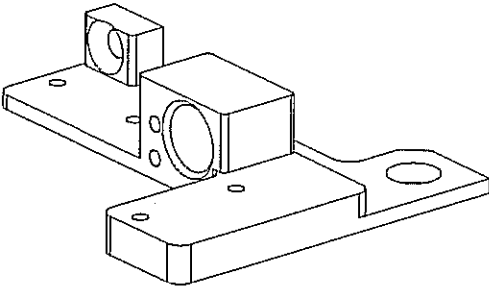
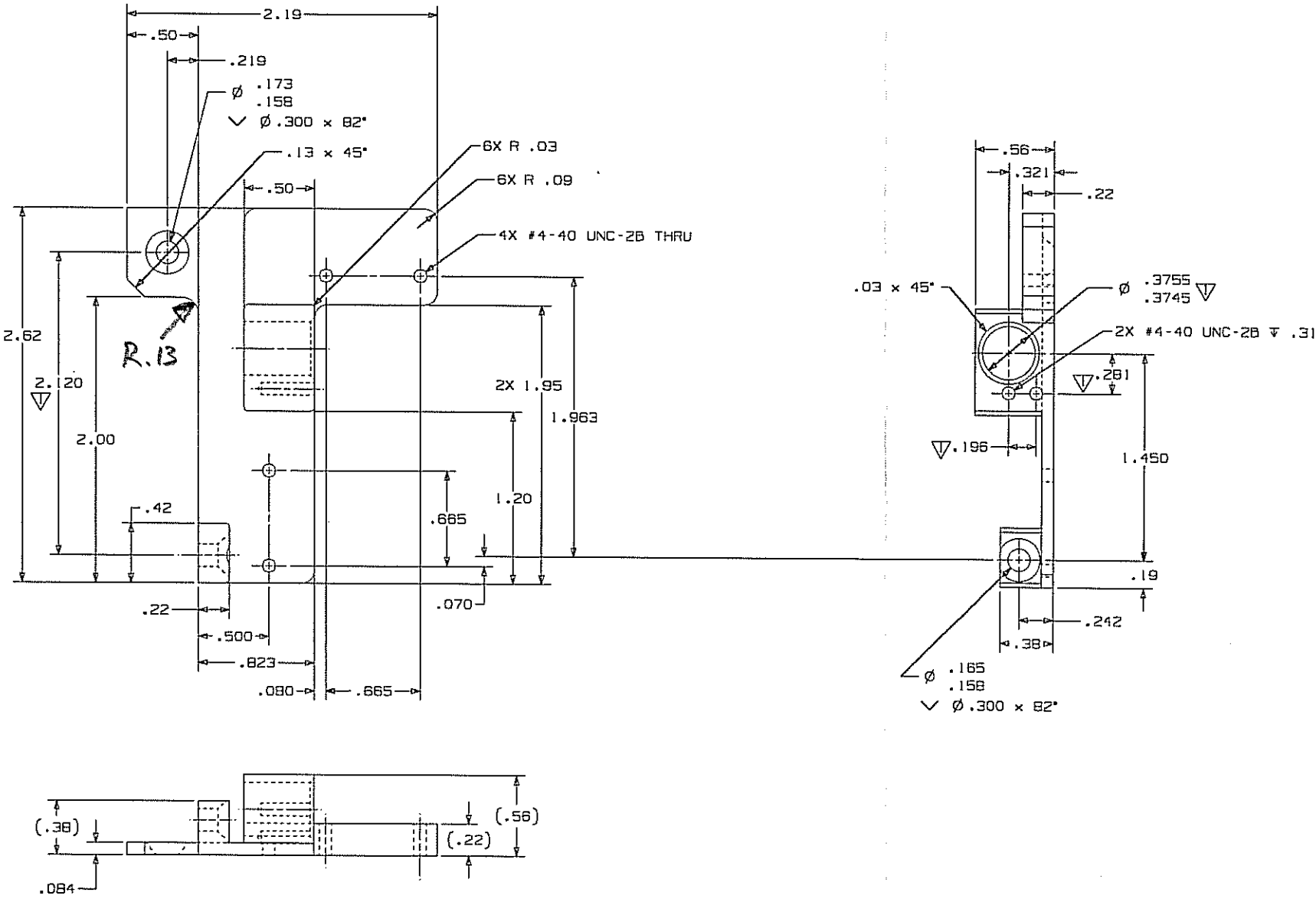


NOTES:

1. BREAK ALL EDGES AND CORNERS R.005-015 OR $\times 45^\circ$
2. ∇ INDICATES KEY DIMENSION TO BE CHECKED AT INCOMING O.C.
3. APPLY CHROMATE CONVERSION COATING PER MIL-DTL-5541F, TYPE II (ROHS COMPLIANT, NON-HEXAVALENT), CLASS 3. CERTIFICATE OF COMPLIANCE TO BE PROVIDED.

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	KMK	5/2/07	BCT 002140
B	$\varnothing .165/.158$ WAS $\varnothing .154$, REDIMENSION OF PART PER TOLERANCE ANALYSIS 6/30/97	KMK	8/25/07	BCT 002810
C	#4-40 UNC THD. QTY. WAS (1), $\varnothing .173/.158$ WAS $\varnothing .165/.158$	KMK	1/13/08	BCT 005298
D	REVISED NOTE 3	EK	8/08/11	BCT031039



7-16-11 408

TOLERANCES AND SYMBOLS DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		MATERIAL 6061-T6 ALUMINUM		ORIGINATOR K. KLIMEK		DATE 3/24/07		PART NO. 777096-289	
.K: 0.1		ANGLES $\pm 1^\circ$				DATE 3/24/07		REV D		SHT 1	
.XX: 0.01		SURF. FINISH 125 RMS				DATE 3/24/07		REV D		SHT 1	
.XXX: 0.005											
.XXX: 0.0020											
SIZE D 2:1		SCALE D 1:1		UG DWG.							