



# 1.69 inch E-paper Display Series

GDEH0169E01

Dalian Good Display Co., Ltd.

# Product Specifications



|                    |                       |
|--------------------|-----------------------|
| <b>Customer</b>    | <b>Standard</b>       |
| <b>Description</b> | 1.69" E-PAPER DISPLAY |
| <b>Model Name</b>  | GDEH0169E01           |
| <b>Date</b>        | 2025/08/04            |
| <b>Revision</b>    | 1.0                   |

|  | Design Engineering  |   |   |
|--|---|---|---|
|  | Approval  | Check   | Design  |
|  |  |  |  |

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## 1. Over View

GDEH0169E01 is a reflective electrophoretic E Ink® Spectra 6 technology display module based on active matrix TFT substrate. It has 1.69 " active area with 400 x 400 pixels . The display is capable to display images at Black/White /Red/Yellow/Blue/Green depending on the display controller and the associated waveform file it used.

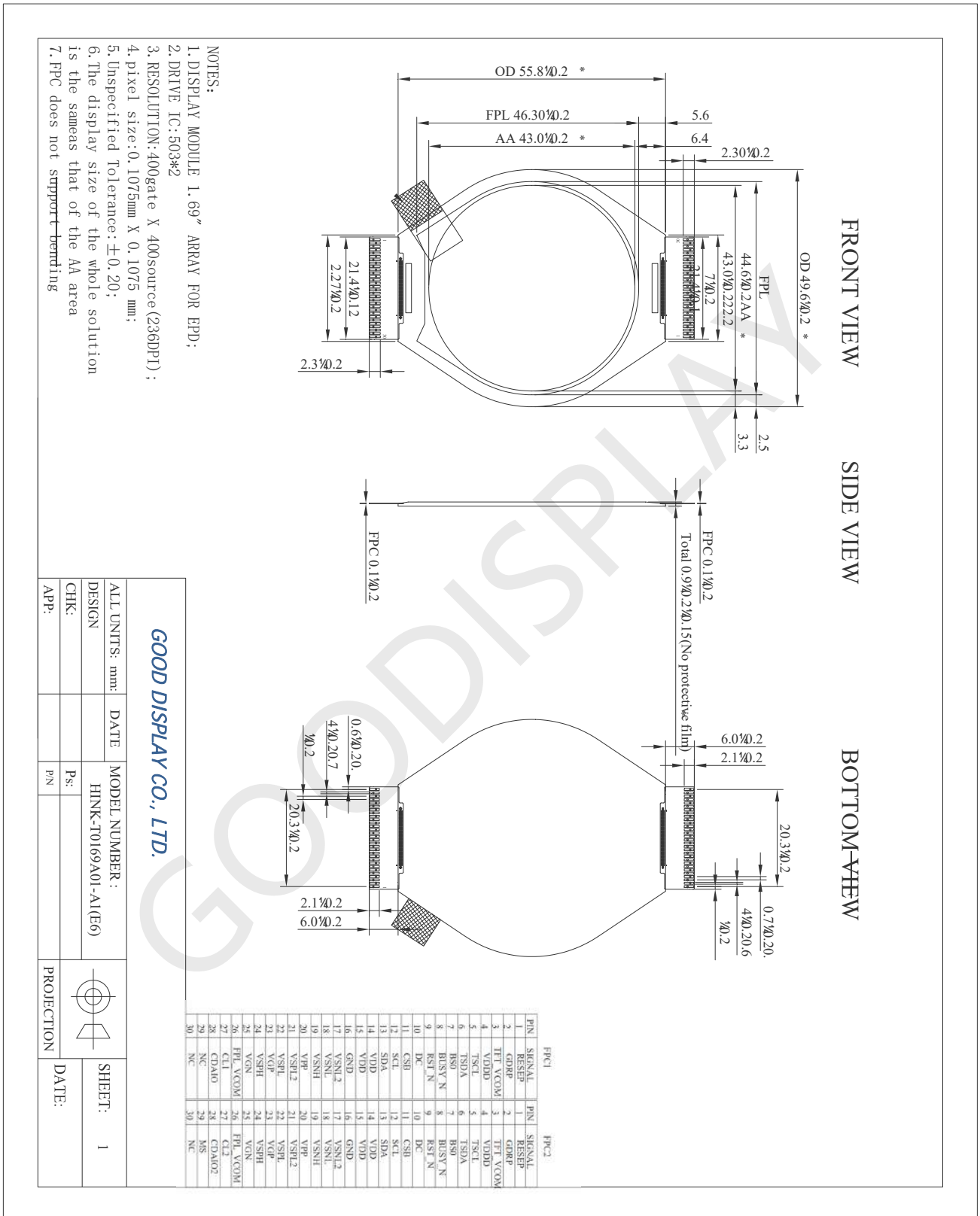
## 2.Features

- 400\*400 pixels display
- High contrast
- High reflectance
- Ultra wide viewing angle
- Ultra low power consumption
- Pure reflective mode
- Bi-stable display
- Commercial temperature range
- Landscape, portrait modes
- Hard-coat antiglare display surface
- Ultra Low current deep sleep mode
- On chip display RAM
- Low voltage detect for supply voltage
- High voltage ready detect for driving voltage
- Internal temperature sensor
- Waveform stored in On-chip OTP
- 10-byte OTP space for module identification
- Serial peripheral interface available
- On-chip oscillator
- On-chip booster and regulator control for generating VCOM, Gate and source driving voltage
- I2C signal master interface to read external temperature sensor/ built-in temperature sensor

