
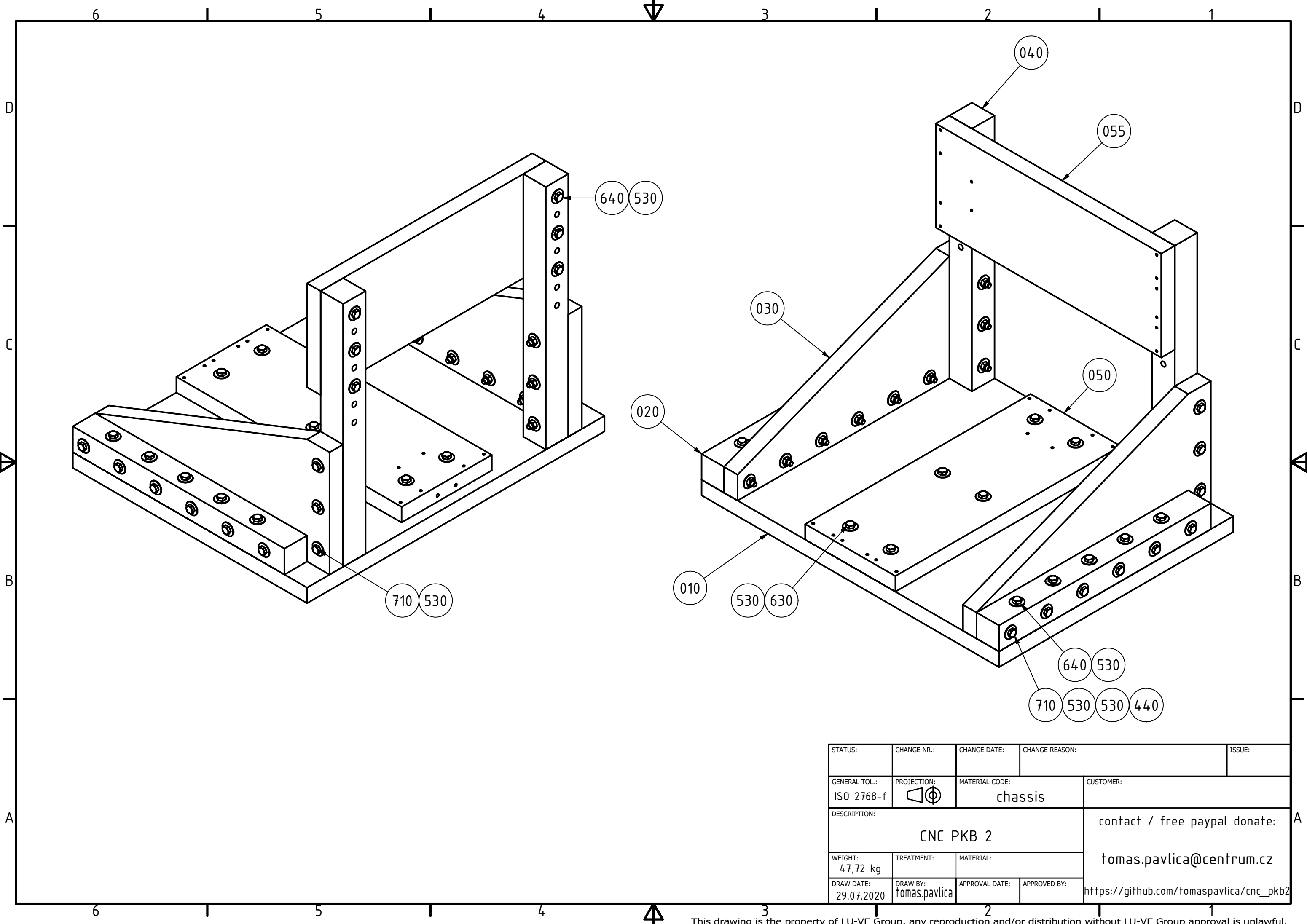

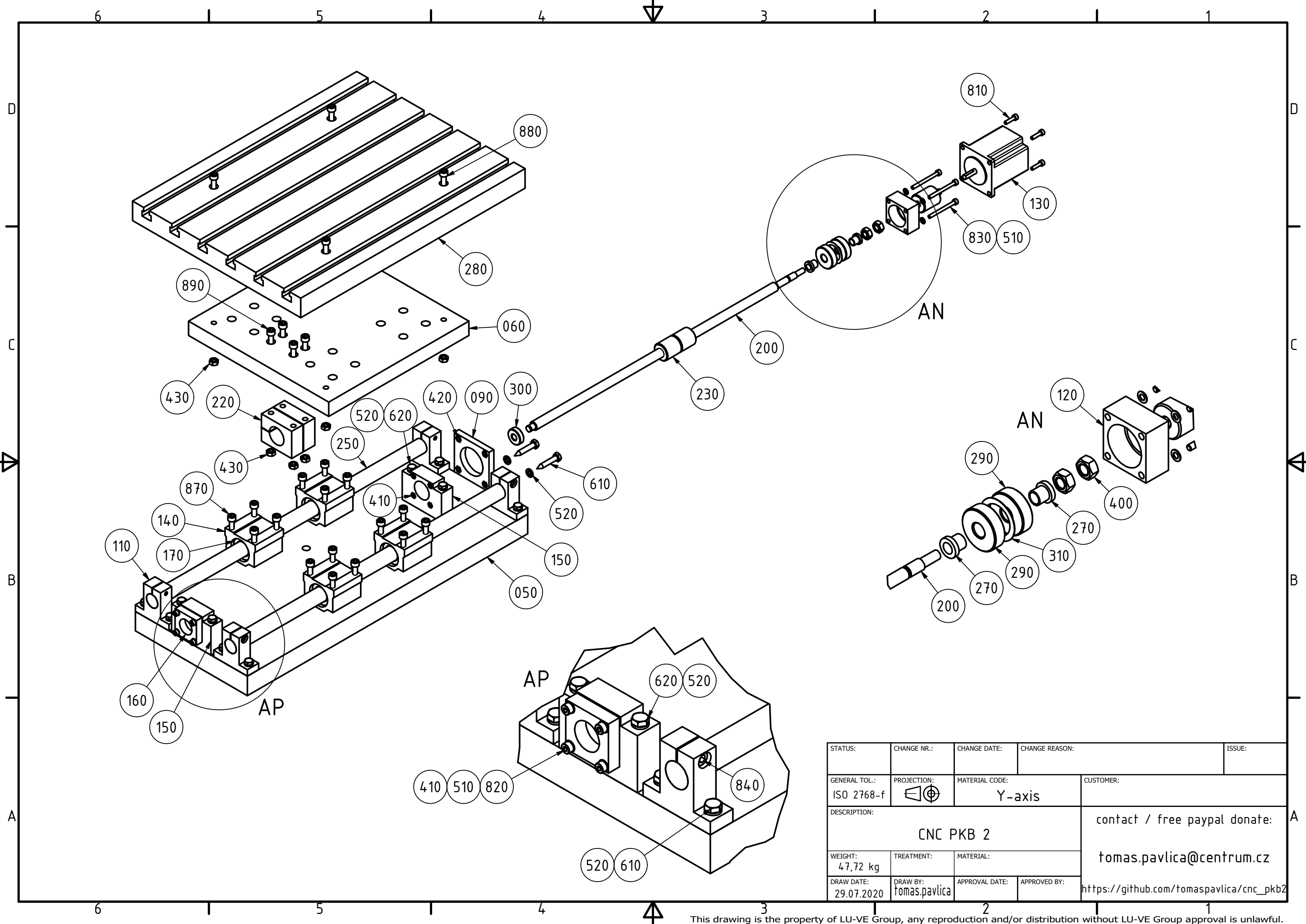


STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:		ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE:		CUSTOMER:	
DESCRIPTION:  CNC PKB 2				contact / free paypal donate:  tomas.pavlica@centrum.cz	
WEIGHT: 47,72 kg	TREATMENT:	MATERIAL:		https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 29.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:		

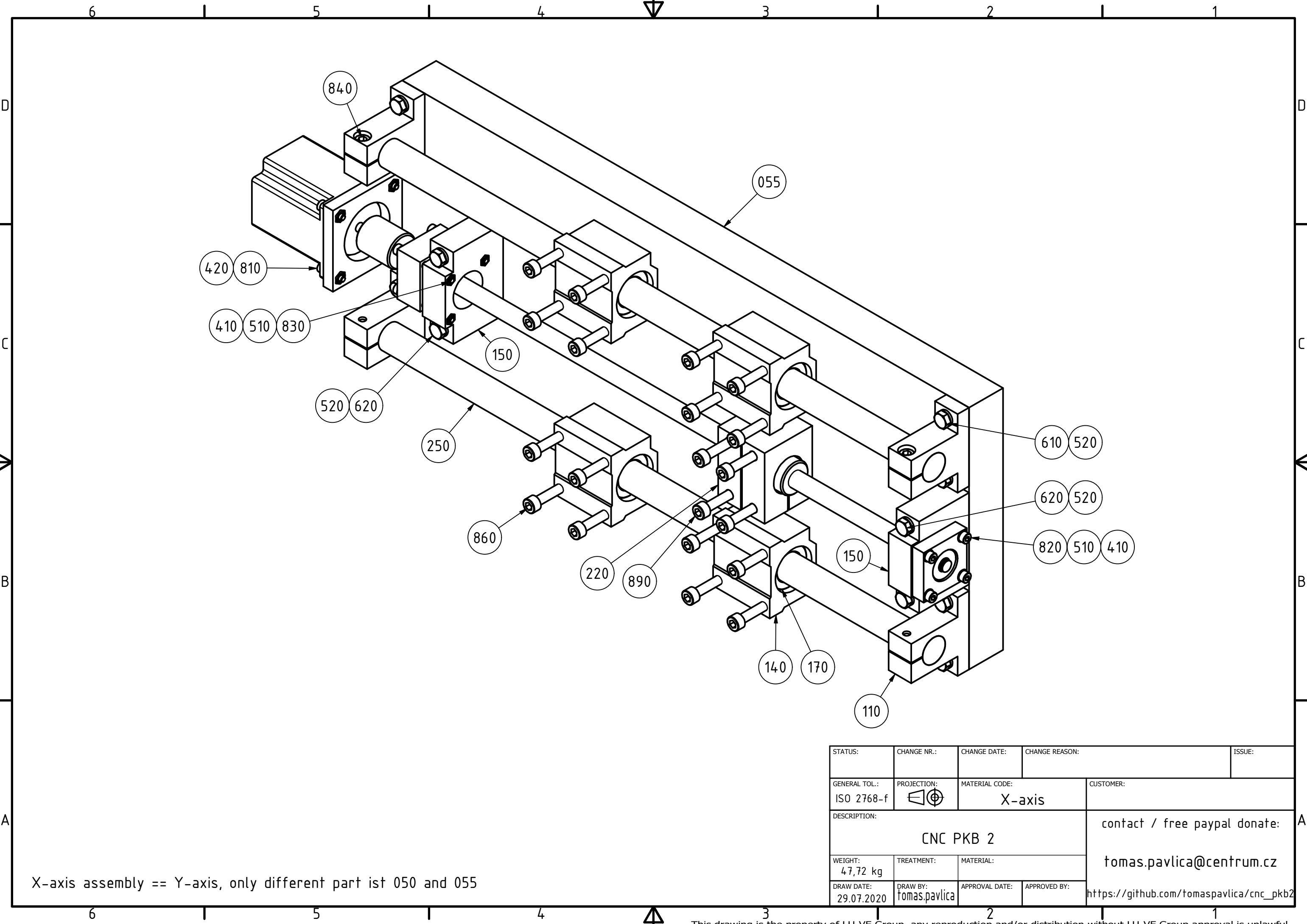





STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: chassis	CUSTOMER:	
DESCRIPTION:  CNC PKB 2			contact / free paypal donate:  tomas.pavlica@centrum.cz	
WEIGHT: 47,72 kg	TREATMENT:	MATERIAL:		
DRAW DATE: 29.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	https://github.com/tomaspavlica/cnc_pkb2

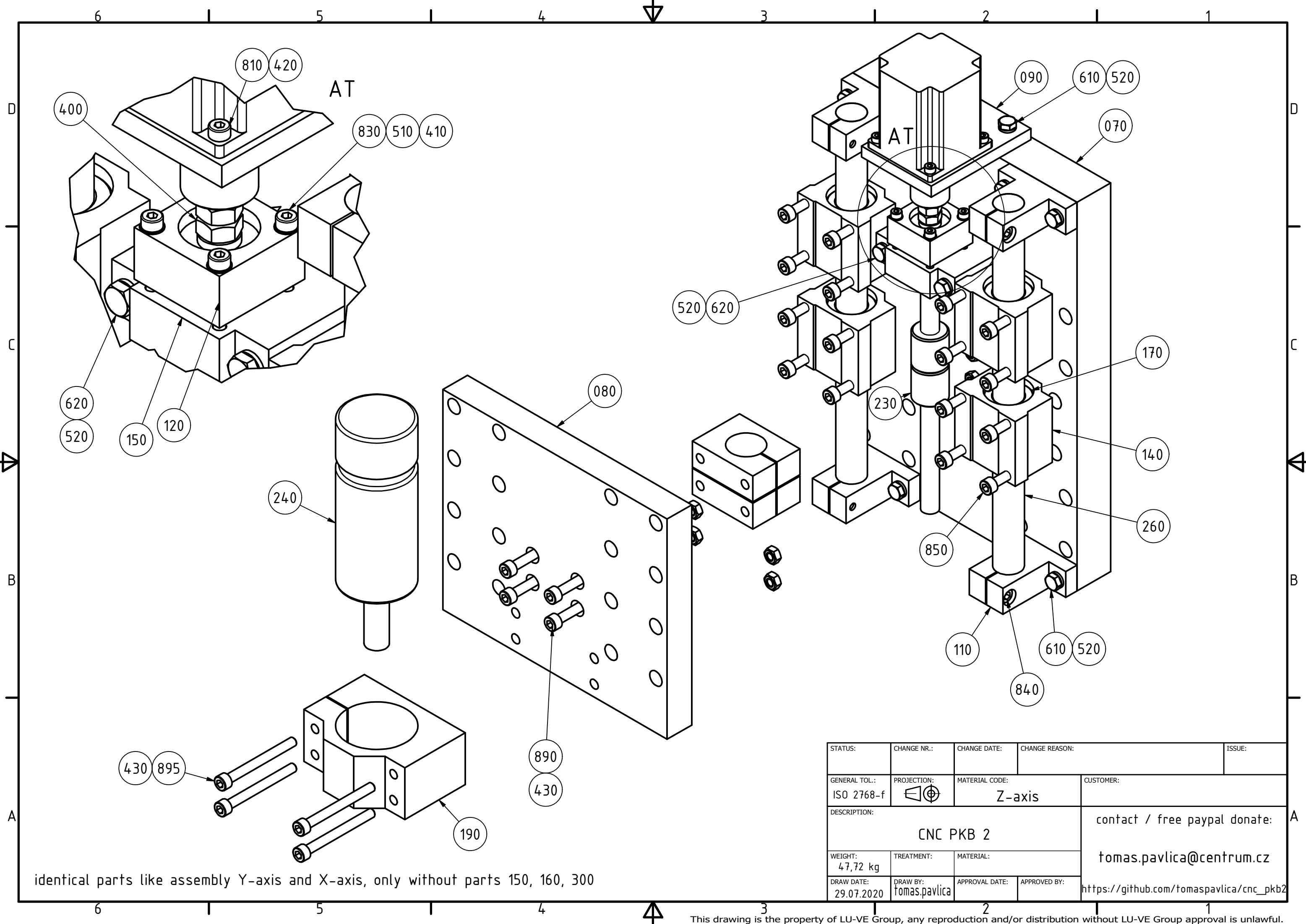


STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.:	PROJECTION:	MATERIAL CODE:	CUSTOMER:	
ISO 2768-f		Y-axis		
DESCRIPTION:			contact / free paypal donate:	
CNC PKB 2			tomas.pavlica@centrum.cz	
WEIGHT:	TREATMENT:	MATERIAL:		
47,72 kg				
DRAW DATE:	DRAW BY:	APPROVAL DATE:	APPROVED BY:	
29.07.2020	tomas.pavlica			



