

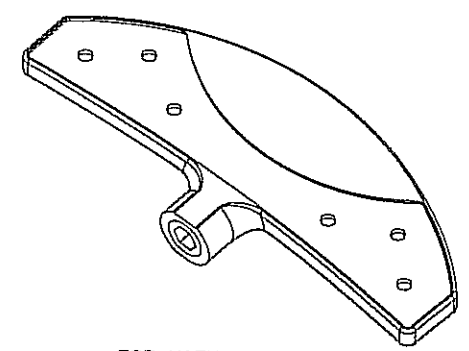
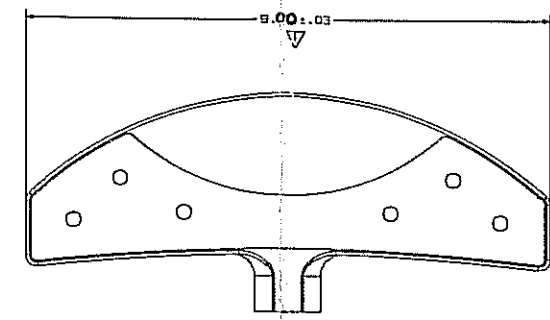
- NOTES: (UNLESS OTHERWISE SPECIFIED)
1. DIMENSIONS NOT SPECIFIED ON THE DRAWING ARE CONTAINED IN THE DATABASE FOR THIS PART NUMBER AND REVISION.
 2. WELD REPAIR: COSMETIC WELD RESTORATION IS PERMITTED IN ACCORDANCE WITH EITHER MIL-STD-2219 OR MIL-W-8804.
 3. ∇ INDICATES KEY DIMENSIONS TO BE CHECKED BY INCOMING D.C..
 4. TOOLING CHANGES AFTER APPROVED FIRST ARTICLE INSPECTION REQUIRE APPROVAL FROM CODE BCT.
 5. ALL MACHINE SURFACES 125 RMS MAX.
- \triangle .440 HEX ACROSS FLATS $\pm .000/\pm .010$.
- \triangle ITEM 801 AND 802 MUST WITHSTAND A 25 FT LBS TORQUE WITHOUT ROTATING. TORQUE TEST TO BE DONE WITHOUT ITEM 804 IN PLACE.
- \square POWDER COAT OPTIA DARK BLUE PER BOR ITEM 905. MASK THREADED HOLES

REV	REVISION DESCRIPTION	BY	DATE	ECO
A	INITIAL RELEASE, SIM TO 777098-213	MD		BCT01735

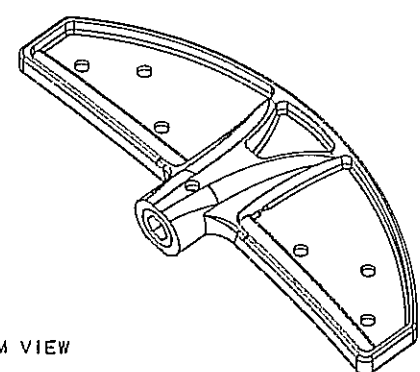
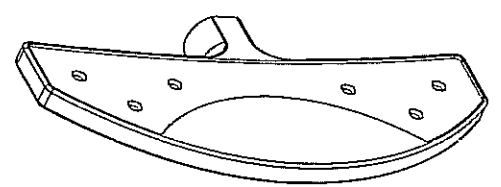
INDICATE TO EDGE OF PRESS FIGURE (S173-PF)

