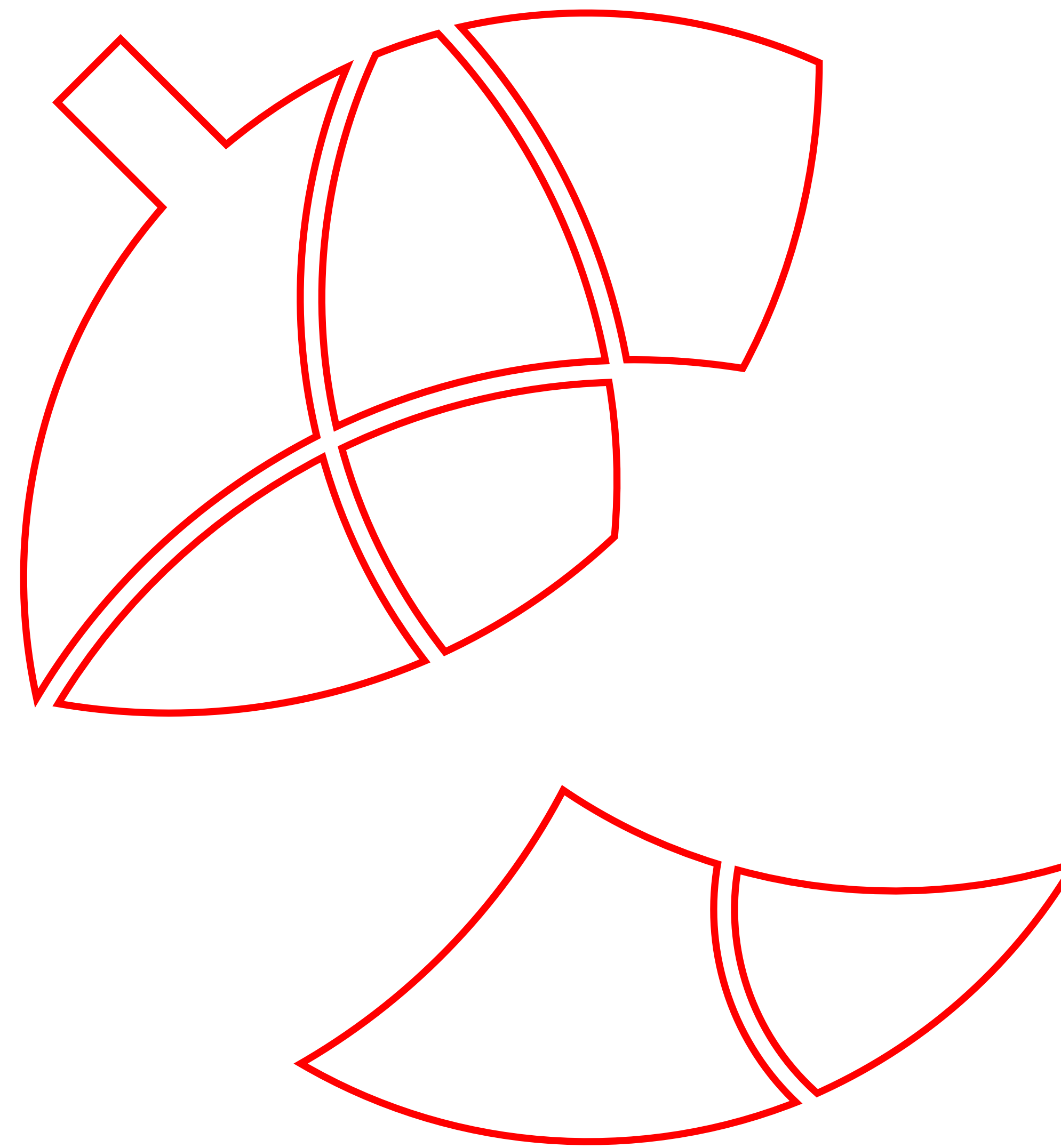


CUTTING PASS # 1

~~1-0.023MM-HEIGHT-0.023MM~~

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

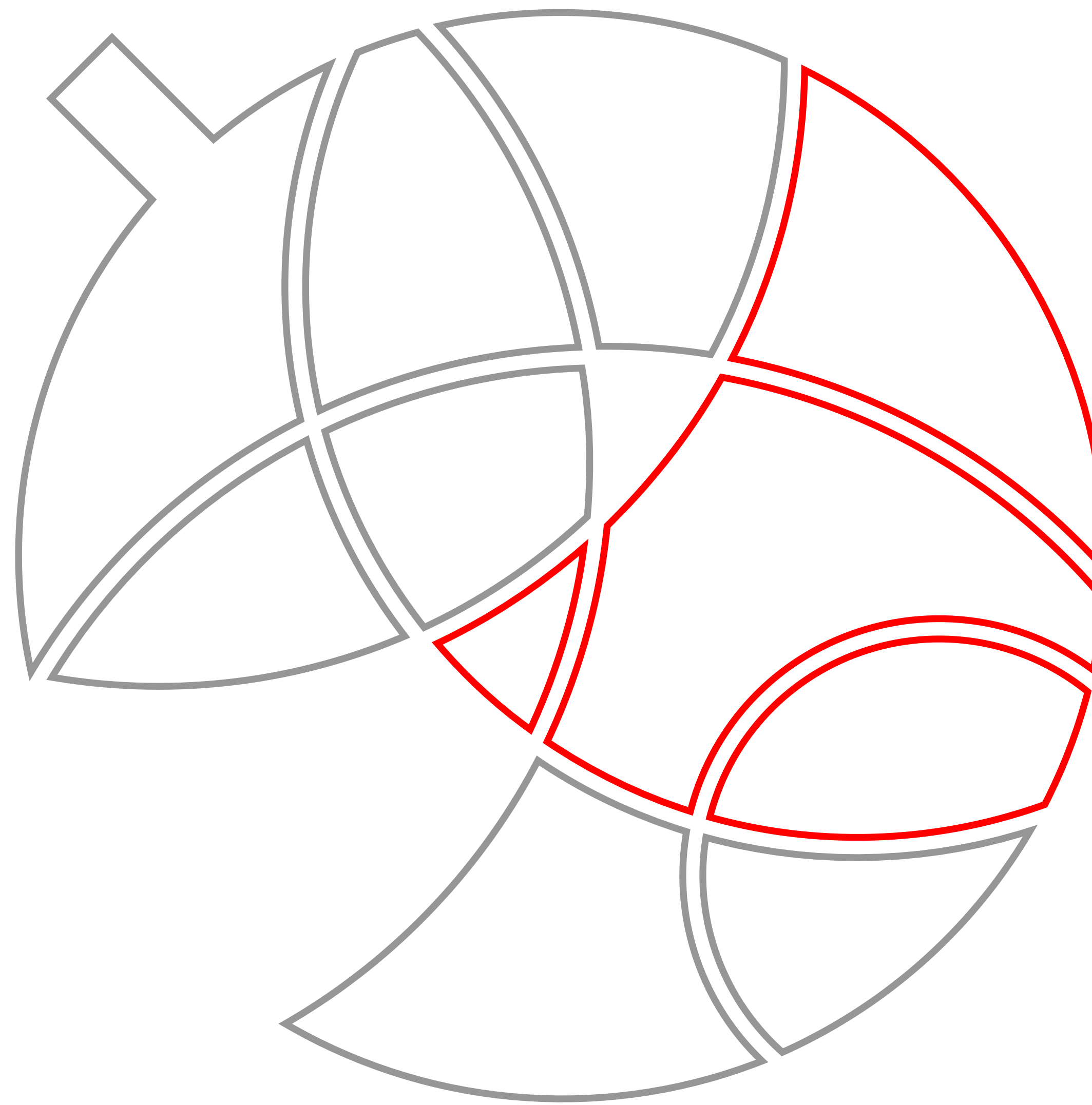
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.023 MM

CUTTING PASS # 2

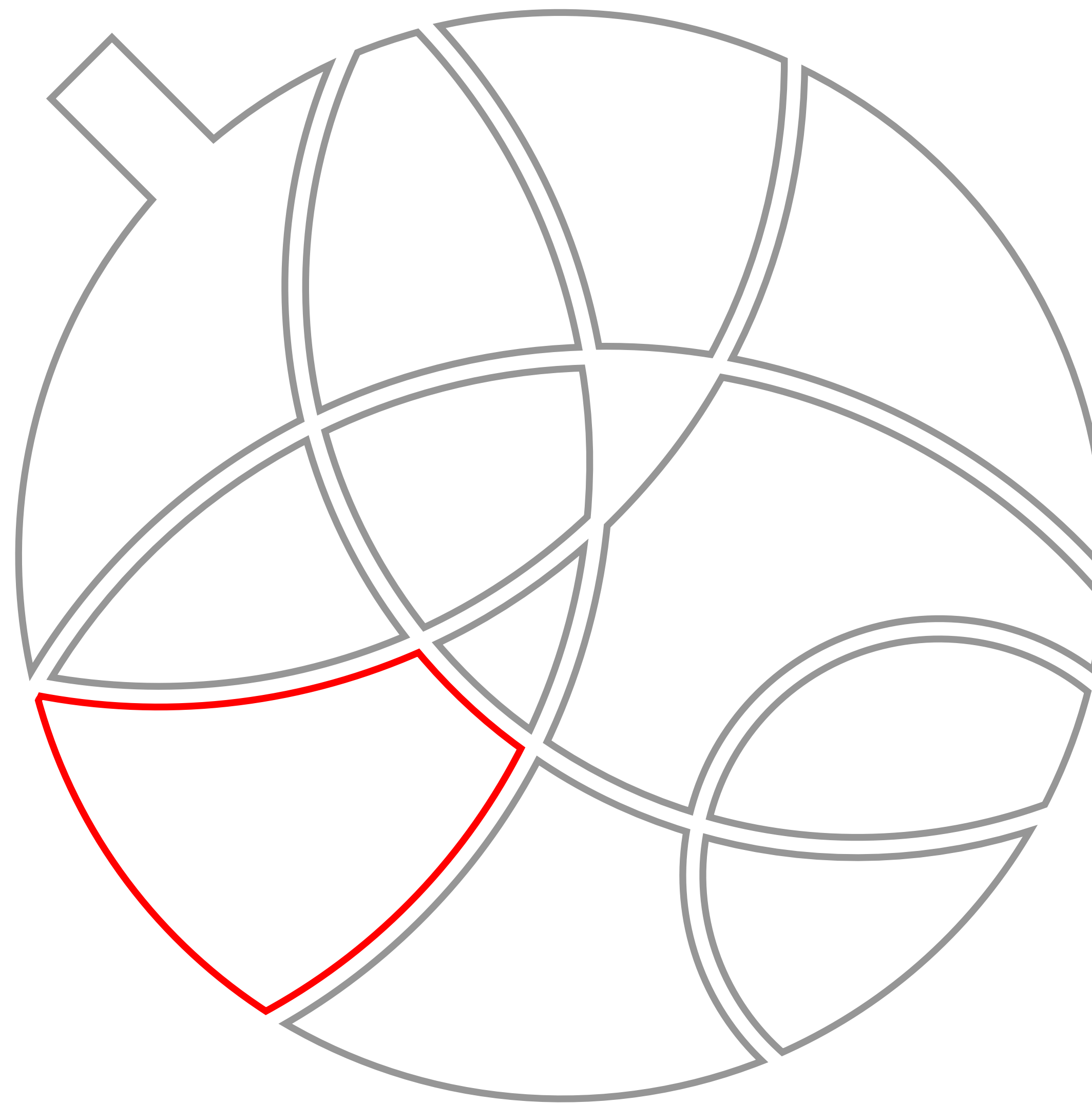
~~0.03MM-HEIGHT 0.03MM~~
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.03 MM

CUTTING PASS # 3

~~3-0.035MM-HEIGHT-0.035MM~~
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER



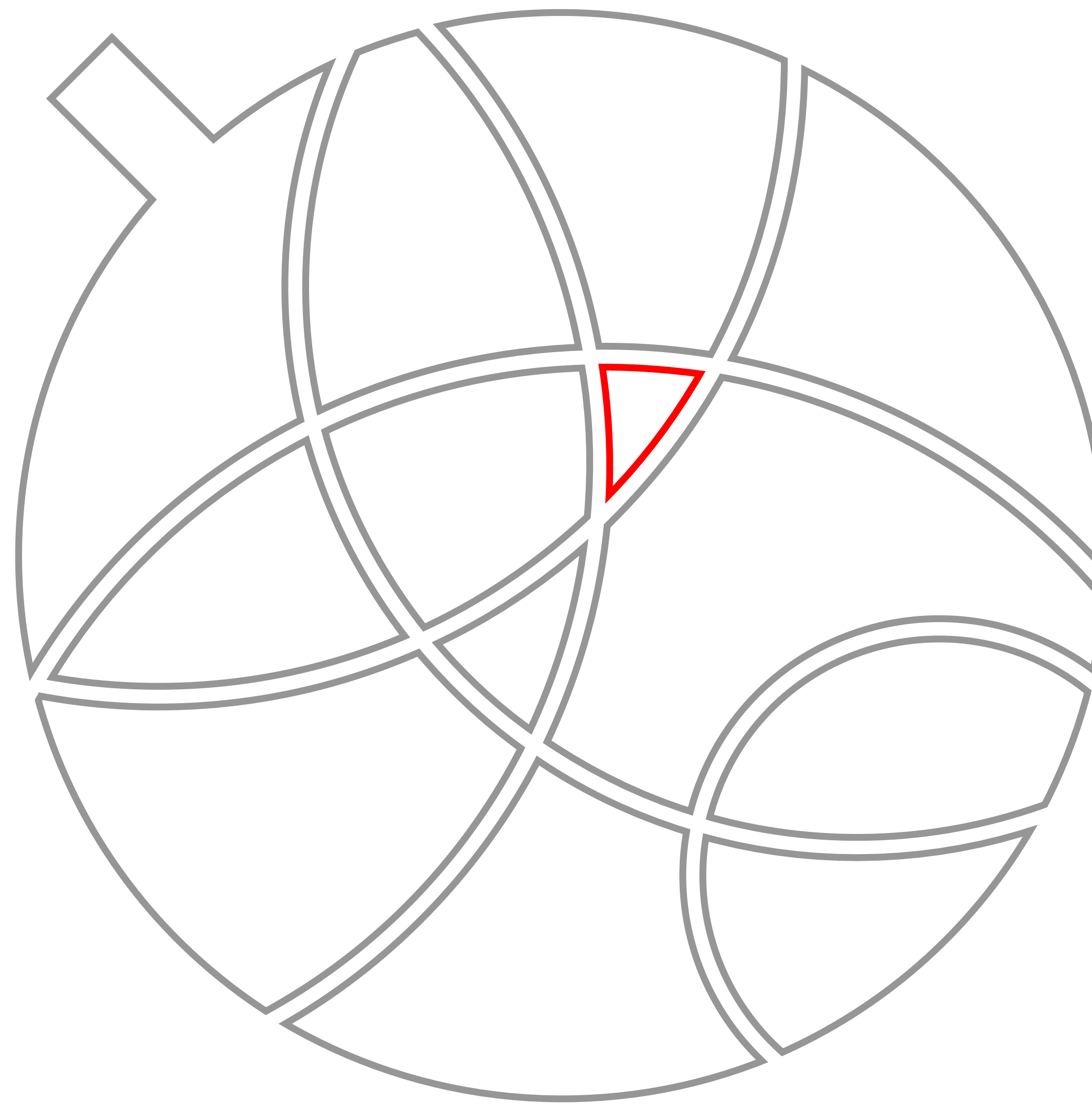
POWER: 12.5%
SPEED: 3%
LASER Z: 0.035 MM

CUTTING PASS # 4

~~4-0.045MM-HEIGHT-0.045MM~~

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

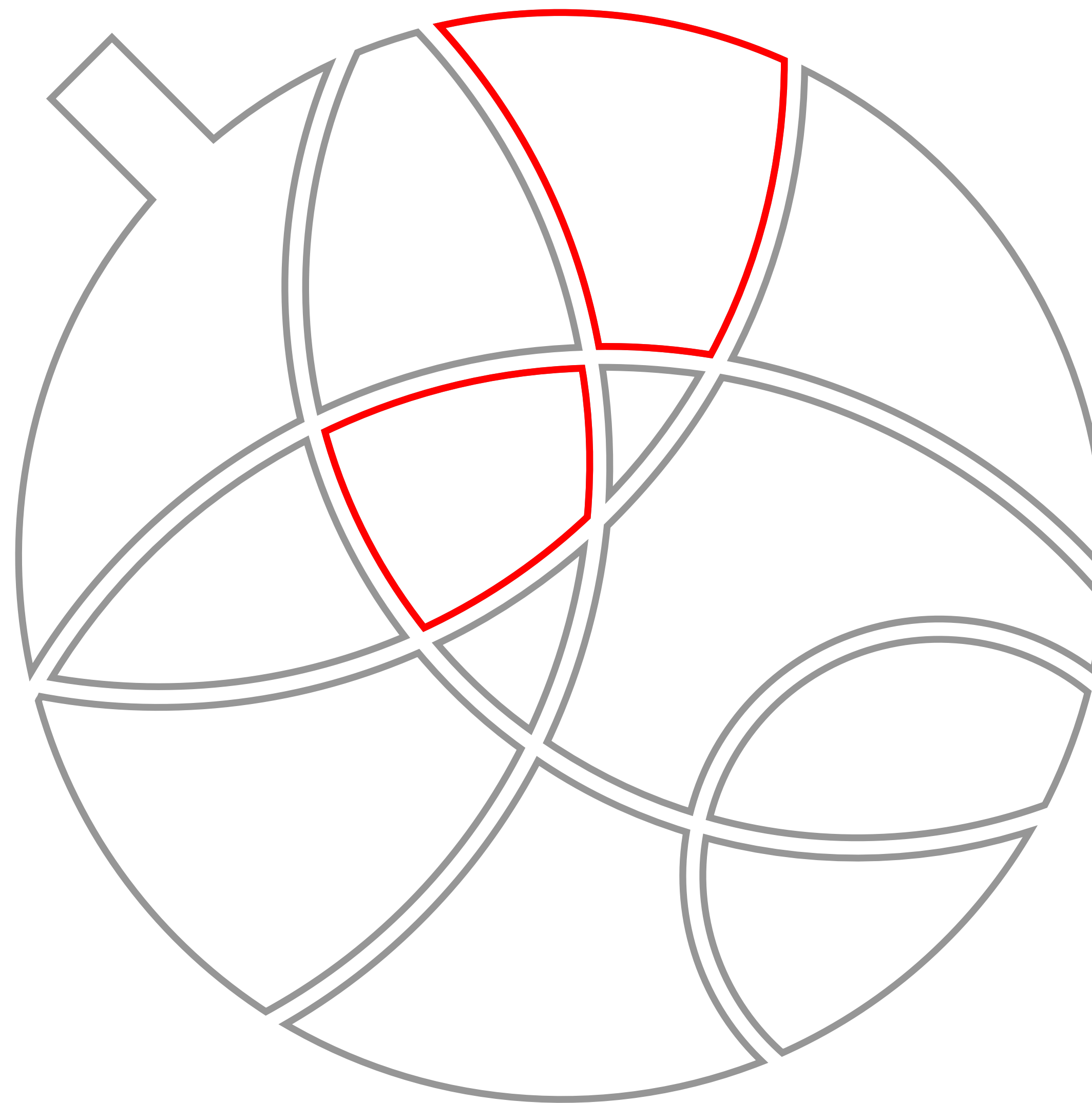
LASER Z: 0.045 MM

CUTTING PASS # 5

~~5-0.023MM-HEIGHT0.046MM~~

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



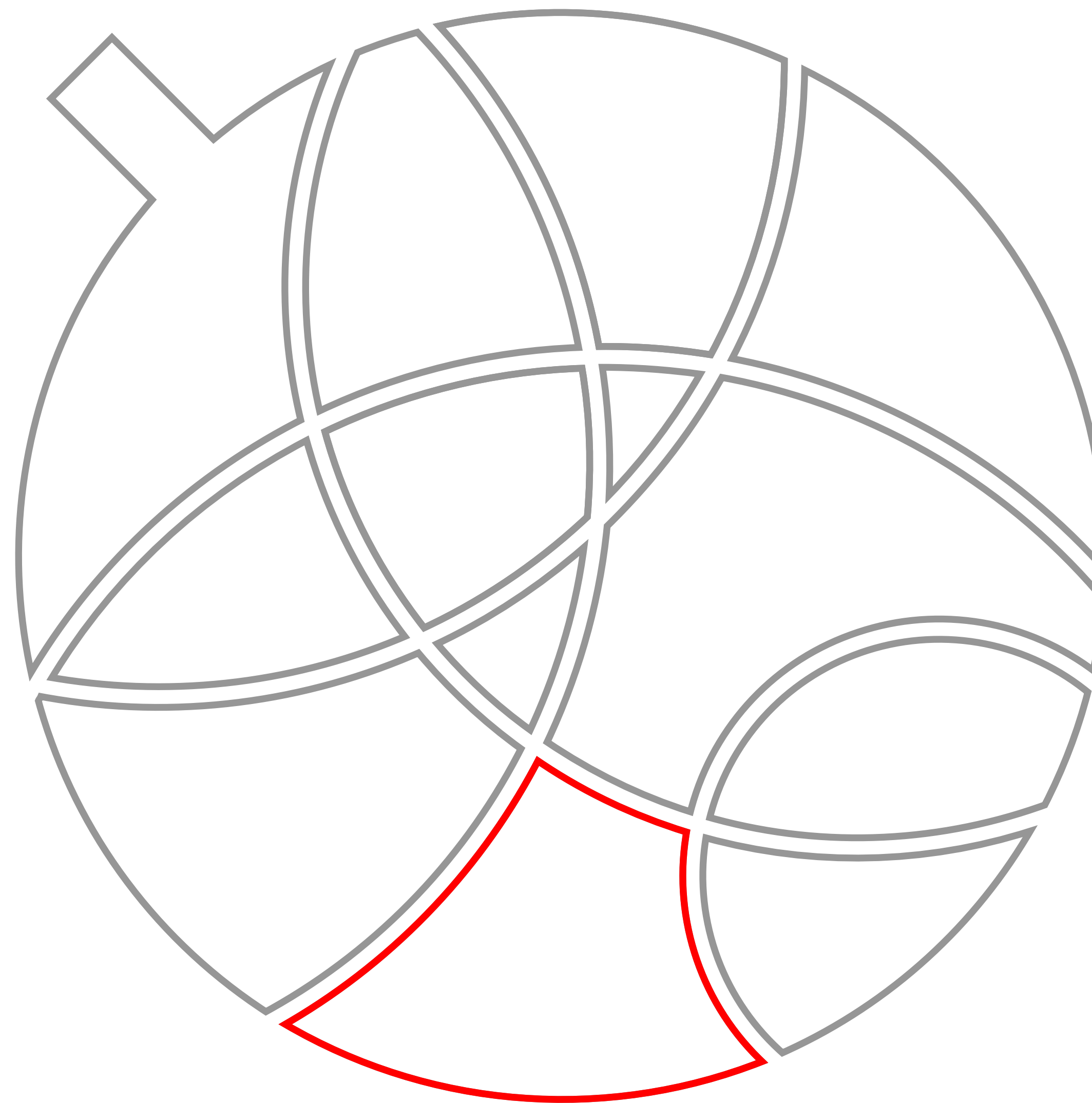
POWER: 12.5%

SPEED: 3%

LASER Z: 0.046 MM

CUTTING PASS # 6

~~5-0.03MM-HEIGHT-0.053MM~~
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



