

stand. After 1 to 2 d, a residual pink color should be present; if not, discard and obtain better-quality water or increase permanganate added. Redistill in an all-borosilicate-glass apparatus and discard initial 50 mL distillate. Collect distillate fraction that is free of permanganate: a red color with DPD reagent (see Section 4500-Cl.F.2b) indicates presence of permanganate.

f. Potassium permanganate standard (KMnO₄), 0.006M: Dissolve 1.000 g KMnO₄ in water and dilute to 1000 mL. Standardize as follows: Weigh, to the nearest mg, about 0.1 g primary standard grade sodium oxalate and dissolve it in 150 mL water in a 250-mL Erlenmeyer flask. Add 20 mL 20% H₂SO₄ and heat to 70 to 80°C. Titrate the warm oxalate solution with the potassium permanganate standard until a pink coloration persists (60 s). Calculate the potassium permanganate concentration:

$$\text{mg KMnO}_4/\text{L} = \frac{W \times 1000}{2.1197 \times V}$$

where:

W = weight of sodium oxalate, mg, and
V = mL KMnO₄ titrant.

4. Procedure

a. Calibration of photometric equipment: Prepare calibration curve by diluting standardized potassium permanganate solution. Make dilutions appropriate for the cell path length and range desired. Plot absorbance (*y* axis) versus KMnO₄ concentration (*x* axis). Calculate a best-fit line through the points. Preferably perform a calibration check with a known KMnO₄ standard before any analysis to ensure that equipment is in proper working order.

b. Potassium permanganate analysis: Check zero on spectrophotometer at 525 nm with deionized water. If the water is soft

(i.e., <40 mg/L hardness as CaCO₃), add 1 mL CaCl₂ solution/L sample (111 mg/L as CaCl₂) to aid in removal of any colloidal manganese dioxide and suspended solids. Pass 50 mL sample through a 0.22-μm filter. Rinse spectrophotometer cell with two or three portions of filtrate. Fill cell and check that no air bubbles are present in the solution or on the sides of the cell. Measure absorbance at 525 nm (Reading A). For best results, minimize time between filtration and reading absorbance. To 100 mL sample, add 0.1 mL CaCl₂ solution. Add 0.1 mL sodium thiosulfate solution per 1 mg/L KMnO₄ (based on Reading A). Pass through a 0.22-μm filter and measure absorbance (Reading B).

5. Calculation

$$\text{Correct absorbance} = A - B$$

where:

A = absorbance of sample, and
B = absorbance of blank.

Compare corrected absorbance value obtained with the calibration curve and report the corresponding value as milligrams potassium permanganate per liter.

6. Precision and Bias

Based on the results obtained by eight analysts in a single laboratory, the overall precision (pooled standard deviation) was determined to be 0.035 mg/L for a 1-cm cell. The mean recovery for 12 measurements at 4 initial concentrations was 98%. The method detection level (MDL), as determined using Section 1030C, was 0.083 mg KMnO₄/L.

4500-SiO₂ SILICA*

4500-SiO₂ A. Introduction

1. Occurrence and Significance

Silicon does not occur free in nature, but rather as free silica (SiO₂) in coarsely crystalline (quartz, rock crystal, amethyst, etc.) and microcrystalline (flint, chert, jasper, etc.) varieties of quartz, the major component of sand and sandstone. Silicon is found in combination with other elements in silicates, represented by feldspar, hornblende, mica, asbestos, and other clay minerals. Silicates also occur in rocks, such as granite, basalt, and shale. Silicon therefore is usually reported as silica (SiO₂) when rocks, sediments, soils, and water are analyzed. The aver-

age abundance of silica in different rock types is 7 to 80%, in typical soils 50 to 80%, and in surface and groundwater 14 mg/L.

The common aqueous forms of silica are H₄SiO₄ and H₃SiO₄⁻. In the presence of magnesium, it can form scale deposits in boilers and in steam turbines. It is considered a nonessential trace element for most plants, but essential for most animals. Chronic exposure to silica dust can be toxic. There is no U.S. EPA drinking water standard MCL for silica.

