LEGENDA UBICAZIONE COMPONENTI COMPONENTS ALLOCATION INDEX

- +PP PANNELLO DI POTENZA POWER PANEL
- +PC PANNELLO DI COMANDO LOGIC PANEL
- +FQ FRONTE QUADRO FRONT CABINET
- +BM BORDO MACCHINA ON THE MACHINE
- +PD PANNELLO PEDANA FOOT BOARD PANEL
- +PQ PANNELLO QUADRO CABINET
- +PR PULSANTIERA REMOTATA REMOTE CONSOLLE
- +PL PULSANTIERA LINEA LINE CONSOLLE
- +SC SEGNALATORE COLONNA SIGNALING COLUMN
- +Cn CASSETTA numero number BOX

LEGENDA UBICAZIONE RINVII ARROWS ALLOCATION INDEX

P=PEDANA LINEA LINE FOOTBOARD

C=APPARECCHIATURA PLANAR CALIBRO PLANAR GAUGE DEVICE

B=BANCO BENCH

STD SYNTHESIS+S5 NO CE

SCHEMA ELETTRICO WIRING DIAGRAM

DISTINTE USATE:		

NOTE RELATIVE ALLA REVISIONE CORRENTE:

CLIENTE	CORSO CERAME			
Destinazione	ALGERIA	Deriv	ato da Standard	
Data	Nr. Disegno	Disegnatore		C/O
04/10/2018	011-0461525	BAGLIERI		1525/2016
Nr. Identificati	vo Revisione - Data	Verifica	Layout IMP285330.13	3
Ausiliari 24VDC	Potenza 12 kW	Tensione 380V	Frequenza 50HZ	Pagine Tot

MUU	OVASI	$\langle \rangle$	
			S.p.A.

Via dell'Artigianato 33/35 41040 - Spezzano (MO) ITALY

TIPO MACCHINA STD SYNTHESIS+S5 NO CE

ANNO FABBRICAZIONE 2018

MATRICOLA 461525.07009.01-02

COMMESSA 0461525

La marcatura CE si riferisce all'impianto oggetto della commessa considerato nel suo insieme e non alle singole macchine che lo compongono

ATTENTION:

QUAND LES BATTERIES SONT PREVUES :

1-ON PEUT AVOIR DES COMPOSANTS SOUS TENSION APRES L'INTERRUPTEUR GENERAL MEME LORSQUE CELUI-CI EST OUVERT (130V)

2-POUR COUPER LA TENSION SUR LE CIRCUIT DE LA PUISSANCE DES COMMANDES DE PAS A PAS, OUVRIR AUSSI LES FUSIBLES FU5 - FU6 ET ATTENDRE 1 MINUTE AVANT D'INTERVENIR

3-LE CIRCUIT DES BATTERIES RESTE TOUJOURS SOUS TENSION MEME AVEC LES FUSIBLES FU5 - FU6 OUVERTS (130V)

4-LES BATTERIES DOIVENT AVOIR ETE CHARGEES DEPUIS AU MOINS 24 HEURES AVANT D'ETRE OPERATIONNELLES

5)-LA DUREE MAXIMALE DE FONCTIONNEMENT DE LA MACHINE SANS ALIMENTATION DE RESEAU EST DE 1 MINUTE

6-APRES 4 ANS LES BATTERIES DOIVENT ETRE ABSOLUMENT REMPLACEES

	DATE	OLOMATURE	LIDDATE	
REV.	DATE	SIGNATURE	UPDATE	

Project	: STD SYNTHESIS+S5 NO CE		SHEET
Customer	: CORSO CERAME	nr. line : L1-L2	000.
Title	: AVVERTENZE	nr. drawing : 011-0461525	000.
C/O	: 1525/2016	Order : 0461525	NEXT
Layout	: IMP285330.13	Date : 04/10/2018	001
Designer	: BAGLIERI	Check : BALESTRAZZI	

1 2 3 4 5 6 7 8

ATTENZIONE:

QUANDO SONO PRESENTI LE BATTERIE

1- SI POSSONO AVERE COMPONENTI IN TENSIONE A VALLE DELL'INTERRUTTORE GENERALE ANCHE QUANDO QUESTO E' APERTO (130V) 2-PER TOGLIERE LA TENSIONE SUL CIRCUITO DELLA POTENZA DEGLI AZIONAMENTI PASSO PASSO APRIRE ANCHE I FUSIBILI FU5 - FU6

E ATTENDERE 1 MINUTO PRIMA DI OPERARE

3-IL CIRCUITO DELLE BATTERIE RIMANE SEMPRE IN TENSIONE ANCHE CON I FUSIBILI FU5 - FU6 APERTI (130V)

4-LE BATTERIE DEVONO ESSERE STATE CARICATE DA ALMENO 24 ORE PRIMA DI ESSERE OPERATIVE

5-LA DURATA MASSIMA DI FUNZIONAMENTO DELLA MACCHINA SENZA ALIMENTAZIONE DI RETE E' 1 MINUTO 6-DOPO 4 ANNI LE BATTERIE DEVONO ESSERE SOSTITUITE

WARNING:

WHEN BATTERIES ARE USED

1- THERE MAY BE POWERED COMPONENTS DOWNSTREAM FROM THE MAIN SWITCH EVEN IF IT IS OPEN (130V)

2-TO DISCONNECT THE VOLTAGE ON THE POWER CIRCUIT OF THE STEP DRIVE UNITS, ALSO OPEN FU5 - FU6 FUSES AND WAIT 1 MINUTE BEFORE OPERATING

3-THE BATTERIES CIRCUIT REMAINS ALWAYS
POWERED EVEN IF FU5 - FU6
FUSES

4-BATTERIES MUST BE CHARGED FOR AT LEAST 24 HOURS BEFORE THEY CAN OPERATE

5-THE MAXIMUM MACHINE OPERATING DURATION WITH NO MAINS POWER SUPPLY IS 1 MINUTE

6-BATTERIES MUST BE REPLACED AFTER 4 YEARS

REV.	DATE	SIGNATURE	UPDATE
	•	•	



Project	: STD SYNTHESIS+S5 NO CE		
Customer	: CORSO CERAME	nr. line	: L1-L2
Title	: AVVERTENZE	nr. drawing	: 011-0461525
C/O	: 1525/2016	Order	: 0461525
Layout	: IMP285330.13	Date	: 04/10/2018
Designer	: BAGLIERI	Check	: BALESTRAZZI

SHEET 001 NEXT 002

1 2 3 4 5 6 7 8 INDEX GROUP SHEET TITLE **GROUP** SHEET TITLE 000 **COPERTINA** 1 INDICE 025 INSERIMENTO AUSILIARI 2 QUADRO 001 AVVERTENZE 1 INDICE 026 EMERGENZA GENERALE 2 QUADRO 002 027 BARRIERE LINEA INDICE FOGLI 1 INDICE 2 QUADRO 003 INDICE FOGLI 028 EMERGENZA GENERALE 1 INDICE 2 QUADRO 004 INDICE FOGLI 029 **FUNE TRAINI A MONTE** 1 INDICE 2 QUADRO 005 INDICE FOGLI 032 TRAINI A MONTE 1 INDICE 2 QUADRO RIEPILOGO CAN OPEN QUADRO 033 FOGLIO LIBERO 006 2 QUADRO 2 QUADRO 007 RIEPILOGO CAN OPEN PEDANA LINEA 034 SEGNALAZIONI LUMINOSE 2 QUADRO 2 QUADRO 800 RIEPILOGO CAN OPEN PEDANA CPK 035 ALIMENTAZIONI CAN OPEN 2 QUADRO 2 QUADRO 009 ALIMENTAZIONE GENERALE 036 NODO 1 MOD. 0 IN 2 QUADRO 2 QUADRO 010 ALIMENTAZIONE GENERALE 2 QUADRO 037 NODO 1 MOD. 1 IN 2 QUADRO 011 ALIMENTATORI 038 NODO 1 MOD. 2 IN 2 QUADRO 2 QUADRO 012 ALIMENTATORI 2 QUADRO 039 NODO 1 MOD. 3 IN 2 QUADRO 013 TRAINO USCITA CPK 039.1 NODO 1 MOD. 4 IN 2 QUADRO 2 QUADRO 014 TRAINO GIRAPIASTRELLE 2 QUADRO 040 NODO 1 MOD. 5 IN 2 QUADRO 015 **GIRAPIASTRELLE 1** 041 2 QUADRO NODO 1 MOD. 0 OUT 2 QUADRO 016 **GIRAPIASTRELLE 2** 2 QUADRO 042 NODO 1 MOD.1 OUT 2 QUADRO 017 TRAINO 5 BANCO 2 QUADRO 043 NODO 1 MOD.2 OUT 2 QUADRO 018 TRAINO 6 2 QUADRO 044 FOGLIO LIBERO 2 QUADRO TRAINO 7 019 2 QUADRO 045 LINEE SERIALI 2 QUADRO 020 TRAINO 8 2 QUADRO 046 LINEA SERIALE 3TIMBRA 2 QUADRO 021 **TRAINO 9** 047 2 QUADRO **COLLEGAMENTO TERMINALE** 2 QUADRO 022 TRAINO 10 2 QUADRO 048 FOGLIO LIBERO 2 QUADRO 023 TRAINO 11 049 SEGNALI A CANALA DI INGRESSO 2 QUADRO 3 PEDANA LINEA 024 **INTERPOSER** 2 QUADRO 050 SEGNALI A CANALA DI INGRESSO 3 PEDANA LINEA : STD SYNTHESIS+S5 NO CE Project SHEET Customer : CORSO CERAME nr. line : L1-L2 002 Title : INDICE FOGLI nr. drawing : 011-0461525 C/O : 1525/2016 NEXT : 0461525 Order : IMP285330.13 : 04/10/2018 Layout Date 003 REV. DATE SIGNATURE UPDATE Designer : BAGLIERI : BALESTRAZZI Check

1 2 3 4 5 6 7 8 INDEX SHEET GROUP TITLE **GROUP** SHEET TITLE 051 SEGNALI A CANALA DI INGRESSO 3 PEDANA LINEA 076 NODO 2 MOD.4 IN 3 PEDANA LINEA 052 FOGLIO LIBERO 3 PEDANA LINEA 077 NODO 2 MOD.5 IN 3 PEDANA LINEA 053 078 NODO 2 MOD.6 IN SERIALI DRIVER 3 PEDANA LINEA 3 PEDANA LINEA 054 POTENZA IMPILATORI 1-10A 079 NODO 2 MOD 7 IN 3 PEDANA LINEA 3 PEDANA LINEA 055 COMANDI IMPILATORI 1-10A 080 NODO 2 MOD.8 IN 3 PEDANA LINEA 3 PEDANA LINEA POTENZA IMPILATORI DOPPI 081 NODO 2 MOD.9 IN 056 3 PEDANA LINEA 3 PEDANA LINEA 057 COMANDI IMPILATORI DOPPI 081.1 NODO 2 MOD.10 IN 3 PEDANA LINEA 3 PEDANA LINEA 058 SMISTAMENTO - TRAINO INGRESSO 081.2 NODO 2 MOD.11 IN 3 PEDANA LINEA 3 PEDANA LINEA 059 **SMISTAMENTO** 082 NODO 2 MOD.0 OUT 3 PEDANA LINEA 3 PEDANA LINEA TRAINO INGRESSO 083 NODO 2 MOD 0 OUT 060 3 PEDANA LINEA 3 PEDANA LINEA 061 TRASLATORE - SEZIONATORE 3 PEDANA LINEA 084 NODO 2 MOD.1 OUT 3 PEDANA LINEA 062 TRASLATORE 3 PEDANA LINEA 085 NODO 2 MOD.1 OUT 3 PEDANA LINEA 063 **SEZIONATORE** 3 PEDANA LINEA 086 NODO 2 MOD.2 OUT 3 PEDANA LINEA 064 **RULLI - REGOLAZIONE PROFONDITA'** 087 NODO 2 MOD.3 OUT 3 PEDANA LINEA 3 PEDANA LINEA 065 **RULLI** 3 PEDANA LINEA 880 NODO 2 MOD.4 OUT 3 PEDANA LINEA 089 FOGLIO LIBERO 066 REGOLAZIONE PROFONDITA' 3 PEDANA LINEA 3 PEDANA LINEA 067 REGOLAZIONE LARGHEZZA 090 SEGNALI A CHECK 3 PEDANA LINEA 3 PEDANA LINEA 068 REGOLAZIONE LARGHEZZA 091 FOTOCELLULE BARRIERA DESTRA 3 PEDANA LINEA 3 PEDANA LINEA 069 VENTOSE - SPINTORE 3 PEDANA LINEA 092 FOTOCELLULE BARRIERA SINISTRA 3 PEDANA LINEA 070 **VENTOSE - SPINTORE** 3 PEDANA LINEA 093 PULSANTIERE RICHIESTE DI INGRESSO 3 PEDANA LINEA 071 ALIMENTAZIONI CAN BUS 3 PEDANA LINEA 094 SCATOLA SEZIONATORE X 3 PEDANA LINEA 072 095 NODO 2 MOD.0 IN 3 PEDANA LINEA SCATOLA SEZIONATORE Y 3 PEDANA LINEA 073 NODO 2 MOD.1 IN 3 PEDANA LINEA 096 POTENZA INCERATORE 3 PEDANA LINEA 074 NODO 2 MOD.2 IN 097 COMANDI INCERATORE 3 PEDANA LINEA 3 PEDANA LINEA 075 NODO 2 MOD.3 IN 3 PEDANA LINEA 098 FOGLIO LIBERO 3 PEDANA LINEA : STD SYNTHESIS+S5 NO CE Project SHEET : L1-L2 Customer : CORSO CERAME nr. line 003 Title : INDICE FOGLI nr. drawing : 011-0461525 C/O : 1525/2016 NEXT : 0461525 Order : IMP285330.13 Layout Date : 04/10/2018 004 DATE SIGNATURE UPDATE : BALESTRAZZI REV. Designer : BAGLIERI Check

099	FORATURA DELLA CANALA CPK S5	4 CANALA S5
100	DISPOSIZIONE DELLA CANALA CPK S5	4 CANALA S5
101	DISPOSIZIONE DELLA CANALA CPK S5	4 CANALA S5
102	ALIMENTAZIONI MOTORI CPK	4 CANALA S5
103	MOTORE INTERPOSER	4 CANALA S5
104	EMERGENZA E SICUREZZE CPK	4 CANALA S5
105	COLLEGAMENTO SENSORI SPINTORE/VENTOSE	4 CANALA S5
106	COLLEGAMENTO MODULO PRINCIPALE CAN-BUS	4 CANALA S5
107	ALIMENTAZIONE SEPARATORI CAN-BUS	4 CANALA S5
108	NODO 3 MOD. 0 IN	4 CANALA S5
109	NODO 3 MOD. 1 IN	4 CANALA S5
110	NODO 3 MOD. 2 IN	4 CANALA S5
111	NODO 3 MOD. 3 IN	4 CANALA S5
112	NODO 3 MOD. 4 IN	4 CANALA S5
113	NODO 3 MOD. 0 OUT	4 CANALA S5
114	NODO 3 MOD. 1 OUT	4 CANALA S5
115	NODO 3 MOD. 2 OUT	4 CANALA S5
116	NODO 3 MOD. 3 OUT	4 CANALA S5
117	CONSENSI VASCA COLLA	4 CANALA S5
118	EMERGENZA CPK	4 CANALA S5
119	SERIALE 3TIMBRA	4 CANALA S5
120	SCATOLA 3TIMBRA	4 CANALA S5
121	SCATOLA 3TIMBRA TESTE DI STAMPA	4 CANALA S5
122	MICRO EMERGENZA E VENTOLE	4 CANALA S5
123	MICRO EMERGENZA E VENTOLE	4 CANALA S5

SHEET	TITLE	GROUP
137	FORATURA CANALA NEWCHECK	5 CANALE
138	FORATURA CANALA LUNGA ADVANCHECK	5 CANALE
139	CANALA INGRESSO POTENZA	5 CANALE
140	CANALA INGRESSO POTENZA	5 CANALE
141	FOGLIO LBERO	5 CANALE
142	MOTORI TRAINO CHECK	5 CANALE
143	SENSORI ANTICOLLISIONE	5 CANALE
144	CANALA INGRESSO COMANDI	5 CANALE
145	CANALA INGRESSO COMANDI	5 CANALE
146	CANALA INGRESSO COMANDI	5 CANALE
147	CANALA INGRESSO COMANDI	5 CANALE
148	CENTRATORE - RADDRIZZATORE	5 CANALE
149	FORATURA CANALA BANCO	5 CANALE
150	POTENZA GIRELLO	5 CANALE
151	POTENZA BANCO	5 CANALE
152	MOTORI A MONTE	5 CANALE
153	MOTORI A MONTE	5 CANALE
154	FOGLIO LIBERO	5 CANALE
155	CANALA BANCO COMANDI	5 CANALE
156	CANALA BANCO COMANDI	5 CANALE
157	MICRO FUNE	5 CANALE
158	PULSANTIERA FRONTE QUADRO	6 PULSANTIERA
159	PULSANTIERE SU LINEA	6 PULSANTIERA
160	PULSANTIERE SU BANCO	6 PULSANTIERA
161	PULSANTIERA SU CANALA INGRESSO	6 PULSANTIERA

REV	. DATE	SIGNATURE	UPDATE



1	Project	: :	STD SYNTHESIS+S5 NO CE				SHE	EΤ
	Customer	:	CORSO CERAME	nr. line	; L	1-L2	004	, l
	Title	:	INDICE FOGLI	nr. drawing	: 0	11-0461525	00.	•
	C/O	:	1525/2016	Order	: 04	461525	NEX	Т
	Layout	:	IMP285330.13	Date	: 04	1/10/2018	00	5
	Designer	:	BAGLIERI	Check	: B/	ALESTRAZZI		

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	TITLE E1F	GROUP 7 CONNETTORI	SHEET	TITLE		GROUP
63	E1M	7 CONNETTORI				
64	E2F	7 CONNETTORI				
65	E2M	7 CONNETTORI				
66	E3F	7 CONNETTORI				
67	ЕЗМ	7 CONNETTORI				
68	E4F	7 CONNETTORI				
69	E4F	7 CONNETTORI				
70	E4M	7 CONNETTORI				
71	E10F	7 CONNETTORI				
72	E10M	7 CONNETTORI				
73	E11F	7 CONNETTORI				
74	E11M	7 CONNETTORI				
75	E16F	7 CONNETTORI				
76	E17F	7 CONNETTORI				
77	E17M	7 CONNETTORI				
78	E18F	7 CONNETTORI				
79	E18M	7 CONNETTORI				
	E19F	7 CONNETTORI				
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	E20F	7 CONNETTORI				
	E20M	7 CONNETTORI				
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87	E21M	7 CONNETTORI				
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				STD SYNTHESIS+S5 NO CE CORSO CERAME	nr. line : L1-L	SHE
	Π	UOVASINA	Title :	INDICE FOGLI	nr. drawing : 011	-0461525
	I N			1525/2016	Order : 046	1525 NEX
	SIGNATURE UPDATE		Layout : Designer :	IMP285330.13	Date: 04/1 Check: BAL	0/2018 00

2 1-MOD0-IN MERGENZA LINEA MERGENZA CPK ARCIA SMISTAMENTO RRESTO SMISTAMENTO 1-MOD1-IN ARCIA TRASLATORE RRESTO TRASLATORE ECUPERO CARTONE TART CICLO CPK 1-MOD2-IN ARCIA CPK RRESTO CPK ARCIA BANCO RRESTO BANCO 1-MOD3-IN DNSENSO SCARICO	EMERGENCY RESTORED 01 EMERGENCY RESTORED 02 SW START SMISTAMENTO SW START SMISTAMENTO SW START TRASLATORE SW START TRASLATORE SW RECUPERO CARTONE SW INIZIO CICLO SW START STOP SW START STOP PULSANTE BANCO PULSANTE BANCO	4	(041-3)	1 2 3 4 5 6 7 8	O1-MODO-OUT EMERGENZA LINEA ABI EMERGENZA CPK ABIL INGRESSO POSSIBILE INGRESSO POSSIBILE MARCIA LINEA MARCIA BANCO TR OUT CPK CONSENSO A MONTE O1-MOD1-OUT ALLARME INSERIMENTO CARTEL MODULO SERIALI ABIL PRESATURAZIONE
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ARCIA TRASLATORE RRESTO TRASLATORE ECUPERO CARTONE TART CICLO CPK 1-MOD2-IN ARCIA CPK RRESTO CPK ARCIA BANCO RRESTO BANCO 1-MOD3-IN	SW START TRASLATORE SW RECUPERO CARTONE SW INIZIO CICLO SW START STOP SW START STOP PULSANTE BANCO		(042-2)	6 7 8 -NOD 1 2 3	MARCIA BANCO TR OUT CPK CONSENSO A MONTE O1-MOD1-OUT ALLARME INSERIMENTO CARTEL MODULO SERIALI ABIL
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TART CICLO CPK 1-MOD2-IN ARCIA CPK RRESTO CPK ARCIA BANCO RRESTO BANCO 1-MOD3-IN	SW INIZIO CICLO SW START STOP SW START STOP PULSANTE BANCO		(042-2)	-NOD 1 2 3	O1-MOD1-OU ALLARME INSERIMENTO CARTEL MODULO SERIALI ABIL
1-MOD2-IN ARCIA CPK RRESTO CPK ARCIA BANCO RRESTO BANCO 1-MOD3-IN	SW START STOP SW START STOP PULSANTE BANCO		(042-2)	1 2 3	ALLARME INSERIMENTO CARTEL MODULO SERIALI ABIL
ARCIA CPK RRESTO CPK ARCIA BANCO RRESTO BANCO 1-MOD3-IN	SW START STOP PULSANTE BANCO			3	INSERIMENTO CARTEL MODULO SERIALI ABIL
RRESTO CPK ARCIA BANCO RRESTO BANCO 1-MOD3-IN	SW START STOP PULSANTE BANCO			3	MODULO SERIALI ABIL
ARCIA BANCO RRESTO BANCO 1-MOD3-IN	PULSANTE BANCO				
ARCIA BANCO RRESTO BANCO 1-MOD3-IN				1	PRESATURAZIONE
1-MOD3-IN	PULSANTE BANCO				
1-MOD3-IN				5	COMUNE PULSANTI PE
				6	COMUNE PULSANTI PE
JINSENSU SCARICO	COADIOO MANICU CEZION			7	INGRESSO POSSIBILE
MISTAMENTO INDIETRO	SCARICO MAN SU SEZION SMISTAMENTO INDIETRO			8	INGRESSO VIETATO LI
MERGENZA MODULO SERIALI MONTE	EMERGENCY RESTORE 4		(043-3)	-NOD	O1-MOD2-OUT
MERGENZA MODULO SERIALI MONTE	EMERGENCY RESTORE 6			1	INGRESSO POSSIBILE
	EWENCENOT REGIONE 0			2	INGRESSO VIETATO C
1-MOD4-IN	I			3	AVANTI TRAINO VALLE
MERGENZA LINEA PER COMUNI PULSANT				4	INDIETRO TRAINO VAL
				5	AVANTI TRAINO VALLE
				6	INDIETRO TRAINO VAL
ICHIESTA INGRESSO CPK	MARCIA INGRESSO VIETATO 2			7	MARCIA TRAINI A VALL
1-MOD5-IN	<u> </u>			8	ALLARME SONORO
NE PRODUZIONE	FINE PRODUZIONE				
IMENTAZIONE INGRESSI					
LIMENTAZIONE USCITE					
AULT INVERTER TRAINO VALLE 1					
1-MOD6-IN					
AULT INVERTER TRAINO VALLE 2					
MERGENZA TRAINI A VALLE					
ARCIA TRAINI A VALLE					
10 0	CHIESTA INGRESSO SYNTHESIS DERGENZA CPK PER COMUNI PULSANTI CHIESTA INGRESSO CPK I-MOD5-IN IE PRODUZIONE IMENTAZIONE INGRESSI IMENTAZIONE USCITE ULT INVERTER TRAINO VALLE 1 I-MOD6-IN ULT INVERTER TRAINO VALLE 2 IERGENZA TRAINI A VALLE	CHIESTA INGRESSO SYNTHESIS MARCIA INGRESSO VIETATO 1 DERGENZA CPK PER COMUNI PULSANTI MARCIA INGRESSO VIETATO 2 CHIESTA INGRESSO CPK MARCIA INGRESSO VIETATO 2 I-MOD5-IN IE PRODUZIONE FINE PRODUZIONE IMENTAZIONE INGRESSI IMENTAZIONE USCITE ULT INVERTER TRAINO VALLE 1 I-MOD6-IN ULT INVERTER TRAINO VALLE 2 IERGENZA TRAINI A VALLE	CHIESTA INGRESSO SYNTHESIS MARCIA INGRESSO VIETATO 1 MARCIA INGRESSO VIETATO 2 CHIESTA INGRESSO CPK MARCIA INGRESSO VIETATO 2 I-MOD5-IN MEPRODUZIONE MENTAZIONE INGRESSI MENTAZIONE USCITE ULT INVERTER TRAINO VALLE 1 J-MOD6-IN MERCIA INGRESSO VIETATO 2 MARCIA INGRESSO VIETATO 2 M	CHIESTA INGRESSO SYNTHESIS MARCIA INGRESSO VIETATO 1 MARCIA INGRESSO VIETATO 2 CHIESTA INGRESSO CPK MARCIA INGRESSO VIETATO 2 I-MOD5-IN JEPRODUZIONE JEPRODUZIONE	## A CHIESTA INGRESSO SYNTHESIS MARCIA INGRESSO VIETATO 1 ## SERGENZA CPK PER COMUNI PULSANTI MARCIA INGRESSO VIETATO 2 ## CHIESTA INGRESSO CPK MARCIA INGRESSO VIETATO 2 ## I-MOD5-IN ## IE PRODUZIONE FINE PRODUZIONE ## IMENTAZIONE INGRESSI ## IMENTAZIONE USCITE ## ILLT INVERTER TRAINO VALLE 1 ## ILLT INVERTER TRAINO VALLE 2 ## IERGENZA TRAINI A VALLE ## ILLT INVERTER TRAINO VALLE 2 ## IERGENZA TRAINI A VALLE ## ILLT INVERTER TRAINO VALLE 2 ## I

(041-3)	-NOD	O1-MOD0-OUT	
	1	EMERGENZA LINEA ABILITATA	EMERGENCY RESTORE 1
	2	EMERGENZA CPK ABILITATA	EMERGENCY RESTORE 2
	3	INGRESSO POSSIBILE LINEA	CONSENSO INGRESSO BARRIERE
	4	INGRESSO POSSIBILE CPK	CONSENSO ING BARRIERE CPK
	5	MARCIA LINEA	SW START SMISTAMENTO
	6	MARCIA BANCO	SW PULSANTE BANCO
	7	TR OUT CPK	TRAINO USCITA
	8	CONSENSO A MONTE	CONSENSOA MONTE
(042-2)	-NOD	O1-MOD1-OUT	
	1	ALLARME	LAMPADA BLU ALLARME
	2	INSERIMENTO CARTELLINO	
	3	MODULO SERIALI ABILITATO	EMERGENCY RESTORE 04
	4	PRESATURAZIONE	PRESATURAZIONE
	5	COMUNE PULSANTI PER LINEA	MARCIA INGRESSO VIETATO 1
	6	COMUNE PULSANTI PER CPK	MARCIA INGRESSO VIETATO 2
	7	INGRESSO POSSIBILE LINEA	INGRESSO POSSIBILE 1
	8	INGRESSO VIETATO LINEA	INGRESSO POSSIBILE 1
(043-3)	-NOD	O1-MOD2-OUT	
	1	INGRESSO POSSIBILE CPK	INGRESSO POSSIBILE VALLE 2
	2	INGRESSO VIETATO CPK	INGRESSO POSSIBILE VALLE 2
	3	AVANTI TRAINO VALLE 1	
	4	INDIETRO TRAINO VALLE 1	
	5	AVANTI TRAINO VALLE 2	
	6	INDIETRO TRAINO VALLE 2	
	7	MARCIA TRAINI A VALLE	
		1	

REV.	DATE	SIGNATURE	UPDATE



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٦	Project	: STD SYNTHESIS+S5 NO CE		SHEET
	Customer	: CORSO CERAME	nr. line : L1-L2	006
	Title	: RIEPILOGO CAN OPEN QUADRO	nr. drawing : 011-0461525	000
	C/O	: 1525/2016	Order : 0461525	NEXT
	Layout	: IMP285330.13	Date : 04/10/2018	007
	Designer	: BAGLIERI	Check : BALESTRAZZI	

-NOD	OO2-MOD0-IN		(072-2)	-NOE	DO2-MOD8-IN	
Α	FOTOCELLULA DI RIFERIMENTO	FC RIFERIMENTO	(- /	Α	SYNC SPINTORE	SYNC SPINTORE
В	UV SCAN	UV SCAN 1		В	SYNC VENTOSE	SYNC VENTOSE
	ESPULSIONE SCARTO	FC ESPULSIONE SCARTO		С	FC STOP SMISTAMENTO	SW START SMISTAMEN
D	ALTEZZA PILA	ALTEZZA PILA SEZIONATORE		D	USER ALLARM 1	USER ALLARM 1
	DO2-MOD1-IN		(073-2)		DO2-MOD9-IN	
Α	D2-CS (DATO SOGLIA CALIBRO 2)	DATO SOGLIA CALIBRO 2		Α	SENSORE LARGHEZZA MINIMA CHECK	FMT MIN CHECK
В	D1-CS (DATO SOGLIA CALIBRO 1)	DATO SOGLIA CALIBRO 1		В	SENSORE LARGHEZZA MASSIMACHECK 1	
c	D4-C (DATO CALIBRO 4)	DATO CALIBRO 4		С	SENSORE ANTICOLLISIONE	FMT MAX CHECK
	D2-C (DATO CALIBRO 2)	DATO CALIBRO 2		D	MATTONELLA DOPPIA	
	OO2-MOD2-IN		(074-2)			1
A	D1-C (DATO CALIBRO 1)	DATO CALIBRO 1	(074-2)			
В	D4-P (DATO PLANAR)	DATO CALIBRO 1				
C	D2-P (DATO PLANAR)	DATO 4 PLANAR DATO 2 PLANAR				
D	D1-P (DATO PLANAR)	DATO 1 PLANAR				
		DATOTELANAN	(075.0)			
	DO2-MOD3-IN		(075-2)			
Α	SYNC PASSO TRASLATORE	SYNC PASSO TRASLATORE				
В	SEZIONATORE APERTO	SEZIONATORE APERTO				
С	ESPULSIONE IMPILATORE 1	FC ESPULSIONE 1				
D	PASSO IMPILATORE 1	FC PASSO IMPILATORE 1				
-NOD	OO2-MOD4-IN		(076-2)			
Α	ESPULSIONE IMPILATORE 2	FC ESPULSIONE 2				
В	PASSO IMPILATORE 2	FC PASSO IMPILATORE 2				
С	ESPULSIONE IMPILATORE 3	FC ESPULSIONE 3				
D	PASSO IMPILATORE 3	FC PASSO IMPILATORE 3				
-NOD	OO2-MOD5-IN		(077-2)			
Α	ESPULSIONE IMPILATORE 4	FC ESPULSIONE 4				
В	PASSO IMPILATORE 4	FC PASSO IMPILATORE 4				
С	ESPULSIONE IMPILATORE 5	FC ESPULSIONE 5				
D	PASSO IMPILATORE 5	FC PASSO IMPILATORE 5				
-NOD	OO2-MOD6-IN		(078-2)			
Α	ESPULSIONE IMPILATORE 6	FC ESPULSIONE 6				
В	PASSO IMPILATORE 6	FC PASSO IMPILATORE 6				
С	ESPULSIONE IMPILATORE 7	FC ESPULSIONE 7				
D	PASSO IMPILATORE 7	FC PASSO IMPILATORE 7				
-NOD	DO2-MOD7-IN		(079-2)			
A	CAMBIO TONO	UV SCAN 2	. ,			
В						
	ESPULSIONE IMPILATORE 8	FC ESPULSIONE 8				
	PASSO IMPILATORE 8	FC PASSO IMPILATORE 8				

	-NOD	O2-MOD0-OUT		(082-3)
Ī	1	EJECTION SCARTO/NEBULIZZAZIONE	ESPULSIONE SCA	(083-2)
	2	EJECTION SCARTO/SPRUZZATURA	ESPULSIONE SCB	
	3	EJECTION STACKER 1 (1A)	ESPULSIONE 1A	
	4	EJECTION STACKER 1 (1B)	ESPULSIONE 1B	
ſ	5	EJECTION STACKER 2 (2A)	ESPULSIONE 2A	
	6	EJECTION STACKER 2 (2B)	ESPULSIONE 2B	
	7	EJECTION STACKER 3 (3A)	ESPULSIONE 3A	
	8	EJECTION STACKER 3 (3B)	ESPULSIONE 3B	
	-NOD	O2-MOD1-OUT		(084-3)
İ	1	ESPULSIONE IMPILATORE 4 (4A)	ESPULSIONE 4A	(085-2)
ľ	2	ESPULSIONE IMPILATORE 4 (4B)	ESPULSIONE 4B	
	3	ESPULSIONE IMPILATORE 5 (5A)	ESPULSIONE 5A	
	4	ESPULSIONE IMPILATORE 5 (5B)	ESPULSIONE 5B	
	5	ESPULSIONE IMPILATORE 6 (6A)	ESPULSIONE 5A	
	6	ESPULSIONE IMPILATORE 6 (6B)	ESPULSIONE 5B	
	7	ESPULSIONE IMPILATORE 7 (7A)	ESPULSIONE 6A	
	8	ESPULSIONE IMPILATORE 7 (7B)	ESPULSIONE 6B	
	-NOD	O2-MOD2-OUT		(086-3)
İ	1	SEZIONATORE APERTO	SEZIONATORE APERTO	(087-2)
	2	SEZIONATORE CHIUSO	SEZIONATORE CHIUSO	
	3	MANCANZA CARTONI MAGAZZINI 0	FCMAGFUSTELLA 0	
	4	MANCANZA CARTONI MAGAZZINI 2	FCMAGFUSTELLA 1	
	5	ESPULSIONE IMPILATORE 8 (8A)	ESPULSIONE 8A	
	6	ESPULSIONE IMPILATORE 8 (8B)	ESPULSIONE 8B	
	7	ESPULSIONE IMPILATORE 9 (8A)	ESPULSIONE 9A	
	8	ESPULSIONE IMPILATORE 9 (8B)	ESPULSIONE 9B	
_		· · · · · · · · · · · · · · · · · · ·		

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REV.	DATE	SIGNATURE	UPDATE



Project	: STD SYNTHESIS+S5 NO CE	SHEET
Customer	: CORSO CERAME nr. line : L1-L2	007
Title	: RIEPILOGO CAN OPEN PEDANA LINEA nr. drawing : 011-0461525	007
C/O	: 1525/2016 Order : 0461525	NEXT
Layout	: IMP285330.13 Date : 04/10/2018	008
Designer	: BAGLIERI Check : BALESTRAZZI	

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(081-2)

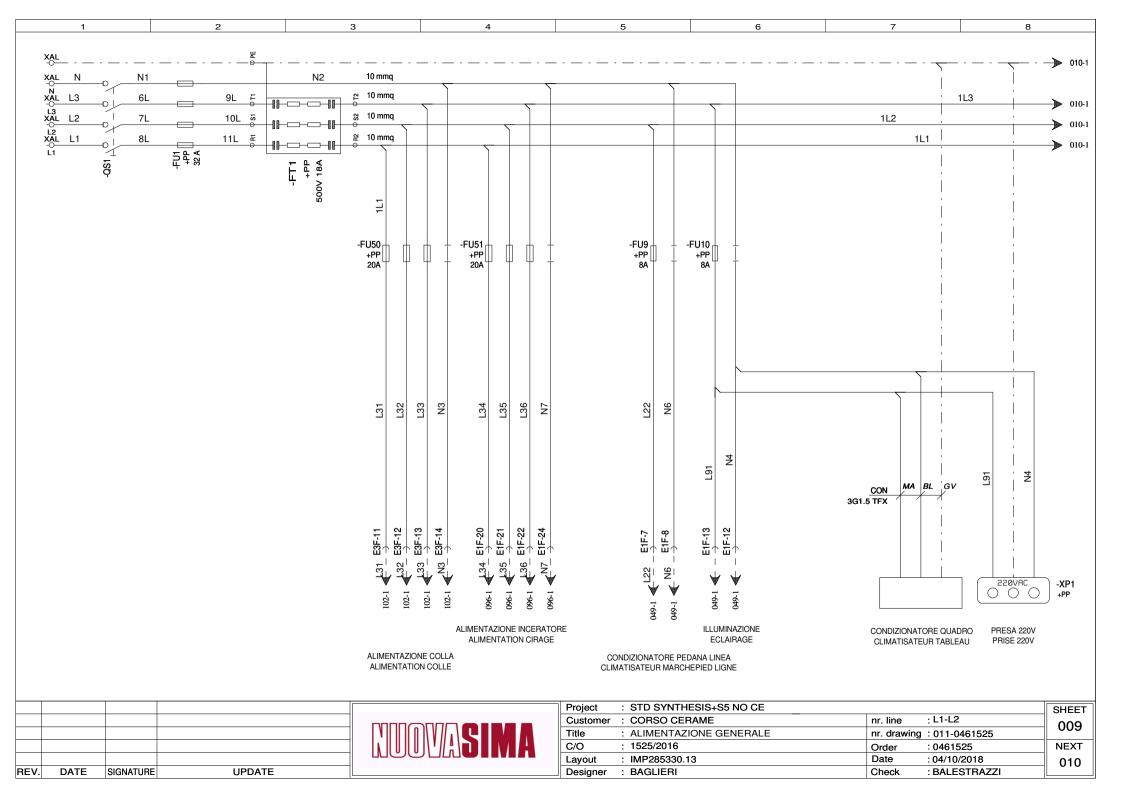
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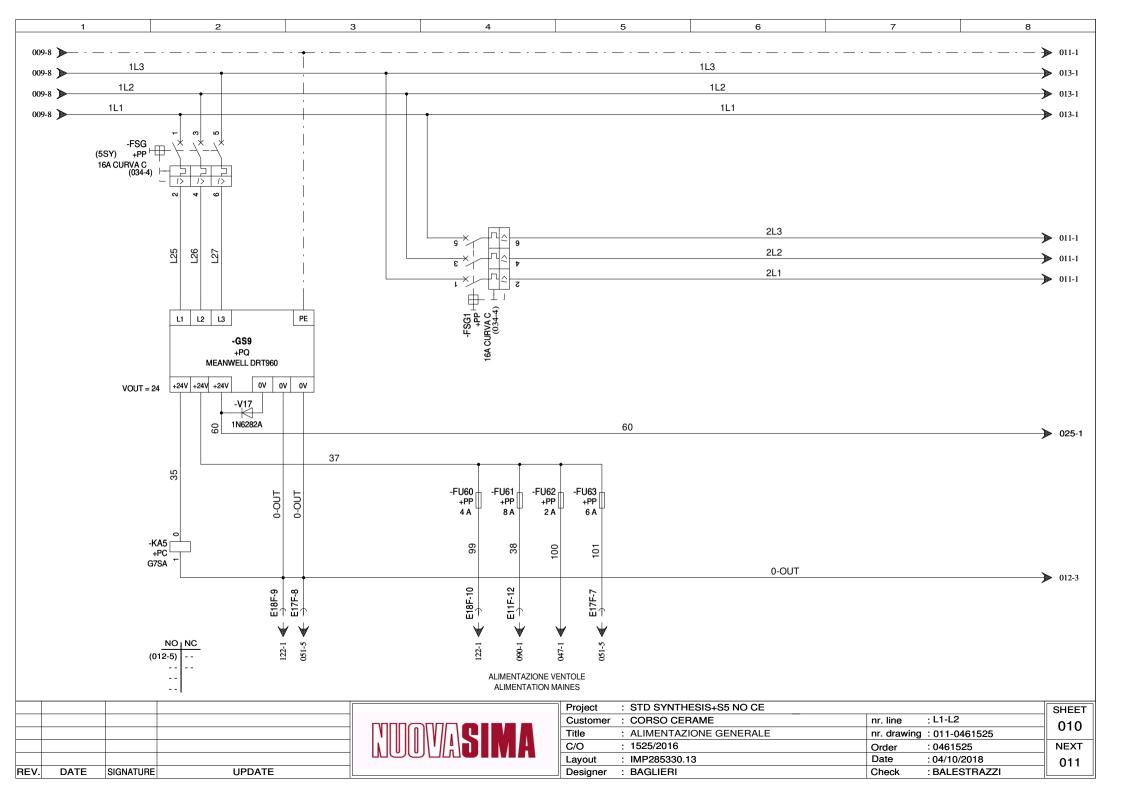
)	-NOI	DO3-MOD0-IN		(113-2)	-NOE	OO3-MOD0-OUT	
	Α	PIATTELLO BASSO	S PIATTELLO BASSO		1	PREMIFALDA DX	PREMIFALDA DX
	В	SICUREZZA TRASLATORE	FC SICUREZZA TRASLATORE		2	PREMIFALDA SX	PREMIFALDA SX
	С	CONSENSO DA VALLE	FC DATA OUT		3	RULLI CHIUSURA PACCO	PREMIFALDA SUP INF
	D	START STOP TRAINO VALLE 1			4	PONTE CUSCINETTI	SALITA GUIDE
	-NOI	DO3-MOD1-IN			5	SQUADRAPILA APERTO	SQUADRAPILA APERTO
ľ	Α	PIATTELLO ALTO	PIATTELLO ALTO		6	SQUADRAPILA CHIUSO	SQUADRAPILA CHIUSO
	В	SQUADRAPILA CHIUSO	SQUADRAPILA CHIUSO		7	DISCESA ALZAPILA	DISCESA PIATTELLO
f	С	START STOP OUT CPK	STRT STOP TRAINO USCITA		8	SALITA ALZAPILA	SALITA PIATTELLO
ľ	D	ALLARME GRUPPO COLLA	ALLARME COLLA	(114-3)	-NOE	OO3-MOD1-OUT	
Ī	-NOI	DO3-MOD2-IN	1		1	SOSTEGNO LISTELLI	PIANALE EV 10X20
ľ	Α	PRES PILA SU PIATTELLO SENZA CODICE	PRESENZA PILA SENZA CODICE		2	COLLA DX	EV SPRUZZATURA DX
f	В	MANCANZA CARTONI MAGAZZINO 0	FCMAGFUSTELLA 0		3	COLLA SX	EX SPRUZZATURA SX
ŀ		MANCANZA CARTONI MAGAZZINO 1	FCMAGFUSTELLA 1		4	PRELIEVO FUSTELLA	VENTOSE AVANTI
f	D	START STOP TRAINO VALLE 2			5	VUOTO VENTOSE	DEPRESSIONE VENTOSE
,		DO3-MOD3-IN	<u> </u>		6	DISCESA CARTELLINO	ESTRAZIONE CARTELLINO
'					7	SVINCOLI	DISABLE SQUADRATORI
-	Α	PRESENZA FUSTELLA SINISTRA	CPK VUOTO O FC PRESENZA		8	PIANALE PRESSORE	
ŀ	В	PRESENZA FUSTELLA DESTRA	CPK VUOTO O FC PRESENZA	(115-3)	-NOE	OO3-MOD2-OUT	
ŀ	C D	CARRELLO ALTO SQUADRAPILA CHIUSO DESTRO	SICUREZZA RULLI NON ALTI SQUADRAPILA CHIUSO		1	DATO 1 OUT TIMBRATORE	USCITA DATO 1
H			SQUADRAFILA CHIUSO		2	DATO 2 OUT TIMBRATORE	USCITA DATO 2
	-NOL	DO3-MOD4-IN	T		3	DATO 4 OUT TIMBRATORE	USCITA DATO 4
-	Α	APERTURA FALDE	SCONUNCERZIZISTOPHILADO2 FALDE 1		4	DATO 8 OUT TIMBRATORE	USCITA DATO 8
-	В	APERTURA FALDE	SICUREZZA CHIUDI FALDE 1		5	STROBE OUT TIMBRATORE	STROBE
-	С	APERTURA FALDE	SICUREZZA CHIUDI FALDE 2		6	FINE PRODUZIONE	T0CPK PILA INCOMPLETA
ļ	D	APERTURA FALDE	SICUREZZA CHIUDI FALDE 2		7	TRAINO OUT IN MOVIMENTO	TRAINO USCITA
) [-NOI	DO3-MOD5-IN			8		
	Α	MANCANZA CARTONI MAGAZZINO 2	FCMAGFUSTELLA 2	(116-3)	-NOE	OO3-MOD3-OUT	
	В				1	BIT 1 OUT	BO 01 TRM
	С				2	BIT 2 OUT	BO 02 TRM
-	D				3	BIT 4 OUT	BO 03 TRM
					4	BIT 8 OUT	BO 04 TRM
					5	STROBE OUT	STROBE TRM
į					5 6	STROBE OUT	STROBE TRM
ţ						STROBE OUT COLLA DX	STROBE TRM EV SPRUZZATURA DX

