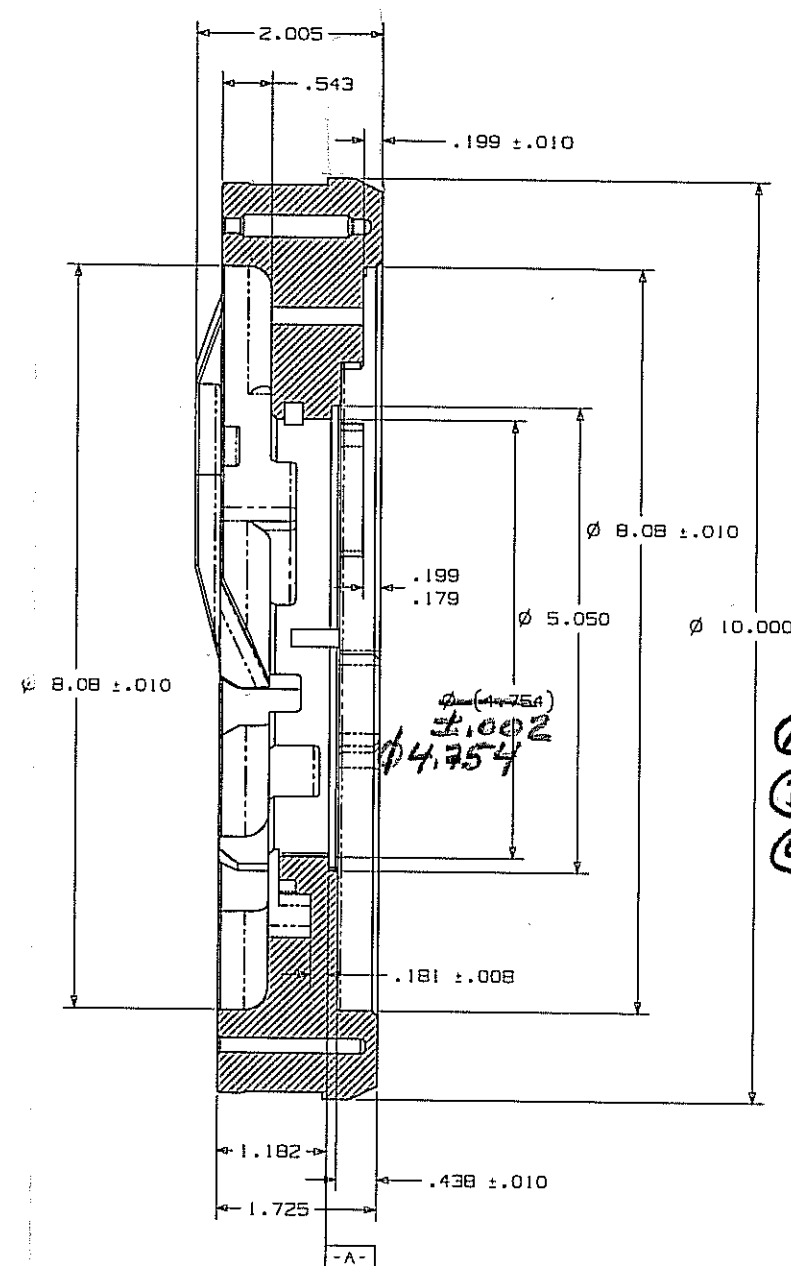
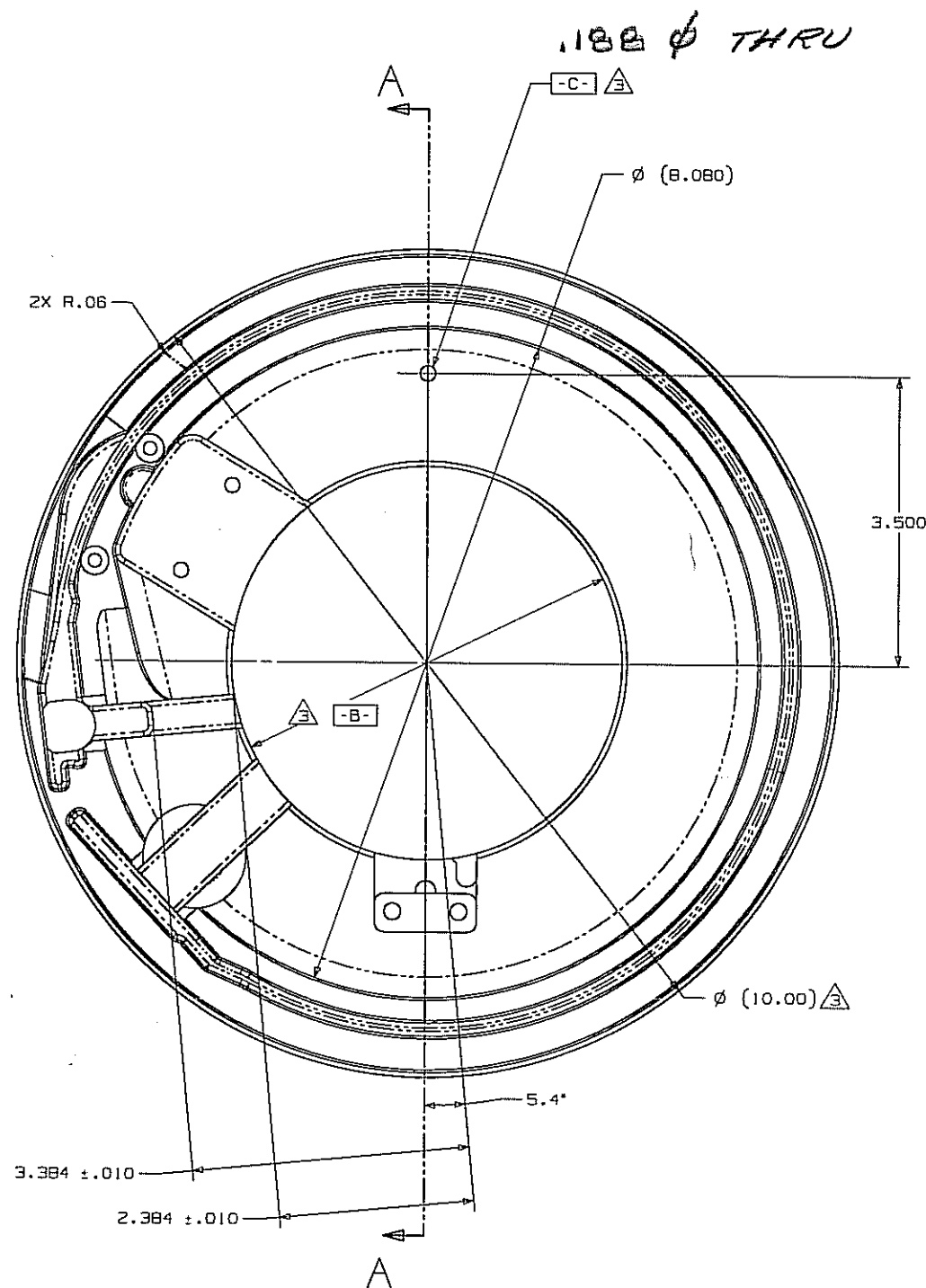


