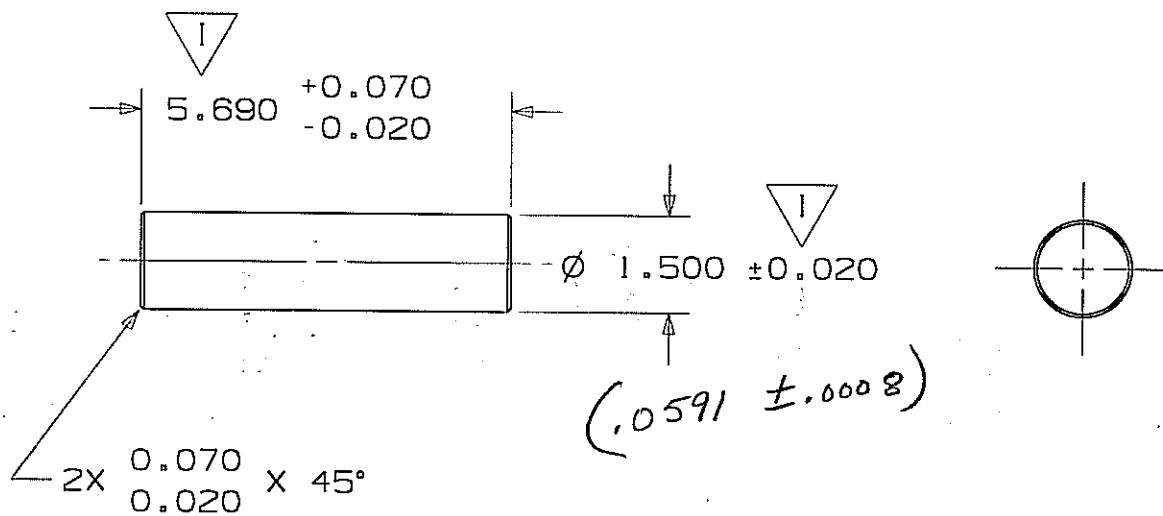


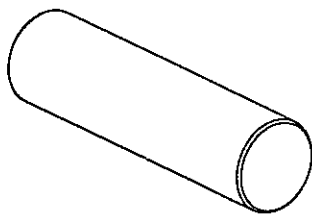
NOTES


1.  INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.
2. DIMENSIONS ARE mm

| REV | REVISION DESCRIPTION | BY | DATE     | ECO #     |
|-----|----------------------|----|----------|-----------|
| A   | INITIAL RELEASE      | LB | 02/09/06 | BCT016400 |



4-11-06 408



|   |                       |                |                     |   |                        |
|---|-----------------------|----------------|---------------------|---|------------------------|
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| TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982. DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH. DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED. DIMENSIONS IN I ARE IN INCHES.                 |                       |                |                     | <b>GAMBRO. BCT</b>  |                        |
| INCH TOLERANCES   | MILLIMETER TOLERANCES | ANGLES         | MATERIAL            | TITLE   |                        |
| .x± 0.04  | x± 1.0                | ± 2°           | 303 STAINLESS STEEL | PIN, SPRING - ORBISAC VALVE   |                        |
| .xx± 0.01   | x.xx± 0.2             | SURF. FINISH   |                     |   |                        |
| .xxx± 0.004   | x.xxx± 0.10           |                |                     |   |                        |
| .xxxx± 0.0020   | x.xxxx± 0.050         |                |                     |   |                        |
| UNIGRAPHICS   |                       | SIZE B10       | SCALE 1:1           | DO NOT SCALE DWG  | THIRD ANGLE PROJECTION |
|   |                       | DRAWN BILODEAU | DATE 02/02/06       | PART NO. 986100-094   | REV A SHT 1/1          |