
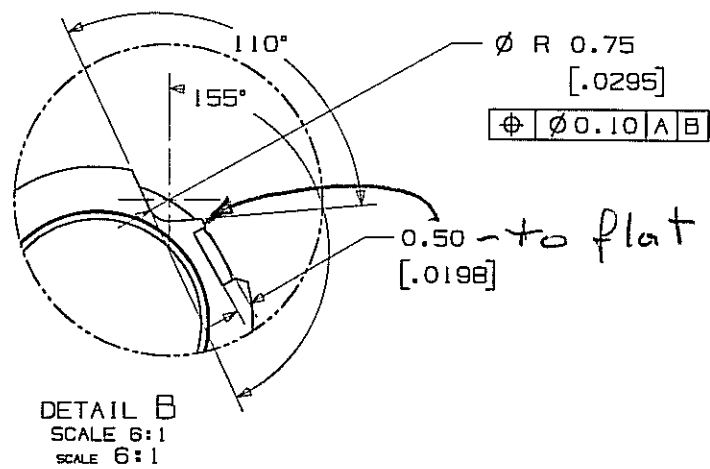
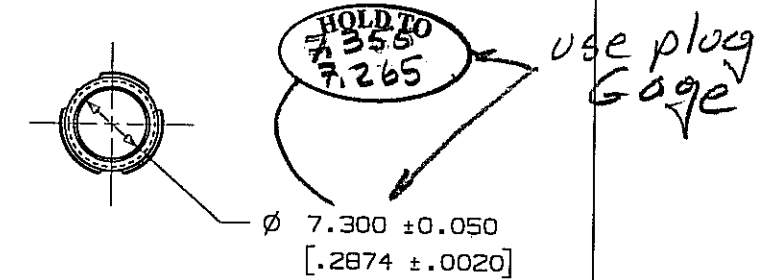
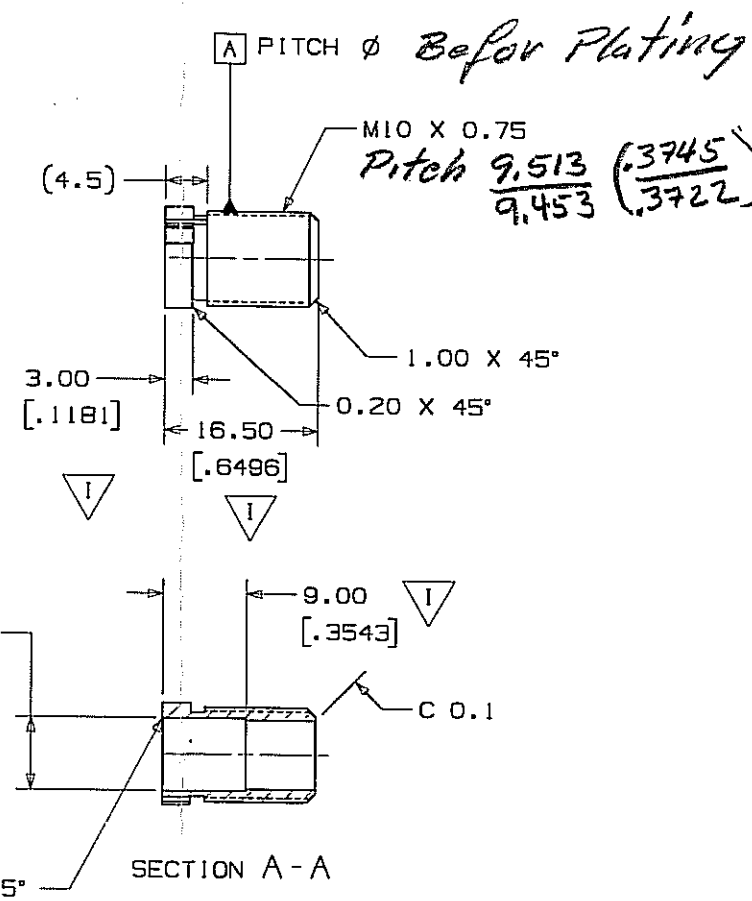
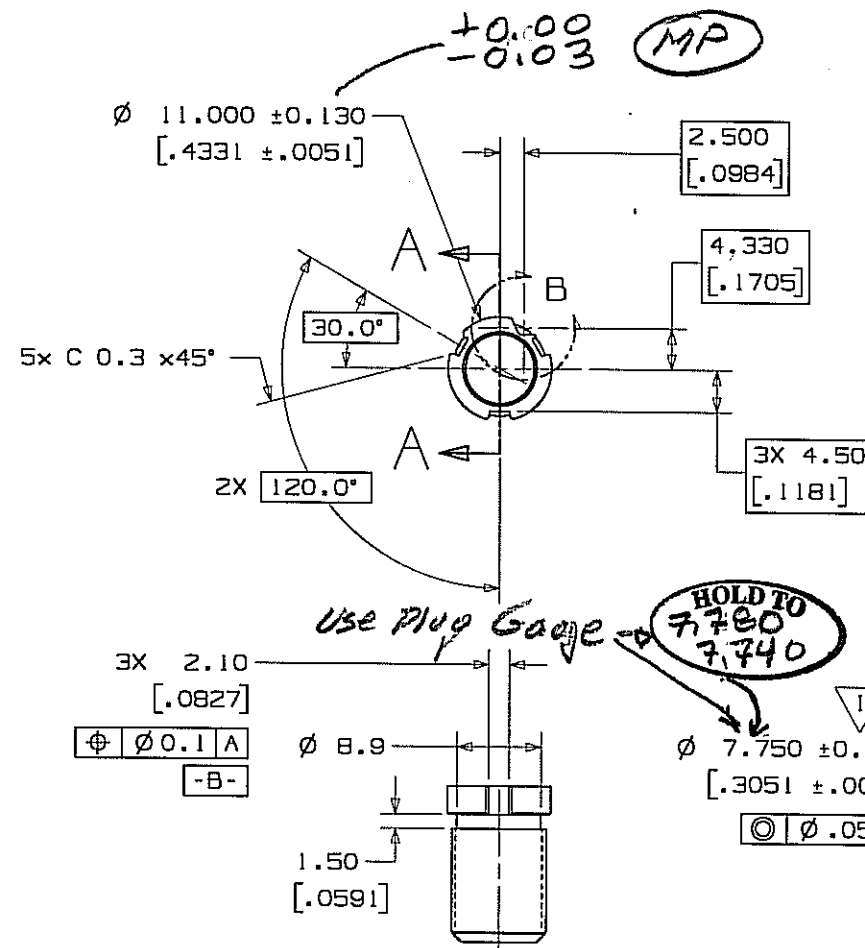


