LEGENDA UBICAZIONE COMPONENTI COMPONENTS ALLOCATION INDEX

- +PP PANNELLO DI POTENZA POWER PANEL
- +PC PANNELLO DI COMANDO LOGIC PANEL
- +FQ FRONTE QUADRO FRONT CABINET
- +BM BORDO MACCHINA ON THE MACHINE
- +PD PANNELLO PEDANA FOOT BOARD PANEL
- +PQ PANNELLO QUADRO CABINET
- +PR PULSANTIERA REMOTATA REMOTE CONSOLLE
- +PL PULSANTIERA LINEA LINE CONSOLLE
- +SC SEGNALATORE COLONNA SIGNALING COLUMN
- +Cn CASSETTA numero number BOX

LEGENDA UBICAZIONE RINVII ARROWS ALLOCATION INDEX

P=PEDANA LINEA LINE FOOTBOARD

C=APPARECCHIATURA PLANAR CALIBRO PLANAR GAUGE DEVICE

B=BANCO BENCH

STD SYNTHESIS+EVERY NO CE

SCHEMA ELETTRICO WIRING DIAGRAM

DISTINTE (JSATE:		

NOTE	RELATIVE	ALLA	REVISIONE	CORRENTE

CLIENTE [CORSO CERAME						
Destinazione [ALGER	IA			Derivato	da Standard	
Data 11/10/2018		Nr. Disegno 011-0482390		Disegna BAGLIE			C/O 2390/2018
Nr. Identificativ	/o F	Revisione - Data	Ve	rifica		Layout	
Ausiliari 24VDC		Potenza 12 kW	Te 40	nsione 0V		Frequenza 50HZ	Pagine Tot 165

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			S.p.A.

Via dell'Artigianato 33/35 41040 - Spezzano (MO) ITALY

TIPO MACCHINA STD SYNTHESIS+EVERY NO CE

ANNO FABBRICAZIONE 2018

MATRICOLA 482390.07009.05

COMMESSA 0482390

La marcatura CE si riferisce all'impianto oggetto della commessa considerato nel suo insieme e non alle singole macchine che lo compongono

ATTENTION:

QUAND LES BATTERIES SONT PREVUES :

1-ON PEUT AVOIR DES COMPOSANTS SOUS TENSION APRES L'INTERRUPTEUR GENERAL MEME LORSQUE CELUI-CI EST OUVERT (130V)

2-POUR COUPER LA TENSION SUR LE CIRCUIT DE LA
PUISSANCE DES COMMANDES DE PAS A PAS, OUVRIR AUSSI LES
FUSIBLES FU5 - FU6 ET ATTENDRE 1 MINUTE AVANT D'INTERVENIR

3-LE CIRCUIT DES BATTERIES RESTE TOUJOURS SOUS TENSION MEME AVEC LES FUSIBLES FU5 - FU6 OUVERTS (130V)

4-LES BATTERIES DOIVENT AVOIR ETE CHARGEES DEPUIS AU MOINS 24 HEURES AVANT D'ETRE OPERATIONNELLES

5)-LA DUREE MAXIMALE DE FONCTIONNEMENT DE LA MACHINE SANS ALIMENTATION DE RESEAU EST DE 1 MINUTE

6-APRES 4 ANS LES BATTERIES DOIVENT ETRE ABSOLUMENT REMPLACEES

					Project	: STD SYNTHESIS+EVERY NO CE		
					Customer	: CORSO CERAME	nr. line	: L5
					Title	: AVVERTENZE	nr. drawing	g: 011-0482390
					C/O	: 2390/2018	Order	: 0482390
					Layout	:	Date	: 11/10/2018
REV.	DATE	SIGNATURE	UPDATE		Designer	: BAGLIERI	Check	: BALESTRAZZI

SHEET 000.1 NEXT 001 1 2 3 4 5 6 7 8

ATTENZIONE:

QUANDO SONO PRESENTI LE BATTERIE

1- SI POSSONO AVERE COMPONENTI IN TENSIONE A VALLE DELL'INTERRUTTORE GENERALE ANCHE QUANDO QUESTO E' APERTO (130V)
2-PER TOGLIERE LA TENSIONE SUL CIRCUITO DELLA POTENZA DEGLI AZIONAMENTI PASSO PASSO APRIRE ANCHE I FUSIBILI FU5 - FU6

E ATTENDERE 1 MINUTO PRIMA DI OPERARE

3-IL CIRCUITO DELLE BATTERIE RIMANE SEMPRE IN TENSIONE ANCHE CON I FUSIBILI FU5 - FU6 APERTI (130V)
4-LE BATTERIE DEVONO ESSERE STATE CARICATE DA ALMENO 24 ORE PRIMA DI ESSERE OPERATIVE
5-LA DURATA MASSIMA DI FUNZIONAMENTO DELLA MACCHINA SENZA ALIMENTAZIONE DI RETE E' 1 MINUTO
6-DOPO 4 ANNI LE BATTERIE DEVONO ESSERE SOSTITUITE

WARNING:

WHEN BATTERIES ARE USED

1- THERE MAY BE POWERED COMPONENTS DOWNSTREAM FROM THE MAIN SWITCH EVEN IF IT IS OPEN (130V)

2-TO DISCONNECT THE VOLTAGE ON THE POWER CIRCUIT OF THE
STEP DRIVE UNITS, ALSO OPEN FU5 - FU6 FUSES
AND WAIT 1 MINUTE BEFORE OPERATING

3-THE BATTERIES CIRCUIT REMAINS ALWAYS
POWERED EVEN IF FU5 - FU6
FUSES

4-BATTERIES MUST BE CHARGED FOR AT LEAST 24 HOURS BEFORE THEY CAN OPERATE

5-THE MAXIMUM MACHINE OPERATING DURATION WITH NO MAINS POWER SUPPLY IS 1 MINUTE

6-BATTERIES MUST BE REPLACED AFTER 4 YEARS

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Project	:	STD SYNTHESIS+EVERY NO CE			SHEET
Customer	:	CORSO CERAME	nr. line	: L5	001
Title	:	AVVERTENZE	nr. drawing	: 011-0482390	001
C/O	:	2390/2018	Order	: 0482390	NEXT
Layout	:		Date	: 11/10/2018	002
Designer	:	BAGLIERI	Check	: BALESTRAZZI	

1 2 3 4 5 6 7 a **INDEX** SHEET TITLE **GROUP** SHEET TITLE **GROUP** 000 COPERTINA 1 INDICE 027 BARRIERE LINEA 2 QUADRO **COPERTINA** 1 INDICE BARRIERES LIGNE 2 TABI FAU 000.1 **AVVERTENZE** 1 INDICE 028 EMERGENZA GENERALE 2 QUADRO AVVERTENZE 1 INDICE URGENCE GENERALE 2 TABLEAU **AVVERTENZE** 029 001 1 INDICE **FUNE TRAINI A MONTE** 2 QUADRO AVVFRTFN7F CABLE ENTRAINEMENTS A AMONT 1 INDICE 2 TABLEAU 002 INDICE FOGLI 032 TRAINI A MONTE 1 INDICE 2 QUADRO INDICE FOGLI **ENTRAINEMENTS A AMONT** 1 INDICE 2 TABLEAU 003 INDICE FOGLI 1 INDICE 034 SEGNALAZIONI I UMINOSE 2 QUADRO INDICE FOGLI 1 INDICE SEGNALISATIONES LUMINOSE 2 TABLEAU 004 INDICE FOGLI 035 ALIMENTAZIONI CAN OPEN 1 INDICE 2 QUADRO INDICE FOGLI 1 INDICE ALIMENTATIONS CAN OPEN 2 TABLEAU 005 INDICE FOGLI 1 INDICE 036 NODO 1 MOD. 0 IN 2 QUADRO INDICE FOGLI NODO 1 MOD. 0 EN 1 INDICE 2 TABLEAU 006 RIFPII OGO CAN OPEN QUADRO 2 QUADRO 037 NODO 1 MOD 1 IN 2 QUADRO RIEPILOGO CAN OPEN TABLEAU 2 TABLEAU NODO 1 MOD. 1 EN 2 TABLEAU 038 007 RIEPILOGO CAN OPEN PEDANA LINEA 2 QUADRO NODO 1 MOD. 2 IN 2 QUADRO RIEPILOGO CAN OPEN MARCHEPIED LIGNE NODO 1 MOD. 2 EN 2 TABLEAU 2 TABLEAU 800 RIEPILOGO CAN OPEN PEDANA CPK 039 2 QUADRO NODO 1 MOD. 3 IN 2 QUADRO RIEPILOGO CAN OPEN MARCHEPIED CPK NODO 1 MOD. 3 EN 2 TABLEAU 2 TABLEAU 008.1 RIEPILOGO CAN OPEN PEDANA CPK 040 NODO 1 MOD. 4 IN 2 QUADRO 2 QUADRO NODO 1 MOD. 4 EN RIEPILOGO CAN OPEN MARCHEPIED CPK 2 TABLEAU 2 TABLEAU 009 ALIMENTAZIONE GENERALE 040 1 NODO 1 MOD 5 IN 2 QUADRO 2 QUADRO ALIMENTATION GENERAL NODO 1 MOD. 5 EN 2 TABLEAU 2 TABLEAU 010 040.2 ALIMENTAZIONE GENERALE NODO 1 MOD. 6 IN 2 QUADRO 2 QUADRO ALIMENTATION GENERAL 2 TABLEAU NODO 1 MOD. 6 EN 2 TABLEAU 011 ALIMENTATORI 041 NODO 1 MOD, 0 OUT 2 QUADRO 2 QUADRO ALIMENTATORI 2 TABLEAU NODO 1 MOD. 0 OUT 2 TABLEAU 012 ALIMENTATORI 2 QUADRO 042 NODO 1 MOD 1 OUT 2 QUADRO ALIMENTATORI 2 TABLEAU NODO 1 MOD.1 OUT 2 TABLEAU 013 043 TRAINO USCITA CPK NODO 1 MOD.2 OUT 2 QUADRO 2 QUADRO ENTRAINEMENT SORTIE CPK NODO 1 MOD.2 OUT 2 TABLEAU 2 TABLEAU 013.1 COLLEGAMENTO SERIALE INVERTER 2 QUADRO 044 **FOGLIO LIBERO** 2 QUADRO CONNEXION SERIEL INVERTER **FEUILLE LIBRE** 2 TABLEAU 2 TABLEAU 017 TRAINO 5 BANCO 045 LINEE SERIALI 2 QUADRO 2 QUADRO **ENTRAINEMENT 5 BANC** LINEE SERIALI 2 TABLEAU 2 TABLEAU 018 TRAINO 6 2 QUADRO 046 LINEA SERIALE 3TIMBRA 2 QUADRO **ENTRAINEMENT 6** LIGNE SERIEL 3TIMBRA 2 TABLEAU 2 TABLEAU 047 019 TRAINO 7 2 QUADRO **COLLEGAMENTO TERMINALE** 2 QUADRO **FNTRAINFMENT 7** 2 TABLEAU CONNEXION ORDINATEUR 2 TABLEAU 020 **TRAINO 8** 2 QUADRO 049 SEGNALI A CANALA DI INGRESSO 3 PEDANA LINEA **ENTRAINEMENT 8** 2 TABLEAU SIGNAUX A CANAL DE ENTREE 3 MARCHEPIED LIGNE 021 TRAINO 9 2 QUADRO 050 SEGNALI A CANALA DI INGRESSO 3 PEDANA LINEA **ENTRAINEMENT 9** SIGNAUX A CANAL DE ENTREE 3 MARCHEPIED LIGNE 2 TABLEAU 022 TRAINO 10 051 SEGNALI A CANALA DI INGRESSO 2 QUADRO 3 PEDANA LINEA SIGNAUX A CANAL DE ENTREE **ENTRAINEMENT 10** 2 TABLEAU 3 MARCHEPIED LIGNE 025 INSERIMENTO AUSILIARI 2 QUADRO 052 **FOGLIO LIBERO** 3 PEDANA LINEA **INSERTION AUXILIARIES FEUILLE LIBRE** 3 MARCHEPIED LIGNE 2 TABLEAU 026 **EMERGENZA GENERALE** 053 SERIALI DRIVER 2 QUADRO 3 PEDANA LINEA URGENCE GENERALE 2 TABLEAU SERIALI DRIVER 3 MARCHEPIED LIGNE Project STD SYNTHESIS+EVERY NO CE SHEET · I 5 Customer : CORSO CERAME nr. line 002 Title : INDICE FOGLI nr. drawing: 011-0482390 : 2390/2018 C/O NEXT Order : 0482390 Layout Date : 11/10/2018 003 UPDATE : BAGLIERI : BALESTRAZZI REV. DATE SIGNATURE Designer Check

1 2 3 4 5 6 7 8 **INDEX** SHEET TITLE **GROUP** SHEET TITLE **GROUP** 054 POTENZA IMPILATORI 1-10A 3 PEDANA LINEA 079 NODO 2 MOD 7 IN 3 PEDANA LINEA PUISSANCE EMPILEURES 1-10A 3 MARCHEPIED LIGNE NODO 2 MOD 7 FN 3 MARCHEPIED LIGNE 055 COMANDI IMPILATORI 1-10A 081 NODO 2 MOD.8 IN 3 PEDANA LINEA 3 PEDANA LINEA COMMANDES EMPILEURES 1-10A 3 MARCHEPIED LIGNE NODO 2 MOD.8 EN 3 MARCHEPIED LIGNE 056 POTENZA IMPILATORI DOPPI 081 1 NODO 2 MOD 9 IN 3 PEDANA LINEA 3 PEDANA LINEA PUISSANCE EMPILEURES DOPPI NODO 2 MOD 9 FN 3 MARCHEPIED LIGNE 3 MARCHEPIED LIGNE 057 COMANDI IMPILATORI DOPPI 082 NODO 2 MOD.0 OUT 3 PEDANA LINEA 3 PEDANA LINEA COMMANDES EMPILEURES DOPPI NODO 2 MOD 0 OUT 3 MARCHEPIED LIGNE 3 MARCHEPIED LIGNE 058 SMISTAMENTO - TRAINO INGRESSO 083 NODO 2 MOD 0 OUT 3 PEDANA LINEA 3 PEDANA LINEA TRIAGE - ENTRAINEMENT ENTREE 3 MARCHEPIED LIGNE NODO 2 MOD.0 OUT 3 MARCHEPIED LIGNE 059 SMISTAMENTO 084 NODO 2 MOD.1 OUT 3 PEDANA LINEA 3 PEDANA LINEA TRIAGE 3 MARCHEPIED LIGNE NODO 2 MOD 1 OUT 3 MARCHEPIED LIGNE 060 TRAINO INGRESSO 3 PEDANA LINEA 085 NODO 2 MOD.1 OUT 3 PEDANA LINEA **ENTRAINEMENT ENTREE** NODO 2 MOD.1 OUT 3 MARCHEPIED LIGNE 3 MARCHEPIED LIGNE 061 TRASI ATORE - SEZIONATORE 3 PEDANA LINEA 086 NODO 2 MOD 2 OUT 3 PEDANA LINEA TRANSLATEUR - SECTIONNEUR 3 MARCHEPIED LIGNE NODO 2 MOD.2 OUT 3 MARCHEPIED LIGNE 062 TRASLATORE 087 NODO 2 MOD.2 OUT 3 PEDANA LINEA 3 PEDANA LINEA **TRANSLATEUR** NODO 2 MOD.2 OUT 3 MARCHEPIED LIGNE 3 MARCHEPIED LIGNE 063 **SEZIONATORE** 090 SEGNALI A CHECK 3 PEDANA LINEA 3 PEDANA LINEA SECTIONNEUR SIGNAUX A CHECK 3 MARCHEPIED LIGNE 3 MARCHEPIED LIGNE 064 RULLI - REGOLAZIONE PROFONDITA' 091 FOTOCELLULE BARRIERA DESTRA 3 PEDANA LINEA 3 PEDANA LINEA **ROULEAUX - REGLAGE PROFONDEUR** 3 MARCHEPIED LIGNE CELLULES BARRIERE DROITE 3 MARCHEPIED LIGNE 065 RUITI 092 FOTOCELLULE BARRIERA SINISTRA 3 PEDANA LINEA 3 PEDANA LINEA **ROULEAUX** CELLULES BARRIERE GAUCHE 3 MARCHEPIED LIGNE 3 MARCHEPIED LIGNE 066 REGOLAZIONE PROFONDITA' 3 PEDANA LINEA REGLAGE PROFONDEUR 3 MARCHEPIED LIGNE 067 REGOLAZIONE LARGHEZZA 3 PEDANA LINEA REGLAGE LARGEUR 3 MARCHEPIED LIGNE 068 REGOLAZIONE LARGHEZZA 3 PEDANA LINEA REGLAGE LARGEUR 3 MARCHEPIED LIGNE 069 **VENTOSE - SPINTORE** 3 PEDANA LINEA

3 MARCHEPIED LIGNE

: BAGLIERI

Designer

3 PEDANA LINEA

REV.	DATE	SIGNATURE	UPDATE	

VENTOUSES - POUSSEUR

VENTOUSES - POUSSEUR

ALIMENTAZIONI CAN BUS

ALIMENTATIONS CAN BUS

VENTOSE - SPINTORE

NODO 2 MOD 0 IN

NODO 2 MOD.0 EN

NODO 2 MOD.1 IN

NODO 2 MOD 1 FN

NODO 2 MOD.2 IN

NODO 2 MOD.2 EN

NODO 2 MOD.3 IN

NODO 2 MOD.3 EN

NODO 2 MOD.4 IN

NODO 2 MOD 4 EN

NODO 2 MOD.5 IN

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	093	PULSANTIERE RICHIESTE DI INGRESSO		3 PEDANA LINEA		
		TABLE DE POUSSOIRS RICHIESTE DE ENTREE		3 MARCHEPIED LIG	NE	
	094	SCATOLA SEZIONATORE X	3 PEDANA LINEA			
		BOITE SECTIONNEUR X		3 MARCHEPIED LIG	INE	
	095	SCATOLA SEZIONATORE Y		3 PEDANA LINEA		
		BOITE SECTIONNEUR Y		3 MARCHEPIED LIG	INE	
	096	POTENZA INCERATORE		3 PEDANA LINEA		
		PUISSANCE CIRAGE		3 MARCHEPIED LIG	NE	
	097	COMANDI INCERATORE		3 PEDANA LINEA		
		COMMANDES CIRAGE		3 MARCHEPIED LIG	NE	
	098	FOGLIO LIBERO		3 PEDANA LINEA		
		FEUILLE LIBRE		3 MARCHEPIED LIG	INE	
	099	ALIMENTAZIONI PEDANA CPK		4 PEDANA EVERY		
		ALIMENTATIONS MARCHEPIED CPK		4 MARCHEPIED EV	ERY	
	100	TRAINO USCITA CPK		4 PEDANA EVERY		
		ENTRAINEMENT SORTIE CPK		4 MARCHEPIED EV	ERY	
	101	DRIVER 1C		4 PEDANA EVERY		
		DRIVER 1C		4 MARCHEPIED EV	ERY	
	102	TRAINO / PRELIEVO VASSOIO		4 PEDANA EVERY		
		ENTRAINEMENT / PRELEVEMENT PLATEAU		4 MARCHEPIED EV	ERY	
	103	DRIVER 2C		4 PEDANA EVERY		
		DRIVER 2C		4 MARCHEPIED EV	ERY	
	104	ALZAPILA TRAINO TRASPORTO		4 PEDANA EVERY		
		ALZAPILA ENTRAINEMENT TRANSPORT		4 MARCHEPIED EV	ERY	
	105	DRIVER 3C		4 PEDANA EVERY		
		DRIVER 3C		4 MARCHEPIED EV	ERY	
		STD SYNTHESIS+EVERY NO CE			SHE	ET
		CORSO CERAME	nr. line : L		00	3
		INDICE FOGLI	nr. drawing : 0	wing: 011-0482390		
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: BALESTRAZZI

1 2 3 4 5 6 7 a INDEX SHEET TITLE **GROUP** TITLE **GROUP** SHEET 106 SPNTORE TRAINO FUSTELLA 4 PEDANA EVERY 136 FOTOCELLULA BU ED EMERGENZA CPK 4 PEDANA EVERY SPNTORE ENTRAINEMENT EMPORTE 4 MARCHEPIED EVERY CELLULE BUIED URGENCE CPK 4 MARCHEPIED EVERY 107 137 FORATURA CANALA NEWCHECK DRIVER 4C 4 PEDANA EVERY 5 CANALE DRIVER 4C 4 MARCHEPIED EVERY CREVAISON CANAL NEWCHECK 5 CANAL TRAINO USCITA CPK MICRO EMERGENZA E VENTOLE 108 4 PEDANA EVERY 139 4 PEDANA EVERY ENTRAINEMENT SORTIE CPK MICRO URGENCE ET MAINES 4 MARCHEPIED EVERY 4 MARCHEPIED EVERY 109 DRIVER 5C 139 CANALA INGRESSO POTENZA 4 PEDANA EVERY 5 CANALE DRIVER 5C CANAL ENTREE PUISSANCE 4 MARCHEPIED EVERY 5 CANAL 110 SECONDO TRASLATORE 140 MICRO TRASPONDER SPORTELLI MAGAZZINI 4 PEDANA EVERY 4 PEDANA EVERY SECONDE TRANSLATEUR MICRO TRASPONDER GUICHETES ENTREPOT 4 MARCHEPIED EVERY 4 MARCHEPIED EVERY 111 ALIMENTAZIONI CAN BUS 140 CANALA INGRESSO POTENZA 4 PEDANA EVERY 5 CANALE ALIMENTATIONS CAN BUS 4 MARCHEPIED EVERY CANAL ENTREE PUISSANCE 5 CANAL 112 NODO 3 MOD 0 IN 141 CANALA INGRESSO POTENZA 4 PEDANA EVERY 5 CANALE CANAL ENTREE PUISSANCE NODO 3 MOD 0 EN 4 MARCHEPIED EVERY 5 CANAL 113 NODO 3 MOD 1 IN 4 PEDANA EVERY 142 MOTORI TRAINO CHECK 5 CANALE NODO 3 MOD 1 EN 4 MARCHEPIED EVERY MOTEURS ENTRAINEMENT CHECK 5 CANAL 115 NODO 3 MOD 2 IN 4 PEDANA EVERY 143 SENSORI ANTICOLLISIONE CHECK 5 CANALE NODO 3 MOD 2 EN SENSORI ANTICOLLISIONE CHECK 4 MARCHEPIED EVERY 5 CANAL NODO 3 MOD 3 IN 144 LAY OUT TRASLATORE INGRESSO CPK 116 4 PEDANA EVERY 4 PEDANA EVERY NODO 3 MOD 3 EN LAY OUT TRANSLATEUR ENTREE CPK 4 MARCHEPIED EVERY 4 MARCHEPIED EVERY 117 NODO 3 MOD 4 IN 144 CANALA INGRESSO COMANDI 4 PEDANA EVERY 5 CANALE NODO 3 MOD 4 EN 4 MARCHEPIED EVERY CANAL ENTREE COMMANDES 5 CANAL 118 NODO 3 MOD 5 IN 145 CANALA INGRESSO COMANDI 4 PEDANA EVERY 5 CANALE NODO 3 MOD 5 EN CANAL ENTREE COMMANDES 4 MARCHEPIED EVERY 5 CANAL 124 NODO 3 MOD 6 IN 146 CANALA INGRESSO COMANDI 4 PEDANA EVERY 5 CANALE NODO 3 MOD 6 FN 4 MARCHEPIED EVERY CANAL ENTREE COMMANDES 5 CANAL 124.1 NODO 3 MOD 7 IN 147 CANALA INGRESSO COMANDI 4 PEDANA EVERY 5 CANALE NODO 3 MOD 7 EN 4 MARCHEPIED EVERY CANAL ENTREE COMMANDES 5 CANAL 125 1 NODO 3 MOD 8 IN 4 PEDANA EVERY 151 POTENZA BANCO 5 CANALE NODO 3 MOD 8 EN 4 MARCHEPIED EVERY PUISSANCE BANC 5 CANAL 125.2 152 NODO 3 MOD.9 IN MOTORI A MONTE 4 PEDANA EVERY 5 CANALE NODO 3 MOD.9 EN MOTEURS A AMONT 4 MARCHEPIED EVERY 5 CANAL NODO 3 MOD.10 IN 125.3 4 PEDANA EVERY 153 MOTORI A MONTE 5 CANALE NODO 3 MOD.10 EN MOTEURS A AMONT 4 MARCHEPIED EVERY 5 CANAL 126 NODO 3 MOD 0 OUT 4 PEDANA EVERY 155 CANALA BANCO COMANDI 5 CANALE NODO 3 MOD 0 OUT CANAL BANC COMMANDES 4 MARCHEPIED EVERY 5 CANAL 127 NODO 3 MOD 1 OUT 156 CANALA BANCO COMANDI 4 PEDANA EVERY 5 CANALE NODO 3 MOD 1 OUT CANAL BANC COMMANDES 4 MARCHEPIED EVERY 5 CANAL 128 NODO3 MOD 2 OUT 4 PEDANA EVERY 158 PULSANTIERA FRONTE QUADRO 6 PULSANTIERA NODO3 MOD 2 OUT TABLE DE POUSSOIRS FRONTAL TABLEAU 4 MARCHEPIED EVERY **6 TABLE DE POUSSOIRS** 129 NODO 3 MOD 3 OUT 4 PEDANA EVERY 159 PULSANTIERE SU LINEA 6 PULSANTIERA NODO 3 MOD 3 OUT TABLE DE POUSSOIRS SUR LIGNE 4 MARCHEPIED EVERY 6 TABLE DE POUSSOIRS 130 NODO 3 MOD 4 OUT 4 PEDANA EVERY 160 PULSANTIERE SU BANCO **6 PULSANTIERA** NODO 3 MOD 4 OUT TABLE DE POUSSOIRS SUR BANC 4 MARCHEPIED EVERY **6 TABLE DE POUSSOIRS** 130.1 NODO 3 MOD 5 OUT 161 PULSANTIERA SU CANALA INGRESSO 4 PEDANA EVERY 6 PULSANTIERA NODO 3 MOD 5 OUT TABLE DE POUSSOIRS SUR CANAL ENTREE 4 MARCHEPIED EVERY **6 TABLE DE POUSSOIRS** F1F 131 SERIALE 3TIMBRA 162 4 PEDANA EVERY 7 CONNETTORI SERIEL 3TIMBRA E1F 4 MARCHEPIED EVERY 7 CONNECTEURS 135 CONSENSI VASCA COLLA E1M 4 PEDANA EVERY 163 7 CONNETTORI CONSENSI VASCA COLLE 4 MARCHEPIED EVERY 7 CONNECTEURS Project STD SYNTHESIS+EVERY NO CE SHEET · I 5 Customer : CORSO CERAME nr. line 004 Title : INDICE FOGLI nr. drawing: 011-0482390 : 2390/2018 C/O NEXT Order : 0482390 Layout Date : 11/10/2018 005 UPDATE : BALESTRAZZI REV. DATE SIGNATURE Designer : BAGLIERI Check

1 2 3 4 5 6 7 8 **INDEX GROUP** SHEET | TITLE **GROUP** SHEET | TITLE E2F 7 CONNETTORI E2F 7 CONNECTEURS 165 E2M 7 CONNETTORI E2M 7 CONNECTEURS 166 MICRO FUNE 5 CANALE MICRO CABLE 5 CANAL E3F 166 7 CONNETTORI E3F 7 CONNECTEURS 167 E3M 7 CONNETTORI E3M 7 CONNECTEURS 168 E4F 7 CONNETTORI E4F 7 CONNECTEURS 169 E4F 7 CONNETTORI E4F 7 CONNECTEURS 170 E4M 7 CONNETTORI E4M 7 CONNECTEURS 171 E10F 7 CONNETTORI E10F 7 CONNECTEURS 172 E10M 7 CONNETTORI E10M 7 CONNECTEURS E11F 173 7 CONNETTORI E11F 7 CONNECTEURS 174 E11M 7 CONNETTORI E11M 7 CONNECTEURS 175 E16F 7 CONNETTORI E16F 7 CONNECTEURS E17F 176 7 CONNETTORI E17F 7 CONNECTEURS 177 E17M 7 CONNETTORI E17M 7 CONNECTEURS 178 E18F 7 CONNETTORI E18F 7 CONNECTEURS E18M 179 7 CONNETTORI E18M 7 CONNECTEURS 180 E21F 7 CONNETTORI E21F 7 CONNECTEURS 181 E21M 7 CONNETTORI E21M 7 CONNECTEURS : STD SYNTHESIS+EVERY NO CE Project SHEET Customer : CORSO CERAME · L5 nr. line 005 Title : INDICE FOGLI nr. drawing: 011-0482390 C/O : 2390/2018 NEXT Order : 0482390 Layout : 11/10/2018 Date 005

Designer

: BAGLIERI

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: BALESTRAZZI

REV.

DATE

SIGNATURE

UPDATE

	Α	EMERGENZA LINEA	EMERGENCY RESTORED 01
	В	EMERGENZA CPK	EMERGENCY RESTORED 02
	С	MARCIA SMISTAMENTO	SW START SMISTAMENTO
	D	ARRESTO SMISTAMENTO	SW START SMISTAMENTO
037-2)	-NOI	DO1-MOD1-IN	
,	A	MARCIA TRASLATORE	SW START TRASLATORE
	В	ARRESTO TRASLATORE	SW START TRASLATORE
	С	RECUPERO CARTONE	SW RECUPERO CARTONE
	D	START CICLO CPK	SW INIZIO CICLO
38-2)	-NOI	DO1-MOD2-IN	
,	Α	MARCIA CPK	SW START STOP
	В	ARRESTO CPK	SW START STOP
	С	MARCIA BANCO	PULSANTE BANCO
	D	ARRESTO BANCO	PULSANTE BANCO
39-2)	-NOI	DO1-MOD3-IN	•
	Α	CONSENSO SCARICO	SCARICO MAN SU SEZION
	В	SMISTAMENTO INDIETRO	SMISTAMENTO INDIETRO
	С	EMERGENZA MODULO SERIALI	EMERGENCY RESTORE 4
	D	EMERGENZA MODULO SERIALI CPK	EMERGENCY RESTORE 6
040-2)	-NOI	DO1-MOD4-IN	
	Α	EMERGENZA LINEA PER COMUNI PULSANT	MARCIA ING VIETATO 01
	В	RICHIESTA INGRESSO SYNTHESIS	MARCIA ING VIETATO 01
	С	EMERGENZA CPK PER COMUNI PULSANTI	MARCIA ING VIETATO 02
	D	RICHIESTA INGRESSO CPK	MARCIA ING VIETATO 02
0.1-2)	-NOI	DO1-MOD5-IN	
	А		
	В		
	С	FINE PRODUZIONE	
	D		
0.2-2)	-NOI	DO1-MOD6-IN	
		ALIMENTAZIONE INGRESSI	
		ALIMENTAZIONE USCITE	

(041-3)

-	-NODO1-MOD0-OUT				
	1	EMERGENZA LINEA ABILITATA	EMERGENCY RESTORE 1		
	2	EMERGENZA CPK ABILITATA	EMERGENCY RESTORE 2		
	3	INGRESSO POSSIBILE LINEA	INGRESSO POSSIBILE 1		
	4	INGRESSO VIETATO LINEA	INGRESSO POSSIBILE 1		
	5	MARCIA LINEA	SW START SMISTAMENTO		
	6	MARCIA BANCO	SW PULSANTE BANCO		
	7	TR OUT CPK	TRAINO USCITA		
	8	CONSENSO A MONTE	CONSENSOA MONTE		

(042-2)

-NODO1-MOD1-OUT					
ALLARME	LAMPADA BLU ALLARME				
MODULO SERIALI ABILITATO	EMERGENCY RESTORE 4				
COMUNE PULSANTI LINEA	MARCIA INGRESSO VIETATO 1				
COMUNE PULSANTI CPK	MARCIA INGRESSO VIETATO 2				
PRESATURAZIONE	PRESATURAZIONE				
INGRESSO POSSIBILE CPK	INGRESSO POSSIBILE 2				
INGRESSO VIETATO CPK	INGRESSO POSSIBILE 2				
ALLARME SONORO	SUONERIA				

REV.	DATE	SIGNATURE	UPDATE



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Customer	: CORSO CERAME	nr. line : L5	006
Title	: RIEPILOGO CAN OPEN QUADRO	nr. drawing: 011-0482390	000
C/O	: 2390/2018	Order : 0482390	NEXT
Layout	:	Date : 11/10/2018	007
Designer	: BAGLIERI	Check : BALESTRAZZI	

A B C D	DO2-MOD0-IN FOTOCELLULA DI RIFERIMEN		(072-2)	-NOD	O2-MOD8-IN
B C D	FOTOCELLULA DI RIFERIMEN				
C D	1	TO FC RIFERIMENTO		А	FC STOP SMISTAMENTO
D	UV SCAN	UV SCAN 1		В	USER ALLARM 1
	ESPULSIONE SCARTO	FC ESPULSIONE SCARTO	1	С	
NO	ALTEZZA PILA	ALTEZZA PILA SEZIONATO	ORE	D	
-NOI	DO2-MOD1-IN		(073-2)	-NOD	O2-MOD9-IN
Α	D2-CS (DATO SOGLIA CALIBR	RO 2) DATO SOGLIA CALIBRO 2		Α	SENSORE LARGHEZZA MINIMA CHECK
В	D1-CS (DATO SOGLIA CALIBI	RO 1) DATO SOGLIA CALIBRO 1		В	SENSORE LARGHEZZA MASSIMA CHECK
С	D4-C (DATO CALIBRO 4)	DATO CALIBRO 4		С	SENSORE ANTICOLLISIONE
D	D2-C (DATO CALIBRO 2)	DATO CALIBRO 2		D	DOPPIA MATTONELLA
-NOI	DO2-MOD2-IN		(074-2)		
А	D1-C (DATO CALIBRO 1)	DATO CALIBRO 1			
В	D4-P (DATO PLANAR)	DATO 4 PLANAR			
С	D2-P (DATO PLANAR)	DATO 2 PLANAR			
D	D1-P (DATO PLANAR)	DATO 1 PLANAR			
-NOI	DO2-MOD3-IN		(075-2)		
Α	SYNC PASSO TRASLATORE	SYNC PASSO TRASLATOR	RE		
В	SEZIONATORE APERTO	SEZIONATORE APERTO			
С	ESPULSIONE IMPILATORE 1	FC ESPULSIONE 1			
D	PASSO IMPILATORE 1	FC PASSO IMPILATORE 1			
-NOI	DO2-MOD4-IN	·	(076-2)		
A	ESPULSIONE IMPILATORE 2	FC ESPULSIONE 2			
В	PASSO IMPILATORE 2	FC PASSO IMPILATORE 2			
С	ESPULSIONE IMPILATORE 3	FC ESPULSIONE 3			
D	PASSO IMPILATORE 3	FC PASSO IMPILATORE 3			
-NOI	DO2-MOD5-IN		(077-2)		
Α	ESPULSIONE IMPILATORE 4	FC ESPULSIONE 4			
В	PASSO IMPILATORE 4	FC PASSO IMPILATORE 4			
С	ESPULSIONE IMPILATORE 5	FC ESPULSIONE 5			
D	PASSO IMPILATORE 5	FC PASSO IMPILATORE 5			
-NOI	DO2-MOD6-IN		(078-2)		
Α	ESPULSIONE IMPILATORE 6	FC ESPULSIONE 6			
В	PASSO IMPILATORE 6	FC PASSO IMPILATORE 6			
С	ESPULSIONE IMPILATORE 7	FC ESPULSIONE 7			
D	PASSO IMPILATORE 7	FC PASSO IMPILATORE 7			
-NOI	DO2-MOD7-IN		(079-2)		
Α	CAMBIO TONO	UV SCAN 2	. ,		
В					
С	ESPULSIONE IMPILATORE 8	FC ESPULSIONE 8			
	PASSO IMPILATORE 8	FC PASSO IMPILATORE 8			
D					

6		7		8	
-NOD	O2-MO	D0-OUT			(082-3)
1	EJECTION	SCARTO/NEBULIZZAZIONE	ESPULS	SIONE SCA	(083-2)
2	EJECTION	SCARTO/SPRUZZATURA	ESPULS	SIONE SCB	
3	EJECTION	STACKER 1 (1A)	ESPULS	SIONE 1A	
4	EJECTION STACKER 1 (1B)		ESPULS	SIONE 1B	
5	EJECTION	STACKER 2 (2A)	ESPULS	SIONE 2A	
6	EJECTION	STACKER 2 (2B)	ESPULS	SIONE 2B	
7	7 EJECTION STACKER 3 (3A)		ESPULS	SIONE 3A	
8	8 EJECTION STACKER 3 (3B)		ESPULS	SIONE 3B	
-NOD	O2-MO	D1-OUT			(084-3)
1	ESPULSIO	NE IMPILATORE 4 (4A)	ESPULS	SIONE 4A	(085-2)
2	ESPULSIO	NE IMPILATORE 4 (4B)	ESPULS	SIONE 4B	
3	ESPULSIONE IMPILATORE 5 (5A)		ESPULS	SIONE 5A	
4	ESPULSIONE IMPILATORE 5 (5B)		ESPULSIONE 5B		
5	ESPULSIO	NE IMPILATORE 6 (6A)	ESPULSIONE 6A		
6	ESPULSIO	NE IMPILATORE 6 (6B)	ESPULSIONE 6B		
7	ESPULSIO	NE IMPILATORE 7 (7A)	ESPULSIONE 7A		
8	ESPULSIO	NE IMPILATORE 7 (7B)	ESPULS	SIONE 7B	
-NOD	O2-MO	D2-OUT			(086-3)
1	SEZIONAT	ORE APERTO	SEZION	ATORE APERTO	(087-2)
2	SEZIONAT	ORE CHIUSO	SEZION	ATORE CHIUSO	
3	MANCANZ	A CARTONI MAGAZZINO	MANCA	NZA CARTONI	
4					
5	ESPULSIO	NE IMPILATORE 8 (8A)	ESPULS	SIONE 8A	
6	ESPULSIO	NE IMPILATORE 8 (8B)	ESPULS	SIONE 8B	
7					
8					

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5

SW START SMISTAMENTO USER ALARM 1

FMT MIN CHECK FMT MAX CHECK FMT MAX CHECK (081-2)

(081.1-2)

Project	: STD SYNTHESIS+EVERY NO CE		SHEET
Customer	: CORSO CERAME	nr. line : L5	007
Title	: RIEPILOGO CAN OPEN PEDANA LINEA	nr. drawing: 011-0482390	007
C/O	: 2390/2018	Order : 0482390	NEXT
Layout	:	Date : 11/10/2018	008
Designer	: BAGLIERI	Check : BALESTRAZZI	

1		2		3	4
	-NOE	OO3-MOD0-IN			(112-2)
	Α	PIATTELLO BASSO		SPIBA S PIATTELLO BASSO	
	В	PILA PRIMA DI PIATTELLO		PILA PRIMA DI PIATTELLO	
	С	CONSENSO DA VALLE		CONSESO VALLE END	
	D				
	-NOE	O3-MOD1-IN			(113-2)
	Α				
	В	PRELIEVO VASSOIO BASSO		PRELIEVO VASSOIO BASSO)
	С	ALLARME VASCA COLLA		ALLARME COLLA	
	D	VASSOIO ALTO SINISTRA		PRELIEVO VASSOIO ALTO	
	-NOE	ODO3-MOD2-IN			(115-2)
	Α	VASSOIO ALTO DESTRA		PRELIEVO VASSOIO ALTO	
	В	ON/OFF TR CPK		CPK ARRESTO TRAINO USO	;
	С	FC PRESENZA VASSOIO		CPK PRESENZA VASSOIO	
	D	SINCRONISMO TRAINO VASS	010	CPK SYNC TRAINO VASSOI	0
	-NOE	O3-MOD3-IN			(116-2)
	Α	SINCRONISMO SPINTORE		CPK SYNC SPINTORE	
	В	SINCRONISMO PRELIEVO VA	SSOIO	CPK SYNC PRELIEVO	
	С	SINCRONISMO ALZA PILA		CPK SYNC ALZA PILA	
	D	SINCRONISMO TRAINO FUST	ELLA	CPK SYNC TRAINO FUSTEL	
	-NOE	O3-MOD4-IN			(117-2)
	Α				
	В				
	С	SQUADRAPILA CHIUSO		SQUADRAPILA ON	
	D	SQUADRAPILA CHIUSO		SQUADRAPILA ON	

		'
-NOI	DO3-MOD5-IN	(118-2)
Α	SQUADRAPILA APERTO	SQUADRAPILA OFF
В	SQUADRAPILA APERTO	SQUADRAPILA OFF
С	CARRELLO ALTO	SICUREZZA RULLI NON ALTI
D	PRESENZA MAGAZZINO FUSTELLA 2	FCMAGFUSTELLA 2
-NOI	DO3-MOD6-IN	(124-2)
А	PILA SU PIATTELLO SENZA CODICE	PRESENZA PILA SU PIATTELLO SENZA CODICE
В	FC SICUREZZA TRASLATORE	FC SICUREZZA TRASLATORE
С	FC PRESENZA FUSTELLA X	VUOTO PRESENZA FUSTELLA
D	FC PRESENZA FUSTELLA Y	VUOTO PRESENZA FUSTELLA
-NOI	DO3-MOD7-IN	(124.1-2)
Α	FALDE TRASVERSALI CHIUSE	CPK CHIUSURA FALDE TRA
В	FALDE TRASVERSALI CHIUSE	CPK CHIUSURA FALDE TRA
С	FALDE TRASVERSALI APERTE	CPK APERTURA FALDE TRA
D	FALDE TRASVERSALI APERTE	CPK APERTURA FALDE TRA
-NOI	DO3-MOD8-IN	(125.1-2)
Α	FALDE LATERALI CHIUSE	CPK CHIUSURA FALDE LAT
В	FALDE LATERALI CHIUSE	CPK CHIUSURA FALDE LAT
С	FALDE LATERALI APERTE	CPK APERTURA FALDE LAT
D	FALDE LATERALI APERTE	CPK APERTURA FALDE LAT
-NOI	DO3-MOD9-IN	(125.2-2)
Α	SICUREZZA CHIUDI FALDE BASSE	SICUREZZA CHIUDI FALDE 1
В	SICUREZZA CHIUDI FALDE BASSE	SICUREZZA CHIUDI FALDE 1
С	SICUREZZA CHIUDI FALDE ALTE	SICUREZZA CHIUDI FALDE 2
D	SICUREZZA CHIUDI FALDE ALTE	SICUREZZA CHIUDI FALDE 2
-NOI	DO3-MOD10-IN	(125.3-2)
Α	PRESENZA MAGAZZINO FUSTELLA 0	FCMAGFUSTELLA 0
В	PRESENZA MAGAZZINO FUSTELLA 1	FCMAGFUSTELLA 1
С	PRESENZA MAGAZZINO VASSOIO 0	FCMAGVASSOIO 0
D	PRESENZA MAGAZZINO VASSOIO 1	FCMAGVASSOIO 1

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Project	: STD SYNTHESIS+EVERY NO CE		SHEET
Customer	: CORSO CERAME	nr. line : L5	008
Title	: RIEPILOGO CAN OPEN PEDANA CPK	nr. drawing: 011-0482390	008
C/O	: 2390/2018	Order : 0482390	NEXT
Layout	:	Date : 11/10/2018	008.1
Designer	: BAGLIERI	Check : BALESTRAZZI	

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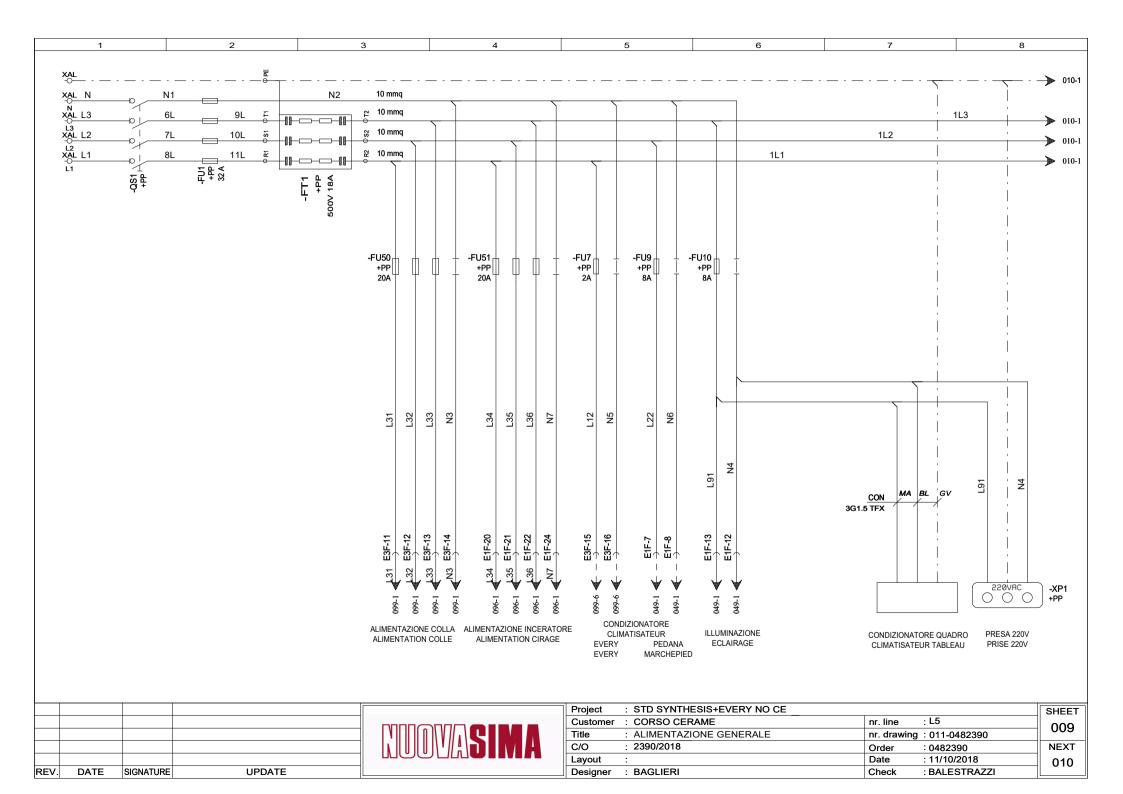
-NOD	O3-MOD0-OUT	(126-2)
1	STROBE A 3TIMBRA SU TRAINO OUT	USCITA STROBE
2	DATO 8 A 3TIMBRA SU TRAINO OUT	USCITA DATO 8
3	DATO 4 A 3TIMBRA SU TRAINO OUT	USCITA DATO 4
4	DATO 2 A 3TIMBRA SU TRAINO OUT	USCITA DATO 2
5	DATO 1 A 3TIMBRA SU TRAINO OUT	USCITA DATO 1
6	PRELIEVO VASSOIO	CPK PRELIEVO CARTONE
7	CHIUSURA SQUADRAPILA CPK SQUADRAPILA OFF	
8	APERTURA SQUADRAPILA	CPK SQUADRAPILA ON
-NODO3-MOD1-OUT		
1	SFUSO	CPK EV DISABLE SQUADRATORI
2	CHIUSURA FALDE PICCOLE	CPK CHIUSURA FALDE PICCOLE
3	APERTURA FALDE TRASVERSALI	CPK APERTURA FALDE TRASVERSALI
4	APERTURA FALDE LATERALI	CPK APERTURA FALDE LATERALI
5	PINZA VASSOIO	CPK PINZA VASSOIO
6	PRELIEVO FUSTELLA	CPK EV PRELIEVO FUSTELLA
7		CPK NEBULIZZAZIONE FUSTELLA
8	PREMIFALDA SUP/INF	CPK PREMIFALDA SUP INF FUSTELLA
-NOD	O3-MOD2-OUT	(128-2)
1		
2		
3	DEPRESSIONE FUSTELLA	CPK DEPRESSIONE FUSTELLA
4		
5		CPK PISTOLE VASSOIO
6	DEPRESSIONE VASSOIO	CPK DEPRESSIONE VASSOIO
0		
7	ESTENSORE SPINTORE AVANTI	CPK EV ESTENSIONESPINTORE AVANTI

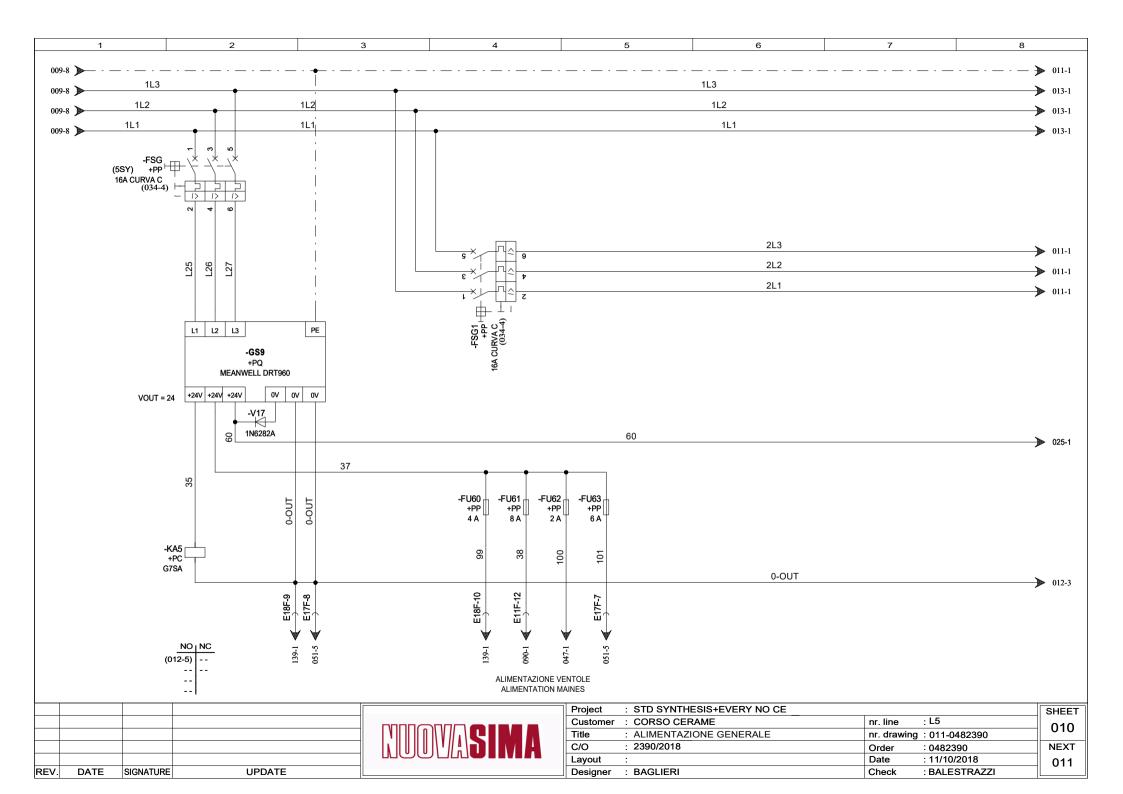
-NODO3-MOD3-OUT (129-2)			
1	COMPATTATORE	COMPRESSOOREVASSINTALE	
2	FERMO PILA	CPK GUIDA PILA LATERALE	
3			
4	SALITA SLITTA SUPERIORE	SALITA GUIDE	
5	PREMIFALDA SX	PREMIFALDA SX	
6	PREMIFALDA DX	PREMIFALDA DX	
7		CPK PISTOLE FUSTELLA	
8	FUNZIONAMENTO FUSTELLA VASSOIO	CPK FUSTELLA MODE	
-NOE	OO3-MOD4-OUT	(130-3)	
1	FINE PRODUZIONE	TO CPK PILA INCOMPLETA	
2	TRAINO USCITA IN MOVIMENTO	CPK START TR OUT	
3	CONFEZIONAMENTO IN CORSO	CICLO INARRESTABILE	
4	USCITA DATO 8 A VALLE	BO 04 TRM	
5	USCITA DATO 4 A VALLE	BO 03 TRM	
6	USCITA DATO 2 A VALLE	BO 02 TRM	
7	USCITA DATO 1 A VALLE	BO 01 TRM	
8	USCITA STROBE A VALLE	STROBE TRM	
-NOE	DO3-MOD5-OUT	(130.1-3)	
1		CPK PIEGAFALDE FUORI INGOMBRO	
2		CPK PIANALE	
3	COLLA VASSOIO	CPK PISTOLE VASSOIO	
4	COLLA VASSOIO	GRISTPHSGOIDE VASSOIO	
5	COLLA FUSTELLA DESTRA	CPIR POSTODIO DE TELLO BRILLINGIO MBRO	
6	COLLA FUSTELLA DESTRA	CPK PISTOLE FUSTELLA	
7	COLLA FUSTELLA SINISTRA	CPK NEBULIZZAZIONE FUSTELLA	
8	COLLA FUSTELLA SINISTRA	CPK NEBULIZZAZIONE FUSTELLA	

