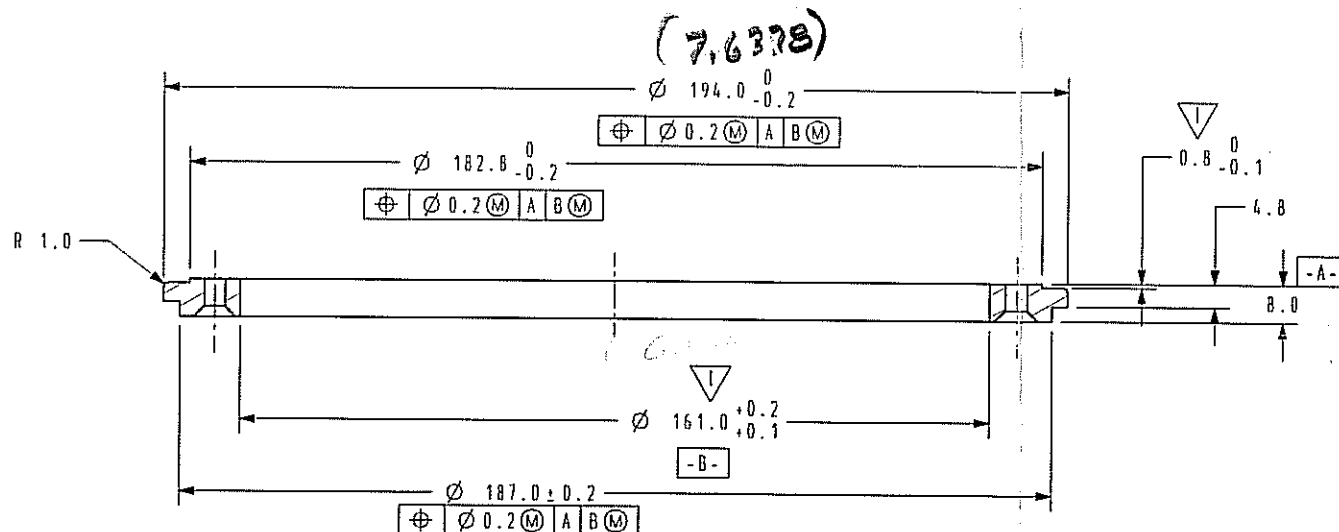
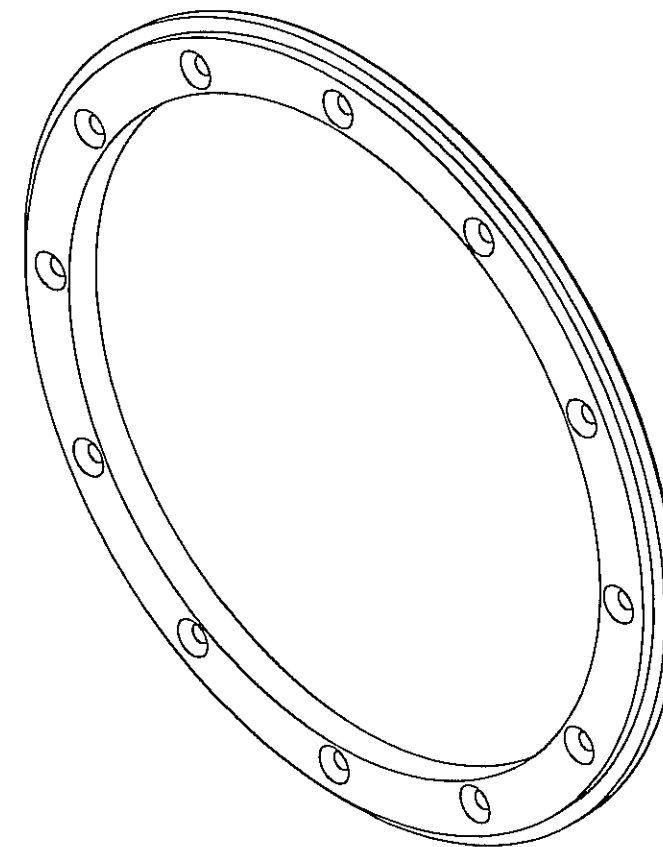
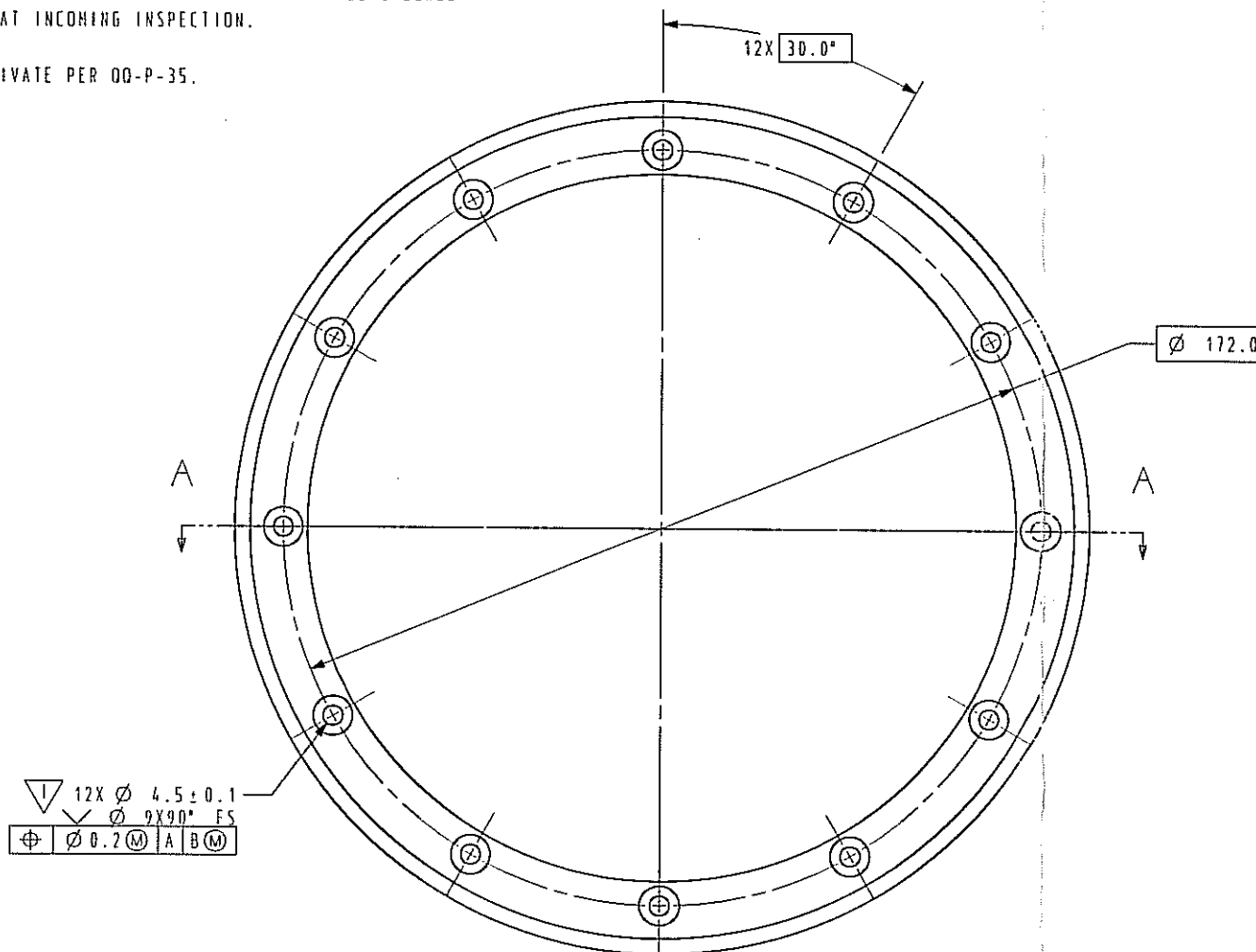


NOTES

1. BREAK ALL SHARP EDGES AND CORNERS.
2. ▽ INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.
3. PASSIVATE PER QQ-P-35.

Tolerances acc. to ISO		
Basic size and tolerance	Limit deviation	
	upper	lower



SECTION A-A

12-14-06 408

A INITIAL RELEASE (Was 2798564)		HDN	11/30/06	ECR04356
Rev. No.	Revision order No. and description of the revision	By	Date	ECO /
Unless otherwise stated the following applies:				
Dimensions in millimeters		Surface treatment		
Surface roughness Ra, µm	3.2	Sharp edges broken	0.4-0.8	Material designation
Fillet radii	0.1 MAX	Material designation	316 STAINLESS STEEL	Drawn by
Tot Angle Projection	mK	Drawn by	Legg	Checked by
Tolerances acc. to ISO 2768-class		Date	20020611	Scale
Welding tolerances acc. to ISO 15970-class				1:1
GAMBRO BCT				
Clamping ring ID		Sheet no / of	1/1	Drawing No.
			986100-655	Latest rev.
				A