

Freezer Doors – attach door traceability labels here

EST Electrical Testing

ESTID: 7

SL002

SL.2.GSW-25538



SL.2.GSW-A240825538

Cassette Serial Number:



Q-U240410978

ULQCNI-0047

#2 Serial # Label Here

| | Checked OK Signature | Comments |
|---|-------------------------|--------------------|
| Check Unit model on serial # label matches BOM and Unit transfer label match's BoM. | | QA PASS |
| Electrical Safety Test to GEN 017 | | |
| Passed Signature: | Date: | |

RTS Performance Testing

RTS:26

SL002

SL.2.GSWI_SL002_25538



SL.2.GSW_SL002_A240825538

These functions operate (tick if OK)

| | | | | |
|--------------------|-----------|--------------|-------------|-----------------|
| Lights | Evap Fan | Cond fan | PIR Sensor | Door Switches |
| Sweat Wire Checks: | Pillar | Frame | Top Element | Solenoid valve |
| Test Bay No: | Operator: | Door Element | Failed: | Ambient Temp °C |

Carry out any model specific tests using correct QRT form

RTS Comments:


Passed Signature:

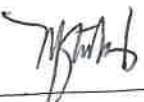
Date:

20
2017

DI

Cabinet Inspection Sheet

| FINAL ASSEMBLY CHECKLIST |  | |
|---|--|----------|
| | Cab Types BBN, CLN, SLN | |
| | Checked OK | Comments |
| Centre pillars flush with cabinet | / | |
| Heated door traceability labels have been removed from bottom of door frame and attached to paperwork | / | |
| Shelf support strips are level to each other | / | |
| No rivet stems protruding on support strips | / | |
| Light tubes in BBX are facing away from door | / | |
| Sliding doors operate smoothly and seal when closed | N/A | |
| Swing doors are torsioned, aligned & seal | / | |
| Benchtop (if fitted) firmly secured | N/A | |
| Quantity of shelves and clips matches BOM | / | |
| Handles are burr free | / | |
| Unit cover fits neatly and is square to door and aligned centrally around controller | / | |
| Attached correct labels to cabinet as per BOM & QPS | / | |
| Cabinet is clean, has no scratches or dents | / | |
| Door locks operate smoothly | / | |
| Castors are packed and secured inside cabinet | / | |

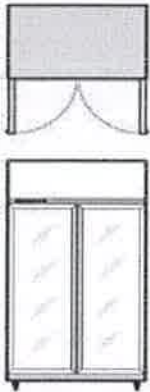
| | | | |
|---|--|--------|--|
| All Above Checks Completed | | | |
| Final Inspection Comments: | | | |
| Final Quality Check Sign-off Signature: | | Date: | |
|  | | 3/9/24 | |

| | | | | | | |
|---|----------|----------|----------|---|------------------|--|
| PRE-FOAM, BUILDING & FOAMING CHECKLIST | | | | Cab BOM Part # | SL002/X10364 | |
| | | | | TOC Sheet # | #24918 | |
| 2 DR GLASS SLN LH BLK CAST #2 | | | | Comments | Signature | |
| Foamed in Jig # (Circle jig used) | 1 | 2 | 3 | | T.S | |
| Plug # | | | | | | |
| Check the sweat wire "out the bag" (if in the BOM), does not have any cuts or breaks by using a continuity and/or 500V insulation test to QPS 240-013 | | | | Reject any failures | N/A | |
| Check the correct jig set-up | | | | | RAY | |
| Check the inside of the jig walls and lid are free from any old build-up, protruding screws, rivets, tape or foam that could affect foaming. | | | | | RAY | |
| <ul style="list-style-type: none"> Check all holes are taped over and sweat wire is secure. Earth bonding/anti-static strap fitted to ALL models. | | | | QPS 240-001 refers | RAY | |
| Pierce cab back tape to allow air venting (if available) | | | | | RAY | |
| Foam the Cabinet | | | | Report any issues | RAY | |
| Check cabinet external for damage, foam leaks, scratches, crashing, dents, and voids. Correct any foaming issues for the next cabinet | | | | Note any repairs | RAY | |
| Remove the tape from around the injection hole ASAP after foaming | | | | Easier to remove when warm | RAY | |
| Check castors spin freely and do not foul on plinths/cross members. Check panels for scratches, defects, or blemishes | | | | Report any failures | RAY | |
| Check foaming plug for any old foam build-up, protruding screws, rivets or damage that could affect foaming | | | | Report any issues | T.S | |
| Check cabinet once foamed for damage, foam leaks, scratches, dents; correct any build issues for the next build | | | | Record any Paintshop repairs below – Report any damage | T.S | |
| Recheck sweat wire (if in the BOM), after building by using a continuity and/or 500V insulation test to QPS 240-013 | | | | Report any failures; repair to GEN 004 | T.S | |
| Attach this form to the cabinet and send to assembly if all OK | | | | All OK | T.S | |
| Describe any Paintshop repairs carried out: | | | | | | |

