408 BCT 002810 BCT 005340 COBE BCT, Inc. Blood Component Technology BCT 002140 BCT 002417 SHAFT, SOLENOID DOOR LOCK RE ____ 1/18/99 DATE INSERT, HELICOIL, SST, LOCKING PART NO. 77096-228 H JBB ₹ ₹ X Z X × × × 8-30 DESCRIPTION 779043-213 ASTM #D4181 DATED PRINT COBE BC | IZO| Ook Street Lokewo TOLERANCE C'BORE DIAMETER TOLERANCE WAS ,397/,396 REVISION DESCRIPTION PART NUMBER WAS B/1/96 DATE B/5/96 MAT'L WAS BLACK ACETAL, Pom 210 B44350 DIMENSIONS ARE IN INCHES UNLESS OFFICE THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF COBE BCT INC. AND SHALL NOT BE REPRODUCED, COPIED, OR USED FOR MANUFACTURE OR SALE OF APPARATUS WITHOUT WRITTEN PERMISSION OF COBE BCT INC. BLACK ACETAL x,25 mindp. PART REDIMENSIONED ANALYSIS .xxxx40.0020 125 RMS ORIGINATOR H. NGUYEN SIZE SCALE DO THIRD ANGLE TO NOUTEN

C Z B SCALE

DO THIRD ANGLE

NOT BROWN

K. KLIMEK PART NO. 779213-212 RELEASE MATERIAL 2X & .120 .112-40 UNC-2B HELICOIL THD. SURF, FINISH HEL ICOIL INITIAL TOLERANCES AND SYMBOLOGY PER ANSI Y14.5M-1982 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH. + 2° **∑** EA. 901 Z ITEM OTY .x* 0.1 300°0 #xxx REV \Box Ш <45° .03 × SPXSIO ₩ M H 45° .03 .420 .00 BE CHECKED AT INCOMING Q.C. 90. 000 -45° 4.470 € (M) (2.275)(2.28) X .046 1.693 AND CORNERS R.005-.015 OR 1.855 1.403 HERC 000 . -200.+ 960. 54 396 DIMENSION TO Ø Ø EDGES V INDICATES KEY + .000 .35 BREAK ALL **→** . 500 397 Ø $\varnothing \triangleright$ NOTES: --- $^{\circ}$