RTS:51 JK1302

PRE-FOAM, BUILDING & FOAMING CHECKLIST

| Cab BOM Part # | JK1302/X11146RC | |
|-------------------|-----------------|--|
| TOC Sheet | #24923 | |

| | | | # | 4 4 | | | |
|---|----------------|------------------|----------------------------|---|-----------|--|--|
| PGF500-2 2S B | ARREL R4 | 04AS/S | #1 | Comments | Signature | | |
| Foamed in Jig # (Circle jig used) | 1 | 2 | 3 | < | Suz | | |
| Plug # | | | | | | | |
| Check the sweat wire "on have any cuts or breaks insulation test to QPS 2 | s by using a c | | | Reject any failures | NIA | | |
| Check the correct jig se | t-up | | | | NA | | |
| Check the inside of the build-up, protruding scr affect foaming. | | | | | RAY | | |
| Check all holes are taped over and sweat wire is secure. Earth bonding/anti-static strap fitted to ALL models. | | | QPS 240-001 refers | RAY | | | |
| Pierce cab back tape to | allow air ven | ting (if availab | le) | | RAY | | |
| Foam the Cabinet | | | | Report any issues | RAY. | | |
| Check cabinet extern scratches, crashing, foaming issues for th | dents, and v | oids. Correct | • | Note any repairs | RAY | | |
| Remove the tape from around the injection hole ASAP after foaming | | | Easier to remove when warm | DM | | | |
| Check castors spin freely and do not foul on plinths/cross members. Check panels for scratches, defects, or blemishes | | • | Report any failures | RAY | | | |
| Check foaming plug for screws, rivets or damag | | | ruding | Report any issues | An . | | |
| Check cabinet once foar dents; correct any build | | | s, scratches, | Record any Paintshop repairs below — Report any damage | X | | |
| Recheck sweat wire (if i using a continuity and/o | | | | Report any failures; repair to GEN 004 | | | |
| Attach this form to the | cabinet and s | end to assemb | ly if all OK | All OK | 5 | | |

Describe any Paintshop repairs carried out:



PG500HF-25552

OF :GITO: 10

3/9/24



| COMPONENTS INITIALS or N/A Piliar secured – rivets & screws Hinges – Top & Bottom Cabinet top/bottom wiring is completed Earth wires are installed CABINET No internal damage No external damage Pilia cate wire | TE: Using the diagrams below, identify k VER | TICAL & HORIZON | | S | | |
|--|--|-----------------------|-------------------|----------|---------------|----------------|
| ## WIRING INITIALS or N/ | | COMPONENTS | INITIALS or N/A | | | |
| Lights | | | | | | |
| DORS Door configuration Door tensioned Door stank wiring is completed California stank wiring installed California stank wiring is completed California stank wires are installed California stank wires No external damage No ex | | Hinges – Top & Bottom | | | | |
| Door configuration Door tensioned Doors have not scratches/defects Sliding doors glide easily and are square and seal. Door sensors OPEN DECKS COMPONENTS Fit heater wire through black sleeve Fit lighting wires Honeycomb Ducts - back and top Ducts - back and top Place tyco plug to the heater wire Shelves Night-blind assy PIR sensor CIps on shelf brackets to run lighting wires CABINET No internal damage No external damage No external damage No external damage No external damage | | Lights | | | | INITIALS or N/ |
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| OMMENIS | | sues/fixes are com | oleted: | | | |
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