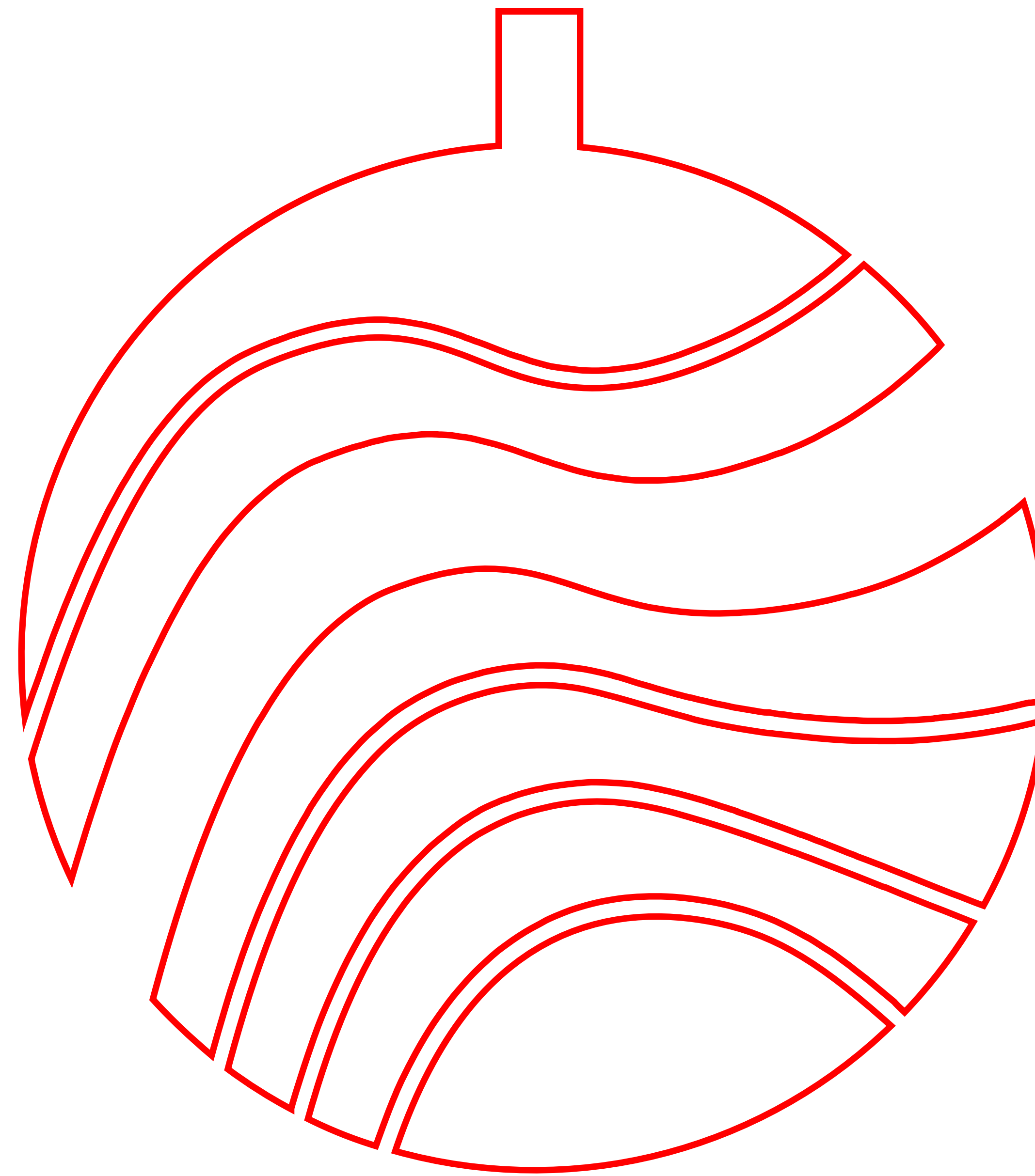


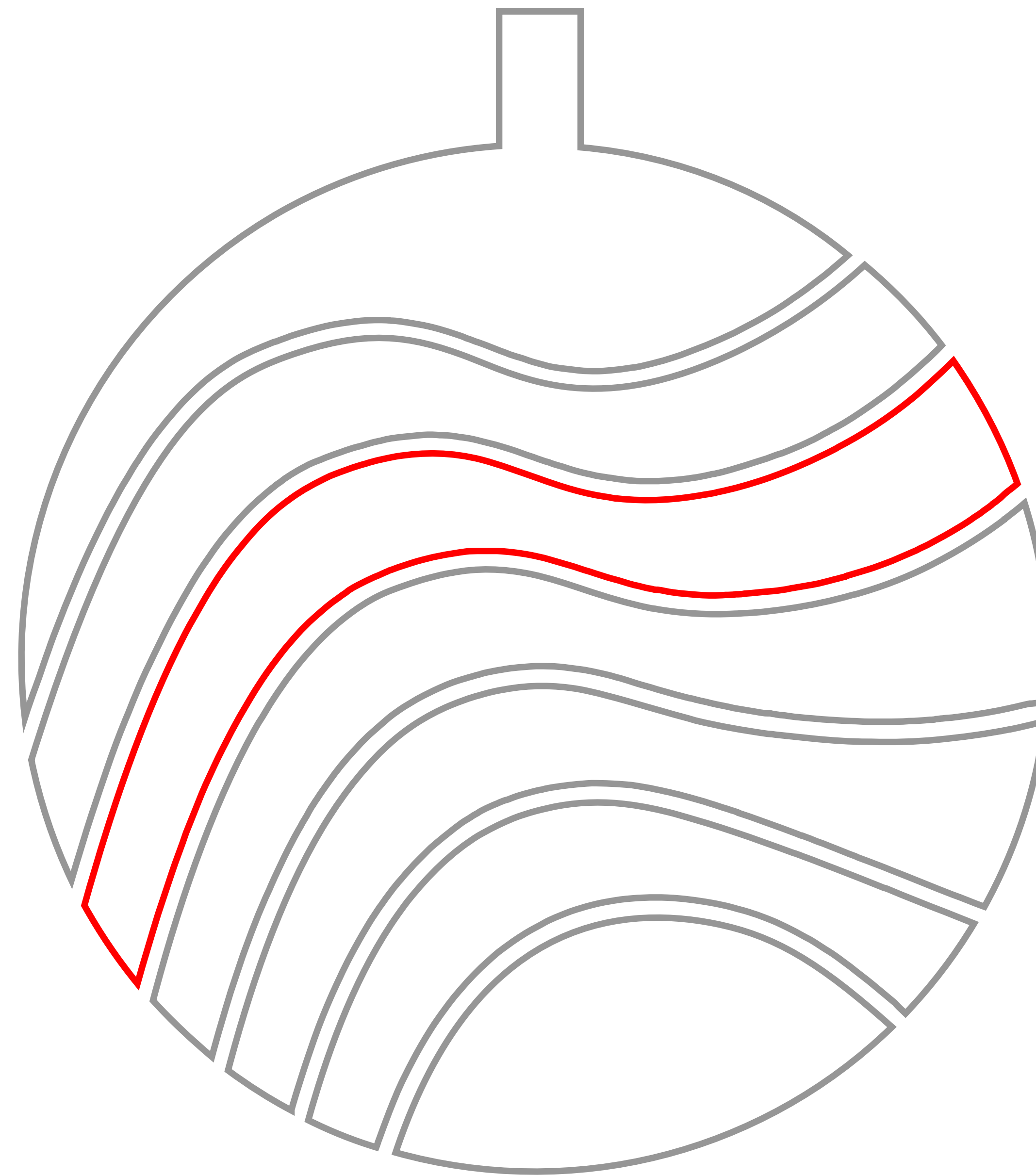
CUTTING PASS # 1

~~1-0.023MM-HEIGHT-0.023MM~~
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.023 MM

