
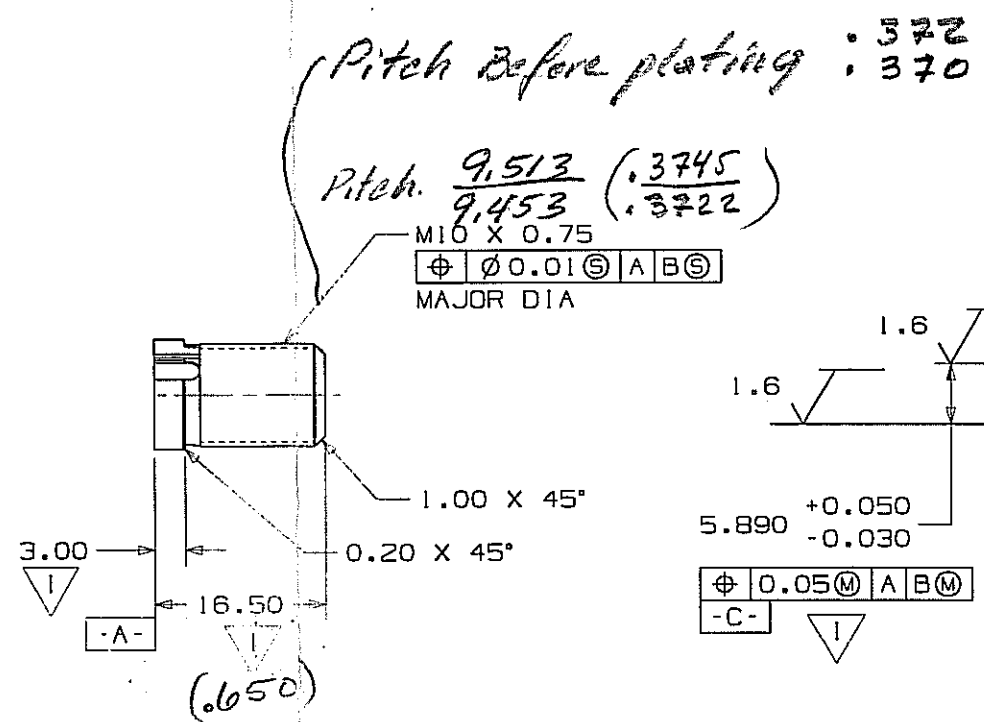
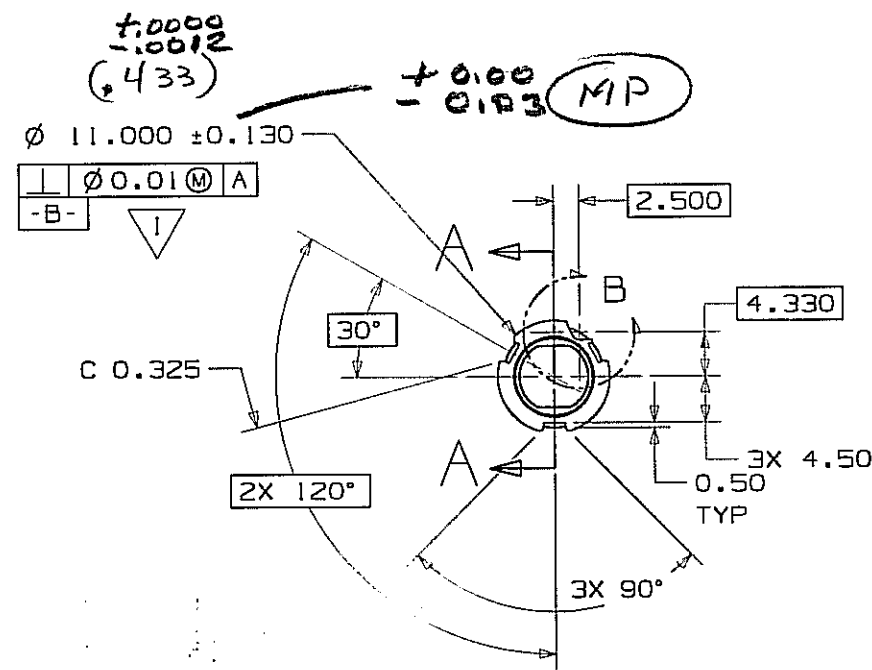


