



Entreprise Manufacturers Ltd

Overview

Vendors

Plant

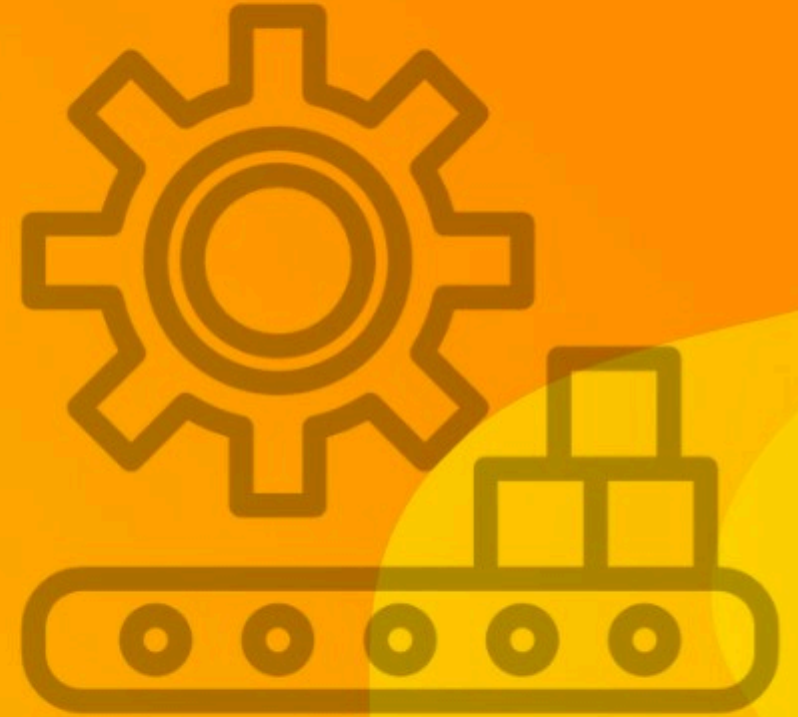
Materials

Impact



Supplier Insights and Quality Dashboard

This dashboard tracks defects and downtime, identifying top issues by vendor, material, and plant to improve procurement efficiency.