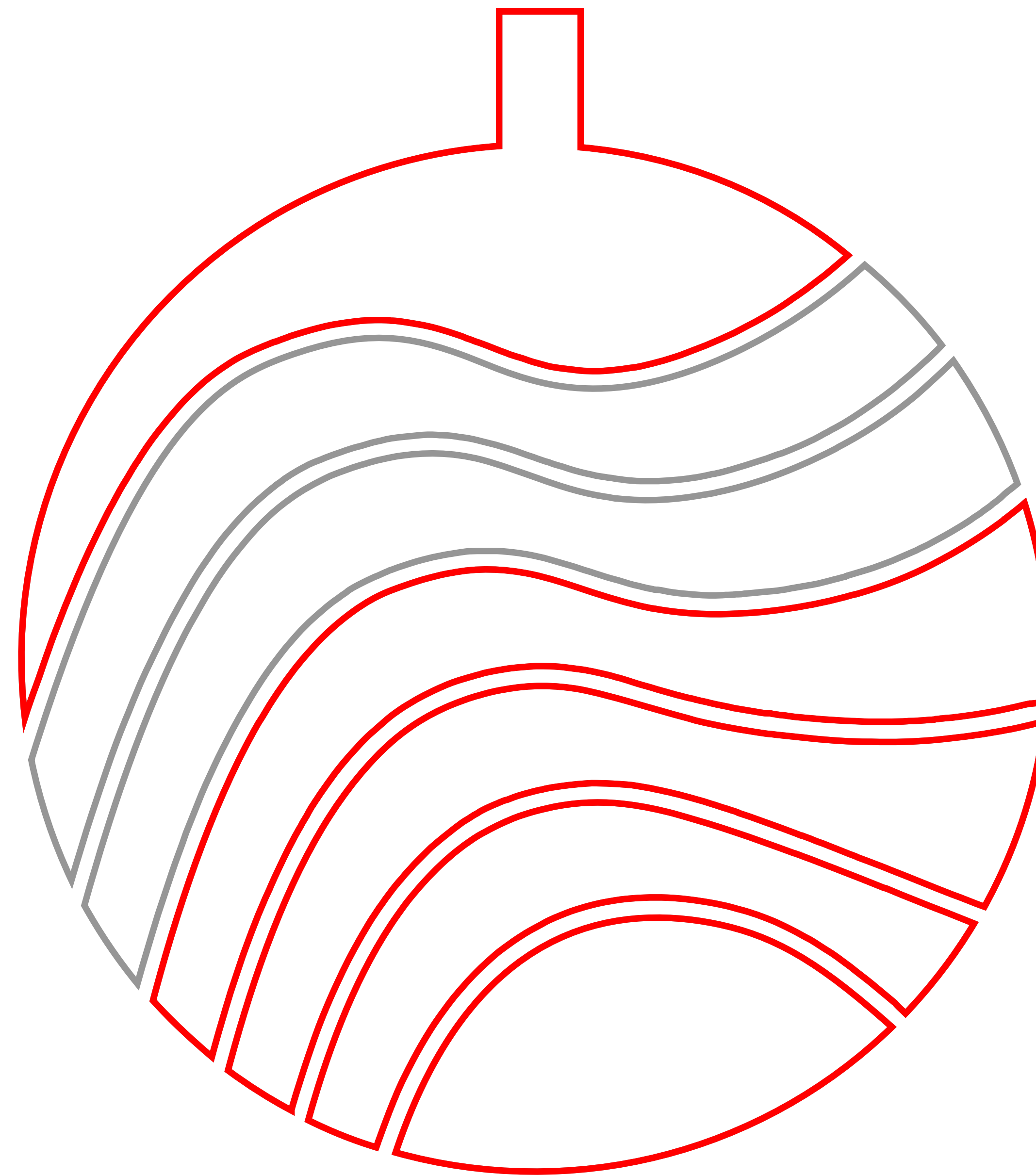
CUTTING PASS # 2
~~2-0.035MM HEIGHT 0.035MM~~
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.035 MM

CUTTING PASS # 3

~~3-0.023MM-HEIGHT0.046MM~~
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



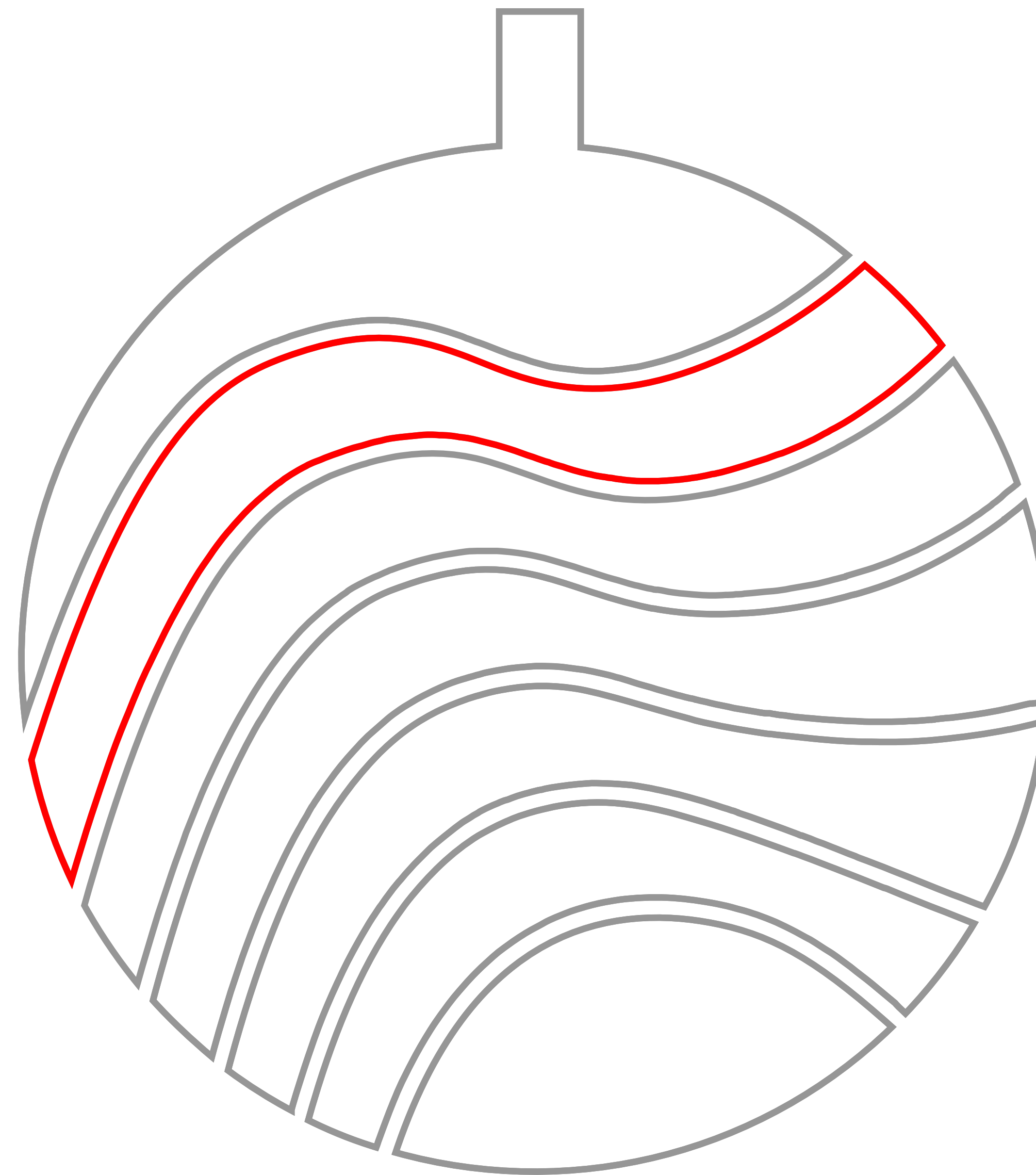
POWER: 12.5%
SPEED: 3%
LASER Z: 0.046 MM

