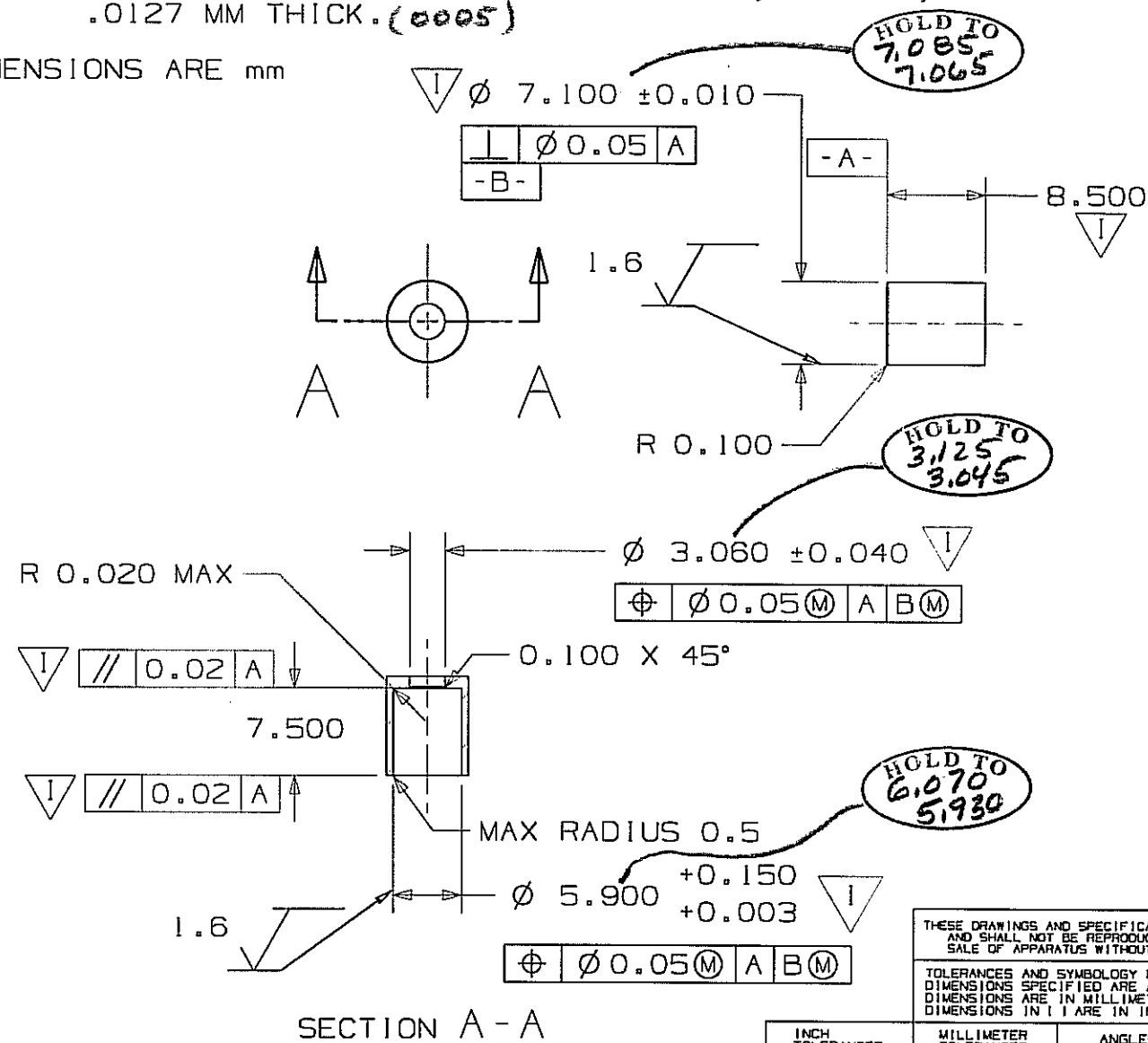


NOTES

1.  INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.

2. FINISH: NICOTEF PLATING BY NIMET INDUSTRY, NI2000, .0127 MM THICK. (0005)

3. DIMENSIONS ARE mm



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TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982. DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH. DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED. DIMENSIONS IN I ARE IN INCHES.

INCH TOLERANCES	MILLIMETER TOLERANCES
.x± 0.04	x± 1.0
.xx± 0.01	x.xx± 0.2
.xxx± 0.004	x.xxx± 0.10
.xxxx± 0.0020	x.xxxx± 0.050

ANGLES
± 2°
SURF. FINISH

MATERIAL
303 STAINLESS STEEL

UNIGRAPHICS

SIZE	SCALE	DO NOT SCALE DWG	THIRD ANGLE PROJECTION
B	2:1		

DRAWN	DATE
BILODEAU	02/02/06

10811 Collins Avenue, Lakewood, Colorado 80215-4440 USA



GAMBRO. BCT

TITLE
CUP, PIN - ORBISAC VALVE

PART NO.	REV	SHT	OF
986100-093	A	1	1