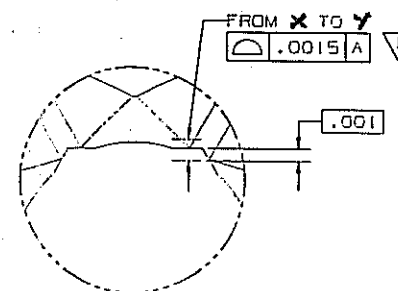
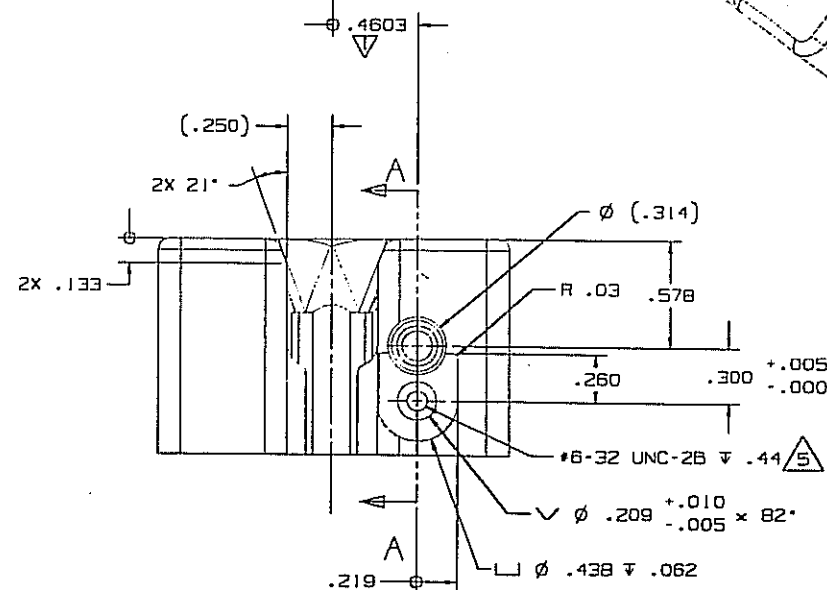
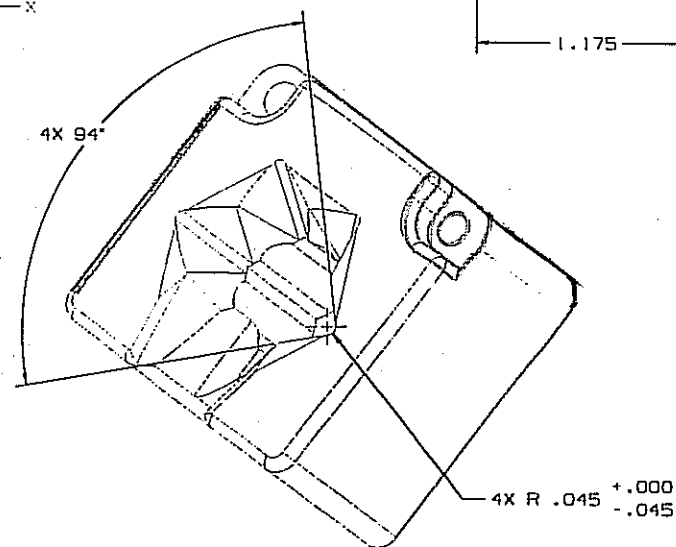
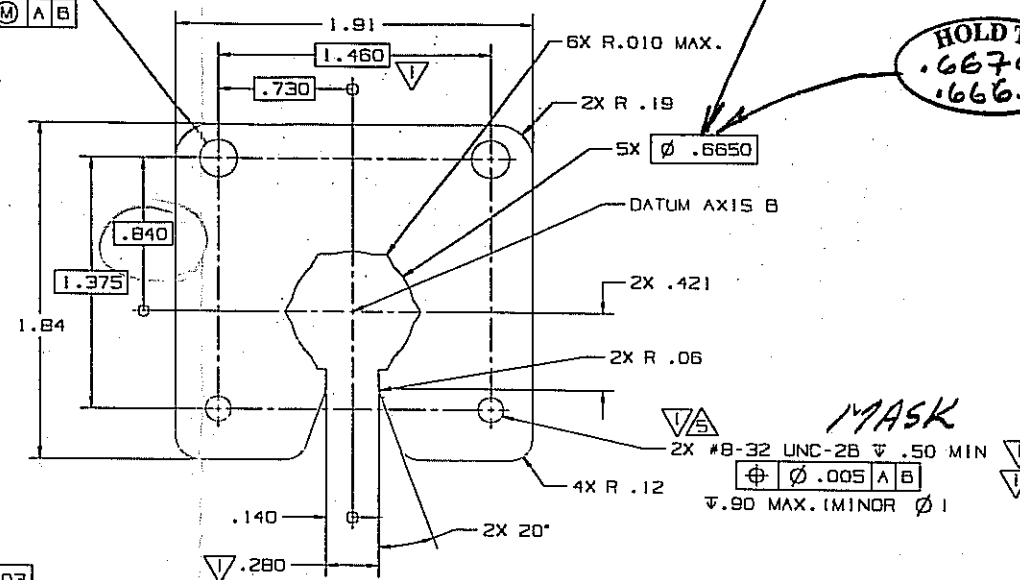
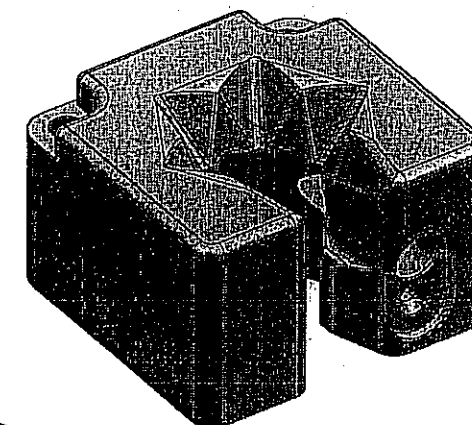


