
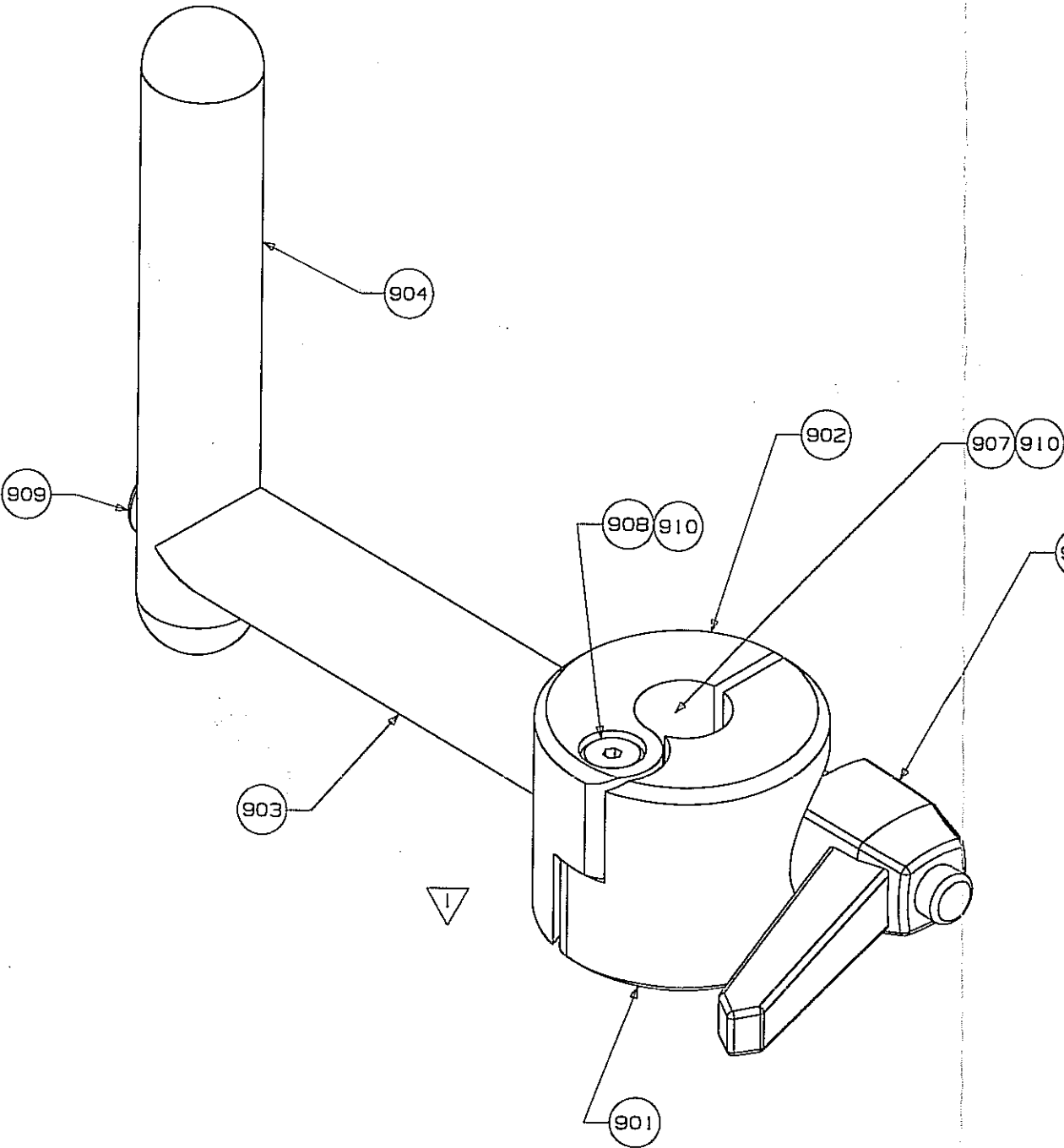


NOTES

1. BREAK ALL SHARP EDGES AND CORNERS.
2. PACKAGE COMPLETED PART IN A 5" x 5" x 3.5" CORRUGATED CARTON.
3.  INDICATES ASSEMBLY NEEDS TO BE CHECKED AT INCOMING INSPECTION TO VERIFY ALL THE PARTS ARE INCLUDED AND ASSEMBLED AS SHOWN BELOW.



REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	TP	04/13/07	BCT019388
B	ADDED NOTE 2 FOR PACKAGING.	AS	05/08/07	BCT019588
C	ADDED INSPECTION NOTE	TP	05/31/07	BCT019759

905 906 910 (LOCTITE SET SCREW INTO HANDLE ONLY)

2-16-09 408

910	.01	OZ.	778128-000	LOCTITE 242
909	1	EA	779235-410	SCR,BTN,HEX,SST,SLOCK #1/4-20X1
908	1	EA	777094-615	SCREW,#8-32X.18X.50 S.S.50.H.SLD
907	1	EA	779211-608	SCREW, #1/4-20 X .75 ASFH
906	1	EA	779015-612	SET SCREW,#1/4-20 X 1.25 LG.
905	1	EA	468212-000	HANDLE
904	1	EA	777094-399	ROD, BLOOD WARMER
903	1	EA	777094-398	POST, BLOOD WARMER
902	1	EA	777094-397	CLAMP, UPPER HALF
901	1	EA	777094-396	CLAMP, LOWER HALF
ITEM NO.	QTY	U/M	PART NO.	DESCRIPTION

BILL OF REFERENCE

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10811 Collins Avenue, Lakewood, Colorado 80215-4440 USA

GAMBRO BCT

TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982
DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.

DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED

.X ± 0.04
.XX ± 0.010
.XXX ± 0.005
.XXXX ± 0.0020

ANGLES
± 1

SURF. FINISH
N/A

MATERIAL
SEE B.O.R.

