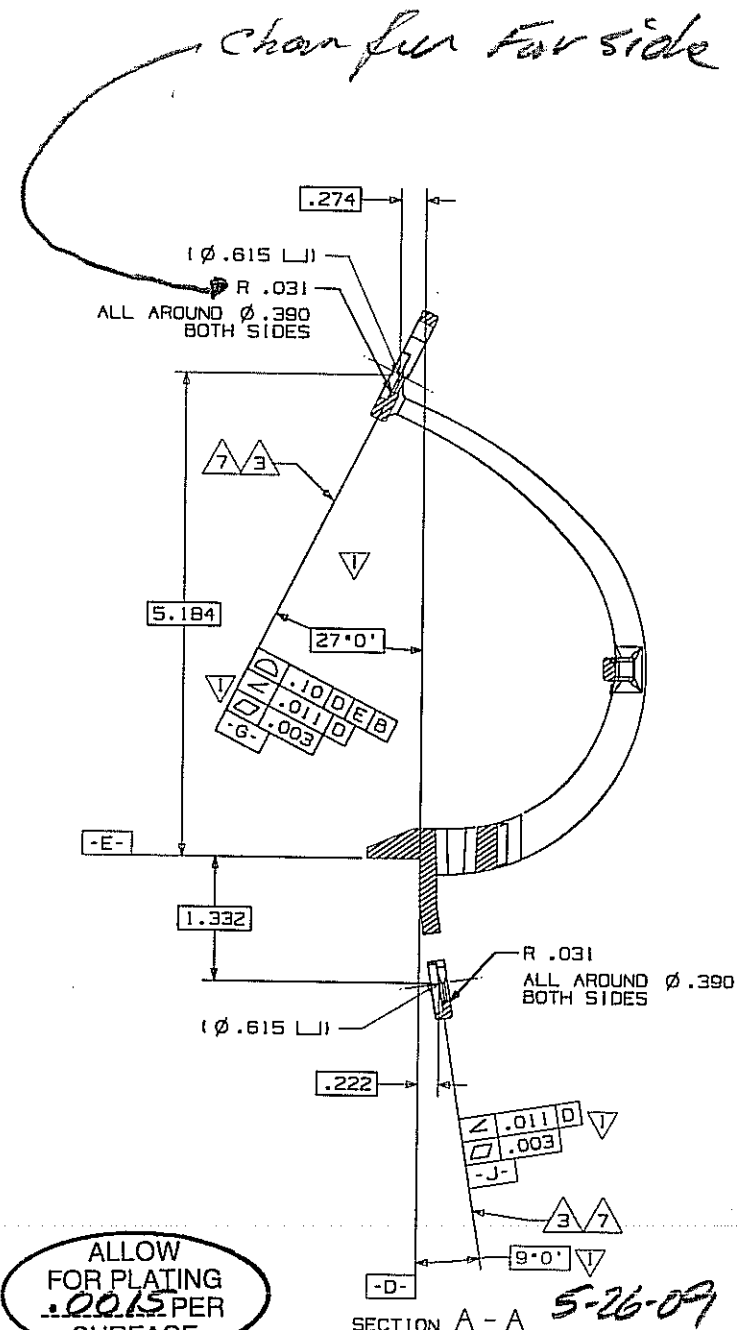
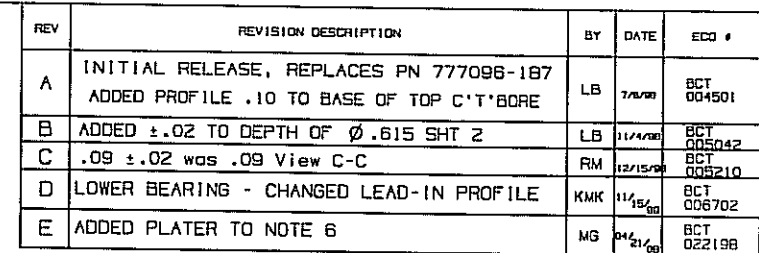
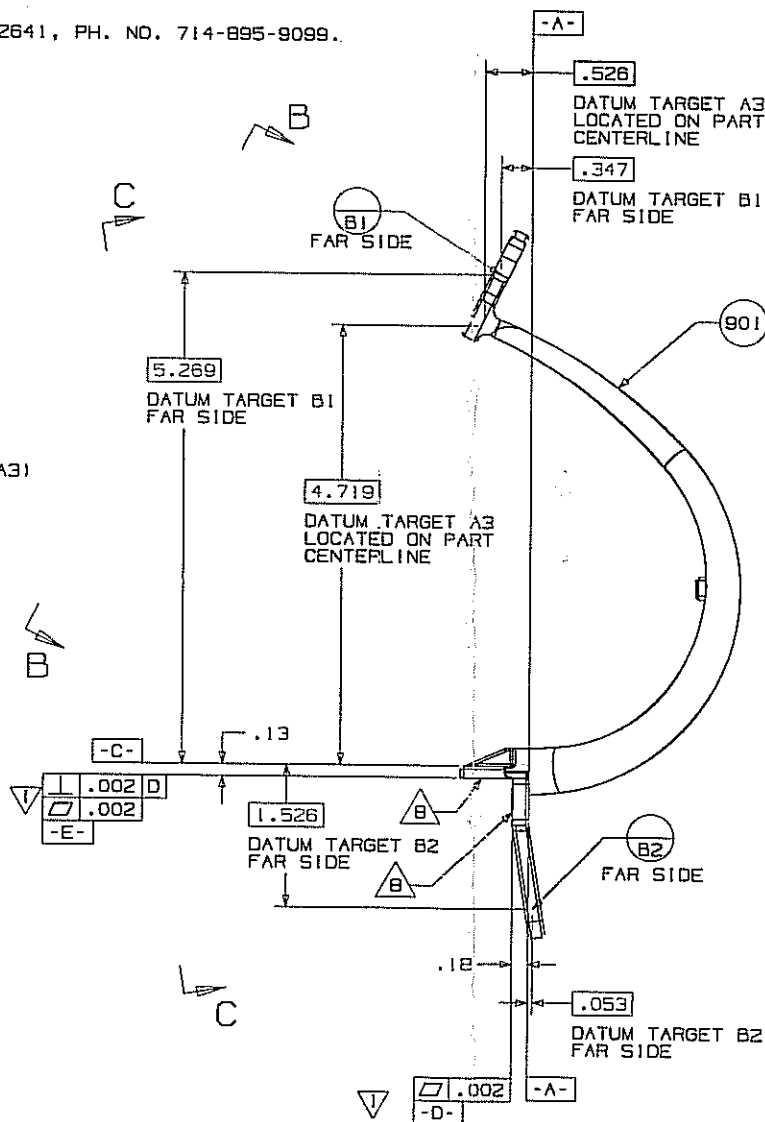

