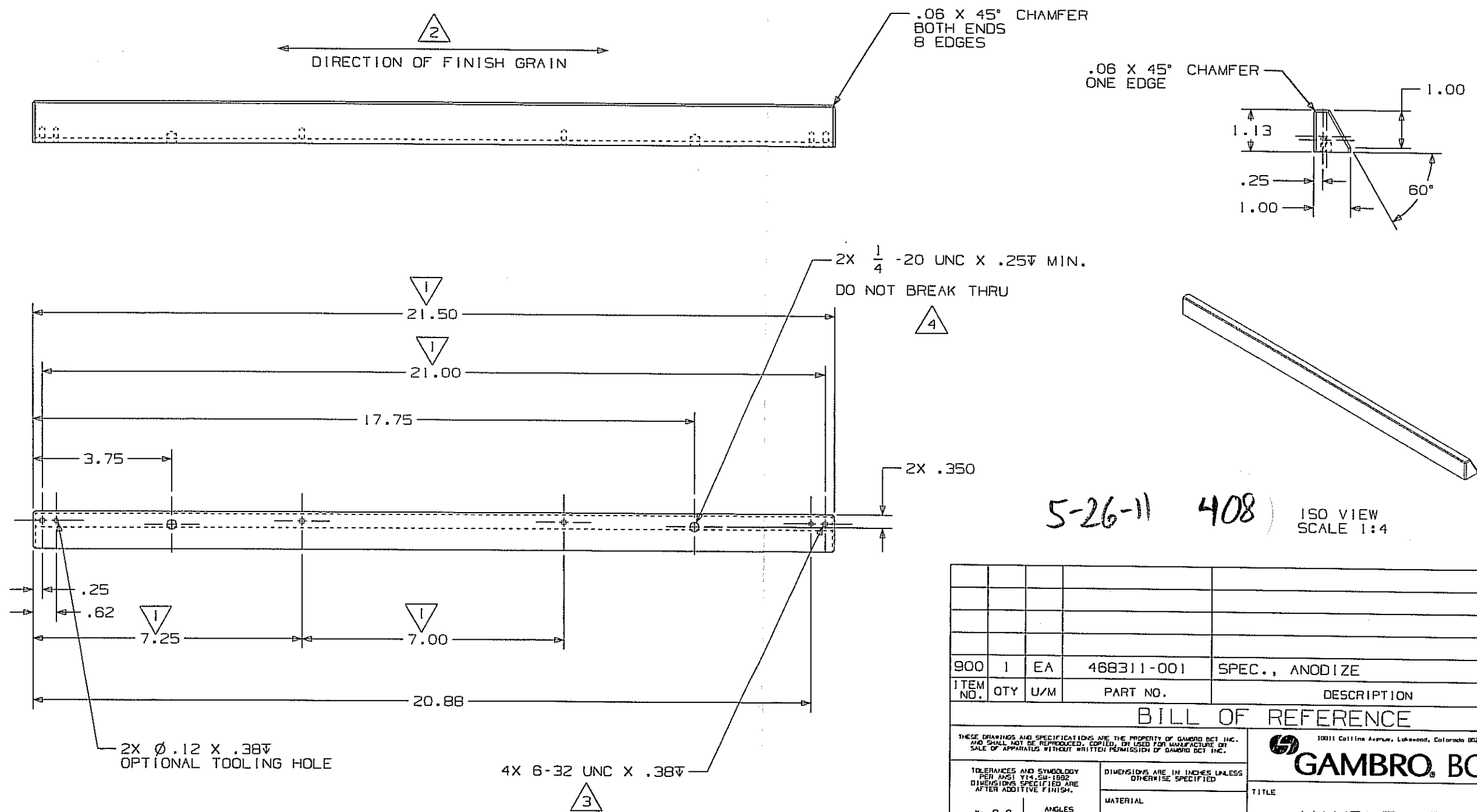


NOTES:

1. REMOVE ALL BURRS AND BREAK ALL SHARP EDGES.
2. FINISH GRAIN IN DIRECTION SHOWN.
3. MASK INDICATED HOLES PRIOR TO ANODIZING PER ITEM 900.
4. HOLES USED FOR ANODIZATION RACKING.
5.  $\nabla$  INDICATES KEY ITEM TO BE CHECKED BY INCOMING O.C.

