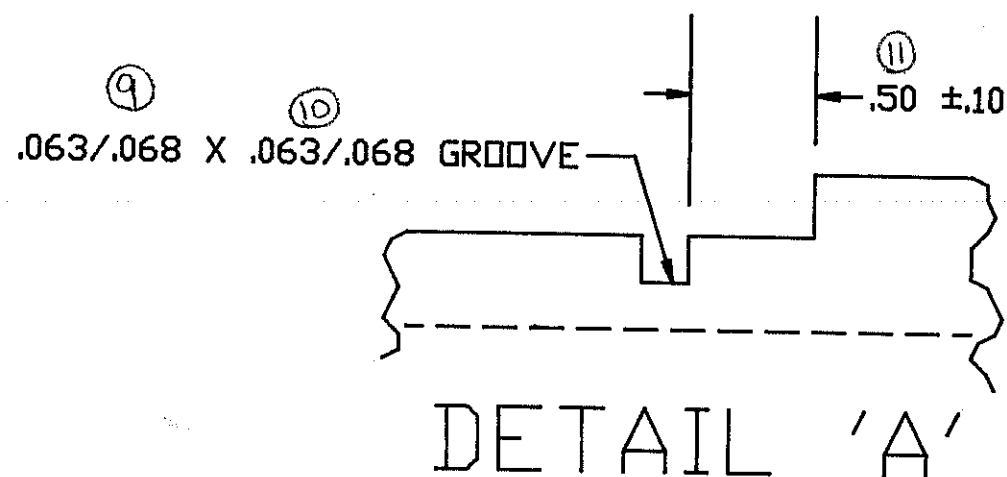


NOTE

1. ALL DIMENSIONS NOTED ARE PRE-ASSEMBLY AND PRE-PLATE.
2. REFERENCE COBE P/N 772647-616
- ⑫ ③ HOLD CENTER DEPTHS THE SAME IN ANY ONE RUN WITHIN .002, BOTH ENDS FOR MANUFACTURING PURPOSES.



<small>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND TOLERANCES ARE LINEAR $\pm .02$ EDGE/CORNER BREAKS OUTSIDE MAX .02 INSIDE MAX .04</small>	MATERIAL: 12L14 STEEL	EMP ELECTRO-MECHANICAL PRODUCTS		
		DRAWN BY AM	DATE 4/1/96	SCALE NONE
	FINISH: NONE	PART NAME SHAFT, CENTRIFUGE DRIVE		REV C
		PART NUMBER 772647-616-1		SHT 1/1

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