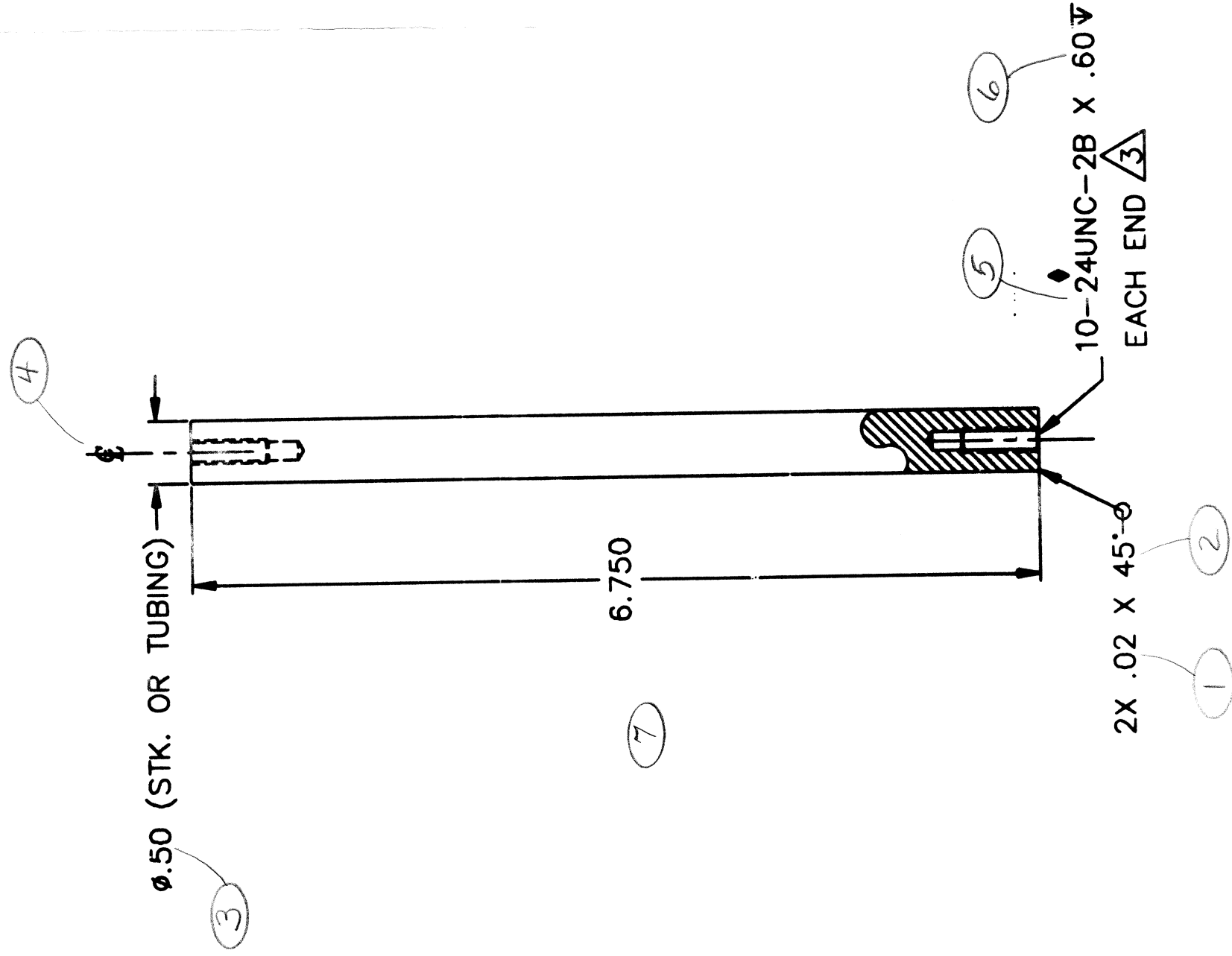


NOTES:

- ♦ INDICATES FEATURES TO BE CHECKED AT INCOMING Q.C.
- BREAK AND DEBURR ALL SHARP EDGES R.015. MAX.
- △ RACKING PERMITTED ON NOTED FEATURES ONLY.
MASK THREADS PRIOR TO ANODIZATION.



GENERAL SPECIFICATIONS FOR ANODIZED PART

- ANODIZE PER MIL-A-8625, TYPE III, CLASS 2, COLOR BLACK.
- ALL DIMENSIONS TO BE HELD TO TOLERANCE AFTER ANODIZATION.
- PERFORMANCE CHARACTERISTICS
 - PURPOSE OF COATING
 - DECORATIVE
 - CORROSION RESISTANCE
 - OTHER
 - SEALING (IF UNSPECIFIED, SEAL WITH WATER)
 - OTHER SEALANT REQUIRED. SPECIFY: NICKEL ACETATE
- PROCESS
 - RACKING POINTS (ANODIZER'S DISCRETION, UNLESS SPECIFIED)
 - RACK ONLY ON FEATURES INDICATED WITH NOTE △
 - MASKING OF HOLES AND/OR OTHER FEATURES
 - DO NOT MASK.
 - MASKING REQUIRED IN 2 PLACE(S). SEE NOTE △
- QC INSPECTION CRITERIA
 - SAMPLING PLAN ACCEPTABLE (AQL 1.5).

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MATERIAL ALUMINUM 6061-T6		DATE 9/21/93	
DESIGNER J. WALKER		DATE 2/19/92	
CHECKER J. PAYLOR		DATE 2/19/92	
SCALE 1:1		PART NO. 777067-828	
SHEET 1 OF 1		REV A	

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