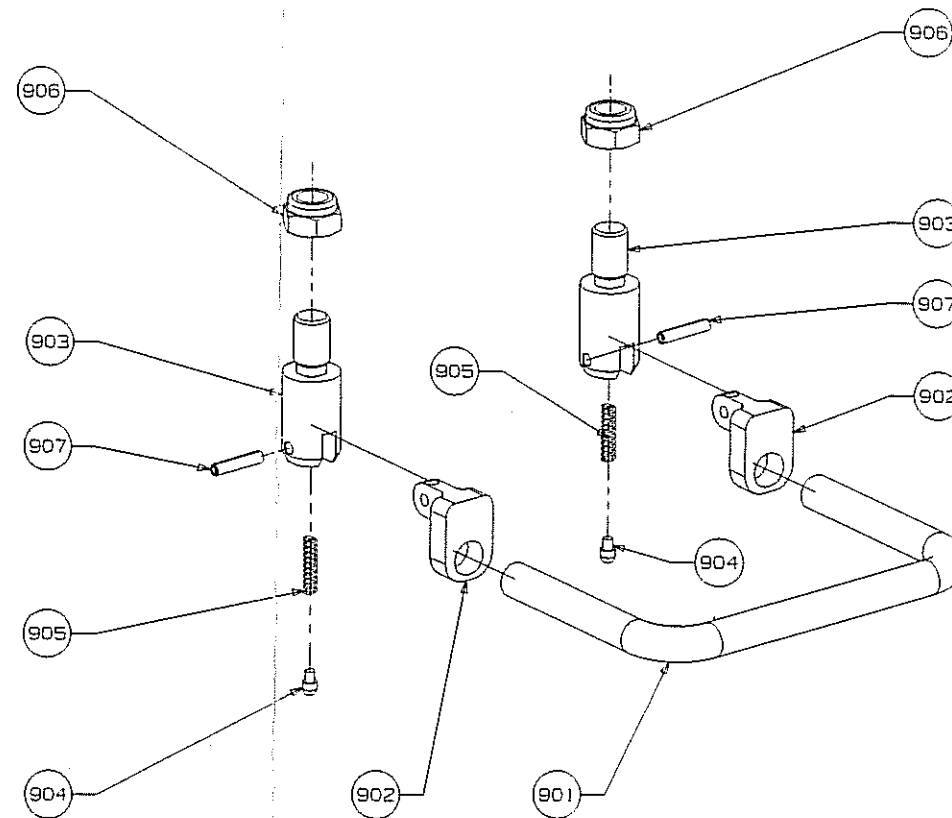
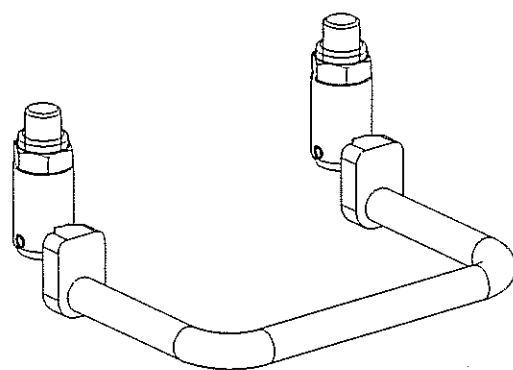


NOTES:

1. ▽ INDICATES KEY DIMENSIONS/FEATURES TO BE VERIFIED AT INCOMING INSPECTION.
2. VERIFY PRESENCE OF COMPONENTS LISTED IN BOM. PRESENCE OF DETENT MAY BE VERIFIED BY ROTATING HANDLE ON SWIVEL POSTS. HANDLE SHALL SNAP INTO POSITIONS.

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	LB	1/27/99	BCT 005264
B	ADDED NOTES 1 AND 2	CH	6/21/99	BCT 005108



Parallel within .010

Use .125  $\phi$  Rod Thru holes to line parts

11-19-08 408

ITEM NO.	QTY	U/M	PART NO.	DESCRIPTION
907	2		779014-310	ROLL PIN
906	2		779009-801	NUT, 3/8-24
905	2		777096-793	SPRING, PLUNGER
904	2		777096-792	DETENT, PLUNGER
903	2		777096-791	SWIVEL, POST
902	2		777096-790	SWIVEL, ARM
901	1		777096-789	HANDLE, ROD, SWIVEL

