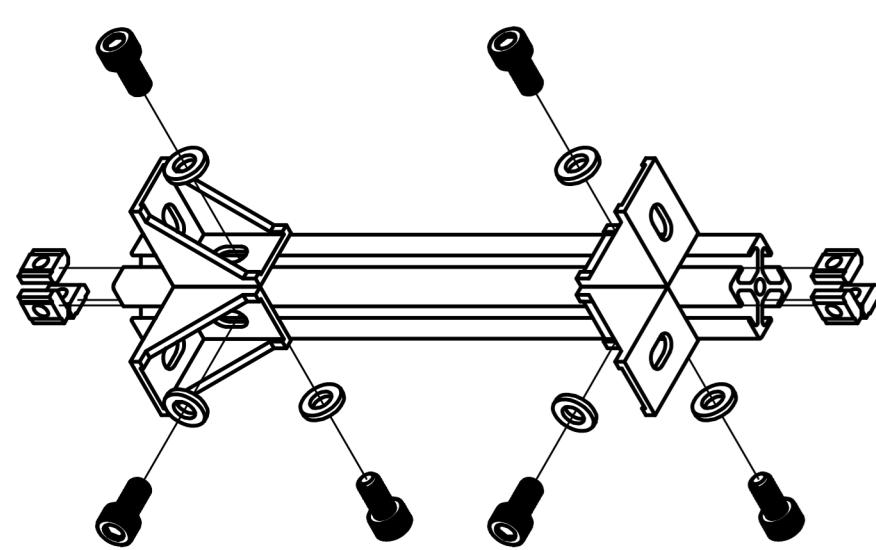
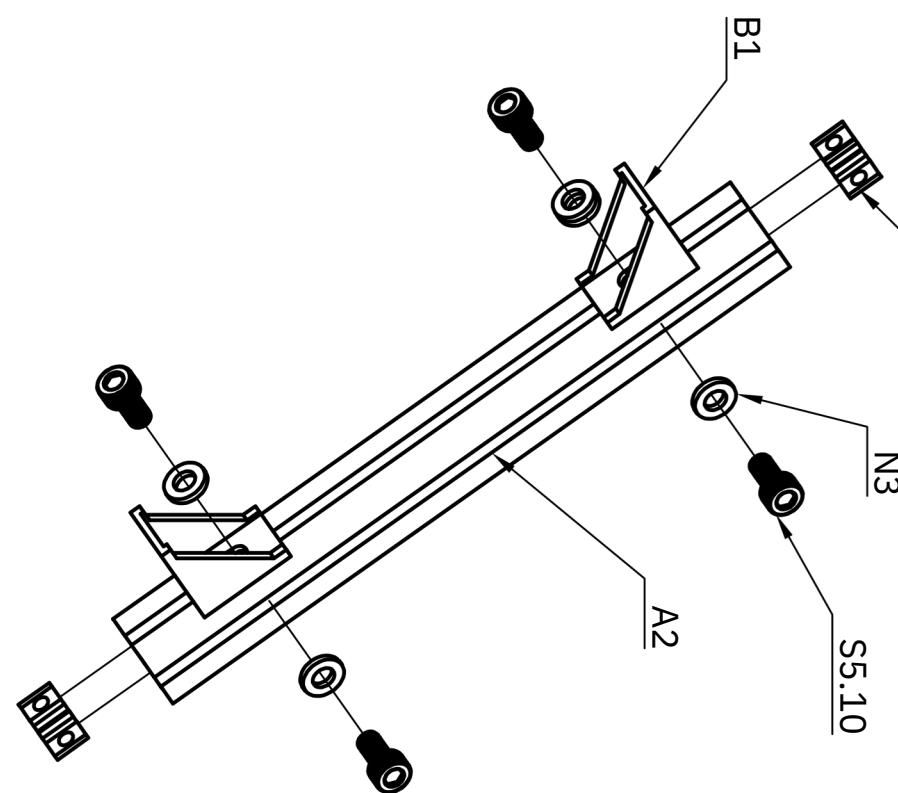
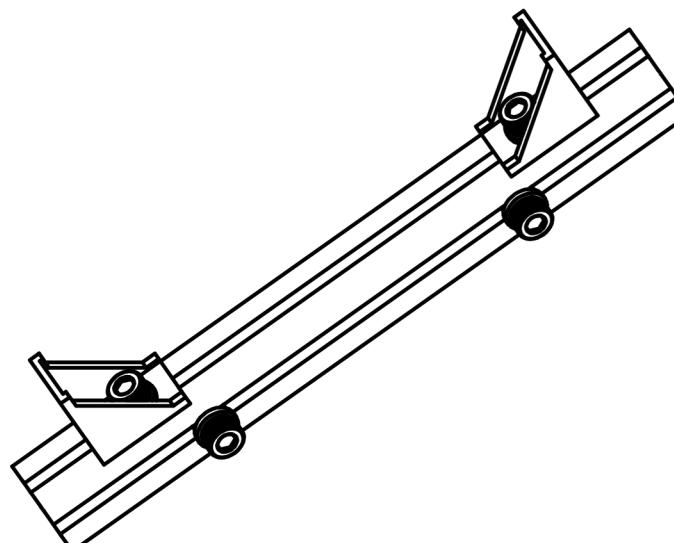


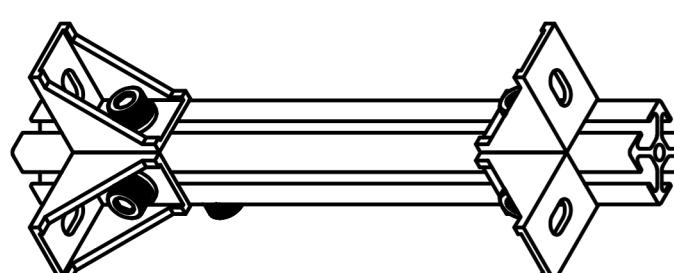
Step 1. Prepare 4 A2 Extrusions



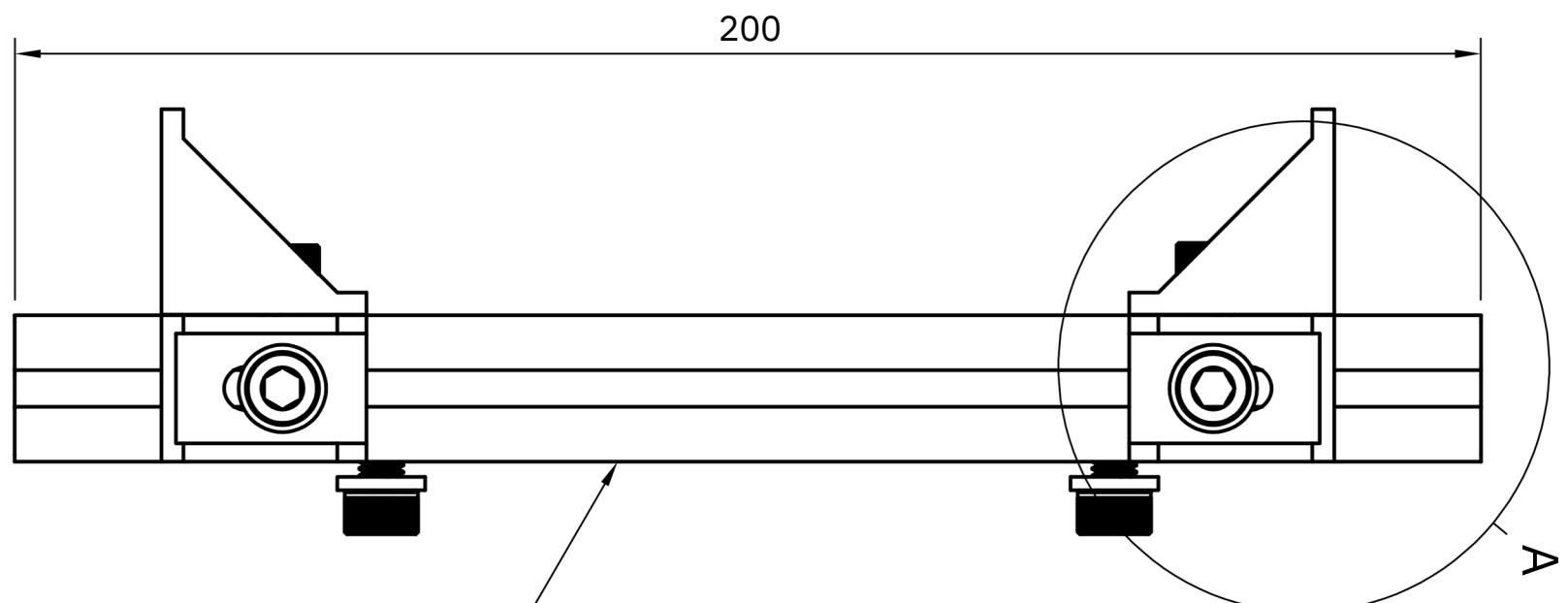
Should look like this



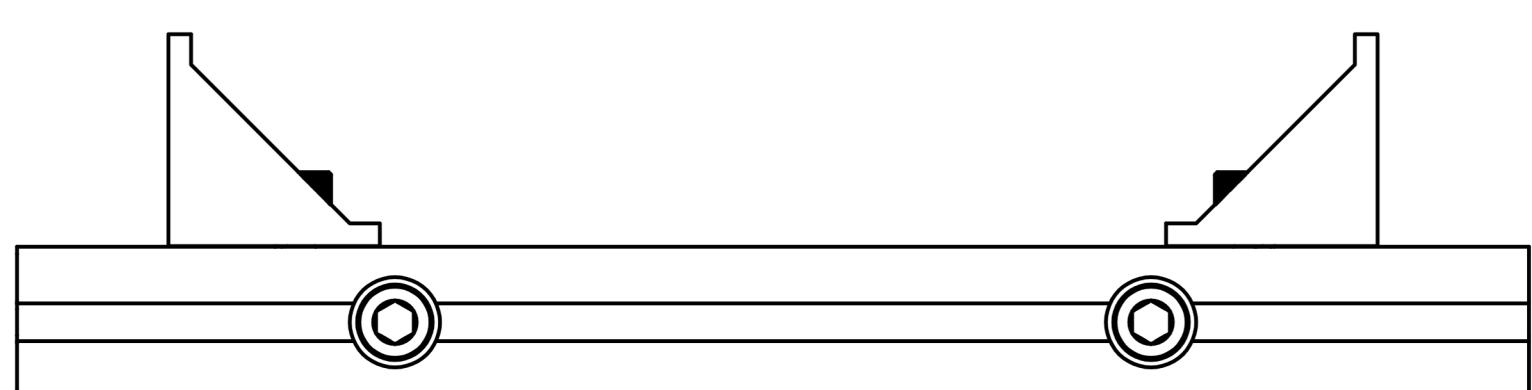
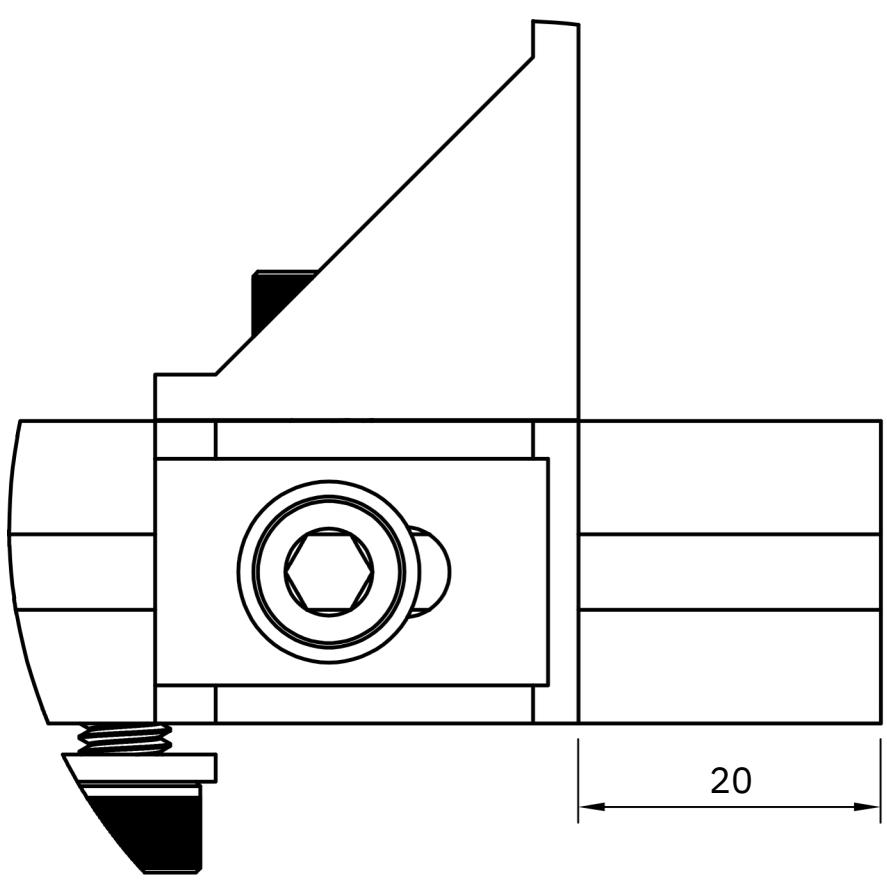
$\times 4$



