
Service Guide

Part Number: E3631-90011
April 2000.

For Warranty information, refer to the back of the manual.

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Agilent E3631A DC Power Supply

The Agilent Technologies E3631A is a high performance 80 watt-triple output DC power supply with GPIB and RS-232 interfaces. The combination of bench-top and system features in this power supply provides versatile solutions for your design and test requirements.

Convenient bench-top features

- Triple output
- Easy-to-use knob control for voltage and current settings
- Highly visible vacuum-fluorescent display for voltage and current meters
- Tracking operation for $\pm 25V$ outputs
- Excellent load and line regulation and low ripple and noise
- Operating states storage
- Portable, ruggedized case with non-skid feet

Flexible system features

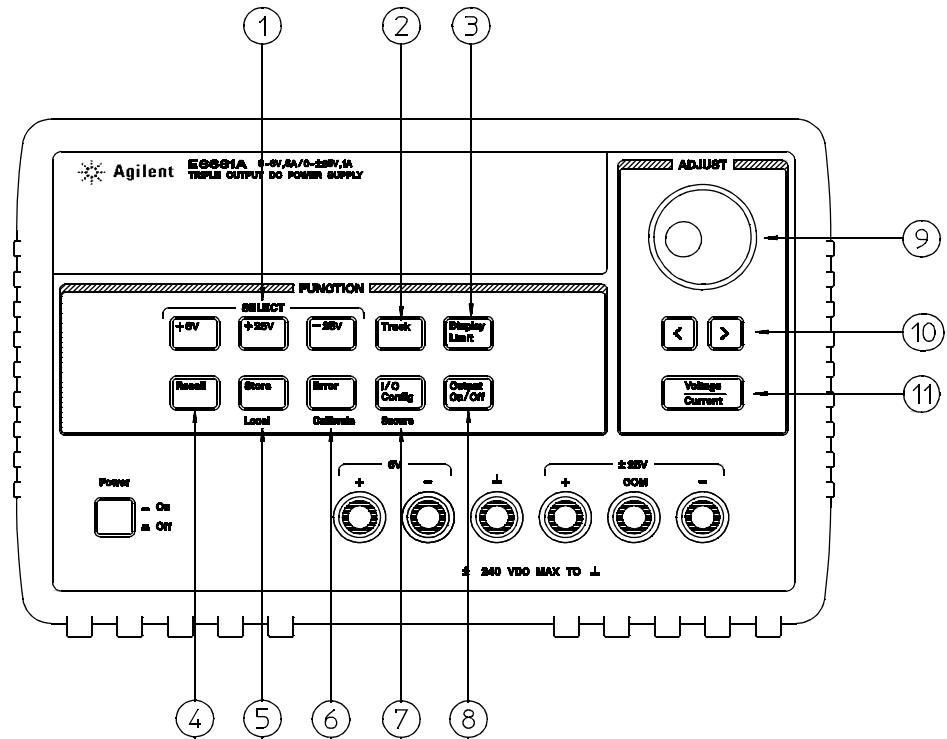
- GPIB (IEEE-488) and RS-232 interfaces are standard
- SCPI (Standard Commands for Programmable Instruments) compatibility
- I/O setup easily done from front-panel

Agilent E3631A

Triple Output

DC Power Supply

The Front Panel at a Glance



-
- | | |
|-----------------------------------|---|
| 1 Meter and adjust selection keys | 7 I/O Configuration / Secure key |
| 2 Tracking enable/disable key | 8 Output On/Off key |
| 3 Display limit key | 9 Control knob |
| 4 Recall operating state key | 10 Resolution selection keys |
| 5 Store operating state/Local key | 11 Voltage/current adjust selection key |
| 6 Error/Calibrate key | |

- 1 Meter and adjust selection keys** Select the output voltage and current of any one supply (+6V, +25V, or -25V output) to be monitored on the display and allow knob adjustment of that supply.
- 2 Tracking enable / disable key** Enables / disables the track mode of $\pm 25V$ supplies.
- 3 Display limit key** Shows the voltage and current limit values on the display and allows knob adjustment for setting limit values.
- 4 Recall operating state key** Recalls a previously stored operating state from location "1", "2", or "3".
- 5 Store operating state / Local key**¹ Stores an operating state in location "1", "2", or "3" / or returns the power supply to local mode from remote interface mode.
- 6 Error / Calibrate key**² Displays error codes generated during operations, self-test and calibration / or enables calibration mode (the power supply must be *unsecured* before performing calibration).
- 7 I/O Configuration / Secure key**³ Configures the power supply for remote interfaces / or secure and unsecure the power supply for calibration.
- 8 Output On/Off key** Enables or disables all three power supply outputs. This key toggles between two states.
- 9 Control knob** Increases or decreases the value of the blinking digit by turning clockwise or counter clockwise.
- 10 Resolution selection keys** Move the flashing digit to the right or left.
- 11 Voltage/current adjust selection key** Selects the knob function to voltage control or current control.

¹The key can be used as the "Local" key when the power supply is in the remote interface mode.

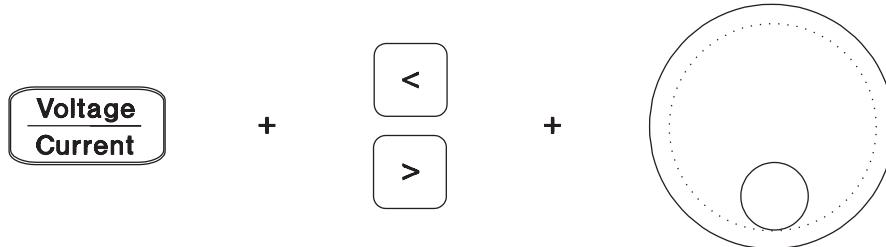
²You can enable the "calibration mode" by holding down this key when you turn on the power supply.

³You can use it as the "Secure" or "Unsecure" key when the power supply is in the calibration mode.

Front-Panel Voltage and Current Settings

You can set the voltage and current from the front panel using the following method.

Use the voltage/current adjust selection key, the resolution selection keys, and the control knob to change the limiting or limitings value of voltage or current.

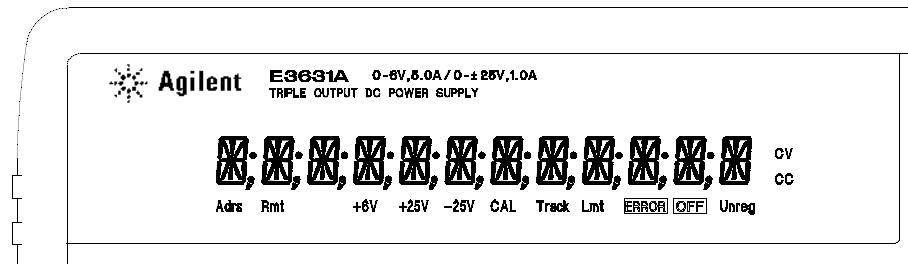


- 1 Press the **Display Limit** key after turning on the power supply.
- 2 Set the knob to the voltage control mode or current control mode using the voltage/current adjust selection key.
- 3 Move the blinking digit to the appropriate position using the resolution selection keys.
- 4 Change the blinking digit to the desired value using the control knob.
- 5 Press the **Output On/Off** key to enable the output. After about 5 seconds, the display will go to the output monitor mode automatically to display the voltage and current at the output.

Note

All front panel keys and controls can be disabled with remote interface commands. The Agilent E3631A must be in "Local" mode for the front panel keys and controls to function.

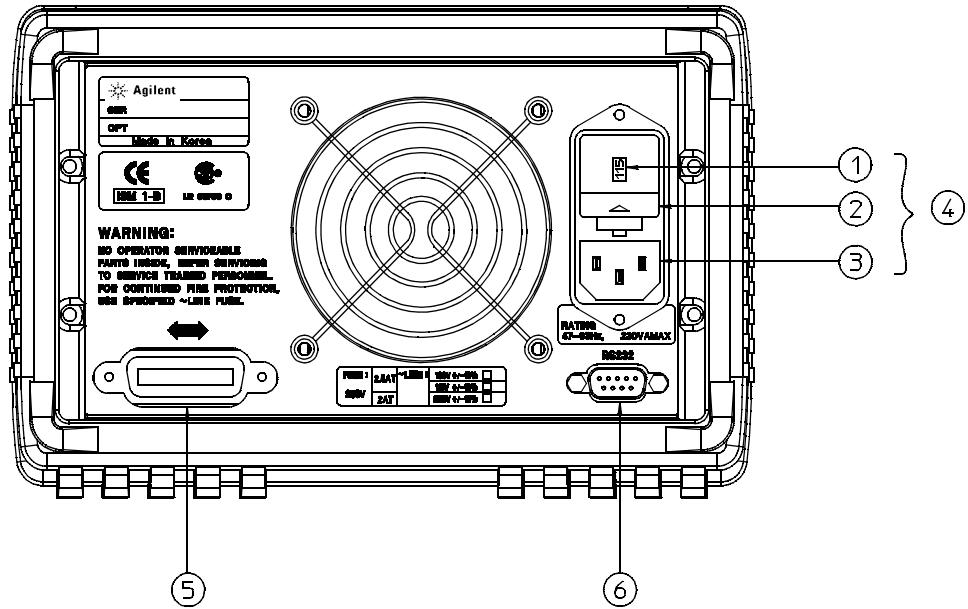
Display Annunciators



Adrs	Power supply is addressed to listen or talk over a remote interface.
Rmt	Power supply is in remote interface mode.
+6V	Displays the output voltage and current for +6V supply. Knob is active for +6V supply.
+25V	Displays the output voltage and current for +25V supply. Knob is active for +25V supply.
-25V	Displays the output voltage and current for -25V supply. Knob is active for -25V supply.
CAL	power supply is in calibration mode.
Track	The outputs of +25V and -25V supplies are in track mode.
Limit	The display shows the voltage and current limit value of a selected supply.
ERROR	Hardware or remote interface command errors are detected and also the error bit has not been.
OFF	The three ouputs of the power supply are disabled.
Unreg	The displayed output is unregulated (output is neither CV nor CC).
CV	The displayed output is in constant-voltage mode.
CC	The displayed output is in constant-current mode.

To review the display annunciators, hold down **Display Limit** key as you turn on the power supply.

The Rear Panel at a Glance



- 1 Power-line voltage setting
2 Power-line fuse-holder assembly
3 AC inlet

- 4 Power-line module
5 GPIB (IEEE-488) interface connector
6 RS-232 interface connector

Use the front-panel **I/O Config** key to:

- Select the GPIB or RS-232 interface (see chapter 3).
- Set the GPIB bus address (see chapter 3).
- Set the RS-232 baud rate and parity (see chapter 3).

In This Book

Specifications Chapter 1 lists the power supply's specifications and describes how to interpret these specifications.

Quick Start Chapter 2 prepares the power supply for use and helps you get familiar with the front-panel features.

Calibration Procedures Chapter 3 provides performance verification and calibration procedures.

Theory of Operation Chapter 4 describes block and circuit level theory related to the operation of the power supply.

Service Chapter 5 provides guidelines for returning your power supply to Agilent Technologies for servicing, or for servicing it yourself.

Replaceable Parts Chapter 6 contains a detailed parts list of the power supply.

Backdating Chapter 7 describes the difference between this manual and older issues of this manual.

Schematics Chapter 8 contains the power supply's schematics, disassembly drawings, and component locator drawings.

*If you have questions relating to the operation of the power supply, call
1-800-452-4844 in the United States, or contact your nearest Agilent
Technologies Sales Office.*

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Specifications

Specifications

The *performance* specifications are listed in the following pages. Specifications are warranted in the temperature range of 0 to 40°C with a resistive load. *Supplemental* characteristics, which are not warranted but are descriptions of performance determined either by design or testing. Chapter 3 "Calibration Procedures" contains procedures for verifying the performance specifications. All specifications apply to the three outputs unless otherwise specified.

Performance Specifications

Output Ratings (@ 0°C - 40°C)

+6V Output	0 to +6 V ; 0 to 5 A
+25V Output	0 to +25 V ; 0 to 1 A
-25V Output	0 to -25 V ; 0 to 1 A

Programming Accuracy^[1] 12 months (@ 25°C ± 5°C), ±(% of output + offset)

	<u>+6V Output</u>	<u>+25V Output</u>	<u>-25V Output</u>
Voltage	0.1% + 5 mV	0.05% + 20 mV	0.05% + 20 mV
Current	0.2% + 10 mA	0.15% + 4 mA	0.15% + 4 mA

Readback Accuracy^[1] 12 months (over GPIB and RS-232 or front panel with respect to actual output @ 25°C ± 5°C), ±(% of output + offset)

	<u>+6V Output</u>	<u>+25V Output</u>	<u>-25V Output</u>
Voltage	0.1% + 5 mV	0.05% + 10 mV	0.05% + 10 mV
Current	0.2% + 10 mA	0.15% + 4 mA	0.15% + 4 mA

Ripple and Noise (with outputs ungrounded, or with either output terminal grounded, 20 Hz to 20 MHz)

	<u>+6V Output</u>	<u>+25V Output</u>	<u>-25V Output</u>
Voltage	<0.35 mV rms <2 mV p-p	<0.35 mV rms <2 mV p-p	<0.35 mV rms <2 mV p-p
Current	<2 mA rms	<500 µA rms	<500 µA rms
Common mode current	<1.5 µA rms		

Load Regulation, ±(% of output + offset)

Change in output voltage or current for any load change within ratings

Voltage	<0.01% + 2 mV
Current	<0.01% + 250 µA

Line Regulation, ±(% of output + offset)

Change in output voltage and current for any line change within ratings

Voltage	<0.01% + 2 mV
Current	<0.01% + 250 µA

^[1] Accuracy specifications are after an 1-hour warm-up and calibration at 25°C

Chapter 1 Specifications Performance Specifications

Programming Resolution

	<u>+6V Output</u>	<u>+25V Output</u>	<u>-25V Output</u>
Voltage	0.5 mV	1.5 mV	1.5 mV
Current	0.5 mA	0.1 mA	0.1 mA

Readback Resolution

	<u>+6V Output</u>	<u>+25V Output</u>	<u>-25V Output</u>
Voltage	0.5 mV	1.5 mV	1.5 mV
Current	0.5 mA	0.1 mA	0.1 mA

Meter Resolution

	<u>+6V Output</u>	<u>+25V Output</u>	<u>-25V Output</u>
Voltage	1 mV	10 mV	10 mV
Current	1 mA	1 mA	1 mA

Transient Response Time

Less than 50 μ sec for output recover to within 15 mV following a change in output current from full load to half load or vice versa

Command Processing Time

Programming Commands : Maximum time for output to change after receipt of APPLy and SOURce commands : <50 msec

Readback Command : Maximum time to readback output by MEASure? command : <100 msec

The Other Commands : < 50 msec

Tracking Accuracy

The $\pm 25V$ outputs track each other within \pm (0.2% of output + 20 mV).

