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An Integrated Circuit Design for Silicon-Nanowire

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Abstract



中 文 摘 要

關鍵詞:



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Abstract

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Introduction

1.1 Motivation

Poly-silicon nanowire(SiNW) is an interesting and promising one-dimensional nanostructures. Many research of fabrication and electrical properties have been conducted [4]. It was first introduced to the biosensor field in 2001[3] and has become a promising candidate for various features such as high surface-to-volume ratio, ultra sensitivity, label-free electrical detection and real-time measurement.

Although there has been some great advances on nanowire structure design [6], the work of systems-level engineering is still insufficient. Systems designed for specific purpose can help the device to meet practical needs such as noise reduction, real-time measuring and conversion to digital output. Moreover, there are still several challenges that may be overcome through a better signal acquisition system [6].

One of the challenges is that the mass production of robust nanowire is still improbable. Element disparity may be a main reason among others. This problem also happens to the measurement of our own nanowire (Fig. 3.9). The nanowire we use is made by Professor Yang's team (National Chiao Tong University). And according to them, the nanowire use thick gate dielectric and have non-regular cross-sectional shape, which result in uncertainties of fabrication [8].

1.2 Introduction

In this project, we design a nanowire readout circuit with two modes that perform large signal (DC) and small signal (AC) measurement. In DC mode, one can use the circuit to perform a DC sweep of drain current (I_D) to show how the gate voltage (V_G) changes, or gives nanowire a constant I_D and measures the V_G response to different solution concentration. In AC mode, the circuit detects and amplifies the current variance of nanowire with constant bias voltages applied (V_D, V_G, V_S) . We also combine two modes to implement a proposed method that may mitigate the disparity problem.

Dealing with the disparity problem

The proposed method base on two assumptions.

- 1. The nanowire transconductance $(g_m = \frac{\partial I_D}{\partial V_{GS}})$ depends on I_D and independent on V_{GS} .
- 2. The changing of the concentration of bio-molecule can be viewed as a voltage signal input to the gate end of a transistor.

The first assumption implies one can control the nanowire transconductance by the biasing Id. The second assumption means that as long as different nanowire elements have a same transconductance, the output current induced by a concentration difference should be same.

The method works as follows:

Initial stage: In the beginning of each measurement event, we set circuit under DC mode and perform a DC sweep. By handling the sweep results with numerical method, we keep all nanowire elements under a selected transconductance by controlling their I_D and corresponded V_G .

Measurement stage: This is where the AC mode is used. Since the transconductance of all elements are same, they should behave uniformly based on assumption 2. In the end of the stage, we return to DC mode to reset I_D of the elements. The circuit adjusts their V_G to do so.

In the beginning of each measurement stage, an element always has a same I_D but different V_G . Based on assumption 1, its transconductance is kept constant.

Some minutiae is reviewed in chapter 5. Currently, most operations are manual. We hope to make them automatic in the future, which may require digital circuit assistance.

1.3 Design Flow and Chapter Layout

There are six chapters in this thesis, which are sorted according to the design flow.

Chapter 2 are divided into two part. The first part is the literature review. ...

The other is the analysis of measurement data from Yang's team. Most of those are
the drain current of nanowire sweeping along the gate voltage (Id-Vg curves). We
present some of the raw data and the analysis results in this part.

Chapter 3 gives a brief description of nanowire structure. It is then followed by some analysis of data from biology experiment and electrical measurement. The biology experiment are done by Prof. Yang's team while electrical measurement are performed by ourselves.

Chapter 4 is an "accessory". We construct an discrete circuit which was designed for ion-sensitive field-effect transistor (ISFET) [10]. The purpose of this process is to practice the constant current method. The outcomes are deficient and it is its reference value which we spotlight.

Chapter 5

None

Figure 1.1: Design Flow

Literature Review & Theory Description

As previously mentioned in the introduction section, the read-out circuit we proposed has two operation mode (DC and AC). The DC mode control the drain current (I_D) of nanowire while the AC mode is for current variance measurement. Each of them references different sources. In section 2.1, we first talk about the reason why we perform I_D - V_G sweep. Then we review the reference of our DC mode circuit design. The references of AC mode circuit design is in section 2.2. For the last section, we discuss the two assumption mentioned in section 1.2.

