LEGENDA UBICAZIONE COMPONENTI COMPONENTS ALLOCATION INDEX

- +PP PANNELLO DI POTENZA POWER PANEL
- +PC PANNELLO DI COMANDO LOGIC PANEL
- +FQ FRONTE QUADRO FRONT CABINET
- +BM BORDO MACCHINA ON THE MACHINE
- +PD PANNELLO PEDANA FOOT BOARD PANEL
- +PQ PANNELLO QUADRO CABINET
- +PR PULSANTIERA REMOTATA REMOTE CONSOLLE
- +PL PULSANTIERA LINEA LINE CONSOLLE
- +SC SEGNALATORE COLONNA SIGNALING COLUMN
- +Cn CASSETTA numero number BOX

LEGENDA UBICAZIONE RINVII ARROWS ALLOCATION INDEX

P=PEDANA LINEA LINE FOOTBOARD

C=APPARECCHIATURA PLANAR CALIBRO PLANAR GAUGE DEVICE

B=BANCO BENCH

STD SYNTHESIS+EVERY NO CE

SCHEMA ELETTRICO WIRING DIAGRAM

| DISTINTE USATE: | | |
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NOTE RELATIVE ALLA REVISIONE CORRENTE:

| CLIENTE | CORSO CERAME | | | |
|--------------------|---------------------|------------------|-------------------|-------------------|
| Destinazione | ALGERIA | Derivato | da Standard | |
| Data | Nr. Disegno | Disegnatore | | C/O |
| 12/10/2018 | 011-0482390 L4 | BAGLIERI | | 2390/2018 |
| Nr. Identificativ | vo Revisione - Data | Verifica | Layout | |
| Ausiliari 24VDC | Potenza 12 kW | Tensione 400V | Frequenza 50HZ | Pagine Tot 151 |

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Via dell'Artigianato 33/35 41040 - Spezzano (MO) ITALY

TIPO MACCHINA STD SYNTHESIS+EVERY NO CE
ANNO FABBRICAZIONE 2018

MATRICOLA 482390.07009.04

COMMESSA 0482390

La marcatura CE si riferisce all'impianto oggetto della commessa considerato nel suo insieme e non alle singole macchine che lo compongono

ATTENTION:

QUAND LES BATTERIES SONT PREVUES :

1-ON PEUT AVOIR DES COMPOSANTS SOUS TENSION APRES L'INTERRUPTEUR GENERAL MEME LORSQUE CELUI-CI EST OUVERT (130V)

2-POUR COUPER LA TENSION SUR LE CIRCUIT DE LA PUISSANCE DES COMMANDES DE PAS A PAS, OUVRIR AUSSI LES FUSIBLES FU5 - FU6 ET ATTENDRE 1 MINUTE AVANT D'INTERVENIR

3-LE CIRCUIT DES BATTERIES RESTE TOUJOURS SOUS TENSION MEME AVEC LES FUSIBLES FU5 - FU6 OUVERTS (130V)

4-LES BATTERIES DOIVENT AVOIR ETE CHARGEES DEPUIS AU MOINS 24 HEURES AVANT D'ETRE OPERATIONNELLES

5)-LA DUREE MAXIMALE DE FONCTIONNEMENT DE LA MACHINE SANS ALIMENTATION DE RESEAU EST DE 1 MINUTE

6-APRES 4 ANS LES BATTERIES DOIVENT ETRE ABSOLUMENT REMPLACEES

| REV. | DATE | SIGNATURE | UPDATE |
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| Project | : STD SYNTHESIS+EVERY NO CE | | SHEET |
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| Customer | : CORSO CERAME | nr. line : L4 | 000.1 |
| Title | : AVVERTENZE | nr. drawing : 011-0482390 L4 | 000.1 |
| C/O | : 2390/2018 | Order : 0482390 | NEXT |
| Layout | : | Date : 12/10/2018 | 001 |
| Designer | : BAGLIERI | Check : BALESTRAZZI | |

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ATTENZIONE:

QUANDO SONO PRESENTI LE BATTERIE

1- SI POSSONO AVERE COMPONENTI IN TENSIONE A VALLE DELL'INTERRUTTORE GENERALE ANCHE QUANDO QUESTO E' APERTO (130V) 2-PER TOGLIERE LA TENSIONE SUL CIRCUITO DELLA POTENZA DEGLI AZIONAMENTI PASSO PASSO APRIRE ANCHE I FUSIBILI FU5 - FU6

E ATTENDERE 1 MINUTO PRIMA DI OPERARE

3-IL CIRCUITO DELLE BATTERIE RIMANE SEMPRE IN TENSIONE ANCHE CON I FUSIBILI FU5 - FU6 APERTI (130V)
4-LE BATTERIE DEVONO ESSERE STATE CARICATE DA ALMENO 24 ORE PRIMA DI ESSERE OPERATIVE
5-LA DURATA MASSIMA DI FUNZIONAMENTO DELLA MACCHINA SENZA ALIMENTAZIONE DI RETE E' 1 MINUTO
6-DOPO 4 ANNI LE BATTERIE DEVONO ESSERE SOSTITUITE

WARNING:

WHEN BATTERIES ARE USED

1- THERE MAY BE POWERED COMPONENTS DOWNSTREAM FROM THE MAIN SWITCH EVEN IF IT IS OPEN (130V)

2-TO DISCONNECT THE VOLTAGE ON THE POWER CIRCUIT OF THE
STEP DRIVE UNITS, ALSO OPEN FU5 - FU6 FUSES
AND WAIT 1 MINUTE BEFORE OPERATING

3-THE BATTERIES CIRCUIT REMAINS ALWAYS
POWERED EVEN IF FU5 - FU6
FUSES

4-BATTERIES MUST BE CHARGED FOR AT LEAST 24 HOURS BEFORE THEY CAN OPERATE

5-THE MAXIMUM MACHINE OPERATING DURATION WITH NO MAINS POWER SUPPLY IS 1 MINUTE

6-BATTERIES MUST BE REPLACED AFTER 4 YEARS

| REV. | DATE | SIGNATURE | UPDATE |
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| : | CORSO CERAME | nr. line | : L4 | |
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| | : | : STD SYNTHESIS+EVERY NO CE : CORSO CERAME : AVVERTENZE : 2390/2018 : : BAGLIERI | : CORSO CERAME nr. line : AVVERTENZE nr. drawing : 2390/2018 Order : Date Date | : CORSO CERAME nr. line : L4 : AVVERTENZE nr. drawing : 011-0482390 L4 : 2390/2018 Order : 0482390 : Date : 12/10/2018 |

SHEET 001 NEXT 002

1 3 4 5 7 8 2 6 **INDEX** GROUP SHEET TITLE **GROUP** SHEET TITLE 000 **COPERTINA** 1 INDICE 027 BARRIERE LINEA 2 QUADRO COPERTINA BARRIERES LIGNE 1 INDICE 2 TABLEAU 000.1 **AVVERTENZE** 1 INDICE 028 EMERGENZA GENERALE 2 QUADRO **AVVERTENZE** 1 INDICE URGENCE GENERALE 2 TABLEAU AVVFRTFN7F 1 INDICE 029 FUNE TRAINLA MONTE 001 2 QUADRO **AVVERTENZE** 1 INDICE CABLE ENTRAINEMENTS A AMONT 2 TABLEAU 002 INDICE FOGLI 032 TRAINI A MONTE 1 INDICE 2 QUADRO INDICE FOGLI 1 INDICE ENTRAINEMENTS A AMONT 2 TABLEAU 003 INDICE FOGLI 1 INDICE 034 SEGNALAZIONI LUMINOSE 2 QUADRO INDICE FOGLI 1 INDICE SEGNALISATIONES LUMINOSE 2 TABLEAU INDICE FOGLI ALIMENTAZIONI CAN OPEN 004 1 INDICE 035 2 QUADRO INDICE FOGLI ALIMENTATIONS CAN OPEN 1 INDICE 2 TABLEAU INDICE FOGLI NODO 1 MOD. 0 IN 005 1 INDICE 036 2 QUADRO INDICE FOGLI 1 INDICE NODO 1 MOD. 0 EN 2 TABLEAU 006 RIEPILOGO CAN OPEN QUADRO 2 QUADRO 037 NODO 1 MOD. 1 IN 2 QUADRO NODO 1 MOD. 1 EN RIEPILOGO CAN OPEN TABLEAU 2 TABLEAU 2 TABLEAU 007 RIEPILOGO CAN OPEN PEDANA LINEA 038 NODO 1 MOD. 2 IN 2 QUADRO 2 QUADRO RIEPILOGO CAN OPEN MARCHEPIED LIGNE NODO 1 MOD. 2 EN 2 TABLEAU 2 TABLEAU RIEPILOGO CAN OPEN PEDANA CPK 039 NODO 1 MOD. 3 IN 008 2 QUADRO 2 QUADRO RIEPILOGO CAN OPEN MARCHEPIED CPK 2 TABLEAU NODO 1 MOD 3 FN 2 TABLEAU 008.1 RIEPILOGO CAN OPEN PEDANA CPK 2 QUADRO 040 NODO 1 MOD. 4 IN 2 QUADRO RIEPILOGO CAN OPEN MARCHEPIED CPK 2 TABLEAU NODO 1 MOD. 4 EN 2 TABLEAU NODO 1 MOD. 5 IN 009 ALIMENTAZIONE GENERALE 040.1 2 QUADRO 2 QUADRO ALIMENTATION GENERAL 2 TABLEAU NODO 1 MOD. 5 EN 2 TABLEAU ALIMENTAZIONE GENERALE NODO 1 MOD. 6 IN 010 2 QUADRO 040.2 2 QUADRO ALIMENTATION GENERAL 2 TABLEAU NODO 1 MOD, 6 EN 2 TABLEAU 011 ALIMENTATORI 041 NODO 1 MOD. 0 OUT 2 QUADRO 2 QUADRO ALIMENTATORI 2 TABLEAU NODO 1 MOD. 0 OUT 2 TABLEAU 012 ALIMENTATORI 2 QUADRO 042 NODO 1 MOD.1 OUT 2 QUADRO NODO 1 MOD.1 OUT ALIMENTATORI 2 TABLEAU 2 TABLEAU 013 TRAINO USCITA CPK 2 QUADRO 043 NODO 1 MOD.2 OUT 2 QUADRO NODO 1 MOD.2 OUT ENTRAINEMENT SORTIE CPK 2 TABLEAU 2 TABLEAU 013.1 COLLEGAMENTO SERIALE INVERTER 2 QUADRO 044 **FOGLIO LIBERO** 2 QUADRO CONNEXION SERIEL INVERTER FEUILLE LIBRE 2 TABLEAU 2 TABLEAU 017 TRAINO 5 BANCO 2 QUADRO 045 LINEE SERIALI 2 QUADRO **ENTRAINEMENT 5 BANC** 2 TABLEAU LINEE SERIALI 2 TABLEAU 018 TRAINO 6 2 QUADRO 046 LINEA SERIALE 3TIMBRA 2 QUADRO **ENTRAINEMENT 6** LIGNE SERIEL 3TIMBRA 2 TABLEAU 2 TABLEAU 019 TRAINO 7 2 QUADRO 047 COLLEGAMENTO TERMINALE 2 QUADRO **ENTRAINEMENT 7** 2 TABLEAU CONNEXION ORDINATEUR 2 TABLEAU 020 TRAINO 8 2 QUADRO 049 SEGNALI A CANALA DI INGRESSO 3 PEDANA LINEA **ENTRAINEMENT 8** SIGNAUX A CANAL DE ENTREE 2 TABLEAU 3 MARCHEPIED LIGNE **TRAINO 9** 050 021 2 QUADRO SEGNALI A CANALA DI INGRESSO 3 PEDANA LINEA **ENTRAINEMENT 9** 2 TABLEAU SIGNAUX A CANAL DE ENTREE 3 MARCHEPIED LIGNE 022 TRAINO 10 2 QUADRO 051 SEGNALI A CANALA DI INGRESSO 3 PEDANA LINEA **ENTRAINEMENT 10** 2 TABLEAU SIGNAUX A CANAL DE ENTREE 3 MARCHEPIED LIGNE 025 INSERIMENTO AUSILIARI 2 QUADRO 052 FOGLIO LIBERO 3 PEDANA LINEA INSERTION AUXILIARIES 2 TABLEAU FEUILLE LIBRE 3 MARCHEPIED LIGNE 026 EMERGENZA GENERALE 2 QUADRO 053 SERIALI DRIVER 3 PEDANA LINEA URGENCE GENERALE 2 TABLEAU SERIALI DRIVER 3 MARCHEPIED LIGNE : STD SYNTHESIS+EVERY NO CE Project SHEET Customer : CORSO CERAME : L4 nr. line 002 Title : INDICE FOGLI nr. drawing: 011-0482390 L4 C/O : 2390/2018 **NEXT** : 0482390 Order Date : 12/10/2018 Layout : 003 DATE SIGNATURE UPDATE Designer : BAGLIERI : BALESTRAZZI REV. Check

1 2 3 4 5 7 8 6 **INDEX** GROUP SHEET TITLE **GROUP** SHEET TITLE 054 POTENZA IMPILATORI 1-10A 3 PEDANA LINEA 079 NODO 2 MOD 7 IN 3 PEDANA LINEA PUISSANCE EMPILEURES 1-10A NODO 2 MOD 7 EN 3 MARCHEPIED LIGNE 3 MARCHEPIED LIGNE 055 COMANDI IMPILATORI 1-10A 3 PEDANA LINEA 081 NODO 2 MOD.8 IN 3 PEDANA LINEA **COMMANDES EMPILEURES 1-10A** NODO 2 MOD.8 EN 3 MARCHEPIED LIGNE 3 MARCHEPIED LIGNE 056 POTENZA IMPII ATORI DOPPI NODO 2 MOD 9 IN 3 PEDANA LINEA 081.1 3 PEDANA LINEA PUISSANCE EMPILEURES DOPPI NODO 2 MOD.9 EN 3 MARCHEPIED LIGNE 3 MARCHEPIED LIGNE 057 COMANDI IMPILATORI DOPPI 082 NODO 2 MOD.0 OUT 3 PEDANA LINEA 3 PEDANA LINEA COMMANDES EMPILEURES DOPPI 3 MARCHEPIED LIGNE NODO 2 MOD.0 OUT 3 MARCHEPIED LIGNE 058 SMISTAMENTO - TRAINO INGRESSO 083 NODO 2 MOD.0 OUT 3 PEDANA LINEA 3 PEDANA LINEA TRIAGE - ENTRAINEMENT ENTREE 3 MARCHEPIED LIGNE NODO 2 MOD.0 OUT 3 MARCHEPIED LIGNE SMISTAMENTO NODO 2 MOD.1 OUT 059 3 PEDANA LINEA 084 3 PEDANA LINEA TRIAGE NODO 2 MOD 1 OUT 3 MARCHEPIED LIGNE 3 MARCHEPIED LIGNE TRAINO INGRESSO NODO 2 MOD.1 OUT 060 085 3 PEDANA LINEA 3 PEDANA LINEA ENTRAINEMENT ENTREE NODO 2 MOD.1 OUT 3 MARCHEPIED LIGNE 3 MARCHEPIED LIGNE 061 TRASLATORE - SEZIONATORE 086 NODO 2 MOD.2 OUT 3 PEDANA LINEA 3 PEDANA LINEA TRANSLATEUR - SECTIONNEUR 3 MARCHEPIED LIGNE NODO 2 MOD.2 OUT 3 MARCHEPIED LIGNE 062 TRASLATORE 087 NODO 2 MOD.2 OUT 3 PEDANA LINEA 3 PEDANA LINEA **TRANSLATEUR** NODO 2 MOD.2 OUT 3 MARCHEPIED LIGNE 3 MARCHEPIED LIGNE SEZIONATORE 3 PEDANA LINEA 090 SEGNALLA CHECK 063 3 PEDANA LINEA **SECTIONNEUR** 3 MARCHEPIED LIGNE SIGNALIX A CHECK 3 MARCHEPIED LIGNE 064 **RULLI - REGOLAZIONE PROFONDITA'** 3 PEDANA LINEA 091 FOTOCELLULE BARRIERA DESTRA 3 PEDANA LINEA **ROULEAUX - REGLAGE PROFONDEUR** 3 MARCHEPIED LIGNE CELLULES BARRIERE DROITE 3 MARCHEPIED LIGNE RULLI FOTOCELLULE BARRIERA SINISTRA 065 092 3 PEDANA LINEA 3 PEDANA LINEA ROULEAUX 3 MARCHEPIED LIGNE CELLULES BARRIERE GAUCHE 3 MARCHEPIED LIGNE REGOLAZIONE PROFONDITA' PULSANTIERE RICHIESTE DI INGRESSO 066 3 PEDANA LINEA 093 3 PEDANA LINEA REGLAGE PROFONDEUR 3 MARCHEPIED LIGNE TABLE DE POUSSOIRS RICHIESTE DE ENTREE 3 MARCHEPIED LIGNE 067 REGOLAZIONE LARGHEZZA 094 SCATOLA SEZIONATORE X 3 PEDANA LINEA 3 PEDANA LINEA REGLAGE LARGEUR 3 MARCHEPIED LIGNE BOITE SECTIONNEUR X 3 MARCHEPIED LIGNE SCATOLA SEZIONATORE Y 068 REGOLAZIONE LARGHEZZA 3 PEDANA LINEA 095 3 PEDANA LINEA REGLAGE LARGEUR **BOITE SECTIONNEUR Y** 3 MARCHEPIED LIGNE 3 MARCHEPIED LIGNE 069 **VENTOSE - SPINTORE** 096 POTENZA INCERATORE 3 PEDANA LINEA 3 PEDANA LINEA **VENTOUSES - POUSSEUR** PUISSANCE CIRAGE 3 MARCHEPIED LIGNE 3 MARCHEPIED LIGNE 070 **VENTOSE - SPINTORE** 097 COMANDI INCERATORE 3 PEDANA LINEA 3 PEDANA LINEA **VENTOUSES - POUSSEUR** COMMANDES CIRAGE 3 MARCHEPIED LIGNE 3 MARCHEPIED LIGNE 071 ALIMENTAZIONI CAN BUS 3 PEDANA LINEA 098 FOGLIO LIBERO 3 PEDANA LINEA ALIMENTATIONS CAN BUS FEUILLE LIBRE 3 MARCHEPIED LIGNE 3 MARCHEPIED LIGNE 072 NODO 2 MOD 0 IN 3 PEDANA LINEA 099 ALIMENTAZIONI PEDANA CPK 4 PEDANA EVERY NODO 2 MOD.0 EN ALIMENTATIONS MARCHEPIED CPK 3 MARCHEPIED LIGNE 4 MARCHEPIED EVERY 073 NODO 2 MOD.1 IN 3 PEDANA LINEA 100 TRAINO USCITA CPK 4 PEDANA EVERY NODO 2 MOD.1 EN 3 MARCHEPIED LIGNE ENTRAINEMENT SORTIE CPK 4 MARCHEPIED EVERY 074 NODO 2 MOD.2 IN 3 PEDANA LINEA 101 DRIVER 1C 4 PEDANA EVERY NODO 2 MOD.2 EN DRIVER 1C 3 MARCHEPIED LIGNE 4 MARCHEPIED EVERY 102 075 NODO 2 MOD.3 IN 3 PEDANA LINEA TRAINO / PRELIEVO VASSOIO 4 PEDANA EVERY NODO 2 MOD.3 EN 3 MARCHEPIED LIGNE ENTRAINEMENT / PRELEVEMENT PLATEAU 4 MARCHEPIED EVERY 076 NODO 2 MOD.4 IN 3 PEDANA LINEA 103 DRIVER 2C 4 PEDANA EVERY NODO 2 MOD.4 EN 3 MARCHEPIED LIGNE DRIVER 2C 4 MARCHEPIED EVERY 077 NODO 2 MOD.5 IN 104 ALZAPILA TRAINO TRASPORTO 3 PEDANA LINEA 4 PEDANA EVERY NODO 2 MOD.5 EN 3 MARCHEPIED LIGNE ALZAPILA ENTRAINEMENT TRANSPORT 4 MARCHEPIED EVERY 078 NODO 2 MOD.6 IN 3 PEDANA LINEA 105 DRIVER 3C 4 PEDANA EVERY DRIVER 3C NODO 2 MOD.6 EN 3 MARCHEPIED LIGNE 4 MARCHEPIED EVERY : STD SYNTHESIS+EVERY NO CE Project SHEET Customer : CORSO CERAME nr. line : L4 003 Title : INDICE FOGLI nr. drawing: 011-0482390 L4 C/O : 2390/2018 **NEXT** Order : 0482390

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Designer : BAGLIERI

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: 12/10/2018

: BALESTRAZZI

004

1 2 3 4 5 7 8 6 **INDEX** SHEET TITLE **GROUP** SHEET **GROUP** TITLE 106 SPNTORE TRAINO FUSTELLA 4 PEDANA EVERY 136 FOTOCELLULA BU ED EMERGENZA CPK 4 PEDANA EVERY SPNTORE ENTRAINEMENT EMPORTE CELLULE BUIED URGENCE CPK 4 MARCHEPIED EVERY 4 MARCHEPIED EVERY 107 DRIVER 4C 4 PEDANA EVERY 137 FORATURA CANALA NEWCHECK 5 CANALE DRIVER 4C CREVAISON CANAL NEWCHECK 4 MARCHEPIED EVERY 5 CANAL 108 TRAINO USCITA CPK 139 MICRO EMERGENZA E VENTOLE 4 PEDANA EVERY 4 PEDANA EVERY **FNTRAINEMENT SORTIE CPK** MICRO URGENCE ET MAINES 4 MARCHEPIED EVERY 4 MARCHEPIED EVERY 109 DRIVER 5C 139 CANALA INGRESSO POTENZA 4 PEDANA EVERY 5 CANALE DRIVER 5C 4 MARCHEPIED EVERY CANAL ENTREE PUISSANCE 5 CANAL 110 SECONDO TRASLATORE 140 MICRO TRASPONDER SPORTELLI MAGAZZINI 4 PEDANA EVERY 4 PEDANA EVERY SECONDE TRANSLATEUR 4 MARCHEPIED EVERY MICRO TRASPONDER GUICHETES ENTREPOT 4 MARCHEPIED EVERY ALIMENTAZIONI CAN BUS 140 CANALA INGRESSO POTENZA 111 5 CANALE 4 PEDANA EVERY ALIMENTATIONS CAN BUS CANAL ENTREE PUISSANCE 4 MARCHEPIED EVERY 5 CANAL 112 NODO 3 MOD 0 IN CANALA INGRESSO POTENZA 141 4 PEDANA EVERY 5 CANALE NODO 3 MOD 0 EN CANAL ENTREE PUISSANCE 4 MARCHEPIED EVERY 5 CANAL MOTORI TRAINO CHECK 113 NODO 3 MOD 1 IN 142 4 PEDANA EVERY 5 CANALE NODO 3 MOD 1 EN 4 MARCHEPIED EVERY MOTEURS ENTRAINEMENT CHECK 5 CANAL 115 NODO 3 MOD 2 IN 143 SENSORI ANTICOLLISIONE CHECK 4 PEDANA EVERY 5 CANALE NODO 3 MOD 2 EN SENSORI ANTICOLLISIONE CHECK 4 MARCHEPIED EVERY 5 CANAL 116 144 LAY OUT TRASLATORE INGRESSO CPK NODO 3 MOD 3 IN 4 PEDANA EVERY 4 PEDANA EVERY NODO 3 MOD 3 FN 4 MARCHEPIED EVERY LAY OUT TRANSLATEUR ENTREE CPK 4 MARCHEPIED EVERY 117 NODO 3 MOD 4 IN 4 PEDANA EVERY 144 CANALA INGRESSO COMANDI 5 CANALE NODO 3 MOD 4 EN 4 MARCHEPIED EVERY CANAL ENTREE COMMANDES 5 CANAL 118 NODO 3 MOD 5 IN 4 PEDANA EVERY 145 CANALA INGRESSO COMANDI 5 CANALE NODO 3 MOD 5 EN 4 MARCHEPIED EVERY CANAL ENTREE COMMANDES 5 CANAL CANALA INGRESSO COMANDI 124 NODO 3 MOD 6 IN 4 PEDANA EVERY 146 5 CANALE NODO 3 MOD 6 EN CANAL ENTREE COMMANDES 4 MARCHEPIED EVERY 5 CANAL 124.1 NODO 3 MOD 7 IN 147 CANALA INGRESSO COMANDI 4 PEDANA EVERY 5 CANALE NODO 3 MOD 7 EN 4 MARCHEPIED EVERY CANAL ENTREE COMMANDES 5 CANAL 125.1 NODO 3 MOD 8 IN 151 POTENZA BANCO 5 CANALE 4 PEDANA EVERY NODO 3 MOD 8 EN PUISSANCE BANC 4 MARCHEPIED EVERY 5 CANAL 125.2 NODO 3 MOD.9 IN 152 MOTORI A MONTE 4 PEDANA EVERY 5 CANALE NODO 3 MOD.9 EN MOTEURS A AMONT 4 MARCHEPIED EVERY 5 CANAL 125.3 NODO 3 MOD.10 IN 153 MOTORI A MONTE 4 PEDANA EVERY 5 CANALE NODO 3 MOD.10 EN MOTEURS A AMONT 4 MARCHEPIED EVERY 5 CANAL 126 NODO 3 MOD 0 OUT 155 CANALA BANCO COMANDI 4 PEDANA EVERY 5 CANALE NODO 3 MOD 0 OUT CANAL BANC COMMANDES 4 MARCHEPIED EVERY 5 CANAL 127 NODO 3 MOD 1 OUT 4 PEDANA EVERY 156 CANALA BANCO COMANDI 5 CANALE NODO 3 MOD 1 OUT CANAL BANC COMMANDES 4 MARCHEPIED EVERY 5 CANAL 128 NODO3 MOD 2 OUT 4 PEDANA EVERY 158 PULSANTIERA FRONTE QUADRO 6 PULSANTIERA NODO3 MOD 2 OUT TABLE DE POUSSOIRS FRONTAL TABLEAU 4 MARCHEPIED EVERY **6 TABLE DE POUSSOIRS** 129 NODO 3 MOD 3 OUT 4 PEDANA EVERY 159 PULSANTIERE SU LINEA **6 PULSANTIERA** NODO 3 MOD 3 OUT TABLE DE POUSSOIRS SUR LIGNE 4 MARCHEPIED EVERY **6 TABLE DE POUSSOIRS** 130 NODO 3 MOD 4 OUT 4 PEDANA EVERY 160 PULSANTIERE SU BANCO 6 PULSANTIERA NODO 3 MOD 4 OUT 4 MARCHEPIED EVERY TABLE DE POUSSOIRS SUR BANC **6 TABLE DE POUSSOIRS** 130.1 NODO 3 MOD 5 OUT 4 PEDANA EVERY 161 PULSANTIERA SU CANALA INGRESSO 6 PULSANTIERA NODO 3 MOD 5 OUT 4 MARCHEPIED EVERY TABLE DE POUSSOIRS SUR CANAL ENTREE **6 TABLE DE POUSSOIRS** 131 SERIALE 3TIMBRA 162 E1F 4 PEDANA EVERY 7 CONNETTORI SERIEL 3TIMBRA E1F 4 MARCHEPIED EVERY 7 CONNECTEURS 135 CONSENSI VASCA COLLA 163 F₁M 7 CONNETTORI 4 PEDANA EVERY CONSENSI VASCA COLLE **4 MARCHEPIED EVERY** 7 CONNECTEURS : STD SYNTHESIS+EVERY NO CE Project SHEET Customer : CORSO CERAME : L4 nr. line 004 Title : INDICE FOGLI nr. drawing: 011-0482390 L4 C/O : 2390/2018 : 0482390 **NEXT** Order Date : 12/10/2018 Layout :

Designer : BAGLIERI

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| i-2) | Α | OO1-MOD0-IN EMERGENZA LINEA | EMERGENCY RESTORED 01 |
|------|------|------------------------------------|-----------------------|
| | В | EMERGENZA CPK | EMERGENCY RESTORED 02 |
| | С | MARCIA SMISTAMENTO | SW START SMISTAMENTO |
| | D | ARRESTO SMISTAMENTO | SW START SMISTAMENTO |
| -2) | -NOE | DO1-MOD1-IN | ı |
| | A | MARCIA TRASLATORE | SW START TRASLATORE |
| | В | ARRESTO TRASLATORE | SW START TRASLATORE |
| Ī | С | RECUPERO CARTONE | SW RECUPERO CARTONE |
| Ī | D | START CICLO CPK | SW INIZIO CICLO |
| -2) | -NOE | OO1-MOD2-IN | <u> </u> |
| ľ | Α | MARCIA CPK | SW START STOP |
| | В | ARRESTO CPK | SW START STOP |
| | С | MARCIA BANCO | PULSANTE BANCO |
| | D | ARRESTO BANCO | PULSANTE BANCO |
| -2) | -NOE | OO1-MOD3-IN | |
| ľ | Α | CONSENSO SCARICO | SCARICO MAN SU SEZION |
| | В | SMISTAMENTO INDIETRO | SMISTAMENTO INDIETRO |
| | С | EMERGENZA MODULO SERIALI | EMERGENCY RESTORE 4 |
| | D | EMERGENZA MODULO SERIALI CPK | EMERGENCY RESTORE 6 |
| -2) | -NOE | OO1-MOD4-IN | |
| | Α | EMERGENZA LINEA PER COMUNI PULSANT | MARCIA ING VIETATO 01 |
| | В | RICHIESTA INGRESSO SYNTHESIS | MARCIA ING VIETATO 01 |
| | С | EMERGENZA CPK PER COMUNI PULSANTI | MARCIA ING VIETATO 02 |
| | D | RICHIESTA INGRESSO CPK | MARCIA ING VIETATO 02 |
| -2) | -NOE | OO1-MOD5-IN | |
| | Α | | |
| | В | | |
| | С | FINE PRODUZIONE | |
| | D | | |
| -2) | -NOE | O1-MOD6-IN | |
| | | ALIMENTAZIONE INGRESSI | |
| | | ALIMENTAZIONE USCITE | |
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| | -NOD | ODO1-MOD0-OUT | | | | |
|----|------|---------------------------|----------------------|--|--|--|
| | 1 | EMERGENZA LINEA ABILITATA | EMERGENCY RESTORE 1 | | | |
| | 2 | EMERGENZA CPK ABILITATA | EMERGENCY RESTORE 2 | | | |
| | 3 | INGRESSO POSSIBILE LINEA | INGRESSO POSSIBILE 1 | | | |
| | 4 | INGRESSO VIETATO LINEA | INGRESSO POSSIBILE 1 | | | |
| | 5 | MARCIA LINEA | SW START SMISTAMENTO | | | |
| Г | 6 | MARCIA BANCO | SW PULSANTE BANCO | | | |
| | 7 | TR OUT CPK | TRAINO USCITA | | | |
| | 8 | CONSENSO A MONTE | CONSENSOA MONTE | | | |
| ΙĒ | | · | <u> </u> | | | |

(042-2)

| -NODO1-MOD1-OUT | | | | | |
|--------------------------|---------------------------|--|--|--|--|
| ALLARME | LAMPADA BLU ALLARME | | | | |
| MODULO SERIALI ABILITATO | EMERGENCY RESTORE 4 | | | | |
| COMUNE PULSANTI LINEA | MARCIA INGRESSO VIETATO 1 | | | | |
| COMUNE PULSANTI CPK | MARCIA INGRESSO VIETATO 2 | | | | |
| PRESATURAZIONE | PRESATURAZIONE | | | | |
| INGRESSO POSSIBILE CPK | INGRESSO POSSIBILE 2 | | | | |
| INGRESSO VIETATO CPK | INGRESSO POSSIBILE 2 | | | | |
| ALLARME SONORO | SUONERIA | | | | |

| REV. | DATE | SIGNATURE | UPDATE |
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| Project | : STD SYNTHESIS+EVERY NO CE | | SHEET |
|----------|-----------------------------|------------------------------|-------|
| Customer | : CORSO CERAME | nr. line : L4 | 006 |
| Title | : RIEPILOGO CAN OPEN QUADRO | nr. drawing : 011-0482390 L4 | 000 |
| C/O | : 2390/2018 | Order : 0482390 | NEXT |
| Layout | : | Date : 12/10/2018 | 007 |
| Designer | : BAGLIERI | Check : BALESTRAZZI | |
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| | 1 | 2 | 3 | | 4 | 5 |
|------|-------------------------------|--------------------------|---------|------|---------------------------------|----------------------|
| -NOI | DO2-MOD0-IN | | (072-2) | -NOD | O2-MOD8-IN | |
| Α | FOTOCELLULA DI RIFERIMENTO | FC RIFERIMENTO | | А | FC STOP SMISTAMENTO | SW START SMISTAMENTO |
| В | UV SCAN | UV SCAN 1 | | В | USER ALLARM 1 | USER ALARM 1 |
| С | ESPULSIONE SCARTO | FC ESPULSIONE SCARTO | | С | | |
| D | ALTEZZA PILA | ALTEZZA PILA SEZIONATORE | Ē | D | | |
| NOI | DO2-MOD1-IN | | (073-2) | -NOD | O2-MOD9-IN | |
| Α | D2-CS (DATO SOGLIA CALIBRO 2) | DATO SOGLIA CALIBRO 2 | | А | SENSORE LARGHEZZA MINIMA CHECK | FMT MIN CHECK |
| В | D1-CS (DATO SOGLIA CALIBRO 1) | DATO SOGLIA CALIBRO 1 | | В | SENSORE LARGHEZZA MASSIMA CHECK | FMT MAX CHECK |
| С | D4-C (DATO CALIBRO 4) | DATO CALIBRO 4 | | С | SENSORE ANTICOLLISIONE | FMT MAX CHECK |
| D | D2-C (DATO CALIBRO 2) | DATO CALIBRO 2 | | D | DOPPIA MATTONELLA | |
| JOI | DO2-MOD2-IN | · | (074-2) | | | |
| A | D1-C (DATO CALIBRO 1) | DATO CALIBRO 1 | | | | |
| В | D4-P (DATO PLANAR) | DATO 4 PLANAR | | | | |
| С | D2-P (DATO PLANAR) | DATO 2 PLANAR | | | | |
| D | D1-P (DATO PLANAR) | DATO 1 PLANAR | | | | |
| NOI | DO2-MOD3-IN | | (075-2) | | | |
| Α | SYNC PASSO TRASLATORE | SYNC PASSO TRASLATORE | | | | |
| В | SEZIONATORE APERTO | SEZIONATORE APERTO | | | | |
| С | ESPULSIONE IMPILATORE 1 | FC ESPULSIONE 1 | | | | |
| D | PASSO IMPILATORE 1 | FC PASSO IMPILATORE 1 | | | | |
| NOI | DO2-MOD4-IN | | (076-2) | | | |
| Α | ESPULSIONE IMPILATORE 2 | FC ESPULSIONE 2 | | | | |
| В | PASSO IMPILATORE 2 | FC PASSO IMPILATORE 2 | | | | |
| С | ESPULSIONE IMPILATORE 3 | FC ESPULSIONE 3 | | | | |
| D | PASSO IMPILATORE 3 | FC PASSO IMPILATORE 3 | | | | |
| NOI | DO2-MOD5-IN | | (077-2) | | | |
| Α | ESPULSIONE IMPILATORE 4 | FC ESPULSIONE 4 | | | | |
| В | PASSO IMPILATORE 4 | FC PASSO IMPILATORE 4 | | | | |
| С | ESPULSIONE IMPILATORE 5 | FC ESPULSIONE 5 | | | | |
| D | PASSO IMPILATORE 5 | FC PASSO IMPILATORE 5 | | | | |
| -NOI | DO2-MOD6-IN | | (078-2) | | | |
| Α | ESPULSIONE IMPILATORE 6 | FC ESPULSIONE 6 | | | | |
| В | PASSO IMPILATORE 6 | FC PASSO IMPILATORE 6 | | | | |
| С | ESPULSIONE IMPILATORE 7 | FC ESPULSIONE 7 | | | | |
| D | PASSO IMPILATORE 7 | FC PASSO IMPILATORE 7 | | | | |
| NOI | DO2-MOD7-IN | - | (079-2) | | | |
| Α | CAMBIO TONO | UV SCAN 2 | ` , | | | |
| В | | | | | | |
| С | ESPULSIONE IMPILATORE 8 | FC ESPULSIONE 8 | | | | |
| | + | | | 1 | | |
| D | PASSO IMPILATORE 8 | FC PASSO IMPILATORE 8 | | | | |

| -NOD | O2-MOD0-OUT | | (082-3) |
|------|---|---|--|
| 1 | EJECTION SCARTO/NEBULIZZAZIONE | ESPULSIONE SCA | (083-2) |
| 2 | EJECTION SCARTO/SPRUZZATURA | ESPULSIONE SCB | |
| 3 | EJECTION STACKER 1 (1A) | ESPULSIONE 1A | |
| 4 | EJECTION STACKER 1 (1B) | ESPULSIONE 1B | |
| 5 | EJECTION STACKER 2 (2A) | ESPULSIONE 2A | |
| 6 | EJECTION STACKER 2 (2B) | ESPULSIONE 2B | |
| 7 | EJECTION STACKER 3 (3A) | ESPULSIONE 3A | |
| 8 | EJECTION STACKER 3 (3B) | ESPULSIONE 3B | |
| -NOD | O2-MOD1-OUT | | (084-3) |
| 1 | ESPULSIONE IMPILATORE 4 (4A) | ESPULSIONE 4A | (085-2) |
| 2 | ESPULSIONE IMPILATORE 4 (4B) | ESPULSIONE 4B | |
| 3 | ESPULSIONE IMPILATORE 5 (5A) | ESPULSIONE 5A | |
| 4 | ESPULSIONE IMPILATORE 5 (5B) | ESPULSIONE 5B | |
| 5 | ESPULSIONE IMPILATORE 6 (6A) | ESPULSIONE 6A | |
| 6 | ESPULSIONE IMPILATORE 6 (6B) | ESPULSIONE 6B | |
| 7 | ESPULSIONE IMPILATORE 7 (7A) | ESPULSIONE 7A | |
| 8 | ESPULSIONE IMPILATORE 7 (7B) | ESPULSIONE 7B | |
| -NOD | O2-MOD2-OUT | | (086-3) |
| 1 | SEZIONATORE APERTO | SEZIONATORE APERTO | (087-2) |
| 2 | SEZIONATORE CHIUSO | SEZIONATORE CHIUSO | |
| 3 | MANCANZA CARTONI MAGAZZINO | MANCANZA CARTONI | |
| 4 | | | |
| 5 | ESPULSIONE IMPILATORE 8 (8A) | ESPULSIONE 8A | |
| 6 | ESPULSIONE IMPILATORE 8 (8B) | ESPULSIONE 8B | |
| 7 | | | |
| 8 | | | |
| | 1 2 3 4 5 6 7 8 -NOD 1 1 2 3 4 4 5 6 7 8 -NOD 1 1 2 3 4 4 5 6 6 7 7 8 6 7 7 | 2 EJECTION SCARTO/SPRUZZATURA 3 EJECTION STACKER 1 (1A) 4 EJECTION STACKER 1 (1B) 5 EJECTION STACKER 2 (2A) 6 EJECTION STACKER 2 (2B) 7 EJECTION STACKER 3 (3A) 8 EJECTION STACKER 3 (3B) -NODO2-MOD1-OUT 1 ESPULSIONE IMPILATORE 4 (4A) 2 ESPULSIONE IMPILATORE 5 (5A) 4 ESPULSIONE IMPILATORE 5 (5B) 5 ESPULSIONE IMPILATORE 6 (6A) 6 ESPULSIONE IMPILATORE 6 (6B) 7 ESPULSIONE IMPILATORE 7 (7A) 8 ESPULSIONE IMPILATORE 7 (7B) -NODO2-MOD2-OUT 1 SEZIONATORE APERTO 2 SEZIONATORE CHIUSO 3 MANCANZA CARTONI MAGAZZINO 4 5 ESPULSIONE IMPILATORE 8 (8A) 6 ESPULSIONE IMPILATORE 8 (8B) 7 | 1 EJECTION SCARTO/NEBULIZZAZIONE ESPULSIONE SCA 2 EJECTION SCARTO/SPRUZZATURA ESPULSIONE SCB 3 EJECTION STACKER 1 (1A) ESPULSIONE 1A 4 EJECTION STACKER 1 (1B) ESPULSIONE 1B 5 EJECTION STACKER 2 (2A) ESPULSIONE 2A 6 EJECTION STACKER 2 (2B) ESPULSIONE 2B 7 EJECTION STACKER 3 (3A) ESPULSIONE 3B -NODO2-MOD1-OUT 1 ESPULSIONE IMPILATORE 4 (4A) ESPULSIONE 4A 2 ESPULSIONE IMPILATORE 4 (4B) ESPULSIONE 4B 3 ESPULSIONE IMPILATORE 5 (5A) ESPULSIONE 5B 4 ESPULSIONE IMPILATORE 5 (5B) ESPULSIONE 6A 6 ESPULSIONE IMPILATORE 6 (6B) ESPULSIONE 6B 7 ESPULSIONE IMPILATORE 7 (7A) ESPULSIONE 6B 7 ESPULSIONE IMPILATORE 7 (7B) ESPULSIONE 7B -NODO2-MOD2-OUT 1 SEZIONATORE APERTO SEZIONATORE APERTO 2 SEZIONATORE CHIUSO 3 MANCANZA CARTONI MAGAZZINO MANCANZA CARTONI 4 ESPULSIONE IMPILATORE 8 (8B) ESPULSIONE 8B 7 ESPULSIONE IMPILATORE 8 (8B) ESPULSIONE 8B |

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| 1 | Project | : STD SYNTHESIS+EVERY NO CE | | T |
|---|----------|-----------------------------------|------------------------------|----|
| | Customer | : CORSO CERAME | nr. line : L4 | |
| | Title | : RIEPILOGO CAN OPEN PEDANA LINEA | nr. drawing : 011-0482390 L4 | |
| | C/O | : 2390/2018 | Order : 0482390 | |
| | Layout | : | Date : 12/10/2018 | |
| | Designer | : BAGLIERI | Check : BALESTRAZZI | ٦L |

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(081-2)

(081.1-2)

| | 2 | | 3 | 4 |
|------|-------------------------|-------|-------------------------|---------|
| -NOE | O3-MOD0-IN | | | (112-2) |
| Α | PIATTELLO BASSO | | SPIBA S PIATTELLO BASSO |) |
| В | PILA PRIMA DI PIATTELLO | | PILA PRIMA DI PIATTELLO | |
| С | CONSENSO DA VALLE | | CONSESO VALLE END | |
| D | | | | |
| -NOE | O3-MOD1-IN | | | (113-2) |
| Α | | | | |
| В | PRELIEVO VASSOIO BASSO | | PRELIEVO VASSOIO BASSO | |
| С | ALLARME VASCA COLLA | | ALLARME COLLA | |
| D | VASSOIO ALTO SINISTRA | | PRELIEVO VASSOIO ALTO | |
| -NOE | O3-MOD2-IN | | | (115-2) |
| Α | VASSOIO ALTO DESTRA | | PRELIEVO VASSOIO ALTO | |
| В | ON/OFF TR CPK | | CPK ARRESTO TRAINO US | 0 |
| С | FC PRESENZA VASSOIO | | CPK PRESENZA VASSOIO | |
| D | SINCRONISMO TRAINO VASS | OIO | CPK SYNC TRAINO VASSOI | 0 |
| -NOE | O3-MOD3-IN | | | (116-2) |
| Α | SINCRONISMO SPINTORE | | CPK SYNC SPINTORE | |
| В | SINCRONISMO PRELIEVO VA | SSOIO | CPK SYNC PRELIEVO | |
| С | SINCRONISMO ALZA PILA | | CPK SYNC ALZA PILA | |
| D | SINCRONISMO TRAINO FUST | ELLA | CPK SYNC TRAINO FUSTEL | - |
| -NOE | O3-MOD4-IN | | | (117-2) |
| Α | | | | |
| В | | | | |
| С | SQUADRAPILA CHIUSO | | SQUADRAPILA ON | |
| D | SQUADRAPILA CHIUSO | | SQUADRAPILA ON | |

| 5 | 6 | | 7 |
|------|--------------------------------|------------------------|-----------------------------------|
| -NOD | O3-MOD5-IN | | (118-2) |
| Α | SQUADRAPILA APERTO | SQUADR | APILA OFF |
| В | SQUADRAPILA APERTO | SQUADR | APILA OFF |
| С | CARRELLO ALTO | SICUREZ | ZA RULLI NON ALTI |
| D | PRESENZA MAGAZZINO FUSTELLA 2 | FCMAGF | USTELLA 2 |
| -NOD | O3-MOD6-IN | | (124-2) |
| Α | PILA SU PIATTELLO SENZA CODICE | PRESEN | ZA PILA SU PIATTELLO SENZA CODICE |
| В | FC SICUREZZA TRASLATORE | FC SICUR | REZZA TRASLATORE |
| С | FC PRESENZA FUSTELLA X | VUOTO F | PRESENZA FUSTELLA |
| D | FC PRESENZA FUSTELLA Y | VUOTO F | PRESENZA FUSTELLA |
| -NOD | O3-MOD7-IN | | (124.1-2) |
| Α | FALDE TRASVERSALI CHIUSE | СРК СНІІ | JSURA FALDE TRA |
| В | FALDE TRASVERSALI CHIUSE | CPK CHII | JSURA FALDE TRA |
| С | FALDE TRASVERSALI APERTE | CPK APE | RTURA FALDE TRA |
| D | FALDE TRASVERSALI APERTE | CPK APE | RTURA FALDE TRA |
| -NOD | O3-MOD8-IN | | (125.1-2) |
| Α | FALDE LATERALI CHIUSE | CPK CHII | JSURA FALDE LAT |
| В | FALDE LATERALI CHIUSE | CPK CHII | JSURA FALDE LAT |
| С | FALDE LATERALI APERTE | CPK APERTURA FALDE LAT | |
| D | FALDE LATERALI APERTE | CPK APERTURA FALDE LAT | |
| -NOD | O3-MOD9-IN | | (125.2-2) |
| Α | SICUREZZA CHIUDI FALDE BASSE | SICUREZ | ZA CHIUDI FALDE 1 |
| В | SICUREZZA CHIUDI FALDE BASSE | SICUREZ | ZA CHIUDI FALDE 1 |
| С | SICUREZZA CHIUDI FALDE ALTE | SICUREZ | ZA CHIUDI FALDE 2 |
| D | SICUREZZA CHIUDI FALDE ALTE | SICUREZ | ZA CHIUDI FALDE 2 |
| -NOD | O3-MOD10-IN | | (125.3-2) |
| Α | PRESENZA MAGAZZINO FUSTELLA 0 | FCMAGF | USTELLA 0 |
| В | PRESENZA MAGAZZINO FUSTELLA 1 | FCMAGF | USTELLA 1 |
| С | PRESENZA MAGAZZINO VASSOIO 0 | FCMAGV | ASSOIO 0 |
| D | PRESENZA MAGAZZINO VASSOIO 1 | FCMAGV | ASSOIO 1 |

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| Project | : STD SYNTHESIS+EVERY NO CE | | SHEET |
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| Customer | : CORSO CERAME | nr. line : L4 | 008 |
| Title | : RIEPILOGO CAN OPEN PEDANA CPK | nr. drawing : 011-0482390 L4 | 000 |
| C/O | : 2390/2018 | Order : 0482390 | NEXT |
| Layout | : | Date : 12/10/2018 | 008.1 |
| Designer | : BAGLIERI | Check : BALESTRAZZI | 000.1 |
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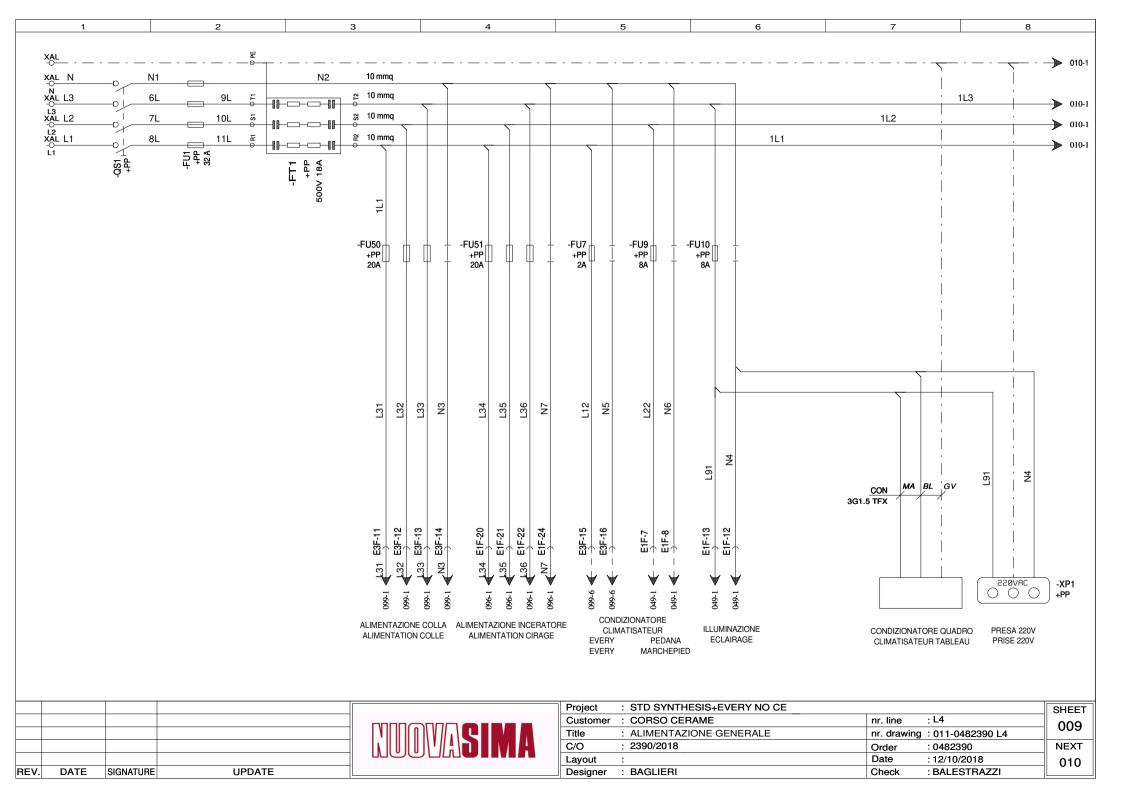
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|------|--------------------------------|------------------------------------|
| -NOE | OO3-MOD0-OUT | (126-2) |
| 1 | STROBE A 3TIMBRA SU TRAINO OUT | USCITA STROBE |
| 2 | DATO 8 A 3TIMBRA SU TRAINO OUT | USCITA DATO 8 |
| 3 | DATO 4 A 3TIMBRA SU TRAINO OUT | USCITA DATO 4 |
| 4 | DATO 2 A 3TIMBRA SU TRAINO OUT | USCITA DATO 2 |
| 5 | DATO 1 A 3TIMBRA SU TRAINO OUT | USCITA DATO 1 |
| 6 | PRELIEVO VASSOIO | CPK PRELIEVO CARTONE |
| 7 | CHIUSURA SQUADRAPILA | CPK SQUADRAPILA OFF |
| 8 | APERTURA SQUADRAPILA | CPK SQUADRAPILA ON |
| -NOE | OO3-MOD1-OUT | (127-2) |
| 1 | SFUSO | CPK EV DISABLE SQUADRATORI |
| 2 | CHIUSURA FALDE PICCOLE | CPK CHIUSURA FALDE PICCOLE |
| 3 | APERTURA FALDE TRASVERSALI | CPK APERTURA FALDE TRASVERSALI |
| 4 | APERTURA FALDE LATERALI | CPK APERTURA FALDE LATERALI |
| 5 | PINZA VASSOIO | CPK PINZA VASSOIO |
| 6 | PRELIEVO FUSTELLA | CPK EV PRELIEVO FUSTELLA |
| 7 | | |
| 8 | PREMIFALDA SUP/INF | CPK PREMIFALDA SUP INF FUSTELLA |
| -NOE | OO3-MOD2-OUT | (128-2) |
| 1 | | |
| 2 | | |
| 3 | DEPRESSIONE FUSTELLA | CPK DEPRESSIONE FUSTELLA |
| 4 | | |
| 5 | | |
| 6 | DEPRESSIONE VASSOIO | CPK DEPRESSIONE VASSOIO |
| 7 | ESTENSORE SPINTORE AVANTI | CPK EV ESTENSIONESPINTORE AVANTI |
| 8 | ESTENSORE SPINTORE INDIETRO | CPK EV ESTENSORE SPINTORE INDIETRO |

