
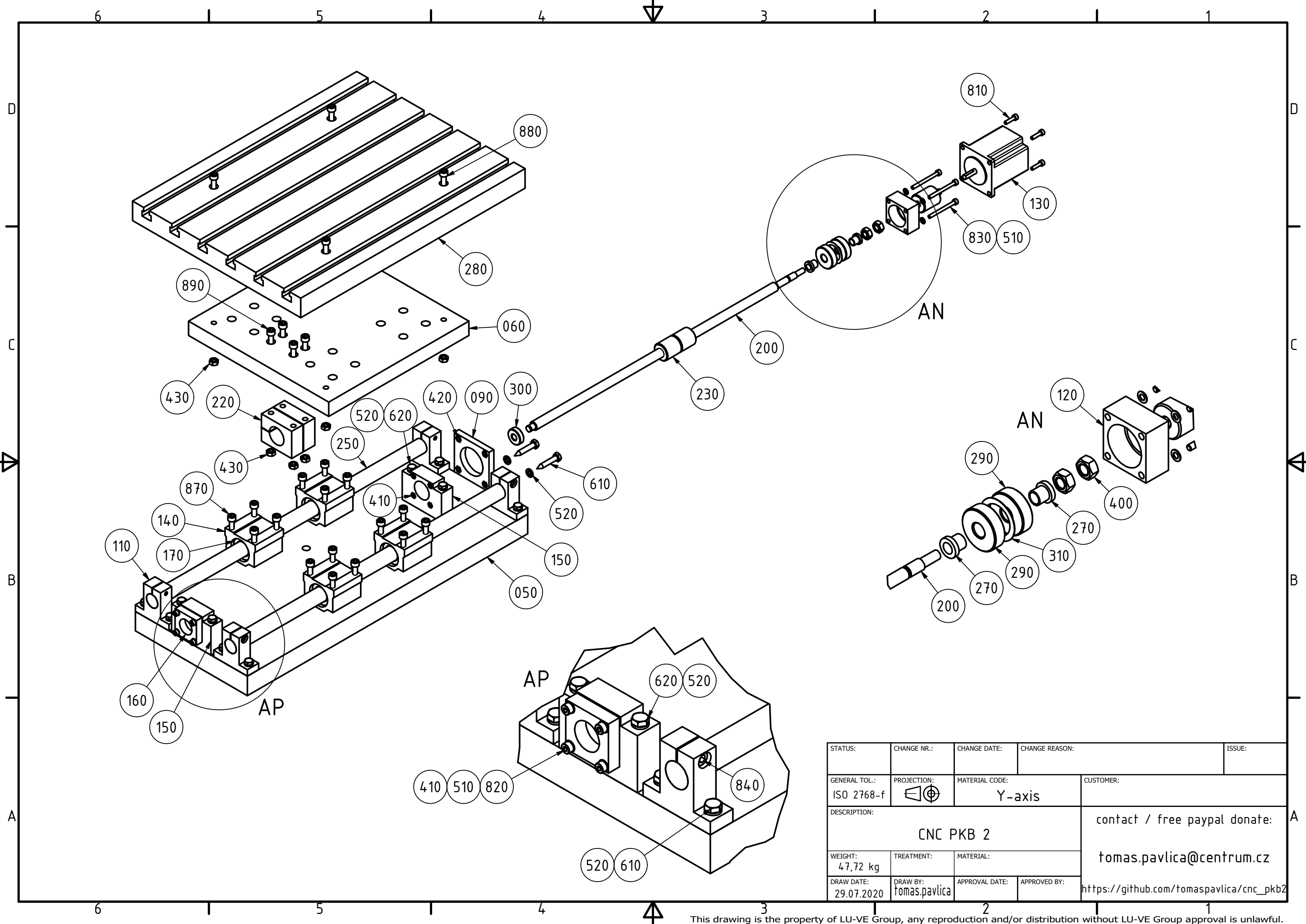
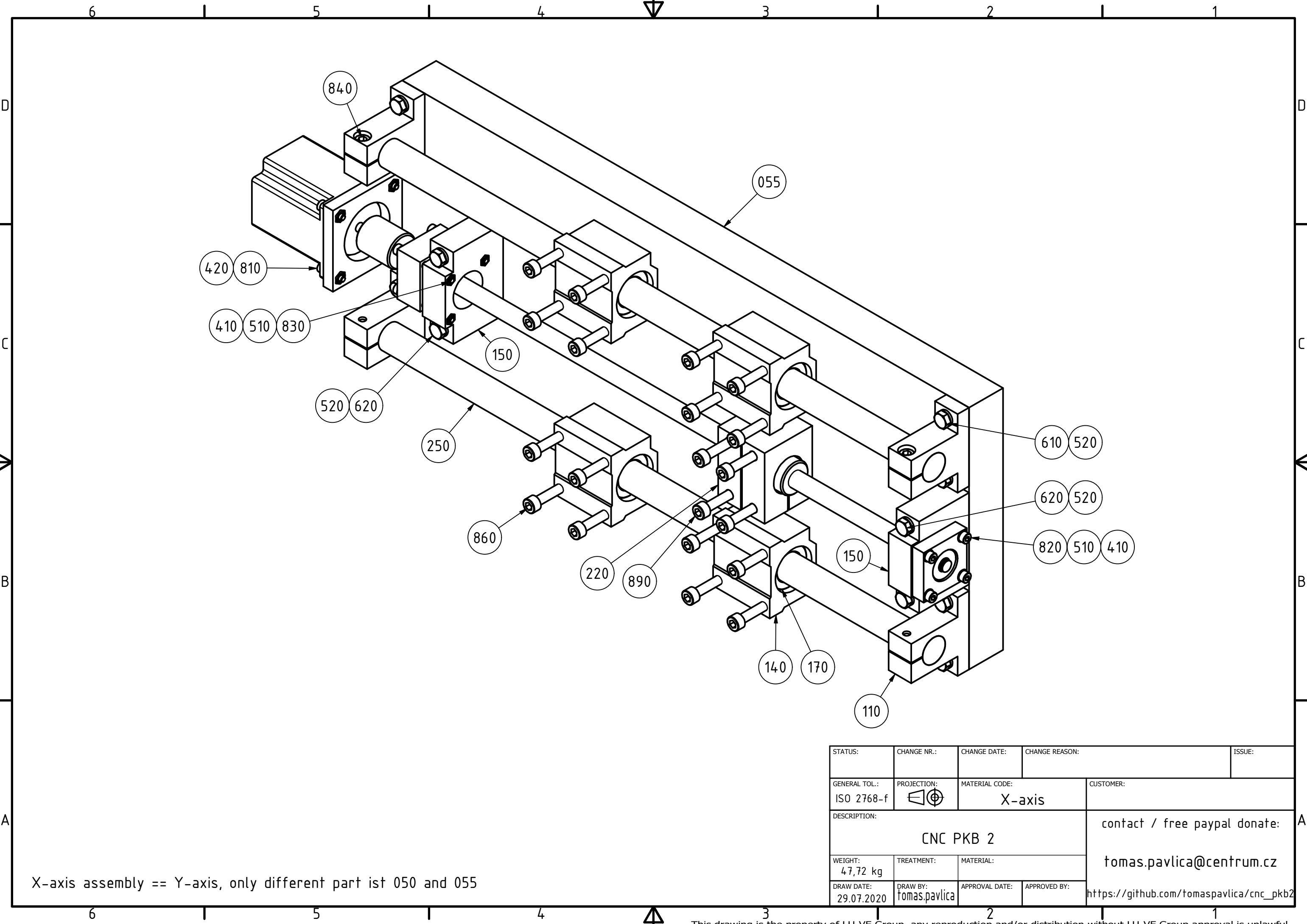



STATUS:		CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f		PROJECTION: 	MATERIAL CODE: chassis	CUSTOMER:	
DESCRIPTION: CNC PKB 2					contact / free paypal donate: tomas.pavlica@centrum.cz
WEIGHT: 47,72 kg	TREATMENT:	MATERIAL:		https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 29.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:		

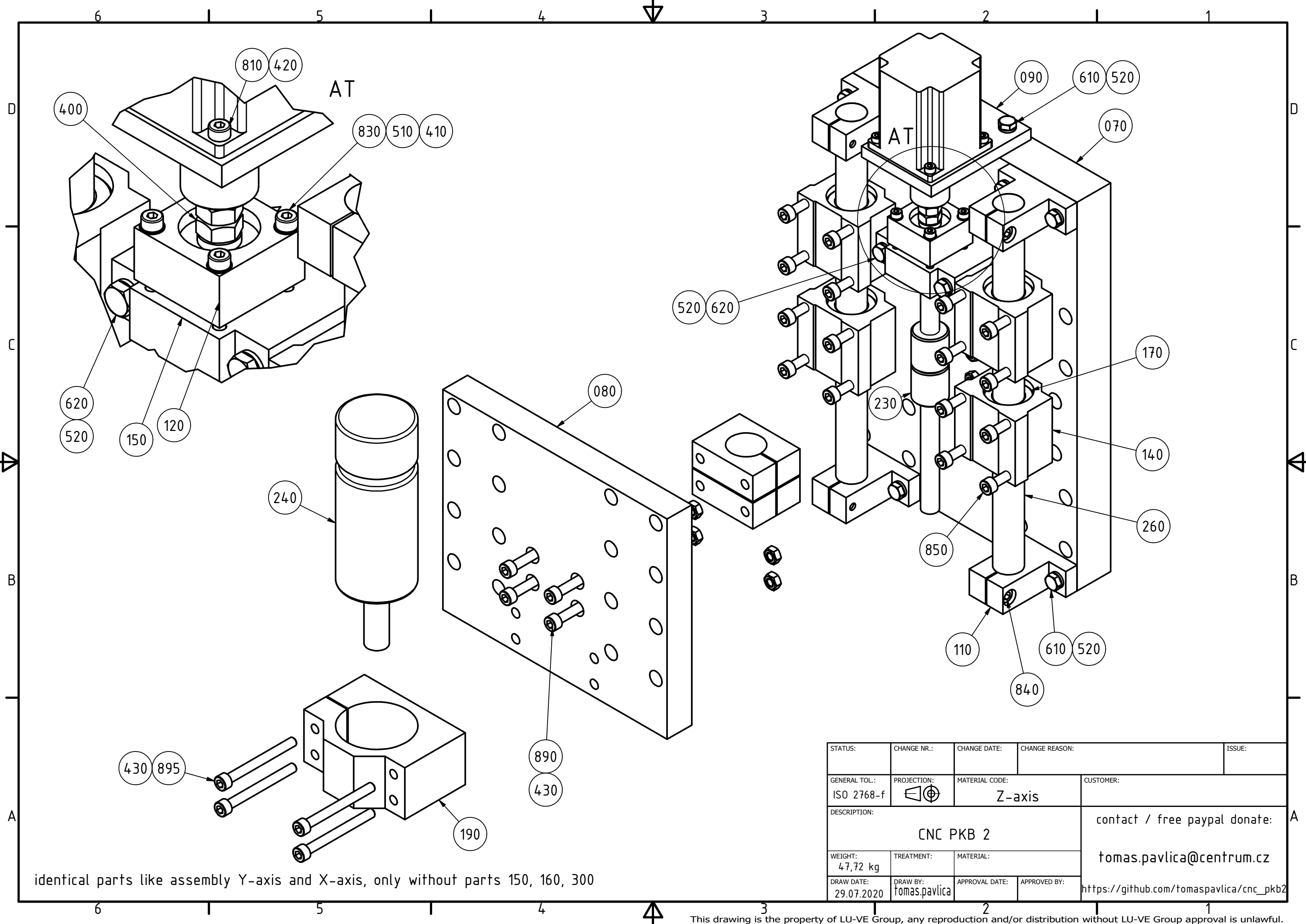


STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.:	PROJECTION:	MATERIAL CODE:	CUSTOMER:	
ISO 2768-f		Y-axis		
DESCRIPTION:			contact / free paypal donate:	
CNC PKB 2			tomas.pavlica@centrum.cz	
WEIGHT:	TREATMENT:	MATERIAL:		
47,72 kg				
DRAW DATE:	DRAW BY:	APPROVAL DATE:	APPROVED BY:	
29.07.2020	tomas.pavlica			



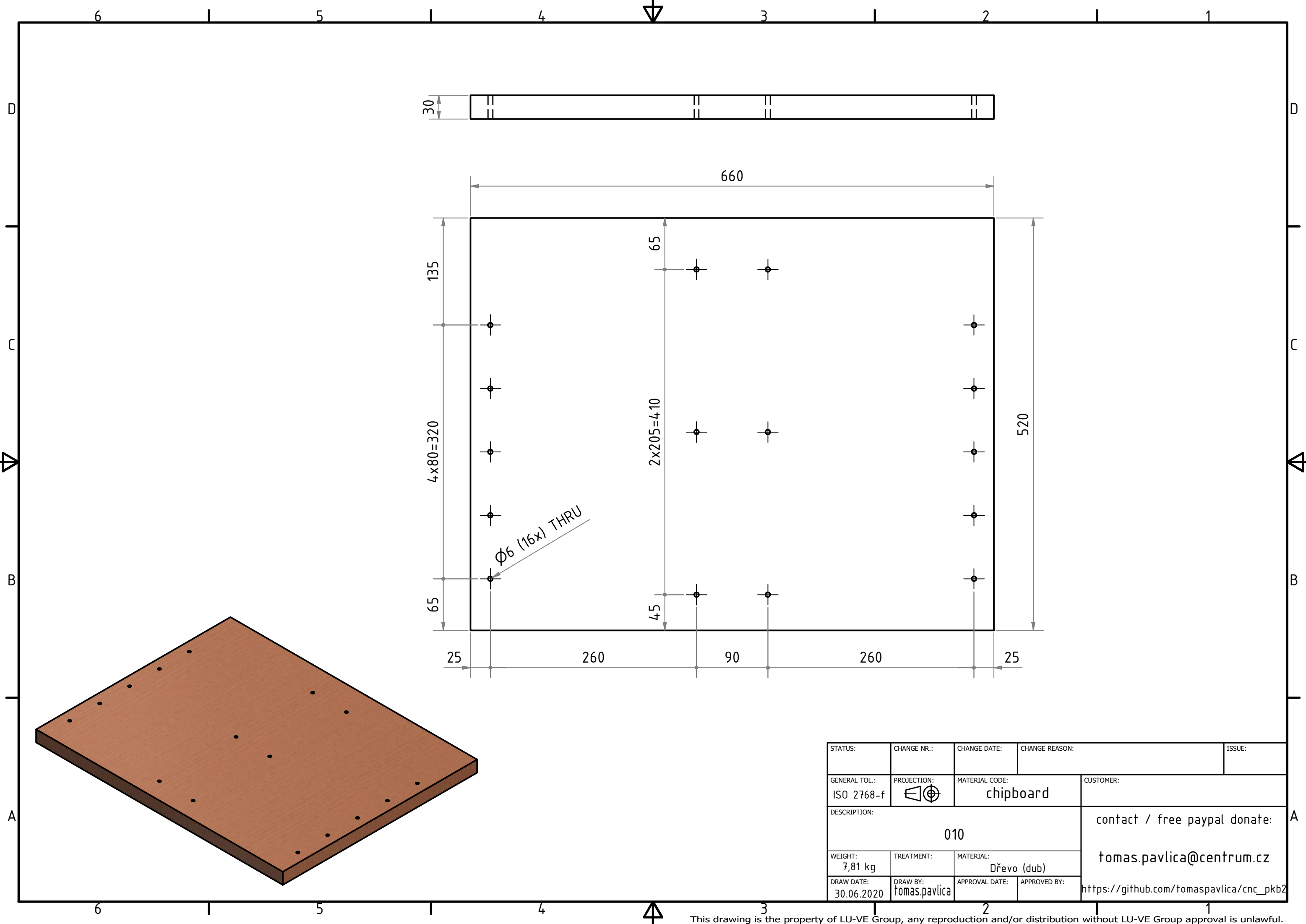
X-axis assembly == Y-axis, only different part ist 050 and 055

