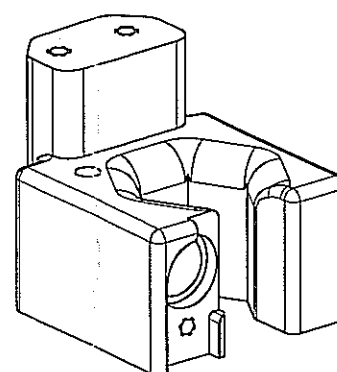
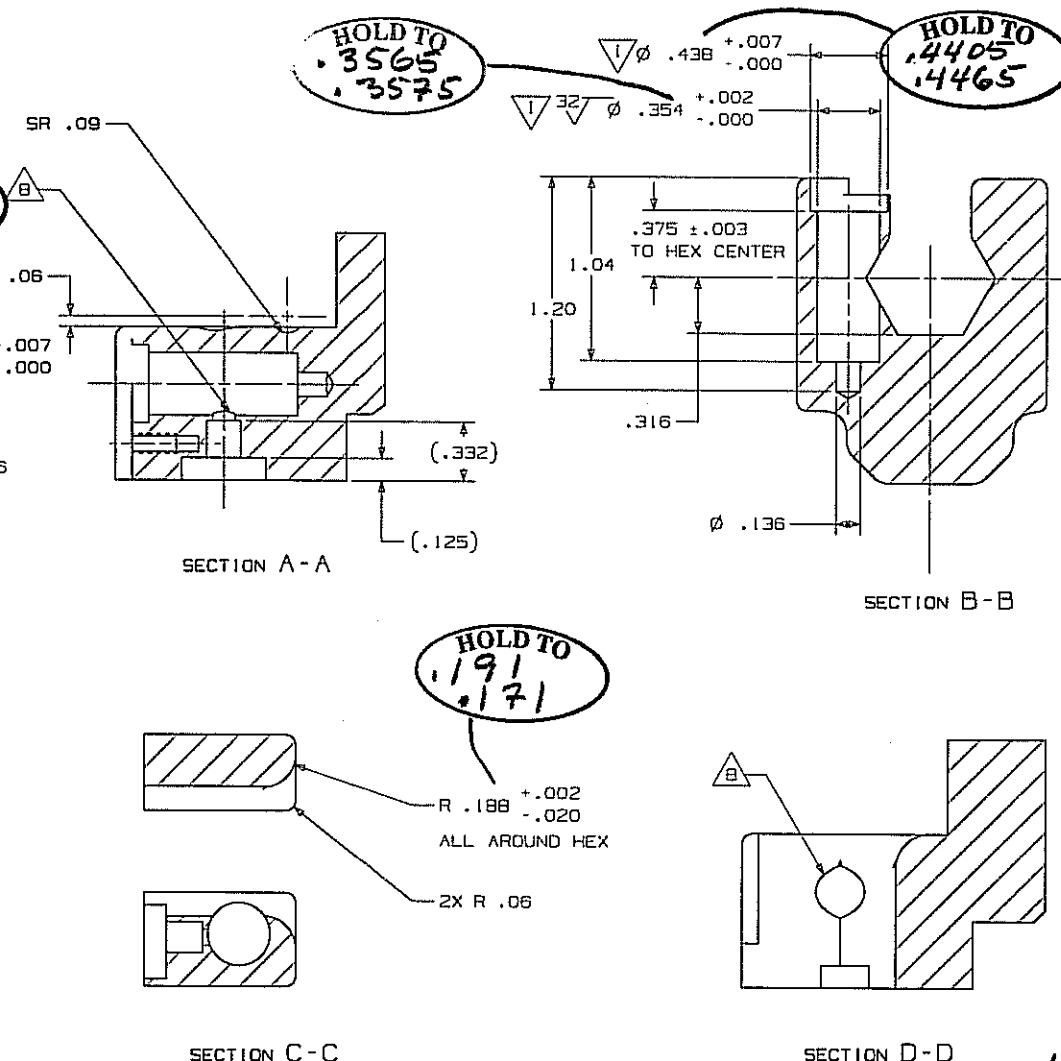



1. BREAK ALL SHARP EDGES AND CORNERS R.008 -.020, OR 45°.
2. ▽ INDICATES KEY DIMENSIONS TO BE CHECKED AT INCOMING D.C.
3. COAT WITH "NITUFF" PROCESS .001 BUILDUP, .002 THICK. NIMET INDUSTRIES INC. SOUTH BEND, IN 46619 USA.
4. ALL PART DIMENSIONS TO BE ACHIEVED AFTER COATING.
5. MASK NOTED FEATURE PRIOR TO COATING.
6. SURFACE FINISH OF .633 HEX TO BE  $\sqrt{63}$
7. MULTIDIMENSIONAL FINISH AS OBTAINED BY VIBRATORY DEBURRING ON OUTSIDE SURFACES OF PART.
8. FINE BEAD BLAST INTERNAL EDGES & CORNERS BEFORE ANODIZE.
9. TOLERANCE APPLIES TO Ø'S .498 +.010/-0 AND .354 +.002/-0 ONLY. OTHERS PER TITLE BLOCK.



ISO VIEW  
SCALE 2:



REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	ORIGINAL RELEASE, REPLACES P/N 777098-253	SD	10/06/00	BCT017935
B	<p>TOP VIEW: ADDED THREAD SPEC. #6-32 UNC-2B TO TOP HOLES; ADDED DIM. 4X R.010 MAX.; DIM. 6X R.06 WAS 5X R.08; DIM. .188 WAS .286; DIM. .445 WAS .545; DIM. .656 WAS .756; DIM. 1.126 WAS 1.226; DIM. 1.412 WAS 1.512; AND ADDED INSPECTION SYMBOL TO DIM. .562.</p> <p>BOTTOM VIEW: DIM. 2X Ø.0950 WAS 2X; ADDED SLIP FIT NOTE TO DIM. Ø.0950; DIM. 1.092 WAS 1.192; ADDED SURFACE FINISH TO DIM. Ø.200; ADDED INSPECTION SYMBOL TO DIMS. 1.092, .2260, .4685, .4823 AND .992. RIGHT SIDE VIEW: ADDED DIMS. .246, .075, .219, Ø.438, AND 2X R.035; ADDED INSPECTION SYMBOL TO DIM. .438. SECTION C-C: REMOVED ROUND INDENTATION AND ITS ASSOCIATED DIMENSIONS. SECTION B-B: ADDED DIM. .316 AND SURFACE FINISH TO DIM. Ø.354.</p>	AR	11/18/00	BCT018282
C	ADDED SPHERE R 0.09 ROUND INDENT TO TOP SURFACE.	AR	07/03/01	BCT020023

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TOLERANCES AND DIMENSIONS ARE AS SHOWN UNLESS OTHERWISE SPECIFIED DIMENSIONS SPECIFIED ARE AFTER DEBITIVE FINISH.						TITLE	
.XX .004 .XXX .010 .XXXX .005 .XXXXX .0020				DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED MATERIAL: 6061-T6 ALUMINUM		BODY, HEX FILLER	
ANOLES $\pm 2"$ SURF. FINISH: 63 RMS				ORIGINATOR: A ROOMI DATE: 10/06/09		PART NO.: 777099-469	
SIZE: 2 SCALE: 1:1		ISO SCALE: 1:1 ISO UNIT: INCHES		DRAWN BY: S. DURKEE DATE: 10/06/09		REV: C SH: 1/1	