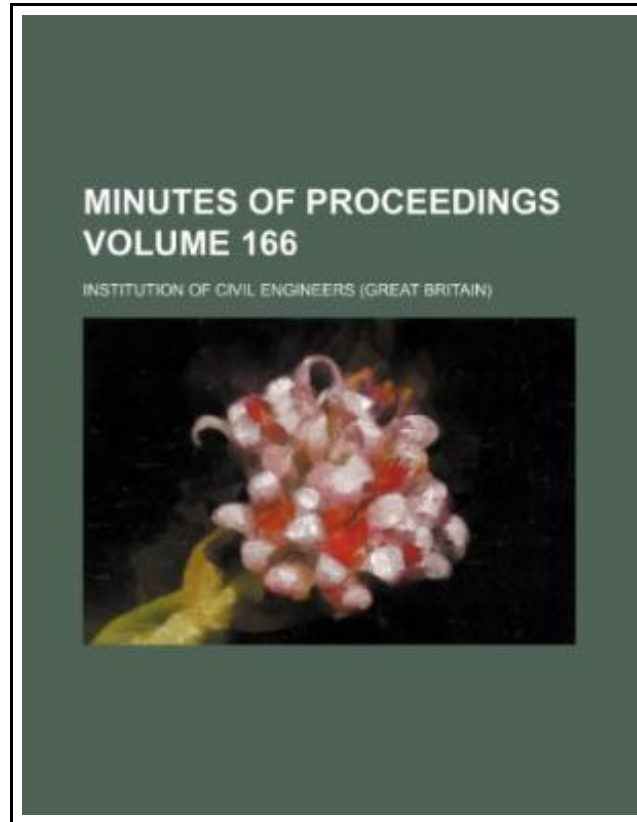


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Rarebooksclub.com, United States, 2012. Paperback. Book Condition: New. 246 x 189 mm. Language: English . Brand New Book ***** Print on Demand *****.This historic book may have numerous typos and missing text. Purchasers can download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1906 Excerpt: .or a ten-stamp unit, and for any drop. The stress on the boss is much more evenly distributed than with the older single-taper bushings. The ends of the shaft are, of course, turned, to form the journals and to receive the collars and cam-shaft pulleys. The ordinary Blanton taper-bushing is shown for the attachment of the pulley. In the earlier types of aim-shafts, two key-seats were cut along almost the whole length of the shaft, and the positions of the cam on the shaft s circumference were fixed by so disposing the key-ways in the hub of the cam as to give the proper circumferential distribution. This type of cam-shaft has, however, become a thing of the past. It presents such practical difficulties in working as the following: --(1) The vibration of the mill renders it almost impossible to keep the keys tight, and hence the cams are liable to move into contact with the stem, causing great friction and wear; the constant driving of keys, also, soon destroys the key-seat. (2) In the event of a cam breaking, the time and labour spent in removing others before the broken cam can be withdrawn involves thE INSt. C.e. Vol. CLXVI. S considerable expense, notwithstanding that in all well-regulated mills there is kept in reserve a complete spare cam-shaft to every fifty stamps. With the Blanton and similar types of cam-shafts, owing to the wedge-like construction of the keying-device, the cams tend to become more tightly wedged...

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