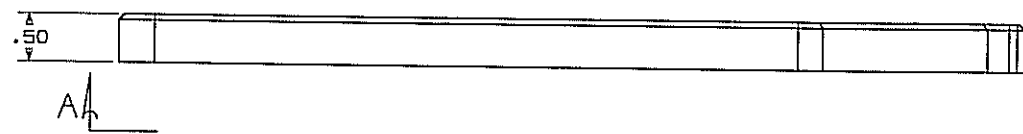
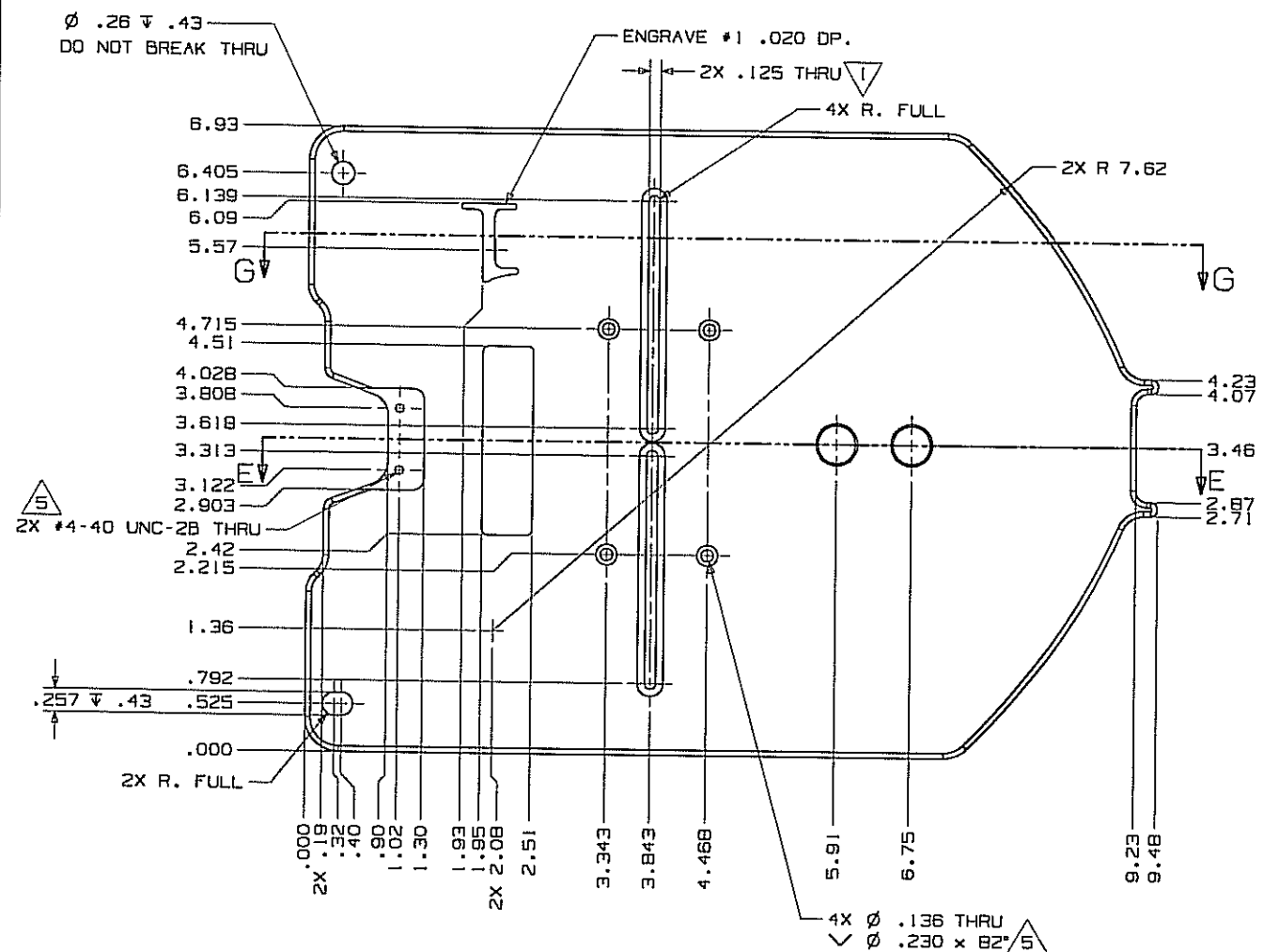