Supplemental Characteristics

Output Programming Range (maximum programmable values)

	<u>+6V Output</u>	<u>+25V Output</u>	<u>-25V Output</u>
Voltage	0 to 6.18 V	0 to 25.75 V	0 to -25.75 V
Current	0 to 5.15 A	0 to 1.03 A	0 to 1.03 A

Temperature Coefficient, \pm (% of output + offset)

Maximum change in output/readback per $^{\circ}\text{C}$ after a 30-minute warm-up

	<u>+6V Output</u>	<u>+25V Output</u>	<u>-25V Output</u>
Voltage	0.01% + 2 mV	0.01% + 3 mV	0.01% + 3 mV
Current	0.02% + 3 mA	0.02% + 0.5 mA	0.02% + 0.5 mA

Stability, \pm (% of output + offset)

Following a 30-minute warm-up, change in output over 8 hours under constant load, line, and ambient temperature

	<u>+6V Output</u>	<u>+25V Output</u>	<u>-25V Output</u>
Voltage	0.03% + 1 mV	0.02% + 2 mV	0.02% + 2 mV
Current	0.1% + 3 mA	0.05% + 1 mA	0.05% + 1 mA

Voltage Programming Speed

Maximum time required for output voltage to settle within 1% of its total excursion (for resistive load). Excludes command processing time.

	<u>+6V Output</u>	<u>+25V Output</u>	<u>-25V Output</u>
Full load Up	11 msec	50 msec	50 msec
Full load Down	13 msec	45 msec	45 msec
No load Up	10 msec	20 msec	20 msec
No load Down	200 msec	400 msec	400 msec

Isolation

The 0-6V supply is isolated from the \pm 25V supply up to \pm 240 Vdc. Maximum isolation voltage from any terminal to chassis ground \pm 240 Vdc.

AC Input Ratings (selectable via rear panel selector)

std	115 Vac \pm 10%, 47 to 63 Hz
opt 0E3	230 Vac \pm 10%, 47 to 63 Hz
opt 0E9	100 Vac \pm 10%, 47 to 63 Hz

Maximum Input Power

350 VA with full load

Chapter 1 Specifications
Supplemental Characteristics

Cooling

Fan cooled

Operating Temperature

0 to 40°C for full rated output. At higher temperatures, the output current is derated linearly to 50% at 55°C maximum temperature.

Output Voltage Overshoot

During turn-on or turn-off of ac power, output plus overshoot will not exceed 1 V if the output control is set to less than 1 V. If the output control is set to 1 V or higher, there is no overshoot.

Programming Language

SCPI (Standard Commands for Programmable Instruments)

State Storage Memory

Three (3) user-configurable stored states

Recommended Calibration Interval

1 year

Dimensions*

212.6 mmW x 132.6 mmH x 348.2 mmD (8.4 x 5.2 x 13.7 in)

*See the next page for detailed information.

Weight

Net	8.2 kg (18 lb)
Shipping	11 kg (24 lb)

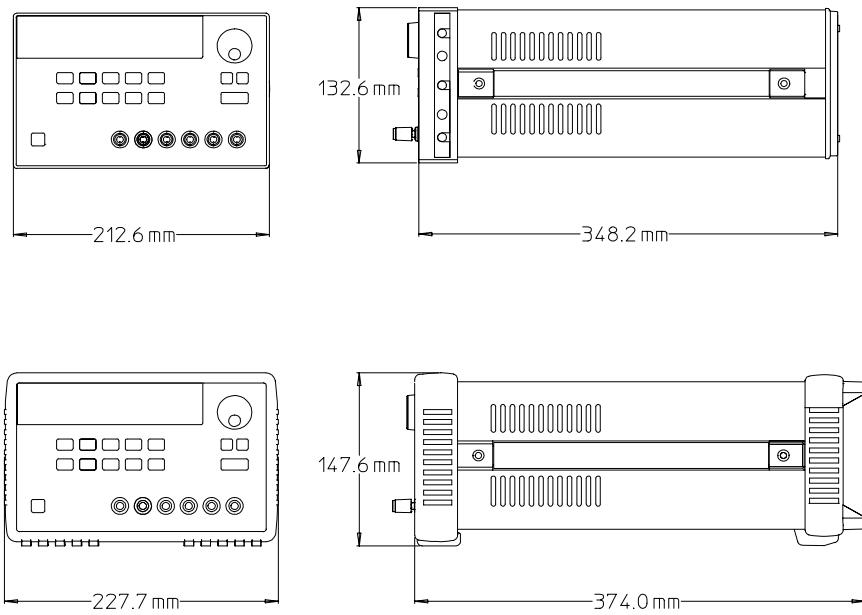


Figure 1-1. Dimensions of Agilent E3631A Power Supply

Chapter 1 Specifications
Supplemental Characteristics

Quick Start

Quick Start

One of the first things you will want to do with your power supply is to become acquainted with its front panel. Written procedures in this chapter prepare the power supply for use and familiarize you with most front-panel operations.

- The power supply is shipped from the factory configured in the *front-panel* operation mode. At power-on, the power supply is automatically set to operate in the front-panel operation mode. When in this mode, the front-panel keys can be used. When the power supply is in *remote* operation mode, you can return to front-panel operation mode at any time by pressing the **[Local]** key if you did not previously send the front-panel lockout command. A change between front-panel and remote operation modes will *not* result in a change in the output parameters.
- When you press the **[Display Limit]** key (the **Lmt** annunciator blinks), the display of the power supply goes to the *limit* mode and the present limit values of the selected supply will be displayed. In this mode, you can also observe the change of the limit values when adjusting the knob. If you press the **[Display Limit]** key again or let the display time-out after several seconds, the power supply will return the display to the *meter* mode (the **Lmt** annunciator turns off). In this mode, the actual output voltage and current will be displayed.
- All outputs of the power supply can be enabled or disabled from the front panel using the **[Output On/Off]** key. When the output of the power supply is off, the **OFF** annunciator turns on and the three outputs are disabled.
- The display provides the present operating status of the power supply with annunciations and also informs the user of error codes. For example, the +6V supply is operating in CV mode and controlled from the front panel, then the **CV** and **+6V** annunciations will turn on. If, however, the power supply is remotely controlled, the **Rmt** annunciator will also turn on, and when the power supply is being addressed over GPIB interface, the **Adrs** annunciator will turn on. see "*Display Annunciations*" on page 5 for more information.

Throughout this chapter the key to be pressed is shown in the left margin.

To prepare the power supply for use

The following steps help you verify that the power supply is ready for use.

1 Check the list of supplied items.

Verify that you have received the following items with your power supply. If anything is missing, contact your nearest Agilent Technologies Sales Office.

- One appropriate power cord for your location.
- One *User's Guide*.
- This *Service Guide*.
- Certificate of Calibration.

2 Verify that the correct power-line voltage setting is selected and that the correct power-line fuse is installed.

The line voltage is set to 100, 115 or 230 Vac from the factory according to the input power option selected when you ordered the power supply. Change the voltage setting if it is not correct for your location (see the next page for detailed information). For 100 or 115 Vac operation, the correct fuse is 2.5 AT (Agilent part number 2110-0913) and for 230 Vac operation, the correct fuse is 2 AT (Agilent part number 2110-0587).

3 Connect the power cord and turn on the power supply.

A *power-on self-test* occurs automatically when you turn on the power supply. The front-panel display will light up while the power supply performs its power-on self-test. After performing the self-test, the power supply will go into the *power-on / reset* state; all outputs are disabled (the **OFF** annunciator turns on); the display is selected for the +6V supply (the **+6V** annunciator turns on); the knob is selected for *voltage* control.

Power

4 Enable the outputs

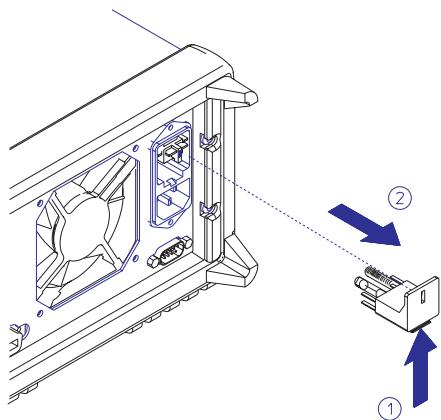
Press the **Output On/Off** key to enable the outputs. The **OFF** annunciator turns off and the **+6V** and **CV** annunciations are lit. The *blinking* digit can be adjusted by turning the knob. Notice that the display is in the meter mode. "Meter mode" means that the display shows the actual output voltage and current.

Output On/Off

Chapter 2 Quick Start
To prepare the power supply for use

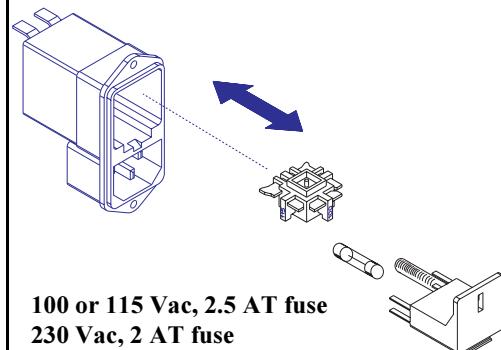
1 Remove the power cord.

Remove the fuse-holder assembly with a flat-blade screwdriver from the rear panel.

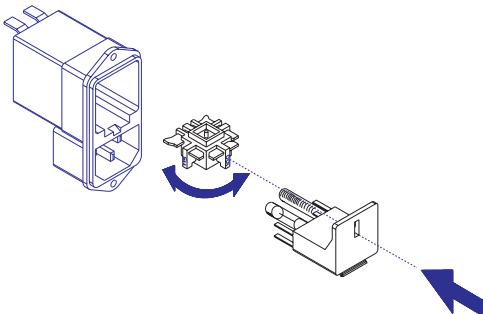


2 Install the correct line fuse.

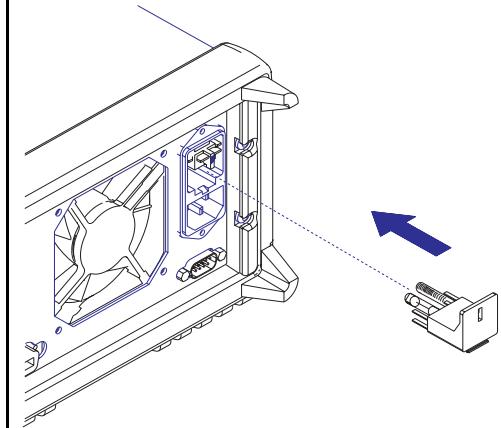
Remove the power-line voltage selector from the power-line



3 Rotate the power-line voltage selector until the correct voltage appears.



4 Replace the power-line voltage selector and the fuse-holder assembly in the rear panel.



Install the correct fuse and verify that the correct line voltage appears in the window.

To check the rated voltages of the power supply

The following procedures check to ensure that the power supply develops its rated voltage outputs with no load and properly responds to operation from the front panel.

For each step, use the keys shown on the left margins.

Power

1 Turn on the power supply.

The power supply will go into the *power-on/reset* state; all outputs are disabled (the **OFF** annunciator turns on); the display is selected for the **+6V** supply (the **+6V** annunciator turns on); and the knob is selected for *voltage* control.

Output On/Off

2 Enable the outputs.

The **OFF** annunciator turns off and the **+6V** and **CV** annunciators are lit. The *blinking* digit can be adjusted by turning the knob. Notice that the display is in the meter mode. "Meter mode" means that the display shows the actual output voltage and current.

3 Check that the front-panel voltmeter properly responds to knob control for +6V supply. 

Turn the knob clockwise or counter clockwise to check that the voltmeter responds to knob control and the ammeter indicates nearly zero.

4 Ensure that the voltage can be adjusted from zero to the maximum rated value.  ¹

Adjust the knob until the voltmeter indicates 0 volts and then adjust the knob until the voltmeter indicates 6.0 volts.

¹*You can use the resolution selection keys to move the blinking digit to the right or left when setting the voltage.*

Chapter 2 Quick Start
To check the rated voltages of the power supply

+25V

5 Check the voltage function for the +25V supply.

Select the meter and adjust selection key for the +25V supply. The CV annunciator is still lit and the +25V annunciator will turn on. Repeat steps (3) and (4) to check the voltage function for the +25V supply.

-25V

6 Check the voltage function for the -25V supply.

Select the meter and adjust selection key for the -25V supply. The CV annunciator is still lit and the -25V annunciator will turn on. Repeat steps (3) and (4) to check the voltage function for the -25V supply.

To check the rated currents of the power supply

The following procedures check to ensure that the power supply develops its rated current outputs with a short and properly responds to operation from the front panel.

For each step, use the keys shown on the left margin.

Power

1 Turn on the power supply.

The power supply will go into the *power-on/reset* state; all outputs are disabled (the **OFF** annunciator turns on); the display is selected for the +6V supply (the **+6V** annunciator turns on); and the knob is selected for *voltage* control.

2 Connect a short across (+) and (-) output terminals of +6V supply with an insulated test lead.

Output On/Off

3 Enable the outputs.

The **OFF** annunciator turns off and the **+6V** annunciator turns on. The **CV** or **CC** annunciator is lit depending on the resistance of the test lead. The *blinking* digit can be adjusted by turning the knob. Notice that the display is in the meter mode. "Meter mode" means that the display shows the actual output voltage and current.

Display Limit

4 Adjust the voltage limit value to 1.0 volt. 

Set the display to the *limit* mode (the **Lmt** annunciator will be *blinking*). Adjust the voltage limit to 1.0 volt to assure CC operation. The **CC** annunciator will light.

Vol/Cur

5 Check that the front-panel ammeter properly responds to knob control for the +6V supply. 

Set the knob to the *current* control, and turn the knob clockwise or counter clockwise when the display is in the meter mode (the **Lmt** annunciator is off). Check that the ammeter responds to knob control and the voltmeter indicates nearly zero (actually, the voltmeter will show the voltage drop caused by the test lead).

6 Ensure that the current can be adjusted from zero to the maximum rated value. ¹

Adjust the knob until the ammeter indicates 0 amps and then until the ammeter indicates 5.0 amps.

+25V

7 Check the current function for the +25V supply.

Disable the outputs by pressing the [Output On/Off] key and connect a short across (+) and (COM) output terminals of the ±25V supply with an insulated test lead. Repeat steps (3) through (6) after selecting the meter and adjust selection key for the +25V supply.

-25V

8 Check the current function for the -25V supply.

Disable the outputs by pressing the [Output On/Off] key and connect a short across (-) and (COM) output terminals of the ±25V supply with an insulated test lead. Repeat steps (3) through (6) after selecting the meter and adjust selection key for the -25V supply.

Note

If an error has been detected during the output checkout procedures, the ERROR annunciator will turn on. See "Error Messages" for more information, starting on page 113 in chapter 5 of the User's Guide.

¹*You can use the resolution selection keys to move the blinking digit to the right or left when setting the current.*

To use the power supply in constant voltage mode

To set up the power supply for constant voltage (CV) operation, proceed as follows.

For each step, use the keys shown on the left margin.

2

1 Connect a load to the desired output terminals.

With power-off, connect a load to the desired output terminals.

Power

2 Turn on the power supply.

The power supply will go into the *power-on/reset* state; all outputs are disabled (the **OFF** annunciator turns on); the display is selected for the **+6V** supply (the **+6V** annunciator turns on); and the knob is selected for *voltage* control.

Output On/Off

3 Enable the outputs.

The **OFF** annunciator turns off and the **+6V** and **CV** annunciators are lit. The *blinking* digit can be adjusted by turning the knob. Notice that the display is in the meter mode. "Meter mode" means that the display shows the actual output voltage and current.

