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Lab 6 - Switch-Mode DC-DC Converters

Lab Section 021

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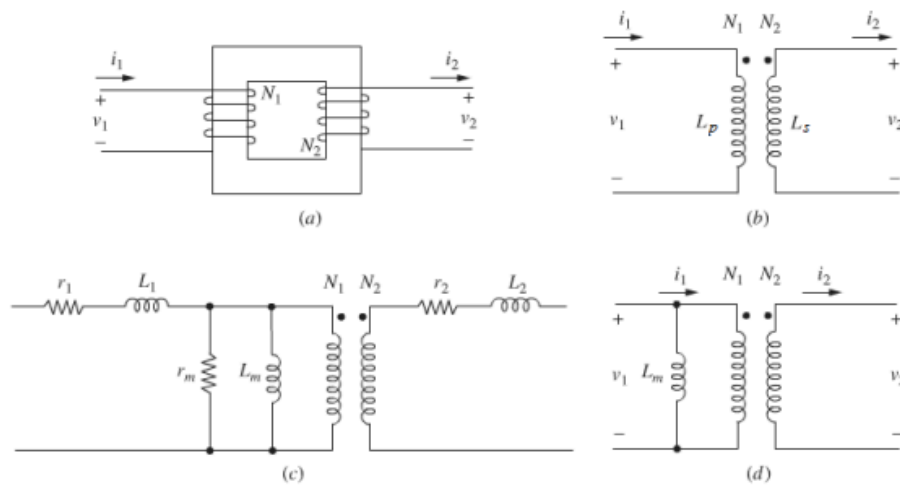
# Introduction:

The objective of this lab is to understand flyback and forward converters which are electrically isolated DC-DC converters. Also to understand how flyback converters were derived from buck-boost DC-DC converters topology and how forward converters were derived from the buck DC-DC converter topology. We have to learn the importance of considering leakage inductance in the primary coil of transformers and its effect and practical considerations required in the design of practical flyback converters. We have to understand the voltage stresses experienced by the switches in both types of converters.

## Theory:

### PART 1: Flyback Converter

Transformers provide electrical isolation and either step-up or step-down time-varying voltages and currents.



**Figure 1.1** a) Transformer; b) ideal model; c) complete model with the magnetizing  $L_m$  and leakage  $L_1$ ,  $L_2$  inductors, and the primary and secondary coil resistances; d) a simplified transformer model used for most power electronics circuits.

Input-output relationships

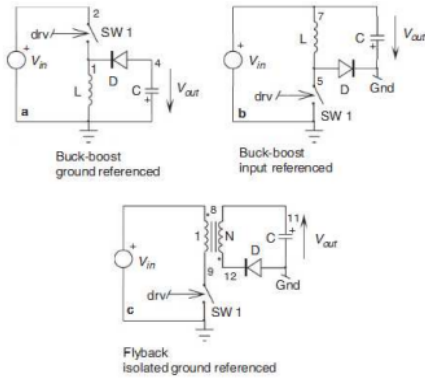
$$(1.1) \quad \frac{v_2}{v_1} \equiv \frac{v_s}{v_p} = \frac{N_s}{N_p} = \sqrt{\frac{L_s}{L_p}}$$

$$(1.2) \quad \frac{i_2}{i_1} = \frac{i_s}{i_p} = \frac{N_p}{N_s} = \sqrt{\frac{L_p}{L_s}}$$

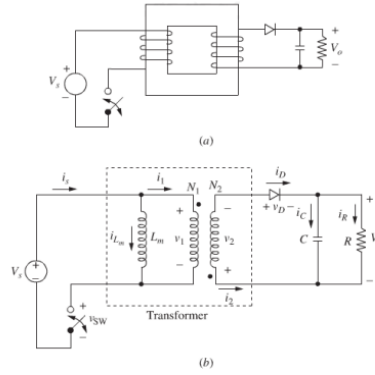
The turns-ratio  $N$  is defined as the ratio of the number of windings on the secondary to the number of winding on the primary

$$(1.3) \quad N = \frac{N_s}{N_p} = \sqrt{\frac{L_s}{L_p}}$$

A flyback converter is derived from the structure of a buck-boost converter. Recalling also that the buck-boost converter's output is inverted with respect to the input, it is easy to see that by selecting the proper transformer dot polarity the output can be made in-phase with the input. However the inclusion of transformers also leads to a change in the buck-boost voltage-current conversion parameters.



**Figure 1.2** Rotating the buck-boost converter leads to the flyback converter\* (with a *non-ideal* transformer in the schematic).



**Figure 1.3** a) Flyback converter, b) equivalent circuit using a transformer model that includes the magnetizing inductance

Average output voltage of the flyback converter with leakage inductances and coil resistances in the transformer model ignored in CCM mode

$$(1.4) \quad V_o = V_s \left( \frac{N_2}{N_1} \right) \left( \frac{D}{1-D} \right)$$

Minimizing and maximum magnetizing currents in CCM

$$(1.5) \quad I_{L_m} = \frac{V_s D}{(1-D)^2 R} \left( \frac{N_2}{N_1} \right)^2 = \frac{V_o}{(1-D)R} \left( \frac{N_2}{N_1} \right)$$

$$(1.6) \quad I_{L_m, \min} = I_{L_m} - \frac{\Delta I_{L_m}}{2}, \quad I_{L_m, \max} = I_{L_m} + \frac{\Delta I_{L_m}}{2}$$

Switching frequency  $f$

$$(1.7) \quad \Delta I_{L_m} = \frac{V_s D}{L_m f}$$

Two Cases

Case 1: Switch Closed ( $t_{ON} < t < t_{OFF}$ )

Diode is non-conducting

$$(1.8) \quad i_L = i_2 = i_D = 0$$

$$(1.9) \quad i_s = i_{L_m} = I_{L_m, \min} + \frac{V_s}{L_m} (t - t_{ON})$$

$$(1.10) \quad v_{SW} = 0$$

Note:  $t_{ON}$  is the time when the switch closes

Case 2: Switch Open ( $t_{OFF} < t < t_{ON} + T$ )

Diode is conducting

$$(1.11) \quad i_s = 0$$

$$(1.12) \quad i_{L_m} = I_{L_m, \max} - \frac{V_o}{L_m} \left( \frac{N_1}{N_2} \right) (t - t_{OFF})$$

$$(1.13) \quad i_D = i_{L_m} \frac{N_1}{N_2}$$

$$(1.14) \quad i_C = i_D - i_R = i_{L_m} \frac{N_1}{N_2} - \frac{V_o}{R}$$

$$(1.15) \quad v_{SW} = V_s + V_o \frac{N_1}{N_2}$$

To satisfy CCM

$$(1.16) \quad I_{L_m, \min} > 0 \quad (\text{CCM})$$

which results in

$$(1.17) \quad L_{m, \min} = \frac{(1-D)^2 R}{2f} \left( \frac{N_1}{N_2} \right)^2$$

Output voltage ripple

$$(1.18) \quad \frac{\Delta V_o}{V_o} = \frac{D}{RCf}$$

## PART 2: Forward Converter

One of the problems with flyback converters is the time delay DT caused by the necessity to energize the primary coil which causes a delay in control processing (output regulation). This is solved by the forward converter which adds a third coil to the primary of a transformer.

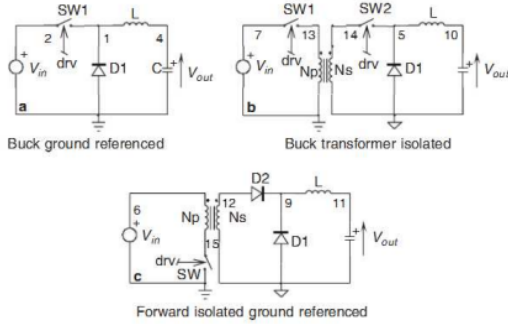


Figure 2.1 The forward converters are based on the (isolated) buck topology

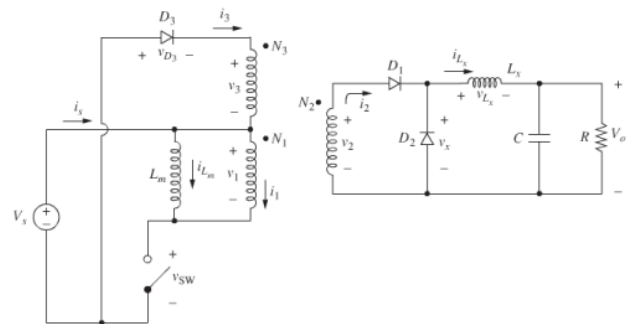


Figure 2.2 The forward converter

Output Voltage

$$(2.1) \quad V_o = V_s D \left( \frac{N_2}{N_1} \right)$$

For a proper operation of the forward converter the magnetizing inductor current  $i_{Lm}$  must become zero before the start of each switching cycle. This imposes a constraint onto possible values of the duty cycle D determined from the following condition

$$(2.2) \quad D \left( 1 + \frac{N_3}{N_1} \right) < 1$$

The average, minimum, and maximum values of output current

$$(2.3) \quad I_{L_s} = \frac{V_o}{R}$$

$$(2.4) \quad I_{L_s, \min} = I_{L_s} - \frac{\Delta i_{L_s}}{2}, \quad I_{L_s, \max} = I_{L_s} + \frac{\Delta i_{L_s}}{2}$$

$$(2.5) \quad \Delta i_{L_s} = \frac{V_o(1-D)}{L_s f}$$

Output Voltage Ripple

$$(2.6) \quad \frac{\Delta V_o}{V_o} = \frac{1-D}{8L_s C f^2}$$

Voltage stress experienced by the switch

$$(2.7) \quad v_{SW} = \begin{cases} V_s \left( 1 + \frac{N_3}{N_1} \right), & DT < t < t_0 \\ V_s, & t_0 < t < T \end{cases}$$

