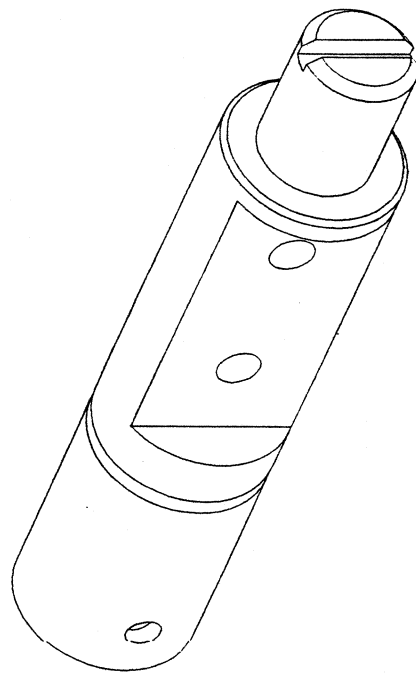
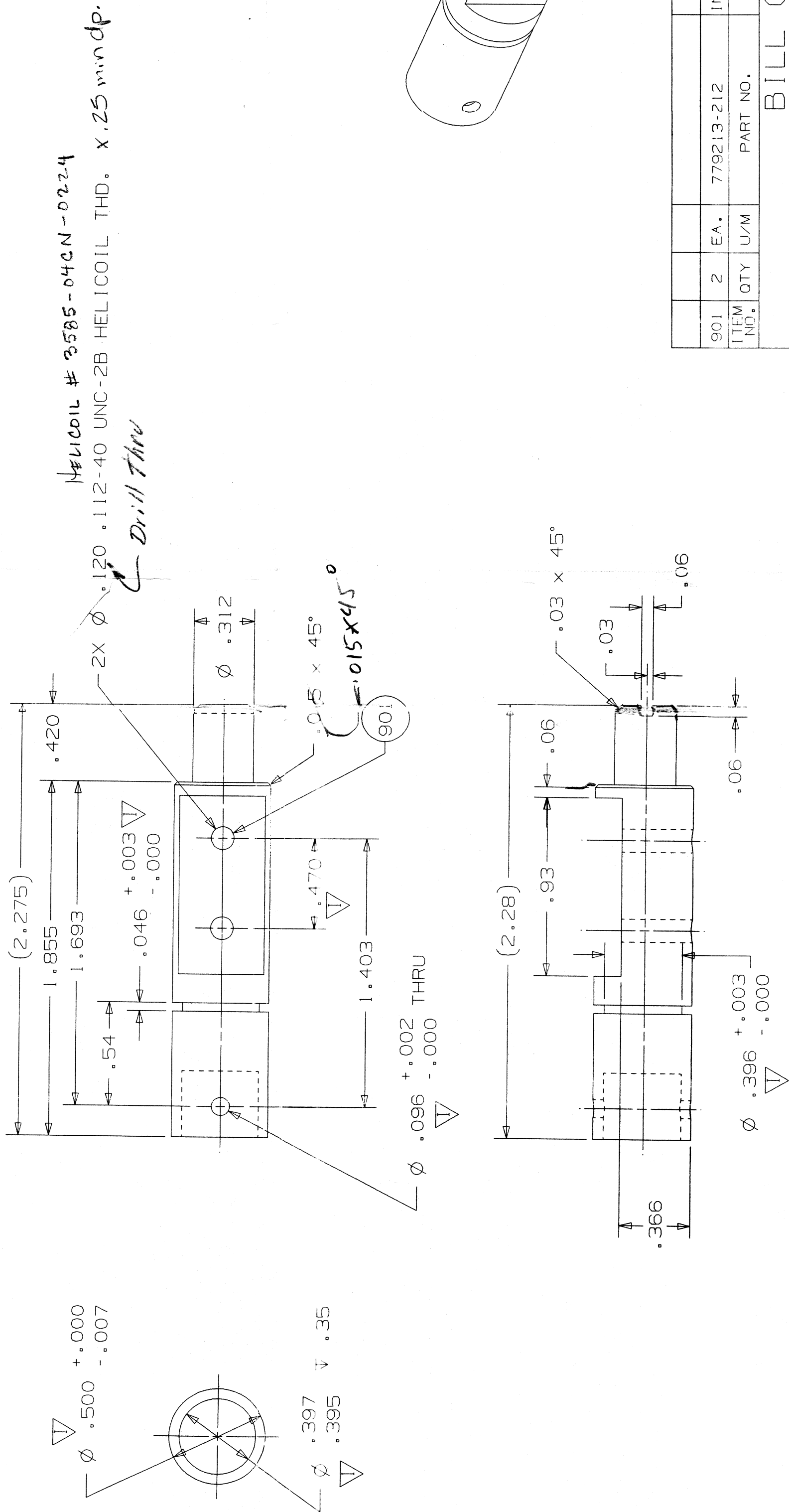


NOTES:

1. BREAK ALL EDGES AND CORNERS R.005-.015 OR $\times 45^\circ$
2. ∇ INDICATES KEY DIMENSION TO BE CHECKED AT INCOMING O.C.



DATED PRINT 8-30-02 408

901	2	EA.	779213-212	INSERT, HELICOIL, SST, LOCKING
ITEM NO.	QTY	U/M	PART NO.	DESCRIPTION

BILL OF REFERENCE

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TOLERANCES AND SYMBOLS UNLESS OTHERWISE SPECIFIED DIMENSIONS SPECIFIED AFTER ADDITIVE FINISH.	DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	MATERIAL BLACK ACETAL	TITLE SHAFT, SOLENOID DOOR LOCK
.XX 0.1 .XX 0.01 .XXX 0.005 .XXX 0.0020	ANGLES $\pm 2^\circ$ SURF. FINISH 125 RMS	ORIGINATOR H. NGUYEN	DATE 8/1/96

SIZE C 2:1	SCALE DO NOT SCALE DWG	DRAWN K. KLIMEK	DATE 8/5/96	REV E	SHEET 1/1
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UG DWG.