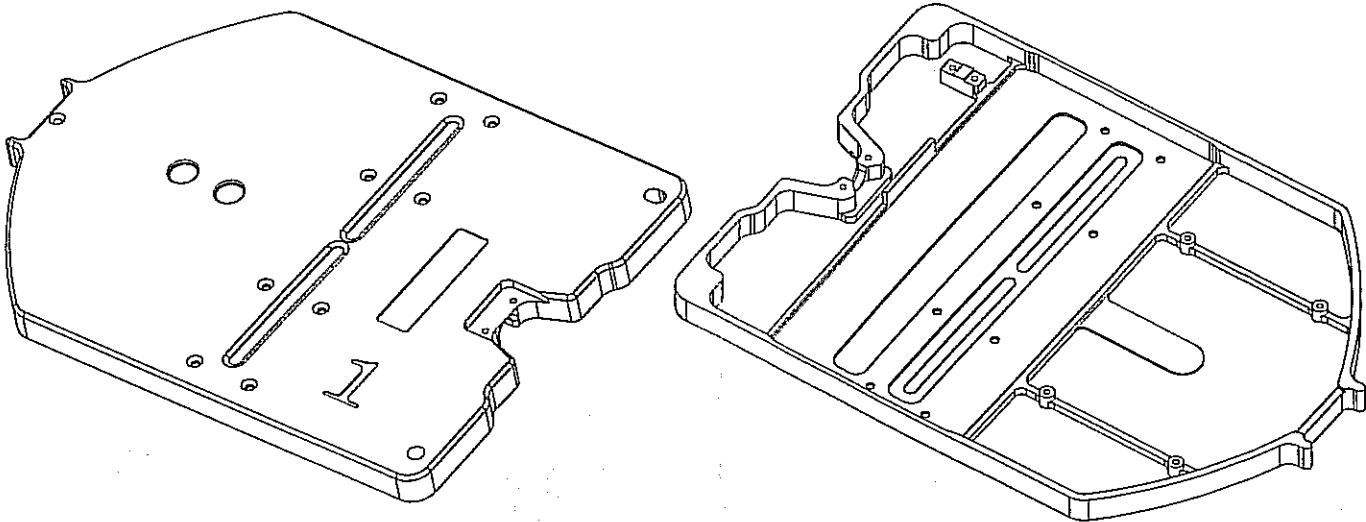
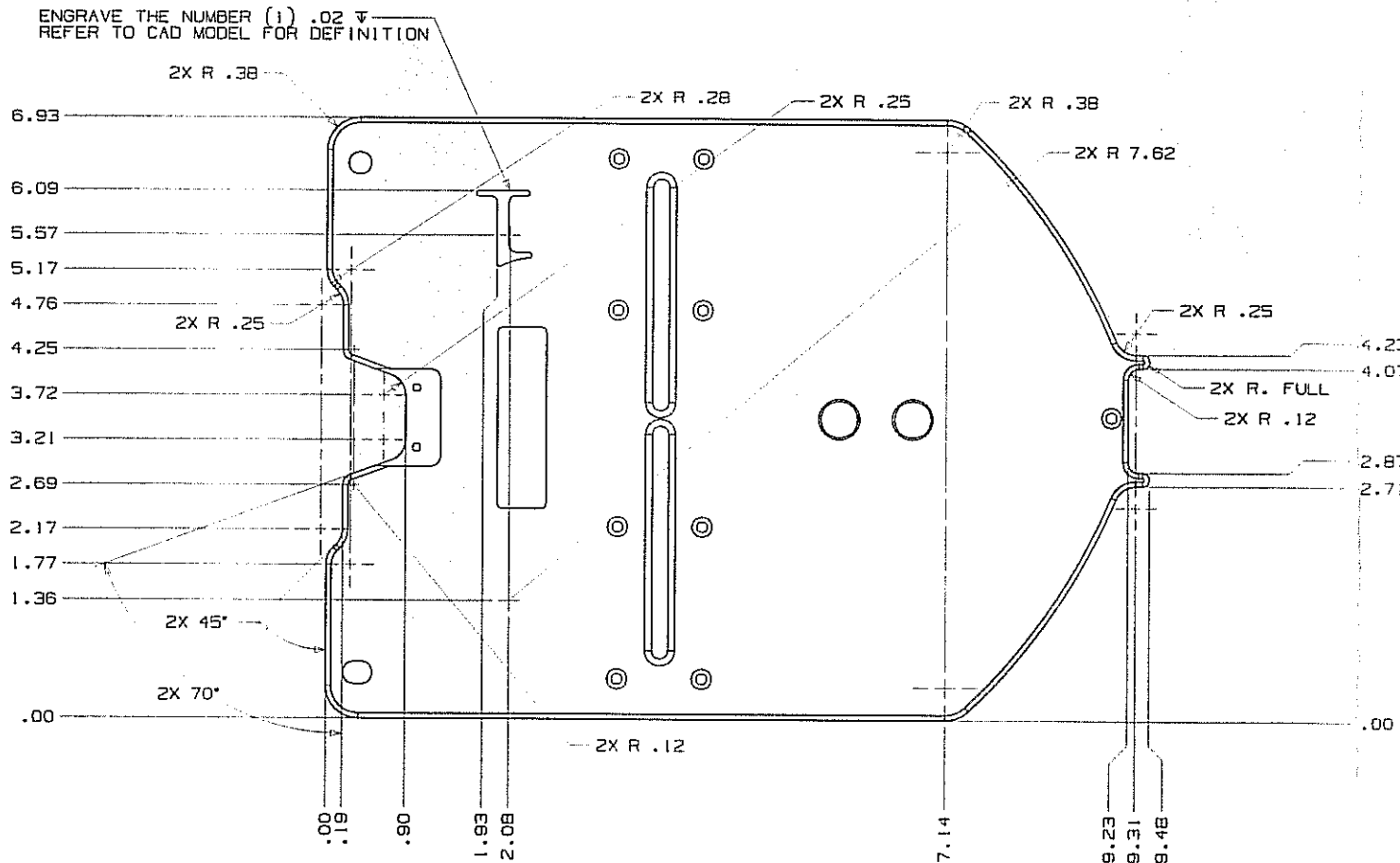