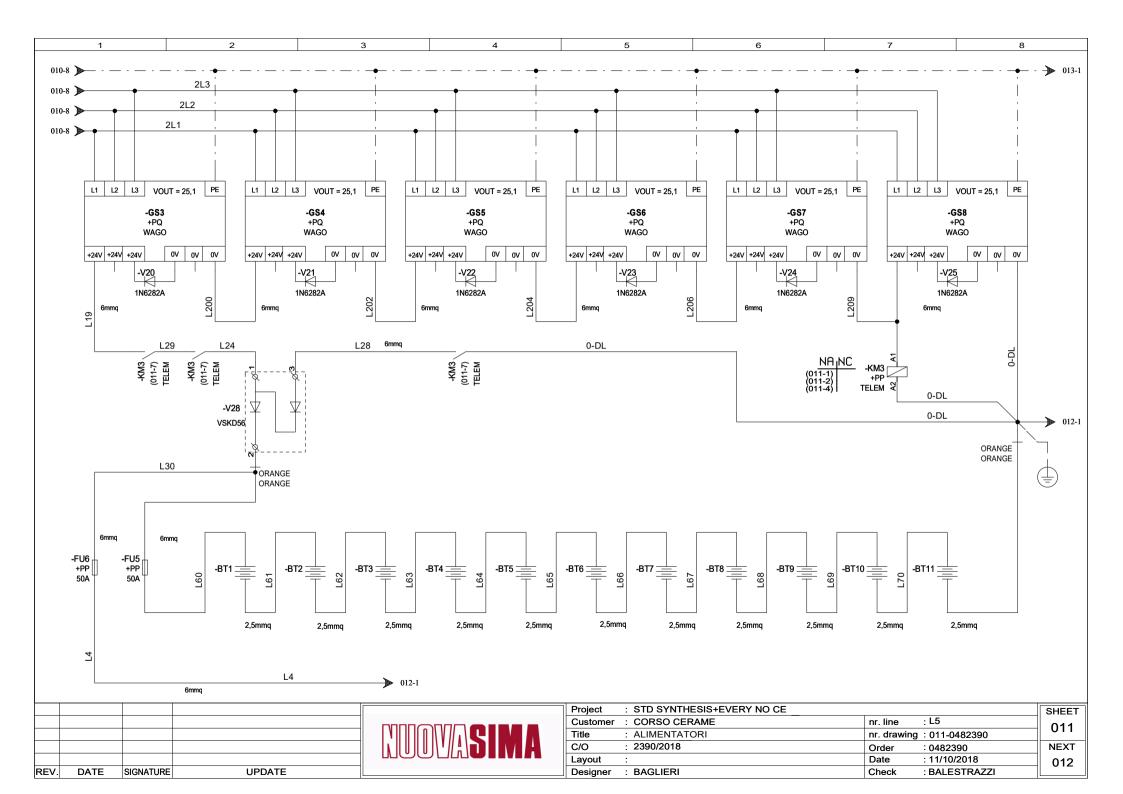
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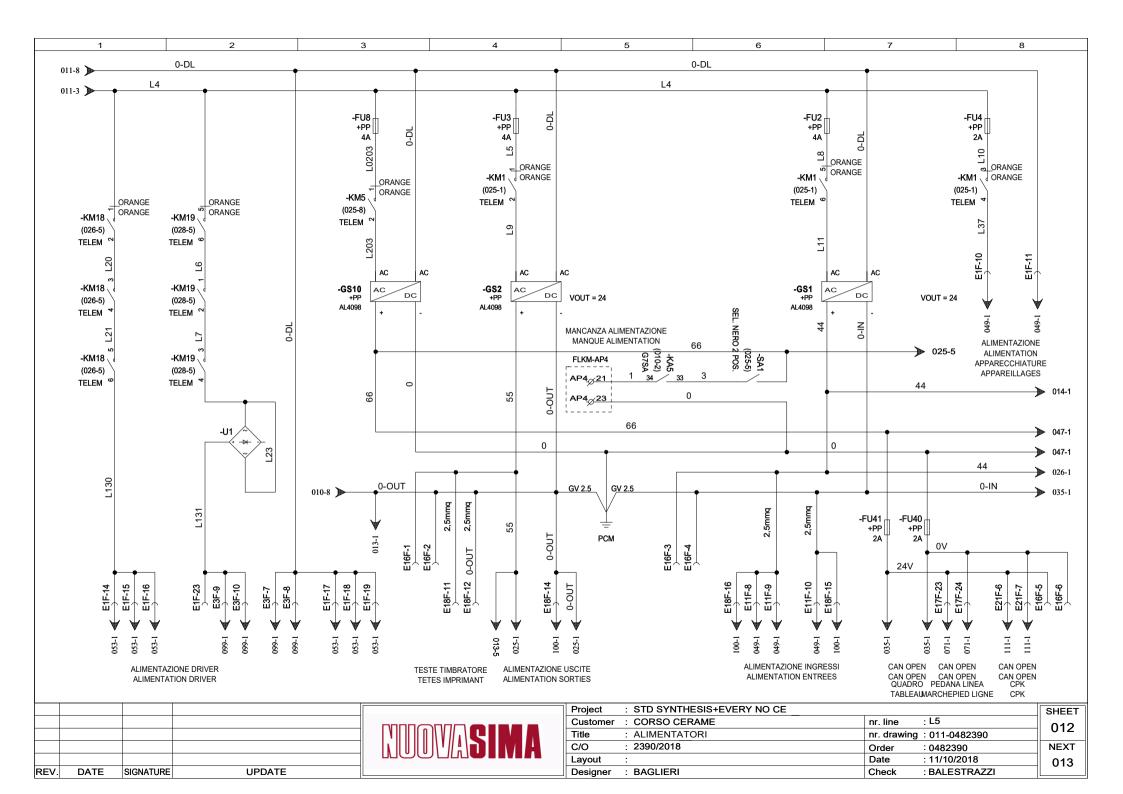


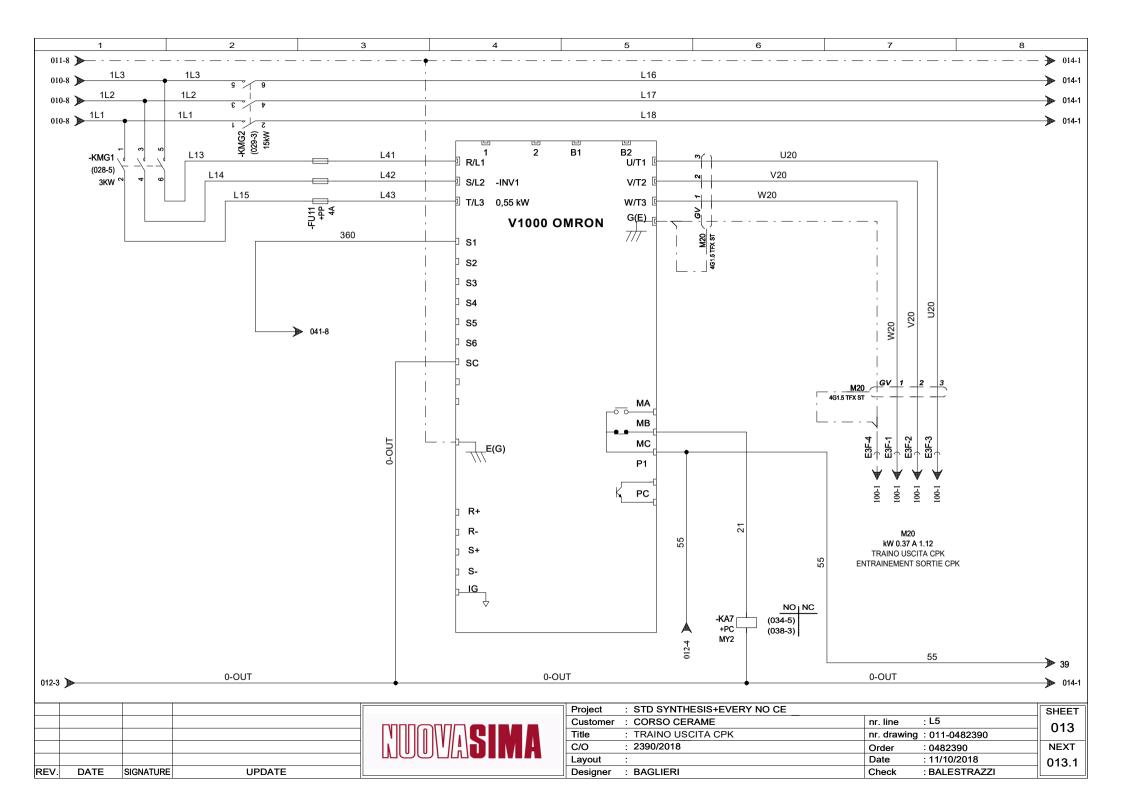
Project	: STD SYNTHESIS+EVERY NO CE		
Customer	: CORSO CERAME	nr. line : L5	008.1
Title	: RIEPILOGO CAN OPEN PEDANA CPK	nr. drawing: 011-0482390	000.1
C/O	: 2390/2018	Order : 0482390	NEXT
Layout	:	Date : 11/10/2018	009
Designer	: BAGLIERI	Check : BALESTRAZZI	

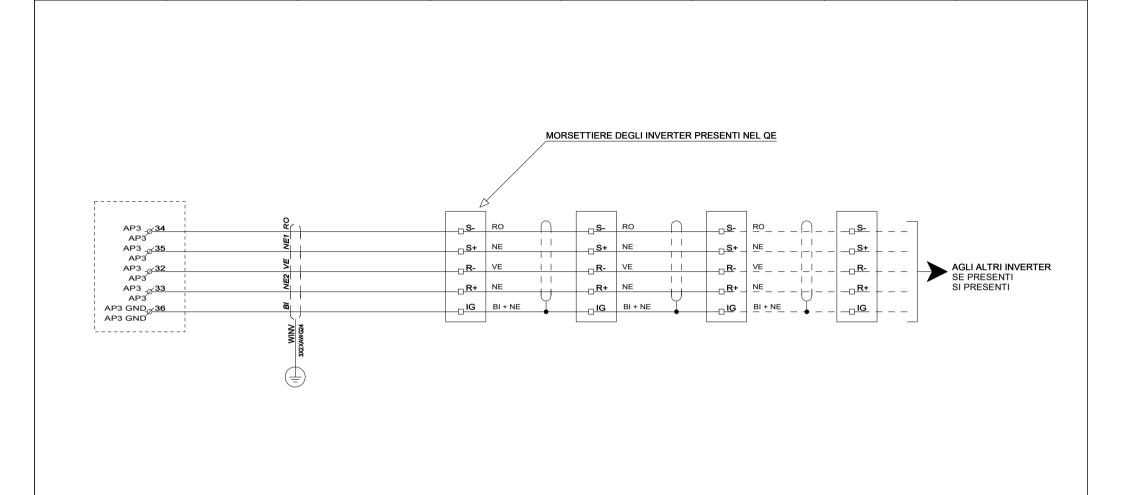








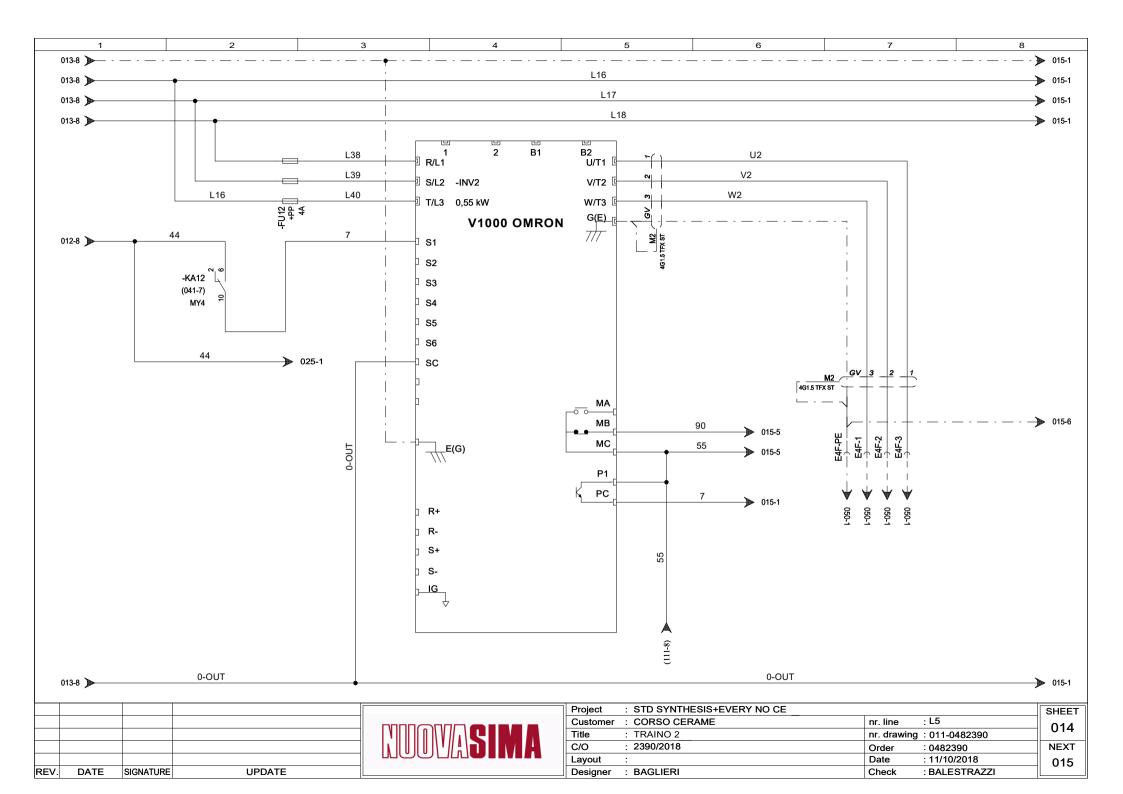


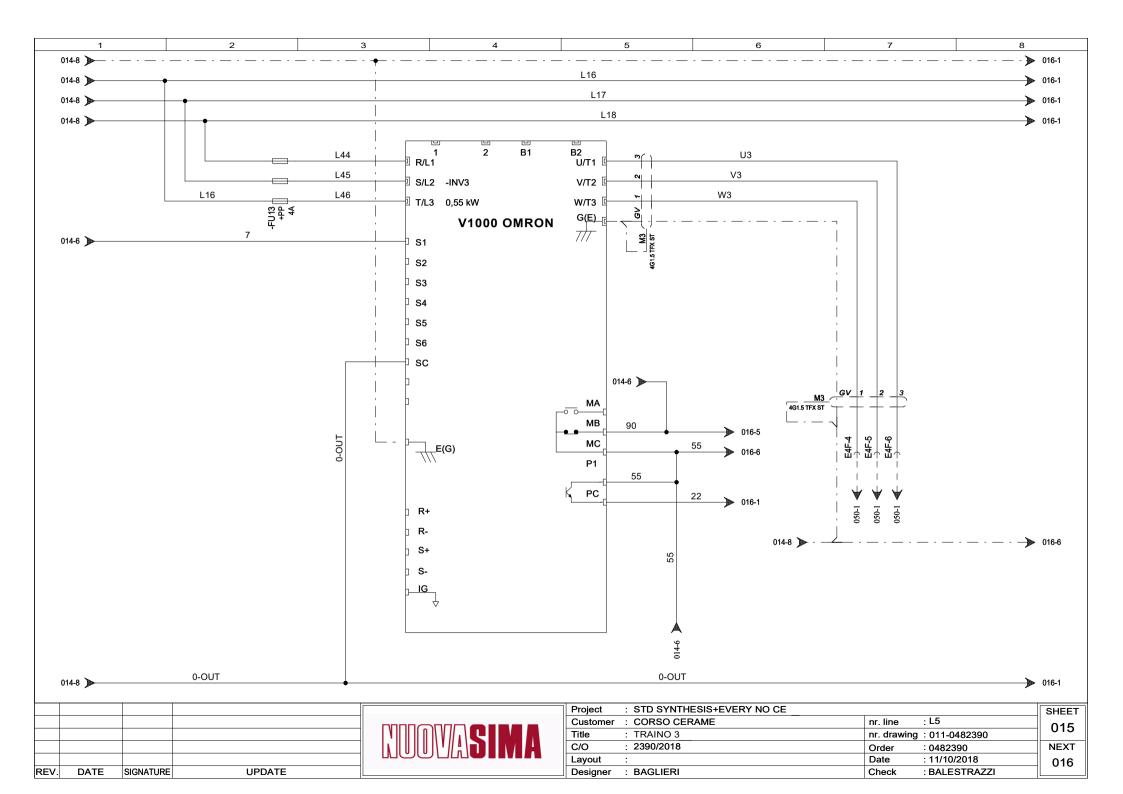


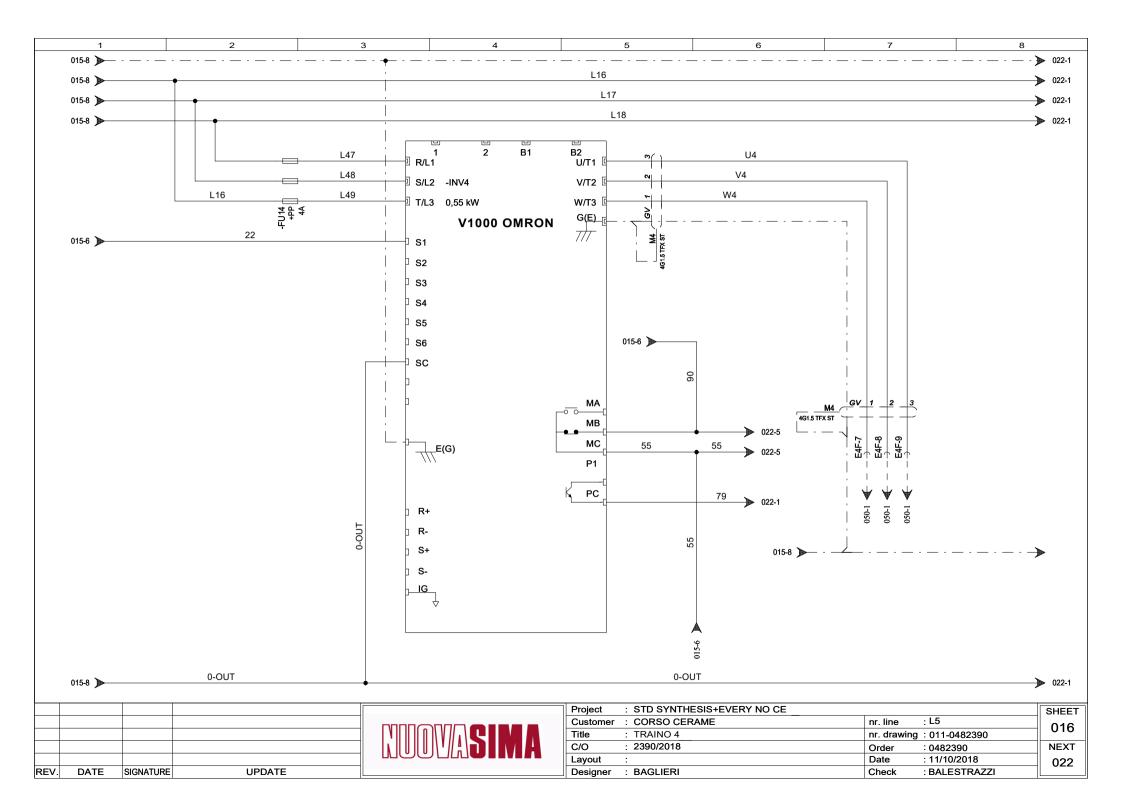
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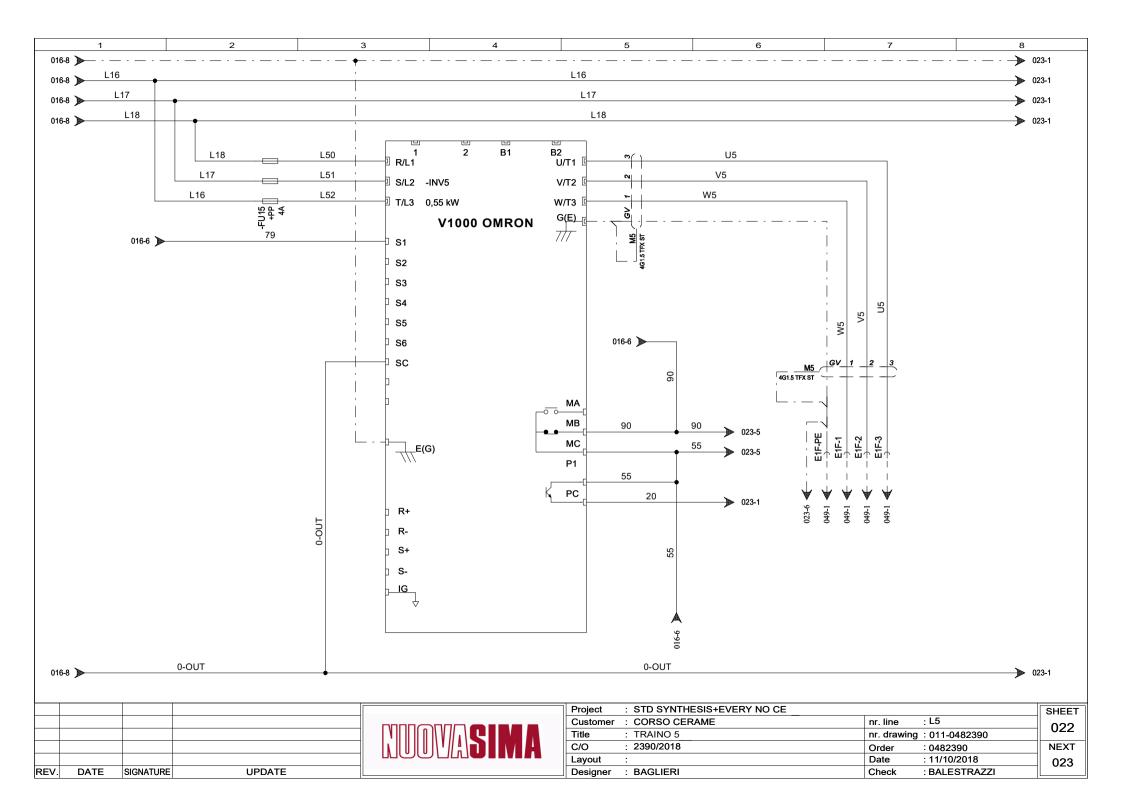


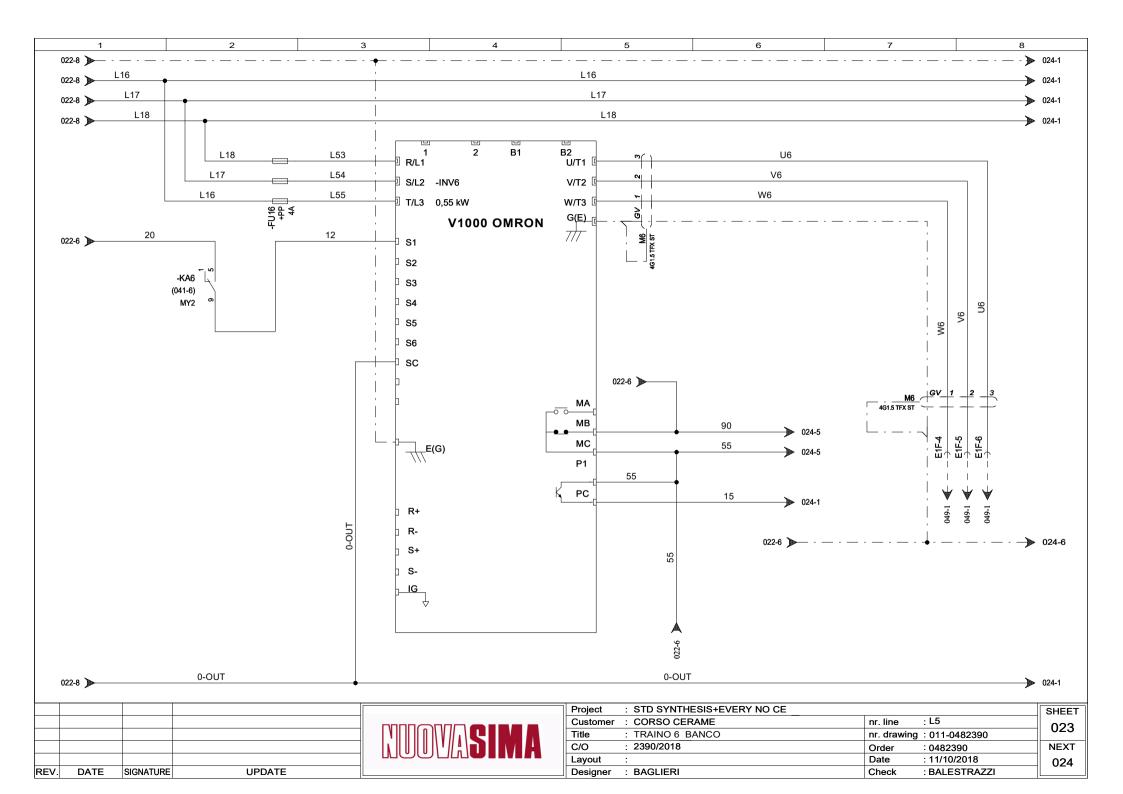
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Customer	: CORSO CERAME	nr. line : L5	013.1
Title	: COLLEGAMENTO SERIALE INVERTER	nr. drawing: 011-0482390	013.1
C/O	: 2390/2018	Order : 0482390	NEXT
Layout	:	Date : 11/10/2018	014
Designer	: BAGLIERI	Check : BALESTRAZZI	

