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|-----------------|--------------|--|
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| Product | E3 | |
| | | |

| | Title | E3 Modbus RTU Control & Register Mapping |
|--|-------|--|
|--|-------|--|

| Summary | This document gives information on Modbus RTU for Optidrive | |
|---------|---|--|
| | E3 | |

Optidrive E3 drives support Modbus RTU communications, allowing a network of drives to be controlled and monitored by any Modbus RTU capable PLC or control system. The Optidrive E3 is always a Slave to an external Modbus RTU Master. This document describes the registers and functions available.

Modbus RTU Protocol Specification

| Protocol | Modbus RTU |
|-----------------|--|
| Error check | CRC |
| Baud rate | 9600bps, 19200bps, 38400bps, 57600bps, 115200bps (default) |
| Data format | 1 start bit, 8 data bits, 1 stop bit, no parity (Fixed) |
| Physical signal | RS 485 (2-wire) (3 wire with 0V) |
| User Interface | RJ45 |

Maximum cable length for a RS485 link is 1200 metres.

A host controller can operate up to 32 Optidrive E3 inverter drives with the use of one line buffer. Further line buffers can increase this number up to a maximum of 63.

Terminating Resistors

It is recommended that terminating resistors are **not** used on the RS485 networks unless there is a specific reason for using them.

Broadcast messaging

Optidrive E3 does not support broadcast messaging.

Modbus Telegram Structure

The following Modbus Function Code Commands are supported:

- 03 Read Holding Registers
- 06 Write Single Holding Register
- 16 Write Multiple Registers (V3.02 and greater software)

NOTE: Function code 16 Write multiple registers supports registers 1 to 5 only.

The telegram structure is as follows:

| Command 03 – Read Holding Registers | | | | | | | | | | |
|-------------------------------------|---|--------|--------------------------|----------------------------------|--------|--|--|--|--|--|
| Master Telegram | | Length | Slave Response | | Length | | | | | |
| Slave address | 1 | Byte | Slave Address | 1 | Byte | | | | | |
| Function Code (03) | 1 | Byte | Function Code (03) | 1 | Byte | | | | | |
| 1 st Register Address | 2 | Bytes | Data Length | 1 | Byte | | | | | |
| No. of Registers | 2 | Bytes | 1 st Register | 1 st Register 2 Bytes | | | | | | |
| CRC Checksum | 2 | Bytes | 2 nd Register | 2 | Bytes | | | | | |
| | | | Etc. | | | | | | | |
| | | | CRC Checksum | 2 | Bytes | | | | | |

| Command 06 – Write Single Holding Register | | | | | | | | | | |
|--|---|--------|--------------------|---|--------|--|--|--|--|--|
| Master Telegram | | Length | Slave Response | | Length | | | | | |
| Slave address | 1 | Byte | Slave Address | 1 | Byte | | | | | |
| Function Code (06) | 1 | Byte | Function Code (06) | 1 | Byte | | | | | |
| Register Address | 2 | Bytes | Register Address | 2 | Bytes | | | | | |
| Value | 2 | Bytes | Register Value | 2 | Bytes | | | | | |
| CRC Checksum | 2 | Bytes | CRC Checksum | 2 | Bytes | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |

See example on following page:

Request

The request message specifies the starting register and quantity of registers to be read.

Example of a request to read 0...1 (register 40001 to 40002) from slave device 1:

| Field Name | RTU (hex) |
|--------------------------|-----------|
| Header | None |
| Slave Address | 01 |
| Function | 03 |
| Starting Address Hi | 00 |
| Starting Address Lo | 00 |
| Quantity of Registers Hi | 00 |
| Quantity of Registers Lo | 02 |
| Error Check Lo | C4 |
| Error Check Hi | ОВ |
| Total Bytes | 8 |

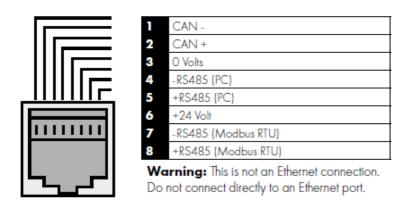
Response

The register data in the response message are packed as two bytes per register, with the binary contents right justified within each byte. For each register the first byte contains the high-order bits, and the second contains the low-order bits.

Example of a response to the request:

| Field Name | RTU (hex) |
|----------------|-----------|
| Header | None |
| Slave Address | 01 |
| Function | 03 |
| Byte Count | 04 |
| Data Hi | 00 |
| Data Lo | 06 |
| Data Hi | 00 |
| Data Lo | 05 |
| Error Check Lo | DA |
| Error Check Hi | 31 |
| Total Bytes | 8 |

RJ45 Connection Pin configuration



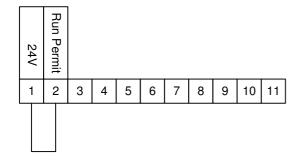
Typical Modbus RTU Configuration



NOTE: The 0V should be connected between the controller and the inverter drives. This stops the common mode voltage going above the communication IC ratings on the inverters communications port inputs.

Control Terminal Connections

A wire link or switch must be connected between terminals 1 and 2 for the control word to take effect. See Page 22 onwards for further control terminal information.