NOTES

- 1. BREAK ALL SHARP EDGES AND CORNERS.
- 2. ▽ INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.
- 3. PART TO BE POWDER COAT FINISHED WITH CARDINAL INDUSTRIAL FINISH; SEMI GLOSS BLACK #T002-BK08. PRETREAT PART PER CARDINAL TECHNICAL DATA SHEET FOR ALUMINUM.
- 4. △ NOTED FEATURES TO BE MASKED FROM POWDER COAT.
- 5. △ INCOMPLETE POWDER COAT COVERAGE IS ALLOWED FOR NOTED FEATURES.



REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE, REPLACES 777073-682; REMOVED SQUARE ORIENTATION NUB	KMK	3/30/10	BCT027702

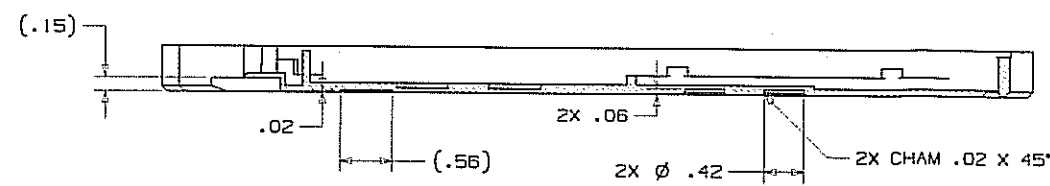


408

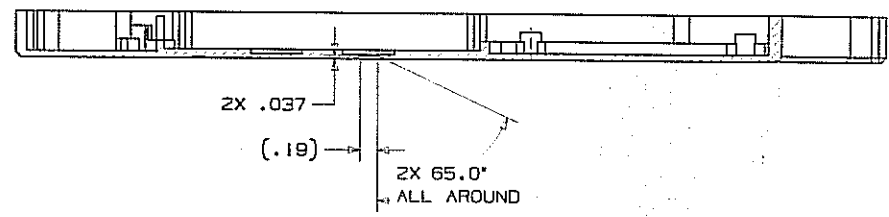
3-30-11

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TOLERANCES AND SURF. FINISH PER ASST. 515-24-1002 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
.X .04 .XX .010 .XXX .005 .XXXX .0020		MATERIAL MIC-6 ALUM.	
ANGLES ±1° SURF. FINISH 125RMS		ORIGINATOR DATE	
SIZE SCALE 1:1		DATE 22/10	
UNIGRAPHICS		PANEL 777073-587	
		REV A	
		SHT 1/3	

