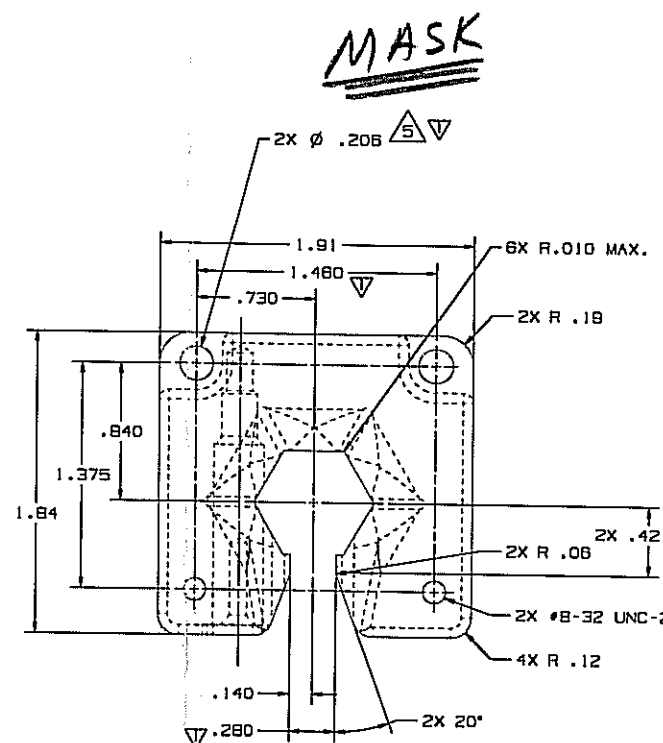
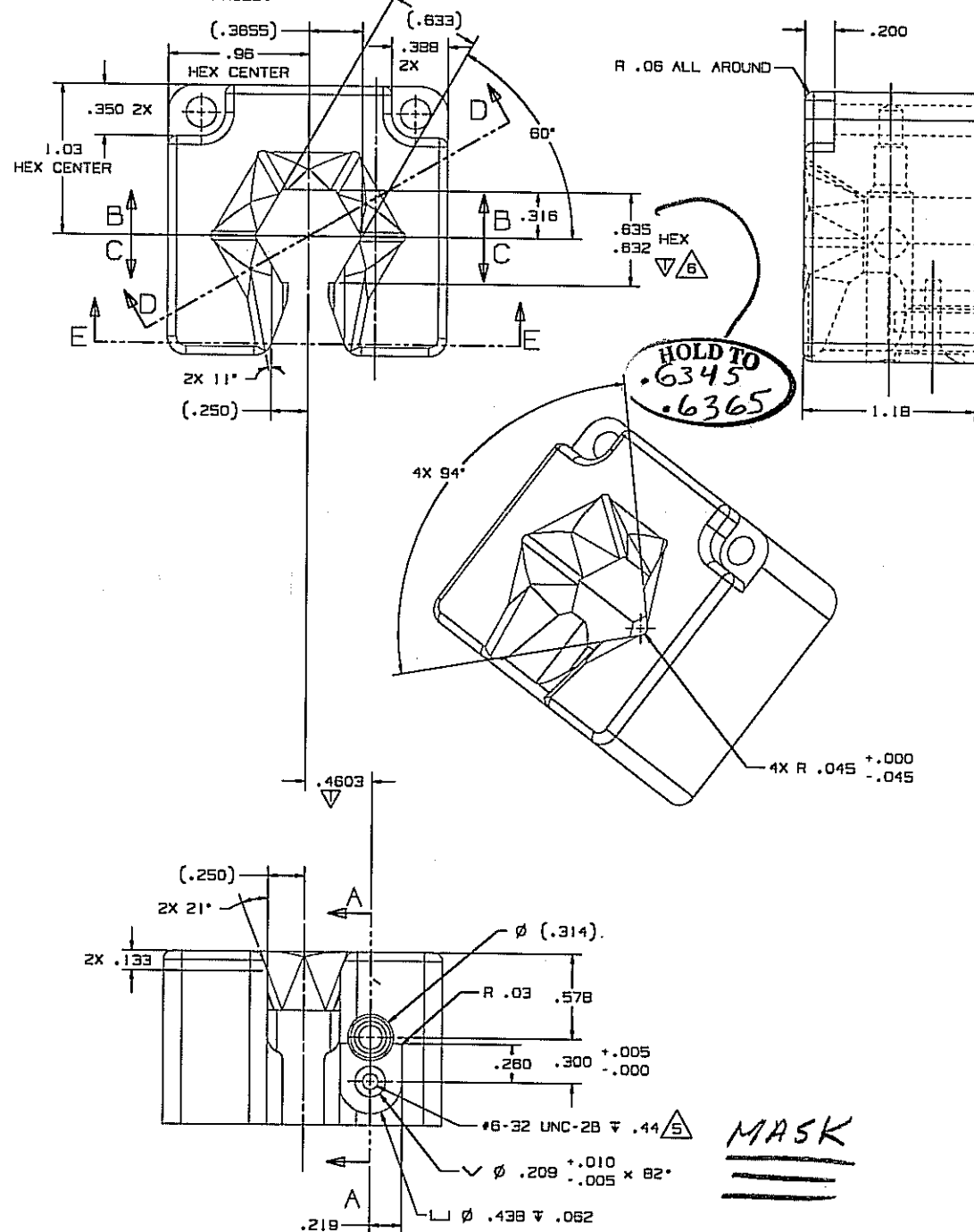


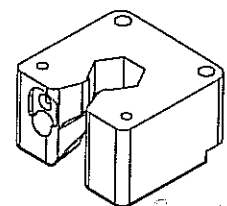
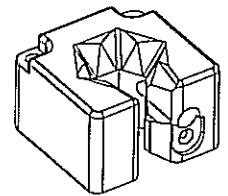
640-86011

NOTES:

1. BREAK ALL SHARP EDGES AND CORNERS R.02 MAX (OR $\times 45^\circ$)
2. ∇ INDICATES KEY DIMENSIONS TO BE CHECKED AT INCOMING O.C.
3. COAT WITH "NITUFF" PROCESS .001 BUILDUP, .002 THICK. NIMET INDUSTRIES INC. SOUTH BEND, IN 46619 USA
4. ALL PART DIMENSIONS ARE TO BE ACHIEVED AFTER COATING PROCESS.
5. MASK NOTED FEATURES PRIOR TO COATING.
6. SURFACE FINISH OF .633 HEX TO BE 63
7. MULTIDIMENSIONAL FINISH AS OBTAINED BY VIBRATORY DEBURRING ON OUTSIDE SURFACES.



MASK



10-12-09 408

ALLOW FOR PLATING .001 PER SURFACE

TOLERANCES AND FINISHES ARE THE PROPERTY OF CARDIANBCT, INC. ALL DIMENSIONS ARE TO BE ACHIEVED AFTER COATING PROCESS.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.		MATERIAL 6061-T6 ALUMINUM		TITLE HEX GUIDE, UPPER HEX HOLDER	
MAX .01	MIN .001	FINISH 125 RMS	DATE 01/05/05	DESIGNER K. KLIMEK	DATE 01/05/05	PART NO. 777096-987	REV A
MAX .005	MIN .001	DATE 01/05/05	DATE 01/05/05	DATE 01/05/05	DATE 01/05/05	DATE 01/05/05	DATE 01/05/05
MAX .002	MIN .001	DATE 01/05/05	DATE 01/05/05	DATE 01/05/05	DATE 01/05/05	DATE 01/05/05	DATE 01/05/05

UG DWG.

