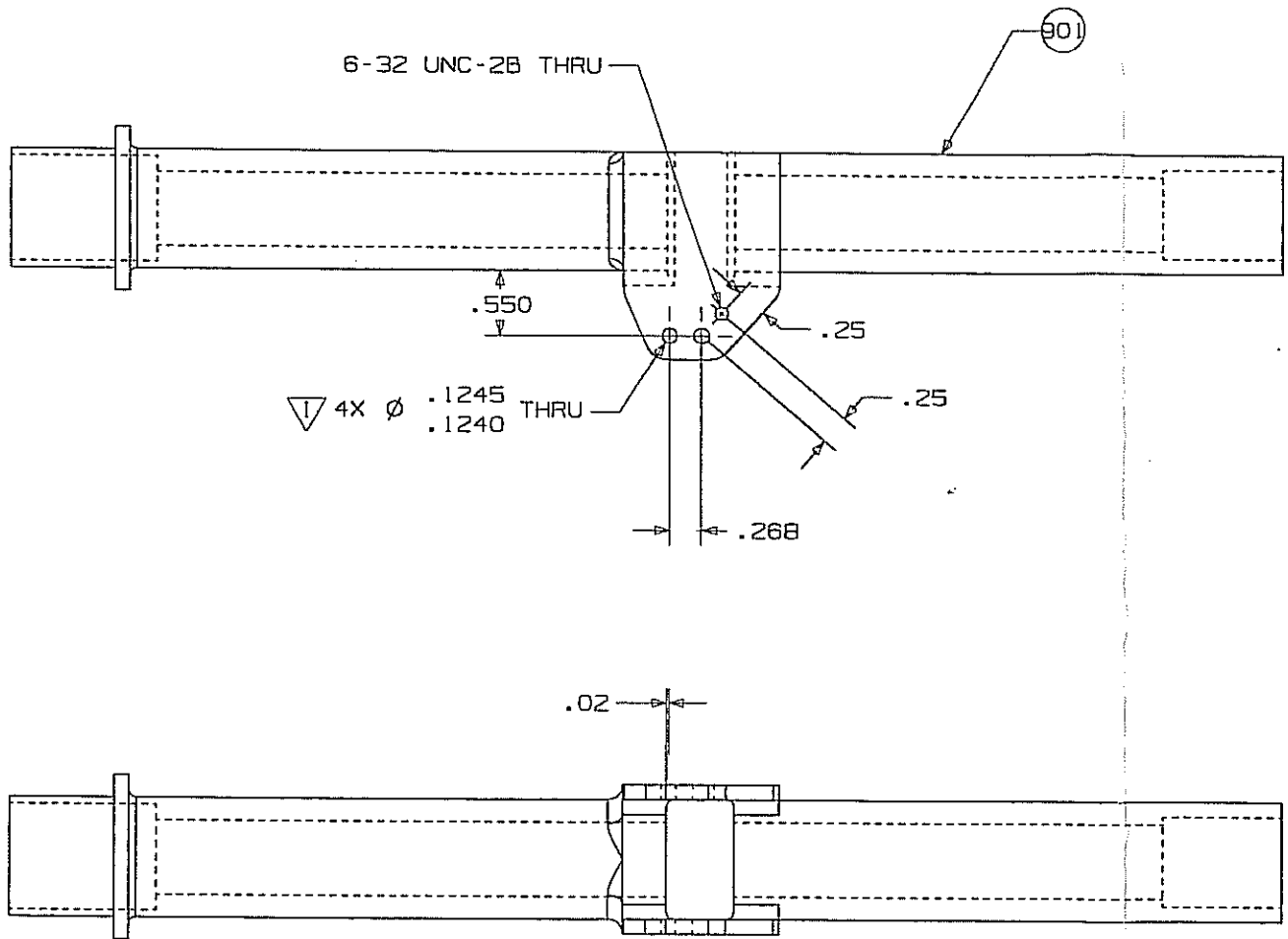
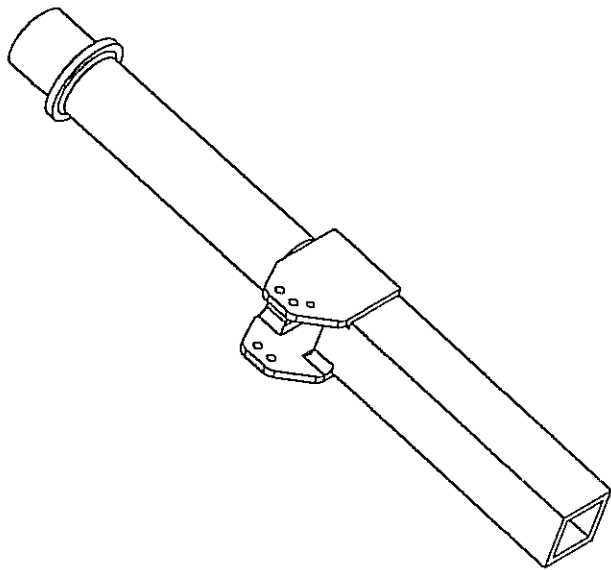


