
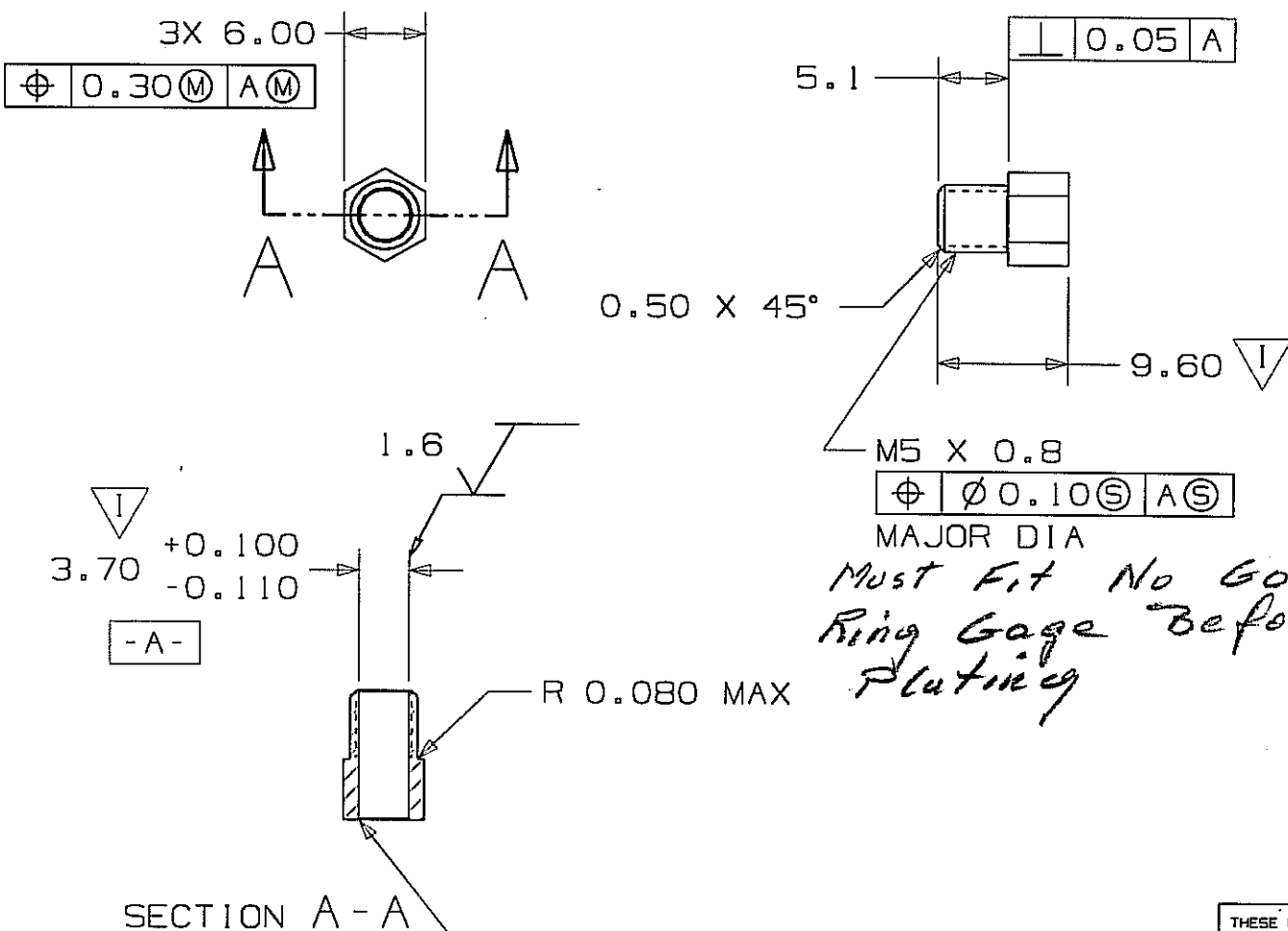
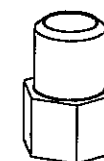


NOTES

1.  INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.
2. BREAK SHARP EDGES 0.05 - 0.15.
3. FINISH: NICOTEF PLATING BY NIMET INDUSTRY, NI2000, .0127 MM THICK.



*Must Fit No Go
Ring Gage Before
Plating*



ALLOW
FOR PLATING
.0005 PER
SURFACE

~~ALLOW
FOR PLATING
PER
SURFACE~~



4-27-07 408

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TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982. DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH. DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED. DIMENSIONS IN () ARE IN INCHES.

DIMENSIONS IN INCHES.			
INCH TOLERANCES	MILLIMETER TOLERANCES	ANGLES	MATERIAL
.X± 0.04	x± 1.0	± 2°	C 36000 FREE MACHINING BRASS
.XX± 0.01	x.X± 0.2	SURF. FINISH	
.XXX± 0.004	x.XX± 0.10		
.XXXX± 0.0020	x.XXX± 0.050		

UNIGRAPHICS

SIZE	SCALE	DO NOT SCALE DWG	THIRD ANGLE PROJECTION
B	2:1		

DRAWN BILODEAU DATE 02/02/06

10811 Collins Avenue, Lakewood, Colorado 80215-4440 USA

GAMBRO. BCT

TITLE
BUSHING, GUIDE
- ORBISAC VALVE

PART NO. 986100-092 REV B SHT 1 OF 1