2.1 DC Sweep: I_D - V_G Curves

In this section, we review the knowledge and an article that is related to our design of large signal mode (DC).

2.1.1 I_D - V_G and Transconductance

A common method for examining nanowire electrical properties is to perform DC sweep. Among all kinds of sweep method, we choose the I_D - V_G in respect of the physical characteristic. In n-type transistor, the binding of negative charged biomolecules induces surface-near silicon ions discharged and thus lower the threshold voltage. It is straightforward to think of these binding molecules as an voltage signal

input to the gate with its value depends on the concentration. This voltage signal effect nanowire in the same way V_G does.

For our project, I_D - V_G curve gives us a thumbnail. By finding the partial derivative of I_D of V_G to get the transconductance, we can know how the concentration affects I_D when nanowire is biased under constant V_{GS} and V_{DS} (Fig.2.8).

Source Follower 2.1.2

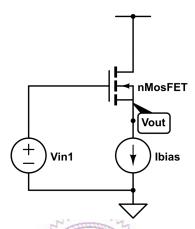


Figure 2.1: Sorce Follower

As one of the basic single stage amplifier, source follower (common drain) are employed to transfer voltage signal from gate to source while keeping drain current constant. The transfer function can be derived as:

$$\frac{V_{out}}{V_{in}} = \frac{r_{ds}g_m}{1 + r_{ds}g_m}$$

$$\approx 1 \quad \text{for} \quad r_{ds}g_m >> 1$$
(2.1)

$$\approx 1$$
 for $r_{ds}q_m >> 1$ (2.2)

 g_m is the transconductance $(\frac{\partial I_d}{\partial V_{gs}})$ and r_{ds} is the drain-to-source resistance. Although we haven't seen it is applied to nanowire, there have been several applications in the read-out circuits of ISFET (Ion-sensitive Field-effect Transistor)[10, 12] for a long time.

In [10], ISFET is applied as a biological transducer that convert detected biosignal into it's input signal on the gate-end, which is resemble to our biosensor of nanowire. An read-out circuit of source follower is served as the analog front-end. The bio-signal induced voltage difference at the ISFET gate-end are converted to the

source-end. There is no need for an extra current-to-voltage converter which may import more signal fluctuation such as shot noise or flicker noise. But on the other hand, the circuit requires a biasing current source. This current source may have to be stable, noiseless or wide-range on demand. And since the current value are usually under micro-scale even nano-scale, it is impractical to merely use external current source. The article use two resistors and an op-amp to design a current scale down circuit. Bias current decreases in proportional to the resistance ratio (N) of one resistor to another. Moreover, by keeping Vds at a constant value (0.5v), the circuit also removes the channel affect which is a factor that may effect linearity of the results. It is showed in the schematic below that two op-amp based unit gain buffer are added to force the voltage at drain-end follows the source-end.

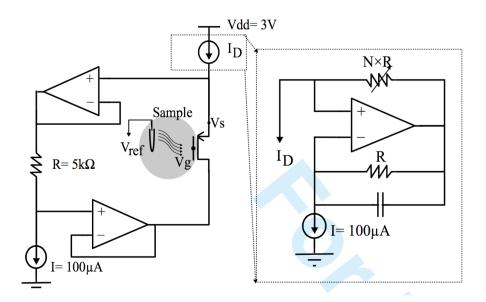


Figure 2.2: ISFET readout circuit in [10]

An issue need to be noticed is the impedance matching between the element and the current source circuit. It is known that the output impedance of current source should be much larger than the input impedance of the biased element. The equation for the output impedance of source follower is:

$$\frac{r_{ds}}{1 + g_m r_{ds}} \tag{2.3}$$

This equation can be simplified as:

$$\frac{1}{g_m} \quad \text{for} \quad g_m r_{ds} >> 1 \tag{2.4}$$

We also compute the output impedance of the current source circuit:

$$N \times R_i$$
 (2.5)

 R_i is the impedance of the right-bottom current source in Fig.2.2. In the integrated circuit, R_i is not ideal but usually close to the r_{ds} of a single MOSFET.

As mentioned, Eq.2.5 should be far larger than Eq.2.4. However, g_m is proportional to the I_d , which means Eq.2.4 is inversely proportional to N. When the bias current decreases, the output impedance decreases while the input impedance at the ISFET source-end increases. This creates a lower boundary of the bias current.