Cabinet Assembly Checklist

NOTE: Using the diagrams below, identify location and circle any damaged area.

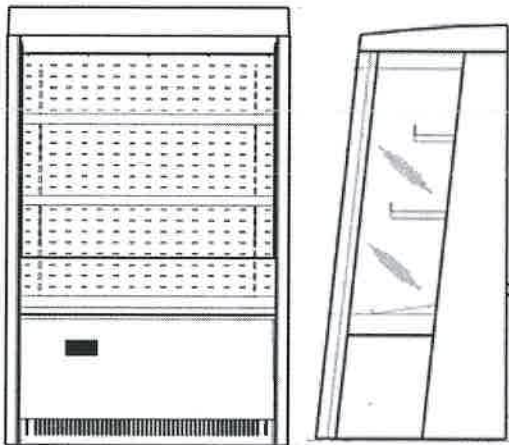
VERTICAL & HORIZONTAL CABINETS



| COMPONENTS | INITIALS or N/A |
|--|-----------------|
| <input type="checkbox"/> Pillar secured – rivets & screws | |
| <input type="checkbox"/> Hinges – Top & Bottom | |
| <input type="checkbox"/> Lights | |
| DOORS | |
| <input type="checkbox"/> Door configuration | |
| <input type="checkbox"/> Door tensioned | |
| <input type="checkbox"/> Doors have not scratches/defects | |
| <input type="checkbox"/> Sliding doors glide easily and are square and seal. | |
| <input checked="" type="checkbox"/> Door sensors | DAM |

| WIRING | INITIALS or N/A |
|--|-----------------|
| <input checked="" type="checkbox"/> Cabinet top/bottom wiring is completed | DAM |
| <input checked="" type="checkbox"/> Earth wires are installed | DAM |
| CABINET | |
| <input checked="" type="checkbox"/> No internal damage | Progr |
| <input checked="" type="checkbox"/> No external damage | Progr |

OPEN DECKS



| COMPONENTS | INITIALS or N/A |
|--|-----------------|
| <input type="checkbox"/> Fit heater wire through black sleeve | |
| <input type="checkbox"/> Fit lighting wires | |
| <input type="checkbox"/> Honeycomb | |
| <input type="checkbox"/> Ducts – back and top | |
| <input type="checkbox"/> Place tyco plug to the heater wire | |
| <input type="checkbox"/> Shelves | |
| <input type="checkbox"/> Night-blind assy | |
| <input type="checkbox"/> PIR sensor | |
| <input type="checkbox"/> Clips on shelf brackets to run lighting wires | |
| CABINET | |
| <input type="checkbox"/> No internal damage | |
| <input type="checkbox"/> No external damage | |

COMMENTS

Comment if any issues/fixes are completed:

PAINTSHOP

Describe any Paintshop repairs carried out:

Tue 03/Sep/2024 13:02:18

Booth 5

Test # 215394

UUT: SL.2.GSW-A240825538

Operator: 2

Ambient Temperature: 24.8

Test Start Time: 03/Sep/2024 11:26:10

Elapsed Test Time: 1:30:00

Test Status: Test completed - Passed

Fault: None

| Parameter | Min | Rec | Max |
|-----------------|------|------|------|
| Pulldown Rate | 0.5 | 1.9 | 999 |
| Cycle Rise Time | 6.9 | 12 | 18.1 |
| Cycle Fall Time | 2.9 | 4 | 5.1 |
| Cycle High Temp | 2.2 | 3.4 | 4.8 |
| Cycle Low Temp | -2.1 | -0.8 | 1.3 |



SL.2.GSW-A240825538: Booth 5: Test # 215394: Test completed - Passed: Fault - None

