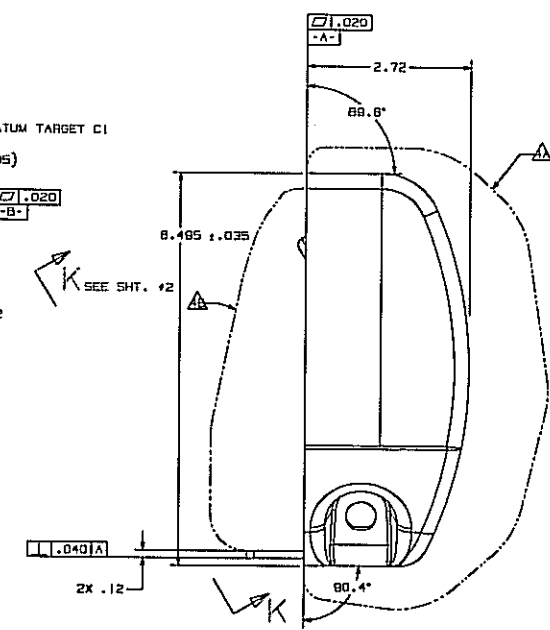
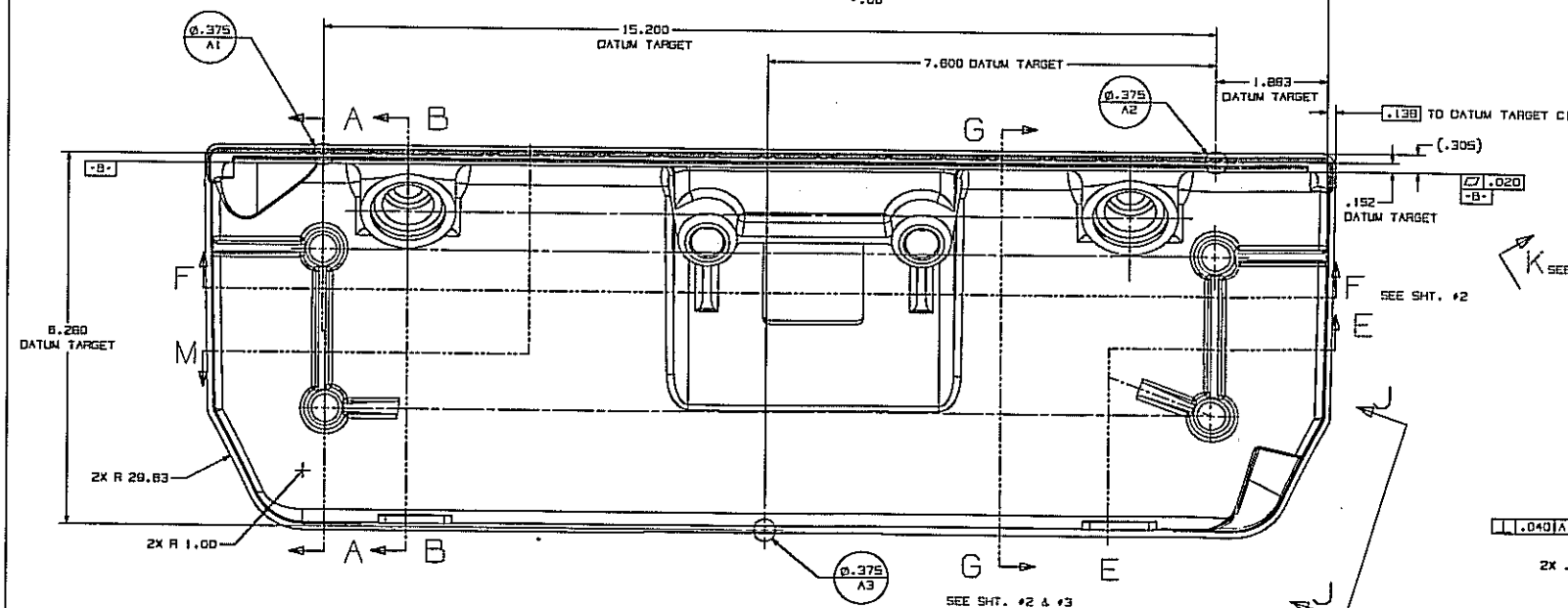
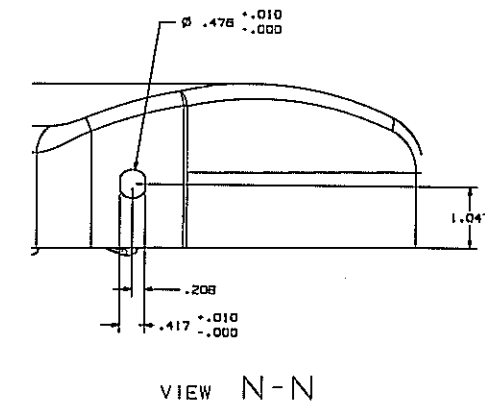
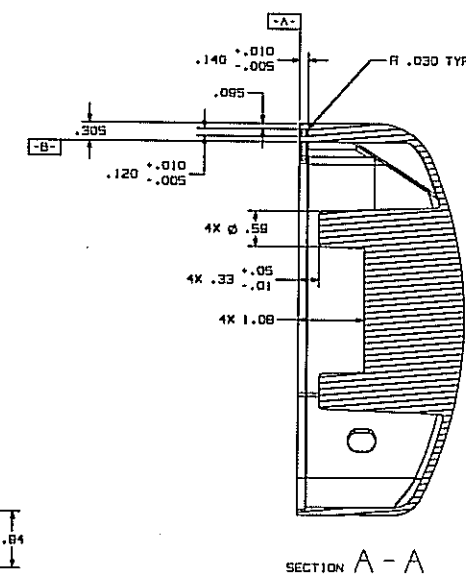
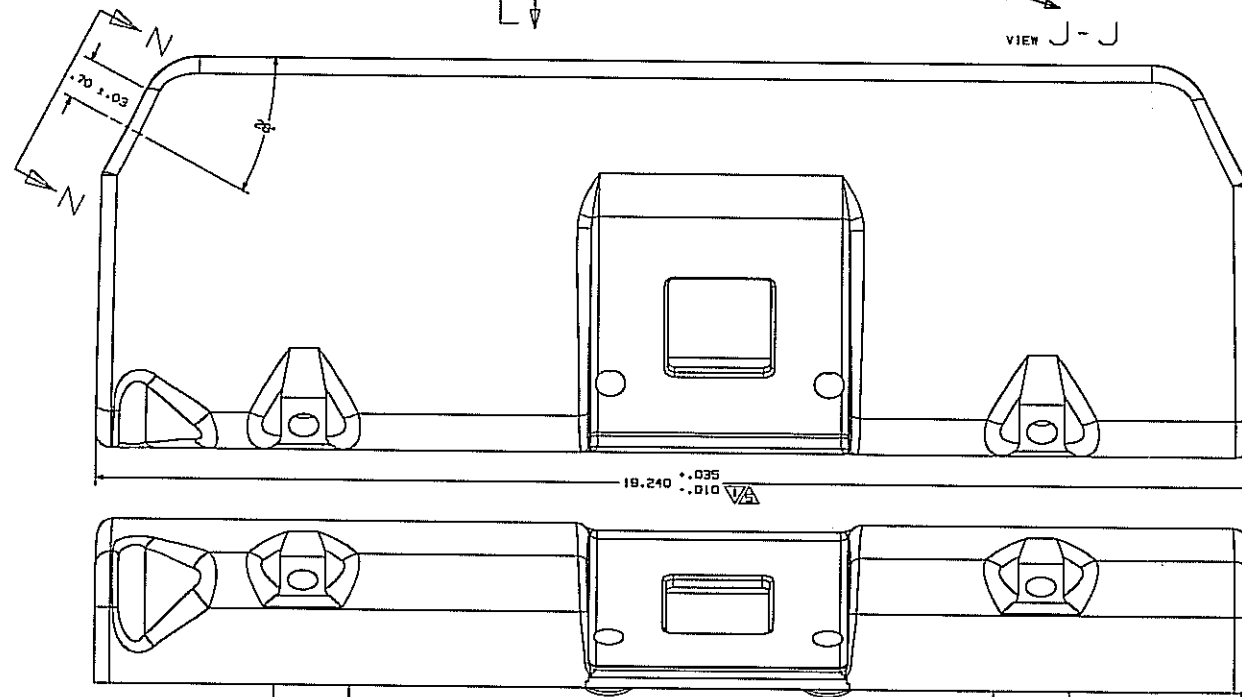
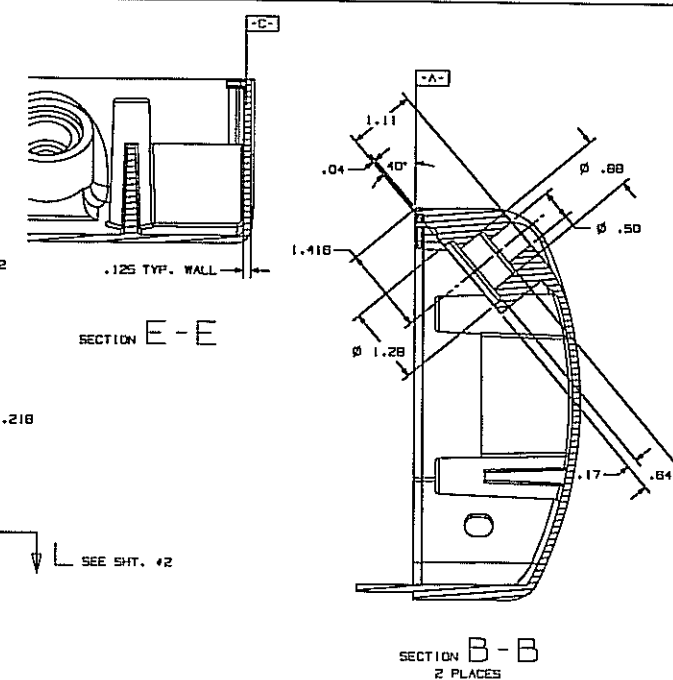