CUTTING PASS # 4

4-0.035MM-HEIGHT 0.058MM

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER



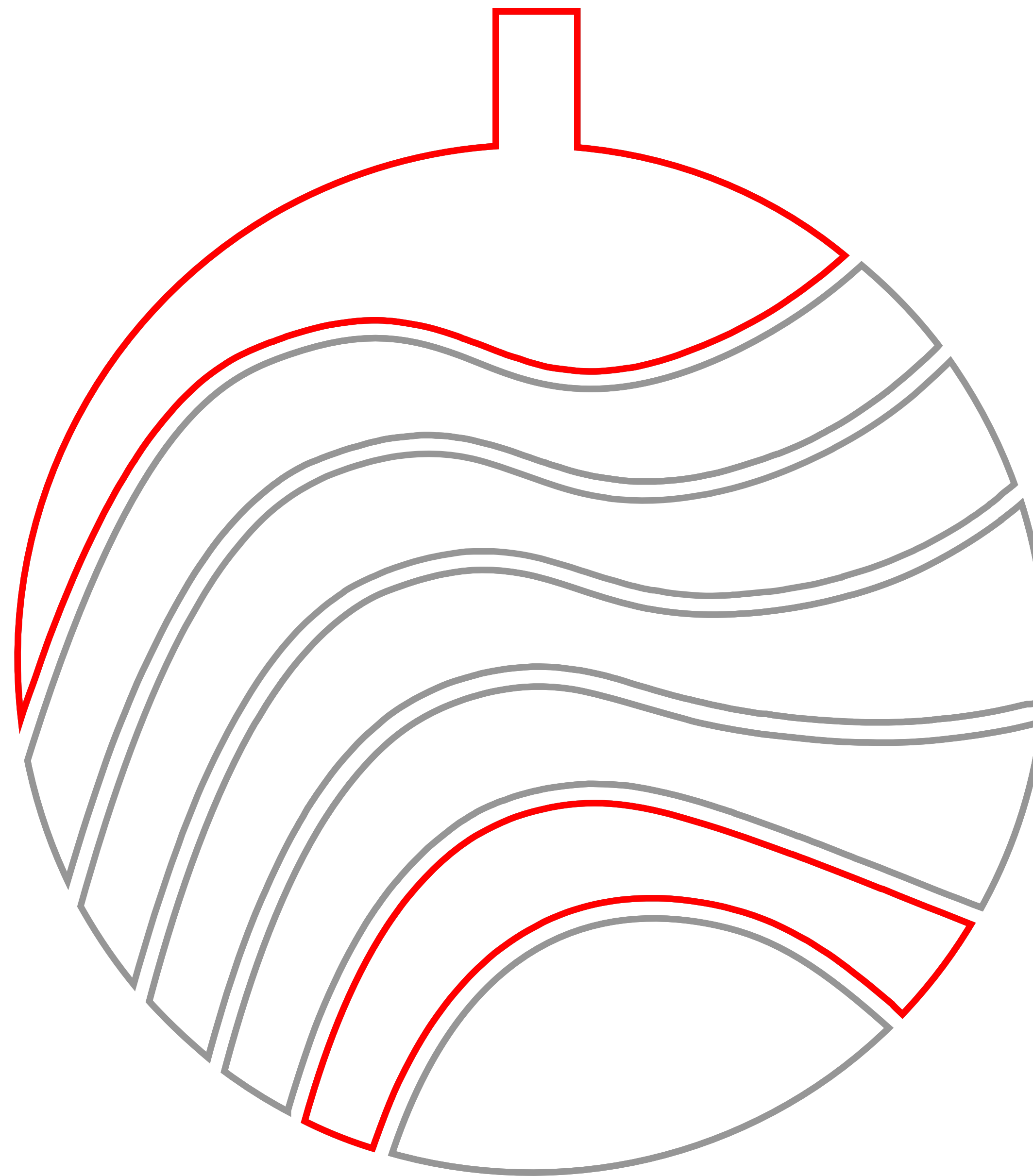
POWER: 12.5%
SPEED: 3%
LASER Z: 0.058 MM

CUTTING PASS # 5

5-0.023MM-HEIGHT 0.069MM

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

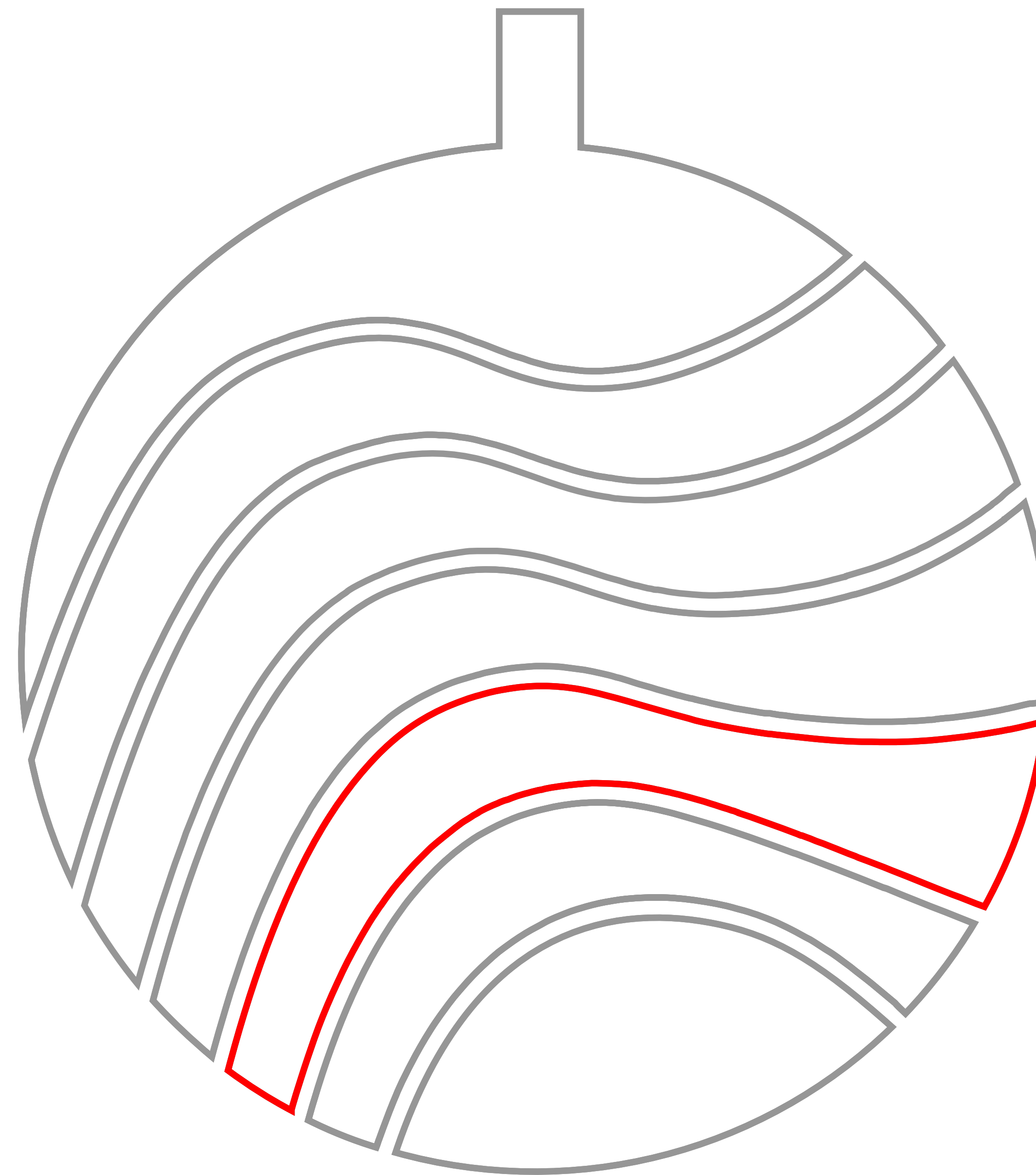
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.069 MM