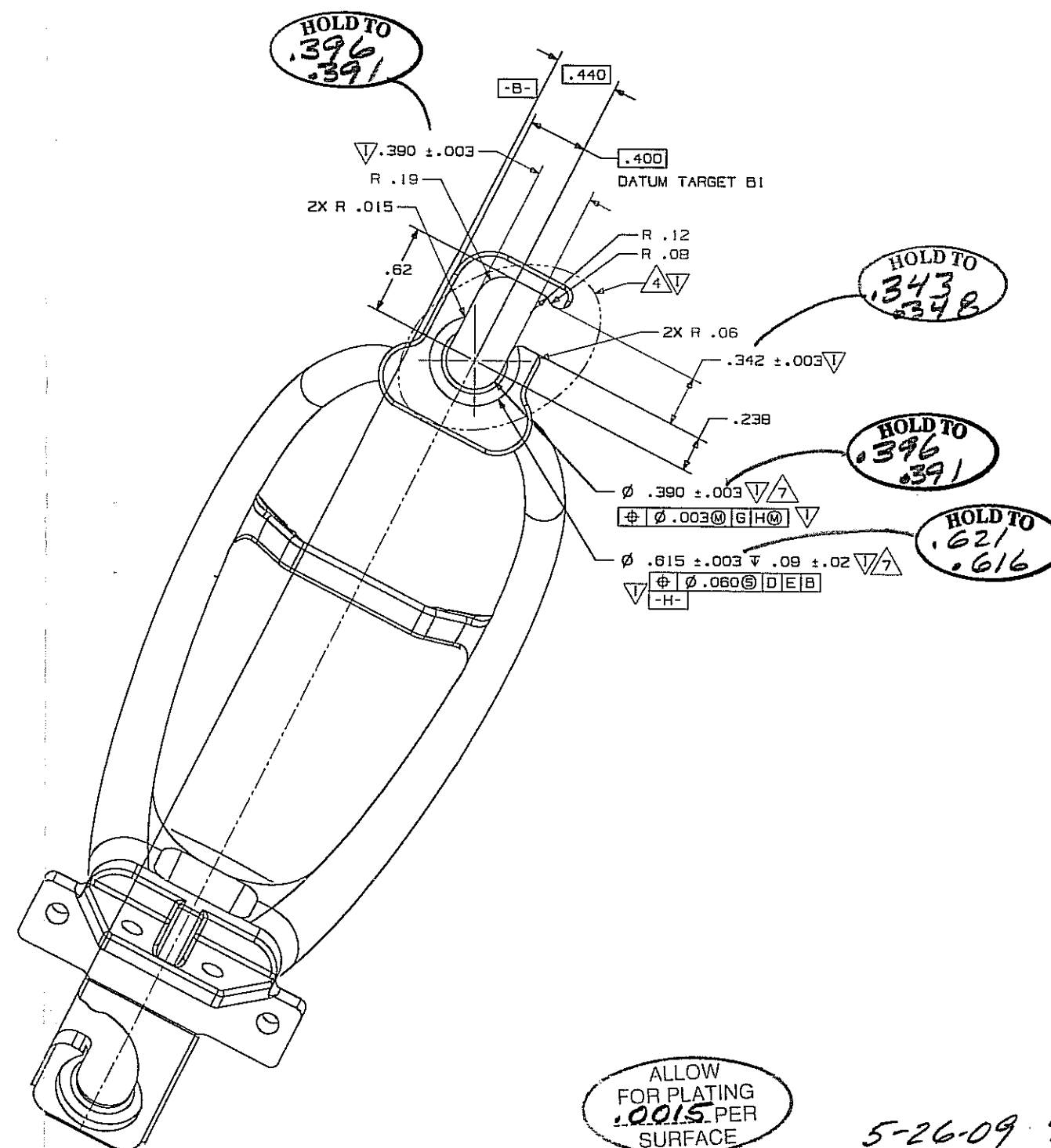
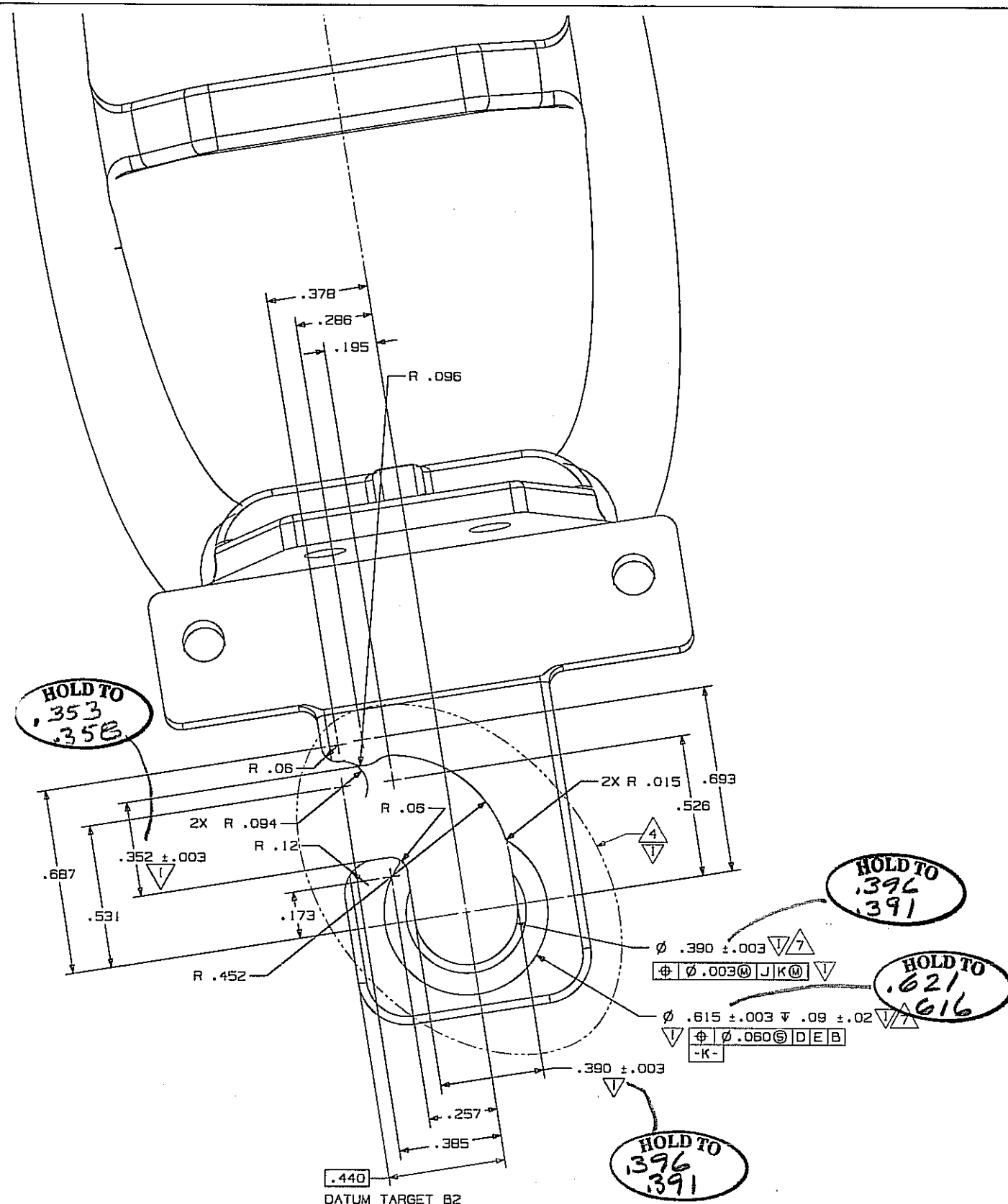


