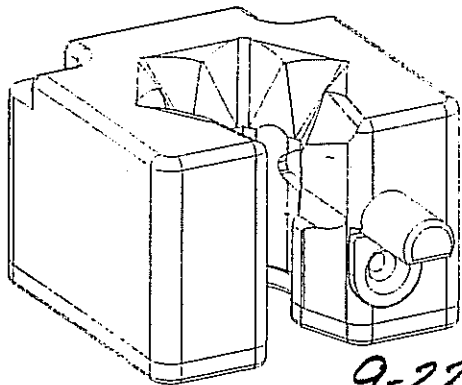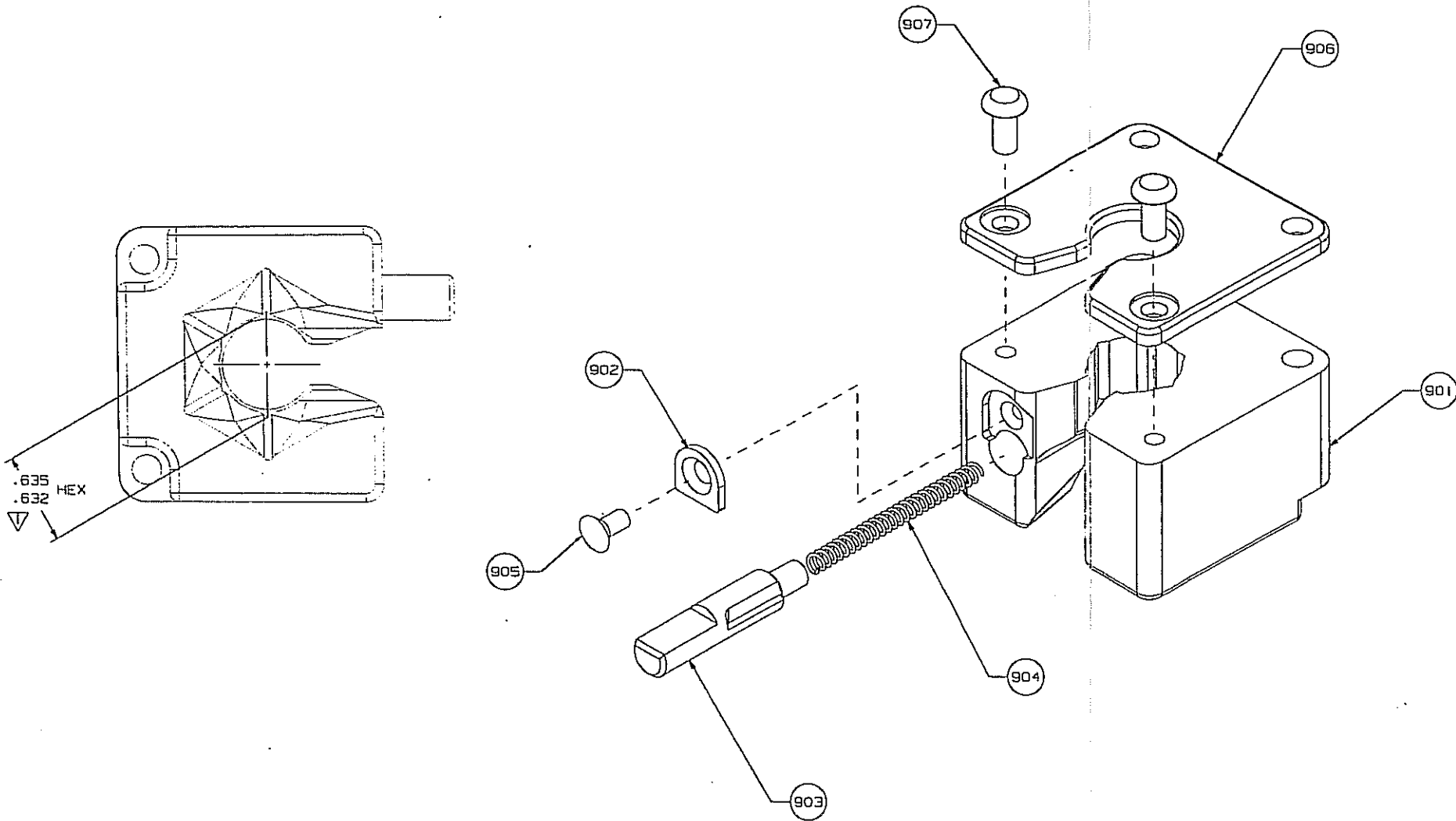ASSEMBLY NOTES:

1. INSERT SPRING, ITEM #904, INTO STEM, ITEM #903. PLACE THESE ITEMS INTO TAPERED HEX GUIDE, ITEM #901.

3. COMPRESSING SPRING SLIGHTLY, ATTACH KEEPER, ITEM #902, TO TAPERED HEX GUIDE, ITEM #901 USING FLAT HEAD SCREW, ITEM #905 (APPLY LOCTITE, ITEM #908, TO THREADS OF ITEM #905).

4. ATTACH COVER PLATE, ITEM #906, TO TAPERED HEX GUIDE, ITEM #901 USING BUTTON HEAD SCREW, ITEM #907 (APPLY LOCTITE, ITEM #908 TO THREADS OF ITEM #907).

GENERAL NOTES:

1. ▽ INDICATES KEY DIMENSIONS TO BE CHECKED AT INCOMING Q.C.

REV		REVISION DESCRIPTION	BY	DATE	ECO #
A		INITIAL RELEASE, SIMULAR TO 777098-049	MG	6/12/11	BCT031596

.635
.632 HEX
▽

9-22-11 408

908	.001	oz.	778128-000	ADHESIVE, LOCTITE 242, BLUE
907	2	EA.	779017-302	SCR, BTN, SCH, SST, 8-32, 3/8
906	1	EA.	777096-173	PLATE, COVER
905	1	EA.	779208-304	SCR, FLH, PHH, SST, 6-32, 1/4
904	1	EA.	777096-086	SPRING, UPPER HEX HOLDER
903	1	EA.	777096-280	STEM, HEX RETAINER
902	1	EA.	777096-279	KEEPER, STEM
901	1	EA.	777099-641	HEX GUIDE, TAPERED
ITEM NO.	QTY	U/M	PART NO.	DESCRIPTION

BILL OF REFERENCE

CaridianBCT

10811 Collins Avenue
Lakewood, Colorado 80215-4440
USA

TOLERANCES AND SYMBOLOGY PER ANSI Y14.5M-1982
DIMENSIONS SPECIFIED ARE AFTER POSITIVE FINISH.

DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED

	ANGLES
.X± 0.1	± 1°
.XX± 0.01	
.XXX± 0.005	SURF. FINISH
.XXXX± 0.0020	N/A

MATERIAL
SEE BOR

TITLE
HEX HOLDER, UPPER

ORIGINATOR C HAKE
DATE 1/18/00

DRAWN K. KLIMEK
DATE 12/1/97

SIZE	SCALE			DO		SHWG			
D	2:1		⊕ ⊟						

PART NO. 777099-642 REV A SHT 1/1

UG DWG.