



Throttle Therapy Nation™

Riders Education Module Series

Your guided pathway into the TTN full-length rider education book

Beyond the Wheel: SxS Ownership Essentials™

Sneak peek edition — full book launches later this year.

Bentley GOALS Offroad

Module Series Summary

This Education Module Series represents the complete TTN™ Education System — a unified, national-standard rider education program designed for new riders, families, ride leaders, parks, trail systems, brands, builders, and educators.

The chapters are structured across four lanes to guide every type of rider, partner, or industry professional through a clear, safe, and deeply informed progression.

- Lane One builds the foundation for new riders, youth, families, and machine ownership.
- Lane Two empowers ride leaders and crew chiefs with structure, planning, etiquette, and post-ride responsibilities.
- Lane Three equips parks and trail systems with clarity, safety communication, and world-class rider guidance.
- Lane Four unifies brands, builders, educators, and TTN into a single safety and culture

messaging system.

This book is the cornerstone of TTN's mission:
Ride. Heal. Belong.

TABLE OF CONTENTS

Chapter 2 — Riding With Kids & Families

Chapter 3 — Machine Ownership 101

Chapter 4 — Pre-Ride Planning

Chapter 5 — Trail Etiquette 101

Chapter 6 — After-Action Checks

Chapter 7 — Trail Clarity & Ratings

Chapter 8 — On-Site Education Touchpoints

Chapter 9 — Unity Messaging (Parks)

Chapter 10 — Safety Sheets

Chapter 11 — Unity Messaging (Brands & Builders)

Chapter 12 — Co-Branded Education

A Letter From the Founder

To the Riders, Families, Builders, Educators, Parks, and Every Member of This Nation,

Throttle Therapy Nation™ was never meant to be just another off-road brand. It was born from real riders, real moments, and a real belief that the throttle can change lives. What began as a personal escape — a place to breathe, reset, and reconnect — has grown into a movement that spans machines, terrain, generations, and communities across the country.

You are holding the heart of that movement in your hands.

This book was created to guide new riders, empower families, elevate ride leaders, support parks, unify brands and builders, and protect the future of our sport. Every chapter carries the message we live by: Ride. Heal. Belong.

Because riding isn't just something we do — it's where many of us learn who we are.

It's where we bring our kids and build the next generation of safe, confident riders.

It's where we meet strangers who become trail family.

It's where we find clarity, courage, and connection in a world that often feels chaotic.

The TTN Education System exists because you deserve more than "figure it out as you go." You deserve guidance, safety, mentorship, and a clear pathway to growth — no matter your experience level.

To every park working to become the Gold Standard, every builder putting safety first, every brand choosing clarity over hype, every educator stepping up, every parent teaching their child, and every rider trying to do it the right way: thank you.

You are the reason TTN exists.

This movement belongs to all of us. Together, we are building something that will outlive trends, machines, and even generations — a riding culture rooted in respect, unity, and responsibility.

Welcome to Throttle Therapy Nation™.

Welcome to the next chapter of your journey.

With purpose and gratitude,

Mercedes N. Bentley
Founder & CEO
Throttle Therapy Nation™

Coming Soon: Beyond the Wheel™

For riders who want the full deep-dive experience, an even more powerful resource is on the horizon.

The TTN™ Education System you've just read is only the beginning. Soon, we will release the complete, immersive guide:

Beyond the Wheel: SxS Ownership Essentials™

This book expands every principle you've learned here with:

- Step-by-step ownership mastery
- Detailed maintenance walkthroughs
- Real-world troubleshooting scenarios
- Upgrade sequencing and machine setup logic
- Safety systems, family guidance, and terrain adaptation
- A true rider-to-rider mentorship experience in written form

If the throttle is where you find clarity —

If the trail is where you feel alive —

If the machine is part of your identity —

Then *Beyond the Wheel* will become your go-to companion.

Stay tuned. The next evolution of TTN™ rider education is on the way.

How to Use This Education Module Series

This Education Module Series is designed to guide riders, families, parks, builders, and industry partners through the foundational principles of safe, confident, and responsible off-road riding. Each

chapter represents a portion of the full-length book *Beyond the Wheel: SxS Ownership Essentials™*, and is structured to provide immediately usable knowledge while previewing the deeper content coming in the full release.

