
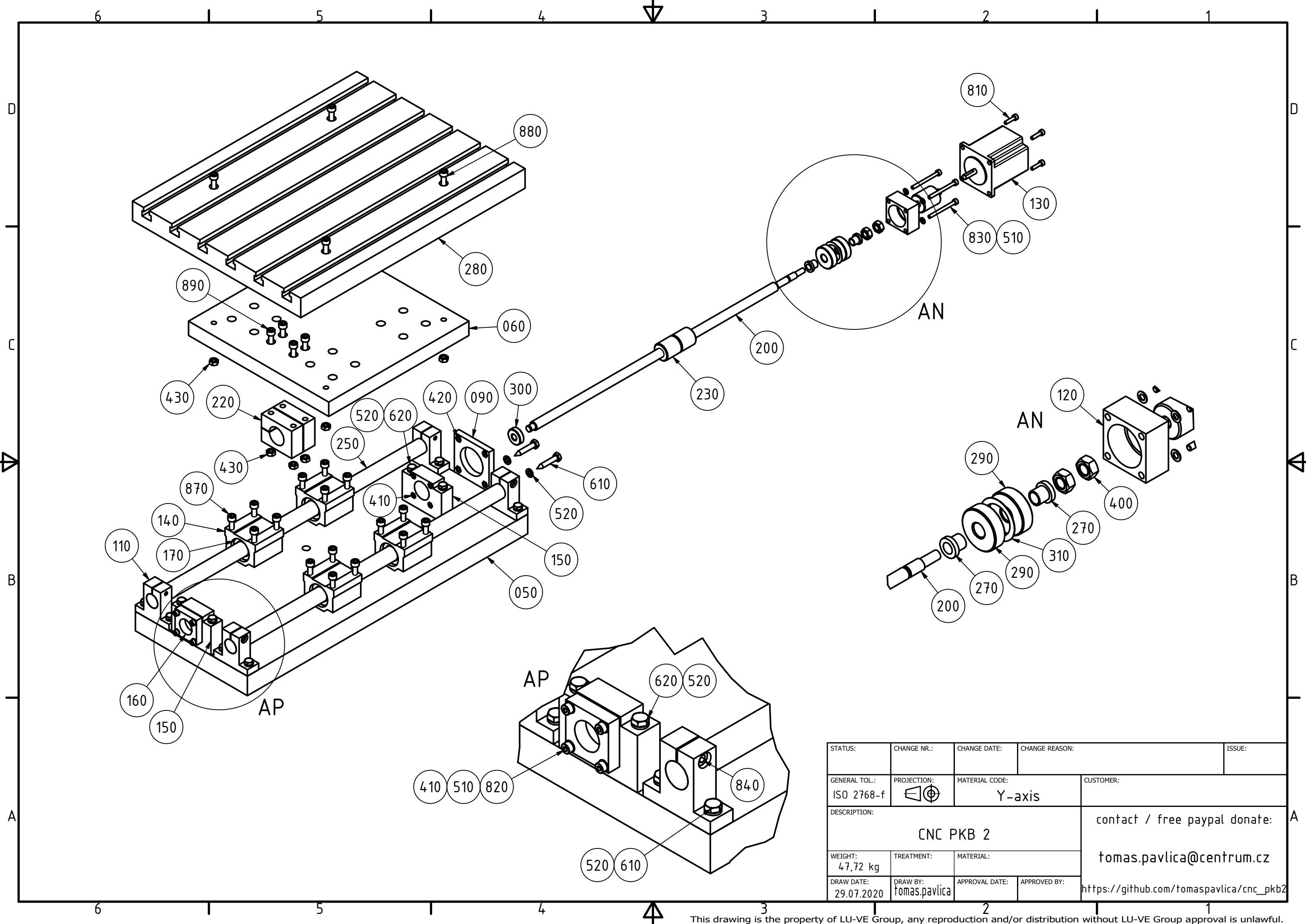
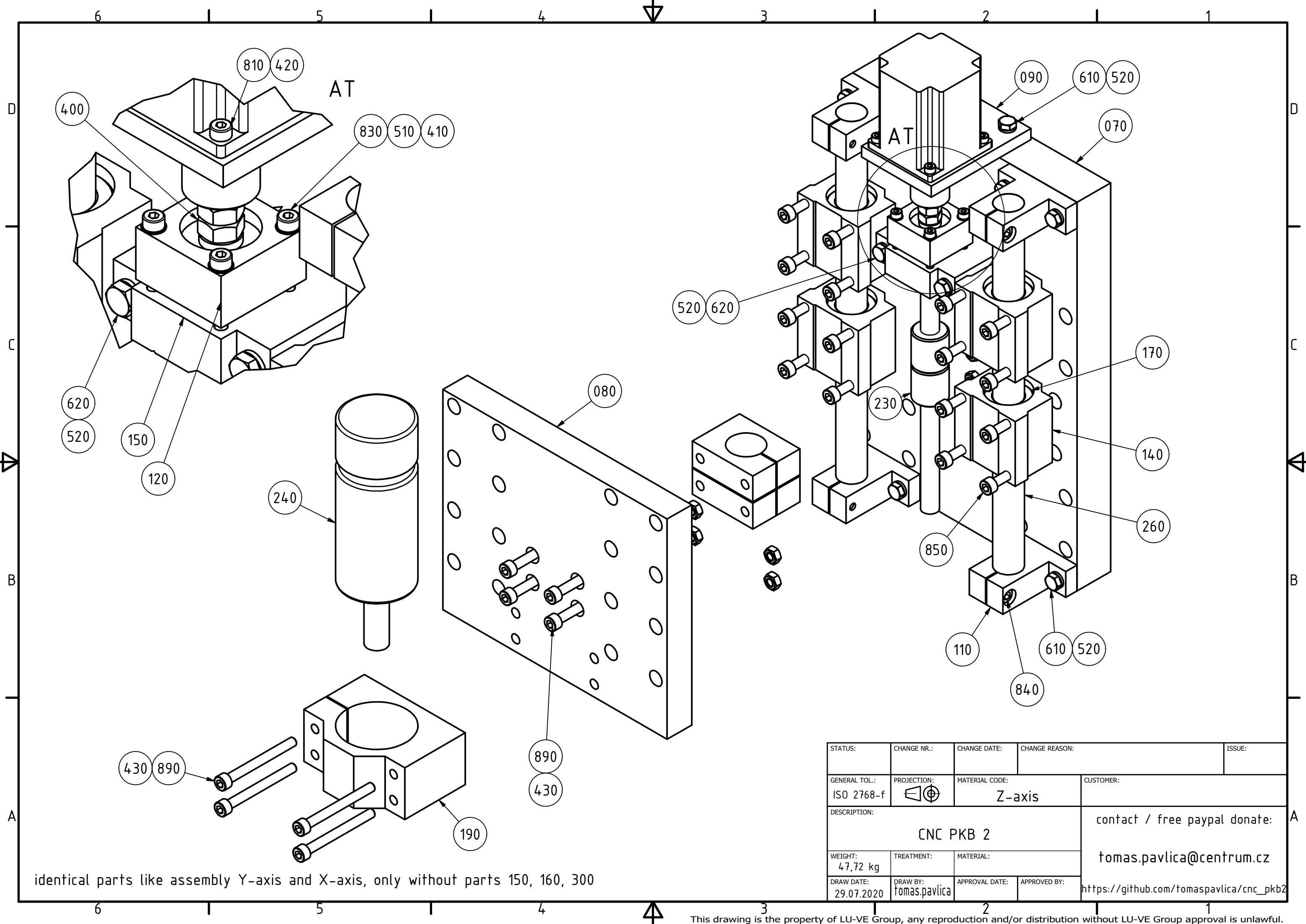


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|-----------------------------|---------------------------|--|---------------------------|--|---|
| STATUS: | | CHANGE NR.: | CHANGE DATE: | CHANGE REASON: | ISSUE: |
| GENERAL TOL.: ISO 2768-f | | PROJECTION:  | MATERIAL CODE: chassis | CUSTOMER: | |
| DESCRIPTION: CNC PKB 2 | | | | | contact / free paypal donate: tomas.pavlica@centrum.cz |
| WEIGHT: 47,72 kg | TREATMENT: | MATERIAL: | | https://github.com/tomaspavlica/cnc_pkb2 | |
| DRAW DATE: 29.07.2020 | DRAW BY: tomas.pavlica | APPROVAL DATE: | APPROVED BY: | | |

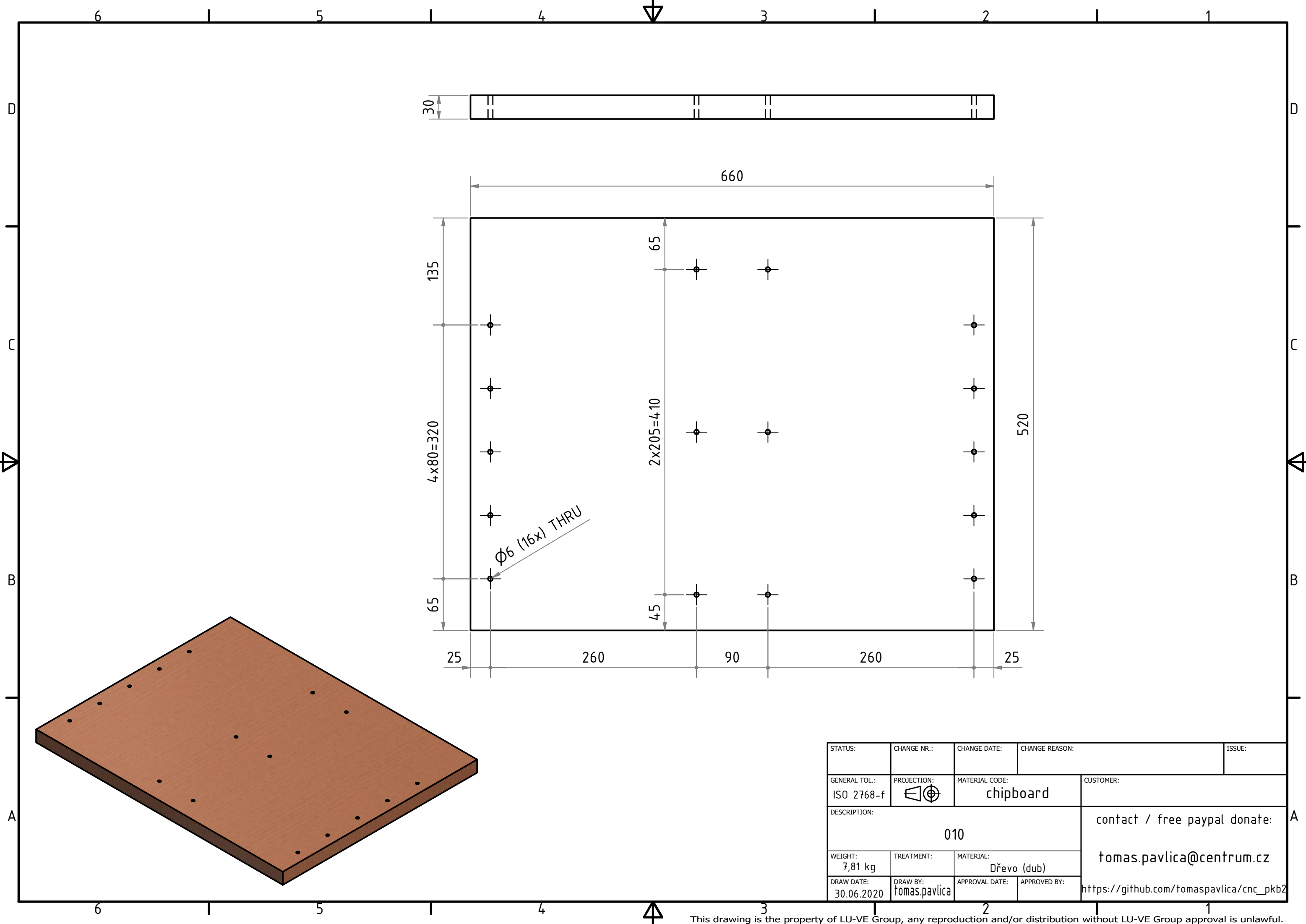



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|---------------|---------------|----------------|-------------------------------|--------|
| STATUS: | CHANGE NR.: | CHANGE DATE: | CHANGE REASON: | ISSUE: |
| GENERAL TOL.: | PROJECTION: | MATERIAL CODE: | CUSTOMER: | |
| ISO 2768-f | | Y-axis | | |
| DESCRIPTION: | | | contact / free paypal donate: | |
| CNC PKB 2 | | | tomas.pavlica@centrum.cz | |
| WEIGHT: | TREATMENT: | MATERIAL: | | |
| 47,72 kg | | | | |
| DRAW DATE: | DRAW BY: | APPROVAL DATE: | APPROVED BY: | |
| 29.07.2020 | tomas.pavlica | | | |

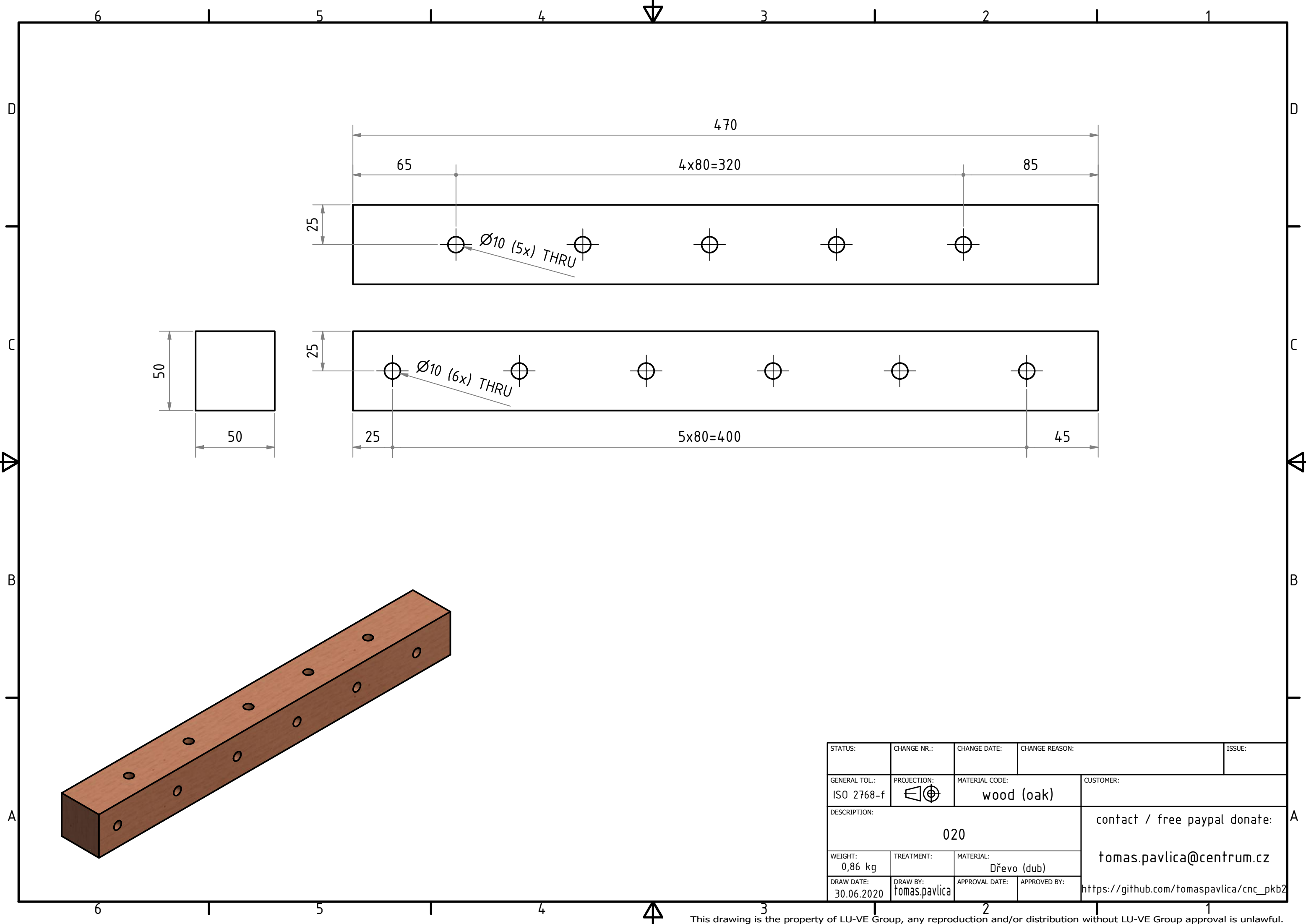


identical parts like assembly Y-axis and X-axis, only without parts 150, 160, 300