A more complete discussion of the occurrence and chemistry of silica in natural waters is available.¹

2. Selection of Method

Perform analyses by the electrothermal atomic absorption method (Section 3113B) or one of the colorimetric methods

* Approved by Standard Methods Committee, 1997. Editorial revisions, 2011, 2017.

Joint Task Group: 20th Edition—(4500-SiO₂-F)—Scott Stieg (chair), Bradford R. Fisher, Owen B. Mathre, Theresa M. Wright.

(4500-SiO₂.C, D, E, or F), depending on the fraction to be measured. The inductively coupled plasma mass spectrometric method (Section 3125) or the inductively coupled plasma method (Section 3120) also may be applied successfully in most cases (with lower detection limits), even though silica is not specifically listed as an analyte in the method.

Methods 3120 and 3125 determine total silica. 4500-SiO₂.C, D, E, and F determine molybdate-reactive silica. As noted in 4500-SiO₂.C.4, it is possible to convert other forms of silica to the molybdate-reactive form for determination by these methods. Method 3111D determines more than one form of silica. It will determine all dissolved silica and some colloiddally dispersed silica. The determination of silica present in micrometer and submicrometer particles will depend on the size distribution, composition, and structure of the particles; thus 3111D cannot be said to determine total silica.

Method 4500-SiO₂.C is recommended for relatively pure waters containing from 0.4 to 25 mg SiO₂/L. As with most colorimetric Methods, the range can be extended, if necessary, by diluting, by concentrating, or by varying the light path. Interferences due to tannin, color, and turbidity are more severe with this method than with 4500-SiO₂.D. Moreover, the yellow color produced by 4500-SiO₂.C has a limited stability and attention to timing is necessary. When applicable, however, it offers greater speed and simplicity than 4500-SiO₂.D because one reagent fewer is used; one timing step is eliminated; and many natural waters can be analyzed without dilution, which is not often the case with 4500-SiO₂.D. Method 4500-SiO₂.D is recommended for the low range, from 0.04 to 2 mg SiO₂/L. This range also can be extended if necessary. Such extension may be desirable if interference is expected from tannin, color, or turbidity. A combination of factors renders 4500-SiO₂.D, E, and F less susceptible than 4500-SiO₂.C to those interferences; also, the blue color in 4500-SiO₂.D, E, and F is more stable than the yellow color in 4500-SiO₂.C. However, many samples will require dilution because of the high sensitivity of the method. Permanent artificial color standards are not available for the blue color developed in 4500-SiO₂.D.

The yellow color produced by 4500-SiO₂.C and the blue color produced by 4500-SiO₂.D, E, and F are affected by high concen-

trations of salts. With seawater the yellow color intensity is decreased by 20 to 35% and the blue color intensity is increased by 10 to 15%. When waters of high ionic strength are analyzed by these methods, use silica standards of approximately the same ionic strengths.²

Method 4500-SiO₂.E or F may be used where large numbers of samples are analyzed regularly. Method 3111D is recommended for broad-range use. Although Method 3111D is usable from 1 to 300 mg SiO₂/L, optimal results are obtained from about 20 to 300 mg/L. The range can be extended upward by dilution if necessary. This method is rapid and does not require any timing step.

The inductively coupled plasma method (Section 3120) also may be used in analyses for silica.

3. Sampling and Storage

Collect samples in bottles of polyethylene, other plastic, or hard rubber, especially if there will be a delay between collection and analysis. Borosilicate glass is less desirable, particularly with waters of pH above 8 or with seawater, in which cases a significant amount of silica in the glass can dissolve. Freezing to preserve samples for analysis of other constituents can lower soluble silica values by as much as 20 to 40% in waters that have a pH below 6. Do not acidify samples for preservation because silica precipitates in acidic solutions.

