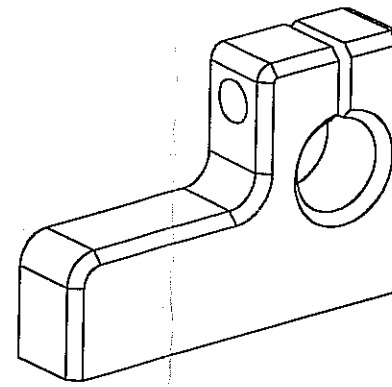


1. BREAK ALL SHARP EDGES AND CORNERS.

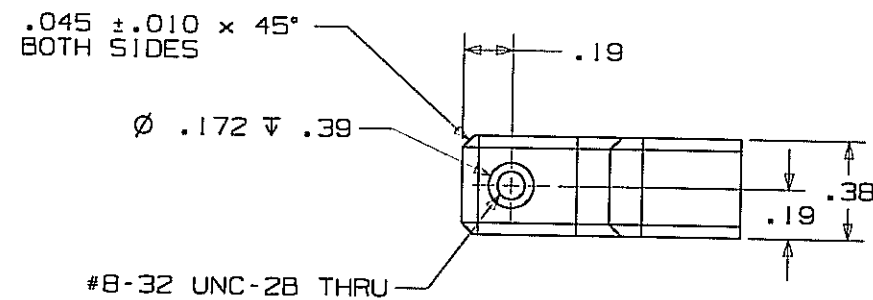
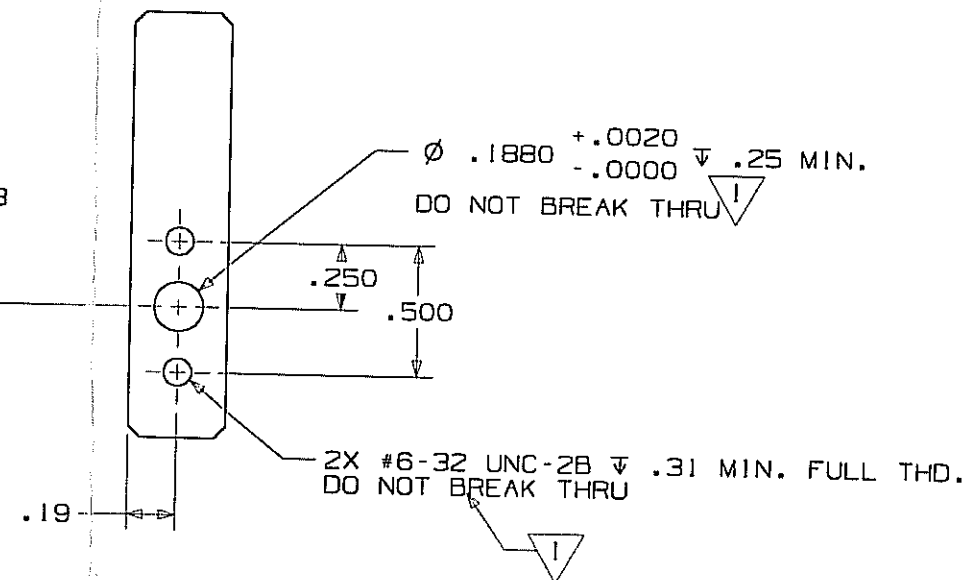
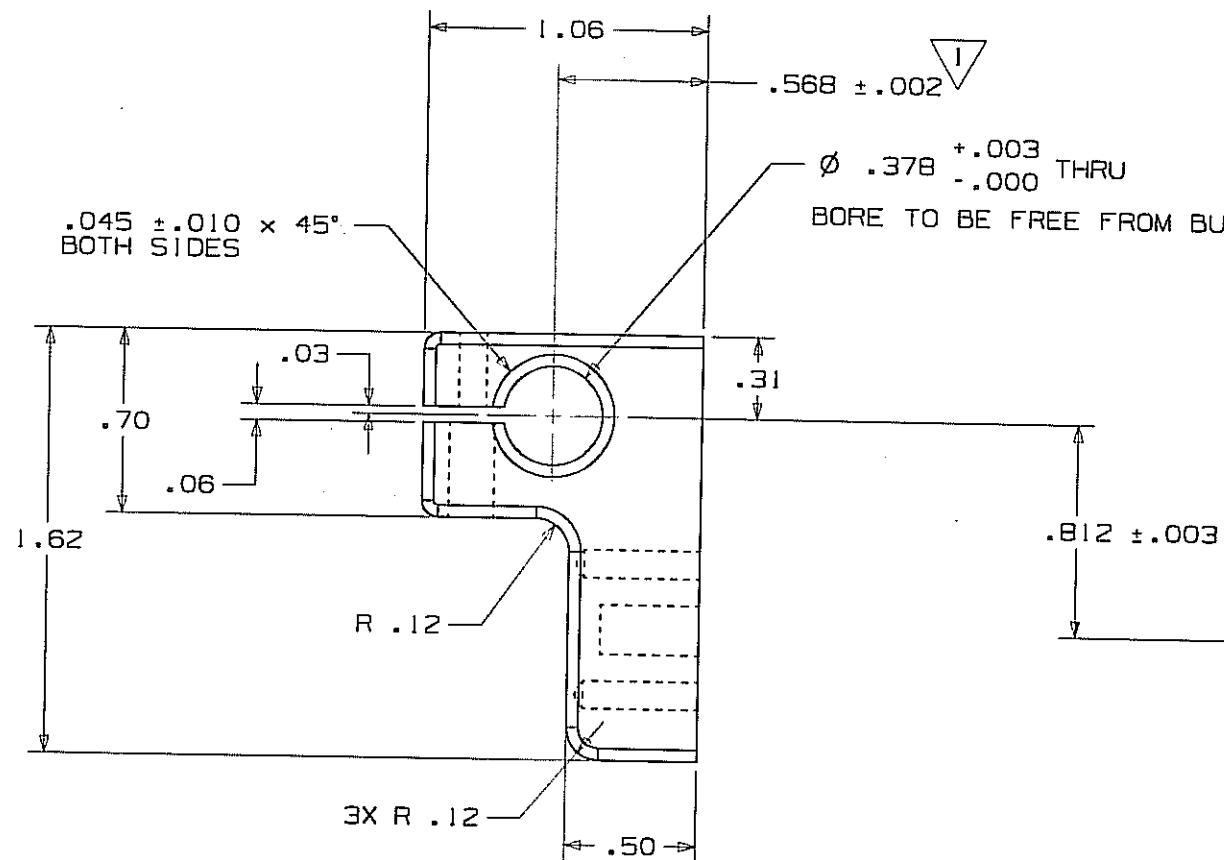
2. FINISH: USE CHROMATE CONVERSION, YELLOW PER MIL-C-5541.

