
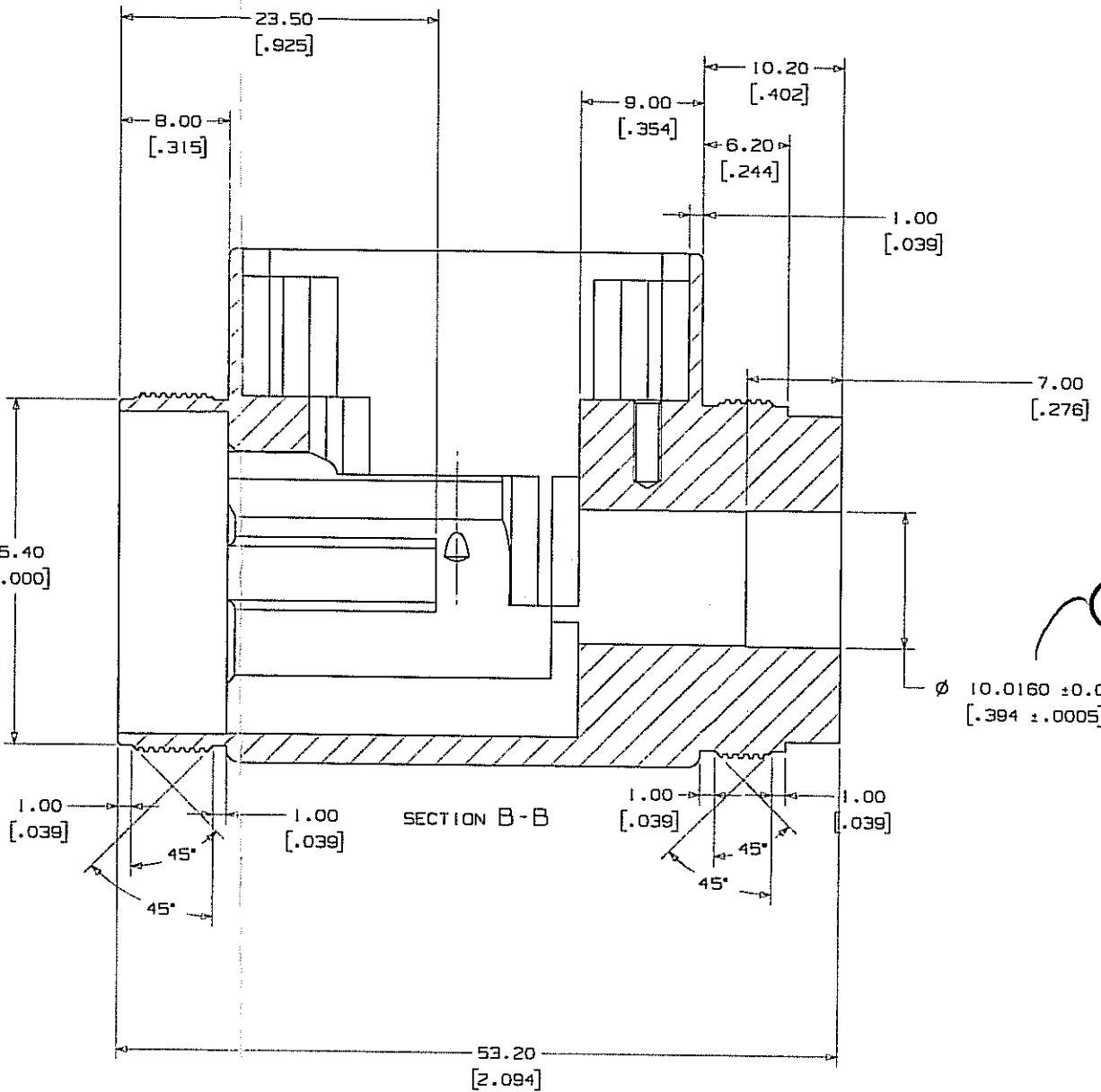
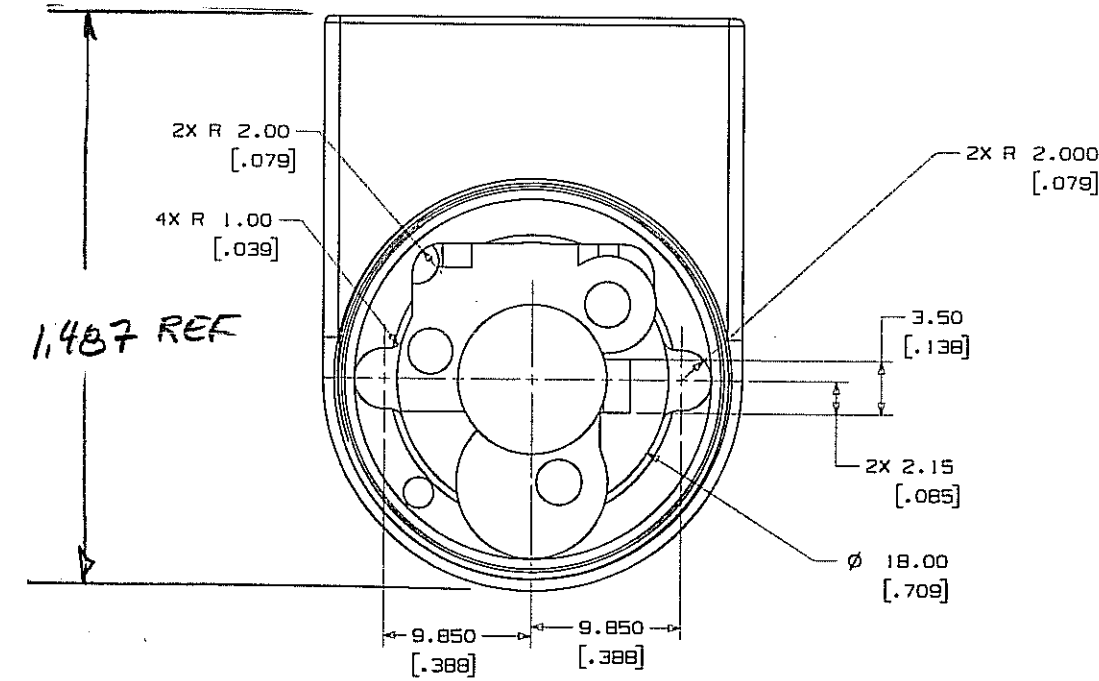
