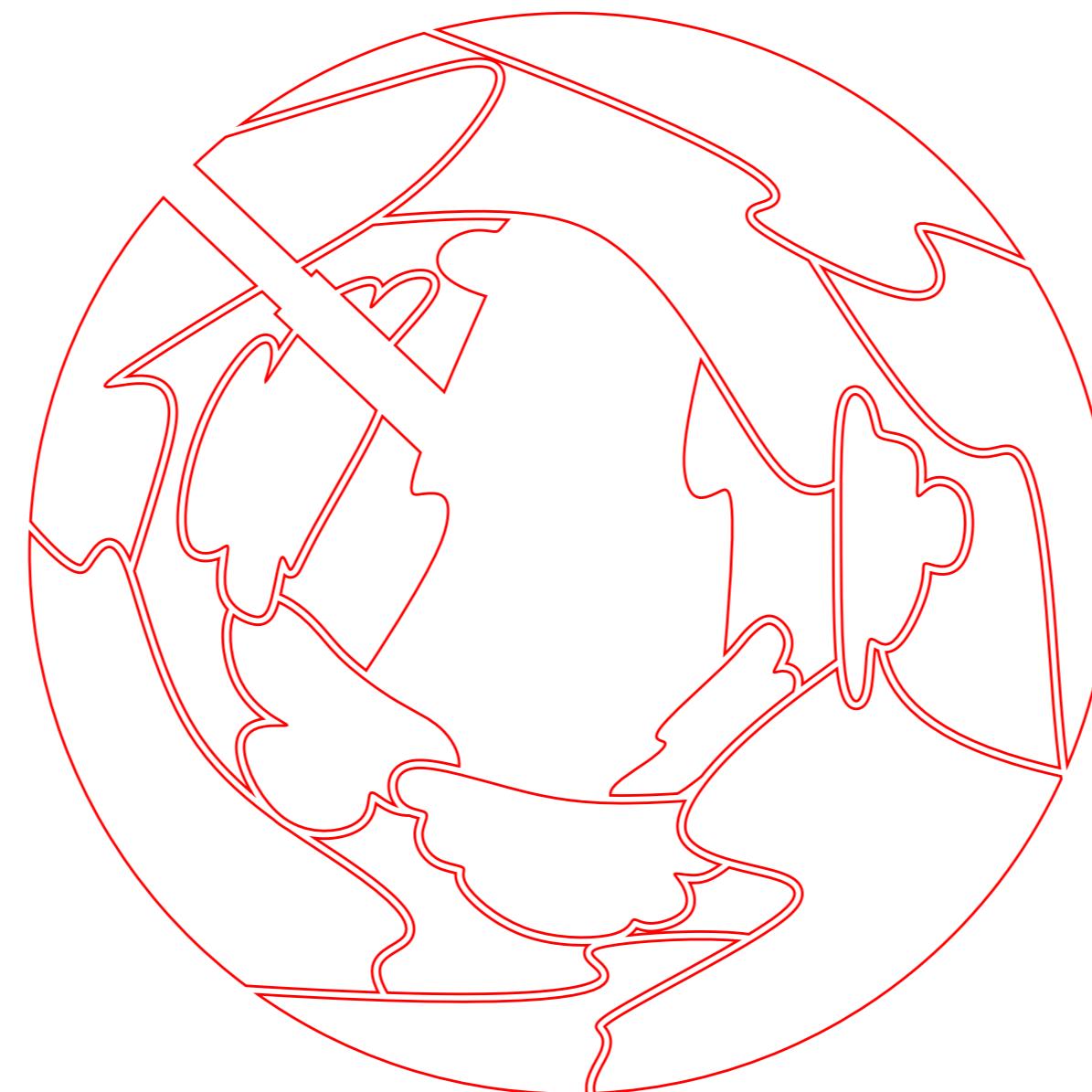


CUTTING PASS # 1

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
0.023MM HEIGHT 0.023MM

PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

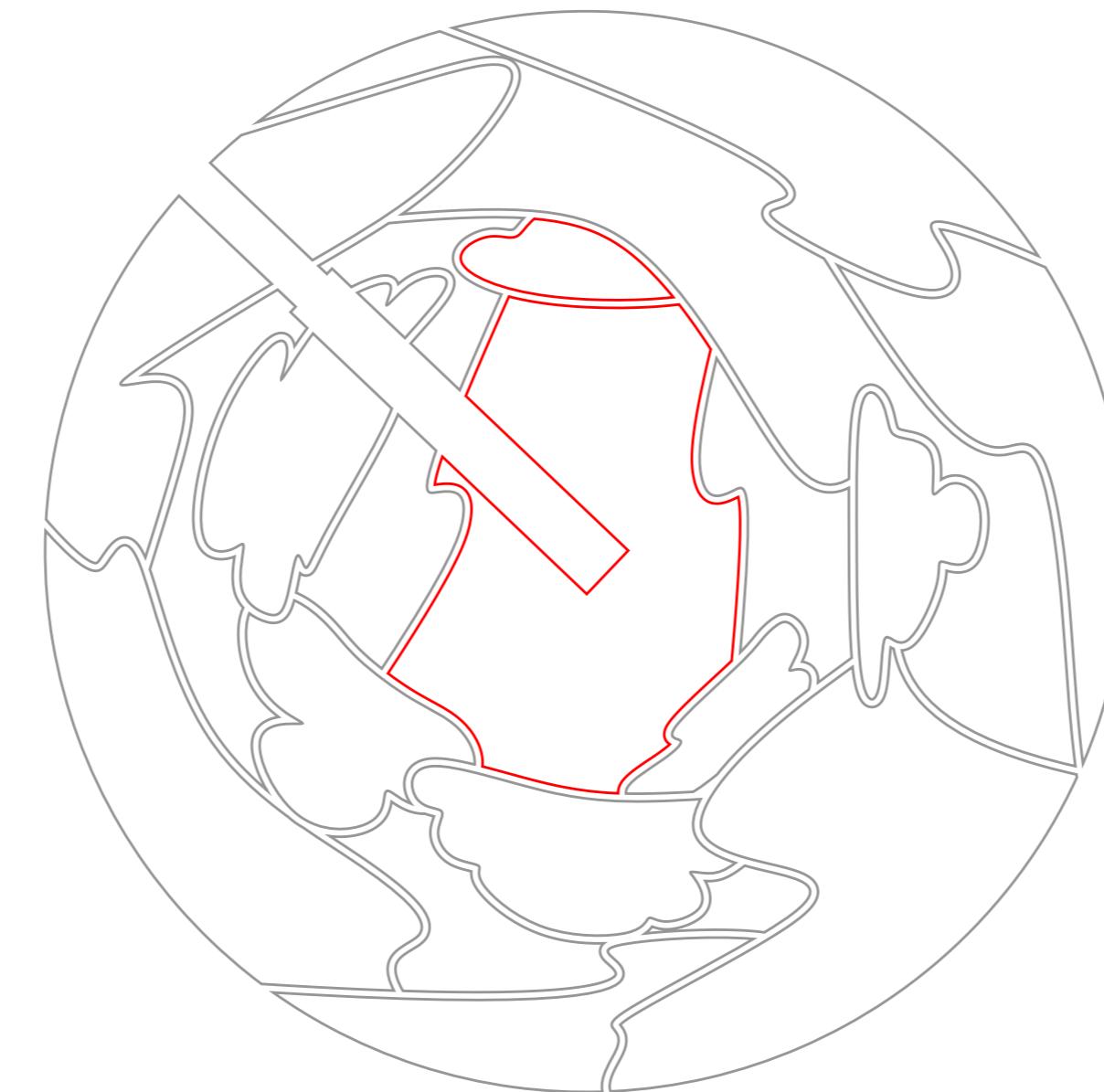
SPEED: 3%

LASER Z: 0.023 MM

CUTTING PASS # 2

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

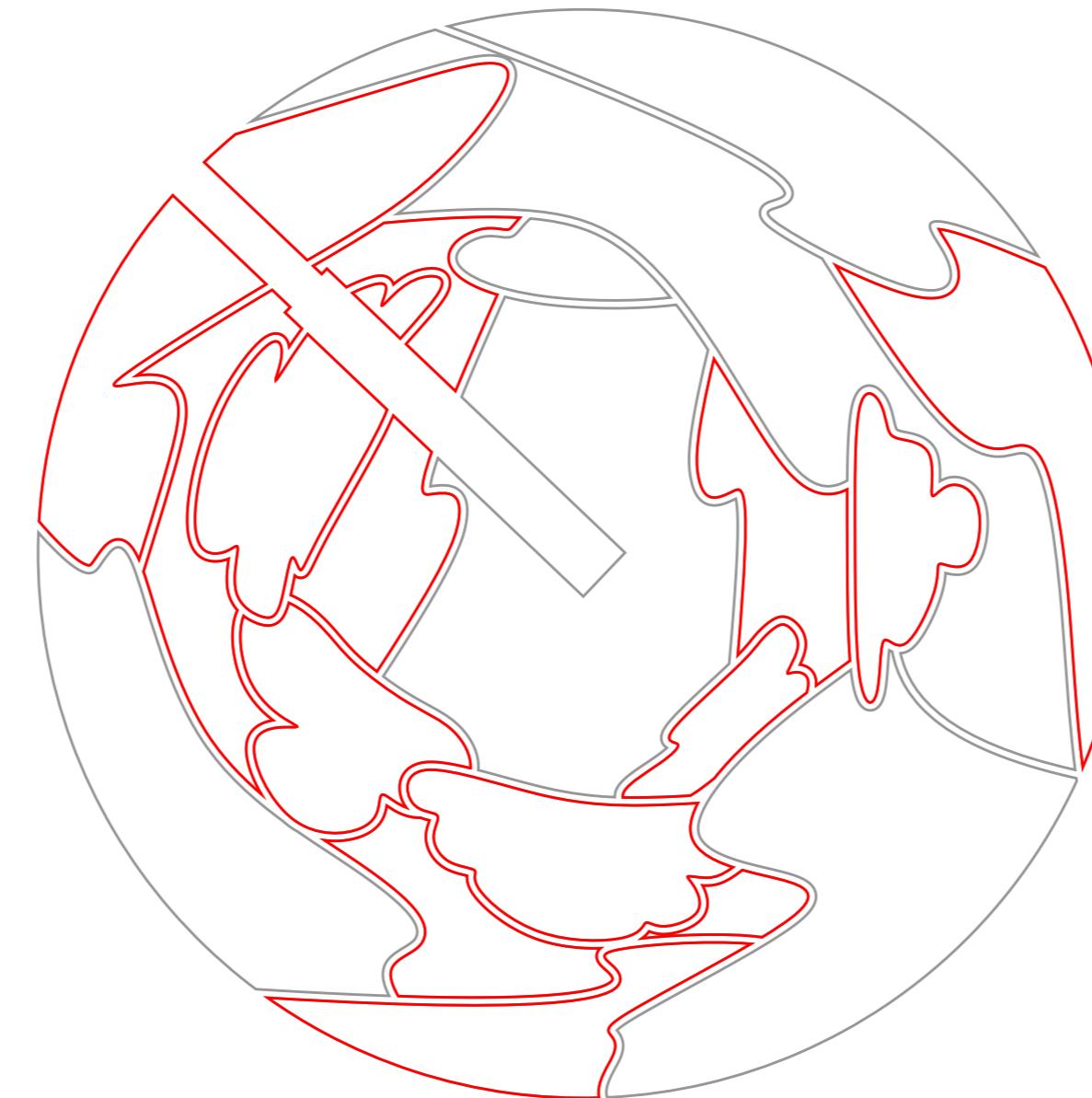
SPEED: 3%

LASER Z: 0.03 MM

CUTTING PASS # 3

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
3.0 .023MM HEIGHT 0.046MM

PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

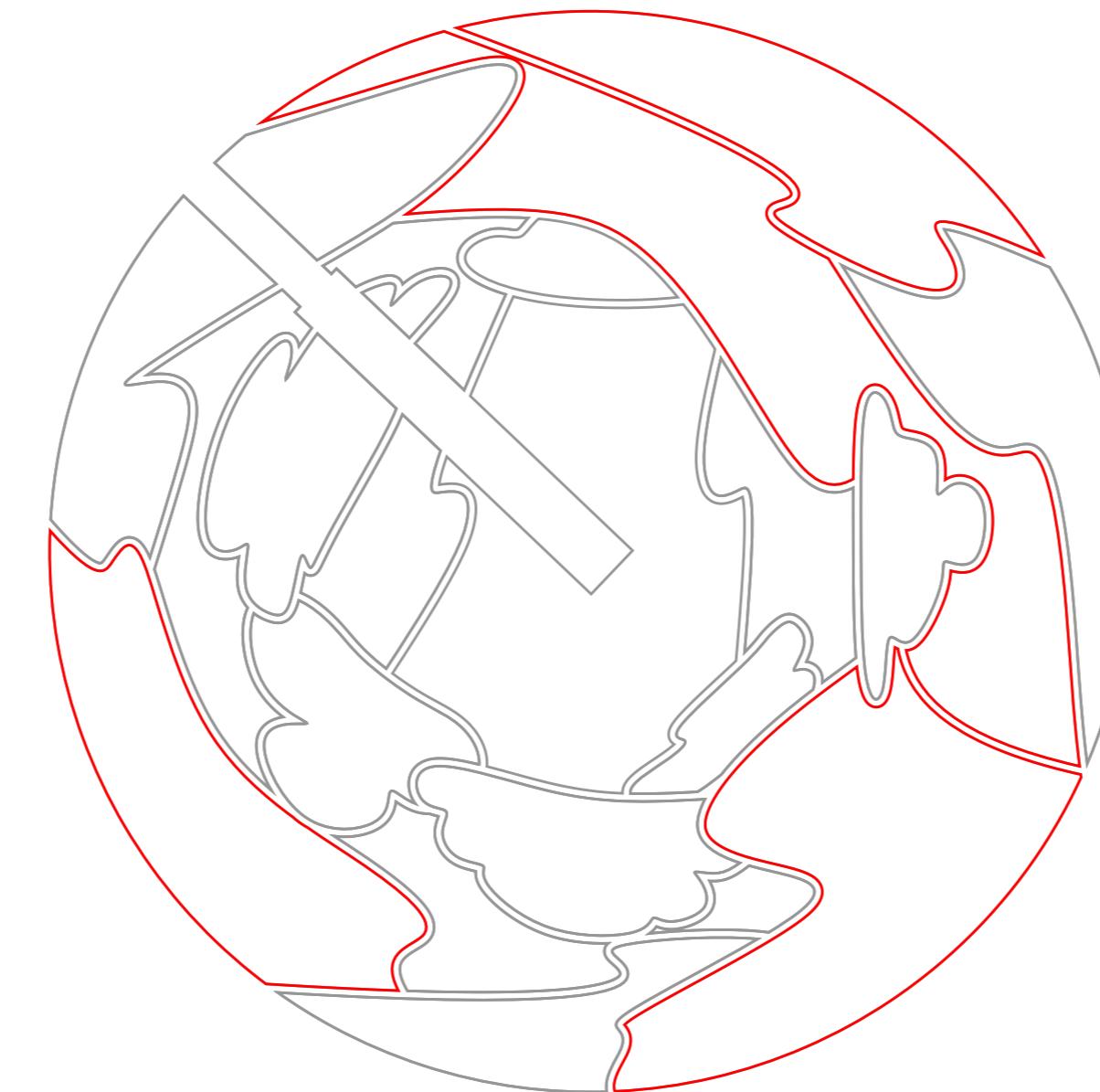
SPEED: 3%

LASER Z: 0.046 MM

CUTTING PASS # 4

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

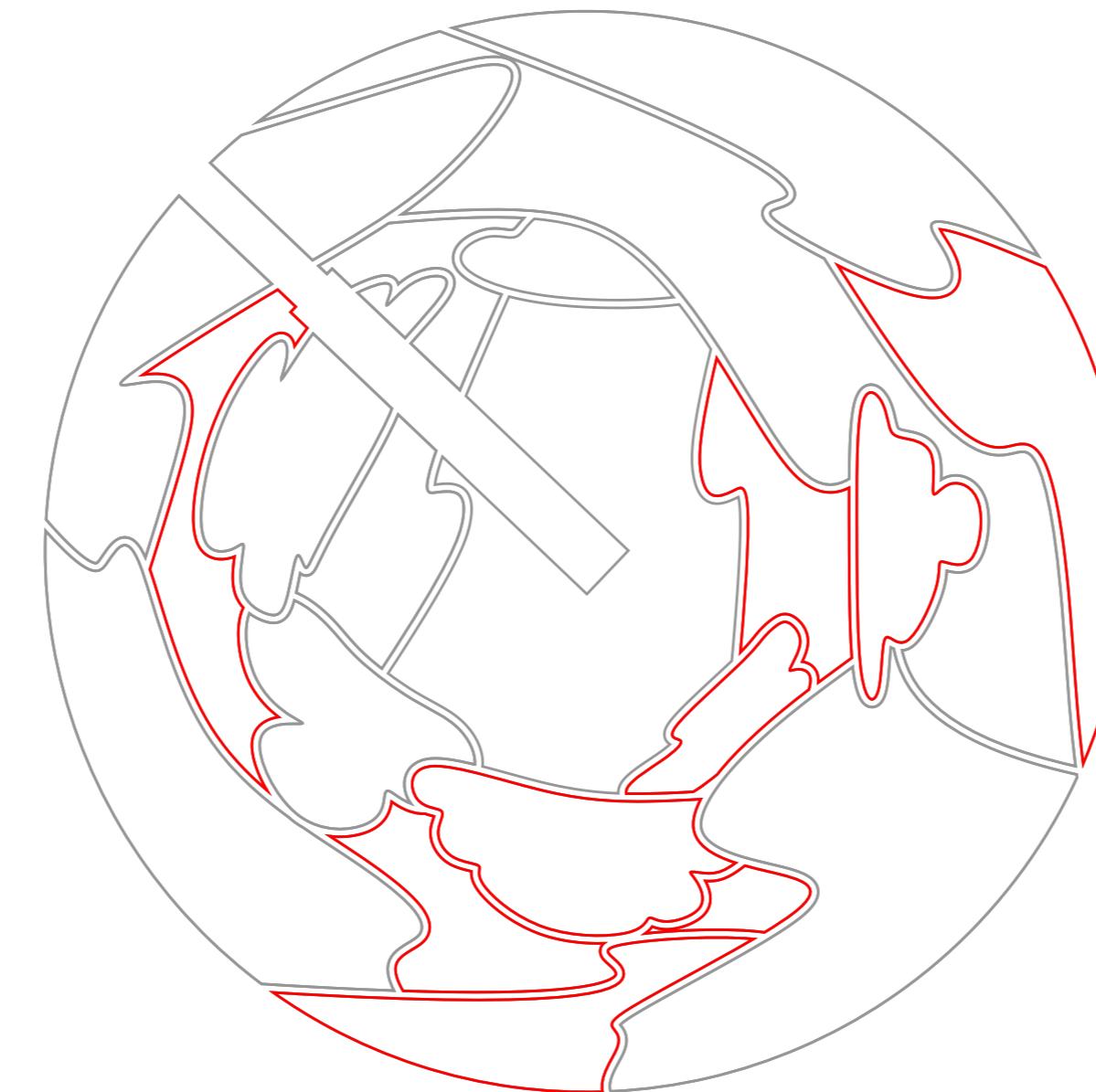
SPEED: 3%

LASER Z: 0.053 MM

CUTTING PASS # 5

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

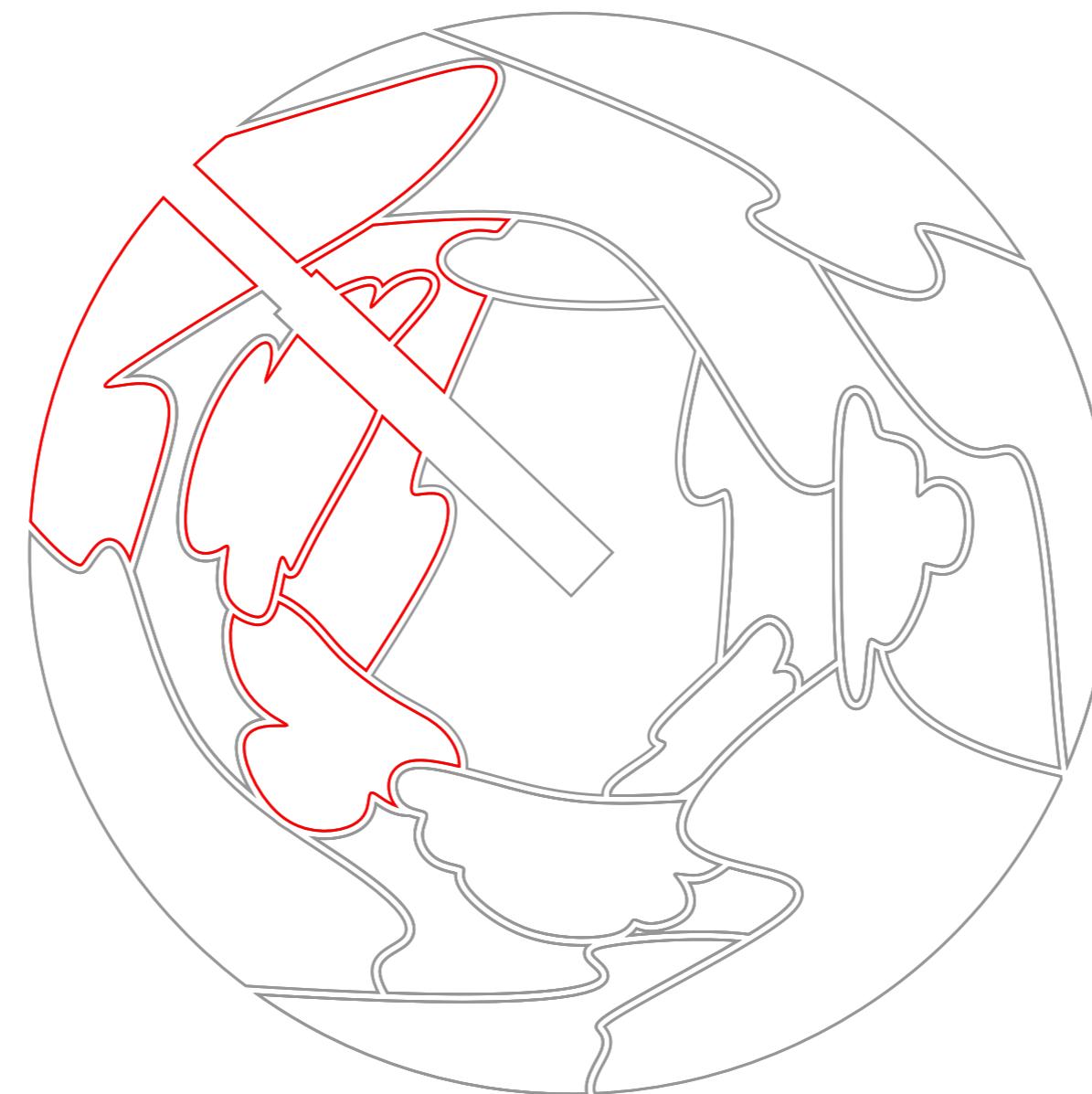
SPEED: 3%

LASER Z: 0.069 MM

CUTTING PASS # 6

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
5-0.03MM HEIGHT 0.076MM

PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