Memory Map

Control and status registers

Note: All registers are Holding Registers

| Register Number | Parameter Number | Upper byte Lower Byte | Format | Min | Max | Command | Туре | Scaling |
|--------------------|---------------------|---|--------|----------|-------|----------|------|---|
| 1 | - | Control Word | WORD | 0 | 15 | 03,06,16 | R/W | See Below |
| 2 | - | Frequency Set-point | S16 | -5000 | 5000 | 03,06,16 | R/W | 1dp, e.g. 100 = 10.0Hz |
| 3 | - | Reserved | - | - | - | 03,06,16 | R/W | |
| 4 | - | Modbus ramp control time | U16 | 0 | 60000 | 03,06,16 | R/W | 2dp, e.g. 500 = 5.00s |
| 5 | - | High resolution frequency set-point | S16 | - 30000 | 30000 | 03,06,16 | R/W | See below |
| 6 | - | Error code Drive status | WORD | - | - | 03 | R | See Below |
| 7 | - | Output Frequency | S16 | 0 | 5000 | 03 | R | 1dp, e.g. 100 = 10.0Hz |
| 8 | - | Motor Current | U16 | 0 | - | 03 | R | 1dp, e.g. 100 = 10.0A |
| 9 | - | Motor Torque | S16 | 0 | 2000 | 03 | R | 1dp, e.g. 100 = 10.0% |
| 10 | - | Motor Power | U16 | 0 | - | 03 | R | 2dp, e.g. 100 = 1.00kW |
| 11 | P00-04 | Digital Input Status | WORD | 0000 | 1111 | 03 | R | See Below |
| 12 | P00-29 | Rating ID | U16 | - | - | 03 | R | Internal Value |
| 13 | P00-29 | Power rating | U16 | - | - | 03 | R | 2dp, e.g. 37 = 0.37kW / HP |
| 14 | P00-29 | Voltage rating | U16 | - | - | 03 | R | See Below |
| 15 | P00-28 | IO processor software version | U16 | - | - | 03 | R | 2dp, e.g. 300 = 3.00 |
| 16 | P00-28 | Motor control processor software version | U16 | - | - | 03 | R | 2dp, e.g. 300 = 3.00 |
| 17 | P00-29 | Drive type | U16 | - | 4 | 03 | R | Internal Value |
| 18 | P00-48 | Scope Channel 1 Data | S16 | - | - 1 | 03 | R | See Below |
| 19 | P00-48 | Scope Channel 2 Data | S16 | - 7 | | 03 | R | See Below |
| 20 | P00-01 | Analog 1 input result | U16 | 0 | 1000 | 03 | R | 1dp, e.g. 500 = 50.0% |
| 21 | P00-02 | Analog 2 input result | U16 | 0 | 1000 | 03 | R | 1dp, e.g. 500 = 50.0% |
| 22 | P00-03 | Pre-ramp speed reference value | S16 | 0 | 5000 | 03 | R | 1dp, e.g. 500 = 50.0Hz |
| 23 | P00-08 | DC bus voltages | U16 | 0 | 1000 | 03 | R | 600 = 600 Volts |
| 24 | P00-09 | Drive power stage temperature | S16 | -10 | 150 | 03 | R | 50 = 50°C |
| 25 | P00-30 | Drive serial number 4 | U16 | - | - | 03 | R | See below |
| 26 | P00-30 | Drive serial number 3 | U16 | - | - | 03 | R | |
| 27 | P00-30 | Drive serial number 2 | U16 | - | - | 03 | R | |
| 28 | P00-30 | Drive serial number 1 | U16 | - | - | 03 | R | |
| 29 | - | Relay output status | WORD | 0 | 1 | 03 | R | Bit 0 indicates relay status 1 = relay contacts closed |
| 30 | - | Reserved | - | - | - | 03 | R | No function |
| 31 | - | Reserved | - | - | - | 03 | R | No function |
| 32 | P00-26 | kWh meter | U16 | 0 | 9999 | 03 | R | 1dp, e.g. 100=10.0kWh |
| 33 | P00-26 | MWh meter | U16 | 0 | | 03 | R | 10=10MWh |
| 34 | P00-10 | Running time - hours | U16 | | | 03 | R | 1=1 Hour |
| 35 | P00-10 | Running time – minutes/seconds | U16 | | | 03 | R | 100=100 seconds |
| 36 | P00-14 | Run time since last disable | U16 | | 1 | | R | 1=1 Hour |
| 37 | P00-14 | Run time since last disable – minutes/seconds | U16 | | | 03 | R | 100=100 seconds |
| 38 | | Reserved | - | - | - | 03 | R | No function |
| 39 | P00-20 | Internal drive temperature | S16 | -10 | 100 | 03 | R | 20=20°C |
| 40 | - | Speed reference (Internal format) | U16 | 0 | P-01 | 03 | R | 3000=50Hz |
| 41 | - | Reserved | - | - | - | 03 | R | No function |
| 42 | - | Digital pot/Keypad reference | U16 | 0 | P-01 | 03 | R | 3000=50Hz |
| 43 | P00-07 | Output voltage | U16 | 0 | - | 03 | R | 100=100VAC RMS |
| 44 | - | Parameter access index | U16 | 1 | 60 | 03 | R/W | See Below |
| 45 | _ | Parameter access value | U16 | - | - | 03 | R | See Below |

Format

WORD = WORD Format, functions assigned to individual bits S16 = Signed 16 Bit Integer U16 = Unsigned 16 bit Integer

Control and Status Register Descriptions: Read and write registers

Register 1: Drive command

| 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
|----|----|----|------|------|----|---|---|---|---|---|-----|------|---|---|---|
| | | | High | Byte | | | | | | | Low | Byte | | | |

Bit 0: Run/Stop command: Set to 1 to enable the drive. Set to 0 to stop the drive.

Bit 1: Fast stop request. Set to 1 to enable drive to stop with 2nd deceleration ramp.

Bit 2: Reset request. Set to 1 in order to reset the drive if drive is in a trip condition.

User must clear this bit when drive is under normal condition to prevent un-expected reset.

NOTE: Auto-Reset parameter P-30 does not automatically reset the drive when P-12 = 3 or 4.

Bit 3: Coast stop request. Set to 1 to issue a coast stop command.

For normal operation, Bit 3 has the highest priority, bit 0 has the lowest priority (bit 3>bit 1>bit 0). For example if user set command as 0x0009, drive will do a coast stop rather than run. For normal run/start, just set this register to 1.

Note: The start/stop (bit 0), fast stop (bit 1) and coast stop (bit 3) only work if P-31= 0, 1, 4 or 5. Otherwise, start/stop function is controlled by drive control terminals. Reset function (bit 2) works all the time as long as drive is operated under Modbus control mode (P-12=3 or 4).

Register 2: speed reference setup

This register holds the speed reference value with one decimal place (200 = 20.0Hz). The maximum speed reference value is limited by P-01. Either register 2 or 5 can be used for speed reference control, however only one reference should be used in any control system, otherwise unexpected behaviour can result.

To reverse direction of motor rotation, enter a negative value in register 2 or 5 (-200 = -20.0Hz).

Register 4: Acceleration / Deceleration ramp setup

This register specifies the drive acceleration and deceleration ramp time. The same value is applied simultaneously to the acceleration and deceleration ramp times. This register is only active when P-12 = 4. The value has two decimal places, e.g. 500=5.00 seconds.

Register 5: High resolution speed reference

This register allows the user to set the speed reference value in the internal format, e.g. 3000 = 50.0Hz. This allows control resolution to 1 RPM with a 2 pole motor. The maximum allowed value is limited by P-01.

Either register 2 or 5 can be used for speed reference control, however only one reference should be used in any control system, otherwise unexpected behaviour can result.

To reverse direction of motor rotation, enter a negative value in register 2 or 5 (-200 = -20.0Hz).

Read only registers

Register 6: Drive status and error code

High byte gives drive error code. (Valid when drive tripped, see **Appendix E** for details) Low byte gives drive status information as follows:

Bit 0: 0 = Drive stopped, 1 = Drive running

Bit 1: 0 = OK; 1 = Drive tripped

Bit 5: 0 = OK; 1 = In standby mode

Bit 6: 0 = Not ready; 1 = Drive ready to run (Not tripped, hardware enabled and no mains loss condition).

Register 7: Motor speed information

This register gives motor speed information. The data is in Hz and with one decimal place (e.g. 234 = 23.4Hz)

Register 8: Motor current

This register gives motor current information. The data is in Amp with one decimal place (e.g. 87 = 8.7A)

Register 9: Motor torque

This register gives motor torque information. The data is in % with one decimal place (e.g. 100 = 10.0%)

Register 10: Motor power

This register gives motor power information. The data is in kW with two decimal place (e.g. 100 = 1.00kW)

Register 11: Digital input status

The value in this register represents the drive terminal digital input status (Digital input 1 to 4). Lowest bit indicates digital input 1 status.