1. BREAK ALL SHARP EDGES AND CORNERS R.01 MIN R.02 MAX (OR x 45°)
2. ▽ INDICATES KEY DIMENSIONS TO BE CHECKED AT INCOMING O.C.
3. COAT WITH "NITUFF" PROCESS .001 BUILDUP, .002 THICK.
PIONEER METAL FINISHING LLC. NIMET DIV. SOUTH BEND, IN 46619 USA
4. ALL PART DIMENSIONS ARE TO BE ACHIEVED AFTER COATING PROCESS. UNLESS OTHERWISE SPECIFIED.
5. MASK NOTED FEATURES PRIOR TO COATING.
6. SURFACE FINISH OF .633 HEX PRIOR TO COATING TO BE $32\sqrt{.03}$ OR BETTER.
7. MULTIDIMENSIONAL FINISH AS OBTAINED BY VIBRATORY DEBURRING ON OUTSIDE SURFACES.

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	ORIGINAL RELEASE, SIMILAR TO 777096-9B7	MG	8/25/81	8CT031596
B	ADDED GD&T TO HEX FEATURE	MG	9/17/81	8CT03312






DETAIL A
SCALE 4:1



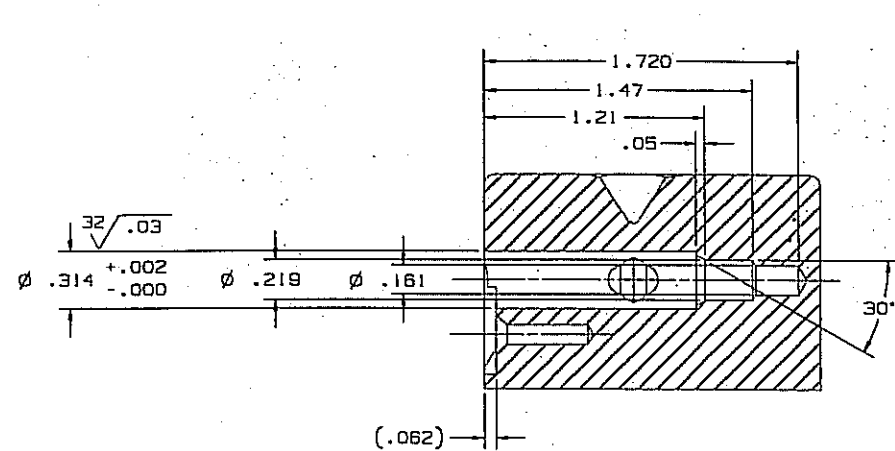
ALLOW
FOR PLATING
0.001 PER
SURFACE

5-18-12

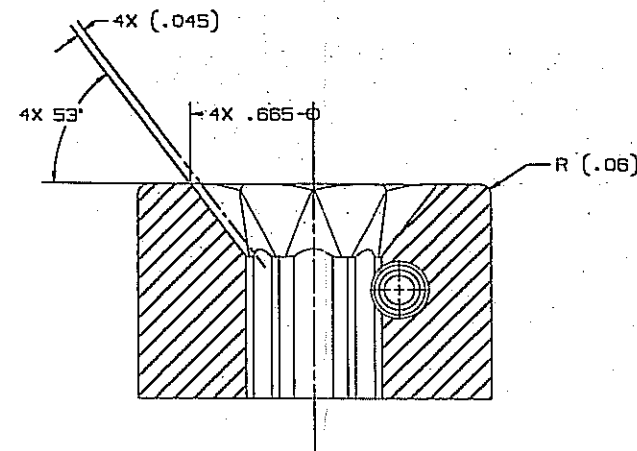
408

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TOLERANCES AND FINISHES UNLESS NOTED OTHERWISE DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.				DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		TITLE	
.XX 0.1 ANKLES .XX 0.05 ± 1°				MATERIAL: 6061-T6 ALUMINUM		HEX GUIDE, UPPER HEX HOLDER	