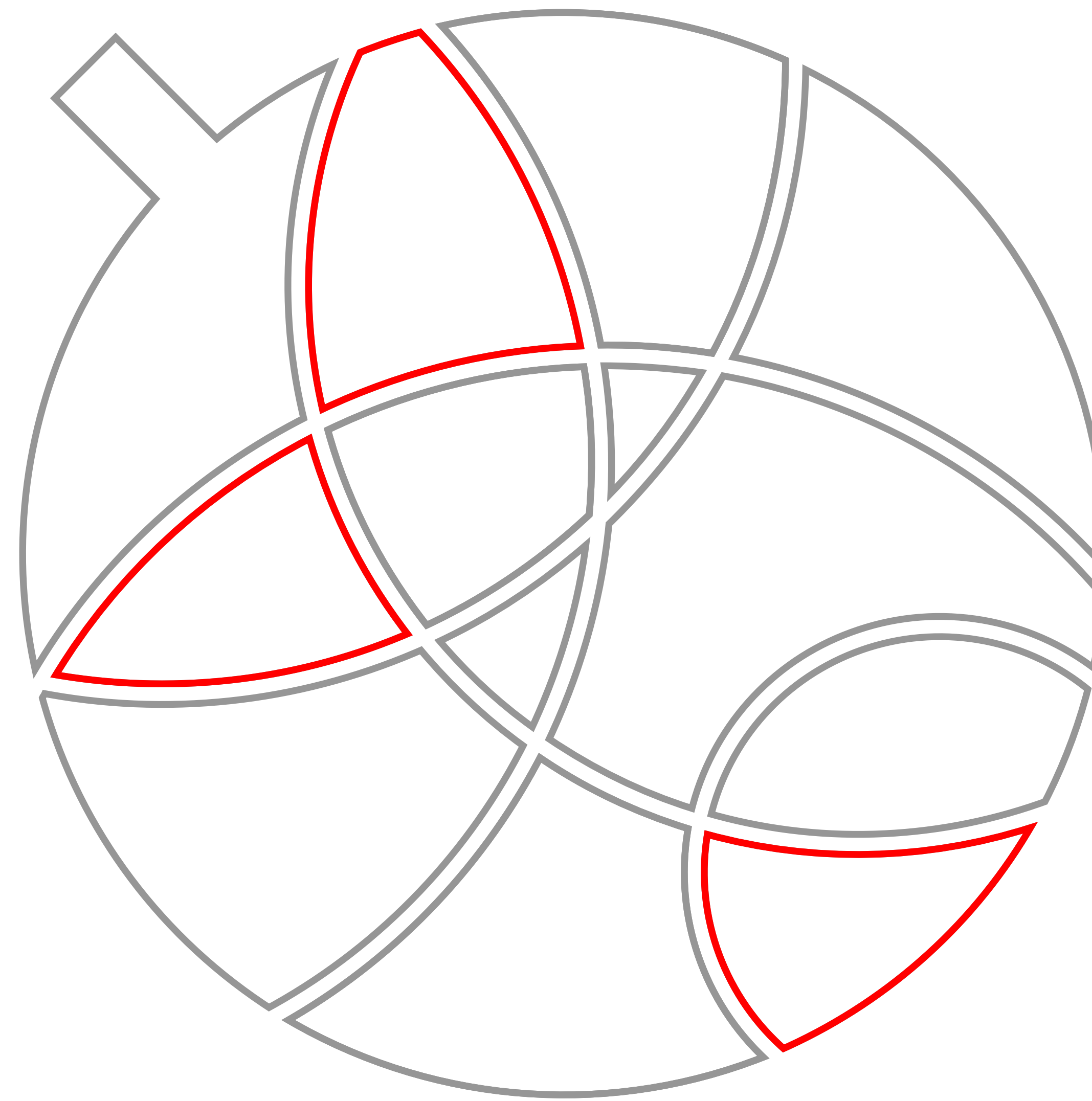
POWER: 12.5%
SPEED: 3%
LASER Z: 0.053 MM

CUTTING PASS # 7

7-0.035MM-HEIGHT 0.058MM

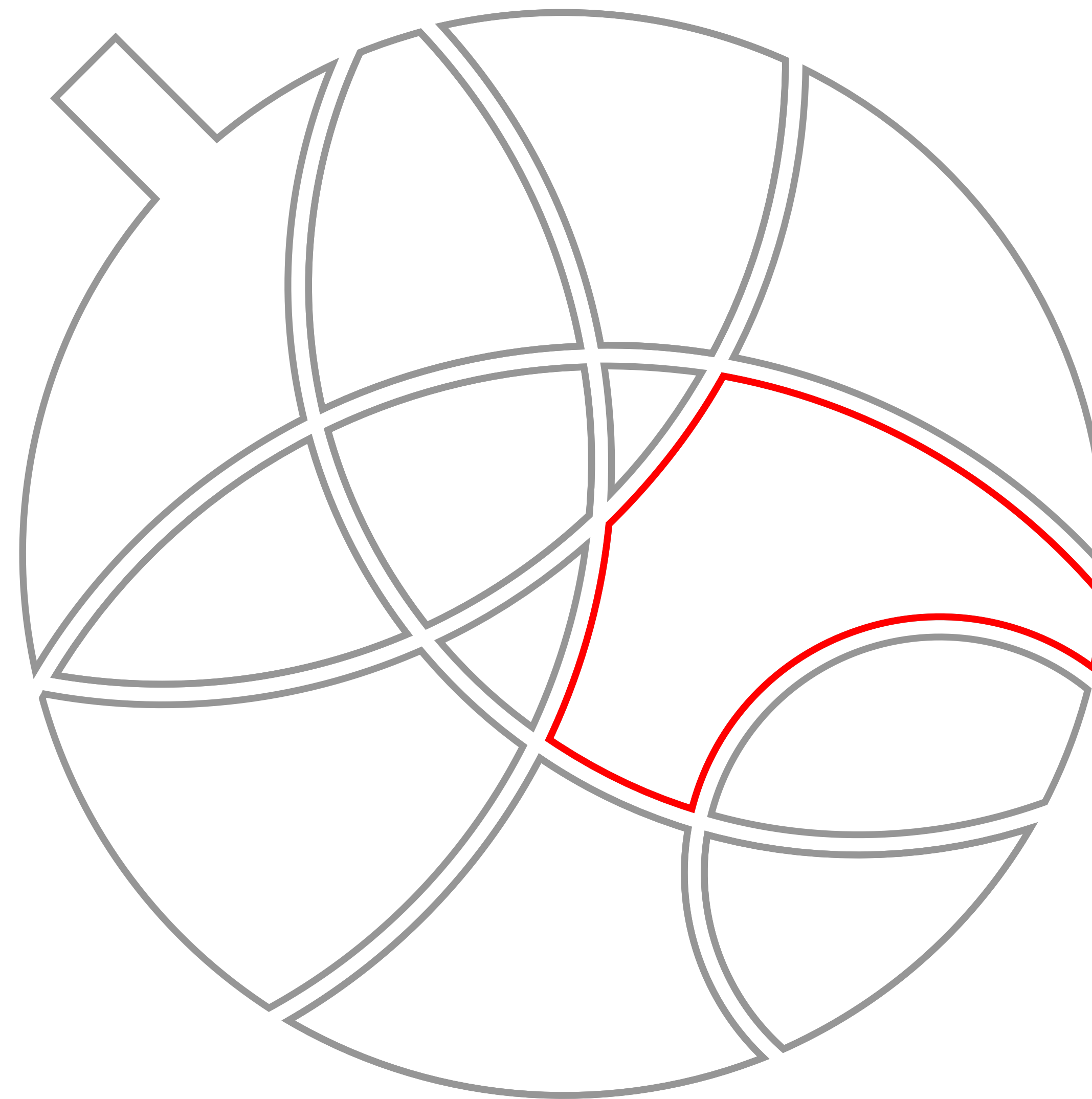
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.058 MM

CUTTING PASS # 8
8-0.03MM HEIGHT 0.06MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER

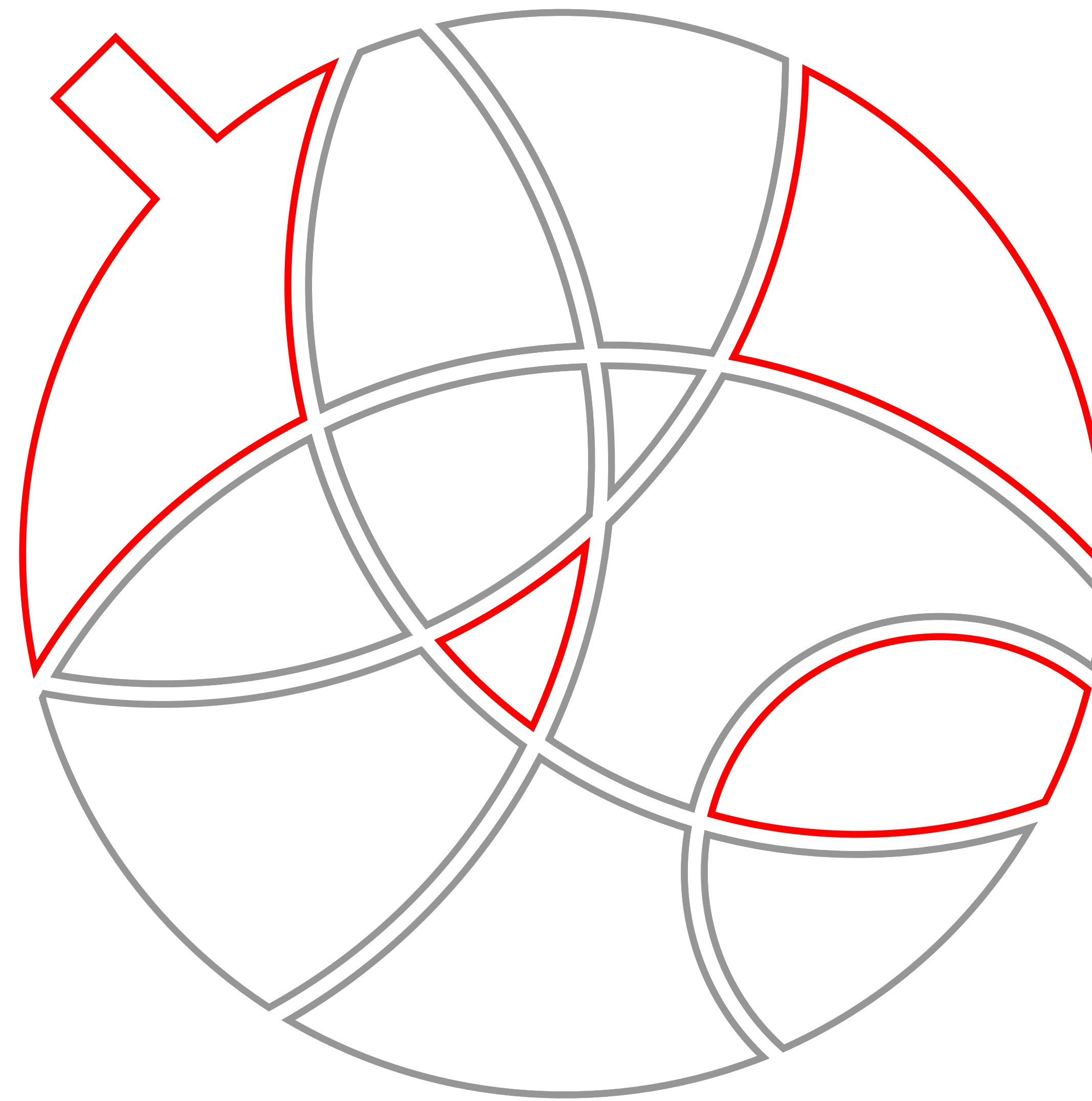


POWER: 12.5%
SPEED: 3%
LASER Z: 0.06 MM

CUTTING PASS # 9

9-0.045MM-HEIGHT-0.068MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

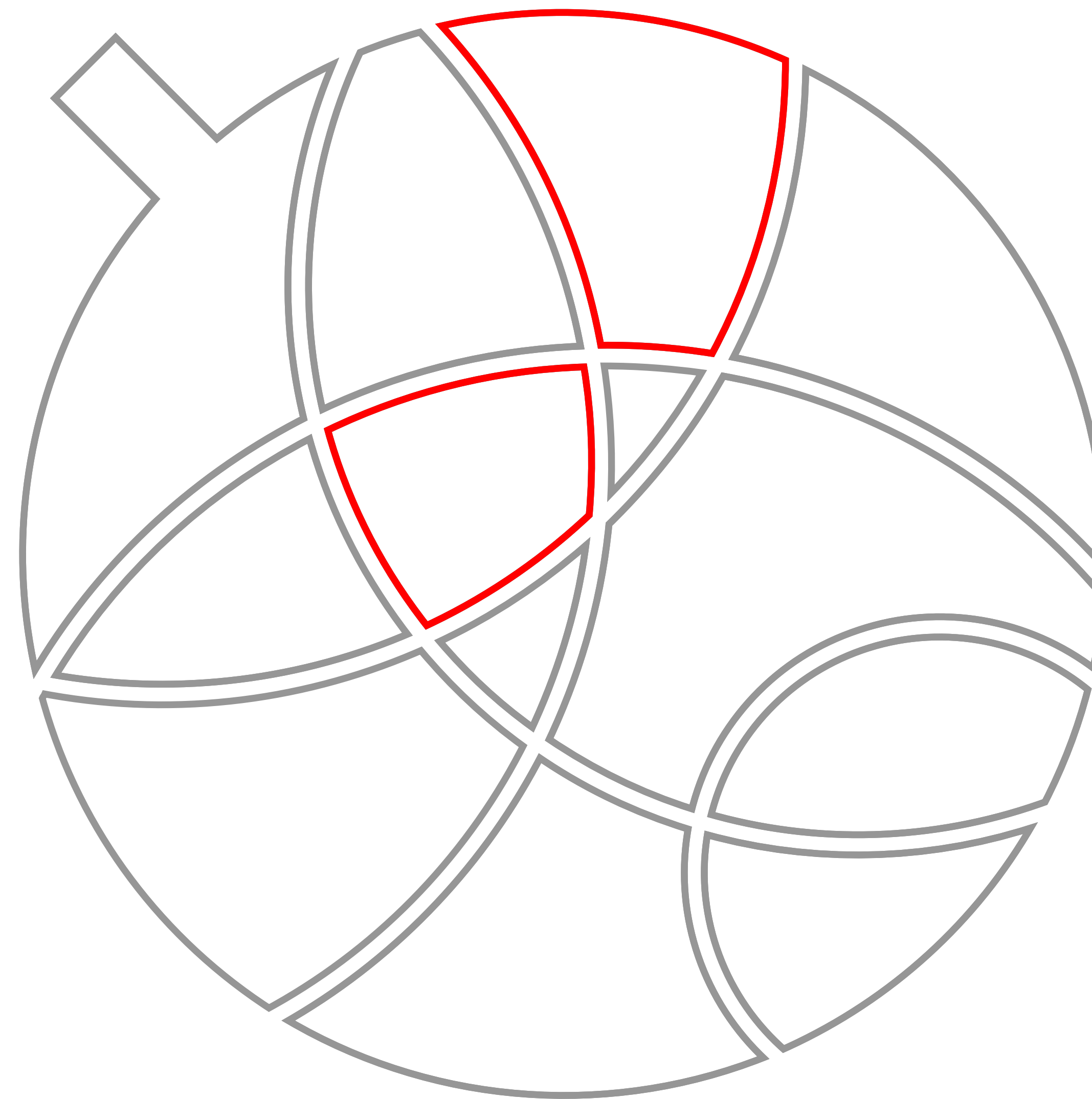
PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.068 MM

CUTTING PASS # 10

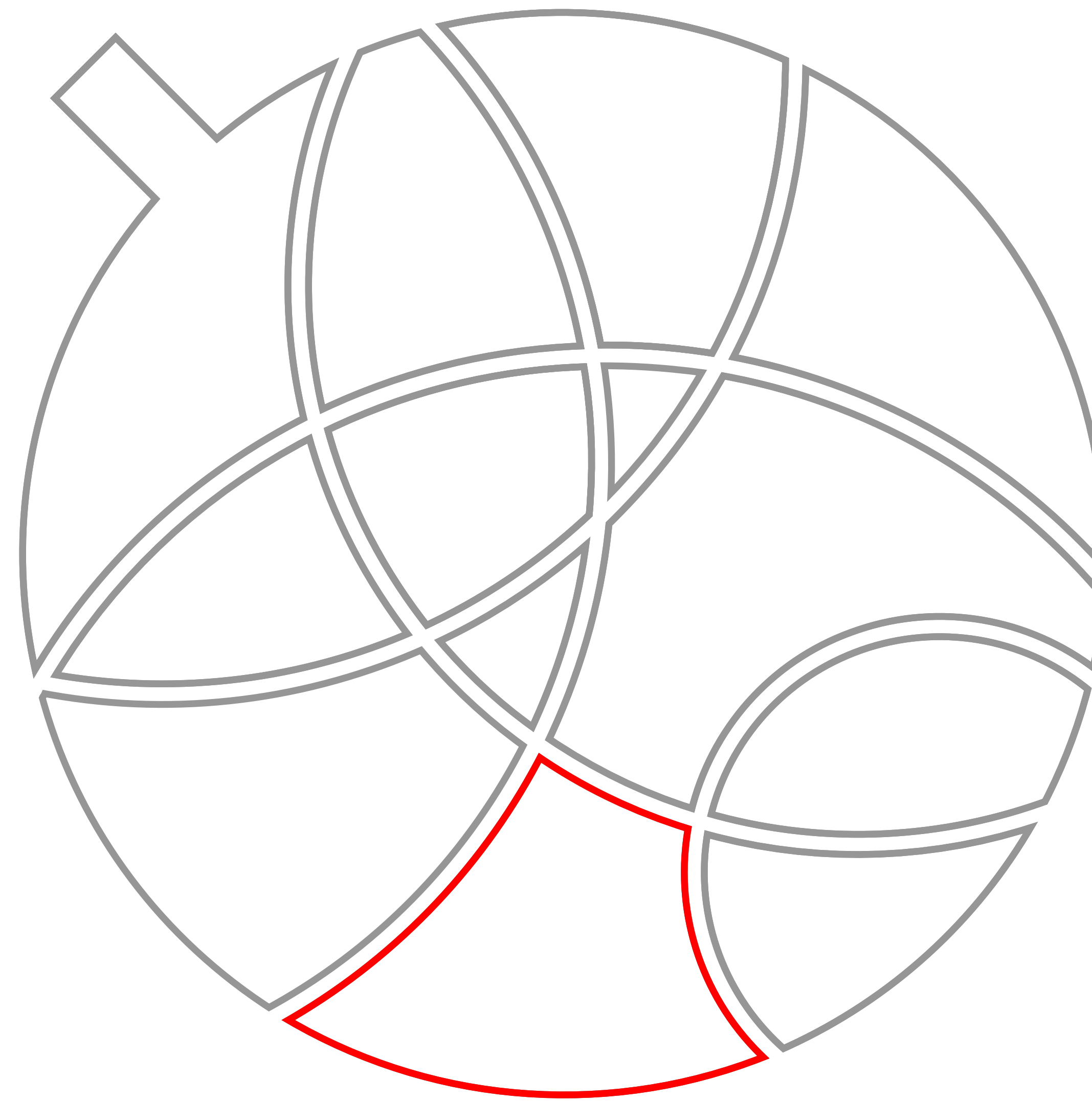
10.0 0.023MM HEIGHT 0.069MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.069 MM

CUTTING PASS # 11

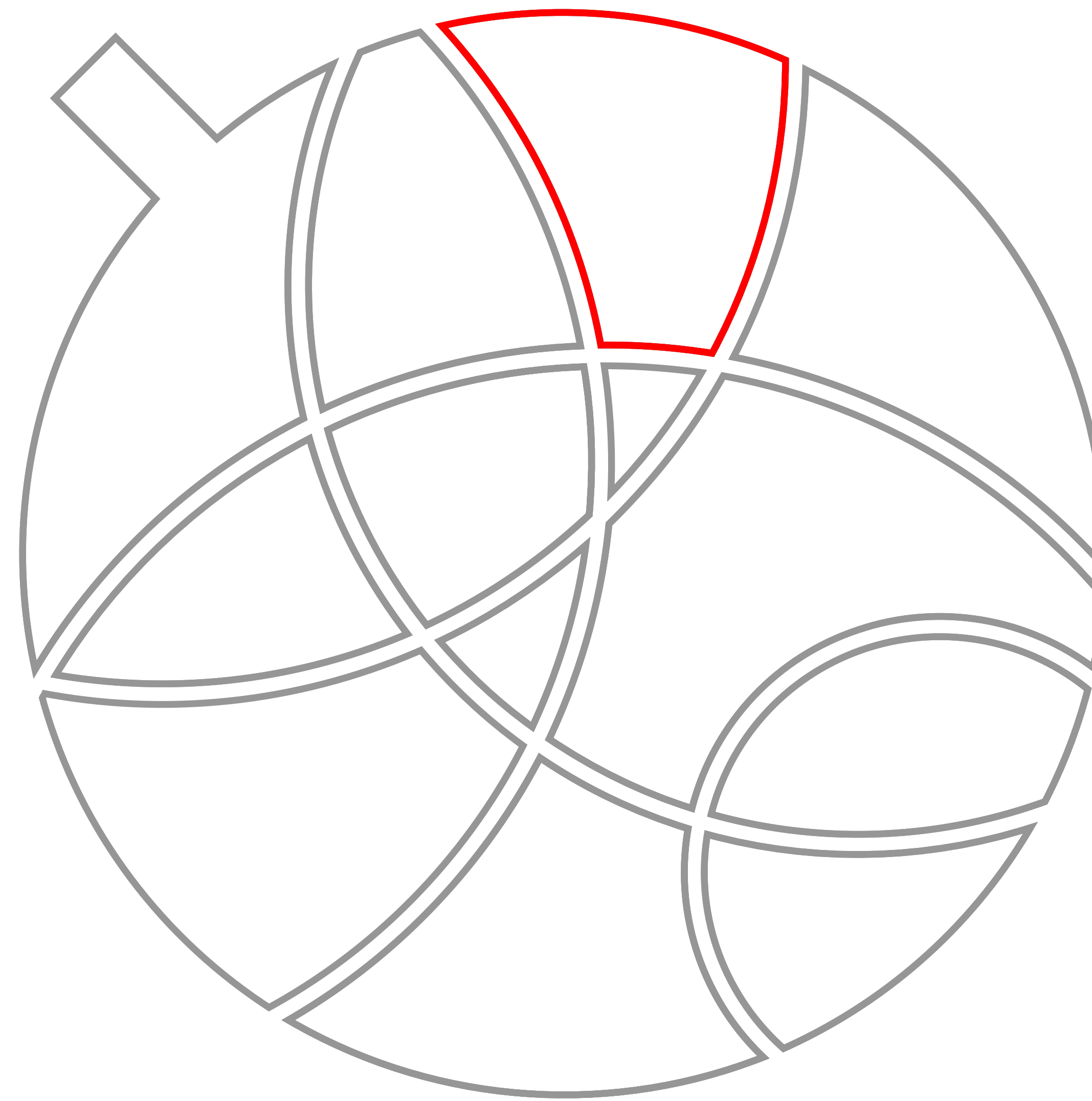
11.0.035MM HEIGHT 0.088MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.088 MM

