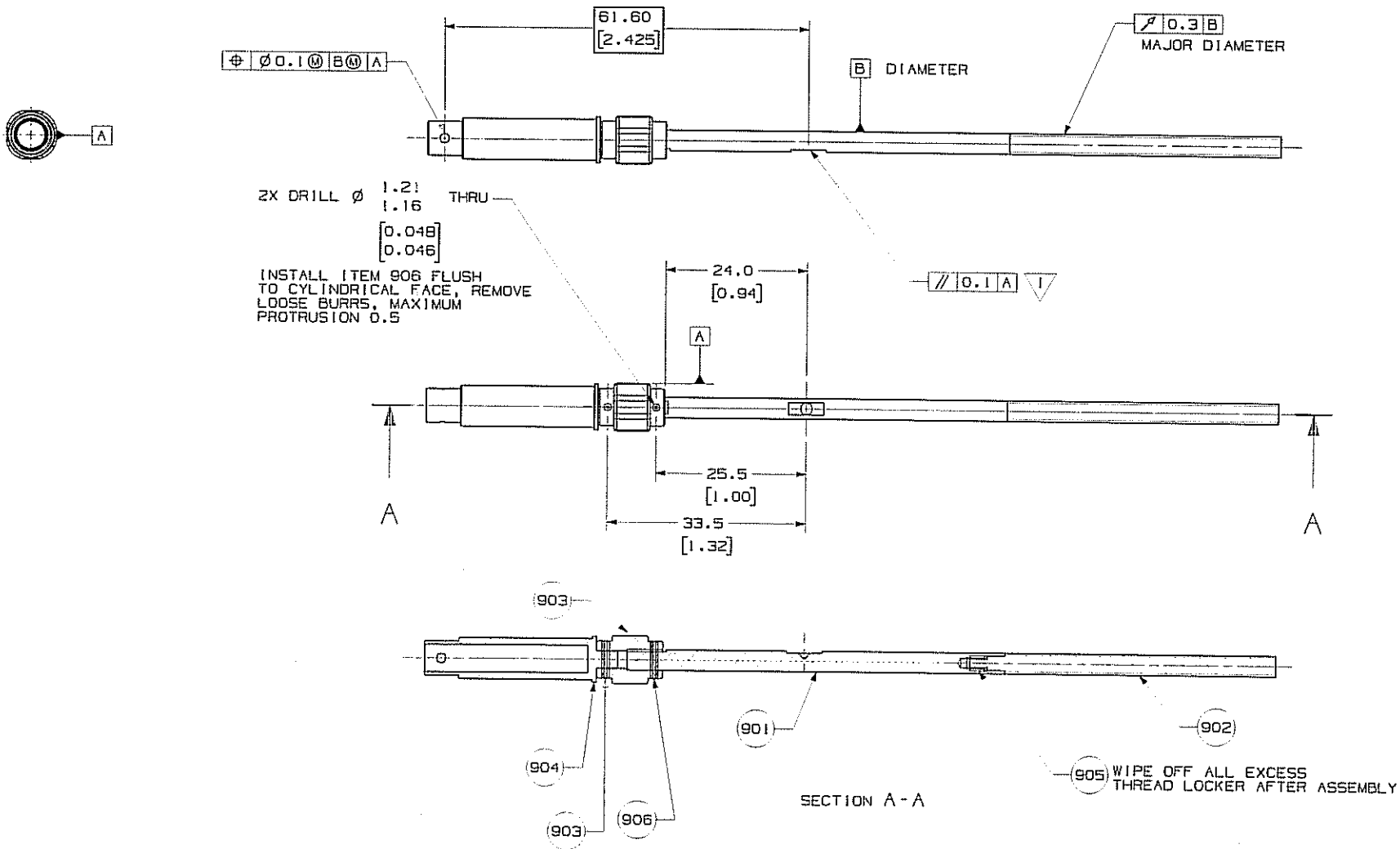
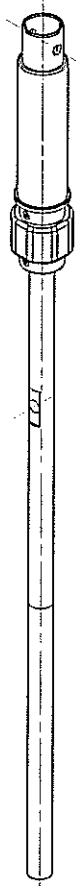


NOTES

1. ▽ INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.

REV	REVISION DESCRIPTION	BY	DATE	ECO #
01	INITIAL RELEASE - REPLACES 986302-054	LRN	03/31/11	BCTxxxxx
02	Corrected BOM-986302-515 was 986302-489 986302-516 was 986302-494	LRN		BCTxxxxx



906	2	EA	986301787	PIN, ROLL, SS, 3/64 X 1/4 INCH
905	1	A/R	986301711	LOCTITE 2760
904	1	EA	986302515	SHAFT, SPRING RF VALVE
903	1	EA	986302516	ISOLATOR, HSI SHAFT
902	1	EA	986301666	LEAD SCREW WITH PILOT
901	1	EA	986301667	SHAFT, ADAPTER, HSI ACTUATOR
ITEM NO	QTY	U/M	PART NO	DESCRIPTION

BILL OF REFERENCE

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CaridianBCT
10111 Collins Avenue
Livewood, Colorado 80215-4440
USA

INCH TOLERANCES	MILLIMETER TOLERANCES	HOLES	MATERIAL
± 0.04	± 1.0	2	SEE BOM
± 0.008	± 0.2		
± 0.004	± 0.10	SURF. FINISH	
± 0.0020	± 0.050	N/A	

TITLE
DRIVE SHAFT, HSI VALVE, CYL