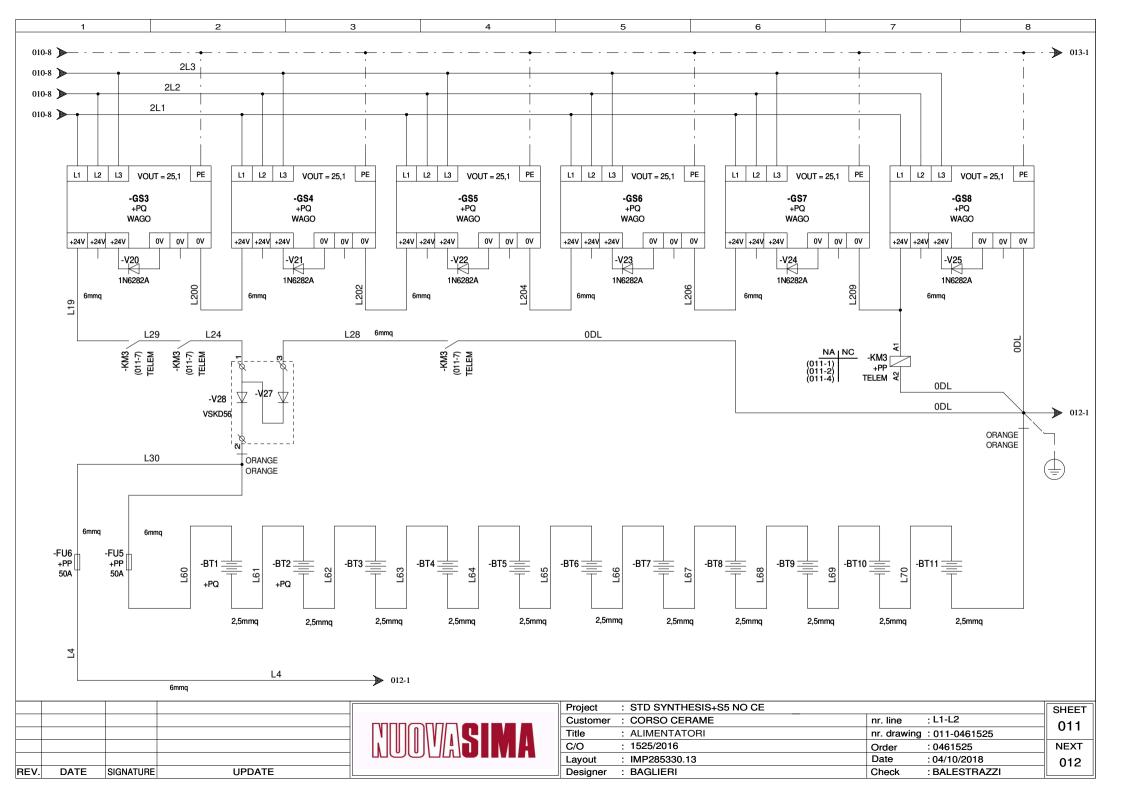
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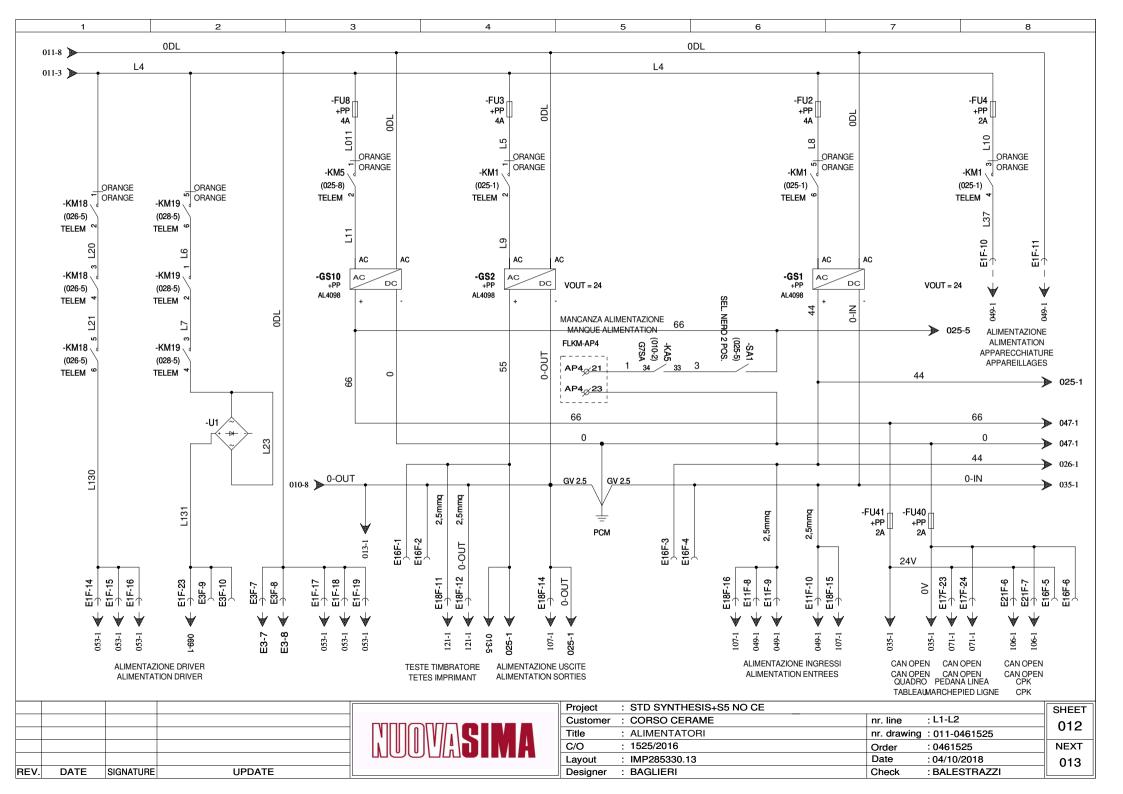


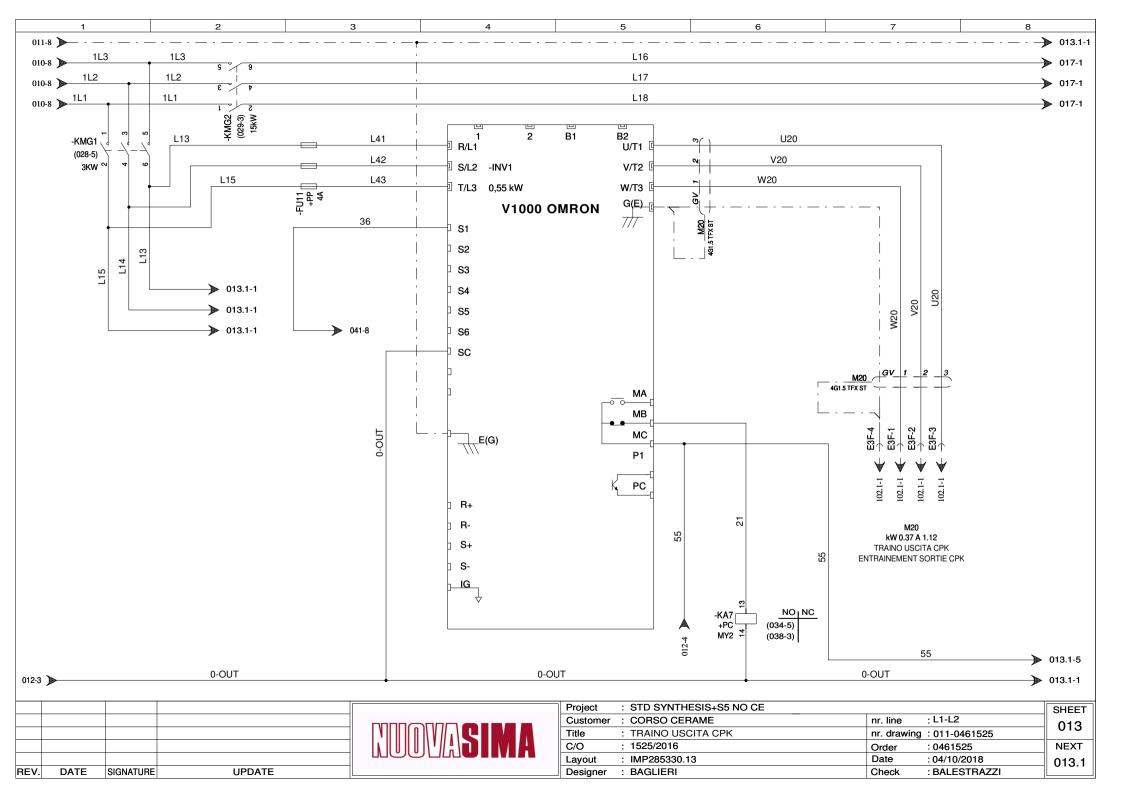
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Customer	: CORSO CERAME	nr. line : L1-L2	008	
Title	: RIEPILOGO CAN OPEN PEDANA CPK	nr. drawing : 011-0461525	000	
C/O	: 1525/2016	Order : 0461525	NEXT	
Layout	: IMP285330.13	Date : 04/10/2018	009	
Designer	: BAGLIERI	Check : BALESTRAZZI		

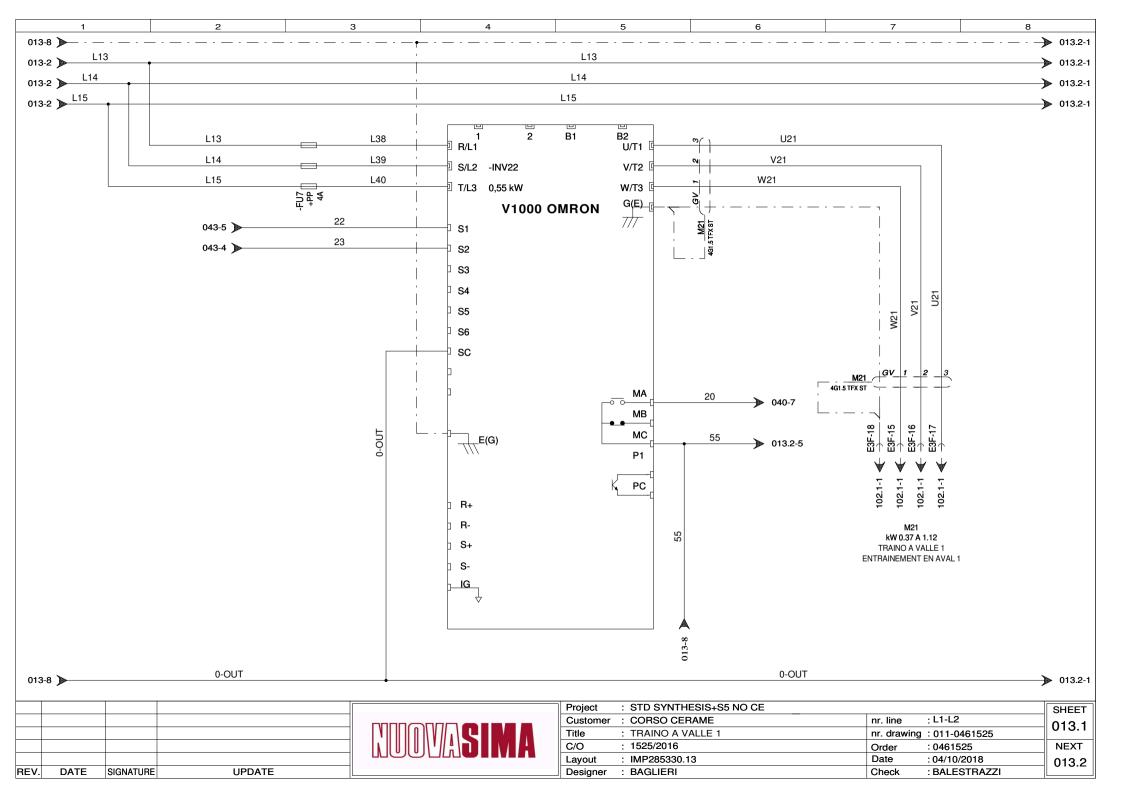


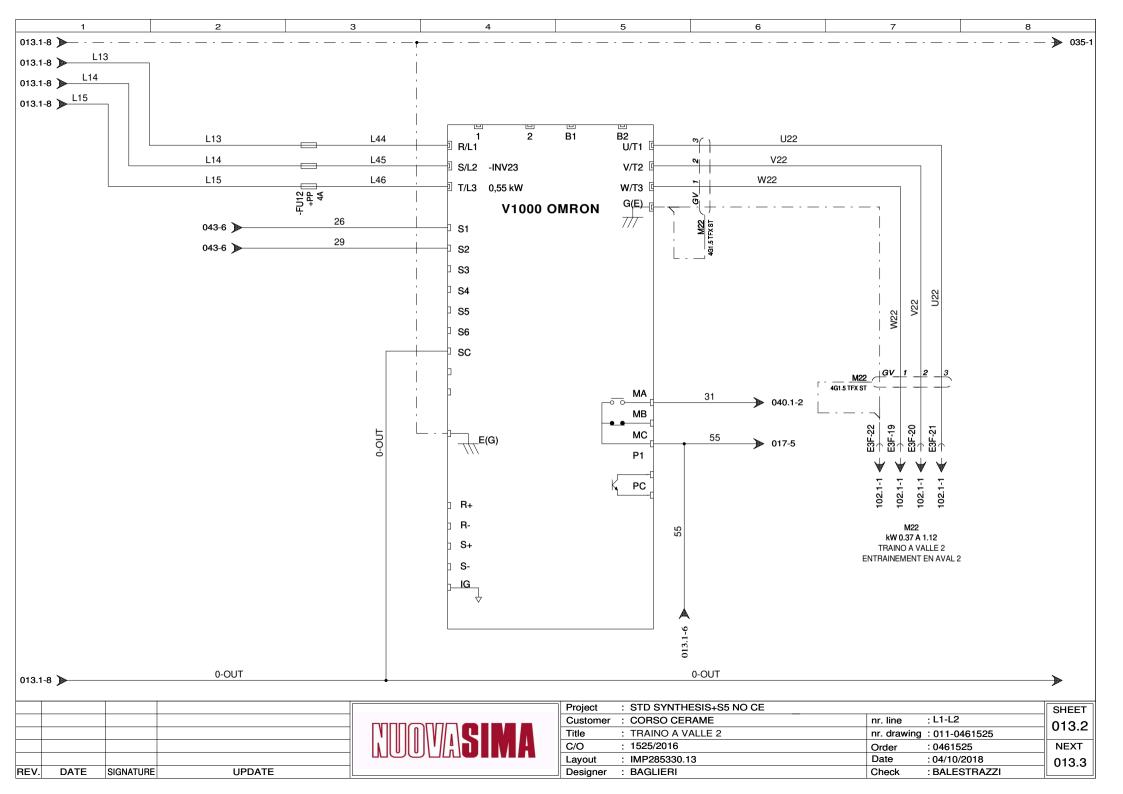


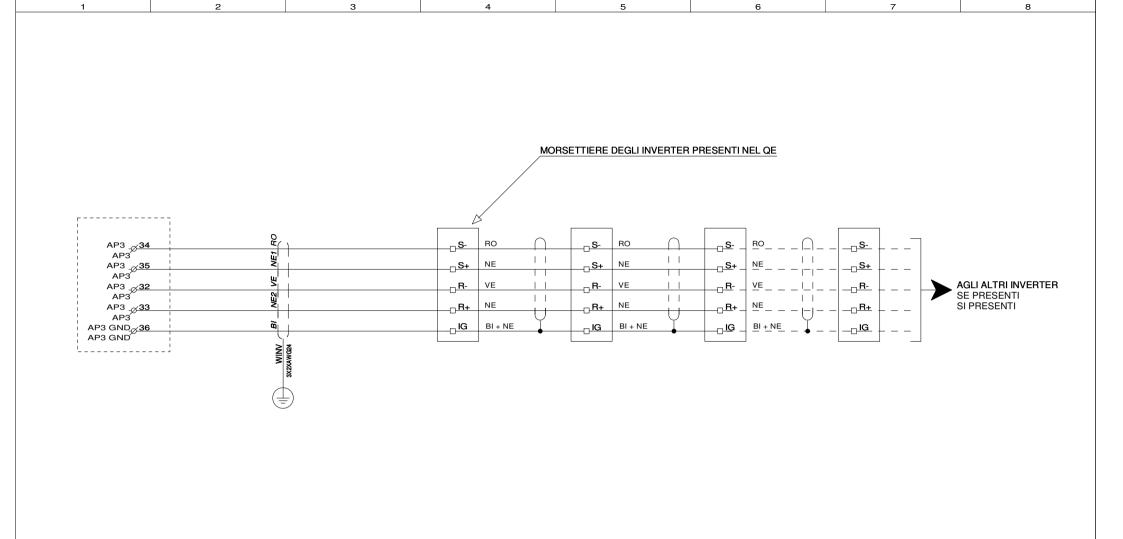








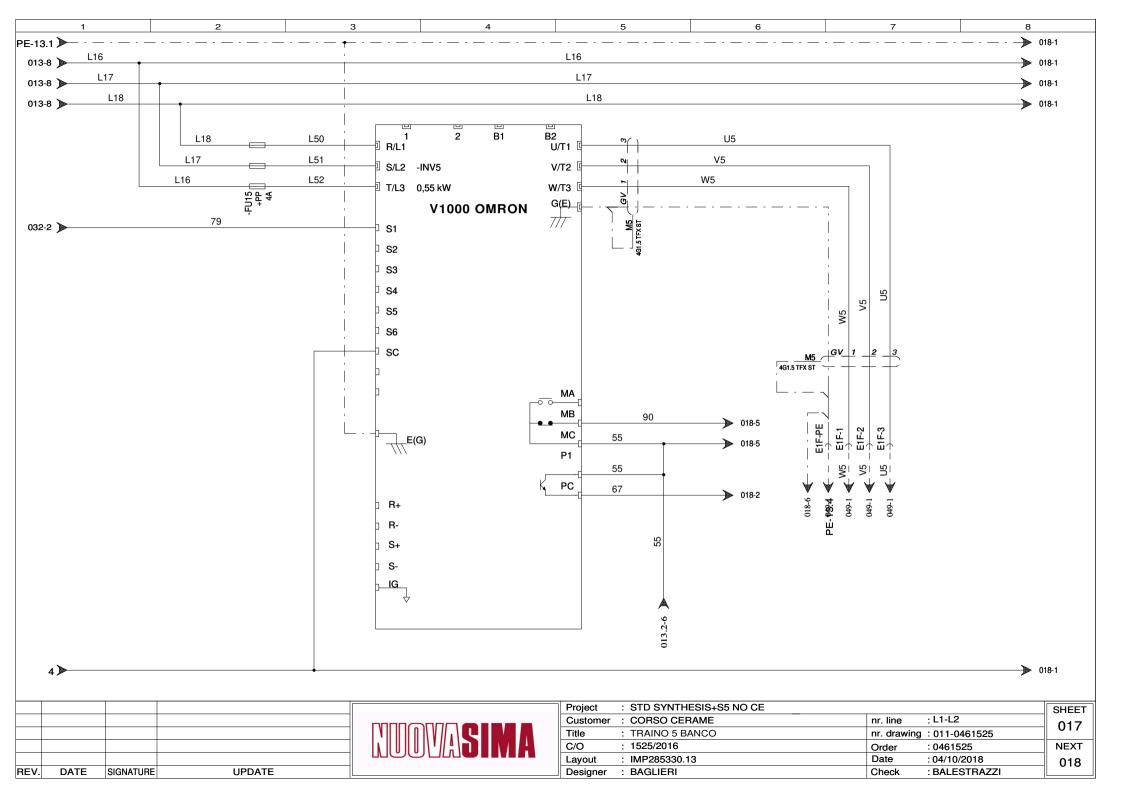


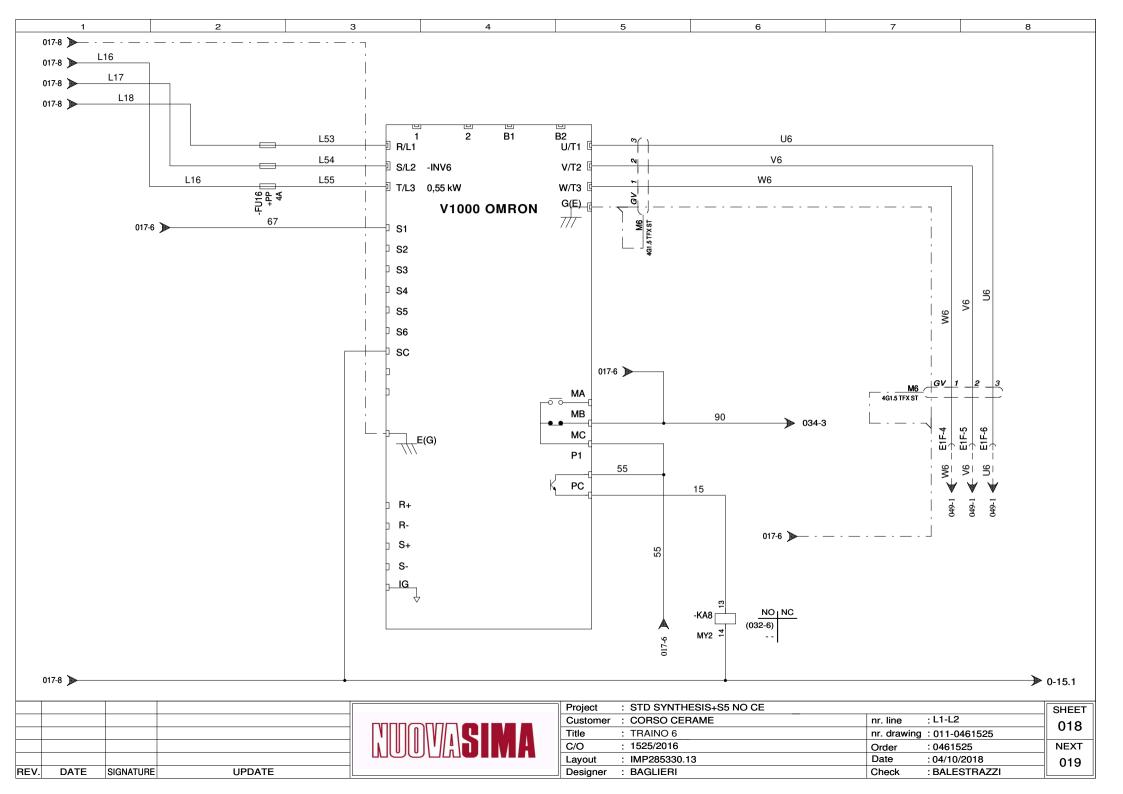


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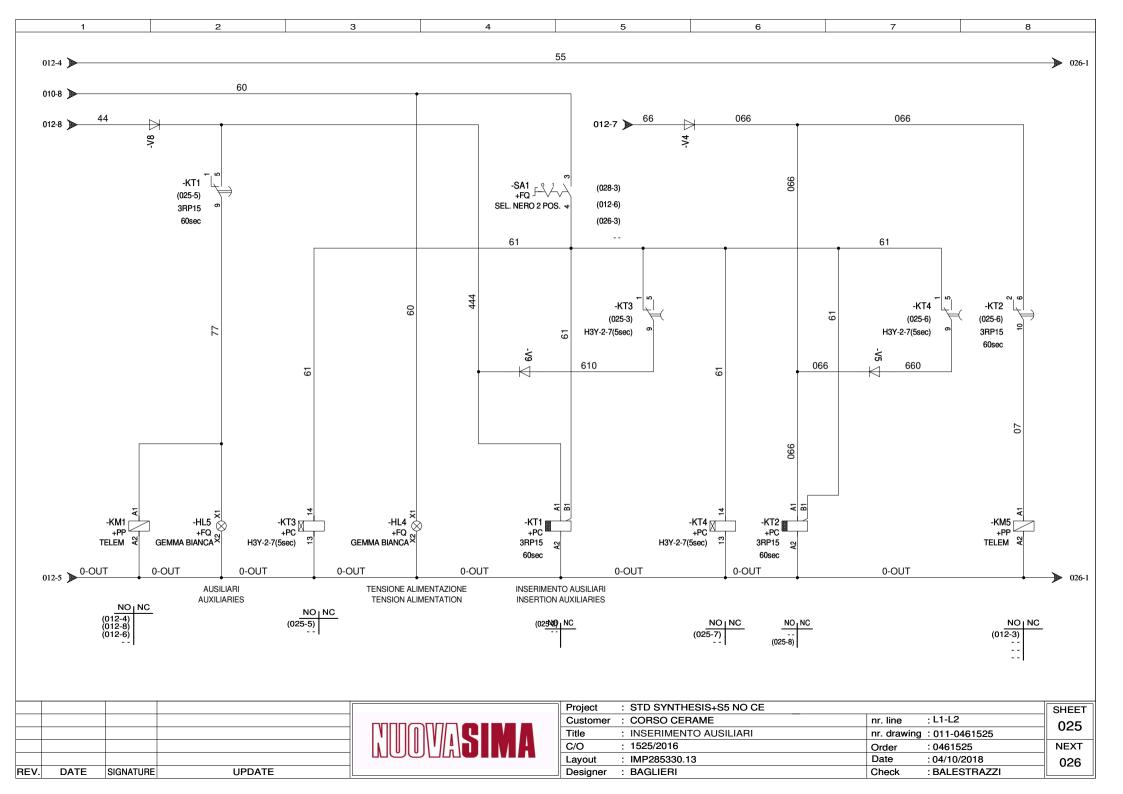


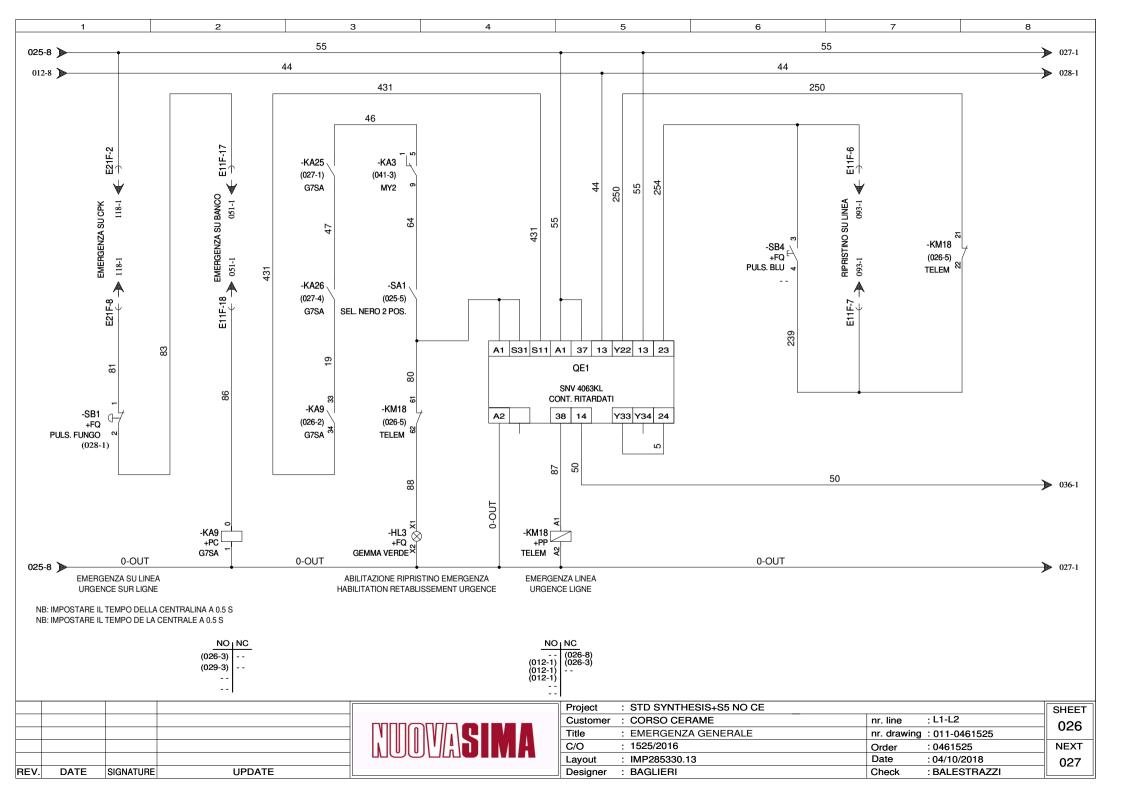
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Title	: COLLEGAMENTO SERIALE INVERTER nr. drav	ving: 011-0461525
C/O	: 1525/2016 Order	: 0461525 NEXT
Layout	: IMP285330.13 Date	: 04/10/2018 017
Designer	: BAGLIERI Check	: BALESTRAZZI

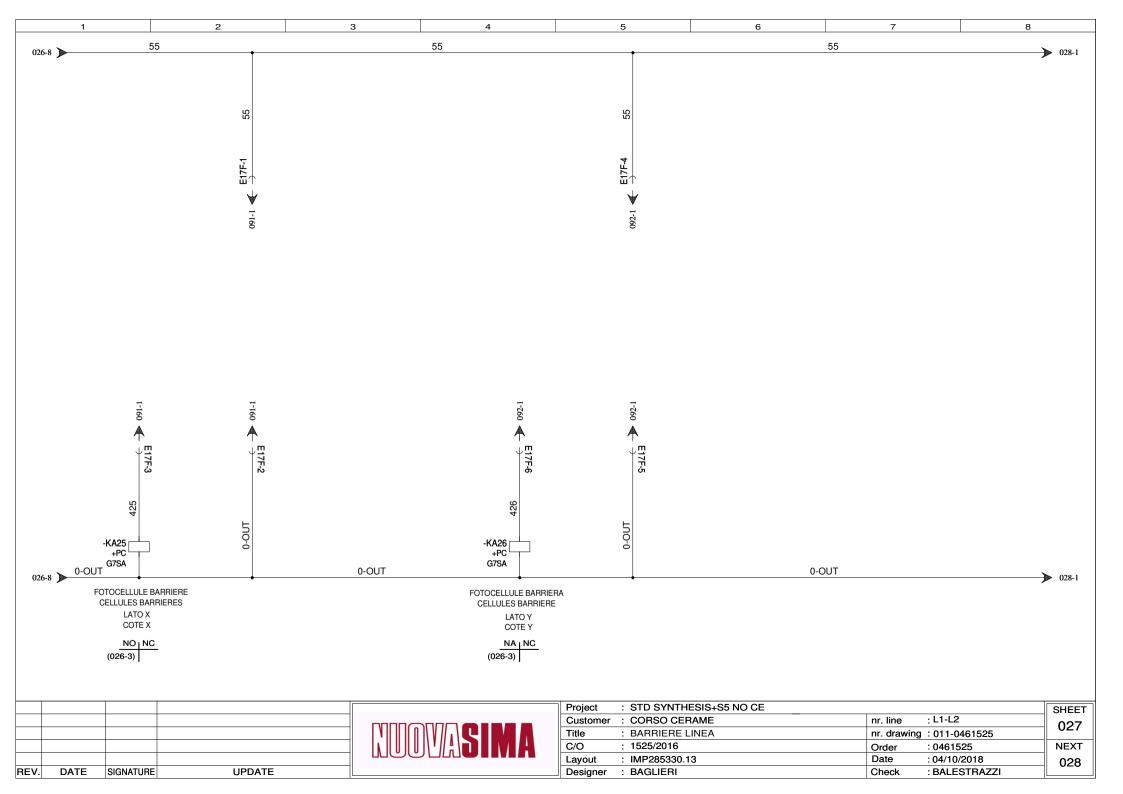


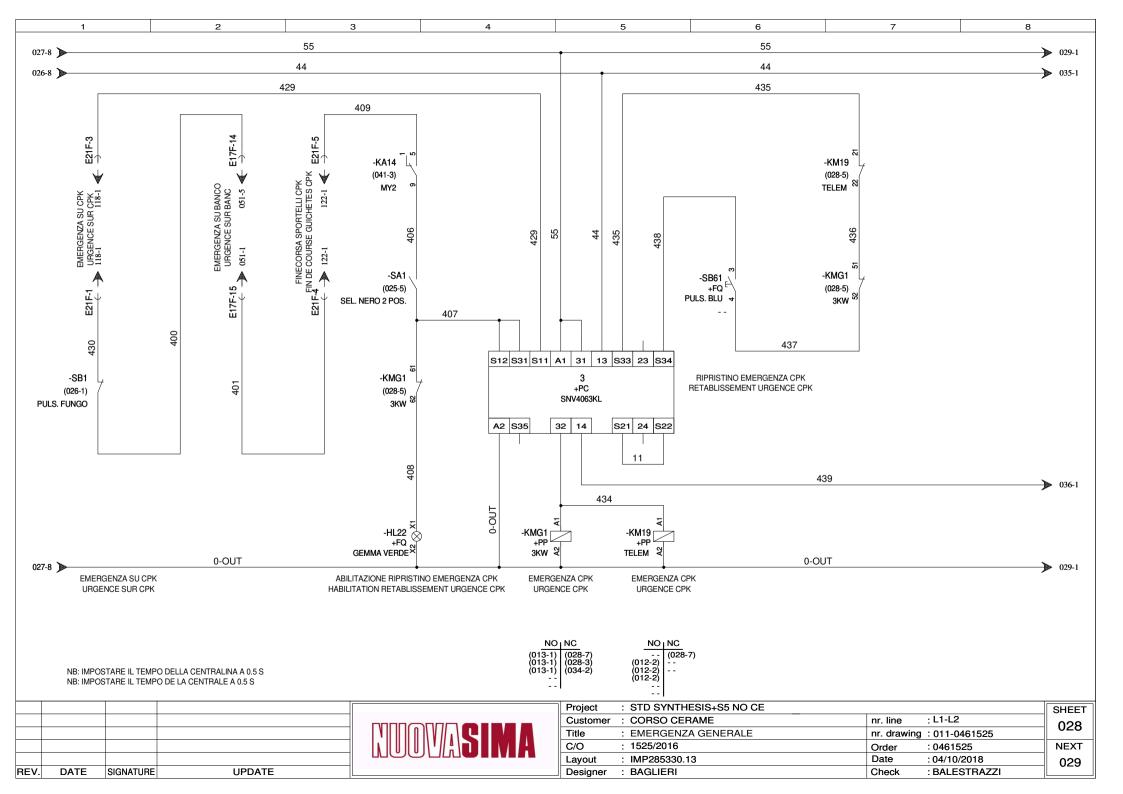


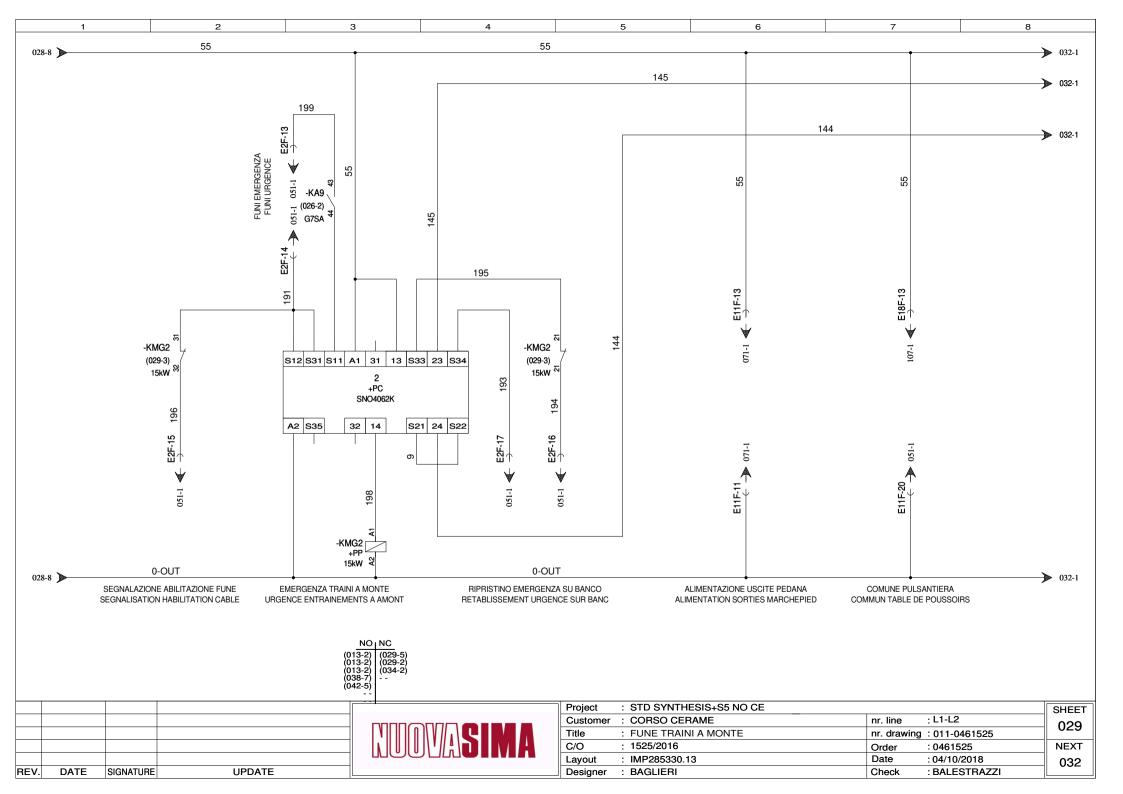
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				Customer : CORSO CERA		nr. line : L1-L2	
				Title : FOGLIO LIBER	RO	nr. drawing : 011-046	1525 019
			ASIMA	C/O : 1525/2016		Order : 0461525	NEXT
				Layout : IMP285330.13	1	Date : 04/10/20	118 005
DATE SIGNA	TURE UPDATE			Designer : BAGLIERI		Check : BALEST	025

