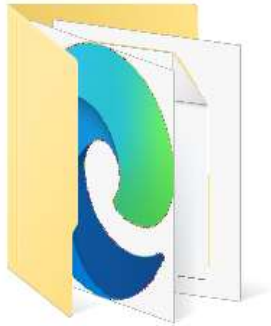


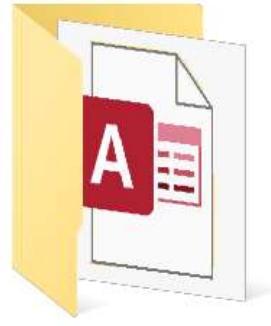
How to use the tool?



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DIPPR



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DecIDE.py



Input.xlsx



Output.xlsx



ReadMe.txt



requirements.txt

Read me file:



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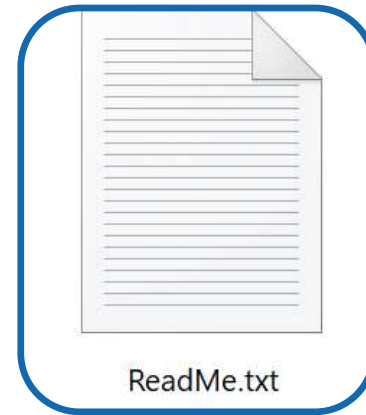
DecIDE.py



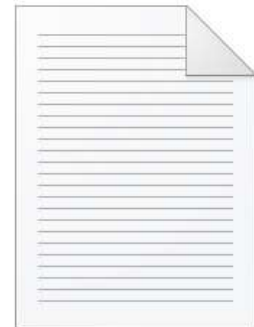
Input.xlsx



Output.xlsx



ReadMe.txt



requirements.txt

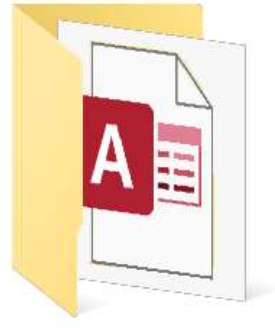
Package version overview:



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DecIDE.py



Input.xlsx



Output.xlsx



ReadMe.txt



requirements.txt

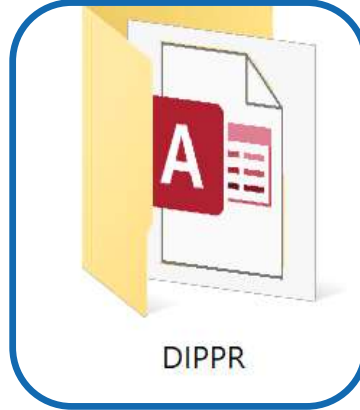
Optional: Copy your DIPPR Database files here:



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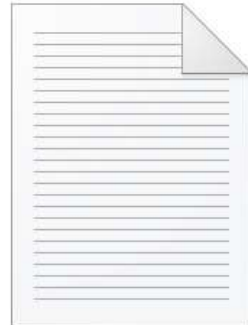
Input.xlsx



Output.xlsx



ReadMe.txt



requirements.txt

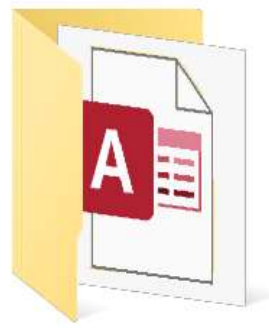
Enter the reaction equations here:



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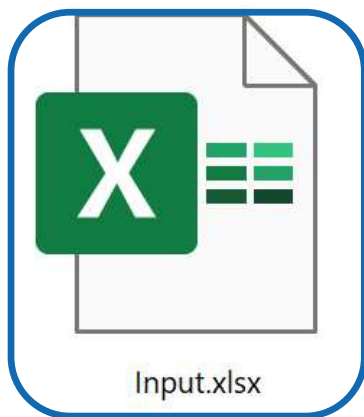
pickles D7



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DecIDE.py



Input.xlsx



Output.xlsx



ReadMe.txt



requirements.txt

Input for automatic generation of features:

- Add CAS Numbers

	A	B	C	D	E	F	G	H	I	J	K
1	Feature name:	Number	Name	Mainproduct (CAS)	Product 1 (CAS)	Product 2 (CAS)	Mainproduct (stoich)	Product 1 (stoich)	Product 2 (stoich)	Reactant 1 (CAS)	Reactant 2 (CAS)
2	Short description of the feature:	Your own identifier for your reaction/process	Your own name for this reaction/process	CAS-No of Mainproduct, Format: ...XX-XX-X (https://com monchemistry .cas.org/)	CAS-No of Product 1, Format: ...XX-XX-X	CAS-No of Product 2, Format: ...XX-XX-X	Stoichiometric coefficient of Mainproduct	Stoichiometric coefficient of Product 1	Stoichiometric coefficient of Product 2	CAS-No of Reactant 1, Format: ...XX-XX-X	CAS-No of Reactant 2, Format: ...XX-XX-X
3	Your reactions:	1	1,3-Butadiene	106-99-0	7732-18-5	1333-74-0	1	2		1 64-17-5	
4		2	Acetaldehyde	75-07-0	7732-18-5		2	2		64-17-5	7782-44-7
5											

Input for automatic generation of features:

- Add CAS Numbers

	A	B	C	D	E	F	G	H	I	J	K
1	Feature name:	Number	Name	Mainproduct (CAS)	Product 1 (CAS)	Product 2 (CAS)	Mainproduct (stoich)	Product 1 (stoich)	Product 2 (stoich)	Reactant 1 (CAS)	Reactant 2 (CAS)
2	Short description of the feature:	Your own identifier for your reaction/process	Your own name for this reaction/process	CAS-No of Mainproduct, Format: ...XX-XX-X (https://com monchemistry .cas.org/)	CAS-No of Product 1, Format: ...XX-XX-X	CAS-No of Product 2, Format: ...XX-XX-X	Stoichiometric coefficient of Mainproduct	Stoichiometric coefficient of Product 1	Stoichiometric coefficient of Product 2	CAS-No of Reactant 1, Format: ...XX-XX-X	CAS-No of Reactant 2, Format: ...XX-XX-X
3	Your reactions:	1	1,3-Butadiene	106-99-0	7732-18-5	1333-74-0	1	2	1	64-17-5	
4		2	Acetaldehyde	75-07-0	7732-18-5		2	2		64-17-5	7782-44-7
5											



Input for automatic generation of features:

- Add CAS Numbers
- Add stoichiometric coefficients

	A	B	C	D	E	F	G	H	I	J	K
1	Feature name:	Number	Name	Mainproduct (CAS)	Product 1 (CAS)	Product 2 (CAS)	Mainproduct (stoich)	Product 1 (stoich)	Product 2 (stoich)	Reactant 1 (CAS)	Reactant 2 (CAS)
2	Short description of the feature:	Your own identifier for your reaction/process	Your own name for this reaction/process	CAS-No of Mainproduct, Format: ...XX-XX-X (https://com monchemistry .cas.org/)	CAS-No of Product 1, Format: ...XX-XX-X	CAS-No of Product 2, Format: ...XX-XX-X	Stoichiometric coefficient of Mainproduct	Stoichiometric coefficient of Product 1	Stoichiometric coefficient of Product 2	CAS-No of Reactant 1, Format: ...XX-XX-X	CAS-No of Reactant 2, Format: ...XX-XX-X
3	Your reactions:	1	1,3-Butadiene	106-99-0	7732-18-5	1333-74-0	1	2		1	64-17-5
4		2	Acetaldehyde	75-07-0	7732-18-5		2	2			7782-44-7
5											

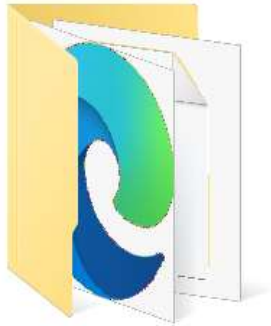
Input for automatic generation of features :

- Add CAS Numbers
- Add stoichiometric coefficients
- Same for reactants
- Add Number and Name and copy Number and Name to the first sheet

	A	B	C	D	E	F	G	H	I	J	K
1	Feature name:	Number	Name	Mainproduct (CAS)	Product 1 (CAS)	Product 2 (CAS)	Mainproduct (stoich)	Product 1 (stoich)	Product 2 (stoich)	Reactant 1 (CAS)	Reactant 2 (CAS)
2	Short description of the feature:	Your own identifier for your reaction/process	Your own name for this reaction/process	CAS-No of Mainproduct, Format: ...XX-XX-X (https://com monchemistry .cas.org/)	CAS-No of Product 1, Format: ...XX-XX-X	CAS-No of Product 2, Format: ...XX-XX-X	Stoichiometric coefficient of Mainproduct	Stoichiometric coefficient of Product 1	Stoichiometric coefficient of Product 2	CAS-No of Reactant 1, Format: ...XX-XX-X	CAS-No of Reactant 2, Format: ...XX-XX-X
3	Your reactions:	1	1,3-Butadiene	106-99-0	7732-18-5	1333-74-0	1	2	1	64-17-5	
4		2	Acetaldehyde	75-07-0	7732-18-5		2	2		64-17-5	7782-44-7
5											



