

Interfacing DDR SDRAM with Cyclone Devices

July 2004, ver. 1.1 Application Note 348

Introduction

Many applications use single data rate (SDR) memory. However, as these applications become more demanding, designers need to find ways to improve performance without increasing cost. Over the years, DRAM companies introduced memory types with improved architecture such as fast page mode (FPM), extended data out (EDO), and SDRAM to address this issue. Double data rate (DDR) memory is the most popular memory interface among these memory architectures because of its ability to increase data bandwidth without increasing system complexity and cost. DDR memory uses both edges of a clock to transmit data, which allows data transmission at twice the rate of a SDR memory device at the same clock speed and with the same number of I/O pins required to transmit data. DDR memory is used in many applications where fast data transmission is needed, such as memory access and first-in first-out (FIFO) memory structures. Table 1 shows the Cyclone device support for DDR SDRAM.

Table 1. DDR SDRAM Supported in Cyclone Devices					
			Maximum	Clock Rate	
DDR Memory Type	I/O Standard	-6 Speed Grade Commercial Wire-Bond	-7 Speed Grade Commercial Wire-Bond	-7 Speed Grade Industrial Wire-Bond	-8 Speed Grade Commercial Wire-Bond
DDR SDRAM (1)	SSTL-2	133 MHz	133 MHz	100 MHz	100 MHz

Note to Table 1:

Cyclone[™] devices can interface with DDR SDRAM at speeds up to 133 MHz or 266 Megabits per second (Mbps). This application note provides information on interfacing DDR SDRAM memory with Cyclone devices, including detailed timing analysis. This document also describes the board used to demonstrate and characterize the interface with a Cyclone device.

Functional Description

DDR SDRAM is a 2n prefetch architecture with two data transfers per clock cycle. It uses a strobe (DQS) which is associated with a group of data pins (DQ) for read and write operations. Both the DQS and DQ ports are bidirectional. Address ports are shared for write and read operations.

⁽¹⁾ These values apply when the DQS programmable delay chain is used.

DDR SDRAM write and read operations are sent in bursts of 2, 4, and 8. This means that you provide 2, 4, or 8 groups of data for each write transaction to receive 2, 4, or 8 groups of data for each read transaction. The time between when the read command is clocked into the memory and when the data is presented at the memory pins is called the column address strobe (CAS) latency. DDR SDRAM supports CAS latencies of 2, 2.5, and 3, depending on the operating frequency. Both the burst length and CAS latency are set in the DDR SDRAM mode register.

The DDR SDRAM specification recommends using the SSTL-2 class II I/O standard termination. Each DDR SDRAM device is divided into four banks, and each bank has a fixed number of rows and columns and can hold between 64 Mbytes to 1 Gbyte of data per JEDEC specifications. Only one row per bank can be accessed at a time. The ACTIVE command opens a row and the PRECHARGE command closes a row.

Interface Pins

Table 2 lists the DDR SDRAM interface pins and how to connect them to Cyclone devices.

Table 2. DDR SDRAM Interface Pins			
Pins	Description	Cyclone Pin Utilization	
DQ	Bidirectional read and write data	DQ	
DQS	Bidirectional read and write data strobe	DQS	
CK	System clock	User I/O pin	
CK#	System clock	User I/O pin	
DM	Optional write data mask, edge- aligned to DQ during write	DM	
All other	Addresses and commands	User I/O pin	

This section provides a description of the clock, control, address, and data signals on a DDR SDRAM device.

Clock, Strobes & Data

The DDR SDRAM device uses the CK and CK# signals to clock commands and addresses into the memory. The memory also uses these clock signals to generate the DQS signal during a read via a delay-locked loop (DLL) inside the memory. The skew between CK or CK# and the SDRAM-generated DQS signal is specified as t_{DQSCK} in the DDR SDRAM data sheet.

Both DQ and DQS signals are bidirectional (the same signals are used for both writes and reads). A group of DQ pins is associated with one DQS pin. In $\times 8$ and $\times 16$ DDR SDRAM devices, one DQS pin is associated with 8 DQ pins. Cyclone devices support both $\times 8$ and $\times 16$ DDR SDRAM. Use the DQS pins and their associated DQ pins listed in the Cyclone pin tables when interfacing with DDR SDRAM from Cyclone I/O banks 1, 2, 3, and 4.

See Table 3 for the number of DQS/DQ groups supported in Cyclone devices.

Table 3. DQS & DQ Bus Mode Support				
Device	Package	Number of ×8 Groups	Total DQ Pin Count	
EP1C3	100-pin TQFP (1), (2)	3	24	
	144-pin TQFP	4	32	
EP1C4	324-pin FineLine BGA®	8 (3)	64 (3)	
	400-pin FineLine BGA	8 (3)	64 (3)	
EP1C6	144-pin TQFP	4	32	
	240-pin PQFP (4)	4	32	
	256-pin FineLine BGA	4	32	
EP1C12	240-pin PQFP	4	32	
	256-pin FineLine BGA	4	32	
	324-pin FineLine BGA	8 (3)	64 (3)	
EP1C20	324-pin FineLine BGA	8 (3)	64 (3)	
	400-pin FineLine BGA	8 (3)	64 (3)	

Notes to Table 3:

- (1) EP1C3 devices in the 100-pin TQFP package do not have any DQ pin groups in I/O bank 1.
- (2) TQFP: thin quad flat pack.
- (3) Although these devices have 8 DQS and 64 DQ pins, due to limited clock resources, you may not be able to use all of them to interface with DDR memory. Depending on your design, some of these pins may be used for other purposes.
- (4) PQFP: plastic quad flat pack.

During a read from the memory, the data strobe signals (DQS) are edgealigned with the data signals (DQ). During a write to the memory, the Cyclone device transmits the DQS signals center-aligned relative to the DQ signals. Figures 1 and 2 illustrate the DQ & DQS relationships during a DDR SDRAM read and write. The memory controller on the device center-aligns the DQS signal during a write and shifts the DQS signal during a read so that the DQ and DQS signals are center-aligned at the

capture register. The Cyclone device uses a phase-locked loop (PLL) to center-align the DQS signal with respect to DQ signals during writes and uses dedicated DQS programmable delay chain circuitry to shift the incoming DQS signal during reads.

DQS at FPGA Pin Preamble Postamble

DQ at FPGA Pin

DQS at DQ

LE registers

DQ at DQ

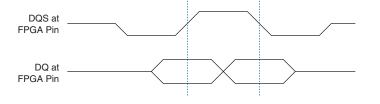
LE registers

DQ at DQ

LE registers

Figure 1. DQ & DQS Relationship During DDR SDRAM Read

Figure 2. DQ & DQS Relationship During DDR SDRAM Write



The setup (t_{DS}) and hold (t_{DH}) times for the DQ and data mask (DM) pins during a write are relative to the edges of DQS write signals and not the CK and CK# clocks. The setup and hold times are equal $(t_{DS} = t_{DH})$ and are typically 0.5 ns for a 133-MHz DDR SDRAM device.

The DDR SDRAM t_{DQSS} timing is the time between when the memory detects the write command to the first DQS transition. The DQS signal is normally generated on the positive edge of system clock to meet the t_{DQSS} requirement. The DQ and DM signals are clocked using a -90° shifted clock from the system clock. The edges of the DQS signal are centered on the DQ and DM signals when they arrive at the DDR SDRAM device.

To minimize the skew between the arrival time of these signals, the DQS, DQ, and DM board trace lengths should be similar.

The DDR SDRAM t_{DQSS} write requirement states that on writes, the positive edge of the DQS signal must be within $\pm 25\%$ ($\pm 90^\circ$) of the positive edge of the DDR SDRAM clock input. Therefore, you should use the logic element (LE) registers to generate the CK and CK# signals. This will help match the CK and CK# signals with the DQ signal as well as reduce any process, voltage, temperature variations, and skew between CK or CK# and DQ signals.

