

Freezer Doors – attach door traceability labels here

EST Electrical Testing

ESTID: 11
MT13SZN

SKT1300NS-A-25891



SKT1300NS-A-A240925891

Cassette Serial Number:



H-U240415177

UTHCNI-0010

#2 Serial # Label Here

	Checked OK Signature	Comments
Check Unit model on serial # label matches BOM and Unit transfer label match's BoM.		QA
Electrical Safety Test to GEN 017		PASS
Passed Signature:		Date: 20/9/24

RTS Performance Testing

RTS:20
MT13SZN

SKT1300NS-AI_MT13SZN_25891



SKT1300NS-A-MT13SZN_A240925891

These functions operate (tick if OK)

Lights	Evap Fan	Cond fan	PIR Sensor	Door Switches
Sweat Wire Checks:	Pillar	Frame	Top Element	Solenoid valve
Test Bay No: 9	Operator: 2	Door Element	Failed:	Ambient Temp °C 29.4




Carry out any model specific tests using correct QRT form

RTS Comments:

Passed Signature:

Date: 23/9/24

Cabinet Inspection Sheet

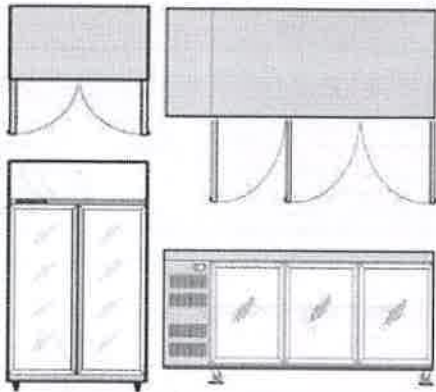
FINAL ASSEMBLY CHECKLIST		
	Cab Types SKT, SKB & TME – N & RL (ActiveCore)	
	Checked OK	Comments
Ensure lights are off when standby/eco mode is activated		
Ensure earth wire is attached to liner top for TME1500N as explained in the QPS		
Motion sensor works properly	/	
Centre pillar cover flush with cabinet	/	
Shelf support strips are level to each other	/	
No rivet stems protruding on support strips	/	
Panels are clean and free from scratches or damage	/	
Doors are torsioned, aligned & seal. Lock holes align	/	
Door magnets fitted in correct location	/	
Door handle pedestals are tight and facing correct way	N/A	
Door handles are secured to rear duct or top shelf	N/A	
Ensure correct unit fitted – ie cassette for 1500 has "B" branding and black condenser coil	/	
Quantity of shelves and clips matches BOM	/	
Sign/SRP/kickpanel fits neatly and sits square to door and aligned centrally around controller	/	
Uplighting; if fitted is neat and tidy with wires passing through notches in cover, not caught	/	
If fitted for tropical version, heated door traceability labels have been removed from top of door frame and attached to paperwork		
All Above Checks Completed		
Final Inspection Comments:		
Final Quality Check Sign-off Signature:	Date:	
	23/9/24	

PRE-FOAM, BUILDING & FOAMING CHECKLIST				Cab BOM Part #	MT13SZN/W1043
				TOC Sheet #	#25034
SKT1300NS-A SRP BLACK INT/EXT #1				Comments	Signature
Foamed in Jig # (Circle jig used)	1	②	3		ED
Plug # 2					
Check the sweat wire "out the bag" (if in the BOM), does not have any cuts or breaks by using a continuity and/or 500V insulation test to QPS 240-013				Reject any failures	ED
Check the correct jig set-up					
Check the inside of the jig walls and lid are free from any old build-up, protruding screws, rivets, tape or foam that could affect foaming.					
<ul style="list-style-type: none"> Check all holes are taped over and sweat wire is secure. Earth bonding/anti-static strap fitted to ALL models. 				QPS 240-001 refers	
Pierce cab back tape to allow air venting (if available)					
Foam the Cabinet				Report any issues	
Check cabinet external for damage, foam leaks, scratches, crashing, dents, and voids. Correct any foaming issues for the next cabinet				Note any repairs	
Remove the tape from around the injection hole ASAP after foaming				Easier to remove when warm	
Check castors spin freely and do not foul on plinths/cross members. Check panels for scratches, defects, or blemishes				Report any failures	
Check foaming plug for any old foam build-up, protruding screws, rivets or damage that could affect foaming				Report any issues	ED
Check cabinet once foamed for damage, foam leaks, scratches, dents; correct any build issues for the next build				Record any Paintshop repairs below – Report any damage	ED
Recheck sweat wire (if in the BOM), after building by using a continuity and/or 500V insulation test to QPS 240-013				Report any failures; repair to GEN 004	ED
Attach this form to the cabinet and send to assembly if all OK				All OK	/
Describe any Paintshop repairs carried out:					

