

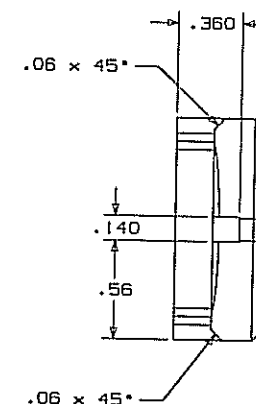
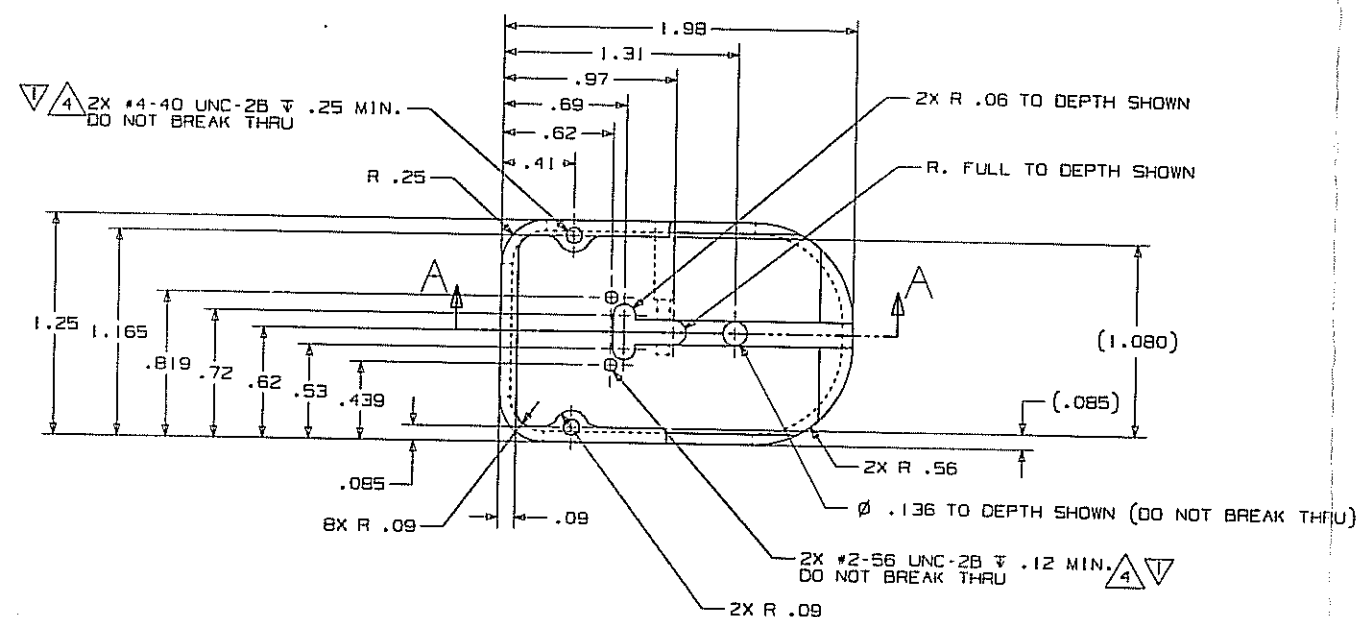
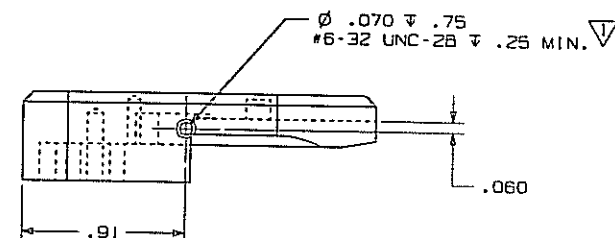
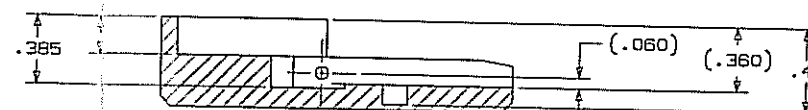
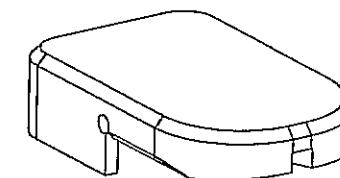


## NOTES

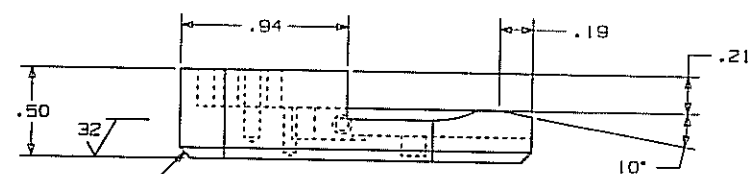
1. BREAK ALL SHARP EDGES AND CORNERS.
2.  INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.
3. FINISH: ELECTROLESS NICKEL PER MIL-C-26074, GRADE B, .0002/.0005 INCH THICKNESS.
4.  NOTED FEATURES TO BE MASKED FROM PLATING.



ALLOW  
FOR PLATING  
.0003 PER  
SURFACE




SECTION A - A



CHAM .06 X 45° ALL AROUND

REV	NAVIGANT REVISION DESCRIPTION (FOR HISTORICAL REFERENCE ONLY)	BY	DATE	CCF #
3	INITIAL RELEASE			
2	PART REDESIGNED FOR R4.2 ILLUMINATOR	KMK	03/18/04	NAV
A	PART REDESIGNED, TO INCORPORATE SAMPLE BULB HOOK, MOVED TO ALPHA REV	KMK	03/08/04	08030416
		KMK	02/27/05	011405KW
B	TRANSFERRED TO GCT DOCUMENTATION CONTROL SYSTEM	KW	10/20/05	02805K

REV	CHANGE BCT REVISION DESCRIPTION	BY	DATE	ECO #
B	TRANSFERRED FROM NAVIGANT DOCUMENTATION CONTROL SYSTEM, ADDED INSPECTION DIAMONDS	JBB	10/31/05	BCT 015885

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TOLERANCES AND DIMENSIONS DIMENSIONS SPECIFIED IN INCHES UNLESS OTHERWISE SPECIFIED AFTER ANODIZING FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
.XX .004 .XXX .010 .XXXX .005 .XXXXX .0020		ANGLES $\pm 2^\circ$ SURF. FINISH 63RMS	
MATERIAL		6061-T6 ALUMINUM	
ORIGINATOR		DATE	
SIZE SCALE D 2:1 DO NOT DIMO		DRAWN BY K. KLIMEK CHECKED BY J. CLARK	
PART NO. 777073-166		REV 1	