Overview

Downtime Cost / Hour

10

Defects

2.60bn

▲ 4.25%

vs last month

▲ 123.32%

vs last year

Downtime Hours

215.81K

▲ 4.39%

vs last month

▲ 123.45%

vs last year

Downtime Cost

\$2.16M

▲ 4.39%

vs last month

▲ 123.45%

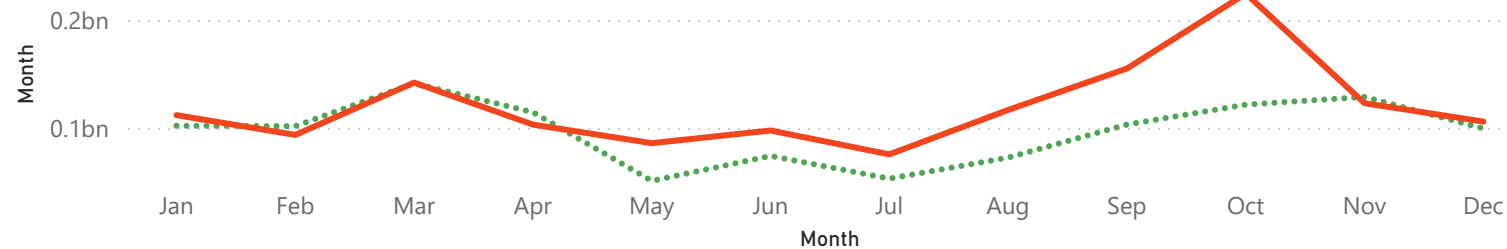
vs last year

Defect Quantity

Downtime Hours

Monthly Trend

Year ● 2018 ● 2019



31.71%

Impact Defect Type

2018	415516570
Year	Defect Quantity
2019	414108605
Year	Defect Quantity

39.86%

No Impact Defect Type

2018	437989564
Year	Defect Quantity
2019	586780230
Year	Defect Quantity

28.43%

Rejected Defect Type

2018	310109056
Year	Defect Quantity
2019	434130439
Year	Defect Quantity

Worst Performers

By Vendor

Avamm

14719726

Defect Quantity

Meejo

14206469

Defect Quantity

By Plant

Charles City

99390908

Defect Quantity

Hingham

100174656

Defect Quantity

By Category

Logistics

698671504

Defect Quantity

Mechanicals

820838675

Defect Quantity

By Defect

Bad Seams

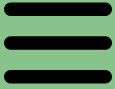
146157627

Defect Quantity

Misc

127429830

Defect Quantity

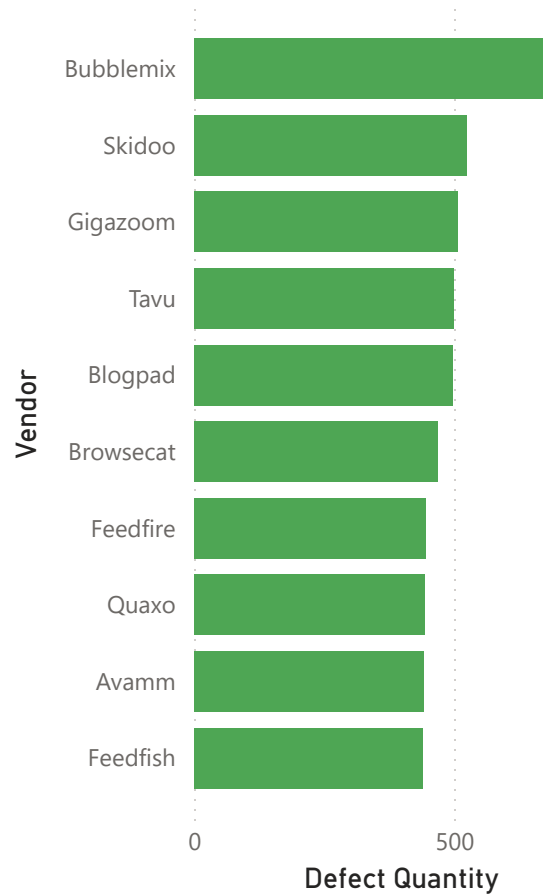


Vendor Performance

Top

Bottom

Downtime Hours

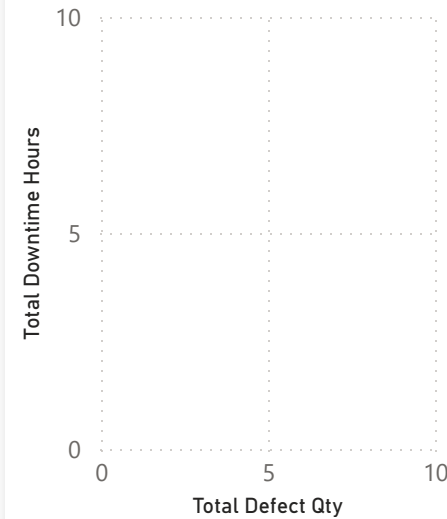


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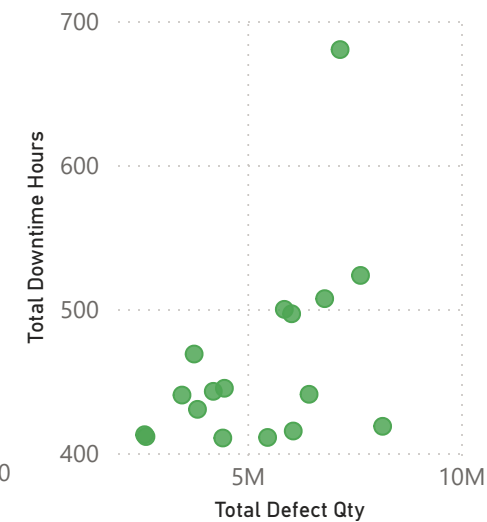
Defect Quantity

Downtime Hours

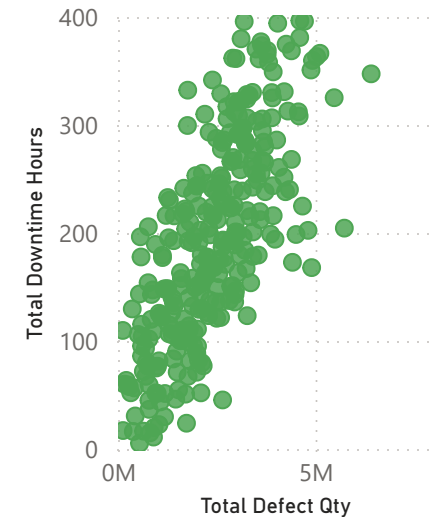
High Risk Vendors



Medium Risk Vendors



Low Risk Vendors



Defect Quantity

Downtime Hours

Vendor	Impact	No Impact	Rejected
Abata	67.58		80.85
Abatz	87.27	6.03	5.75
Agimba	161.12	4.70	38.50
Agivu		39.20	62.68