Cabinet Assembly Checklist

NOTE: Using the diagrams below, identify location and circle any damaged area.

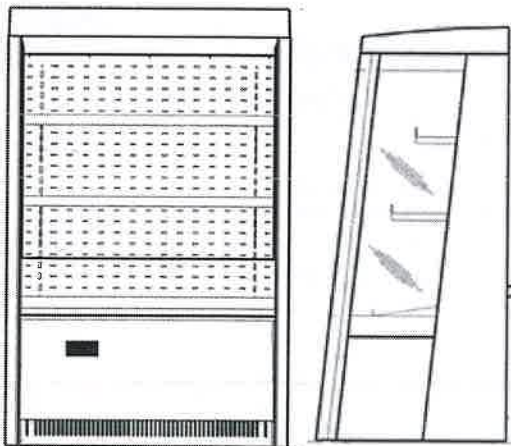
VERTICAL & HORIZONTAL CABINETS



COMPONENTS	INITIALS or N/A
<input checked="" type="checkbox"/> Pillar secured – rivets & screws	Albert
<input checked="" type="checkbox"/> Hinges – Top & Bottom	Ali
<input checked="" type="checkbox"/> Lights	Ali
DOORS	
<input checked="" type="checkbox"/> Door configuration	Ali
<input checked="" type="checkbox"/> Door tensioned	Ali
<input checked="" type="checkbox"/> Doors have not scratches/defects	Ali
<input type="checkbox"/> Sliding doors glide easily and are square and seal.	
<input checked="" type="checkbox"/> Door sensors	DAMF

WIRING	INITIALS or N/A
<input checked="" type="checkbox"/> Cabinet top/bottom wiring is completed	DAMF
<input checked="" type="checkbox"/> Earth wires are installed	DAMF
CABINET	
<input checked="" type="checkbox"/> No internal damage	Prosky
<input checked="" type="checkbox"/> No external damage	Prosky

OPEN DECKS



COMPONENTS	INITIALS or N/A
<input type="checkbox"/> Fit heater wire through black sleeve	
<input type="checkbox"/> Fit lighting wires	
<input type="checkbox"/> Honeycomb	
<input type="checkbox"/> Ducts – back and top	
<input type="checkbox"/> Place tyco plug to the heater wire	
<input type="checkbox"/> Shelves	
<input type="checkbox"/> Night-blind assy	
<input type="checkbox"/> PIR sensor	
<input type="checkbox"/> Clips on shelf brackets to run lighting wires	
CABINET	
<input type="checkbox"/> No internal damage	
<input type="checkbox"/> No external damage	

COMMENTS

Comment if any issues/fixes are completed:

PAINTSHOP

Describe any Paintshop repairs carried out:

Booth 4

Test # 215805

UUT: SKT1300NS-A-A240925891

Operator: 2

Ambient Temperature: 24.4

Test Start Time: 20/Sep/2024 14:23:48

Elapsed Test Time: 1:36:00

Test Status: Test completed - Passed

Fault: None

Parameter	Min	Rec	Max
Pulldown Rate	0.3	0.9	999
Cycle Rise Time	4	14	25.1
Cycle Fall Time	2	5	10.1
Cycle High Temp	2.5	3.9	5.1
Cycle Low Temp	0.2	2.2	3.6

SKT1300NS-A-A240925891: Booth 4 : Test # 215805 : Test completed - Passed : Fault - None

