

Freezer Doors – attach door traceability labels here

**EST Electrical Testing**

**ESTID: 12**  
NT15GYN

TME1500N-A-25605



TME1500N-A-A240925605

Cassette Serial Number:



H-U240618737

**UTHCNI-0010**

2 Serial # Label Here

	Checked OK Signature	Comments
Check Unit model on serial # label matches BOM and Unit transfer label match's BoM.		<b>QA</b>
Electrical Safety Test to GEN 017		<b>PASS</b>
<b>Passed Signature:</b>		<b>Date:</b> 5/9/24

**RTS Performance Testing**

**RTS:20**  
NT15GYN

TME1500N-AI\_NT15GYN\_25605



TME1500N-A\_NT15GYN\_A240925605

These functions operate (tick if OK)

Lights	Evap Fan	Cond fan	PIR Sensor	Door Switches
Sweat Wire Checks:	Pillar	Frame	Top Element	Solenoid valve
Test Bay No: 2	Operator: 2	Door Element	Failed:	Ambient Temp °C. 29.2


Carry out any model specific tests using correct QRT form

**RTS Comments:**

**Passed Signature:**

**Date:** 5/9/24


ch RTS 2



Top	Front
Left	Right

RTS (cm)

# Cabinet Inspection Sheet

FINAL ASSEMBLY CHECKLIST	<b>SKOPE</b> Industries Limited	
	Cab Types <b>SKT, SKB &amp; TME – N &amp; RL</b> <b>(ActiveCore)</b>	
	Checked OK	Comments
Ensure lights are off when standby/eco mode is activated	✓	
Ensure earth wire is attached to liner top for TME1500N as explained in the QPS	✓	
Motion sensor works properly	✓	
Centre pillar cover flush with cabinet	✓	
Shelf support strips are level to each other	✓	
No rivet stems protruding on support strips	✓	
Panels are clean and free from scratches or damage	✓	
Doors are torsioned, aligned & seal. Lock holes align	✓	
Door magnets fitted in correct location	✓	
Door handle pedestals are tight and facing correct way	✓	
Door handles are secured to rear duct or top shelf	✓	
Ensure correct unit fitted – ie cassette for 1500 has "B" branding and black condenser coil	✓	
Quantity of shelves and clips matches BOM	✓	
Sign/SRP/kickpanel fits neatly and sits square to door and aligned centrally around controller	✓	
Uplighting; if fitted is neat and tidy with wires passing through notches in cover, not caught	✓	
If fitted for tropical version, heated door traceability labels have been removed from top of door frame and attached to paperwork		
<b>All Above Checks Completed</b>		
<b>Final Inspection Comments:</b>		
<b>Final Quality Check Sign-off Signature:</b> 		<b>Date:</b> 6/9/24

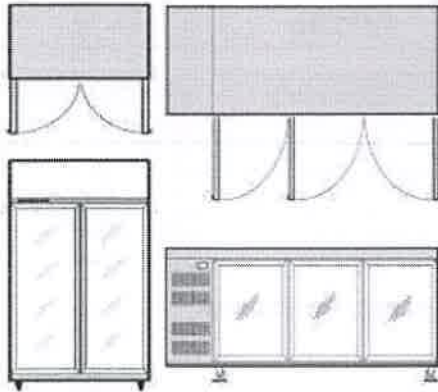


<b>PRE-FOAM, BUILDING &amp; FOAMING CHECKLIST</b>				Cab BOM Part #	NT15GYN/W0447	
				TOC Sheet #	#24937	
<b>TME1500N-A WHITE E/1 - SRP #2</b>				<b>Comments</b>	<b>Signature</b>	
<b>Foamed in Jig #</b> (Circle jig used)	<b>①</b>	<b>2</b>	<b>3</b>		Logo	
<b>Plug #</b> 2					Logo	
Check the sweat wire "out the bag" (if in the BOM), does not have any cuts or breaks by using a continuity and/or 500V insulation test to QPS 240-013				Reject any failures		
Check the correct jig set-up					Logo	
Check the inside of the jig walls and lid are free from any old build-up, protruding screws, rivets, tape or foam that could affect foaming.					Logo	
<ul style="list-style-type: none"> <li>• Check all holes are taped over and sweat wire is secure.</li> <li>• Earth bonding/anti-static strap fitted to ALL models.</li> </ul>				QPS 240-001 refers	Logo	
Pierce cab back tape to allow air venting (if available)					Logo	
Foam the Cabinet				Report any issues	Logo	
<b>Check cabinet external for damage, foam leaks, scratches, crashing, dents, and voids. Correct any foaming issues for the next cabinet</b>				<b>Note any repairs</b>	Logo	
Remove the tape from around the injection hole ASAP after foaming				Easier to remove when warm	Logo	
Check castors spin freely and do not foul on plinths/cross members. Check panels for scratches, defects, or blemishes				Report any failures	Logo	
Check foaming plug for any old foam build-up, protruding screws, rivets or damage that could affect foaming				Report any issues	Logo	
Check cabinet once foamed for damage, foam leaks, scratches, dents; correct any build issues for the next build				<b>Record any Paintshop repairs below – Report any damage</b>	Logo	
Recheck sweat wire (if in the BOM), after building by using a continuity and/or 500V insulation test to QPS 240-013				Report any failures; repair to GEN 004	Logo	
Attach this form to the cabinet and send to assembly if all OK				All OK	Logo	
<b>Describe any Paintshop repairs carried out:</b>						