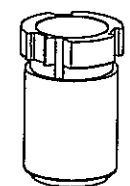
NOTES

1.  INDICATES FEATURE/DIMENSION TO BE CHECKED AT INCOMING INSPECTION.
2. PLATING: ARMOLOY XADC 0.0002" +/- .0001" THICK.
LIQUID HONE PART PRIOR TO SURFACE FINISHING.
3. DIMENSIONS ARE mm

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE, replaces 986100-073	LRN	01/18/12	BCT033075



ALLOW FOR PLATING
0.0003 PER SURFACE



3-15-12 408

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<p>TOLERANCES AND FINISHES PER ANSI Y14.5-1994. DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH. DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED. DIMENSIONS IN [] ARE IN INCHES.</p>		<p>CaridianBCT</p>		<p>TITLE</p> <p>BUSHING, VALVE CYL RING</p>	
<p>INCH TOLERANCES</p> <p>.Xx ± .005</p> <p>.XXx ± .002</p> <p>.XXXx ± .001</p> <p>.XXXXx ± .0005</p>	<p>MILLIMETER TOLERANCES</p> <p>Xx ± 0.1</p> <p>.XXx ± 0.05</p> <p>.XXXx ± 0.02</p> <p>.XXXXx ± 0.01</p>	<p>ANGLES</p> <p>± 2°</p>	<p>MATERIAL</p> <p>4130 OR 4140 Rc 28-32 ETD-150 15 Rc 28-32</p>	<p>DATE</p> <p>02/02/06</p>	
<p>UNIGRAPHICS</p>		<p>SCALE</p> <p>2:1</p>	<p>DO NOT SCALE</p>	<p>DATE</p> <p>02/02/06</p>	<p>REV</p> <p>A</p>
<p>SIZE</p> <p>C</p>				<p>PART NO.</p> <p>986302-571</p>	