
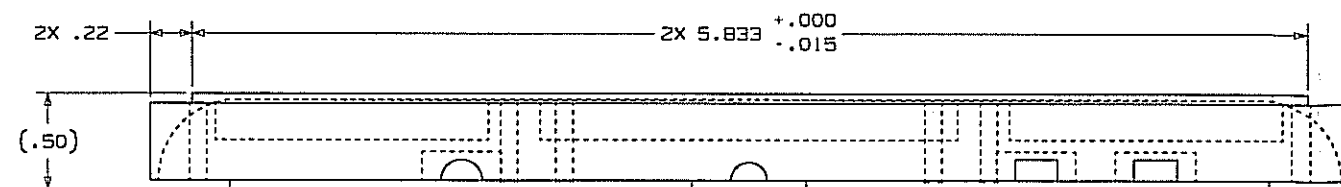
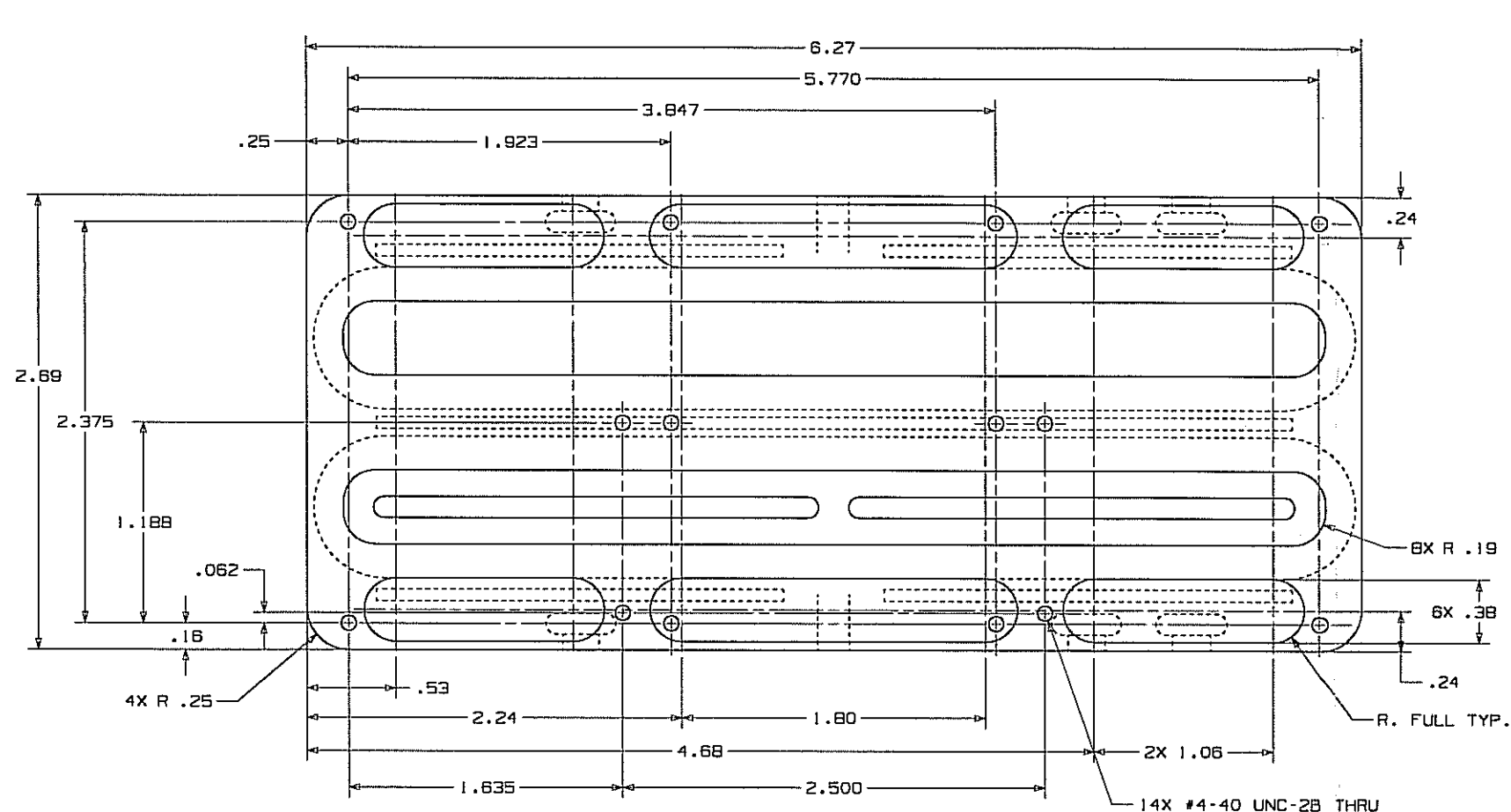


