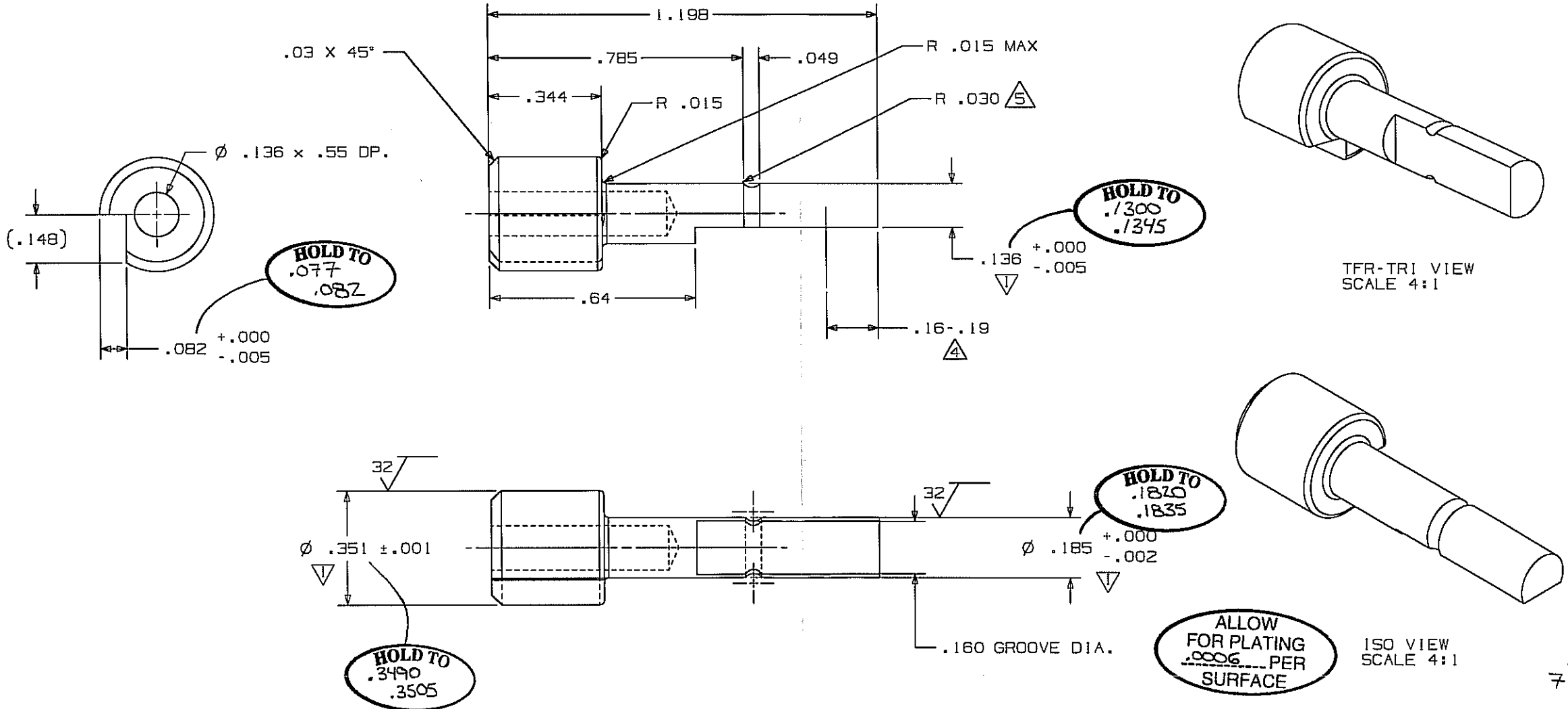


NOTES:

1. TUMBLE DEBURR, ALL EXTERNAL EDGES R .005-.010.
2. ▽ INDICATES KEY DIMENSION TO BE CHECKED AT INCOMING Q.C.
3. COAT WITH "NICOTEF" PROCESS .0005-.0007 THICKNESS. RUN WITH BEND TEST SAMPLE NIMET INDUSTRIES INC., 2424 N. FOUNDATION DRIVE, SOUTH BEND, IN 46628
4. SANDBLAST END OF SHAFT AFTER PLATING.
5. DO NOT COAT WITH "NICOTEF".

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	ORIGINAL RELEASE, REPLACES 777098-380	AR	10/08/06	BCT017939
B	REVISED NOTE 5; ADDED DIM. .049 TO FRONT VIEW, AND ADDED DIM. .160 TO BOTTOM VIEW.	AR	11/16/06	BCT018282
C	CORRECTED DIMENSION LINE FOR DIM. .16-.19	AR	02/09/07	BCT018884
D	ADDED OVERALL LENGTH DIMENSION - 1.198	JBB	06/25/09	BCT025525



UG DWG

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TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
.X± 0.1 .XX± 0.01 .XXX± 0.005 .XXXX± 0.0020		MATERIAL 316 STAINLESS STEEL	
ANGLES ± 2°		ORIGINATOR AMIR ROOM1	
SURF. FINISH 63 RMS		DATE 10/08/06	
SIZE C 4:1		DRAWN AMIR ROOM1	
DO NOT SCALE DWG		DATE 10/08/06	
TITLE SHAFT, HEX RETAINER - SS TRIMA ACCEL		PART NO. 777099-468	
REV D		SHT OF 1/1	

7/6/09 408