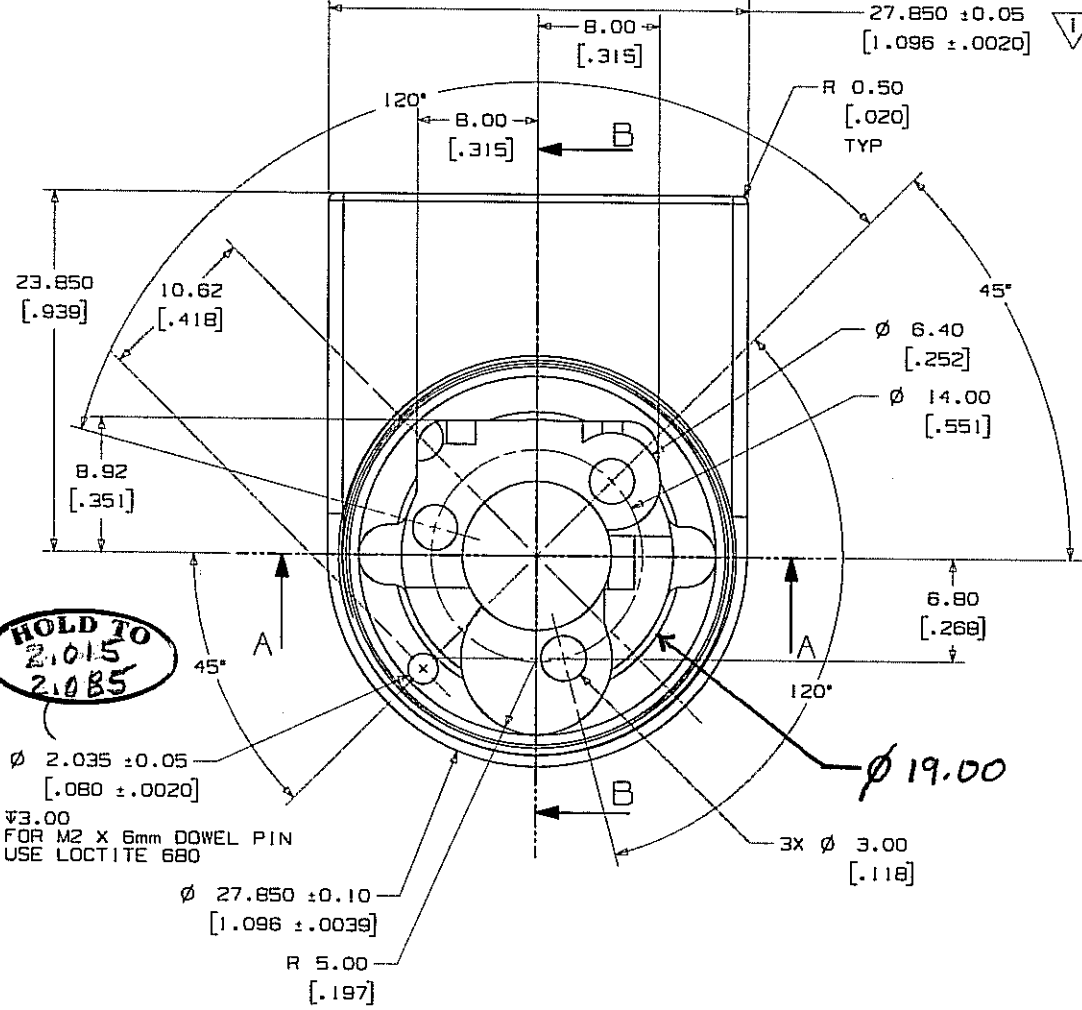