Here's how to get the most from this series:

1. **Read in Order**

Each chapter builds on the previous one. Begin at Chapter 1 and move forward for a smooth, structured progression from beginner basics to advanced park, builder, and industry-level systems.

2. **Use as a Training Tool**

These modules are designed for:

- New rider introductions
- Family education sessions
- Ride leader preparation
- Park staff training
- Builder and shop onboarding
- Brand partnerships and safety communication

3. **Apply the Concepts on Every Ride**

The goal is not just reading — it's transformation.

Practice the checklists, pre-ride steps, etiquette rules, and communication standards on your next ride.

4. **Share With Your Group or Community**

Riding is safer and more enjoyable when everyone operates with the same expectations. Use these modules as conversation starters for your crew, park visitors, or customer base.

5. **Prepare for the Full Book Release**

This series contains approximately 20–30% of the depth you will receive in the complete *Beyond the Wheel* book.

The full edition will include:

- Advanced diagnostics
- Terrain-specific strategies
- Machine setup logic
- Deep-dive rider development
- Expanded leadership training
- Family riding mastery
- Youth progression systems

6. **Return to Modules Frequently**

As your skills grow, the meaning of each chapter grows with you. What feels basic today will reveal deeper nuance after 10, 20, or 100 rides.

7. **Integrate With TTN™ Systems**

Use this module series alongside:

- TTN Rider Education Center
- TTN Park & Trail Clarity Foundation
- Axle & Arc Fab safety + installation guides
- TTN brand partnership resources

These modules are one piece of a nationwide shift toward safer, smarter, unified riding.

This is your roadmap.

Your head start.

Your first step into a much larger world of off-road mastery.

Welcome to the TTN Education Module Series.

Who This Series Is For

The TTN Education Module Series is designed for every type of rider and partner in the off-road community.

Whether you are brand new, deeply experienced, or a professional within the industry, these modules provide the clarity, structure, and guidance needed to elevate your safety, confidence, and leadership.

This series is especially valuable for:

- New Riders — learning foundations and expectations
- Families — ensuring children ride safely with proper preparation
- Ride Leaders & Crew Chiefs — structuring pre-ride, on-trail, and post-ride responsibilities
- Parks & Trail Systems — improving clarity, signage, ratings, and guest education
- Builders & Shops — unifying customer messaging and safety communication
- Brands — aligning safety sheets, product guidance, and industry stewardship

- Educators — teaching with a consistent national standard

If you touch a throttle — or teach someone who does — this series is built for you.

About Throttle Therapy Nation™

Throttle Therapy Nation™ is a nationwide movement dedicated to building safer, smarter, more unified riders across every terrain and every throttle-powered platform. TTN was founded on the belief that riding is more than a hobby — it is healing, connection, adrenaline, clarity, and community.

Our mission is simple:
Ride. Heal. Belong.

TTN exists to:

- Empower riders through education
- Protect families and young riders
- Support parks in becoming the Gold Standard
- Elevate builders and brands with unified messaging
- Create clarity through mapping, training, and communication
- Build a national culture of safety and respect

We are riders. We are educators. We are innovators.
And this module series is one of the foundational pillars of the TTN movement.

Lane One: New Riders & Families

A TTN™ Education Module

A dedicated educational lane within the TTN Module Series.

Lane Two: Ride Leaders & Crew Chiefs

A TTN™ Education Module

A dedicated educational lane within the TTN Module Series.

Lane Three: Parks & Trail Systems

A TTN™ Education Module

A dedicated educational lane within the TTN Module Series.

Lane Four: Brands, Builders & Educators

A TTN™ Education Module

A dedicated educational lane within the TTN Module Series.

Chapter 1 – New Rider Basics



Lane One: New Riders & Families

CHAPTER 1 — NEW RIDER BASICS

Riding off-road is more than learning how to steer, accelerate, or follow a trail. It is an introduction to a lifestyle built on confidence, awareness, preparation, and respect—for the machine, the terrain, and the people around you. New riders often misunderstand what matters most: skill does not come from bravery. It comes from understanding.

This chapter gives you the foundation that every great rider relies on. It is written not to overwhelm you, but to empower you. You are not supposed to know everything at the beginning. You learn by building layers of knowledge, practicing consistently, and developing the instincts that keep you safe and help you grow.