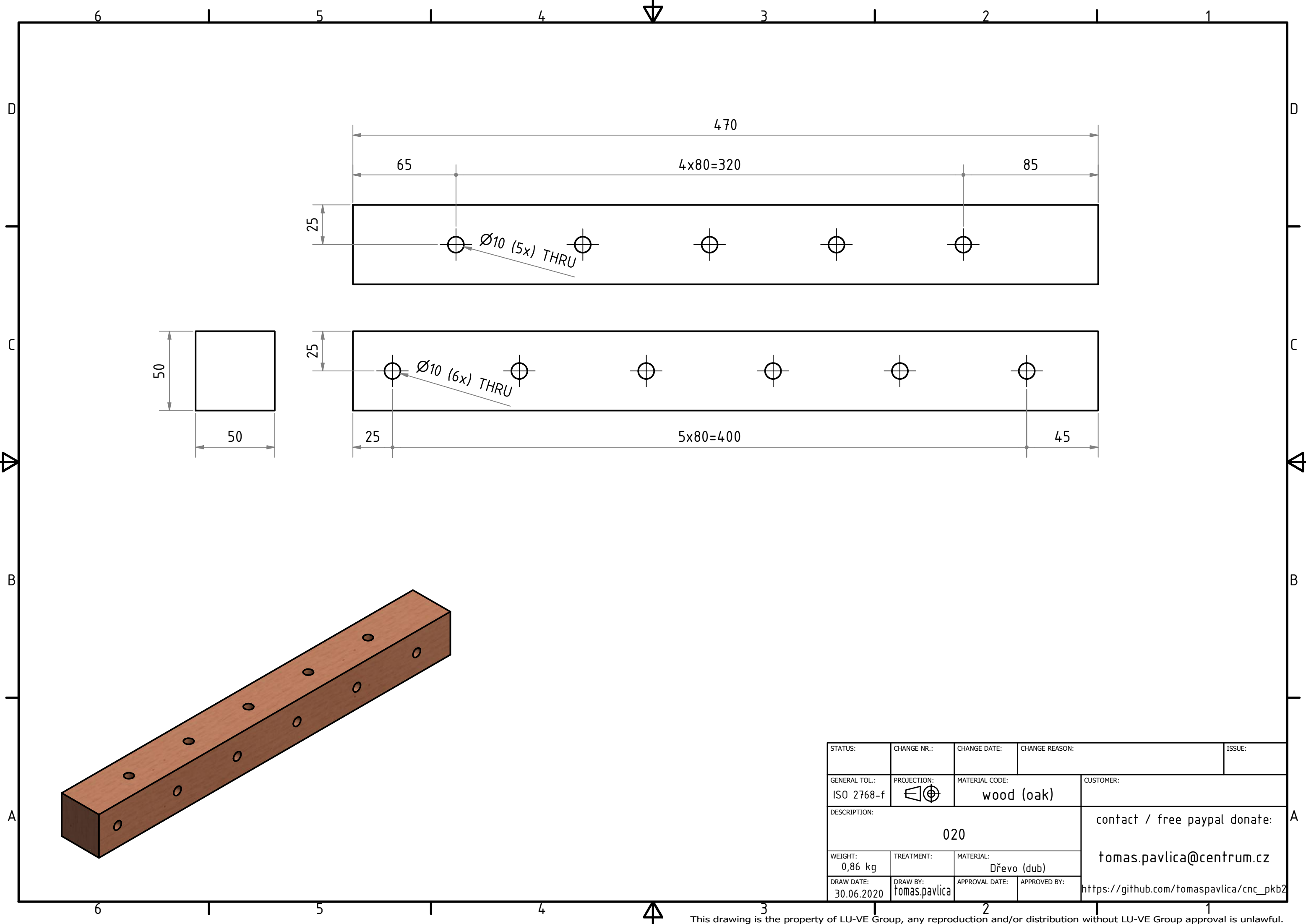
STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:		ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: X-axis		CUSTOMER:	
DESCRIPTION: CNC PKB 2				contact / free paypal donate: tomas.pavlica@centrum.cz https://github.com/tomaspavlica/cnc_pkb2	
WEIGHT: 47,72 kg	TREATMENT:	MATERIAL:			
DRAW DATE: 29.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:		



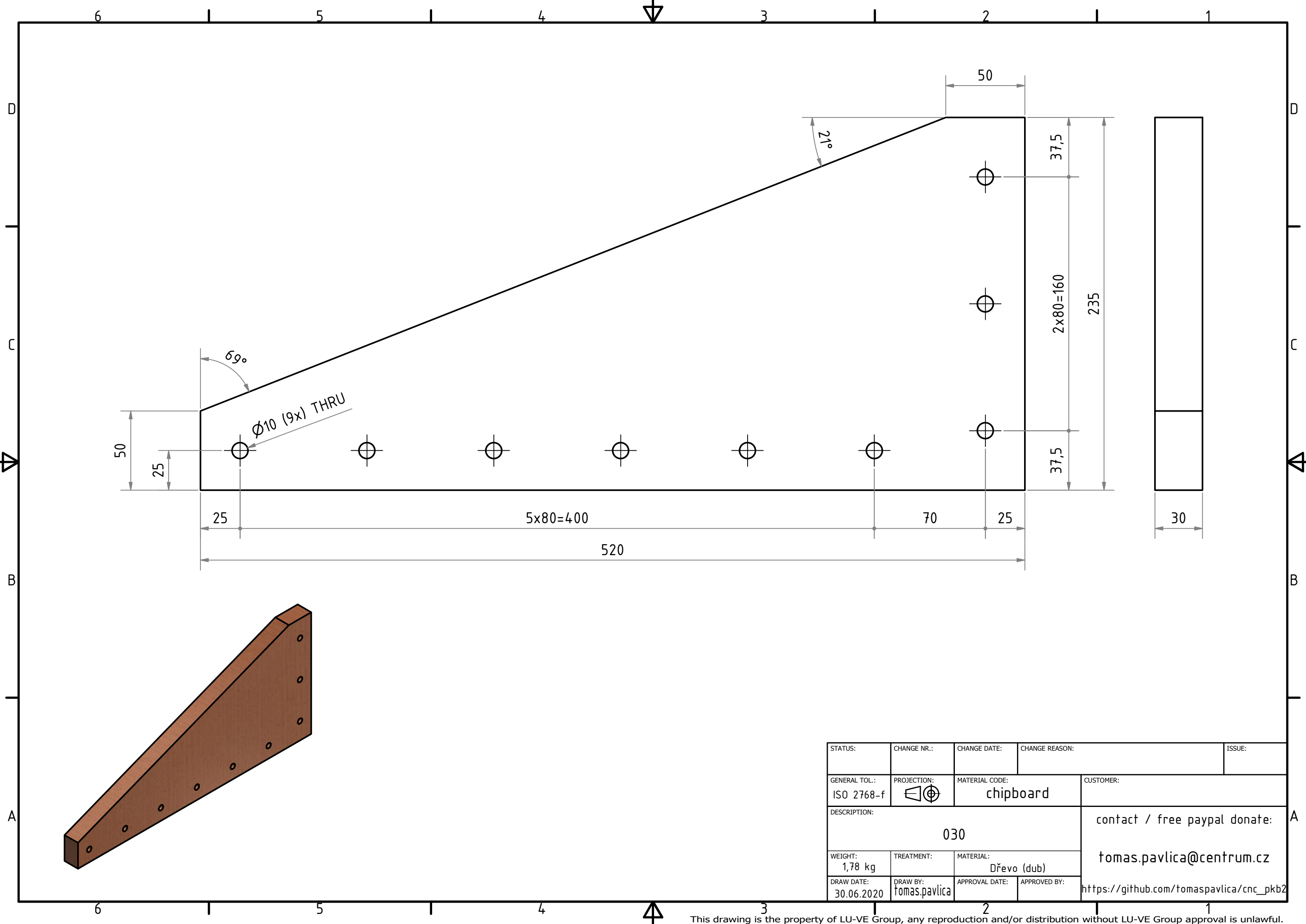
identical parts like assembly Y-axis and X-axis, only without parts 150, 160, 300

STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.:	PROJECTION:	MATERIAL CODE:	CUSTOMER:	
ISO 2768-f		Z-axis		
DESCRIPTION:			contact / free paypal donate:	
CNC PKB 2			tomas.pavlica@centrum.cz	
WEIGHT:	TREATMENT:	MATERIAL:		
47,72 kg				
DRAW DATE:	DRAW BY:	APPROVAL DATE:	APPROVED BY:	
29.07.2020	tomas.pavlica			https://github.com/tomaspavlica/cnc_pkb2

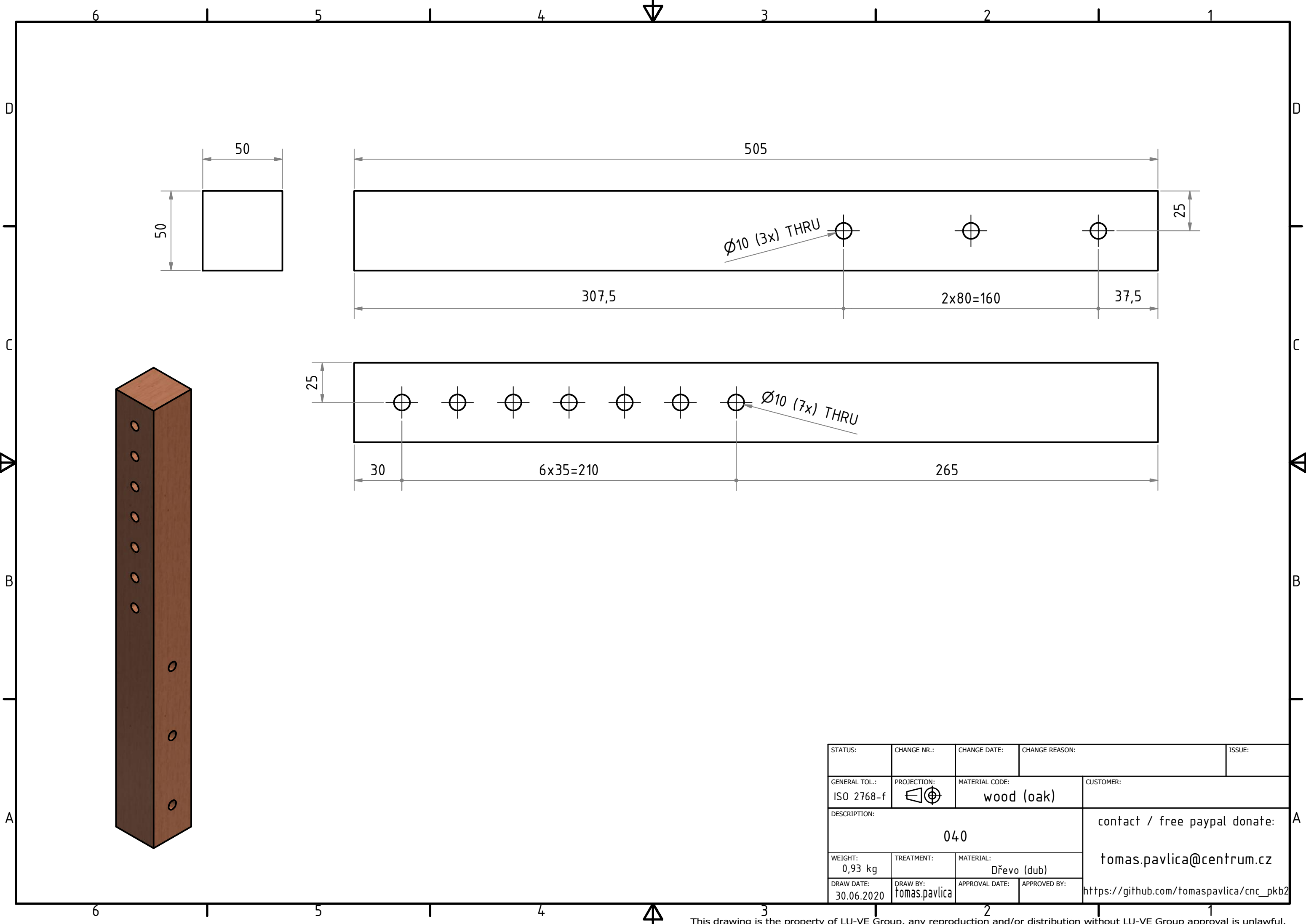


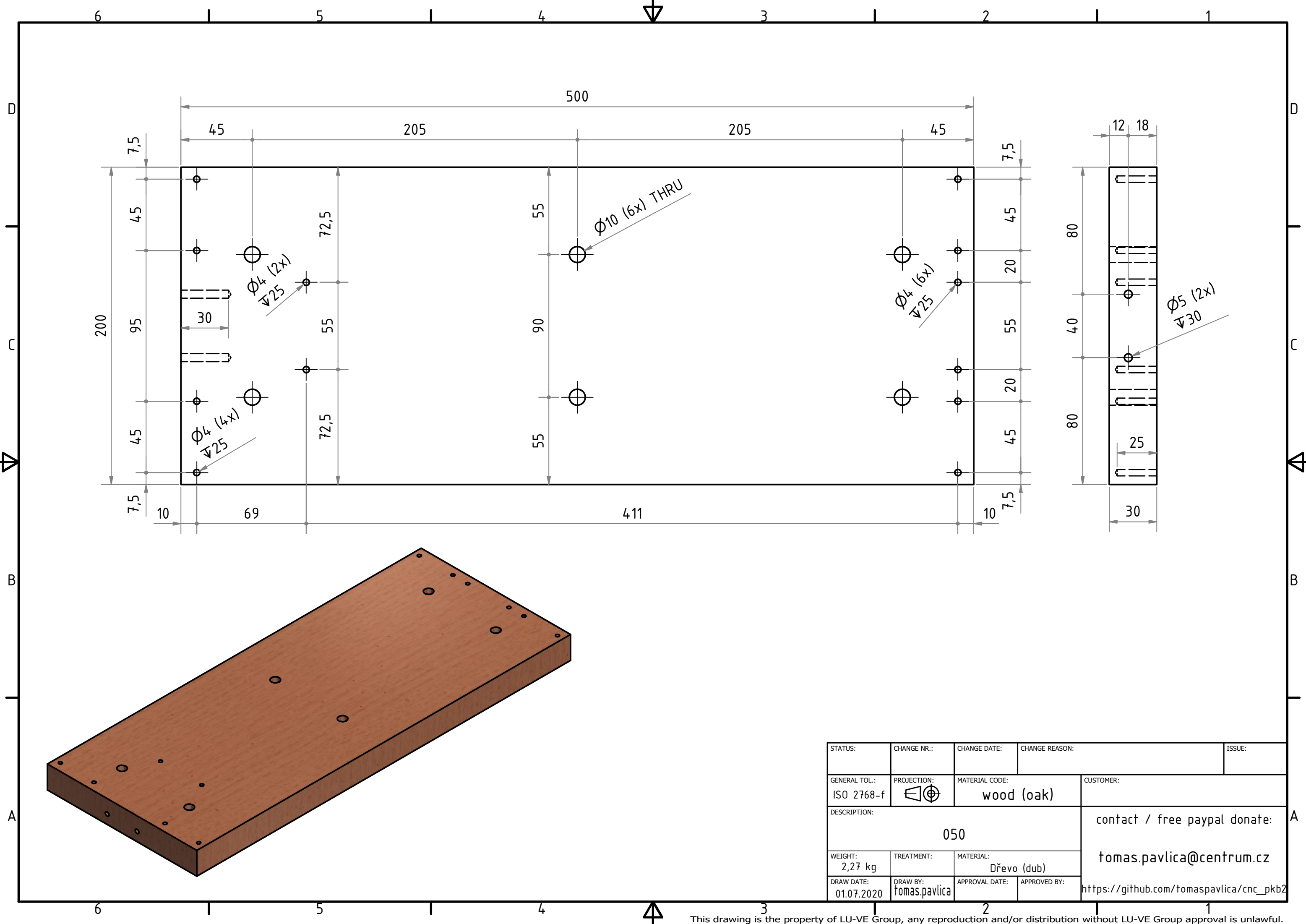



STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: ☐⊕	MATERIAL CODE: wood (oak)	CUSTOMER:	
DESCRIPTION: 020			contact / free paypal donate:	
WEIGHT: 0,86 kg	TREATMENT:	MATERIAL: Dřevo (dub)	tomas.pavlica@centrum.cz	
DRAW DATE: 30.06.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	https://github.com/tomaspavlica/cnc_pkb2