## Cabinet Assembly Checklist

**NOTE:** Using the diagrams below, identify location and circle any damaged area.

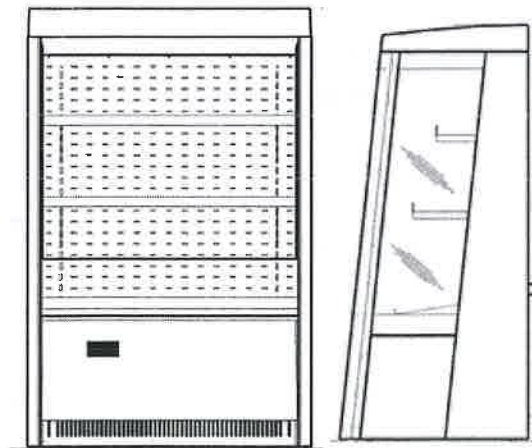
### VERTICAL & HORIZONTAL CABINETS



COMPONENTS	INITIALS or N/A
<input type="checkbox"/> Pillar secured – rivets & screws	Alber
<input type="checkbox"/> Hinges – Top & Bottom	
<input checked="" type="checkbox"/> Lights	Alber
DOORS	Alber
<input type="checkbox"/> Door configuration	Al
<input type="checkbox"/> Door tensioned	Al
<input type="checkbox"/> Doors have not scratches/defects	Al
<input type="checkbox"/> Sliding doors glide easily and are square and seal.	
<input checked="" type="checkbox"/> Door sensors	DANE

WIRING	INITIALS or N/A
<input checked="" type="checkbox"/> Cabinet top/bottom wiring is completed	DANE
<input checked="" type="checkbox"/> Earth wires are installed	DANE
CABINET	
<input checked="" type="checkbox"/> No internal damage	Quob
<input checked="" type="checkbox"/> No external damage	Quob

### OPEN DECKS



COMPONENTS	INITIALS or N/A
<input type="checkbox"/> Fit heater wire through black sleeve	
<input type="checkbox"/> Fit lighting wires	
<input type="checkbox"/> Honeycomb	
<input type="checkbox"/> Ducts – back and top	
<input type="checkbox"/> Place tyco plug to the heater wire	
<input type="checkbox"/> Shelves	
<input type="checkbox"/> Night-blind assy	
<input type="checkbox"/> PIR sensor	
<input type="checkbox"/> Clips on shelf brackets to run lighting wires	
CABINET	
<input type="checkbox"/> No internal damage	
<input type="checkbox"/> No external damage	

#### COMMENTS

Comment if any issues/fixes are completed:

#### PAINTSHOP

Describe any Paintshop repairs carried out:



Booth 2  
Test # 215455  
UTR: TME1500N-A-A240925605

Operator: 2  
Ambient Temperature: 24.2

Test Start Time: 05/Sep/2024 09:22:39  
Elapsed Test Time: 1:44:00  
Test Status: Test completed - Passed  
Fault: None

Parameter	Min	Rec	Max
Pulldown Rate	0.3	0.7	999
Cycle Rise Time	4	5	25.1
Cycle Fall Time	2	4	10.1
Cycle High Temp	2.5	3.3	5.1
Cycle Low Temp	0.2	2.5	3.6





TIME1500N-A-A240925605: Booth 2 : Test # 215455 : Test completed - Passed : Fault - None