NOTES:

1. BREAK ALL SHARP EDGES AND CORNERS.
- THE UNDERCUT SHOULDERS MUST BE FREE OF BURRS RIDGES AND CHATTER MARKS.
- ESSENTIAL DIMENSIONS TO BE VERIFIED AT INCOMING Q.C. ARE SHOWN ON THE FILLER ASSEMBLY DRAWING TO WHICH THIS PART IS A COMPONENT.



SECTION A - A

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE; REPLACES 777098-156	CH	01/09/03	BCT010912
B	ADDED ANGULAR DIM FROM DATUM A (PAGE 11); ADDED ANG DIM FROM C/L; ADDED ANGULAR DIM FROM DATUM B; ADDED TOLERANCE CALLOUT TO 3.94 DIM (PAGE 21); REMOVED .543 & .438 DIMS; R1.13 WAS R1.127; ADDED TOLERANCE CALLOUT TO R1.127 DIM (PAGE 31); ADDED TOLERANCE CALLOUT TO .125 DIM (2X PAGE 41); .020 WAS .024 (DETAIL P1); .375 WAS .370; R.125 WAS R.120; .188 WAS .183 (2X1); 1.575 WAS 1.570 (DETAIL P1)	JB	01/10/03	BCT010958
C	.62 WAS .625 DETAIL M	REM	01/10/03	BCT011399
D	R .100 MIN. WAS R .200 SHT 5	REM	03/22/07	BCT011672

777098-152
Band SS. Filler

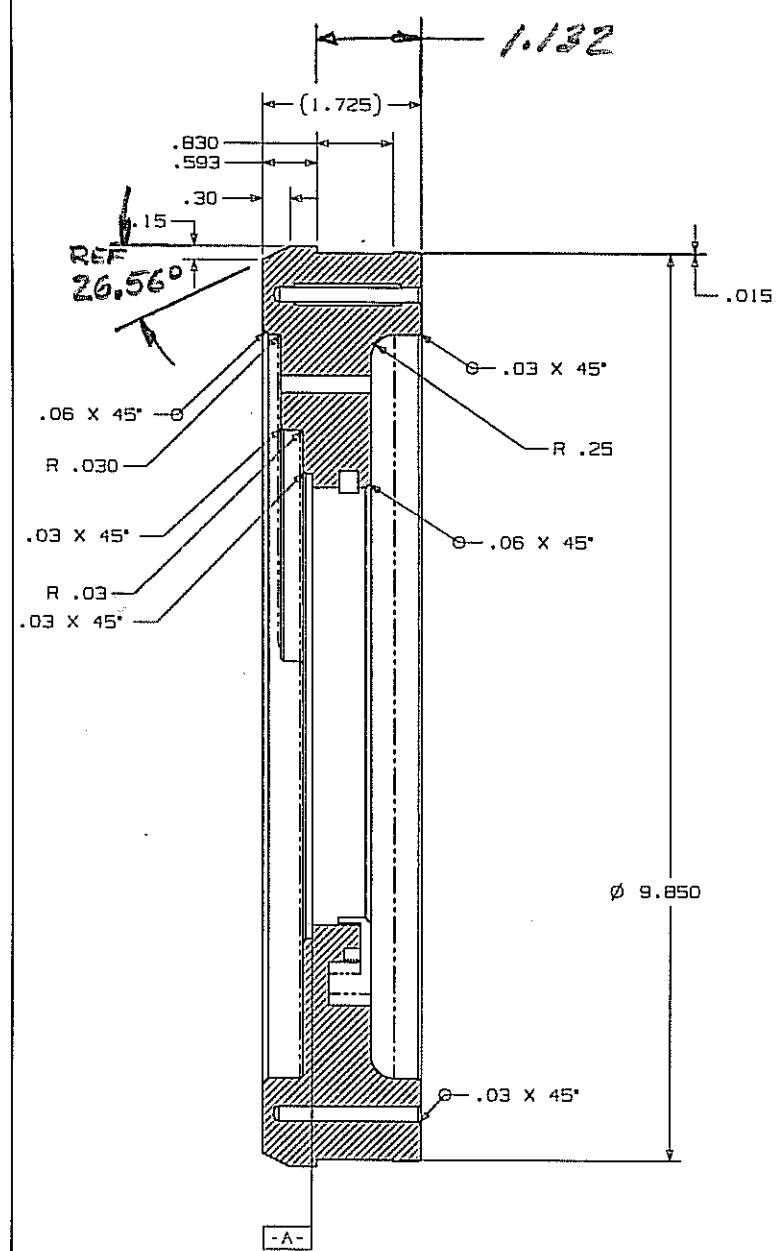
414097-002
RTV, Silicon Adhesive
777098-330-1
Filler Trima Basic

- COOL 777098-330-1 -15°F
- Heat 777098-152 -190°F
- Apply thin coating to RTV to 777098-152 & slide over 777098-330-1 chamfer side up, let set at Room Temp for 1-hr min. clean off excess RTV.

