
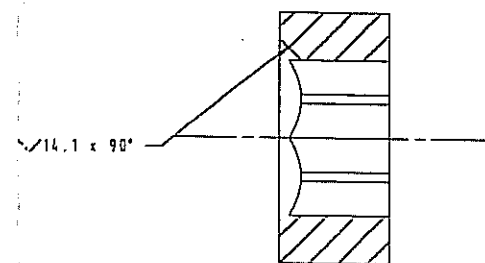
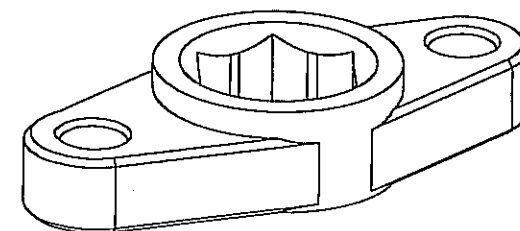


1. BREAK ALL SHARP EDGES AND CORNERS.
2.  INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.
3. PASSIVATE PER QQ-P-35.



SECTION B - B

3-14-12 402

B	Removed composite profile tolerance	LRN	9/02/11	0111
A	INITIAL RELEASE (replace 986301277)	LRN	9/30/10	0111
Rev. No.	Revision order No. and description of the revision	By	Date	ESD 1
Unless otherwise stated the following applies:		Surface treatment		
Finishing is as follows:		Material description		
Finishing after surface treatment		17-4PH SS, H1025, 20-406		
Surface roughness by R_a		From by		
0.2-0.4		Xpsnt		
0.2		Grind by		
1		Legg		
Date		Date		
20051008		4:1		
No Angle Inspection		NIST Surface Scanner		
Calibrated mic. to 0.0001 inch		Calibrated. Surface 0.0001 inch		
ak		CartilanBCT		
Following tolerances are to 100 THOUS unless		Material		
Description		Drawing No.		Lot/Part No.
CAM, ILEX, INNER LOCK-ATREUS		1/1		B

TOL. 150 2768 -MK