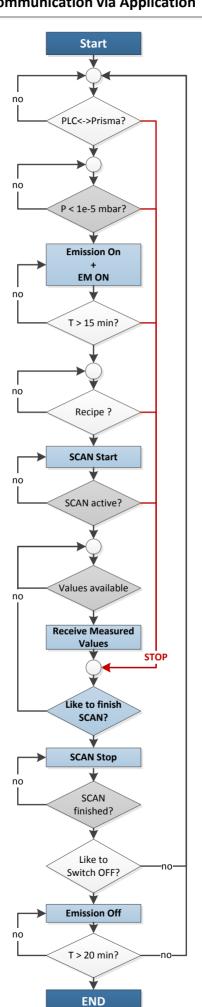


## PLC ⇔ PrismaPro Communication via Application

To protect the filaments, switch OFF the Emission when the Pressure of the external Pressure Gauge will be  $P_{max} > 1.0e-4$  mbar  $(P_{max} shall be adjustable)$ 

In Emergency case Set Emission OFF immediately

If you use a Valve
in front of the PrismaPro,
(between PrismaPro and Vacuum Chamber),
please <u>allways</u> Set Emission OFF,
before you open this valve.



Main switch On / Pumping unit On

Communication is running

Pressure OK Ext: Pressure Gauge

Set Emission ON Set Multiplier ON

Heating-up phase OK

Recipe loaded

Set SCAN Start

SCAN running?

One SCAN-Run finished?
Or Measured Values are available?

Mass + Current values transmitted to PLC

In Emergency case Set SCAN Stop "immediately" + Set Emission OFF

Like to <u>finish</u> SCAN

Set SCAN to Stop "after Run"

SCAN finished?

Should the machine switched OFF?

Set Emission OFF

Cool down period for Filament OK?

Switch pumping unit OFF