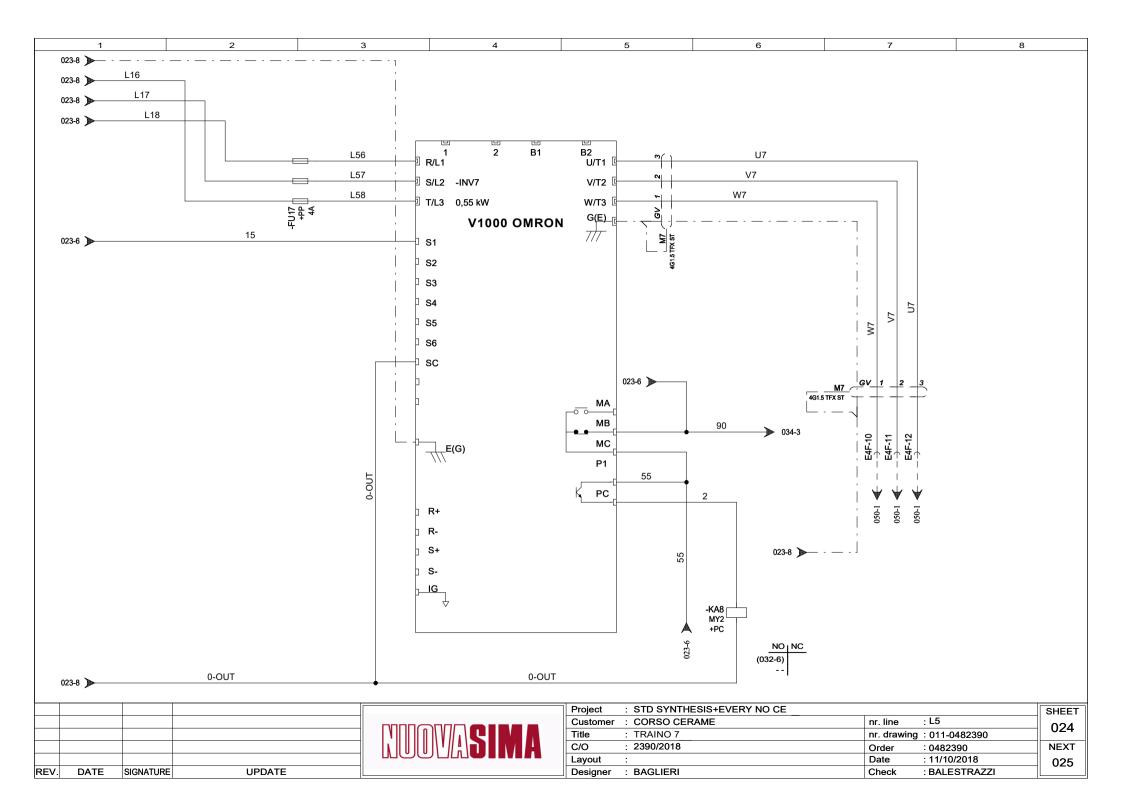


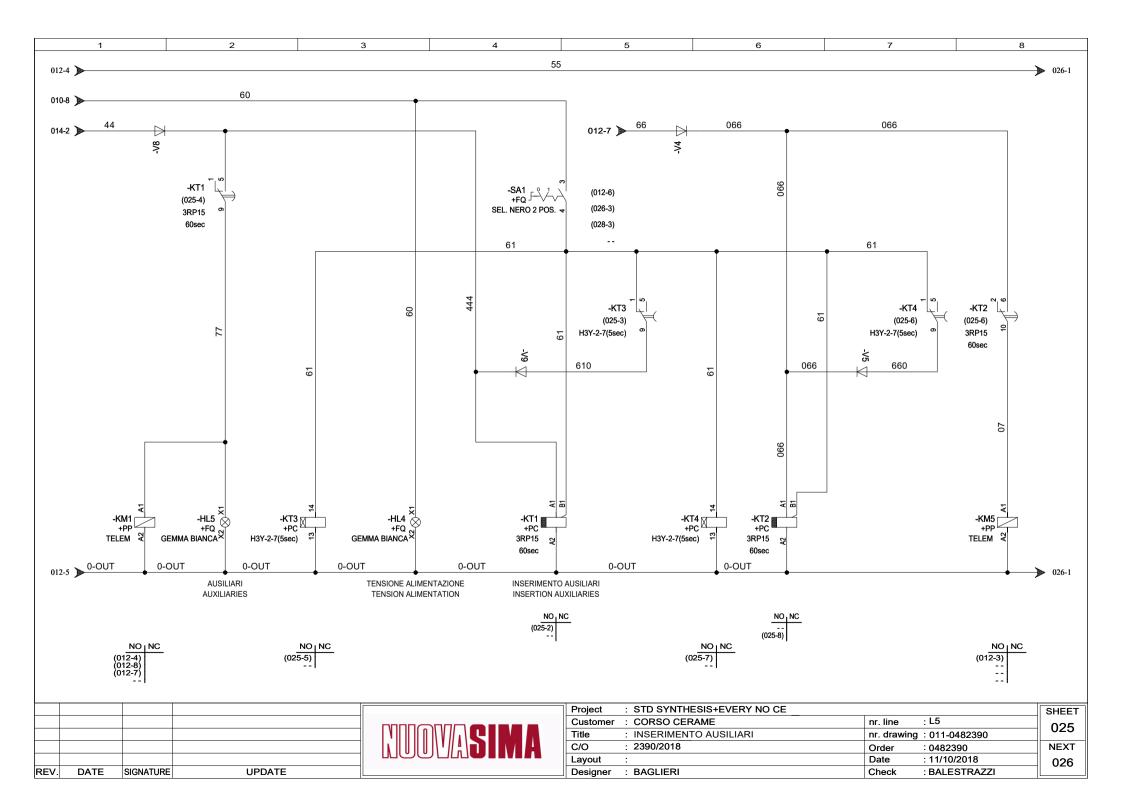


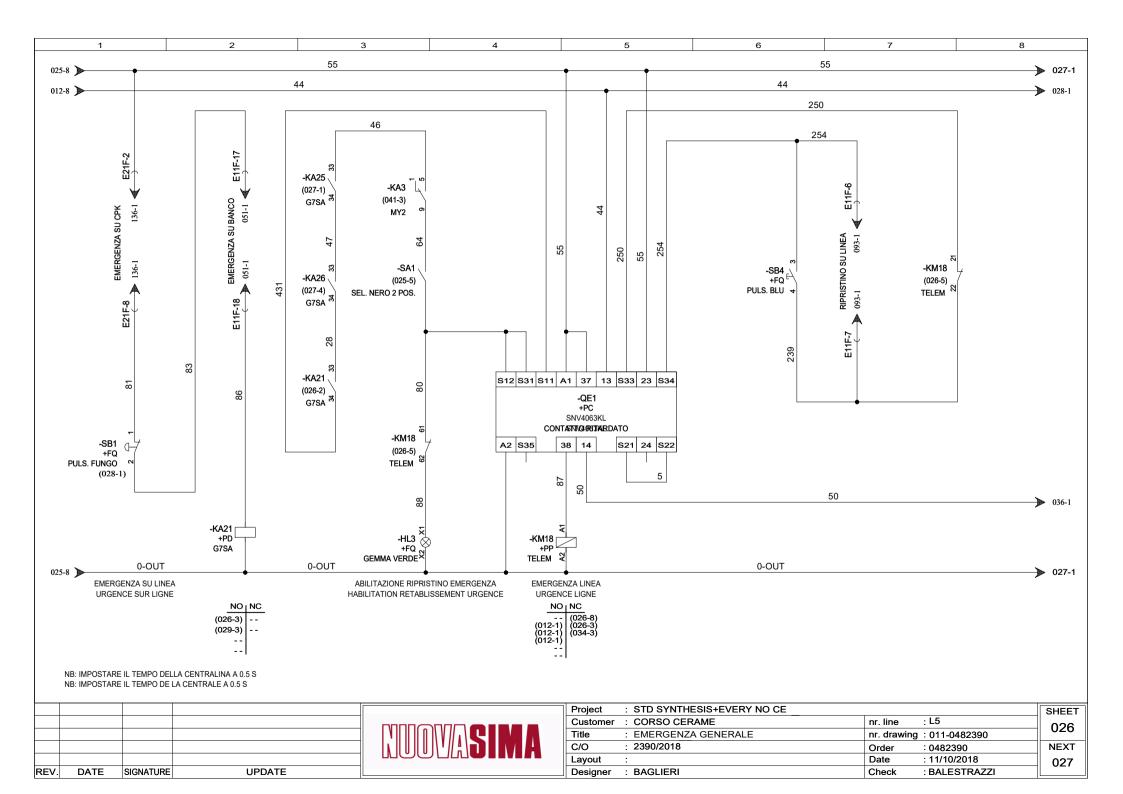


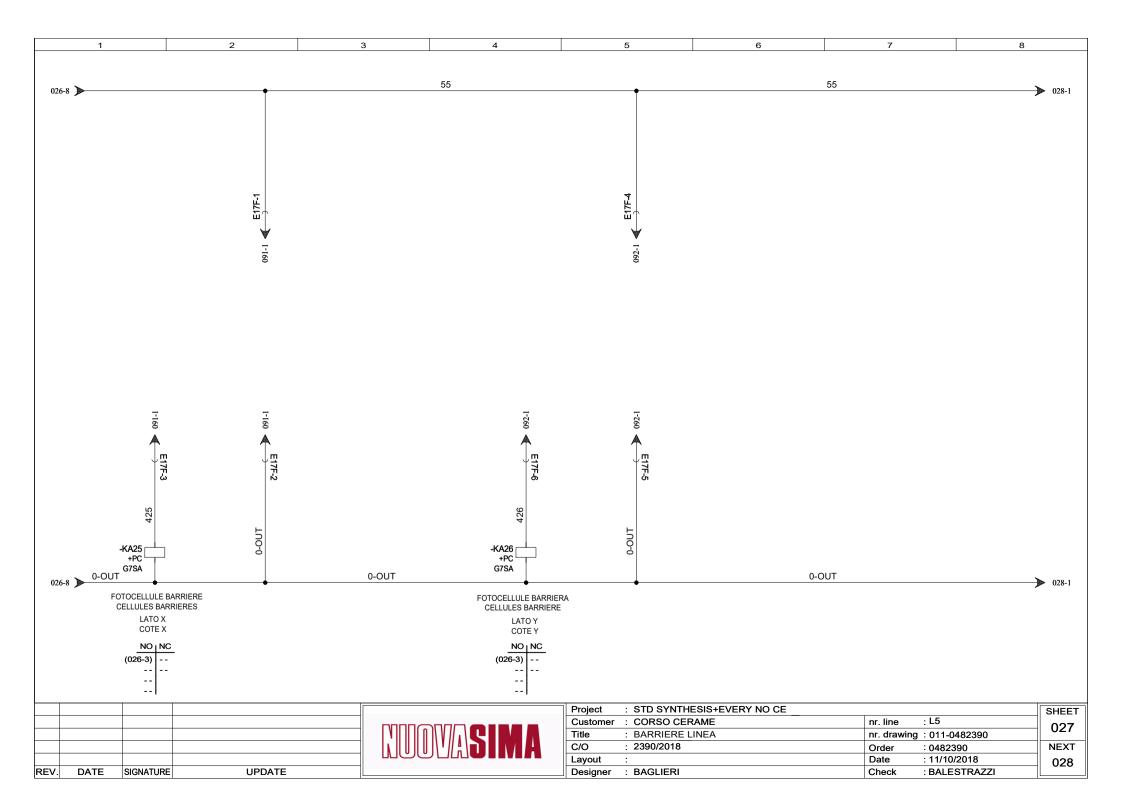


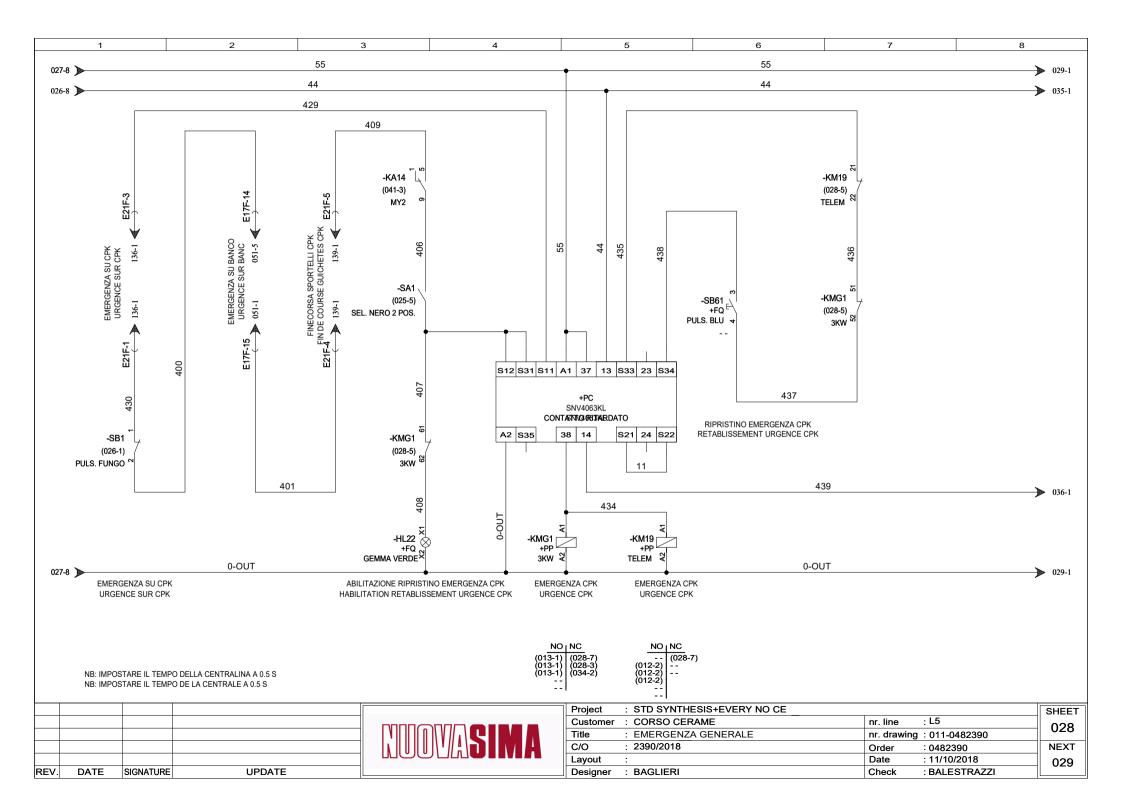


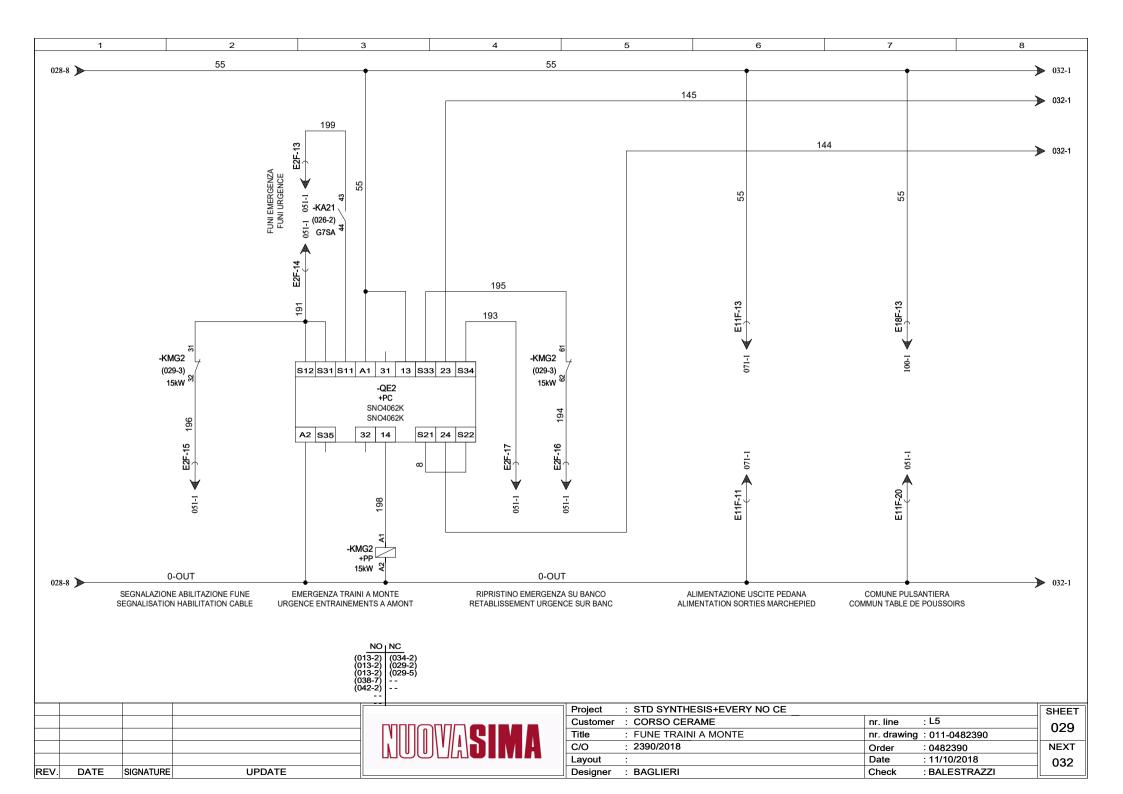


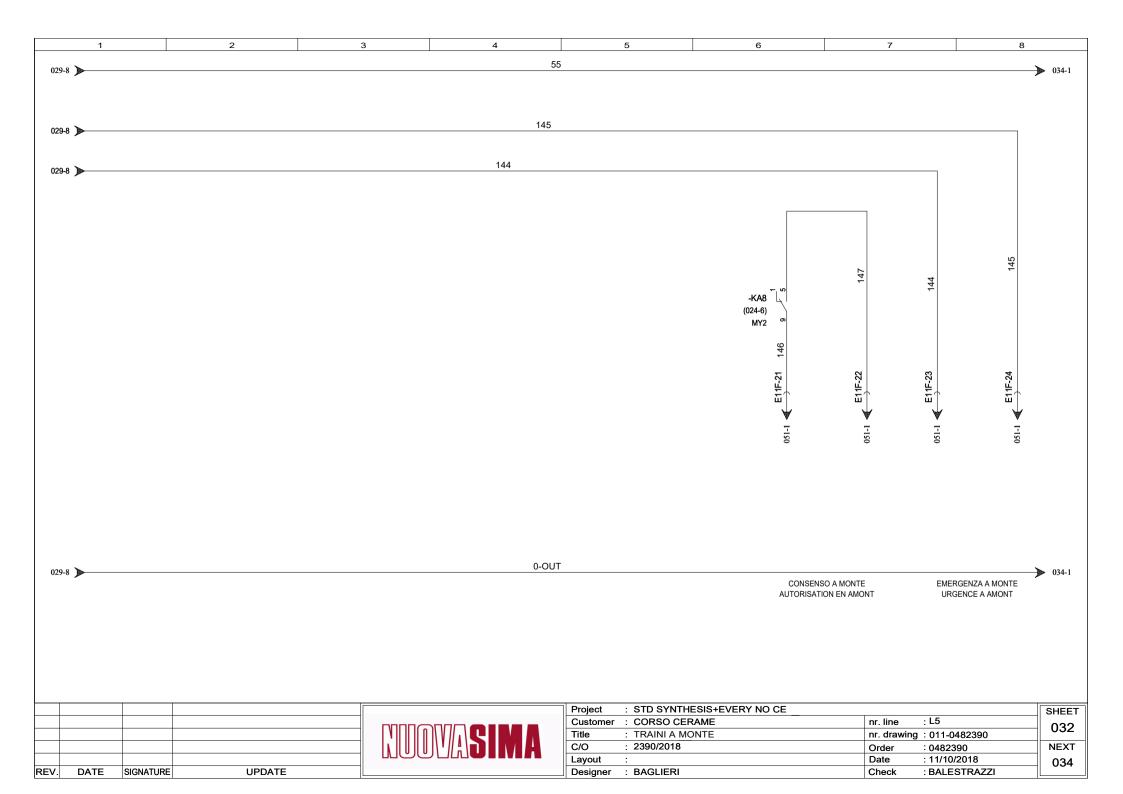


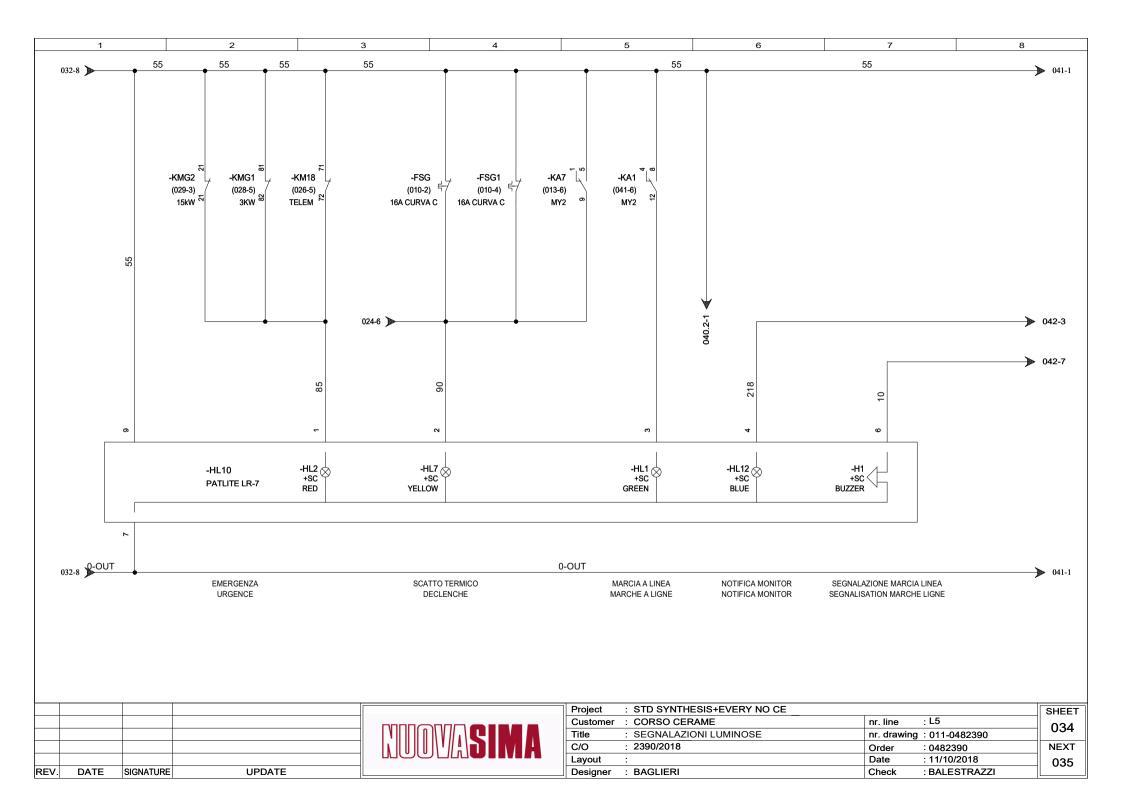


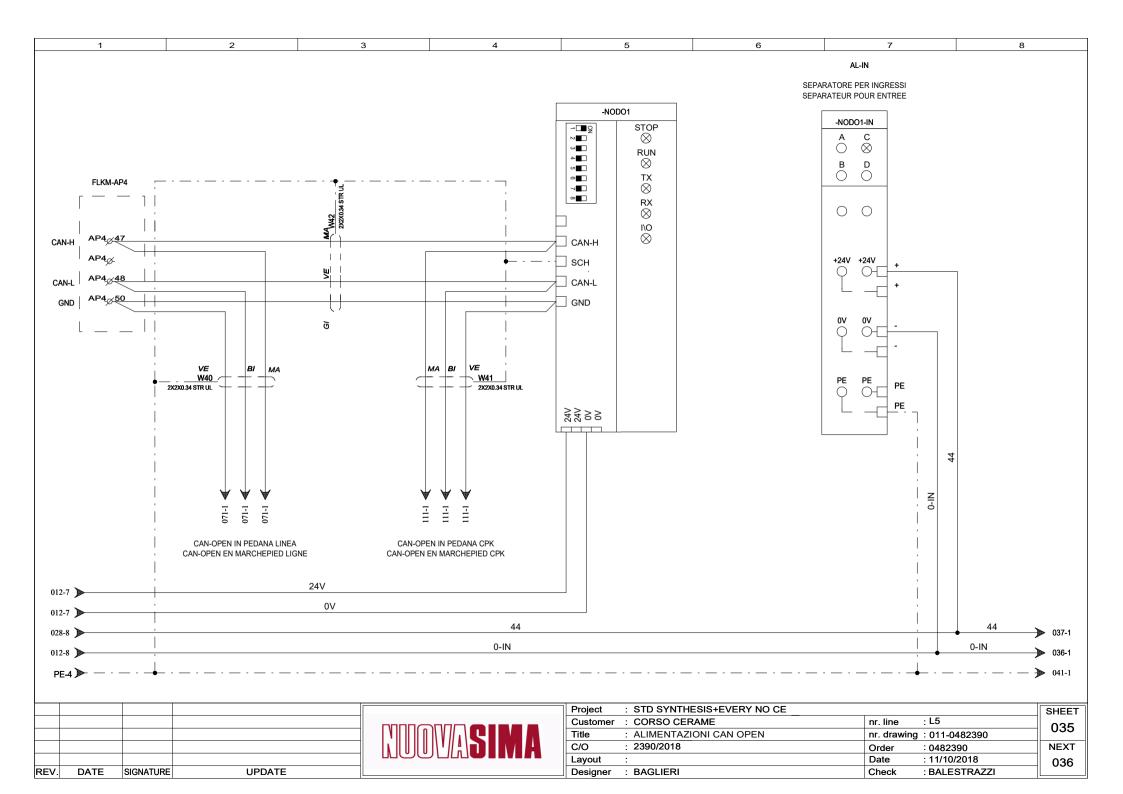


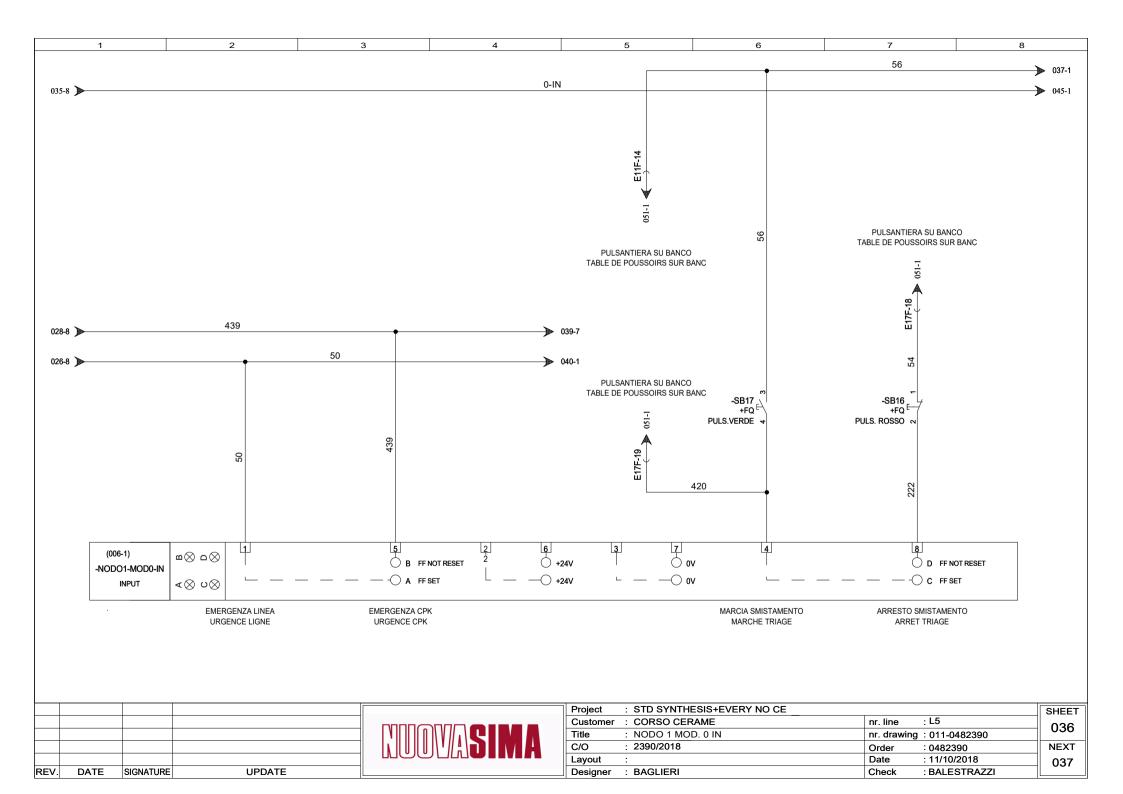


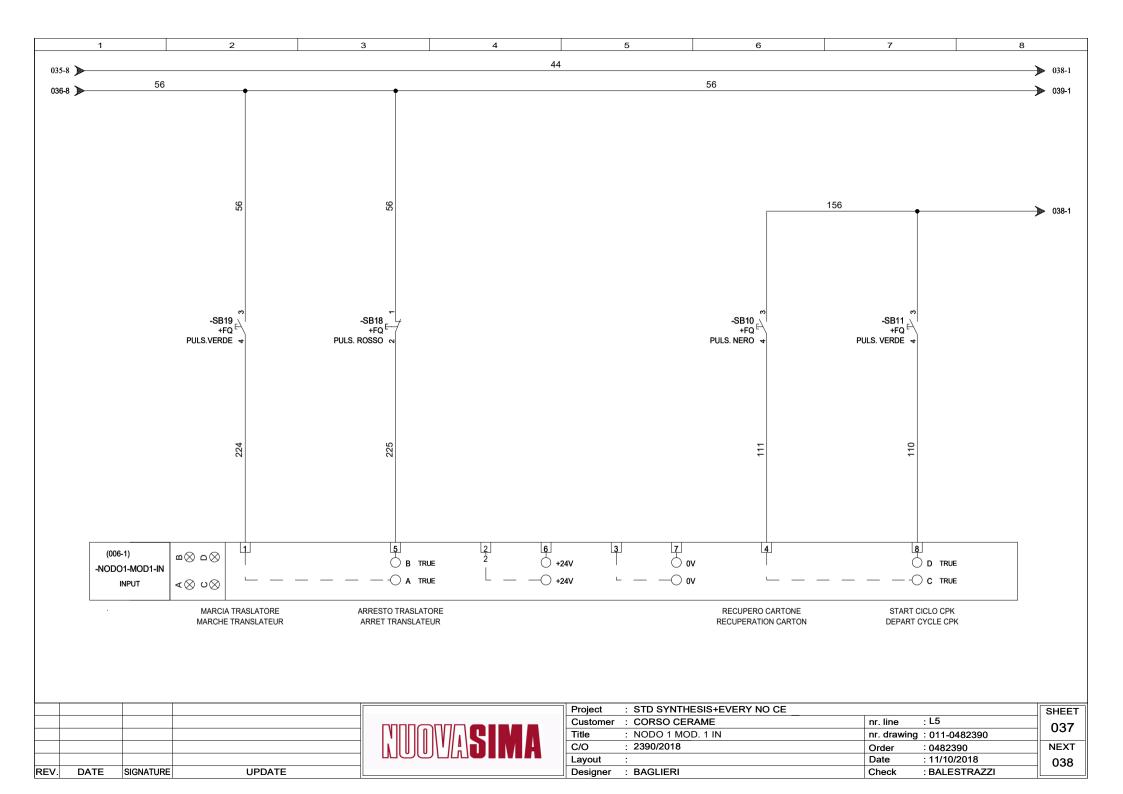


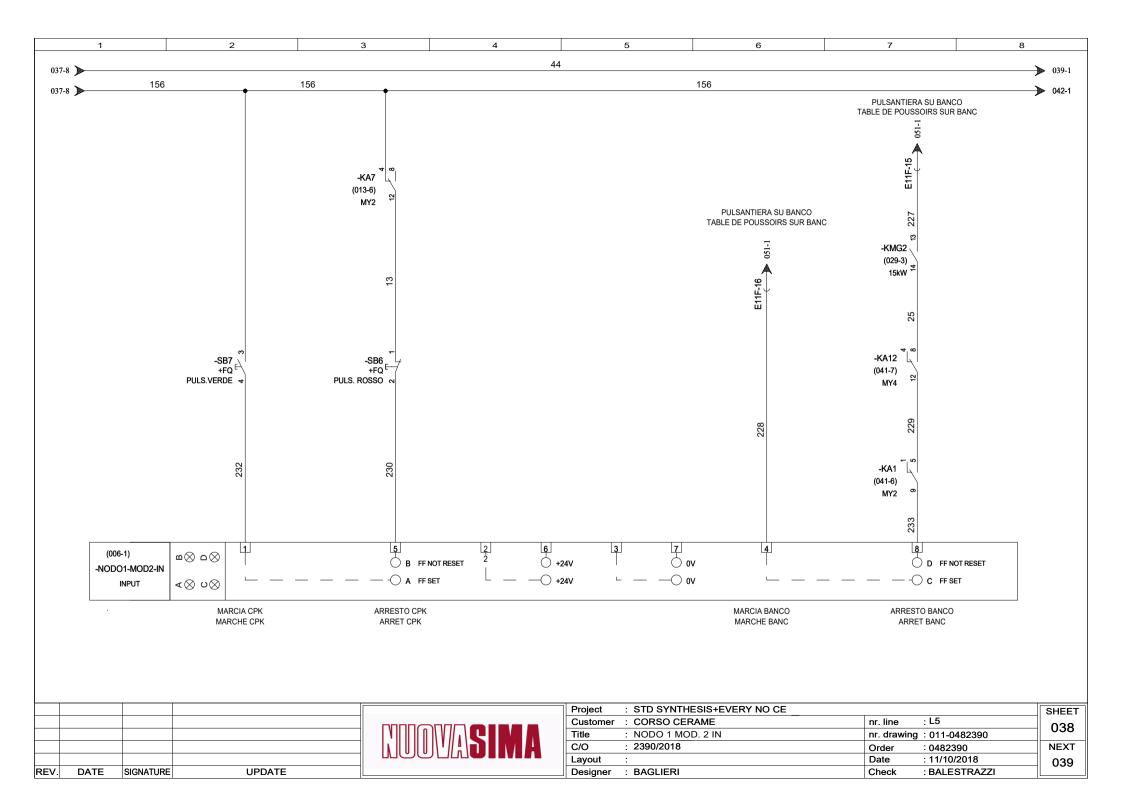


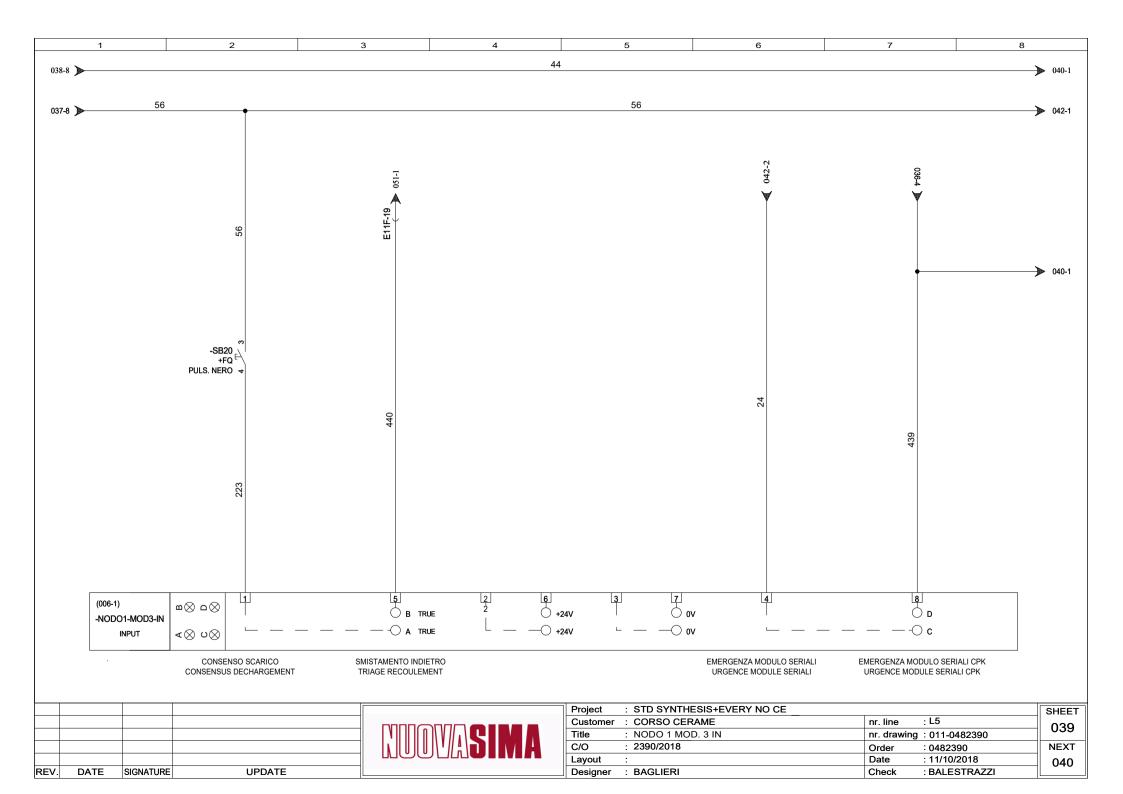


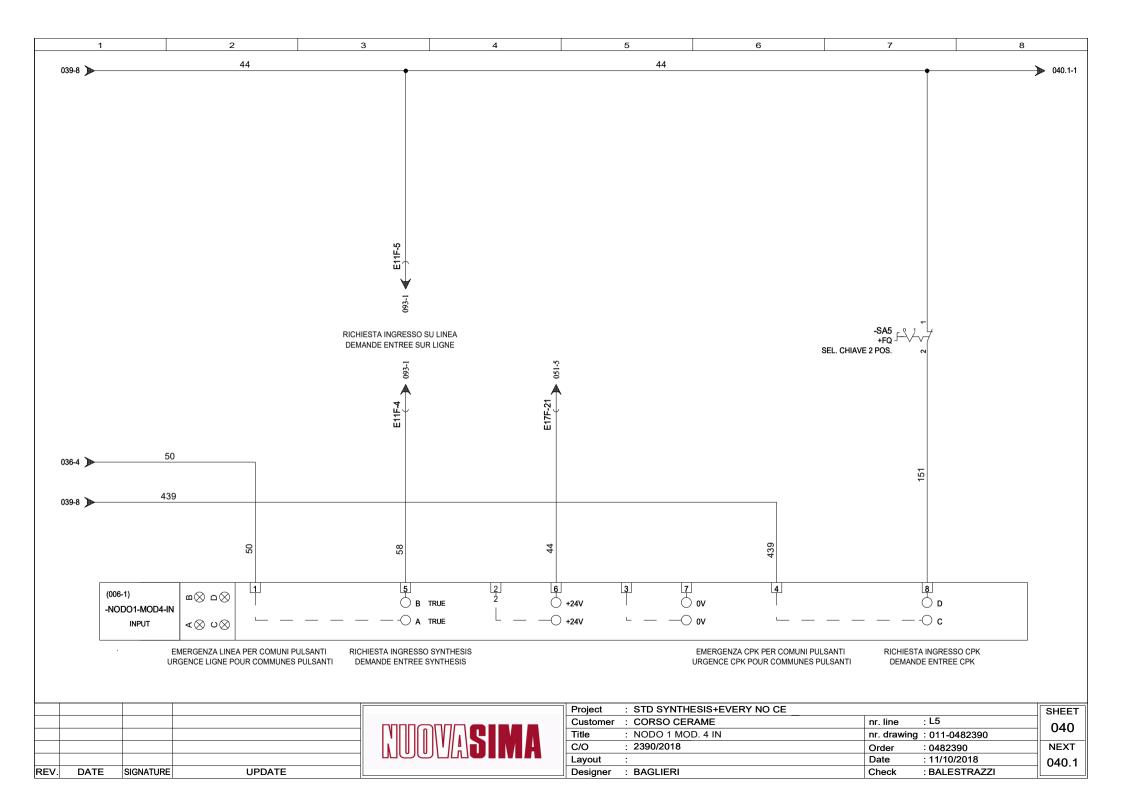


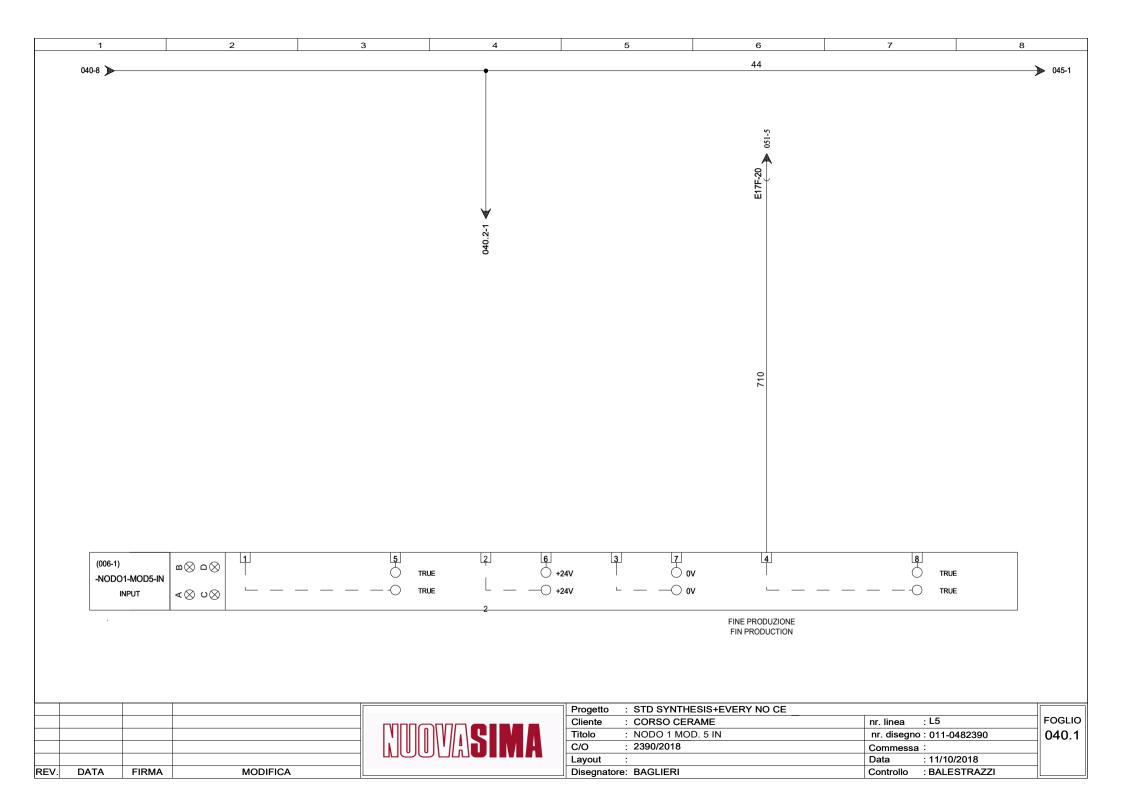


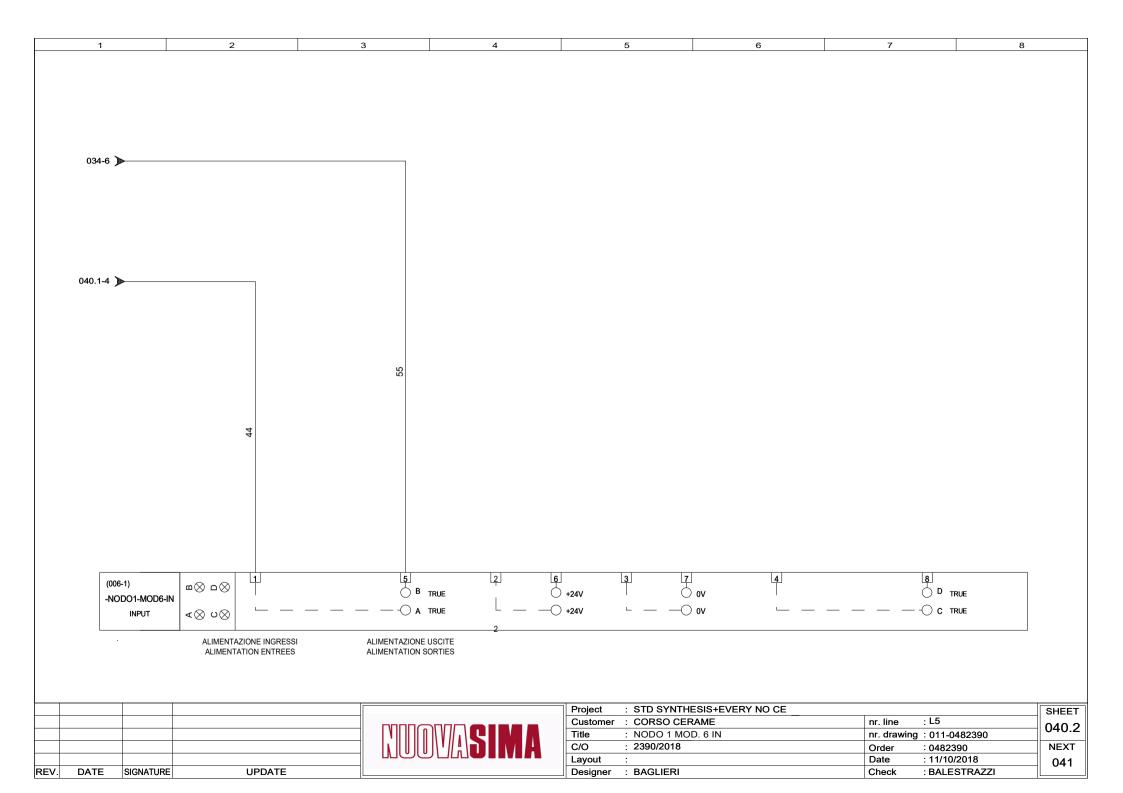


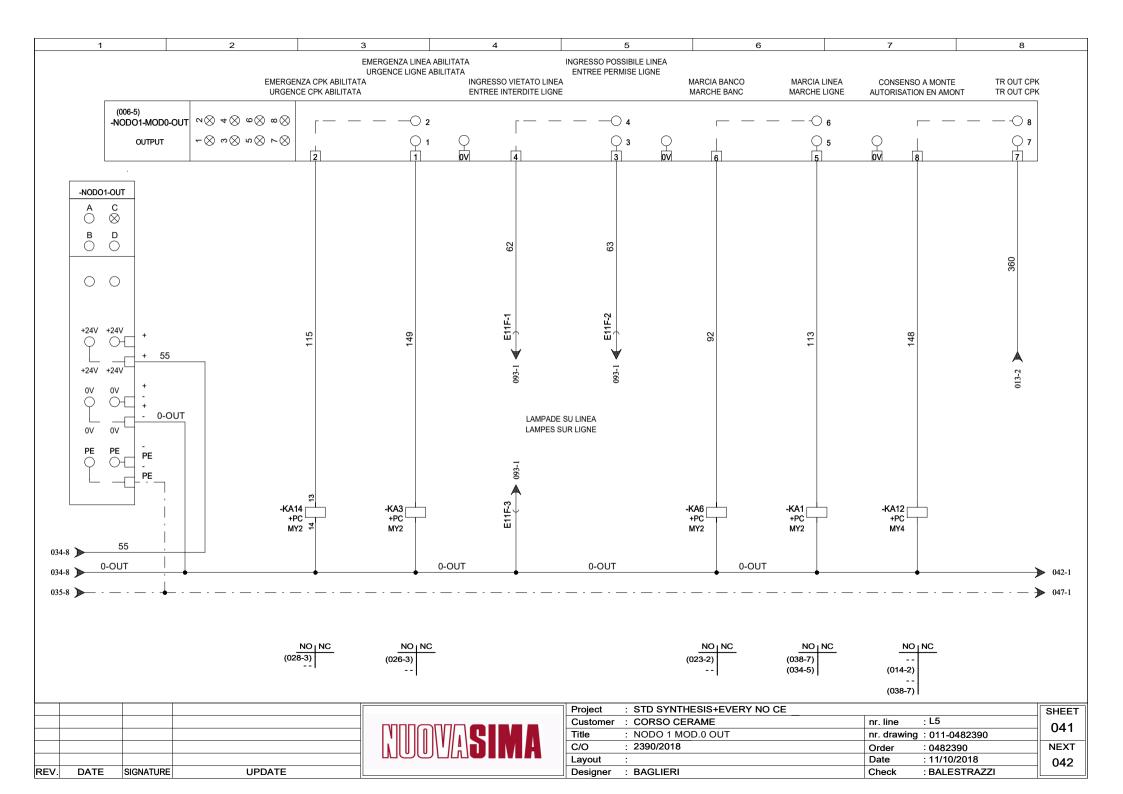


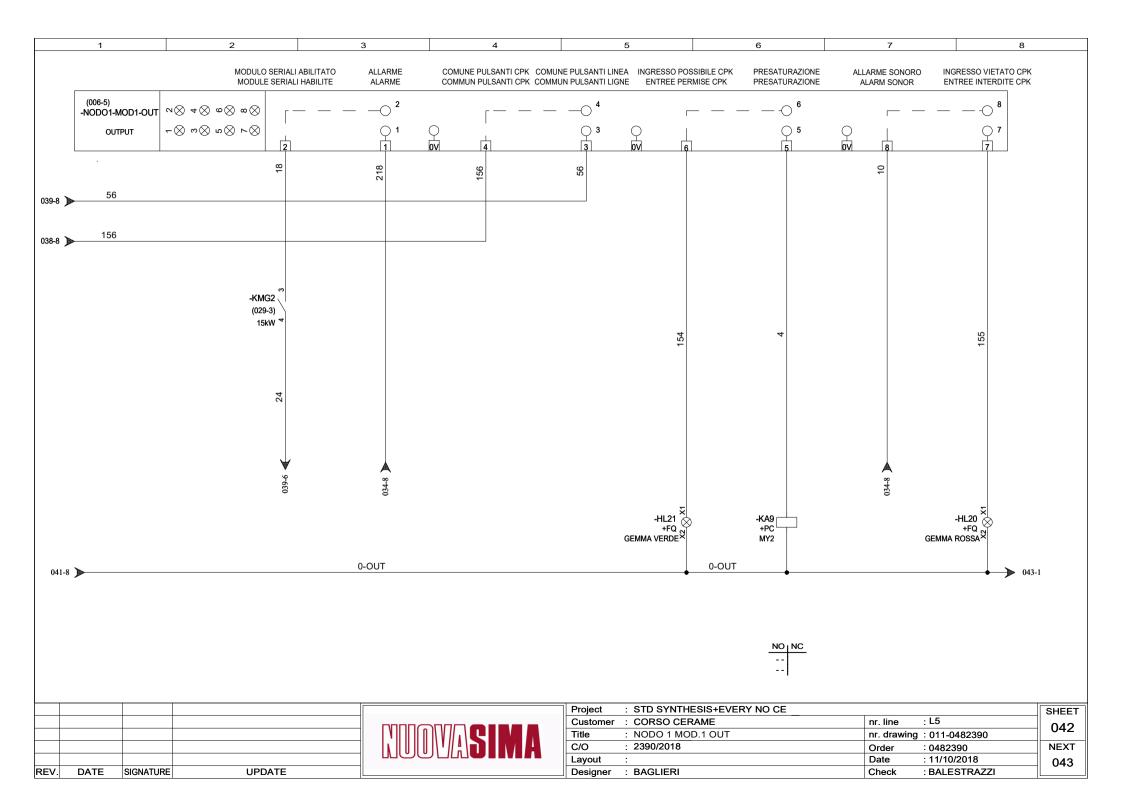












6 0-OUT 042-8 : STD SYNTHESIS+EVERY NO CE Project SHEET Customer : CORSO CERAME : L5 nr. line 043 Title : NODO 1 MOD.2 OUT nr. drawing : 011-0482390 C/O : 2390/2018 NEXT Order : 0482390

Layout

Designer : BAGLIERI

DATE

SIGNATURE

UPDATE

: 11/10/2018

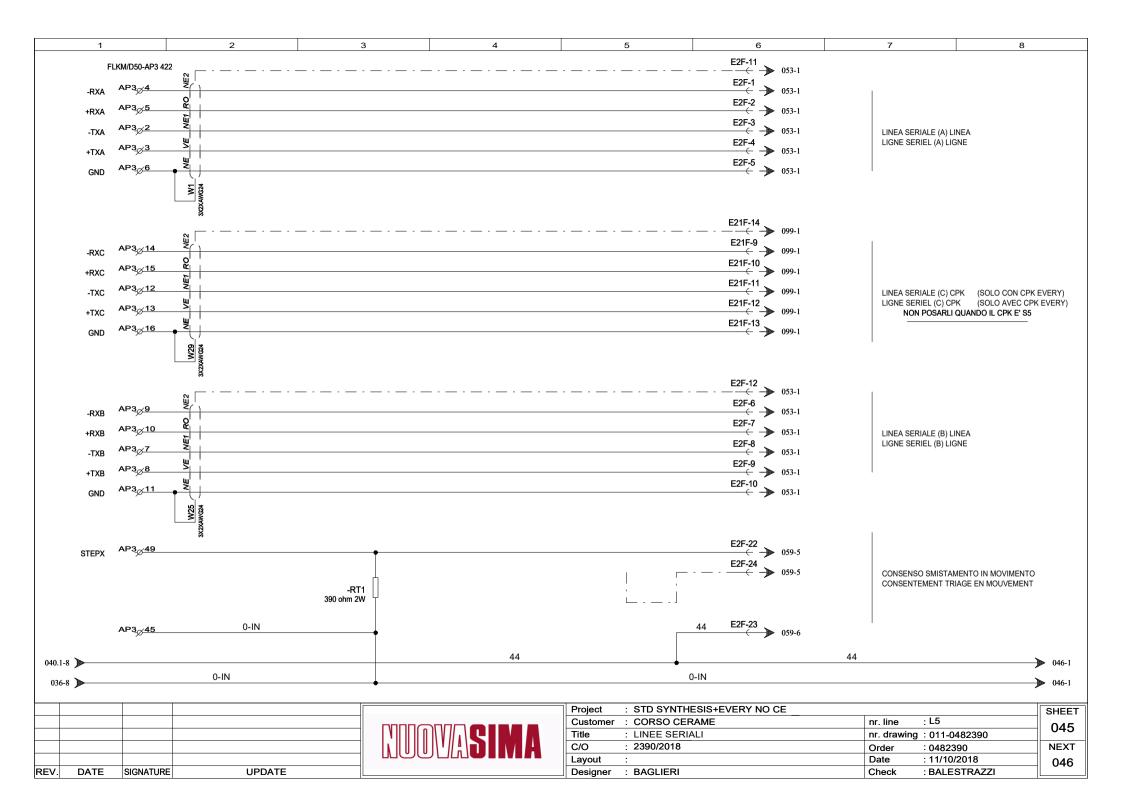
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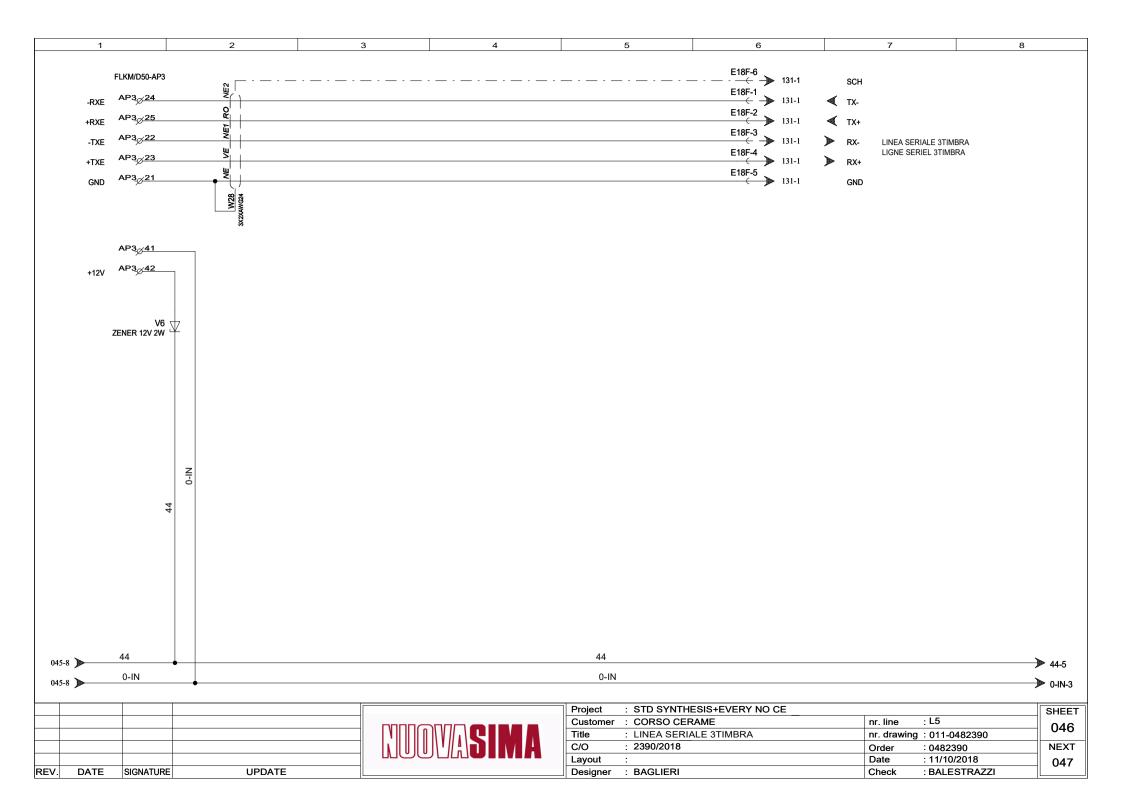
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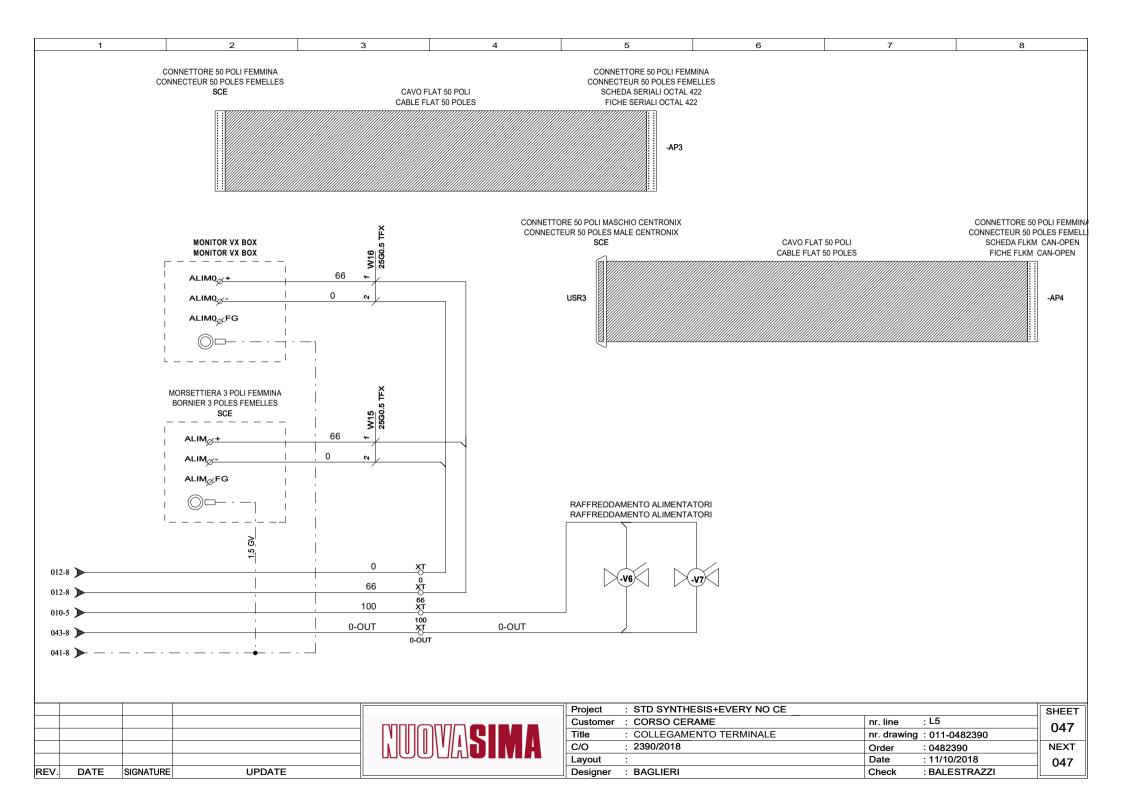
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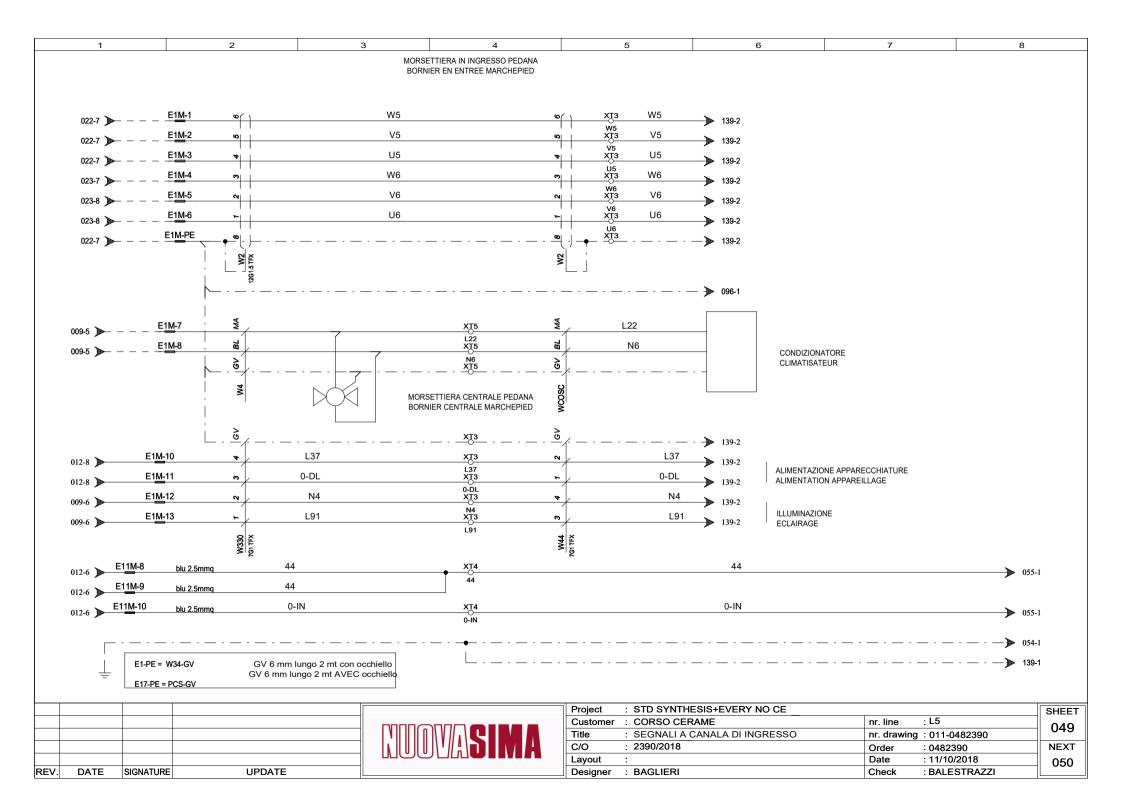
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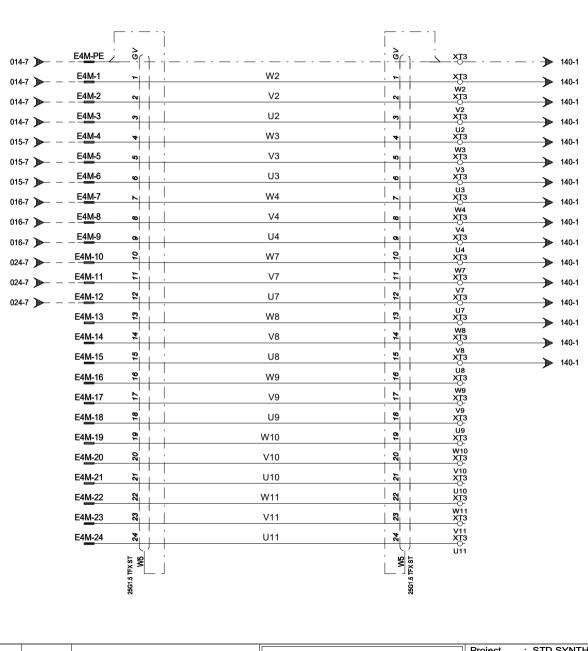
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				Project : STD SYNTHESIS	+EVERY NO CE		SHEE
				Customer : CORSO CERAME		nr. line : L5	
				Title : FOGLIO LIBERO		nr. drawing : 011-048	044
				C/O · 2390/2018		Order : 049330	O NEY
			AMIGAVU	C/O : 2390/2018		Order : 048239	0 NEX
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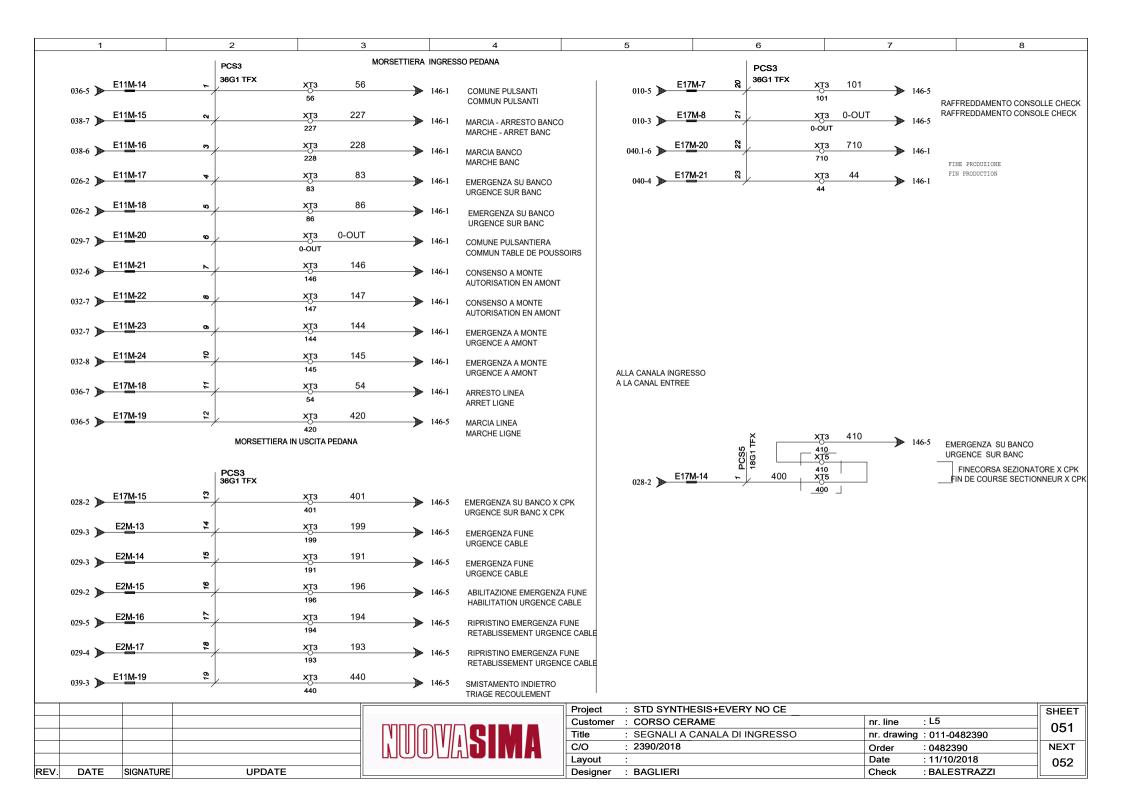




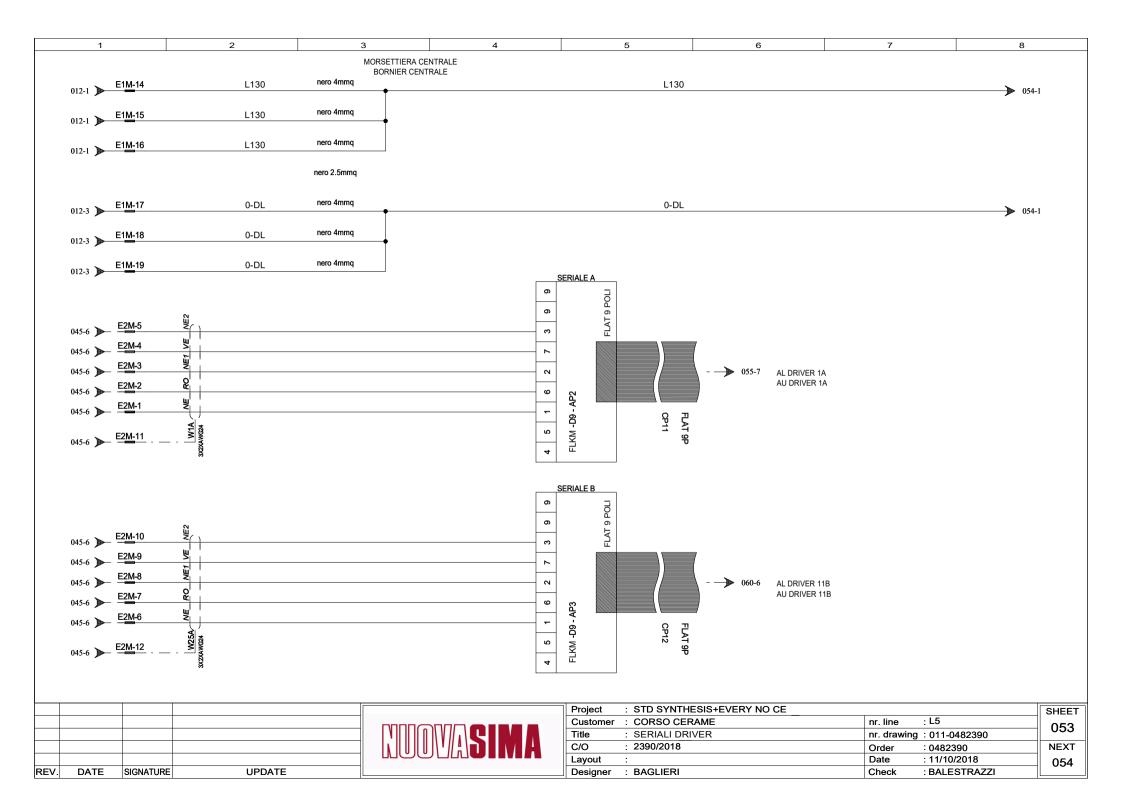
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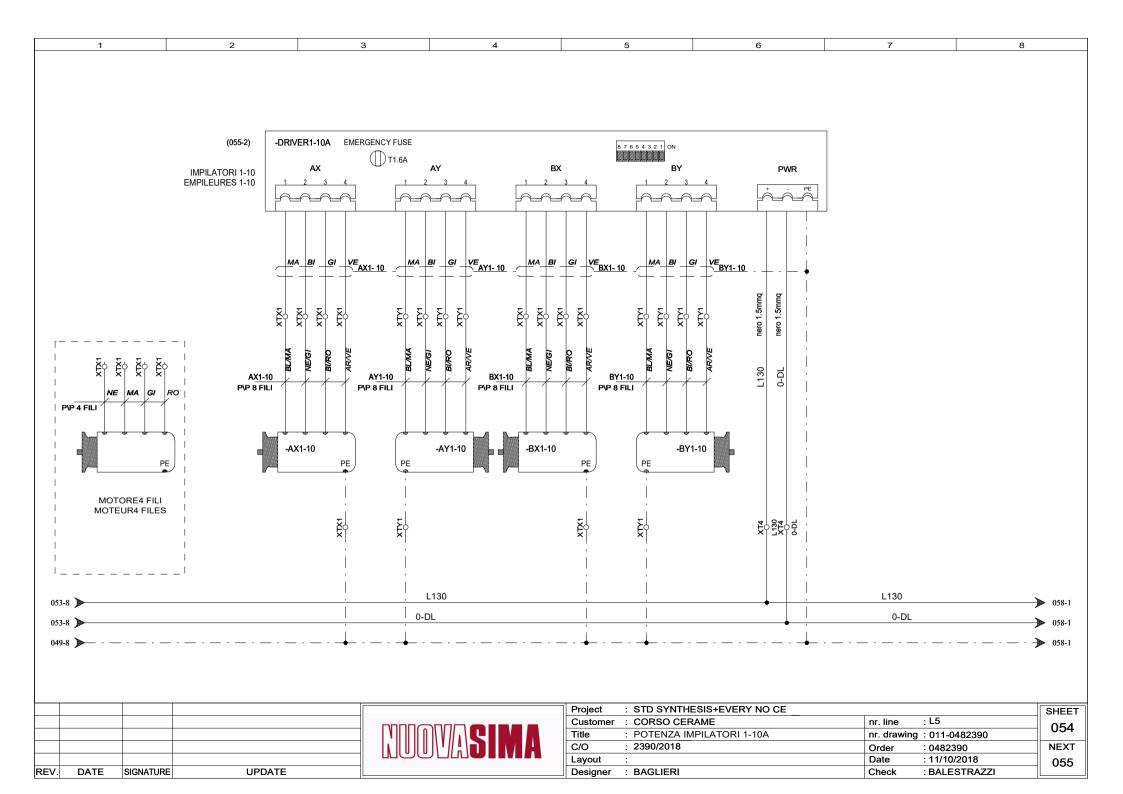
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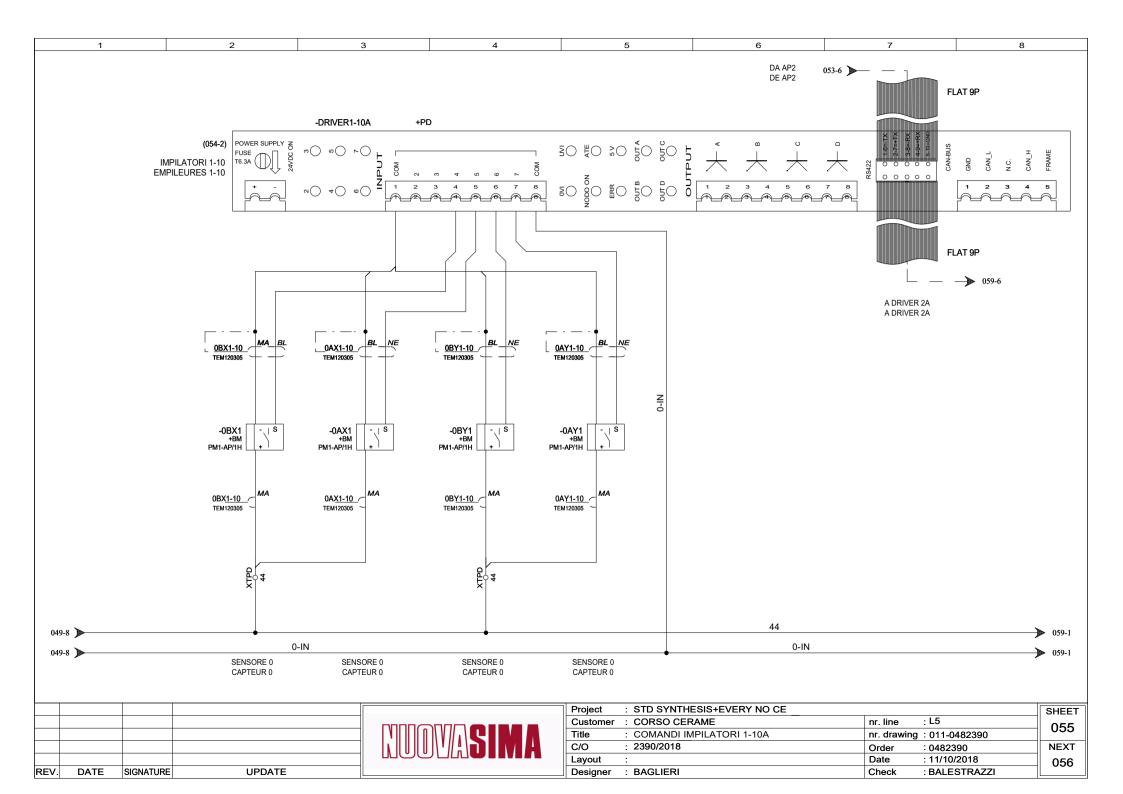
Project	: STD SYNTHESIS+EVERY NO CE		SHEET
Customer	: CORSO CERAME	nr. line : L5	050
Title	: SEGNALI A CANALA DI INGRESSO	nr. drawing: 011-0482390	030
C/O	: 2390/2018	Order : 0482390	NEXT
Layout	:	Date : 11/10/2018	051
Designer	: BAGLIERI	Check : BALESTRAZZI	



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IS+EVERY NO CE		SHEE
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ΛI	E	E nr. line : L5 nr. drawing : 011-0482390

