

Freezer Doors – attach door traceability labels here

**EST Electrical Testing**

**ESTID: 10**  
JH7302

PG250Prep-2-2-25659



PG250Prep-2-2-A240925659

Unit Serial Number:



UE60FED-U240913231

#2 Serial # Label Here

	Checked OR Signature	Comments
Check Unit model on serial # label matches BOM and Unit transfer label match's BoM.		QA
Electrical Safety Test to GEN 017		PASS
Passed Signature:		Date: 9/9/24

**RTS Performance Testing**

**RTS:10**  
JH7302

PG250Prep-2-21\_JH7302\_25659



PG250Prep-2-2-JH7302\_A240925659

These functions operate (tick if OK)

Lights	Evap Fan	Cond fan	PIR Sensor	Door Switches
Sweat Wire Checks:	Pillar	Frame	Top Element	Solenoid valve
Test Bay No: 13	Operator: 2	Door Element	Failed:	Ambient Temp °C 24.5

Carry out any model specific tests using correct QRT form

**RTS Comments:**

Passed Signature:


Date:

10/9/24



# Cabinet Inspection Sheet

<b>FINAL ASSEMBLY CHECKLIST</b>	<b>SKOPE®</b> Industries Limited	
	Cab Types <b>PG &amp; PGF Hori</b>	
	Checked OK	Comments
Centre pillar cover flush with cabinet	✓	
Shelf support strips are level to each other	✓	
Panels are clean and free from scratches or damage	✓	
Doors are torsioned, aligned & seal. Lock holes align	✓	
Drawers glide easily, close, align well and seal	✓	
Benchtop (if fitted) firmly secured	✓	
No sharp edges on pizza or prep cabinets	✓	
Ensure correct unit fitted	✓	
Quantity of shelves and clips matches BOM	✓	
Ensure castors and shelf runners are secured to shelf	✓	
Unit cover closes properly and controller is central in unit cover aperture	✓	
Control panel fits neatly and is square to doors	✓	

<b>All Above Checks Completed</b>		
<b>Final Inspection Comments:</b>		
<b>Final Quality Check Sign-off Signature:</b>  	<b>Date:</b>  10/9/24	



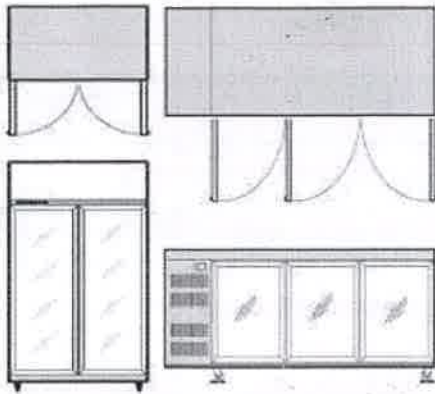
<b>PRE-FOAM, BUILDING &amp; FOAMING CHECKLIST</b>				Cab BOM Part #	JH7302/X10192
				TOC Sheet #	#24955
PG250-2 4D S/S PREP CAST/6 #1				Comments	Signature
Foamed in Jig # (Circle jig used)	1	2	3		T.S
Plug # 1					
Check the sweat wire "out the bag" (if in the BOM), does not have any cuts or breaks by using a continuity and/or 500V insulation test to QPS 240-013				Reject any failures	N/A
Check the correct jig set-up					RAY
Check the inside of the jig walls and lid are free from any old build-up, protruding screws, rivets, tape or foam that could affect foaming.					RAY
<ul style="list-style-type: none"> <li>Check all holes are taped over and sweat wire is secure.</li> <li>Earth bonding/anti-static strap fitted to ALL models.</li> </ul>				QPS 240-001 refers	RAY
Pierce cab back tape to allow air venting (if available)					RAY
Foam the Cabinet				Report any issues	RAY
<b>Check cabinet external for damage, foam leaks, scratches, crashing, dents, and voids. Correct any foaming issues for the next cabinet</b>				<b>Note any repairs</b>	RAY
Remove the tape from around the injection hole ASAP after foaming				Easier to remove when warm	RAY
Check castors spin freely and do not foul on plinths/cross members. Check panels for scratches, defects, or blemishes				Report any failures	RAY
Check foaming plug for any old foam build-up, protruding screws, rivets or damage that could affect foaming				Report any issues	T.S
Check cabinet once foamed for damage, foam leaks, scratches, dents; correct any build issues for the next build				<b>Record any Paintshop repairs below – Report any damage</b>	T.S
Recheck sweat wire (if in the BOM), after building by using a continuity and/or 500V insulation test to QPS 240-013				Report any failures; repair to GEN 004	T.S
Attach this form to the cabinet and send to assembly if all OK				All OK	T.S
<b>Describe any Paintshop repairs carried out:</b>					



