

SKETCH FOR 1ST OPERATION FOR PHU: 777067-827
 MUST FIT FIXTURE: 805-MF

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MIN. THICKNESS AFTER
 SKIM-CUT .625

6

.375 ϕ
 (3X)

1

1.750

2

1.100

3

5.700

4

10.300

5

Tolerances $\pm .005$
 SKETCH NOT TO
 SCALE

AM

2/10/94

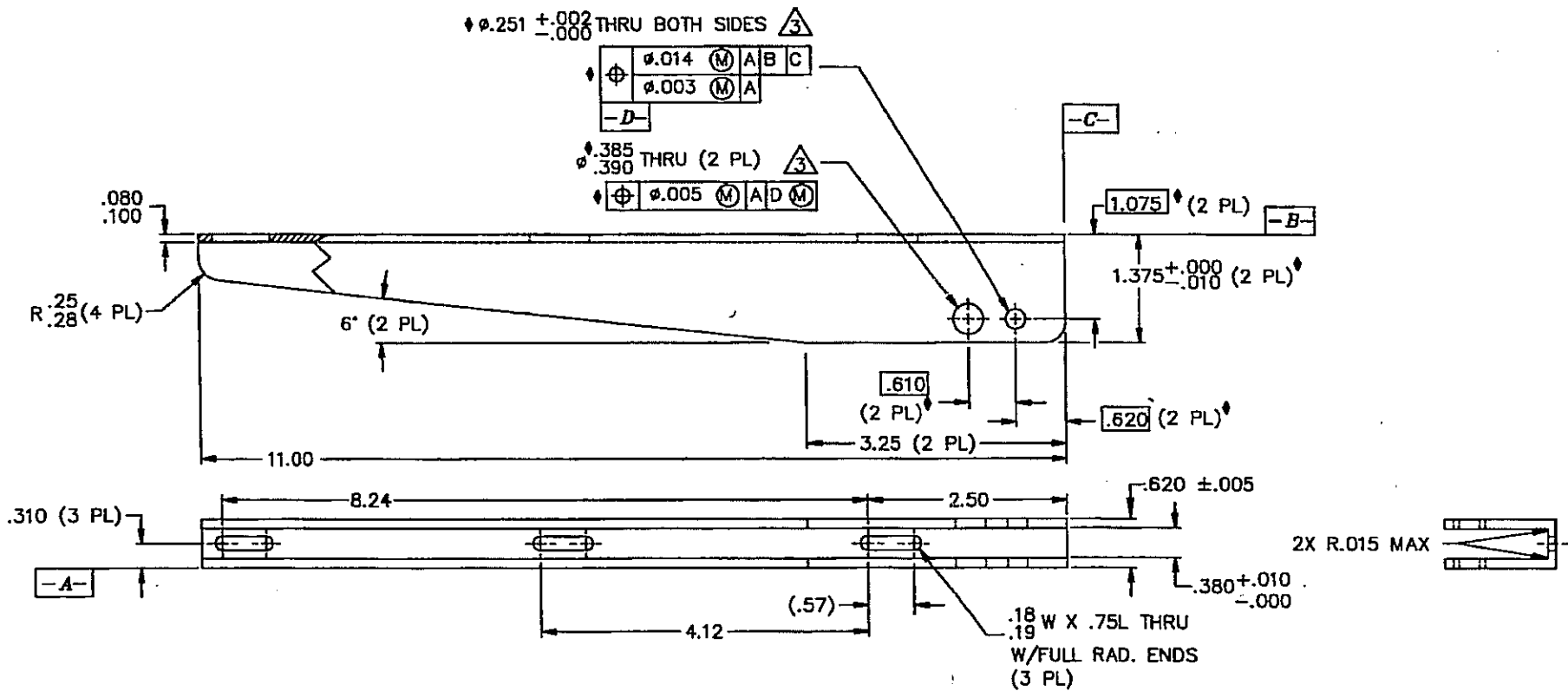
7-6-07 408

777067-823
 5644 2082

NOTES:

1. ♦ INDICATES FEATURES TO BE CHECKED AT INCOMING Q.C.
2. BREAK AND DEBURR ALL SHARP EDGES R.015.
3. RACKING PERMITTED ON NOTED FEATURES ONLY.

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	ORIGINAL RELEASE	VLF	7/21/94	58791



- GENERAL SPECIFICATIONS FOR ANODIZED PART
1. ANODIZE PER MIL-A-8625, TYPE III, CLASS 2, COLOR BLACK.
 2. ALL DIMENSIONS TO BE HELD TO TOLERANCE AFTER ANODIZATION.
 3. PERFORMANCE CHARACTERISTICS
A. PURPOSE OF COATING:
☒ DECORATIVE
☒ CORROSION RESISTANCE
☐ OTHER
B. SEALING (IF UNSPECIFIED, SEAL WITH WATER)
☐ OTHER SEALANT REQUIRED. SPECIFY: NICKEL ACETATE
 4. PROCESS
A. RACKING POINTS (ANODIZER'S DISCRETION, UNLESS SPECIFIED)
☒ RACK ONLY ON FEATURES INDICATED WITH NOTE 3
B. MASKING OF HOLES AND/OR OTHER FEATURES
☒ DO NOT MASK.
☐ MASKING REQUIRED IN PLACE(S). SEE NOTE
NOTE: GAUGES TO BE USED AFTER COATING, WHETHER MASKED OR NOT.
 5. QC INSPECTION CRITERIA
A. ☒ SAMPLING PLAN ACCEPTABLE (AQL 1.5).

AUTOCAD DWG
ORG DESK: 7067827.DWG
FILE: 7067827.DWG

AUTOCAD GENERATED DRAWING

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DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		TITLE BRACKET, SHELF	
J.S.1 J.W.01 J.W.005 J.W.000/A		J.W.01 J.W.005 J.W.000/A		MATERIAL ALUMINUM 6061-T6	
SCALE 1:1		SCALE 1:1		DATE 8/21/93	
DRAWN BY J. WALKER		CHECKED BY J. PAYLOR		DATE 8/21/93	
PART NO. 777067-827		REV A		ECO # 1	