5220 C. Closed Reflux, Titrimetric Method

1. General Discussion

a. Principle: See 5220B.1a.

b. Interferences and limitations: See 5220A.2. Volatile organic compounds are more completely oxidized in the closed system because of longer contact with the oxidant. Before each use inspect culture-tube caps for breaks in the TFE liner. Select culture-tube size according to block heater capacity and degree of sensitivity desired. Use the 25- \times 150-mm tube for samples with low COD content because a larger volume sample can be treated.

This procedure is applicable to COD values between 40 and 400 mg/L. Obtain higher values by dilution. Alternatively, use higher concentrations of dichromate digestion solution to determine greater COD values. COD values of 100 mg/L or less can be obtained by using a more dilute dichromate digestion solution or a more dilute FAS titrant. Overall accuracy can be improved by using an FAS titrant which is less than the 0.10M solution specified below. Higher dichromate concentrations or reduced FAS concentrations probably require titrations to be done in a separate vessel, rather than in the digestion vessel, because of the volumes of titrant required.

c. Quality control (QC): The QC practices considered to be an integral part of each method are summarized in Table 5020:I.

2. Apparatus

a. Digestion vessels: Preferably use borosilicate culture tubes, $16-\times 100$ -mm, $20-\times 150$ -mm, or $25-\times 150$ -mm, with TFE-lined screw caps. Alternatively, use borosilicate ampules, 10-mL capacity, 19- to 20-mm diam.

Digestion vessels with premixed reagents and other accessories are available from commercial suppliers. Contact supplier for specifications.*

- b. Block heater or similar device to operate at 150 \pm 2°C, with holes to accommodate digestion vessels. Use of culture tubes probably requires the caps to be outside the vessel to protect caps from heat. Caution: Do not use an oven because of the possibility of leaking samples generating a corrosive and possibly explosive atmosphere. Also, culture tube caps may not withstand the 150°C temperature in an oven.
 - c. Microburet.
- d. Ampule sealer: Use only a mechanical sealer to ensure strong, consistent seals.

3. Reagents

a. Standard potassium dichromate digestion solution, 0.01667M: Add to about 500 mL distilled water 4.903 g $\rm K_2Cr_2O_7$, primary standard grade, previously dried at 150°C for 2 h, 167 mL conc $\rm H_2SO_4$, and 33.3 g HgSO₄. Dissolve, cool to room temperature, and dilute to 1000 mL.

- b. Sulfuric acid reagent: See 5220B.3b.
- c. Ferroin indicator solution: See 5220B.3c. Dilute this reagent by a factor of 5 (1 + 4).

Table 5220:I. Sample and Reagent Quantities for Various Digestion Vessels

Digestion Vessel	Sample <i>mL</i>	Digestion Solution mL	Sulfuric Acid Reagent mL	Total Final Volume <i>mL</i>
Culture tubes:				
$16 \times 100 \text{ mm}$	2.50	1.50	3.5	7.5
$20 \times 150 \text{ mm}$	5.00	3.00	7.0	15.0
$25 \times 150 \text{ mm}$	10.00	6.00	14.0	30.0
Standard 10-mL				
ampules	2.50	1.50	3.5	7.5

d. Standard ferrous ammonium sulfate titrant (FAS), approximately 0.10M: Dissolve 39.2 g Fe(NH₄)₂(SO₄)₂ · 6H₂O in distilled water. Add 20 mL conc H₂SO₄, cool, and dilute to 1000 mL. Standardize solution daily against standard $K_2Cr_2O_7$ digestion solution as follows:

Pipet 5.00 mL digestion solution into a small beaker. Add 10 mL reagent water to substitute for sample. Cool to room temperature. Add 1 to 2 drops diluted ferroin indicator and titrate with FAS titrant.

Molarity of FAS solution =

 $\frac{\text{Volume 0.01667} \text{M K}_2\text{Cr}_2\text{O}_7 \text{ solution titrated, mL}}{\text{Volume FAS used in titration, mL}} \times 0.1000$

- e. Sulfamic acid: See 5220B.3f.
- f. Potassium hydrogen phthalate standard: See 5220B.3g.

4. Procedure

Wash culture tubes and caps with $20\%~H_2SO_4$ before first use to prevent contamination. Refer to Table 5220:I for proper sample and reagent volumes. Make volumetric measurements as accurate as practical; use Class A volumetric ware. The most critical volumes are of the sample and digestion solution. Use a microburet for titrations. Measure H_2SO_4 to $\pm 0.1~\text{mL}$. The use of hand-held pipettors with non-wetting (polyethylene) pipet tips is practical and adequate. Place sample in culture tube or ampule and add digestion solution. Carefully run sulfuric acid reagent down inside of vessel so an acid layer is formed under the sample-digestion solution layer. Tightly cap tubes or seal ampules, and invert each several times to mix completely. Caution: Wear face shield and protect hands from heat produced when contents of vessels are mixed. Mix thoroughly before applying heat to prevent local heating of vessel bottom and possible explosive reaction.