CUTTING PASS # 6

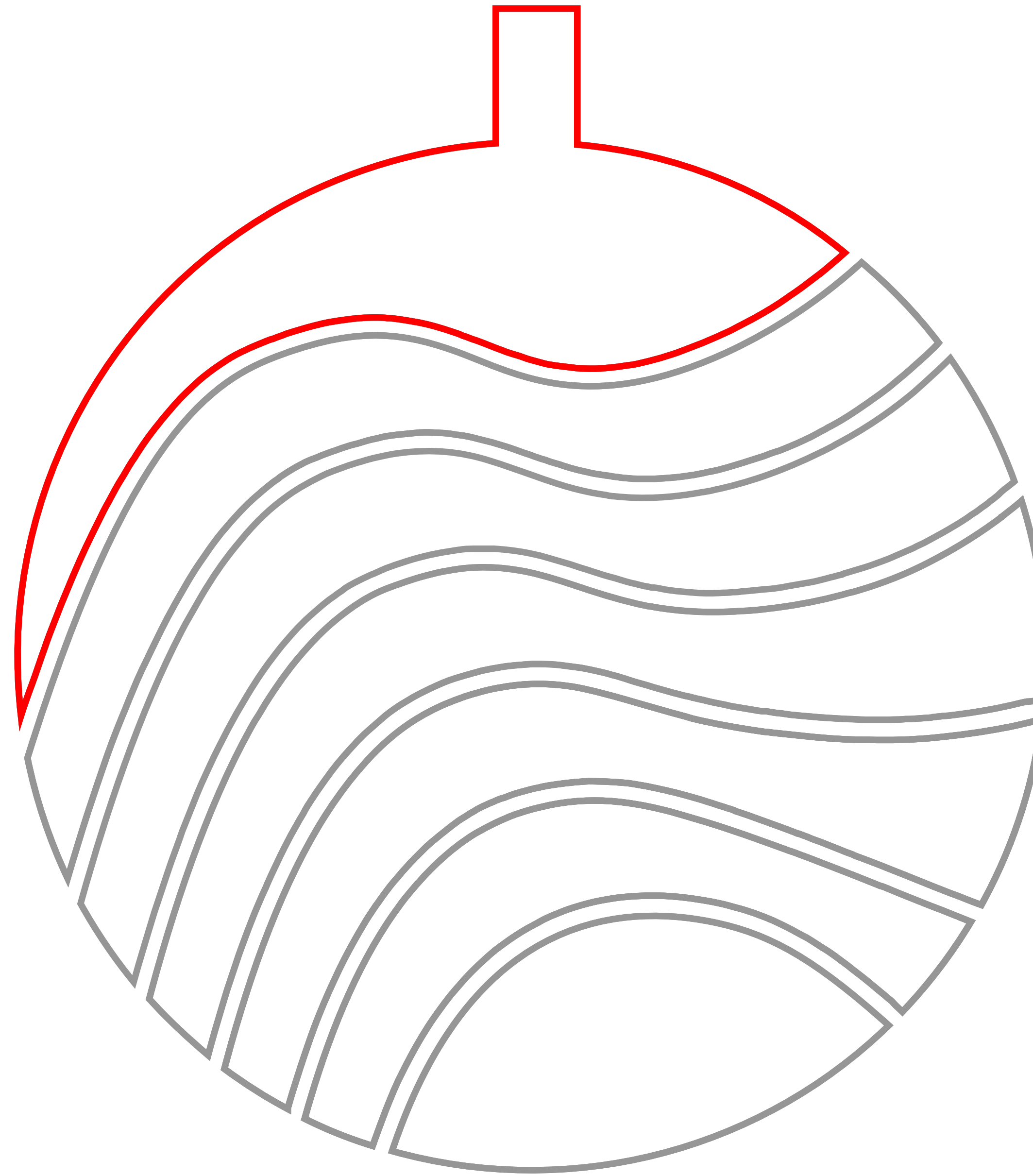
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.076 MM

CUTTING PASS # 7

~~7-0.023MM HEIGHT 0.092MM~~
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER

