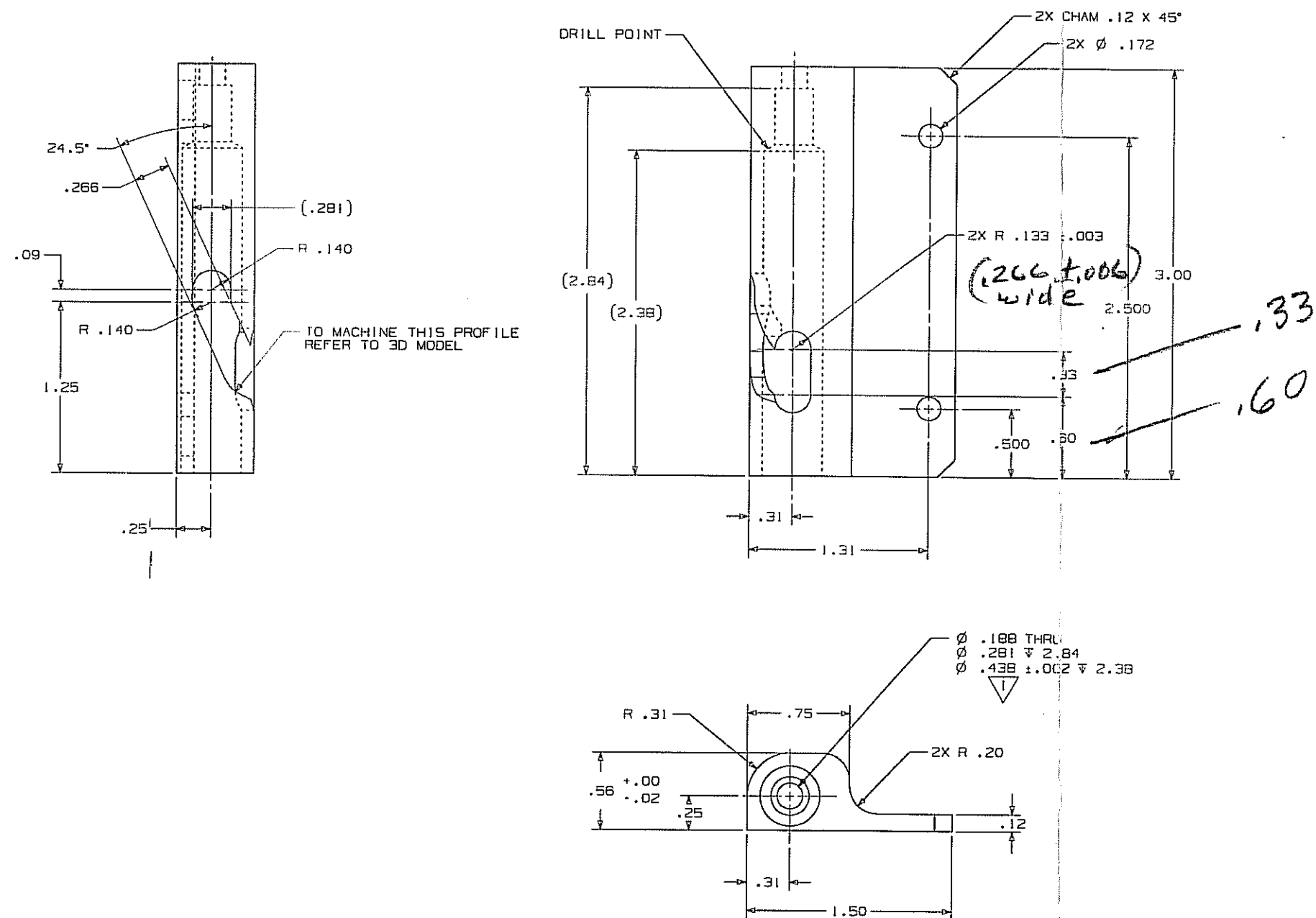


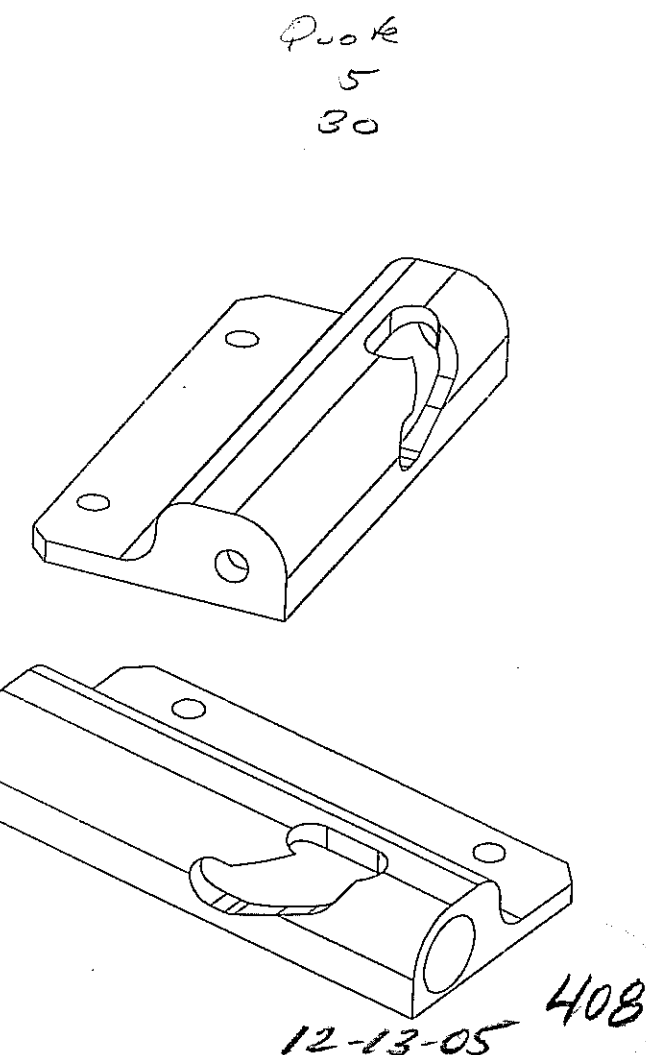
NOTES

1. BREAK ALL SHARP EDGES AND CORNERS.
2.  INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.



REV	NAVIGANT REVISION DESCRIPTION (FOR HISTORICAL REFERENCE ONLY)	BY	DATE	CCF #
A	INITIAL RELEASE	KMK	02/07/05	011405KW
B	TRANSFERRED TO BCT DOCUMENTATION CONTROL SYSTEM	KW	10/20/05	02205KW

REV	GAMBRO BCT REVISION DESCRIPTION	BY	DATE	ECO #
B	TRANSFERRED FROM NAVIGANT DOCUMENTATION CONTROL SYSTEM	MTS	10/20/05	BCT 015878



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TOLERANCES AND FINISHES UNLESS OTHERWISE SPECIFIED: DIMENSIONS SPECIFIED ARE UNLESS OTHERWISE SPECIFIED: Holes: ±.004 Surf. Finish: 63 RMS		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
MATERIAL: DELRIN AF		TITLE: HOUSING, PLUNGER	
ORIGINATOR: K. KLIMEK		DATE: 12/13/05	
SIZE: D2		PART NO.: 777073-101	
SCALE: 1:1		REV: B	
UNIGRAPHICS		SHEET 1 OF 1	