The source follower structure provides a direct signal transition method. It is a good candidate for the read-out circuit with the aim of detecting transconductance or threshold voltage variance. Nevertheless, post-processing such as amplification and filtering are necessary. The experiment results in the article are untreated. Some strong signal attenuation exist, which are mainly caused by low-frequency noise and ISFET drift [9]. The drift problem are dealt with through some signal processing techniques while noise problems are left untreated.

We constructed this circuit with discrete elements and applied it to our nanowire. The results are presented in chapter 4.

2.2 Small Signal (AC) Measurement Method Review

In previous section, the source follower we mentioned exhibited compelling advantages as a signal processing structure of nano-device. However, the structure overcomes obstacles when being applied to the small signal detection. Parasitic capacitors and resistors can severely influence the results.

As in figure 2.3 where the parasitic elements are included, we modified the transfer

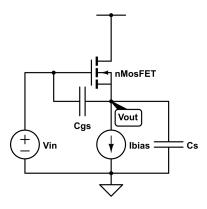


Figure 2.3: Sorce Follower with parasitic capacitance

function Eq.2.2

$$\frac{V_{out}}{V_{in}} = \frac{r_{ds}(sC_{gs} + gm)}{1 + r_{ds}(gm + s(C_{gs} + C_s))}$$
(2.6)

The equation can be similar to Eq.2.2 which roughly equals to 1 as long as C_s is far more smaller than C_{gs} . Unfortunately, C_s can be large since the output end of source follower usually connects to the next stage input or a pad. In that case, the parasitic capacitors may attenuate the signal.

We want to build another circuit structure that can not only performs ac signal measurement but also immunes from parasitic capacitance affect. We started by reviewing those works that try to measure the parasitic capacitance. Below, the works from two teams aims to measure drain-to-source resistance (R_{NW}) and drain-to-source capacitance (C_{NW}) . The focus of the review is on the function and design theory of their read-out circuit.

2.2.1 RC Time Delay Measuring

The measurement system for ZnO-nanowire based sensor array from [1] applies the Time-over-Threshold techniques to its read-out circuit (Fig.2.4). The circuit alternatively charges an on-chip capacitor (C_{int}) with a constant current and discharges it through the nano-material resistance (nanowire). An inverter with its output switches from on to off when the capacitor is charged to its input threshold voltage, and vice versa. This behavior convert information of nanowire such as capacitance and resistance into time information. Both C_{int} and C_{NW} effect charging time and together with the R_{NW} effect the discharging time.

The work presented in [1] doesn't have enough explanation about how do they interpret the capacitance and resistance information. It simply mentioned that a microcontroller is responsible for these calculation. Besides, the work lacks simulation and experiment of using complex elements as measure target. Most of the results are measurement of using concrete resistor as the substitute for nanowire and regard the C_{NW} as 0p. The only nanowire experiment given at last doesn't has good performance. It seems that the design may only be applied to a complete-resistor or complete-capacitor element.

The recent publicans [2] by the team is more elaborate and have measurement of complex element (An element composed of both resistor and capacitor). In Fig.2.5, nanowire append between point A and B. The charing current is able to be applied from Mp1 or Mp2, which is determined by the "sel" signal with the aid from the MUXs. This is simply mean to perform a reverse measurement and we ignore it by assume sel = 1 and point B is virtually ground. Now, we can see that the circuit design concept is actually same. The current charge both C_{int} and C_{NW} . When the voltage at A exceed the threshold voltage, the output switches to off and feedback to turn off the Mp1. (To be noted that the inverter at the output satge in [1] is replaced by a schmitt trigger.) Then the capacitor discharges through nanowire (r_{ds}) . The right-bottom plot in Fig.2.5 defines T_0 as the charging time and T_1 as the discharging time. The derivation of the R_{NW} and C_{NW} in the work can be simplified as:

$$C_{NW} = T_0 - C_{base} (2.7)$$

$$R_{NW} = \frac{T_1 R_{par}}{(C_{NW} + C_{base}) R_{par} - T_1}$$
 (2.8)

where
$$R_{NW}||R_{par} = \frac{T_1}{C_{NW} + C_{base}}$$
 (2.9)

 C_{base} are the C_{int} plus parasitic capacitance and R_{par} the parasitic resistance. These parasitic elements comes from the transistor in the integrated circuit block such as MUX and Mp. It must be noted that owing to simplicity, we doesn't concern the hysteresis of the schmitt trigger here.

