
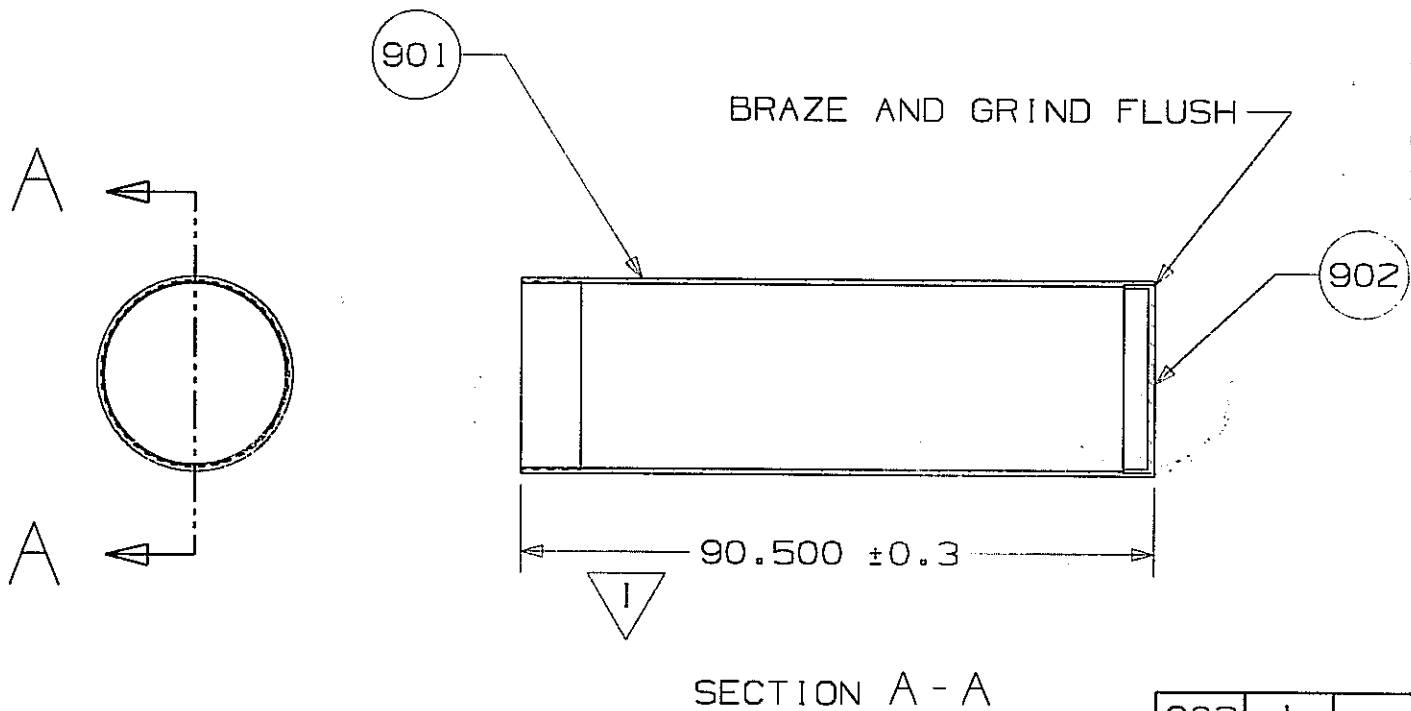



NOTES

1.  INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.
2. FINISH: ELECTROLESS NICKEL PLATING, MIL-C-26074E, GRADE B .0127 MM THICK.


REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	LB	02/09/06	BCT016400



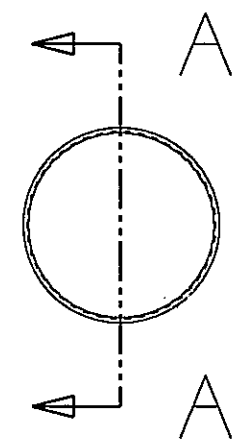
OK to make in one-piece construction per Dan Joseph via email 2-15-06 am/D.M.

902	1		986100-087	END_BOTTOM
901	1		986100-086	COVER_BOTTOM
ITEM NO.	QTY	U/M	PART NO.	DESCRIPTION
BILL OF REFERENCE				
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TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1992. DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH. DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED. DIMENSIONS IN I ARE IN INCHES.			 GAMBRO. BCT	
INCH TOLERANCES	MILLIMETER TOLERANCES	ANGLES	MATERIAL	TITLE
.x± 0.04	x± 1.0	± 2°		
.xx± 0.01	x.xx± 0.2			
.xxx± 0.004	x.xxx± 0.10	SURF. FINISH	COVER ASSY, MOTOR - ORBISAC VALVE	PART NO. 986100-085
.xxxx± 0.0020	x.xxxx± 0.050			
UNIGRAPHICS			SIZE B 2:1	DO NOT SCALE DWG
			THIRD ANGLE PROJECTION	
			DRAWN BILODEAU	DATE 02/27/03
			REV A	SHT / OF 1 / 2