$t_0$  is the time when  $i_{L_m}$  just becomes zero

$$(2.8) \quad t_0 = DT \left( 1 + \frac{N_3}{N_1} \right)$$

## Prelab:

2. Determine the turn ratios for the flyback and forward converter transformers in Parts 1 and 2.

Use the inductance values shown in the schematics.

Flyback

$$(1.3) \quad N = \frac{N_s}{N_p} = \sqrt{\frac{L_s}{L_p}}$$

$$N = \sqrt{L_s / L_p} = \sqrt{50\mu\text{H} / 200\mu\text{H}} = 0.5$$

Forward

$$(1.3) \quad N = \frac{N_s}{N_p} = \sqrt{\frac{L_s}{L_p}}$$

$$N = \sqrt{L_s / L_p} = \sqrt{200\mu\text{H} / 200\mu\text{H}} = 1$$

3. Derive the voltage ripple for the flyback and forward converters for Parts 1 and 2 with parameters shown in the schematics.

Flyback

$$(1.18) \quad \frac{\Delta V_o}{V_o} = \frac{D}{RCf}$$

$$\Delta V_o / V_o = (D) / (RCf) = (.40) / (10\Omega * 100\mu\text{F} * 100\text{kHz}) = 0.004 \Rightarrow \Delta V_o = 0.004V_o$$

Forward

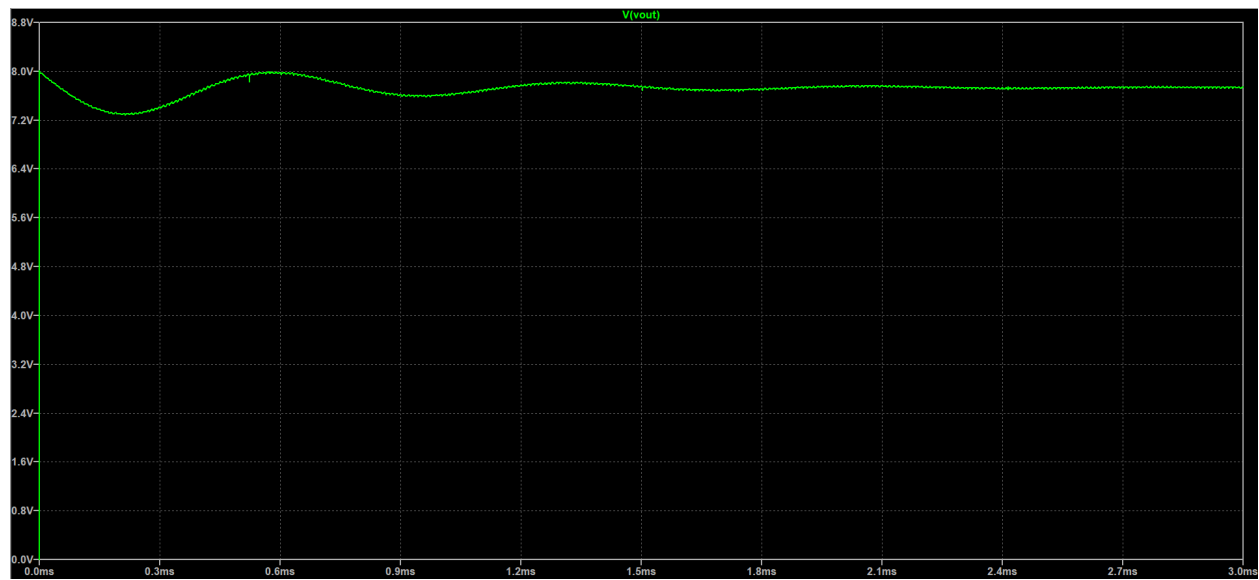
$$(2.6) \quad \frac{\Delta V_o}{V_o} = \frac{1-D}{8L_s C f^2}$$

$$\Delta V_o / V_o = (1 - D) / (8L_s C f^2) = (1 - .4) / (8 * 100\mu\text{H} * 100\mu\text{F} * 100\text{kHz}^2) = 0.00075 \Rightarrow \Delta V_o = 0.00075V_o$$

$$N = \sqrt{L_S / L_P} = \sqrt{50\mu\text{H} / 200\mu\text{H}} = 0.5$$

4)

Experimental:



Theoretical:

$$(1.4) \quad V_o = V_s \left( \frac{N_2}{N_1} \right) \left( \frac{D}{1-D} \right)$$

Let D= 0.4 and N = 0.5

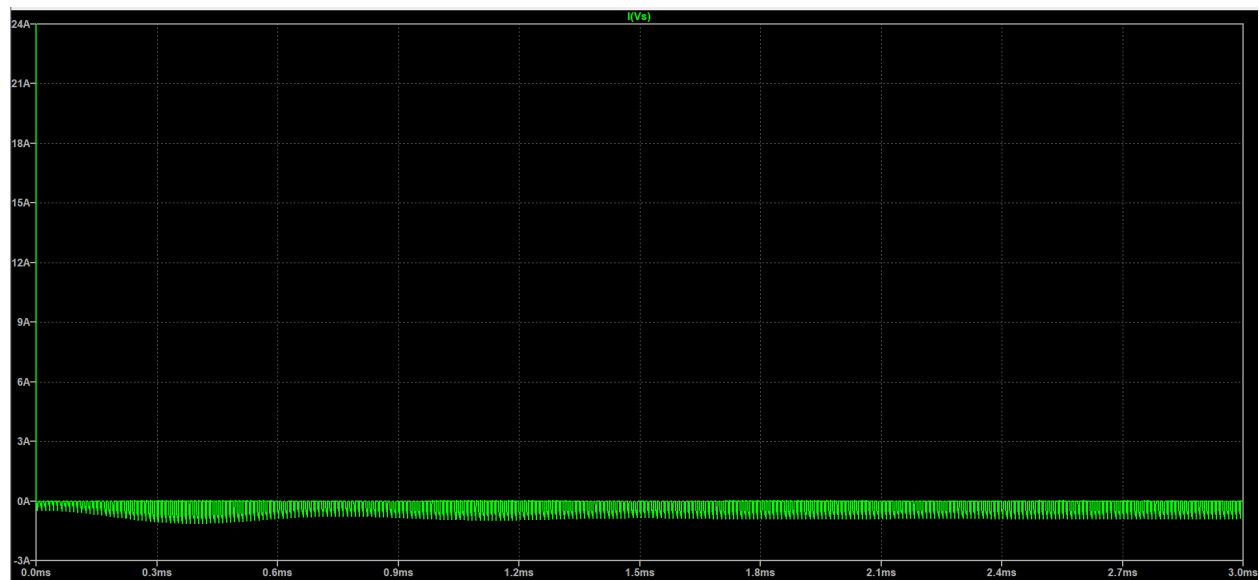
$$V_o = 24V(0.5) * (0.4 / (1 - 0.4)) = 8V$$

So based on the theory, the result from the experiment is very closed to the theory when choosing D= 0.4 and N = 0.5