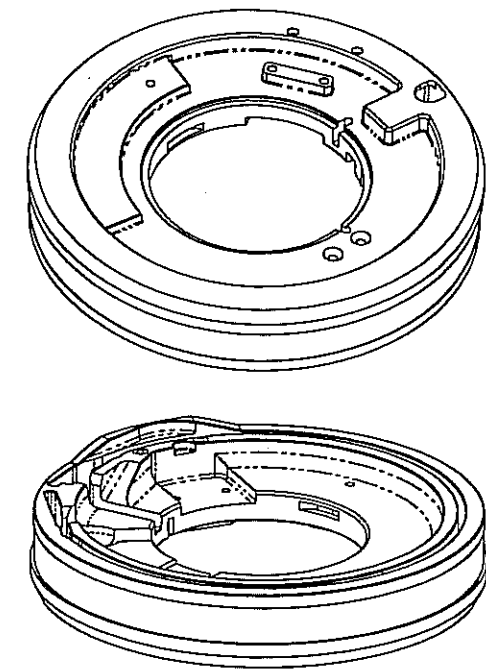
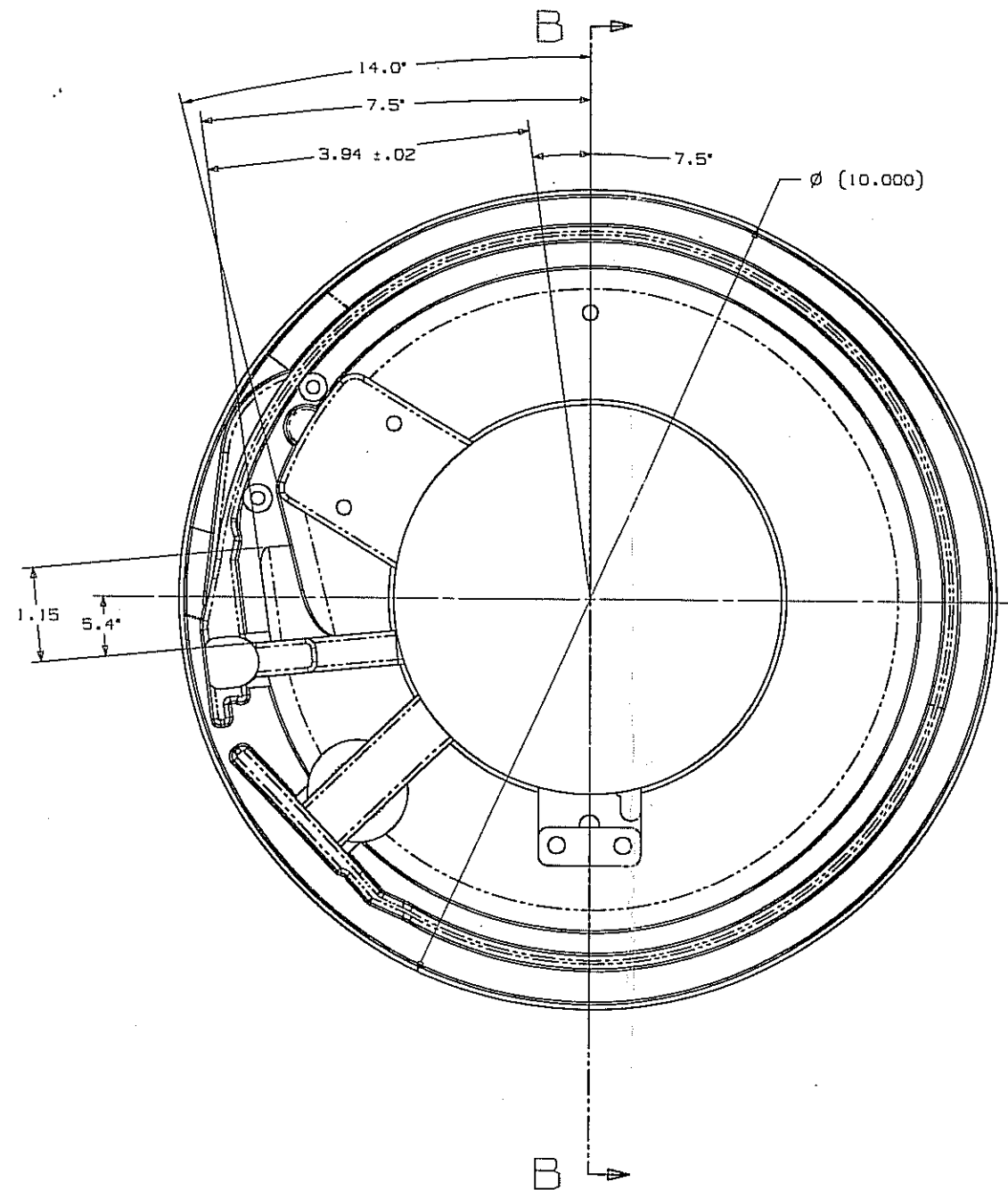
6-11-09 408

TOLERANCES AND FINISHES PER ASST. 112, 113, 114 DIMENSIONS SPECIFIED ARE AFTER ADHESIVE FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		MATERIAL ACETAL PER ASTM D4181, POM 211, COLOR NATURAL		TITLE FILLER, TRIMA SS ACCEL	
SIZE D 1:1	SCALE 1:1	DATE 07/13/00	ORIGINATOR HAKE	DATE 07/13/00	PARL NO. 777098-330	REV D	BY 1/7

