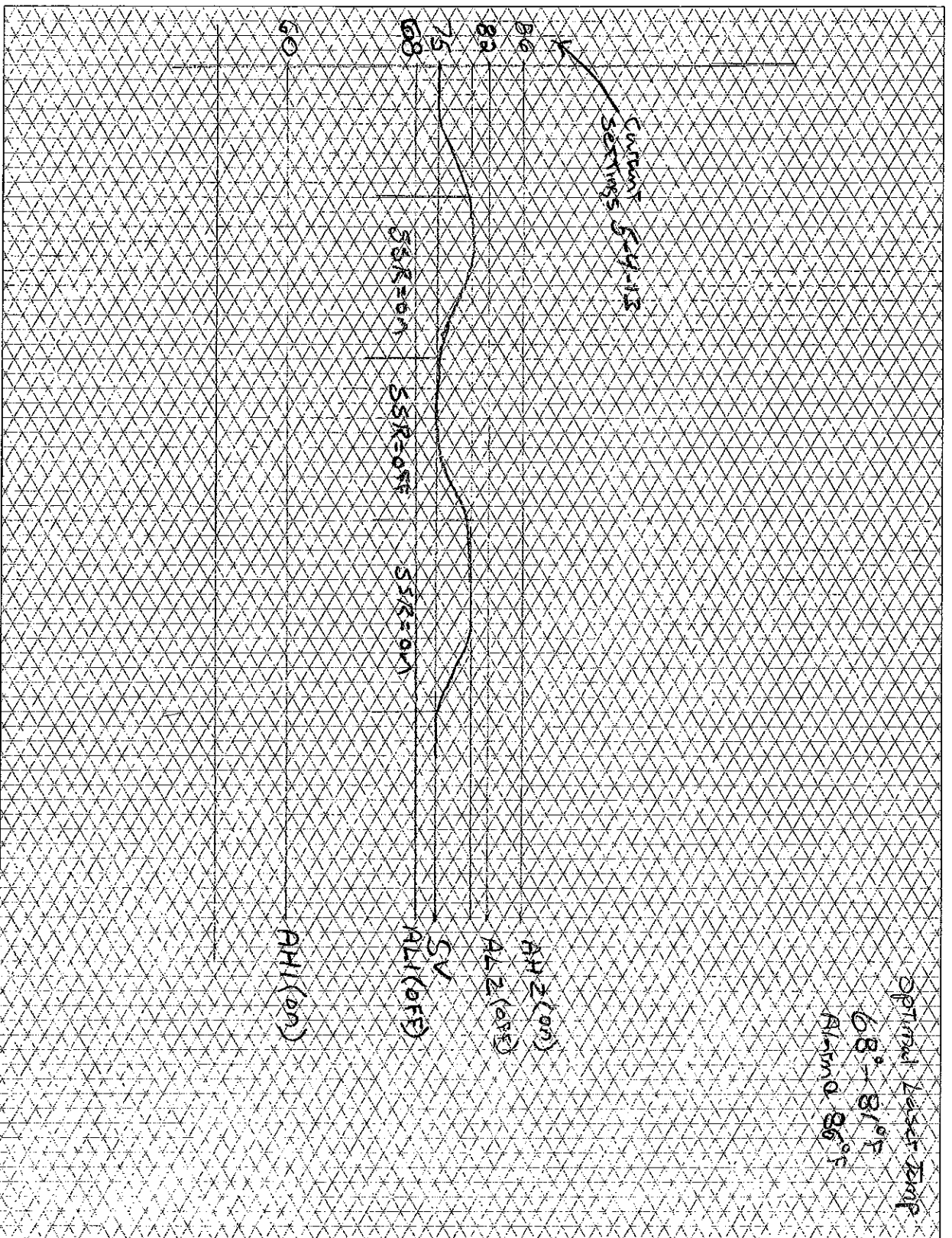


Laser Temp Control Chart 4-6-13

AH1 (on)
Relay I1 AL1 (OFF)
AH2 (on)
Relay I2 AL2 (OFF)

5mg Disk
± 200°



HY = AH - AL

HY = 80 - 78

HY = 2

SSR(on) = SV + HY

SSR(on) = 77

SSR(OFF) = SV

SSR(OFF) = 75

AH1(on) = 65

AL1(OFF) = 73

Mode = 3

Td = 1 (cooling)