

Totally Integrated Automation Portal

HMI tags

Default tag table [186]

Distributing.PLC_1__Distributing_LED_reset

General					
Name	Distributing.PLC_1__Distributing_LED_reset	Display name		Connection	HMI_Connection_1
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1__Distributing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

LED_reset

Testing.PLC_2__Testing_LED_reset

General					
Name	Testing.PLC_2__Testing_LED_reset	Display name		Connection	HMI_Connection_2
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_2__Testing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

LED_reset

Separating.PLC_3__Separating_Luz_Reset

General					
Name	Separating.PLC_3__Separating_Luz_Reset	Display name		Connection	HMI_Connection_3
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_3__Separating				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			

Totally Integrated Automation Portal						
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
Luz_Reset						
Pick&Place.PLC_4__Pick&Place_Luz_Reset						
General						
Name	Pick&Place.PLC_4__Pick&Place_Luz_Re set	Display name		Connection	HMI_Connection_4	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_4__Pick&Place					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment	Luz do botão Reset no Painel			
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
Luz_Reset						
Fluid_Muscle_Press.PLC_5__FluidicMuscle Press_luz_reset						
General						
Name	Fluid_Muscle_Press.PLC_5__Fluidic-Muscle Press_luz_reset	Display name		Connection	HMI_Connection_5	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_5__FluidicMuscle Press					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment	Luz do botoao reset			
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
luz_reset						
Sorting.PLC_6__Sorting_Luz_Reset						
General						
Name	Sorting.PLC_6__Sorting_Luz_Reset	Display name		Connection	HMI_Connection	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_6__Sorting					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			

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Values

ID tag		Start value		
Comment				
Comment		Source comment		
Multiplexing				
Multiplexing	Disabled	Index tag		
Logging				
Data log				
GMP (Good Manufacturing Practice)				
Confirmation type	None	GMP relevant	Disabled	Comment required Disabled

Luz_Reset

Distributing.PLC_1__Distributing_LED_Start

General

Name	Distributing.PLC_1__Distributing_LED_Start	Display name		Connection	HMI_Connection_1
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1__Distributing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

LED_Start

Testing.PLC_2__Testing_LED_Start

General

Name	Testing.PLC_2__Testing_LED_Start	Display name		Connection	HMI_Connection_2
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_2__Testing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

LED_Start

Separating.PLC_3__Separating_Luz_Start

General

Name	Separating.PLC_3__Separating_Luz_Start	Display name		Connection	HMI_Connection_3
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_3__Separating				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					

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Linear scaling

Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

Values

ID tag		Start value			
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Comment

Comment		Source comment			
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Multiplexing

Multiplexing	Disabled	Index tag			
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Logging

Data log					
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GMP (Good Manufacturing Practice)

Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled
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Luz_Start

Pick&Place.PLC_4__Pick&Place_Luz_Start

General

Name	Pick&Place.PLC_4__Pick&Place_Luz_Start	Display name		Connection	HMI_Connection_4
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_4__Pick&Place				

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
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Limits

Upper 2		Upper 1		Lower 1	
Lower 2					

Linear scaling

Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

Values

ID tag		Start value			
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Comment

Comment		Source comment	Luz do botão Start no Painel		
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Multiplexing

Multiplexing	Disabled	Index tag			
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Logging

Data log					
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GMP (Good Manufacturing Practice)

Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled
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Luz_Start

Fluid_Muscle_Press.PLC_5__FluidicMuscle Press_luz_start

General

Name	Fluid_Muscle_Press.PLC_5__Fluidic-Muscle Press_luz_start	Display name		Connection	HMI_Connection_5
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_5__FluidicMuscle Press				

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
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Limits

Upper 2		Upper 1		Lower 1	
Lower 2					

Linear scaling

Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

Values

ID tag		Start value			
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Comment

Comment		Source comment	Luz do botao start		
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Multiplexing

Multiplexing	Disabled	Index tag			
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Logging

Data log					
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GMP (Good Manufacturing Practice)

Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled
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luz_start

Sorting.PLC_6__Sorting_Luz_Start

General

Name	Sorting.PLC_6__Sorting_Luz_Start	Display name		Connection	HMI_Connection
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_6__Sorting				

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
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Totally Integrated Automation Portal						
Limits						
Upper 2			Upper 1			Lower 1
Lower 2						
Linear scaling						
Linear scaling		Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value		100	HMI device value range start value	0		
Values						
ID tag			Start value			
Comment						
Comment			Source comment			
Multiplexing						
Multiplexing		Disabled	Index tag			
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type		None	GMP relevant	Disabled	Comment required	Disabled
Luz_Start						
Distributing.PLC_1__Distributing_Running_system						
General						
Name		Distributing.PLC_1__Distributing_Running_system	Display name			Connection HMI_Connection_1
Data type		Bool	Array elements		0	Length 1
Address			Access mode		<symbolic access>	Coding Binary
PLC name		PLC_1__Distributing				
Settings						
Acquisition cycle		1 s	Acquisition mode		Cyclic in operation	
Limits						
Upper 2			Upper 1			Lower 1
Lower 2						
Linear scaling						
Linear scaling		Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value		100	HMI device value range start value	0		
Values						
ID tag			Start value			
Comment						
Comment			Source comment			
Multiplexing						
Multiplexing		Disabled	Index tag			
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type		None	GMP relevant	Disabled	Comment required	Disabled
Running_system						
Testing.PLC_2__Testing_Running_system						
General						
Name		Testing.PLC_2__Testing_Running_system	Display name			Connection HMI_Connection_2
Data type		Bool	Array elements		0	Length 1
Address			Access mode		<symbolic access>	Coding Binary
PLC name		PLC_2__Testing				
Settings						
Acquisition cycle		1 s	Acquisition mode		Cyclic in operation	
Limits						
Upper 2			Upper 1			Lower 1
Lower 2						
Linear scaling						
Linear scaling		Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value		100	HMI device value range start value	0		
Values						
ID tag			Start value			
Comment						
Comment			Source comment			
Multiplexing						
Multiplexing		Disabled	Index tag			
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type		None	GMP relevant	Disabled	Comment required	Disabled
Running_system						
Separating.PLC_3__Separating_Luz_Q2						
General						
Name		Separating.PLC_3__Separating_Luz_Q2	Display name			Connection HMI_Connection_3
Data type		Bool	Array elements		0	Length 1

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Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_3__Separating				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

Luz_Q2

Pick&Place.PLC_4__Pick&Place_Luz_Q2

General					
Name	Pick&Place.PLC_4__Pick&Place_Luz_Q2	Display name		Connection	HMI_Connection_4
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_4__Pick&Place				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	Luz Q2 do Painel		
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

Luz_Q2

Fluid_Muscle_Press.PLC_5__FluidicMuscle Press_luz_Q2

General					
Name	Fluid_Muscle_Press.PLC_5__Fluidic-Muscle Press_luz_Q2	Display name		Connection	HMI_Connection_5
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_5__FluidicMuscle Press				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	Luz Q2 da bancada		
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

Totally Integrated Automation Portal		
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Iuz_Q2

Sorting.PLC_6__Sorting_Luz_Q2

General					
Name	Sorting.PLC_6__Sorting_Luz_Q2	Display name		Connection	HMI_Connection
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_6__Sorting				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

Luz_Q2

Distributing.PLC_1__Distributing_Running_Reset

General					
Name	Distributing.PLC_1__Distributing_Running_Reset	Display name		Connection	HMI_Connection_1
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1__Distributing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

Running_Reset

Testing.PLC_2__Testing_Running_Reset

General					
Name	Testing.PLC_2__Testing_Running_Reset	Display name		Connection	HMI_Connection_2
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_2__Testing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					

Totally Integrated Automation Portal						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
Running_Reset						
Separating.PLC_3__Separating_Luz_Q1						
General						
Name	Separating.PLC_3__Separating_Luz_Q1	Display name		Connection	HMI_Connection_3	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_3__Separating					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment				
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
Luz_Q1						
Pick&Place.PLC_4__Pick&Place_Luz_Q1						
General						
Name	Pick&Place.PLC_4__Pick&Place_Luz_Q1	Display name		Connection	HMI_Connection_4	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_4__Pick&Place					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment	Luz Q1 do Painel			
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
Luz_Q1						
Fluid_Muscle_Press.PLC_5__FluidicMuscle Press_luz_Q1						
General						
Name	Fluid_Muscle_Press.PLC_5__FluidicMuscle Press_luz_Q1	Display name		Connection	HMI_Connection_5	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_5__FluidicMuscle Press					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment	Luz Q1 da bancada			