## 3.Mechanical Specifications

| Parameter           | Specifications          | Unit  | Remark  |
|---------------------|-------------------------|-------|---------|
| Screen Size         | 1.69                    | Inch  |         |
| Display Resolution  | 400(H)x400(V)           | Pixel | Dpi:236 |
| Active Area         | 43(H)x43(V)             | mm    |         |
| Pixel Pitch         | 0.169x0.169             | mm    |         |
| Pixel Configuration | Square                  |       |         |
| Outline Dimension   | 55.8(H)x49.6(V)x0.95(D) | mm    |         |
| Weight              | 10±3                    | g     |         |

## 4. Mechanical Drawing of EPD module





## 5. Input /Output Pin Assignment

| Pin Assignment_FPC1 |            |          |   |
|---------------------|------------|----------|---|
| Pin #               | Type       | Single   | Description   |
| 1                   | I          | RESEP    | Current sense input for control loop for VGP Boost.   |
| 2                   | O          | GDRP     | N-MOS gate control for VGP Boost.   |
| 3                   | O          | TFT_VCOM | a. VCOMDC.<br>b. 0V.  |
| 4                   | P          | VDDD     | Digital Power input. (1.2v)   |
| 5                   | I/O        | TSCL     | I2C Interface to digital temperature sensor Clock pin   |
| 6                   | I/O        | TSDA     | I2C Interface to digital temperature sensor Data pin  |
| 7                   | I          | BS0      | Input interface setting. Select 3 wire/ 4 wire/ Quad SPI interface.(Default :H)   |
| 8                   | O          | BUSY_N   | IC busy flag.<br>H: Host side can send command/data to driver.<br>L: IC is busy, SD/VCOM is transforming  |
| 9                   | I          | RST_N    | Global reset pin. Low: Active. (Default=H)<br>When RST_N becomes low, driver will reset. All register will reset to default value. Driver all function will disable. SD output and VCOM will base on previous condition. It may have two conditions: 0V or floating. The minimal width of RST_N=Low is 100μs. |
| 10                  | I          | DC       | Command/Data input. (4-wire SPI) H: Data. L: Command.<br>Connect to GND in 3-wire or Standard 4-wire mode.  |
| 11                  | I          | CSB      | Serial communication chip selects.  |
| 12                  | I          | SCL      | Serial communication clock input.   |
| 13                  | I/O<br>(I) | SDA      | Serial communication data input/output. (3-wire/4-wire SPI)<br>(Serial communication data input.) (Standard 4-wire SPI)   |
| 14                  | I          | VDD      | Digital Power input.  |

|    |     |          |  |
|----|-----|----------|--|
| 15 | I   | VDD      | Digital Power input.   |
| 16 | P   | GND      | Ground   |
| 17 | P   | VSNL2    | 2nd Color Negative source driver voltage   |
| 18 | P   | VSNL     | 1st Color Negative source driver voltage   |
| 19 | P   | VSNH     | Negative source driver voltage.  |
| 20 | I   | VPP      | VPP for OTP programing. (7.25V)  |
| 21 | P   | VSPL2    | 2nd Color Positive source driver voltage.  |
| 22 | P   | VSPL     | 1st Color Positive source driver voltage.  |
| 23 | I   | VGP      | Positive Gate voltage. (VGP)   |
| 24 | P   | VSPH     | Positive source driver voltage.  |
| 25 | I   | VGN      | Negative Gate voltage. (VGN)   |
| 26 | O   | FPL_VCOM | a. (VSPH+VCOMDC) or (VSNH+VCOMDC).<br>b. VCOMDC.<br>c. (VSPL+VCOMDC) or (VSNL+VCOMDC).<br>d. Floating. |
| 27 | I/O | CL1      | Connect to CL1 with a 2K resistor.   |
| 28 | I/O | CDAIO1   | Connect to CDAIO1 with a 2K resistor.  |
| 29 |     | NC       | No connection and do not connect with other NC pins  |
| 30 |     | NC       | No connection and do not connect with other NC pins  |