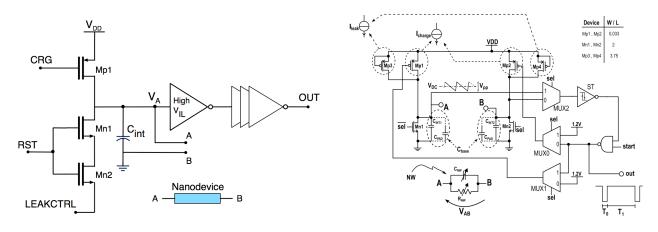


Figure 2.4: (a) Schematic of [1]

Figure 2.5: (b) Schematic of [2]

None

Figure 2.6: Draw mos with (Cgd + Cd) and rds is modeled by Rnw and Cnw

2.2.2 Complex Impedance Solving

The nanowire-based hydrogen sensor measurement system from [13] adopt another method. It use a lock-in amplifier to realize both resistive and capacitive impedance measurement.

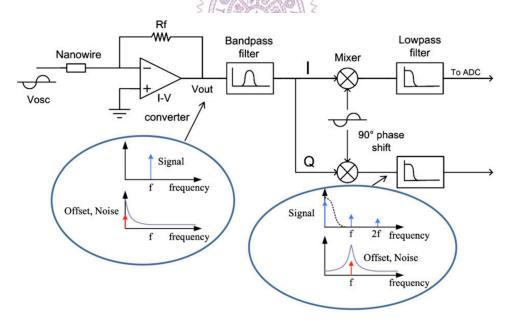


Figure 2.7: (b) Block diagram of the lock-in amplifier in [13]

The system started by supplying nanowire with a sinusoidal voltage signal to one end while the other end is grounded virtually by a transimpedance amplifier (TIA). The TIA then converts the output current of nanowire into voltage signal which contains complex impedance information. The resistance is in the real part while the capacitance is in the virtual part

$$V_{out} = I_{NW} R_{TIA} (2.10)$$

$$I_{NW} = V_{in} \left(\frac{1}{R_{NW}} + j2\pi f C_{NW}\right)$$
 (2.11)

f is the frequency of input signal.

After remove high-order harmonic interferences by a controllable bandpass filter, the signal is demodulated. The resistive and capacitive impedance values are resolved through channel I and Q with phase different by 90 degree. The mixer is a linear multiplier that use for demodulation. With a radio frequency (RF) input and the input local oscillator (LO) input, it produce an output signal that consists of signals with frequencies $f_{RF} + f_{LO}$ and $f_{RF} - f_{LO}$. Incidentally, the signal are immune from the perturbation of low frequency noise which is a common problem for biosensor.

2.2.3 Comparison and Conclusion

We compare method 1 (Sec.2.2.1) and method 2 (Sec.2.2.2) here. Both of them focus on detecting the R_{NW} difference. According to the comparison table below (2.1), we can see the resistor measurement range of method 1 is different from 2 by a large extent. This may because the minimum bias current of nanowire provided by the circuits are different. The minimum current in method 1 is limited by the pmos(I charge) and the leakage current. In method 2, it is limited by the TIA. Since our method adopt this TIA block, we will discuss this problem in chapter 5.

As for the C_{NW} detection, the measure range is much worse. Reason

Method 2 perform well when it comes to noise suppression. In fact, the circuit in method 1 doesn't provide noise reduction ability. The special structure it use (The article [1] mentioned it as M4N approach) is the one responsible for that.

Method 1 has a lower power consumption. However, it is under estimated since the microcontroller power is not included.

In our project, capacitance measurement is not our object. But we will still need to consider the parasitic capacitor effect in our circuit design. Method 1 convert

	[2]	[13]
R meas range	1M - 1G	10 - 40k
R meas error	< 2.5%	< 2%
C meas range	100fF - 1uF	0.5 - 1.8nF
C meas error	< 3%	< 3%
SNR	> 45dB	-
Input refered noise	-	190 nV/sqrt(Hz) @ 5 kHz
CMOS Technology	0.13um	0.18um
Power consumption	14.82uW	2mW

Table 2.1: Specification Summary

the resistance information into time (frequency) information. If one want to avoid the affect from parasitic capacitor, he should apply a C_{int} that is much larger than C_{NW} . However, it is not practical in integrated design because the chip size is limited.

