


MATERIAL NOTE:
REMACHINE .25 NPT
PIPE PLUG AS SHOWN

<div>TOLERANCES UNLESS OTHERWISE SPECIFIED</div> <div>MACHINING</div> <div>X AND X.X ±.100</div> <div>X.XX ±.010</div> <div>X.XXX ±.001</div> <div>X.XXXX ±.0005</div> <div>CLASS 2B THDS (INCH)</div> <div>CLASS 6H THDS (MM)</div> <div>FINISH 125 MICROINCHES</div> <div>BREAK SHARP CORNERS .03</div> <div><div><div><div></div></div><div>.015</div></div><div><div><div></div></div><div>.015</div></div><div><div><div></div></div><div>.015</div></div></div>	<div></div>	<div>THE MINSTER MACHINE CO.</div> <div>MINSTER, OHIO U.S.A.</div> <div>© THE MINSTER MACHINE CO. THIS DOCUMENT IS THE EXCLUSIVE PROPERTY OF THE MINSTER MACHINE CO. ANY DISCLOSURE, DISTRIBUTION AND/OR REPRODUCTION WITHOUT THE EXPRESS WRITTEN CONSENT OF THE MINSTER MACHINE COMPANY IS PROHIBITED. ALL RIGHTS RESERVED.</div>	<div>SUPERSEDES</div>	<div>DRAWING DATE</div> <div>2007-10-16</div>
		<div>PART NAME</div> <div>ORIFICE</div>	<div>SUPERSEDED BY</div>	<div>DRAWN BY</div> <div>BAS</div>
			<div>PATTERN PART NUMBER</div>	<div>CHECKED BY</div>
			<div>ESTIMATED WEIGHT</div>	<div>LAST REVISED BY</div>
			<div>MATERIAL</div> <div>NOTED</div>	<div>LAST REVISION DATE</div>
	<div>REFERENCE NUMBER</div>	<div>DRAWING SCALE</div> <div>2X</div>	<div>REVISION LEVEL</div> <div>000</div>	
<div><div>GROUP TECH. NUMBER</div><div>E2P 315 999</div></div>	<div>SHEET NO.</div> <div>1</div> <div>OF SHEETS</div>	<div>PART NUMBER</div> <div>1240-260</div>		