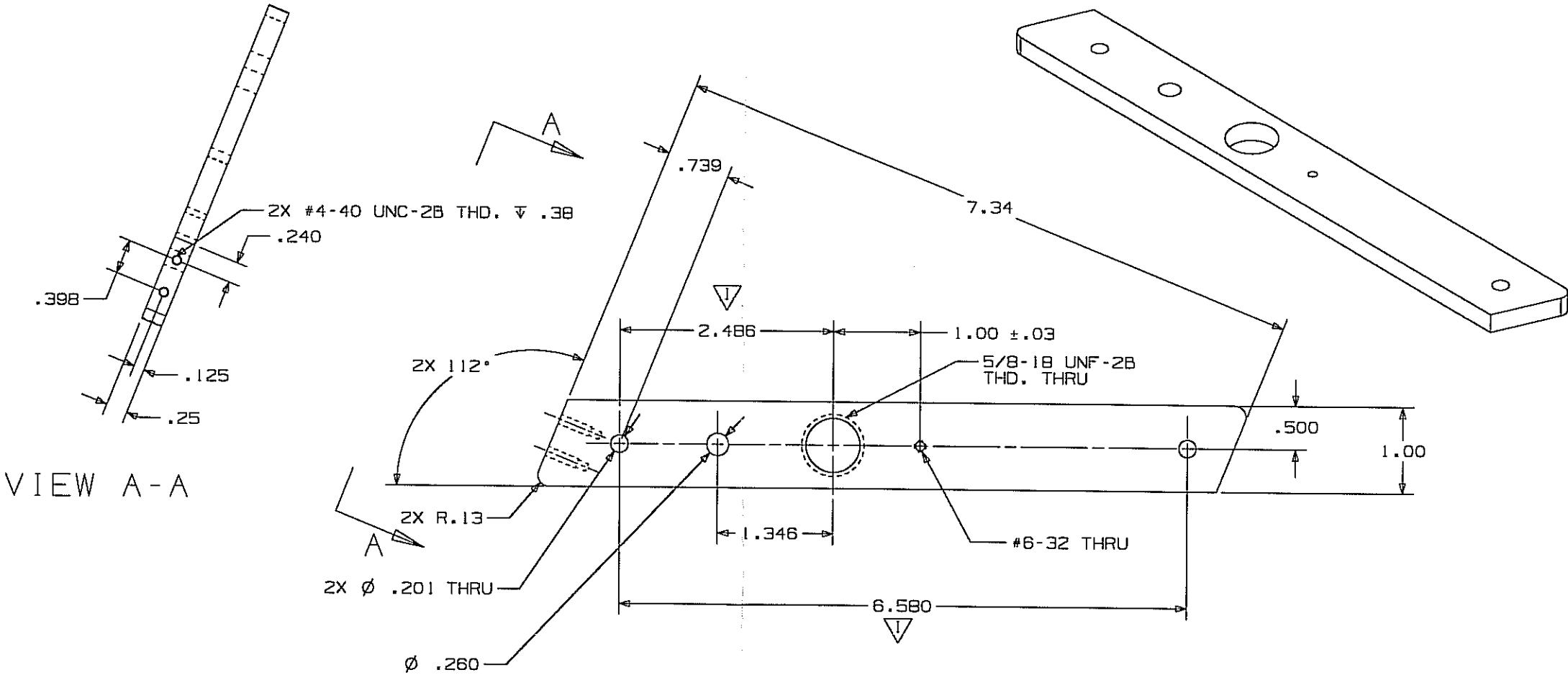



NOTES:

1. BREAK ALL SHARP EDGES & CORNERS .005-.015 R (OR X 45°).
2. ▽ INDICATES KEY DIMENSION TO BE CHECKED AT INCOMING Q.C.
3. APPLY CHROMATE CONVERSION COATING PER MIL-DTL-5541F, TYPE II (ROHS COMPLIANT, NON-HEXAVALENT), CLASS 3. CERTIFICATE OF COMPLIANCE TO BE PROVIDED.

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	ORIGINAL RELEASE (SIM TO 777096-141)	MG	03/03/08	BCT012506
B	REMOVED HOLE POSITION TOL .260 HOLE WAS .250	MG	03/17/08	BCT024849
C	REVISED NOTE 3	EK	06/27/11	BCT031229



UG DWG

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TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1992 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
.X± 0.1 .XX± 0.01 .XXX± 0.005 .XXXX± 0.0020		MATERIAL 6061-T6 ALUMINUM	
ANGLES ± 2°		DATE 06/30/08	
SURF. FINISH 63 RMS		DATE 03/17/08	
ORIGINATOR C HAKE		PART NO. 777094-011	
DRAWN M. Glover		REV C1	
SIZE C1		SHEET 1/1	