DM Pins

DDR SDRAM uses the DM pins during the write operation. A low signal on the DM pin indicates that the write is valid. If the signal on the DM pin is high, the memory will mask the DQ signals. In Cyclone devices, the DM pins are pre-assigned in the device pin outs. Altera recommends using these pre-assigned pins for the DM pins, although you can use any of the I/O pins in the same bank as the DQS and DQ pins to generate the DM signal.

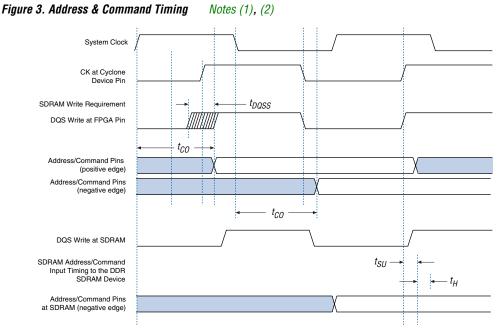
The timing requirements for DM signals at the DDR SDRAM are identical to those of the DQ output signals. Similarly, the DM signals are clocked out by the -90° shifted clock.

Commands & Addresses

Commands and addresses in DDR SDRAM devices are clocked into the memory using the CK and CK# signal at the single data rate using only one clock edge. DDR SDRAM devices have 12 to 14 address pins, depending on the device capacity. The address pins are multiplexed, so two clock cycles are required to send the row, column, and bank addresses. The CS, RAS, CAS, and WE pins are DDR SDRAM command pins.

The DDR SDRAM address and command inputs both require the same setup and hold times with respect to the DDR SDRAM clock. The Cyclone device address and command signals change at the same time as the DQS write signal since they are both generated from the system clock. The positive edge of the DDR SDRAM clock, CK, is aligned with the DQS signal to satisfy $t_{\rm DQSS}$. If the command and address outputs are generated on the clock's positive edge, they may not meet the setup time requirements (see Figure 5). Therefore, you should use the negative edge of the system clock for the commands and addresses to the DDR SDRAM. You can use any of the I/O pins for the commands and addresses.

Figure 3 shows the address and command timing and the DDR SDRAM $t_{\rm DQSS}$, $t_{\rm DS}$, and $t_{\rm DH}$ timing requirements.



Notes to Figure 3:

- The address and command timing shown in Figure 3 is applicable for both reads and writes.
- (2) If the board trace lengths for the DQS, CK, address, and command pins are the same, the signal relationships at the Cyclone device pins are maintained at the DDR SDRAM pins.

Read Side Implementation Using DQS Programmable Delay Chain Circuitry

Cyclone devices have DQS programmable delay chain circuitry on each DQS pin that allows a phase shift to center-align the input DQS synchronization signals within the data window of their corresponding DQ data signals at the LE register. This ensures the data will be latched at the LE register. The phase-shifted DQS signals drive the global clock network, which in turn clocks the DQ signals on internal LE registers. The DQS signal is inverted before going to the DQ LE clock ports.

Figure 4 shows how the Cyclone device generates the DQ, DQS, CK, and CK# signals. The write PLL generates the system clock and –90° shifted clock (write clock). The write PLL's input clock frequency is not required to be the same as the DDR SDRAM frequency of operation. The system clock and write clock have the same frequency as the DQS frequency, but the write clock is shifted –90° from the system clock.

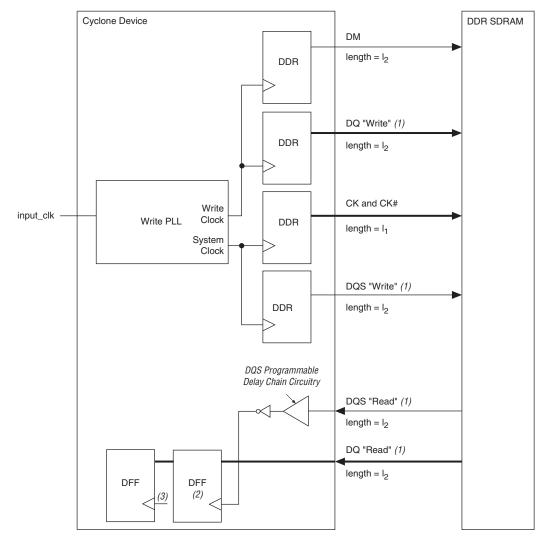


Figure 4. DDR SDRAM with DQS Phase-Shift Circuitry

Notes to Figure 4:

- (1) DQ and DQS signals are bidirectional. One DQS signal is associated with a group of DQ signals.
- (2) Although there are three LE registers for capturing the read data, this figure only shows one register.
- (3) The clock to this register can either be the system clock or another clock output of the write PLL. If the design needs another write PLL clock output, another register is needed to transfer the data back to the system clock domain.

Figure 5 shows a detailed picture of the Cyclone device read data path for ×8 mode. The DQS signal goes to the DQS programmable delay chain circuitry and is center-aligned. The shifted DQS signal is then routed to

the global clock network. The DQS signal is then inverted before it clocks the DQ at the LE registers. The outputs of the input LE registers then go to the resynchronization registers. The resynch_clk signal clocks the resynchronization register. The resynch_clk signal can come from the system clock, the write clock, or the write PLL clock. Registers $A_{\rm I}$, $B_{\rm I}$, and $C_{\rm I}$ are the capture registers, and registers D and E are the resynchronization registers.

LE IOE dq_oe dq[7..0] dq_out Register A_I (2) Register E (1) D Q Register D (1) Register C₁ (2) Register B_I (2) D Q D Q resynch_clk [dataout[15..0] < das oe dqs_out dqs Δt dqs Programmable Local Delay Chain Bus

Figure 5. DDR SDRAM Read Data Path in Cyclone Devices

Notes to Figure 5:

- (1) Registers D and E are resynchronization registers.
- Registers A_I, B_I, and C_I are capture registers.

DQS Postamble

The DDR SDRAM DQ and DQS pins use the SSTL-2 class II I/O standard. When the Cyclone and the DDR SDRAM devices do not drive the DQ and DQS pins, the signals go to a high-impedance state. Since a pull-up resistor terminates both DQ and DQS to V_{TT} (1.25 V), the effective voltage

on the high-impedance line is 1.25 V. According to the JEDEC JESD 8-9 specification for SSTL-2 I/O standard, this is an indeterminate logic level and the input buffer can interpret this as either a logic high or logic low. If there is any noise on the DQS line, the input buffer may interpret that noise as actual strobe edges. Therefore, when the DQS signal goes to a high-impedance state after a read postamble, you should disable the input LE registers so that erroneous data does not get latched in and all the data from the memory are resynchronized properly.

Figure 6 shows a read operation example when the DQS postamble could be a problem. Figure 6 shows the output waveforms of LE registers $A_I,\,B_I,\,C_I,\,D$ and E. Waveform A_I shows the output of register $A_I.$ Waveform B_I shows the output of register C_I goes into the register whose output is shown in waveform $C_I.$ Waveforms D and E show the output signals after the resynchronization registers.

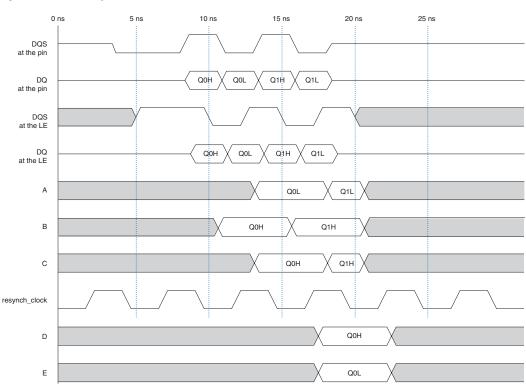


Figure 6. Read Example with a DQS Postamble Issue

The first falling edge of the DQS at the LE register occurs at 10 ns. At this point, data $Q0_H$ is clocked in by register B_I (waveform B_I). At 12.5 ns, data $Q0_L$ is sampled in by register A_I (waveform A_I) and data $Q0_H$ passes through register C_I (waveform C_I). In this example, the positive edge of the resynch_clk occurs at 16.5 ns, where both $Q0_H$ and $Q0_L$ are sampled by the LE's resynchronization registers. Similarly, data $Q1_H$ is clocked in by register B_I at 15 ns, while data $Q1_L$ is clocked in by register A_I and data $Q1_H$ passes through the register at 17.5 ns. At 20 ns, assume that noise on the DQS line causes a valid clock edge at the LE registers such that it changes the value of waveforms A_I , B_I , and C_I . The next rising edge of the resynch_clk signal does not occur until 21.5 ns, but data $Q1_L$ and $Q1_H$ are not valid anymore at the output of register A_I and register C_I , so the resynchronization registers do not sample $Q1_L$ and $Q1_H$ and may sample the wrong data instead.