Register 12: Rating ID

This register gives the following information: Drive size, drive type, Power units and Power value decimal places Register value (16 bits HEX format):

| Х | Х | Х | χh | |
|---|---|---|----------------------|----------------------|
| | * | | Power Units | 0 kW |
| | | | | 1 HP |
| | | | Drive Type | 4 E3 |
| | | | Power Decimal Pla | 0 No Decimal Places |
| | | | Power Decimal Places | 1 One Decimal Place |
| | | | | 2 Two Decimal Places |
| | | | Drive Frame Size | 1 Frame Size 1 |
| | | | | 2 Frame Size 2 |
| | | | | 3 Frame Size 3 |
| | | | | 4 Frame Size 4 |

NOTE: Power decimal places is used for register 13 (Power rating). For example, if we have value x1x0h in register 12 and value 15 in register 13, this gives the drive power as 1.5KW. If we have value x0x0h in register 12 and same value 15 in register 13, this gives drive power as 15KW. Or if we have x1x1h in register 12 and 5 in register 13, then the drive power rating is 0.5HP. If we have x0x1h in register 12 and 5 in register 13, this gives drive power rating as 5HP.

Register 13: Power rating

Combined with the value in register 12, this gives the drive power rating information

Register 14: Voltage level

This register gives the rated input voltage for the drive.

i.e. 230 : 230V 400: 400V 460: 460V

Register 15: IO processor software version

This register contains the drive software version info. Value includes two decimal places. (e.g. 300 = version 3.00)

Register 16: Motor control processor software version

This register contains the drive software version info. Value includes two decimal places. (e.g. 300 = version 3.00)

Registers 18 & 19: Scope channel 1 & Scope channel 2 data values

These registers show the scope present data sample value for the first two scope channels. The channel data source selection is carried out through Optitools Studio.

Registers 25 to 28: Drive serial number

The drive serial number maybe read using these four registers. The serial number has 11 digits, stored as follows:

| Regis | Register 28 Register 27 | | | | Regis | ter 26 | Register 25 | | | |
|-------|-------------------------|---|---|---|-------|--------|-------------|---|---|---|
| Х | Χ | Х | Х | Х | Х | Х | Х | Х | Х | Х |

Example

Register 25 1
Register 26 1
Register 27 8745
Register 28 57

Drive serial no: 5 7 8 7 4 5 0 1 0 0 1

Indirect parameter access registers

Optidrive E3 allows Read / Write access to all user adjustable parameters using a simple method as detailed below. This is achieved using the following two Modbus registers.

Register 44: Drive parameter index

This index value will be used by register 45 to carry out parameter read and write function. The valid range of this parameter is from 1 to 60 (maximum number of drive user adjustable parameters)

Register 45: Drive parameter value

When reading this register, value represents the drive parameter value which index is specified by register 44.

When write to this register, value will be written to the drive parameter which index is specified by register 44.

Parameter Read Method

In order to read a parameter, firstly write the parameter number to register 44, then read the value from register 45, e.g. to Read the Value of P-01

- Write 1 to Register 44
- Read the Value of Register 45

Parameter Write Method

Writing parameter values can be achieved by the same method, however Register 45 is used to write the parameter value after the parameter number has been selected using Register 44, e.g. to Write a Value of 60.0Hz to parameter P1-01

- Write 1 to Register 44
- Register 45 will return the present value of P-01, which can be Read if required
- Referring to the parameter table shown in Apendix A: Parameter Registers and Scaling, apply any scaling necessary
 - o In this case, 60.0Hz = 3600
- Write the scaled value to Register 45. P-01 now changes to 60.0Hz, or an exception code may be returned.

Parameter registers

All user adjustable parameters within the drive are accessible by Modbus, and can be Read or Written to. For further information regarding the parameter functions and specific settings, please refer to the User Guide.

| Register | Parameter | Description | Format | Min | Max | Data format |
|----------|------------|------------------------|--------|----------------|---------------|--|
| 129 | 01 | Max speed limit | U16 | 0 | 5*P-09 | Internal value (3000 = 50.0Hz) |
| 130 | 02 | Min speed limit | U16 | 0 | P-01 | Internal value (3000 = 50.0Hz) |
| 131 | 03 | Accel ramp time | U16 | 0 | 60000 | 2dp, e.g. 300=3.00s |
| 132 | 04 | Decel ramp time | U16 | 0 | 60000 | 2dp, e.g. 300=3.00s |
| 133 | 05 | Stop mode select | U16 | 0 | 2 | 0: Ramp to stop |
| | | | | | | 1: Coast to stop |
| | | | | | | 2: Ramp to stop |
| | | | | | | 3: AC Flux braking |
| 134 | 06 | Energy save | U16 | 0 | 1 | 0: Disabled |
| | | <i>51</i> | | | | 1: Enabled |
| 135 | 07 | Motor rated voltage | U16 | 0 | 250 | 400=400V |
| | | | | | 500 | |
| 136 | 08 | Motor rated current | U16 | 0 | Drive Rating | 1dp, e.g. 100 = 10.0A |
| | | | | | Dependent | |
| 137 | 09 | Motor rated frequency | U16 | 25 | 500 | Data unit is in Hz |
| 138 | 10 | Motor rated speed | U16 | 0 | 30000 | Maximum value equals to the sync speed |
| | | | | | 4 | of a typical 2-pole motor |
| 139 | 11 | Boost voltage value | U16 | 0 | Drive | 1dp, e.g. 100 = 10.0% |
| | | | | | dependant | |
| 140 | 12 | Control mode | U16 | 0 | 6 | 0: Terminal Control |
| | | | | | | 1: Keypad forward only |
| | | | | 4 | | 2: Keypad forward and reverse |
| | | | | | | 3: Modbus control mode |
| | | | | | | 4: Modbus control with ramp control |
| | | | A 1 | | | 5 : PID control |
| | | | A 4 | | | 6 : PID control with analog speed sum |
| | | | ad A | | | 7: CANOpen |
| | | | | | | 8: CANOpen & ramp control |
| | _ | | | _ | _ | 9: Slave mode |
| 141 | 13 | Application mode | U16 | 0 | 2 | 0: Industrial mode |
| | | | | | | 1: Pump mode |
| 4.40 | 4.4 | | 114.6 | | 0000 | 2: Fan mode |
| 142 | 14 | Access code | U16 | 0 | 9999 | No scaling |
| 143 | 15 | Digital input function | U16 | 0 | 17 | See user guide for function details |
| 144 | 16 | Analog input format | U16 | 0 | 7 | 0: 010V |
| | | | | | | 1: b 010V |
| | | | | | | 2: 020mA |
| | | | | | | 3: t 420mA 4: r 420mA |
| | 100 | | | | | 5: t 204mA |
| | | | | | | 6: r 204mA |
| | 1 | | | | | 7: 100V |
| 145 | 17 | Effective switching | U16 | 0 | 5 | 0 = 4KHz |
| 173 | ±, Ψ | frequency | 310 | | (Drive Rating | 1 = 8KHz |
| | | пециспсу | | | Dependent) | 2 = 12Khz |
| | | | | | Берепасиі | 3 = 16KHz |
| | | | | | | 4 = 24KHz |
| | | | | | | 5 = 32KHz |
| 146 | 18 | Relay output function | U16 | 0 | 7 | See user guide for function details |
| 147 | 19 | Digital output limit | U16 | 0 | 1000 | 100 = 10.0% |
| 148 | 20 | Preset speed 1 | U16 | -P-01 | P-01 | Internal value (3000 = 50.0Hz) |
| 149 | 21 | Preset speed 2 | U16 | -P-01 | P-01 | Internal value (3000 = 50.0Hz) |
| 150 | 22 | Preset speed 3 | U16 | -P-01 | P-01 | Internal value (3000 = 50.0Hz) |
| 151 | 23 | Preset speed 4 | U16 | -P-01 -P-01 | P-01 | Internal value (3000 = 50.0Hz) |
| 151 | 24 | 2nd deceleration ramp | U16 | 0 | 2500 | 250 = 2.50s |
| 132 | 4 4 | zna deceleration ramp | 010 | U | 2300 | 230 - 2.305 |

