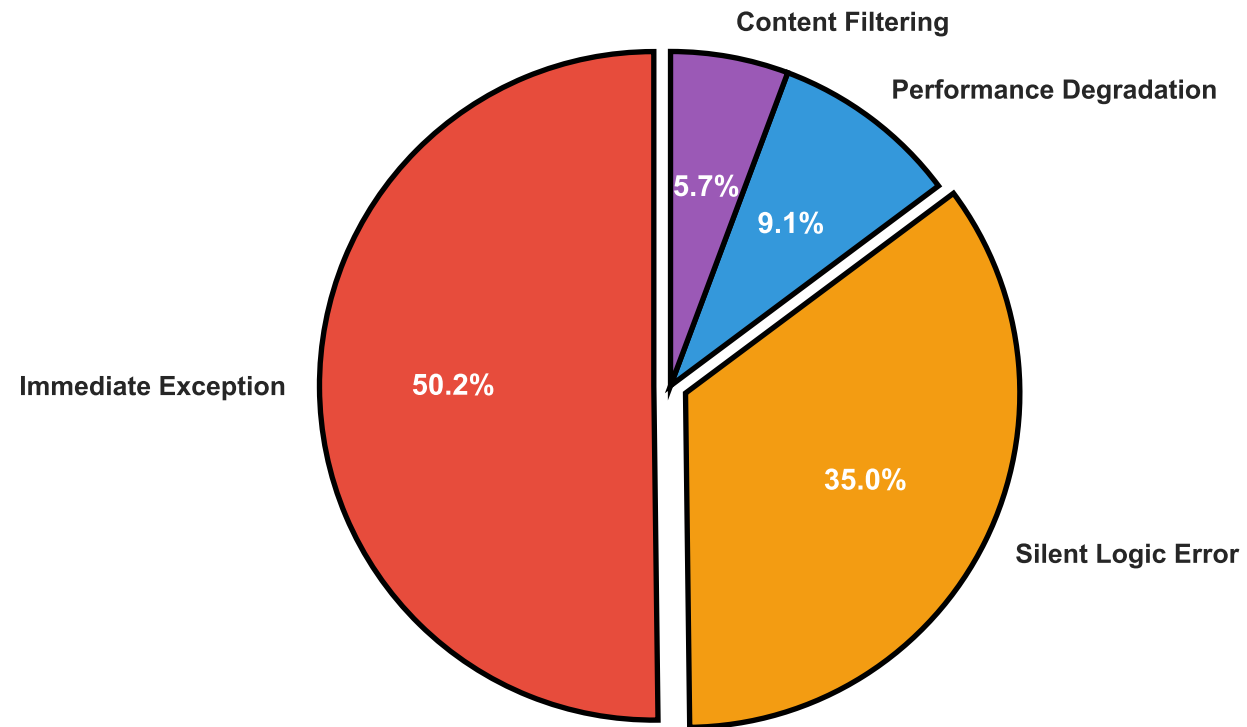
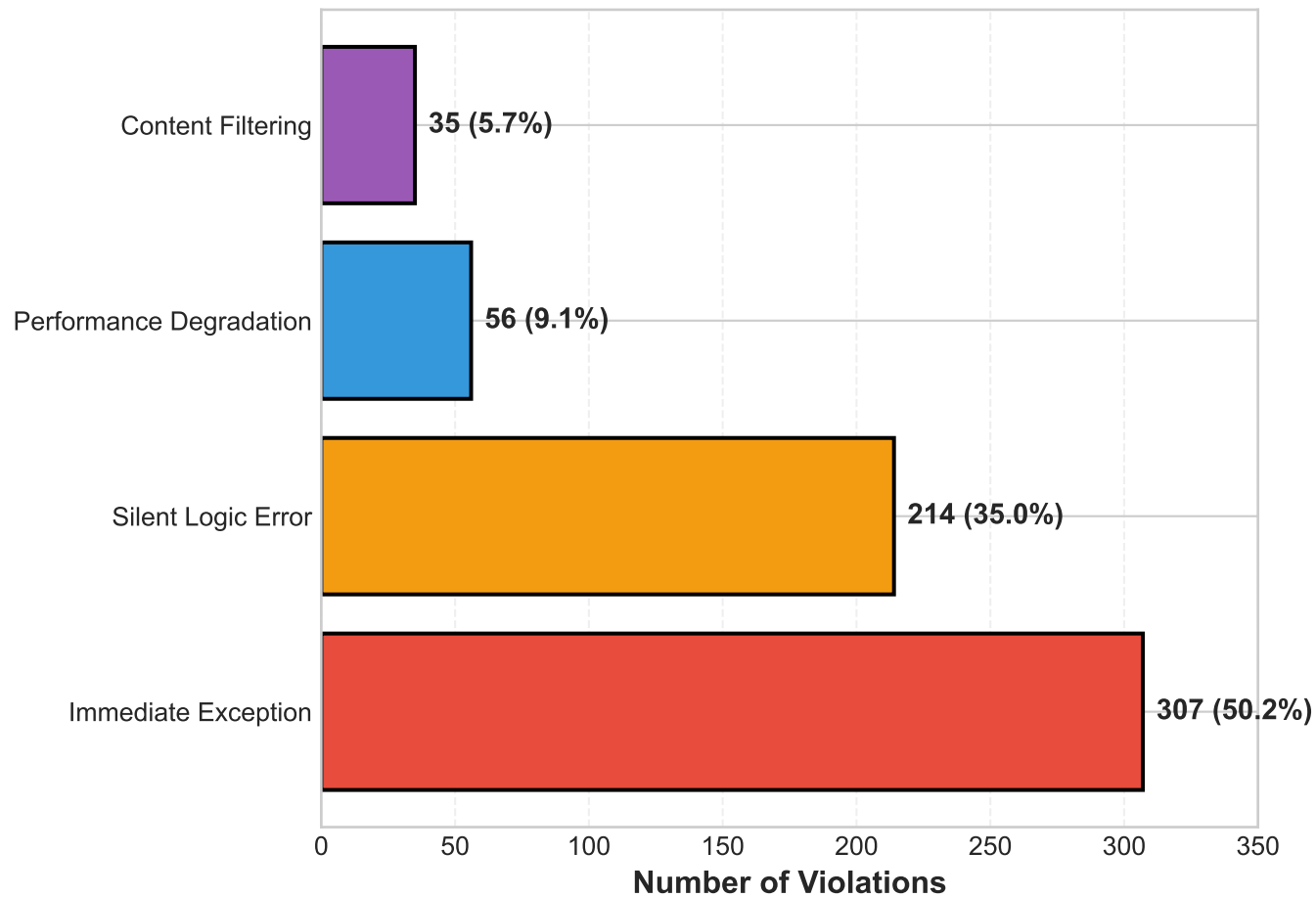


**Distribution of Violation Impacts**  
(n=612 total violations)



**Violation Impact by Count**



***Critical: 35% of violations cause silent failures that may go unnoticed until causing downstream problems***