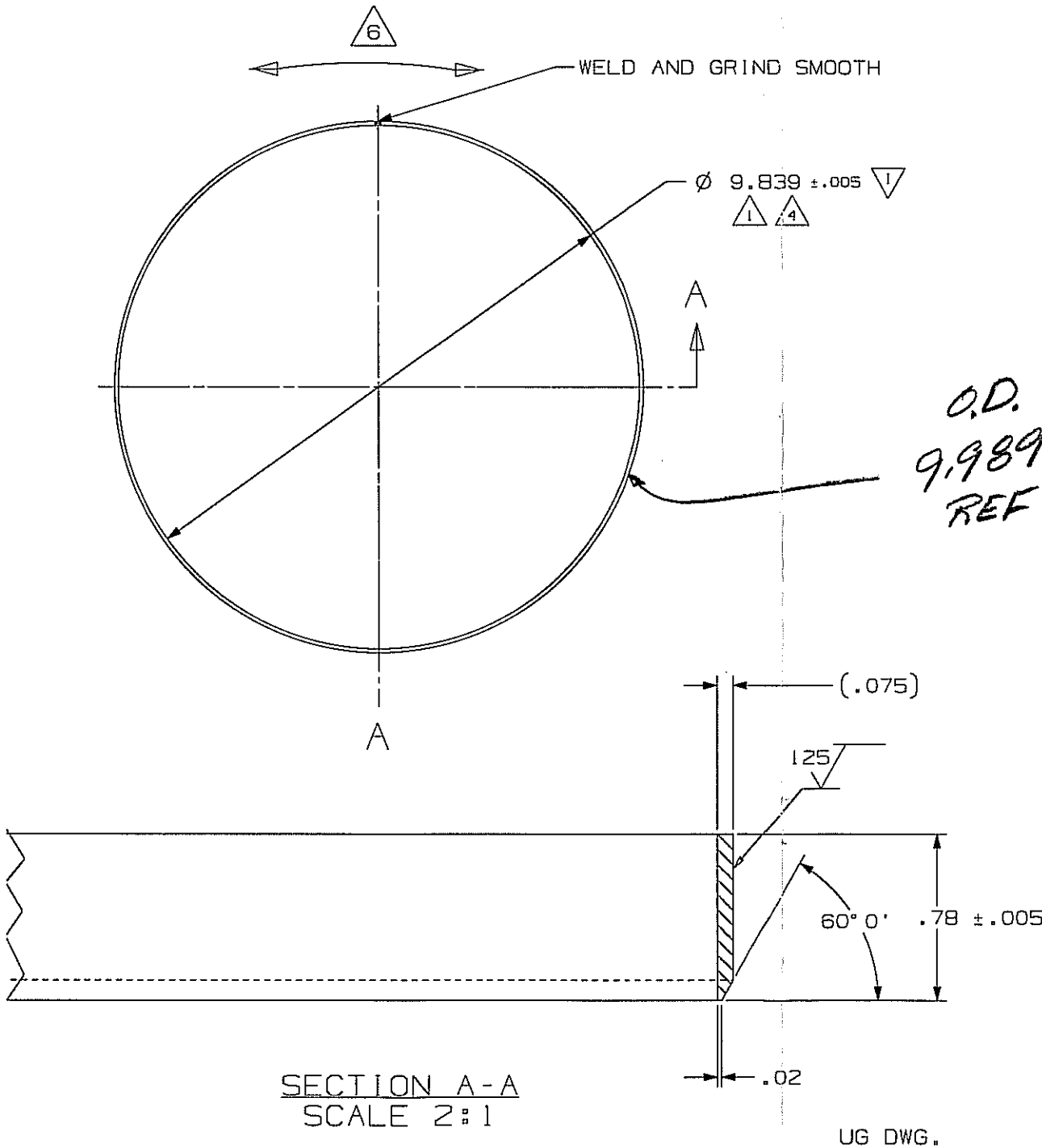


NOTES:

1. RACK MARKS PERMISSIBLE ON I.D. SURFACE ONLY
2. REMOVE ALL BURRS
3. ▽ INDICATES KEY FEATURES TO BE CHECKED AT INCOMING Q.C.
4. DIMENSION SHALL BE VERIFIED USING GO/NO-GO MANDRELS. PART SHALL BE CONSTRAINED TO A ROUND CONDITION DURING INSPECTION.
5. PASSIVATE PER QQ-P-35
6. DIRECTION OF GRAIN, O.D. ONLY.
7. FORM AND WELD ON A MANDREL.
8. WELD TO BE INSPECTED BY PENETRANT TECHNIQUE PER ASTM E-165.

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE, REPLACES 777096-177	JCW	07/24/01	BCT009695
B	THICKNESS (.075) WAS .078 +/- .002; AND ADDED 14 GA. STOCK TO MATERIAL	AR	04/18/05	BCT014995



6-12-09 408

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TOLERANCES AND SYMBOLS FOR ANGLES Y14.5M-1992 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.				DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED			
.X±	ANGLES	MATERIAL		TITLE			
.XX±.01	± 5°	316 STAINLESS STEEL		BAND, SS FILLER			
.XXX±	SURF. FINISH	14 GA. STOCK		PART NO.			
.XXXX±	125 RMS	ORIGINATOR		REV			
		WALKER		SHT OF			
SIZE	SCALE	DO NOT SCALE DWS	THIRD ANGLE PROJECTION	DATE		DATE	
C	1:2			11/03/00		777098-152	
				B		1/1	