

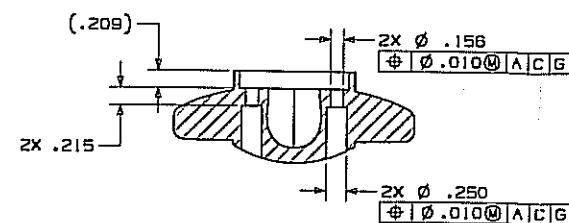
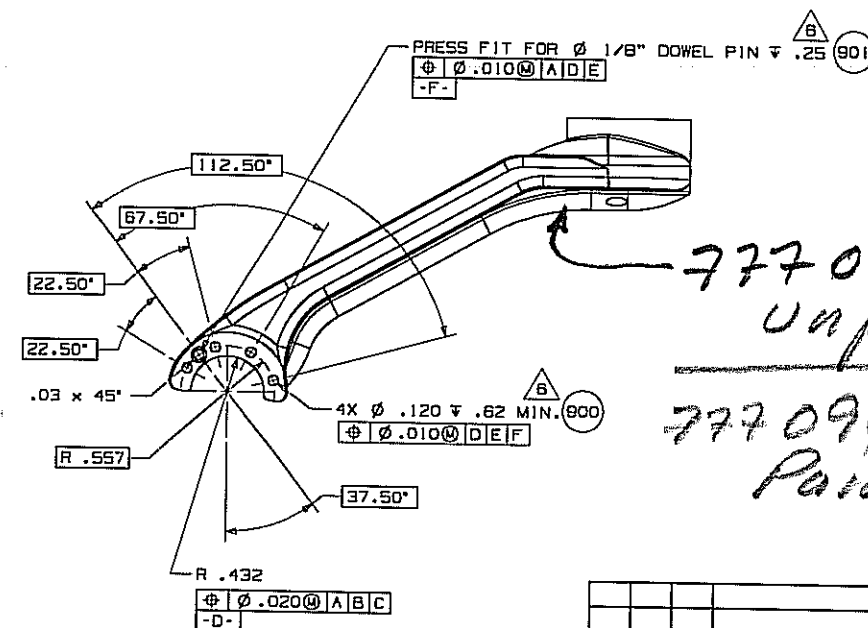
