

TEST REPORT

Applicant : Insung Chemical Corp. Co., Ltd.
Address : #1722, Keumkang Penterium IT Tower, 282, Hagui-ro, Dongan-gu,
Anyang-si, Gyeonggi-do, Korea

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Report No. RT16R-S2863-E

Date: Jun. 23, 2016

Sample Description : The following submitted sample(s) said to be:-

Name/Type of Product : DOW CORNING® 1-4173
Name of Material : Silicone
Sample ID No. : RT16R-S2863
Manufacturer/Vendor : Insung Chemical Corp. Co., Ltd.
Name of Buyer : Amkor technology

Sample received : Jun. 17, 2016
Testing Date : Jun. 17, 2016 ~ Jun. 23, 2016

Test Type : RoHS wet chemical analysis
Test Method(s) : Please see the following page(s).
Test Result(s) : Please see the following page(s).

* Note 1 : The test results presented in this report relate only to the object tested.

* Note 2 : This report shall not be reproduced except in full without the written approval of the testing laboratory.

Approved by,



Jade Jang / Lab. Technical Manager

Authorized by,



Bo Park / Lab. General Manager



Authenticity check

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Report No. RT16R-S2863-E

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Sample ID No. : RT16R-S2863
Sample Description : DOW CORNING® 1-4173

Test Item	Unit	Test Method	MDL	Result
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5 Edition 1.0 : 2013, by acid digestion and determined by ICP-OES	0.5	N.D.
Lead (Pb)	mg/kg		5	N.D.
Mercury (Hg)	mg/kg	With reference to IEC 62321-4 Edition 1.0 : 2013, by acid digestion and determined by ICP-OES	2	N.D.
Hexavalent Chromium (Cr ⁶⁺) (For non-metal)	mg/kg	With reference to IEC 62321 Edition 1.0 : 2008, by alkaline digestion and determined by UV-VIS Spectrophotometer	1	N.D.
Polybrominated Biphenyl (PBBs)				
Monobromobiphenyl	mg/kg	With reference to IEC 62321-6 Edition 1.0 : 2015, by solvent extraction and determined by GC/MS	5	N.D.
Dibromobiphenyl	mg/kg		5	N.D.
Tribromobiphenyl	mg/kg		5	N.D.
Tetrabromobiphenyl	mg/kg		5	N.D.
Pentabromobiphenyl	mg/kg		5	N.D.
Hexabromobiphenyl	mg/kg		5	N.D.
Heptabromobiphenyl	mg/kg		5	N.D.
Octabromobiphenyl	mg/kg		5	N.D.
Nonabromobiphenyl	mg/kg		5	N.D.
Decabromobiphenyl	mg/kg		5	N.D.
Polybrominated Diphenyl Ether (PBDEs)				
Monobromodiphenyl ether	mg/kg	With reference to IEC 62321-6 Edition 1.0 : 2015, by solvent extraction and determined by GC/MS	5	N.D.
Dibromodiphenyl ether	mg/kg		5	N.D.
Tribromodiphenyl ether	mg/kg		5	N.D.
Tetrabromodiphenyl ether	mg/kg		5	N.D.
Pentabromodiphenyl ether	mg/kg		5	N.D.
Hexabromodiphenyl ether	mg/kg		5	N.D.
Heptabromodiphenyl ether	mg/kg		5	N.D.
Octabromodiphenyl ether	mg/kg		5	N.D.
Nonabromodiphenyl ether	mg/kg		5	N.D.
Decabromodiphenyl ether	mg/kg		5	N.D.

Tested by : Chanoh Kim, Hyojoo Kim, Sujung Lee

Notes : mg/kg = ppm = parts per million
 < = Less than
 N.D. = Not detected (<MDL)
 MDL = Method detection limit

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Report No. RT16R-S2863-E

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Sample ID No. : RT16R-S2863
Sample Description : DOW CORNING® 1-4173

Test Item	Unit	Test Method	MDL	Result
Bromine (Br)	mg/kg	With reference to EN 14582, by oxygen combustion with bomb and determined by IC	30	N.D.
Chlorine (Cl)	mg/kg	With reference to EN 14582, by oxygen combustion with bomb and determined by IC	30	57
Fluorine (F)	mg/kg	With reference to EN 14582, by oxygen combustion with bomb and determined by IC	30	N.D.
Iodine (I)	mg/kg	With reference to EN 14582, by oxygen combustion with bomb and determined by IC	30	N.D.
Antimony (Sb)	mg/kg	With reference to US EPA 3052, by acid digestion and determined by ICP-OES	2	N.D.