Totally Integrated Automation Portal						
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
luz_Q1						
Sorting.PLC_6__Sorting_Luz_Q1						
General						
Name	Sorting.PLC_6__Sorting_Luz_Q1	Display name		Connection	HMI_Connection	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_6__Sorting					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment				
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
Luz_Q1						
Distributing.PLC_1__Distributing_Reset_Remoto						
General						
Name	Distributing.PLC_1__Distributing_Reset_Remoto	Display name		Connection	HMI_Connection_1	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_1__Distributing					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment				
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
Reset_Remoto						
Testing.PLC_2__Testing_Reset_Remoto						
General						
Name	Testing.PLC_2__Testing_Reset_Remoto	Display name		Connection	HMI_Connection_2	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_2__Testing					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			

Totally Integrated Automation Portal

Values

ID tag

Start value

Comment

Comment

Source comment

Multiplexing

Multiplexing

Disabled

Index tag

Logging

Data log

GMP (Good Manufacturing Practice)

Confirmation type

None

GMP relevant

Disabled

Comment required

Disabled

Reset_Remoto

Separating.PLC_3__Separating_B_Reset

General

Name

Separating.PLC_3__Separating_B_Reset

Display name

Connection

HMI_Connection_3

Data type

Bool

Array elements

0

Length

1

Address

Access mode

<symbolic access>

Coding

Binary

PLC name

PLC_3__Separating

Settings

Acquisition cycle

1 s

Acquisition mode

Cyclic in operation

Limits

Upper 2

Upper 1

Lower 1

Lower 2

Linear scaling

Linear scaling

Disabled

PLC value range end value

10

PLC value range start value

0

HMI device value range end value

100

HMI device value range start value

0

Values

ID tag

Start value

Comment

Comment

Source comment

Multiplexing

Multiplexing

Disabled

Index tag

Logging

Data log

GMP (Good Manufacturing Practice)

Confirmation type

None

GMP relevant

Disabled

Comment required

Disabled

B_Reset

Pick&Place.PLC_4__Pick&Place_HMI_Botao_Reset

General

Name

Pick&Place.PLC_4__Pick&Place_HMI_Botao_Reset

Display name

Connection

HMI_Connection_4

Data type

Bool

Array elements

0

Length

1

Address

Access mode

<symbolic access>

Coding

Binary

PLC name

PLC_4__Pick&Place

Settings

Acquisition cycle

1 s

Acquisition mode

Cyclic in operation

Limits

Upper 2

Upper 1

Lower 1

Lower 2

Linear scaling

Linear scaling

Disabled

PLC value range end value

10

PLC value range start value

0

HMI device value range end value

100

HMI device value range start value

0

Values

ID tag

Start value

Comment

Comment

Source comment

Multiplexing

Multiplexing

Disabled

Index tag

Logging

Data log

GMP (Good Manufacturing Practice)

Confirmation type

None

GMP relevant

Disabled

Comment required

Disabled

HMI_Botao_Reset

Fluid_Muscle_Press.PLC_5__FluidicMuscle Press_botao_reset_remoto

General

Name

Fluid_Muscle_Press.PLC_5__FluidicMuscle Press_botao_reset_remoto

Display name

Connection

HMI_Connection_5

Data type

Bool

Array elements

0

Length

1

Address

Access mode

<symbolic access>

Coding

Binary

PLC name

PLC_5__FluidicMuscle Press

Settings

Acquisition cycle

1 s

Acquisition mode

Cyclic in operation

Limits

Upper 2

Upper 1

Lower 1

Lower 2

Totally Integrated Automation Portal						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment	Botão de reset do SCADA			
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
botao_reset_remoto						
Sorting.PLC_6__Sorting_Botao_Reset_Remoto						
General						
Name	Sorting.PLC_6__Sorting_Botao_Re-set_Remoto	Display name		Connection	HMI_Connection	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_6__Sorting					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment				
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
Botao_Reset_Remoto						
Distributing.PLC_1__Distributing_Start_Remoto						
General						
Name	Distributing.PLC_1__Distributing_Start_Remoto	Display name		Connection	HMI_Connection_1	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_1__Distributing					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment				
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
Start_Remoto						
Testing.PLC_2__Testing_Start_Remoto						
General						
Name	Testing.PLC_2__Testing_Start_Remoto	Display name		Connection	HMI_Connection_2	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_2__Testing					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			

Totally Integrated Automation Portal

Limits

Upper 2

Upper 1

Lower 1

Lower 2

Linear scaling

Linear scaling

Disabled

PLC value range end value

10

PLC value range start value

0

HMI device value range end value

100

HMI device value range start value

Values

ID tag

Start value

Comment

Comment

Source comment

Multiplexing

Multiplexing

Disabled

Index tag

Logging

Data log

GMP (Good Manufacturing Practice)

Confirmation type

None

GMP relevant

Disabled

Comment required

Disabled

Start_Remoto

Separating.PLC_3__Separating_B_Start

General

Name

Separating.PLC_3__Separating_B_Start

Display name

Connection

HMI_Connection_3

Data type

Bool

Array elements

0

Length

1

Address

Access mode

<symbolic access>

Coding

Binary

PLC name

PLC_3__Separating

Settings

Acquisition cycle

1 s

Acquisition mode

Cyclic in operation

Limits

Upper 2

Upper 1

Lower 1

Lower 2

Linear scaling

Linear scaling

Disabled

PLC value range end value

10

PLC value range start value

0

HMI device value range end value

100

HMI device value range start value

Values

ID tag

Start value

Comment

Comment

Source comment

Multiplexing

Multiplexing

Disabled

Index tag

Logging

Data log

GMP (Good Manufacturing Practice)

Confirmation type

None

GMP relevant

Disabled

Comment required

Disabled

B_Start

Pick&Place.PLC_4__Pick&Place_HMI_Botao_Start

General

Name

Pick&Place.PLC_4__Pick&Place_HMI_Botao_Start

Display name

Connection

HMI_Connection_4

Data type

Bool

Array elements

0

Length

1

Address

Access mode

<symbolic access>

Coding

Binary

PLC name

PLC_4__Pick&Place

Settings

Acquisition cycle

1 s

Acquisition mode

Cyclic in operation

Limits

Upper 2

Upper 1

Lower 1

Lower 2

Linear scaling

Linear scaling

Disabled

PLC value range end value

10

PLC value range start value

0

HMI device value range end value

100

HMI device value range start value

Values

ID tag

Start value

Comment

Comment

Source comment

Multiplexing

Multiplexing

Disabled

Index tag

Logging

Data log

GMP (Good Manufacturing Practice)

Confirmation type

None

GMP relevant

Disabled

Comment required

Disabled

HMI_Botao_Start

Fluid_Muscle_Press.PLC_5__FluidicMuscle Press_botao_start_remoto

General

Name

Fluid_Muscle_Press.PLC_5__FluidicMuscle Press_botao_start_remoto

Display name

Connection

HMI_Connection_5

Data type

Bool

Array elements

0

Length

1

Totally Integrated Automation Portal

Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_5__FluidicMuscle Press				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	Botão de start do SCADA		
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

botao_start_remoto

Sorting.PLC_6__Sorting_Botao_Start_Remoto

General					
Name	Sorting.PLC_6__Sorting_Bot- ao_Start_Remoto	Display name		Connection	HMI_Connection
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_6__Sorting				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

Botao_Start_Remoto

Distributing.PLC_1__Distributing_Stop_Remoto

General					
Name	Distributing.PLC_1__Distribut- ing_Stop_Remoto	Display name		Connection	HMI_Connection_1
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1__Distributing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

Totally Integrated Automation Portal						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
HMI_Botao_Stop						
Fluid_Muscle_Press.PLC_5__FluidicMuscle Press_botao_stop_remoto						
General						
Name	Fluid_Muscle_Press.PLC_5__Fluidic-Muscle Press_botao_stop_remoto	Display name		Connection	HMI_Connection_5	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_5__FluidicMuscle Press					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment	Botão de stop do SCADA			
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
botao_stop_remoto						
Sorting.PLC_6__Sorting_Botao_Stop_Remoto						
General						
Name	Sorting.PLC_6__Sorting_Bot-ao_Stop_Remoto	Display name		Connection	HMI_Connection	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_6__Sorting					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment				
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
Botao_Stop_Remoto						
Distributing.GV_B_Start_1						
General						
Name	Distributing.GV_B_Start_1	Display name		Connection	HMI_Connection_1	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_1__Distributing					
Settings						
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment				