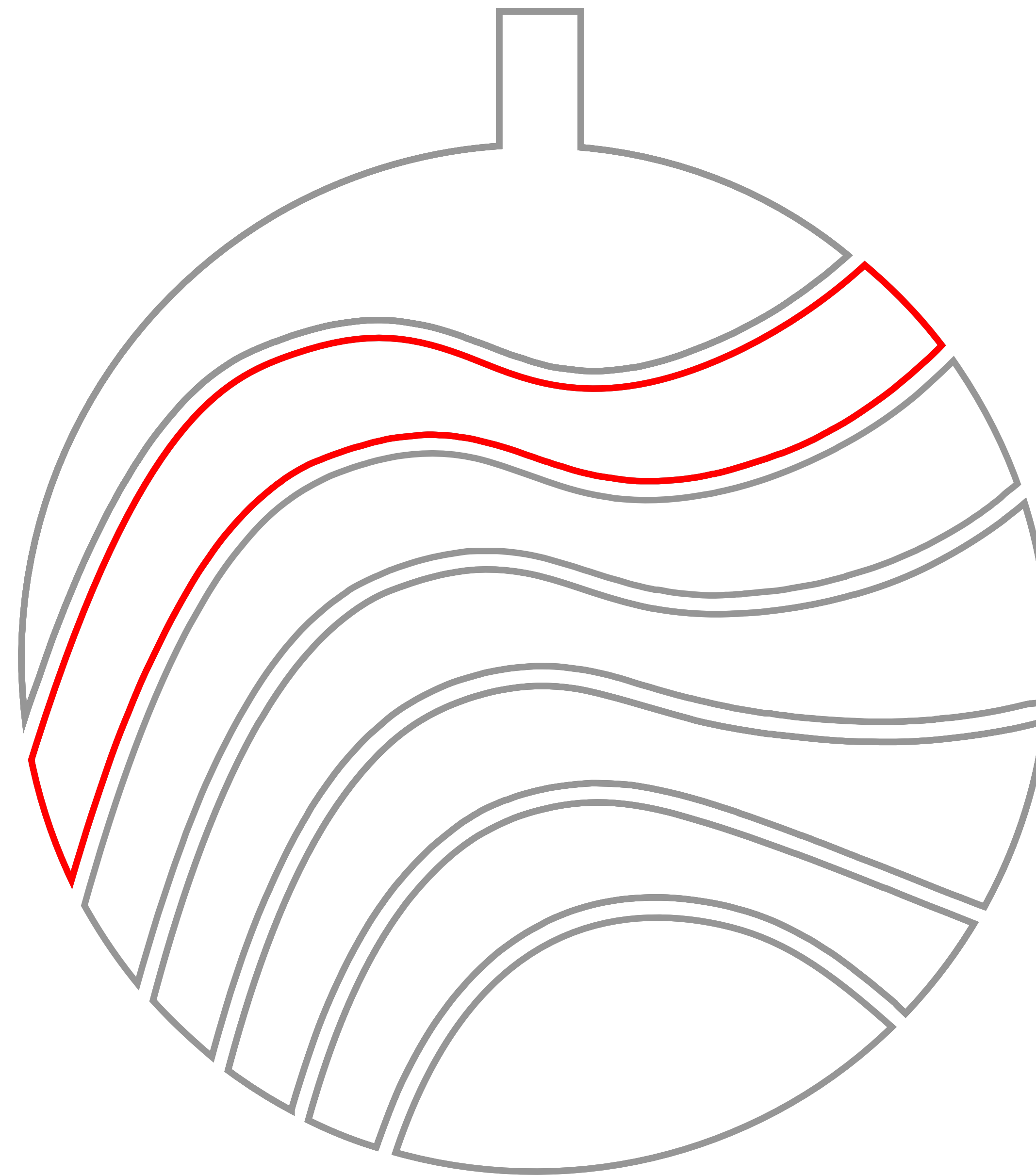


POWER: 12.5%
SPEED: 3%
LASER Z: 0.092 MM

CUTTING PASS # 8

8-0.035MM-HEIGHT0.093MM

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER

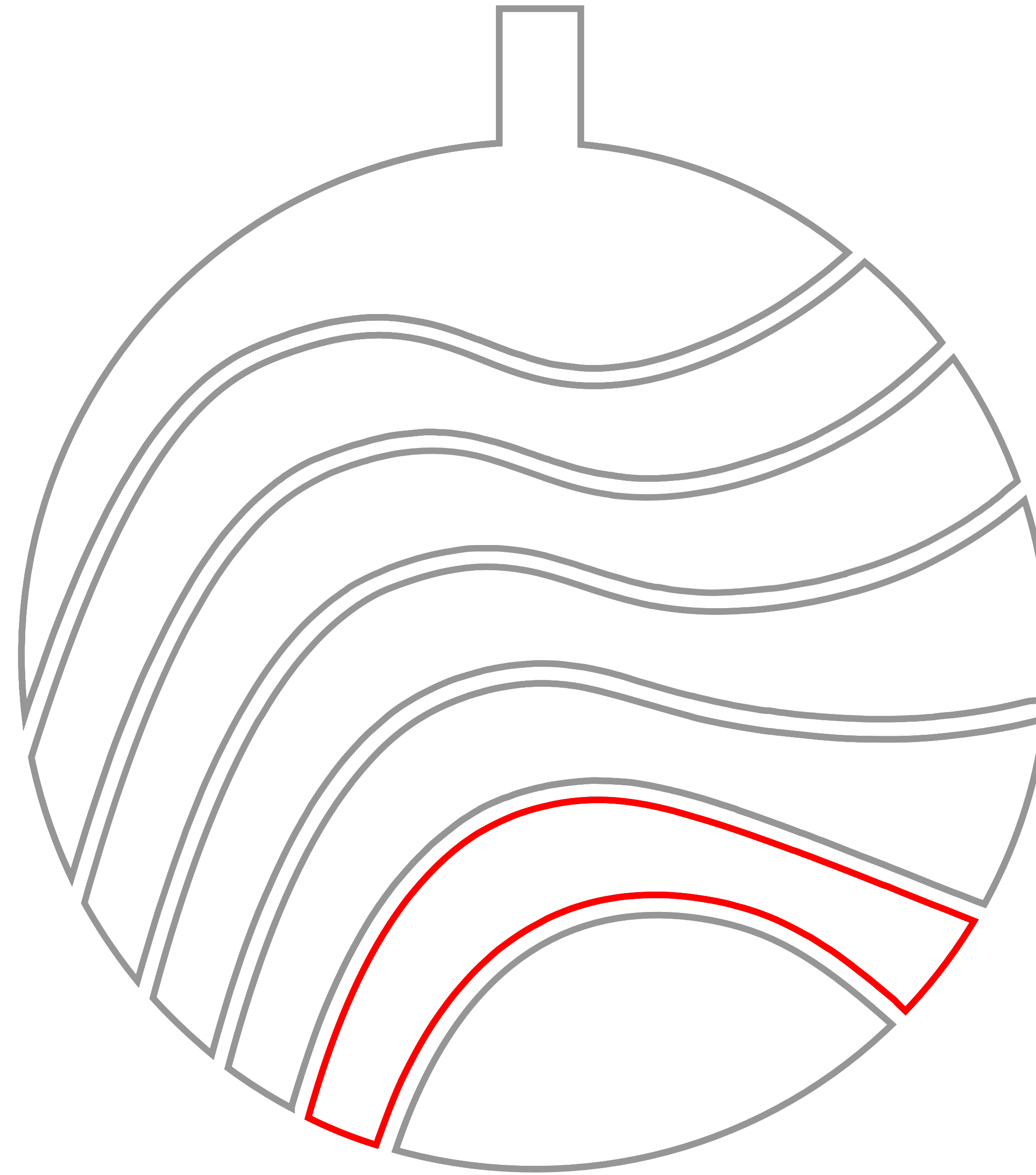


POWER: 12.5%
SPEED: 3%
LASER Z: 0.093 MM

CUTTING PASS # 9

~~0.03MM-HEIGHT 0.099MM~~

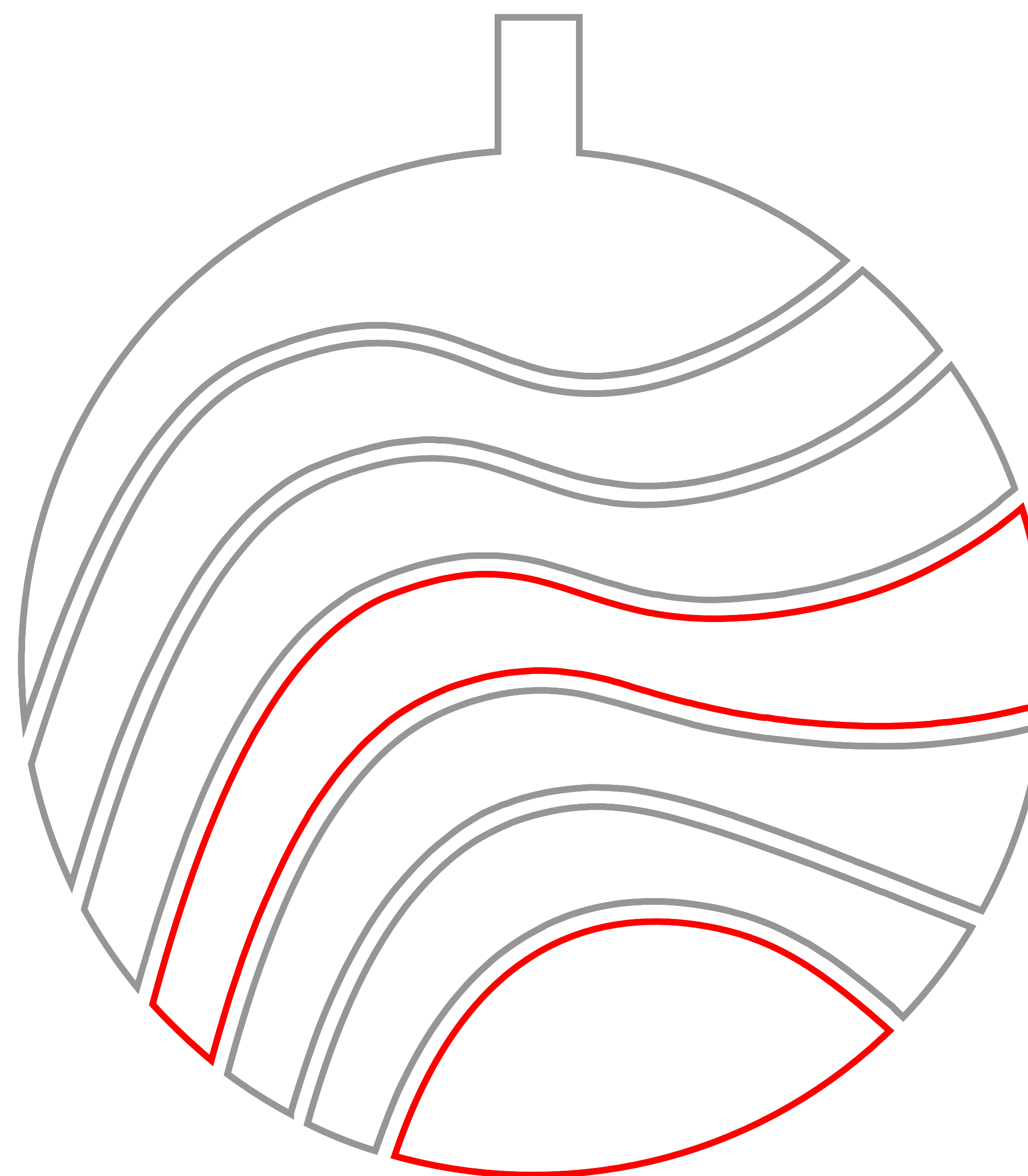
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.099 MM

