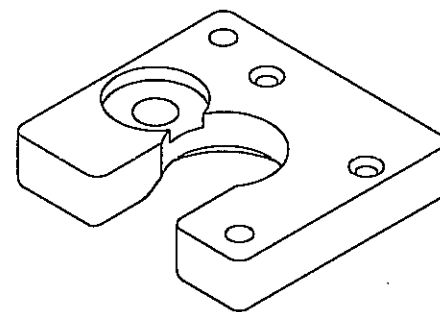
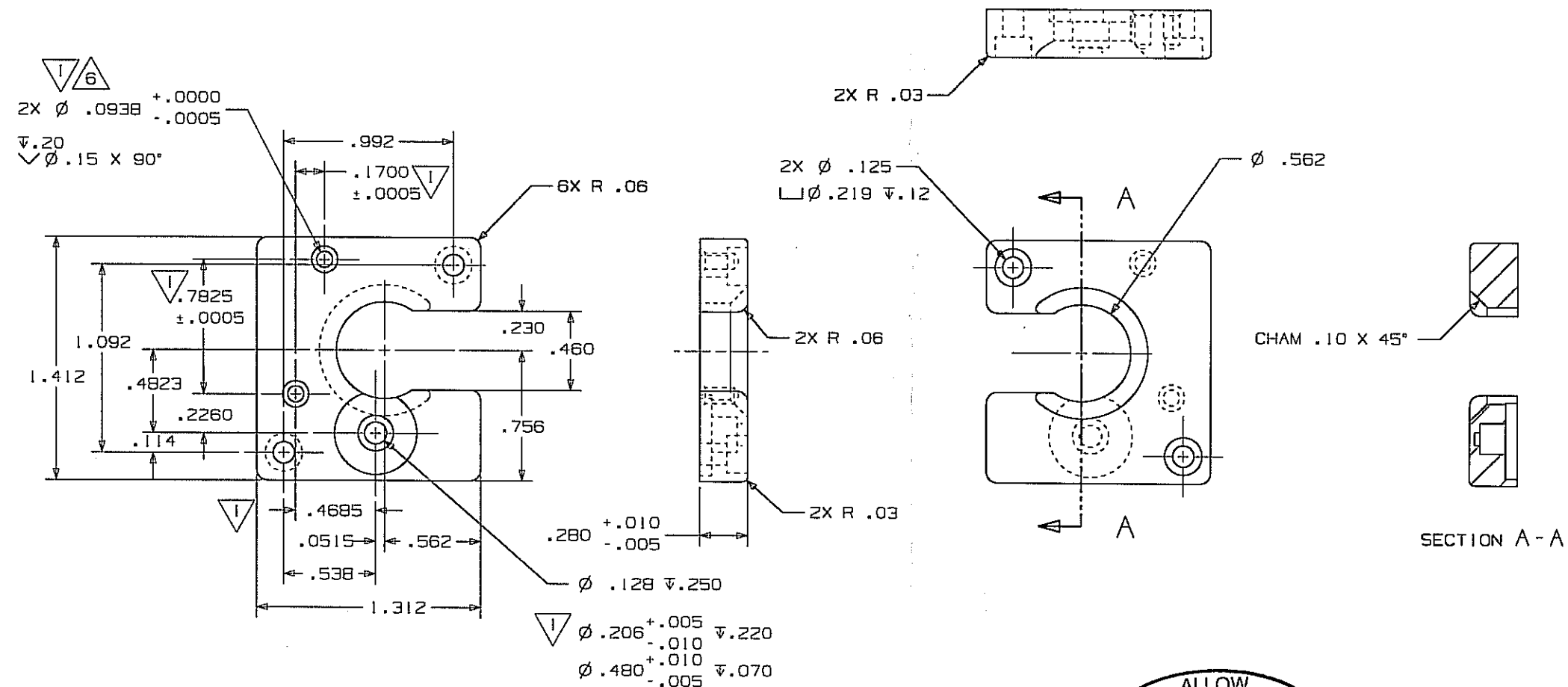


NOTES:

1. BREAK ALL SHARP EDGES AND CORNERS R.008 - .020, OR 45°.
2. ▽ INDICATES KEY DIMENSIONS TO BE CHECKED AT INCOMING O.C.
3. MULTIDIMENSIONAL FINISHES OBTAINED BY VIBRATORY DEBURRING ON OUTSIDE SURFACES OF PART.
4. COAT WITH "NITUFF" PROCESS .001 BUILDUP, .002 THICK. NIMET INDUSTRIES INC. SOUTH BEND, IN 46619 USA.
5. ALL PART DIMENSIONS ARE TO ACHIEVED AFTER COATING PROCESS.
6. △ MASK NOTED FEATURE PRIOR TO COATING.

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	ORIGINAL RELEASE, REPLACES P/N 777098-254	SD	10/08/06	BCT017939
B	DIM. 1.412 WAS 1.512 AND DIM. 1.092 WAS 1.192 ON LEFT SIDE VIEW.	AR	11/16/06	BCT018282



ISO VIEW
SCALE 2:1

ALLOW
FOR PLATING
0.001 PER
SURFACE

6-15-09 408

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TOLERANCES AND SURF. FINISH PER ANSI Y14.5M-1992 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		MATERIAL 6061-T6 ALUMINUM	
.X ± 0.04	ANGLES ± 2°	SURF. FINISH 63 RMS		ORIGINATOR A ROOM I	
.XX ± 0.010				DATE 10/08/06	
.XXX ± 0.005				DATE 10/08/06	
.XXXX ± 0.0020				DATE 10/08/06	
SIZE C 2	SCALE 2:1	DO NOT SCALE DRG	DATE 10/08/06	PART NO. 777099-472	REV B
UNIGRAPHICS				SHEET 1/1	



TITLE
PLATE, CAP
FILLER HEX HOLDER