
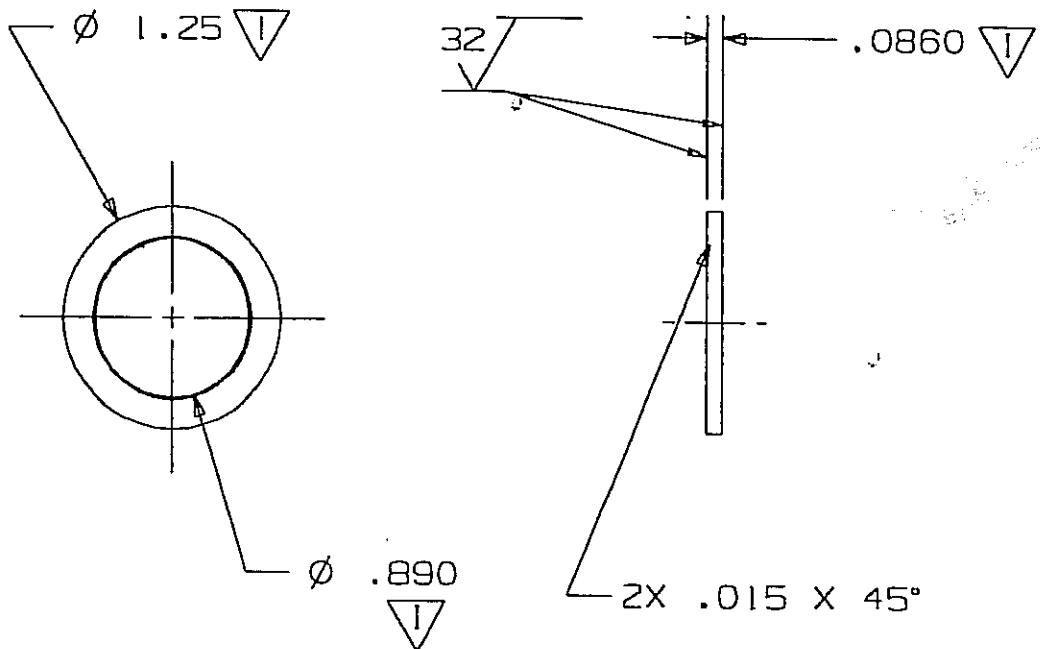


NOTES:

1.  INDICATES DIMENSIONS TO BE CHECKED AT INCOMING O.C.
2. BREAK SHARP EDGES .002-.007

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	LB	04/23/03	BCT011786
B	.0860 WAS .086	JB	09/04/03	BCT 012311




Applies to Inside
Diameter
QAM 9/10/09



UNIGRAPHICS

7-20-09 408

THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF CARLIDIANBCT INC. AND SHALL NOT BE REPRODUCED, COPIED, OR USED FOR MANUFACTURE OR SALE OF APPARATUS WITHOUT WRITTEN PERMISSION OF CARLIDIANBCT INC.				 10811 Collins Avenue Lakewood, Colorado 80215-4440 USA	
TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		TITLE	
.X: 0.10 .XX: 0.01 .XXX: 0.005 .XXX: 0.0020		ANGLES ± 2° SURF. FINISH		WATERIAL STAINLESS STEEL	
ORIGINATOR MURRAY		DATE		PART NO.	
DRAWN BILODEAU		DATE 04/16/03		777098-504	
SIZE B	SCALE 1" = 1"	DO NOT SCALE DWG	THIRD ANGLE PROJECTION	REV B	SHT 1 OF 1