1. BREAK ALL SHARP EDGES AND CORNERS R.008 - .020, OR 45°.
2. ▽ INDICATES KEY DIMENSIONS TO BE CHECKED AT INCOMING Q.C.
3. △ SURFACE FINISH - 32 RMS IN NOTED AREAS.
4. △ IN NOTED AREAS NO MACHINING BURRS PERMITTED, NO SHARP EDGES PERMITTED, ALL EDGES/CORNERS ARE TO BE ROUNDED SMOOTH, LIGHT TUMBLE WITH FINE MEDIA PERMISSIBLE.
5. ⊙ INDICATES DATUM TARGETS OR MACHINE LOCATING POINTS. DATUM TARGETS ARE LOCATED AT A TRUE POSITION WITHIN 0.015. THESE POINTS CORRESPOND EXACTLY TO THOSE SHOWN ON PART CASTING DRAWING, REFER TO #777096-186.
6. ELECTROLESS NICKEL PLATE: 9/14% PHOSPHOROUS .0015 MIN., PER AM REV. C, ADHESION BAKE 240°-260°F. MUST PASS NITRIC ACID TEST (1 IN CONCENTRATED NITRIC ACID WITHOUT DISCOLORATION).  
PLATER - COASTLINE METAL FINISHING CORP. 7061 PATTERSON DRIVE,  
- FINISHING PRO'S DENVER, CO.  
SUBSTITUTE VENDOR MUST BE APPROVED BY GAMBRO BCT ENGINEERING.
7. △ NOTED SURFACES MUST BE PLATED.
8. △ RACK PART, FOR PLATING, PERMISSIBLE ONLY ON NOTED FEATURES/SUR