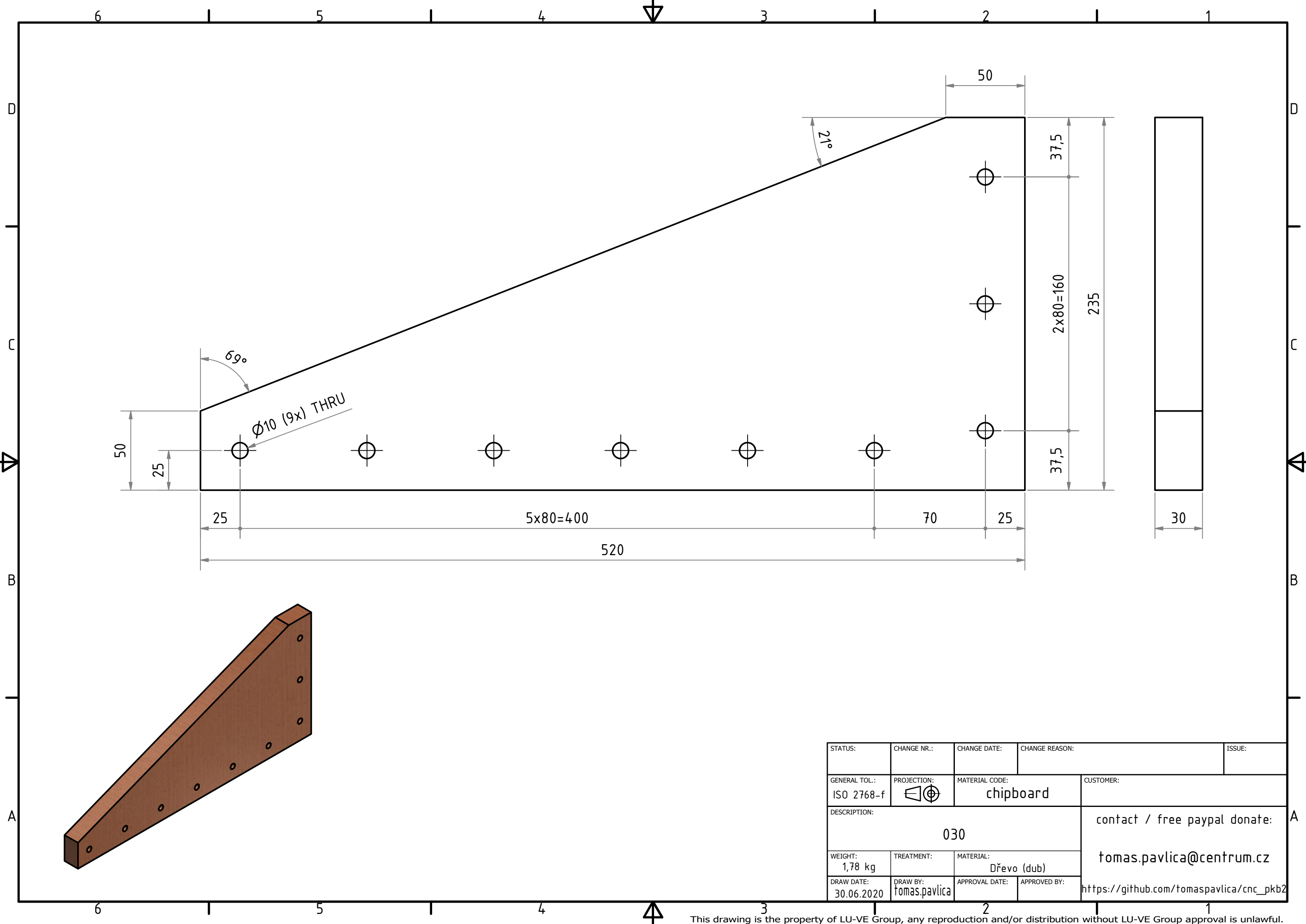
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|---------------|---------------|----------------|-------------------------------|--------|
| STATUS: | CHANGE NR.: | CHANGE DATE: | CHANGE REASON: | ISSUE: |
| GENERAL TOL.: | PROJECTION: | MATERIAL CODE: | CUSTOMER: | |
| ISO 2768-f | | Z-axis | | |
| DESCRIPTION: | | | contact / free paypal donate: | |
| CNC PKB 2 | | | tomas.pavlica@centrum.cz | |
| WEIGHT: | TREATMENT: | MATERIAL: | | |
| 47,72 kg | | | | |
| DRAW DATE: | DRAW BY: | APPROVAL DATE: | APPROVED BY: | |
| 29.07.2020 | tomas.pavlica | | | |



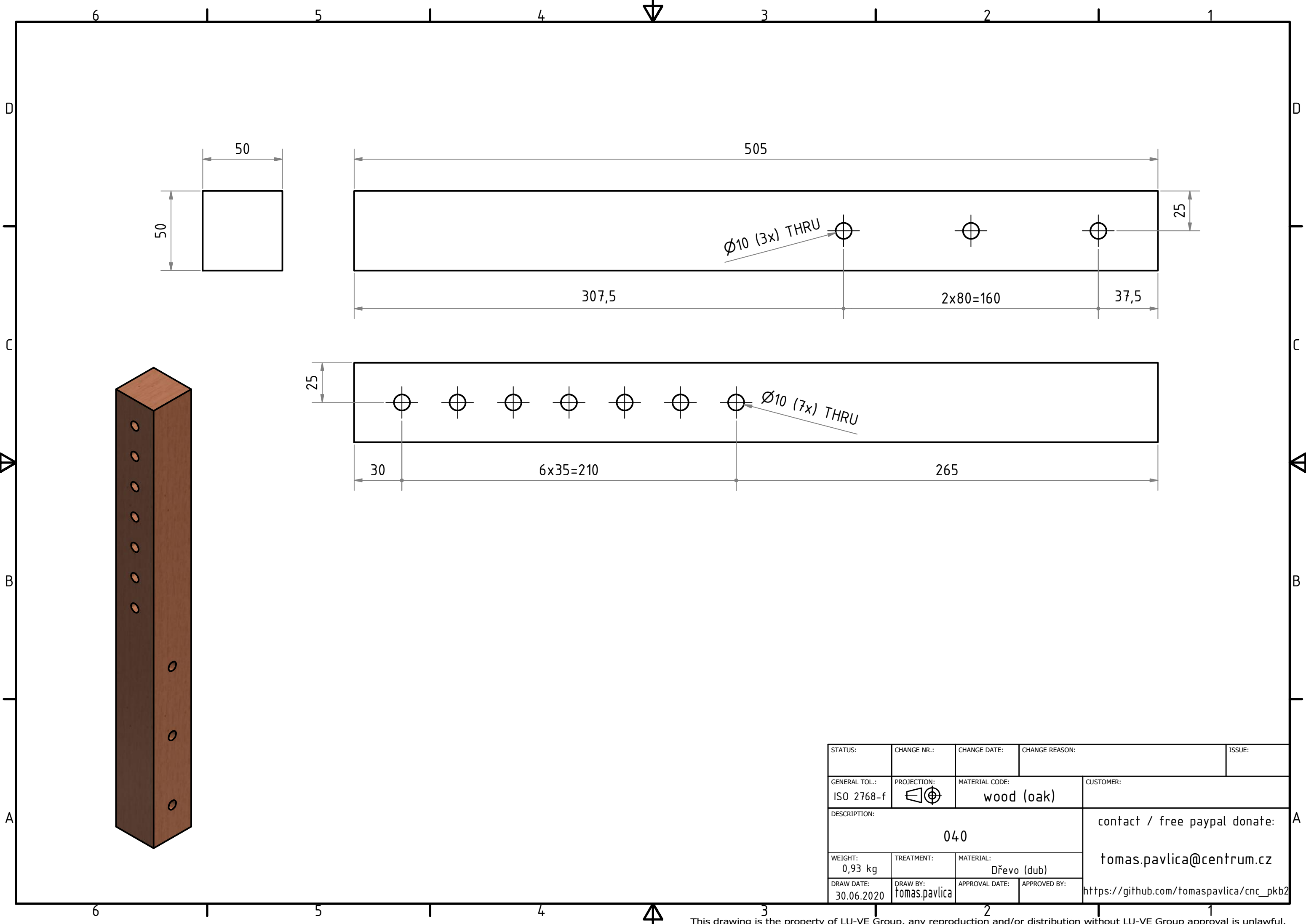
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|-----------------------------|--|-----------------------------|----------------|--|
| STATUS: | CHANGE NR.: | CHANGE DATE: | CHANGE REASON: | ISSUE: |
| GENERAL TOL.: ISO 2768-f | PROJECTION:  | MATERIAL CODE: chipboard | | CUSTOMER: |
| DESCRIPTION: 010 | | | | contact / free paypal donate: tomas.pavlica@centrum.cz https://github.com/tomaspavlica/cnc_pkb2 |
| WEIGHT: 7,81 kg | TREATMENT: | MATERIAL: Dřevo (dub) | | |
| DRAW DATE: 30.06.2020 | DRAW BY: tomas.pavlica | APPROVAL DATE: | APPROVED BY: | |

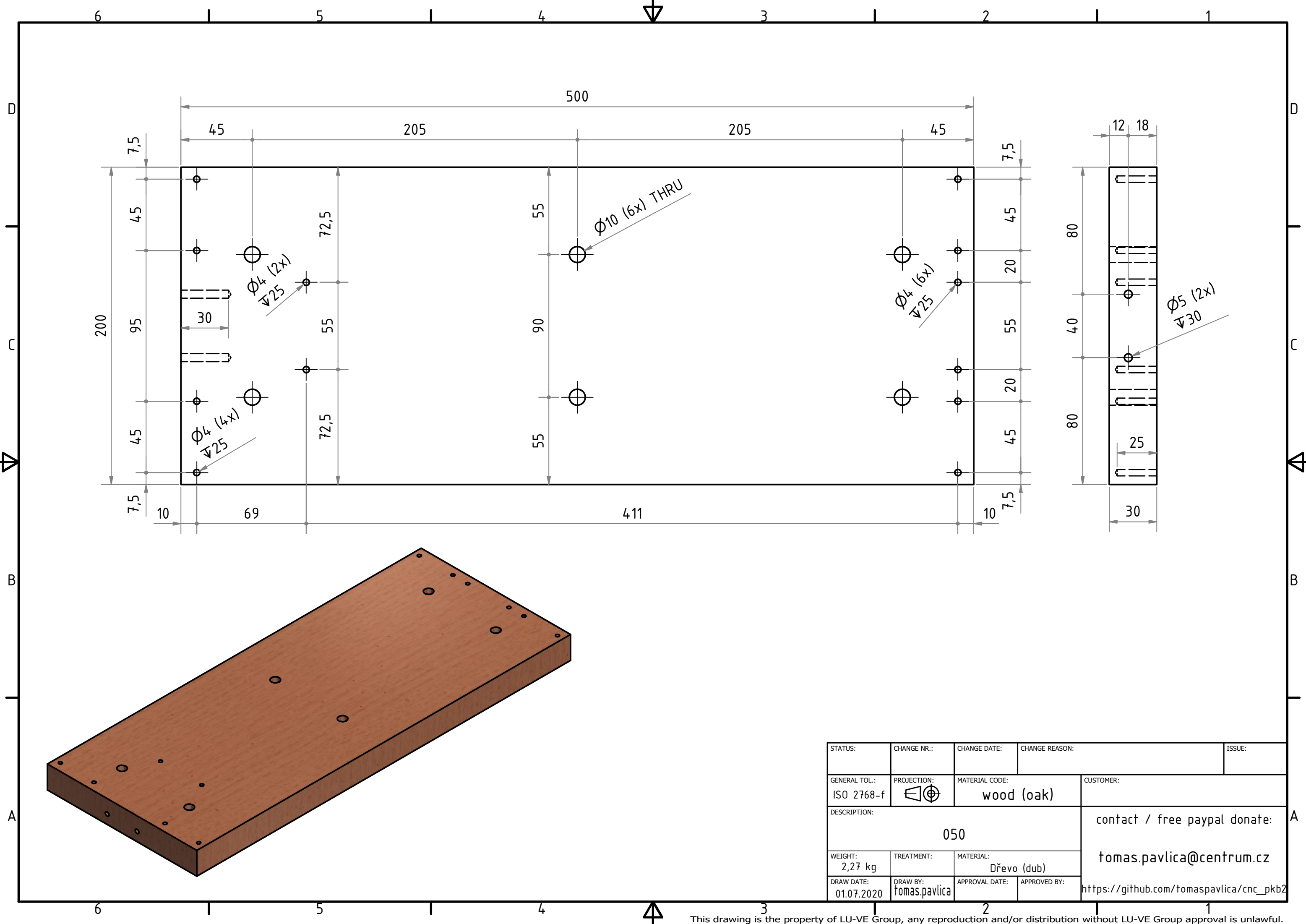



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| STATUS: | CHANGE NR.: | CHANGE DATE: | CHANGE REASON: | ISSUE: |
| GENERAL TOL.: ISO 2768-f | PROJECTION: | MATERIAL CODE: wood (oak) | CUSTOMER: | |
| DESCRIPTION: 020 | | | contact / free paypal donate: | |
| WEIGHT: 0,86 kg | TREATMENT: | MATERIAL: Dřevo (dub) | tomas.pavlica@centrum.cz | |
| DRAW DATE: 30.06.2020 | DRAW BY: tomas.pavlica | APPROVAL DATE: | APPROVED BY: | https://github.com/tomaspavlica/cnc_pkb2 |