Totally Integrated Automation Portal						
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
GV_B_Start_1						
Distributing.GV_B_Reset_1						
General						
Name	Distributing.GV_B_Reset_1	Display name		Connection	HMI_Connection_1	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_1__Distributing					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment				
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
GV_B_Reset_1						
Distributing.GV_B_Stop_1						
General						
Name	Distributing.GV_B_Stop_1	Display name		Connection	HMI_Connection_1	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_1__Distributing					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment				
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
GV_B_Stop_1						
Distributing.GV_Magazine_Avancado_1						
General						
Name	Distributing.GV_Magazine_Avanca-do_1	Display name		Connection	HMI_Connection_1	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_1__Distributing					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				

Totally Integrated Automation Portal							
Comment							
Comment		Source comment					
Multiplexing							
Multiplexing		Disabled		Index tag			
Logging							
Data log							
GMP (Good Manufacturing Practice)							
Confirmation type		None		GMP relevant		Disabled	
Comment required				Disabled			
GV_Magazine_Avancado_1							
Distributing.GV_Magazine_Recuado_1							
General							
Name		Distributing.GV_Magazine_Recuado_1		Display name			
Data type		Bool		Connection		HMI_Connection_1	
Address				Array elements		0	
PLC name		PLC_1__Distributing		Length		1	
				Access mode		<symbolic access>	
				Coding		Binary	
Settings							
Acquisition cycle		1 s		Acquisition mode		Cyclic in operation	
Limits							
Upper 2				Upper 1			
Lower 2				Lower 1			
Linear scaling							
Linear scaling		Disabled		PLC value range end value		10	
HMI device value range end value		100		PLC value range start value		0	
HMI device value range start value							
Values							
ID tag				Start value			
Comment							
Comment				Source comment			
Multiplexing							
Multiplexing		Disabled		Index tag			
Logging							
Data log							
GMP (Good Manufacturing Practice)							
Confirmation type		None		GMP relevant		Disabled	
Comment required				Disabled			
GV_Magazine_Recuado_1							
Distributing.GV_Vacuo_1							
General							
Name		Distributing.GV_Vacuo_1		Display name			
Data type		Bool		Connection		HMI_Connection_1	
Address				Array elements		0	
PLC name		PLC_1__Distributing		Length		1	
				Access mode		<symbolic access>	
				Coding		Binary	
Settings							
Acquisition cycle		1 s		Acquisition mode		Cyclic in operation	
Limits							
Upper 2				Upper 1			
Lower 2				Lower 1			
Linear scaling							
Linear scaling		Disabled		PLC value range end value		10	
HMI device value range end value		100		PLC value range start value		0	
HMI device value range start value							
Values							
ID tag				Start value			
Comment							
Comment				Source comment			
Multiplexing							
Multiplexing		Disabled		Index tag			
Logging							
Data log							
GMP (Good Manufacturing Practice)							
Confirmation type		None		GMP relevant		Disabled	
Comment required				Disabled			
GV_Vacuo_1							
Distributing.GV_Peca_1							
General							
Name		Distributing.GV_Peca_1		Display name			
Data type		Bool		Connection		HMI_Connection_1	
Address				Array elements		0	
PLC name		PLC_1__Distributing		Length		1	
				Access mode		<symbolic access>	
				Coding		Binary	
Settings							
Acquisition cycle		1 s		Acquisition mode		Cyclic in operation	
Limits							
Upper 2				Upper 1			
Lower 2				Lower 1			
Linear scaling							
Linear scaling		Disabled		PLC value range end value		10	
HMI device value range end value		100		PLC value range start value		0	
HMI device value range start value							

Totally Integrated Automation Portal							
Values							
ID tag				Start value			
Comment							
Comment				Source comment			
Multiplexing							
Multiplexing		Disabled		Index tag			
Logging							
Data log							
GMP (Good Manufacturing Practice)							
Confirmation type		None		GMP relevant		Disabled	
Comment required				Disabled			
GV_Peca_1							
Distributing.GV_Sensor_Braco_Pega_P_1							
General							
Name		Distributing.GV_Sensor_Braco_Pe-ga_P_1		Display name			
Connection				HMI_Connection_1			
Data type		Bool		Array elements		0	
Length				Coding		Binary	
Address				Access mode		<symbolic access>	
PLC name		PLC_1__Distributing					
Settings							
Acquisition cycle		1 s		Acquisition mode		Cyclic in operation	
Limits							
Upper 2				Upper 1			
Lower 2				Lower 1			
Linear scaling							
Linear scaling		Disabled		PLC value range end value		10	
PLC value range start value				HMI device value range end value		0	
HMI device value range start value							
Values							
ID tag				Start value			
Comment							
Comment				Source comment			
Multiplexing							
Multiplexing		Disabled		Index tag			
Logging							
Data log							
GMP (Good Manufacturing Practice)							
Confirmation type		None		GMP relevant		Disabled	
Comment required				Disabled			
GV_Sensor_Braco_Pega_P_1							
Distributing.GV_Sensor_Braco_Solta_P_1							
General							
Name		Distributing.GV_Sensor_Braco_Sol-ta_P_1		Display name			
Connection				HMI_Connection_1			
Data type		Bool		Array elements		0	
Length				Coding		Binary	
Address				Access mode		<symbolic access>	
PLC name		PLC_1__Distributing					
Settings							
Acquisition cycle		1 s		Acquisition mode		Cyclic in operation	
Limits							
Upper 2				Upper 1			
Lower 2				Lower 1			
Linear scaling							
Linear scaling		Disabled		PLC value range end value		10	
PLC value range start value				HMI device value range end value		0	
HMI device value range start value							
Values							
ID tag				Start value			
Comment							
Comment				Source comment			
Multiplexing							
Multiplexing		Disabled		Index tag			
Logging							
Data log							
GMP (Good Manufacturing Practice)							
Confirmation type		None		GMP relevant		Disabled	
Comment required				Disabled			
GV_Sensor_Braco_Solta_P_1							
Distributing.GV_Estacao_Seguinte_Livre_1							
General							
Name		Distributing.GV_Estacao_Seguinte_Li-vre_1		Display name			
Connection				HMI_Connection_1			
Data type		Bool		Array elements		0	
Length				Coding		Binary	
Address				Access mode		<symbolic access>	
PLC name		PLC_1__Distributing					
Settings							
Acquisition cycle		1 s		Acquisition mode		Cyclic in operation	
Limits							
Upper 2				Upper 1			
Lower 2				Lower 1			

Totally Integrated Automation Portal							
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Linear scaling

Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Estacao_Seguinte_Livre_1

Distributing.GV_Manual_Mode_1

General

Name	Distributing.GV_Manual_Mode_1	Display name		Connection	HMI_Connection_1
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1__Distributing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Manual_Mode_1

Distributing.GV_Empurra_Peca_1

General

Name	Distributing.GV_Empurra_Peca_1	Display name		Connection	HMI_Connection_1
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1__Distributing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Empurra_Peca_1

Distributing.GV_Liga_Vacuo_1

General

Name	Distributing.GV_Liga_Vacuo_1	Display name		Connection	HMI_Connection_1
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1__Distributing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	

Totally Integrated Automation Portal						
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Lower 2

Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Liga_Vacuo_1

Distributing.GV_Liga_Sopro_1

General

Name	Distributing.GV_Liga_Sopro_1	Display name		Connection	HMI_Connection_1
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1__Distributing				

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
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Limits

Upper 2		Upper 1		Lower 1	
Lower 2					

Linear scaling

Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Liga_Sopro_1

Distributing.GV_Rotativo_Pega_Peca_1

General

Name	Distributing.GV_Rotativo_Pega_Pe-ca_1	Display name		Connection	HMI_Connection_1
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1__Distributing				

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
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Limits

Upper 2		Upper 1		Lower 1	
Lower 2					

Linear scaling

Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Rotativo_Pega_Peca_1

Distributing.GV_Rotativo_Solta_Peca_1

General

Name	Distributing.GV_Rotativo_Solta_Pe-ca_1	Display name		Connection	HMI_Connection_1
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1__Distributing				

