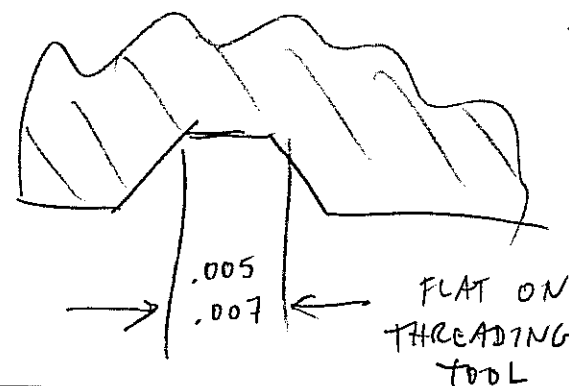
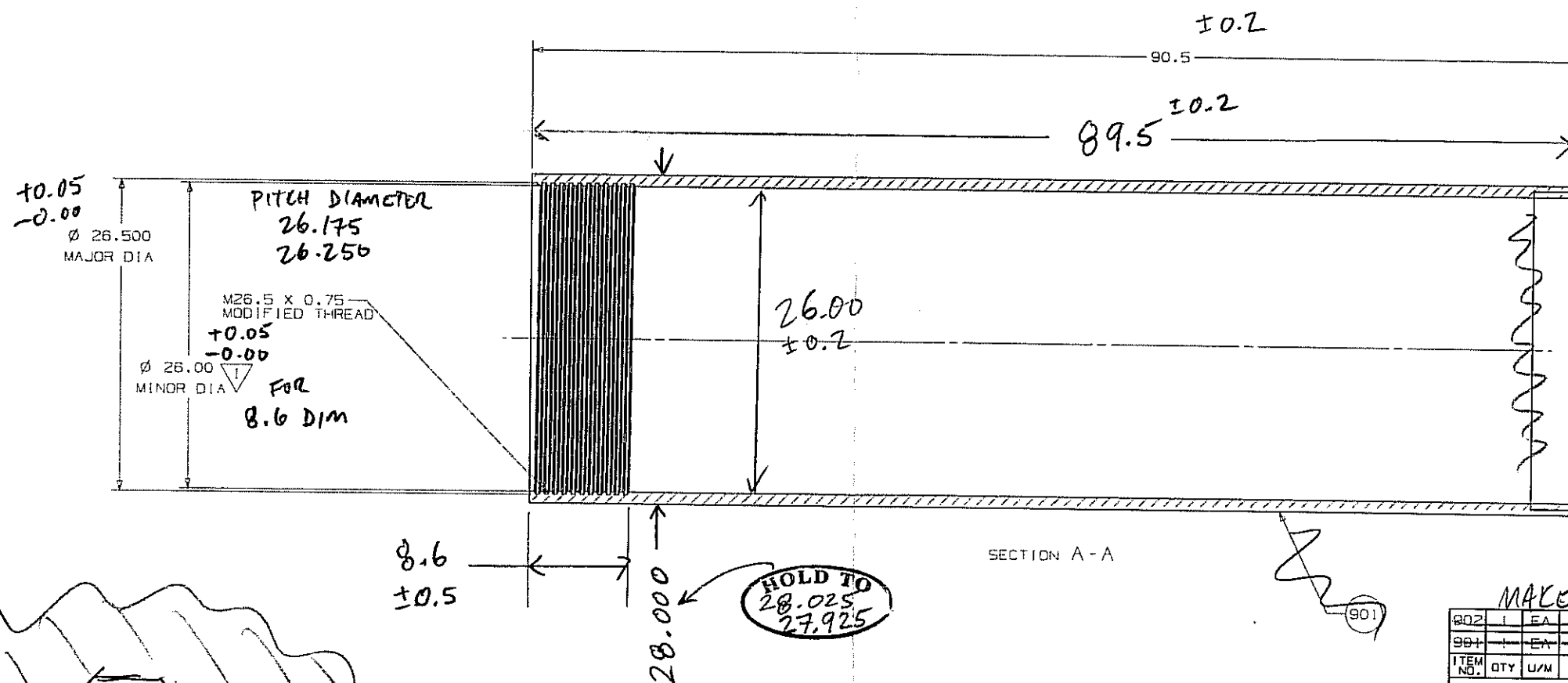
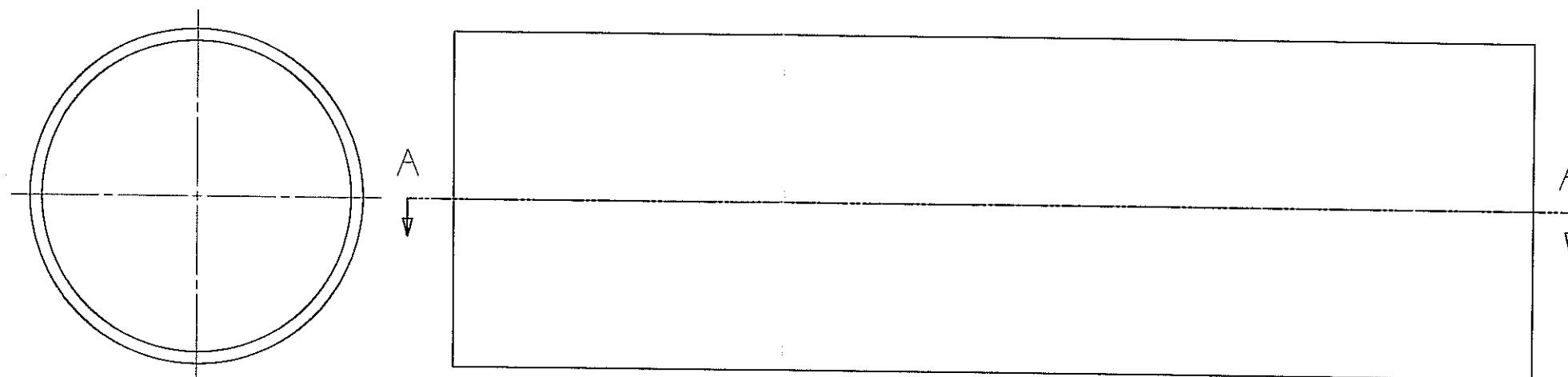


NOTES

1. BREAK ALL SHARP EDGES AND CORNERS.
2. ELETROLESS NICKEL PLATING
MIL-C-26074E, GRADE B 0.0127mm THICK
3. PERMISSIBLE TO MAKE THIS ASSEMBLY AS ONE PART

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	DANJ	12/28/07	BCT021332



MAKE AS 1 PIECE				
Q02	I	EA	986100-721	MOTOR COVER CAP VALVE
984	I	EA	986100-720	MOTOR COVER TUBE VALVE
ITEM NO.	QTY	U/M	PART NO.	DESCRIPTION
BILL OF REFERENCE				
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<small>TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1993. DIMENSIONS SPECIFIED ARE AFTER ACQUISITIVE FINISH. DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED. DIMENSIONS IN IT ARE IN INCHES.</small>				
SIZE TOLERANCES .X. 0.04 .XX. 0.008 .XXX. 0.004 .XXXX. 0.0020	MILLIMETER TOLERANCES X. 1.0 X.X. 0.2 X.XX. 0.10 X.XXX. 0.050	ANGLES 2 SURF. FINISH 360 BRASS	MATERIAL SEE BOM 360 BRASS	TITLE ASSY-MOTOR-COVER-VALVE NEXT ORBISAC-VALVE
UNIGRAPHICS	SIZE 4	SCALE 1:1	DATE 08/11/08	PART NO. 986100-718