UNIGRAPHICS



SECTION B - B



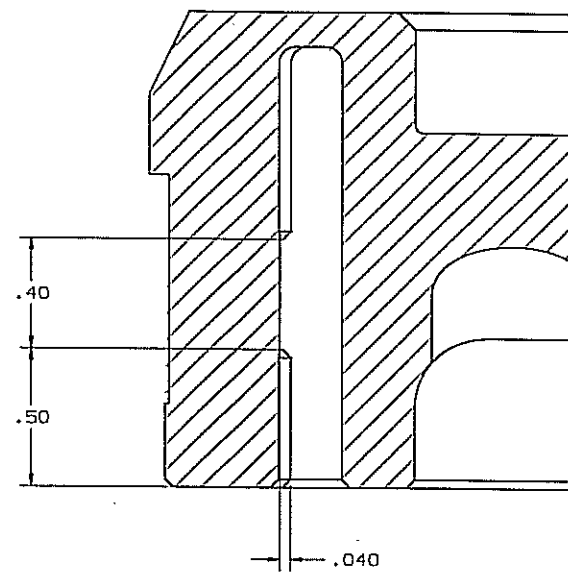
6-11-09 408

REV	REVISION DESCRIPTION	BY	DATE	ECO #
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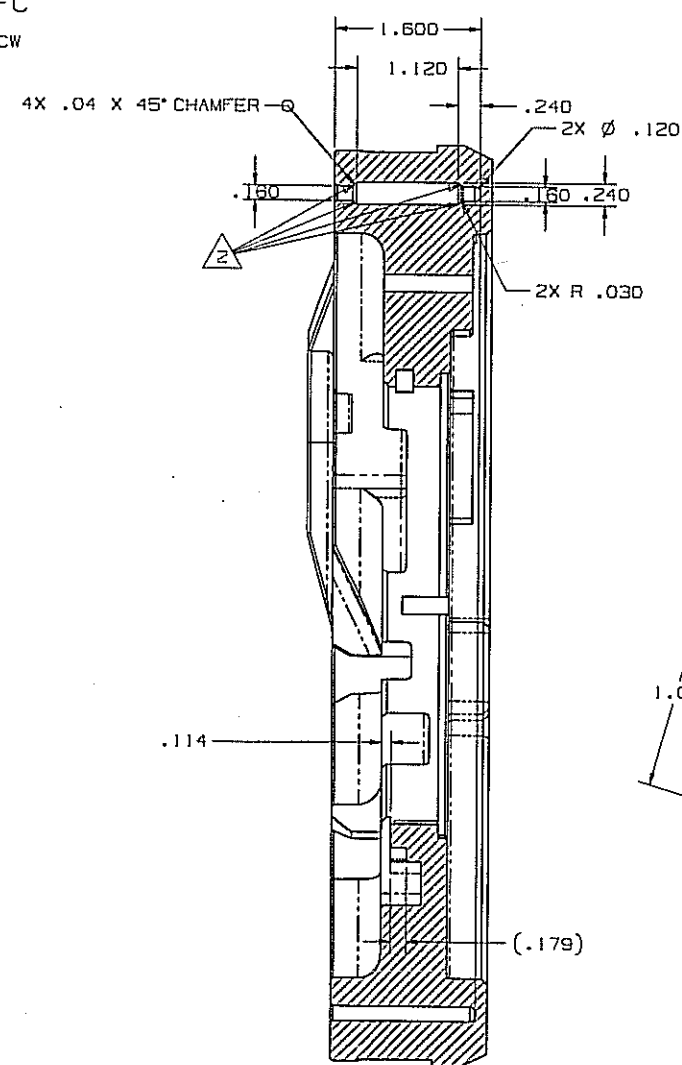
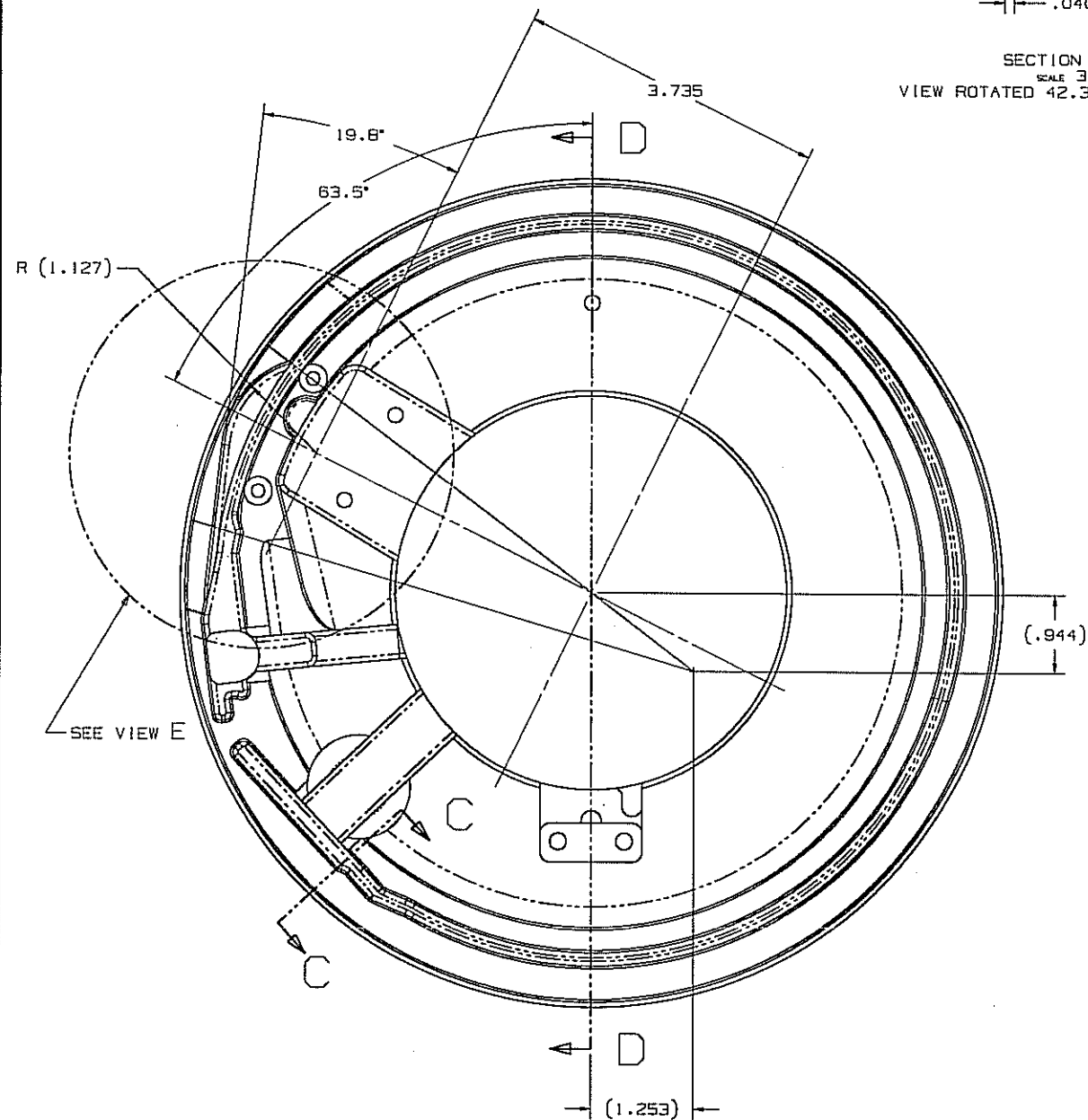
<small>THESE DIMENSIONS AND SPECIFICATIONS ARE THE PROPERTY OF CARDIANBCT, INC. AND SHALL NOT BE REPRODUCED, COPIED, OR USED IN ANY MANNER WITHOUT WRITTEN PERMISSION OF CARDIANBCT, INC.</small>				<small>10211 Dettling Avenue Lakewood, California 90215-4440 USA</small>			
<small>TOLERANCES AND SURF. FINISH UNLESS OTHERWISE SPECIFIED</small>				<small>DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED</small>			
.X4 0.10	ANGLES	MATERIAL		TITLE			
.X3 0.01	± 2°	ACETAL PER ASTM D4181, POM Z11, COLD NATURAL		FILLER, TRIMA SS ACCEL			
.XXX 0.005	SURF. FINISH	ORIGINATOR		DATE			
.XXXX 0.0020	64 RMS	C. HAKE		DATE			
SIZE	SCALE	CD	SCALE	DATE	DATE	PART NO.	REV
D1	1:1	0	0	0	0	777098-330	2/7