To set up the power supply for +25V supply or -25V supply operation, you should press the **[+25V]** or **[-25V]** key to select the display and adjust for +25V supply or -25V supply before proceeding to the next step.

Display Limit

4 Set the display for the limit mode.

Notice that the **Lmt** annunciator blinks, indicating that the display is in the limit mode. When the display is in the *limit* mode, you can see the voltage and current limit values of the selected supply.

In constant voltage mode, the voltage values between meter mode and limit mode are the same, but the current values are not. Further if the display is in the meter mode, you cannot see the change of current limit value when adjusting the knob. We recommend that you should set the display to "limit" mode to see the change of current limit value in constant voltage mode whenever adjusting the knob.

Chapter 2 Quick Start
To use the power supply in constant voltage mode

Vol/Cur

5 Adjust the knob for the desired current limit. ☺¹

Check that the **Lmt** annunciator still blinks. Set the knob for *current* control. The second digit of ammeter will be *blinking*. Adjust the knob to the desired current limit.

Vol/Cur

6 Adjust the knob for the desired output voltage. ☺¹

Set the knob for *voltage* control. The second digit of the voltmeter will be *blinking*. Adjust the knob to the desired output voltage.

Display Limit

7 Return to the meter mode.

[Display Limit] key or let the display time-out after several seconds to return to the meter mode. Notice that the **Lmt** annunciator turns off and the display returns to the meter mode. In the *meter* mode, the display shows the actual output voltage and current of the selected supply.

8 Verify that the power supply is in the constant voltage mode.

If you operate the +6V supply in the constant voltage (CV) mode, verify that **CV** and **+6V** annunciators are lit. If you operate the power supply for +25V supply or -25V supply, the **+25V** or **-25V** annunciator will turn on. If the **CC** annunciator is lit, choose a *higher* current limit.

Note

During actual CV operation, if a load change causes the current limit to be exceeded, the power supply will automatically crossover to constant current mode at the preset current limit and the output voltage will drop proportionately.

¹*You can use the resolution selection keys to move the blinking digit to the right or left when setting the voltage and current.*

To use the power supply in constant current mode

To set up the power supply for constant current (CC) operation, proceed as follows.

For each step, use the keys shown on the left margin.

1 Connect a load to the output terminals of the desired supply.

With power-off, connect a load to the desired output terminals.

Power

2 Turn on the power supply.

The power supply will go into the *power-on/reset* state; all outputs are disabled (the **OFF** annunciator turns on); the display is selected for the +6V supply (the **+6V** annunciator turns on); and the knob is selected for *voltage* control.

Output On/Off

3 Enable the outputs

The **OFF** annunciator turns off and the **+6V** and **CV** annunciators are lit. The *blinking* digit can be adjusted by turning the knob. Notice that the display is in the meter mode. "Meter mode" means that the display shows the actual output voltage and current.

To set up the power supply for +25V supply or -25V supply operation, you should press the **[+25V]** or **[-25V]** key to select the display and adjust for +25V supply or -25V supply before proceeding to the next step.

Display Limit

4 Set the display for the limit mode.

Notice that the **Lmt** annunciator blinks, indicating that the display is in the limit mode. When the display is in the *limit* mode, you can see the voltage and current limit values of the selected supply.

In constant current mode, the current values between meter mode and limit mode are the same, but the voltage values are not. Further if the display is in the meter mode, you cannot see the change of voltage limit value when adjusting the knob. We recommend that you should set the display to "limit" mode to see the change of voltage limit value in constant current mode whenever adjusting the knob.

Chapter 2 Quick Start
To use the power supply in constant current mode

5 Adjust the knob for the desired voltage limit.  ¹

Check that the knob is still selected for voltage control and the **Lmt** annunciator blinks. Adjust the knob for the desired voltage limit.

Vol/Cur

6 Adjust the knob for the desired output current.  ¹

Set the knob for *current* control. The second digit of the ammeter will be *blinking*. Adjust the knob to the desired current output.

Display Limit

7 Return to the meter mode.

Press the **Display Limit** key or let the display time-out after several seconds to return the meter mode. Notice that the **Lmt** annunciator turns off and the display returns to the meter mode. In the *meter* mode, the display shows the actual output voltage and current of the selected supply.

8 Verify that the power supply is in the constant current mode.

If you operate the +6V supply in the constant current (CC) mode, verify that **CC** and **+6V** annunciators are lit. If you operate the power supply for +25V supply or -25V supply, the **+25V** or **-25V** annunciator will turn on. If the **CV** annunciator is lit, choose a *higher* voltage limit.

Note

During actual CC operation, if a load change causes the voltage limit to be exceeded, the power supply will automatically crossover to constant voltage mode at the preset voltage limit and the output current will drop proportionately.

¹*You can use the resolution selection keys to move the blinking digit to the right or left when setting the voltage and current.*

To use the power supply in track mode

The $\pm 25V$ supplies provide 0 to ± 25 V tracking outputs. In the track mode, two voltages of the $\pm 25V$ supplies track each other to within $\pm(0.2\% \text{ of output} + 20 \text{ mV})$ for convenience in varying the symmetrical voltages needed by operational amplifiers and other circuits using balanced positive and negative inputs.

To operate the power supply in the track mode, proceed as follows:

- 1 Set the $+25V$ supply to the desired voltage as described in previous section "To use the power supply in constant voltage mode" (see page 29 for detailed information).**

- 2 Enable the track mode.**

The **Track** key must be depressed for *at least 1 second* to enable the track mode. When the track mode is first enabled, the $-25V$ supply will be set to the same voltage level as the $+25V$ supply. Once enabled, any change of the voltage level in either the $+25V$ supply or the $-25V$ supply will be reflected in other supply. The current limit is independently set for each of the $+25V$ or the $-25V$ supply and is not affected by the track mode.

- 3 Verify that $\pm 25V$ supplies track each other properly.**

You can verify that the voltage of the $-25V$ supply tracks that of the $+25V$ supply within $\pm(0.2\% \text{ of output} + 20 \text{ mV})$ from the front-panel display by comparing the voltage values of the $+25V$ supply and the $-25V$ supply.

In the track mode, if the CC annunciator is lit when the display is selected for the $+25V$ supply, choose a higher current limit for the $+25V$ supply. If the CC annunciator is lit when the display is selected for the $-25V$ supply, choose a higher current limit for the $-25V$ supply.

To store and recall the instrument state

You can store up to three different operating states in *non-volatile* memory. This also enables you to recall the entire instrument state with just a few key presses from the front panel.

The memory locations are supplied from the factory for front panel operation with the following states: *display and knob selection for +6V output; *RST values of voltage and current limits for three outputs; output disabled; and track off state. *RST values for +6V supply are 0 V and 5 A and 0 V and 1 A for the ±25V supplies.*

The following steps show you how to store and recall an operating state.

1 Set up the power supply for the desired operating state.

The storage feature "remembers" the display and knob selection state, the limit values of voltage and current for three outputs, output on/off state, and track mode state.

[Store]

2 Turn on the storage mode.

Three memory locations (numbered 1, 2, and 3) are available to store the operating states. The operating states are stored in *non-volatile* memory and are remembered when being recalled.

STORE 1

This message appears on the display for approximately 3 seconds.

3 Store the operating state in memory location "3". 

Turn the knob to the right to specify the memory location 3.

STORE 3

To cancel the store operation, let the display time-out after 3 seconds or press any other function key except the [Store] key. The power supply returns to the normal operating mode and to the function pressed.

[Store]

4 Save the operating state.

The operating state is now stored. To recall the stored state, go to the following steps.

DONE

2

This message appears on the display for approximately 1 second.

[Recall]

5 Turn on the recall mode.

Memory location "1" will be displayed in the recall mode.

RECALL 1

This message appears on the display for approximately 3 seconds.

6 Recall the stored operating state. 

Turn the knob to the right to change the displayed storage location to "3".

RECALL 3

If this setting is not followed within 3 seconds with a [Recall] key stroke, the power supply returns to normal operating mode and will not recall the instrument state 3 from memory.

[Recall]

7 Restore the operating state.

The power supply should now be configured in the same state as when you stored the state on the previous steps.

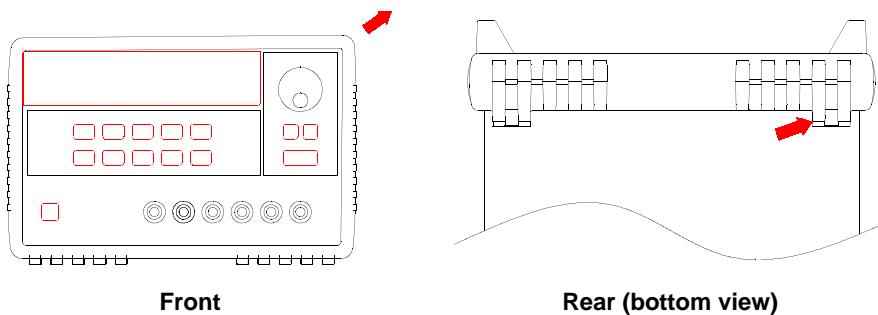
DONE

This message appears on the display for approximately 1 second.

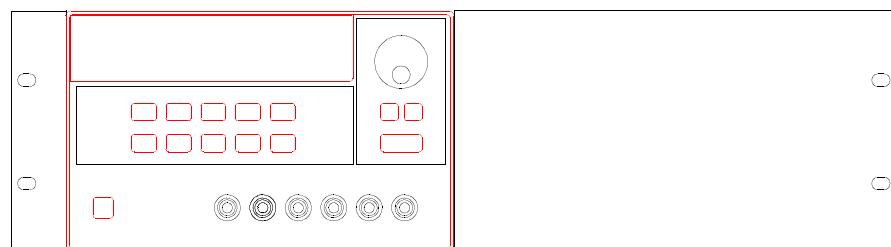
To rack mount the power supply

The power supply can be mounted in a standard 19-inch rack cabinet using one of three optional kits available. A rack-mounting kit for a single instrument is available as Option 1CM (P/N 5062-3957). Installation instructions and hardware are included with each rack-mounting kit. Any Agilent Technologies System II instrument of the same size can be rack-mounted beside the Agilent E3631A power supply. To rack mount the power supply, follow these procedures.

Remove the front and rear bumpers before rack-mounting the power supply.



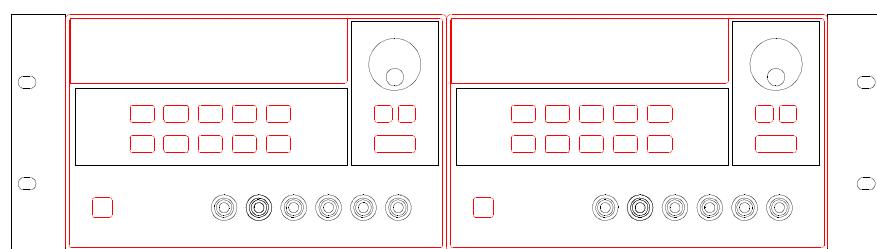
To remove the rubber bumper, stretch a corner and then slide it off.



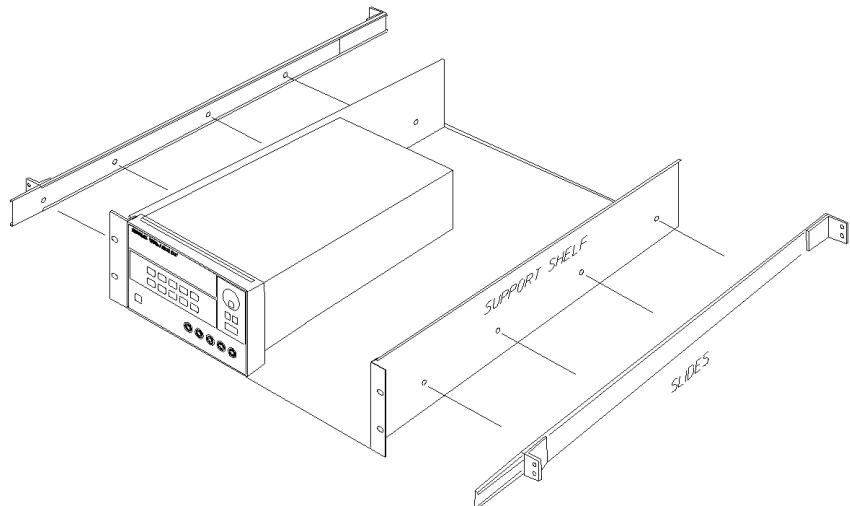
To rack mount a single instrument, order adapter kit 5063-9243.

Chapter 2 Quick Start
To rack mount the power supply

2



To rack mount two instruments of the same depth side-by-side, order lock-link kit 5061-9694 and flange kit 5063-9214.



To install two instruments in a sliding support shelf, order support shelf 5063-9256, and slide kit 1494-0015.

Chapter 2 Quick Start
To rack mount the power supply

Calibration Procedures

Calibration Procedures

This chapter contains procedures for verification of the power supply's performance and calibration (adjustment). The chapter is divided into the following sections:

- Agilent Technologies Calibration Services, page 41
- Calibration Interval, page 41
- Automating Calibration Procedures, page 42
- Recommended Test Equipment, page 42
- Test Considerations, page 43
- Performance Verification Tests, page 44
- Measurement Techniques, page 45
- Constant Voltage (CV) Verifications, page 47
- Constant Current (CC) Verifications, page 54
- Performance Test Record for Agilent E3631A, page 59
- Calibration Security Code, page 61
- Calibration Count, page 65
- Calibration Message, page 65
- General Calibration/Adjustment Procedure, page 66
- Aborting a Calibration in Progress, page 71
- Calibration Record for Agilent E3631A, page 72
- Error Messages, page 73
- Calibration Program, page 75

The performance verification tests for constant voltage (CV) and constant current (CC) operations use the power supply's specifications listed in chapter 1, Specifications, starting on page 13.

Closed-Case Electronic Calibration The power supply features closed-case electronic calibration since no internal mechanical adjustments are required for normal calibration. The power supply calculates correction factors based upon the input reference value you enter. The new correction factors are stored in non-volatile memory until the next calibration adjustment is performed. (Non-volatile memory does not change when power has been off or after a remote interface reset.)

Agilent Technologies Calibration Services

3

When your power supply is due for calibration, contact your local Agilent Technologies Service Center for a low-cost calibration. The Agilent E3631A power supply is supported on calibration processes which allow Agilent Technologies to provide this service at competitive prices.

Calibration Interval

The power supply should be calibrated on a regular interval determined by the accuracy requirements of your application. A 1-year interval is adequate for most applications. Agilent Technologies does not recommend extending calibration intervals beyond 1 year for any application. Agilent Technologies recommends that complete re-adjustment should always be performed at the calibration interval. This will increase your confidence that the Agilent E3631A will remain within specification for the next calibration interval. This criteria for re-adjustment provides the best long-term stability.

Automating Calibration Procedures

You can automate the complete verification procedures outlined in this chapter if you have access to programmable test equipment. You can program the instrument configurations specified for each test over the remote interface. You can then enter readback verification data into a test program and compare the results to the appropriate test limit values.

