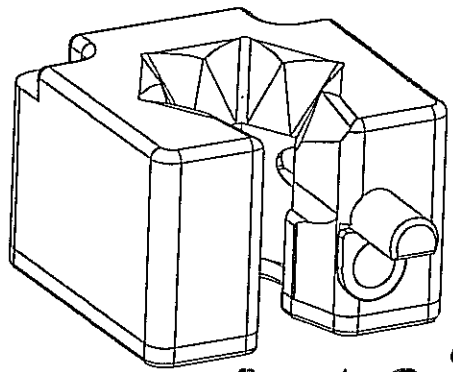
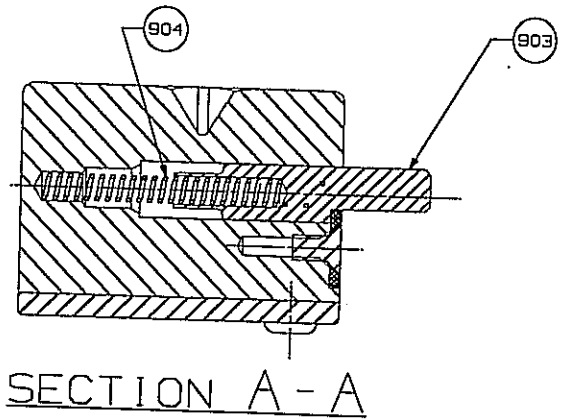
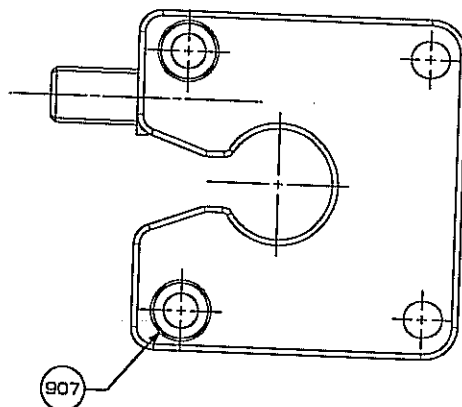
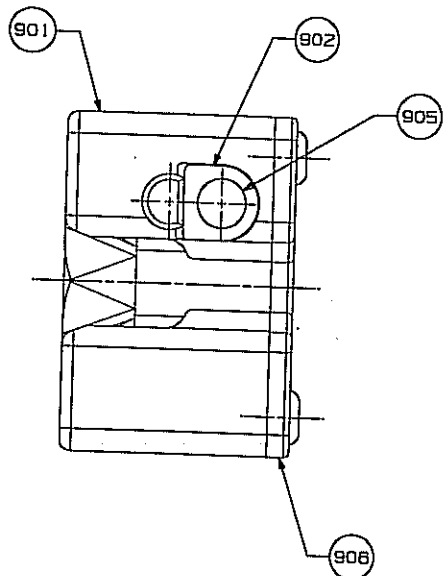
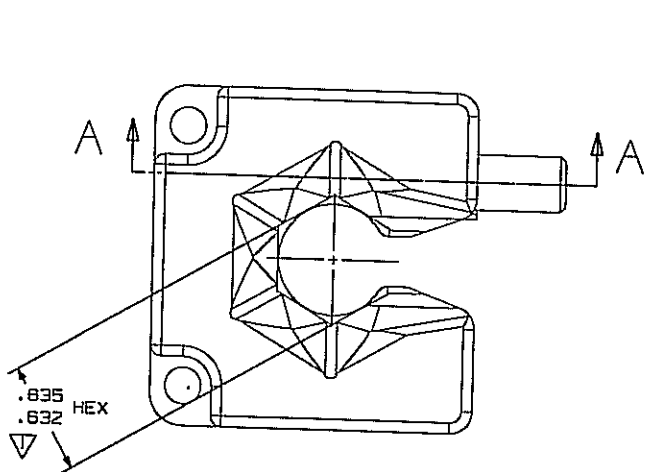


ASSEMBLY NOTES:

1. INSERT SPRING, ITEM #904, INTO STEM, ITEM #903. PLACE THESE ITEMS INTO TAPERED HEX GUIDE, ITEM #901.
3. COMPRESSING SPRING SLIGHTLY, ATTACH KEEPER, ITEM #902, TO TAPERED HEX GUIDE, ITEM #901 USING FLAT HEAD SCREW, ITEM #905 (APPLY LOCTITE, ITEM #908, TO THREADS OF ITEM #905).
4. ATTACH COVER PLATE, ITEM #906, TO TAPERED HEX GUIDE, ITEM #901 USING BUTTON HEAD SCREW, ITEM #907 (APPLY LOCTITE, ITEM #908 TO THREADS OF ITEM #907).

GENERAL NOTES:

1. ▽ INDICATES KEY DIMENSIONS TO BE CHECKED AT INCOMING D.C.



REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE, REPLACES 777098-185	KMK	1/27/00	BCT 007003

908	.001	OZ.	778128-000	ADHESIVE, LOCTITE 242, BLUE
907	2	EA.	778017-302	SCR, BTN, SCH, SST, 8-32, 3/8
906	1	EA.	777098-173	PLATE, COVER
905	1	EA.	778208-304	SCR, FLH, P-H, SST, 8-32, 1/4
904	1	EA.	777098-086	SPRING, UPPER HEX HOLDER
903	1	EA.	777098-280	STEM, HEX RETAINER
902	1	EA.	777098-278	KEEPER, STEM
901	1	EA.	777098-887	HEX GUIDE, TAPERED
ITEM NO.	QTY	U/M	PART NO.	DESCRIPTION

THESE DIMENSIONS AND SPECIFICATIONS ARE THE PROPERTY OF CARIDIANBCT, INC. AND SHALL NOT BE REPRODUCED, COPIED, OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT WRITTEN PERMISSION OF CARIDIANBCT, INC.				10811 Collins Avenue Lakewood, Colorado 80025-4440 USA	
TOLERANCES AND FINISHES UNLESS OTHERWISE SPECIFIED ARE: DIMENSIONS UNLESS OTHERWISE SPECIFIED ARE IN INCHES UNLESS OTHERWISE SPECIFIED		MATERIAL SEE BOR		TITLE HEX HOLDER, UPPER	
.X ± 0.1 .XX ± 0.01 .XXX ± 0.005 SURF. FINISH N/A		ORIGINATOR C MAKE		DATE 12/97	
SIZE D2:1		SCALE 1:1		PART NO. 777098-049	
DRAWN K. KLIMEK		DATE 12/97		REV A	

UG DWG.

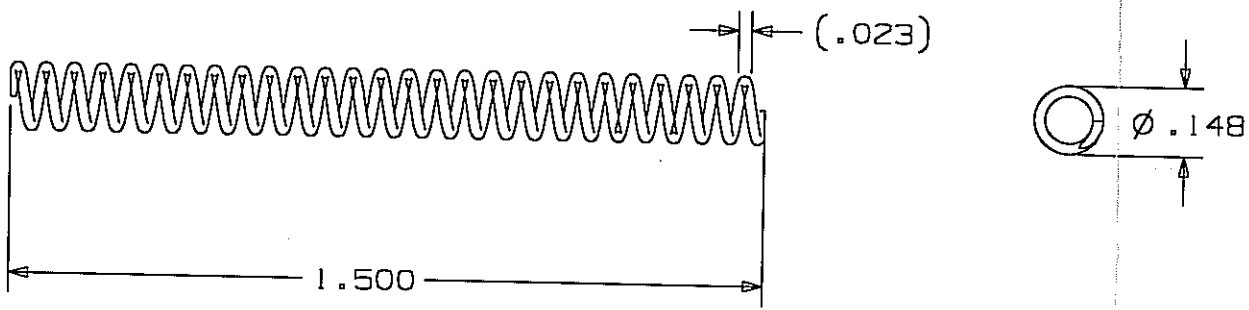
NOTES:

1. ▽ INDICATES KEY DIMENSION TO BE CHECKED AT INCOMING Q.C.

SPECIFICATIONS:

- ▽ 1. SPRING RATE: 6.08 LB/IN ±10%
2. SOLID HEIGHT: .719
▽ 3. LOAD AT LENGTH .945 IS 3.37 LBS ±10%
4. ENDS TO BE GROUND AND SQUARE.

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	ELH	9/12/97	BCT 002160



SPECIFICATION CONTROL DRAWING

VENDOR PART NUMBERS ARE FOR REFERENCE ONLY.
ANY MANUFACTURER WHOSE PRODUCT MEETS ALL PARAMETERS
OF THIS SPECIFICATION IS CONSIDERED AN APPROVED SOURCE.

SUGGESTED SOURCE OF SUPPLY

1. COLORADO COILING
2. ASSOCIATED SPRING #C0148-023-1500-S

UG DWG

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TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1992 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		CaridianBCT	
.X± 0.1 .XX± 0.01 .XXX± 0.005 .XXXX± 0.0020		ANGLES ± 2° SURF. FINISH		MATERIAL STAINLESS STEEL SPRING TEMPER PASSIVATED Ø.023 WIRE	
ORIGINATOR K KLIMEK		DATE 4/5/97		TITLE SPRING, UPPER HEX HOLDER	
DRAWN EL HORNAUER		DATE 4/5/97		PART NO. 777096-086	
SIZE B	SCALE 3:1	DO NOT SCALE DWG	THIRD ANGLE PROJECTION	REV A	SHT 1/1

file
with
777098-049

800.336.5365
Tube, Bar, Plate in Carbon, Alloy,
Stainless, Aluminum & Brass