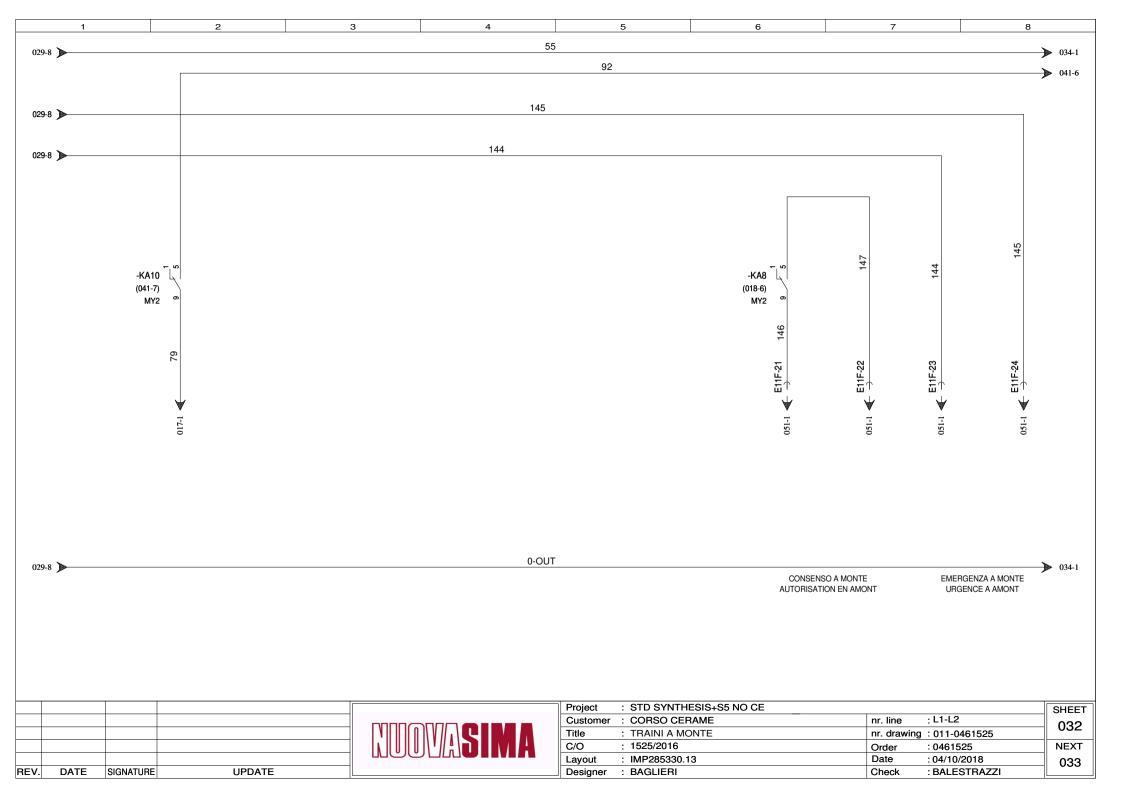




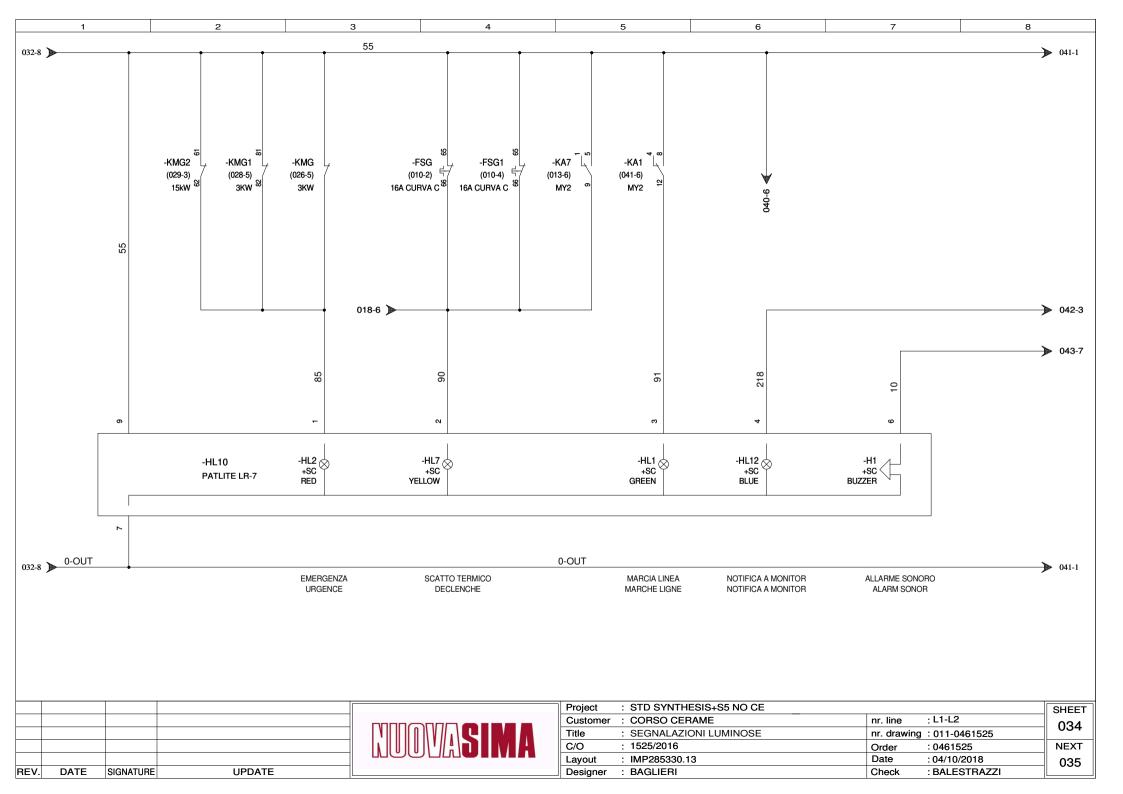


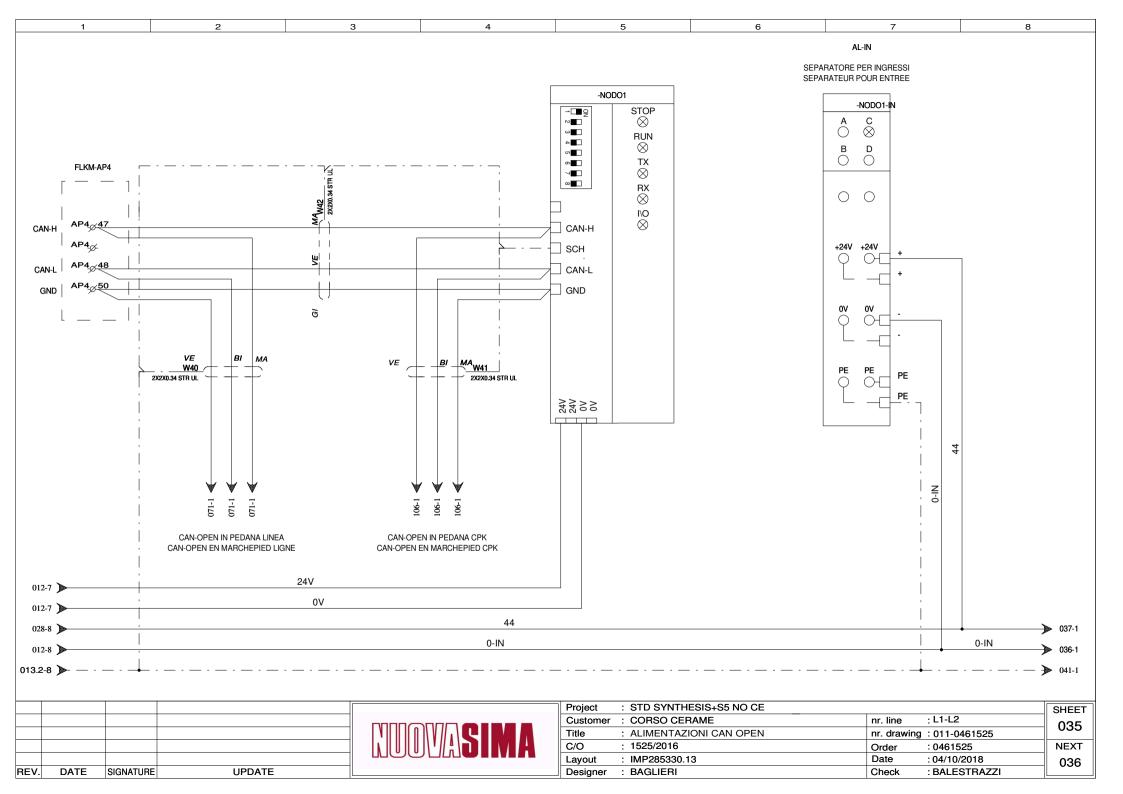


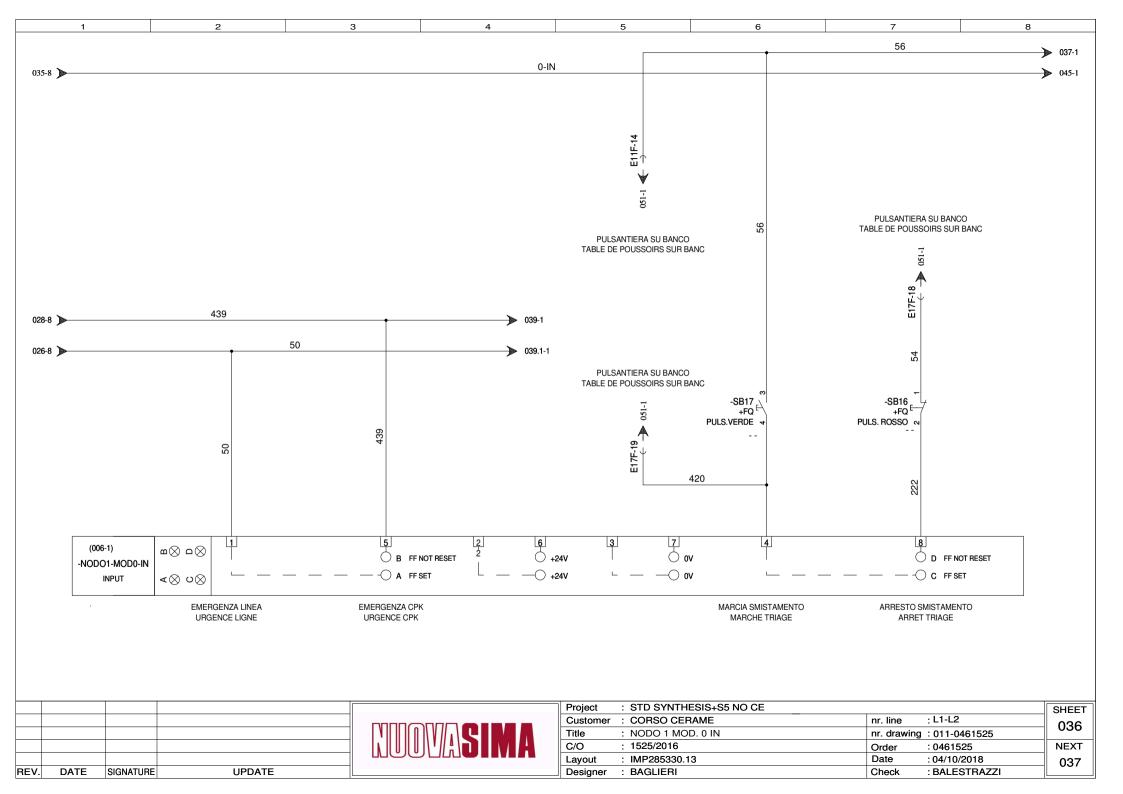


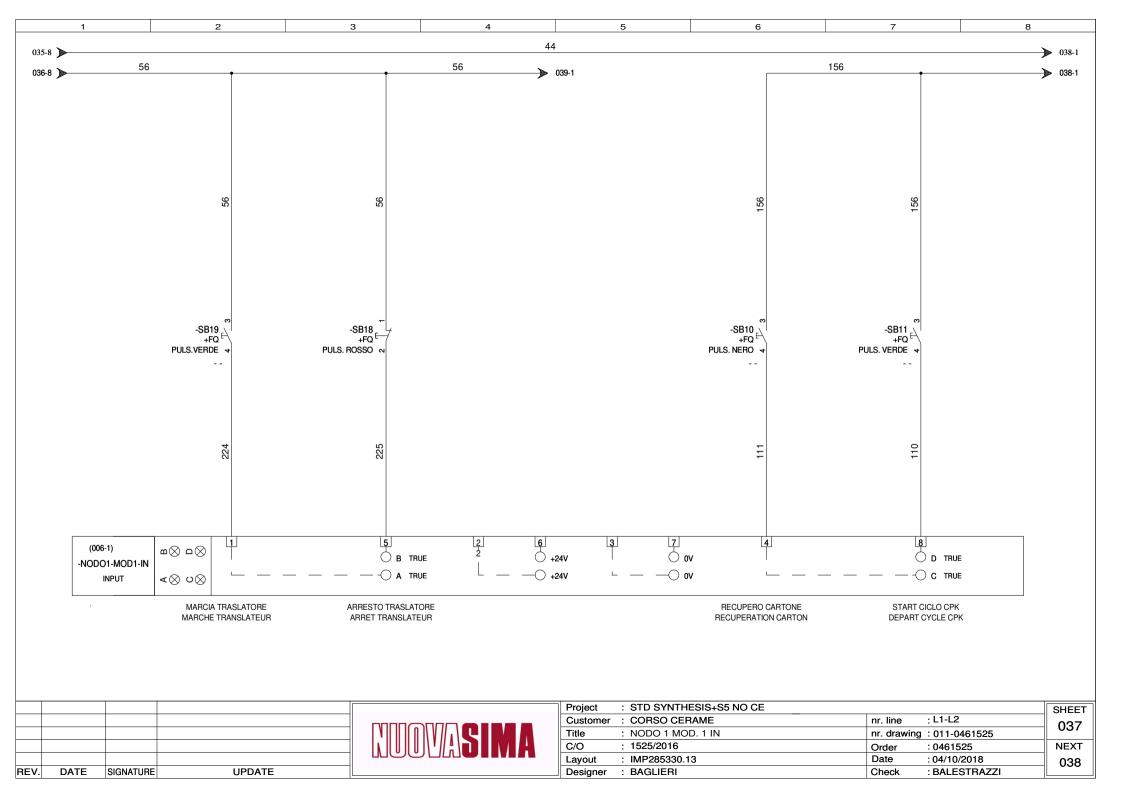


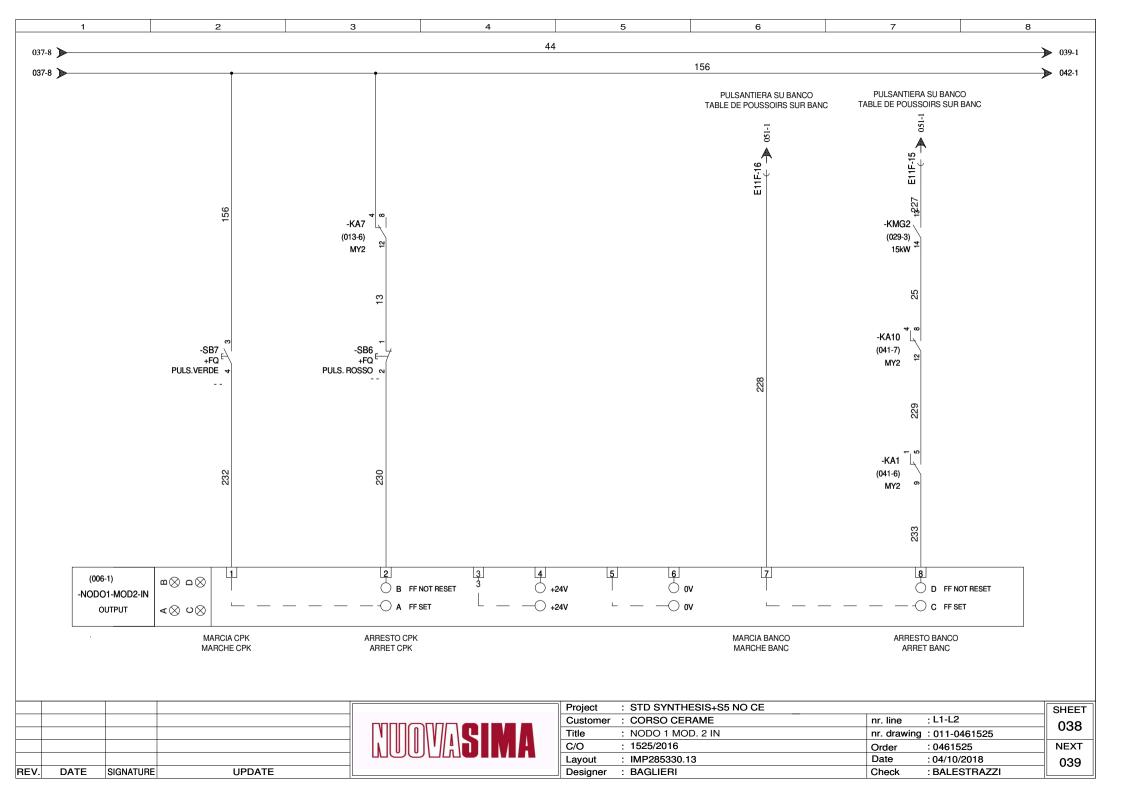
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				nr. line : L1-L2	033
			THE FOOLIO LIDEDO	nr. drawing : 011-0461525	11 UUU
			Title : FOGLIO LIBERO		
			C/O : 1525/2016 Layout : IMP285330.13	Order : 0461525 Date : 04/10/2018	NEXT 034

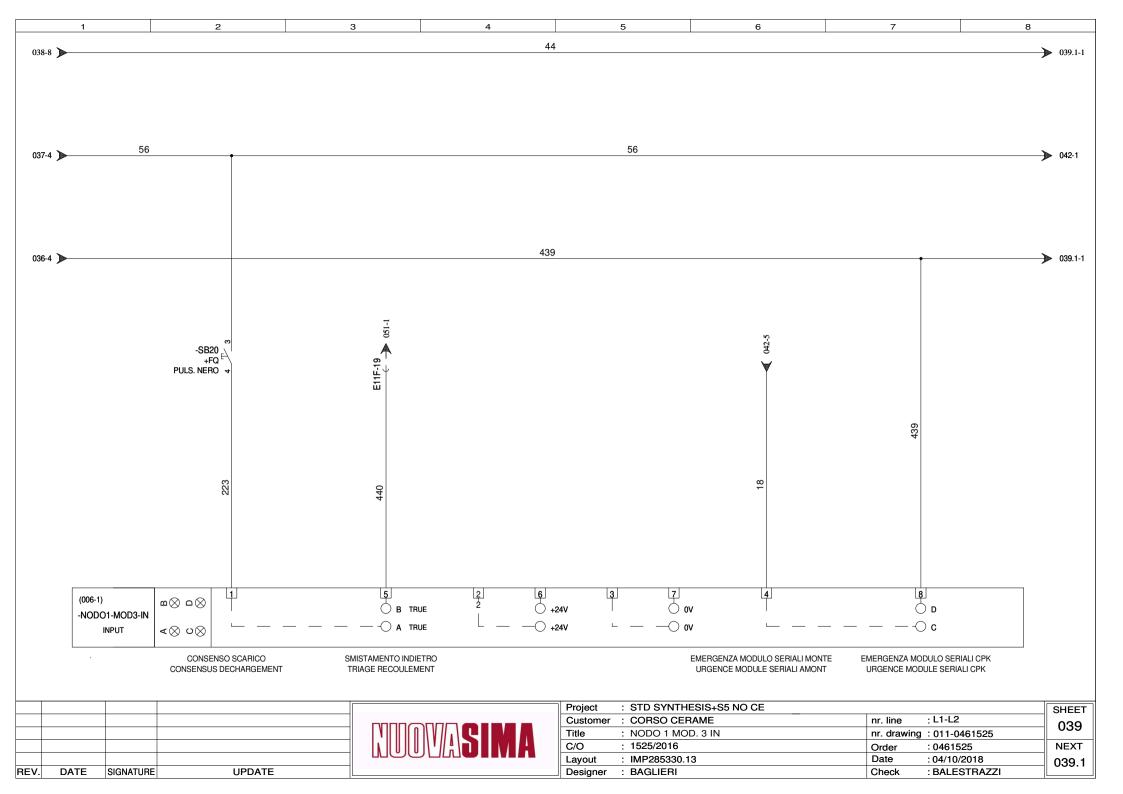


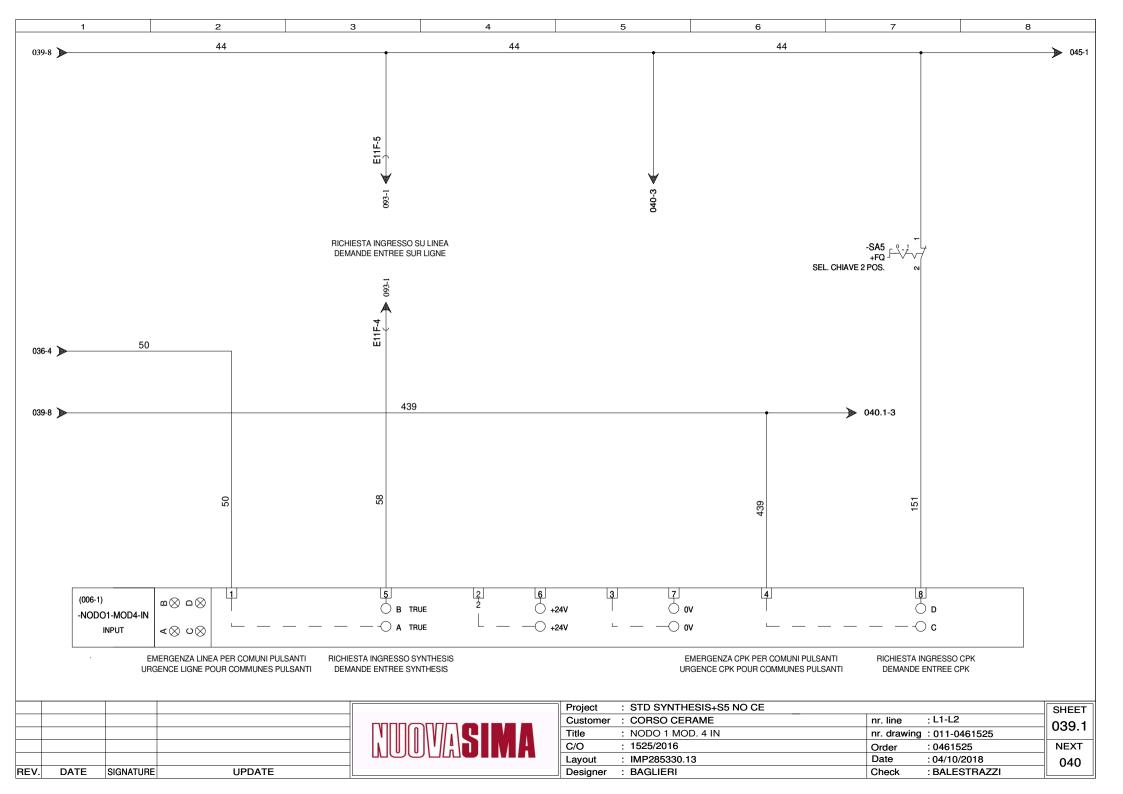


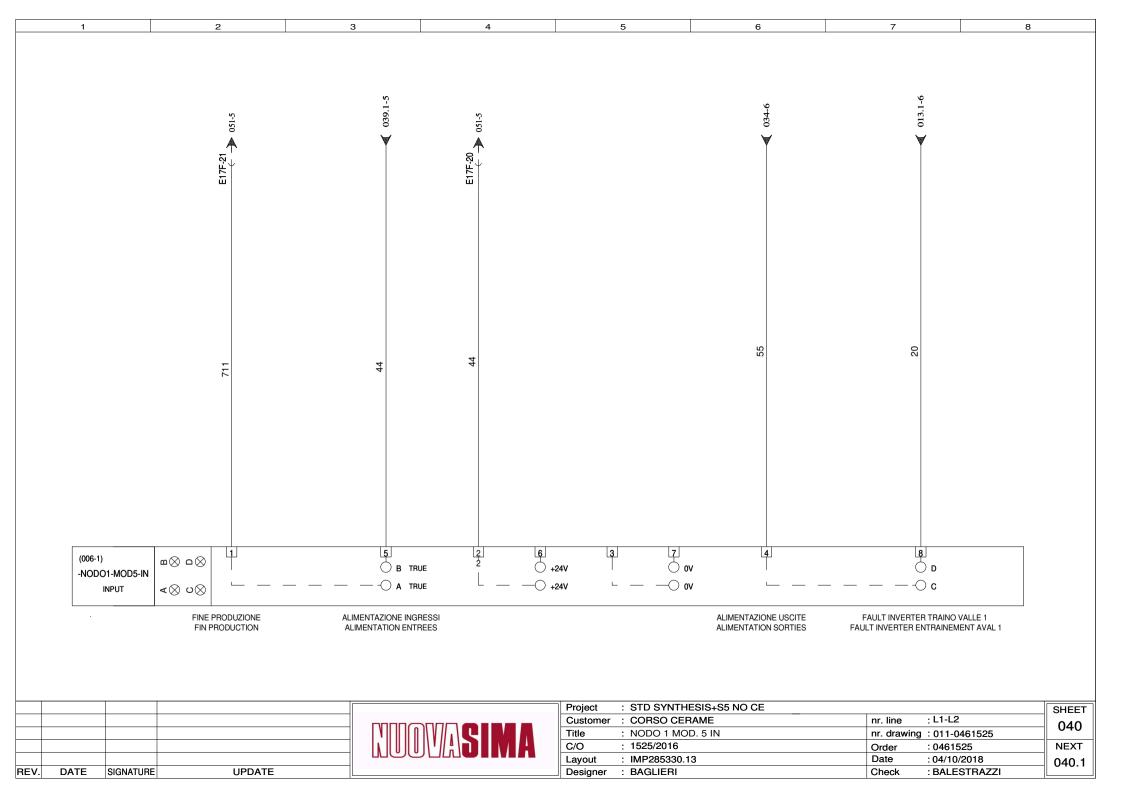


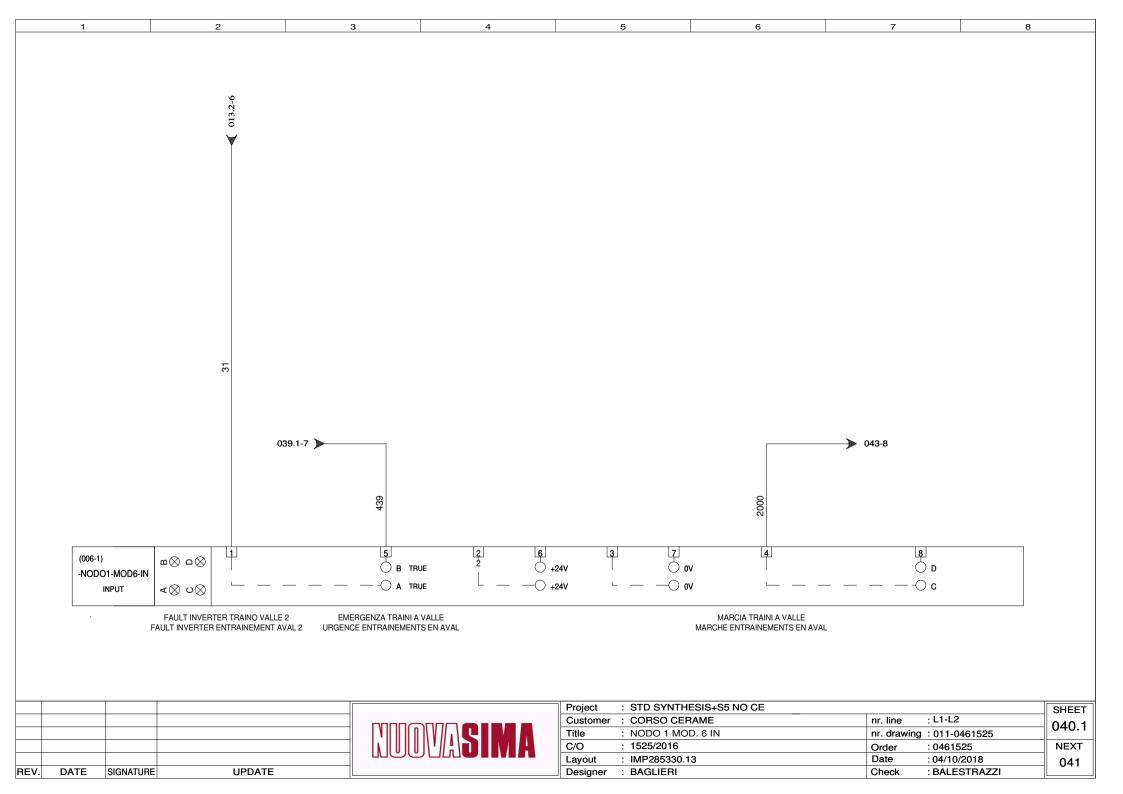


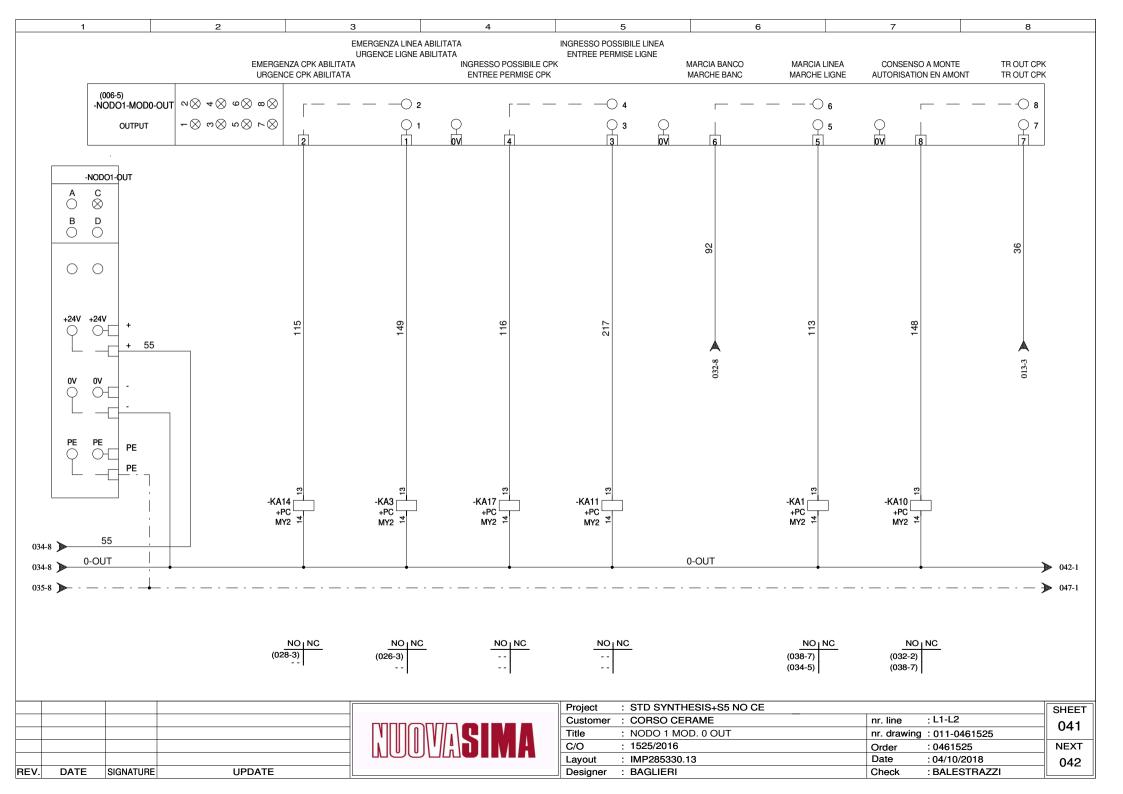


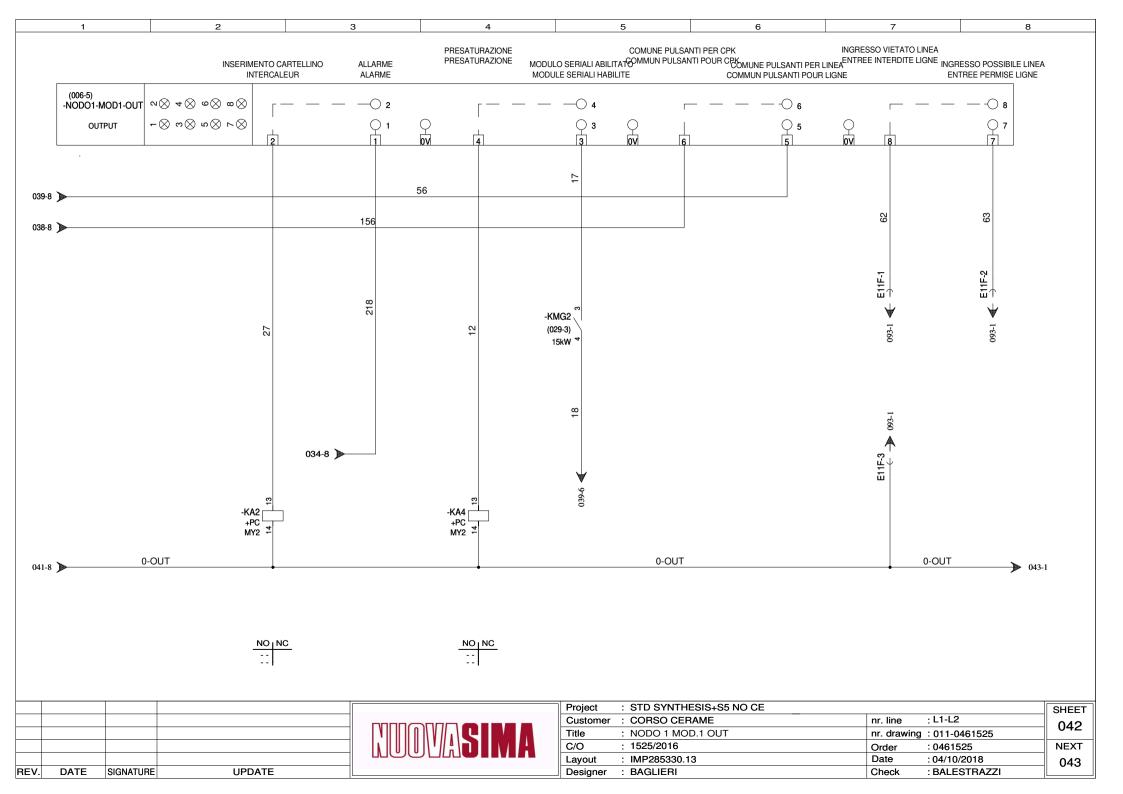


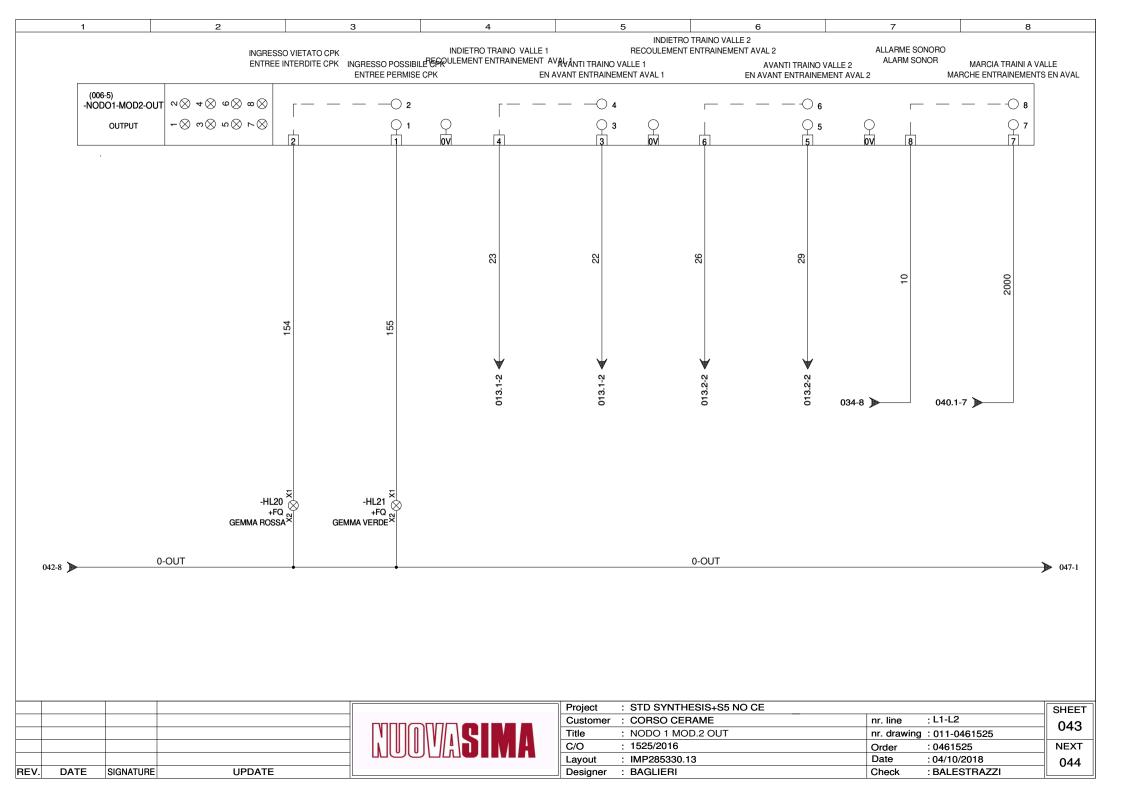




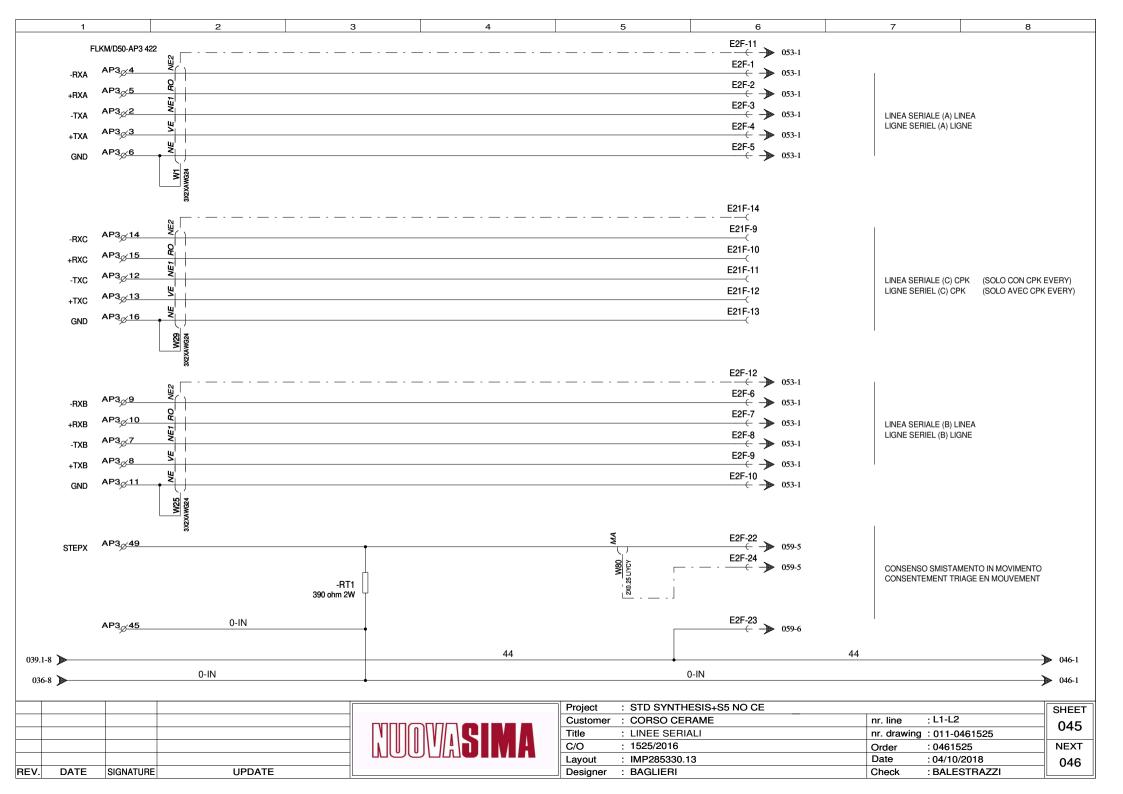


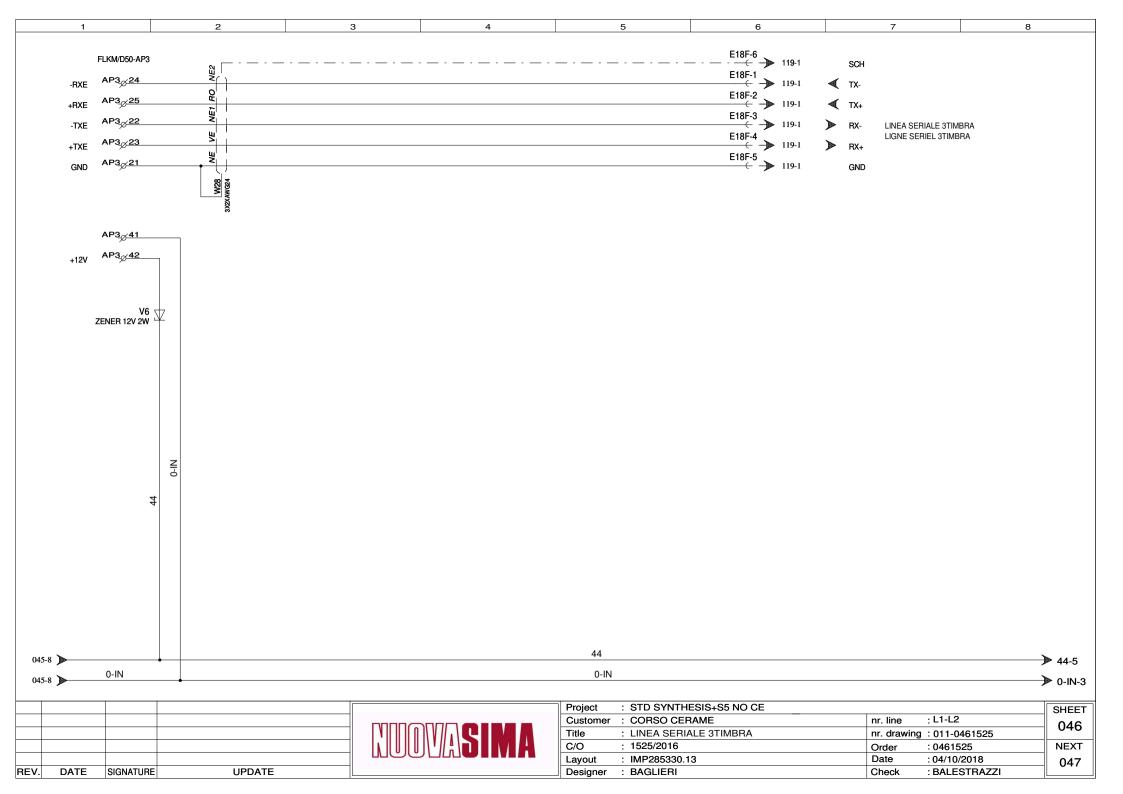


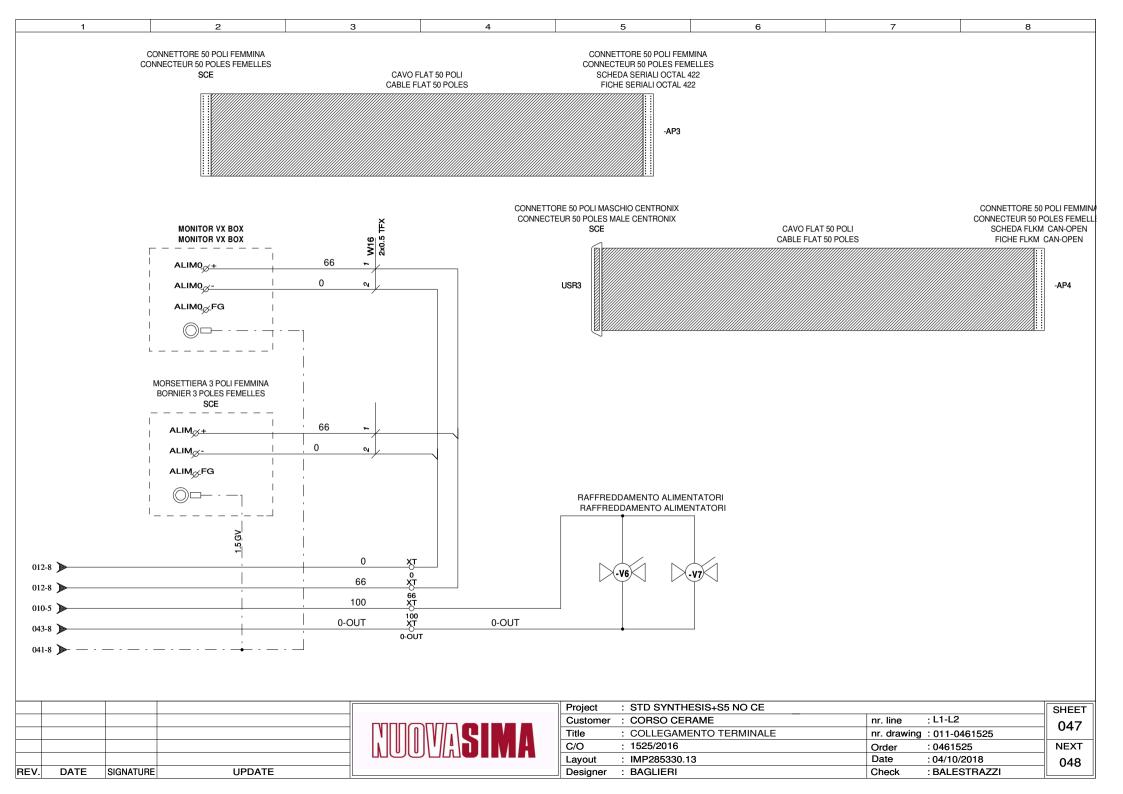




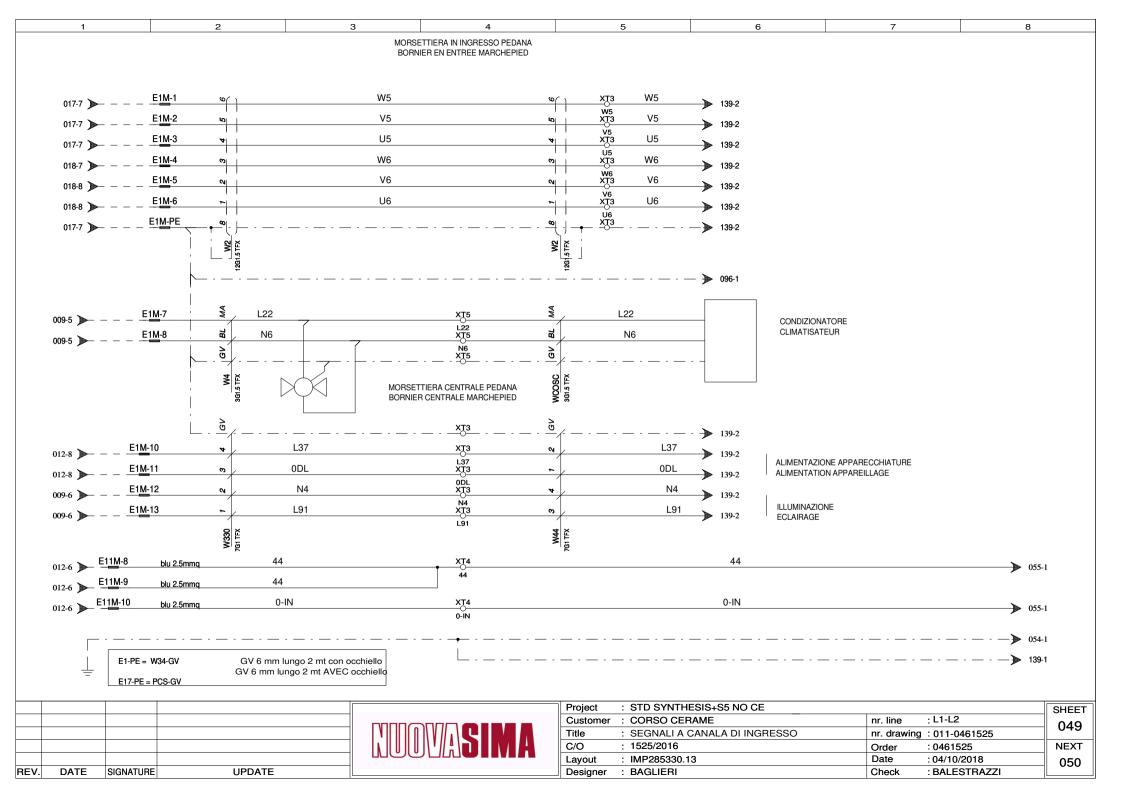
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			_	r : CORSO CERAME	140 OL	nr. line	: L1-L2	SHEE
			Title	: FOGLIO LIBERO			: 011-0461525	<u> </u>
			THE	. I GGLIG LIBERTO			. 011 0701020	
			■	: 1525/2016		Order	: 0461525	NFX
			C/O Layout	: 1525/2016 : IMP285330.13		Order Date	: 0461525 : 04/10/2018	045



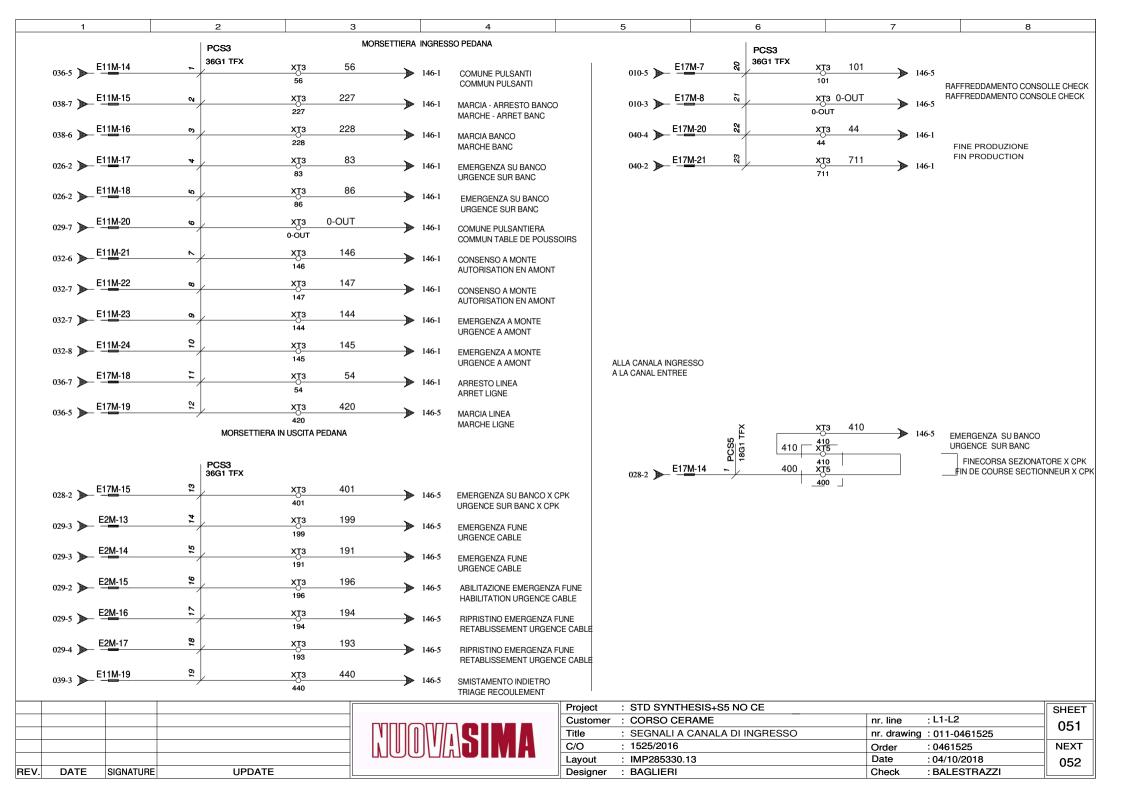




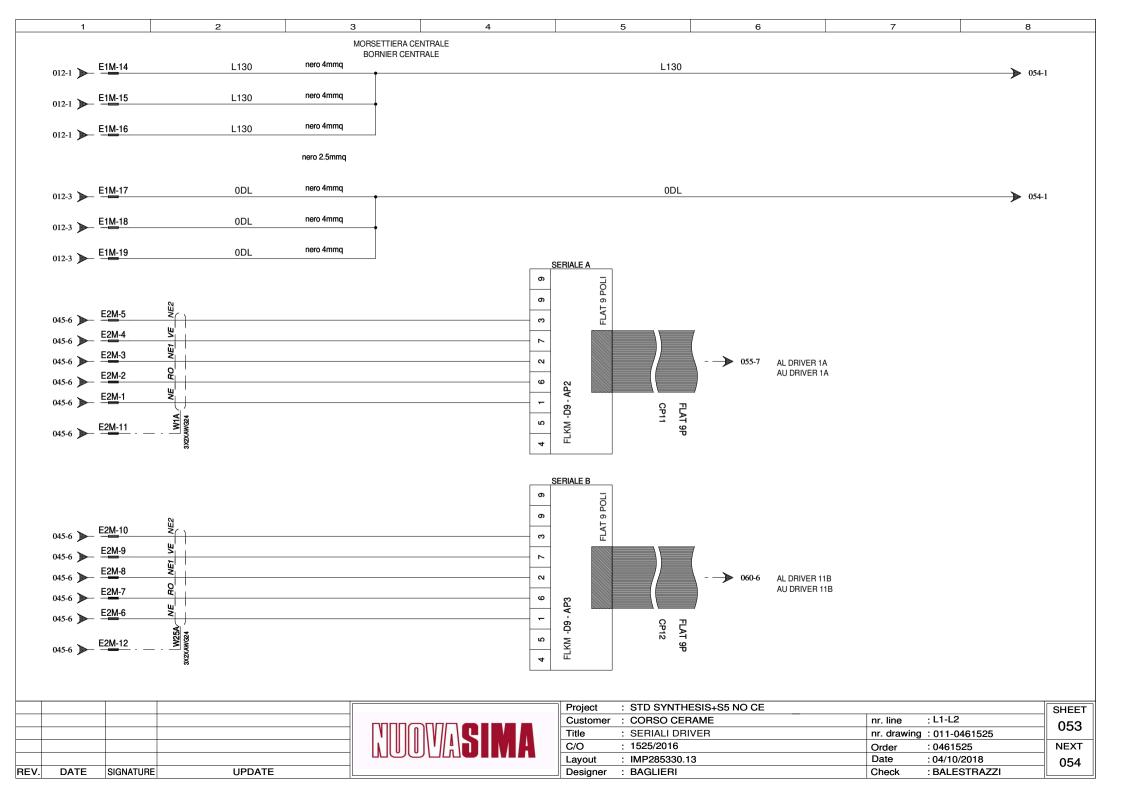
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			Customer : CORSO CERAME	nr. line : L1-L2	048
		RUOVASIN	Title : FOGLIO LIBERO C/O : 1525/2016	nr. drawing : 011-0461525 Order : 0461525	NEXT
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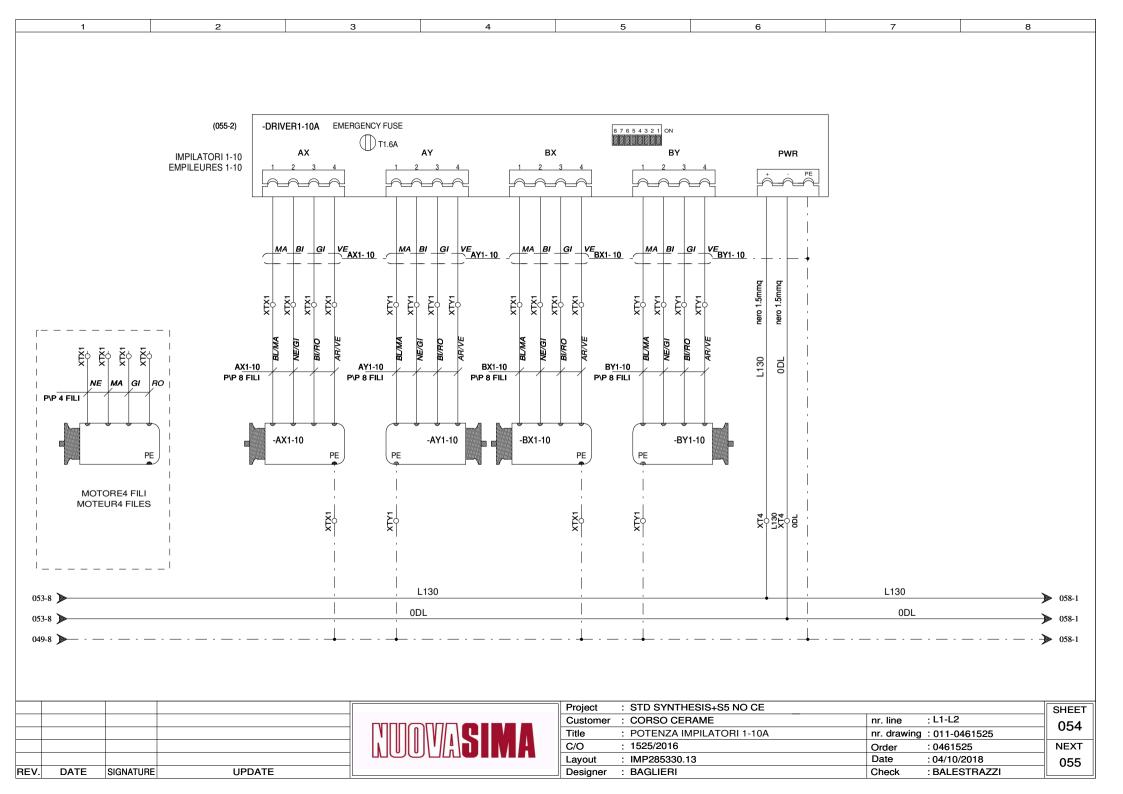