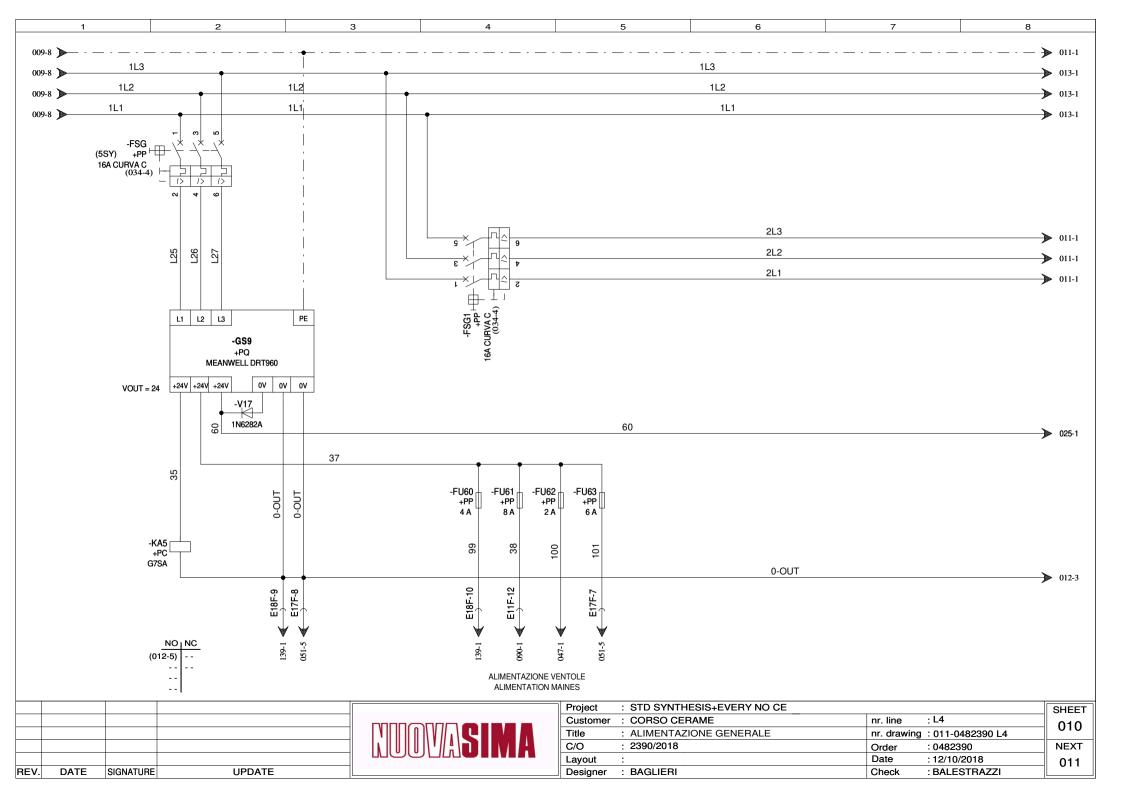
| -NOI | ODO3-MOD3-OUT | | | | |
|------|--------------------------------|-----------------------------|-----------|--|--|
| 1 | COMPATTATORE | COMPATTATORE FRONTALE | | | |
| 2 | FERMO PILA | CPK GUIDA PILA LATERALE | | | |
| 3 | | | | | |
| 4 | SALITA SLITTA SUPERIORE | SALITA GUIDE | | | |
| 5 | PREMIFALDA SX | PREMIFALDA SX | | | |
| 6 | PREMIFALDA DX | PREMIFALDA DX | | | |
| 7 | | | | | |
| 8 | FUNZIONAMENTO FUSTELLA VASSOIO | CPK FUSTELLA MODE | | | |
| -NOI | DO3-MOD4-OUT | | (130-3) | | |
| 1 | FINE PRODUZIONE | T0 CPK PILA INCOMPLETA | | | |
| 2 | TRAINO USCITA IN MOVIMENTO | CPK START TR OUT | | | |
| 3 | CONFEZIONAMENTO IN CORSO | CICLO INARRESTABILE | | | |
| 4 | USCITA DATO 8 A VALLE | BO 04 TRM | | | |
| 5 | USCITA DATO 4 A VALLE | BO 03 TRM | | | |
| 6 | USCITA DATO 2 A VALLE | BO 02 TRM | | | |
| 7 | USCITA DATO 1 A VALLE | BO 01 TRM | | | |
| 8 | USCITA STROBE A VALLE | STROBE TRM | | | |
| -NOI | DO3-MOD5-OUT | | (130.1-3) | | |
| 1 | | | | | |
| 2 | | | | | |
| 3 | COLLA VASSOIO | CPK PISTOLE VASSOIO | | | |
| 4 | COLLA VASSOIO | CPK PISTOLE VASSOIO | | | |
| 5 | COLLA FUSTELLA DESTRA | CPK PISTOLE FUSTELLA | | | |
| 6 | COLLA FUSTELLA DESTRA | CPK PISTOLE FUSTELLA | | | |
| 7 | COLLA FUSTELLA SINISTRA | CPK NEBULIZZAZIONE FUSTELLA | | | |
| 8 | COLLA FUSTELLA SINISTRA | CPK NEBULIZZAZIONE FUSTELLA | | | |

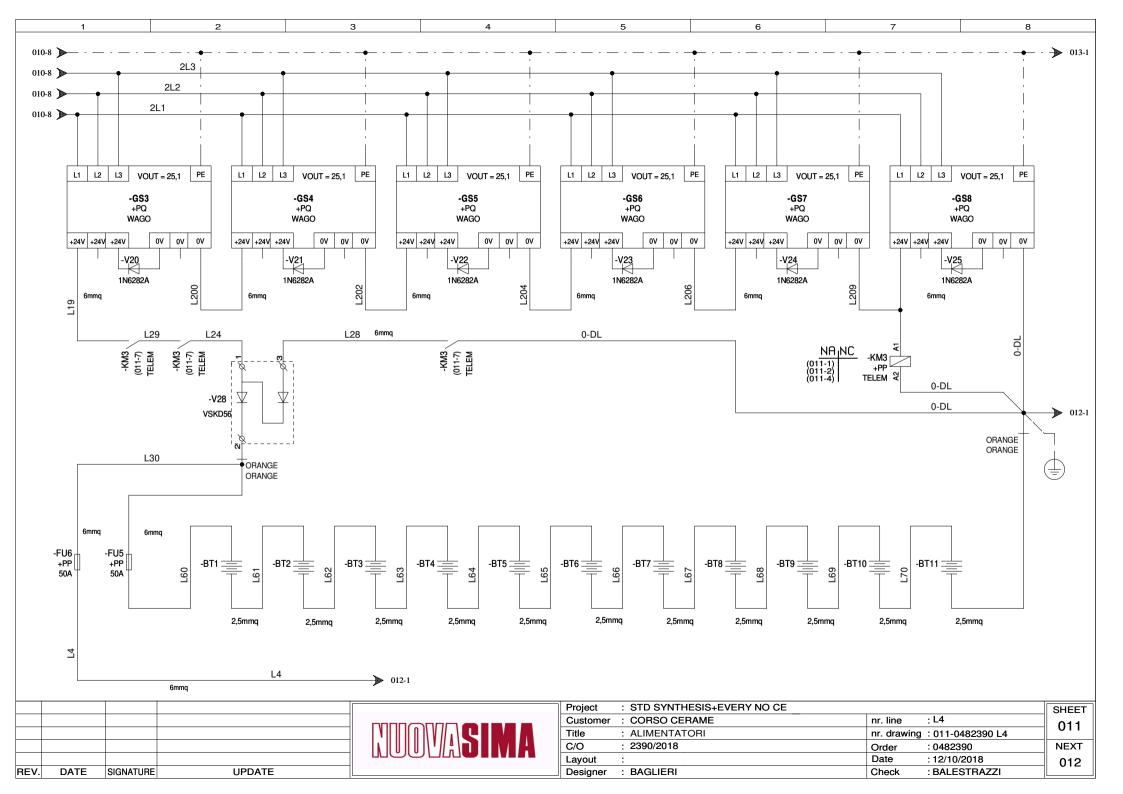
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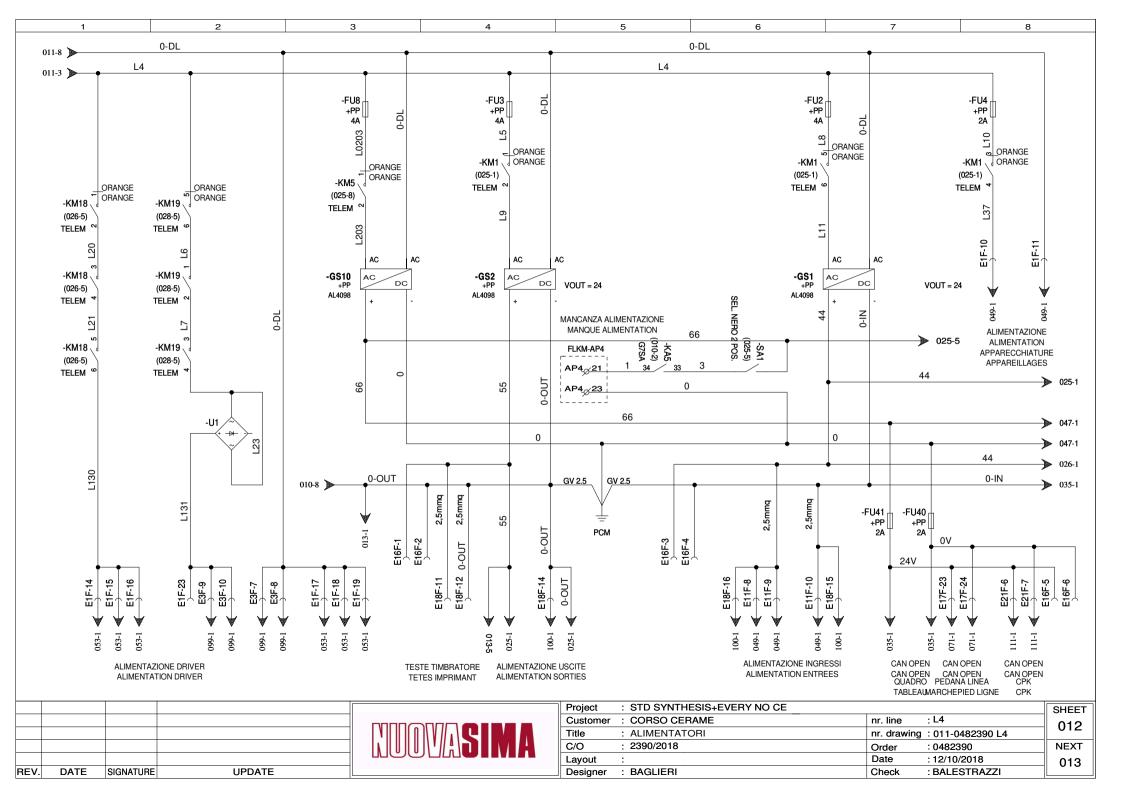


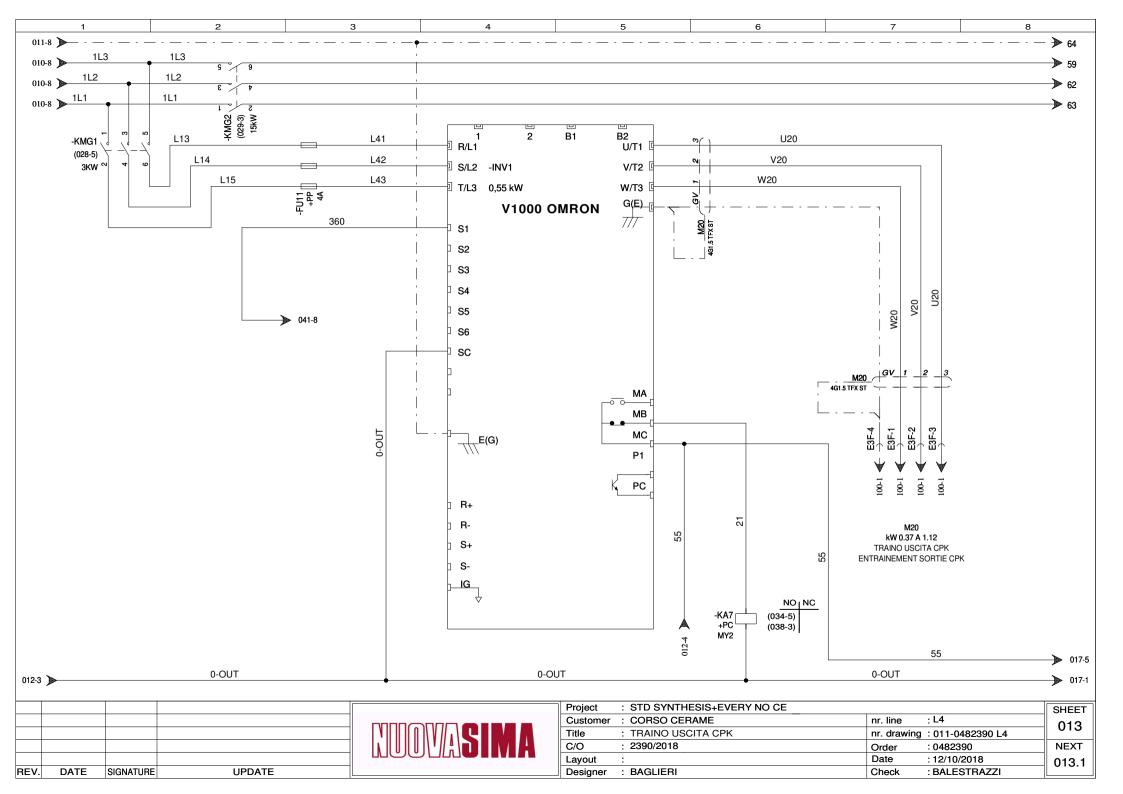
| Project | : STD SYNTHESIS+EVERY NO CE | | SHEET |
|----------|---------------------------------|------------------------------|-------|
| Customer | : CORSO CERAME | nr. line : L4 | 008.1 |
| Title | : RIEPILOGO CAN OPEN PEDANA CPK | nr. drawing : 011-0482390 L4 | 000.1 |
| C/O | : 2390/2018 | Order : 0482390 | NEXT |
| Layout | : | Date : 12/10/2018 | 009 |
| Designer | : BAGLIERI | Check : BALESTRAZZI | |

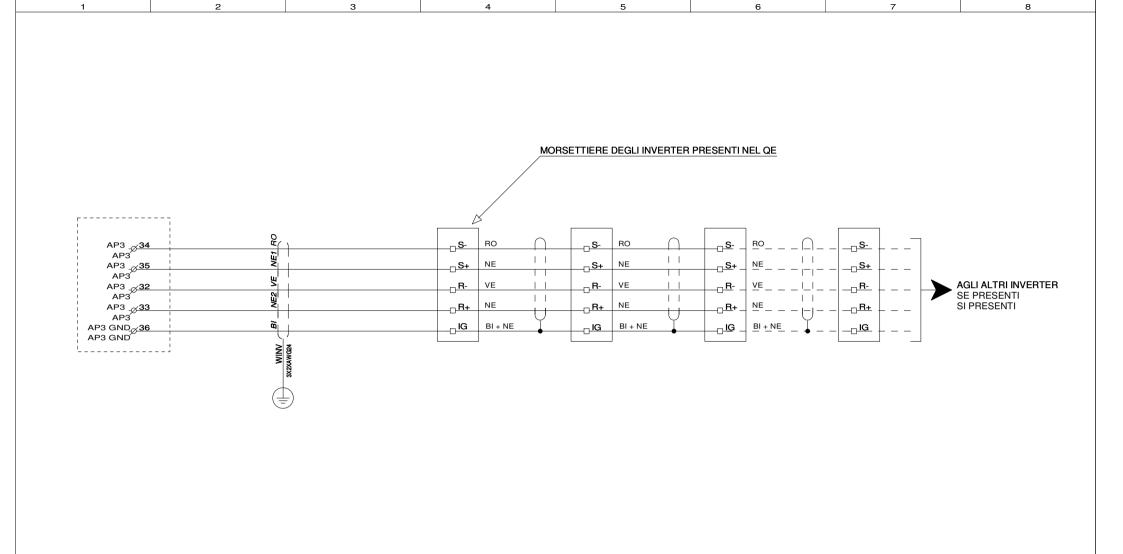








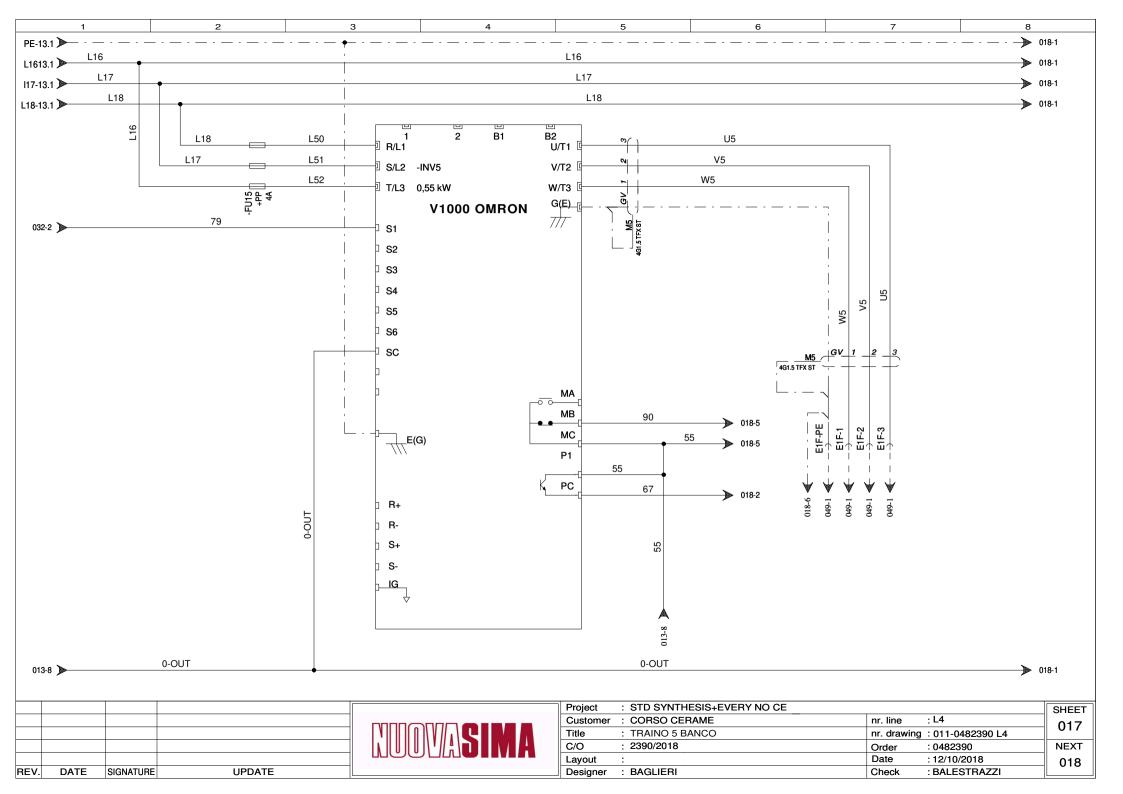


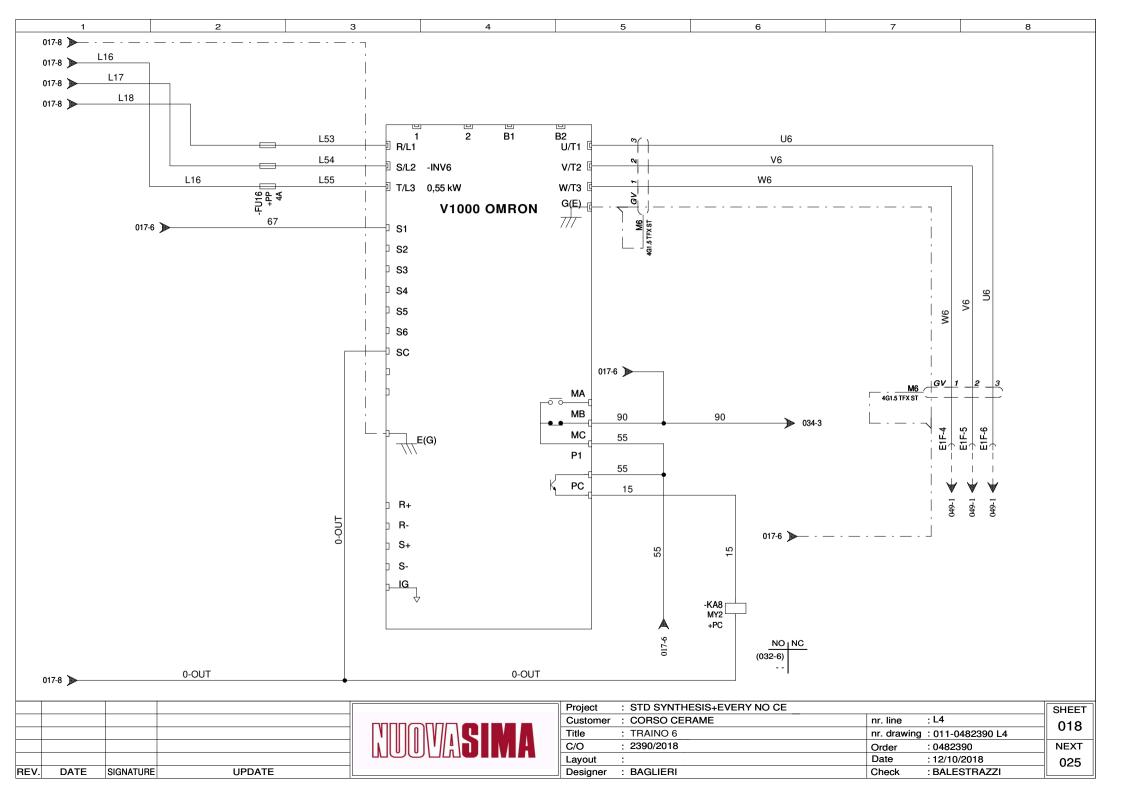


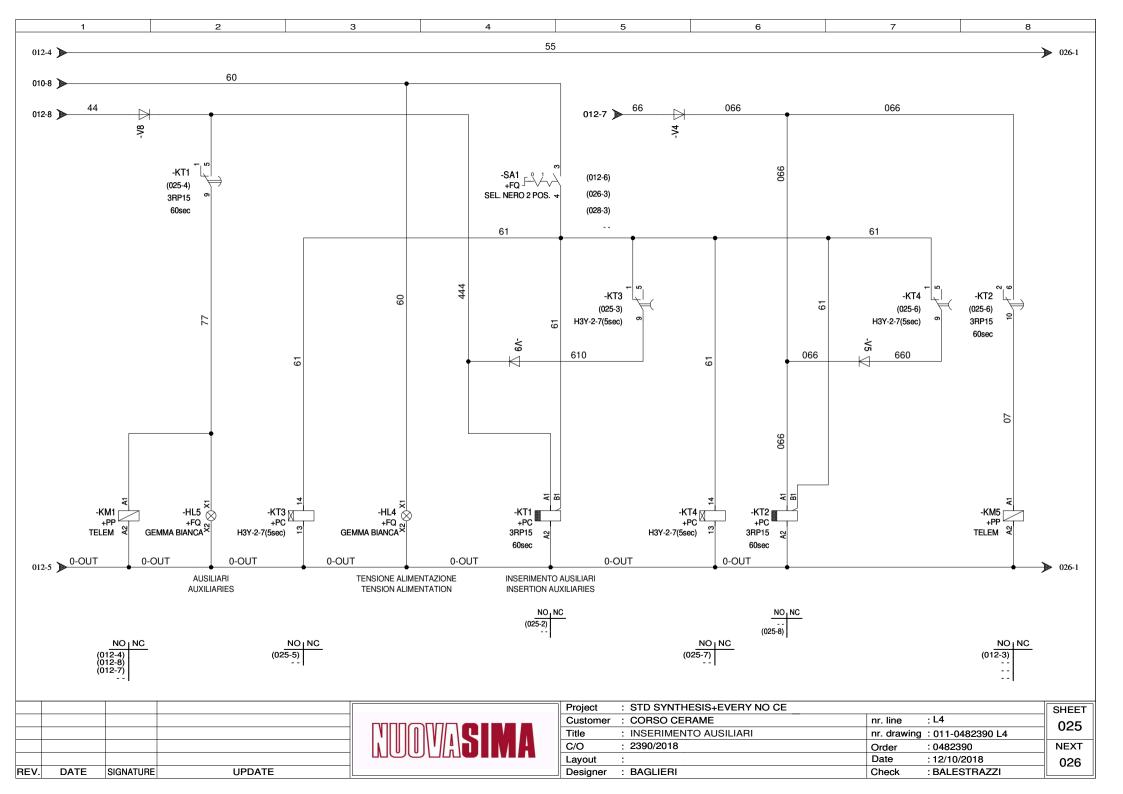
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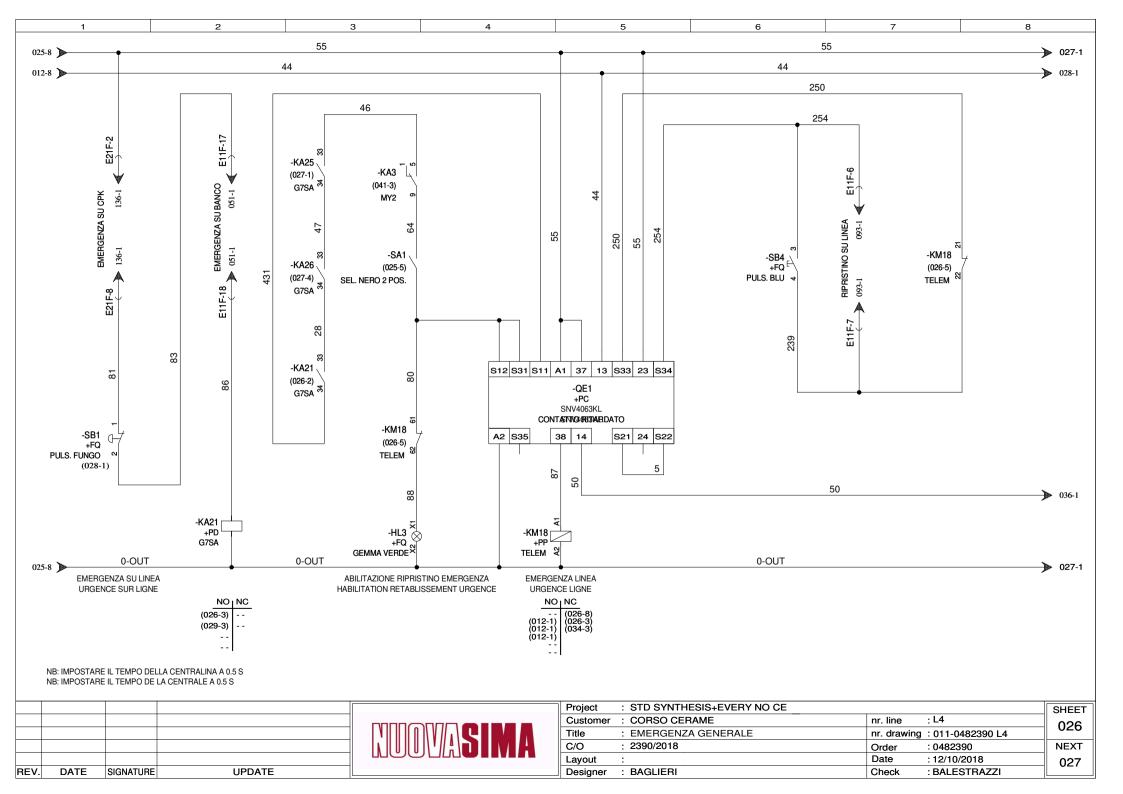


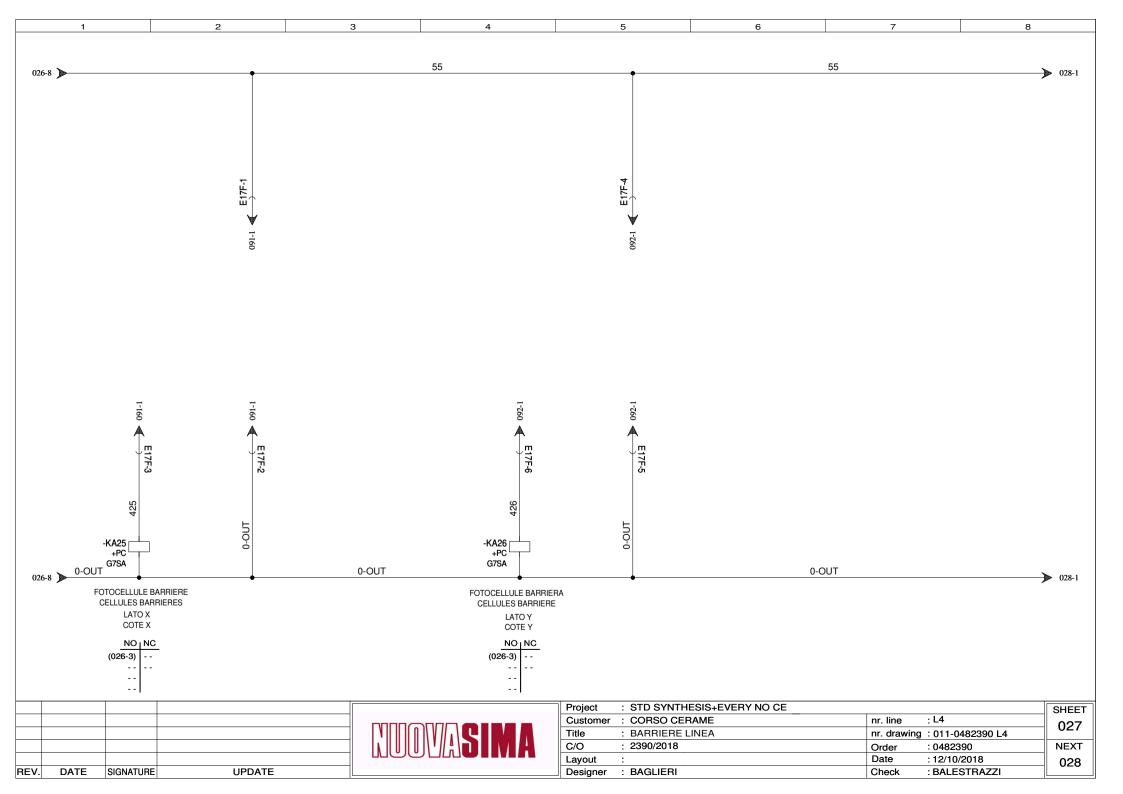
| : STD SYNTHESIS+EVERY NO CE | | SHEET |
|---------------------------------|---|----------------|
| : CORSO CERAME | nr. line : L4 | 013.1 |
| : COLLEGAMENTO SERIALE INVERTER | nr. drawing : 011-0482390 L4 | 013.1 |
| : 2390/2018 | Order : 0482390 | NEXT |
| : | Date : 12/10/2018 | 017 |
| : BAGLIERI | Check : BALESTRAZZI | 0.7 |
| | : CORSO CERAME : COLLEGAMENTO SERIALE INVERTER : 2390/2018 : | : CORSO CERAME |