Cyclone devices have non-dedicated logic that can be configured to prevent a false edge trigger at the end of the DQS postamble. Each Cyclone DQS signal is connected to postamble logic that consists of a D flip flop (see Figure 7). This register is clocked by the shifted DQS signal. Its input is connected to ground. The controller needs to include extra logic to tell the reset signal to release the preset signal on the falling DQS edge at the start of the postamble. This disables any glitches that happen right after the postamble. This postamble logic is automatically implemented by the Altera® MegaCore® DDR SDRAM Controller in the LE register as part of the open-source datapath.

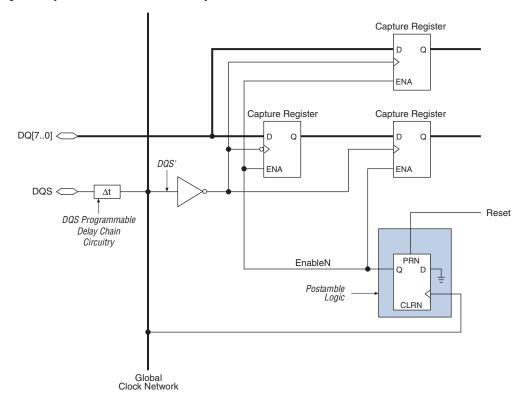
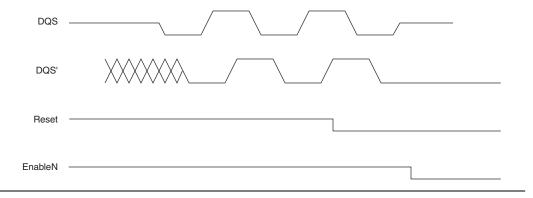


Figure 7. Cyclone DQS Postamble Circuitry Connection

Figure 8 shows the timing waveform for Figure 7. Figure 9 shows the read timing waveform when the Cyclone DQS postamble logic is used. When the postamble logic detects the falling DQS edge at the start of postamble, it sends out a signal to disable the capture registers to prevent any accidental latching.





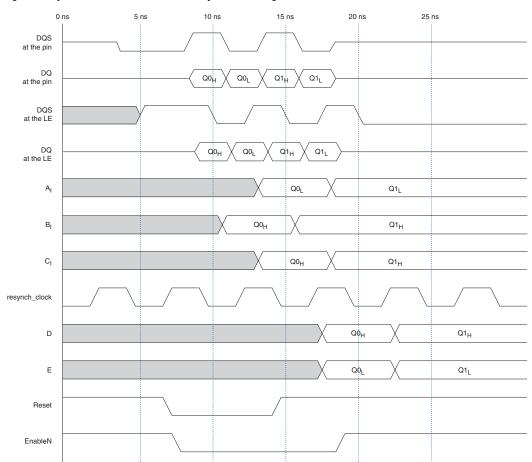


Figure 9. Cyclone DQS Postamble Circuitry Read Timing Waveform

Software Support

In the Cyclone devices, you can implement the memory controller interface by using the Altera DDR SDRAM Controller MegaCore function which is available for download from the Altera web site.

Quartus II Memory Interface Logic Options

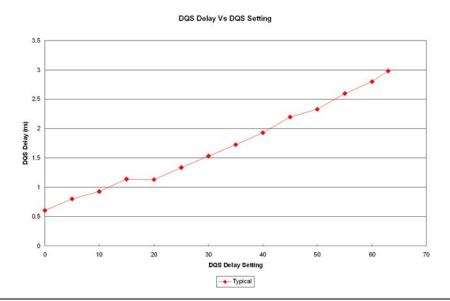
The Altera altddio_bidir megafunction creates the DQ and DQS pins in the DDR SDRAM controller megafunction. The DQ and DQS pins must be used as bidirectional pins if you want to use the DQS programmable

delay circuitry. You must set the DQS frequency and DQS delay logic options in the Quartus[®] II Assignment Editor to use the DQS programmable delay circuitry.

The DQS delay logic option allows you to set the delay in terms of time units. This option needs to be applied to a bidirectional pin with a valid DQS frequency.

The programmable delay is preset to 64 possible delay settings according to Figure 10. When a delay time is set, the Quartus II software chooses the optimum setting from these 64 possible delay settings that will result in a delay closest to the delay time assigned. Figure 10 shows the 64 settings versus time and does not show the actual delay implemented in the Quartus II software.

Figure 10. DQS Delay vs. DQS Settings



The DQS frequency should be set to the frequency of the incoming DQS signal. This option is ignored if it is applied to anything other than pins intended for use with the dedicated DDR SDRAM interface.

For more information on the altddio_bidir megafunction, see the *Altera Double Data Rate Megafunctions User Guide*.

DDR SDRAM Controller MegaCore Function

The DDR SDRAM Controller MegaCore function allows you to instantiate a simplified interface to industry-standard DDR SDRAM memory. The DDR SDRAM Controller initializes the memory devices, manages SDRAM banks, and keeps devices refreshed at appropriate intervals. The MegaCore function translates read and write requests from the local interface into all the necessary SDRAM command signals.

The DDR SDRAM Controller is optimized for Cyclone devices and provides features to implement DQS postamble control logic and automatic constraint files for LE placement within Cyclone devices. The advanced features available in these devices allow you to interface directly to DDR SDRAM devices and to use the DQS signal in the read and write direction. Figure 11 shows the Altera DDR SDRAM Controller block diagram. The DDR SDRAM Controller contains encrypted control logic as well as an open source data path that you can use for your design.

Cyclone Device DDR SDRAM Controller (1)Control Local Logic Interface Pass (Encrypted) **Example Driver** or fail DDR SDRAM Interface DDR SDRAM Input PLL Clock Data Path (Open Source)

Figure 11. DDR SDRAM Controller System Level Block Diagram

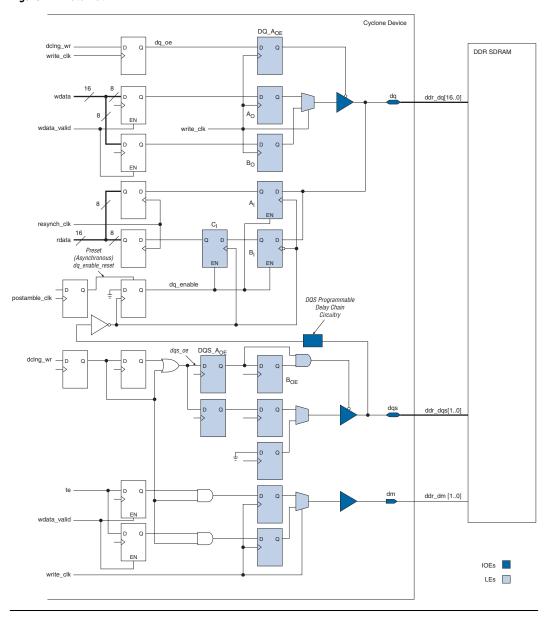
Note to Figure 11:

 You can either use the encrypted control logic or provide your own controller logic in the DDR SDRAM Controller function.

The example instance instantiates a PLL, an example driver, and your DDR SDRAM Controller custom variation as shown in Figure 11. The example instance is a fully functional design that can be simulated, synthesized, and used in hardware. The example driver issues read and write commands to the controller and checks the read data to produce the pass/fail and test complete signals. If you do not want to use the DDR SDRAM Controller encrypted control logic, you can replace it with your

own custom logic. This allows you to use the Altera data path with your own logic. Figure 12 shows the data path for the interface between a Cyclone device and DDR SDRAM.