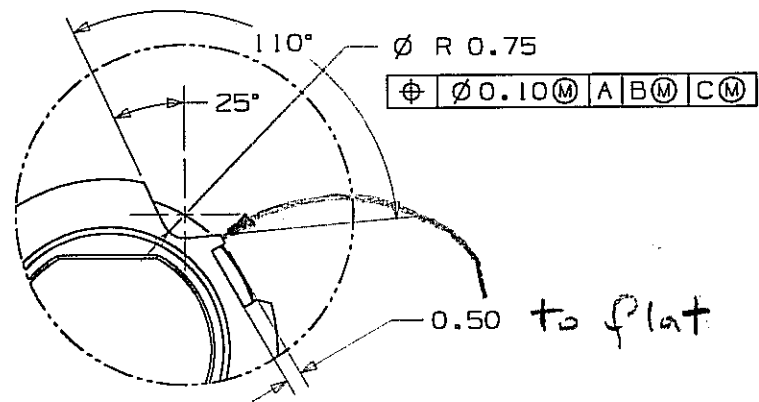
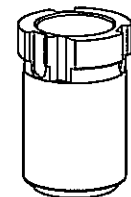
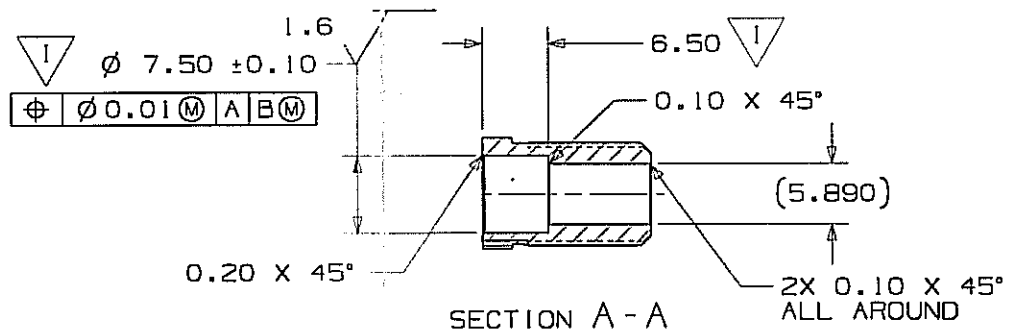
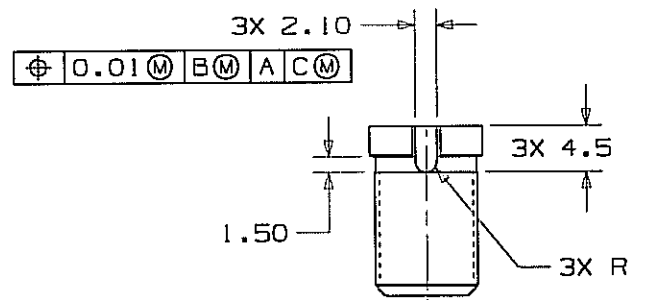
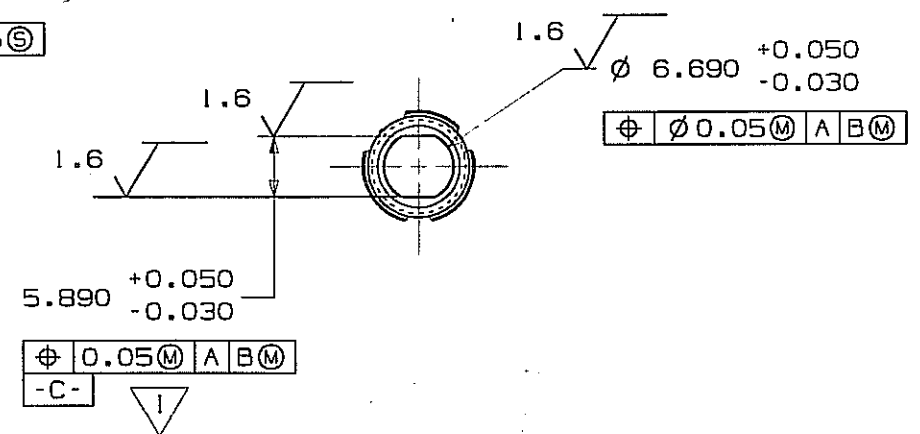
NOTES

1.  INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.
2. FINISH: NICOTEF PLATING BY NIMET INDUSTRY, NI2000, .0127 MM THICK.
(.0005)
3. DIMENSIONS ARE mm

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	LB	02/09/08	BCT016400



ALLOW FOR PLATING
.0005 PER SURFACE



DETAIL B
SCALE 6:1
SCALE 6:1

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TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1993. DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH. DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED. DIMENSIONS IN I ARE IN INCHES.

INCH TOLERANCES	MILLIMETER TOLERANCES	ANGLES	MATERIAL
.X± 0.04	± 1.0	± 2°	C36000 FREE MACHINING BRASS
.XX± 0.01	X.X± 0.2		
.XXX± 0.004	X.XX± 0.10	SURF. FINISH	
.XXXX± 0.0020	X.XXX± 0.050		

10811 Collins Avenue, Lakewood, Colorado 80215-4440 USA
GAMBRO. BCT

TITLE
BUSHING, D SHAFT - ORBISAC VALVE

UNIGRAPHICS

SIZE SCALE DO NOT SCALE DWG
C 2:1

DRAWN BILODEAU DATE 02/02/08

PART NO. 986100-073

REV A SHT 1 OF 1