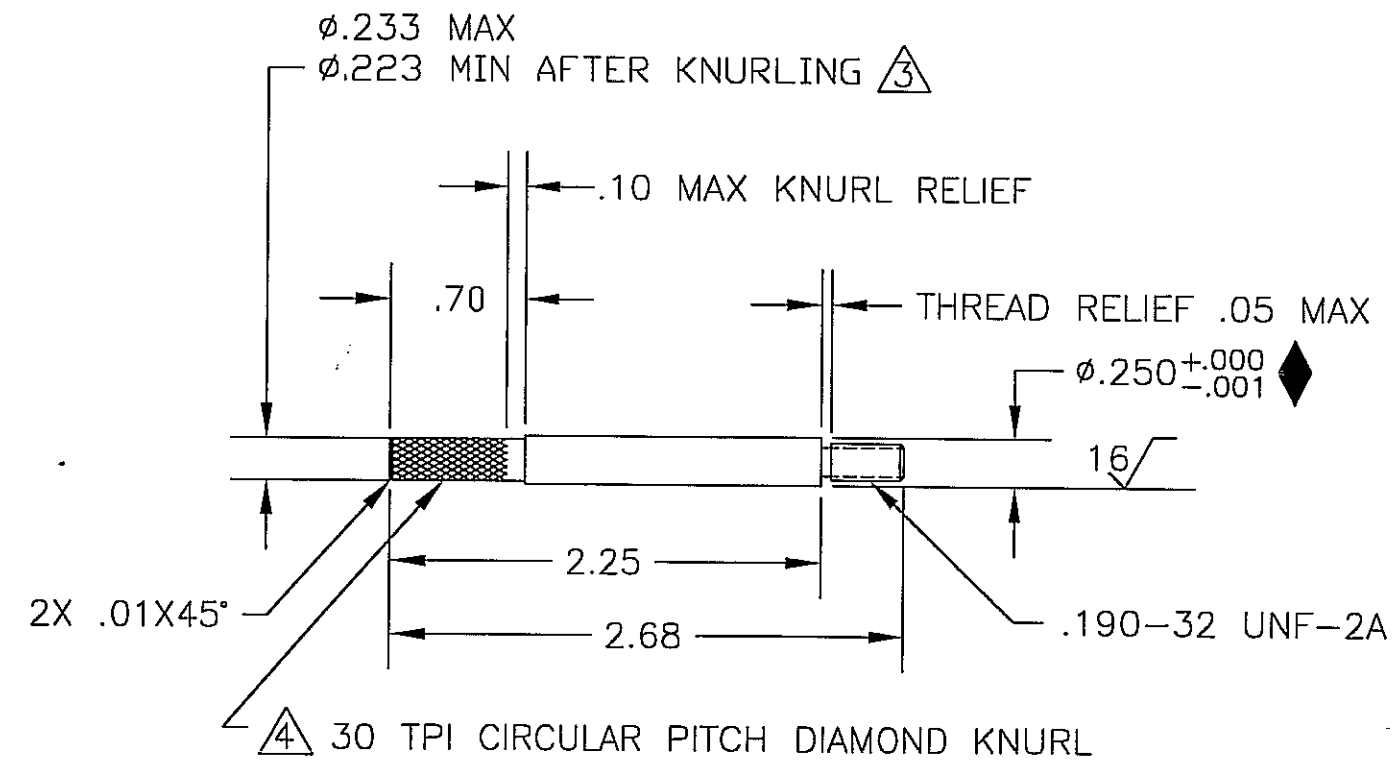


NOTES:

- 1. BREAK ALL SHARP EDGES R.02 MAX.
- 2. PASSIVATE PER QQ-P-35.
- 3 SHARP KNURL TEETH SHALL BE AVOIDED; KNURL MAY BE TURNED TO REMOVE SHARP POINTS.
- 4 \varnothing .219 REFERENCE BLANK DIAMETER RECOMMENDED FOR GOOD TRACKING OF KNURL TOOL
- 5 \blacklozenge INDICATES KEY DIMENSIONS TO BE CHECKED AT INCOMING Q.C.



REV	REVISION DESCRIPTION	BY	DATE	ECO #
B	REDRAWN WITH CHANGES: SPEC'D KNURL PITCH AND MIN DIA AFTER KNURL	*MA	12/07/93	64348
C	ADDED DIAMOND AND NOTE 5	VLF	12/2/94	BCT 65133
D	.70 WAS .75, 2.25 WAS 2.30, 2.68 WAS 2.73	TB	1/15/99	BCT 005333
E	ADDED \varnothing .233 MAX. TO SHAFT DIAMETER SPEC.	AR	10/18/05	BCT 015818

1-11-06 408

AUTOCAD DWG
ORIG DISK: BCT-MDC
FILE: 066686E.DWG

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TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		MATERIAL 303 STAINLESS STEEL	
.X±— .XX±.01 .XXX±.005 .XXXX±—		ANGLES ± 3° SURF. FINISH NOTED		ORIGINATOR DATE	
SIZE B	SCALE 1:1	DO NOT SCALE DWG	THIRD ANGLE PROJECTION	DRAWN C. HAKE	DATE 08/23/93
PART NO. 777066-686				REV E	SHT OF 1/1