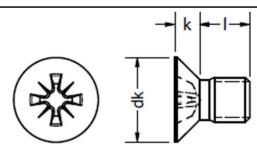
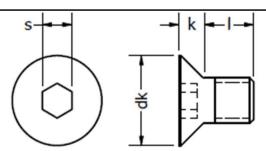
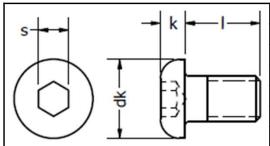


	DIN 934/ISO 4032		DIN 934/ISO 4032		DIN 562	DIN 439 B		DIN 912/ISO 4762			
Thread	S	m	m	m	Thread	dk	k	S	I_max	I_max_ft	
M1.6	3.2	1.3		1	M1.6	3	1.6	1.5	16	16	
M2	4	1.6	1.2	1.2	M2	3.8	2	1.5	20	16	
M2.5	5	2	1.6	1.6	M2.5	4.5	2.5	2	25	20	
M3	5.5	2.4	1.8	1.8	М3	5.5	3	2.5	30	20	
M3.5	6	2.8		2	M3.5	6	3.5	2.5	30	20	
M4	7	3.2	2.2	2.2	M4	7	4	3	40	25	
M5	8	4.7	2.7	2.7	M5	8.5	5	4	50	25	
M6	10	5.2	3.2	3.2	M6	10	6	5	60	30	
M8	13	6.8	4	4	M8	13	8	6	80	35	
M10	16	8.4	5	5	M10	16	10	8	100	40	
M12	18	10.8		6	M12	18	12	10	120	50	
M14	21	12.8		7	M14	21	14	12	140	55	
M16	24	14.8		8	M16	24	16	14	160	60	





	DIN	965	ISO	7046		DIN	7991	ISO 1	.0642	
Thread	dk	k	dk	k	Thread	dk	k	dk	k	S
M1.6	3	0.96	3	1	M1.6					
M2	3.8	1.2	3.8	1.2	M2			3.8	1.24	1.3
M2.5	4.7	1.5	4.7	1.5	M2.5			4.8	1.55	1.5
М3	5.6	1.65	5.5	1.65	M3	6	1.7	6.72	1.86	2
M3.5	6.5	2.35	7.3	2.35	M4	8	2.3	8.96	2.48	2.5
M4	7.5	2.2	8.4	2.7	M5	10	2.8	11.2	3.1	3
M5	9.2	2.5	9.3	2.7	M6	12	3.3	13.44	3.72	4
М6	11	3	11.3	3.3	M8	16	4.4	17.92	4.96	5
M8	14.5	4	15.8	4.65	M10	20	5.5	22.4	6.2	6
M10	18	5	18.3	5	M12	24	6.5	26.88	7.44	8
					M14	27	7	30.8	8.4	10
					M16	30	7.5	33.6	8.8	10



	ISO	7380		ISO 7380		
Thread	dk	k	Thread	dk	k	
M2	3.5	1.3	M6	10.5	3.3	
M2.5	4.5	1.5	M8	14	4.4	
M3	5.7	1.65	M10	17.5	5.5	
M4	7.6	2.2	M12	21	6.6	
M5	9.5	2.75	M16	28	8.8	