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A3			
Title		DWG No.	
<b>Step 1 view 1 of 2</b>			
Rev.Date of issue		Sheet	1



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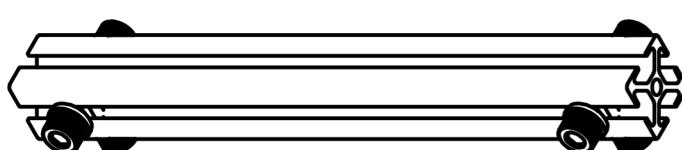


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Document type	Document status		
A3			
Title	DWG No.		
Step 1 view 2 of 2			
Rev. Date	of issue		Sheet
			2

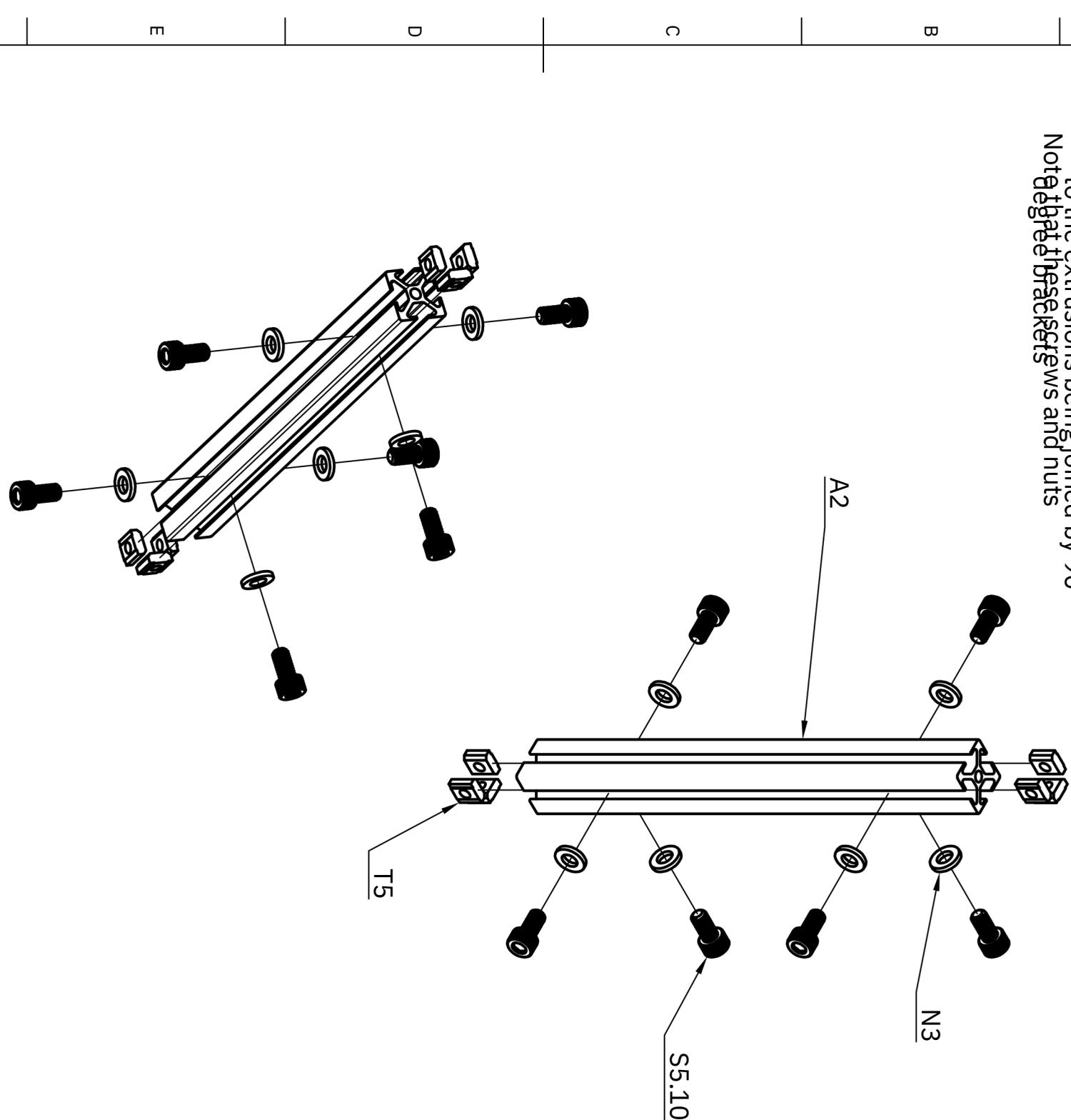
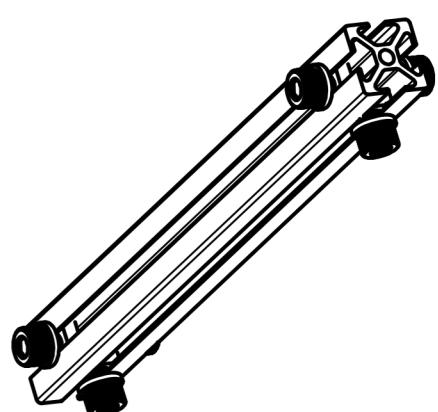
Step 2. Prepare 2 more A2

are attached to the extrusions being joined by 90  
Note: get these screws and nuts

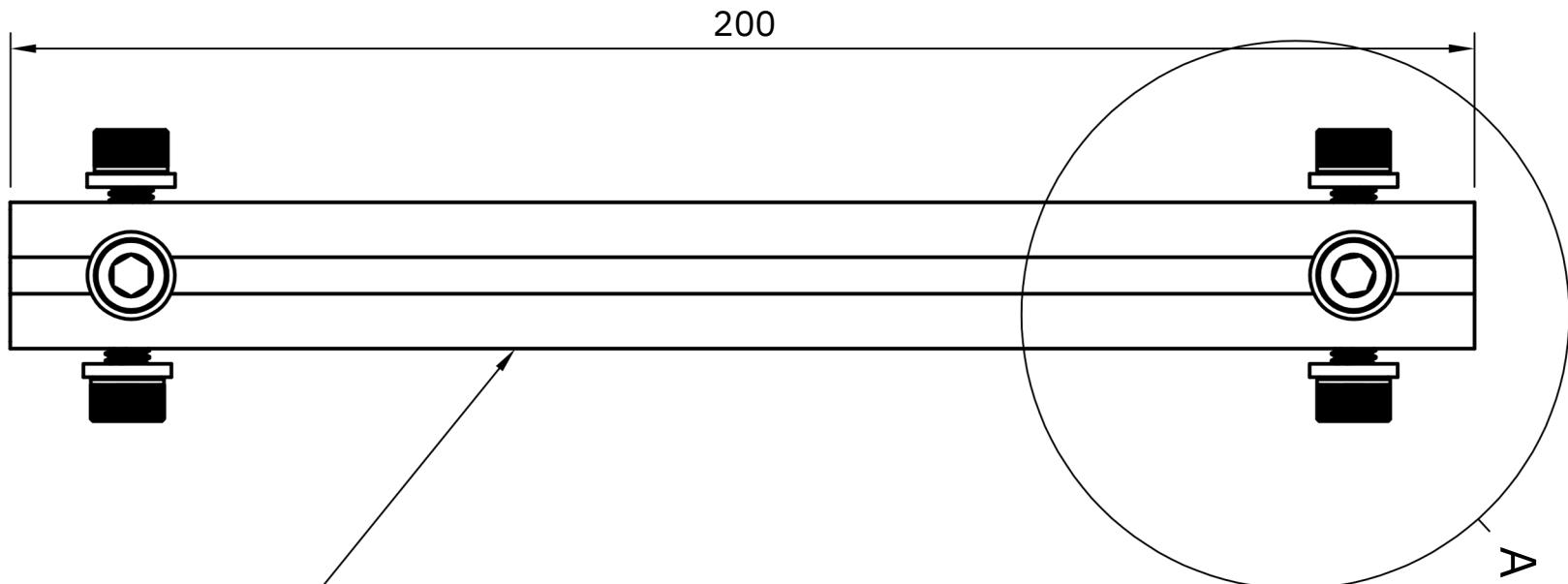
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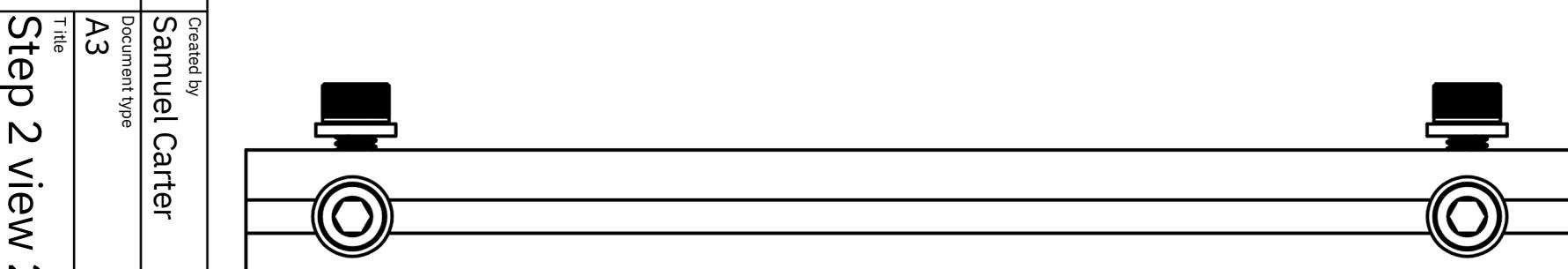
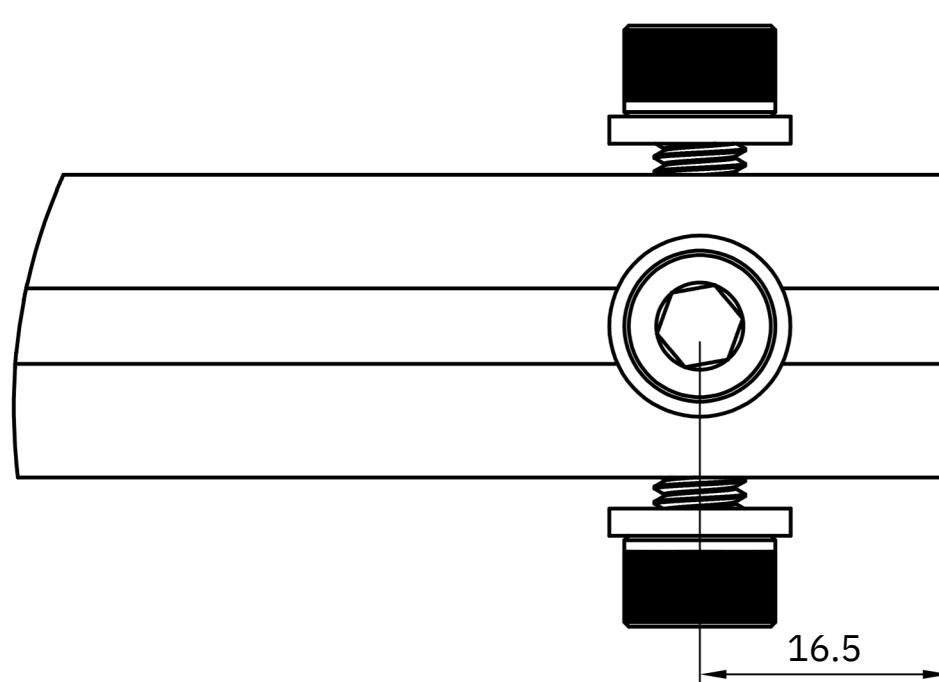
X2



