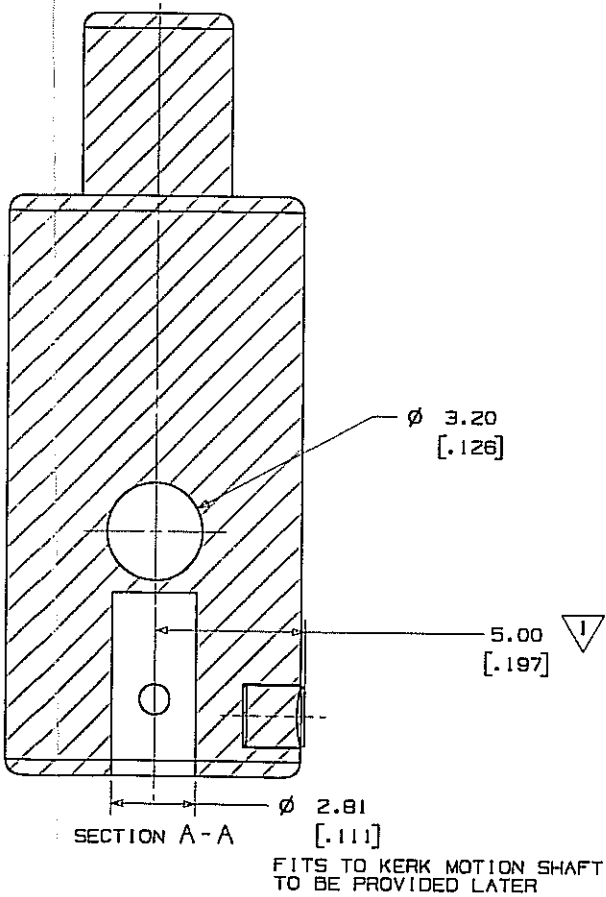
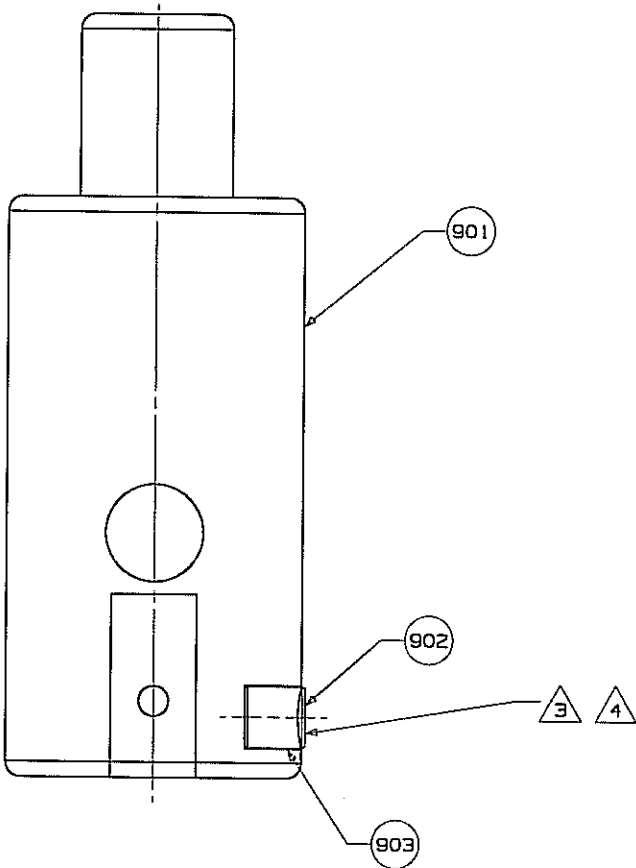
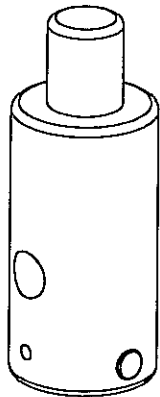
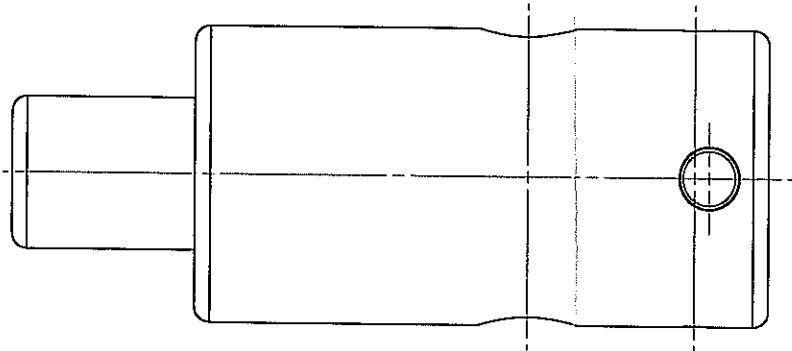
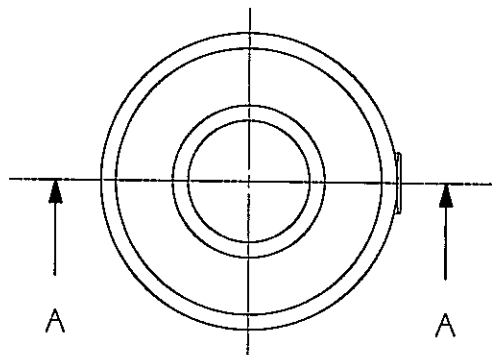