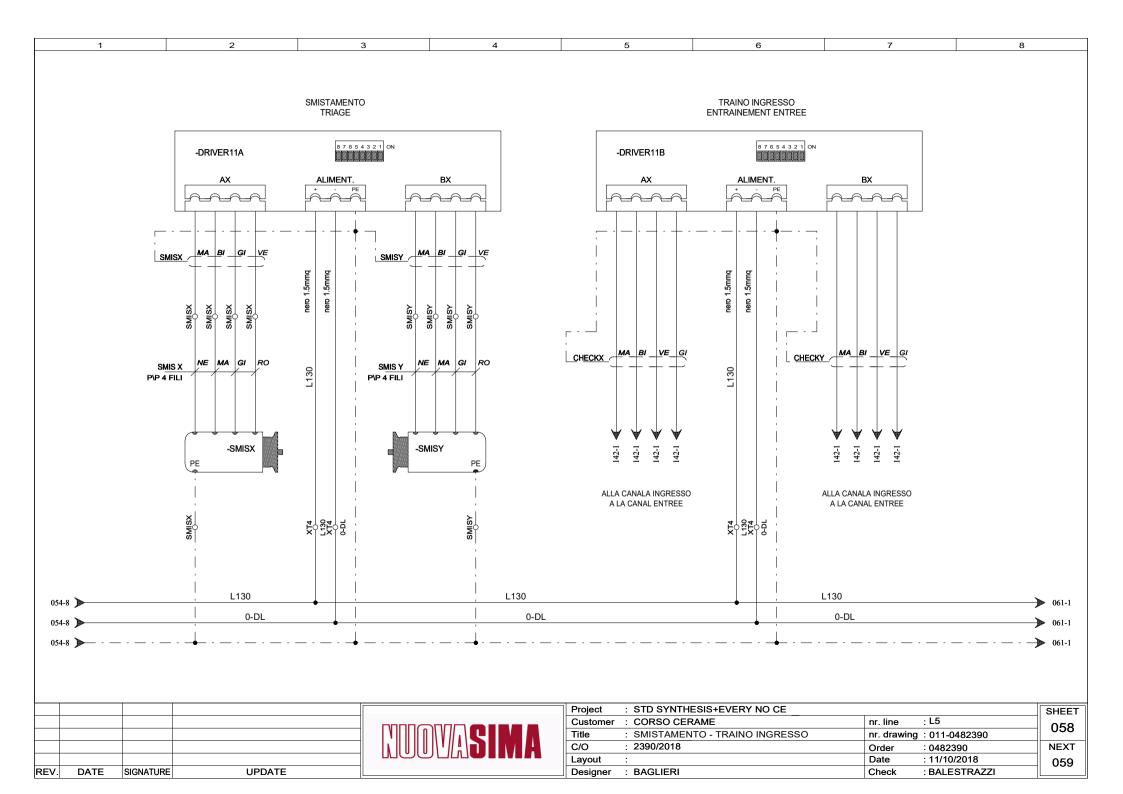


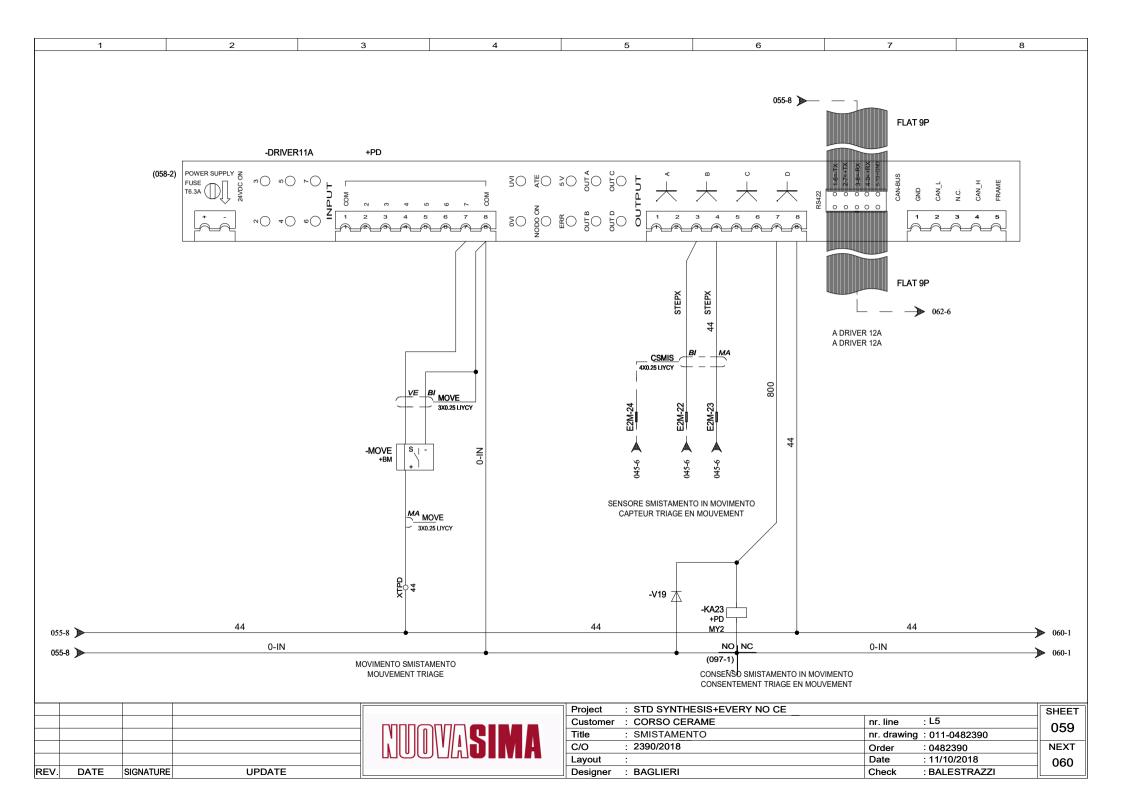


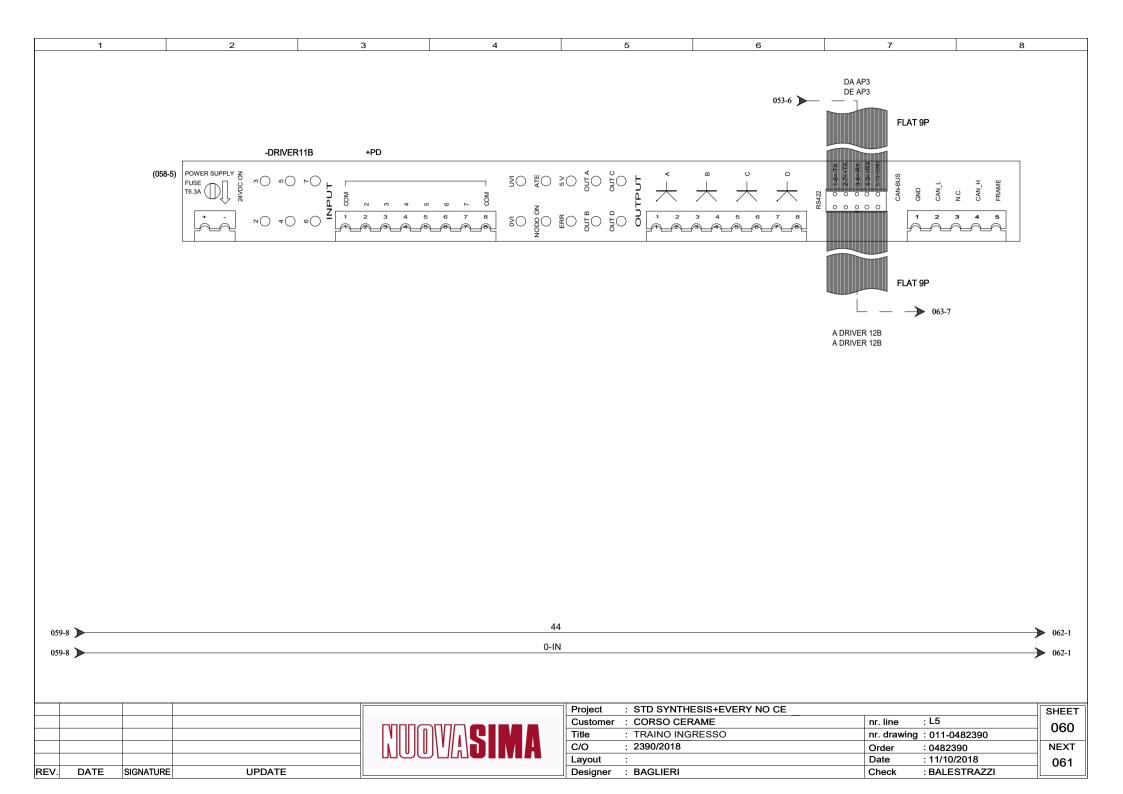


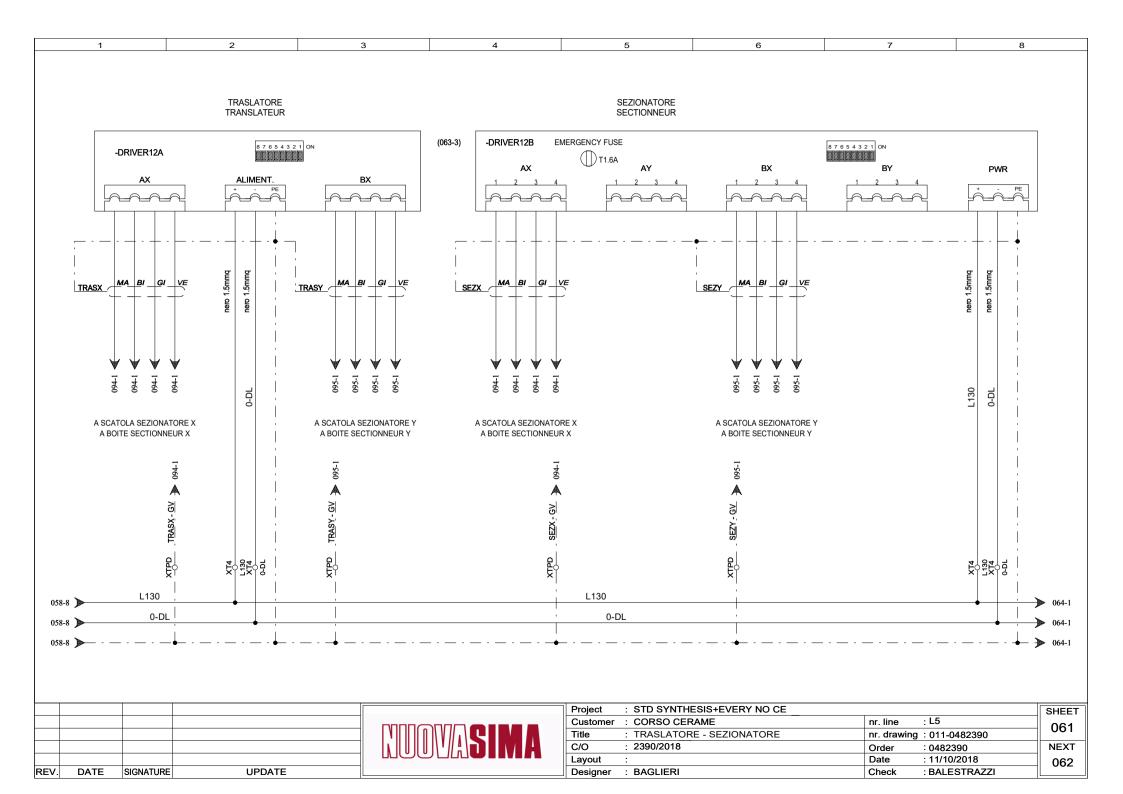
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				Project : STD SYNTHE	SIS+EVERY NO CE		SHEE
				Customer : CORSO CER	AME	nr. line : L5	056
			DVASIMA	Title : POTENZA IM	IPILATORI DOPPI	nr. drawing : 011-	0402390
I I				C/O : 2390/2018		Order : 0482	390 NEX
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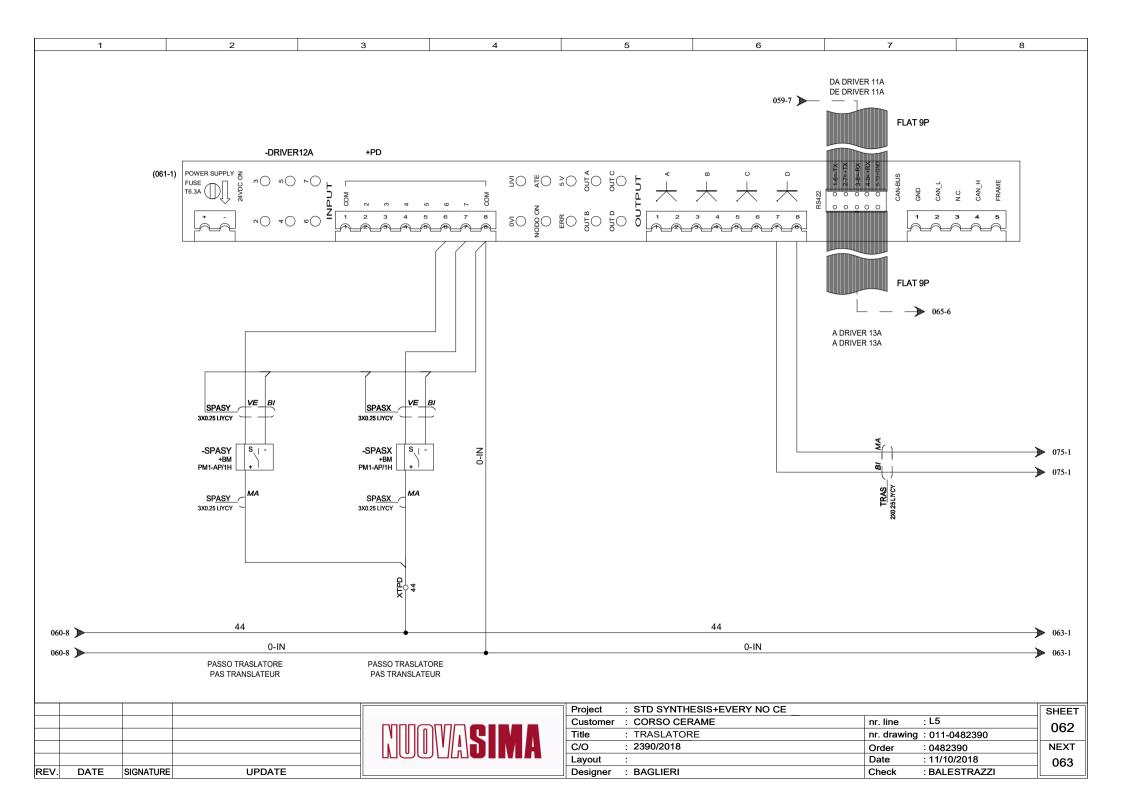
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				Customer : CORSO CERA	AME	nr. line : L5	0.53
				Customer : CORSO CERA Title : COMANDI IMI	SIS+EVERY NO CE AME PILATORI DOPPI	nr. drawing : 011-04	182390 057
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DATE SIGNATUR	E UPDATE		OVASIMA	Customer : CORSO CERA Title : COMANDI IMI	AME	nr. drawing : 011-04 Order : 04823 Date : 11/10/	182390 057