BILL OF REFERENCE

TOLERANCES AND FINISHES: DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		MATERIAL	
.XX	ANGLES				
.XXX	.010				
.XXX	.005				
.XXX	.002				
SIZE		SCALE	DO NOT SCALE	DATE	
D 1:1		DO NOT SCALE	DO NOT SCALE	7/27/98	
C. HAKE		BILODEAU		DATE	
PART NO.		777096-788		REV	
				B 1/1	

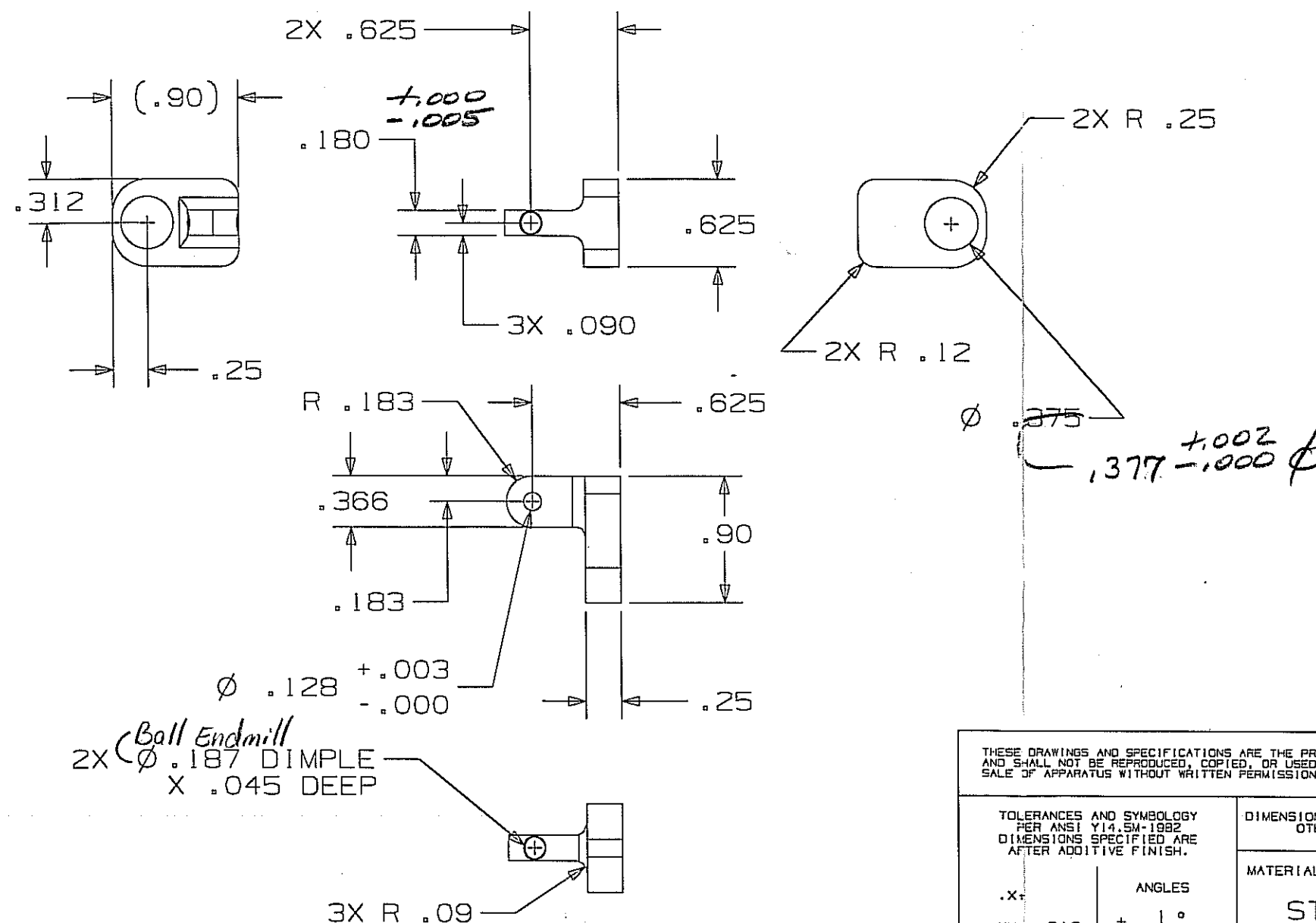
SUPPLIER MUST NOTIFY CODE BCT, INC. IN WRITING WHENEVER ANY SIGNIFICANT CHANGE TO THIS PART IS PROPOSED. DIMENSIONAL CHANGES SHALL INCLUDE, BUT NOT BE LIMITED TO, CHANGES IN MATERIAL, FINISHES, PROCESSING, DIMENSIONS, FORMULATIONS, ASSUMED AND TESTED CHANGES AND EFFECTS OF THE CHANGES ON FUNCTION, PERFORMANCE, APPEARANCE, SAFETY OR RELIABILITY OF THE PART OR FUNCTION. DIMENSIONAL CHANGES SHALL BE APPROVED BY CODE BCT, INC. IN WRITING.