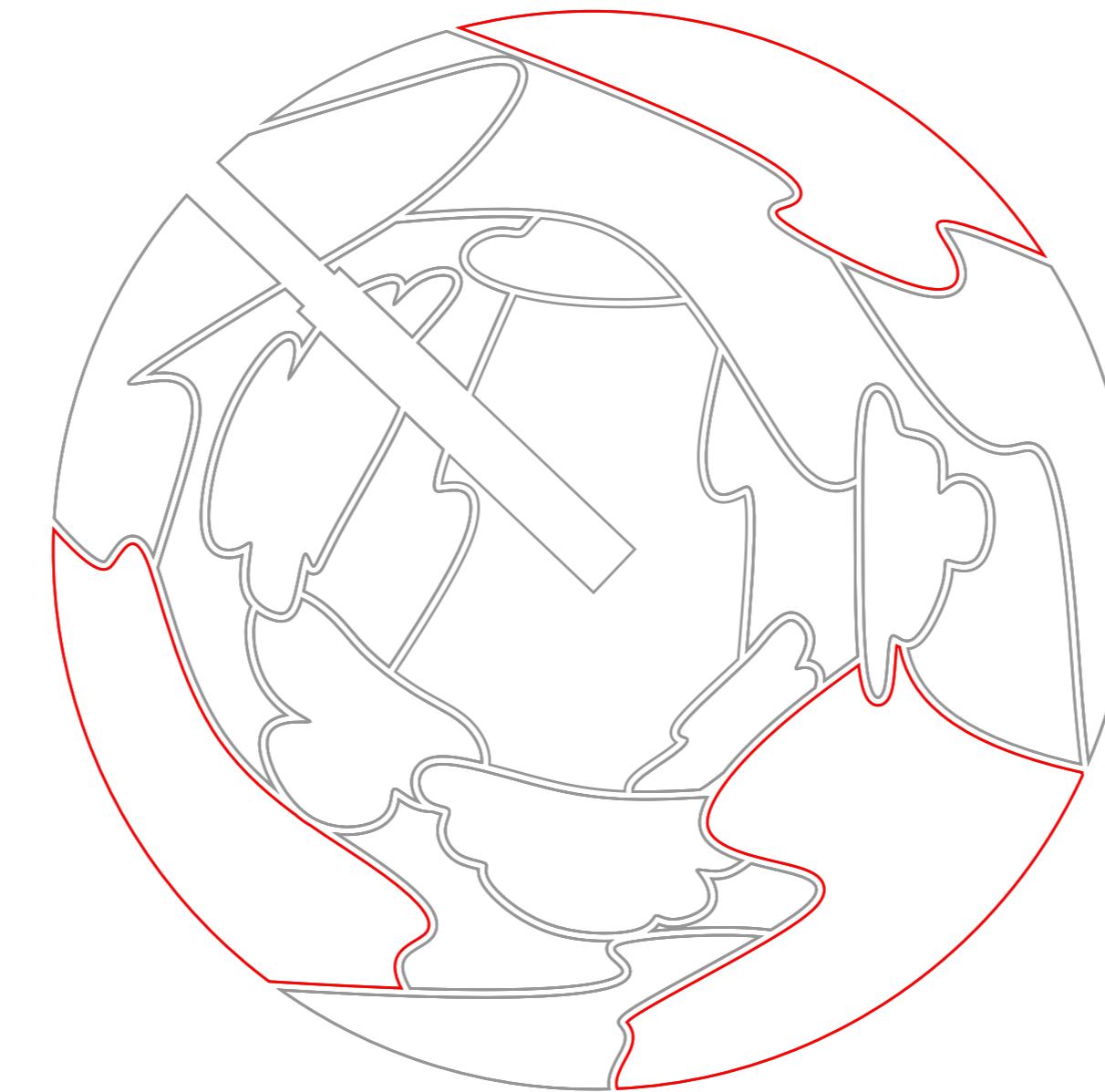
SPEED: 3%

LASER Z: 0.076 MM

CUTTING PASS # 7

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
7.0 0.03MM HEIGHT 0.083MM

PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

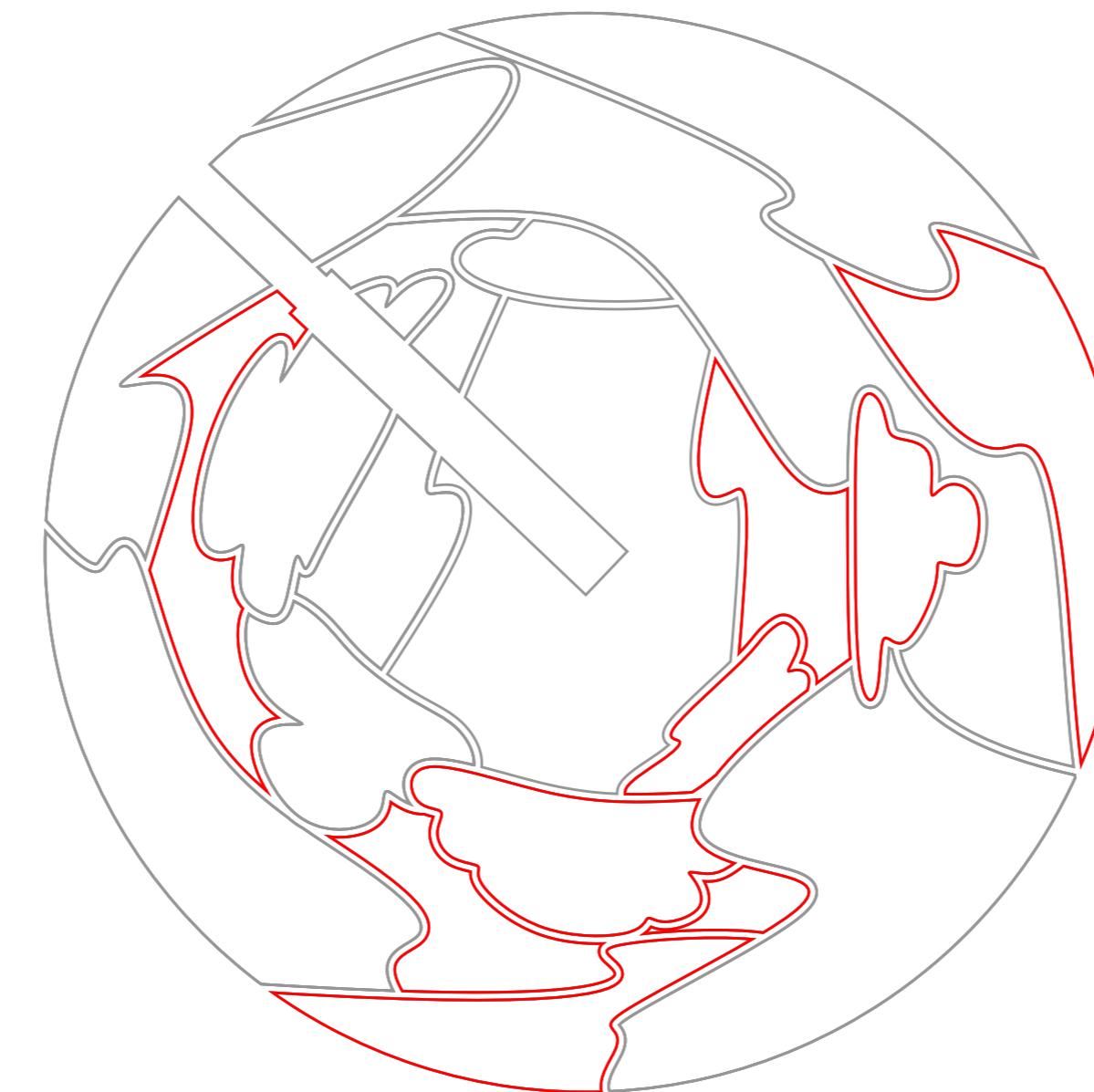
SPEED: 3%

LASER Z: 0.083 MM

CUTTING PASS # 8

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
0.023MM HEIGHT 0.092MM

PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

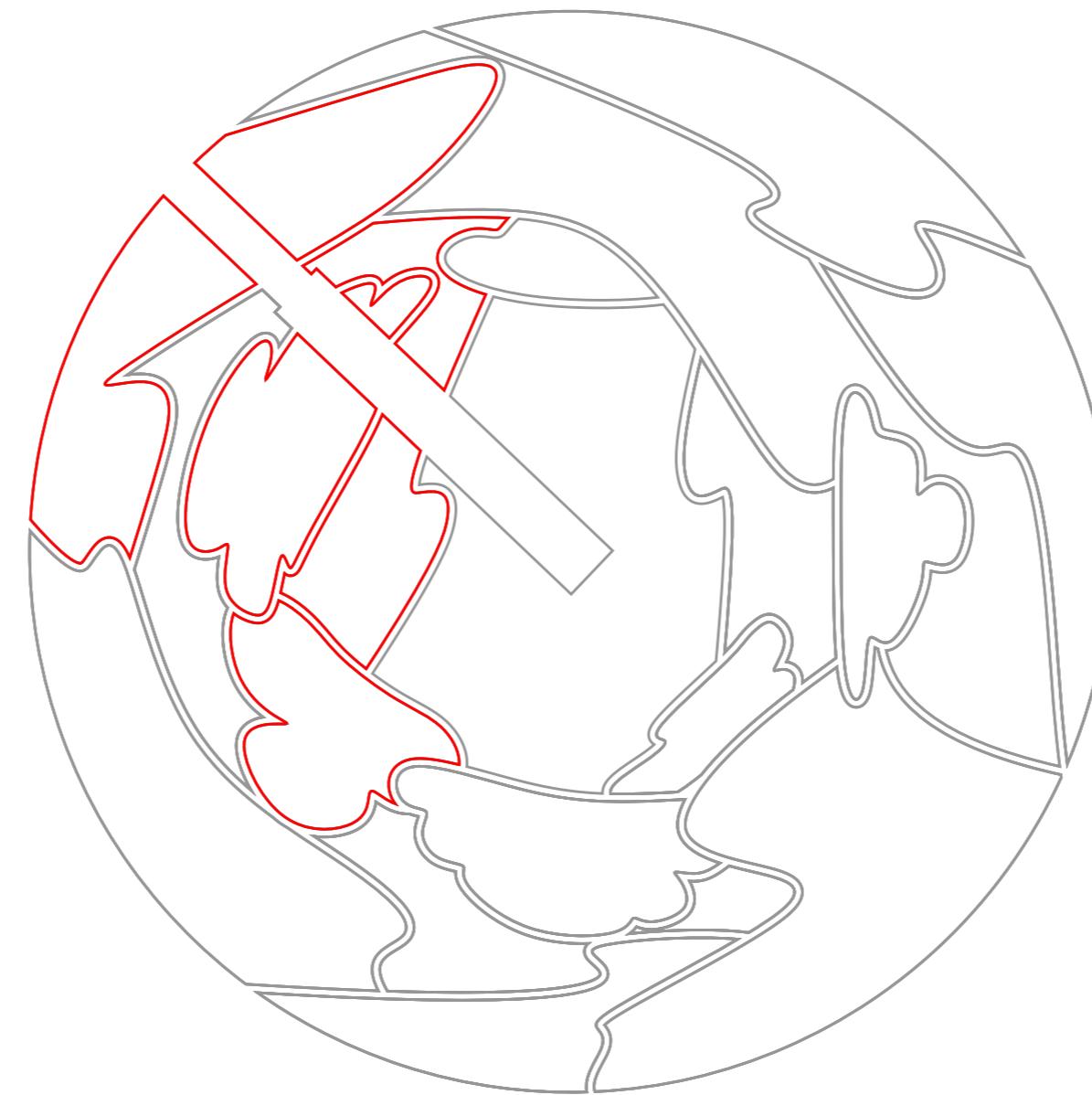
SPEED: 3%