NOTES

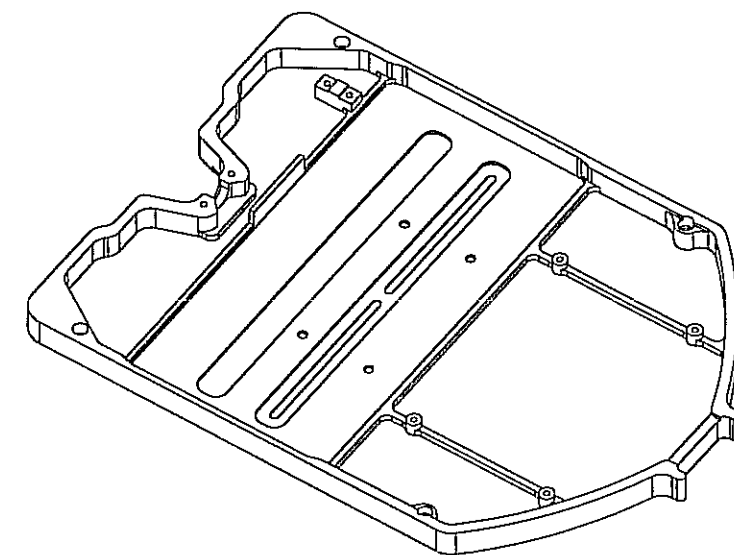
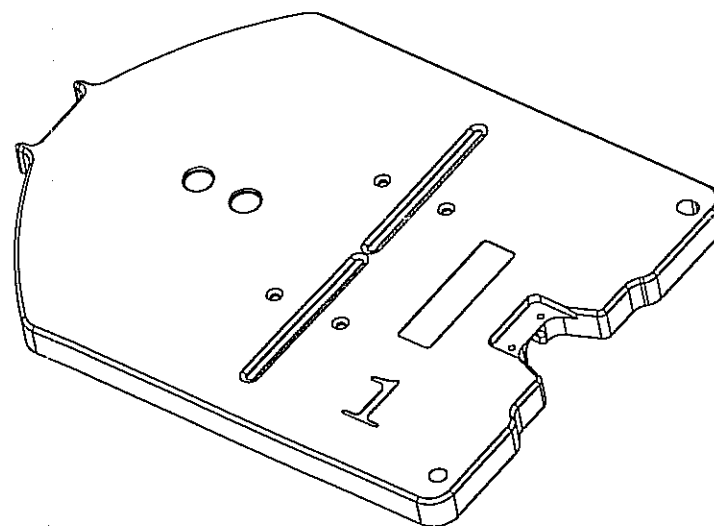
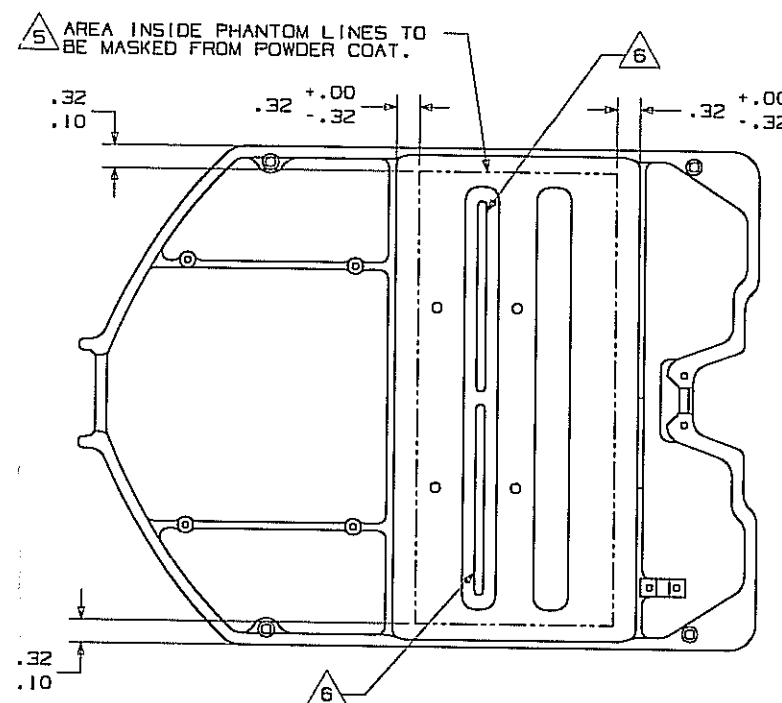
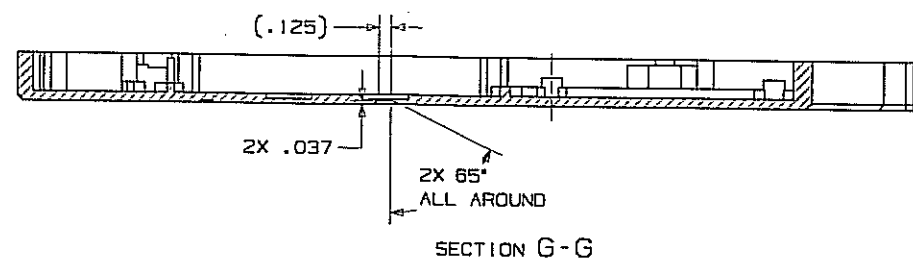
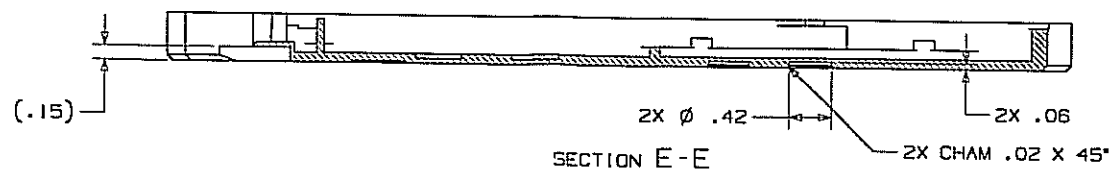
1. BREAK ALL SHARP EDGES AND CORNERS.
2. ∇ INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.
3. NOT ALL FEATURES OF THIS PART ARE DIMENSIONED ON THIS DRAWING, REFER TO CAD MODEL FOR FEATURES NOT DIMENSIONED.
4. PART TO BE POWDER COAT FINISHED WITH CARDINAL INDUSTRIAL FINISH; SEMI GLOSS BLACK #T002-BK08. PRETREAT PART PER CARDINAL TECHNICAL DATA SHEET FOR ALUMINUM.