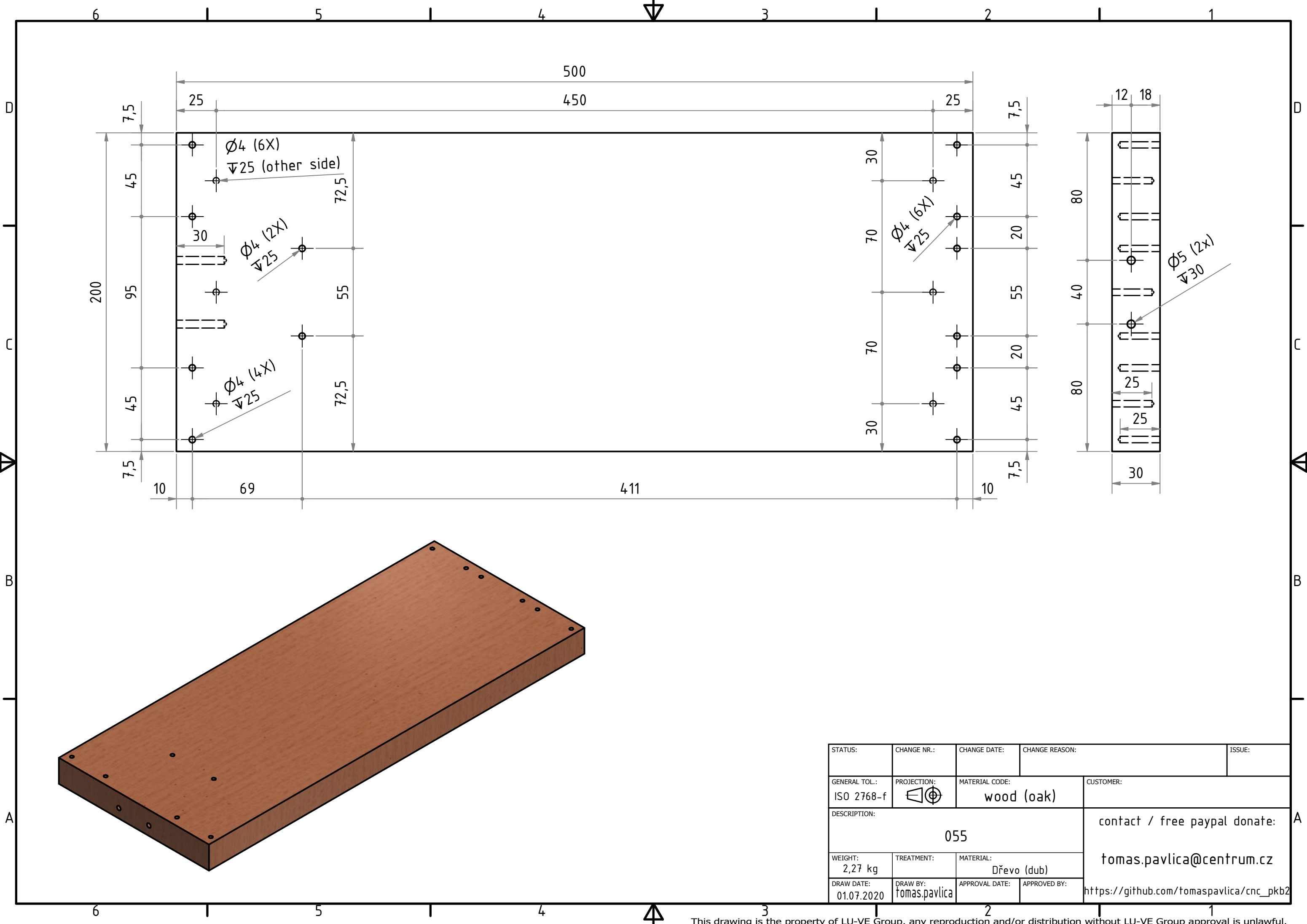


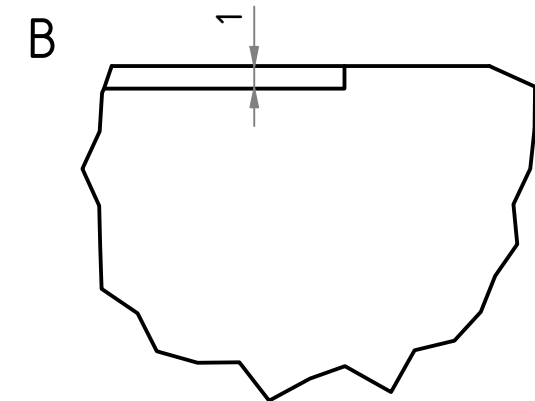
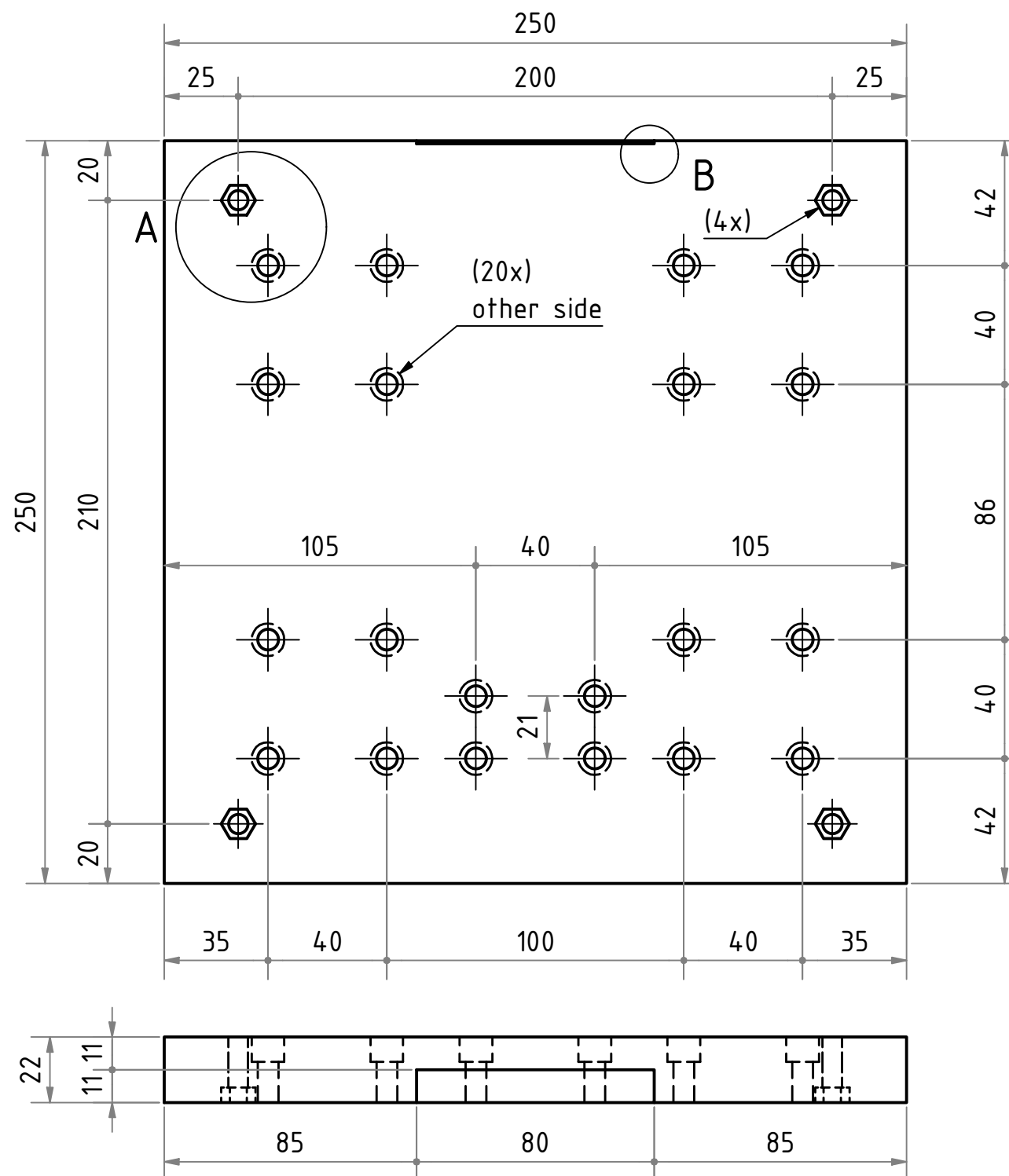
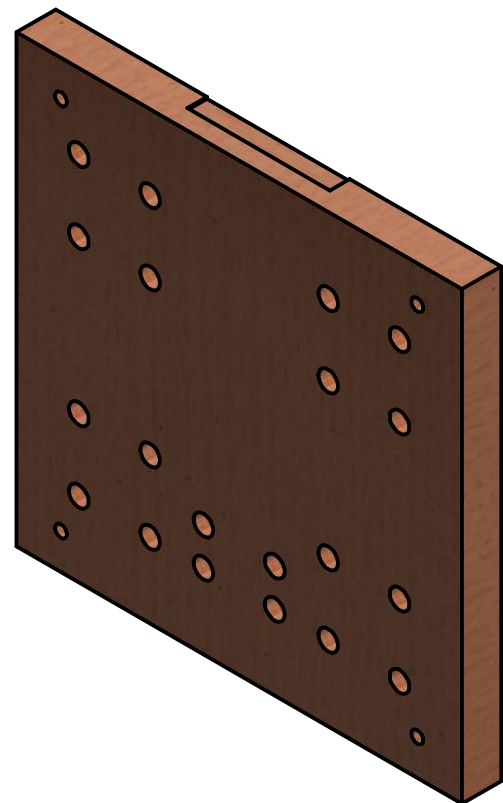
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|-----------------------------|---------------------------|-----------------------------|---|--|
| STATUS: | CHANGE NR.: | CHANGE DATE: | CHANGE REASON: | ISSUE: |
| GENERAL TOL.: ISO 2768-f | PROJECTION: | MATERIAL CODE: chipboard | CUSTOMER: | |
| DESCRIPTION: 030 | | | contact / free paypal donate: tomas.pavlica@centrum.cz | |
| WEIGHT: 1,78 kg | TREATMENT: | MATERIAL: Dřevo (dub) | | https://github.com/tomaspavlica/cnc_pkb2 |
| DRAW DATE: 30.06.2020 | DRAW BY: tomas.pavlica | APPROVAL DATE: | APPROVED BY: | |






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|-----------------------------|--|------------------------------|----------------|---|--------|
| STATUS: | CHANGE NR.: | CHANGE DATE: | CHANGE REASON: | | ISSUE: |
| GENERAL TOL.: ISO 2768-f | PROJECTION:  | MATERIAL CODE: wood (oak) | | CUSTOMER: | |
| DESCRIPTION: 050 | | | | contact / free paypal donate: tomas.pavlica@centrum.cz | |
| WEIGHT: 2,27 kg | TREATMENT: | MATERIAL: Dřevo (dub) | | https://github.com/tomaspavlica/cnc_pkb2 | |
| DRAW DATE: 01.07.2020 | DRAW BY: tomas.pavlica | APPROVAL DATE: | APPROVED BY: | | |





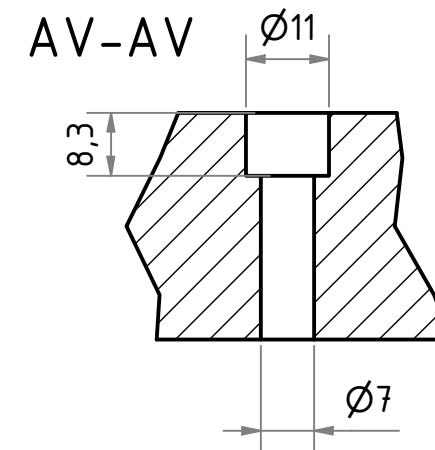
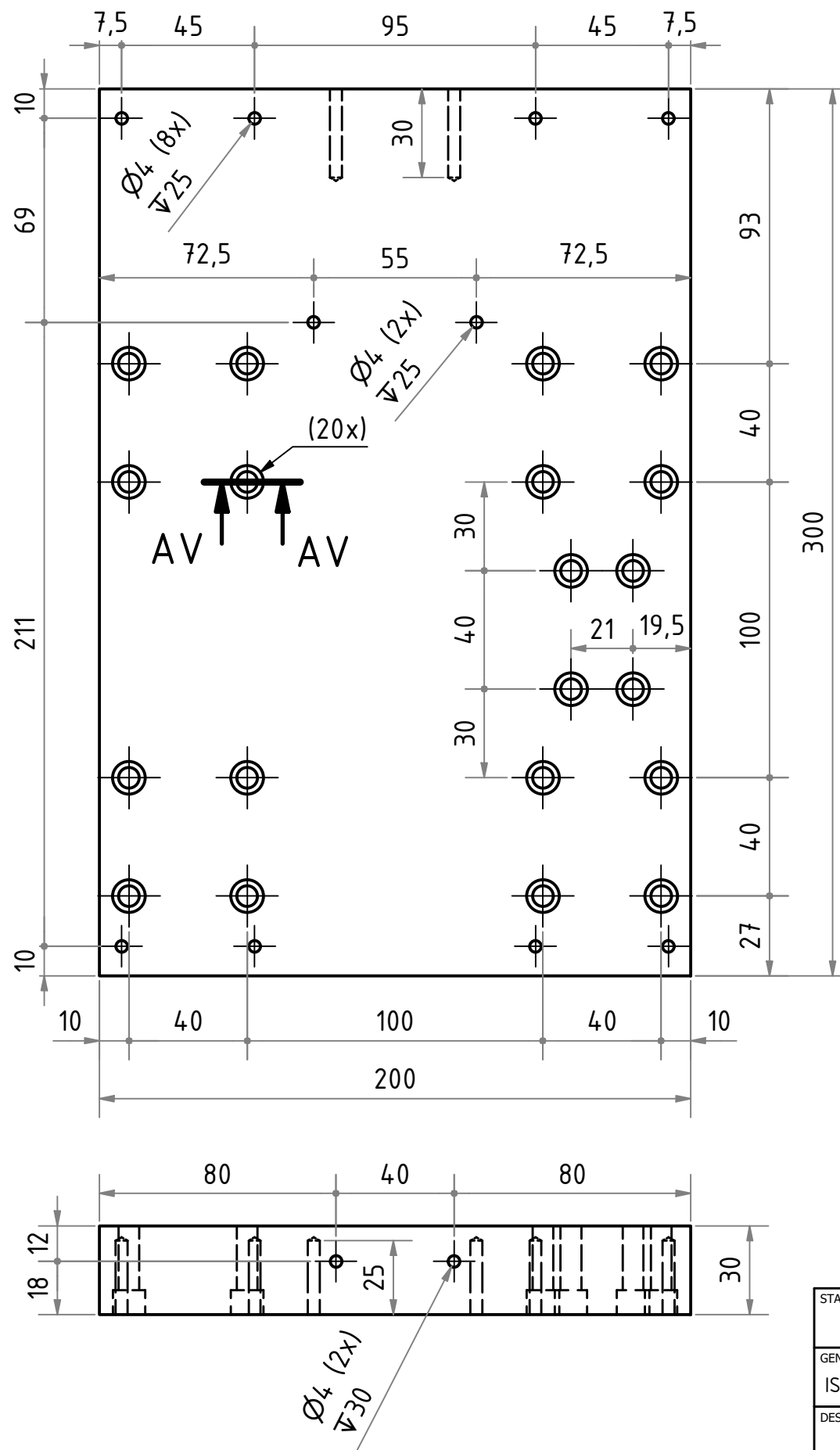
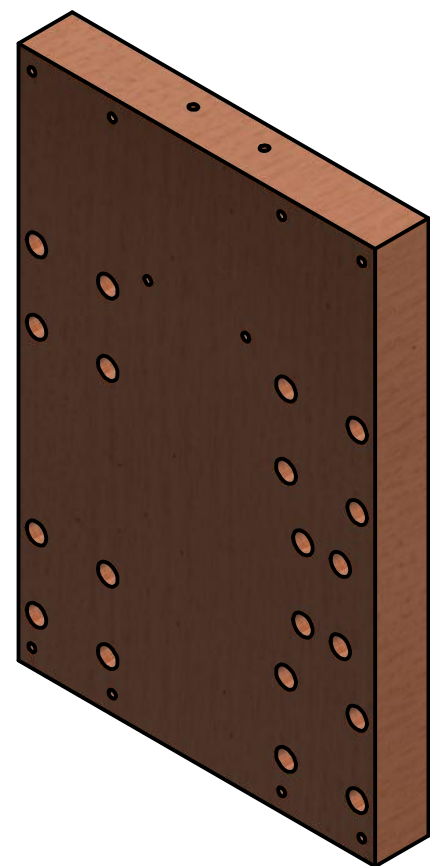
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| STATUS: | CHANGE NR.: | CHANGE DATE: | CHANGE REASON: | ISSUE: |
| GENERAL TOL.: ISO 2768-f | PROJECTION:  | MATERIAL CODE: wood (oak) | CUSTOMER: | |
| DESCRIPTION: 060 | | | contact / free paypal donate: tomas.pavlica@centrum.cz | |
| WEIGHT: 1,02 kg | TREATMENT: | MATERIAL: Dřevo (dub) | | |
| DRAW DATE: 01.07.2020 | DRAW BY: tomas.pavlica | APPROVAL DATE: | APPROVED BY: | https://github.com/tomaspavlica/cnc_pkb2 |

