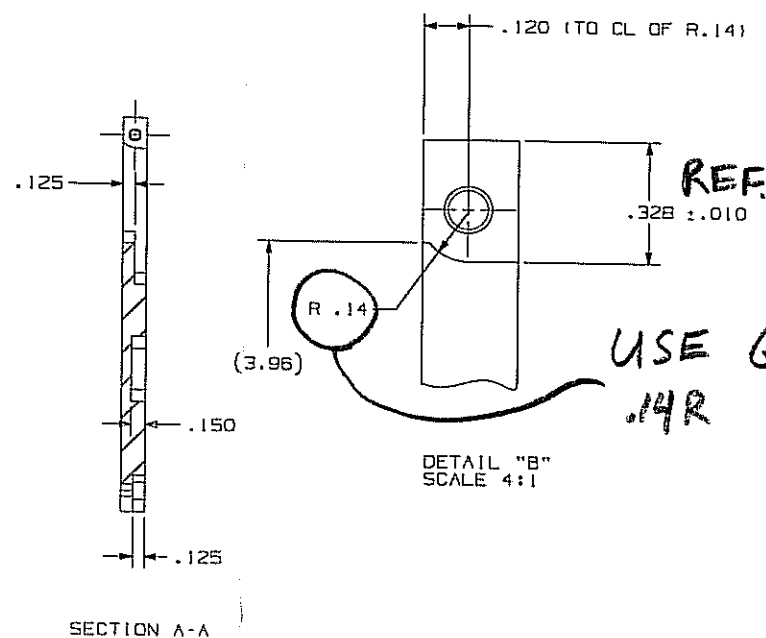
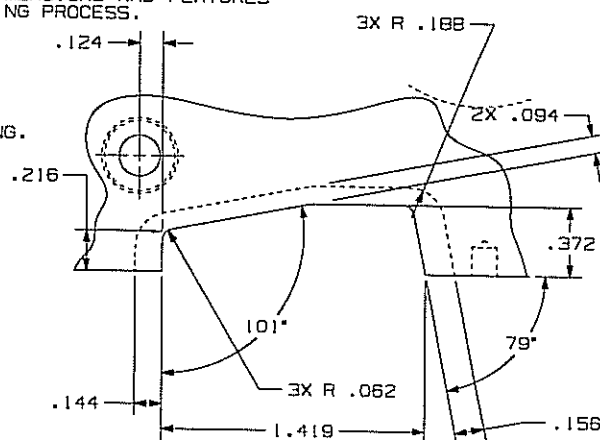