.XXX 0.005 SURF. FINISH .XXX 0.0020 125 RMS				ORIGINATOR K. KLIMEK		DATE 04/04/95	
SIZE SCALE DO NOT D2 1:1 SCALE 				DRAWN BY M. Glover		PART NO. 777099-641	
				DATE 11/06/93		REV SHF B 1/2	

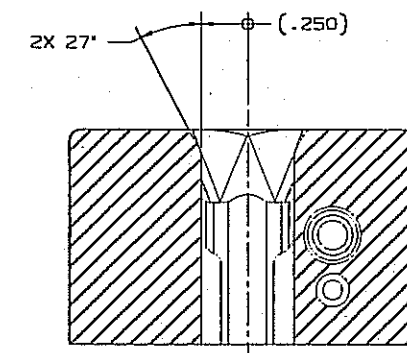
REV	REVISION DESCRIPTION	BY	DATE	ECO #
	SEE SHT #1 FOR REV HISTORY			



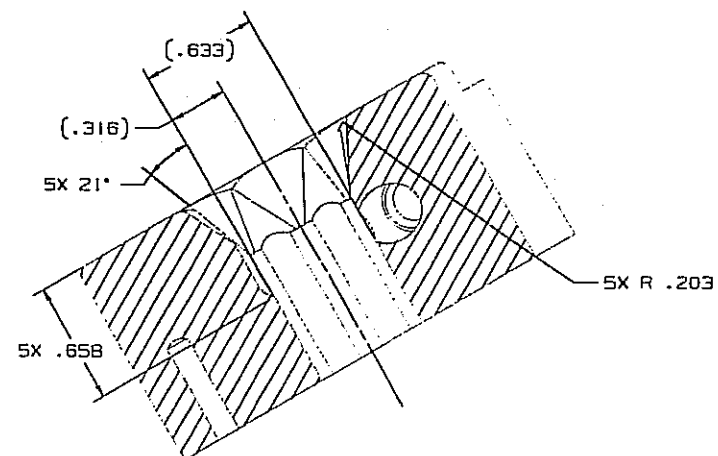
SECTION A-A



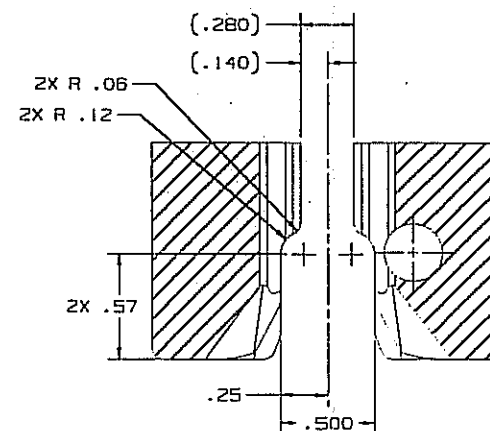
SECTION B-B



SECTION E-E



SECTION D-D



SECTION C-C

5-18-12 40B

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<small> TOLERANCES AND SYMBOLS PER ANSI Y14.1M-1993 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH. </small>		<small> DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED </small>		<small> TITLE HEX GUIDE, UPPER HEX HOLDER </small>	
<small> .XX .0.1 .XXX .0.01 .XXXX .0.005 .XXXXX .0.0020 </small>	<small> ANGLES ± 1° SURF. FINISH 125 RMS </small>	<small> MATERIAL SEE SHT. #1 </small>		<small> ORIGINATOR K. KLIMEK DATE 1/31/07 </small>	
<small> SIZE D 2:1 </small>	<small> SCALE 1:1 </small>	<small> DESIGNED K. KLIMEK DATE 1/31/07 </small>	<small> PART NO. 777099-641 </small>	<small> REV B </small>	<small> SHT OF 2/2 </small>

UG DWG.