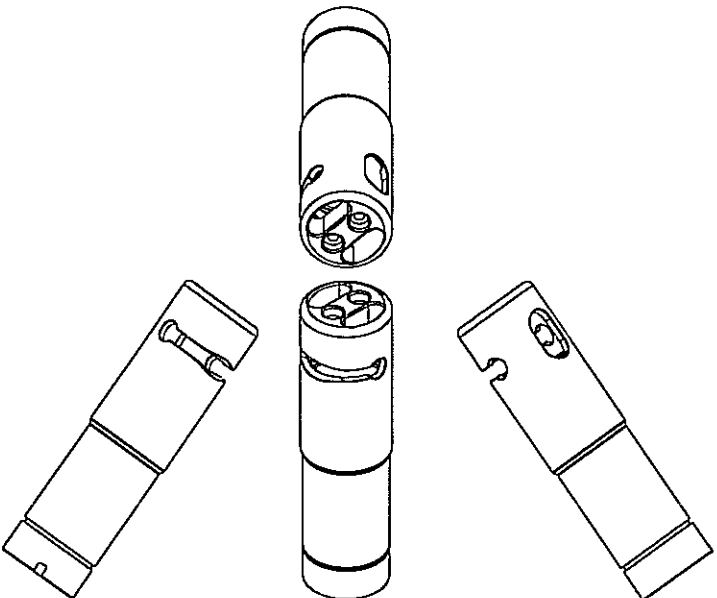
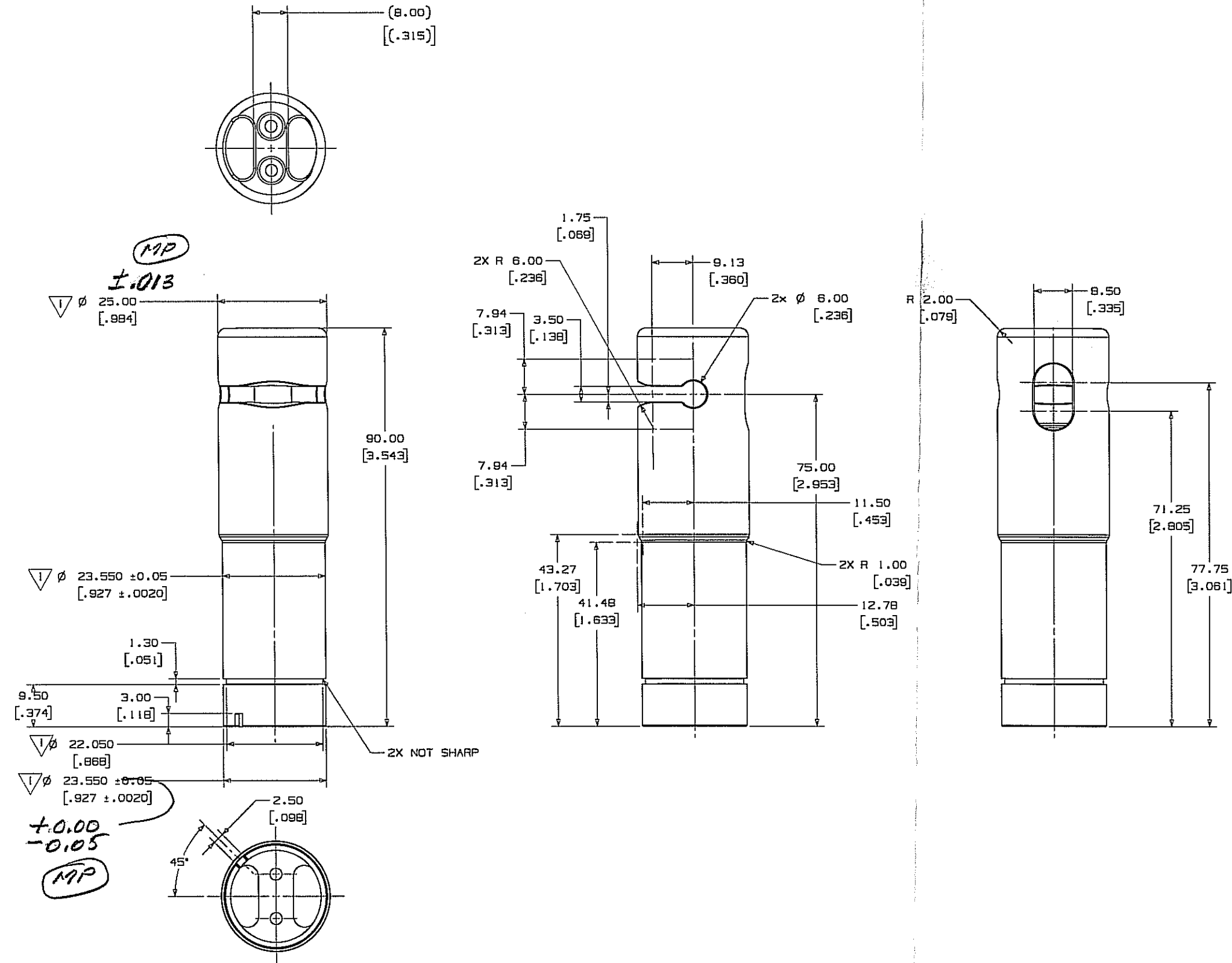


NOTES

1. BREAK ALL SHARP EDGES AND CORNERS. ROUNDS SHOWN ON PRINT ARE R 0.25 AND MUST BE IN PLACE.
2. ▽ INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.
3. UPPER SECTION MAY BE A SOLDERED IN PLUG.
4. PASSIVATE PER QQ-P-35

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	DANJ	12/28/07	BCT021332
B	ADDED 0.8 SURF FIN TO 20.8 INTERNAL BORE ADDED 1.6 SURF FIN TO TITLE BLOCK	LRN	08/04/08	BCT025385



8-24-09 408

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TOLERANCES AND FINISHES UNLESS OTHERWISE SPECIFIED: DIMENSIONS SPECIFIED ARE AFTER FINISHES ARE APPLIED. DIMENSIONS IN 1/16 INCHES UNLESS OTHERWISE SPECIFIED.				CardianBCT	
FINISH TOLERANCES	MAX. 1.0 X.XX ± 0.2 X.XXX ± 0.10 X.XXXX ± 0.050	HOLES ± 2 SURF. FINISH 1.6	MATERIAL 316 SS	TITLE SMALLEY-CYLINDER- VALVE NEXT_ORBISAC-VALVE	
SIZE	SCALE	DO NOT SCALE	DATE	PART NO.	REV
UNIGRAPHICS	D	NONE	08/05/07	986100-707	B 1/2