Totally Integrated Automation Portal						
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment				
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
GV_Rotativo_Solta_Peca_1						
Distributing.GV_LED_Start_1						
General						
Name	Distributing.GV_LED_Start_1	Display name		Connection	HMI_Connection_1	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_1__Distributing					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment				
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
GV_LED_Start_1						
Distributing.GV_LED_Reset_1						
General						
Name	Distributing.GV_LED_Reset_1	Display name		Connection	HMI_Connection_1	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_1__Distributing					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment				
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
GV_LED_Reset_1						
Distributing.GV_Running_Reset_1						
General						
Name	Distributing.GV_Running_Reset_1	Display name		Connection	HMI_Connection_1	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	

Totally Integrated Automation Portal						
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PLC name		PLC_1__Distributing									
Settings											
Acquisition cycle		1 s		Acquisition mode		Cyclic in operation					
Limits											
Upper 2				Upper 1				Lower 1			
Lower 2											
Linear scaling											
Linear scaling		Disabled		PLC value range end value		10		PLC value range start value		0	
HMI device value range end value		100		HMI device value range start value		0					
Values											
ID tag				Start value							
Comment											
Comment				Source comment							
Multiplexing											
Multiplexing		Disabled		Index tag							
Logging											
Data log											
GMP (Good Manufacturing Practice)											
Confirmation type		None		GMP relevant		Disabled		Comment required		Disabled	

GV_Running_Reset_1

Distributing.GV_Running_System_1

General											
Name		Distributing.GV_Running_System_1		Display name				Connection		HMI_Connection_1	
Data type		Bool		Array elements		0		Length		1	
Address				Access mode		<symbolic access>		Coding		Binary	
PLC name		PLC_1__Distributing									
Settings											
Acquisition cycle		1 s		Acquisition mode		Cyclic in operation					
Limits											
Upper 2				Upper 1				Lower 1			
Lower 2											
Linear scaling											
Linear scaling		Disabled		PLC value range end value		10		PLC value range start value		0	
HMI device value range end value		100		HMI device value range start value		0					
Values											
ID tag				Start value							
Comment											
Comment				Source comment							
Multiplexing											
Multiplexing		Disabled		Index tag							
Logging											
Data log											
GMP (Good Manufacturing Practice)											
Confirmation type		None		GMP relevant		Disabled		Comment required		Disabled	

GV_Running_System_1

Distributing.GV_LUZ_Q5_1

General											
Name		Distributing.GV_LUZ_Q5_1		Display name				Connection		HMI_Connection_1	
Data type		Bool		Array elements		0		Length		1	
Address				Access mode		<symbolic access>		Coding		Binary	
PLC name		PLC_1__Distributing									
Settings											
Acquisition cycle		1 s		Acquisition mode		Cyclic in operation					
Limits											
Upper 2				Upper 1				Lower 1			
Lower 2											
Linear scaling											
Linear scaling		Disabled		PLC value range end value		10		PLC value range start value		0	
HMI device value range end value		100		HMI device value range start value		0					
Values											
ID tag				Start value							
Comment											
Comment				Source comment							
Multiplexing											
Multiplexing		Disabled		Index tag							
Logging											
Data log											
GMP (Good Manufacturing Practice)											
Confirmation type		None		GMP relevant		Disabled		Comment required		Disabled	

GV_LUZ_Q5_1

Distributing.GV_LUZ_Q6_1

General											
Name		Distributing.GV_LUZ_Q6_1		Display name				Connection		HMI_Connection_1	
Data type		Bool		Array elements		0		Length		1	

Totally Integrated Automation Portal						
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Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1__Distributing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_LUZ_Q6_1

Testing.GV_B_Start_2

General					
Name	Testing.GV_B_Start_2	Display name		Connection	HMI_Connection_2
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_2__Testing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_B_Start_2

Testing.GV_B_Stop_2

General					
Name	Testing.GV_B_Stop_2	Display name		Connection	HMI_Connection_2
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_2__Testing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_B_Stop_2

Testing.GV_B_Reset_2

General					
Name	Testing.GV_B_Reset_2	Display name		Connection	HMI_Connection_2

Totally Integrated Automation Portal						
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Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_2__Testing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_B_Reset_2

Testing.GV_Peca_Disponivel_2

General					
Name	Testing.GV_Peca_Disponivel_2	Display name		Connection	HMI_Connection_2
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_2__Testing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Peca_Disponivel_2

Testing.GV_Peca_n_Preta_2

General					
Name	Testing.GV_Peca_n_Preta_2	Display name		Connection	HMI_Connection_2
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_2__Testing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

Totally Integrated Automation Portal

GV_Peca_n_Preta_2

Testing.GV_Barreira_Luz_Seguranca_2

General					
Name	Testing.GV_Barreira_Luz_Seguranca_2	Display name		Connection	HMI_Connection_2
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_2__Testing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Barreira_Luz_Seguranca_2

Testing.GV_Altura_Peca_Correta_2

General					
Name	Testing.GV_Altura_Peca_Correta_2	Display name		Connection	HMI_Connection_2
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_2__Testing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Altura_Peca_Correta_2

Testing.GV_Cilindro_Levantado_2

General					
Name	Testing.GV_Cilindro_Levantado_2	Display name		Connection	HMI_Connection_2
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_2__Testing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

Totally Integrated Automation Portal

GV_Cilindro_Levantado_2

Testing.GV_Cilindro_Abaixado_2

General					
Name	Testing.GV_Cilindro_Abaixado_2	Display name		Connection	HMI_Connection_2
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_2__Testing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Cilindro_Abaixado_2

Testing.GV_Cilindro_Ejeta_Retraido_2

General					
Name	Testing.GV_Cilindro_Ejeta_Retraido_2	Display name		Connection	HMI_Connection_2
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_2__Testing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Cilindro_Ejeta_Retraido_2

Testing.GV_Estacao_Sequinte_Livre_2

General					
Name	Testing.GV_Estacao_Sequinte_Livre_2	Display name		Connection	HMI_Connection_2
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_2__Testing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

Totally Integrated Automation Portal

GV_Estacao_Seguinte_Livre_2

Testing.GV_Manual_Mode_2

General					
Name	Testing.GV_Manual_Mode_2	Display name		Connection	HMI_Connection_2
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_2__Testing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Manual_Mode_2

Testing.GV_Desce_Linear_2

General					
Name	Testing.GV_Desce_Linear_2	Display name		Connection	HMI_Connection_2
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_2__Testing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Desce_Linear_2

Testing.GV_Sobe_Linear_2

General					
Name	Testing.GV_Sobe_Linear_2	Display name		Connection	HMI_Connection_2
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_2__Testing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

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GV_Sobe_Linear_2

Testing.GV_Ejeta_Peca_2

General					
Name	Testing.GV_Ejeta_Peca_2	Display name		Connection	HMI_Connection_2
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_2__Testing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Ejeta_Peca_2

Testing.GV_AR_Rampa_2

General					
Name	Testing.GV_AR_Rampa_2	Display name		Connection	HMI_Connection_2
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_2__Testing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_AR_Rampa_2

Testing.GV_IP_N_FO_2

General					
Name	Testing.GV_IP_N_FO_2	Display name		Connection	HMI_Connection_2
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_2__Testing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

Totally Integrated Automation Portal

GV_IP_N_FO_2

Testing.GV_Running_System_2

General					
Name	Testing.GV_Running_System_2	Display name		Connection	HMI_Connection_2
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_2__Testing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Running_System_2

Testing.GV_Running_Reset_2

General					
Name	Testing.GV_Running_Reset_2	Display name		Connection	HMI_Connection_2
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_2__Testing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Running_Reset_2

Testing.GV_LED_Start_2

General					
Name	Testing.GV_LED_Start_2	Display name		Connection	HMI_Connection_2
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_2__Testing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

Totally Integrated Automation Portal

GV_LED_Start_2

Testing.GV_LED_Reset_2

General					
Name	Testing.GV_LED_Reset_2	Display name		Connection	HMI_Connection_2
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_2__Testing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_LED_Reset_2

Testing.GV_LUZ_Q5_2

General					
Name	Testing.GV_LUZ_Q5_2	Display name		Connection	HMI_Connection_2
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_2__Testing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_LUZ_Q5_2

Testing.GV_LUZ_Q6_2

General					
Name	Testing.GV_LUZ_Q6_2	Display name		Connection	HMI_Connection_2
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_2__Testing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

Totally Integrated Automation Portal

GV_LUZ_Q6_2

Separating.GV_B_Start_3

General					
Name	Separating.GV_B_Start_3	Display name		Connection	HMI_Connection_3
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_3__Separating				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_B_Start_3

