

1. DIMENSIONS NOT SPECIFIED ON THE DRAWING ARE CONTAINED IN THE DATABASE FOR THIS PART NUMBER AND REVISION.

△ SURFACE FINISH TO BE 125 OR BETTER EXCEPT AS SPECIFICALLY NOTED. CASTING TO BE FREE OF FLASH AND BURRS. LOCATION OF PARTING LINE, IS OPTIONAL EXCEPT AS REQUIRED FOR IMPORTANT TOLERANCES AND TOOLING POINT LOCATIONS. ALLOWABLE PARTING LINE MISMATCH TO BE .002.

ON ALL EXTERNAL SURFACES WHERE GATES AND OR RISERS MUST BE GROUND AND COSMETICALLY FINISHED A SURFACE FINISH MUST BE PROVIDED THAT FALLS WITHIN SURFACE TOLERANCE AND SURFACE RMS NOTE CALLOUT.

WELD REPAIR: COSMETIC WELD RESTORATION IS PERMITTED IN ACCORDANCE WITH EITHER MIL-STD-2219 OR MIL-W-8804.

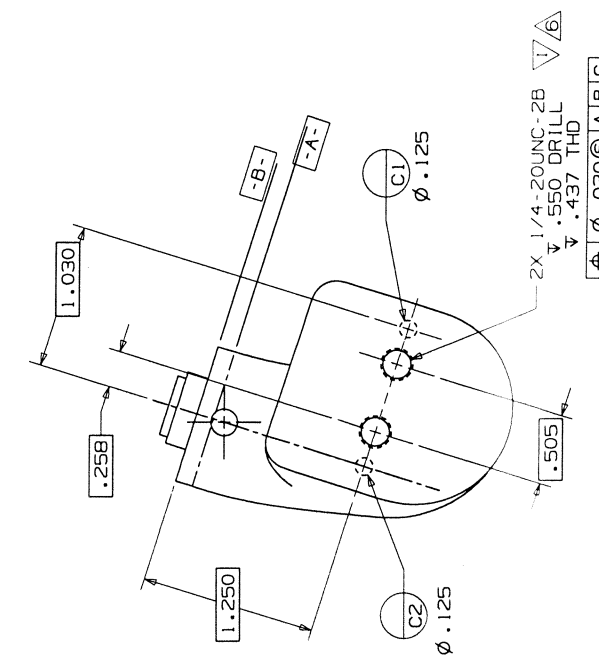
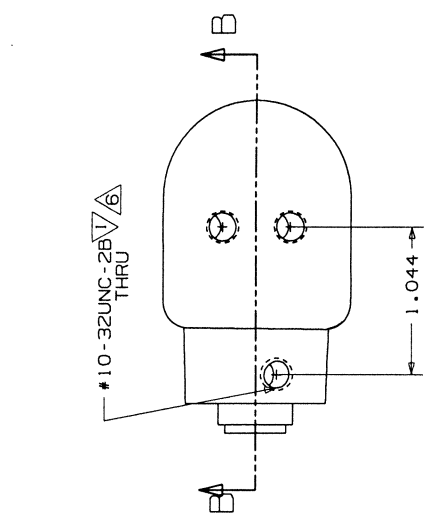
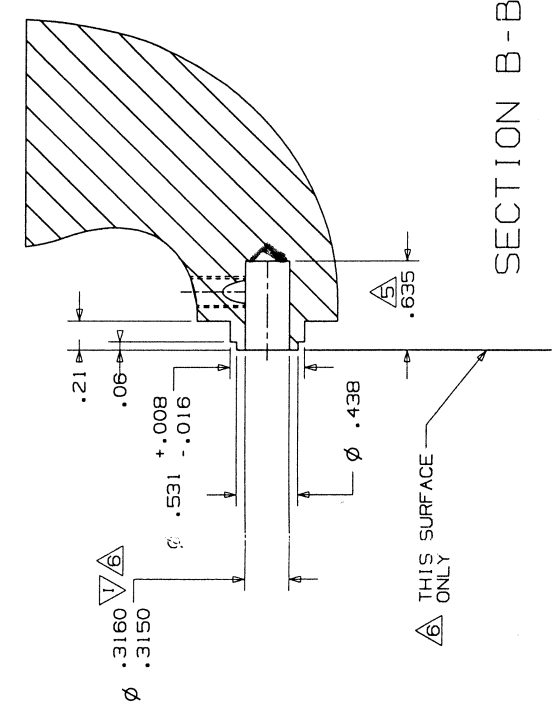
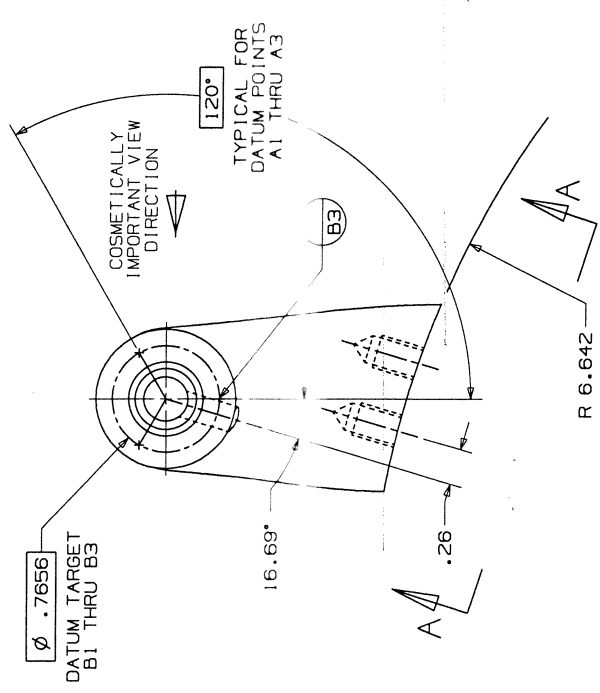
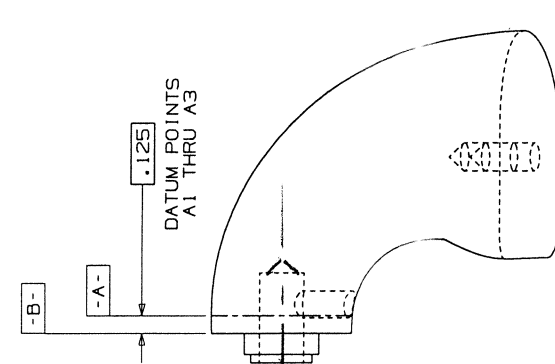
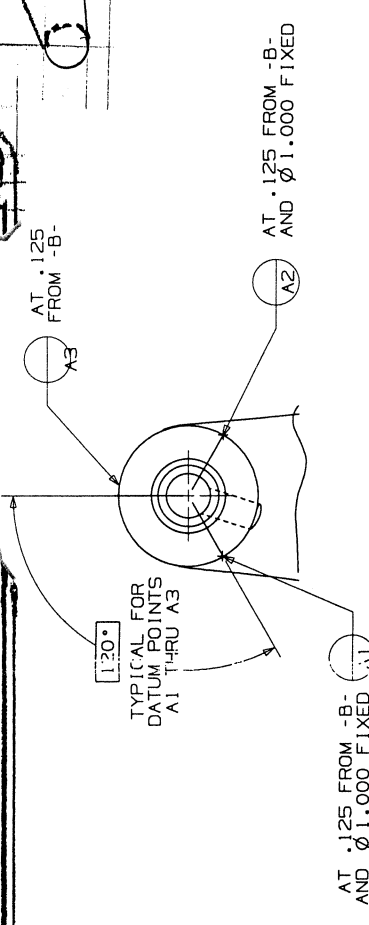
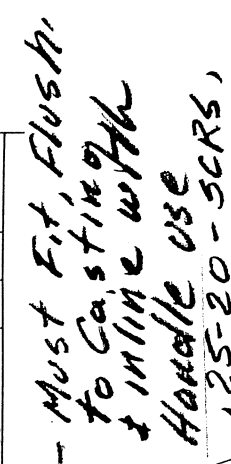
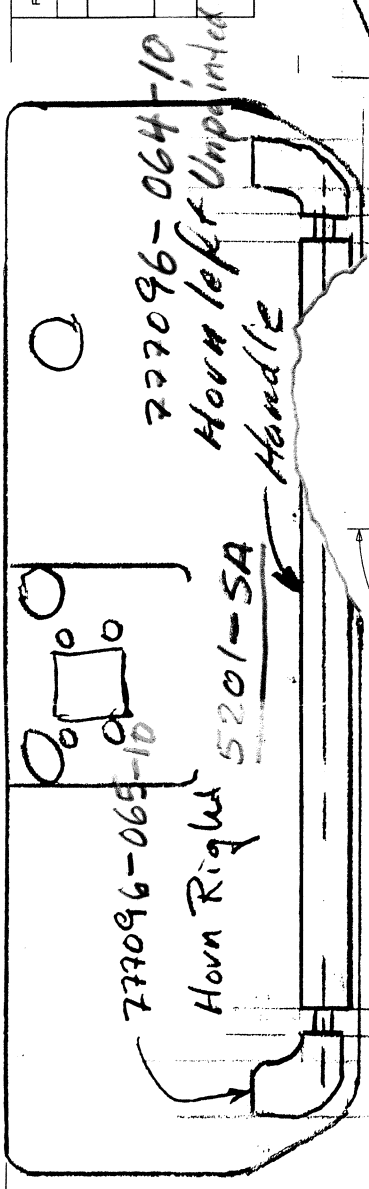
3. ▽ INDICATES KEY DIMENSIONS TO BE CHECKED AT INCOMING Q.C.