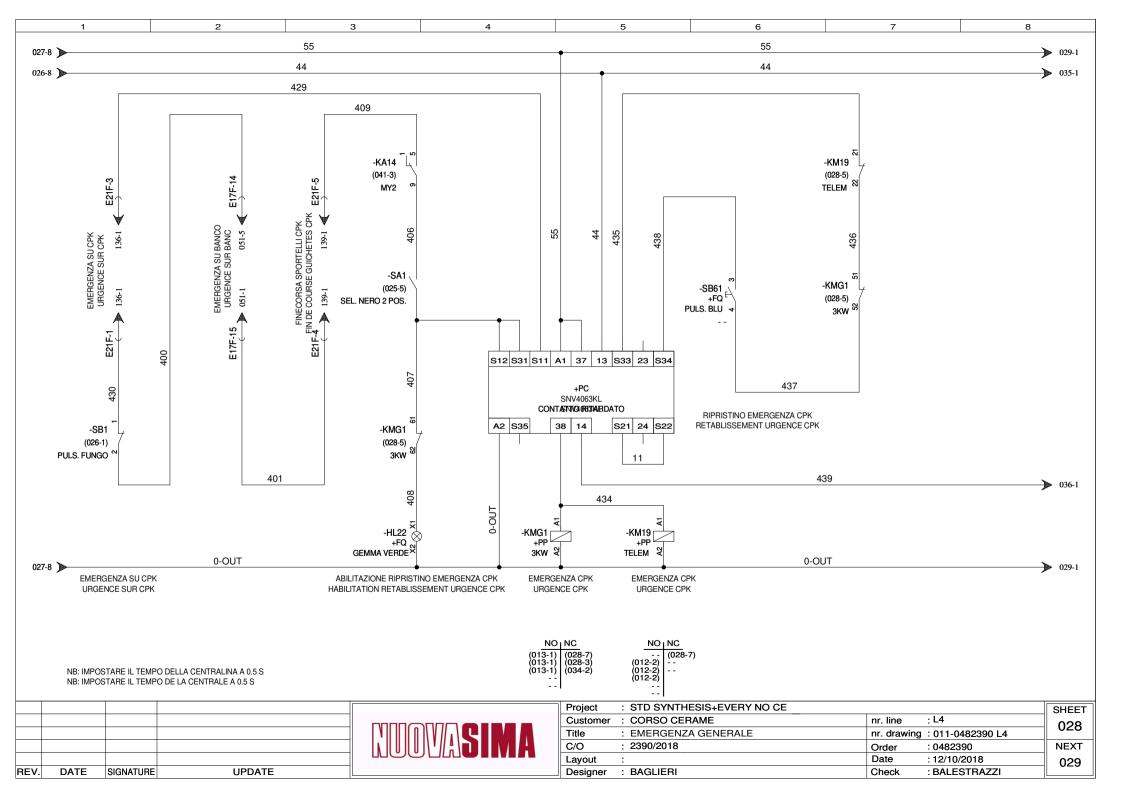


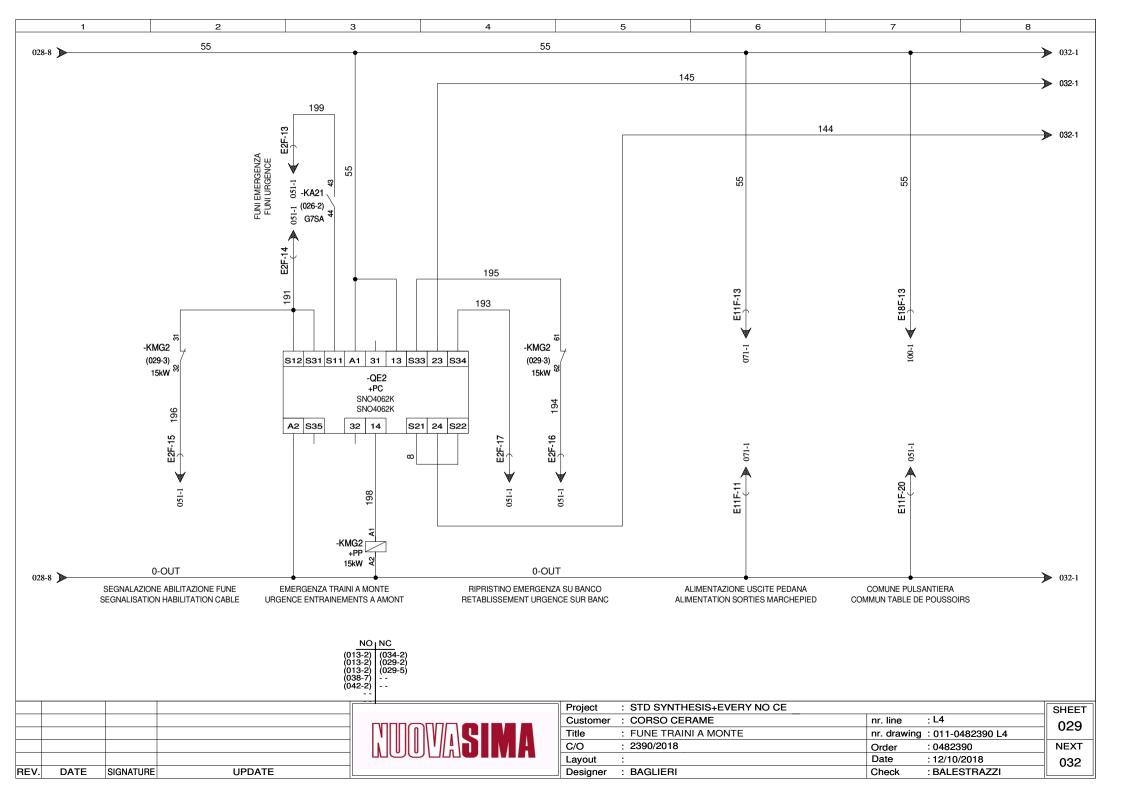


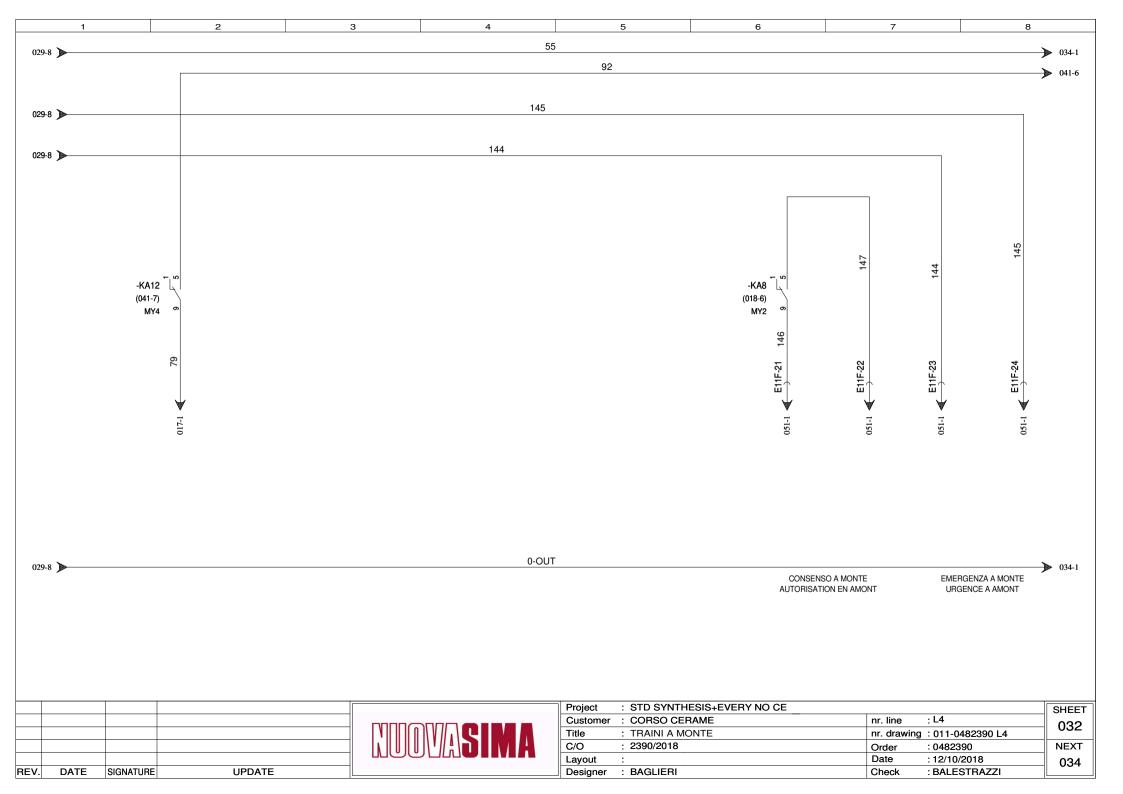


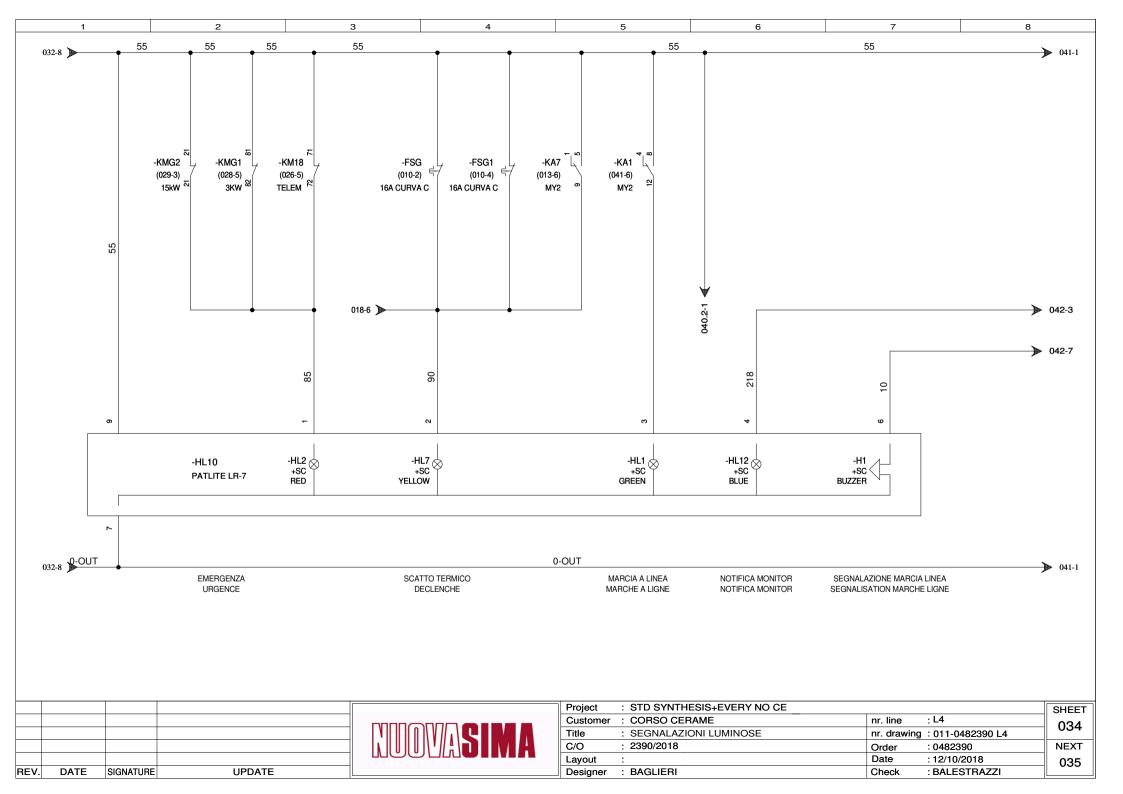


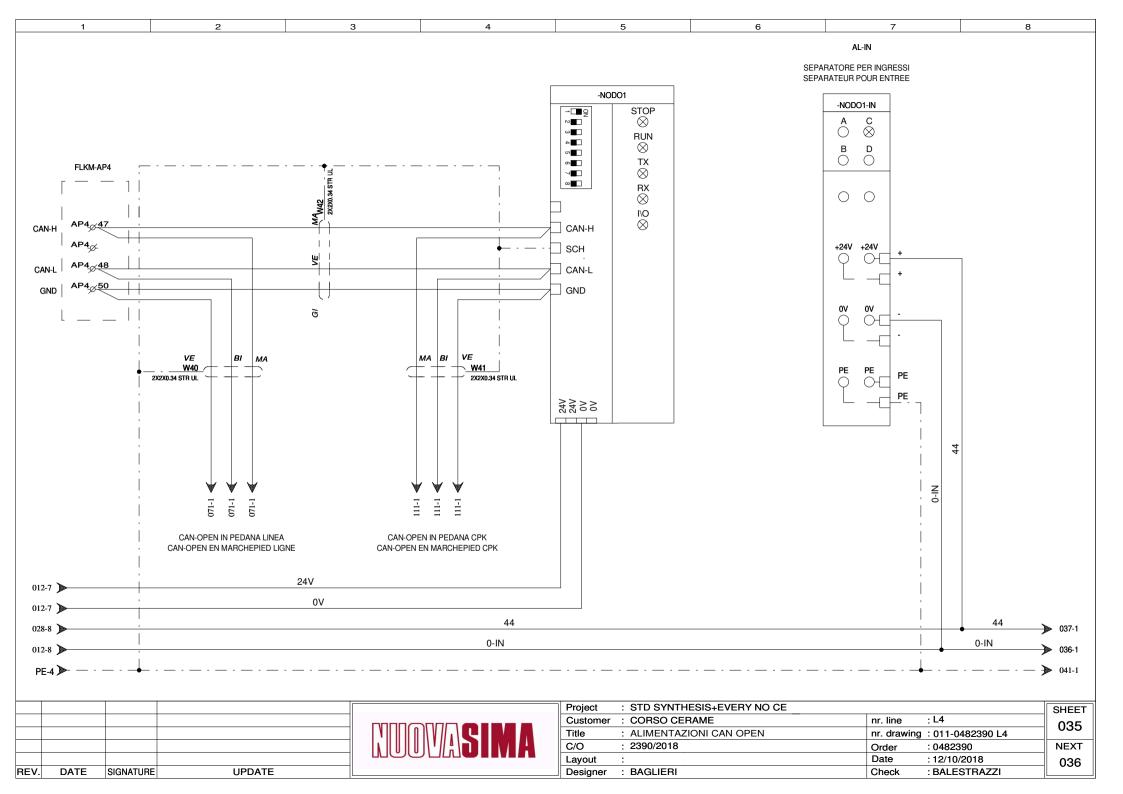


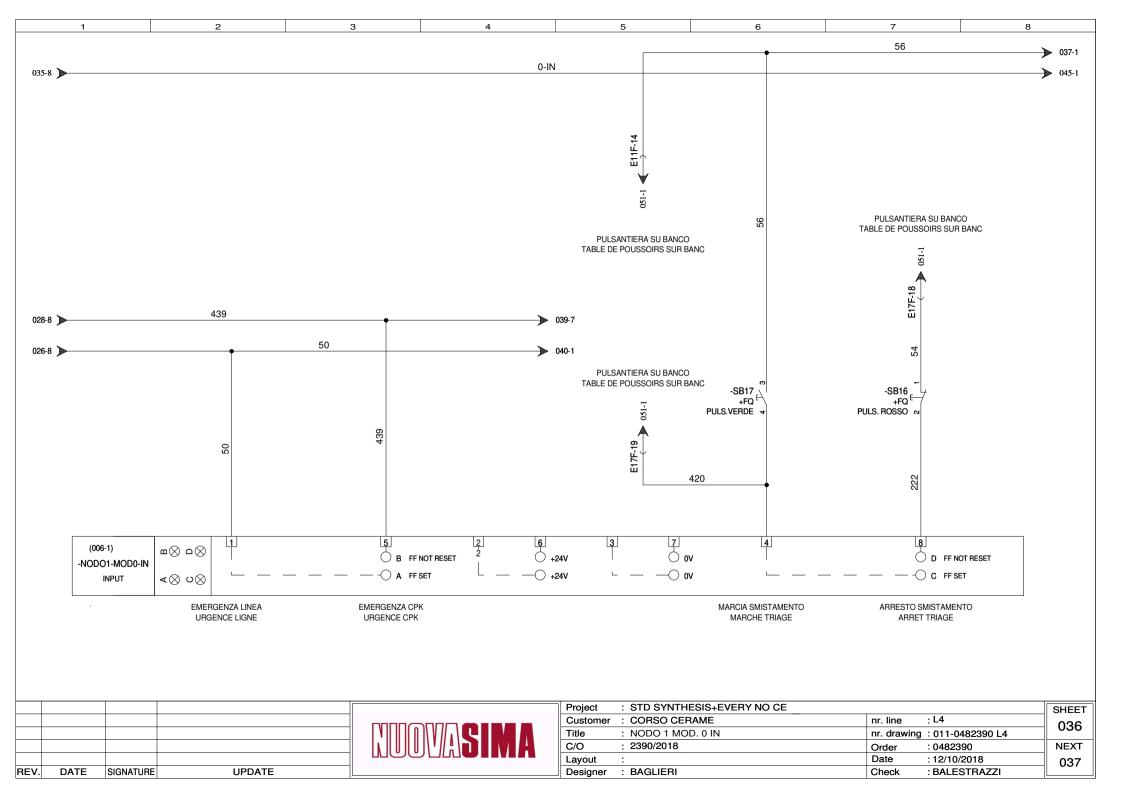


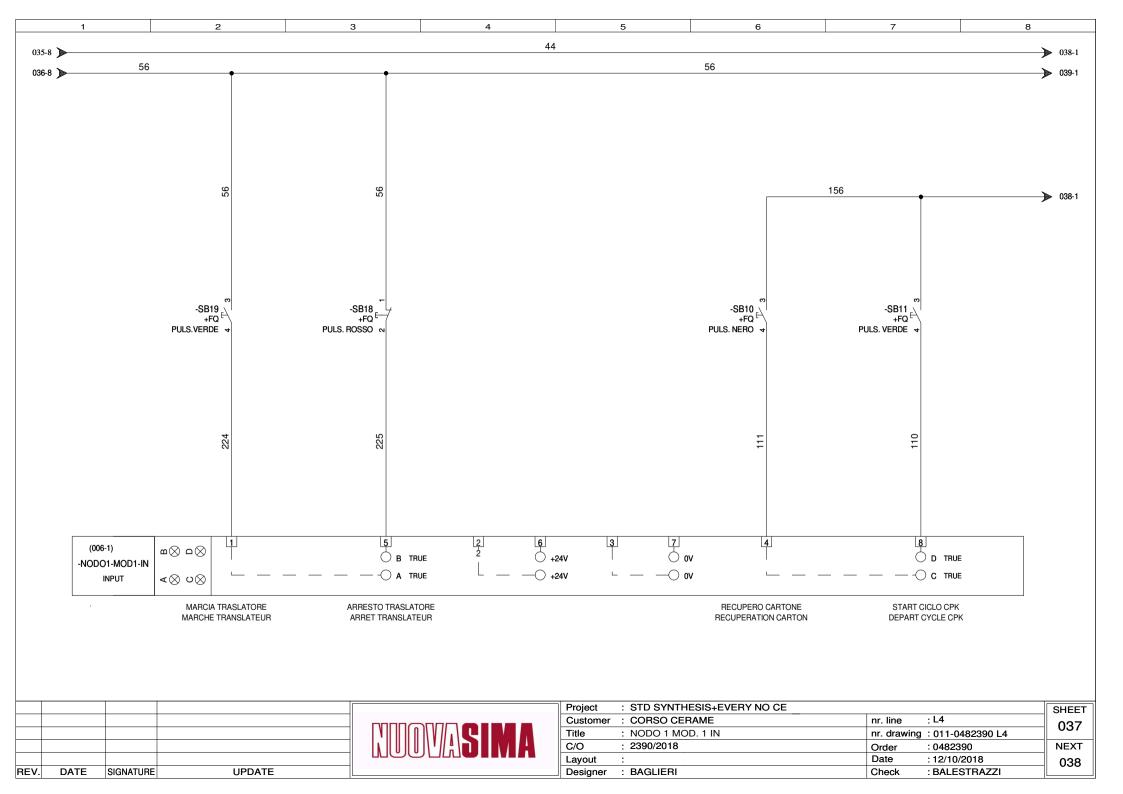


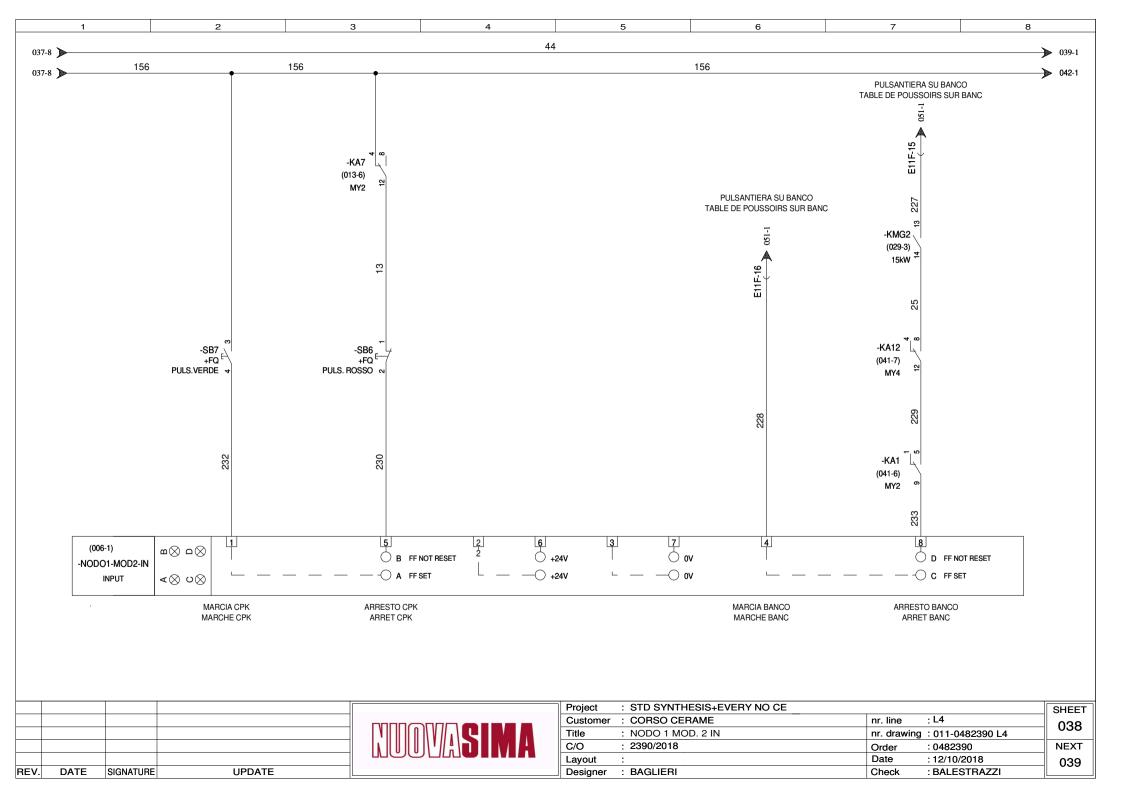


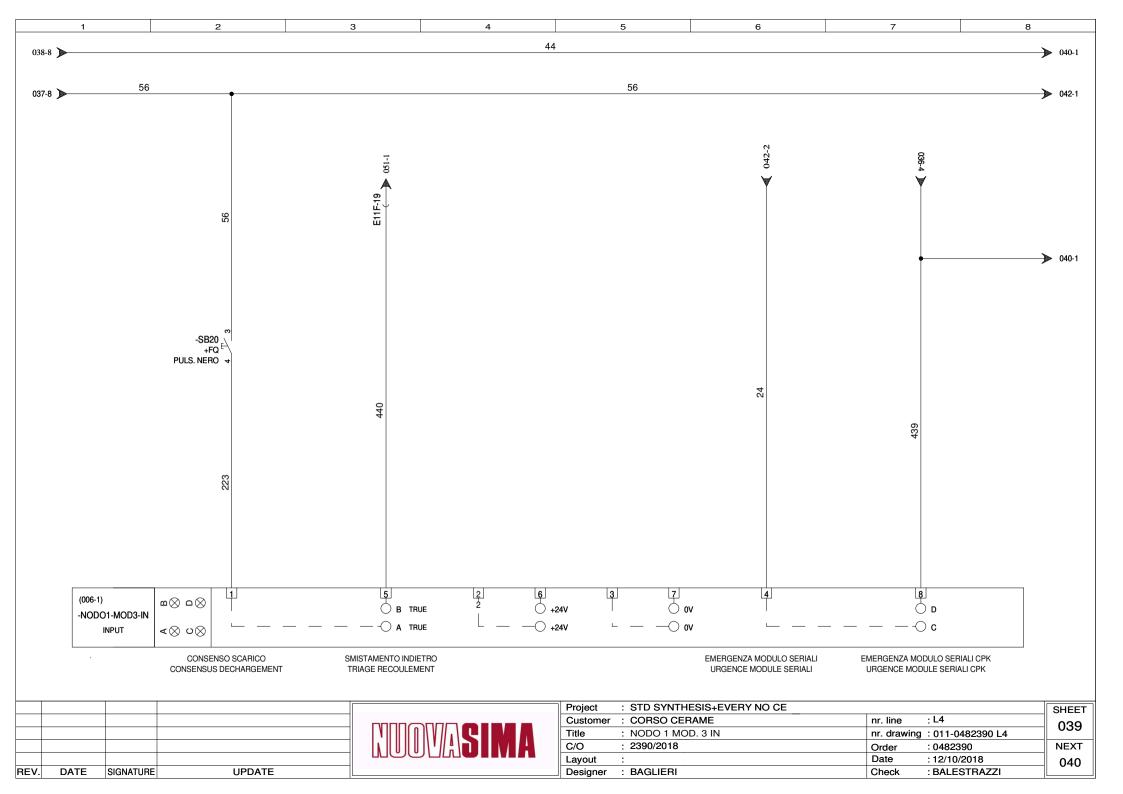


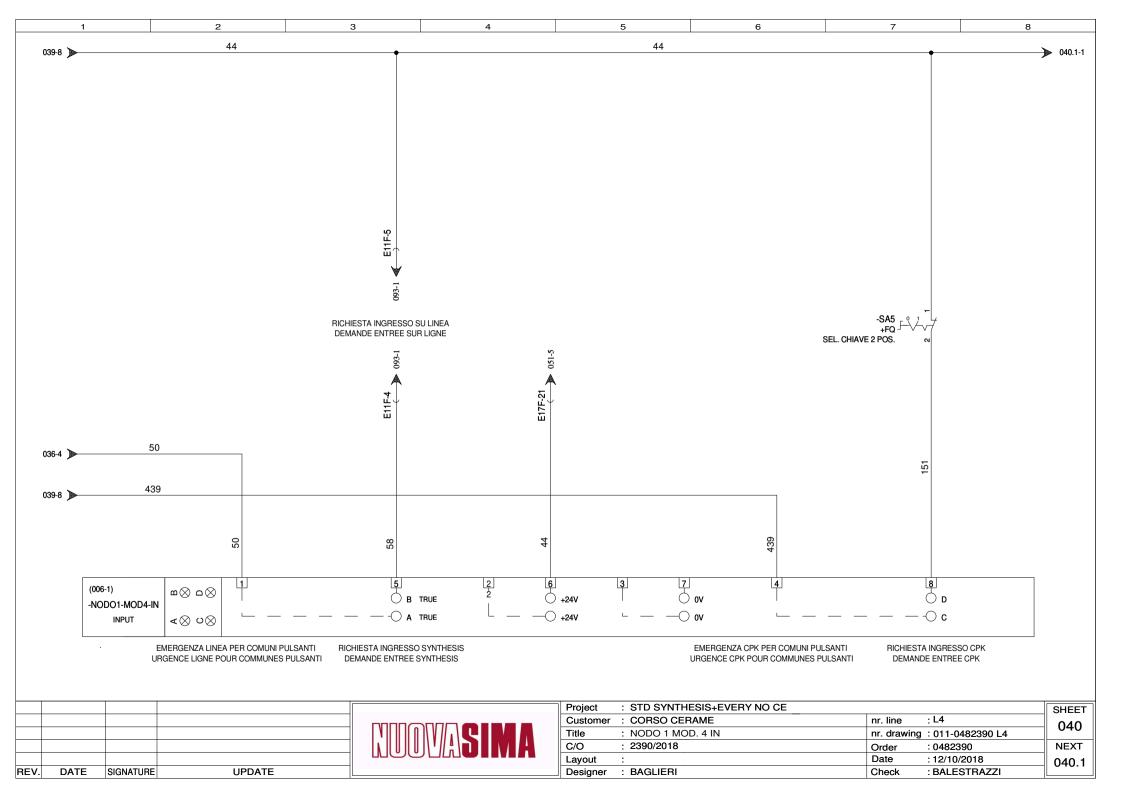


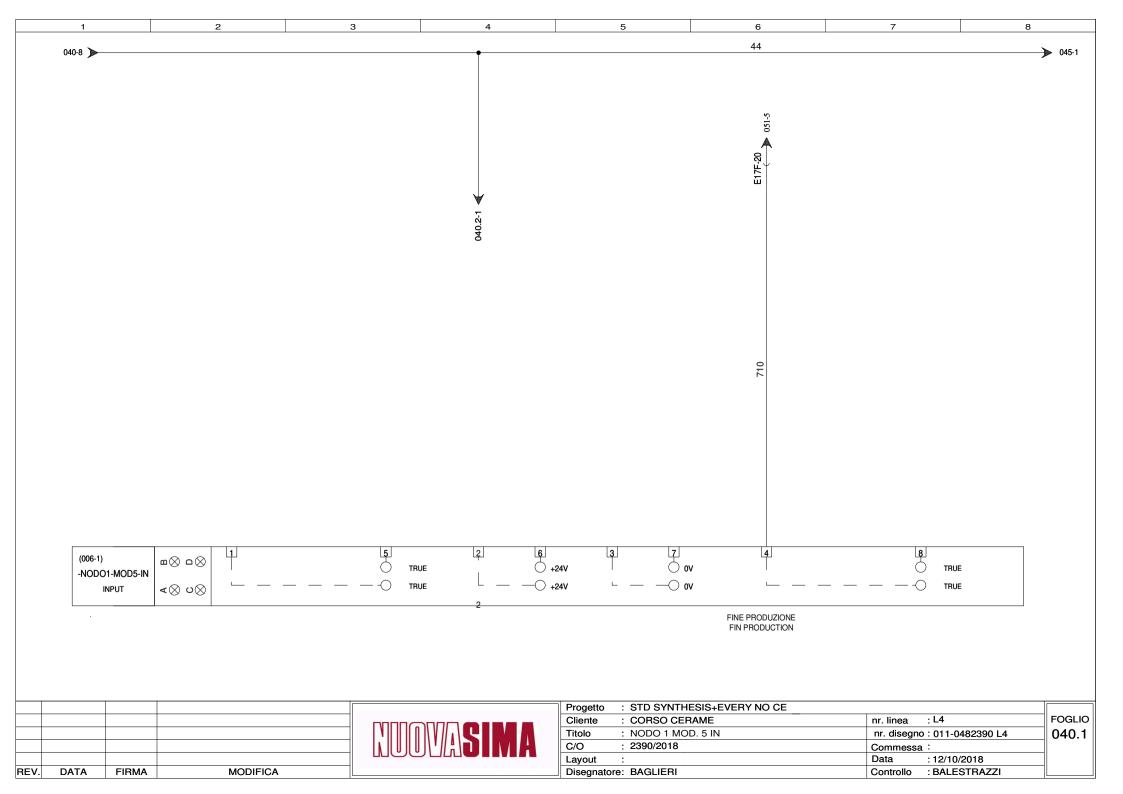


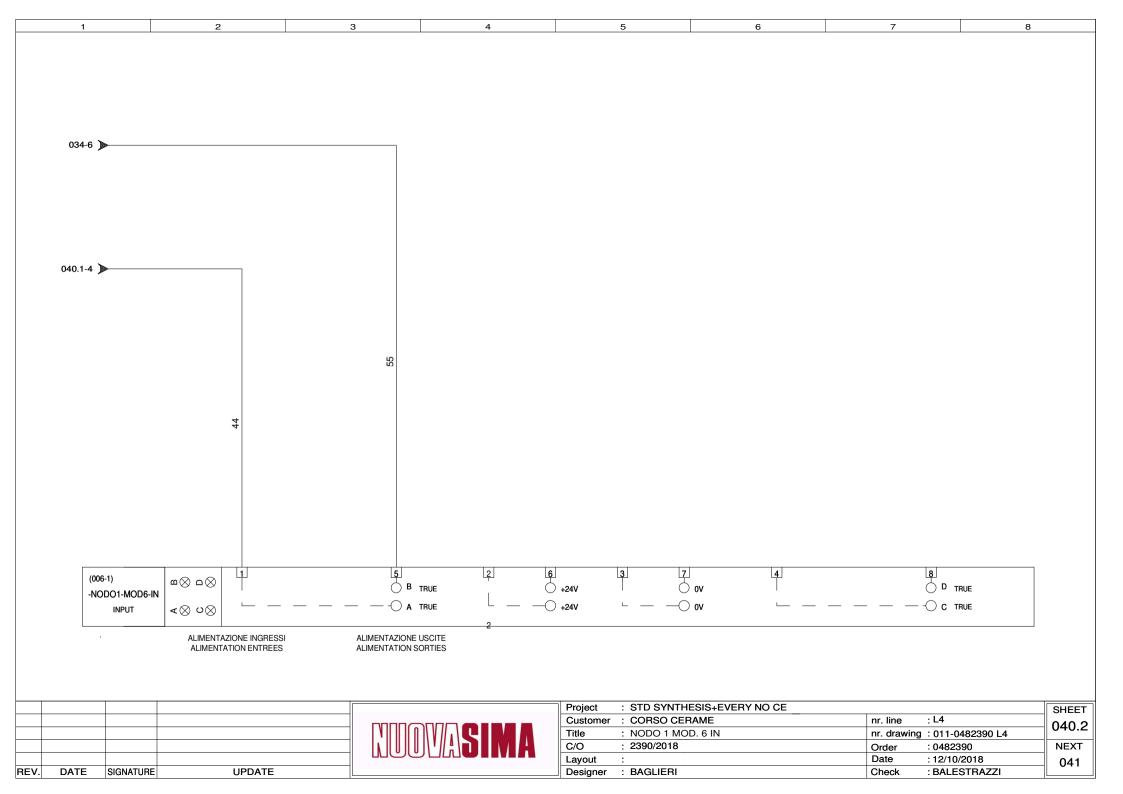


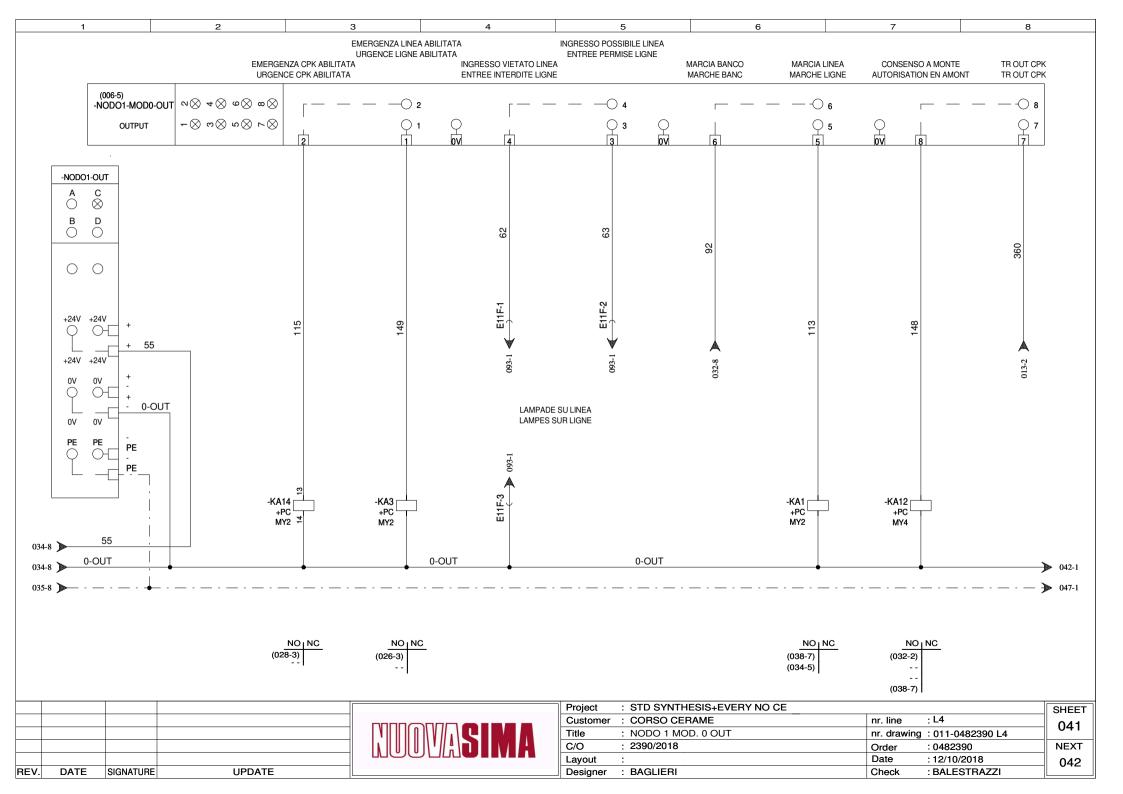


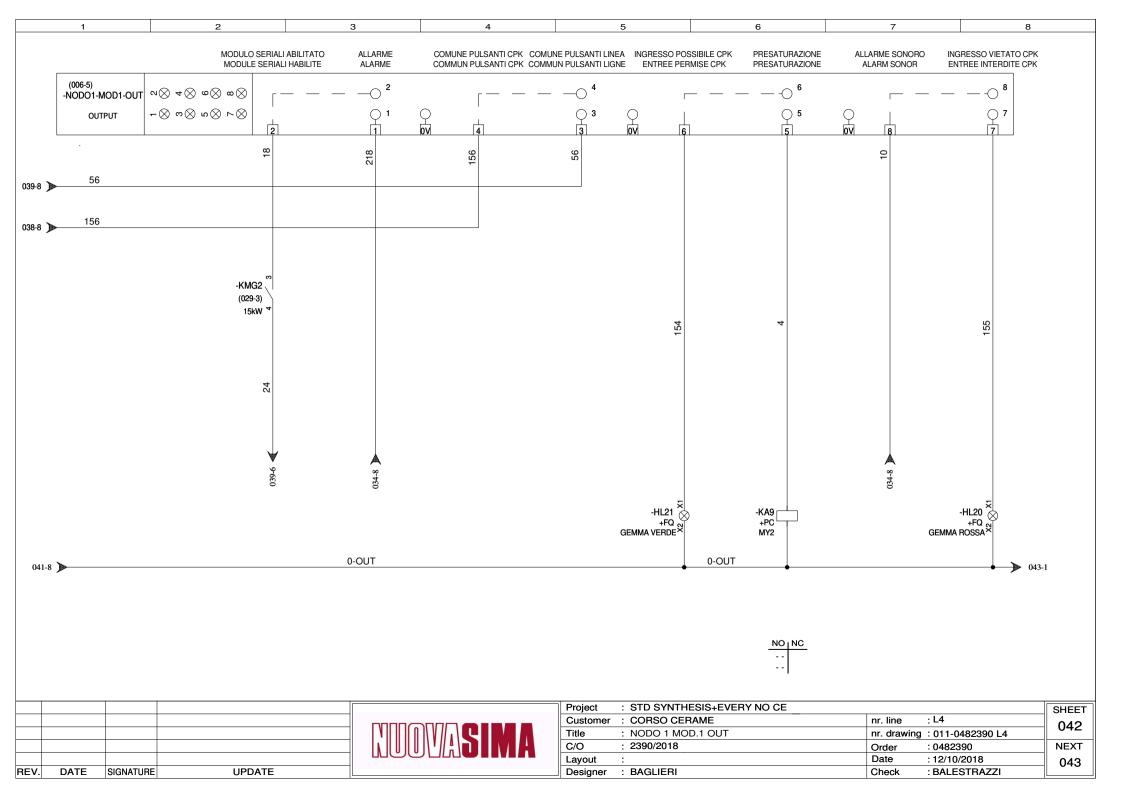


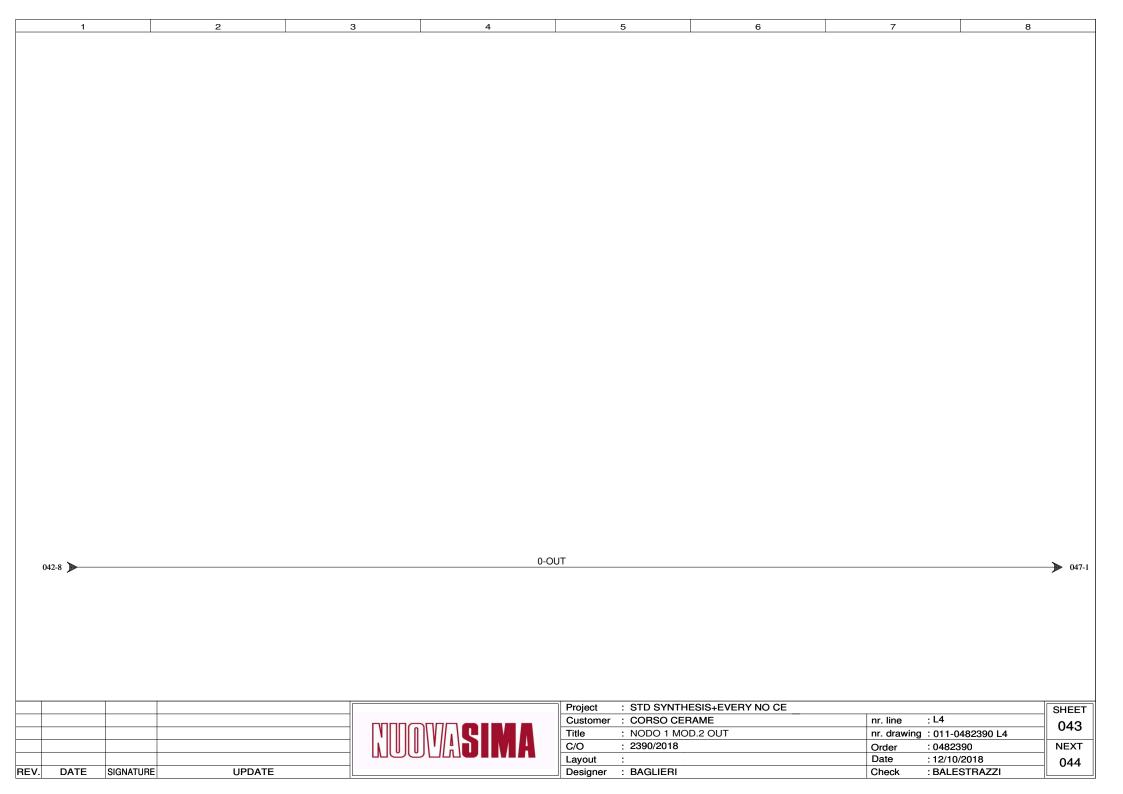




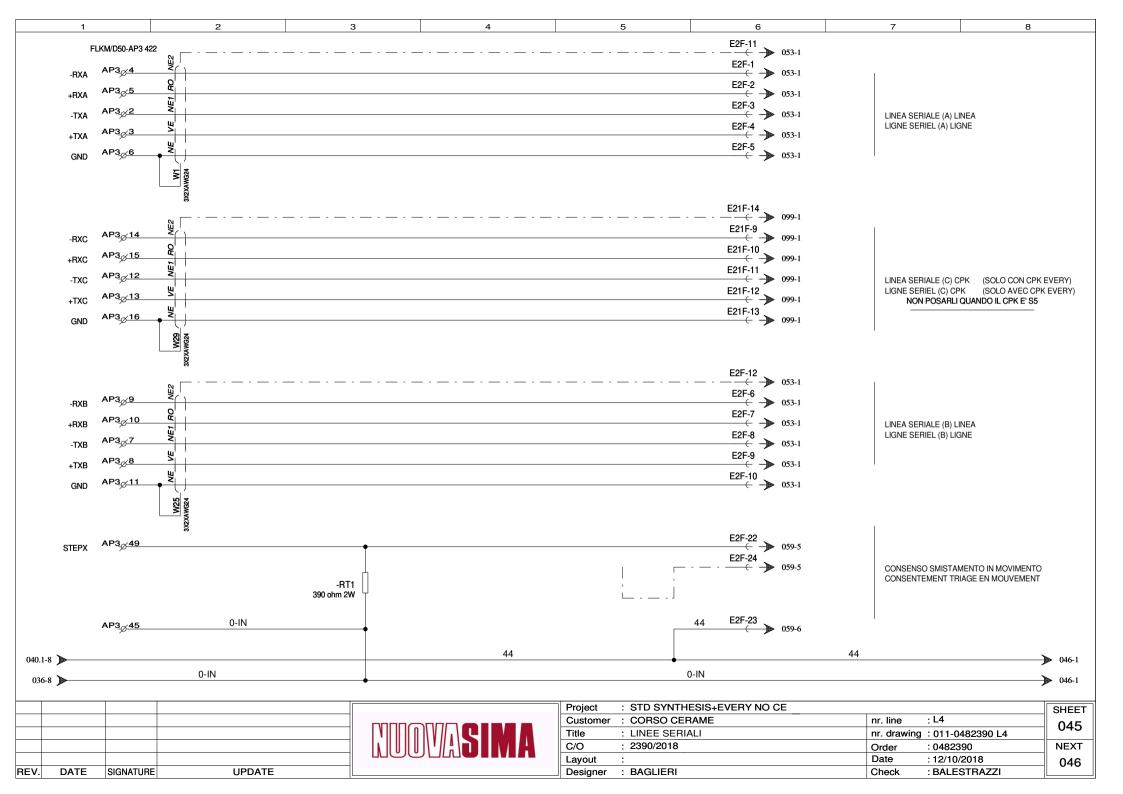


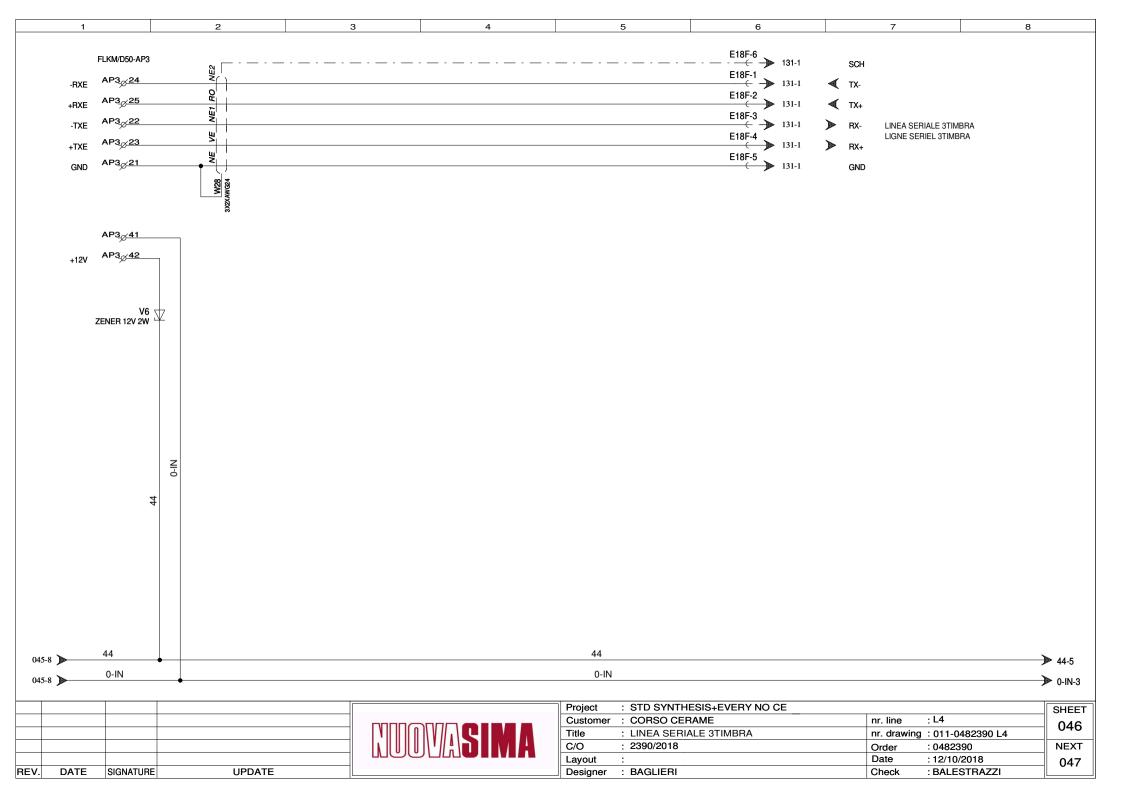


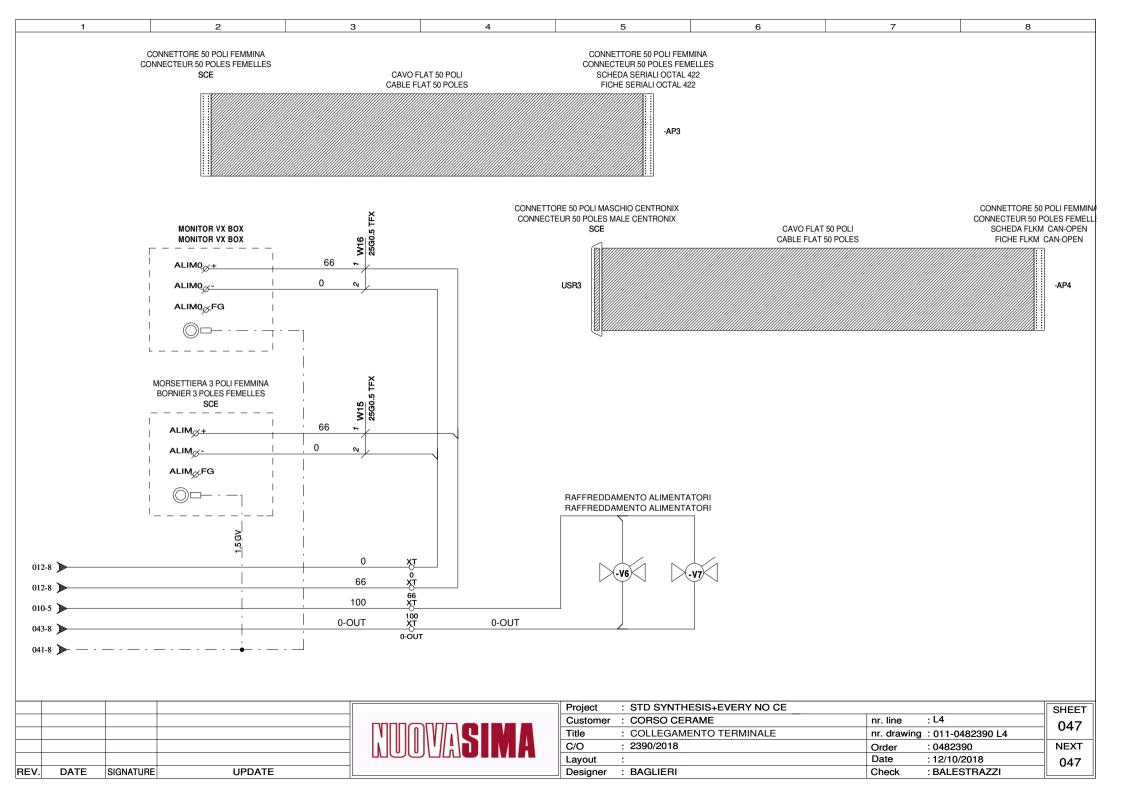


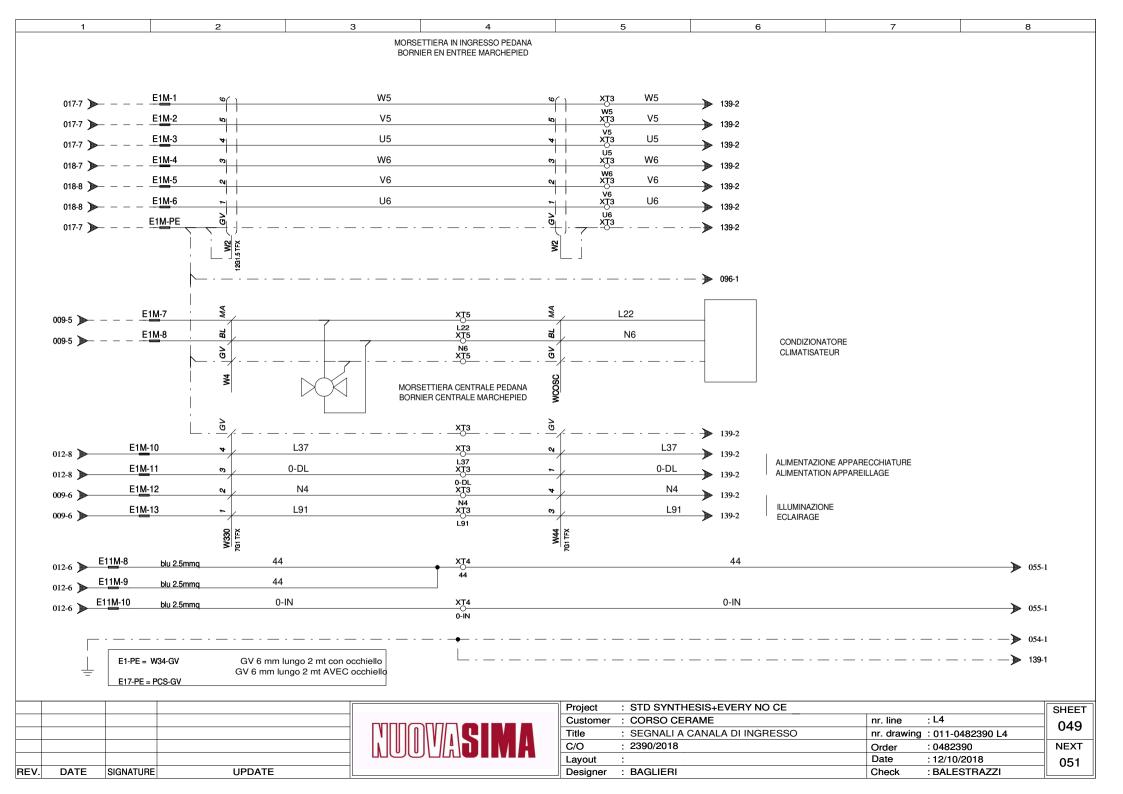


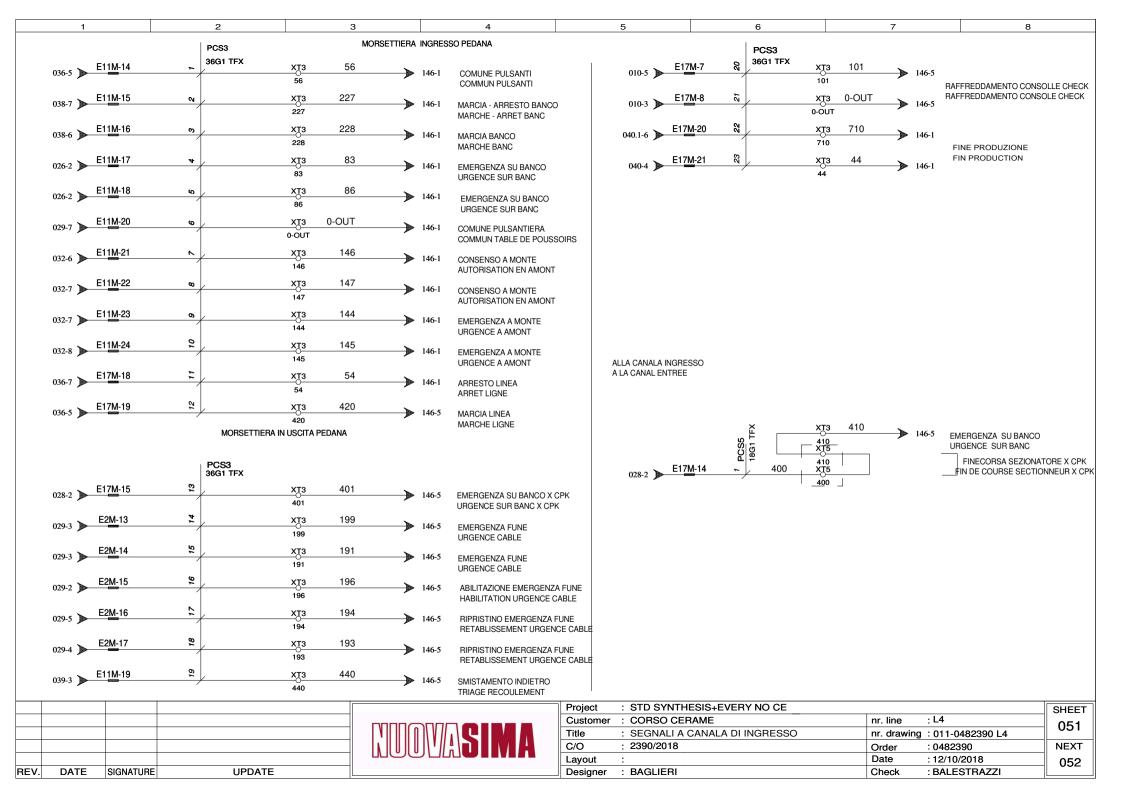
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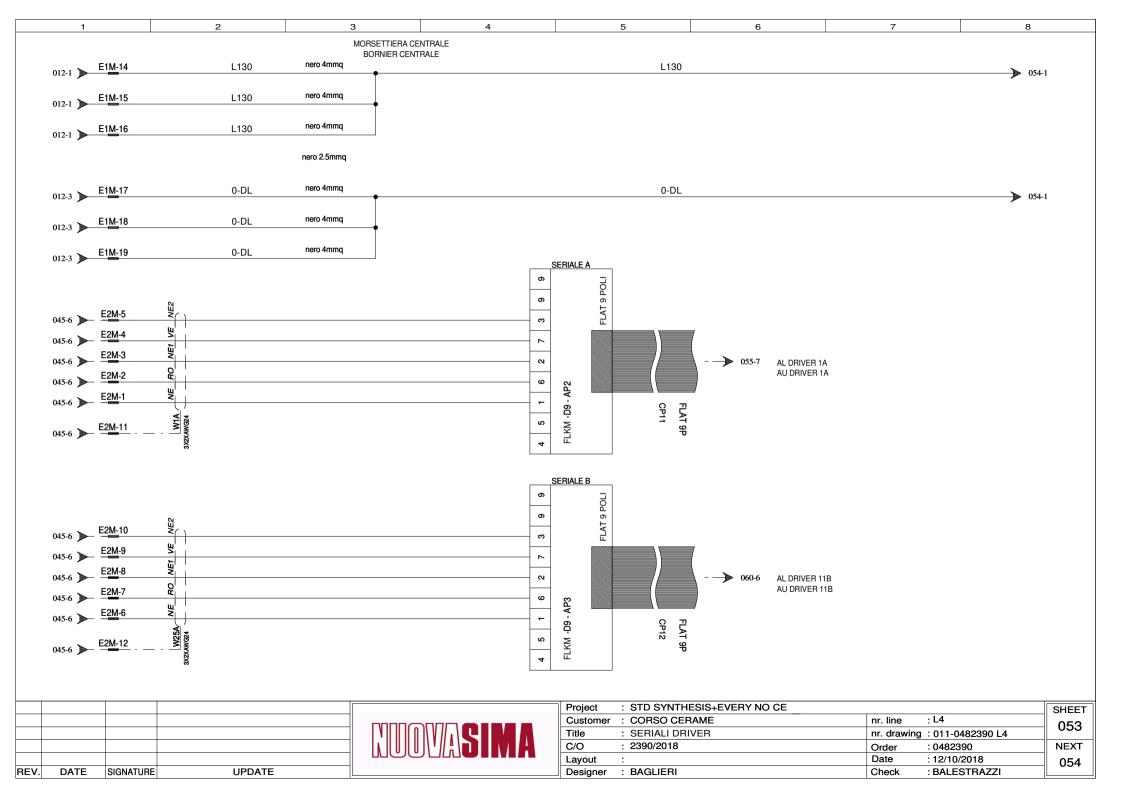


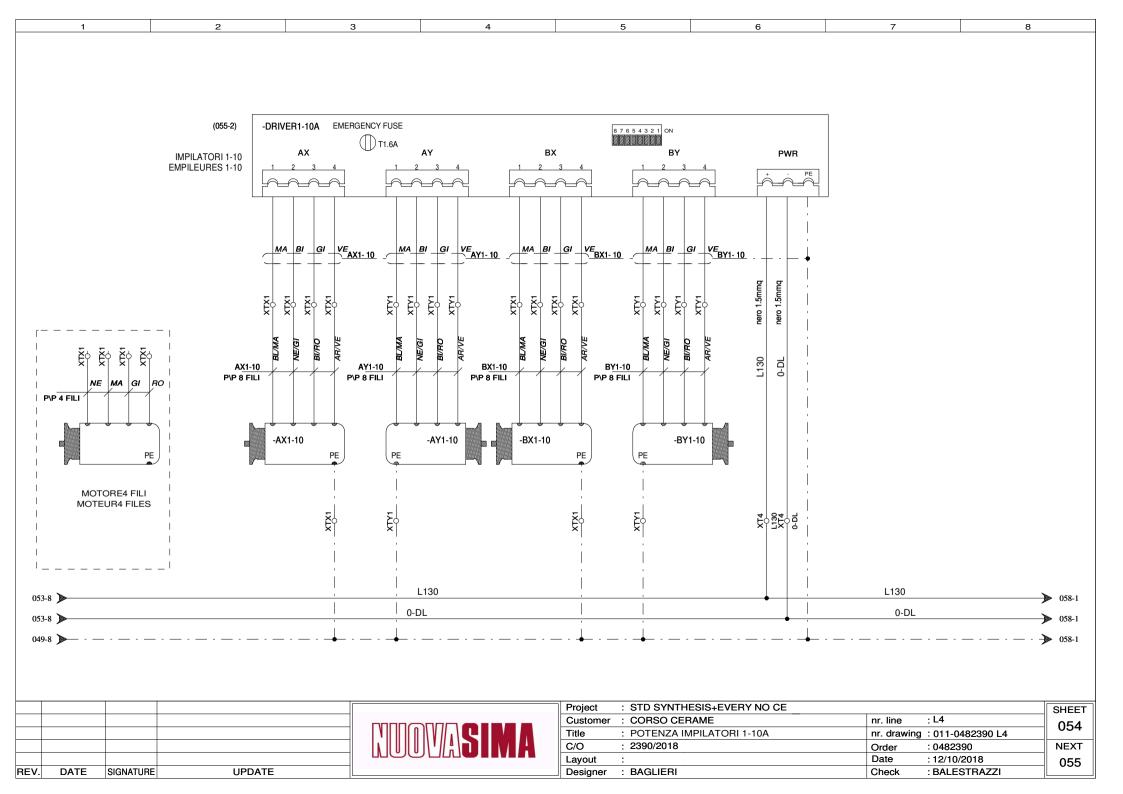


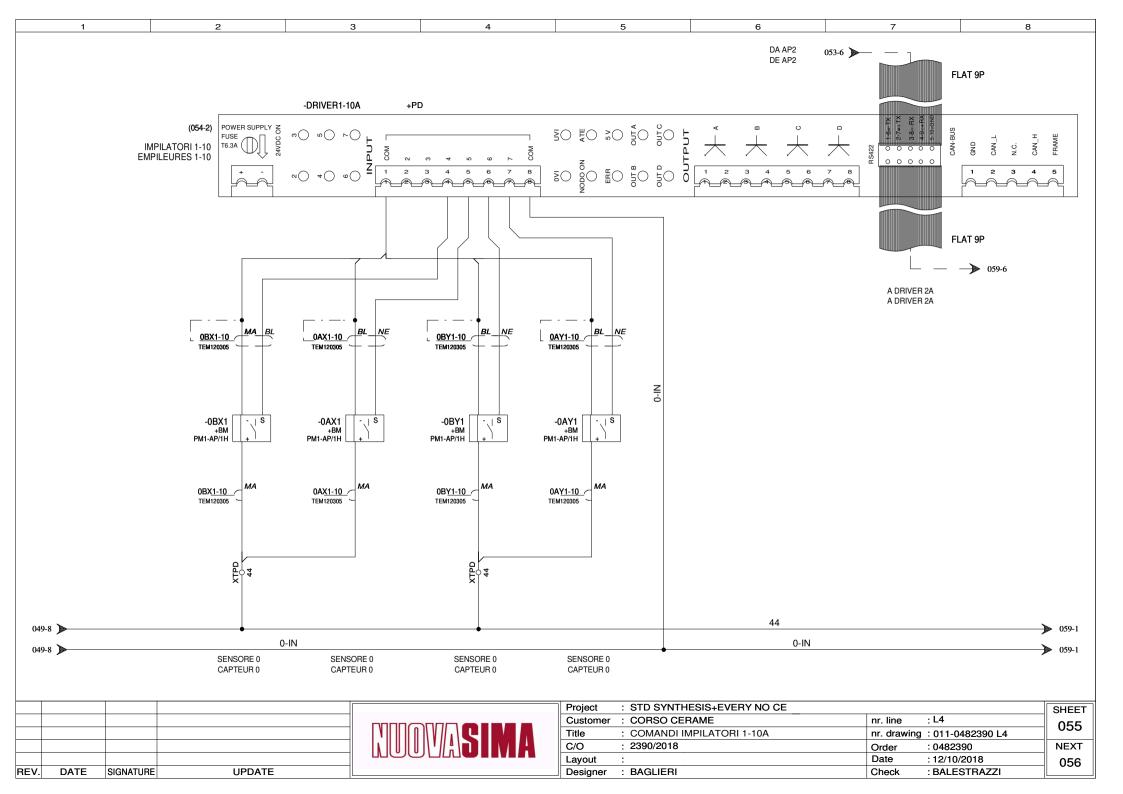




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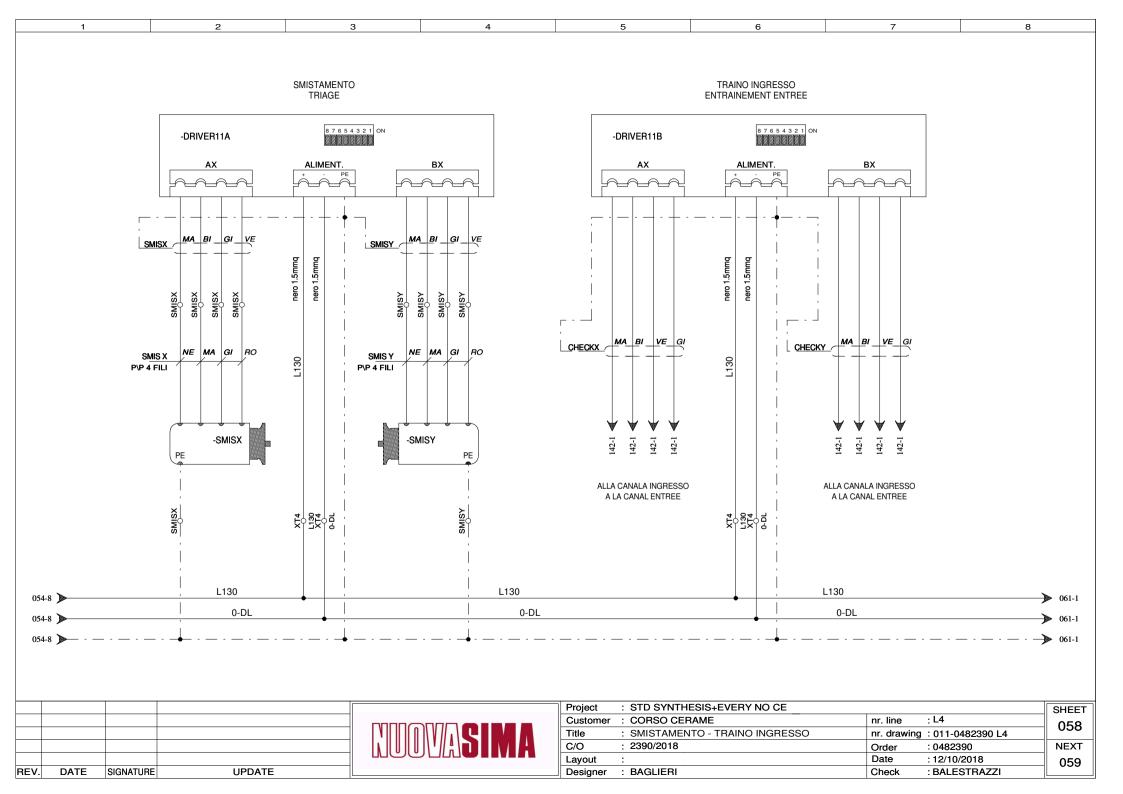