| | er Description | Format | Min | Max | Data format |
|----|-----------------------------------|--------|-------------------|-------|---|
| | Analog output function | U16 | 0 | 9 | See user guide for function details |
| | Skip frequency | U16 | 0 | P-01 | Internal value (3000 = 50.0Hz) |
| | Skip freq band | U16 | 0 | P-01 | Internal value (3000 = 50.0Hz) |
| | V/F adjust voltage | U16 | 0 | P-07 | 100 = 100V |
| | V/F adjust frequency | U16 | 0 | P-09 | 50 = 50Hz |
| | Start mode select | U16 | 0 | 6 | 0: Edgr-r |
| | | 0.20 | | | 1: Auto 0 |
| | | | | | 26: Auto_1 to Auto_5 |
| | Keypad restart mode | U16 | 0 | 7 | See user guide for details |
| | DC injection enable | U16 | 0 | 250 | 250= 25.0s |
| | Spin start enable | U16 | 0 | 2 | |
| | Brake circuit enable | U16 | 0 | 4 | See user guide for function details |
| | Analog input scaling | U16 | 0 | 20000 | 1000 = 100% |
| | Drive address (Low | U16 | 0 | 63 | Drive comms address |
| | byte) | | | | |
| | Baudrate select | U16 | 1 | 6 | 1 = Optibus fixed baudrate |
| | | | | | 2 = 9K6 |
| 36 | | | | 4 | 3 = 19K2 |
| | | | | | 4 = 38K4 |
| | | | | | 5 = 57K6 |
| | | | | | 6 = 115K2 |
| | Trip time setup | U16 | 0 | 8 | See user guide for more information |
| | Access code definition | U16 | 0 | 9999 | See user guide for more information |
| | Parameter lock | U16 | 0 | 1 | 0: Unlock |
| | | | | | 1: Locked |
| | Analog input offset | U16 | -5000 | 5000 | 1dp, e.g. 300=30.0% |
| | Display scaling factor | U16 | 0 | 6000 | 3dp, e.g.100 = 0.100 |
| | User PI P gain | U16 | 1 | 300 | 1dp, e.g. 10 = 1.0 |
| | User PI I time constant | U16 | 0 | 300 | 1dp, e.g. 10 = 1.0s |
| | User PI mode select | U16 | 0 | 1 | See user guide for more information |
| | User PI reference select | U16 | 0 | 1 | See user guide for more information |
| | User PI digital reference | U16 | 0 | 1000 | 1dp, e.g. 100 =10.0% |
| | User PI feedback select | U16 | 0 | 3 | See user guide for more information |
| | 2nd an input format | U16 | 0 | 6 | 0: 010V |
| | | 1 | | | 1: 020mA |
| | | | | | 2: t 420mA |
| | | | | | 3: r 420mA |
| | | | | | 4: t 204mA |
| | | | | | 5: r 204mA |
| | Chardhu Mada himan | U16 | 0 | 250 | 6: Ptc-th |
| | Standby Mode timer | | 0 | | 1dp, e.g. 200=20.0s |
| | PI Control Wake Up Error Level | U16 | U | 1000 | 1dp, e.g. 50=5.0% |
| | User Output Relay | U16 | 0 | 1000 | 1dp, e.g. 50=5.0% |
| 10 | Hysteresis | 010 | U | 1000 | 1up, e.g. 30–3.0% |
| A | Motor Control Mode | U16 | 0 | 4 | 0: Simple vector speed control |
| | Wiotor Control Wiode | 010 | 0 | 7 | |
| 1 | | | | | l · |
| | | | | | · · |
| | | | | | 4: Synchronous reluctance motor speed |
| | | | | | control |
| | Motor Autotune | U16 | 0 | 1 | See user guide for more information |
| | Vector mode gain | U16 | 0 | 2000 | 1dp, e.g. 500=50.0% |
| | Maximum current limit | | | | |
| | | | 0 | | |
| | | | 0 | | |
| | | | ı ~ | | |
| | inductance | | | | |
| | inductance Motor stator q-axis | U16 | 0 | 65535 | 1dp, e.g. 35=3.5mH |
| | Motor Autotune Vector mode gain | U16 | 0 0 10 0 | 1 | 1: V/f control 2: PM motor vector speed contr 3: BLDC motor vector speed con 4: Synchronous reluctance moto control See user guide for more informa |

| Register | Parameter | Description | Format | Min | Max | Data format |
|----------|-----------|----------------------|--------|-----|------|--------------------------------|
| 186 | 58 | DC injection speed | U16 | 0 | P-01 | Internal value (3000 = 50.0Hz) |
| 187 | 59 | DC injection current | U16 | 0 | 1000 | 1dp, e.g. 500=50.0% |
| 188 | 60 | Thermal overload | U16 | 0 | 1 | 0: Disabled |
| | | retention | | | | 1: Enabled |

Appendix A: Parameter Registers – Additional Information

Register 160: DC injection braking

The parameter value is stored as a combined 16 bit word which is constructed as follows:

| | | | High | Byte | | | | | | | Low | Byte | e X a |
|-------|--------------------------|--------|---------|--------|--|--|--|--|--|---|-----|------|-------|
| 15 | 15 14 13 12 11 10 9 8 | | | | | | | | 6 | 5 | 4 | 3 | 2 1 0 |
| | DC Injection Mode | | | | | | | | DC injection duration: 1dp, e.g. 0-250 = 0.0-25.0s | | | | |
| 0: DC | 0: DC injection on Start | | | | | | | | | | | | |
| 1: DC | 1: DC injection on Stop | | | | | | | | | | N.A | | |
| 2: DC | injecti | ion on | Start 8 | k Stop | | | | | | | | 4 | |

Register 164 – Communications Configuration

This Register entry contains multiple data entries as follows:

| | | | High | Byte | | | 4 | | 1 | | Low | Byte | | | |
|-----|--------|---------|------|------|------|------|---|---|---|---|---------|--------|---|---|---|
| 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
| Tri | p Conf | igurati | on | | Baud | Rate | | 1 | | | Drive A | ddress | 5 | | |

Address - Low Byte

Drive address 1 (default)

| 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
|-----|----|----|----|---|---|---|---|
| 128 | 64 | 32 | 16 | 8 | 4 | 2 | 1 |
| | 4 | | | | | | 1 |

Baud Rate High Byte - 1

Baud Rate 115.2kbps (default)

| 11 | 10 | 9 | 8 |
|------|------|-----|-----|
| 8 | 4 | 2 | 1 |
| 2048 | 1024 | 512 | 256 |
| | 1 | 1 | |

1: No function

2: 9.6

3: 19.2

4: 38.4

5: 57.5

6: 115.2

Watchdog Timeout High Byte - 2

Watchdog Timeout t 3000 (default)

| 15 | 14 | 13 | 12 |
|-------|-------|------|------|
| 8 | 4 | 2 | 1 |
| 32768 | 16384 | 8192 | 4096 |
| | 1 | | |

0:0

1: t 30

2: t 100

3: t 1000

4: t 3000

5: r 30

6: r 100

7: r 1000

8: r 3000

9: t 10000

10: t 30000

11: t 60000

12: r 10000

13: r 30000

14: r 60000

Register 168: Display scaling

The parameter value is stored as a combined 16 bit word which is constructed as follows:

| | High Byte 15 14 13 12 11 10 9 8 Display scaling source D: Motor speed 1. Material Points Display scaling factor | | | | | | | | Low Byte | | | | | | | |
|----------------|--|---|----|----|--------|-------|-------|-------|----------|--------|------|-------|------|------|---|---|
| 15 | 14 | | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
| Display sca | ling source | | | Di | isplay | scali | ng fa | ctor: | 3dp, e. | g. 0-2 | 1600 | 0 = 0 | -000 | 1600 | 0 | |
| 0: Motor spee | d | 4 | | | | | | | | | | | | | | |
| 1: Motor curre | ent 🐧 | | | | | | | | | | | | | | | |
| 2: Analog inpu | t 2 signal | | | | | | | | | | | | | | | |
| 3: PI feedback | $X \setminus I$ | | | | | | | | | | | | | | | |

Appendix B: Modbus Exception Response Telegrams

Under some circumstances, the drive may reply with an Exception Response (error) in response to a request telegram sent from the network master, for example where the master tries to read a register which does not exist. Exception Responses which can be generated by the drive are listed below:-

Exception Code 1: Invalid Request

Returned under the following conditions

- Network Master sends an unsupported Modbus command (e.g. Read Coils).
- Run command issued to drive whilst the drive is not set for Modbus Control Mode (e.g. P1-12 <>4).
- Run command issued to drives whilst the drive is not enabled (e.g. Digital Input 1 is open).
- Run command issued to drive whilst the drive is in a tripped condition.

Exception Code 2: Invalid Modbus register

Returned under the following conditions

• Network Master attempts to read or write a register that does not exist within the drive.

Exception Code 3: Register Value Out of Range

Returned under the following conditions

 Network Master attempts to write a holding register with a value outside the range of the register

Exception Code 6: Drive Busy

Returned under the following conditions

 Drive busy due to internal data transfer. The Network Master should re-send the message after a delay

Appendix C: Dataflow example:

Read data from register 6:

| Reques | st: [01] | [03] | [00] [05] | [00] [01] | [94] [0B] |
|--------|--------------|-----------|--------------------|--------------------|------------|
| | (Drive Addr) | (Command) | (Reg start addr) | (No. of Registers) | (Checksum) |
| | | | | | |
| Reply: | [01] | [03] | [02] [00] | [00] | [B8] [44] |
| | (Drive Addr) | (Command) | (No of data bytes) | (Data) | (Checksum) |

Note: The actual start address of register 6 is 5. All data in [] is in 8bits Hex format.

Write start command to the register 1 (suppose P-12 = 3, P-15 = 0 and digital input 1 is closed):

| Request: [01] | [06] | [00] [00] | [00] [01] | [48] [0A] |
|---------------|-----------|------------|--------------|------------|
| (Drive Addr) | (Command) | (Reg addr) | (Data value) | (Checksum) |
| Reply: [01] | [06] | [00] [00] | [00] [01] | [48] [0A] |
| (Drive Addr) | (Command) | (Reg addr) | (Data value) | (Checksum) |

Note: The actual address of register 1 on the data link is 0. All data in [] is in 8bits Hex format.

Reply can be error message depending on drive parameter settings and digital input status.

Appendix D - Register Changes for E2 Single Phase Output Drives

The Optidrive E3 Single Phase Output drive has some registers that are different to the standard Optidrive E3. For this reason the Registers/Parameters are listed below:

| Register | Parameter Number | Description | Format | Min | Max | Command | Туре | Scaling |
|----------|---------------------|-----------------------------------|--------|-----|--------------|---------|------|--------------------------------|
| 2 | - | Frequency set-point | S16 | 0 | 5000 | 03, 06 | R/W | 1dp, e.g.100=10.0Hz |
| 9 | - | Reserved | - | - | - | - | - | - |
| 10 | - | Motor power | U16 | 0 | - | 03 | R | 2dp, e.g. 100=1.00kW |
| 40 | - | Speed reference (internal format) | U16 | 0 | P-01 | 03 | R | 3000=50Hz |
| 134 | 06 | Reserved | - | - | - | - | - | - |
| 139 | 11 | Boost value | U16 | 0 | Drive rating | 03, 06 | R/W | 1dp, e.g. 100=10.0% |
| 141 | 13 | Reserved | - | - | - | - | - | - |
| 148 | 20 | Preset speed 1 | U16 | 0 | P-01 | 03, 06 | R/W | Internal value (3000 = 50.0Hz) |
| 149 | 21 | Preset speed 2 | U16 | 0 | P-01 | 03, 06 | R/W | Internal value (3000 = 50.0Hz) |
| 150 | 22 | Preset speed 3 | U16 | 0 | P-01 | v | R/W | Internal value (3000 = 50.0Hz) |
| 151 | 23 | Preset speed 4 | U16 | 0 | P-01 | 03, 06 | R/W | Internal value (3000 = 50.0Hz) |
| 160 | 32 | Boost Frequency | U16 | 0 | P-01 | 03, 06 | R/W | 50 = 50Hz |
| 161 | 33 | Boost Period Duration | U16 | 0 | 150 | 03, 06 | R/W | 1dp, e.g. 100 = 10.0 seconds |
| 179 | 51 | Thermal overload retention | U16 | 0 | 1 | 03, 06 | R/W | |