- NOTES
1. BREAK ALL SHARP EDGES AND CORNERS.
 2.  INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.
 3. FINISH: ELECTROLESS NICKEL PLATING, MIL-C-26074E, GRADE B .0127MM THICK.

HOLD TO
27.875
27.775




HOLD TO
10.051
10.031

ALLOW
FOR PLATING
0.005 PER
SURFACE

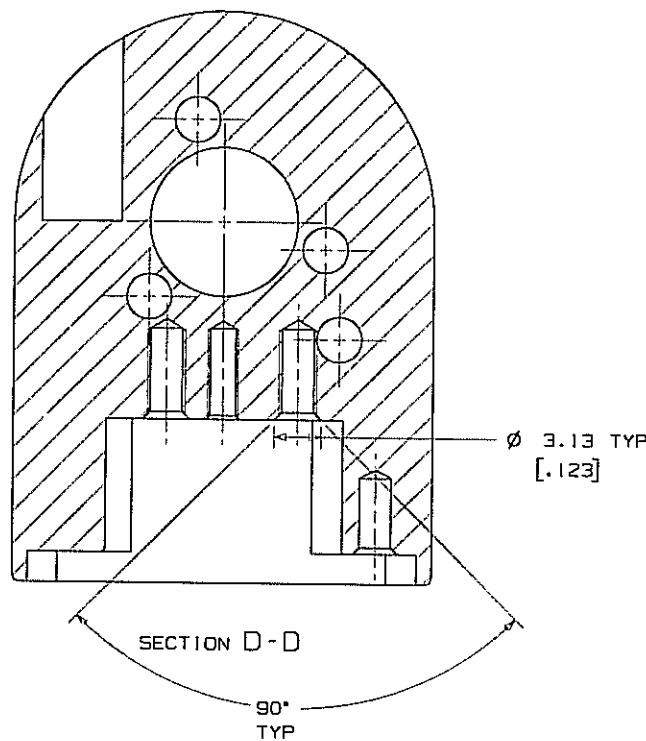
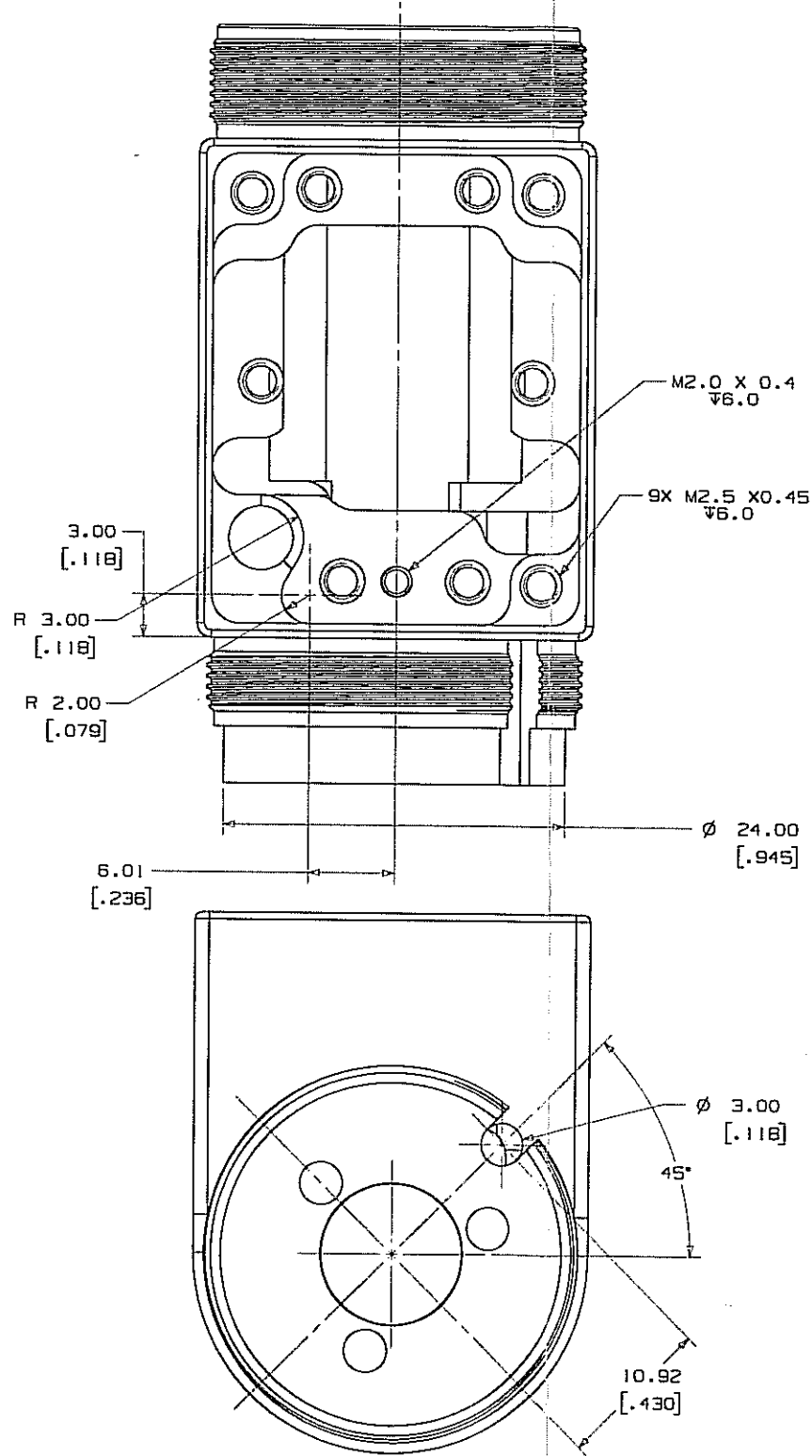
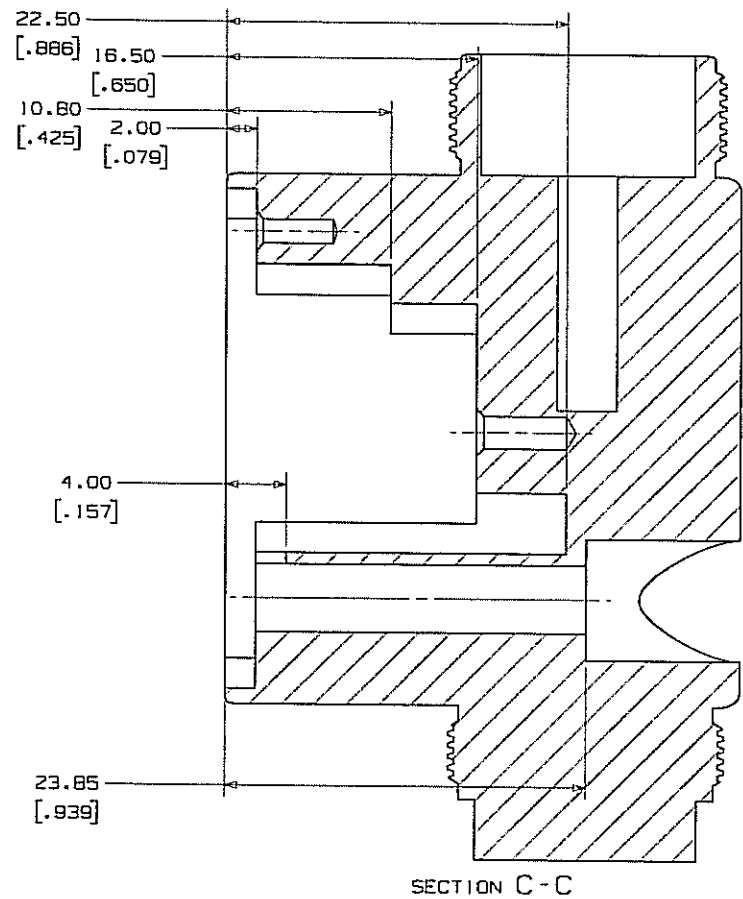
4-7-09 408