UG DWG

NOTES:

1. BREAK ALL SHARP EDGES, R.005/.010

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	LB	6/1/98	



Dated Print 2-18-99

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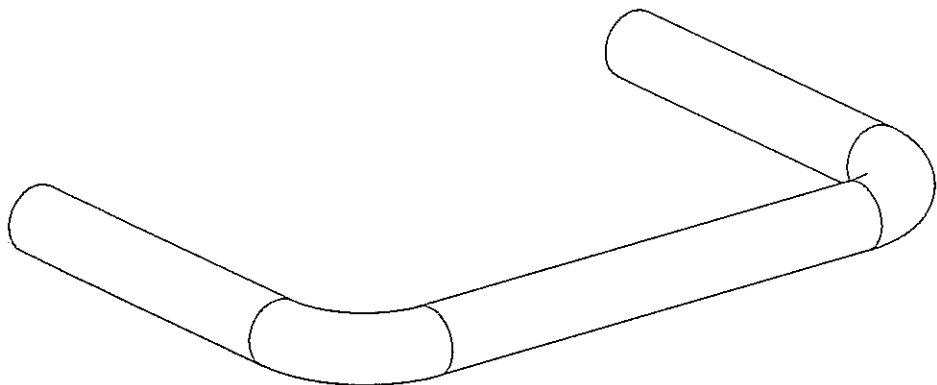
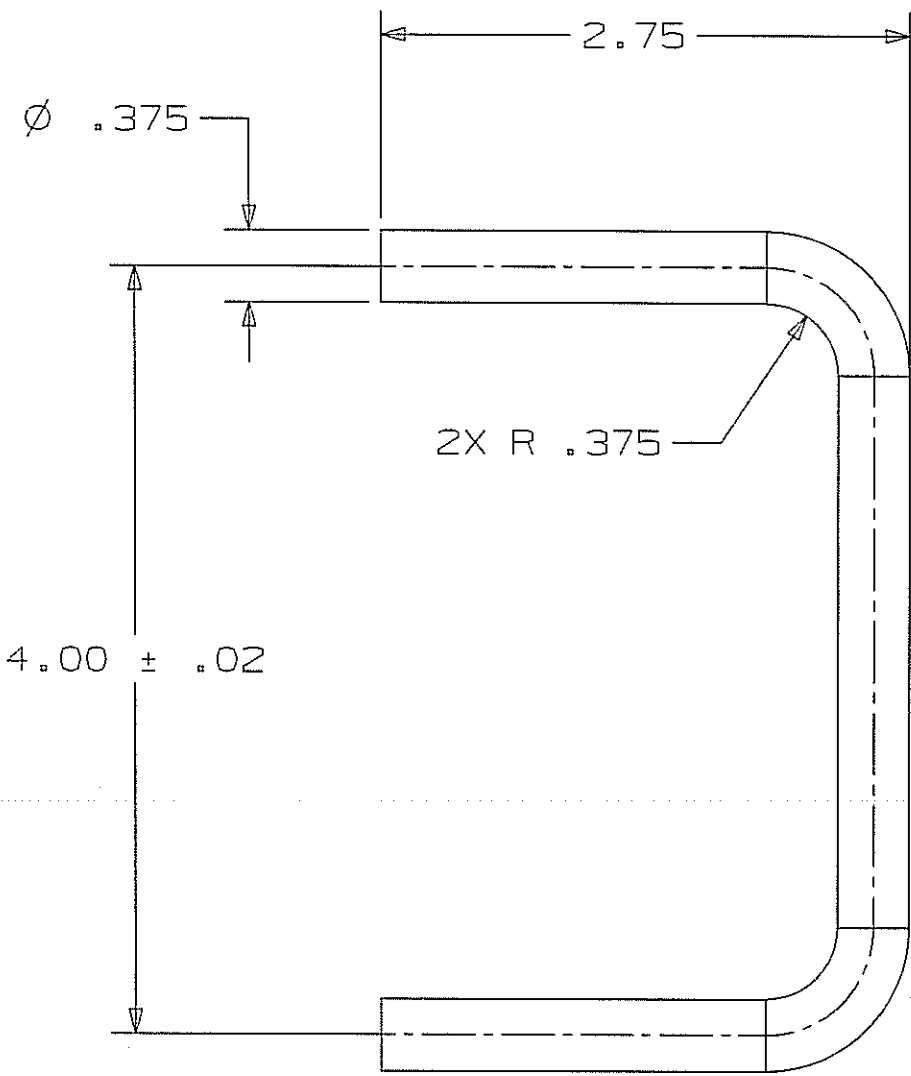
UG DWG