D

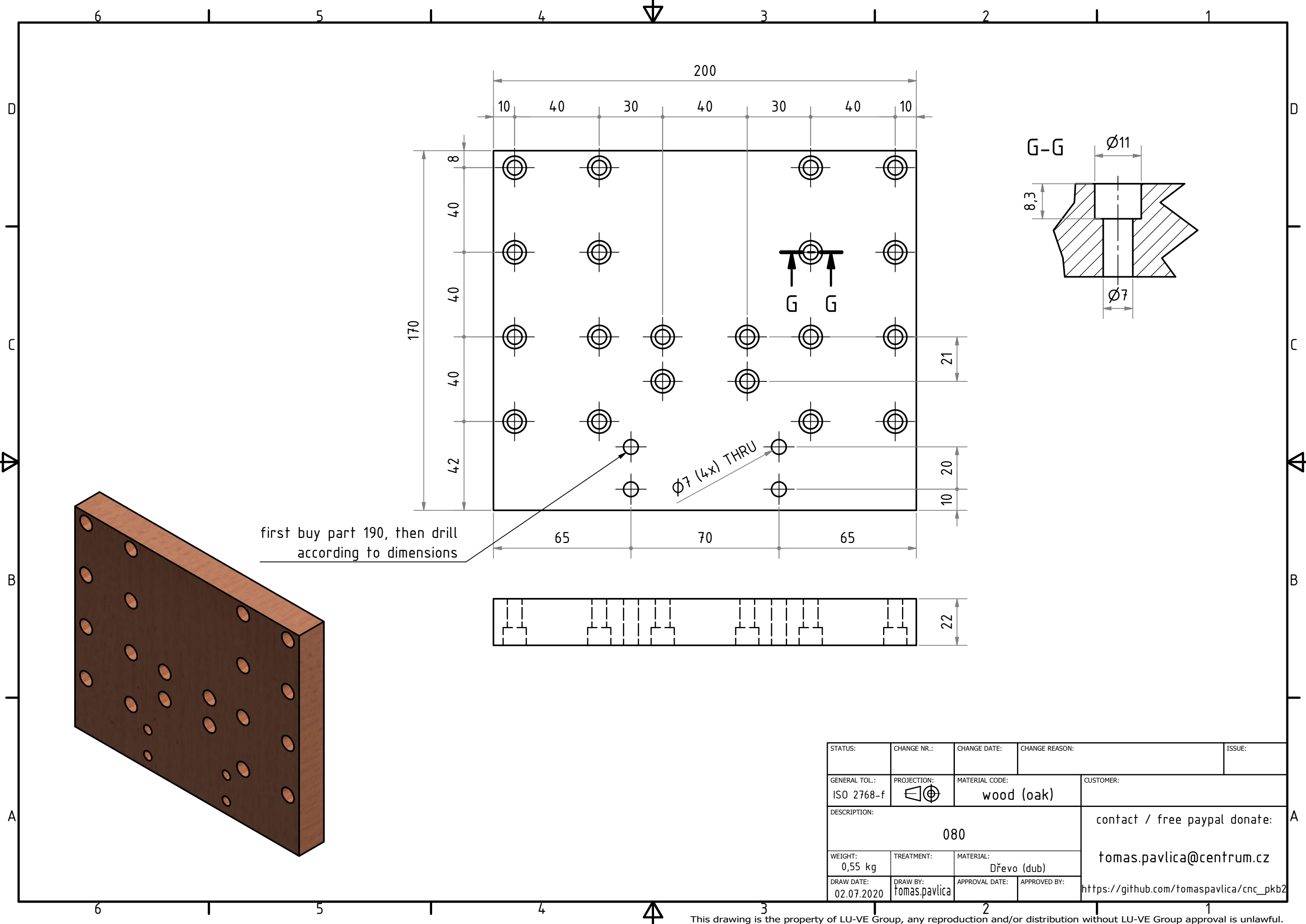
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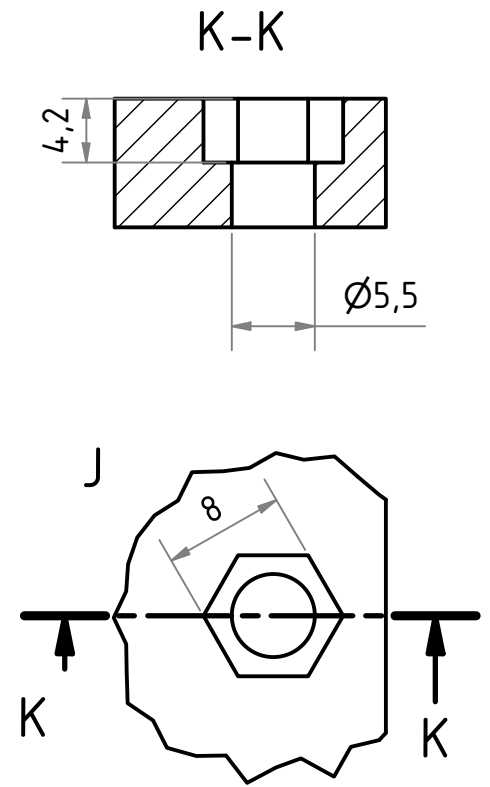
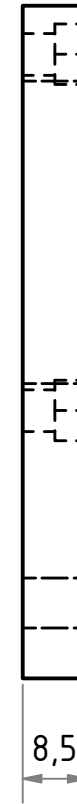
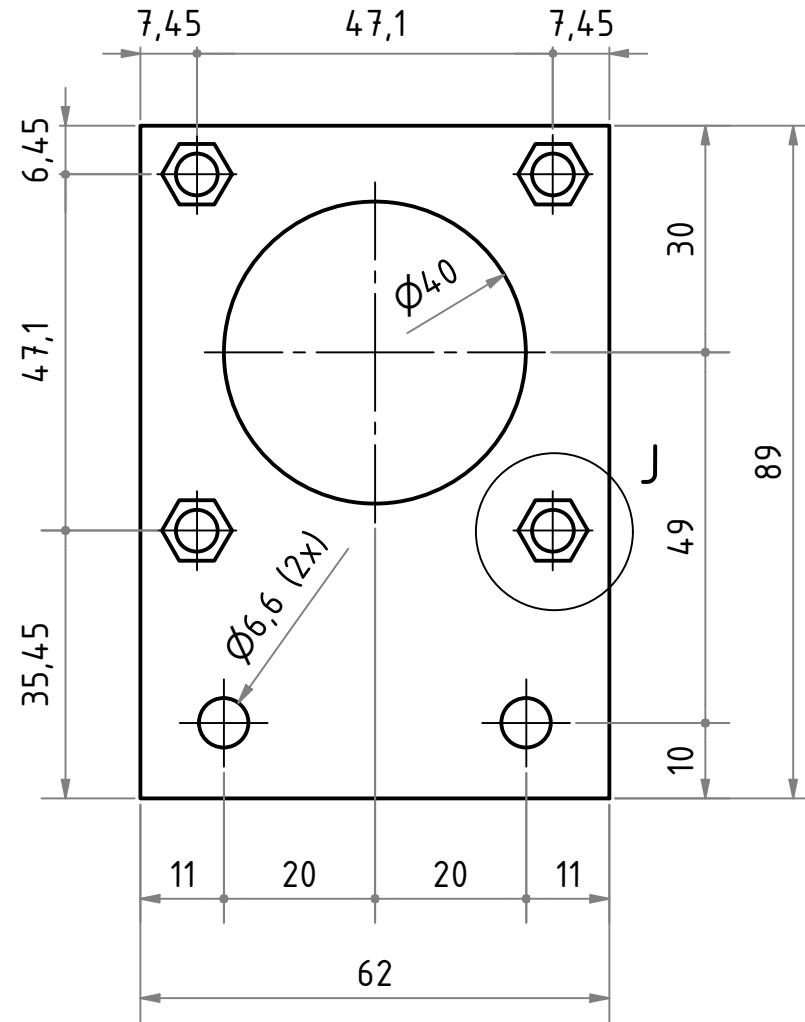


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|-----------------------------|---------------------------|------------------------------|---|--------|
| STATUS: | CHANGE NR.: | CHANGE DATE: | CHANGE REASON: | ISSUE: |
| GENERAL TOL.: ISO 2768-f | PROJECTION: | MATERIAL CODE: wood (oak) | CUSTOMER: | |
| DESCRIPTION: 070 | | | contact / free paypal donate: tomas.pavlica@centrum.cz | |
| WEIGHT: 1,34 kg | TREATMENT: | MATERIAL: Dřevo (dub) | https://github.com/tomaspavlica/cnc_pkb2 | |
| DRAW DATE: 01.07.2020 | DRAW BY: tomas.pavlica | APPROVAL DATE: | APPROVED BY: | |

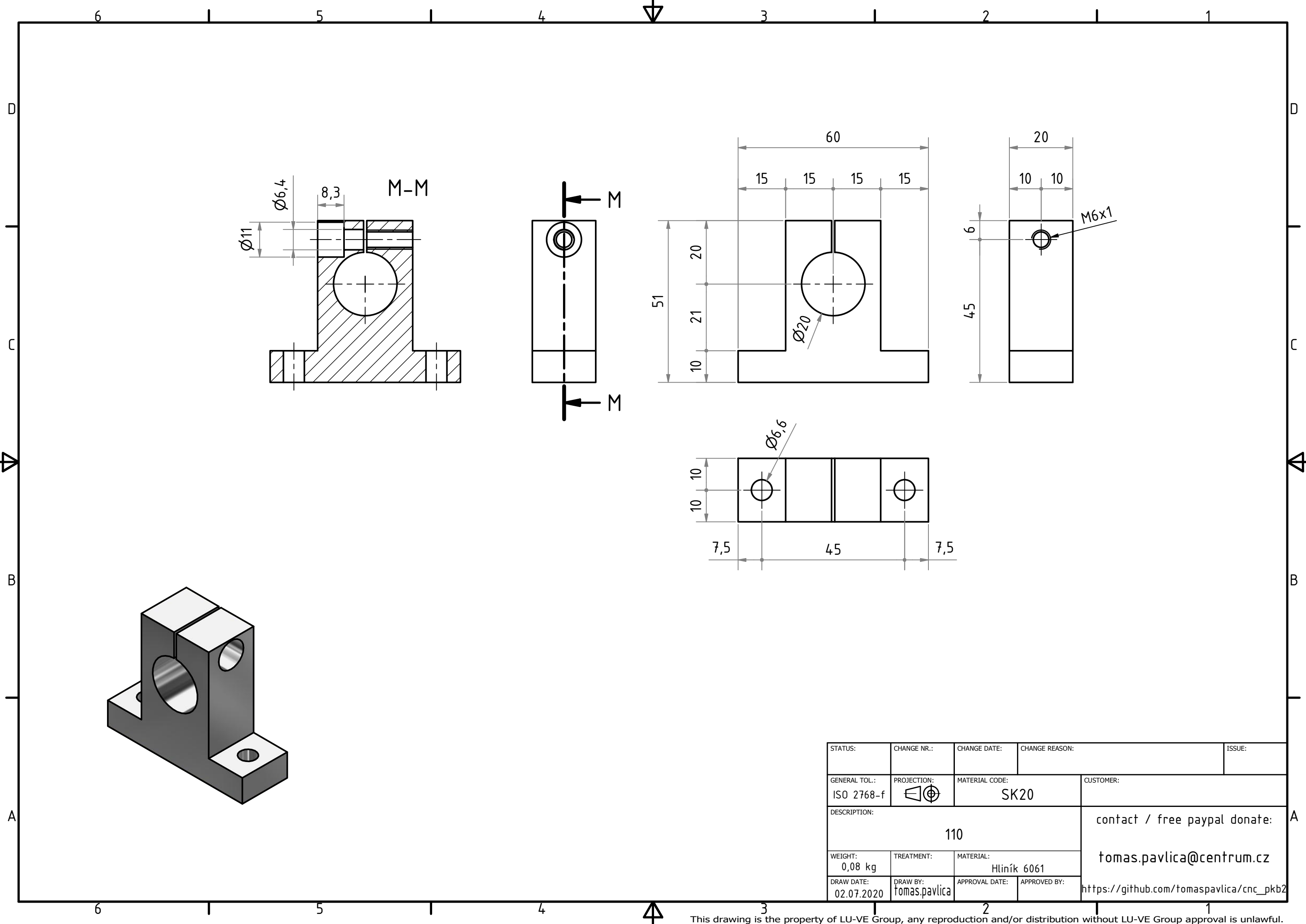


first buy part 190, then drill
according to dimensions

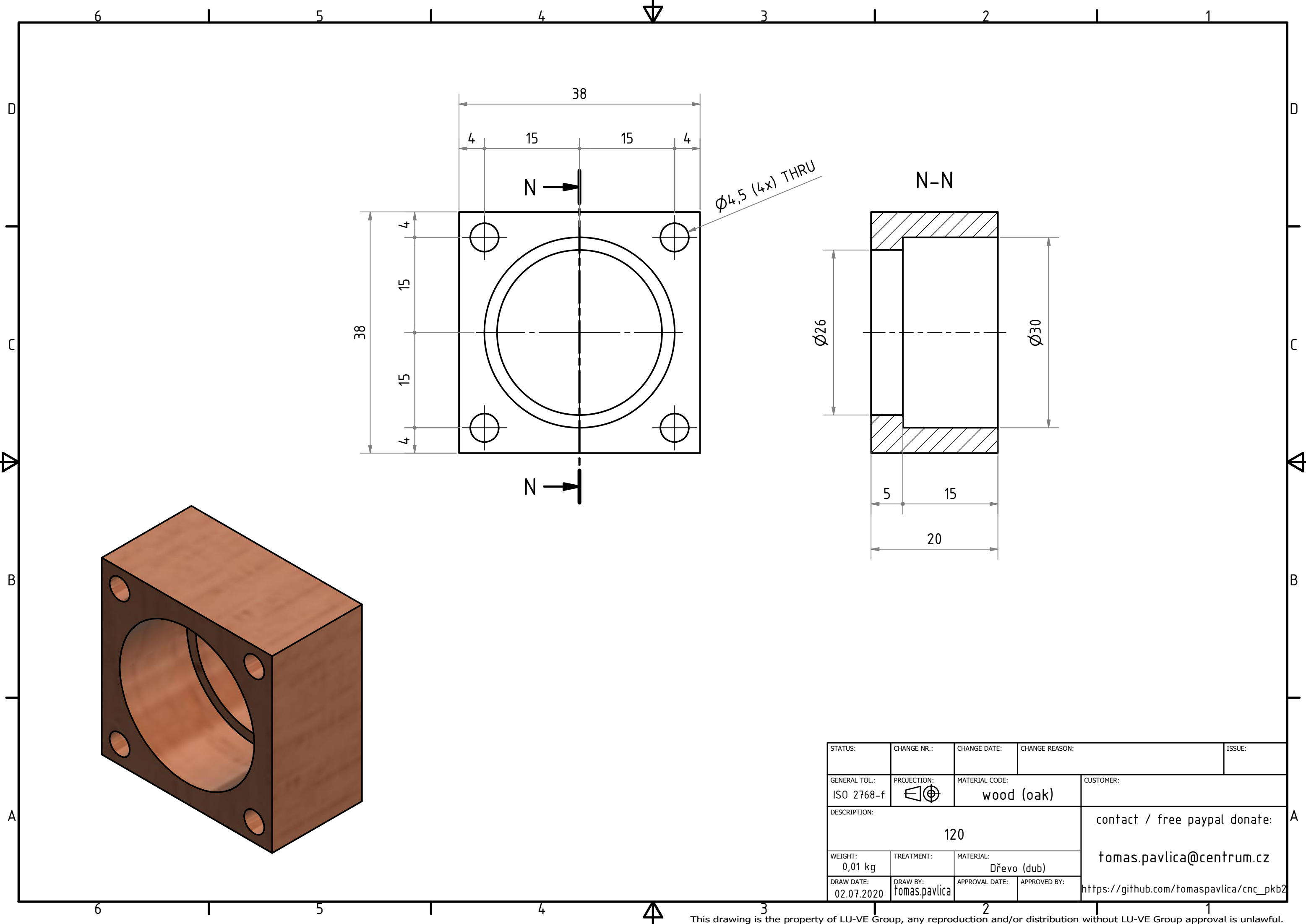
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|-----------------------------|---------------------------|------------------------------|-------------------------------|--|
| STATUS: | CHANGE NR.: | CHANGE DATE: | CHANGE REASON: | ISSUE: |
| GENERAL TOL.: ISO 2768-f | PROJECTION: | MATERIAL CODE: wood (oak) | CUSTOMER: | |
| DESCRIPTION: 080 | | | contact / free paypal donate: | |
| WEIGHT: 0,55 kg | TREATMENT: | MATERIAL: Dřevo (dub) | tomas.pavlica@centrum.cz | |
| DRAW DATE: 02.07.2020 | DRAW BY: tomas.pavlica | APPROVAL DATE: | APPROVED BY: | https://github.com/tomaspavlica/cnc_pkb2 |