FLAT WITHIN .005

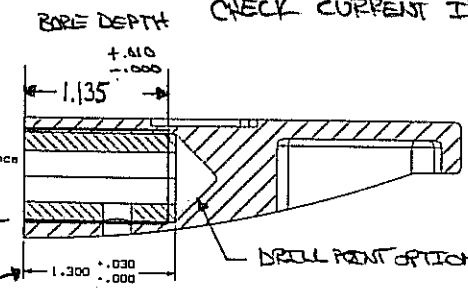
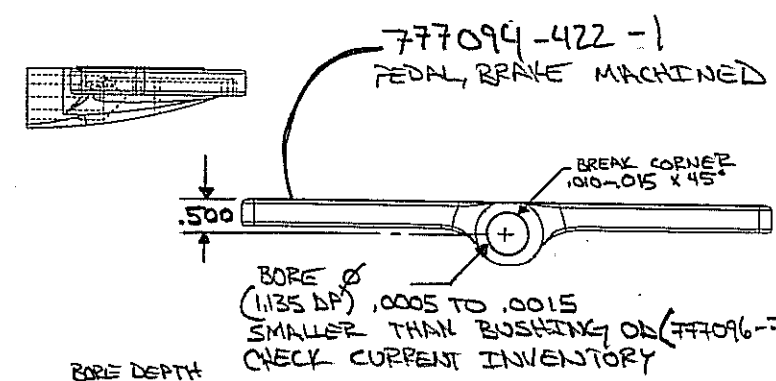
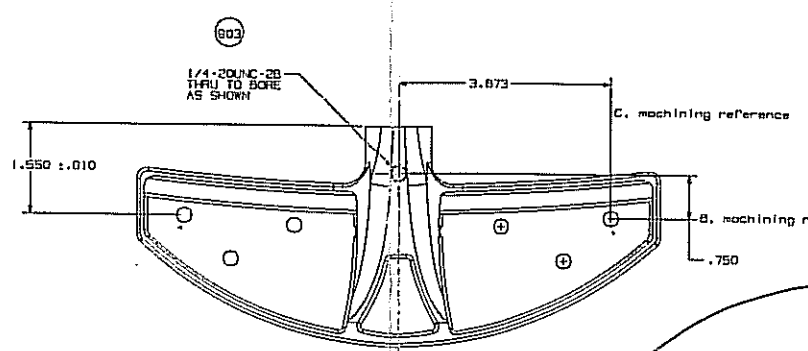
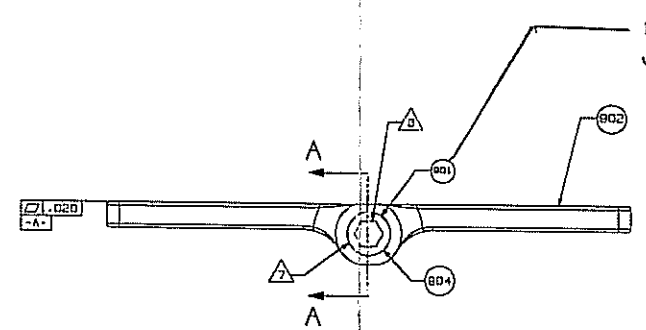
PLACE FLAT SIDE OF PART ON SURFACE PLATE



TOP VIEW



BOTTOM VIEW



DRILL $\phi .687$

SECTION A-A SCALE 2:1

777094-422-2 PEDAL, BRAKE WITH SLEEVE INSTALLED AND MACHINED, LESS PAINT

10/13/09 408

REV	QTY	UOM	PART NO.	DESCRIPTION
805	1	EA.	777094-738	SPECIFICATION, PAINT, OPTIA
804	A/R	QZ	777024-092	LOCATOR, 800
803	1	EA.	777023-092	SON, SET, SON, HALF SON, SET, 1/4-20 UNC-2B LS
802	1	EA.	777098-703	PEDAL, BRAKE CASTING
801	1	EA.	777098-704	NEW SLEEVE, 300 SERIES STAINLESS
100	1	UOM		

BILL OF REFERENCE	
DESCRIPTION	REFERENCE
777094-422-2 PEDAL, BRAKE WITH SLEEVE INSTALLED AND MACHINED, LESS PAINT	777094-422

777094-422	777094-422
------------	------------

