

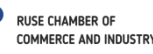


Co-funded by
the European Union

*Alliance for Fostering
Business and Education Innovation
through Digital Supply Chains*

Data Analytics

Problem identification





Demand Forecasting



- **Problem:** Inaccuracies in demand forecasting leading to stockouts.
- **Solution:**
 - **Time Series Analysis:** For trend and seasonal pattern identification.
 - **Regression Models:** To establish relationships between demand and influencing factors.
 - **ML Algorithms:** ARIMA for sequential data, LSTM for sequence prediction, Random Forest for regression and classification.





Inventory Management

- **Problem:** Difficulty in maintaining optimal inventory levels.
- **ML Approaches:**
 - **Optimization Algorithms:** For calculating reorder points.
 - **Reinforcement Learning:** To adapt and optimize inventory decisions over time.
 - **Predictive Analytics:** For forecasting future inventory requirements.



Supplier Relationship Management



Co-funded by
the European Union



- **Problem:** Complexities in managing and evaluating suppliers.
- **ML Utilization:**
 - **Sentiment Analysis:** To gauge supplier reliability and relationship quality.
 - **Risk Assessment Models:** For predictive insights on supplier performance.
 - **Classification Algorithms:** To categorize suppliers based on performance metrics.

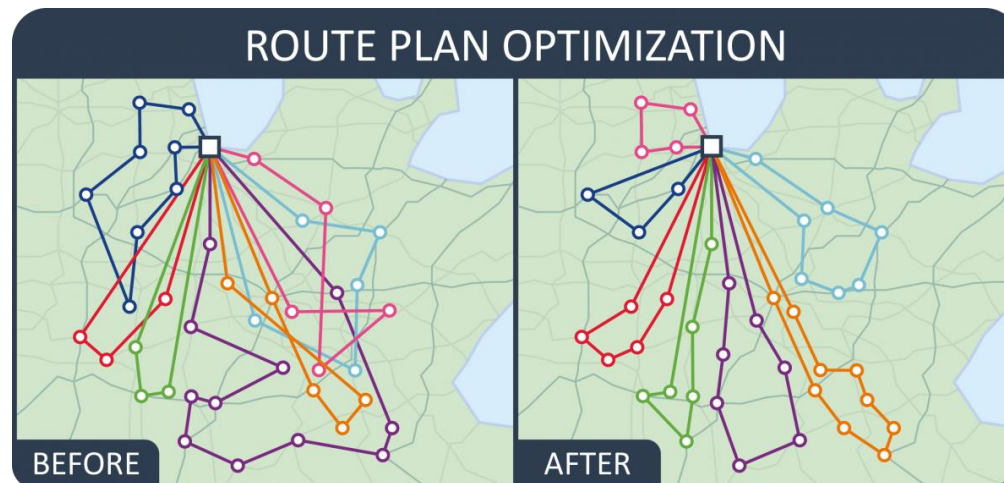




Logistics and Route Optimization



- **Problem:** Inefficiencies in routing and logistics operations.
- **ML Solutions:**
 - **Route Optimization Algorithms:** For minimizing travel times and costs.
 - **Vehicle Scheduling Models:** To efficiently allocate fleet resources.
 - **Predictive Analytics:** To foresee and mitigate potential delivery disruptions.





Warehouse Management



- **Problem:** High operational costs and inefficiencies in warehouse processes.
- **ML Innovations:**
 - **Robotics:** For automation of sorting, picking, and packing.
 - **Predictive Maintenance:** To foresee and fix equipment failures.





Supply Chain Visibility



- **Problem:** Lack of real-time tracking and visibility across the supply chain.
- **Strategies:**
 - **IoT Sensors:** For continuous monitoring of goods and materials.
 - **Real-Time Tracking:** To track goods and optimize supply chain flows.
 - **Machine Learning Algorithms:** For predictive insights and proactive management.





Quality Control



- **Problem:** Challenges in maintaining consistent product quality.
- **Technological Tools:**
 - **Computer Vision:** For automated defect detection.
 - **Image Recognition:** To identify quality issues in manufacturing.
 - **Anomaly Detection:** For spotting deviations from quality norms.





Risk Management



- **Problem:** Supply chain vulnerabilities to external shocks and disruptions.
- **ML Techniques:**
 - **Predictive Modeling:** To forecast potential risks and impacts.
 - **Scenario Analysis:** For planning and response strategies.
 - **Risk Assessment Models:** To evaluate and mitigate risks effectively.





Order Fulfillment and Customer Service

- **Problem:** Meeting high customer expectations in service and delivery.
- **ML Applications:**
 - **NLP:** Analyzing customer feedback for service improvements.
 - **Chatbots:** For automated and responsive customer support.
 - **Predictive Analytics:** Optimizing logistics and fulfillment operations.



- **Challenge:** Integrating sustainability with supply chain operations.
- **ML Contributions:**
 - **Green Logistics Algorithms:** For eco-friendly logistics planning.
 - **Carbon Footprint Tracking:** Monitoring and managing environmental impacts.
 - **Data-Driven Decision-Making:** For sustainable practices and compliance.