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	ORIGINAL RELEASE; REPLACES 777066-643	SC	05/04/90	49217
B	ADD I.O.C. NOTE	DL	08/01/90	50934
C	ADDED OPTIONAL TOOLING HOLES	SC	09/23/92	59575
D	ADDED 1/4-20 UNC X .25 DEEP HOLES FOR ANODIZATION RACKING; ADDED NOTE 4; CHANGED SEALING FROM WATER TO NICKEL ACETATE; REORDERED NOTES; AND REDRAWN IN SOLID UG.	AR	02/28/05	BCT014736



900	1	EA	468311-001	SPEC., ANODIZE
ITEM NO.	QTY	U/M	PART NO.	DESCRIPTION
BILL OF REFERENCE				
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TOLERANCES AND SYMBOLS PER AMS1 VIM, 50-1992 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		
.X+ 0.0	ANGLES	MATERIAL ALUMINUM 6061-T6		
.XX+ 0.02	± 3°			
.XXX+ 0.010	SURF. FINISH			
.XXXX+ 0.0000	NOTED			
SIZE	SCALE	DO NOT SCALE DNG	THIRD ANGLE PROJECTION	DATE
C	1/2			02/24/05
ORIGINATOR		DATE		PART NO.
AMIR ROOMI		02/24/05		777067-265
TITLE		REV		SHT OF
HANDLE, DOOR VIEWPORT		D		1/2

UNIGRAPHICS

GENERAL SPECIFICATIONS FOR ANODIZED PART

1. COLOR BLACK TYPE III PER MIL-A-8625C ITEM (900)
2. PERFORMANCE CHARACTERISTICS
- A. PURPOSE OF COATING
- ☒ DECORATIVE
  - ☒ CORROSION RESISTANCE
  - ☐ OTHER
- B. CRITICAL PART SURFACE
- ☐ CLASS A APPLIES IN 1 PLACE(S)  
SEE NOTE
  - ☐ CLASS D APPLIES  
NO COSMETIC REQUIREMENTS.
  - ☐ CLASS APPLIES IN PLACE (S).  
SEE NOTE
- C. SEALING (IF UNSPECIFIED, SEAL WITH WATER)
- ☒ OTHER SEALANT REQUIRED.  
SPECIFY: NICKEL ACETATE.
3. PROCESS
- A. RACKING POINTS (ANODIZER'S DISCRETION  
UNLESS SPECIFIED)
- ☒ RACK ONLY WHERE SHOWN. SEE NOTE (4)
- B. MASKING OF HOLES
- ☐ DO NOT MASK
  - ☒ MASKING REQUIRED IN 4 PLACE(S)  
SEE NOTE (3)
- NOTE: GAUGES TO BE USED AFTER COATING,  
WHETHER MASKED OR NOT.
4. O.C. INSPECTION CRITERIA
- A. ☒ SAMPLING PLAN ACCEPTABLE (AOL 1.5).

REV	REVISION DESCRIPTION	BY	DATE	ECO #
	SEE SHEET 1 FOR REV HISTROY			

5-26-11 408

UNIGRAPHICS

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TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.				DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED			
.X± 0.0 .XX± 0.02 .XXX± 0.010 .XXXX± 0.0000				MATERIAL ALUMINUM 6061-T6			
ANGLES ± 3°				DATE			
SURF. FINISH NOTED				ORIGINATOR			
SIZE C 1/2				DATE 02/25/05			
SCALE DO NOT SCALE DWG				DRAWN AMIR ROOMI			
THIRD ANGLE PROJECTION				PART NO. 777067-265			
				REV D			
				SHT OF 2/2			
				TITLE HANDLE, DOOR VIEWPORT			