4. References

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4500-SiO₂ B. (Reserved)

4500-SiO₂ C. Molybdosilicate Method

1. General Discussion

a. Principle: Ammonium molybdate at pH approximately 1.2 reacts with silica and any phosphate present to produce heteropoly acids. Oxalic acid is added to destroy the molybdophosphoric acid but not the molybdosilicic acid. Even if phosphate is known to be absent, the addition of oxalic acid is highly desirable and is a mandatory step in both this method and 4500-SiO₂.D. The intensity of the yellow color is proportional to

the concentration of "molybdate-reactive" silica. In at least one of its forms, silica does not react with molybdate even though it is capable of passing through filter paper and is not noticeably turbid. It is not known to what extent such "unreactive" silica occurs in waters. Terms such as "colloidal," "crystalloidal," and "ionic" have been used to distinguish among various forms of silica but such terminology cannot be substantiated. "Molybdate-unreactive" silica can be converted to the "molybdate-reactive" form by heating or fusing with alkali. Molybdate-reactive or

TABLE 4500-SiO₂-I. SELECTION OF LIGHT PATH LENGTH FOR VARIOUS SILICA CONCENTRATIONS

Light Path cm	4500-SiO ₂ .D		
	4500-SiO ₂ .C Silica in 55 mL Final Volume μg	Silica in 55 mL Final Volume μg	
		650 nm Wavelength	815 nm Wavelength
1	200-1300	40-300	20-100
2	100-700	20-150	10-50
5	40-250	7-50	4-20
10	20-130	4-30	2-10

unreactive does not imply reactivity, or lack of it, toward *other* reagents or processes.

b. Interference: Because both apparatus and reagents may contribute silica, avoid using glassware as much as possible and use reagents low in silica. Also, make a blank determination to correct for silica so introduced. In both this method and 4500-SiO₂.D, tannin, large amounts of iron, color, turbidity, sulfide, and phosphate interfere. Treatment with oxalic acid eliminates interference from phosphate and decreases interference from tannin. If necessary, use photometric compensation to cancel interference from color or turbidity.

c. Minimum detectable concentration: Approximately 1 mg SiO₂/L can be detected in 50-mL nessler tubes.

d. Quality control (QC): The QC practices considered to be an integral part of each method are summarized in Table 4020:I.

2. Apparatus

a. Platinum dishes, 100-mL.

b. Colorimetric equipment: One of the following is required:

1) *Spectrophotometer,* for use at 410 nm, providing a light path of 1 cm or longer. See Table 4500-SiO₂:I for light path selection.

2) *Filter photometer,* providing a light path of 1 cm or longer and equipped with a violet filter having maximum transmittance near 410 nm.

3) *Nessler tubes,* matched, 50-mL, tall form.

3. Reagents

For best results, set aside and use batches of chemicals low in silica. Use distilled reagent water in making reagents and dilutions. Store all reagents in plastic containers to guard against high blanks.

a. Sodium bicarbonate (NaHCO₃), powder.

b. Sulfuric acid (H₂SO₄), 1*N*.

c. Hydrochloric acid (HCl), 1 + 1.

d. Ammonium molybdate reagent: Dissolve 10 g (NH₄)₆Mo₇O₂₄ · 4H₂O in water, with stirring and gentle warming, and dilute to 100 mL. Filter if necessary. Adjust to pH 7 to 8 with silica-free NH₄OH or NaOH and store in a polyethylene bottle to stabilize. (If the pH is not adjusted, a precipitate gradually forms. If the solution is stored in glass, silica may leach out and cause high blanks.) If necessary, prepare silica-free

NH₄OH by passing gaseous NH₃ into distilled water contained in a plastic bottle.

e. Oxalic acid solution: Dissolve 7.5 g H₂C₂O₄ · 2H₂O in water and dilute to 100 mL.

f. Stock silica solution: Dissolve 4.73 g sodium metasilicate nonahydrate, Na₂SiO₃ · 9H₂O, in water and dilute to 1000 mL. For work of highest accuracy, analyze 100.0-mL portions by the gravimetric method.¹ Store in a tightly stoppered plastic bottle.

g. Standard silica solution: Dilute 10.00 mL stock solution to 1000 mL with water; 1.00 mL = 10.0 μg SiO₂. Calculate exact concentration from concentration of stock silica solution. Store in a tightly stoppered plastic bottle.

h. Permanent color solutions:

1) *Potassium chromate solution*—Dissolve 630 mg K₂CrO₄ in water and dilute to 1 L.