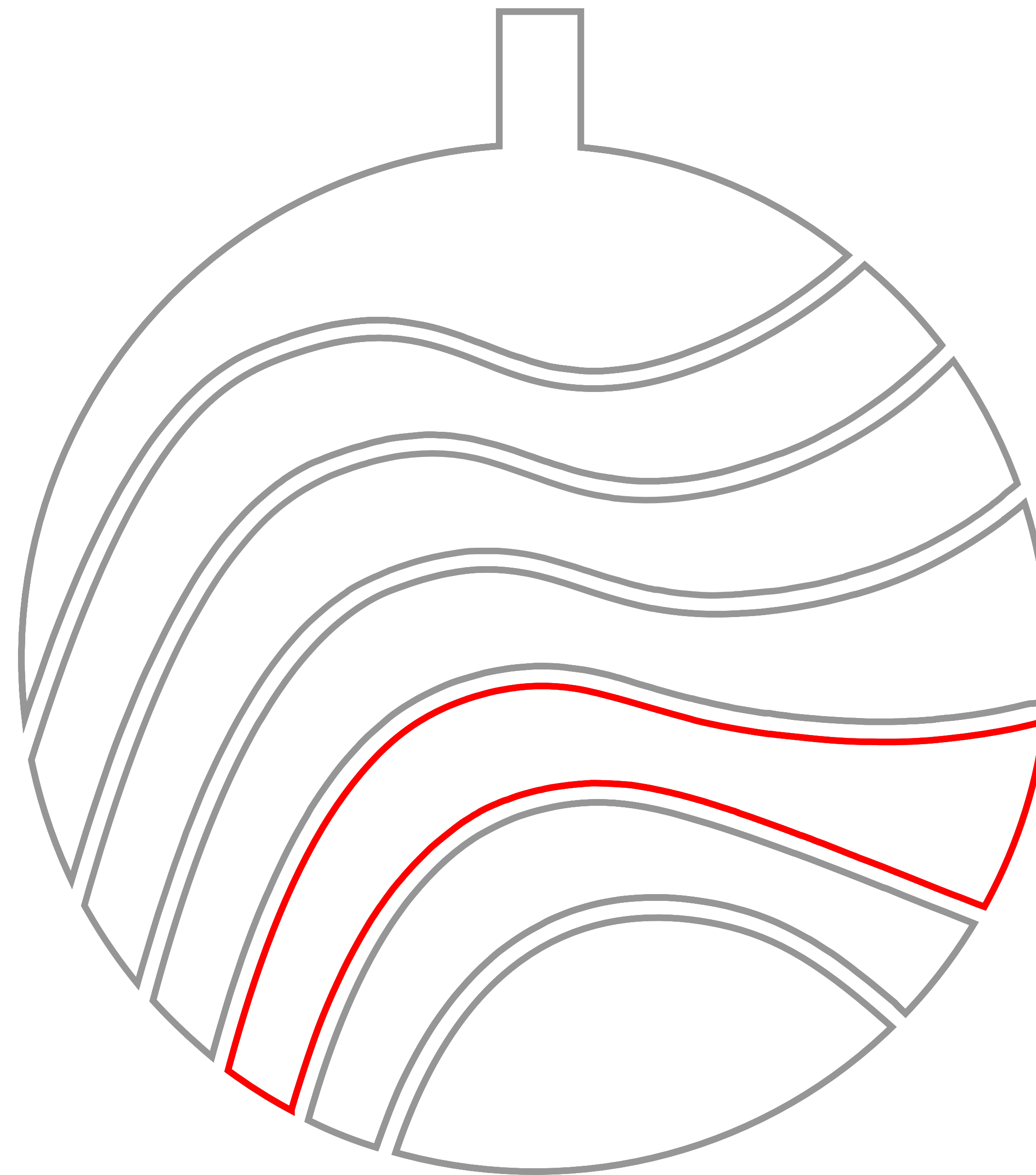
CUTTING PASS # 10

10 0.053MM HEIGHT 0.099MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.053MM CELLOPHANE IN THE LASER CUTTER



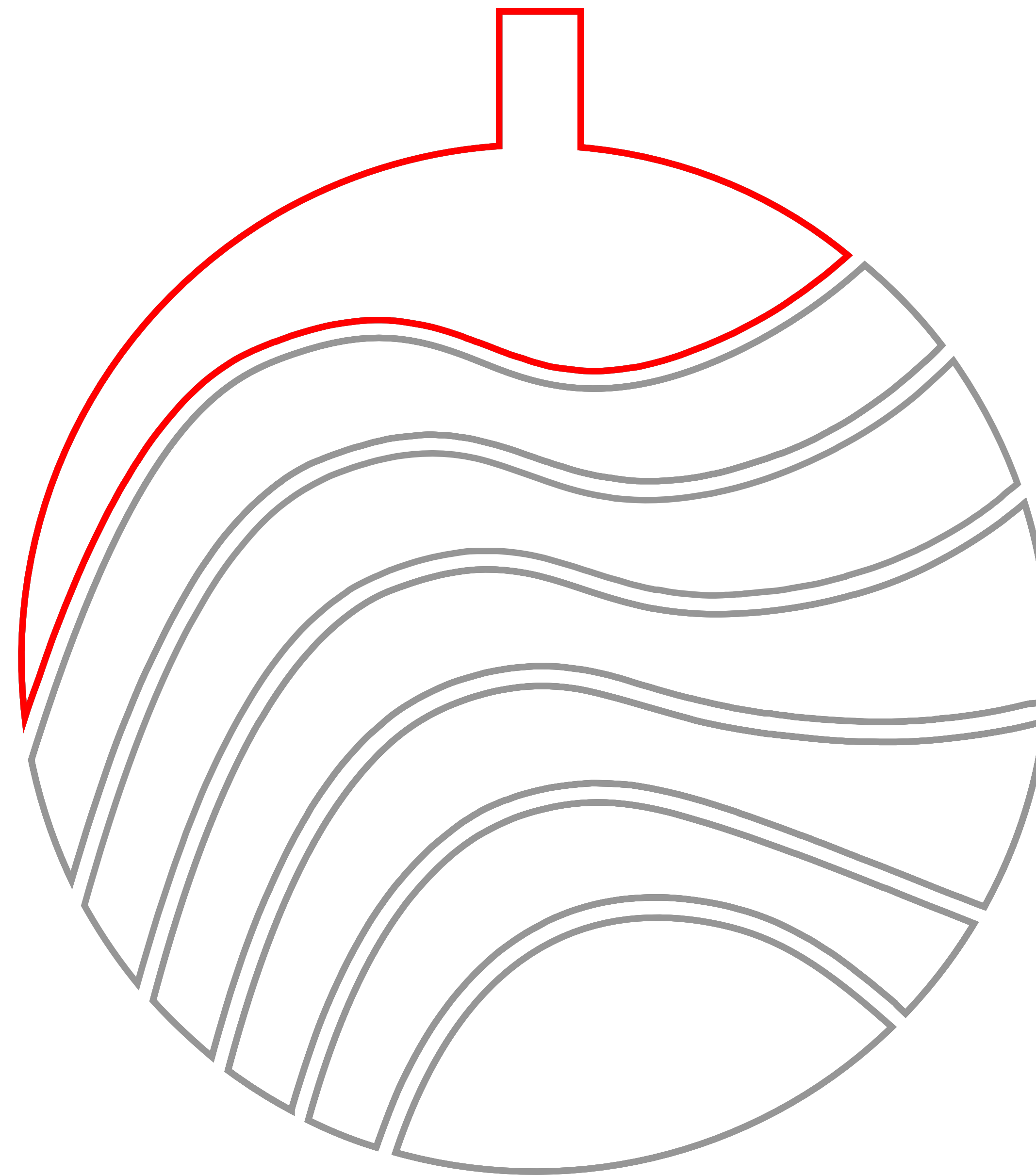
POWER: 12.5%
SPEED: 3%
LASER Z: 0.099 MM

CUTTING PASS # 11
11-0.03MM-HEIGHT0.106MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



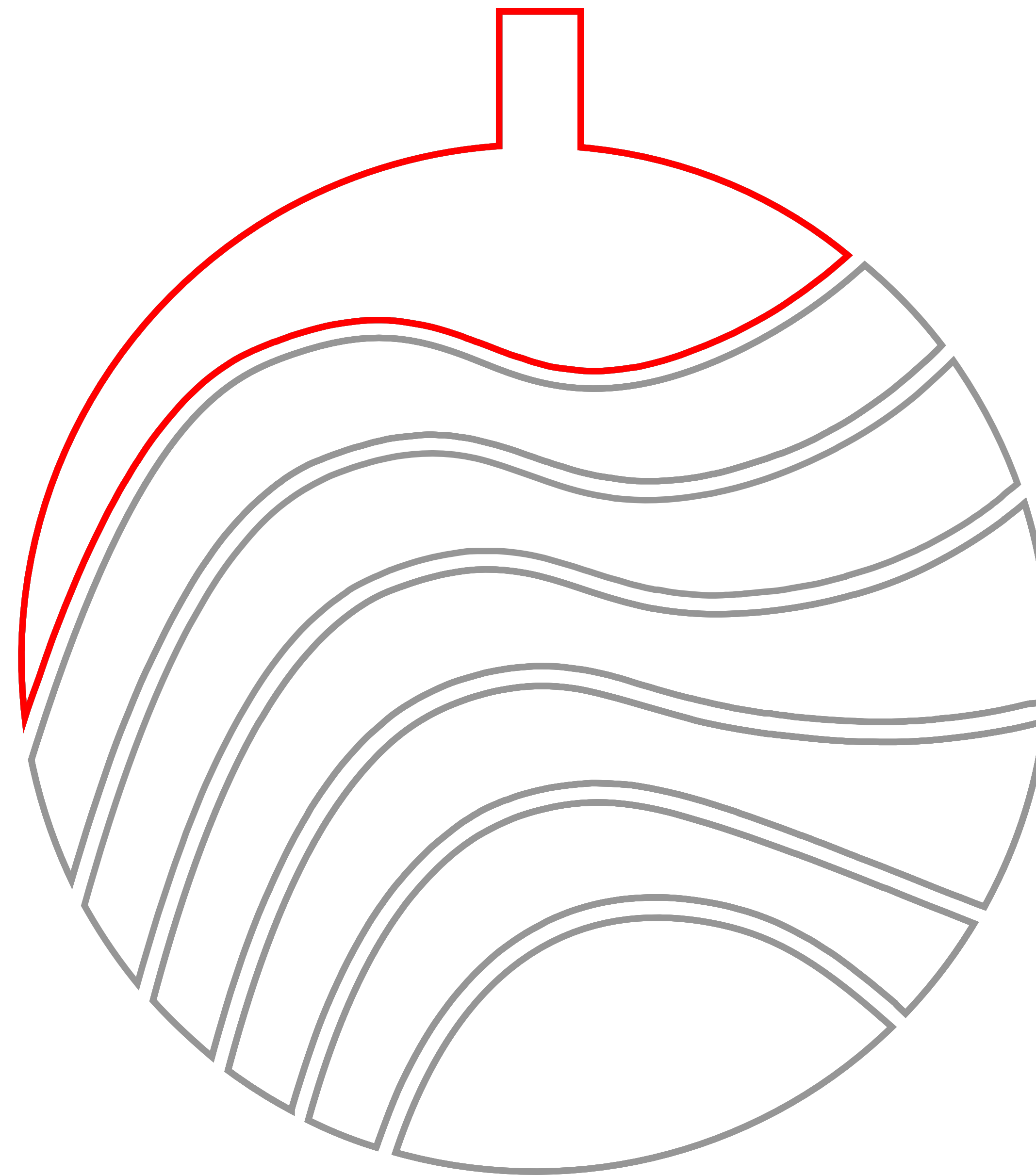
POWER: 12.5%
SPEED: 3%
LASER Z: 0.106 MM