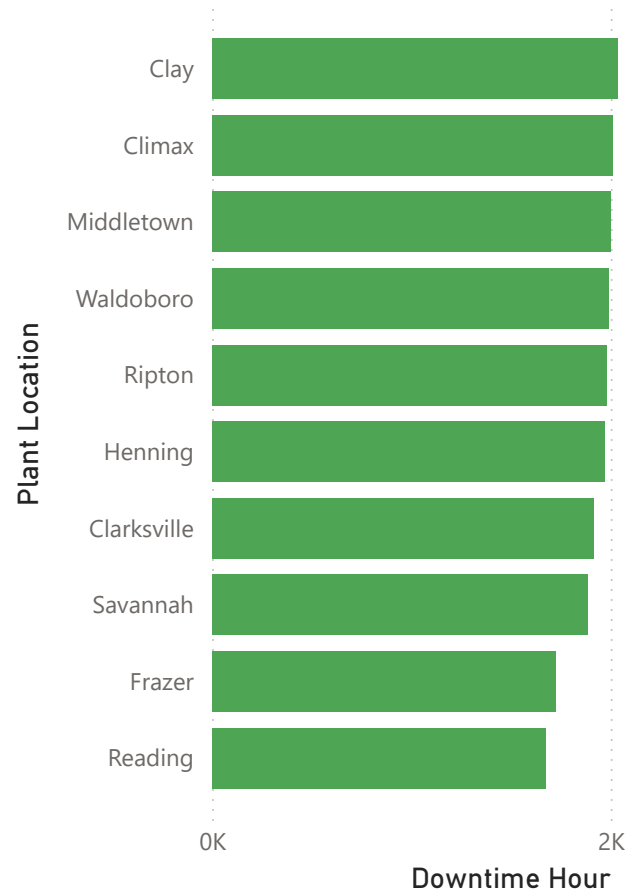
Plant Performance

Top

Bottom

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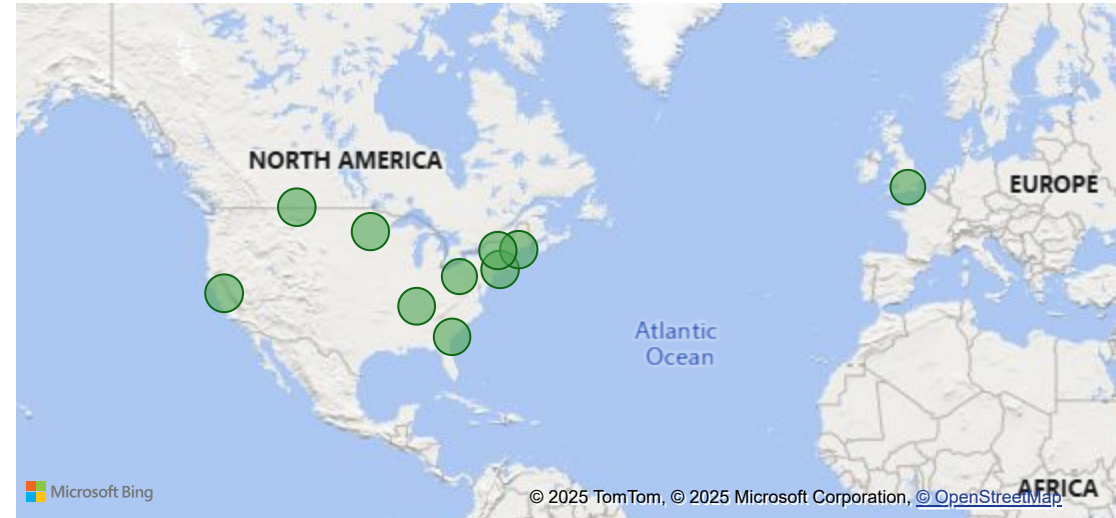
Downtime Hour



