



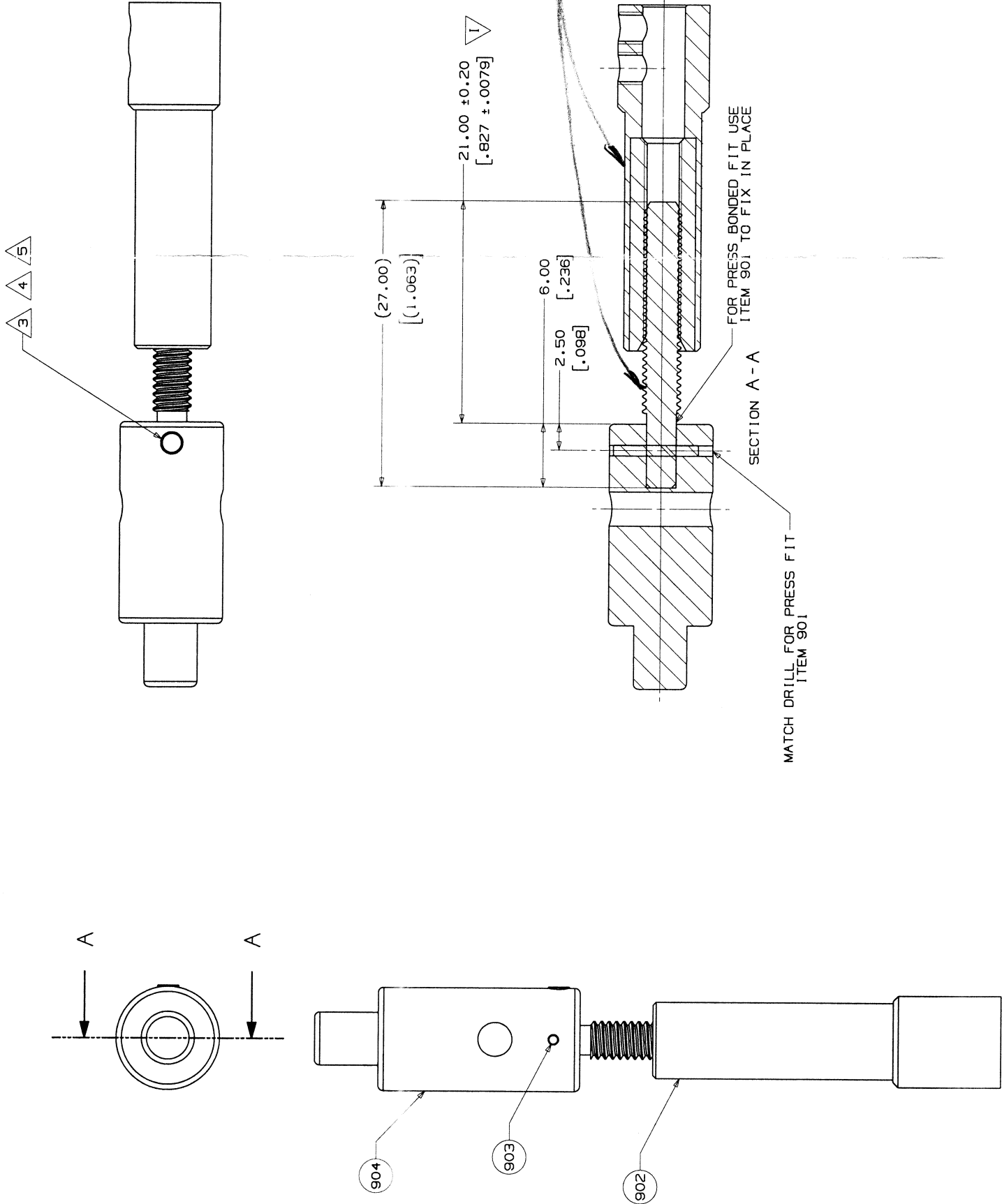


NOTES

1. BREAK ALL SHARP EDGES AND CORNERS.
2.  INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.
3.  INSERT MAGNET FULLY, TO BE BOTTOMED OUT IN HOLE FLUSH OR BELOW
4.  SOUTH POLE OF MAGNET MUST BE FACING OUT, AS INDICATED BY THE NORTH END (RED) OF THE NEEDLE POINTING TOWARDS THE MAGNET USING ITEM 502
5.  MAGNET MUST BE CAPABLE OF LIFTING ITEM 503 BY THE END BEFORE OR AFTER ASSEMBLY.



4-6-10 408

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	DANJ	12/26/07	BCT021332
B	ADDED MAGNET TOOLS TO BOM, NUMBERS IN BOM TO 9XX	REM	08/16/08	BCT023335

ITEM NO	QTY	U/M	PART NO.	DESCRIPTION
503	1	EA	851000-572	FLAT HEAD 16d NAIL
502	1	EA	851000-575	MAGNETIC COMPASS
501	1	EA	851000-572	FLAT HEAD 16d NAIL
ITEM NO	QTY	U/M	PART NO.	DESCRIPTION
BILL OF ENGINEERING				

904	1	EA	986100-723	ASSY-SPRING-MAGNET-BASE-VALVE
903	1	EA	986100-740	M1 X 8 DOWEL PIN SS
902	1	EA	986100-724	ASSY-KERK-ROD-SHORT-VALVE
901	1	EA	986100-214	RETAINING COMPOUND, LOCTITE 648
ITEM NO	QTY	U/M	PART NO.	DESCRIPTION
BILL OF REFERENCE				

NOT SHOWN

UNIGRAPHICS		SCALE	DATE	DRAWN	DATE	REV	REV
D		NONE	10/02/07	DANJ	10/02/07	986100-727	B I / I
TOLERANCES UNLESS OTHERWISE SPECIFIED:		CardianBCT					
DIMENSIONS ARE GIVEN IN INCHES UNLESS OTHERWISE SPECIFIED.		1001 Oak Hill Avenue Lawrenceville, Georgia 30046-4400 USA					
TOLERANCES UNLESS OTHERWISE SPECIFIED:		TITLE					
DIMENSIONS ARE GIVEN IN INCHES UNLESS OTHERWISE SPECIFIED.		ASSY-DRIVE-SHAFT-VALVE					
TOLERANCES UNLESS OTHERWISE SPECIFIED:		MATERIAL					
DIMENSIONS ARE GIVEN IN INCHES UNLESS OTHERWISE SPECIFIED.		NA					
TOLERANCES UNLESS OTHERWISE SPECIFIED:		FINISH					
DIMENSIONS ARE GIVEN IN INCHES UNLESS OTHERWISE SPECIFIED.		NONE					