1. The New Rider Mindset
Every rider arrives with different experiences—some come from street riding, some from bicycles, some from zero mechanical

background whatsoever. No matter where you start, all new riders must adopt three critical mindsets:

- **Respect the unknown.** Trails change. Weather shifts. Machines behave differently under stress. Expecting surprises makes you calmer.
- **Skill > ego.** Your machine is powerful. Terrain is unforgiving. You don't have to prove anything—your only goal is to learn.
- **Smooth is fast.** Jerky inputs, rushed decisions, and panic

**reactions create risk.
Smoothness builds confidence.**

2. Understanding Your Machine
**Every off-road vehicle—SxS, ATV,
dirt bike, or full-size—responds
to weight, throttle, traction, and
terrain. New riders often
underestimate how quickly
conditions can shift.**

Key fundamentals:

- Throttle affects traction. Too much gas removes control.
- Braking is different on loose terrain. Wheels lock easily.
- Turning radius changes with

speed and traction.

- **Suspension absorbs impact—don't fight your machine.**
 - **Weight transfer impacts stability more than horsepower.**

Your machine has limits. Learn them slowly and intentionally.

3. Proper Body Positioning

Your body is part of the suspension system. Where and how you position yourself affects balance, traction, and control.

Core principles:

- **Eyes up — you steer where you**

look.

- **Relax your hands — tension reduces precision.**
- **Keep elbows bent — locked elbows cannot absorb shock.**
- **Let the machine move beneath you — stiffness causes instability.**
- **Adjust weight based on terrain — forward for climbs, back for descents.**

Body positioning prevents panic reactions and improves control instantly.

4. Essential Gear

Gear is non-negotiable. It

protects you from impact, debris, rollovers, and unpredictable terrain.

Minimum:

- DOT-approved helmet
 - Eye protection
 - Gloves with grip
- Over-the-ankle boots
- Long sleeves & pants

Highly recommended:

- Chest protector
- Knee & elbow guards
- Neck brace
- Communication headset

Your gear is your first safety system—your machine is the second.

5. Pre-Ride Ritual

This ritual must happen **before every ride, no exceptions.**

- **Check tire pressure**
 - **Inspect lug nuts**
 - **Test brakes**
 - **Check steering play**
 - **Verify harness/seatbelt**
- **Inspect helmet and gear fit**
- **Confirm suspension settings**
- **Perform a throttle and brake test in place**

**Most mechanical problems
reveal themselves when the
machine is still.**

6. Terrain Fundamentals

**Terrain teaches you what speed
cannot. Understanding terrain is
the heart of riding safely.**

A. Hardpack

**Stable but fast. Easy to
underestimate.**

B. Mud

**Unpredictable traction. Avoid
sideways momentum.**

C. Rocks

**Requires precision. Slow is safe.
Momentum is dangerous.**

D. Sand

**Requires constant throttle. Too
little and you sink.**

E. Water Crossings

**Always check depth. Never
assume safety.**

**Terrain mastery takes time—and
patience.**

7. Trail Ratings Explained

Green = Beginner
Blue = Intermediate
Black = Advanced

Ratings exist to protect you—not to challenge you. Ride within your skill level. Nobody becomes an expert in a day.

8. Building Skill the Right Way
Skill is a combination of awareness, repetition, and controlled exposure to challenge.

Smart progression includes:

- Practicing light braking
- Learning throttle modulation

- Riding at slow speeds to build precision
- Following a trusted rider, not copying their speed
- Stopping to observe obstacles before attempting

Controlled practice prevents uncontrolled mistakes.

9. Group Riding Basics

Riding in groups is safer but requires discipline:

- Keep steady spacing
- Announce obstacles
 - Use hand signals
- Communicate rider count to

oncoming traffic

- **Never pressure slower riders**

A good group keeps everyone safe, not fast.

10. Emotional Control

Adrenaline feels good—but it sabotages judgment.

New riders must learn:

- **When to pause**
- **How to breathe through fear**
- **How to stop before confidence fades**
- **How to recognize fatigue**

Emotional control is the difference between progression and injury.

11. Knowing When to Stop
A skilled rider knows when conditions exceed their readiness.

Stop immediately if:

- Weather changes abruptly
- The machine behaves strangely
- Fatigue affects your awareness
 - The trail becomes more technical than expected

Stopping is a safety tool.

12. Your First Trail Day

Your first ride should be about learning—not proving.