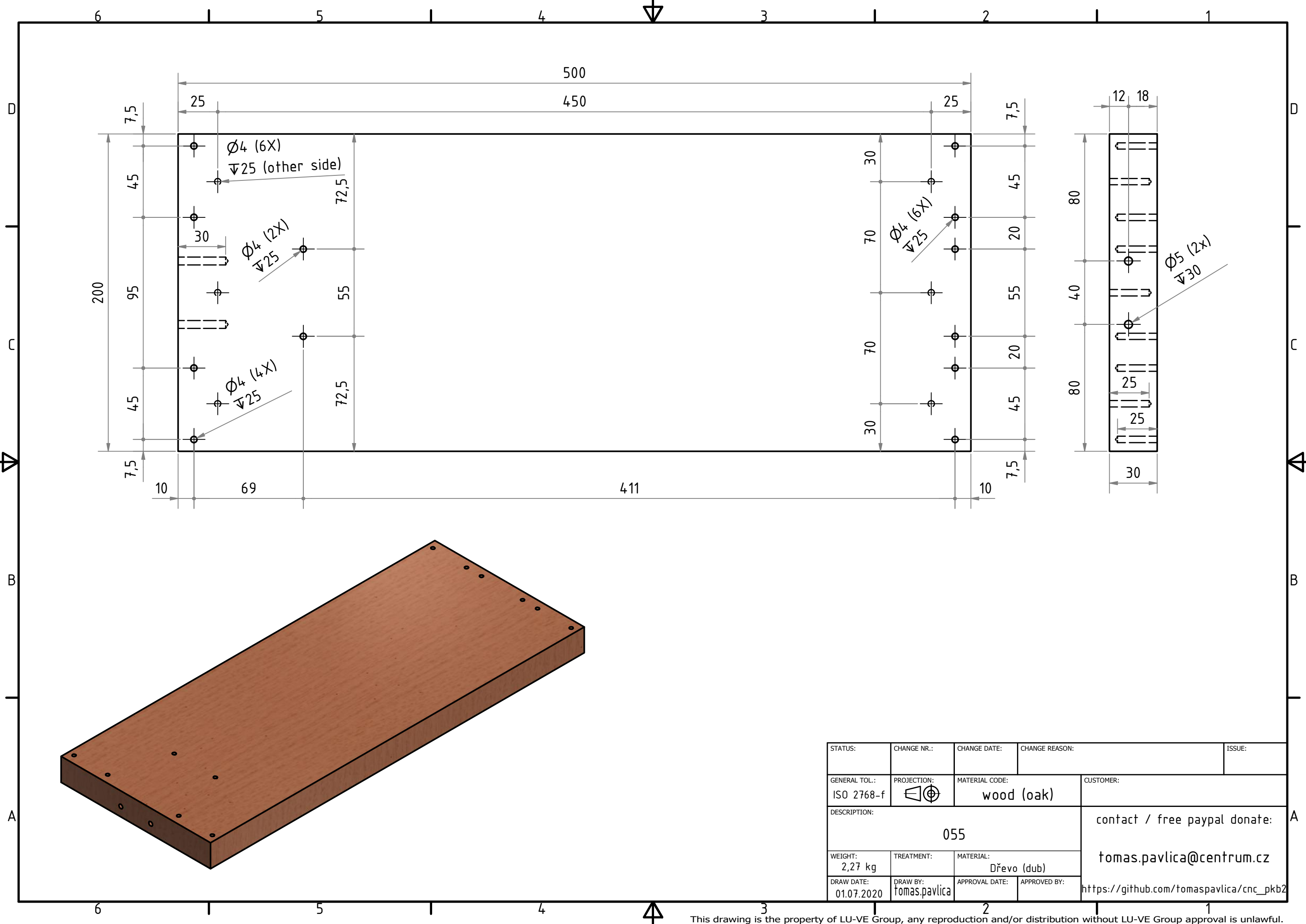



STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: chipboard	CUSTOMER:	
DESCRIPTION: 030			contact / free paypal donate: tomas.pavlica@centrum.cz	
WEIGHT: 1,78 kg	TREATMENT:	MATERIAL: Dřevo (dub)		https://github.com/tomaspavlica/cnc_pkb2
DRAW DATE: 30.06.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	

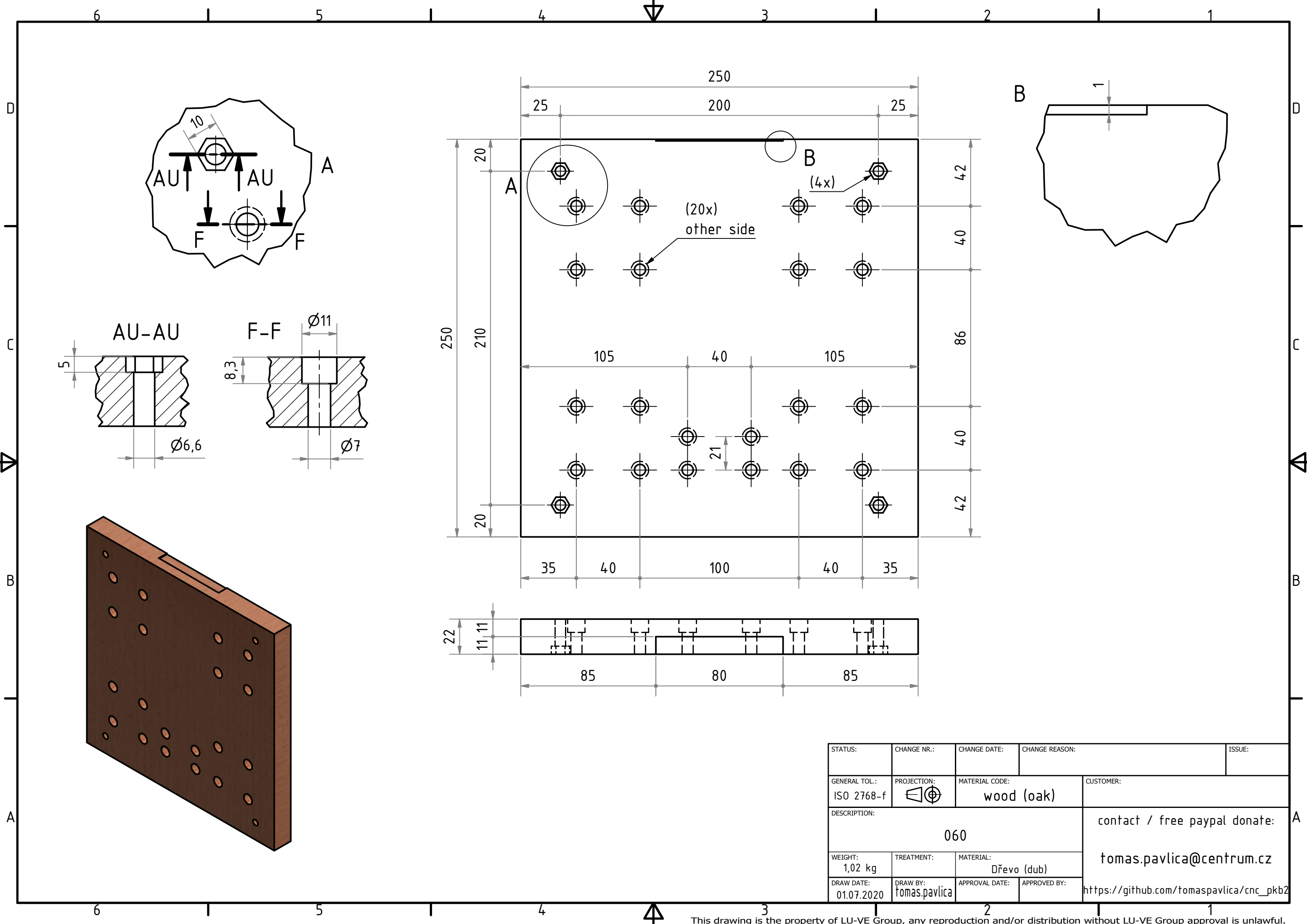




STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: wood (oak)	CUSTOMER:	
DESCRIPTION: 050			contact / free paypal donate: tomas.pavlica@centrum.cz	
WEIGHT: 2,27 kg	TREATMENT:	MATERIAL: Dřevo (dub)	https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 01.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	

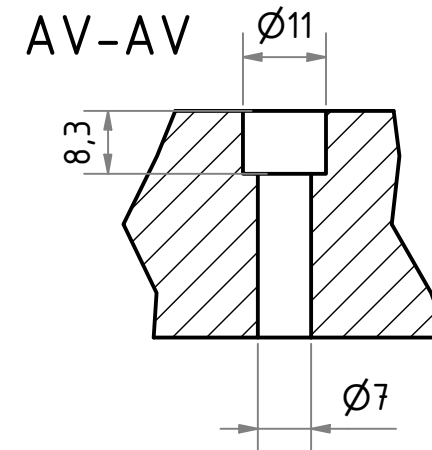
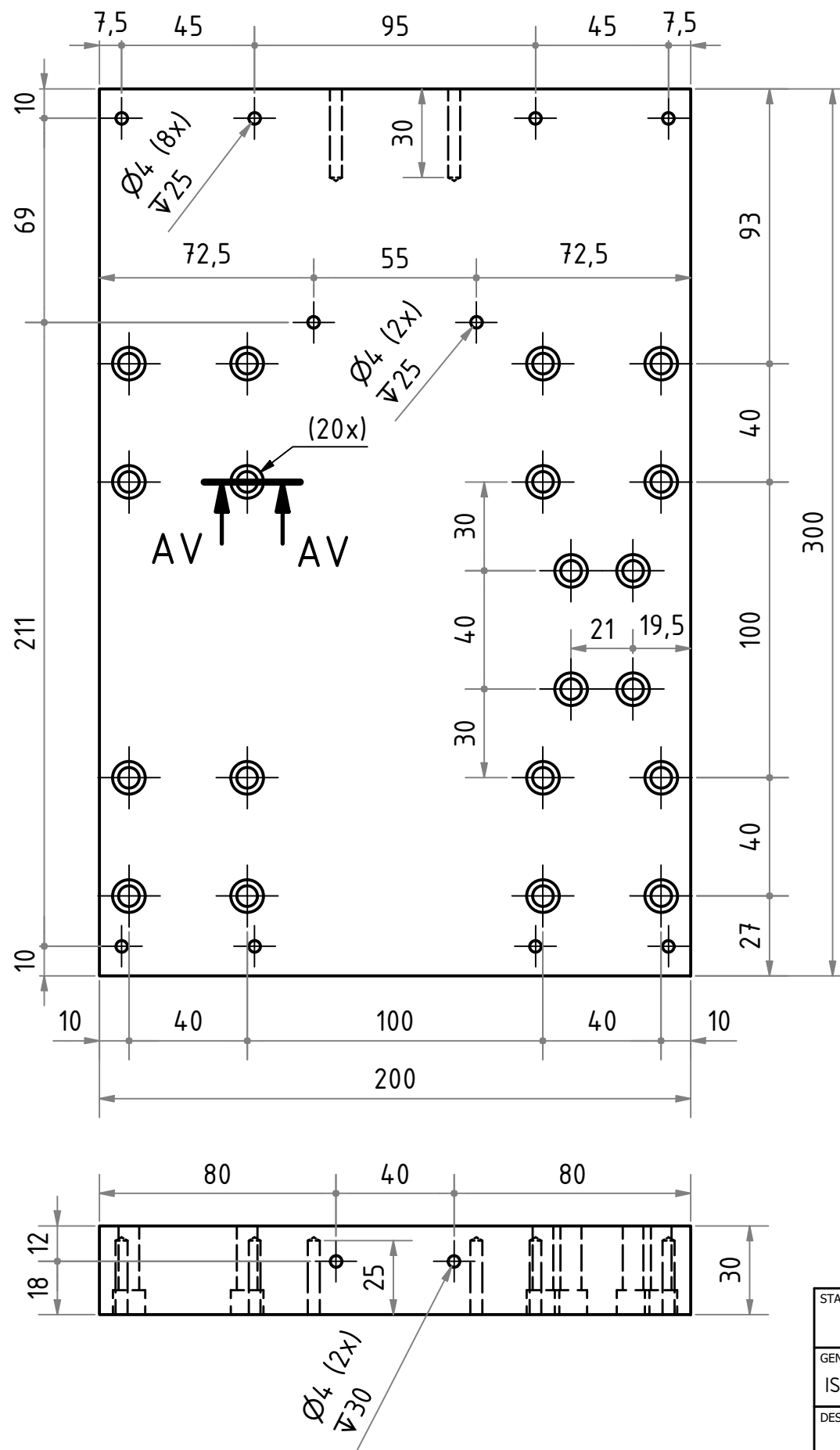
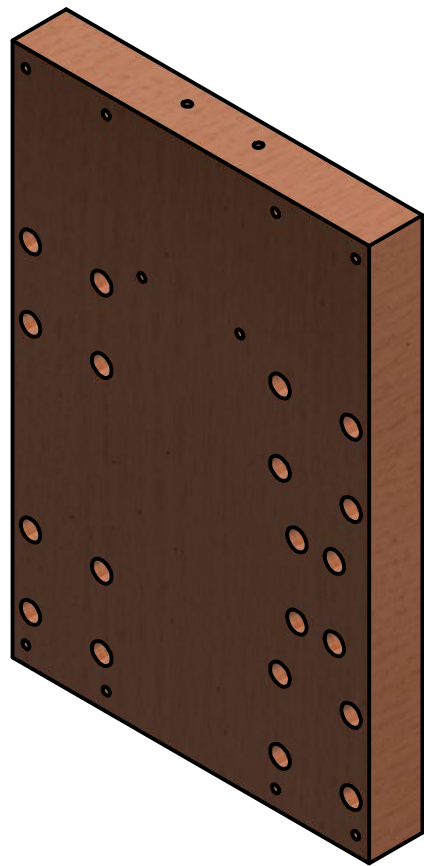


STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: wood (oak)	CUSTOMER:	
DESCRIPTION: 055			contact / free paypal donate: tomas.pavlica@centrum.cz	
WEIGHT: 2,27 kg	TREATMENT:	MATERIAL: Dřevo (dub)	https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 01.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	