You can also enter calibration constants from the remote interface. Remote operation is similar to the local front-panel procedure. You can use a computer to perform the adjustment by first selecting the required setup. The calibration value is sent to the power supply and then the calibration is initiated over the remote interface. The power supply must be unsecured prior to initiating the calibration procedure. An Agilent BASIC program for calibration over the GPIB interface is listed at the end of this chapter.

For further details on programming the power supply, see chapters 3 and 4 in the *Agilent E3631A User's Guide*.

Recommended Test Equipment

The test equipment recommended for the performance verification and adjustment procedures is listed below. If the exact instrument is not available, use the accuracy requirements shown to select substitute calibration standards.

Table 3-1 Recommended Test Equipment

Instrument	Requirements	Recommended Model	Use
GPIB Controller	Full GPIB capabilities	Agilent 82341C interface card	Programming and readback accuracy
Oscilloscope	100 MHz	Agilent 54602A	Display transient response and ripple & noise waveform
RMS Voltmeter	20 MHz		Measure rms ripple & noise
Digital Voltmeter	Resolution: 0.1 mV Accuracy: 0.01%	Agilent 34401A	Measure dc voltages
Electronic Load	Voltage Range: 50 Vdc Current Range: 10 Adc Open and Short Switches Transient On/Off	Agilent 6063A	Measure load and line regulations and transient response time.
Resistive Loads (R_L)	1.2Ω , 100 W 25Ω , 100 W		Measure ripple and noise
Current monitoring Resistor (Shunt)	0.1Ω , 0.01%		Constant current test setup

Test Considerations

To ensure proper instrument operation, verify that you have selected the correct power-line voltage prior to attempting any test procedure in this chapter. See page 24 in chapter 2 for more information.

- Assure that the calibration ambient temperature is stable and between 20°C and 30°C.
- Assure ambient relative humidity is less than 80%.
- Allow a 1-hour warm-up period before verification or calibration.
- Keep cables as short as possible, consistent with the impedance requirements.

3

Caution

The tests should be performed by qualified personnel. During performance verification tests, hazardous voltages may be present at the outputs of the power supply.

Performance Verification Tests

The performance verification tests use the power supply's specifications listed in chapter 1, "Specifications", starting on page 13.

You can perform two different levels of performance verification tests:

- **Self-Test** A series of internal verification tests that provide high confidence that the power supply is operational.
- **Performance Verification Tests** These tests can be used to verify the power supply's specifications following repairs to specific circuits. The performance test procedures must be performed on each output.

Self-Test

A *power-on* self-test occurs automatically when you turn on the power supply. This limited test assures you that the power supply is operational.

The *complete* self-test is enabled by pressing the **Recall** key (actually any front panel keys except the **Error** key) and the power-line switch simultaneously and then continuing to press the **Recall** key for 5 seconds. The complete self-test will be finished in 2 more seconds.

You can also perform a self-test from the remote interface (*see chapter 3 in the Agilent E3631A User's Guide*).

- If the self-test is successful, "PASS" is displayed on the front panel.
- If the self-test fails, "FAIL" is displayed and the **ERROR** annunciator turns on. If repair is required, see chapter 5, "Service", starting on page 91, for further details.
- If self-test passes, you have a high confidence that the power supply is operational.

Performance Verification Tests

These tests can be used to verify the power supply's specifications following repairs to specific circuits. The following sections explain all verification procedures in detail. All of the performance test specifications are shown in each test.

Measurement Techniques

Setup for Most Tests

Most tests are performed at the front terminals as shown in the following figure. Measure the dc voltage directly at the (+) and (-) terminals on the front panel.

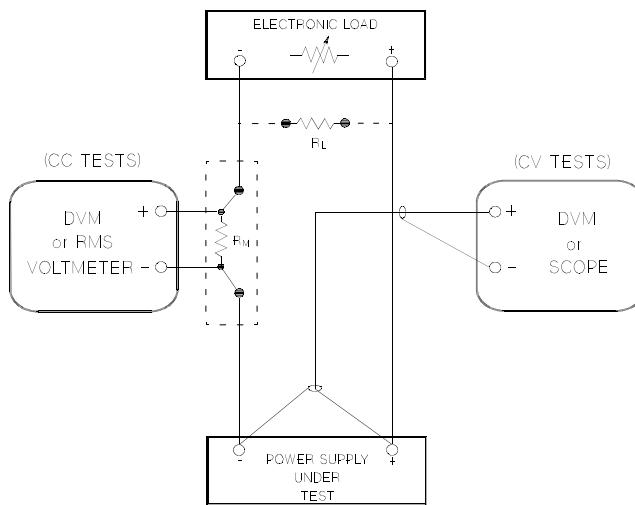


Figure 3-1. Performance Verification Test Setup

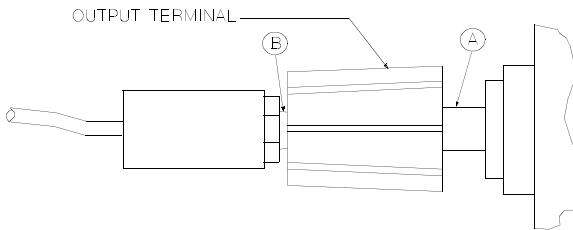
Electronic Load

Many of the test procedures require the use of a variable load resistor capable of dissipating the required power. Using a variable load resistor requires that switches be used to connect, disconnect, and short the load resistor. An electronic load, if available, can be used in place of a variable load resistor and switches. The electronic load is considerably easier to use than load resistors. It eliminates the need for connecting resistors or rheostats in parallel to handle power, it is much more stable than carbon-pile load, and it makes easy work of switching between load conditions as is required for the load regulation and load transient response tests. Substitution of the electronic load requires minor changes to the test procedures in this chapter.

General Measurement Techniques

To achieve best results when measuring load regulation, peak to peak voltage, and transient response time of the power supply, measuring devices must be connected through the hole in the neck of the binding post at (A) while the

load resistor is plugged into the front of the output terminals at (B). A measurement made across the load includes the impedance of the leads to the load. The impedance of the load leads can easily be several orders of the magnitude greater than the power supply impedance and thus invalidate the measurement. To avoid mutual coupling effects, each measuring device must be connected directly to the output terminals by separate pairs of leads.



Front Panel Terminal Connections (Side View)

Current-Monitoring Resistor

To eliminate output current measurement error caused by the voltage drops in the leads and connections, connect the current monitoring resistor between the (-) output terminal and the load as a four-terminal device. Connect the current-monitoring leads inside the load-lead connections directly at the monitoring points on the resistor element (see R_M in Figure 3-1).

Programming

Most performance tests can be performed only from the front panel. However, a GPIB or RS-232 controller is required to perform the voltage and current programming accuracy and readback accuracy tests.

The test procedures are written assuming that you know how to program the power supply either from the front panel or from an GPIB or RS-232 controller. Complete instructions on front panel and remote programming are given in the *Agilent E3631A User's Guide*.

Voltage and Current Values

The full-scale and maximum values of each supply are listed below. You can use this table when you test CV and CC performance verification tests.

Table 3-2 Power Supply Voltage and Current Values

Output	Full-Scale Voltage	Max. Prog. Voltage	Full-Scale Current	Max. Prog. Current
+6V Output	+6 V	+6.18 V	5 A	5.15 A
+25V Output	+25 V	+25.75	1 A	1.03 A
-25V Output	-25 V	-25.75	1 A	1.03 A

Constant Voltage (CV) Verifications

Constant Voltage Test Setup

If more than one meter or a meter and an oscilloscope are used, connect each to the (+) and (-) terminals by a separate pair of leads to avoid mutual coupling effects. Use coaxial cable or shielded 2-wire cable to avoid noise pick-up on the test leads.

Voltage Programming and Readback Accuracy

This test verifies that the voltage programming and GPIB or RS-232 readback functions are within specifications. Note that the readback values over the remote interface should be identical to those displayed on the front panel.

You should program the power supply over the remote interface for this test to avoid round off errors.

- 1 Turn off the power supply and connect a digital voltmeter between the (+) and (-) terminals of the output to be tested as shown in Figure 3-1.
- 2 Turn on the power supply. Enable the outputs and select the desired output to be tested by sending the commands:

```
OUTP ON  
INST {P6V|P25V|N25V}
```

- 3 Program the selected output to zero volts and maximum programmable current (see Table 3-2) by sending the commands:

```
VOLT 0  
CURR 5.15      for the +6V supply or  
CURR 1.03      for the ±25V supply
```

- 4 Record the output voltage reading on the digital voltmeter (DVM). The readings should be within the limits specified below for each output tested. Also, note that the CV, Adrs, Lmt, and Rmt annunciators are on.

Output	Programming Accuracy
+6V	0 ± 5 mV
+25V	0 ± 20 mV
-25V	0 ± 20 mV

- 5 Readback the output voltage of the selected output over the remote interface by sending the command:

MEAS:VOLT? {P6V|P25V|N25V}

- 6 Record the value displayed on the controller. This value should be within the limits specified below for each output tested.

Output	Programming Accuracy
+6V	DVM \pm 5 mV
+25V	DVM \pm 10 mV
-25V	-(DVM \pm 10 mV)

- 7 Program the selected output's voltage to full scale value by sending the commands.

VOLT 6.0 for the +6V supply or
VOLT 25.0 for the \pm 25V supply

- 8 Record the output voltage reading on the digital voltmeter (DVM). The readings should be within the limits specified below for each output tested.

Output	Programming Accuracy
+6V	6 V \pm 11 mV
+25V	25 V \pm 32.5 mV
-25V	-(25 V \pm 32.5 mV)

- 9 Readback the output voltage of the selected output over the remote interface by sending the command:

MEAS:VOLT? {P6V|P25V|N25V}

- 10 Record the value displayed on the controller. This value should be within the limits specified below for the output to be tested.

Output	Programming Accuracy
+6V	DVM \pm 11 mV
+25V	DVM \pm 22.5 mV
-25V	-(DVM \pm 22.5 mV)

- 11 Repeat steps (1) through (10) for the remaining outputs.

CV Load Regulation

This test measures the change in the output voltage resulting from a change in the output current from full to no load.

- 1 Turn off the power supply and connect a digital voltmeter between the (+) and (-) terminals of the output to be tested as shown in Figure 3-1.
- 2 Turn on the power supply and select the desired output to be tested using the meter and adjust selection key on the front panel. Enable the outputs and set the display to the limit mode. When the display is in the limit mode, program the current of the selected output to the maximum programmable value and the voltage to the full-scale value (see Table 3-2).
- 3 Operate the electronic load in constant current mode and set its current to the full scale value of the output to be tested (see Table 3-2). Check that the front panel CV annunciator remains lit. If not lit, adjust the load so that the output current drops slightly until the CV annunciator lights. Record the output voltage reading on the digital voltmeter.
- 4 Operate the electronic load in open mode (input off). Record the output voltage reading on the digital voltmeter again. The difference between the digital voltmeter readings in steps (3) and (4) is the CV load regulation. The difference of the readings should be within the limit specified below for each output tested.

Output	Programming Accuracy
+6V	2.6 mV
+25V	4.5 mV
-25V	4.5 mV

- 5 Repeat steps (1) through (4) for the remaining outputs.

CV Line Regulation

This test measures the change in output voltage that results from a change in ac line voltage from the minimum value (10% below the nominal input voltage) to maximum value (10% above the nominal input voltage).

- 1 Turn off the power supply and connect a digital voltmeter between the (+) and (-) terminals of the output to be tested as shown in Figure 3-1.
- 2 Connect the ac power line through a variable voltage transformer.
- 3 Turn on the power supply and select the desired output to be tested using the meter and adjust selection key on the front panel. Enable the outputs and set the display to the limit mode. When the display is in the limit mode, program the current of the selected output to the maximum programmable value and the voltage to full-scale value (see Table 3-2).
- 4 Operate the electronic load in constant current mode and set its current to the full scale value (see Table 3-2) of the output to be tested. Check that the front panel CV annunciator remains lit. If not lit, adjust the load so that the output current drops slightly until the CV annunciator lights.
- 5 Adjust the transformer to low line voltage limit (104 Vac for nominal 115 Vac, 90 Vac for nominal 100 Vac, or 207 Vac for nominal 230 Vac). Record the output reading on the digital voltmeter.
- 6 Adjust the autotransformer to high line voltage (127 Vac for nominal 115 Vac, 110 Vac for nominal 100 Vac, or 253 Vac for nominal 230 Vac). Record the voltage reading on the digital voltmeter. The difference between the digital voltmeter readings in steps (5) and (6) is the CV line regulation. The difference of the readings should be within the limit specified below for each output tested.

Output	Difference
+6V	2.6 mV
+25V	4.5 mV
-25V	4.5 mV

- 7 Repeat steps (1) through (6) for the remaining outputs.

Normal Mode Voltage Noise (CV Ripple and Noise)

The normal mode voltage noise is in the form of ripple related to the line frequency plus some random noise. The normal mode voltage noise is specified as the rms or peak-to-peak output voltage in a frequency range from 20 Hz to 20 MHz.

- 1 Turn off the power supply and connect the output to be tested as shown in Figure 3-1 to an oscilloscope (ac coupled) between (+) and (-) terminals. Set the oscilloscope to AC mode and bandwidth limit to 20 MHz. Connect a resistive load (1.2Ω for +6V supply and 25Ω for ± 25 V supplies) as shown in Figure 3-1 (see Table 3-2).
- 2 Turn on the power supply and select the output to be tested using the meter and adjust selection key on the front panel. Enable the outputs and set the display to the limit mode. When the display is in the limit mode, program the current of the selected output to the maximum programmable value and the voltage to the full-scale value (see Table 3-2).
- 3 Check that the front panel CV annunciator remains lit. If not lit, adjust the load down slightly.
- 4 Note that the waveform on the oscilloscope does not exceed the peak-to-peak limit of 2 mV for each of the three outputs.
- 5 Disconnect the oscilloscope and connect an AC rms voltmeter in its place. The rms voltage reading does not exceed the rms limit of 0.35 mV for each of the three outputs.
- 6 Repeat steps (1) through (5) for the remaining outputs.

Common Mode Current Noise

The common mode current is that ac current component which exists between any or all outputs or output lines and chassis ground. Common mode noise can be a problem for very sensitive circuitry that is referenced to earth ground. When a circuit is referenced to earth ground, a low level line-related ac current will flow from the output terminals to earth ground. Any impedance to earth ground will create a voltage drop equal to the output current flow multiplied by the impedance.

- 1 Turn off the power supply and connect a $100\text{ k}\Omega$ resistor (R_S) and a 2200 pF capacitor in parallel between the (-) terminal and chassis ground for +6V output or between the (COM) terminal and chassis ground for $\pm 25\text{V}$ outputs.
- 2 Connect a digital voltmeter across R_S .
- 3 Turn on the power supply and select the output to be tested using the meter and adjust selection key on the front panel. Enable the outputs and set the display to the limit mode. When the display is in the limit mode, program the current of the selected output to the maximum programmable value and the voltage to the full-scale value (see Table 3-2).
- 4 Record the voltage across R_S and convert it to current by dividing by the resistance (DVM reading/ $100\text{ k}\Omega$). Note that the current is less than $1.5\text{ }\mu\text{A}$ for each of the three outputs.
- 5 Repeat steps (1) through (4) for the remaining outputs.

Load Transient Response Time

This test measures the time for the output voltage to recover to within 15 mV of nominal output voltage following a load change from full load to half load, or half load to full load.

