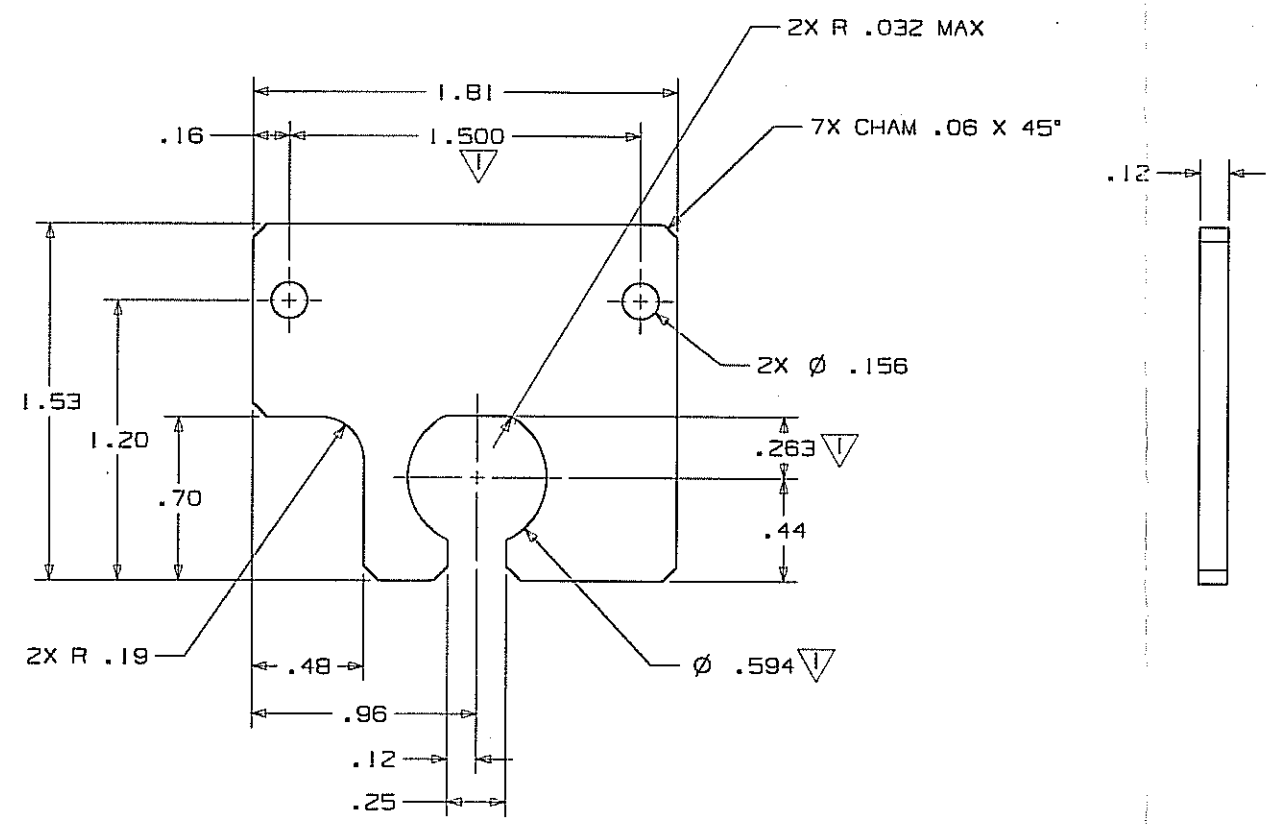


NOTES

- 1. BREAK ALL SHARP EDGES AND CORNERS.
- 2. ▽ INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.
- 3. FINISH: ELECTROLESS NICKEL PER MIL-C-26074, GRADE B, .0002/.0005 INCH THICKNESS.



REV	NAVIGANT REVISION DESCRIPTION (FOR HISTORICAL REFERENCE ONLY)	BY	DATE	CCF #
1	ORIGINAL RELEASE	KMK	08/06/04	080304LG
2	Ø.594 WAS Ø.609, ADDED DIM. .263	KMK	08/07/04	090104LG
A	1.53 WAS 1.12, 1.20 WAS .80, .96 WAS .91, REMOVED 2X Ø.31 HOLES, ADDED .70 X .48 CUTOUT, MOVED TO ALPHA REV	KMK	03/04/05	021005KW
B	TRANSFERRED TO BCT DOCUMENTATION CONTROL SYSTEM	KW	10/20/05	02905KW

REV	GAMBRO BCT REVISION DESCRIPTION	BY	DATE	ECO #
B	TRANSFERRED FROM NAVIGANT DOCUMENTATION CONTROL SYSTEM, ADDED INSPECTION DIAMONDS	JBB	10/31/05	BCT 015886

ALLOW
FOR PLATING
.0003 PER
SURFACE

12-14-05 408

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TOLERANCES AND SYMBOLS PER AMS 114, 114A-1002 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
.X: 0.04 .XX: 0.010 .XXX: 0.005 .XXXX: 0.0020		MATERIAL 6061-T6 ALUM.	
ANGLES ± 2°		ORIGINATOR	
SURF. FINISH 63RMS		DATE	
SIZE C	SCALE 2:1	DRAWN K. KLIMEK	DATE 07/08/04
PART NO. 777073-190		REV B	
SHT 1		OF 1	

UNIGRAPHICS

Plate
5
30