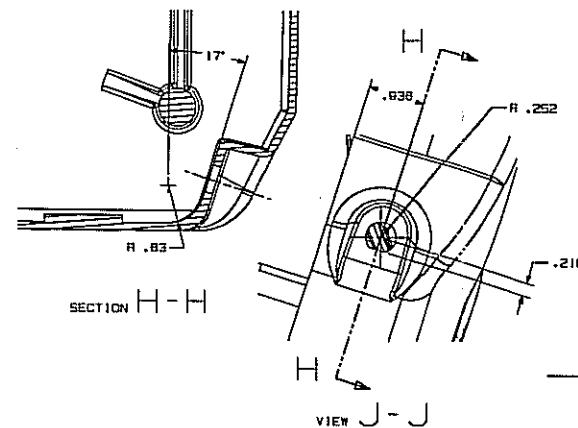


NOTES:

1. DIMENSIONS NOT SPECIFIED ON THE DRAWING ARE CONTAINED IN THE DATABASE FOR THIS PART NUMBER AND REVISION.
2. ∇ INDICATES KEY DIMENSIONS TO BE CHECKED AT INCOMING Q.C.
3. IN ALL AREAS: SURFACE FINISH TO BE 125 OR BETTER EXCEPT AS SPECIFICALLY NOTED. CASTING TO BE FREE OF FLASH AND BURRS. LOCATION OF PARTING LINE IS OPTIONAL EXCEPT AS REQUIRED FOR IMPORTANT TOLERANCES AND TOOLING POINT LOCATIONS. ALLOWABLE PARTING LINE MISMATCH IS .005.