Figure 12. Data Path





For more information on the Altera DDR SDRAM Controller, see the DDR SDRAM Controller MegaCore Function User Guide.

Read Margin Analysis

Table 4 shows the worst case DDR SDRAM read timing margin analysis at 100 and 133 MHz, when the board trace variations for the DQ and DQS pins is ± 50 ps (approximately ± 0.3 -inches of FR4 trace length variations). You can perform a similar timing analysis for your interface with another DDR SDRAM memory by replacing the t_{HP} t_{QHS} , and t_{DQSQ} values in Table 4 with those from your memory data sheet.

Table 4. Example Read Timing Analysis When Using DQS Circuitry in Cyclone -6 Speed-Grade Devices (Part 1 of 2)

Parameter	Specification	100 MHz (1)	133 MHz (1)	Description
Memory specifications			3.38 ns	Half period as specified by the memory data sheet
	t _{QHS}	0.75 ns	0.75 ns	Data hold skew factor as specified by the memory data sheet
	t _{DQSQ}	0.5 ns	0.50 ns	Skew between DQS and DQ from the memory
	t _{QH}	3.75 ns	2.63 ns	Data valid window (t _{HP} - t _{QHS})
FPGA	t _{DC} (2)	2.16 ns	1.6 ns	Ideal programmable delay chain setting
specifications	t _{DCERR}	0.3 ns	0.3 ns	DQS variations due to programmable delay circuitry
	t _{DQS2LE_MIN} (3)	1.033 ns	1.033 ns	Minimum DQS pin to LE register delay
	t _{DQS2LE_MAX} (3)	1.932 ns	1.932 ns	Maximum DQS pin to LE register delay
	t _{DQ2LE_MIN} (3)	1.017 ns	1.017 ns	Minimum DQ pin to LE register delay
	t _{DQ2LE_MAX} (3)	2.003 ns	2.003 ns	Maximum DQ pin to LE register delay
	t _{DQSQINT}	0.07 ns	0.07 ns	Internal skew between DQS and DQ inside Cyclone devices
	μt _{SU}	0.04 ns	0.04 ns	Intrinsic setup time of the LE register (rounded up)
	μt _H	0.02 ns	0.02 ns	Intrinsic hold time of the LE register (rounded up)
Board specification	t _{EXT}	±0.05 ns	±0.05 ns	Board trace variations on the DQ and DQS lines

Table 4. Example Read Timing Analysis When Using DQS Circuitry in Cyclone -6 Speed-Grade Devices (Part 2 of 2)

Parameter	Specification	100 MHz (1)	133 MHz (1)	Description
Timing calculations	t _{SHIFT_MIN}	1.86 ns	1.30 ns	Minimum shift provided by the DQS phase-shift circuitry $(t_{DC}-t_{DCERR})$
	t _{SHIFT_MAX}	2.46 ns	1.90 ns	Maximum shift provided by the DQS phase-shift circuitry $(t_{DC} + t_{DCERR})$
	t _{DELTA_MIN}	1.876 ns	1.316 ns	Minimum difference between the DQS and the DQ signal paths (t _{DQS2LE_MIN} + t _{SHIFT_MIN} - t _{DQ2LE_MIN})
	t _{delta_max}	2.389 ns	1.829 ns	Maximum difference between the DQS and the DQ signal paths (tDQS2LE_MAX + tSHIFT_MAX - tDQ2LE_MAX)
Results	Read setup timing margin	1.216 ns	0.656 ns	$t_{\text{DELTA_MIN}} - t_{\text{DQSQ}} - t_{\text{EXT}} - t_{\text{DQSQINT}} - \\ \mu t_{\text{SU}}$
	Read hold timing margin	1.241 ns	0.661 ns	t _{OH} - μt _H - t _{EXT} - t _{DOSQINT} - t _{DELTA_MAX}

Notes to Table 4:

- (1) The memory numbers used here come from Micron MT46V16M8TG/MT46VV8M16TG devices. The -75 speed grade is used for 100 and 133 MHz.
- (2) This timing calculation is based on equal setup and hold slack.
- (3) These numbers are from the Quartus II software, version 4.0. Altera recommends using the latest version of the Quartus II software for your design.

In order to achieve the optimum sampling window, you must calculate the amount of delay for DQS signal, t_{DC} . To account for the PVT variation of the programmable delay chain, add t_{DCERR} to t_{DC} .

$$t_{SHIFT(max)} = t_{DC} + t_{DCERR}$$

$$t_{SHIFT(min)} = t_{DC} - t_{DCERR}$$

Table 5 shows the DQS and DQ path delays to the LE registers when the programmable delay chain is set to zero delay and the LE registers are placed using the constraint files provided by the DDR SDRAM Controller.

Table 5. DQS	Table 5. DQS & DQ Internal Delay Note (1)				
Specification	-6 Speed Grade Commercial Wire-Bond	-7 Speed Grade Commercial Wire-Bond	-7 Speed Grade Industrial Wire-Bond	-8 Speed Grade Commercial Wire-Bond	Description
t _{DQS2LE} (minimum)	1.033	1.033	1.033	1.033	Minimum internal delay from DQS pad to LE register
t _{DQS2LE} (maximum)	1.932	2.223	2.513	2.513	Maximum internal delay from DQS pad to LE register
t _{DQ2LE} (minimum)	1.017	1.017	1.017	1.017	Minimum internal delay from DQ pad to LE register
t _{DQ2LE} (maximum)	2.003	2.304	2.606	2.606	Maximum internal delay from DQ pad to LE register

Note to Table 5:

 These numbers are from the Quartus II software version 4.0. For the latest numbers, check the latest version of the Quartus II software.

In Figure 13, the setup slack time is:

```
\begin{split} & setup \ slack \ time \\ & = minimum \ DQS \ shift - minimum \ DQ \ shift - \mu t_{SU} \\ & = [t_{SHIFT(min)} + t_{DQS2LE(min)}] - [t_{DQ2LE(min)} + t_{DQSQ} + t_{EXT} + t_{DQSQINT}] - \mu t_{SU} \end{split}
```

Similarly, the hold slack time is:

```
\begin{aligned} & \text{hold slack time} \\ &= \text{maximum DQ shift} - \text{maximum DQS shift} - \mu t_H \\ &= [t_{DV\_MEM} + t_{DQ2LE(max)} + t_{DQSQ} - t_{EXT} - t_{DQSQINT}] - [t_{SHIFT(max)} - t_{DQS2LE(max)}] - \mu t_H \\ &= [t_{QH} + t_{DQ2LE(max)} - t_{EXT} - t_{DQSQINT}] - [t_{SHIFT(max)} - t_{DQS2LE(max)}] - \mu t_H \end{aligned}
```

If you set the setup slack time to equal the hold slack time, you can find the amount of DQS delay needed to achieve even setup and hold slack.

$$\begin{split} &t_{DC} \\ &= 0.5 \times \{t_{QH} + t_{DQSQ} + \mu t_{SU} - \mu t_{H} + \left[t_{DQ2LE(max)} + t_{DQ2LE(min)}\right] - \\ &\left[t_{DQS2LE(max)} + t_{DQS2LE(min)}\right] \} \end{split}$$

Using the results from Tables 4 and 5, for the 133-MHz DDR SDRAM memory,

$$t_{DC} = 0.5 \times \{2.63 + 0.5 + 0.04 - 0.02 + [2.003 + 1.017] - [1.932 + 1.033]\} = 1.6 \text{ ns}$$

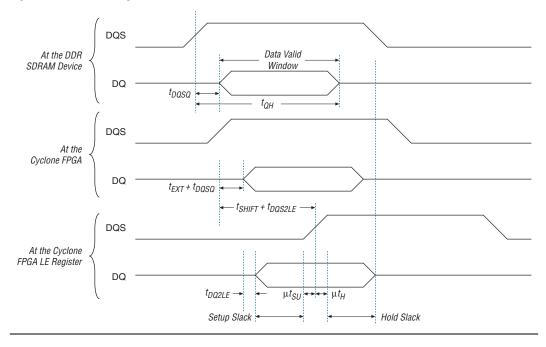
Therefore, the correct phase shift needed for the 133-MHz DDR SDRAM memory will be

correct phase shift =
$$(1.6/7.5) \times 360^{\circ} = 77^{\circ}$$

This shows that phase shift required to center DQS within DQ is not exactly 90°.