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Document type		Document status	
A3			
Title		DWG No.	
<b>Step 2 view 1 of 2</b>			
Rev. Date	of issue		Sheet
			3



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A3			
Title	DWG No.		
Step 2 view 2 of 2			
Rev. Date	Date of issue		Sheet
			4

Step 3. Prepare 2 more A2 extrusions

A

A

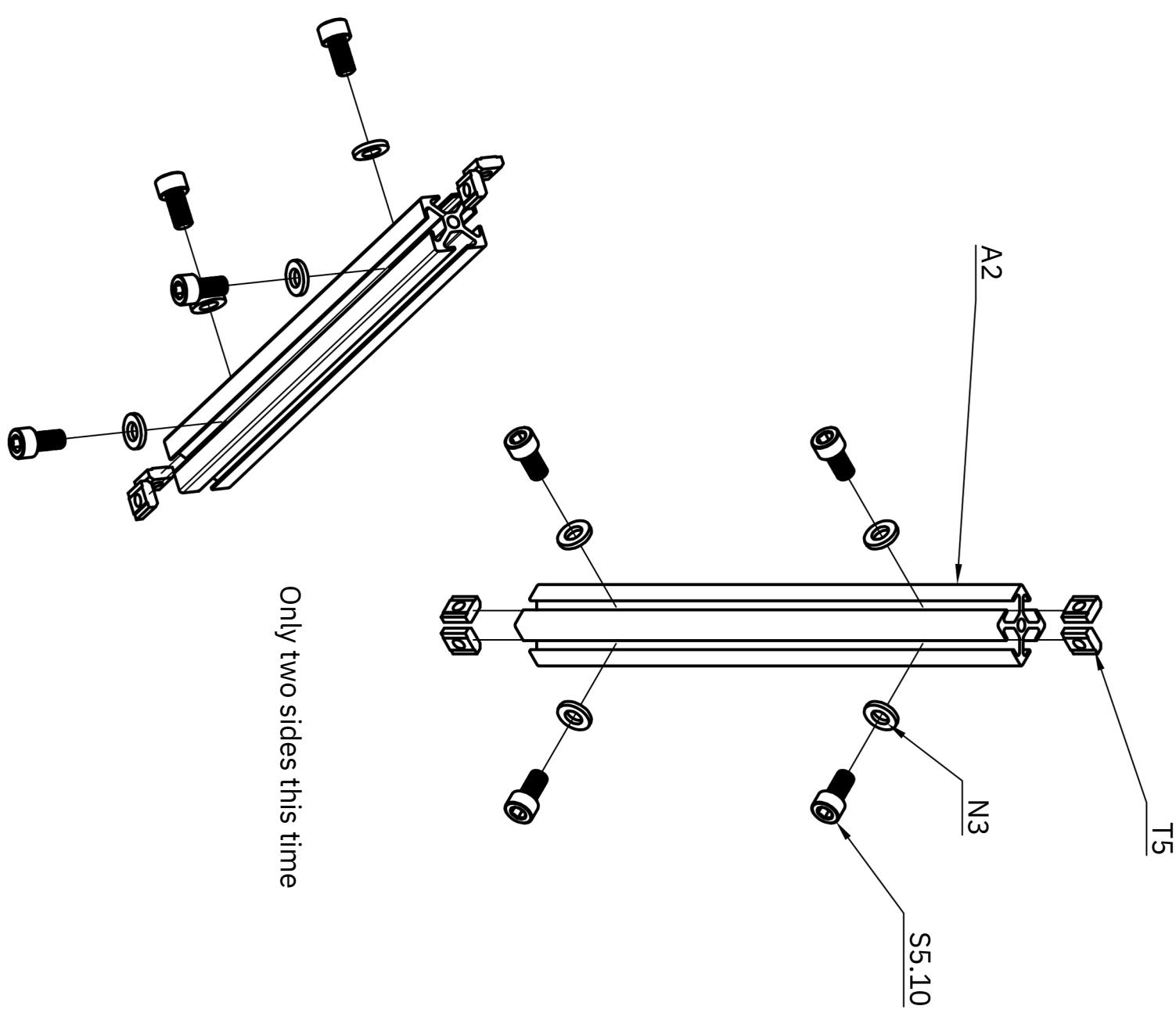
A2

B

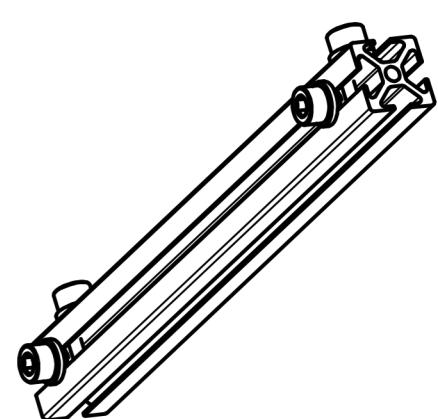
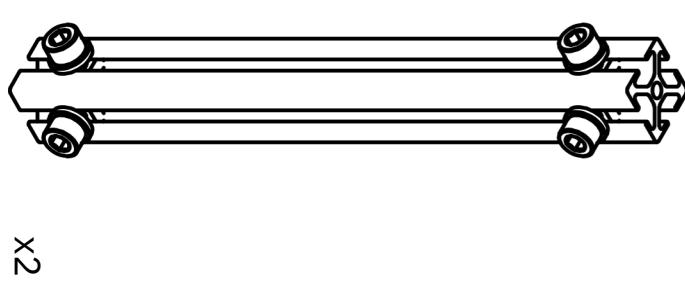
B

C

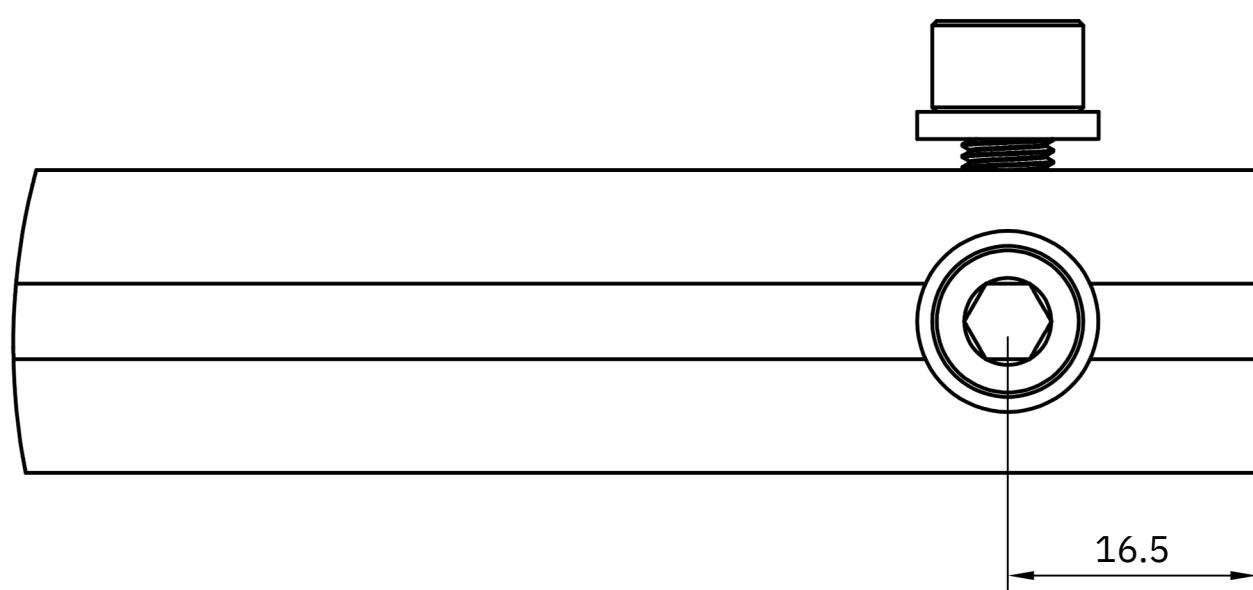
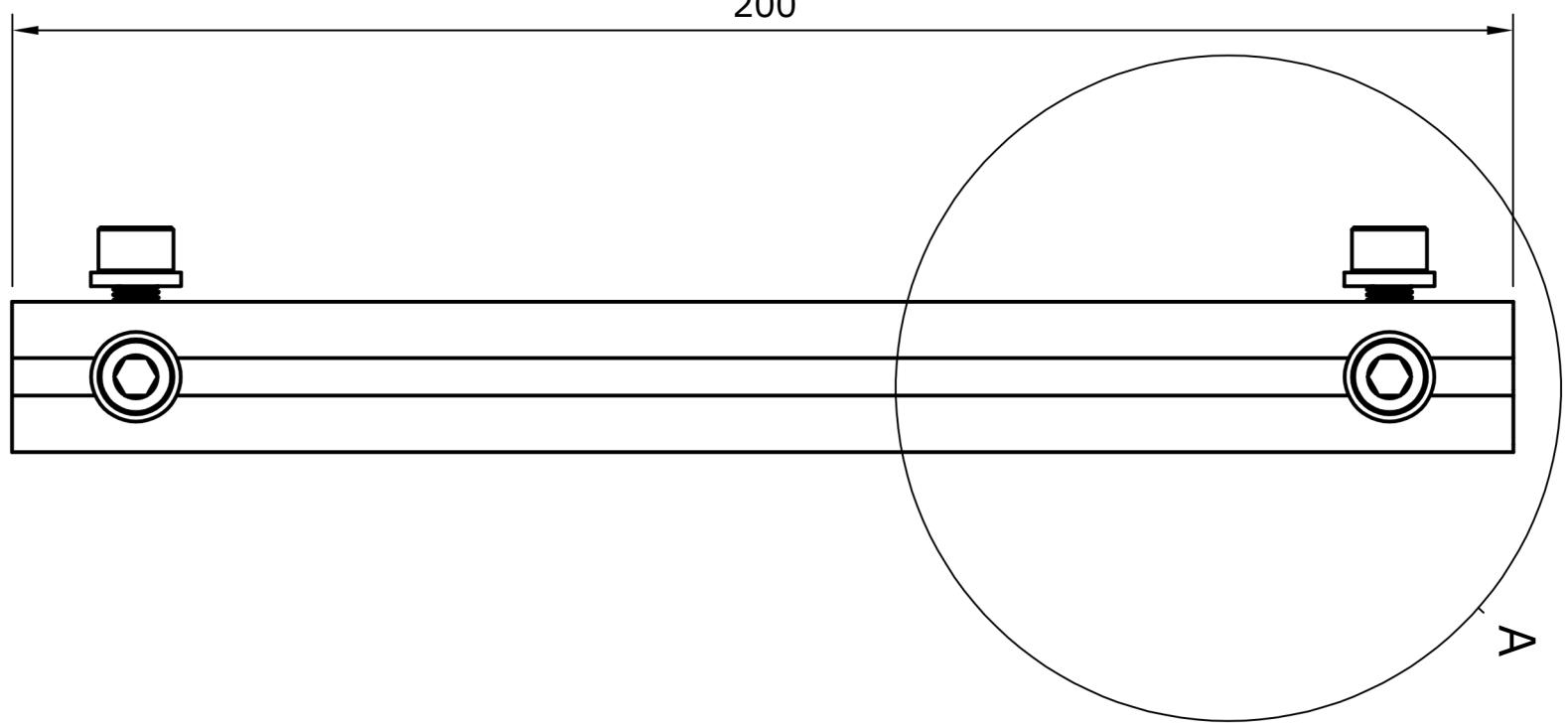
C