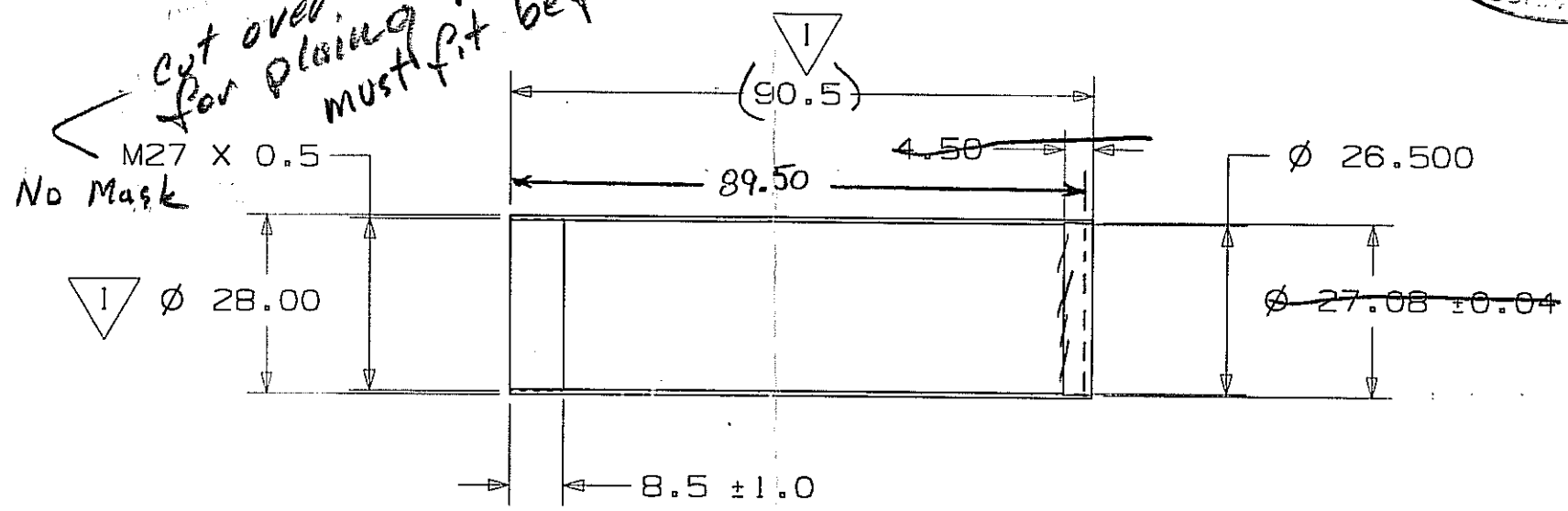
NOTES

- 1. BREAK ALL SHARP EDGES AND CORNERS.
- 2.  INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	LB	02/09/06	BCT016400

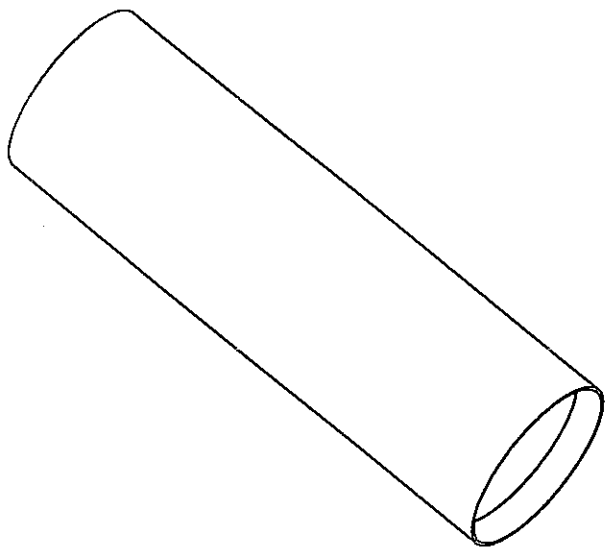


*cut over size to allow
for plating No Go Gage
must fit before plating*



ALLOW
FOR PLATING
10005
ER
SURFACE

SECTION A - A




NOTE: THREADS CAN BE MASKED

8-9-07
per D. Joseph
2-15-06 HMC/DMA

408

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INCH TOLERANCES	MILLIMETER TOLERANCES	ANGLES	MATERIAL
.x± 0.04	x± 1.0	± 2°	C36000 FREE-CUTTING BRASS
.xx± 0.01	x.xx± 0.2	SURF. FINISH	
.xxx± 0.004	x.xxx± 0.10		
.xxxx± 0.0020	x.xxxx± 0.050		

TITLE
COVER, MOTOR - ORBISAC VALVE

UNIGRAPHICS	SIZE B	SCALE 1 : 1	DO NOT SCALE DWG	THIRD ANGLE PROJECTION	DRAWN BILODEAU	DATE 02/26/03	PART NO. 986100-086	REV A	SHT 1 OF 1
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-085 3/3 2/2