


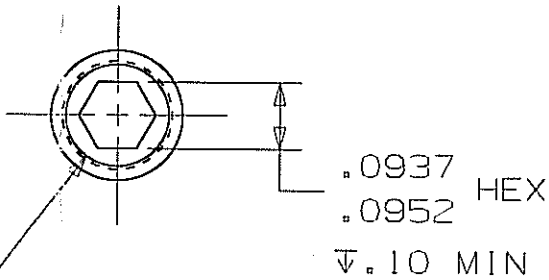
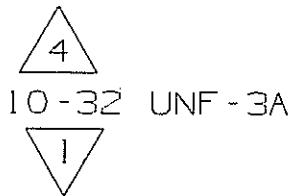
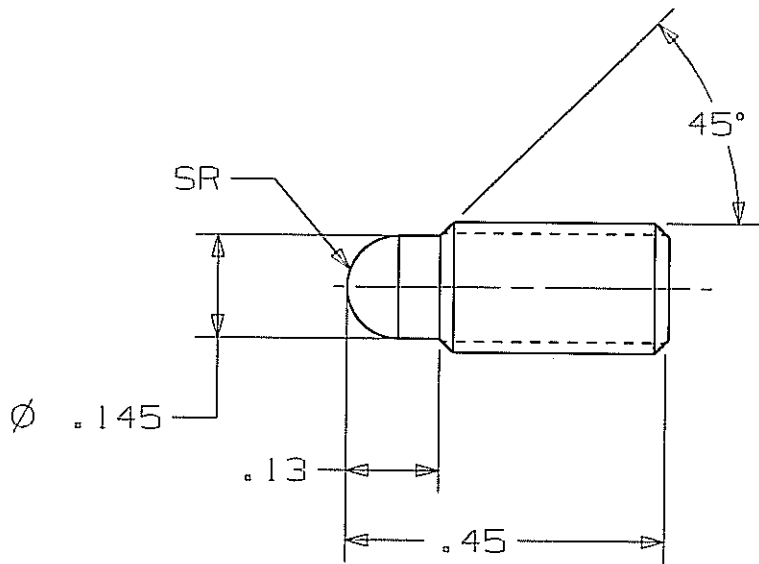



NOTES

1. BREAK ALL SHARP EDGES AND CORNERS.
2. PASSIVATE PER QQ-P-35.
3.  INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.
4.  LOCKING NYLON PATCH WILL START 1-2 THREAD PITCHES FROM ROUNDED END OF SCREW AND WILL BE AT LEAST 4 THREAD PITCHES IN LENGTH.
-  PATCH WILL COVER AT LEAST 90° OF THE CIRCUMFERENCE OF THE THREADS.



12-7-06 403

THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF GAMBRO BCT INC. AND SHALL NOT BE REPRODUCED, COPIED, OR USED FOR MANUFACTURE OR SALE OF APPARATUS WITHOUT WRITTEN PERMISSION OF GAMBRO BCT INC.				 10911 Collins Avenue, Lakewood, Colorado 80215-4440 USA GAMBRO. BCT			
TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.				DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED			
.X ± 0.04 .XX ± 0.010 .XXX ± 0.005 .XXXX ± 0.0020				ANGLES ± 1		MATERIAL 18-8 SST	
SURF. FINISH 63 RMS				ORIGINATOR		DATE	
SIZE B				SCALE 4:1		DRAWN S DURKEE	
DO NOT SCALE DWG				THIRD ANGLE PROJECTION		DATE 01/20/06	
PART NO. 777094-225						REV A	
SHT 1						OF 1	
TITLE SCREW, TILT							

UNIGRAPHICS