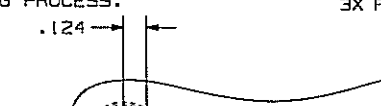
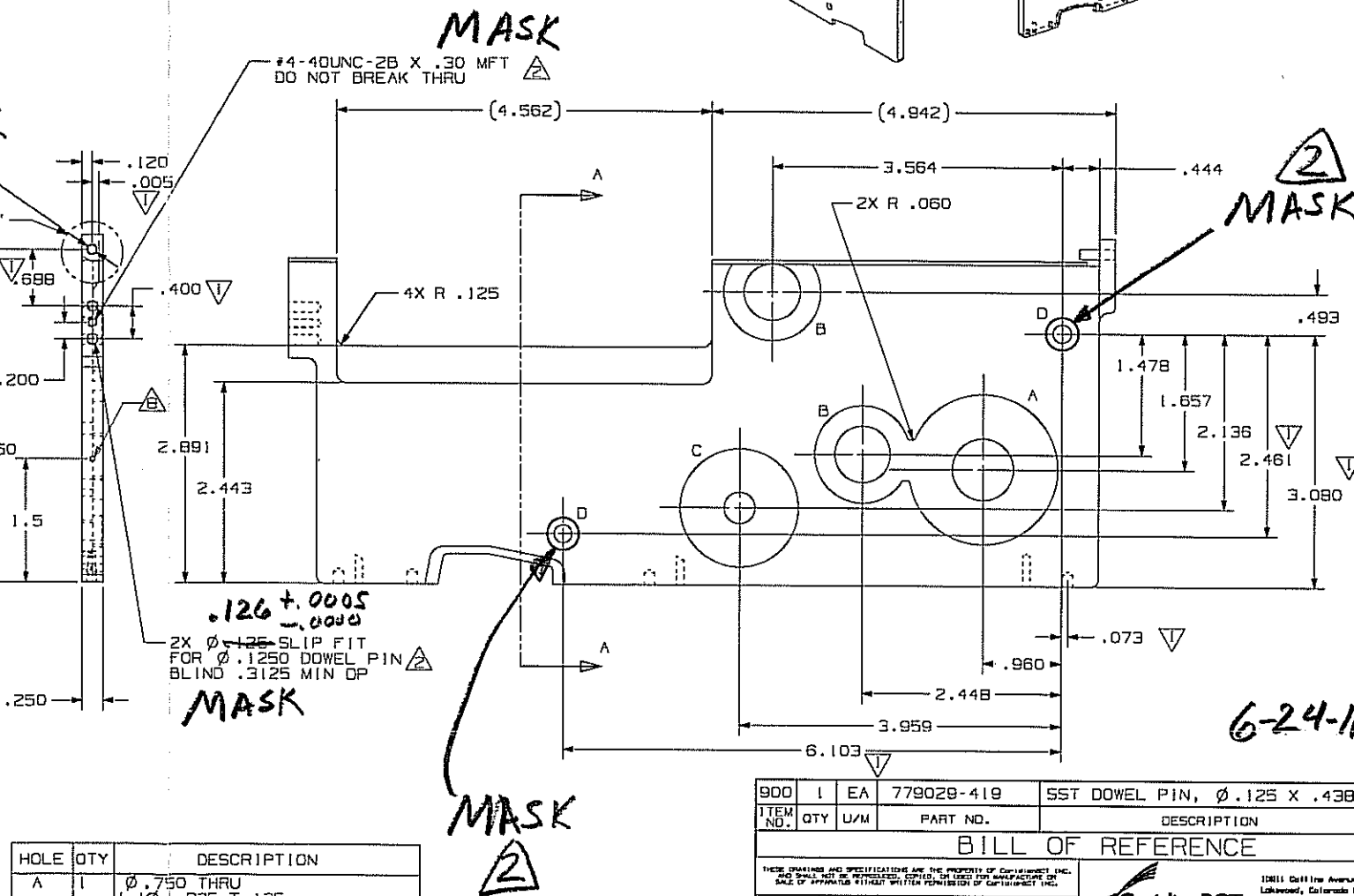
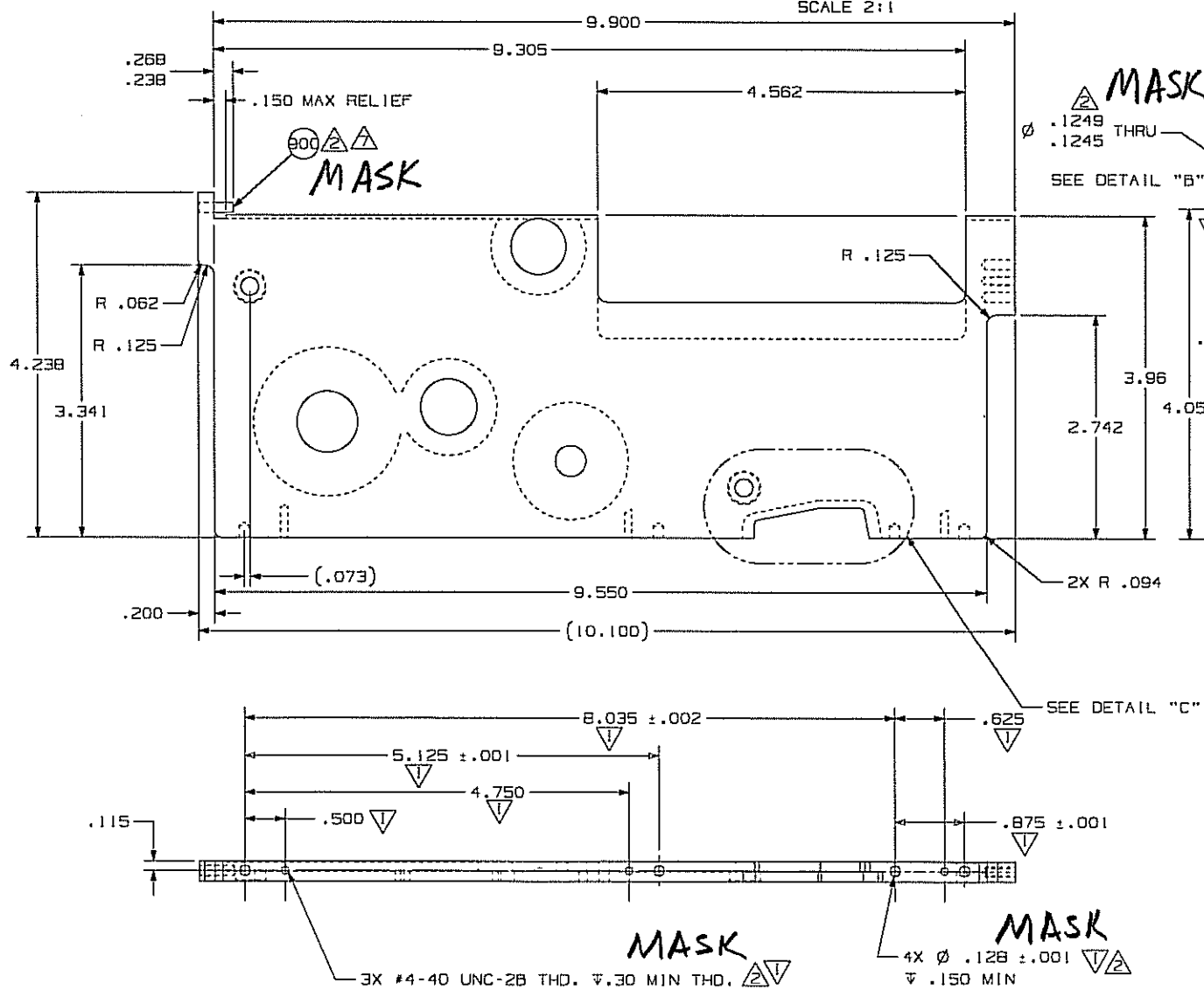
