
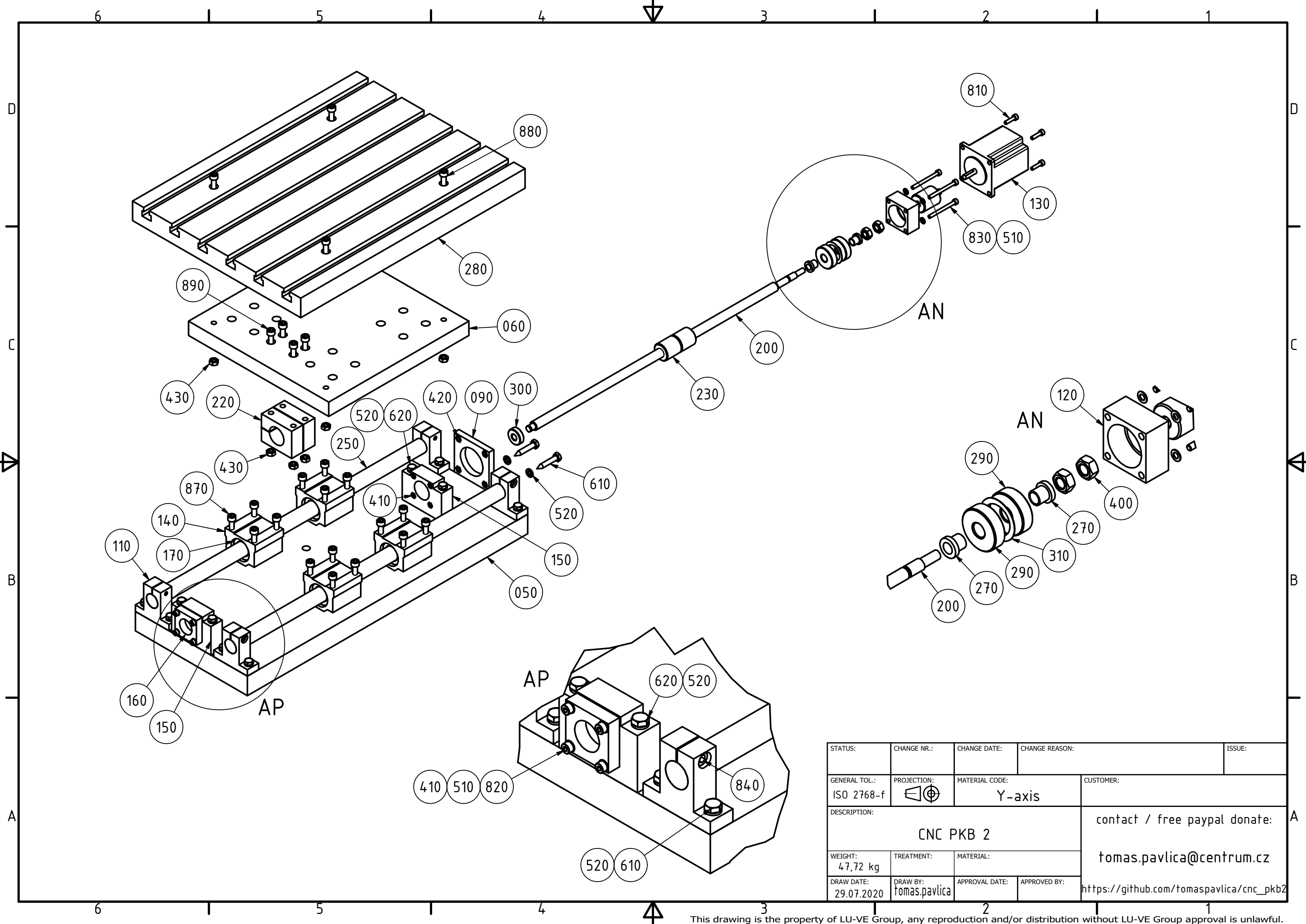
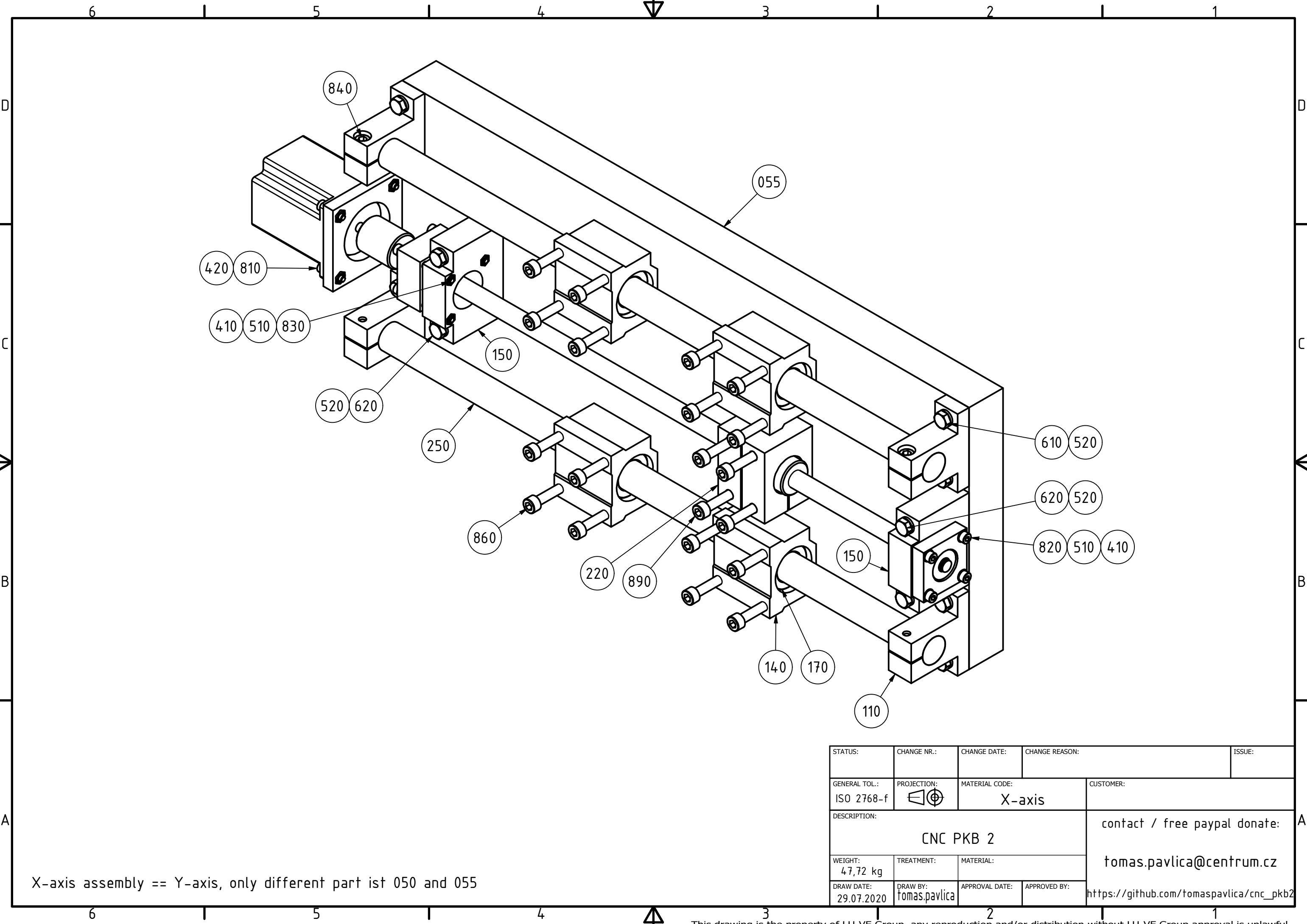



STATUS:		CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f		PROJECTION: 	MATERIAL CODE: chassis	CUSTOMER:	
DESCRIPTION: CNC PKB 2					contact / free paypal donate: tomas.pavlica@centrum.cz
WEIGHT: 47,72 kg	TREATMENT:	MATERIAL:		https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 29.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:		

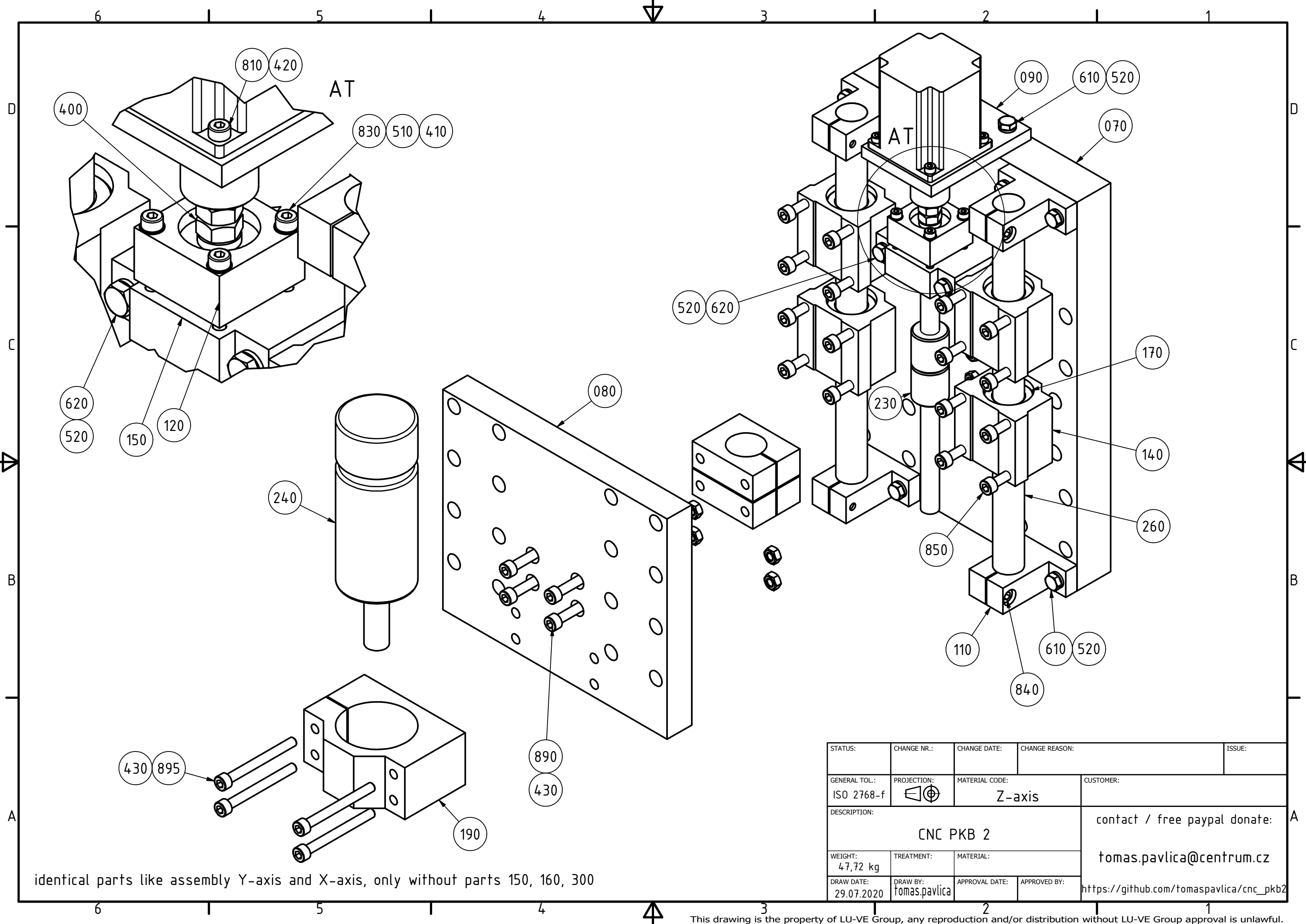


STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: Y-axis	CUSTOMER:	
DESCRIPTION: CNC PKB 2			contact / free paypal donate: tomas.pavlica@centrum.cz	
WEIGHT: 47,72 kg	TREATMENT:	MATERIAL:	https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 29.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	




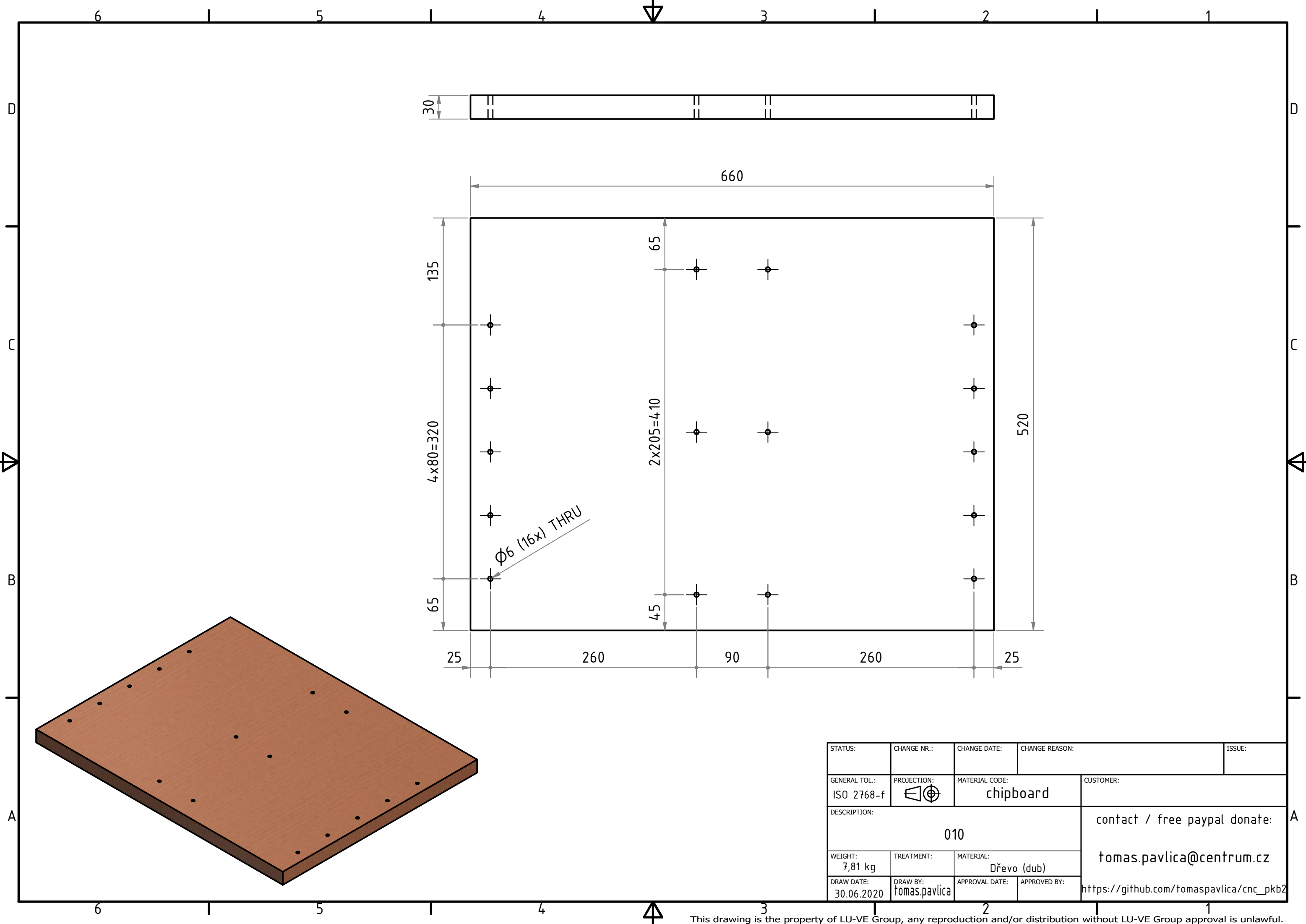
X-axis assembly == Y-axis, only different part ist 050 and 055

