

# CHE 318 L16

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We have seen

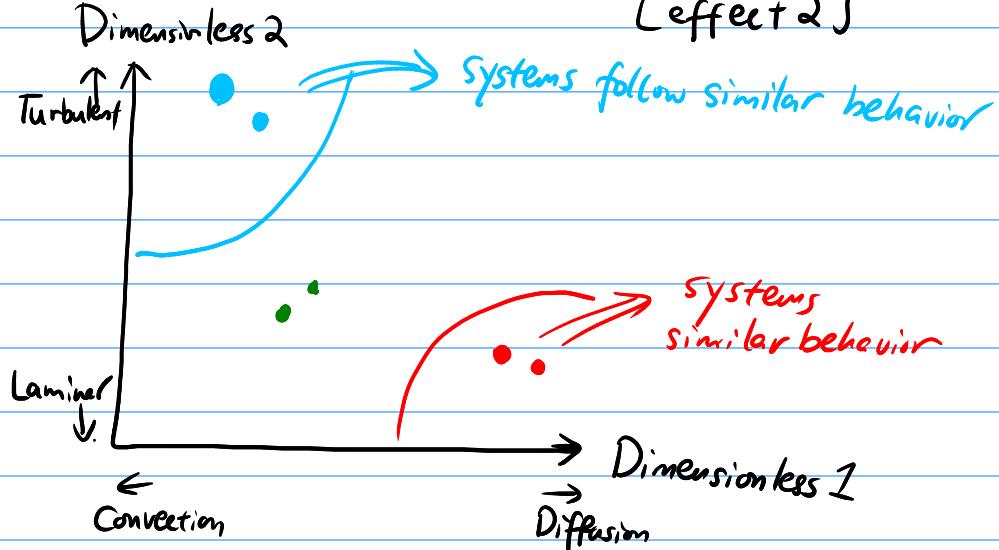
1)  $k_c' \Rightarrow$  simple form to  $N_A = k_c'(C_{A1} - C_{A2})$

2)  $k_c'$  can be taken from theories  
 / Film  
 / Penetration  
 / Boundary layer

What if 1) We're interested in getting accurate  $k_c'$   
 2) Measured  $k_c'$ , can we apply to other geometry?

We can use "Dimensionless Analysis"

Dimensionless number =  $\frac{[\text{effect 1}]}{[\text{effect 2}]}$



$$N_{Sc} \text{ (Schmidt Nr)} = \frac{\mu}{\rho D_{AB}} = \frac{[\text{momentum diff}]}{[\text{molar diff}]} \\ \text{also } \frac{\delta}{\delta_c} = N_{Sc}^{\frac{1}{3}}$$

$$N_{Sh} \text{ (Sherwood Nr)} = \frac{k_c' L}{D_{AB}} = \frac{[\text{conv m.t.}]}{[\text{diff m.c.}]}$$

$$N_{Re} \text{ (Reynolds Nr)} = \frac{\rho v L}{\mu} = \frac{v L}{(\frac{\mu}{\rho})} = \frac{[ \text{kinetic transp} ]}{[ \text{viscosity transp} ]}$$

How do we correlate  $k_c'$ ?

Chilton-Colburn  $j$ -factor

(same factor for momentum / heat / mass transfer)

For mass transfer

$$\bar{j}_D = \frac{k_c'}{v_{av}} (N_{Sc})^{\frac{2}{3}} = f \Rightarrow \text{Fanning friction factor}$$

↑ average fl. velocity

Solution process

Calculate

$N_{Re}$   
(fluid alone  
from geometry)

$$N_{Re} < 2100$$

Laminar flow

$$f = \frac{16}{N_{Re}}$$

$$\bar{j}_D = \frac{f}{2}$$

$$\boxed{\text{Get } k_c' = j_D \cdot v_{av} (N_{Sc})^{-\frac{2}{3}}}$$

$$N_{Re} > 2100$$

Turbulent flow

$$f = \frac{C_f}{2 \rho v^2} = \frac{\Delta P_f \pi R^2}{2 \rho L} / \left( \frac{\rho v^2}{2} \right)$$

$$j_p = \frac{f}{2}$$

More generally

$$\boxed{\bar{j}_D = \frac{f}{2} = \frac{N_{Sh}}{N_{Re} N_{Sc}^{\frac{2}{3}}}}$$

has  $k_c'$

Most likely, we use dimensionless analysis  
on an established chart



$$\frac{W}{D_{AB} \rho L} \text{ determines exit concentration}$$

$$\frac{W}{D_{AB} \rho L} = N_{Re} N_{Sc} \cdot \frac{\frac{W}{D_{AB} \rho L}}{\frac{m^2}{s} \cdot \frac{kg}{m^3} \cdot m} = N_{Re} N_{Sc} \cdot \frac{D}{\frac{D}{4} \cdot \frac{\pi}{4}}$$

1) Gas (use rod-like flow curve)

2) Liquid  $\frac{W}{D_{AB} \rho L} > 400$  parabolic flow

A diagram of a pipe cross-section with an arrow pointing right, indicating parabolic flow.

$$\frac{C_A - C_{A,0}}{C_{A,i} - C_{A,0}} = S_J \left( \frac{W}{D_{AB} \rho L} \right)^{-2/3}$$

3) Liquid/Gas turbulent flow

$N_{Re} > 2000$  If  $0.6 < N_{Sc} < 3000$

$$N_{Sh} = k_c' \left( \frac{D}{D_{AB}} \right) = 0.023 \left( \frac{\rho D u}{\mu} \right)^{0.83} \left( \frac{\mu}{\rho D_{AB}} \right)^{0.33}$$

$\underbrace{\qquad}_{N_{Re,D}}$        $\underbrace{\qquad}_{N_{Sc}}$

1) (very close to the j-D analog)

2) We just need  $N_{Re,D}$   $N_{Sc} \Rightarrow k_c'$

3) Only applicable for pipe! (&  $N_{Sc}$  range)

## Solution procedure

Geometry ?  $\xrightarrow{\text{not pipe}}$  choose other eqn.

↓ pipe

Calculate  $N_{Re}$   $\xrightarrow{\text{laminar}} \frac{W}{D_{AB} \rho U} > 400 ?$   $\xrightarrow{\gamma} \left\{ \begin{array}{l} \frac{C_A - C_{A0}}{C_{Ai} - C_{A0}} = \left( \frac{W}{D_{AB} \rho U} \right)^{-3} \\ \cdot 5.5 \\ k_C' \text{ from } j_0 \end{array} \right.$

↓ turbulent

$0.6 < N_{Sc} < 3000 ?$

$\downarrow \gamma$

$$k_C' \left( \frac{D}{D_{AB}} \right) = 0.023 N_{Re}^{0.83} N_{Sc}^{0.33}$$

Case II FI