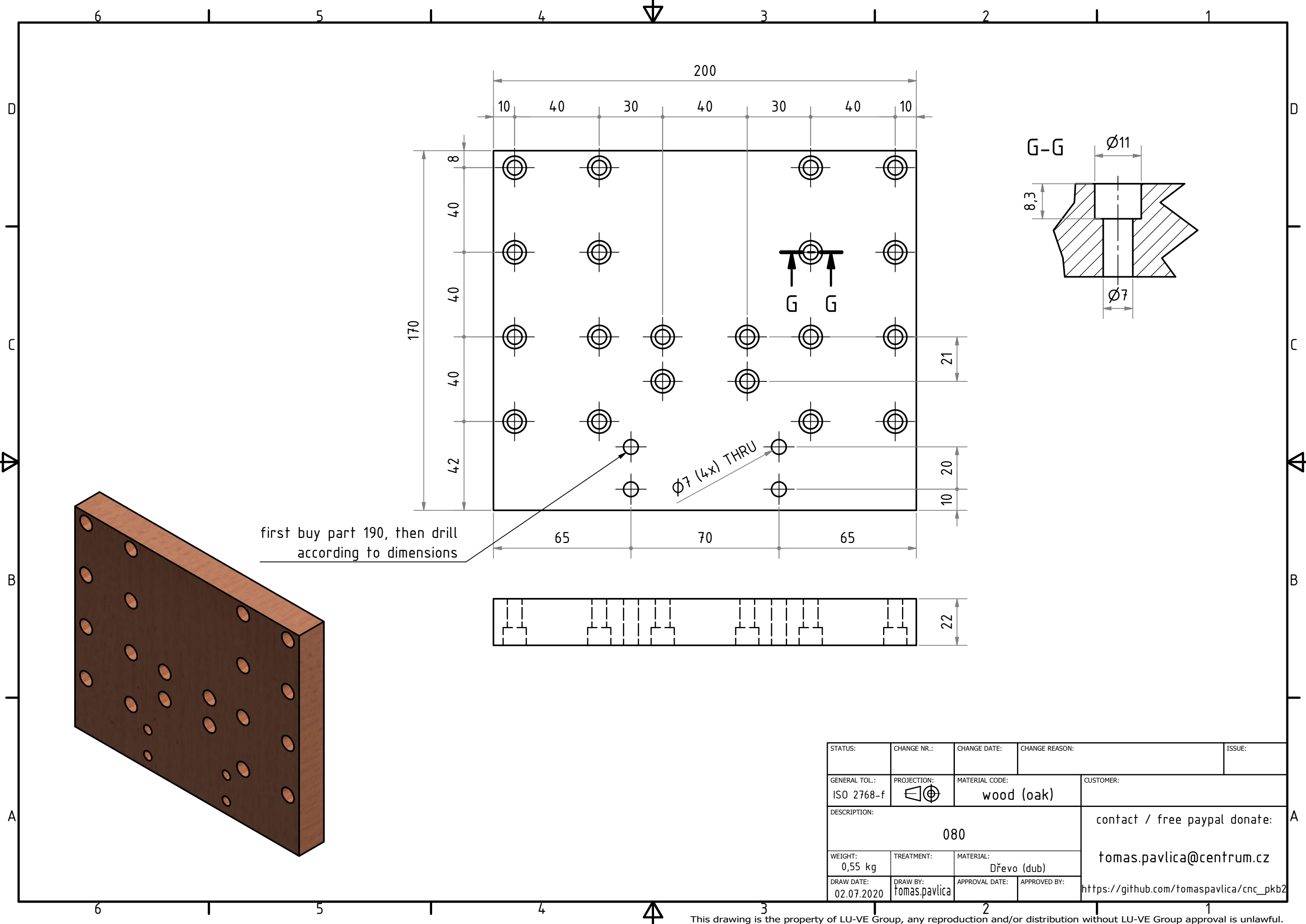


STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: wood (oak)	CUSTOMER:	
DESCRIPTION: 060			contact / free paypal donate: tomas.pavlica@centrum.cz	
WEIGHT: 1,02 kg	TREATMENT:	MATERIAL: Dřevo (dub)	https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 01.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	

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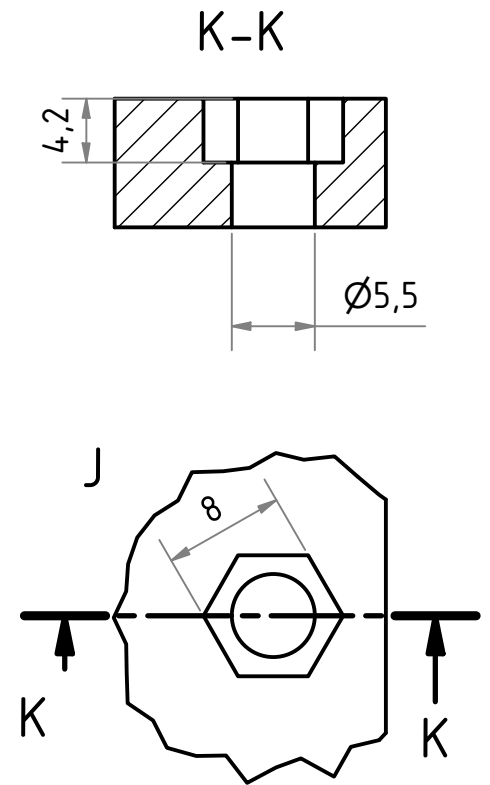
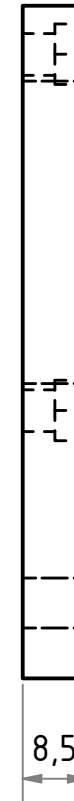
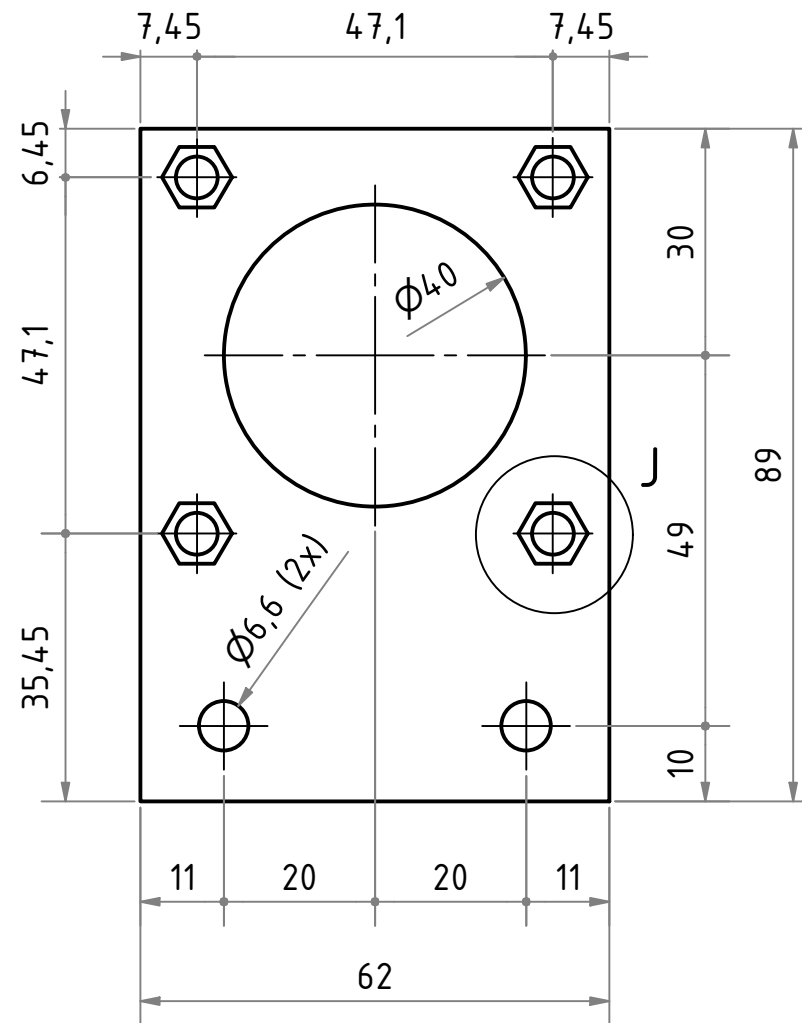
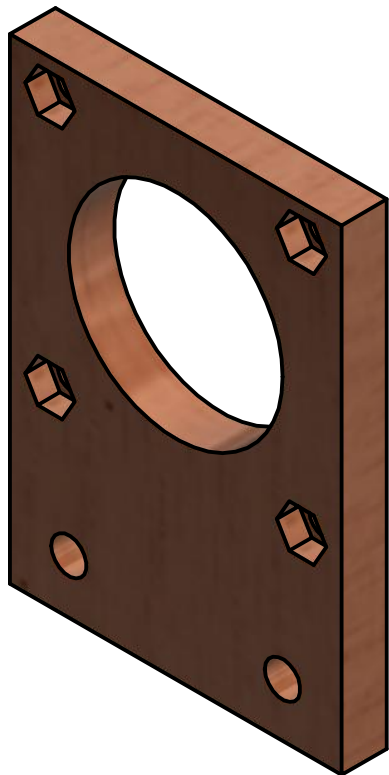
STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: wood (oak)	CUSTOMER:	
DESCRIPTION: 070			contact / free paypal donate: tomas.pavlica@centrum.cz	
WEIGHT: 1,34 kg	TREATMENT:	MATERIAL: Dřevo (dub)	https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 01.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	



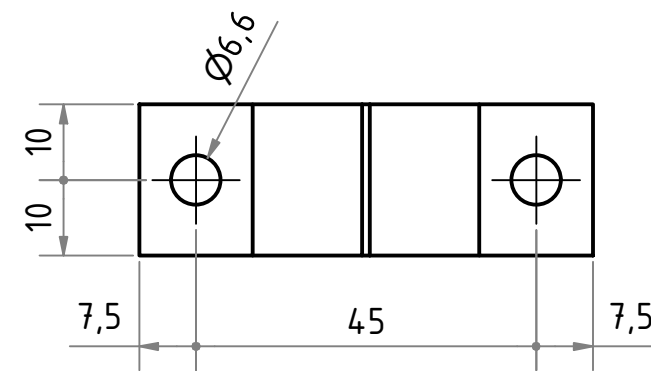
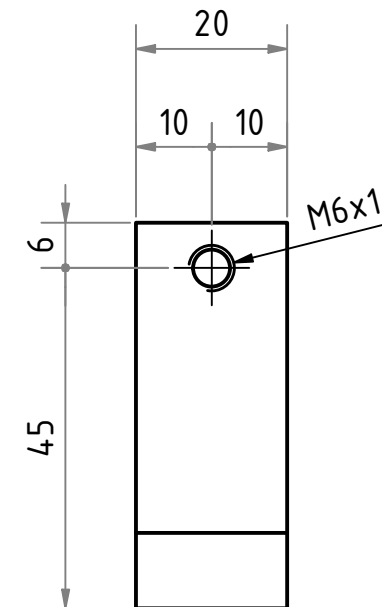
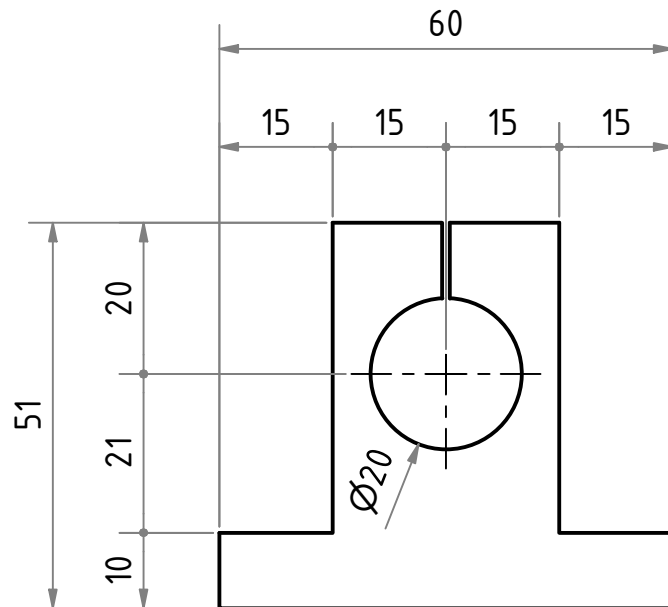
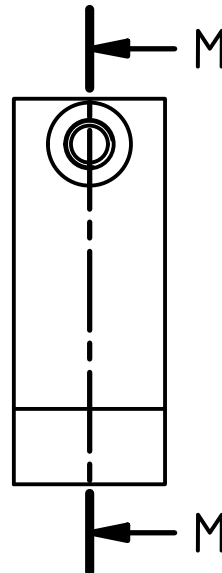
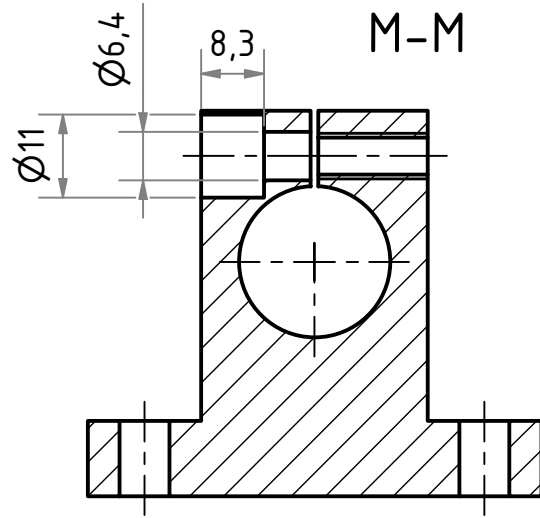
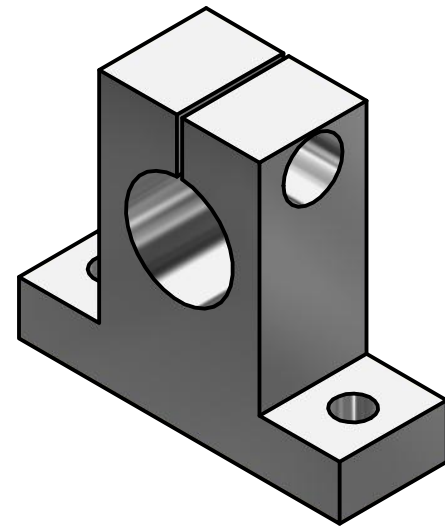
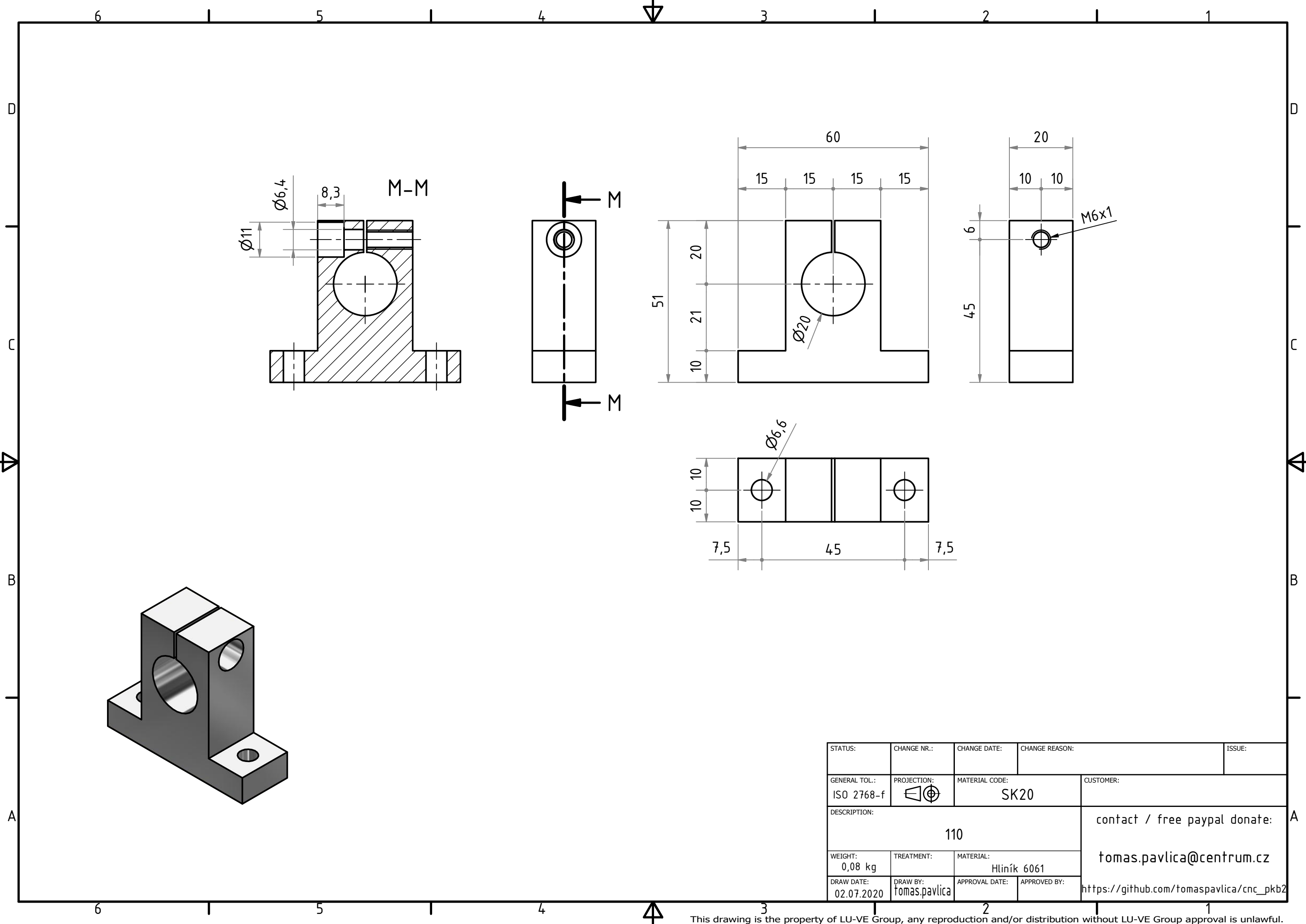
first buy part 190, then drill
according to dimensions