# NOTES

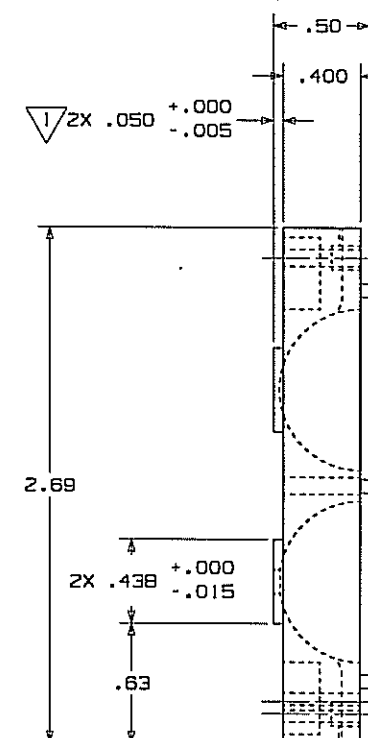
1. BREAK ALL SHARP EDGES AND CORNERS.
2. AFTER MACHINING & DEBURRING, PART TO BE CLEANED & DRY FREE FROM CUTTING FLUIDS.
3.  INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.
4. PART SURFACE FINISH AS NOTED IN TITLEBLOCK UNLESS OTHERWISE SPECIFIED.
5. COATING: NONE

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE, SIMILAR TO 777073-646 MAT'L ALUM. WAS TEFLON; ADDED 6X .38 SLOTS .19 DP; 14X #4-40 WAS $\varnothing .100 \pm .003$	KMK	04/11/08	BCT022121