- 1 Turn off the power supply and connect the output to be tested as shown in Figure 3-1 with an oscilloscope. Operate the electronic load in constant current mode.
- 2 Turn on the power supply and select the output to be tested using the meter and adjust selection key on the front panel. Enable the outputs and set the display to the limit mode. When the display is in the limit mode, program the current to the maximum programmable value and the voltage to the full-scale value (see Table 3-2).
- 3 Set the electronic load to transient operation mode between one half of the output's full scale value and the output's full scale value at a 1 kHz rate with 50% duty cycle.
- 4 Set the the oscilloscope for ac coupling, internal sync, and lock on either the positive or negative load transient.
- 5 Adjust the the oscilloscope to display transients as shown in Figure 3-2. Note that the pulse width ($t_2 - t_1$) of the transients at 15 mV from the base line is no more than 50 μ sec for each of the three outputs.
- 6 Repeat steps (1) through (5) for the remaining outputs.

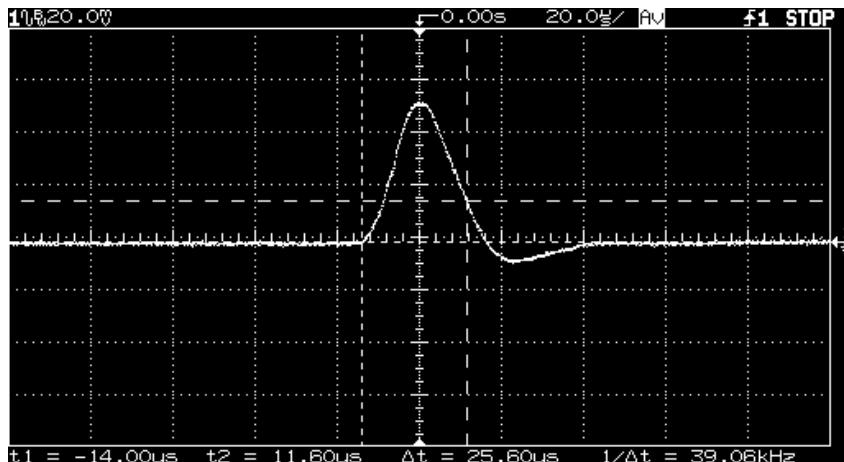


Figure 3-2. Transient Response Time

Constant Current (CC) Verifications

Constant Current Test Setup

Follow the general setup instructions in the "Measurement Techniques" section starting on page 45 and the specific instructions will be given in the following paragraphs.

Current Programming and Readback Accuracy

This test verifies that the current programming and GPIB or RS-232 readback functions are within specifications. Note that the readback values over the remote interface should be identical to those displayed on the front panel. The accuracy of the current monitoring resistor must be 0.1% or better.

You should program the power supply over the remote interface for this test to avoid round off errors.

- 1 Turn off the power supply and connect a 0.1Ω current monitoring resistor (R_M) across the output to be tested and a digital voltmeter across the current monitoring resistor (R_M).
- 2 Turn on the power supply. Enable the outputs and select the desired output to be tested by sending the commands:

```
OUTP ON  
INST {P6V|P25V|N25V}
```

- 3 Program the selected output voltage to 5.0 volts and the current to 0 amps by sending the commands:

```
VOLT 5  
CURR 0
```

- 4 Divide the voltage drop (DVM reading) across the current monitoring resistor (R_M) by its resistance to convert to amps and record this value (I_O). This value should be within the limits specified below for each output tested. Also, note that the **CC**, **Adrs**, **Lmt**, and **Rmt** annunciators are on.

Output	Programming Accuracy
+6V	0 A \pm 10 mA
+25V	0 A \pm 4 mA
-25V	0 A \pm 4 mA

- 5** Readback the output current from the selected output over the remote interface by sending the command:

MEAS:CURR? { P6V | P25V | N25V }

- 6 Record the value displayed on the controller. This value should be within the limits specified below for each output tested.

Output	Readback Accuracy
+6V	$I_O \pm 10 \text{ mA}$
+25V	$I_O \pm 4 \text{ mA}$
-25V	$I_O \pm 4 \text{ mA}$



- 7 Program the selected output current to the full scale value (see Table 3-2) by sending the commands:

CURR 5.0 for the +6V supply or
CURR 1.0 for the ± 25 V supply

- 8 Divide the voltage drop (DVM reading) across the current monitoring resistor (R_M) by its resistance to convert to amps and record this value (I_O). This value should be within the limits specified below for each output tested.

Output	Programming Accuracy
+6V	$5\text{ A} \pm 20\text{ mA}$
+25V	$1\text{ A} \pm 5.5\text{ mA}$
-25V	$1\text{ A} \pm 5.5\text{ mA}$

- 9 Readback the output current from the selected output over the remote interface by sending the command:

MEAS:CURR? {P6V|P25V|N25V}

- 10** Record the value displayed on the controller. This value should be within the limits specified below for each output tested.

Output	Readback Accuracy
+6V	$I_O \pm 20 \text{ mA}$
+25V	$I_O \pm 5.5 \text{ mA}$
-25V	$I_O \pm 5.5 \text{ mA}$

- 11** Repeat steps (1) through (10) for the remaining outputs.

CC Load Regulation

This test measures the change in output current resulting from a change in the load from full-scale output voltage to short circuit.

- 1 Turn off the power supply and connect the output to be tested as shown in Figure 3-1 with the digital voltmeter connected across the 0.1Ω current monitoring resistor (R_M).
- 2 Turn on the power supply and select the desired output to be tested using the meter and adjust selection key on the front panel. Enable the outputs and set the display to the limit mode. When the display is in the limit mode, program the voltage to the maximum programmable value and the current to the full-scale value (see Table 3-2).
- 3 Operate the electronic load in constant voltage mode and set its voltage to the full scale value of the output to be tested (see Table 3-2). Check that the CC annunciator is on. If it is not, adjust the load so that the output voltage drops slightly. Record the current reading by dividing the voltage reading on the digital voltmeter by the resistance of the current monitoring resistor.
- 4 Operate the electronic load in short (input short) mode. Record the current reading again by dividing the voltage reading on the digital voltmeter by the resistance of the current monitoring resistor. The difference between the current readings in step (3) and (4) is the load regulation current. The difference of the readings should be within the limit specified below for each output tested.

Output	Difference
+6V	0.75 mA
+25V	0.35 mA
-25V	0.35 mA

- 5 Repeat steps (1) through (4) for the remaining outputs.

CC Line Regulation

This test measures the change in output current that results from a change in ac line voltage from the minimum value (10% below the nominal input voltage) to the maximum value (10% above nominal voltage).

- 1 Turn off the power supply and connect the output to be tested as shown in Figure 3-1 with the digital voltmeter connected across the current monitoring resistor (R_M).
- 2 Connect the ac power line through a variable voltage transformer.
- 3 Turn on the power supply and select the desired output to be tested using the meter selection key on the front panel. Enable the outputs and set the display to the limit mode. When the display is in the limit mode, program the voltage to the maximum programmable value and the current to the full-scale value (see Table 3-2).
- 4 Operate the electronic load in constant voltage mode and set its voltage to the full scale value of the output to be tested (see Table 3-2). Check that the CC annunciator remains lit. If not lit, adjust the load so that the output voltage drops slightly until the CC annunciator lights.
- 5 Adjust the transformer to low line voltage limit (104 Vac for nominal 115 Vac, 90 Vac for nominal 100 Vac, or 207 Vac for nominal 230 Vac). Record the output current reading by dividing the voltage reading on the digital voltmeter by the resistance of the current monitoring resistor.
- 6 Adjust the transformer to 10% above the nominal line voltage (110 Vac for a 100 Vac nominal input, 127 Vac for a 115 Vac nominal input or 253 Vac for a 230 Vac nominal input). Record the current reading again by dividing the voltage reading on the digital voltmeter by the resistance of the current monitoring resistor. The difference between the current readings in step (5) and (6) is the load regulation current. The difference of the readings should be within the limit specified below for each output tested.

Output	Difference
+6V	0.75 mA
+25V	0.35 mA
-25V	0.35 mA

- 7 Repeat steps (1) through (6) for the remaining outputs.

Normal Mode Current Noise (CC Ripple and Noise)

The normal mode current noise is specified as the rms output current in a frequency range 20 Hz to 20 MHz with the power supply in constant current operation.

- 1 Turn off the power supply and connect the output to be tested as shown in Figure 3-1 with a load resistor (1.2Ω for +6V supply and 25Ω for $\pm 25V$ supplies) across output terminals to be tested. Connect a rms voltmeter across the load resistor. Use only a resistive load for this test.
- 2 Turn on the power supply and select the output to be tested using the meter selection key on the front panel. Enable the outputs and set the display to the limit mode. When the display is in the limit mode, program the current to full-scale value and the voltage to the maximum programmable value.
- 3 The output current should be at the full-scale rating with the CC annunciator on. If not lit, adjust the load so that the output voltage drops slightly until the CC annunciator lights.
- 4 Divide the reading on the rms voltmeter by the load resistance to obtain rms current. The readings should be within the limit specified below for each output tested.

Output	Specification
+6V	2 mA
+25V	0.5 mA
-25V	0.5 mA

- 5 Repeat steps (1) through (4) for the remaining outputs.

Performance Test Record for Agilent E3631A

CV Performance Test Record

Test Description	Actual Result	Specifications	
		Upper Limit	Lower Limit
CV Programming Accuracy @ 0 volts (DVM reading) +6V supply +25V supply -25V supply		+0.0050 V +0.0200 V +0.0200 V	-0.0050 V -0.0200 V -0.0200 V
CV Readback Accuracy @ 0 volts +6V supply +25V supply -25V supply		DVM + 0.0050 V DVM + 0.0100 V -(DVM + 0.0100) V	DVM - 0.0050 V DVM - 0.0100 V -(DVM - 0.0100) V
CV Programming Accuracy @ Full Scale (DVM reading) +6V supply +25V supply -25V supply		6.0110 V 25.0325 V -25.0325 V	5.9890 V 24.9675 V -24.9675 V
CV Readback Accuracy @ Full Scale +6V supply +25V supply -25V supply		DVM + 0.0110 V DVM + 0.0225 V -(DVM + 0.0225) V	DVM - 0.0110 V DVM - 0.0225 V -(DVM - 0.0225) V
CV Load Regulation +6V supply +25V supply -25V supply		Maximum change: <2.6 mV <4.5 mV <4.5 mV	
CV Line Regulation +6V supply +25V supply -25V supply		Maximum change: <2.6 mV <4.5 mV <4.5 mV	
CV Ripple/Noise +6V supply +25V supply -25V supply		<2 mV p-p, 0.35 mV rms for each of the three outputs	
CV Current Noise (Common Mode) +6V supply +25V supply -25V supply		<1.5 μ A for each of the three outputs	
Load Transient Response Time +6V supply +25V supply -25V supply		<50 μ sec for each of three outputs	

Chapter 3 Calibration Procedures
Performance Test Record for Agilent E3631A

CC Performance Test Record

Test Description	Actual Result	Specifications	
		Upper Limit	Lower Limit
CC Programming Accuracy @ 0 amps (I_O) +6V supply +25V supply -25V supply		+0.0100 A +0.0040 A +0.0040 A	-0.0100 A -0.0040 A -0.0040 A
CC Readback Accuracy @ 0 amps +6V supply +25V supply -25V supply		$I_O + 0.0100$ A $I_O + 0.0040$ A $I_O + 0.0040$ A	$I_O - 0.0100$ A $I_O - 0.0040$ A $I_O - 0.0040$ A
CC Programming Accuracy @ Full Scale (I_O) +6V supply +25V supply -25V supply		5.0200 A 1.0055 A 1.0055 A	4.9800 A 0.9945 A 0.9945 A
CC Readback Accuracy @ Full Scale +6V supply +25V supply -25V supply		$I_O + 0.0200$ A $I_O + 0.0055$ A $I_O + 0.0055$ A	$I_O - 0.0200$ A $I_O - 0.0055$ A $I_O - 0.0055$ A
CC Load Regulation +6V supply +25V supply -25V supply		Maximum change: <0.75 mA <0.35 mA <0.35 mA	
CC Line Regulation +6V supply +25V supply -25V supply		Maximum change: <0.75 mA <0.35 mA <0.35 mA	
CC Ripple/Noise +6V supply +25V supply -25V supply		<2 mA <0.5 mA <0.5 mA	

Calibration Security Code

This feature allows you to enter a security code (electronic key) to prevent accidental or unauthorized calibrations of the power supply. When you first receive your power supply, it is secured. Before you can calibrate the power supply, you *must* unsecure it by entering the correct security code. A procedure to unsecure the power supply is given on the following page.

- *The security code is set to "HP003631" when the power supply is shipped from the factory.* The security code is stored in non-volatile memory, and does not change when power has been off or after a remote interface reset.
- To secure the power supply from the *remote interface*, the security code may contain up to 12 alphanumeric characters as shown below. The first character *must* be a letter, but the remaining characters can be letters or numbers. You do not have to use all 12 characters but the first character must always be a *letter*.

3

A _ _ _ _ _ _ _ _ (12 characters)

- To secure the power supply from the remote interface so that it can be unsecured from the front panel, use the eight-character format shown below. The first two characters must be "H P" and the remaining characters must be numbers. Only the last six characters are recognized from the front panel, but all eight characters are required. *To unsecure the power supply from the front panel, omit the "H P" and enter the remaining numbers as shown on the following pages.*

H P _ _ _ _ _ (8 characters)

- *If you forget your security code, you can disable the security feature by adding a jumper inside the power supply, and then entering a new code. See the procedure on page 64.*

To Unsecure the Power Supply for Calibration

The power supply can use a calibration security code to prevent unauthorized or accidental calibration. This procedure shows you how to unsecure the power supply for calibration from the front panel.

Calibrate

Power

- 1 Turn on the front-panel calibration mode.

SECURED

Turn on the calibration mode by pressing the "Calibrate" key while simultaneously turning on the power supply then continue to hold the "Calibrate" key for about 5 seconds until a beep is heard.

If the power supply is secured, you will see the above message from the front panel for approximately one second. The "CAL MODE" message is then displayed on the front panel.

Secure

- 2 Move to the security code by pressing the "Secure" key.

000000 CODE

- 3 Enter the security code using the knob and resolution selection keys.

003631 CODE

The security code is set to "HP003631" when the power supply is shipped from the factory. The security code is stored in *non-volatile* memory and *does not* change when the power has been off or after a remote interface reset.

To enter the security code from the front panel, enter only the last six digits. To enter the security code from the remote interface, you may enter up to 12 characters.

Use the resolution selection keys to move left or right between digits. Use the knob to change the digits. Notice that the security code may be different if the security code has been changed from the default setting.

[Secure]

4 Unsecure the power supply.

UNSECURED

The power supply is unsecured when you press the [Secure] key. You will see the above message from the front panel for one second. The "CAL MODE" message is displayed on the front panel after above message.

[Power]

5 Turn off the calibration mode.

Turn off the power supply to exit the calibration mode.

To re-secure the power supply (following calibration), perform this procedure again.

3

To Unsecure the Power Supply Without the Security Code

To unsecure the power supply without the correct security code (when you forget the security code), follow the steps below. See "Electrostatic Discharge (ESD) Precautions" in chapter 5 before beginning this procedure.

