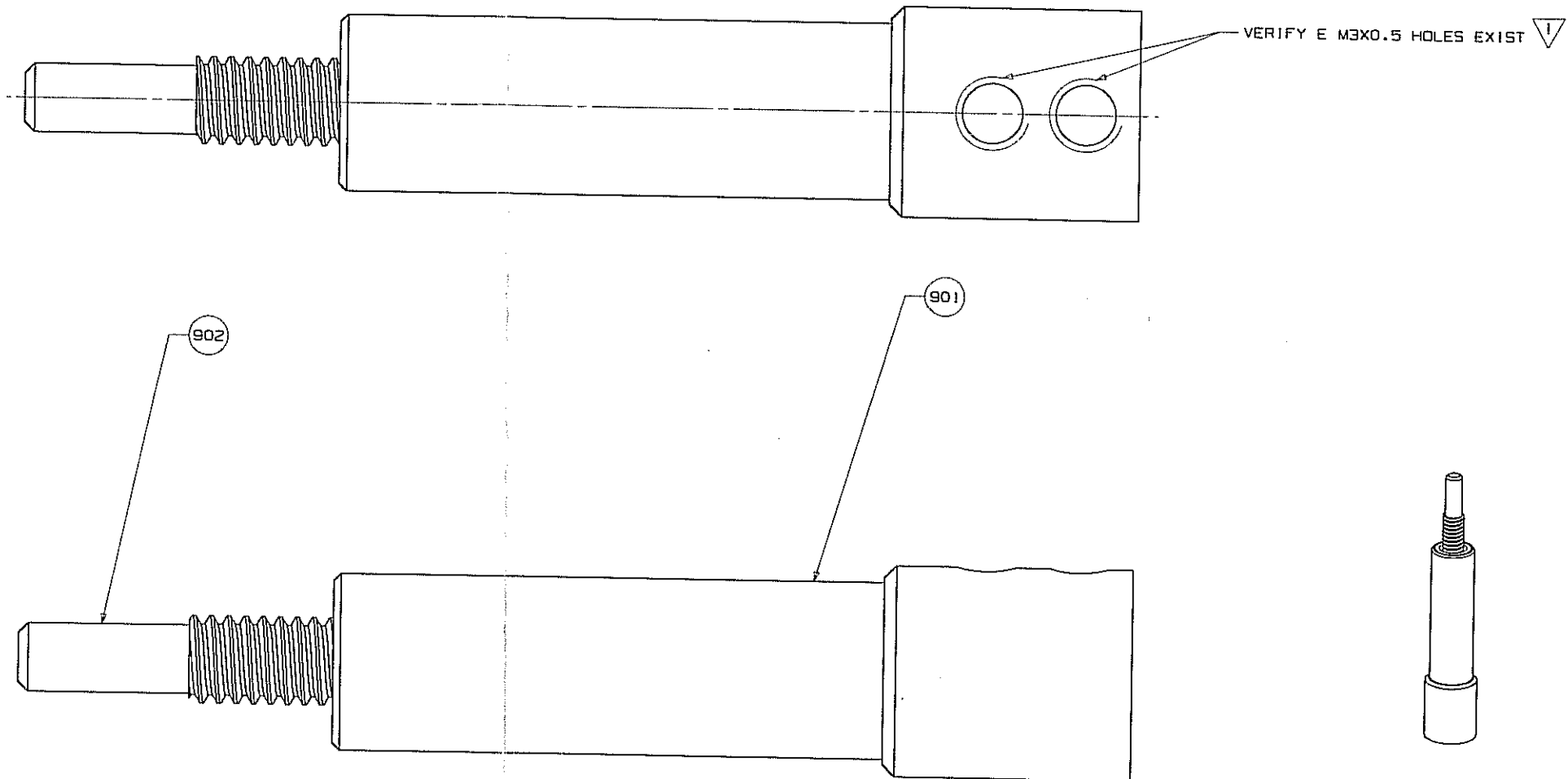
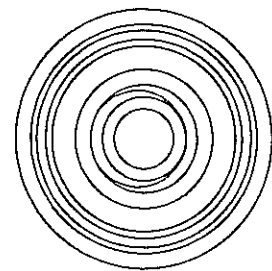