Method 2 uses a TIA to measure resistance and capacitance together first and then resolve the complex value. We notice that the capacitance value is much larger than the resistance value. This difference may be revised downward in our silicon nanowire case. The resistance can be more than 100M. However, since C_{NW} is parallel to R_{NW} , we wonder the C value can be ignored. Besides, our circuit measure the g_m instead of R_{NW} . The value can be smaller than R_{NW} . In fact, we can even control the I_d of nanowire to lower the g_m further.

Another reason that makes method 2 more attractive is because it is more flexible. One can simply add other analog blocks such as noise filter or amplifier to it.

Overall, method 1 has advantage in detecting range and accuracy while method 2 has better noise suppression and flexibility.

2.3 Two assumption for

In chapter 1, to deal with disparity problem, we assume that

1. The nanowire transconductance $(g_m = \frac{\partial I_D}{\partial V_{GS}})$ depends on I_D and independent

dent on V_{GS} .

2. The changing of the concentration of bio-molecule can be viewed as a voltage signal input to the gate end of a transistor.

We discuss them in this section.

2.3.1 Transconductance and I_D

With the MOSFET model of weak and strong inversion, we have the I_D equations of MOSFET:

weak inversion:
$$I_D = I_0 e^{\kappa V_{GS}/\phi_t} (1 - e^{-V_{DS}/\phi_t})$$
 (2.12)

$$=I_0 e^{\kappa V_{GS}/\phi_t}$$
 where $V_{DS} > 4\phi_t$ (2.13)

strong inversion:
$$I_D = \mu C_{ox} \frac{W}{L} ((V_{GS} - V_{th}) V_{DS} - \frac{V_{DS}^2}{2}) \quad (2.14)$$
$$= \mu C_{ox} \frac{W}{L} (V_{GS} - V_{th})^2 \quad \text{where } V_{DS} > V_{GS} - V_{th} \quad (2.15)$$

 C_{ox} is the oxide capacitance and μ is the electron mobility. Both of them depends on doping concentration. W and L are the width and length of the transistor. ϕ_t is the thermal voltage depending on temperature. The κ is the gate coupling coefficient. It will be discuss in the next paragraph. To be noted that we ignore the short channel effect, which doesn't effect our discussion since we always keep V_{DS} constant.

We then derive the g_m :

weak inversion:
$$g_m = \frac{\kappa I_D}{\phi_t}$$
 (2.16)

strong inversion:
$$g_m = \sqrt{2\mu C_{ox}(\frac{W}{L})I_D}$$
 (2.17)

(2.18)

For the strong inversion, the Eq.2.18 shows that the assumption 1 is correct. However, the assumption is not completely right for transistor in weak inversion. According to the Eq.2.17, the g_m is effect not only by I_D but also by the κ . It is a non-linear parameter effected by V_G and other factors. Its value is range from 0.4 to 0.9. In our circuit, this problem is currently left unsolved. We present its effect in chapter 6.

2.3.2 A Simple Model for Concentration Affect

In [5], the team plot the I_D - V_G curves and study how the curve changes with the concentration of bio-molecules. We observe that in the plot (Fig.2.8) with a log-scale for the y-axis, curves with different concentration exhibit a same rising trend when the I_D is low (< 100nA). Each curve seems to be different with the other by a constant fold. By applying the weak inversion current equation of MOSFET, we found that the assumption can explain this concentration effect.

$$I_D 1 = I_0 e^{\kappa (V_{GS} - V_{th})/\phi_t} \tag{2.19}$$

$$I_D 2 = I_0 e^{\kappa (V_{GS} - (V_{th} - v_c))/\phi_t}$$
(2.20)

$$\rightarrow I_D 2 = f(v_c) \times I_D 1$$
 where $f(\Delta v_g) = e^{v_c/\phi_t}$ (2.21)

 I_D1 and I_D2 are the current of two nanowire elements placed in solutions of different concentration. The (v_c) is a concentration related variable we create for modeling the concentration effect. The Eq.2.21 implies that when nanowire are in weak inversion region, their $\log I_D$ difference is independent from V_q .

$$\log I_D 2 - \log I_D 1 = \log \frac{I_D 2}{I_D 1} = \log f(v_c) = v_c / \phi_t$$
 (2.22)

As for strong inversion region which refer to the large current section in Fig.2.8, the difference of the curves diminish as V_G increasing. The strong inversion equation (Eq.??) shows that if V_{GS} is far larger then v_c , the concnetration effect can be ignored.