X-axis assembly == Y-axis, only different part ist 050 and 055

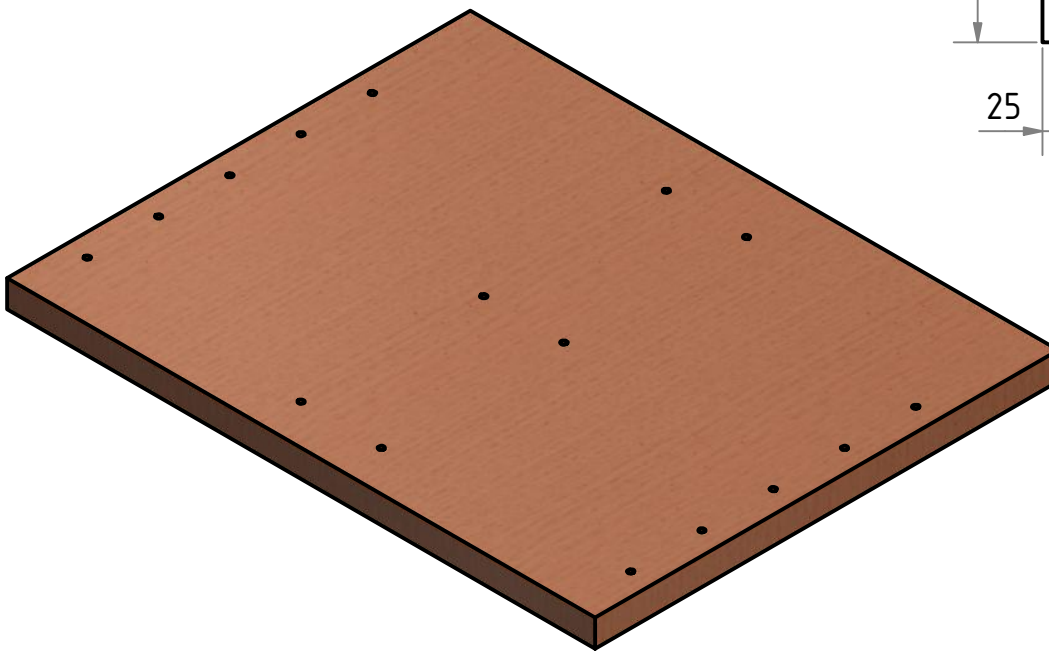
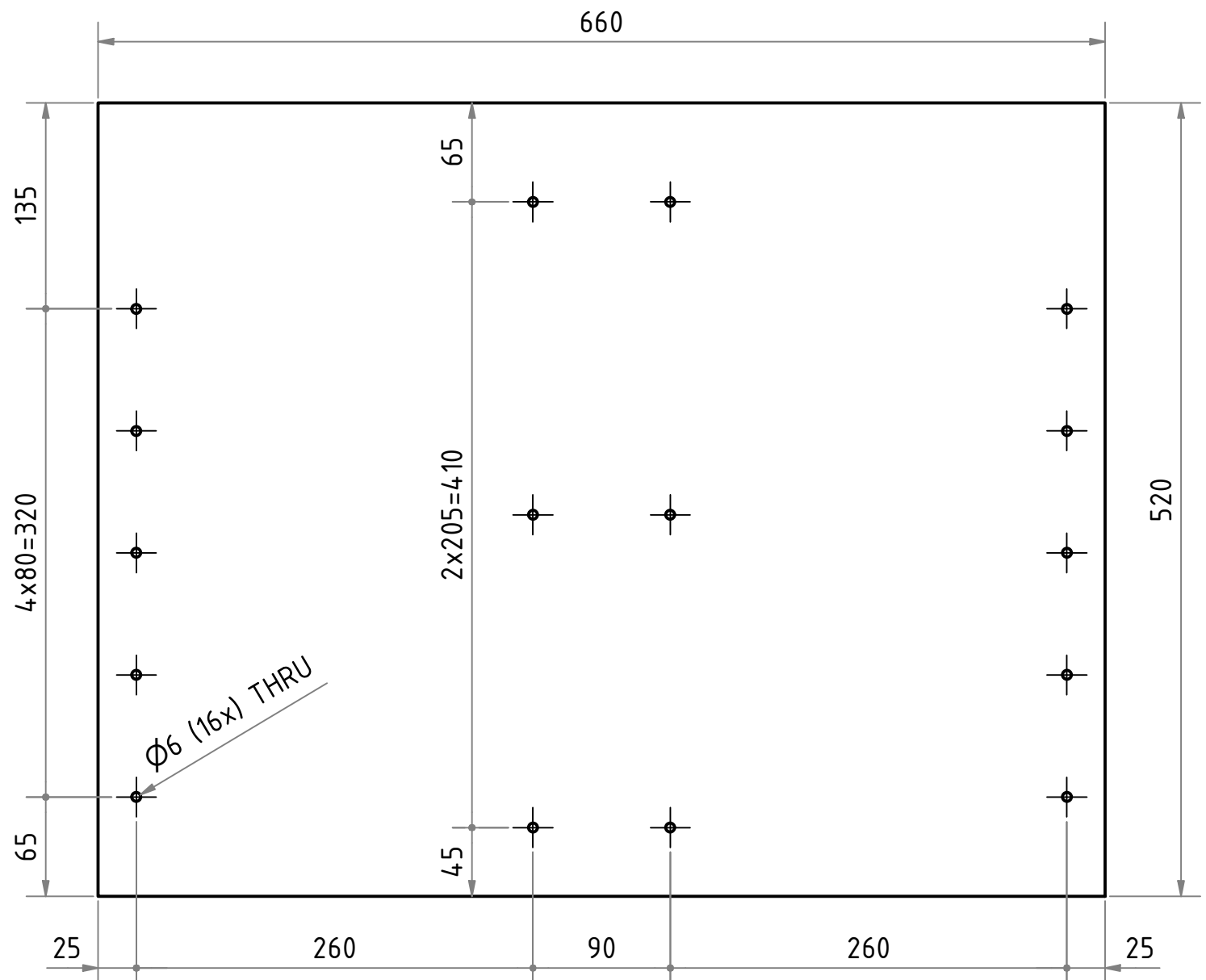
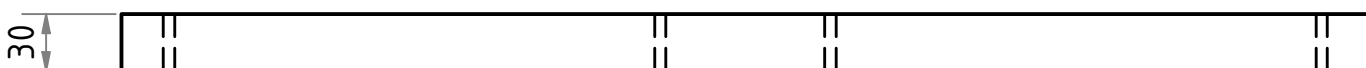
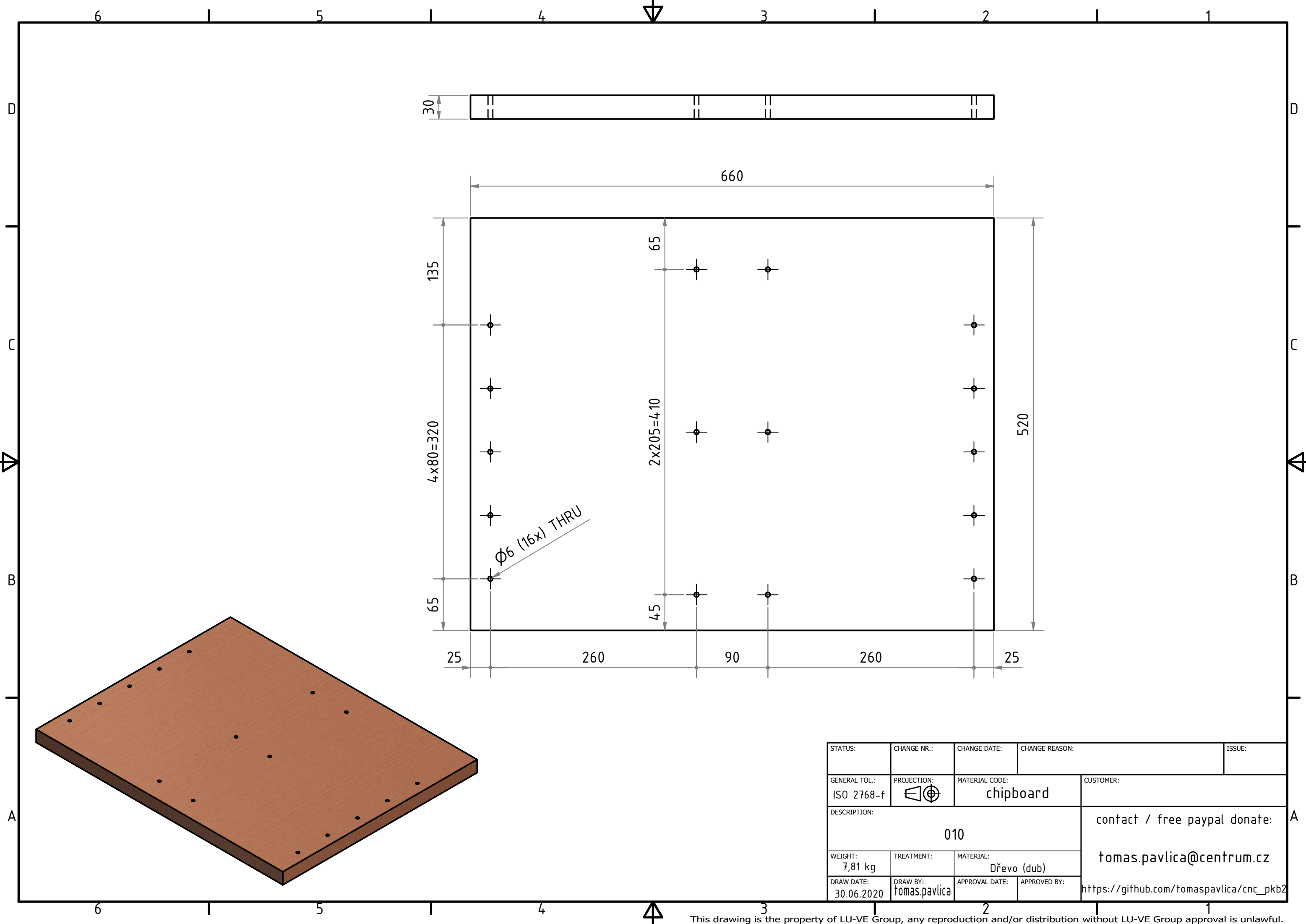
STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:		ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: X-axis		CUSTOMER:	
DESCRIPTION:  CNC PKB 2				contact / free paypal donate:	
WEIGHT: 47,72 kg	TREATMENT:	MATERIAL:		tomas.pavlica@centrum.cz	
DRAW DATE: 29.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	https://github.com/tomaspavlica/cnc_pkb2	



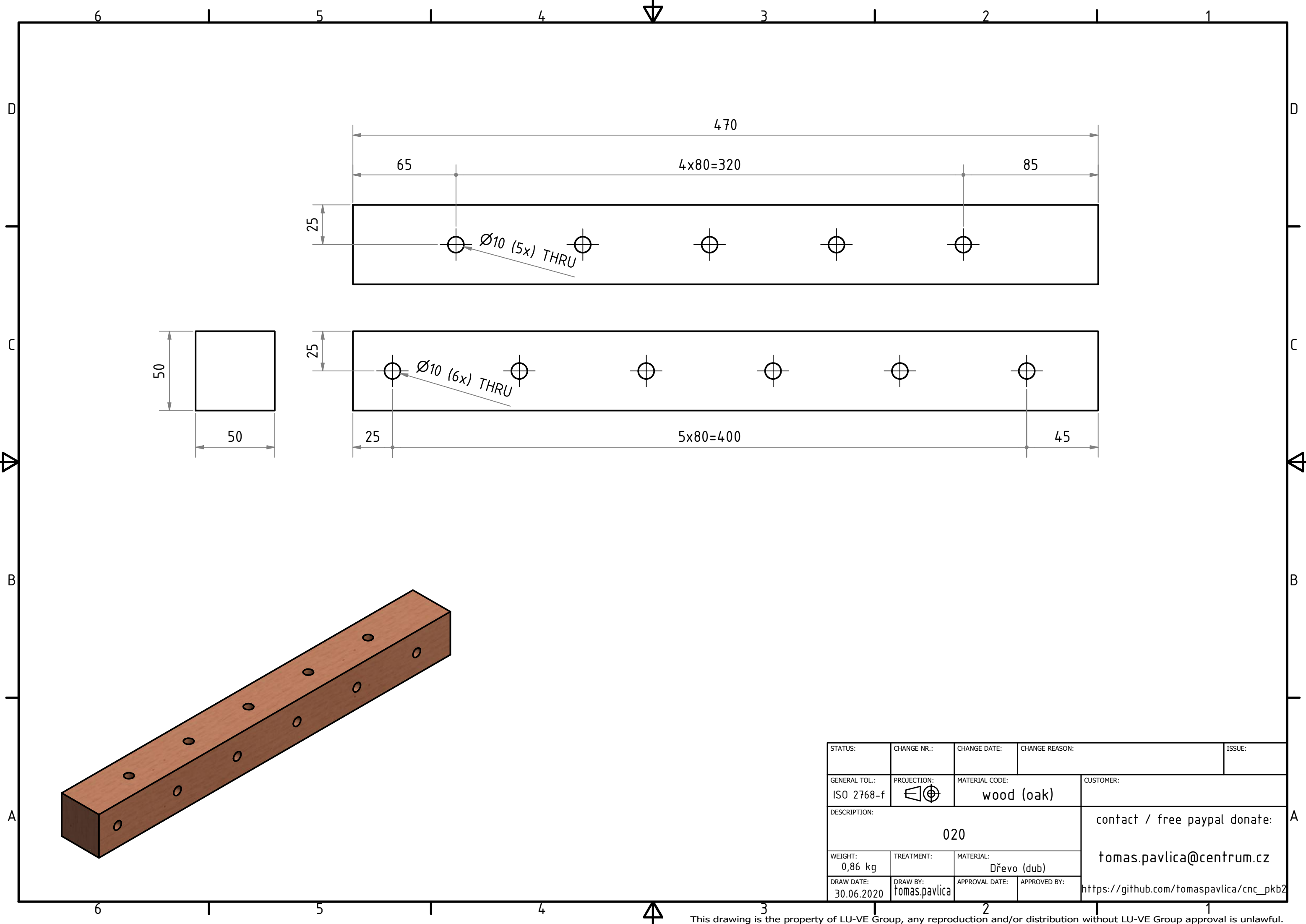
identical parts like assembly Y-axis and X-axis, only without parts 150, 160, 300


STATUS:		CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.:		PROJECTION:	MATERIAL CODE:	CUSTOMER:	
ISO 2768-f			Z-axis		
DESCRIPTION:					contact / free paypal donate:
CNC PKB 2					tomas.pavlica@centrum.cz
WEIGHT:	TREATMENT:	MATERIAL:			
47,72 kg					
DRAW DATE:	DRAW BY:	APPROVAL DATE:	APPROVED BY:		
29.07.2020	tomas.pavlica			https://github.com/tomaspavlica/cnc_pkb2	



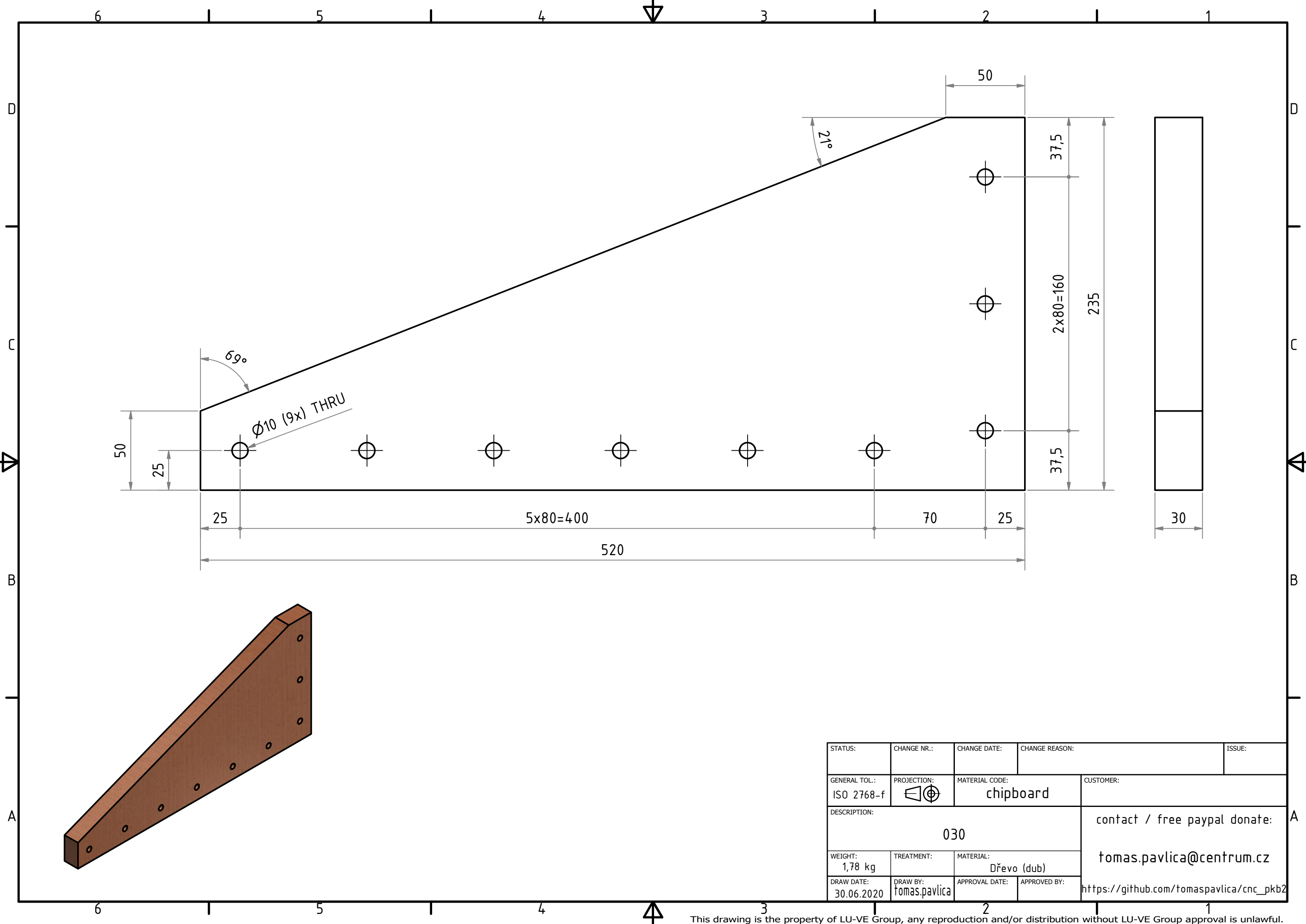


STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: chipboard	CUSTOMER:	
DESCRIPTION: 010			contact / free paypal donate: tomas.pavlica@centrum.cz	
WEIGHT: 7,81 kg	TREATMENT:	MATERIAL: Dřevo (dub)		https://github.com/tomaspavlica/cnc_pkb2
DRAW DATE: 30.06.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	