| Pin Assignment_FPC2 |            |          |   |
|---------------------|------------|----------|---|
| Pin #               | Type       | Single   | Description   |
| 1                   | I          | RESEP    | Current sense input for control loop for VGP Boost.   |
| 2                   | O          | GDRP     | N-MOS gate control for VGP Boost.   |
| 3                   | O          | TFT_VCOM | a. VCOMDC.<br>b. 0V.  |
| 4                   | P          | VDDD     | Digital Power input. (1.2v)   |
| 5                   | I/O        | TSCL     | I2C Interface to digital temperature sensor Clock pin   |
| 6                   | I/O        | TSDA     | I2C Interface to digital temperature sensor Data pin  |
| 7                   | I          | BS0      | Input interface setting. Select 3 wire/ 4 wire/ Quad SPI interface.(Default :H)   |
| 8                   | O          | BUSY_N   | IC busy flag.<br>H: Host side can send command/data to driver.<br>L: IC is busy, SD/VCOM is transforming  |
| 9                   | I          | RST_N    | Global reset pin. Low: Active. (Default=H)<br>When RST_N becomes low, driver will reset. All register will reset to default value. Driver all function will disable. SD output and VCOM will base on previous condition. It may have two conditions: 0V or floating. The minimal width of RST_N=Low is 100μs. |
| 10                  | I          | DC       | Command/Data input. (4-wire SPI) H: Data. L: Command.<br>Connect to GND in 3-wire or Standard 4-wire mode.  |
| 11                  | I          | CSB      | Serial communication chip selects.  |
| 12                  | I          | SCL      | Serial communication clock input.   |
| 13                  | I/O<br>(I) | SDA      | Serial communication data input/output. (3-wire/4-wire SPI)<br>(Serial communication data input.) (Standard 4-wire SPI)   |
| 14                  | I          | VDD      | Digital Power input.  |
| 15                  | I          |          |   |



|    |     |          |  |
|----|-----|----------|--|
|    |     |          |  |
| 16 | P   | GND      | Ground   |
| 17 | P   | VSNL2    | 2nd Color Negative source driver voltage   |
| 18 | P   | VSNL     | 1st Color Negative source driver voltage   |
| 19 | P   | VSNH     | Negative source driver voltage.  |
| 20 | I   | VPP      | VPP for OTP programing. (7.25V)  |
| 21 | P   | VSPL2    | 2nd Color Positive source driver voltage.  |
| 22 | P   | VSPL     | 1st Color Positive source driver voltage.  |
| 23 | I   | VGP      | Positive Gate voltage. (VGP)   |
| 24 | P   | VSPH     | Positive source buffer output.   |
| 25 | I   | VGN      | Negative Gate voltage. (VGN)   |
| 26 | O   | FPL_VCOM | a. (VSPH+VCOMDC) or (VSNH+VCOMDC).<br>b. VCOMDC.<br>c. (VSPL+VCOMDC) or (VSNL+VCOMDC).<br>d. Floating      |
| 27 | I/O | CL2      | Connect to CL2with a 2K resistor.  |
| 28 | I/O | CDAIO2   | Connect to CDAIO2 with a 2K resistor.  |
| 29 | I   | MS       | Cascade setting pin.<br><br>Remark: Connect to the system GPIO<br><br>H: Master chip.<br><br>L: Slave chip |
| 30 |     | NC       | No connection and do not connect with other NC pins  |