## Cabinet Assembly Checklist

**NOTE:** Using the diagrams below, identify location and circle any damaged area.

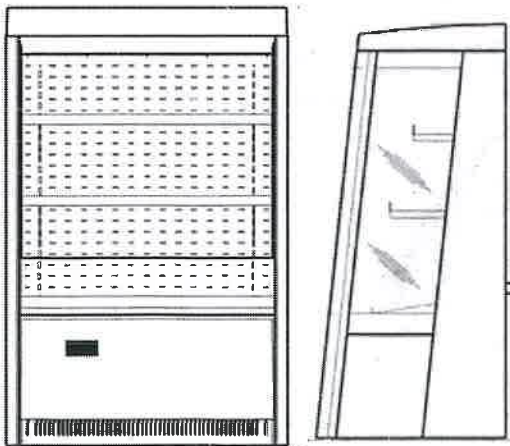
### VERTICAL & HORIZONTAL CABINETS



COMPONENTS	INITIALS or N/A
<input checked="" type="checkbox"/> Pillar secured – rivets & screws	TG JKN
<input checked="" type="checkbox"/> Hinges – Top & Bottom	JNw
<input type="checkbox"/> Lights	
DOORS	
<input checked="" type="checkbox"/> Door configuration	TG
<input checked="" type="checkbox"/> Door tensioned	JB
<input checked="" type="checkbox"/> Doors have not scratches/defects	
<input type="checkbox"/> Sliding doors glide easily and are square and seal.	
<input checked="" type="checkbox"/> Door sensors	

WIRING	INITIALS or N/A
<input checked="" type="checkbox"/> Cabinet top/bottom wiring is completed	daute
<input checked="" type="checkbox"/> Earth wires are installed	daute
CABINET	
<input checked="" type="checkbox"/> No internal damage	noige
<input checked="" type="checkbox"/> No external damage	gus 12

### OPEN DECKS



COMPONENTS	INITIALS or N/A
<input type="checkbox"/> Fit heater wire through black sleeve	
<input type="checkbox"/> Fit lighting wires	
<input type="checkbox"/> Honeycomb	
<input type="checkbox"/> Ducts – back and top	
<input type="checkbox"/> Place tyco plug to the heater wire	
<input type="checkbox"/> Shelves	
<input type="checkbox"/> Night-blind assy	
<input type="checkbox"/> PIR sensor	
<input type="checkbox"/> Clips on shelf brackets to run lighting wires	
CABINET	
<input type="checkbox"/> No internal damage	
<input type="checkbox"/> No external damage	

COMMENTS	Comment if any issues/fixes are completed:
PAINTSHOP	Describe any Paintshop repairs carried out:

Tue 10/Sep/2024 07:21:06

Booth 13

Test # 215548

UUT: PG250PREP-2-2-A240925659

Operator: 2

Ambient Temperature: 24.5

Test Start Time: 09/Sep/2024 15:17:06

Elapsed Test Time: 1:51:00

Test Status: Test completed - Passed

Fault: None

Parameter	Min	Rec	Max
Pulldown Rate	0.1	1.1	999
Cycle Rise Time	5.9	10	18
Cycle Fall Time	3.9	6	8.1
Cycle High Temp	1.1	2.7	5.4
Cycle Low Temp	-5.1	-2.5	1.1





PG250PREP-2-2-A240925659: Booth 13 : Test # 215548 : Test completed - Passed : Fault - None