- 1 Disconnect the power cord and *all* load connections from front terminals.
- 2 Remove the instrument cover. Refer to the disassembly drawing on page 123.
- 3 Connect the power cord and turn on the *calibration mode* by pressing the "Calibrate" key while simultaneously turning on the power supply then continue to hold the "Calibrate" key for about 5 seconds until a beep is heard. Be careful not to touch the power line connections.
- 4 Apply a short between the two exposed metal pads on JP1 (located near main controller U17 on the top board). The exposed metal pads are outlined with a small rectangular silkscreen. (See the component locator drawing for the E3631-60002 top PC board on page 124.)
- 5 While maintaining the short, move to the security code and enter any unsecure code in the calibration mode. The power supply is now unsecured.
- 6 Remove the short at JP1. (An error occurs if not removed.)
- 7 Turn off and reassemble the power supply.

Now you can enter a new security code. Be sure you take note of the new security code.

Calibration Count

The calibration count feature provides an independent "serialization" of your calibrations. You can determine the number of times that your power supply has been calibrated. By monitoring the calibration count, you can determine whether an unauthorized calibration has been performed. Since the value increments by one for each *calibration parameter* (see Table 3-3 on the next page), a complete calibration increases the value by 6 counts.

- The calibration count is stored in *non-volatile* memory and *does not* change when power has been off or after a remote interface reset. Your power supply was calibrated before it left the factory. When you receive the power supply, read the calibration count to determine its value.
- The calibration count increments up to a maximum of 32,767 after which it wraps around to 0. No way is provided to program or reset the calibration count.

3

Calibration Message

You can use the calibration message feature to record calibration information about your power supply. For example, you can store such information as the last calibration date, the next calibration due date, the power supply's serial number, or even the name and phone number of the person to contact for a new calibration.

You can record and read information in the calibration message from the remote interface only.

- The calibration message may contain up to 40 characters.
- The calibration message is stored in *non-volatile* memory and *does not* change when power has been off or after a remote interface reset.

General Calibration/Adjustment Procedure

The calibration procedures from the front panel are described in this section. For output *voltage* calibration, disconnect all loads from the power supply and connect a DVM across the output terminals to be calibrated. For output *current* calibration, disconnect all loads from the power supply, connect an appropriate current monitoring resistor across the output terminals to be calibrated, and connect a DVM across the terminals of the monitoring resistor.

The following table shows calibration parameters and points which should be used to calibrate the output voltage and current for each of the three outputs.

Table 3-3. Parameters for Calibration

Output	Calibration Parameter	Voltage/ Current	Calibration Point mnemonic
+6V output	CAL SETUP 1	Voltage	V LO
			V HI
	CAL SETUP 2	Current	I LO
			I HI
+25V output	CAL SETUP 3	Voltage	V LO
			V HI
	CAL SETUP 4	Current	V LO
			I HI
-25V output	CAL SETUP 5	Voltage	V LO
			V HI
	CAL SETUP 6	Current	I LO
			I HI

Note

You can terminate any CAL SETUP without changing its calibration constants by turning off power.

To calibrate the output voltages and currents of the power supply from the front panel, proceed as follows:

1 Unsecure the power supply.

To calibrate the output voltage and current, you must *unsecure* the power supply according to the procedure given on page 62.

2 Disconnect all loads from the power supply and connect a DVM across output terminals of the +6V output.

Calibrate
Power

3

CAL MODE

Turn on the calibration mode by pressing the "Calibrate" key while simultaneously turning on the power supply then continue to hold the "Calibrate" key for about 5 seconds until a beep is heard.

Make sure that the power supply is in "CV" mode. If the power supply is not in "CV" mode, an error occurs.

4 Move down a level to the voltage calibration mode for the +6V supply.

CAL SETUP 1

The display shows the above message to indicate that the power supply is ready for the voltage calibration of +6V supply.

Calibrate

5 Select the first voltage calibration point for the +6V supply.

V LO +0.1000 V

The display shows the first voltage calibration point for the +6V supply.

6 Read the DVM and change the first voltage value on the display to match the measured voltage.

For example, if the DVM reading is 0.0860 V, adjust the voltage to 0.0860 V using the knob and resolution selection keys.

V LO +0.0860 V

Calibrate

- 7 Pressing the "Calibrate" key saves the change and selects the second voltage calibration point for the +6V supply.

V HI +5.7000V

If the entered number is within an acceptable range, an "ENTERED" message appears for one second. The display now shows the second voltage calibration point for the +6V supply. If the entered number is not correct, an "INVALID DATA" message appears for one second and the display shows the first voltage calibration point again.

- 8 Read the DVM and change the second voltage value on the display to match the measured voltage.

For example, if the DVM reads 5.9990 V, adjust the voltage to 5.9990 V using the knob and arrow keys.

V HI +5.9990V

Calibrate

- 9 Pressing the "Calibrate" key saves the new calibration constants for the +6V output voltage and goes to the current calibration mode for the +6V supply.

CAL SETUP 2

If the entered number is within an acceptable range, a "CALIBRATING" message appears for one second to indicate that the calibration is successful and that new calibration constants of "SETUP 1" are stored. Then, the display shows the above message to indicate that the power supply is ready for the current calibration for +6V supply.

If the entered number is not correct, an "INVALID DATA" message appears for one second and the display shows the second voltage calibration point again. If the calibration fails, a "CAL FAIL" message appears for one second and the display shows the "CAL SETUP 1" for the voltage calibration of the +6V supply again.

Connect an appropriate shunt (see Table 3-1 on page 42) across the +6V supply's output terminals, and connect a digital voltmeter across the shunt resistor for the current calibration.

Calibrate

- 10 Select the first current calibration point for the +6V supply.**

I LO +0.100 A

The display shows the first current calibration point for the +6V supply.

3

- 11 Read the DVM and change the first current value on the display to match the computed current (DVM reading ÷ by shunt resistance).**

For example, if the computed value is 0.099 A, adjust the current to 0.099 A using the knob and arrow keys.

Notice that you should wait for the DVM reading to stabilize for accurate calibration.

I LO +0.099 A

Calibrate

- 12 Pressing the "Calibrate" key saves the change and selects the second current calibration point for the +6V supply.**

I HI +4.750 A

If the entered number is within an acceptable range, an "ENTERED" message appears for one second. The display now shows the second current calibration point for the +6V supply. If the entered number is not correct, an "INVALID DATA" message appears for one second and the display shows the first current calibration point again.

- 13 Read the DVM and change the second current value on the display to match the computed current (DVM reading ÷ by shunt resistance).**

For example, if the computed value is 4.999 A, adjust the current to 4.999 A using the knob and arrow keys.

Notice that you should wait for the DVM reading to stabilize for accurate calibration.

I HI +4.999 A

Calibrate

- 14 Pressing the "Calibrate" key saves the new calibration constants for the +6V output current and goes to the voltage calibration mode for the +25V supply.**

CAL SETUP 3

If the entered number is within an acceptable range, a "CALIBRATING" message appears for one second to indicate that the calibration is successful and that new calibration constants of "SETUP 2" are stored. Then, the display shows the above message to indicate that the power supply is ready for the voltage calibration for +25V supply.

If the entered number is not correct, an "INVALID DATA" message appears for one second and the display shows the second voltage calibration point again. If the calibration fails, a "CAL FAIL" message appears for one second and the display shows the "CAL SETUP 2" for the current calibration of the +6V supply again.

- 15 Repeat steps (5) through (14) for the voltage and current calibration of the +25V supply (replace +6V with +25V in all the text).**

You can calibrate the output voltage and current of the +25V supply easily in the same manner. Notice that you should connect a shunt across (+) and (COM) terminals of the ±25V supply for the +25V supply current calibration.

- 16 Repeat steps (5) through (14) for the voltage and current calibration of the -25V supply (replace +6V with -25V in all the text).**

You can also calibrate the output voltage and current of the -25V supply easily in the same manner. Notice that you should connect a shunt across (-) and (COM) terminals of the ±25V supply for the -25V supply current calibration.

Aborting a Calibration in Progress

Sometimes it may be necessary to abort a calibration after the procedure has already been initiated. You can abort a calibration at any time by turning the power supply off from the front panel. When performing a calibration from the remote interface, you can abort a calibration by issuing a remote interface device clear message or by pressing the front-panel "Local" key.

3

Calibration Record for Agilent E3631A

Step	Calibration Description	Measurement Mode (DVM)	Supply being Adjusted
1	Unsecure the power supply (see page 62).		
2	Turn on "CAL MODE"(simultaneously press "Calibrate" and "Power" keys) until a beep is heard.		
3	Move down menu to "CAL SETUP 1" (press "Calibrate" key).		+6 supply
4	"V LO 0.1000 V" appears on the display (change the display to match the DVM reading; then press ``Calibrate" key).	V	+6 supply
5	"V HI +5.7000 V" appears on the display (change the display to match the DVM reading; then press "Calibrate" key).	V	+6 supply
6	"CAL SETUP 2" now appears on the display (press "Calibrate" key).		+6 supply
7	"I LO 0.100 A" appears on the display (change the display to match the computed current through 0.1Ω resistor; then press "Calibrate" key).	A	+6 supply
8	"I HI +4.750 A" appears on the display (change the display to match the computed current through 0.1Ω resistor; then press "Calibrate" key).	A	+6 supply
9	"CAL SETUP 3" now appears on the display (press "Calibrate" key).		+25 supply
10	"V LO 0.5000 V" appears on the display (change the display to match the DVM reading; then press "Calibrate" key).	V	+25 supply
11	"V HI +24.750 V" appears on the display (change the display to match the DVM reading; then press ``Calibrate" key).	V	+25 supply
12	"CAL SETUP 4" now appears on the display (press "Calibrate" key).		+25 supply
13	"I LO 0.100 A" appears on the display (change the display to match the computed current through 0.1Ω resistor; then press "Calibrate" key).	A	+25 supply
14	"I HI +0.950 A" appears on the display (change the display to match the computed current through 0.1Ω resistor; then press "Calibrate" key).	A	+25 supply
15	"CAL SETUP 5" now appears on the display (press "Calibrate" key).		-25 supply
16	"V LO -0.5000 V" appears on the display (change the display to match the DVM reading; then press "Calibrate" key).	V	-25 supply
17	"V HI -24.750 V" appears on the display (change the display to match the DVM reading; then press "Calibrate" key).	V	-25 supply
18	"CAL SETUP 6" now appears on the display (press "Calibrate" key).		-25 supply
19	"I LO 0.100 A" appears on the display (change the display to match the computed current through 0.1Ω resistor; then press "Calibrate" key).	A	-25 supply
20	"I HI +0.950 A" appears on the display (change the display to match the computed current through 0.1Ω resistor; then press "Calibrate" key).	A	-25 supply

Error Messages

The following tables are abbreviated lists of error messages for the E3631A. The errors listed are the most likely errors to be encountered during calibration and adjustment. A more complete list of error messages and descriptions is contained in chapter 5 of the E3631A User's Guide.

System Error Messages

Error	Error Message
-330	Self-test failed
-350	Too many errors
501	Isolator UART framing error
502	Isolator UART overrun error
511	RS-232 framing error
512	RS-232 overrun error
513	RS-232 parity error
514	Command allowed only with RS-232
521	Input buffer overflow
522	Output buffer overflow
550	Command not allowed in local
800	P25V and N25V coupled by track system
801	P25V and N25V coupled by trigger subsystem

3

Self-Test Error Messages

Error	Error Message
601	Front panel does not respond
602	RAM read/write failed
603	A/D sync stuck
604	A/D slope convergence failed
605	Cannot calibrate rundown gain
606	Rundown gain out of range
607	Rundown too noisy
608	Serial configuration readback failed
624	Unable to sense line frequency
625	I/O processor does not respond
626	I/O processor failed self-test
630	Fan test failed
631	System DAC test failed
632	P6V hardware test failed
633	P25V hardware test failed
634	N25V hardware test failed

Calibration Error Messages

Error	Error Message
701	Cal security disabled by jumper
702	Cal secured
703	Invalid secure code
704	Secure code too long
708	Cal output disabled
711	Cal sequence interrupted
712	Bad DAC cal data
713	Bad readback cal data
740	Cal checksum failed, secure state
741	Cal checksum failed, string data
742	Cal checksum failed, store/recall data in location 1
743	Cal checksum failed, store/recall data in location 2
744	Cal checksum failed, store/recall data in location 3
745	Cal checksum failed, DAC cal constants
746	Cal checksum failed, readback cal constants
747	Cal checksum failed, GPIB address
748	Cal checksum failed, internal data

Calibration Program

This section contains an Agilent BASIC program for calibration over the GPIB interface. This program makes software adjustments to the E3631A power supply using a current shunt and a digital multimeter which is connected to the controller. In this program a 0.01 ohm current shunt is used. Be sure to change the value of the variable "Current_shunt" to the value of the current shunt used and the GPIB address for the power supply and the digital voltmeter.

3

```
10      !
20      ! This program makes software adjustments to the E3631A on the GPIB bus
30      ! using an Agilent 34401A and a current shunt. In the program a 0.01 ohm
40      ! current shunt is used to measure current. Be sure to change the value of
50      ! the variable 'Current_shunt' to the value of the current shunt used.
60      !
70      CLEAR SCREEN
80      DIM Cal_msg$[40], Sec_code$[40], Sec_code$[10]
90      REAL Dmm_rdg, Current_shunt
100     Current_shunt=.01           ! Current Shunt value in Ohms
110     Sec_Code$="HP003631"       ! Assign the security code.
120     ASSIGN @Dmm TO 722         ! Assign address 22 to the Dmm.
130     ASSIGN @Psup TO 705        ! Assign address 5 to the power supply.
140     CLEAR 7                  ! Clear GPIB, Dmm and Power Supply.
150     OUTPUT @Psup;"*CLS"       ! Clear power supply errors.
160     OUTPUT @Dmm;"*RST"        ! Clear Dmm.
170     OUTPUT @Psup;"*RST"        ! Reset power supply.
180     OUTPUT @ Psup;"CAL:STR?"   ! Read the calibration message.
190     ENTER @Psup;Cal_msg$
200     PRINT TABXY(5,2),"Calibration message of Power Supply is: ";Cal_msg$
210     !
220     ! Set the Calibration security to off, and check to be sure
230     ! it is off. If not successful, print message to screen and end.
240     !
250     OUTPUT @Psup;"CAL:SEC:STAT OFF, ";Sec_code$
260     OUTPUT @Psup;"CAL:SEC:STAT?"
270     ENTER @Psup;A
280     IF A=1 THEN
290       PRINT TABXY(5,5),"***** Unable to Unsecure the Power supply *****"
300     GOTO 1430
310     END IF
320     !
330     ! Perform the voltage calibration by stepping through one
340     ! power supply at a time. Alert the operator to hook up the
350     ! connection before calibrating.
360     !
370     FOR I=1 TO 3
380       OUTPUT @Psup;"INST:NSEL ";I !Select the output to be calibrated.
390       ! Alert operator to connect lead
```

