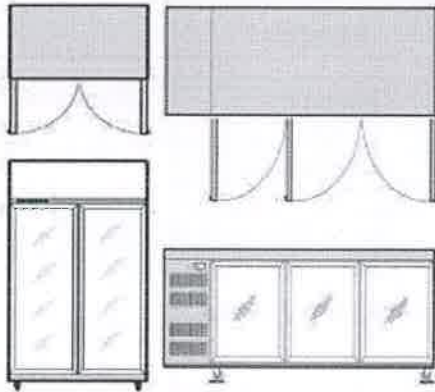


PRE-FOAM, BUILDING & FOAMING CHECKLIST				Cab BOM Part #	SL004/001L-49	
				TOC Sheet #	#24982	
SL.4.GSW LH CAB ASSY BK #1				Comments	Signature	
Foamed in Jig # <small>(Circle jig used)</small>	1	2	3		manu	
Plug #1						
Check the sweat wire "out the bag" (if in the BOM), does not have any cuts or breaks by using a continuity and/or 500V insulation test to QPS 240-013				Reject any failures	NIA	
Check the correct jig set-up					RAY	
Check the inside of the jig walls and lid are free from any old build-up, protruding screws, rivets, tape or foam that could affect foaming.					RAY	
<ul style="list-style-type: none"> • Check all holes are taped over and sweat wire is secure. • Earth bonding/anti-static strap fitted to ALL models. 				QPS 240-001 refers	RAY	
Pierce cab back tape to allow air venting (if available)					RAY	
Foam the Cabinet				Report any issues	RAY	
Check cabinet external for damage, foam leaks, scratches, crashing, dents, and voids. Correct any foaming issues for the next cabinet				Note any repairs	RAY	
Remove the tape from around the injection hole ASAP after foaming				Easier to remove when warm	RAY	
Check castors spin freely and do not foul on plinths/cross members. Check panels for scratches, defects, or blemishes				Report any failures	RAY	
Check foaming plug for any old foam build-up, protruding screws, rivets or damage that could affect foaming				Report any issues	manu	
Check cabinet once foamed for damage, foam leaks, scratches, dents; correct any build issues for the next build				Record any Paintshop repairs below – Report any damage	manu	
Recheck sweat wire (if in the BOM), after building by using a continuity and/or 500V insulation test to QPS 240-013				Report any failures; repair to GEN 004	manu	
Attach this form to the cabinet and send to assembly if all OK				All OK	manu	
Describe any Paintshop repairs carried out:						

Cabinet Assembly Checklist

NOTE: Using the diagrams below, identify location and circle any damaged area.

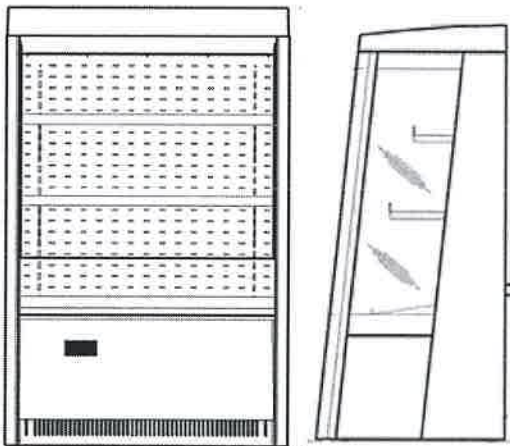
VERTICAL & HORIZONTAL CABINETS



COMPONENTS	INITIALS or N/A
<input type="checkbox"/> Pillar secured – rivets & screws	
<input type="checkbox"/> Hinges – Top & Bottom	
<input type="checkbox"/> Lights	
DOORS	
<input type="checkbox"/> Door configuration	
<input type="checkbox"/> Door tensioned	
<input type="checkbox"/> Doors have not scratches/defects	
<input type="checkbox"/> Sliding doors glide easily and are square and seal.	
<input type="checkbox"/> Door sensors	

WIRING	INITIALS or N/A
<input type="checkbox"/> Cabinet top/bottom wiring is completed	
<input type="checkbox"/> Earth wires are installed	
CABINET	
<input type="checkbox"/> No internal damage	
<input type="checkbox"/> No external damage	

OPEN DECKS



COMPONENTS	INITIALS or N/A
<input type="checkbox"/> Fit heater wire through black sleeve	
<input type="checkbox"/> Fit lighting wires	
<input type="checkbox"/> Honeycomb	
<input type="checkbox"/> Ducts – back and top	
<input type="checkbox"/> Place tyco plug to the heater wire	
<input type="checkbox"/> Shelves	
<input type="checkbox"/> Night-blind assy	
<input type="checkbox"/> PIR sensor	
<input type="checkbox"/> Clips on shelf brackets to run lighting wires	
CABINET	
<input type="checkbox"/> No internal damage	
<input type="checkbox"/> No external damage	

COMMENTS

Comment if any issues/fixes are completed:

PAINTSHOP

Describe any Paintshop repairs carried out: