
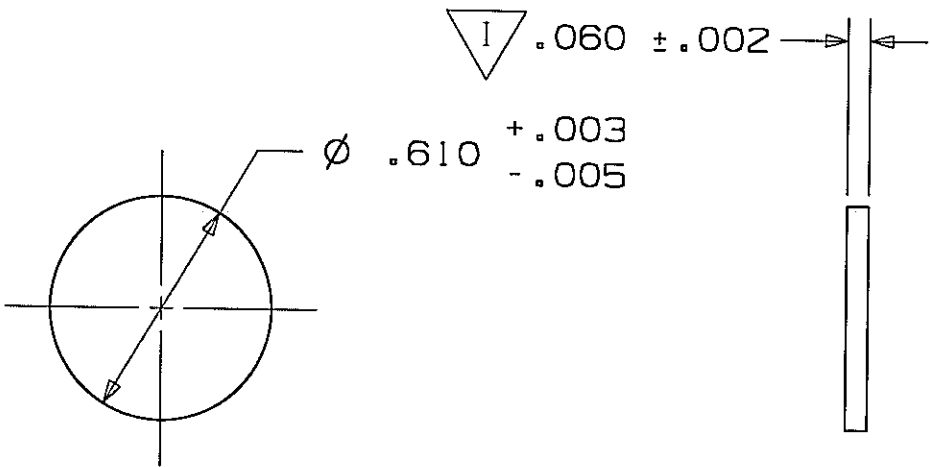



NOTES

- 1. BREAK ALL SHARP EDGES AND CORNERS.
- 2. FINISH - BLACK OXIDE.
- 3.  INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	KMK	2/15/00	BCT007136



7-20-09 408

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TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		TITLE	
.X ± 0.10 .XX ± 0.01 .XXX ± 0.005 .XXXX ± 0.0020		MATERIAL MILD STEEL		BACK-UP DISC, SPG.	
ANGLES ± 2°		ORIGINATOR K. KLIMEK		DATE 10/26/99	
SURF. FINISH 125 RMS		DRAWN K. KLIMEK		DATE 10/26/99	
SIZE B	SCALE 2:1	DO NOT SCALE DWG	THIRD ANGLE PROJECTION	PART NO. 777098-024	REV A
				SHT 1	OF 1

UG DWG.