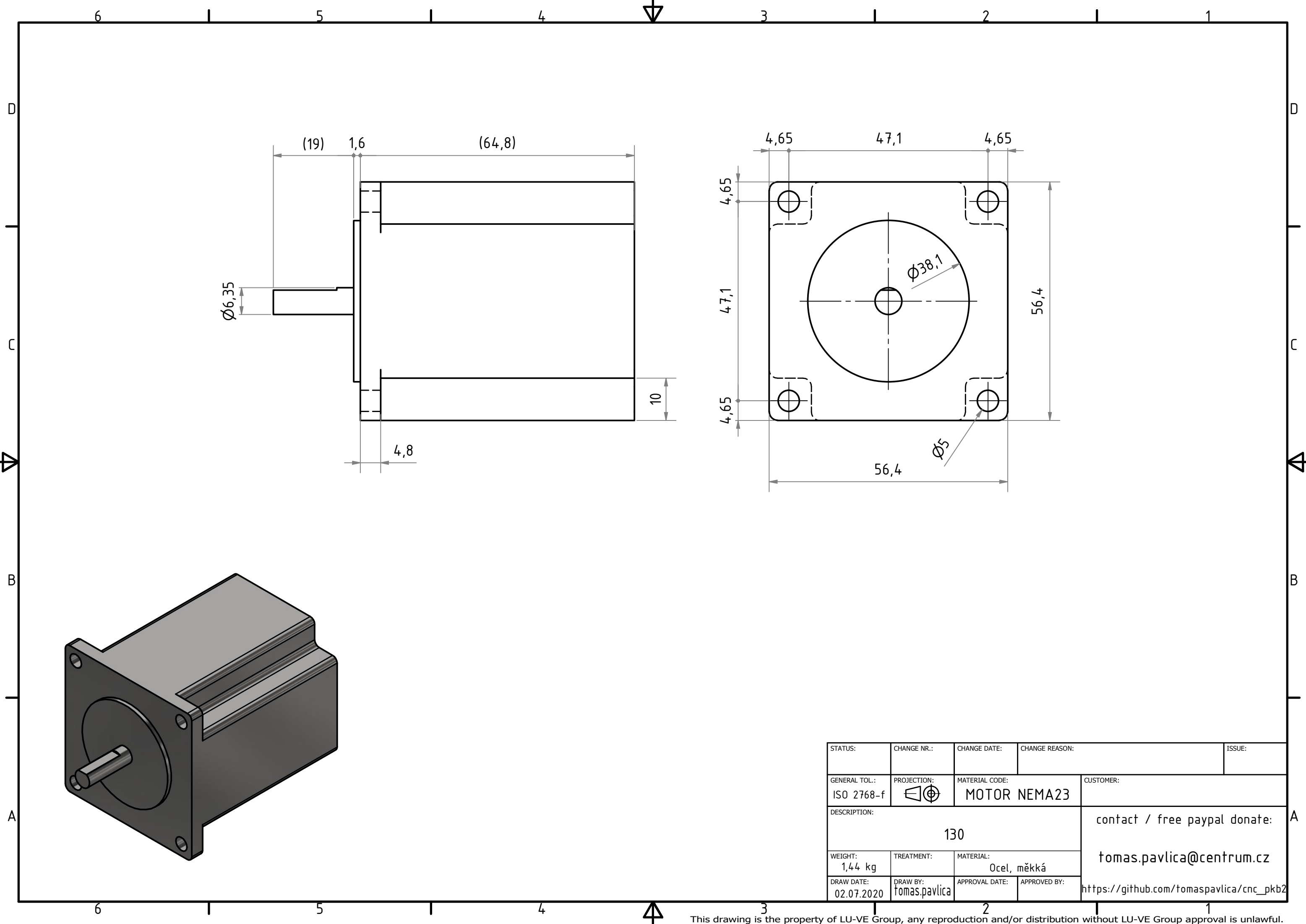


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|-----------------------------|---------------------------|---------------------------|---|--------|
| STATUS: | CHANGE NR.: | CHANGE DATE: | CHANGE REASON: | ISSUE: |
| GENERAL TOL.: ISO 2768-f | PROJECTION: | MATERIAL CODE: plywood | CUSTOMER: | |
| DESCRIPTION: 090 | | | contact / free paypal donate: tomas.pavlica@centrum.cz | |
| WEIGHT: 0,03 kg | TREATMENT: | MATERIAL: Dřevo (dub) | https://github.com/tomaspavlica/cnc_pkb2 | |
| DRAW DATE: 02.07.2020 | DRAW BY: tomas.pavlica | APPROVAL DATE: | | |

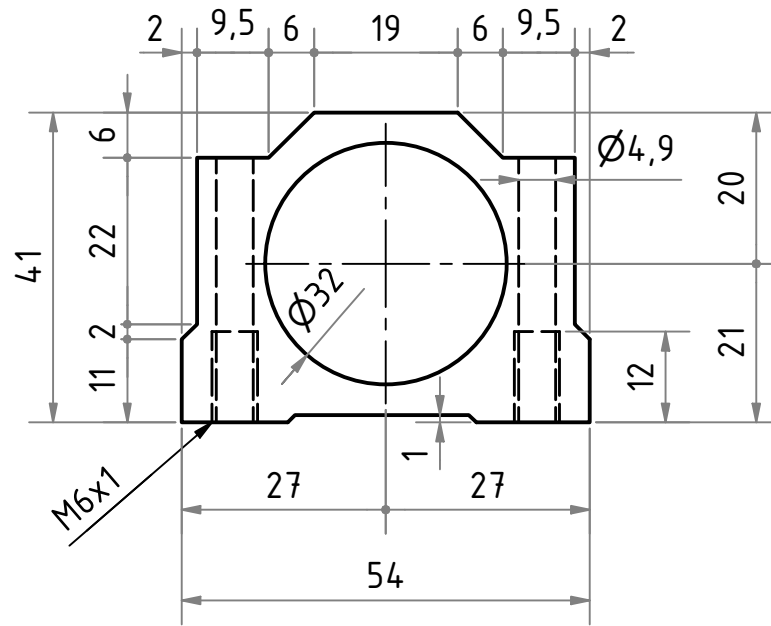
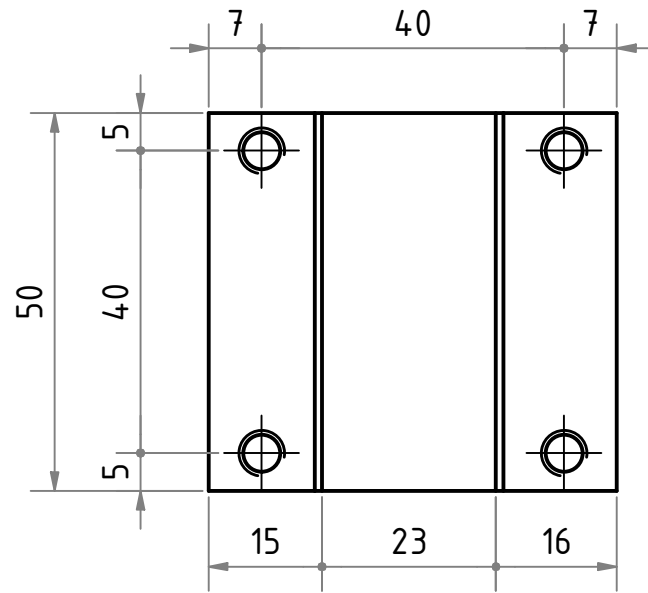
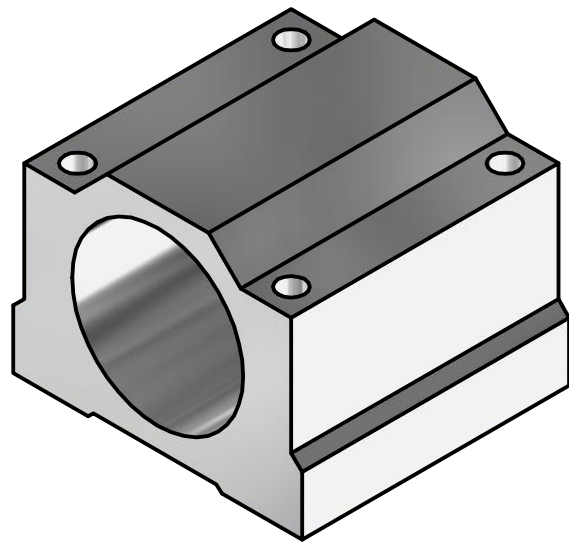


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|-----------------------------|---------------------------|--------------------------|---|--------|
| STATUS: | CHANGE NR.: | CHANGE DATE: | CHANGE REASON: | ISSUE: |
| GENERAL TOL.: ISO 2768-f | PROJECTION: | MATERIAL CODE: SK20 | CUSTOMER: | |
| DESCRIPTION: 110 | | | contact / free paypal donate: tomas.pavlica@centrum.cz | |
| WEIGHT: 0,08 kg | TREATMENT: | MATERIAL: Hliník 6061 | https://github.com/tomaspavlica/cnc_pkb2 | |
| DRAW DATE: 02.07.2020 | DRAW BY: tomas.pavlica | APPROVAL DATE: | | |
| | | APPROVED BY: | | |





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|-----------------------------|---------------------------|--------------------------------|---|--------|
| STATUS: | CHANGE NR.: | CHANGE DATE: | CHANGE REASON: | ISSUE: |
| GENERAL TOL.: ISO 2768-f | PROJECTION: | MATERIAL CODE: MOTOR NEMA23 | CUSTOMER: | |
| DESCRIPTION: 130 | | | contact / free paypal donate: tomas.pavlica@centrum.cz | |
| WEIGHT: 1,44 kg | TREATMENT: | MATERIAL: Ocel, měkká | https://github.com/tomaspavlica/cnc_pkb2 | |
| DRAW DATE: 02.07.2020 | DRAW BY: tomas.pavlica | APPROVAL DATE: | | |



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|-----------------------------|---------------------------|--------------------------|---|--------|
| STATUS: | CHANGE NR.: | CHANGE DATE: | CHANGE REASON: | ISSUE: |
| GENERAL TOL.: ISO 2768-f | PROJECTION: | MATERIAL CODE: SMA20 | CUSTOMER: | |
| DESCRIPTION: 140 | | | contact / free paypal donate: tomas.pavlica@centrum.cz | |
| WEIGHT: 0,14 kg | TREATMENT: | MATERIAL: Hliník 6061 | https://github.com/tomas-pavlica/cnc_pkb2 | |
| DRAW DATE: 02.07.2020 | DRAW BY: tomas.pavlica | APPROVAL DATE: | APPROVED BY: | |