LASER Z: 0.092 MM

CUTTING PASS # 9

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
0.03MM HEIGHT 0.106MM

PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

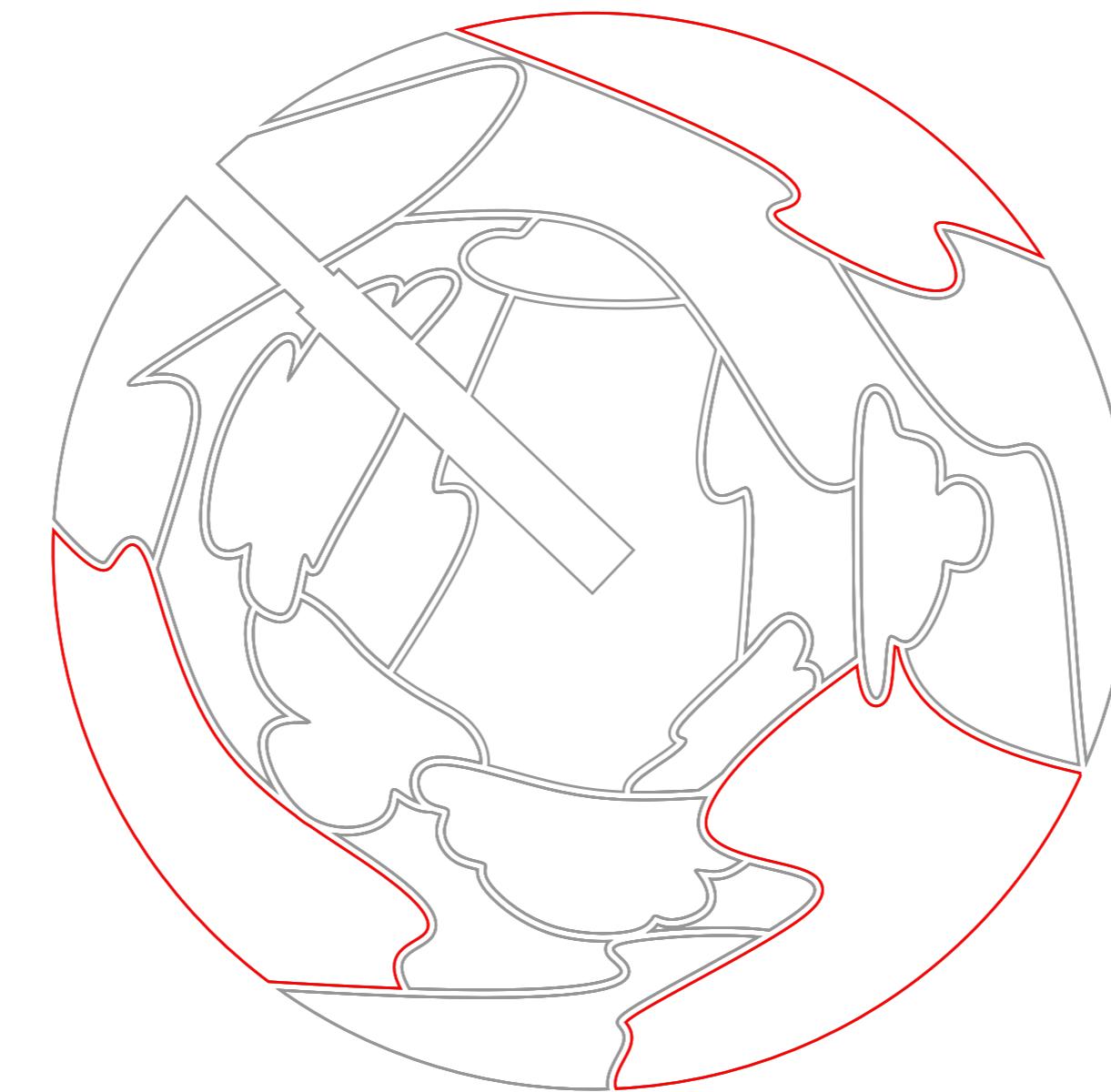
SPEED: 3%

LASER Z: 0.106 MM

CUTTING PASS # 10

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



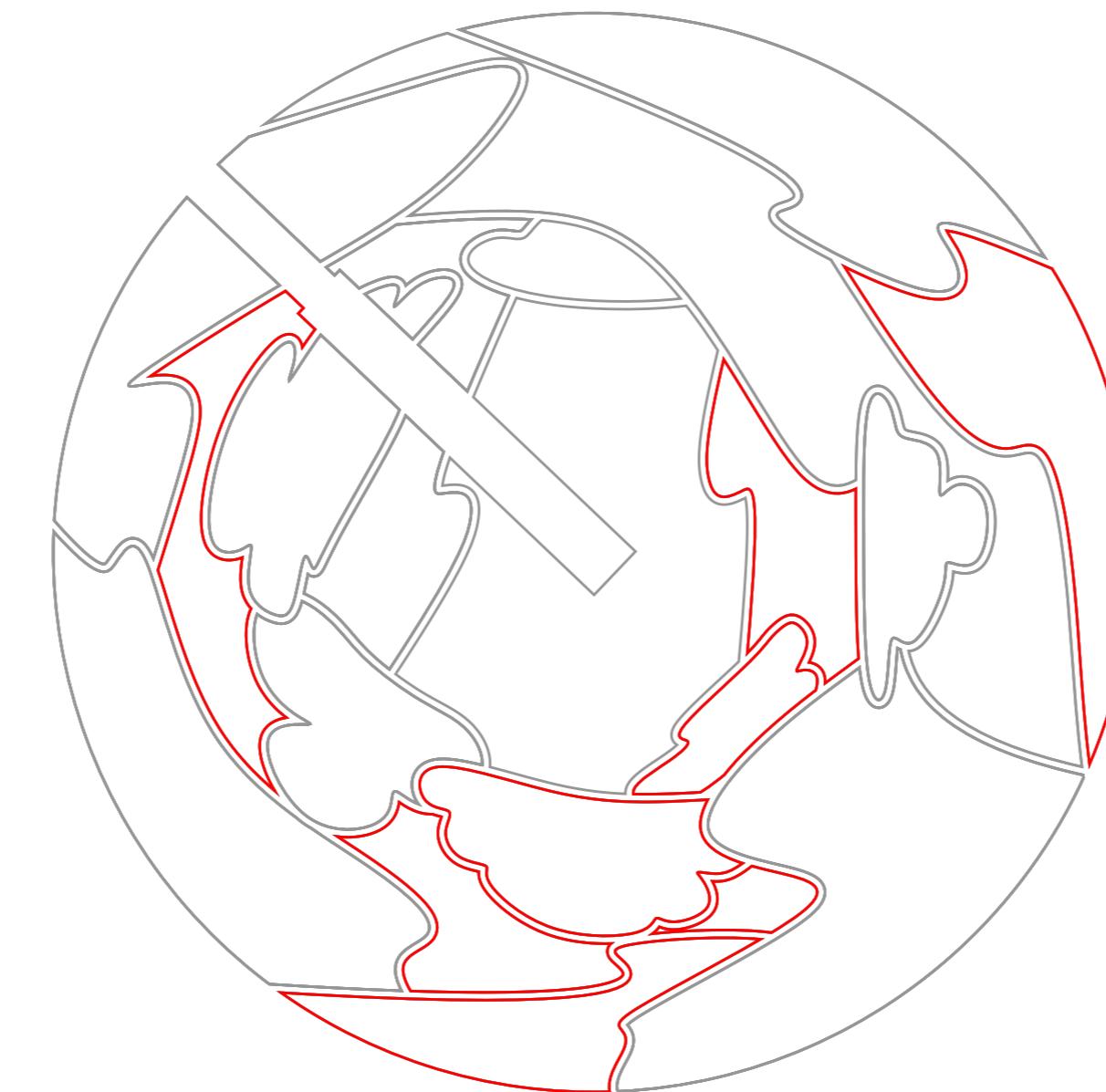
POWER: 12.5%

SPEED: 3%

LASER Z: 0.113 MM

CUTTING PASS # 11

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

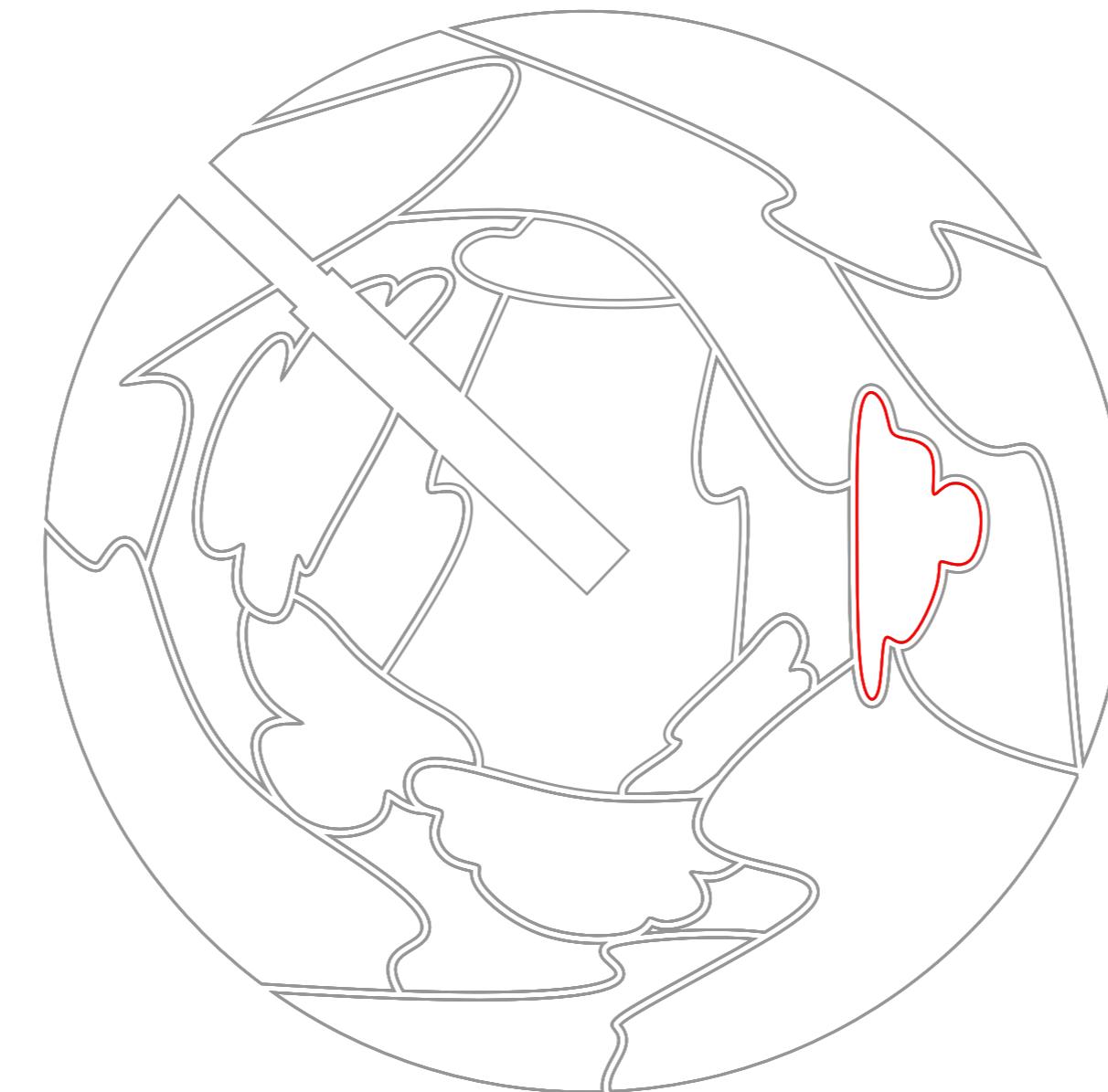
SPEED: 3%

LASER Z: 0.115 MM