## 6.Reference Circuit

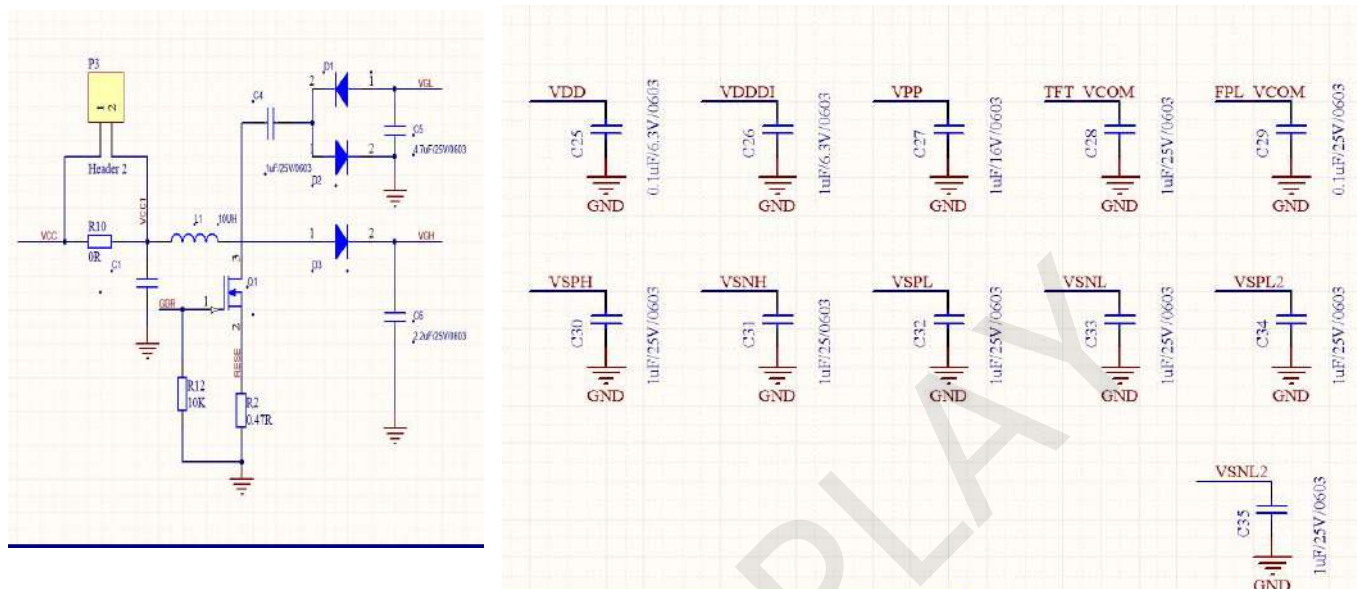


Figure. 6 - 1

| FPC1     |    | FPC2     |    |
|----------|----|----------|----|
| RESEP    | 1  | RESEP    | 1  |
| GDRP     | 2  | GDRP     | 2  |
| TFT_VCOM | 3  | TFT_VCOM | 3  |
| VDDD     | 4  | VDDDI    | 4  |
| TSCL     | 5  | TSCL     | 5  |
| TSDA     | 6  | TSDA     | 6  |
| BS0      | 7  | BS0      | 7  |
| BUSY_N   | 8  | BUSY_N2  | 8  |
| RST_N    | 9  | RST_N    | 9  |
| DC       | 10 | DC       | 10 |
| CSB      | 11 | CSB1     | 11 |
| SCL      | 12 | SCL      | 12 |
| SDA      | 13 | SDA      | 13 |
| VDD      | 14 | VDD      | 14 |
| VDD      | 15 | VDD      | 15 |
| GND      | 16 | GND      | 16 |
| VSNL2    | 17 | VSNL2    | 17 |
| VSNL     | 18 | VSNL     | 18 |
| VSNH     | 19 | VSNH     | 19 |
| VPP      | 20 | VPP      | 20 |
| VSPL2    | 21 | VSPL2    | 21 |
| VSPL     | 22 | VSPL     | 22 |
| VGP      | 23 | VGP      | 23 |
| VSPH     | 24 | VSPH     | 24 |
| VGN      | 25 | VGL      | 25 |
| FPL_VCOM | 26 | FPL_VCOM | 26 |
| CL1      | 27 | CL1      | 27 |
| CDAIO    | 28 | CDAIO2   | 28 |
| NC       | 29 | MS       | 29 |
| NC       | 30 | NC       | 30 |

Plugged sample circuit diagram

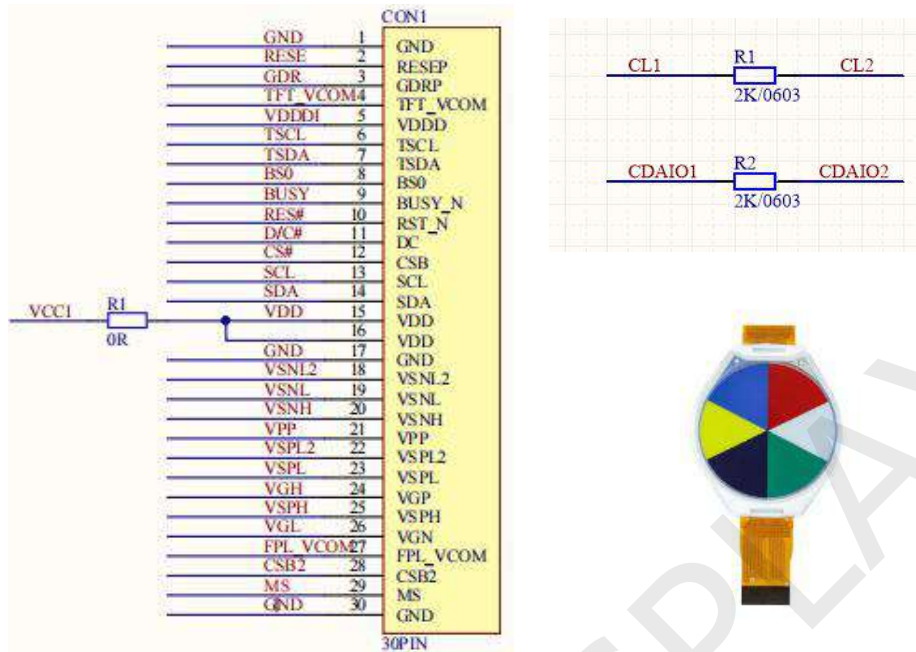


Figure. 6 - 2

| Part Name                                 | Value/Type       | Value /requirement/Reference Part   |
|---|------------------|---|
| C25, C29                                  | 0.1 uF           | 0603, X5R/X7R, Voltage Rating:16V   |
| C4,C26,C27,C28,C30<br>C31,C32,C33,C34,C35 | 1uF              | 0603, X5R/X7R, Voltage Rating:25V   |
| C6  | 2.2UF            | 0603, X5R/X7R, Voltage Rating:25V   |
| C5  | 4.7UF            | 0603, X5R/X7R, Voltage Rating:25V   |
| C1  | 10uF             | 0603, X5R/X7R, Voltage Rating:50V   |
| R2  | 0.47 ohm         | 0603; 1% variation  |
| D1-D3                                     | Diode            | MBR0530<br>1. Reverse DC voltage $\geq 30V$<br>2. Forward current $\geq 500mA$<br>3. Forward voltage $\leq 430mV$   |
| Q1  | NMOS             | Si1308EDL / Si1304BDL<br>NTR4170NT1G1.<br>Drain-source break voltage $\geq 30V$<br>2. Gate-source threshold voltage $\leq 1.5V$<br>3. Drain-source on-state resistance $< 400m\Omega$ |
| L1  | 10uH             | NR4018T100M<br>DCR<0.5ohm $\geq 1.2A@25^{\circ}C$<br>10UI/NRH3010T100IMN  |
| CON30Pin                                  | 0.5mm ZIF Socket | 30Pins,0.5mm pitch  |