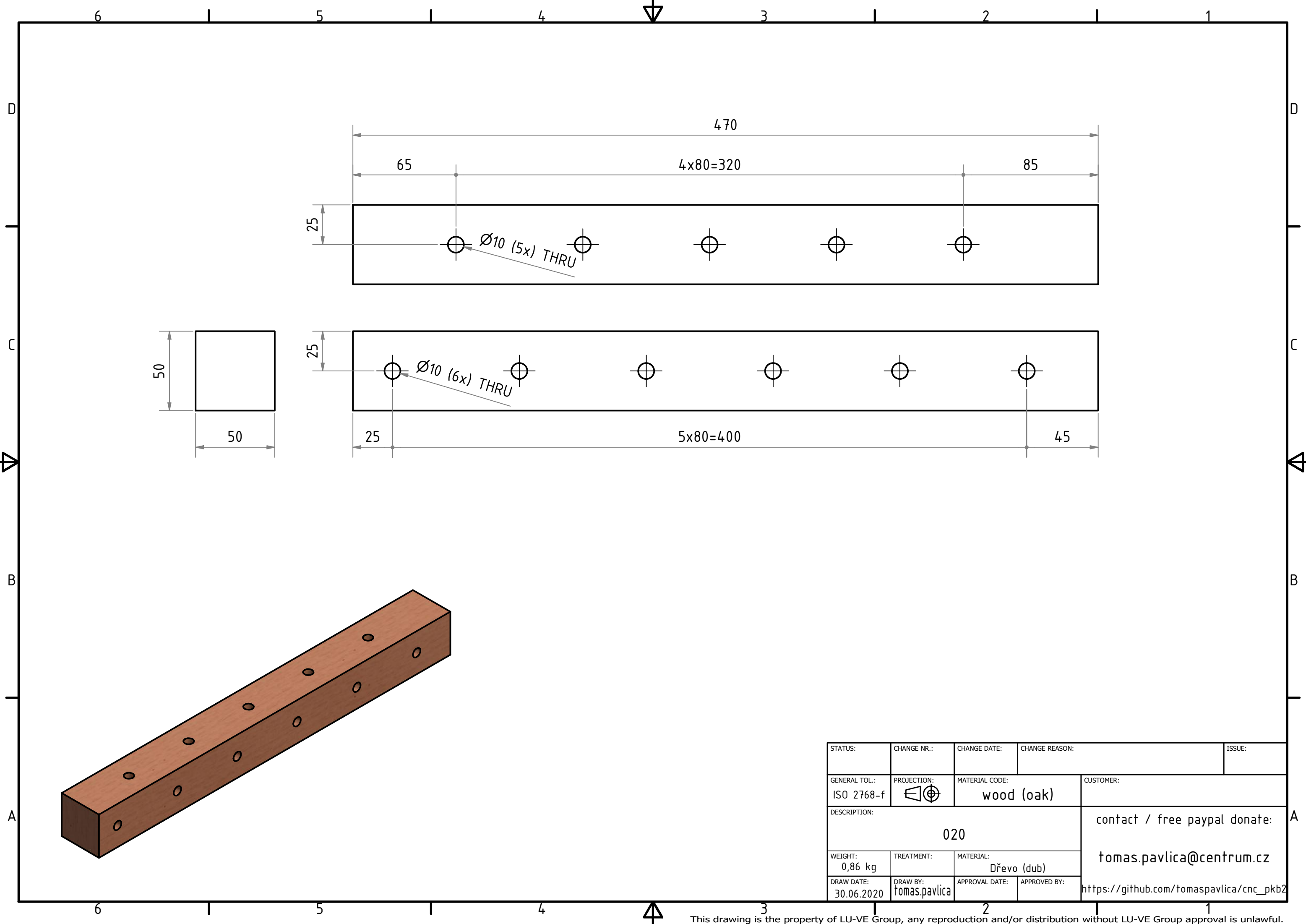
STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:		ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: X-axis		CUSTOMER:	
DESCRIPTION: CNC PKB 2				contact / free paypal donate: tomas.pavlica@centrum.cz https://github.com/tomaspavlica/cnc_pkb2	
WEIGHT: 47,72 kg	TREATMENT:	MATERIAL:			
DRAW DATE: 29.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:		



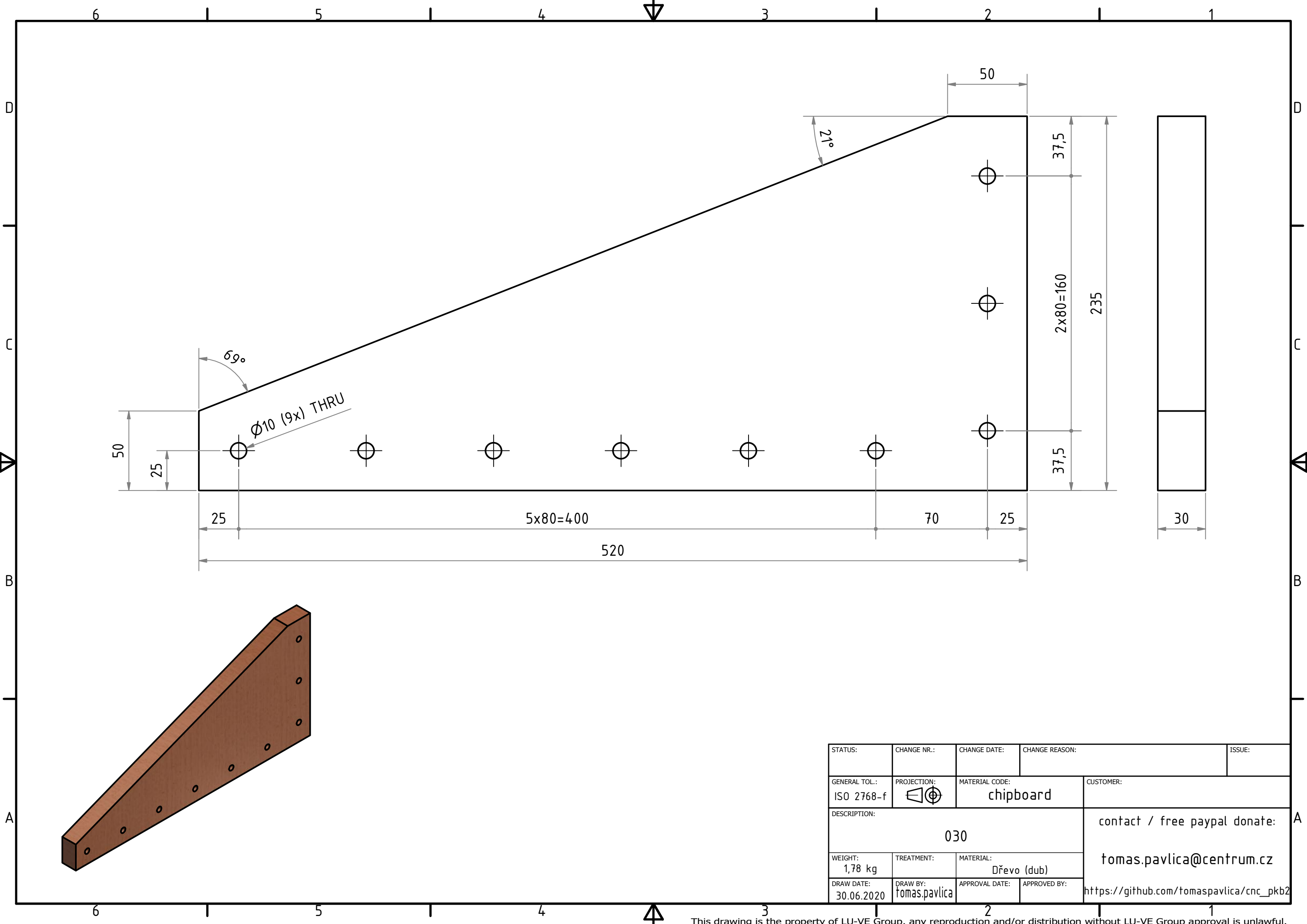
identical parts like assembly Y-axis and X-axis, only without parts 150, 160, 300

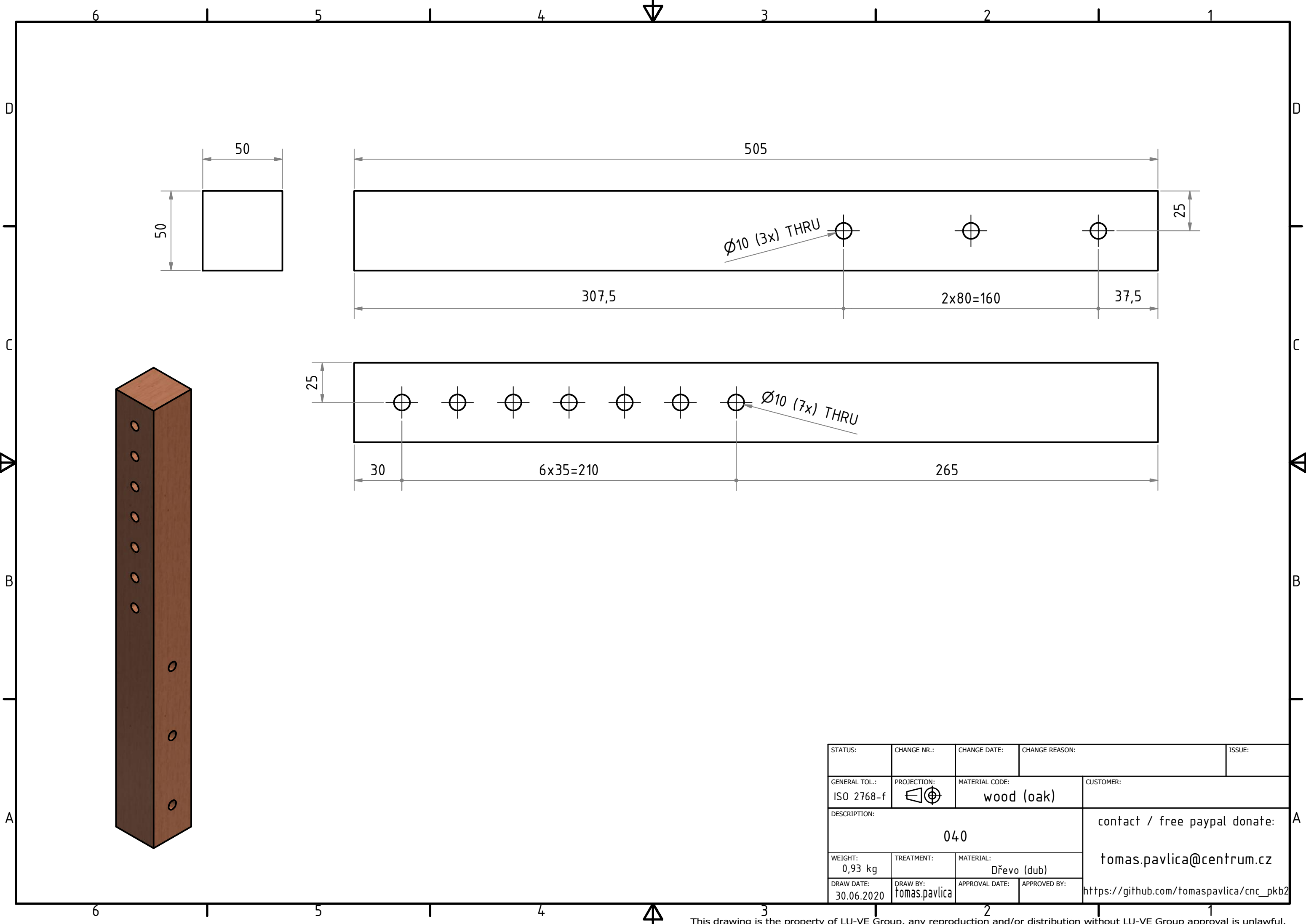
STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:		ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: Z-axis		CUSTOMER:	
DESCRIPTION: CNC PKB 2				contact / free paypal donate: tomas.pavlica@centrum.cz https://github.com/tomaspavlica/cnc_pkb2	
WEIGHT: 47,72 kg	TREATMENT:	MATERIAL:			
DRAW DATE: 29.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:		