1. BREAK ALL SHARP EDGES AND CORNERS.

- | REV | REVISION DESCRIPTION | BY | DATE | ECO # |
|-----|----------------------|------|----------|----------|
| A | INITIAL RELEASE | DANJ | 12/26/07 | BT021332 |



902	I	EA	986100-719	KERK-ROD-MEDIUM-VALVE
901	I	EA	986100-741	SHAFT,MOTOR RF VALVE 2 SCREWS
ITEM NO.	QTY	U/M	PART NO.	DESCRIPTION

DESCRIPTION	
BILL OF REFERENCE	

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TOLERANCES AND DIMENSIONS PER ANSI Y14.2M-1983.
DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.
DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED.
DIMENSIONS IN INCHES.

 10012 Eastline Avenue, Lodi, California 95240-4442 USA
GAMBRO. BCT

100% TOLERANCES	WILL MEET TOLERANCES	AMPLES
R: 0.04	R: 1.0	2
.XX: 0.008	.X.X: 0.2	
.XXX: 0.004	.X.XX: 0.10	
.XXXX: 0.0020	.X.XXX: 0.050	
		SUR. FINISH
		NONE

MATERIAL

SUR. FINE\$
NONE

ASSY-KERK-ROD-
SHORT-VALVE
NEXT-ORBSAC-VALVE

UNIGRAPHICS

SIZE	SCALE	DO NOT SCALE	THEY ARE NOT PROJECTED
D	NONE	SCALE	0-1

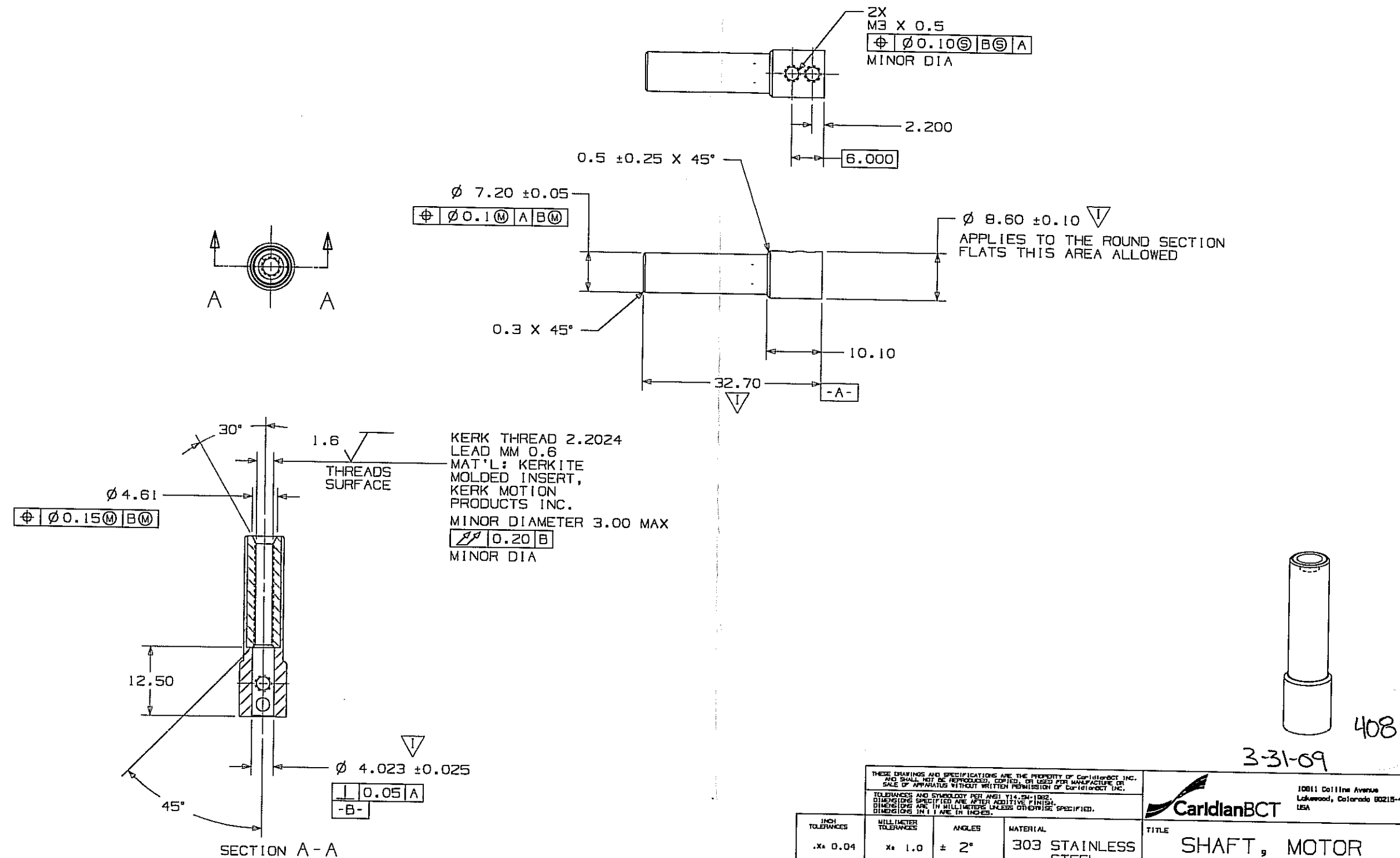
DATE	10/27/2014
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PART NO.	REV	SHT	OF
986100-724	A	1	1

