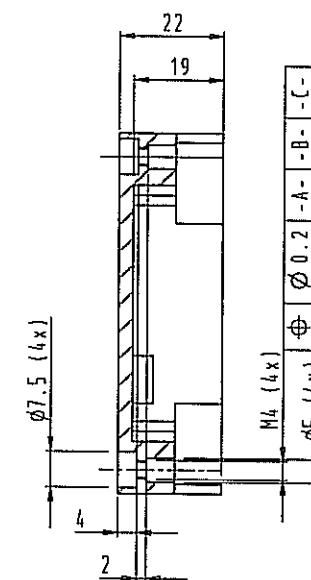
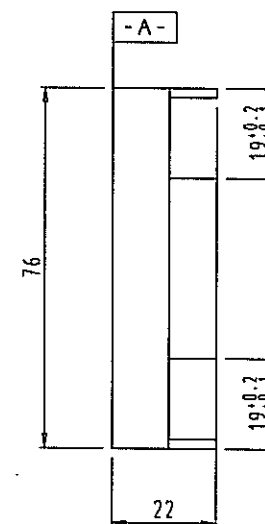
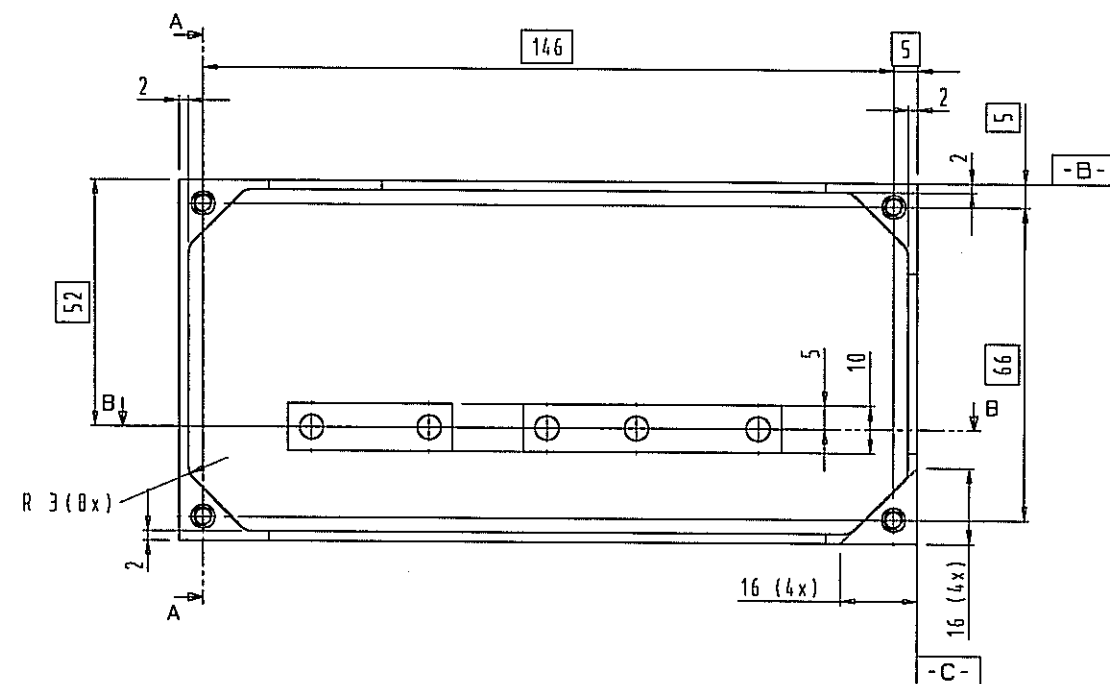
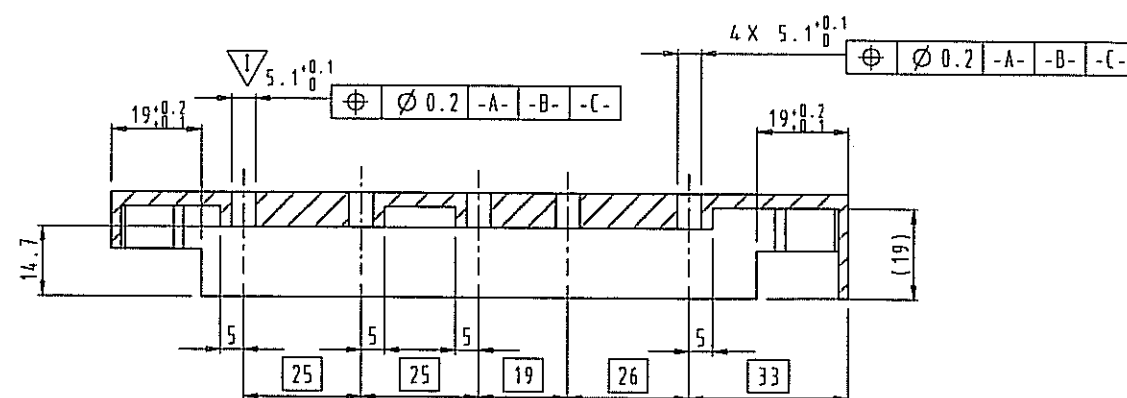
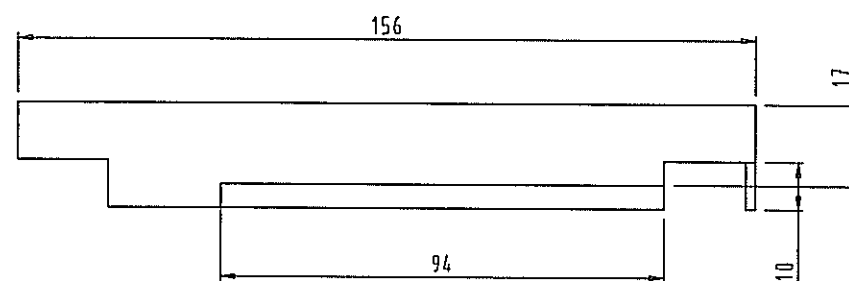


3. BREAK ALL SHARP EDGES AND CORNERS.







Section A--A



Section 8--B

Tolerances acc. to ISO		
Basic size and tolerance	Limit deviation	
	upper	lower

B	ADDED 10mm DIMENSION TO MIDDLE VIEW ON LEFT SIDE OF PAGE. ADDED R 3(8X) TO UPPER VIEW ON LEFT SIDE OF PAGE.		JBB	12/07/06	BCT018A
A	INITIAL RELEASE - Was 2845638		JG	11/01/06	BCT018A
Rev. No.	Revision order No. and description of the revision		By	Date	ECO #

Unless otherwise stated the following applies:		Surface treatment	
Dimensions in millimeters		 Material designation 6061-T6 ALUMINUM	
Dimensions after surface treatment			
Surface roughness R_a μm			
 3.2 / Sharp edges broken 0.2-0.4		Fillet radii 0.4	
1st Angle Projection		Drawn by Legp	
		Checked by Legp	
Tolerances acc. to ISO 7768-class		Date 20060228	
mK		Scale 1:1	
Welding tolerances acc. to ISO 13578-class			
		1987 Ltd (see Annex, Enhanced, September 1997-2000 80)	
		GAMBRO® BCT	

Designation	Sheet no. of	Drawing No.	Latest rev.
Cover	1/1	986300-650	B

This document and the information contained herein is the property of Embraer ECI, Inc. and shall not be reproduced, copied or used for manufacture or sale of apparatus (Brazil) without authorization of Embraer ECI, Inc.

408