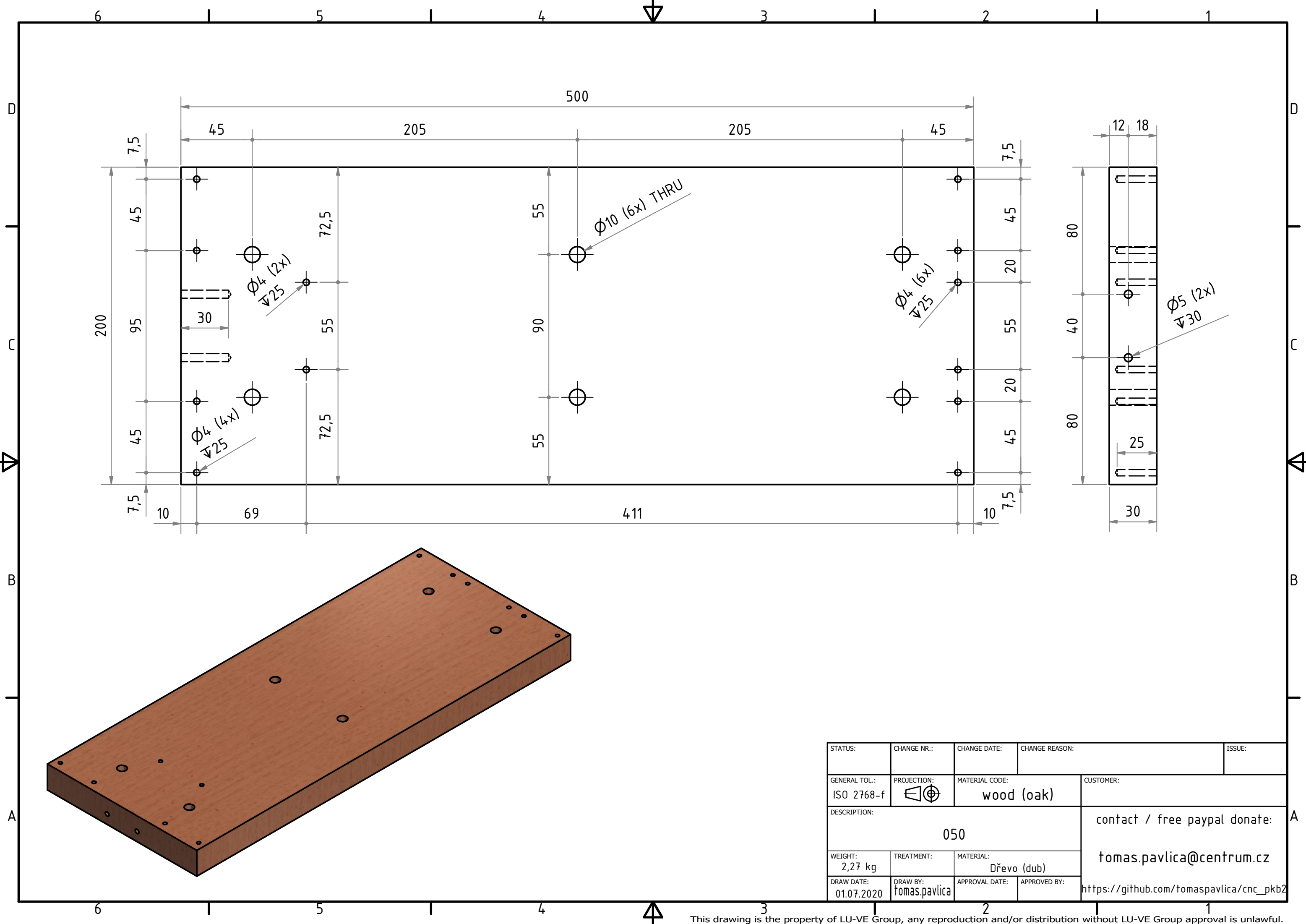





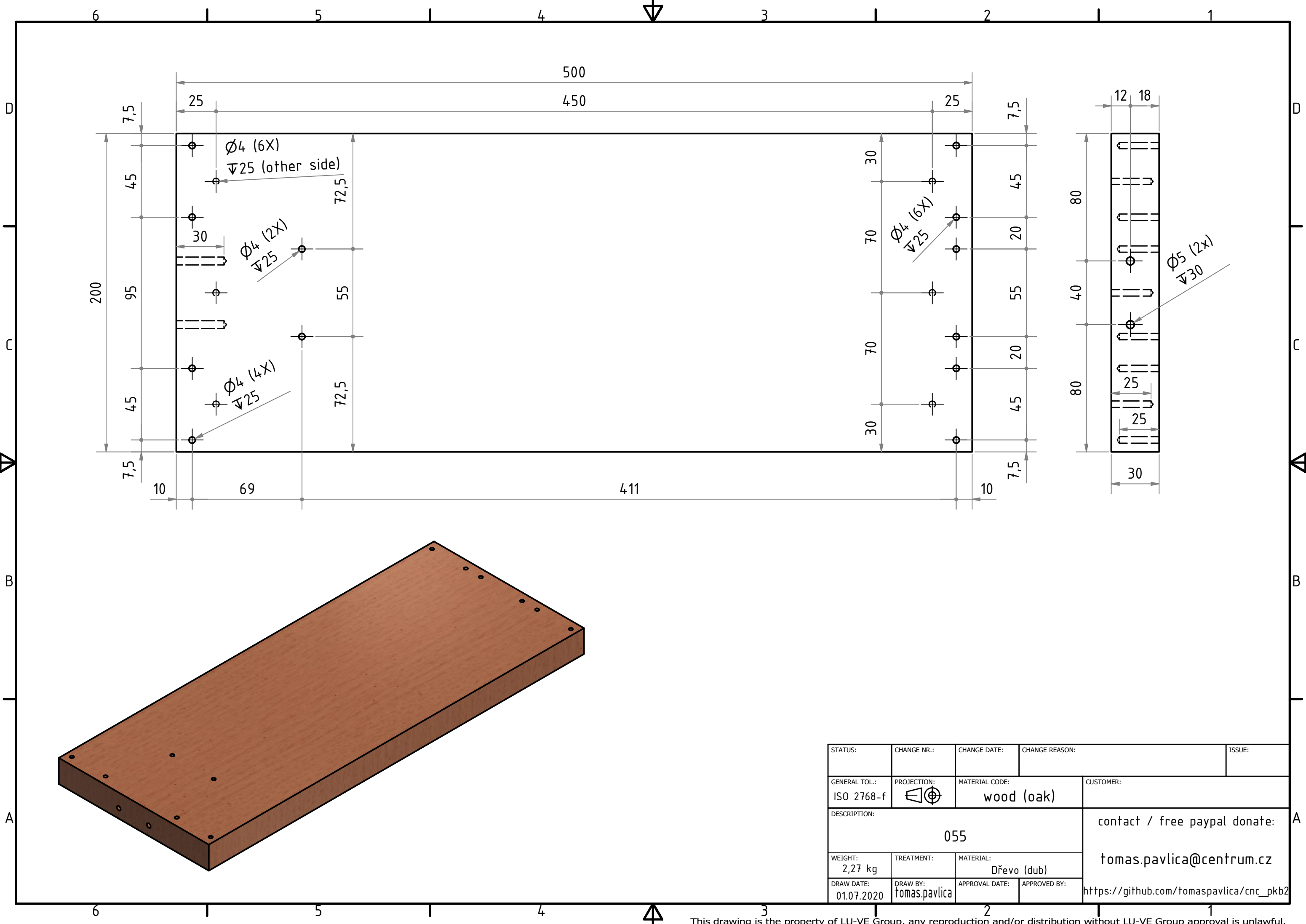
STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: wood (oak)	CUSTOMER:	
DESCRIPTION: 020			contact / free paypal donate:	
WEIGHT: 0,86 kg	TREATMENT:	MATERIAL: Dřevo (dub)	tomas.pavlica@centrum.cz	
DRAW DATE: 30.06.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	https://github.com/tomaspavlica/cnc_pkb2




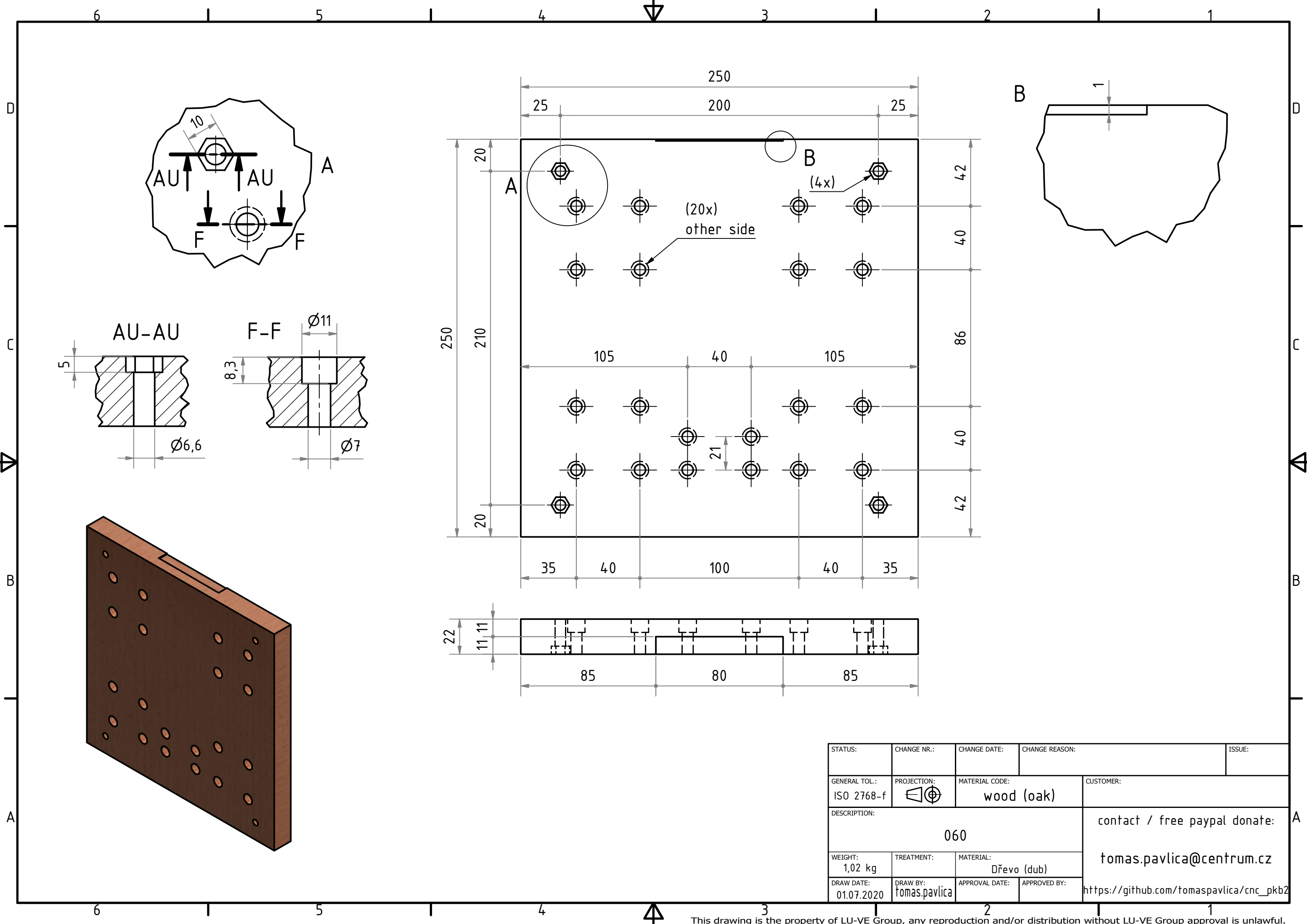


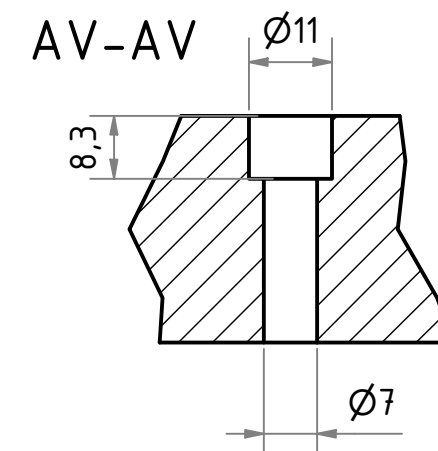
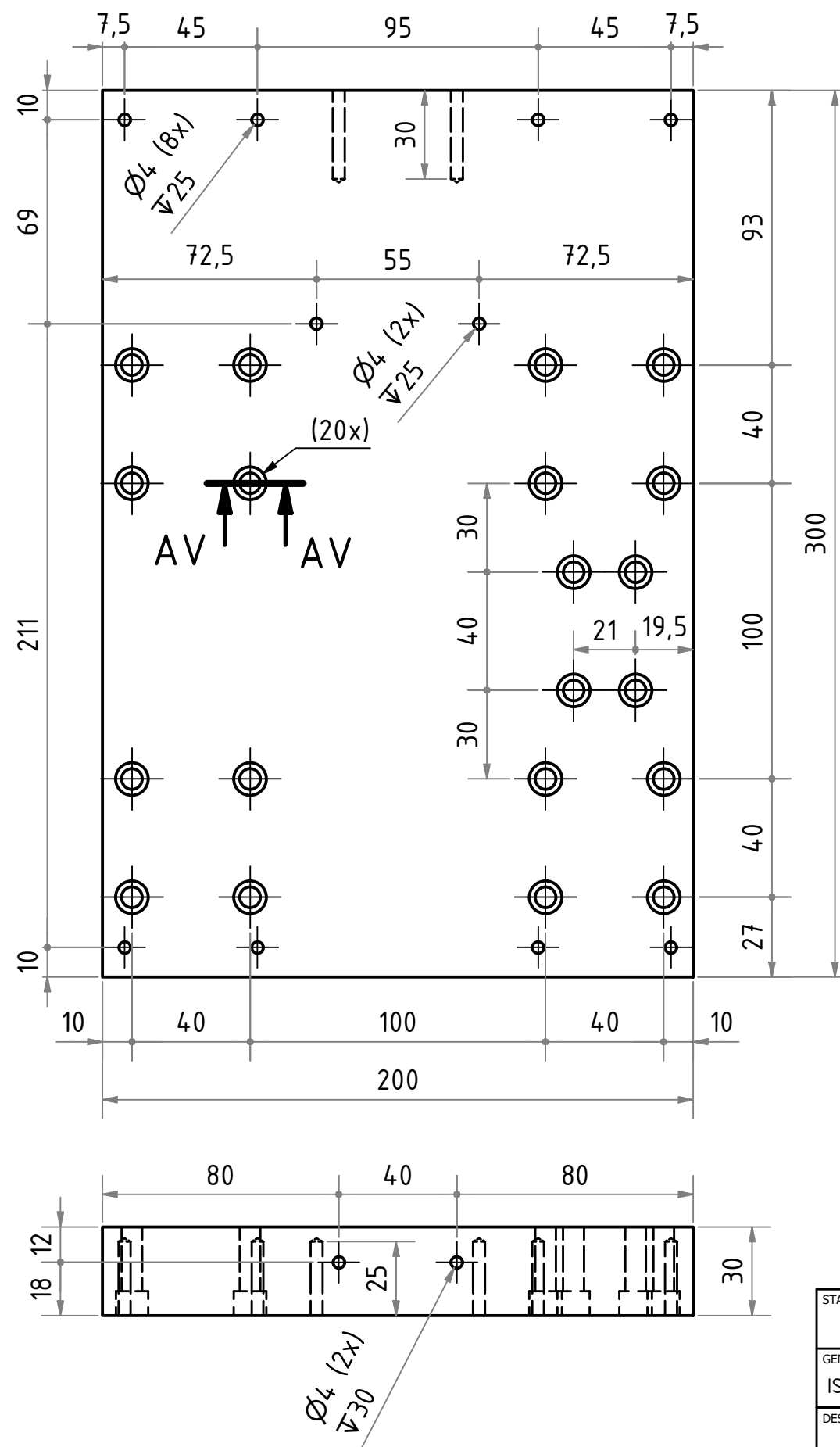
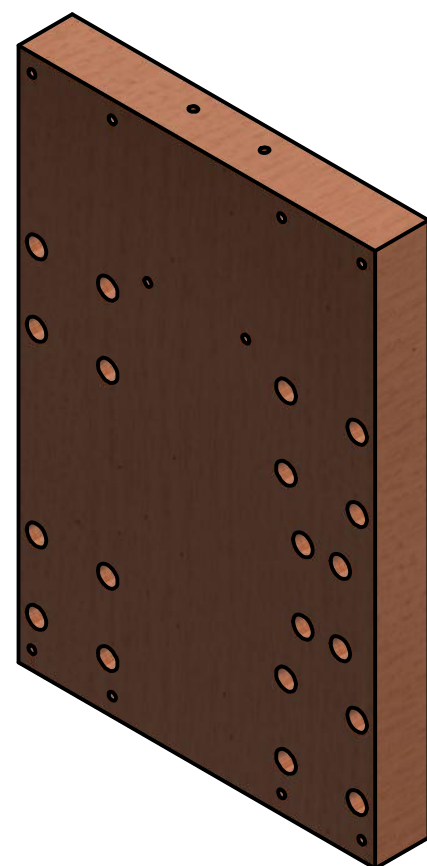



STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: wood (oak)		CUSTOMER:
DESCRIPTION: 050				contact / free paypal donate: tomas.pavlica@centrum.cz https://github.com/tomaspavlica/cnc_pkb2
WEIGHT: 2,27 kg	TREATMENT:	MATERIAL: Dřevo (dub)		
DRAW DATE: 01.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	



STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: wood (oak)	CUSTOMER:	
DESCRIPTION: 055			contact / free paypal donate: tomas.pavlica@centrum.cz	
WEIGHT: 2,27 kg	TREATMENT:	MATERIAL: Dřevo (dub)	https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 01.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	





STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: wood (oak)	CUSTOMER:	
DESCRIPTION: 070			contact / free paypal donate: tomas.pavlica@centrum.cz https://github.com/tomaspavlica/cnc_pkb	
WEIGHT: 1,34 kg	TREATMENT:	MATERIAL: Dřevo (dub)		
DRAW DATE: 01.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:		