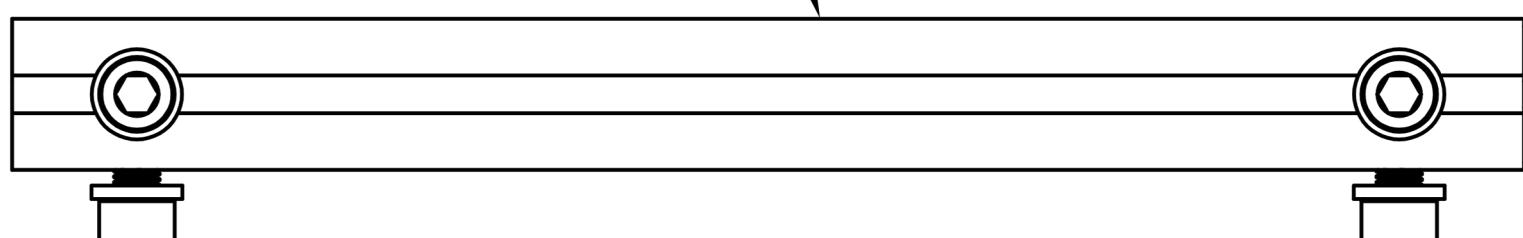
Should look like this



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Document Type	Document status		
A3			
Title	DWG No.		
Step 3 view 1 of 2			
Rev.Date of issue			Sheet
			5

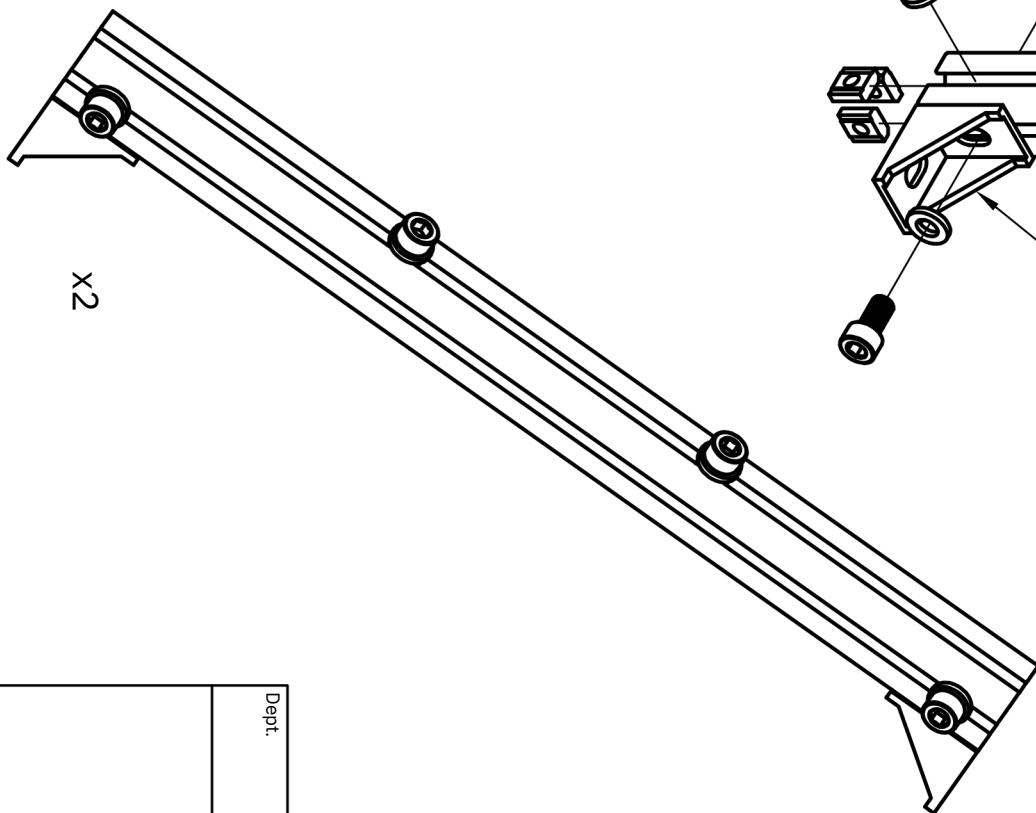
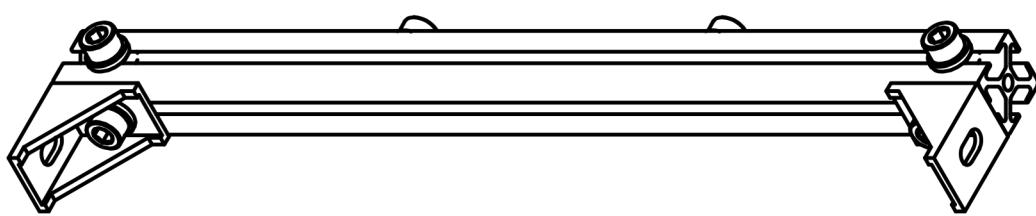


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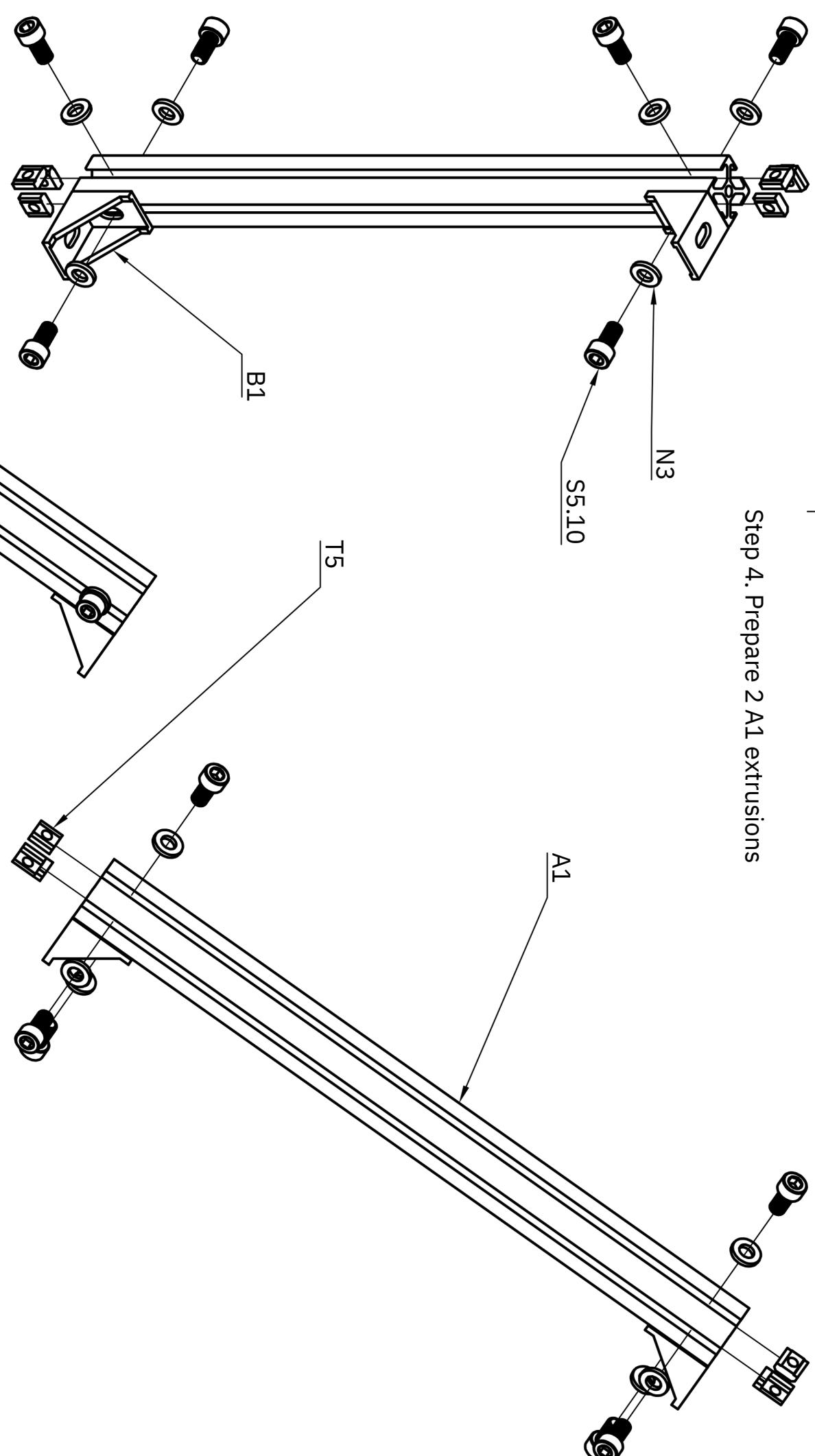


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Document type		Document status	
A3			
Title	DWG No.		
Step 3 view 2 of 2			
Rev. Date	of issue		Sheet
			6

