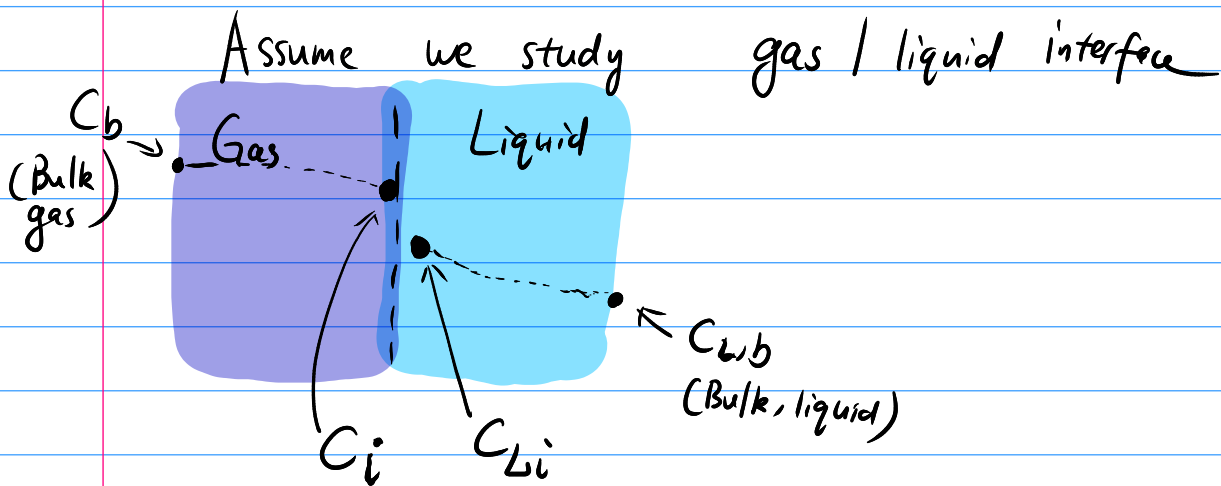


CHE 318 L14

Feb-04 2026

Mass Transfer coefficients

Recap: we need to know concentration across boundary between phases



Assume molecules crossing interface has no resistance

\Rightarrow Equilibrium constant $K = \frac{[\text{conc in gas}]}{[\text{conc in liquid}]}$ \rightarrow Interface concentration

K : dimensionless $= \frac{C_i}{C_{Li}}$

Similarly, we have ① Henry's law $H = \frac{P_{\text{gas}}}{C_{\text{Li}}}$ $P_g = C_g RT$

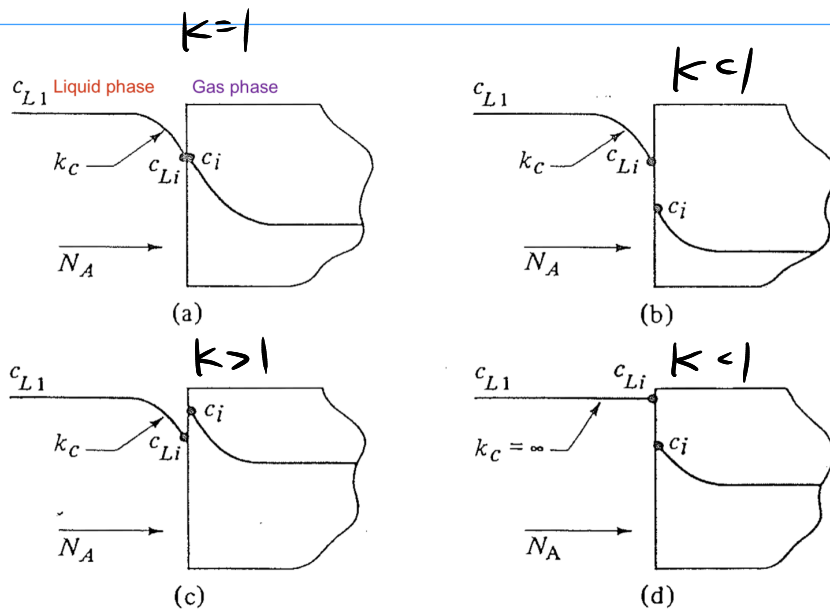
② solubility $C_A = \frac{S \cdot P_A}{22.414}$