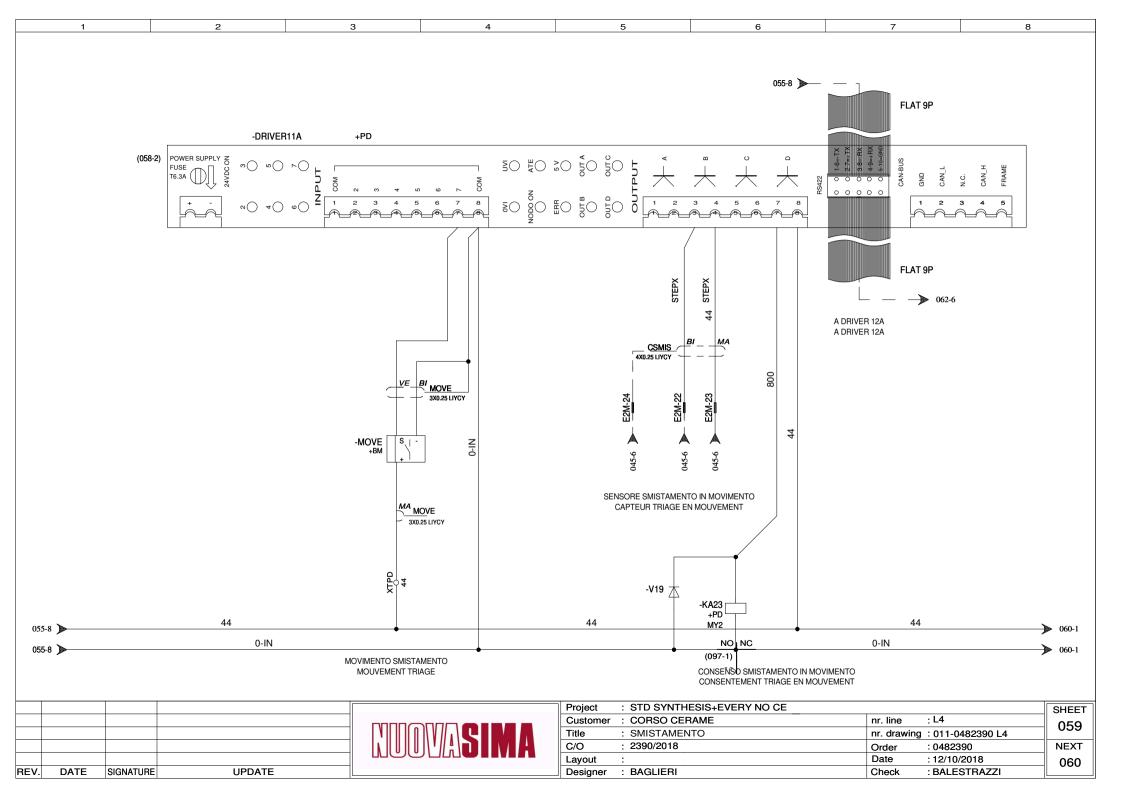


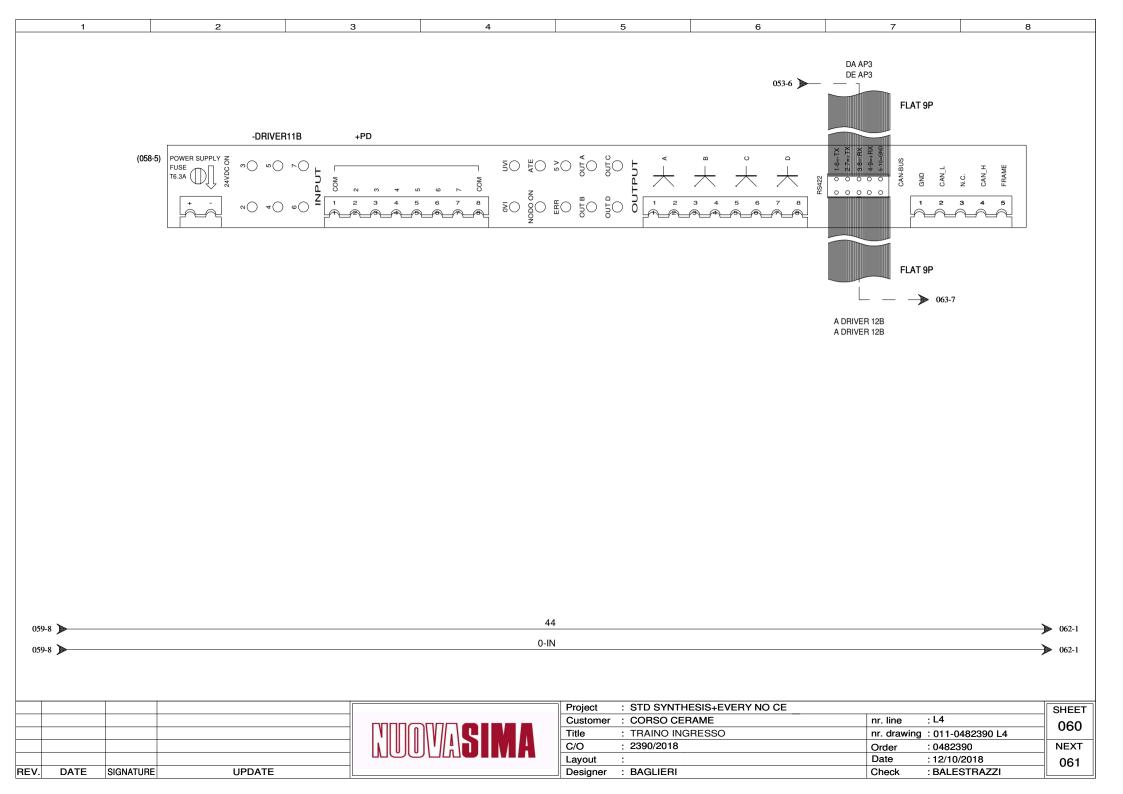


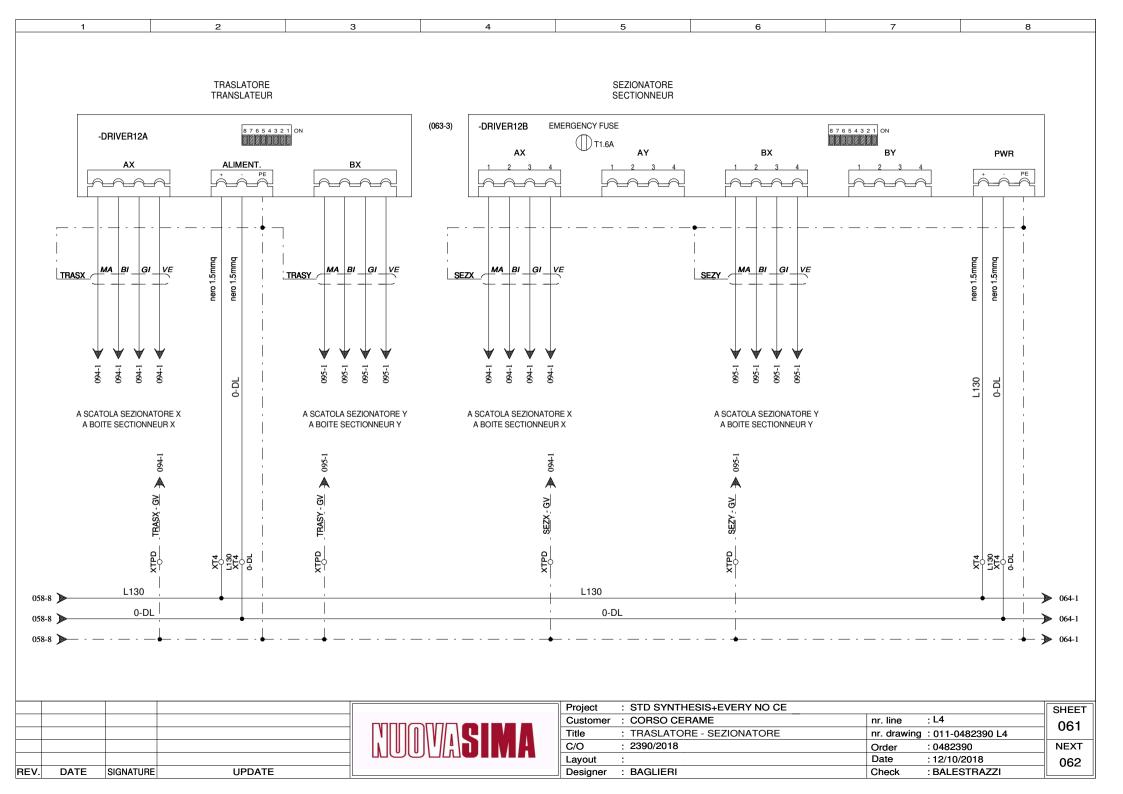
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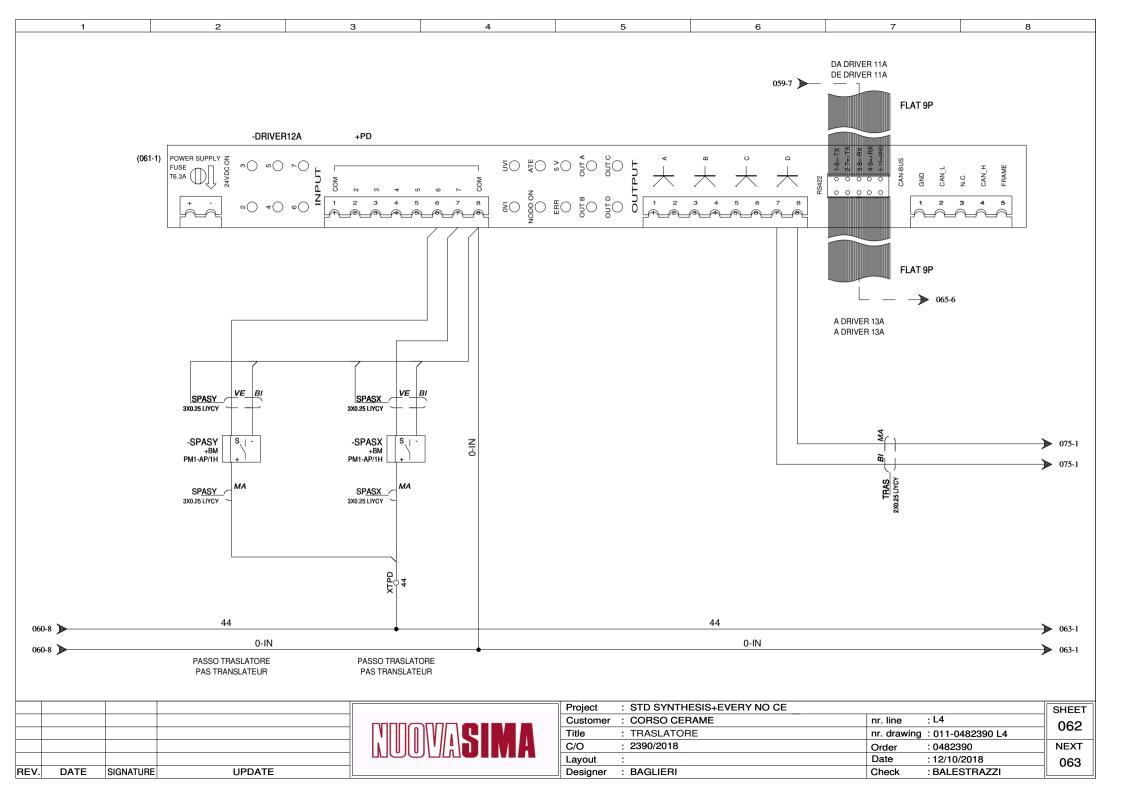
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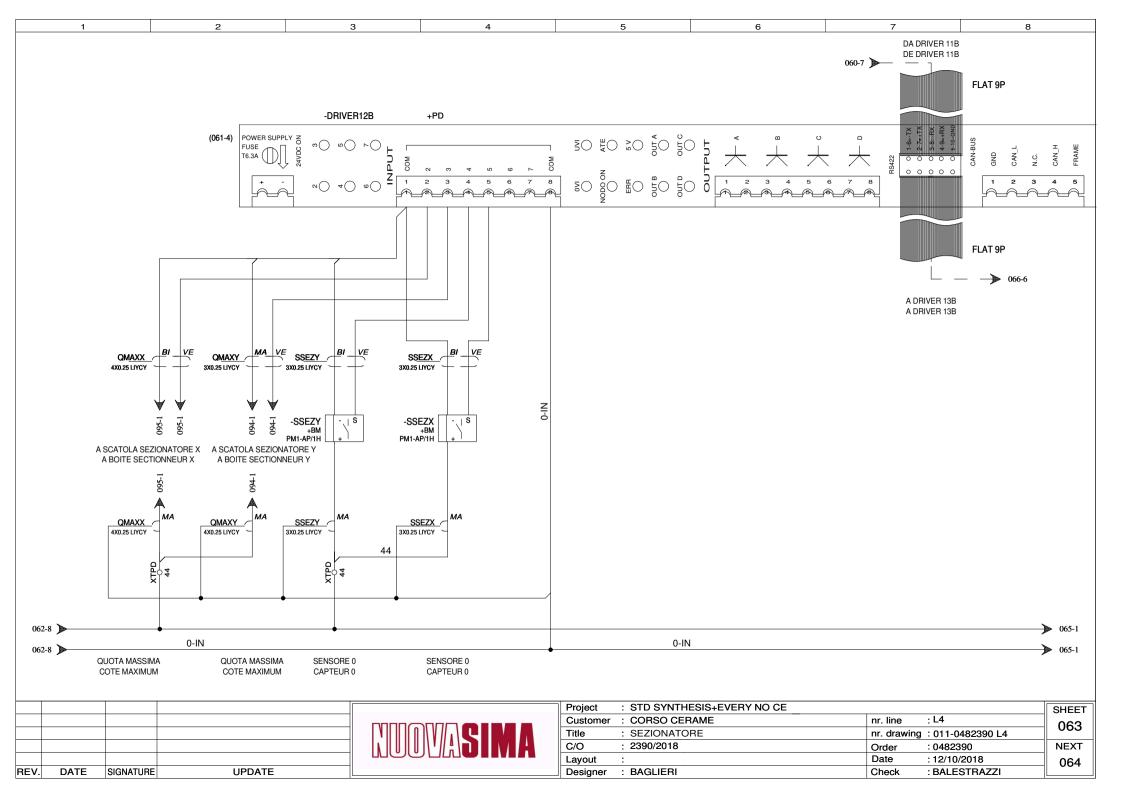