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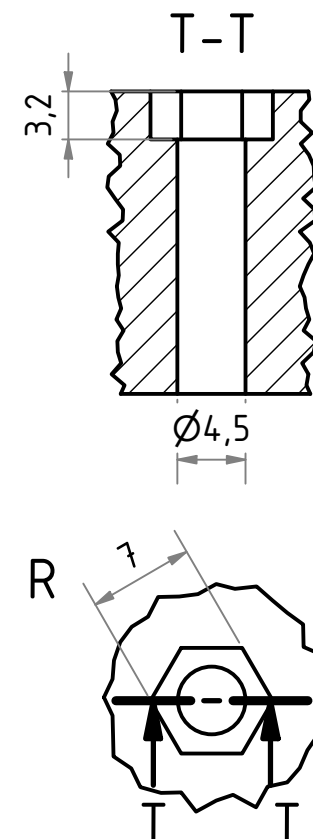
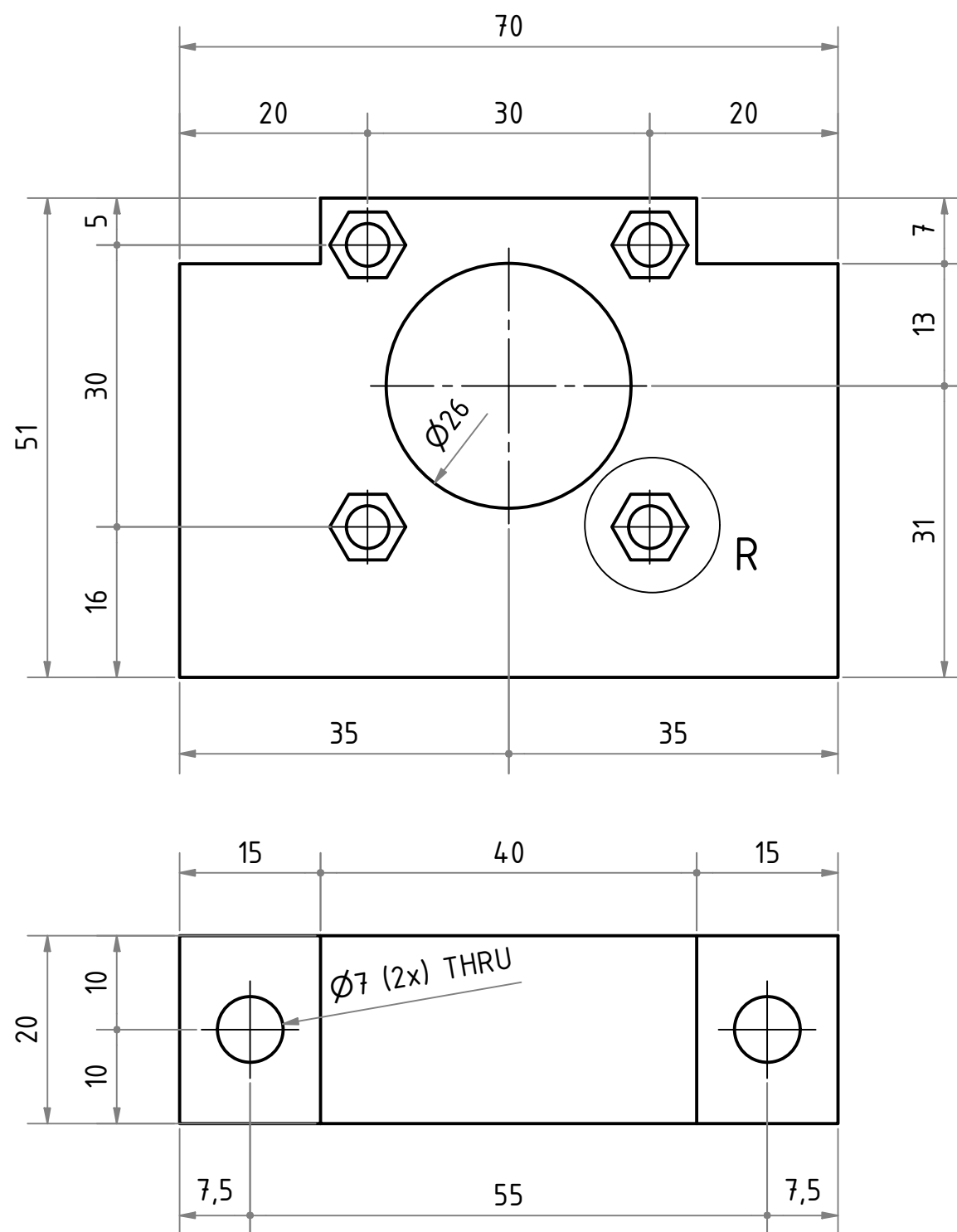
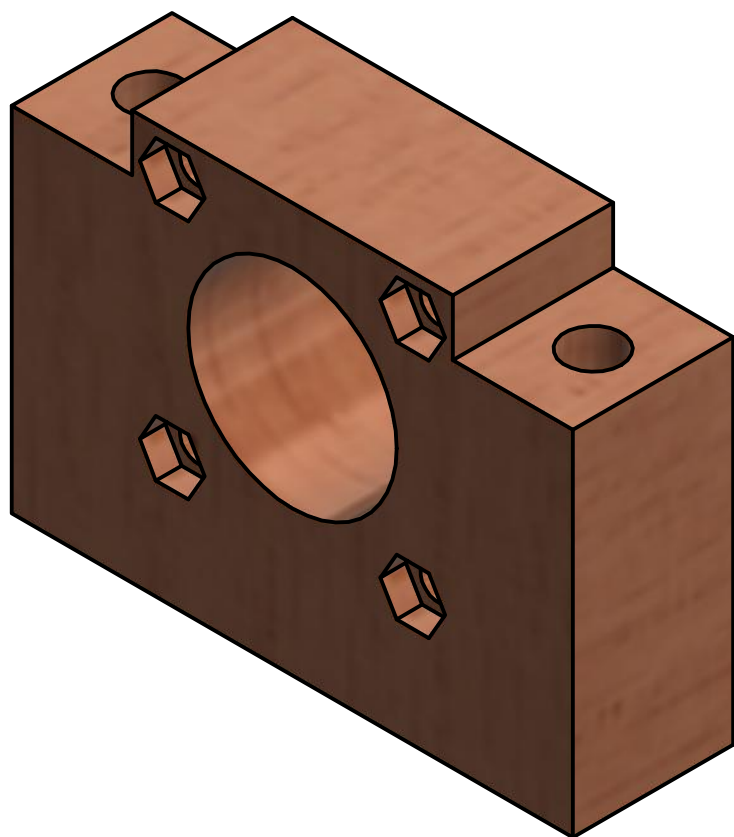
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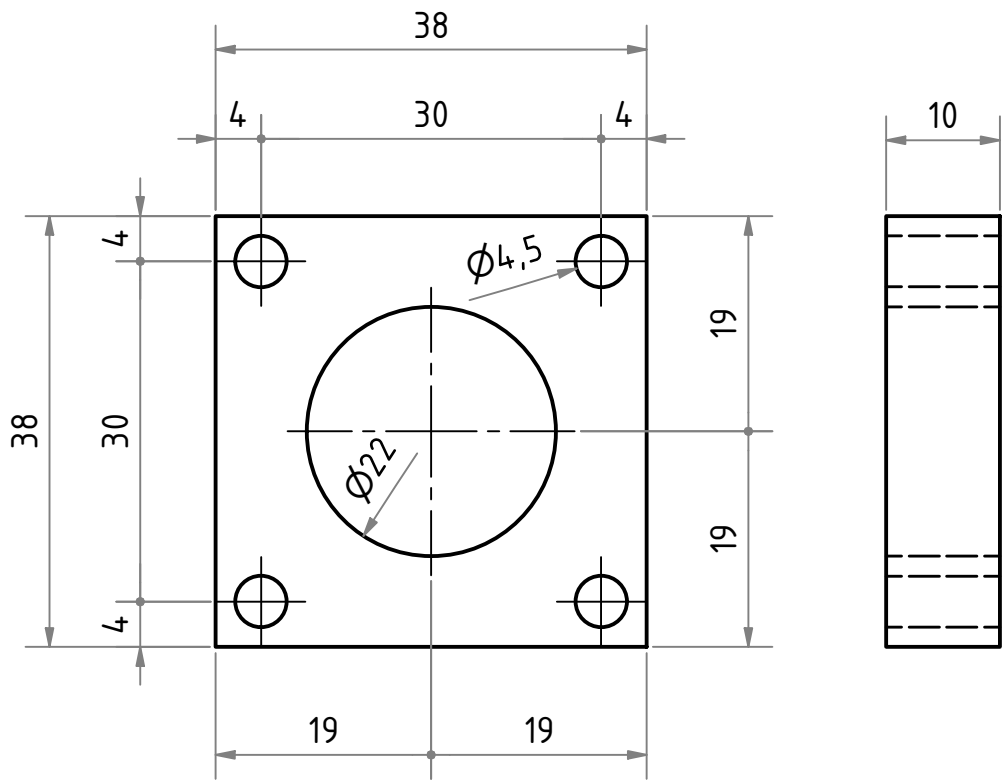
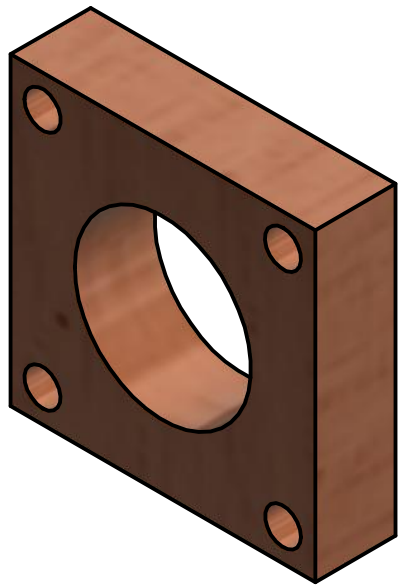
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|-----------------------------|---------------------------|------------------------------|-------------------------------|--|
| STATUS: | CHANGE NR.: | CHANGE DATE: | CHANGE REASON: | ISSUE: |
| GENERAL TOL.: ISO 2768-f | PROJECTION: | MATERIAL CODE: wood (oak) | CUSTOMER: | |
| DESCRIPTION: 150 | | | contact / free paypal donate: | |
| WEIGHT: 0,04 kg | TREATMENT: | MATERIAL: Dřevo (dub) | tomas.pavlica@centrum.cz | |
| DRAW DATE: 02.07.2020 | DRAW BY: tomas.pavlica | APPROVAL DATE: | APPROVED BY: | https://github.com/tomaspavlica/cnc_pkb2 |

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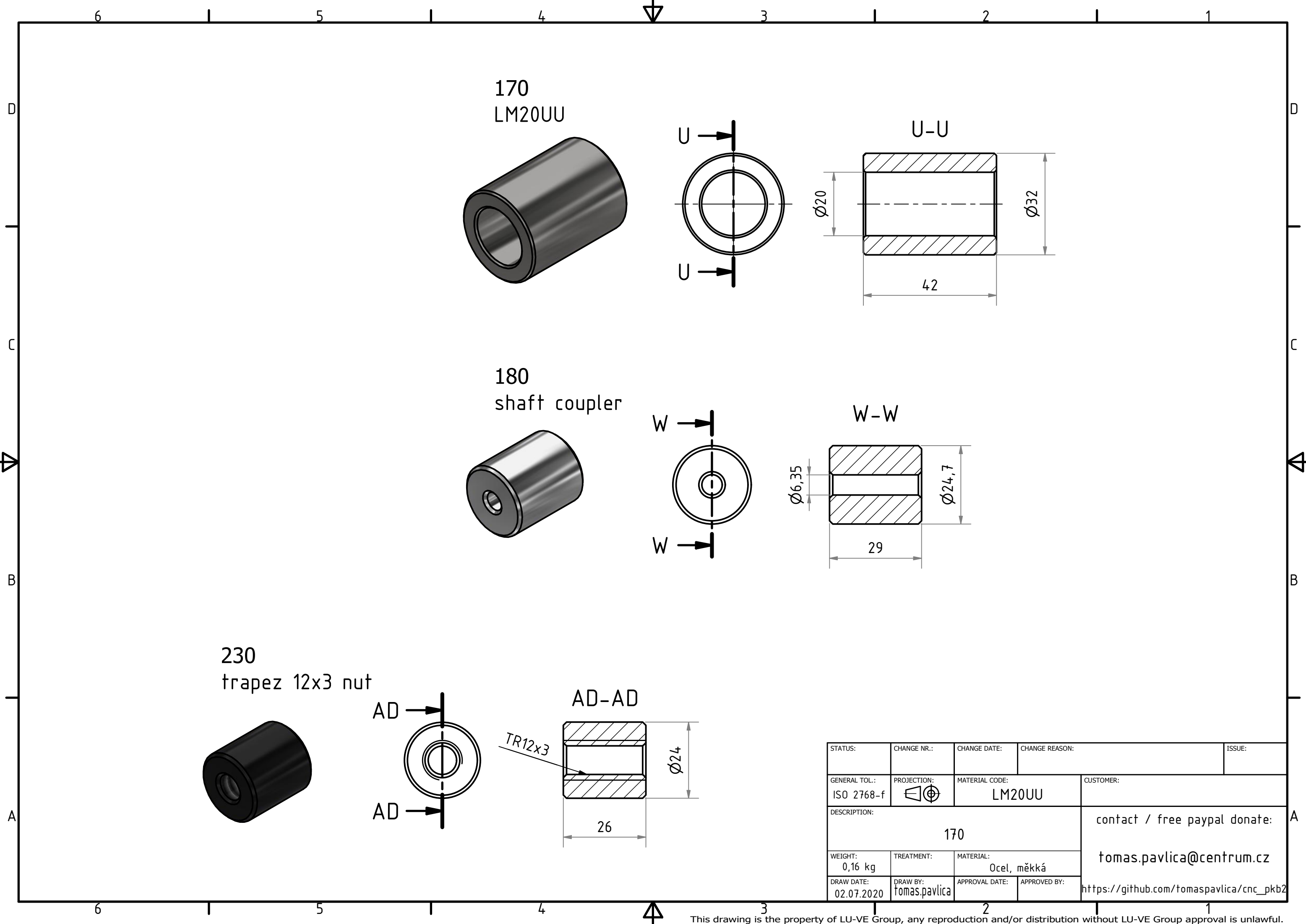
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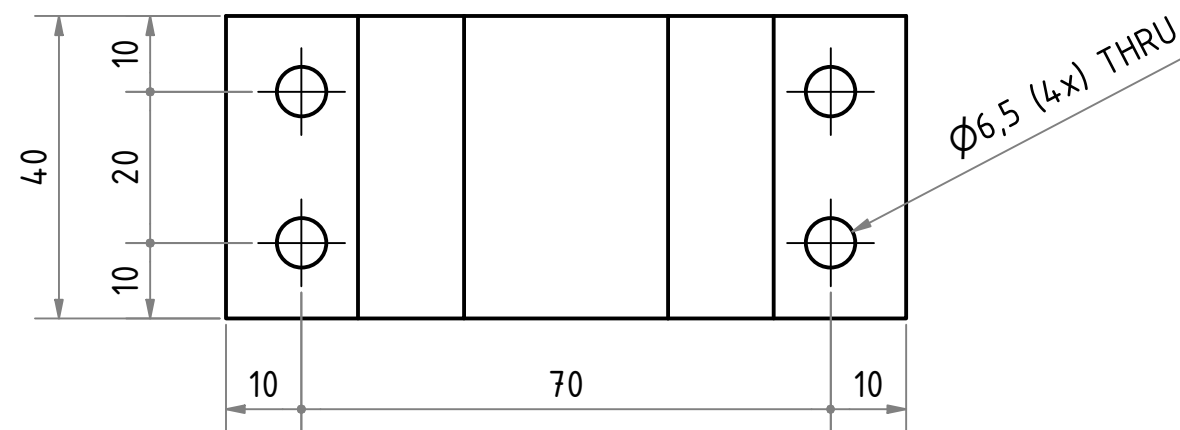
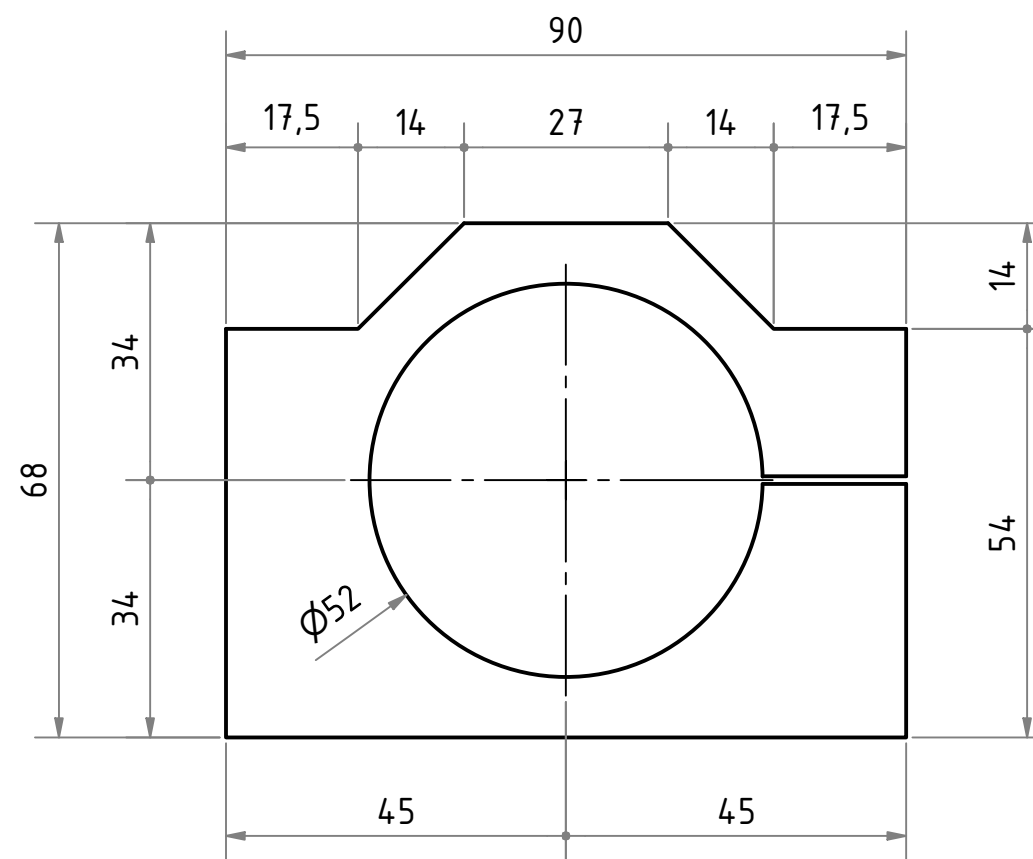
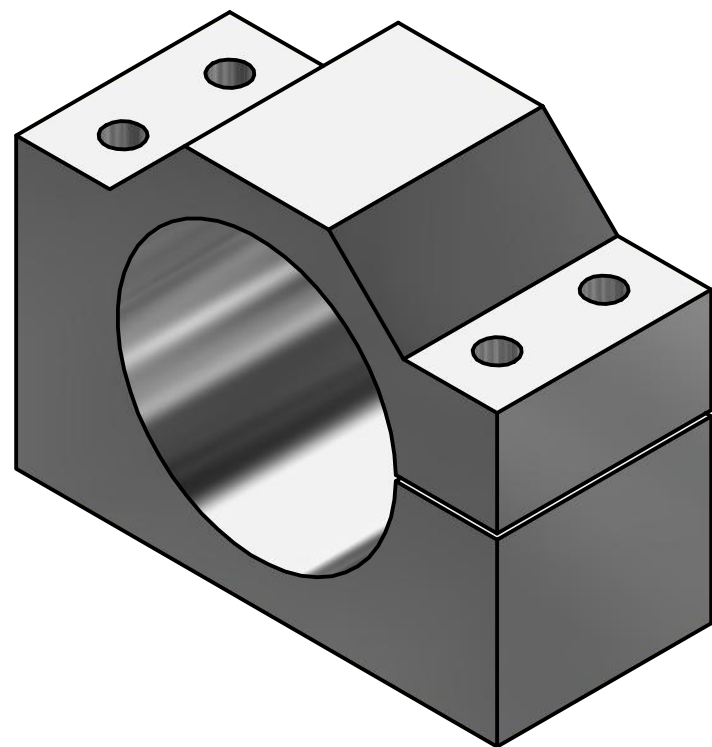
A



