

NOTE:

1. ~~PLATING TO BE ELECTROLESS NICKEL CODE
NUMBER 27.0001-0003(0.0025-
0.0076) THICK BAKE CLASS 0.~~

MIL-C-26074E, CLASS 2, GRADE B
BAKE 250°F for 1 hr - .0001-.0003 thick
DYK 11/21/01

2. THIS MANUFACTURING PROCESS MAY INCLUDE HAZARDOUS OPERATIONS AND REQUIRES SPECIAL HEALTH AND SAFETY PRECAUTIONS.

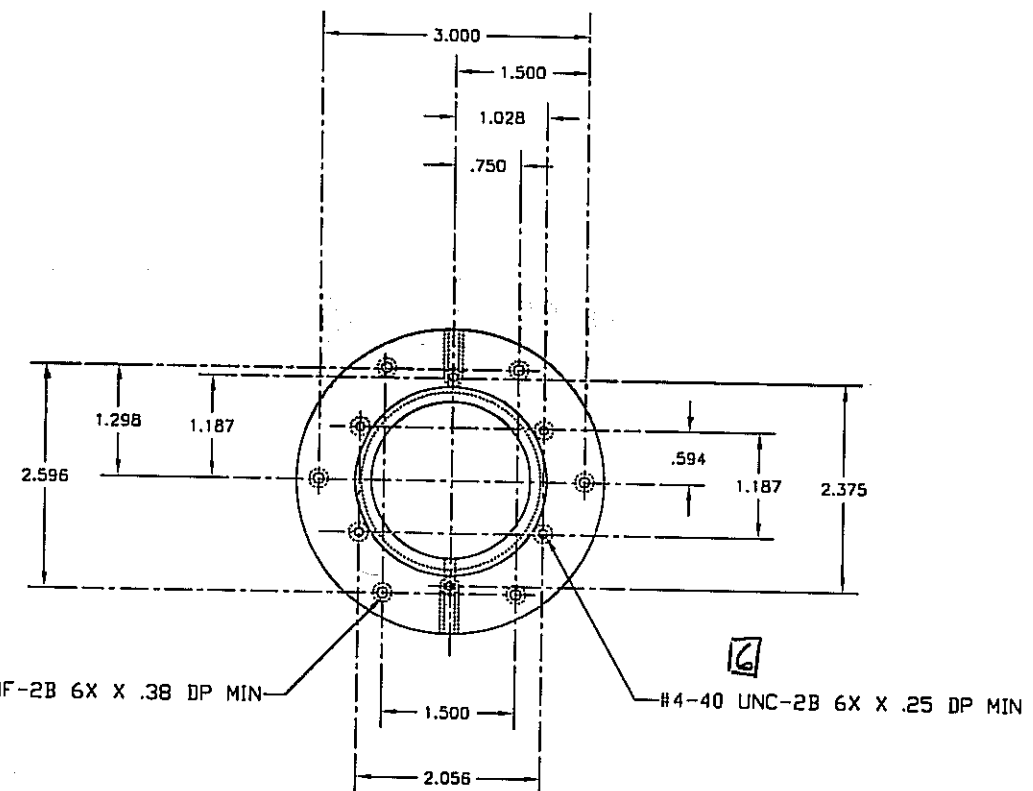
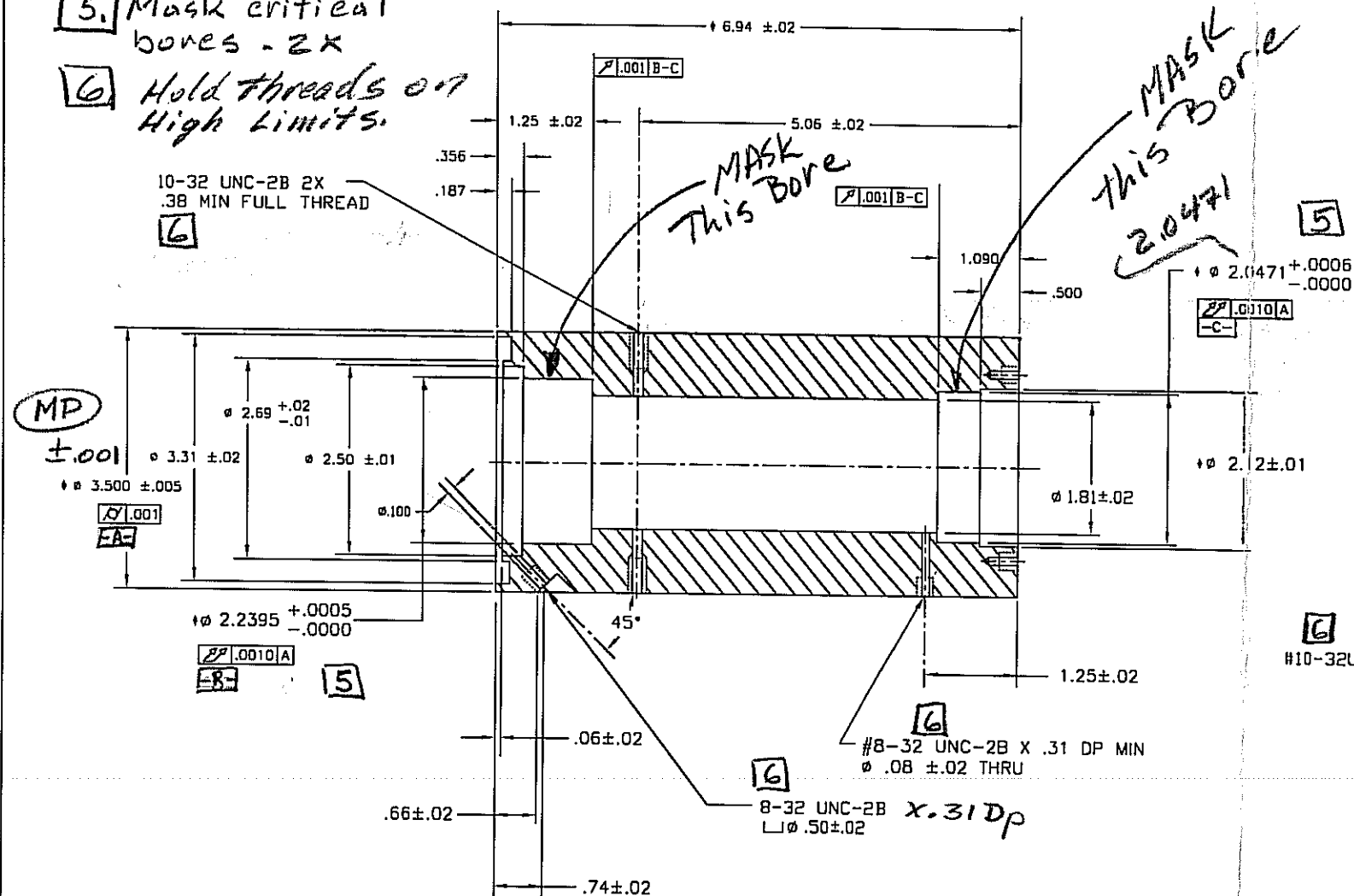
3. † INDICATES KEY DIMENSION TO BE CHECKED
AT INCOMING Q.C.

4. Surface finish $\frac{125}{\sqrt{}}$
Critical bores $\frac{63}{\sqrt{}}$

5. Mask critical bones - 2x

6. Hold threads 0.7
High Limits.

10-32 UNC-2B 2X —
.38 MIN FULL THREAD



REV	REVISION DESCRIPTION	BY	DATE	ECO #
B	ADDED DIAMONDS AND NOTE 2, REDRAWN TO COBE FORMAT.	VLF	5/2/94	58660
C	.65±.02 WAS .56±.02, .74 WAS .64.	VLF	1/2/95	65196
D	ADDED GD&T TOLERANCING TO DIMS	TJB	7/22/98	BCT 004571
E	OD WAS 3.50 +/- .02	REM	9/19/01	BCT 009567

AUTOCAD DWG
R13
FILE: 647610D.DWG

Dated Print 10-25-01 408

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