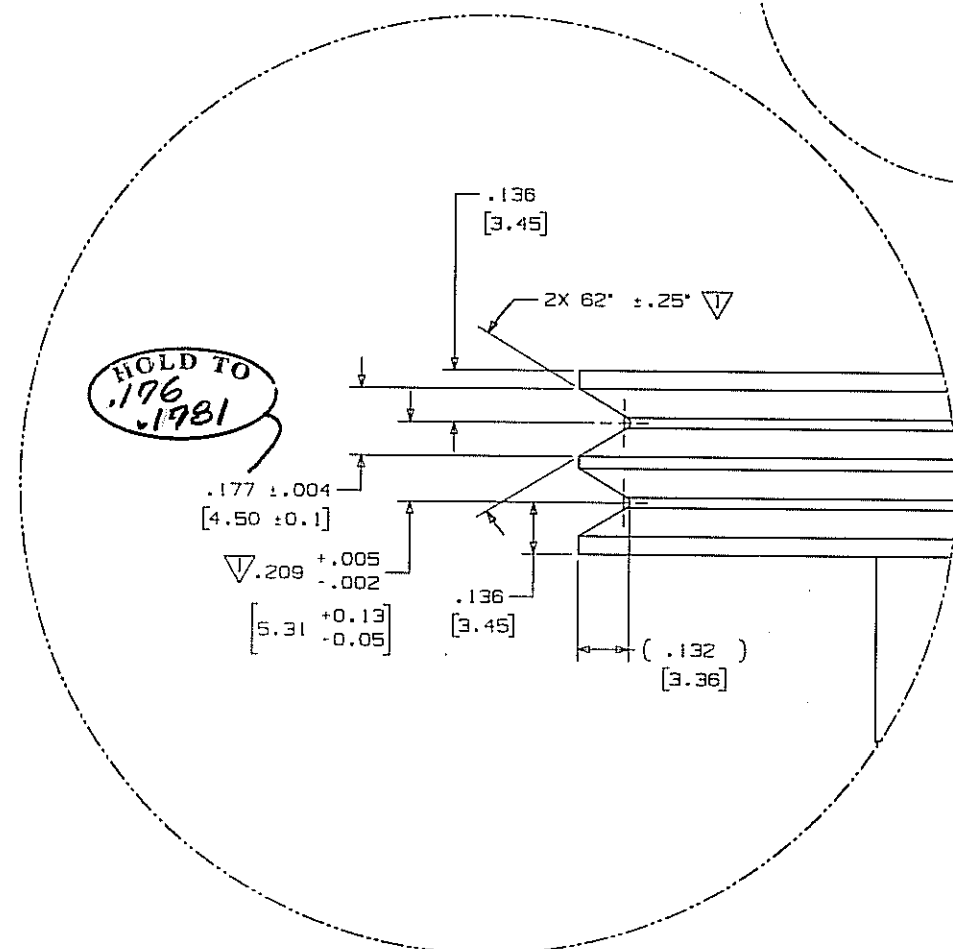


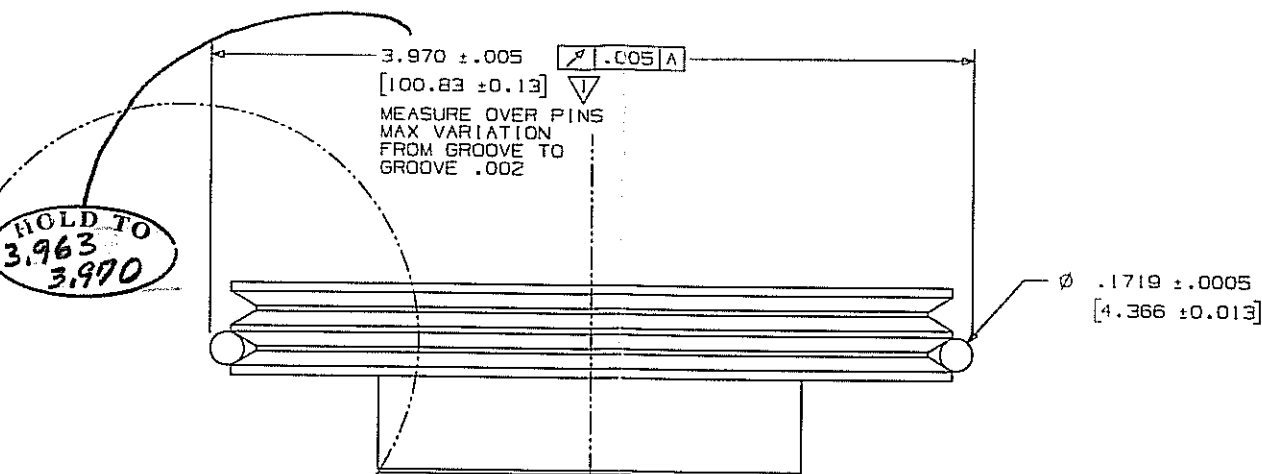
NOTES:

