

BILL OF REFERENCE		
ITEM	QTY	PART NO.
901	1	777094-015
902	1	777094-014
903	1	777096-146
904	2	779002-313
905	1	777096-149
906	1	777098-106
907	1	779211-209
908	1	777096-624
909	1	777094-189
910	3	779211-207
911	.01	777096-643
912	.01	778128-000

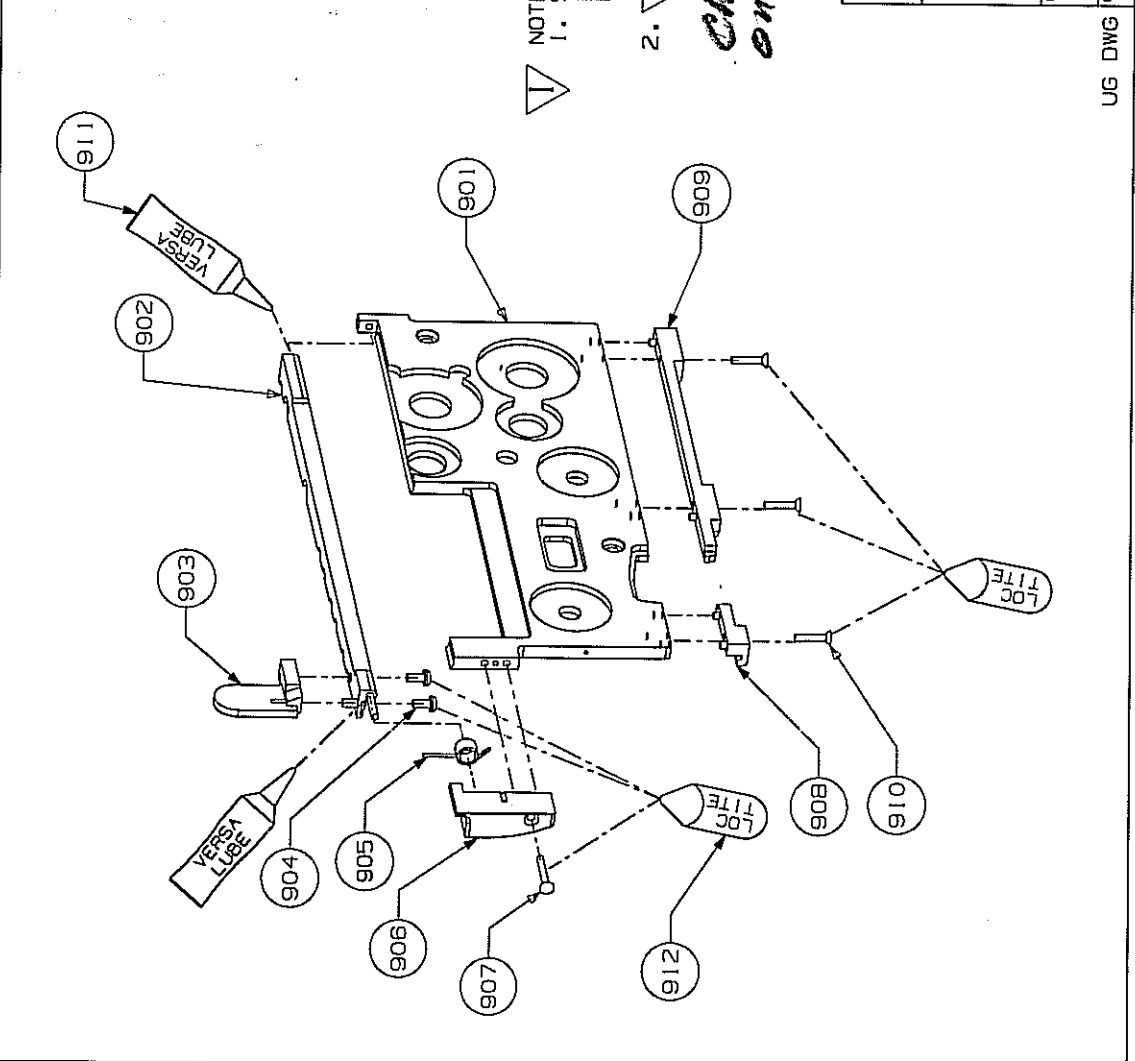
DESCRIPTION		
901	1	PLATE, CASSETTE
902	1	LATCH, UPPER
903	1	HANDLE
904	2	SCR, PNH, PHH, SST, 6-32, 5/16
905	1	SPRING, TORSION
906	1	HOUSING, SPRING
907	1	SCR, FLH, SCH, SST, 4-40, 7/8
908	1	LOWER RIGHT LATCH
909	1	LATCH, LOWER
910	3	SCR, FLH, SCH, SST, 4-40, 5/8
911	.01	VERSA LUBE -OZ
912	.01	ADHESIVE, LOCTITE 242, BLUE -OZ