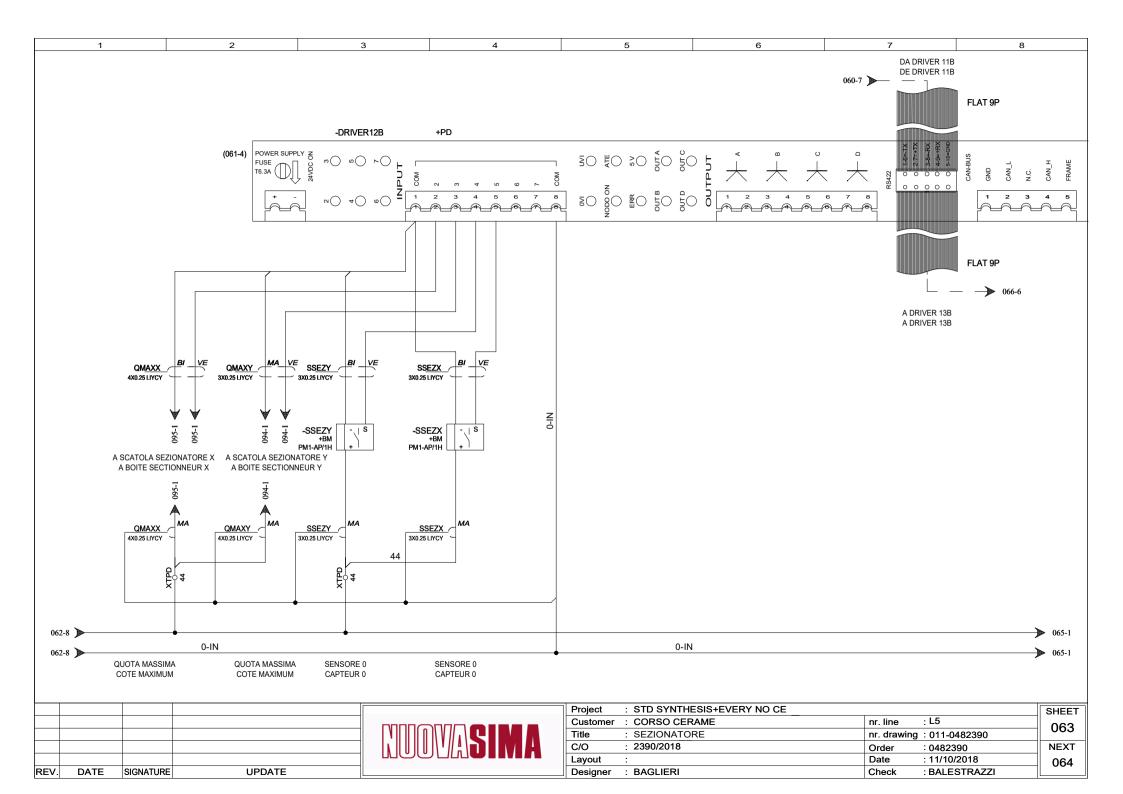


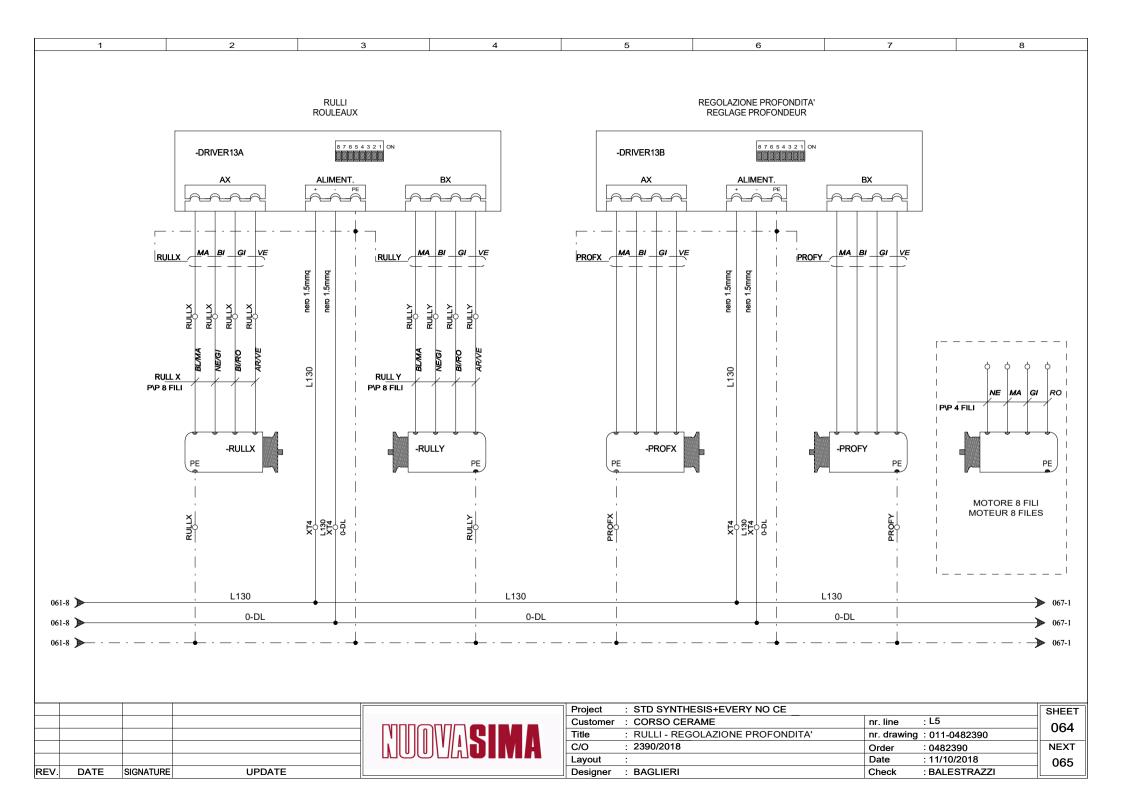


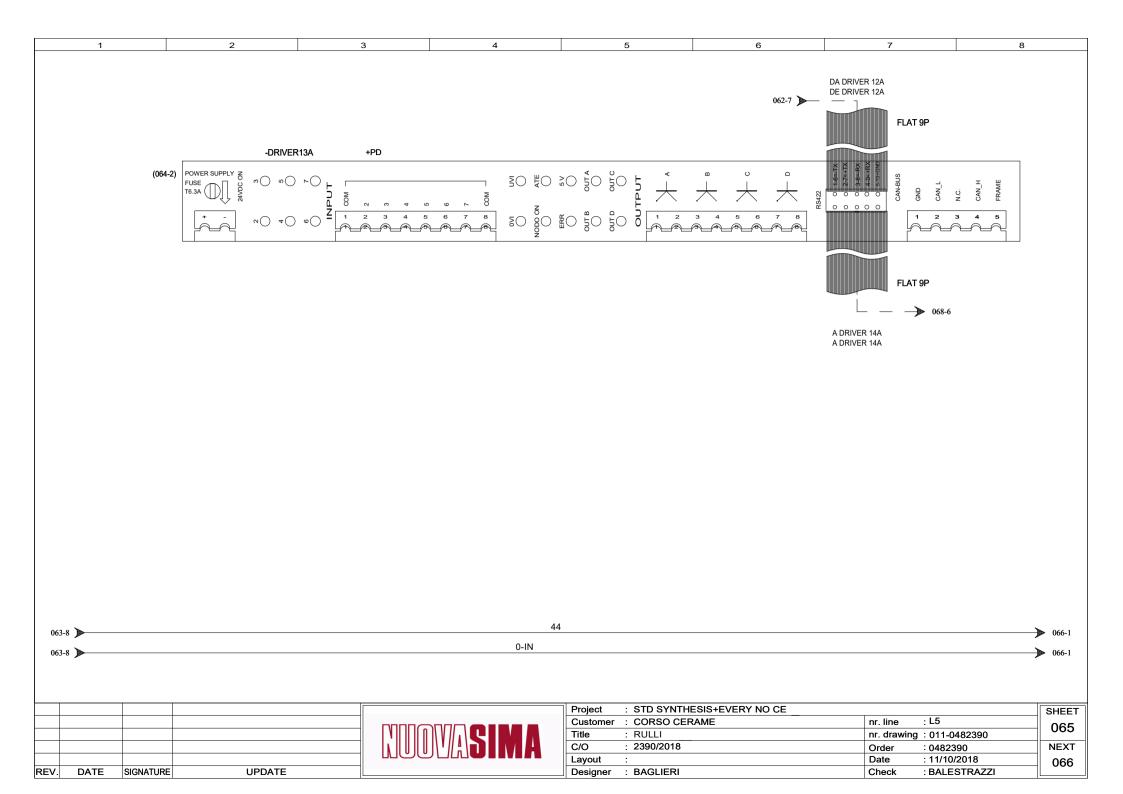


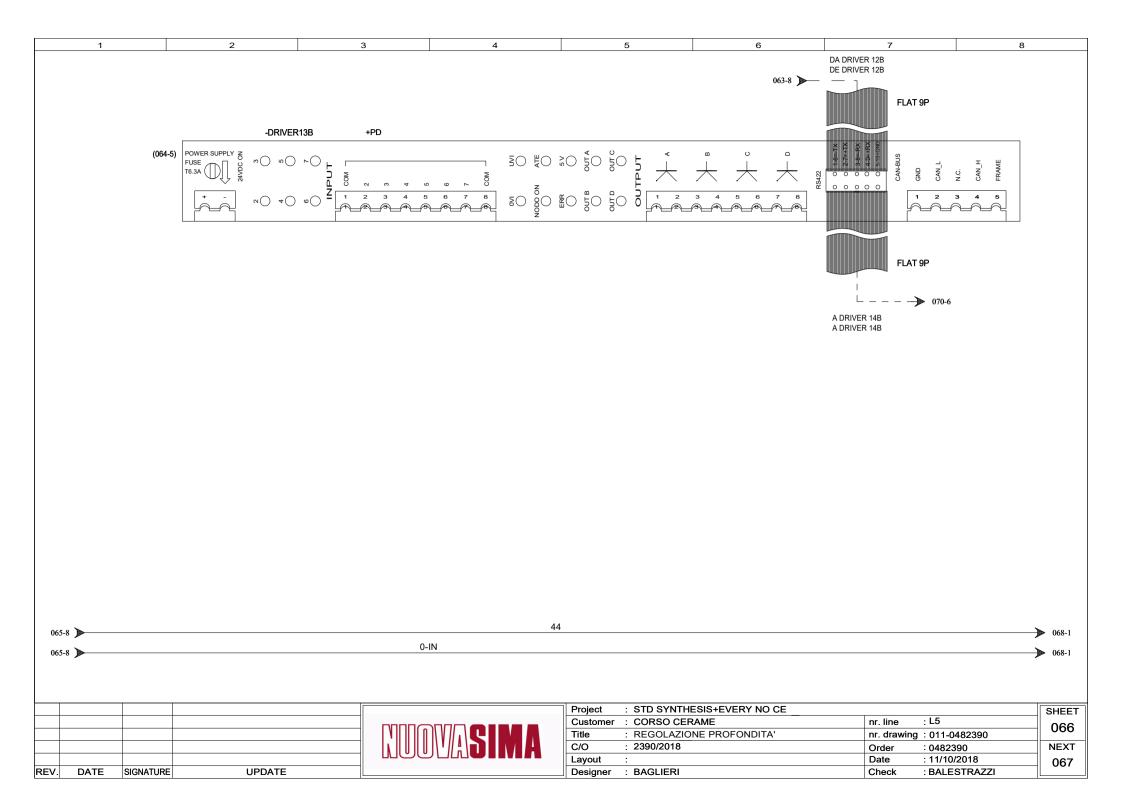


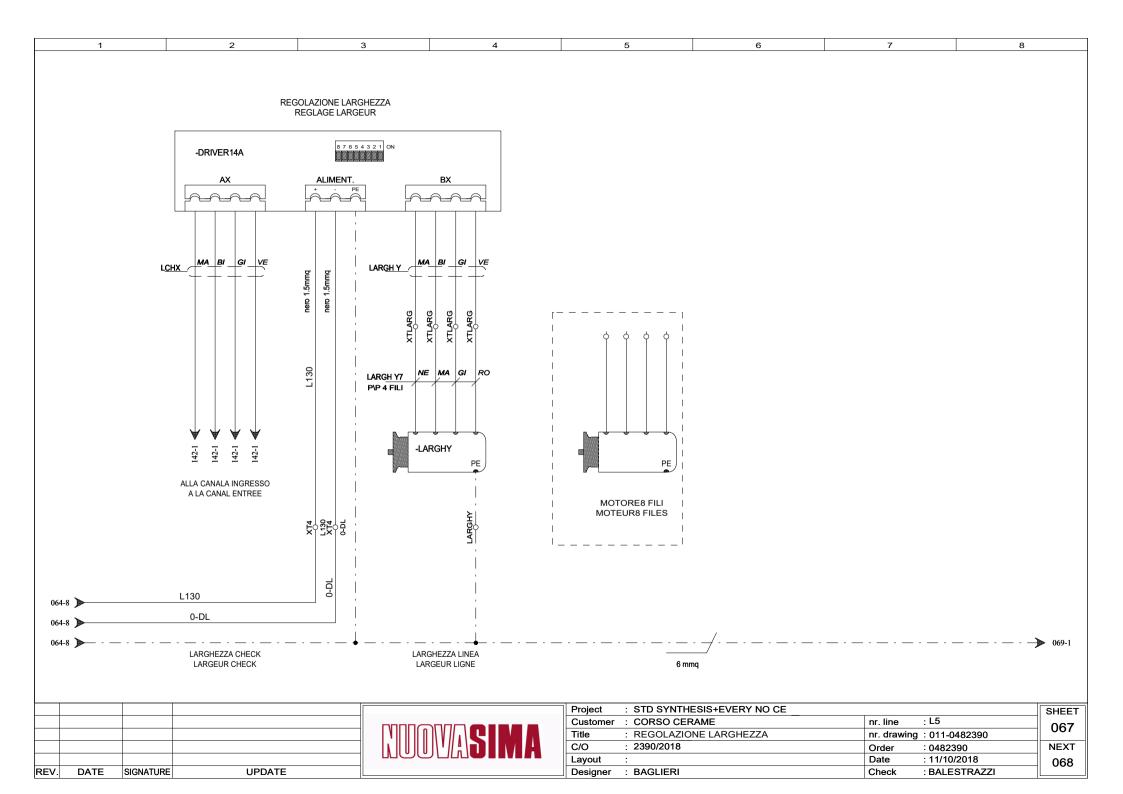


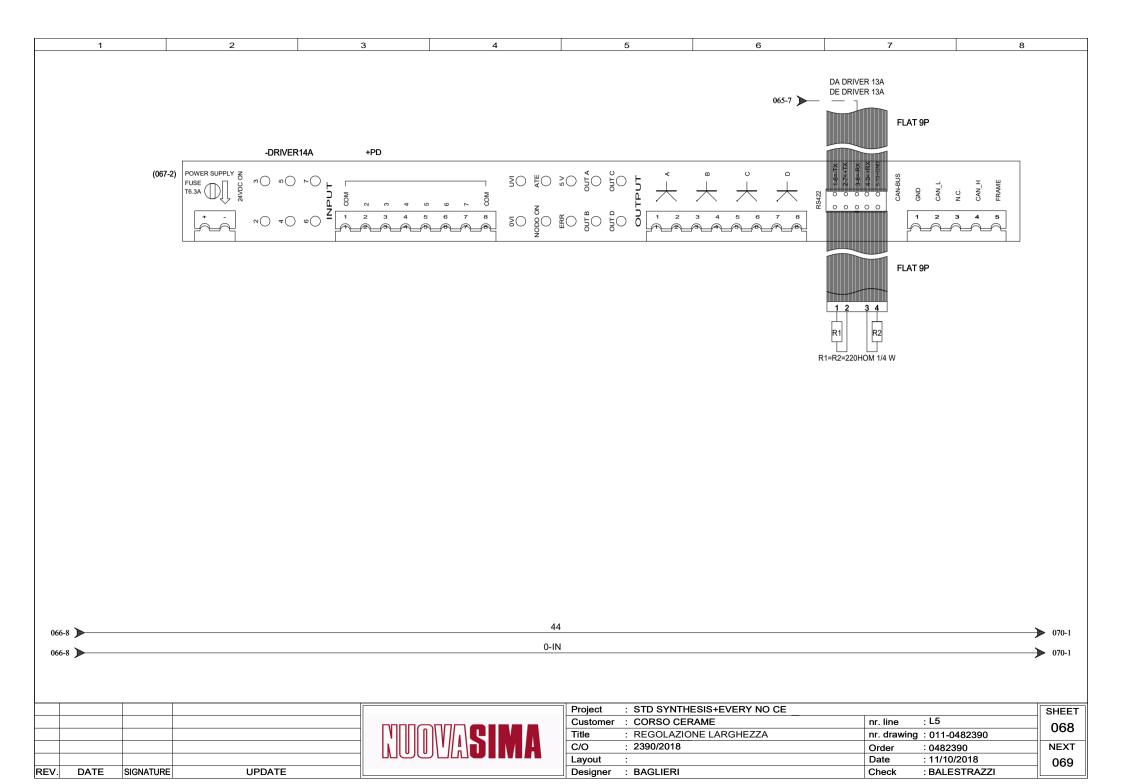


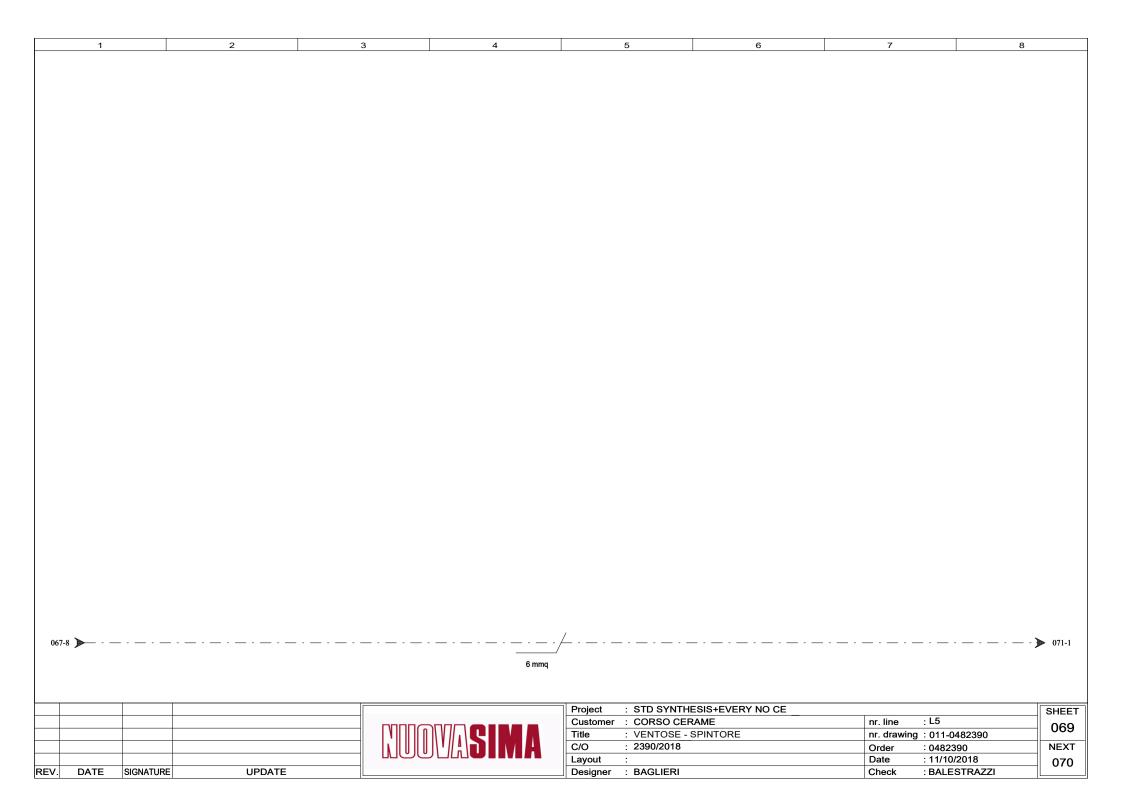


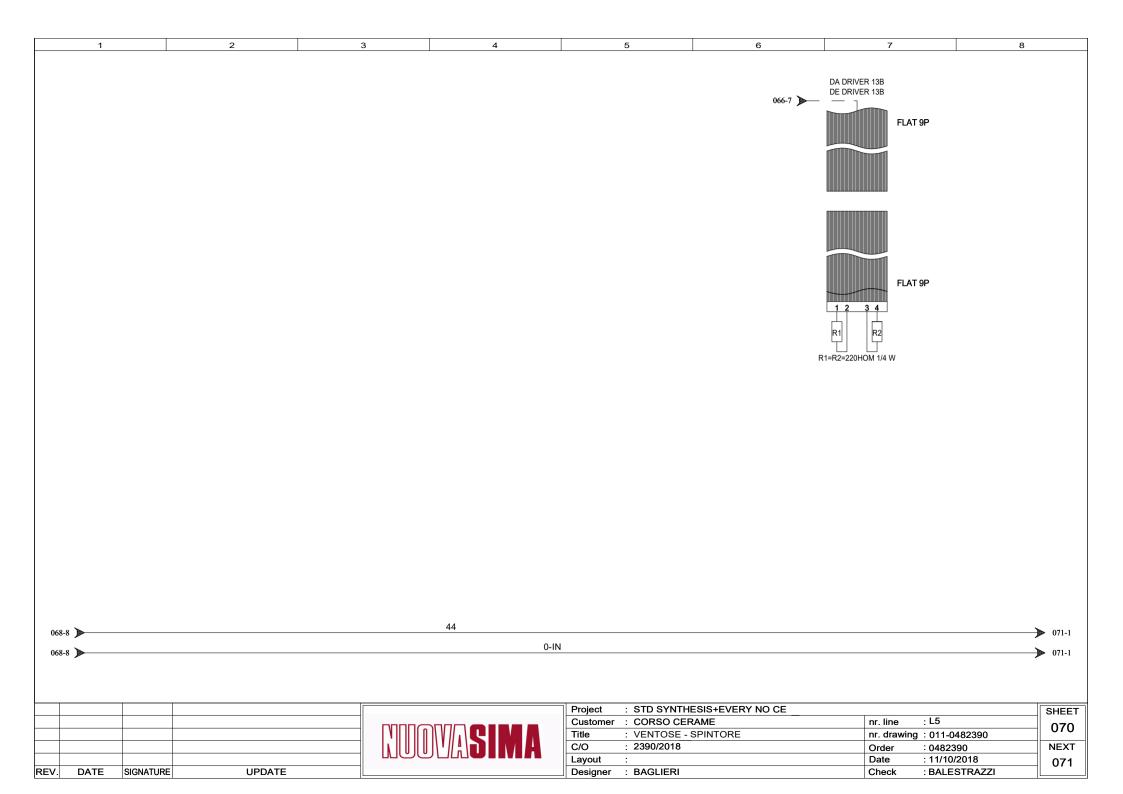


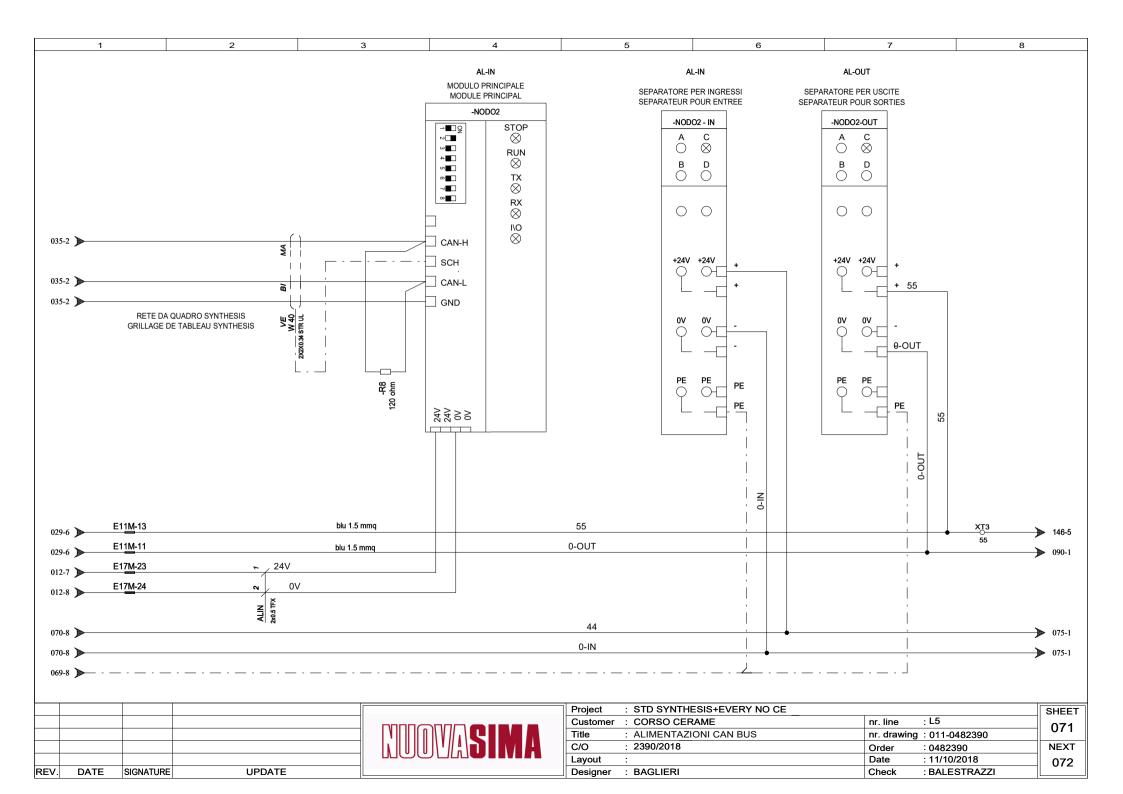


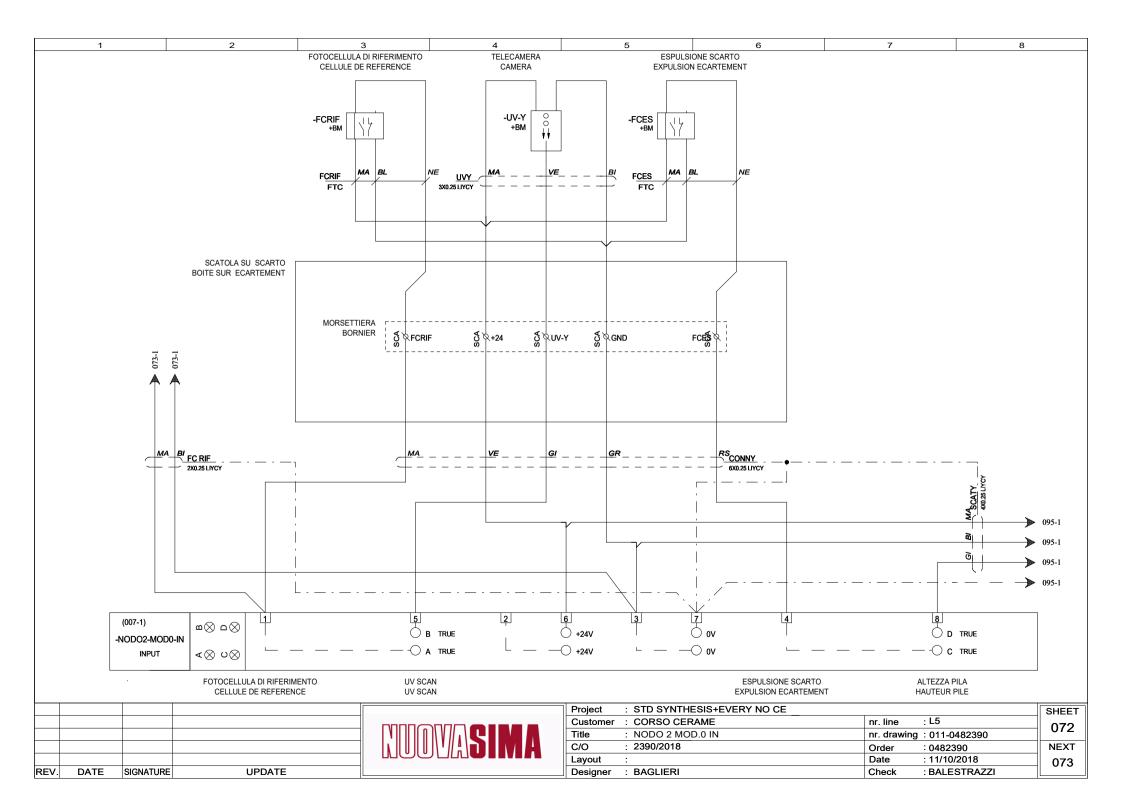


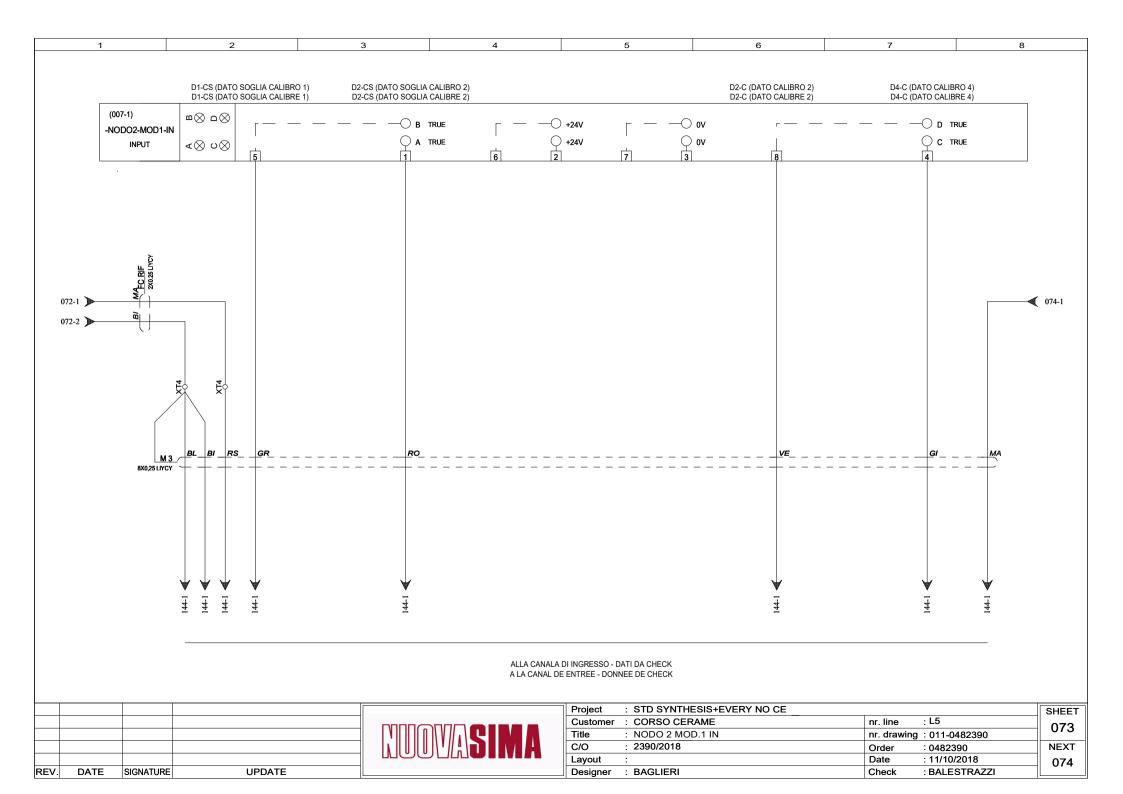


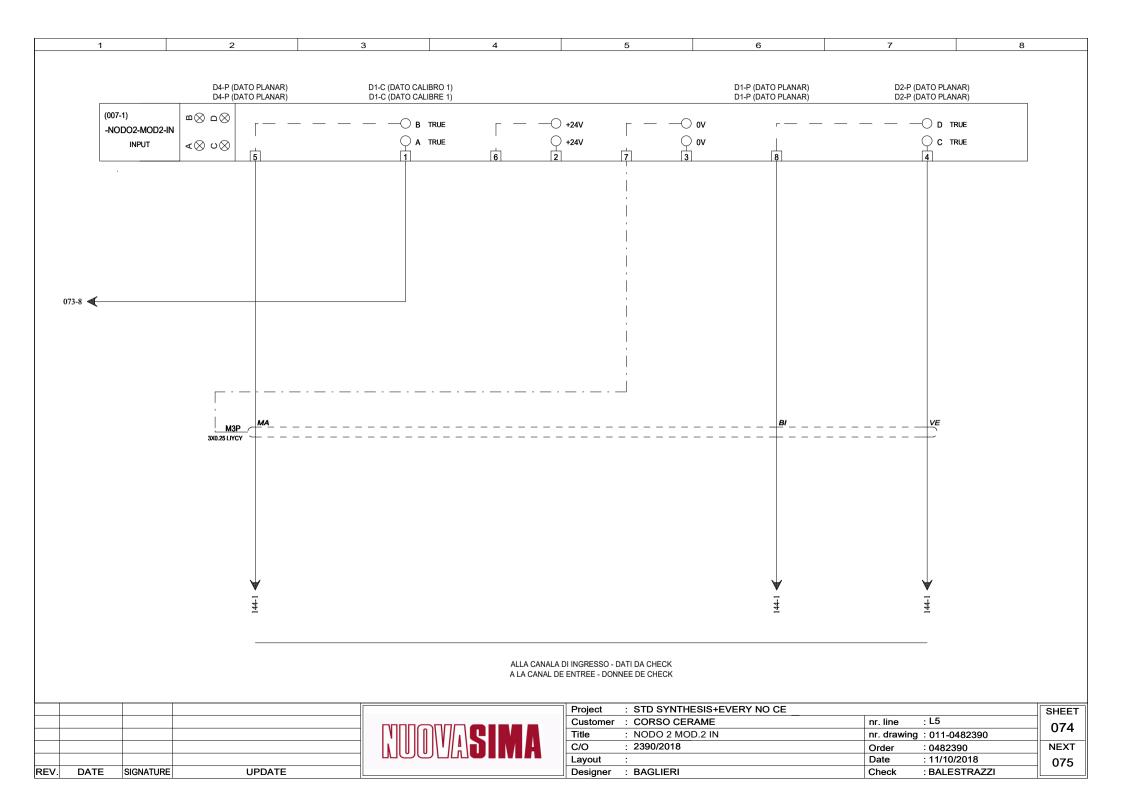


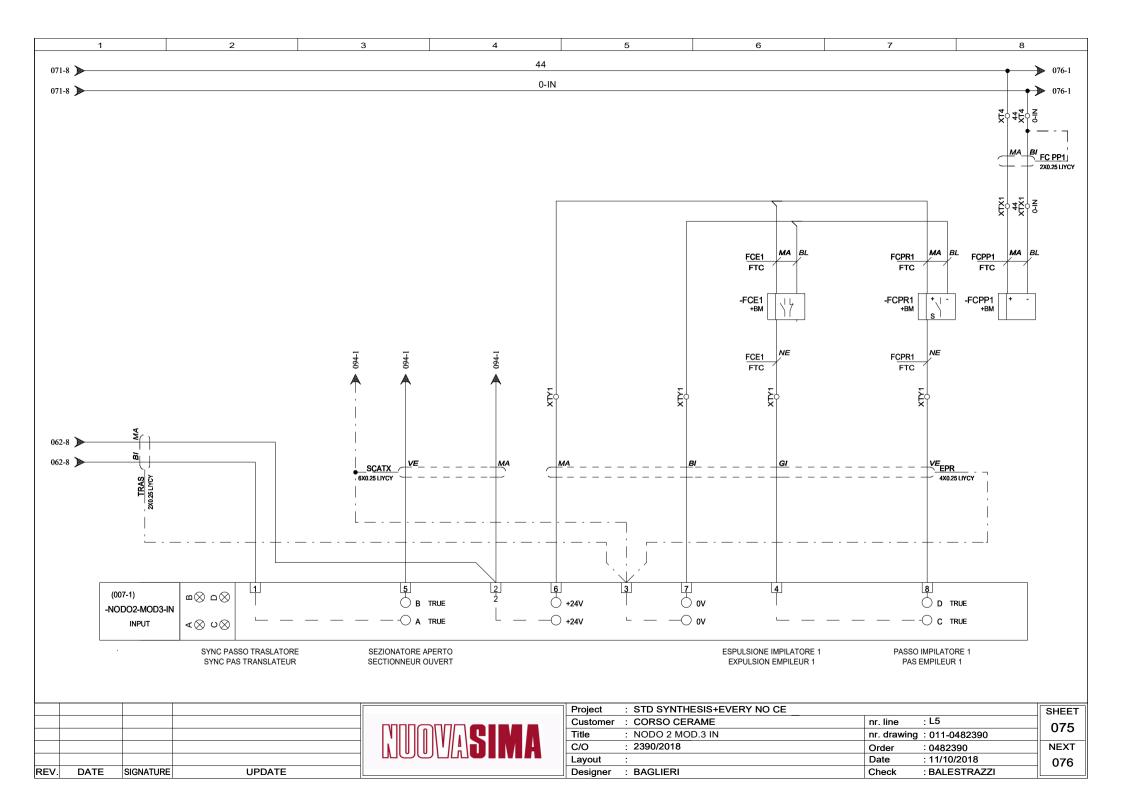


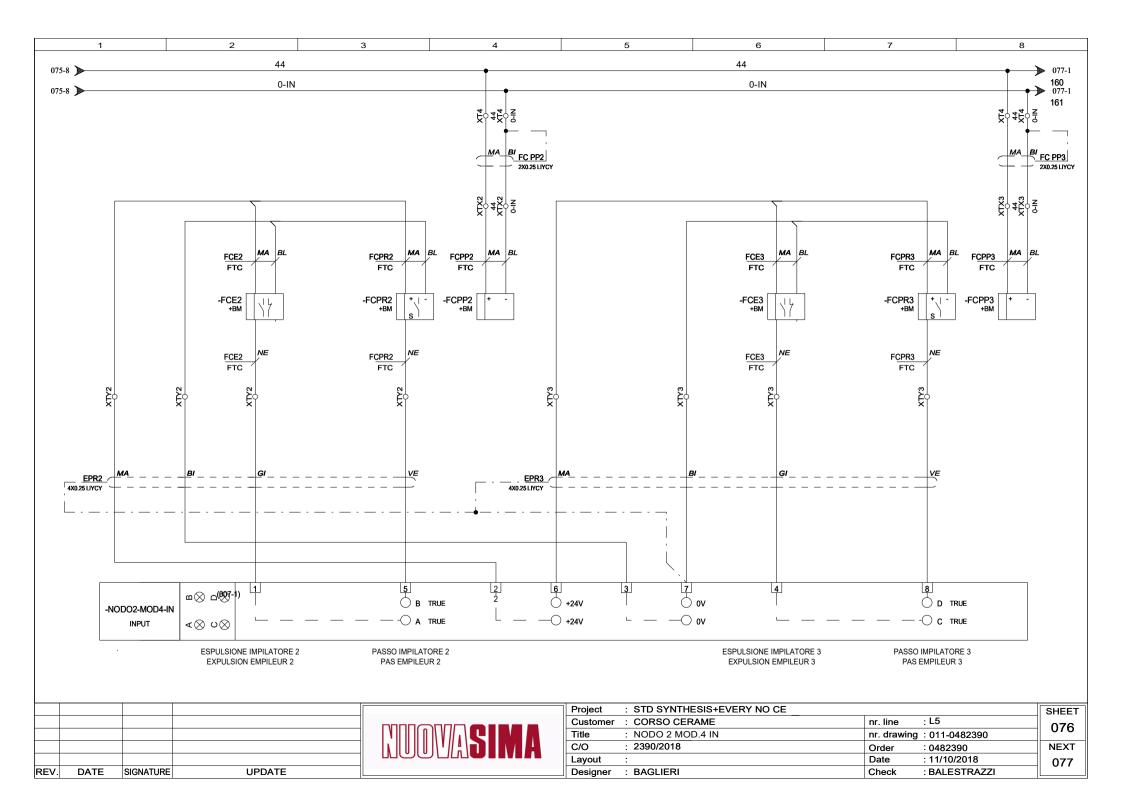


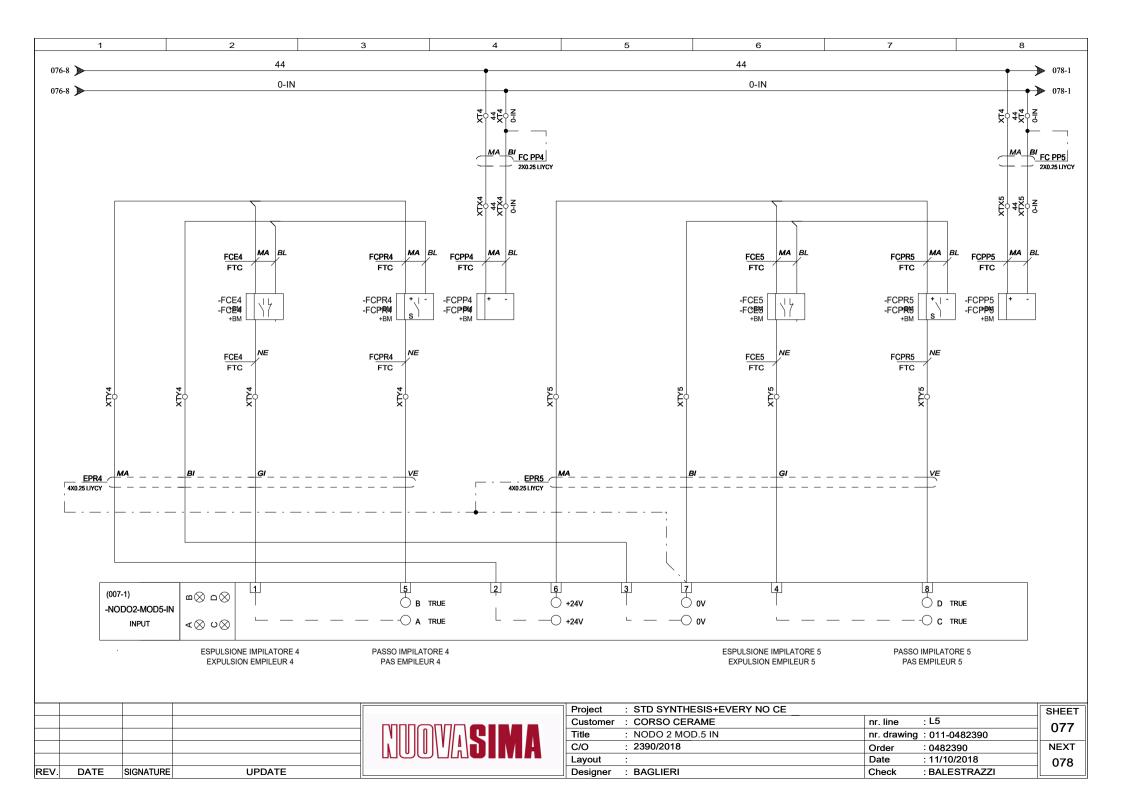


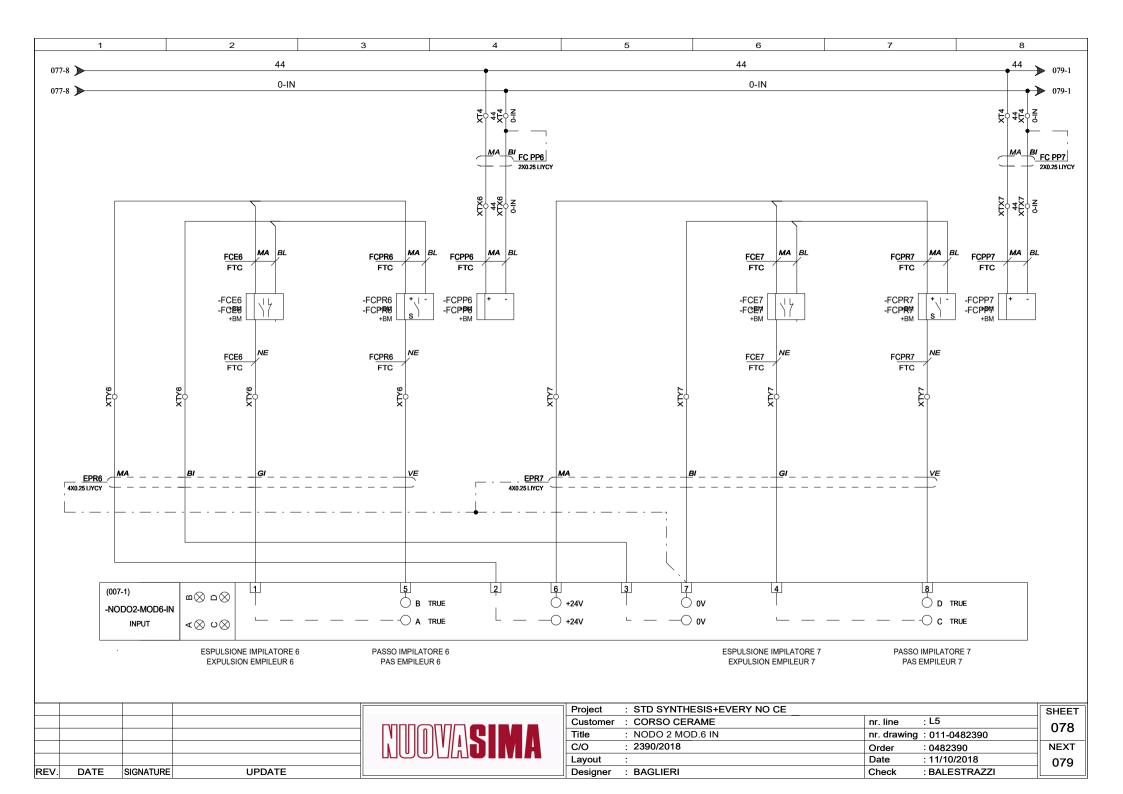


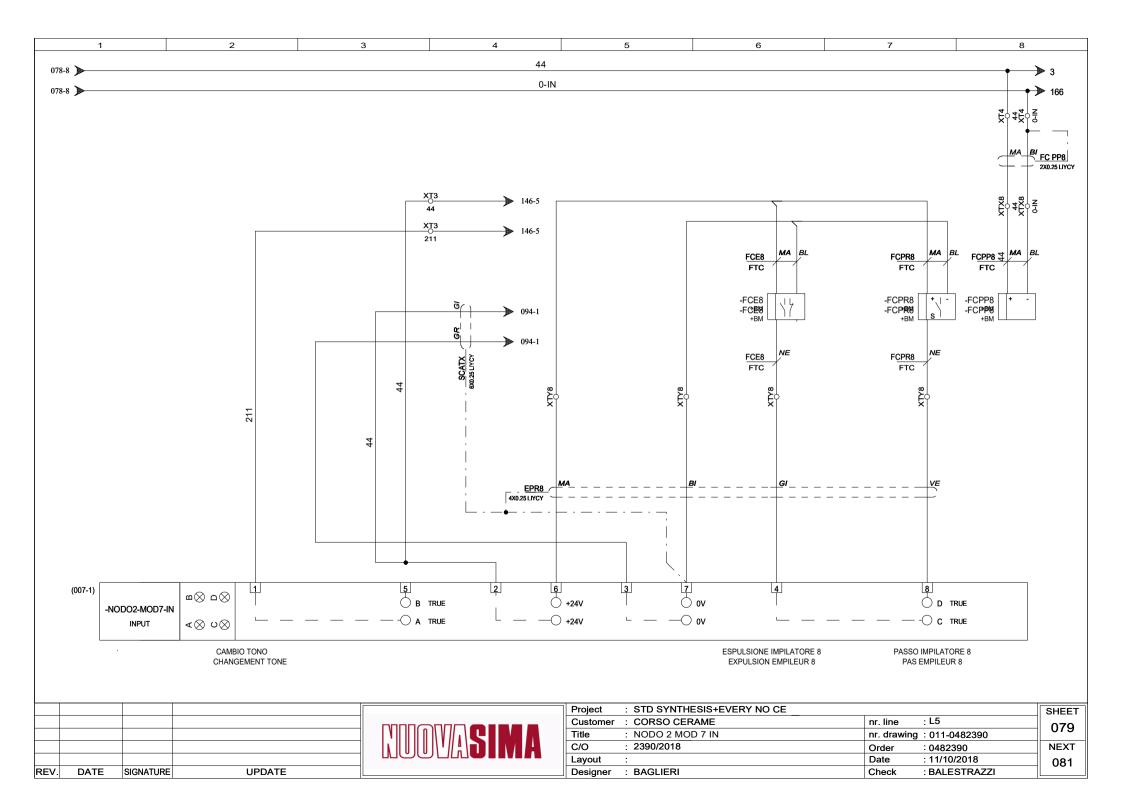


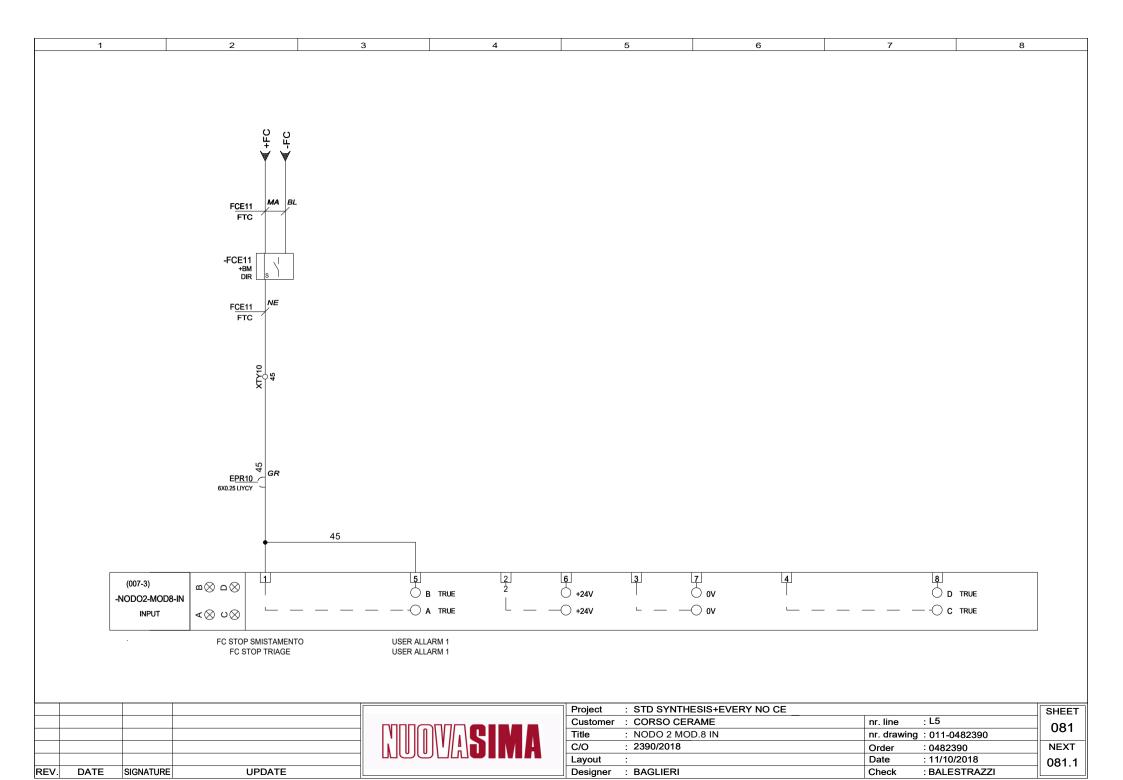


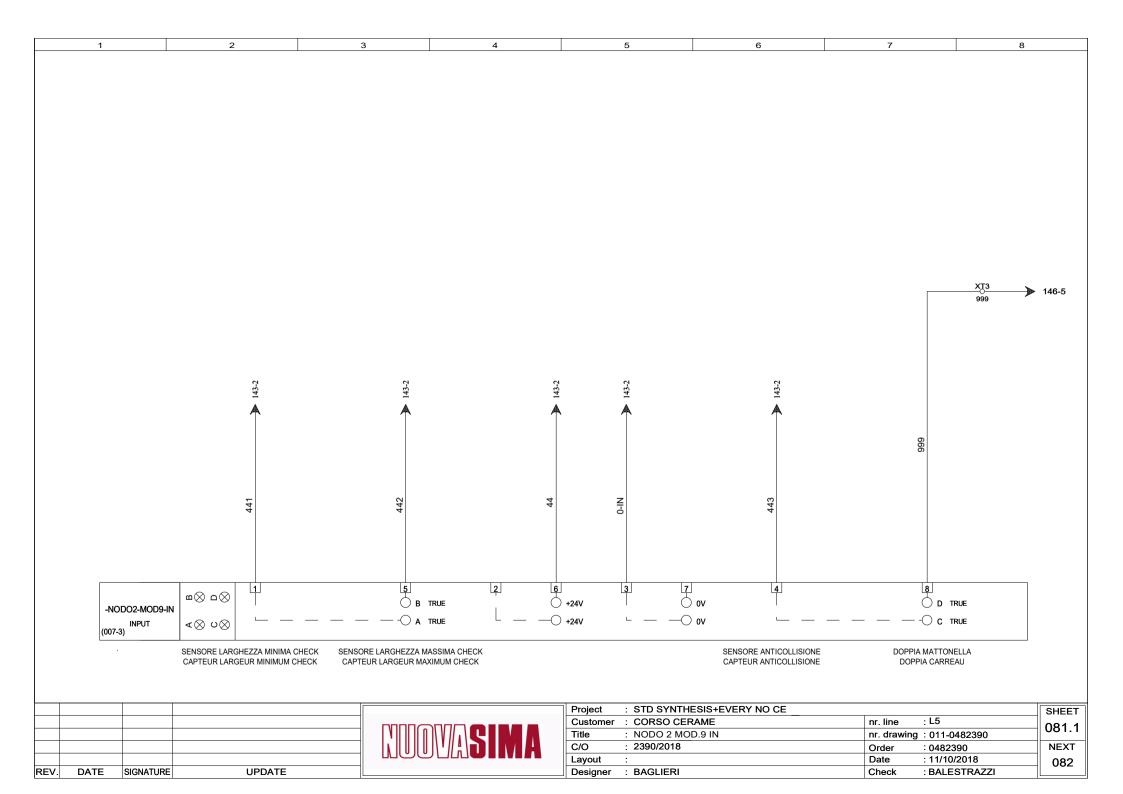


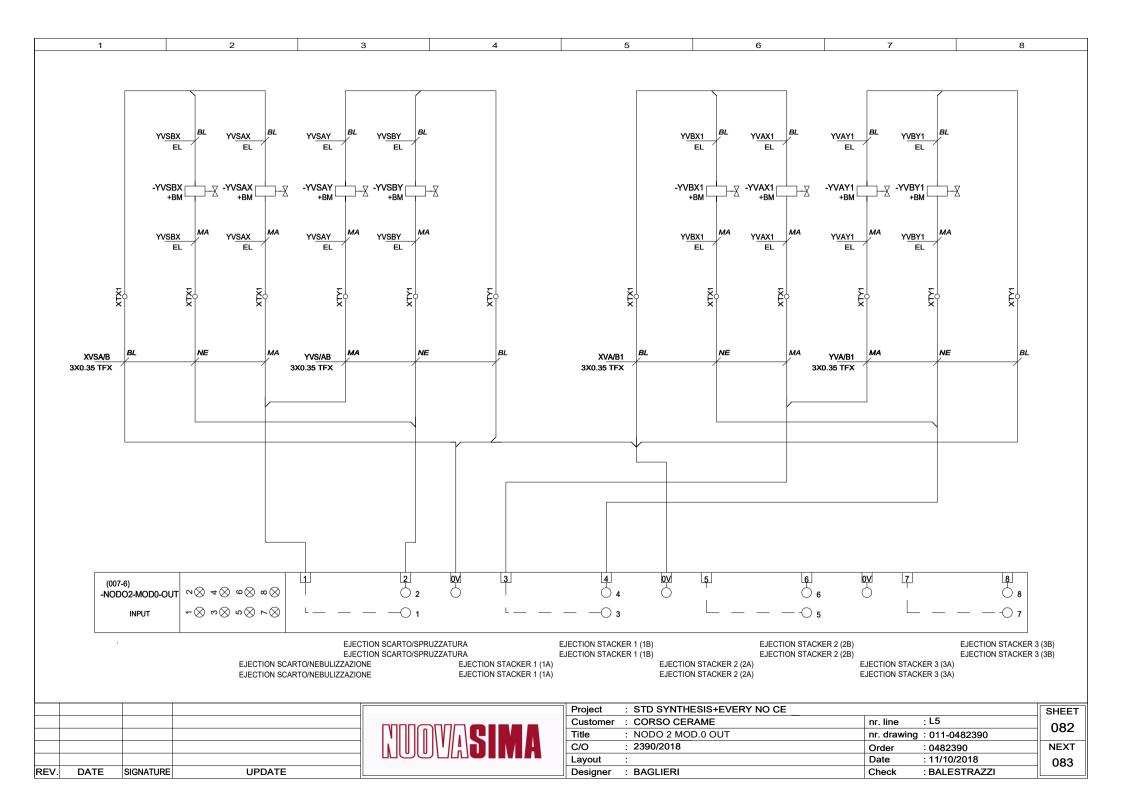


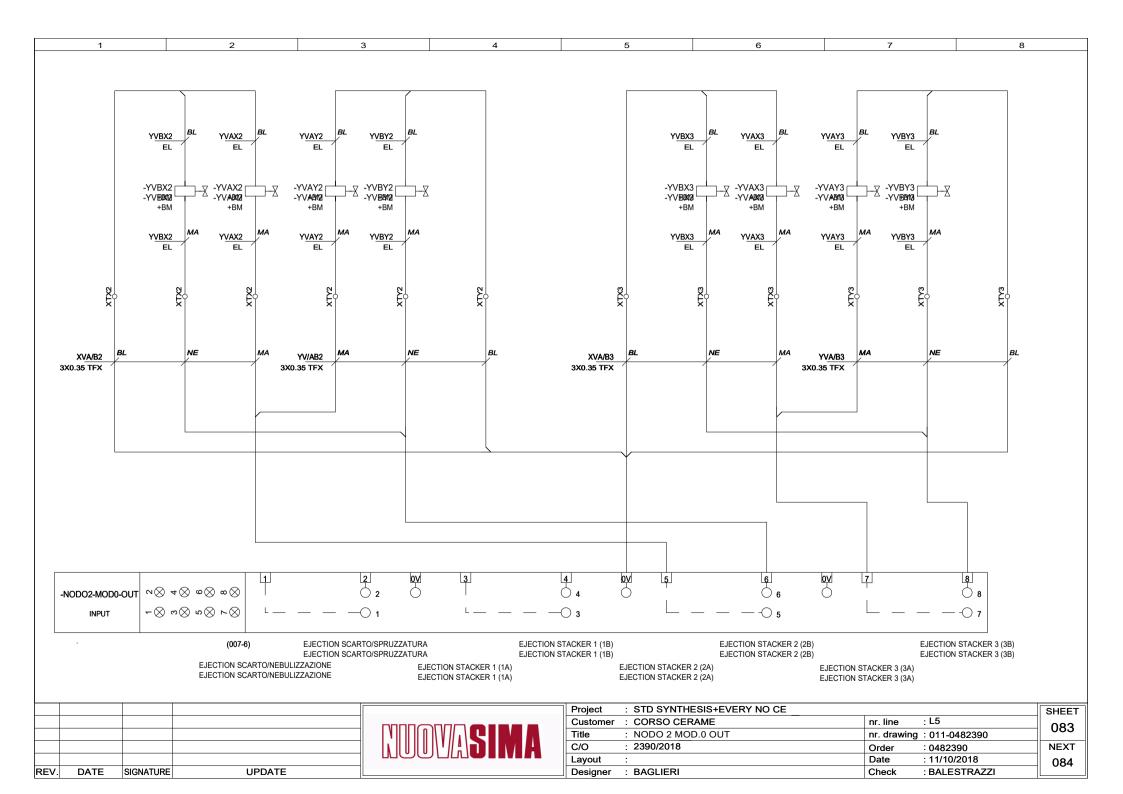


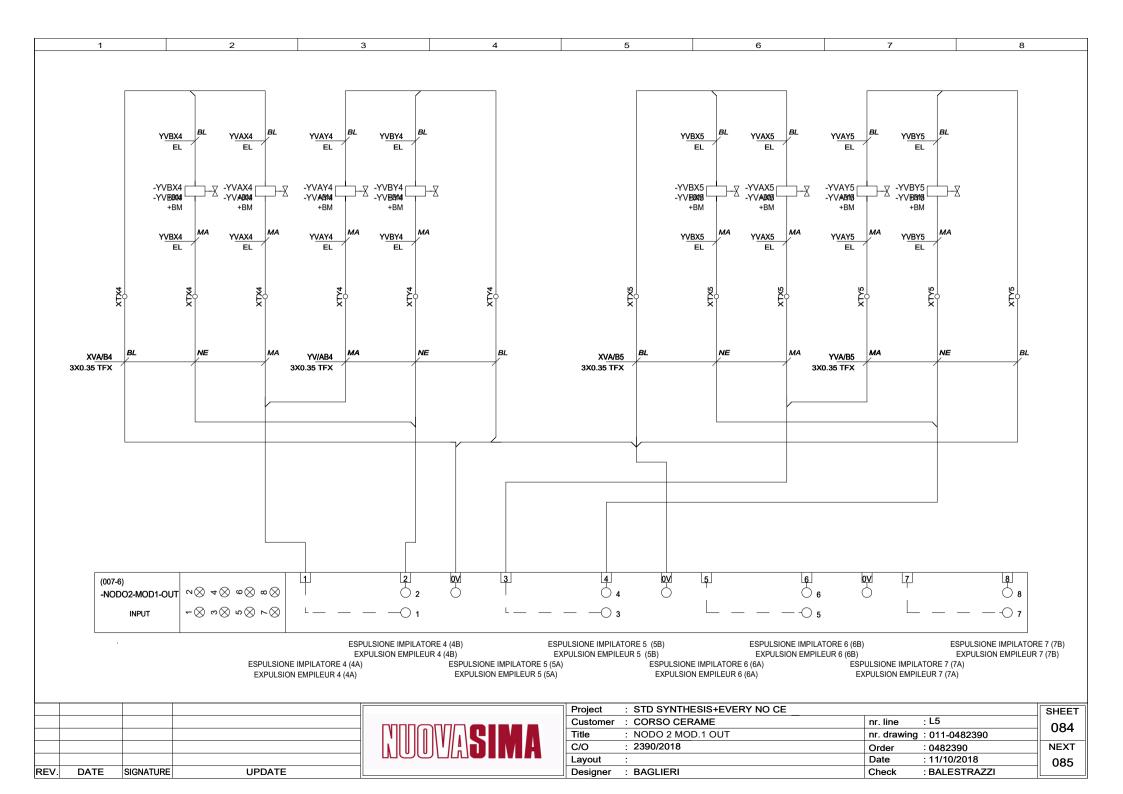


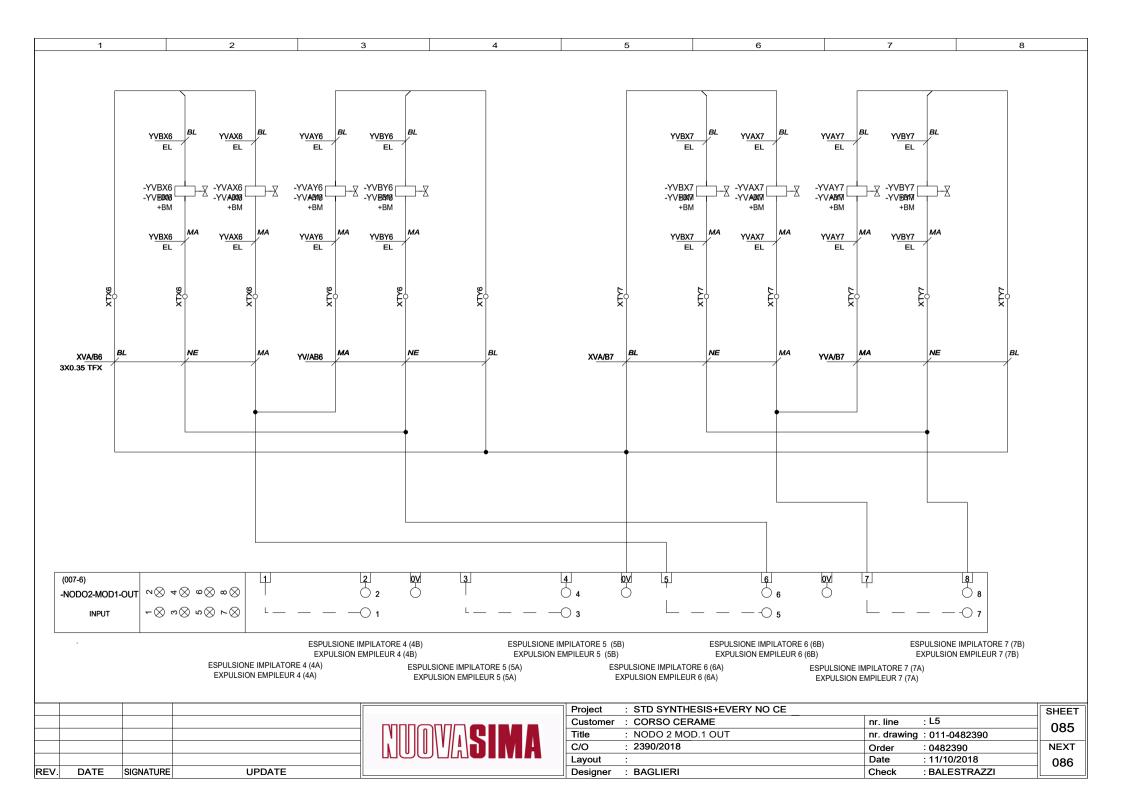


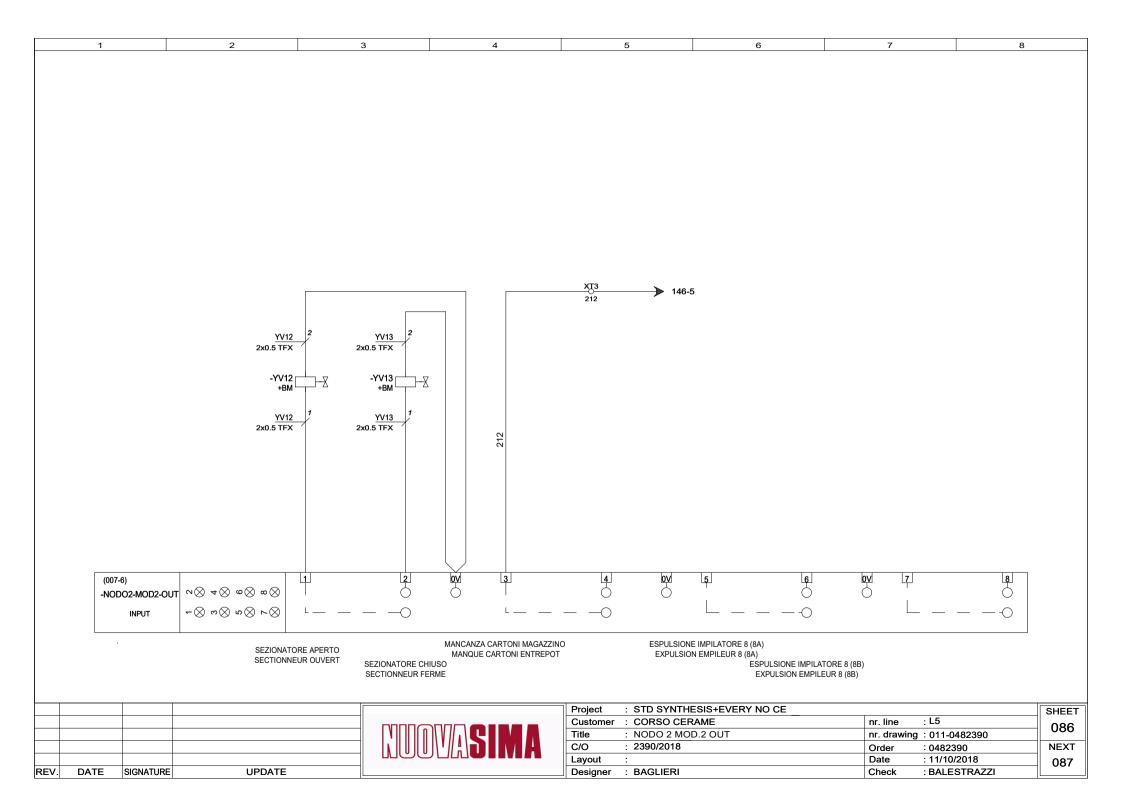


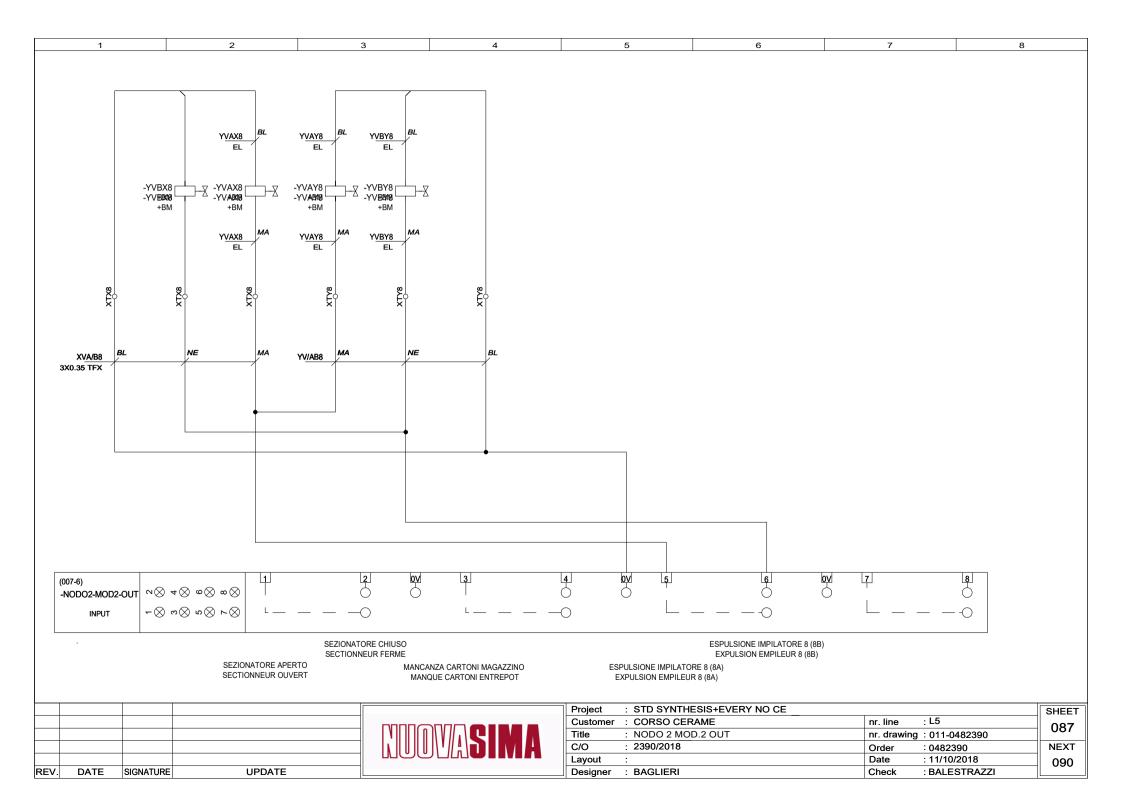


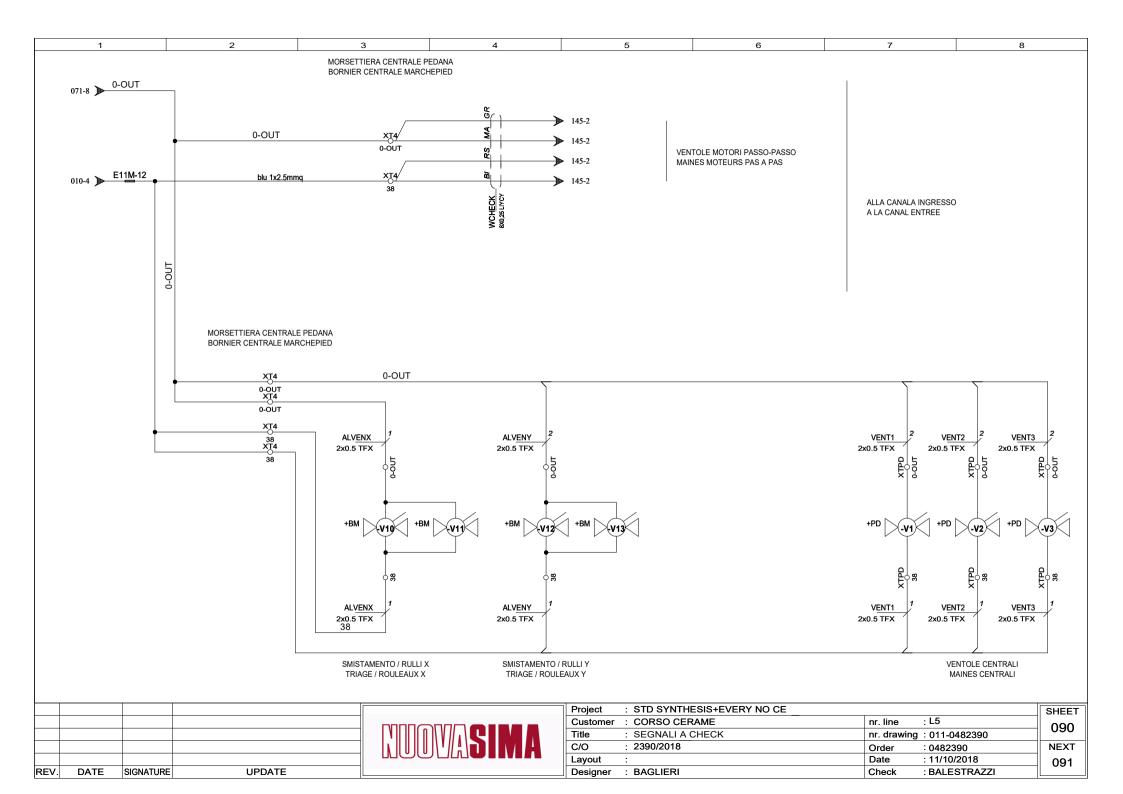


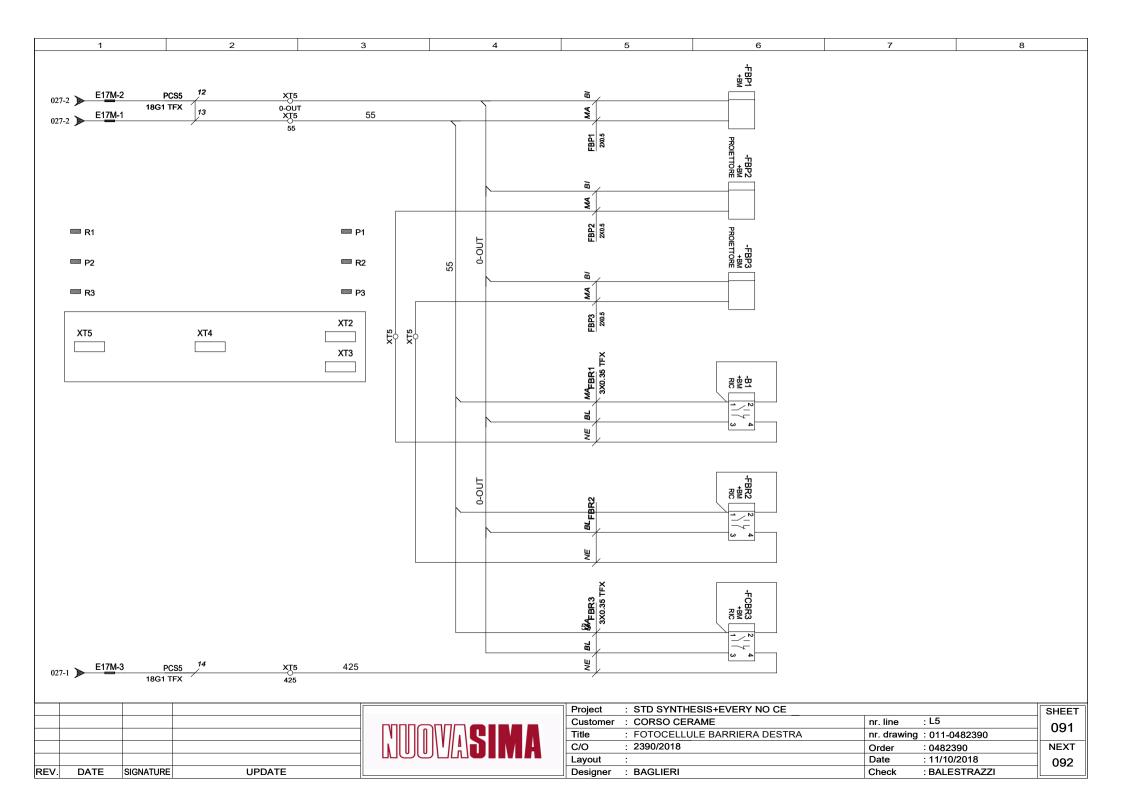


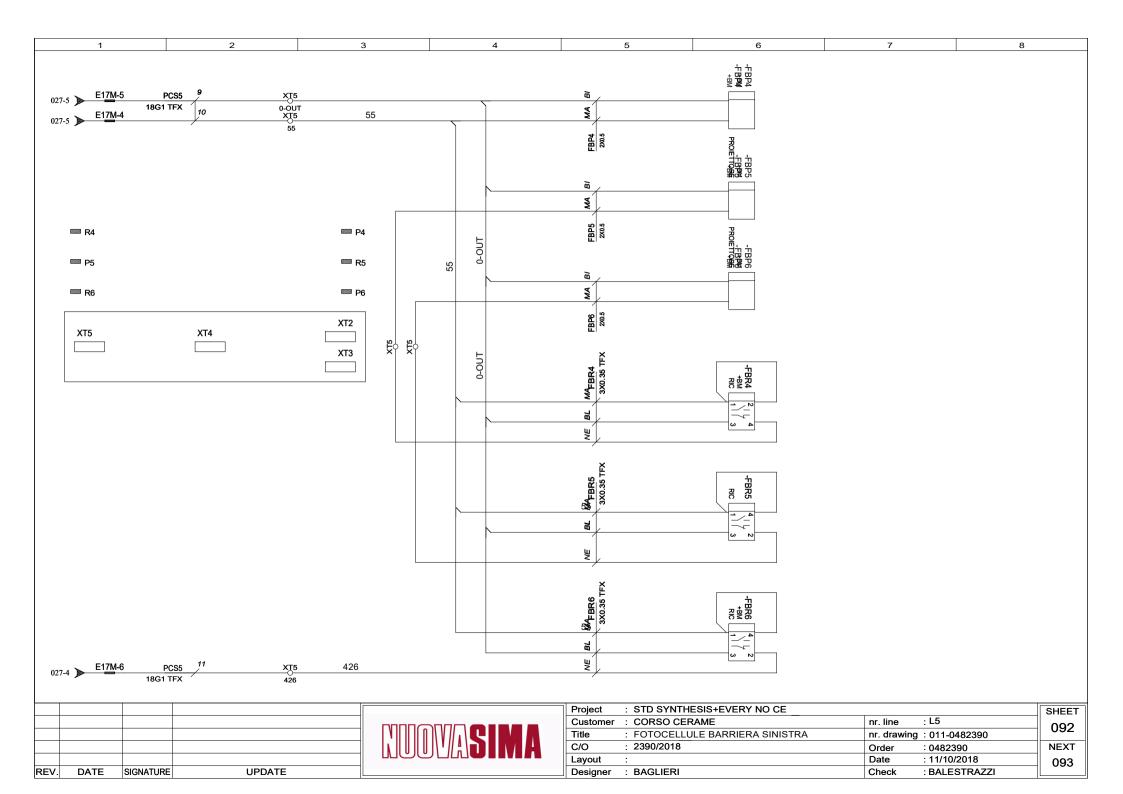


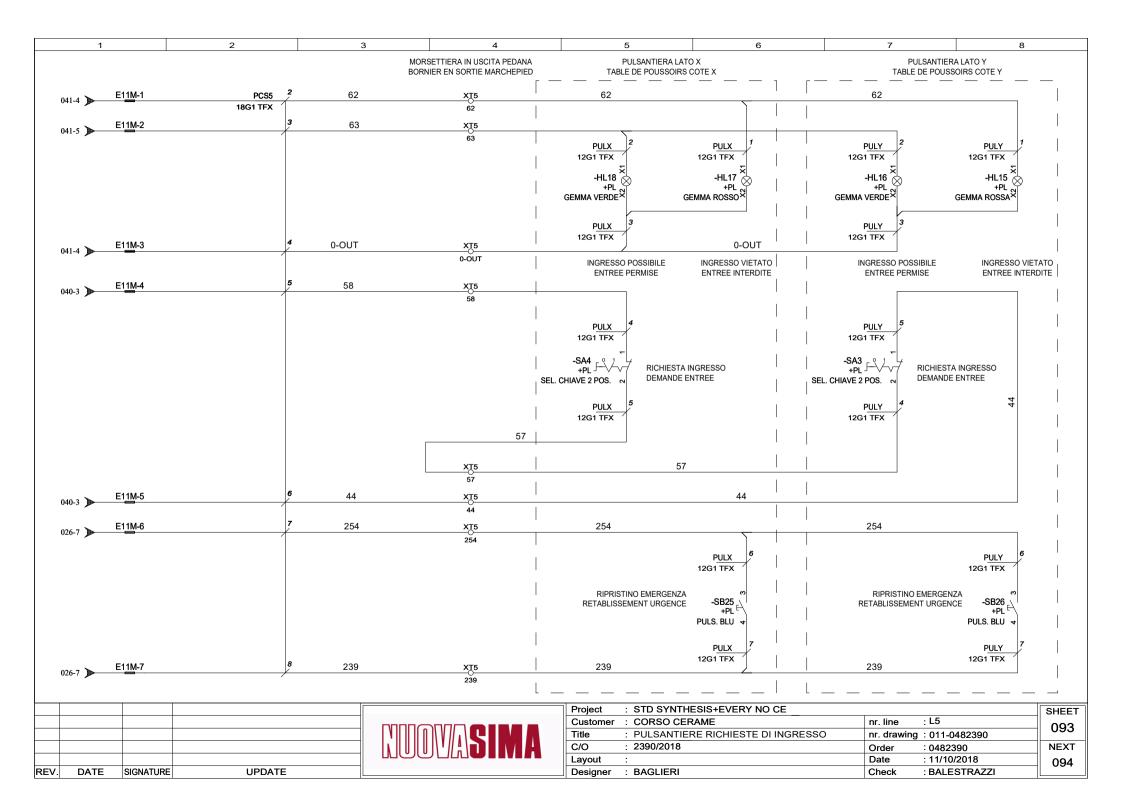


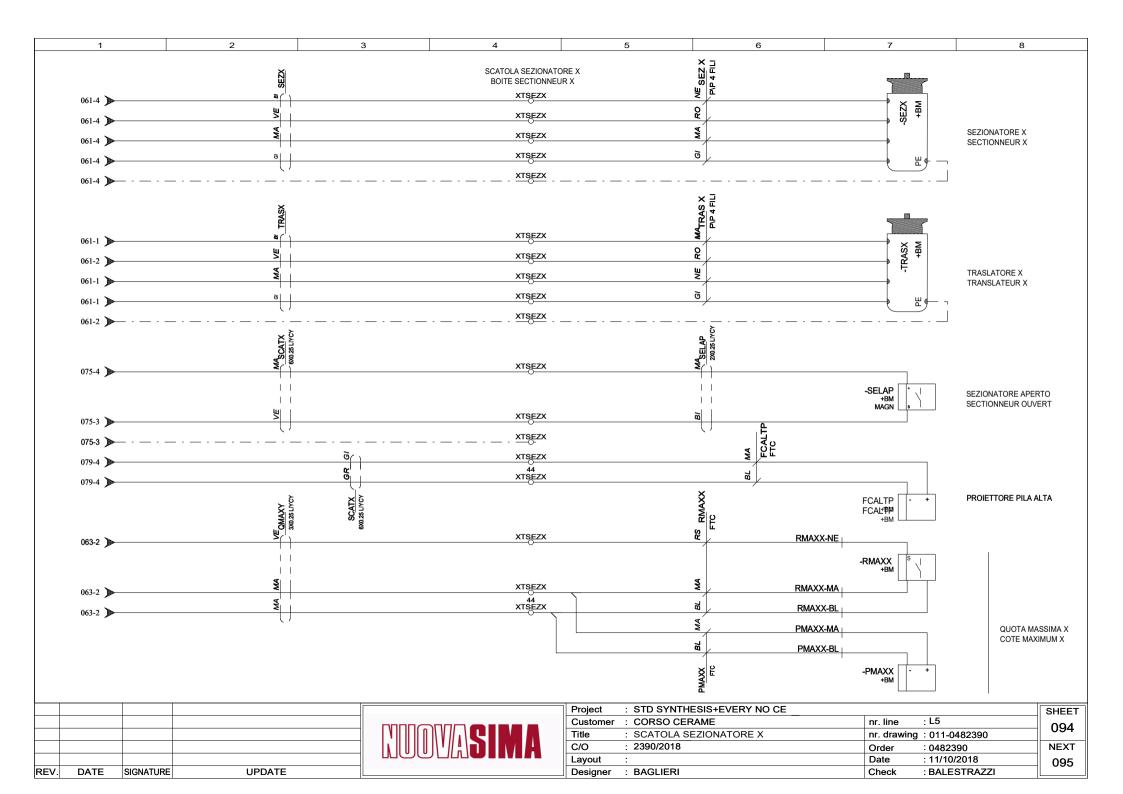


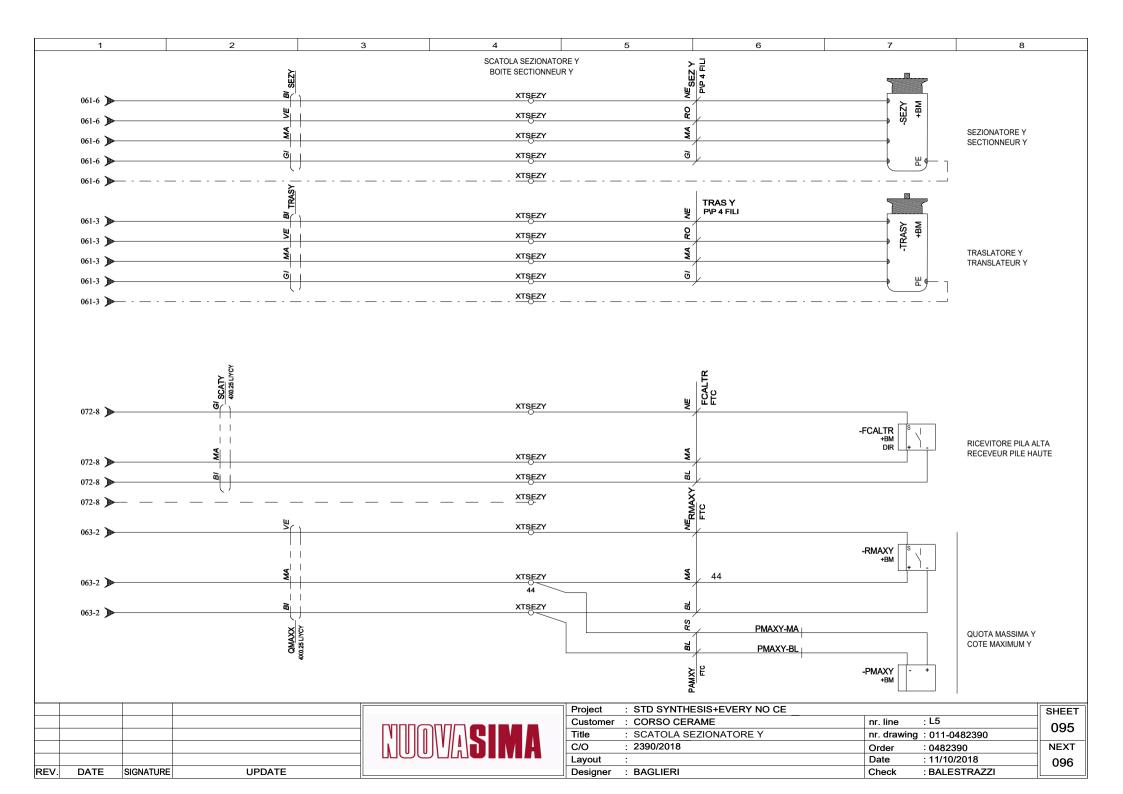


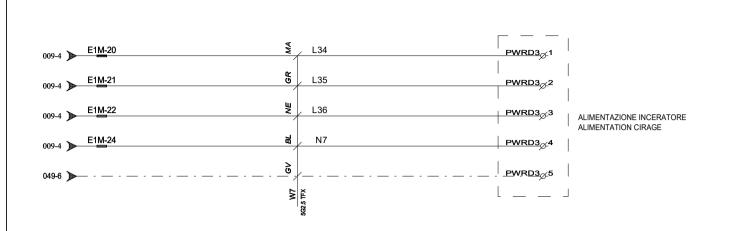








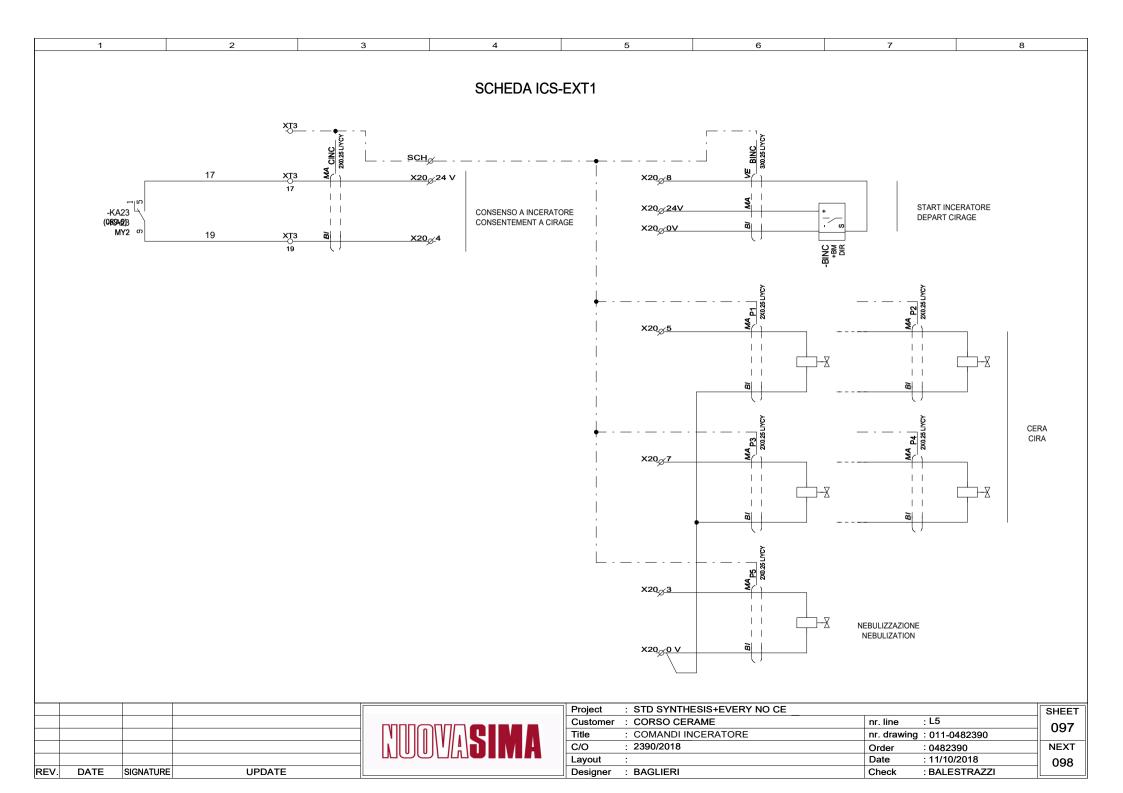




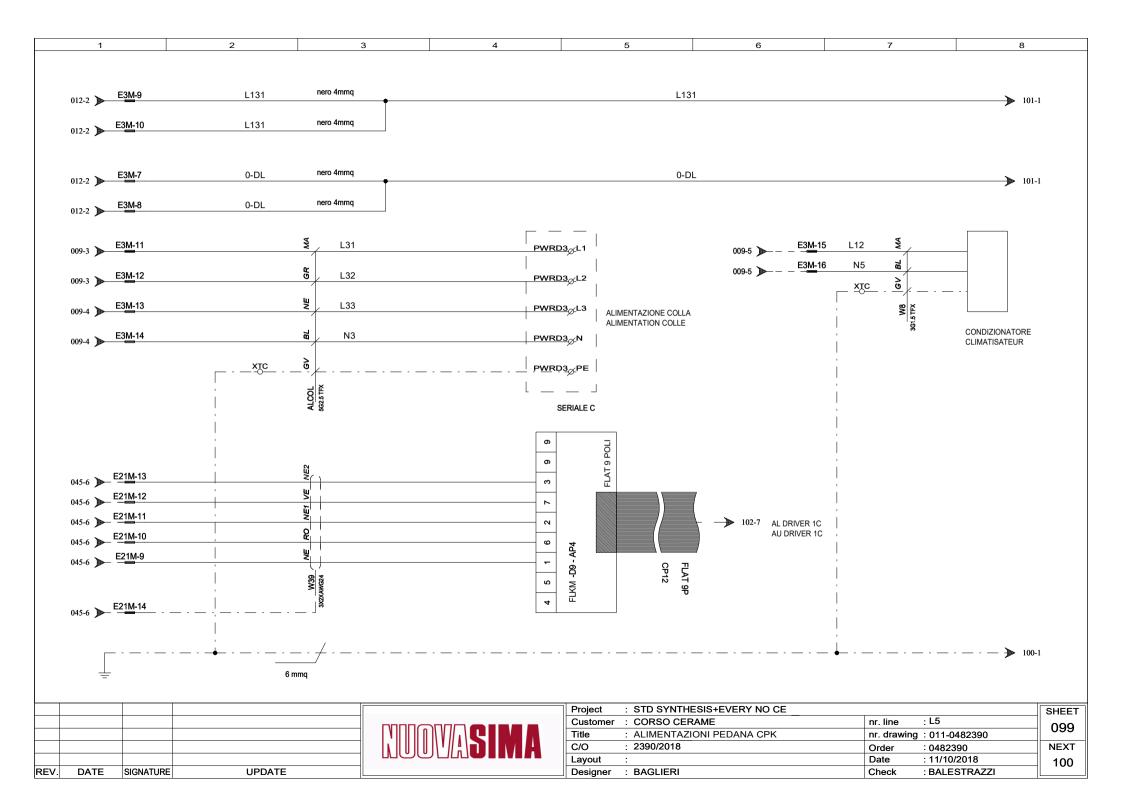
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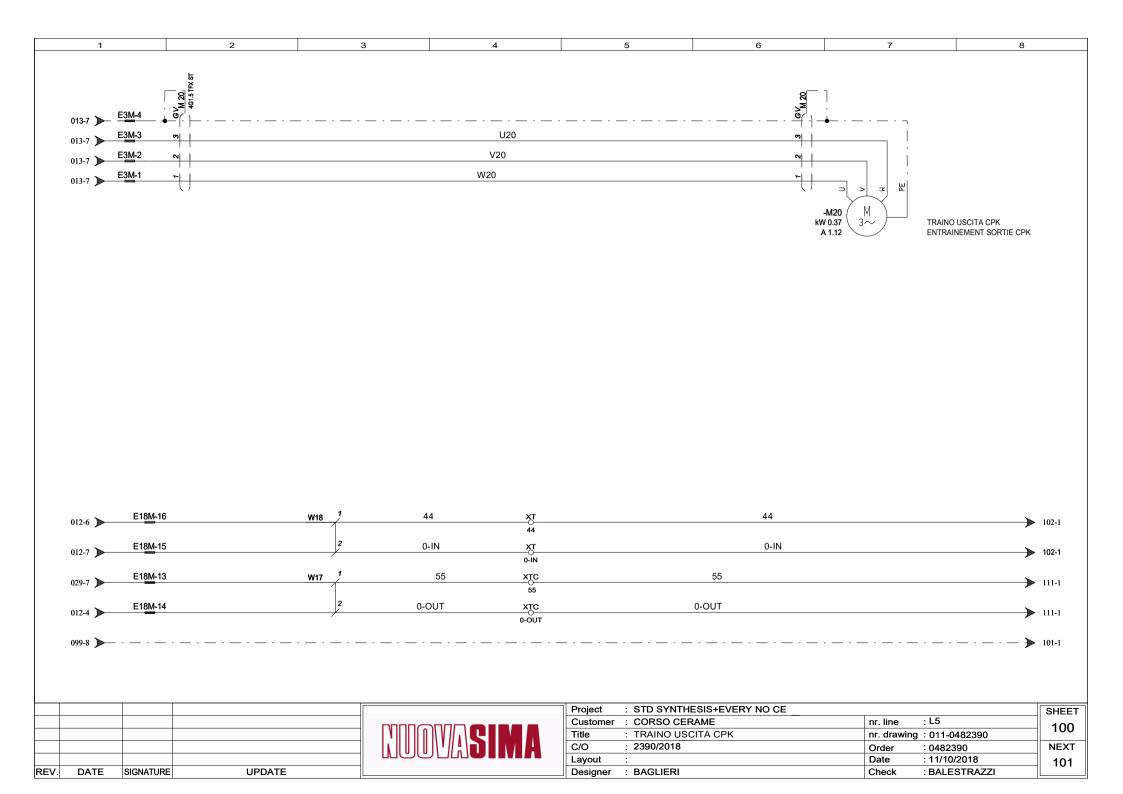