2) *Borax solution*—Dissolve 10 g sodium borate decahydrate, Na₂B₄O₇ · 10H₂O, in water and dilute to 1 L.

4. Procedure

a. Color development: To 50.0 mL sample add in rapid succession 1.0 mL 1 + 1 HCl and 2.0 mL ammonium molybdate reagent. Mix by inverting at least six times and let stand for 5 to 10 min. Add 2.0 mL oxalic acid solution and mix thoroughly. Read color after 2 min but before 15 min, measuring time from addition of oxalic acid. Because the yellow color obeys Beer's law, measure photometrically or visually.

b. To detect the presence of molybdate-unreactive silica, digest sample with NaHCO₃ before color development. This digestion is not necessarily sufficient to convert all molybdate-unreactive silica to the molybdate-reactive form. Complex silicates and higher silica polymers may require extended fusion with alkali at high temperatures or digestion under pressure for complete conversion. Omit digestion if all the silica is known to react with molybdate.

Prepare a clear sample by filtration if necessary. Place 50.0 mL, or a smaller portion diluted to 50 mL, in a 100-mL platinum dish. Add 200 mg silica-free NaHCO₃ and digest on a steam bath for 1 h. Cool and add slowly, with stirring, 2.4 mL 1*N* H₂SO₄. Do not interrupt analysis but proceed *at once* with remaining steps. Transfer quantitatively to a 50-mL nessler tube and make up to mark with water. (Tall-form 50-mL nessler tubes are convenient for mixing even if the solution subsequently is transferred to an absorption cell for photometric measurement.)

c. Preparation of standards: If NaHCO₃ pretreatment is used, add to the standards (approximately 45 mL total volume) 200 mg NaHCO₃ and 2.4 mL 1*N* H₂SO₄, to compensate both for the slight amount of silica introduced by the reagents and for the effect of the salt on color intensity. Dilute to 50.0 mL.

d. Correction for color or turbidity: Prepare a special blank for every sample that needs such correction. Carry two identical portions of each such sample through the procedure, including NaHCO₃ treatment if this is used. To one portion, add all reagents as directed in ¶ *a* above. To the other portion, add HCl and oxalic acid but no molybdate. Adjust photometer to zero absorbance with the blank containing no molybdate before reading absorbance of molybdate-treated sample.

e. Photometric measurement: Prepare a calibration curve from a series of approximately six standards to cover the optimum ranges cited in Table 4500-SiO₂:I. Follow direction of ¶ *a*

TABLE 4500-SiO₂:II. PREPARATION OF PERMANENT COLOR STANDARDS FOR VISUAL DETERMINATION OF SILICA

Values in Silica μg	Potassium Chromate Solution mL	Borax Solution mL	Water mL
0	0.0	25	30
100	1.0	25	29
200	2.0	25	28
400	4.0	25	26
500	5.0	25	25
750	7.5	25	22
1000	10.0	25	20

above on suitable portions of standard silica solution diluted to 50.0 mL in nessler tubes. Set photometer at zero absorbance with water and read all standards, including a reagent blank, against water. Plot micrograms silica in the final (55 mL) developed solution against photometer readings. Run a reagent blank and at least one standard with each group of samples to confirm that the calibration curve previously established has not shifted.

f. Visual comparison: Make a set of permanent artificial color standards, using K₂CrO₄ and borax solutions. Mix liquid volumes specified in Table 4500-SiO₂:II and place them in well-stoppered, appropriately labeled 50-mL nessler tubes. Verify correctness of these permanent artificial standards by comparing them visually against standards prepared by analyzing portions of the standard silica solution. Use permanent artificial color standards only for visual comparison.

5. Calculation

$$\text{mg SiO}_2/\text{L} = \frac{\mu\text{g SiO}_2 \text{ (in 55 mL final volume)}}{\text{mL sample}}$$

Report whether NaHCO₃ digestion was used.