CUTTING PASS # 12
PLACE BASE 12.5% ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.115 MM

CUTTING PASS # 13
PLACE BASE 12.5%
ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



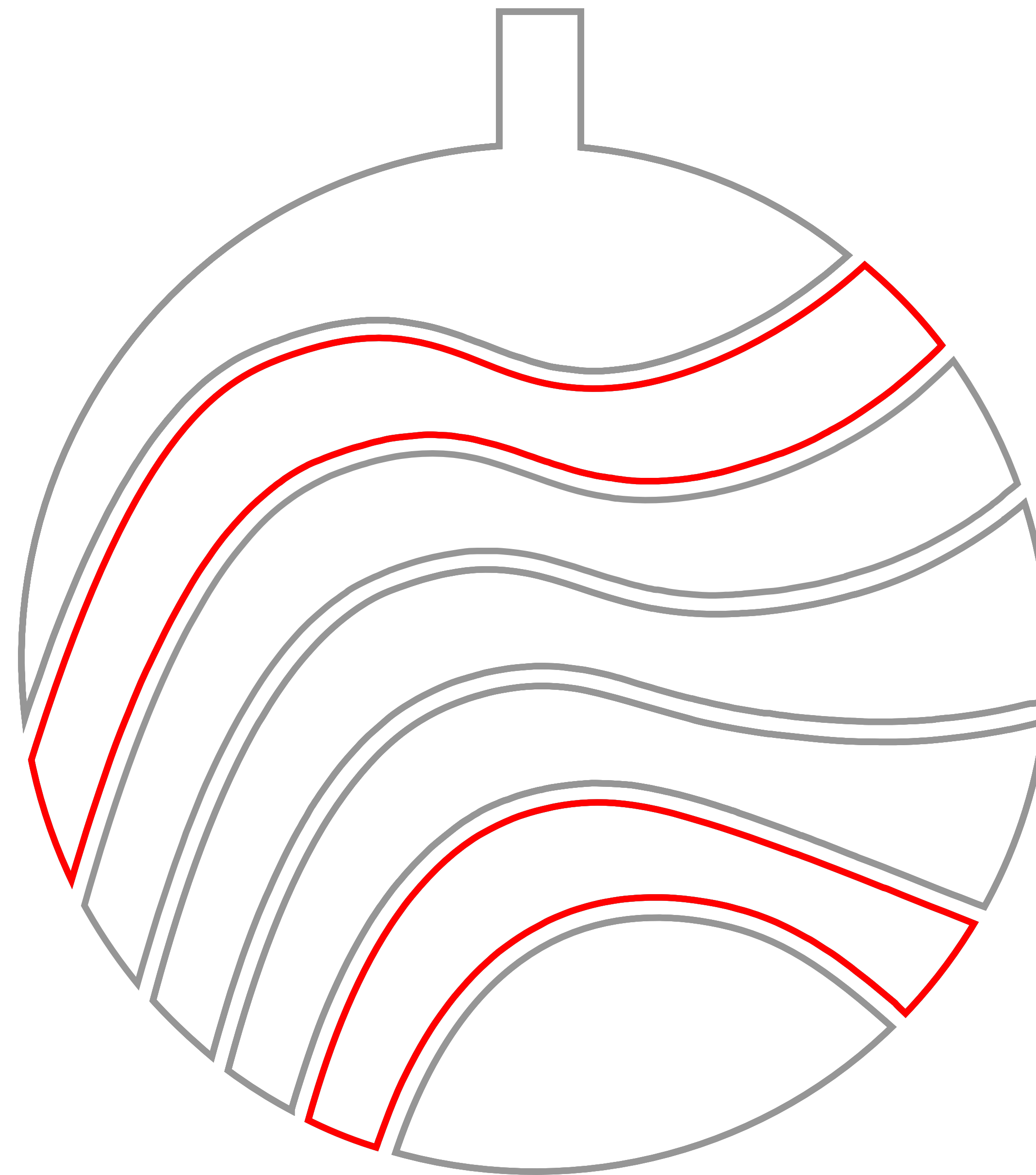
POWER: 12.5%
SPEED: 3%
LASER Z: 0.138 MM

CUTTING PASS # 14

~~14-0.053MM-HEIGHT-0.146MM~~

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.053MM CELLOPHANE IN THE LASER CUTTER