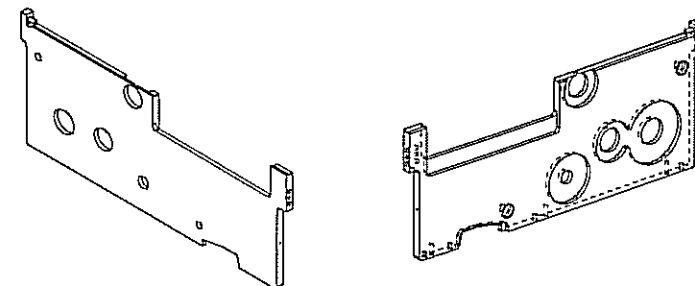
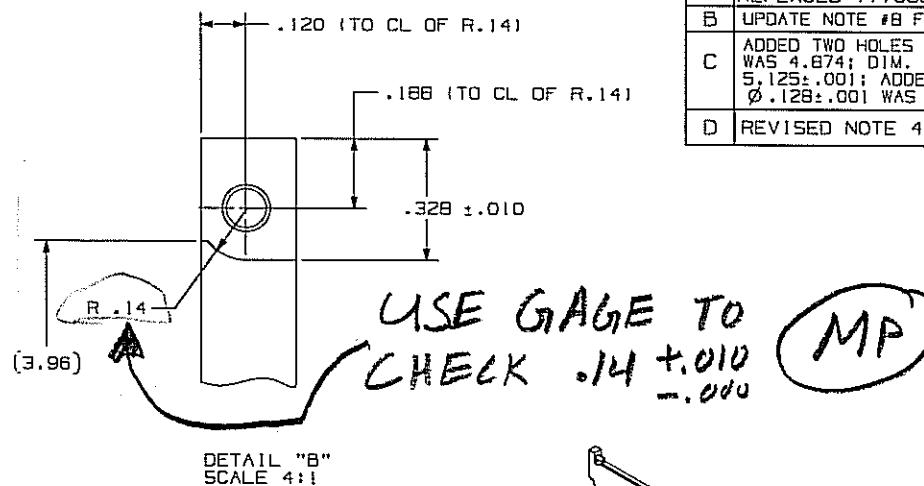
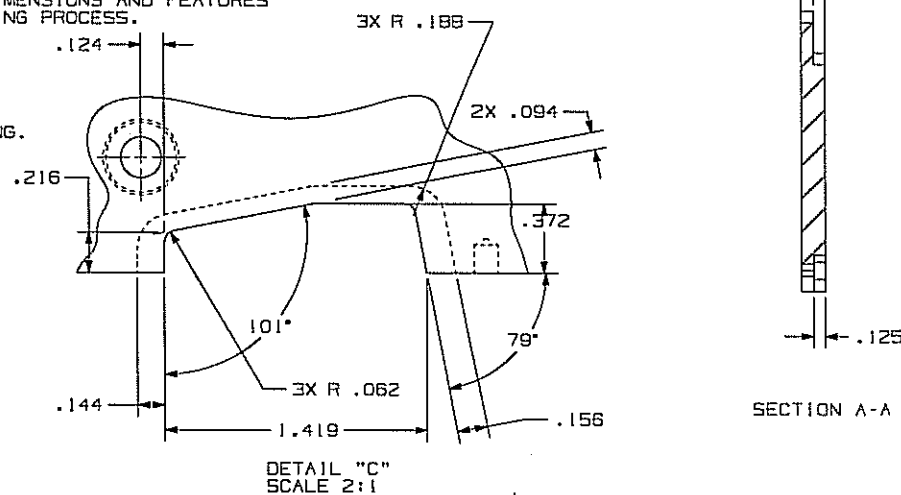



NOTES:

1. BREAK ALL SHARP EDGES AND CORNERS R.005-.015 (OR X 45°)
2. MASK PRIOR TO PAINTING.
3. ▽ INDICATES KEY FEATURES TO BE VERIFIED AT INCOMING INSPECTION.