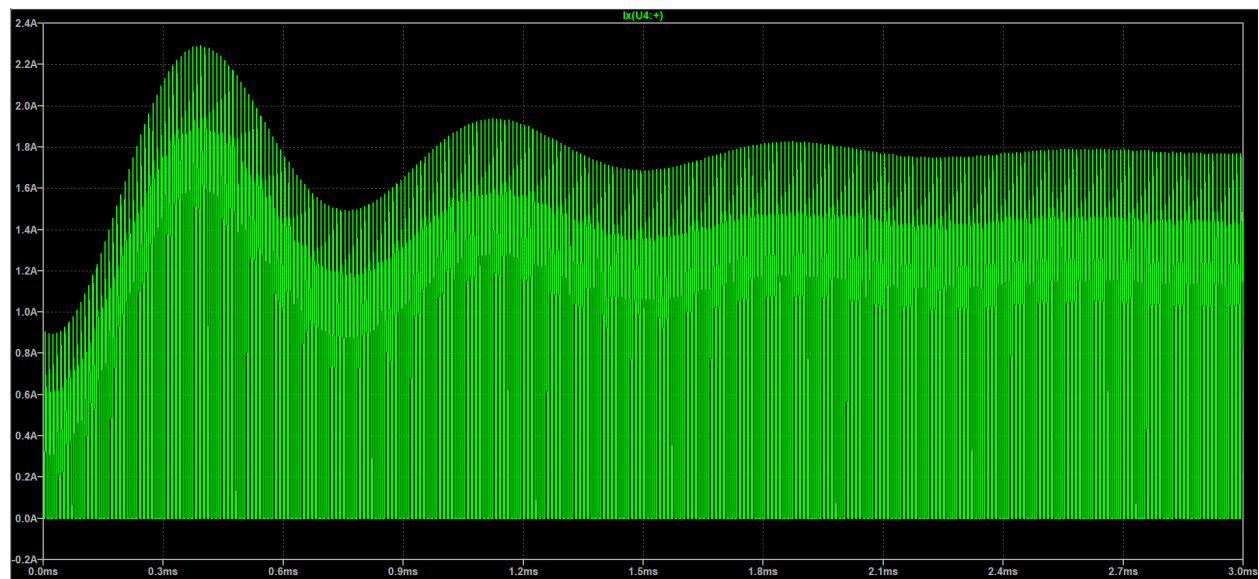
5)

Experimental:

$I_s$

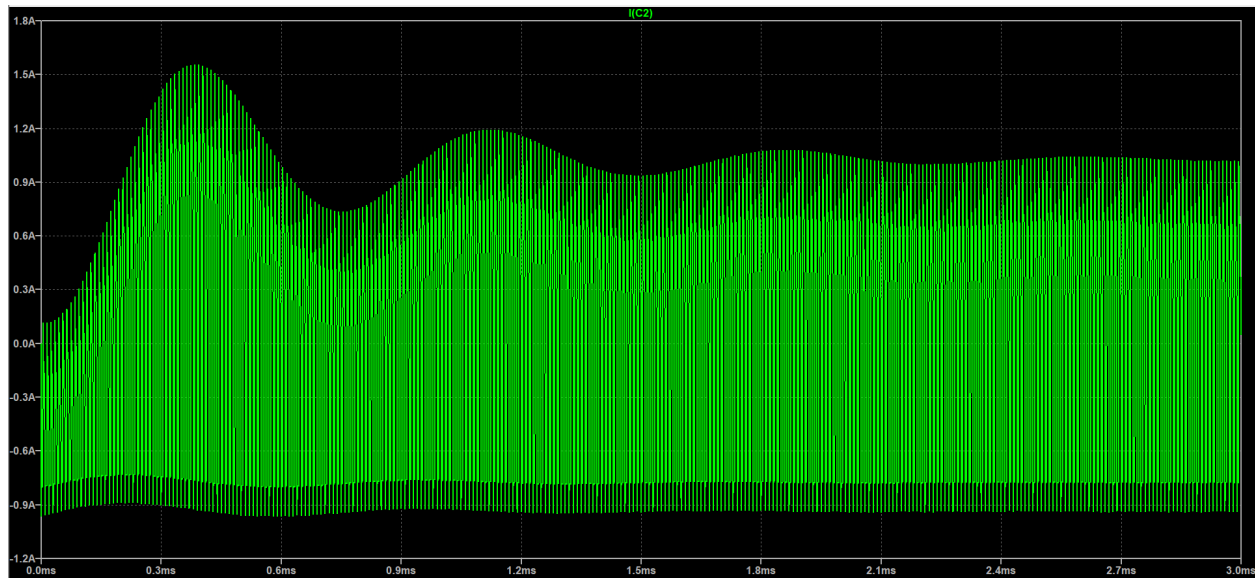


$I_D$

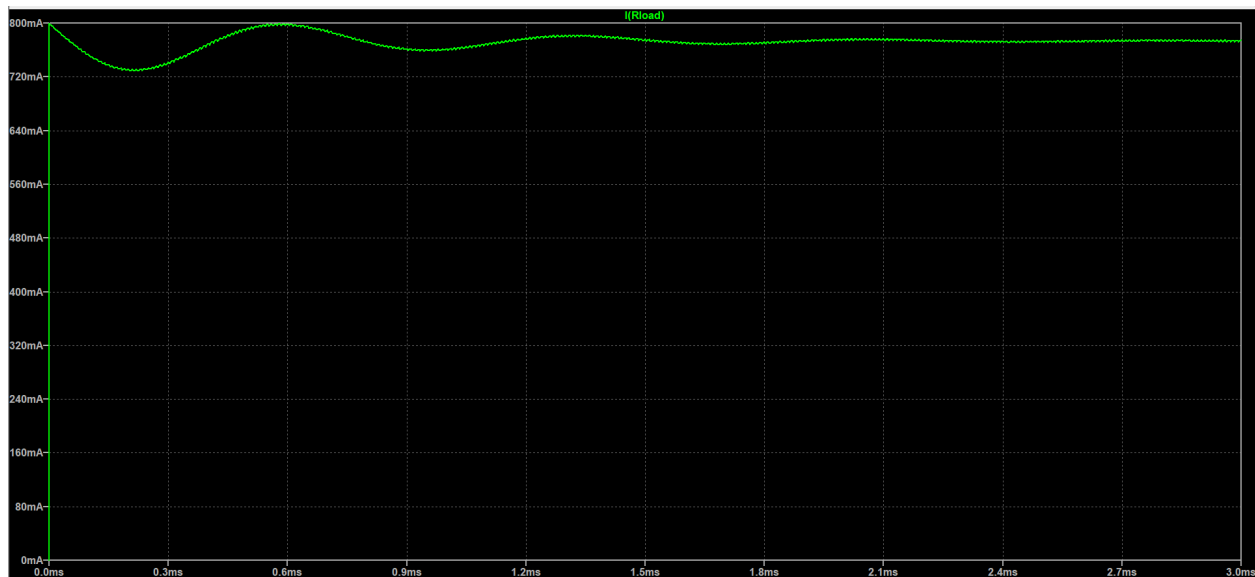




$I_C$



$I_R$



Theoretical

$$(1.5) \quad I_{L_m} = \frac{V_s D}{(1-D)^2 R} \left( \frac{N_2}{N_1} \right)^2 = \frac{V_o}{(1-D)R} \left( \frac{N_2}{N_1} \right) \quad I_{L_m, \max} = I_{L_m} + \frac{\Delta i_{L_m}}{2}$$

$$(1.7) \quad \Delta i_{L_m} = \frac{V_s D}{L_m f}$$

$$I_{L_m} = ((24V * 0.4) / ((1 - 0.4)^2 * 10)) * (0.5)^2 = 0.67A = 670mA$$

$$\Delta i_{L_m} = (24V * 0.4) / (200\mu H * 100kHz) = 0.48$$

$$I_{L_m, \max} = 0.67A + (0.48A / 2) = .91A = 910mA$$

$$(1.11) \quad i_s = 0$$

$$i_s = 0$$

$$(1.12) \quad i_{L_m} = I_{L_m, \max} - \frac{V_o}{L_m} \left( \frac{N_1}{N_2} \right) (t - t_{OFF})$$