Appendix E – Drive fault codes and information

Error codes may be returned in the High Byte of Register 6 as below.

| Drive Error Code | Drive Display Fault | Description | | |
|------------------|---------------------|---|--|--|
| | Code | | | |
| 00 | Stop (No fault) | Drive healthy, no fault present | | |
| 01 | OI-b | Brake channel over current | | |
| 02 | OL-br | Brake resistor overload | | |
| 03 | 0-1 | Over current on drive output | | |
| 04 | I.t-trP | Motor thermal overload | | |
| 06 | O_Volt | Over voltage on DC bus | | |
| 07 | U_Volt | Under voltage on DC bus | | |
| 08 | O-t | Heatsink over temperature (>98°C) | | |
| 09 | U-t | Under temperature (<-10°C) | | |
| 10 | P-dEF | Factory Default parameters have been loaded | | |
| 11 | E-triP | External trip (on digital Input 3) | | |
| 12 | SC-trP | Serial communications loss trip | | |
| 13 | Flt-dc | DC bus ripple too high | | |
| 14 | P-LOSS | Input phase loss trip (3 phase input drives only) | | |
| 15 | hO-I | Hardware over current | | |
| 16 | th-FLt | Faulty thermistor on heatsink | | |
| 17 | dAtA-F | Internal memory fault (IO) | | |
| 18 | 4-20 F | Analog input current 4-20mA lost (<2.5mA) | | |
| 19 | DAtA-E | Internal memory fault (DSP) | | |
| 20 | U-dEF | User default parameters have been loaded | | |
| 21 | F-Ptc | Motor PTC thermistor trip | | |
| 22 | FAn-F | Internal cooling fan fault (IP66 only) | | |
| 23 | O-hEAt | Drive internal temperature too high | | |
| 26 | Out-F | Drive output fault | | |
| 40 | AtF-01 | Measured motor stator resistance varies | | |
| 41 | AtF-02 | Measured motor stator resistance too large | | |
| 42 | AtF-03 | Measured motor inductance too low | | |
| 43 | AtF-04 | Measured motor inductance too large | | |
| 44 | AtF-05 | Measured motor parameters not convergent | | |
| 50 | SC-F01 | Modbus comms loss fault | | |
| 51 | SC-F02 | CANOpen comms loss trip | | |

Trip Log – Register 6

The drive trip code and drive status are displayed in this register as follows:-

| | High Byte | | | | Low Byte | | | | | | | | | | |
|-----|-----------------|----|----|----|----------|---|---|-------|--------|----|----|---|---|---|---|
| 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
| 128 | 64 | 32 | 16 | 8 | 4 | 2 | 1 | 128 | 64 | 32 | 16 | 8 | 4 | 2 | 1 |
| | Drive trip code | | | | | • | • | Drive | status | | • | | | | |

E3 V3.09 Firmware (Released approx. December 2020)

In V3.09 firmware, a new group of Modbus RTU registers have been added which provides a consecutive group of the most likely status registers used as process data. This allows the group to be read with a single Read Multiple Registers request, speeding up the communications.

Modbus RTU Registers

| Register | Name | Description | | | |
|----------|----------------------|-------------------------------------|--|--|--|
| No. | | | | | |
| 2001 | New status word | See table below | | | |
| 2002 | Motor output speed | Speed in Hz with one decimal place | | | |
| 2003 | Motor output current | Current in A with one decimal place | | | |
| 2004 | Motor output power | Power in kW with one decimal place | | | |
| 2005 | IO status word | See table below for bit definition | | | |
| 2006 | Motor output torque | 0.0 to +/-200.0% | | | |
| 2007 | DC bus voltage | 0 to 1000V | | | |
| 2008 | Heatsink temperature | Temperature in °C | | | |
| 2009 | Analogue input 1 | 0 to 4096 (12 bit) | | | |
| 2010 | Analogue input 2 | 0 to 4096 (12 bit) | | | |
| 2011 | Analogue output | 0.0 to 100.0% | | | |
| 2012 | PI output | 0.0 to 100.0% | | | |
| 2013 | Internal temperature | Temperature in °C | | | |
| 2014 | Motor output voltage | 0 to 500V | | | |
| 2015 | IP66 pot input value | 0 to 4096 (12 bit) | | | |
| 2016 | Trip code | See User Guide for code definition | | | |

Register 2001 Definition – New Status Word Bit Definition

| Bit | Definition | Description |
|-----|-------------------------|---|
| 0 | Ready | This bit is set if no trip and no mains loss, plus hardware enable |
| 1 | Running | This bit is set when the drive is running |
| 2 | Tripped | This bit is set when the drive is in a tripped condition |
| 3 | Standby | This bit is set when the drive is in standby mode |
| 4 | Fire mode | This bit is set when fire mode is active |
| 5 | Reserved | Read as 0 |
| 6 | Speed set point reached | This bit is set when the drive is enabled and reaches set speed point |
| | (At speed) | |
| 7 | Below minimum speed | This bit is set when the drive is enabled and speed is less than P-02 |
| 8 | Overload | This bit is set when motor current >P-08 |
| 9 | Mains loss | This bit is set when a mains loss condition occurs |
| 10 | Heatsink >85°C | This bit is set when heatsink temperature >85°C |
| 11 | Control board >80°C | This bit is set when the control PCB temperature is >80°C |
| 12 | Switching frequency | This bit is set when the PWM switching frequency foldback is active |
| | reduction | |
| 13 | Reverse rotation | This bit is set when the motor is in reverse rotation(negative speed) |
| 14 | Reserved | Read as 0 |
| 15 | Live toggle bit | This bit will toggle each time this register is read |

Register 2005 Definition – IO Status Word

| Bit | Definition | Description |
|--------|-----------------------|---|
| 0 | DI 1 Status | This bit is set when digital input 1 is closed (terminal 2) |
| 1 | DI 2 Status | This bit is set when digital input 2 is closed (terminal 3) |
| 2 | DI 3 Status | This bit is set when digital input 3 (AI-2) is closed (terminal 4) |
| 3 | DI 4 Status | This bit is set when digital input 4 (AI-1) is closed (terminal 6) |
| 4,5 | Reserved | Read as 0 |
| 6 | IP66 switch FWD | This bit is set when the IP66 FWD switch is closed |
| 7 | IP66 switch REV | This bit is set when the IP66 REV switch is closed |
| 8 | Digital output status | This bit is set when the digital output is active (24V) or analogue |
| | | output >0 (terminal 8) |
| 9 | Relay output status | This bit is set when the user relay is closed (terminals 10 & 11) |
| 10, 11 | Reserved | Read as 0 |
| 12 | Analogue input 1 | This bit is set when analogue input 1 signal loss occurs (t4-20) |
| | signal lost (4-20mA) | (terminal 6) |
| 13 | Analogue input 2 | This bit is set when analogue input 2 signal loss occurs (t4-20) |
| | signal lost (4-20mA) | (terminal 4) |
| 14 | Reserved | Read as 0 |
| 15 | IP66 pot input >50% | This bit is set when the IP66 integrated pot input value >50% |