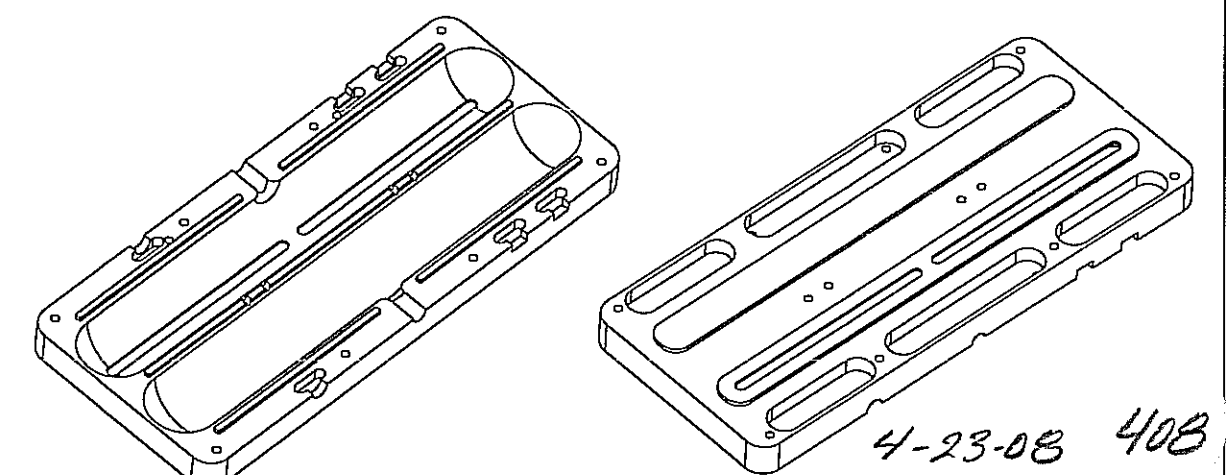
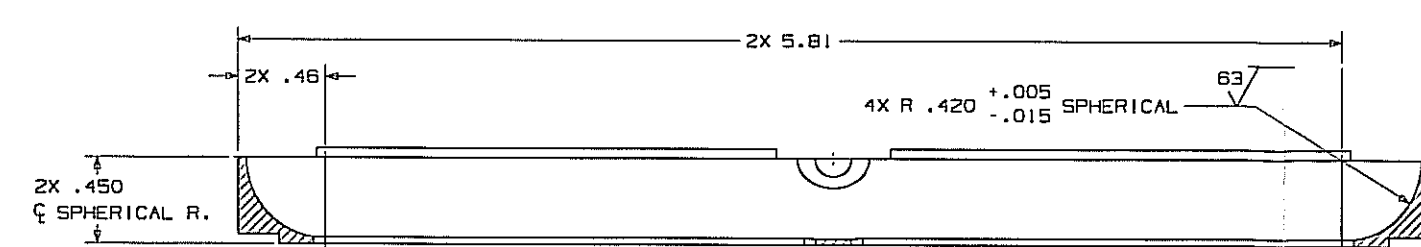
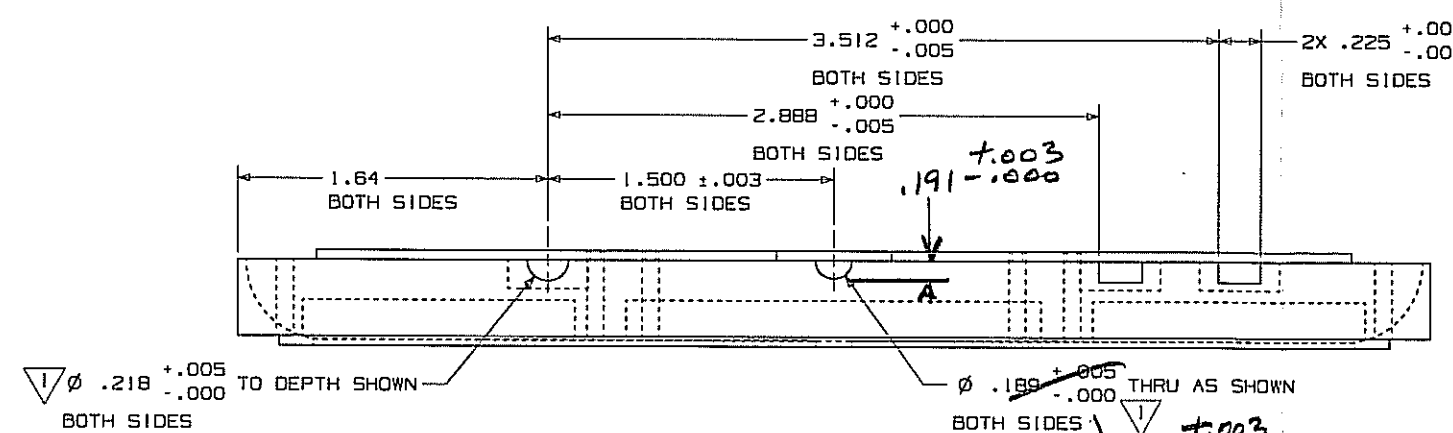
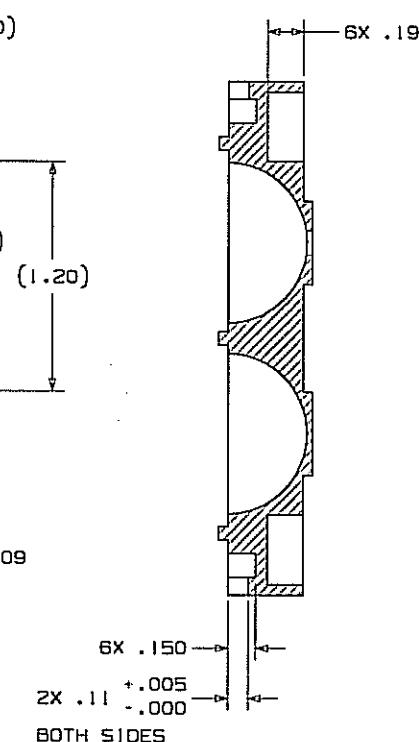
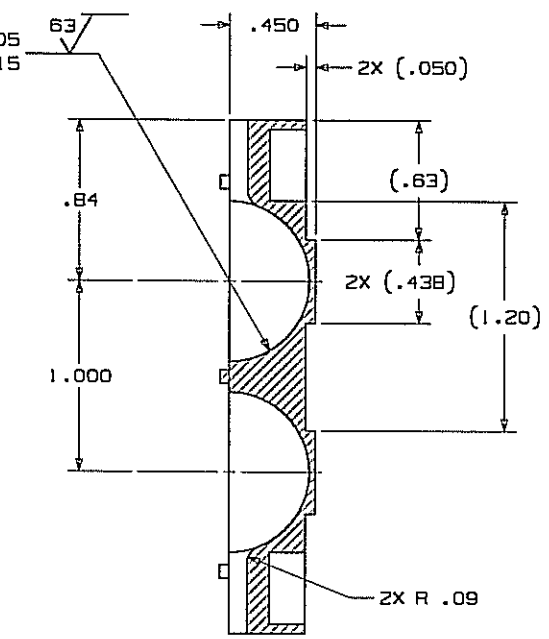
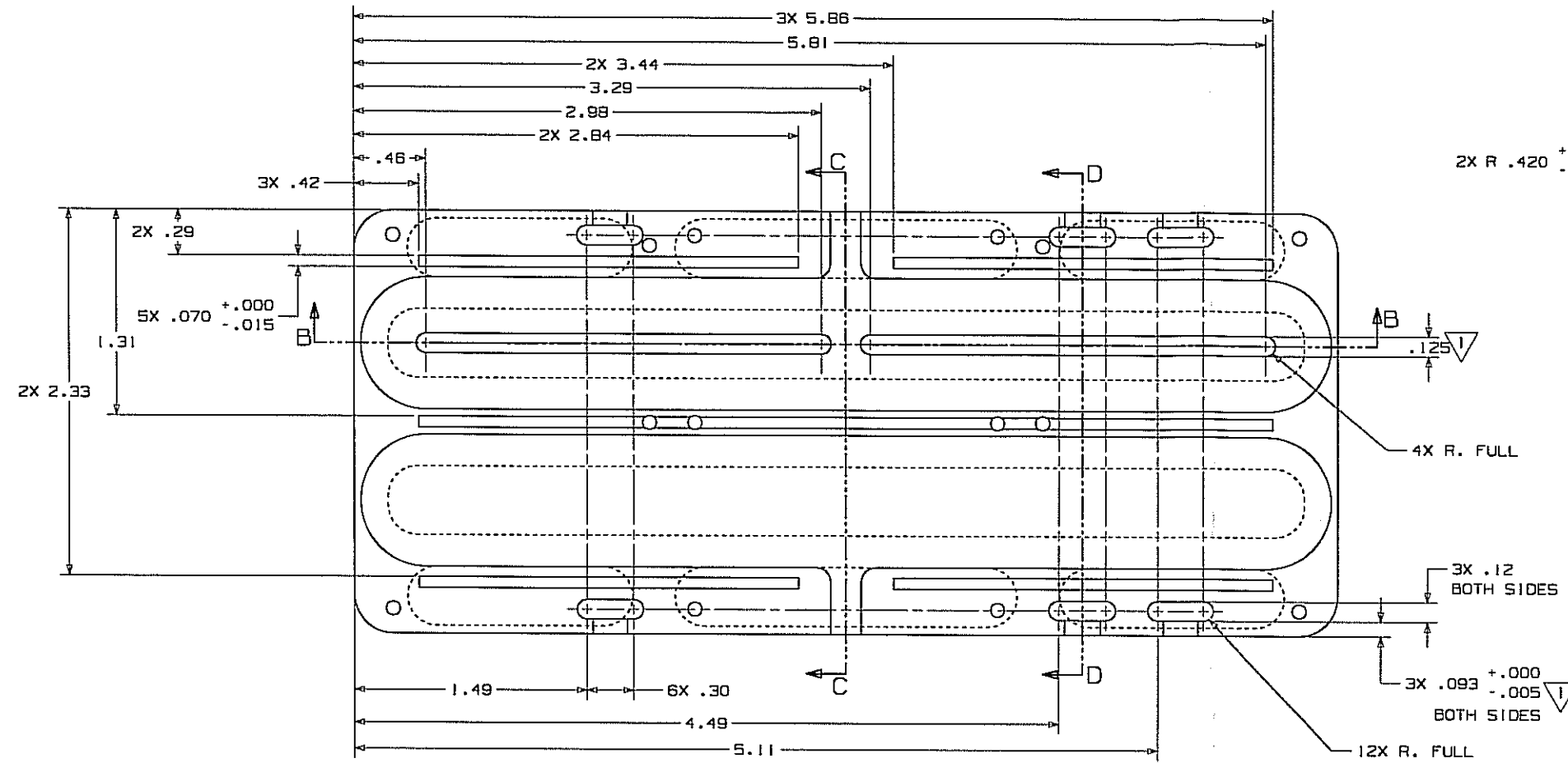
A


