
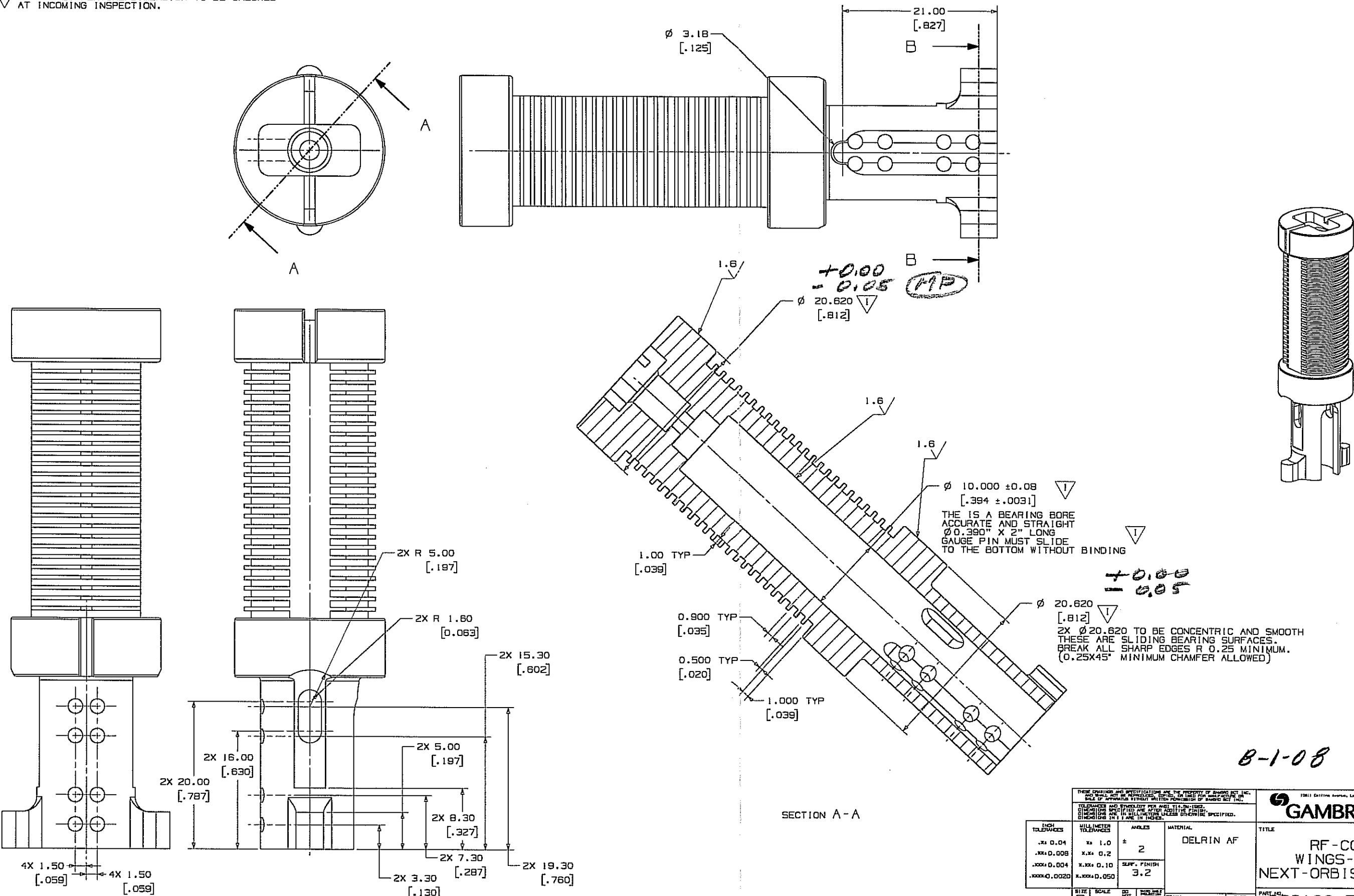


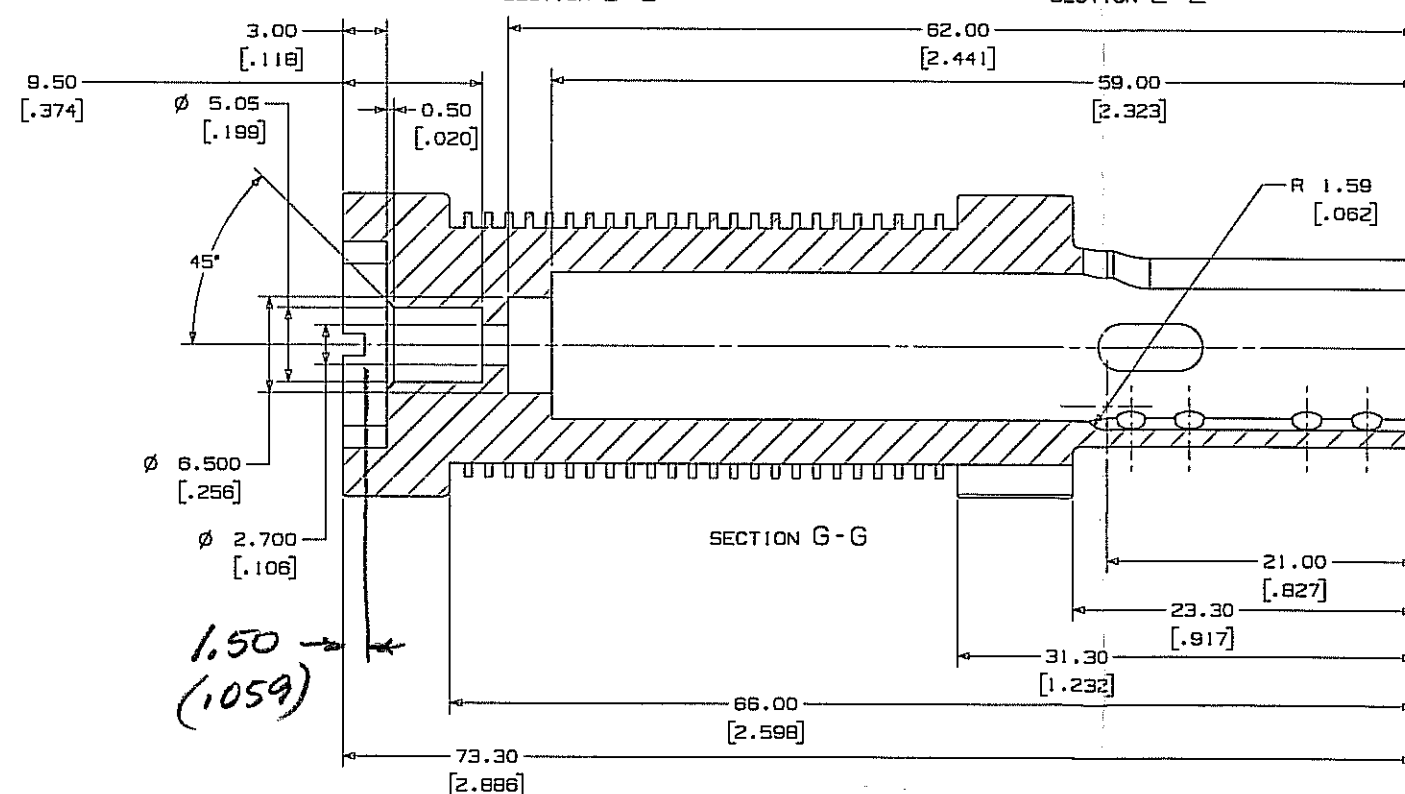
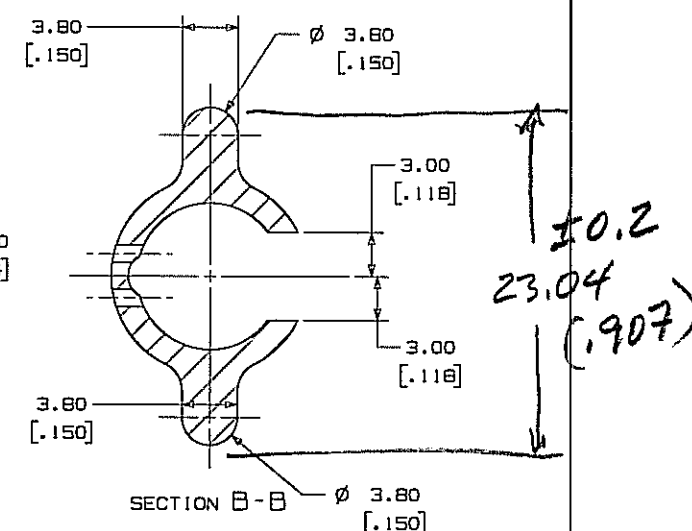
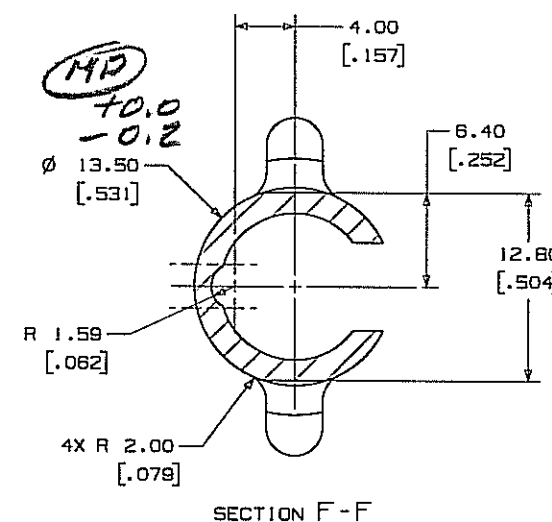