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TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		TITLE	
.X± .XX± .010 .XXX± .005 .XXXX± .002		ANGLES ± 1° SURF. FINISH		MATERIAL STAINLESS STEEL	
SIZE		SCALE		DATE	
B		1:1		6/1/98	
DO NOT SCALE DWG		THIRD ANGLE PROJECTION		ORIGINATOR	
				C. HAKE	
				DATE	
				6/1/98	
				DRAWN	
				BILODEAU	
PART NO.				REV	
777096-790				A	
SHT / OF				1 / 1	

Next Assy 777096-788

408

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	LB	1/26/99	BCT 005364



408

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UG DWG



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TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		TITLE  HANDLE, ROD, SWIVEL	
.X±  .XX± .010  .XXX± .005  .XXXX± .002	ANGLES ± 1°  SURF. FINISH	MATERIAL  STAINLESS STEEL		PART NO. 777096-789	
SIZE B	SCALE 1 : 1	DO NOT SCALE DWG	THIRD ANGLE PROJECTION	ORIGINATOR C. HAKE  DRAWN BILODEAU	DATE 6/1/98
				REV A	SHT / OF 1 / 1

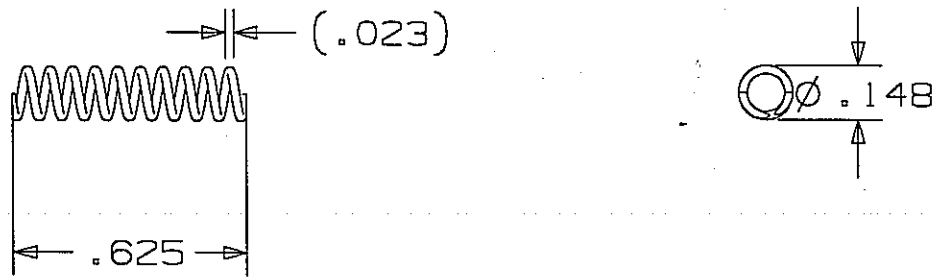
NEXT ASSY # 777096-788

NOTES:

1.  INDICATES KEY DIMENSION TO BE CHECKED AT INCOMING Q.C.

SPECIFICATIONS:

-  1. SPRING RATE: 17.0 LB/IN  $\pm 10\%$
2. SOLID HEIGHT: .334
-  3. LOAD AT LENGTH .334 IS 5.0 LBS  $\pm 10\%$
4. ENDS TO BE GROUND AND SQUARE.



SPECIFICATION CONTROL DRAWING

VENDOR PART NUMBERS ARE FOR REFERENCE ONLY.  
ANY MANUFACTURER WHOSE PRODUCT MEETS ALL PARAMETERS  
OF THIS SPECIFICATION IS CONSIDERED AN APPROVED SOURCE.