D

C

B

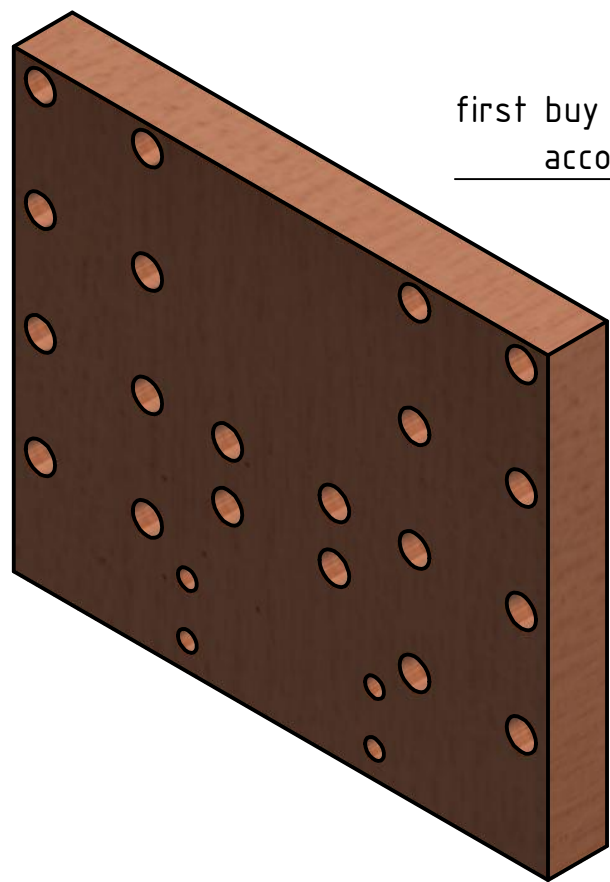
A

D

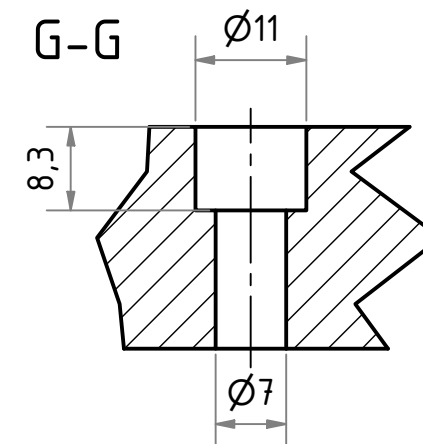
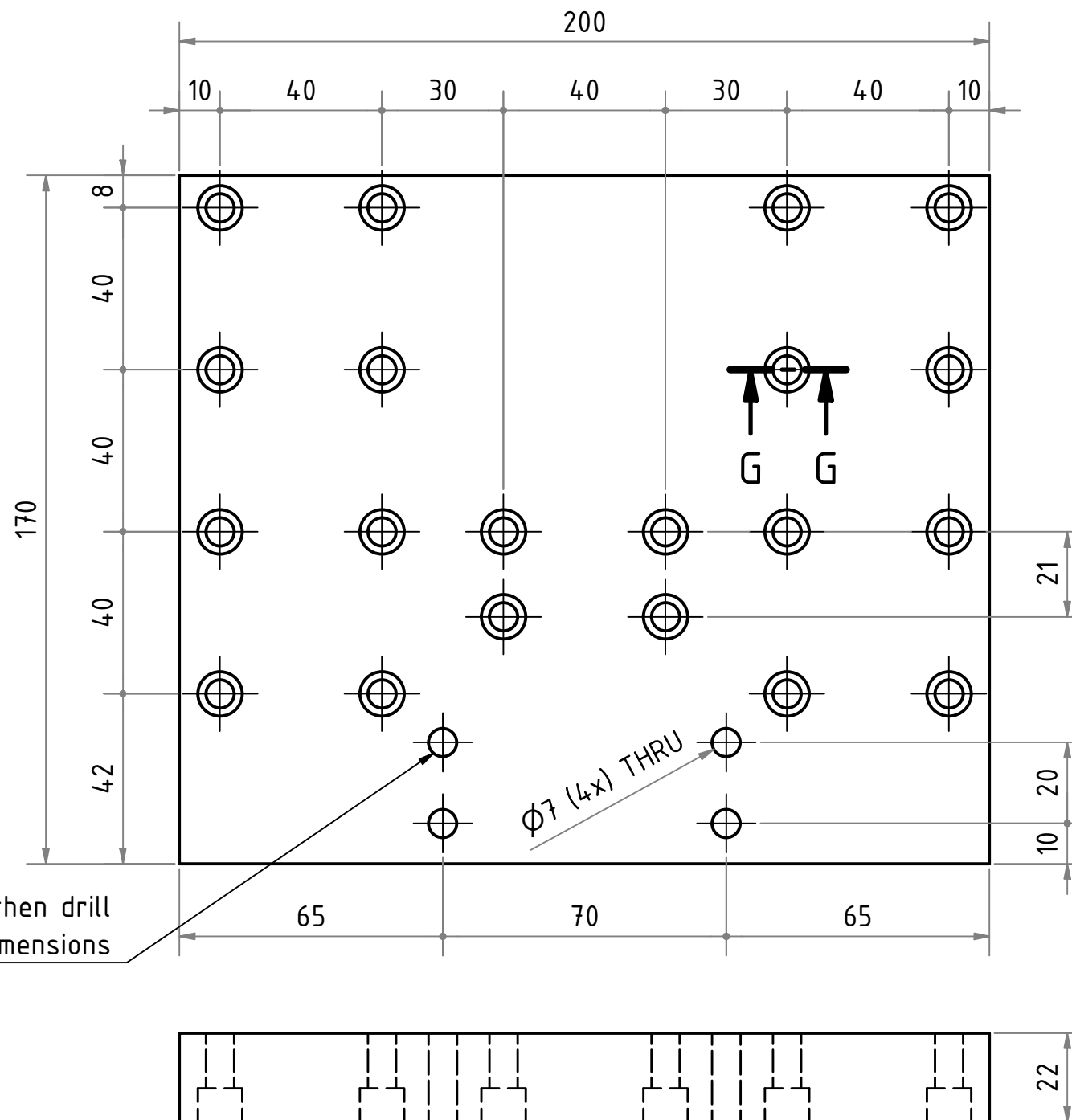
C

B

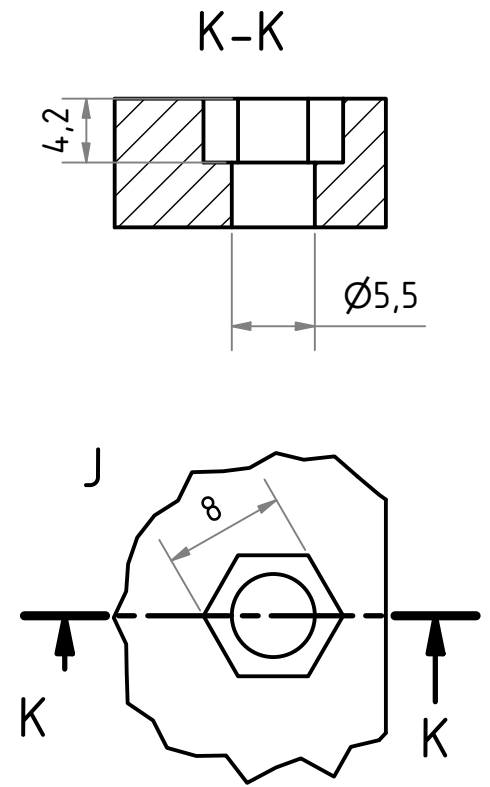
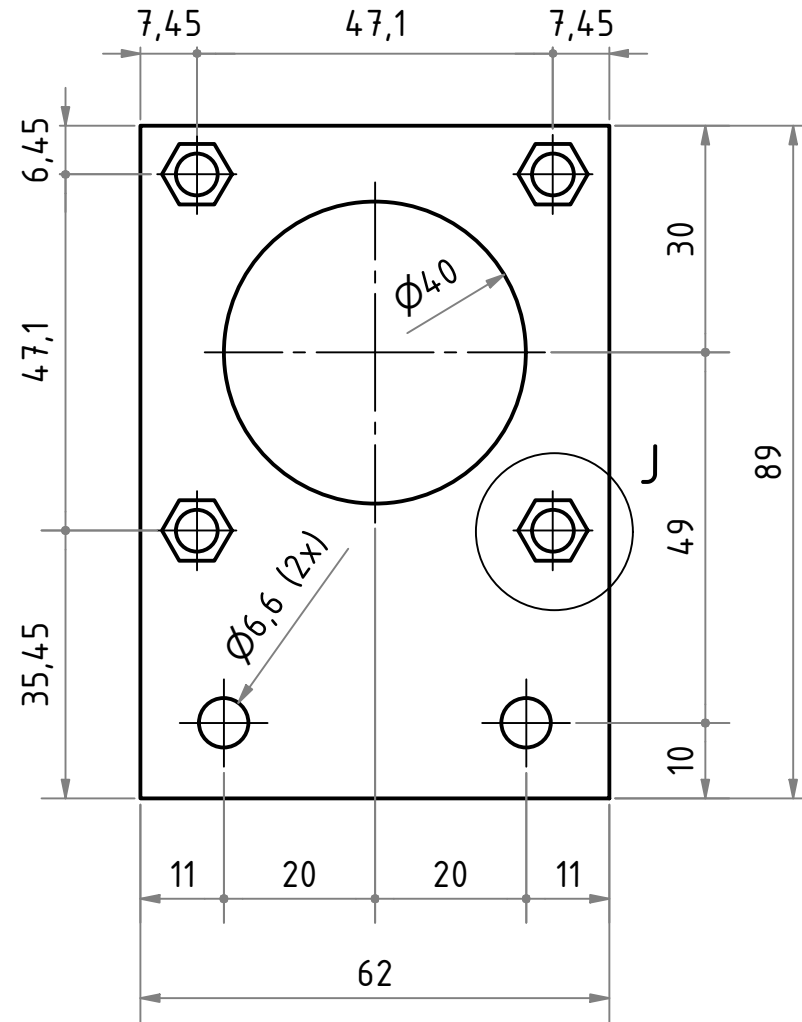
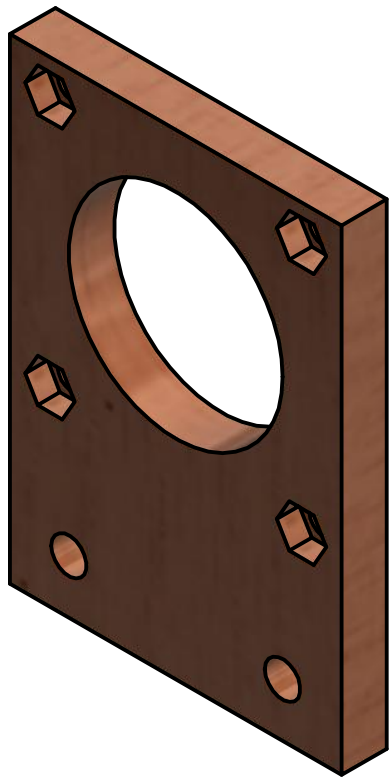
A



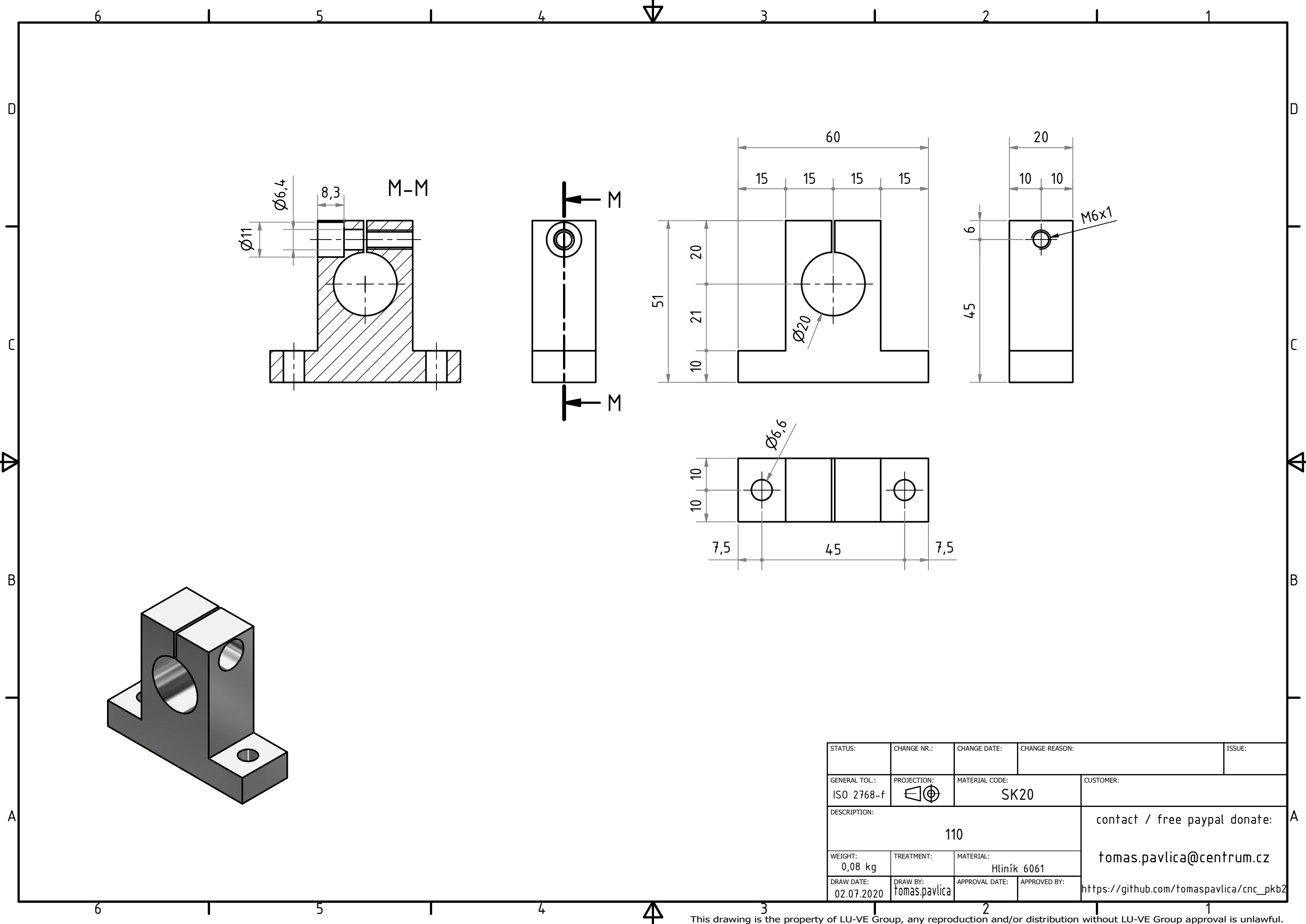
first buy part 190, then drill
according to dimensions