The Altera DDR SDRAM Controller MegaCore function automatically sets the DQS delay for an optimum data capture window.

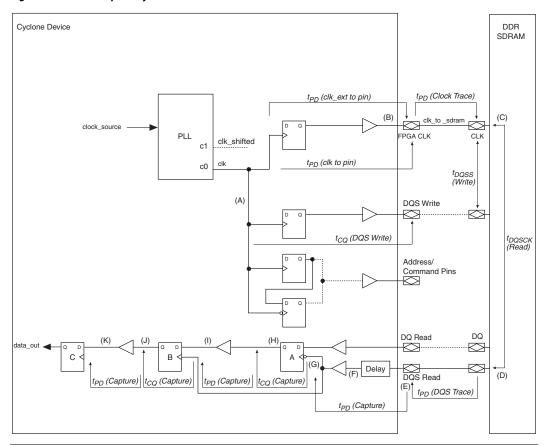




Round-Trip Delay

Figure 14 shows the timing analysis and the round-trip delay. The round-trip delay is the delay from the Cyclone device clock to the DDR SDRAM and back to the Cyclone device (input to register C). The analysis is required to reliably transfer data from the register B to register C.

Figure 14. Round-Trip Delay



Register A in Figure 14 represents the DDR capture logic. The Q output from register A represents the point which the read data has been converted from DDR to SDR. At the output of register A, the data is already at single data rate, but is still in the DQS clock domain. Register B aligns the single data rate data. Q_H (DQ data during DQS high) is

sampled on the positive edge of the 90° phase-shifted DQS pulse, but resampled on the negative edge of the 90° phase-shifted DQS pulse, to align it with Q_L (DQ data during DQS low). See Figure 9 for the waveform.

Once sampled on the negative edge of the center-aligned DQS pulse, $Q_{\rm L}$ and $Q_{\rm H}$ are available for resynchronization.

To sample the Q output of register B into register C, you need the timing relationship between register C's clock input and the D input, which depends on the phase relationship between DQS and the system clock. Use the following steps to calculate the relationship between register C's clock input and the D input:

- 1. Calculate the system's round-trip delay.
- Select a resynchronization phase of the system clock or other available clock that reliably samples the Q output of register A, based on the calculated safe resynchronization window. See Figure 15.
- 3. Apply the correct clock edge for your resynchronization logic in your memory controller.

You can use the clk or clk_shifted signals as the register C clock input. You can invert the clk and clk_shifted signals if needed. To determine the timing of data at the D input of register C relative to system clock, consider the following timing-path dependencies, which are in chronological order:

- The DDR SDRAM clock input arrives (a delayed version of clk)
- DQS strobe from the DDR SDRAM arrives at the clock input of register A
- Data arrives at the Q output of register A
- Data arrives at the D input of register B
- Data arrives at the Q output of register B
- Data arrives at the D input of register C

There are three main delays to this path:

- Clock delays between the FPGA global clock net and the DDR SDRAM clock input
- DQS strobe delays between the DDR SDRAM clock input and arrival of the DQS signal at the FPGA capture registers
- Read data delays between the output of register A and the input of register C

Figure 14 shows the individual delays between points (A) and (K). The round-trip delay is the sum of all the individual delays. Figure 15 shows the timing relationship of the signals for the delays between points (A) to (I) for a CAS latency of 2.5.

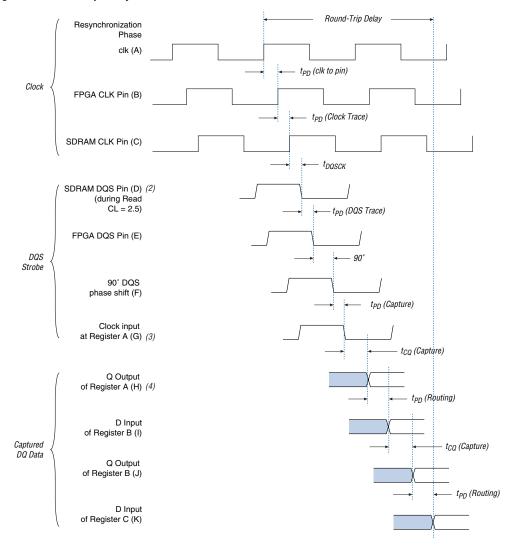


Figure 15. Round-Trip Delay Calculation

Notes to Figure 15:

- (1) The letters in parenthesis refer to the letters in Figure 14.
- (2) The DQS strobe edge can be anywhere within ±t_{DQSCK} of the DDR SDRAM clock pin edge. Figure 14 assumes the DQS strobe occurs t_{DQSCK} time after the clock for the maximum round-trip delay calculation and occurs t_{DQSCK} time before the clock for minimum round-trip delay calculation.
- (3) The delays in the DQS path from the FPGA pin to the capture register are matched to the delays for the DQ path with the exception of the DQS delay chain.
- (4) Although data is initially sampled at a capture register on the positive edge of DQS, Q_H and Q_L are only available on the negative edge in SDR at the Q outputs of the DDR capture logic.

To determine the point at which the data can be reliably resynchronized, calculate the minimum and maximum round-trip delay. You can then determine what resynchronization logic to use for your system. Make sure to take PVT variations into account.

Delay (A) to (B) is the clock-to-output time to generate the clock signals to the DDR SDRAM device.

Delay (B) to (C) is the trace delay for the clock. If there are multiple devices in the system, use the one furthest away from the FPGA for the maximum calculation and the one closest to the FPGA for the minimum calculation.

Delay (C) to (D) is the relationship between the clock and the DQS strobe timing during reads. The t_{DQSCK} time in DDR SDRAM specifications is nominally 0, but varies by ± 0.75 ns depending on the DDR SDRAM device speed grade. The DQS output strobe is guaranteed to be within $\pm t_{DQSCK}$ of the clock input. Use $t_{DQSCK}(maximum)$, typically +0.75 ns, to calculate the maximum round-trip delay and use $t_{DQSCK}(minimum)$, typically -0.75 ns, to calculate the minimum delay.

Delay (D) to (E) is the trace delay for DQS, which typically matches the trace delay for the DQ signals in the same byte group. To calculate the maximum round-trip delay, use the byte group with the longest trace lengths. Use the byte group with the shortest trace lengths to calculate the minimum round-trip delay. Similarly, if there are multiple devices in the system, use the one furthest from the FPGA for the maximum calculation and the one closest to the FPGA for the minimum. Trace lengths between different byte groups do not have to be tightly matched, but a difference between the longest and shortest decreases the safe resynchronization window, the window size within which the data can be reliably resynchronized.

PLL jitter, clock duty cycle, and the half cycle used to align Q_H and Q_L also affect the round-trip delay. You must add each of these delays to the maximum round-trip delay and subtract them from the minimum round-

trip delay. The PLL jitter and clock duty cycle are not show in Figure 15, but are included in Table 6 which shows example round-trip delay calculations.