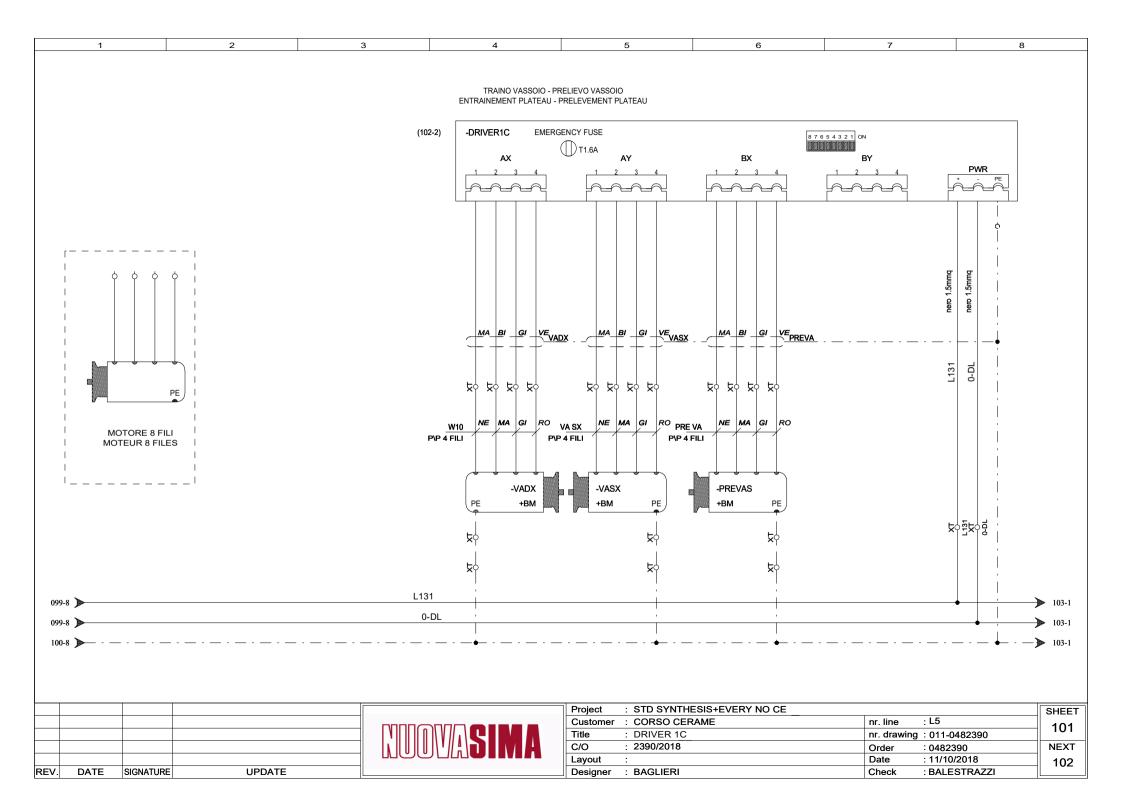
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Title	: POTENZA INCERATORE	nr. drawing: 011-0482390	090			
C/O	: 2390/2018	Order : 0482390	NEXT			
Layout	:	Date : 11/10/2018	097			
Designer	: BAGLIERI	Check : BALESTRAZZI				

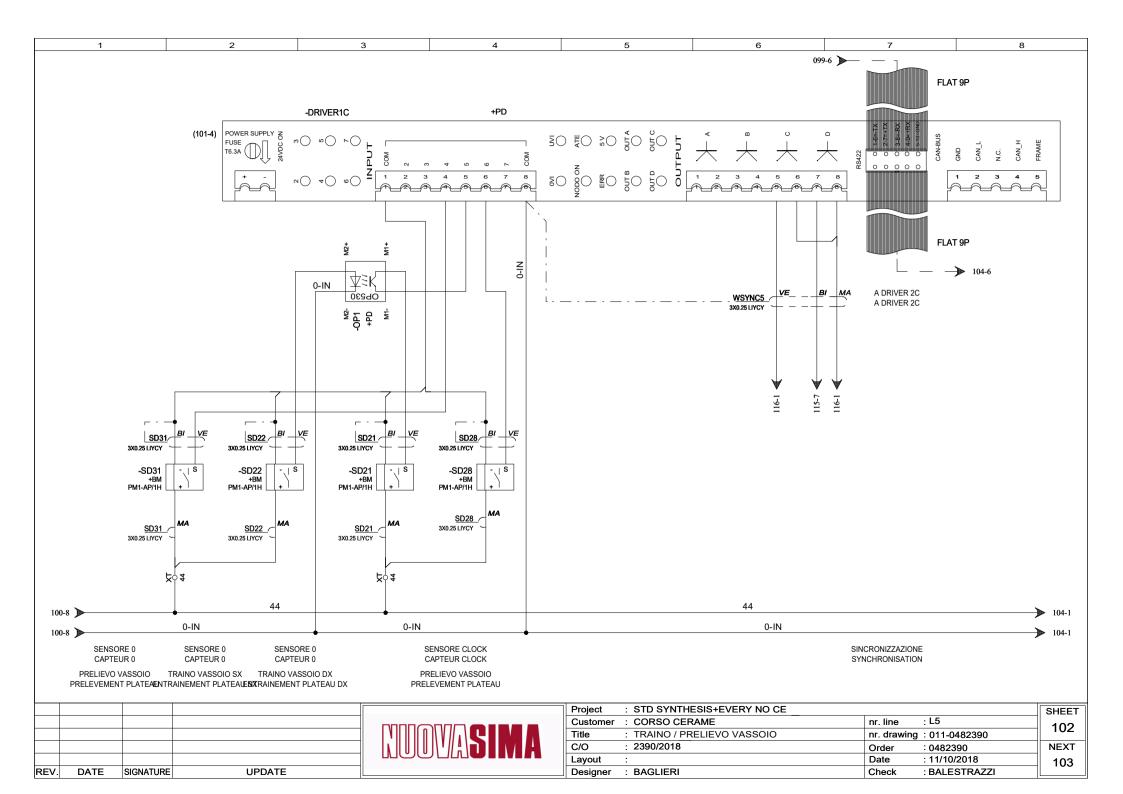


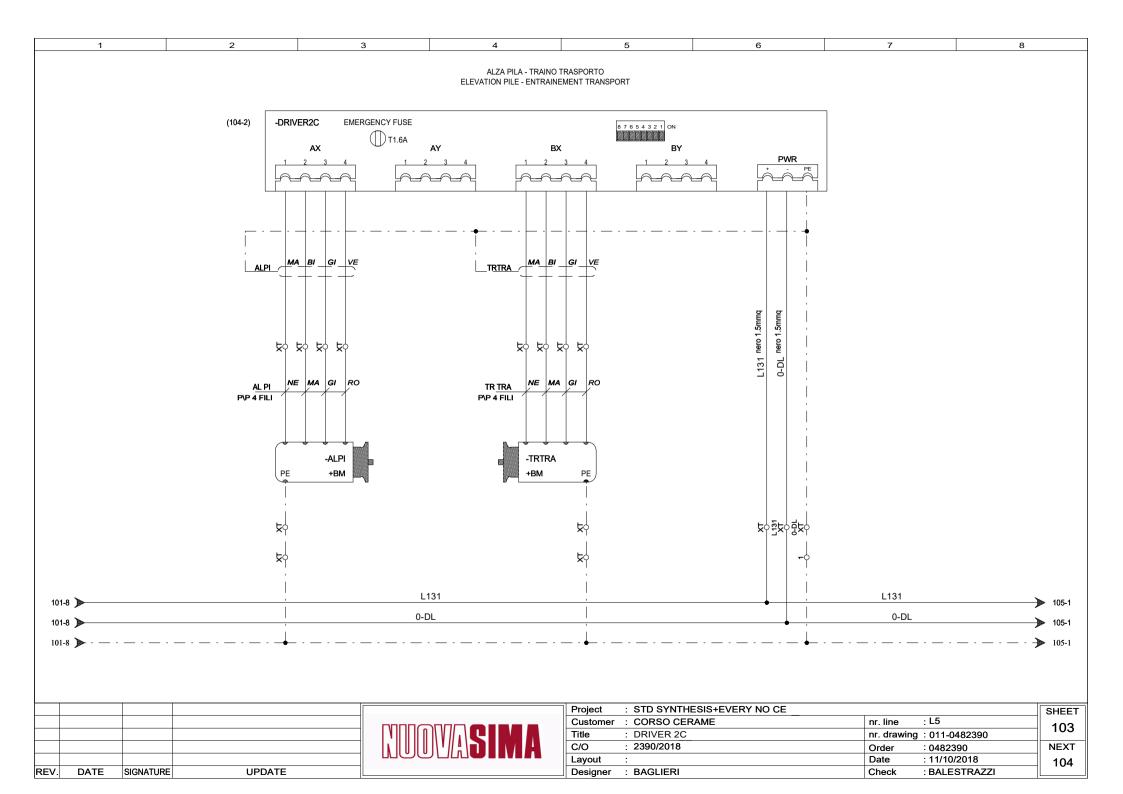
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				Project : STD SYNTHE	AME	nr. line : L5	SHEE
				Customer : CORSO CER	AME	nr. line : L5	098
			DVASIMA	Title : FOGLIO LIBE	:KU	nr. drawing : 011-	0462390
			JJ\	C/O : 2390/2018		Order : 0482	
DATE SIGNATUI	RE UPDATE			Layout : Designer : BAGLIERI		Date : 11/1 Check : BAL	0/2018 ESTRAZZI 098

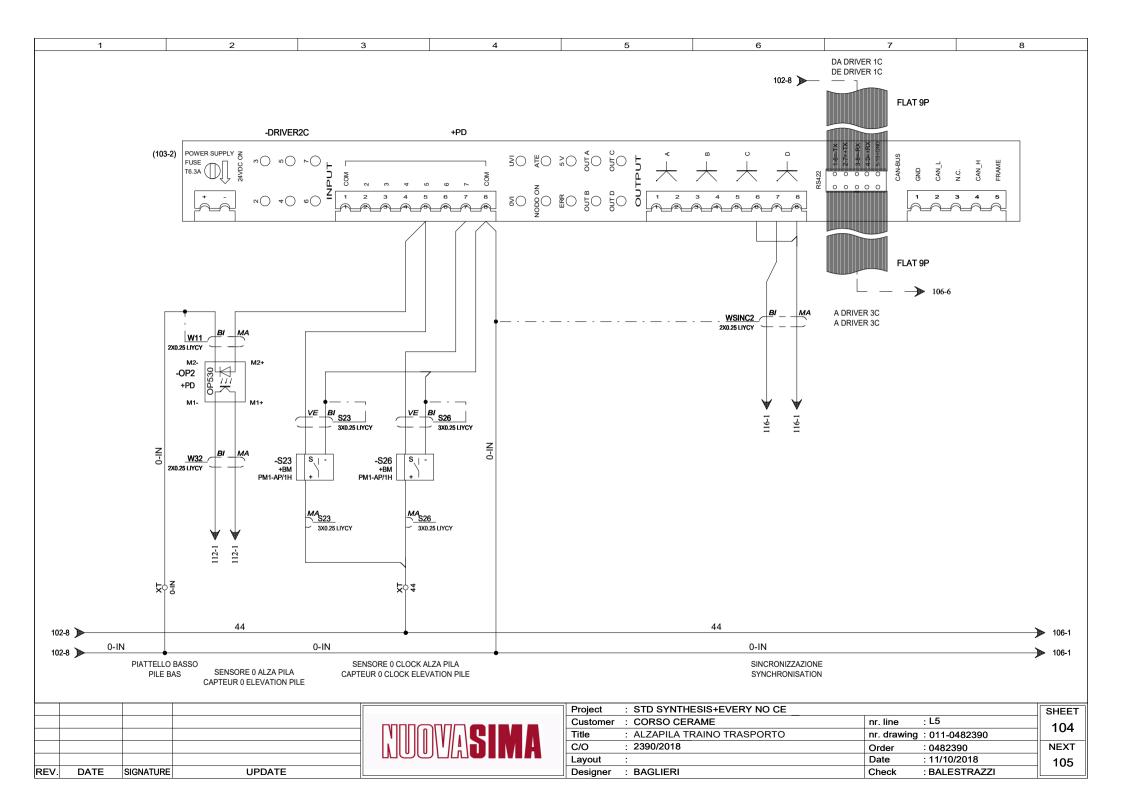


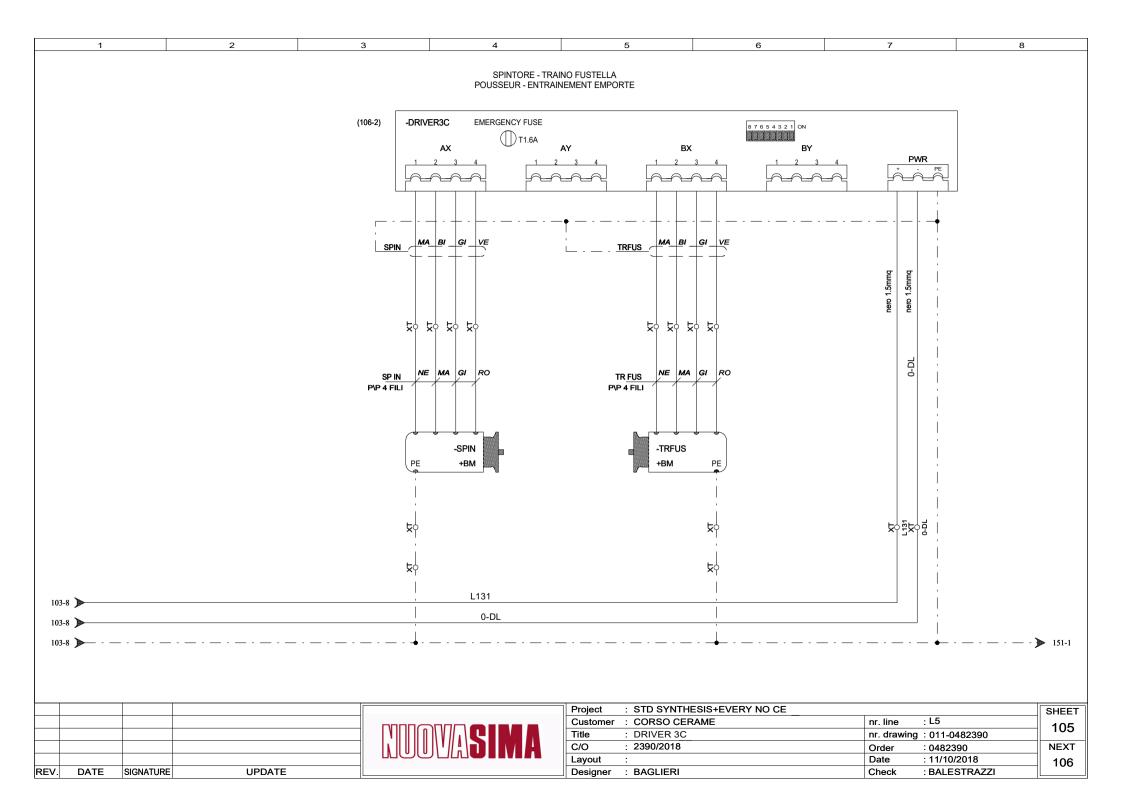


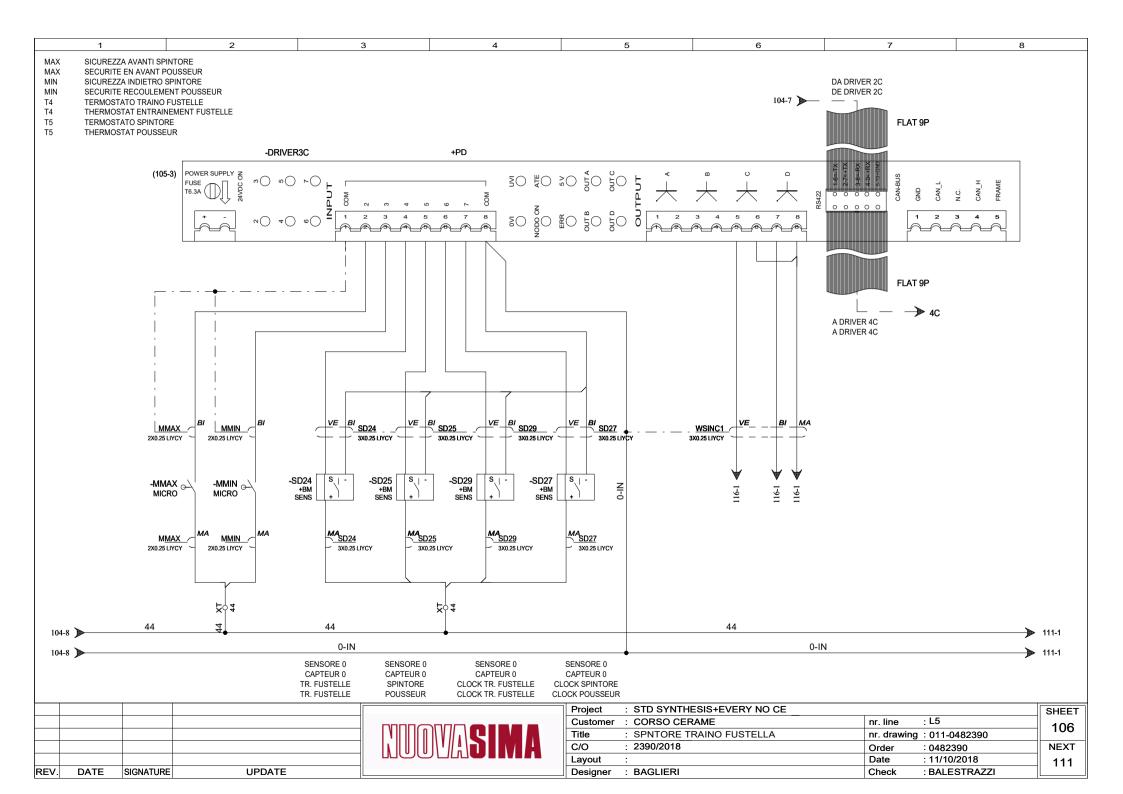


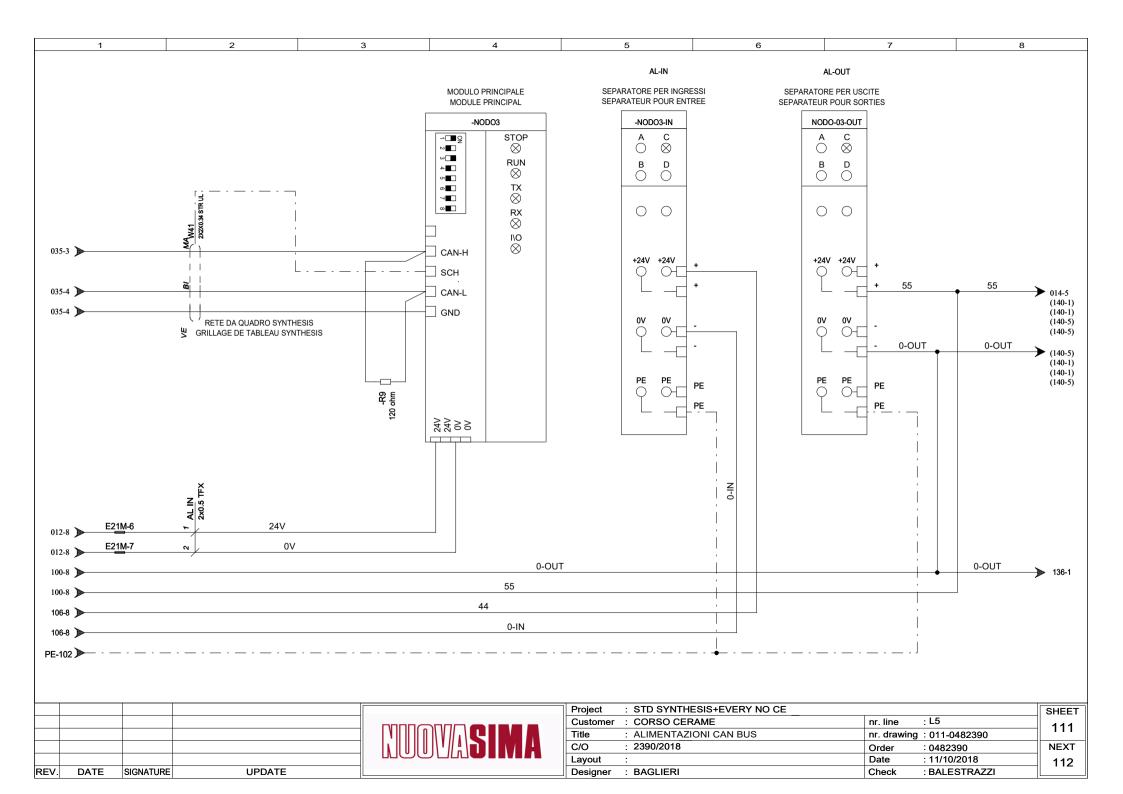


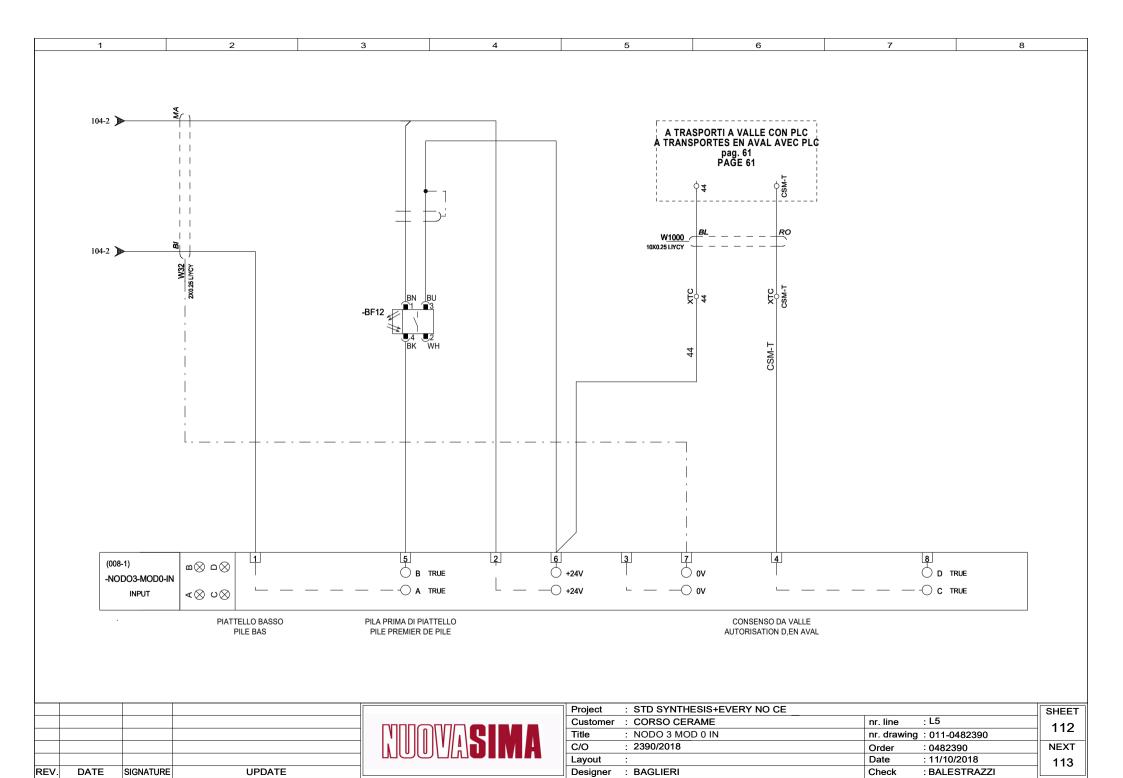


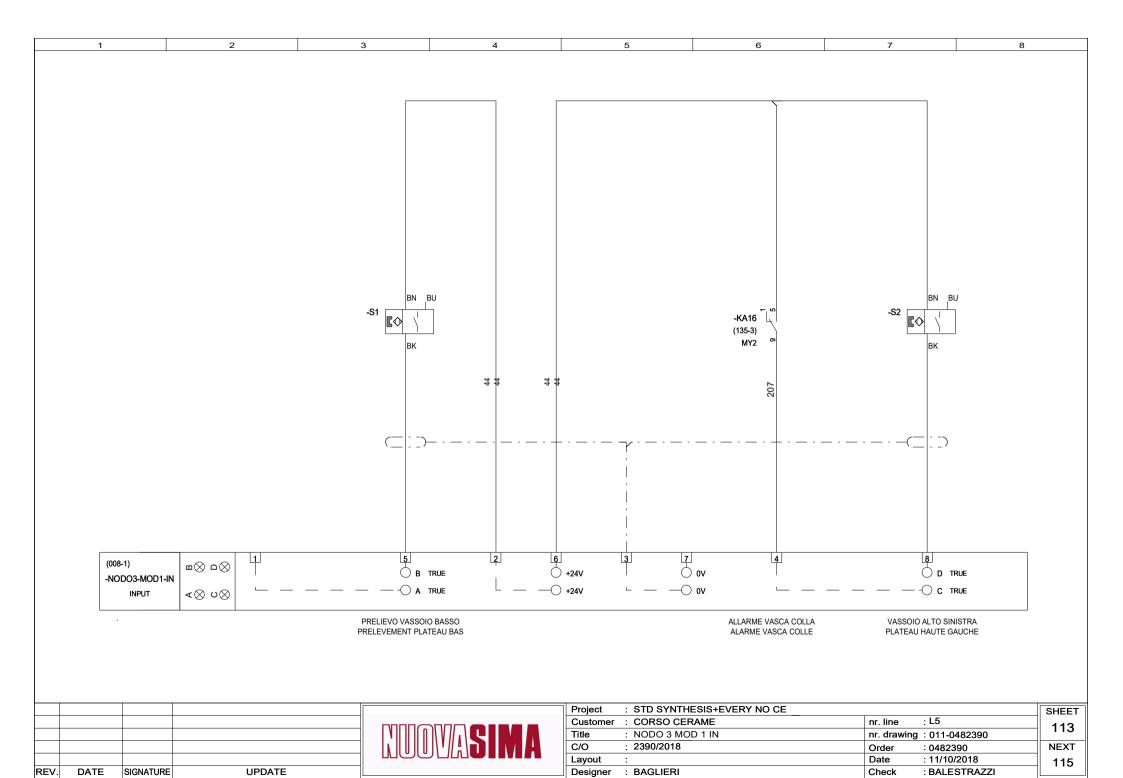


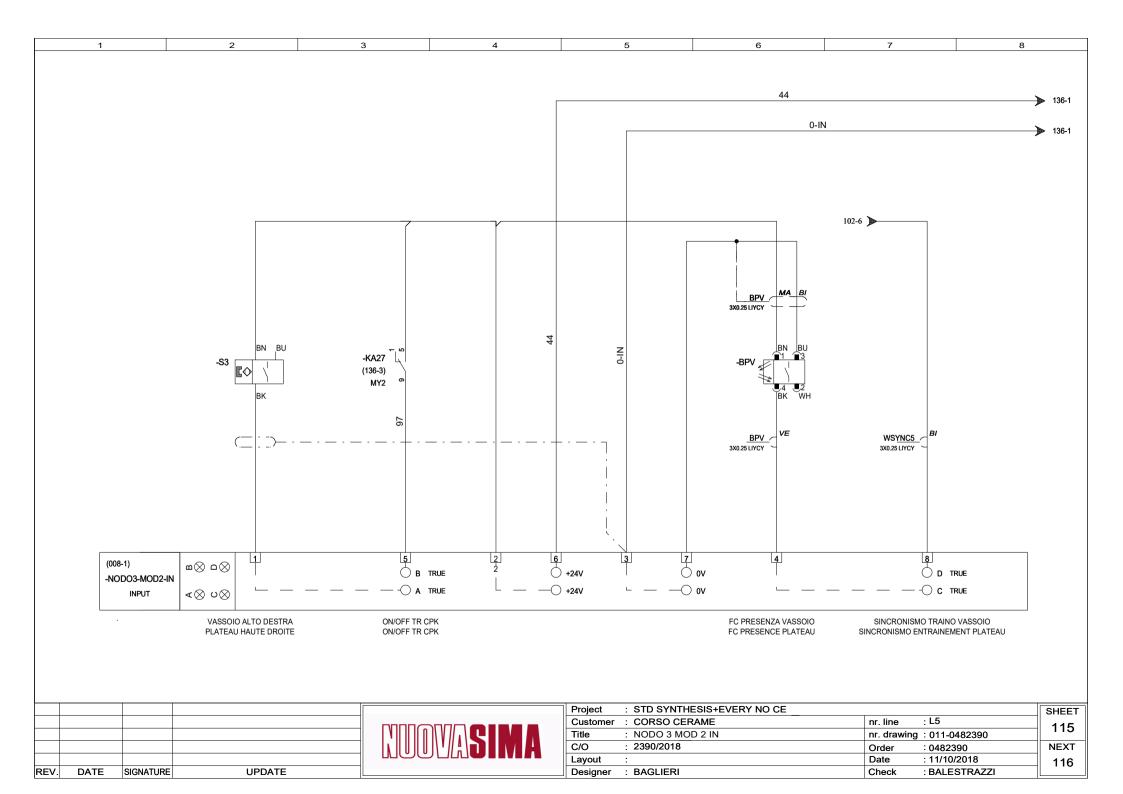


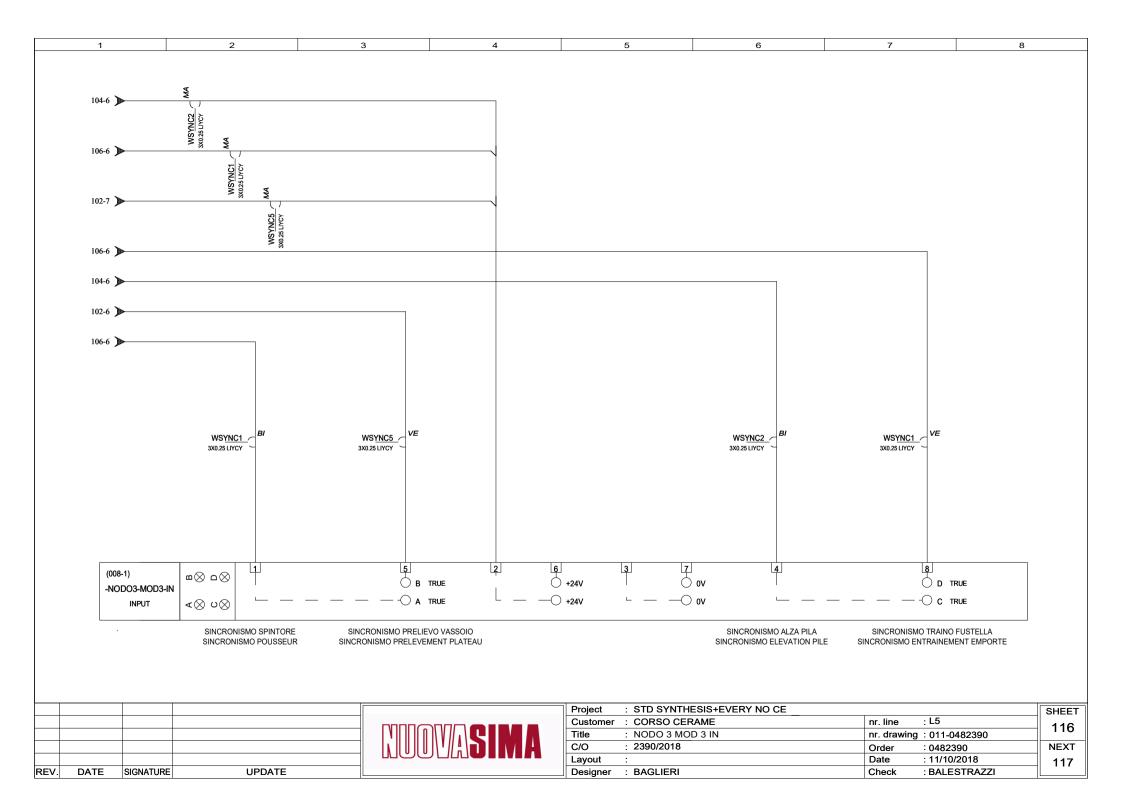


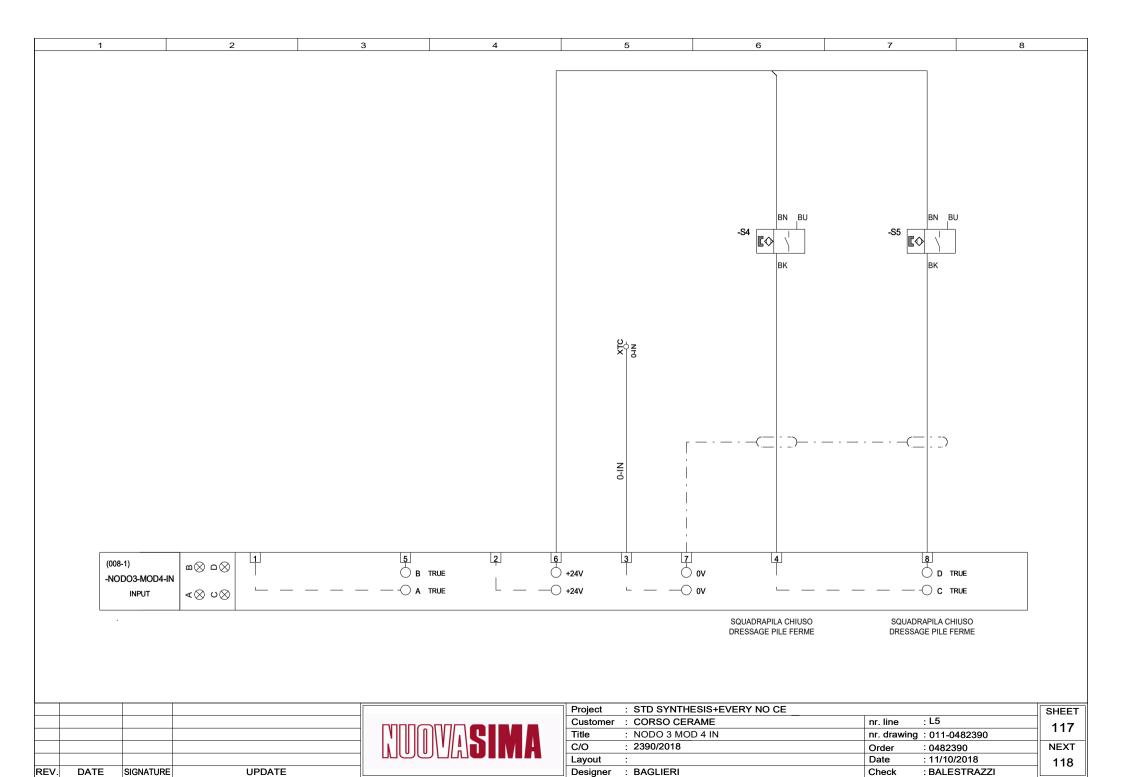


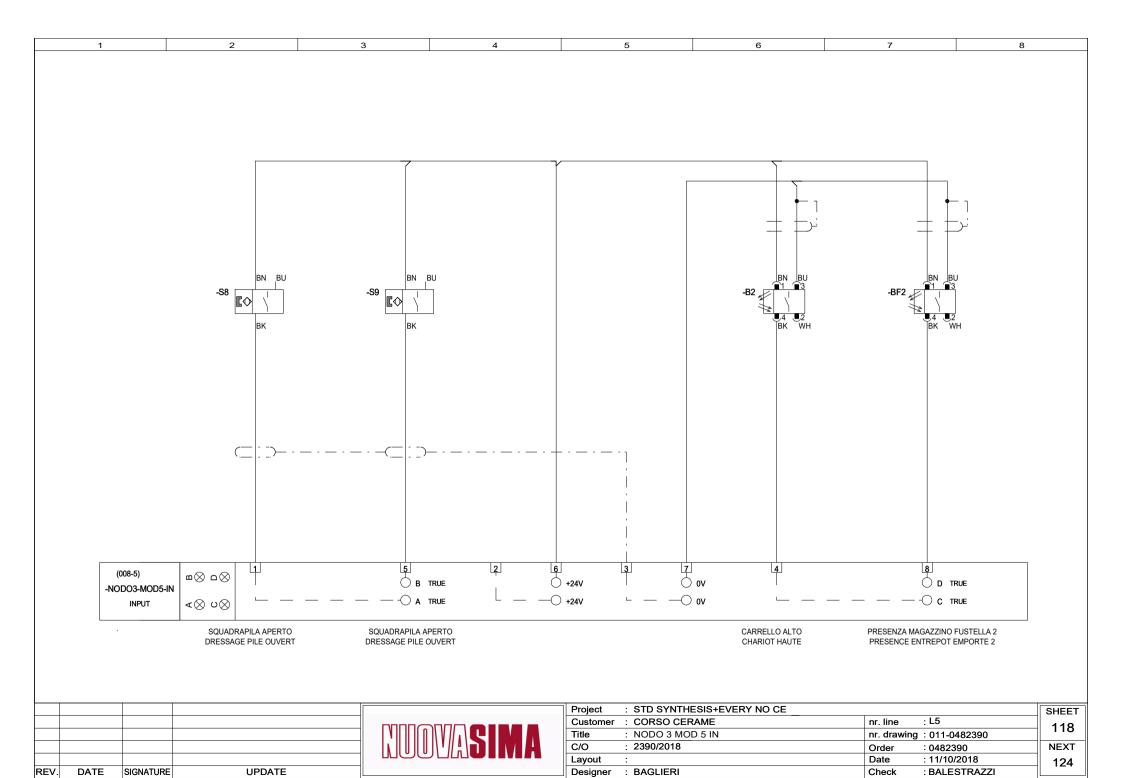


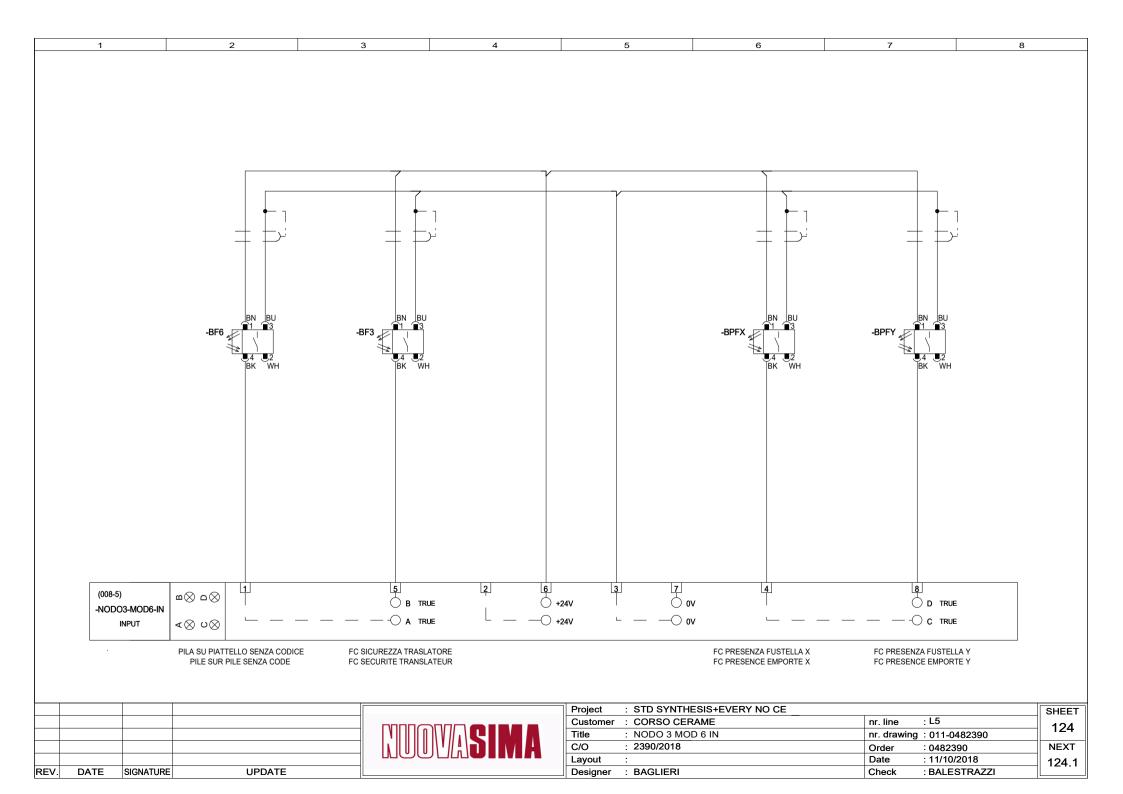


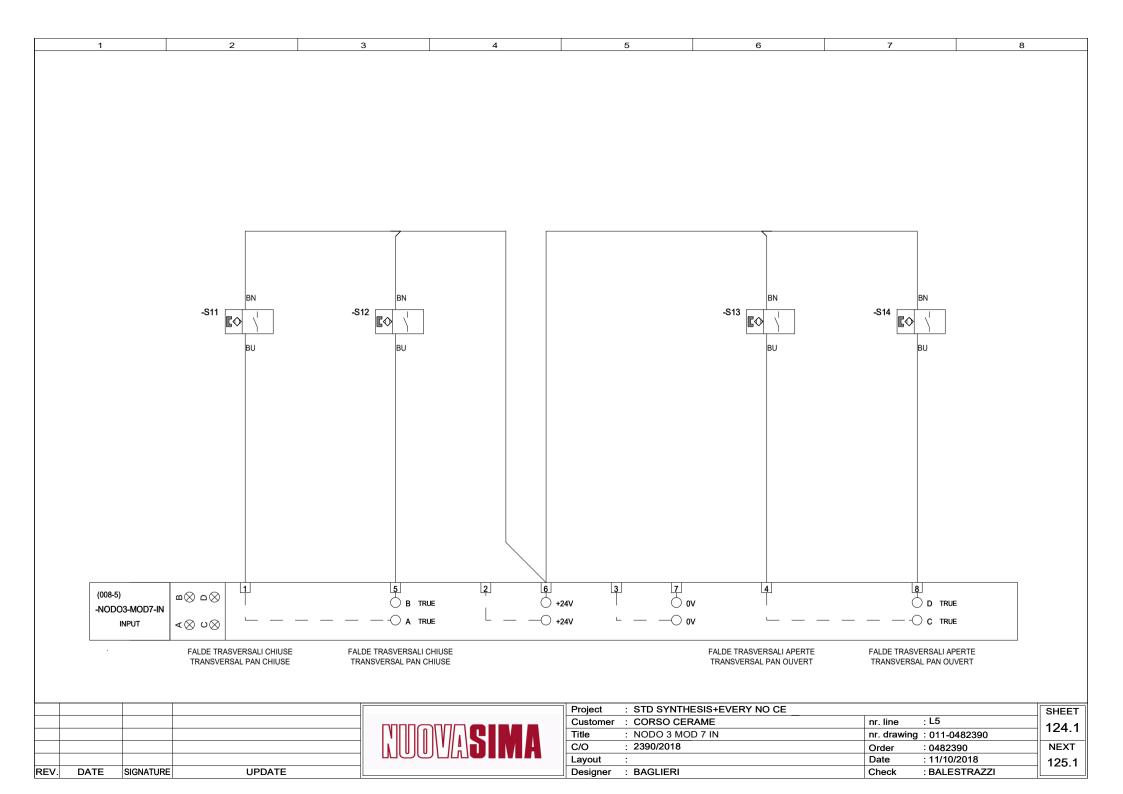


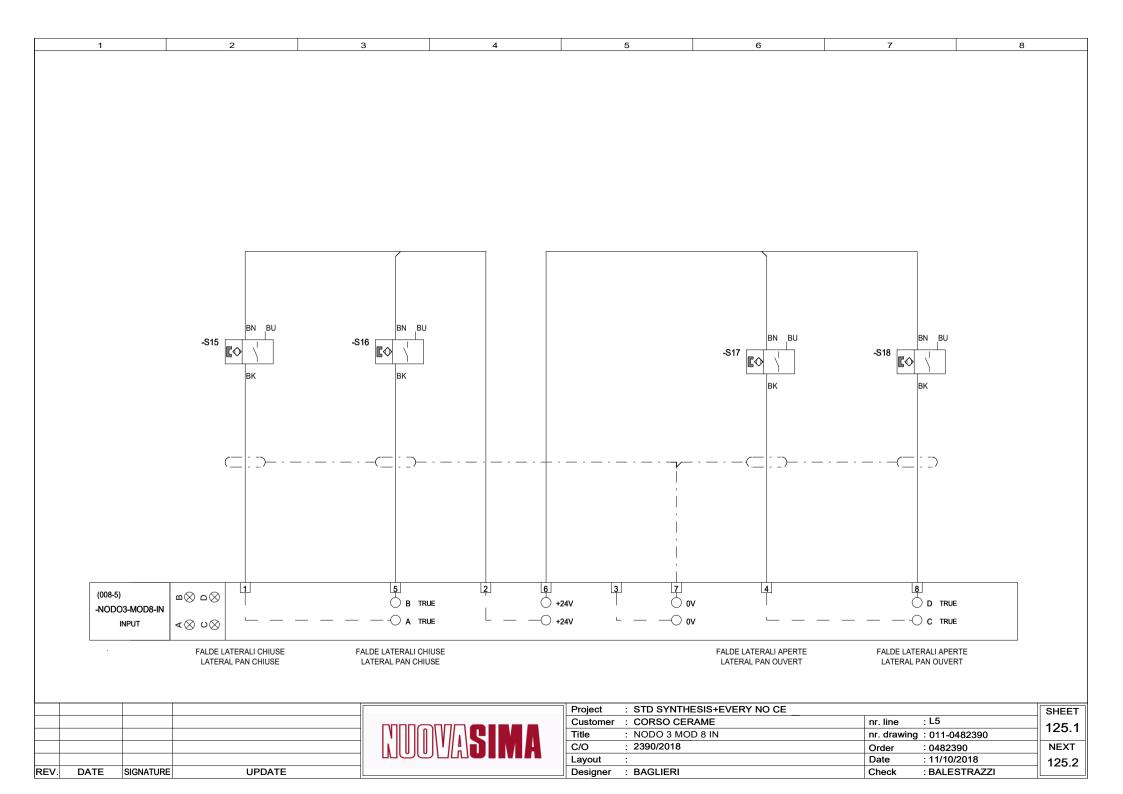


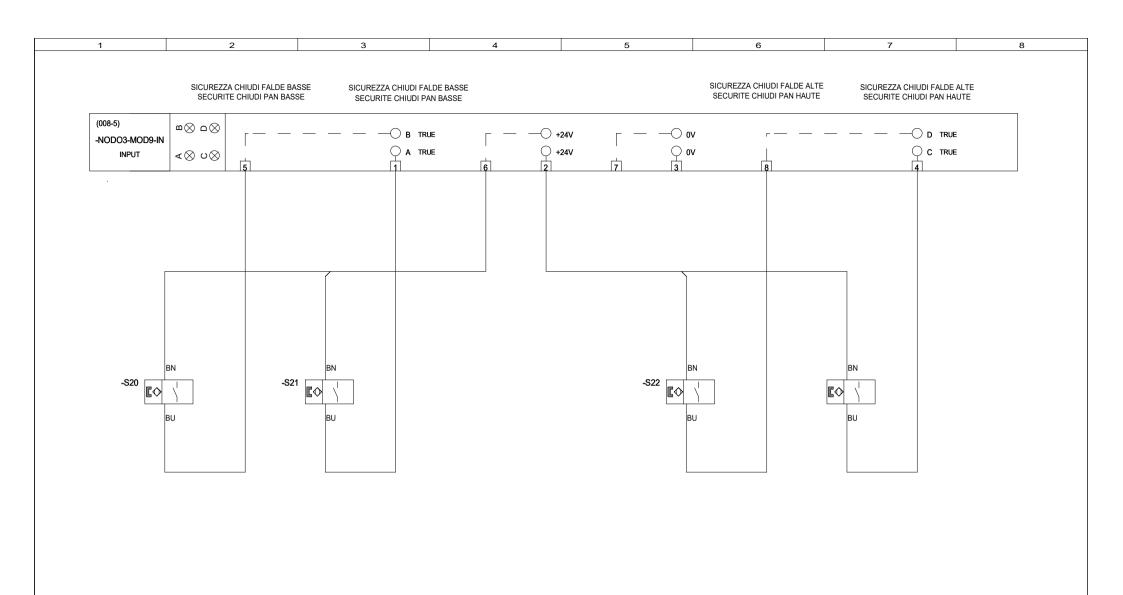








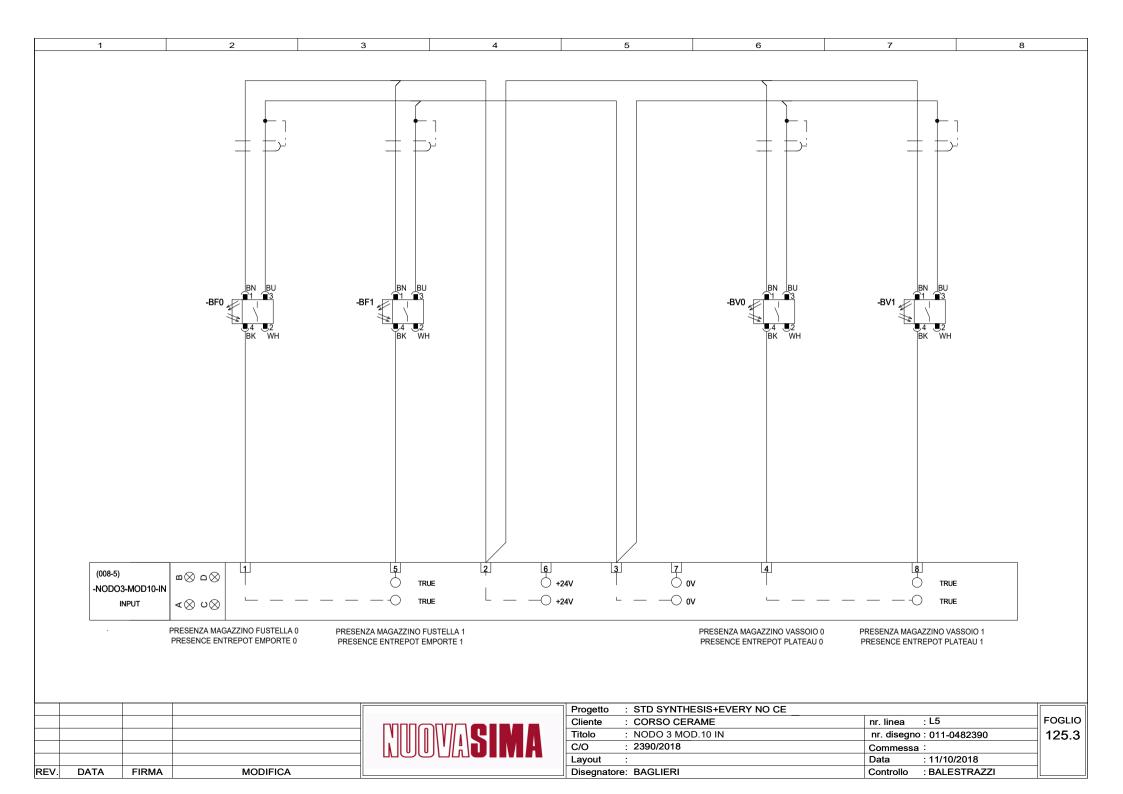


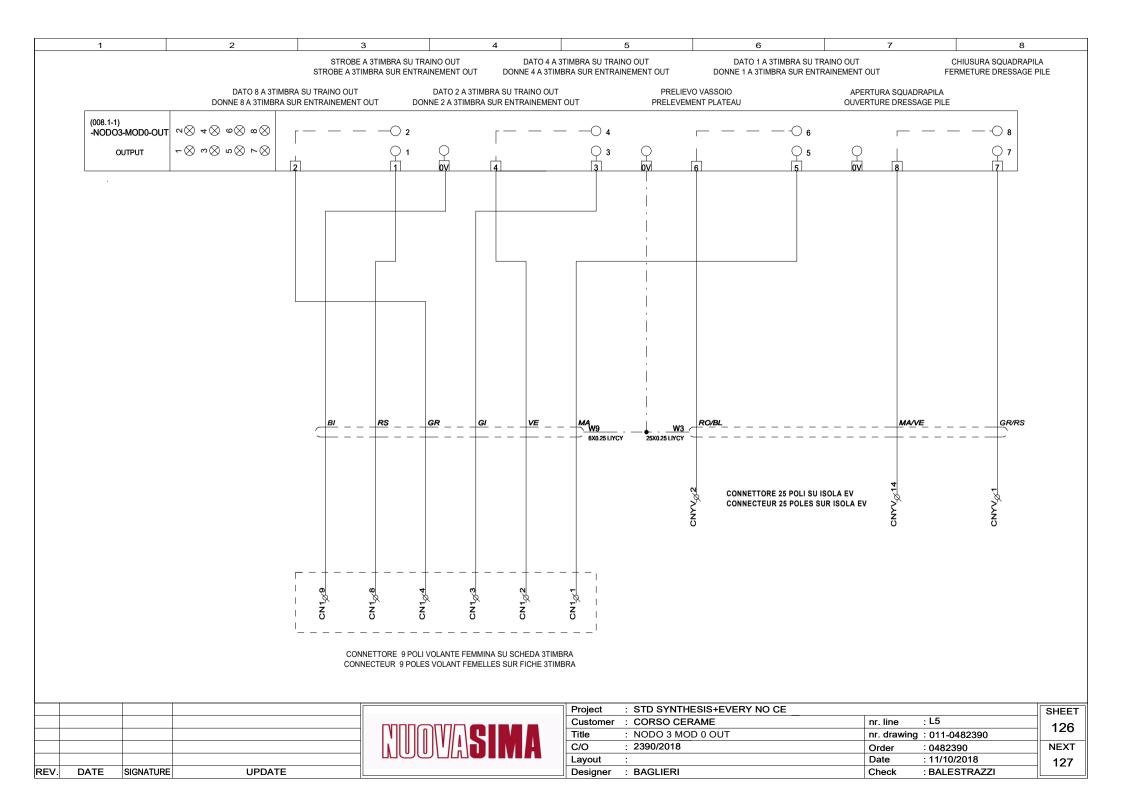


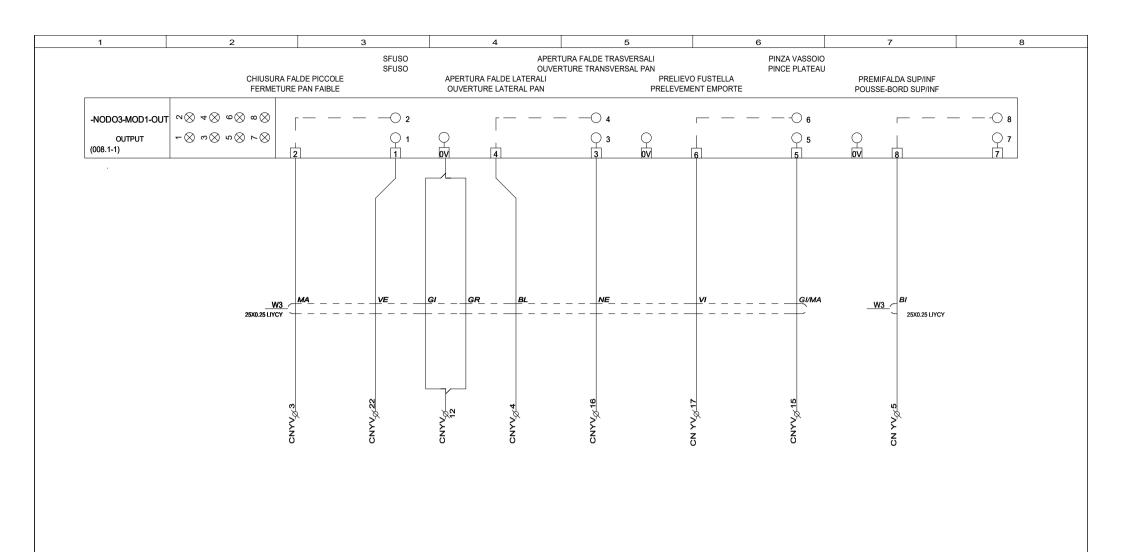
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	Title	:	NODO 3 MOD.9 IN	nr. drawing	: 011-0482390	123.2
	C/O	:	2390/2018	Order	: 0482390	NEXT
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	Designer	:	BAGLIERI	Check	: BALESTRAZZI	