NOTES:

1. SPRING LATCH MUST ROTATE AND RETURN FREELY. BACK OF SPRING HOUSING (ITEM 906) TO BE FLAT WITH BACK OF CASSETTE PLATE (ITEM 901)
2. ☒ INDICATES KEY FEATURES TO BE VERIFIED AT INCOMING INSPECTION.

*Check for bare spots on anod parts. 1-6-11 100 g/w*




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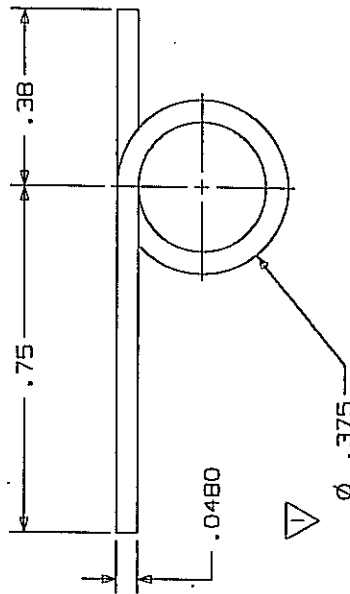
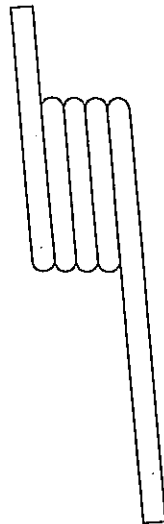


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REVISION HISTORY ON LAST SHEET MODEL:		ASSEMBLY: 188 PROCESS ID: OPTIA CASSETTE PLATE ASSY	
UG DWG D. GIBBONS	DATE 2/28/05	PART NO. 777094-188	REV. SHIT OF B 1/2

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	ELH	4/21/87	BCT 002089
B	ADDED SOLID BODY	CH	9/25/87	BCT 003019

# NOTES:

1.  INDICATES KEY DIMENSIONS TO BE CHECKED AT INCOMING O.C.
2.  SPRING TO BE RIGHT HAND COILED.
3.  NUMBER OF COILS = 4
4. TORQUE =  $2.0 \pm .2$  LB-IN. AT 68° OF DEFLECTION FROM FREE POSITION.



## SPECIFICATION CONTROL DRAWING

VENDOR PART NUMBERS ARE FOR REFERENCE ONLY.  
ANY MANUFACTURER WHOSE PRODUCT MEETS ALL PARAMETERS  
OF THIS SPECIFICATION IS CONSIDERED AN APPROVED SOURCE.

SUGGESTED SOURCE OF SUPPLY  
COLORADO COILING

 <p>10811 Collins Avenue Lakewood, Colorado 80215-4440 USA</p>		<p>TITLE</p> <p>SPRING, TORSION UPPER LATCH</p>	
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<p>TOLERANCES UNLESS OTHERWISE SPECIFIED ARE:</p> <p>FRACTIONS: ± .01</p> <p>DECIMALS: ± .005</p> <p>ANGLES: ±</p> <p>SURF. FINISH: SUFF. FINISH</p>		<p>MATERIAL</p> <p>SS TYPE 302 SPRING TEMPER PASSIVATED</p>	
<p>SIZE: B</p> <p>SCALE: NONE</p> <p>DATE: 1/8/87</p> <p>DRAWN: EL HORNHAUER</p>		<p>ORIGINATOR: C HAKE</p> <p>DATE: 1/8/87</p>	
<p>REV: B</p> <p>SHI: 1/1</p>		<p>PART NO: 777096-149</p>	

UG DRAWING