- BREAK ALL SHARP EDGES AND CORNERS.
- GENERAL SPECIFICATIONS FOR ANODIZED PART:
A. COLOR: CLEAR, TYPE III, PER MIL-A-8625F, 0.002 THK.
B. PURPOSE OF COATING: WEAR RESISTANCE.
- ∇ INDICATES KEY FEATURES TO VERIFIED BY INCOMING O.C.
- DIMENSIONS ARE INCH [mm]

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	ORIGINAL RELEASE	JBB	03/08/00	BCT 016513



DETAIL B
SCALE 1



Ø 2.750 B.C.
[69.86]

4X Ø .283 THRU
[7.20]

3X .02 X 45° CHAMFER
[.5 X 45°]

2X Ø 1.496 ± 0.002 THRU
[38.0 ± 0.05]

±.001 MP

Ø 3.758
[95.46]

Ø 2.20
[56.0]

Ø .1719 ± 0.0005
[4.366 ± 0.013]

2X R .016 MAX.
[0.40]

-A-

.98
[25.0]

SECTION A-A

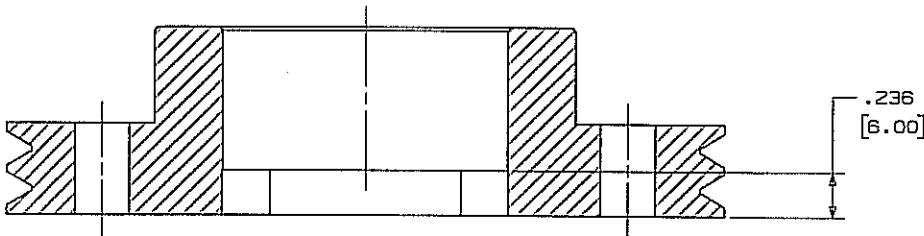
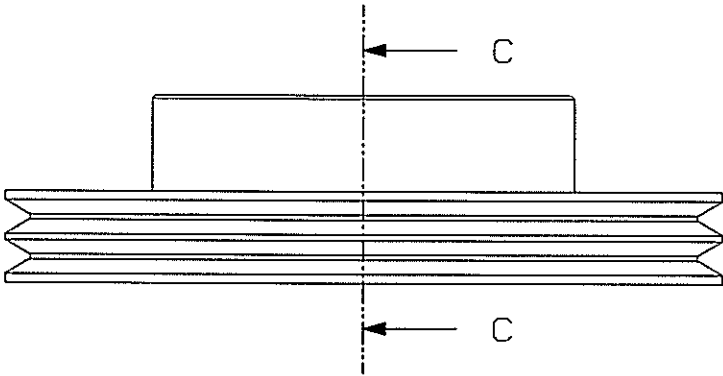
.481
[12.22]