801		CA 777096-198		LOOP ARM, CAST	
ITEM NO.		QTY		U/M	
		PART NO.		DESCRIPTION	
<div style="text-align: center;">  <b>GAMBRO. BCT</b> </div>					
THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF GAMBRO INC. ANY REPRODUCTION OR USE OF THESE DRAWINGS OR SPECIFICATIONS FOR THE SALE OF APPARATUS WITHOUT WRITTEN PERMISSION OF GAMBRO IS PROHIBITED.					
10011 Gaffney Avenue, Lakewood, Colorado 80215-4440 USA					
TOLERANCES AND FINISHES FOR MOST DIMENSIONS DIMENSIONS SPECIFIED AFTER ADDITIVE FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		TITLE	
.XX 0.1 .XXA 0.01 .XXXA 0.005 .XXXXA 0.0020		SEE BOR MATERIAL		LOOP ARM, MACHINED	
SURF. FINISH 125 RMS		ORIGINATOR R. MURRAY		DATE 2/8/98	
SIZE SCALE D1:1		DRAWN K. KLIMEK		DATE 2/8/98	
DO NOT SCALE DWT		PART NO. 777096-778		REV E 1/2	

REV	REVISION DESCRIPTION	BY	DATE	ECO #
	SEE SHT. #1 FOR REV. HISTORY			



ALLOW  
FOR PLATING  
.0015 PER  
SURFACE

5-26-09 408

TOLERANCES AND FINISHES UNLESS OTHERWISE SPECIFIED: DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISHING		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		GAMBRO BCT	
.XX 0.1 .XXX 0.01 .XXXX 0.005 .XXXXX 0.0025		ANGLES ± 1/2° 2.5° FINISH 125 RMS		TITLE BEARING ARM, MACH. GEAR ASSEMBLY	
DATE 2/25/08		DATE 2/25/08		PART NO. 777096-778	
DRAWN K. KLIMEK		DATE 2/25/08		REV E	
SIZE D2:1		SCALE 1/2"		SHEET 2/2	

UG DWG.