$K \rightarrow 0 \equiv$ Gas phase vapor pressure ≈ 0 ($A = \text{protein}$)

$K = 1 \equiv$ same concentration (A : liquid at boiling point)

$K = \infty \equiv$ Liquid phase conc $= 0$ (insoluble gas)

Interfacial concentration profile may look very different

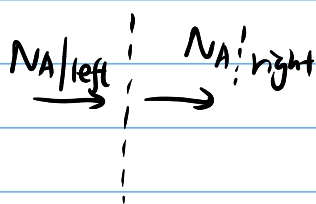


Geankoplis

7.1.3

What else controls the profile?

M.B across interface



$$N_A|_L = N_A|_R$$

We can use $N_A = J_A^* C_A \Delta x_m$ in each phase, but the actual form of J_A^* depends on local gradient (harder to model)

Instead, without losing generality

$$[\text{Flux}] = \frac{[\text{Driving Force}]}{[\text{Resistance}]}$$

① We can have conc. diff. between $\begin{cases} C_b & \& C_i \\ C_{Lb} & \& C_{Li} \end{cases}$

② Driving force? Just use a coefficient $\frac{1}{k}$

In general $N_A = k'_c (C_{L,b} - C_{L,i})$

Meaning: $k'_c \Rightarrow$ EMCD-like

\Rightarrow concentration diff as driving force

Unit of k'_c ?

$N_A \Rightarrow \frac{\text{mol}}{\text{m}^2 \cdot \text{s}}$ $\Delta C \Rightarrow \frac{\text{mol}}{\text{m}^3}$ So: k'_c unit m/s
(velocity !)

k'_c from multiple scenarios

EMCD $N_A = \frac{D_{AB}}{z_2 - z_1} (C_{A1} - C_{A2})$

Stagnant B $N_A = \frac{D_{AB}}{z_2 - z_1} \cdot \frac{1}{x_{Bm}} (C_{A1} - C_{A2})$

Solve concentration at boundaries

2 equations : $N_{A|L} = N_{A|R}$

$k'_{c,L} (C_{L,b} - C_{L,i}) = k'_{c,g} (C_{g,i} - C_{g,b})$

$K = \frac{C_{g,i}}{C_{L,i}}$

That explains the different shape

$k'_{c,L} \rightarrow \infty \Rightarrow$ concentration profile liquid \equiv flat !

Idea of K & k'_c will be discussed in absorption process

k_c' makes calculating N_A convenient

We can write $N_A = k_c'(C_{A1} - C_{A2})$
 $= k_G'(P_{A1} - P_{A2})$
 $= k_y'(y_{A1} - y_{A2})$
 $= \text{etc} \dots$

Convention
 gas fraction y_A
 liquid frac x_A

$k_c' = \text{EMCD-like}$
 $k_L = \text{Stagnant B} \left(\frac{x_{Bm}}{p_{\text{atm}}} \right)$

Unit? $k_c' \quad k_L \Rightarrow \text{m/s}$

$k_y' \quad k_G' \quad k_x' \quad k_L \Rightarrow \text{kg mol}/(\text{cm}^2 \cdot \text{s})$

$k_G' \quad k_L \Rightarrow \text{kg mol}/(\text{cm}^2 \cdot \text{s} \cdot \text{Pa})$
 $\text{kg mol}/(\text{m}^2 \cdot \text{s} \cdot \text{atm})$) Choose your preference

