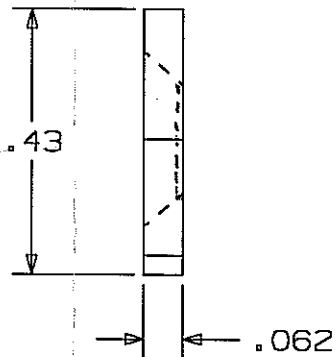
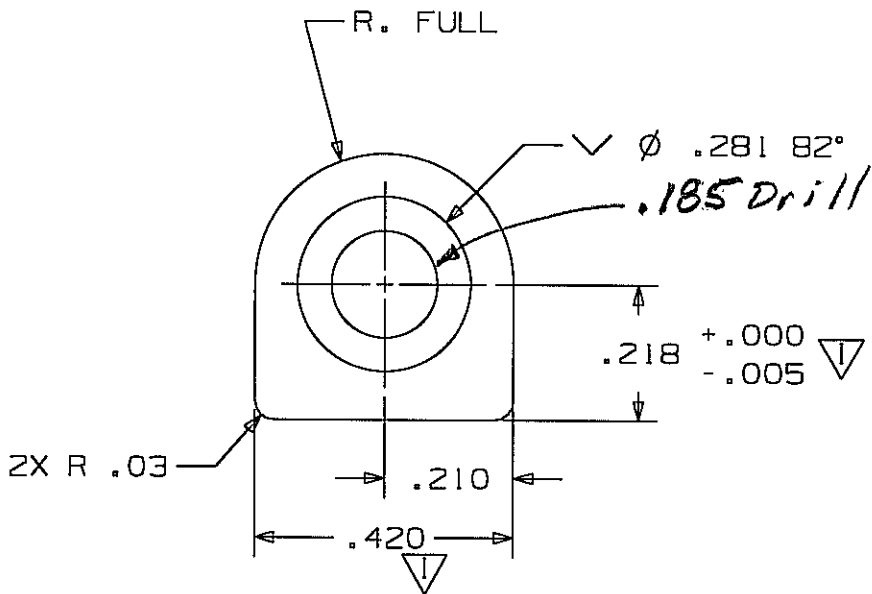


NOTES:




1. REMOVE ALL BURRS AND BREAK SHARP CORNERS R.01 OR $\times 45^\circ$.
2. ∇ INDICATES KEY DIMENSIONS TO BE CHECKED AT INCOMING Q.C.



10-30-09 408

UG DWG.

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	KMK	4/8/97	BCT 002059

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TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.			DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		TITLE KEEPER, STEM HEX HOLDER		
<div>.X± 0.1</div> <div>.XX± 0.01</div> <div>.XXX± 0.005</div> <div>.XXXX± 0.0020</div>		<div>ANGLES</div> <div>± 2°</div> <div>SURF. FINISH</div> <div>125 RMS</div>	<div>MATERIAL</div> <div>BLACK ACETAL ASTM D4181 POM 210 B44350</div>				
SIZE		SCALE	DO NOT SCALE DWG	THIRD ANGLE PROJECTION	PART NO.	REV	SHT / OF
B		4 : 1			777096-279	A	1 / 1
					DATE 10/27/96		
					DATE 10/30/96		