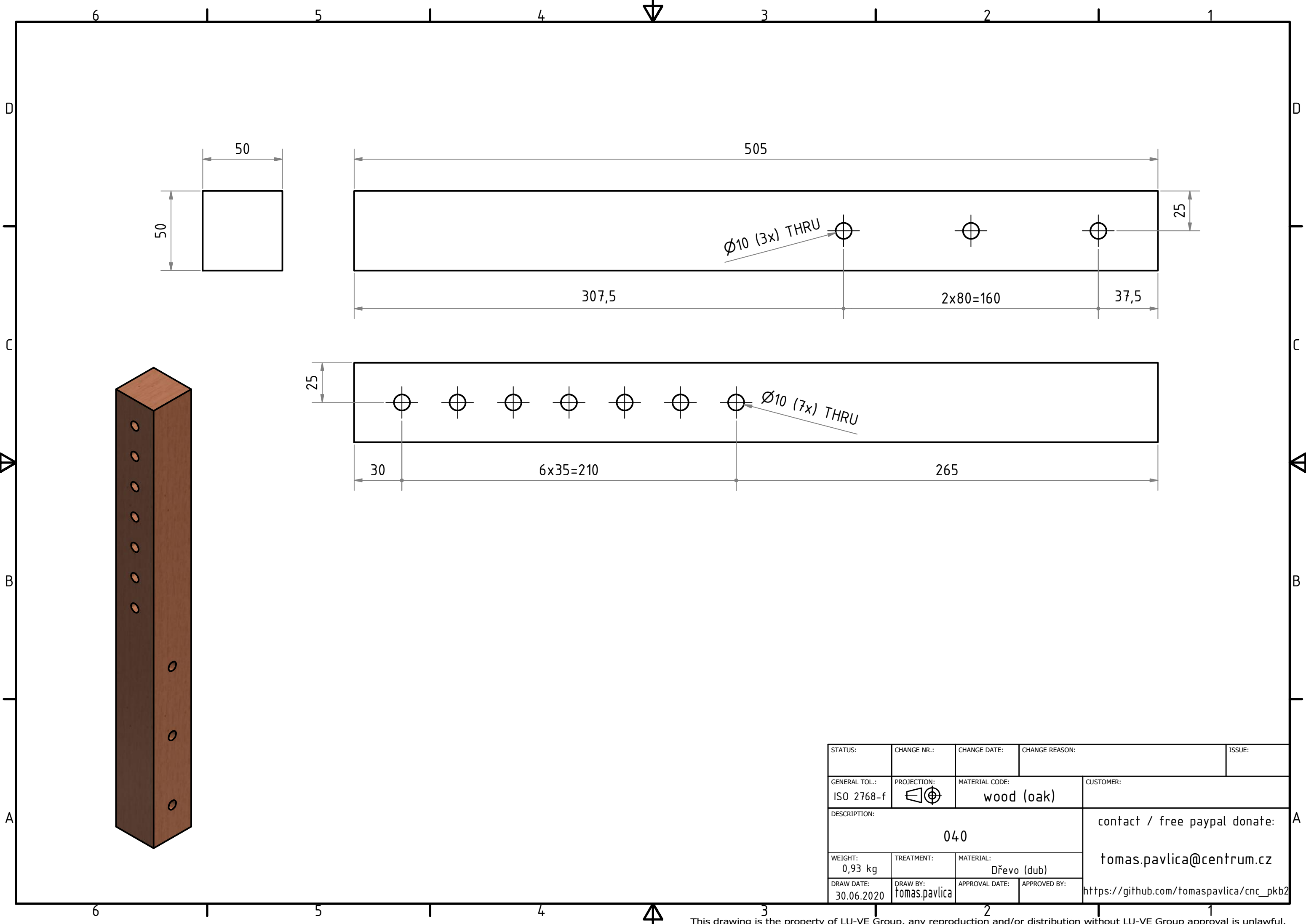


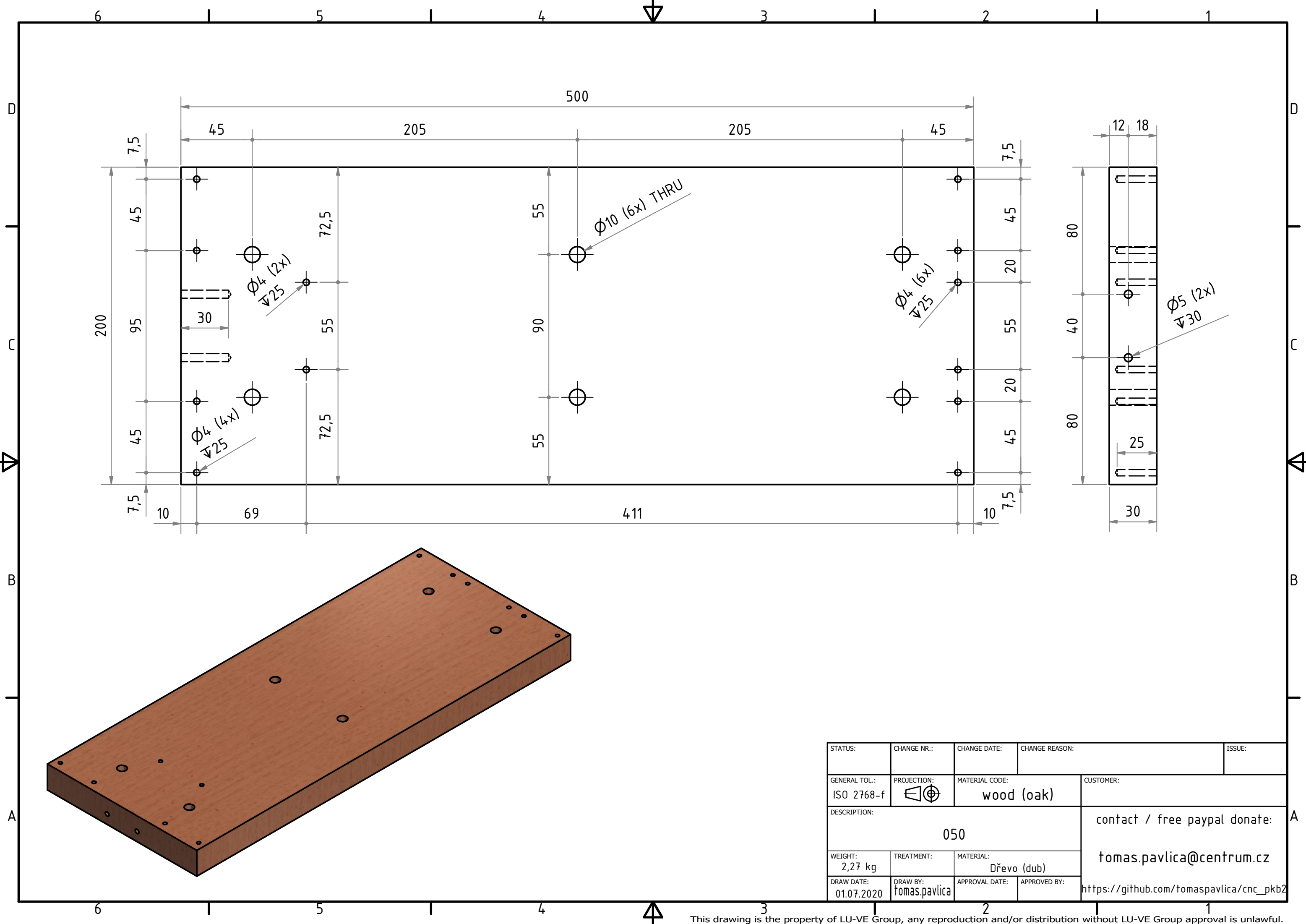
STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:		ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: wood (oak)		CUSTOMER:	
DESCRIPTION:  020				contact / free paypal donate:  tomas.pavlica@centrum.cz	
WEIGHT: 0,86 kg	TREATMENT:	MATERIAL: Dřevo (dub)		https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 30.06.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:		




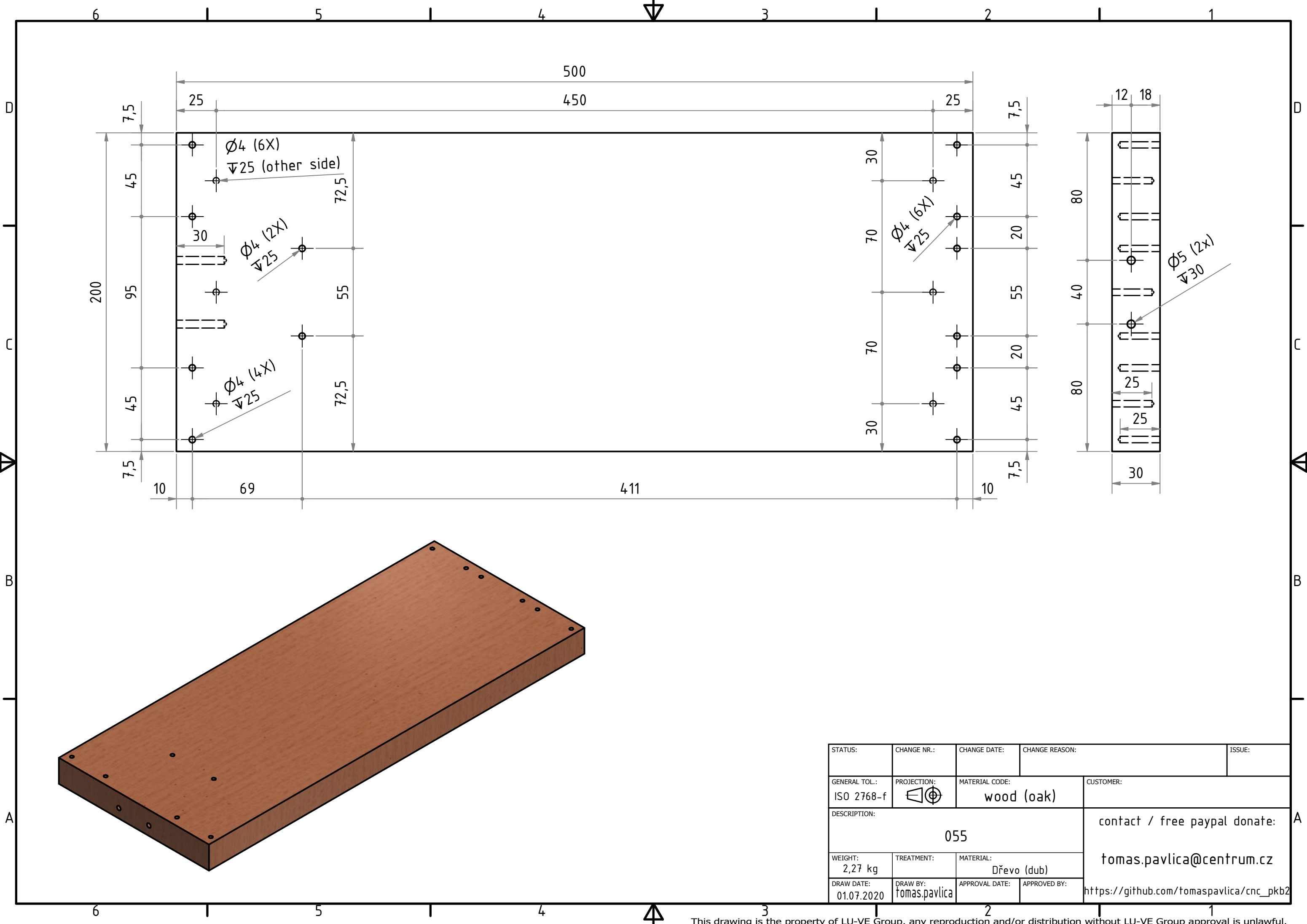



STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: chipboard	CUSTOMER:	
DESCRIPTION: 030			contact / free paypal donate: tomas.pavlica@centrum.cz	
WEIGHT: 1,78 kg	TREATMENT:	MATERIAL: Dřevo (dub)		https://github.com/tomaspavlica/cnc_pkb2
DRAW DATE: 30.06.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	

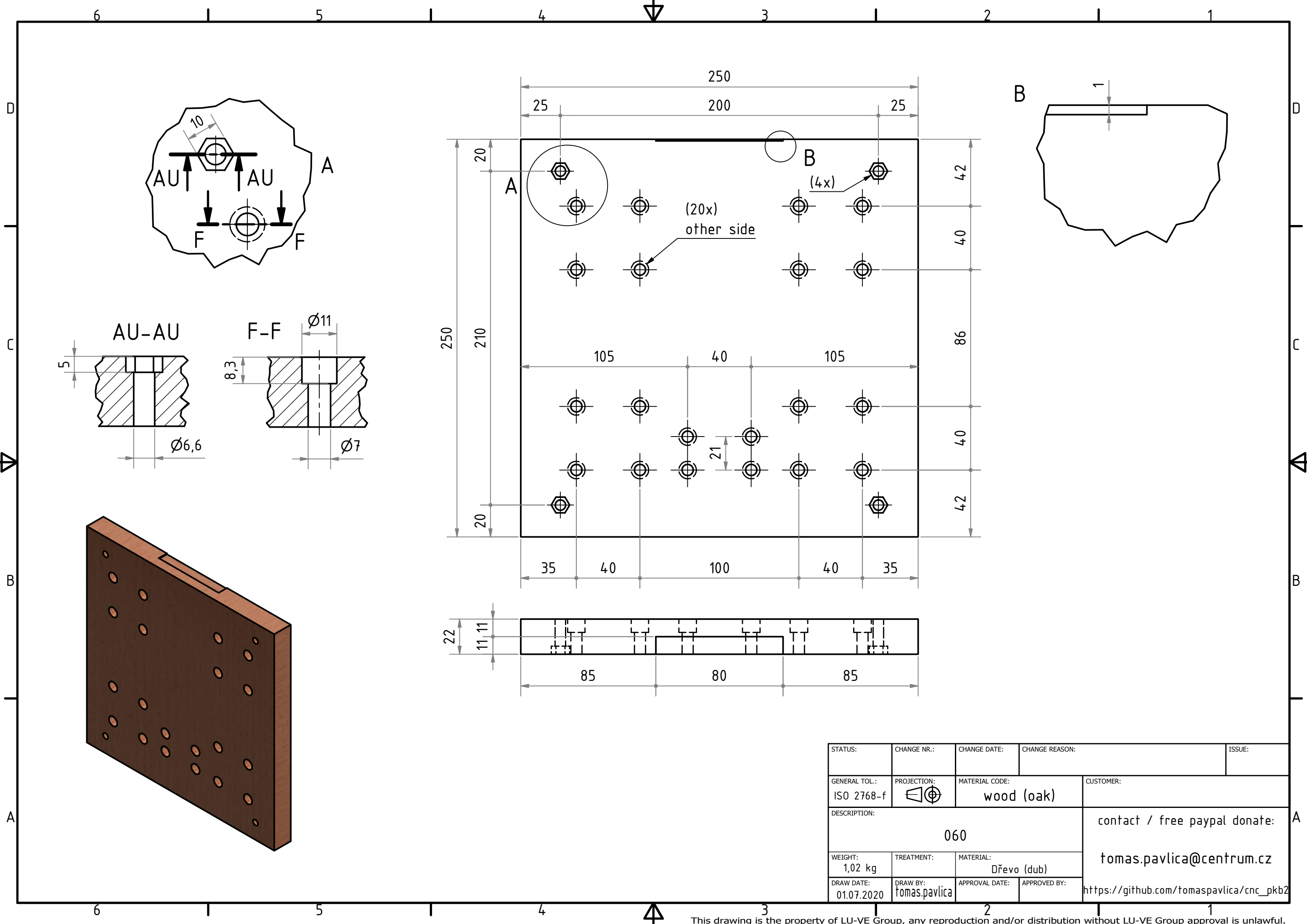




STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: wood (oak)	CUSTOMER:	
DESCRIPTION: 050			contact / free paypal donate: tomas.pavlica@centrum.cz	
WEIGHT: 2,27 kg	TREATMENT:	MATERIAL: Dřevo (dub)	https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 01.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	

