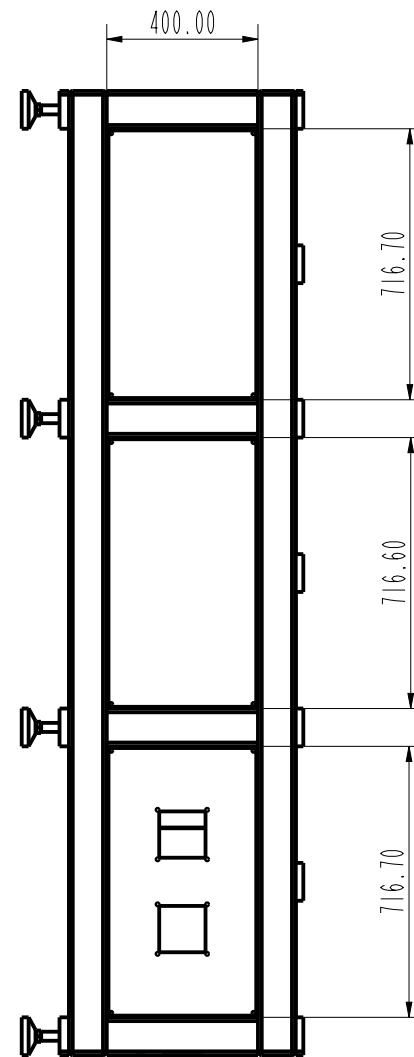
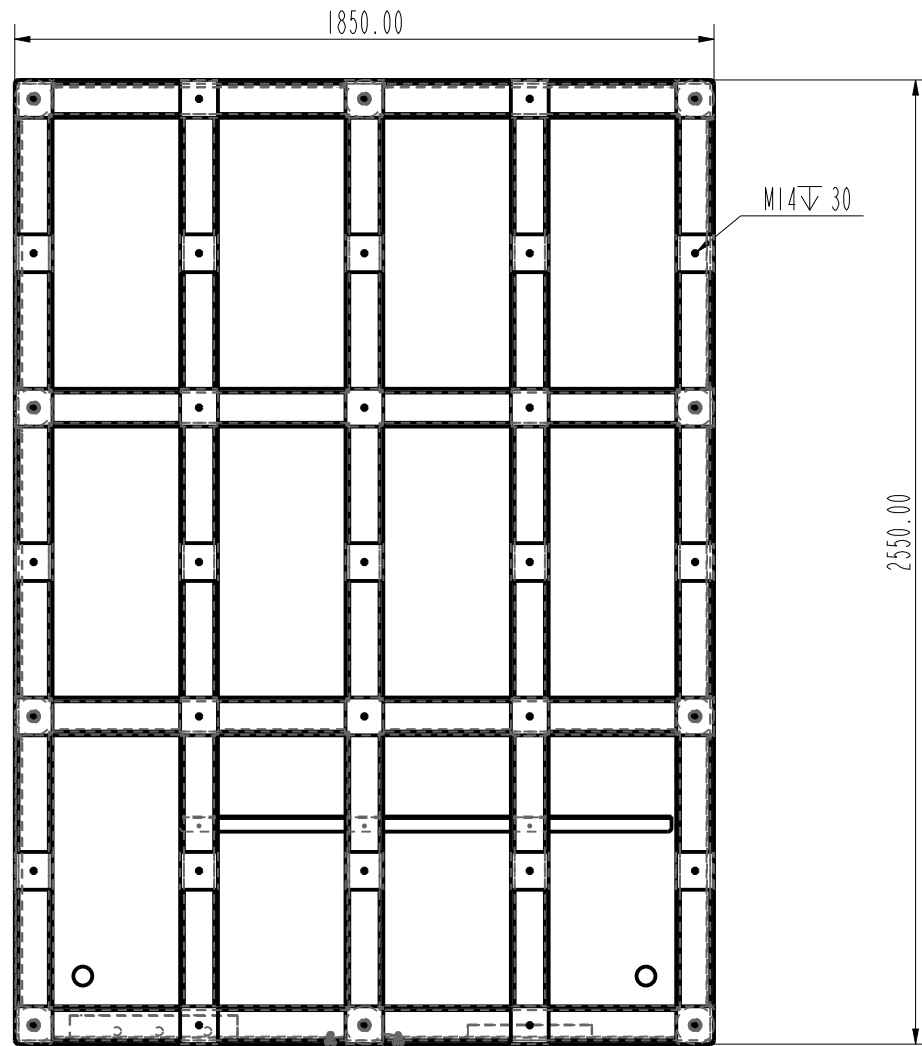
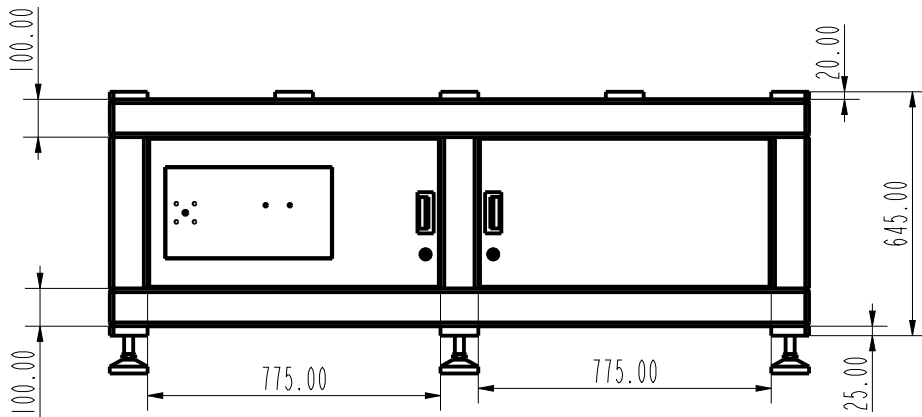
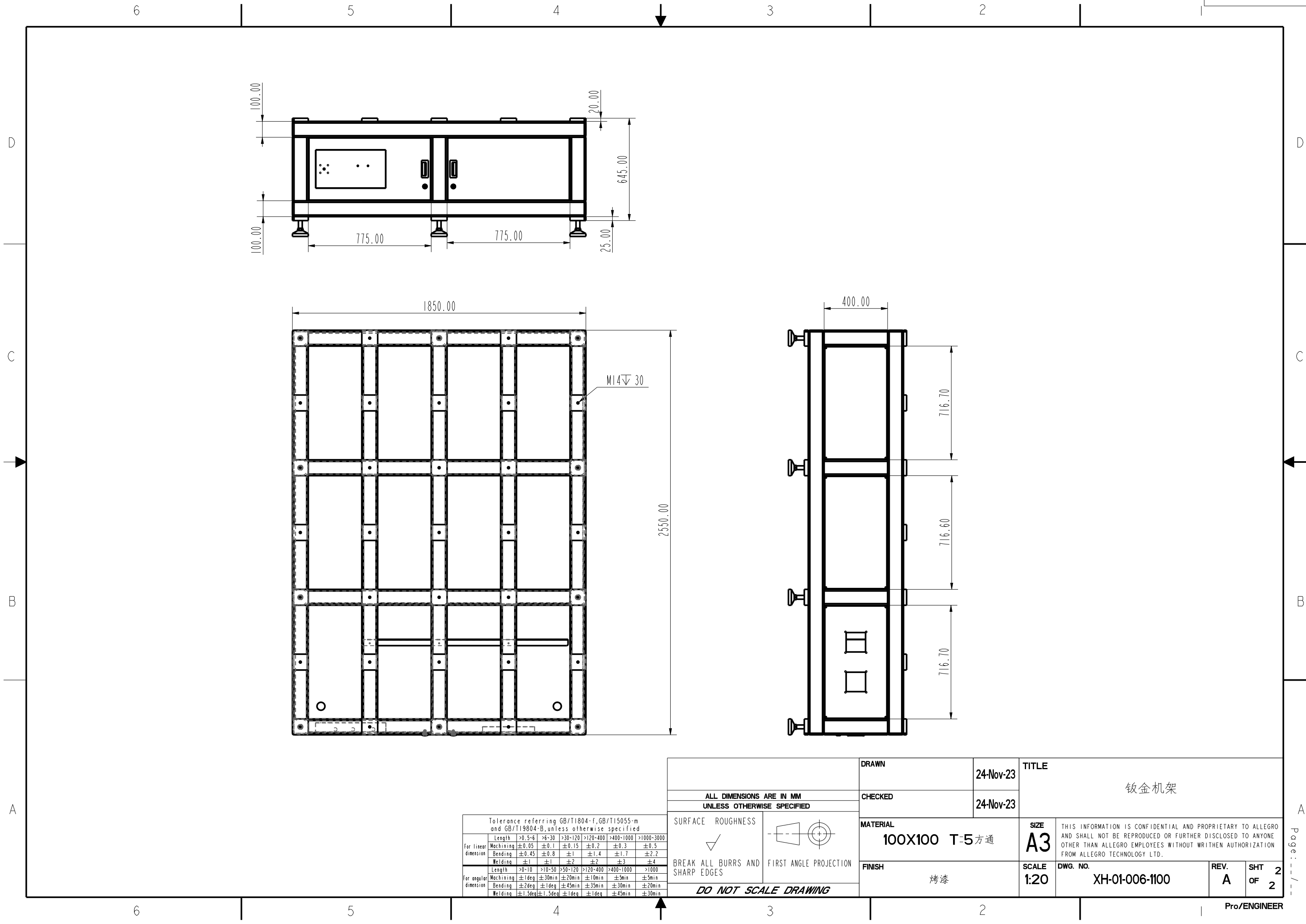


Tolerance referring GB/T1804-f,GB/T15055-m and GB/T19804-B,unless otherwise specified							
For linear dimension	Length	>0-56	>6-30	>30-120	>120-400	>400-1000	>1000-3000
	Machining	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5
	Bending	±0.45	±0.8	±1	±1.4	±1.7	±2.2
	Welding	±1	±1	±2	±2	±3	±4
For angular dimension	Length	>0-10	>10-50	>50-120	>120-400	>400-1000	>1000
	Machining	±1deg	±30min	±20min	±10min	±5min	±5min
	Bending	±2deg	±1deg	±45min	±35min	±30min	±20min
	Welding	±1.5deg	±1.5deg	±1deg	±1deg	±45min	±30min

		DRAWN	24-Nov-23	TITLE 钣金机架				
ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED		CHECKED	24-Nov-23					
SURFACE ROUGHNESS <div>2 √</div>		MATERIAL 100X100 T=5方通		SIZE A3	THIS INFORMATION IS CONFIDENTIAL AND PROPRIETARY TO ALLEGRO AND SHALL NOT BE REPRODUCED OR FURTHER DISCLOSED TO ANYONE OTHER THAN ALLEGRO EMPLOYEES WITHOUT WRITTEN AUTHORIZATION FROM ALLEGRO TECHNOLOGY LTD.			
BREAK ALL BURRS AND SHARP EDGES								
FIRST ANGLE PROJECTION 		FINISH 烤漆		SCALE 1:20	DWG. NO. XH-01-006-1100	REV. A	SHT OF	1 2
DO NOT SCALE DRAWING								



Tolerance referring GB/T1804-f,GB/T15055-m and GB/T19804-B,unless otherwise specified							
For linear dimension	Length	>0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-3000
	Machining	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5
	Bending	±0.45	±0.8	±1	±1.4	±1.7	±2.2
	Welding	±1	±1	±2	±2	±3	±4
For angular dimension	Length	>0-10	>10-50	>50-120	>120-400	>400-1000	>1000
	Machining	±1deg	±30min	±20min	±10min	±5min	±5min
	Bending	±2deg	±1deg	±45min	±35min	±30min	±20min
	Welding	±1.5deg	±1.5deg	±1deg	±1deg	±45min	±30min

DRAWN		24-Nov-23	TITLE 钣金机架			
CHECKED		24-Nov-23				
MATERIAL 100X100 T-5方通			SIZE A3	THIS INFORMATION IS CONFIDENTIAL AND PROPRIETARY TO ALLEGRO AND SHALL NOT BE REPRODUCED OR FURTHER DISCLOSED TO ANYONE OTHER THAN ALLEGRO EMPLOYEES WITHOUT WRITTEN AUTHORIZATION FROM ALLEGRO TECHNOLOGY LTD.		
FINISH 烤漆			SCALE 1:20	DWG. NO. XH-01-006-1100	REV. A	SHT OF 2 2
Pro/ENGINEER						