

NOTES:

- A. CONCRETE TO BE 30MPA COMPRESSIVE STRENGTH AT 28 DAYS WITH 5-8% AIR ENTRAINMENT.
- B. REINFORCING BARS TO HAVE 75mm COVER ± 20mm.
- C. 25mm CHAMFERS ON ALL EXPOSED EDGES.
- D. OPSD 3940.150 "DANGER KEEP OUT" INCLUDED.
- E. PRECAST CONCRETE CHUTE BLOCKS 300X200X330mm HIGH AND PLACED AS REQUIRED(OPTIONAL).
- F. FLOOR SLAB TO BE CAST IN PLACE BY CONTRACTOR.
- G. GRANULAR BACKFILL TO BE PLACED TO 300mm MINIMUM THICKNESS ON ALL SIDES.
- H. GROUTING IS REQUIRED AROUND PIPE AND THE LIFING POCKETS.
- I. ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE SHOWN.



INTERNATIONAL EROSION CONTROL SYSTEMS

22253 Hoskins Line Rodney, ON, NOL 2C0 Phone: 800-821-7462 Fax:866-496-1990

www.iecs.com

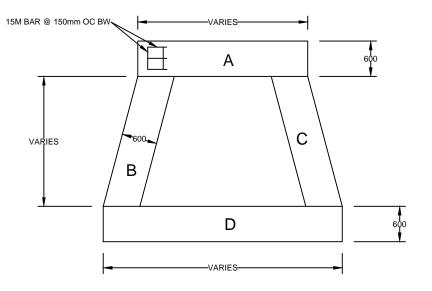
PRECAST CONCRETE HEADWALL

(9 PIECE) CONFORMS TO OPSD 804.040

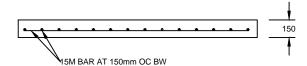
DRAWN BY: CHECKED BY:
D. JOHNSTON L. ARVAI

SCALE: N.T.S | DATE: 04/01/13 | SHEET 1 OF 4

FOOTINGS A,B,C&D

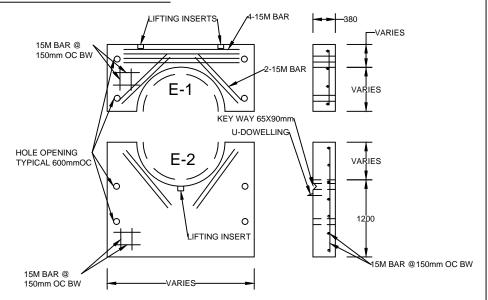


TOP VIEW



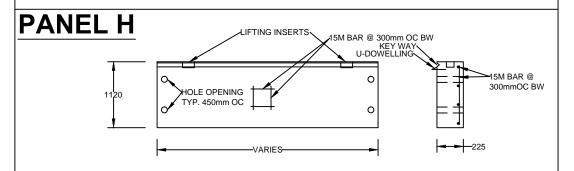
CROSS SECTION

PANELS E-1&E-2



PLAN VIEW

END VIEW



PLAN VIEW

END VIEW



INTERNATIONAL EROSION CONTROL SYSTEMS

22253 Hoskins Line Rodney, ON, NOL 2C0 Phone: 800-821-7462 Fax:866-496-1990

www.iecs.com

PRECAST CONCRETE HEADWALL

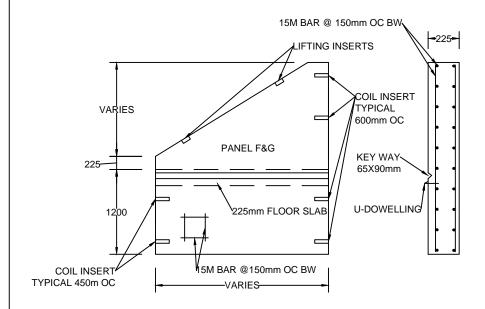
(9 PIECE) CONFORMS TO OPSD 804.040

DRAWN BY: CHECKED BY:

D. JOHNSTON L. ARVAI

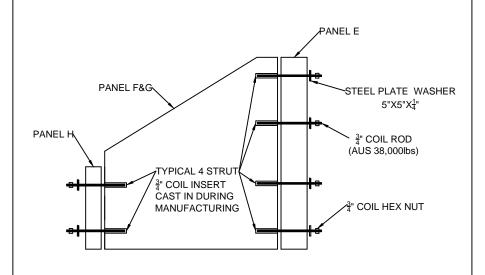
SCALE: N.T.S | DATE: 04/02/13 | SHEET 2 OF 4

PANELS F&G



PLAN VIEW

END VIEW



HARDWARE ASSEMBLY

THE ATTACHED INFORMATION IS INTENDED FOR GUIDE LINE PURPOSES. IT IS THE ROLE RESPONSIBILITY OF THE USER TO ENSURE ACCURACY, SUITABILITY AND APPLICABILITY FOR USE. IECS DISCLAIMS ANY AND ALL LIABILITIES PERTAINING TO USE AND INSTALLATION OF PRECAST HEADWALLS AND OR OTHER PRODUCTS CONTAINED OR REFERRED TO HEREIN. ENSURE HEADWALL IS PLACED ON SUITABLE BASE.



INTERNATIONAL EROSION CONTROL SYSTEMS

22253 Hoskins Line Rodney, ON, NOL 2C0 Phone: 800-821-7462 Fax:866-496-1990

www.iecs.com

PRECAST CONCRETE HEADWALL

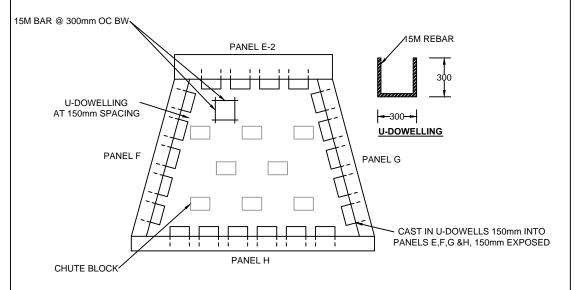
(9 PIECE) CONFORMS TO OPSD 804.040

DRAWN BY: CHECKED BY:

D. JOHNSTON L. ARVAI

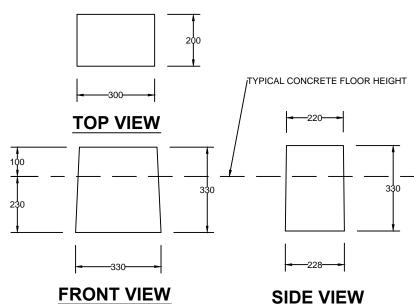
SCALE: N.T.S | DATE: 04/03/13 | SHEET 3 OF 4

FLOOR LAYOUT



INTERIOR FLOOR SLAB

PRECAST CONCRETE CHUTE BLOCK (OPTIONAL)





INTERNATIONAL EROSION CONTROL SYSTEMS

22253 Hoskins Line Rodney, ON, N0L 2C0

Phone: 800-821-7462 Fax:866-496-1990

www.iecs.com

PRECAST CONCRETE HEADWALL

(9 PIECE) CONFORMS TO OPSD 804.040

DRAWN BY: CHECKED BY: D. JOHNSTON

L. ARVAI

SCALE: N.T.S DATE: 04/05/13 SHEET 4 OF 4