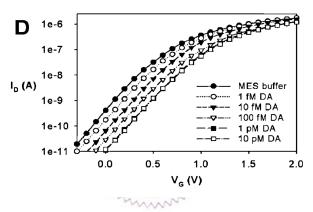


Figure 2.8: Concentration-dependent electric response $(I_D - V_G)$ of biotin-modified poly-Si NWFET following biotin-streptavidin interaction.[5]

Nanowire Structure and

Measurement

In this chapter, we present the experiment data and some analysis which are the foundation of our circuit design. The first section gives a brief description of the our silicon nanowire element. The second section provides the data of the biology experiments. The last section presents the data of the electrical measurement, on which our circuit design spec are based.

3.1 Brief Description of Nanowire Structure

The nanowire we use is made by Prof.Yang's team (National Chiao Tong University)[7]. A sectional view of the nanowire structure is given below. The fabrication process is based on the poly-silicon sidewall spacer technique. The n-Type doped poly-SiNW FET has 2 to 10 poly-silicon channels. Each channel is 80nm in width and 2µm in length. Large portion of the channel surface is exposed to environment. The exposed region, through several post-process, capture the DNA probe and serve as the sensing site for DNA molecules.[7, 8]

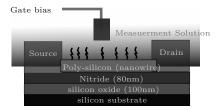


Figure 3.1: Nanowire Structure

3.2 Biology Experiment

The biology experiment data are provided by Prof. Yang's team. These data are the Id-Vg measurement of the same biomolecule placed under different circumstances or with different nanowire elements. With each measurement repeated three times, we find the mean and standard deviation (SD) of them and consider the SD value as the intrinsic noise of nanowire. We want to ensure that such noise should not be greater than the signal. To be more specific, we examine whether the Id-Vg curves of different concentration overlap with each other or not. We present an example below:

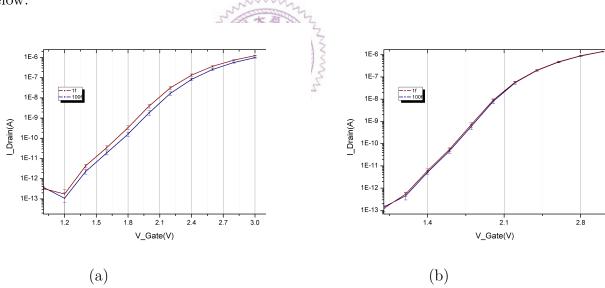


Figure 3.2: Concentration-dependent I_D - V_G curves of two equivalent nanowire elements. In (a), the measurement result of 1fM and 100fM bio-molecule solution is distinguishable. There is no overlap between two curves. This is not true in (b).

The Fig.3.2 are concentration-dependent measurements (1 femto mole(fM) and 100fM biomolecule solution) obtained with two elements ((a) and (b)). The two curves in the (a) are distinguishable from the other after gate voltage of 1.4v They are not distinguishable in the (b) since they overlap each other. We thus assert that

the element of (b) can't detect the concentration difference between 1fM and 100fM. The noise is stronger than the signal (The signal means the I_D difference caused by the concentration difference). The element of (a) is able to do so if it is biased at gate voltage larger than 1.4v or drain current larger than 1E-11.

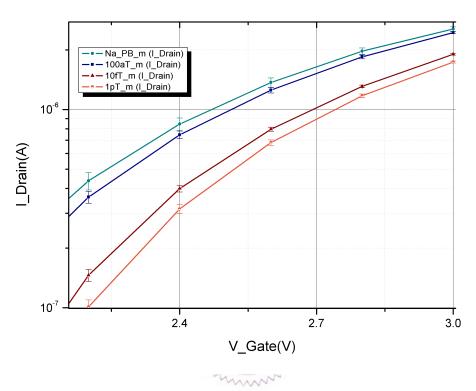


Figure 3.3: Concentration-dependent I_D - V_G curves. Since the bio-molecule is negative-charged, the lower the concentration is, the higher the curve is. To be noticed, the 10fM curve is closer to the curve of 1pM than 100aM.