ON ALL EXTERNAL SURFACES WHERE GATES AND/OR RISERS MUST BE GROUND AND COSMETICALLY FINISHED A SURFACE FINISH MUST BE PROVIDED THAT FALLS WITHIN SURFACE TOLERANCE AND SURFACE RMS NOTE CALLOUT.
WELD REPAIR: COSMETIC WELD RESTORATION IS PERMITTED IN ACCORDANCE WITH MIL-STD-2219 OR MIL-W-8804. STRUCTURAL FEATURES AND COSMETICALLY IMPORTANT AREAS INDICATED BY LEADERS MUST BE WELD FREE.
4. DATUMS/TOLERANCES:
4A. ON EXTERIOR SURFACES OF PART, THE FOLLOWING FORM TOLERANCE APPLIES $\square .050 \text{ A B C}$ EXCEPT AS OTHERWISE NOTED.
4B. ON INTERIOR SURFACES OF PART, THE FOLLOWING FORM TOLERANCE APPLIES $\square .050 \text{ A B C}$ EXCEPT AS OTHERWISE NOTED.
4C. ON ALL PART SURFACES THE FOLLOWING FORM TOLERANCE APPLIES $\square .010 \text{ A B C}$ WITHIN ANY GIVEN 1.00" SQUARE.
5. DIMENSION APPLIES AT MAXIMUM PART WIDTH. (AT INTERSECTION OF FILLET TANGENT POINTS AND DATUM $-A-$).
6. UNSPECIFIED FILLET RADIUS .080-.120. CORNER RADIUS .03 MAX.