Chapter 3 Calibration Procedures

Calibration Program

...continued

```
400 PRINT TABXY(10,10), "*****"
410 PRINT TABXY(10,11), " Using the annunciator, note the output selected."
420 PRINT TABXY(10,12), " Connect the selected output to the DMM. Observe"
430 PRINT TABXY(10,13), " Polarity."
440 PRINT TABXY(10,14), "*****"
450 PRINT TABXY(10,15), "Press 'C' to continue, or 'E' to Exist, then"
460 PRINT TABXY(10,16), "press 'Enter'"
470 Ch$="C"
480 INPUT Ch$
490 IF Ch$="E" OR Ch$="e" THEN GOTO 1420
500 OUTPUT @Psup;"OUTP ON" ! Turn on Power supply output.
510 CLEAR SCREEN
520 OUTPUT @Psup;"CAL:VOLT:LEVel MIN" ! Set output to minimum calibration
530 ! value
540 WAIT 1 ! Allow output to settle.
550 OUTPUT @Dmm;"MEAS:VOLT:DC?" ! Measure output with Dmm.
560 ENTER @Dmm;Dmm_rdg ! Store in variable Dmm_rdg.
570 PRINT Dmm_rdg
580 OUTPUT @Psup;"CAL:VOLT:DATA ";Dmm_rdg ! Send stored value to power
590 ! supply
600 OUTPUT @Psup;"CAL:VOLT:LEVel MAX" ! Set output to maximum cal value.
610 WAIT 1 ! Allow output to settle.
620 OUTPUT @Dmm;"MEAS:VOLT:DC?" ! Measure output with Dmm.
630 ENTER @Dmm;Dmm_rdg ! Store in variable Dmm_rdg.
640 PRINT Dmm_rdg
650 OUTPUT @Psup;"CAL:VOLT:DATA ";Dmm_rdg ! Send stored value to power
660 ! supply
670 OUTPUT @Psup;"OUTP OFF"
680 OUTPUT @Psup;"SYST:ERR?"
690 ENTER @Psup;Error$
700 !
710 ! Check to see if there is an error. If there is an error,
720 ! display the error and exit the program.
730 !
740 IF Error$="+0,""No error"" THEN
750 PRINT "Voltage calibration completed for Power Supply ";I
760 ELSE
770 PRINT "ERROR:";Error$;" Power Supply ";I;" Voltage not Calibrated"
780 GOTO 1420
790 END IF
800 NEXT I
810 PRINT TABXY(10,5),"VOLTAGE CALIBRATION COMPLETE"
820 PRINT TABXY(10,7),"BEGIN CURRENT CALIBRATION"
830 !
840 ! Perform the CURRENT calibration by stepping through one
850 ! power supply at a time. Alert the operator to hook up the
860 ! connection before calibrating.
870 !
880 FOR I=1 TO 3
890 OUTPUT @Psup;"INST:NSEL ";I !Select the output to be calibrated.
900 ! Alert operator to connect lead
```

Chapter 3 Calibration Procedures

Calibration Program

...continued

```
910 PRINT TABXY(10,9), "*****"
920 PRINT TABXY(10,10)," Connect a CURRENT SHUNT to the Dmm for measuring"
930 PRINT TABXY(59,10)," current."
940 PRINT TABXY(10,11)," Using the annunciator, note the output selected."
950 PRINT TABXY(10,12)," Connect the selected output to the shunt. Observe"
960 PRINT TABXY(60,12)," Polarity"
970 PRINT TABXY(10,13), "*****"
980 PRINT TABXY(10,15),"Press 'C' to continue, or 'E' to Exit, then"
990 PRINT TABXY(10,16),"press 'Enter'"
1000 Ch$="C"
1010 INPUT Ch$
1020 IF Ch$="E" OR Ch$="e" THEN GOTO 1420
1030 OUTPUT @Psup;"OUTP ON" ! Turn on Power supply output.
1040 CLEAR SCREEN
1050 OUTPUT @Psup;"CAL:CURR:LEVEL MIN" ! Set output to minimum cal value.
1060 WAIT 1 ! Allow output to settle.
1070 OUTPUT @Dmm;"MEAS:VOLT:DC? " ! Measure output with Dmm.
1080 ENTER @Dmm;Dmm_rdg ! Store in variable Dmm_rdg.
1090 Dmm_rdg=Dmm_rdg/Current_shunt ! Scale reading to amps.
1100 IF I=3 THEN DMM_rdg=-DMM_rdg ! For -25V, Current is positive
1110 PRINT Dmm_rdg
1120 OUTPUT @Psup;"CAL:CURR:DATA ";Dmm_rdg ! Send stored value to power
1130 ! supply
1140 OUTPUT @Psup;"CAL:CURR:LEVEL MAX" ! Set output to maximum cal value.
1150 WAIT 1 ! Allow output to settle.
1160 OUTPUT @Dmm;"MEAS:VOLT:DC? " ! Measure output with Dmm.
1170 ENTER @Dmm;Dmm_rdg ! Store in variable Dmm_rdg.
1180 Dmm_rdg=Dmm_rdg/Current_shunt ! Scale reading to amps.
1190 IF I=3 THEN DMM_rdg=-DMM_rdg ! For -25V, Current is positive
1200 PRINT Dmm_rdg
1210 OUTPUT @Psup;"CAL:CURR:DATA ";Dmm_rdg ! Send stored value to power
1220 ! supply.
1230 ! OUTPUT @Psup;"OUTP OFF" ! Turn off Power supply output.
1240 OUTPUT @Psup;"SYST:ERR?"
1250 ENTER @Psup;Error$
1260 !
1270 ! Check to see if there is an error. If there is an error,
1280 ! display the error and exit the program.
1290 !
1300 IF Error$="+0, No error"""" THEN
1310     PRINT "Current calibration completed for Power Supply ";I
1320 ELSE
1330     PRINT "ERROR:";Error$;" Power Supply ";I;" Current not Calibrated"
1340     GOTO 1420
1350 END IF
1360 NEXT I
1370 CLEAR SCREEN
1380 PRINT TABXY(10,5),"CURRENT CALIBRATION COMPLETE"
1390 ! Create a time stamp and output to power supply
1400 Cal_msg$ "Last Calibrated "$DATE$(TIMEDATE) & " "&TIME$(TIMEDATE)
1410 OUTPUT @Psup;"CAL:STR """;Cal_msg$;""
1420 OUTPUT @Psup;"CAL:SEC:STAT ON, ";Sec_code$
```

3

Chapter 3 Calibration Procedures
Calibration Program

Theory of Operation

Theory of Operation

This chapter provides block diagram level descriptions of the power supply. The descriptions provide a basic understanding of circuit operation and are intended as an aid in troubleshooting. It is assumed in the following discussions that you are familiar with the operating and programming instructions presented in the E3631A User's Guide. Subjects covered include the following:

- Block Diagram Overview, page 81
- AC Input and Bias Supplies, page 83
- Floating Logic, page 84
- D-to-A Converter, page 86
- A-to-D Converter, page 87
- Power Mesh and Control, page 88
- Earth-Referenced Logic, page 90
- Front Panel, page 90

Block Diagram Overview

This discussion pertains to the block diagram on the next page. The power supply's circuitry is divided into two major blocks: the floating circuitry and the ground referenced circuitry. All power mesh and control circuits, display circuit, and digital circuits are contained in the floating circuitry. This circuitry also contains the power supply's main controller. The ground referenced circuitry provides the interface between the user and the power supply.

The floating circuitry can be viewed in four pieces; the DAC system, the digital logic section (floating logic), the power mesh and control section (+6V and $\pm 25V$ power circuits), and the front panel (display and keyboard) section.

The floating logic receives digital signals from the earth-referenced logic and the DAC converts them to analog signals which are sent to the power control circuits in order to program the power supply's output voltage and current. The power supply can also be commanded to send measurement and status data back to the remote interface controller and/or the VFD (vacuum fluorescent display) display on the front panel. The data is processed and sent back via the floating logic and earth-referenced logic.

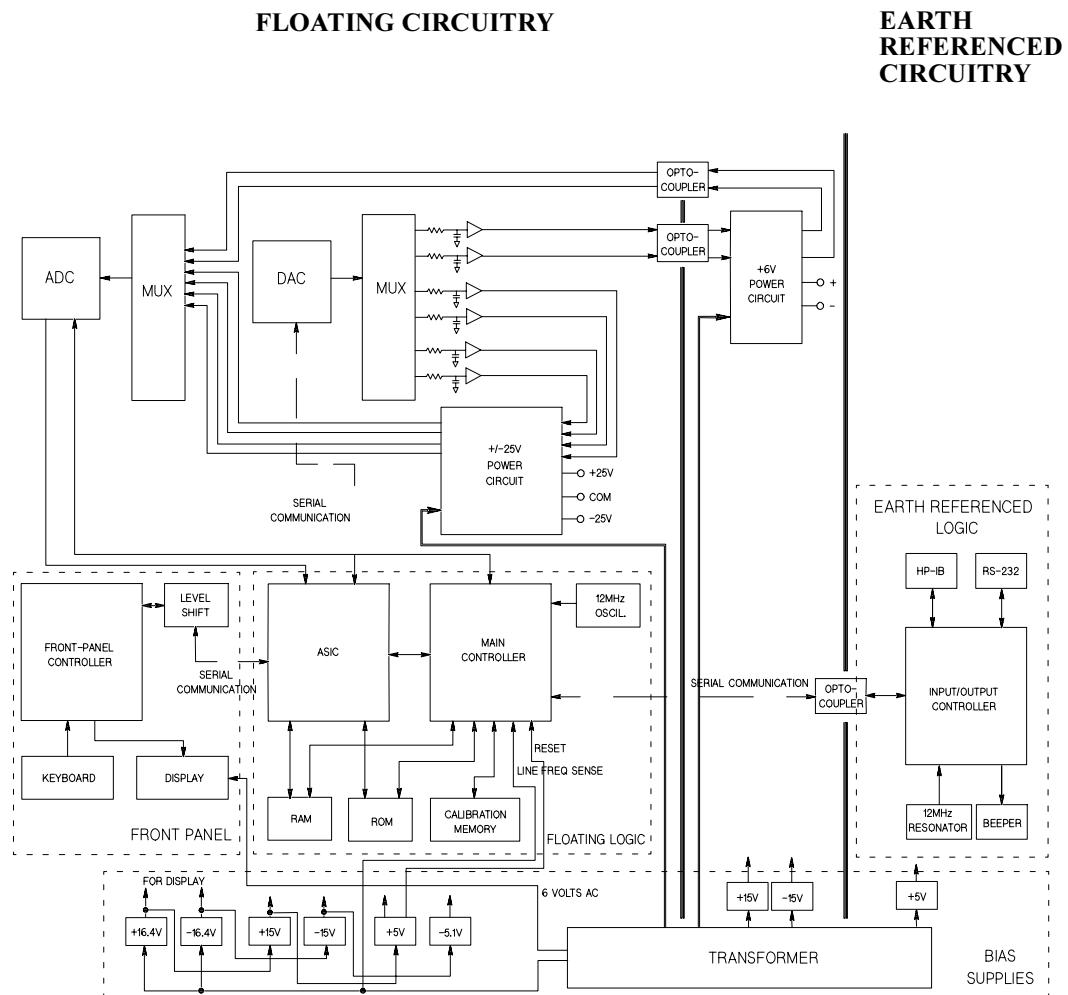
The power mesh and control circuits contain voltage and current control circuits which allows the power supply to operate in either the constant voltage (CV) or constant current (CC) mode. The control circuits compare the power supply's output voltage or current with the programmed value and generates a control signal which varies the conduction of the series pass transistor to raise or lower the output as required.

The front panel circuits consist of VFD control, display high voltage drivers, and keyboard scanning. Communication between the front panel and floating logic circuits is accomplished through a 4-wire bi-directional serial interface.

The ground referenced circuitry uses a controller configured as a slave to the main controller. This controller establishes external I/O communication with the main controller through a bi-directional, optically isolated, serial communications link. The earth referenced controller controls low-level GPIB (IEEE-488) and RS-232 interface operation.

Separate reference and bias supplies are provided for the floating and ground reference circuitry. The front panel operates from the floating circuitry with its logic common different from the main controller logic common.

Block Diagram



AC Input and Bias Supplies

Referring to the schematic shown on page 127, the ac mains are connected by a fused power module. This module incorporates the functions of mains connection, fusing, and line voltage selection (100/115/230 Vac). The line voltage selection function of the module selects which primary winding of power transformer T1 is energized. The transformer secondary windings are connected to the main pc board through connectors.

The bias supplies consists of four sections; ± 15 Vdc for the +6V power circuits; ± 15 Vdc, +5 Vdc and -5.1 Vdc for the ± 25 V power circuits and floating logic; ± 16.4 Vdc for the display; and +5 Vdc for the earth referenced logic. Power-on reset signals are provided by the +5 Vdc supply of the floating logic.

The ± 15 Vdc for the +6V power circuits are produced by rectifiers CR15 and CR16, filter capacitors C43 and C44, and voltage regulators U24 and U25 on the bottom board. These supplies provide bias voltages for the +6V power circuits.

The ± 16.4 Vdc for the display circuits are produced by rectifier CR20, filter capacitors C44 and C45, and voltage regulators U24 and U25 on the top board. A separate winding of T1 provides a center tapped 6 Vrms filament supply for the display.

The ± 15 Vdc for the ± 25 V power circuits are derived from ± 16.4 Vdc by diodes CR15 through CR18 on the top board. These supplies provide bias voltages for the ± 25 V power circuits.

The floating +5 Vdc and -5.1 Vdc supplies are produced from ± 16.4 Vdc supplies. VR2 on the top board forms a clamp circuit to provide over voltage protection in the event of a regulator failure. The ADC REF signal is derived from +15 Vdc supply and the TURN_ON RESET signal is derived from +5 Vdc supply. The FAN FAIL signal is asserted when the fan current through R73 on the top board is not detected. The TURN_ON RESET signal holds the main controller and other logic in a reset state until after the +5 Vdc logic power is fully operational. This signal is generally active only following application of line power to the instrument.

The +5V dc earth referenced supply is produced by rectifier CR3, filter capacitor C15, and regulator U11 on the bottom board. The GPIB (IEEE-488) and RS-232 computer interfaces are powered from this supply.

Floating Logic

Referring to the schematic shown on page 128, the floating common logic controls operation of the entire instrument. All output functions and bus command interpretation is performed in the main controller U17. The front panel and the earth referenced logic operate as slaves to U17. The floating common logic is comprised of the main controller U17, custom gate array U16, the program ROM U14, RAM U15, calibration EEPROM U18, and the 12 MHz clock oscillator Y1 on the top board. Non-volatile EEPROM U18 stores calibration constants, calibration secure code, and calibration count. Power-on reset is provided to the main controller by the voltage regulator U1 on the top board.

The main controller U17 is a 16-bit micro controller. It controls such features as receive and transmit serial port, timer/counter ports, an 8-bit pulse width modulated DAC port, and selectable input 10-bit successive approximation a-to-d convert ports. A conventional address/data bus is used to transfer data between the main controller and external ROM and RAM. When the address latch enable (ALE) signal goes high, address data is present on the address/data bus. ASIC U16 latches the address data and decodes the correct chip enable (low true) for external ROM and RAM accesses and for read/write accesses to the internal registers of U16. The system memory map is shown below.

