

Freezer Doors – attach door traceability labels here

**EST Electrical Testing**

**ESTID: 7**  
MB60GYN

SKB600N-A-25715



SKB600N-A-A240925715

Cassette Serial Number:



H-U240619471

! Serial # Label Here

**UBHCNI-0008**

	Checked OK Signature	Comments
Check Unit model on serial # label matches BOM and Unit transfer label match's BoM.		<b>QA</b>
Electrical Safety Test to GEN 017		<b>PASS</b>
<b>Passed Signature:</b>		<b>Date:</b> 11/9/24

**RTS Performance Testing**

**RTS:52**  
MB60GYN

SKB600N-AI\_MB60GYN\_25715



SKB600N-A\_MB60GYN\_A240925715

These functions operate (tick if OK)

Lights	Evap Fan	Cond fan	PIR Sensor	Door Switches
Sweat Wire Checks:	Pillar	Frame	Top Element	Solenoid valve
Test Bay No: 4	Operator: 2	Door Element	Failed:	Ambient Temp °C 23.5

Carry out any model specific tests using correct QRT form

**RTS Comments:**



**Passed Signature:**

**Date:**

11/9/24

1000

# Cabinet Inspection Sheet

FINAL ASSEMBLY CHECKLIST		
	Cab Types <b>SKT, SKB &amp; TME – N &amp; RL</b> <b>(ActiveCore)</b>	
	Checked OK	Comments
Ensure lights are off when standby/eco mode is activated		
Ensure earth wire is attached to liner top for TME1500N as explained in the QPS		
Motion sensor works properly	/	
Centre pillar cover flush with cabinet		
Shelf support strips are level to each other	/	
No rivet stems protruding on support strips	/	
Panels are clean and free from scratches or damage	/	
Doors are torsioned, aligned & seal. Lock holes align	/	
Door magnets fitted in correct location	/	
Door handle pedestals are tight and facing correct way	/	
Door handles are secured to rear duct or top shelf	/	
Ensure correct unit fitted – ie cassette for 1500 has "B" branding and black condenser coil		
Quantity of shelves and clips matches BOM	/	
Sign/SRP/kickpanel fits neatly and sits square to door and aligned centrally around controller	/	
Uplighting; if fitted is neat and tidy with wires passing through notches in cover, not caught	/	
If fitted for tropical version, heated door traceability labels have been removed from top of door frame and attached to paperwork		
<b>All Above Checks Completed</b>		
<b>Final Inspection Comments:</b>		
<b>Final Quality Check Sign-off Signature:</b> 		<b>Date:</b> 12/9/24

10-10-1941

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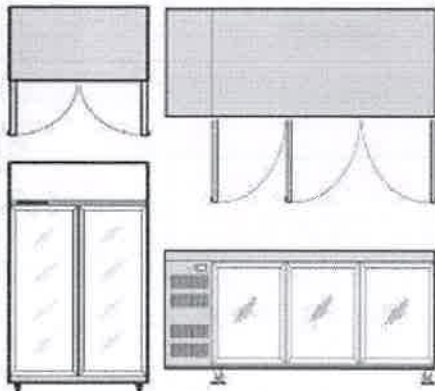
<b>PRE-FOAM, BUILDING &amp; FOAMING CHECKLIST</b>				Cab BOM Part #	MB60GYN/W0491	
				TOC Sheet #	#24977	
<b>SKB600N-A RH DR NO SIGN BLACK #2</b>				<b>Comments</b>	<b>Signature</b>	
<b>Foamed in Jig #</b> (Circle jig used)	<u>1</u>	2	3			
<b>Plug #</b>						
Check the sweat wire "out the bag" (if in the BOM), does not have any cuts or breaks by using a continuity and/or 500V insulation test to QPS 240-013				Reject any failures		
Check the correct jig set-up						
Check the inside of the jig walls and lid are free from any old build-up, protruding screws, rivets, tape or foam that could affect foaming.						
<ul style="list-style-type: none"> <li>• Check all holes are taped over and sweat wire is secure.</li> <li>• Earth bonding/anti-static strap fitted to ALL models.</li> </ul>				QPS 240-001 refers		
Pierce cab back tape to allow air venting (if available)						
Foam the Cabinet				Report any issues		
<b>Check cabinet external for damage, foam leaks, scratches, crashing, dents, and voids. Correct any foaming issues for the next cabinet</b>				<b>Note any repairs</b>		
Remove the tape from around the injection hole ASAP after foaming				Easier to remove when warm		
Check castors spin freely and do not foul on plinths/cross members. Check panels for scratches, defects, or blemishes				Report any failures		
Check foaming plug for any old foam build-up, protruding screws, rivets or damage that could affect foaming				Report any issues		
Check cabinet once foamed for damage, foam leaks, scratches, dents; correct any build issues for the next build				<b>Record any Paintshop repairs below – Report any damage</b>		
Recheck sweat wire (if in the BOM), after building by using a continuity and/or 500V insulation test to QPS 240-013				Report any failures; repair to GEN 004		
Attach this form to the cabinet and send to assembly if all OK				All OK		
<b>Describe any Paintshop repairs carried out:</b> Scratch on Cabside						



