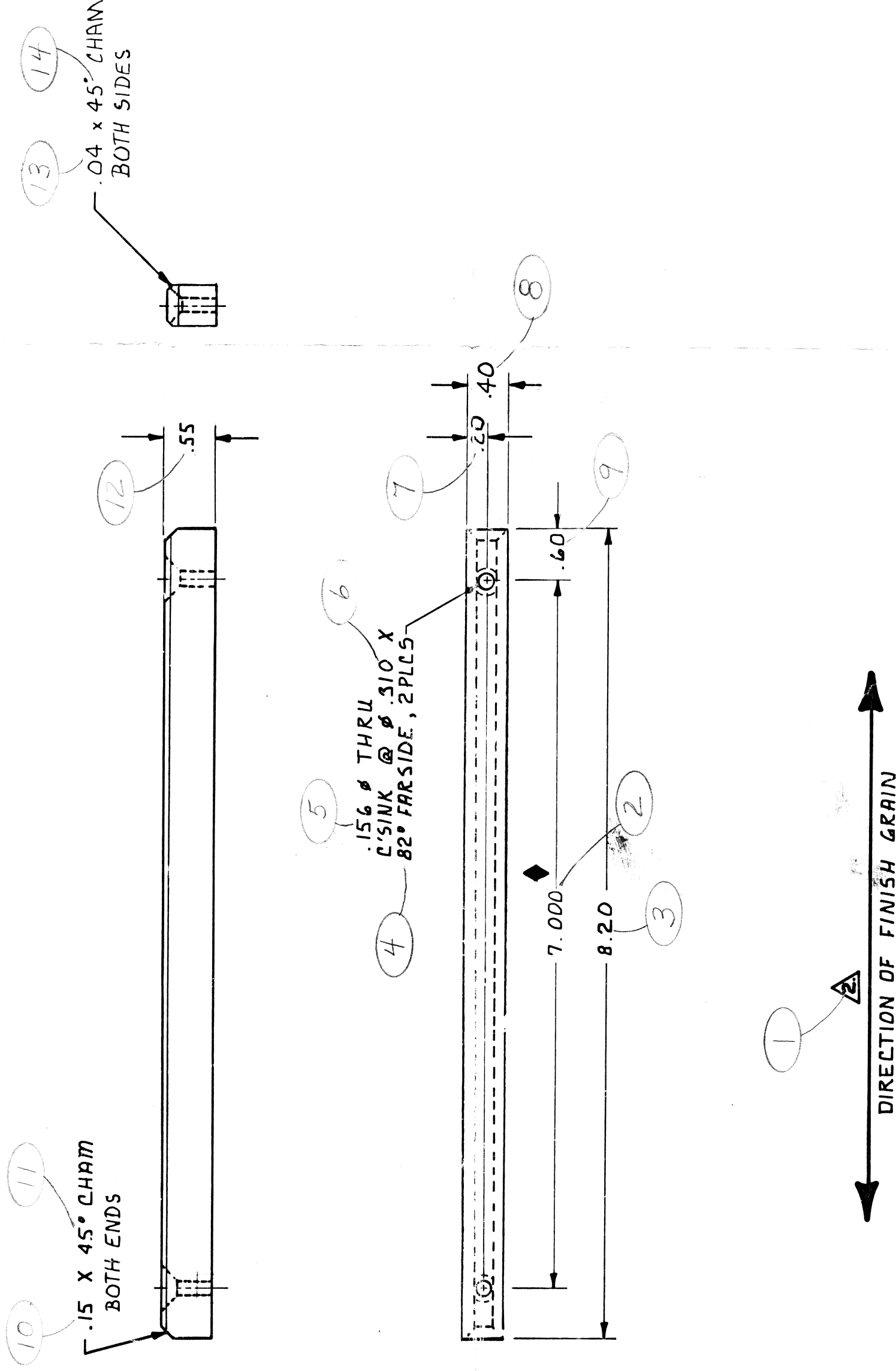


# NOTES:

1. REMOVE ALL BURRS AND BREAK ALL SHARP EDGES.
2. GRAIN IN DIRECTION SHOWN.
3. FINISH: ANODIZE PER MIL A 8625C TYPE I OR II. DYE: BLACK.
4. INDICATED DIMENSION TO BE CHECKED AT INCOMING INSPECTION.



| REV | REVISION DESCRIPTION     | BY | DATE    | ECO   |
|-----|--------------------------|----|---------|-------|
| A   | ORIGINAL RELEASE         | AB | 7/1/67  | 30353 |
| B   | REVISED WIDTH            | MH | 8/1/67  | 30811 |
| C   | ADDED DIAMOND AND NOTE 4 | MM | 8/29/67 | 54992 |

|  |                                |   |                         |
|--|--------------------------------|---|-------------------------|
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| <p>TOLERANCES AND SYMBOLS<br/>PER ANSI Y13.5M-1962<br/>DIMENSIONS UNLESS OTHERWISE SPECIFIED<br/>AFTER ADDITIVE FINISH</p>   |                                | <p><b>ALUMINUM</b><br/>6061-T6</p>  |                         |
| <p>XX: .02</p>   | <p>ANGLES<br/>3°</p>           | <p>CHECKED<br/>MOON</p>   | <p>DATE<br/>4-20-87</p> |
| <p>XXX: .010</p>   | <p>SURF FINISH<br/>125 RMS</p> | <p>DRAWN<br/>J. Hall</p>  | <p>DATE<br/>3-87</p>    |
| <p>XXXX: C</p>   | <p>SCALE<br/>1:1</p>           | <p>NOTES<br/>ON<br/>DWG</p>   | <p>REV<br/>C</p>        |
| <p>PART NO<br/>777066-517</p>  |                                | <p>SHEET<br/>111</p>  |                         |

DATED PRINT  
1-3-95