Analog and Digital Input Configurations when in MODBUS control mode (P12 = 3 or 4)

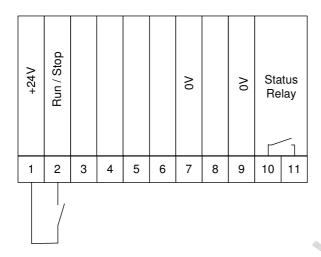
By changing the value in P-15 adjusts the functionality of the control terminals as below:

| P-15 | Digital input 1 (T2) | Digital input 2 (T3) | Digital input 3 (T4) | Analog input (T6) | Comments |
|------|----------------------|---|-------------------------|-------------------|------------------------------|
| 0 | Open: Stop (disable) | Fie | ldbus speed reference | | Run and stop commands |
| | Closed: Run (enable) | | | | given via the RS485 link |
| | | | | | and Digital input 1 must |
| | | | | | be closed for the drive to |
| | | | | | run. |
| 1 | Open: Stop (disable) | | PI speed reference | | Run and stop commands |
| | Closed: Run (enable) | | | | given via the RS485 link |
| | | | | | and Digital input 1 must |
| | | | | | be closed for the drive to |
| | | | T | | run. |
| 3 | Open: Stop (disable) | Open: Master speed ref | External trip input : | Analog input | Connect external |
| | Closed: Run (enable) | Closed : Preset speed 1 | Open: Trip, Closed: Run | reference | thermistor type PT100 or |
| | | | | | similar to digital input 3 |
| 5 | Open: Stop (disable) | Open: Master speed ref | Open : Preset speed 1 | Analog input | |
| | Closed: Run (enable) | Closed : Preset speed | Closed : Preset speed 2 | reference | |
| | ^ Start (P-12 = | | | | |
| 6 | Open: Stop (disable) | Open: Master speed ref | External trip input : | Analog input | Master Speed Ref - start |
| | Closed: Run (enable) | Closed : Analog input 1 | Open: Trip, Closed: Run | reference | and stop controlled via |
| | ^ Start (P-12 = | , | | | RS485. Keypad Speed Ref |
| 7 | Open: Stop (disable) | Open: Master speed ref | External trip input : | Analog input | - drive auto runs if digital |
| | Closed: Run (enable) | Closed: keypad speed ref | Open: Trip, Closed: Run | reference | input 1 closed, depending |
| | ^ Start (P-12 = 3 | 3 or 4 Only) ^ | | | on P-31 setting |
| 14 | Open: Stop (disable) | No action | External trip input : | Analog input | Connect external |
| | Closed: Run (enable) | | Open: Trip, Closed: Run | reference | thermistor type PT100 or |
| | | | | | similar to digital input 3 |
| 15 | Open: Stop (disable) | Open: Preset speed 1 | Open : Fire mode | Open : Preset | |
| | Closed: Run (enable) | Closed : Master speed ref | Closed : OK | speed 4 | |
| | | | | Closed : Preset | |
| | | | | speed 2 | |
| 16 | Open: Stop (disable) | Open: Preset speed 4 | Open : Fire mode | Analog input | |
| | Closed: Run (enable) | Closed: Master speed ref | Closed : OK | reference | |
| 17 | Open: Stop (disable) | Open: Master speed ref | Open : OK | Analog input | |
| | Closed: Run (enable) | Closed : Preset speed 4 | Closed : Fire mode | reference | |
| 18 | Open: Stop (disable) | Open : Analog input 1 | Open : OK | Analog input | |
| | Closed: Run (enable) | Closed: Master speed ref | Closed : Fire mode | reference | |

P-15 = 2, 4, 8, 9, 10, 11, 12 & 13 has the same functionality as P-15 = 0

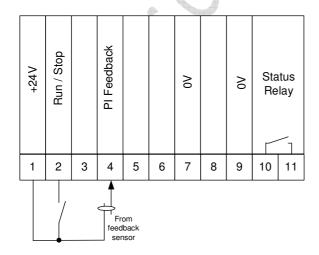
See following pages for further explanation of functionality

| P-15 | Digital input 1 (T2) | Digital input 2 (T3) | Digital input 3 (T4) | Analog input (T6) | Comments |
|------|--|-------------------------|-------------------------|----------------------|--|
| 0 | Open: Stop (disable) Closed: Run (enable) | No action | No action | No action | Run and stop commands given via the RS485 link. Digital input 1 must be closed for the drive to run. |



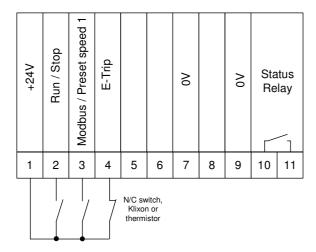
P-15 = 1

| P-15 | Digital input 1 (T2) | Digital input 2 (T3) | Digital input 3 (T4) | Analog input (T6) | Comments |
|------|--|-------------------------|-------------------------|----------------------|--|
| 0 | Open: Stop (disable) Closed: Run (enable) | No action | PI Feedback | No action | Run and stop commands given via the RS485 link. Digital input 1 must be closed for the drive to run. |



See MCW-E3-027 for PI set up information

| P-15 | Digital input 1 (T2) | Digital input 2 (T3) | Digital input 3 (T4) | Analog input (T6) | Comments |
|------|--|---|----------------------------|----------------------|--|
| 0 | Open: Stop (disable) Closed: Run (enable) | Open: Modbus Closed: P-20 (Preset 1) | Open: E-Trip Closed: OK | No action | Run and stop commands given via the RS485 link. Digital input 1 must be closed for the drive to run. |

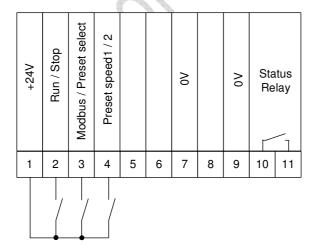


NOTE: Preset speed 1 is only selected when the drive is enabled using Modbus control.