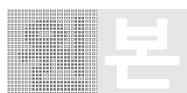
Tested by : Dahye Lim, Jean Kim

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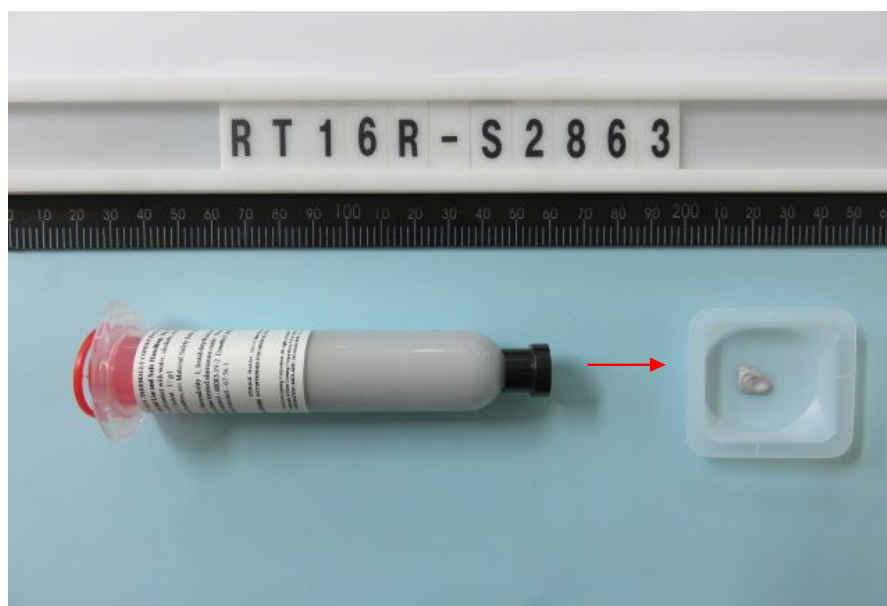
Sample ID No. : RT16R-S2863
Sample Description : DOW CORNING® 1-4173

Test Item	CAS No.	Unit	Test Method	MDL	Result
Dibutyl phthalate (DBP)	84-74-2	mg/kg	With reference to IEC 62321-8 (111/321/CD), by solvent extraction and determined by GC/MS	50	N.D.
Di(2-ethylhexyl) phthalate (DEHP)	117-81-7	mg/kg		50	N.D.
Benzyl butyl phthalate (BBP)	85-68-7	mg/kg		50	N.D.
Diisobutyl phthalate (DIBP)	84-69-5	mg/kg		50	N.D.

Tested by : Sujung Lee

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* View of sample as received;-



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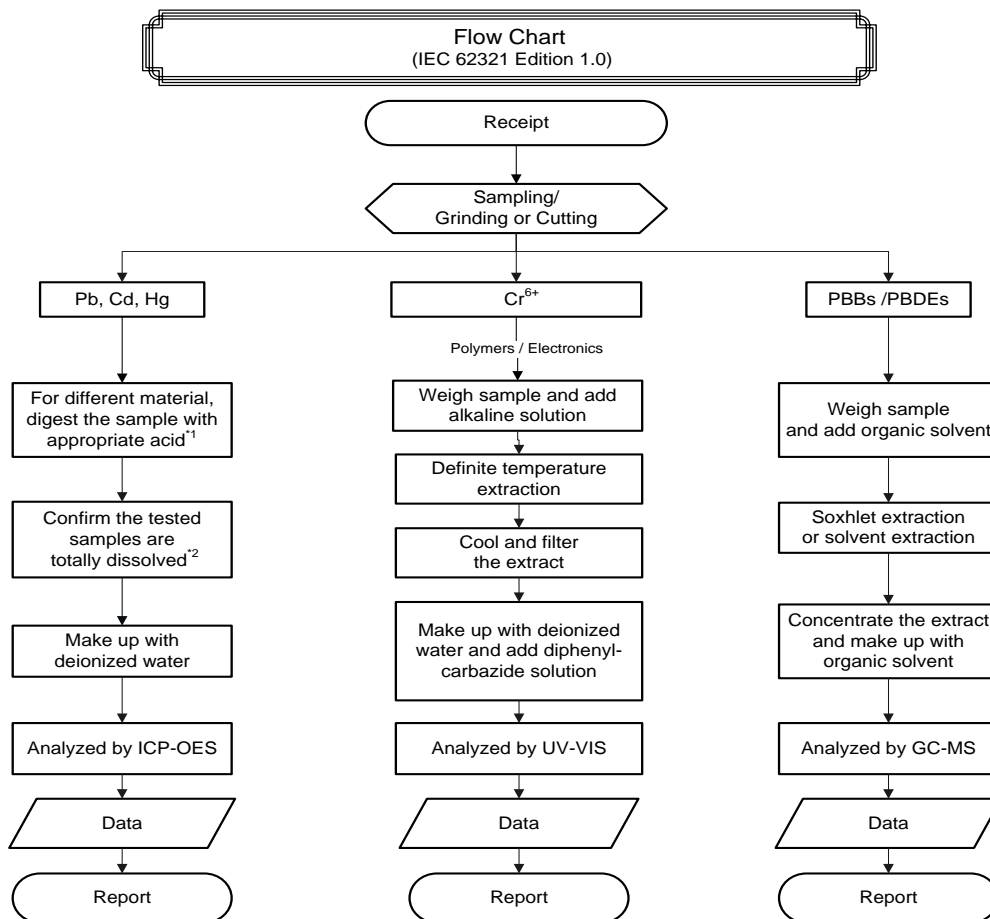
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Sample Description : DOW CORNING® 1-4173



Remarks :

*1 : List of appropriate acid :

Material	Acid added for digestion
Polymers	HNO ₃ , HCl, HF, H ₂ O ₂ , H ₃ BO ₃
Metals	HNO ₃ , HCl, HF
Electronics	HNO ₃ , HCl, H ₂ O ₂ , HBF ₄

*2 : The samples were dissolved totally by pre-conditioning method according to above flow chart.