## 7. ABSOLUTE MAXIMUM RATING

| Parameter                        | Symbol    | Rating   | Unit | Humidity | Unit | Note              |
|----------------------------------|-----------|----------|------|----------|------|-------------------|
| Logic Supply voltage             | VCC,VDDIO | -0.5~6.0 | V    | 45~70    | %RH  | Note 8-1          |
| Operation temperature range      | TOPR      | 0~50     | °C   | 45~70    | %RH  |                   |
| Storage temperature range        | TSTG      | -25~60   | °C   | 45~70    | %RH  | Note 8-2          |
| Transportation temperature range | TTTG      | -25~60   | °C   | 45~70    | %RH  | Note 8-3          |
| GND                              | Ground    | -        | -    |          | -    | Connect to Ground |

Note 7 -1:

Maximum ratings are those values beyond which damages to the device may occur. VCC: Digital power, VDDIO:

IO power. Functional operation should be restricted to the limits in the Electrical Characteristics chapter.

Note 7 -2:

The display effect may be affected if the product is stored for more than 10 days under the environment of 40-60 degree.

Note 7 -3:

TTTG is the transportation condition, the transport time is within 10 days for -25°C~0°C or 40°C~60°C

Note 7 -4: The single pixel effect under the condition of above 40°C cannot be guaranteed

Note 7 - 5:

In order to ensure that NFC can complete the screen imaging, the time requirement is very short, so it is guaranteed that the imaging can be done below 20 degrees Celsius, and the effect cannot be guaranteed

Note 7 -6:

At present, the power consumption standard and brush map support iPhone and Bluetooth transmission schemes, and other mobile phone systems are synchronized internally for internal verification.

## 8. DC Characteristics

Absolute maximum rating (GND=0V)

| Symbol                   | Parameter                              | Min. | Typ. | Max.      | Unit |
|--------------------------|--|------|------|-----------|------|
| VDD, VDDIO, VDDA<br>VPP, | Logic supply voltage                   | -0.3 | -    | + 5.0     | V    |
| Vpp                      | OTP programming<br>voltage             | -0.3 | -    | -         | V    |
| VI                       | Digital input range                    | -    | -    | VDDIO+0.3 | V    |
| VGP-VGN                  | Supply range                           | -0.3 | -    | +42.0     | V    |
| Source                   |  |      |      |           |      |
| VSPH                     | Analog supply voltage<br>- Positive    | -0.3 | -    | VGP       | V    |
| VSPL                     | Analog supply voltage<br>- 1st color P | -0.3 | -    | VGP       | V    |
| VSPL2                    |  | -0.3 | -    | VGP       | V    |
| VSNH                     |  | VGN  | -    | +0.3      | V    |
| VSNL                     |  | VGN  | -    | +0.3      | V    |
| VNL2                     |  | VGN  | -    | +0.3      | V    |
| Gate                     |  |      |      |           |      |
| VGP                      |  | -0.3 | -    | +22       | V    |
| VGN                      |  | -22  | -    | +0.3      | V    |
| TSTG                     |  | -55  | -    | +125      | °C   |

Note: (1) If ICs are stressed beyond those listed above

" absolute maximum ratings" ,they may be permanently

destroyed. These are stress ratings only, and functional operation of the dev

ice at these or any other

condition beyond those indicated under

" recommended operating conditions" is not implied. Exposure to

absolute maximum rated conditions for extended periods may affect device

reliability.

## 8.1 Recommended operating conditions(GND=0V)

| Symbol                 | Parameter                              | Min.  | Typ. | Max.  | Unit |
|------------------------|--|-------|------|-------|------|
| VDD,<br>VDDIO,<br>VDDA | Logic supply voltage                   | +2.3  | -    | + 3.6 | V    |
| Vpp                    | OTP programming voltage                | +7.25 | -    | +7.45 | V    |
| VI                     | Digital input range                    | 0     | -    | VDDIO | V    |
| VGP-VGN                | Supply range                           | 0     | -    | +40.0 | V    |
| Source                 |  |       |      |       |      |
| VSPH                   | Analog supply voltage<br>- Positive    | 0     | -    | VGP   | V    |
| VSPL                   | Analog supply voltage<br>- 1st color P | 0     | -    | VGP   | V    |
| VSPL2                  | Analog supply voltage<br>- 2nd color P | 0     | -    | VGP   | V    |
| VSNH                   | Analog supply voltage<br>- Negative    | -15   | -    | 0     | V    |
| VSNL                   | Analog supply voltage<br>- 1st color N | -15   | -    | 0     | V    |
| VNL2                   | Analog supply voltage<br>- 2nd color N | -15   | -    | 0     | V    |
| Gate                   |  |       |      |       |      |
| VGP                    | Analog supply voltage<br>- positive    | 0     | -    | +20   | V    |
| VGN                    | Analog supply voltage<br>- negative    | -20   | -    | 0     | V    |
| TOP                    | Operation temperature                  | -30   | -    | +85   | °C   |