ORIGINATOR

DATE

TITLE

ATTACHMENT, BLOOD WARMER

SIZE

SCALE

DO NOT SCALE DWG

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

UNINGRAPHICS

C2:1

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

T. PEARCE

DATE

DATE

DATE

DATE

DATE

DATE

DATE


DATE

777094-400

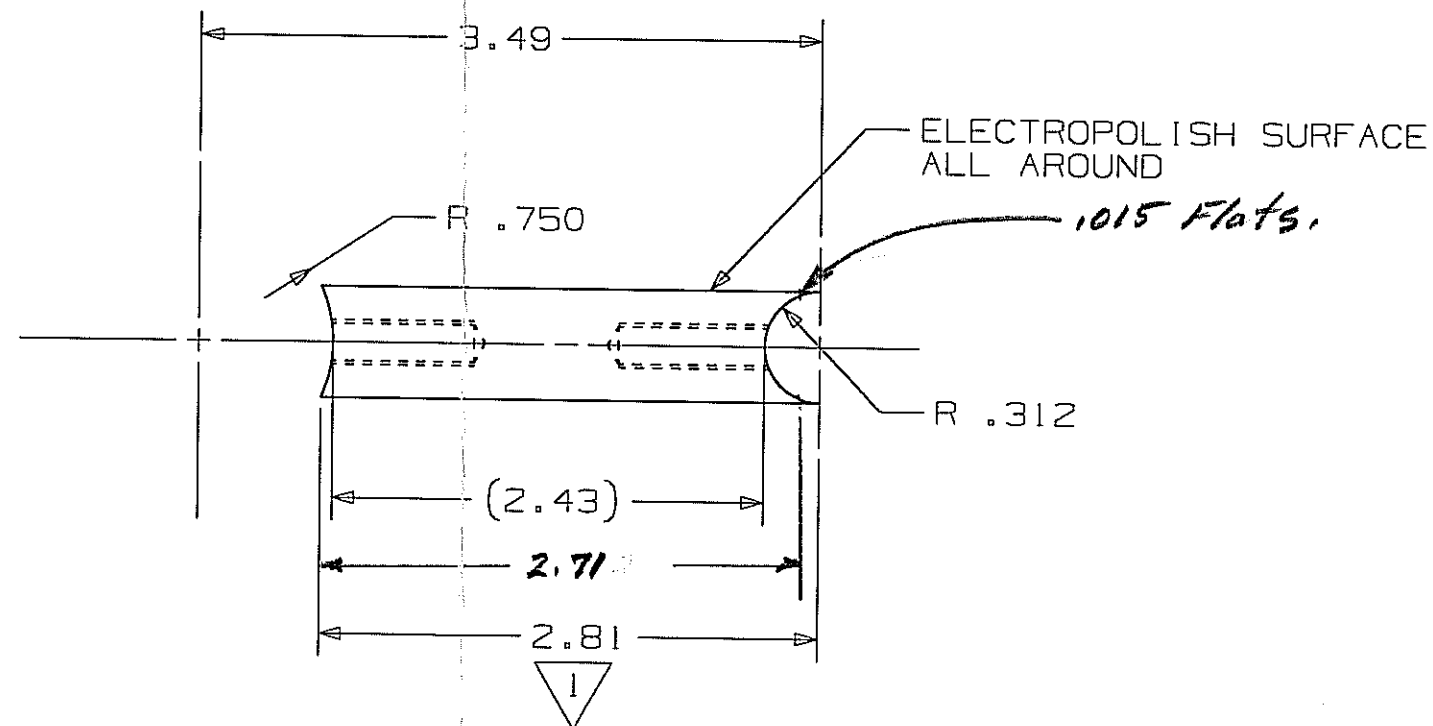
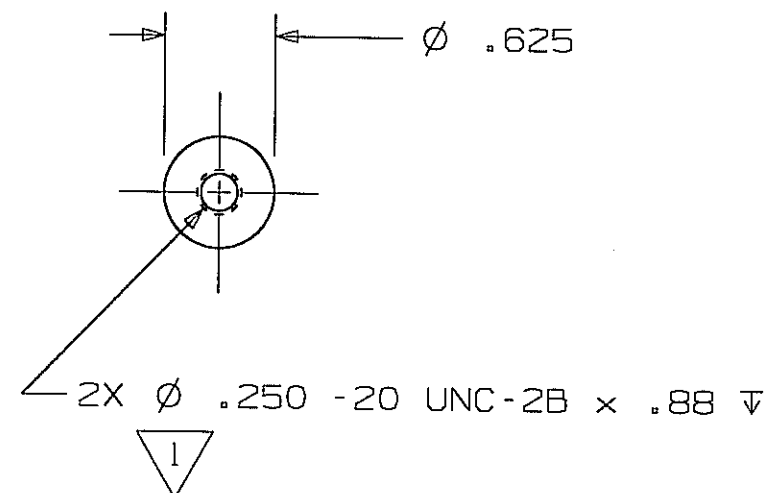
C

1/1

NOTES

1. BREAK ALL SHARP EDGES AND CORNERS.
2. ELECTROPOLISH SURFACE INDICATED. NO POLISHING REQUIRED ON ENDS.
3.  INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	TP	04/13/07	BCT019388



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TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.

ANGLES	SURF. FINISH
.x ± 0.04	16
.xx ± 0.010	
.xxx ± 0.005	
.xxxx ± 0.0020	

DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED

MATERIAL
SS 300 SERIES
Ø .625 GROUND

ORIGINATOR DATE

DRAWN T. PEARCE DATE 03/28/07



10811 Collins Avenue, Lakewood, Colorado 80215-4440 USA

GAMBRO. BCT

TITLE

POST, BLOOD WARMER
ATTACHMENT

PART NO.