$\phi 7$ (4x) THRU

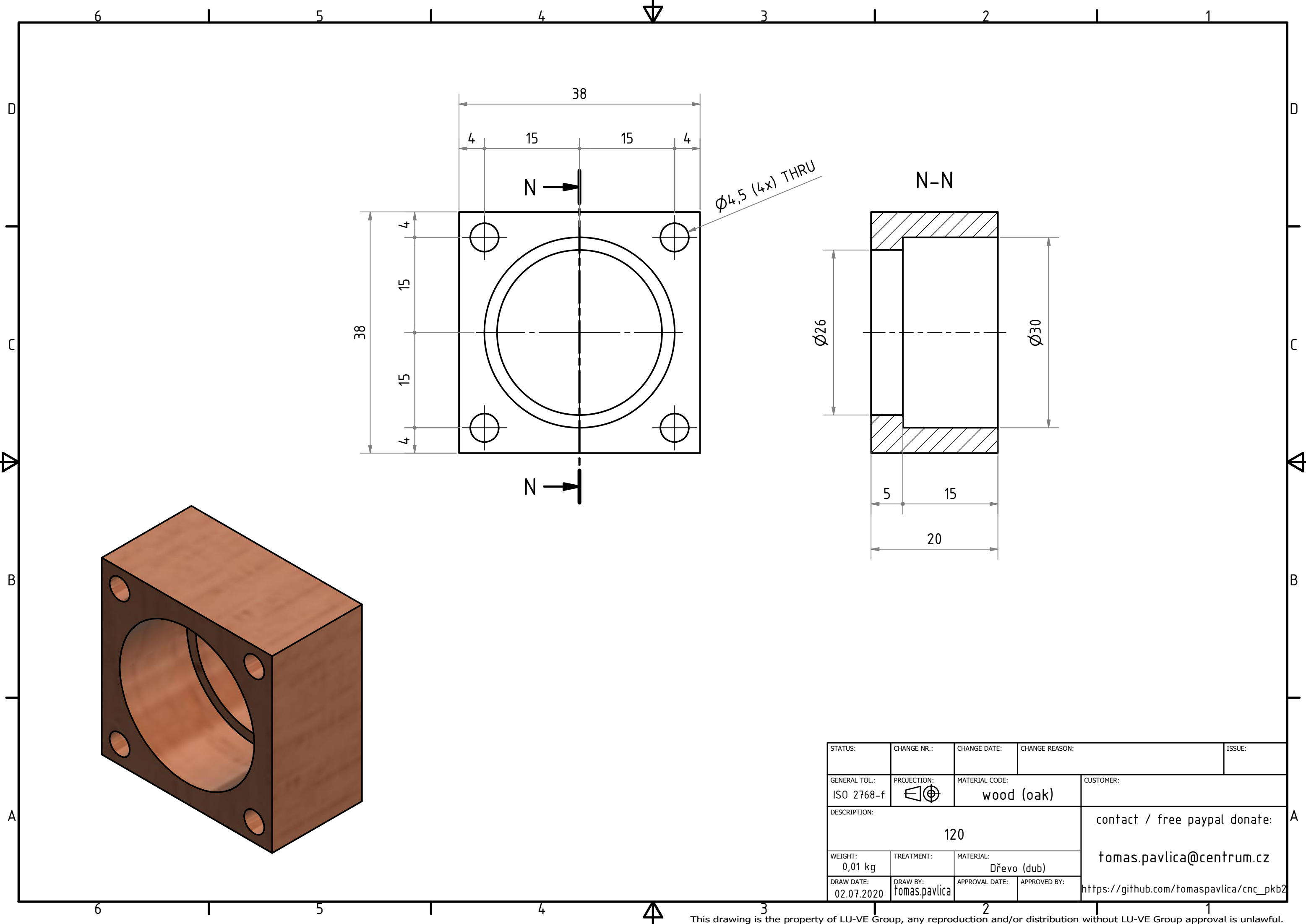
STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: wood (oak)	CUSTOMER:	
DESCRIPTION: 080			contact / free paypal donate:	
WEIGHT: 0,55 kg	TREATMENT:	MATERIAL: Dřevo (dub)	tomas.pavlica@centrum.cz	
DRAW DATE: 02.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	https://github.com/tomaspavlica/cnc_pkb2



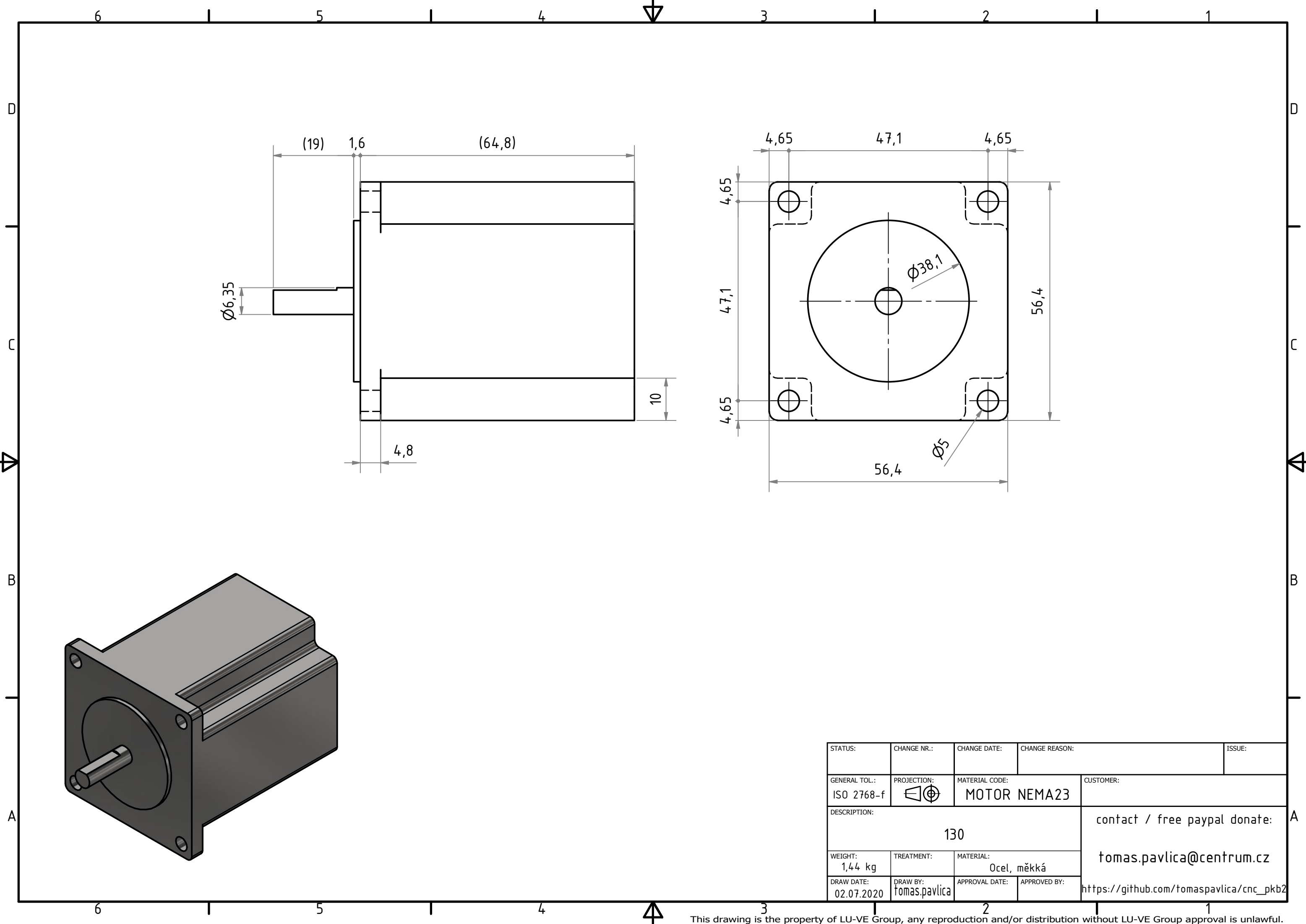
STATUS:		CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.:		PROJECTION:	MATERIAL CODE:	CUSTOMER:	
ISO 2768-f			plywood		
DESCRIPTION:				090	
WEIGHT:		TREATMENT:	MATERIAL:	contact / free paypal donate: tomas.pavlica@centrum.cz	
0,03 kg			Dřevo (dub)		
DRAW DATE:		DRAW BY:	APPROVAL DATE:	APPROVED BY:	https://github.com/tomaspavlica/cnc_pkb2
02.07.2020		tomas.pavlica			

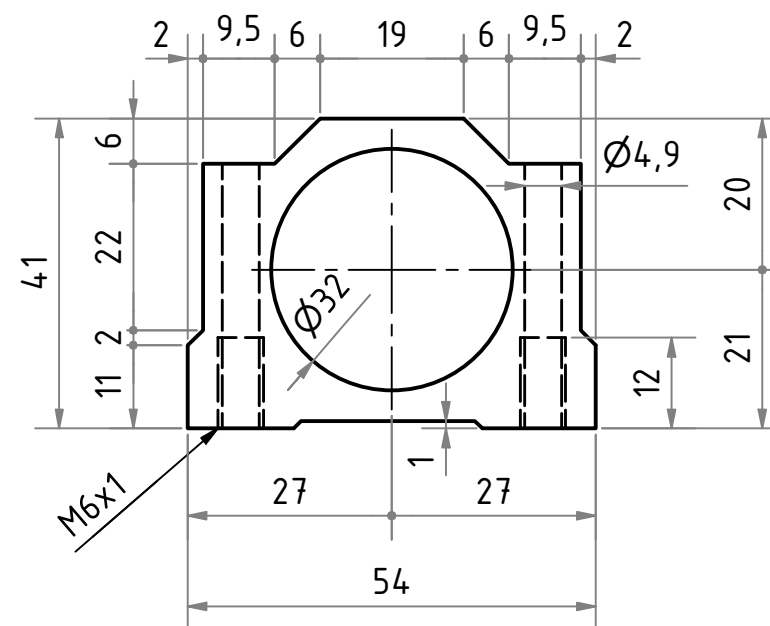
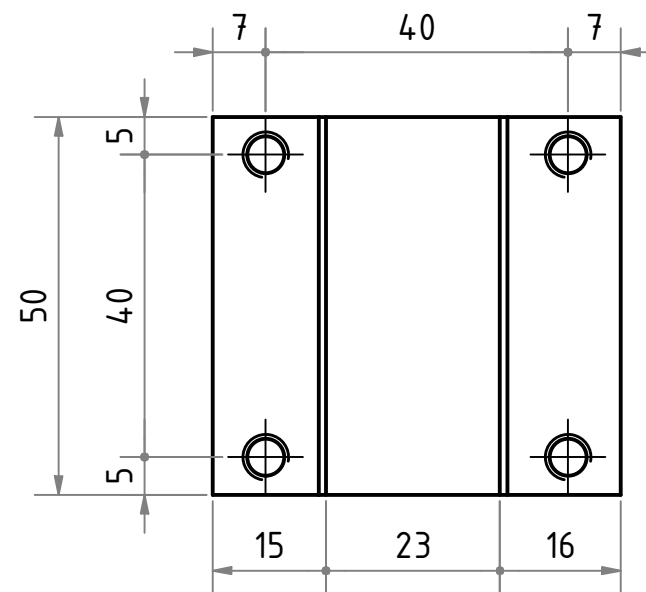
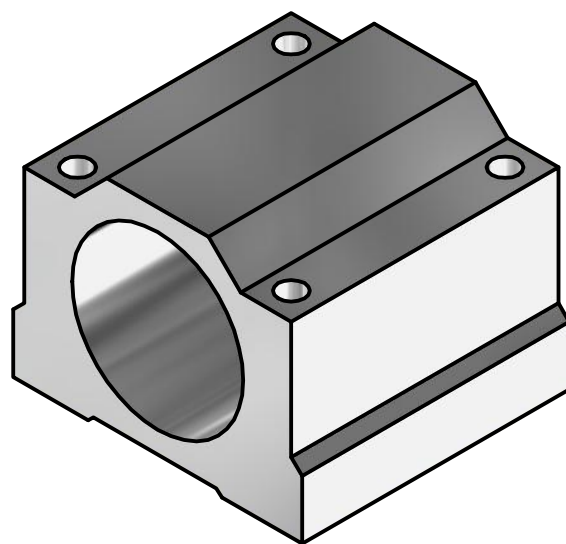



STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: SK20	CUSTOMER:	
DESCRIPTION: 110			contact / free paypal donate: tomas.pavlica@centrum.cz	
WEIGHT: 0,08 kg	TREATMENT:	MATERIAL: Hliník 6061	https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 02.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:		