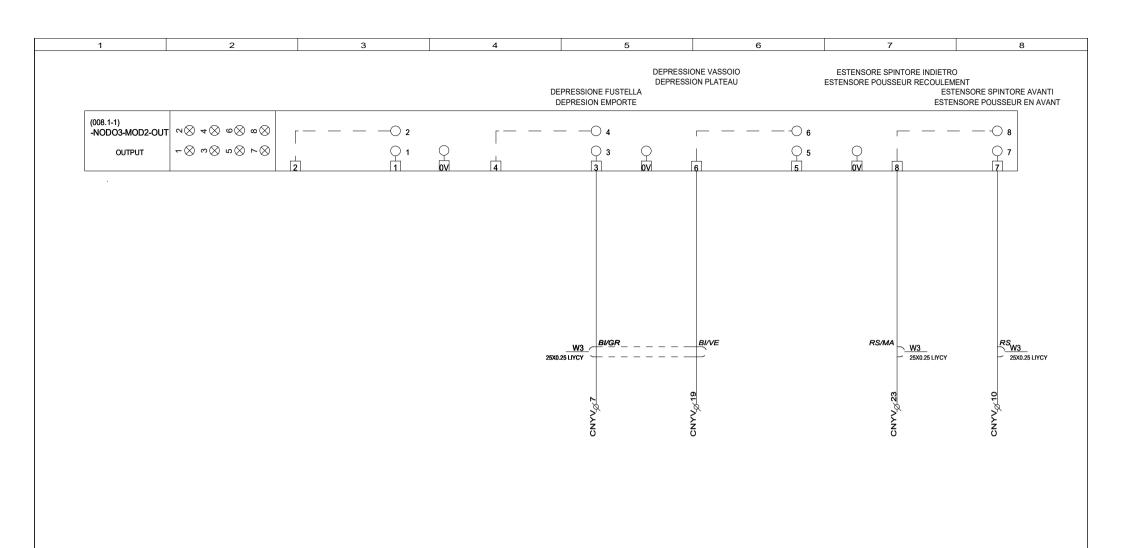




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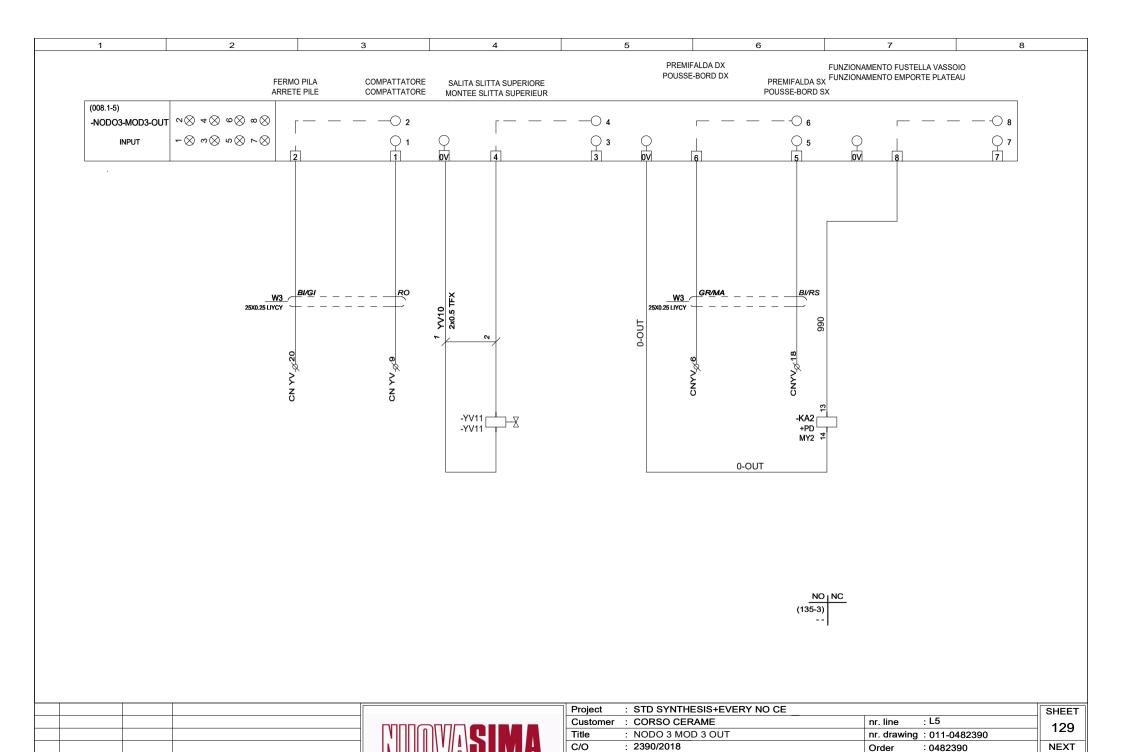
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C/O	: 2390/2018	Order : 0482390	NEXT
Layout	:	Date : 11/10/2018	128
Designer	: BAGLIERI	Check : BALESTRAZZI	



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Ī	Project	: STD SYNTHESIS+EVERY NO CE		SHEET
l	Customer	: CORSO CERAME	nr. line : L5	128
l	Title	: NODO3 MOD 2 OUT	nr. drawing : 011-0482390	120
l	C/O	: 2390/2018	Order : 0482390	NEXT
l	Layout	:	Date : 11/10/2018	129
	Designer	: BAGLIERI	Check : BALESTRAZZI	



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: BAGLIERI

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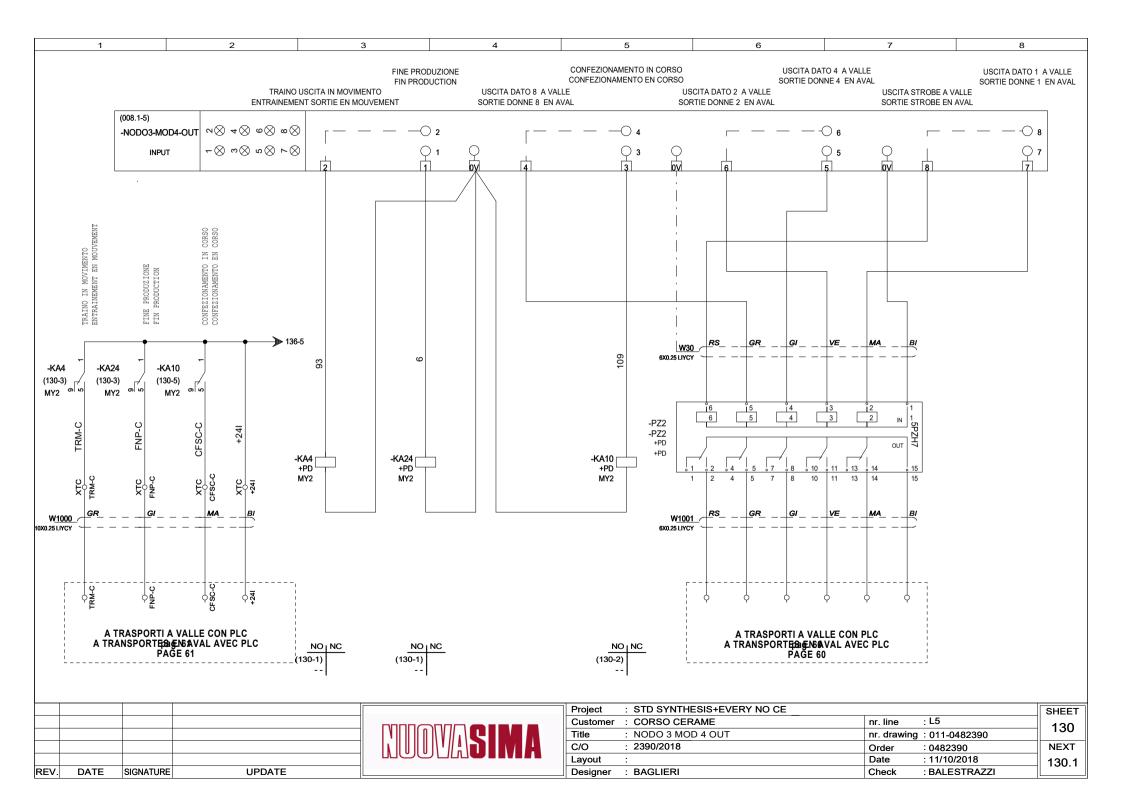
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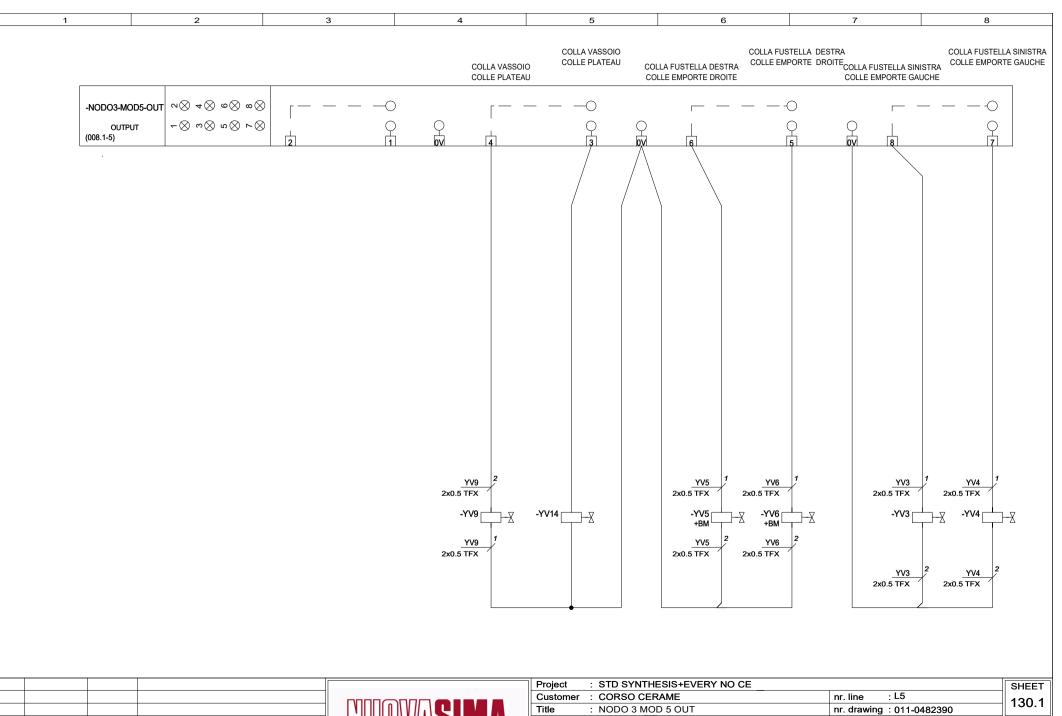
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: 11/10/2018

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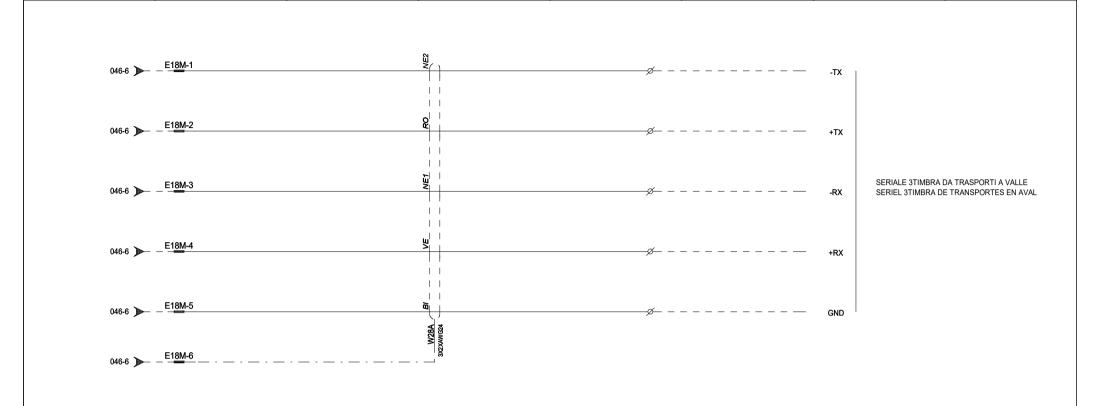




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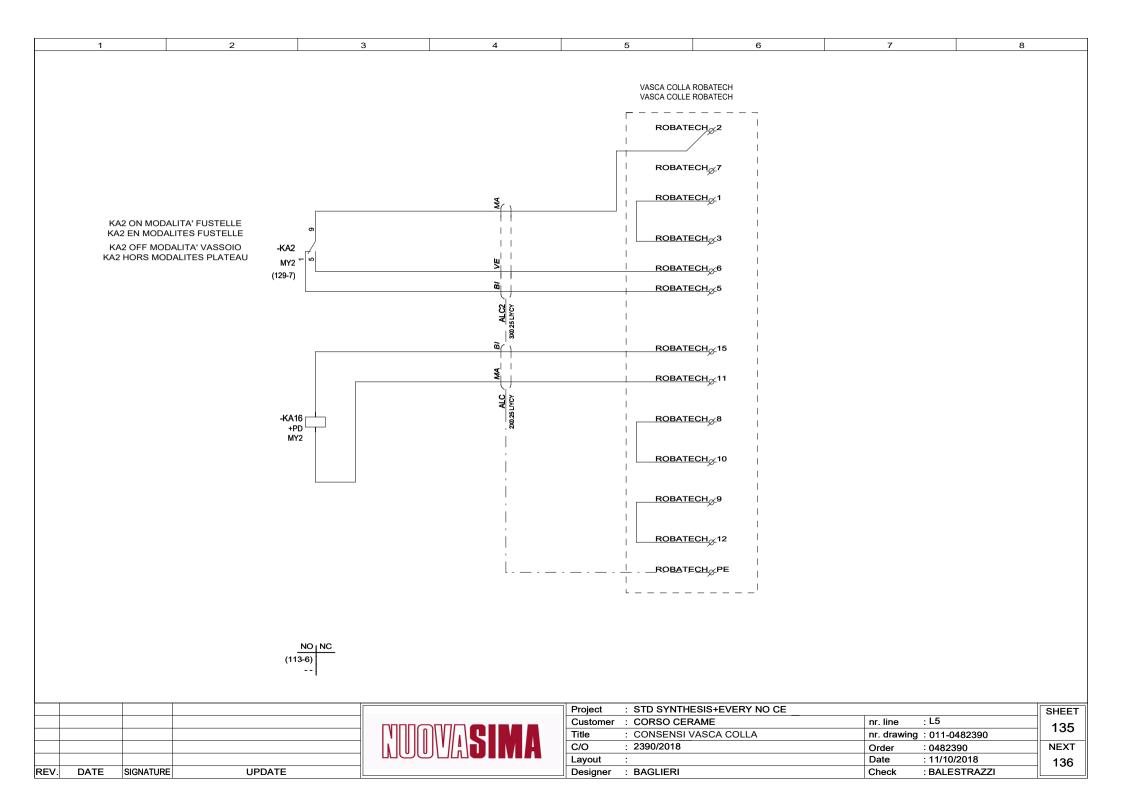
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C/O	: 2390/2018	Order : 0482390	NEXT
Layout	:	Date : 11/10/2018	131
Designer	: BAGLIERI	Check : BALESTRAZZI	

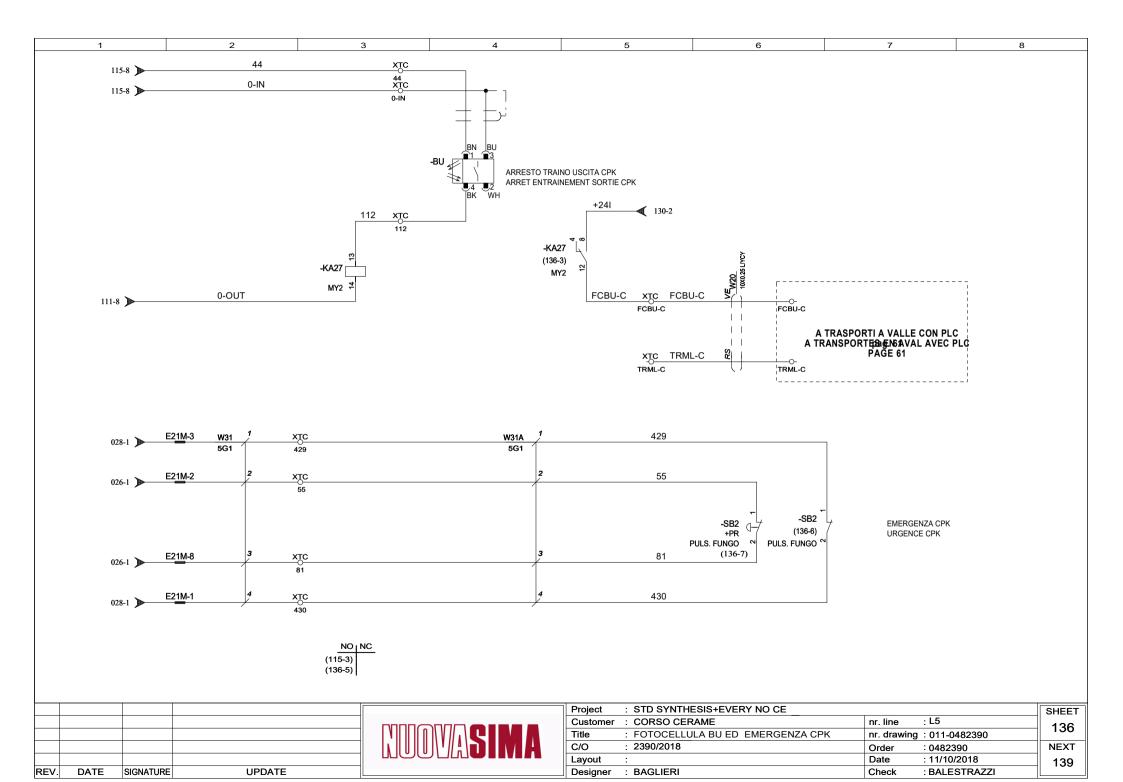


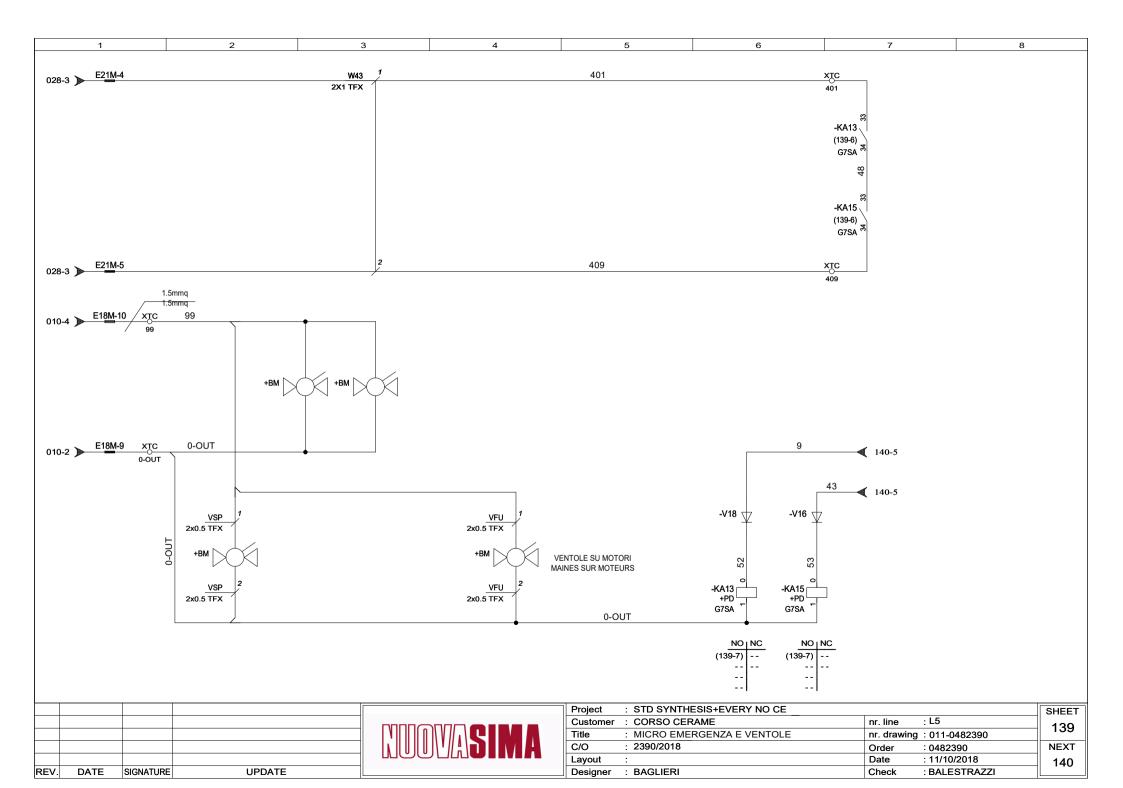
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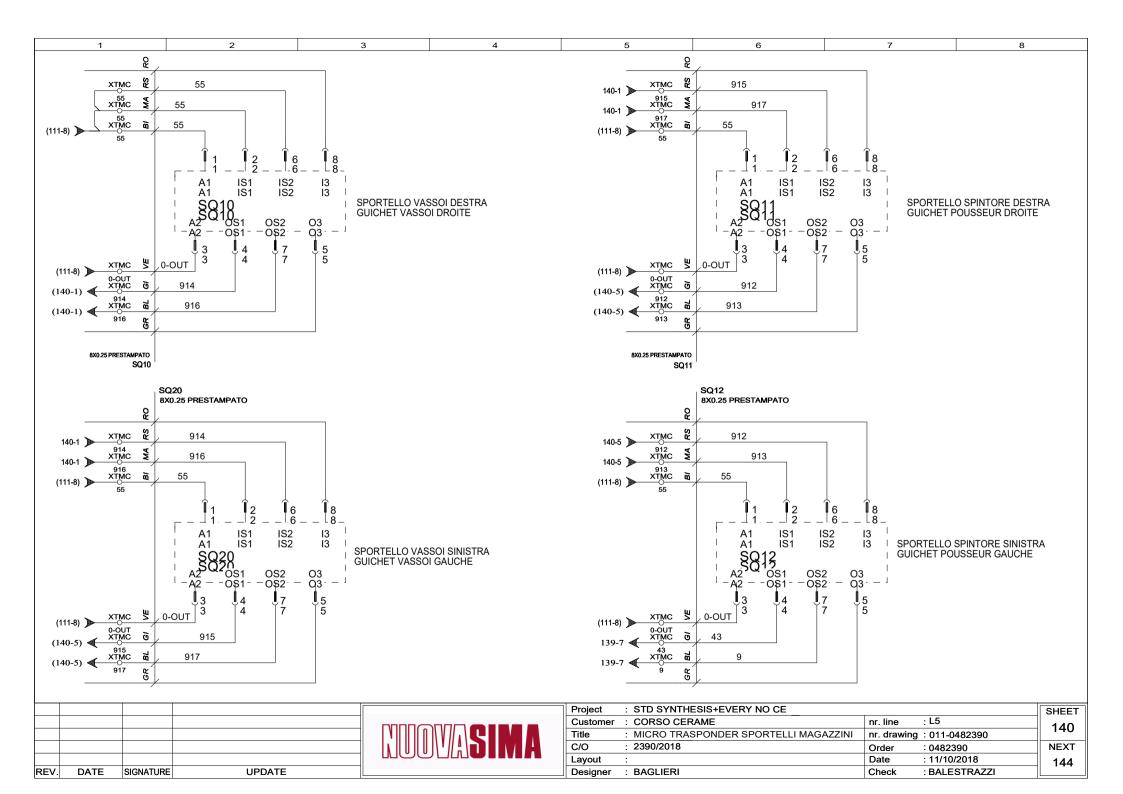


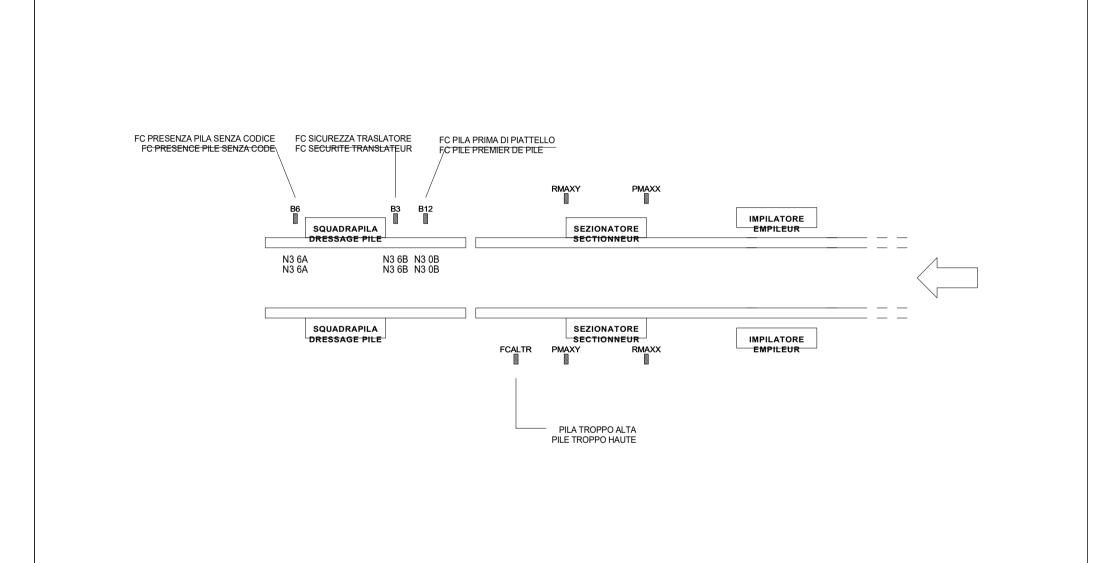
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Customer	: CORSO CERAME	nr. line : L5	131
Title	: SERIALE 3TIMBRA	nr. drawing: 011-0482390	131
C/O	: 2390/2018	Order : 0482390	NEXT
Layout	:	Date : 11/10/2018	135
Designer	: BAGLIERI	Check : BALESTRAZZI	





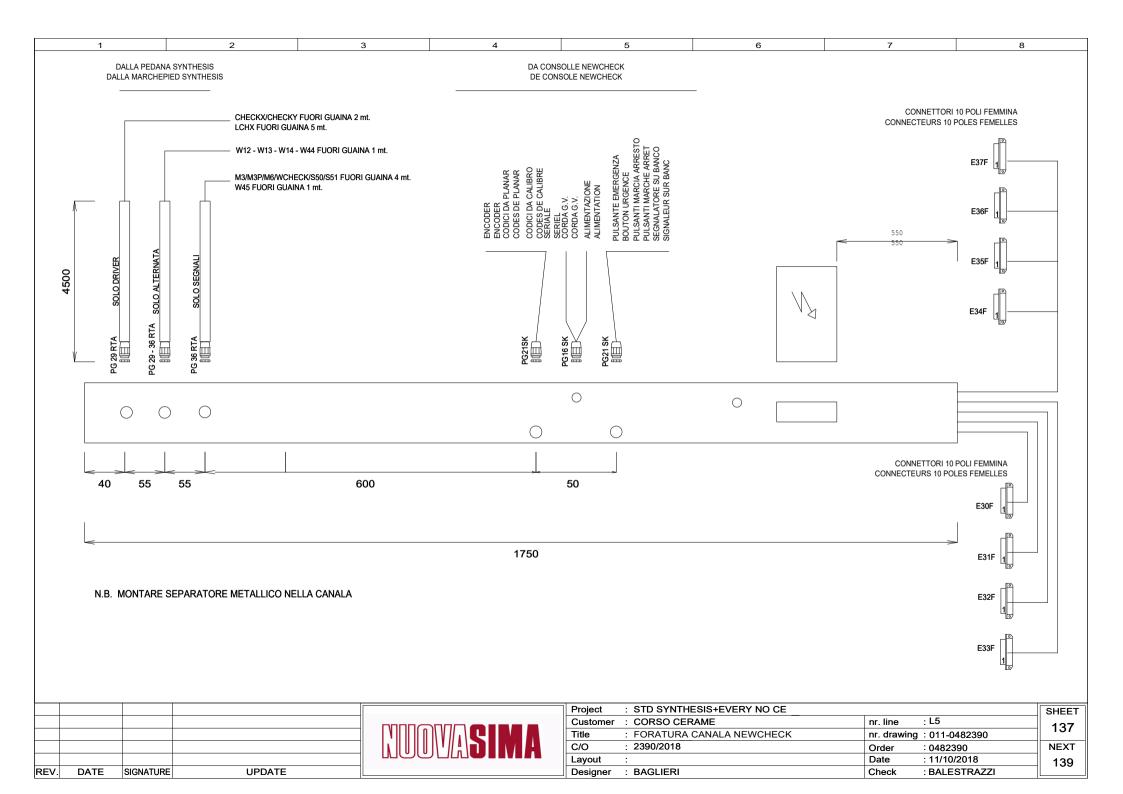


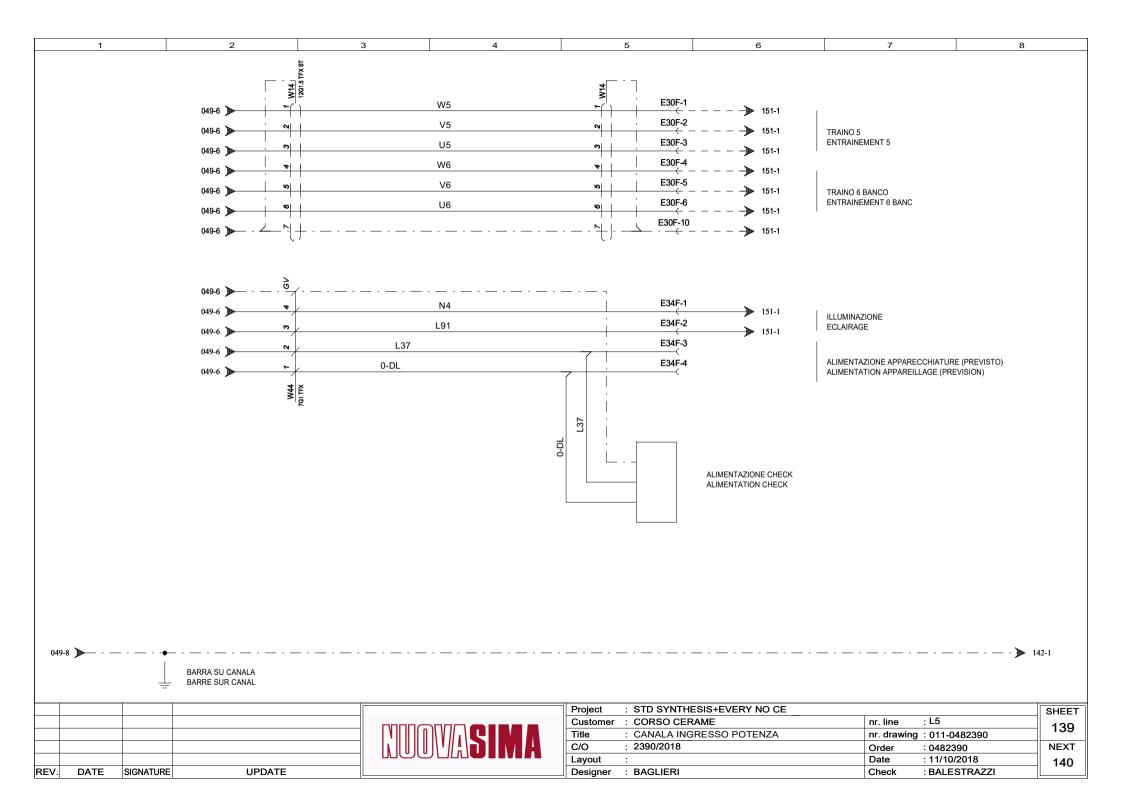


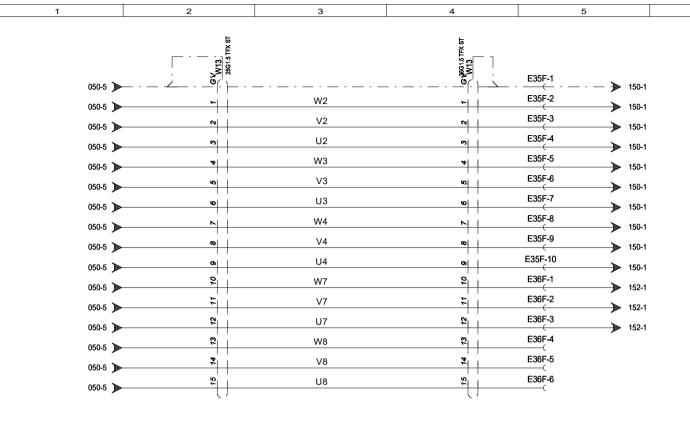


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Project	: STD SYNTHESIS+EVERY NO CE		SHEET
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Title	: LAY OUT TRASLATORE INGRESSO CPK	nr. drawing : 011-0482390	144
C/O	: 2390/2018	Order : 0482390	NEXT
Layout	:	Date : 11/10/2018	144
Designer	: BAGLIERI	Check : BALESTRAZZI	





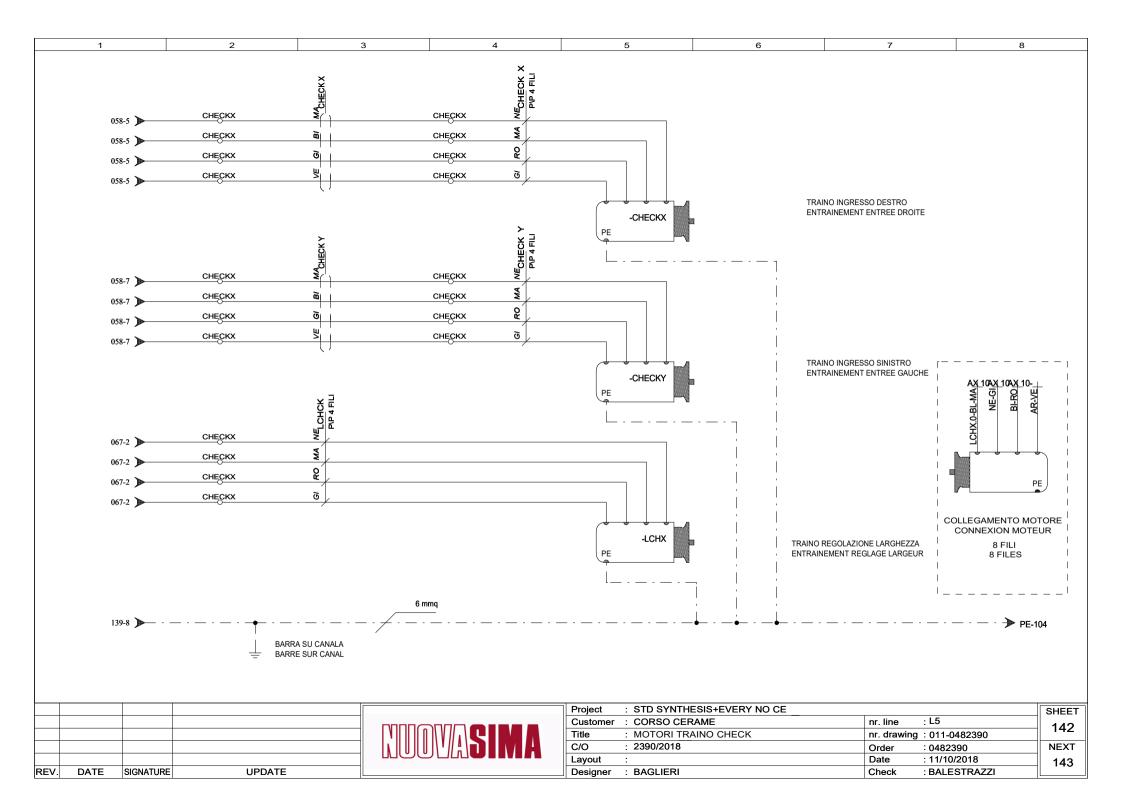


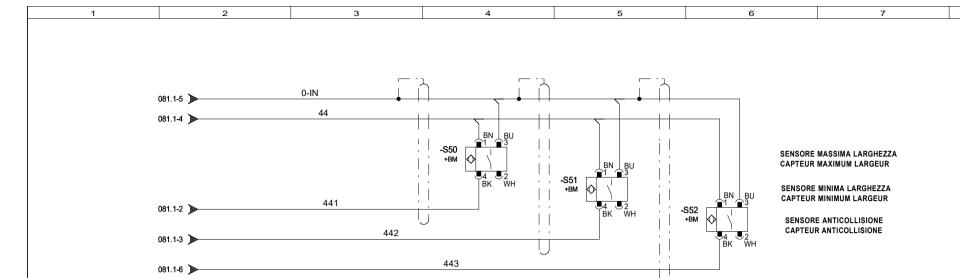
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٦	Project	: STD SYNTHESIS+EVERY NO CE		SHEET
	Customer	: CORSO CERAME	nr. line : L5	140
	Title	: CANALA INGRESSO POTENZA	nr. drawing: 011-0482390	140
	C/O	: 2390/2018	Order : 0482390	NEXT
	Layout	:	Date : 11/10/2018	141
	Designer	: BAGLIERI	Check : BALESTRAZZI	

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						Customer : CORSO CER	AME	nr. line : L5	ll l
-						Title : CANALA INC	GRESSO POTENZA	nr. drawing : 011-	141
		1		1 1 1 1 1 1 1				sidening . 011=	
				1, 11 11 11		C/O · 2300/2018		Order : 0400	300 NEV
						C/O : 2390/2018		Order : 0482	390 NEXT
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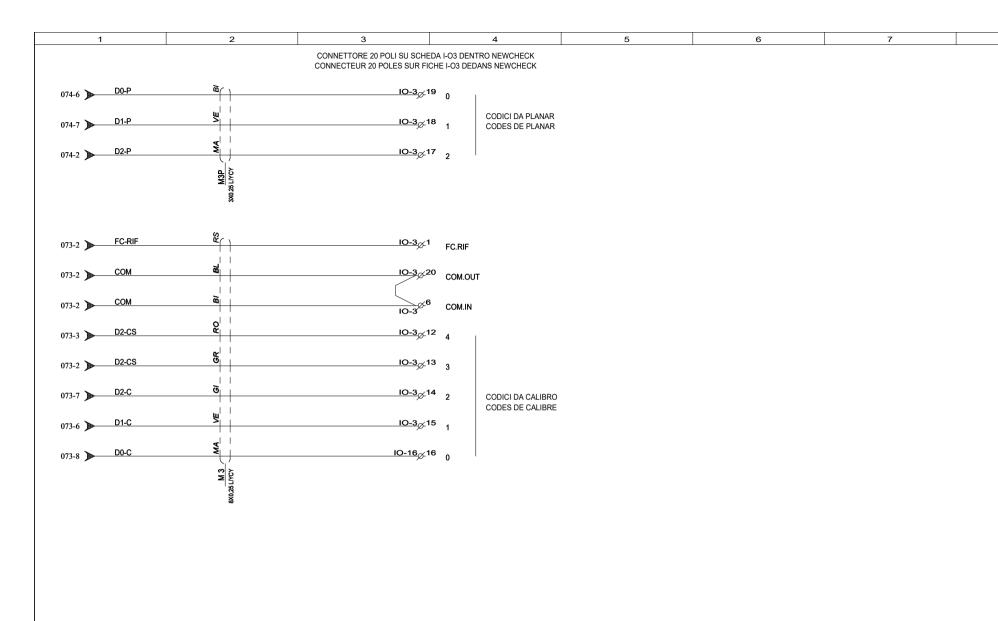




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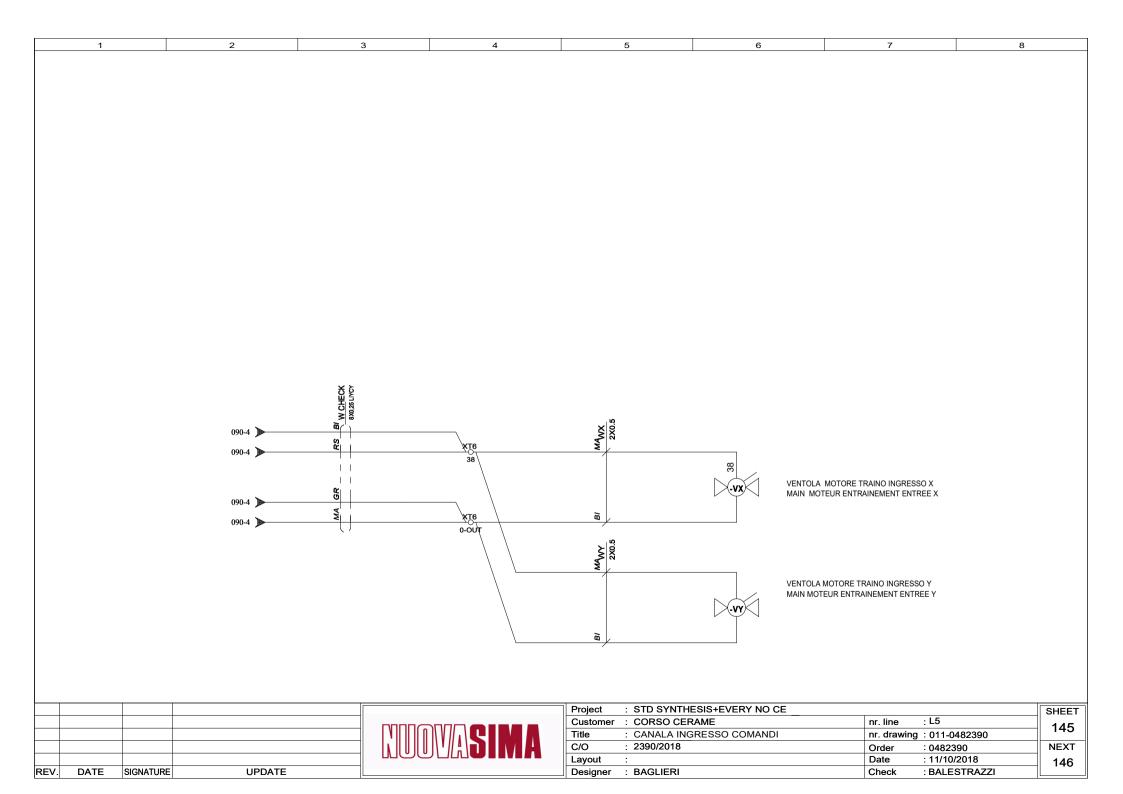
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	Title	: SENSORI ANTICOLLISIONE CHECK	nr. drawing: 011-0482390	143
	C/O	: 2390/2018	Order : 0482390	NEXT
	Layout	:	Date : 11/10/2018	144
	Designer	: BAGLIERI	Check : BALESTRAZZI	

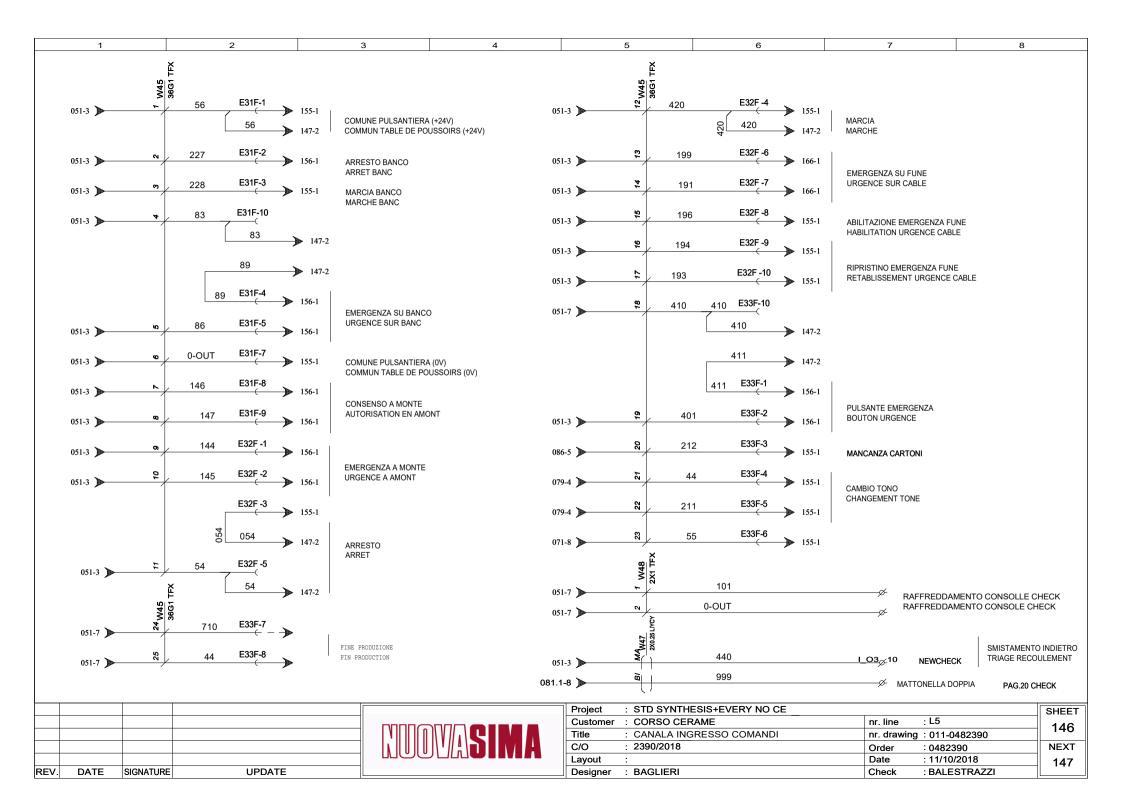


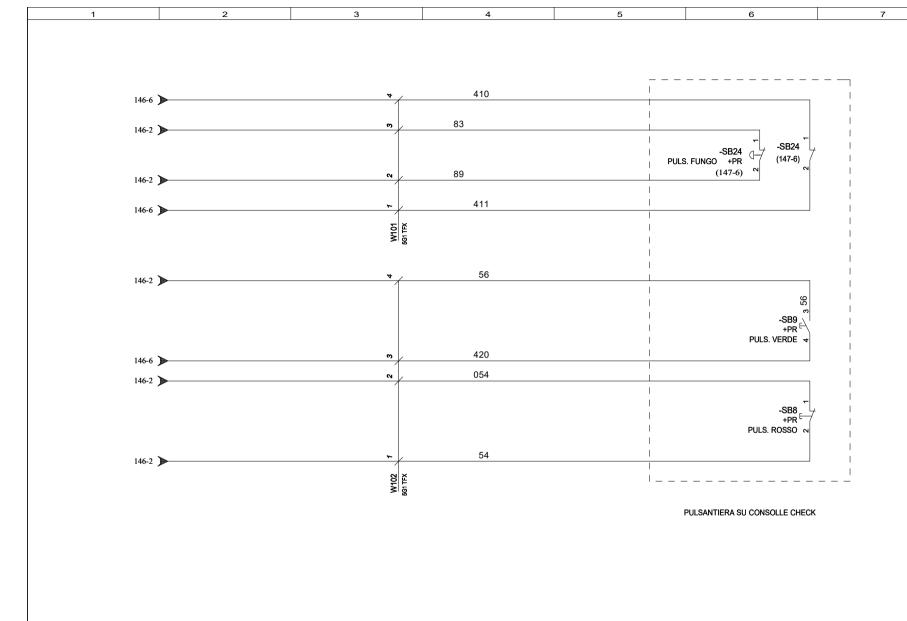
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Customer	: CORSO CERAME	nr. line : L5	144
Title	: CANALA INGRESSO COMANDI	nr. drawing: 011-0482390	144
C/O	: 2390/2018	Order : 0482390	NEXT
Layout	:	Date : 11/10/2018	145
Designer	: BAGLIERI	Check : BALESTRAZZI	