NOTES


1.  INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.
2. BREAK ALL SHARP EDGES

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	MADE FROM 986100-091 WITH 2nd SCEW HOLE	DANJ	12/28/07	BCT021332
B	DATUM -B- BORE WAS 4.01 +/-0.03	REM	03/08/09	BCT024762

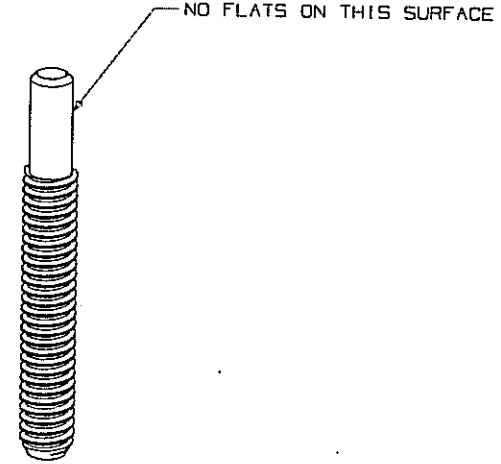
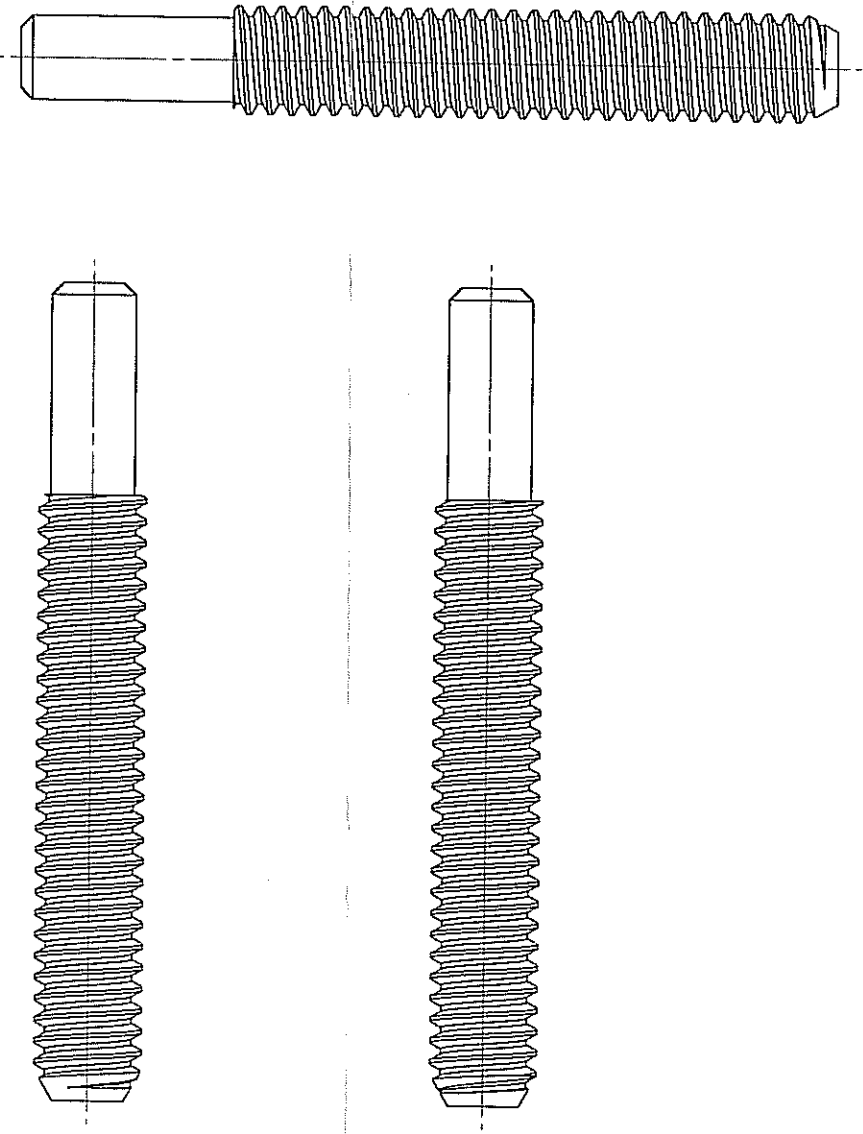
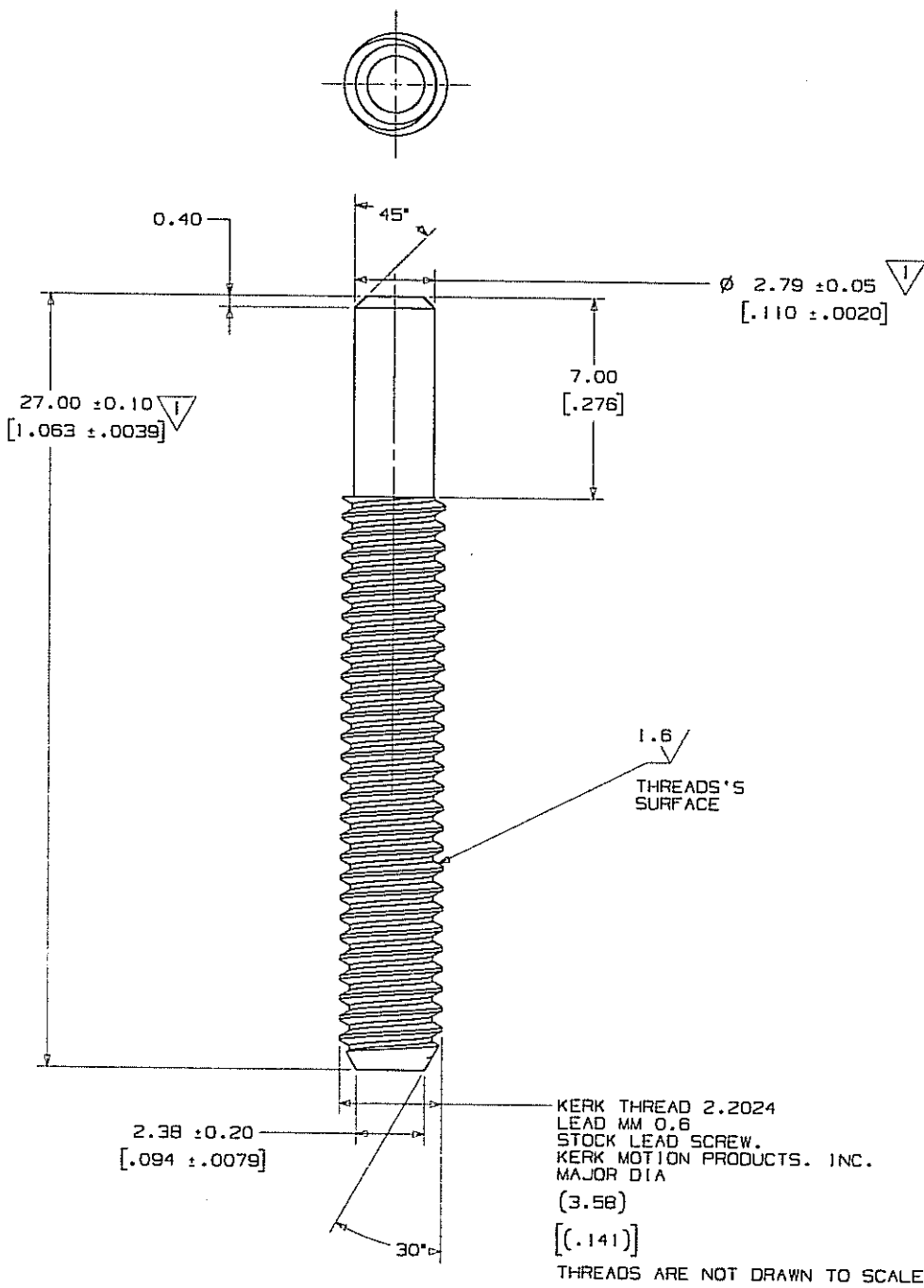