Run the code to generate required features and outputs:



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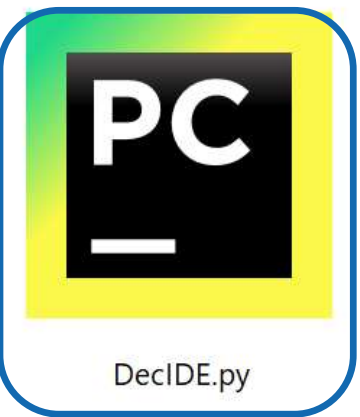
DIPPR



pickles D7



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DecIDE.py



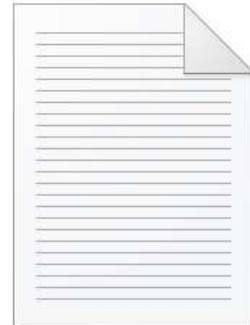
Input.xlsx



Output.xlsx

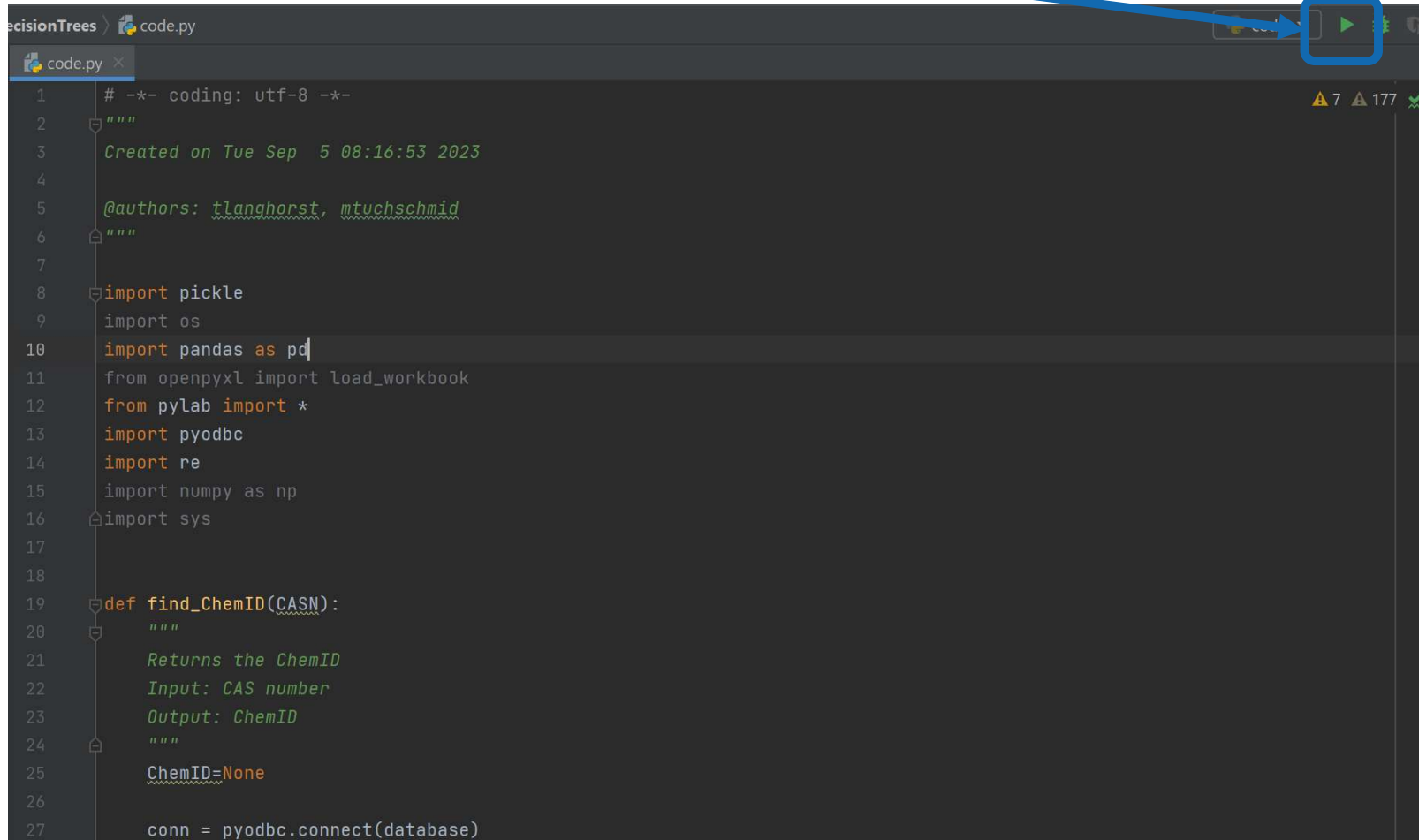


ReadMe.txt



requirements.txt

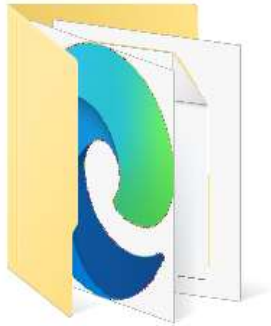
All you need to do is click on run



```
1 # -*- coding: utf-8 -*-
2 """
3 Created on Tue Sep  5 08:16:53 2023
4
5 @authors: tlanghorst, mtuchschmid
6 """
7
8 import pickle
9 import os
10 import pandas as pd
11 from openpyxl import load_workbook
12 from pylab import *
13 import pyodbc
14 import re
15 import numpy as np
16 import sys
17
18
19 def find_ChemID(CASN):
20     """
21     Returns the ChemID
22     Input: CAS number
23     Output: ChemID
24     """
25     ChemID=None
26
27     conn = pyodbc.connect(database)
```



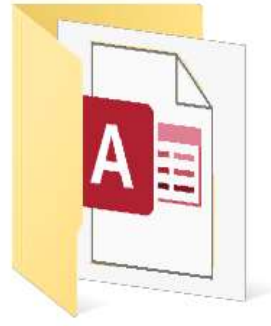
Manual input of features or check automated input:



.idea



Archive



DIPPR



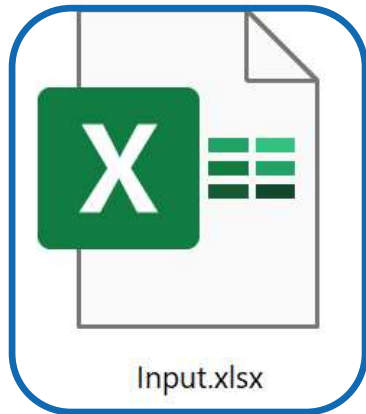
pickles D7



venv



DecIDE.py



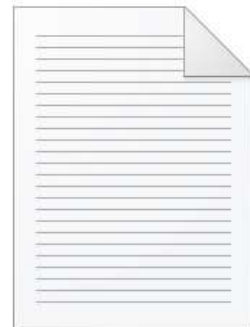
Input.xlsx



Output.xlsx



ReadMe.txt



requirements.txt

Check or manual feature input

- If you added the DIPPR files, this is automatically entered