## 9. Power Consumption

| Parameter                             | Symbol | Conditions | TYP | Max | Unit | Remark |
|---------------------------------------|--------|------------|-----|-----|------|--------|
| Panel power consumption during update | -      | 25°C       |     | 140 | mAs  | -      |

MAs=update Average current ×update time

The Typical power consumption is measured using associated 25°C waveform with following pattern:

## 10. Optical characteristics

### 10.1 Optical Measurement Conditions

| Item                | Symbol     | Value    | Unit | Note           |
|---------------------|------------|----------|------|----------------|
| Ambient Temperature | Ta         | 25±2     | °C   | Indoor testing |
| Ambient Humidity    | Ha         | 50±5     | %RH  | -              |
| Supply Voltage      | VCC, VDDIO | 3.0      | V    | -              |
| illuminance         | -          | 800~1300 | Lux  |                |

Note 10-1: Image is updated with above condition

### 10.2 Optical Measurement

WS: White state, BS: Black state, RS: Red state

Note 10-2: Luminance meter: Eye - One Spectrophotometer

Note 10-3:

We don't guarantee 3 years pixels display quality for humidity below 45%RH or above 70%RH; Suggest Updated once a day;

| Symbol              | Parameter      | Conditions | Temperature | Min | Typ. | Max | Unit | Note      |
|---------------------|----------------|------------|-------------|-----|------|-----|------|-----------|
| R                   | Reflectance    | White      | 25°C        | -   | 34   | -   | %    | Note 7 -1 |
| CR                  | Contrast Ratio | -          | 25°C        | -   | 22   | -   | -    | -         |
| T <sub>update</sub> | Update time    | -          | 25°C        | -   | 18   | -   | sec  | -         |

| Symbol | Parameter                   | Conditions | Temperature | L* Typ. | a* Typ. | b* Typ. | $\Delta E_{2000}$ Max. | Note     |
|--------|-----------------------------|------------|-------------|---------|---------|---------|------------------------|----------|
| WS     | White State L*/a*/b* value  | White      | 25°C        | 66.5    | -4      | 0       | 6                      | Note7-1  |
| DS     | Dark State L*/a*/b* value   | Dark       | 25°C        | 12      | 7       | -11     | 6                      | Note7-1  |
| RS     | Red State L*/a*/b* value    | Red        | 25°C        | 26.5    | 41      | 30      | 6                      | Note7-1  |
| YS     | Yellow State L*/a*/b* value | Yellow     | 25°C        | 62      | -11     | 65      | 6                      | Note 7-1 |
| BS     | Blue State L*/a*/b* value   | Blue       | 25°C        | 34      | 3.5     | -37     | 6                      | Note 7-1 |
| GS     | Green State L*/a*/b* value  | Green      | 25°C        | 35      | -22     | 15      | 8                      | Note 7-1 |

WS: White state, DS: Dark state, RS: Red state, YS: Yellow state, BS: Blue state, GS: Green state

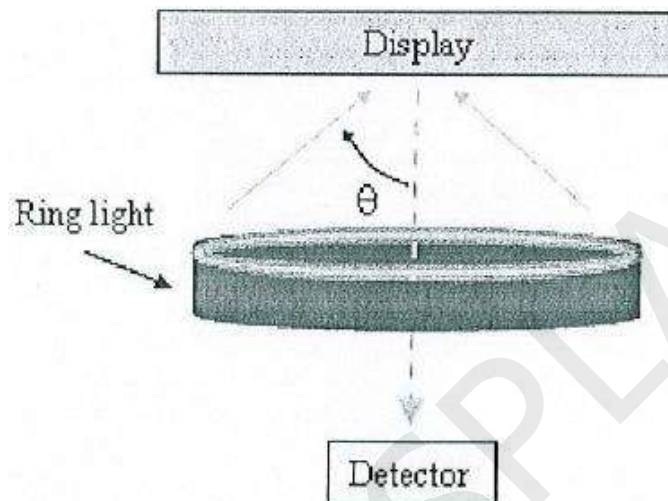
Note 7-1 : Luminance meter : Eye - One Pro3 Spectrophotometer

### 10.3 Definition of contrast ratio

The contrast ratio (CR)

is the ratio between the reflectance in a full white area (RI) and the reflectance in a dark area (Rd): R1: white reflectance  
Rd: dark reflectance

$$CR = RI/Rd$$



### 10.4 Reflection Ratio

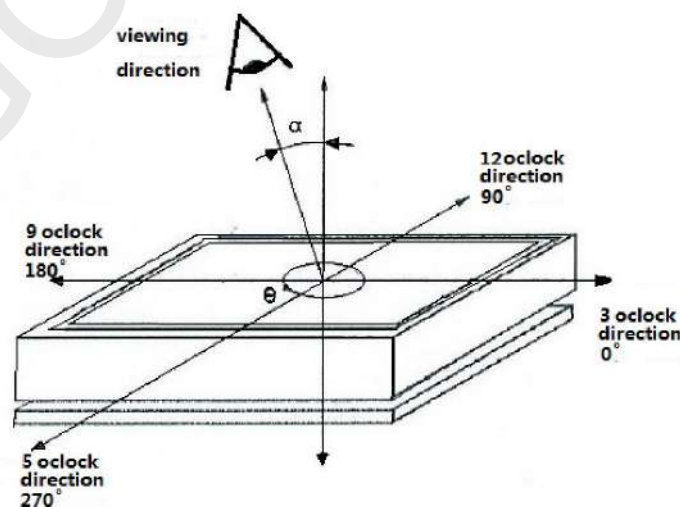
The reflection ratio is expressed as:

$R = \text{Reflectance Factor white board} \times (L_{\text{center}} / L_{\text{white board}})$

$L_{\text{center}}$  is the luminance measured at center in a white area

( $R=G=B=1$ ).  $L_{\text{whiteboard}}$  is the luminance of a standard white board. Both

are measured with equivalent illumination source. The viewing angle shall be no more than 2 degrees.



## 11. Handling Safety and Environmental Requirements

### WARNING

The display module should be kept flat or fixed to a rigid, curved support with limited bending along the long axis. It should not be used for continual flexing and bending. Handle with care. Should the display break do not touch any material that leaks out. In case of contact with the leaked material then wash with water and soap.

### CAUTION

The display module should not be exposed to harmful gases, such as acid and alkali gases, which corrode electronic components.

Disassembling the display module can cause permanent damage and invalidate the warranty agreements.

IPA solvent can only be applied on active area and the back of a glass. For the rest part, it is not allowed.

Observe general precautions that are common to handling delicate electronic components. The glass can break and front surfaces can easily be damaged. Moreover the display is sensitive to static electricity and other rough environmental conditions.

### Mounting Precautions

(1) It's recommended that you consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module.

(2) It's recommended that you attach a transparent protective plate to the surface in order to protect the EPD. Transparent protective plate should have sufficient strength in order to resist external force.

(3) You should adopt radiation structure to satisfy the temperature specification.

(4) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the PS at high temperature and the latter causes circuit break by electro-chemical reaction.

(5) Do not touch, push or rub the exposed PS with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of PS for bare hand or greasy cloth. (Some cosmetics deteriorate the PS)

(6) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach the PS. Do not use acetone, toluene and alcohol because they cause chemical damage to the PS.

(7) Wipe off saliva or water drops as soon as possible. Their long time contact with PS causes deformations and color fading.

| Data sheet status     |   |
|-----------------------|---|
| Product specification | The data sheet contains final product specifications. |

| Limiting values  |
|--|
| Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or any other conditions above those given in the Characteristics sections of the specification is not implied. Exposure to limiting values for extended periods may affect device reliability. |
| Application information  |
| Where application information is given, it is advisory and does not form part of the specification.  |

| Product Environmental certification   |
|---|
| ROHS  |
| REMARK  |
| All The specifications listed in this document are guaranteed for module only. Post-assembled operation or component(s) may impact module performance or cause unexpected effect or damage and therefore listed specifications is not warranted after any Post-assembled operation. |

## 12. Reliability test

### 12.1 Reliability test items

|   | TEST                                      | CONDITION  | REMARK  |
|---|---|--|---------|
| 1 | High Temperature Storage                  | T = 60°C35% RH, 240Hrs Test in White pattern                             | ongoing |
| 2 | Low Temperature Storage                   | T = -25°C, 240Hrs Test in White pattern                                  | ongoing |
| 3 | High Temperature Operation                | T = 50°C30% RH, 240Hrs 150s interval between updates                     | ongoing |
| 4 | Low Temperature Operation                 | T = 0°C, 240Hrs 150s interval between updates                            | ongoing |
| 5 | High-Temperature, High-Humidity Operation | T = +40°C, RH = 90%, 240Hrs 150s interval between updates                | ongoing |
| 6 | High Temperature, High-Humidity Storage   | T = 60°C 80% RH, 240Hrs Test in White pattern                            | ongoing |
| 7 | Heat Shock                                | -25°C(30 min) ~60°C(30 min)<br>50 cycle, 1Hr/cycle Test in White pattern | ongoing |
| 8 | Electrostatic Discharge                   | (Machine model) +/- 200V ; 0Ω, 200pF                                     | ongoing |

Actual EMC level to be measured on customer application.

Note1: Stay white pattern for storage and non-operation test.

Note2: Power off duration time is 30s

Note3: Continue testing after 2 hours at 20C~25C°C

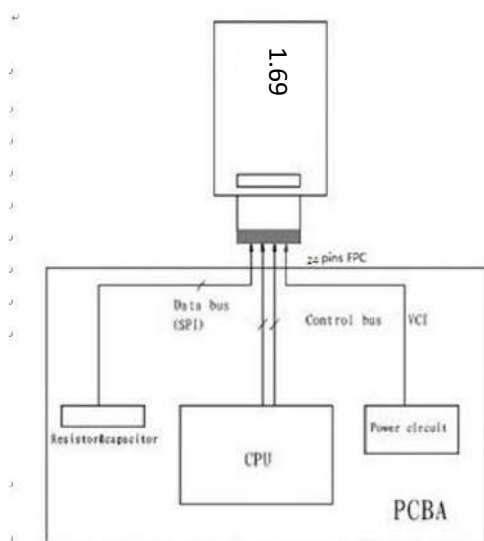
Note4: Reliability verification of new products is ongoing, and this reliability condition is not considered as a final reliability result

### 12.2 Product life time

The EPD Module is designed for a 2-year life-time with 25 °C/60%RH operation assumption. Reliability estimation testing with accelerated life-time theory would be demonstrated to provide confidence of EPD lifetime.



