

Josh Albrecht

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**From:** Lovegrove, Dawn [Dawn.Lovegrove@caridianbct.com]  
**Sent:** Thursday, September 24, 2009 9:51 AM  
**To:** Josh Albrecht  
**Subject:** FW: A SUPER HUGE FAVOR- PT# 772677595  
**Attachments:** 770256000A.doc; 772677595d.pdf

FYI on the vague spec's....let me know if this gives you enough info.

Morning Dawn,

See if this would work for your supplier. I modified the print with the following :

1. Note 2 – Modified note to read “IF INDICATED SURFACE IS NOT PAINTED, THEN PAINTED FINISH MUST WRAP AROUND EDGES”.
2. Note 3 – added “CENTERED” to the font callout for placement  
Removed the IBM CODE NUMBER 981 for the black silk screening. Just reads black now.
3. Note 4 – Modified to read “FINISH PAINT TO BE SMOOTH, NO TEXTURE” was “SIMILAR TO 2647550”
4. Added Bill of Reference and 2991 Paint Specification, p/n 770256-000. This is what is called out on the 2991 console and doors.
5. Added Note 5 Callout “TO BE FREE OF PAINT” to tapped holes spec call outs

\*\* Statement from CaridianBCT Inc. \*\*

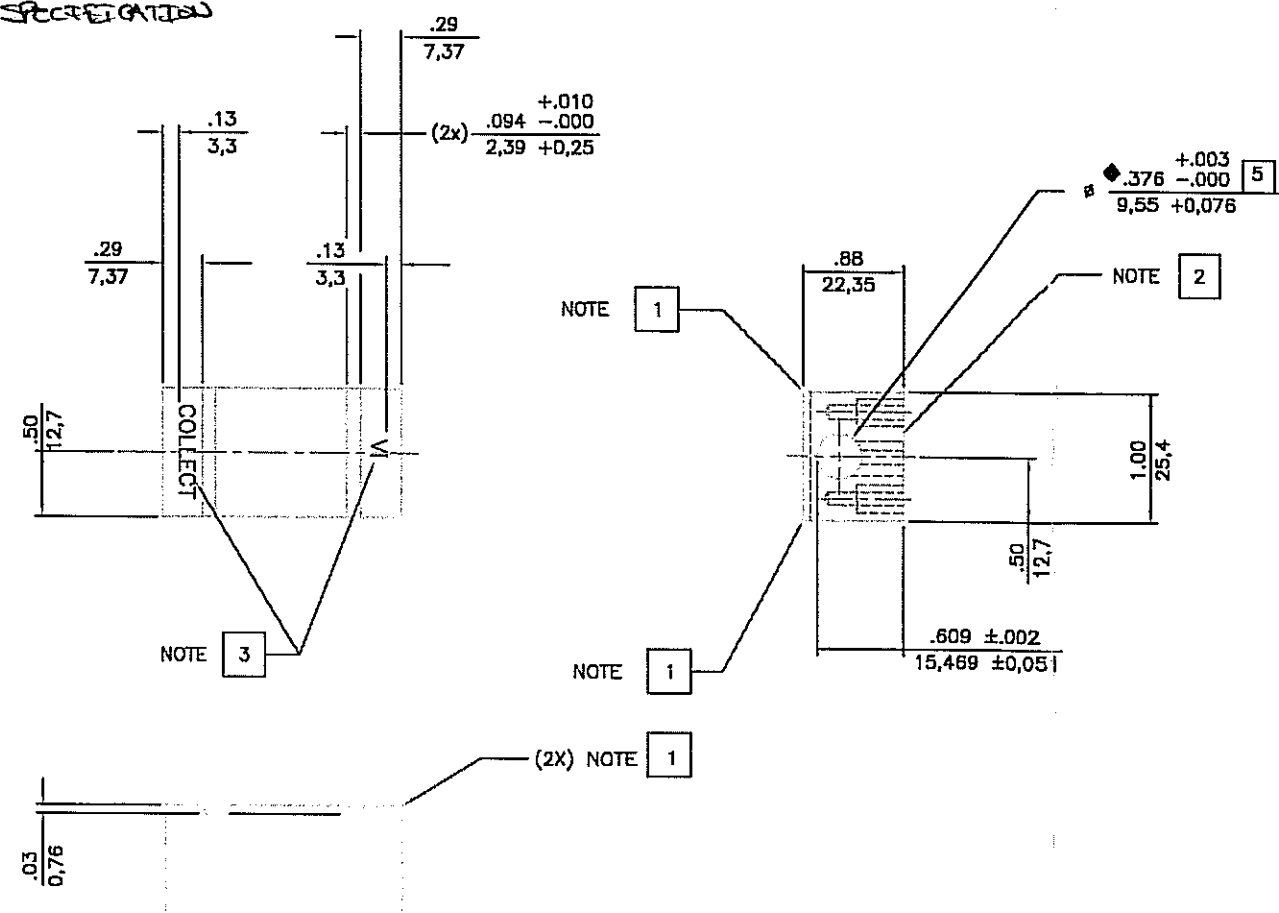
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\*\* End of statement \*\*

9/28/09 408 )  
772677-595  
REVC  
SHEET 2 of 2

9/24/2009

7. SEE SHEET 2 OF 2  
REFERENCE 770256-000  
PAINT SPECIFICATION



Technical drawing of a cross-section of a mechanical part. The drawing includes the following dimensions and callouts:

- Top horizontal dimension: 1.68 (overall), 42,67 (inner section).
- Left vertical dimension: 1.375  $\pm 0.005$  (overall), 34,92  $\pm 0,13$  (inner section).
- Right vertical dimension: .688  $\pm 0.005$  (overall), 17,48  $\pm 0,13$  (inner section).
- Bottom horizontal dimension: .84 (overall), 21,34 (inner section).
- Bottom vertical dimension: .344  $\pm 0.005$  (overall), 8,74  $\pm 0,13$  (inner section).
- Callouts:
  - 8-32UNC-28 (top left)
  - (2X) NOTE 1 (top left)
  - (2X) NOTE 1 (bottom left)
  - (2X) 8-32 UNC-28 (bottom right)
- Bottom right dimension: .375 MIN FULL THD T .600 MAX 15,24

9/28/09 408

AUTOCAD DWG
R13
FILE: 677595C.DWG

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TOLERANCES AND FINISHES: PER ASME Y14.5-1993 DIMENSIONS SPECIFIED ARE AFTER MACHINING		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		
MATERIAL:  ALUMINUM		FINISH:  ANODIZED		
PART NO.: 772677-595		QUANTITY: 1		
DATE: 01/15/2025		DRAWN BY: J. B. B.		
CHECKED BY: J. B. B.		APPROVED BY: J. B. B.		
SCALE: 1:1		UNIT: INCHES		
SHEET NO.: 1		TOTAL SHEETS: 1		