- Otherwise, enter the features on your own

E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S
N	countPro	BPmaxE	BPmaxP	BPminE	BPminP	MW_mainP	Cl	C	c	countReac	AddSidePro	stoichioH2	water	x_MP
en in the nts per t	Number of products in the reaction stoichiometry	Normal boiling point of the reactant with the highest boiling point	Normal boiling point of the product with the highest boiling point	Normal boiling point of the reactant with the lowest boiling point	Normal boiling point of the product with the lowest boiling point	Molecular weight of main product	Mole of chlorine atoms in the reactants per mole of product	Mole of reactant carbon atoms that are aliphatic (not part of an aromatic ring structure) per	Mole of reactant carbon atoms that are part of an aromatic ring structure per mole of	Number of reactants in the reaction stoichiometry	Expected occurrence of additional side products from possible side reactions. '0' = no, '1' = yes	Mole of H2 required as reactants per mole of product	Mole of water formed in the reaction per mole of product	molar fraction of main product : Mole of main product / mole of all products of the reaction
mol]	[-]	[K]	[K]	[K]	[K]	[g/mol]	[mol/mol]	[mol/mol]	[mol/mol]	[-]	[-]	[mol/mol]	[mol/mol]	[mol/mol]
	3	351,44	373,15	351,44	20,268	54,09044	0	4	0	1	0	-1	2	0,25
	2	351,44	373,15	90,188	294,15	44,05256	0	2	0	2	0	0	1	0,5