Note  $V_o = 8V$  and  $t = 10\mu s$  and  $t_{OFF} = 6\mu s$

$$i_{L_m} = 0.91A - (8V / 200\mu H) / (.5) * (4\mu s) = 0.91A - 0.32A = 0.59A = 590mA$$

$$(1.13) \quad i_D = i_{L_m} \frac{N_1}{N_2}$$

$$i_D = 590mA * 2 = 1180mA$$

$$i_R = V_o / R = 8V / 10\Omega = 0.8A = 800mA$$

$$(1.14) \quad i_C = i_D - i_R = i_{L_m} \frac{N_1}{N_2} - \frac{V_o}{R}$$

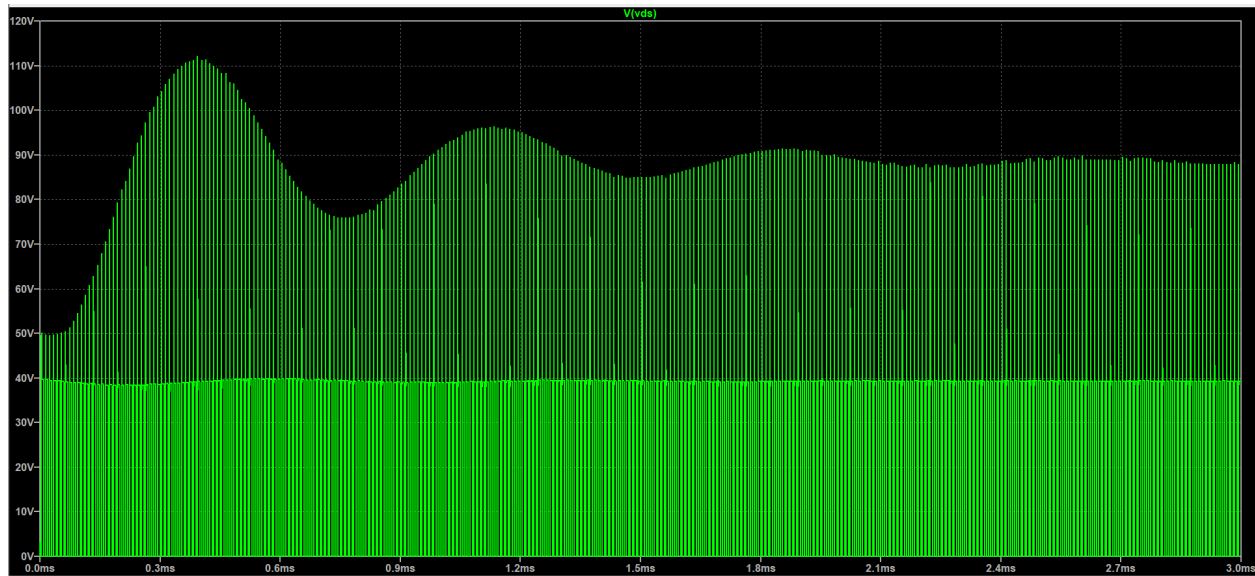
$$i_C = 1180mA - 800mA = 380mA$$



Yes, we can see that they do agree with one another where the theoretical value is equal to the average of the downward ramp

6)

Experimental:



$V_{sw}$  at its peak is 112 V and average at 39.4V

Theoretical:

$$(1.15) \quad v_{sw} = V_s + V_o \frac{N_1}{N_2}$$

$$V_{sw} = 24V + 8V \cdot 2 = 40V$$

This theoretical is similar to the simulation for  $V_{sw}$  reaches its constant value which is at 40 V.  
This result is very closed to the simulation

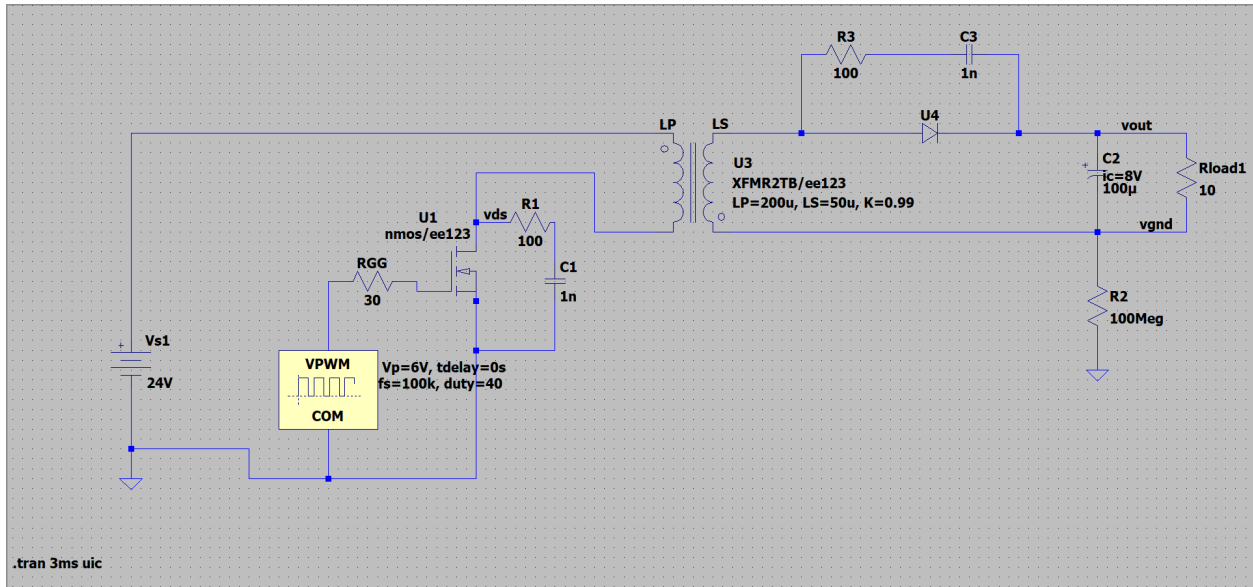
In order to find out the  $V_{peak}$ , taking  $V_{sw} + V_{spike} = 40 + V_{spike}$

Estimating  $V_{spike}$  can be varied .  $V_{spike} = 50V$

$$V_{sw} \text{ at its peak} = 40 + 50 = 90V$$

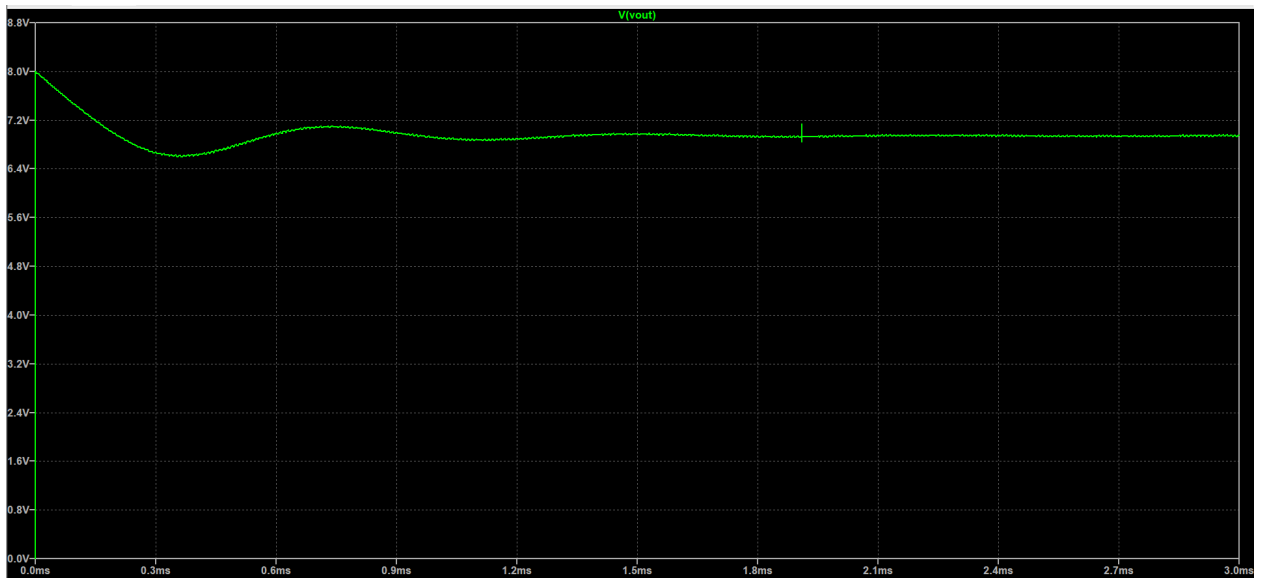
## Part 1b

8)