UNIGRAPHICS

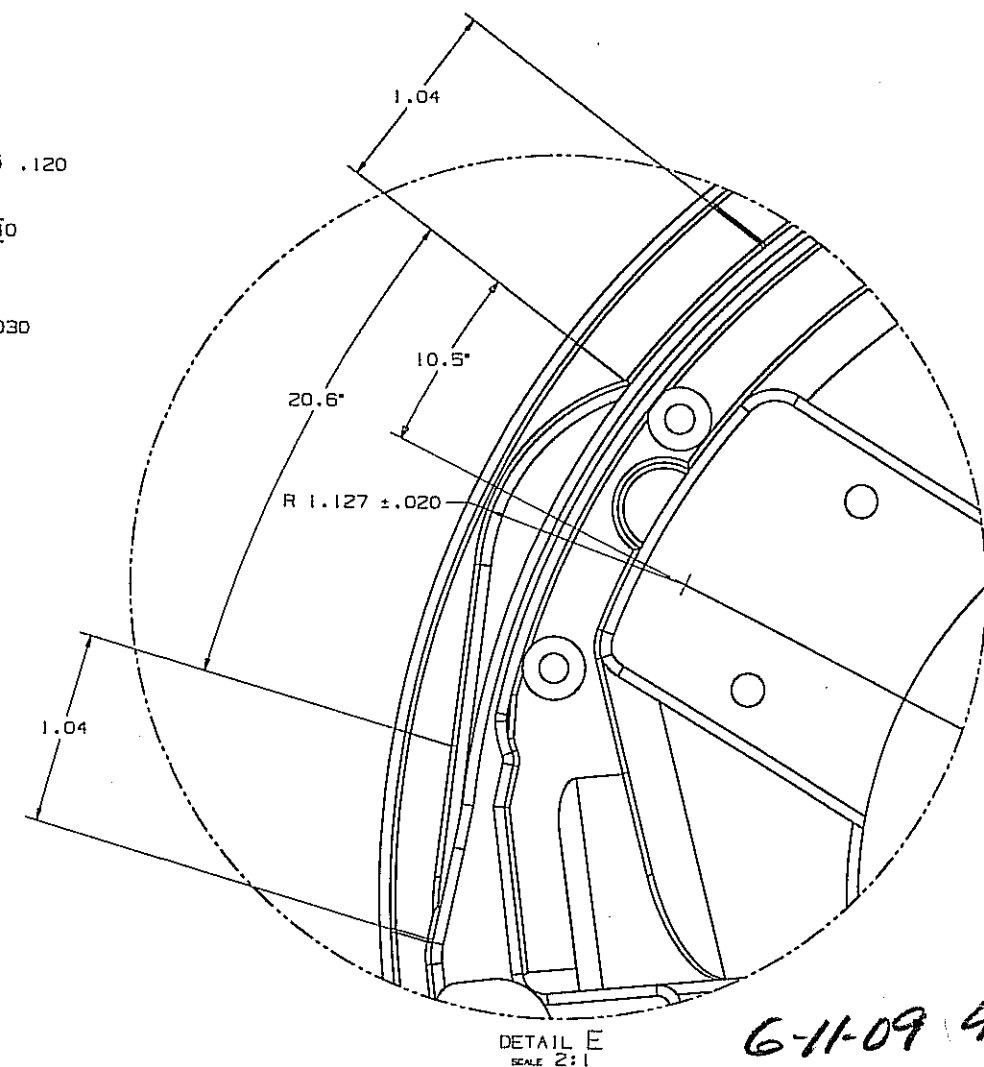
REV	REVISION DESCRIPTION	BY	DATE	ECO #
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SECTION C-C
SCALE 3:1
VIEW ROTATED 42.3° CW