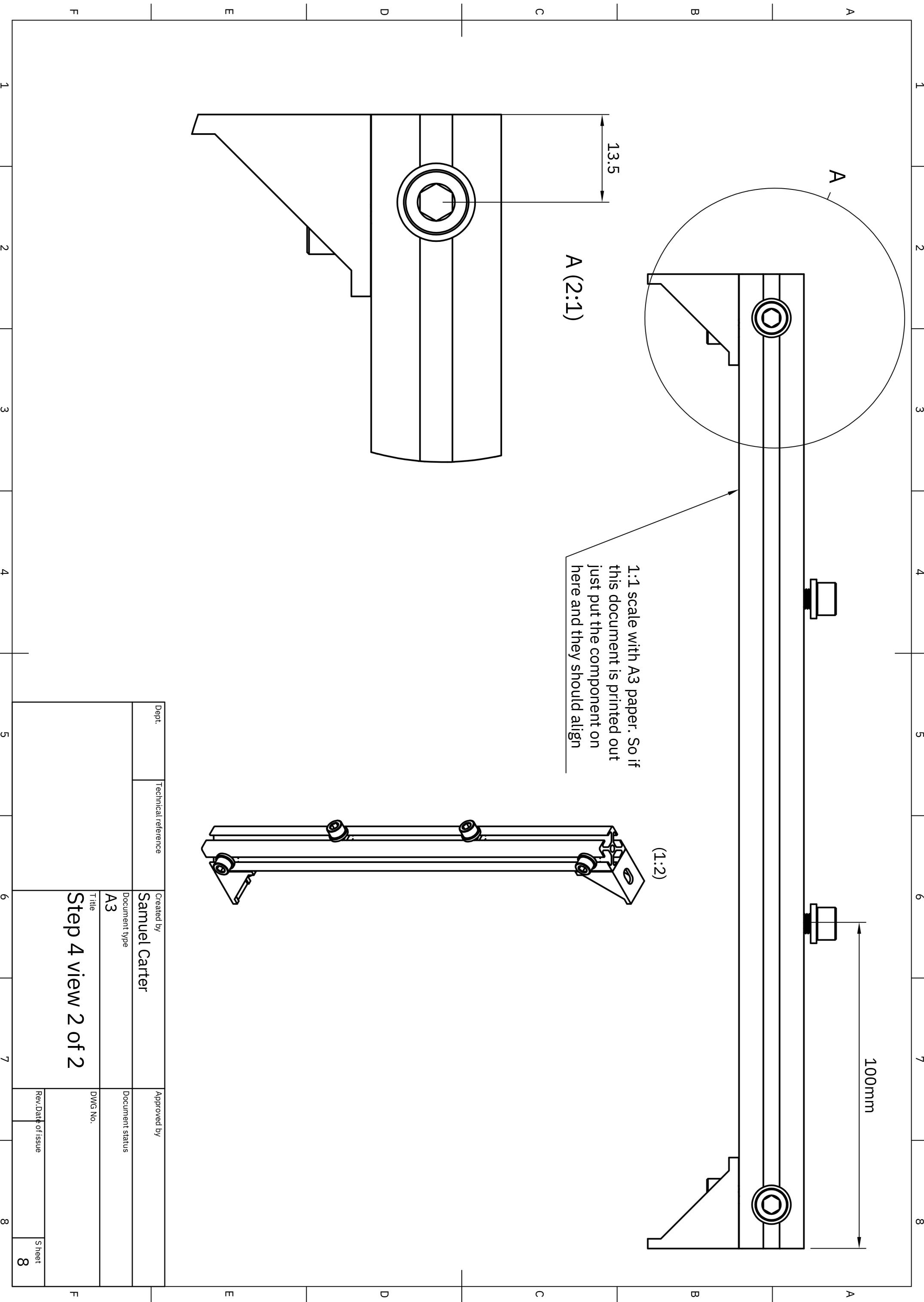
Should look like this



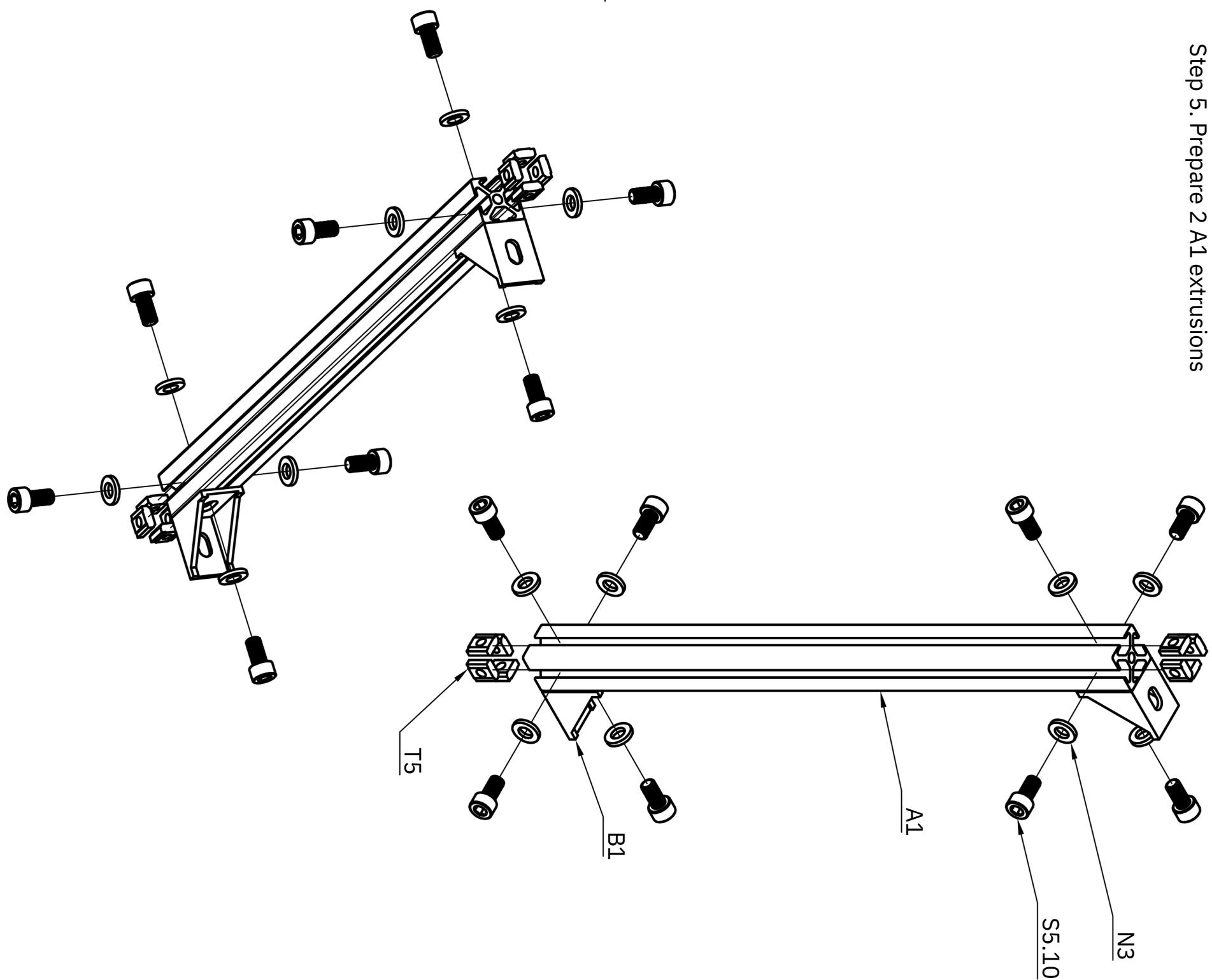
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Title	Document status	
Step 4 view 1 of 2		
DWG. No.		
Rev. Date of issue		
		Sheet
		7



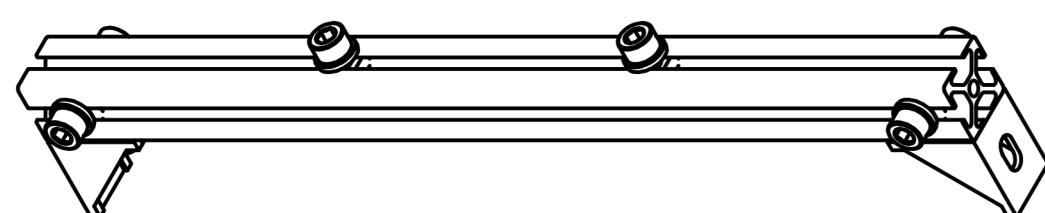
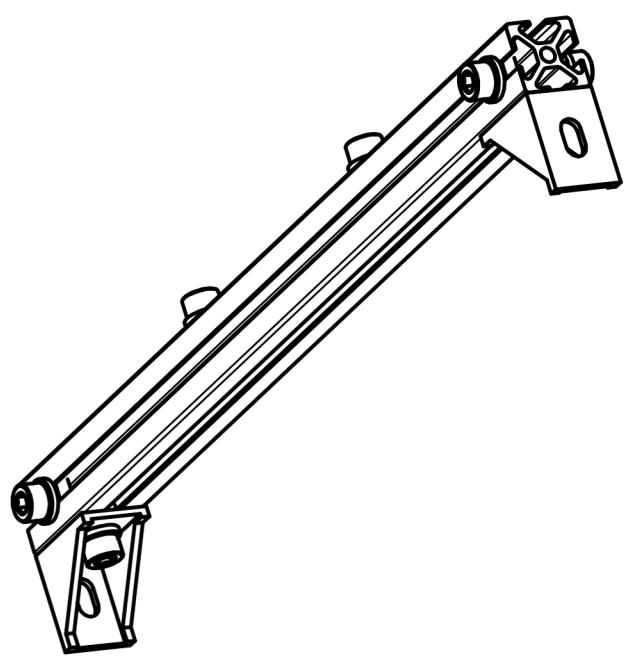
Step 4. Prepare 2 A1 extrusions



