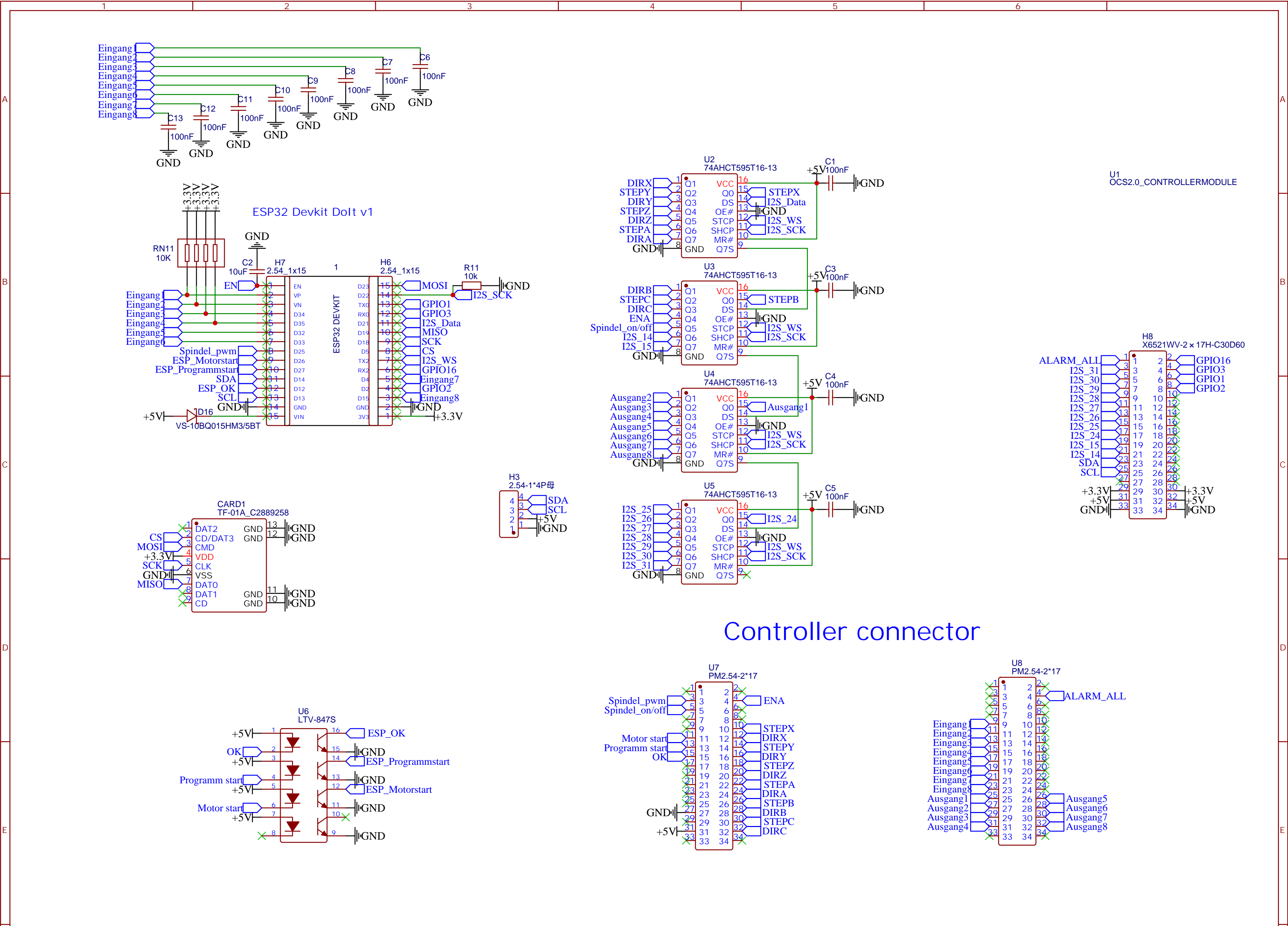


X-Limit = Eingang 1
Y-Limit = Eingang 2
Z-Limit = Eingang 3
Spindle Enable = Spindle on/off
Spindle = Spindel pwm
Spindle Direction = Ausgang 3
Flood = Ausgang 2
Mist = Ausgang 1

probe input = Eingang 5
driver enable = ENA

cycle start = programm start
feed hold = motor start
reset = OK
safety door = Eingang 4



Controller connector