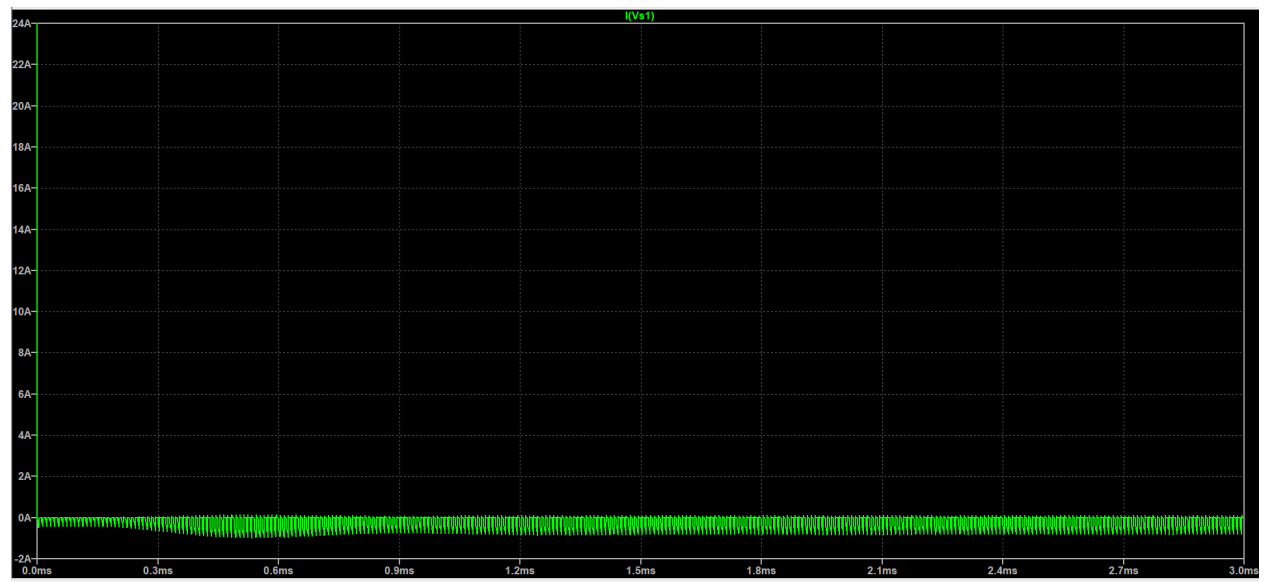


9)