CUTTING PASS # 12

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

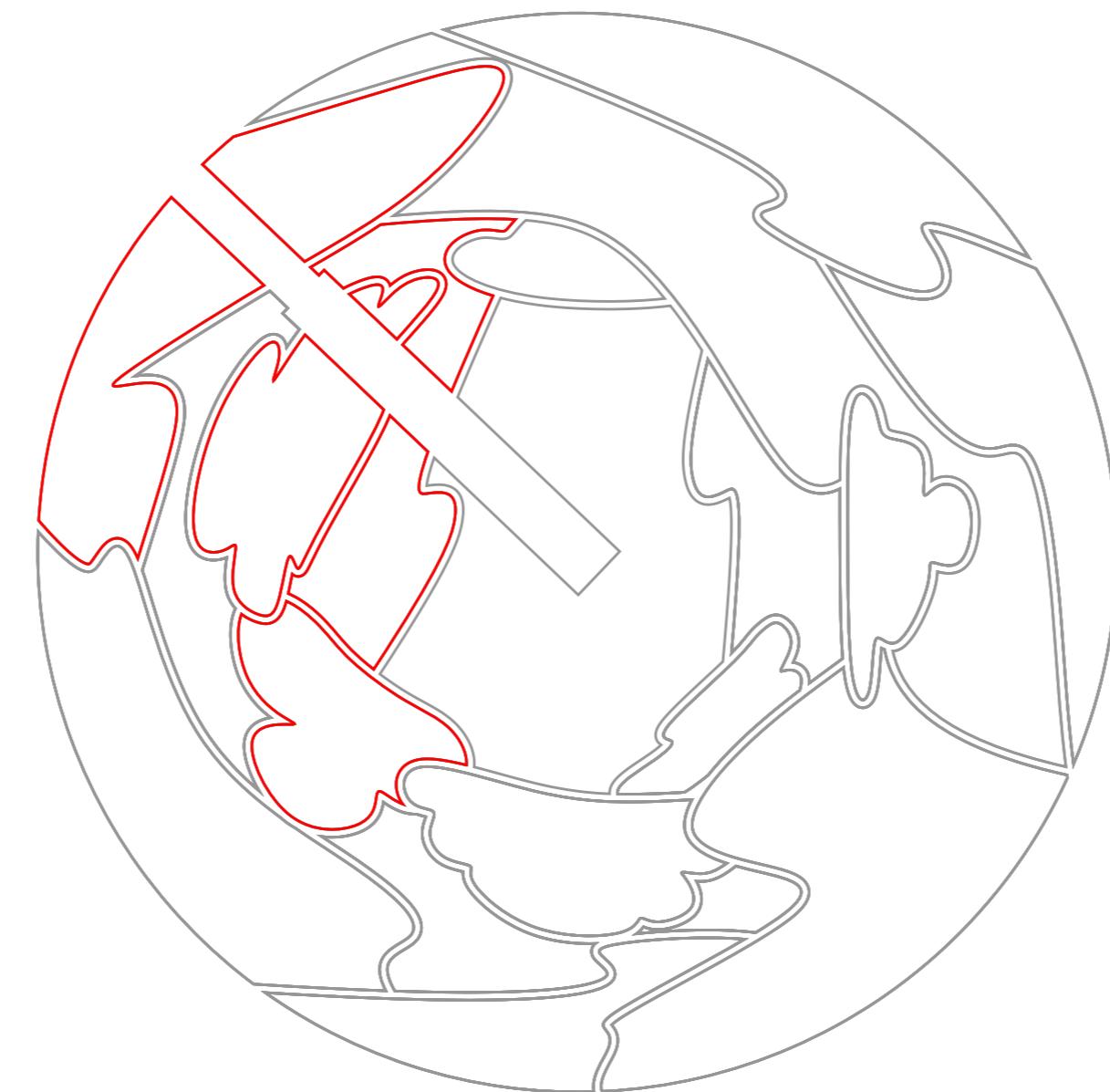
SPEED: 3%

LASER Z: 0.122 MM

CUTTING PASS # 13

13-0.03MM-HEIGHT0.136MM  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



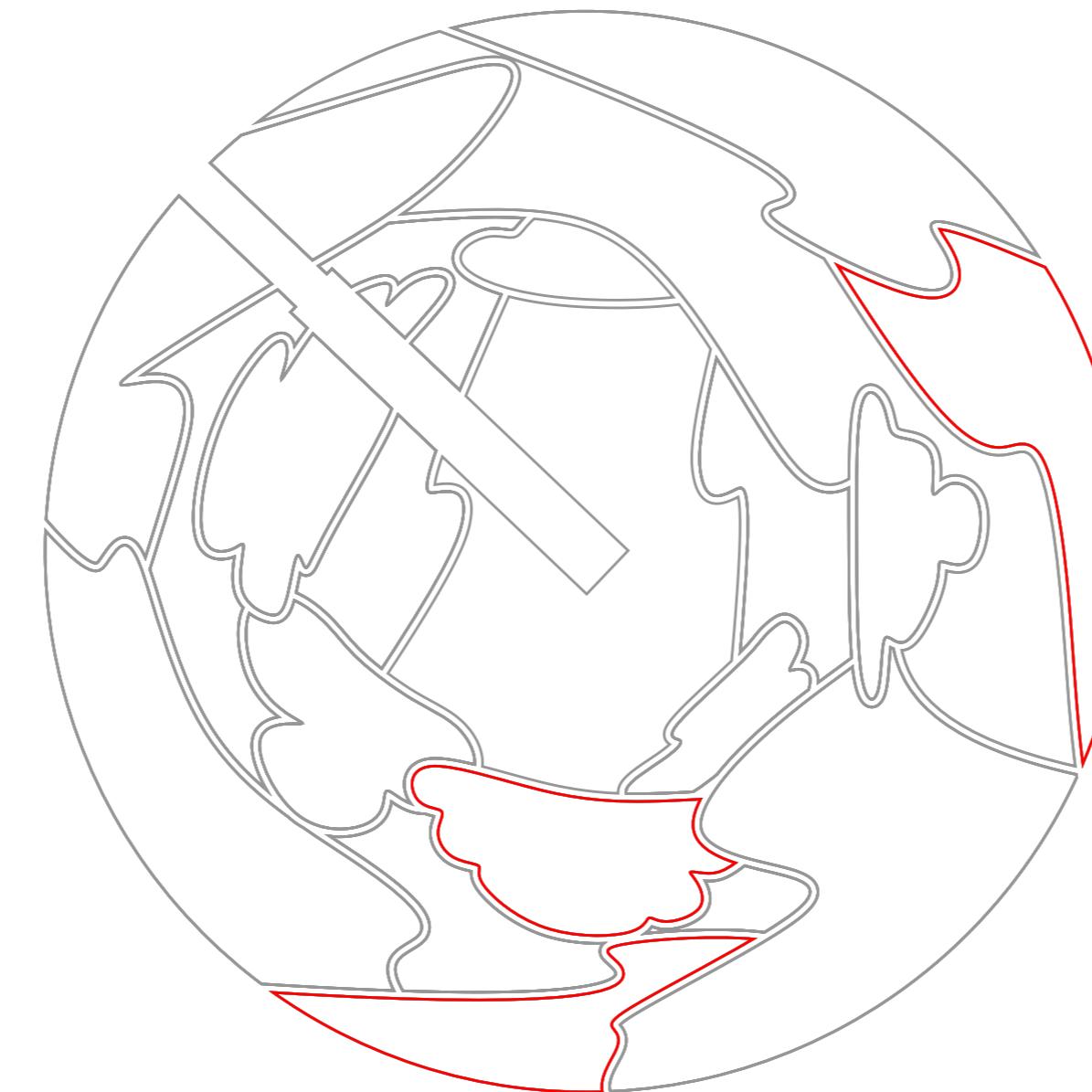
POWER: 12.5%

SPEED: 3%

LASER Z: 0.136 MM

CUTTING PASS # 14

PLACE BASE ACRYLIC SHEET 0.023MM IN THE LASER CUTTER  
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

LASER Z: 0.138 MM

CUTTING PASS # 15