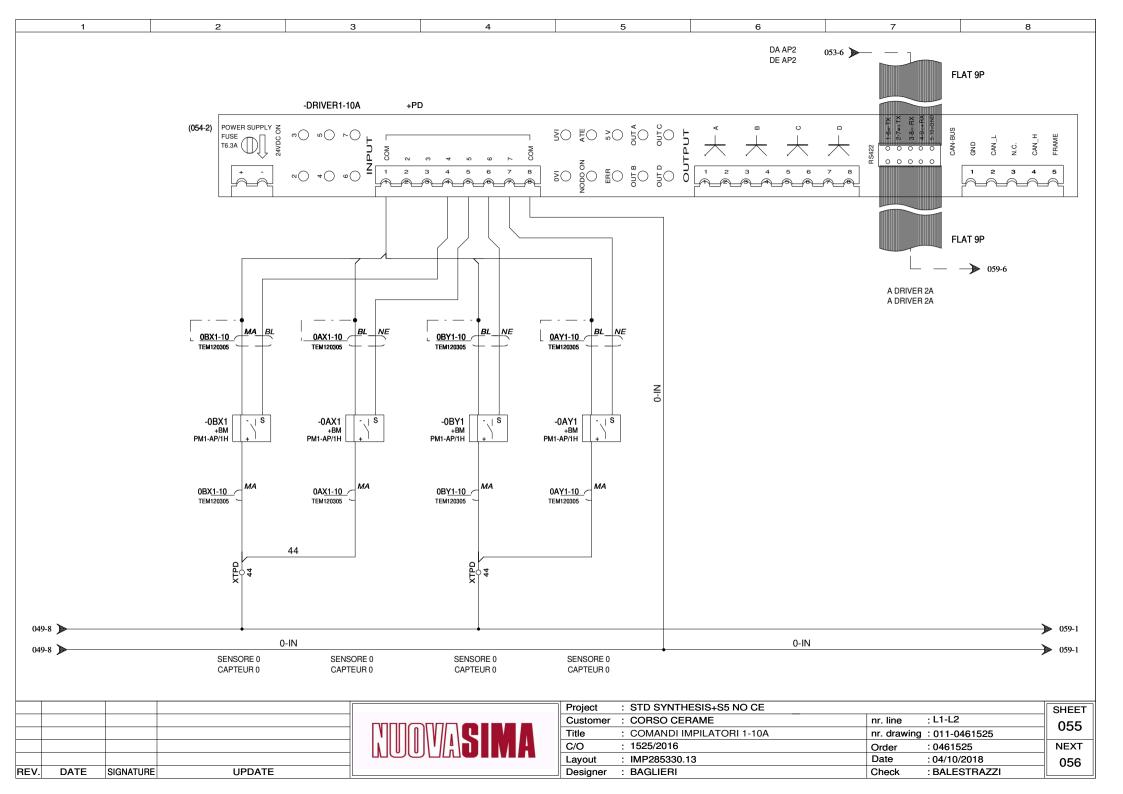
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				Cus	tomer : CORSO CER/	AME	nr. line	: L1-L2	050
				Cust Title	: SEGNALI A C	AME ANALA DI INGRESSO	nr. drawin	g:011-0461525	050
				Title C/O Layo	: SEGNALI A C : 1525/2016	ANALA DI INGRESSO			050 NEXT



1	2	3	4	5	6	7		8
			Pro	ject : STD SYNTHE	SIS+S5 NO CE			SHEE
				stomer : CORSO CER	AME	nr. line	: L1-L2	
			CINA Titl	e : FOGLIO LIBE	RO	nr. drawing	: 011-0461525	052
			C/C	: 1525/2016		Order	: 0461525	NEX
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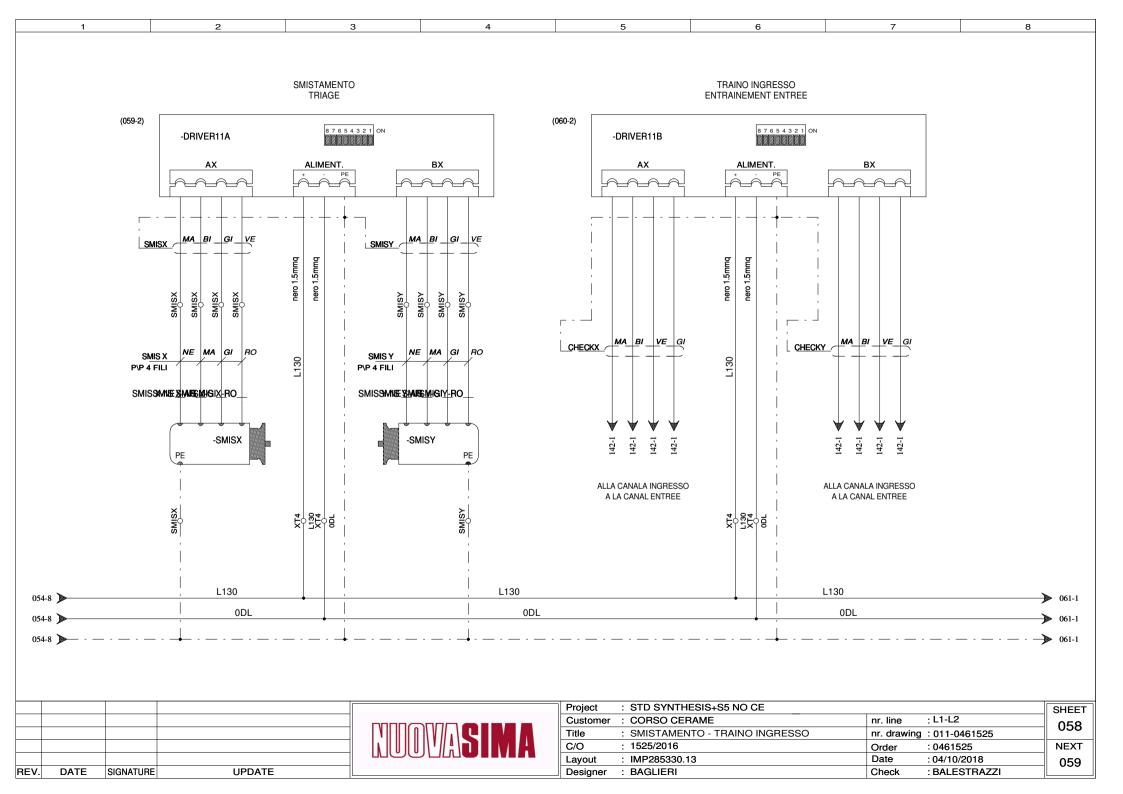


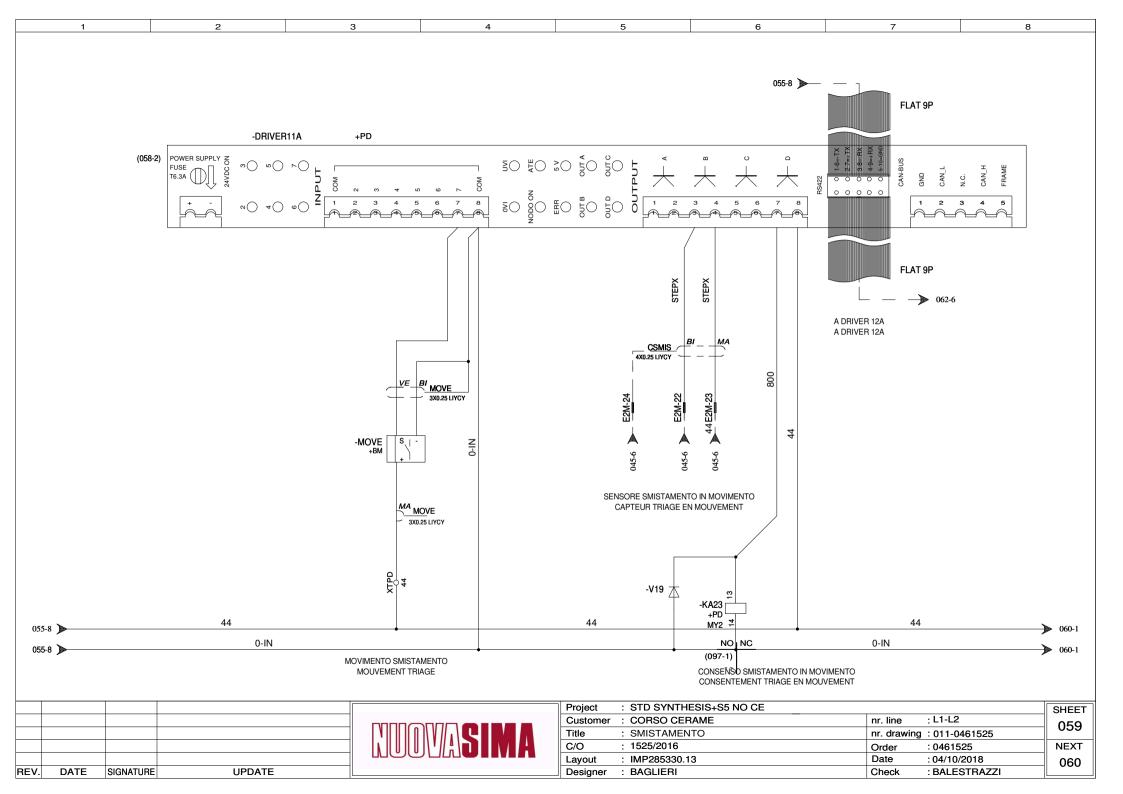


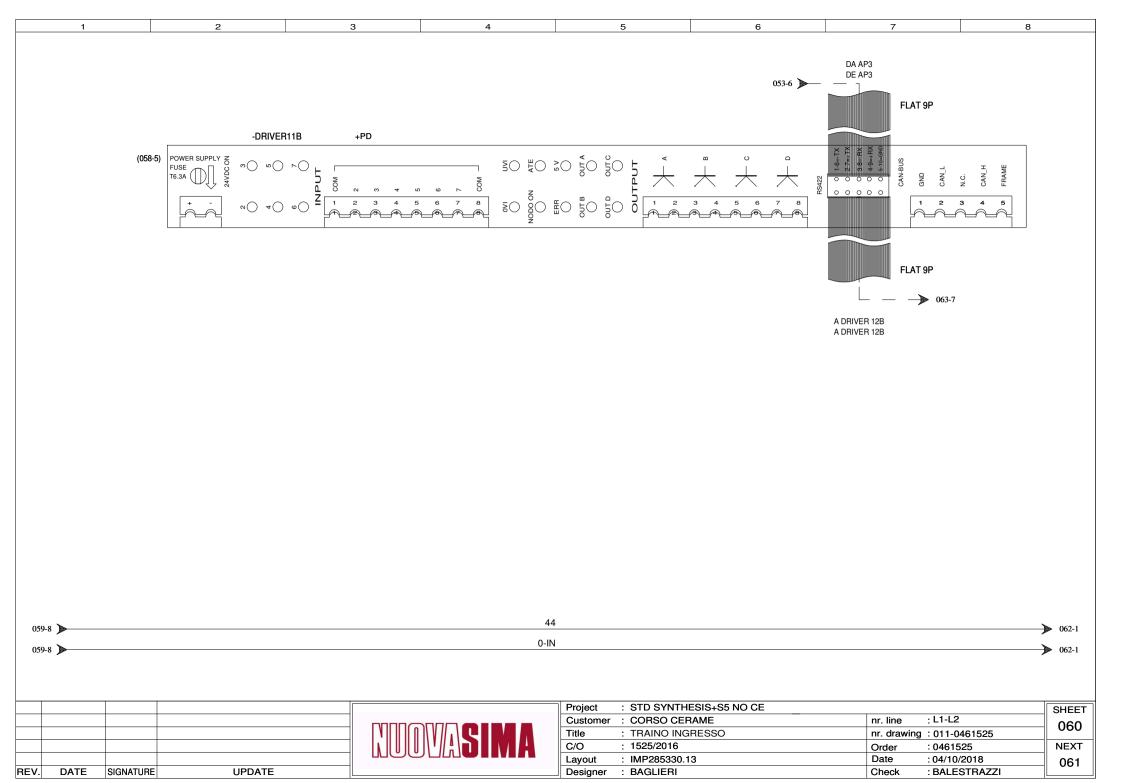


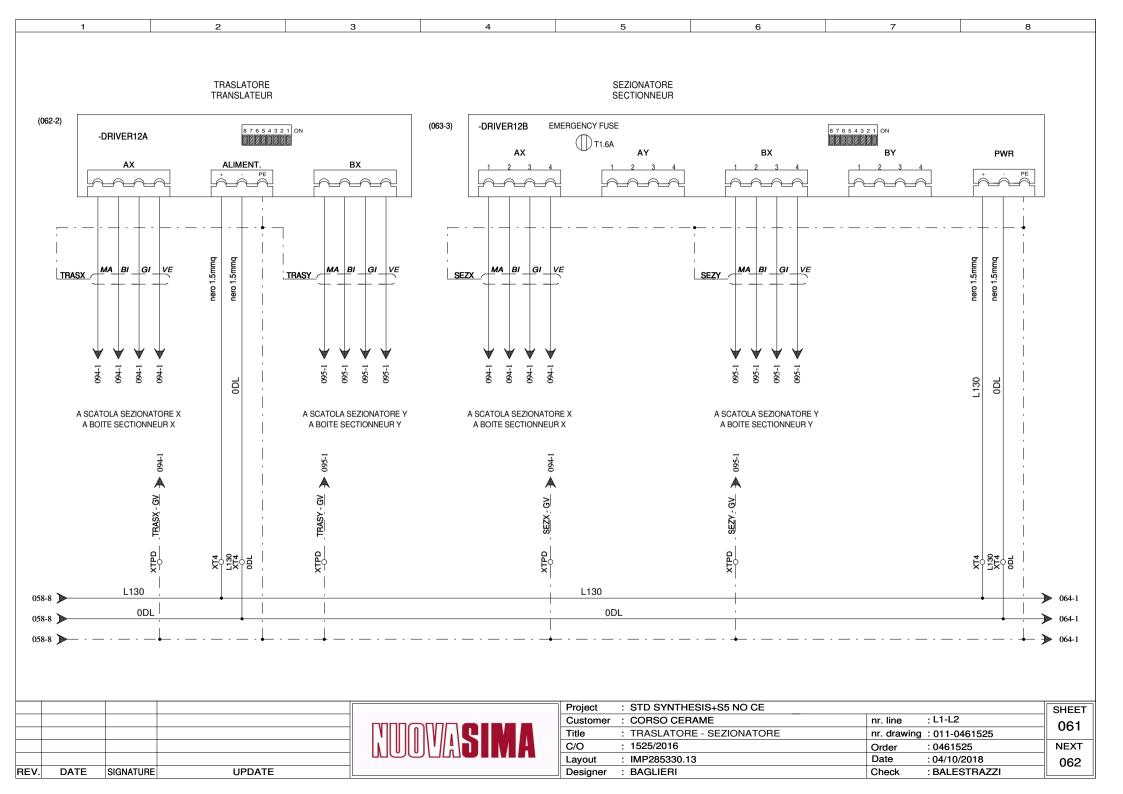
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			0	RAME	nr. line : L1-L2	SHEET
			Title : POTENZA I	IMPILATORI DOPPI	nr. drawing : 011-04	056
			C/O : 1525/2016	IIVII ILATORI DOFFI	mi. drawing . 011-04	01323
	T. Comments of the Comment of the Co		G/O : 1525/2016		Order : 046152	IXIN C
			Lovert . IMPOSTOR	10	Data . 04/40/6	
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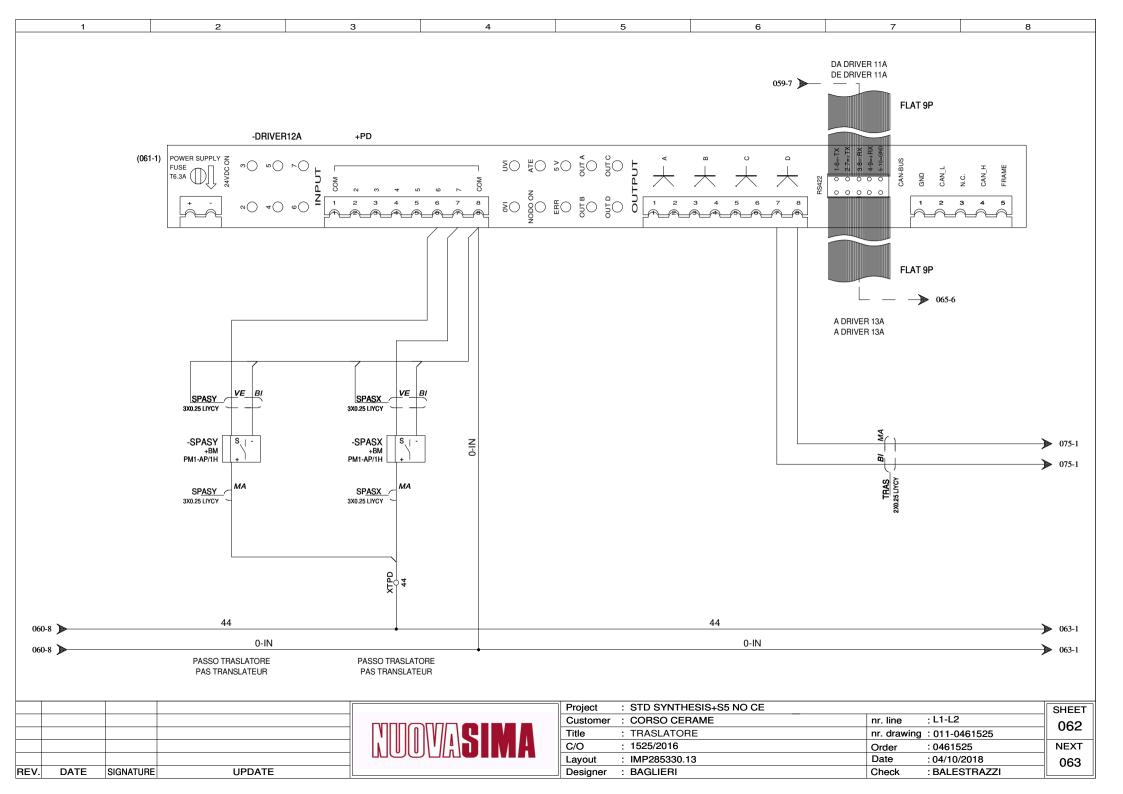
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Project : STD SYNTHESIS+S5 NO CE Cuctomor : CORSO CERAME	SHEET
O . OODOO OFFINIS	:L1-L2 057
0	: L1-L2 :: 011-0461525 057
Customer : CORSO CERAME nr. line Title : COMANDI IMPILATORI DOPPI nr. drawing C/O : 1525/2016 Order	: L1-L2 057 :: 011-0461525 NEXT
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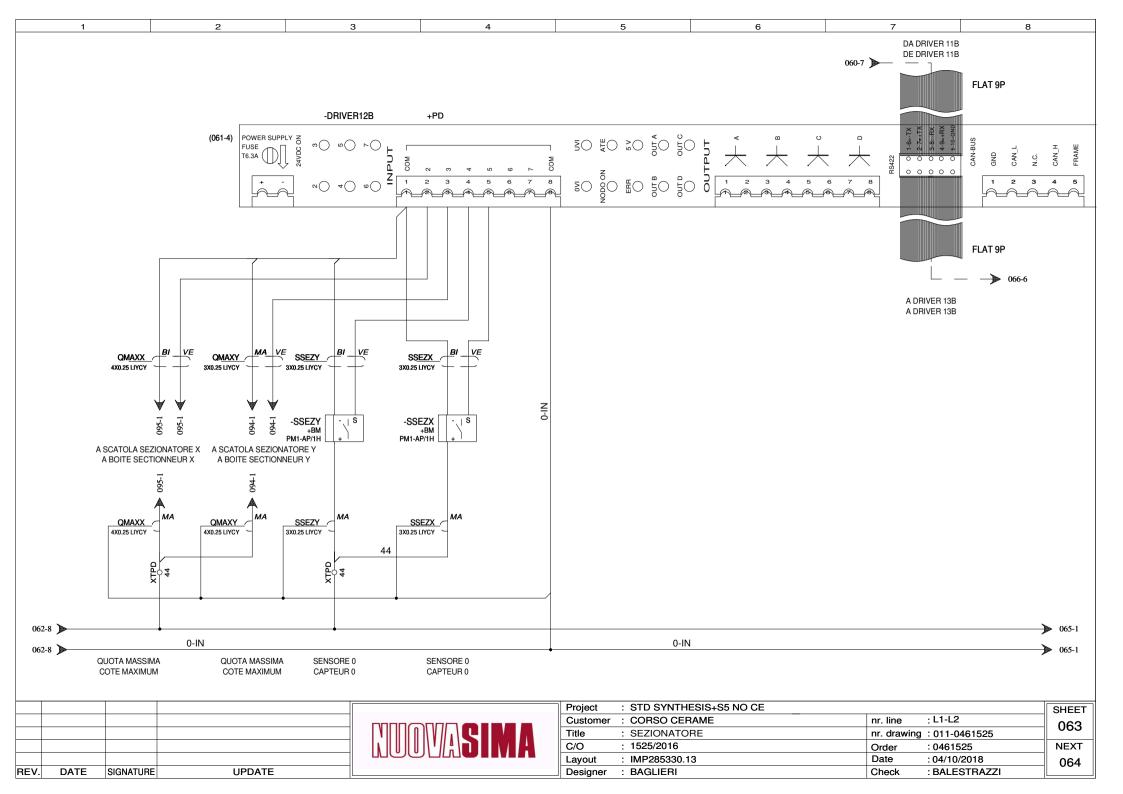


