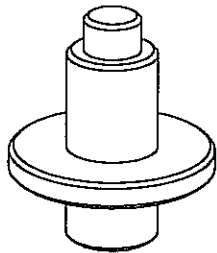
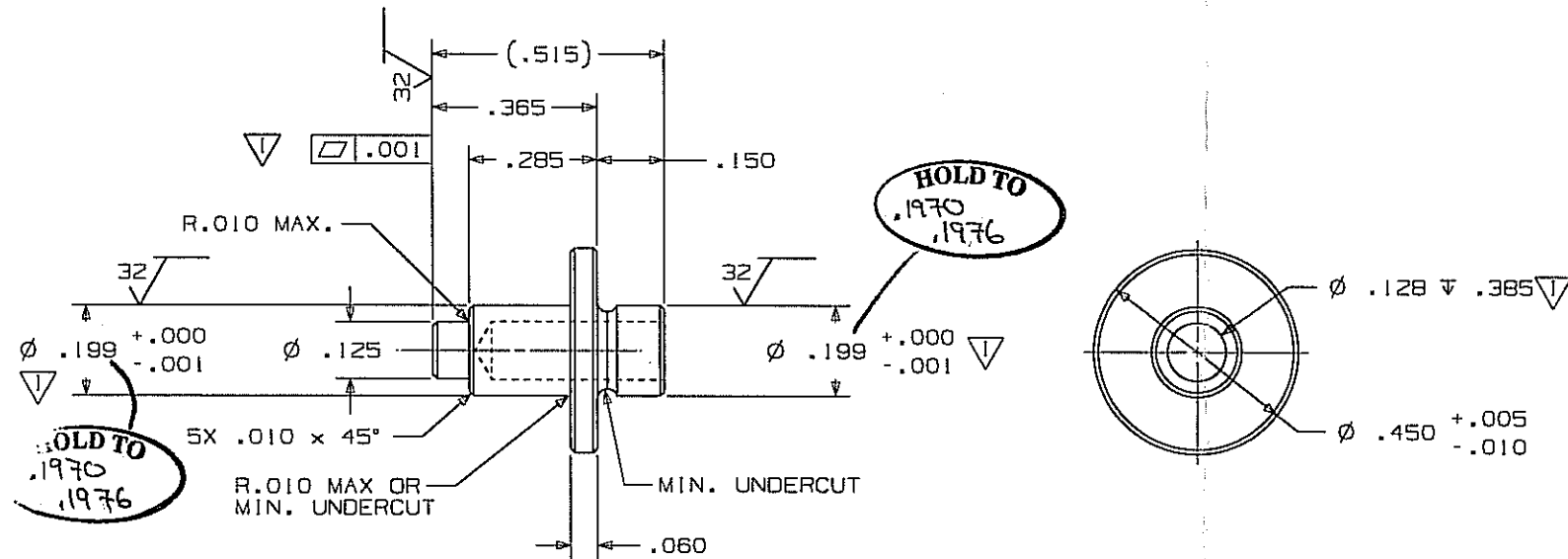


NOTES:

1. TUMBLE DEBURR, ALL EXTERNAL EDGES R .005-.010
2. ▽ INDICATES KEY DIMENSION TO BE CHECKED AT INCOMING O.C.
3. COAT WITH "NICOTEF" PROCESS .0005-.0007 THICKNESS. RUN WITH BEND TEST SAMPLE NIMET INDUSTRIES INC., 2424 N. FOUNDATION DRIVE, SOUTH BEND, IN 46628

*ok to bead blast so plating will adhere*

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	ORIGINAL RELEASE, REPLACES 777098-096	REM	2/18/02	BCT010369



ALLOW  
FOR PLATING  
**.0006** PER  
SURFACE

*7-18-09 - 408*

UG DWG.

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TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		CaridianBCT	
.Xx .0.1	ANGLES	MATERIAL		TITLE	
.XXx .0.01	± 2°	316 STAINLESS STEEL		SHAFT, RELEASE FILLER HEX HOLDER (316)	
.XXXx .0.005	SURF. FINISH	ORIGINATOR		DATE	
.XXXXx .0.0020	63 RMS	DATE		PART NO.	
SIZE	SCALE	DO NOT SCALE DWG	THIRD ANGLE PROJECTION	DRAWN	DATE
C	4:1			K. KLIMEK	5/13/98
777098-299				REV	SHT OF
				A	1/1