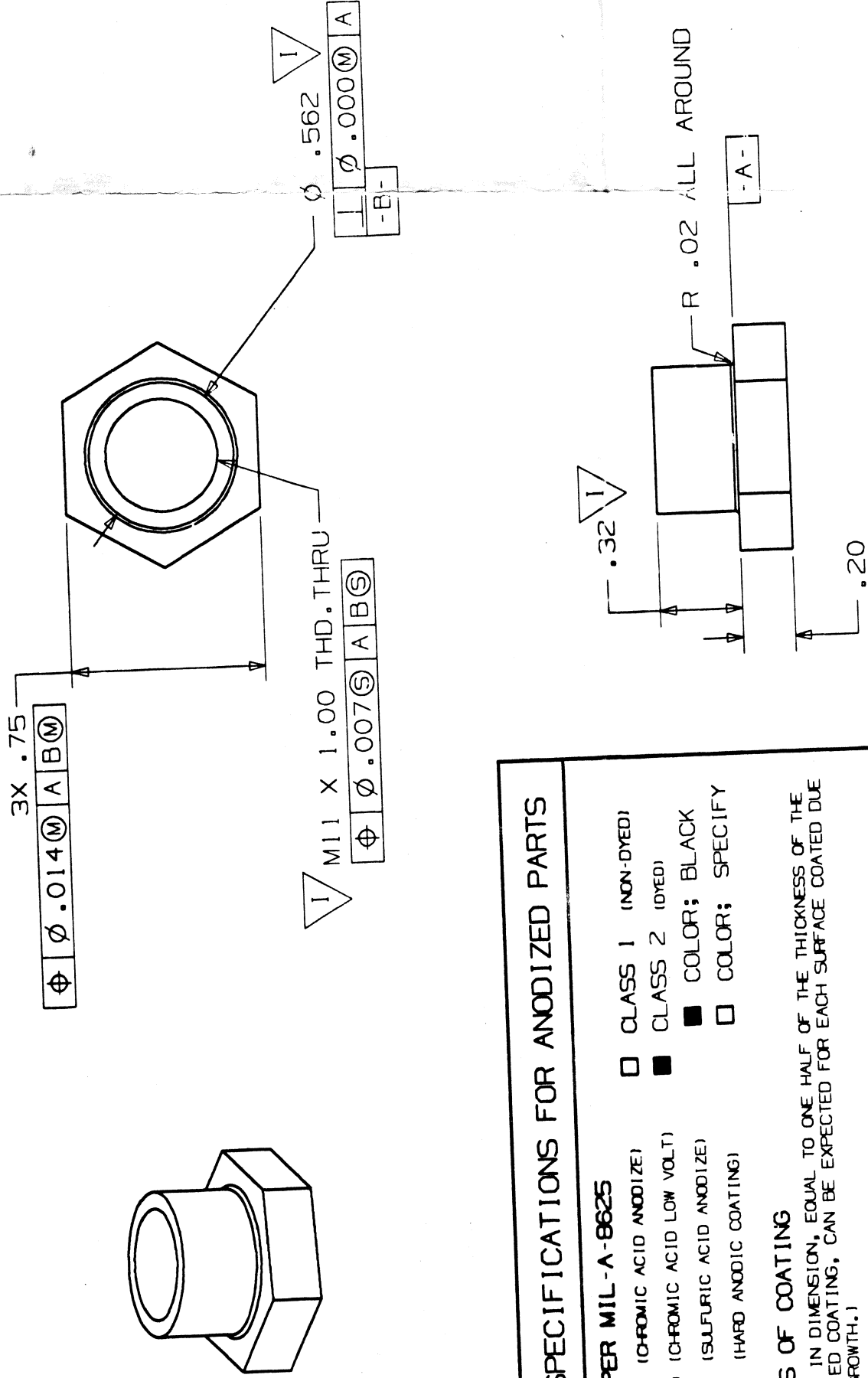


NOTES:

1. DEBURR ALL EDGES.
2. MASK THREADS BEFORE ANODIZING.
3. 1 INDICATES FEATURES TO BE CHECKED AT INCOMING Q.C.



GENERAL SPECIFICATIONS FOR ANODIZED PARTS

1. ANODIZE PER MIL-A-8625
 - ☐ TYPE I (CHROMIC ACID ANODIZE)
 - ☐ TYPE IB (CHROMIC ACID LOW VOLT)
 - ☐ TYPE II (SULFURIC ACID ANODIZE)
 - ☐ TYPE III (HARD ANODIC COATING)
 - ☐ CLASS 1 (NON-DYED)
 - ☐ CLASS 2 (DYED)
 - ☐ COLOR: BLACK
 - ☐ COLOR: SPECIFY
2. THICKNESS OF COATING

(AN INCREASE IN DIMENSION, EQUAL TO ONE HALF OF THE THICKNESS OF THE COATING, CAN BE EXPECTED FOR EACH SURFACE COATED DUE TO SURFACE GROWTH.)

 - ☐ TYPE III .002
 - ☐ TYPE II CLASS 2) .0003 TO .0009
 - ☐ TYPE II CLASS 1) .0001 TO .0007
 - ☐ SPECIFY OTHER
3. ALL DIMENSIONS TO BE HELD TO PRINT TOLERANCE AFTER ANODIZATION.
4. MASKING OF HOLE AND/OR OTHER FEATURES

IF UNSPECIFIED, ANY TAPPED OR NOT TAPPED HOLE 1/4 INCH OR LESS IN DIAMETER WILL BE FURNISHED FREE OF ANODIC COATING. IF UNSPECIFIED, ANY TAPPED OR NOT TAPPED HOLE OVER 1/4 INCH IN DIAMETER SHALL BE ANODIZED.

 - ☐ DO NOT MASK
 - ☐ MASKING REQUIRED IN 1 PLACE. SEE NOTE 2
5. RACKING POINTS

IF UNSPECIFIED, SIZE AND NUMBER OF CONTACT MARKS SHALL BE AT A MINIMUM CONSISTENT WITH GOOD PRACTICE. IF UNSPECIFIED, THE LOCATION OF CONTACT MARKS SHALL BE AT ANODIZERS DISCRETION (IN AREAS OF MINIMUM EXPOSURE).

 - ☐ RACK ONLY ON FEATURES INDICATED WITH NOTE 2
6. SEALING (IF UNSPECIFIED, SEAL WITH WATER)
 - ☐ NICKEL ACETATE
 - ☐ DO NOT SEAL (ONLY FOR TYPE III FOR MAXIMUM WEAR RESISTANCE)
 - ☐ OTHER SEALANT REQUIRED: SPECIFY

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	ORIGINAL RELEASE	*MA	9/15/83	62524
B	ADDED NOTE 3 AND INSPECTION SYMBOLS	sc	11/22/83	62602

CODE BCT CODE BCT, Inc. Blood Component Technology 1201 Oak Street Lakewood, Colorado 80215-1407 USA a gamma company		PART NO. 777067-636 REV B SHIP OF 1/1	
TITLE NUT: POWER CONN. SEAL SAFE UNIT.		DATE 5/20/83	
MATERIAL ALUMINIUM 6061-T6		ORIGINATOR M2	
DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		DATE 5/20/83	
TOLERANCES AND FINISHES DIMENSIONS SPECIFIED AFTER FINISHING SURF. FINISH .XX ± .01 .XXX ± .005 .XXXX ± .0000		SCALE C 2X	
DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		DATE 5/20/83	

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9-15-94