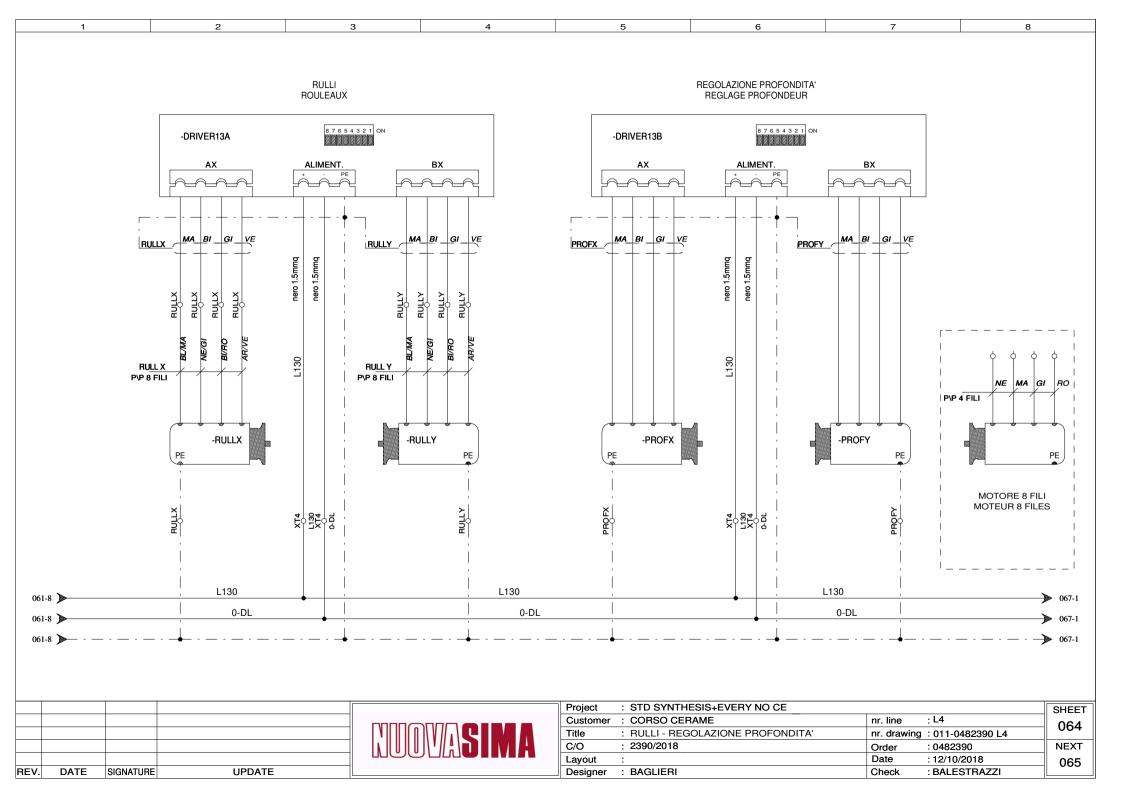


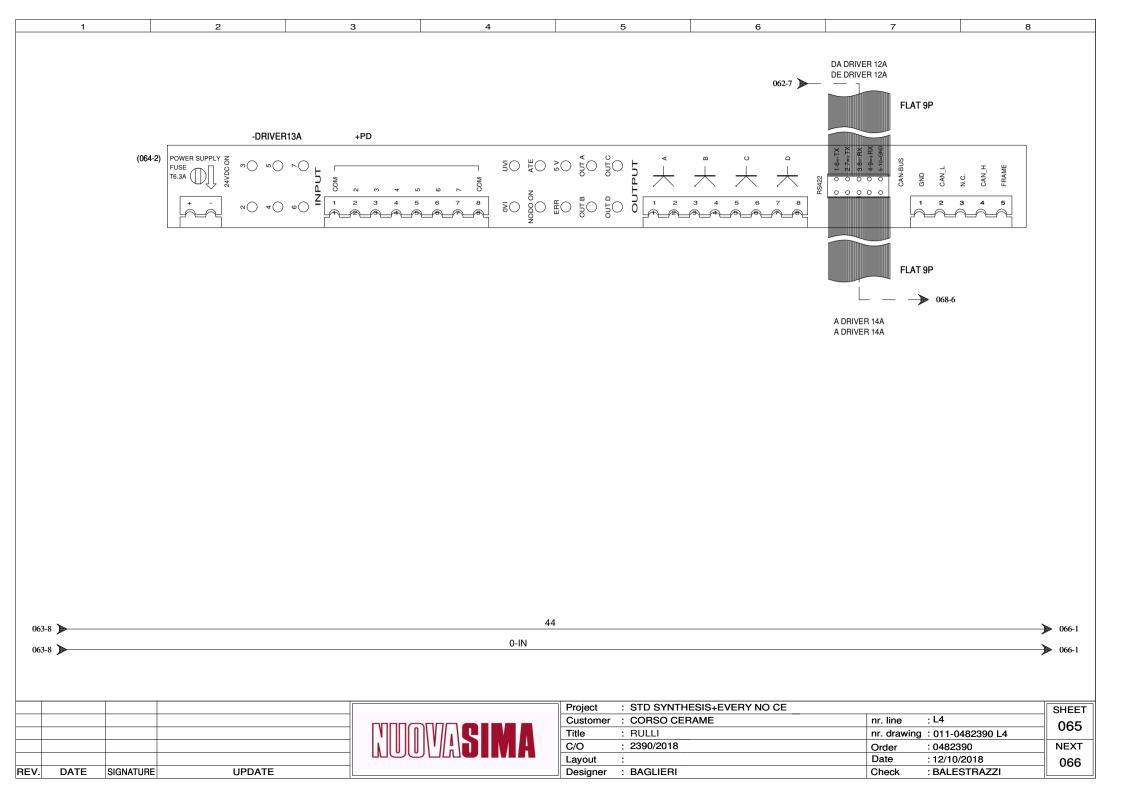


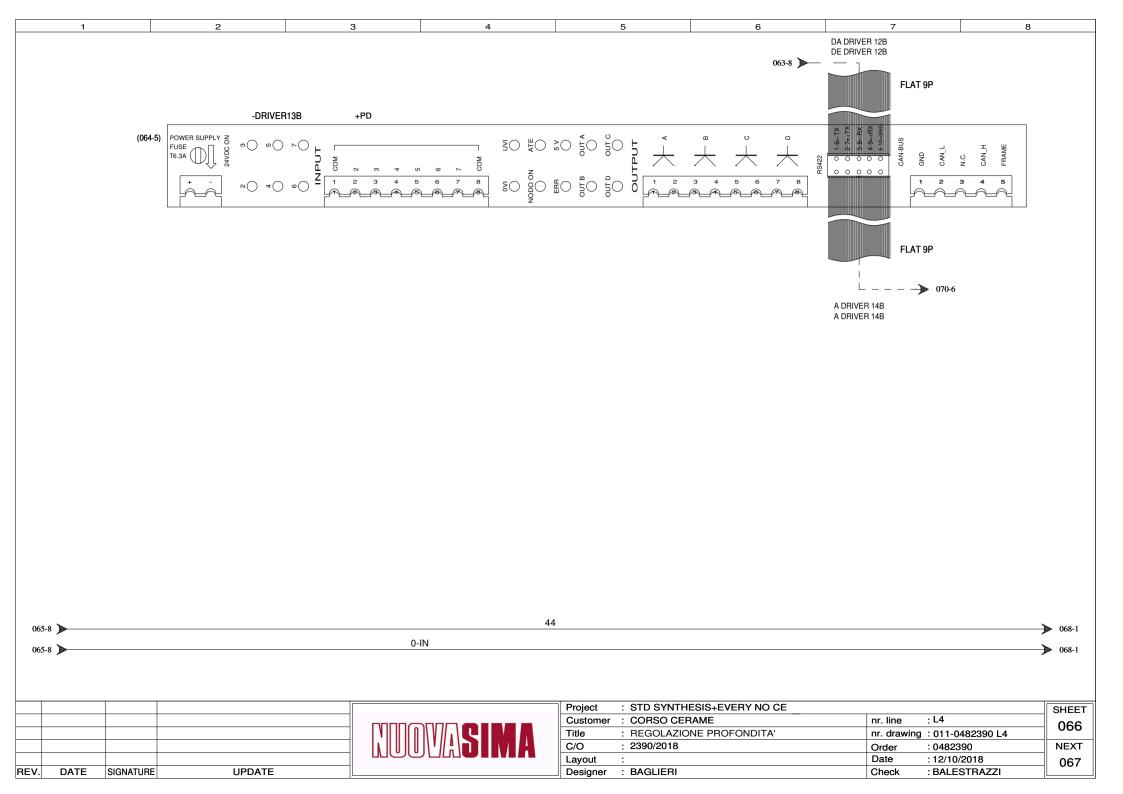


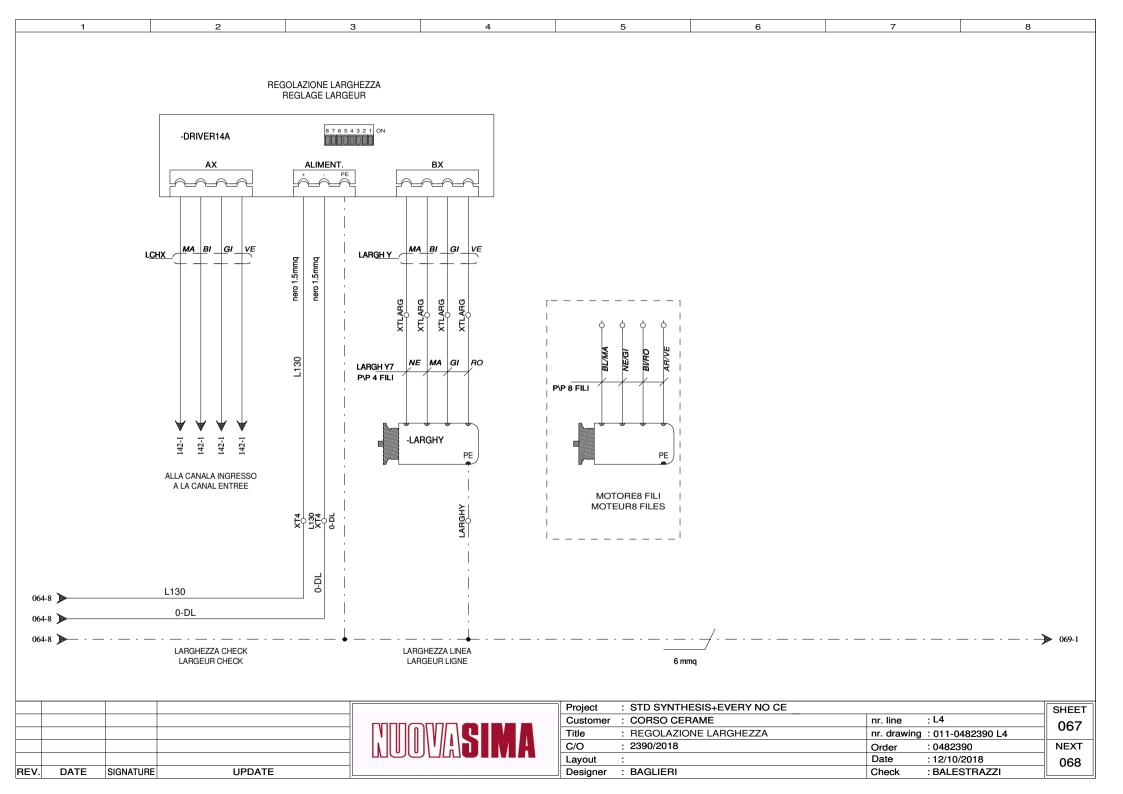


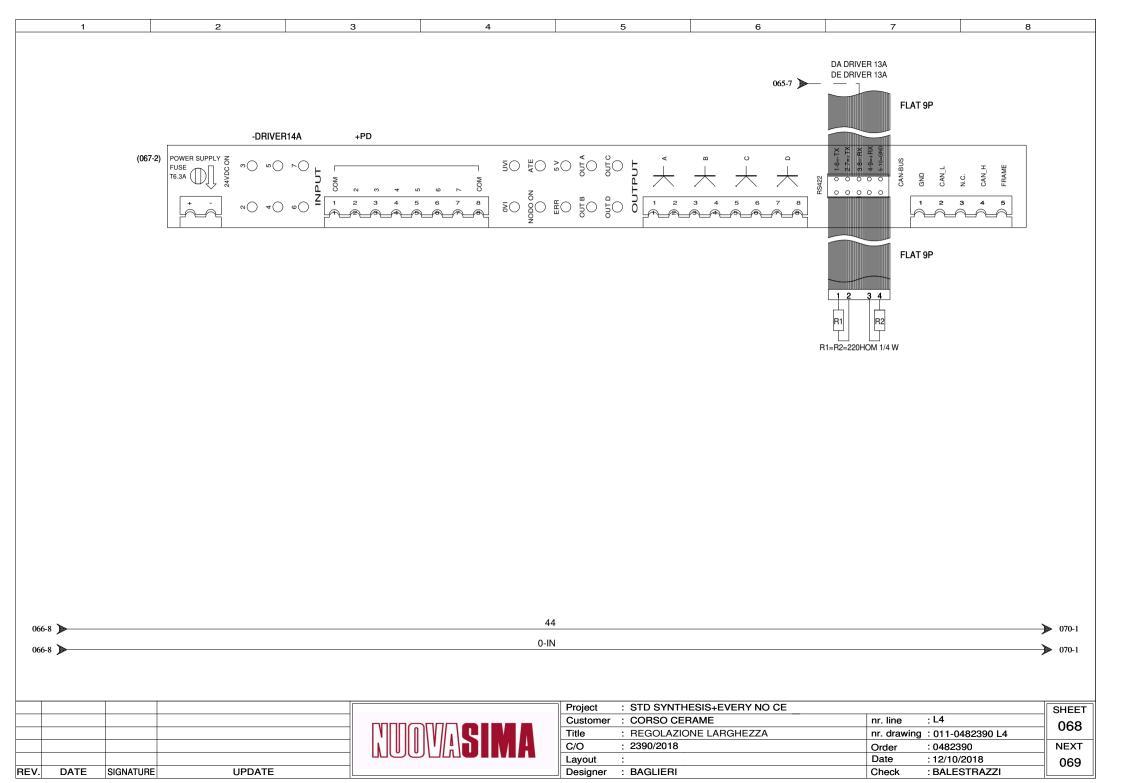


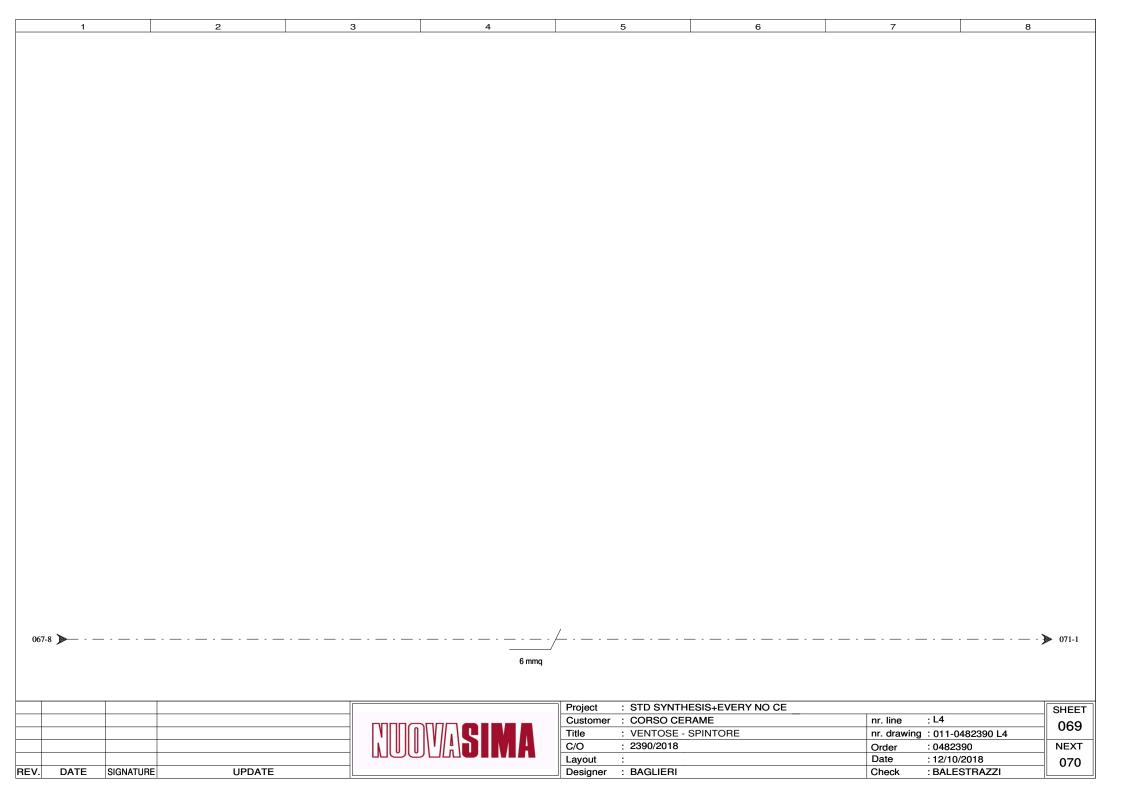


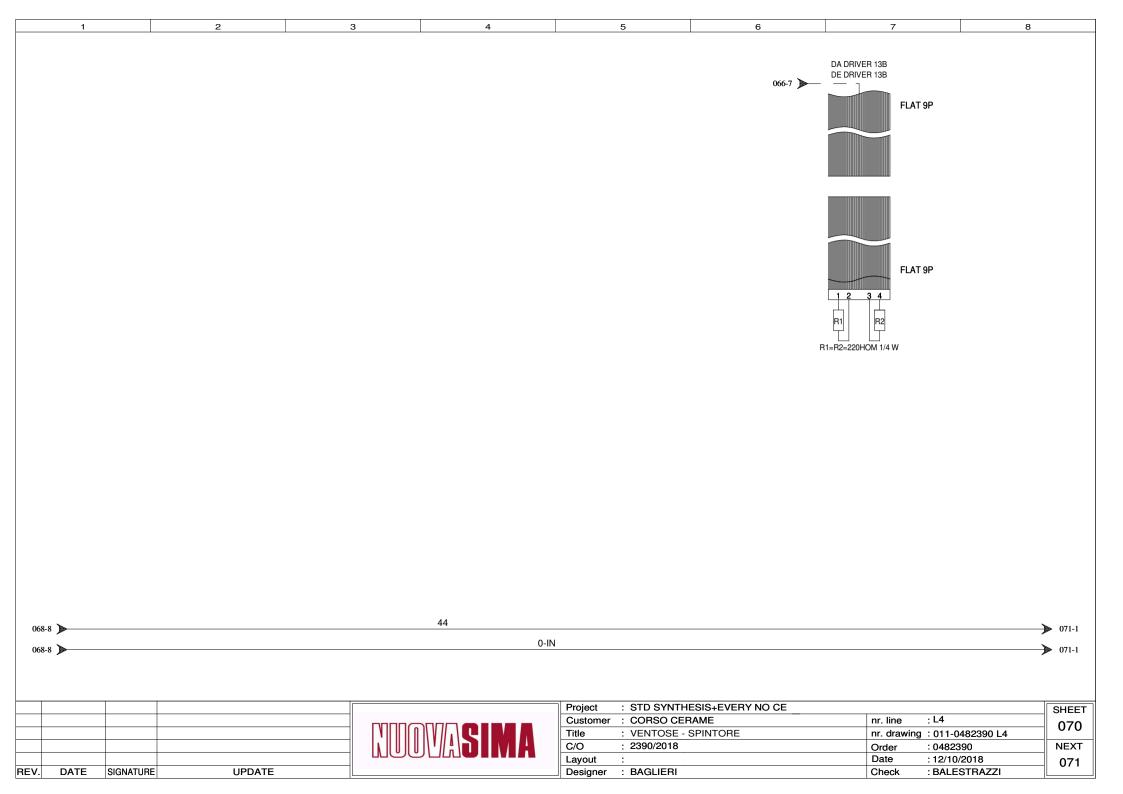


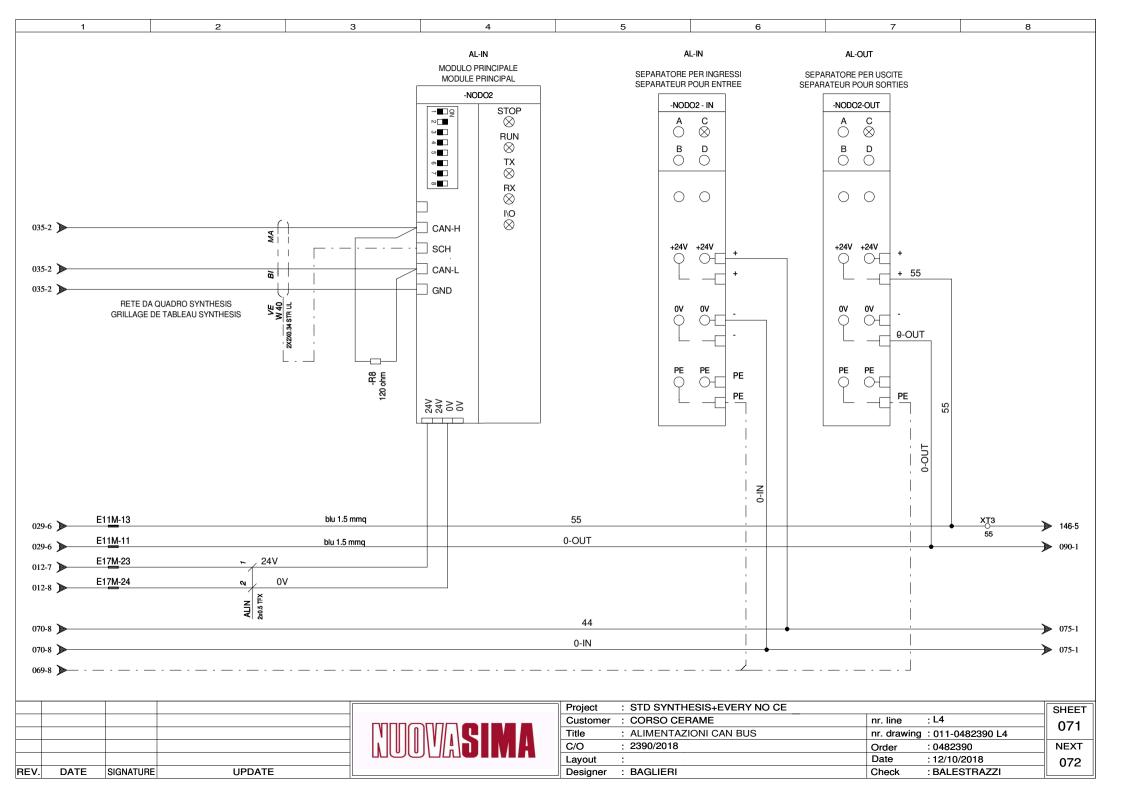


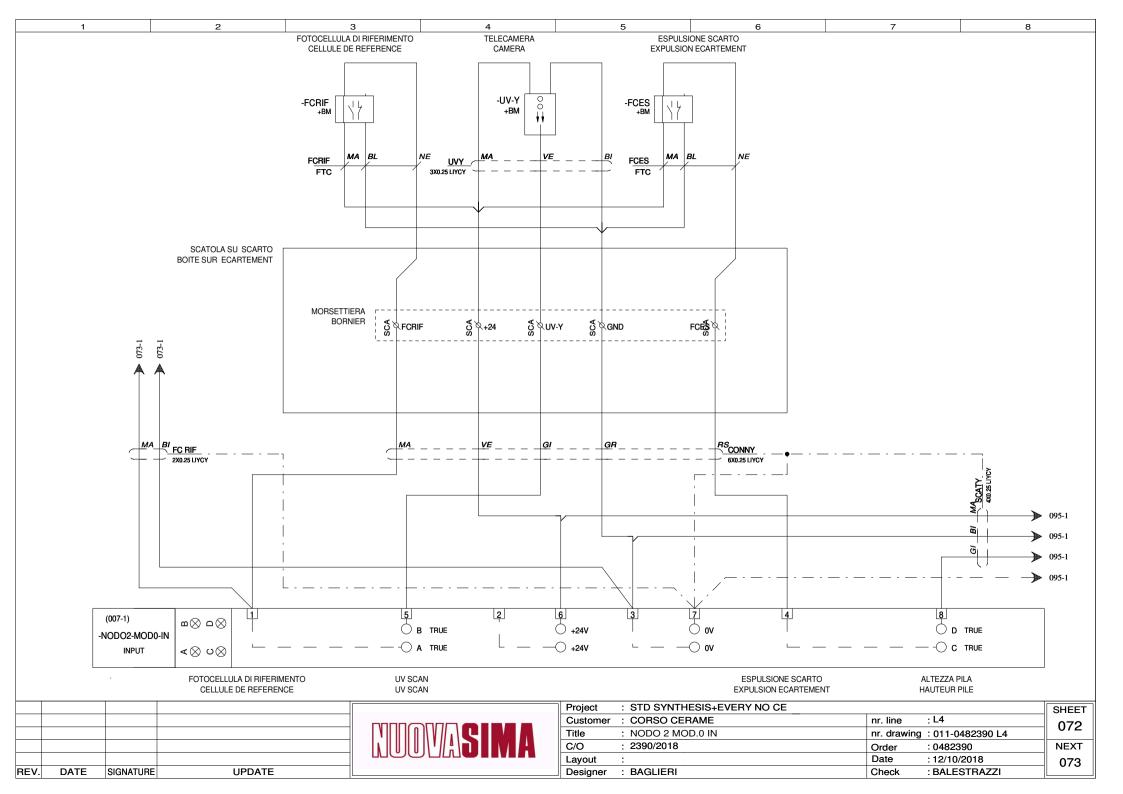


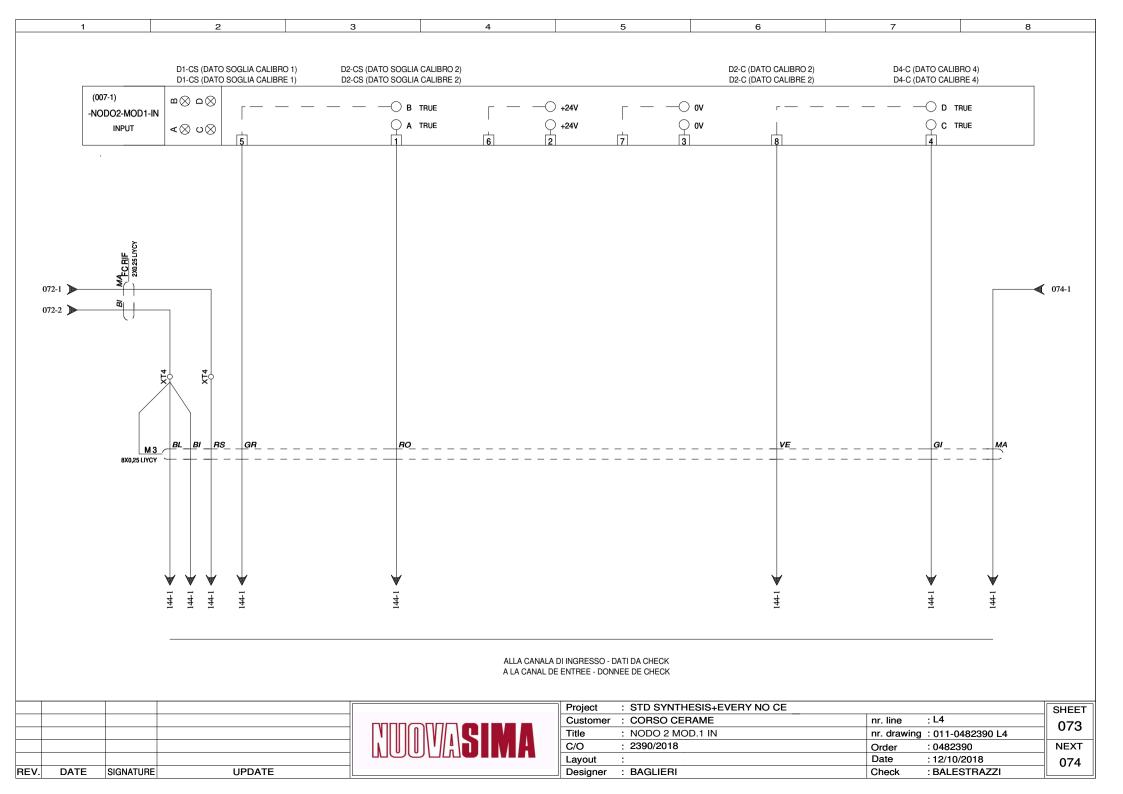


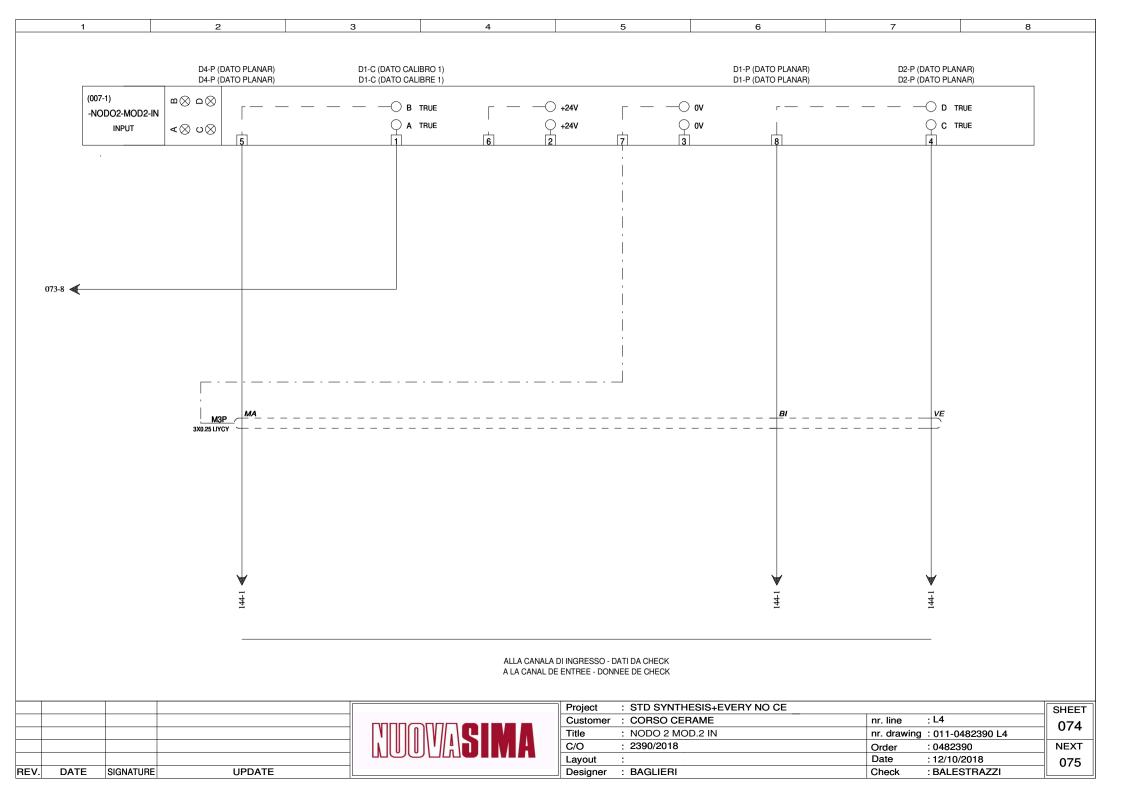


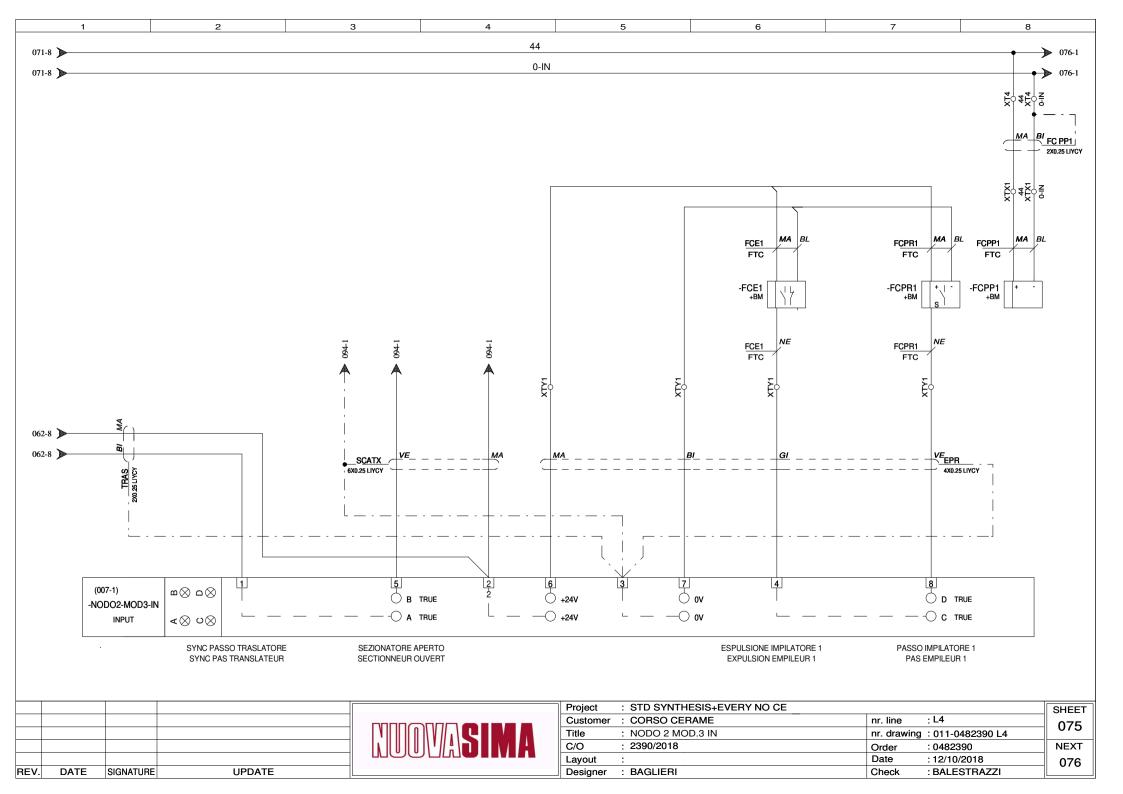


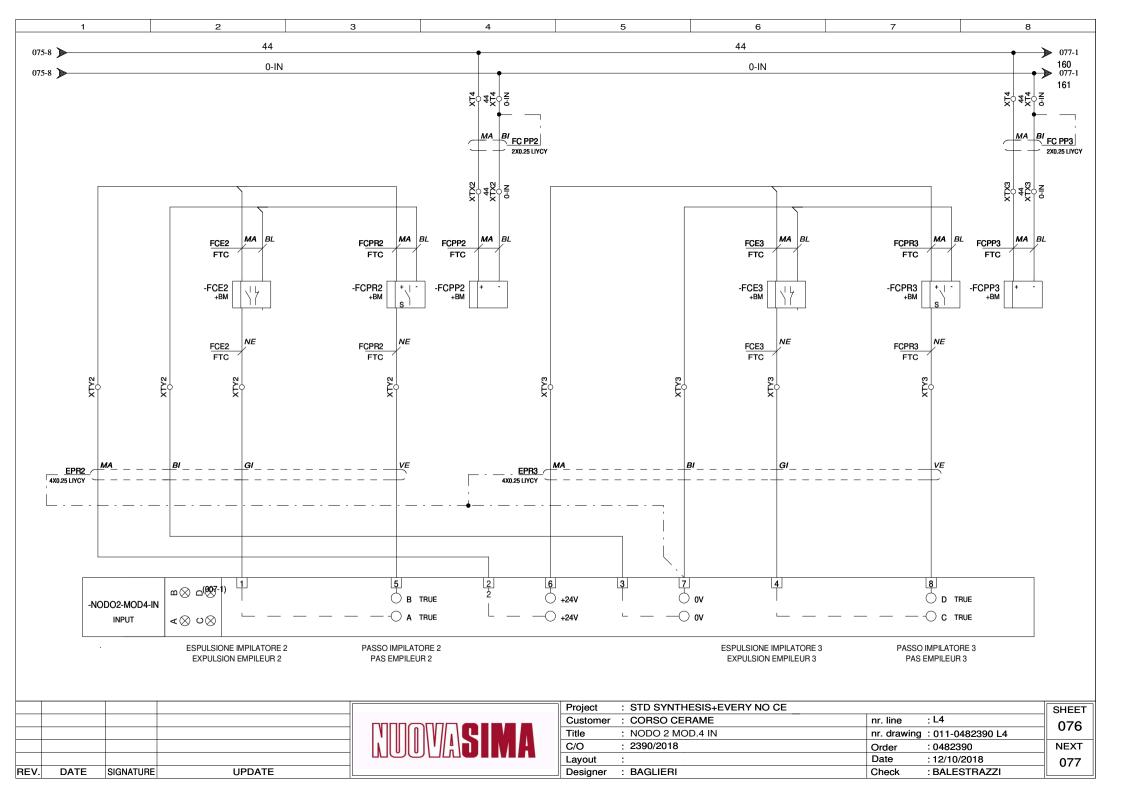


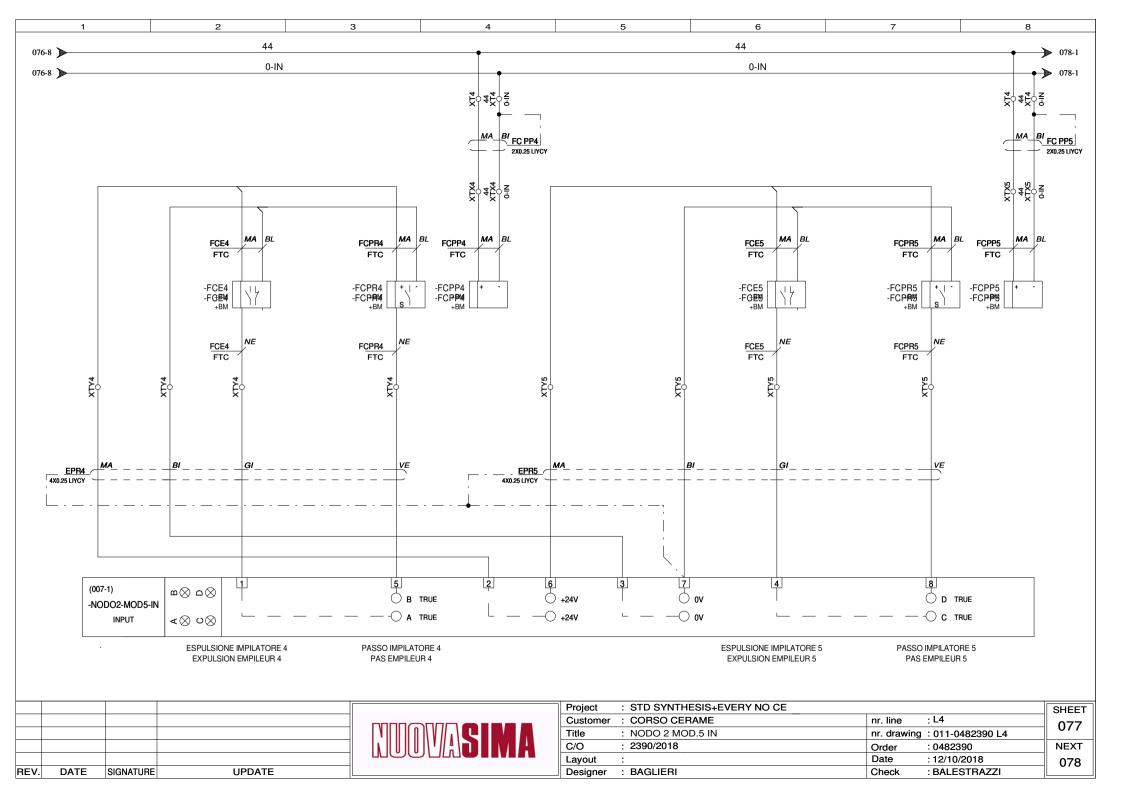


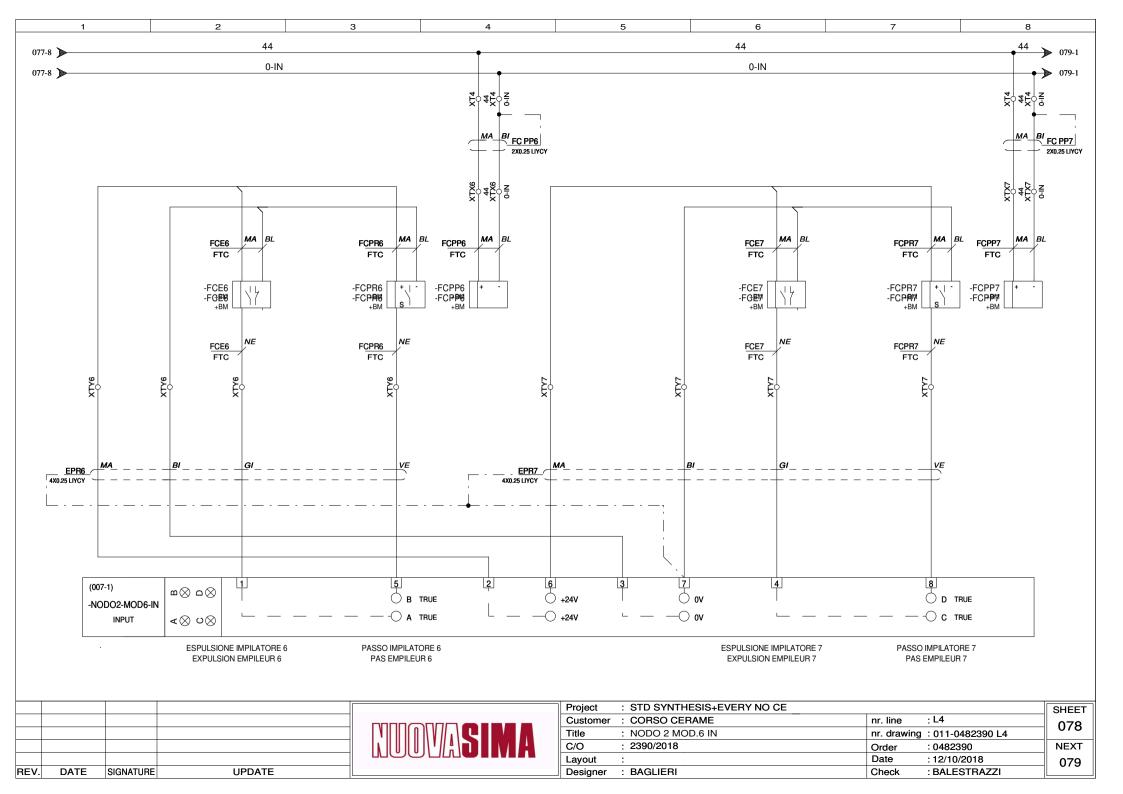


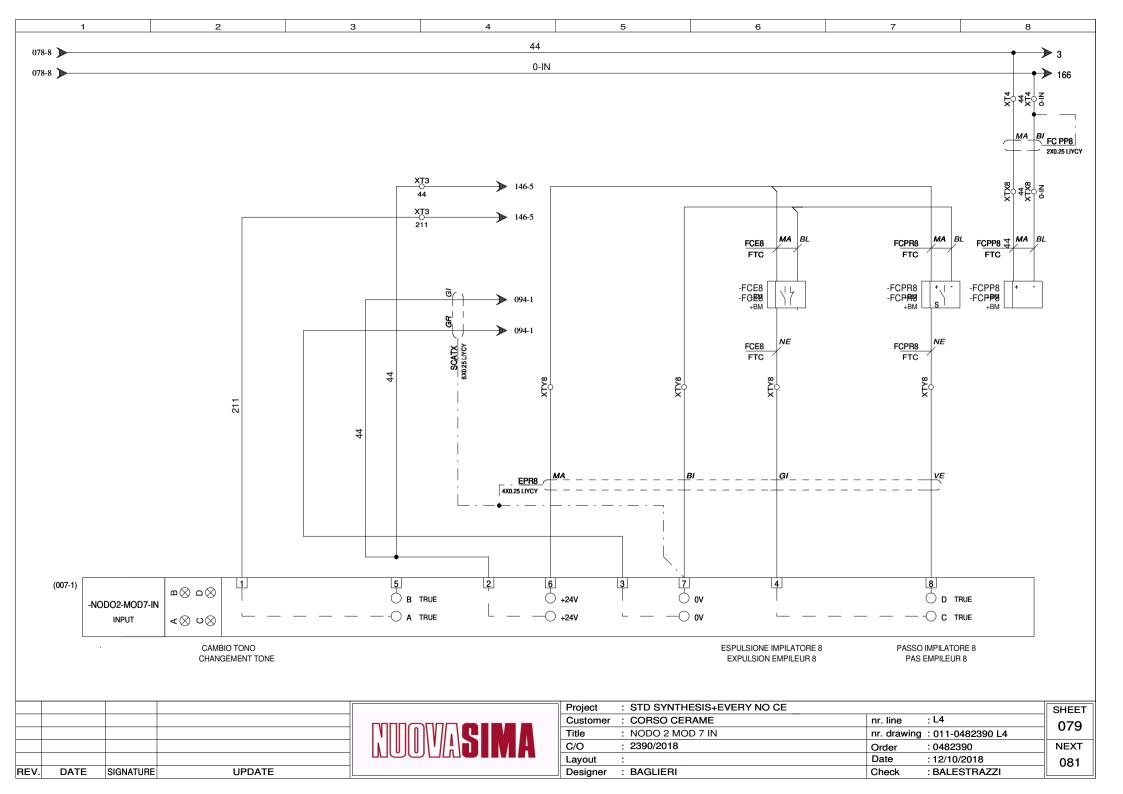


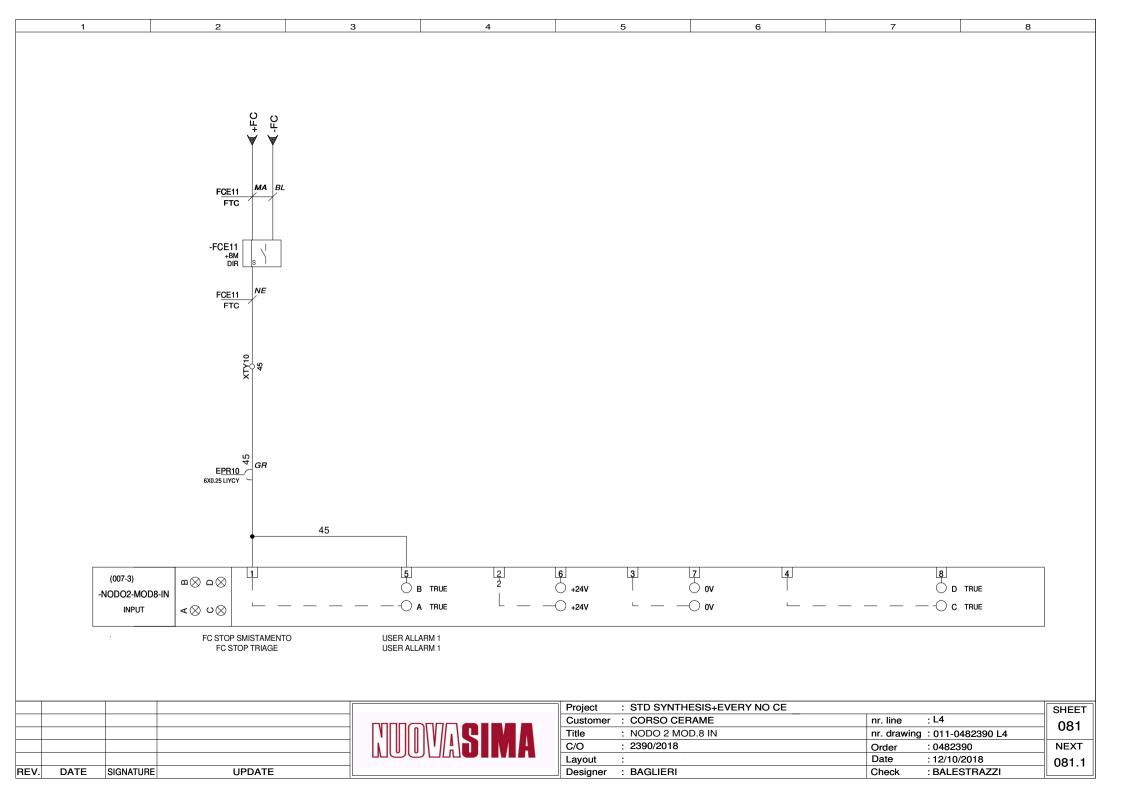


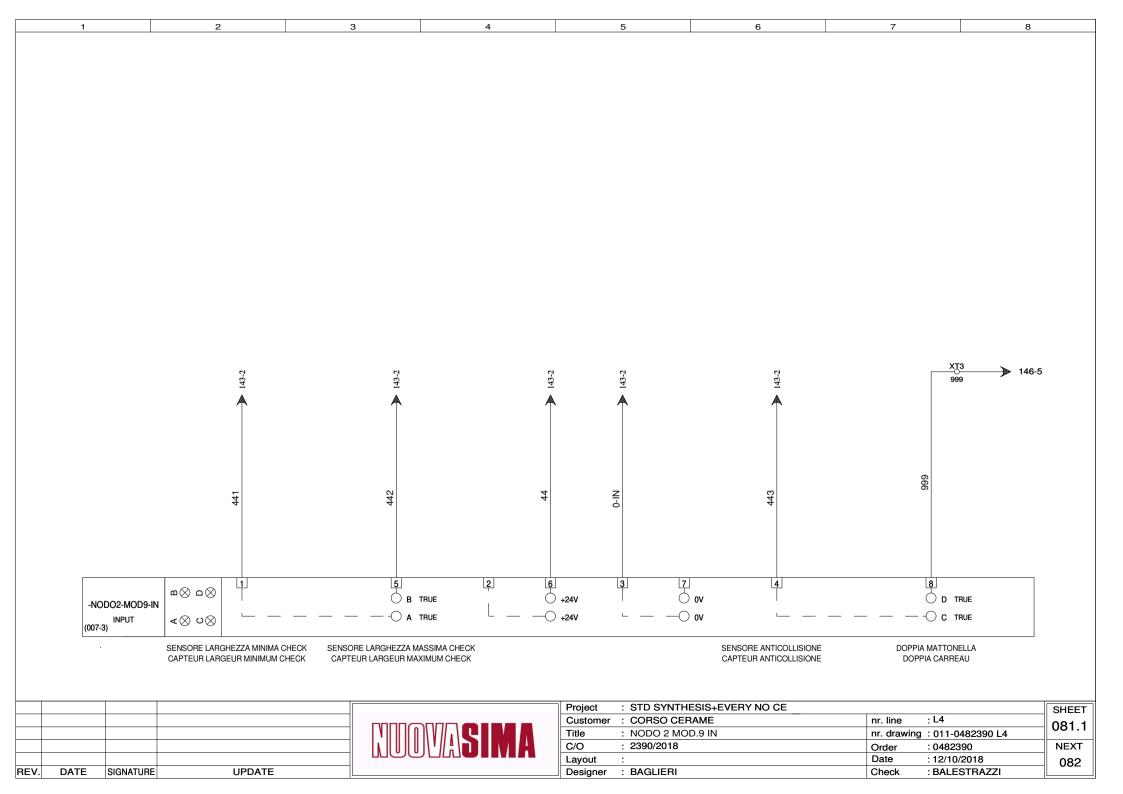


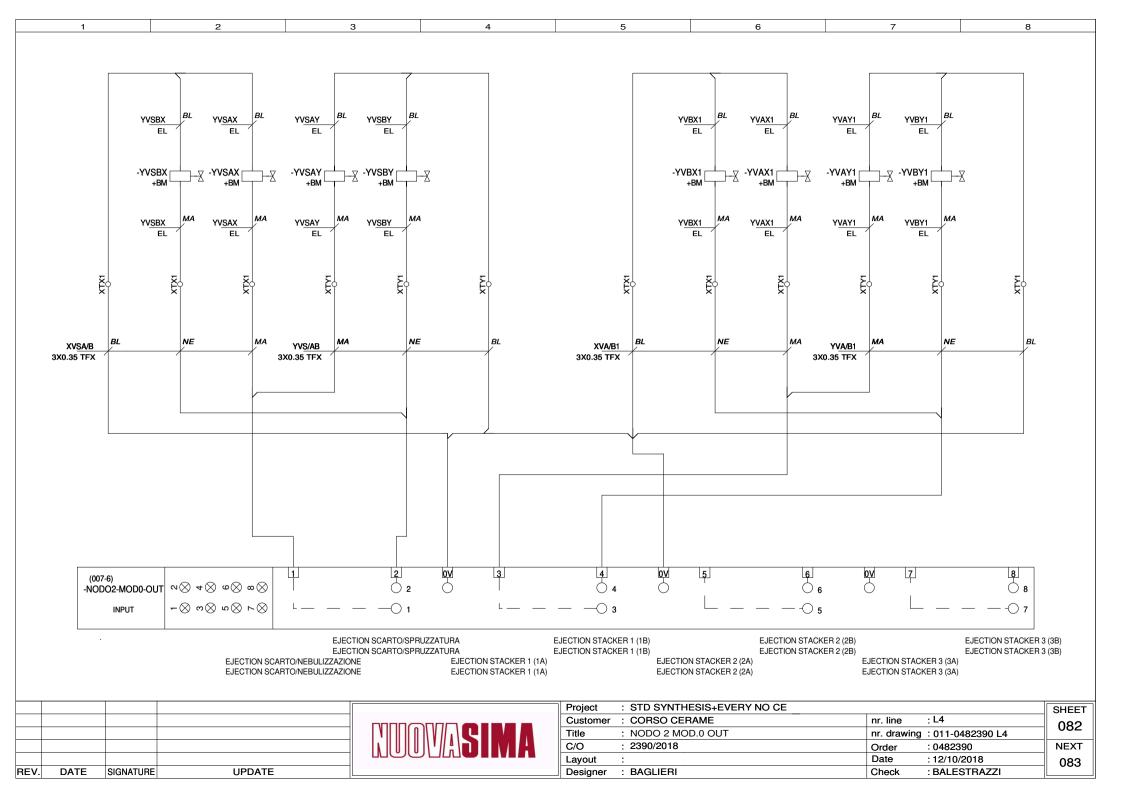


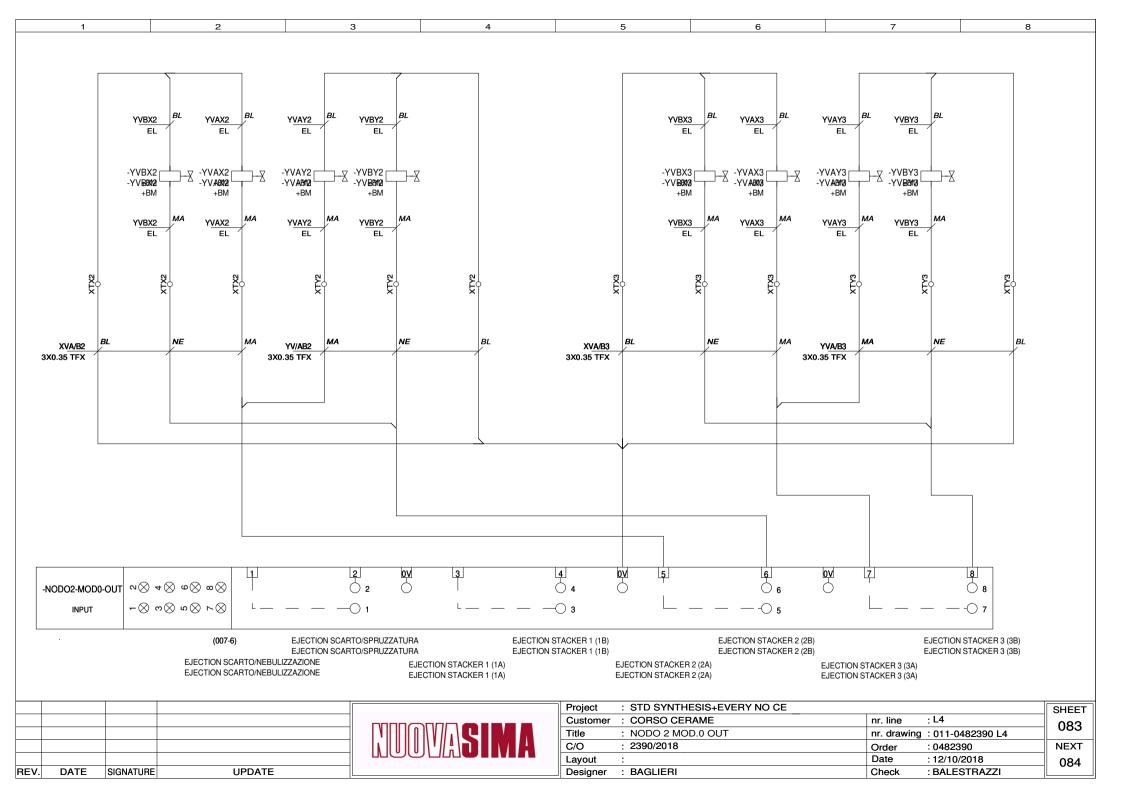


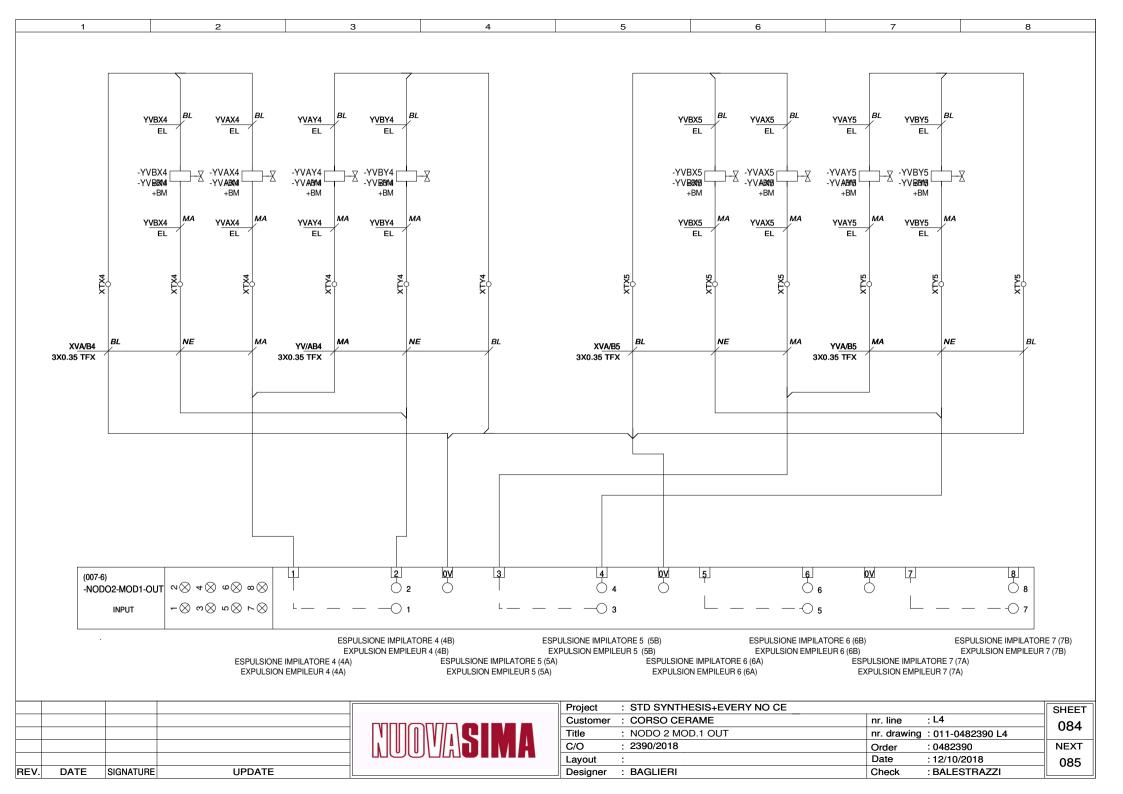


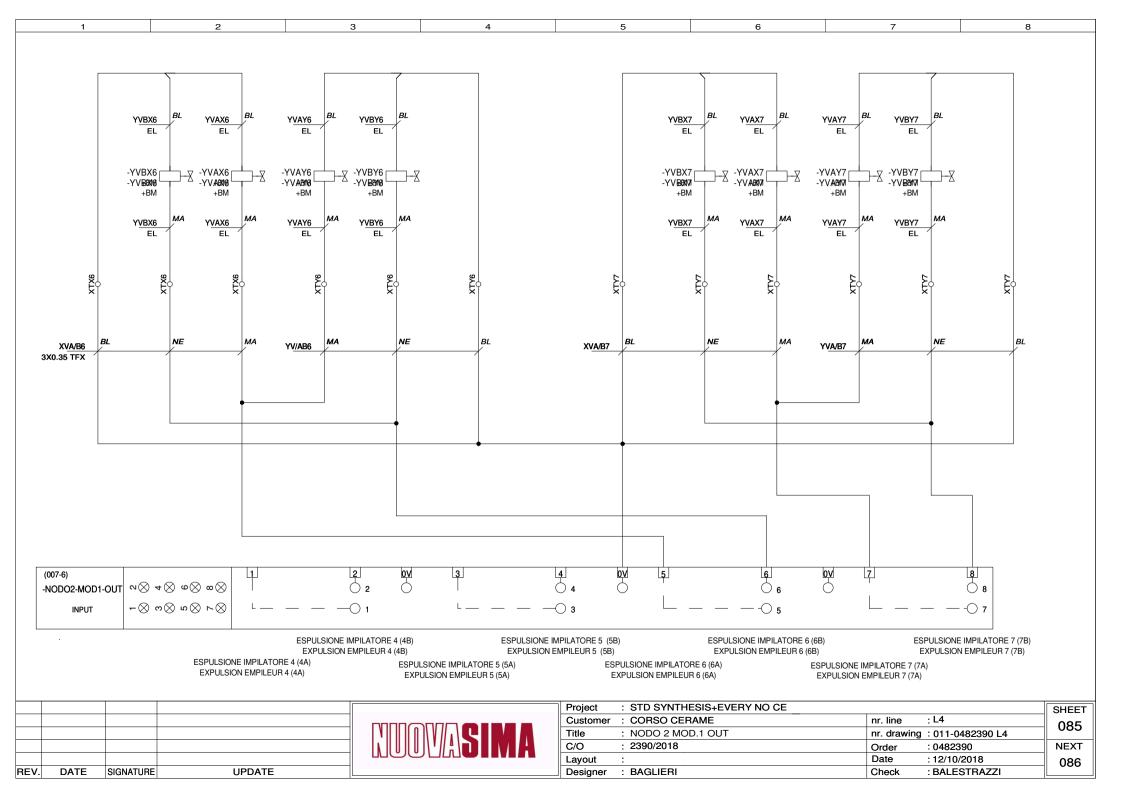


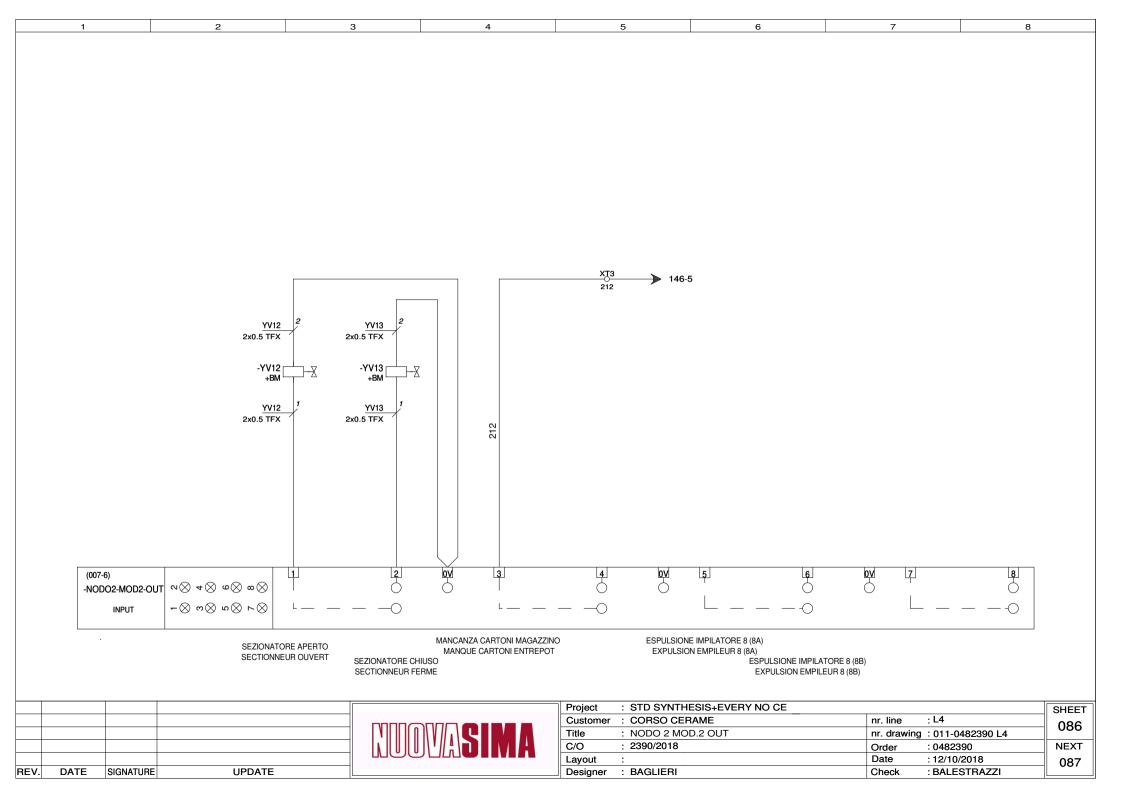


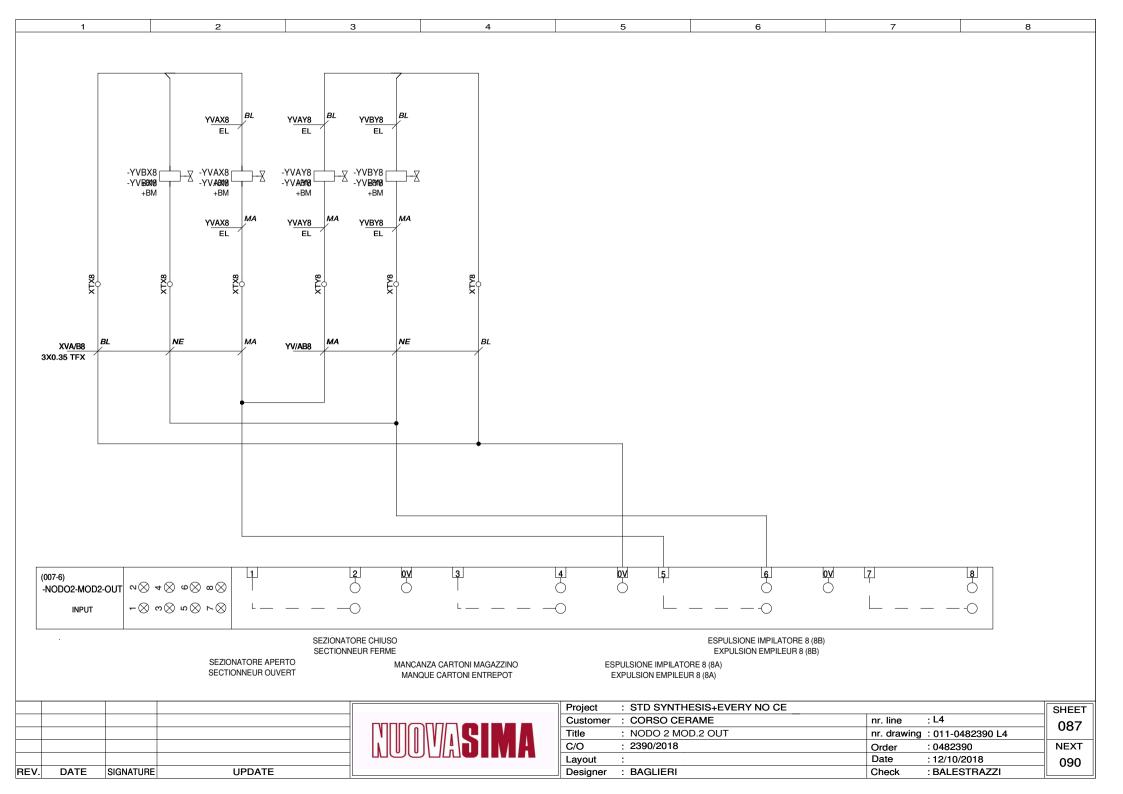


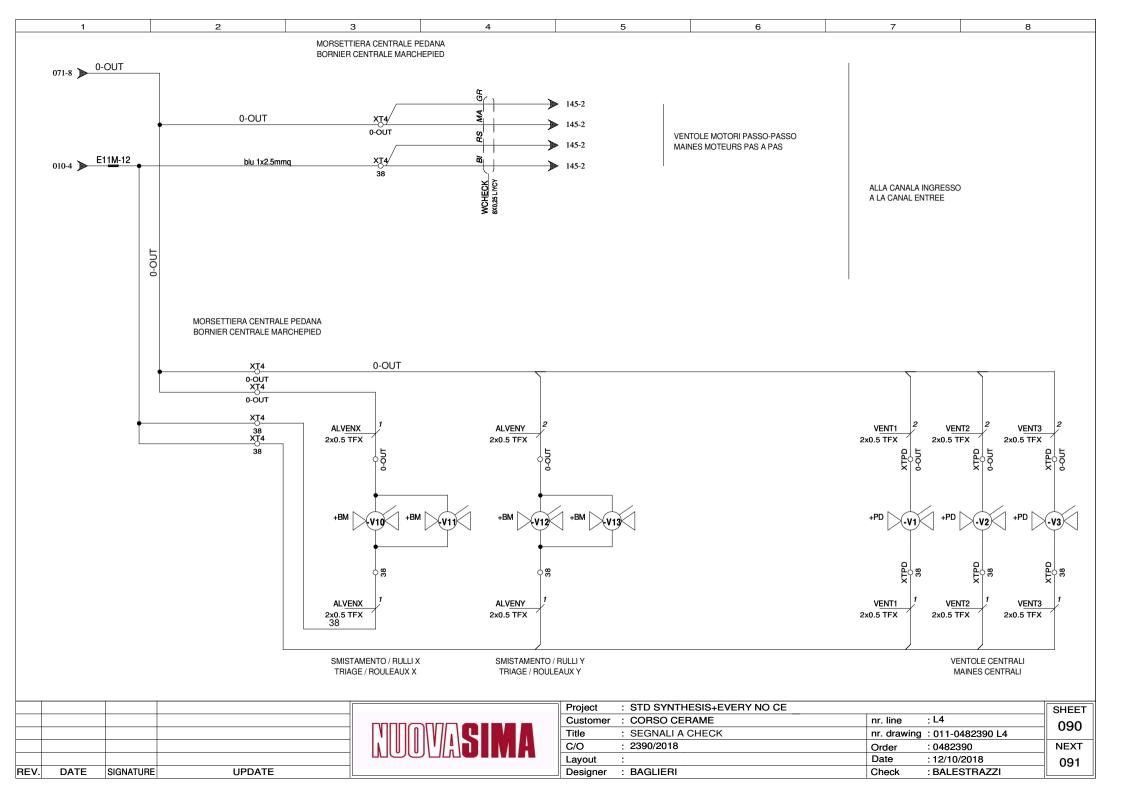


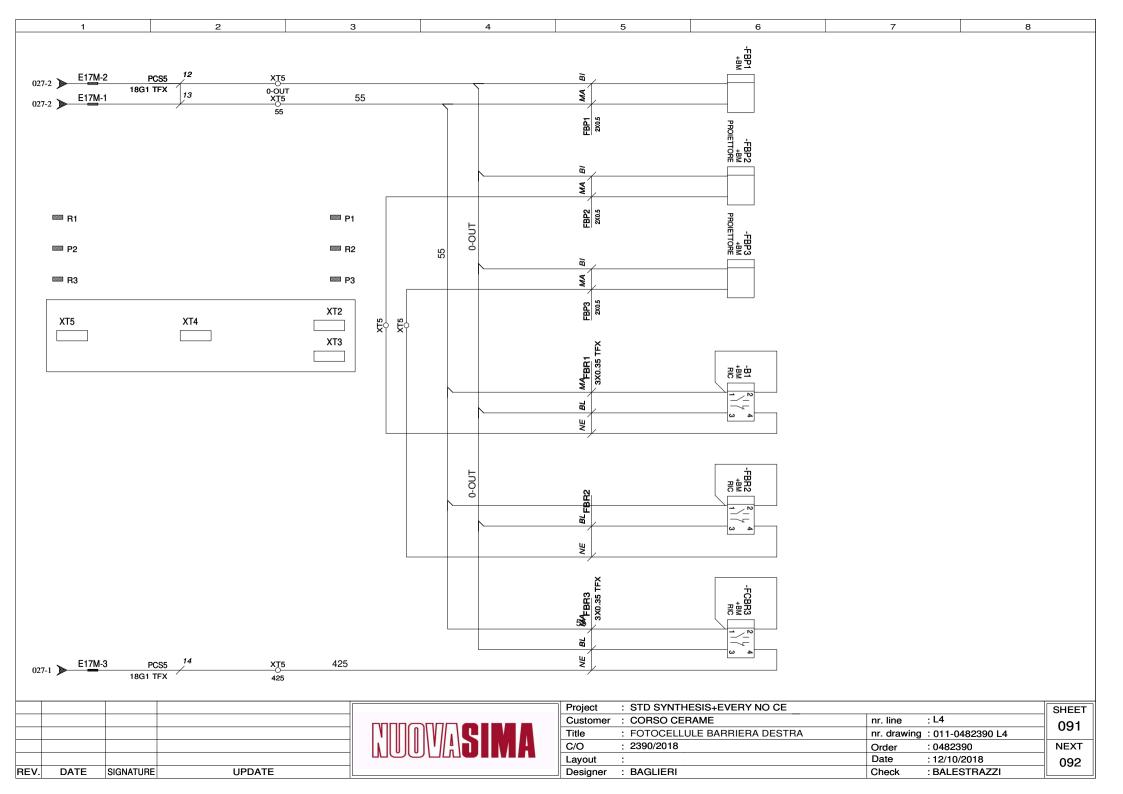


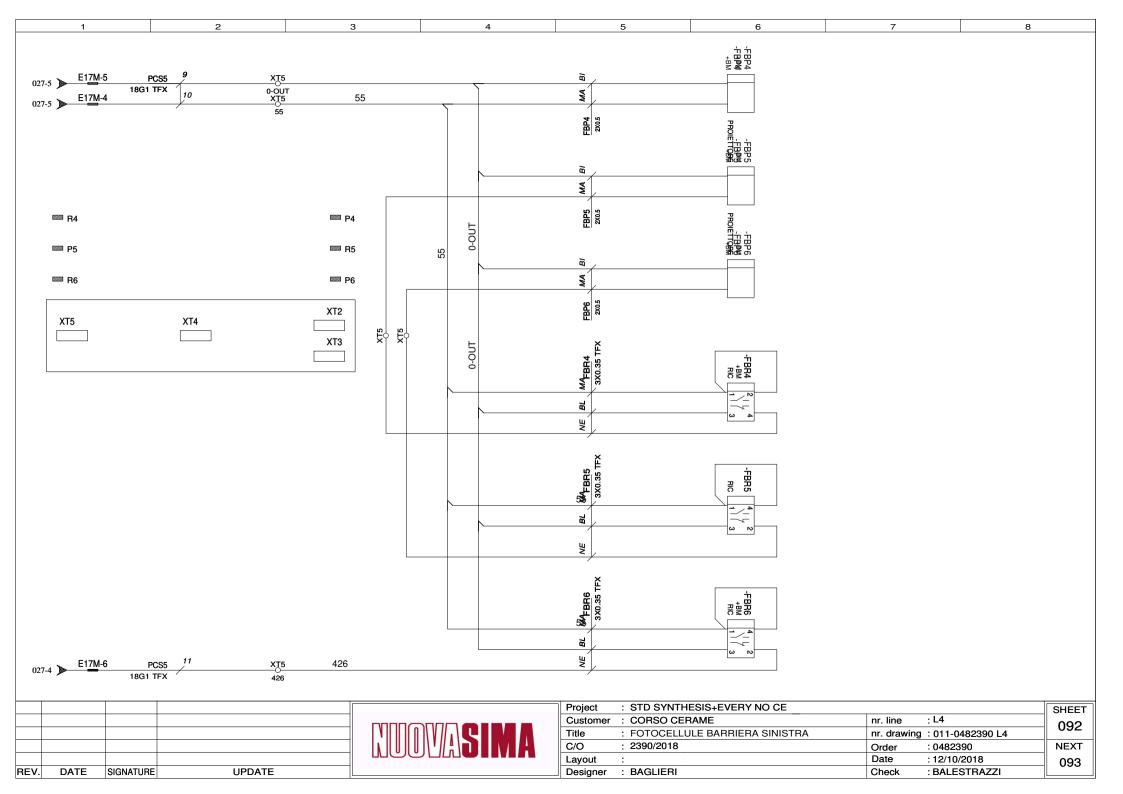


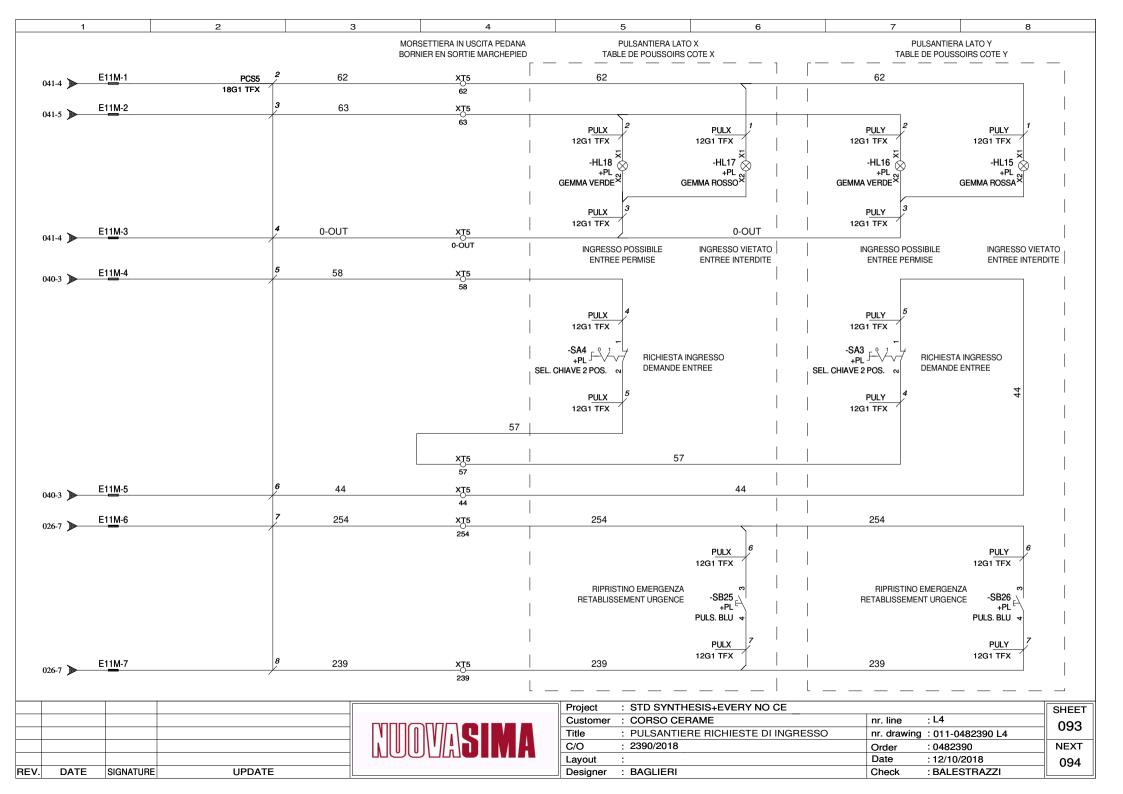


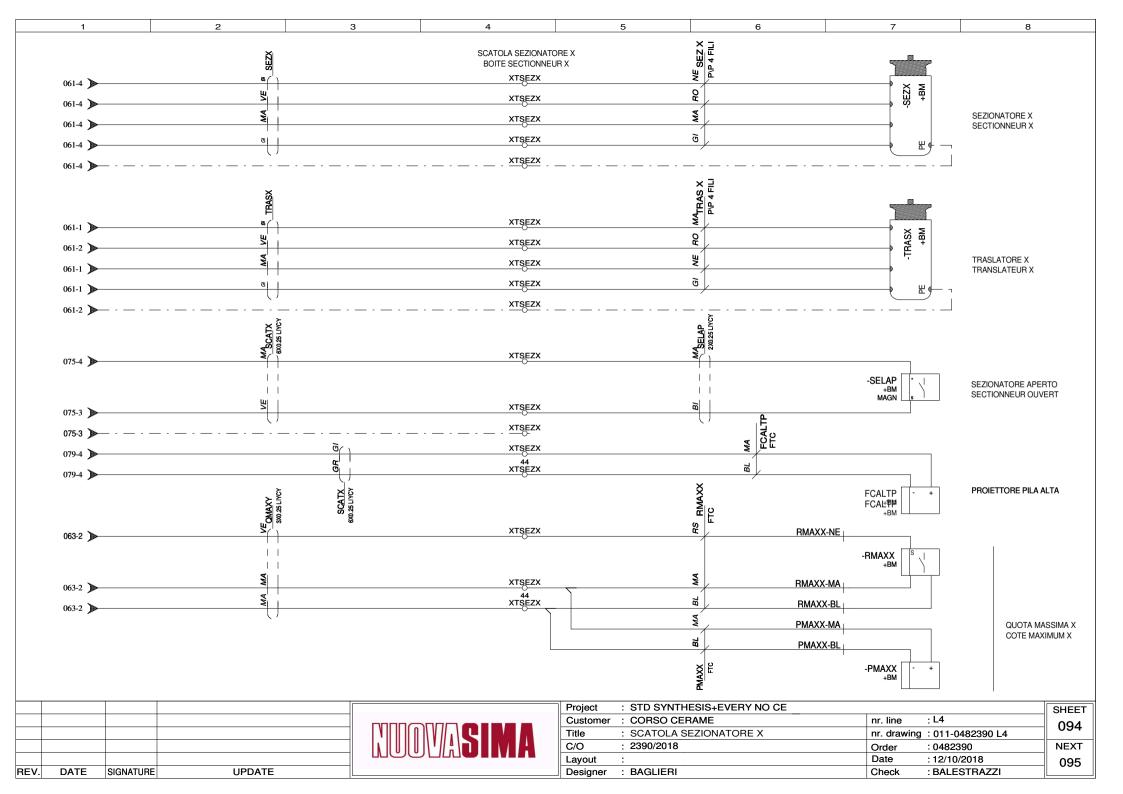


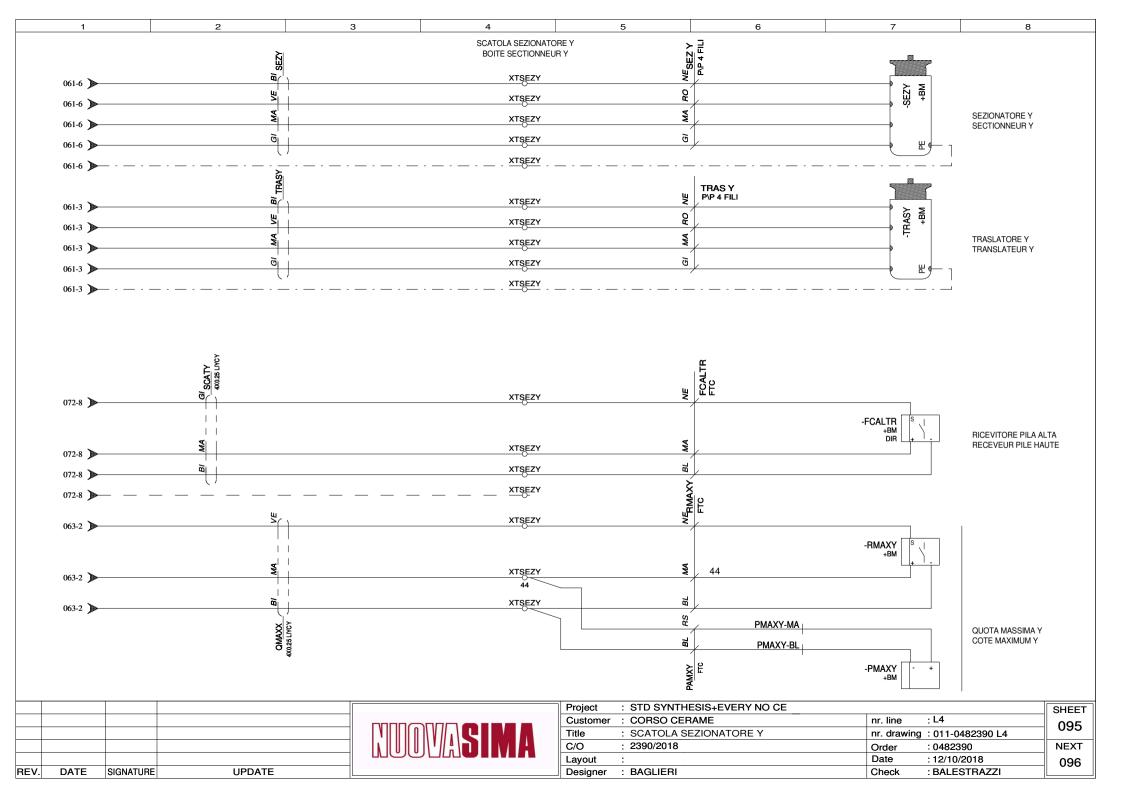


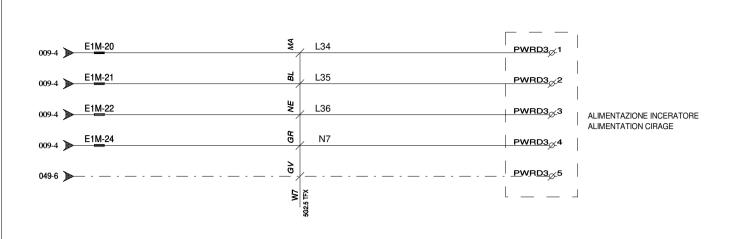








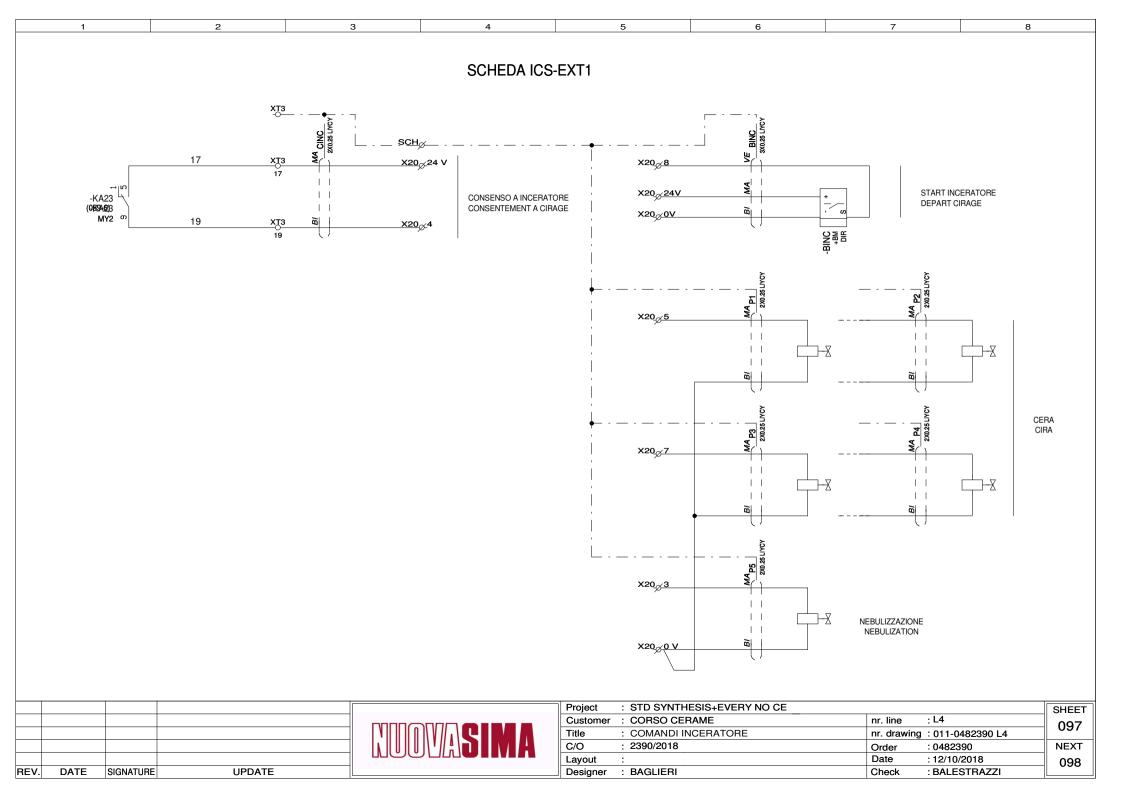




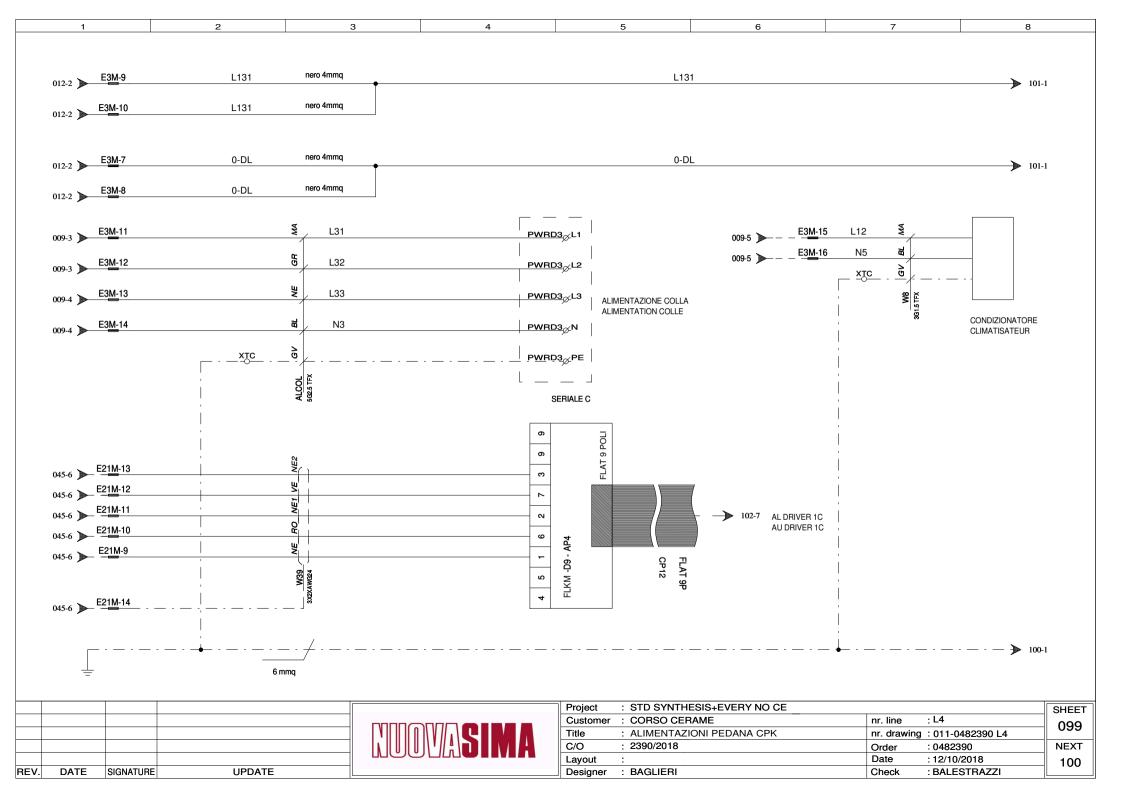
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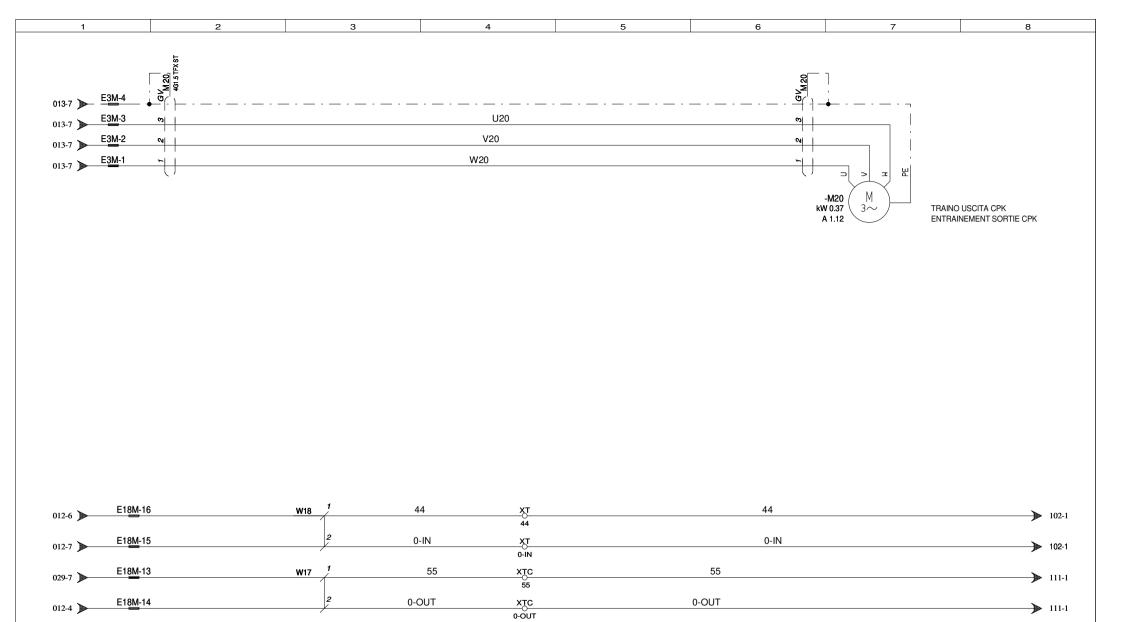