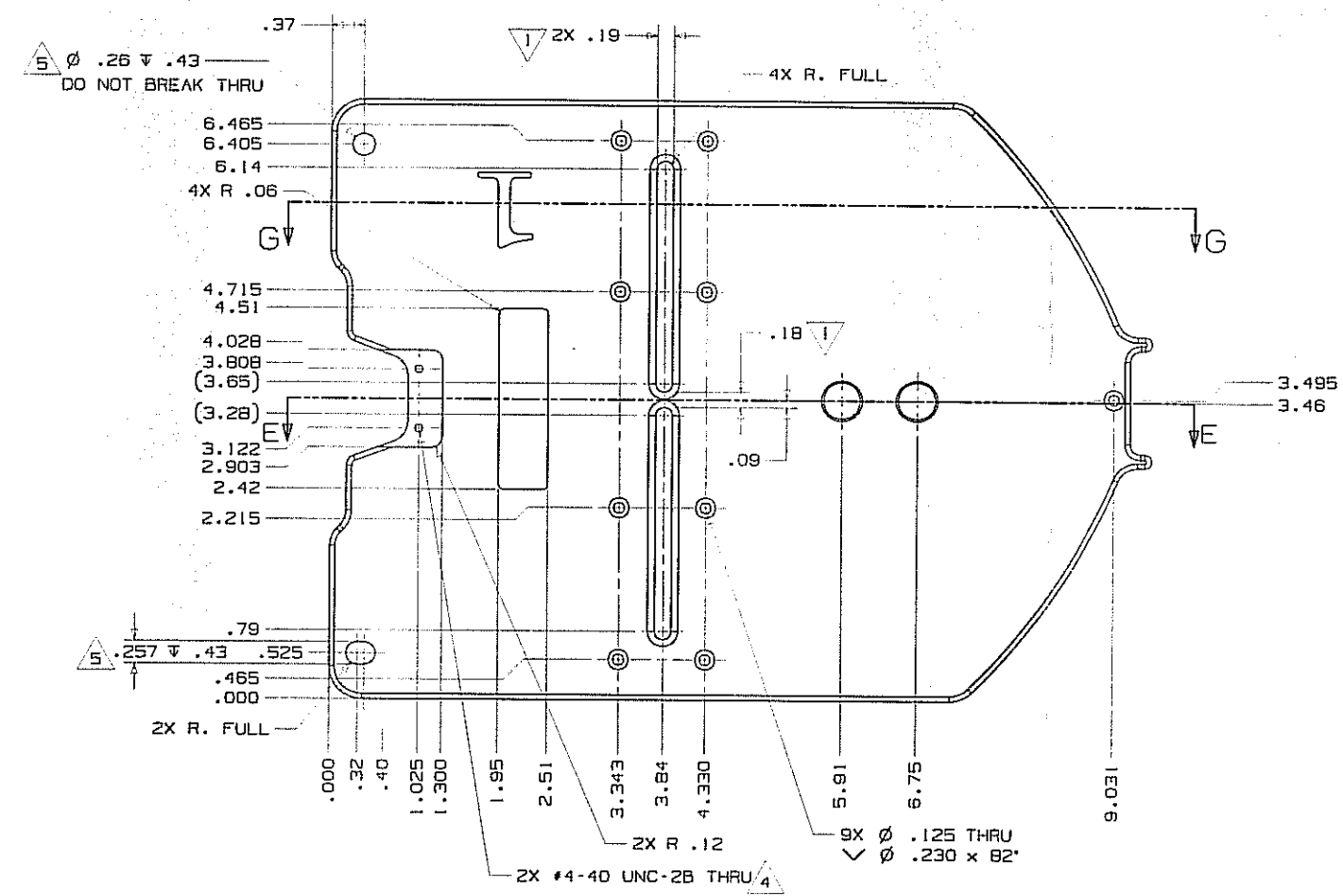
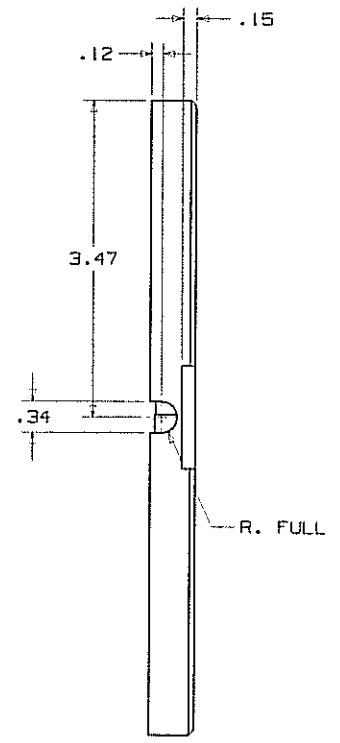
REV	REVISION DESCRIPTION	BY	DATE	ECO #
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SECTION E-E