Check or manual feature input

E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S
N	countPro	BPmaxE	BPmaxP	BPminE	BPminP	MW_mainP	Cl	C	c	countReac	AddSidePro	stoichioH2	water	x_MP
	Number of products in the reaction stoichiometry	Normal boiling point of the reactant with the highest boiling point	Normal boiling point of the product with the highest boiling point	Normal boiling point of the reactant with the lowest boiling point	Normal boiling point of the product with the lowest boiling point	Molecular weight of main product	Mole of chlorine atoms in the reactants per mole of product	Mole of reactant carbon atoms that are aliphatic (not part of an aromatic ring structure) per mole of	Mole of reactant carbon atoms that are part of an aromatic ring structure per mole of	Number of reactants in the reaction stoichiometry	Expected occurrence of additional side products from possible side reactions. '0' = no, '1' = yes	Mole of H2 required as reactants per mole of product	Mole of water formed in the reaction per mole of product	molar fraction of main product : Mole of main product / mole of all products of the reaction
nol]	[-]	[K]	[K]	[K]	[K]	[g/mol]	[mol/mol]	[mol/mol]	[mol/mol]	[-]	[-]	[mol/mol]	[mol/mol]	[mol/mol]
	3	351,44	373,15	351,44	20,268	54,09044	0	4	0	1	0	-1	2	0,25
	2	351,44	373,15	90,188	294,15	44,05256	0	2	0	2	0	0	1	0,5



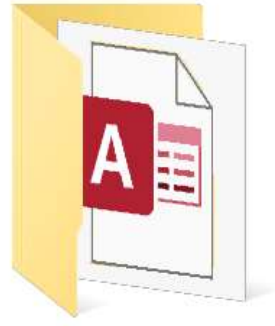
Find the decision tree results here:



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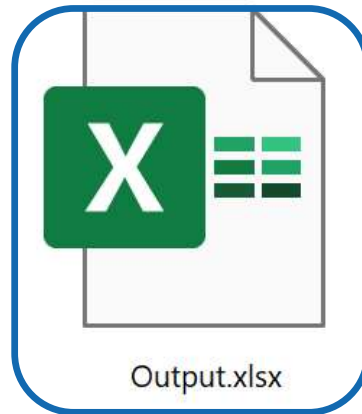
venv



DecIDE.py



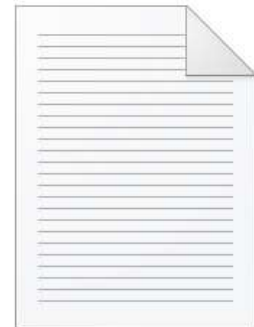
Input.xlsx



Output.xlsx



ReadMe.txt



requirements.txt

Estimated outputs:

- value = estimated value, provided in the unit mentioned above

C	D	E	F	G	H	I	J	K	L
Direct Emissions [kgCO ₂ eq]		Electricity [MJ]		Natural Gas [MJ]		Steam [MJ]		Cooling Water [m ³]	
value	mae	value	mae	value	mae	value	mae	value	mae
2,995575497	1,053137714	0,3968712	0,1480948	2,1962746	2,2011697	10,395017	6,3333492	0,0763604	0,0357183
0,202675296	0,648806331	0,3836964	0,740548	0	0,1608223	-3,2899679	9,1487839	0,5363792	0,2435987

Estimated outputs :

- value = estimated value, provided in the unit mentioned above
- mae = mean absolute error of all processes in this leaf of the decision tree; measure of expected uncertainty

$$MAE = \frac{\sum_{i=1}^n |y_i - x_i|}{n} = \frac{\sum_{i=1}^n |e_i|}{n}.$$

C	D	E	F	G	H	I	J	K	L
Direct Emissions [kgCO2eq]		Electricity [MJ]		Natural Gas [MJ]		Steam [MJ]		Cooling Water [m^3]	
value	mae	value	mae	value	mae	value	mae	value	mae
2,995575497	1,053137714	0,3968712	0,1480948	2,1962746	2,2011697	10,395017	6,3333492	0,0763604	0,0357183
0,202675296	0,648806331	0,3836964	0,740548	0	0,1608223	-3,2899679	9,1487839	0,5363792	0,2435987