Table 6. Example Round-Trip Delay Calculations Note (1)				
Delay	Trace Lengths in Figures 14 & 15	Example Minimum Values (ns)	Example Maximum Values (ns)	Comments
t _{PD} (clk to pin)	(A) to (B)	2.00	3.00	Equal to t _{CQ} (DQS write)
t _{PD} (clock trace)	(B) to (C)	0.33	0.50	2 to 3 inches at 166 ps per inch (2)
t _{DQSCK}	(C) to (D)	-0.75	+ 0.75	See DDR SDRAM specifications
t _{PD} (dqs trace)	(D) to (E)	0.33	0.50	2 to 3 inches at 166 ps per inch (2)
90° phase-shift	(E) to (F)	1.30	1.90	Includes Cyclone PLL jitter and phase-shift error
t _{PD} (capture)	(F) to (G)	1.00	2.00	
t _{CQ} (capture)	(G) to (H)	0.00	0.20	
t _{PD} (routing)	(H) to (I)	0.30	0.60	
t _{CQ} (capture)	(I) to (J)	0.00	0.20	
t _{PD} (routing)	(J) to (K)	0.30	0.60	
Alignment time (3)	-	3.75	3.75	Half clock period
PLL jitter	-	-0.30	+ 0.30	PLL jitter specification
Clock duty cycle	-	-0.38	+ 0.38	45-55% duty at 133 MHz
Round-trip total	(A) to (K)	7.88	14.68	

Notes to Table 6:

- (1) These numbers are from an example design and are not taken from a specific system or a specific device.
- (2) To determine your system's exact delay, perform a time domain reflectrometry (TDR) analysis on your system.
- (3) The half period is because the DDR-capture registers transfer the data to the resynchronization register on the falling edge of the shifted and inverted DQS signal.

Resynchronization Selections

When the DQS signal arrives at the Cyclone device, the programmable delay chain center-aligns the signal to capture the DQ signals. The signals are then ready to be synchronized with the system clock. The round-trip delay numbers vary depending on the board delay and the device internal delay. Complete a timing analysis to decide whether to use the falling edge or rising edge of the system clock or the write clock for the synchronization registers. After calculating the maximum and minimum round-trip delay, determine the equivalent number of system clock cycles

at your operating frequency to find the point at which the data becomes valid relative to the system clock. The example maximum delay in Table 6 represents 1.96 cycles at 133 MHz, and the minimum represents 1.05 cycles. If the CAS latency is included, which is equal to 2.5 in Figure 16, the example represents a minimum delay of 3.55 cycles and a maximum delay of 4.46 cycles.

The overlap of the minimum and maximum data valid windows defines the data valid window, which is the safe resynchronization window and μt_{SU} and μt_{H} of register B.

Figure 16 shows an example of the round-trip delay analysis.

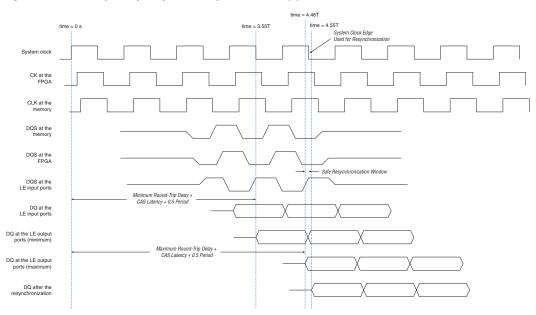


Figure 16. Round-Trip Delay Diagram Example 1 Note (1)

Note to Figure 16:

(1) T refers to the system clock period, which is 7.5 ns in this example.

The round-trip delay helps you determine the safe resynchronization window and how to resynchronize the data. Since the shifted DQS signal goes into the LEs for resynchronization within the LE, this means that the DQS clock domain to system clock domain transfer happens between two LE registers.

Assume the time 0 is the time of the clock rising edge. Once the DDR SDRAM device receives this rising edge from the Cyclone device, the read command is clocked into the SDRAM upon receiving this positive edge, and you can calculate the safe resynchronization window valid time as follows:

Minimum safe resynchronization window valid time = maximum round-trip delay + CAS latency × clock period + µt_{SU}

Maximum safe resynchronization window valid time = minimum round-trip delay + (CAS latency + 1) × clock period – μ t_H

The size of your safe resynchronization window should be larger than 70 ps to accommodate worst case clock skew between two PLL output clocks, which is 70 ps.

From the example in Table 6, the minimum safe resynchronization window valid time is 4.46 cycles and the maximum safe resynchronization window valid time is 4.55 cycles (if μt_{SU} and μt_{H} is ignored).

The size of the safe resynchronization window in the example is then 0.1 cycles, calculated by the following by the following equation:

Safe resynchronization window size =
maximum safe resynchronization window valid time –
minimum safe resynchronization window valid time

Next, determine how many half clock cycles elapse from time 0 to the minimum safe resynchronization window valid safe resynchronization window (numcycle) by calculating the ceiling function of the minimum safe resynchronization window valid time divided by the time elapsed in half a clock cycle. To find out whether the safe resynchronization window falls within a clock edge, multiply numcycle by half a clock cycle. If the result is less than the maximum safe resynchronization window valid time, then a system clock edge falls within the safe resynchronization window. Otherwise you need an extra PLL output for your resynchronization clock.

The example in Table 6 shows that the minimum safe resynchronization window valid time is 9, the safe resynchronization window falls within a system clock edge, and the negative edge is used for the resynchronization phase selection.

If you do not need a resynchronization clock and numcycle is an even number, the active system clock edge for resynchronization is the positive edge. If numcycle is odd, the resynchronization system clock edge is the negative edge, and you must determine the resynchronization phase selection.

Figure 17 shows an example where safe resynchronization window is not within a system clock edge.

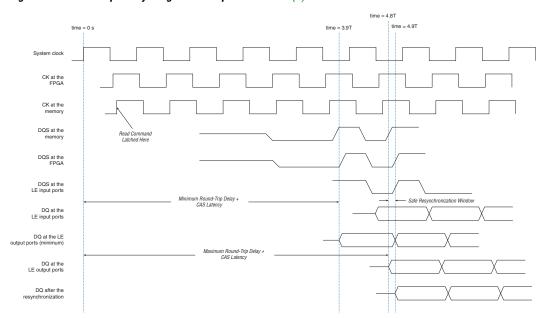


Figure 17. Round-Trip Delay Diagram Example 2 Note (1)

Note to Figure 17:

T refers to the system clock period, which is 7.5 ns in this example.

If there is no system clock edge available within the safe resynchronization window, you need an extra resynchronization clock. You can shift the system clock from either clock edge. If numcycle is even, the closest system clock edge to the safe resynchronization window is negative and if numcycle is odd, the closest clock edge is positive.

You can calculate the required phase shift for the resynchronization clock from the following equations:

Minimum phase shift = minimum safe resynchronization window valid time – PLL clock skew (70 ps) – (numcycle – 1) × $t_{CK}/2$

Maximum phase shift = minimum safe resynchronization window valid time + PLL clock skew (70 ps) – (numcycle – 1) × $t_{CK}/2$

The phase shift calculation example in Figure 17 shows that the minimum phase shift is 3.36 ns and the maximum phase shift is 3.43 ns. This is because the safe resynchronization window is less than 750 ps. You can still choose the median (3.395 ns) for the phase shift of the resynchronization clock.

You then need to convert the results to the equivalent degree phase shifts. If the closest clock edge to the safe resynchronization window is negative, add or subtract 180° after the conversion to shift the clock from the positive edge. For example, in Table 6, the phase-shift range is between 3.36 to 3.43 ns based on the negative edge clock. The median of this number is 3.395 ns, which equates to ~163° (from a 133-MHz clock). If you want to shift this clock from the positive edge of the system clock, you can either use 343° ($163^\circ + 180^\circ$) or -17° ($163^\circ - 180^\circ$).

The Altera DDR SDRAM controller MegaCore function allows you to set the resynchronization cycle and phase (see Figure 18). The 0 resynchronization cycle starts at the first rising edge of the system clock after the DQS signal's first falling edge at the LE register. Figure 18 shows an example of how to choose the best manual resynchronization phase. In this example, the best resynchronization phase is cycle = 0, phase = 180°, and the falling edge of the system clock. This example is for a CAS latency of 2. For a CAS latency of 2.5, add 180° to the resynchronization phase. For a CAS latency of 3, add one cycle to the resynchronization cycle.