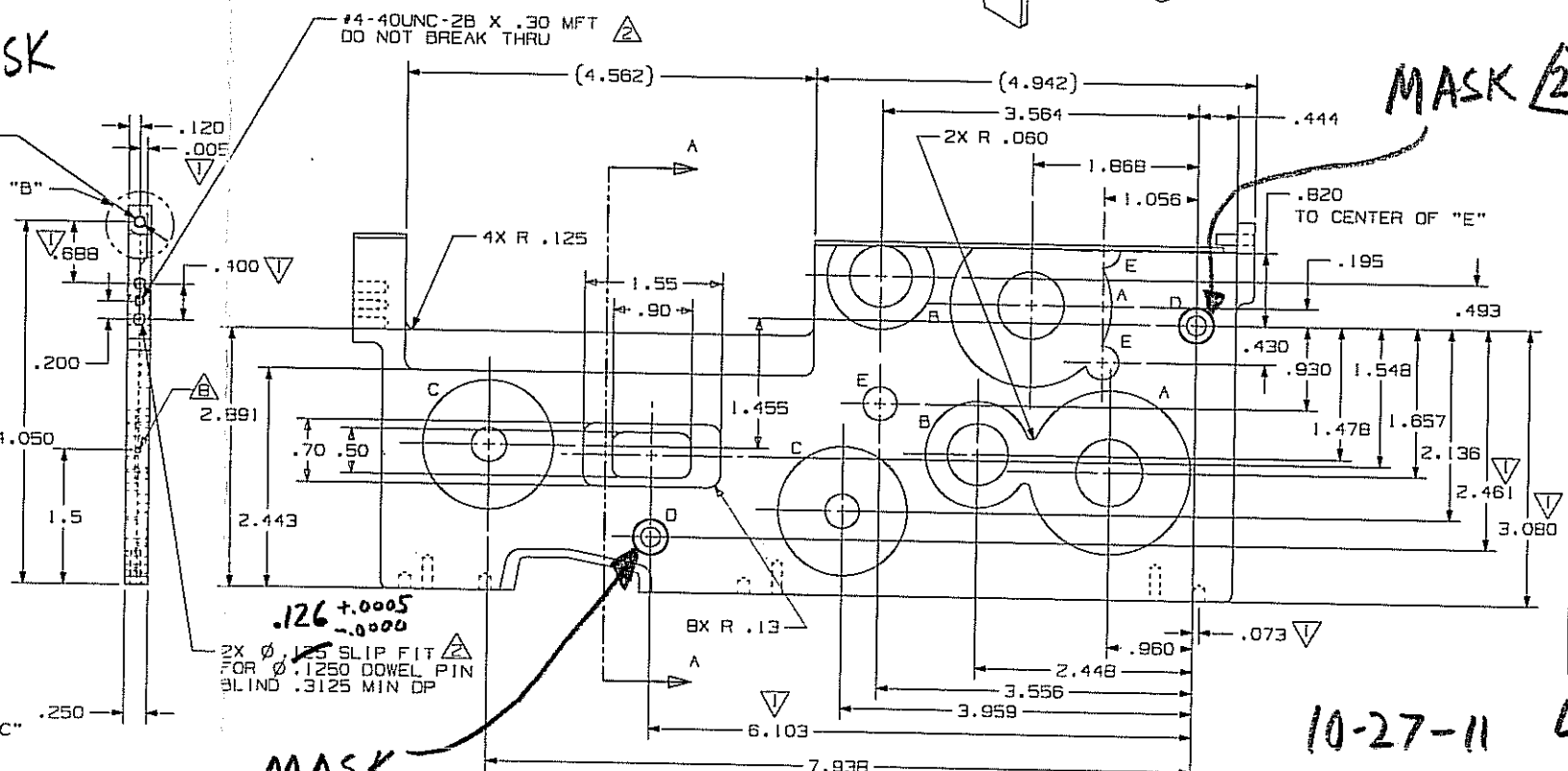
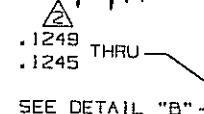
