

RTS:51  
JK1302



<b>PRE-FOAM, BUILDING &amp; FOAMING CHECKLIST</b>				Cab BOM Part #	JK1302/X11146RC
				TOC Sheet #	#24923
<b>PGF500-2 2S BARREL R404A S/S #1</b>				Comments	Signature
<b>Foamed in Jig #</b> (Circle jig used)	<b>1</b>	<b>2</b>	<b>③</b>		
<b>Plug #</b>					
Check the sweat wire "out the bag" (if in the BOM), does not have any cuts or breaks by using a continuity and/or 500V insulation test to QPS 240-013				Reject any failures	N/A
Check the correct jig set-up					RAY
Check the inside of the jig walls and lid are free from any old build-up, protruding screws, rivets, tape or foam that could affect foaming.					RAY
<ul style="list-style-type: none"><li>Check all holes are taped over and sweat wire is secure.</li><li>Earth bonding/anti-static strap fitted to ALL models.</li></ul>				QPS 240-001 refers	RAY
Pierce cab back tape to allow air venting (if available)					RAY
Foam the Cabinet				Report any issues	RAY
<b>Check cabinet external for damage, foam leaks, scratches, crashing, dents, and voids. Correct any foaming issues for the next cabinet</b>				<b>Note any repairs</b>	RAY
Remove the tape from around the injection hole ASAP after foaming				Easier to remove when warm	RAY
Check castors spin freely and do not foul on plinths/cross members. Check panels for scratches, defects, or blemishes				Report any failures	RAY
Check foaming plug for any old foam build-up, protruding screws, rivets or damage that could affect foaming				Report any issues	
Check cabinet once foamed for damage, foam leaks, scratches, dents; correct any build issues for the next build				<b>Record any Paintshop repairs below – Report any damage</b>	X
Recheck sweat wire (if in the BOM), after building by using a continuity and/or 500V insulation test to QPS 240-013				Report any failures; repair to GEN 004	—
Attach this form to the cabinet and send to assembly if all OK				All OK	—
<b>Describe any Paintshop repairs carried out:</b>					



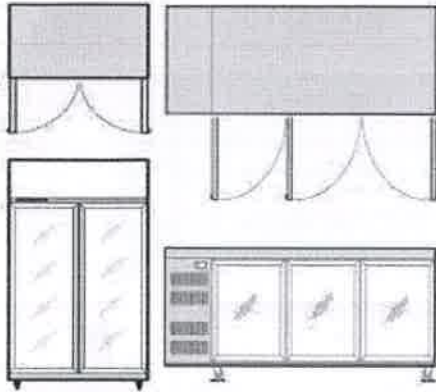
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## Cabinet Assembly Checklist

*NOTE: Using the diagrams below, identify location and circle any damaged area.*

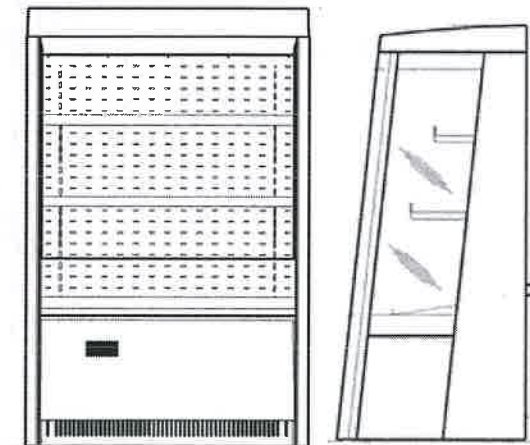
### VERTICAL & HORIZONTAL CABINETS



COMPONENTS	INITIALS or N/A
<input type="checkbox"/> Pillar secured – rivets & screws	
<input type="checkbox"/> Hinges – Top & Bottom	
<input type="checkbox"/> Lights	
DOORS	
<input type="checkbox"/> Door configuration	
<input type="checkbox"/> Door tensioned	
<input type="checkbox"/> Doors have not scratches/defects	
<input type="checkbox"/> Sliding doors glide easily and are square and seal.	
<input type="checkbox"/> Door sensors	

WIRING	INITIALS or N/A
<input type="checkbox"/> Cabinet top/bottom wiring is completed	
<input type="checkbox"/> Earth wires are installed	
CABINET	
<input type="checkbox"/> No internal damage	
<input type="checkbox"/> No external damage	

### OPEN DECKS



COMPONENTS	INITIALS or N/A
<input type="checkbox"/> Fit heater wire through black sleeve	
<input type="checkbox"/> Fit lighting wires	
<input type="checkbox"/> Honeycomb	
<input type="checkbox"/> Ducts – back and top	
<input type="checkbox"/> Place tyco plug to the heater wire	
<input type="checkbox"/> Shelves	
<input type="checkbox"/> Night-blind assy	
<input type="checkbox"/> PIR sensor	
<input type="checkbox"/> Clips on shelf brackets to run lighting wires	
CABINET	
<input type="checkbox"/> No internal damage	
<input type="checkbox"/> No external damage	

<b>COMMENTS</b>	<b>Comment if any issues/fixes are completed:</b>
<b>PAINTSHOP</b>	<b>Describe any Paintshop repairs carried out:</b>