A SEE SHT. 2



4-23-08 408

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<small>TOLERANCES AND SYMBOLS FOR POSITIVE DIMENSIONS SPECIFIED ARE AFTER FINISH</small>				<small>DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED</small>			
<small>± .004</small> <small>± .010</small> <small>± .005</small> <small>± .0020</small>		<small>HOLES</small> <small>± .005</small> <small>SURF. FINISH</small> <small>125RMS</small>		<small>MATERIAL</small> 6061-T6 ALUM.		<small>TITLE</small> INTEGRATING CHAMBER, MALE, RADIOMETER	
<small>SIZE</small> D2:1		<small>SCALE</small> 1:1		<small>DATE</small> 04/27/08		<small>REV</small> A	
<small>UNIGRAPHICS</small>		<small>GRAPH</small> K. KLIMEK		<small>PART NO.</small> 777073-641		<small>SHT. OF</small> 1/2	



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TOLERANCES AND SURF. FINISH PER ANSI Y14.3M-1995 DIMENSIONS UNLESS SPECIFIED ARE IN INCHES UNLESS OTHERWISE SPECIFIED				DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		TITLE			
.XX ± 0.04 ANGLES				MATERIAL		INTEGRATING CHAMBER, MALE, RADIOMETER			
.XX ± 0.010 ± 1°									
.XXX ± 0.005 SURF. FINISH									
.XXX ± 0.0020									
ORIGINATOR		DATE		PART NO.		REV		SHT OF	
DRA. K. KLINEK		04/27/08		777073-641		A		2/2	

4-23-08 408