Defect Quantity

Downtime Hour

Downtime Hour by Plant Location



Defect Quantity

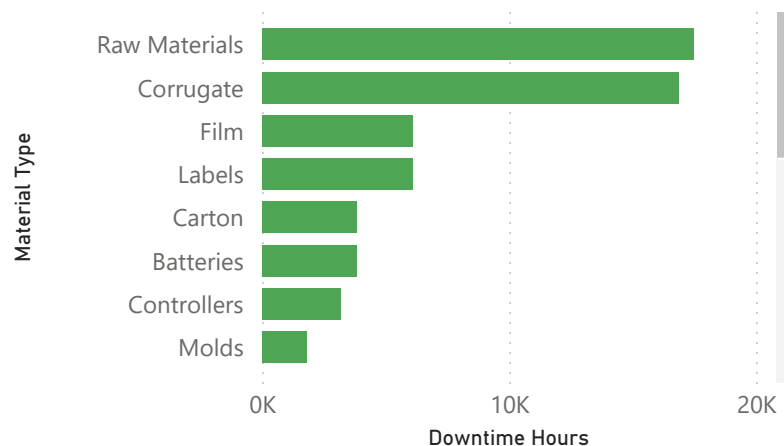
Downtime Hours

Plant Location	Impact	No Impact	Rejected
Barling	936.30	732.25	541.93
Bloomington	917.17	775.15	418.00
Bruce Crossing	854.67	1,050.17	538.73
Charles City	1,276.88	810.12	674.33
Charlevoix	772.73	1,159.75	799.85
Chatham	922.22	824.62	559.25