5. NOTED SURFACES AND FEATURES TO BE MASKED FROM POWDER COAT.

6. AFTER POWDER COAT FINISH SCRAPE AWAY EXCESS BUILD-UP ALONG THE EDGE OF THE (2) .125 WIDE SLOT OPENINGS. REMOVAL TO BE DONE FROM INSIDE OF PART.



A SEE SHT. 2



TOLERANCES AND SURFACES PER AND Y14.5M-1993 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		TITLE	
.XX ± 0.04	ANGLES	MATERIAL		HOUSING WITH BRIDGE, SIDE #1, RADIOMETER	
.XX ± 0.010	± 1°	MIC-6 ALUM.		ORIGINATOR	
.XXX ± 0.005	SURF. FINISH	DATE		PART NO.	
.XXXX ± 0.0020	125RMS	DATE		REV	
DATE	SCALE	DRW	DATE	REV	BY
12/15/07	1:1	K. KLIMEK	12/15/07	B	1/2

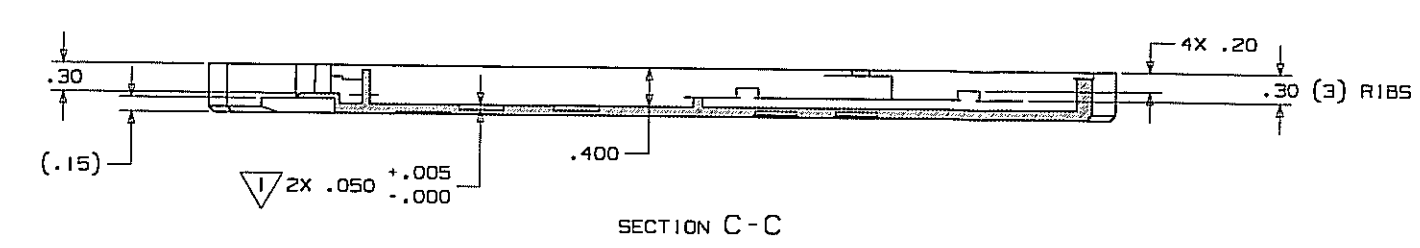
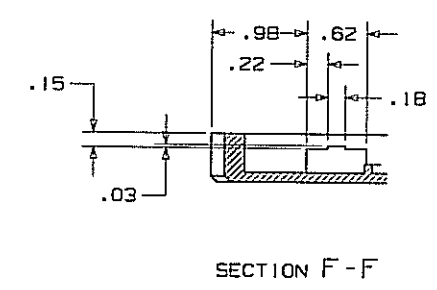