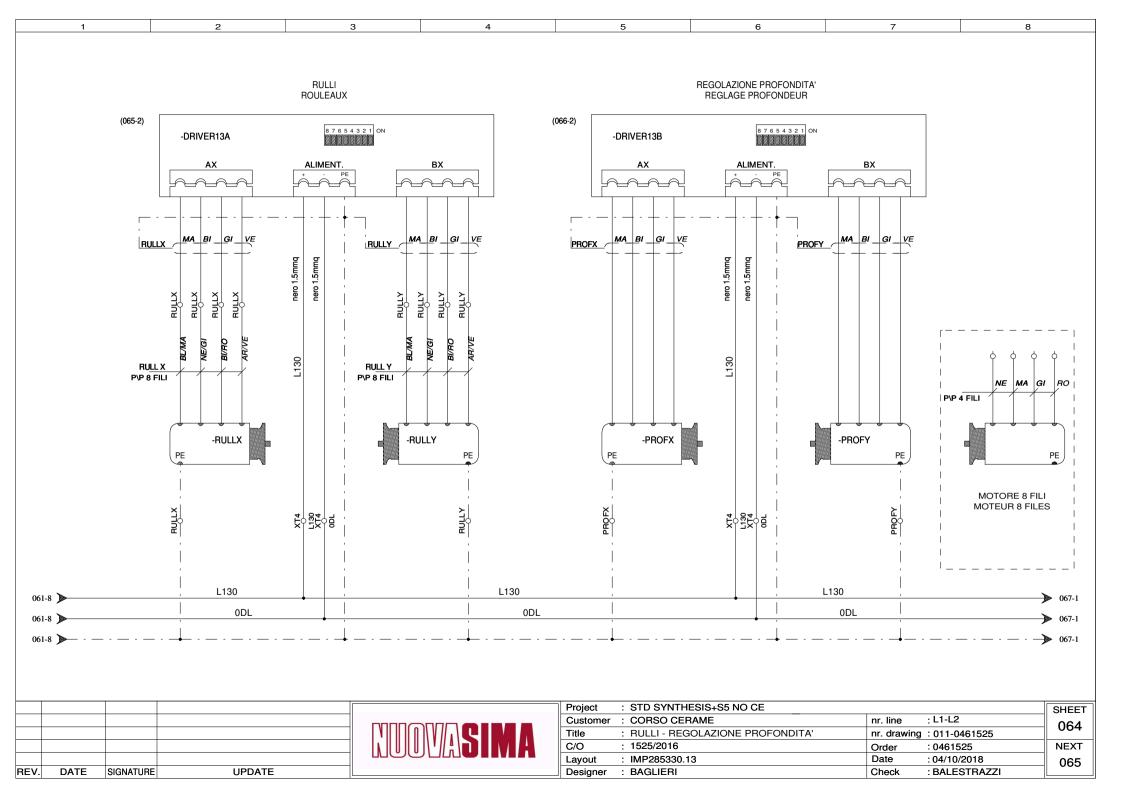


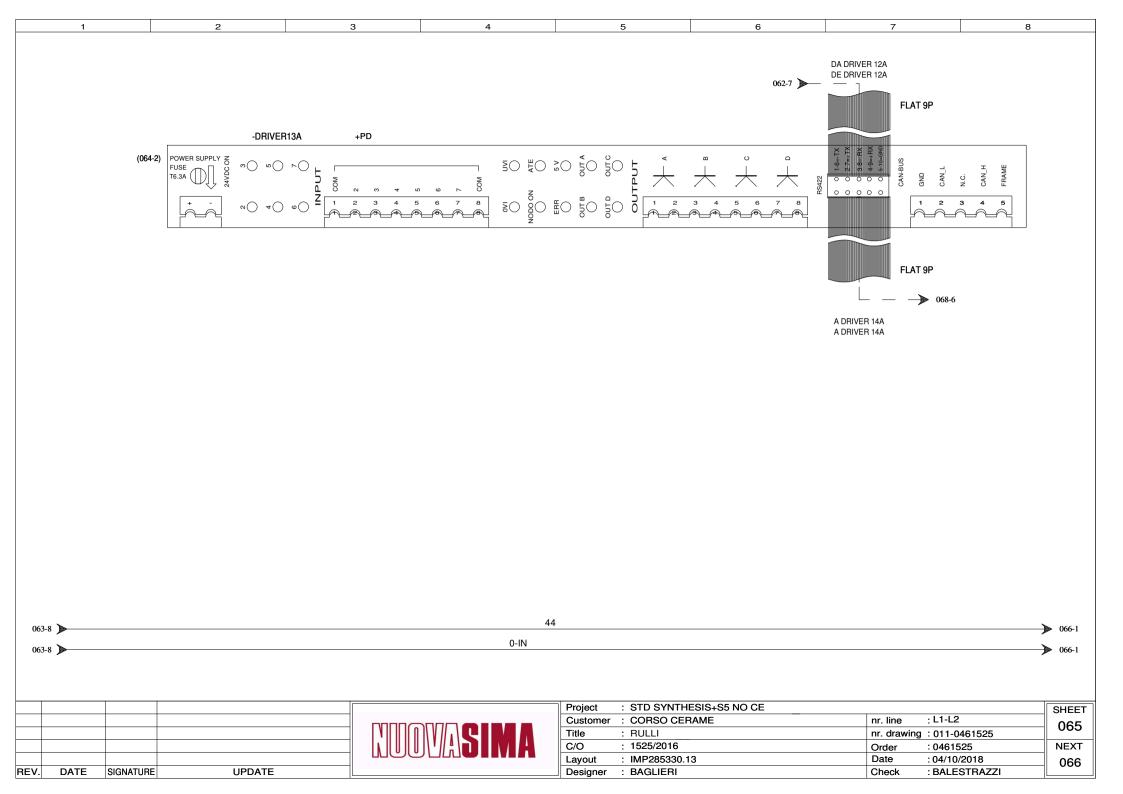


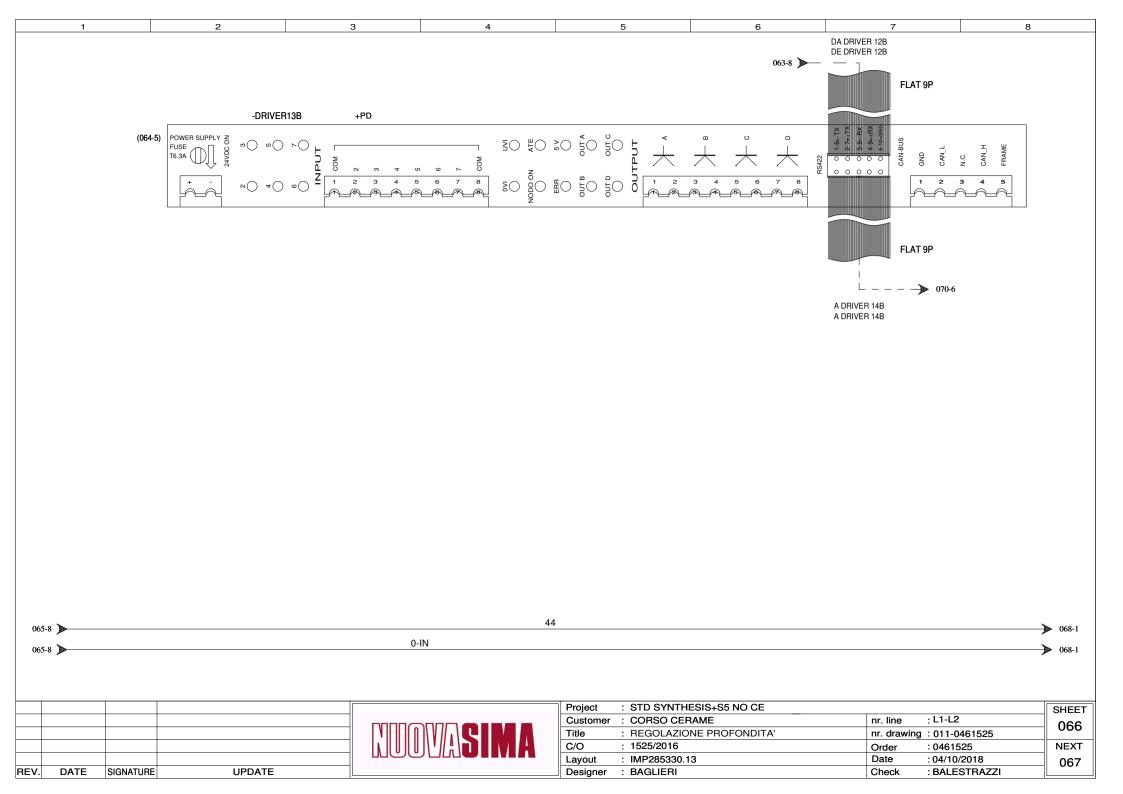


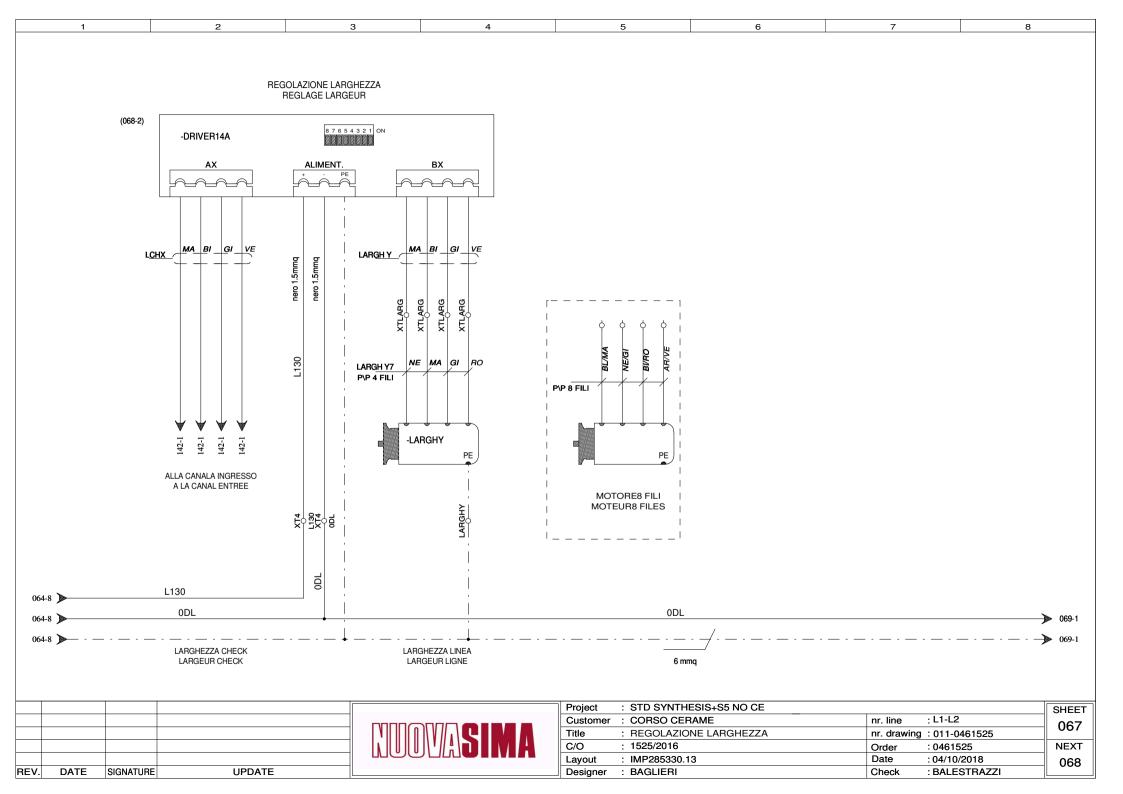


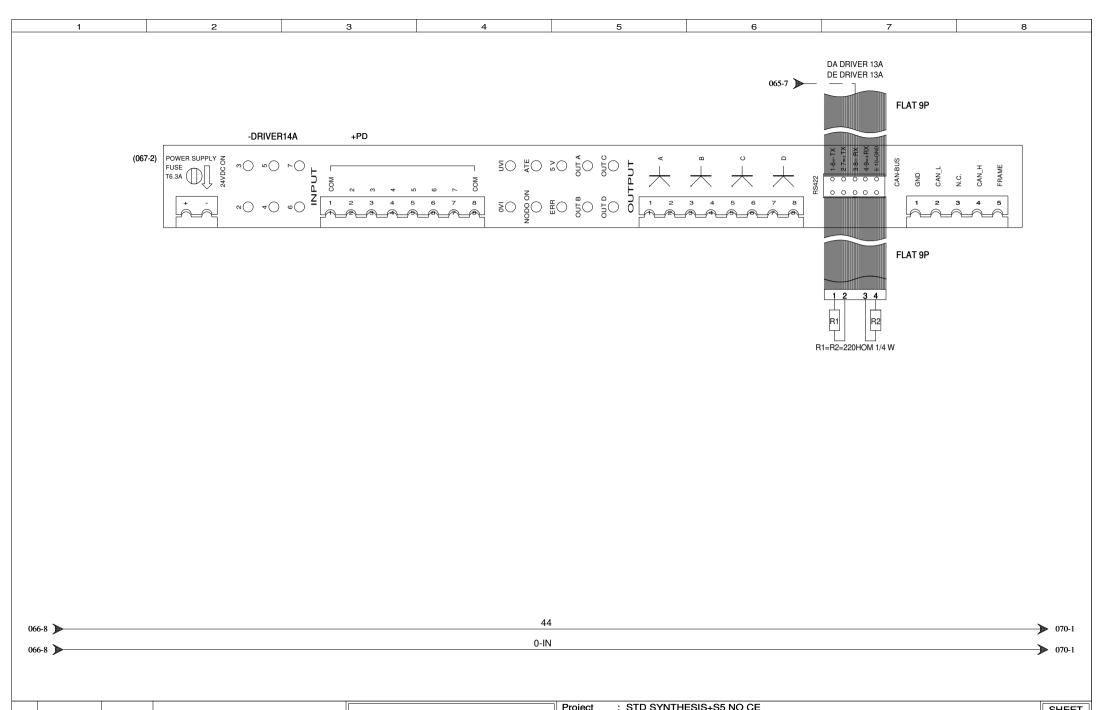






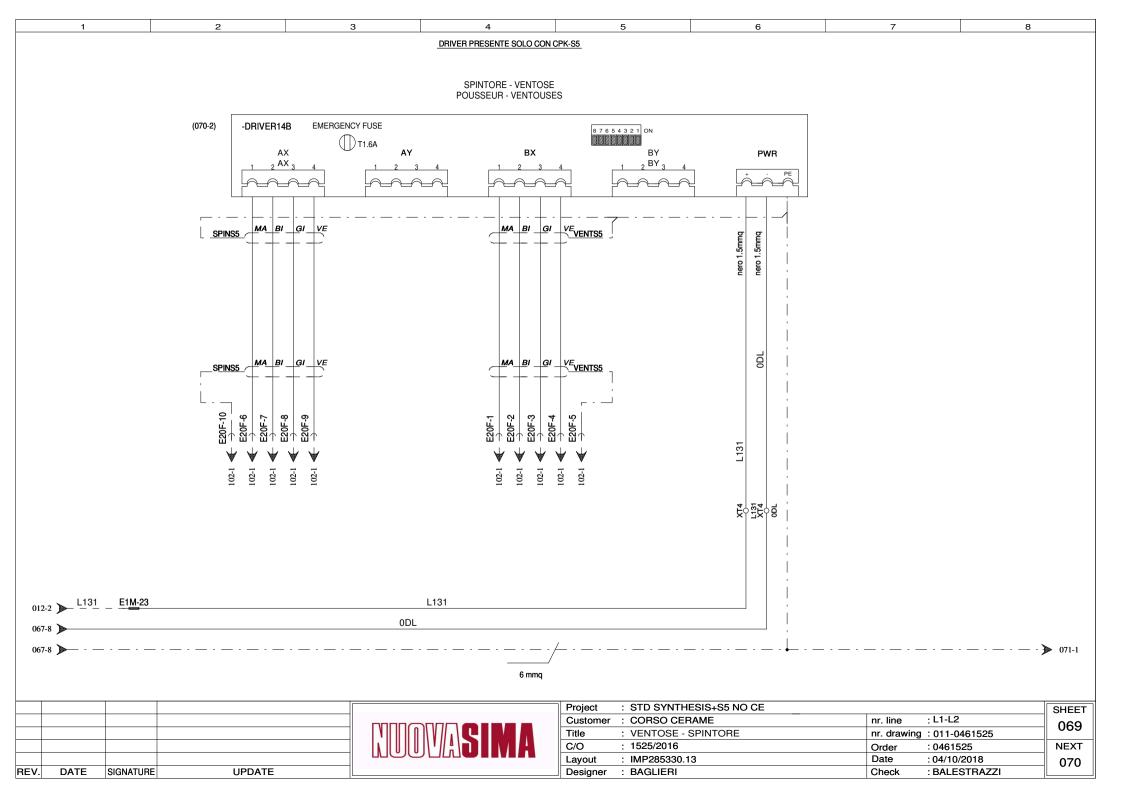


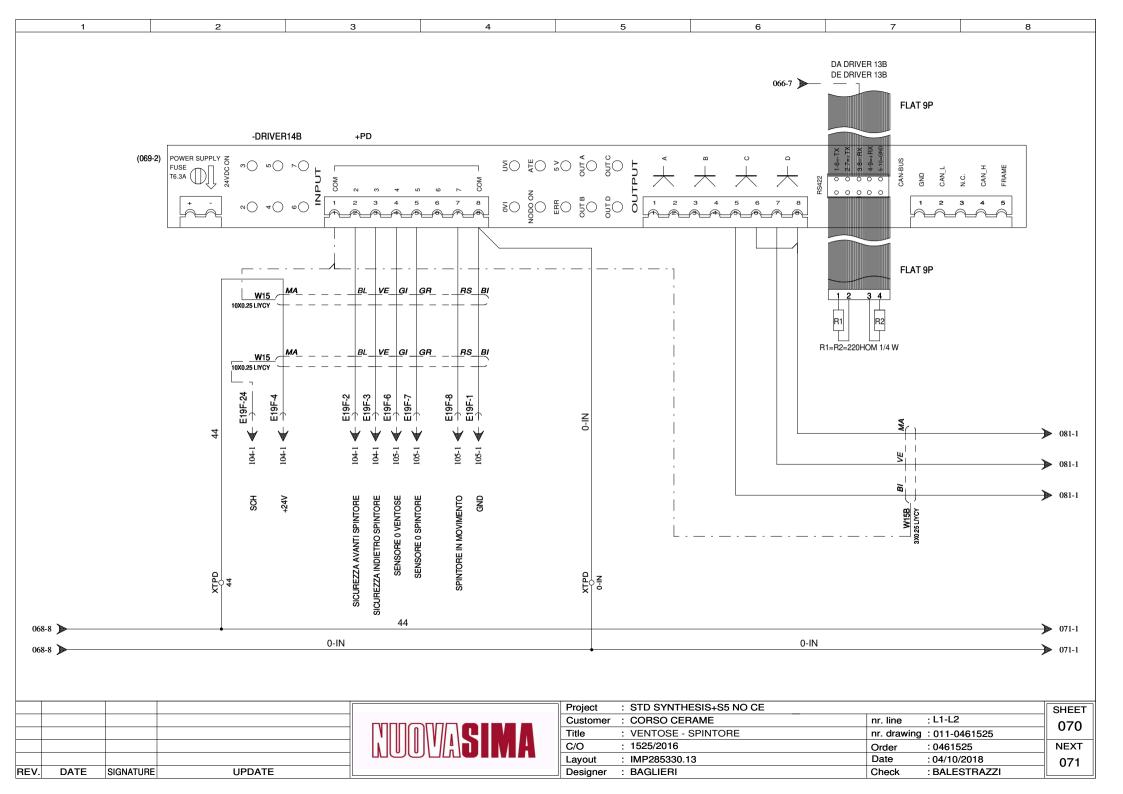


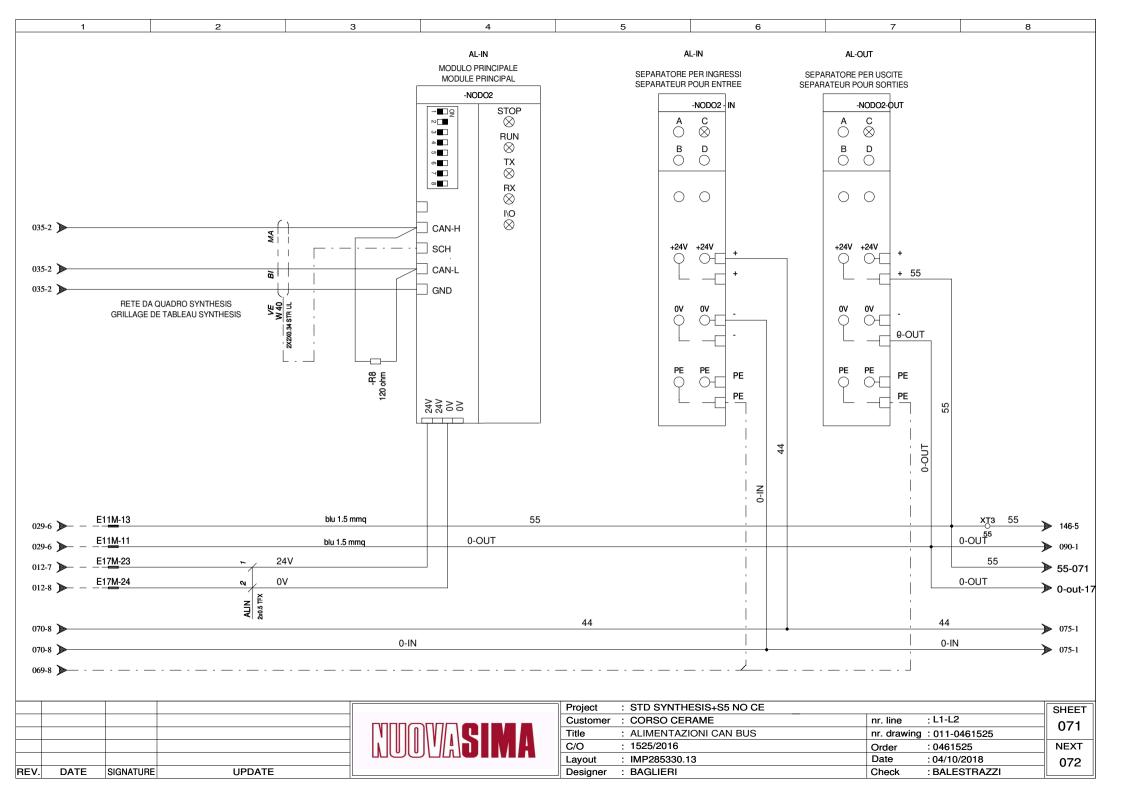


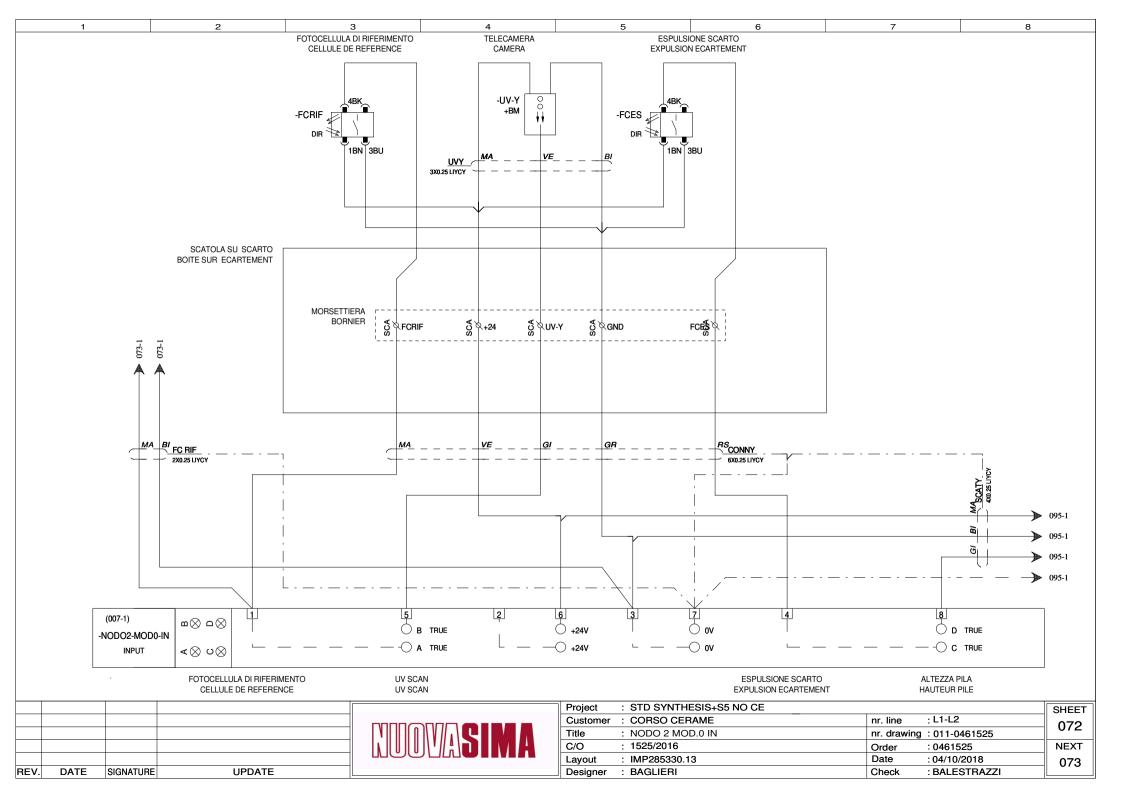
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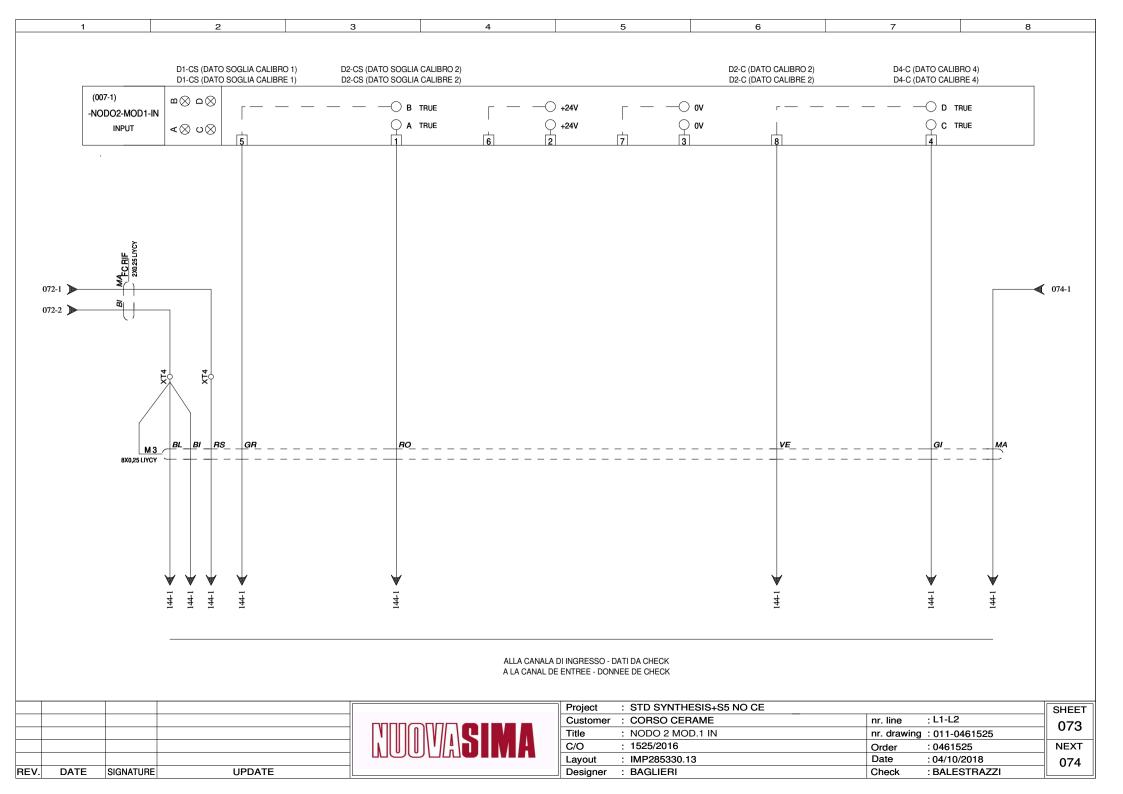
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itle	:	REGOLAZIONE LARGHEZZA	nr. drawing	: 011-0461525	000
C/O	:	1525/2016	Order	: 0461525	NEXT
ayout	:	IMP285330.13	Date	: 04/10/2018	069
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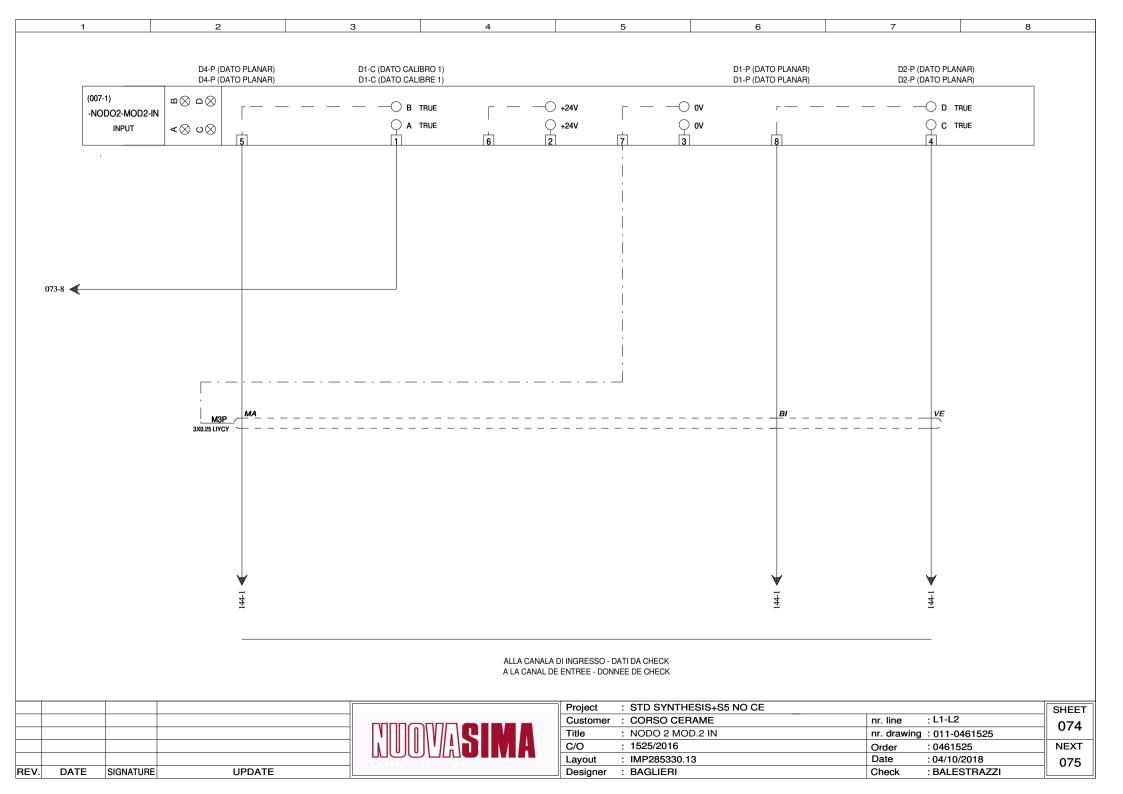


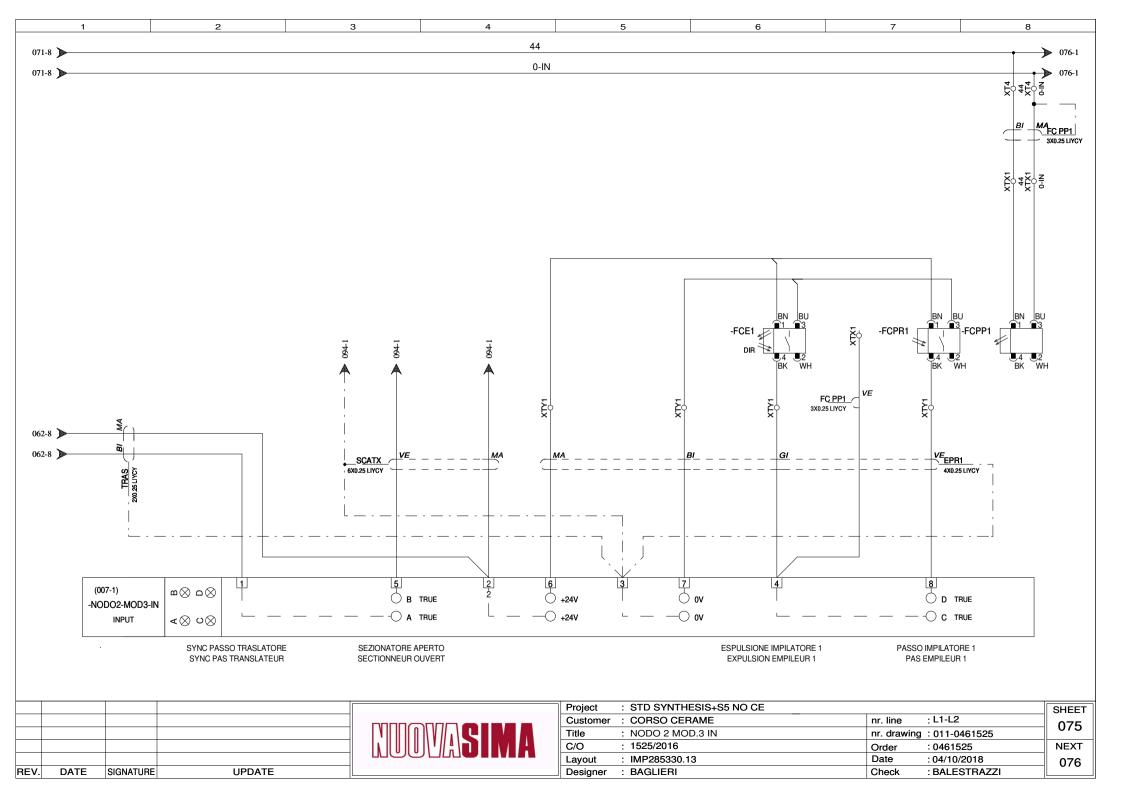


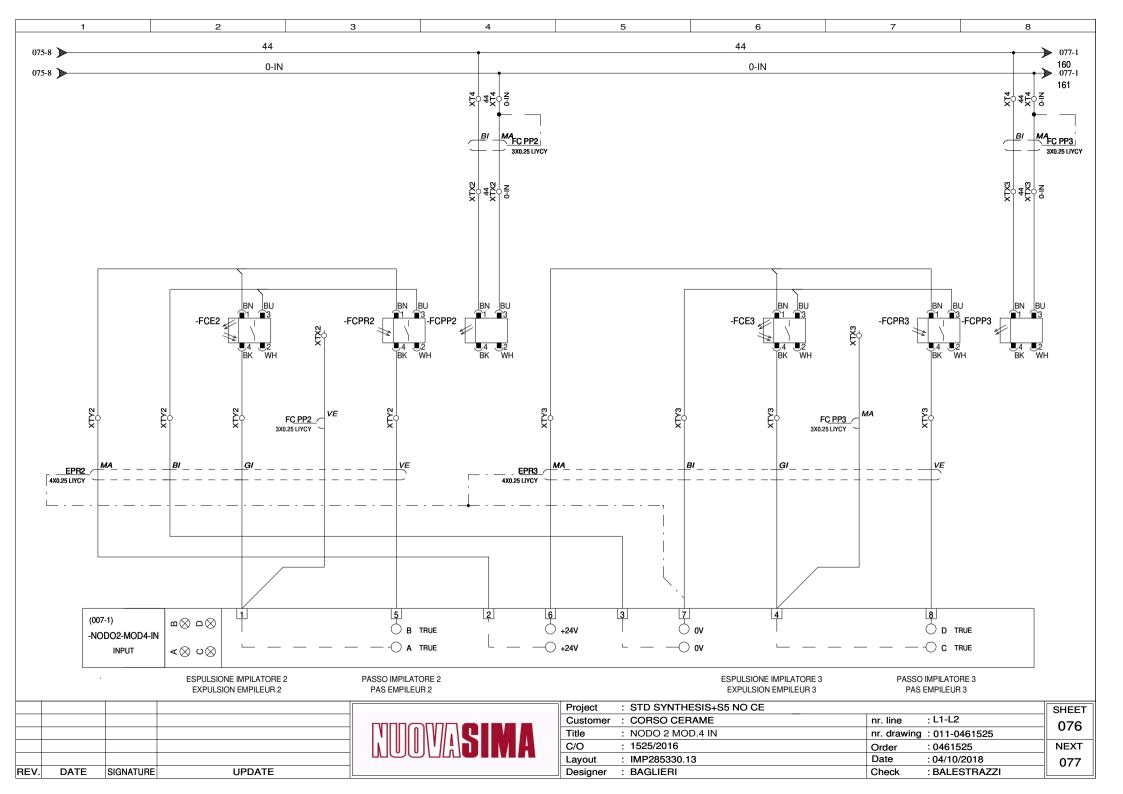


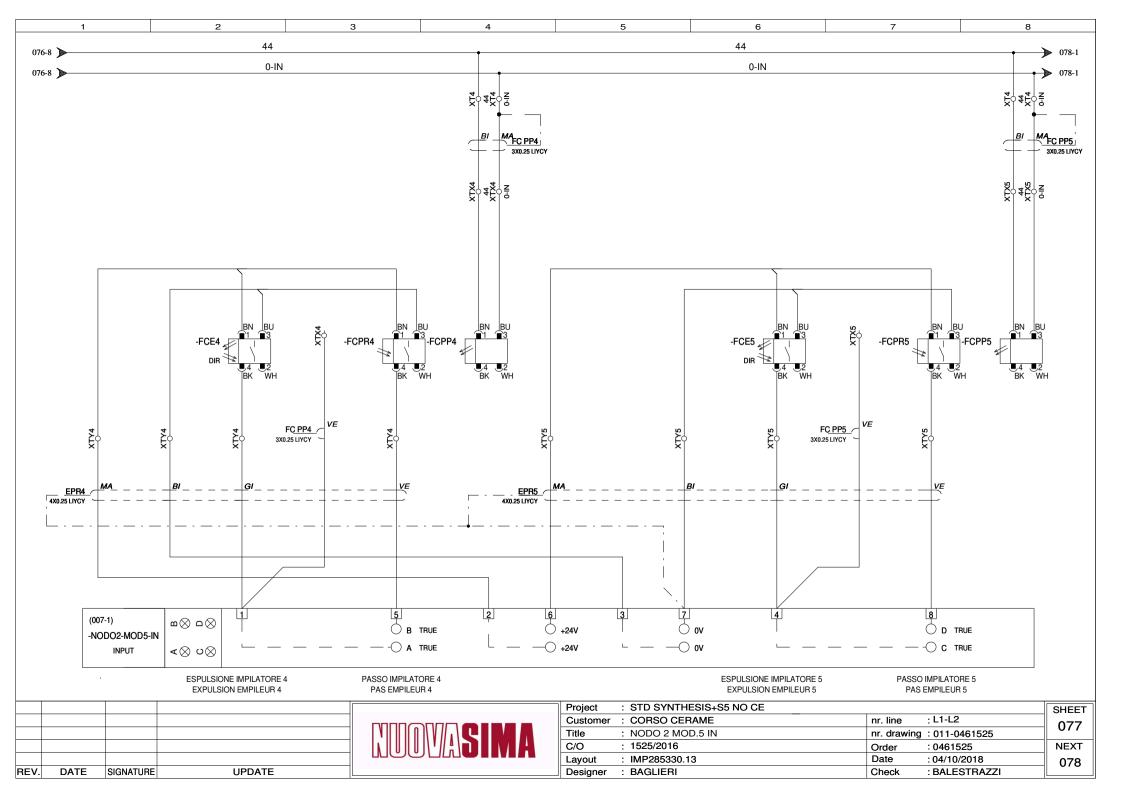


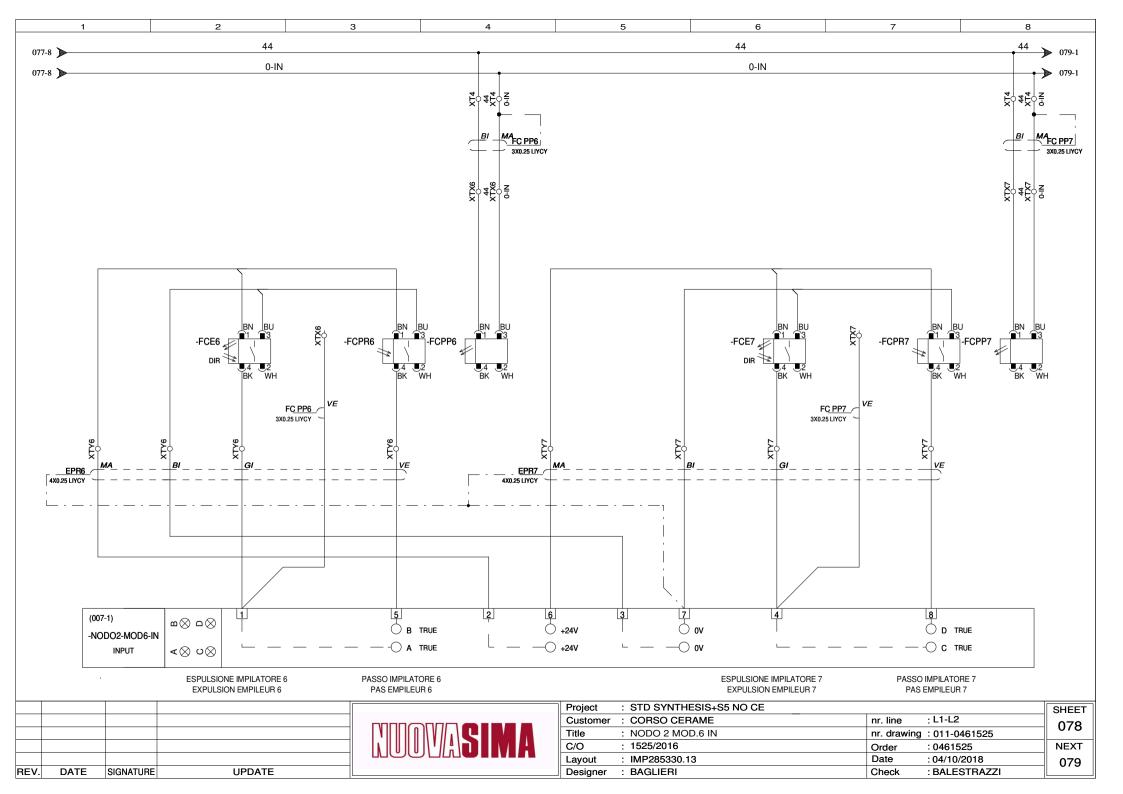


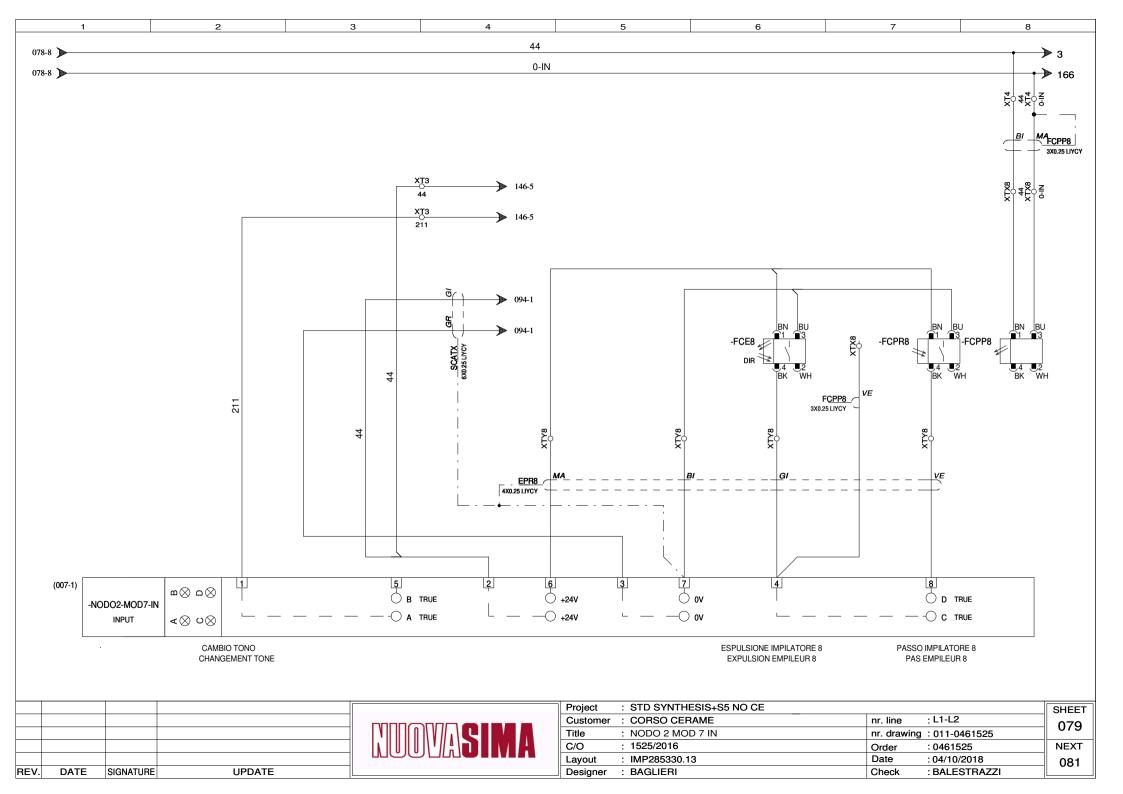


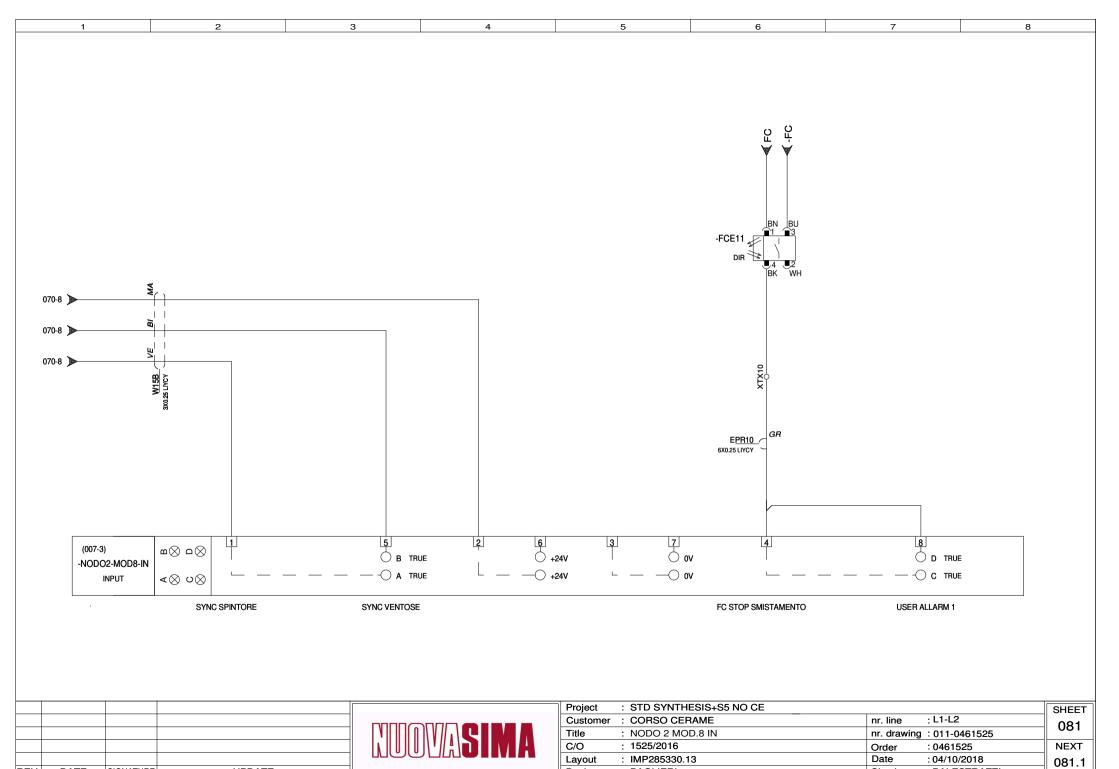












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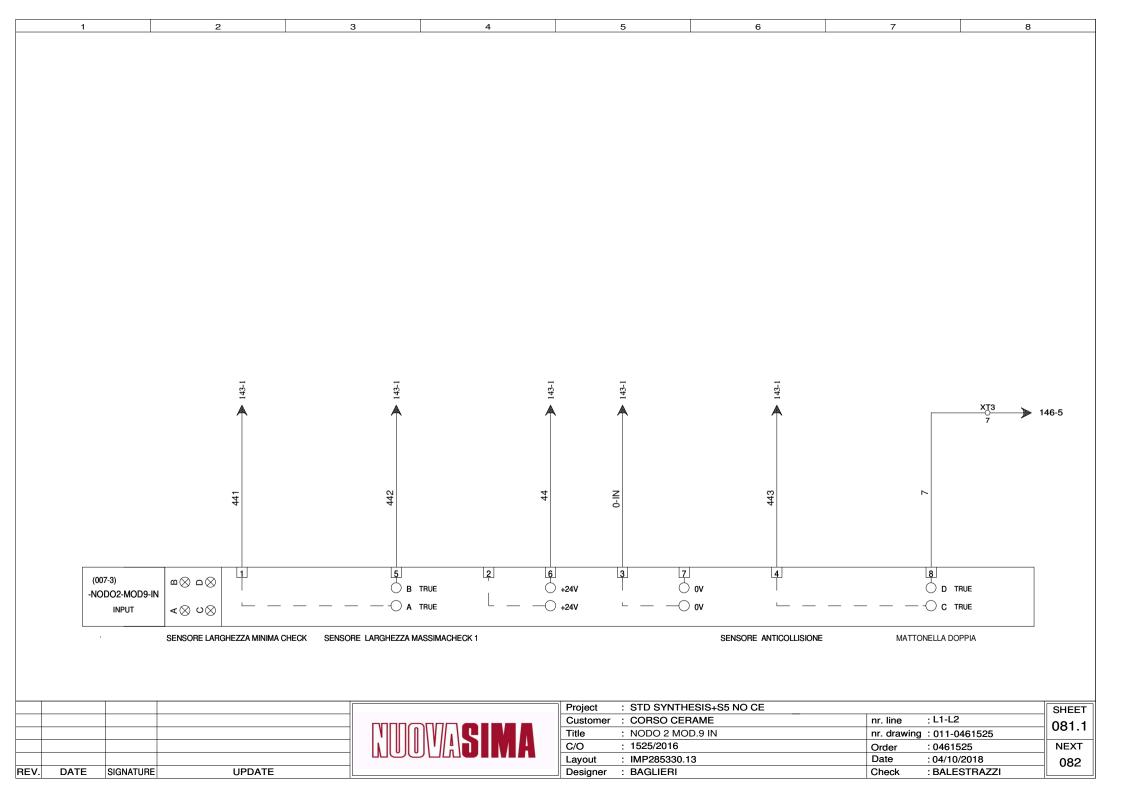
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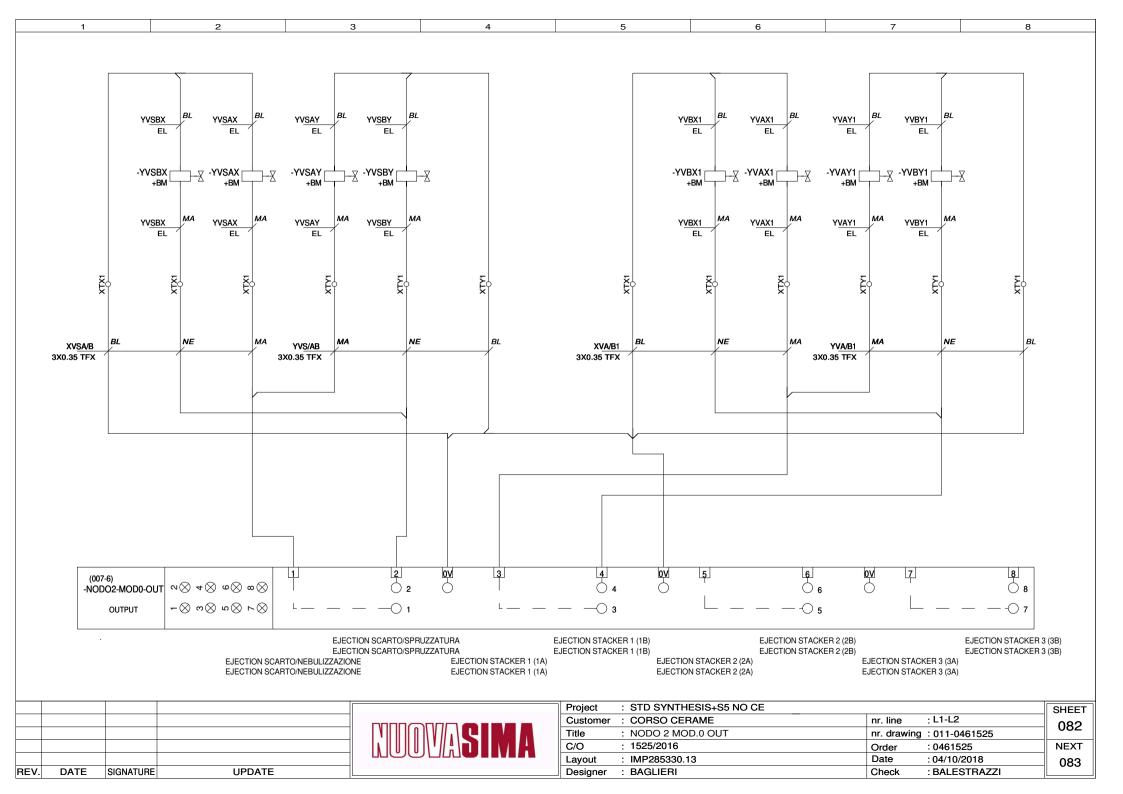
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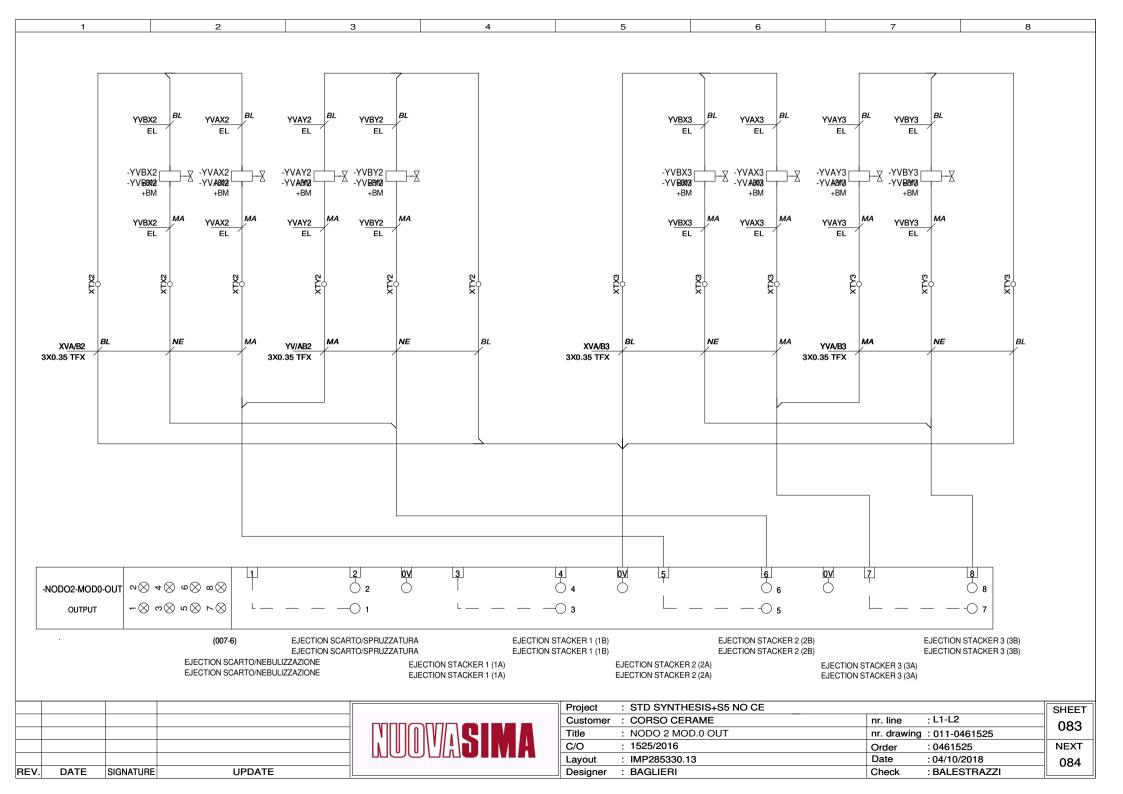
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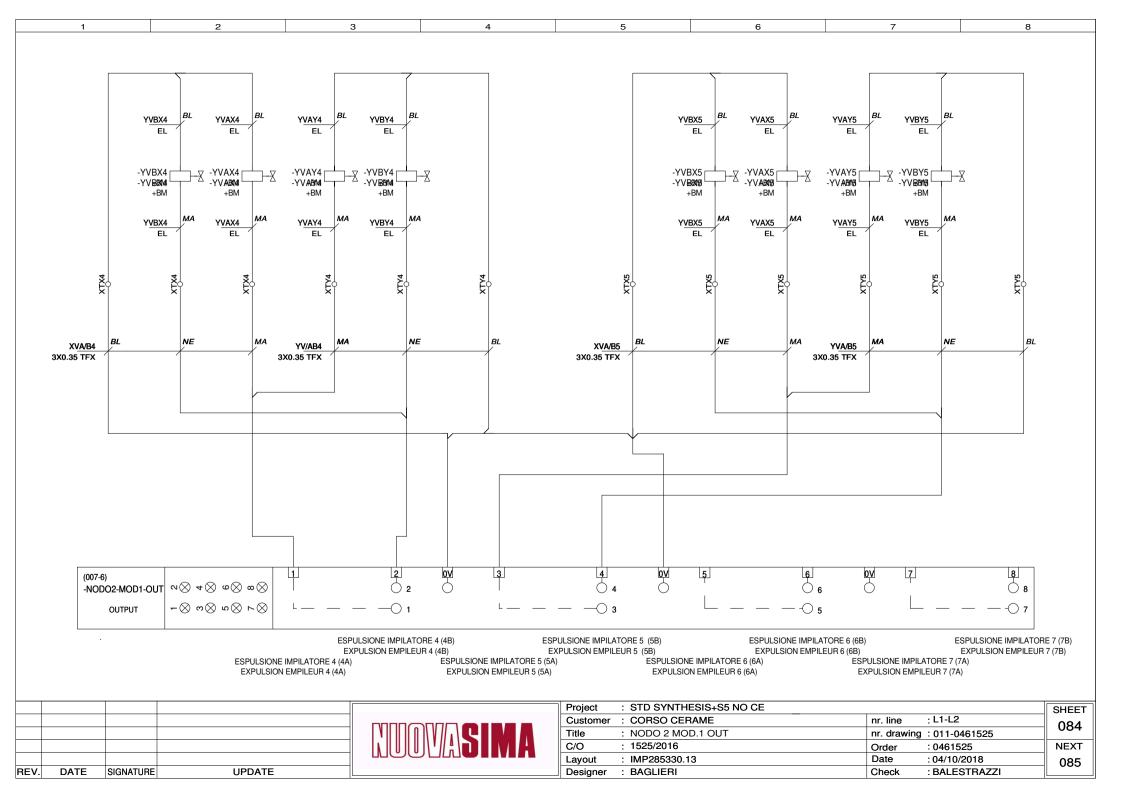
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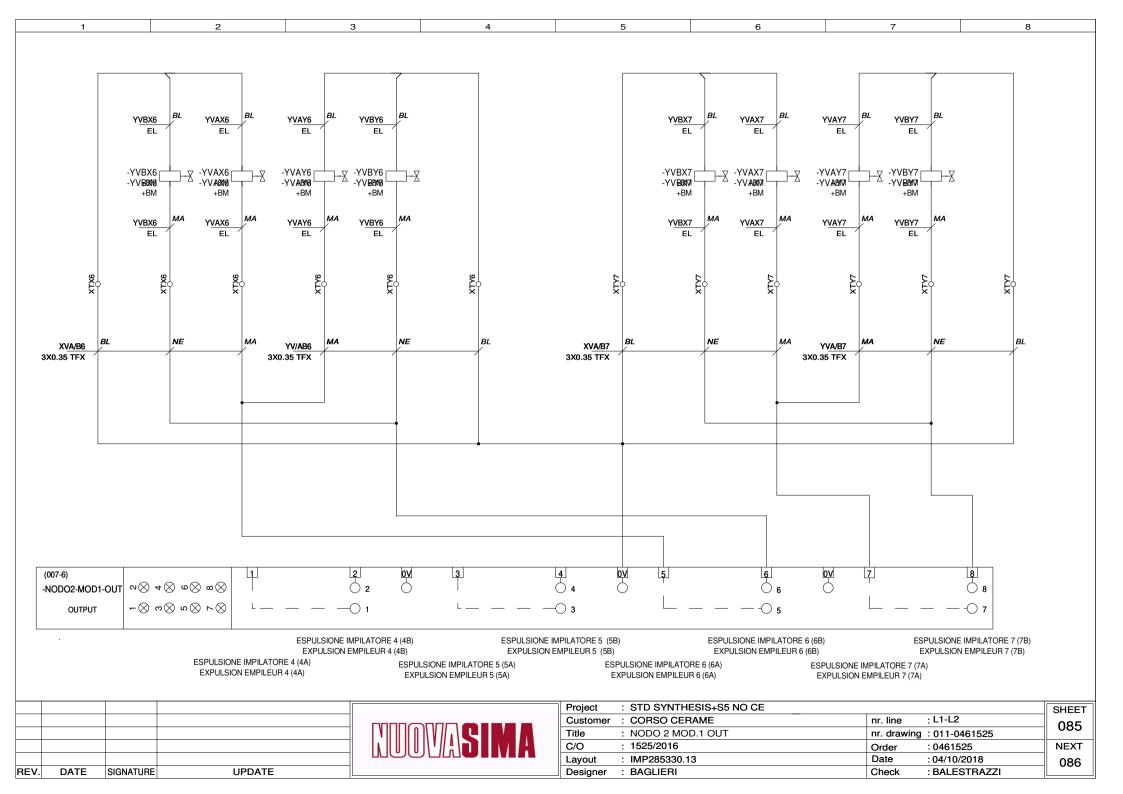
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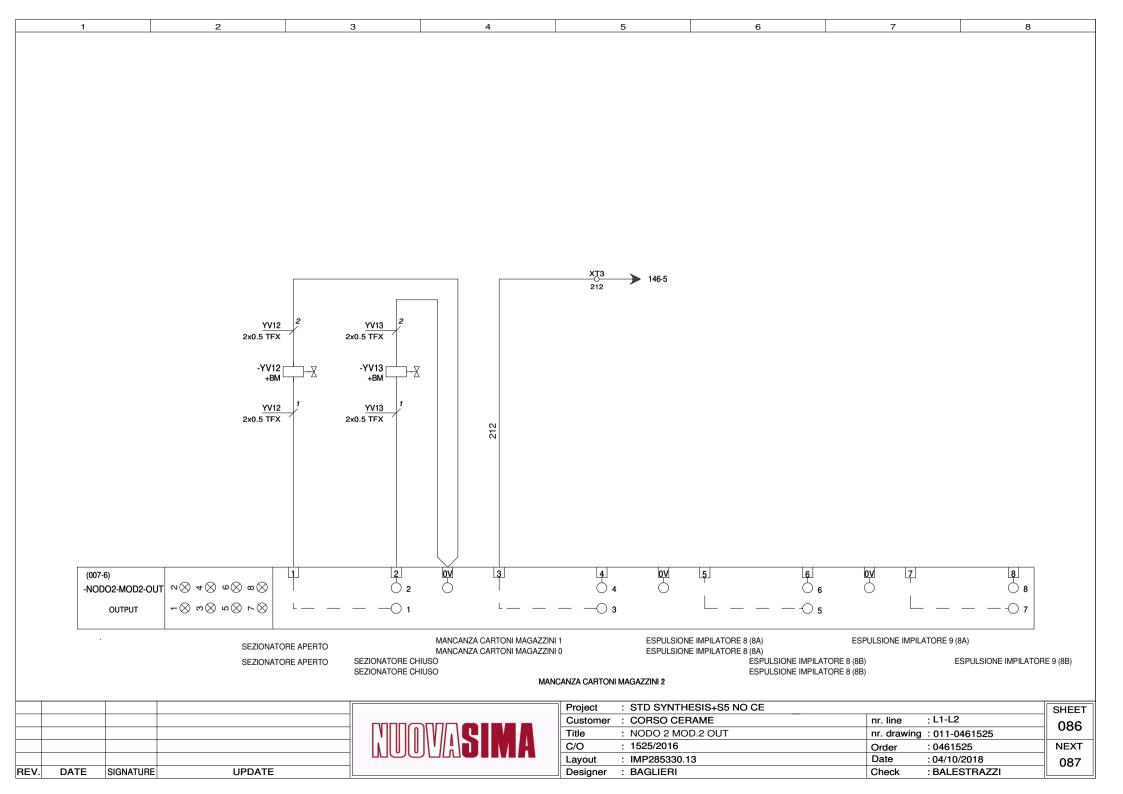