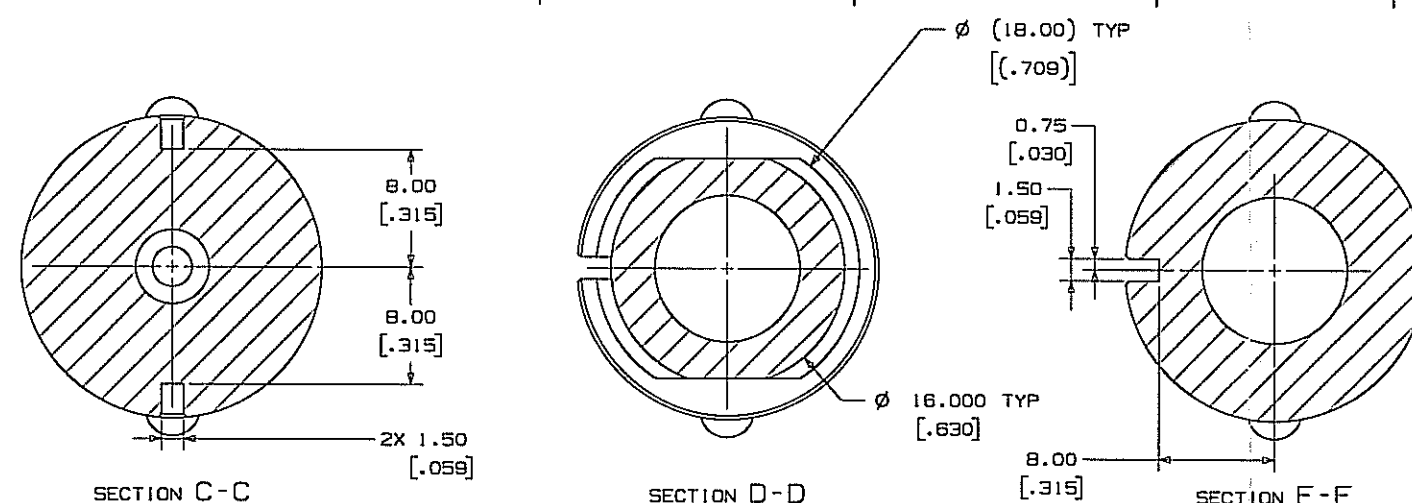
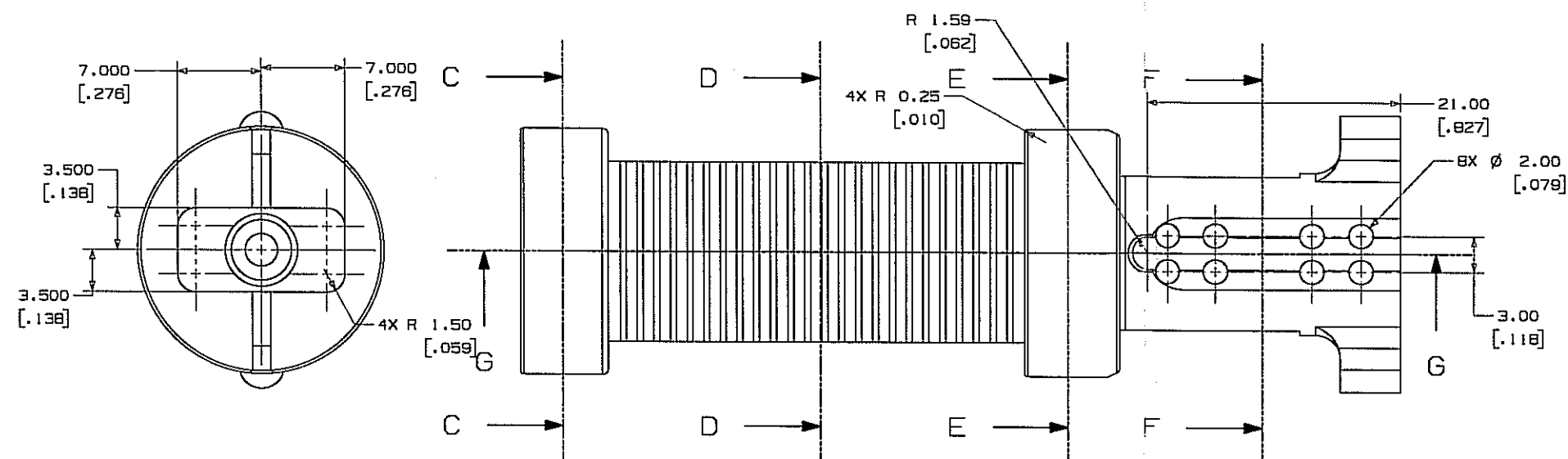
- NOTES
1. BREAK ALL SHARP EDGES AND CORNERS.
  2.  INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	DANJ	12/28/07	BCT021332
B	Ø 20.620 was 20.65 in concentric note. Added additional Edge Break Information.	LRN	04/18/08	BCT022154