Separating.GV_B_Stop_3

General					
Name	Separating.GV_B_Stop_3	Display name		Connection	HMI_Connection_3
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_3__Separating				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_B_Stop_3

Separating.GV_B_Reset_3

General					
Name	Separating.GV_B_Reset_3	Display name		Connection	HMI_Connection_3
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_3__Separating				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

Totally Integrated Automation Portal

GV_B_Reset_3

Separating.GV_S_Chegada_3

General					
Name	Separating.GV_S_Chegada_3	Display name		Connection	HMI_Connection_3
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_3__Separating				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_S_Chegada_3

Separating.GV_S_Presenca_3

General					
Name	Separating.GV_S_Presenca_3	Display name		Connection	HMI_Connection_3
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_3__Separating				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_S_Presenca_3

Separating.GV_S_Altura_3

General					
Name	Separating.GV_S_Altura_3	Display name		Connection	HMI_Connection_3
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_3__Separating				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

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GV_S_Altura_3

Separating.GV_S_Descarte_3

General					
Name	Separating.GV_S_Descarte_3	Display name		Connection	HMI_Connection_3
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_3__Separating				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_S_Descarte_3

Separating.GV_S_Final_3

General					
Name	Separating.GV_S_Final_3	Display name		Connection	HMI_Connection_3
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_3__Separating				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_S_Final_3

Separating.GV_LUZ_Start_3

General					
Name	Separating.GV_LUZ_Start_3	Display name		Connection	HMI_Connection_3
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_3__Separating				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

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GV_LUZ_Start_3

Separating.GV_LUZ_Reset_3

General					
Name	Separating.GV_LUZ_Reset_3	Display name		Connection	HMI_Connection_3
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_3__Separating				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_LUZ_Reset_3

Separating.GV_LUZ_Q1_3

General					
Name	Separating.GV_LUZ_Q1_3	Display name		Connection	HMI_Connection_3
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_3__Separating				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_LUZ_Q1_3

Separating.GV_LUZ_Q2_3

General					
Name	Separating.GV_LUZ_Q2_3	Display name		Connection	HMI_Connection_3
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_3__Separating				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

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GV_LUZ_Q2_3

Separating.GV_LUZ_Q5_3

General					
Name	Separating.GV_LUZ_Q5_3	Display name		Connection	HMI_Connection_3
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_3__Separating				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_LUZ_Q5_3

Separating.GV_LUZ_Q6_3

General					
Name	Separating.GV_LUZ_Q6_3	Display name		Connection	HMI_Connection_3
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_3__Separating				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_LUZ_Q6_3

Separating.GV_Motor_P_3

General					
Name	Separating.GV_Motor_P_3	Display name		Connection	HMI_Connection_3
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_3__Separating				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

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GV_Motor_P_3

Separating.GV_Motor_D_3

General					
Name	Separating.GV_Motor_D_3	Display name		Connection	HMI_Connection_3
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_3__Separating				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Motor_D_3

Separating.GV_Pino_3

General					
Name	Separating.GV_Pino_3	Display name		Connection	HMI_Connection_3
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_3__Separating				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Pino_3

Separating.GV_Garra_3

General					
Name	Separating.GV_Garra_3	Display name		Connection	HMI_Connection_3
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_3__Separating				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

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GV_Garra_3

Separating.GV_IP_N_FO_3

General					
Name	Separating.GV_IP_N_FO_3	Display name		Connection	HMI_Connection_3
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_3__Separating				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_IP_N_FO_3

Pick&Place.GV_B_Start_4

General					
Name	Pick&Place.GV_B_Start_4	Display name		Connection	HMI_Connection_4
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_4__Pick&Place				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_B_Start_4

Pick&Place.GV_B_Reset_4

General					
Name	Pick&Place.GV_B_Reset_4	Display name		Connection	HMI_Connection_4
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_4__Pick&Place				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

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GV_B_Reset_4

Pick&Place.GV_B_Stop_4

General					
Name	Pick&Place.GV_B_Stop_4	Display name		Connection	HMI_Connection_4
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_4__Pick&Place				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_B_Stop_4

Pick&Place.GV_Sensor_Vacuo_4

General					
Name	Pick&Place.GV_Sensor_Vacuo_4	Display name		Connection	HMI_Connection_4
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_4__Pick&Place				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Sensor_Vacuo_4

Pick&Place.GV_Sensor_Prox_z_Recuado_4

General					
Name	Pick&Place.GV_Sensor_Prox_z_Recuado_4	Display name		Connection	HMI_Connection_4
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_4__Pick&Place				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					

Totally Integrated Automation Portal						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
GV_Sensor_Prox_z_Recuado_4						
Pick&Place.GV_Sensor_Prox_x_Recuado_4						
General						
Name	Pick&Place.GV_Sensor_Prox_x_Recuado_4	Display name		Connection	HMI_Connection_4	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_4__Pick&Place					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment				
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
GV_Sensor_Prox_x_Recuado_4						
Pick&Place.GV_Sensor_Prox_x_Avacado_4						
General						
Name	Pick&Place.GV_Sensor_Prox_x_Avacado_4	Display name		Connection	HMI_Connection_4	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_4__Pick&Place					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment				
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
GV_Sensor_Prox_x_Avacado_4						
Pick&Place.GV_Sensor_LUZ(1)_4						
General						
Name	Pick&Place.GV_Sensor_LUZ(1)_4	Display name		Connection	HMI_Connection_4	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_4__Pick&Place					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment				

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Totally Integrated Automation Portal						
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
GV_Sensor_LUZ(1)_4						
Pick&Place.GV_Sensor_LUZ(2)_4						
General						
Name	Pick&Place.GV_Sensor_LUZ(2)_4	Display name		Connection	HMI_Connection_4	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_4__Pick&Place					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment				
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
GV_Sensor_LUZ(2)_4						
Pick&Place.GV_Sensor_Optico_4						
General						
Name	Pick&Place.GV_Sensor_Optico_4	Display name		Connection	HMI_Connection_4	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_4__Pick&Place					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment				
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
GV_Sensor_Optico_4						
Pick&Place.GV_Sensor_Optico_Receptor_4						
General						
Name	Pick&Place.GV_Sensor_Optico_Receptor_4	Display name		Connection	HMI_Connection_4	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_4__Pick&Place					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				

Totally Integrated Automation Portal							
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Comment

Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Sensor_Optico_Receptor_4

Pick&Place.GV_LUZ_Start_4

General

Name	Pick&Place.GV_LUZ_Start_4	Display name		Connection	HMI_Connection_4
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_4__Pick&Place				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_LUZ_Start_4

Pick&Place.GV_LUZ_Reset_4

General

Name	Pick&Place.GV_LUZ_Reset_4	Display name		Connection	HMI_Connection_4
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_4__Pick&Place				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_LUZ_Reset_4

Pick&Place.GV_LUZ_Q1_4

General

Name	Pick&Place.GV_LUZ_Q1_4	Display name		Connection	HMI_Connection_4
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_4__Pick&Place				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

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Values

ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_LUZ_Q1_4

Pick&Place.GV_LUZ_Q2_4

General

Name	Pick&Place.GV_LUZ_Q2_4	Display name		Connection	HMI_Connection_4
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_4__Pick&Place				

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
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Limits

Upper 2		Upper 1		Lower 1	
Lower 2					

Linear scaling

Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

Values

ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_LUZ_Q2_4

Pick&Place.GV_LUZ_Q5_4

General

Name	Pick&Place.GV_LUZ_Q5_4	Display name		Connection	HMI_Connection_4
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_4__Pick&Place				

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
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Limits

Upper 2		Upper 1		Lower 1	
Lower 2					

Linear scaling

Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

Values

ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_LUZ_Q5_4

Pick&Place.GV_LUZ_Q6_4

General

Name	Pick&Place.GV_LUZ_Q6_4	Display name		Connection	HMI_Connection_4
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_4__Pick&Place				

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
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Limits

Upper 2		Upper 1		Lower 1	
Lower 2					

Linear scaling

Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
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Totally Integrated Automation Portal

HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_LUZ_Q6_4

Pick&Place.GV_LUZ_Q4_4

General					
Name	Pick&Place.GV_LUZ_Q4_4	Display name		Connection	HMI_Connection_4
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_4__Pick&Place				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_LUZ_Q4_4