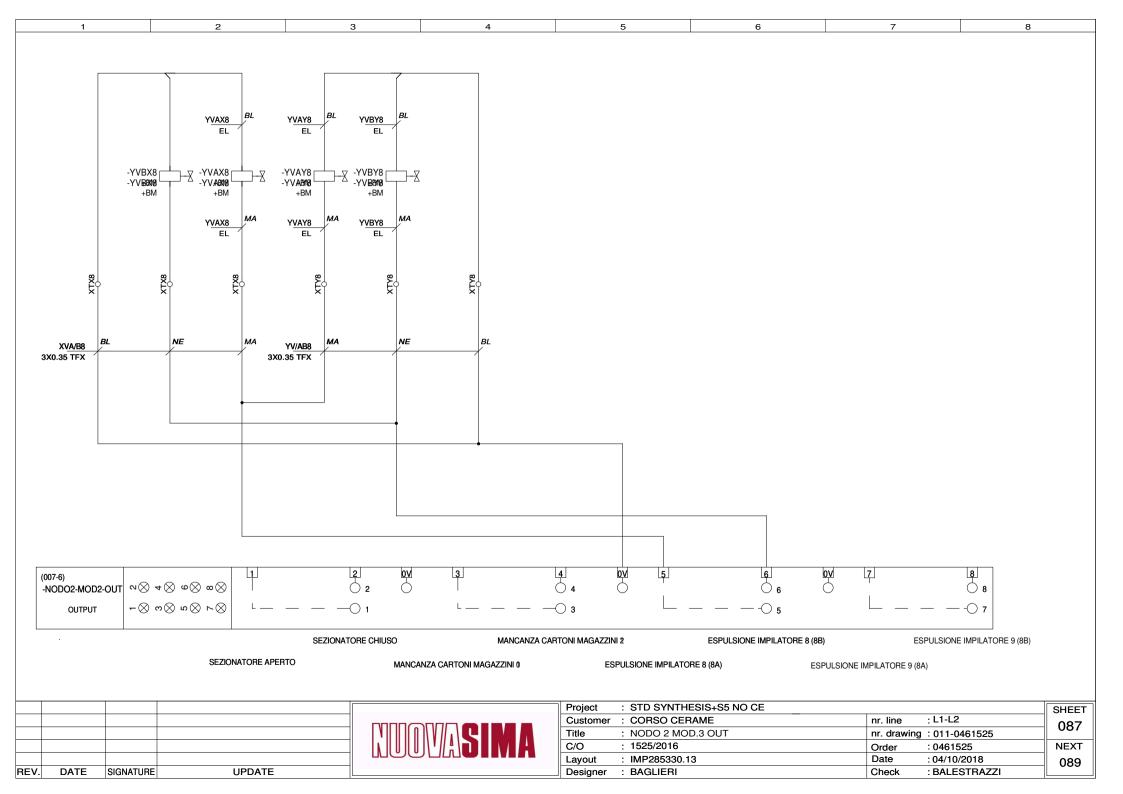




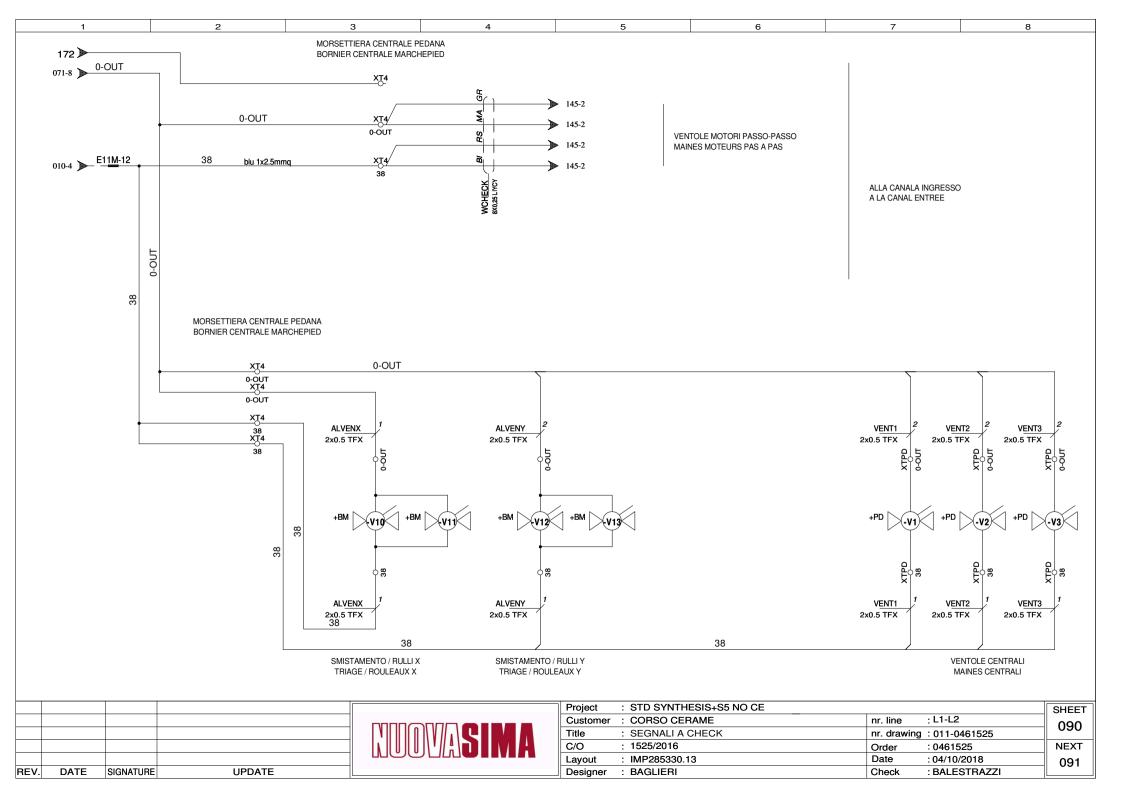


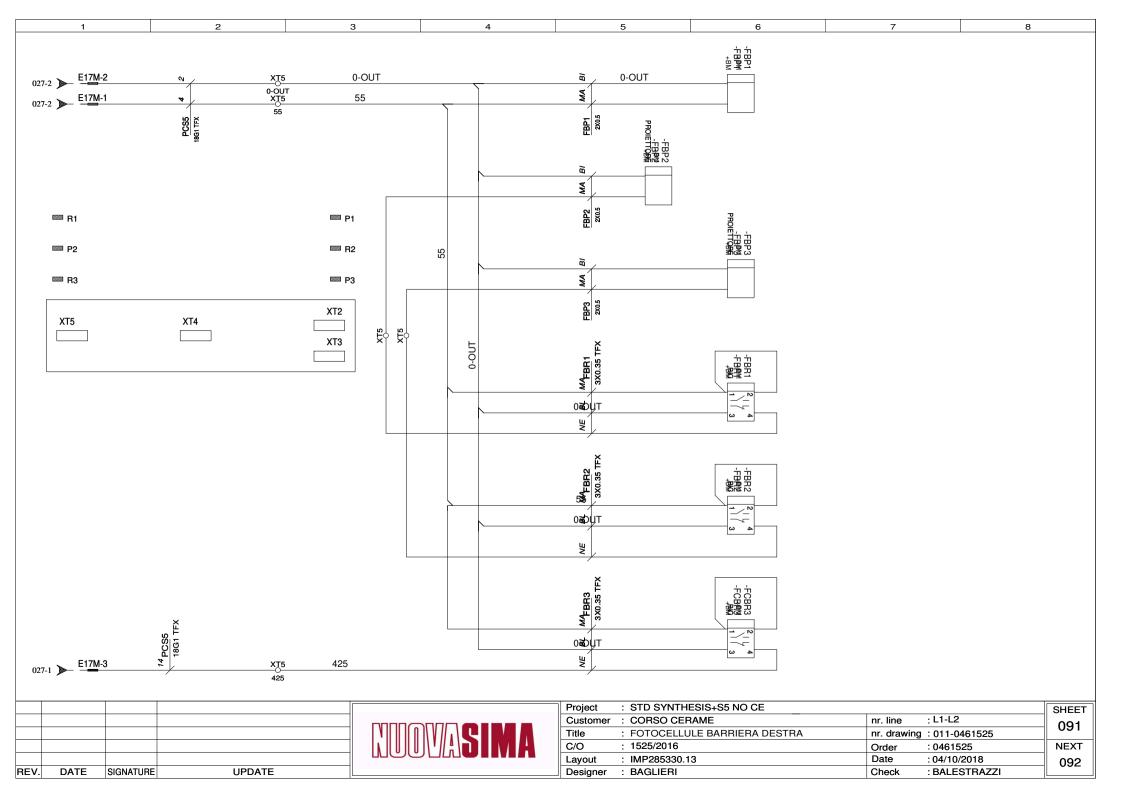


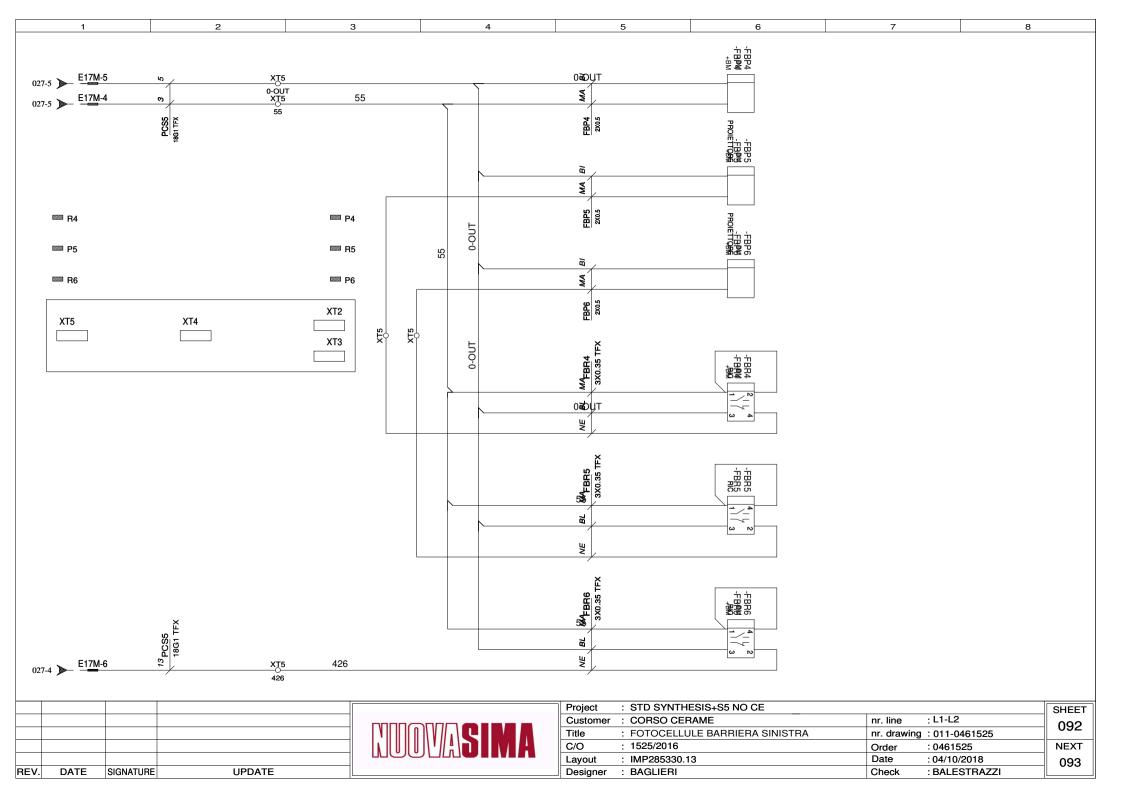


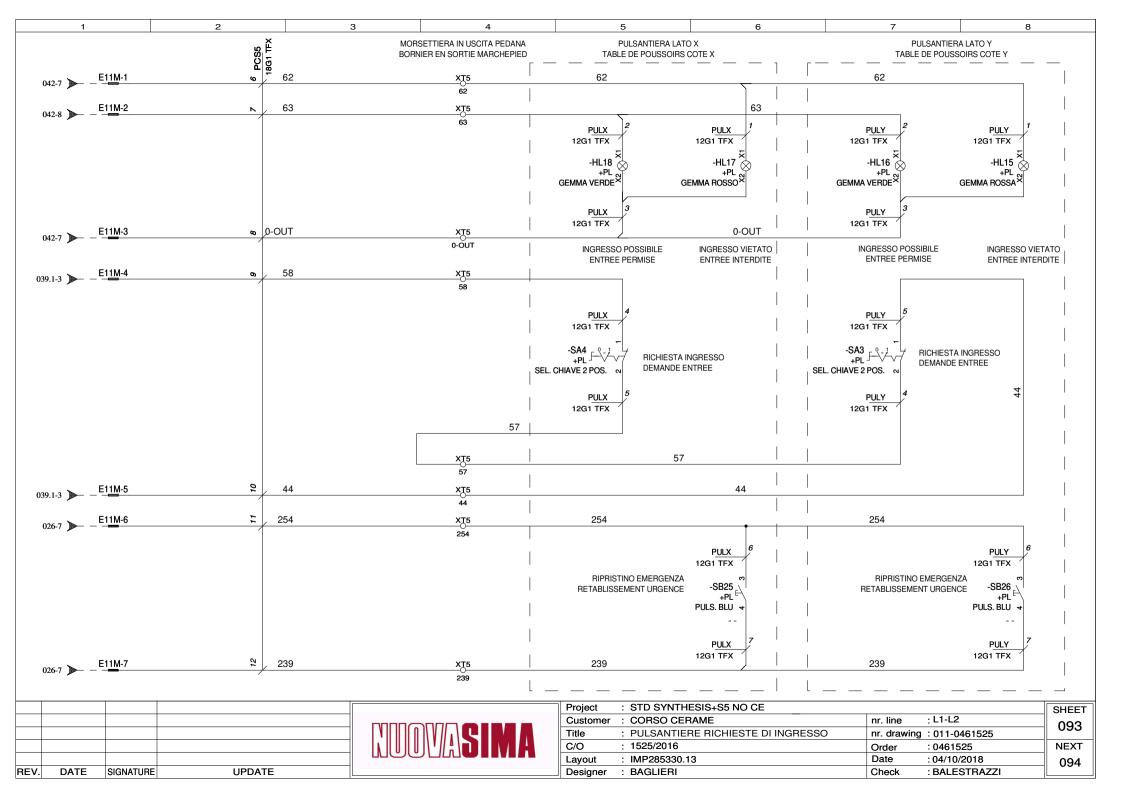


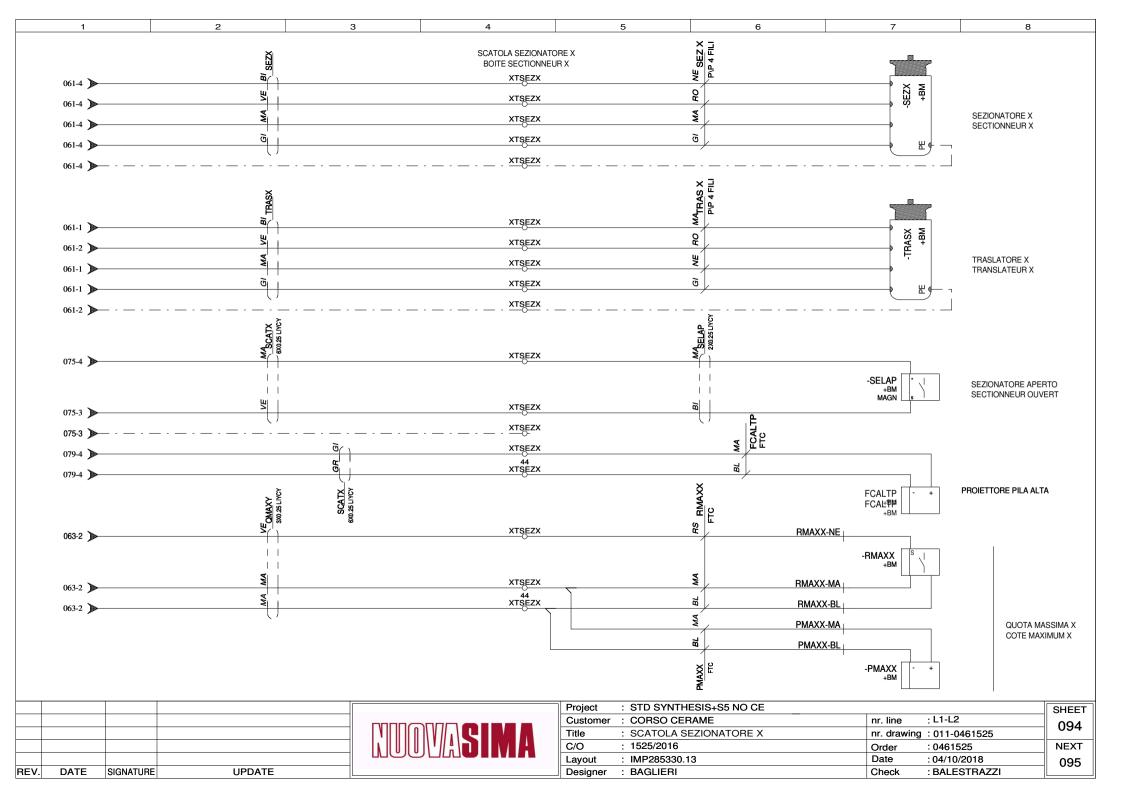
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				MF	line : L1-L2
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			C/O : 1525/2016	⊢Or	der :0461525 □ NEX
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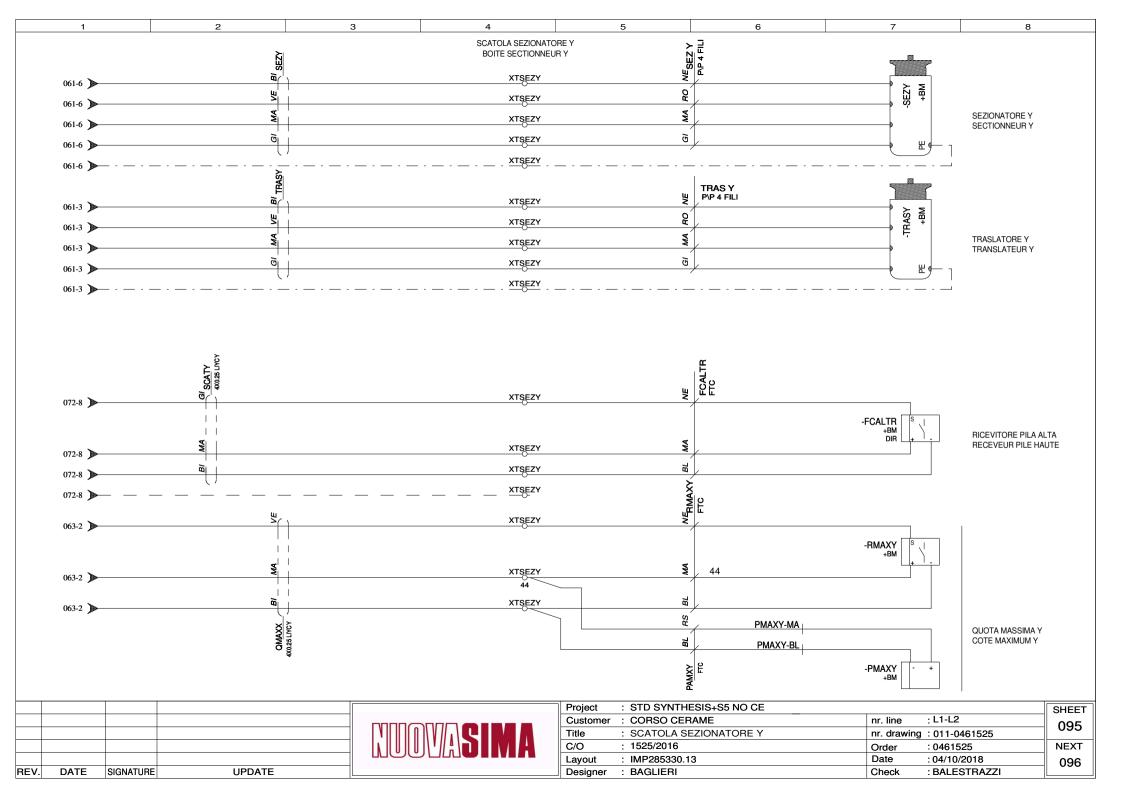


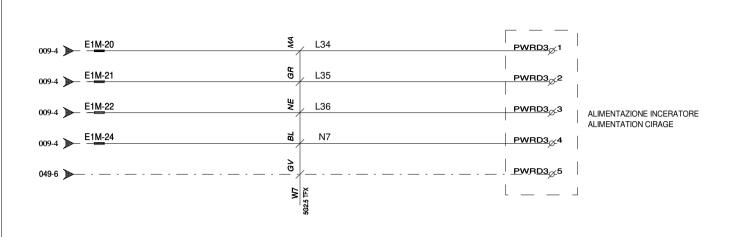








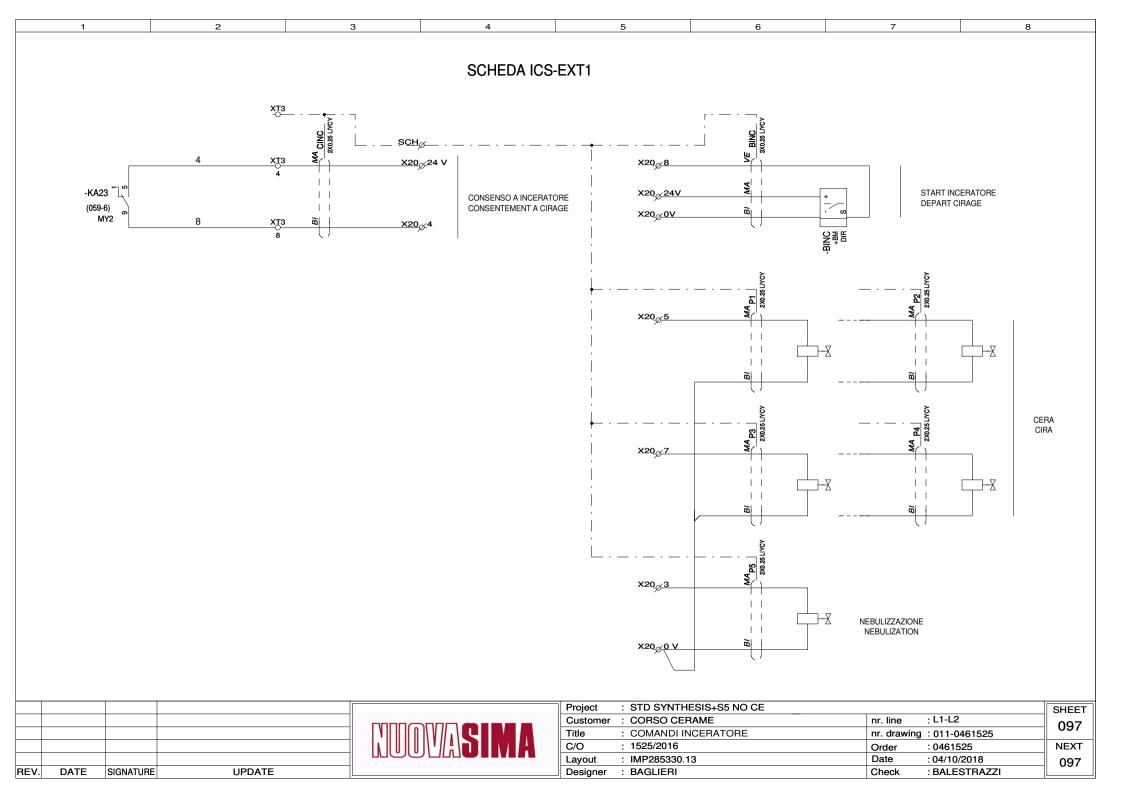


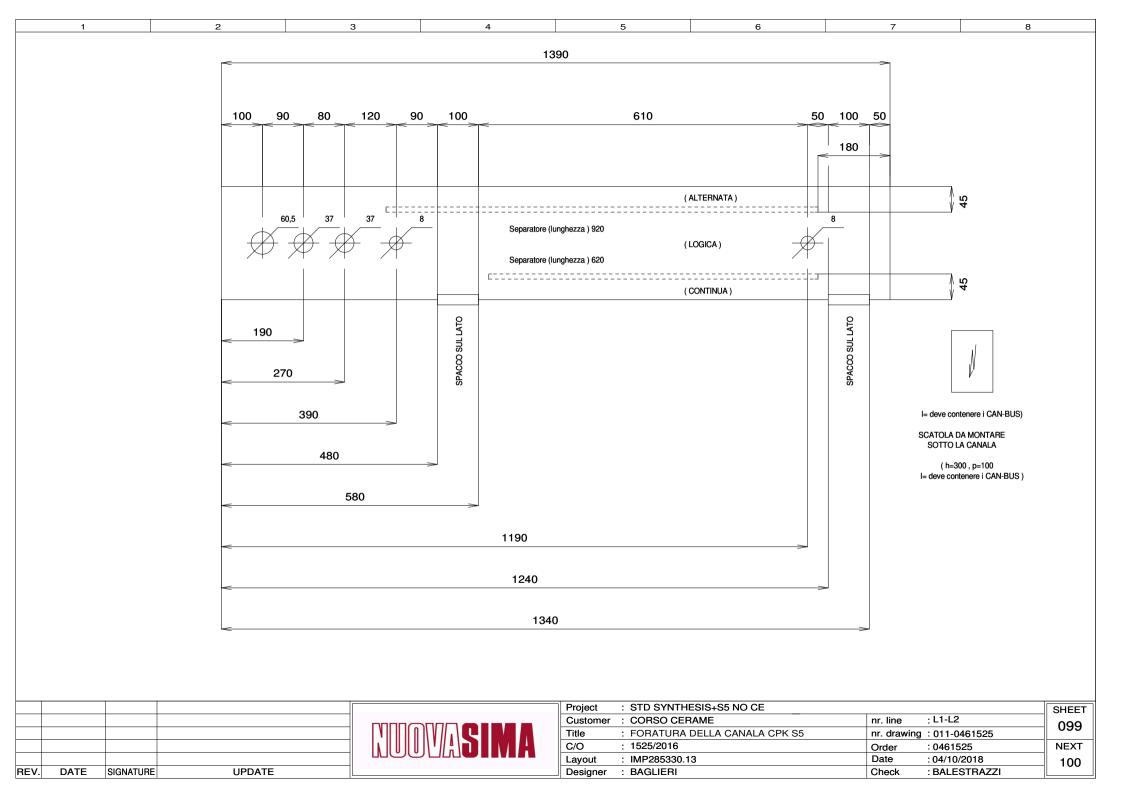


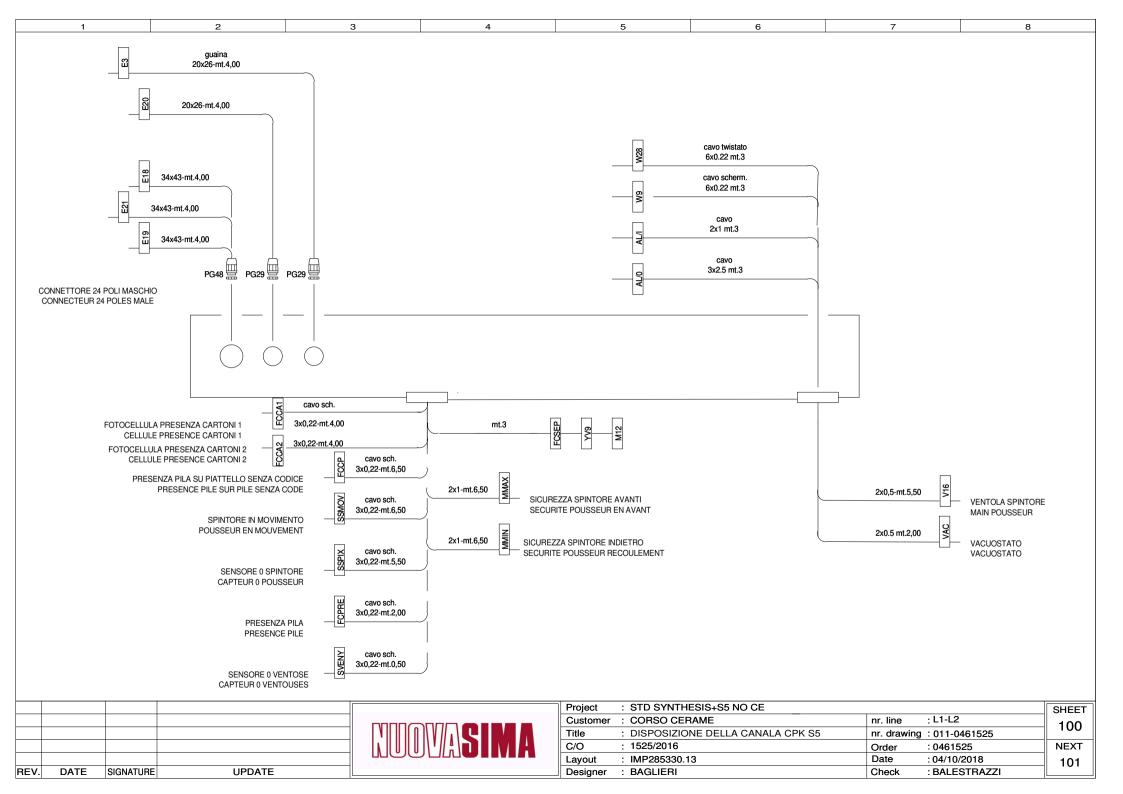
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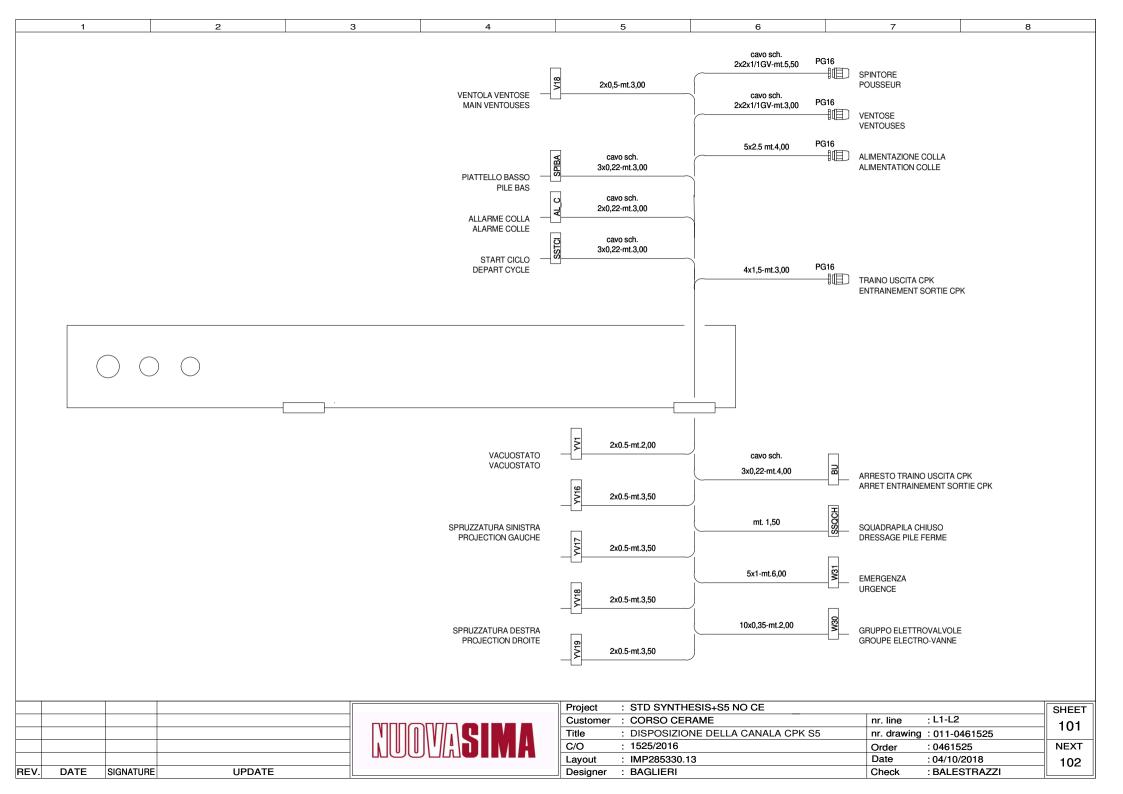


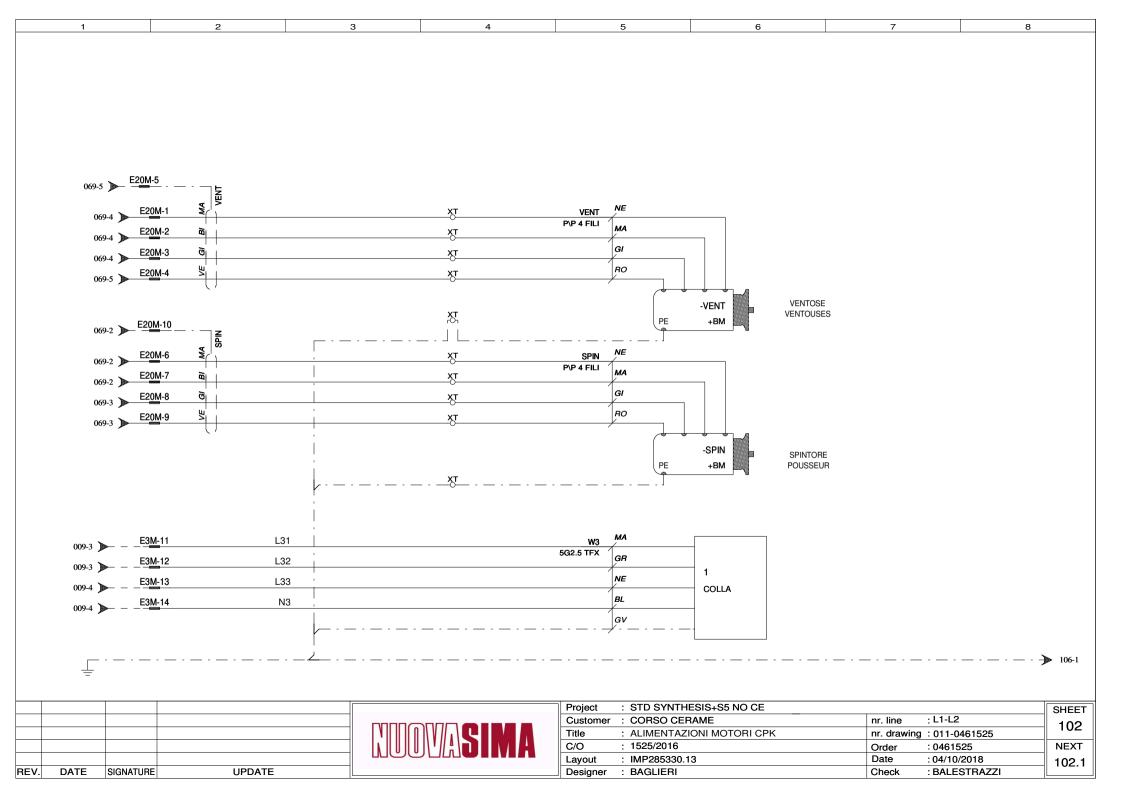
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Customer	: CORSO CERAME nr. line : L1-L2	096
Title	: POTENZA INCERATORE nr. drawing : 011-0461525	030
C/O	: 1525/2016 Order : 0461525	NEXT
Layout	: IMP285330.13 Date : 04/10/2018	097
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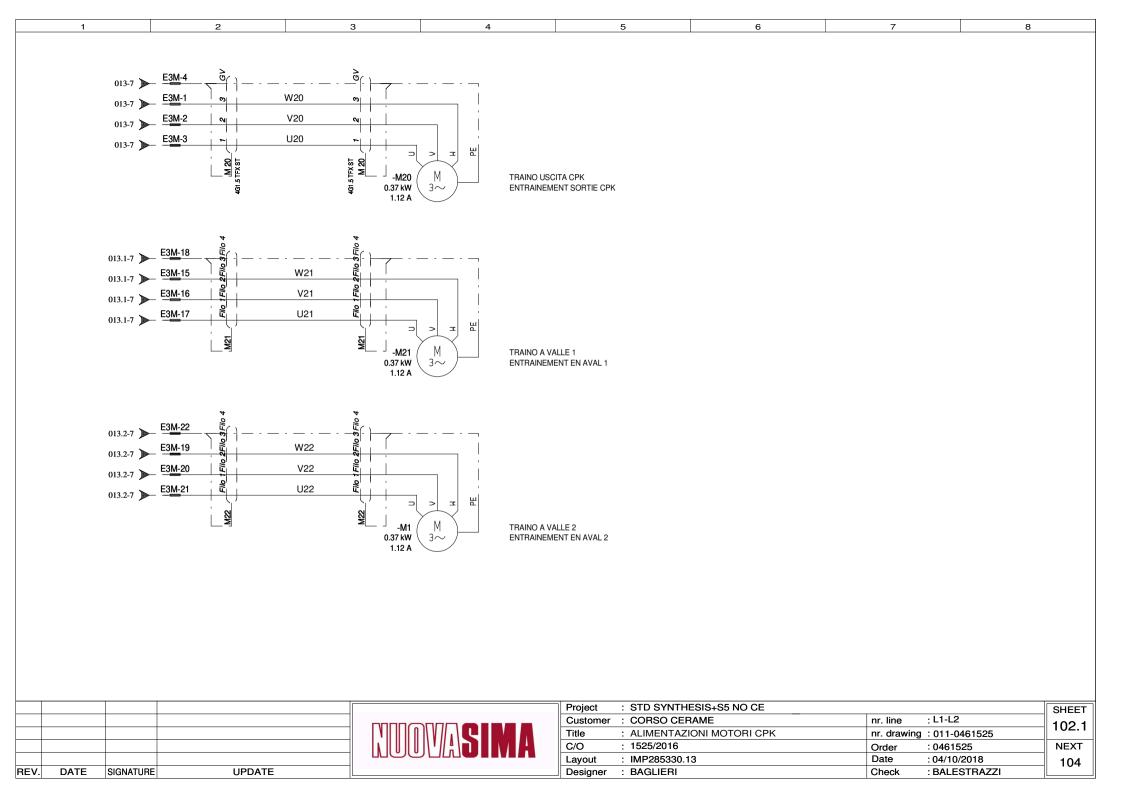