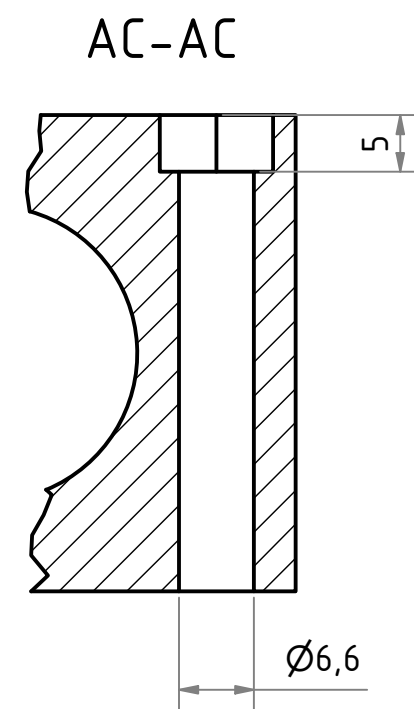
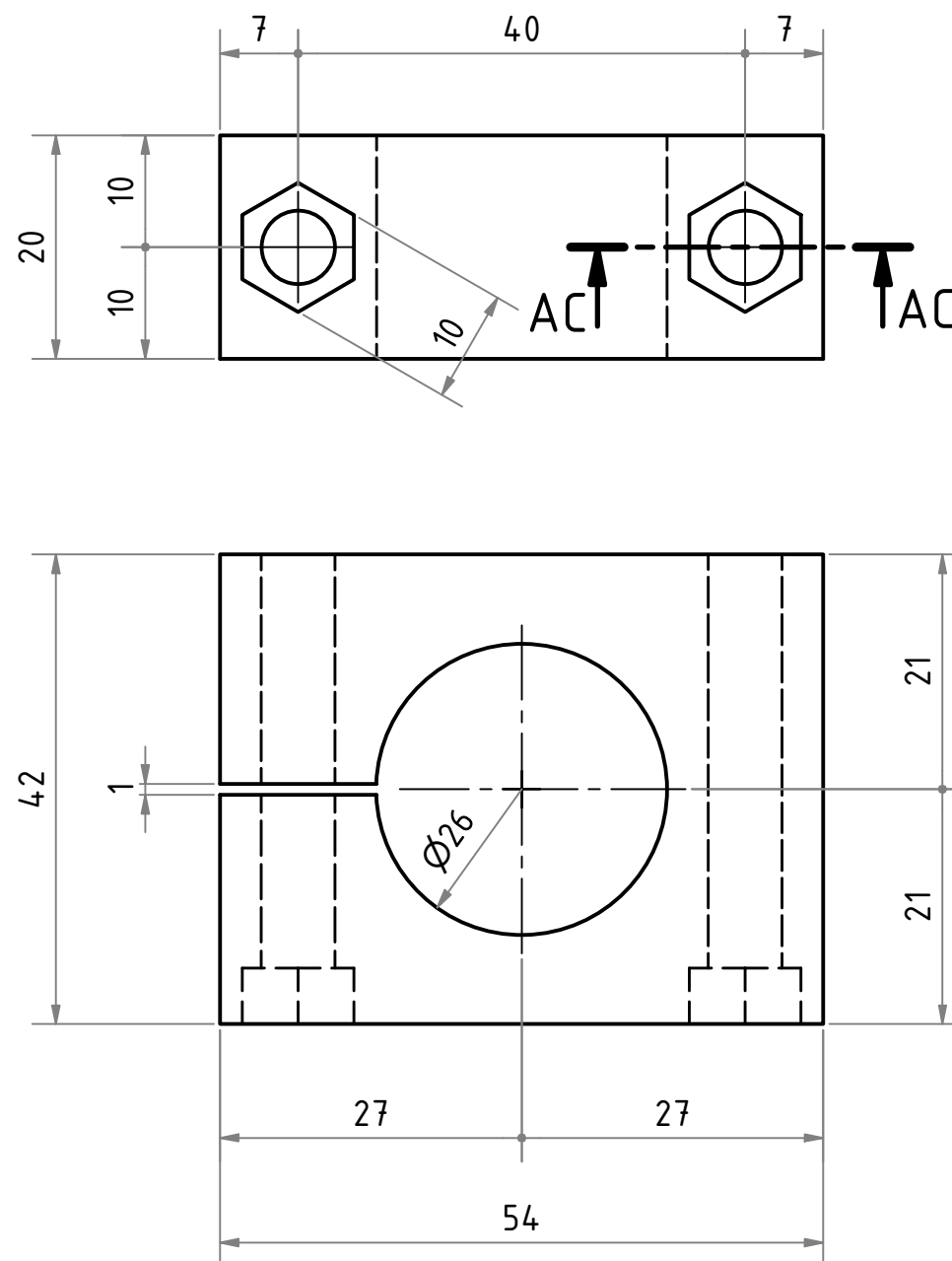
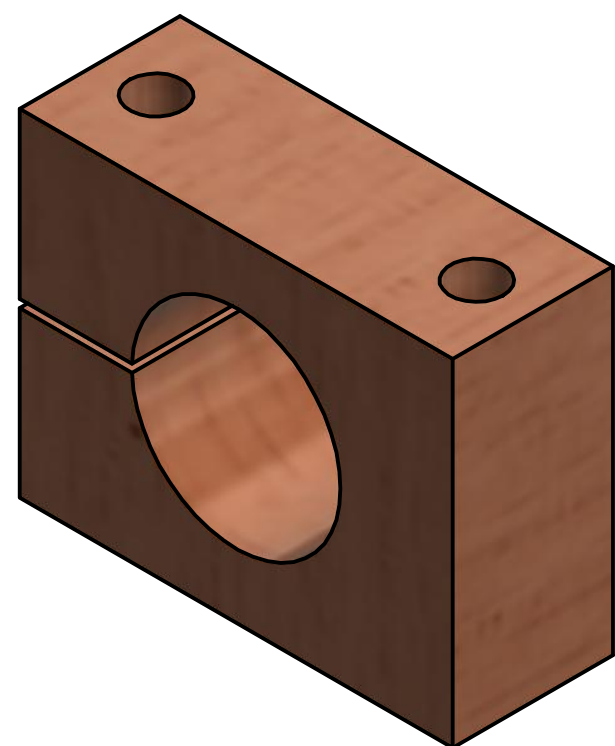
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|-----------------------------|---------------------------|------------------------------|---|--------|
| STATUS: | CHANGE NR.: | CHANGE DATE: | CHANGE REASON: | ISSUE: |
| GENERAL TOL.: ISO 2768-f | PROJECTION: | MATERIAL CODE: wood (oak) | CUSTOMER: | |
| DESCRIPTION: 160 | | | contact / free paypal donate: tomas.pavlica@centrum.cz | |
| WEIGHT: 0,01 kg | TREATMENT: | MATERIAL: Dřevo (dub) | https://github.com/tomaspavlica/cnc_pkb2 | |
| DRAW DATE: 02.07.2020 | DRAW BY: tomas.pavlica | APPROVAL DATE: | | |



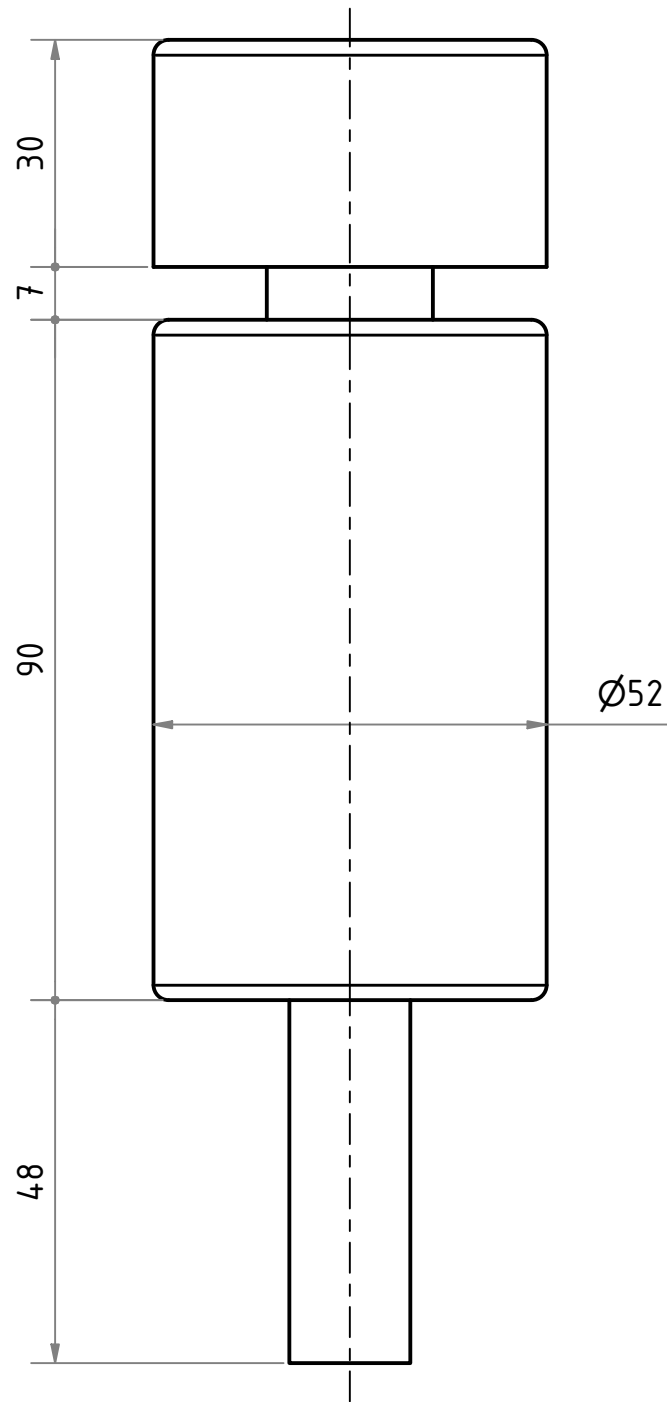
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|-----------------------------|---------------------------|--------------------------|-------------------------------|--|
| STATUS: | CHANGE NR.: | CHANGE DATE: | CHANGE REASON: | ISSUE: |
| GENERAL TOL.: ISO 2768-f | PROJECTION: | MATERIAL CODE: LM20UU | CUSTOMER: | |
| DESCRIPTION: 170 | | | contact / free paypal donate: | |
| WEIGHT: 0,16 kg | TREATMENT: | MATERIAL: Ocel, měkká | tomas.pavlica@centrum.cz | |
| DRAW DATE: 02.07.2020 | DRAW BY: tomas.pavlica | APPROVAL DATE: | APPROVED BY: | https://github.com/tomaspavlica/cnc_pkb2 |



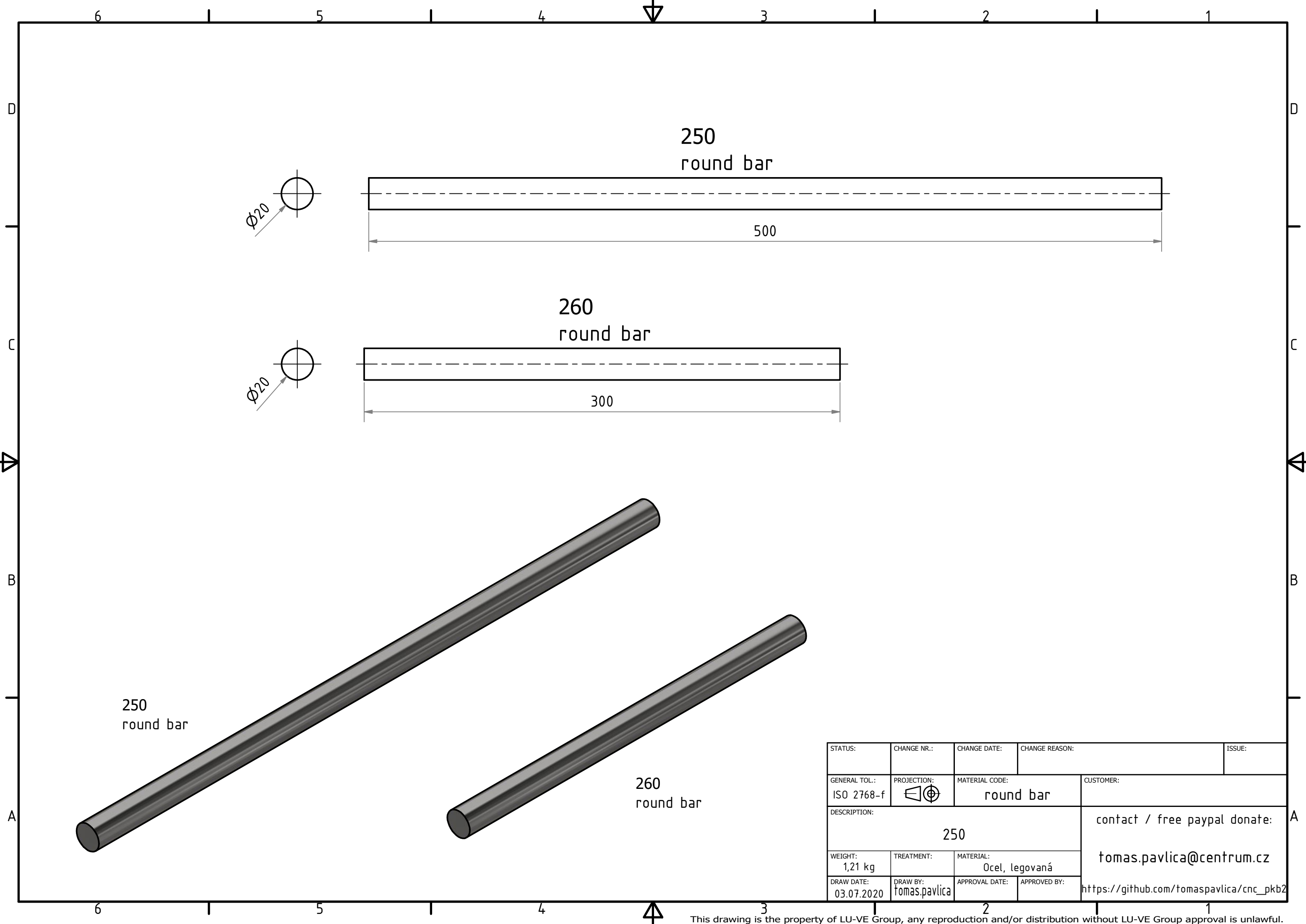
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|-----------------------------|---------------------------|-------------------------------|---|--------|
| STATUS: | CHANGE NR.: | CHANGE DATE: | CHANGE REASON: | ISSUE: |
| GENERAL TOL.: ISO 2768-f | PROJECTION: | MATERIAL CODE: mill holder | CUSTOMER: | |
| DESCRIPTION: 190 | | | contact / free paypal donate: tomas.pavlica@centrum.cz | |
| WEIGHT: 0,34 kg | TREATMENT: | MATERIAL: Hliník 6061 | https://github.com/tomaspavlica/cnc_pkb2 | |
| DRAW DATE: 03.07.2020 | DRAW BY: tomas.pavlica | APPROVAL DATE: | | |
| | | APPROVED BY: | | |

