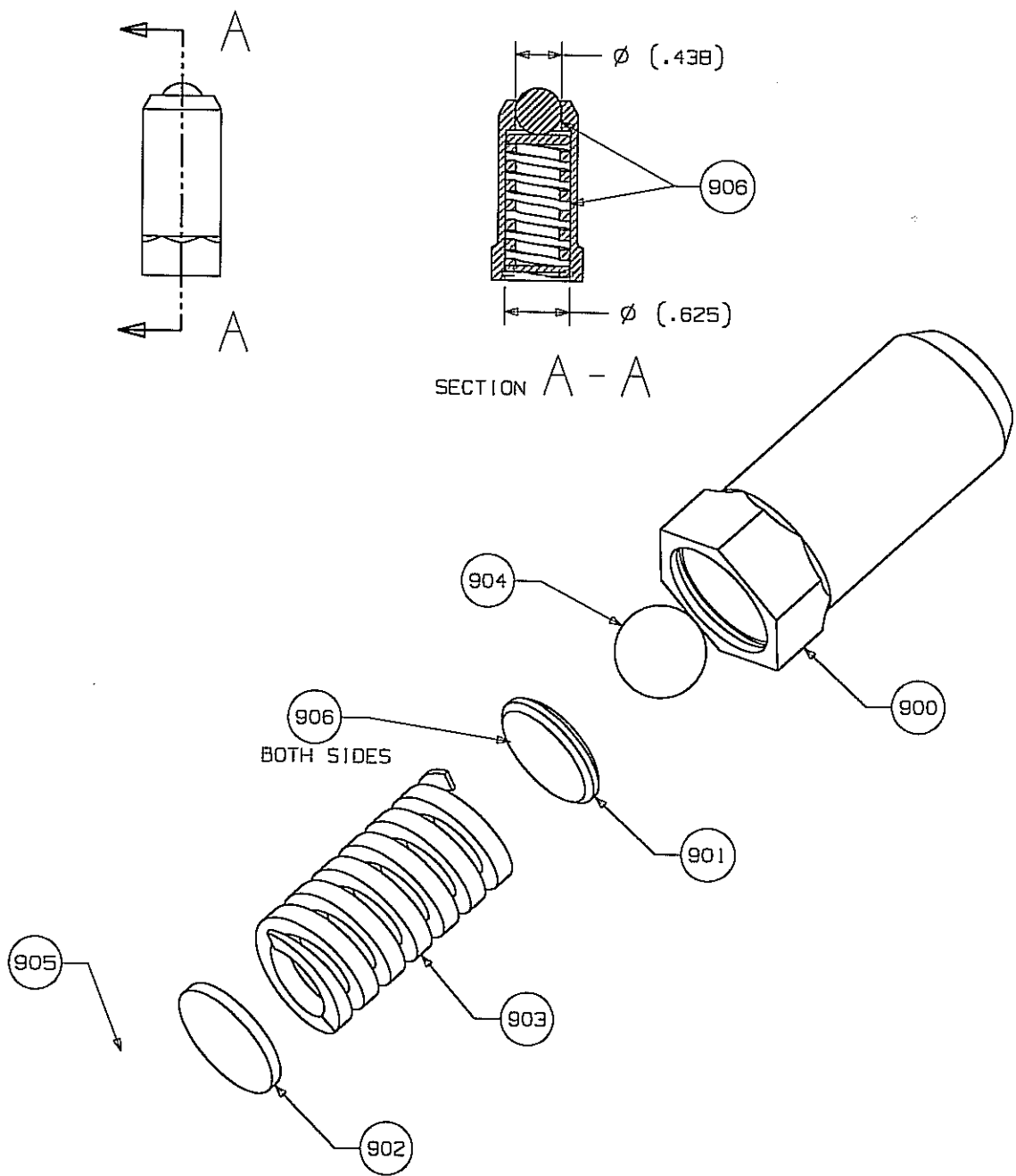


NOTES:

1. USING A SPONGE TIPPED Q-TIP APPLY GREASE TO BOTH  $\phi .438$  BORE AND  $\phi .625$  BORE OF HOUSING. APPLY GREASE ALSO TO BOTH SIDES OF BALL BACK-UP DISC.
2.  $\nabla$  INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.
3. BALL PLUNGER PRELOAD TO BE 60 LBS.  $\pm 6$  LBS.
4.  $\nabla$  AFTER ASSEMBLY COMPRESS BALL PLUNGER 3-6 TIMES TO ENSURE BALL TRAVELS FREELY WITHIN HOUSING.



REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	KMK	2/15/00	BCT 007136
B	$\phi (.625)$ WAS $\phi (.615)$	KMK	08/27/00	BCT 008203

7-20-09 408

906	.01	oz.	SHC-100	LUBRICATING GREASE, MOBIL SYNTHETIC
905	1	EA	777098-027	RETAINING RING, INTERNAL
904	1	EA	777098-026	BALL, HARDENED SST
903	1	EA	777098-025	BALL PLUNGER, SPRING
902	1	EA	777098-024	BACK-UP DISC, SPRING
901	1	EA	777098-023	BACK-UP DISC, BALL
900	1	EA	777098-022	HOUSING, BALL PLUNGER
ITEM NO.	QTY	U/M	PART NO.	DESCRIPTION

## BILL OF REFERENCE

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10811 Collins Avenue  
Lakewood, Colorado 80215-4440  
USA

TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1992 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.				DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
.Xx .0.10		ANGLES		SEE ABOVE	
.XXx .0.01		±			
.XXXx .0.005		SURF. FINISH			
.XXXXx .0.0020					
SIZE	SCALE	DO NOT SCALE	THIRD ANGLE PROJECTION	ORIGINATOR	DATE
C	2:1	SCALE		K. KLIMEK	10/27/08
				DRAWN	DATE
				K. KLIMEK	10/27/08

TITLE

ASSY., BALL PLUNGER

PART NO.

777098-016

REV

B

SHT

1/1

OF

UG DWG.

## সূত্র। ১ম

1.  $\Delta V$  INDICATES FLUORESCENCE DIMENSION TO BE INCREASED AT IRRADIATING INCIDENT.
2.  $\Delta V$  POSITIVE PART MAY BE USED TO CORRECT FLUORESCENCE DIMENSION IF BOTH IRRADIATION DIMENSION AND APPROPRIATE FLUORESCENCE MATERIAL WERE THE RECEIVED FROM BOTH ENDS OF SPECTRUM.
3. SPECTRUM RATE: 53.2 HRS. TO REFLECT 1.10"

(1,265)