Pick&Place.GV_Trava_4

General					
Name	Pick&Place.GV_Trava_4	Display name		Connection	HMI_Connection_4
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_4__Pick&Place				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Trava_4

Pick&Place.GV_Vacuo_4

General					
Name	Pick&Place.GV_Vacuo_4	Display name		Connection	HMI_Connection_4
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_4__Pick&Place				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					

Totally Integrated Automation Portal						
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Linear scaling

Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

Values

ID tag		Start value			
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Comment

Comment		Source comment			
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Multiplexing

Multiplexing	Disabled	Index tag			
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Logging

Data log					
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GMP (Good Manufacturing Practice)

Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled
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GV_Vacuo_4

Pick&Place.GV_Pistao_z_4

General

Name	Pick&Place.GV_Pistao_z_4	Display name		Connection	HMI_Connection_4
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_4__Pick&Place				

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
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Limits

Upper 2		Upper 1		Lower 1	
Lower 2					

Linear scaling

Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

Values

ID tag		Start value			
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Comment

Comment		Source comment			
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Multiplexing

Multiplexing	Disabled	Index tag			
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Logging

Data log					
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GMP (Good Manufacturing Practice)

Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled
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GV_Pistao_z_4

Pick&Place.GV_Pistao_x_Avanca_4

General

Name	Pick&Place.GV_Pistao_x_Avanca_4	Display name		Connection	HMI_Connection_4
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_4__Pick&Place				

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
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Limits

Upper 2		Upper 1		Lower 1	
Lower 2					

Linear scaling

Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

Values

ID tag		Start value			
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Comment

Comment		Source comment			
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Multiplexing

Multiplexing	Disabled	Index tag			
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Logging

Data log					
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GMP (Good Manufacturing Practice)

Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled
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GV_Pistao_x_Avanca_4

Pick&Place.GV_Pistao_x_Recua_4

General

Name	Pick&Place.GV_Pistao_x_Recua_4	Display name		Connection	HMI_Connection_4
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_4__Pick&Place				

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
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Limits

Upper 2		Upper 1		Lower 1	
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Totally Integrated Automation Portal

Lower 2

Linear scaling

Linear scaling

Disabled

PLC value range end value

10

PLC value range start value

0

HMI device value range end value

100

HMI device value range start value

0

Values

ID tag

Start value

Comment

Comment

Source comment

Multiplexing

Multiplexing

Disabled

Index tag

Logging

Data log

GMP (Good Manufacturing Practice)

Confirmation type

None

GMP relevant

Disabled

Comment required

Disabled

GV_Pistao_x_Recua_4

Pick&Place.GV_Esteira_4

General

Name

Pick&Place.GV_Esteira_4

Display name

Connection

HMI_Connection_4

Data type

Bool

Array elements

0

Length

1

Address

Access mode

<symbolic access>

Coding

Binary

PLC name

PLC_4__Pick&Place

Settings

Acquisition cycle

1 s

Acquisition mode

Cyclic in operation

Limits

Upper 2

Upper 1

Lower 1

Lower 2

Linear scaling

Linear scaling

Disabled

PLC value range end value

10

PLC value range start value

0

HMI device value range end value

100

HMI device value range start value

0

Values

ID tag

Start value

Comment

Comment

Source comment

Multiplexing

Multiplexing

Disabled

Index tag

Logging

Data log

GMP (Good Manufacturing Practice)

Confirmation type

None

GMP relevant

Disabled

Comment required

Disabled

GV_Esteira_4

Pick&Place.GV_Transmissor_Optico_4

General

Name

Pick&Place.GV_Transmissor_Optico_4

Display name

Connection

HMI_Connection_4

Data type

Bool

Array elements

0

Length

1

Address

Access mode

<symbolic access>

Coding

Binary

PLC name

PLC_4__Pick&Place

Settings

Acquisition cycle

1 s

Acquisition mode

Cyclic in operation

Limits

Upper 2

Upper 1

Lower 1

Lower 2

Linear scaling

Linear scaling

Disabled

PLC value range end value

10

PLC value range start value

0

HMI device value range end value

100

HMI device value range start value

0

Values

ID tag

Start value

Comment

Comment

Source comment

Multiplexing

Multiplexing

Disabled

Index tag

Logging

Data log

GMP (Good Manufacturing Practice)

Confirmation type

None

GMP relevant

Disabled

Comment required

Disabled

GV_Transmissor_Optico_4

Fluid_Muscle_Press.GV_B_Start_5

General

Name

Fluid_Muscle_Press.GV_B_Start_5

Display name

Connection

HMI_Connection_5

Data type

Bool

Array elements

0

Length

1

Address

Access mode

<symbolic access>

Coding

Binary

PLC name

PLC_5__FluidicMuscle Press

Settings

Acquisition cycle

1 s

Acquisition mode

Cyclic in operation

Totally Integrated Automation Portal						
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Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_B_Start_5

Fluid_Muscle_Press.GV_B_Reset_5

General					
Name	Fluid_Muscle_Press.GV_B_Reset_5	Display name		Connection	HMI_Connection_5
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_5__FluidicMuscle Press				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_B_Reset_5

Fluid_Muscle_Press.GV_B_Stop_5

General					
Name	Fluid_Muscle_Press.GV_B_Stop_5	Display name		Connection	HMI_Connection_5
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_5__FluidicMuscle Press				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_B_Stop_5

Fluid_Muscle_Press.GV_Detecta_peca_5

General					
Name	Fluid_Muscle_Press.GV_Detecta_peca_5	Display name		Connection	HMI_Connection_5
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_5__FluidicMuscle Press				

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Settings

Acquisition cycle

1 s

Acquisition mode

Cyclic in operation

Limits

Upper 2

Upper 1

Lower 1

Lower 2

Linear scaling

Linear scaling

Disabled

PLC value range end value

10

PLC value range start value

0

HMI device value range end value

100

HMI device value range start value

Values

ID tag

Start value

Comment

Comment

Source comment

Multiplexing

Multiplexing

Disabled

Index tag

Logging

Data log

GMP (Good Manufacturing Practice)

Confirmation type

None

GMP relevant

Disabled

Comment required

Disabled

GV_Detecta_peca_5

Fluid_Muscle_Press.GV_Saida_Autorizada_5

General

Name

Fluid_Muscle_Press.GV_Saida_Autorizada_5

Display name

Connection

HMI_Connection_5

Data type

Bool

Array elements

0

Length

1

Address

Access mode

<symbolic access>

Coding

Binary

PLC name

PLC_5__FluidicMuscle Press

Settings

Acquisition cycle

1 s

Acquisition mode

Cyclic in operation

Limits

Upper 2

Upper 1

Lower 1

Lower 2

Linear scaling

Linear scaling

Disabled

PLC value range end value

10

PLC value range start value

0

HMI device value range end value

100

HMI device value range start value

Values

ID tag

Start value

Comment

Comment

Source comment

Multiplexing

Multiplexing

Disabled

Index tag

Logging

Data log

GMP (Good Manufacturing Practice)

Confirmation type

None

GMP relevant

Disabled

Comment required

Disabled

GV_Saida_Autorizada_5

Fluid_Muscle_Press.GV_Esta_90_5

General

Name

Fluid_Muscle_Press.GV_Esta_90_5

Display name

Connection

HMI_Connection_5

Data type

Bool

Array elements

0

Length

1

Address

Access mode

<symbolic access>

Coding

Binary

PLC name

PLC_5__FluidicMuscle Press

Settings

Acquisition cycle

1 s

Acquisition mode

Cyclic in operation

Limits

Upper 2

Upper 1

Lower 1

Lower 2

Linear scaling

Linear scaling

Disabled

PLC value range end value

10

PLC value range start value

0

HMI device value range end value

100

HMI device value range start value

Values

ID tag

Start value

Comment

Comment

Source comment

Multiplexing

Multiplexing

Disabled

Index tag

Logging

Data log

GMP (Good Manufacturing Practice)

Confirmation type

None

GMP relevant

Disabled

Comment required

Disabled

GV_Esta_90_5

Fluid_Muscle_Press.GV_Esta_0_5

General

Name

Fluid_Muscle_Press.GV_Esta_0_5

Display name

Connection

HMI_Connection_5

Data type

Bool

Array elements

0

Length

1

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Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_5__FluidicMuscle Press				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Esta_0_5

Fluid_Muscle_Press.GV_Esta_180_5

General					
Name	Fluid_Muscle_Press.GV_Esta_180_5	Display name		Connection	HMI_Connection_5
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_5__FluidicMuscle Press				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Esta_180_5

