

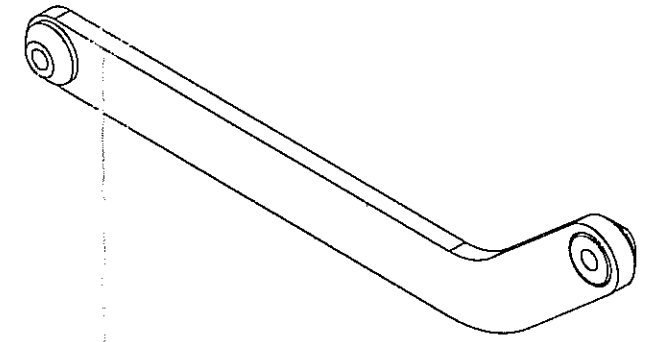
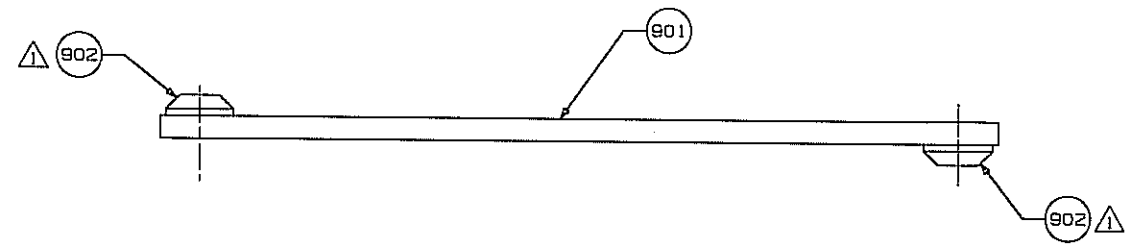
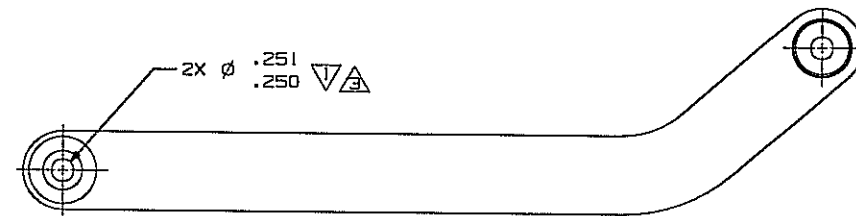
NOTES:

1. BUSHINGS, ITEM #902, TO BE PRESSED INTO ARM AS SHOWN.
NO GAP PERMITTED BETWEEN ARM AND BUSHING SHOULDER.

2. ∇ INDICATES KEY DIMENSION TO BE CHECKED AT INCOMING Q.C.

3. SECONDARY MACHINING OF BUSHING THRU HOLE PERMITTED TO
ACHIEVE NOTED DIMENSION AFTER PRESS FIT.

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE, REPLACES P/N 777096-393	KMK	12/1/07	BCT 003455



DATED PRINT: 9-18-07

902	2	EA	777096-585	BUSHING, ARM
901	1	EA	777096-135	ARM, UPPER
ITEM NO.	QTY	U/M	PART NO.	DESCRIPTION

BILL OF REFERENCE

TOLERANCES AND SURF. FINISH (SEE PART 777096-135) DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		MATERIAL SEE BOR		TITLE ARM, UPPER LEFT	
.XX ± 0.1 .XXX ± 0.01 .XXXX ± 0.005 .XXXX ± 0.0020		NO. OF ± 1 SURF. FINISH 125 RMS		K. KLIMEK K. KLIMEK		10/26/07 10/26/07	
SIZE 1:1		SCALE 1:1		DO NOT SCALE DWG		PART NO. 777096-664	
UG DWG				REV A		SHEET 1/1	

REPLACES PART 777096-393. IN WRITING, REVISIONS ARE SIGNIFICANT CHANGES TO
THIS PART. IF REVISIONS ARE NOT SIGNIFICANT, THEY ARE NOT TO BE LIMITED TO
DIMENSIONS, BUT MAY INCLUDE MATERIAL, FINISH, OR TOLERANCES. DIMENSIONS DO
NOT CHANGE, BUT ARE TO BE IN WRITING. DIMENSIONS ARE TO BE IN WRITING.
EACH CHANGE WILL REQUIRE PRIOR WRITTEN APPROVAL BY CODE BCT INC.

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