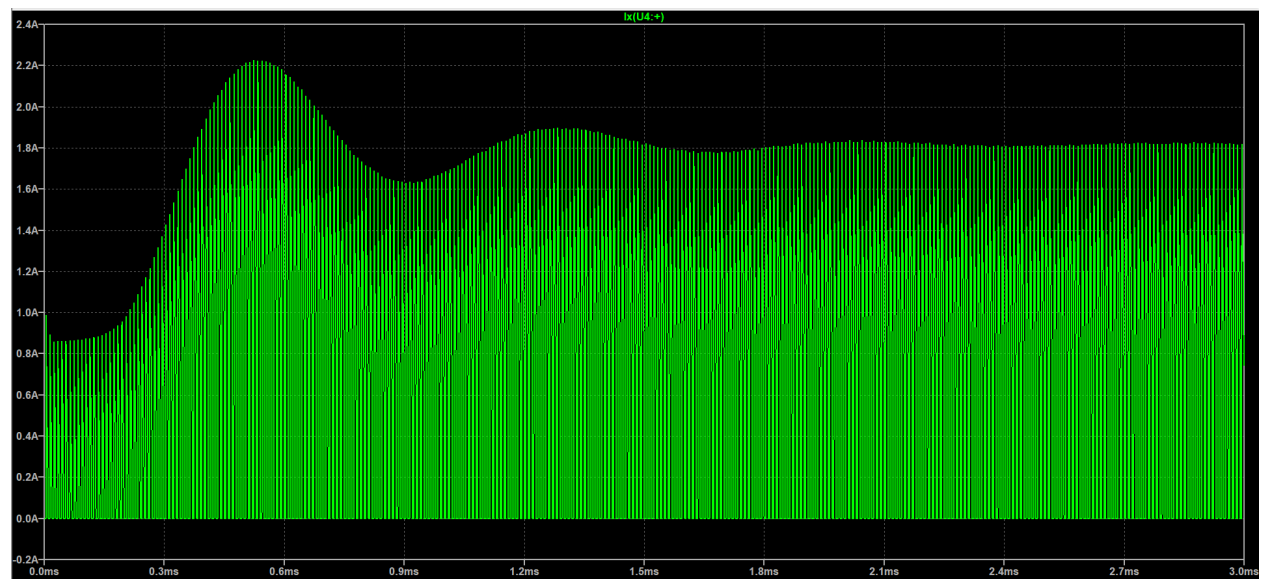
$V_o$



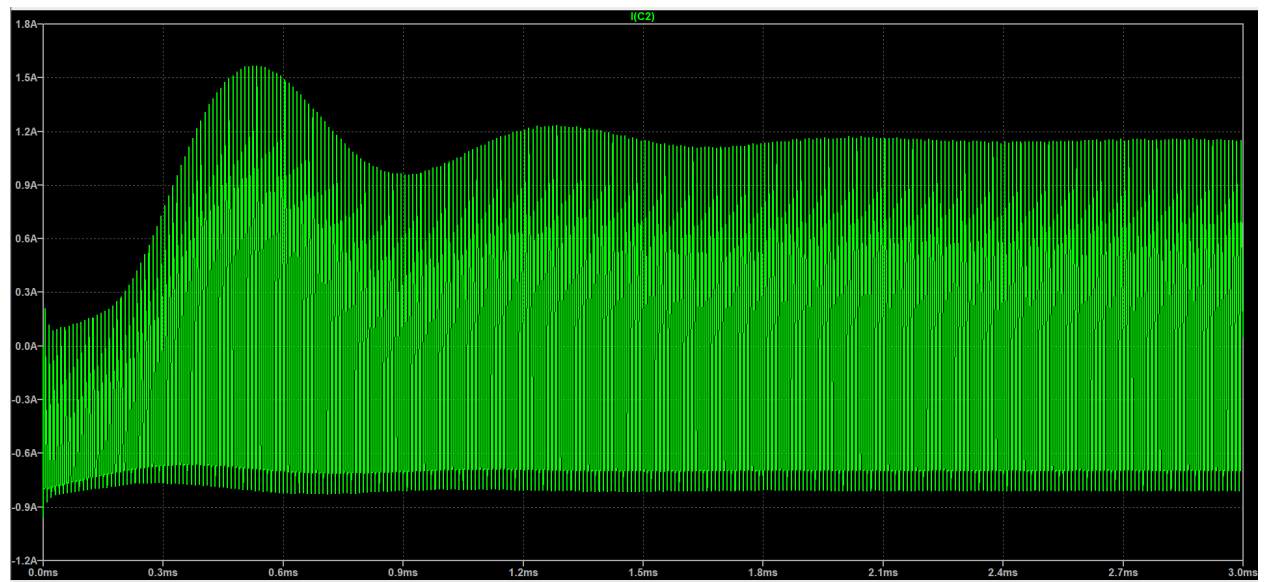
$i_s$



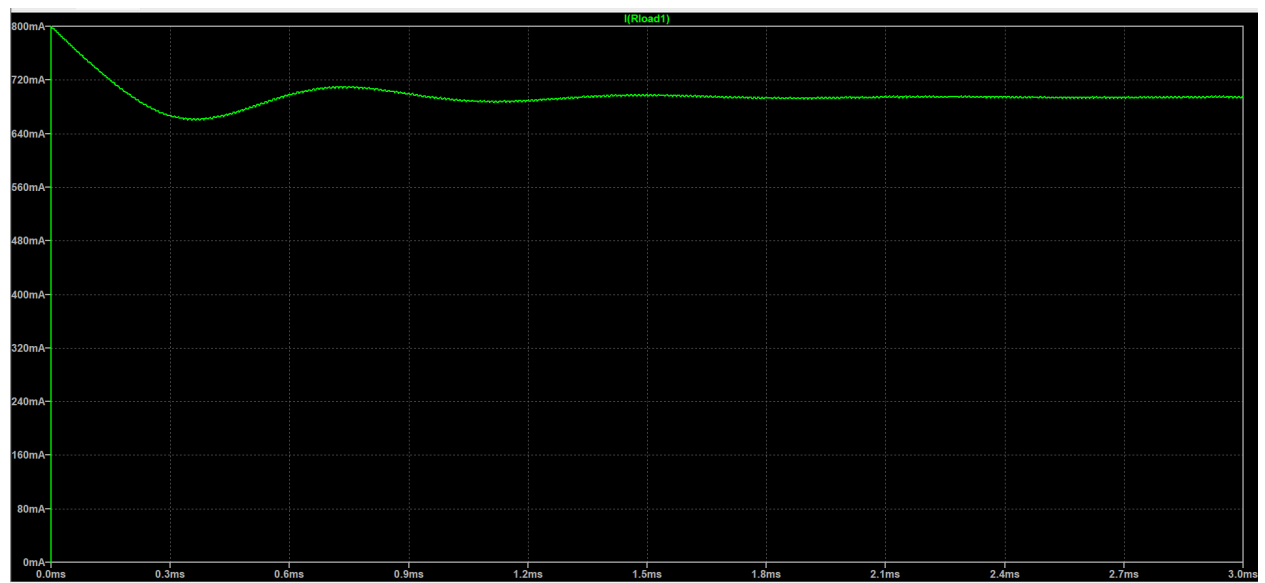
$i_D$



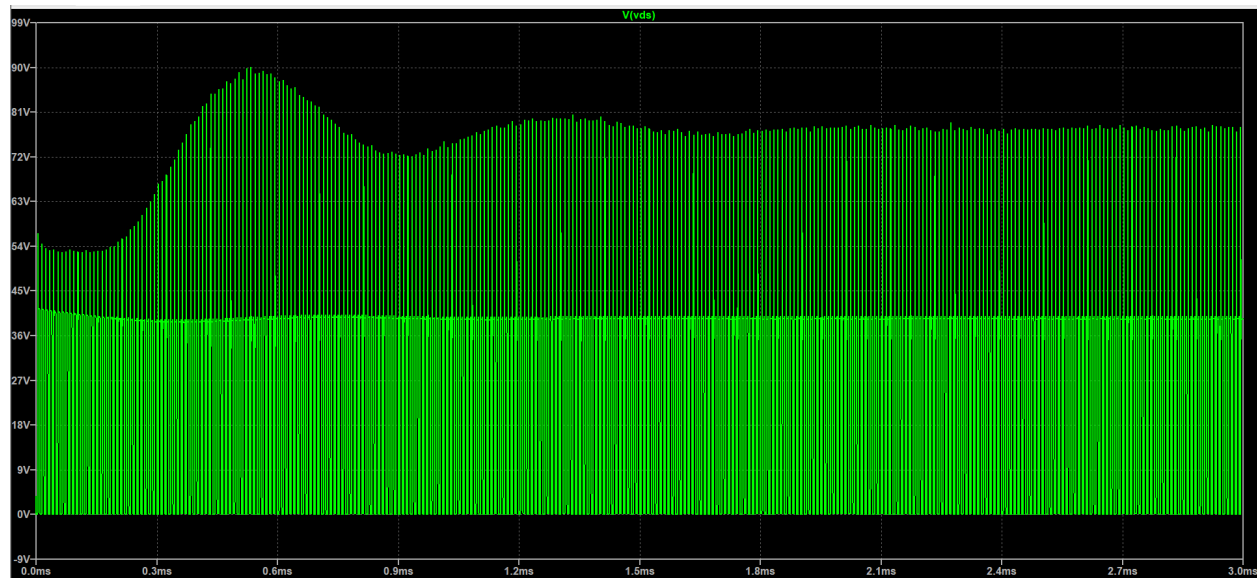
$i_c$



$i_R$



$V_{SW}$



Comparing a switch to an NMOS, we can see that  $i_s$  is the same for both. For  $i_c$  and  $i_d$  the peak current is reached faster when using a switch. However the NMOS does reach a smoother steady state. The  $V_o$  is slightly lower in the NMOS (6.95V) compared to the switch (7.74V). The  $i_R$  is also slightly lower in the NMOS (695mA) compared to the switch (774mA). For  $V_{SW}$  the peak voltage is reached faster when using a switch. However the NMOS does reach a smoother steady state.

10)

We can see from the  $V_{DS}$  graph that  $V_{DS, MAX} = 91V$  so we would need a power transistor capable of handling 91V

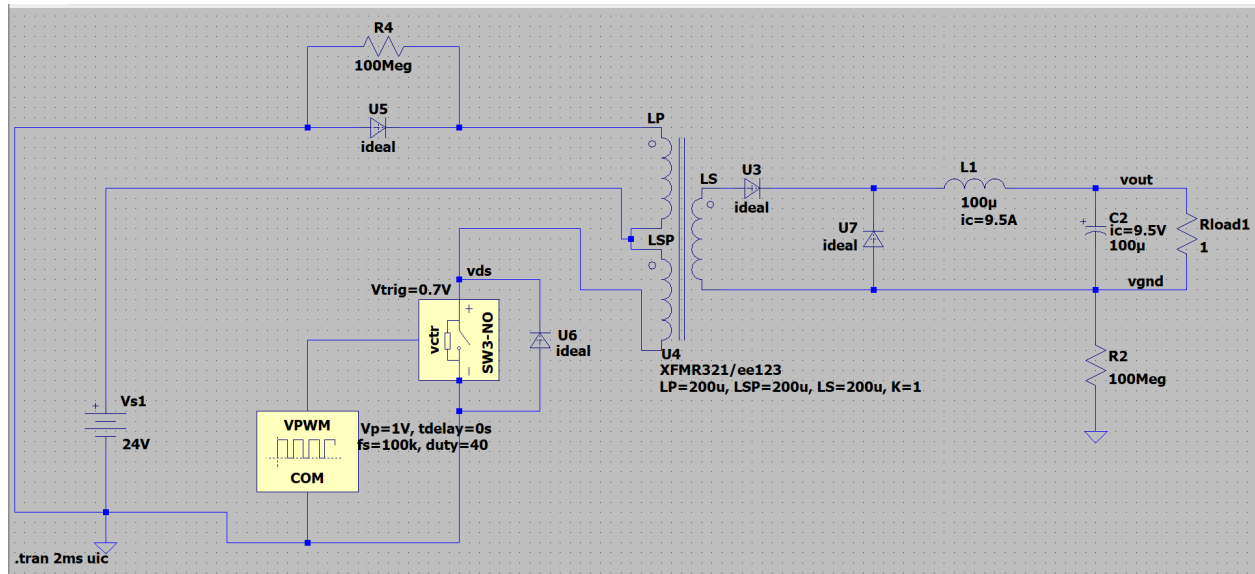
$$(1.12) \quad i_{L_m} = I_{L_m, max} - \frac{V_o}{L_m} \left( \frac{N_1}{N_2} \right) (t - t_{OFF})$$

$$(1.15) \quad v_{SW} = V_s + V_o \frac{N_1}{N_2}$$

The 1.12 equation is probably good for finding the current specification. We also believe 1.15 equation would be better since it takes into account the highest voltage running through the circuit. We believe that both are still very useful in finding  $V_{SW}$  which ensures that we are able to find the correct specifications when selecting a power transistor

## Part 2

1)



3)

Turn ratio

$$(1.3) \quad N = \frac{N_s}{N_p} = \sqrt{\frac{L_s}{L_p}}$$

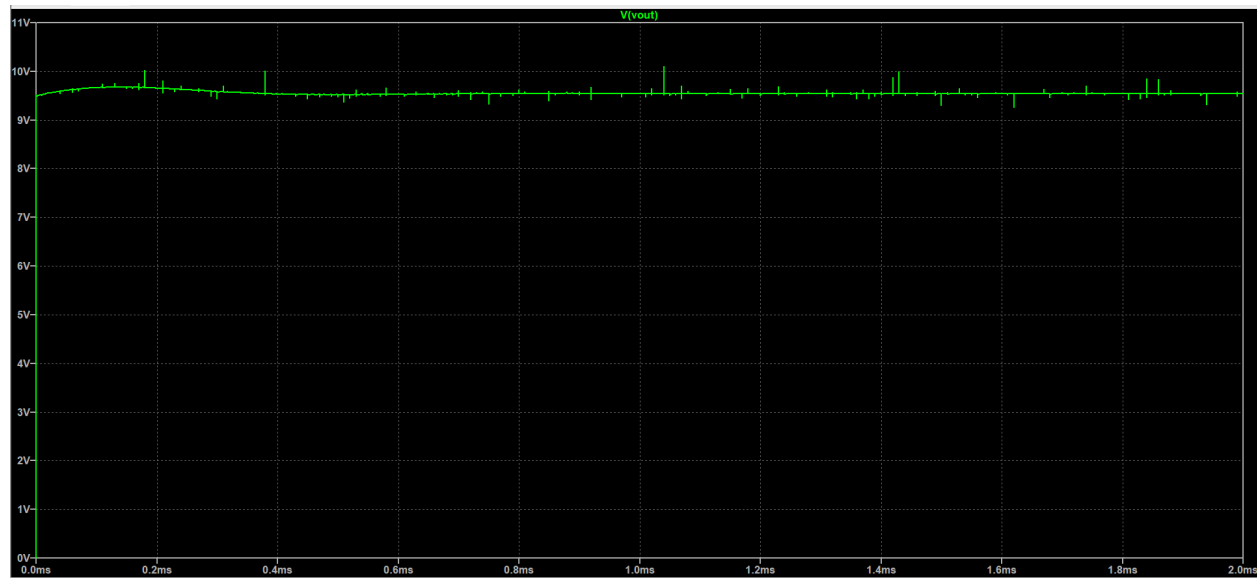
$$N = \sqrt{L_s / L_p} = \sqrt{200\mu H / 200\mu H} = 1$$



