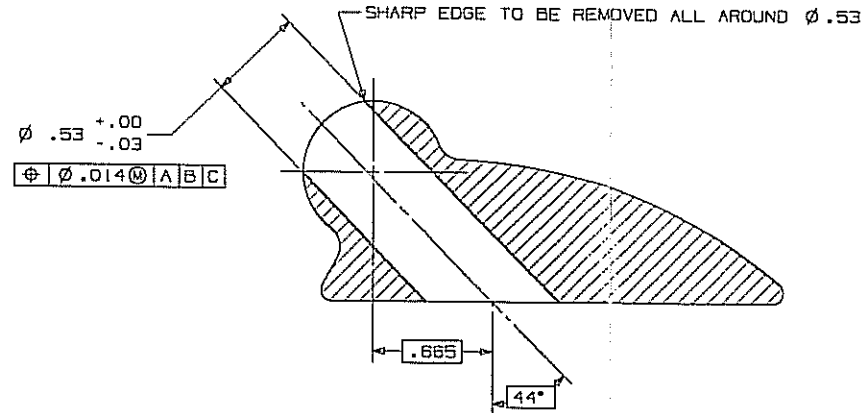
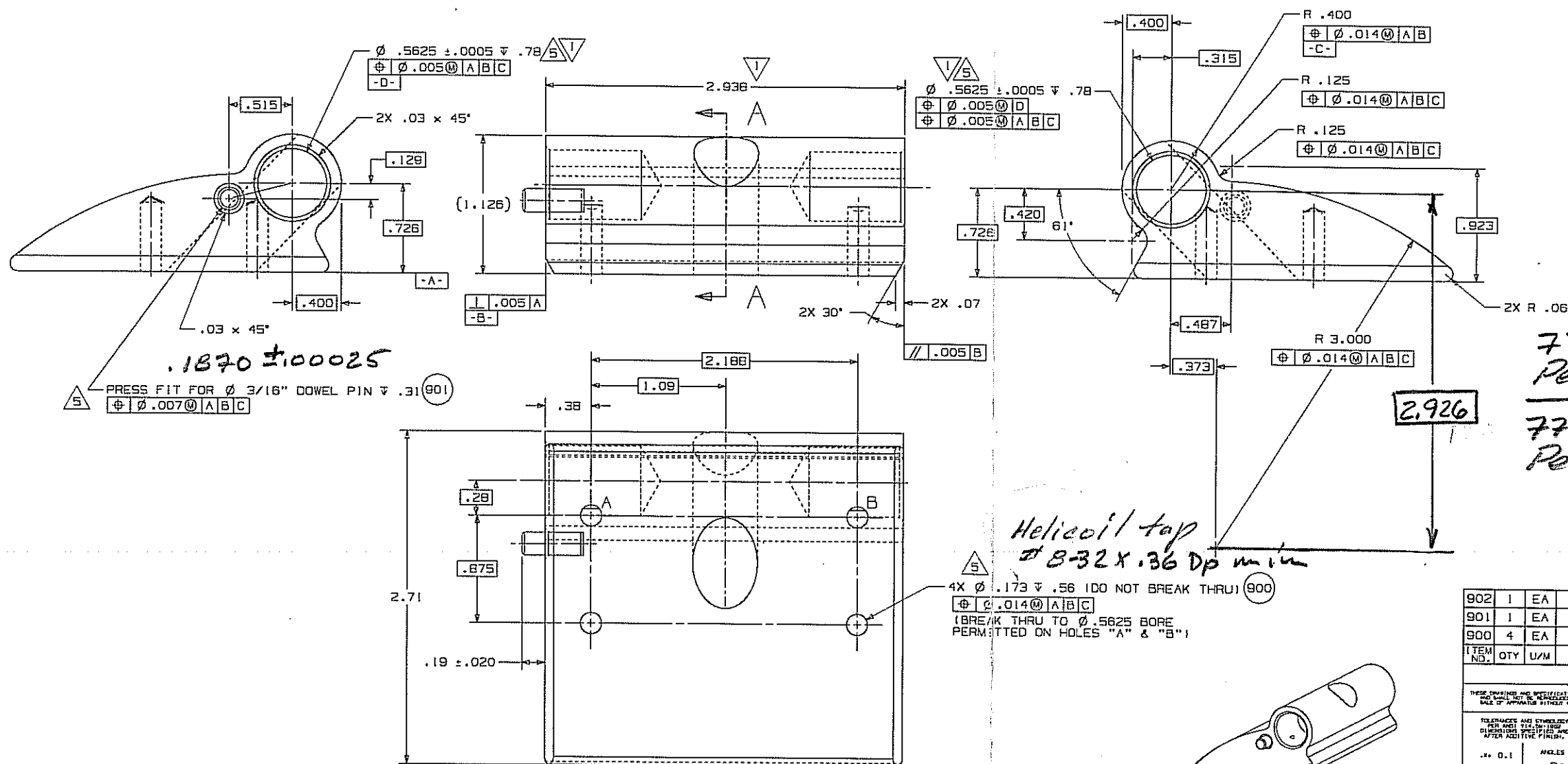


NOTES

1. EXTRUSION PERMISSIBLE.
2. BREAK ALL SHARP EDGES AND CORNERS.
3. ∇ INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.
4. PAINT PER BOR 902 OPTIA DARK GREY
5. MASK PRIOR TO PAINTING.



SECTION A - A



777094-411-1
Pedestal-Basic (Unpainted)

777094-411
Pedestal Optia painted

9-9-09 408

902	1	EA	777094-336	SPECIFICATION, PAINT, OPTIA
901	1	EA	779029-506	PIN, DOWEL, SST $\phi 3/16$ x 1/2
900	4	EA	779213-412	INSERT, HELICOIL, SST, LOCKING
ITEM NO.	QTY	U/M	PART NO.	DESCRIPTION
BILL OF REFERENCE				
THESE DIMENSIONS AND SPECIFICATIONS ARE THE PROPERTY OF GAMBRO BCT, INC. AND SHALL BE KEPT SECRET. NO REPRODUCTION OR TRANSMISSION OF ANY KIND IS PERMITTED WITHOUT WRITTEN PERMISSION OF GAMBRO BCT, INC.				
TOLERANCES AND SYMBOLS PER ANSI Y14.1M-1993 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		
.XX .0.1		ANGLES		
.XX .0.01		± 2°		
.XXX .0.005		SURF. FINISH		
.XXXX .0.0020		64 RMS		
MATERIAL		ALUMINUM 6061-T6 OR 6063-T5		
ORIGINATOR		K. KLIMEK		
DATE		03/08/00		
DRAWN		M. GLOVER		
DATE		08/08/00		
SIZE		D 2:1		
SCALE		1:1		
REV		A 1/1		
PART NO.		777094-411		
REV		A 1/1		

UG DWG.