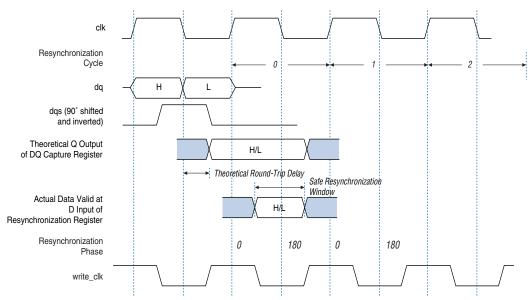


Figure 18. Choosing the Best Resynchronization Phase

Write Side Implementation

There is only one implementation for the write operation. As shown in Figure 4, the write side uses a PLL to generate the clocks listed in Table 7.

Table 7. Write Side PLL Clocks			
Clock	Description		
System clock	This is used for the memory controller and to generate the DQS write, CK, and CK# signals.		
Write clock (–90° shifted from system clock)	This is used in the data path to generate the DQ write signals.		

Figure 19 shows the data path for DDR SDRAM write operations.

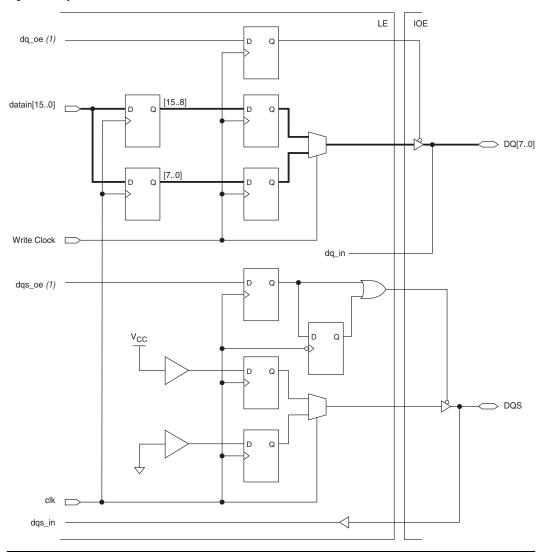


Figure 19. Cyclone DDR SDRAM Write Data Path

Table 8 shows the DDR SDRAM writing timing margin analysis at 100 and 133 MHz when the board trace variations for the DQ and DQS pins is ± 50 ps (approximately ± 0.3 -inches of FR4 trace length variations). You

can perform a similar timing analysis for your interface with a different type of DDR SDRAM memory together with the t_{DS} and t_{DH} values from the memory data sheet.

Table 8. Write Timing Analysis				
Parameter	Onceitication	Timing Margins		Description
raiailletei	Specification	100 MHz	133 MHz	- Description
Memory	t _{CK}	10.0 ns	7.5 ns	Clock period
specifications	$t_{DS} = t_{DH} (1)$	0.50 ns	0.50 ns	DQ and DM setup and hold time from the memory data sheet
FPGA specifications	t _{IOSKEW}	0.07 ns	0.07 ns	Skew between the DQS and DQ signals from the memory
	t _{CLKSKEW}	±0.07 ns	±0.07 ns	Skew between two PLL outputs
	t _{DCD}	500 ps	375 ps	Duty cycle distortion (5% of clock period)
Board specifications	t _{EXT}	±0.05 ns	±0.05 ns	Board trace variations for the DQ and DQS lines (166-ps per inch for an FR4 trace)
Timing calculations	t _{SHIFT_MIN}	2.43 ns	1.805 ns	Minimum shift from the PLL $(0.25 \times t_{CK} (90^{\circ} \text{ shift}) - t_{CLKSKEW})$
	t _{SHIFT_MAX}	2.57 ns	1.945 ns	Maximum shift from the PLL $(0.25 \times t_{CK} (90^{\circ} \text{ shift}) + t_{CLKSKEW})$
Results	Write setup timing margin (2)	1.31 ns	0.81 ns	t _{SHIFT_MIN} - t _{DCD} - t _{IOSKEW} - t _{EXT} - t _{DS}
	Write hold timing margin (2)	1.31 ns	0.81 ns	$0.5 \times t_{CK} - t_{SHIFT_MIN} - t_{DCD} - t_{IOSKEW} - t_{EXT} - t_{DH}$

Notes to Table 8:

- The memory numbers used here comes from Micron MT46V16M8TG/MT46VV8M16TG devices. The -75 speed grade is used for 100 and 133 MHz.
- (2) $\hat{f}_{OUT} \ge 100$ MHz. When the PLL external clock output frequency (f_{OUT}) is smaller than 100 MHz, the jitter specification is 60 mUI.

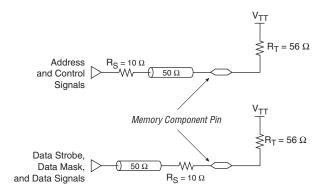
Board Design Guidelines

This section provides general guidelines for board design when using the DDR SDRAM Controller MegaCore function and Cyclone devices. It also provides information about decoupling capacitance. The following general guidelines apply when designing with Cyclone devices and DDR SDRAM.

■ Keep the memory component and the Cyclone device close together. The routing length between the Cyclone device and the memory components should be within 4.5 inches.

The locations of the series impedance-balancing resistors (RS) are important. For address and control signals, place these seriesterminating resistors as close as possible to the Cyclone device. For data, data strobe, and data mask signals, place the series-terminating resistors as close as possible to the memory component for the best signal integrity results. Pull-up resistors R_T to V_{TT} (1.25 V) are required for data, data strobe, data mask, address, and control signals and should be located after the end of the memory components in a fly-by termination scheme. Routing length to the pull-ups is less critical, but most designs require 0.5 to 1 inch to route. Figure 20 shows this termination scheme.

Figure 20. Termination Scheme



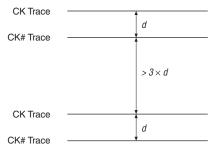


These termination instructions are guidelines only. The best way to predict that the termination arrangement meets your requirements is to simulate your design, including the PCB and device packages. For more information, see the Micron Technical Note, *Termination for Point-to-Point Systems* (TN-46-06).

Match routing for data byte-groups as closely as possible on the PCB. For example, you should match the timing skews for data groups dq0 to dq7, dm0, and dqs0 as closely as possible. These should be 17 ps (0.1 inch). Altera also recommends matching the timing skews of different data byte-groups. These should also be 17 ps (0.1 inch) to 105 ps (0.5 inch). To match the routing, take the longest trace and match the rest of the signals (DQ, DQM, DQS) with the longest trace. Also, you should account for vias, which have electrical length, in all trace balancing configurations. Proper routing topology is best achieved when all point-to-point connections match not only in physical length but also in electrical length.

- Unbuffered address and control signals are generally noisier than buffered signals because they create crosstalk. Therefore, you should route these unbuffered signals on different layers or with greater spacing than data, data mask, and data strobes. Do not route differential clock and clock enable signals close to address signals.
- Route differential clock pairs in parallel and match routing lengths within 10 ps (0.0588 inch). The spacing between CK and CK# traces should be the same. The spacing between one pair of CK and CK# traces and another pair should be at least three times the amount of space between the CK and CK# traces. See Figure 21 for more information.

Figure 21. CK & CK# Trace Spacing



- Avoid routing signals across split planes. Altera recommends controlling returns at high frequencies. Also, avoid routing memory signals any closer than 0.025 inches from PCI or system clocks. Avoid routing memory signals close to system reset signals to reduce crosstalk.
- When using resistor networks, Altera recommends confining the address and control signals to separate physical packages from data signals. To eliminate crosstalk within R-pack resistors, the address, control, and data lines (DQ, DQM, DQS) should not share R-pack series resistors. Use series and pull-up resistors with 1 to 2% network tolerances.