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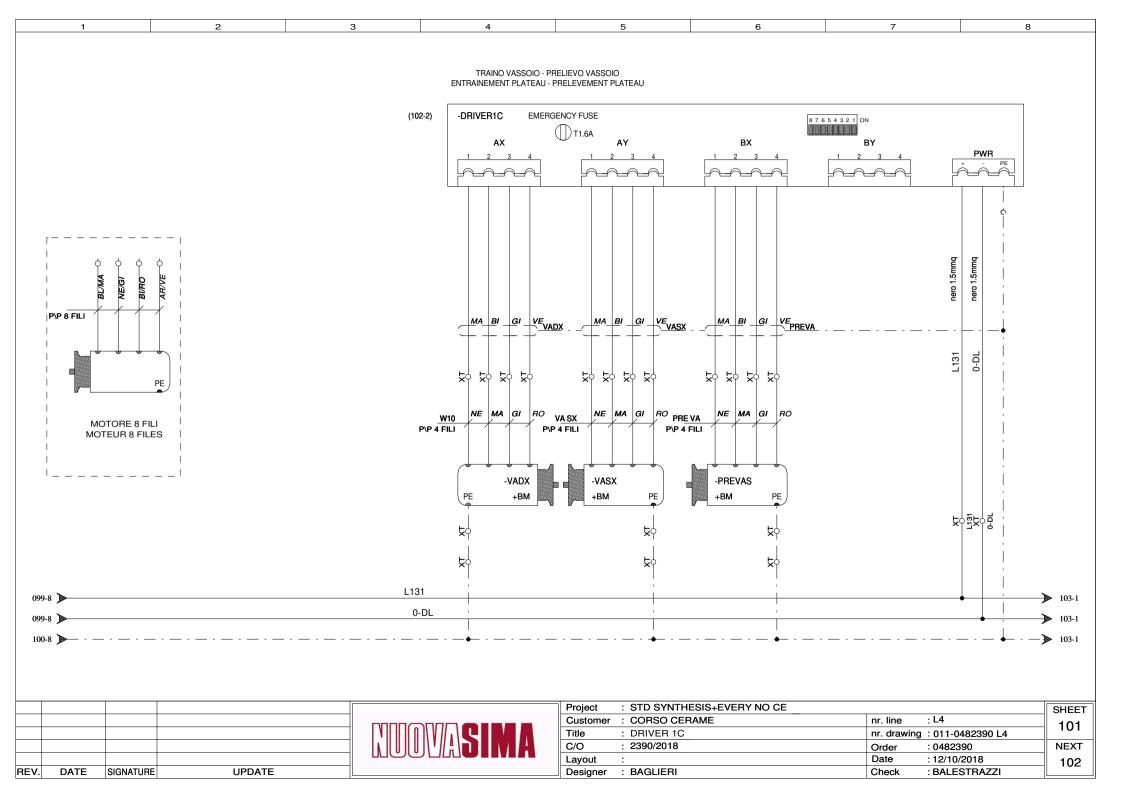
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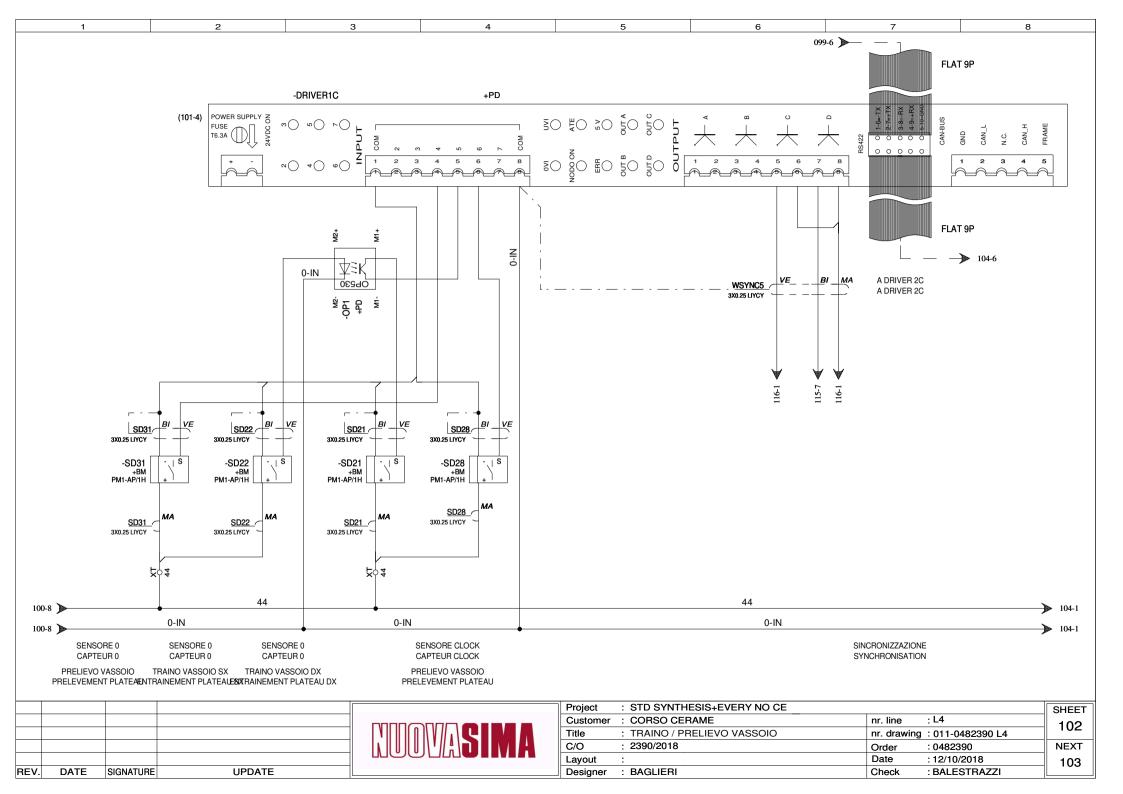
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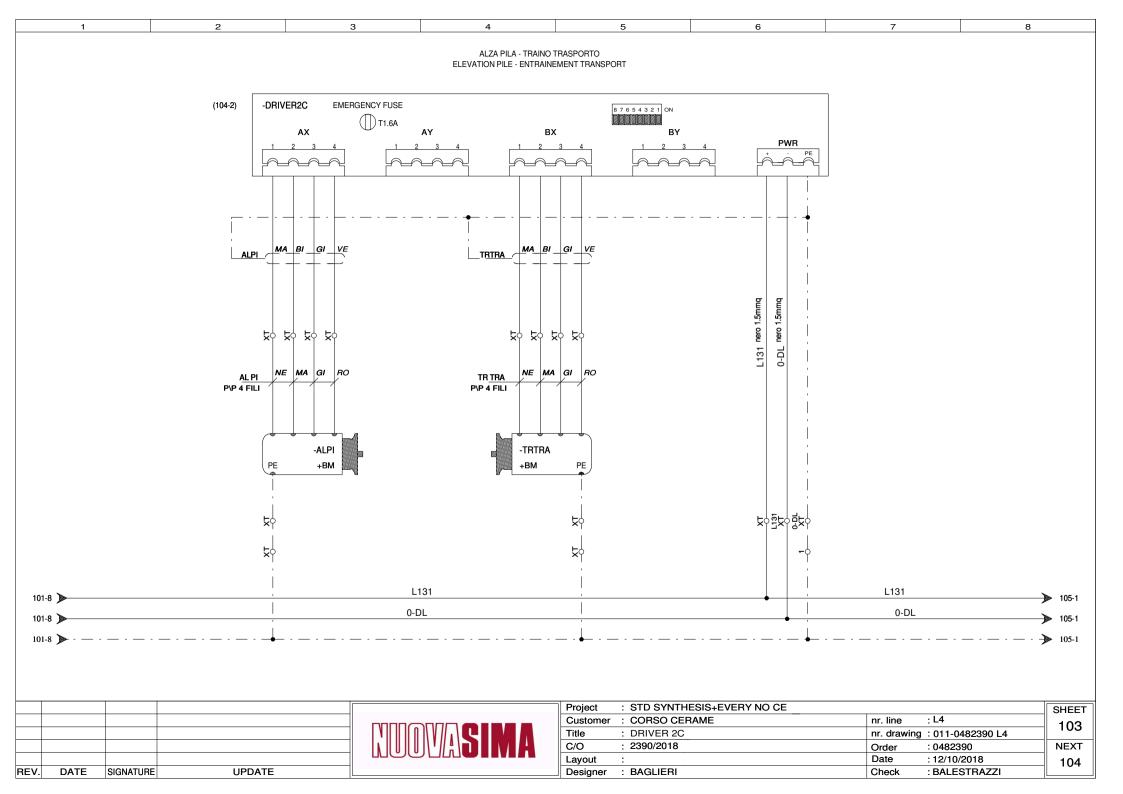


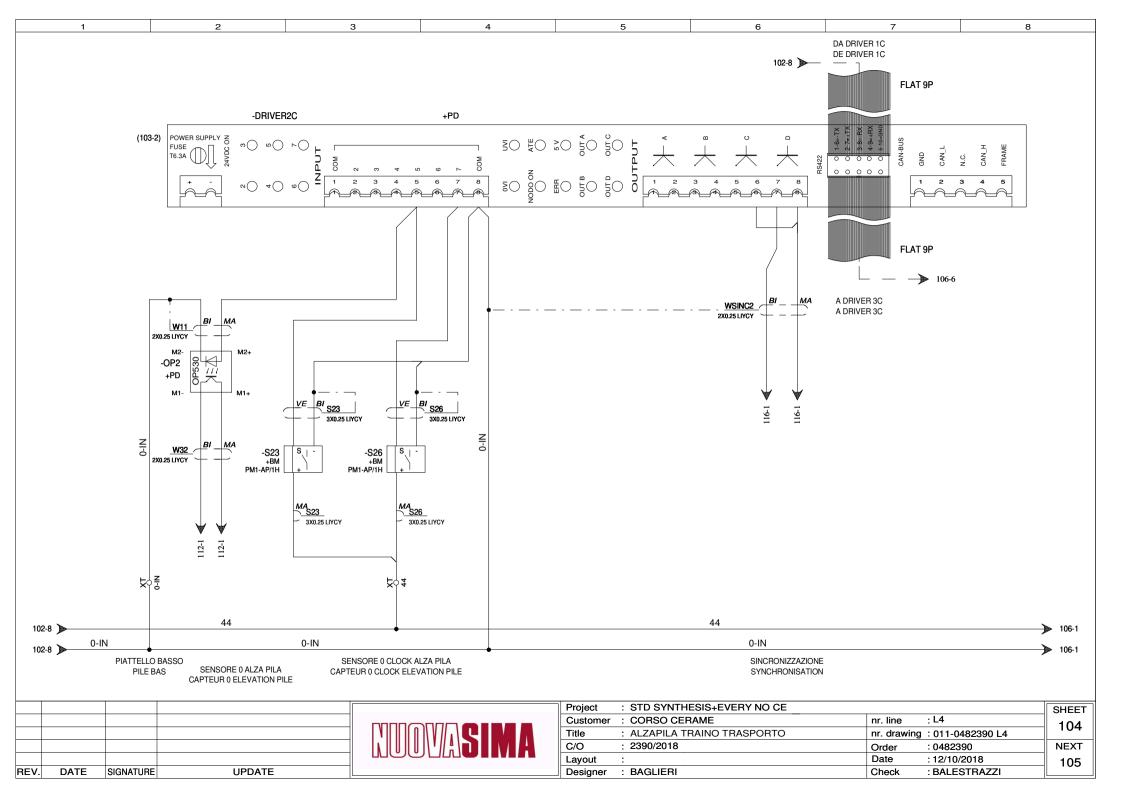
| Project | : STD SYNTHESIS+EVERY NO CE | | SHEET |
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| Customer | : CORSO CERAME | nr. line : L4 | 100 |
| Title | : TRAINO USCITA CPK | nr. drawing : 011-0482390 L4 | 100 |
| C/O | : 2390/2018 | Order : 0482390 | NEXT |
| Layout | : | Date : 12/10/2018 | 101 |
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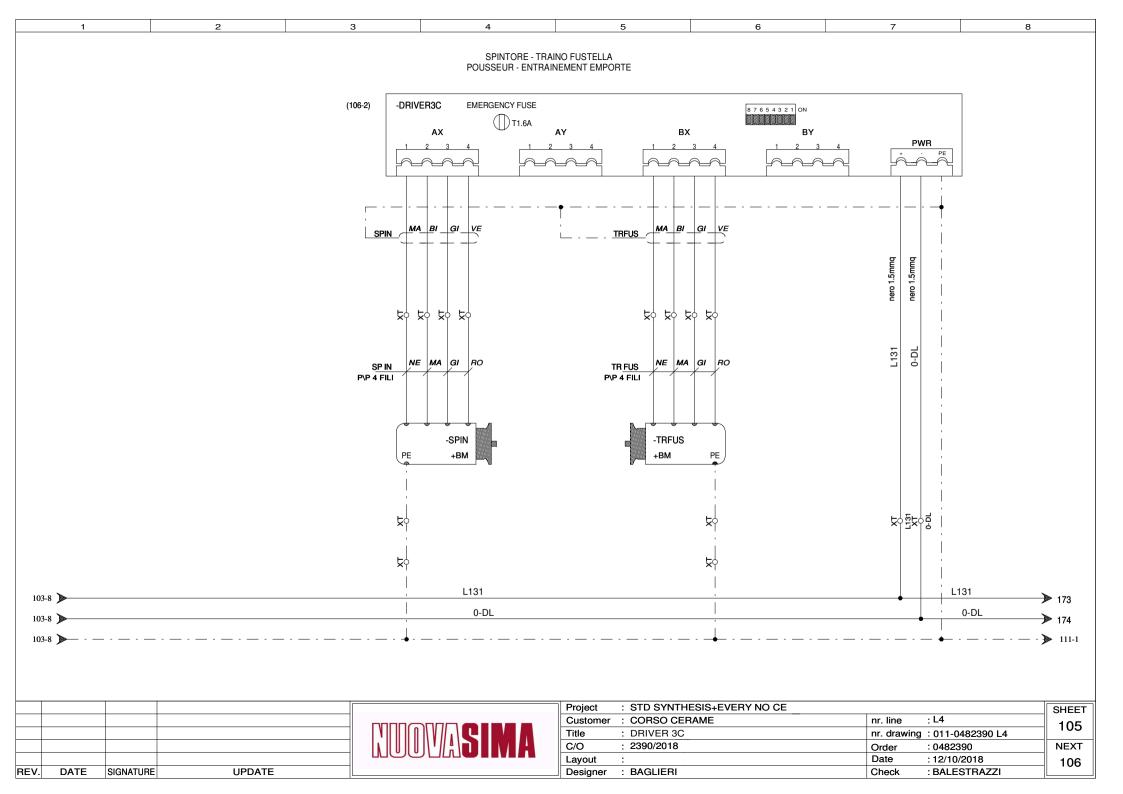
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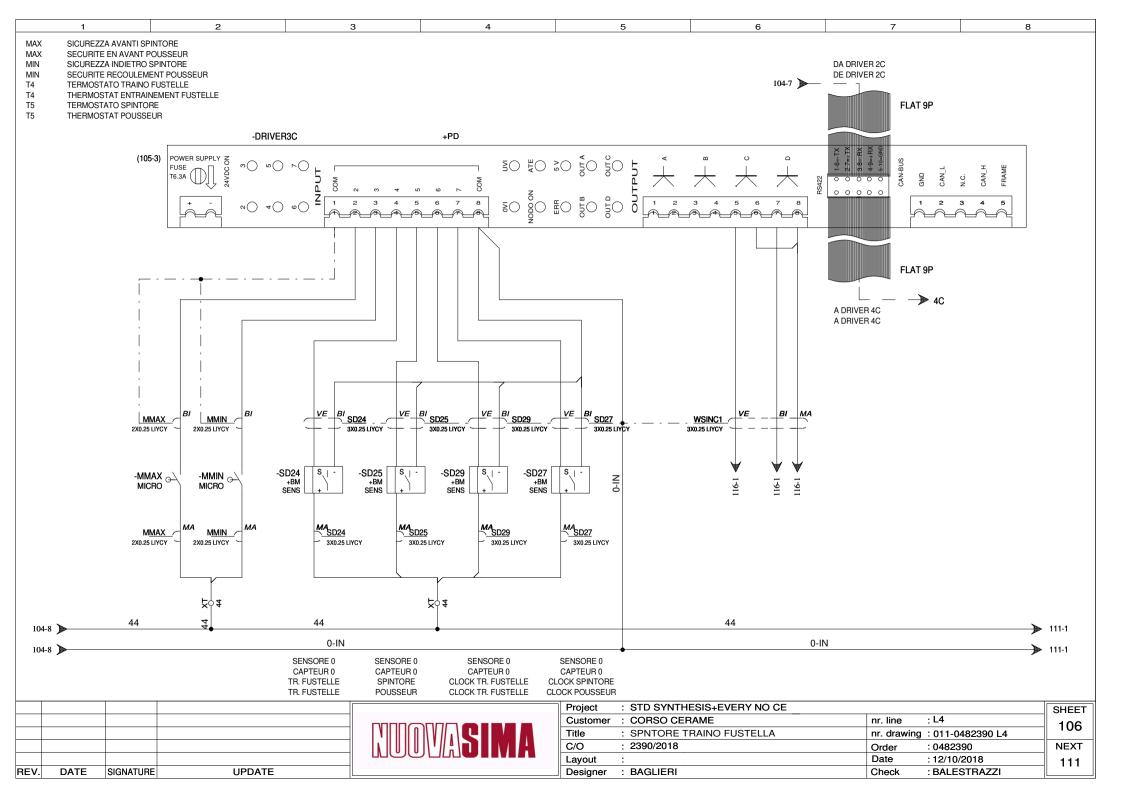