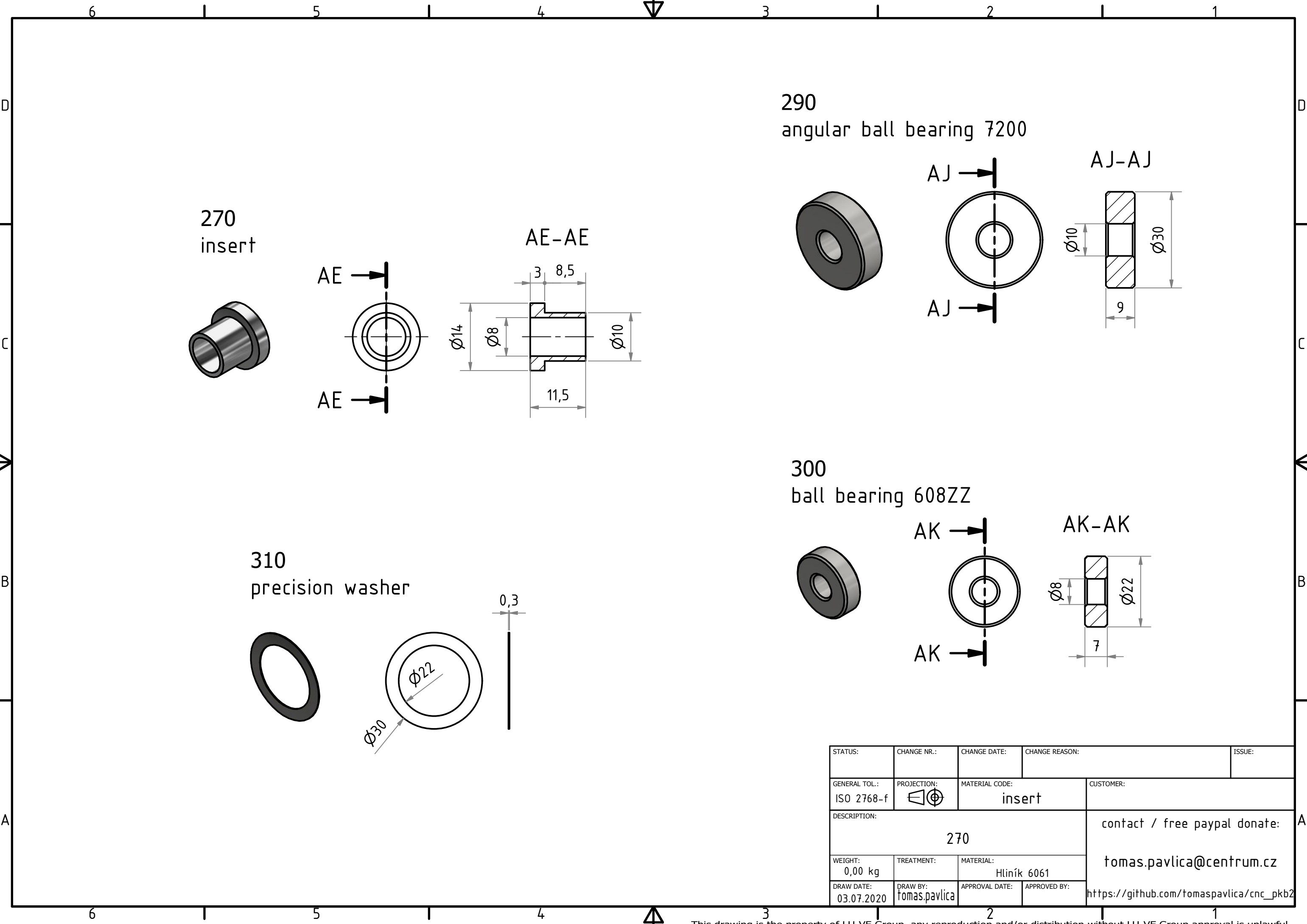


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|-----------------------------|---------------------------|------------------------------|---|--------|
| STATUS: | CHANGE NR.: | CHANGE DATE: | CHANGE REASON: | ISSUE: |
| GENERAL TOL.: ISO 2768-f | PROJECTION: | MATERIAL CODE: wood (oak) | CUSTOMER: | |
| DESCRIPTION: 220 | | | contact / free paypal donate: tomas.pavlica@centrum.cz | |
| WEIGHT: 0,02 kg | TREATMENT: | MATERIAL: Dřevo (dub) | https://github.com/tomaspavlica/cnc_pkb2 | |
| DRAW DATE: 03.07.2020 | DRAW BY: tomas.pavlica | APPROVAL DATE: | APPROVED BY: | |

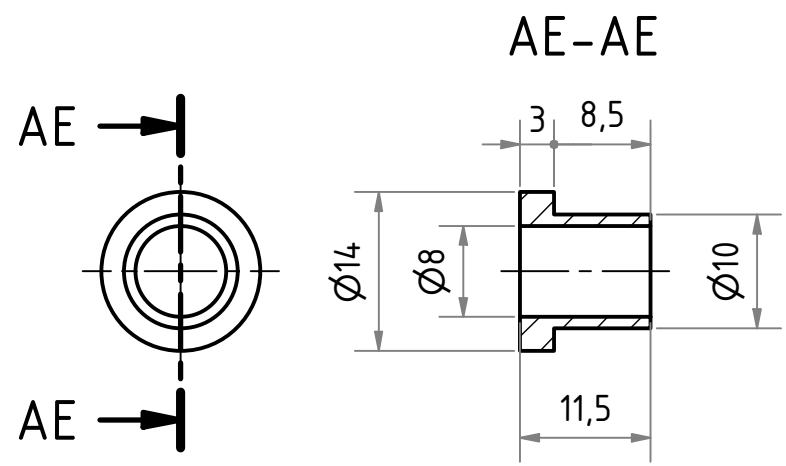


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|-----------------------------|---------------------------|---------------------------------|---|--------|
| STATUS: | CHANGE NR.: | CHANGE DATE: | CHANGE REASON: | ISSUE: |
| GENERAL TOL.: ISO 2768-f | PROJECTION: | MATERIAL CODE: spindle motor | CUSTOMER: | |
| DESCRIPTION: 240 | | | contact / free paypal donate: tomas.pavlica@centrum.cz | |
| WEIGHT: 2,06 kg | TREATMENT: | MATERIAL: Ocel, legovaná | https://github.com/tomaspavlica/cnc_pkb2 | |
| DRAW DATE: 03.07.2020 | DRAW BY: tomas.pavlica | APPROVAL DATE: | | |
| | | APPROVED BY: | | |

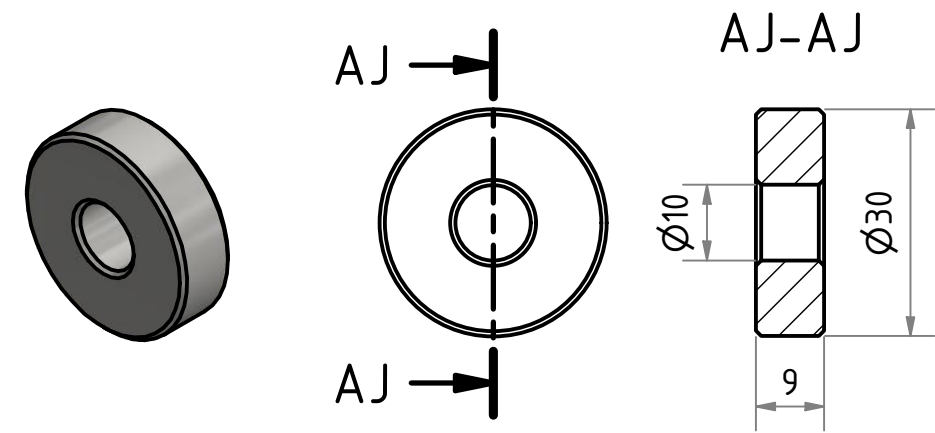




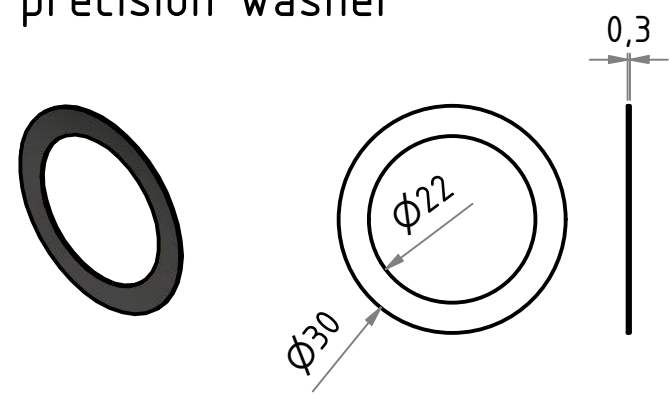
270
insert



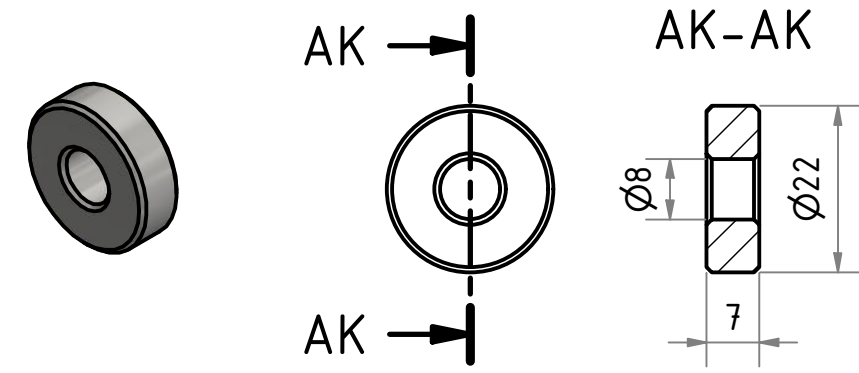
290
angular ball bearing 7200



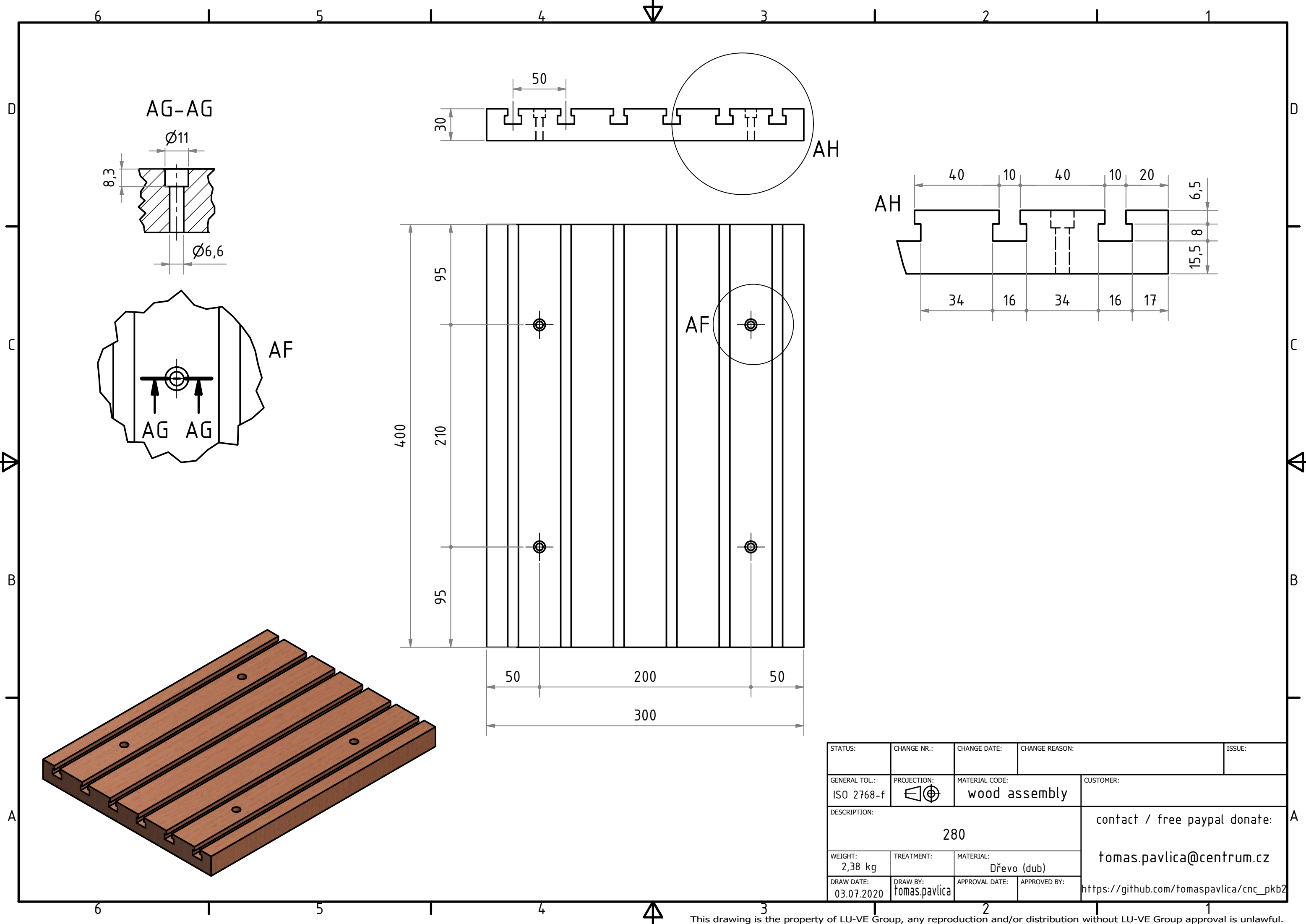
310
precision washer



300
ball bearing 608ZZ



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|-----------------------------|---------------------------|--------------------------|-------------------------------|--|
| STATUS: | CHANGE NR.: | CHANGE DATE: | CHANGE REASON: | ISSUE: |
| GENERAL TOL.: ISO 2768-f | PROJECTION: | MATERIAL CODE: insert | CUSTOMER: | |
| DESCRIPTION: 270 | | | contact / free paypal donate: | |
| WEIGHT: 0,00 kg | TREATMENT: | MATERIAL: Hliník 6061 | tomas.pavlica@centrum.cz | |
| DRAW DATE: 03.07.2020 | DRAW BY: tomas.pavlica | APPROVAL DATE: | APPROVED BY: | https://github.com/tomaspavlica/cnc_pkb2 |



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|-----------------------------|---------------------------|---------------------------------|-------------------------------|--|
| STATUS: | CHANGE NR.: | CHANGE DATE: | CHANGE REASON: | ISSUE: |
| GENERAL TOL.: ISO 2768-f | PROJECTION: | MATERIAL CODE: wood assembly | CUSTOMER: | |
| DESCRIPTION: 280 | | | contact / free paypal donate: | |
| WEIGHT: 2,38 kg | TREATMENT: | MATERIAL: Dřevo (dub) | tomas.pavlica@centrum.cz | |
| DRAW DATE: 03.07.2020 | DRAW BY: tomas.pavlica | APPROVAL DATE: | APPROVED BY: | https://github.com/tomaspavlica/cnc_pkb2 |