Δ COSMETICALLY IMPORTANT SURFACE TO BE FREE OF GRIND MARKS AND PARTING LINE FLASH. TRANSITIONS BETWEEN SURFACES TO BE CONTINUOUS AND SMOOTH. GATES TO BE GROUND FLUSH TO ADJACENT SURFACE MAINTAINING CONTINUITY TO EXISTING CAST SURFACE.

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	ORIGINAL RELEASE SIM TO 777088-041	SD	MM/YY	ECO10063
B	4X R.12 WAS BX.1.047 WAS 1.017	MO	MM/YY	ECO10064

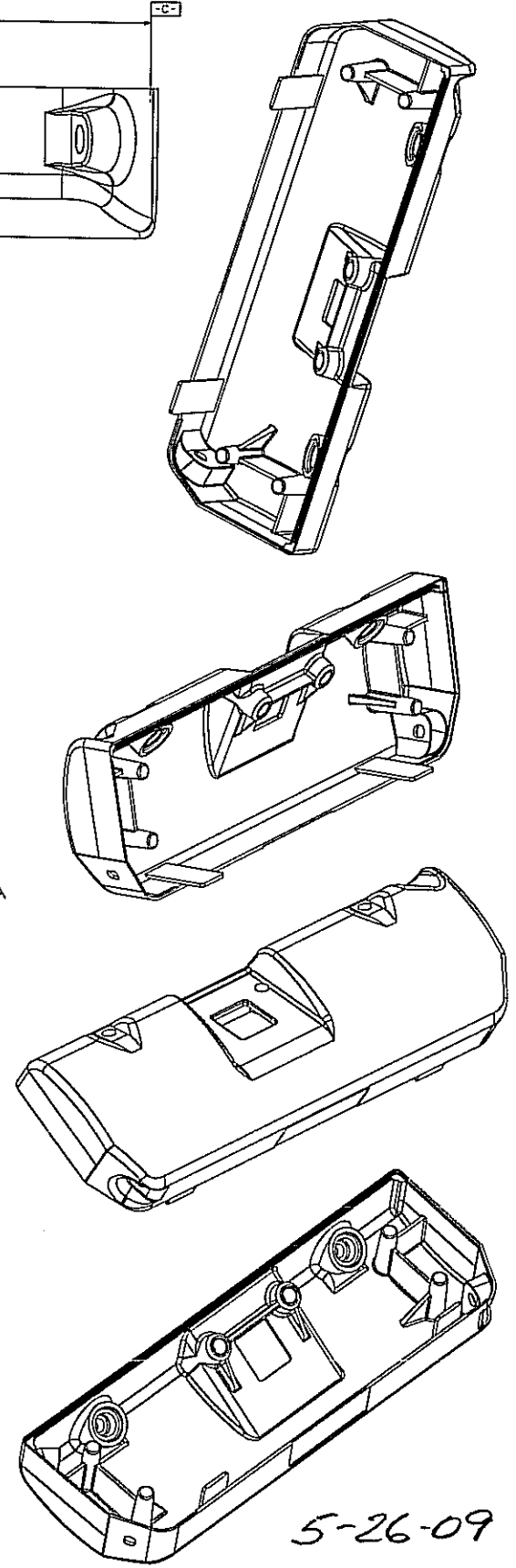
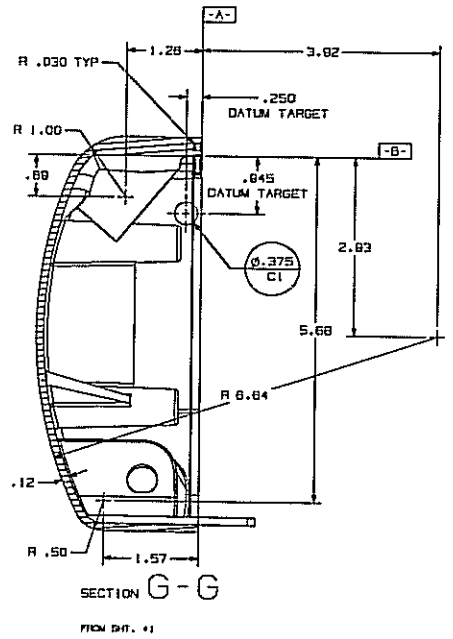