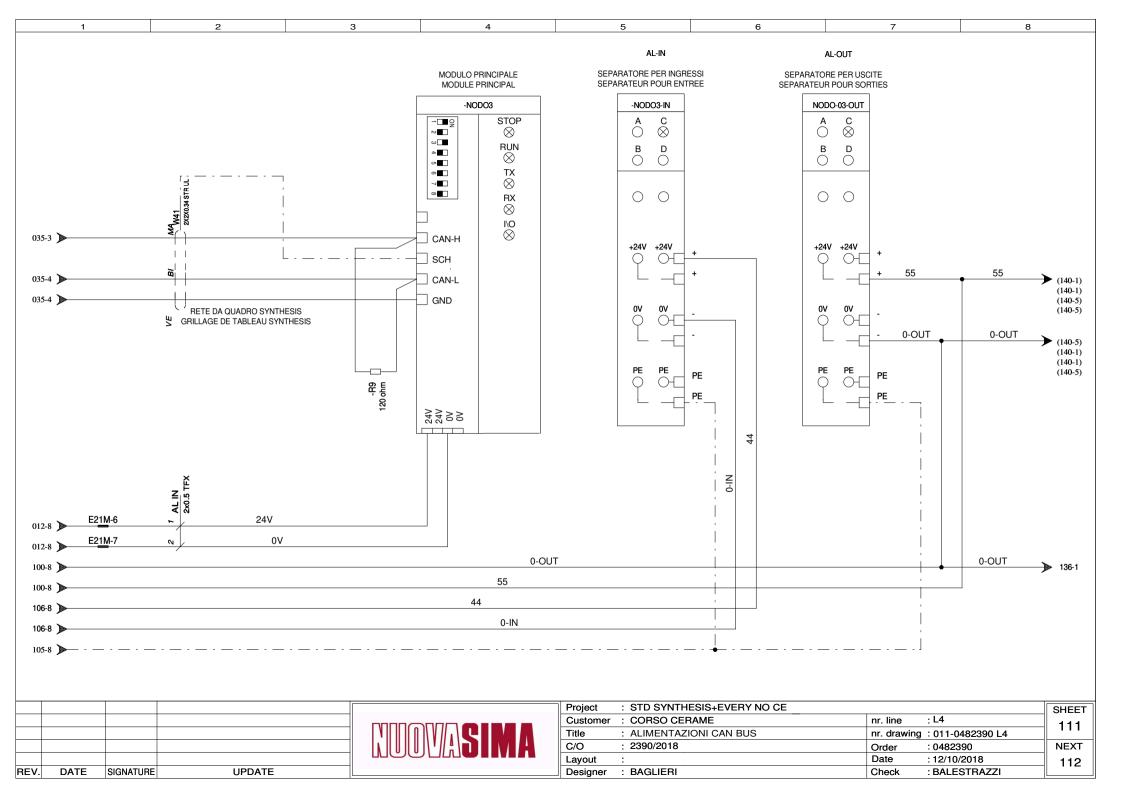


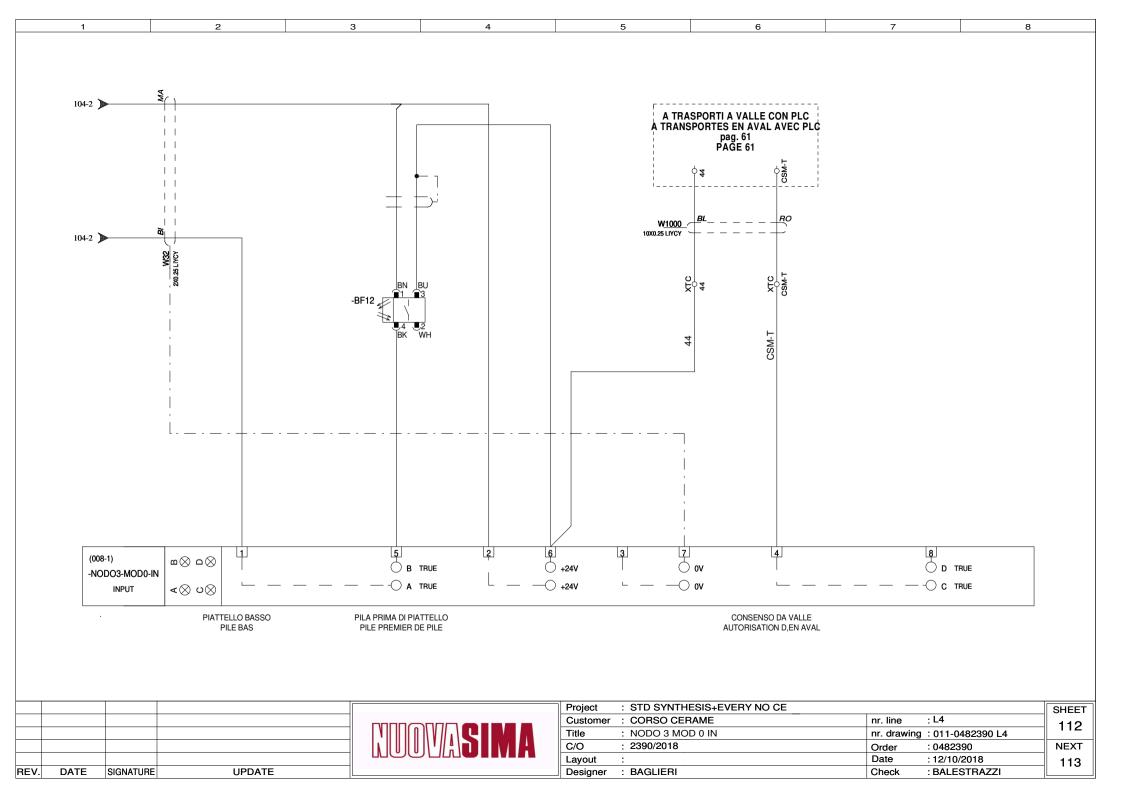


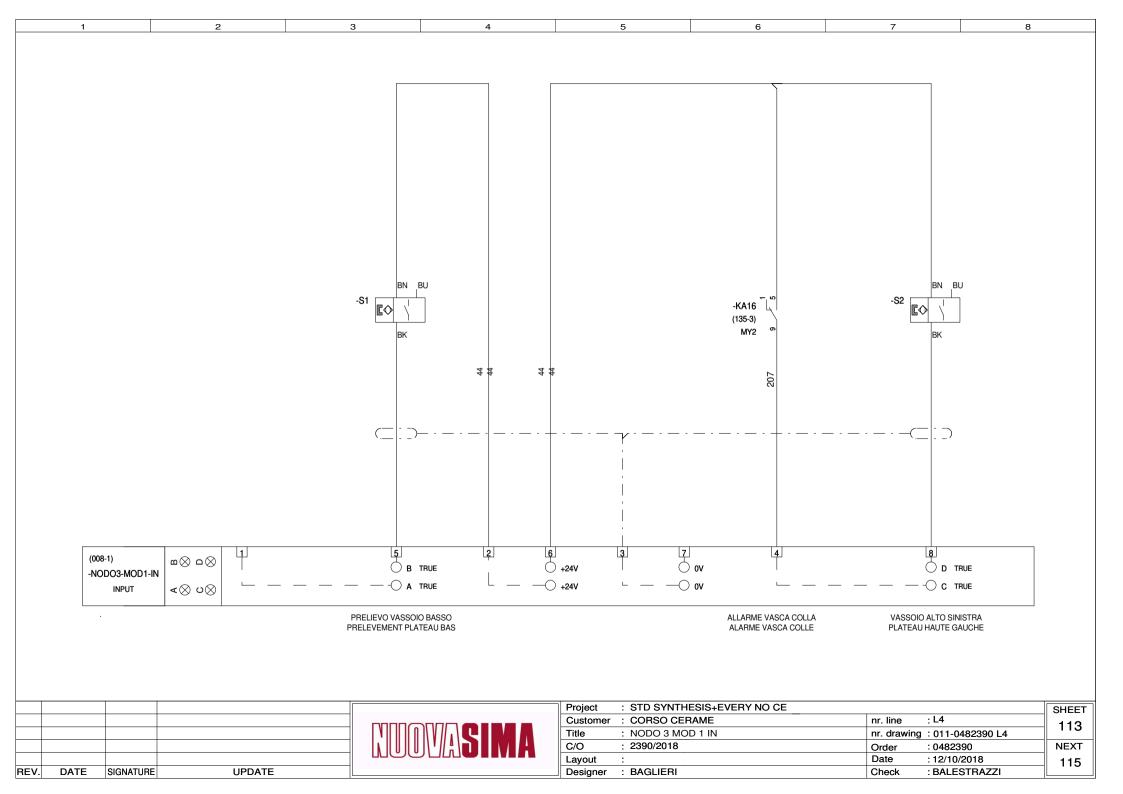


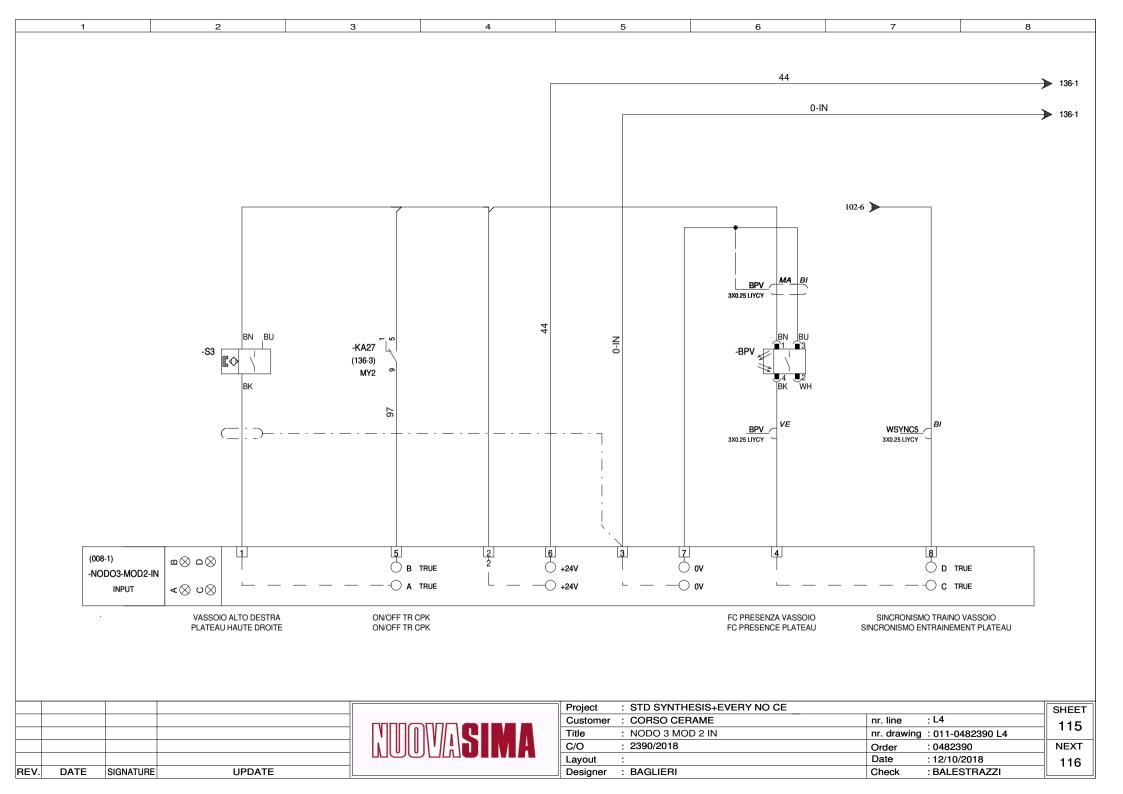


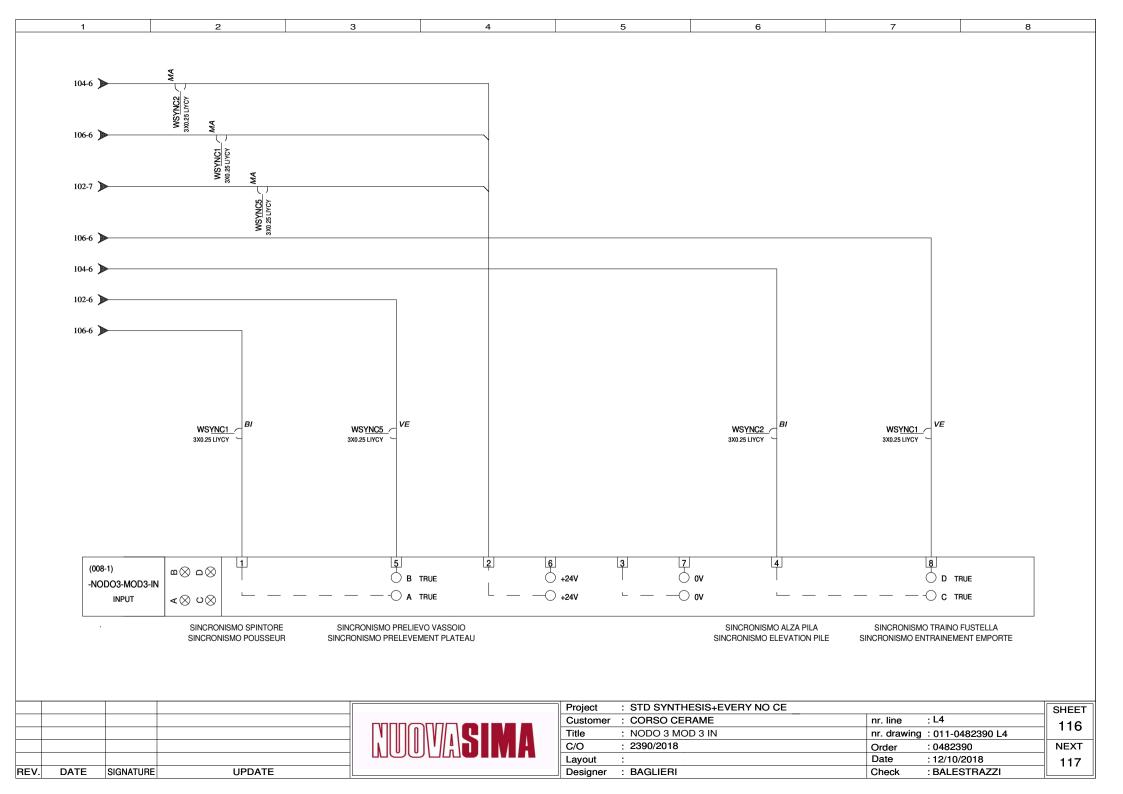


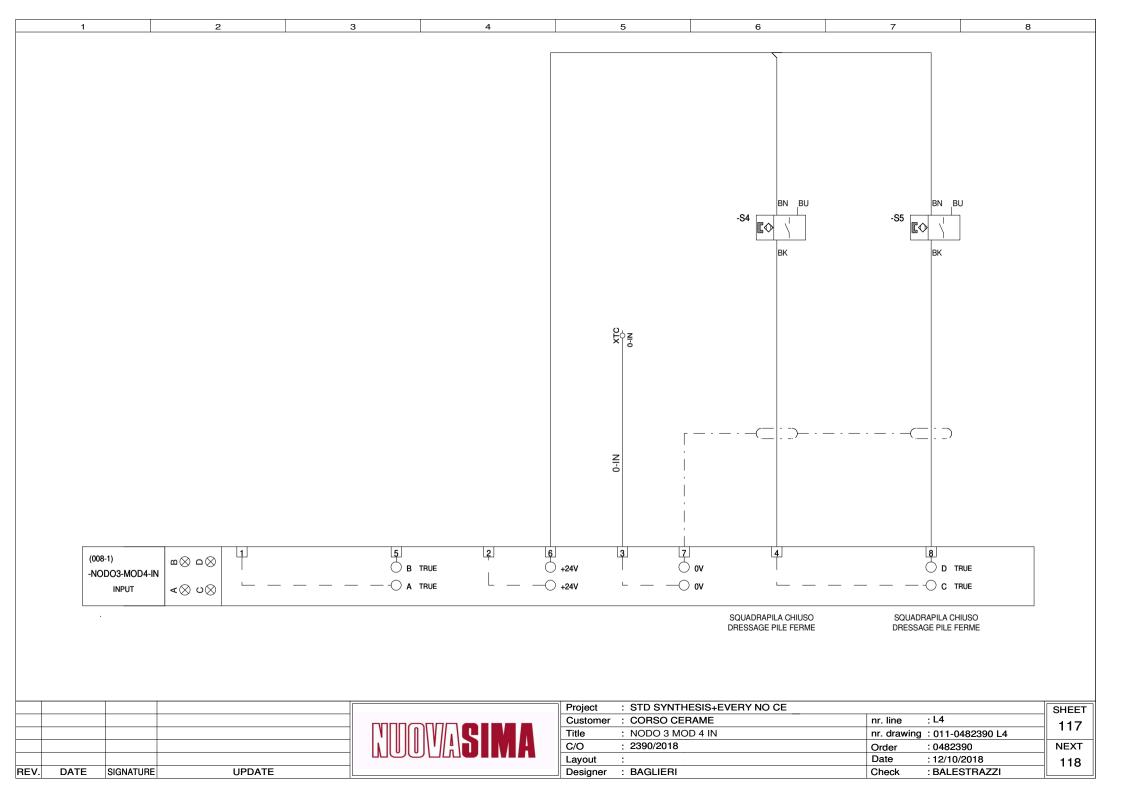


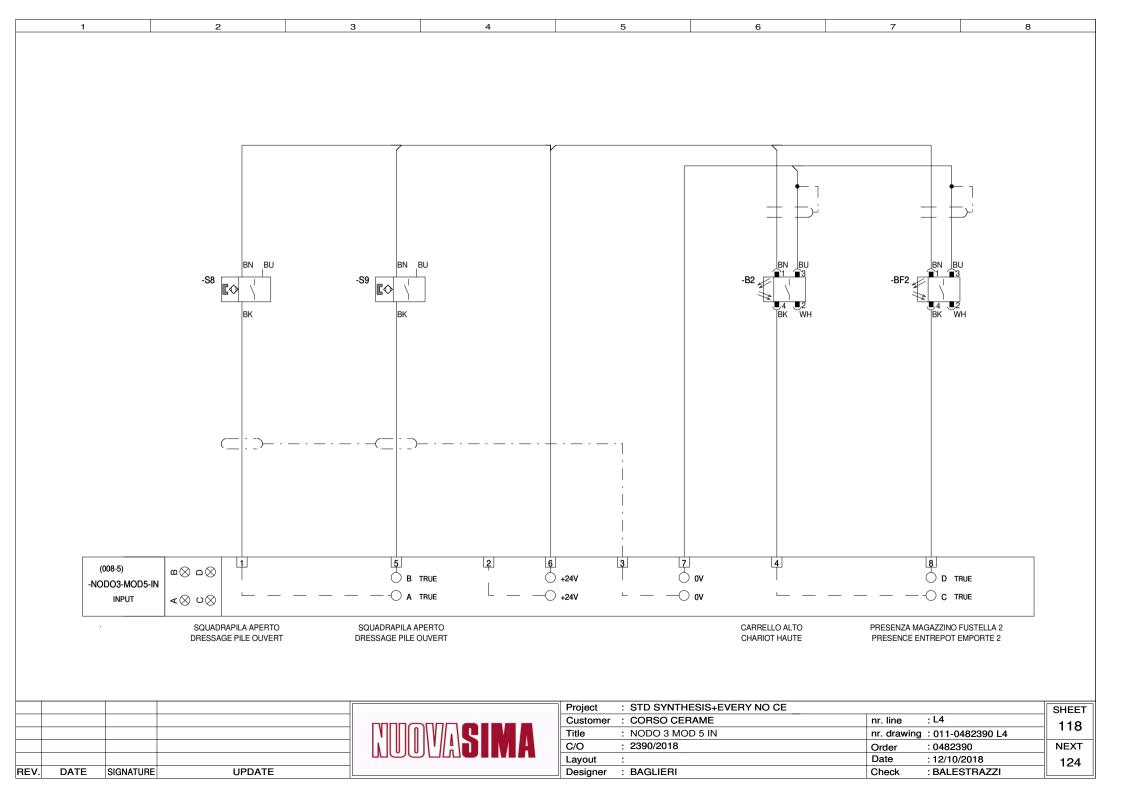


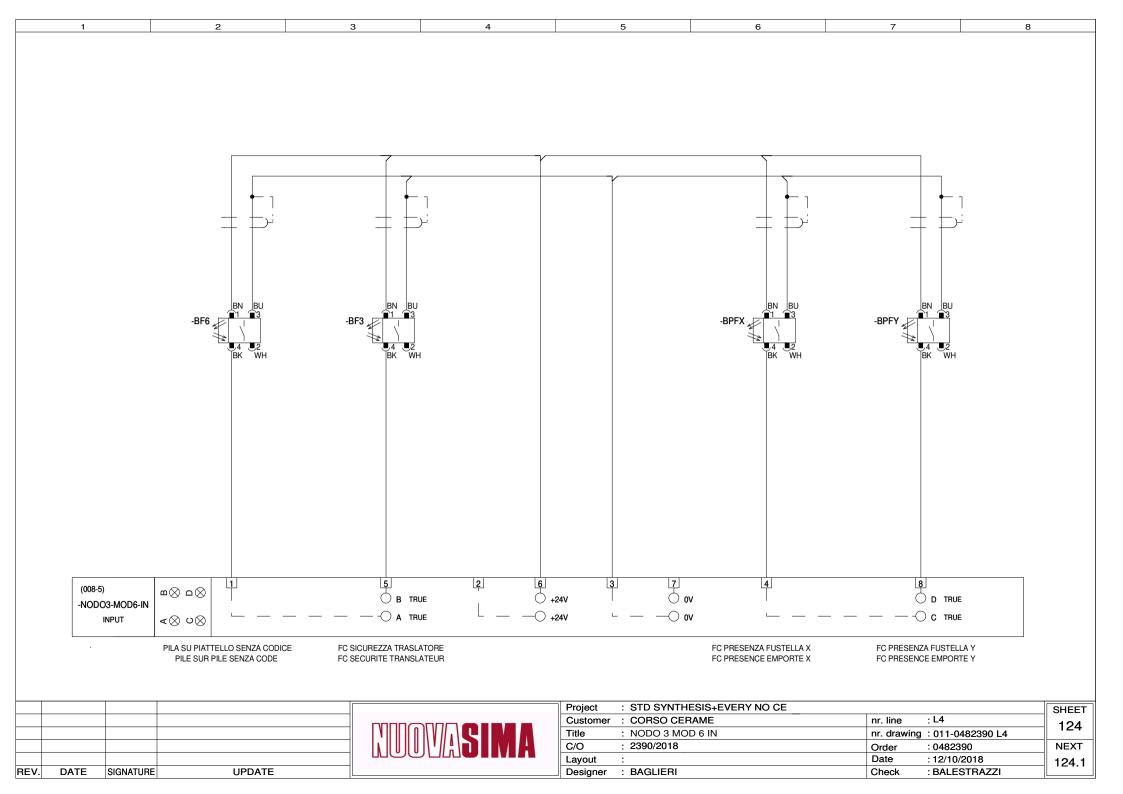


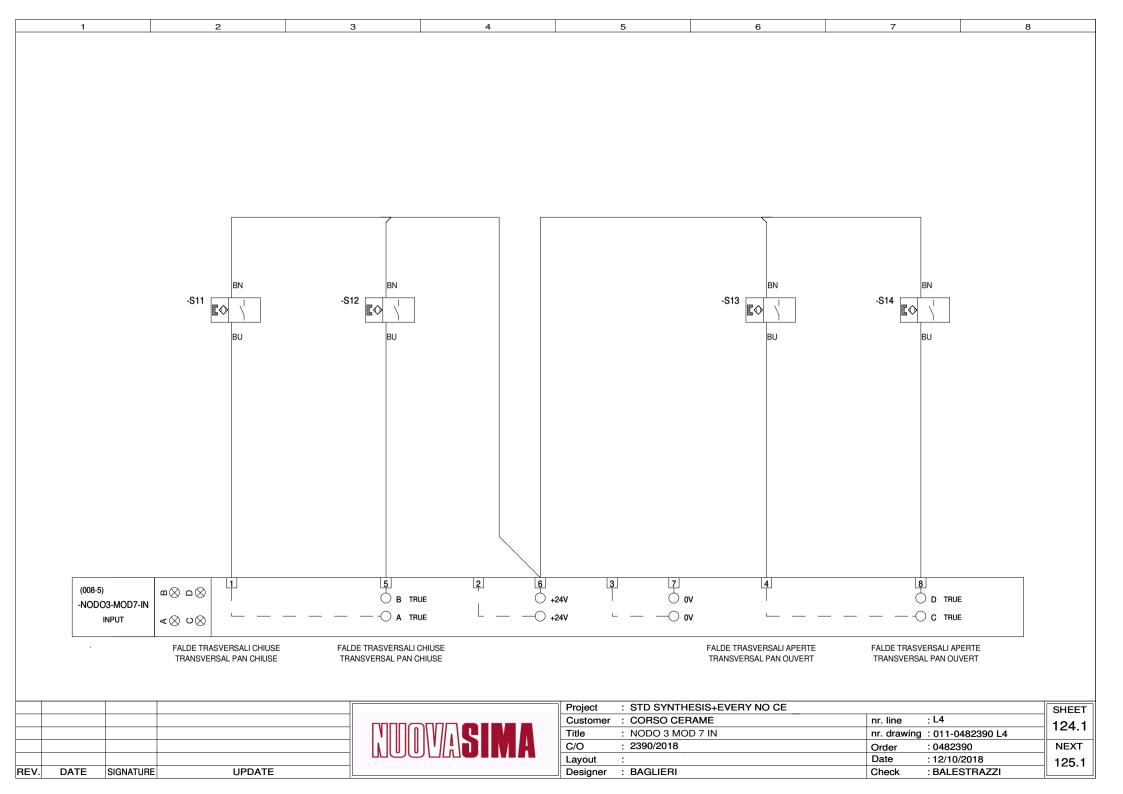


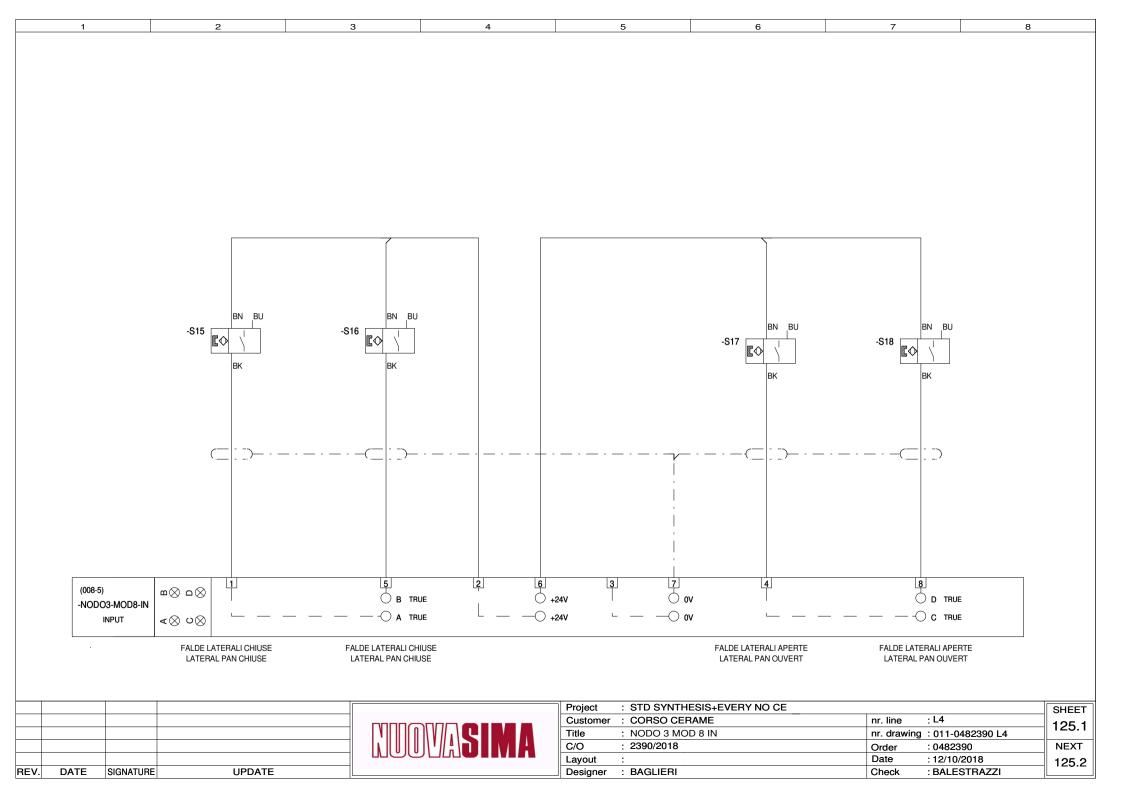


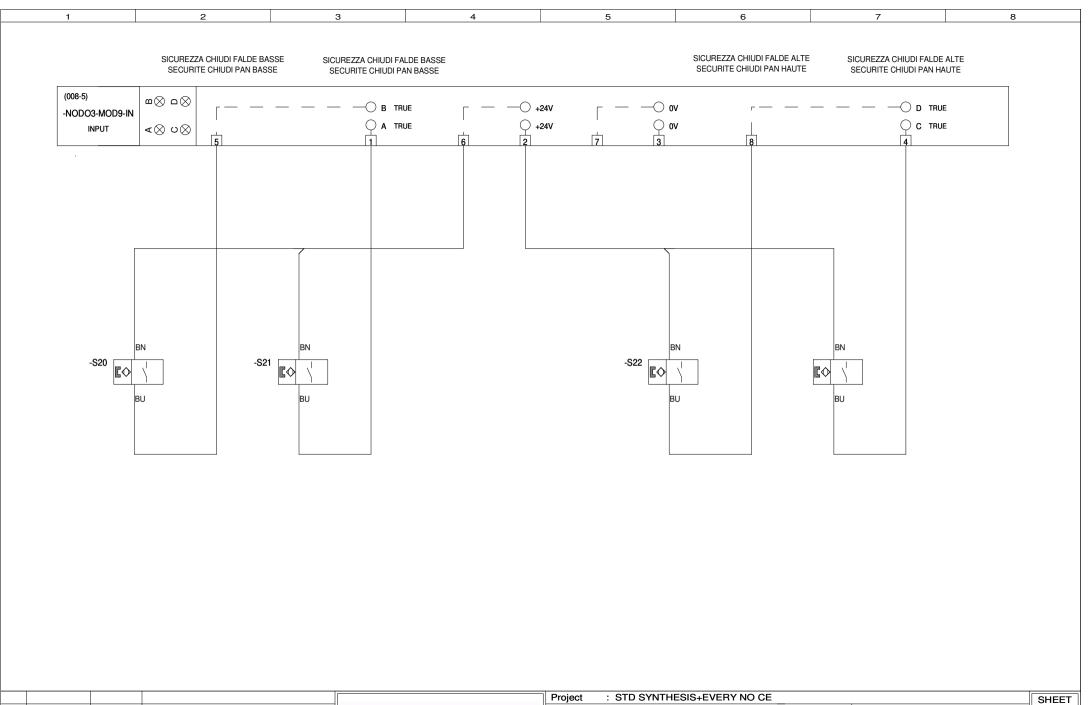








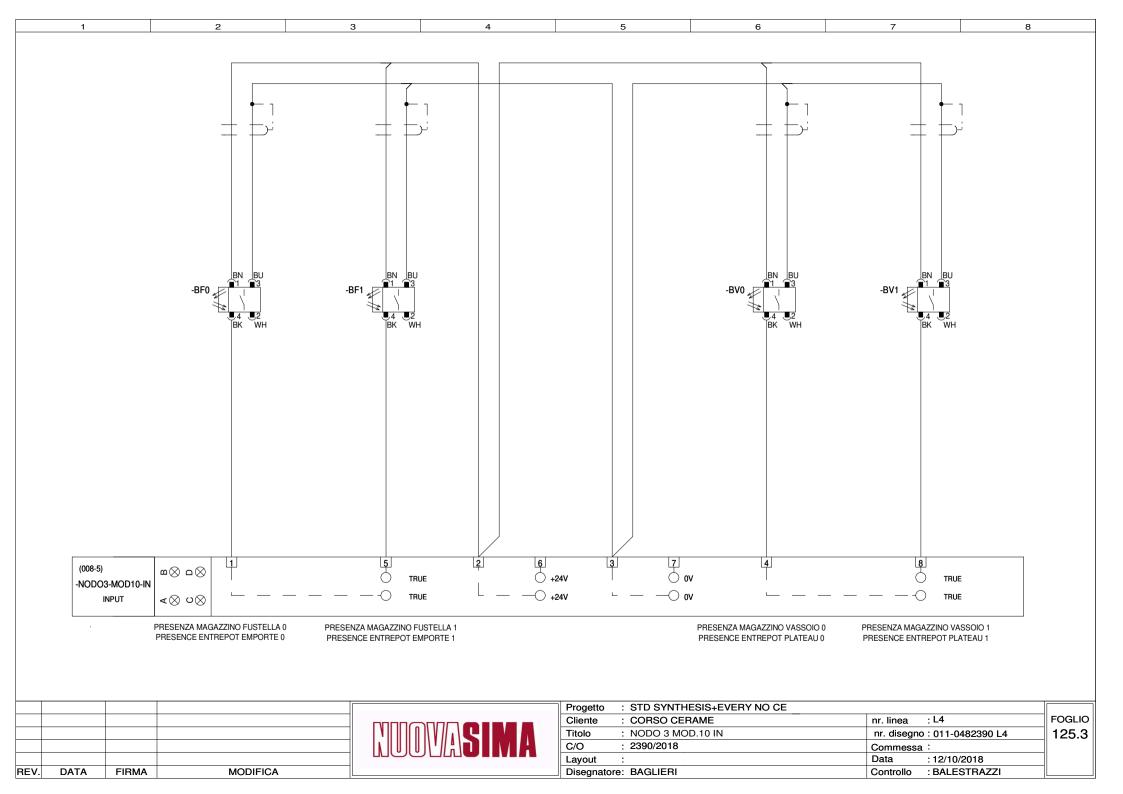


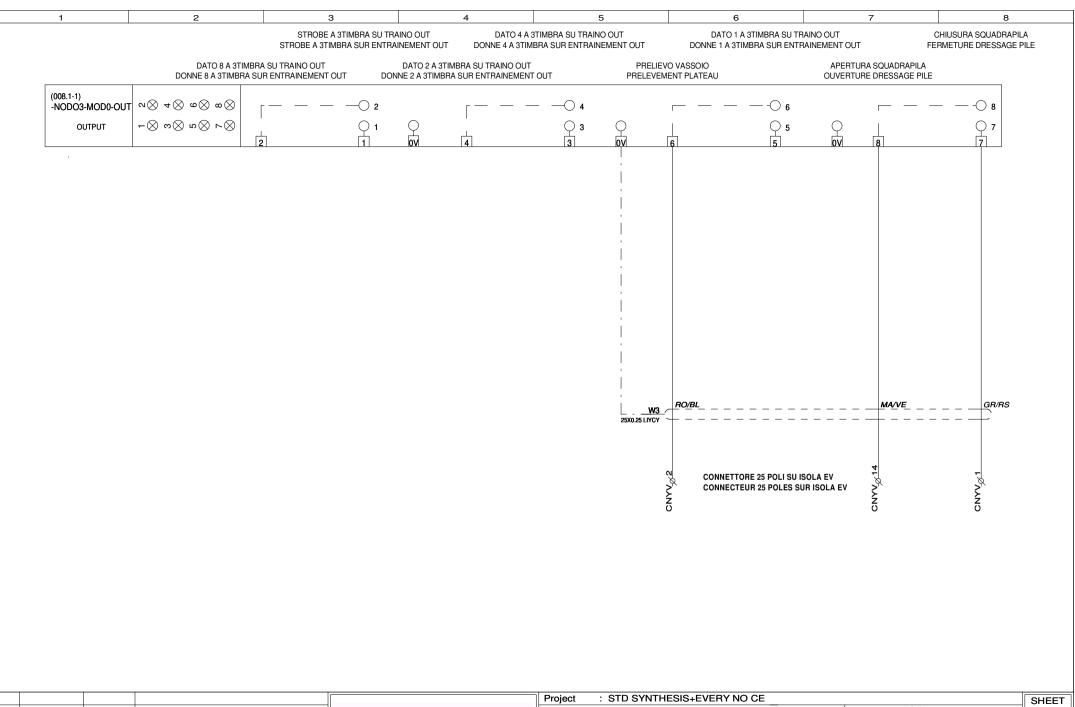


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| Project | : STD SYNTHESIS+EVERY NO CE | | SHEET |
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| Customer | : CORSO CERAME | nr. line : L4 | 125.2 |
| Title | : NODO 3 MOD.9 IN | nr. drawing : 011-0482390 L4 | 123.2 |
| C/O | : 2390/2018 | Order : 0482390 | NEXT |
| Layout | : | Date : 12/10/2018 | 125.3 |
| Designer | : BAGLIERI | Check : BALESTRAZZI | 120.0 |
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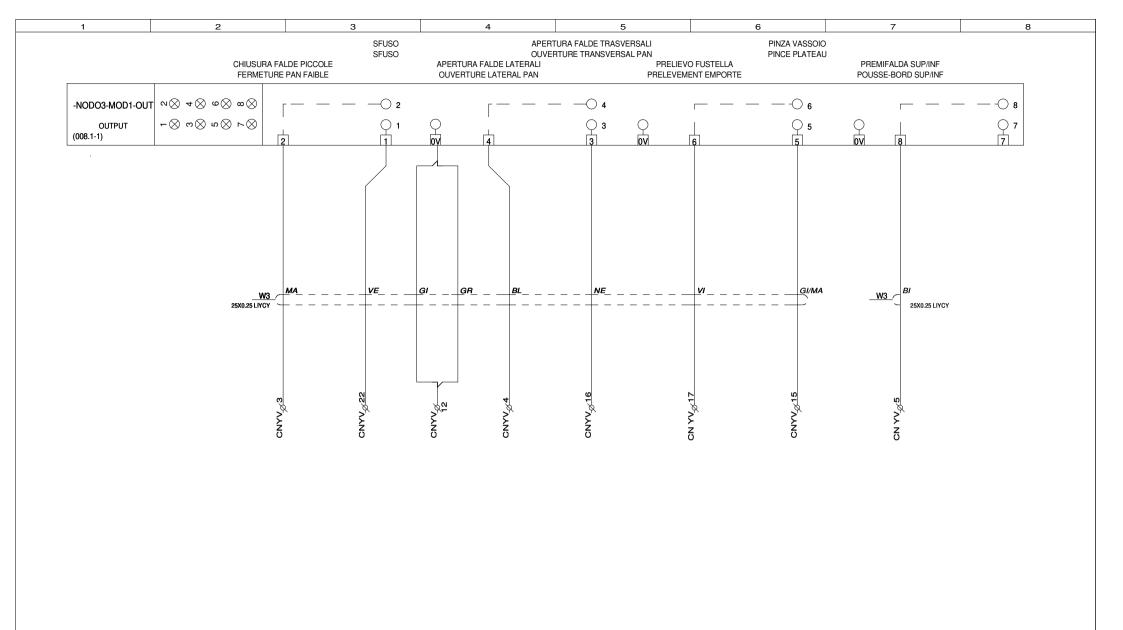
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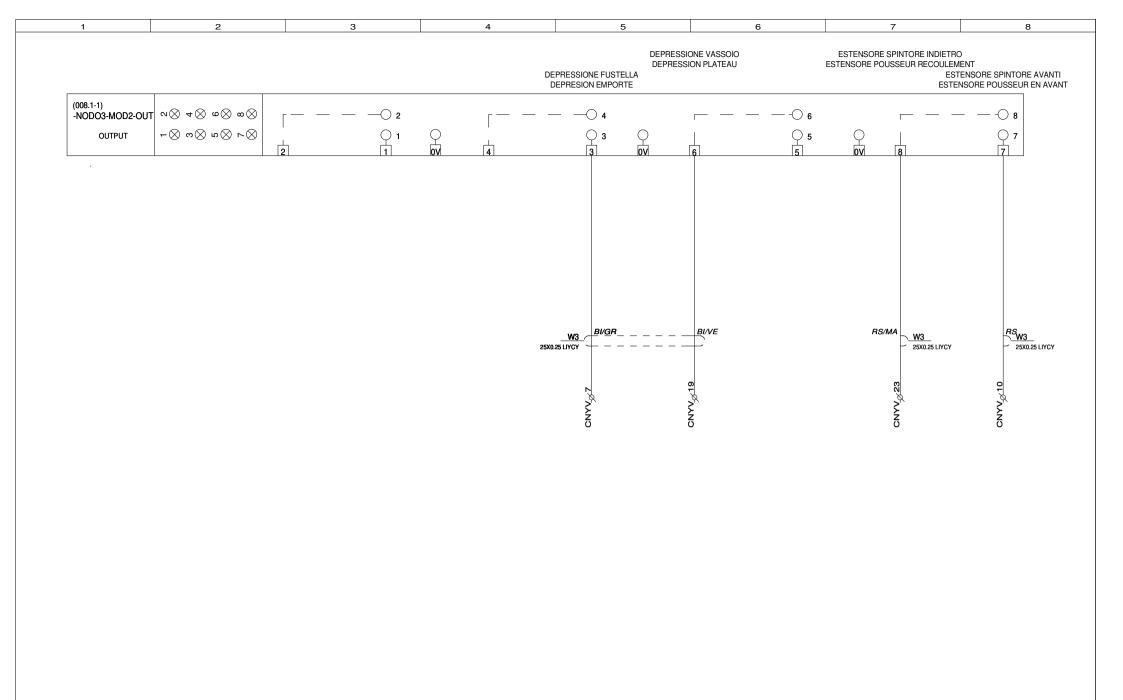
| Project | : SID SYNTHESIS+EVERY NO CE | SHEE |
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| Customer | : CORSO CERAME nr. line : L4 | 126 |
| Title | : NODO 3 MOD 0 OUT nr. drawing : 011-0482390 L4 | 120 |
| C/O | : 2390/2018 Order : 0482390 | NEXT |
| Layout | : Date : 12/10/2018 | 127 |
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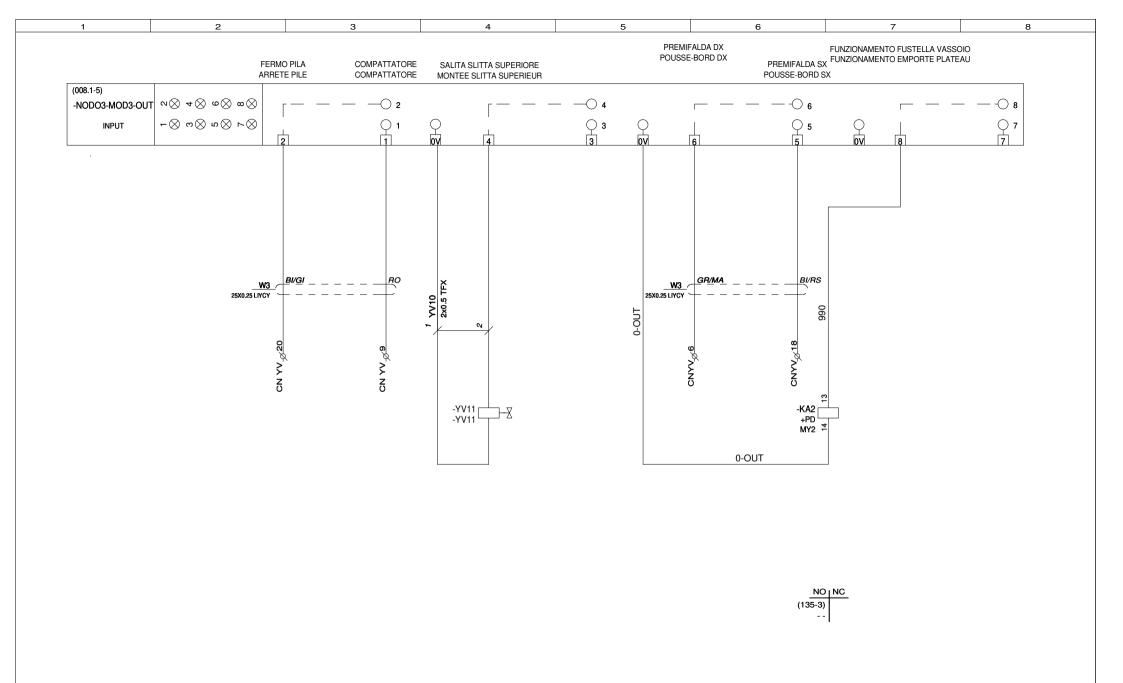
| ī | Project | : STD SYNTHESIS+EVERY NO CE | | | SHEET |
|---|----------|-----------------------------|---------------|----------------|-------|
| | Customer | : CORSO CERAME | nr. line : | L4 | 127 |
| | Title | : NODO 3 MOD 1 OUT | nr. drawing : | 011-0482390 L4 | 121 |
| | C/O | : 2390/2018 | Order : | 0482390 | NEXT |
| | Layout | : | Date : | 12/10/2018 | 128 |
| | Designer | : BAGLIERI | Check : | BALESTRAZZI | |



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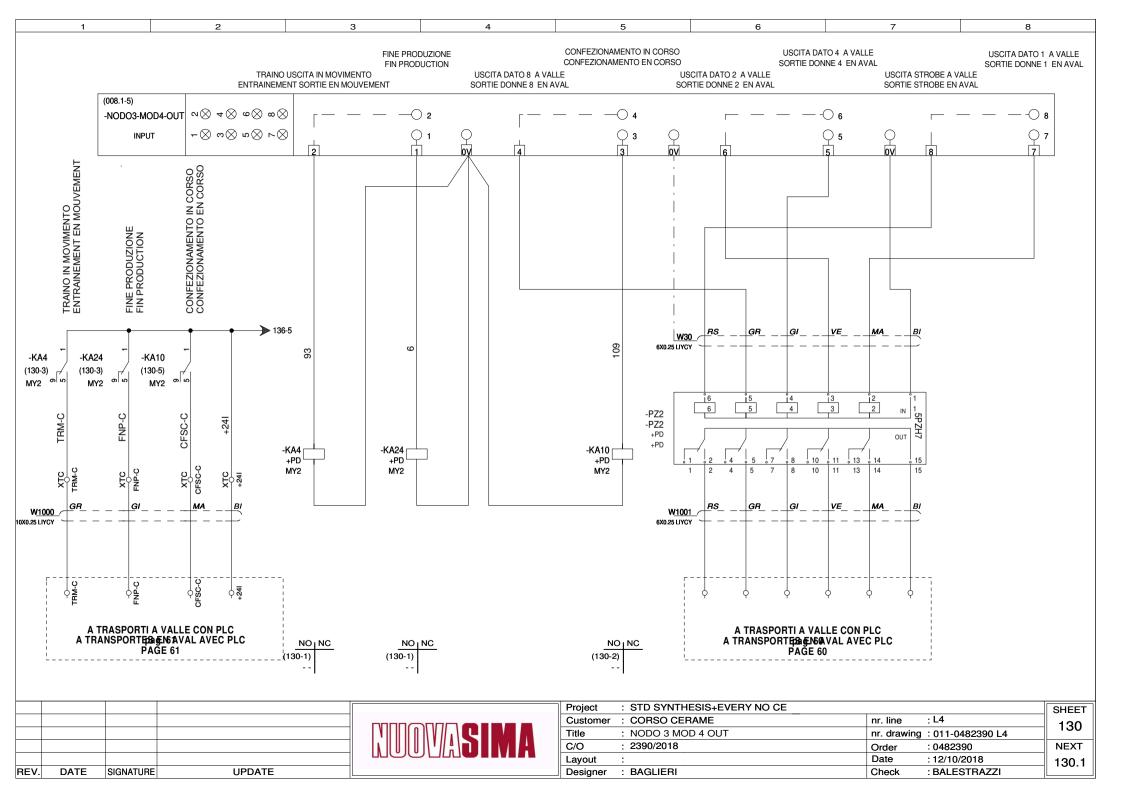
| Project | : STD SYNTHESIS+EVERY NO CE | | SHEET |
|----------|-----------------------------|------------------------------|-------|
| Customer | : CORSO CERAME | nr. line : L4 | 128 |
| Title | : NODO3 MOD 2 OUT | nr. drawing : 011-0482390 L4 | 120 |
| C/O | : 2390/2018 | Order : 0482390 | NEXT |
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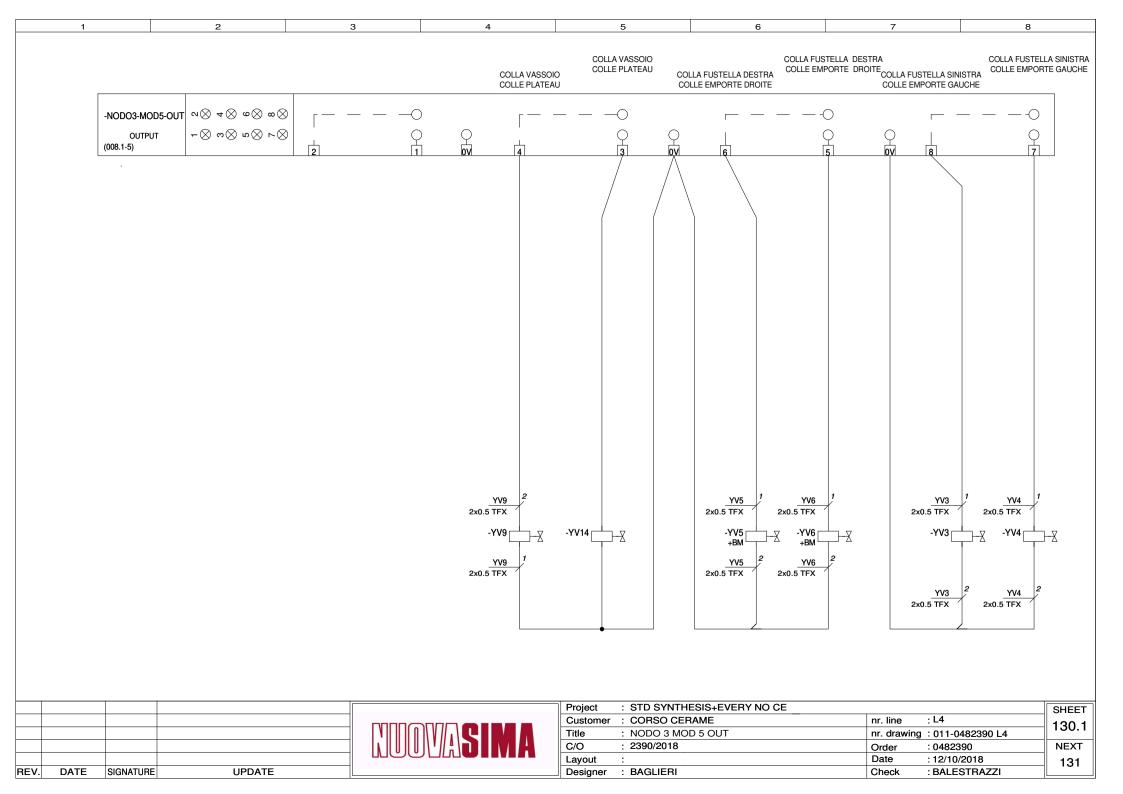


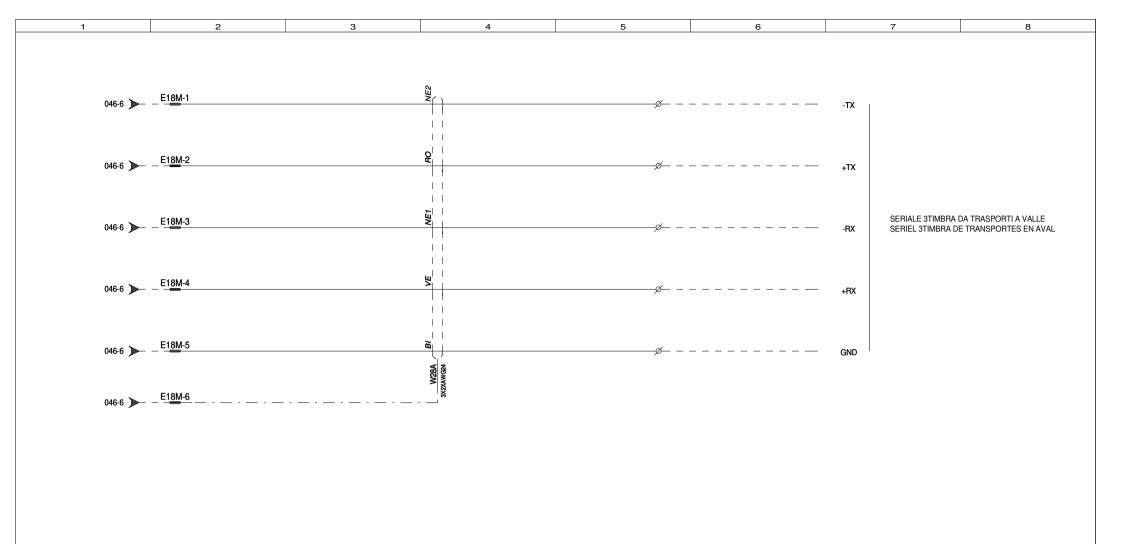
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| Project | : STD SYNTHESIS+EVERY NO CE | | SHEET |
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| Customer | : CORSO CERAME | nr. line : L4 | 129 |
| Title | : NODO 3 MOD 3 OUT | nr. drawing : 011-0482390 L4 | 129 |
| C/O | : 2390/2018 | Order : 0482390 | NEXT |
| Layout | : | Date : 12/10/2018 | 130 |
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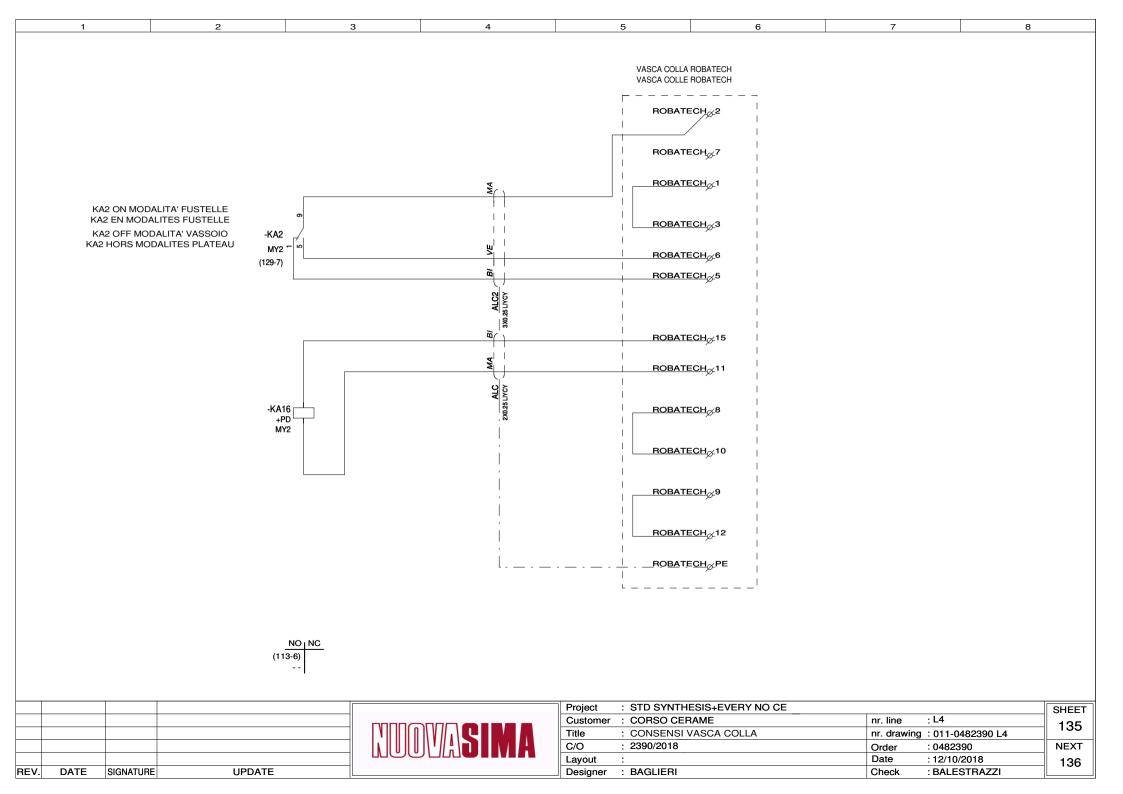


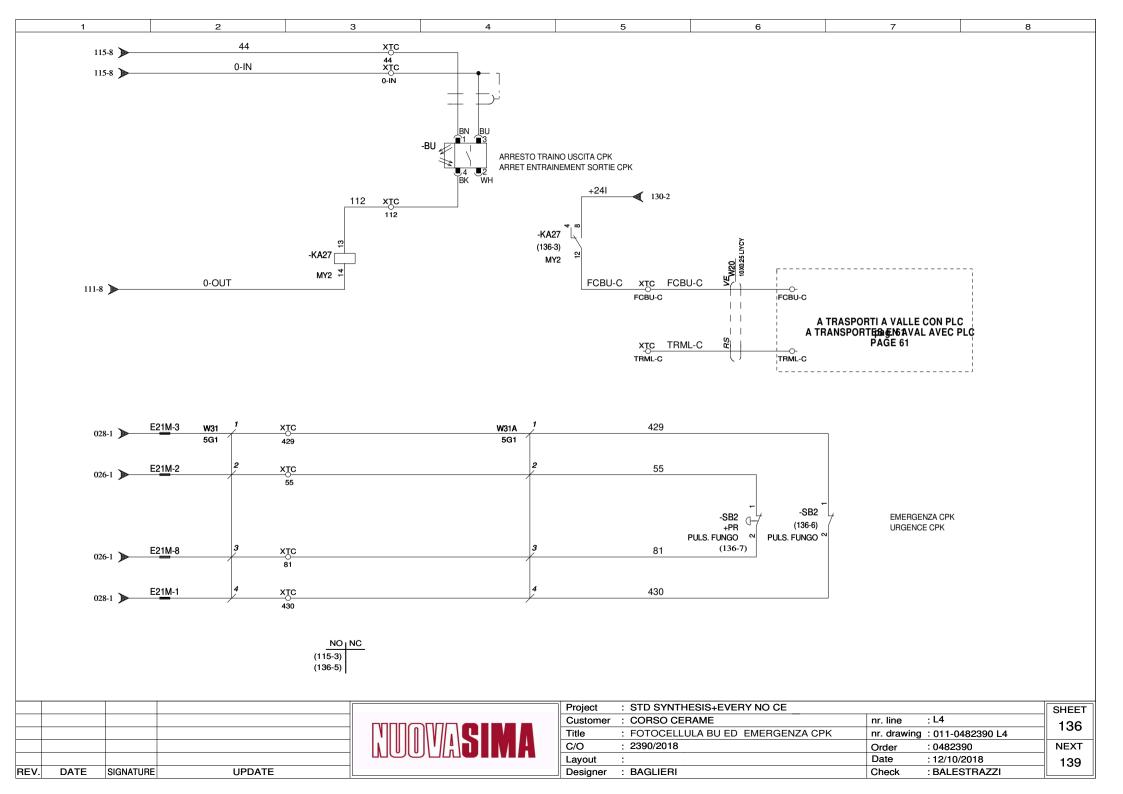


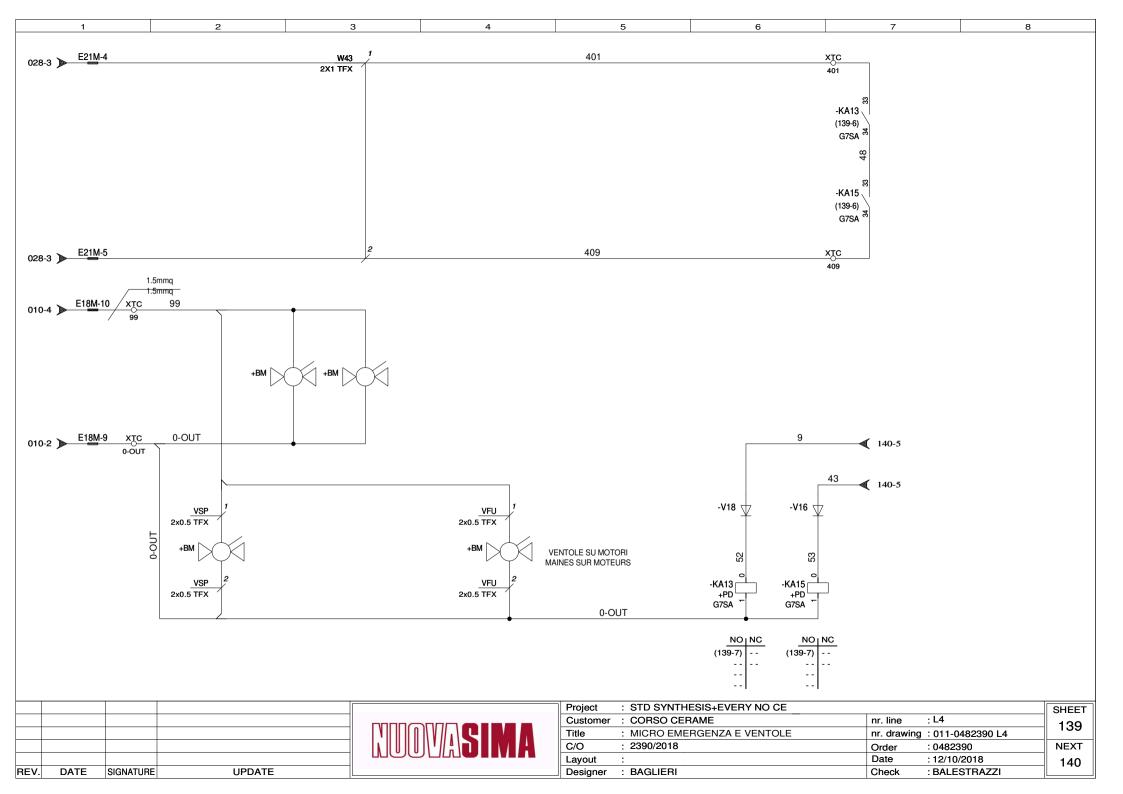
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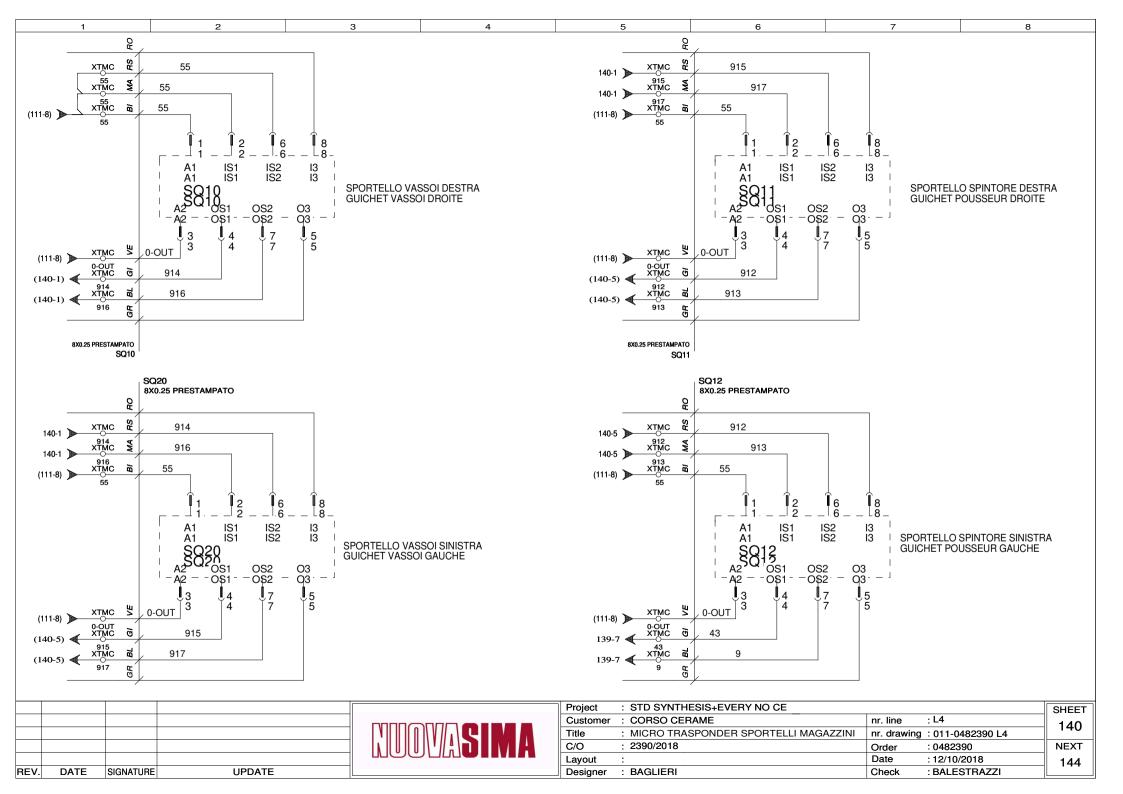


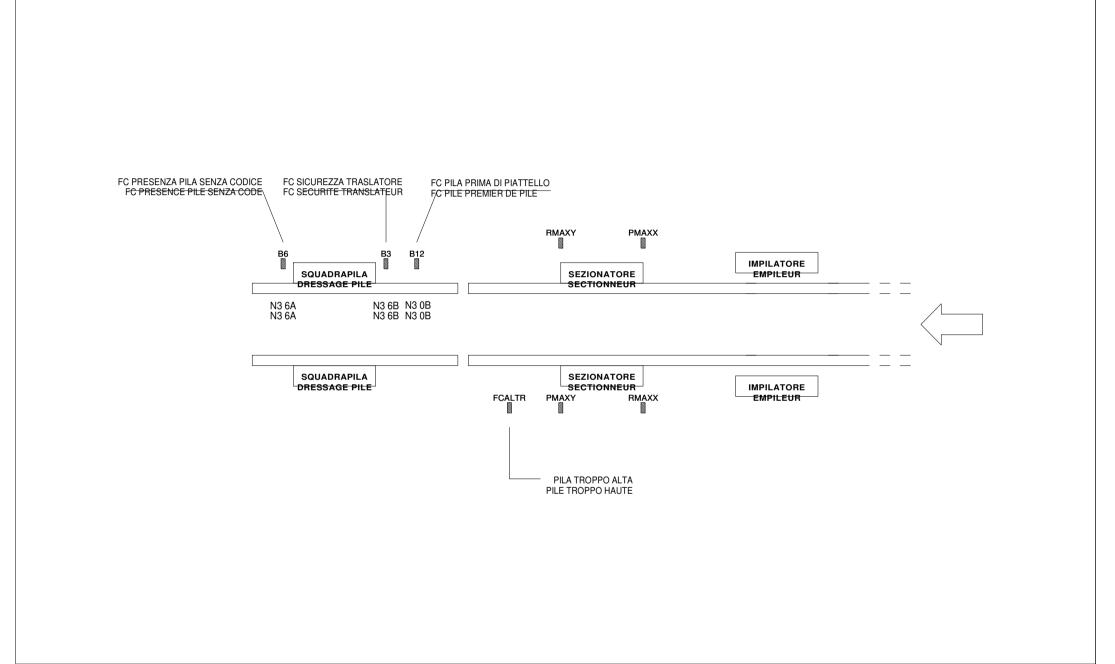
| 1 | Project | : STD SYNTHESIS+EVERY NO CE | | SHEET |
|---|----------|-----------------------------|------------------------------|-------|
| l | Customer | : CORSO CERAME | nr. line : L4 | 131 |
| l | Title | : SERIALE 3TIMBRA | nr. drawing : 011-0482390 L4 | 131 |
| l | C/O | : 2390/2018 | Order : 0482390 | NEXT |
| l | Layout | : | Date : 12/10/2018 | 135 |
| | Designer | : BAGLIERI | Check : BALESTRAZZI | |
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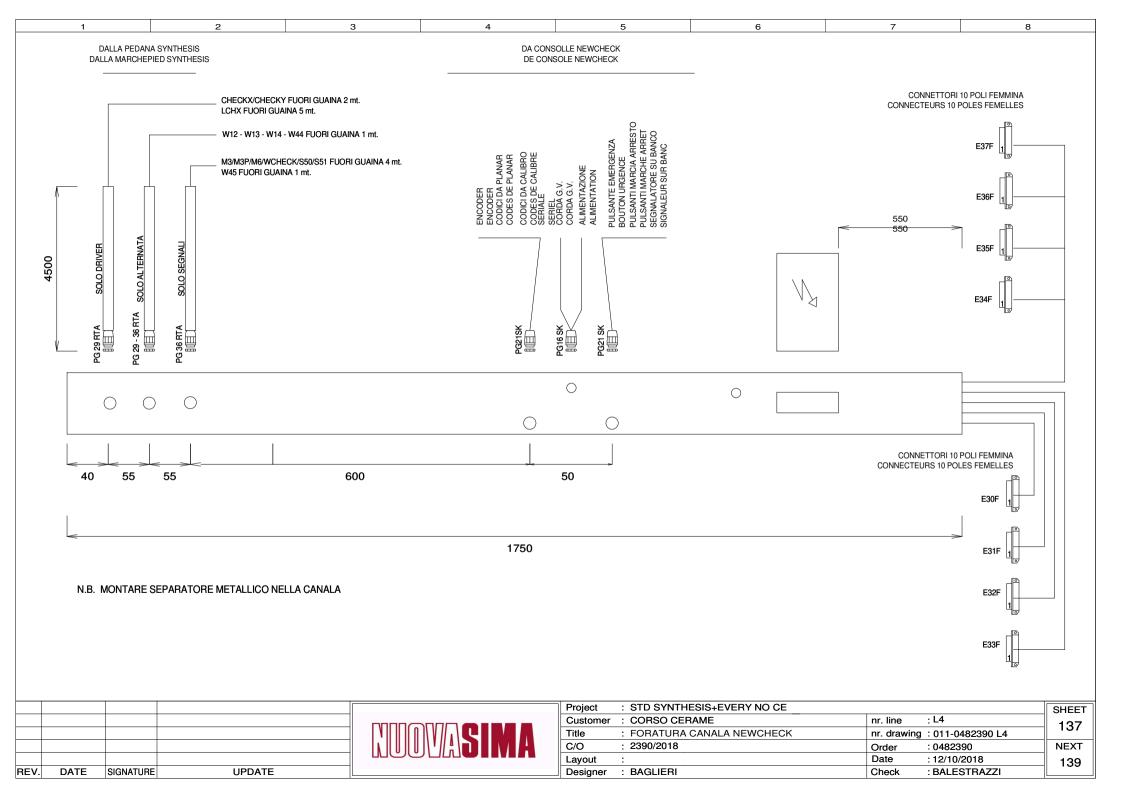


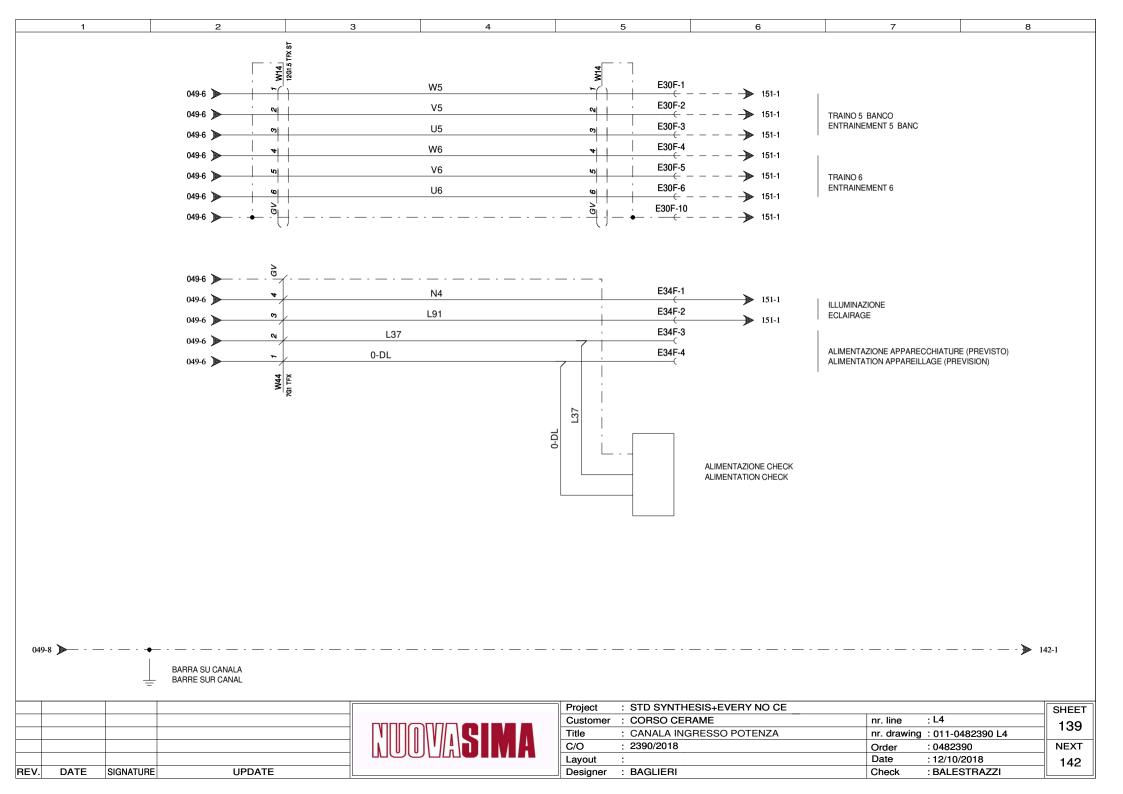


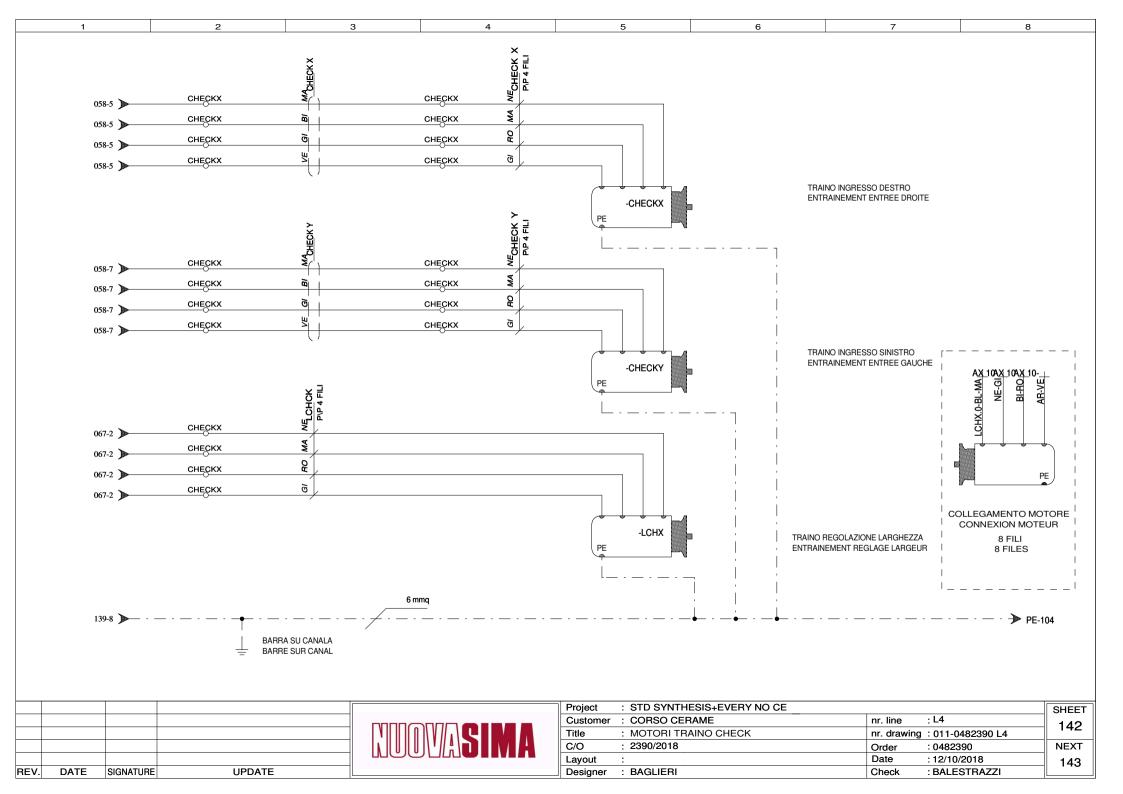
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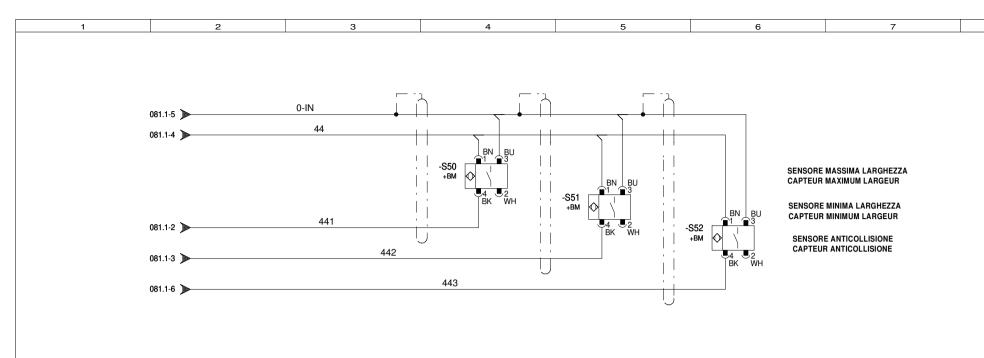


| Project | : STD SYNTHESIS+EVERY NO CE | | SHEET |
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| Customer | : CORSO CERAME | nr. line : L4 | 144 |
| Title | : LAY OUT TRASLATORE INGRESSO CPK | nr. drawing : 011-0482390 L4 | 144 |
| C/O | : 2390/2018 | Order : 0482390 | NEXT |
| Layout | : | Date : 12/10/2018 | 144 |
| Designer | : BAGLIERI | Check : BALESTRAZZI | |
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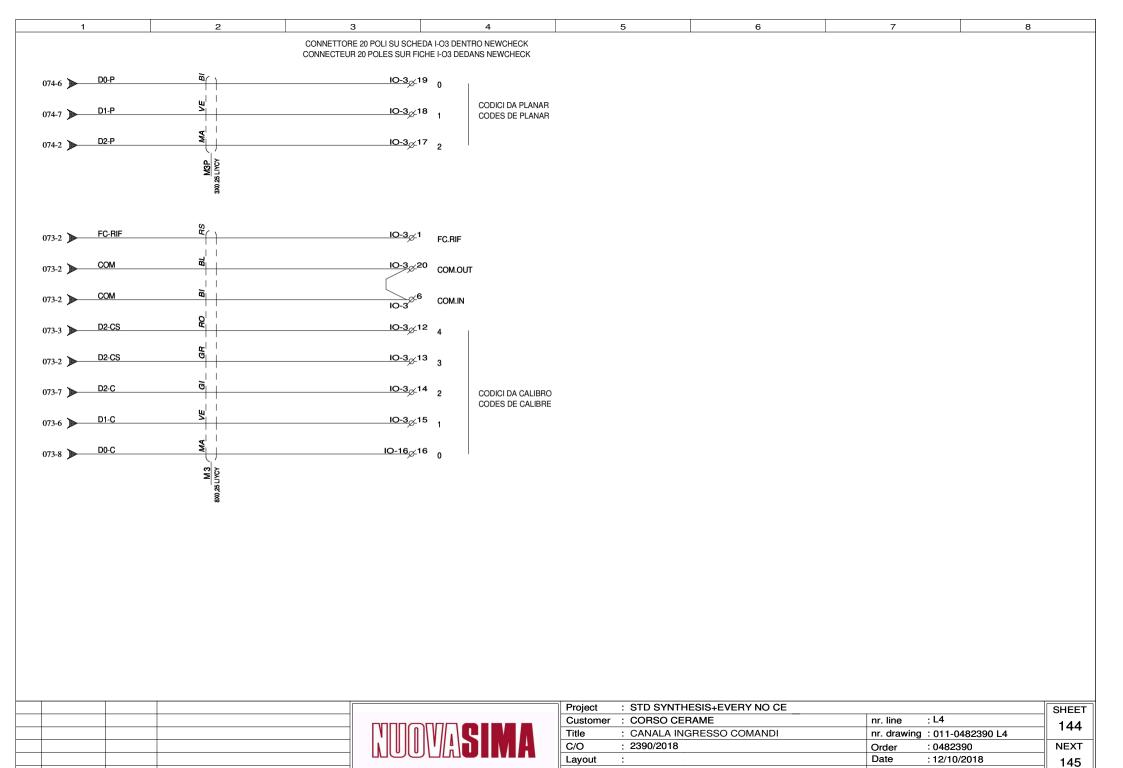




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| Project | : STD SYNTHESIS+EVERY NO CE | | SHEET |
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| Customer | : CORSO CERAME | nr. line : L4 | 143 |
| Title | : SENSORI ANTICOLLISIONE CHECK | nr. drawing : 011-0482390 L4 | 143 |
| C/O | : 2390/2018 | Order : 0482390 | NEXT |
| Layout | : | Date : 12/10/2018 | 144 |
| Designer | : BAGLIERI | Check : BALESTRAZZI | |



