PLC - INPUT

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
| X0 | X1 | X2 | X3 | X4 | X5 | X6 | X7 |
| Emergency | Start | Stop | Open door | Limit Y1 | Home Y1 | Limit X1 | Home X1 |
| X10 | X11 | X12 | X13 | X14 | X15 | X16 | X17 |
| Home Y2 | Limit Y2 | Home X2 | Limit X2 | Alarm X1 | Alarm Y2 | Alarm X2 |  |
| X20 | X21 | X22 | X23 | X24 | X25 | X26 | X27 |
| CB 1 | CB 2 | CB 3 | CB 4 | CB 5 | CB 6 | Alarm Y1 | Alarm Z |
| X30 | X31 | X32 | X33 | X34 | X35 | X36 | X37 |
| XL3-2 | XL3-1 | XL1-2 | XL1-1 | XL2-2 | XL2-1 | Truyền thông băn tải |  |
| X40 | X41 | X42 | X43 | X44 | X45 | X46 | X47 |
| Home Z | Limit Z |  |  |  |  |  |  |

PLC – OUTPUT

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
| Y0 | Y1 | Y2 | Y3 | Y4 | Y5 | Y6 | Y7 |
| Pul Y1 | Pul X1 | Pul Y2 | Pul X2 | Dir Y1 | Dir X1 | Dir Y2 | Dir X2 |
| Y10 | Y11 | Y12 | Y13 | Y14 | Y15 | Y16 | Y17 |
| DC 3CW | DC 3CCW | DC 2CW | DC 2CCW | DC 1CW | DC 1CCW |  |  |
| Y20 | Y21 | Y22 | Y23 | Y24 | Y25 | Y26 | Y27 |
| XL 1 | XL 2 | XL 3 |  |  |  |  |  |
| Y30 | Y31 | Y32 | Y33 | Y34 | Y35 | Y36 | Y37 |
|  |  |  | Nối truyền băng tải | Green | Red | Yellow |  |
| Y40 | Y41 | Y42 | Y43 | Y44 | Y45 | Y46 | Y47 |
| Pul Z | Dir Z |  |  |  |  |  | Nguồn Step Z |