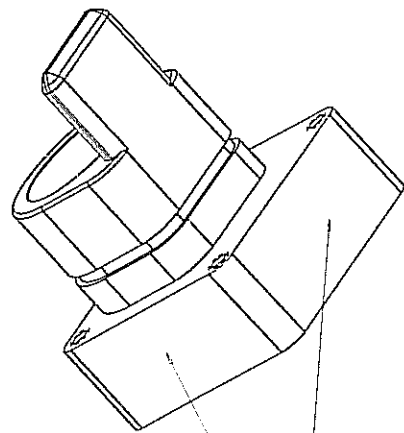
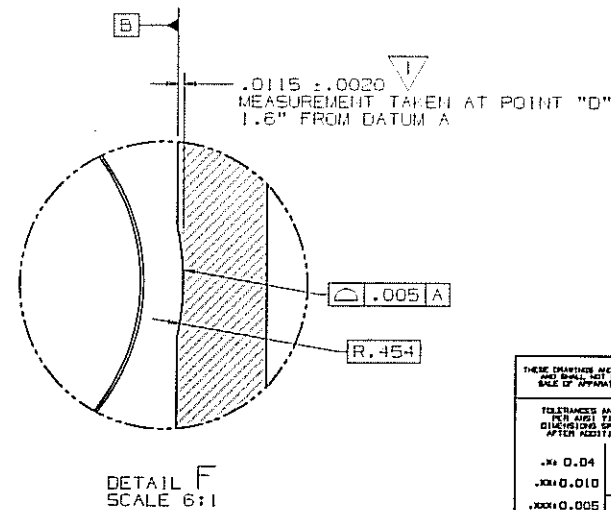
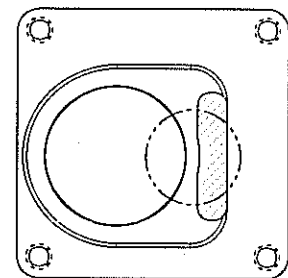
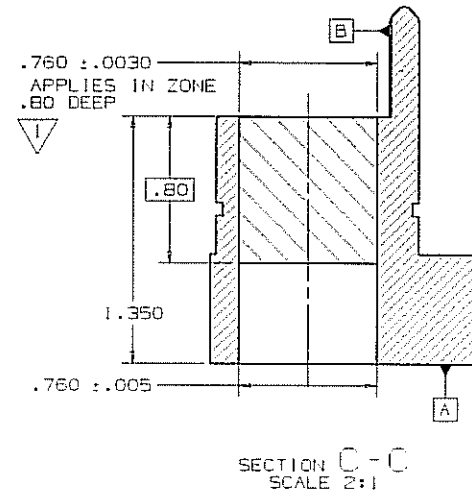
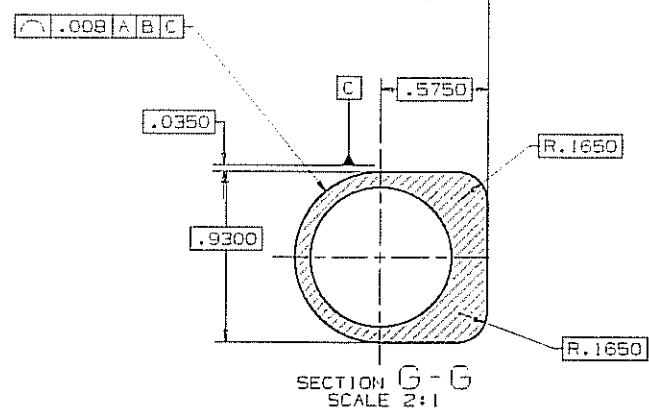
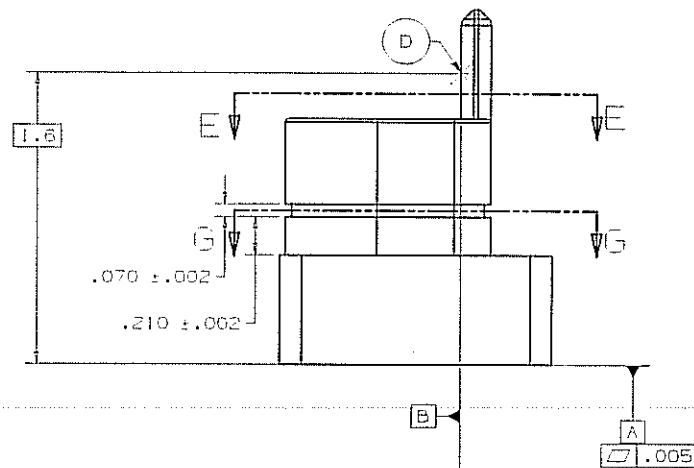
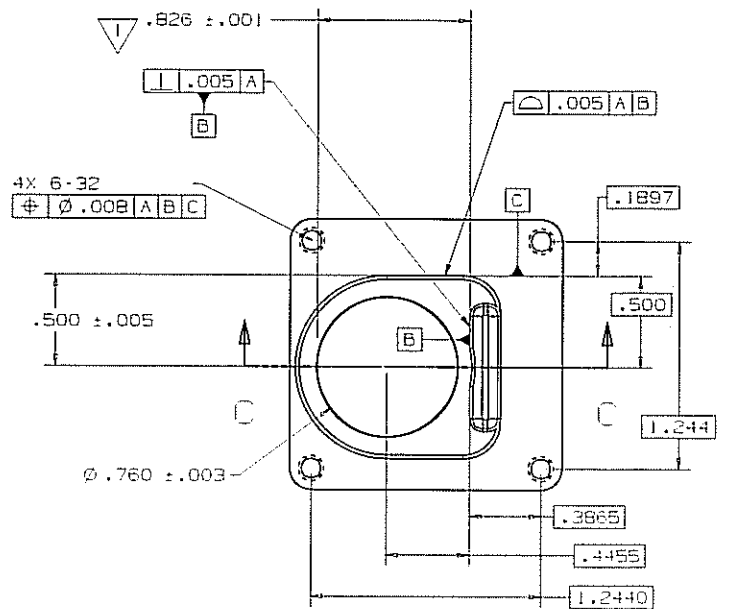
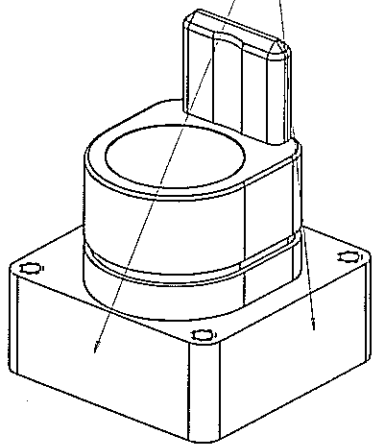