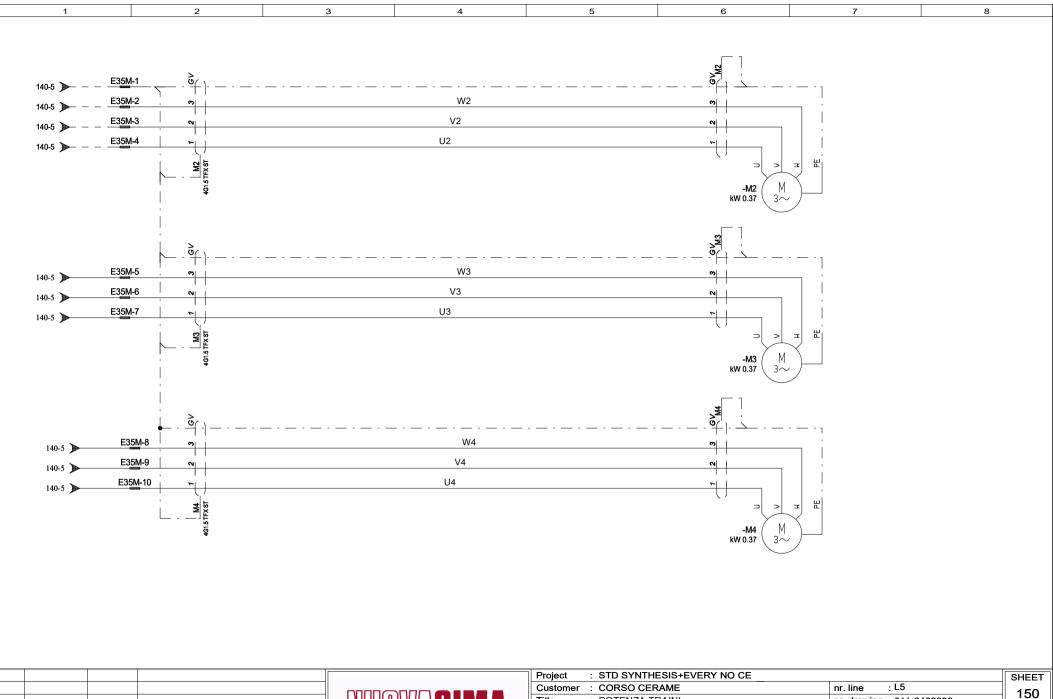






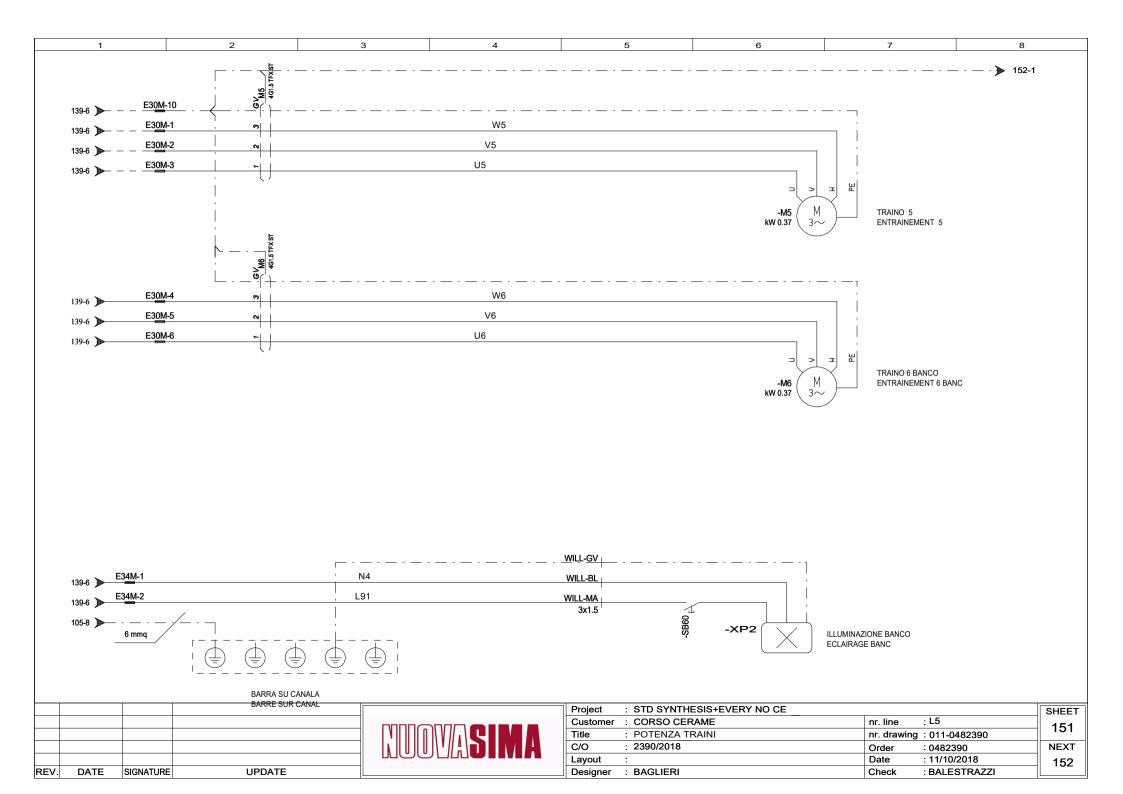
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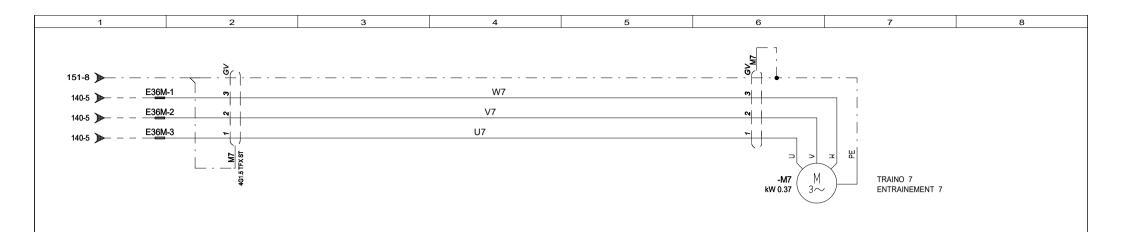
٦	Project	: STD SYNTHESIS+EVERY NO CE		SHEET
	Customer	: CORSO CERAME	nr. line : L5	147
	Title	: CANALA INGRESSO COMANDI	nr. drawing: 011-0482390	147
	C/O	: 2390/2018	Order : 0482390	NEXT
	Layout	:	Date : 11/10/2018	150
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				Project	: SID SYNTHESIS+EVERY NO CE		
				Customer	: CORSO CERAME	nr. line	: L5
				Title	: POTENZA TRAINI	nr. drawing	: 011-0482390
				C/O	: 2390/2018	Order	: 0482390
				Layout	:	Date	: 11/10/2018
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NEXT 151



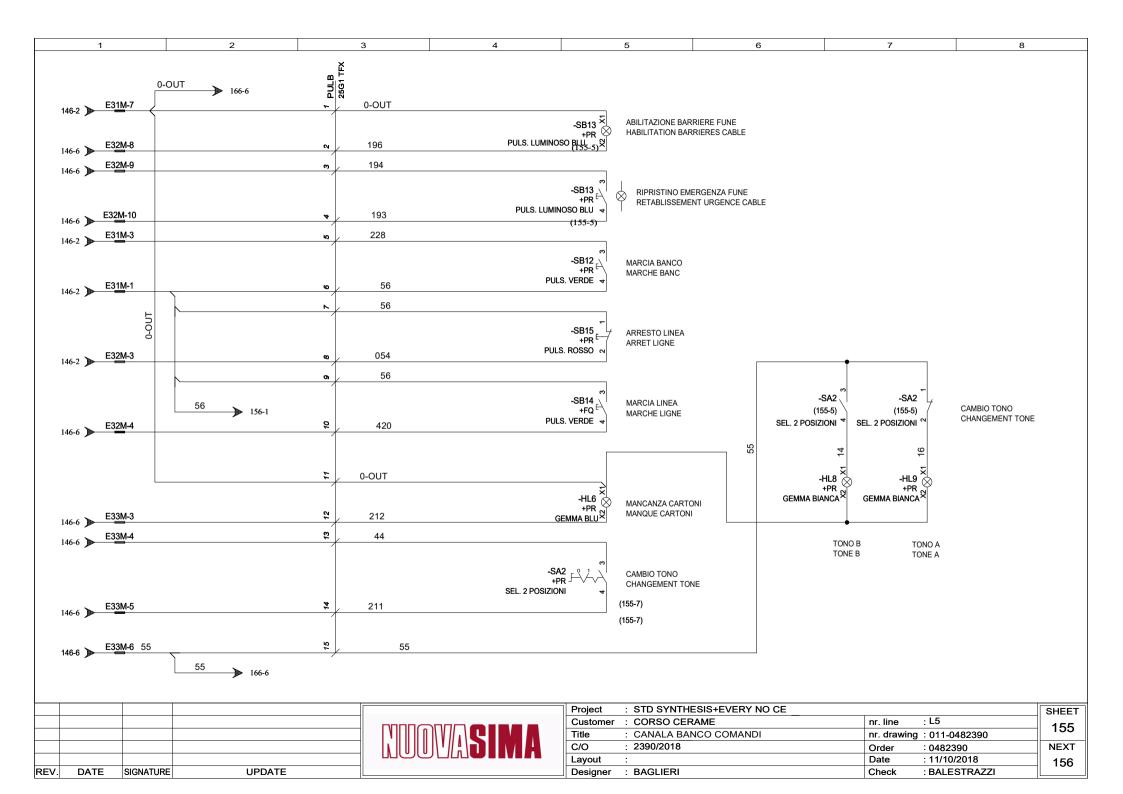


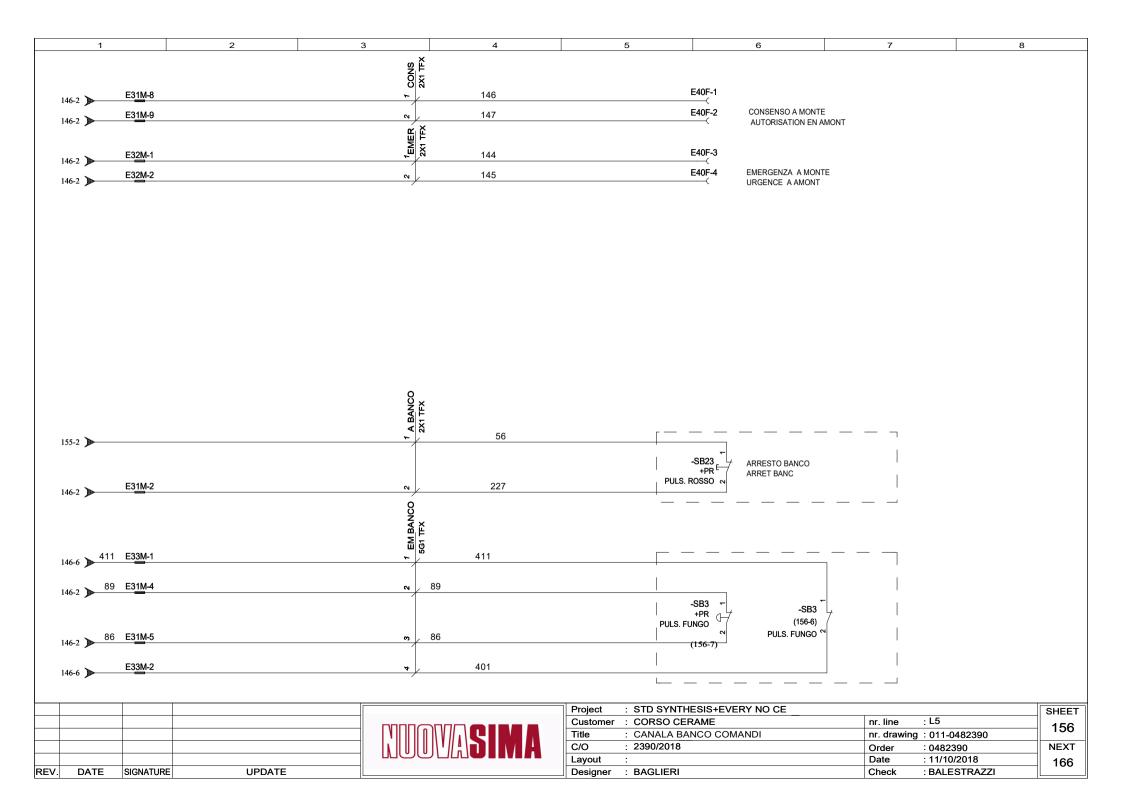
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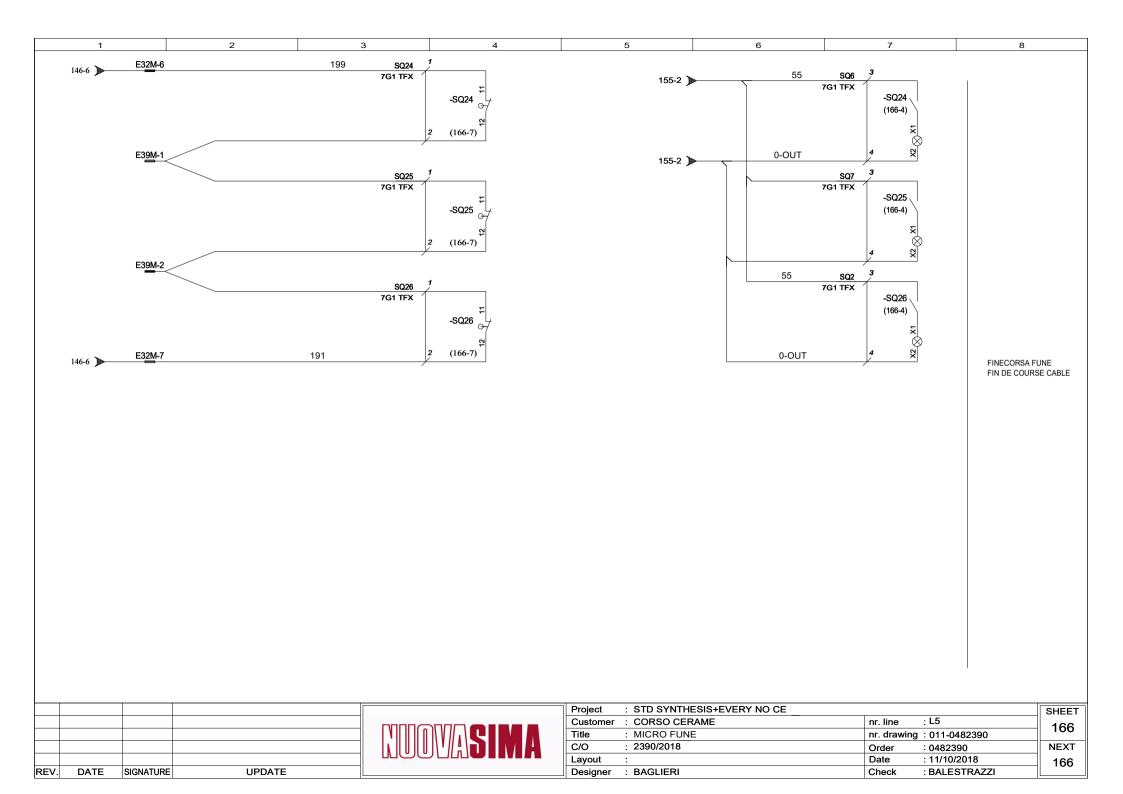


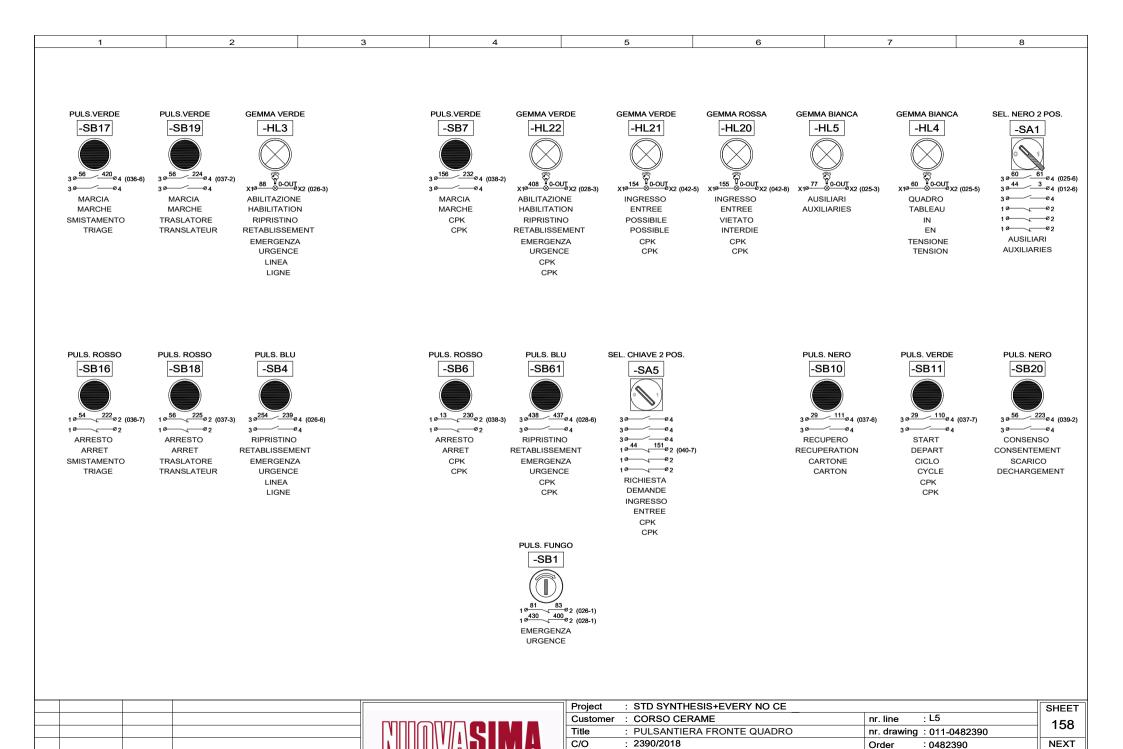
Project	: STD SYNTHESIS+EVERY NO CE		SHEET
Customer	: CORSO CERAME	nr. line : L5	152
Title	: POTENZA TRAINI	nr. drawing: 011-0482390	132
C/O	: 2390/2018	Order : 0482390	NEXT
Layout	:	Date : 11/10/2018	153
Designer	: BAGLIERI	Check : BALESTRAZZI	

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				Project : STD SYNTHE	SIS+EVERY NO CE		SHEE
				Customer : CORSO CER	AME	nr. line : L5	150
				Customer : CORSO CER Title : MOTORI A M	AME	nr. drawing : 011-0	0482390
			Wasima	Customer : CORSO CER Title : MOTORI A M C/O : 2390/2018	AME	nr. drawing : 011-0 Order : 0482	0482390 153 2390 NEX
			DVASIMA	Customer : CORSO CER Title : MOTORI A M	AME	nr. drawing : 011-0 Order : 0482 Date : 11/10	0482390 153 2390 NEX









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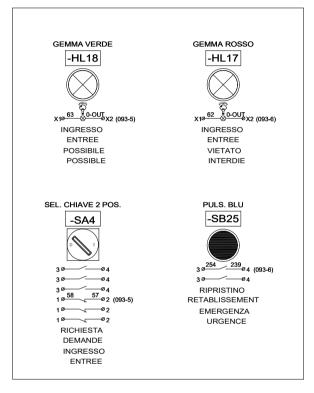
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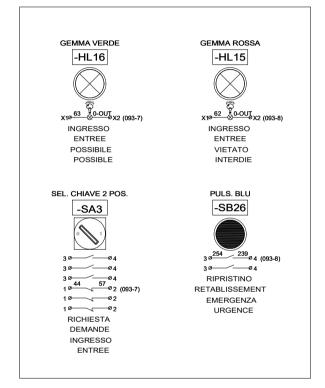
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PULSANTIERA LATO X TABLE DE POUSSOIRS COTE X

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EMERGENZA SU CPK URGENCE SUR CPK









PULSANTIERA SU CHECK TABLE DE POUSSOIRS SUR CHECK

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Project	: STD SYNTHESIS+EVERY NO CE		SHEET
Customer	: CORSO CERAME	nr. line : L5	159
Title	: PULSANTIERE SU LINEA	nr. drawing: 011-0482390	159
C/O	: 2390/2018	Order : 0482390	NEXT
Layout	:	Date : 11/10/2018	160
Designer	: BAGLIERI	Check : BALESTRAZZI	

PULSANTIERE SU BANCO TABLE DE POUSSOIRS SUR BANC

PULS. LUMINOSO BLU

PULS. VERDE -SB14 3 Ø 56 420 Ø 4 (155-5) 30-04 MARCIA MARCHE LINEA LIGNE

-SB15 1 ø 56 054 ø 2 (155-5) 10-02 ARRESTO ARRET LINEA LIGNE

PULS. ROSSO

PULS. VERDE -SB12 3 Ø 228 56 Ø 4 (155-5) MARCIA MARCHE BANCO BANC

-SB13 3 ø 194 193 ø 4 (155-5) 30-04 _____ø2 1 % 2 0-OUT \(\sqrt{196} \) \(\sqrt{2} \) (155-5) RIPRISTINO EMERGENZA FUNE RETABLISSEMENT URGENCE CABLE

GEMMA BIANCA

-HL9

TONO A

TONE A

GEMMA BIANCA -HL8 X19 14 0-OUT X2 (155-7) TONO B TONE B

SEL. 2 POSIZIONI -SA2 3 Ø 4 (155-5) 3 0 4 (155-7) 30-04 1 Ø Ø 2 1 Ø Ø 2 (155-7) 10-02 CAMBIO TONO CHANGEMENT TONE A - B A - B

GEMMA BLU -HL6 X1[®] O-OUT [™] 212 X1[®] Ø X2 (155-5) MANCANZA CARTONI MANQUE CARTONI

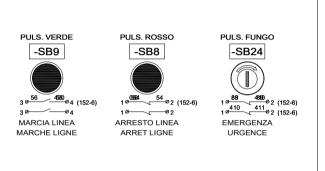
PULS. FUNGO -SB3 86 Ø2 (156-6) 1 0 2 (156-7) **EMERGENZA** URGENCE

> PULS. ROSSO -SB23 1 9 56 227 92 (156-6) ARRESTO ARRET BANCO BANC

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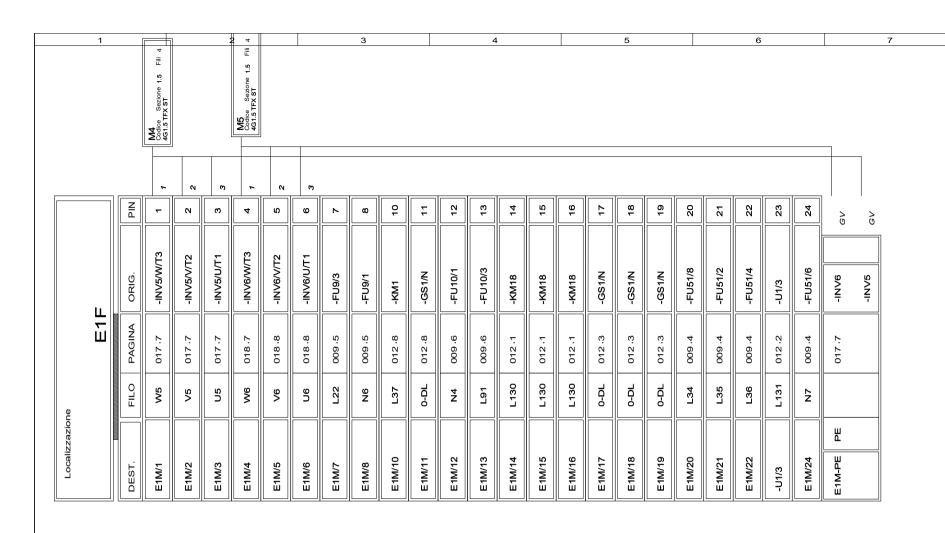
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Customer	: CORSO CERAME	nr. line : L5	160
Title	: PULSANTIERE SU BANCO	nr. drawing: 011-0482390	100
C/O	: 2390/2018	Order : 0482390	NEXT
Layout	:	Date : 11/10/2018	161
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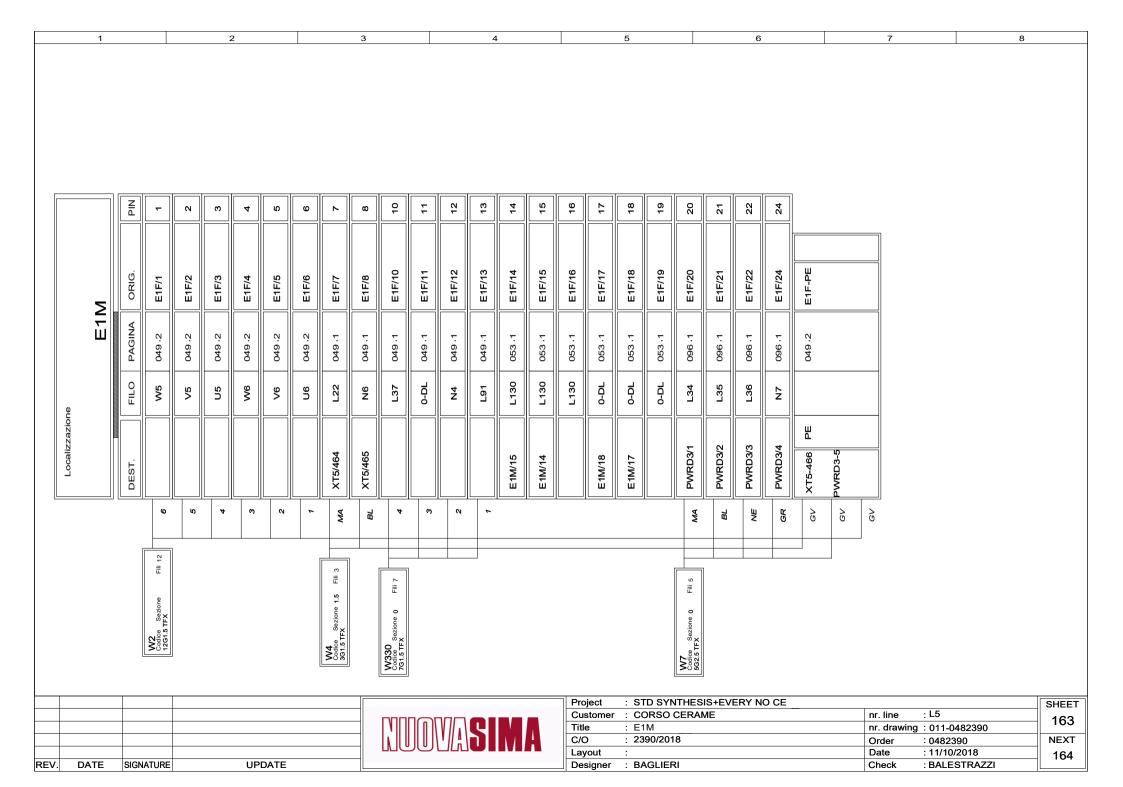
Project	: STD SYNTHESIS+EVERY NO CE		SHEET
Customer	: CORSO CERAME	nr. line : L5	161
Title	: PULSANTIERA SU CANALA INGRESSO	nr. drawing : 011-0482390	101
C/O	: 2390/2018	Order : 0482390	NEXT
Layout	:	Date : 11/10/2018	161
Designer	: BAGLIERI	Check : BALESTRAZZI	



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Project	: STD SYNTHESIS+EVERY NO CE		SHEET
Customer	: CORSO CERAME	nr. line : L5	162
Title	: E1F	nr. drawing: 011-0482390	102
C/O	: 2390/2018	Order : 0482390	NEXT
Layout	:	Date : 11/10/2018	163
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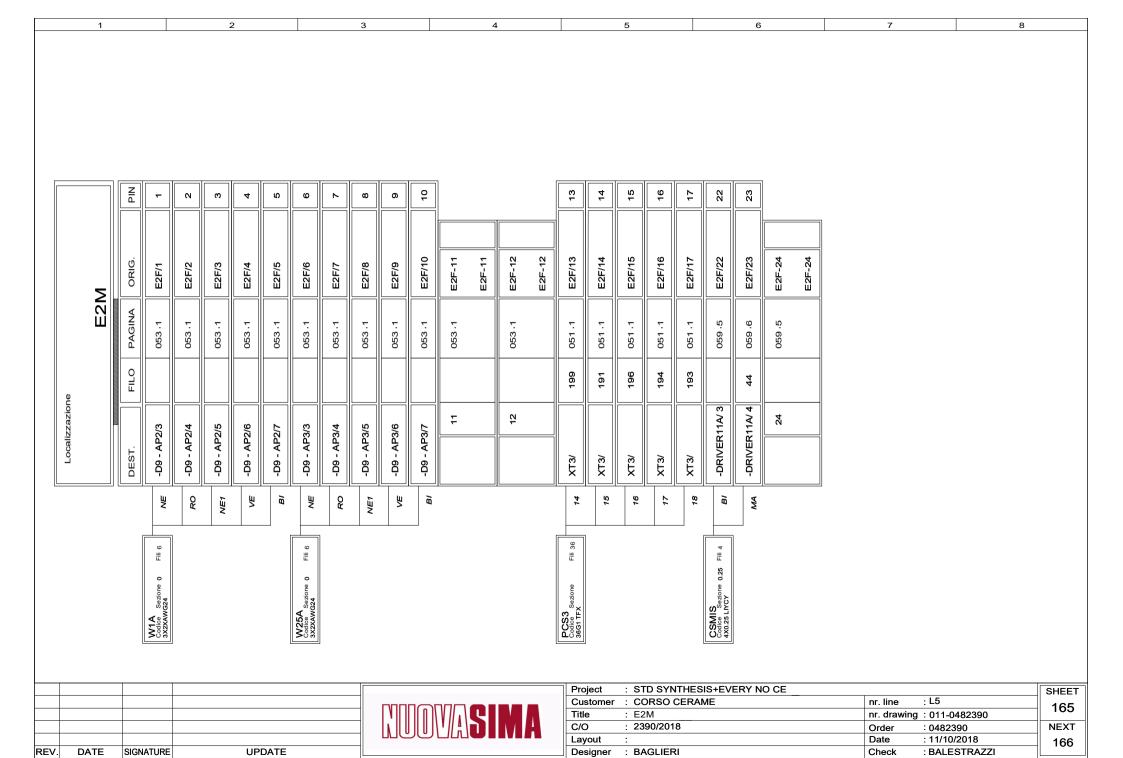
1 2 3 4 5 6 Fili 2 B <u>N</u> 9 7 5 4 5 16 23 N б Ŋ 9 တ 7 17 22 24 _ 4 ω _ -QE2/S34 -QE2/S11 -FU41/1 E2M/12 AP3/10 E2M/11 -KMG2 E2M/24 -KMG2 -KMG2 ORIG. AP3/9 AP3/5 AP3/2 AP3/3 AP3/7 AP3/8 E2F PAGINA 045.6 045.6 045.6 045.6 045.6 045.6 045.6 045.6 045.6 045.6 045.6 045.6 029.3 029.3 029.2 029.5 029 .4 045.6 FILO 196 199 194 193 191 4 Localizzazione E2M/12 E2M/13 E2M/15 E2M/16 E2M/22 E2M/23 E2M/24 E2M/10 E2M/11 E2M/14 E2M/17 E2M/3 E2M/5 E2M/6 E2M/8 E2M/4 E2M/9 DEST. E2M/1 E2M/2 E2M/7

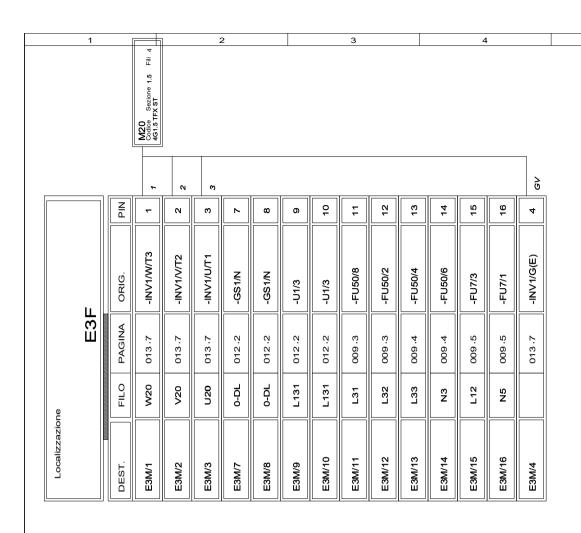
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Project	: STD SYNTHESIS+EVERY NO CE		SHEET
Customer	: CORSO CERAME	nr. line : L5	164
Title	: E2F	nr. drawing: 011-0482390	104
C/O	: 2390/2018	Order : 0482390	NEXT
Layout	:	Date : 11/10/2018	165
Designer	: BAGLIERI	Check : BALESTRAZZI	

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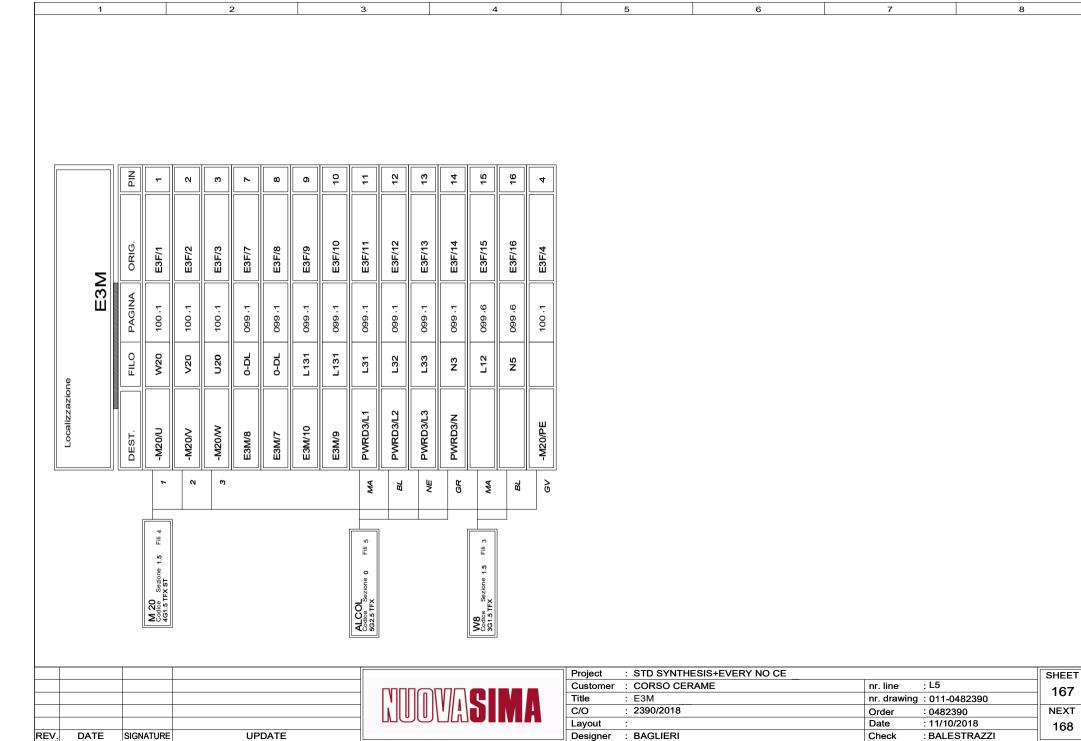


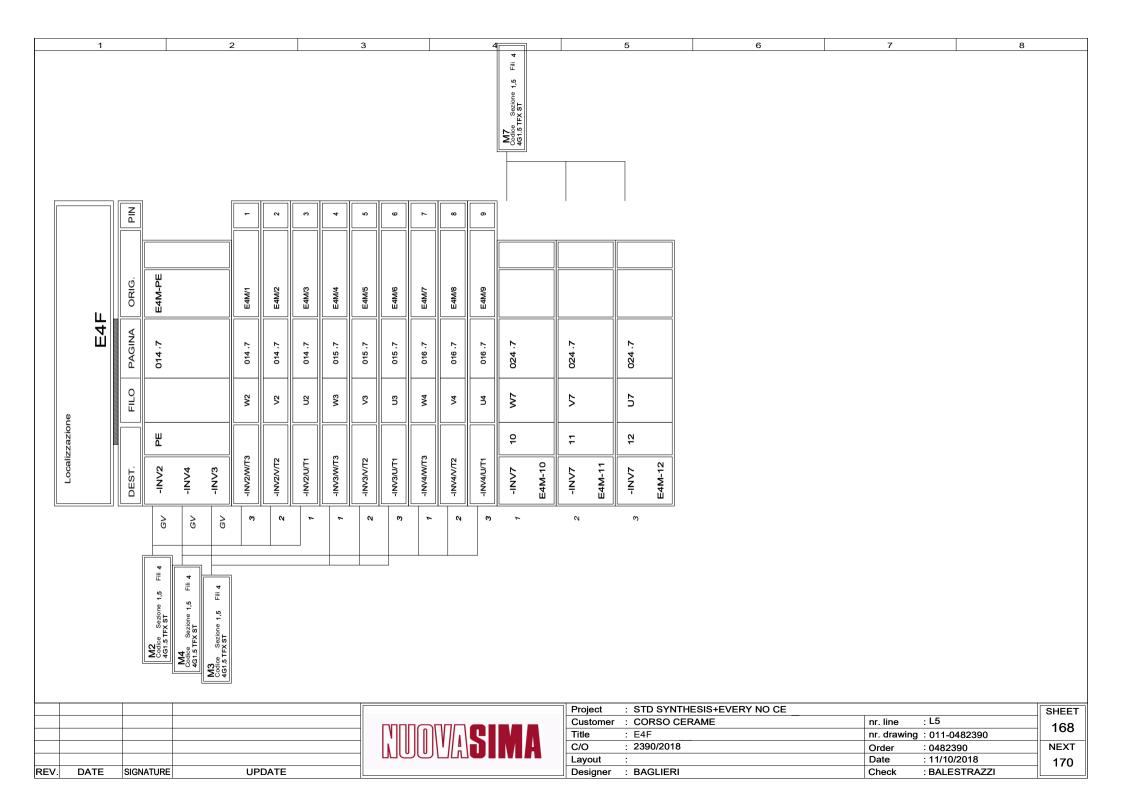


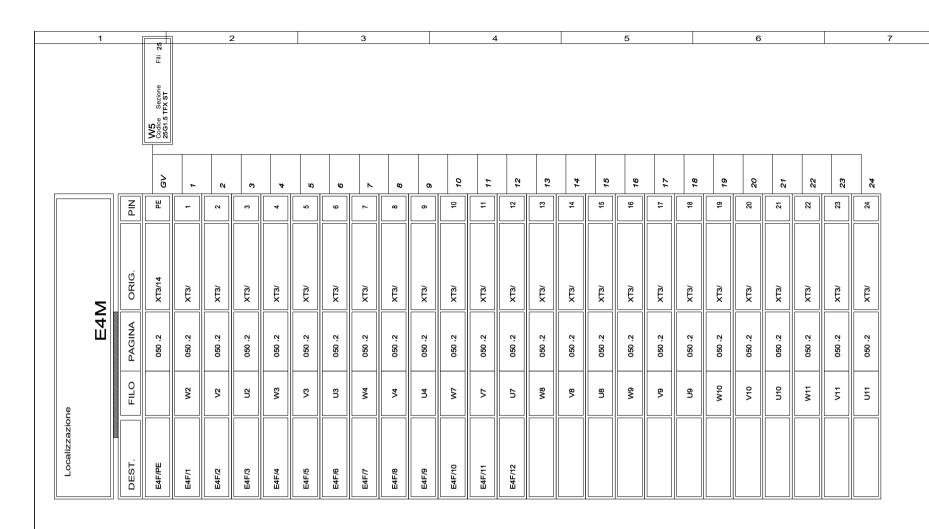
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Project	: STD SYNTHESIS+EVERY NO CE		SHEET
Customer	: CORSO CERAME	nr. line : L5	166
Title	: E3F	nr. drawing: 011-0482390	100
C/O	: 2390/2018	Order : 0482390	NEXT
Layout	:	Date : 11/10/2018	167
Designer	: BAGLIERI	Check : BALESTRAZZI	







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Project	: STD SYNTHESIS+EVERY NO CE		SHEET
Customer	: CORSO CERAME	nr. line : L5	170
Title	: E4M	nr. drawing: 011-0482390	170
C/O	: 2390/2018	Order : 0482390	NEXT
Layout	:	Date : 11/10/2018	171
Designer	: BAGLIERI	Check : BALESTRAZZI	

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				Project : STD SYNTHES			SHEE
				Customer : CORSO CERA		nr. line : L5	SHEE 171
				Customer : CORSO CERA Title : E10F		nr. drawing : 011-0	0482390
			MASIMA	Customer : CORSO CERA Title : E10F C/O : 2390/2018		nr. drawing : 011-0 Order : 04820	0482390 171 390 NEX
DATE SIGNATUR	E UPDATE		DVASIMA	Customer : CORSO CERA Title : E10F		nr. drawing : 011-0 Order : 04823 Date : 11/10	0482390 171 390 NEX

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				Customer : CORSO CERA	AME	nr. line : Lt	5	172
	1			Title : E10M		nr. drawing : 0°	11-0482390	112
				1100 . 210101				
				C/O : 2390/2018		Order : 04	482390	NEXT
. DATE SIGNATUR	RE UPDATE		DVASIMA	C/O : 2390/2018 Layout : Designer : BAGLIERI		Order : 04 Date : 11	182390	NEXT

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Project	: STD SYNTHESIS+EVERY NO CE		SHEET
Customer	: CORSO CERAME	nr. line : L5	173
Title	: E11F	nr. drawing: 011-0482390	173
C/O	: 2390/2018	Order : 0482390	NEXT
Layout	:	Date : 11/10/2018	174
Designer	: BAGLIERI	Check : BALESTRAZZI	

	Z	-	7	က	4	5	9		8	6	10	-	12	13	4	15	16	17	18	19	20	21	22	23	24
Σ	ORIG	E11F/1	E11F/2	E11F/3	E11F/4	E11F/5	E11F/6	E11F/7	E11F/8	E11F/9	E11F/10	E11F/11	E11F/12	E11F/13	E11F/14	E11F/15	E11F/16	E11F/17	E11F/18	E11F/19	E11F/20	E11F/21	E11F/22	E11F/23	E11F/24
E11M	PAGINA	093.1	093.1	093.1	093.1	093.1	093.1	093.1	049.1	049.1	049.1	071.1	090 .1	071.1	051.1	051.1	051.1	051.1	051.1	051.1	051.1	051.1	051.1	051.1	051.1
0	FILO	62	63	0-0UT	28	253	254	239	44	44	44	0-0UT	38	55	56	227	228	83	86	440	0-0UT	146	147	144	145
Localizzazione	DEST	XT5/24	XT5/25	XT5/26	XT5/27	XT5/29	XT5/30	XT5/31	E11M/9	E11M/8	XT4/5	XT4/56	XT4/50	-NODO2-OUT/+	хтз/	ХТ3/	ХТ3/	XT3/	XT5/	ХТ3/	XT3/	XT3/	XT3/	XT3/	XT3/
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		PCS5 Codice Sezione Fili 18													PCS3 Codice Sezione Fill 36 36G1TFX										
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Title

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Layout

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: L5

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nr. drawing : 011-0482390

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	J.	ORIG.	-FSG/65	-GS2/V-	-FU41/1	-FU40/1	-FU41/2	-FU40/2
	E16F	PAGINA	012.4	012.3	012.5	012.6	012.8	012.8
90		FILO	55	0-OUT	44	44	247	Λ0
Localizzazione		DEST.						

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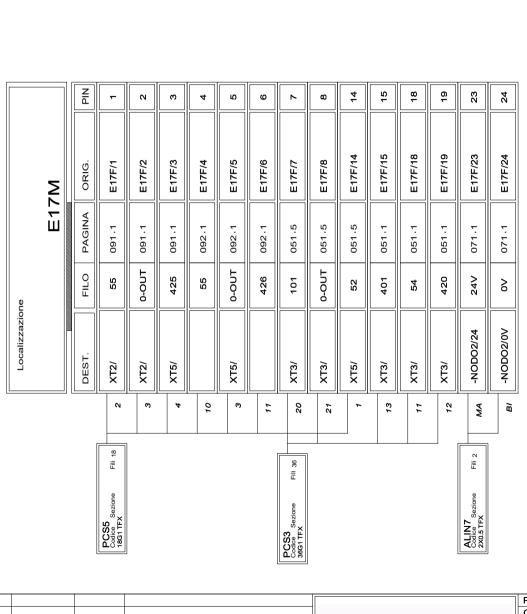
Project	: STD SYNTHESIS+EVERY NO CE		SHEET
Customer	: CORSO CERAME	nr. line : L5	175
Title	: E16F	nr. drawing: 011-0482390	173
C/O	: 2390/2018	Order : 0482390	NEXT
Layout	:	Date : 11/10/2018	176
Designer	: BAGLIERI	Check : BALESTRAZZI	

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	ا لـ	ORIG.	-FSG/65	-GS2/V-	-KA25	-FSG/65	-HL5/X2	-KA26	-FU63/2	-HL20/X2	E21F/24	-SB1/2	E21F/4	-SB17/4	-SB16/1	-FU41/2	-FU40/2
	E17F	FILO PAGINA	027.2	027.2	027.1	027.5	027.5	027.4	010.5	010.3	046.6	028.2	028.2	036.5	036.7	012.7	012.7
 ec		FILO	55	0-0UT	425	55	0-0UT	426	101	0-OUT	1000	52	401	420	54	24V	8
Localizzazione		DEST.	E17M/1	E17M/2	E17M/3	E17M/4	E17M/5	E17M/6	E17M/7	E17M/8		E17M/14	E17M/15	E17M/19	E17M/18	E17M/23	E17M/24

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Project	: STD SYNTHESIS+EVERY NO CE							
Customer	: CORSO CERAME	nr. line : L5	176					
Title	: E17F	nr. drawing: 011-0482390	170					
C/O	: 2390/2018	Order : 0482390	NEXT					
Layout	:	Date : 11/10/2018	177					
Designer	: BAGLIERI	Check : BALESTRAZZI						



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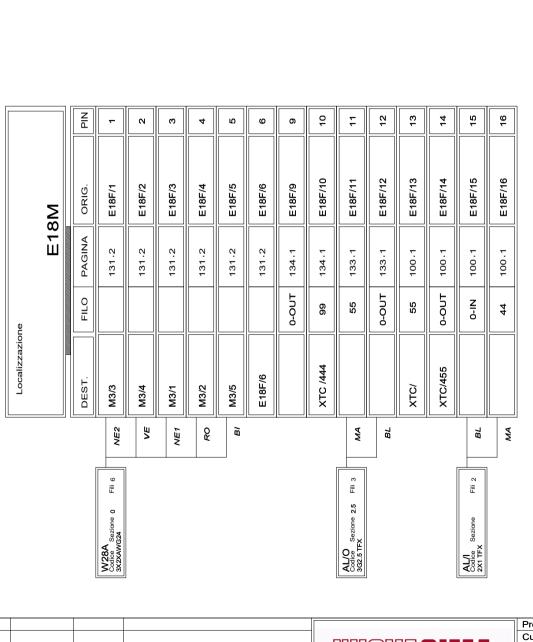
Project	: STD SYNTHESIS+EVERY NO CE		SHEET
Customer	: CORSO CERAME n	nr. line : L5	177
Title	: E17M n	nr. drawing: 011-0482390	177
C/O	: 2390/2018 C	Order : 0482390	NEXT
Layout	: [Date : 11/10/2018	178
Designer	: BAGLIERI C	Check : BALESTRAZZI	

Localizzazione	l e			
		E18F	3F	
DEST.	FILO	FILO PAGINA	ORIG.	A N
E18M/1		046.6	AP3/24	-
E18M/2		046.6	AP3/25	2
E18M/3		046.6	AP3/22	3
E18M/4		046.6	AP3/23	4
E18M/5		046.6	AP3/21	5
E18M/6		046.6	E18M/6	9
E18M/9	0-0UT	010.2	-GS2/V-	6
E18M/10	66	010.4	-FU60/2	10
E18M/11	55	012.4	-FSG/65	11
E18M/12	0-0UT	012.4	-GS2/V-	12
E18M/13	55	029.7	-FSG/65	13
E18M/14	0-0UT	012.4	-GS2/V-	4
E18M/15	<u>N</u> -0	012.7	-FU40/1	15
E18M/16	44	012.6	-FU41/1	16

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Project	: STD SYNTHESIS+EVERY NO CE							
Customer	: CORSO CERAME	nr. line : L5	178					
Title	: E18F	nr. drawing: 011-0482390	176					
C/O	: 2390/2018	Order : 0482390	NEXT					
Layout	:	Date : 11/10/2018	179					
Designer	: BAGLIERI	Check : BALESTRAZZI						



REV.	DATE	SIGNATURE	UPDATE



Project	: STD SYNTHESIS+EVERY NO CE		SHEET
Customer	: CORSO CERAME	nr. line : L5	179
Title	: E18M	nr. drawing: 011-0482390	179
C/O	: 2390/2018	Order : 0482390	NEXT
Layout	:	Date : 11/10/2018	180
Designer	: BAGLIERI	Check : BALESTRAZZI	

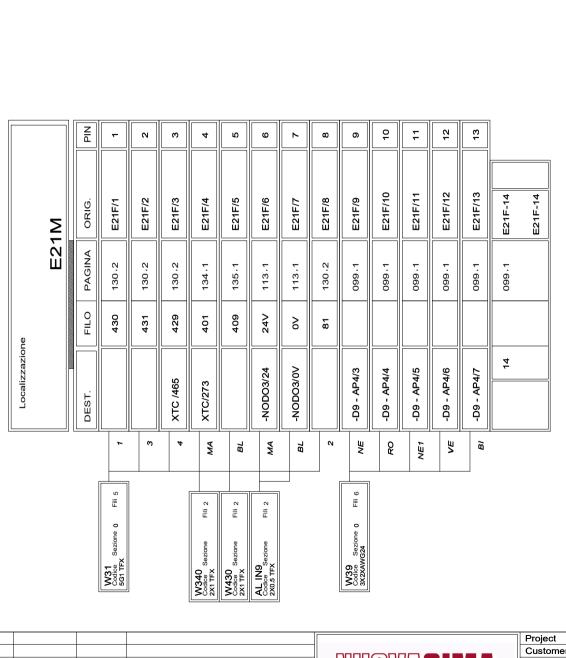
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		PIN	_	2	8	4	2	9	7	8	6	10	11	12	13	41	24
ne E21F	ORIG.	-SB1/1	QE1/S11	QE5/S11	E17F/15	-KA14/5	-FU41/2	-FU40/2	-SB1/1	AP3/14	AP3/15	AP3/12	AP3/13		E21M/14	E17F/9	
	E21	PAGINA	028.1	026.1	028.1	028.3	028.3	012.8	012.8	026.1	045.6	045.6	045.6	045.6	045.6	045.6	046.6
	FILO	430	431	429	401	409	24V	00	81							1000	
Localizzazione		DEST.	E21M/1	E21M/2	E21M/3	E21M/4	E21M/5	E21M/6	E21M/7	E21M/8	E21M/9	E21M/10	E21M/11	E21M/12	E21M/13	E21M/14	

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Project	: STD SYNTHESIS+EVERY NO CE		SHEET
Customer	: CORSO CERAME	nr. line : L5	180
Title	: E21F	nr. drawing : 011-0482390	100
C/O	: 2390/2018	Order : 0482390	NEXT
Layout	:	Date : 11/10/2018	181
Designer	: BAGLIERI	Check : BALESTRAZZI	



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Project	: STD SYNTHESIS+EVERY NO CE		SHEET
Customer	: CORSO CERAME	nr. line : L5	181
Title	: E21M	nr. drawing: 011-0482390	101
C/O	: 2390/2018	Order : 0482390	NEXT
Layout	:	Date : 11/10/2018	181
Designer	· BAGLIERI	Check · BALESTRAZZI	