4. APPLY CHROMATE CONVERSION COATING PER MIL-DTL-5541F, TYPE II (ROHS COMPLIANT, NON-HEXAVALENT), CLASS 3. CERTIFICATE OF COMPLIANCE TO BE PROVIDED.
5. PAINT FOCUS LIGHT TEAL TEXTURED FINISH PER SPEC 777096-070.
6. ALL DIMENSIONS APPLY BEFORE PAINTING. DIMENSIONS AND FEATURES MASKED FROM PAINT ALSO APPLY AFTER PAINTING PROCESS.
7. DOWEL PIN ITEM 900 MUST WITHSTAND 10 POUNDS PULL OR PUSH OUT FORCE. USE OF LOCTITE 680 PERMISSIBLE.
8. INDICATION MARK:
Ø.06 X 90° TOTAL ANGLE, PRIOR TO PAINTING.
- 3X R .18
- 
- The drawing shows a cross-section of a mechanical part. A vertical line represents a hole or feature with a diameter of 0.124. A horizontal line indicates a distance of 0.124 from the center of this feature to the right edge. A curved line at the bottom represents a fillet with a radius of 3X R .18. A dashed line indicates a 90-degree angle at the bottom of the vertical feature.



HOLE	QTY	DESCRIPTION
A	1	Ø .750 THRU Ø .1825 ∇ .125
B	2	Ø .698 THRU Ø .1185 ∇ .125
C	1	Ø .330 THRU Ø .1438 ∇ .125
D	2	Ø .219 THRU Ø .376-.381 ∇ .125 CHAMFER .015 X 45°

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	REPLACES 777098-107; ADDED NOTE B.	DANJ	1/14/03	BCT01140
B	UPDATE NOTE #B FOR EASY MFG	LB	3/27/03	BCT01154
C	ADDED TWO HOLES FOR DOWEL PINS; DIM. 4.750 WAS 4.874; DIM. .625 WAS .750; ADDED DIM. 5.125±.001; ADDED DIM. .875±.001; AND DIM. Ø.128±.001 WAS Ø.126±.001	AR	3/27/03	BCT 012118
D	REVISED NOTE 4	EK	8/26/11	BCT03103

900	I	EA	779029-419	55T DOWEL PIN, Ø.125 X .438 LG.
ITEM NO.	QTY	U/A	PART NO.	DESCRIPTION
<h2 style="text-align: center;">BILL OF REFERENCE</h2>				
<small>THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF CARLISLE INC. AND SHALL NOT BE REPRODUCED, COPIED, OR USED FOR MANUFACTURE OR SALE OF ANY PARTS WITHOUT WRITTEN PERMISSION OF CARLISLE INC.</small>				 <p>120115 Collins Avenue Lakewood, Colorado 80215-4411 USA</p>
<small>ALL DIMENSIONS AND TOLERANCES ARE IN INCHES UNLESS OTHERWISE SPECIFIED</small>		<small>ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED</small>		
<small>ITS FINISHES AND TOLERANCES SHALL BE AS SPECIFIED BY THE BUYER'S DRAWINGS OR SPECIFICATIONS UNLESS OTHERWISE SPECIFIED</small>		<small>MATERIAL</small> ALUMINUM TOOLING PLATE (MIC-6)		
.X1 0.1 .XXX 0.01 .XXXX 0.005 .XXXXX 0.0010		SURF. FINISH 63 RMS		
SIZE SCALE D 1 1/2		ORIGINATOR T BUIHLER DATE 5/5/01		
DESIGN C HAKE		DATE 5/24/00		
PART NO. 777098-501		REV D 1 / 0		

UG DWG