

NOTES:

- ◆ INDICATES FEATURES TO BE CHECKED AT INCOMING Q.C.
- BREAK AND DEBURR ALL SHARP EDGES R.015. MAX.
- △ RACKING PERMITTED ON NOTED FEATURES ONLY.

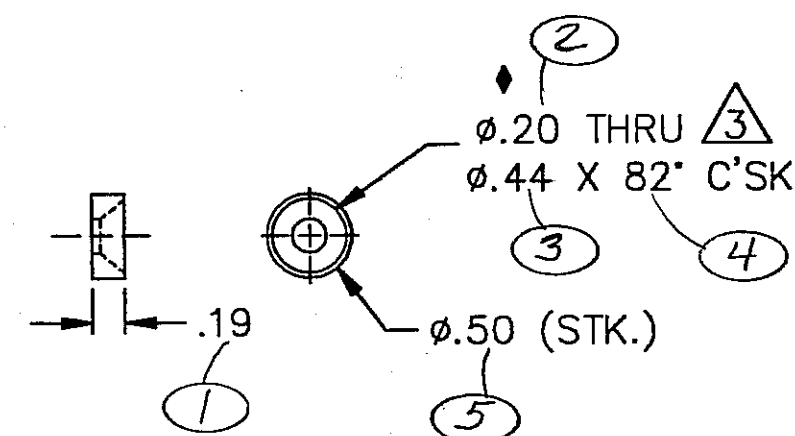
GENERAL SPECIFICATIONS FOR ANODIZED PART

- ANODIZE PER MIL-A-8625, TYPE II, CLASS 2, COLOR BLACK.
- ALL DIMENSIONS TO BE HELD TO TOLERANCE AFTER ANODIZATION.
- PERFORMANCE CHARACTERISTICS
 - PURPOSE OF COATING
 - ☒ DECORATIVE
 - ☒ CORROSION RESISTANCE
 - ☐ OTHER
 - SEALING (IF UNSPECIFIED, SEAL WITH WATER)
 - ☐ OTHER SEALANT REQUIRED. SPECIFY: NICKEL ACETATE
- PROCESS
 - RACKING POINTS (ANODIZER'S DISCRETION, UNLESS SPECIFIED)
 - ☒ RACK ONLY ON FEATURES INDICATED WITH NOTE △
 - MASKING OF HOLES AND/OR OTHER FEATURES
 - ☒ DO NOT MASK.
 - ☐ MASKING REQUIRED IN PLACE(S). SEE NOTE

NOTE: GAUGES TO BE USED AFTER COATING, WHETHER MASKED OR NOT.
- QC INSPECTION CRITERIA
 - ☒ SAMPLING PLAN ACCEPTABLE (AQL 1.5).

AUTOCAD DWG
 ORIG DISK: xxx-xxx
 FILE: 7067832.DWG

| REV | REVISION DESCRIPTION | BY | DATE | ECO # |
|-----|----------------------|-----|---------|-------|
| A | ORIGINAL RELEASE | VLF | 7/21/94 | 58791 |



AUTOCAD GENERATED DRAWING

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| TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH. | | DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED | | TITLE STOP, SHELF | |
| .X±.1 .XX±.01 .XXX±.005 XXXX±N/A | ANGLES ± 2° SURF. FINISH 63 | MATERIAL ALUMINUM 6061-T6 | | PART NO. 777067-832 | |
| SIZE B | SCALE 1:1 | DO NOT SCALE DWG | THIRD ANGLE PROJECTION | ORIGINATOR J WALKER DATE 9/23/93 | REV A SH# 1/1 |
| DRAWN J PAYLOR DATE 3/19/92 | | | | 8-28-94 | |

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