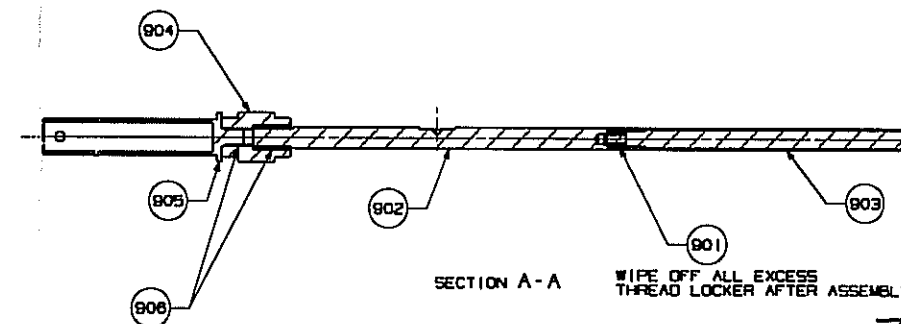
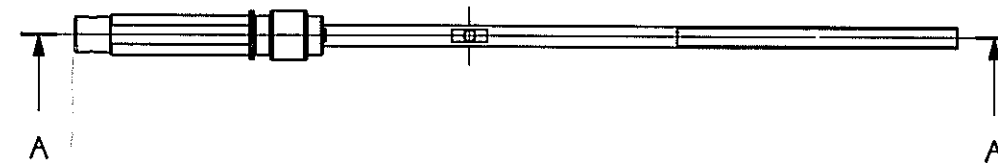
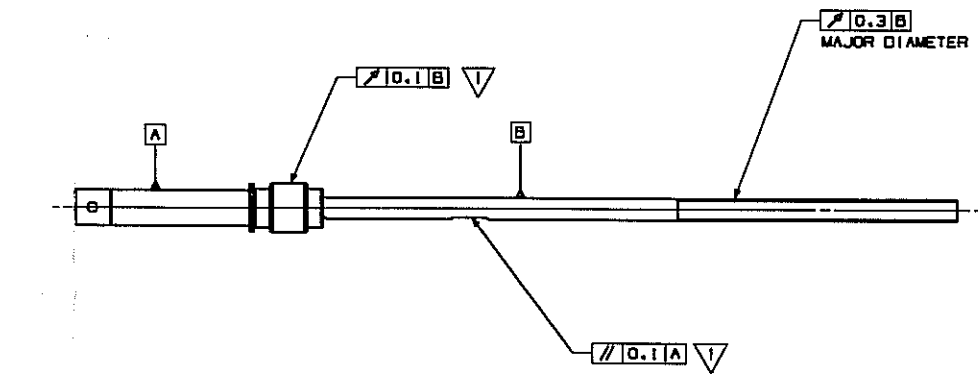
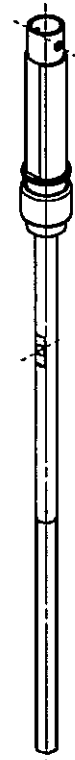


NOTES

1. ▽ INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	BSE	11/16/88	BCT022571



APPLY ITEM 6 TO BOTH
ITEM 5 AND ITEM 2 BEFORE
ASSEMBLY TO ITEM 4
WIPE OFF ALL EXCESS
ADHESIVE AFTER ASSEMBLY

SECTION A-A WIPE OFF ALL EXCESS
THREAD LOCKER AFTER ASSEMBLY

7-2-08 40%

906	1	EA	986301121	3M DP-8010 ADHESIVE
905	1	EA	986100082	SHAFT, SPRING RF VALVE
904	1	EA	986301685	ISOLATOR, HSI SHAFT
903	1	EA	986301688	LEAD SCREW WITH PILOT
902	1	EA	986301687	SHAFT, ADAPTER, HSI ACTUATOR
901	A/R		986301711	LOCTITE 2780
ITEM NO	QTY	U/M	PART NO	DESCRIPTION

BILL OF REFERENCE

UNIGRAPHICS	DATE	BY	CHKD	APPROV	DATE	BY	CHKD	APPROV	DATE	BY	CHKD	APPROV
02/1/89	02/1/89	02/1/89	02/1/89	02/1/89	02/1/89	02/1/89	02/1/89	02/1/89	02/1/89	02/1/89	02/1/89	02/1/89



DRIVE SHAFT,
HSI VALVE

986301-784 A/T/T