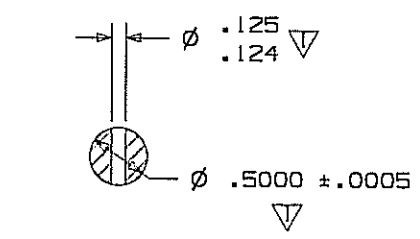
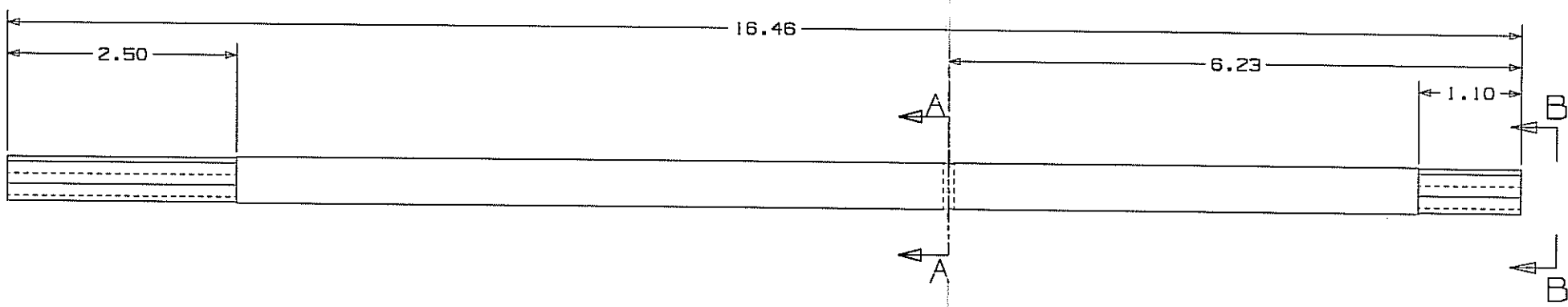


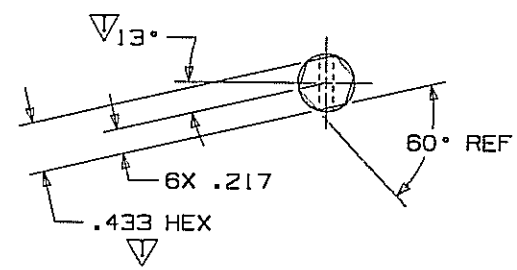
NOTES:

1. BREAK ALL EDGES AND CORNERS R.005-015 OR $\times 45^\circ$
2. ∇ INDICATES KEY DIMENSION TO BE CHECKED AT INCOMING Q.C.

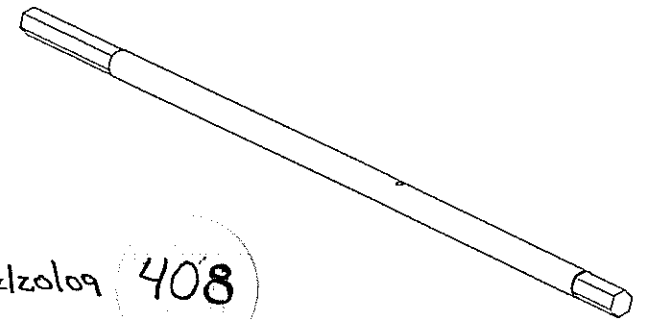
REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	KMK	3/25/87	BCT 001970




SECTION A - A



VIEW B - B
TYP. BOTH ENDS



UG DWG

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TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1992 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		TITLE	
.X± 0.1	ANGLES	MATERIAL 303 SST		SHAFT, CASTER BRAKE	
.XX± 0.01	± 1°				
.XXX± 0.005	SURF. FINISH				
.XXXX± 0.0020	64 RMS	ORIGINATOR MENHENNETT	DATE 12/2/85	PART NO. 777096-181	
SIZE C 1	SCALE 1 = 1	DO NOT SCALE DWG	THIRD ANGLE PROJECTION	DATE 12/1/85	REV A
DRAWN K. KLIMEK		SHT 1 / 1		OF	