6. Precision and Bias

A synthetic sample containing 5.0 mg SiO₂/L, 10 mg Cl⁻/L, 0.20 mg NH₃-N/L, 1.0 mg NO₃⁻-N/L, 1.5 mg organic N/L, and 10.0 mg PO₄³⁻/L in distilled water was analyzed in 19 laboratories by the molybdosilicate method with a relative standard deviation of 14.3% and a relative error of 7.8%.

Another synthetic sample containing 15.0 mg SiO₂/L, 200 mg Cl⁻/L, 0.800 mg NH₃-N/L, 1.0 mg NO₃⁻-N/L, 0.800 mg organic N/L, and 5.0 mg PO₄³⁻/L in distilled water was analyzed in 19 laboratories by the molybdosilicate method, with a relative standard deviation of 8.4% and a relative error of 4.2%.

A third synthetic sample containing 30.0 mg SiO₂/L, 400 mg Cl⁻/L, 1.50 mg NH₃-N/L, 1.0 mg NO₃⁻-N/L, 0.200 mg organic N/L, and 0.500 mg PO₄³⁻/L, in distilled water was analyzed in 20 laboratories by the molybdosilicate method, with a relative standard deviation of 7.7% and a relative error of 9.8%.

All results were obtained after sample digestion with NaHCO₃.

7. Reference

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4500-SiO₂ D. Heteropoly Blue Method

1. General Discussion

a. Principle: The principles outlined under 4500-SiO₂:C.1a, also apply to this method. The yellow molybdosilic acid is reduced by means of aminonaphtholsulfonic acid to heteropoly blue. The blue color is more intense than the yellow color of 4500-SiO₂:C provides increased sensitivity.

b. Interference: See 4500-SiO₂:C.1b.

c. Minimum detectable concentration: Approximately 20 $\mu\text{g SiO}_2/\text{L}$ can be detected in 50-mL nessler tubes and 50 $\mu\text{g SiO}_2/\text{L}$ spectrophotometrically with a 1-cm light path at 815 nm.

d. Quality control (QC): The QC practices considered to be an integral part of each method are summarized in Table 4020:I.

2. Apparatus

- a. *Platinum dishes*, 100-mL.
- b. *Colorimetric equipment*: One of the following is required:
 - 1) *Spectrophotometer*—for use at approximately 815 nm. The color system also obeys Beer's law at 650 nm, with appreciably reduced sensitivity. Use light path of 1 cm or longer. See Table 4500-SiO₂:I for light path selection.
 - 2) *Filter photometer*—provided with a red filter exhibiting maximum transmittance in the wavelength range of 600 to 815 nm. Sensitivity improves with increasing wavelength. Use light path of 1 cm or longer.
 - 3) *Nessler tubes*—matched, 50-mL, tall form.

3. Reagents

For best results, set aside and use batches of chemicals low in silica. Store all reagents in plastic containers to guard against high blanks. Use distilled water that does not contain detectable silica after storage in glass.

All of the reagents listed in 4500-SiO₂:C.3 are required, and in addition:

Reducing agent: Dissolve 500 mg 1-amino-2-naphthol-4-sulfonic acid and 1 g Na₂SO₃ in 50 mL distilled water, with gentle warming if necessary; add this to a solution of 30 g NaHSO₃ in 150 mL distilled water. Filter into a plastic bottle. Discard when solution becomes dark. Prolong reagent life by storing in a refrigerator and away from light. Do not use aminonaphtholsulfonic acid that is incompletely soluble or that produces reagents that are dark even when freshly prepared.*

4. Procedure

a. *Color development*: Proceed as in 4500-SiO₂:C.4a up to and including the words, "Add 2.0 mL oxalic acid solution and mix thoroughly." Measuring time from the moment of adding oxalic acid, wait at least 2 min but not more than 15 min, add 2.0 mL reducing agent, and mix thoroughly. After 5 min, measure blue color photometrically or visually. If NaHCO₃ pretreatment is used, follow 4500-SiO₂:C.4b.