## 13. Block Diagram



## 14. Shipment inspection specification

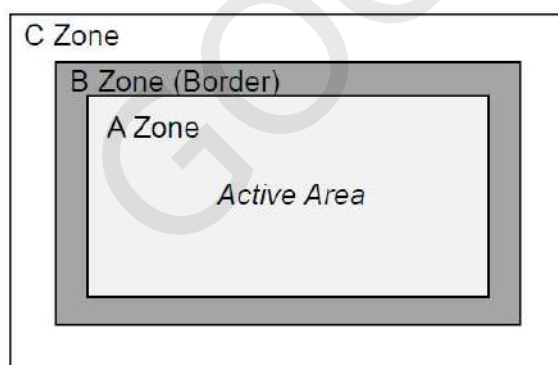
### 14.1 Zone Definition

A Zone: Active Area

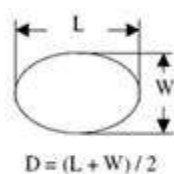
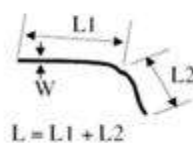
B Zone: Border Area

C Zone:



From B Zone edge to panel edge

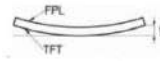


### 14.2 Line/Spot defect size



### 14.3 Point and line standard

| Shipment Inspection Standard                    |                               |  |             |             |        |             |
|---|-------------------------------|--|-------------|-------------|--------|-------------|
| Equipment: Electrical test fixture, Point gauge |                               |  |             |             |        |             |
| Outline dimension                               | 55.8 (H) x 49.6 (V) x 0.95(D) | Unit: mm   | Part-A      | Active area | Part-B | Border area |
|   |                               |  |             |             |        |             |
| Environment                                     | Temperature                   | Humidity   | illuminance | Distance    | Time   | Angle       |
|   | 19℃~25℃                       | 50±5%RH  | 800~1300Lux | 300 mm      | 35Sec  | 45°         |
|   |                               |  |             |             |        |             |
| Defect type                                     | Inspection method             | Standard   |             | Part-A      | Part-B |             |
| Spot  | Electric Display              | D≤0.25 mm  |             | Ignore      | Ignore |             |
|   |                               | 0.25 mm<D≤0.4 mm   |             | N≤4         | Ignore |             |
|   |                               | D>0.4 mm   |             | Not Allow   | Ignore |             |
| Display malfunction                             | Electric Display              | Not Allow  |             | Not Allow   | Ignore |             |
| Display error                                   | Electric Display              | Not Allow  |             | Not Allow   | Ignore |             |
| Scratch or line defect(include dirt)            | Visual/Film card              | L≤2 mm,W≤0.2mm   |             | Ignore      | Ignore |             |
|   |                               | 2.0mm<L≤5/0mm,0.2<W≤0.3mm  |             | N≤2         | Ignore |             |
|   |                               | L>5mm, W>03mm  |             | Not Allow   | Ignore |             |
| PS Bubble                                       | Visual/Film card              | D≤0.2mm  |             | Ignore      | Ignore |             |
|   |                               | 0.2mm≤D≤0.3mm, DS>10mm   |             | N≤3         | Ignore |             |
|   |                               | D>0.3 mm   |             | Not Allow   | Ignore |             |
| Corner /Edge chipping                           | Visual/Film card              | Back edge breaking: length X≤6mm, width, Y≤0.1mm, negligible, not allowed<br>Xu Intensive; 0.1mm<Y≤0.4mm, N≤5; 0.4<Y≤0.6mm, N≤5, No cracks, non-acute angles and no impact on the electrode line |             |             |        |             |
|   |                               | Front edge: length X≤6mm, width, Y≤0.1mm, negligible, not allowed<br>Xu Intensive; 0.1mm<Y≤0.2mm, N≤5; 0.2<Y≤0.3mm, N≤5, No cracks, non-acute angles and does not affect the electrode line;     |             |             |        |             |
|   |                               | Chipping angle: length X≤1mm, width Y≤1mm no cracks, non-acute angles and no impact on electricity<br>Only 1 is allowed on each side of the pole line.   |             |             |        |             |
|   |                               |                            |             |             |        |             |

|             |   |
|-------------|---|
| TFT warping | $T \leq 2\text{mm}$  |
| Remark      | 1. Cannot be defect & failure cause by appearance defect;   |
|             | 2. Cannot be larger size cause by appearance defect;  |
|             | L=long      W=wide      D=point size      N=Defects NO  |
| Mura        | Refer to limit samples defined by E-INK   |

GOODDISPLAY

## 15. Packaging

Full carton: 12 pcs tray with products and 1 pcs empty tray.

Last carton: less 12pcs tray with products and 1 pcs empty tray. The packager will add the right amount of EPE to box so that the added EPE's height approximately close to the EPE height around the inside of the box.

