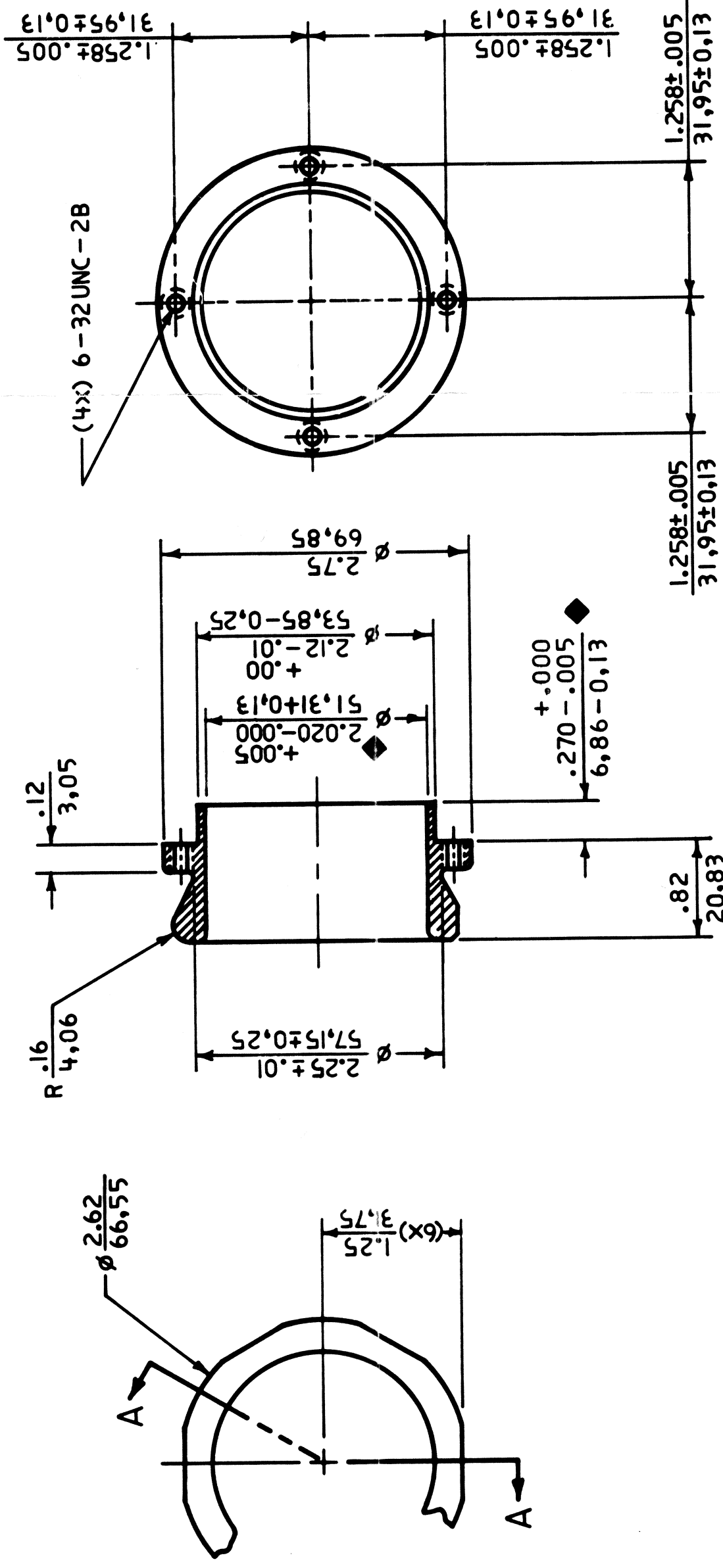


REV	BY	DATE	DESCRIPTION	ECO
B	RC	10/2/84	ADDED ALUM. ALLOY # & ALTERNATE ALLOY.	15774
C	VF	11/18/84	CLARIFIED SURFACE TREATMENT	65164
			ADDED ♦ AND NOTE 1	

RELEASED FOR ASM	QTY	TECHNICAL APPROVAL
1804963	1	ELEC
		METAL
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		M. E.
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NOTE:
1. ♦ INDICATES KEY DIMENSIONS TO BE INSPECTED BY
INCOMING QC



SECTION A-A

THESE DIMENSIONS AND SPECIFICATIONS ARE THE PROPERTY OF COBE LABORATORIES, INC. AND SHALL NOT BE REPRODUCED, COPIED, OR USED FOR ANY PURPOSES WITHOUT THE WRITTEN PERMISSION OF COBE LABORATORIES, INC. ANY VIOLATION OF THESE TERMS SHALL BE CONSIDERED A VIOLATION OF FEDERAL LAWS AND PENALTIES WILL BE IMPOSED. THESE DIMENSIONS AND SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE. COBE LABORATORIES, INC. 11/18/84

MATERIAL NO		ALUMINUM ALLOY 6061		MUST CONFORM TO ENG SPEC:	
MATL ALTERNATE NO OR ALLOY 2024				TOLERANCES UNLESS OTHERWISE NOTED	
CASE DEPTH		INCH	0.02	m m	0.51
HARDNESS		INCH	0.06	m m	1.52
SURFACE TREATMENT	ANODIZE, WATER SEALED (SULFURIC ACID) 5 MICROMETERS MIN	OUTSIDE MAX	0.02	INSIDE MAX	0.5
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