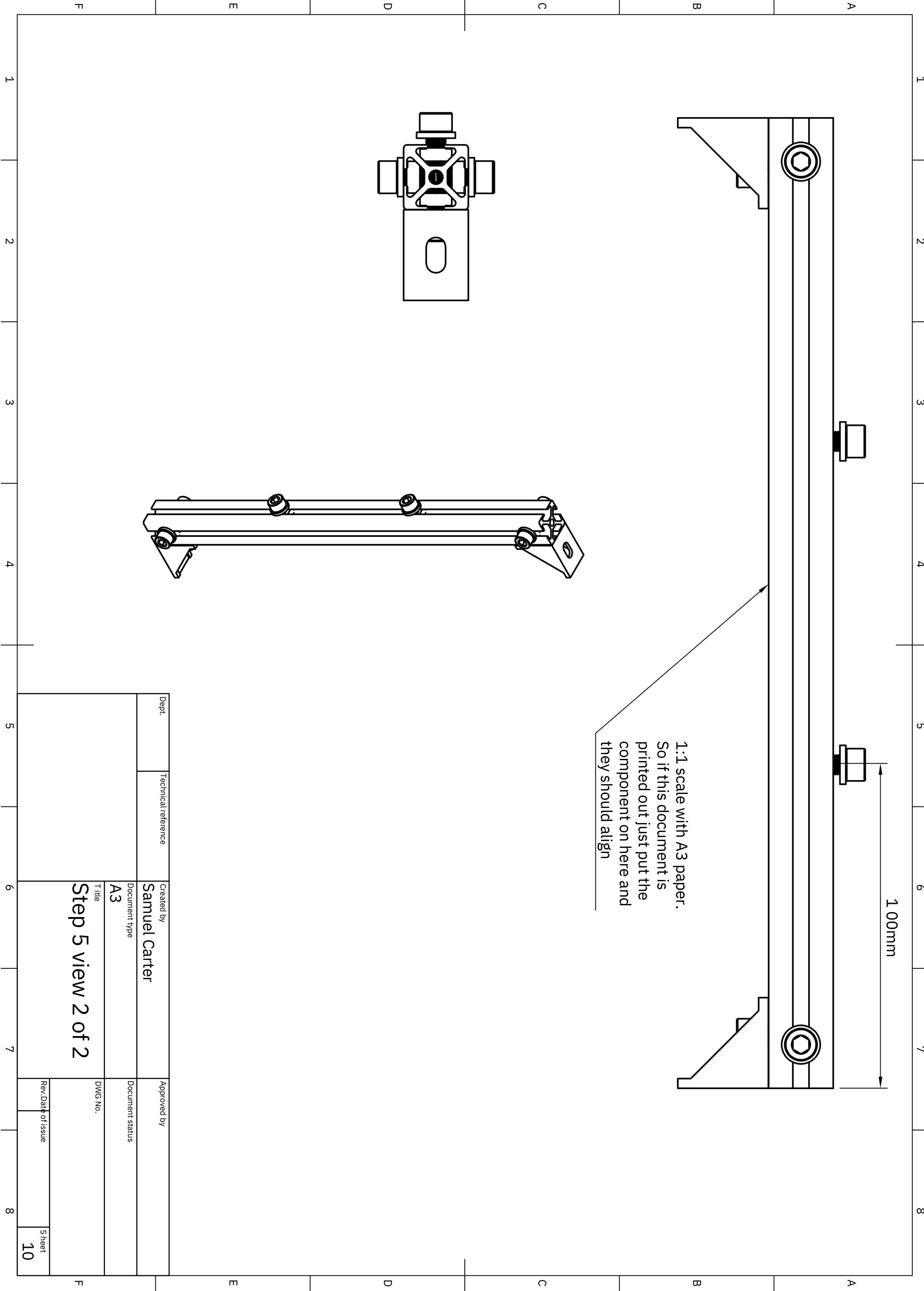
Step 5. Prepare 2 A1 extrusions



Should look like this



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Document type			Document status
A3			
Title	Step 5 view 1 of 2		
Rev. Date of issue			Sheet
			9



Step 6A. Assemble 2 Step 1 parts  
with 1 Step 4 part

A (1:1)

Should look like this

these screws  
Note direction of

Step 1

Step 4

C

B

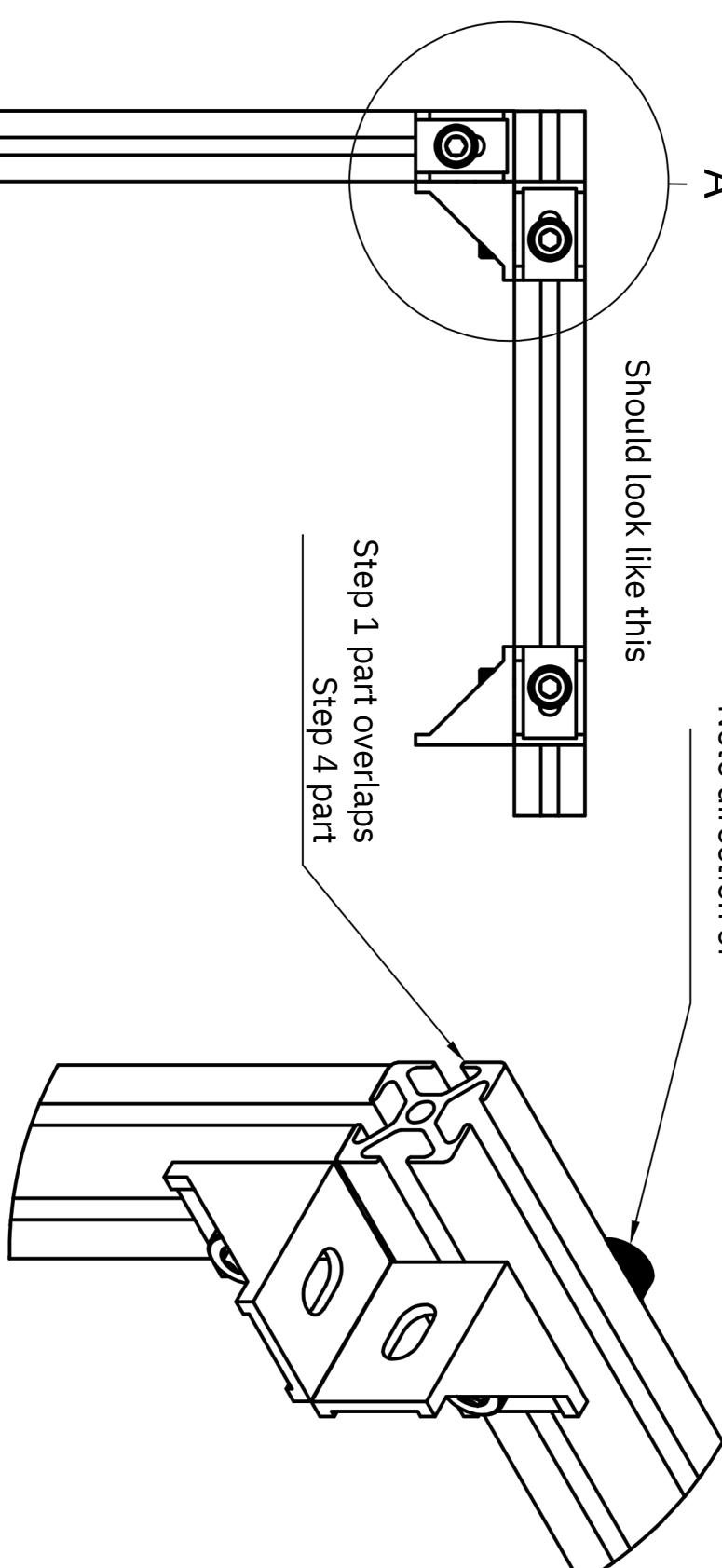
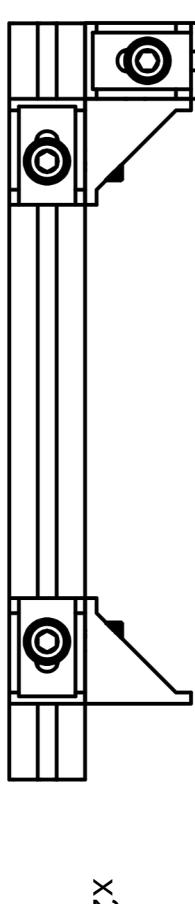
T5 nut should  
already be in the  
right place as  
instructed in  
Step 4

S5.10

Step1

N3

Note the orientation of both the Step 1 and  
Step 4 parts. Especially the Step 1 parts.

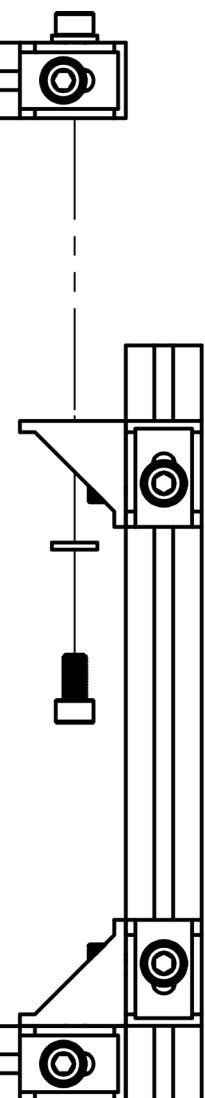


Step 1 part overlaps  
Step 4 part

Step 6 A

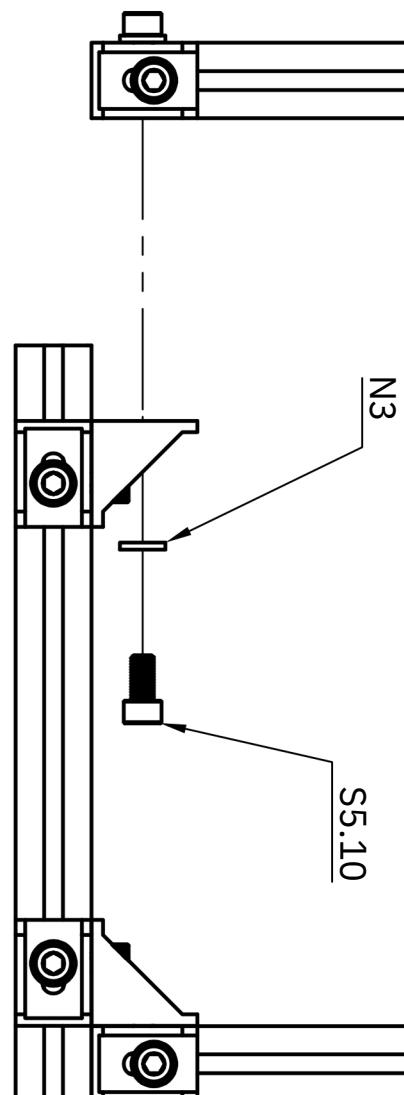
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Document type		Document status	
A3			
Title		DWG No.	
Step 6 A			
Rev. Date of issue		Sheet	11