b. *Photometric measurement*: Prepare a calibration curve from a series of approximately six standards to cover the optimum range indicated in Table 4500-SiO₂:I. Carry out the steps described above on suitable portions of standard silica solution diluted to 50.0 mL in nessler tubes; pretreat standards if NaHCO₃ digestion is used (see 4500-SiO₂:C.4b). Adjust photometer to zero absorbance with distilled water and read all standards, including a reagent blank, against distilled water. If necessary to correct for color or turbidity in a

sample, see 4500-SiO₂:C.4d. To the special blank add HCl and oxalic acid, but no molybdate or reducing agent. Plot micrograms silica in the final 55 mL developed solution against absorbance. Run a reagent blank and at least one standard with each group of samples to check the calibration curve.

c. *Visual comparison*: Prepare a series of not less than 12 standards, covering the range 0 to 120 µg SiO₂, by placing the calculated volumes of standard silica solution in 50-mL nessler tubes, diluting to mark with distilled water, and developing color as described in ¶ a above.

5. Calculation

$$\text{mg SiO}_2/\text{L} = \frac{\mu\text{g SiO}_2 \text{ (in 55 mL final volume)}}{\text{mL sample}}$$

Report whether NaHCO₃ digestion was used.

6. Precision and Bias

A synthetic sample containing 5.0 mg SiO₂/L, 10 mg Cl⁻/L, 0.200 mg NH₃-N/L, 1.0 mg NO₃⁻-N/L, 1.5 mg organic N/L, and 10.0 mg PO₄³⁻/L in distilled water was analyzed in 11 laboratories by the heteropoly blue method, with a relative standard deviation of 27.2% and a relative error of 3.0%.

A second synthetic sample containing 15 mg SiO₂/L, 200 mg Cl⁻/L, 0.800 mg NH₃-N/L, 1.0 mg NO₃⁻-N/L, 0.800 mg organic N/L, and 5.0 mg PO₄³⁻/L in distilled water was analyzed in 11 laboratories by the heteropoly blue method, with a relative standard deviation of 18.0% and a relative error of 2.9%.

A third synthetic sample containing 30.0 mg SiO₂/L, 400 mg Cl⁻/L, 1.50 mg NH₃-N/L, 1.0 mg NO₃⁻-N/L, 0.200 mg organic N/L, and 0.500 mg PO₄³⁻/L in distilled water was analyzed in 10 laboratories by the heteropoly blue method with a relative standard deviation of 4.9% and a relative error of 5.1%.

All results were obtained after sample digestion with NaHCO₃.

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* Eastman No. 360 has been found satisfactory.

4500-SiO₂ E. Automated Method for Molybdate-Reactive Silica

1. General Discussion

a. Principle: This method is an adaptation of the heteropoly blue method (4500-SiO₂.D) using a continuous-flow analytical instrument.

b. Interferences: See 4500-SiO₂.C.1b. If particulate matter is present, filter sample or use a continuous filter as an integral part of the system.

c. Application: This method is applicable to potable, surface, domestic, and other waters containing 0 to 20 mg SiO₂/L. The range of concentration can be broadened to 0 to 80 mg/L by substituting a 15-mm flow cell for the 50-mm flow cell shown in Figure 4500-SiO₂.1.

d. Quality control (QC): The QC practices considered to be an integral part of each method are summarized in Table 4020.I.

2. Apparatus

Automated analytical equipment: An example of the continuous-flow analytical instrument consists of the interchangeable components shown in Figure 4500-SiO₂.1.

3. Reagents

a. Sulfuric acid (H₂SO₄), 0.05M (0.1N).

b. Ammonium molybdate reagent: Dissolve 10 g (NH₄)₆Mo₇O₂₄ · 4H₂O in 1 L 0.05M H₂SO₄. Filter and store in an amber plastic bottle.

c. Oxalic acid solution: Dissolve 50 g H₂C₂O₄ · 2H₂O in 900 mL distilled water and dilute to 1 L.