In Fig.3.3, the I_D increase with the bio-molecule concentration. One can find that there are only few "space" between PBS buffer and solution containing biomolecule with concentration of 100aM. Hence the 100aM should be the limit of detection.

It is worth noting that there are more space between 100aM and 10fM than the space between 10fM and 1 pico mole(pM). We calculate the noise rate: SD/Mean which seems independent of concentration (Fig.3.4). These implies that the "resolution" for detecting concentration ranging from 100aM to 10fM may be better than the that ranging from 10fM to 1pM.

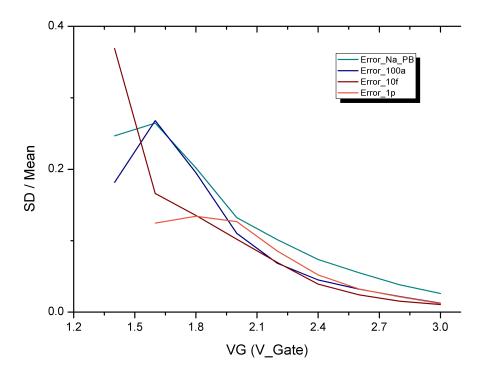


Figure 3.4: The noise rate of Fig.3.3. The noise rate is obtained by dividing SD by Mean.

Appropriate Bias Gate Voltage

In [8], the team found that "the induced change of current (I_D) following biomolecule was dependent on the applied gate voltage (VG)". The team tried to find a bias gate voltage range which can induce more current response. By taking noise into consideration, we proposed that one should choose the region with more "noise tolerance". We define the noise tolerance as below:

$$noise \quad tolerance = \frac{I_D 1 - SD1 - (I_D 2 + SD2)}{I_D 2}$$
(3.1)

 I_D and SD are the mean and standard deviation of a curve. The larger the noise tolerance implies there are more space between two curves.

The Fig.3.5(c), (f), (i) are the noise tolerance of Fig.3.5(a), (d), (g). The Fig.3.5(b), (e), (h) are the noise rate respectively. We observe a rising trend in both noise rate and noise tolerance as gate voltage decrease. Moreover, a small peak appears in (c) and (f) located around the section where transistor switches from weak inversion region to strong inversion region. We therefore suggest that this section should be the best region under which nanowire should be operated.

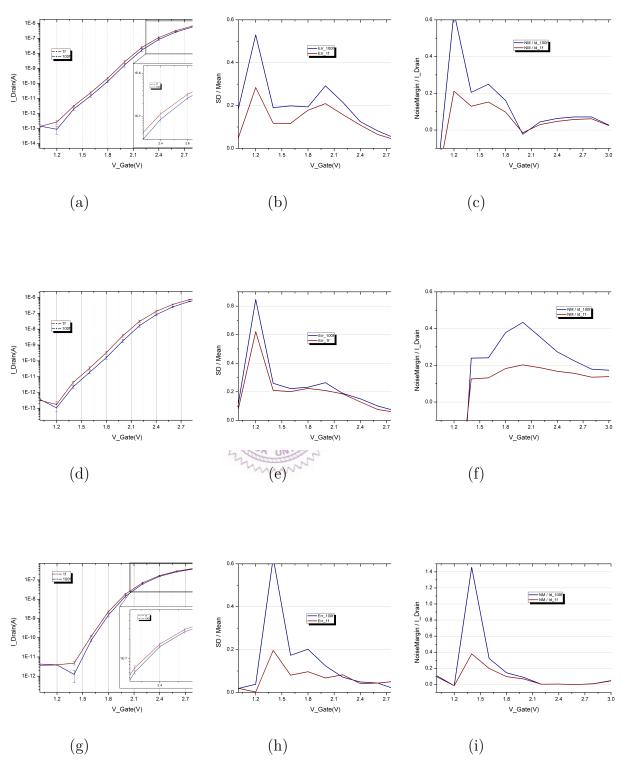


Figure 3.5

3.3 Electrical Measurements

This section presents the data analysis results. The data are obtained from our own measurements with the source meter (Keithley 2602). To exclude the ion effect, we placed nanowire elements in dd-water instead of bio-molecule solution. And their poly-silicon channel surfaces are only processed with OH ions.