NOTES:



1. BREAK ALL SHARP EDGES AND CORNERS R.005-.015 (OR X 45°).
2. ▽ INDICATES KEY FEATURES TO BE VERIFIED AT INCOMING INSPECTION.



REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	CH	5/18/87	BCT 002200
B	ADDED 6-32 TAPPED HOLE	JB	1/31/02	BCT 010058



7-30-09 408

901	I	EA	777096-641	CASTING, LOCK HSG, IV POLE
ITEM NO.	QTY	U/M	PART NO.	DESCRIPTION
BILL OF MATERIAL				
TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.			THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF CaridianBCT INC. AND SHALL NOT BE REPRODUCED, COPIED, OR USED FOR MANUFACTURE OR SALE OF APPARATUS WITHOUT WRITTEN PERMISSION OF CaridianBCT INC.	
.X± 0.1		ANGLES		 10011 Collina Avenue Lakewood, Colorado 80215-4440 USA
.XX± 0.01		± 2°		
.XXX± 0.005		SURF. FINISH		
.XXXX± 0.0020		63 RMS		
ORIGINATOR		DATE		TITLE
C HAKE		3/1/97		
DRAWN		DATE		PART NO.
C HAKE		3/1/97		
SIZE	SCALE	DO NOT SCALE	THIRD ANGLE PROJECTION	REV
C 1:1	1:1	DO NOT SCALE		1/1
MACHINED, LOCK HSG, IV POLE				

UG DWG

△ MATERIAL: ALUMINUM ALLOY A 356-T6

2. IN ALL AREAS:
SURFACE FINISH TO BE 125 OR BETTER AS SPECIFICALLY NOTED. CASTING
TO BE FREE OF FLASH AND BURRS. LOCATION OF PARTING LINE IS OPTIONAL
EXCEPT AS REQUIRED FOR IMPORTNAT TOLERANCES. ALLOWABLE PARTING LINE
MISMATCH IS .020.

WELD REPAIR:
COSMETIC WELD RESTORATION IS PERMITTED IN ACCORDANCE WITH
MIL-STD-2219 OR MIL-W-8604. STRUCTURAL FEATURES AND COSMETICALLY
IMPORTANT AREAS INDICATED BY LEADERS MUST BE FREE OF WELD.



3. FILLET RADII .060 TO .120. CORNER (OUTSIDE) RADII .05 MAX.

4. ▽ INDICATES KEY FEATURES TO BE VERIFIED AT INCOMING INSPECTION.

[illegible]

DETAIL VIEW A
2 PLACES

UG DWG

THESE DIMENSIONS AND SPECIFICATIONS ARE THE PROPERTY OF CARDIANBCT, INC. AND SHALL NOT BE REPRODUCED, IN WHOLE OR IN PART, WITHOUT THE WRITTEN PERMISSION OF CARDIANBCT, INC.				 10811 Collins Avenue Lakewood, Colorado 80225-6446 USA	
TOLERANCES AND FINISHES UNLESS OTHERWISE SPECIFIED AFTER ADDITIVE FINISH		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		TITLE	
.XX 0,1 .XX 0,02 .XXX 0,010 .XXXX 0,0050		HOLES ± 2  SURF. FINISH 125 RMS		CASTING, LOCK HOUSING, IV POLE	
ORIGINATOR C HAKE		DATE 3/1/07		PART NO.	
DRAWN C HAKE		DATE 3/1/07		777096-641 C 1/1	