15-0.03MM-HEIGHT0.143MM  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

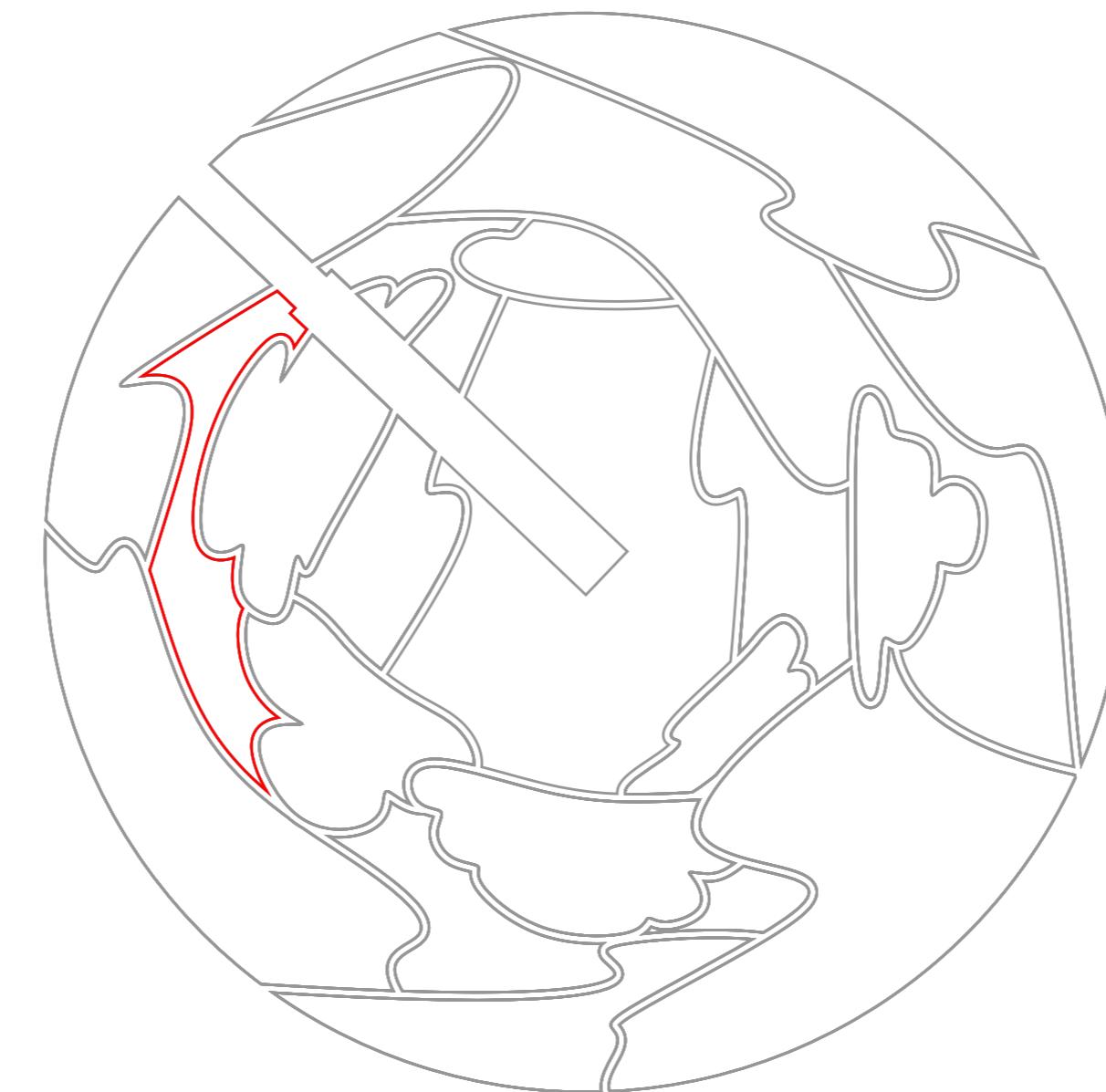
SPEED: 3%

LASER Z: 0.143 MM

CUTTING PASS # 16

16-0.03MM HEIGHT 0.145MM  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



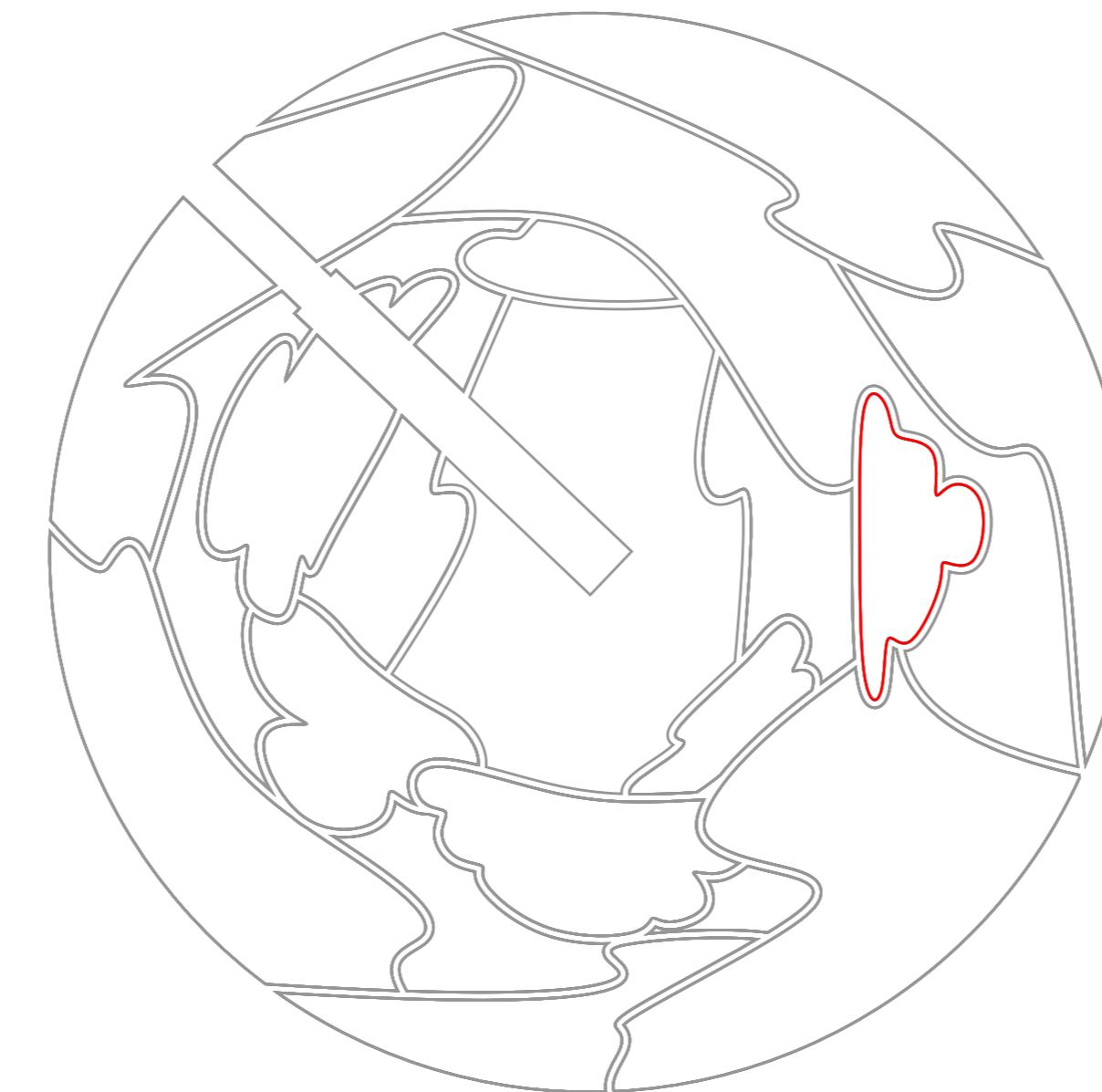
POWER: 12.5%

SPEED: 3%

LASER Z: 0.145 MM

CUTTING PASS # 17

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



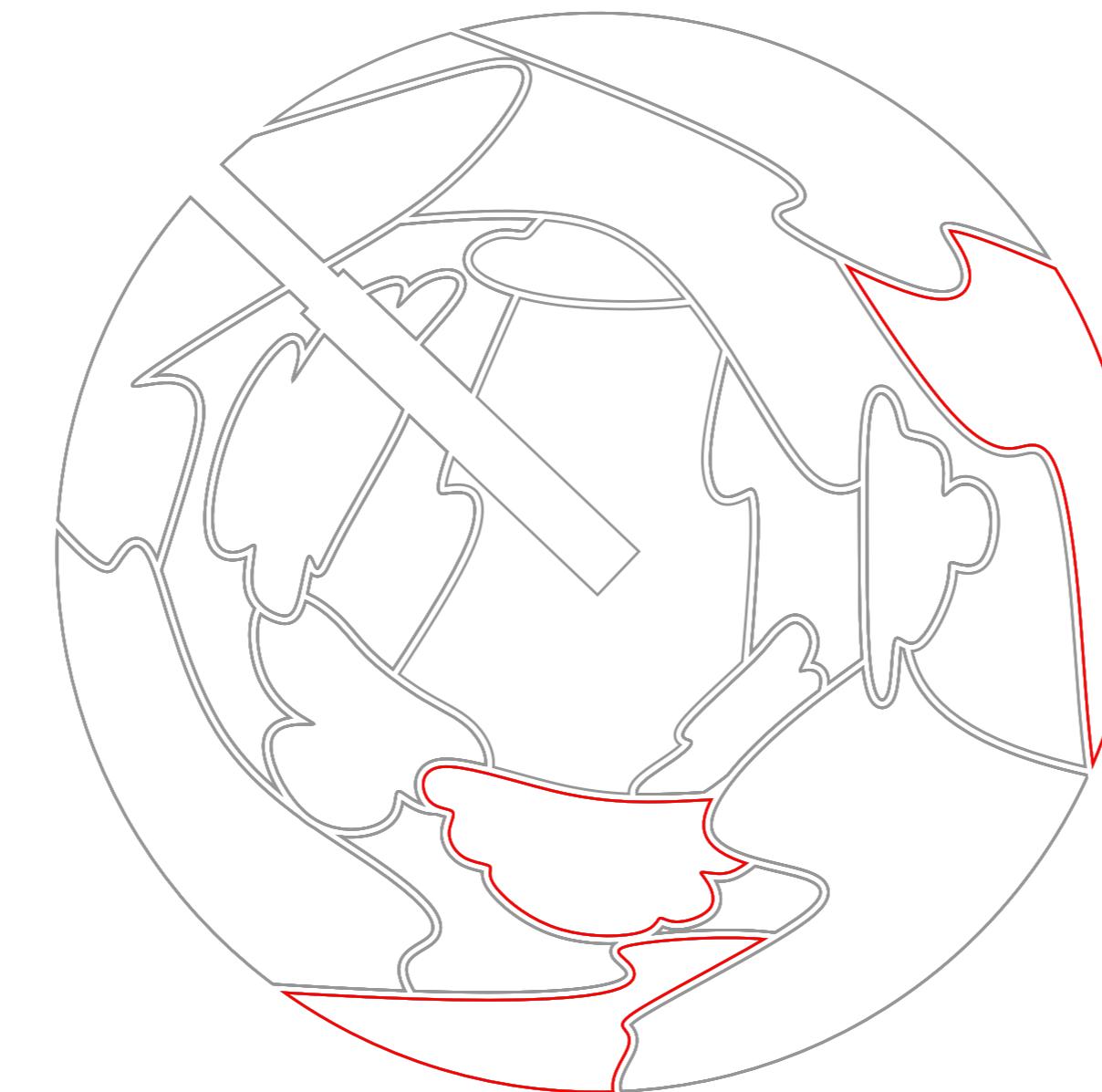
POWER: 12.5%

SPEED: 3%

LASER Z: 0.152 MM

CUTTING PASS # 18

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