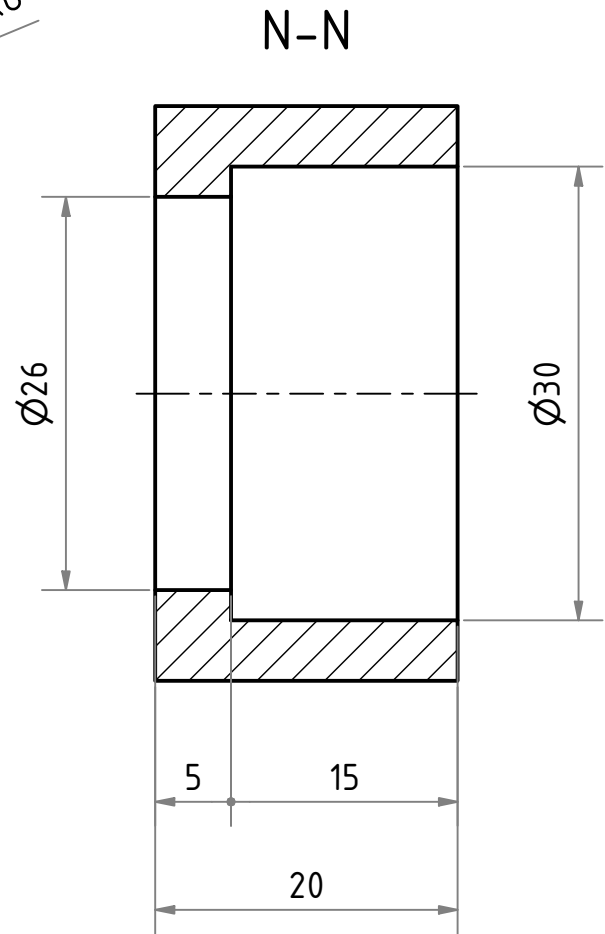
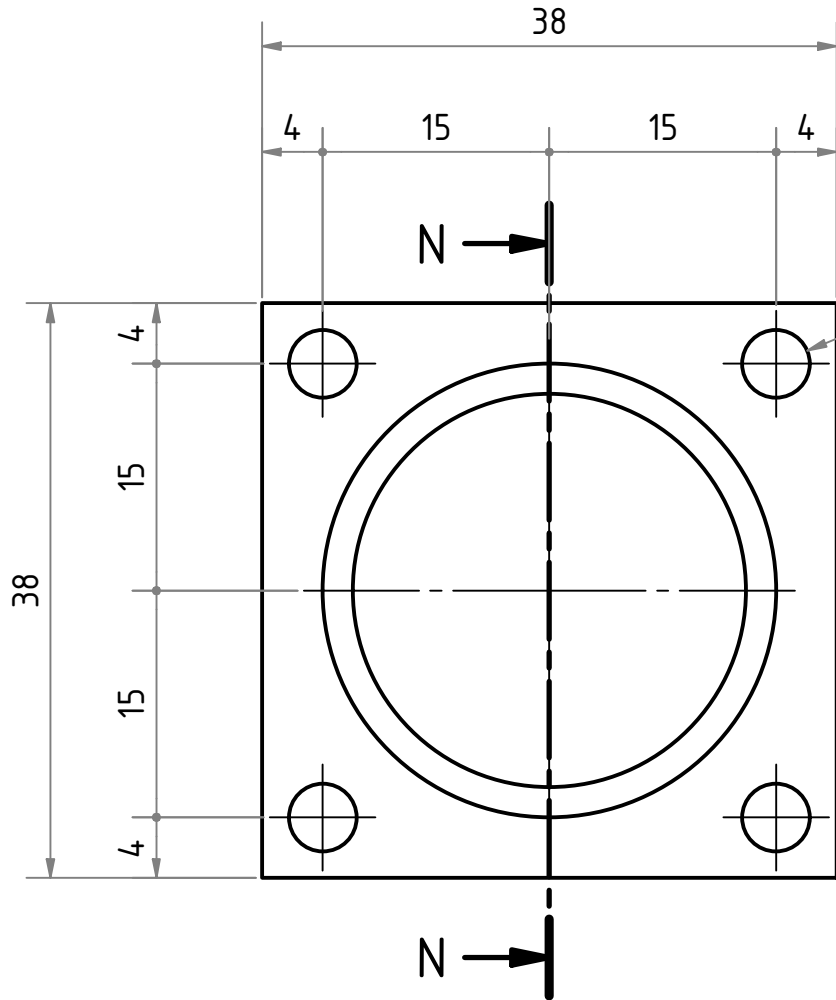
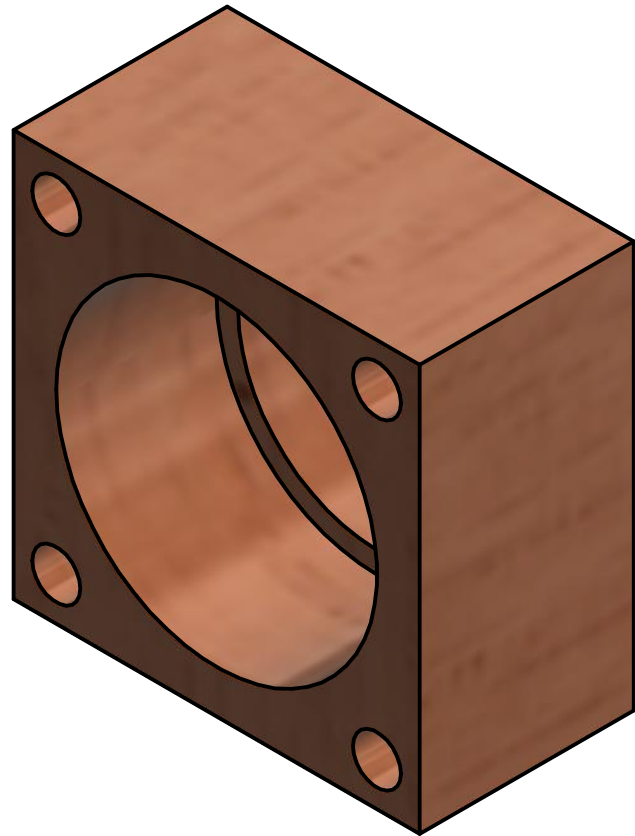
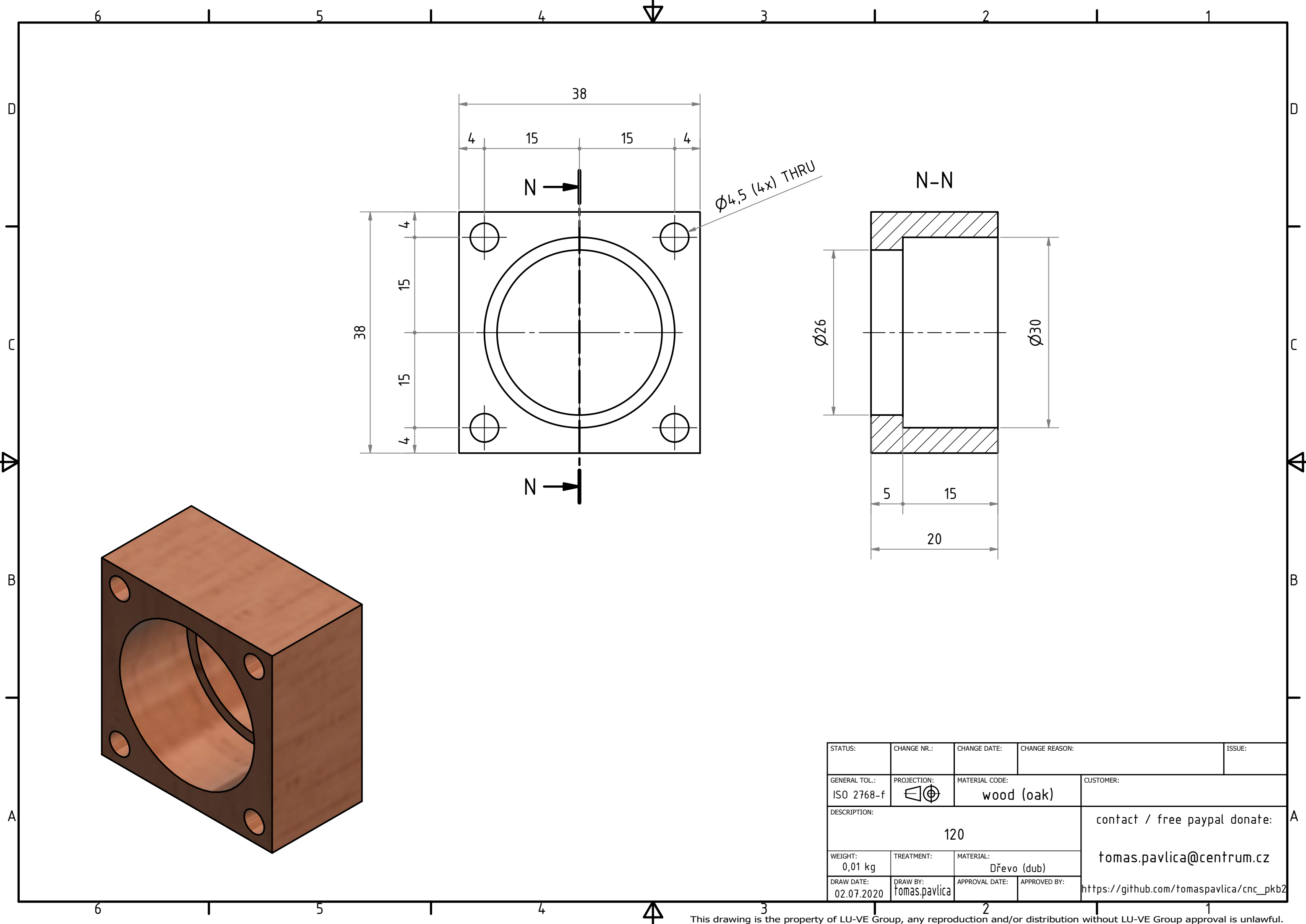


STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: wood (oak)	CUSTOMER:	
DESCRIPTION: 080			contact / free paypal donate:	
WEIGHT: 0,55 kg	TREATMENT:	MATERIAL: Dřevo (dub)	tomas.pavlica@centrum.cz	
DRAW DATE: 02.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	https://github.com/tomaspavlica/cnc_pkb2

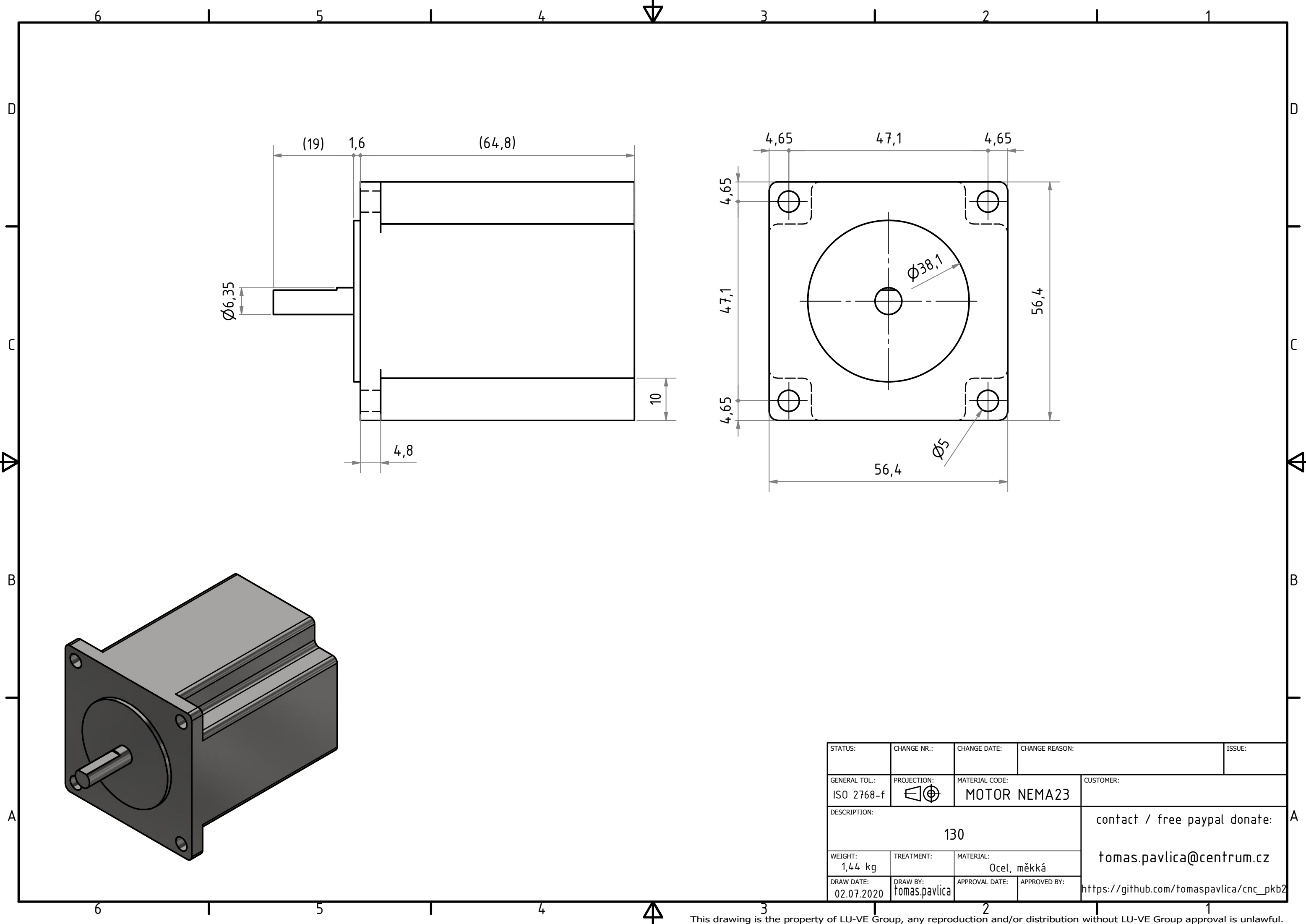


STATUS:		CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.:		PROJECTION:	MATERIAL CODE:	CUSTOMER:	
ISO 2768-f			plywood		
DESCRIPTION:				090	
WEIGHT:		TREATMENT:	MATERIAL:	contact / free paypal donate: tomas.pavlica@centrum.cz	
0,03 kg			Dřevo (dub)		
DRAW DATE:		DRAW BY:	APPROVAL DATE:	APPROVED BY:	https://github.com/tomaspavlica/cnc_pkb2
02.07.2020		tomas.pavlica			

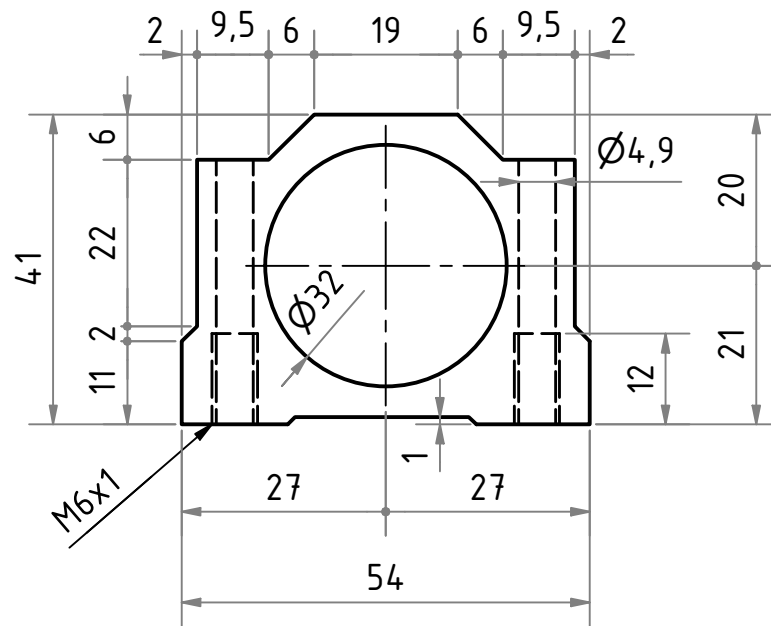
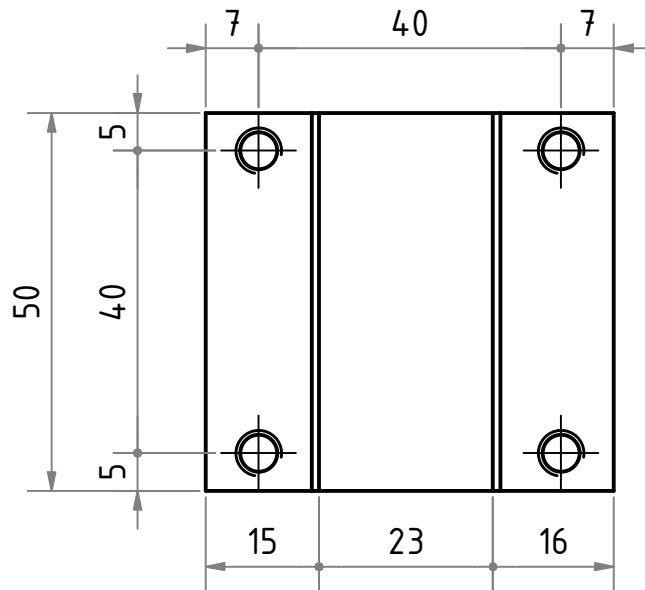
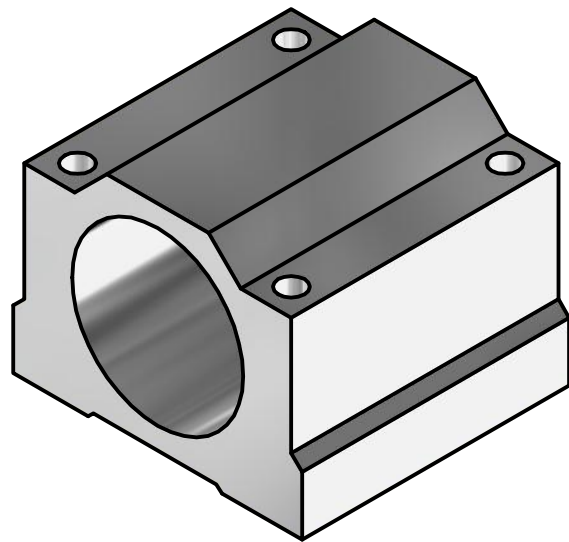




STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: wood (oak)	CUSTOMER:	
DESCRIPTION: 120			contact / free paypal donate:	
WEIGHT: 0,01 kg	TREATMENT:	MATERIAL: Dřevo (dub)	tomas.pavlica@centrum.cz	
DRAW DATE: 02.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	https://github.com/tomaspavlica/cnc_pkb2



STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: MOTOR NEMA23	CUSTOMER:	
DESCRIPTION: 130			contact / free paypal donate: tomas.pavlica@centrum.cz	
WEIGHT: 1,44 kg	TREATMENT:	MATERIAL: Ocel, měkká	https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 02.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:		
		APPROVED BY:		



STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: SMA20	CUSTOMER:	
DESCRIPTION: 140			contact / free paypal donate: tomas.pavlica@centrum.cz	
WEIGHT: 0,14 kg	TREATMENT:	MATERIAL: Hliník 6061	https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 02.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:		