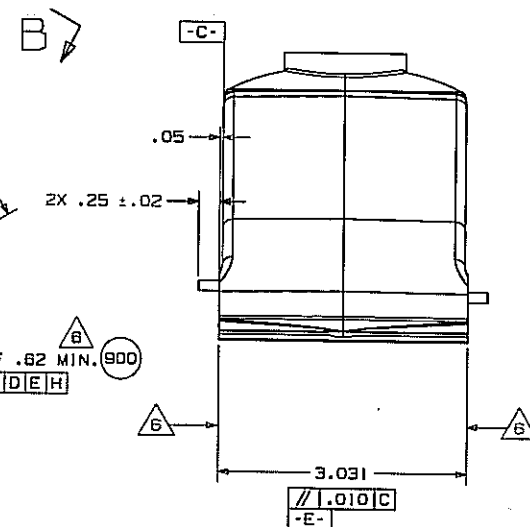
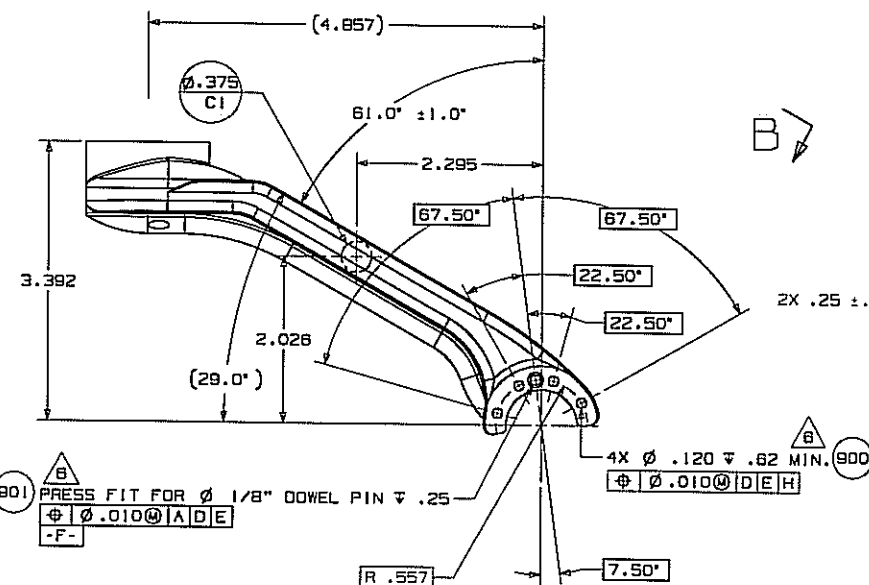
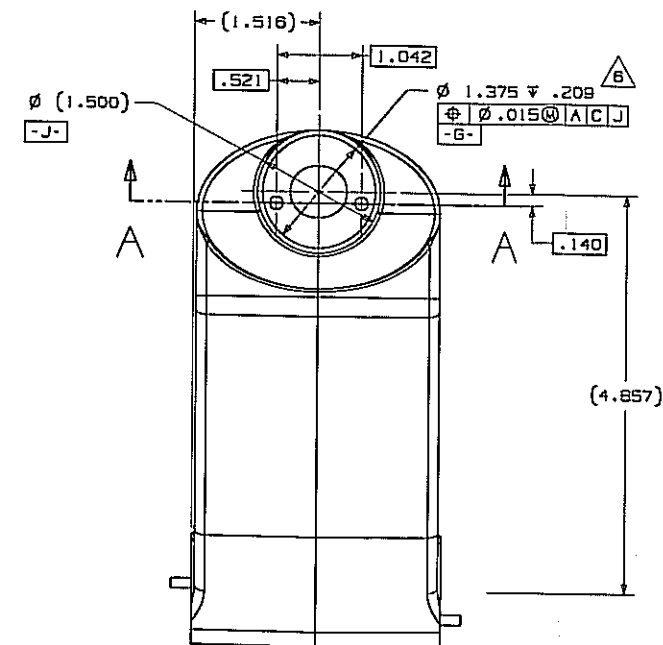