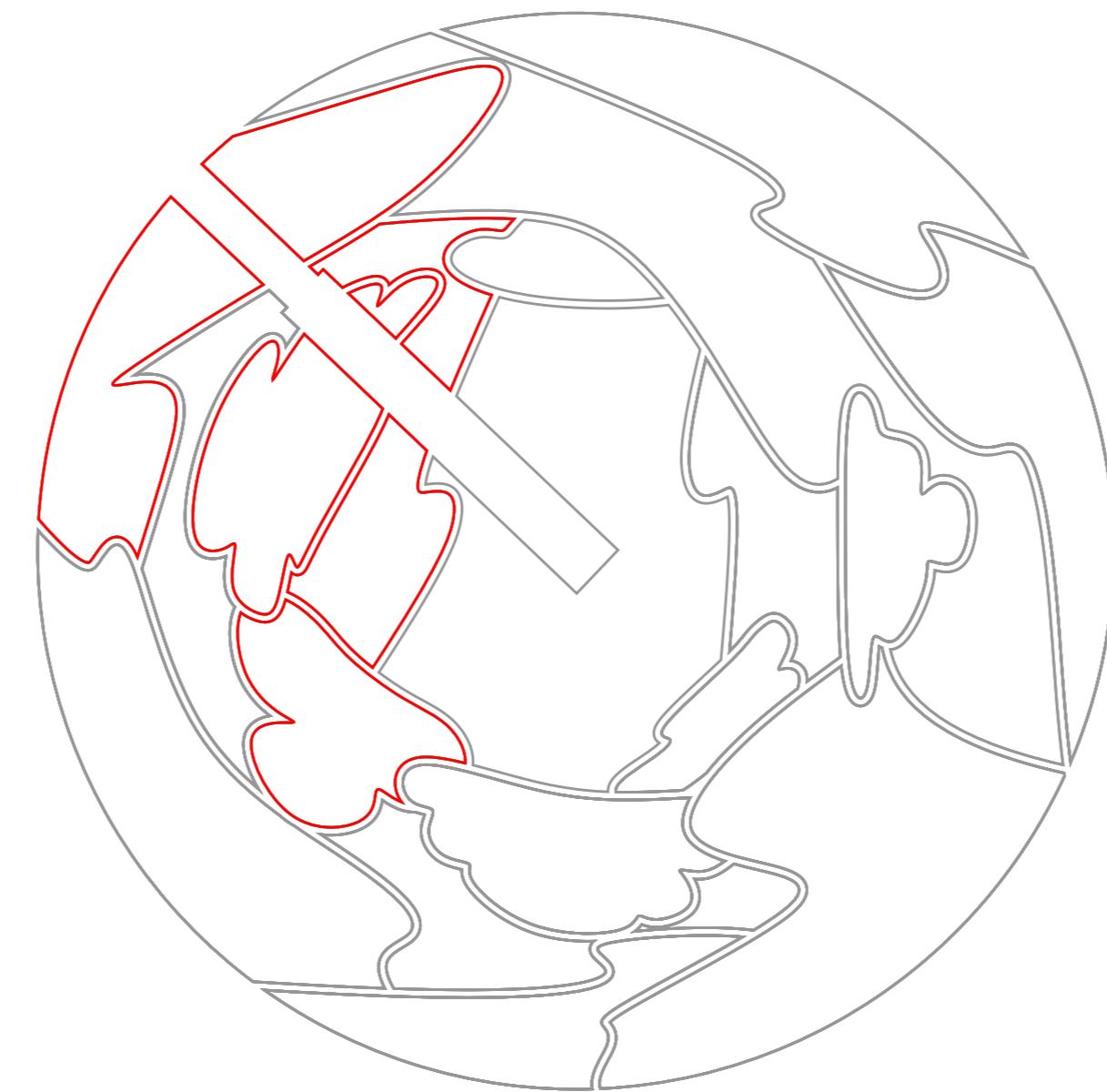
SPEED: 3%

LASER Z: 0.161 MM

CUTTING PASS # 19

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



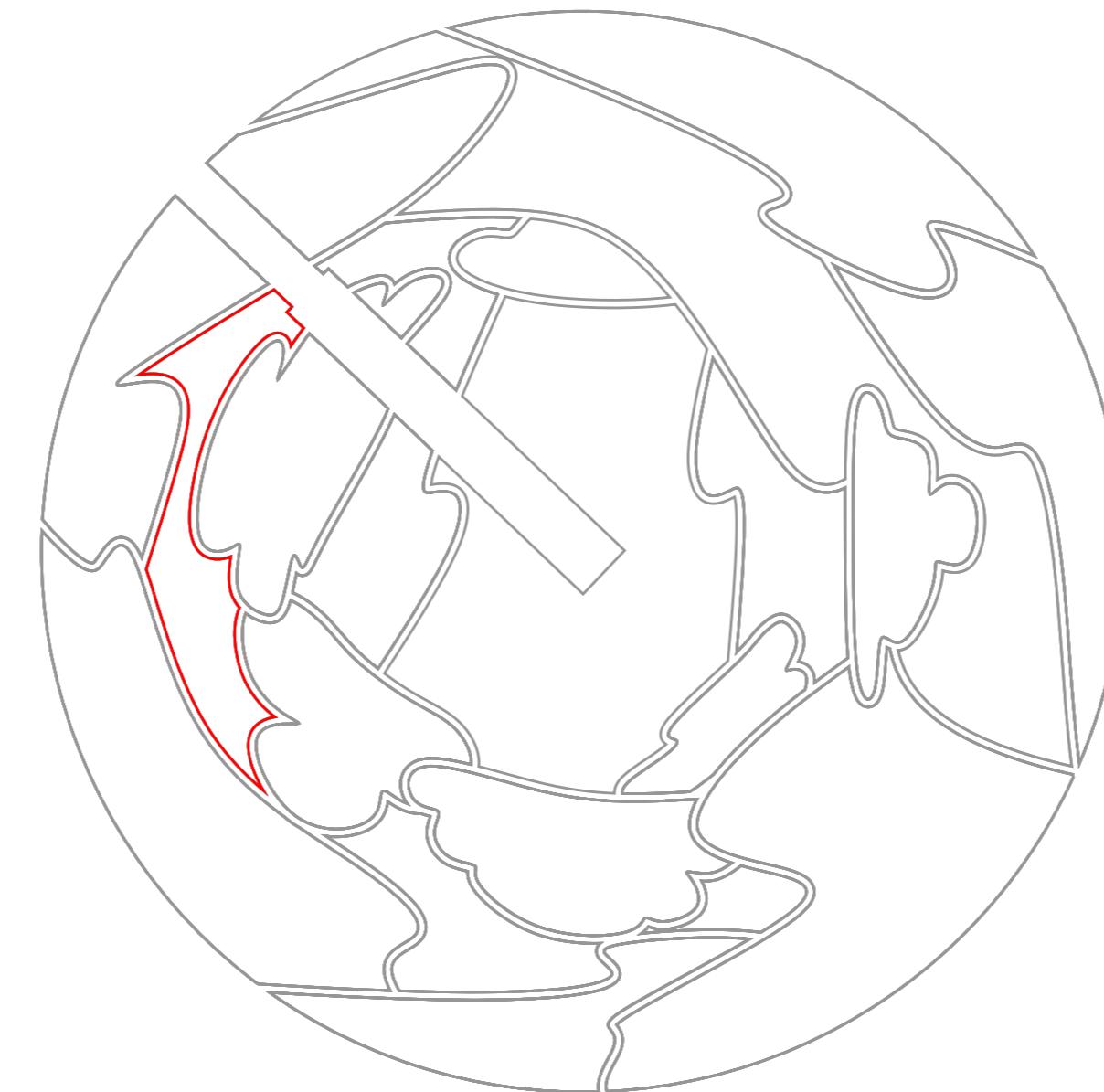
POWER: 12.5%

SPEED: 3%

LASER Z: 0.166 MM

CUTTING PASS # 20

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



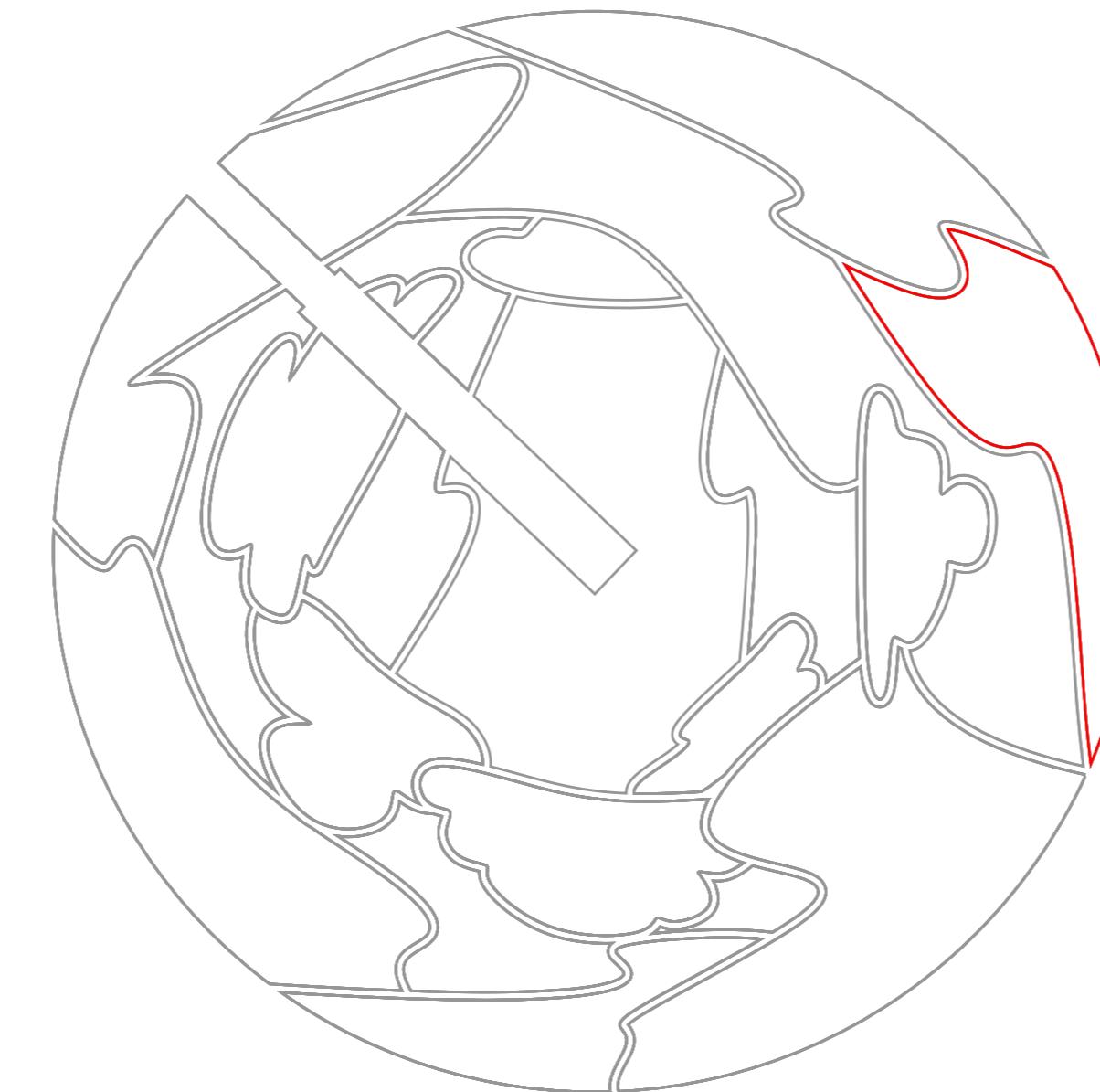
POWER: 12.5%

SPEED: 3%

LASER Z: 0.175 MM

CUTTING PASS # 21

21-0.03MM-HEIGHT0.191MM  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

