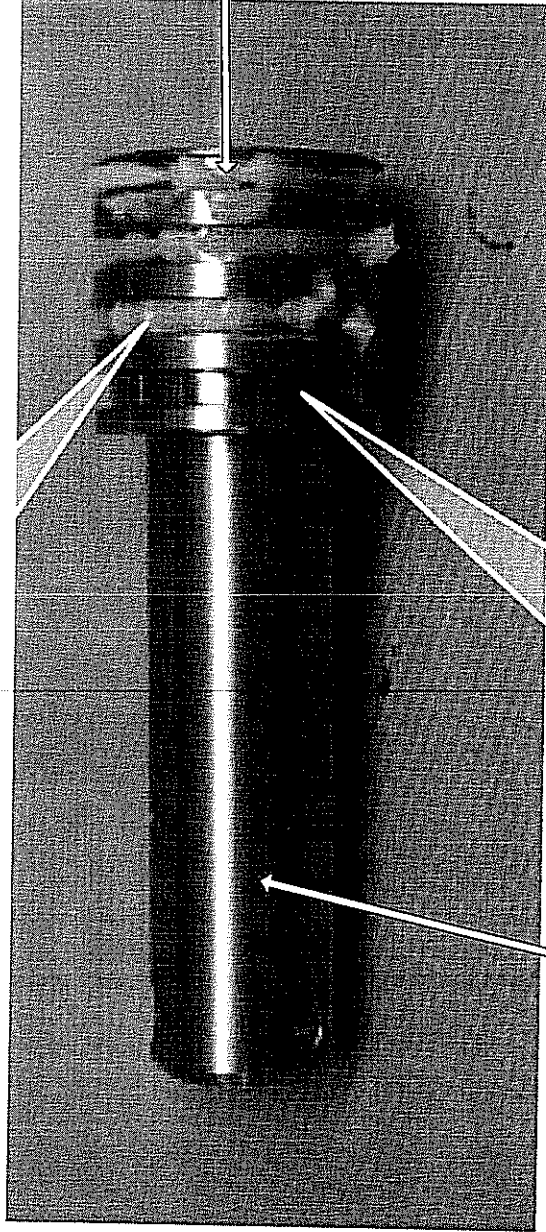


Coat slots with Item 902



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901

902

Leave this slot empty

NOTES:

- 1. These items must be inspected by CaridianBCT.

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BILL OF REFERENCE				
Item	Qty	Part #	Description	
901	1	004100-112	Shaft Extension	
902	.02 oz	777096-643	Grease, Silicone	
ECO		Part Number	Rev	Page
BCT031487		004102-103	C	1 / 4

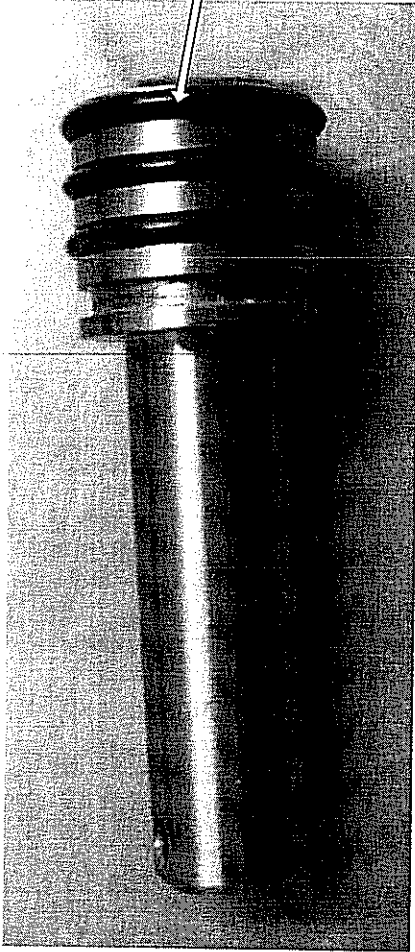
(G 321-05T) #

Title		Part Number		Rev	Page
Valve Top, CES		004102-103		C	1 / 4



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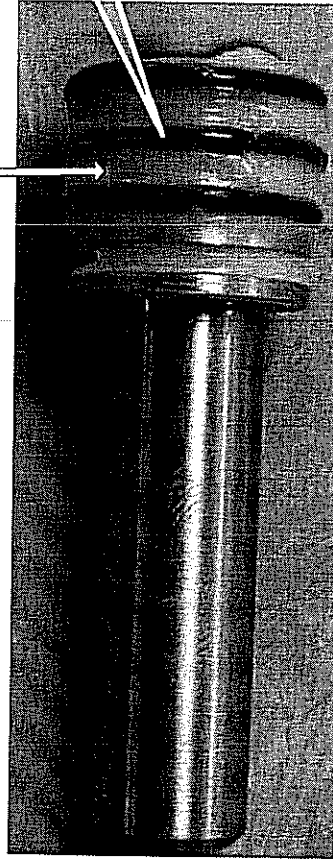
903

x3 - 016

.750D.X.625 I.D.