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<p>TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1992. DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH. DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED. DIMENSIONS IN 1" ARE IN INCHES.</p>		<p>CaridianBCT</p>	
<p>INCH TOLERANCES</p> <p>.X± 0.04</p> <p>.XX± 0.01</p> <p>.XXX± 0.004</p> <p>.XXXX± 0.0020</p>	<p>MILLIMETER TOLERANCES</p> <p>X± 1.0</p> <p>XX± 0.2</p> <p>XXX± 0.10</p> <p>XXXX± 0.050</p>	<p>ANGLES</p> <p>± 2°</p>	<p>MATERIAL</p> <p>303 STAINLESS STEEL</p>
<p>UNIGRAPHICS</p>		<p>SIZE</p> <p>C 2:1</p>	<p>DATE</p> <p>03/08/09</p>
<p>SCALE</p> <p>DO NOT SCALE DIMS</p>		<p>DRAWN</p> <p>BILODEAU</p>	<p>PART NO.</p> <p>986100-741</p>
<p>DATE</p> <p>03/08/09</p>		<p>REV</p> <p>B</p>	<p>SHIT</p> <p>1/1</p>
<p>DATE</p> <p>03/08/09</p>		<p>REV</p> <p>B</p>	<p>SHIT</p> <p>1/1</p>

NOTES

1. BREAK ALL SHARP EDGES AND CORNERS.
2.  INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	PROTOTYPE MADE SIMILAR TO 986100-083	DANJ	12/28/07	BCT021332



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TOLERANCES AND SYMBOLS PER ANSI Y14.3M-1992. DIMENSIONS SPECIFIED ARE AFTER POSITIVE FINISH. DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED. DIMENSIONS IN P.I. ARE IN INCHES.				GAMBRO BCT	
INCH TOLERANCES		MILLIMETER TOLERANCES		TITLE	
.XX ± 0.04		XX ± 0.10		KERK-ROD-MEDIUM-VALVE	
.XX ± 0.008		XX ± 0.2		NEXT-ORBITAC-VALVE	
.XXX ± 0.004		XXX ± 0.10			
.XXX ± 0.0020		XXX ± 0.050			
		ANGLES		MATERIAL	
		2		303 STAINLESS STEEL	
		SURF. FINISH			
		NONE			
SIZE		SCALE		DATE	
NONE		NONE		12/27/07	
UNIGRAPHICS		DANJ		PART NO. 986100-719	