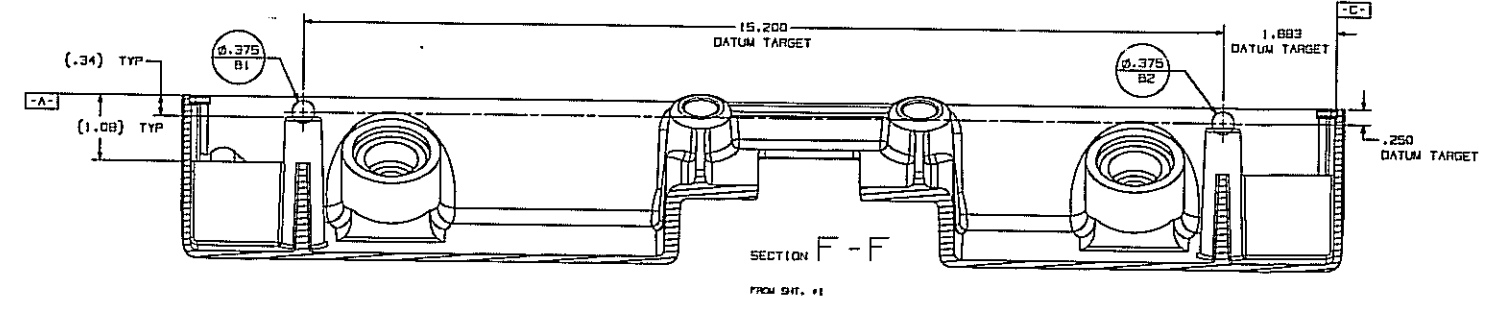
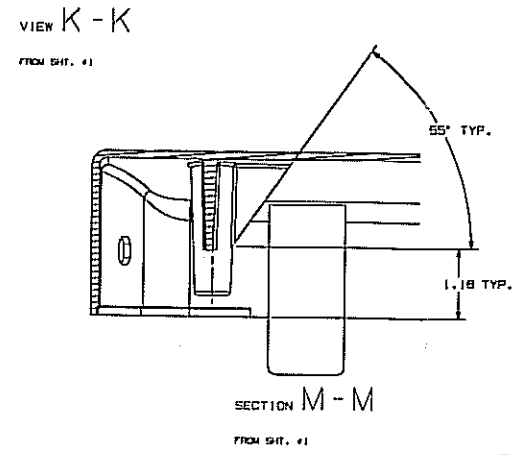
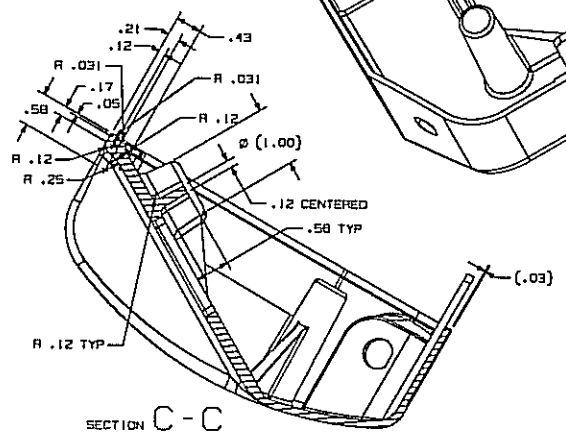
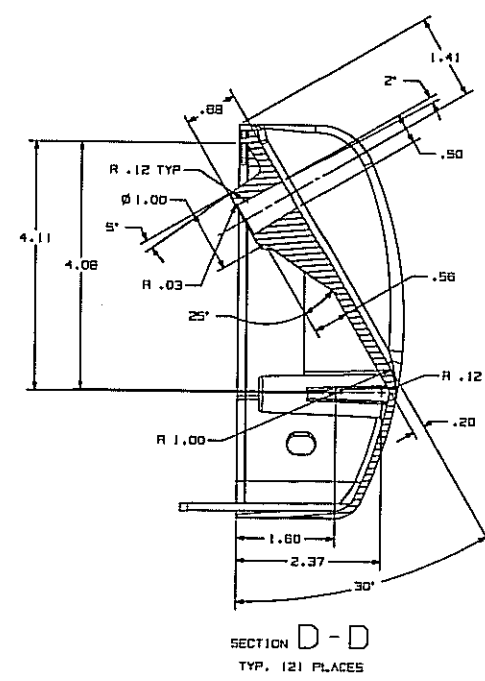
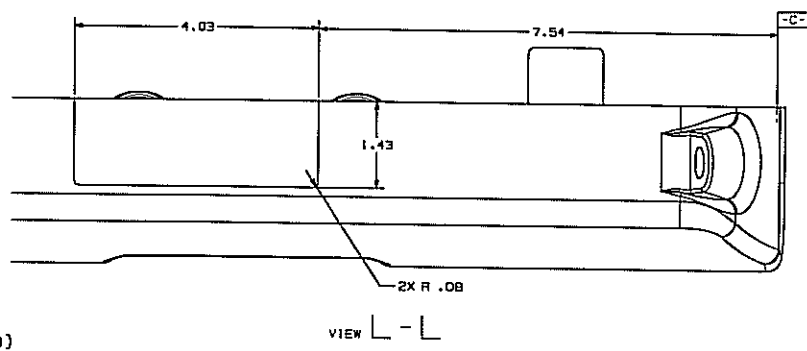
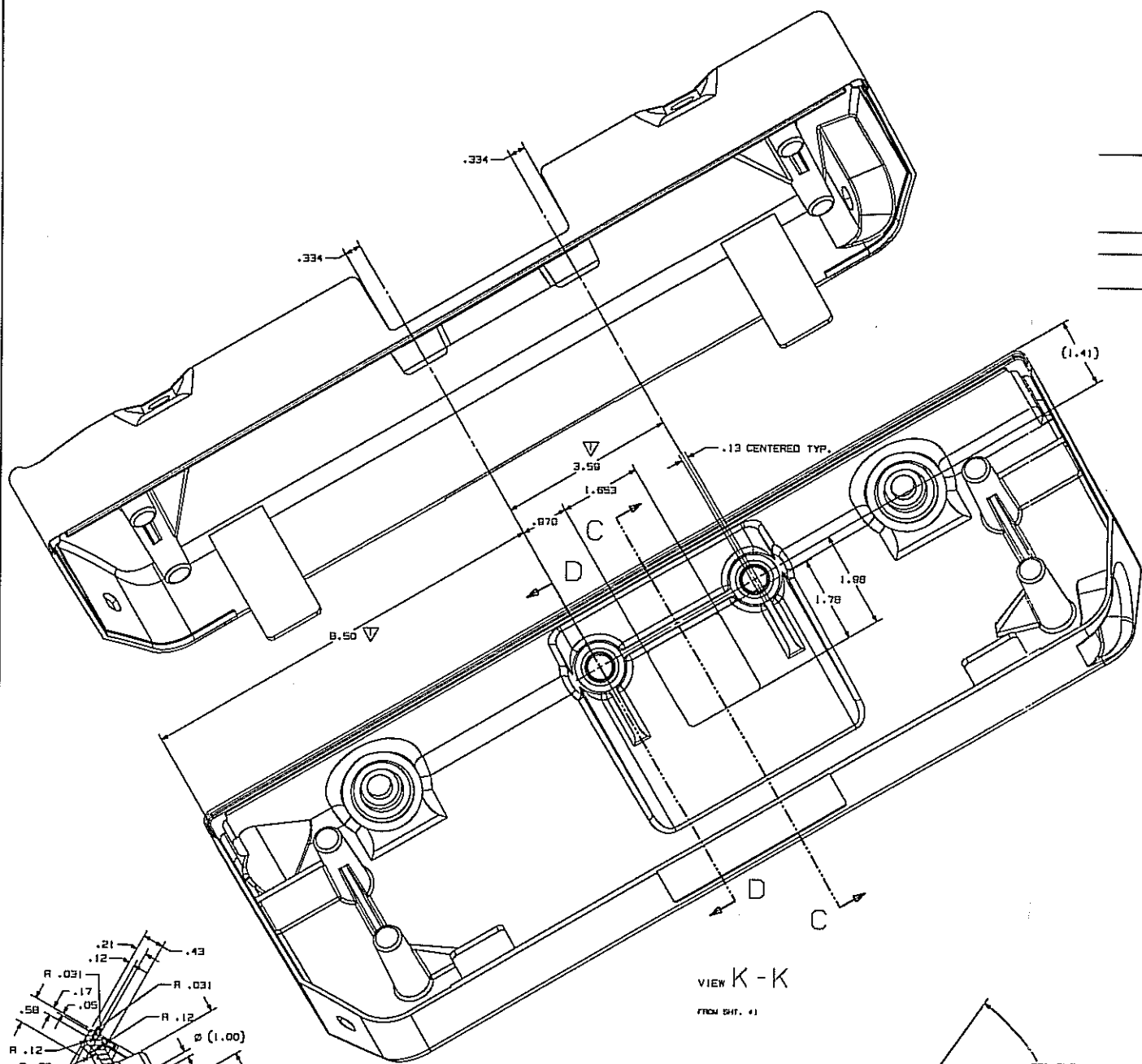


5-26-09 408

GAMBRO BCT		TOP CAP, CASTING, OPTIA	
777094-069		B1173	

Castings

REV	REVISION DESCRIPTION	BY	DATE	ECN
1	SEE SHT. #1			



5-26-09 408

GAMBRO BCT	
TOP CAP, CASTING, OPTIA	
777094-069	8/2/3

Castings