Fluid_Muscle_Press.GV_Esta_direita_5

General					
Name	Fluid_Muscle_Press.GV_Esta_direita_5	Display name		Connection	HMI_Connection_5
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_5__FluidicMuscle Press				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

Totally Integrated Automation Portal		
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GV_Esta_direita_5

Fluid_Muscle_Press.GV_Esta_esquerda_5

General					
Name	Fluid_Muscle_Press.GV_Esta_esquerda_5	Display name		Connection	HMI_Connection_5
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_5__FluidicMuscle Press				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Esta_esquerda_5

Fluid_Muscle_Press.GV_Esta_prensando_5

General					
Name	Fluid_Muscle_Press.GV_Esta_prensando_5	Display name		Connection	HMI_Connection_5
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_5__FluidicMuscle Press				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Esta_prensando_5

Fluid_Muscle_Press.GV_LUZ_Start_5

General					
Name	Fluid_Muscle_Press.GV_LUZ_Start_5	Display name		Connection	HMI_Connection_5
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_5__FluidicMuscle Press				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					

Totally Integrated Automation Portal						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
GV_LUZ_Start_5						
Fluid_Muscle_Press.GV_LUZ_Reset_5						
General						
Name	Fluid_Muscle_Press.GV_LUZ_Reset_5	Display name		Connection	HMI_Connection_5	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_5__FluidicMuscle Press					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment				
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
GV_LUZ_Reset_5						
Fluid_Muscle_Press.GV_LUZ_Q1_5						
General						
Name	Fluid_Muscle_Press.GV_LUZ_Q1_5	Display name		Connection	HMI_Connection_5	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_5__FluidicMuscle Press					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment				
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
GV_LUZ_Q1_5						
Fluid_Muscle_Press.GV_LUZ_Q2_5						
General						
Name	Fluid_Muscle_Press.GV_LUZ_Q2_5	Display name		Connection	HMI_Connection_5	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_5__FluidicMuscle Press					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment				
Multiplexing						
Multiplexing	Disabled	Index tag				

Totally Integrated Automation Portal		
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Logging

Data log

GMP (Good Manufacturing Practice)

Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled
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GV_LUZ_Q2_5

Fluid_Muscle_Press.GV_LUZ_Q5_5

General

Name	Fluid_Muscle_Press.GV_LUZ_Q5_5	Display name		Connection	HMI_Connection_5
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_5__FluidicMuscle Press				

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
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Limits

Upper 2		Upper 1		Lower 1	
Lower 2					

Linear scaling

Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

Values

ID tag		Start value			
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Comment

Comment		Source comment			
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Multiplexing

Multiplexing	Disabled	Index tag			
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Logging

Data log

GMP (Good Manufacturing Practice)

Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled
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GV_LUZ_Q5_5

Fluid_Muscle_Press.GV_LUZ_Q6_5

General

Name	Fluid_Muscle_Press.GV_LUZ_Q6_5	Display name		Connection	HMI_Connection_5
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_5__FluidicMuscle Press				

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
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Limits

Upper 2		Upper 1		Lower 1	
Lower 2					

Linear scaling

Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

Values

ID tag		Start value			
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Comment

Comment		Source comment			
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Multiplexing

Multiplexing	Disabled	Index tag			
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Logging

Data log

GMP (Good Manufacturing Practice)

Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled
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GV_LUZ_Q6_5

Fluid_Muscle_Press.GV_Braco_90_5

General

Name	Fluid_Muscle_Press.GV_Braco_90_5	Display name		Connection	HMI_Connection_5
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_5__FluidicMuscle Press				

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
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Limits

Upper 2		Upper 1		Lower 1	
Lower 2					

Linear scaling

Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

Values

ID tag		Start value			
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Comment

Comment		Source comment			
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Totally Integrated Automation Portal						
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Multiplexing

Multiplexing	Disabled	Index tag		
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Logging

Data log		
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GMP (Good Manufacturing Practice)

Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled
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GV_Braco_90_5

Fluid_Muscle_Press.GV_Braco_0_5

General

Name	Fluid_Muscle_Press.GV_Braco_0_5	Display name		Connection	HMI_Connection_5
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_5__FluidicMuscle Press				

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation	
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Limits

Upper 2		Upper 1		Lower 1	
Lower 2					

Linear scaling

Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

Values

ID tag		Start value		
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Comment

Comment		Source comment		
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Multiplexing

Multiplexing	Disabled	Index tag		
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Logging

Data log		
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GMP (Good Manufacturing Practice)

Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled
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GV_Braco_0_5

Fluid_Muscle_Press.GV_Braco_180_5

General

Name	Fluid_Muscle_Press.GV_Braco_180_5	Display name		Connection	HMI_Connection_5
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_5__FluidicMuscle Press				

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation	
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Limits

Upper 2		Upper 1		Lower 1	
Lower 2					

Linear scaling

Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

Values

ID tag		Start value		
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Comment

Comment		Source comment		
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Multiplexing

Multiplexing	Disabled	Index tag		
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Logging

Data log		
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GMP (Good Manufacturing Practice)

Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled
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GV_Braco_180_5

Fluid_Muscle_Press.GV_Mover_Direita_5

General

Name	Fluid_Muscle_Press.GV_Mover_Direi-ta_5	Display name		Connection	HMI_Connection_5
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_5__FluidicMuscle Press				

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation	
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Limits

Upper 2		Upper 1		Lower 1	
Lower 2					

Linear scaling

Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

Values

ID tag		Start value		
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Totally Integrated Automation Portal						
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Comment

Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Mover_Direita_5

Fluid_Muscle_Press.GV_Mover_Esquerda_5

General

Name	Fluid_Muscle_Press.GV_Mover_Esquerda_5	Display name		Connection	HMI_Connection_5
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_5__FluidicMuscle Press				

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Mover_Esquerda_5

Fluid_Muscle_Press.GV_Prensa_5

General

Name	Fluid_Muscle_Press.GV_Prensa_5	Display name		Connection	HMI_Connection_5
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_5__FluidicMuscle Press				

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Prensa_5

Fluid_Muscle_Press.GV_Libera_Entrada_5

General

Name	Fluid_Muscle_Press.GV_Libera_Entrada_5	Display name		Connection	HMI_Connection_5
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_5__FluidicMuscle Press				

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0

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Totally Integrated Automation Portal						
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HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Libera_Entrada_5

Fluid_Muscle_Press.GV_Garra_5

General					
Name	Fluid_Muscle_Press.GV_Garra_5	Display name		Connection	HMI_Connection_5
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_5__FluidicMuscle Press				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Garra_5

Sorting.GV_B_Start_6

General					
Name	Sorting.GV_B_Start_6	Display name		Connection	HMI_Connection
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_6__Sorting				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_B_Start_6

Sorting.GV_B_Reset_6

General					
Name	Sorting.GV_B_Reset_6	Display name		Connection	HMI_Connection
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_6__Sorting				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					

Totally Integrated Automation Portal							
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Linear scaling

Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_B_Reset_6

Sorting.GV_B_Stop_6

General

Name	Sorting.GV_B_Stop_6	Display name		Connection	HMI_Connection
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_6__Sorting				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_B_Stop_6

Sorting.GV_Sensor_OPE_6

General

Name	Sorting.GV_Sensor_OPE_6	Display name		Connection	HMI_Connection
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_6__Sorting				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Sensor_OPE_6

Sorting.GV_Sensor_Indutivo_6

General

Name	Sorting.GV_Sensor_Indutivo_6	Display name		Connection	HMI_Connection
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_6__Sorting				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	

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Totally Integrated Automation Portal						
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Lower 2

Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Sensor_Indutivo_6

Sorting.GV_Sensor_OPC_6

General					
Name	Sorting.GV_Sensor_OPC_6	Display name		Connection	HMI_Connection
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_6__Sorting				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Sensor_OPC_6

Sorting.GV_Sensor_Retro_6

General					
Name	Sorting.GV_Sensor_Retro_6	Display name		Connection	HMI_Connection
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_6__Sorting				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Sensor_Retro_6

Sorting.GV_Sensor_Braco1_6

General					
Name	Sorting.GV_Sensor_Braco1_6	Display name		Connection	HMI_Connection
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_6__Sorting				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		

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Totally Integrated Automation Portal						
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Limits

