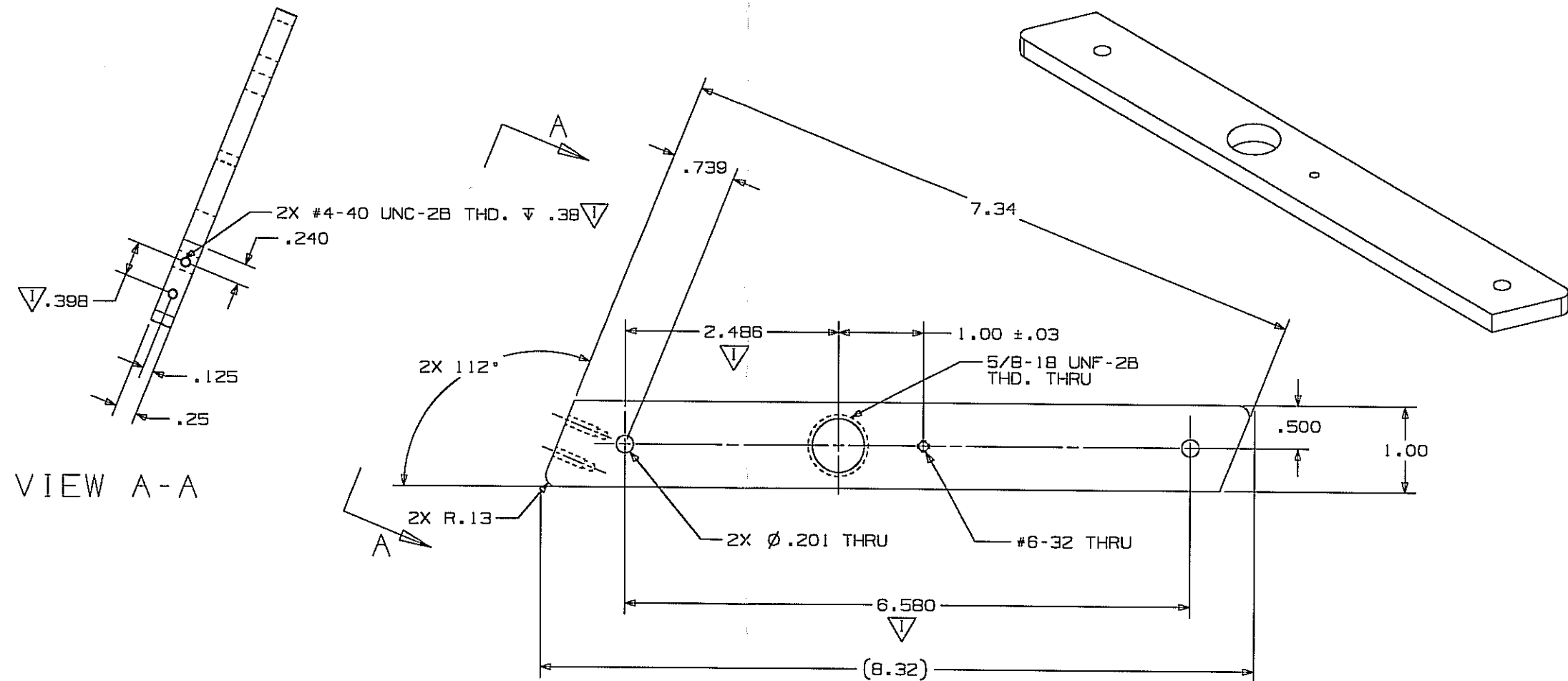




1. BREAK ALL SHARP EDGES & CORNERS .005-.015 R (OR X 45°).
2. ▽ INDICATES KEY DIMENSION TO BE CHECKED AT INCOMING Q.C.
3. APPLY CHROMATE CONVERSION COATING PER MIL-DTL-5541F, TYPE II (ROHS COMPLIANT, NON-HEXAVALENT), CLASS 3. CERTIFICATE OF COMPLIANCE TO BE PROVIDED.

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	CH	3/12/97	BCT 001917
B	.500 WAS .50, .240 WAS .24	CH	8/12/97	BCT 002765
C	ADDED #6-32 HOLE; CLASS 3 WAS 1A	LB	2/25/97	BCT 002847
D	REVISED NOTE 3	EK	8/08/11	BCT 031039



12-11-11 408

UG DWG

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TOLERANCES AND SYMBOLS PER ANSI Y14.5-1994 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		TITLE  <div style="text-align: center; font-size: 2em;">TIE BAR LINEAR ACTUATOR</div>	
ANGLES $\pm 2^\circ$		MATERIAL  <div style="text-align: center; font-size: 1.5em;">6061-T6 ALUMINUM</div>			
SURF. FINISH  <div style="text-align: center; font-size: 1.5em;">63 RMS</div>		ORIGINATOR C HAKE			
SIZE <div style="font-size: 1.5em;">C 1 1/2</div>		SCALE <div style="font-size: 1.5em;">1:1</div>		DATE 8/30/08	
DO NOT SCALE DIMS		THIS IS A PRELIMINARY DRAWING		PART NO. <div style="font-size: 1.5em;">777096-141</div>	
		DRAWN C HAKE		REV 1/1	
				SHT 1/1	