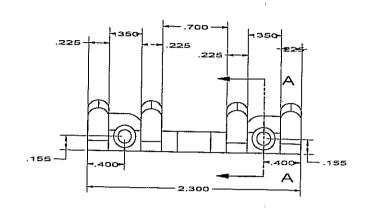
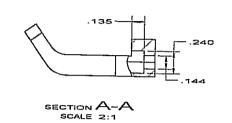
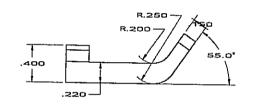
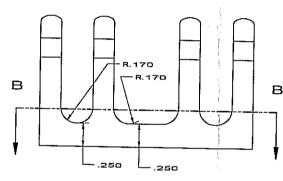
1. BREAK ALL SHARP EDGES AND CORNERS. LIGHT TUMBLING ALLOWABLE

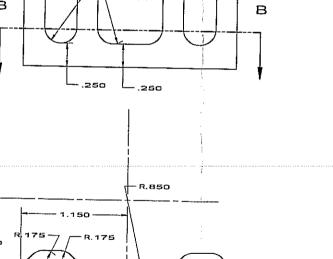
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