ALLOW
FOR PLATING
.001 PER
SURFACE

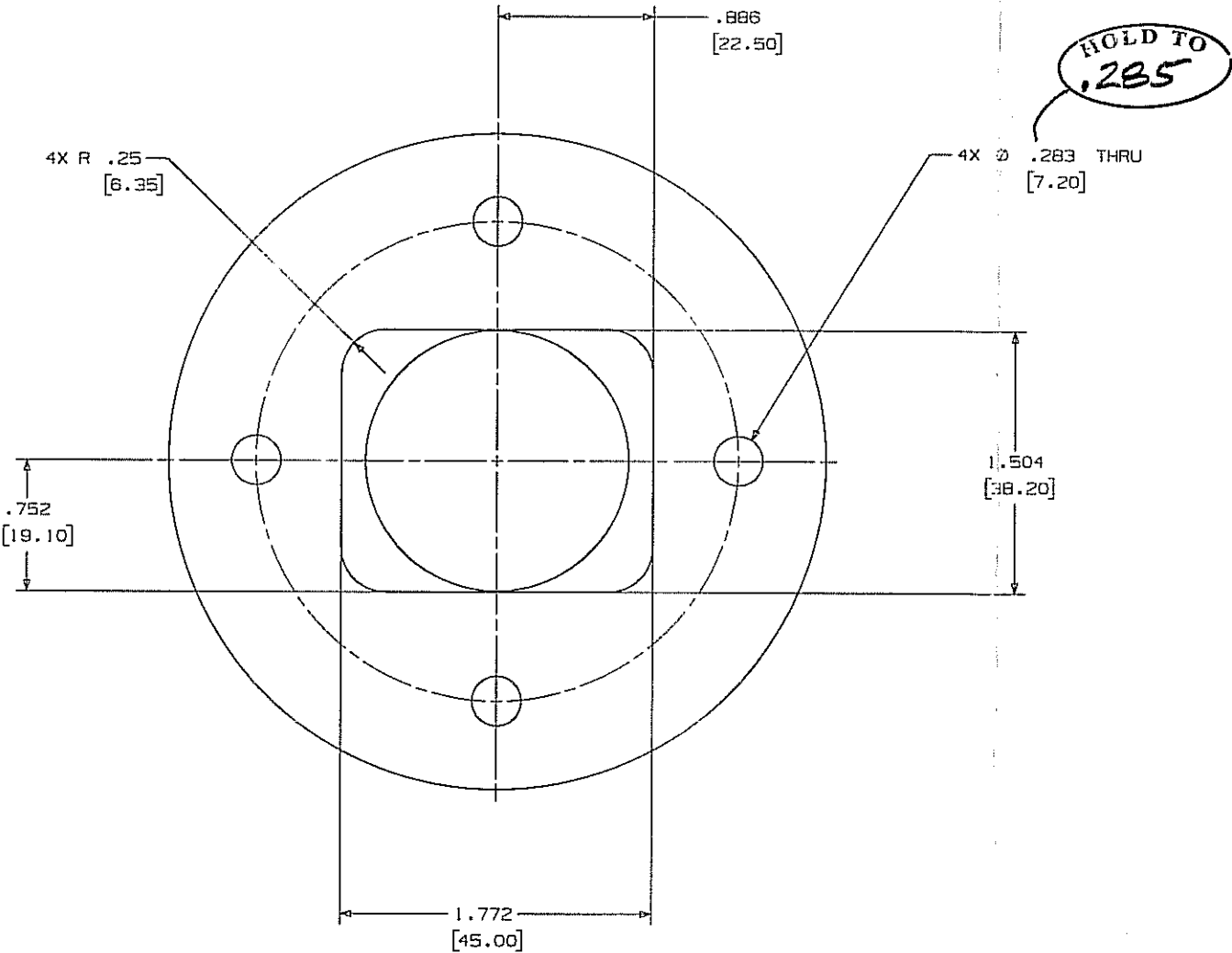
3-17-06 408

<small>THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF GAMBRO BCT, INC. NO PARTS, NOT BE REPRODUCED, COPIED OR USED FOR MANUFACTURE OF SALE OF APPARATUS WITHOUT WRITTEN PERMISSION OF GAMBRO BCT, INC.</small>				<small>13811 Cliffline Avenue, Lakewood, Colorado 80226-6442 USA</small>			
<small>TOLERANCES AND SYMBOLS PER AMS 113.0-113.2. DIMENSIONS SPECIFIED ARE AFTER FINISHING. DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED. DIMENSIONS IN 1/16 IN. INDEX.</small>				GAMBRO. BCT			
INCH TOLERANCES	MILLIMETER TOLERANCES	ANGLES	MATERIAL	TITLE			
.XX 0.04	.XX 1.0	± 2	7075 ALUMINUM	PULLEY, MOTOR, ATREUS 1.3:1			
.XXX 0.01	.XXX 0.2						
.XXXX 0.005	.XXXX 0.10	SUP. FINISH 32					
.XXXXX 0.0020	.XXXXX 0.050						
SIZE	SCALE	DO NOT SCALE	DATE	PART NO.	REV	SH	2
D 2:1			ELL INGBOE 08/24/03	986300-021	A	1	2

REV	REVISION DESCRIPTION	BY	DATE	ECO #
	SEE SHEET 1 FOR REVISION HISTORY			



SECTION C - C



3-17-06 408

<small>THESE DIMENSIONS AND SPECIFICATIONS ARE THE PROPERTY OF GAMBRO BCT, INC. NO PARTS MAY BE REPRODUCED, COPIED, OR USED FOR MANUFACTURE OR SALE OF APPARATUS WITHOUT WRITTEN PERMISSION OF GAMBRO BCT, INC.</small>				<small>10011 Celltine Avenue, Lakeview, Colorado 80123-1440 USA</small>			
<small>TOLERANCES AND SYMBOLS PER ANSI Y14.1M-1982. DIMENSIONS SPECIFIED ARE AFTER MACHINING FINISH. DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED. DIMENSIONS IN PARENS ARE IN INCHES.</small>				GAMBRO BCT			
<small>INCH TOLERANCES</small> .XX ± 0.04 .XXX ± 0.008 .XXXX ± 0.004 .XXXXX ± 0.0020	<small>MILLIMETER TOLERANCES</small> XX ± 1.0 XXX ± 0.2 XXXX ± 0.10 XXXXX ± 0.050	<small>ANGLES</small> °	<small>MATERIAL</small> SEE SHEET 1	<small>TITLE</small> PULLEY, MOTOR, ATREUS 1.3:1			
<small>SIZE</small> D2:1	<small>SCALE</small> 1:1	<small>DO NOT SCALE</small> NO	<small>INCHES</small> 1:1	<small>DRAWN</small> ELLINGBOE	<small>DATE</small> 12/07/05	<small>PART NO.</small> 986300-021	<small>REV</small> A
				<small>SHEET</small> 2/2			