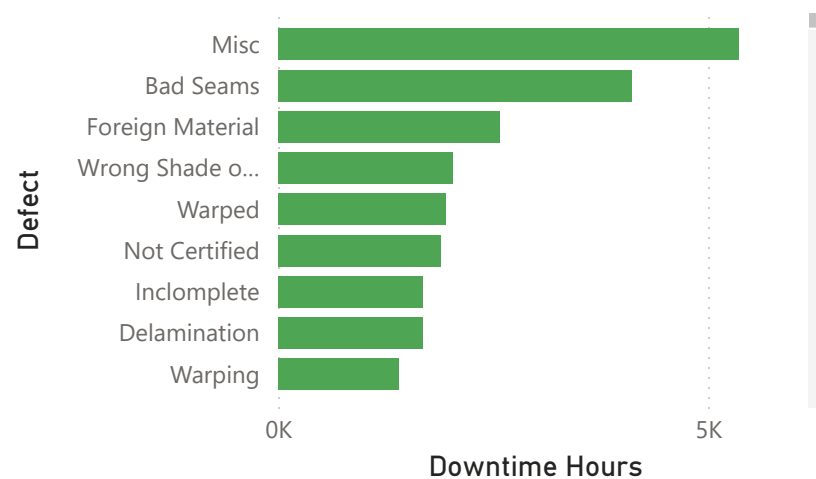


Material Performance

Downtime Hours by Material Type



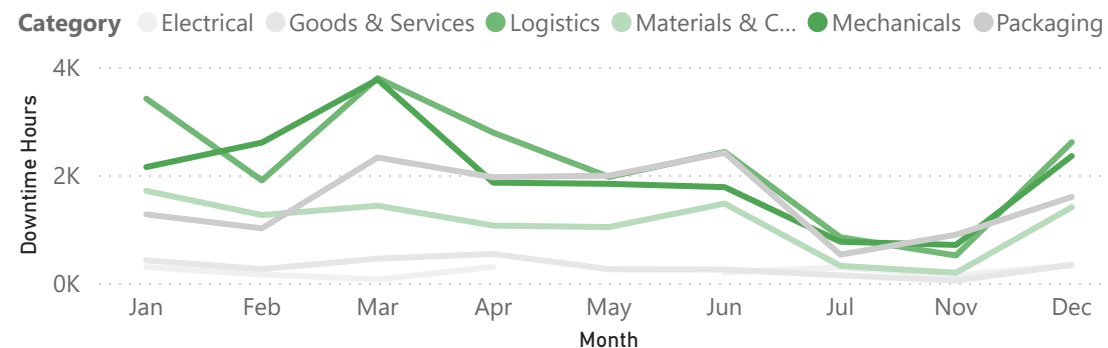
Downtime Hours by Defect



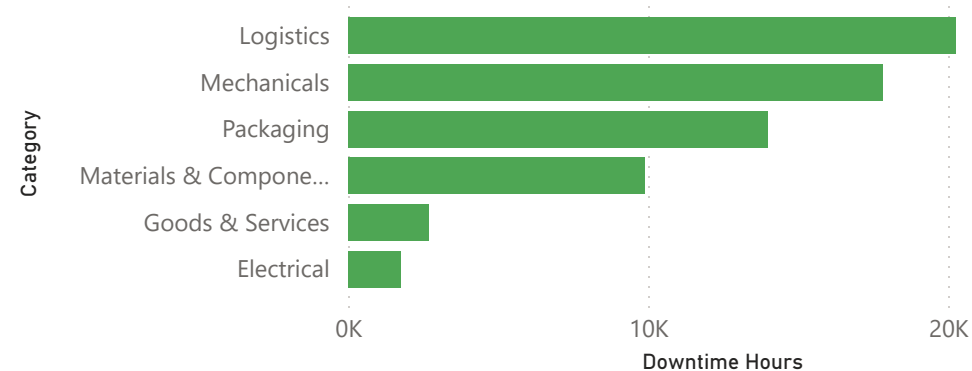
Defect Quantity

Downtime Hours

Monthly Trend



Downtime Hours by Category



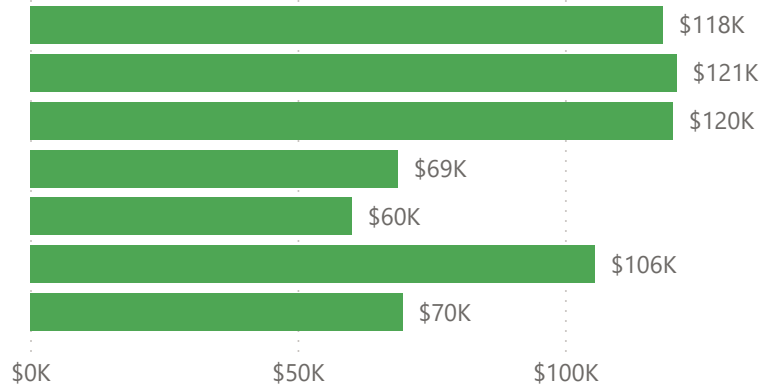


Downtime Impact

Downtime Cost / Hour

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Month Name	Sunday	Monday	Tuesday	Wednesday	Thursday
March	\$25,633.17	\$19,677.33	\$15,827.33	\$4,660.17	\$1,187.83
January	\$18,996.50	\$19,928.50	\$21,638.67	\$15,235.17	\$9,600.67
December	\$19,844.00	\$13,146.33	\$21,201.50	\$16,378.83	\$1,187.83
June	\$19,229.67	\$14,976.50	\$14,698.83	\$1,187.83	\$9,600.67
April	\$11,754.17	\$15,771.17	\$10,626.00	\$9,600.67	\$1,187.83
February	\$974.50	\$12,908.83	\$8,020.83	\$15,469.00	\$9,600.67
May	\$14,288.17	\$15,421.50	\$14,646.00	\$663.00	\$9,600.67
July	\$3,441.83	\$5,934.67	\$9,798.50	\$982.33	\$9,600.67
Total	\$118,330.17	\$120,888.67	\$120,166.83	\$68,779.33	\$1,187.83



Vendor	Plant Location	Total Defect Qty	Total Downtime Hours	Downtime Cost / Hour
Demivee	Hingham	2098554	157.42	\$1,187.83
Voomm	Barling	625922	154.42	\$9,600.67
Brainlounge	June Lake	1383819	149.12	\$1,187.83
Jaxnation	Garwood	741926	146.90	\$9,600.67
Reallinks	June Lake	430523	145.70	\$1,187.83
Jabberbean	Climax	1984353	145.50	\$9,600.67
Skinder	Clarksville	1406783	143.65	\$1,187.83
Kayveo	Reading	1277720	143.48	\$9,600.67
Cogilith	Riverside	1242637	141.40	\$1,187.83
Gigazoom	Corrugate	2441462	141.20	\$9,600.67
Total		813061885	66,356.92	

Vendor	Material Type	Total Defect Qty	Total Downtime Hours	Downtime Cost / Hour
Tavu	Raw Materials	3564010	297.90	\$1,187.83
Gigazoom	Corrugate	2441462	292.87	\$9,600.67
Feedfish	Raw Materials	1554595	263.20	\$1,187.83
Babbleblab	Raw Materials	1281583	247.83	\$9,600.67
Feedfire	Corrugate	1968799	242.30	\$1,187.83
Yakijo	Raw Materials	2644518	241.20	\$9,600.67
Yoveo	Corrugate	1281936	217.52	\$1,187.83
Edgeify	Corrugate	1656118	214.75	\$9,600.67
Browsecat	Raw Materials	1421232	212.00	\$1,187.83
Total		813061885	66,356.92	