TOLERANCES AND SPECIFICATIONS ARE THE PROPERTY OF GAMBRO BCT INC. AND SHALL NOT BE REPRODUCED, COPIED, OR USED FOR MANUFACTURE OR SALE OF EQUIPMENT WITHOUT WRITTEN PERMISSION OF GAMBRO BCT INC.				10811 California Avenue, Lanham, California 94040 USA			
TOLERANCES AND SPECIFICATIONS PER ANSI Y14.5M-1992. DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH. DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED. DIMENSIONS IN PARENS ARE IN INCHES.				GAMBRO BCT			
INCH TOLERANCES	MILLIMETER TOLERANCES	ANGLES	MATERIAL	TITLE			
+.0000	+.0000	1	BRASS 360	MID-BODY- WINGS-VALVE			
+.0000	+.0000	2		NEXT_ORBISAC-VALVE			
+.0000	+.0000	SURF. FINISH		PART NO. 986100-716			
+.0000	+.0000	NONE		REV A 1/3			
UNIGRAPHICS	SIZE SCALE	DATE	DRAWN				

NOTES

1. BREAK ALL SHARP EDGES AND CORNERS.
2.  INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.

REV	REVISION DESCRIPTION	BY	DATE	ECO #
XX	SEE SHEET 1	XX	XX/XX/XX	XXX



4-7-09 408

THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF GAMBRO BCT INC. AND SHALL NOT BE REPRODUCED, COPIED, OR USED FOR MANUFACTURE OR SALE OF APPARATUS WITHOUT WRITTEN PERMISSION OF GAMBRO BCT INC.				10011 California Avenue, Los Angeles, California 90025-4840 USA			
TOLERANCES AND SYMBOLS PER ANSI Y14.1M-1992. DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH. DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED. DIMENSIONS IN 1/16" ARE IN INCHES.				GAMBRO BCT			
TOLERANCES	MILLIMETER TOLERANCES	ANGLES	MATERIAL	TITLE			
.X± 0.04	X± 1.0	± 2	SEE PAGE 1	MID-BODY- WINGS-VALVE			
.XX± 0.008	X.X± 0.2						
.XXX± 0.004	X.XX± 0.10	DIFF. FINISH					
.XXXX± 0.0020	X.XXX± 0.050	NONE					
SIZE	SCALE	ISO	DATE	PART NO.	REV	SHD	Q
D	NONE	08	12/02/09	986100-716	A	3	3
UNIGRAPHICS				DAN.J			