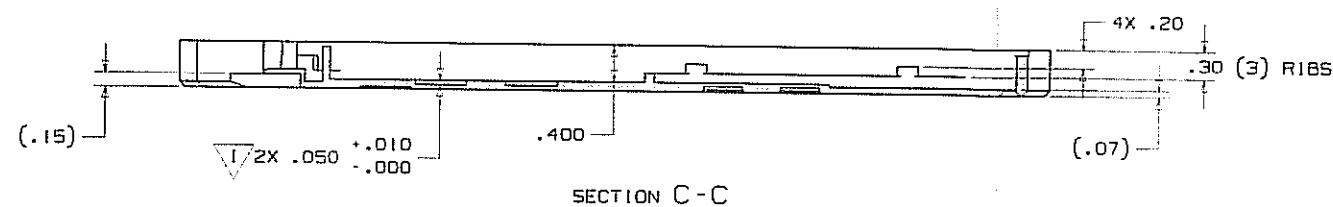
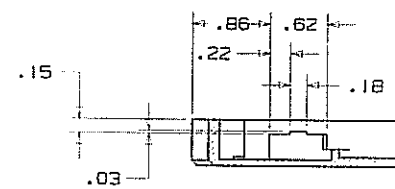
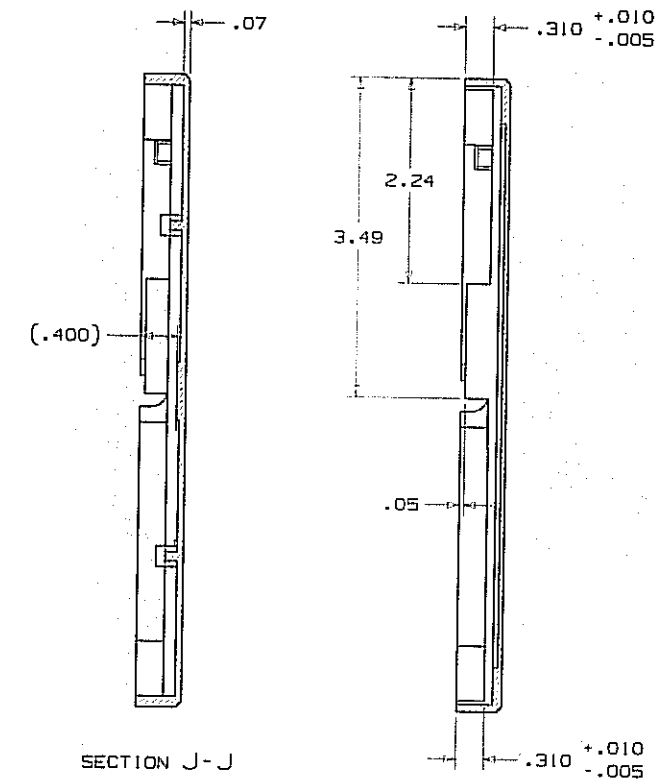
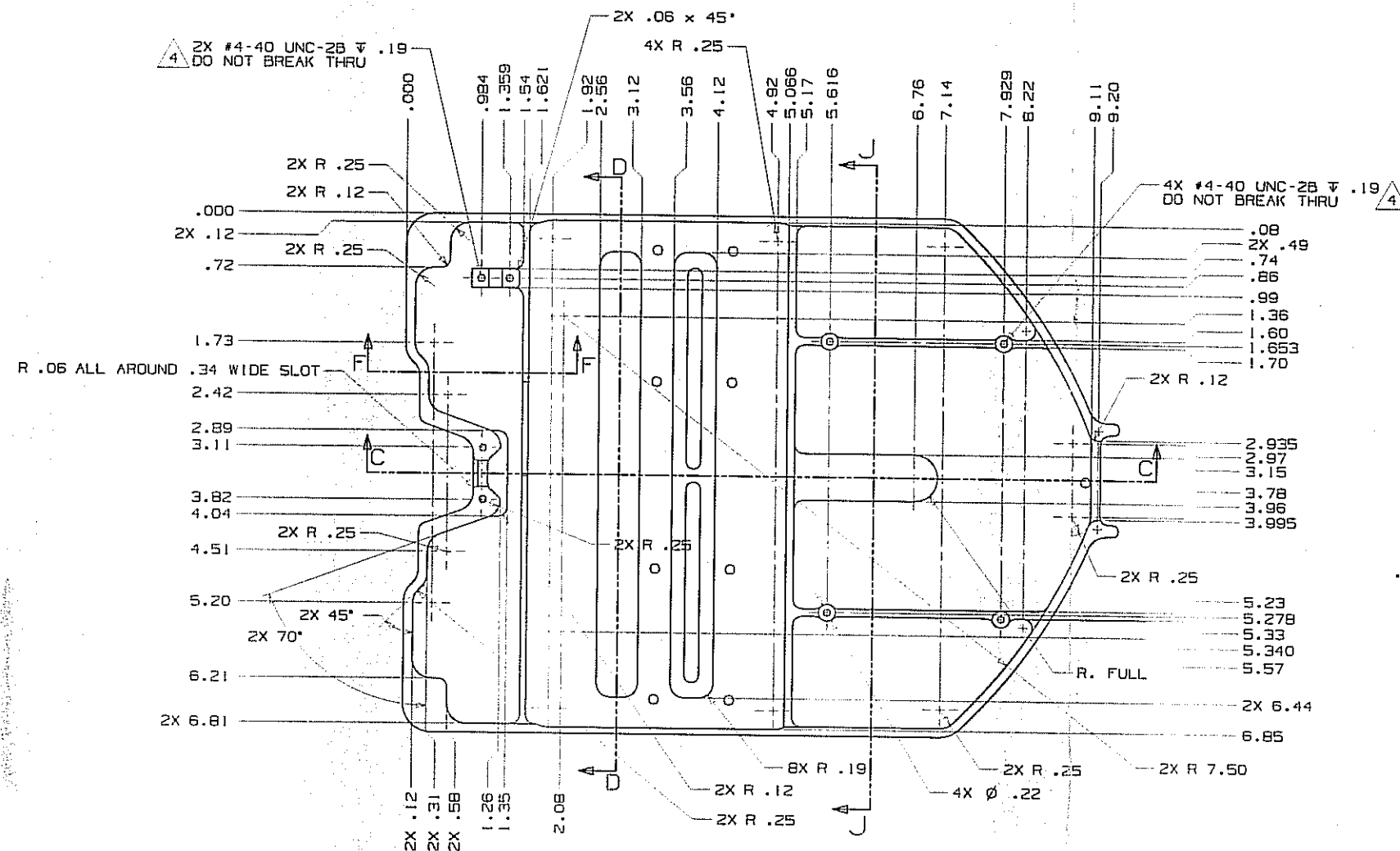


SECTION G-G





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TOLERANCES AND SYMBOLS: UNLESS OTHERWISE SPECIFIED: DIMENSIONS SPECIFIED ARE AFTER FINISHING.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.	
.XX ± 0.04 .XXX ± 0.010 .XXXX ± 0.005 .XXXXX ± 0.0020	ANGLES ± 1° SURF. FINISH	MATERIAL ORIGINATOR DATE	
SIZE D1:1	SCALE 1:1	DESIGNED BY K. KLIMEK	DATE 02/27/10
PART # 777073-587		REV A	SHEET 2/3



VIEW A-A
ALL UNSPECIFIED RADII IN
THIS VIEW ARE R.12

408
3-30-11

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TERMINALS AND SYMBOLS REFER AND DIMENSIONS SPECIFIED ARE AFTER APPLYING FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
.IN 0.04 .XXX0.010 .XXXX0.005 .XXXXX0.0020		HOLES $\pm .1"$ SURF. FINISH 125RMS	
SIZE SCALE DO NOT SCALE DIM		ORIGINATOR DATE	
D 1 = 1		DRAWN K. KLIMEK DATE 02/22/10	
		PART NO. 777073-587 REV A SHIT OF 3	