Step 6B. Attach  
Step 5 part to part  
6A



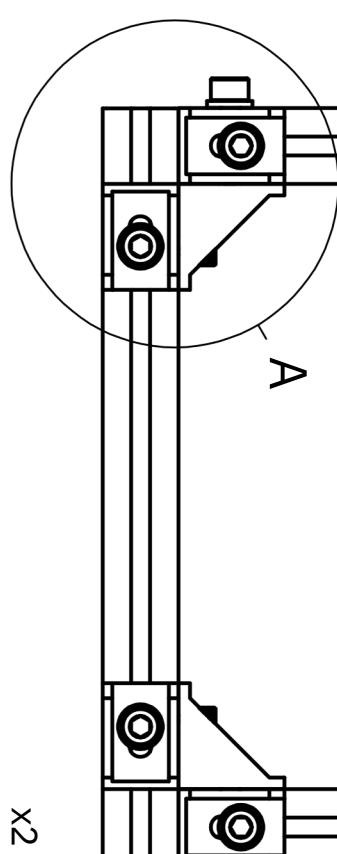
Step 6A

Step 5

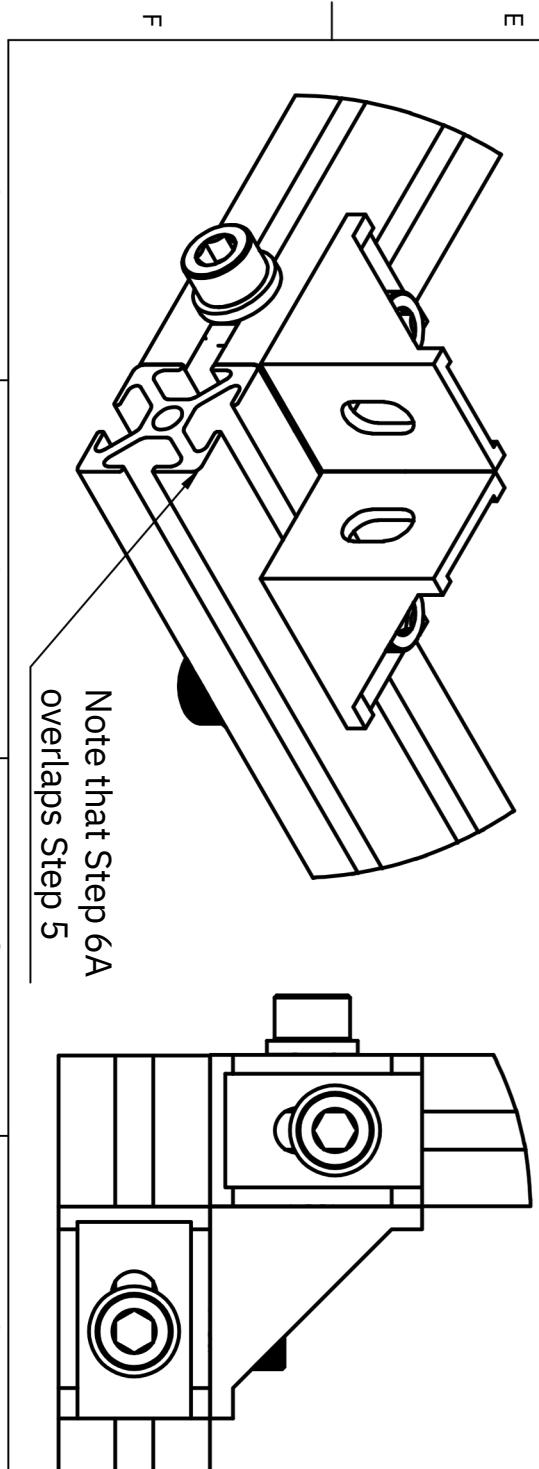


A (1:1)

x2

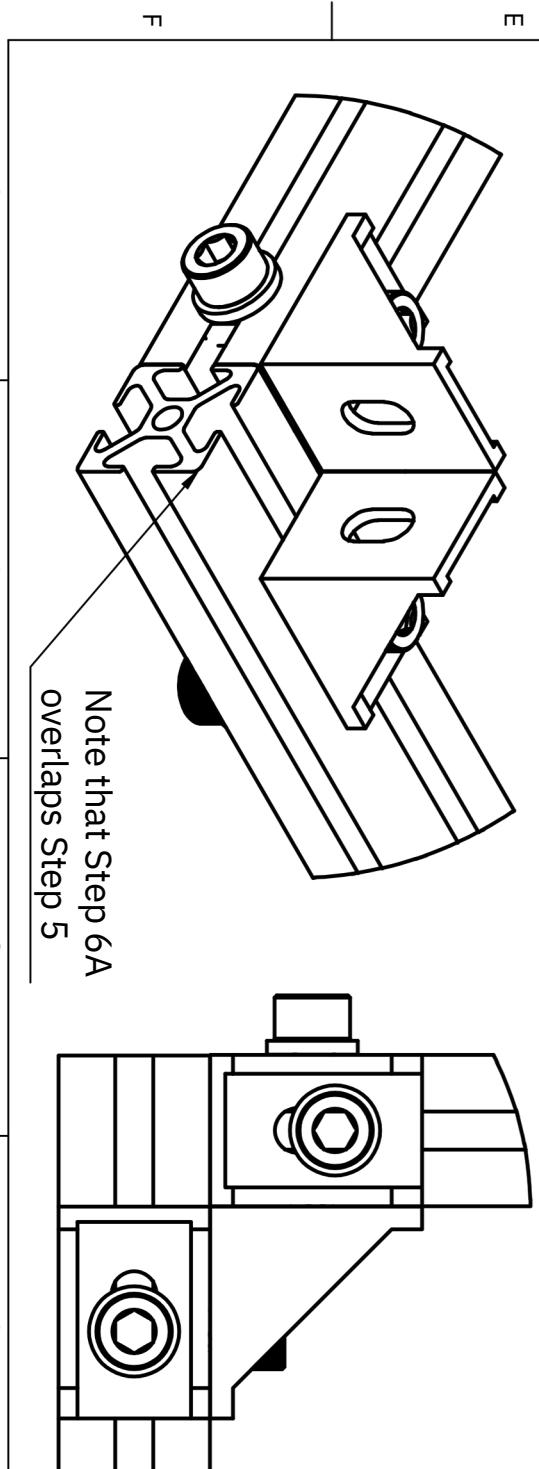


D

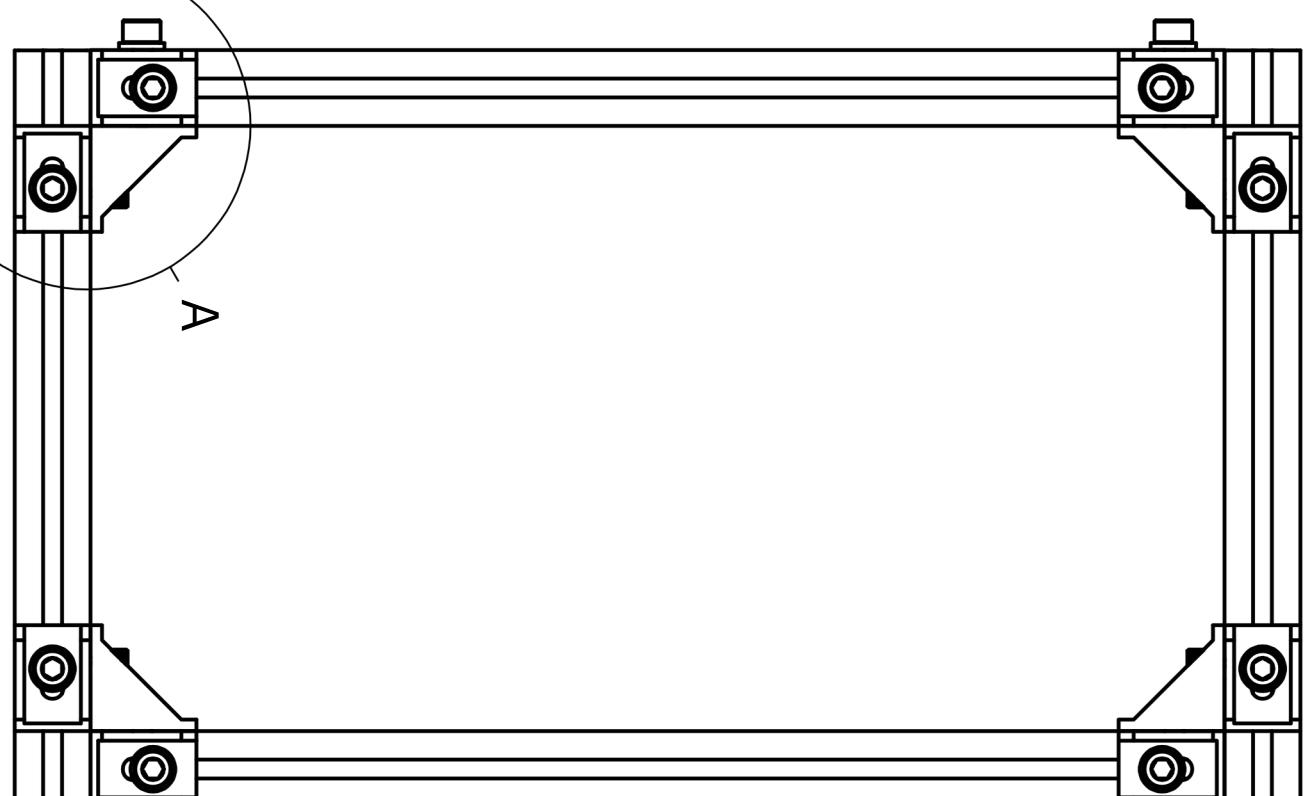


Note that Step 6A  
overlaps Step 5

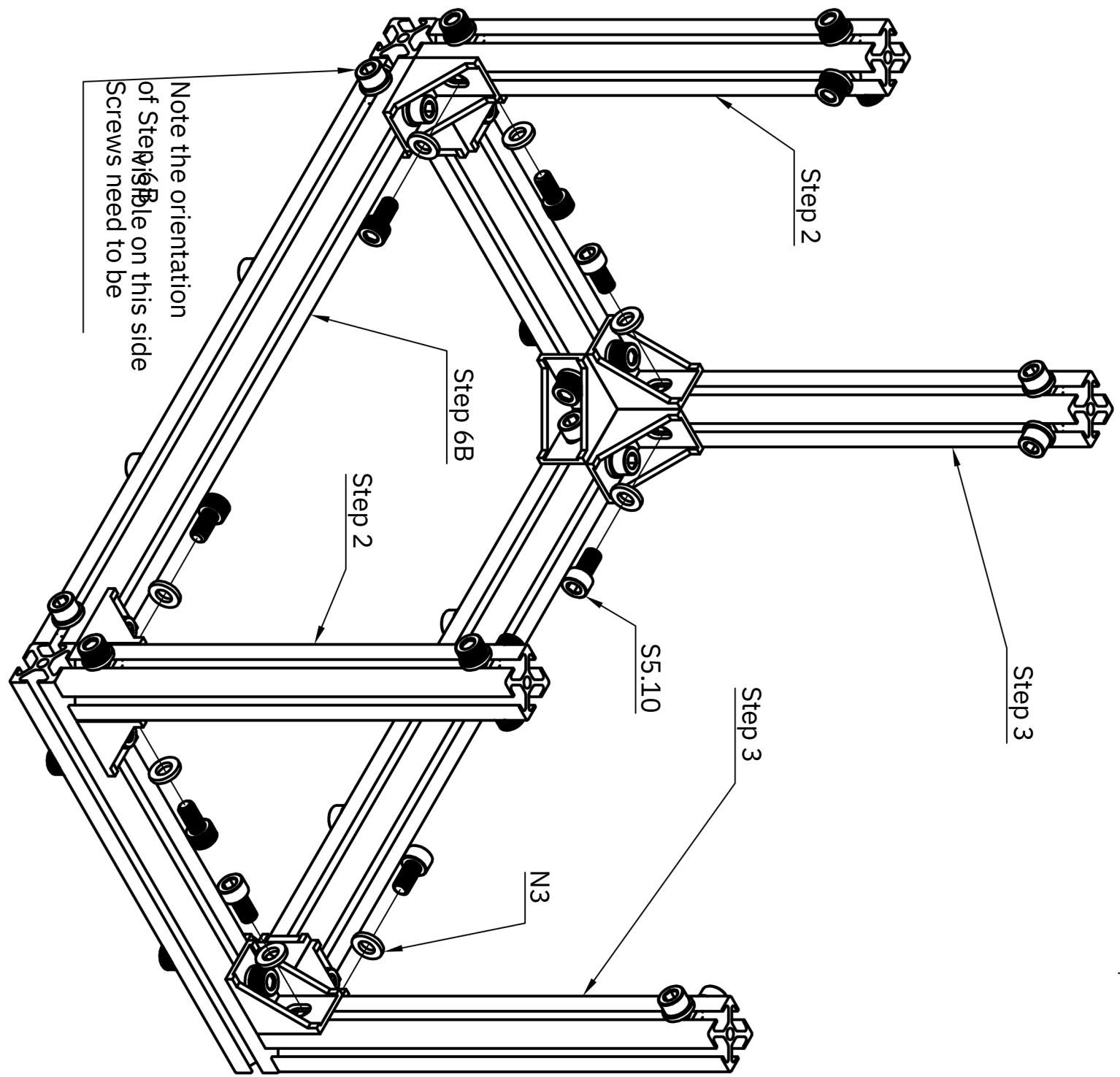
A (1:1)