Decoupling Capacitance

Traditional methods for providing decoupling involve placing capacitors in locations that are convenient based on the routing of the board, and applying some predetermined ratio of capacitors to driver pins. However, the higher switching speeds of DDR make typical ratios less useful. Perform careful planning and analysis to ensure that sufficient decoupling is provided. The amount of capacitance on a board is usually not the critical limiting factor in designing a decoupling system. Typically,

the amount of inductance in the capacitor leads and the vias attaching the capacitors to the power and ground planes creates limitations. Altera recommends using 0.1- μF capacitors in an 0603-sized package to provide sufficient capacitance without adding too much inductance. Make V_{TT} voltage decoupling on the motherboard close to the parallel pull-up resistors. Connect the decoupling capacitors between V_{TT} and ground. The Cyclone memory interface board has a 0.1- μF capacitor for every other V_{TT} pin. The Cyclone memory interface board also has 0.1- and 0.01- μF capacitors for every V_{DD} and V_{DDQ} pin.

Cyclone Memory Board

The Cyclone device family supports DDR SDRAM memory interfaces up to 133 MHz. The Cyclone memory board includes a Cyclone EP1C6Q240C6 device interfacing with a MT46V16M8 128-Mbyte DDR SDRAM device and a MT46V8M16 128-Mbyte DDR SDRAM device. Figure 22 shows the Cyclone memory board. The Cyclone device for this design board is configured to interface between two different DDR SDRAM devices. The 128-Mbyte DDR SDRAM device in the 2-Mbyte \times 16-bit \times 4-bank configuration verifies the DDR SDRAM operates correctly using dedicated DQS resources with an internally generated delay. The 128-Mbyte DDR SDRAM device in the 4-Mbyte \times 8-bit \times 4-bank configuration verifies the DDR SDRAM operates correctly using external trace delays. However, this memory device does not test whether DQS dedicated resources produce the DQS write strobes.





Figure 23 shows the Cyclone memory board block diagram. The board is powered by a 16-V DC power supply. The 16-V input is regulated down to various voltages to interface with the different peripherals. The board utilizes a National Semiconductor LM2676S-3.3 switching regulator to create the 3.3-V power rail from the 16-V external power supply. A Linear Technology LT1764AEQ-2.5 linear regulator creates 2.5-V power rails from the 3.3-V power rail. To power the Cyclone logic array voltage, a National Semiconductor LMS1587CS-1.5 linear regulator creates a 1.5-V power rail from the 3.3-V power rail. A National LP2995M DDR Termination Regulator generates the termination voltage ($V_{\rm TT}$) and reference voltage ($V_{\rm REF}$), as required by the SSTL-2 JEDEC standard. The LP2995M regulator has a current rating of 1.5 A with a load regulation of $\pm 0.5\%$. The board design also has three separate power jacks so you can provide power to the power planes or rails from a bench supply.

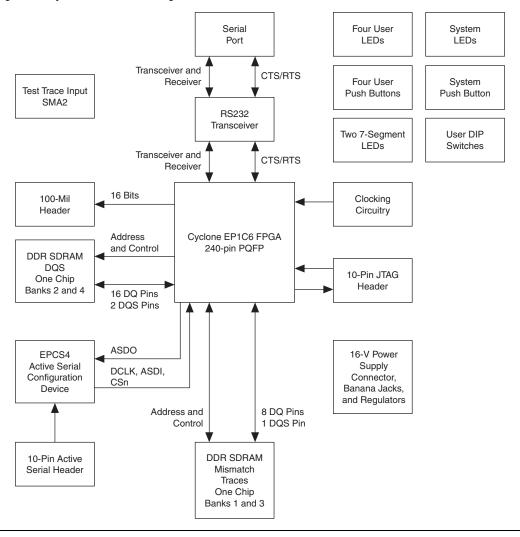


Figure 23. Cyclone Board Block Diagram

You can input a user-generated clock through an SMA input to the Cyclone memory board, as well as use a 100-MHz surface mount oscillator (JITO-2-DS3AF-100.000). You can select between the sources using the select switch of the clock driver/multiplexer (ICS580-01) to the Cyclone device.

Cyclone Memory Board Characterization

Figure 24 shows the block diagram for the DDR SDRAM design used to test the Cyclone DDR interface. The design consists of DDR controller intellectual property (IP), linear feedback shift registers (LFSR), and user logic blocks. The DDR controller IP block consists of the Altera DDR SDRAM Controller IP MegaCore function. The linear feedback shift registers write data generator block generates random data to be written to the memory. The user logic block verifies if the read data is the same as the write data. The user LED will turn on if there are any errors.

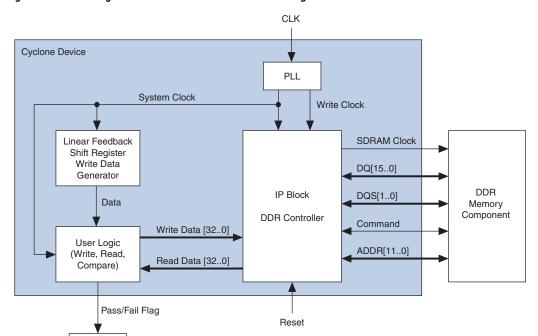


Figure 24. Block Diagram of ×16 Interface DDR SDRAM Design

Test Setup

The test setup used to characterize the Cyclone memory board is shown in Table 9.

Table 9. Test Setup for Cyclone Memory Board			
Parameter	Description		
DDR controller IP	Altera DDR SDRAM Controller MegaCore function		
Memory	Micron MT46V8M16TG-75 for x16 interface		
	Micron MT46V16M8TG-6T for ×8 interface		
Data width	8- and 16-bit data bus		
Cyclone device	EP1C6Q240C6		
Data transaction sequences	Write all followed by read all		
Termination	Off-chip termination		
Burst length	1, 2, or 4		
Data pattern	PRBS8		
Operating conditions	Bench test at room temperature		

Experimental Results

Table 10 lists the experimental results across different data width.

Table 10. Clock Frequency of Cyclone DDR Board		
Data Width Clock Frequency (MHz)		
×8 (1)	133	
×16 (2)	133	

Notes to Table 10:

- (1) ×8 interface uses an external trace delay to delay the DQS signal.
- (2) ×16 interface uses the internal programmable delay chain to delay the DQS signal.

Conclusion

Cyclone devices have dedicated circuitry to interface with up to 133-MHz DDR SDRAM with comfortable and consistent margin. Cyclone devices offer the memory interface that allows system designers to enhance their system performance through commercial off the shelf DRAM devices. By leveraging the continually decreasing cost of DRAM devices, system designers are able to keep their system design simple, reduce cost and improve performance.

References

JEDEC Standard Publication JESD79C, DDR SDRAM Specification, JEDEC Solid State Technology Association.

MT46V16M8TG/MT46V8M16TG, 128Mb: x8, x16 DDR SDRAM Data Sheet, Micron Technology, Inc.

DDR SDRAM Controller MegaCore Function User Guide, Altera Corporation

Revision History

The information contained in version 1.1 of *AN 348: Interfacing DDR SDRAM with Cyclone Devices* supersedes information published in previous versions.

The following changes were made to *AN 348: Interfacing DDR SDRAM with Cyclone Devices* version 1.1:

- Updated Figure 4.
- Added notes to Figure 5.
- Updated Figure 17.



101 Innovation Drive San Jose, CA 95134 (408) 544-7000 www.altera.com Applications Hotline: (800) 800-EPLD Literature Services: lit_req@altera.com Copyright © 2004 Altera Corporation. All rights reserved. Altera, The Programmable Solutions Company, the stylized Altera logo, specific device designations, and all other words and logos that are identified as trademarks and/or service marks are, unless noted otherwise, the trademarks and service marks of Altera Corporation in the U.S. and other countries. All other product or service names are the property of their respective holders. Altera products are protected under numerous U.S. and foreign patents and pending applications, maskwork rights, and copyrights. Altera warrants performance of its semiconductor products to current specifications in accordance with Altera's standard warranty, but reserves the right to make changes to any products and services at any time without notice. Altera assumes no responsibility or liability arising out of the application or use of any information, product, or service described

herein except as expressly agreed to in writing by Altera Corporation. Altera customers are advised to obtain the latest version of device specifications before relying on any published information and before placing orders for products or services.

Ls. EN ISO 9001