SUGGESTED SOURCE OF SUPPLY

1. COLORADO COILING
2. LEE SPRING #LC-023AB-7

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UG DWG

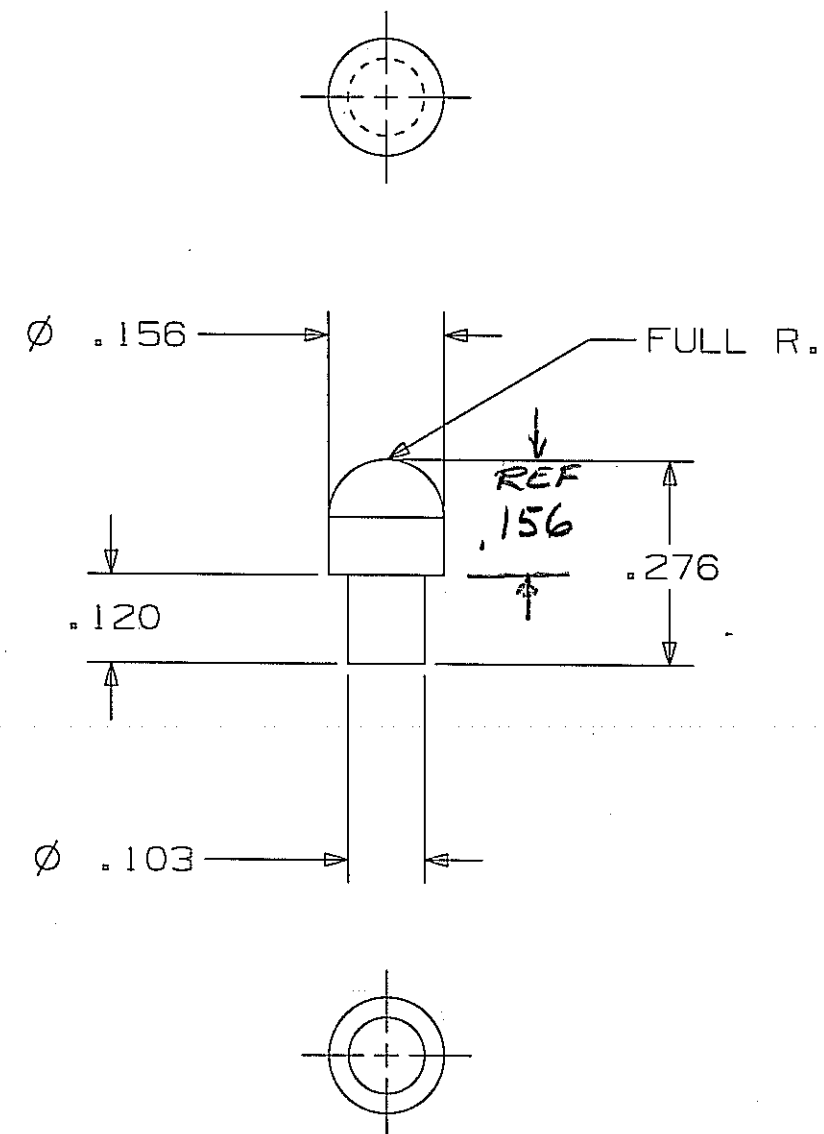
REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	LB	7/24/99	

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TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		TITLE	
.X± .XX± .010 .XXX± .005 .XXXX± .002		ANGLES ± 2° SURF. FINISH		MATERIAL STAINLESS STEEL SPRING TEMPER PASSIVATED Ø .023 WIRE	
ORIGINATOR C. HAKE		DATE		PART NO.	
DRAWN BILODEAU		DATE 4/15/97		777096-793	
SIZE B		SCALE 2:1		REV A	
DO NOT SCALE DWG		THIRD ANGLE PROJECTION		SHT / OF 1 / 1	

NEXT ASSY # 777096-798

408

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	LB	7/24/98	



*Dated Print 2-18-99*

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<small>TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982</small> DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.		<small>DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED</small>		TITLE  <div>DETENT, PLUNGER</div>	
.X± .XX± .010 .XXX± .005 .XXXX± .002	ANGLES ± 1° SURF. FINISH	MATERIAL  <div>DELFIN</div>		ORIGINATOR <div>C. HAKE</div>	
DATE <div>7/24/98</div>		DATE <div>7/24/98</div>		PART NO. <div>777096-792</div>	
SIZE <div>B 4</div>	SCALE <div>1</div>	DO NOT SCALE DWG	THIRD ANGLE PROJECTION	REV <div>A</div>	SHT / OF <div>1 / 1</div>