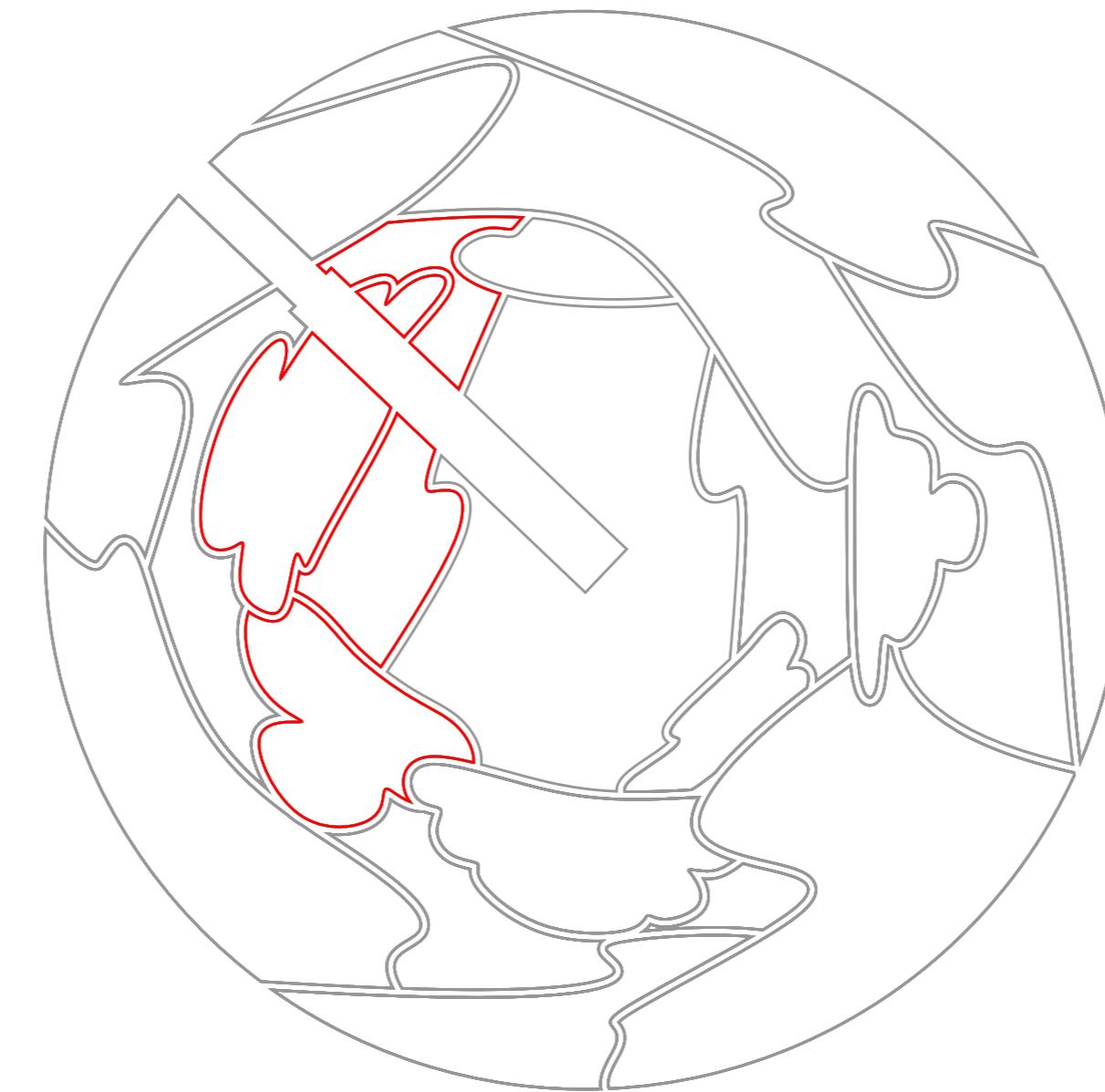
SPEED: 3%

LASER Z: 0.191 MM

CUTTING PASS # 22

PLACE ~~0.03MM HEIGHT~~ ~~0.196MM~~ BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

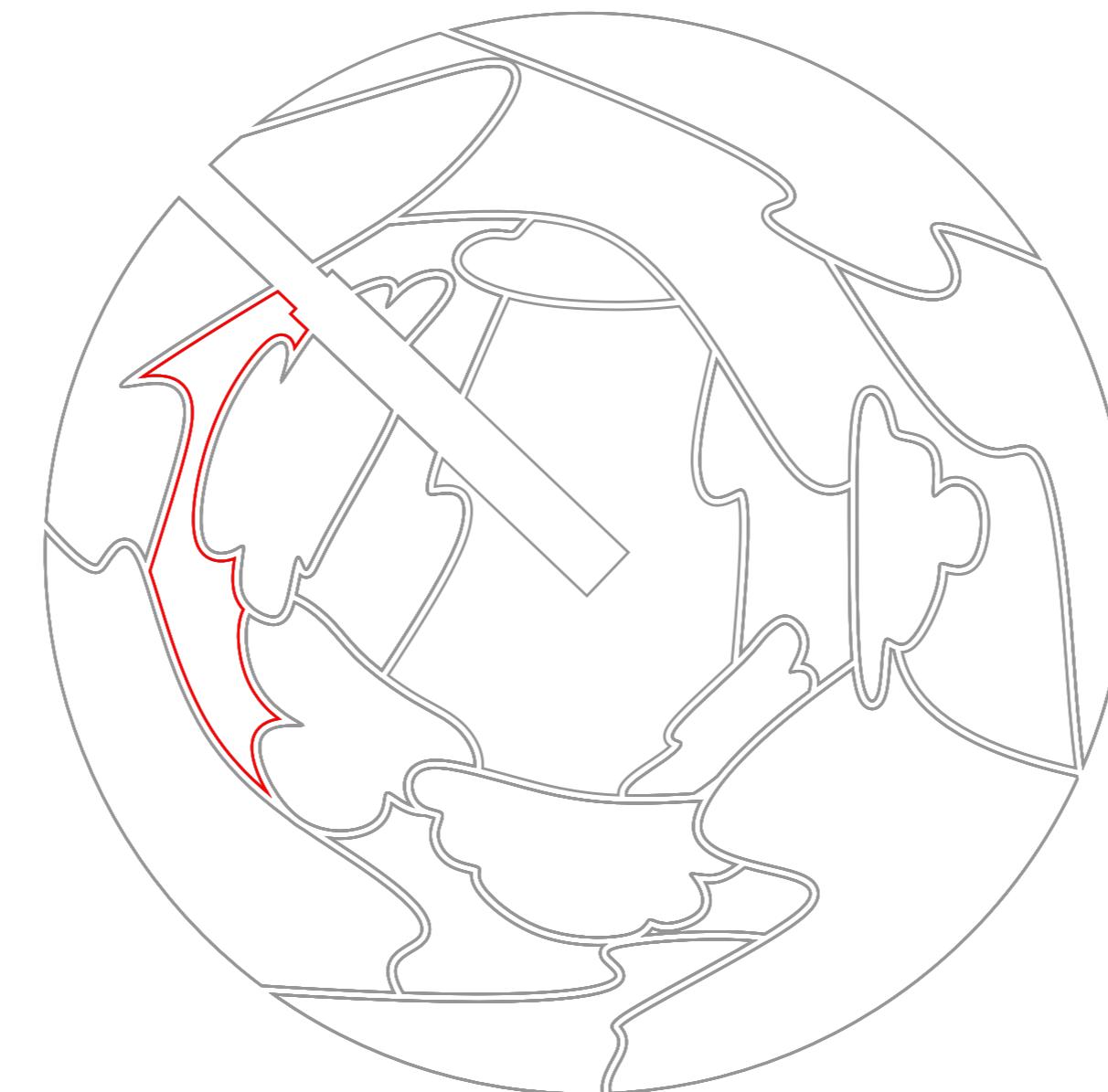
SPEED: 3%

LASER Z: 0.196 MM

CUTTING PASS # 23

23-0.03MM HEIGHT 0.205MM  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

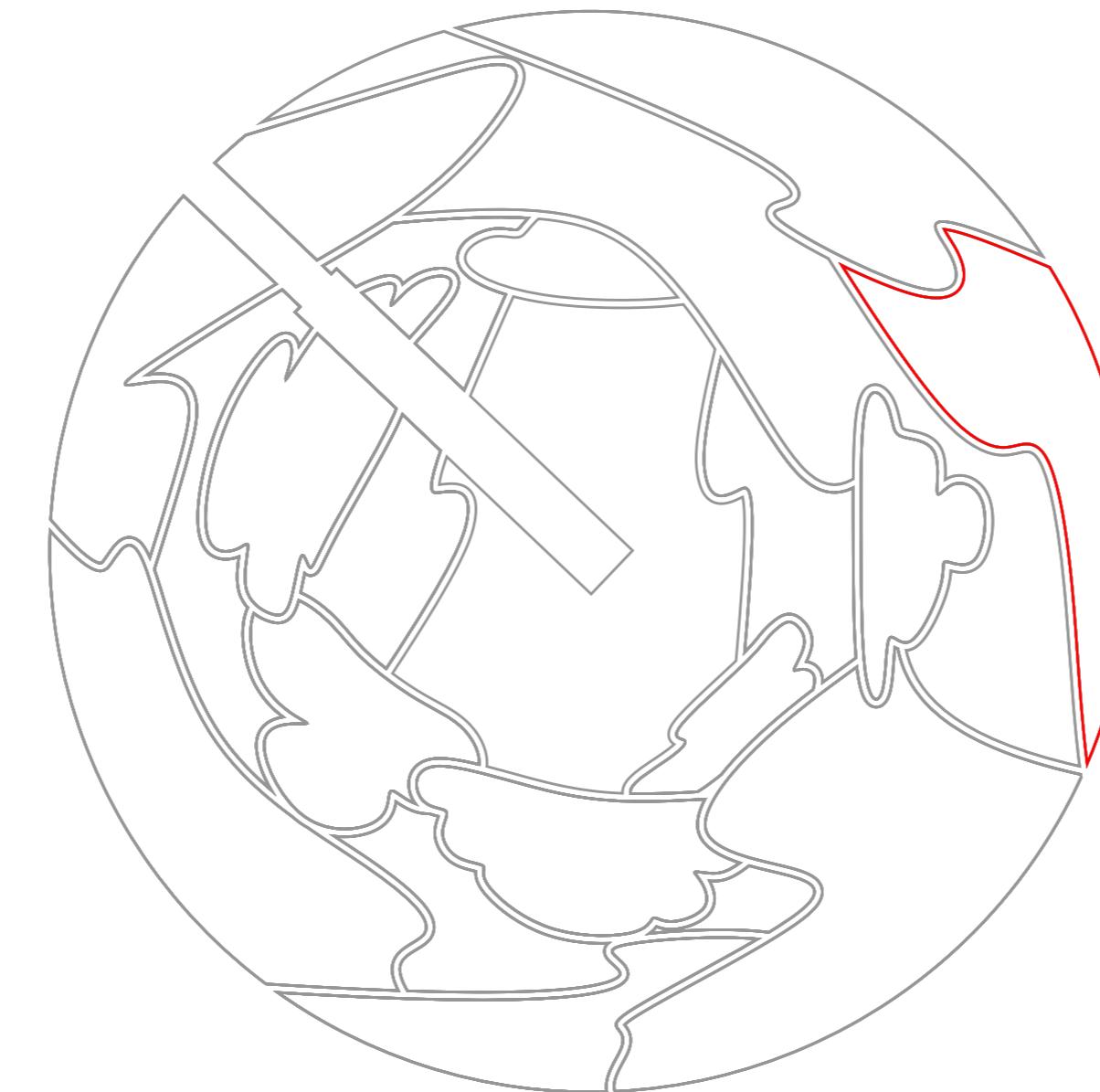
SPEED: 3%

LASER Z: 0.205 MM

CUTTING PASS # 24

24-0.03MM HEIGHT 0.221MM  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

LASER Z: 0.221 MM