D

C

B

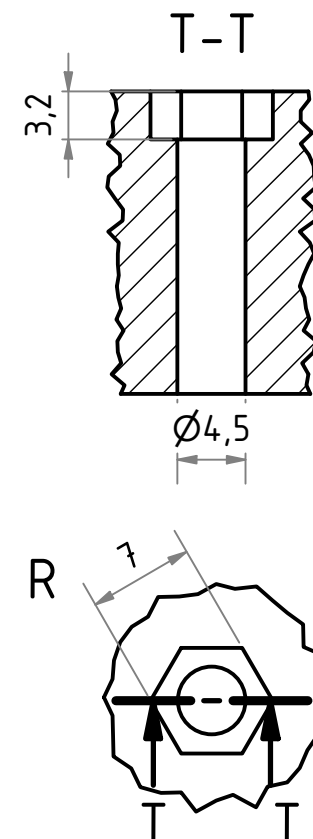
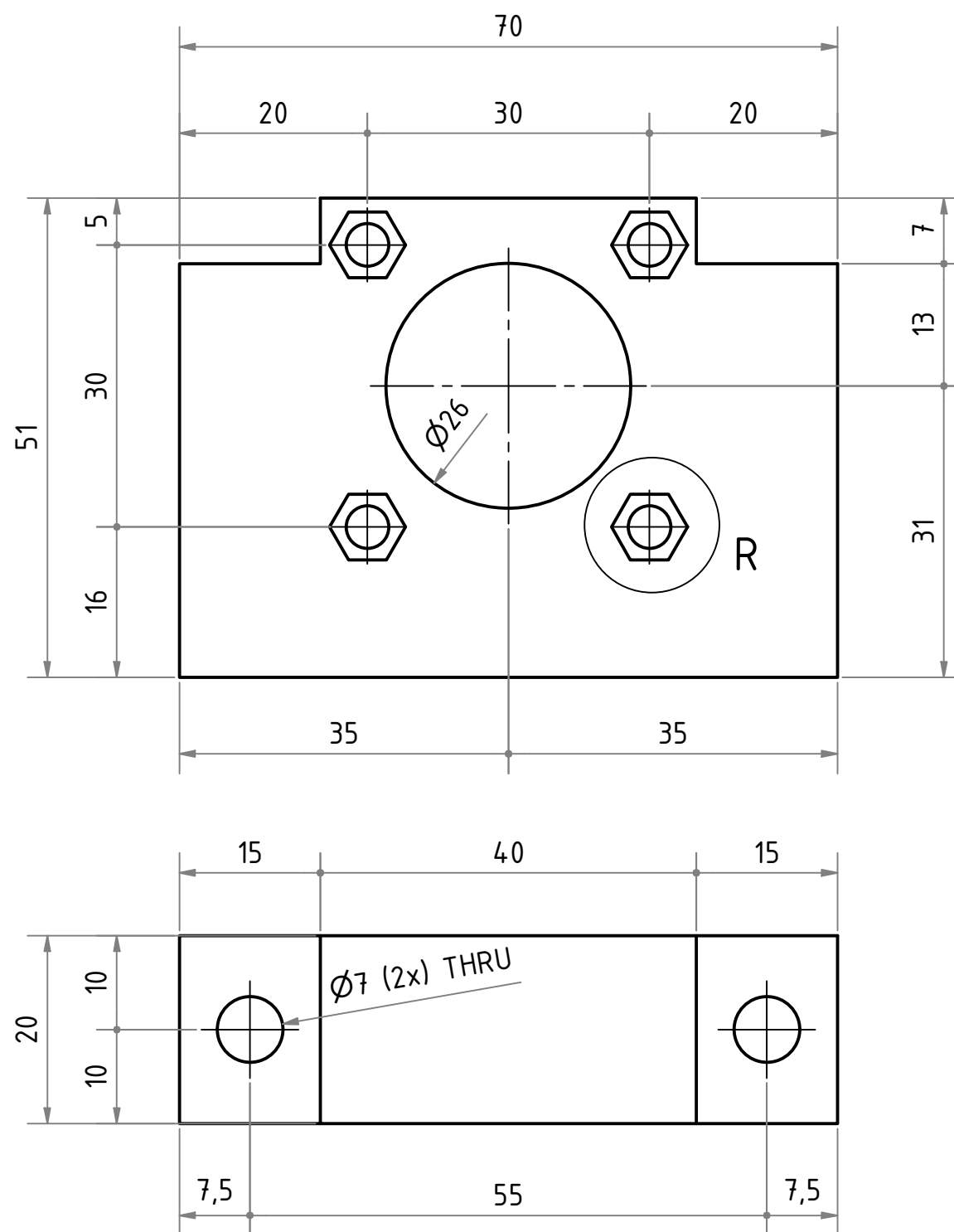
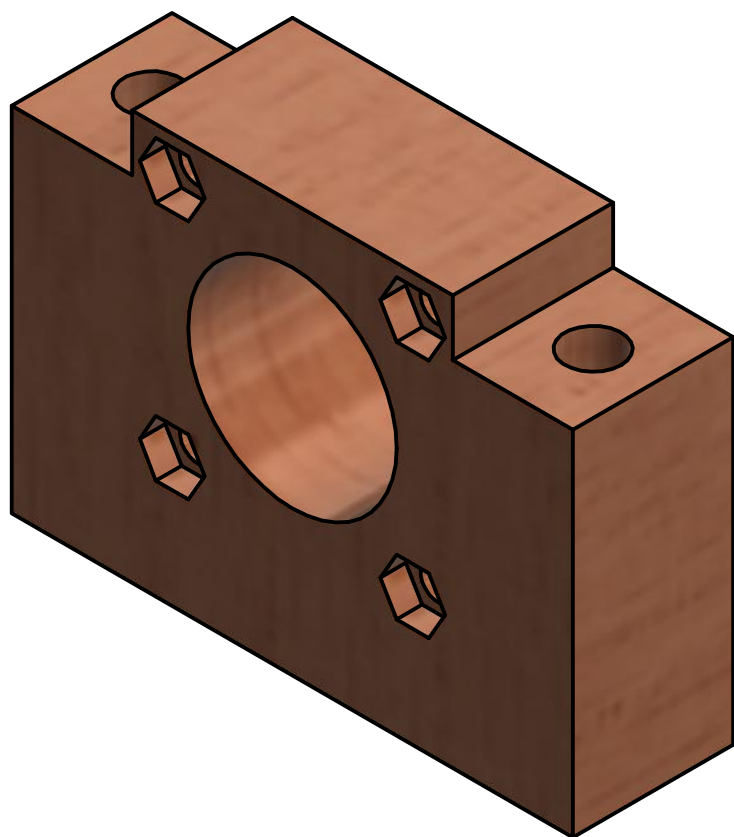
A

D

C

B

A



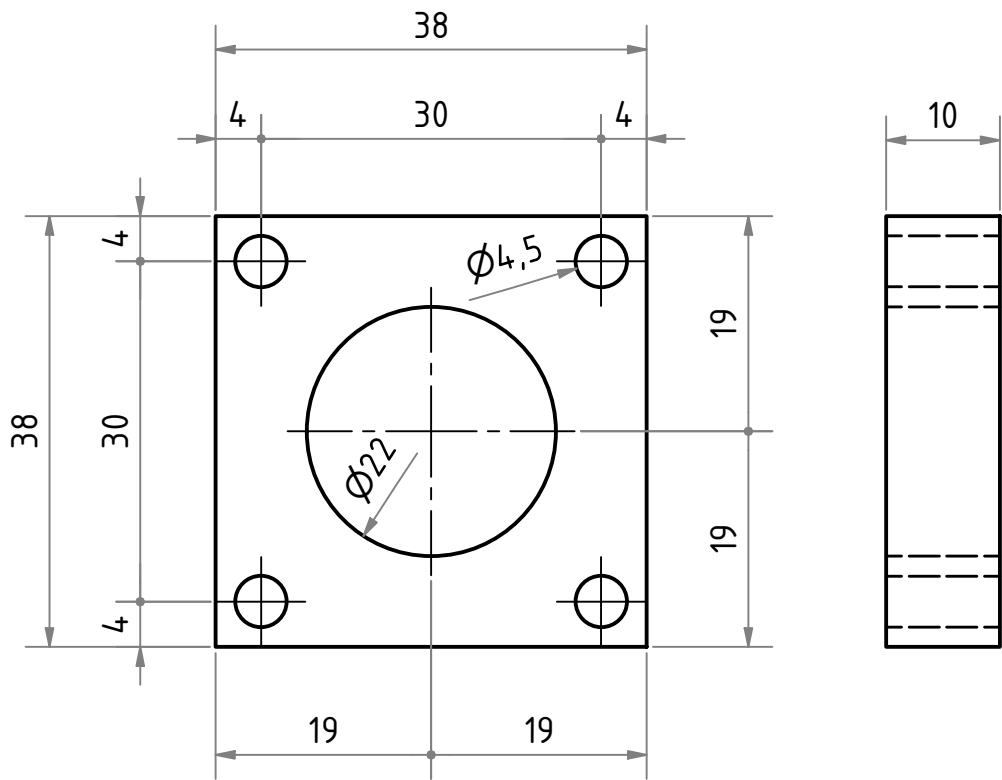
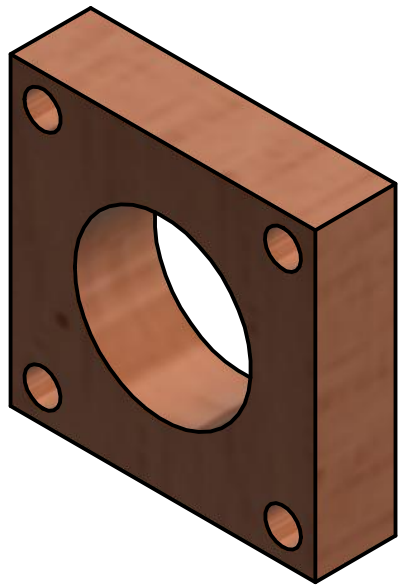
STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: wood (oak)	CUSTOMER:	
DESCRIPTION: 150			contact / free paypal donate:	
WEIGHT: 0,04 kg	TREATMENT:	MATERIAL: Dřevo (dub)	tomas.pavlica@centrum.cz	
DRAW DATE: 02.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	https://github.com/tomaspavlica/cnc_pkb2

D

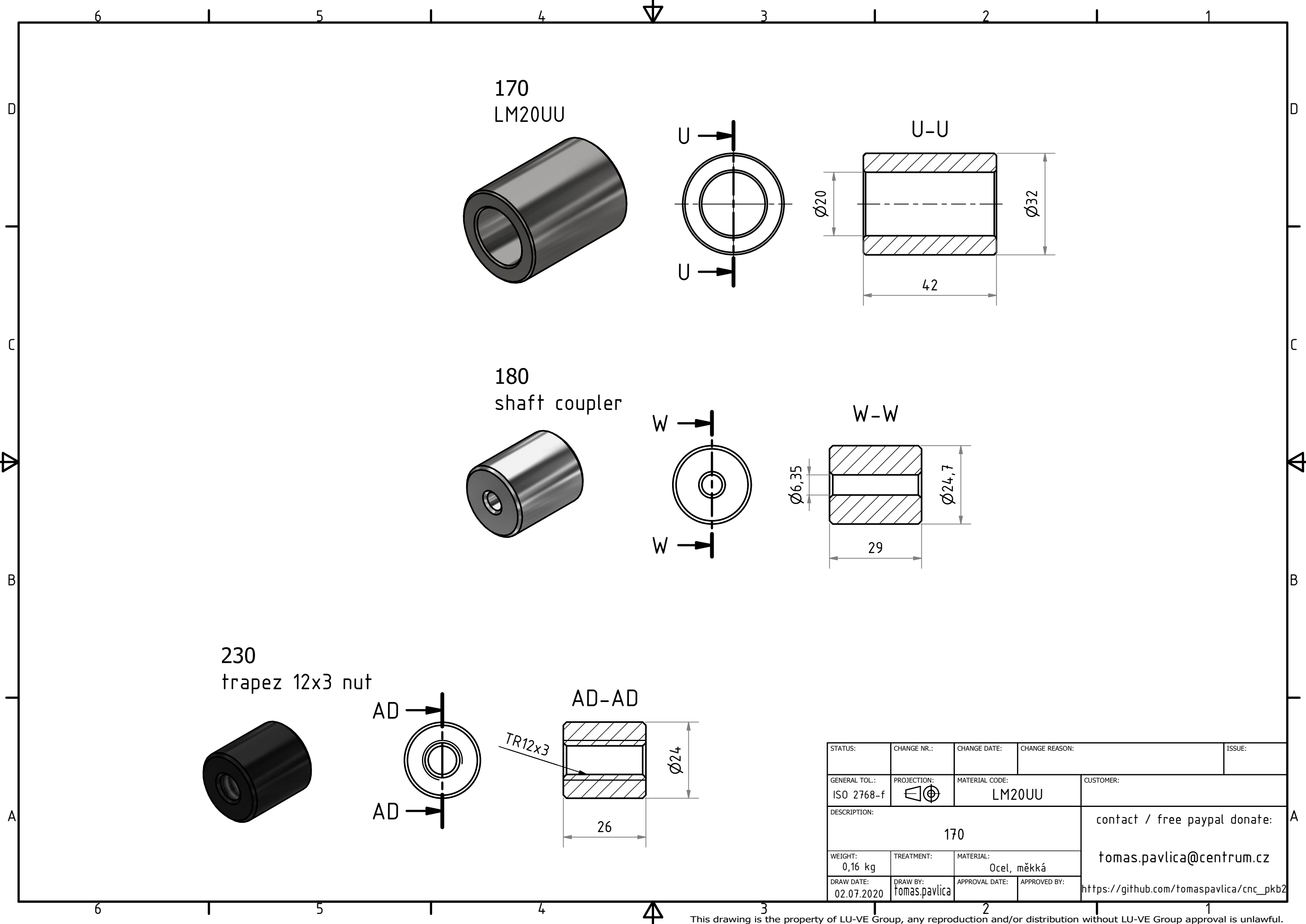
C

B

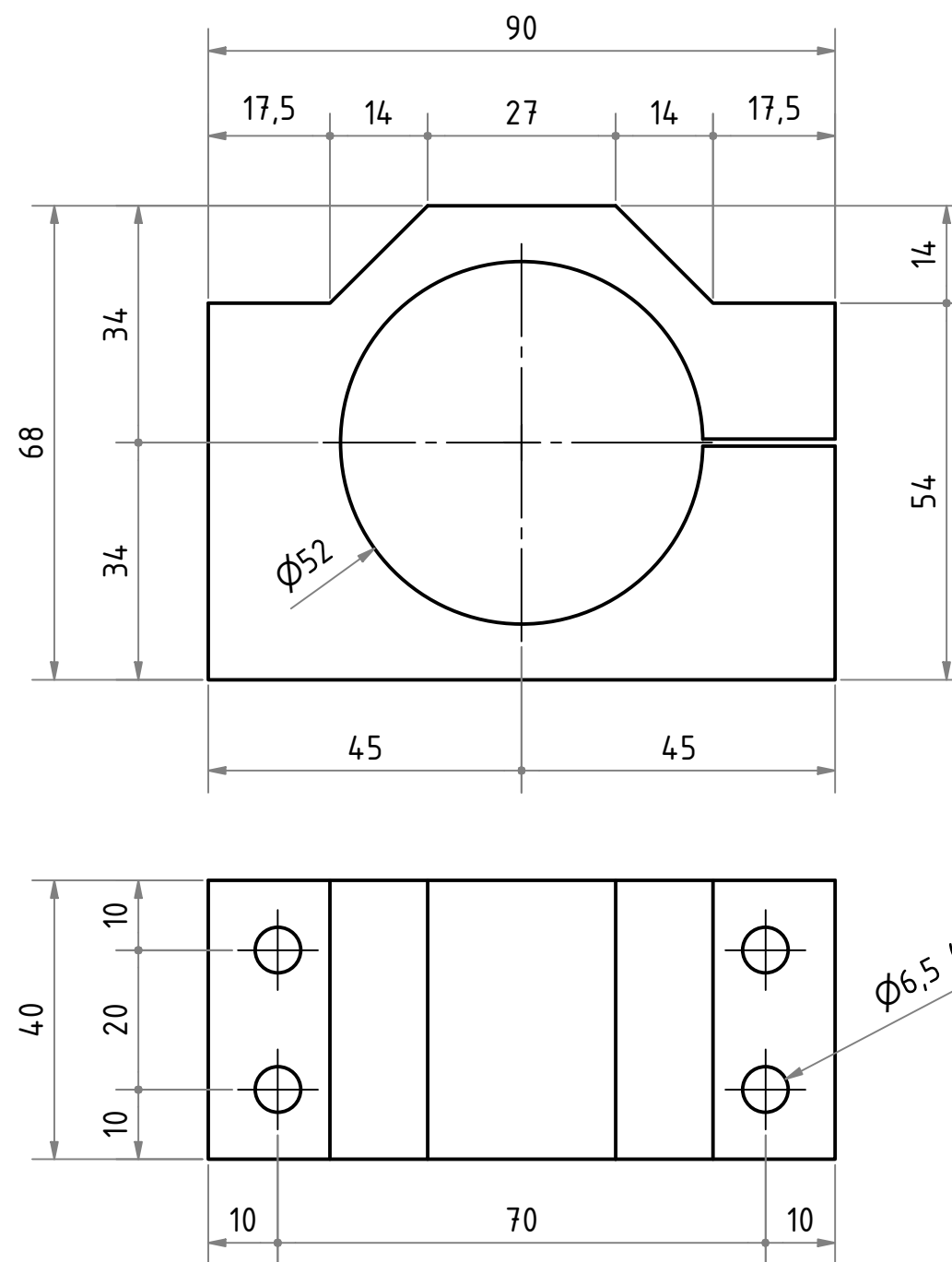
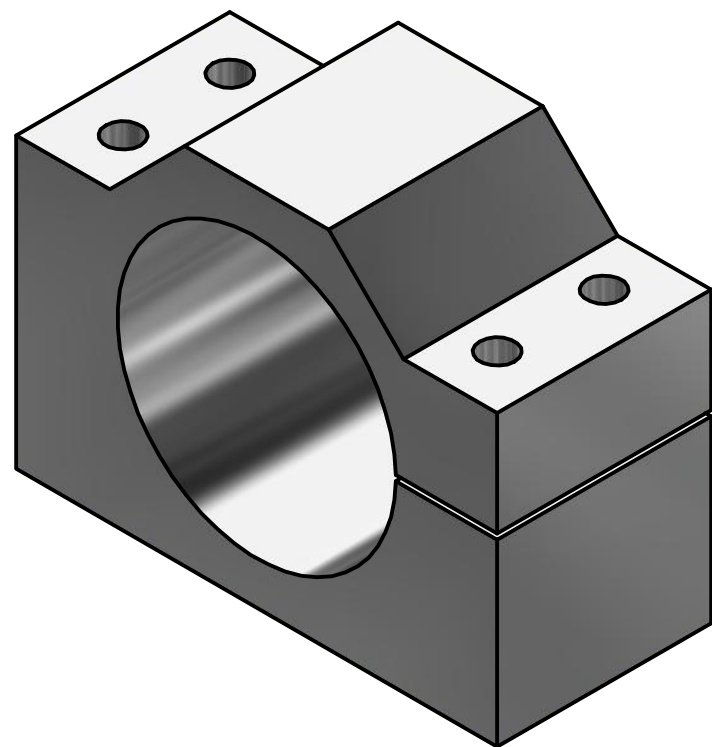
A