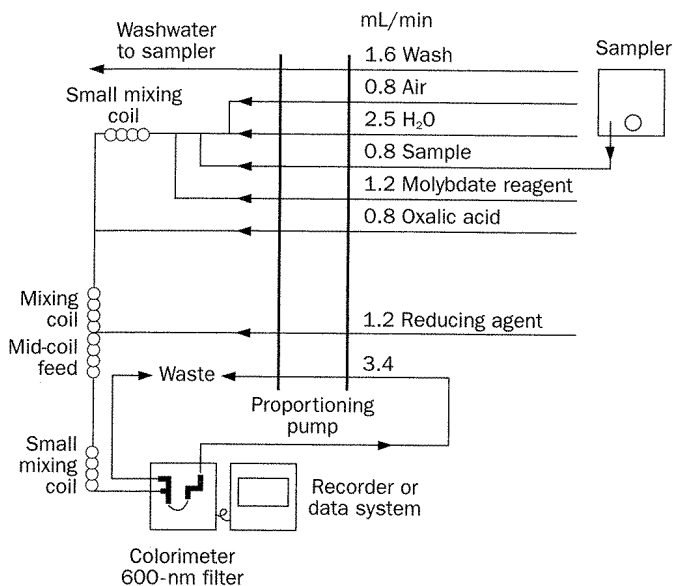
d. Reducing agent: Dissolve 120 g NaHSO₃ and 4 g Na₂SO₃ in 800 mL warm distilled water. Add 2 g 1-amino-2-naphthol-4-sulfonic acid, mix well, and dilute to 1 L. Filter into amber plastic bottle for storage.

To prepare working reagent, dilute 100 mL to 1 L with distilled water. Make working reagent daily.

e. Standard silica solution: See 4500-SiO₂.C.3g.

4. Procedure

Set up manifold as shown in Figure 4500-SiO₂.1 and follow the general procedure described by the manufacturer. Determine

Figure 4500-SiO₂.1. Silica manifold.

absorbance at 660 nm. Use quality control procedures given in Section 4020.

5. Calculation

Prepare standard curves by plotting response of standards processed through the manifold against SiO₂ concentration in standards. Compute sample SiO₂ concentration by comparing sample response with standard curve.

6. Precision and Bias

For 0 to 20 mg SiO₂/L, when a 50-mm flow cell was used at 40 samples/h, the detection limit was 0.1 mg/L, sensitivity (concentration giving 0.398 absorbance) was 7.1 mg/L, and the coefficient of variation (95% confidence level at 7.1 mg/L) was 1.6%. For 0 to 80 mg SiO₂/L, when a 15-mm flow cell was used at 50 samples/h, detection limit was 0.5 mg/L, sensitivity was 31 mg/L, and coefficient of variation at 31 mg/L was 1.5%.

4500-SiO₂ F. Flow Injection Analysis for Molybdate-Reactive Silicate

1. General Discussion

Silicate reacts with molybdate under acidic conditions to form yellow beta-molybdosilicic acid. This acid is subsequently reduced with stannous chloride to form a heteropoly blue complex that has an absorbance maximum at 820 nm. Oxalic acid is added to reduce the interference from phosphate.

Collect samples in polyethylene or other plastic bottles and refrigerate at 4°C. Chemical preservation for silica is not recommended. Adding acid may cause polymerization of reactive silicate species. Freezing decreases silicate concentrations, especially at concentrations greater than 100 µg SiO₂/L. If filtration is required, preferably use a 0.45-µm TFE filter. Samples may be held for 28 d.

Also see 4500-SiO₂:A, D, and E, and Section 4130, Flow Injection Analysis (FIA).

Interferences: Remove large or fibrous particulates by filtering sample through inert filter.

The interference due to phosphates is reduced by the addition of oxalic acid as a reagent on the flow injection manifold. By the following method, a solution of 1000 µg P/L was determined as 20 µg SiO₂/L. Verify extent of phosphate interference by determining a solution of phosphate at the highest concentration that is expected to occur.

Tannin and large amounts of iron or sulfides are interferences. Remove sulfides by boiling an acidified sample. Add disodium EDTA to eliminate interference due to iron. Treat with oxalic acid to decrease interference from tannin.

Sample color and turbidity can interfere. Determine presence of these interferences by analyzing samples without the presence of the molybdate.

Avoid silica contamination by storing samples, standards, and reagents in plastic. Do not use glass-distilled water for reagents or standards.