CUTTING PASS # 12

12 0.023MM HEIGHT 0.092MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



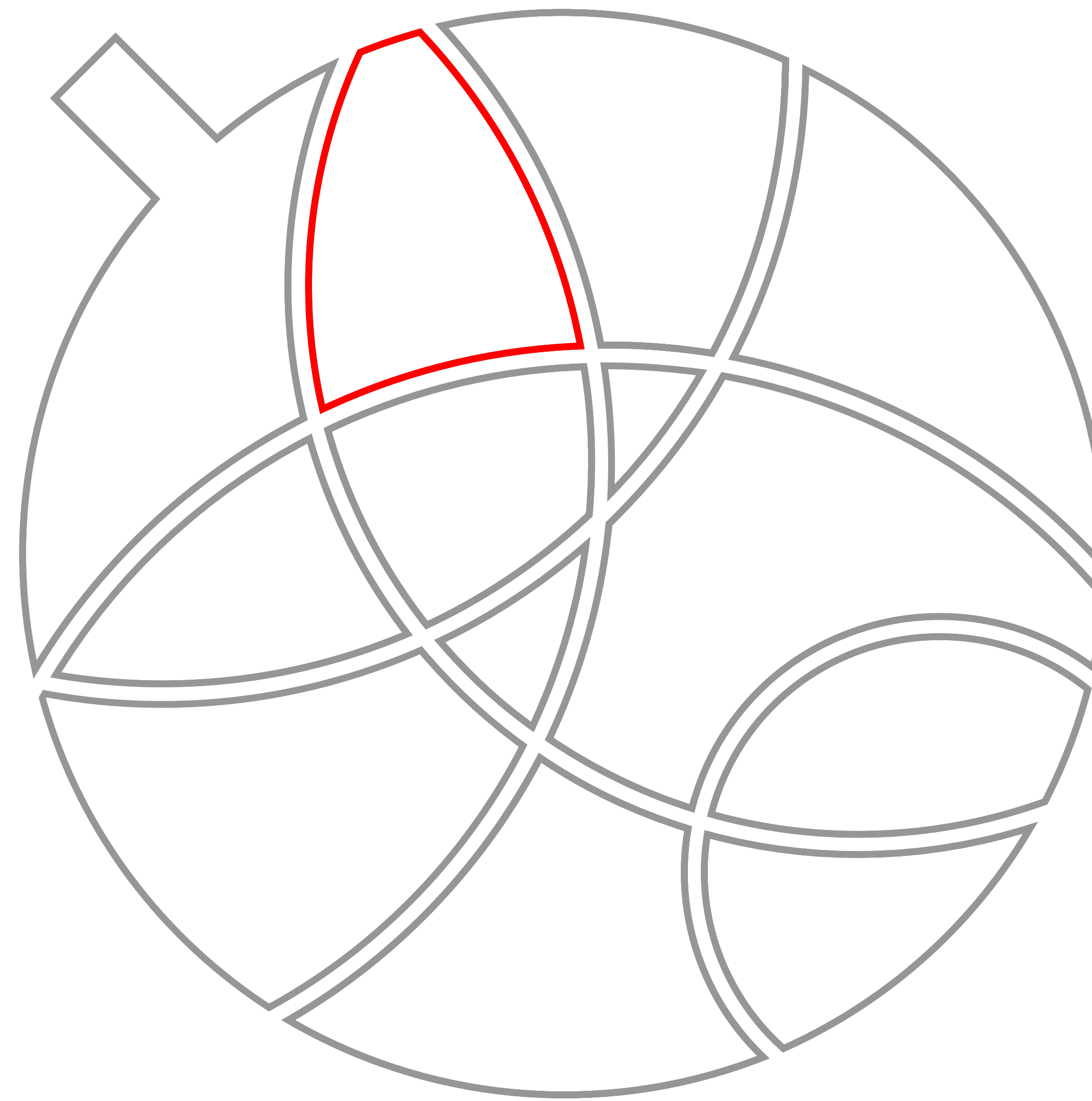
POWER: 12.5%
SPEED: 3%
LASER Z: 0.092 MM

CUTTING PASS # 13

~~13-0.045MM-HEIGHT-0.103MM~~

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

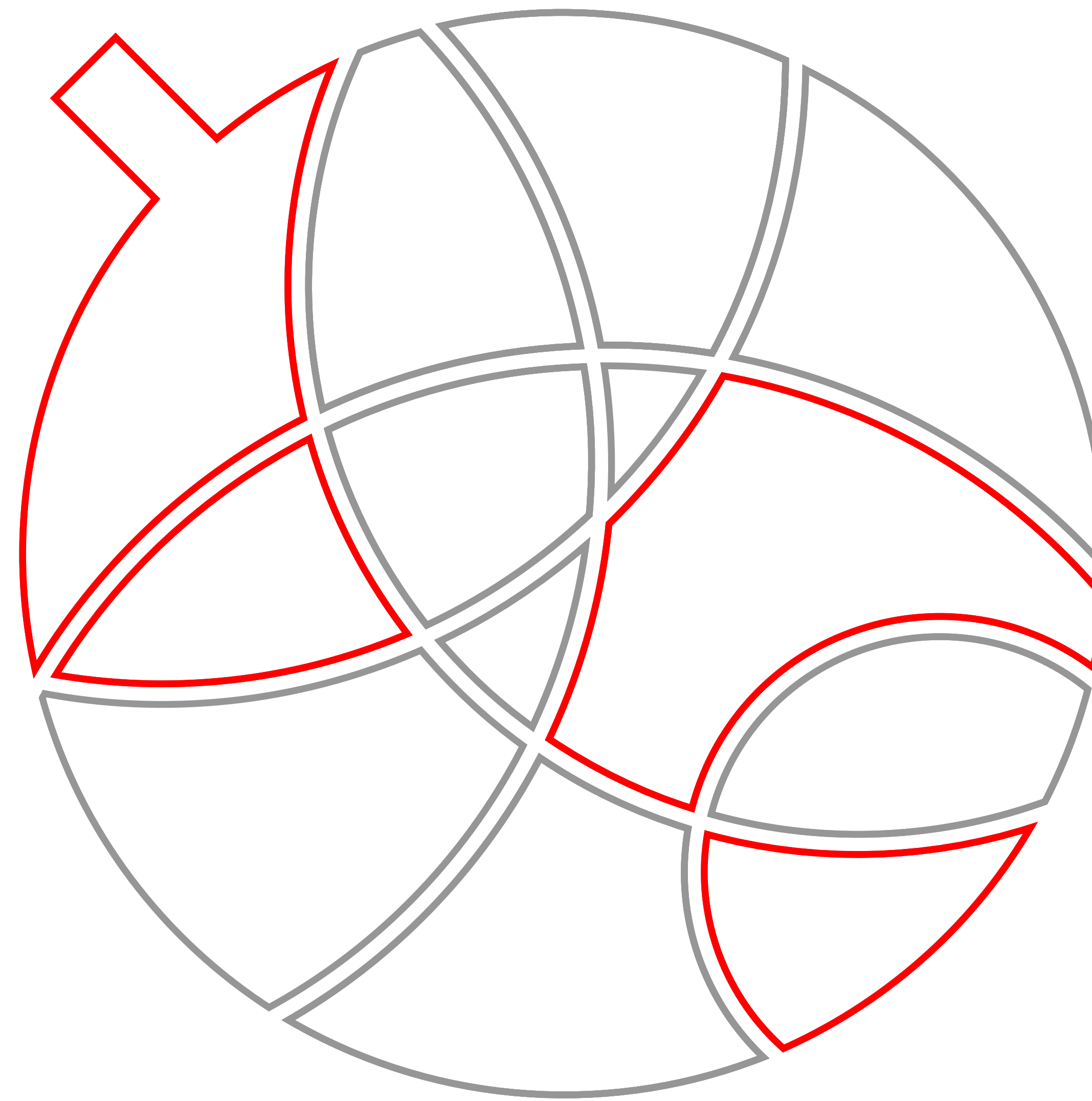
LASER Z: 0.103 MM

CUTTING PASS # 14

~~14-0.053MM-HEIGHT-0.111MM~~

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.053MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