Front Gate and Back Gate

Two gates are available: floating gate (liquid gate) and back-gate. We choose floating gate as the operation gate in spite of some advantages that back-gate has. One of them is the ability to lower the 1/f noise [14, 11]. However, this only happens in a very high gate voltage, which is not practical in the integrated circuit design. Moreover, the floating gate induces larger drain-current. In other words, it has higher transconductance. And a high transconductance leads to a stronger feedback ability in our design.

3.3.1 Parameters

The most crucial parameter for our circuit design is the transconductance (gm). The gm is acquired by finding the relation between drain-to-source current (I_d) and gate-source voltage (V_g) , and perform differentiation: $\frac{\partial I_d}{\partial V_g}$. use standard PBS as

The Id-Derivative figures indicates there is a "linear region" where gm is proportional to Id. This property implies the transconductance can be controlled in simple way. As mentioned in introduction, we may find specific bias Id for distinct elements and adjust their transconductance to a same value.

We also prove that the transconductance under this region is unaffected by the drain-source voltage variance.

By measuring two nanowire element which lie on the same wafer and are immersed with the same testing PBS solution

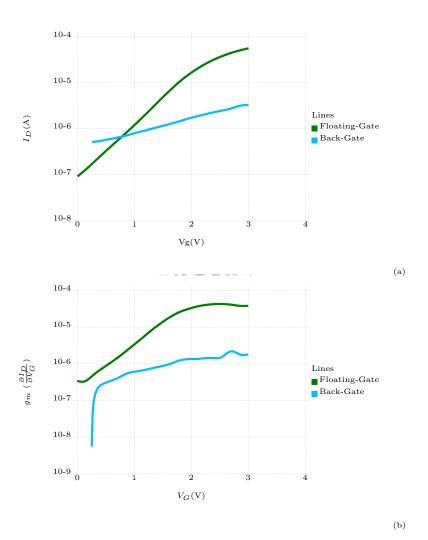


Figure 3.6

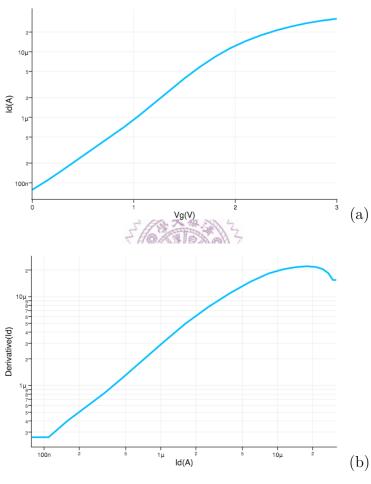
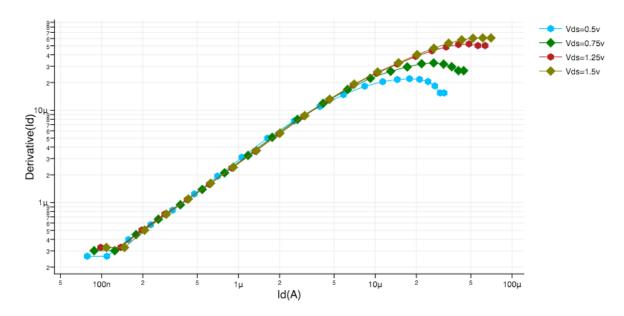


Figure 3.7



 ${\bf Figure~3.8:~Id\mbox{-}transconductance~with~Vds~variance}$

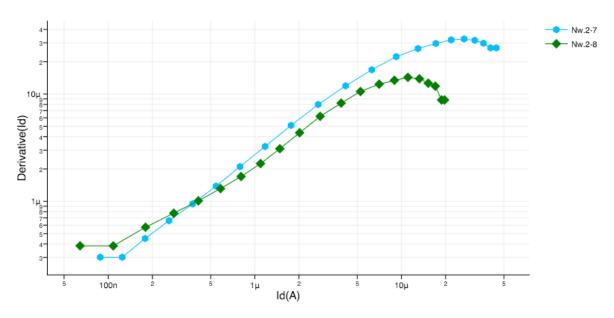


Figure 3.9: Distinct element with a line idicate they have same transconductance

Discrete Circuitry Design



Integrated Circuitry Design

5.1 Signal Acquisition Method



Discussion and Conclusions



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