Upper 2		Upper 1		Lower 1	
Lower 2					

Linear scaling

Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

Values

ID tag		Start value			
Comment					
Comment		Source comment			

Multiplexing

Multiplexing	Disabled	Index tag			
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Logging

Data log					
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GMP (Good Manufacturing Practice)

Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled
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GV_Sensor_Braco1_6

Sorting.GV_Sensor_Braco2_6

General

Name	Sorting.GV_Sensor_Braco2_6	Display name		Connection	HMI_Connection
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_6__Sorting				

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
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Limits

Upper 2		Upper 1		Lower 1	
Lower 2					

Linear scaling

Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

Values

ID tag		Start value			
Comment					
Comment		Source comment			

Multiplexing

Multiplexing	Disabled	Index tag			
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Logging

Data log					
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GMP (Good Manufacturing Practice)

Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled
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GV_Sensor_Braco2_6

Sorting.GV_LUZ_Start_6

General

Name	Sorting.GV_LUZ_Start_6	Display name		Connection	HMI_Connection
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_6__Sorting				

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
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Limits

Upper 2		Upper 1		Lower 1	
Lower 2					

Linear scaling

Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

Values

ID tag		Start value			
Comment					
Comment		Source comment			

Multiplexing

Multiplexing	Disabled	Index tag			
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Logging

Data log					
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GMP (Good Manufacturing Practice)

Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled
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GV_LUZ_Start_6

Sorting.GV_LUZ_Reset_6

General

Name	Sorting.GV_LUZ_Reset_6	Display name		Connection	HMI_Connection
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_6__Sorting				

Totally Integrated Automation Portal						
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment				
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
GV_LUZ_Reset_6						
Sorting.GV_LUZ_Q1_6						
General						
Name	Sorting.GV_LUZ_Q1_6	Display name		Connection	HMI_Connection	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_6__Sorting					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment				
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
GV_LUZ_Q1_6						
Sorting.GV_LUZ_Q2_6						
General						
Name	Sorting.GV_LUZ_Q2_6	Display name		Connection	HMI_Connection	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_6__Sorting					
Settings						
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation			
Limits						
Upper 2		Upper 1		Lower 1		
Lower 2						
Linear scaling						
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100	HMI device value range start value	0			
Values						
ID tag		Start value				
Comment						
Comment		Source comment				
Multiplexing						
Multiplexing	Disabled	Index tag				
Logging						
Data log						
GMP (Good Manufacturing Practice)						
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled	
GV_LUZ_Q2_6						
Sorting.GV_LUZ_Q4_6						
General						
Name	Sorting.GV_LUZ_Q4_6	Display name		Connection	HMI_Connection	
Data type	Bool	Array elements	0	Length	1	
Address		Access mode	<symbolic access>	Coding	Binary	

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PLC name		PLC_6__Sorting									
Settings											
Acquisition cycle		1 s		Acquisition mode		Cyclic in operation					
Limits											
Upper 2				Upper 1				Lower 1			
Lower 2											
Linear scaling											
Linear scaling		Disabled		PLC value range end value		10		PLC value range start value		0	
HMI device value range end value		100		HMI device value range start value		0					
Values											
ID tag				Start value							
Comment											
Comment				Source comment							
Multiplexing											
Multiplexing		Disabled		Index tag							
Logging											
Data log											
GMP (Good Manufacturing Practice)											
Confirmation type		None		GMP relevant		Disabled		Comment required		Disabled	

GV_LUZ_Q4_6

Sorting.GV_LUZ_Q5_6

General											
Name		Sorting.GV_LUZ_Q5_6		Display name				Connection		HMI_Connection	
Data type		Bool		Array elements		0		Length		1	
Address				Access mode		<symbolic access>		Coding		Binary	
PLC name		PLC_6__Sorting									
Settings											
Acquisition cycle		1 s		Acquisition mode		Cyclic in operation					
Limits											
Upper 2				Upper 1				Lower 1			
Lower 2											
Linear scaling											
Linear scaling		Disabled		PLC value range end value		10		PLC value range start value		0	
HMI device value range end value		100		HMI device value range start value		0					
Values											
ID tag				Start value							
Comment											
Comment				Source comment							
Multiplexing											
Multiplexing		Disabled		Index tag							
Logging											
Data log											
GMP (Good Manufacturing Practice)											
Confirmation type		None		GMP relevant		Disabled		Comment required		Disabled	

GV_LUZ_Q5_6

Sorting.GV_LUZ_Q6_6

General											
Name		Sorting.GV_LUZ_Q6_6		Display name				Connection		HMI_Connection	
Data type		Bool		Array elements		0		Length		1	
Address				Access mode		<symbolic access>		Coding		Binary	
PLC name		PLC_6__Sorting									
Settings											
Acquisition cycle		1 s		Acquisition mode		Cyclic in operation					
Limits											
Upper 2				Upper 1				Lower 1			
Lower 2											
Linear scaling											
Linear scaling		Disabled		PLC value range end value		10		PLC value range start value		0	
HMI device value range end value		100		HMI device value range start value		0					
Values											
ID tag				Start value							
Comment											
Comment				Source comment							
Multiplexing											
Multiplexing		Disabled		Index tag							
Logging											
Data log											
GMP (Good Manufacturing Practice)											
Confirmation type		None		GMP relevant		Disabled		Comment required		Disabled	

GV_LUZ_Q6_6

Sorting.GV_Esteira_6

General											
Name		Sorting.GV_Esteira_6		Display name				Connection		HMI_Connection	
Data type		Bool		Array elements		0		Length		1	

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Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_6__Sorting				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Esteira_6

Sorting.GV_Braco1_6

General					
Name	Sorting.GV_Braco1_6	Display name		Connection	HMI_Connection
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_6__Sorting				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Braco1_6

Sorting.GV_Braco2_6

General					
Name	Sorting.GV_Braco2_6	Display name		Connection	HMI_Connection
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_6__Sorting				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Braco2_6

Sorting.GV_Pistao_6

General					
Name	Sorting.GV_Pistao_6	Display name		Connection	HMI_Connection

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Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_6__Sorting				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Pistao_6

Sorting.GV_Comunicacao_6

General					
Name	Sorting.GV_Comunicacao_6	Display name		Connection	HMI_Connection
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_6__Sorting				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Comunicacao_6

CounterUP

General					
Name	CounterUP	Display name		Connection	HMI_Connection_1
Data type	DInt	Array elements	0	Length	4
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1__Distributing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

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CounterUP

Distributing.GV_braco_avanca

General					
Name	Distributing.GV_braco_avanca	Display name		Connection	HMI_Connection_1
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1__Distributing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

Tag_5

Distributing.GV_braco_recua

General					
Name	Distributing.GV_braco_recua	Display name		Connection	HMI_Connection_1
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1__Distributing				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

Tag_4

Separating.GV_Peca_Certa

General					
Name	Separating.GV_Peca_Certa	Display name		Connection	HMI_Connection_3
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_3__Separating				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

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GV_Peca_Certa

Sorting.GV_Prata_6

General					
Name	Sorting.GV_Prata_6	Display name		Connection	HMI_Connection
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_6__Sorting				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Prata_6

Sorting.GV_Vermelho_6

General					
Name	Sorting.GV_Vermelho_6	Display name		Connection	HMI_Connection
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_6__Sorting				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

GV_Vermelho_6

Sorting.GV_Preto_6

General					
Name	Sorting.GV_Preto_6	Display name		Connection	HMI_Connection
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_6__Sorting				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Logging					
Data log					
GMP (Good Manufacturing Practice)					
Confirmation type	None	GMP relevant	Disabled	Comment required	Disabled

Totally Integrated Automation Portal							
GV_Preto_6							
PSIted							
General							
Name	PSIted		Display name		Connection	HMI_Connection_1	
Data type	Bool		Array elements	0	Length	1	
Address			Access mode	<symbolic access>	Coding	Binary	
PLC name	PLC_1__Distributing						
Settings							
Acquisition cycle	1 s		Acquisition mode	Cyclic in operation			
Limits							
Upper 2			Upper 1		Lower 1		
Lower 2							
Linear scaling							
Linear scaling	Disabled		PLC value range end value	10	PLC value range start value	0	
HMI device value range end value	100		HMI device value range start value	0			
Values							
ID tag			Start value				
Comment							
Comment			Source comment				
Multiplexing							
Multiplexing	Disabled		Index tag				
Logging							
Data log							
GMP (Good Manufacturing Practice)							
Confirmation type	None		GMP relevant	Disabled	Comment required	Disabled	
PSIted							