
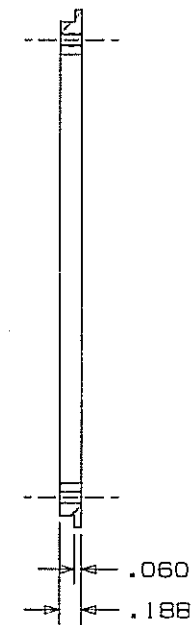
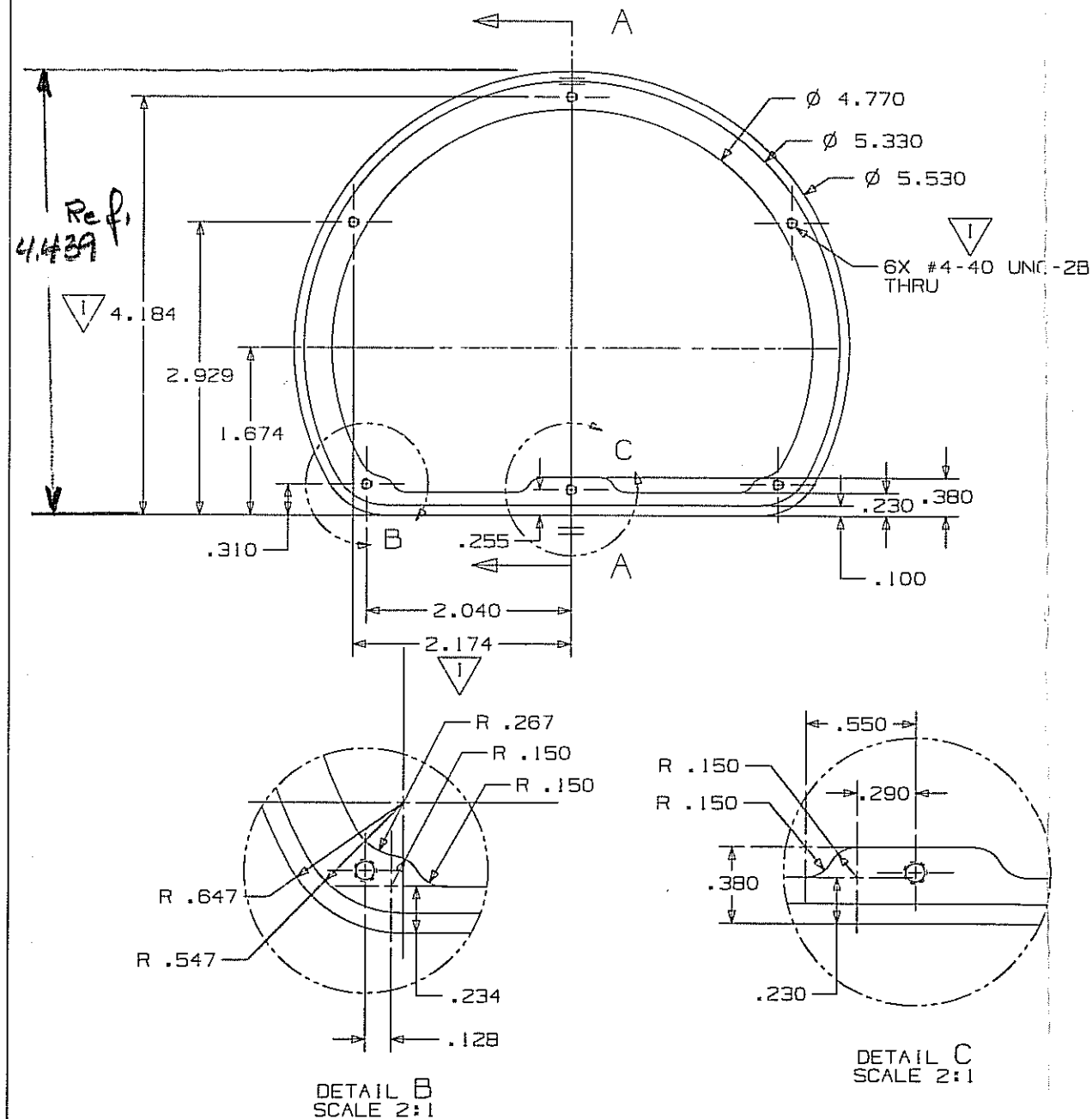


NOTES:

1.  INDICATES KEY FEATURE TO BE VERIFIED
2. GENERAL SPECIFICATIONS FOR ANODIZED PART:
 - A. COLOR: BLACK, TYPE III, PER MIL-A-8625F.
 - B. PURPOSE OF COATING: CORROSION RESISTANT.
 - C. CLASS 2
 - D. SEALANT: (IF UNSPECIFIED, SEAL W/WATER).
 - E. RACKING POINTS AT DISCRETION OF ANODIZER.
 - F. MASK THREADED HOLES IN 6 PLACES.



SECTION A - A

ALLOW
FOR PLATING
.001 PER
SURFACE

10-31-06 408

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<small>TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1992 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.</small> .X±0.04 .XX±0.020 .XXX±0.010 .XXXX±0.0020				<small>DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED</small> MATERIAL 6061-T6 ALUMINUM ORIGINATOR DATE			
<small>ANGLES</small> ± 1				<small>TITLE</small> VIEWPORT RETAINER, CAMERA			
<small>SURF. FINISH</small> 125 RMS				<small>PART NO.</small> 777094-464			
<small>SIZE SCALE DO NOT SCALE DRG</small> C 1 1 1				<small>DATE</small> 01/30/08			
<small>UNIGRAPHICS</small>				<small>REV</small> A 1/1			