777094-398

REV A


SHT 1 OF 1

UNIGRAPHICS

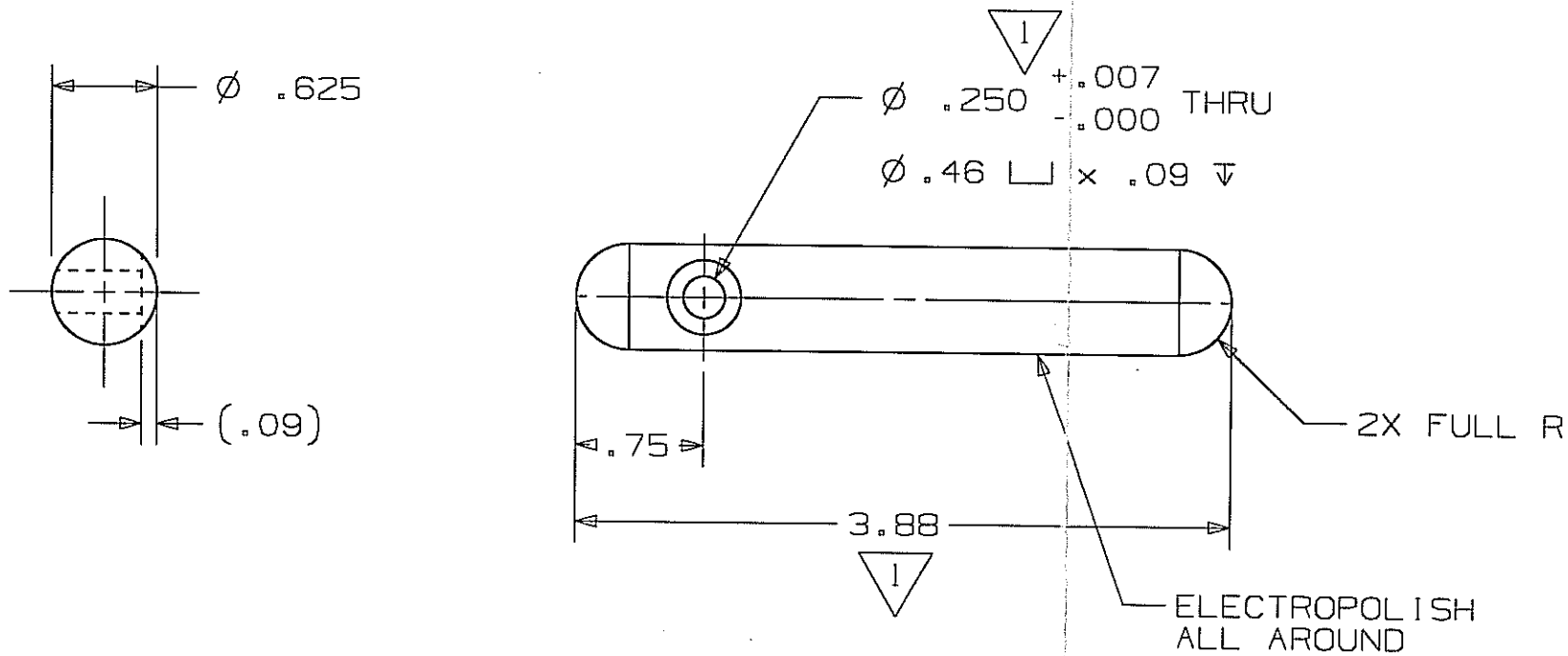
408


4-25-07

NOTES

- 1. BREAK ALL SHARP EDGES AND CORNERS.
- 2. ELECTROPOLISH SURFACE INDICATED. NO POLISHING REQUIRED IN C'BORE HOLE.
- 3.  INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	TP	04/13/07	BCT019388



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TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		TITLE	
.X± 0.04 .XX± 0.010 .XXX± 0.005 .XXXX± 0.0020		MATERIAL SS 300 SERIES Ø .625 GROUND		ROD, BLOOD WARMER ATTACHMENT	
ANGLES ± 2		ORIGINATOR		DATE	
SURF. FINISH 16		DRAWN T. PEARCE		DATE 03/28/07	
SIZE B	SCALE 1 : 1	DO NOT SCALE DRG	THIRD ANGLE PROJECTION	PART NO. 777094 - 399	REV A
				SHT 1	OF 1

UNIGRAPHICS

408

4-25-07