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# **CAPSTONE PROJECT**

## **MACHINE FAILURE TYPE PREDICTION USING RANDOM FOREST CLASSIFIER IN IBM WATSON STUDIO**

**Presented By:**

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# OUTLINE

- Problem Statement
- Proposed System/Solution
- System Development Approach
- Algorithm & Deployment
- Result
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- Future Scope
- References

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# PROBLEM STATEMENT

Manufacturing machines can fail unexpectedly, leading to costly downtime. Accurately identifying not just if a machine will fail, but what type of failure will occur, is critical for proactive maintenance planning. Current systems often only detect failure presence, not its cause.

# PROPOSED SOLUTION

- Develop a predictive system that classifies the type of machine failure before it happens, not just whether a failure will occur.
- Leverage a public industrial dataset containing machine operating conditions and failure records.
- Use IBM Watson Studio as an integrated platform for:
  - Data preprocessing
  - Model training and evaluation
  - Model deployment and testing
- Apply Random Forest Classifier, known for handling noisy, tabular, and multi-class data effectively.
- Perform data cleaning and feature engineering to improve model performance:
  - Encode categorical variables (Type, Product ID)
  - Handle imbalance in failure types using techniques like SMOTE or class weights
  - Normalize numerical features (e.g., temperatures, torque)
- Integrate the trained model with Watson Machine Learning for API-based testing using new machine data.
- Design a simple interface or notebook workflow in Watson Studio for:
  - Real-time failure prediction
  - Visualization of input and output

# SYSTEM APPROACH

## **System Requirements:**

- Dataset: Predictive Maintenance Dataset from Kaggle
- Platform: IBM Watson Studio
- Programming: Python (via Jupyter Notebook in Watson Studio)

## **Libraries Used:**

- pandas, numpy, matplotlib, seaborn
- scikit-learn (for preprocessing and Random Forest)
- ibm\_watson\_machine\_learning (for deployment)

# ALGORITHM & DEPLOYMENT

- **Algorithm Chosen:**
- **Random Forest Classifier:** Chosen for its robustness in handling non-linear relationships and multi-class output.
- **Input Features:**
- Sensor readings: Temperature, Torque, Rotational Speed, Tool Wear
- Machine Type, Product ID, etc.
- **Training Process:**
- Data cleaning and label encoding
- Train-test split (e.g., 80–20%)
- Model trained using cross-validation and tuned using GridSearchCV
- **Deployment:**
- Model deployed using Watson Machine Learning service
- Tested with new machine data to predict failure types in real time

# RESULT

IBM Cloud

IBM Cloud Pak for Data

Predictive\_maintenance — pred

IBM Cloud Pak for Data

Agent Lab (beta) — Docs | IBM

au-syd.dai.cloud.ibm.com/ml-runtime/deployments/8cfbefcc-d209-41cc-85bc-041df251e754/test?space\_id=90899b78-9181-4890-b3a6-c878e9f8b7cf&context=cpdaas&flush=true

IBM watsonx.ai Studio

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Deployment spaces / predictive\_maintenance / P5 - Snap Random Forest Classifier: Predictive maintenance /

Predictive\_maintenance

Deployed

Online

API reference

Test

Enter input data

Text

JSON

Enter data manually or use a CSV file to populate the spreadsheet. Max file size is 50 MB.

Download CSV template

Browse local files

Search in space

Clear all

	UDI (double)	Product ID (other)	Type (other)	Air temperature [K] (double)	Process temperature [K] (double)	Rotational speed [rpm] (double)	Torque [Nm] (double)	Tool wear
1	10001	M1485	H	295.6	309.6	1380	48.7	165
2								
3								
4								
5								

1 row, 9 columns

Predict

# Prediction results

Display format for prediction results

☒ Table view ☐ JSON view

☒ Show input data ⓘ

	prediction	probability	UDI	Product ID	Type	Air temperature [K]	Process temperature [K]
1	Heat Dissipation Failure	[0.4,0.4,0,0,0,0.1999...	10001	M1485	H	295.6	309.6
2							
3							
4							
5							
6							
7							
8							
9							
10							

Download JSON file



Overview      Assets      **Deployments**      Jobs      Manage

1 of 1 pages

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# CONCLUSION

- The Random Forest model effectively predicts machine failure types with high accuracy.
- IBM Watson Studio provided a seamless platform for model development and deployment.
- The system can assist industries in **minimizing unplanned downtimes** through predictive maintenance.

# FUTURE SCOPE

- Add time-series modeling to anticipate failure before it happens.
- Incorporate more real-time sensor feeds (vibration, pressure, etc.).
- Extend to anomaly detection and root cause analysis.
- Use other algorithms like XGBoost or Deep Learning for comparative analysis

# REFERENCES

- Kaggle Dataset: <https://www.kaggle.com/datasets/shivamb/machine-predictive-maintenance-classification>
- IBM Watson Studio Documentation
- Scikit-learn Documentation
- Research articles on predictive maintenance

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**Completion date:** 24 Jul 2025 (GMT)

**Learning hours:** 20 mins



**THANK YOU**