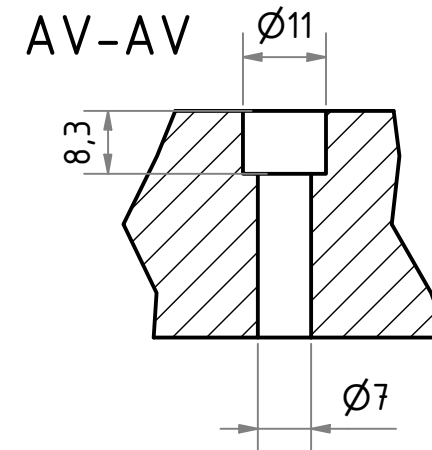
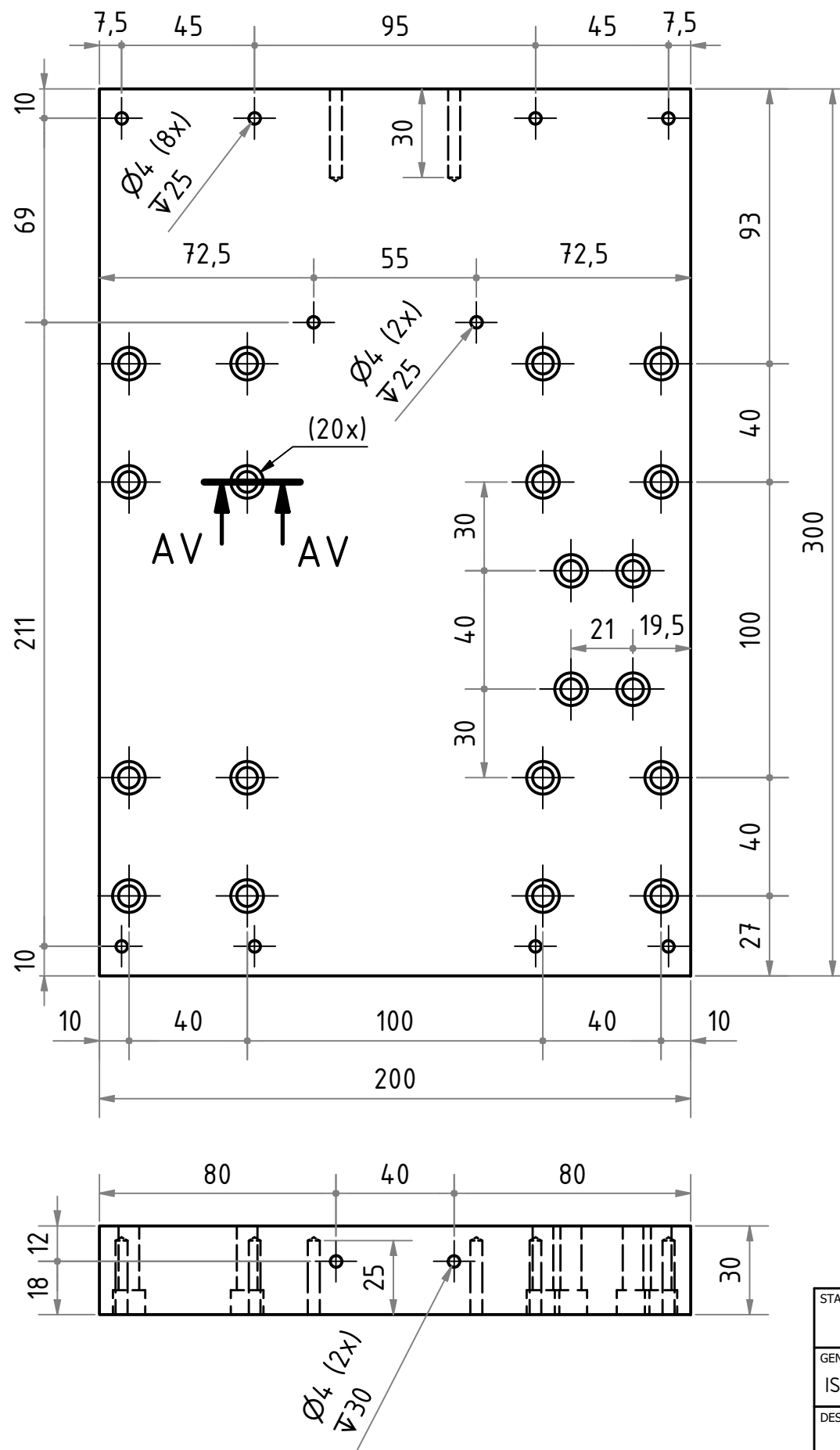
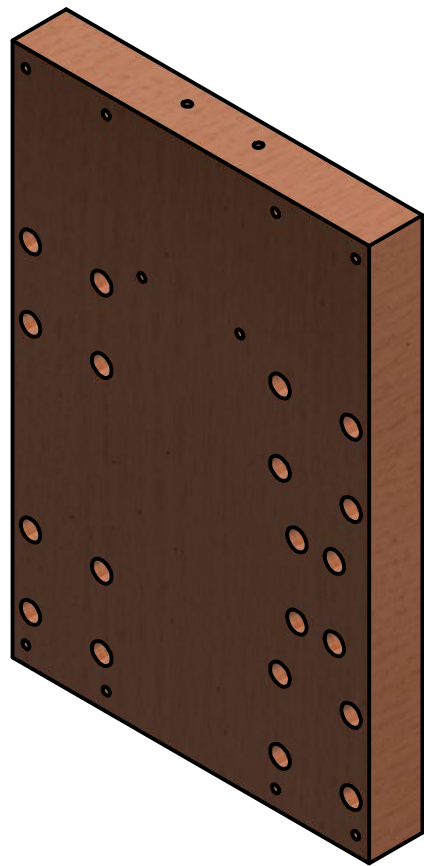


STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: wood (oak)	CUSTOMER:	
DESCRIPTION: 055			contact / free paypal donate: tomas.pavlica@centrum.cz	
WEIGHT: 2,27 kg	TREATMENT:	MATERIAL: Dřevo (dub)	https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 01.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	



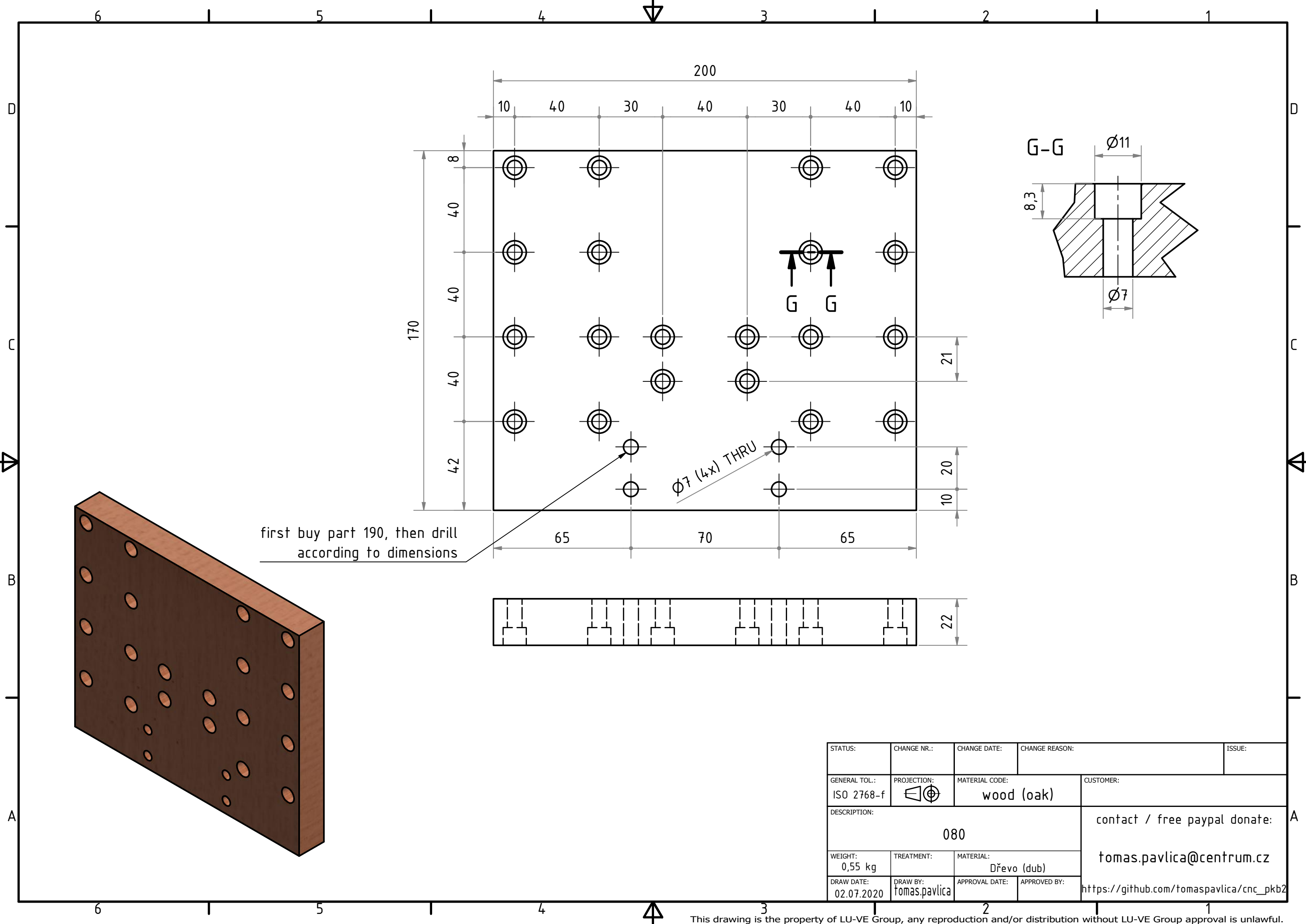
STATUS:		CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.:		PROJECTION:	MATERIAL CODE:	CUSTOMER:	
ISO 2768-f			wood (oak)		
DESCRIPTION:					contact / free paypal donate:
060					tomas.pavlica@centrum.cz
WEIGHT:	TREATMENT:	MATERIAL:			
1,02 kg		Dřevo (dub)			
DRAW DATE:	DRAW BY:	APPROVAL DATE:	APPROVED BY:		
01.07.2020	tomas.pavlica			<a href="https://github.com/tomaspavlica/cnc_pkb2">https://github.com/tomaspavlica/cnc_pkb2</a>	

D  
C  
B  
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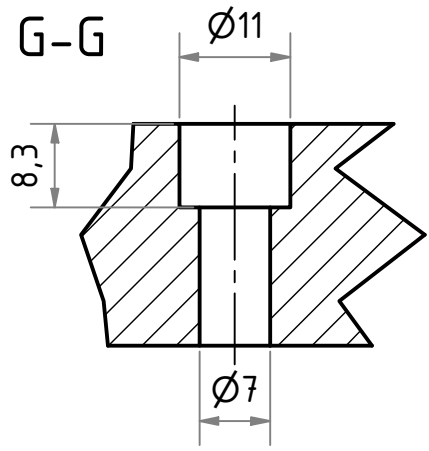


STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: wood (oak)	CUSTOMER:	
DESCRIPTION: 070			contact / free paypal donate: tomas.pavlica@centrum.cz	
WEIGHT: 1,34 kg	TREATMENT:	MATERIAL: Dřevo (dub)	https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 01.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	




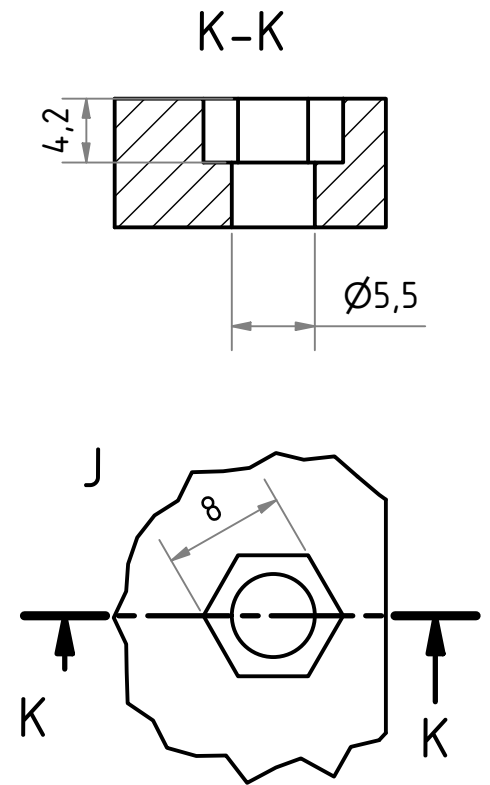
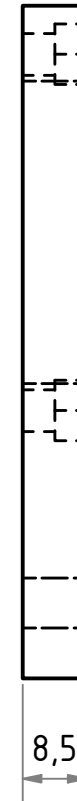
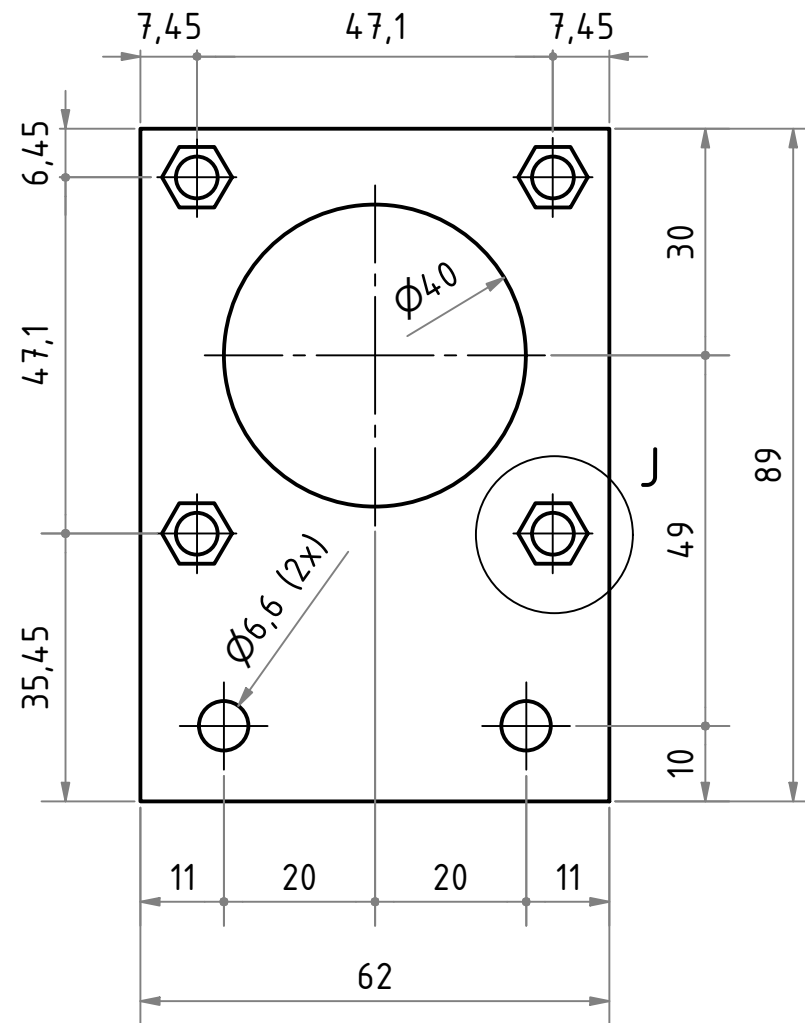
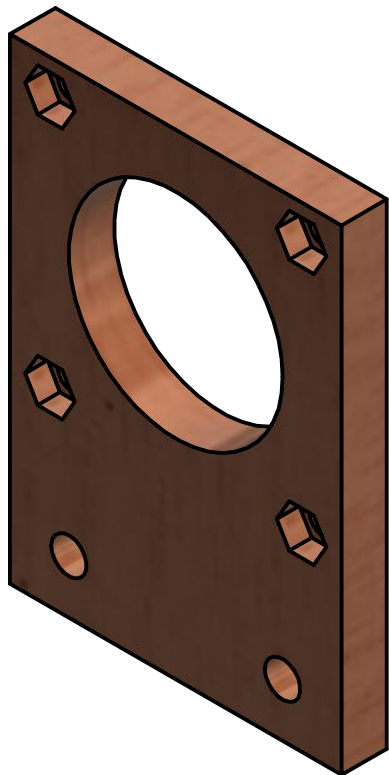