Checklist:

- Start on a Green trail**
- Ride with supportive, experienced partners**
 - Keep speeds low**
- Practice one skill at a time**
 - Take breaks regularly**
- Review what felt challenging**

Your first ride teaches your brain how to learn.

13. The Road Ahead

Everything you do from here becomes part of your rider identity. This chapter lays the groundwork, but every ride will add a new layer of experience.

You now understand:

- **The rider mindset**
- **Machine fundamentals**
 - Essential gear
 - Terrain behavior
 - Pre-ride safety
- **Emotional control**
- **How to progress**

This is your foundation—and we

will build on it, chapter by chapter.

Chapter 2 – Riding With Kids & Families



CHAPTER 2 — RIDING WITH KIDS & FAMILIES

Riding with kids is one of the greatest privileges in motorsports. It shapes memories, builds confidence, and creates a legacy of shared adventure. But riding with

children also carries the highest responsibility in the off-road world. Kids cannot protect themselves. They cannot recognize danger. They cannot anticipate terrain. That responsibility falls on the adults who choose to bring them along.

This chapter is designed to empower families, protect children, and create safe, unforgettable experiences for every young rider who becomes part of the throttle world.

1. The Responsibility of Family

Riding

When adults ride with kids, the stakes change. Riding is no longer just about enjoyment—it becomes about stewardship. Every decision, every trail choice, every speed change, and every behavior is magnified because a child is present.

Core truths:

- Kids copy what they see.
 - Kids trust adults fully.
 - Kids cannot judge risk.
 - Kids need structure, boundaries, and clarity.

**Your job is to create predictable,
controlled experiences that allow
them to grow safely.**

2. Age, Size & Seating Requirements

**A child's size—not just their
age—determines whether they
can ride safely.**

Minimum standards:

- Feet must reach the floor or
designated footrests.**
- Helmets must fit snugly without
wobble.**
- Harness or seatbelt must sit
correctly across the chest.**

- **Booster seats may be used only if rated for motorsports environments.**
 - **No lap riding—ever.**

**Children must be secured
before the machine starts.**

3. Proper Youth Helmets & Gear

Kids require the same level of protection as adults—often more.

Essentials:

- **DOT-approved youth helmet**
- **Goggles that fit small faces**
- **Gloves with proper grip**

- Chest protector
- Long sleeves and pants
- Boots covering the ankle
- Neck brace for high-impact terrain

Improper gear is one of the leading causes of youth injury.

4. Youth Seating & Harness

Fitment

A harness that fits an adult does not fit a child.

Safety guidelines:

- Shoulder straps must angle downward, not upward.

- Lap belts must sit low across the hips.
- Chest clips should rest at mid-chest level.
- Submarine strap recommended when possible.

If a child can slide forward or sideways, they cannot ride.

5. Setting Family Riding Boundaries

Kids ride best with clear expectations.

Boundaries should include:

- Which trails are safe for family

riding

- Which obstacles are off-limits
 - Maximum speed for kid passengers
 - Required stopping points to check helmets, harnesses, and comfort
 - Communication signals (thumbs up, stop, slow down)

Children thrive in structured environments.

6. Understanding Kids' Emotional States

Kids may:

- Get scared suddenly

- Hide discomfort
- Feel embarrassed to speak up
 - Get overstimulated
 - Get tired quickly

Parents must watch:

- Posture changes
 - Hesitation
 - Quietness
- Helmet bobbing
- Nervous gripping

If emotions shift, slow down and reassess.

7. Family Ride Planning

Before riding with children:

- Choose trails rated Green.
 - Avoid water crossings.
 - Plan short loops.
 - Stop every 15–30 minutes.
 - Check gear regularly.
 - Prioritize smooth terrain.
 - Ride with another family or trusted group.

Well-planned routes prevent overwhelming kids.

8. Teaching Youth Rider Etiquette

Kids should learn trail manners early:

- Stay seated and belted until

engine is off.

- **Hands inside the machine.**
- **Follow adult instructions immediately.**
- **Respect nature—don't litter.**
- **Never yell or throw items from the machine.**

Kids model behavior; give them something worth modeling.

9. When Kids Begin Riding Their Own Machines

A child is ready when they demonstrate:

- **Emotional maturity**
- **Ability to follow instructions**

- Understanding of basic terrain behavior
- Proper posture and braking technique

Start with:

- Small electric quads or dirt bikes
 - Flat terrain
 - Slow speeds
- Controlled practice loops

Never rush independence.