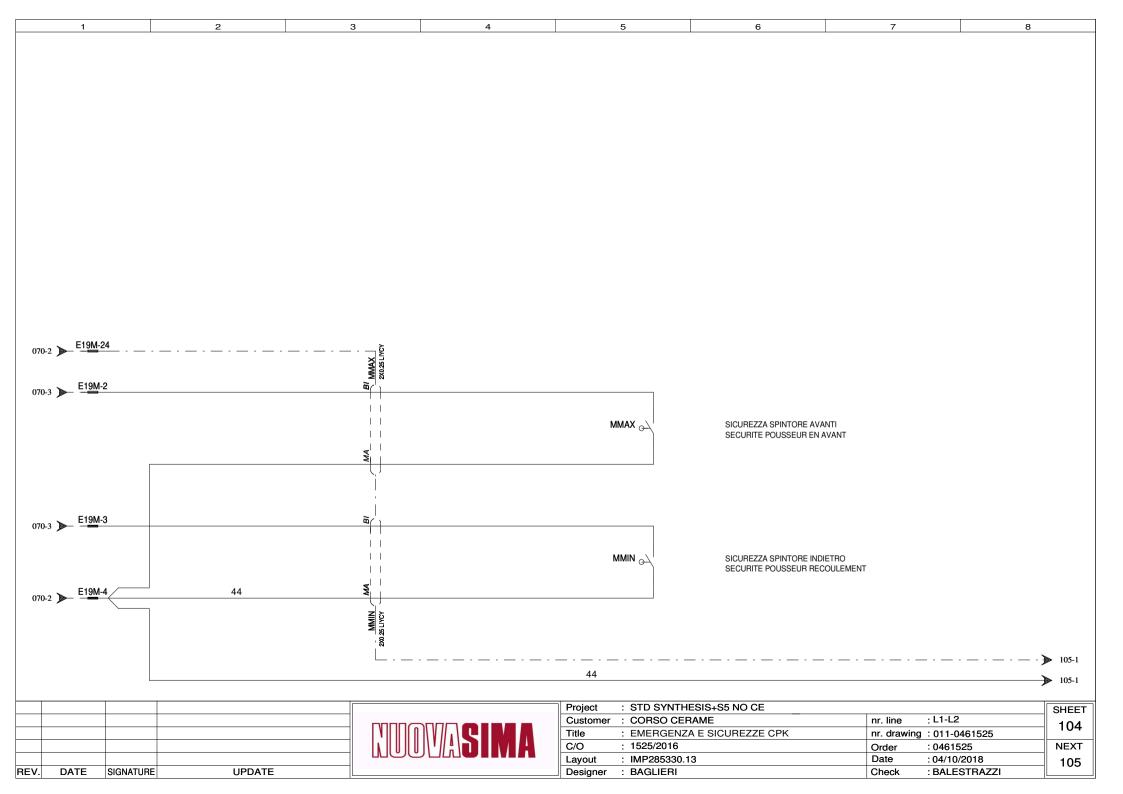


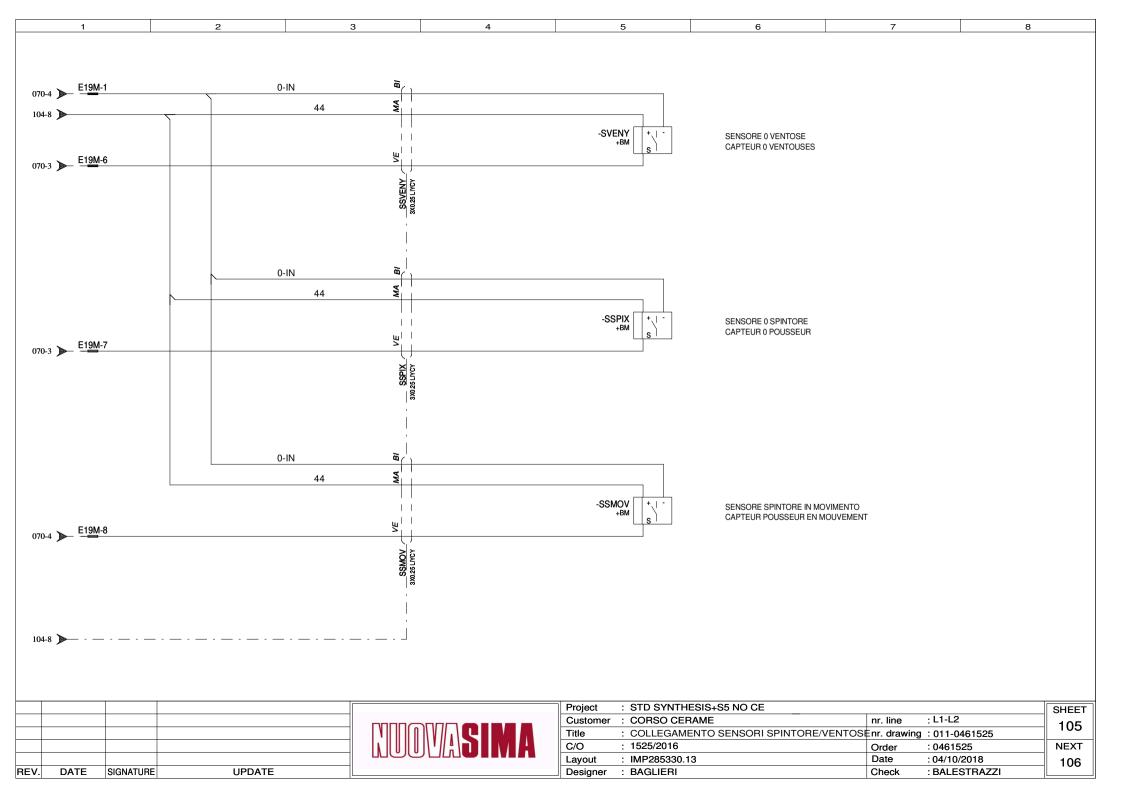


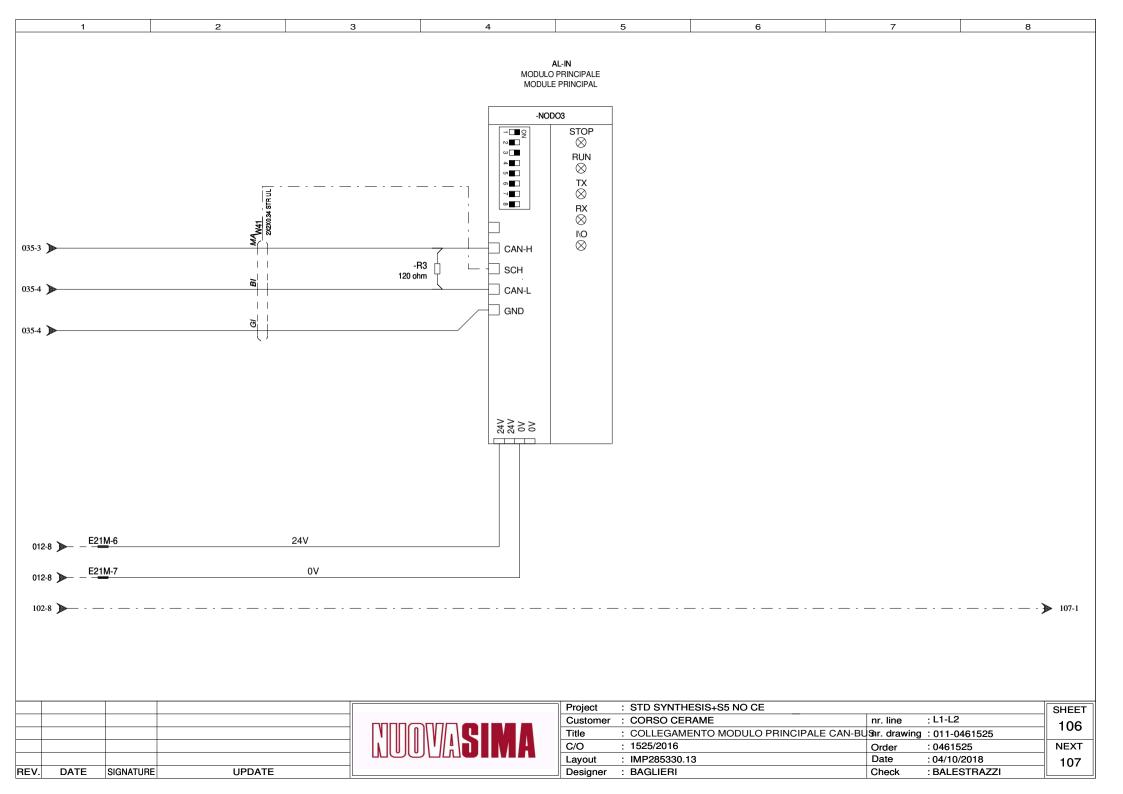


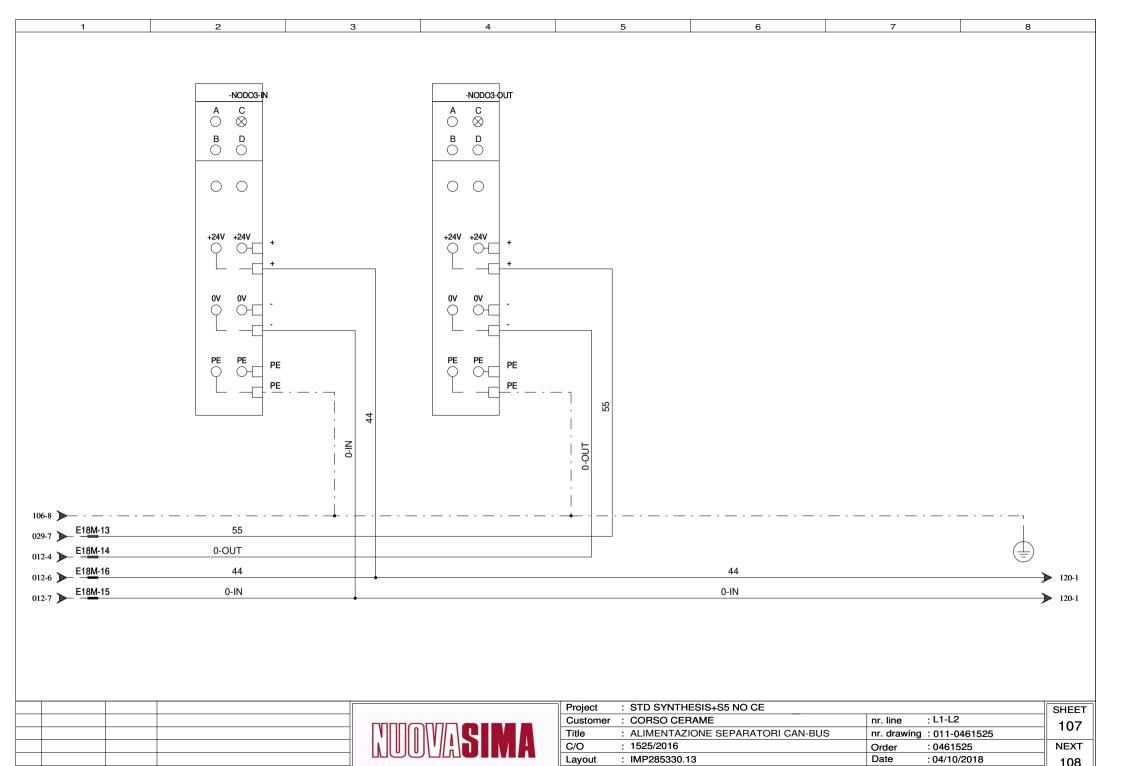












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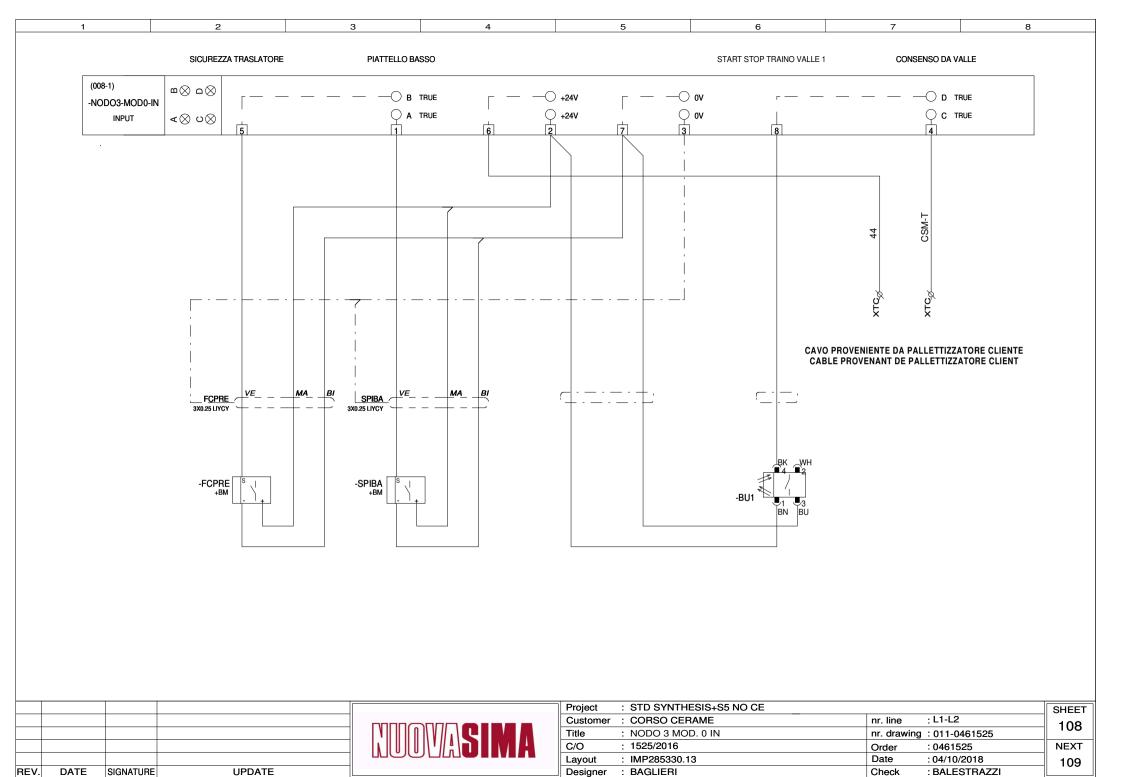
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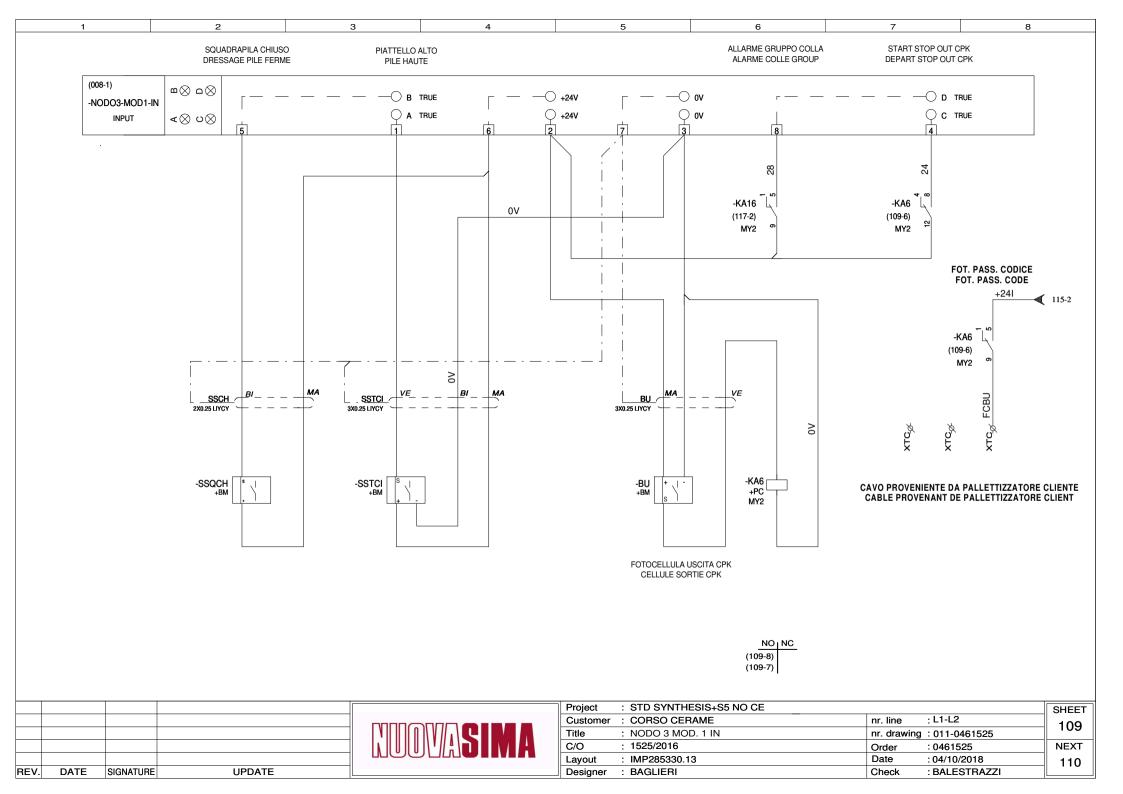
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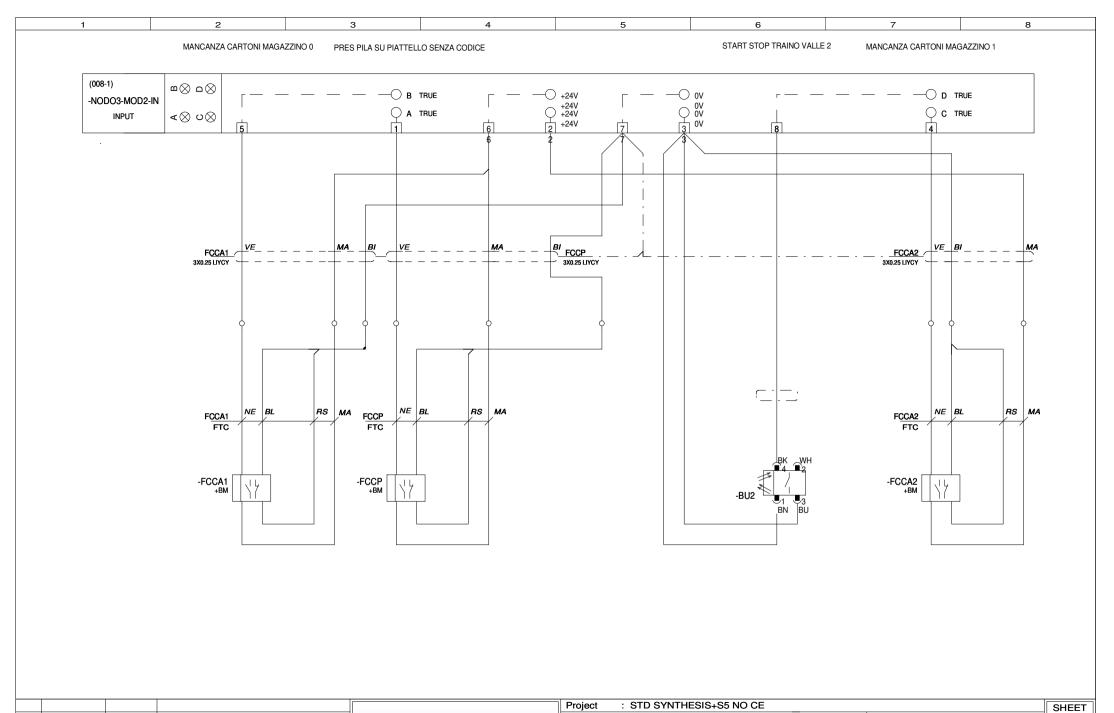
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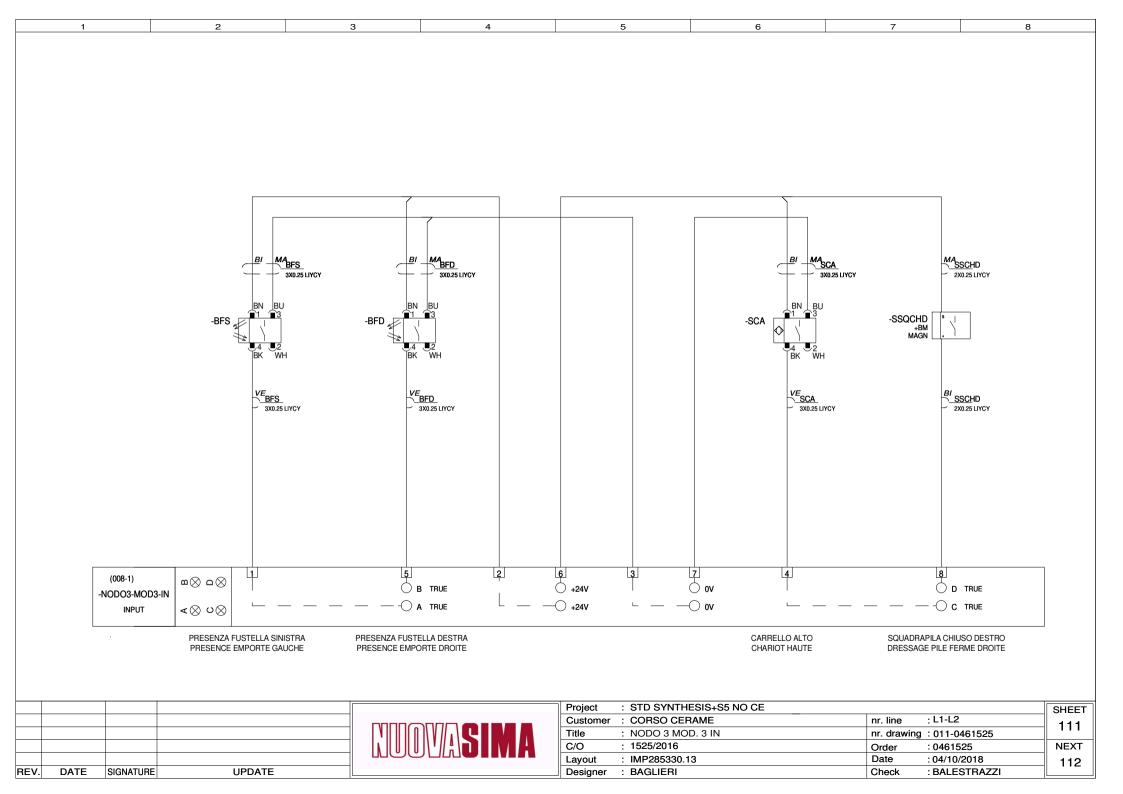


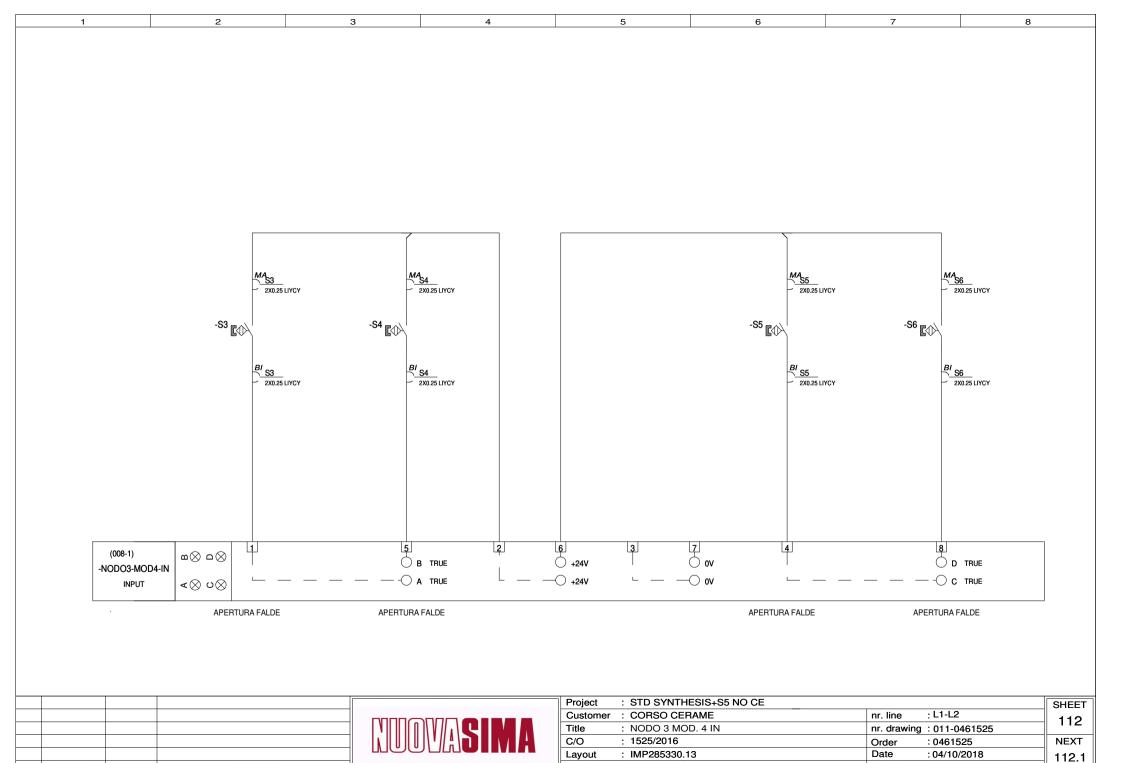


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Title	:	NODO 3 MOD. 2 IN	nr. drawing	: 011-0461525	110
C/O	:	1525/2016	Order	: 0461525	NEXT
Layout	:	IMP285330.13	Date	: 04/10/2018	111
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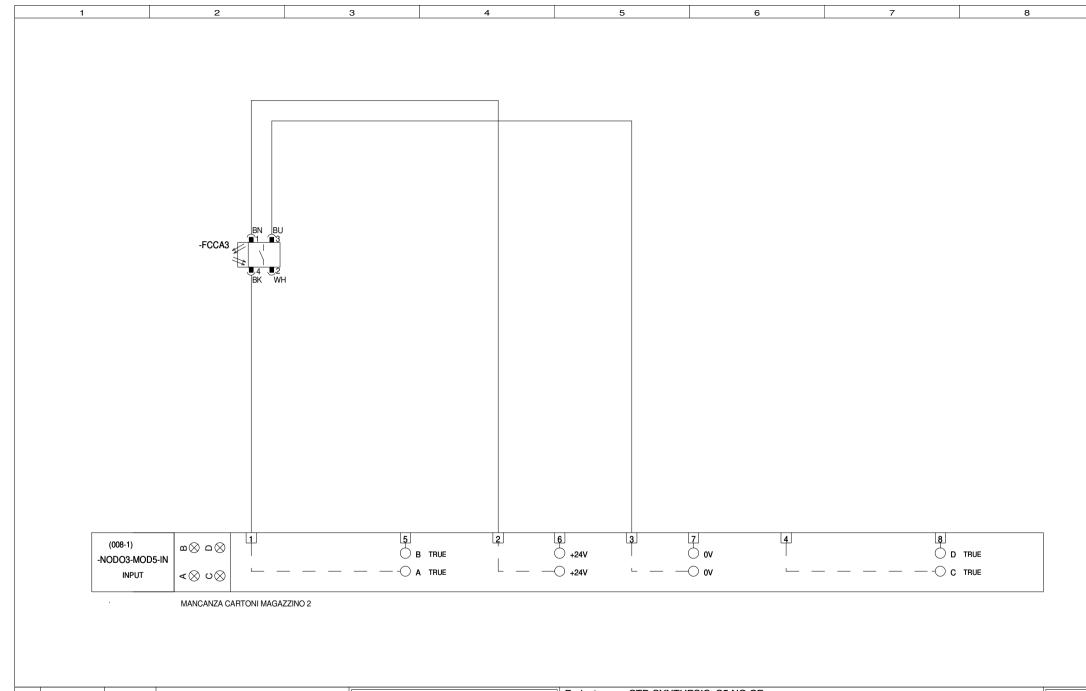
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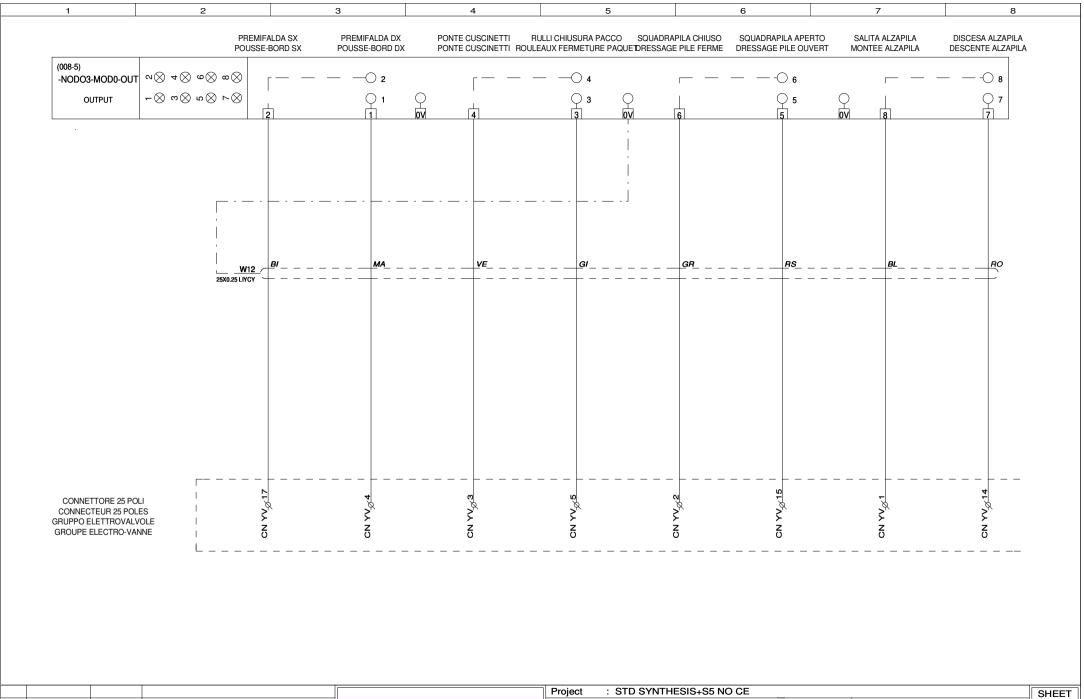
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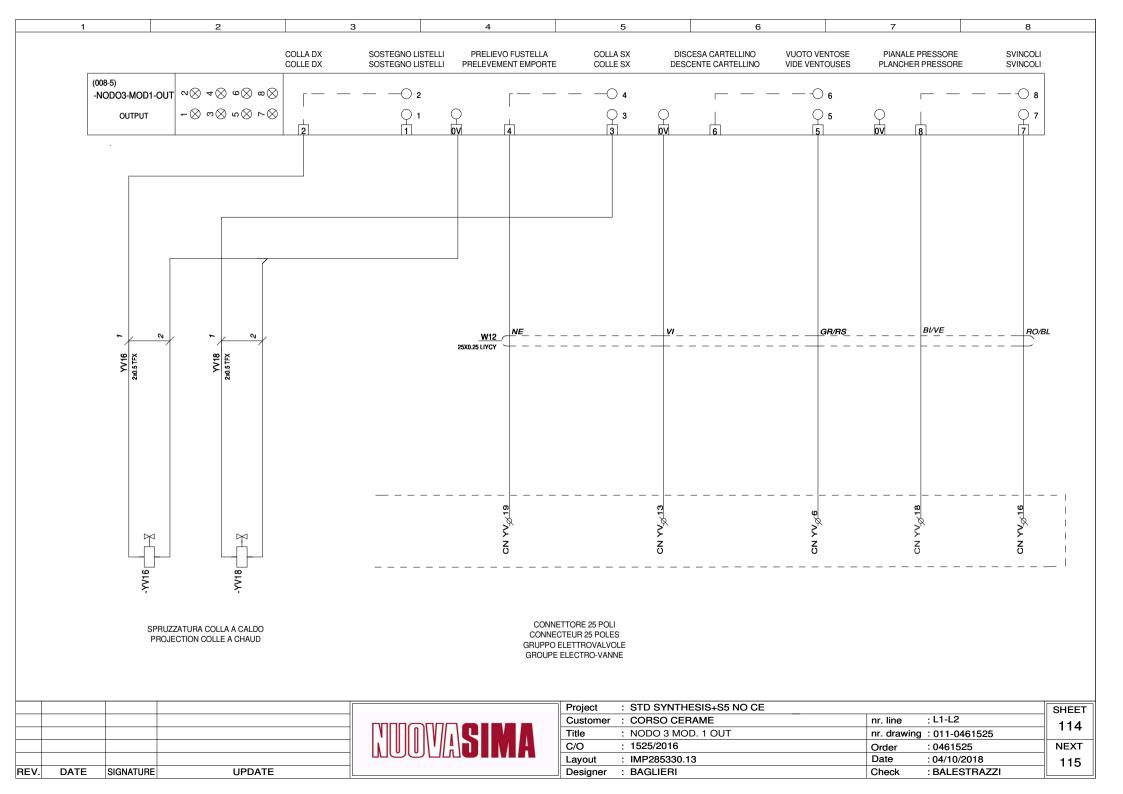
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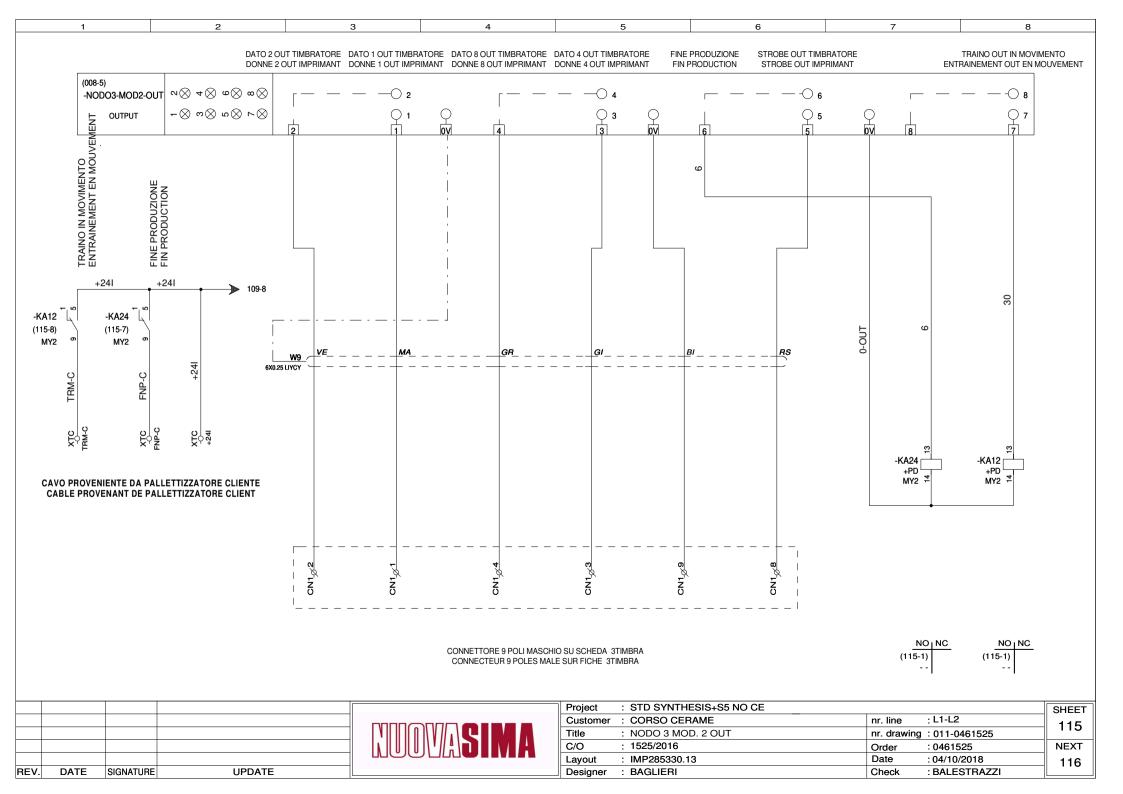
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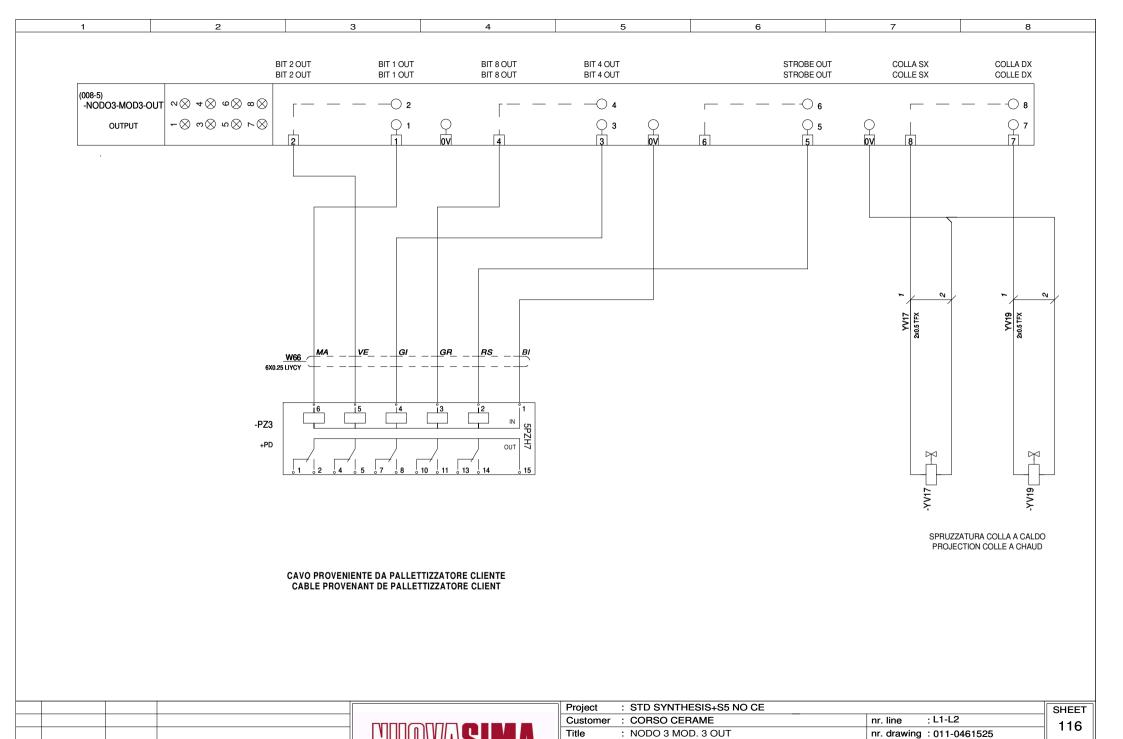


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Title	: NODO 3 MOD. 0 OUT	nr. drawing : 011-0461525] '''
C/O	: 1525/2016	Order : 0461525	NEX
Layout	: IMP285330.13	Date : 04/10/2018	114
Designer	: BAGLIERI	Check : BALESTRAZZI	







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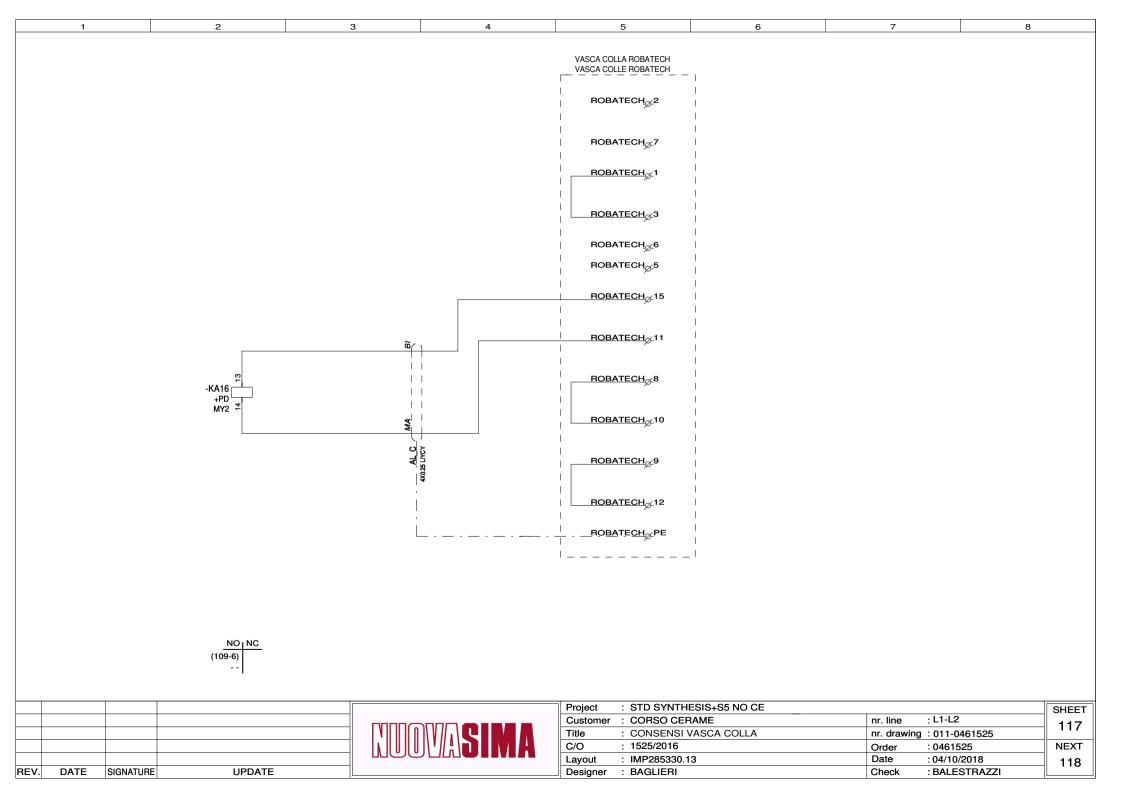
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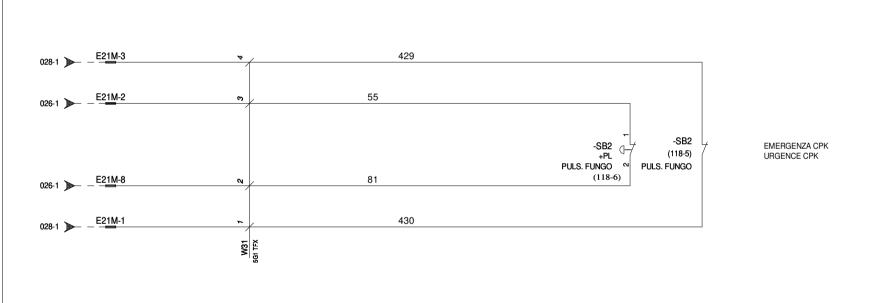
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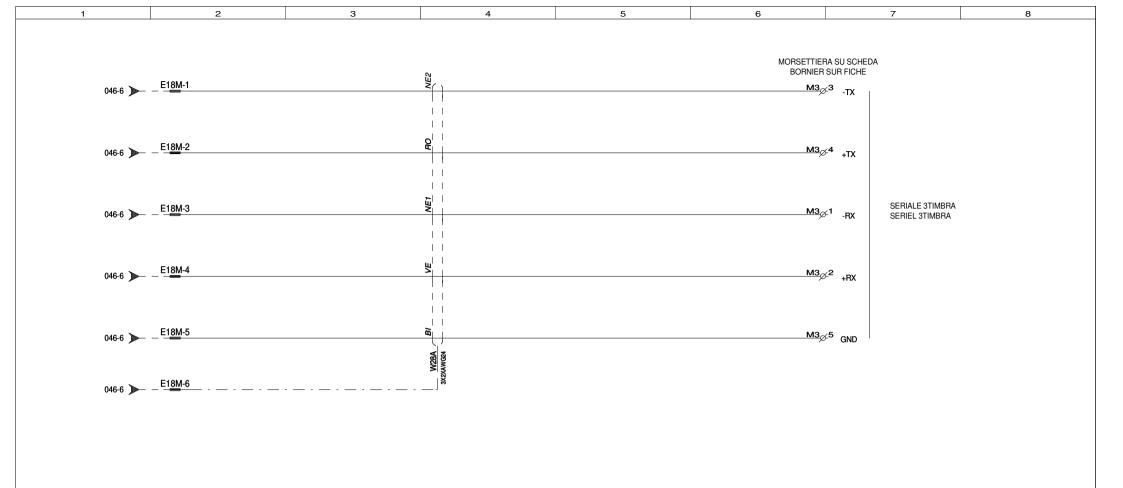
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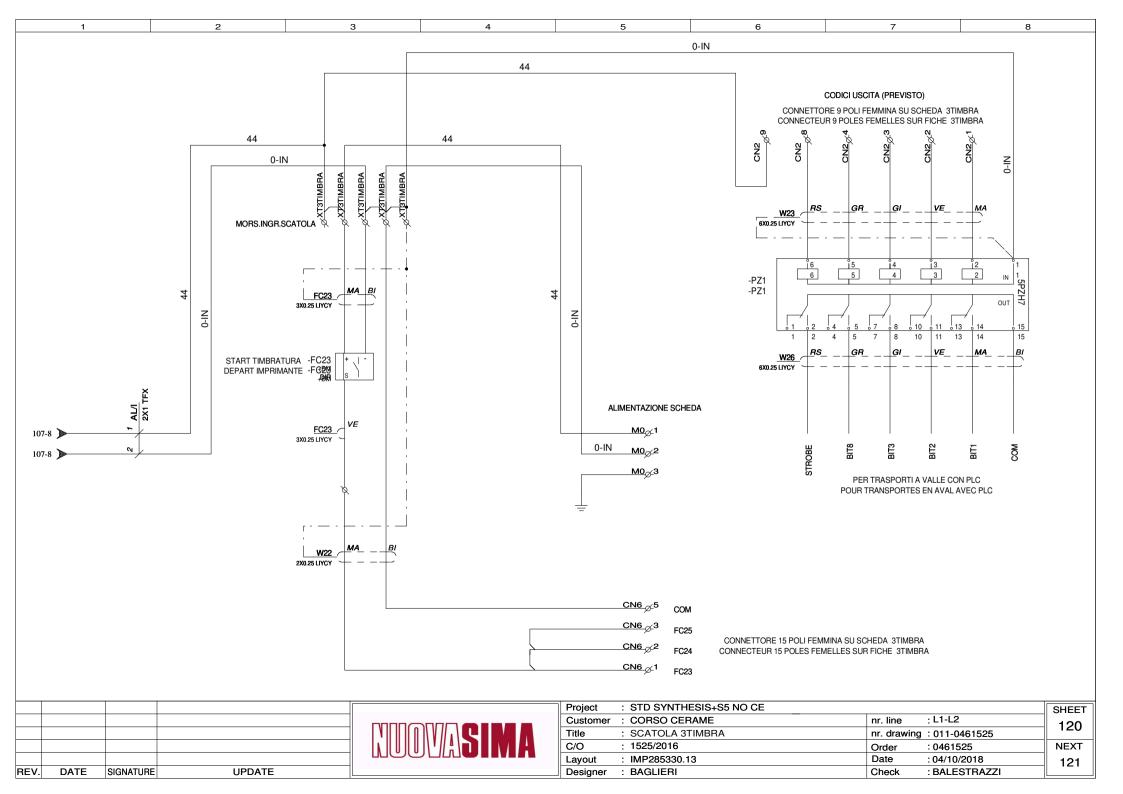
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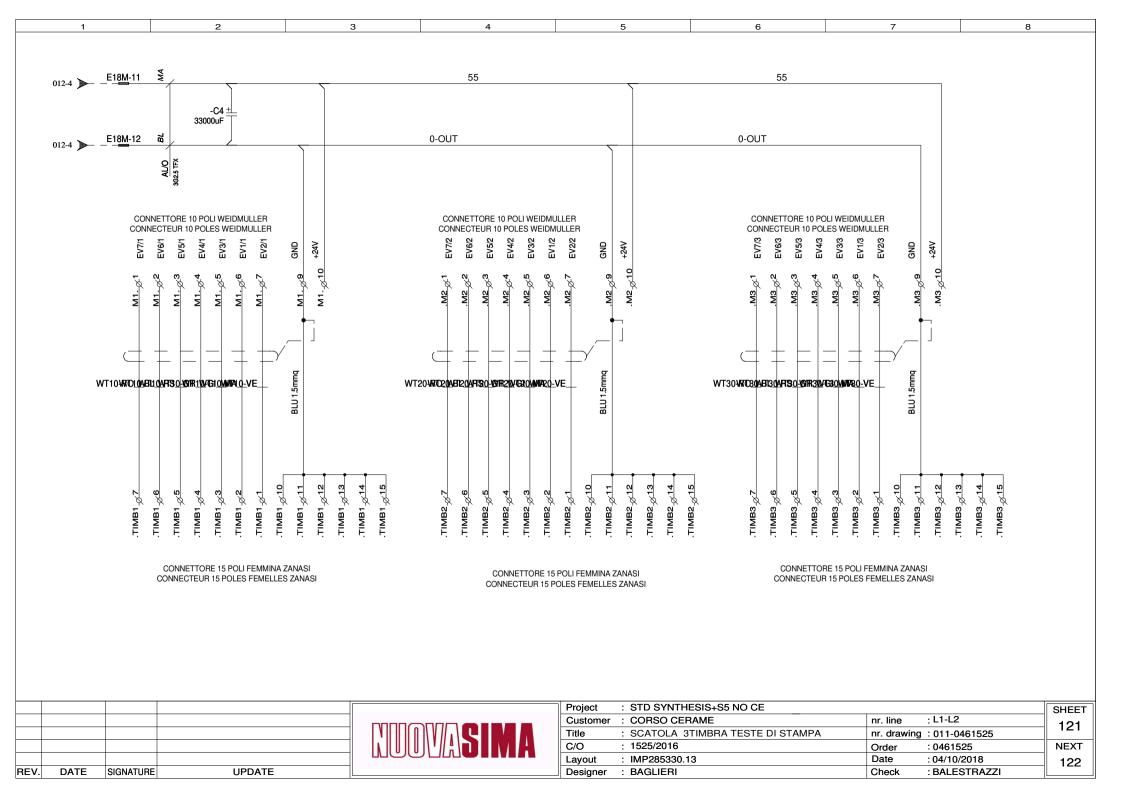


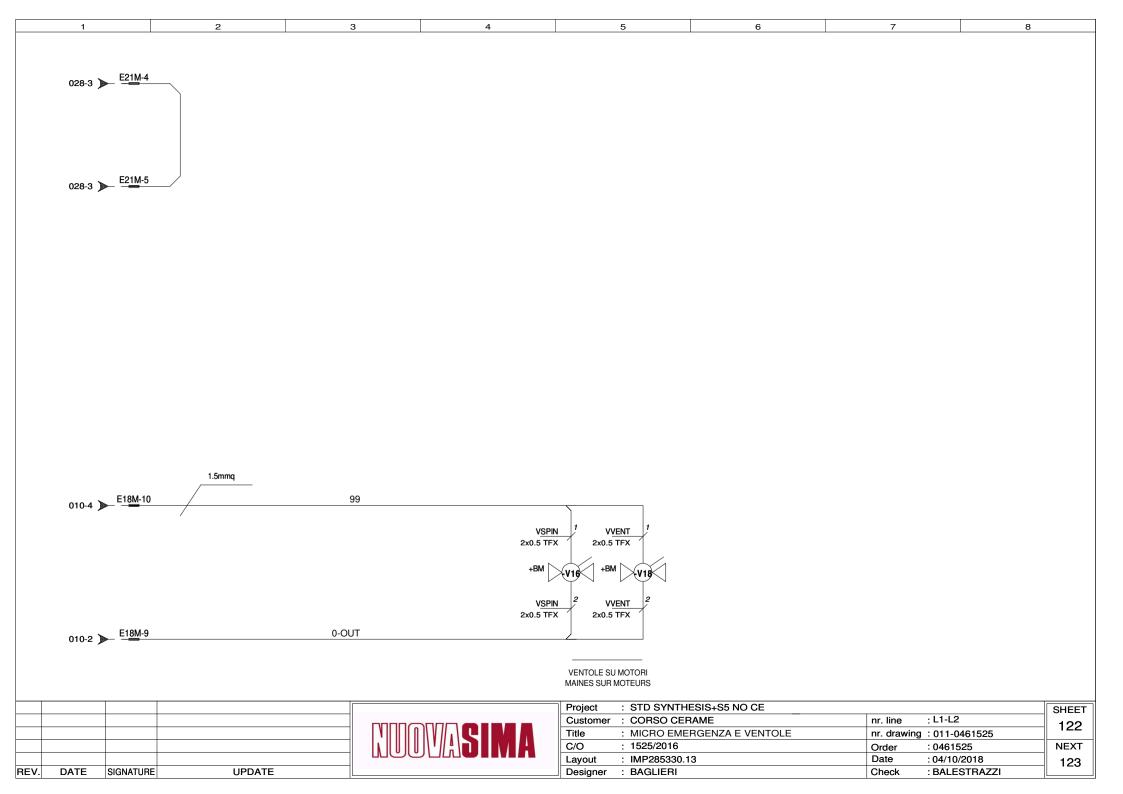
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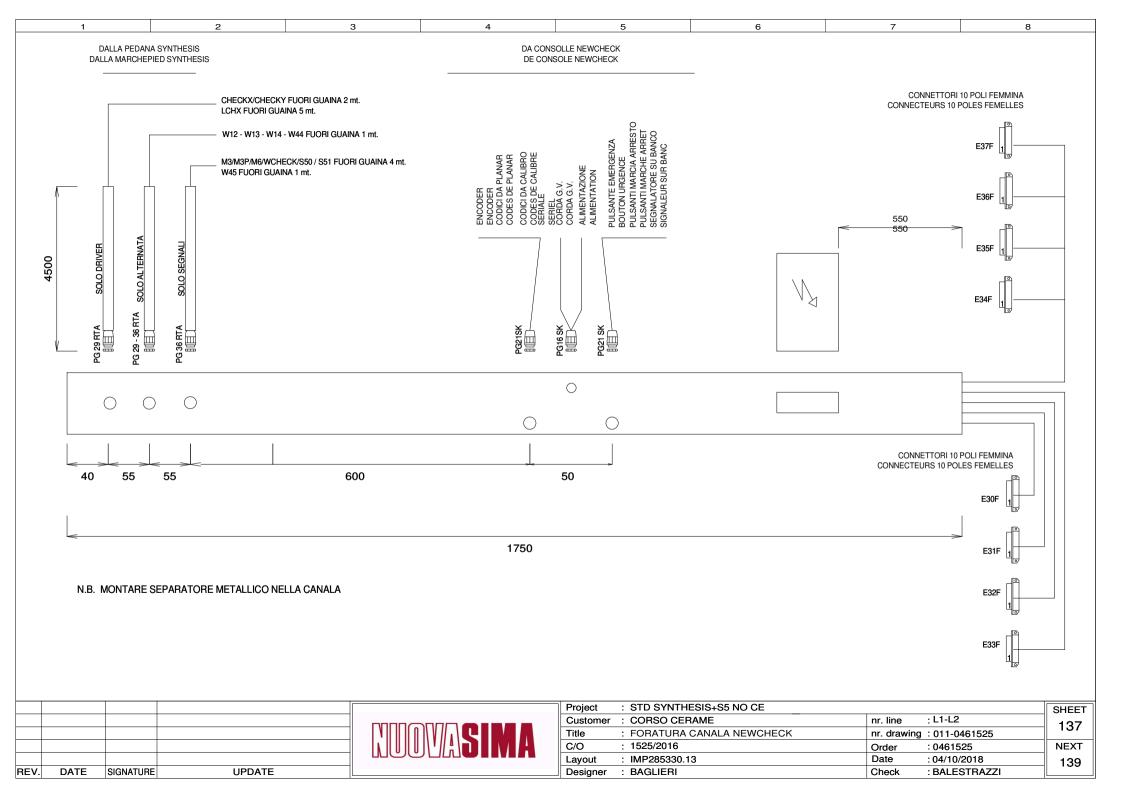
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Project	: STD SYNTHESIS+S5 NO CE		SHEET
Customer	: CORSO CERAME	nr. line : L1-L2	119
Title	: SERIALE 3TIMBRA	nr. drawing : 011-0461525	
C/O	: 1525/2016	Order : 0461525	NEXT
Layout	: IMP285330.13	Date : 04/10/2018	120
Designer	: BAGLIERI	Check : BALESTRAZZI	

