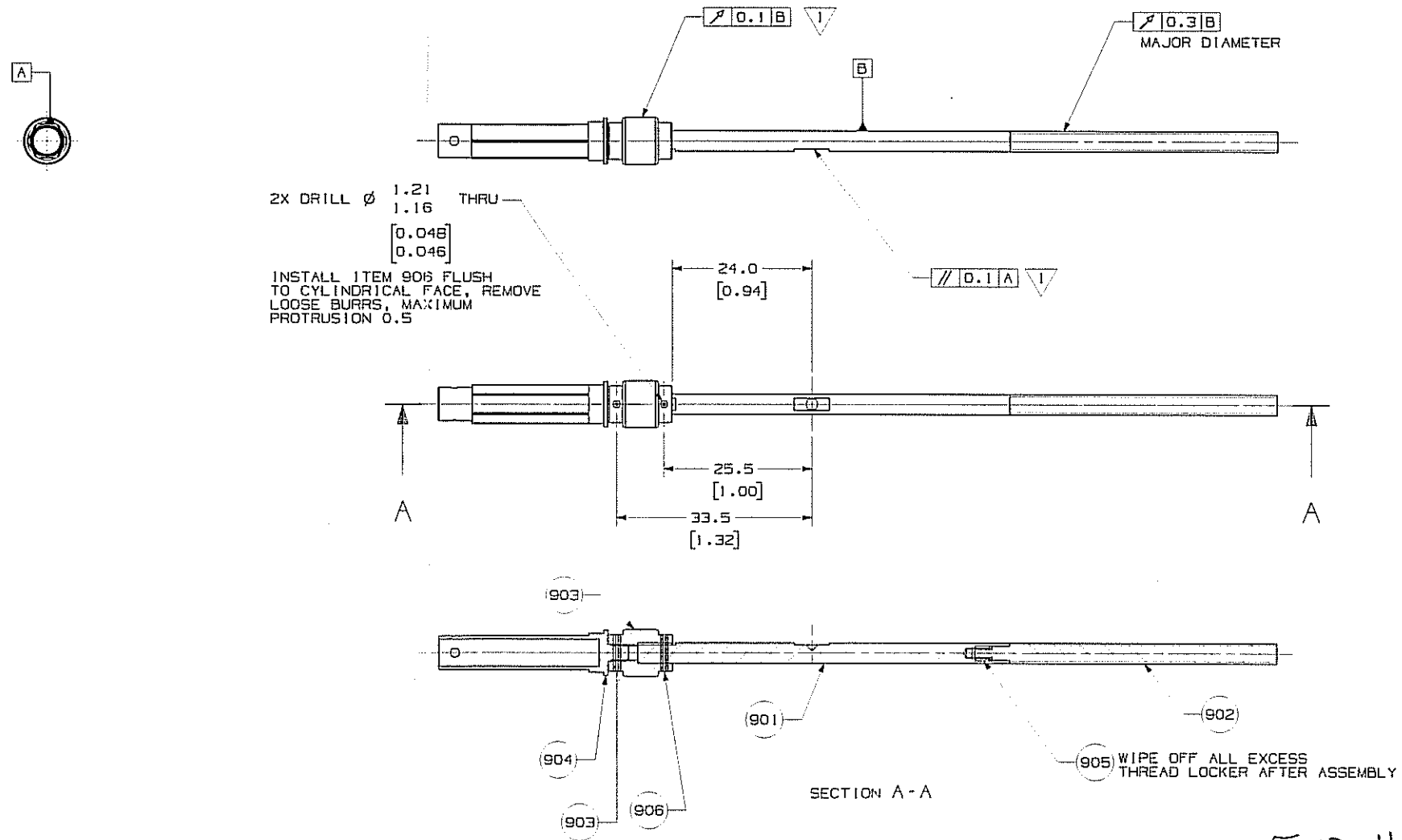
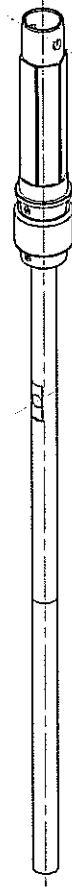


NOTES

1. ▽ INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.

REV	REVISION DESCRIPTION	BY	DATE	ECO #
01	Initial Release - Replaces 986302-054	LRN	5/4/11	
02	newest version of parts	lrm	5/	bct



906	2	EA	986301787	PIN, ROLL, SS, 3/64 X 1/4 INCH
905	1	A/R	986301711	LOCTITE 2760
904	1	EA	986302489	SHAFT, SPRING RF VALVE
903	1	EA	986302494	ISOLATOR, HSI SHAFT
902	1	EA	986301666	LEAD SCREW WITH PILOT
901	1	EA	986301667	SHAFT, ADAPTER, HSI ACTUATOR
ITEM NO	QTY	U/M	PART NO	DESCRIPTION

BILL OF REFERENCE

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TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982. DIMENSIONS SPECIFIED ARE AFTER FINISHING. DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED. DIMENSIONS IN PARENS ARE IN INCHES.		CaridianBCT	

INCH TOLERANCES	MILLIMETER TOLERANCES	ANGLES	MATERIAL	TITLE
± 0.04	± 1.0	± 2	SEE BOM	DRIVE SHAFT, HSI VALVE
± 0.008	± 0.2			
± 0.004	± 0.10	SURF. FINISH		
± 0.0020	± 0.050	N/A		

UNIGRAPHICS	SIZE SCALE	DATE	DRW ELLINGBOE	DATE	PART NO	REV	SHT	OF
	2:1	04/09/09			986302-512	02	1	1