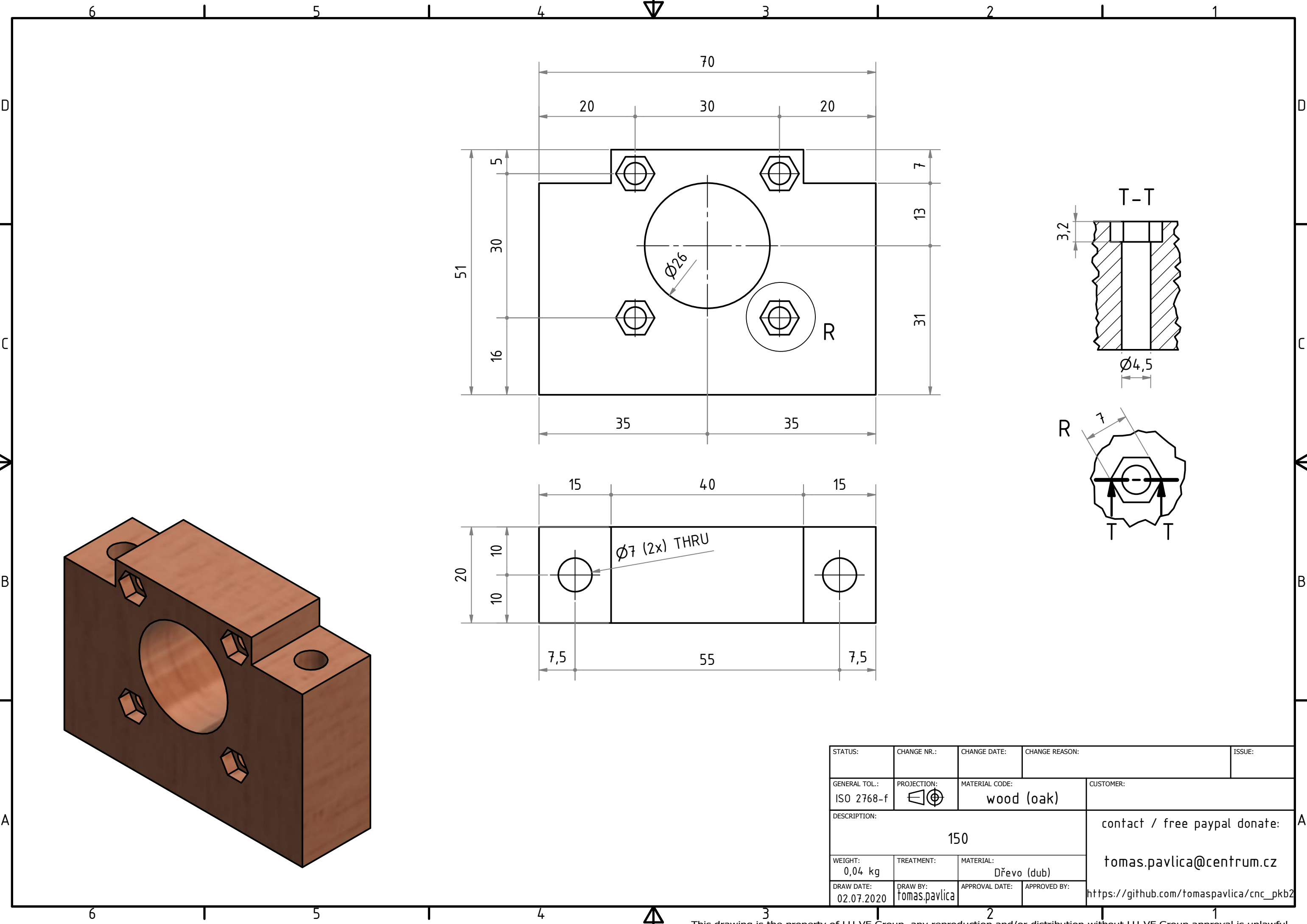
STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: wood (oak)	CUSTOMER:	
DESCRIPTION: 120			contact / free paypal donate:	
WEIGHT: 0,01 kg	TREATMENT:	MATERIAL: Dřevo (dub)	tomas.pavlica@centrum.cz	
DRAW DATE: 02.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	https://github.com/tomaspavlica/cnc_pkb2



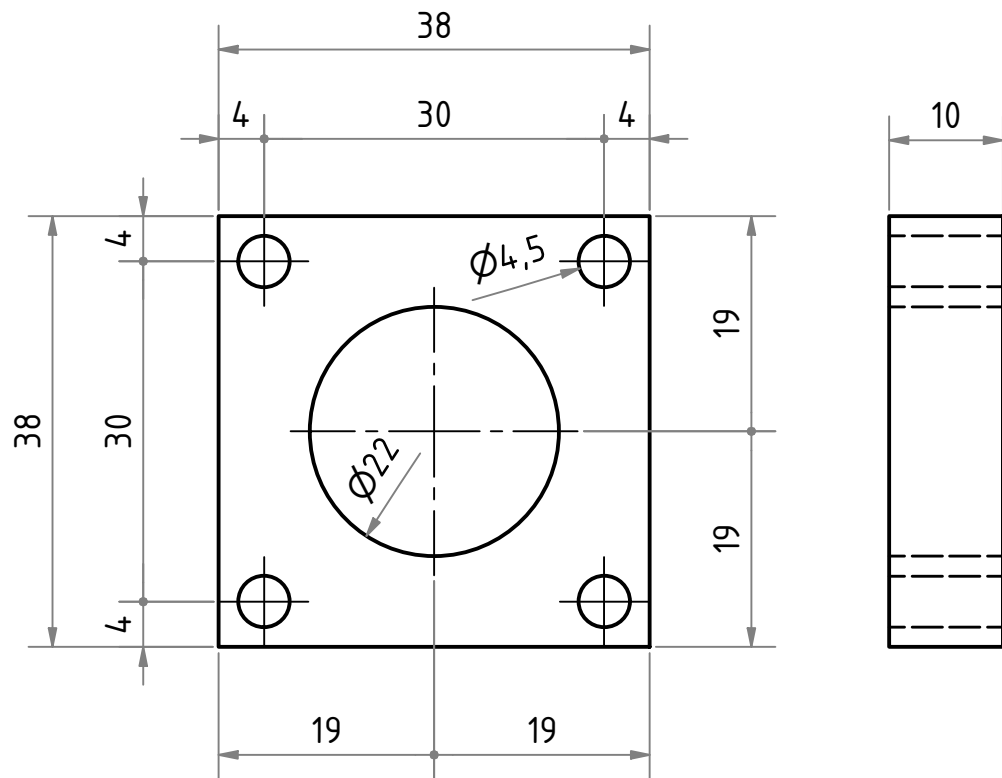
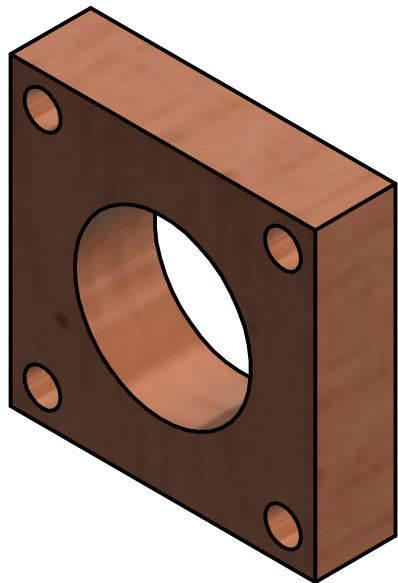


STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: SMA20	CUSTOMER:	
DESCRIPTION: 140			contact / free paypal donate: tomas.pavlica@centrum.cz	
WEIGHT: 0,14 kg	TREATMENT:	MATERIAL: Hliník 6061	https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 02.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:		

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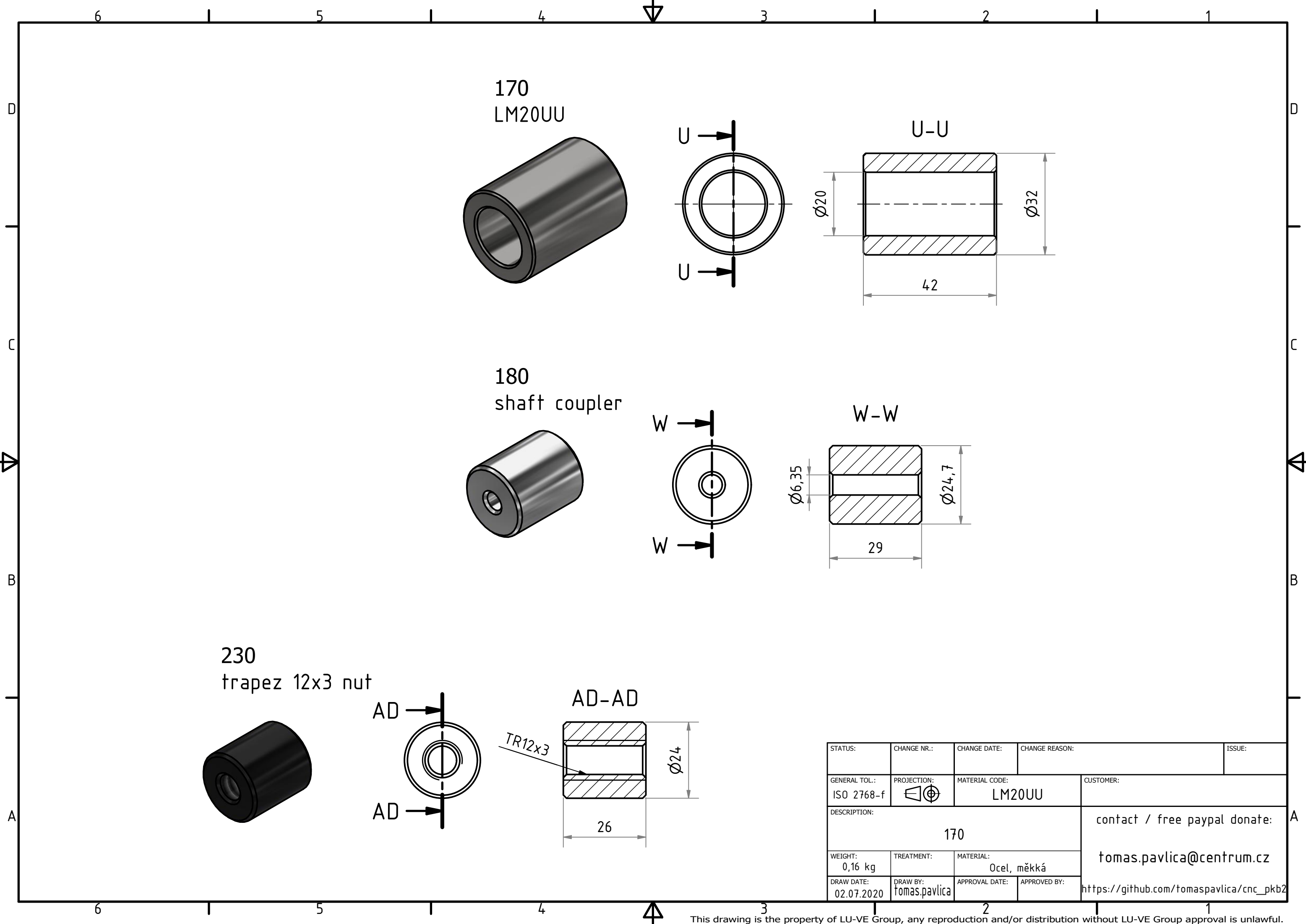


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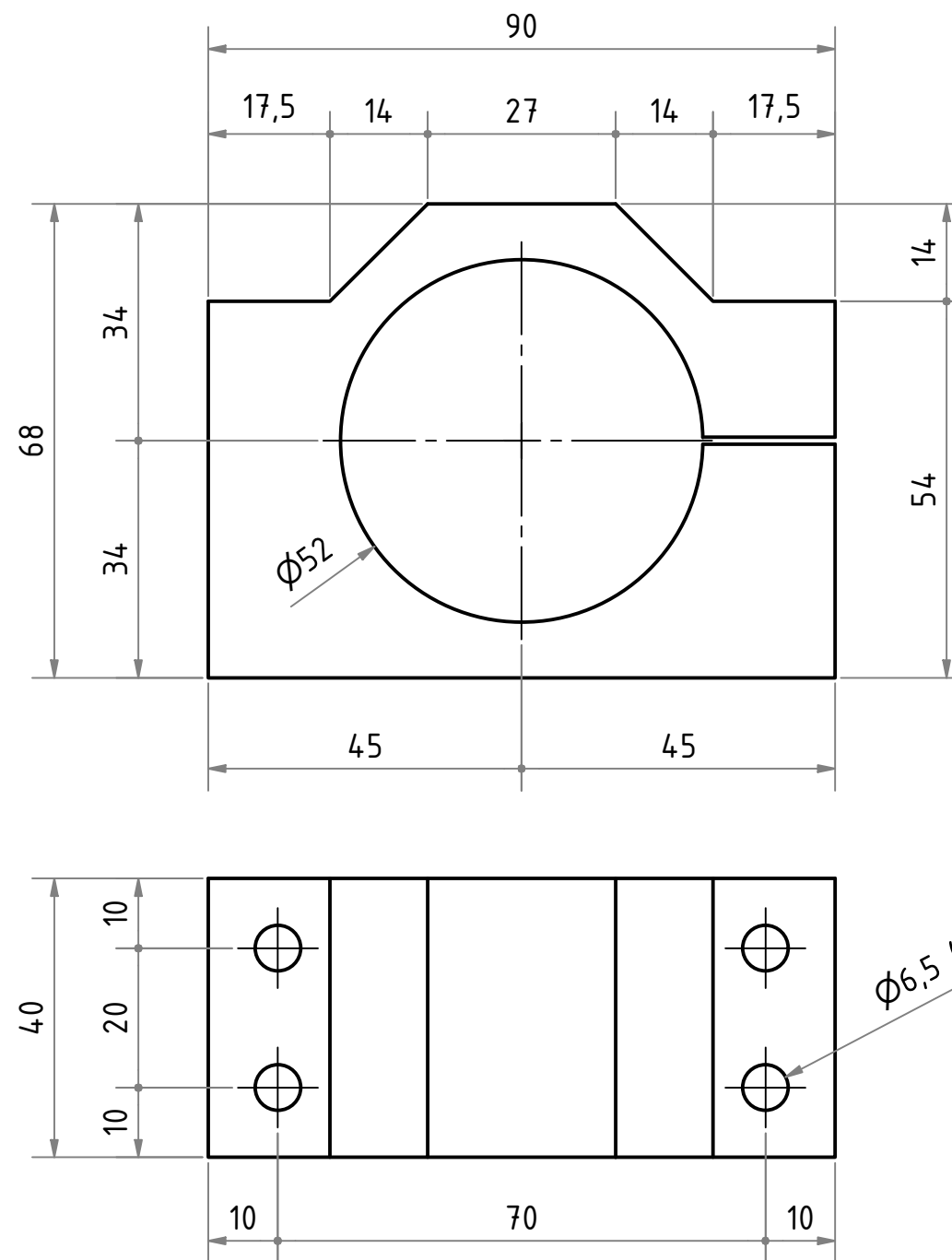
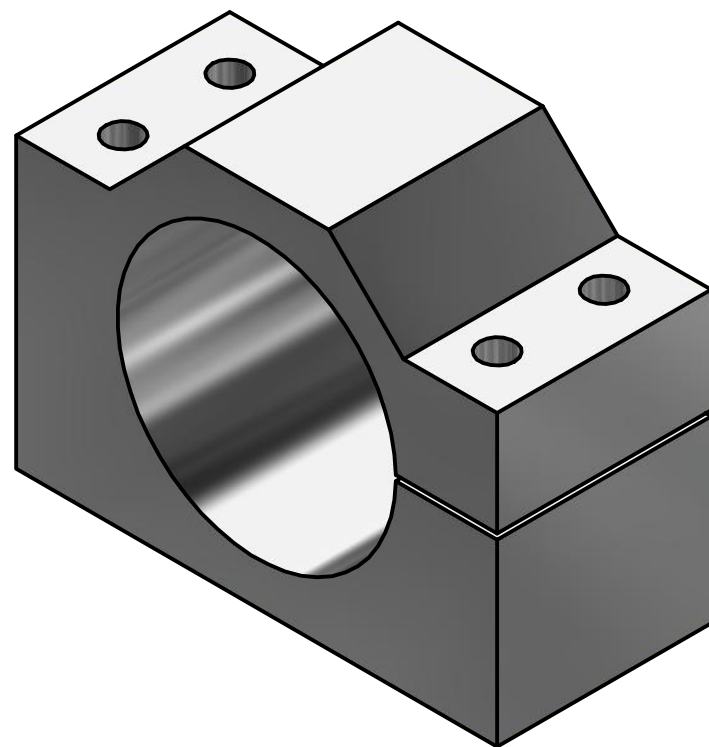


STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: wood (oak)	CUSTOMER:	
DESCRIPTION: 160			contact / free paypal donate: tomas.pavlica@centrum.cz	
WEIGHT: 0,01 kg	TREATMENT:	MATERIAL: Dřevo (dub)	https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 02.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:		

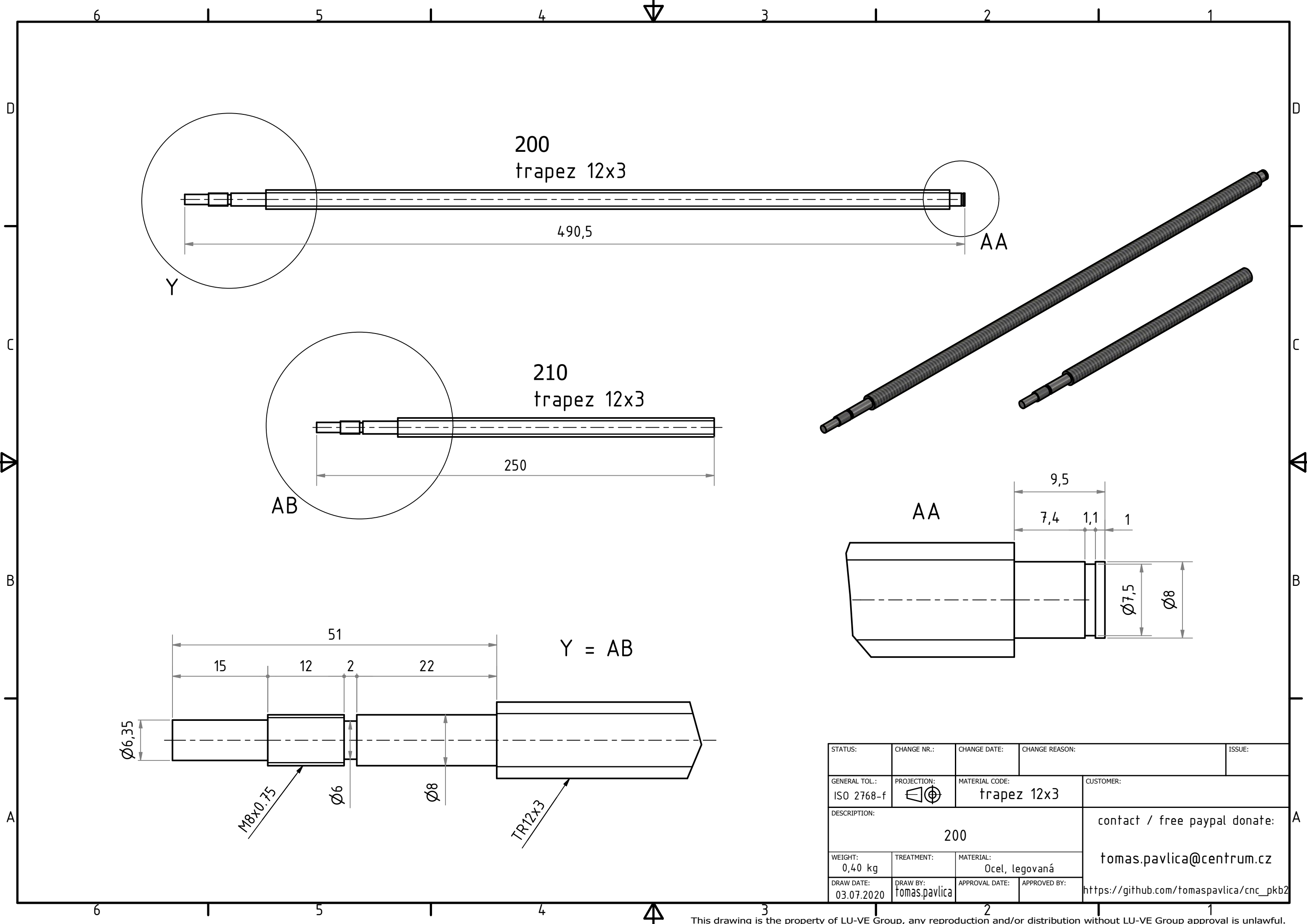
D
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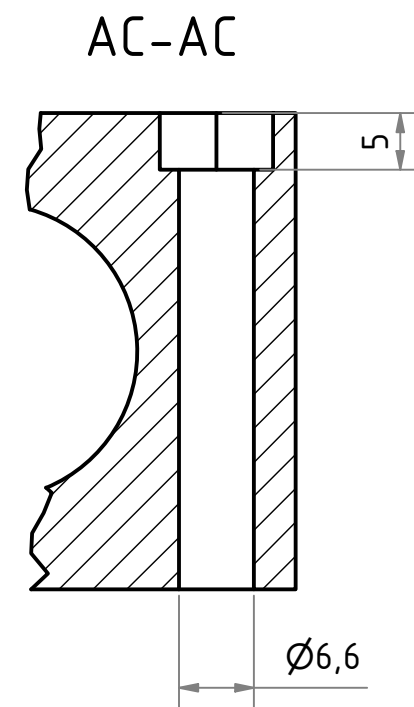
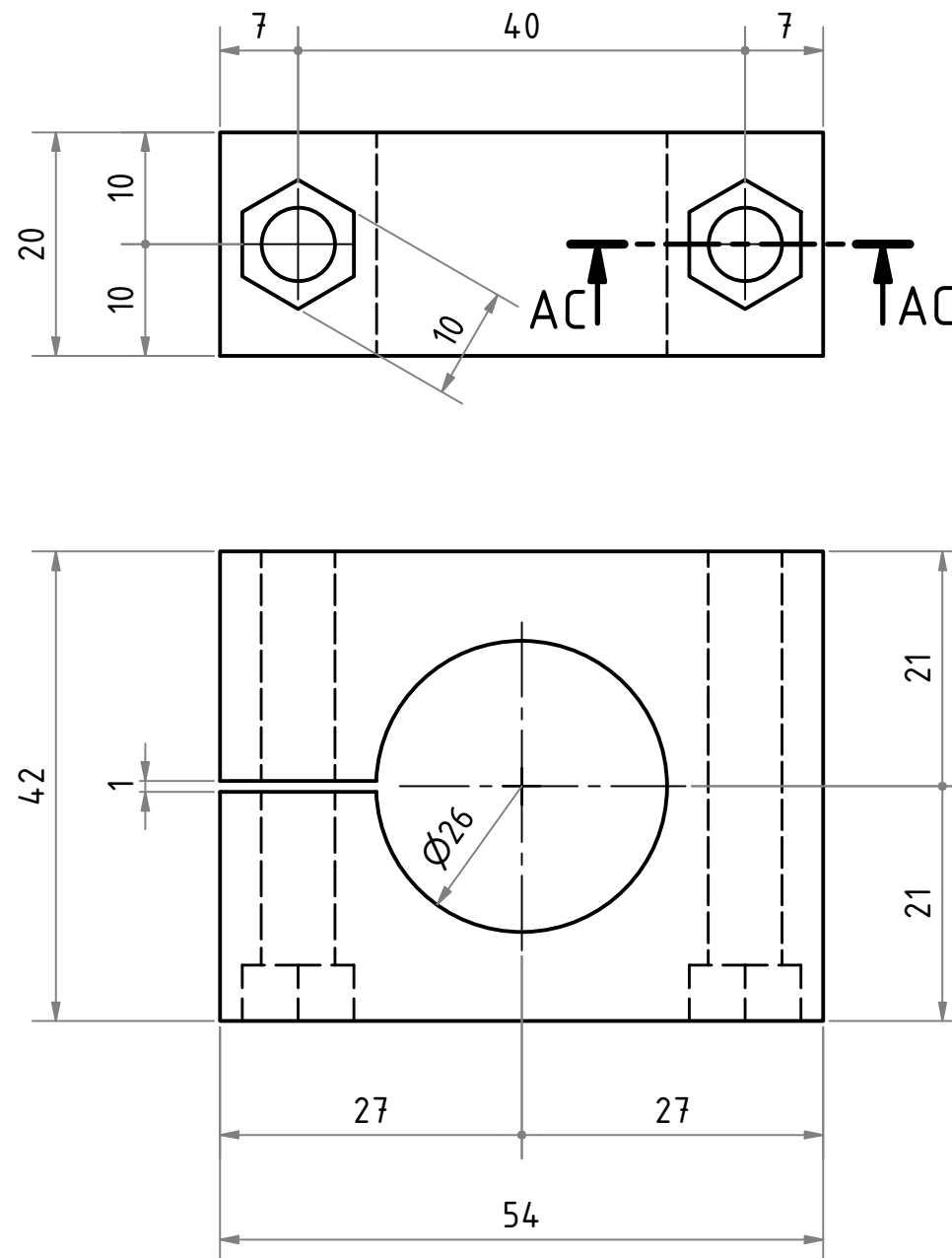
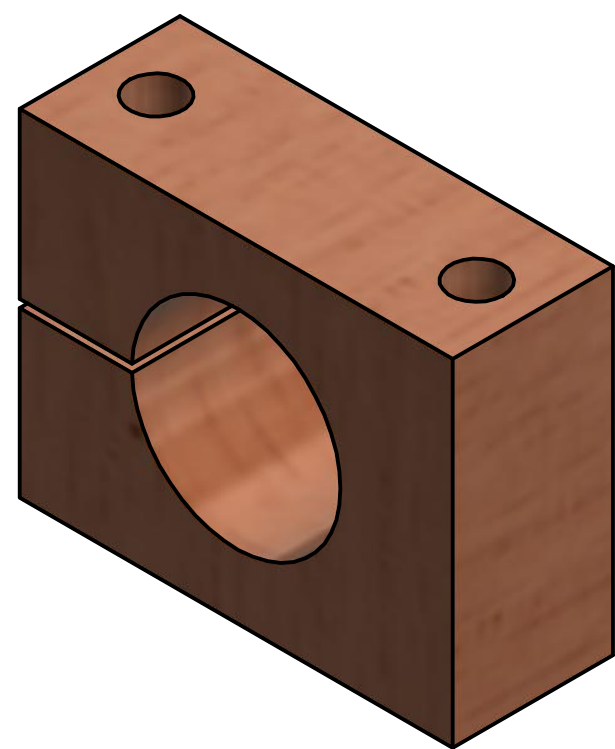



STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: LM20UU	CUSTOMER:	
DESCRIPTION: 170			contact / free paypal donate:	
WEIGHT: 0,16 kg	TREATMENT:	MATERIAL: Ocel, měkká	tomas.pavlica@centrum.cz	
DRAW DATE: 02.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	https://github.com/tomaspavlica/cnc_pkb2

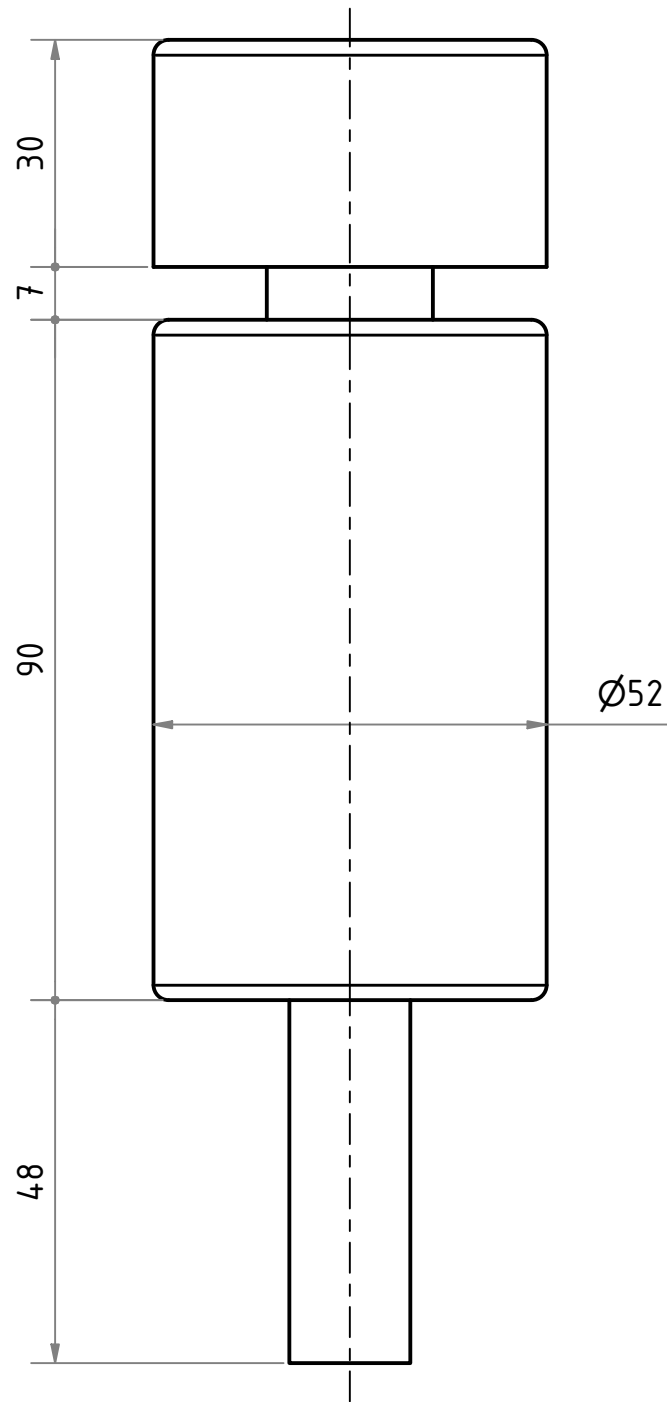


STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: mill holder	CUSTOMER:	
DESCRIPTION: 190			contact / free paypal donate:	
WEIGHT: 0,34 kg	TREATMENT:	MATERIAL: Hliník 6061	tomas.pavlica@centrum.cz	
DRAW DATE: 03.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	https://github.com/tomaspavlica/cnc_pkb2

