

VFX Doors – attach door traceability labels here

EST Electrical Testing

Refrigeration Test System

Cabinet Model and Serial No:

RTS: 25
ESTID: 64



OD1100N-A221215394

Cassette Serial Number:



Q-U220912197

UBQENI-0052

#2 Serial # Label Here

	Checked OK Signature	Comments
Check Unit model on serial # label matches BOM and Unit transfer label match's BoM.		QA PASS
Electrical Safety Test to GEN 017		
Passed Signature:	Date: 12/1/23	

RTS Performance Testing

Transfer
OD1100N
O11CLN



A221215394

A221215394
Qty: 4

These functions operate (tick if OK)

Lights	Evap Fan	Cond fan	Controller ECO Mode	Door Switches
Sweat Wire Checks:	Pillar	Frame	Top Element	Solenoid valve
Test Bay No: 9	Operator: 2		Failed:	Ambient Temp °C 21.8

Carry out any model specific tests using correct QRT form

RTS Comments:

Passed Signature:

Date: 13/1/23

THEORY OF THE EARTH


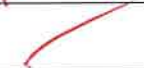



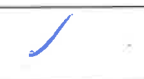

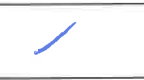






The theory of the earth is a branch of geology which deals with the origin and development of the earth and its various parts. It is a science which seeks to explain the processes which have shaped the earth and its features. The theory of the earth is based on the study of the earth's history and its various parts. It is a science which seeks to explain the processes which have shaped the earth and its features. The theory of the earth is based on the study of the earth's history and its various parts. It is a science which seeks to explain the processes which have shaped the earth and its features.

AD
2511

PRE-FOAM, BUILDING & FOAMING CHECKLIST				Cab BOM Part #	011CLN/X10544
				TOC Sheet #	
OD1100N LOW SIGN BLK/BLK #5				Comments	Signature
Foamed in Jig # (circle)	1	2	3		Mana
Plug #					
Check foaming plug for any old foam build-up, protruding screws, rivets or damage that could affect foaming				Report any issues	
Check the sweat wire "out the bag" (if in the BOM), does not have any cuts or breaks by using a continuity and/or 500V insulation test to QPS 240-013				Reject any failures	
Check all holes are taped over and sweat wire is secure					
Check panels for scratches, defects, or blemishes				Do not build if damaged – Report any damage	
Earth bonding/anti-static strap fitted to ALL models				QPS 240-001 refers	
Pierce cab back tape to allow air venting (if available)					
Foam the Cabinet				Report any issues	
Check castors spin freely and do not rattle in joints/cross members				Report any failures	
Remove the tape from around the injection hole ASAP after foaming				Easier to remove when warm	
Check cabinet internals and external for damage, foam leaks, scratches, dents; correct any build issues for the next build				Record any Paintshop repairs below – Report any damage	
Recheck sweat wire (if in the BOM), after building by using a continuity and/or 500V insulation test to QPS 240-013				Report any Failures; repair to GEN 004	
Attach this form to the cabinet and send to assembly if all OK				All OK	
Describe any Paintshop repairs carried out:					

Cabinet Assembly Checklist		Signature
	Comments	
Light channel screwed in.		<i>Garrett Levin</i>
Pillars are flush and secure.		
Hinges are secured properly.		
Check door configuration.		
Doors tensioned.		
Door has no scratches or defects.	Report any damage	
Sliding doors glide easily and are square and seal.		
Wiring completed to wiring diagrams.		
Check Unit model on serial # label matches BOM and Unit transfer label match's BOM.		
Check cabinet internal and external for damage, scratches, dents.	Report any issues to the Process Leader	
For VFX cabinets – use the jig to fit the rear duct.		
Recheck the sweat wire (if in the BoM), when you receive the cabinet by using a continuity and/or 500V insulation test to QPS 240-013	Report any failure; repair to GEN 004	
Describe any Paintshop repairs carried out:		

Cabinet Inspection Sheet

FINAL ASSEMBLY CHECKLIST	SKOPE® Industries Limited	
	Cab Type OD1100 & OD1100N	
	Checked OK	Comments
Ensuring lights switch on/off with toggle or blind switch		
Compressor is not icing up or covered in condensation		
Check the motion sensor is working correctly. For the OD1100N put your hand on the LH side top – inside the cabinet.		
Shelf support strips correctly orientated and no rivet stems protruding		
Shelves are burr free		
Speed-feed matting and ticket strips as per BOM requirements		
Power cord clipped onto the cabinet top		
Any customer stickers/decals/headers/mirrors fitted as per BOM & QPS		
Kickpanel is secure and sits square so the controller is visible		
Kickpanel trims are fitted and trimmed neatly		
Light tubes are fitted in correct orientation – refer to label – printing on tube to be on the left		
Cabinet is clean, has no scratches or dents		
Ensure correct sign fitted		
Inseal behind aluminium verticals is not poking out		

All Above Checks Completed			
Final Inspection Comments:			
Final Quality Check Sign-off Signature: 		Date: 13 / 1 / 23	

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11/11/11

Fri 13/Jan/2023 07:15:40

Booth 10

Test # 203073

UUT: OD1100N-A221215394

Operator: 2

Ambient Temperature: 24.8

Test Start Time: 12/Jan/2023 14:52:09

Elapsed Test Time: 1:29:00

Test Status: Test completed - Passed

Fault: None

Parameter	Min	Rec	Max	
Pulldown Rate	0.5	1.7	999	
Cycle Rise Time	11	16	20	
Cycle Fall Time	9.5	11	13	
Cycle High Temp	2.1	8.699999999999999		11.2
Cycle Low Temp	-6.8	0.2	5.2	

10/10/10

OD1100N-A221215394: Booth 10 : Test # 203073 : Test completed - Passed : Fault - None

