## Master list of solutions for bug boxes

## **Bilge Pump Troubleshooting Box**

Note: \* items indicate correct answer to bug

Bug 1- Battery Voltage Low

Missing wire from battery to fuse
Open wire from battery positive to TP1

Shorted fuse Open fuse Blown fuse

Blown Fuse- replace with same amperage and style\*

Broken fuse holder Missing fuse

Bug 2- Blown Fuse

Defective switch in manual position Defective switch in Auto position Open wire from TP2 to TP4 Open wire from TP8 to TP11\*

Switch open between TP-5 and TP-8

Auto Float switch defective Bilge pump defective

Bug 3- Bilge pump defective

Blown fuse

Defective switch in auto position Open wire from TP-4 and TP-7 Open wire from TP-6 and TP-10 Float switch not functioning

Open wire from float switch to Bilge pump\*

Bad bilge pump

Bug 4- Bilge pump always on

Defective Auto-Manual Switch

Float switch shorted

Added wire from TP-10 to TP-9
Defective float switch- shorted\*
Defective switch in Manual position
Defective switch in Auto position

TP-6 and TP-7 Shorted TP-7 and TP-8 Shorted

Bug 5- Open wire between TP-2 and TP-4

Defective Bilge pump\*

Open wire from manual switch to bilge pump

Battery voltage should be +12.6v

Check TP1 voltage again Check TP1 voltage again Indicates a good fuse

Not the most complete answer Not the most complete answer

Correct answer
How can you tell?
Who took the fuse out?

Check TP-2 voltage again Check TP-8 voltage again

Bilge pump works in auto position Check voltage at TP-4 again

Correct answer

Normal condition for this switch Bilge pump works in Auto Position

Not the answer, try again

But the bilge pump works! But the bilge pump works! Check voltage at TP-10 again Check the voltage again Check TP-10 voltage again Check TP-9 voltage again

Correct answer

But the bilge pump works

True, but what's the problem

Not the correct answer, try again

When the switc h is on, it's shorted

Would cause the same effect

Correct answer

Wrong answer, try again Wrong answer, try again

True when the switch is in auto position

Check TP-8 voltage again

Check TP-4 voltage again

Correct answer

Check TP-11 voltage again

Auto float switch not good
Low voltage at bilge pump TP-11
Bilge pump impellor broken
Bad battery connection
Open wire from auto float switch to bilge pump
Open wire from Auto-manual switch to bilge pump

Bug 6- Bilge pump not working
Auto manual switch broken
No voltage on TP-11
TP-12 has +12V
Open wire from TP-12 to battery negative\*
Bad fuse- open
Bilge pump motor is shorted
TP-11 and TP-12 shorted together
Bad Auto float switch

Check Float switch operation again Check voltage again Pump does not work Check TP-1 voltage again Check TP-9 voltage again Check TP-11 voltage again

That's obvious, try again
Check switch voltage again
Check TP-11 voltage again
It does, pump does not work
Correct answer, this is an open ground
Check TP-2 voltage again
Fuse would have blown
Fuse would have blown
incorrect answer, try again