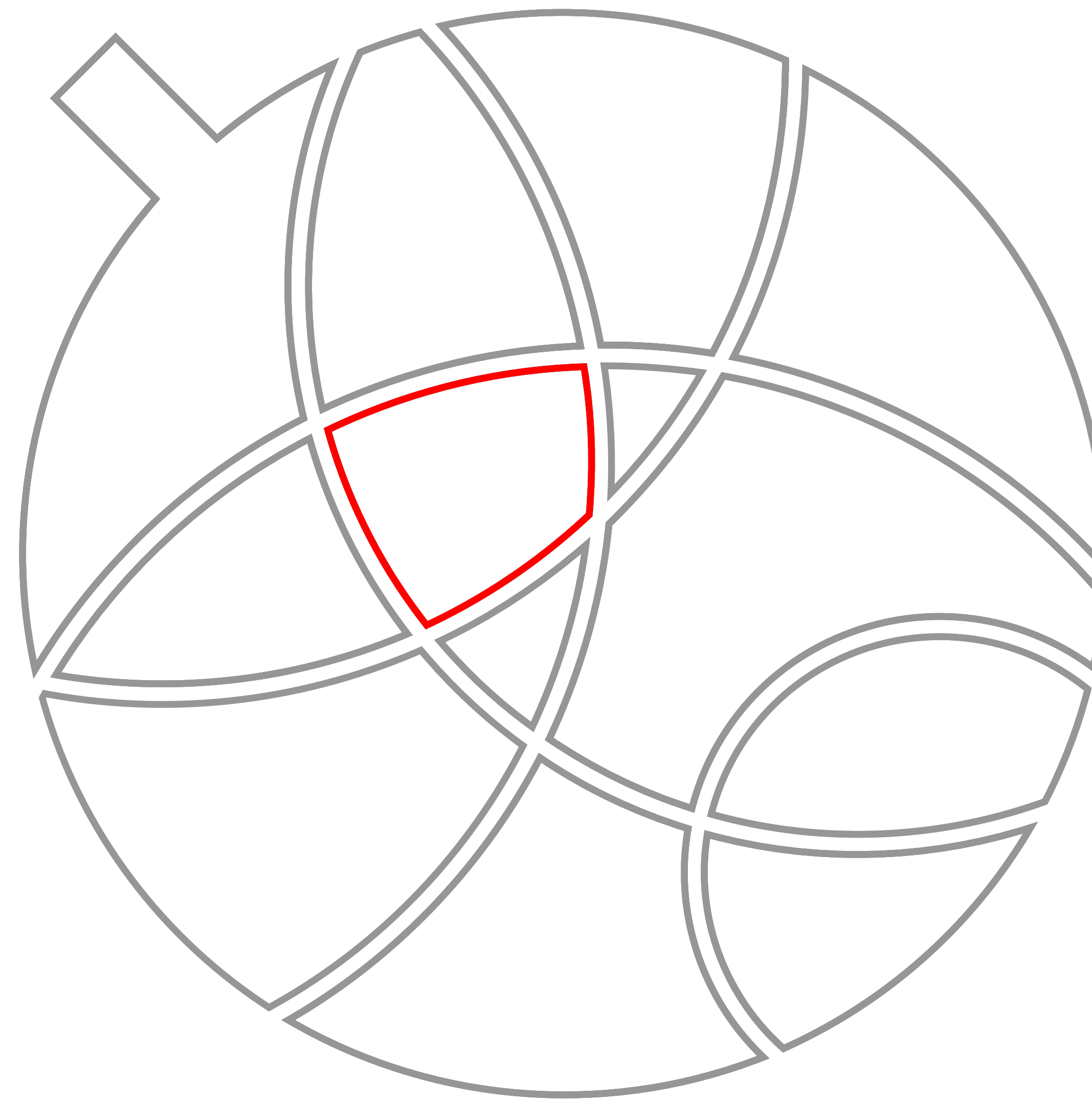
LASER Z: 0.111 MM

CUTTING PASS # 15

~~15-0.045MM-HEIGHT-0.114MM~~

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

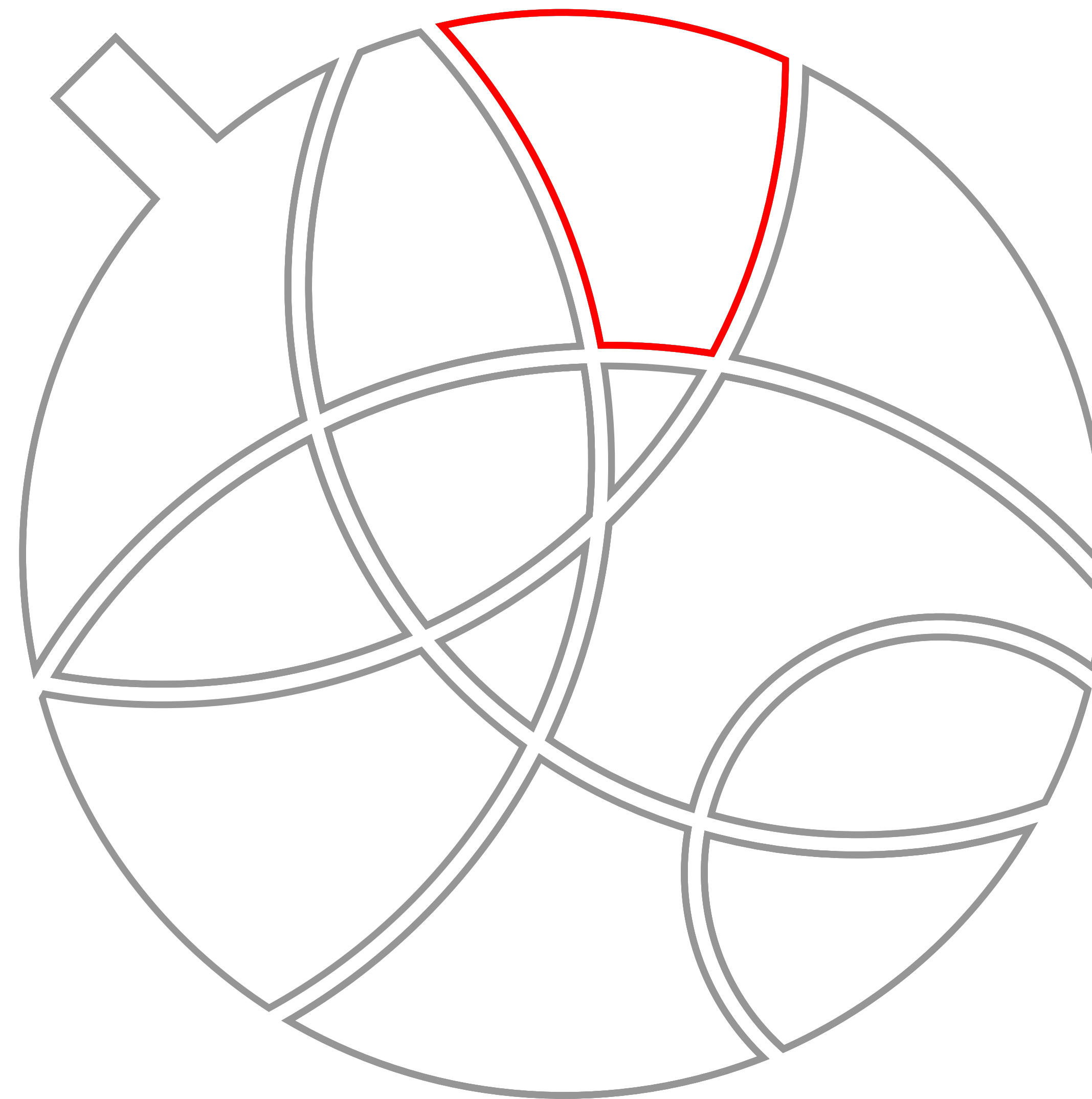
LASER Z: 0.114 MM

CUTTING PASS # 16

~~16-0.023MM-HEIGHT-0.115MM~~

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER

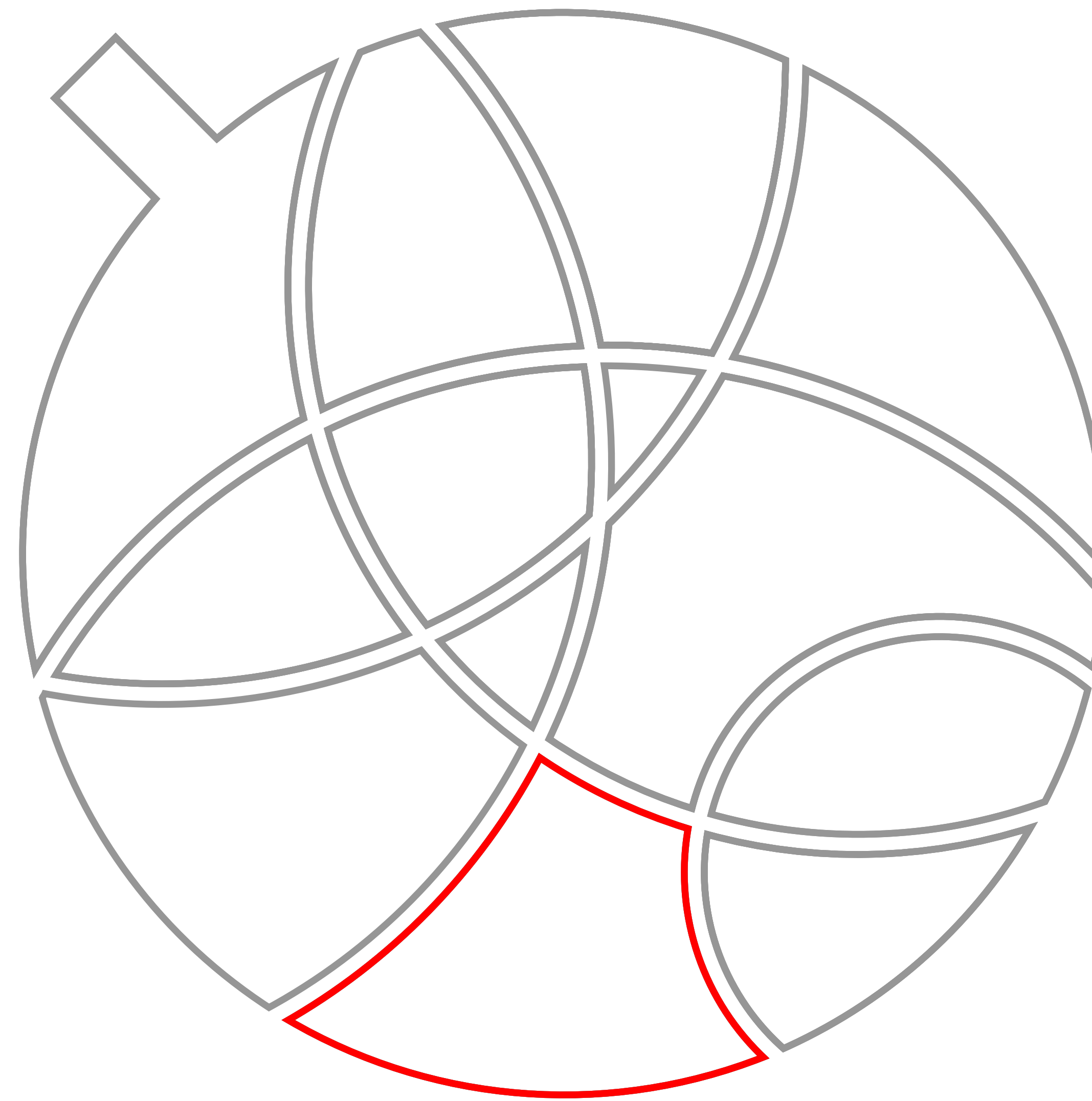


POWER: 12.5%
SPEED: 3%
LASER Z: 0.115 MM

CUTTING PASS # 17

PLACE BASE 17.0 0.035MM HEIGHT 0.123MM

PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER



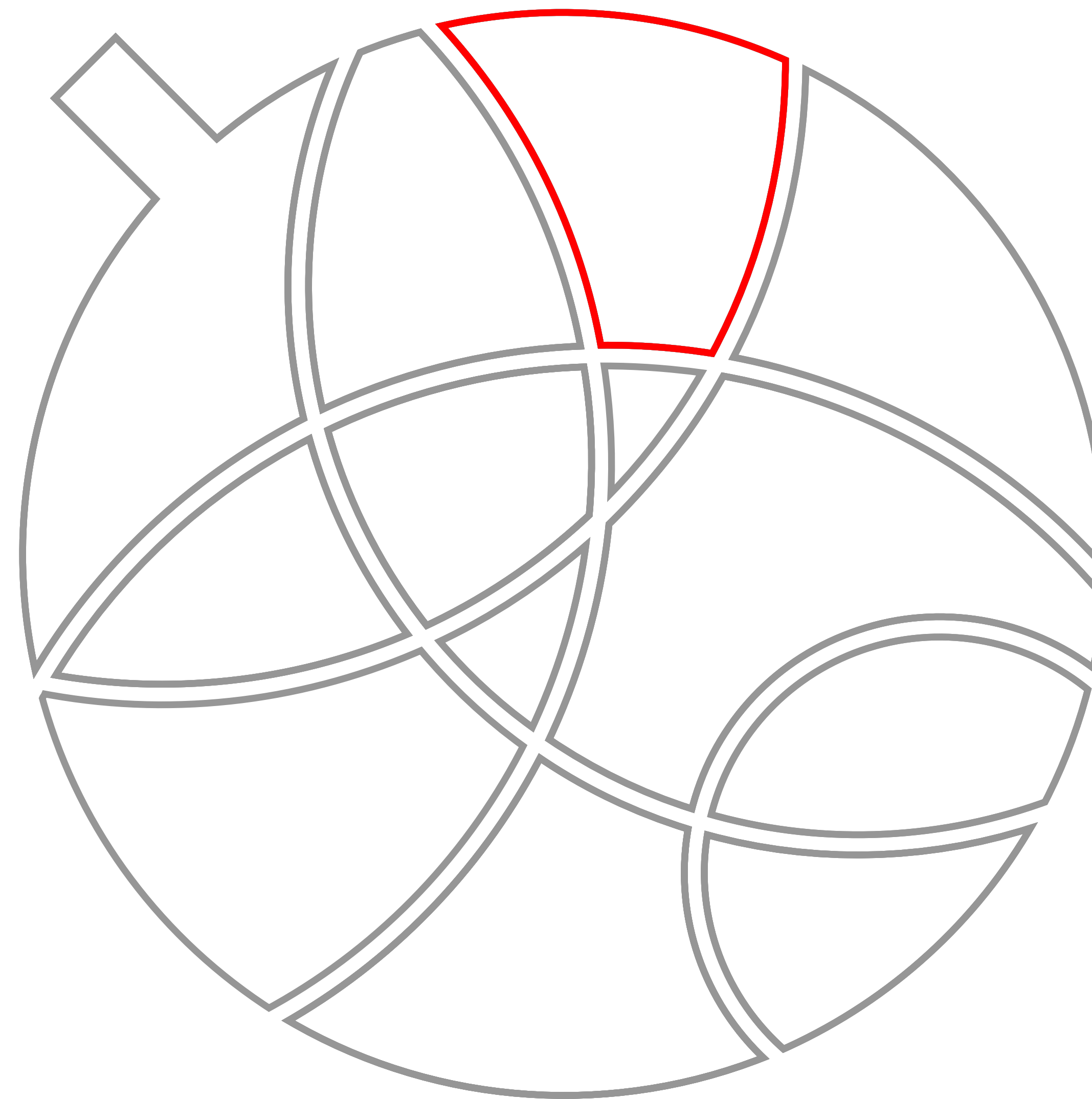
POWER: 12.5%
SPEED: 3%
LASER Z: 0.123 MM