902



Coat top surface of
Item 903 with Item 902

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BILL OF REFERENCE			
Item	Qty	Part #	Description
903	3	004100-258	O-Ring, Valve, 16, Soft, A50
902	.02 oz	777096-643	Grease, Silicone

(5321-057)

ECO		Part Number		Rev	Page
BCT031487		004102-103		C	2 / 4

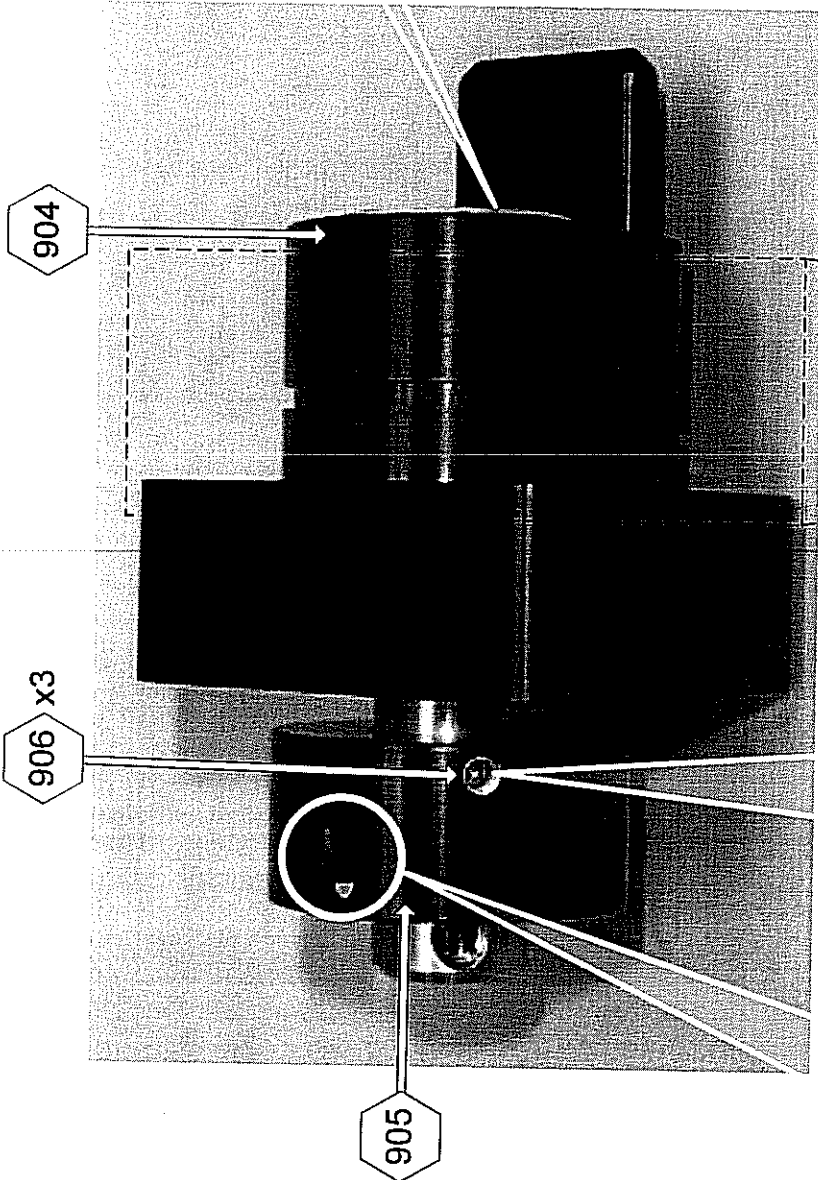
Title

Valve Top, CES

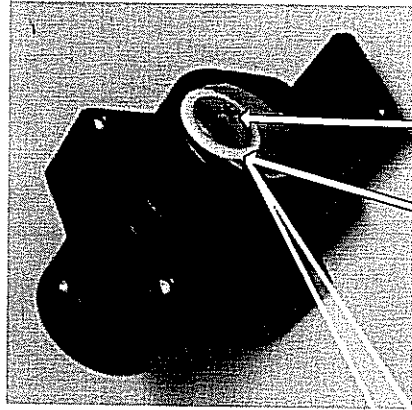


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Wipe off
excess grease.



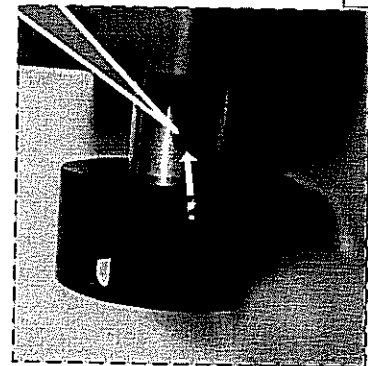
Note orientation of slot and set screw. This set screw is in the hole on shaft



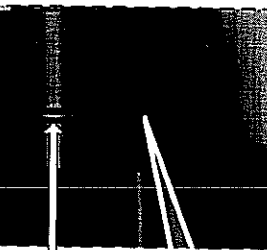
Install retaining washer and screw.
DO NOT OVER TIGHTEN

BILL OF REFERENCE

Item	Qty	Part #	Description
904	1	004100-308	Nest, Valve
905	1	004100-113	Sensor Drum
906	3	779015-204	SCR,SET,SCH,CUP, SST,4-40x1/4
907	1	779231-404	SCR,Truss,PHH,SST,8-32x1/4
908	1	104100-051	Nylon Washer #8
909	1	004100-260	O-Ring, Valve Seal
ECO			
BCT031487		Part Number	Rev
		004102-103	C
		Page	3 / 4



Insert O-Ring into Groove



Title
Valve Top, CES

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REVISION HISTORY

Rev	Description	Release Date	Originator	ECO #
A	Original Release. Steps in this operation were currently performed under MOP 004100-008.	NETWORK WT 07/20/10	A Shakespeare	BCT028282
B	Added Item 911 (Loctite) to page 4.	NETWORK JR 5/12/11	M Menhennett	BCT030782
C	Removed pages 4 and 5. Changed Items 907 and 908, and removed Item 911. Clarification picture added to Sensor Drum assembly orientation.	NETWORK JR 7/26/11	M Menhennett	BCT031487

Title
Valve Top, CES

ECO

BCT031487

Part Number

004102-103

Rev

C

Page

4 / 4

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