
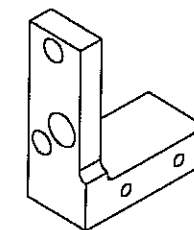
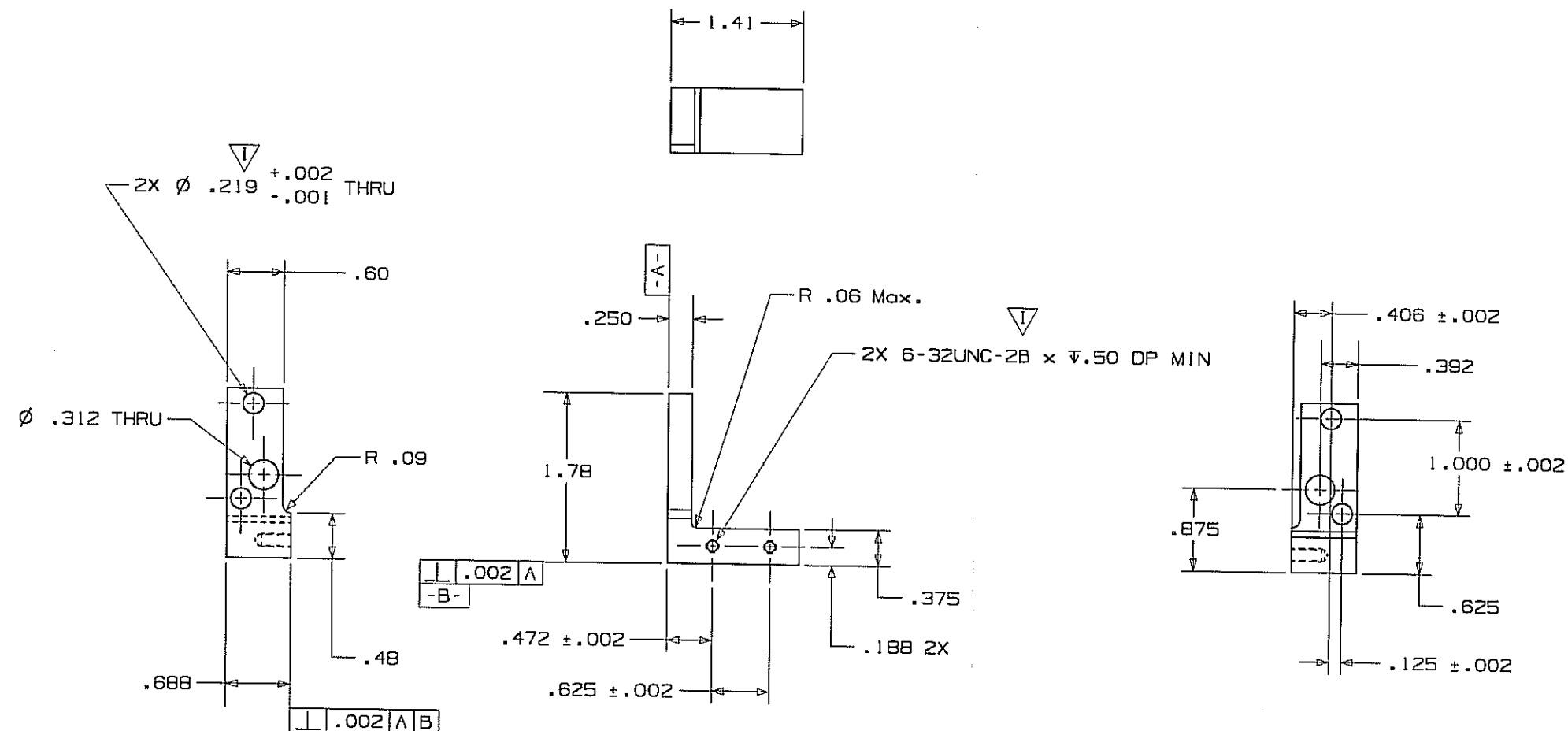


NOTES

1. REMOVE ALL BURRS AND BREAK ALL SHARP EDGES R. .02 (OR 45 CHFR)
2. APPLY CHROMATE CONVERSION COATING PER MIL-DTL-5541F, TYPE II (ROHS COMPLIANT, NON-HEXAVALENT), CLASS 3. CERTIFICATE OF COMPLIANCE TO BE PROVIDED.
3.  INDICATES DIMENSIONS TO BE CHECKED AT INCOMING

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	ORIGINAL RELEASE	MY	02/24/08	BCT016477
B	REVISE NOTE 2	MY	04/28/08	BCT025136
C	REVISED NOTE 2	EK	6/27/11	BCT031229



SCALE 1:1

1-9-12 408

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<p>TOLERANCES AND SYMBOLS PER ASME Y14.5M-1995 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.</p>		<p>DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED</p>	
<p>ANGLES ± 5</p>		<p>MATERIAL Aluminum 6061-T6</p>	
<p>SURF. FINISH N/A</p>		<p>ORIGINATOR DATE</p>	
<p>SIZE SCALE C 1:1</p>		<p>DATE 02/02/08</p>	
<p>UNIGRAPHICS</p>		<p>PART NO. 777094-241</p>	
<p>DATE 02/02/08</p>		<p>REV C</p>	