2. Apparatus

Flow injection analysis equipment consisting of:

- FIA injection valve with sample loop or equivalent.
- Multichannel proportioning pump.
- FIA manifold (Figure 4500-SiO₂:2) with tubing heater and flow cell. Relative flow rates only are shown in Figure 4500-SiO₂:2. Tubing volumes are given as an example only; they may be scaled down proportionally. Use manifold tubing of an inert material, such as TFE.*
- Absorbance detector, 820 nm, 10-nm bandpass.
- Injection valve control and data acquisition system.

3. Reagents

Use reagent water (>10 megohm) to prepare carrier and all solutions. To prevent bubble formation, degas carrier and buffer with helium. Pass He at 140 kPa (20 psi) through a helium degassing tube. Bubble He through 1 L solution for 1 min. All reagents can also be prepared on a weight/volume basis if desired.

a. Molybdate: To a tared 500-mL container, add 20.0 g ammonium molybdate tetrahydrate [(NH₄)₆Mo₇O₂₄ · 4H₂O]. Add 486 g warm water and 14.8 g conc sulfuric acid (H₂SO₄). Stir or shake until dissolved. Store in plastic and refrigerate. Prepare fresh monthly and discard if precipitate or blue color is observed.

b. Oxalic acid: To a tared 500-mL container, add 50.0 g H₂C₂O₄ · 2H₂O and 490 g water. Stir or shake until dissolved. Store in plastic.

c. Stannous chloride: To a tared 1-L container, add 978 g water. Add 40.0 g conc H₂SO₄. Dissolve 2.0 g hydroxylamine hydrochloride in this solution. Then dissolve 0.30 g stannous chloride. Prepare fresh weekly.

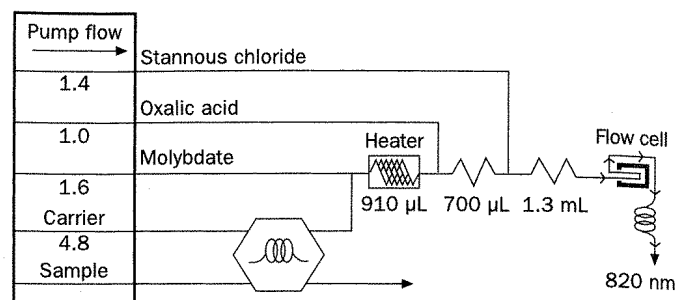


Figure 4500-SiO₂:2. FIA manifold.

d. Stock silicate standard, 100 mg SiO₂/L: In a 1-L volumetric flask dissolve 0.473 g sodium metasilicate nonahydrate (Na₂SiO₃ · 9H₂O) in approximately 800 mL water. Dilute to mark and invert three times. Alternatively, use a commercially prepared standard solution, especially if nonstoichiometry of the solid metasilicate is suspected; the original degree of polymerization of the sodium metasilicate, which depends on storage time, can affect free silica concentration of the resulting solution.

e. Standard silicate solutions: Prepare silicate standards in the desired concentration range, using the stock standard (§ d above), and diluting with water.

4. Procedure

Set up a manifold equivalent to that in Figure 4500-SiO₂:2 and follow method supplied by manufacturer or laboratory standard operating procedure.

5. Calculations

Prepare standard curves by plotting absorbance of standards processed through the manifold versus silicate concentration. The calibration curve is linear.

6. Precision and Bias

Twenty-one replicates of a 5.0-µg SiO₂/L standard were analyzed with a 780-µL sample loop by a published MDL method.¹ These gave a mean of 4.86 µg SiO₂/L, a standard deviation of 0.31 µg SiO₂/L, and an MDL of 0.78 µg SiO₂/L.

7. Quality Control

The QC practices considered to be an integral part of each method are summarized in Table 4020:1.

8. Reference

- U.S. ENVIRONMENTAL PROTECTION AGENCY. 1989. Definition and Procedure for the Determination of Method Detection Limits. Appendix B to 40 CFR 136 rev. 1.11 amended June 30, 1986. 49 CFR 43430.

* Teflon, or equivalent.