first buy part 190, then drill  
according to dimensions

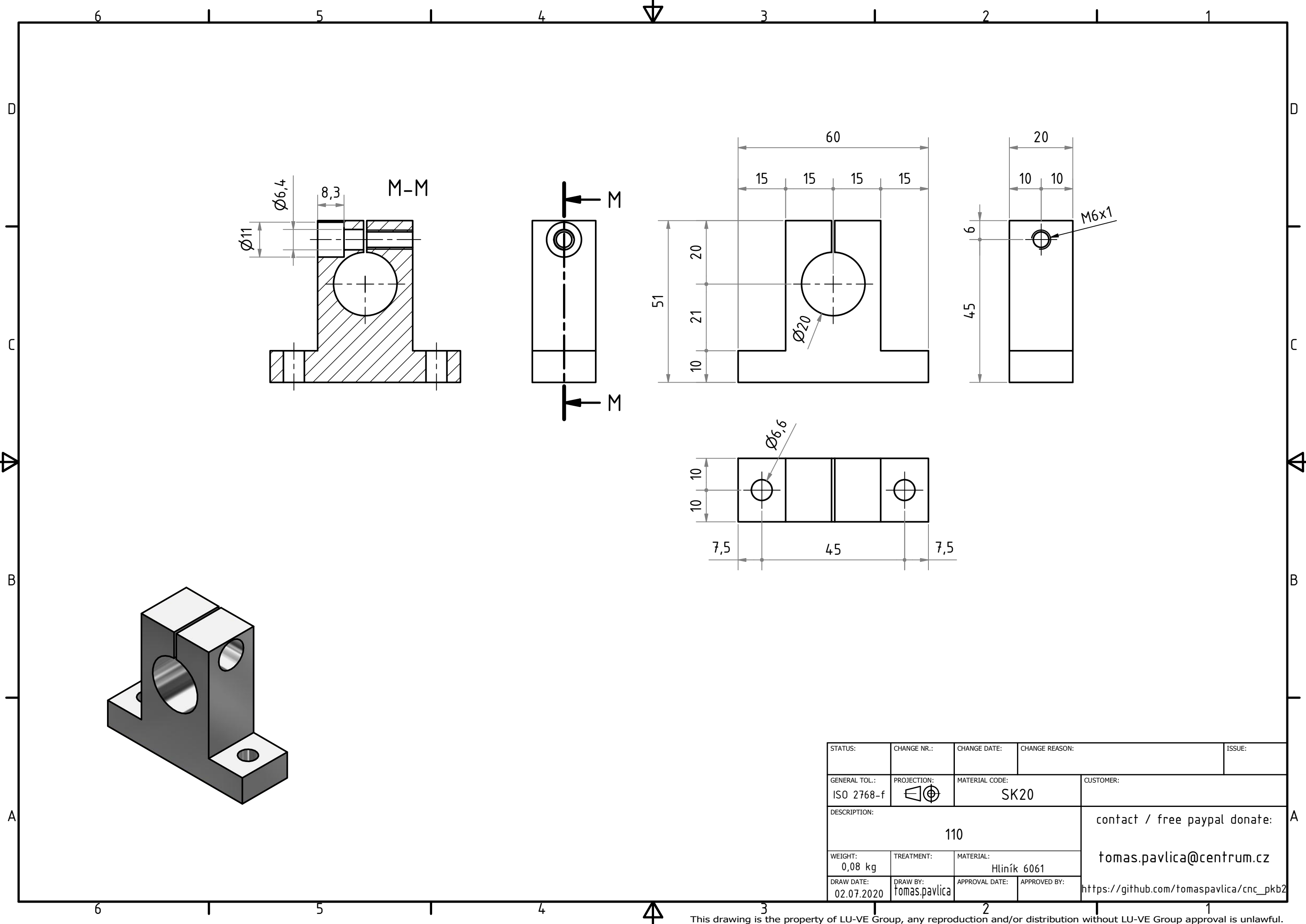


Ø7 (4x) THRU

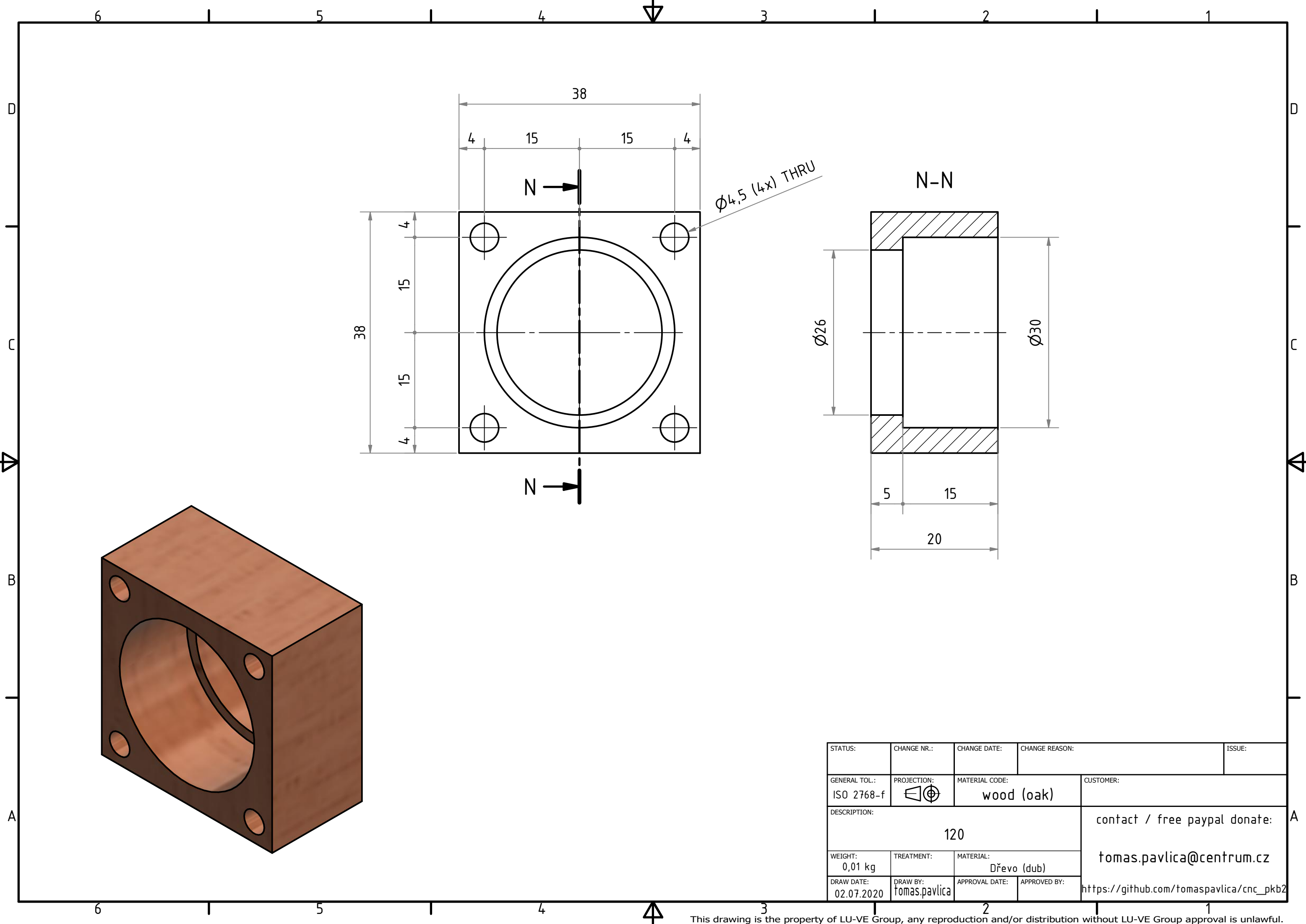
STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:		ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: wood (oak)		CUSTOMER:	
DESCRIPTION:  080				contact / free paypal donate:  tomas.pavlica@centrum.cz	
WEIGHT: 0,55 kg	TREATMENT:	MATERIAL: Dřevo (dub)		https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 02.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:		



STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: plywood	CUSTOMER:	
DESCRIPTION: 090			contact / free paypal donate: tomas.pavlica@centrum.cz	
WEIGHT: 0,03 kg	TREATMENT:	MATERIAL: Dřevo (dub)	https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 02.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:		



STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: SK20	CUSTOMER:	
DESCRIPTION: 110			contact / free paypal donate:  tomas.pavlica@centrum.cz	
WEIGHT: 0,08 kg	TREATMENT:	MATERIAL: Hliník 6061	https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 02.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:		
		APPROVED BY:		



Technical drawing of a wooden part, labeled 120. The drawing includes a 3D perspective view and two 2D orthographic views (front and side).

**Front View (Top):** A square plate with a central circular hole. The outer square has a side length of 38. The central hole has a diameter of 26 (Ø26). There are four smaller circular holes, one in each corner, with a diameter of 4.5 (Ø4,5). The distance from the center of the square to the center of each corner hole is 15. The distance from the outer edge to the center of each corner hole is 4. The section line N-N is indicated.

**Side View (Right):** A rectangular profile with a total width of 20. The central rectangular hole has a width of 15 and a height of 30 (Ø30). The distance from the outer edge to the inner edge of the central hole is 5. The section line N-N is indicated.

**Table:**

STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: ☐ ⊕	MATERIAL CODE: wood (oak)	CUSTOMER:	
DESCRIPTION: 120			contact / free paypal donate:	
WEIGHT: 0,01 kg	TREATMENT:	MATERIAL: Dřevo (dub)	tomas.pavlica@centrum.cz	
DRAW DATE: 02.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	https://github.com/tomas-pavlica/cnc_pkb2

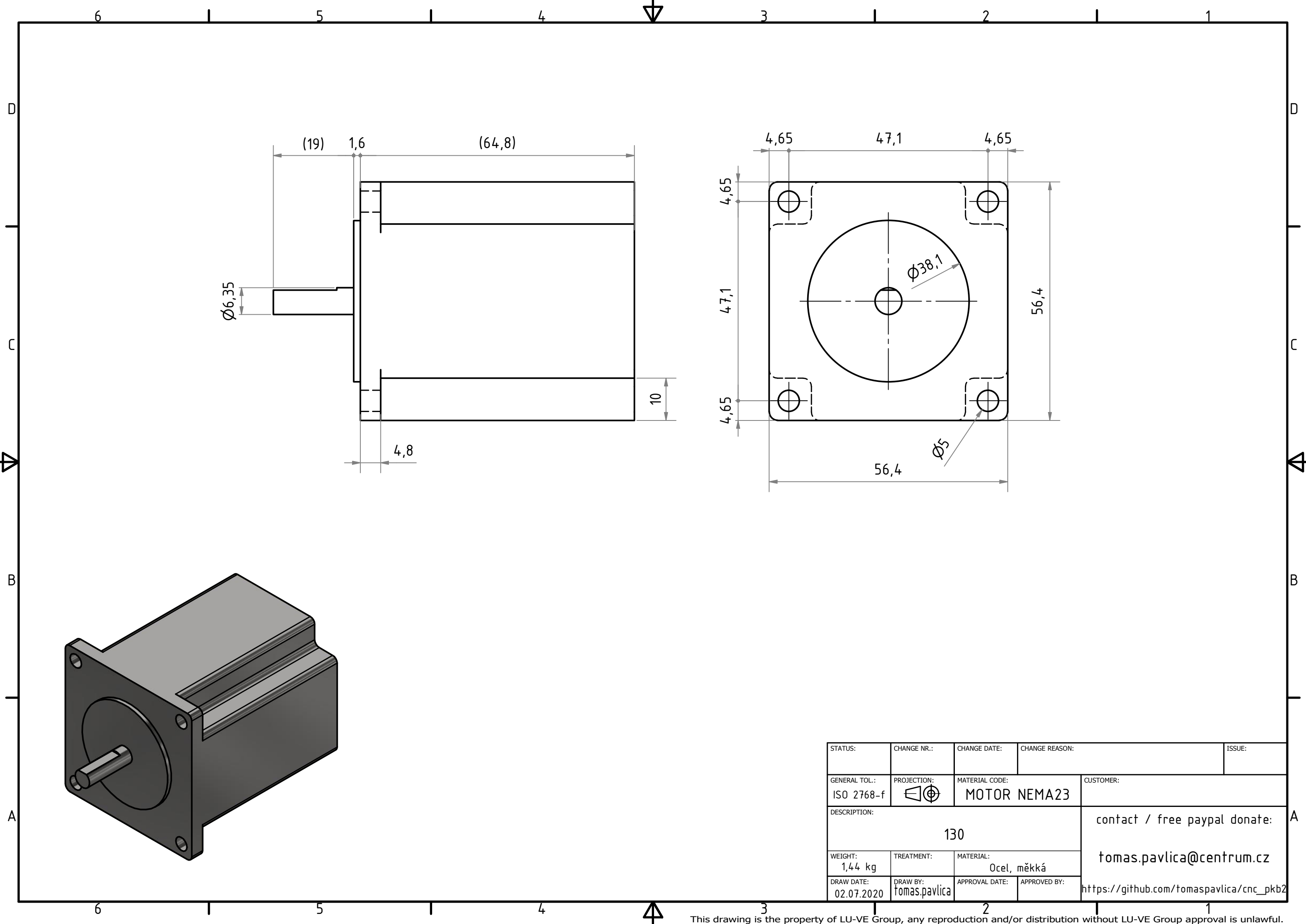
Technical drawing of a wooden part, labeled 120. The drawing includes a 3D perspective view and two 2D orthographic views (front and side).

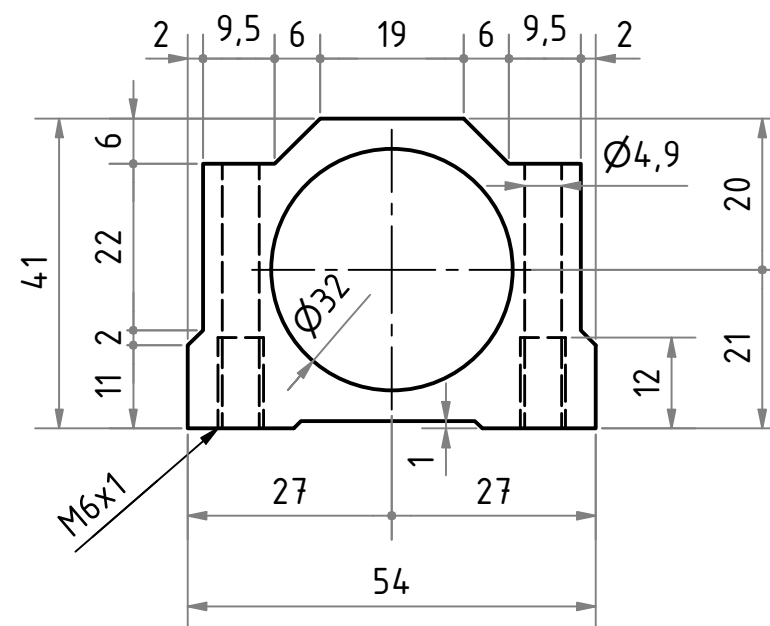
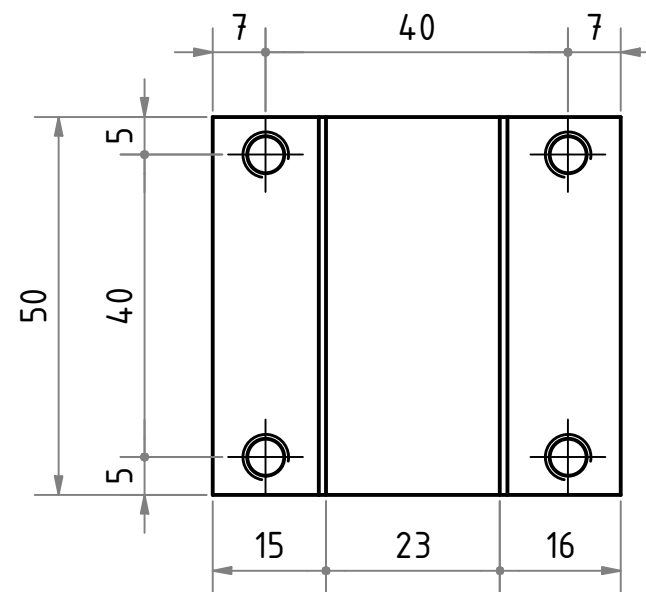
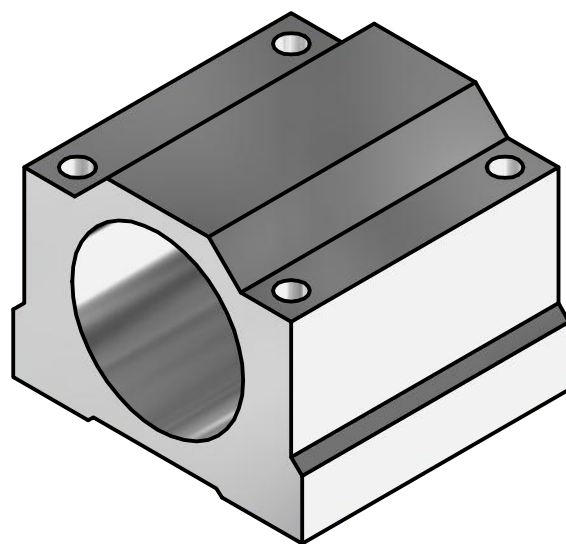
**Front View (Top):** A square plate with a central circular hole. The outer square has a side length of 38. The central hole has a diameter of 26 (Ø26). There are four smaller circular holes, one in each corner, with a diameter of 4.5 (Ø4,5). The distance from the center of the square to the center of each corner hole is 15. The distance from the outer edge to the center of each corner hole is 4. The section line N-N is indicated.


**Side View (Right):** A rectangular profile with a total width of 20. The central rectangular hole has a width of 15 and a height of 30 (Ø30). The distance from the outer edge to the inner edge of the central hole is 5. The section line N-N is indicated.