4. DATUM/TOLERANCES: \pm INDICATES DATUM TARGETS OR MACHINE LOCATING POINTS. DATUM POINTS TO BE FREE OF CAST, RAISED FOUNDRY SYMBOLS, GATES AND RAISES. ALLOWABLE DRAFT ANGLE 0° 30'. ALL DRAFT ALLOWANCE SHALL BE ADDITIONAL MATERIAL. ALL IMPORTANT FEATURES SHOULD ORIGINATE AND BE MEASURED FROM THE TOOLING POINTS.

5 PILOT HOLE SHOP OPTION. HOLE MAY INCLUDE "BULLET NOSE" OR DRILL POINT PROVIDED THAT .635 DIMENSION IS MAINTAINED.

6. NO PRIMER OR PAINT ALLOWED. NO OVERSPRAY ALLOWED.

PAINT PER SPEC 777096-070. trima LIGHT GRAY.




SECTION B-B

VIEW A-A

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	ELH	7/6/97	BCT 00251B
B	MADE BASIC DIMS IN VIEW A-A 3 PLACES: REPLACED .15 DIM WITH .21 IN VIEW B-B ADDED TO NOTE #2: ON ALL EXTERNAL...	CH	9/16/97	BCT 00298B3
C	SET SCREW HOLE MOVED TO LINE UP WITH MOUNTING HOLES, ADDED COSMETIC DIRECTION	LB	7/28/98	BCT 006237
D	CORRECTED BORE DIAMETER IN SECTION B-B, WAS Ø.3161/.3151, Ø.531 WAS ±.008 TRUE POSITION TOLERANCE WAS Ø.010	DLH	3/19/00	BCT 007293

UG DWG

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	TITLE <h1>HORN, HANDLE, RIGHT</h1>				D	1/1
DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		MATERIAL ALUMINUM A356 T6		PART NO. 777096-065		
TOLERANCES AND FINISHES UNLESS OTHERWISE SPECIFIED: DIMENSIONS ±.005 SURF. FINISH		DATE 1/30/97		DRAWN HORNMAIER		
SIZE SCALE 1:1		QUANTITY 1		CHECKED 1/1		