**10. Family Riding
Communication Systems
Communication saves lives.**

- Recommended:**
- Helmet radios
 - Simple verbal cues
 - Hand signals
 - Stop-and-check routine

**Families with radios experience
fewer accidents and
misunderstandings.**

11. Preventing Common Youth Accidents

**Most youth accidents occur due
to:**

- Loss of control
- Unrestrained children

- Poor-fitting gear
- Entering advanced terrain
- Overconfidence by adults
- Distractions inside the machine

**Prevention is built on
consistency.**

12. What to Do When a Child Becomes Uncomfortable Stop immediately.

Steps:

- Turn off machine
- Remove helmet to cool down
 - Offer water
- Discuss what scared them

- Decide whether to continue

**A scared child cannot learn—
only panic.**

13. Building Youth Confidence

Confidence grows through:

- Praise for calm riding
 - Supportive tone
- Letting kids make age-appropriate choices
- Teaching skills slowly
- Encouraging curiosity

**A confident child becomes a safe
young rider.**

14. Creating Lifelong Family Riders

**Your goal is not to rush your
child.**

**Your goal is to help them *love*
the sport.**

Families that ride with:

- Patience
- Structure
- Safety
- Encouragement
- Boundaries

...raise kids who ride for life.

Riding with kids is not about the

**miles you cover.
It's about the memories you
create—and the safety you
preserve along the way.**

Chapter 3 – Machine Ownership 101



CHAPTER 3 — MACHINE OWNERSHIP 101

**Understanding how to OWN your
machine is as important as
learning how to RIDE it. Many
accidents, breakdowns, and close**

**calls do not happen on the trail—
they happen long before, because
a rider never learned the
fundamentals of machine
ownership.**

**Machine Ownership 101 teaches
you the essential knowledge
every responsible rider must
have: how your machine works,
how to maintain it, how to
recognize warning signs, and
how to prepare yourself for safe,
confident riding in all conditions.**

1. The Mindset of an Owner
Owning an off-road machine is

not passive—it requires attention, inspection, awareness, and preventative care. You do not wait for problems to occur; you stay ahead of them.

An owner:

- Checks their machine before every ride
- Understands that parts wear faster in off-road environments
- Knows that terrain influences maintenance
- Accepts responsibility for the safety of passengers
- Learns continuously

Ownership is leadership.

2. Understanding Your Machine's Anatomy

To operate safely, you must understand the essential systems:

A. Drivetrain

Includes engine, transmission, clutching, belt, drive shafts, and differentials. These components manage power delivery.

B. Suspension

Shocks, springs, control arms, trailing arms—these shape

stability, comfort, and traction.

C. Steering & Handling

Tie rods, rack, knuckles, ball joints—if these fail, control is lost instantly.

D. Braking System

Pads, rotors, fluid, calipers—heat, mud, and water affect performance dramatically.

E. Electrical System

Battery, wiring, lighting, accessories—electrical failures are common in off-road conditions.

**You don't need to be a
mechanic—but you must know
what these systems do.**

3. Pre-Ride Inspection: The TTN™ Standard Checklist

Before every ride:

- Check tire pressure
 - Inspect lug nuts****
- Inspect wheel hubs for wobble
 - Check tie rods and ball joints for play****
- Test brakes at slow speed
 - Confirm steering response****
- Inspect undercarriage for leaks
 - Check belt condition (if****

accessible)

- Inspect suspension components
 - Verify fluid levels
 - Test all lights
- Re-seat harnesses or seatbelts

This 60–90 second routine prevents 90% of mechanical failures.

4. Understanding Wear & Tear
Off-road machines live hard lives.
Components degrade quickly due
to:

- Vibration
 - Heat
 - Mud

- Water intrusion
- Rock impacts
- Weight load
- Driving style

Every ride leaves “signatures” on your machine. As an owner, you learn to read them.

5. Fluids: The Lifeblood of Your Machine

Your machine depends on proper fluid levels and quality.

Essential fluids:

- Engine oil
- Coolant

- Brake fluid
- Transmission fluid
- Differential fluid
- Grease for suspension points

**Key ownership responsibility:
Never assume your machine “still
has enough.” Fluids must be
visually checked.**

6. Tires & PSI Management

**Tire pressure is one of the most
misunderstood ownership
fundamentals.**

- Too much PSI:**
- Reduces traction

- Increases rollover risk
 - Makes the ride harsh

Too little PSI:

- Risks debeading
- Reduces control
- Increases puncture risk

Different terrain requires different PSI strategies. Owners learn what works for their machine and riding style.