**Table:**

STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: ☐ ⊕	MATERIAL CODE: wood (oak)	CUSTOMER:	
DESCRIPTION: 120			contact / free paypal donate:	
WEIGHT: 0,01 kg	TREATMENT:	MATERIAL: Dřevo (dub)	tomas.pavlica@centrum.cz	
DRAW DATE: 02.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	https://github.com/tomas-pavlica/cnc_pkb2





STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: SMA20	CUSTOMER:	
DESCRIPTION:  140			contact / free paypal donate:  tomas.pavlica@centrum.cz	
WEIGHT: 0,14 kg	TREATMENT:	MATERIAL: Hliník 6061	https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 02.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:		



D

C

B

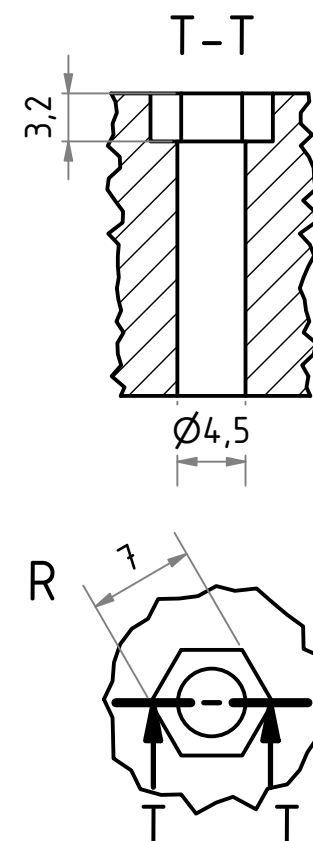
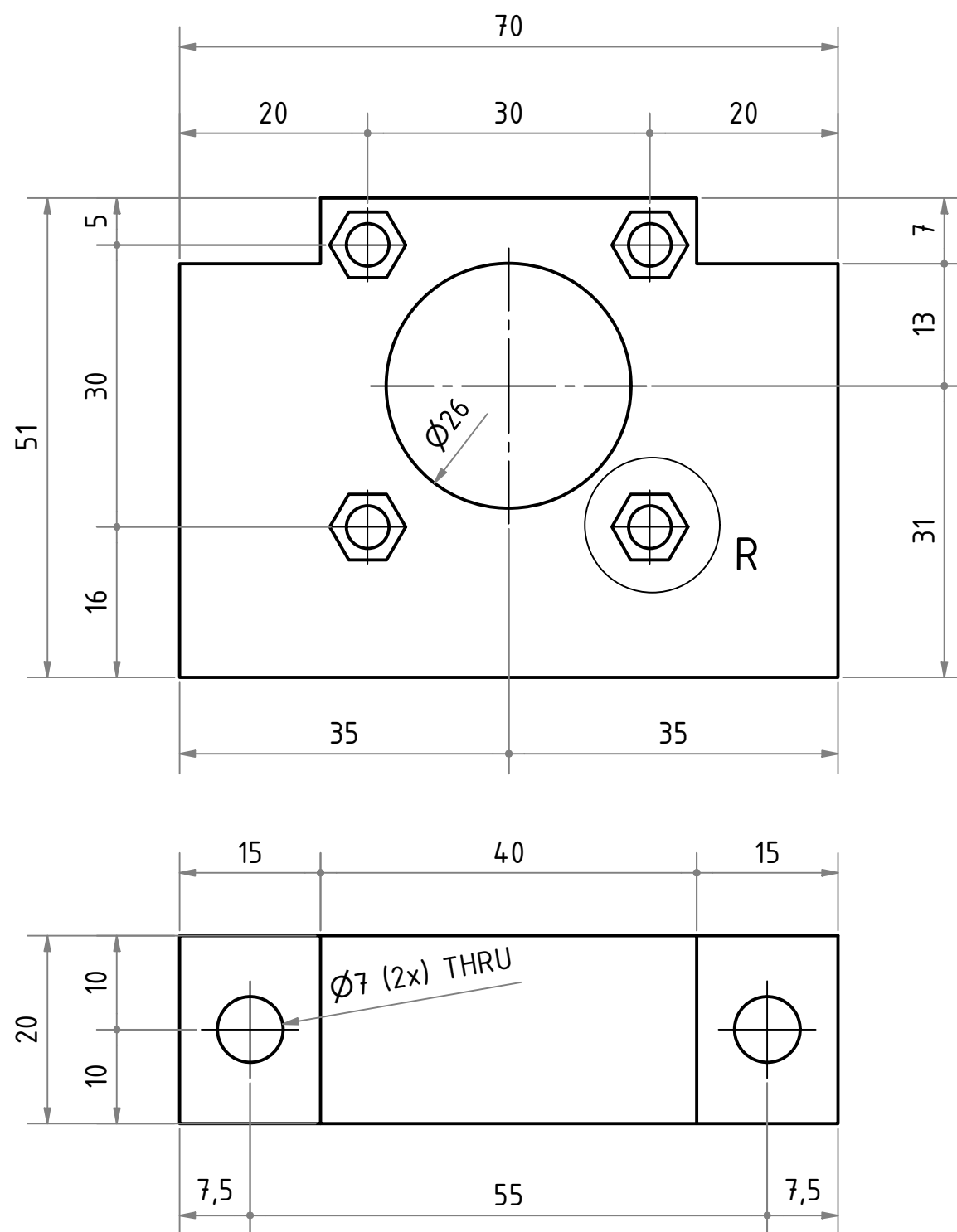
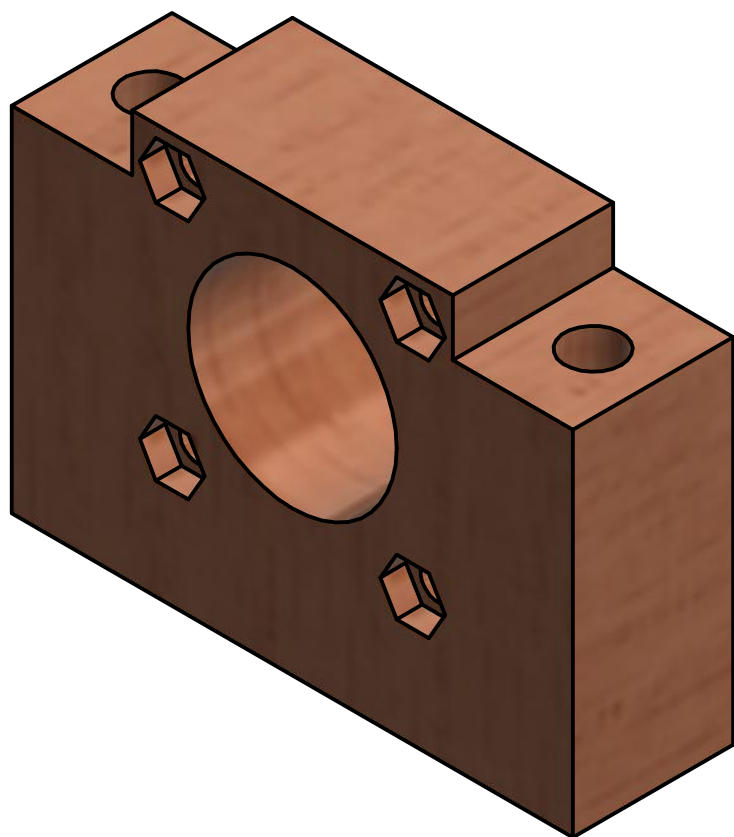
A

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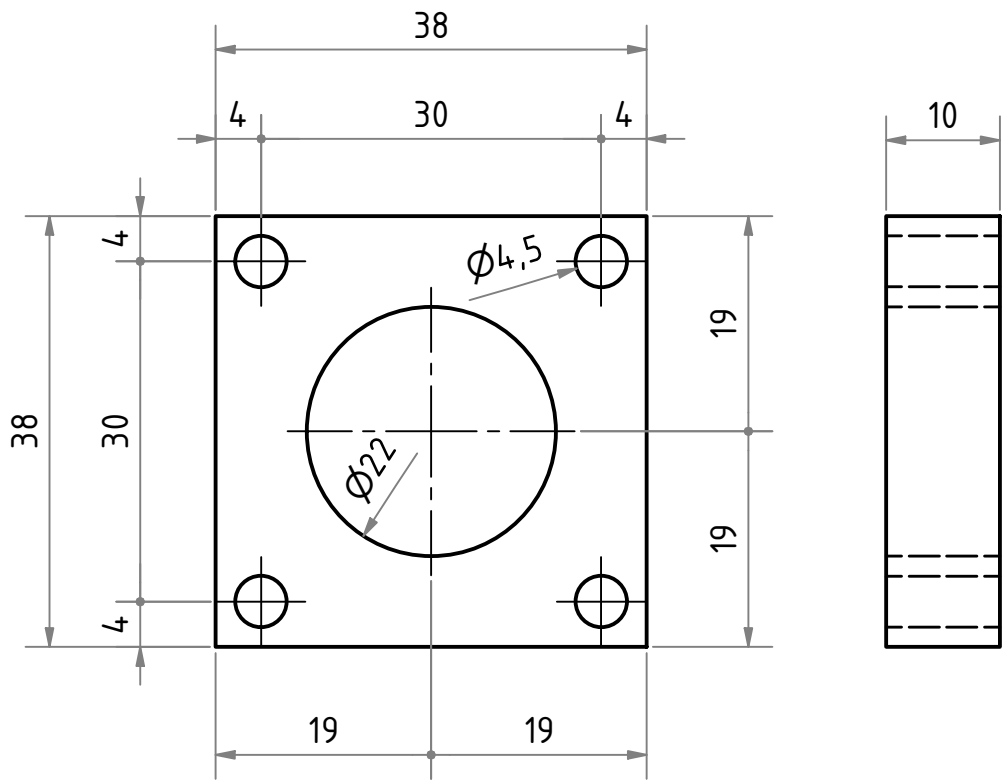
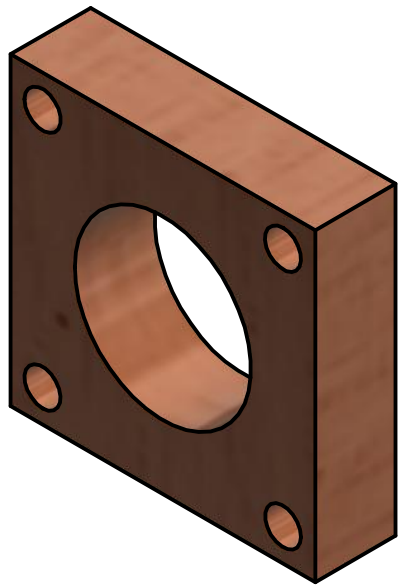
B

A

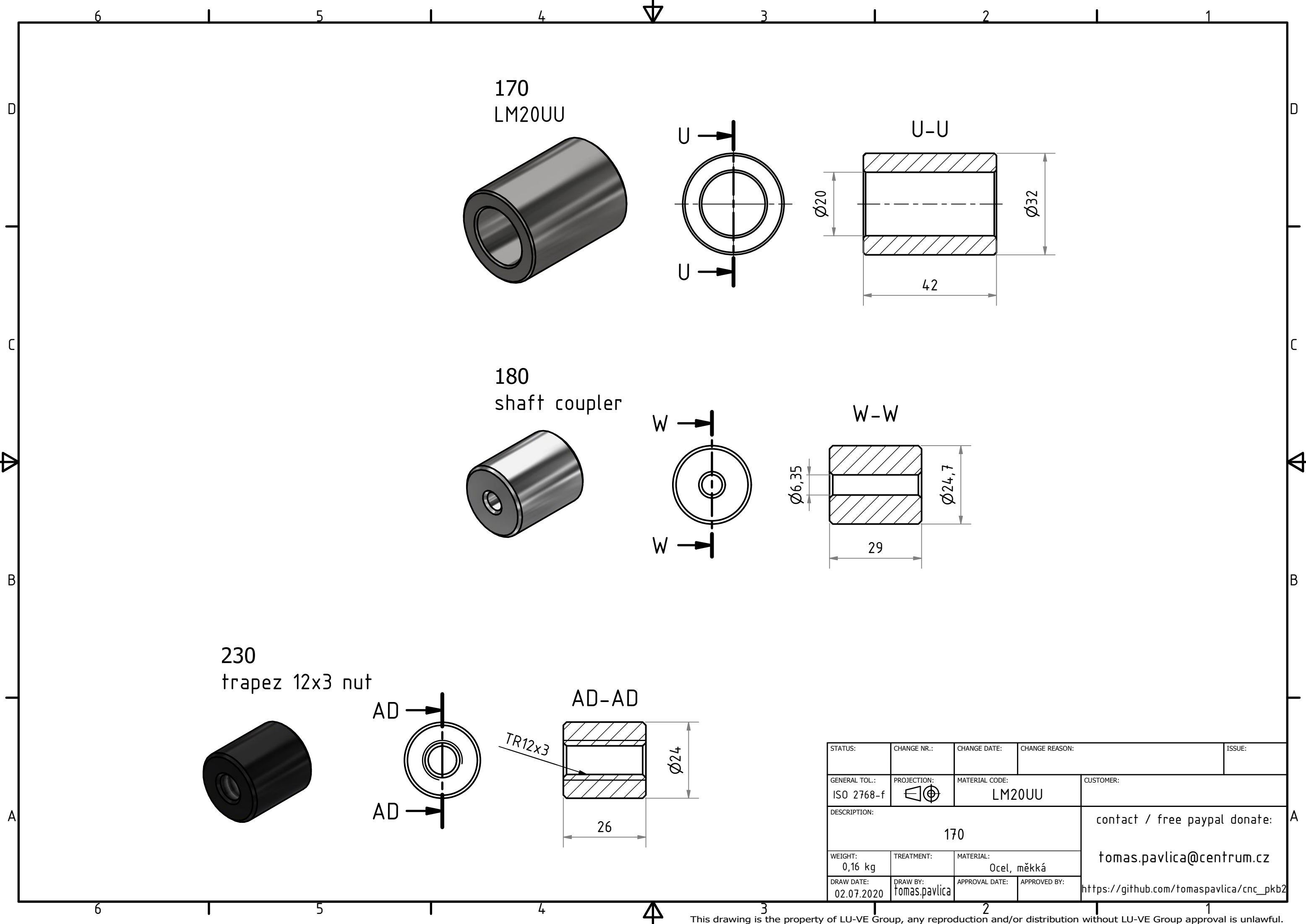


STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: wood (oak)	CUSTOMER:	
DESCRIPTION: 150			contact / free paypal donate: tomas.pavlica@centrum.cz	
WEIGHT: 0,04 kg	TREATMENT:	MATERIAL: Dřevo (dub)	https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 02.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	

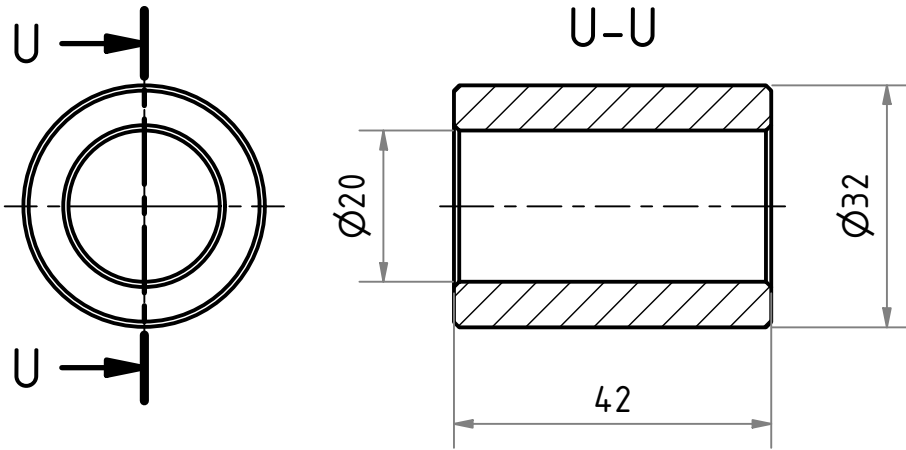
D  
  
  
  
  
  
  
  
  
  
C  
  
  
  
  
  
  
  
  
  
B  
  
  
  
  
  
  
  
  
  
A



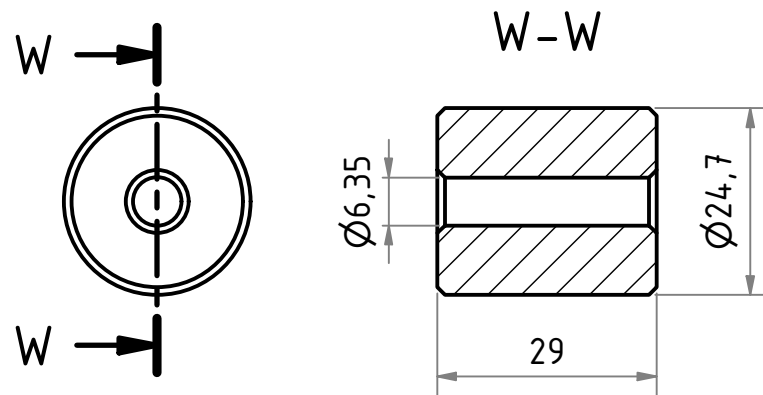
STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: wood (oak)	CUSTOMER:	
DESCRIPTION: 160			contact / free paypal donate:  tomas.pavlica@centrum.cz	
WEIGHT: 0,01 kg	TREATMENT:	MATERIAL: Dřevo (dub)	https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 02.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:		