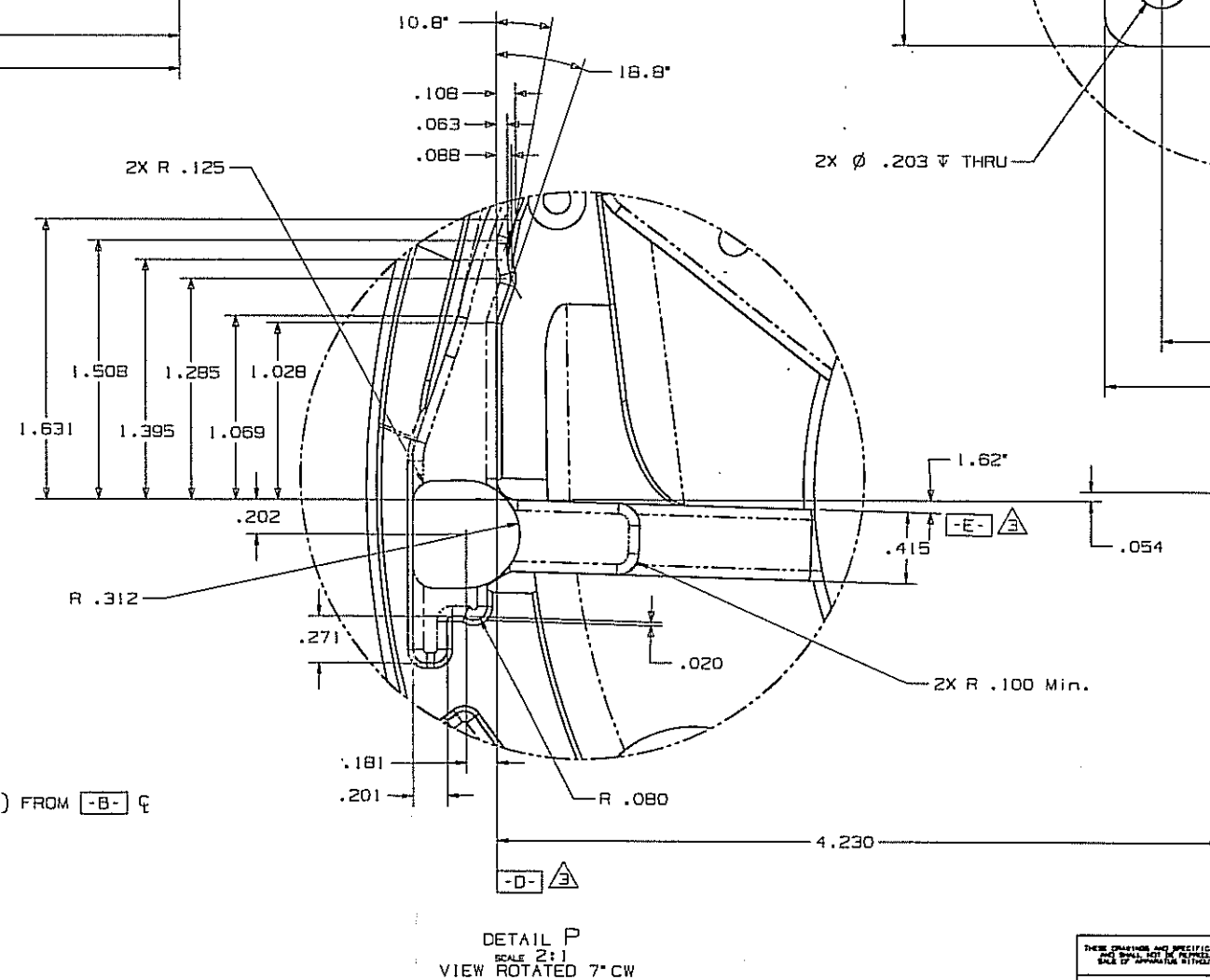
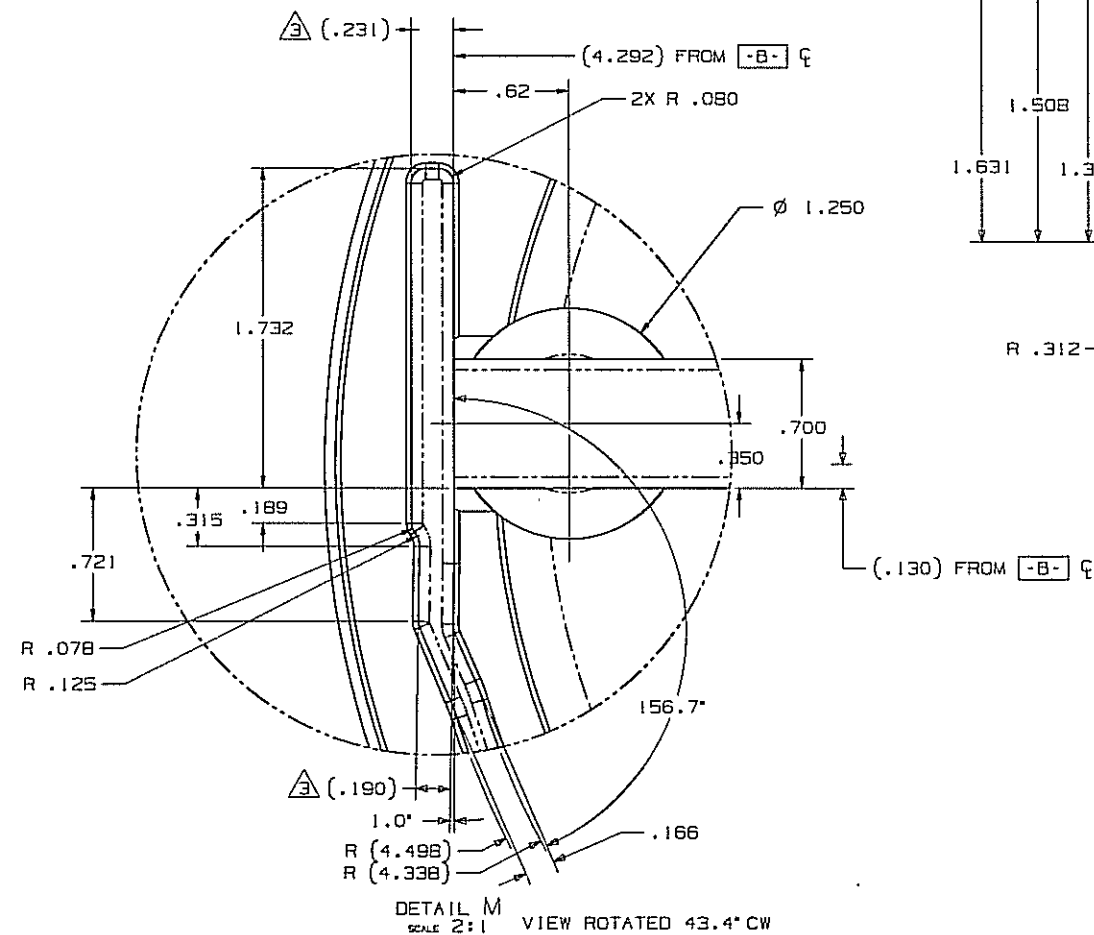
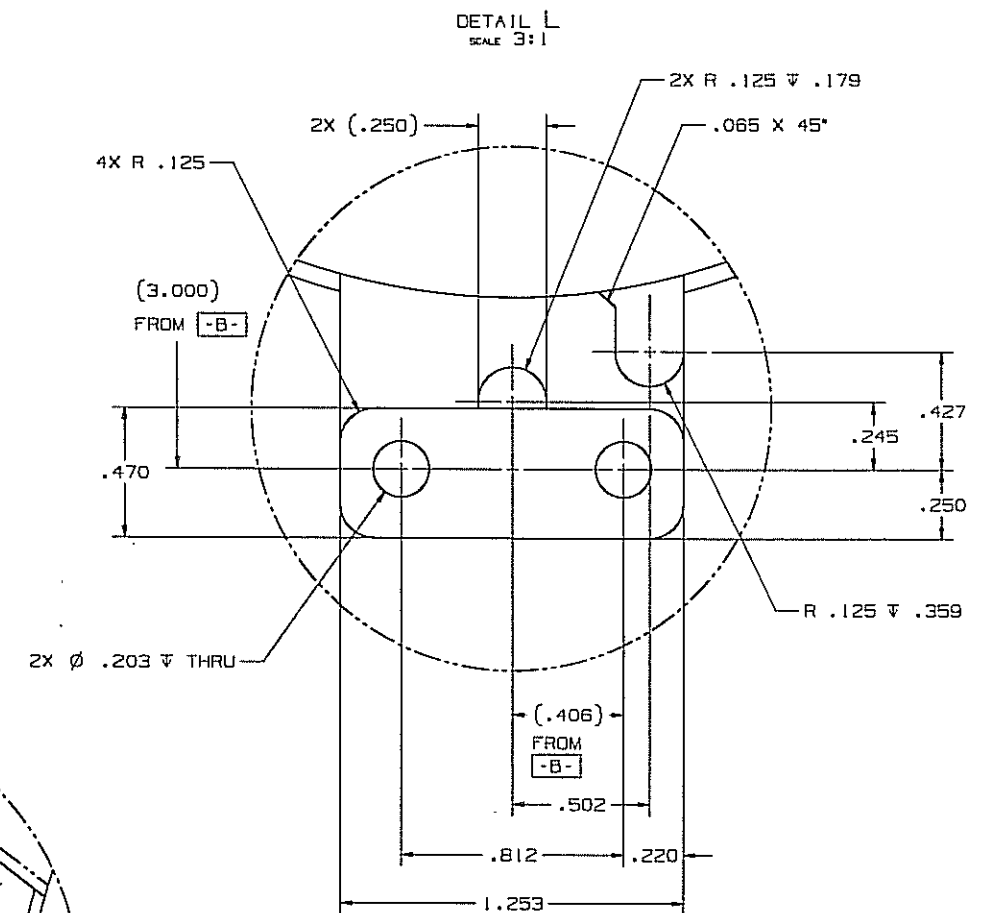
