
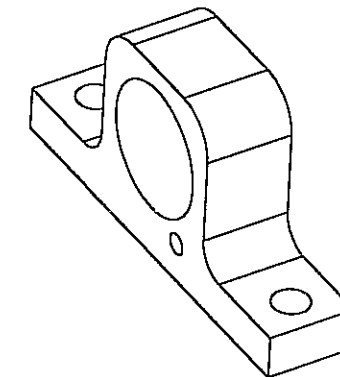
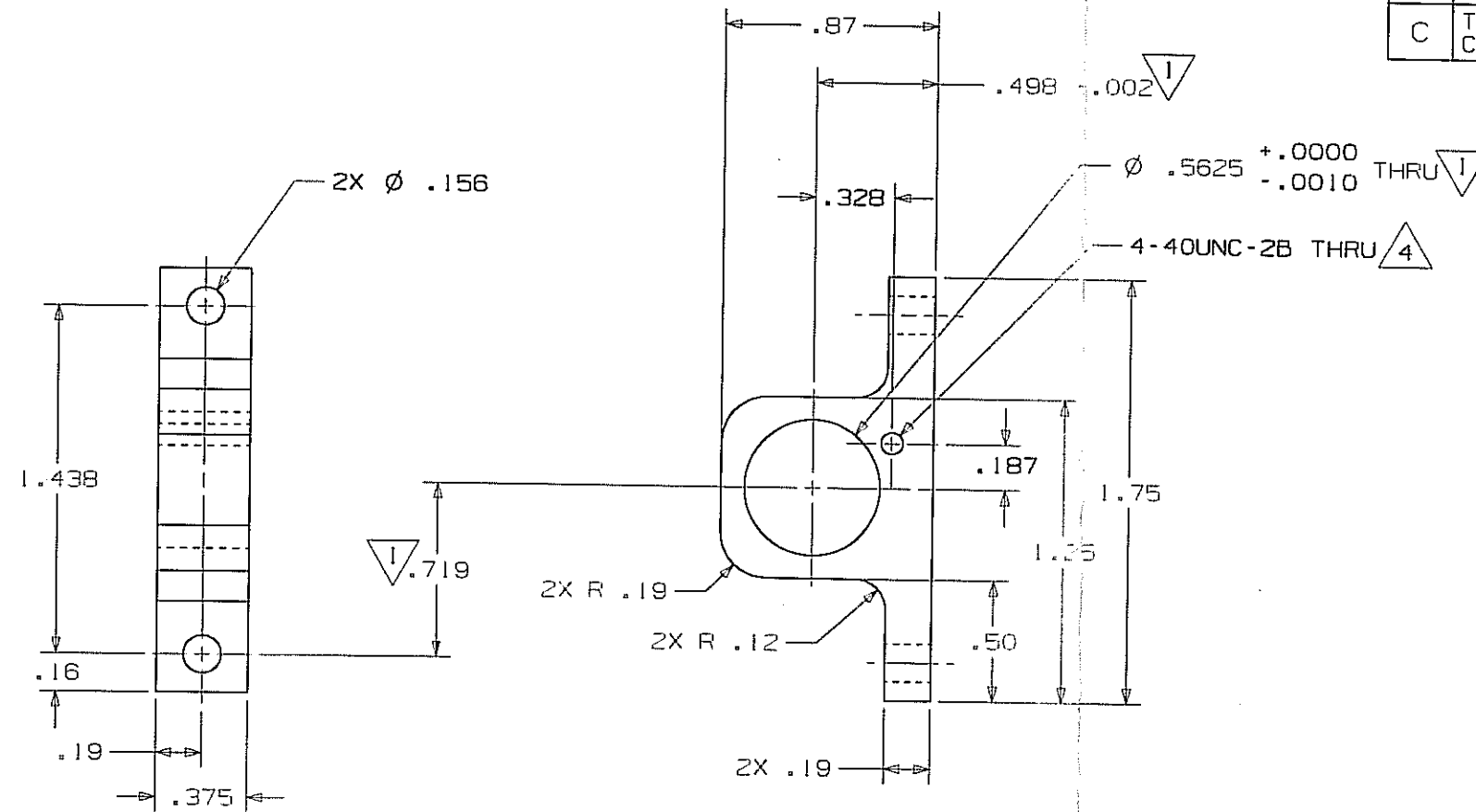


NOTES


1. BREAK ALL SHARP EDGES AND CORNERS.
2.  INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.
3. USE CHROMATE CONVERSION PER MIL-C-5541.



12-14-05 408

REV	NAVIGANT REVISION DESCRIPTION (FOR HISTORICAL REFERENCE ONLY)	BY	DATE	CCF #
1	ORIGINAL RELEASE	KMK	08/04	080304LG
A	MOVE TO ALPHA REV, NO OTHER CHANGES	KMK	12/15/04	120104KW
B	MAT'L WAS DELRIN AF, .87 WAS .81, 1.25 WAS 1.19, .50 WAS .56, Ø.5625 WAS Ø.391; ADDED 4-40 THRU HOLE; .375 WAS .50; .19 WAS .25	KMK	05/23/05	042505KW
C	TRANSFERRED TO BCT DOCUMENTATION CONTROL SYSTEM	KW	10/20/05	102505KW

REV	GAMBRO BCT REVISION DESCRIPTION	BY	DATE	ECO #
C	TRANSFERRED FROM NAVIGANT DOCUMENTATION CONTROL SYSTEM	MTS	10/28/05	BCT 015879

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TOLERANCES AND SYMBOLS <small>PER ANSI Y14.5M-1982 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.</small>		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		TITLE SHAFT, SUPPORT	
X ± 0.04 XX ± 0.010 XXX ± 0.005 XXXX ± 0.0020	ANGLES ± 2°	MATERIAL 6061-T6 ALUMINUM		ORIGINATOR DATE	
SURF. FINISH 63RMS		DATE 07/9/04		PART NO. 777073-172	
SIZE C	SCALE 2:1	DO NOT SCALE DWG	THIRD ANGLE PROJECTION 	DRAWN K. KLIMEK	REV C
				SHT 1	OF 1

UNIGRAPHICS