NOTE: For motor thermistor, set P-47 = Ptc-th

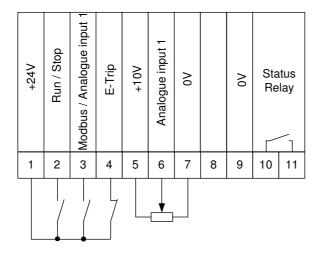
P-15 = 5

| P-15 | Digital input 1 (T2) | Digital input 2 (T3) | Digital input 3 (T4) | Analog input (T6) | Comments |
|------|--|---------------------------------------|--|----------------------|--|
| 0 | Open: Stop (disable) Closed: Run (enable) | Open: Modbus Closed: Preset select | Open: P-20 (Preset 1) Closed: P-12 (Preset 2) | No action | Run and stop commands given via the RS485 link. Digital input 1 must be closed for the drive to run. |



NOTE: Preset select overrides Modbus start/stop control so that when DI 2 is closed, the drive will run (as long as DI 1 is closed)

| P-15 | Digital input 1 | Digital input 2 | Digital input 3 | Analog input | Comments |
|------|----------------------|------------------------|-----------------|----------------|--------------------------------------|
| | (T2) | (T3) | (T4) | (T6) | |
| 0 | Open: Stop (disable) | Open: Modbus | Open: E-Trip | Analogue speed | Run and stop commands given via |
| | Closed: Run (enable) | Closed: Analogue speed | Closed: OK | reference | the RS485 link. Digital input 1 must |
| | | reference | | | be closed for the drive to run. |

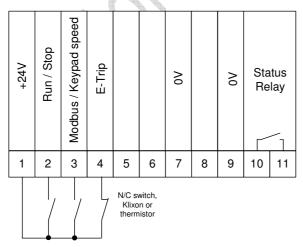


NOTE: When Analogue input 1 is selected, it overrides Modbus start/stop control so that when DI 2 is closed, the drive will run (as long as DI 1 is closed)

NOTE: For motor thermistor, set P-47 = Ptc-th

P-15 = 7

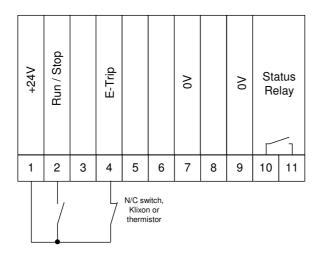
| P-15 | Digital input 1 (T2) | Digital input 2 (T3) | Digital input 3 (T4) | Analog input (T6) | Comments |
|------|-------------------------|--------------------------|-------------------------|----------------------|--------------------------------------|
| 0 | Open: Stop (disable) | Open: Modbus | Open: E-Trip | No action | Run and stop commands given via |
| | Closed: Run (enable) | Closed: Keypad reference | Closed: OK | | the RS485 link. Digital input 1 must |
| | | | | | be closed for the drive to run. |



NOTE: When Analogue input 1 is selected, it overrides Modbus start/stop control so that when DI 2 is closed, the drive will run (as long as DI 1 is closed)

NOTE: For motor thermistor, set P-47 = Ptc-th

| P-15 | Digital input 1 | Digital input 2 | Digital input 3 | Analog input | Comments |
|------|--|-----------------|----------------------------|--------------|--|
| | (T2) | (T3) | (T4) | (T6) | |
| 0 | Open: Stop (disable) Closed: Run (enable) | No action | Open: E-Trip Closed: OK | No action | Run and stop commands given via the RS485 link. Digital input 1 must |
| | | | | | be closed for the drive to run. |



NOTE: For motor thermistor, set P-47 = Ptc-th

V3.09 Firmware

In V3.09 E3 firmware, Modbus registers 2001 to 2016 have been added. These new registers provide a consecutive group of the most likely registers used as process data. This allows the group to be read with a single Read Multiple Registers request speed up the communication.

New Modbus RTU Registers

| Register | Name | Description |
|----------|----------------------|--------------------------------------|
| Number | | |
| 2001 | New status word | See table below for bit definition |
| 2002 | Motor output speed | Speed in Hz with 1 decimal place |
| 2003 | Motor output current | Current in Amps with 1 decimal place |
| 2004 | Motor output power | Power in kW with 1 decimal place |
| 2005 | IO status word | See table below for bit definition |
| 2006 | Motor output torque | 0.0% to +/-200.0% |
| 2007 | DC bus voltage | 0 to 1000VDC |
| 2008 | Heatsink temperature | Temperature in °C |
| 2009 | Analog input 1 | 0 to 4096 (12 bit) |
| 2010 | Analog input 2 | 0 to 4096 (12 bit) |
| 2011 | Analog output | 0.0 to 100.0% |
| 2012 | PI output | 0.0 to 100.0% |
| 2013 | Internal temperature | Temperature in °C |
| 2014 | Motor output voltage | 0 to 500V |
| 2015 | IP66 pot input vlaue | 0 to 4096 (12 bit) |
| 2016 | Trip code | See User Guide for code defintion |

Register 2001 Definition – New status word bit definition

| Bit | Definition | Description |
|-----|-------------------------|---|
| 0 | Ready | This bit is set if no trip and no mains loss, plus hardware enable |
| 1 | Running | This bit is set when drive running |
| 2 | Tripped | This bit is set when drive is in a tripped condition |
| 3 | Standby | This bit is set when the drive is in Standby mode |
| 4 | Fire mode | This bit is set when Fire mode is active |
| 5 | Reserved | Read as 0 |
| 6 | Speed set point reached | This bit is set when drive is enabled and reaches speed set point |
| , | (At speed) | |
| 7 | Below minimum speed | This bit is set when drive is enabled and speed <p-02< td=""></p-02<> |
| 8 | Overload | This bit is set when motor current >P-08 |
| 9 | Mains loss | This bit is set if a mains loss condition happens |
| 10 | Heatsink >85°C | This bit is set if the heatsink temperature >85°C |
| 11 | Control board >80°C | This bit is set if the control board temperature >85°C |
| 12 | Switching frequency | This bit is set if the switching frequency foldback is active |
| | reduction | |
| 13 | Reverse rotation | This bit I set when the motor is in reverse (negative speed) |
| 14 | Reserved | Read as 0 |
| 15 | Live toggle bit | This bit will toggle each time this register is read |

Register 2005 Definition – IO Status word

| Bit | Definition | Description |
|-----|--------------------------|---|
| 0 | DI 1 status (terminal 2) | This bit is set when digital input 1 is closed |
| 1 | DI 2 status (terminal 3) | This bit is set when digital input 2 is closed |
| 2 | DI 3 status (terminal 4) | This bit is set when digital input 3 (AI 2) is closed |
| 3 | DI 4 status (terminal 6) | This bit is set when digital input 4 (AI 1) is closed |
| 4 | Reserved | Read as 0 |
| 5 | Reserved | Read as 0 |
| 6 | IP66 switch FWD | This bit is set when IP66 FWD switch is closed |
| 7 | IP66 switch REV | This bit is set when IP66 REV switch is closed |
| 8 | Digital output status | This bit is set when digital output is active (24V) or analog output >0 |
| 9 | Relay output status | This bit is set when user relay is closed |
| 10 | Reserved | Read as 0 |
| 11 | Reserved | Read as 0 |
| 12 | Analog input 1 signal | This bit is set when analog input1 signal loss happens |
| | lost (4-20mA) | |
| 13 | Analog input 2 signal | This bit is set when analog input2 signal loss happens |
| | lost (4-20mA) | |
| 14 | Reserved | Read as 0 |
| 15 | IP66 pot input >50% | This bit is sst when IP66 integral pot input value >50% |