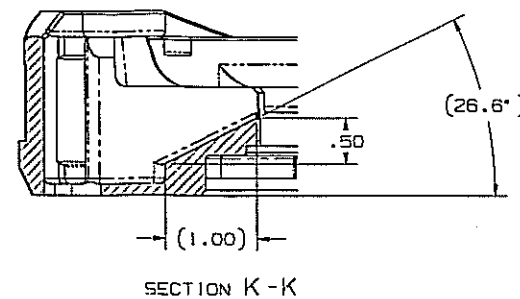
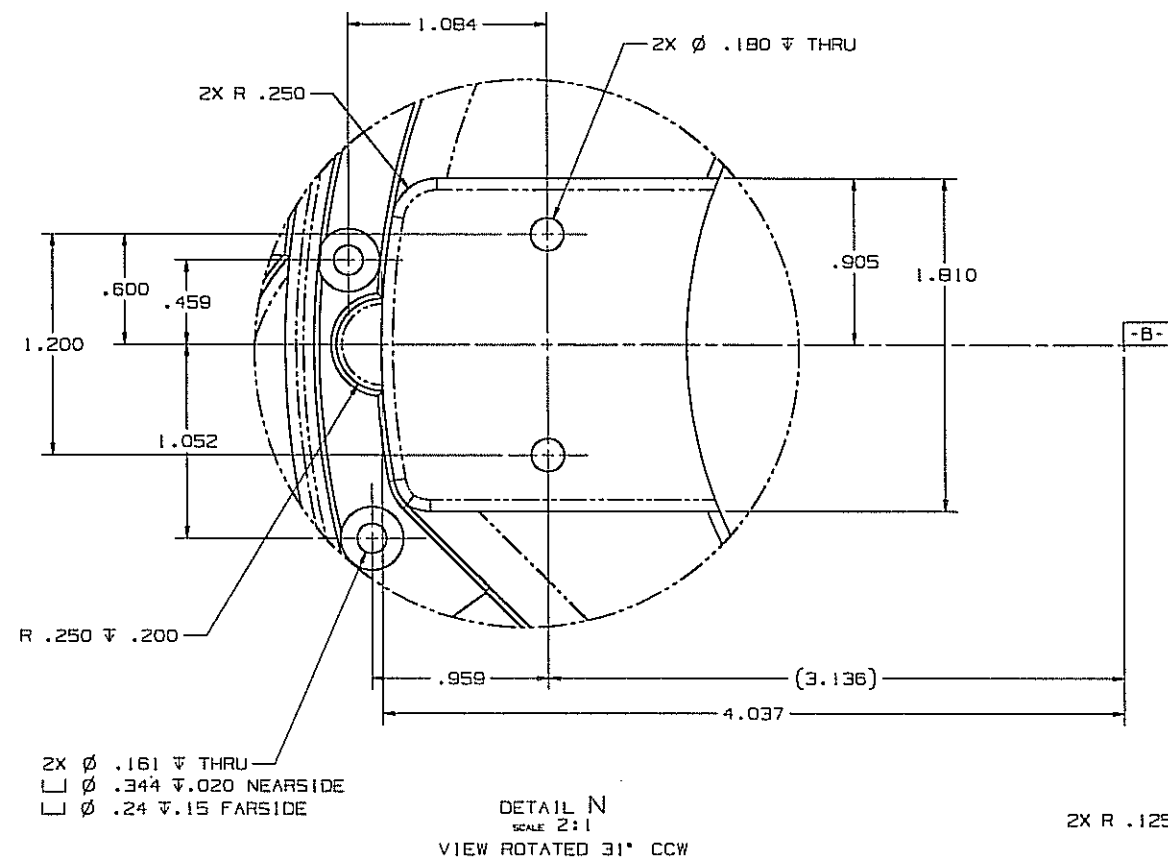
SECTION D-D