## Cabinet Assembly Checklist

**NOTE:** Using the diagrams below, identify location and circle any damaged area.

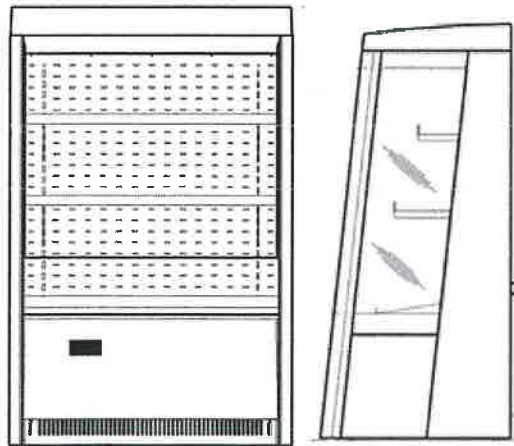
### VERTICAL & HORIZONTAL CABINETS



COMPONENTS	INITIALS or N/A
<input checked="" type="checkbox"/> Pillar secured – rivets & screws	
<input checked="" type="checkbox"/> Hinges – Top & Bottom	
<input checked="" type="checkbox"/> Lights	
<b>DOORS</b>	
<input checked="" type="checkbox"/> Door configuration	
<input checked="" type="checkbox"/> Door tensioned	
<input checked="" type="checkbox"/> Doors have not scratches/defects	
<input type="checkbox"/> Sliding doors glide easily and are square and seal.	
<input checked="" type="checkbox"/> Door sensors	

WIRING	INITIALS or N/A
<input checked="" type="checkbox"/> Cabinet top/bottom wiring is completed	
<input checked="" type="checkbox"/> Earth wires are installed	
<b>CABINET</b>	
<input checked="" type="checkbox"/> No internal damage	
<input checked="" type="checkbox"/> No external damage	

### OPEN DECKS



COMPONENTS	INITIALS or N/A
<input type="checkbox"/> Fit heater wire through black sleeve	
<input type="checkbox"/> Fit lighting wires	
<input type="checkbox"/> Honeycomb	
<input type="checkbox"/> Ducts – back and top	
<input type="checkbox"/> Place tyco plug to the heater wire	
<input type="checkbox"/> Shelves	
<input type="checkbox"/> Night-blind assy	
<input type="checkbox"/> PIR sensor	
<input type="checkbox"/> Clips on shelf brackets to run lighting wires	
<b>CABINET</b>	
<input type="checkbox"/> No internal damage	
<input type="checkbox"/> No external damage	

<b>COMMENTS</b>	<b>Comment if any issues/fixes are completed:</b>
<b>PAINTSHOP</b>	<b>Describe any Paintshop repairs carried out:</b>

Wed 11/Sep/2024 12:48:38

Booth 4

Test # 215603

UT: SKB600N-A-A240925715

Operator: 2

Ambient Temperature: 23.5

Test Start Time: 11/Sep/2024 11:26:15

Elapsed Test Time: 1:21:00

Test Status: Test completed - Passed

Fault: None

Parameter	Min	Rec	Max
Pulldown Rate	0.1	2.1	999
Cycle Rise Time	4.9	19	20
Cycle Fall Time	1.9	5	10.1
Cycle High Temp	0.9	4.1	6.1
Cycle Low Temp	-1.6	0.1	1.1





SKB600N-A-A240925715: Booth 4 : Test # 215603 : Test completed - Passed : Fault - None

