



ITEM	DESCRIPTION	REQ'D.
1	6121-792 HYD-QL-993-002 BLOCK, MANIFOLD	1
2	250-1174 PARKER D3W4CNJW VALVE, DIRECTIONAL CTRL	1
3	250-1186 DS161NRD024-L-D VALVE, DIR CNTL 24VDC DIN	1
4	8023-952 CKEB-XCN (SUN) VALVE, CHECK PILOT OPER	2
5	8022-225 P10-3A PLUG, CAVITY	1
6	1240-260 E2P-315-999 ORIFICE	1
7	8006-583 4HP5ONS(0.44-20) FTG, SAE PLUG(C'SUNK HEX)	2
8	8006-598 8HP5ONS(0.75-16) FTG, SAE PLUG(C'SUNK HEX)	2
9	8006-795 8F50X-S FTG, ADAPT (37F)	2
10	8017-189 RAH101F30-250 VALVE, RELIEF	1
11	8016-045 9795702+RS 3000PSI GAUGE, LIQ FIL - BTM MTG	1
12	8010-818 CVH161P VALVE, CHECK CART	1
13	050-8358 GEMS 220695 TRANSDUCER, PRESS 0-2000	1
14	8006-460 05HP-6 FTG, SAE PLUG(C'SUNK HEX)	4
15	8008-216 12F50X-S FTG, SAE ADAPT (37F)	1
16	8007-342 10HP5ONS(0.88-14) FTG, SAE PLUG(C'SUNK HEX)	2
17	8016-639 BK98 KIT, BOLT (.250-20X 1.62)	1

- SAE #4 (.438-20 UNF) PORT
- SAE #6 (.562-18 UNF) PORT
- SAE #8 (.750-16 UNF) PORT
- SAE #12 (1.062-12 UNF) PORT

TOLERANCES UNLESS OTHERWISE SPECIFIED: MACHINING X AND X.X ±.100 X.XX ±.010 X.XXX ±.001 X.XXXX ±.0005	THE MINSTER MACHINE CO. MINSTER, OHIO U.S.A. ©THE MINSTER MACHINE CO. THIS DOCUMENT IS THE EXCLUSIVE PROPERTY OF THE MINSTER MACHINE CO. ANY DISCLOSURE, DISTRIBUTION AND/OR REPRODUCTION WITHOUT THE EXPRESS WRITTEN CONSENT OF THE MINSTER MACHINE COMPANY IS PROHIBITED. ALL RIGHTS RESERVED.	SUPERSEDES	DRAWING DATE
		SUPERSEDED BY	2007-10-25
		PATTERN PART NUMBER	DRAWN BY
			BAS
CLASS 2B THDS (INCH) CLASS 6H THDS (MM) FINISH .125 MICROINCHES BREAK SHARP CORNERS .03	ASSY, SUB MANIFOLD	ESTIMATED WEIGHT	LAST REVISED BY
SLIDE QUICK LIFT (24 V)	MATERIAL		
REFERENCE NUMBER	DRAWING SCALE	REVISION LEVEL	
	.5	000	
GROUP TECH. NUMBER	SHEET NO.	PART NUMBER	
HYD, QL	2372_001	1	6143-748