NOTES

- 1. BREAK ALL SHARP EDGES AND CORNERS.
- 2. ▽ INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.
- 3. USE TOOL ITEM 501 TO INSTALL MAGNET ITEM 902.
- 4. ▽ SOUTH POLE OF MAGNET ITEM 902 MUST BE FACING OUT, AS INDICATED BY THE NORTH END (RED) OF THE NEEDLE POINTING TOWARDS THE MAGNET USING ITEM 502

| REV | REVISION DESCRIPTION | BY | DATE | ECO # |
|-----|---------------------------|------|----------|-----------|
| A | INITIAL RELEASE | DANJ | 12/26/07 | BCT021332 |
| B | ADDED MAGNET TOOLS IN BOE | REM | 06/18/08 | BCT023335 |



3-3-09 408

| ITEM NO. | QTY | U/M | PART NO. | DESCRIPTION |
|-------------------|-----|-----|------------|--------------------------|
| 502 | 1 | EA | 851000-575 | MAGNETIC COMPASS |
| 501 | 1 | EA | 851000-436 | MAGNET INSTALLATION TOOL |
| BILL OF EQUIPMENT | | | | |

| ITEM NO. | QTY | U/M | PART NO. | DESCRIPTION |
|-------------------|-----|-----|------------|-------------------------------|
| 903 | .01 | EA | 986300-396 | LOCTITE 401 |
| 902 | 1 | EA | 986100-108 | MAGNET, DISC, 2mmDIA 2mm LONG |
| 901 | 1 | EA | 986100-714 | SPRING_MAGNET-BASE-VALE |
| BILL OF REFERENCE | | | | |