7. Understanding Weight, Load, & Balance

Machines become unstable when overloaded or unevenly

weighted.

Risks include:

- **Rollover**
- **Bent suspension**
- **Excessive wear on bearings**
- **Poor braking performance**

Owners must know:

- **Machine weight limits**
- **Cargo distribution rules**
- **Passenger weight impact**

**Balance matters as much as
horsepower.**

8. After-Market Upgrades: Are

You Ready?

Upgrades influence handling, power, and reliability.

Categories of upgrades:

- Safety upgrades (cages, harnesses, seats)
- Protection upgrades (skids, bumpers, arms)
 - Performance upgrades (clutching, tunes, exhaust)
- Comfort upgrades (seats, audio, storage)
 - Lighting and electrical

Ask yourself:

“Am I upgrading for safety,

performance, or appearance?"

**Upgrades should follow a logical
order:**

**SAFETY → PROTECTION →
RELIABILITY → PERFORMANCE →
LOOKS**

9. How to Know If You're Ready for Performance Mods

Signs you are NOT ready:

- You haven't mastered throttle control**
 - You rely on speed over precision**
 - You skip pre-ride checks**
 - You haven't learned how your**

machine behaves stock

**Performance increases
responsibility.**

**10. Basic Trail-Side Repairs
Every Owner Should Know
Owners must know how to:**

- Change a tire
- Re-seat a bead
- Replace a belt
- Repair a loose tie rod
- Tighten suspension bolts
 - Jump a battery safely
 - Diagnose overheating

Knowledge prevents panic.

11. The Importance of Tools

You should never ride without:

- Tire repair kit
- Belt
- Small tool kit
- Ratchet straps
- Tow strap
- Flashlight/headlamp
- Gloves
- Zip ties
- Electrical tape

Tools turn breakdowns into inconveniences—without them, they become emergencies.

12. Recognizing Warning Signs

Your machine speaks to you.

Learn to listen.

Warning signs include:

- **Vibrations**
- **Clunks during turns**
- **Steering looseness**
 - **Belt smell**
 - **Overheating**
- **Grinding noise**
- **Slow starting**
- **Leaking fluids**
- **Brake fade**

Ignoring small issues creates big problems.

13. Machine Behavior in Different Terrain

Machines behave differently depending on:

- Water
- Mud
- Rocks
- Sand
- Snow
- Elevation
- Grade

Ownership includes knowing when NOT to push the machine.

14. How Weather Affects Your

Machine
Heat affects cooling.
Cold affects battery performance.
Mud affects bearings.
Water affects electrical systems.
**Snow affects traction and
braking.**

**Ownership means anticipating
changes—not reacting to them
too late.**

15. Post-Ride Responsibilities

After riding:

- Wash the machine**
- Inspect for damage**
- Re-grease suspension**

- Check fluids
- Clean filters
- Charge battery
- Record maintenance needs

A neglected machine becomes unsafe quickly.

16. The Cost of Ownership

Budget for:

- Maintenance
 - Repairs
 - Upgrades
- Safety gear
- Trail fees
- Fuel

**Owners who budget correctly
enjoy riding longer and safer.**

17. Understanding Machine Limits

**Even the most capable machines
have limits.**

Respect:

- Roll angles
 - Tire grip
- Suspension travel
 - Engine cooling
 - Drivetrain stress

**Skill can extend limits safely—
ego cannot.**

18. The Responsible Owner Mindset

A responsible owner:

- Prepares
- Maintains
- Monitors
- Respects their machine
- Respects the land
- Teaches others

Ownership is not about possession—it is about stewardship.

19. The Path Forward

Machine Ownership 101 is your

introduction to the mechanical side of riding. When you understand your machine, you:

- **Ride more confidently**
 - **Ride more safely**
 - **Protect passengers**
 - **Extend machine life**
 - **Reduce breakdowns**
 - **Prevent accidents**
- **Progress faster as a rider**

This chapter completes Lane One and prepares you for the leadership-focused chapters that follow.

Chapter 4 – Pre-Ride Planning