NOTES:

1. THE THREE "A" DATUM TARGET POINTS MAKEUP DATUM -A-
2. THE TWO "B" DATUM TARGET POINTS MAKEUP DATUM -B-
3.  INDICATES KEY DIMENSIONS TO BE CHECKED BY INCOMING Q.C..
4. PART TO BE FREE OF BURRS ON MACHINED SURFACES AND EDGES.
5. FINISH: PAINT FOCUS LIGHT GRAY PER SPEC 777096-070.
6.  AREAS INDICATED TO BE FREE OF PAINT.



SECTION A - A

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE, REPLACES P/N 777098-402	KMK	27/18/00	ECT 007738
B	{1.516} WAS {1.516}, {14.857} WAS {4.857}, .05 WAS .04, RIGHT SIDE VIEW REMOVED ZX REMOVED NOTE #7 - AREAS INDICATED TO BE PAINTED SMOOTH	R.06 KMK	28/09/00	ECT007801


 B SEE SHT. 2

-777 094-410-1
unpainted

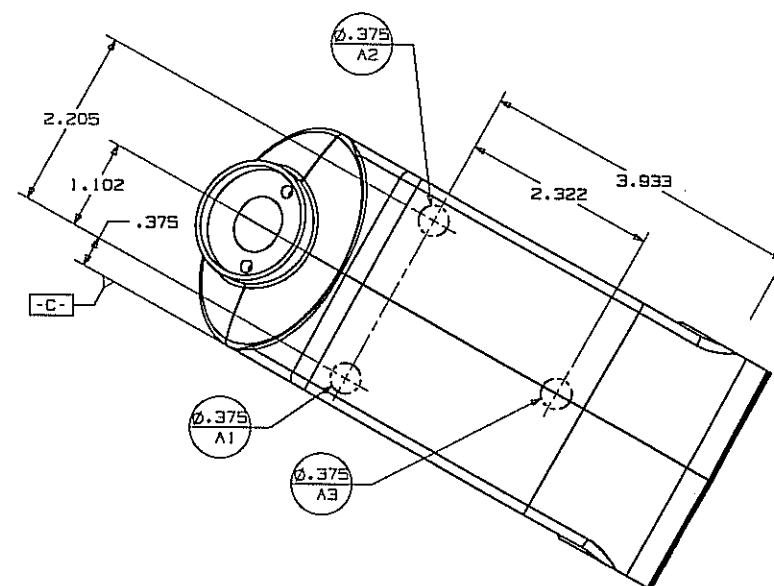
777 096-948
Painted

8-5-09

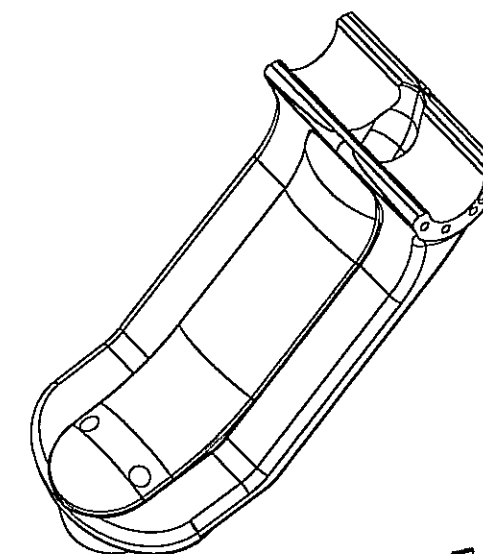
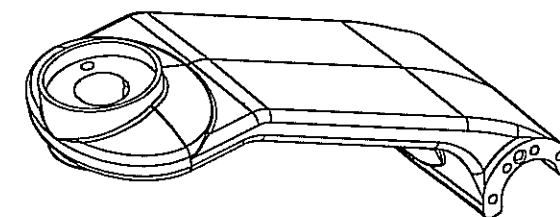
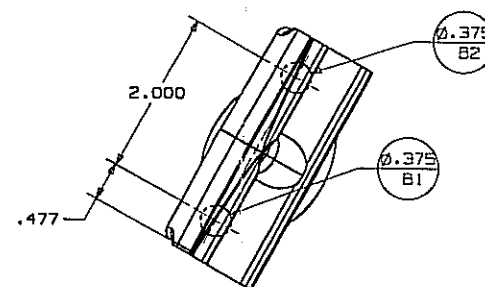
408

801	Z	EA	778029-406	DOWEL PIN, SST, Ø1/8 x .50 LG.	
800	B	EA	779213-214	THREAD INSERT, LOCKING #4-40 UNC	
ITEM NO.	QTY	U/M	PART NO.	DESCRIPTION	
BILL OF REFERENCE					
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TOLERANCES AND FINISHES: UNLESS OTHERWISE SPECIFIED: FRACTIONS DECIMALS ANGLES HOLE POSITION ± .005 HOLE SIZE ± .001 SURFACE FINISH 125 RMS		DIMENSIONS AND HOLE LOCATIONS OTHERWISE SPECIFIED:		TITLE	
.XX .010 XXX .001 .XXXX .00020		MATERIAL: DIBRO BCT #777096-947		MACHINING, DISPLAY ARM	
SIZE SCALE 1:1 DO NOT SCALE DIMS		ORIGINATOR DATE K. KLIMEK		PART NO. 777096-948 REV 1 DWT 2	

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	SEE SHT. #1 FOR REV HISTORY			



VIEW B-B
FROM SHT #1



TOLERANCES AND FINISHES DIMENSIONS ARE TO UNLESS OTHERWISE SPECIFIED AFTER FINISHING		DIMENSIONS ARE TO UNLESS OTHERWISE SPECIFIED AFTER FINISHING		 10011 Collins Avenue Lakewood, Colorado 80226-4440 USA	
.3x .0,10 .3x .0,01 .3x .0,005 .3x .0,0020		ANGLES $\pm 2^\circ$ SURF. FINISH 125 RMS		MATERIAL SEE SHT. 1	
DATE 11/11/09		ORIGINATOR K. KLIMEK		DATE 11/11/09	
SCALE 1:1		DRAWN K. KLIMEK		PART NO. 777096-948	
UG DWG.		TITLE MACHINING, DISPLAY ARM		REV B 2/2	

8-5-09 408