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UG DWG

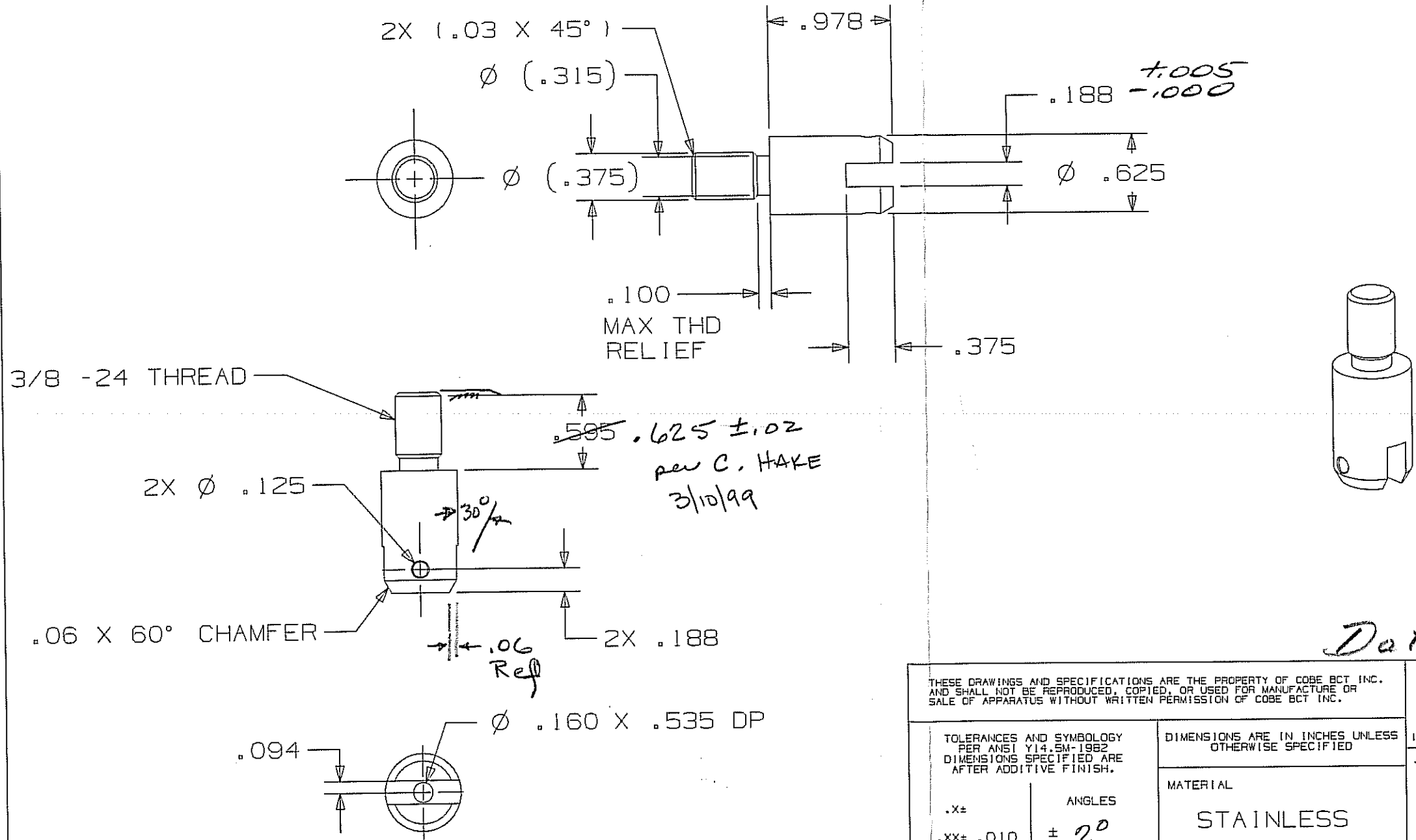
*Next Assy 777096-788*

408

NOTES:  
1. BREAK ALL SHARP EDGES, R.005/.010

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	LB	1/26/99	BCT 005364
B	ADDED THREAD RELIEF AND ASSOC DIMS	CH	2/23/99	BCT 005516

C CORRECTED THD LENGTH:



Dated Print 9-4-02 408

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UG DWG

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.X±	ANGLES ± 2°	MATERIAL  STAINLESS STEEL		ORIGINATOR C. HAKE	
.XX± .010	SURF. FINISH	DATE		DATE 6/2/98	
.XXX± .005		PART NO. 777096-791			
.XXXX± .002		REV C			
SIZE B	SCALE 1 : 1	DO NOT SCALE DWG	THIRD ANGLE PROJECTION	SHT 1	OF 1