



	.001	A-B
	.001	A-B
②	①	

NOTE
Break all sharp corners
1 THIS DIAMETER MUST BE FREE OF PLATING. HOLD 63 FINISH MAX.
2 PLATING TO BE NICKEL CODE NUMBER 27 .0001/.00015 THICK, BAKE CLASS D.
3 HOLE TO BE PLATED THROUGH.
4 THIS SURFACE TO BE FREE OF BRAZE.
5 THIS MANUFACTURING PROCESS MAY INCLUDE HAZARDOUS OPERATIONS AND REQUIRE SPECIAL HEALTH AND SAFETY PRECAUTIONS.
6 ALL DIMENSIONS NOTED ARE PRE-PLATE.
7 FINISH 8 TO 32 RMS FROM FLATS FOR APPROX. .5" DATED PRINT 8-5-98

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES		ELECTRO-MECHANICAL PRODUCTS	
MATERIAL: 772647-616-1 772647-617-1		DRAWN BY ANN	
AND TOLERANCES ARE LINEAR ±.02 EDGE/CORNER BREAKS OUTSIDE MAX .02 INSIDE MAX .04		DATE 4/1/96	
FINISH: SEE NOTES 2, 3 & 5		SCALE NONE	
PART NAME SHAFT ASSY CENTRIFUGE DRIVE		REV H	
PART NUMBER 772647-615		SHT 2/2	