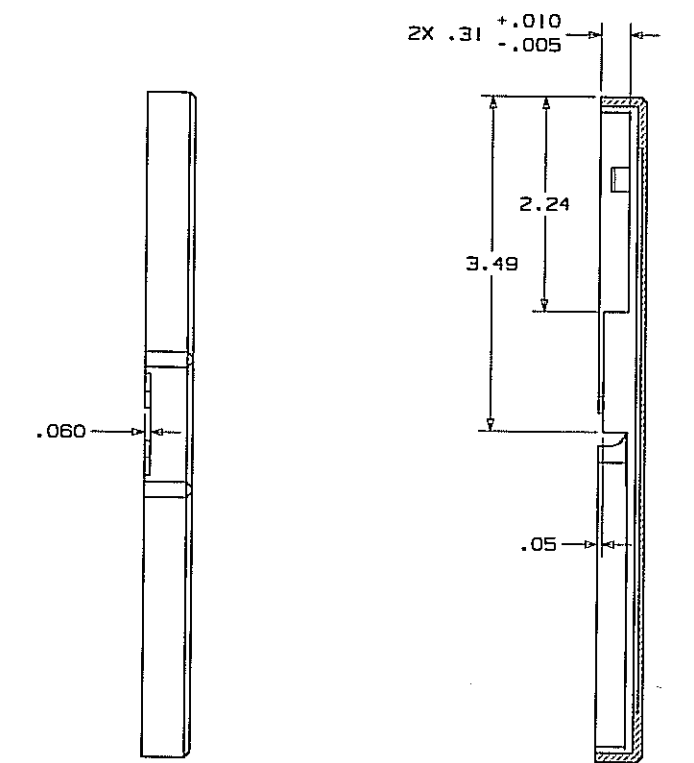
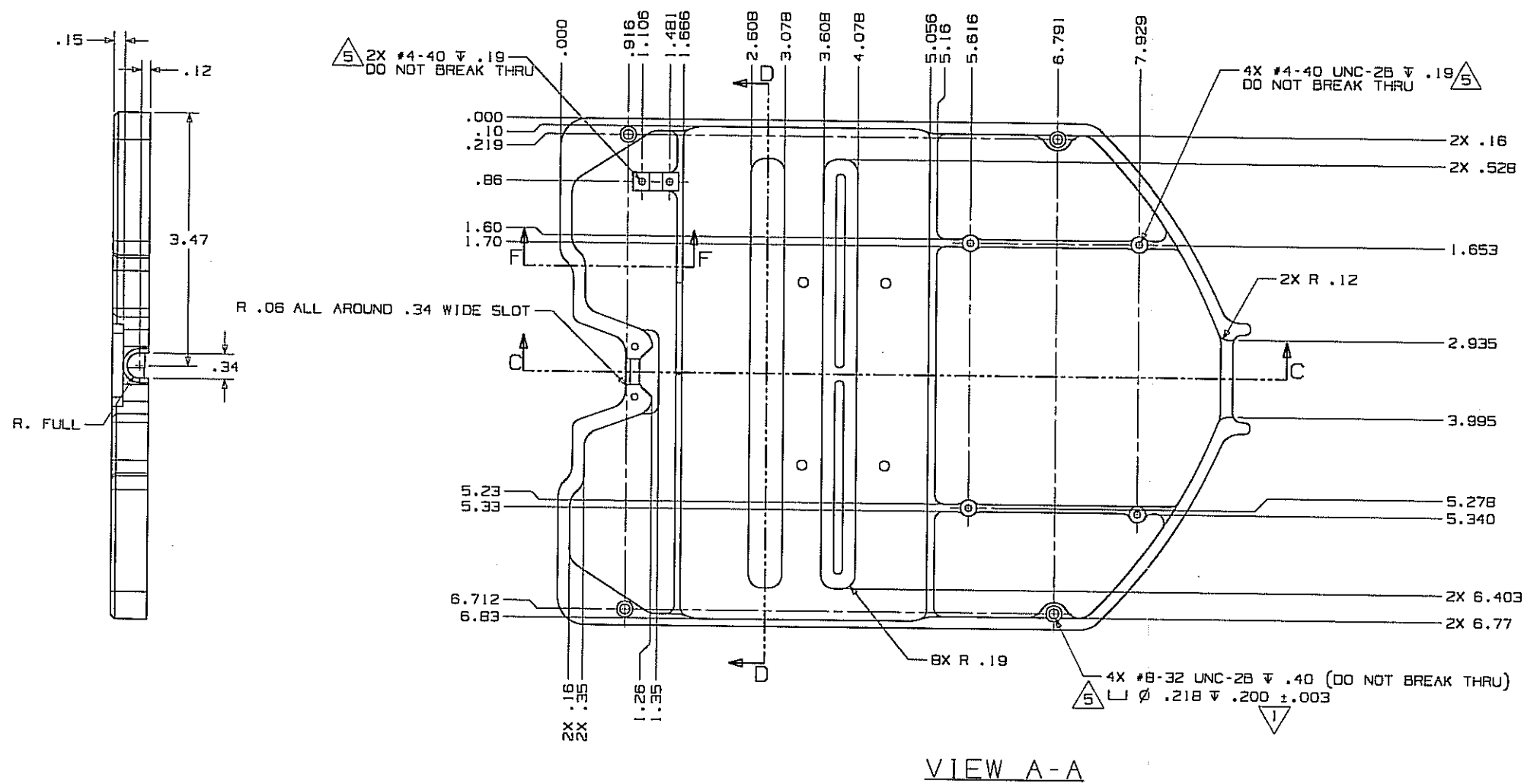
UNIGRAPHICS

2-28-08 408

GAMBRO, BCT

HOUSING WITH BRIDGE, SIDE #1, RADIOMETER

777073-667 B 1/2



2-28-08 408

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GAMBRO BCT		TITLE HOUSING WITH BRIDGE, SIDE #1, RADIOMETER	
TOLERANCES AND SURF. FINISH UNLESS OTHERWISE SPECIFIED: .XX ± 0.01 .XXX ± 0.010 .XXXX ± 0.005 .XXXXX ± 0.0020	HOLES ± .010 SURF. FINISH AFTER MACHINING	DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED MATERIAL ORIGINATOR DATE	DATE 12/05/07
SIZE D1:1	SCALE 1:1	DO NOT SCALE DIM	DATE 12/05/07
DRWN R. KLIMEK		DATE 12/05/07	
PART NO. 777073-667		REV B 2/2	