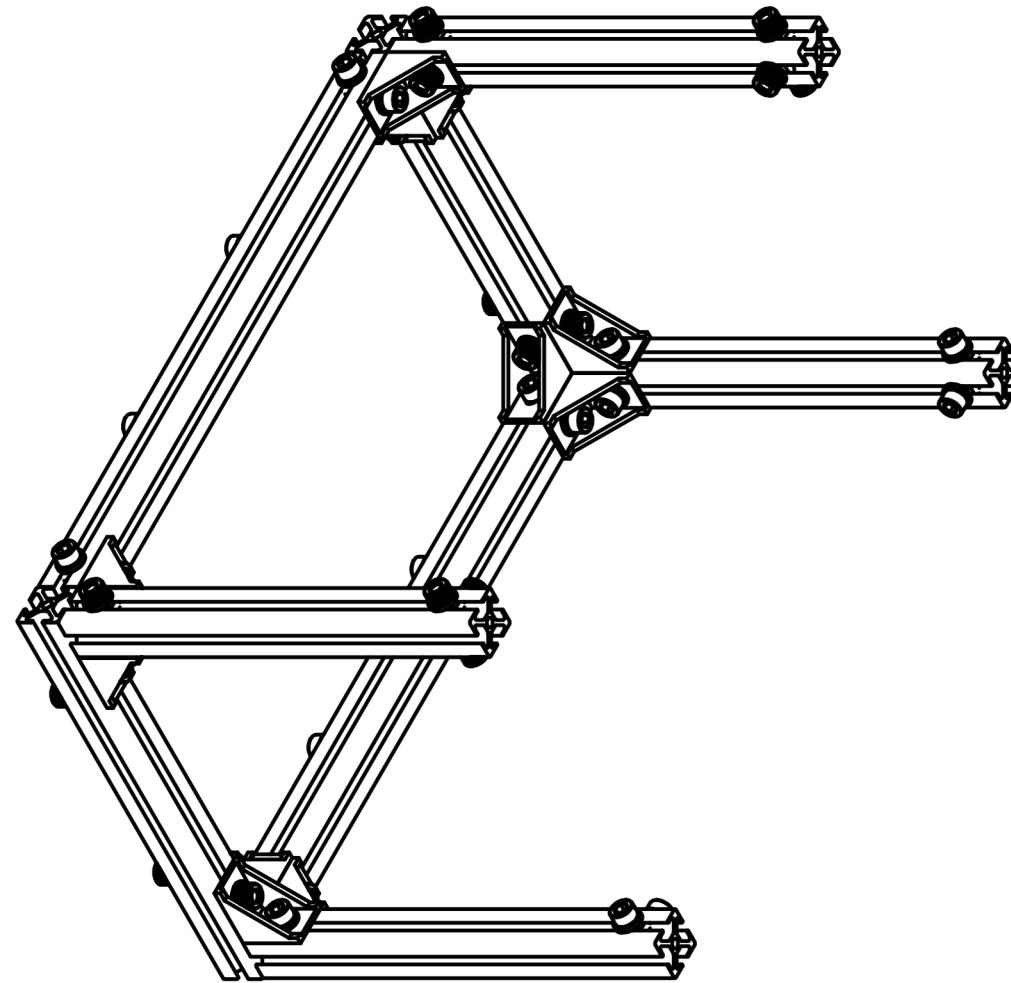
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Title	DWG No.		
Step 6 B			
Rev. Date of issue			
Sheet			
12			



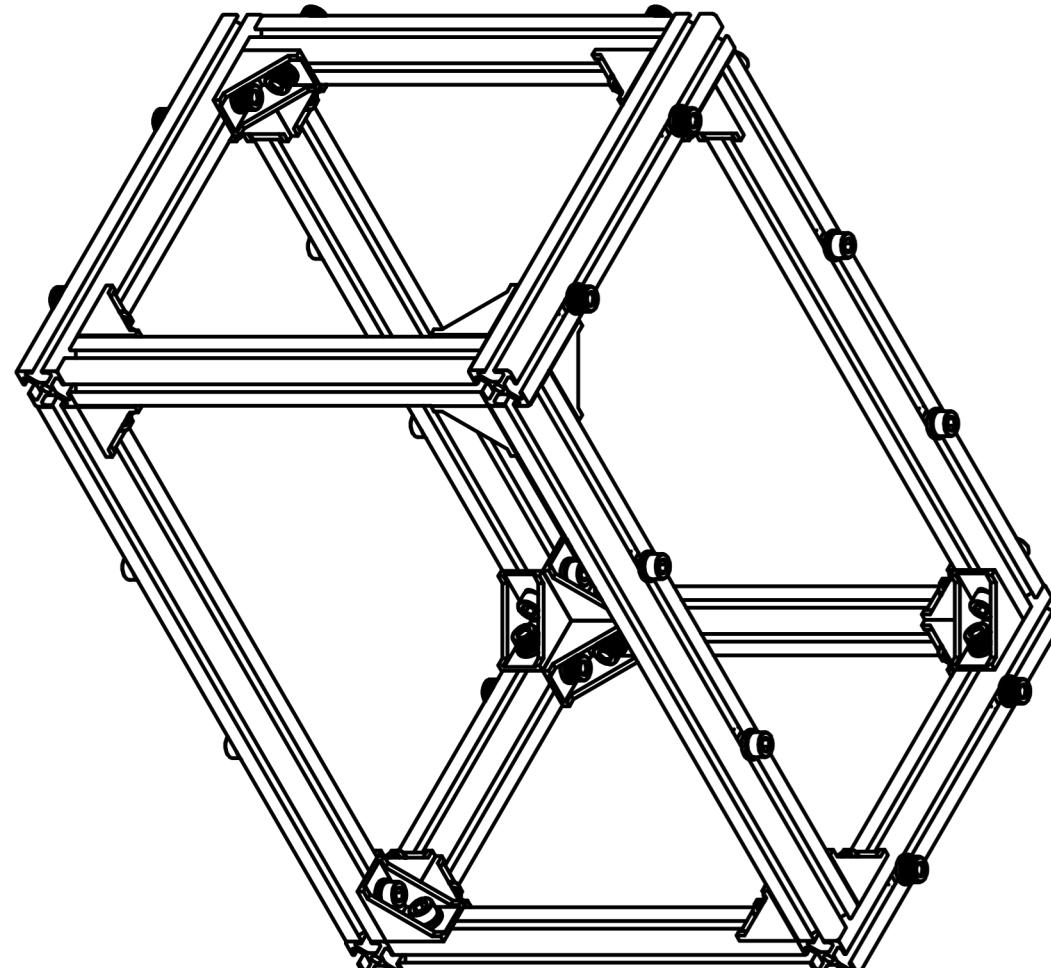
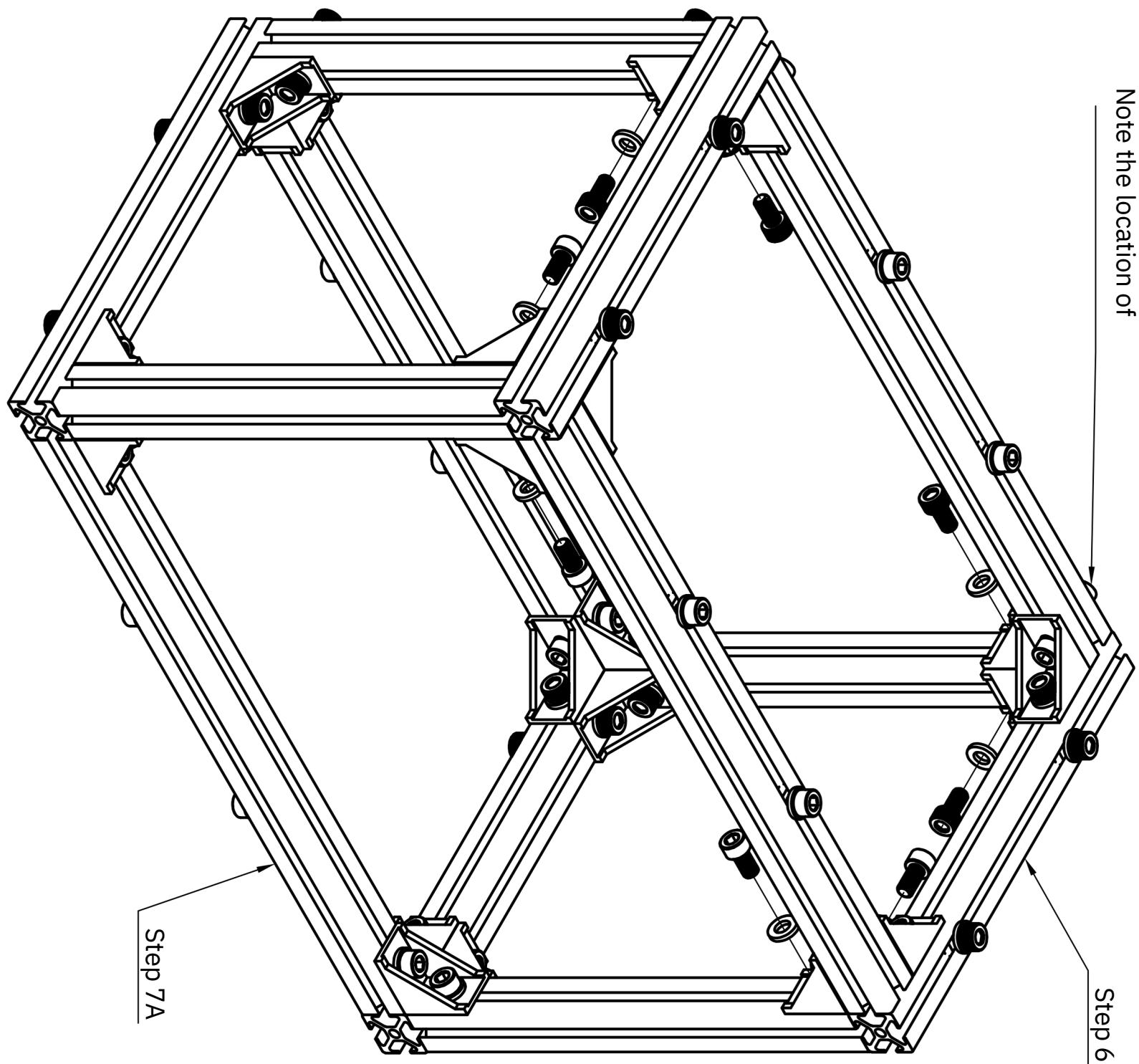
Should look like this



will be connected together with two Step 2 Screws need to be

Note the orientation of Step 2 Screws need to be

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A3		
Title	DWG No.	
Step 7 A		
Rev. Date of issue	Sheet	
	13	



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Title	Document status	
Step 7 B	DWG No.	
	Rev.Date of issue	Sheet
		14