

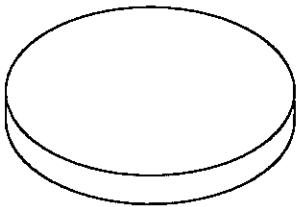
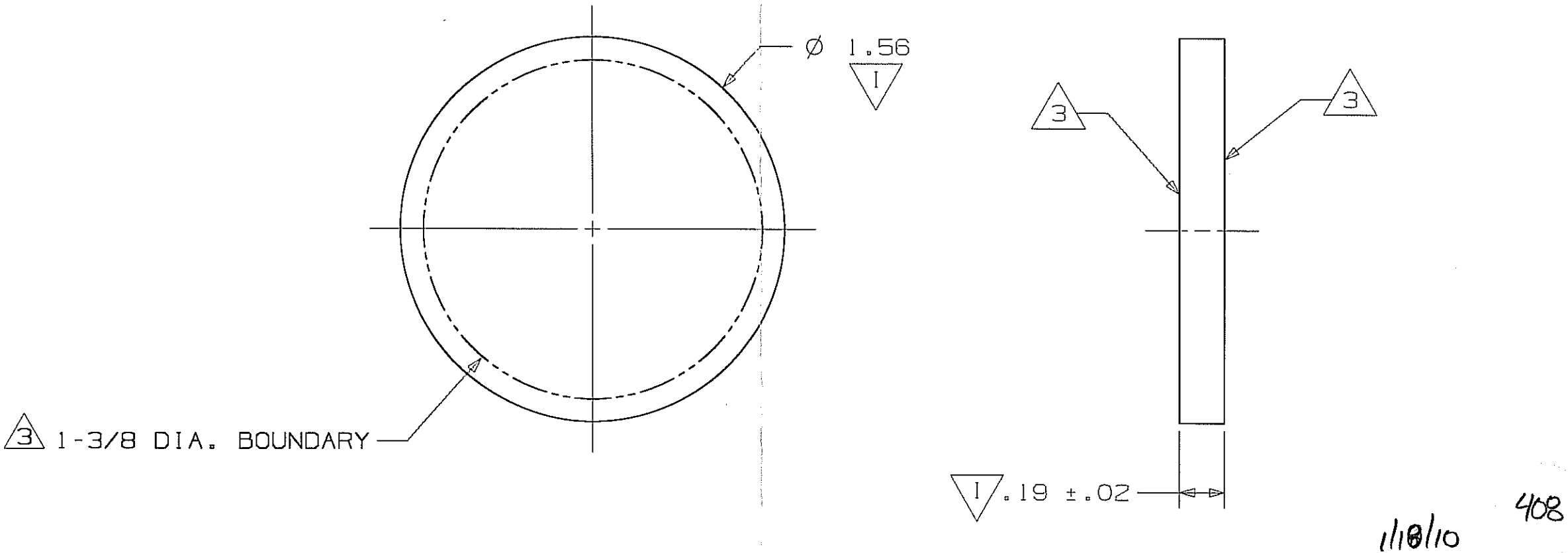



NOTES

1. BREAK ALL SHARP EDGES AND CORNERS.
2.  INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.
3.  PROTECT THIS SURFACE. NO SCRATCHES, PITS, ETC. PERMITTED INSIDE OF 1-3/8 DIA. BOUNDARY AREA

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	ORIGINAL RELEASE	TP	11/27/06	BCT018343
B	ADDED BOUNDARY AREA, CHANGED NOTE 3	MY	01/14/10	BCT026832



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TOLERANCES AND SYMBOLY PER ANSI Y14.5M-1982 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.				DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED			
.X± 0.04		ANGLES ± 1		MATERIAL POLYCARBONATE (WINDOW GRADE)		TITLE WINDOW, VIEWPORT	
.XX± 0.010		SURF. FINISH 125		ORIGINATOR		DATE	
.XXX± 0.005				DRAWN T. PEARCE		DATE 11/17/06	
.XXXX± 0.0020				PART NO. 777094-475		REV B	
SIZE B		SCALE 2:1		DO NOT SCALE DWG		SHT 1 OF 1	

UNIGRAPHICS