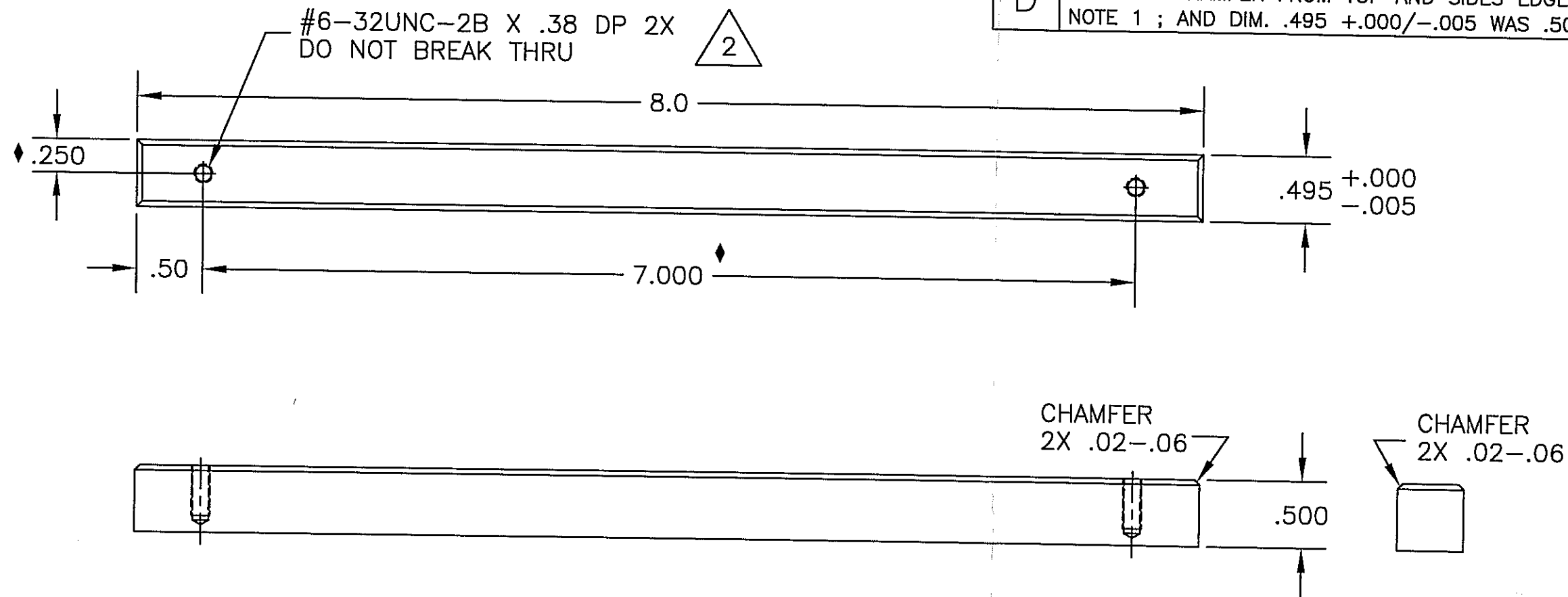


NOTES:

1. BREAK ALL SHARP EDGES .010 MAX. UNLESS OTHERWISE SPECIFIED.
2. MASK TAPPED HOLES BEFORE PLATING.
3. ♦ INDICATES ITEM TO BE CHECKED AT INCOMING INSPECTION.

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	ORIGINAL RELEASE. REPLACES 777067-670	TB	10/14/97	BCT 003164
B	.500 WAS .600 (Hgt); #6 X .38 DP WAS THRU	TJB	2/10/98	BCT 003811
C	TYP0 CORRECTION OF BOTTOM PROJECTION	TJB	5/27/98	BCT 004325
D	REMOVED CHAMFER FROM TOP AND SIDES EDGES; MODIFIED NOTE 1 ; AND DIM. .495 +.000/-.005 WAS .500 +.000/-.010.	AR	2/29/08	BCT 021826



GENERAL SPECIFICATIONS FOR ANODIZED PARTS

- ANODIZE PER MIL-A-8625
 - ☐ TYPE I (CHROMIC ACID ANODIZE)
 - ☐ TYPE IB (CHROMIC ACID LOW VOLT)
 - ☒ TYPE II (SULFURIC ACID ANODIZE)
 - ☐ TYPE III (HARD ANODIC COATING)
 - ☐ CLASS 1 (NON-DYED)
 - ☒ CLASS 2 (DYED)
 - ☒ COLOR; BLACK
 - ☐ COLOR; SPECIFY
- THICKNESS OF COATING
(AN INCREASE IN DIMENSION, EQUAL TO ONE HALF OF THE THICKNESS OF THE OF THE APPLIED COATING, CAN BE EXPECTED FOR EACH SURFACE COATED DUE TO SURFACE GROWTH.)
 - ☐ (TYPE III) .002 ±20%
 - ☒ (TYPE II CLASS 2) .0003 TO .0009
 - ☐ (TYPE II CLASS 1) .0001 TO .0007
 - ☐ SPECIFY OTHER
- ALL DIMENSIONS TO BE HELD TO PRINT TOLERANCE AFTER ANODIZATION.
- MASKING OF HOLE AND/OR OTHER FEATURES
IF UNSPECIFIED, ANY TAPPED OR NOT TAPPED HOLE 1/4 INCH OR LESS IN DIAMETER WILL BE FURNISHED FREE OF ANODIC COATING. IF UNSPECIFIED, ANY TAPPED OR NOT TAPPED HOLE OVER 1/4 INCH IN DIAMETER SHALL BE ANODIZED.
 - ☐ DO NOT MASK
 - ☐ MASKING REQUIRED IN 2 PLACES. SEE NOTE 2
- RACKING POINTS
IF UNSPECIFIED, SIZE AND NUMBER OF CONTACT MARKS SHALL BE AT A MINIMUM CONSISTENT WITH GOOD PRACTICE. IF UNSPECIFIED, THE LOCATION OF CONTACT MARKS SHALL BE AT ANODIZERS DISCRETION (IN AREAS OF MINIMUM EXPOSURE).
 - ☐ RACK ONLY ON FEATURES INDICATED WITH NOTE 4
- SEALING (IF UNSPECIFIED, SEAL WITH WATER)
 - ☐ NICKEL ACETATE
 - ☐ DO NOT SEAL (ONLY FOR TYPE III FOR MAXIMUM WEAR RESISTANCE)
 - ☐ OTHER SEALANT REQUIRED; SPECIFY

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TOLERANCES AND SYMBOLOGY PER ANSI Y14.5M-1982 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
.X±.1	ANGLES	6061-T6 ALUMINUM	
.XX±.01	± 2°		
.XXX±.005	SURF. FINISH		
.XXXX±.001	125 RMS	ORIGINATOR	DATE
SIZE	SCALE	T BUHLER	9/3/97
B	1:1	DRAWN	DATE
DO NOT SCALE DWG	THIRD ANGLE PROJECTION		

COBE BCT
1201 Oak Lakewood, Colorado 80215-4407 USA

COBE BCT INC.
Blood Component Technology
a gambro company

TITLE
STIFFENER,
TOP PLATE

PART NO. 777092-250

REV D

SHT 1

OF 1

AUTOCAD DWG
ORIG DISK: BCT-MDC
FILE: 092250D.DWG