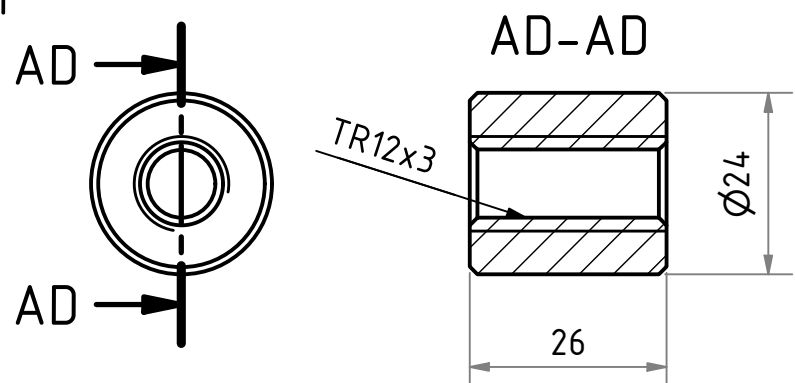
170  
LM20UU



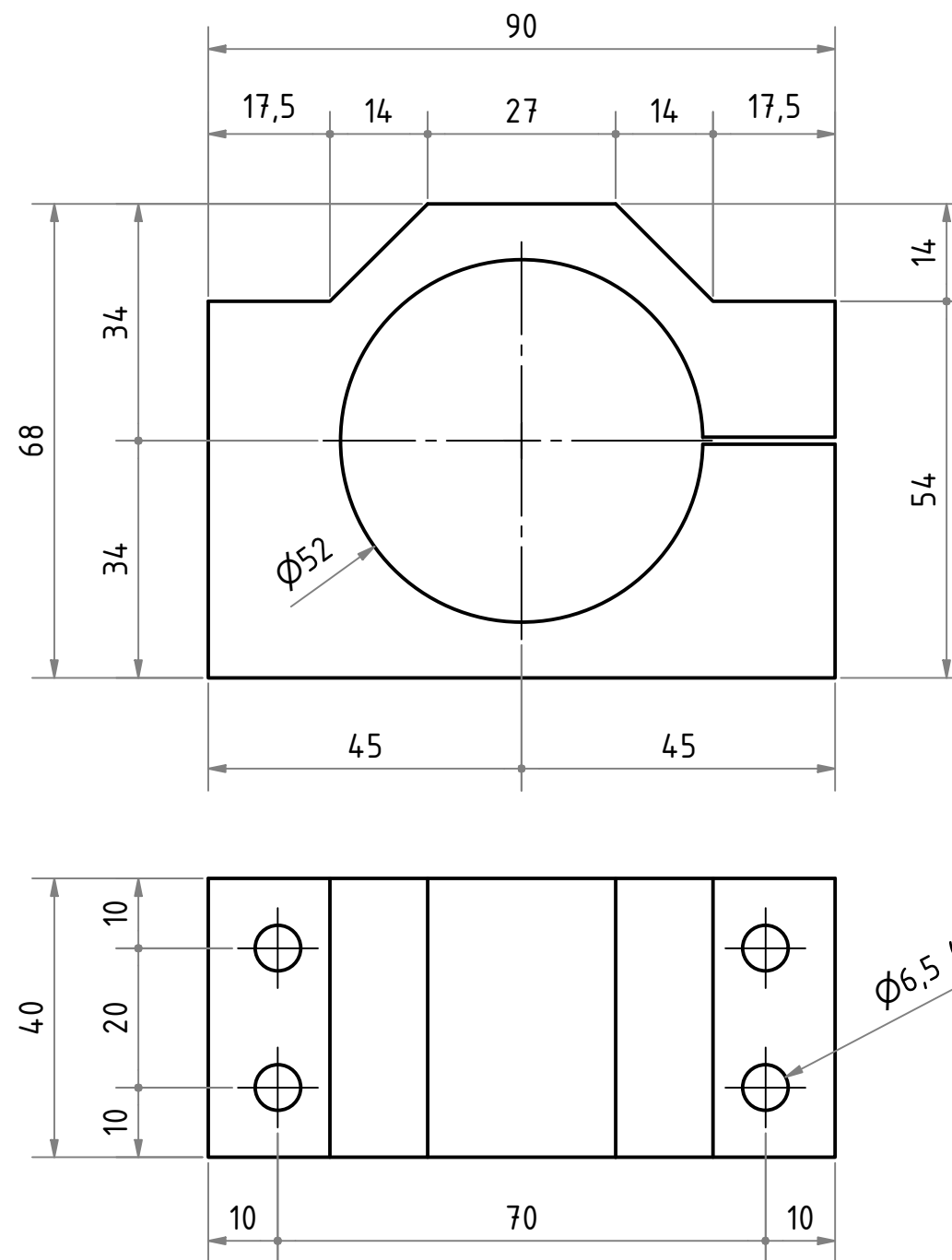
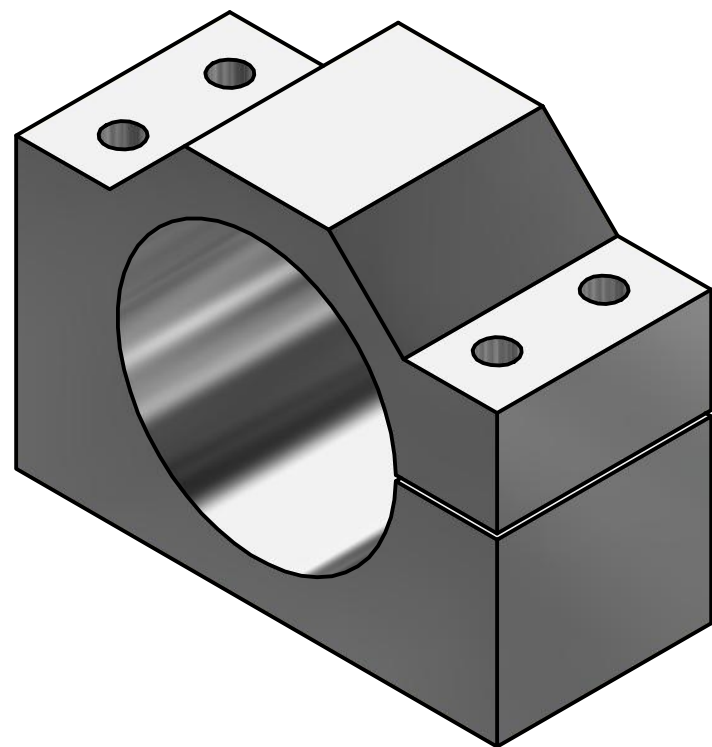
180  
shaft coupler



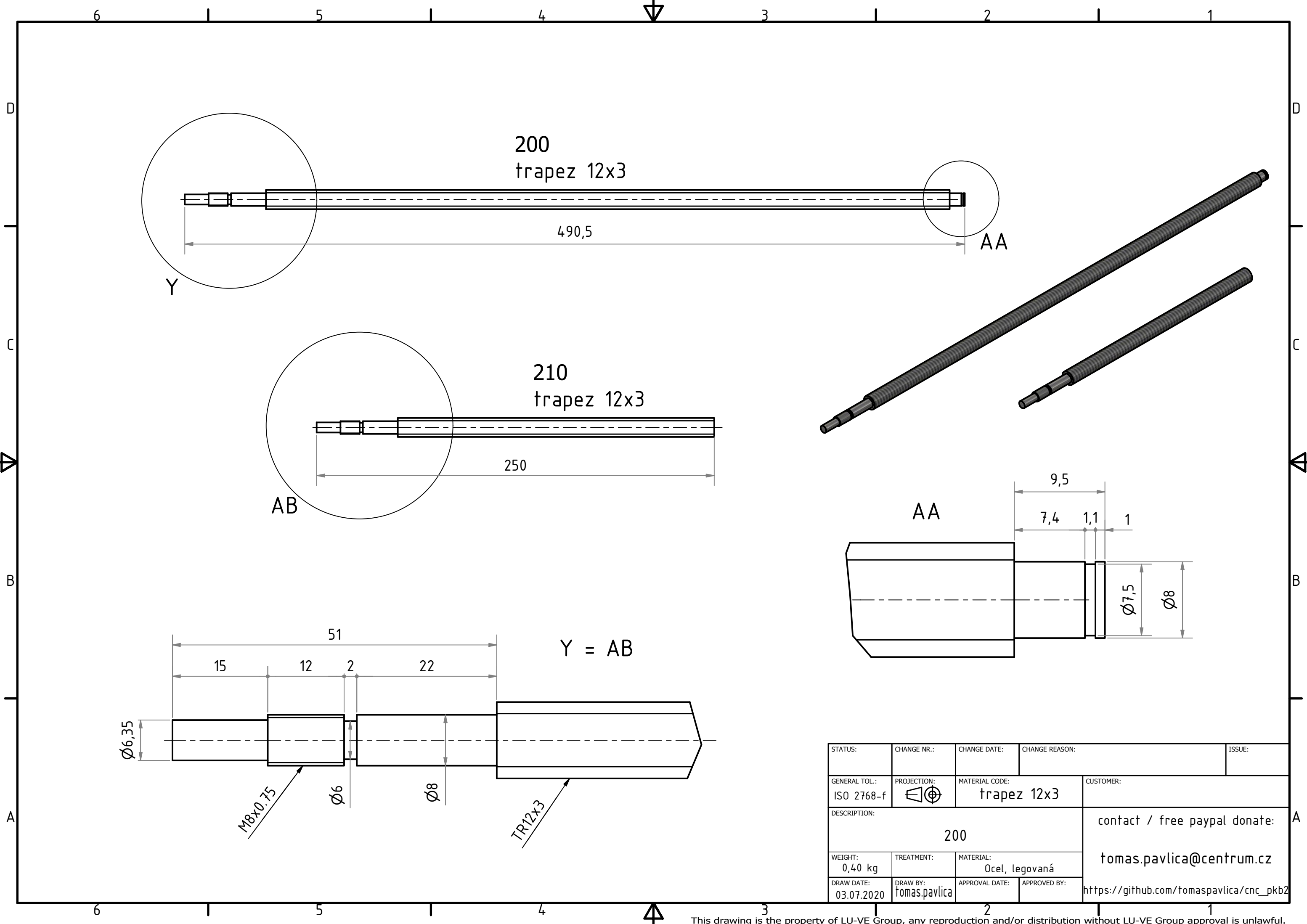
230  
trapez 12x3 nut

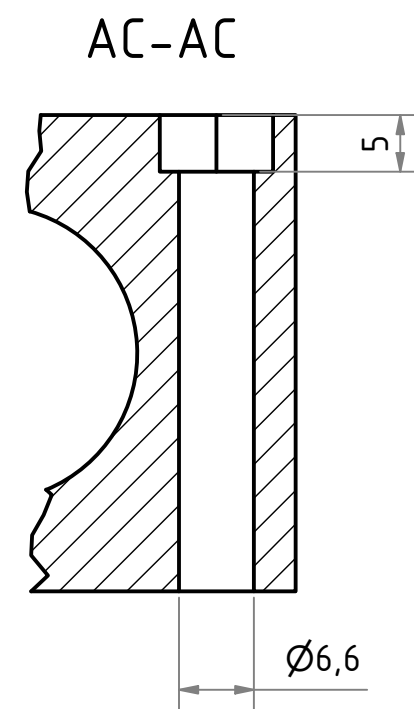
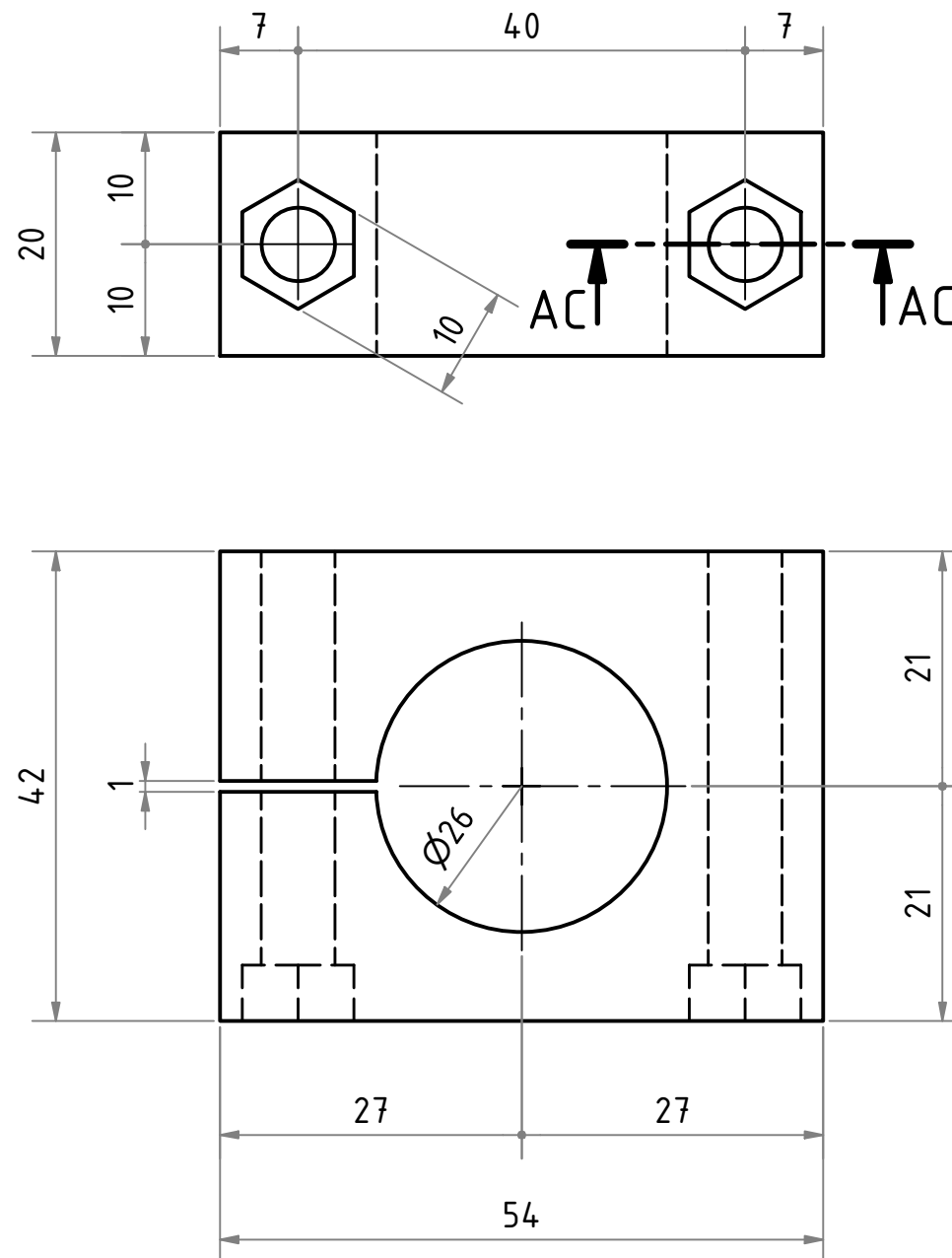
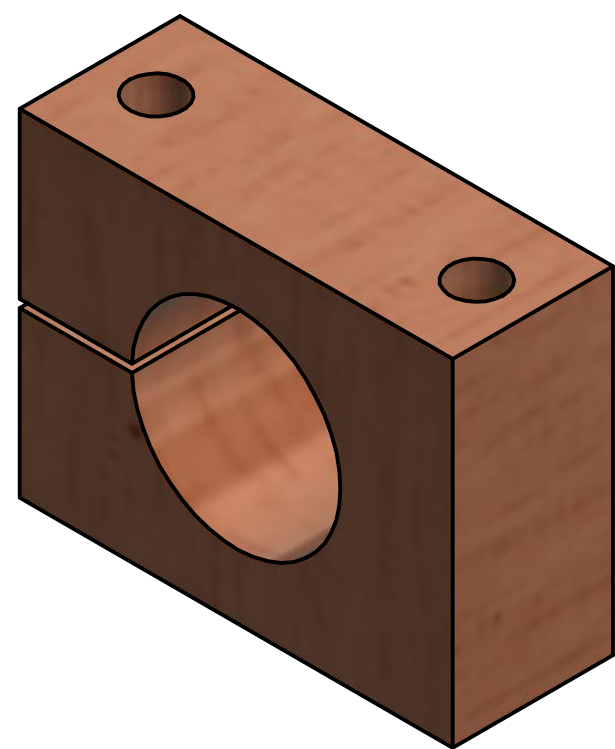


STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.:	PROJECTION:	MATERIAL CODE:	CUSTOMER:	
ISO 2768-f		LM20UU		
DESCRIPTION:			170	
WEIGHT:	TREATMENT:	MATERIAL:	contact / free paypal donate:  tomas.pavlica@centrum.cz	
0,16 kg		Ocel, měkká		
DRAW DATE:	DRAW BY:	APPROVAL DATE:	APPROVED BY:	https://github.com/tomaspavlica/cnc_pkb2
02.07.2020	tomas.pavlica			



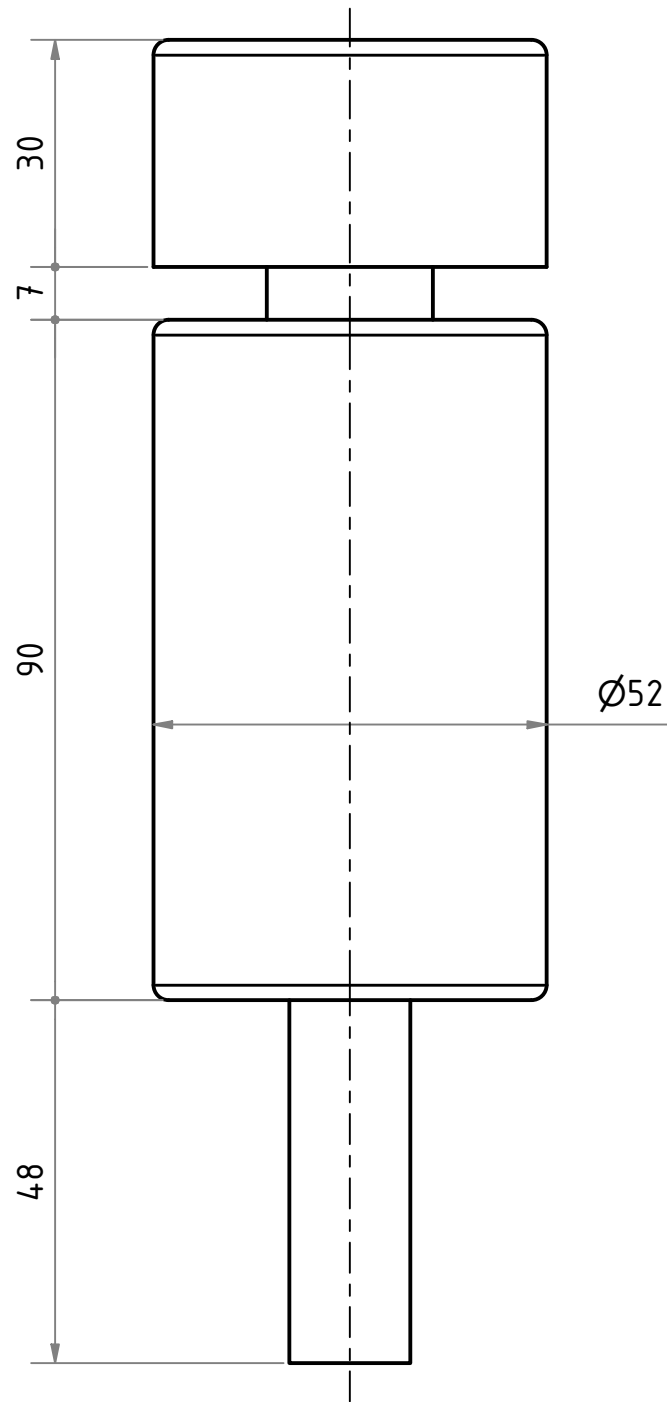
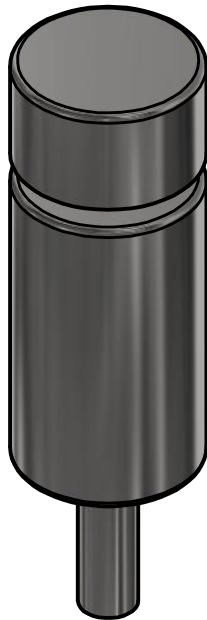
STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: mill holder	CUSTOMER:	
DESCRIPTION: 190			contact / free paypal donate: tomas.pavlica@centrum.cz	
WEIGHT: 0,34 kg	TREATMENT:	MATERIAL: Hliník 6061	https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 03.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:		
		APPROVED BY:		