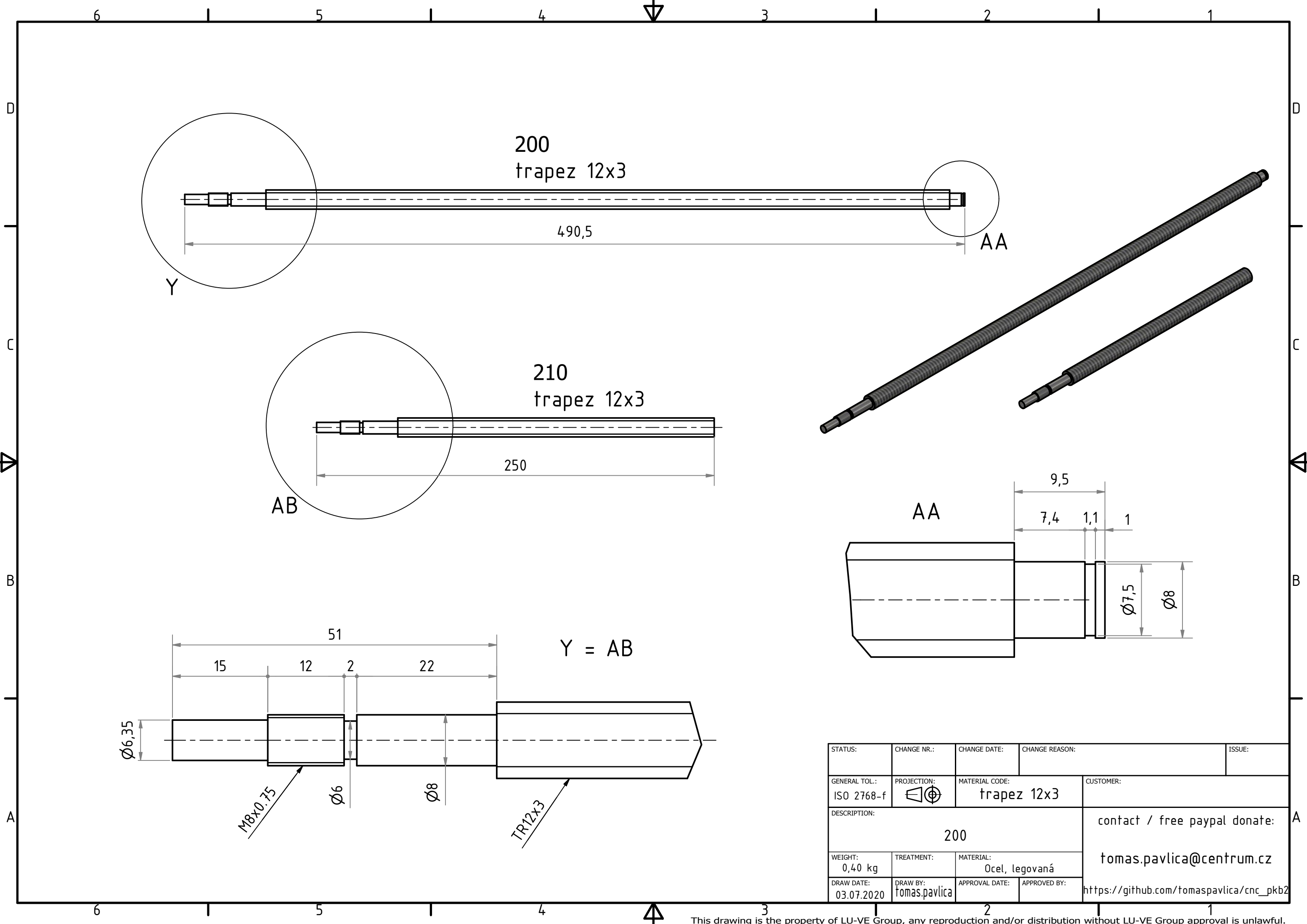
STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: wood (oak)	CUSTOMER:	
DESCRIPTION: 160			contact / free paypal donate: tomas.pavlica@centrum.cz	
WEIGHT: 0,01 kg	TREATMENT:	MATERIAL: Dřevo (dub)	https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 02.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:		

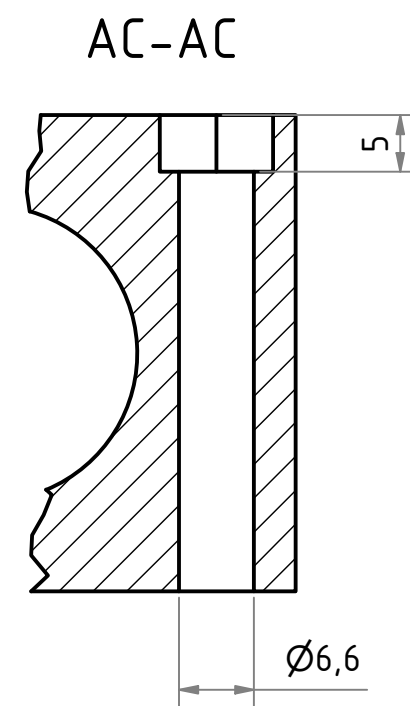
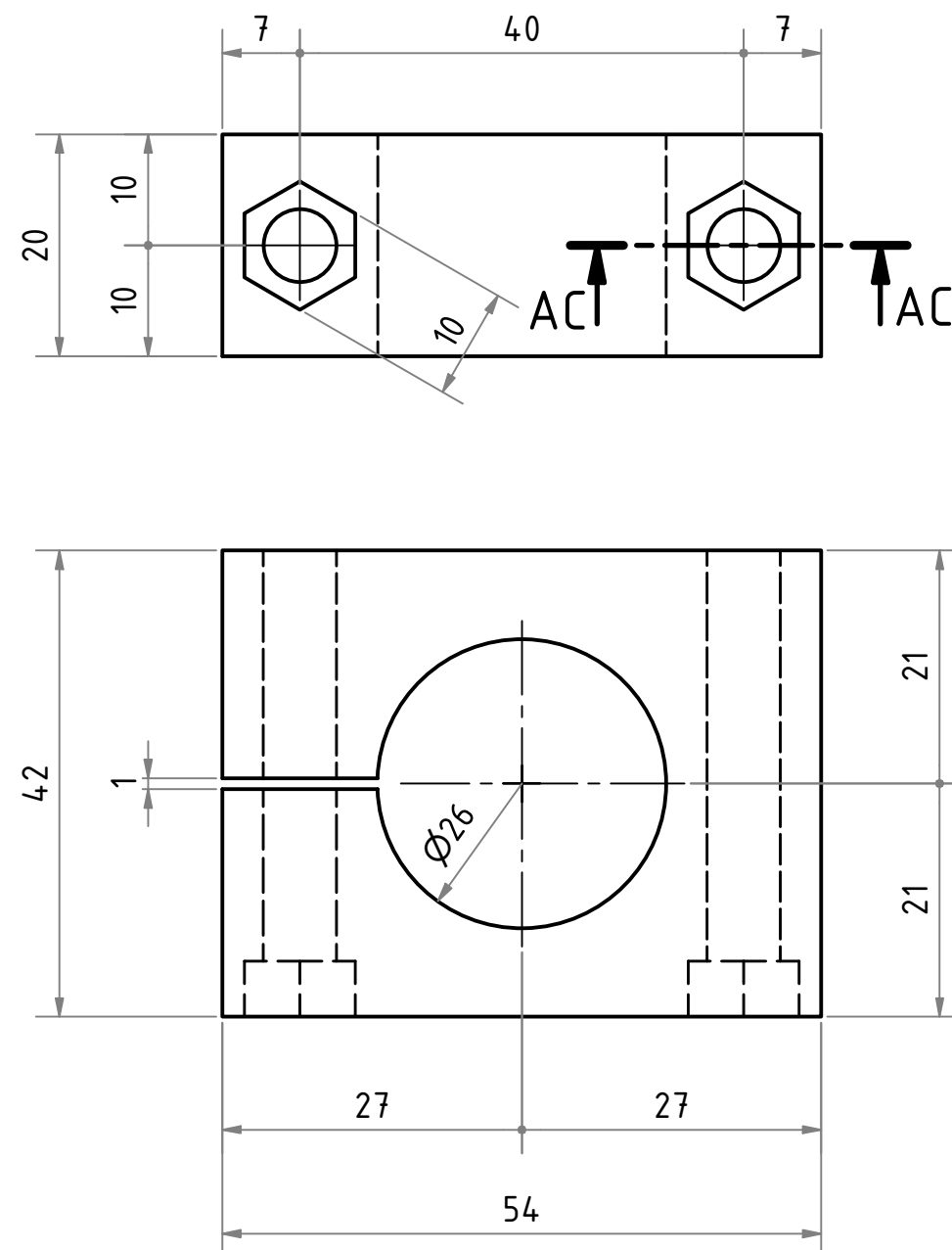
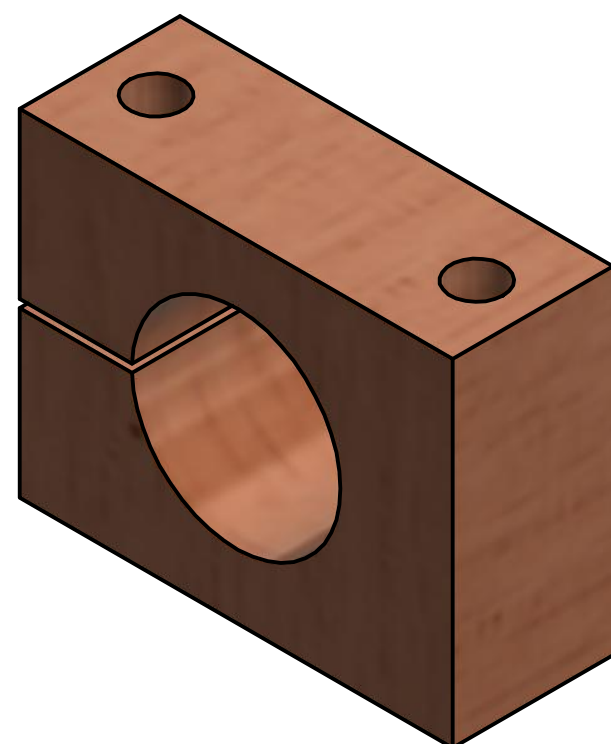



STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: LM20UU	CUSTOMER:	
DESCRIPTION: 170			contact / free paypal donate: tomas.pavlica@centrum.cz	
WEIGHT: 0,16 kg	TREATMENT:	MATERIAL: Ocel, měkká	https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 02.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:		
		APPROVED BY:		

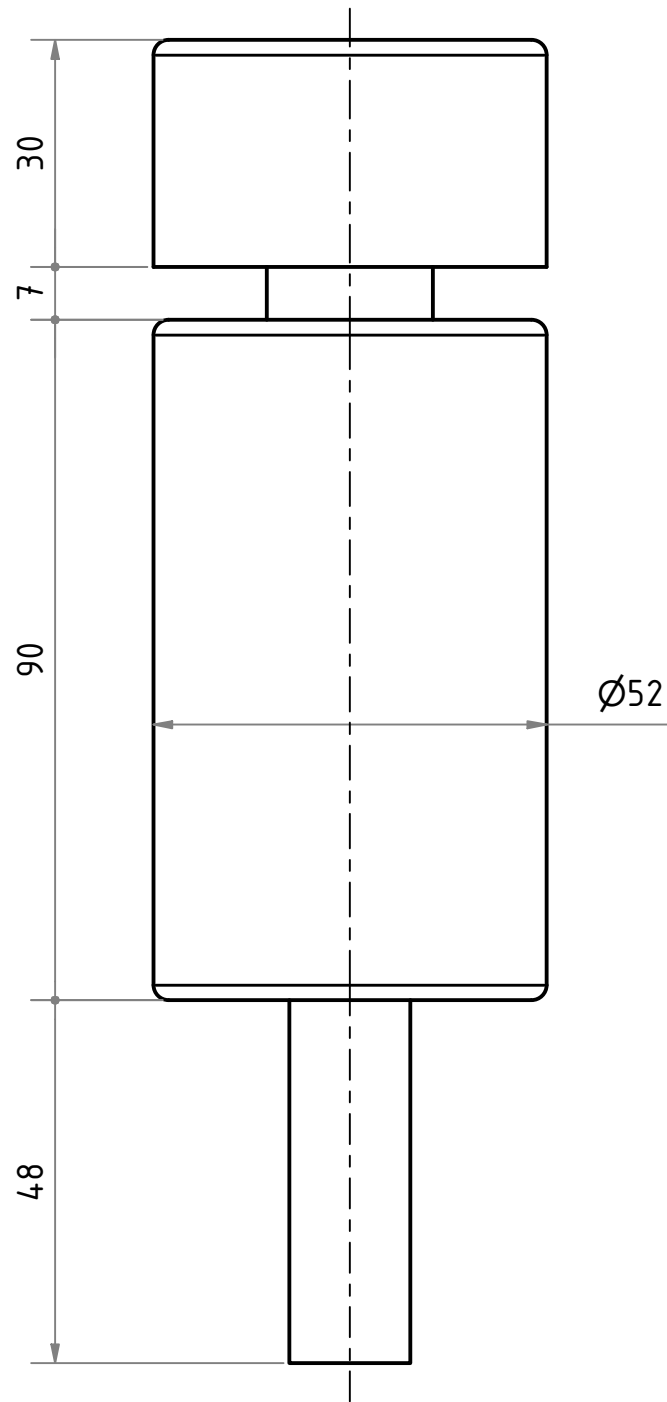


STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: mill holder	CUSTOMER:	
DESCRIPTION: 190			contact / free paypal donate:	
WEIGHT: 0,34 kg	TREATMENT:	MATERIAL: Hliník 6061	tomas.pavlica@centrum.cz	
DRAW DATE: 03.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	https://github.com/tomaspavlica/cnc_pkb2