CUTTING PASS # 18

~~18-0.023MM-HEIGHT-0.138MM~~

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



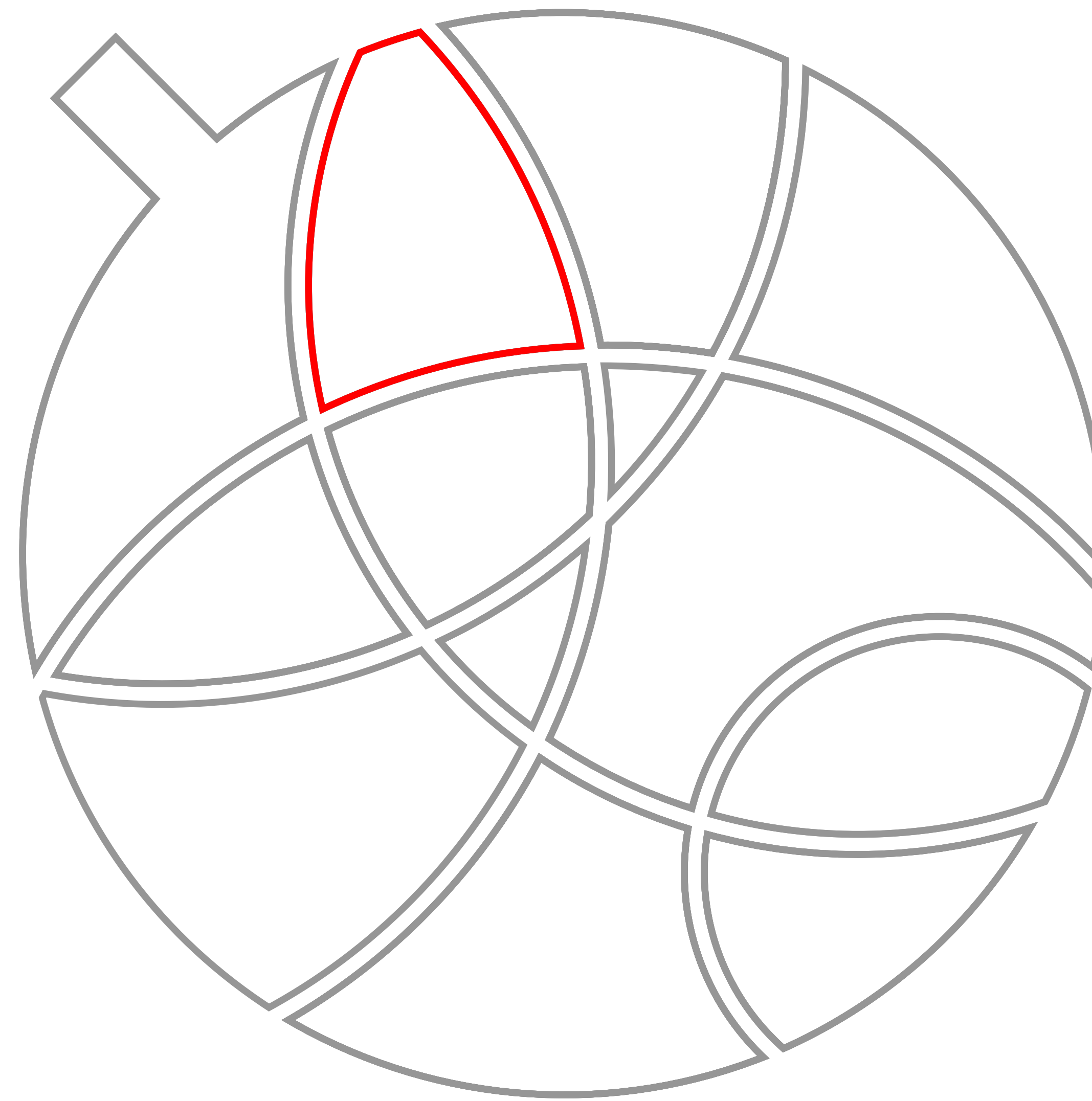
POWER: 12.5%
SPEED: 3%
LASER Z: 0.138 MM

CUTTING PASS # 19

~~19-0.053MM-HEIGHT-0.156MM~~

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.053MM CELLOPHANE IN THE LASER CUTTER

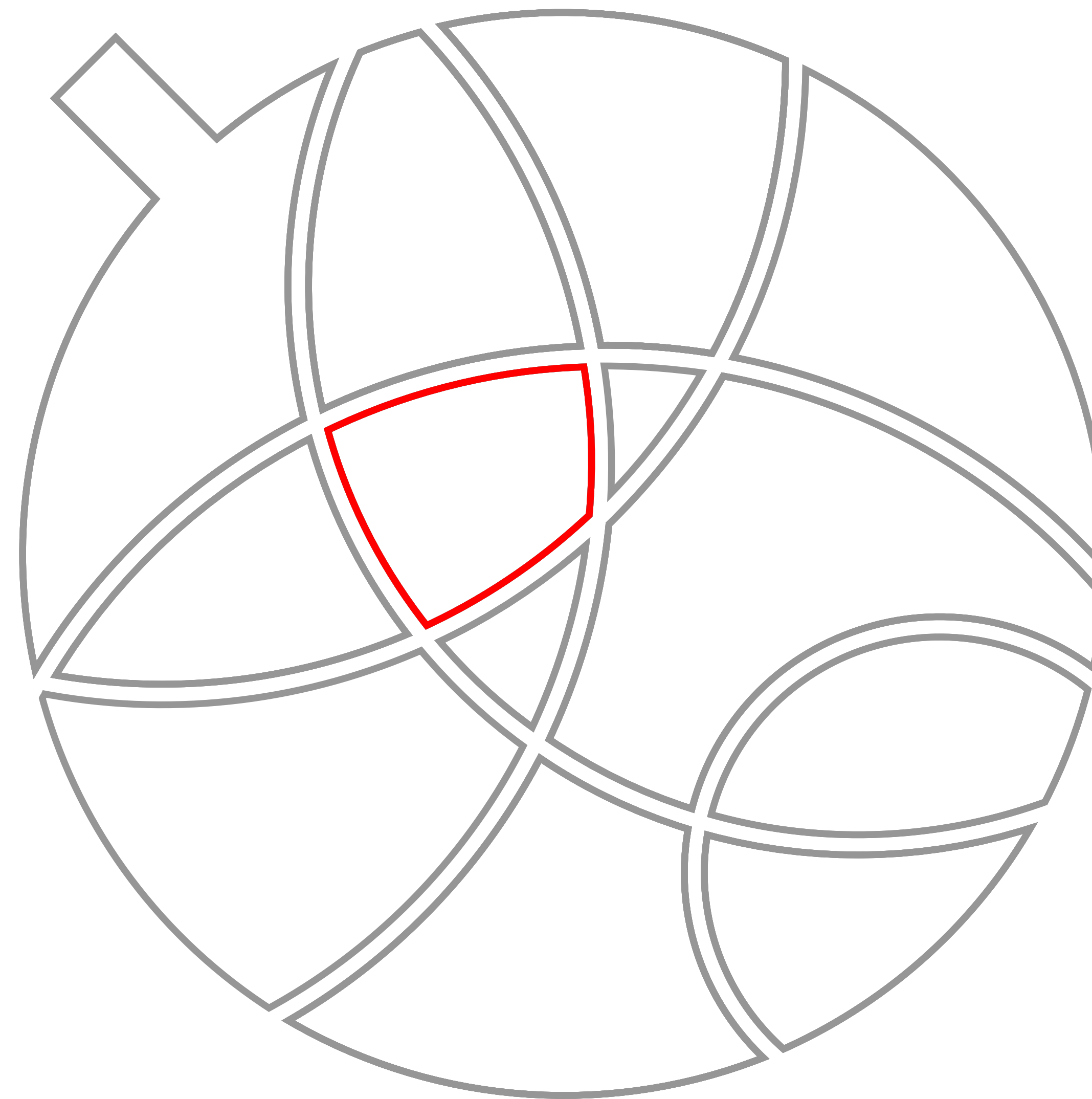


POWER: 12.5%

SPEED: 3%

LASER Z: 0.156 MM

CUTTING PASS # 20
20.0 0.053MM HEIGHT 0.167MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.053MM CELLOPHANE IN THE LASER CUTTER