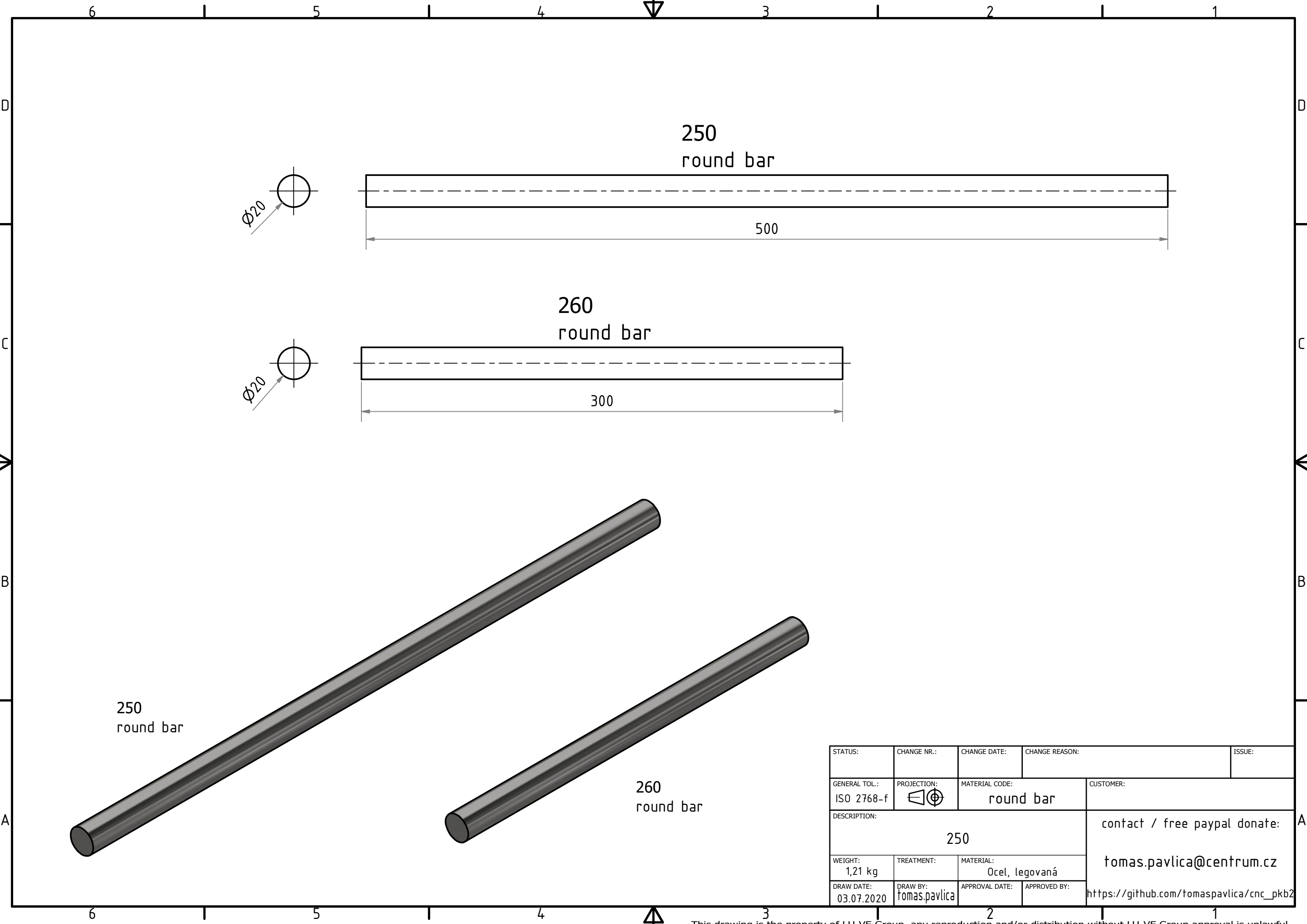


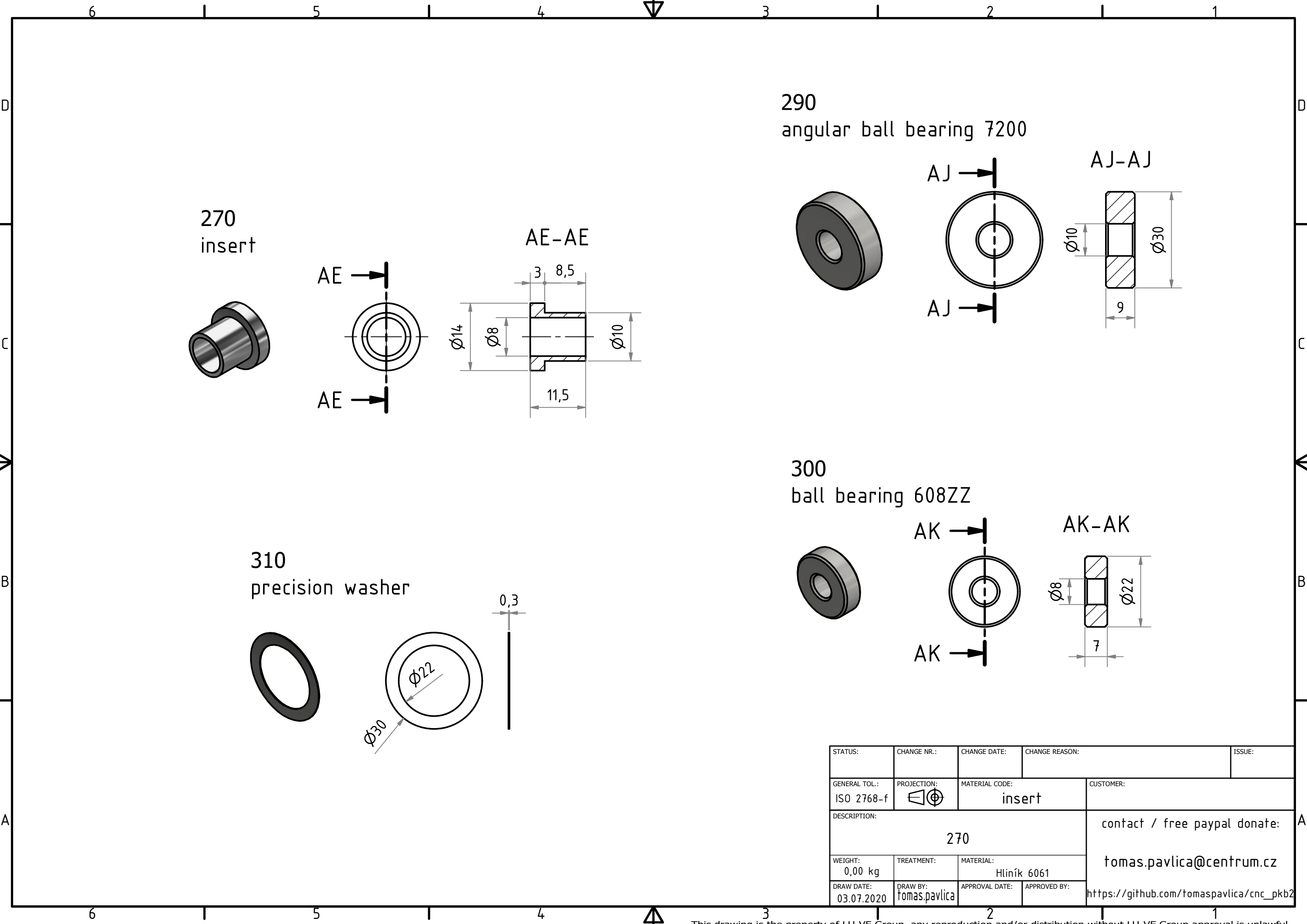
STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: wood (oak)	CUSTOMER:	
DESCRIPTION: 220			contact / free paypal donate:	
WEIGHT: 0,02 kg	TREATMENT:	MATERIAL: Dřevo (dub)	tomas.pavlica@centrum.cz	
DRAW DATE: 03.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	https://github.com/tomaspavlica/cnc_pkb2



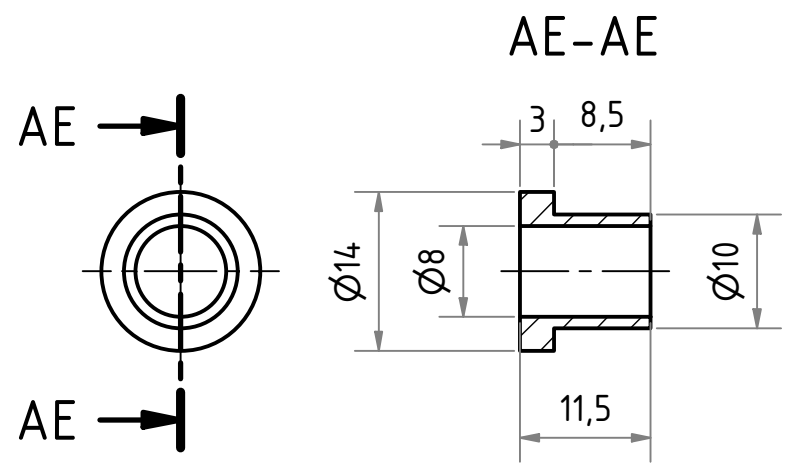


STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: spindle motor	CUSTOMER:	
DESCRIPTION: 240			contact / free paypal donate: tomas.pavlica@centrum.cz	
WEIGHT: 2,06 kg	TREATMENT:	MATERIAL: Ocel, legovaná	https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 03.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:		
		APPROVED BY:		

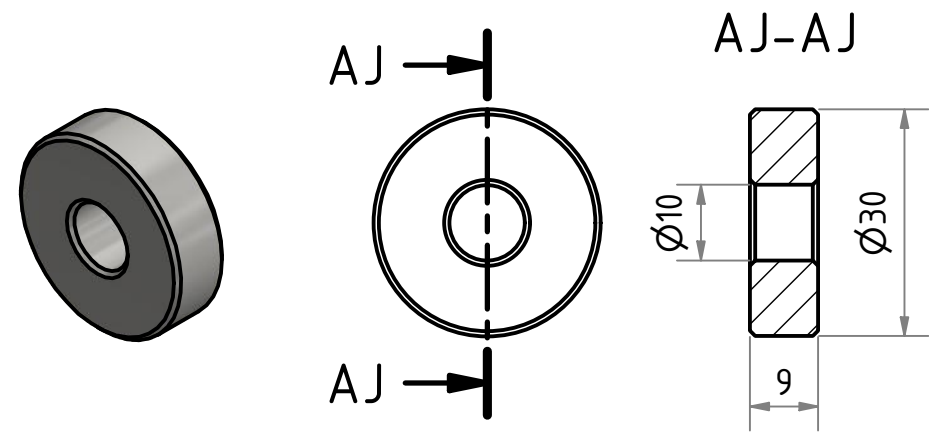




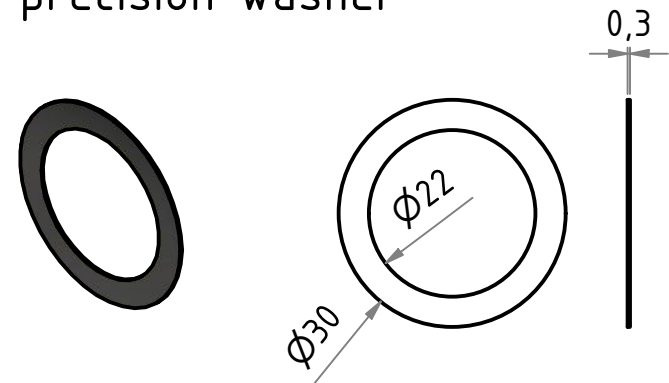
270  
insert



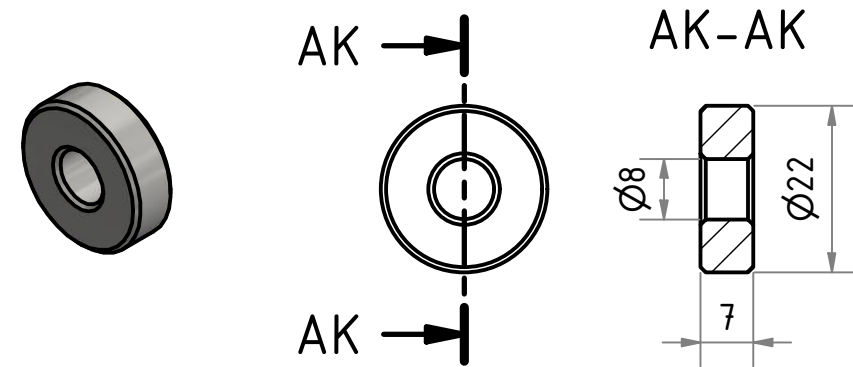
290  
angular ball bearing 7200



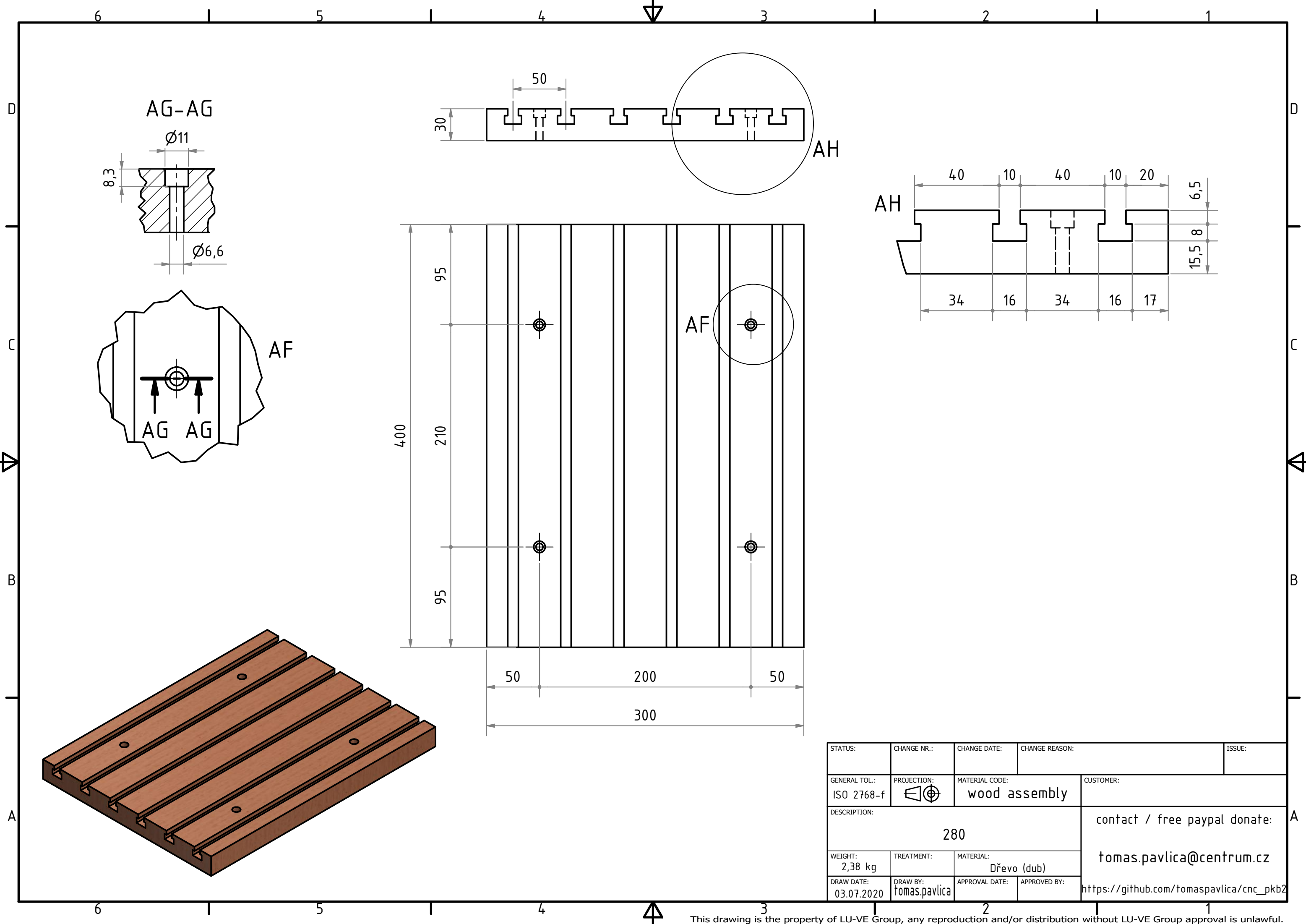
310  
precision washer




300  
ball bearing 608ZZ



STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: insert	CUSTOMER:	
DESCRIPTION: 270			contact / free paypal donate:	
WEIGHT: 0,00 kg	TREATMENT:	MATERIAL: Hliník 6061	tomas.pavlica@centrum.cz	
DRAW DATE: 03.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	https://github.com/tomaspavlica/cnc_pkb2



STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:		ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: wood assembly	CUSTOMER:		
DESCRIPTION:  280			contact / free paypal donate:  tomas.pavlica@centrum.cz		
WEIGHT: 2,38 kg	TREATMENT:	MATERIAL: Dřevo (dub)		https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 03.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:		