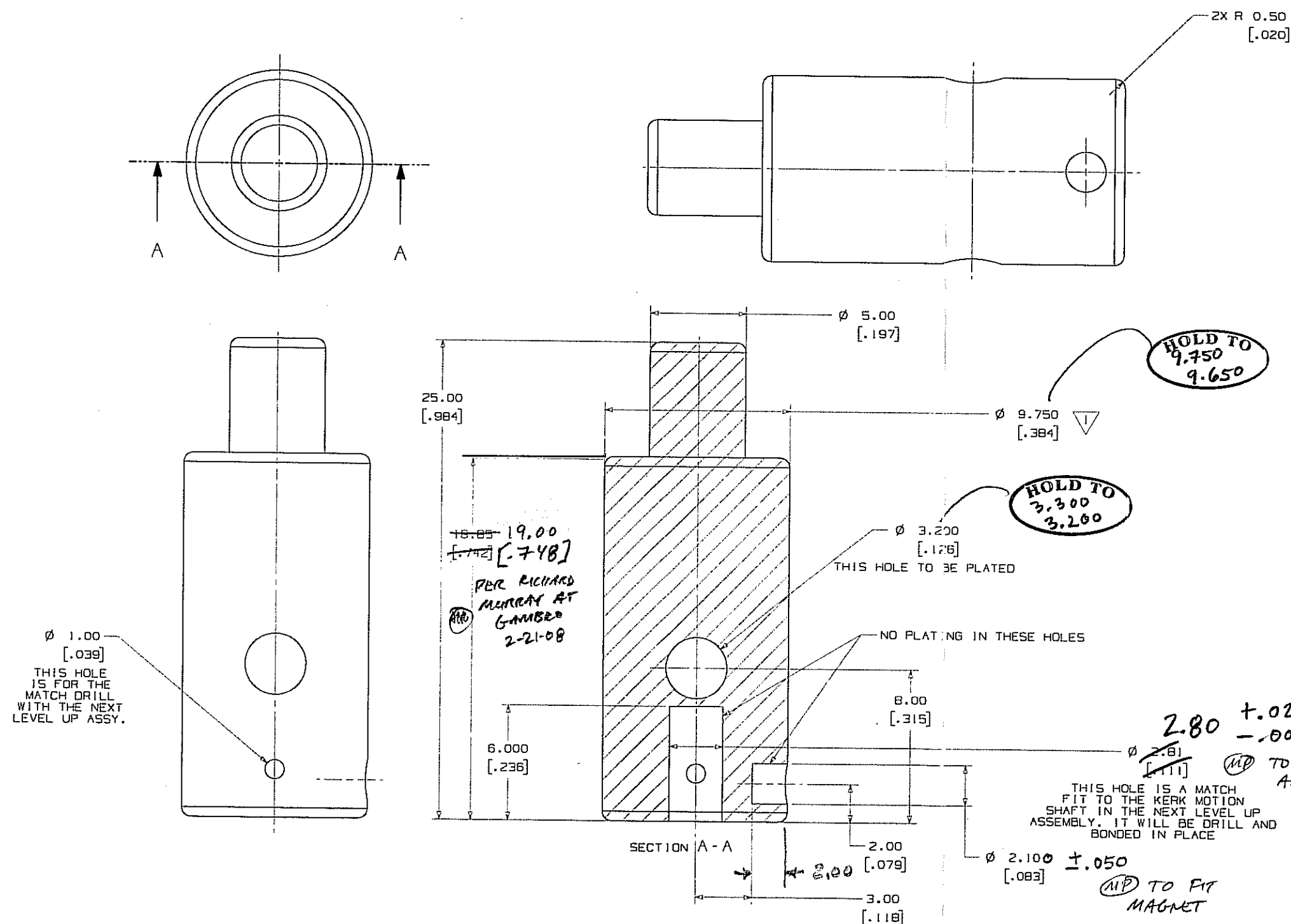
| | | | | | |
|--|-----------------------|--------------|----------|---|-------|
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| INCH TOLERANCES | MILLIMETER TOLERANCES | ANGLES | MATERIAL | TITLE | |
| .X±0.04 | ±1.0 | ± | NA | ASSY-SPRING-MAGNET-BASE-VALE | |
| .XX±0.008 | ±0.2 | 2 | | NEXT-ORBITAC-VALE | |
| .XXX±0.004 | ±0.10 | SUPP. FINISH | | PART NO. | |
| .XXX±0.0020 | ±0.050 | NONE | | 986100-723 | |
| SIZE | SCALE | UNIT | DATE | REV | BY |
| D | NONE | INCHES | 10/19/07 | B | 1/4 2 |

UNIGRAPHICS

NOTES

- BREAK ALL SHARP EDGES AND CORNERS.
- ∇ INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.
- COAT SURFACES WITH 'NITUFF' PROCESS (.002 THICKNESS w/.001 BUILDUP) FROM NIMETT INDUSTRIES, INC. SOUTH BEND, INDIANA 46619 USA
- MAGNET IS TO BE GLUED TO ALUMINIUM NOT THE PLATING.
- SOUTH POLE OF THE MAGNET MUST FACE OUT. ∇

| REV | REVISION DESCRIPTION | BY | DATE | ECO # |
|-----|----------------------|------|----------|-----------|
| A | INITIAL RELEASE | DANJ | 12/26/07 | BCT021332 |



ALLOW
FOR PLATING
.001 PER
SURFACE

| | | | | | | | |
|--|---|---------------------------------|--|--|---|-------------------------|------------------------|
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| <small>TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1992. DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH. DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED. DIMENSIONS IN 1" ARE IN INCHES.</small> | | | | GAMBRO BCT | | | |
| <small>INCH TOLERANCES</small> .XX ± 0.04 .XXX ± 0.008 .XXXX ± 0.004 .XXXXX ± 0.0020 | <small>MILLIMETER TOLERANCES</small> .XX ± 1.0 .XXX ± 0.2 .XXXX ± 0.10 .XXXXX ± 0.050 | <small>ANGLES</small> 2 2 | <small>MATERIAL</small> ALUMINUM 6061 | <small>SURF. FINISH</small> NONE | <small>TITLE</small> SPRING_MAGNET - BASE - VALVE NEXT - ORBISAC - VALVE | | |
| <small>SIZE</small> D | <small>SCALE</small> NONE | <small>DRW. BY</small> DANJ | <small>DATE</small> 10/02/07 | <small>PART NO.</small> 386100-714 | <small>REV</small> A | <small>QTY</small> 1 | <small>OF</small> 1 |

UNIGRAPHICS

3-3-09 408