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TOLERANCES AND FINISHES PER ANSI Y14.5-1993. DIMENSIONS SPECIFIED ARE AFTER FINISHING. DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED. DIMENSIONS IN PARENTHESIS ARE IN INCHES.				TITLE			
INCH TOLERANCES	MILLIMETER TOLERANCES	ANGLES	MATERIAL	RF-CORE-WINGS-VALVE NEXT-ORBITAC-VALVE			
± 0.04	± 1.0	± 2	DELFIN AF	PART NO. 986100-713			
± 0.008	± 0.2			REV B			
± 0.004	± 0.10	SURF. FINISH		DATE 04/28/07			
± 0.0020	± 0.050	3.2		DRAWN DANJ			
SIZE	SCALE	DO NOT SCALE	THIS DRAWING	UNIGRAPHICS			
D	NONE	NO	0-8				

REV	REVISION DESCRIPTION	BY	DATE	ECO #
XX	SEE PAGE 1	DANJ	11/15/07	NONE



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INCH TOLERANCES	MILLIMETER TOLERANCES	Holes	MATERIAL
.XX ± 0.04	XX ± 1.0	± 2	MATERIAL
.XX ± 0.008	XX ± 0.2		
.XXX ± 0.004	XXX ± 0.10	SMF. FINISH	
.XXXX ± 0.0020	XXXX ± 0.050	NONE	

SIZE	SCALE	DR	THICKNESS	DATE
D	NONE	0	0	11/15/07

GAMBRO BCT

TITLE  
RF-CORE-WINGS-VALVE

UNIGRAPHICS

DATE 11/15/07

REV 2/2

PART NO. 986100-713

REV 2/2