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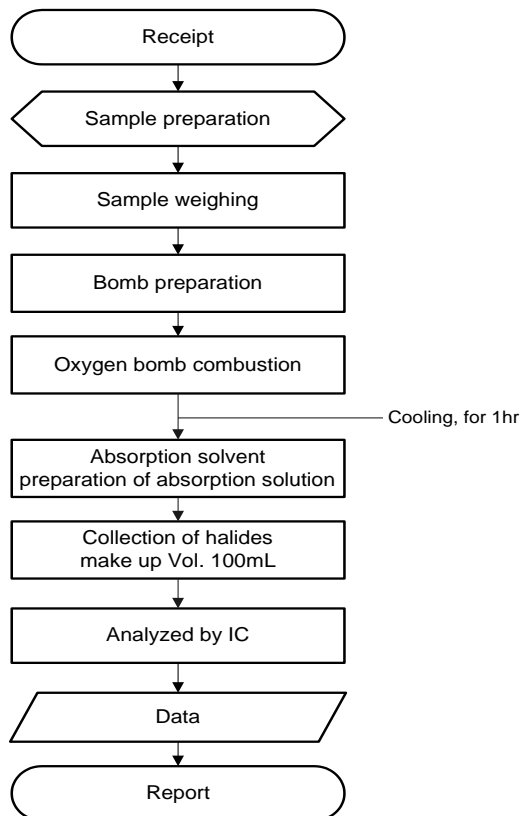
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Flow Chart (Halogen)



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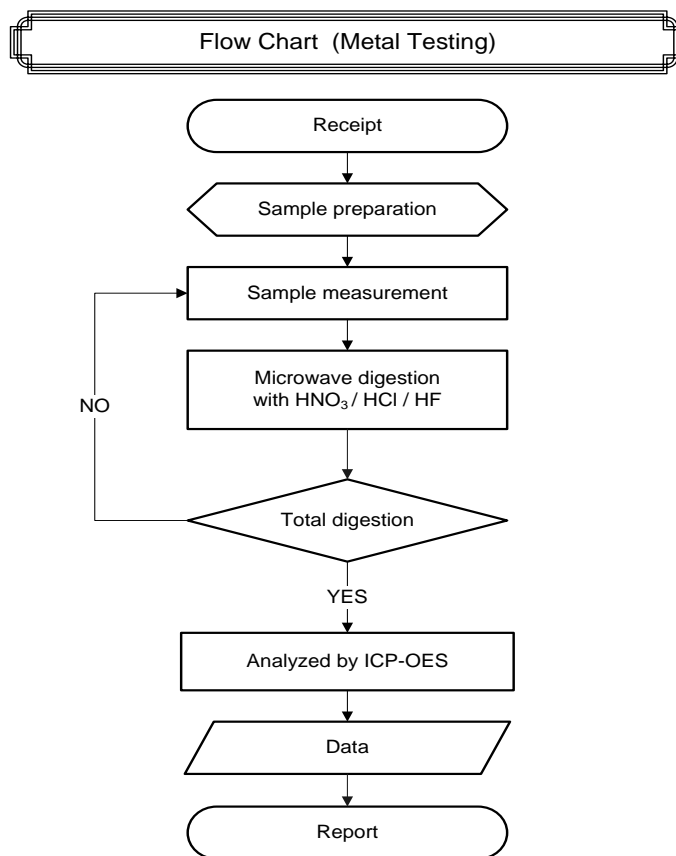
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** Remarks : The samples were dissolved totally by pre-conditioning method according to above flow chart.

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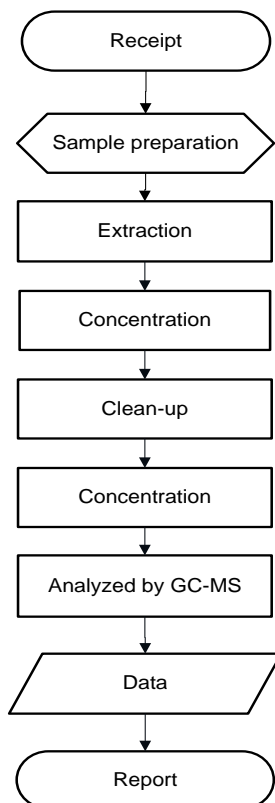
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Flow Chart (Phthalates)



***** End of Report *****

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