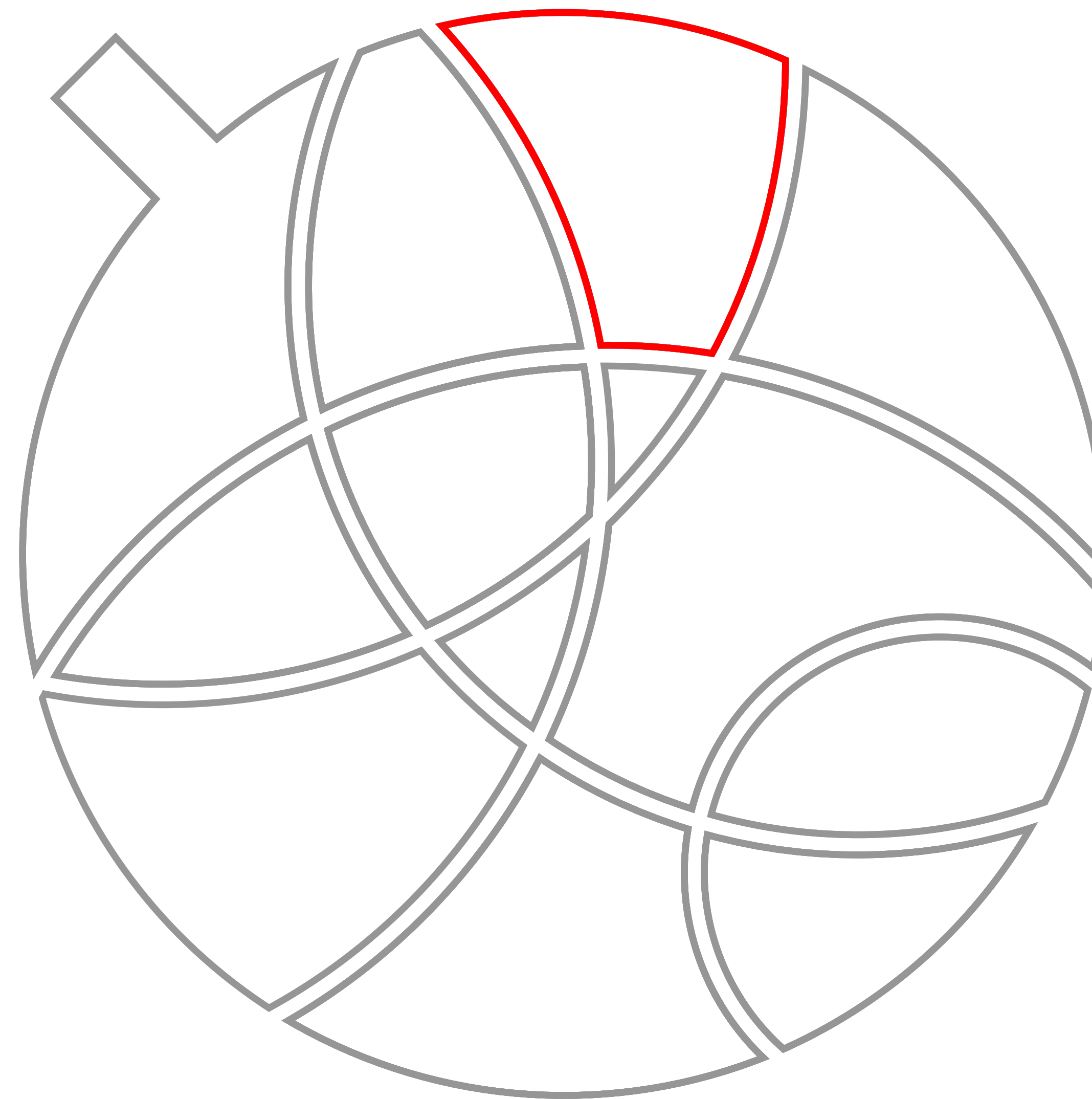


POWER: 12.5%
SPEED: 3%
LASER Z: 0.167 MM

CUTTING PASS # 21

21-0.03MM-HEIGHT 0.168MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER

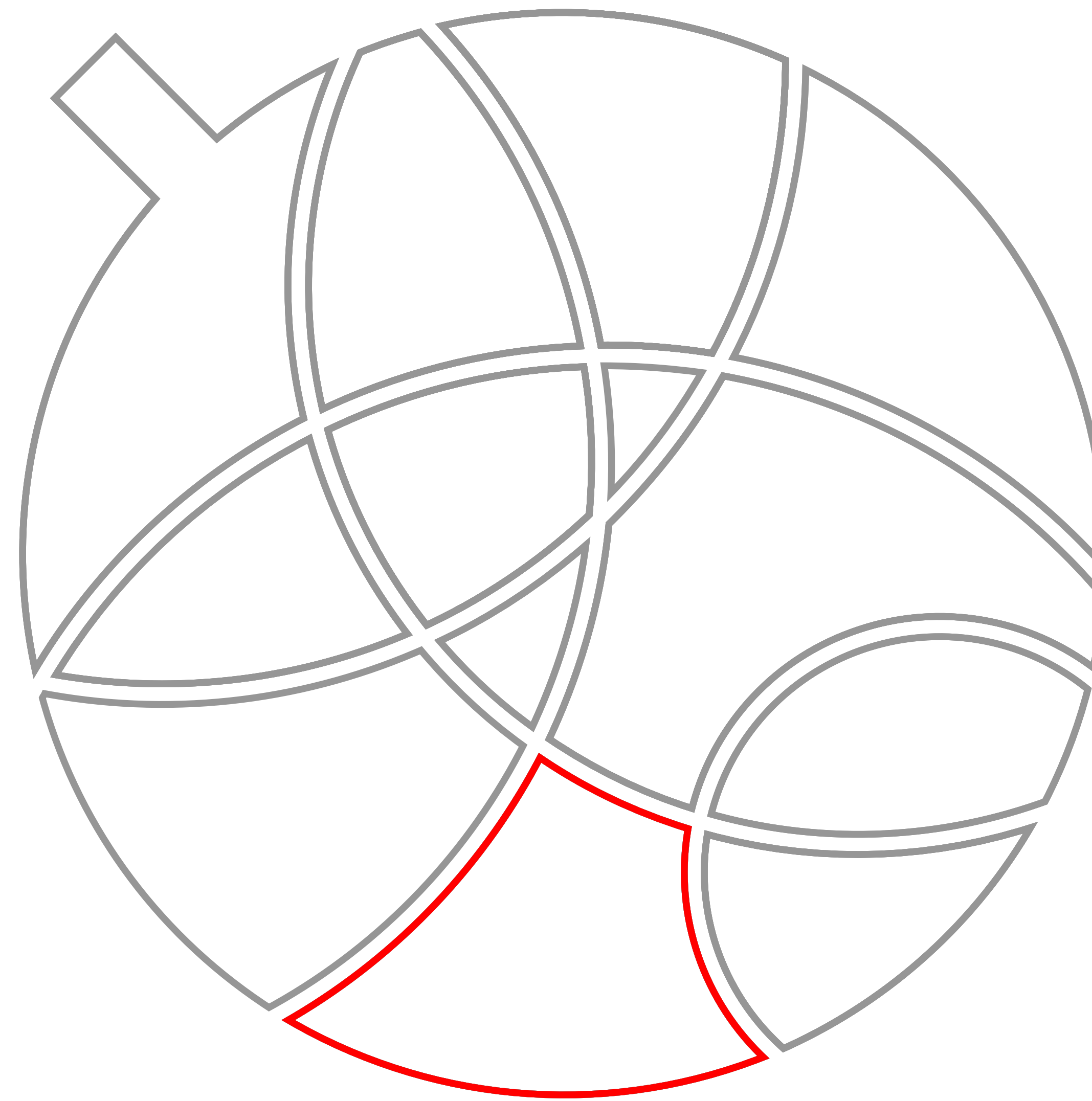


POWER: 12.5%
SPEED: 3%
LASER Z: 0.168 MM

CUTTING PASS # 22

28.0 0.045MM HEIGHT 0.168MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER

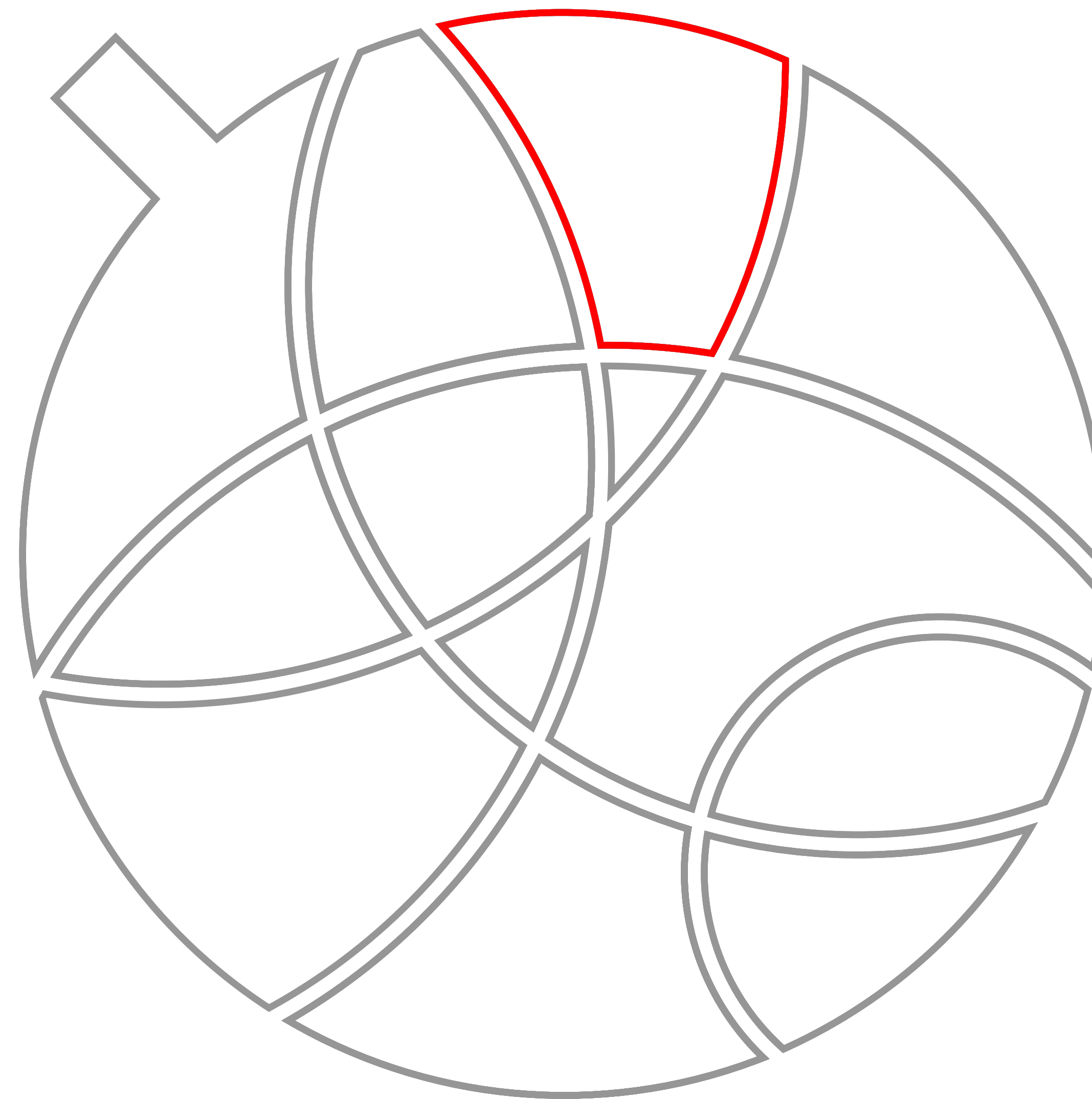


POWER: 12.5%
SPEED: 3%
LASER Z: 0.168 MM

CUTTING PASS # 23

23-0.03MM-HEIGHT-0.198MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

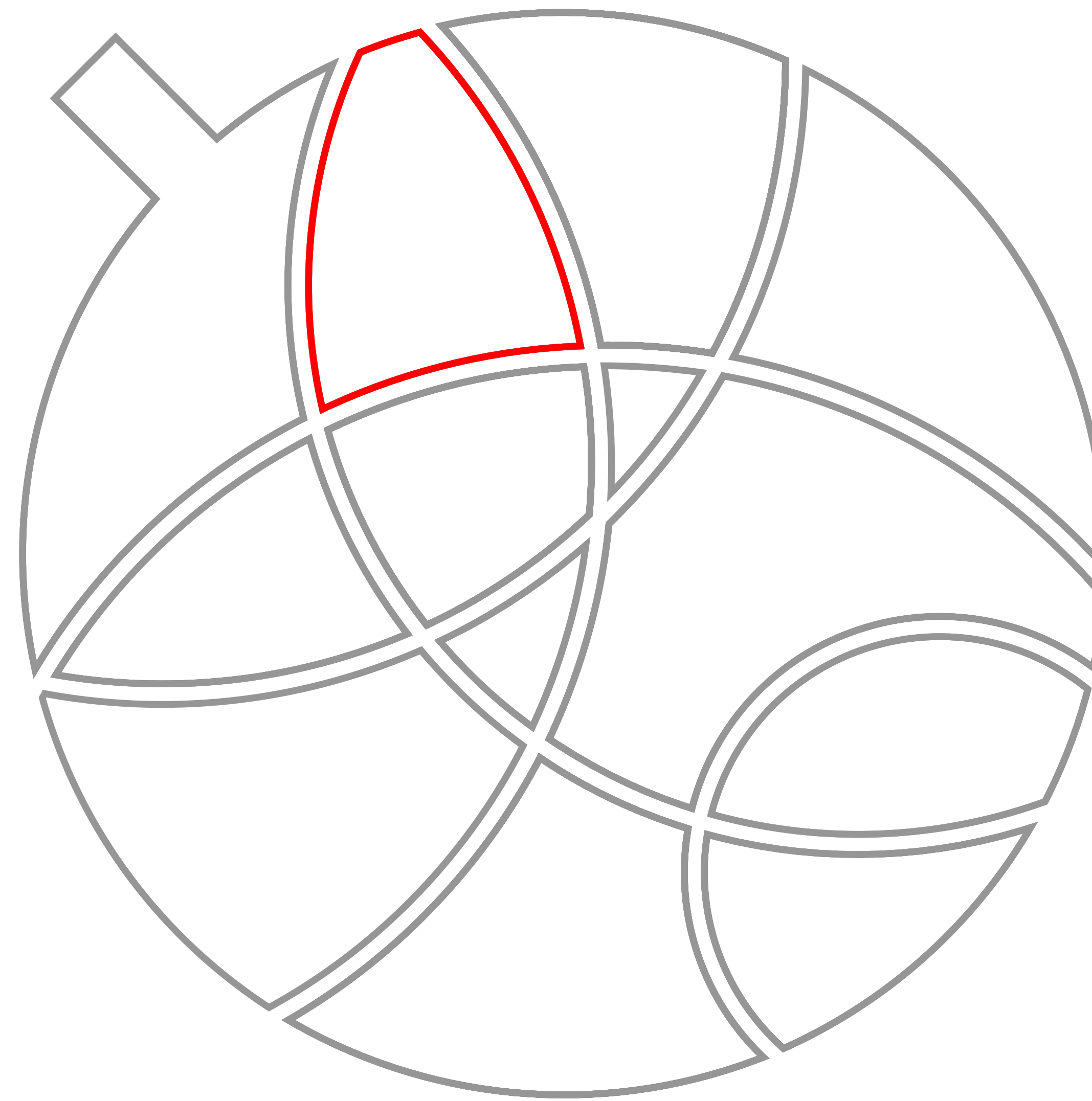
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.198 MM

CUTTING PASS # 24

24.0 0.053MM HEIGHT 0.209MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.053MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.209 MM

