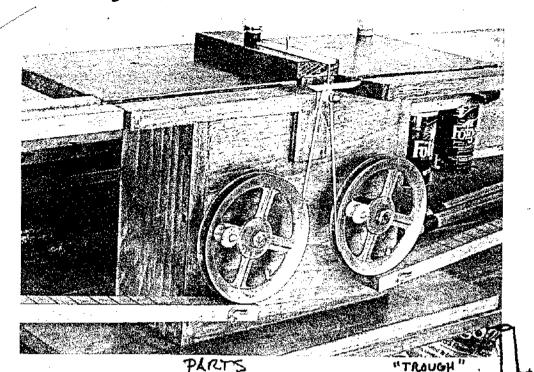
# SMITHWICK SIMPLE BINDER - DARROL GROTH



#### CORD DRIVE

- 1.2 6" ALUM PULLEYS
- 2.2 3/2× 1/2" BOLTS (AXELS)
- 3.4 1/2" NUTS
- 4. 2 1/2" LOCK WASHERS
- 5. ERANK HADLES-2 3/16" MACHINE BOLTS/NUTS U:/ KNOB, SPACER OR OTHER
- DRILL HOLES IN SUPPORT POST OF PULLEY & IN BOTTOM OF TRACK OF PULLEY TO ATTACH DRIVE CORD.

### TENSION ALMS

- 1.2 3" x 3/8" HEX BOLTS
- 2.7 3/8" WING NUTS
- 3. WISHERS/SPACERS TO CENTER ARMS ON PULLEY

#### BINDING POST

- 1. 1 242" × 1/4" HANGER BOLT
- 2. 1" NYLON SPACER (1/2"00/1/4"1D)
- 3. 1 1/4" ACORN NUT OR OTHER
- 4. 1/4" WASHERS TO SPACE
- 5. Z"X4", 1/2" WOOD PLATE TO SPACE & PROVIDE "BITE" FOR HANGER BOLT

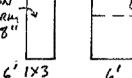
## TRACK GROOVE

- 1. 3/4" CORE BOX ROUTER
  BIT 1/2" DEEP TABLE
- A. GROOVE IS 13/4" FROM
  FRONT EBGE OF WORK
  SURFACE EXTENSION ARM
  GROOVES IN CENTER

#### BINDING SYSTEM

- 1. SPOOL HOLDER DOWEL
- 2. THREAD TENSIONER FROM SEWING MACHINE (NUMBERED ONE IS NICE)
- 3. BINDING ARM"-5"X Y8" ALUM BAR DRILLED & GROOVED SMOOTH
- 4. COTTER PINLTHREAD GUIDE & LOCK ARM
- 5. I" MACHINE SCREW TO ATTACH ARM & ALLOW TO SWING AWAY



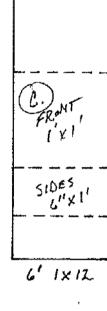


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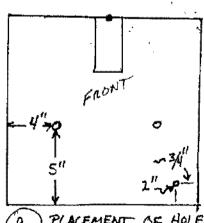
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BASE 1'x2'



C. PLACEMENT OF HOLES FOR PULLEYS & DRAG ARMS