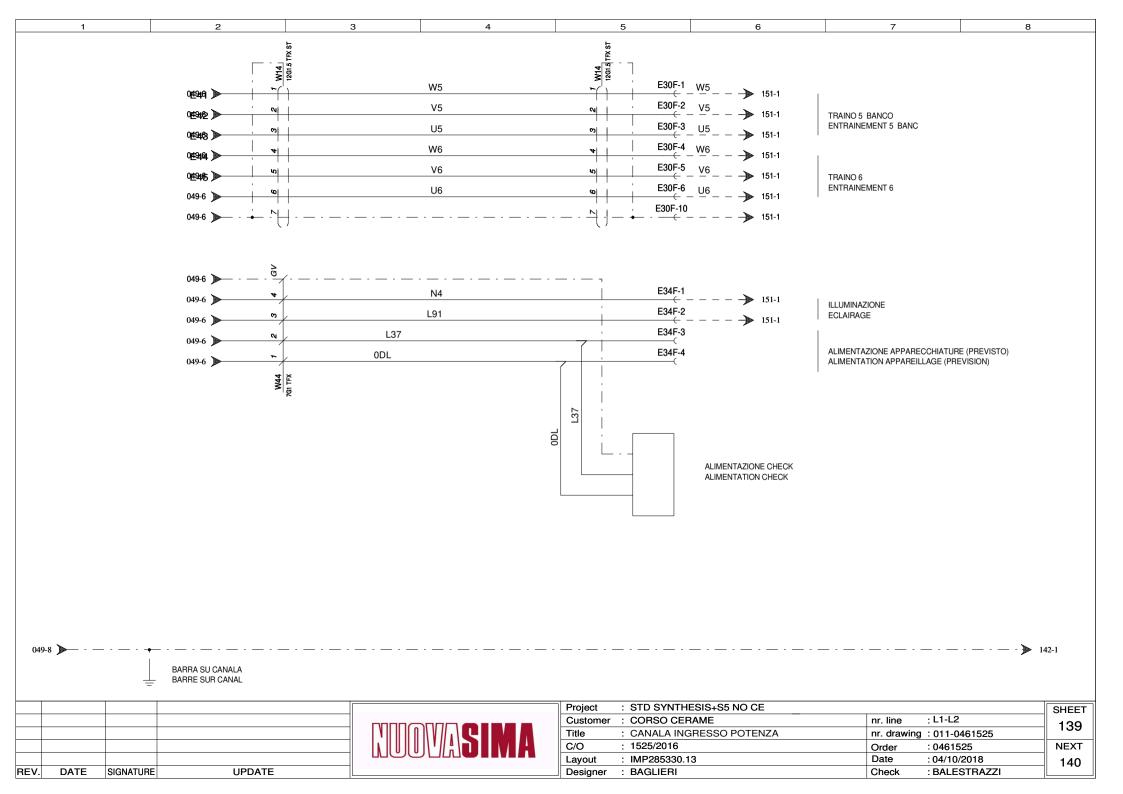






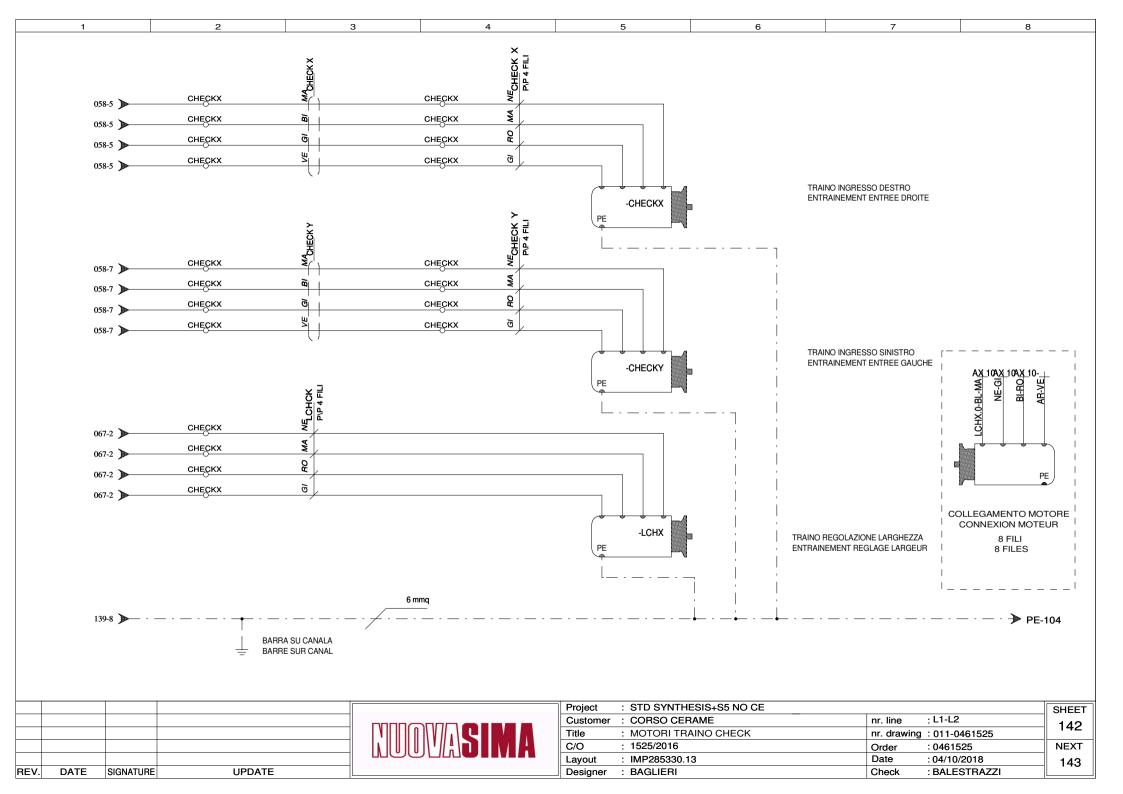
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				Project : STD SYNTHE Customer : CORSO CER	ESIS+S5 NO CE	nr. line : L1-L2	SHEET
			RUOVASIMA		RGENZA E VENTOLE	nr. line : L1-L2 nr. drawing : 011-04	
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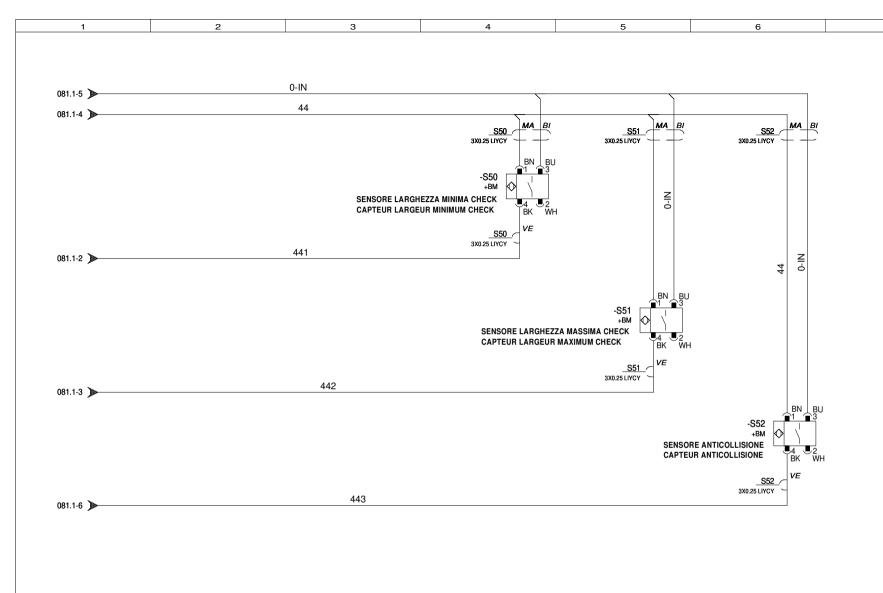




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			Title : CANALA INGRE			140
			Title : CANALA INGRE	SSU PUTENZA	nr. drawing : 011-046	1525
			C/O : 1525/2016		Order : 046152	
					Date : 04/10/20	018 141
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			Project : STD SYNTHESIS+S5 NO CE		CHEE
l I				nr. line : L1-L2	SHEE
			Title : FOGLIO LBERO	nr. drawing : 011-0461525	
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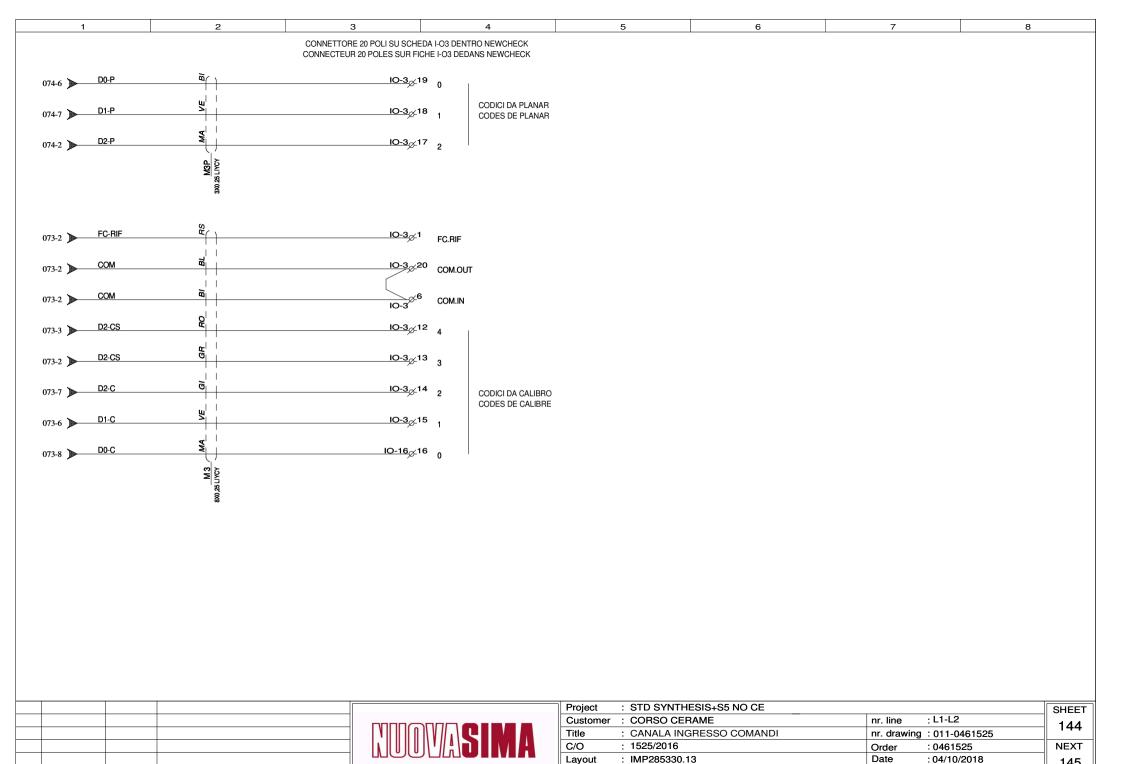




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	C/O	: 1525/2016	Order : 0461525	NEXT
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Designer : BAGLIERI

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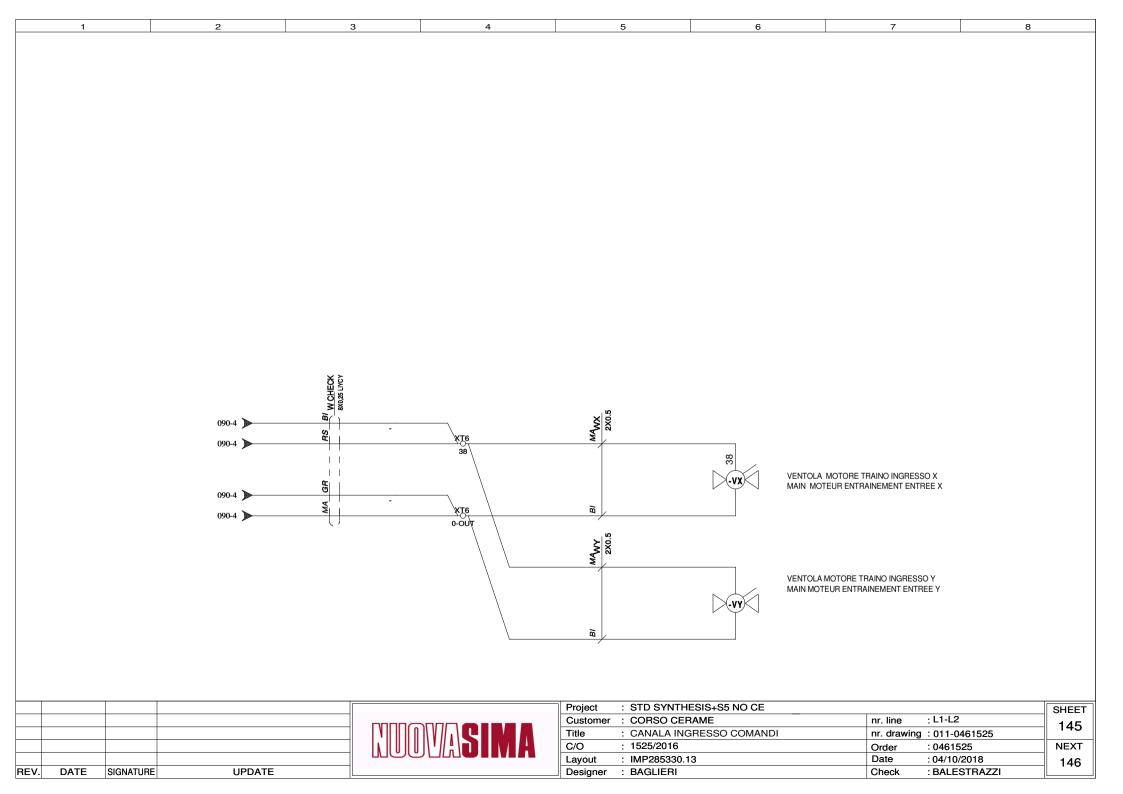
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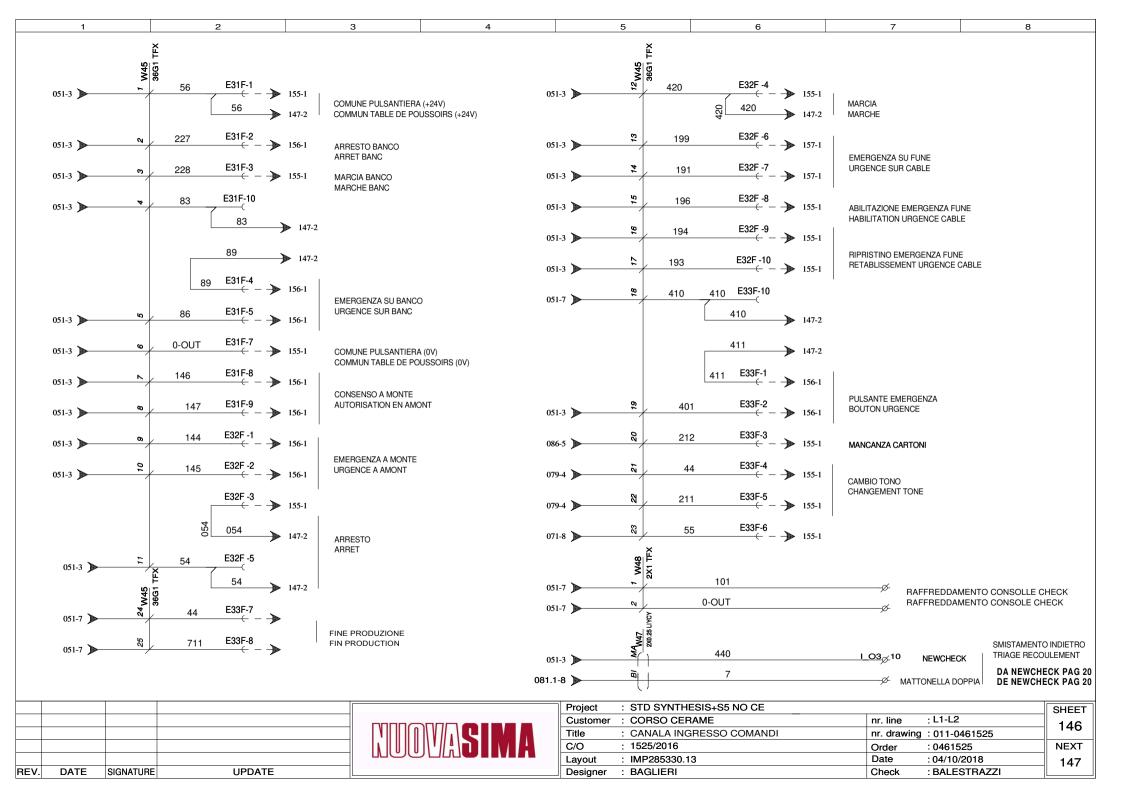
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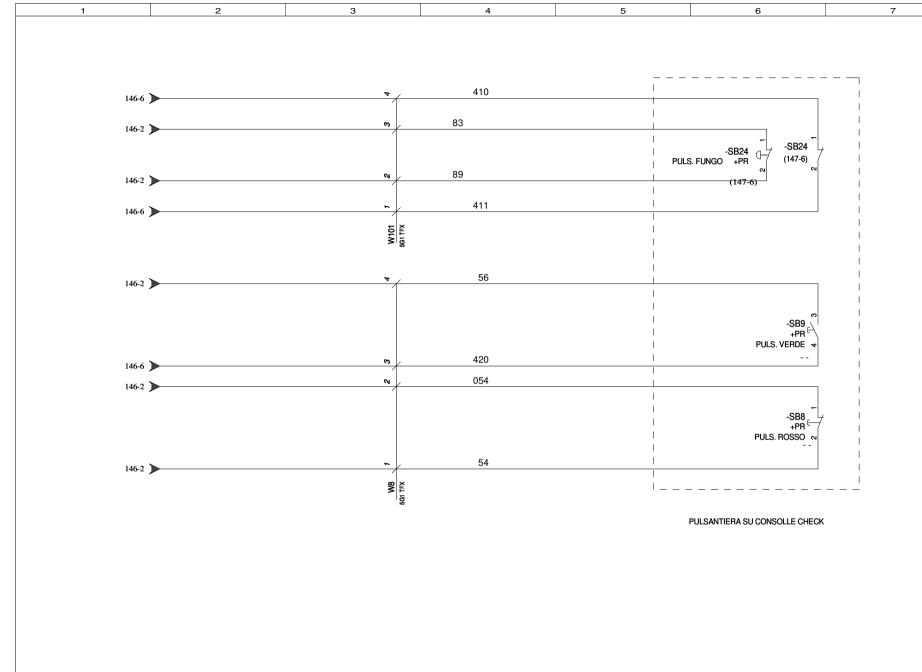
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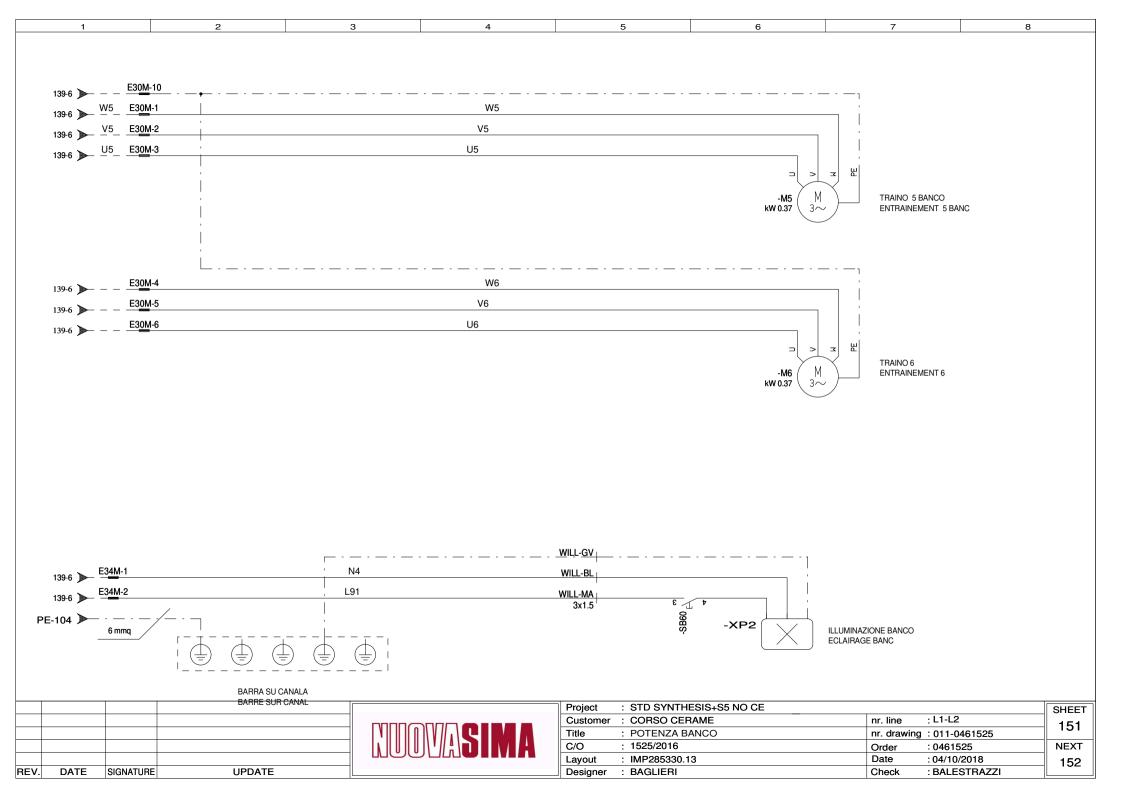




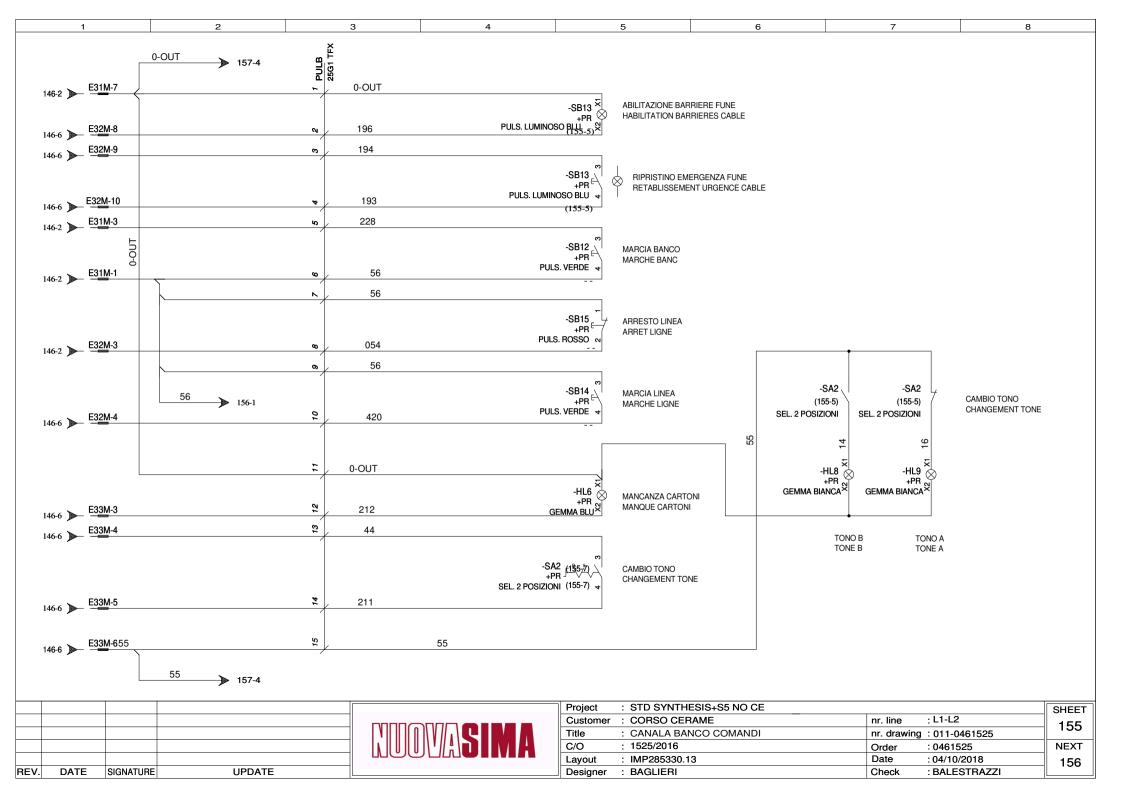
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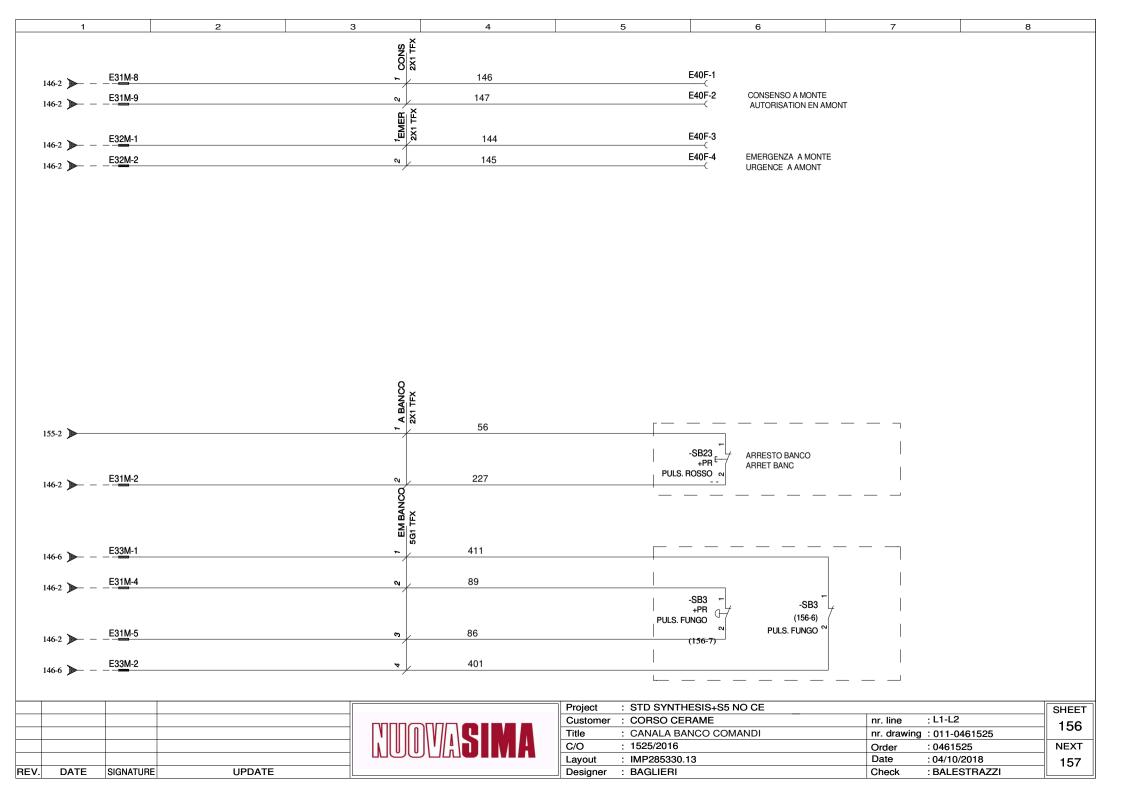


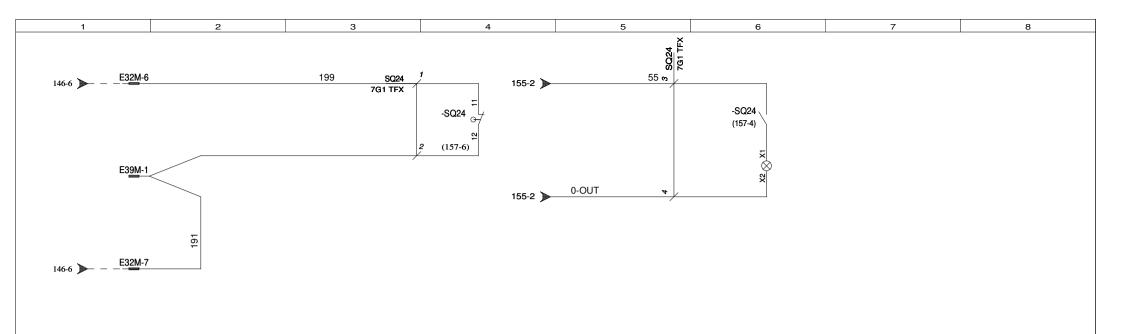
Project	: STD SYNTHESIS+S5 NO CE	-	SHEET
Customer	: CORSO CERAME	nr. line : L1-L2	147
Title	: CANALA INGRESSO COMANDI	nr. drawing: 011-0461525	14/
C/O	: 1525/2016	Order : 0461525	NEXT
Layout	: IMP285330.13	Date : 04/10/2018	151
Designer	: BAGLIERI	Check : BALESTRAZZI	



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				Project : STD SYNTHES	IS+S5 NO CE		SHEET
				Customer : CORSO CERAI	ME	nr. line : L1	
				Title : MOTORI A MO		nr. drawing : 01	
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				C/O · 1525/2016		Order · 04	61525 NEYT
				C/O : 1525/2016		Order : 04	61525 NEXT
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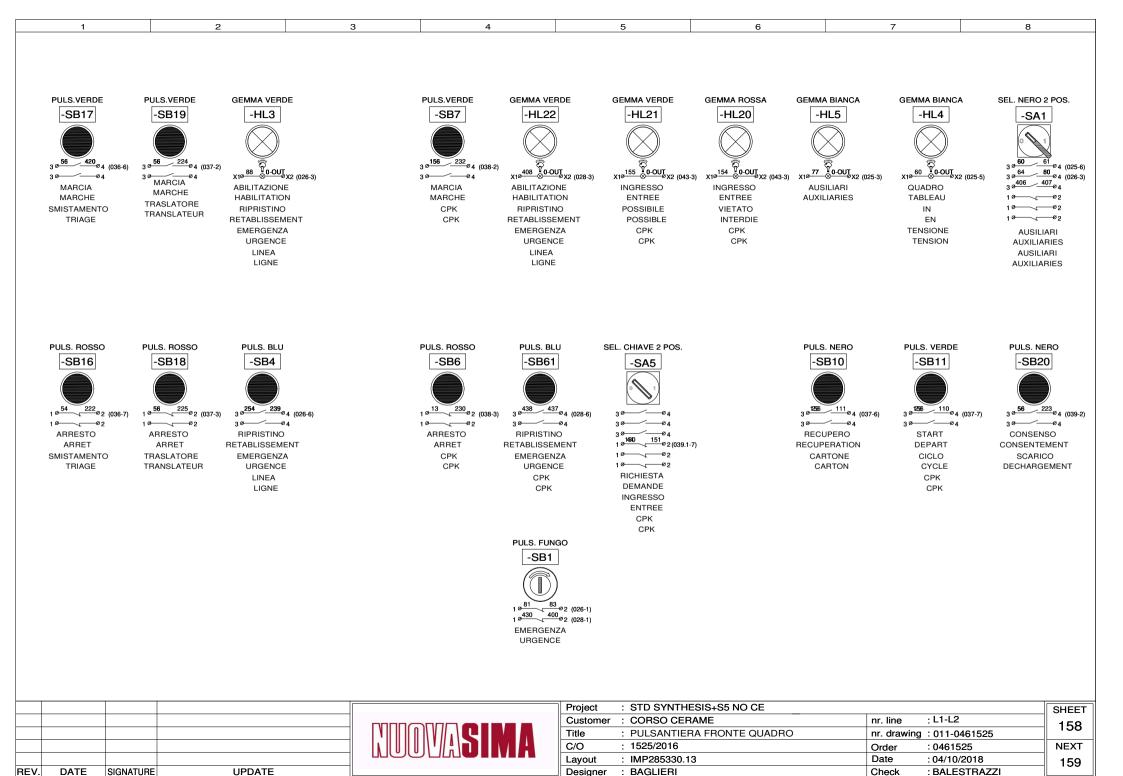




REV.	DATE	SIGNATURE	UPDATE



Project	: STD SYNTHESIS+S5 NO CE	SHEET
Customer	: CORSO CERAME nr. line : L1-L2	157
Title	: MICRO FUNE nr. drawing : 011-0461525	137
C/O	: 1525/2016 Order : 0461525	NEXT
Layout	: IMP285330.13 Date : 04/10/2018	157
Designer	: BAGLIERI Check : BALESTRAZZI	.07



Designer

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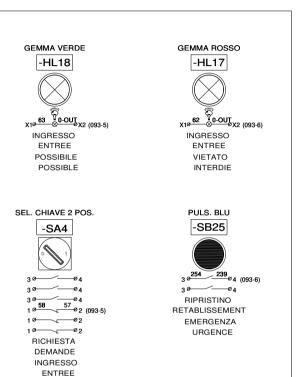
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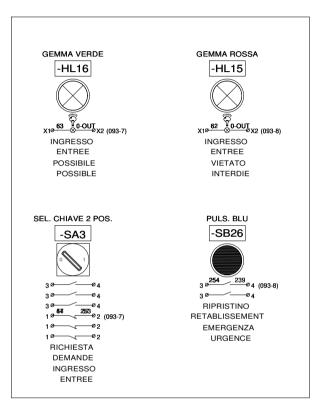
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PULSANTIERA LATO X TABLE DE POUSSOIRS COTE X

PULSANTIERA LATO Y TABLE DE POUSSOIRS COTE Y

EMERGENZA SU CPK URGENCE SUR CPK





REV.	DATE	SIGNATURE	UPDATE



Project	: STD SYNTHESIS+S5 NO CE	SHEET
Customer	: CORSO CERAME nr. line : L1-L2	159
Title	: PULSANTIERE SU LINEA nr. drawing : 011-0461525	139
C/O	: 1525/2016 Order : 0461525	NEXT
Layout	: IMP285330.13 Date : 04/10/2018	160
Designer	· BAGLIERI Check · BALESTRAZZI	.00

1 2 3 4 5 6 7 8

PULSANTIERE SU BANCO TABLE DE POUSSOIRS SUR BANC

PULS. LUMINOSO BLU

PULS. VERDE

-SB14

3 2 56 420 24 (155-5)
3 2 24

MARCIA
MARCHE
LINEA
LIGNE

PULS. ROSSO

-SB15

1

2

ARRESTO

ARRET

LINEA

LIGNE

PULS. VERDE

-SB12

3 º 228 56 04 (155-5)
3 º 04

MARCIA
MARCHE
BANCO
BANC
BANC
BETAL

TONO A
TONE A

TONO B
TONE B

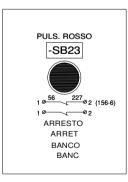
GEMMA BIANCA

GEMMA BLU

-HL6

X18-OUT 212
X2 (155-5)

MANCANZA CARTONI
MANQUE CARTONI



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Project	:	STD SYNTHESIS+S5 NO CE			SHEET
Customer	:	CORSO CERAME	nr. line	: L1-L2	160
Title	:	PULSANTIERE SU BANCO	nr. drawing	: 011-0461525	100
C/O	:	1525/2016	Order	: 0461525	NEXT
Layout	:	IMP285330.13	Date	: 04/10/2018	161
Designer	:	BAGLIERI	Check	: BALESTRAZZI	

PULS. ROSSO

-SB8

1,0054
54,02 (147-6)
1,0054
ARRESTO LINEA
ARRET LIGNE

PULS. VERDE
-SB9
3 © 56 420 %4 (147-6)
3 © 64
MARCIA LINEA
MARCHE LIGNE

PULS. FUNGO

-SB24

1 2 83 89 22 (147-6)
1 2 410 2 (147-6)
EMERGENZA
URGENCE

REV.	DATE	SIGNATURE	UPDATE



Project	: STD SYNTHESIS+S5 NO CE			SHEET
Customer	: CORSO CERAME	nr. line	: L1-L2	161
Title	: PULSANTIERA SU CANALA INGRESSO	nr. drawin	g:011-0461525	101
C/O	: 1525/2016	Order	: 0461525	NEXT
Layout	: IMP285330.13	Date	: 04/10/2018	161
Designer	: BAGLIERI	Check	: BALESTRAZZI	

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E1M/16							E1M/12	N4	009.6	-FU10/1	12				
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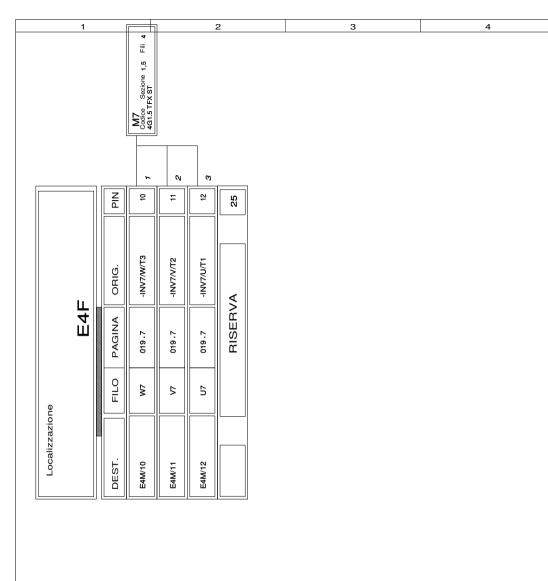
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		2	XT3/10	V6	049 - 2	E1F/5	5	
		1	XT3/10	U6	049.2	E1F/6	6	
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		BL	XT5/465	N6	049 - 1	E1F/8	8	
		4	XT3/10	L37	049 - 1	E1F/10	10	
		3	XT3/11	ODL	049 - 1	E1F/11	11	
		2	XT3/12	N4	049 - 1	E1F/12	12	
		1	XT3/13	L91	049 - 1	E1F/13	13	
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			E1M/14	L130	053 - 1	E1F/15	15	
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CORSO CERA E1M 1525/2016 IMP285330.13			E1M/18	0DL	053 - 1	E1F/17	17	
STD SYNTHESIS+S5 NO CORSO CERAME E1M 1525/2016 IMP28530.13 BACI IEBI			E1M/17	0DL	053 - 1	E1F/18	18	
	W7			0DL	053 - 1	E1F/19	19	
	W7 Codice Sezione 0 Fili 5 5G2.5 TFX	MA	PWRD3/1	L34	096 - 1	E1F/20	20	
		GR	PWRD3/2	L35	096 - 1	E1F/21	21	
		NE	PWRD3/3	L36	096 - 1	E1F/22	22	
			XT4/64	L131	069 . 1	E1F	23	
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TURE	W1A Codice Sezione 0 Fili 6 3X2XAWG24	NE	-D9 - AP2/3			01633 - 1	E2F/1	1
		RO	-D9 - AP2/4			01663-2	E2F/2	2
		NE1	-D9 - AP2/5			01663 - 2	E2F/3	3
UPDATE		VE	-D9 - AP2/6			01663 - 2	E2F/4	4
ATE		ВІ	-D9 - AP2/7			01663-2	E2F/5	5
	W25A Codice Sezione 0 Fili 6 3X2XAWG24	NE	-D9 - AP3/3			01663 . 2	E2F/6	6
		RO	-D9 - AP3/4			01663 - 3	E2F/7	7
		NE1	-D9 - AP3/5			0663.3	E2F/8	8
		VE	-D9 - AP3/6			01663 - 3	E2F/9	9
		ВІ	-D9 - AP3/7			01663 - 3	E2F/10	10
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							E2F-11	
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Project Customer Title C/O Layout Designer		15	XT3/		191	O156\$ - 5	E2F/14	14
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							0DL	012.2	-GS1/AC	8			
							L131	012.2	-U1/3	9			
		\dashv					L131	012.2	-U1/3	10			
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						E3M/12	L32	009 . 3	-FU50/2	12			
						E3M/13	L33	009 - 4	-FU50/4	13			
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				GV	-M20/PE		102.1 -2	E3F/4	4
UPDATE		W3 Codice Sezione ₀ Fi 5G2.5 TFX	ili 5	МА	1	L31	102 - 1	E3F/11	11
				GR	1	L32	102.1	E3F/12	12
				NE	1	L33	102 - 1	E3F/13	13
				BL	1	N3	102.1	E3F/14	14
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			File	04	-M21/PE		102.1 .2	E3F/18	18
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C/O	: 1525/2016 O	rder : 0461525 N	VEXT
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			Title : E10F	nr. drawing : 011-0461525	
			C/O : 1525/2016	Order : 0461525	NEX
i I			Layout : IMP285330.13	Date : 04/10/2018	172
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			C/O : 1525/2016		Order : 0461525	NEX
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					E11M/5	253	0873 - 23	-KA10/1	5
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	5				E11M/11	0-OUT	01279 - 6	-GS2/V-	11
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					E11M/13	55	01279 - 6	-FSG/65	13
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					E11M/22	147	0872 - 67	-KMG2	22
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							4	XT5/26	0-OUT	0973 - 2	E11F/3	3
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ΑΤΕ							6	XT5/29	253	0973-1	E11F/5	5
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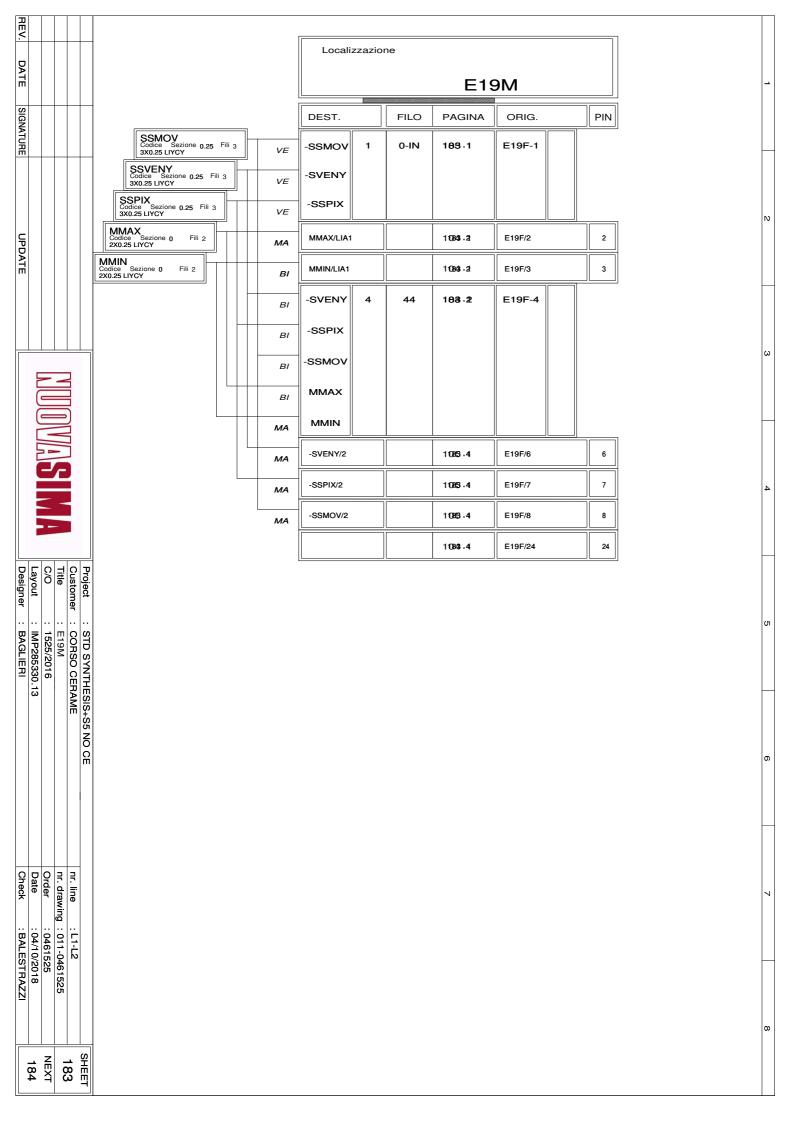
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5				E17M/18	54	0376 .47	-SB16/1	18
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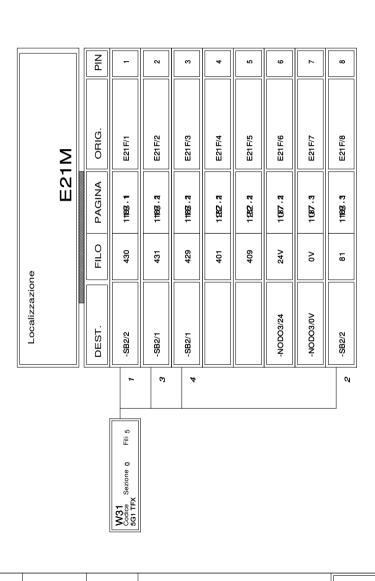
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