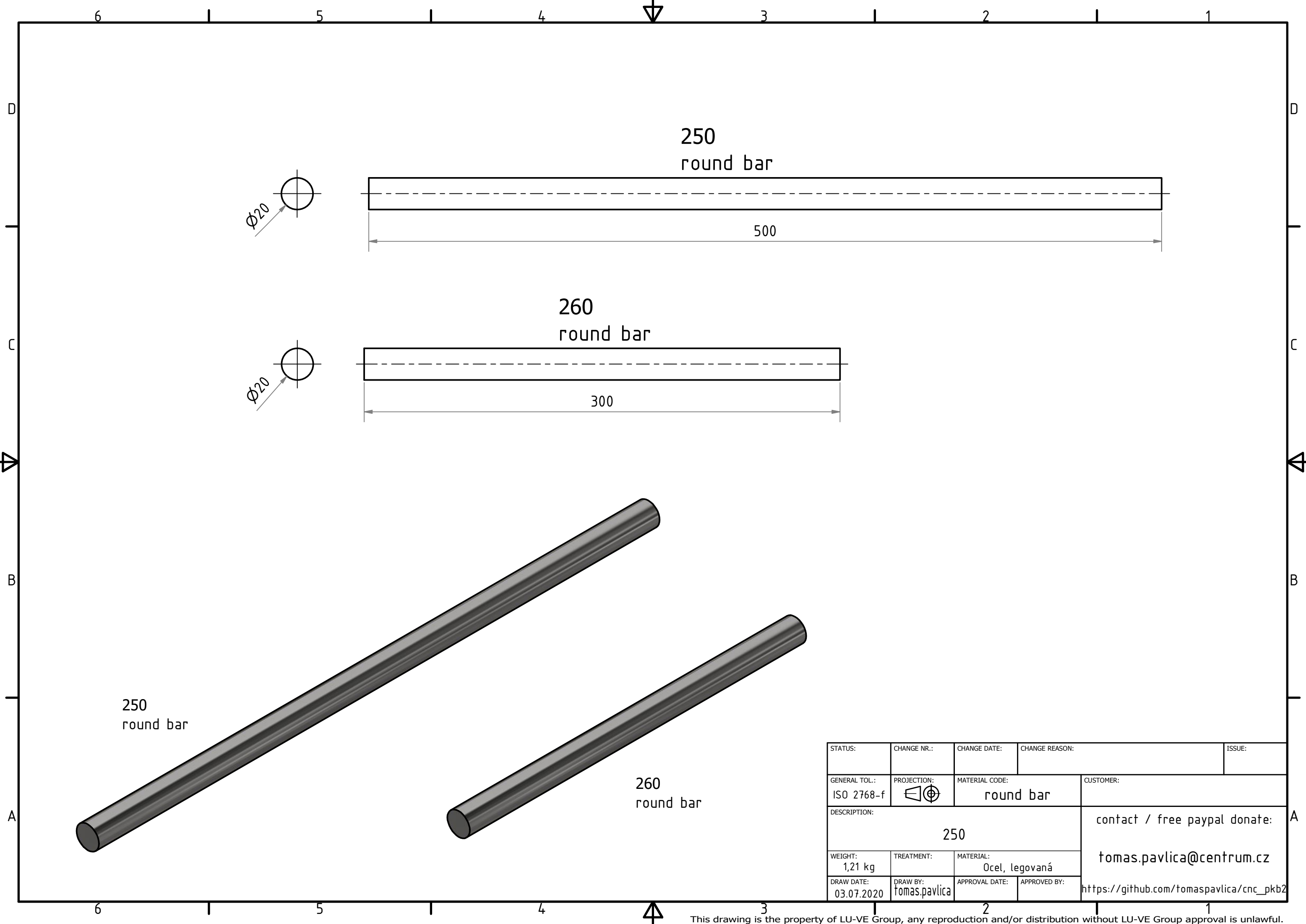


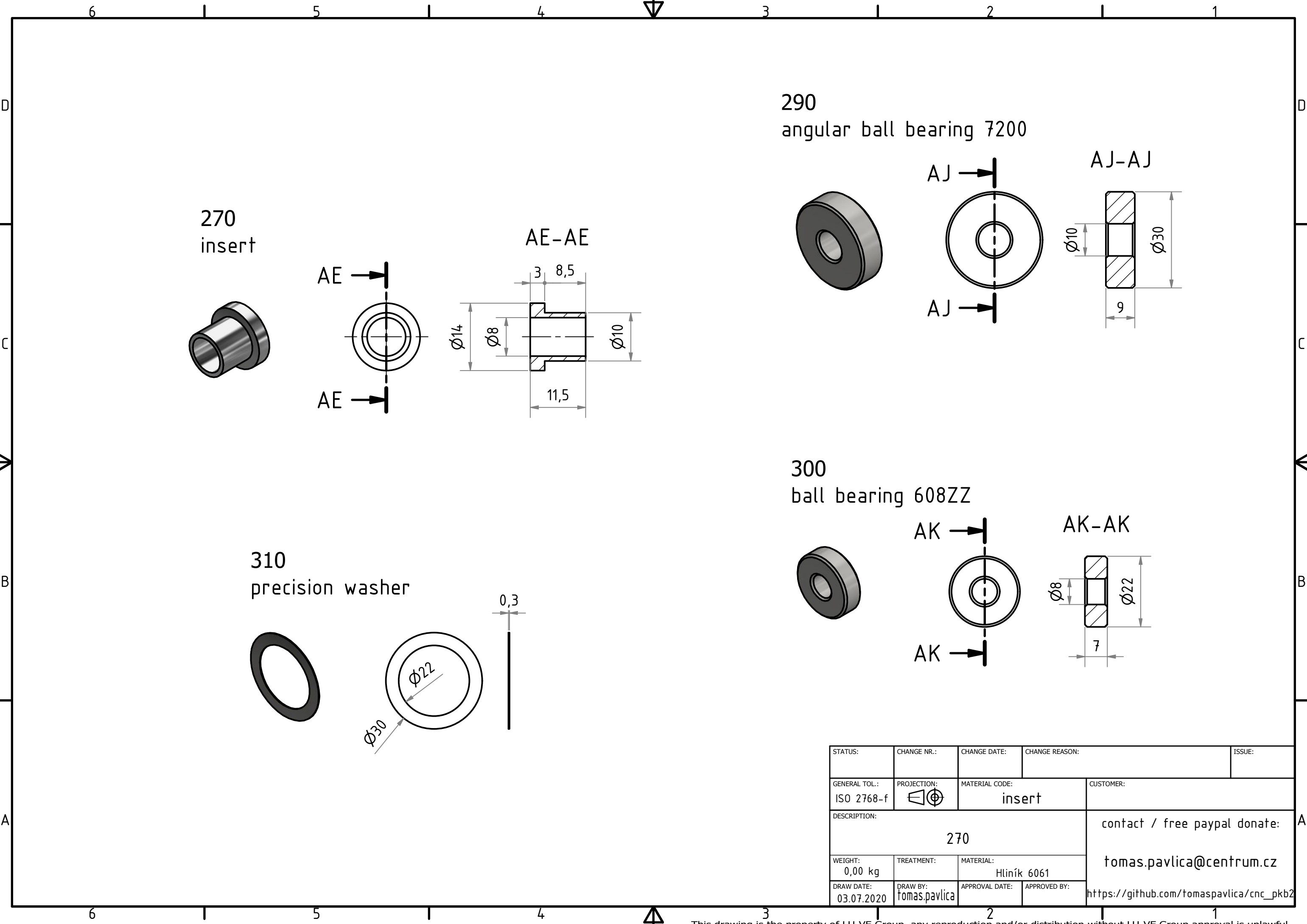


STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: wood (oak)	CUSTOMER:	
DESCRIPTION: 220			contact / free paypal donate:	
WEIGHT: 0,02 kg	TREATMENT:	MATERIAL: Dřevo (dub)	tomas.pavlica@centrum.cz	
DRAW DATE: 03.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	https://github.com/tomaspavlica/cnc_pkb2

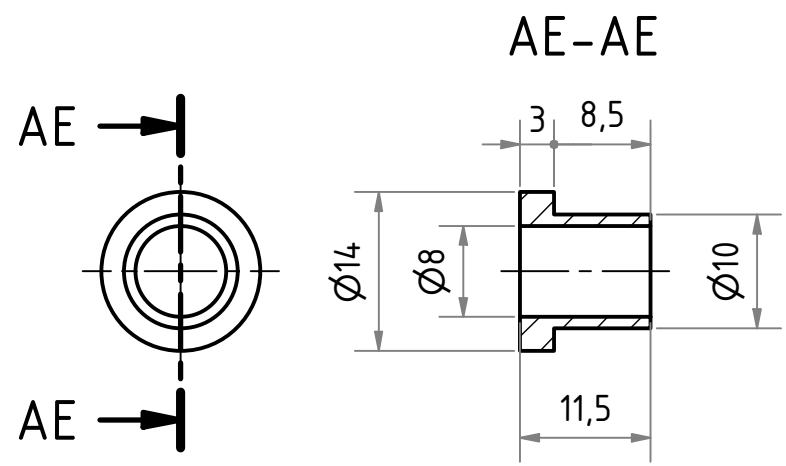


STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: spindle motor	CUSTOMER:	
DESCRIPTION: 240			contact / free paypal donate: tomas.pavlica@centrum.cz	
WEIGHT: 2,06 kg	TREATMENT:	MATERIAL: Ocel, legovaná	https://github.com/tomaspavlica/cnc_pkb2	
DRAW DATE: 03.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:		
		APPROVED BY:		

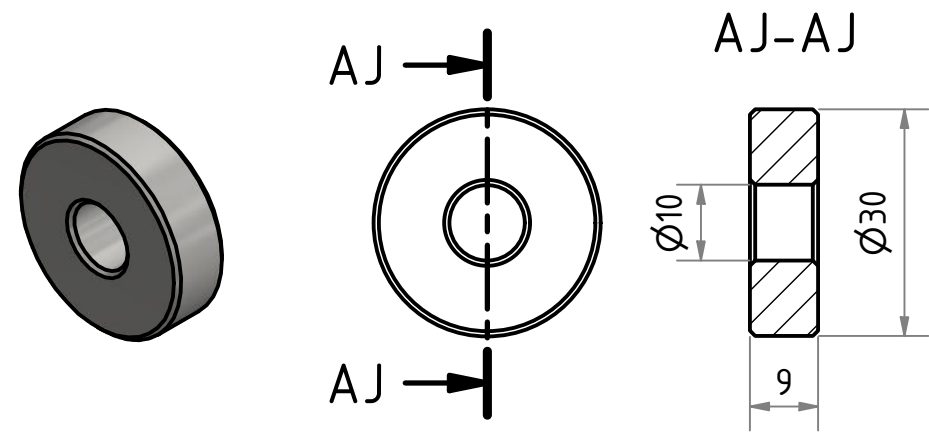




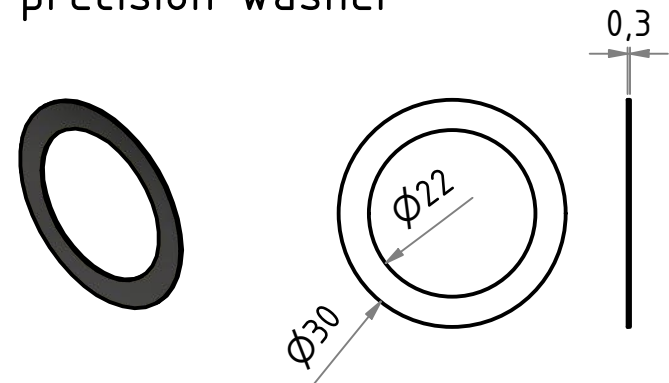
270
insert



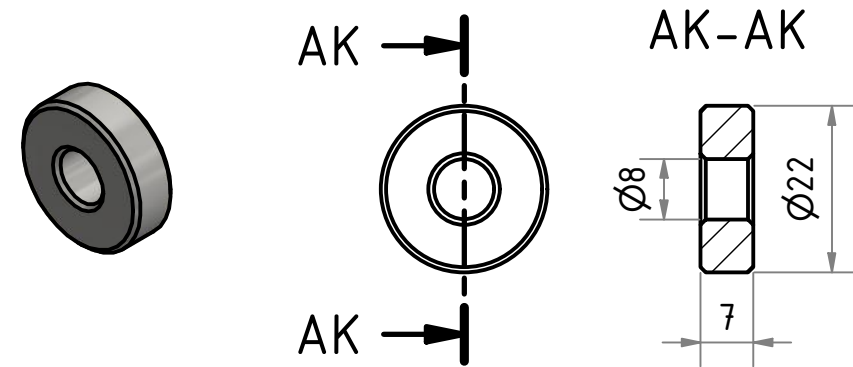
290
angular ball bearing 7200



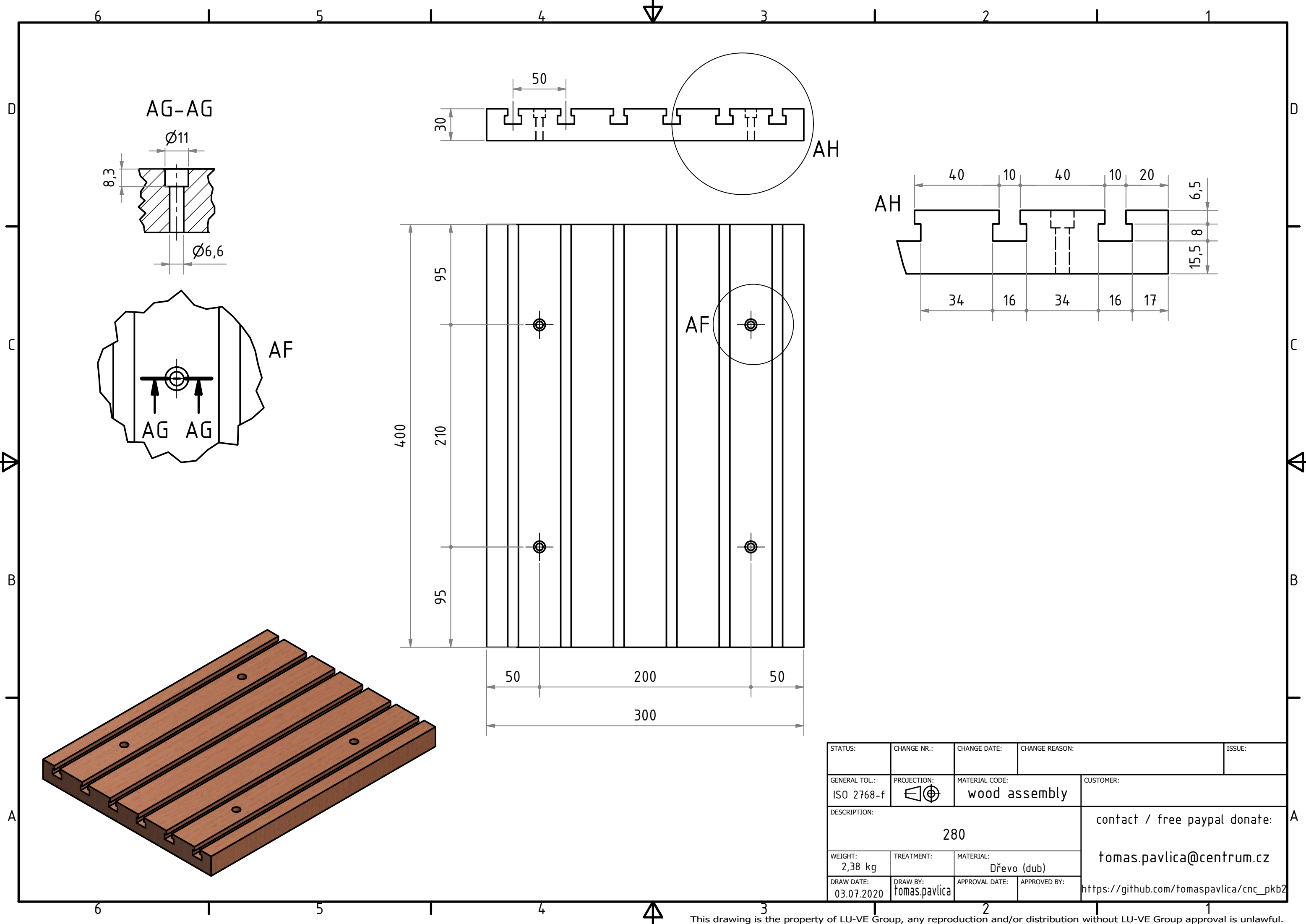
310
precision washer



300
ball bearing 608ZZ



STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: insert	CUSTOMER:	
DESCRIPTION: 270			contact / free paypal donate:	
WEIGHT: 0,00 kg	TREATMENT:	MATERIAL: Hliník 6061	tomas.pavlica@centrum.cz	
DRAW DATE: 03.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	https://github.com/tomaspavlica/cnc_pkb2



STATUS:	CHANGE NR.:	CHANGE DATE:	CHANGE REASON:	ISSUE:
GENERAL TOL.: ISO 2768-f	PROJECTION: 	MATERIAL CODE: wood assembly	CUSTOMER:	
DESCRIPTION: 280			contact / free paypal donate:	
WEIGHT: 2,38 kg	TREATMENT:	MATERIAL: Dřevo (dub)	tomas.pavlica@centrum.cz	
DRAW DATE: 03.07.2020	DRAW BY: tomas.pavlica	APPROVAL DATE:	APPROVED BY:	https://github.com/tomaspavlica/cnc_pkb2