Designer : BAGLIERI

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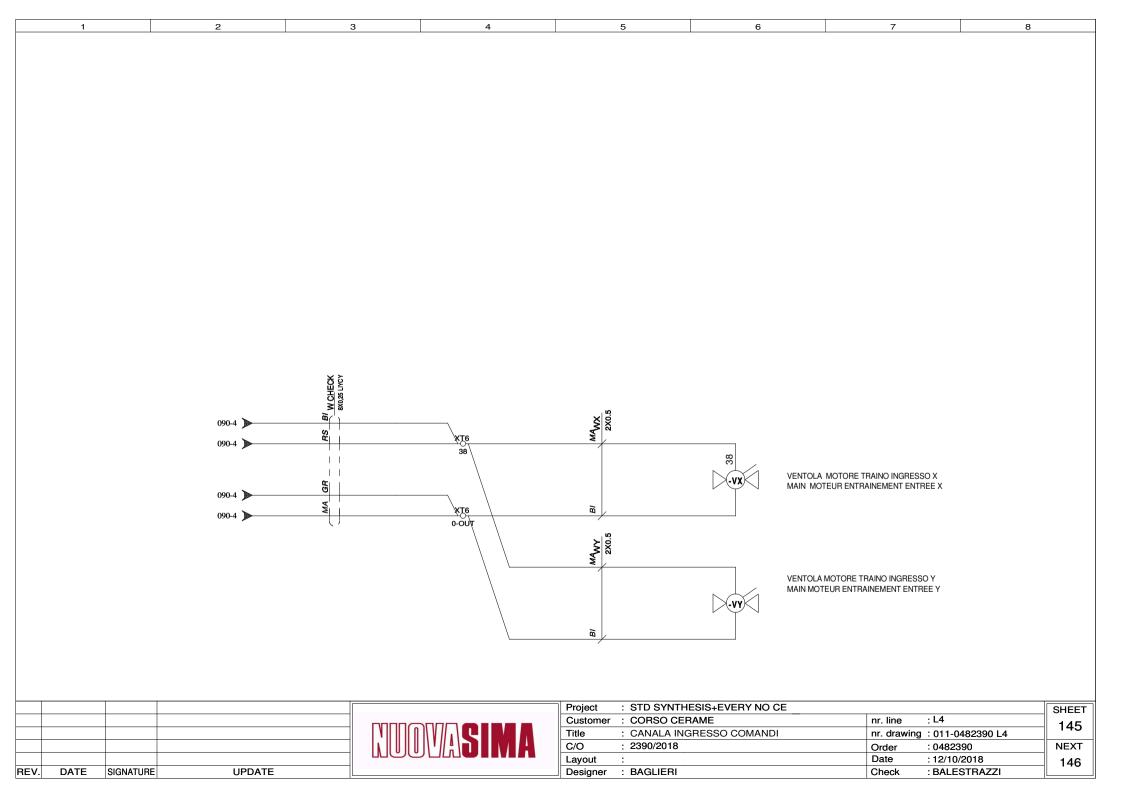
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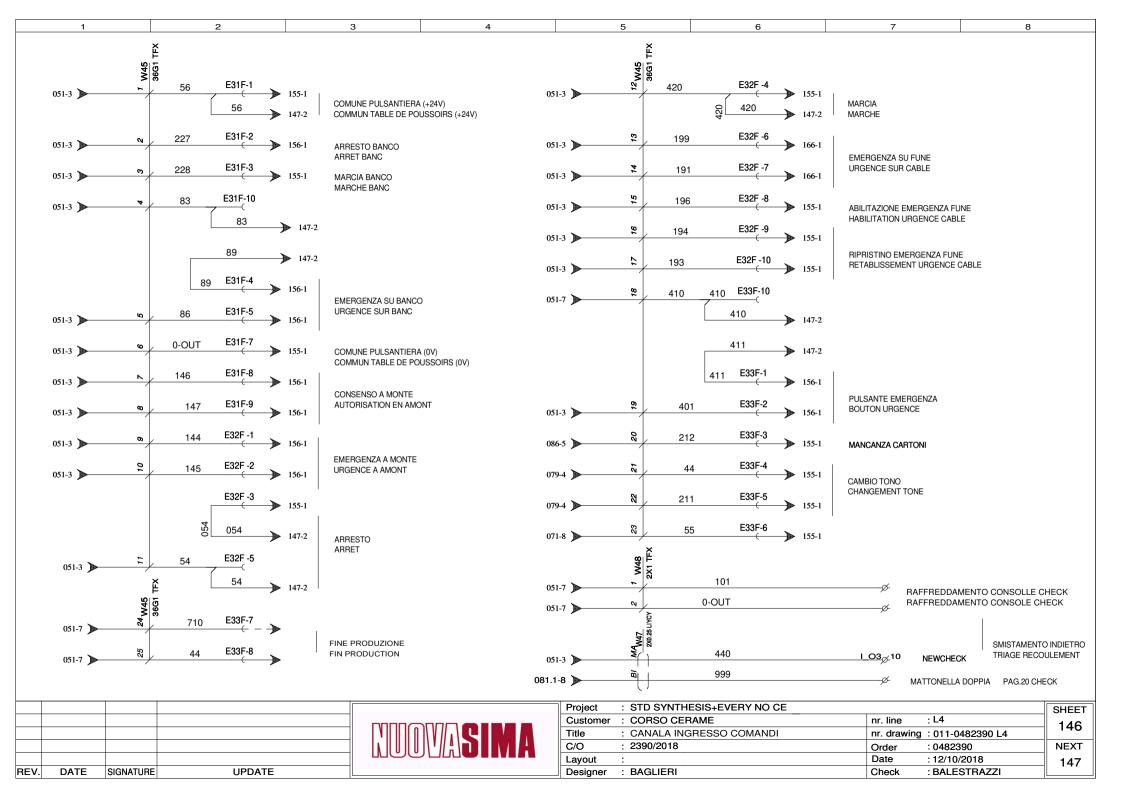
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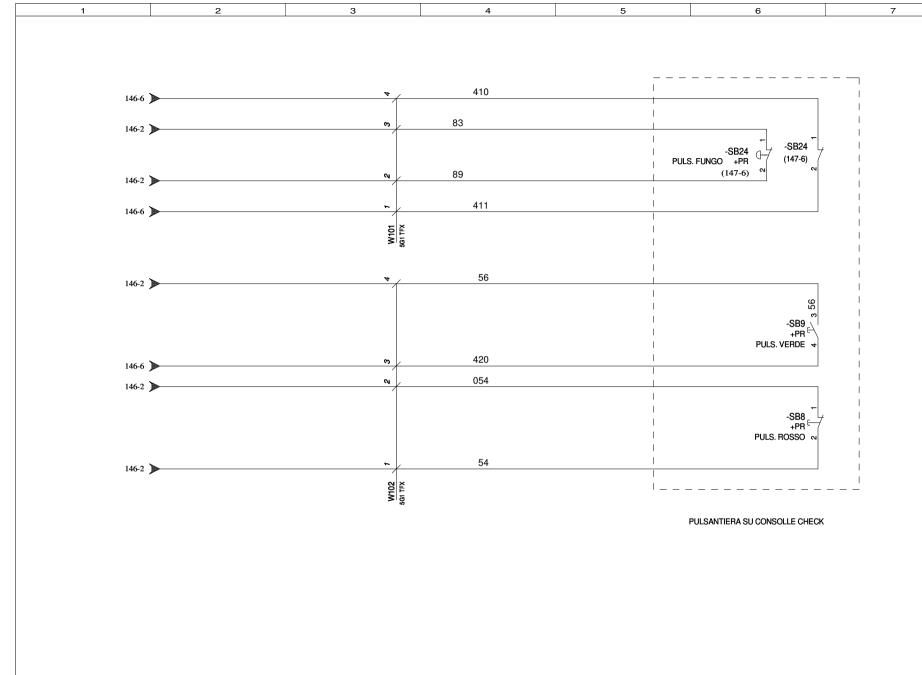
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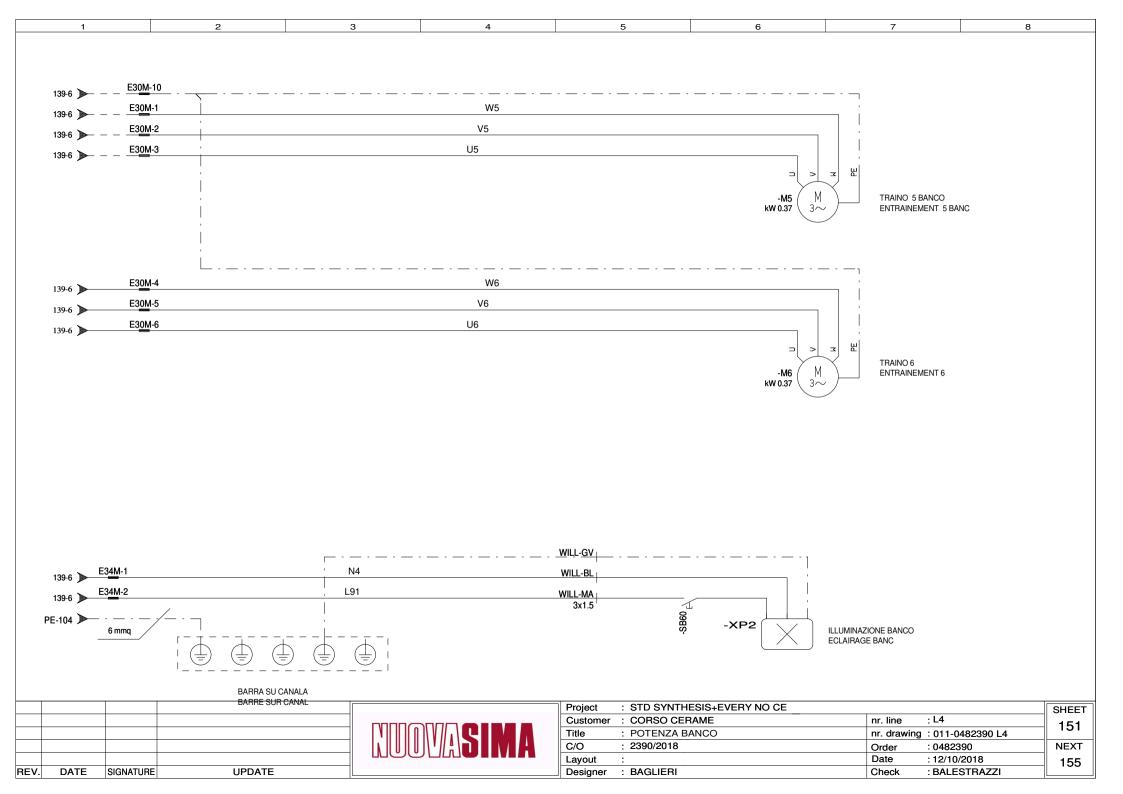


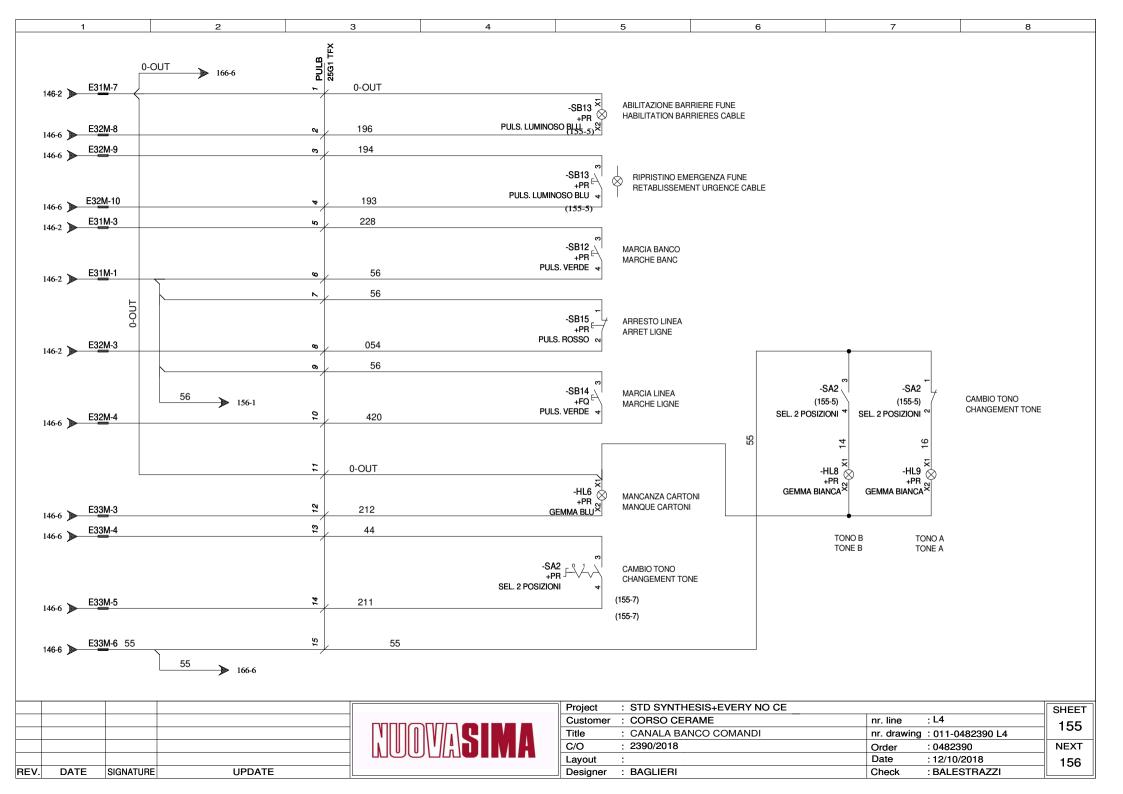


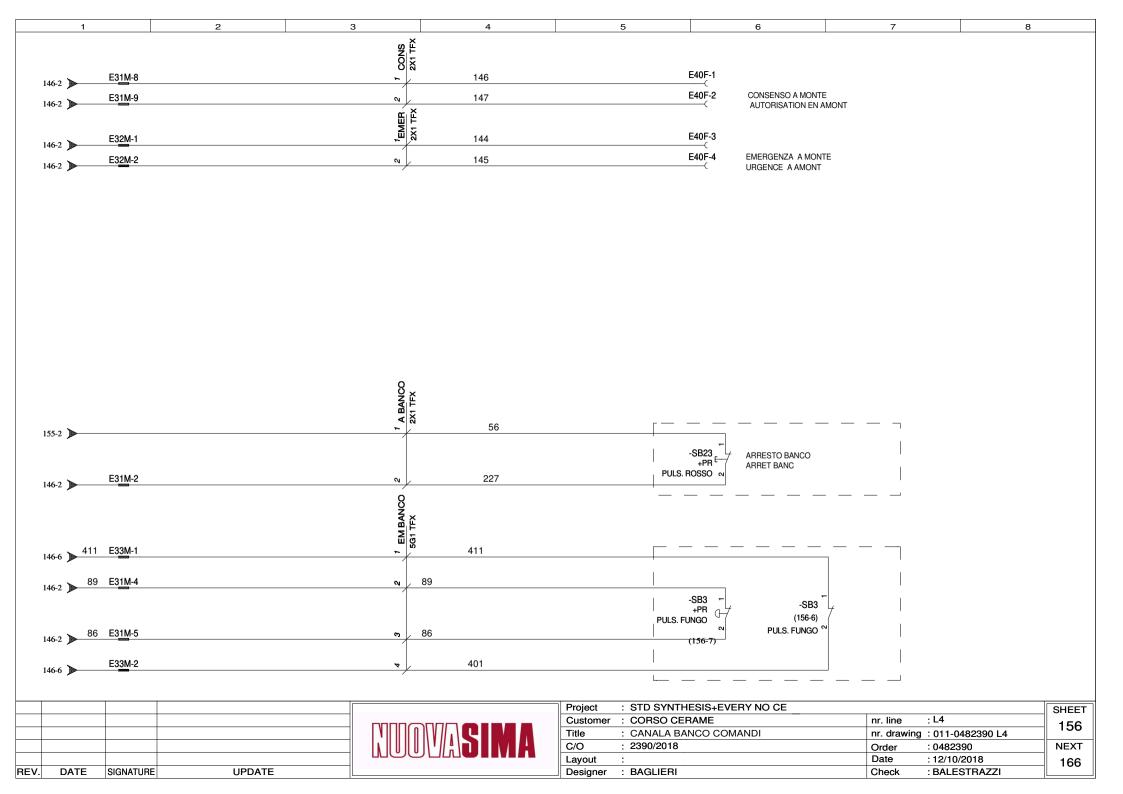
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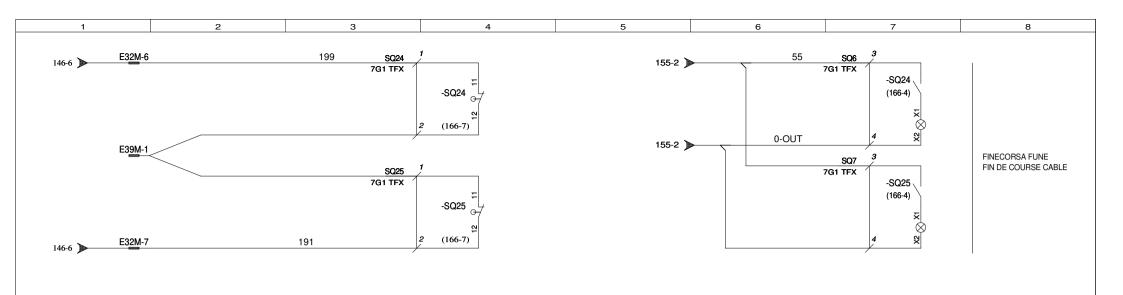


| : STD SYNTHESIS+EVERY NO CE | | SHEET |
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| : CORSO CERAME | nr. line : L4 | 147 |
| : CANALA INGRESSO COMANDI | nr. drawing: 011-0482390 L4 | 147 |
| : 2390/2018 | Order : 0482390 | NEXT |
| : | Date : 12/10/2018 | 151 |
| : BAGLIERI | Check : BALESTRAZZI | |
| | : CORSO CERAME : CANALA INGRESSO COMANDI : 2390/2018 : | : CORSO CERAME nr. line : L4 : CANALA INGRESSO COMANDI nr. drawing : 011-0482390 L4 : 2390/2018 Order : 0482390 : Date : 12/10/2018 |





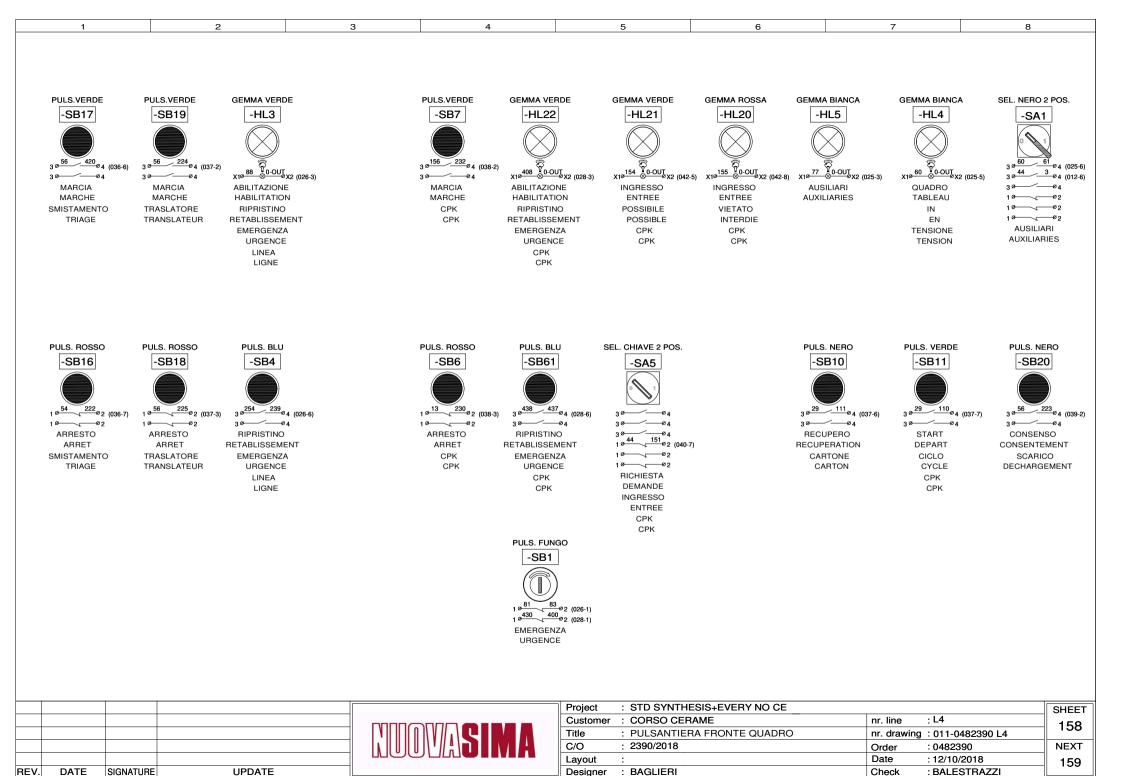




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| Project | : STD SYNTHESIS+EVERY NO CE | | SHEET |
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| Custon | er : CORSO CERAME | nr. line : L4 | 166 |
| Title | : MICRO FUNE | nr. drawing : 011-0482390 L4 | 100 |
| C/O | : 2390/2018 | Order : 0482390 | NEXT |
| Layout | : | Date : 12/10/2018 | 166 |
| Design | er : BAGLIERI | Check : BALESTRAZZI | |

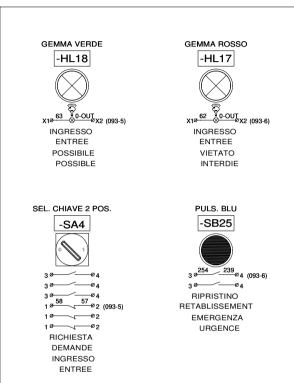


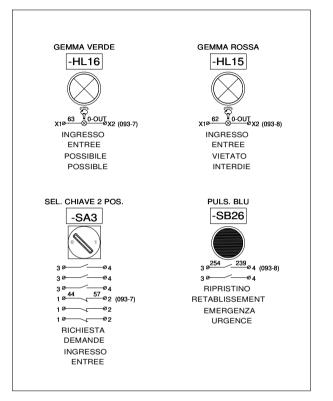
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PULSANTIERA LATO X TABLE DE POUSSOIRS COTE X

PULSANTIERA LATO Y TABLE DE POUSSOIRS COTE Y

EMERGENZA SU CPK URGENCE SUR CPK









PULSANTIERA SU CHECK TABLE DE POUSSOIRS SUR CHECK

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| ٦ | Project | : STD SYNTHESIS+EVERY NO CE | | | SHEET |
|---|----------|-----------------------------|-------------|------------------|-------|
| | Customer | : CORSO CERAME | nr. line | : L4 | 159 |
| | Title | : PULSANTIERE SU LINEA | nr. drawing | : 011-0482390 L4 | 139 |
| | C/O | : 2390/2018 | Order | : 0482390 | NEXT |
| | Layout | : | Date | : 12/10/2018 | 160 |
| | Designer | : BAGLIERI | Check | : BALESTRAZZI | |

PULSANTIERE SU BANCO TABLE DE POUSSOIRS SUR BANC

PULS. VERDE PULS. ROSSO -SB14 -SB15 3 Ø 420 Ø 4 (155-5) 1 ø 56 054 ø 2 (155-5) MARCIA ARRESTO MARCHE ARRET

MARCIA LINEA LIGNE

PULS. VERDE -SB12 3 ø 228 56 ø 4 (155-5) MARCHE BANCO BANC RETABLISSEMENT URGENCE CABLE

PULS. LUMINOSO BLU **GEMMA BIANCA** -SB13 -HL9 X10 16 0-OUT X2 (155-7) ____ø4 TONO A 1 Ø 2 X1 Ø Ø X2 (155-5) TONE A RIPRISTINO EMERGENZA FUNE

GEMMA BIANCA SEL. 2 POSIZIONI -HL8 -SA2 X19 14 ♥ 0-OUT X2 (155-7) 3 Ø 4 (155-5) 3 Ø 55 14 Ø 4 (155-7) 30-04 ТОМО В 1 Ø 2 1 Ø 55 16 Ø 2 (155-7) TONE B 10-02 CAMBIO TONO

GEMMA BLU -HL6 MANCANZA CARTONI MANQUE CARTONI

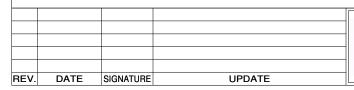
LINEA

LIGNE

PULS. FUNGO -SB3 1 9 2 (156-7) **EMERGENZA** URGENCE



CHANGEMENT TONE A - B A - B





| Project | : STD SYNTHESIS+EVERY NO CE | | SHEET |
|----------|-----------------------------|-----------------------------|-------|
| Customer | : CORSO CERAME | nr. line : L4 | 160 |
| Title | : PULSANTIERE SU BANCO | nr. drawing: 011-0482390 L4 | 100 |
| C/O | : 2390/2018 | Order : 0482390 | NEXT |
| Layout | : | Date : 12/10/2018 | 161 |
| Designer | : BAGLIERI | Check : BALESTRAZZI | |

PULS. VERDE PULS. ROSSO PULS. FUNGO

-SB9

-SB8

-SB24

-SB26

-SB26

-SB24

-SB26

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| Project | : STD SYNTHESIS+EVERY NO CE | | SHEET |
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| Customer | : CORSO CERAME | nr. line : L4 | 161 |
| Title | : PULSANTIERA SU CANALA INGRESSO | nr. drawing : 011-0482390 L4 | 101 |
| C/O | : 2390/2018 | Order : 0482390 | NEXT |
| Layout | : | Date : 12/10/2018 | 161 |
| Designer | : BAGLIERI | Check : BALESTRAZZI | |
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| | | DEST. | | FILO | PAGINA | ORIG. | PIN | | |
| | | E1M/1 | | W 5 | 017.7 | -INV5/W/T3 | 1 | 1 | M4 Codice Sezione 1.5 Fil 4G1.5 TFX ST |
| | | E1M/2 | | V5 | 017.7 | -INV5/V/T2 | 2 | 2 | |
| | | E1M/3 | | U5 | 017.7 | -INV5/U/T1 | 3 | 3 | |
| | | E1M/4 | | W6 | 018.7 | -INV6/W/T3 | 4 | 1 | M5 Codice Sezione 1.5 4G1.5 TFX ST |
| | | E1M/5 | | V6 | 018.8 | -INV6/V/T2 | 5 | 2 | |
| | | E1M/6 | | U6 | 018.8 | -INV6/U/T1 | 6 | 3 | |
| | | E1M/7 | | L22 | 009.5 | -FU9/3 | 7 | | |
| | | E1M/8 | | N6 | 009.5 | -FU9/1 | 8 | | |
| | | E1M/10 | | L37 | 012.8 | -KM1 | 10 | | |
| | | E1M/11 | | 0-DL | 012.8 | -GS1/N | 11 | | |
| | | E1M/12 | | N4 | 009.6 | -FU10/1 | 12 | | |
| | | E1M/13 | | L91 | 009.6 | -FU10/3 | 13 | | |
| < - | | E1M/14 | | L130 | 012.1 | -KM18 | 14 | | |
| - | | E1M/15 | | L130 | 012.1 | -KM18 | 15 | | |
| 區잉큐양 | קַ כַ | E1M/16 | | L130 | 012.1 | -KM18 | 16 | | |
| Title C/O Layout | Project | E1M/17 | | 0-DL | 012.3 | -GS1/N | 17 | | |
| . | . | E1M/18 | | 0-DL | 012.3 | -GS1/N | 18 | | |
| E1F 2390/2018 | TD SY | E1M/19 | | 0-DL | 012.3 | -GS1/N | 19 | - | |
| 18 5 | NTHE | E1M/20 | | L34 | 009.4 | -FU51/8 | 20 | - | |
| | SIS+E\ | E1M/21 | | L35 | 009.4 | -FU51/2 | 21 | - | |
| | STD SYNTHESIS+EVERY NO CE | E1M/22 | | L36 | 009.4 | -FU51/4 | 22 | - | |
| | (S) | -U1/3 | | L131 | 012.2 | -U1/3 | 23 | - | |
| | | E1M/24 | | N7 | 009.4 | -FU51/6 | 24 | - | |
| | | E1M-PE | PE | | 017.7 | -INV6 | GV | | |
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| TURE | | | | W2 Codice Sezione Fili 12 12G1.5 TFX | | 6 | | W 5 | 049.2 | E1F/1 | 1 | | |
| | | | | | | 5 | | V5 | 049.2 | E1F/2 | 2 | | |
| | | | | | | 4 | | U5 | 049.2 | E1F/3 | 3 | | |
| UPDATE | | | | | | 3 | | W6 | 049.2 | E1F/4 | 4 | | |
| Ĭ | | | | | | 2 | | V6 | 049.2 | E1F/5 | 5 | | |
| | | | | | | 1 | | U6 | 049.2 | E1F/6 | 6 | | |
| | | | | W4 Codice Sezione 1.5 Fili 3 3G1.5 TFX | | MA | XT5/464 | L22 | 049 - 1 | E1F/7 | 7 | | |
| | | | | | | BL | XT5/465 | N6 | 049.1 | E1F/8 | 8 | | |
| 2 | | | | W330 Codice Sezione 0 Fili 7 | | 4 | | L37 | 049 - 1 | E1F/10 | 10 | | |
| ال | \frac{1}{3} | 3 | | | | 3 | | 0-DL | 049 - 1 | E1F/11 | 11 | | |
| 5 | | | | | | 2 | | N4 | 049 - 1 | E1F/12 | 12 | | |
| | <u></u> | | | L | | 1 | | L91 | 049 - 1 | E1F/13 | 13 | | |
| | | | | | | | E1M/15 | L130 | 053 - 1 | E1F/14 | 14 | | |
| | | | | | | | E1M/14 | L130 | 053 - 1 | E1F/15 | 15 | | |
| Layout | 2 H | Cus | P _C | | | | | L130 | 053 · 1 | E1F/16 | 16 | | |
| Layout | C te | tomer | 2 | | | | E1M/18 | 0-DL | 053 - 1 | E1F/17 | 17 | | |
| | 239 | 8 | STI | | | | E1M/17 | 0-DL | 053 - 1 | E1F/18 | 18 | | |
| | 0/2018 | RSO C | NAS. | | | | | 0-DL | 053 - 1 | E1F/19 | 19 | | |
| | : E1M | ERAM | HESIS | W7 Codice Sezione 0 Fili 5 5G2.5 TFX | | MA | PWRD3/1 | L34 | 096 - 1 | E1F/20 | 20 | | |
| | | m | S+EVE | | | BL | PWRD3/2 | L35 | 096 - 1 | E1F/21 | 21 | | |
| | | | BY NO | | | NE | PWRD3/3 | L36 | 096 - 1 | E1F/22 | 22 | | |
| | | | SH SH | | | GR | PWRD3/4 | N7 | 096 - 1 | E1F/24 | 24 | | |
| | | | | | | GV | XT5-466 PE | | 049.2 | E1F-PE | | | |
| | | | | | | GV | PWRD3-5 | | | | | | |
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| TURE | W1A Codice Sezione 0 Fili 6 3X2XAWG24 | NE | -D9 - AP2/3 | | 053 - 1 | E2F/1 | 1 |
| | | RO | -D9 - AP2/4 | | 053 - 1 | E2F/2 | 2 |
| | | NE1 | -D9 - AP2/5 | | 053 · 1 | E2F/3 | 3 |
| UPDATE | | VE | -D9 - AP2/6 | | 053 · 1 | E2F/4 | 4 |
| ATE | | ВІ | -D9 - AP2/7 | | 053 · 1 | E2F/5 | 5 |
| | W25A Codice Sezione 0 Fili 6 3X2XAWG24 | NE | -D9 - AP3/3 | | 053.1 | E2F/6 | 6 |
| | | RO | -D9 - AP3/4 | | 053 · 1 | E2F/7 | 7 |
| | | | -D9 - AP3/5 | | 053.1 | E2F/8 | 8 |
| | | VE | -D9 - AP3/6 | | 053 - 1 | E2F/9 | 9 |
| | | | -D9 - AP3/7 | | 053 - 1 | E2F/10 | 10 |
| | | | 11 | | 053 · 1 | E2F-11 | |
| | | | | | | E2F-11 | |
| | | | 12 | 2 | 053 · 1 | E2F-12 | |
| | | | | | | E2F-12 | |
| Project Custome Title C/O Layout Designer | PCS3 Codice Sezione Fili 36 36G1 TFX | 14 | XT3/ | 199 | 051 - 1 | E2F/13 | 13 |
| Project Customer Title C/O Layout Designer | | 15 | XT3/ | 191 | 051 - 1 | E2F/14 | 14 |
| | | 16 | XT3/ | 196 | 051 - 1 | E2F/15 | 15 |
| STD SYNT CORSO C E2M 2390/2018 BAGLIERI | | 17 | XT3/ | 194 | 051 - 1 | E2F/16 | 16 |
| THESI ERAN | | 18 | XT3/ | 193 | 051 - 1 | E2F/17 | 17 |
| S+EVE | CSMIS Codice Sezione 0.25 Fili 4 4X0.25 LIYCY | ВІ | -DRIVER11A | ′ 3 | 059.5 | E2F/22 | 22 |
| STD SYNTHESIS+EVERY NO CE CORSO CERAME E2M 2390/2018 | | MA | -DRIVER11A | 4 44 | 059.6 | E2F/23 | 23 |
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| ### M20V | | | | DEST. | FILO | PAGINA | ORIG. | PIN | |
| - M20/W U20 100-1 E3F/3 3 8 E3M/8 O-DL 099-1 E3F/7 7 7 E3M/7 O-DL 099-1 E3F/8 8 E3M/10 L131 099-1 E3F/9 9 E3M/9 L131 099-1 E3F/10 10 E3M/9 L131 099-1 E3F/10 10 E3M/9 L131 099-1 E3F/11 11 E3F/8 E3M/9 E3 | ! | M 20 Codice Sezione 1.5 Fili 4 4G1.5 TFX ST | 1 | -M20/U | W20 | 100 - 1 | E3F/1 | 1 | |
| E3M/8 | | | 2 | -M20/V | V20 | 100 - 1 | E3F/2 | 2 | |
| E3M/7 | | | 3 | -M20/W | U20 | 100 · 1 | E3F/3 | 3 | |
| E3M/10 L131 099.1 E3F/9 9 E3M/9 L131 099.1 E3F/10 10 PWRD3/L1 L31 099.1 E3F/11 11 ### PWRD3/L2 L32 099.1 E3F/12 12 PWRD3/L3 L33 099.1 E3F/13 13 PWRD3/L3 L33 099.1 E3F/14 14 ### PWRD3/L3 L33 099.1 E3F/14 ### PWRD3/L3 L33 099.1 E3F/14 14 ### PWRD3/L3 L33 099.1 E3F/14 ### PWRD3/L3 L33 L33 099.1 E3F/14 ### PWRD3/L3 L33 L33 099.1 E3F/14 ### PWRD3/L3 L3 L33 099.1 E3F/14 # | | | | E3M/8 | 0-DL | 099 - 1 | E3F/7 | 7 | |
| ESM/9 L131 099.1 E3F/10 10 ALCOL SCIT TO SCI TO SCIT | | | | E3M/7 | 0-DL | 099 - 1 | E3F/8 | 8 | |
| ALCOL SUBJOURNAL SERVICE 1.5 FB 3 AMA PWRD3/L1 L31 099.1 E3F/12 12 PWRD3/L2 L32 099.1 E3F/13 13 PWRD3/L3 L33 099.1 E3F/13 13 PWRD3/L3 L32 099.1 E3F/14 14 WB 301.5 TFK 15 GR PWRD3/L1 L12 099.6 E3F/15 15 BL N5 099.6 E3F/16 16 GV -M20/PE 100.1 E3F/4 4 USYNC SUBJOURNAL CORD SUBJOURNAL CO | | | | E3M/10 | L131 | 099.1 | E3F/9 | 9 | |
| BL PWRD3/L2 L32 099·1 E3F/12 12 NE PWRD3/L3 L33 099·1 E3F/13 13 PWRD3/L3 L33 099·1 E3F/14 14 PWRD3/L3 L33 099·1 E3F/14 PWRD3/L3 L33 099·1 E3F/15 PWRD3/L3 | | | | E3M/9 | L131 | 099 - 1 | E3F/10 | 10 | |
| Project : STD SYNTHESIS+EVERY NO CE CO | | ALCOL Codice Sezione 0 Fili 5 5G2.5 TFX | MA | PWRD3/L1 | L31 | 099.1 | E3F/11 | 11 | |
| Project : STD SYNTHESIS+EVERY NO CE Title : ESM Project 2390/2018 Project Pr | | | BL | PWRD3/L2 | L32 | 099 · 1 | E3F/12 | 12 | |
| Project : STD SYNTHESIS+EVERY NO CE Customer : CORSO CERAME Title : E3M Layout : 2390/2018 Date Date | | | NE | PWRD3/L3 | L33 | 099 - 1 | E3F/13 | 13 | |
| Project : STD SYNTHESIS+EVERY NO CE Customer : CORSO CERAME Dride : ESM Order Order Order | | | GR | PWRD3/N | N3 | 099 - 1 | E3F/14 | 14 | |
| Marie Mari | | W8 Codice Sezione 1.5 Fili 3 3G1.5 TFX | MA | | L12 | 099.6 | E3F/15 | 15 | |
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| SIGNATION | PCS5 Codice Sezione Fili 18 18G1 TFX | 2 | XT5/24 | 62 | 093 - 1 | E11F/1 | 1 | |
| | | 9 | XT5/25 | 63 | 093 - 1 | E11F/2 | 2 | |
| | | 4 | XT5/26 | 0-OUT | 093 - 1 | E11F/3 | 3 | |
| ATT | | 5 | XT5/27 | 58 | 093 - 1 | E11F/4 | 4 | |
| ATE | | 6 | XT5/29 | 253 | 093 - 1 | E11F/5 | 5 | |
| | | 7 | XT5/30 | 254 | 093 - 1 | E11F/6 | 6 | |
| | I | 8 | XT5/31 | 239 | 093 - 1 | E11F/7 | 7 | |
| | | | E11M/9 | 44 | 049 - 1 | E11F/8 | 8 | |
| | | | E11M/8 | 44 | 049.1 | E11F/9 | 9 | |
| | | | XT4/5 | 44 | 049 - 1 | E11F/10 | 10 | |
| | | | XT4/56 | 0-OUT | 071 - 1 | E11F/11 | 11 | |
| | | | XT4/50 | 38 | 090 - 1 | E11F/12 | 12 | |
| | | | -NODO2-OUT/+ | 55 | 071 - 1 | E11F/13 | 13 | |
| | PCS3 Codice Sezione Fili 36 36G1 TFX | 1 | XT3/ | 56 | 051 -1 | E11F/14 | 14 | |
| Project Customer Title C/O Layout | | 2 | XT3/ | 227 | 051 -1 | E11F/15 | 15 | |
| mer # | | 3 | XT3/ | 228 | 051 -1 | E11F/16 | 16 | |
| STD SYNT CORSO CI E11M 2390/2018 | | 4 | XT3/ | 83 | 051 -1 | E11F/17 | 17 | |
| SYNTH SO CE SO CE 2018 | | 5 | XT5/ | 86 | 051 -1 | E11F/18 | 18 | |
| RAME | | 19 | XT3/ | 440 | 051 - 1 | E11F/19 | 19 | |
| STD SYNTHESIS+EVERY NO CE CORSO CERAME E11M 2390/2018 | | 6 | XT3/ | 0-OUT | 051 -1 | E11F/20 | 20 | |
| NOO | | 7 | XT3/ | 146 | 051 -1 | E11F/21 | 21 | |
| | | 8 | XT3/ | 147 | 051 - 1 | E11F/22 | 22 | |
| | | 9 | XT3/ | 144 | 051 - 1 | E11F/23 | 23 | |
| | l | 10 | XT3/ | 145 | 051 - 1 | E11F/24 | 24 | |
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|)F | ORIG. | -FSG/65 | -GS2/V- | -FU41/1 | -FU40/1 | -FU41/2 | -FU40/2 |
| E16F | PAGINA | 012.4 | 012.3 | 012.5 | 012.6 | 012.8 | 012.8 |
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| Customer | : CORSO CERAME | nr. line : L4 | 175 |
| Title | : E16F | nr. drawing : 011-0482390 L4 | 175 |
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| | E17F | |

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| E17M/1 | 55 | 027.2 | -FSG/65 | 1 |
| E17M/2 | 0-OUT | 027.2 | -GS2/V- | 2 |
| E17M/3 | 425 | 027 - 1 | -KA25 | 3 |
| E17M/4 | 55 | 027.5 | -FSG/65 | 4 |
| E17M/5 | 0-OUT | 027.5 | -HL5/X2 | 5 |
| E17M/6 | 426 | 027.4 | -KA26 | 6 |
| E17M/7 | 101 | 010.5 | -FU63/2 | 7 |
| E17M/8 | 0-OUT | 010.3 | -HL20/X2 | 8 |
| | 1000 | 046.6 | E21F/24 | 9 |
| E17M/14 | 52 | 028 - 2 | -SB1/2 | 14 |
| E17M/15 | 401 | 028.2 | E21F/4 | 15 |
| E17M/19 | 420 | 036.5 | -SB17/4 | 19 |
| E17M/18 | 54 | 036.7 | -SB16/1 | 18 |
| E17M/23 | 24V | 012.7 | -FU41/2 | 23 |
| E17M/24 | ov | 012.7 | -FU40/2 | 24 |

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| URE | PCS5 Codice Sezione Fili 18 | 2 | XT2/ | 55 | 091 - 1 | E17F/1 | 1 |
| | | 3 | XT2/ | 0-OUT | 091 -1 | E17F/2 | 2 |
| | | 4 | XT5/ | 425 | 091 -1 | E17F/3 | 3 |
| UPDATE | | 10 | | 55 | 092 - 1 | E17F/4 | 4 |
| TE | | 3 | XT5/ | 0-OUT | 092 - 1 | E17F/5 | 5 |
| | Desa | 11 | | 426 | 092 - 1 | E17F/6 | 6 |
| | PCS3 Codice Sezione Fili 36 36G1 TFX | 20 | XT3/ | 101 | 051.5 | E17F/7 | 7 |
| F2 | | 21 | XT3/ | 0-OUT | 051.5 | E17F/8 | 8 |
| | ' | 1 | XT5/ | 52 | 051.5 | E17F/14 | 14 |
| | | 13 | XT3/ | 401 | 051 - 1 | E17F/15 | 15 |
| | | 11 | XT3/ | 54 | 051 - 1 | E17F/18 | 18 |
| | | 12 | XT3/ | 420 | 051 - 1 | E17F/19 | 19 |
| | ALIN7 Codice Sezione Fili 2 2X0.5 TFX | МА | -NODO2/24 | 24V | 071 -1 | E17F/23 | 23 |
| | ' | ВІ | -NODO2/0V | ov | 071 - 1 | E17F/24 | 24 |
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Localizzazione

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| DEST. | FILO | PAGINA | ORIG. | PIN |
|---------|-------|--------|---------|-----|
| E18M/1 | | 046.6 | AP3/24 | 1 |
| E18M/2 | | 046.6 | AP3/25 | 2 |
| E18M/3 | | 046.6 | AP3/22 | 3 |
| E18M/4 | | 046.6 | AP3/23 | 4 |
| E18M/5 | | 046.6 | AP3/21 | 5 |
| E18M/6 | | 046.6 | E18M/6 | 6 |
| E18M/9 | 0-OUT | 010.2 | -GS2/V- | 9 |
| E18M/10 | 99 | 010.4 | -FU60/2 | 10 |
| E18M/11 | 55 | 012.4 | -FSG/65 | 11 |
| E18M/12 | 0-OUT | 012.4 | -GS2/V- | 12 |
| E18M/13 | 55 | 029.7 | -FSG/65 | 13 |
| E18M/14 | 0-OUT | 012.4 | -GS2/V- | 14 |
| E18M/15 | 0-IN | 012.7 | -FU40/1 | 15 |
| E18M/16 | 44 | 012.6 | -FU41/1 | 16 |

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| M3/4 131.2 E18F/2 2 NET M3/1 131.2 E18F/3 3 M3/2 131.2 E18F/4 4 M3/5 131.2 E18F/6 6 E18F/6 131.2 E18F/6 6 C-OUT 134.1 E18F/10 10 XTC/444 99 134.1 E18F/10 10 XTC/444 99 134.1 E18F/10 10 AAA 55 133.1 E18F/11 11 AA 55 133.1 E18F/11 11 AA 55 133.1 E18F/11 11 AA 56 133.1 E18F/11 11 AA 57 TOO MAA TOO MAA TOO TO | | | | [| Vanada | | E18 | ВМ | |
| M3/4 131.2 E18F/2 2 NET M3/1 131.2 E18F/3 3 M3/2 131.2 E18F/4 4 M3/5 131.2 E18F/6 6 E18F/6 131.2 E18F/6 6 C-OUT 134.1 E18F/10 10 XTC/444 99 134.1 E18F/10 10 XTC/444 99 134.1 E18F/10 10 AAA 55 133.1 E18F/11 11 AA 55 133.1 E18F/11 11 AA 55 133.1 E18F/11 11 AA 56 133.1 E18F/11 11 AA 57 TOO MAA TOO MAA TOO TO | SIGNATURE | | MODA | | DEST. | FILO | PAGINA | ORIG. | PIN |
| NET NS/1 | RE | | VVZOA Codice Sezione 0 Fili 6 3X2XAWG24 | NE2 | M3/3 | | 131 -2 | E18F/1 | 1 |
| M3/5 131.2 E18F/6 5 E18F/6 131.2 E18F/6 6 QQUT 134.1 E18F/10 10 AAA 55 133.1 E18F/11 11 AAA 55 100.1 E18F/13 13 XTC/444 99 134.1 E18F/10 10 AAA 55 100.1 E18F/13 13 XTC/455 0.OUT 100.1 E18F/13 13 XTC/455 0.OUT 100.1 E18F/14 14 AAA 100.1 E18F/16 16 AAA 100.1 E18F/16 16 AAA 100.1 E18F/16 16 | | | | VE | M3/4 | | 131 -2 | E18F/2 | 2 |
| E18F/6 131.2 E18F/6 6 O-OUT 134.1 E18F/9 9 XTC/444 99 134.1 E18F/10 10 XTC/444 99 134.1 E18F/10 10 AAA 55 133.1 E18F/11 11 BL O-OUT 133.1 E18F/12 12 XTC/ 55 100.1 E18F/13 13 XTC/455 O-OUT 100.1 E18F/13 13 XTC/455 O-OUT 100.1 E18F/14 14 AAA 44 100.1 E18F/16 16 O-OUT 133.1 E18F/12 12 XTC/ 55 100.1 E18F/14 14 O-IN 100.1 E18F/15 15 O-OUT 100.1 E18F/15 15 O-OUT 100.1 E18F/16 16 | | | | NE1 | M3/1 | | 131 -2 | E18F/3 | 3 |
| E18F/6 131.2 E18F/6 6 O-OUT 134.1 E18F/9 9 XTC/444 99 134.1 E18F/10 10 XTC/444 99 134.1 E18F/10 10 AAA 55 133.1 E18F/11 11 BL O-OUT 133.1 E18F/12 12 XTC/ 55 100.1 E18F/13 13 XTC/455 O-OUT 100.1 E18F/13 13 XTC/455 O-OUT 100.1 E18F/14 14 AAA 44 100.1 E18F/16 16 O-OUT 133.1 E18F/12 12 XTC/ 55 100.1 E18F/14 14 O-IN 100.1 E18F/15 15 O-OUT 100.1 E18F/15 15 O-OUT 100.1 E18F/16 16 | UPDATE | | | RO | M3/2 | | 131 -2 | E18F/4 | 4 |
| | 間 | | · | ВІ | M3/5 | | 131 -2 | E18F/5 | 5 |
| XTC /444 99 134.1 E18F/10 10 | | | | • | E18F/6 | | 131 -2 | E18F/6 | 6 |
| MA S5 133.1 E18F/11 11 | | | | | | 0-OUT | 134 - 1 | E18F/9 | 9 |
| MA | | | | | XTC /444 | 99 | 134.1 | E18F/10 | 10 |
| MA | | | AL/O Codice Sezione 2.5 Fili 3 3G2.5 TFX | MA | | 55 | 133.1 | E18F/11 | 11 |
| MA | | | ! | BL | | 0-OUT | 133 - 1 | E18F/12 | 12 |
| MA | | | | | XTC/ | 55 | 100.1 | E18F/13 | 13 |
| MA | | | | | XTC/455 | 0-OUT | 100 - 1 | E18F/14 | 14 |
| Project : STD SYNTHESIS+EVERY NO CE Customer : CORSO CERAME City of 2390/2018 | | | AL/I Codice Sezione Fili 2 2X1 TFX | BL | | 0-IN | 100 - 1 | E18F/15 | 15 |
| STD SYNTHESIS-EVERY NO CE CORSO CERAME E18M CRIM C | | | I | МА | | 44 | 100.1 | E18F/16 | 16 |
| STD SYNTHESIS-EVERY NO CE CORSO CERAME E18M CRIM C | Custon Title C/O Cayout | Project | | | | | | | |
| nr. line : L4 nr. drawing : 011-0482390 L4 Order : 0482390 Date : 12/10/2018 Order : 12/10/2018 | | | | | | | | | |
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| ## : L4 wing : 011-0482390 L4 : 0482390 : 12/10/2018 | | | | | | | | | |
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| E21M/1 E21M/2 E21M/3 E21M/4 E21M/6 E21M/7 E21M/8 E21M/9 E21M/10 E21M/11 E21M/12 | |
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| E21M/3 E21M/4 E21M/5 E21M/6 E21M/7 E21M/8 E21M/10 E21M/11 E21M/12 | E21M/1 |
| E21M/4 E21M/5 E21M/6 E21M/7 E21M/8 E21M/9 E21M/10 E21M/11 E21M/12 | E21M/2 |
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| E21M/6 E21M/7 E21M/8 E21M/9 E21M/11 E21M/12 E21M/13 | E21M/4 |
| E21M/7 E21M/8 E21M/9 E21M/10 E21M/11 E21M/12 | E21M/5 |
| E21M/9 E21M/10 E21M/11 E21M/12 E21M/13 | E21M/6 |
| E21M/10 E21M/11 E21M/12 E21M/13 | E21M/7 |
| E21M/11 E21M/12 E21M/13 | E21M/8 |
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| DEST. | FILO | PAGINA | ORIG. | PIN |
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| E21M/1 | 430 | 028 - 1 | -SB1/1 | 1 |
| E21M/2 | 431 | 026 - 1 | QE1/S11 | 2 |
| E21M/3 | 429 | 028 - 1 | QE5/S11 | 3 |
| E21M/4 | 401 | 028.3 | E17F/15 | 4 |
| E21M/5 | 409 | 028.3 | -KA14/5 | 5 |
| E21M/6 | 24V | 012.8 | -FU41/2 | 6 |
| E21M/7 | ov | 012.8 | -FU40/2 | 7 |
| E21M/8 | 81 | 026 - 1 | -SB1/1 | 8 |
| E21M/9 | | 045.6 | AP3/14 | 9 |
| E21M/10 | | 045.6 | AP3/15 | 10 |
| E21M/11 | | 045.6 | AP3/12 | 11 |
| E21M/12 | | 045.6 | AP3/13 | 12 |
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| E21M/14 | | 045.6 | E21M/14 | 14 |
| | 1000 | 046.6 | E17F/9 | 24 |

| REV. | | | | | | 1 | | | | | | 7 |
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| DATE | | | | | | | | | | E2 ⁻ | 1 M | |
| SIGNATURE | | | | | | | DEST. | | FILO | PAGINA | ORIG. | PIN |
| TURE | | | | | W31 Codice Sezione ₀ Fili ₅ 5G1 TFX | 1 | | | 430 | 130.2 | E21F/1 | 1 |
| | | | | | | 3 | | | 431 | 130.2 | E21F/2 | 2 |
| | | | | | | 4 | XTC /465 | 5 | 429 | 130.2 | E21F/3 | 3 |
| UPDATE | | | | | W340 Codice Sezione Fili 2 2X1 TFX | МА | XTC/273 | | 401 | 134.1 | E21F/4 | 4 |
| ATE | | | | | W430 Codice Sezione Fili 2 2X1 TFX | BL | | | 409 | 135 - 1 | E21F/5 | 5 |
| | | | | | AL IN9 Codice Sezione Fili 2 2X0.5 TFX | MA | -NODO3 | /24 | 24V | 113.1 | E21F/6 | 6 |
| | | | | | | BL | -NODO3 | ′0V | ov | 113.1 | E21F/7 | 7 |
| | _ | | | | | 2 | | | 81 | 130 - 2 | E21F/8 | 8 |
| | | | | | W39 Codice Sezione 0 Fili 6 3X2XAWG24 | NE | -D9 - AP4 | 4/3 | | 099.1 | E21F/9 | 9 |
| | 0 | | | | | RO | -D9 - AP4 | 1/4 | | 099 - 1 | E21F/10 | 10 |
| | 5 | | | | | NE1 | -D9 - AP4 | 4/5 | | 099 · 1 | E21F/11 | 11 |
| | | | | | | VE | -D9 - AP4 | 4/6 | | 099 - 1 | E21F/12 | 12 |
| | | | | | | ВІ | -D9 - AP4 | 1/7 | | 099 - 1 | E21F/13 | 13 |
| | | | | | | | | 14 | | 099 - 1 | E21F-14 | |
| Designer | Layou | င် ဝ | Customer | Projec | | | | | | | E21F-14 | |
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| BAGLIERI | Ì | 2390/2018 | CORSO CERAME | TINAS | | | | | | | | |
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| :BALESTRAZZI | : 12/10/2018 | Order : 0482390 | . 011-0 | | | | | | | | | |
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