Solution to Q1

1 \rightarrow 2

$N_A = k_y'(y_{A1} - y_{A2})$
 $= 1.5 \times 10^{-4} \times (0.65 - 0.45)$
 $= 3.0 \times 10^{-5} \text{ kg mol}/(\text{m}^2 \cdot \text{s})$

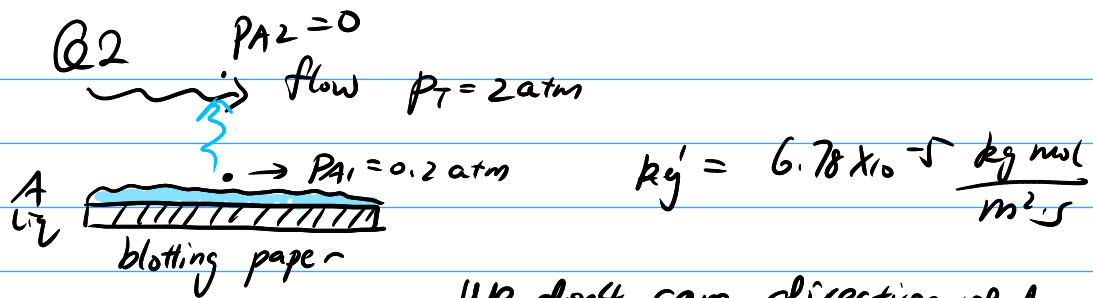
$N_B = -N_A \quad 2 \rightarrow 1$

We realize k_y' is dependent on total pressure!

$k_y' \rightarrow k_c' \quad k_y' = k_c' \cdot C_T = k_G' \cdot P_T$

$k_G' = \frac{k_y'}{P_T} = \frac{1.5 \times 10^{-4}}{2000 \text{ kPa}} = 2.14 \times 10^{-7} \text{ kg mol}/(\text{cm}^2 \cdot \text{s} \cdot \text{kPa})$

$k_c' = \frac{k_y'}{C_T} = \frac{k_y'}{P_T} \cdot R T = k_G' \cdot R T = 6.65 \times 10^{-4} \text{ m/s}$
 superficial vel



We don't care direction of N_A in fluid

All mass transfer coefficient \Rightarrow lumped

$$N_A = k_g' \cdot \left(\frac{1}{y_{Bm}} \right) \cdot (y_{A1} - y_{A2})$$

\Leftarrow stagnant B

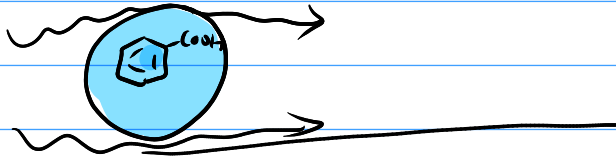
$$y_{Bm} \approx \frac{y_{B1} + y_{B2}}{2} = 0.95 \quad y_{A1} = 0.1 \quad y_{A2} = 0$$

$$N_A = 6.78 \times 10^{-5} \cdot \frac{1}{0.95} \cdot 0.1 = 7.14 \times 10^{-6} \text{ kg mol}/(\text{m}^2 \cdot \text{s})$$

$$k_g = k_g' / y_{Bm} = 7.14 \times 10^{-5} \text{ kg mol}/(\text{m}^2 \cdot \text{s})$$

$$k_G = k_g / p_T = 3.57 \times 10^{-5} \text{ kg mol}/(\text{m}^2 \cdot \text{s} \cdot \text{atm})$$

Q3



$$\overline{\text{Flux}} = \frac{[\text{weight}]}{[\text{molar}_{\text{mass}}][\text{time}]}$$

$$N_A \cdot 4\pi r_0 = \frac{m_1 - m_2}{M_A \Delta t} = k_L (C_{As} - 0)$$

$$k_L = \frac{1}{4\pi r_0^2} \cdot \frac{m_1 - m_2}{C_{As} \cdot M_A \cdot \Delta t}$$

k_L \leftarrow Get from solubility