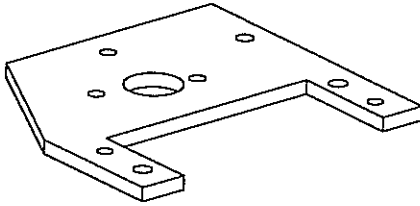
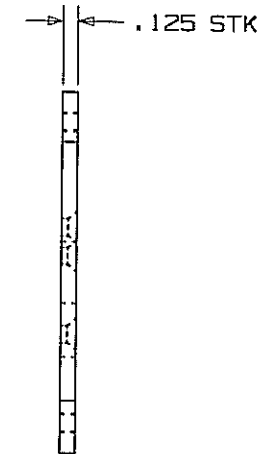
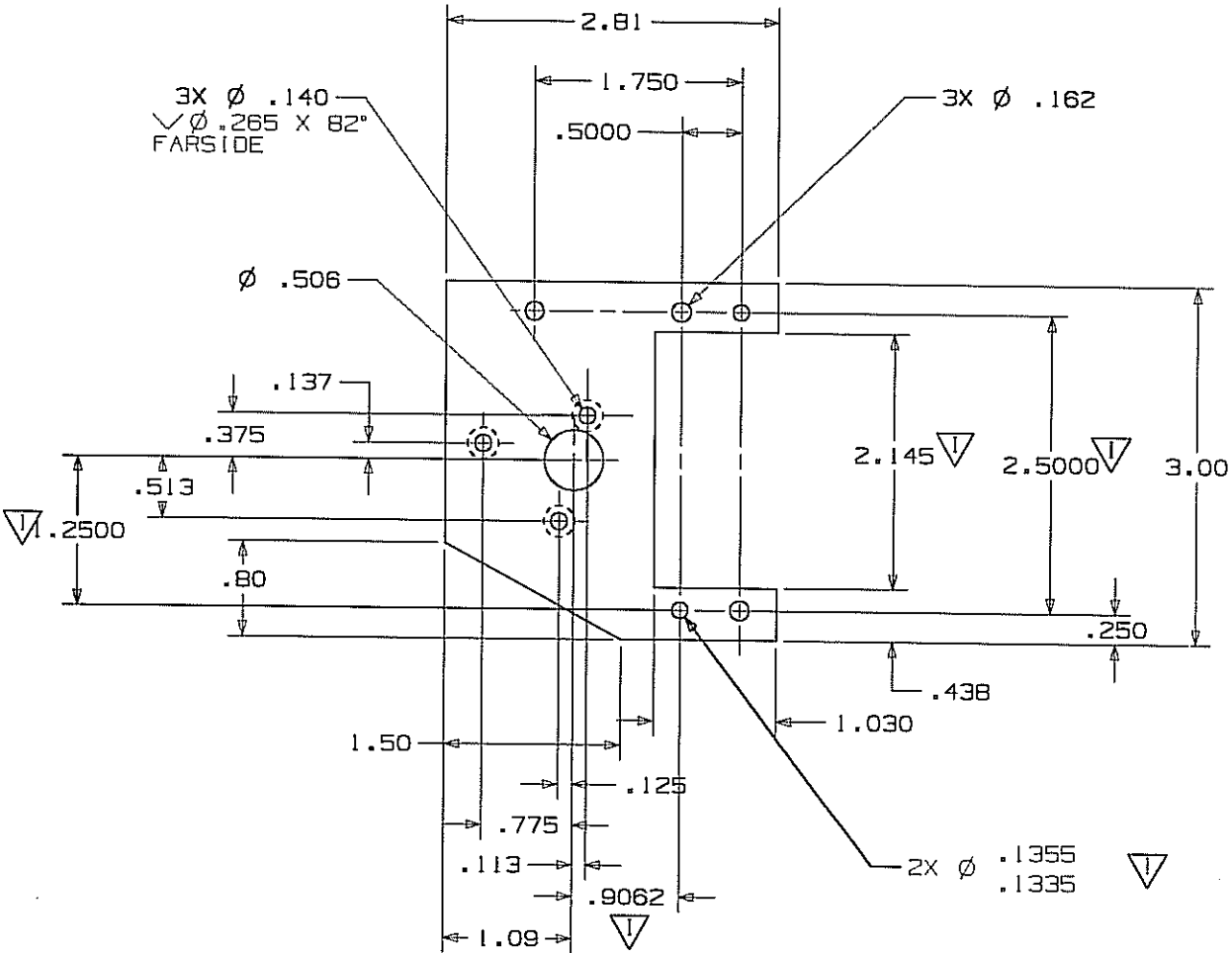


NOTES:

1. REMOVE ALL BURRS AND SHARP EDGES R.02 OR X 45°.
2. APPLY CHROMATE CONVERSION COATING PER MIL-DTL-5541F, TYPE III (ROHS COMPLIANT, NON-HEXAVALENT), CLASS 3. CERTIFICATE OF COMPLIANCE TO BE PROVIDED.
3. ▽ INDICATES KEY FEATURES TO BE VERIFIED AT INCOMING INSPECTION.



REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	CH	4/21/97	BCT 002088
B	REDRAWN TO "C" SIZE; ADDED 1.250 DIM	CH	5/27/97	BCT 002255
C	1.2500, 2.5000, .5000 WERE 3 PL DIMS; $\phi .140 \sqrt{\phi .265 \times 82^\circ}$ WAS $\phi .125$; $\phi .506$ WAS $\phi .516$; $\phi .1355/.1345$ WAS $\phi .130/.125$; .9062 WAS 1.000	CH	8/12/97	BCT 002767
D	$\phi .162$ WAS $\phi .156$	CH	8/10/97	BCT 002926
E	REVISED NOTE 2	EK	5/28/11	BCT 031039

UG DWG

TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1992 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		MATERIAL ALUMINUM 6061-T6		ORIGINATOR C HAKE		DATE 11/17/97		PART NO. 777096-140		REV E		SHT / OF 1 / 1	
.X± 0.1		ANGLES ± 2													
.XX± 0.01		SURF. FINISH		63 RMS											
.XXX± 0.005															
.XXXX± 0.0020															

6-10-11

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