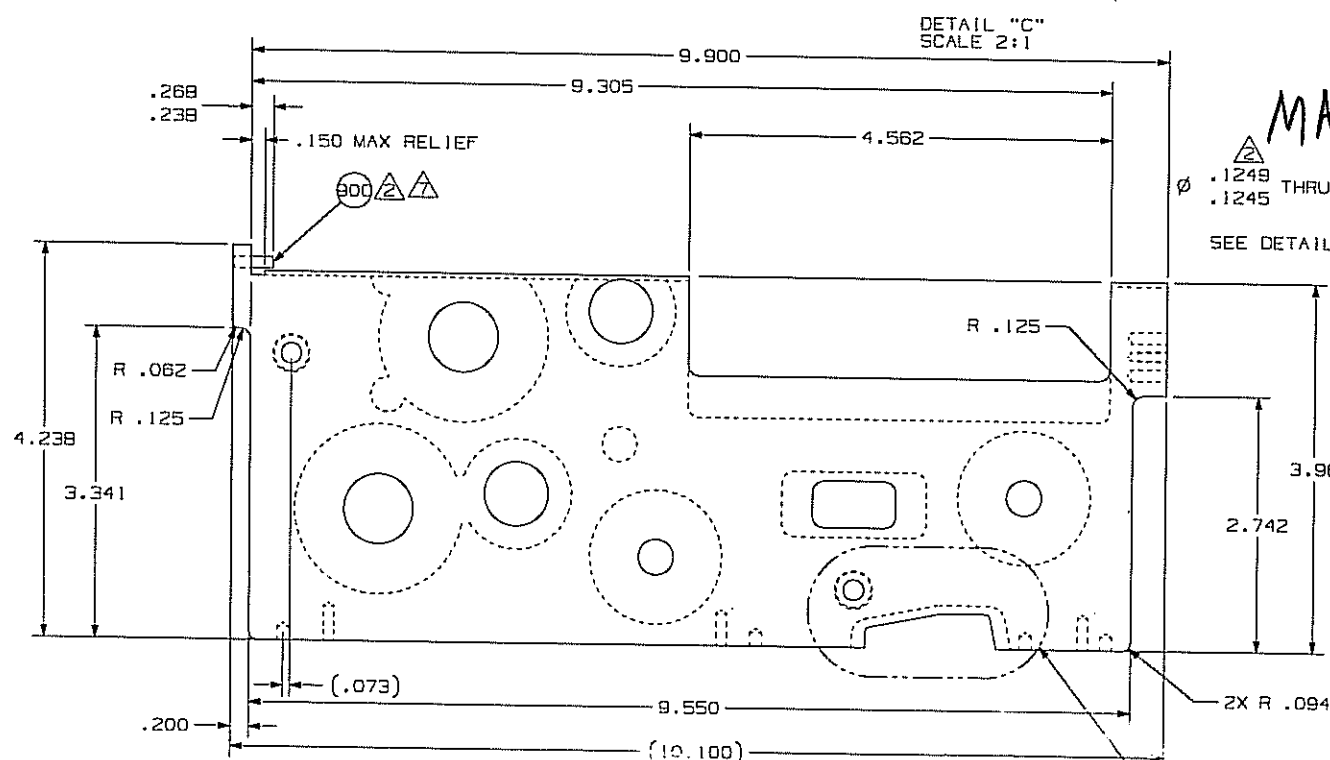
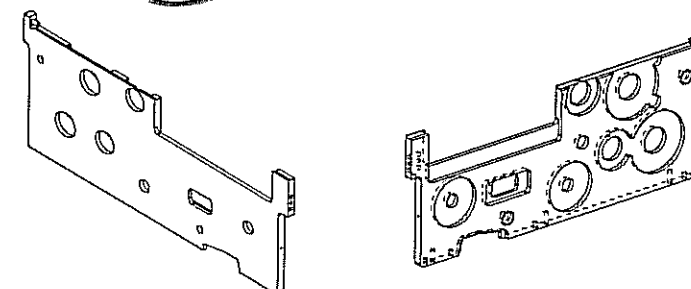
NOTES:

1. BREAK ALL SHARP EDGES AND CORNERS R.005-.015 FOR X 45°
2. MASK PRIOR TO PAINTING.
3. ▽ INDICATES KEY FEATURES TO BE VERIFIED AT INCOMING INSPECTION.
4. APPLY CHROMATE CONVERSION COATING PER MIL-DTL-5541F, TYPE II (ROHS COMPLIANT, NON-HEXAVALENT), CLASS 3. CERTIFICATE OF COMPLIANCE TO BE PROVIDED.
5. PAINT OPTIA DARK GREY AND TEXTURED FINISH PER BOR ITEM 901.
6. ALL DIMENSIONS APPLY BEFORE PAINTING. DIMENSIONS AND FEATURES MASKED FROM PAINT ALSO APPLY AFTER PAINTING PROCESS.
7. DOWEL PIN ITEM 900 MUST WITHSTAND 10 POUNDS PULL OR PUSH OUT FORCE. USE OF LOCTITE 680 PERMISSIBLE.
8. INDICATION MARK: Ø.06 X 90° TOTAL ANGLE, PRIOR TO PAINTING.



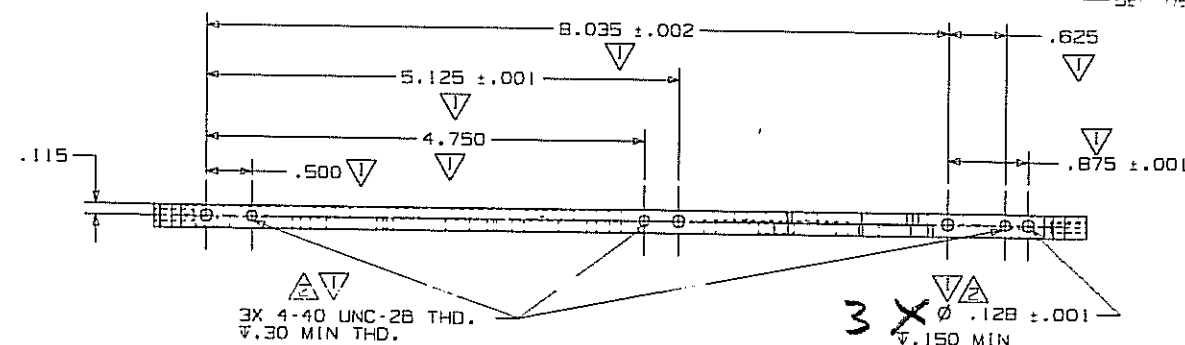
REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	ORIGINAL RELEASE, CREATED FROM 777098-501	SD	03/10/00	BCT01652
B	ADDED TWO HOLES FOR DOWEL PINS; DIM. 4.750 WAS 4.874; DIM. .625 WAS .750; ADDED DIM. 5.125+.001; ADDED DIM. .875+.001; AND DIM. Ø.128+.001 WAS Ø.126+.001, DEPTH OF POCKET FOR SET ID BEZEL CLEARANCE INCREASED, .150 WAS .125.	DG	04/10/00	BCT01670
C	CHANGED NOTE 5 ADDED ITEM 901	MG	01/14/00	BCT017752
D	REVISED NOTE 4	EK	02/27/11	BCT03122


USE GAGE TO CHECK  
 .14R +.010 (MP)  
 -.002




MASK 2

MASK  
△<sub>2</sub>



HOLE	QTY	DESCRIPTION
A	2	Ø .750 THRU Ø 1.825 V. 125
B	2	Ø .688 THRU Ø 1.185 V. 125
C	2	Ø .380 THRU Ø 1.438 V. 125
D	2	Ø .219 THRU Ø .376 V. 381 V. 125 CHAMFER .015 X 45° 
E	3	Ø .38 V. 125 FLAT BOTTOM

UG DWG

901	I	EA	77094-336	SPECIFICATION, PAINT, OPTIA
900	I	EA	77029-419	SST DOWEL PIN, Ø.125 X .438 LG
ITEM NO.	QTY	U/M	PART NO.	DESCRIPTION
<b>BILL OF REFERENCE</b>				
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<p>TELEPHONES AND SYMBOLS FOR AWS 1.4.20-1982  <del>CHARACTERISTICS OF WELDING</del>          FOR EACH POSITION - POSITION</p>		<p>DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED</p>		
<p>ANGLES          .XK 0.1          .XX 0.01          .XXX 0.005          .XXXX 0.0010</p>		<p>MATERIAL          ALUMINUM          TOOLING PLATE          (MIC-6)</p>		
<p>SURF. FINISH          63 RMS</p>		<p>ORIGINATOR DATE</p>		
<p>SIZE SCALE          D 1 1/8</p>		<p>PART NO.          777094-015</p>		
<p>DO NOT SCALE DIMS  </p>		<p>DRAWN BY DATE          S DURKEE 2/24/00</p>		
<p>REV          D 1 1/8</p>		<p>SHT / C</p>		

303 S.S.