NOTES

- BREAK ALL SHARP EDGES AND CORNERS.
- GENERAL SPECIFICATIONS FOR ANODIZED PART:
 - COLOR: BLACK, TYPE II, PER MIL-A-8625C. THICKNESS SHALL BE FROM .0003" TO .0010"
 - PURPOSE OF COATING: CORROSION RESISTANT.
 - SEALANT: NICKEL ACETATE
 - RACK ONLY WHERE SHOWN (SEE DWG).
 - MASK 4 TAPPED HOLES
NOTE: GAUGES TO BE USED AFTER COATING, WHETHER MASKED OR NOT.
- INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.
- REFER TO 3-D MODEL FOR ALL UNSPECIFIED DIMENSIONS
- A PROFILE TOLERANCE OF .010 FROM PERFECT GEOMETRY APPLIES TO ALL UN-TOLERANCED SURFACES.



RACKING POINTS ALLOWABLE ON THESE SURFACES



REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	PURCHASED AS A REV. "A"	JD	02/20/10	
B	INITIAL ECO RELEASE	MTS	03/30/10	BCT027458
C	TOLERANCE CHANGED ON .115 DIM LOCATION OF MEASUREMENT POINT SPECIFIED	JD	06/24/10	BCT028091

TOLERANCES AND FINISHES UNLESS OTHERWISE SPECIFIED DIMENSIONS SPECIFIED ARE AFTER NEGATIVE FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		MATERIAL ALUM 6061-T6		ORIGINATOR JON 0000		DATE 01/25/10		PART NO 004100-308		REV C		PRT / I 1 / 1	
SIZE	SCALE	DO NOT SCALE	UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED
1/2"	2/1"	1/2"	2/1"	1/2"	2/1"	1/2"	2/1"	1/2"	2/1"	1/2"	2/1"	1/2"	2/1"	1/2"	2/1"

7-22-10 408

UNIGRAPHICS