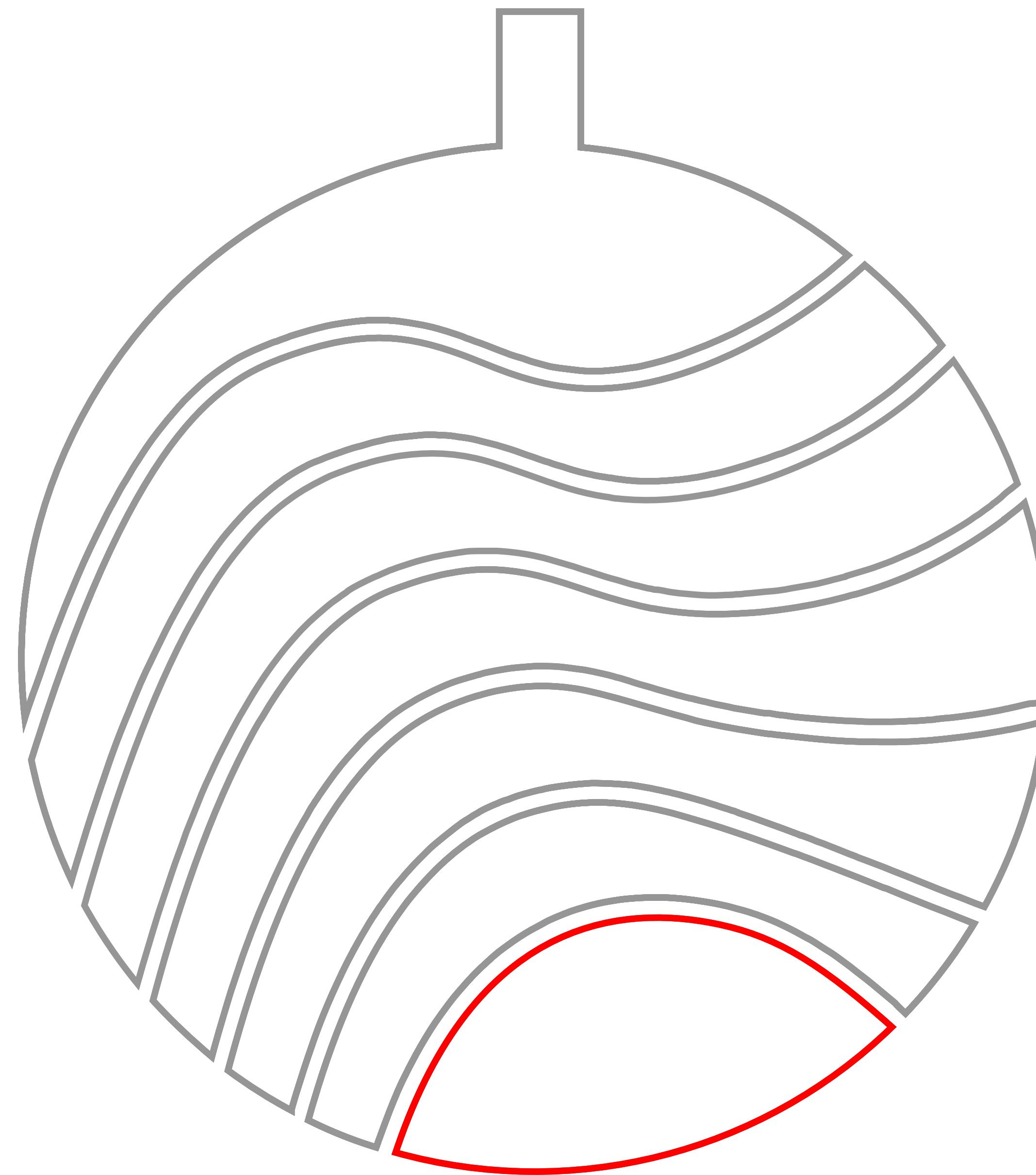
POWER: 12.5%

SPEED: 3%

LASER Z: 0.146 MM

CUTTING PASS # 15

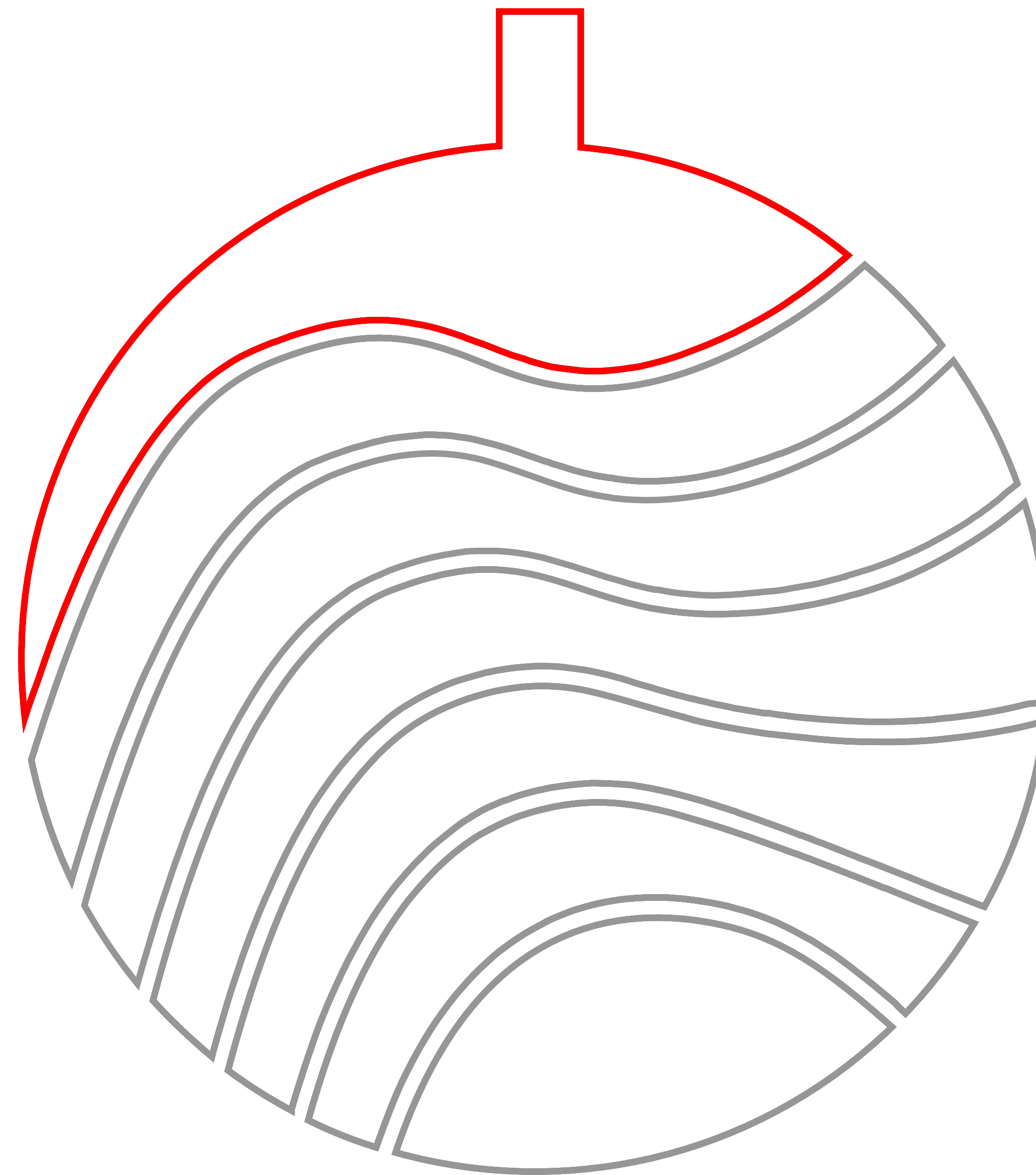
15 0.053MM HEIGHT 0.152MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.053MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.152 MM

CUTTING PASS # 16

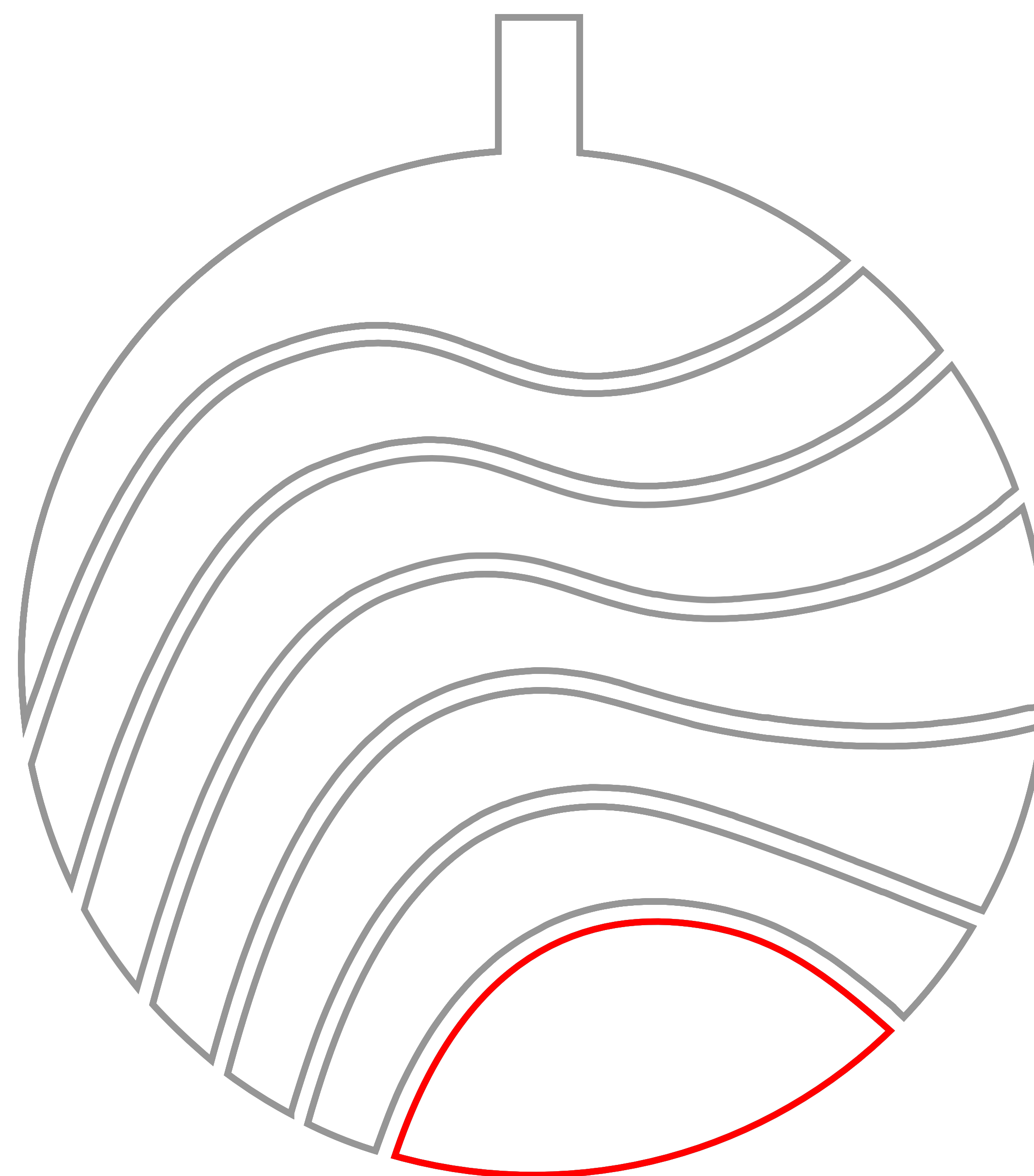
16 0.023MM HEIGHT 0.161MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.161 MM

CUTTING PASS # 17

17 0.053MM HEIGHT 0.005MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.053MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.205 MM