3.  INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.





REV	NAVIGANT REVISION DESCRIPTION (FOR HISTORICAL REFERENCE ONLY)	BY	DATE	CCF #
1	ORIGINAL RELEASE	KMK	01/02/04	122603FC
2	PART WAS .50 THK, Ø.378 WAS Ø.253, ADDED NOTE #4, PART CHANGED FOR R4.2	KMK	08/06/04	080304LG
A	ADDED .045 LEAD-IN CHAMFER TO Ø.378 HOLE, MOVED TO ALPHA REV	KMK	12/18/04	120104KW
B	FINISH WAS ELECTROLESS NICKEL; DELETED MASKING NOTE	JZ	04/15/05	030305KW
C	TRANSFERRED TO BCT DOCUMENTATION CONTROL SYSTEM	KW	10/20/05	02205KW

REV	GAMBRO BCT REVISION DESCRIPTION	BY	DATE	ECO #
C	TRANSFERRED FROM NAVIGANT DOCUMENTATION CONTROL SYSTEM	MTS	10/28/05	BCT 015878



UNIGRAPHICS

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TOLERANCES AND SYMBOLOGY PER ANSI Y14.5M-1992 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.					DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED				
.X± 0.10 .XX± 0.01 .XXX± 0.005 .XXXX± 0.0020					ANGLES ± 2° SURF. FINISH 63RMS				
MATERIAL					8061-T6 ALUMINUM				
ORIGINATOR					DATE				
DRAWN					DATE 07/03/03				
SIZE SCALE DO NOT SCALE DRG C 2:1					PART NO. 777073-102				
					REV SHT OF C 1/1				

Quote
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