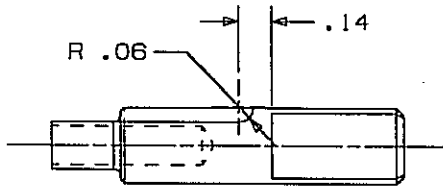
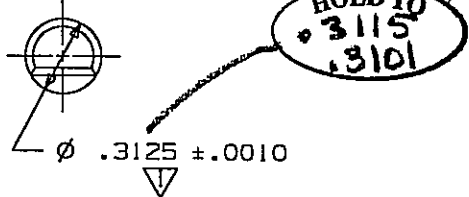
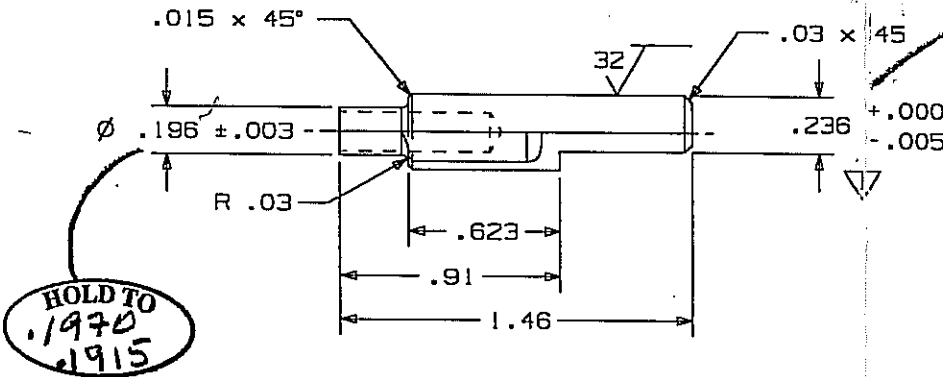
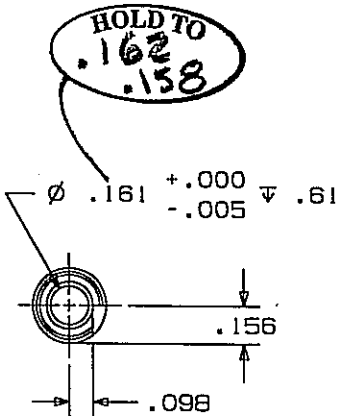


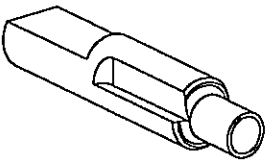
NOTES:

1. REMOVE ALL BURRS AND BREAK SHARP EDGES R.01 OR $\times 45^\circ$
2. ∇ INDICATES KEY DIMENSIONS TO BE CHECKED AT INCOMING O.C.
3. COAT WITH "NICOTEF" PROCESS ~~.0007 MIN.~~ THICKNESS. ~~.0007-.0009~~
NIMET INDUSTRIES INC. SOUTH BEND, IN 46619 USA
4. ALL PART DIMENSIONS ARE TO BE ACHIEVED AFTER COATING PROCESS.

REV	REVISION DESCRIPTION	BY	DATE	ECO #
A	INITIAL RELEASE	KMK	4/8/97	BCT 002059
B	$\phi .161 +.000/- .005$ WAS $\phi .156$, 1.46 WAS 1.43	KMK	8/2/97	BCT 002683



ALLOW
FOR PLATING
.001 PER
SURFACE



11-02-09 Dupl. 408

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TOLERANCES AND STRENGTH PER ANSI Y14.2M-1992 DIMENSIONS SPECIFIED ARE AFTER ADDITIVE FINISH.				DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
.X± 0.1 .XX± 0.01 .XXX± 0.005 .XXXX± 0.0020				MATERIAL 303 SS	
ANGLES ± 2°				TITLE STEM, HEX RETAINER UPPER HEX HOLDER	
SURF. FINISH 125 RMS				ORIGINATOR K. KLIMEK	
DATE 1/3/97				DATE 1/3/97	
SIZE C	SCALE 2:1	DO NOT SCALE DWG	THIRD ANGLE PROJECTION	PART NO. 777096-280	REV B
UG DWG.				SHT OF 1/1	