6-11-09 408

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TOLERANCES AND SYMBOLS DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED				MATERIAL ACETAL PER ASTM D4181, POM 211, COLOR NATURAL			
DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED				ORIGINATOR HAKE			
DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED				DATE 08/30/02			
DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED				PART NO. 777098-330			
DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED				REV D 3/7			

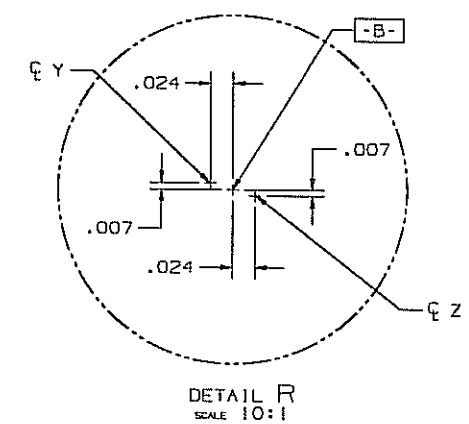
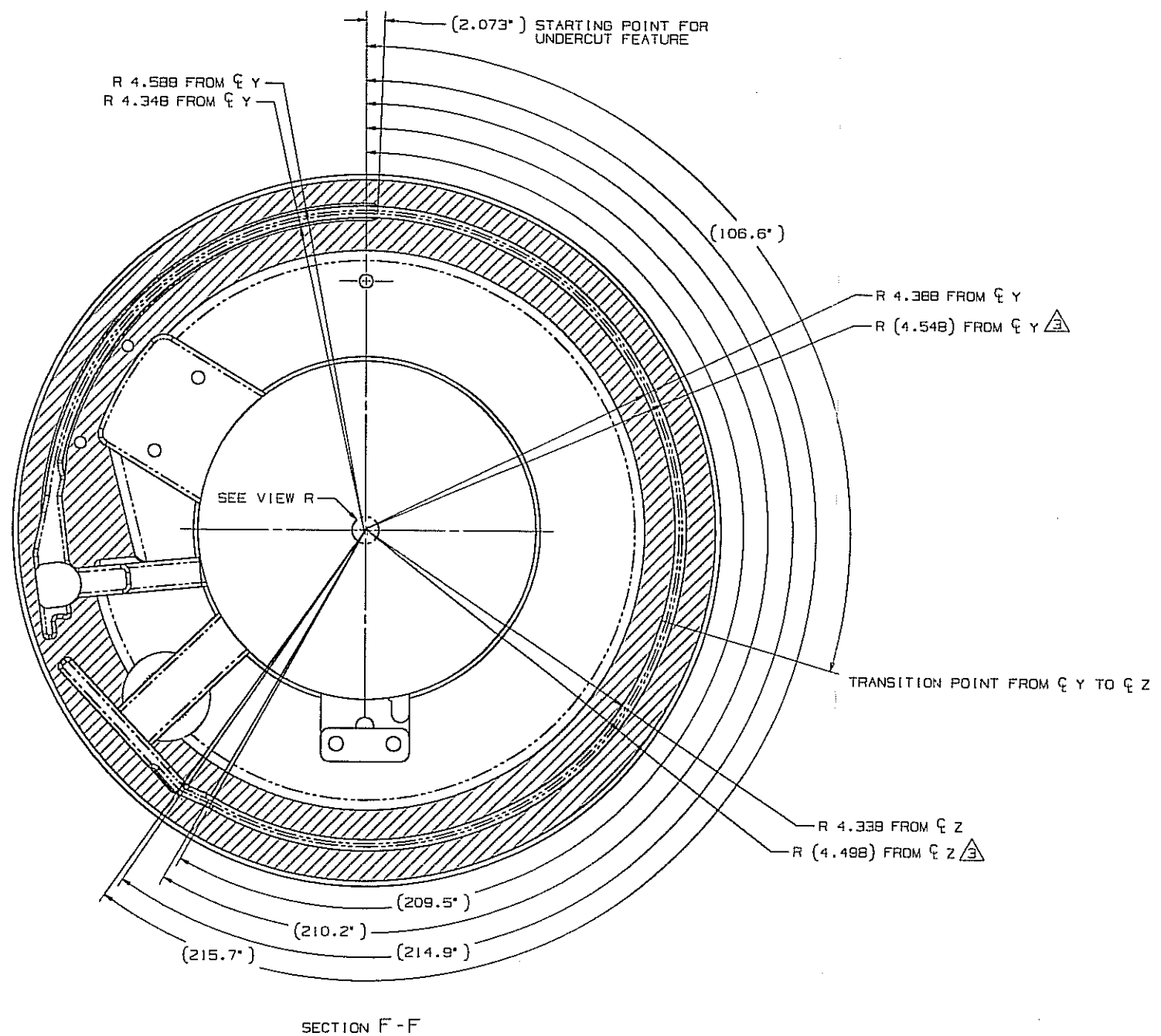
UNIGRAPHICS



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TOLERANCES AND FINISHES PER ANSI Y14.1M-1995 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.				DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED			
.XX ± 0.10 .XX ± 0.01 .XXX ± 0.005 .XXXX ± 0.0020				ANGLES ± 2° SURF. FINISH 64 RMS			
MATERIAL ACETAL PER ASTM D4181, POM 211, COLOR NATURAL				TITLE FILLER, TRIMA SS ACCEL			
ORIGINATOR HAKE				DATE 06/20/02			
SIZE D1:1				PART NO. 777098-330			
SCALE 2:1				REV D 5/7			

UNIGRAPHICS



6-11-09 408

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TOLERANCES AND FINISHES DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED FINISHES ARE IN INCHES UNLESS OTHERWISE SPECIFIED		CARDIAN BCT USA	
.XX ± 0.10 .XX ± 0.01 .XXX ± 0.005 .XXXX ± 0.0020	HOLES ± 2° SURF. FINISH 64 RMS	MATERIAL ACETAL PER ASTM D4181, POM 211, COLOR NATURAL	
SIZE D 1:1		TITLE FILLER, TRIMA SS ACCEL	
SCALE 1:1		ORIGINATOR HAKE	
DATE 06/30/02		DATE 06/30/02	
PART NO. 777098-330		REV 6/7	