Place tubes or ampules in block digester preheated to 150°C and reflux for 2 h behind a protective shield. CAUTION: These sealed vessels may be under pressure from gases generated during digestion. Wear face and hand protection when handling. If sulfuric acid is omitted or reduced in concentration, very high and dangerous pressures will be generated at 150°C. Cool to room temperature and place vessels in test tube rack. Some mercuric sulfate may precipitate out but this will not affect

^{*} Hach Co., Bioscience, Inc., or equivalent.

the analysis. Remove culture tube caps and add small TFE-covered magnetic stirring bar. If ampules are used, transfer contents to a larger container for titrating. Add 0.05 to 0.10 mL (1 to 2 drops) ferroin indicator and stir rapidly on magnetic stirrer while titrating with standardized 0.10*M* FAS. The endpoint is a sharp color change from blue-green to reddish brown, although the blue-green may reappear within minutes. In the same manner reflux and titrate a blank containing the reagents and a volume of distilled water equal to that of the sample.

5. Calculation

COD as mg O₂/L =
$$\frac{(B-A) \times M \times 8000}{\text{mL sample}}$$

where:

B = mL FAS used for sample, A = mL FAS used for blank, M = molarity of FAS, and $8000 = \text{milliequivalent weight of oxygen} \times 1000 \text{ mL/L}$.

Preferably analyze samples in duplicate because of small sample size. Samples that are inhomogeneous may require multiple determinations for accurate analysis. Results should agree within $\pm 5\%$ of their average unless the condition of the sample dictates otherwise.

6. Precision and Bias

Sixty synthetic samples containing potassium hydrogen phthalate and NaCl were tested by six laboratories. At an average COD of 195 mg $\rm O_2/L$ in the absence of chloride, the standard deviation was ± 11 mg $\rm O_2/L$ (coefficient of variation, 5.6%). At an average COD of 208 mg $\rm O_2/L$ and 100 mg Cl⁻/L, the standard deviation was ± 10 mg $\rm O_2/L$ (coefficient of variation, 4.8%).

5220 D. Closed Reflux, Colorimetric Method

1. General Discussion

a. Principle: See 5220B.1a. When a sample is digested, the dichromate ion oxidizes COD material in the sample. This results in the change of chromium from the hexavalent (VI) state to the trivalent (III) state. Both of these chromium species are colored and absorb in the visible region of the spectrum. The dichromate ion $(Cr_2O_7^{2-})$ absorbs strongly in the 400-nm region, where the chromic ion (Cr^{3+}) absorption is much less. The chromic ion absorbs strongly in the 600-nm region, where the dichromate has nearly zero absorption. In 9M sulfuric acid solution, the approximate molar extinction coefficients for these chromium species are as follows: $Cr^{3+} - 50$ L/mole cm at 604 nm; $Cr_2O_7^{2-} - 380$ L/mole cm at 444 nm; $Cr^{3+} - 25$ L/mole cm at 426 nm. The Cr^{3+} ion has a minimum in the region of 400 nm. Thus a working absorption maximum is at 420 nm.

For COD values between 100 and 900 mg/L, increase in ${\rm Cr}^{3+}$ in the 600-nm region is determined. Higher values can be obtained by sample dilution. COD values of 90 mg/L or less can be determined by following the decrease in ${\rm Cr}_2{\rm O_7}^{2-}$ at 420 nm. The corresponding generation of ${\rm Cr}^{3+}$ gives a small absorption increase at 420 nm, but this is compensated for in the calibration procedure.

b. Interferences and limitations: See 5220C.1b.

For this procedure to be applicable, all visible light-absorbing interferents must be absent or be compensated for. This includes insoluble suspended matter as well as colored components. If either type of interference occurs, the test is not necessarily lost because COD can be determined titrimetrically as in 5220C.

c. Quality control (QC): The QC practices considered to be an integral part of each method are summarized in Table 5020:I.

2. Apparatus

a. See 5220C.2. Ensure that reaction vessels are of optical quality. Other types of absorption cells with varying path lengths

may be used. Use the extinction coefficients of the ions of interest for this approach.

b. Spectrophotometer, for use at 600 nm and/or 420 nm with access opening adapter for ampule or 16-, 20-, or 25-mm tubes. Verify that the instrument operates in the region of 420 nm and 600 nm. Values slightly different from these may be found, depending on the spectral bandpass of the instrument.

3. Reagents

- a. Digestion solution, high range: Add to about 500 mL distilled water 10.216 g $K_2Cr_2O_7$, primary standard grade, previously dried at 150°C for 2 h, 167 mL conc H_2SO_4 , and 33.3 g $HgSO_4$. Dissolve, cool to room temperature, and dilute to 1000 mL.
- b. Digestion solution, low range: Prepare as in \P a above, but use only 1.022 g potassium dichromate.
 - c. Sulfuric acid reagent: See 5220B.3b.
 - d. Sulfamic acid: See 5220B.3f.
 - e. Potassium hydrogen phthalate standard: See 5220B.3g.

4. Procedure

- a. Treatment of samples: Measure suitable volume of sample and reagents into tube or ampule as indicated in Table 5220:I. Prepare, digest, and cool samples, blank, and one or more standards as directed in 5220C.4. Note the safety precautions. It is critical that the volume of each component be known and that the total volume be the same for each reaction vessel. If volumetric control is difficult, transfer digested sample, dilute to a known volume, and read. Premixed reagents in digestion tubes are available commercially.
- b. Measurement of dichromate reduction: Cool sample to room temperature slowly to avoid precipitate formation. Once samples are cooled, vent, if necessary, to relieve any pressure