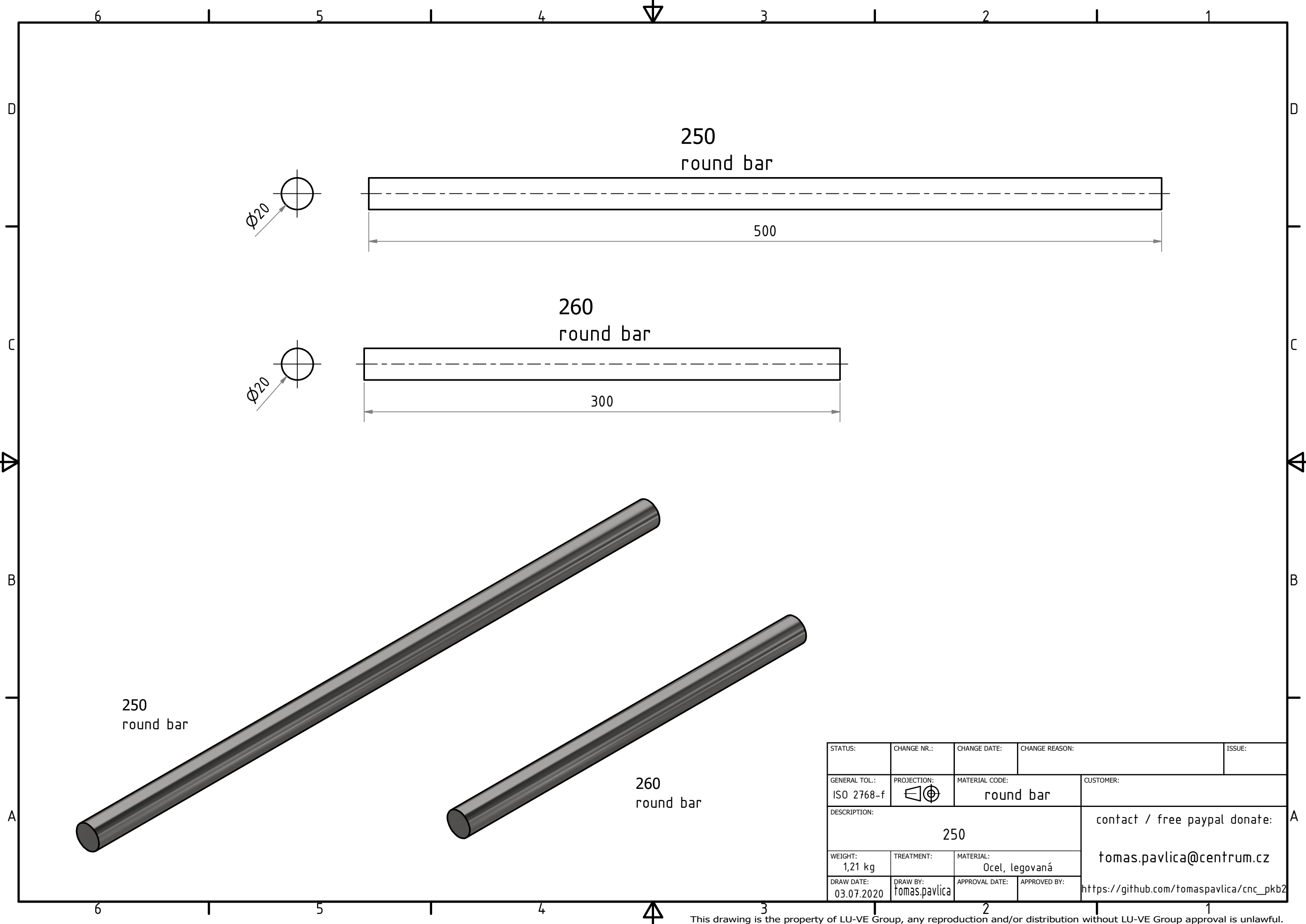


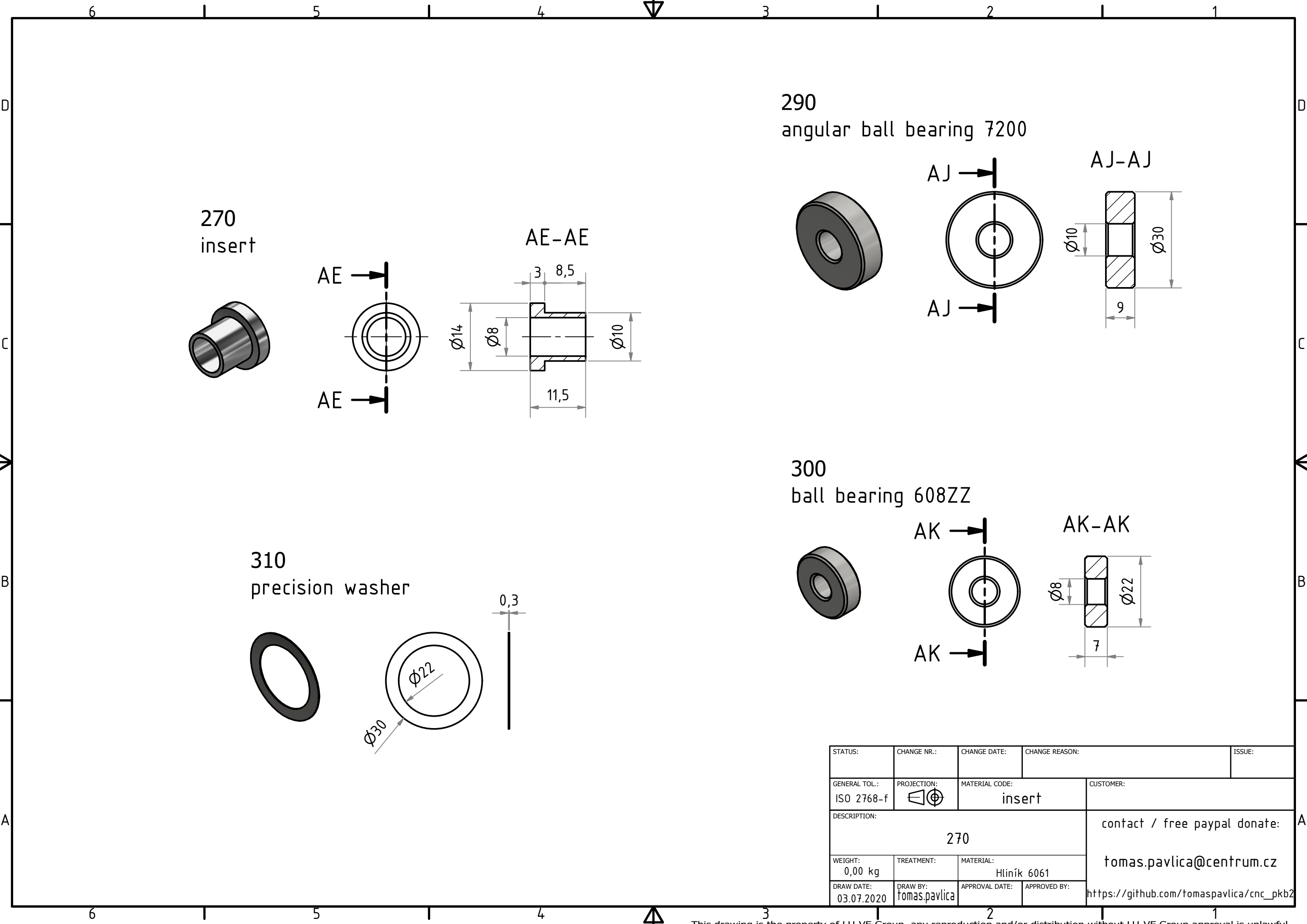


STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: wood (oak)	CUSTOMER:	
DESCRIPTION: 220			contact / free paypal donate: tomas.pavlica@centrum.cz	
WEIGHT: 0,02 kg	TREATMENT:	MATERIAL: Dřevo (dub)	https://github.com/tomaspavlica/cnc_pkb	
DRAW DATE: 03.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	

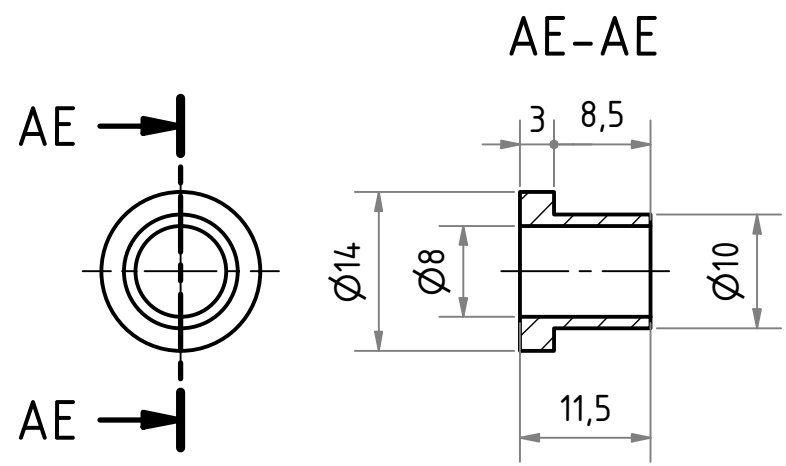


STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: spindle motor	CUSTOMER:	
DESCRIPTION: 240			contact / free paypal donate: tomas.pavlica@centrum.cz	
WEIGHT: 2,06 kg	TREATMENT:	MATERIAL: Ocel, legovaná	https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 03.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:		
		APPROVED BY:		

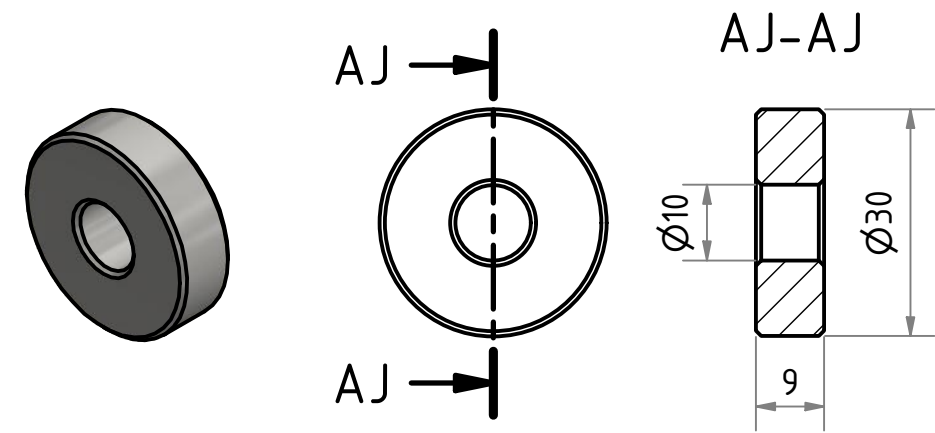




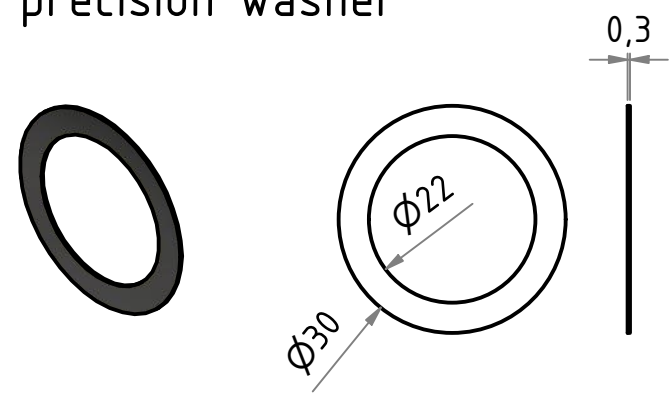
270
insert



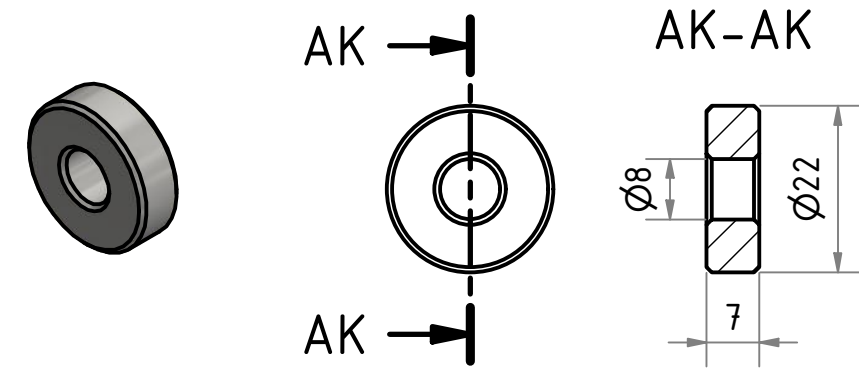
290
angular ball bearing 7200



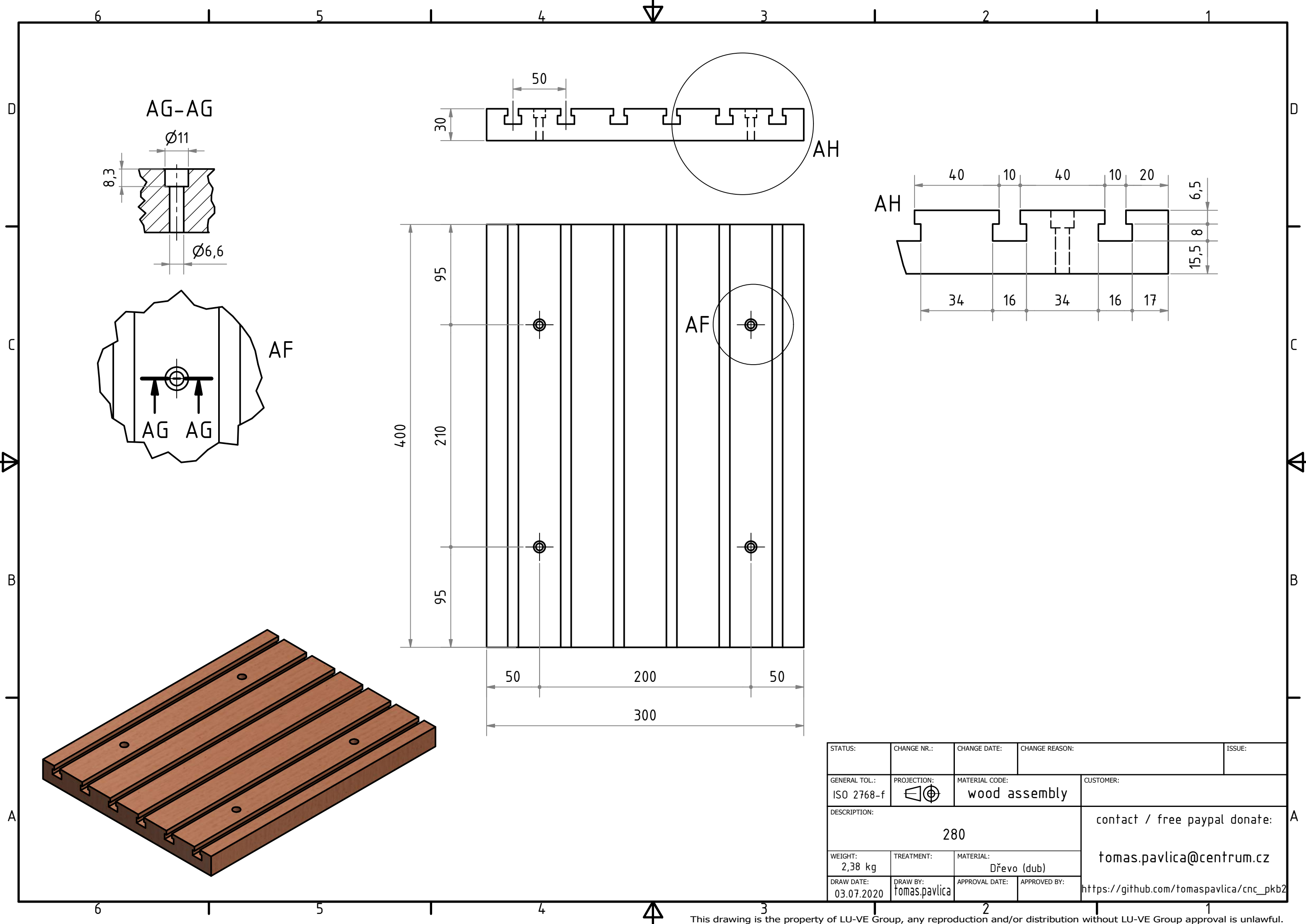
310
precision washer




300
ball bearing 608ZZ



STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: insert	CUSTOMER:	
DESCRIPTION: 270			contact / free paypal donate:	
WEIGHT: 0,00 kg	TREATMENT:	MATERIAL: Hliník 6061	tomas.pavlica@centrum.cz	
DRAW DATE: 03.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	https://github.com/tomaspavlica/cnc_pkb2



STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: wood assembly		CUSTOMER:
DESCRIPTION: 280				contact / free paypal donate: tomas.pavlica@centrum.cz https://github.com/tomaspavlica/cnc_pkb2
WEIGHT: 2,38 kg	TREATMENT:	MATERIAL: Dřevo (dub)		
DRAW DATE: 03.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	