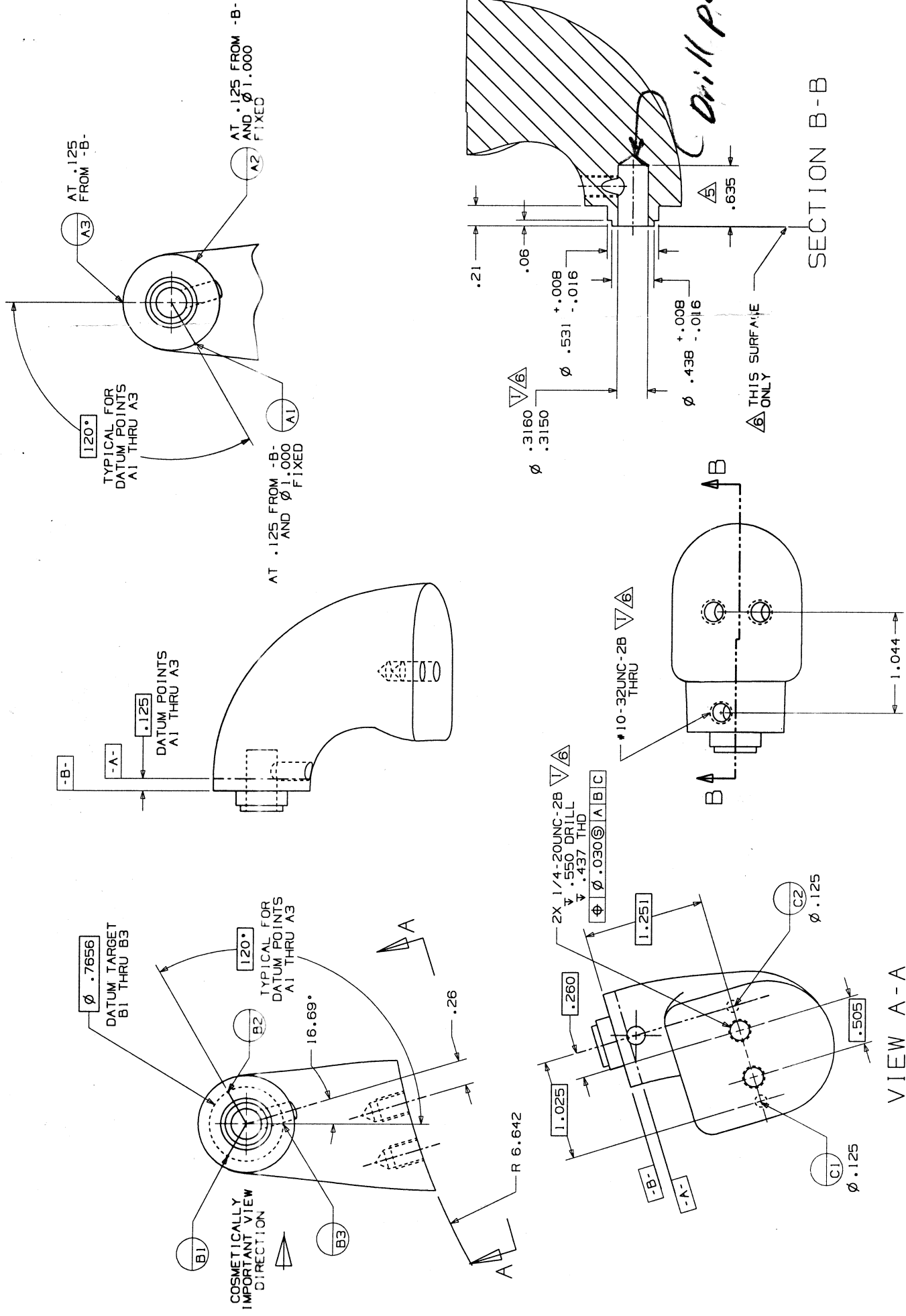
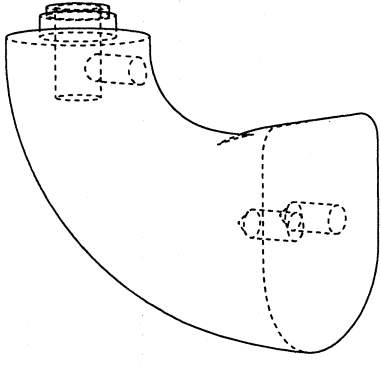


1. DIMENSIONS NOT SPECIFIED ON THE DRAWING ARE CONTAINED IN THE DATABASE FOR THIS PART NUMBER AND REVISION.

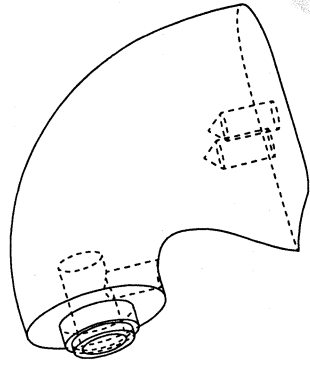
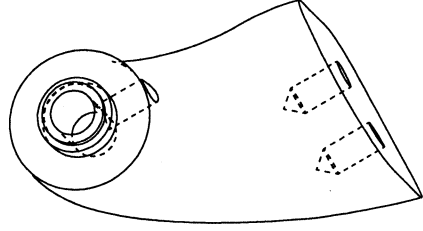
- △ SURFACE FINISH TO BE .125 OR BETTER EXCEPT AS SPECIFICALLY NOTED. CASTING TO BE FREE OF FLASH AND BURRS. LOCATION OF PARTING LINE IS OPTIONAL EXCEPT AS REQUIRED FOR IMPORTANT TOLERANCES AND TOOLING POINT LOCATIONS. ALLOWABLE PARTING LINE MISMATCH TO BE .002.
- ON ALL EXTERNAL SURFACES WHERE GATES AND OR RISERS MUST BE GROUND AND COSMETICALLY FINISHED A SURFACE FINISH MUST BE PROVIDED THAT FALLS WITHIN SURFACE TOLERANCE AND SURFACE RMS NOTE CALLOUT.
- WELD REPAIR: COSMETIC WELD RESTORATION IS PERMITTED IN ACCORDANCE WITH EITHER MIL-STD-2219 OR MIL-W-8804.
3. ▽ INDICATES KEY DIMENSIONS TO BE CHECKED AT INCOMING O.C.
4. DATUM/TOLERANCES:
▽ INDICATES DATUM. TARGETS OR MACHINE LOCATING POINTS. DATUM TOOLS TO BE FREE OF CAST, RAISED FOUNDRY SYMBOLS, GATES AND RAISES. ALLOWABLE DRAFT ANGLE OF 30°. ALL DRAFT ALLOWANCE SHALL BE ADDITIONAL MATERIAL. ALL IMPORTANT FEATURES SHOULD ORIGINATE AND BE MEASURED FROM THE TOOLING POINTS.
- △ 5. PILOT HOLE SHOP OPTION. HOLE MAY INCLUDE "BULLET NOSE" OR DRILL POINT PROVIDED THAT .635 DIMENSION IS MAINTAINED.
- △ 6. NO PRIMER OR PAINT ALLOWED. NO OVERSPRAY ALLOWED.
- △ 7. PAINT PER SPEC 777094-336, OPTIA DARK GREY.



Drill point ch



make from
777096-064-10
Horn unpainted left



9-8-09 408

[illegible]

UG DWG