4)

Experimental:

$V_o$



$$V_o = 9.54V$$

Theoretical:

$$V_o = V_s D \left( \frac{N_2}{N_1} \right)$$

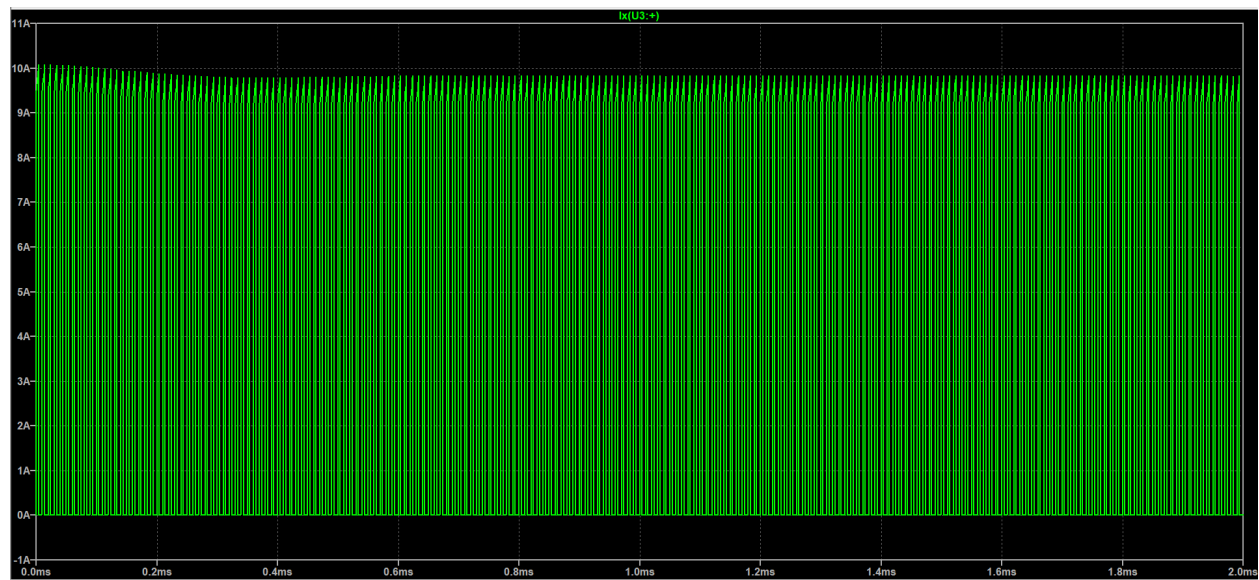
$$V_o = 24V * (0.4)(1) = 9.6V$$

The result from the theoretical is very close to the experimental.

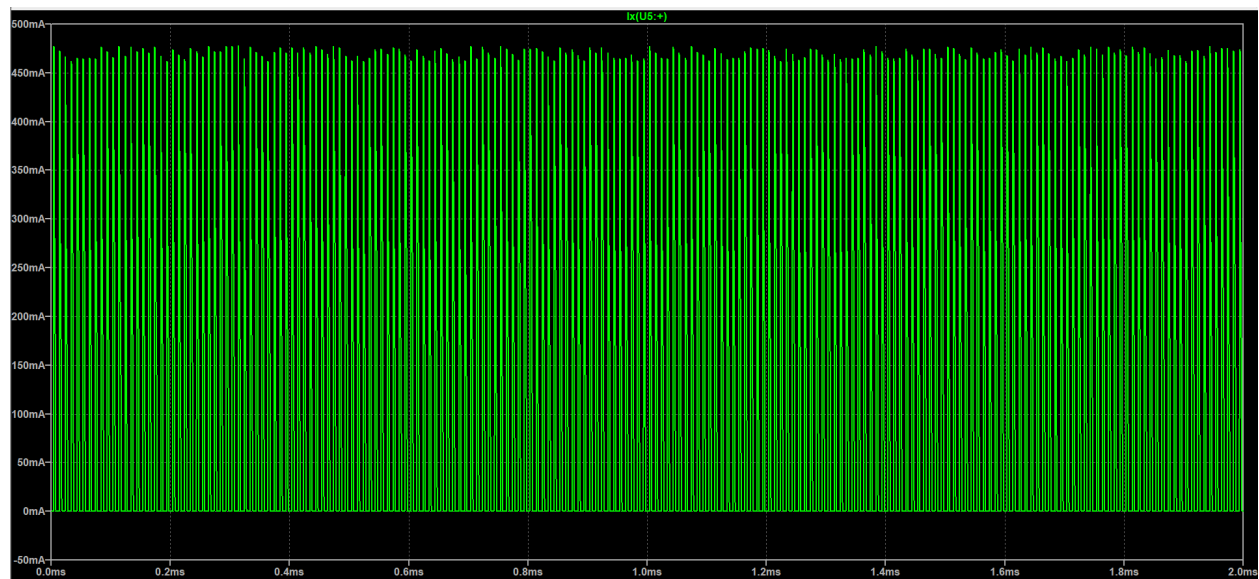
5)

Experimental:

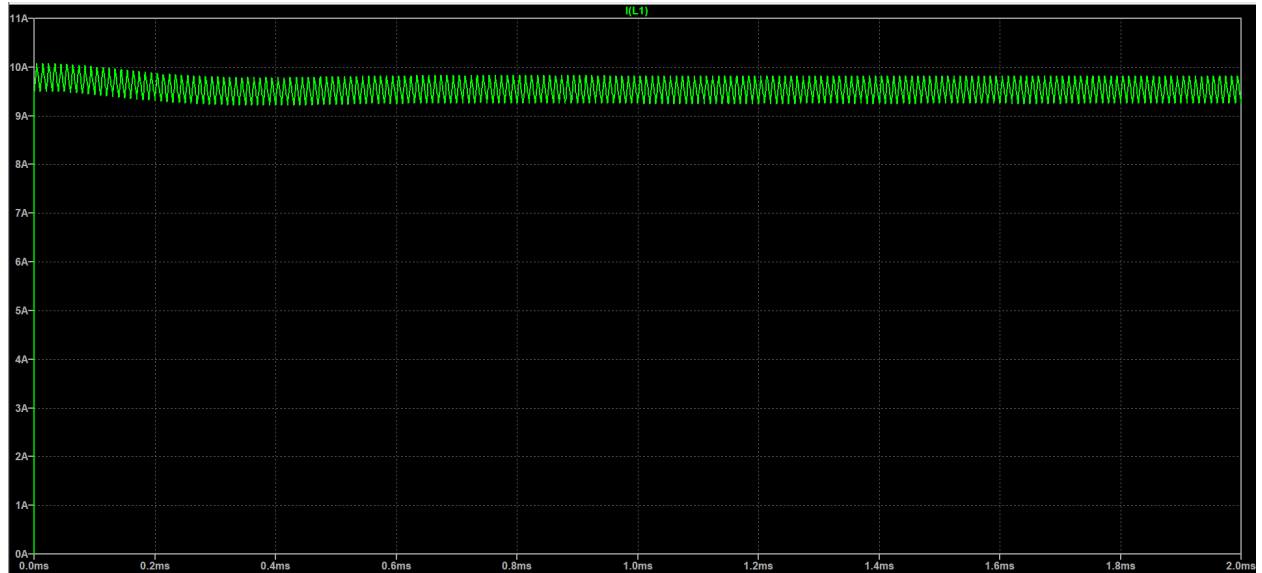
$i_{D1}$



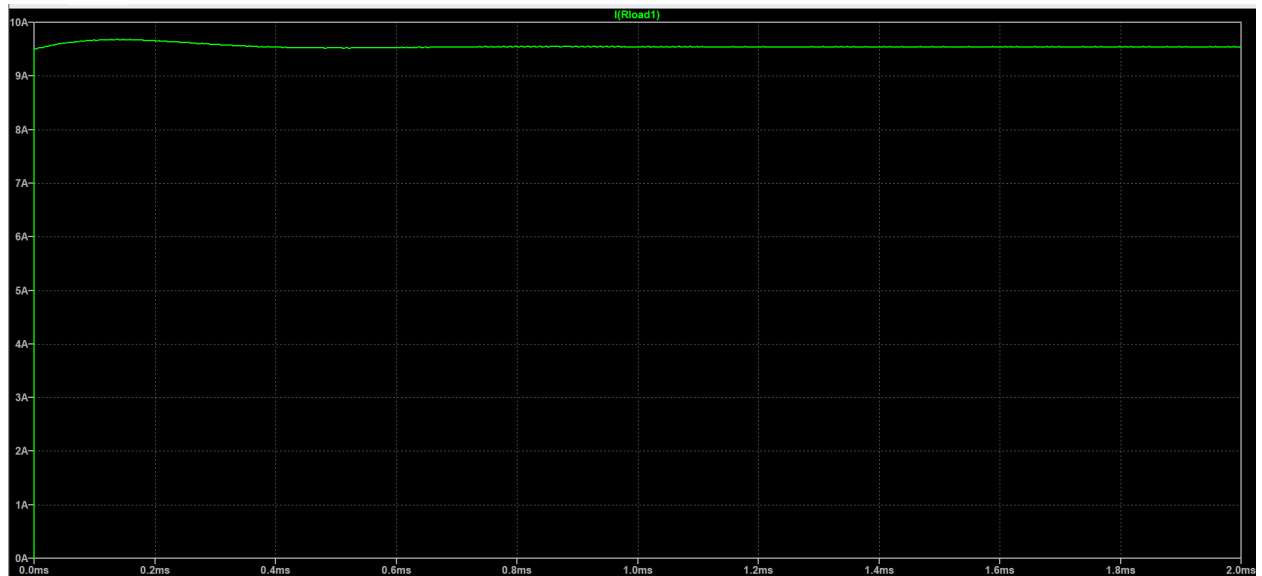
$i_{D3}$



$i_{L1}$



$i_R$



Theoretical:

We should notice that  $i_R = I_{Lx}$  and  $i_D = i_{Lx}$  for half of the time

$$(2.3) \quad I_{Lx} = \frac{V_o}{R}$$

$$(2.4) \quad I_{Lx, \min} = I_{Lx} - \frac{\Delta i_{Lx}}{2}, \quad I_{Lx, \max} = I_{Lx} + \frac{\Delta i_{Lx}}{2}$$

$$(2.5) \quad \Delta i_{Lx} = \frac{V_o(1-D)}{L_x f}$$

$$i_R = I_{Lx} = 9.6V / 1\Omega = 9.6A$$

$$\Delta i_{L1} = 9.6V * (1 - 0.4) / (100\mu H * 100kHz) = 0.576A$$

$$I_{L1, \min} = 9.6A - (0.576A/2) = 9.312A$$

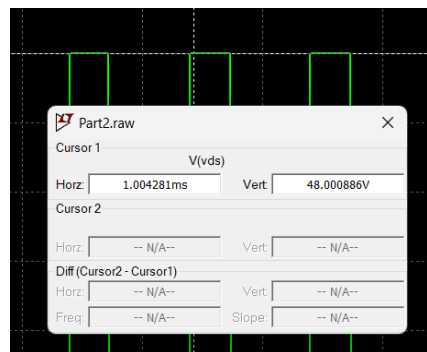
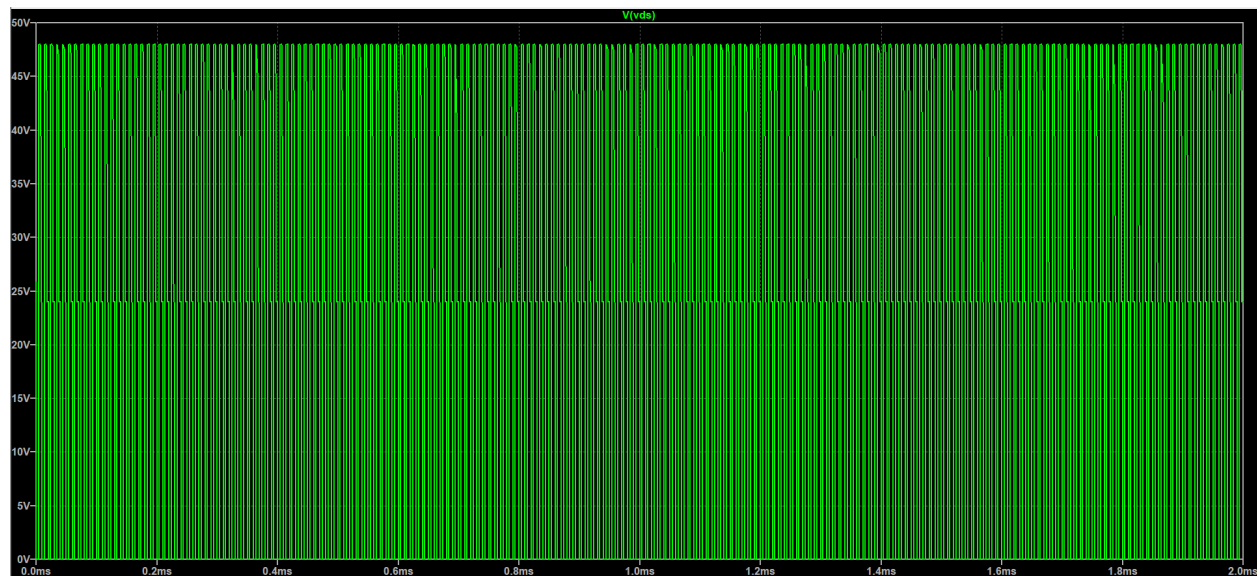
$$I_{L1, \text{MAX}} = 9.6\text{A} + (0.576\text{A}/2) = 9.888\text{A}$$

Yes, both the theoretical and experimental have similar average, minimum, and maximum current values

6)

Theoretical:

$V_{\text{SW}}$ :



$V_{\text{SW peak}} = 48\text{V}$

Find  $N_1/N_3$

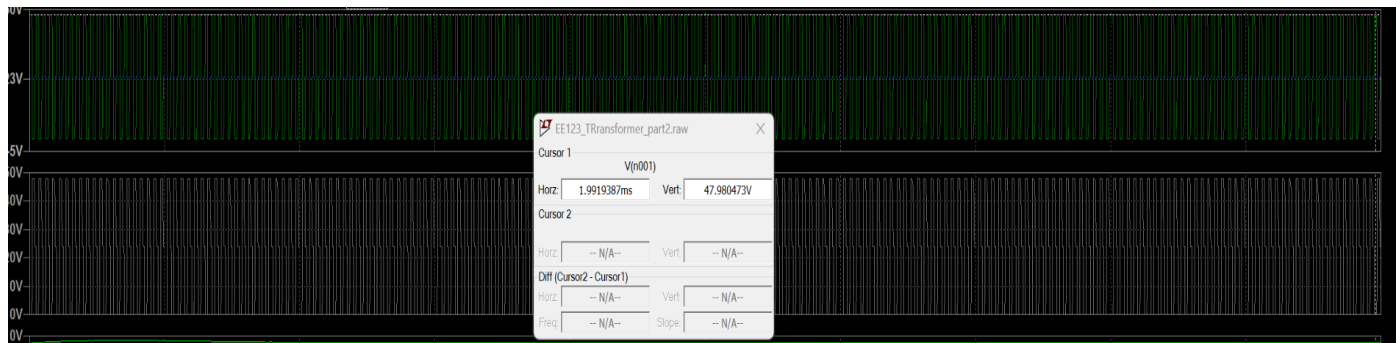
$$v_{\text{SW}} = \begin{cases} V_s \left( 1 + \frac{N_3}{N_1} \right), & DT < t < t_0 \\ V_s, & t_0 < t < T \end{cases}$$

For the closed switch in the forward converter:

$$V_3 = V_s \cdot (N_3/N_1)$$

For the open switch in the forward converter

$$V_1 = -V_s \cdot (N_3/N_1)$$



For the **closed switch** in the forward converter:

$$V_3 = 24V$$

$$V_s = 24V$$

$$24V = 24V (N_1/N_3) \rightarrow (N_1/N_3) = 1$$

$$\rightarrow N_3/N_1 = 1$$

$$\rightarrow V_{sw} = 24 * (1+1) = 48V$$

For the **open switch** in the forward converter:

$$V_1 = -V_s * (N_3/N_1)$$

$$V_1 = 24V$$

$$V_s = 24V$$

$$24V = -24V (N_1/N_3) \rightarrow (N_1/N_3) = -1$$

$$\rightarrow N_3/N_1 = -1$$

$$\rightarrow V_{sw} = 24 * (1-1) = 0V$$

$\rightarrow$  The result from the theoretical is very close to the experimental results

## Practice Problem Encounters:

There were no major problems encountered in this lab

## Conclusion:

We successfully understood flyback and forward converters which are electrically isolated DC-DC converters. We now understand how flyback converters were derived from buck-boost DC-DC converters topology and how forward converters were derived from the buck DC-DC converter topology. We learned the importance of considering leakage inductance in the primary coil of transformers and its effect and practical considerations required in the design of practical flyback converters. We have understood the voltage stresses experienced by the switches in both types of converters.