0000 _H - 1FF7 _H	U15	8k x 8	RAM
1FF8 _H - 1FFF _H	U16	Gate Array	
2000 _H - FFFF _H	U14	Program ROM	

Program ROM U14 contains four 64k x 8 data banks of data. Banks are selected by controlling A16 and A17 ROM address bits directly from the main controller port bits.

Custom gate array U16 performs address latching and memory map decoding functions as discussed above. In addition, U16 contains a variety of internal read/write registers. The read (XRD) and write (XWR) signals transfer data out of and into U16 when it is addressed. There are four internal registers in U16: an internal configuration register, an 8 bit counter register, a serial transmit/receive register, and an internal status register.

The counter register is used to capture the ADC slope count at the COMP input. The COMP input functions as both a clocked comparator and the slope counter input for the ADC. In both cases the counter register captures the lower 8 bits of a 24-bit counter. The upper 16 bits of the count are captured by the SYNC input to U17.

The serial register is used to send and receive serial data bytes from the main controller to the DAC system, or to communicate with the front panel controller. The serial register is multiplexed to these two circuits. The transmission rate is selected to 1.5 M bits/second for the DAC system and 93.75 k bits/second for communication with the front panel controller. The general serial interface is a 3-bit interface as shown below.

U18 Internal Signal	Configuration Signals	Front Panel Signals
Serial Clock Data OUT (send) Data IN (receive)	SERCK SERDAT SERRBK	XFPSK FPDI FPDO

Serial data is received simultaneously as serial data is clocked out. Front panel data is exchanged in both directions whenever a byte is sent from U16 on the top board. The input data of DAC is strobed to outputs by U17 signal SERSTB. Interrupts from the front panel are detected by U16 and signaled to the CHINT. The main controller FPINT signals the front panel controller that U16 has data to send.

The power supply's calibration correction data are stored in a 128 x 16 bit non-volatile electrically erasable ROM U18 on the top board. This non-volatile ROM read/write data is accessed by a 4-bit serial protocol controlled by U17.

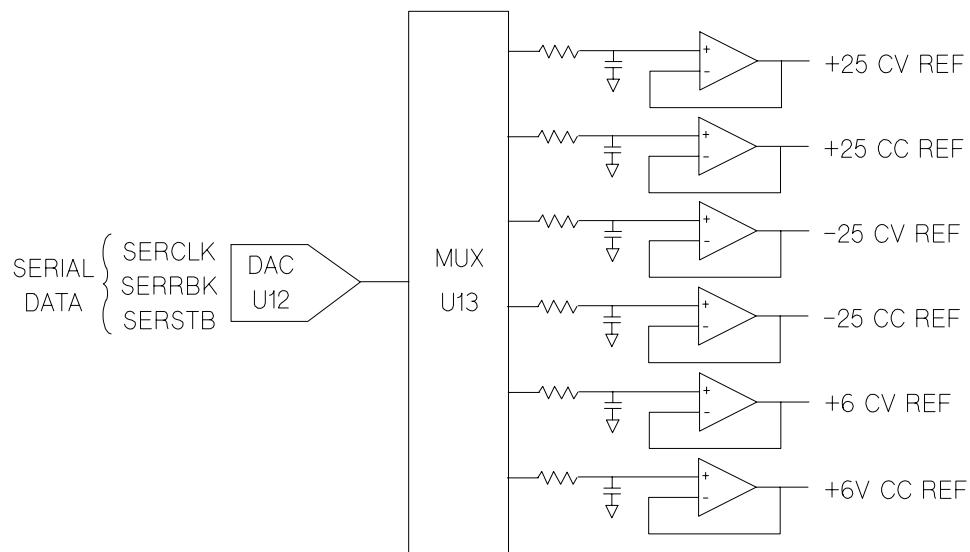
The main controller has an on-chip 10-bit successive approximation ADC. The FLASH input is used to sample the residual charge on the main integrating ADC output of U8 on the top board.

Port bits are also configured to measure the input power line frequency (LSENSE). Frequencies from 55 Hz to 66 Hz are measured as 60 Hz. All other line input frequencies are assumed to be 50 Hz.

The main controller communicates with the earth referenced controller U10 on the bottom board through an optically isolated (U1 and U2 on the bottom board) asynchronous serial link. Data is sent in an 11-bit frame at a rate of 187.5 k bits/ second. When the RS-232 interface is selected, data is sent across the isolated link at 93.75 k bits/second. The 11-bit data frame is configured for one start bit, eight data bits, one control bit, and one stop bit.

D-to-A Converter

Referring to the schematic shown on page 129, all reference voltages of power circuits are derived from the internal voltage reference of system DAC U12 on the top board. The system DAC track/hold amplifier outputs are used to provide controllable reference voltages to three power circuits. The system DAC is programmed and responds to the main controller via internal 3-wire serial data bus SERCLK, SERRBK, and SERSTB. The system DAC is multiplexed to 6 track/hold amplifiers through U13 on the top board. Each track/hold amplifier is refreshed approximately every 13 msec to maintain its output setting. Changes to track/hold amplifier outputs are accomplished by dwelling on that position for an extended period.



A-to-D Converter

Referring to the schematic shown on page 129, the analog-to-digital converter (ADC) is used to change dc voltages into digital information. The circuitry consists of an integrator amplifier (U6 and U8), current steering switch U5, resistors (R5, R4, R15 and R16), voltage reference (U3A and U3B), ADC controller U16, and residue ADC U17 on the top board.

The ADC method used by the Agilent E3631A is called *multislope III*. Multislope III is a charge balancing continuously integrating analog-to-digital converter. The input voltage continuously forces charge onto the integrator capacitors C18 and C19 through R15 on the top board.

Switch U5 steers fixed positive or negative reference currents onto the integrator capacitors to cancel, or balance the accumulated input charge. The level shifted (R19 and R20 on the top board) output of the integrator is checked every 2.66 μ A by the U16 COMP input. Logic state machines in U16 control the U5 current steering to continuously seek an approximate 2.5 V level on the integrator amplifier output, FLASH. If the ADC input voltage ADC REF is between ± 15 V, the integrator output (FLASH) will remain within the 0 V to 5 V range of the U17 on-chip ADC. An input greater than +15 V may cause the integrator output in U8 at pin 6 (U8-6) to saturate at about -15 V. An input less than -15 V may cause U8 to saturate with an output of about +15 V. The U17 ADC input (FLASH) is clamped to 0 V or 5 V by R21 and CR3 to protect U17.

The integrator amplifier is formed by U6 and U8. Resistors R10 and R11 affect the amplifier stability. Amplifier oscillation may occur if their values are incorrect. Amplifier U6 improves the offset voltage characteristics of integrator amplifier U8 on the top board.

Each analog-to-digital conversion occurs continuously. The ADC starts by clearing the integrator slope count in U16. At the end of the integration period, the slope count is latched. The slope count provides the most significant bits of the input voltage conversion. The least significant bits are converted by the on-chip ADC of U17.

Power Mesh and Control

Refer to the schematics shown on page 130 and page 131.

For the $\pm 25V$ power mesh and control circuit, a preregulator is added ahead of the series pass transistor to minimize the power dissipated in the series pass transistor by controlling the dc level across the input filter capacitor, depending on the output voltage.

To achieve this, tap switching is accomplished by a TRIAC and one bridge diode and the TRIAC control circuit in each power circuit; Q10 and CR29 on the top board for $+25V$ power circuit, Q3 and CR7 on the top board for $-25V$ power circuit. By turning on or off the TRIAC, these circuits allow the input capacitors (C54, C55, and C56 for $+25V$ power circuit and C34, C35, and C36 for $-25V$ power circuit) to charge to one of two discrete voltage levels, depending on the output voltage required. When the TRIAC is not fired, the bridge diode conducts and the low voltage of two discrete voltage levels is developed across the input filter capacitors.

The TRIAC control circuit determines whether TRIAC is to be fired by monitoring the output voltage and comparing this value against internally derived reference levels.

The series pass transistor is part of a feedback loop which consists of the driver and the Constant Voltage/Constant Current error amplifier. The feedback loop provides "fine and fast" regulation of the output while the preregulator feedback loop handles large, relatively slow, regulation demands.

The series pass transistor is made to alter its conduction to maintain a constant output voltage or current. The voltage developed across the current sampling resistors is the input to the constant current error amplifier. The constant voltage error amplifier obtains its input by sampling the output voltage of the supply. Any changes in output voltage or current are detected and amplified by the constant voltage or constant current error circuit and applied to the series pass transistor in the correct phase and amplitude to counteract the change in output voltage or current.

Two error amplifiers are included in a CV/CC supply, one for controlling output voltage, the other for controlling output current. Since the constant voltage amplifier tends to achieve zero output impedance and alters the output current whenever the load resistance changes, while the constant current amplifier causes the output impedance to be infinite and changes the output voltage in response to any load resistance change, it is obvious that the two amplifiers can not operate simultaneously. For any given value of load resistance, the power supply must act either as a constant voltage source or as a constant current source - it can not be both; transfer between these two modes is accomplished at a value of load resistance equal to the ratio of the output voltage control setting to the output current control setting.

Full protection against any overload condition is inherent in the Constant Voltage/Constant Current design principle since there is not any load condition that can cause an output which lies outside the operating region. For either constant voltage or constant current operation, the proper choice of front panel voltage and current limit settings insures optimum protection for the load device as well as full protection for the power supply.

The diodes connected across the output terminals in reverse polarity protect the output electrolytic capacitor and the series pass transistors from the effects of a reverse voltage applied across the output terminals.

The +6V power mesh and control circuits are similar to those of the ± 25 V power circuits except that the TRIAC preregulator is not used. The ac input, after passing through power transformer, is rectified and filtered. By feedback action, the series pass transistor alters its conduction to keep the regulated dc output voltage constant.

The +6V and the ± 25 V power mesh and control circuits are isolated from each other and the two outputs of the ± 25 V power mesh and control circuit share a common output terminal.

Earth-Referenced Logic

Referring to the schematic shown on page 132, the earth referenced logic circuits schematic provides all rear panel input/output capability.

Microprocessor U10 on the bottom board handles GPIB (IEEE-488) control through bus interface chip U8 and bus receiver/driver chips U6 and U7 on the bottom board. The RS-232 interface is also controlled through microprocessor U10. RS-232 transceiver chip U12 on the bottom board provides the required level shifting to approximate ± 9 volt logic levels through on-chip charge-pump power supplies using C11 and C12 on the bottom board. Communication between the earth referenced logic interface circuits and the floating logic is accomplished through an optically-isolated bi-directional serial interface. Isolator U2 on the bottom board couples data from U10 to processor U17 on the top board. Isolator U1 on the bottom board couples data from U17 on the top board to microprocessor U10 on the bottom board.

Front Panel

Referring to the schematic shown on page 133, the front panel circuits consist of vacuum fluorescent display control, display high voltage drivers, and keyboard scanning. Communication between the front panel and floating logic circuits is accomplished through a 4-wire bi-directional serial interface. The main controller U17 can cause a hardware reset to front-panel controller by signal IGFPRES. The front panel logic operates from -11.4 volts (logic 1) and -16.4 volts (logic 0). The front panel logic high supply (-11.4 volts) is produced by the -16.4 volts bias supply and the voltage regulator U2 on the front panel board. The four serial communication signals are level shifted by the comparator U8 from the floating logic 0 V to 5 V levels to the -16.4 V to -11.4 V levels present on the front panel assembly. U6 acts as the serial shift register interface for the front-panel controller U7 on the front panel board.

Display anode and grid voltages are +16.4 volts for an "on" segment and -16.4 volts for an "off" segment. The -10.2 V cathode bias for the display is provided by filament winding center tap bias circuit VR3, R43, and C32 on the top board. Keyboard scanning is accomplished through a conventional scanned row-column key matrix. Keys are scanned by outputting data at front-panel controller U7 port pins P0.0 through P0.3 to poll each key column for a key press. Column read-back data are read by the microprocessor at port pins P1.0 through P1.3 for decoding and communication to the floating logic circuits.

Service

Service

This chapter discusses the procedures involved for returning a failed power supply to Agilent Technologies for service or repair. Subjects covered include the following:

- Operating Checklist, page 93
- Types of Service Available, page 94
- Repacking for Shipment, page 95
- Electrostatic Discharge (ESD) Precautions, page 96
- Surface Mount Repair, page 96
- To Replace the Power-Line Fuse, page 96
- Troubleshooting Hints, page 97
- Self-Test Procedures, page 99

Operating Checklist

Before returning your power supply to Agilent Technologies for service or repair check the following items:

Is the Power Supply Inoperative?

- Verify that the ac power cord is connected to the power supply.
- Verify that the front-panel power switch is depressed.
- Verify that the power-line fuse is installed:
Use the 2.5 AT, 250 V fuse for 100 or 115 Vac operation.
Use the 2 AT, 250 V fuse for 230 Vac operation.
- Verify the power-line voltage setting.
See "To prepare the power supply for use" page 23.

Does the Power Supply Fail Self-Test?

- Verify that the correct power-line voltage is selected.
See "To prepare the power supply for use" page 23.
- Remove all load connections to the power supply.
Ensure that all terminal connections are removed while the self-test is performed.

Types of Service Available

If your power supply fails within three years of original purchase, Agilent Technologies will repair or replace it free of charge. If your unit fails after your three year warranty expires, Agilent will repair or replace it as a very competitive price. Agilent will make the decision locally whether to repair or replace your unit.

Standard Repair Service (worldwide)

Contact your nearest Agilent Technologies Service Center. They will arrange to have your power supply repaired or replaced.

Express Exchange (U.S.A. only)

You can receive a replacement Agilent E3631A via overnight shipment for low downtime.

- 1 Call 1-800-258-5165 and ask for "Express Exchange."
 - You will be asked for your shipping address and a credit card number to guarantee return of your failed power supply.
 - If you do not return your failed power supply within 45 days, your credit card will be billed for a new Agilent E3631A.
 - If you choose not to supply a credit card number, you will be asked to send your failed unit to a designated Agilent Service Center. After the failed unit is received, Agilent will send your replacement unit.
- 2 Agilent Technologies will immediately send a replacement Agilent E3631A to you via overnight shipment.
 - The replacement unit will have a different serial number than your failed unit.
 - If you can not accept a new serial number for the replacement unit, use the Standard Repair Service option described above.
 - If your failed unit was "in-warranty," your replacement unit continues the original three year warranty period. You *will not* be billed for the replacement unit as long as the failed unit is received by Agilent Technologies.
 - If your three year warranty has expired, Agilent will bill you for the Agilent E3631A exchange price - less than a new unit price. Agilent warrants exchange units against defects for 90 days.

Rewrapping for Shipment

For the Express Exchange Service described on the previous page, return your failed Agilent E3631A to the designated Agilent Service Center using the shipping carton of the exchange unit. A shipping label will be supplied. Agilent will notify you when your failed unit has been received.

If the instrument is to be shipped to Agilent Technologies for service or repair, be sure to:

- Attach a tag to the power supply identifying the owner and indicating the required service or repair. Include the instrument model number and full serial number.
- Place the power supply in its original container with appropriate packaging material.
- Secure the container with strong tape or metal bands.

If the original shipping container is not available, place your unit in a container which will ensure at least 4 inches of compressible packaging material around all sides for the power supply. Use static-free packaging materials to avoid additional damage to your unit.

Agilent Technologies suggests that you always insure shipments.

Electrostatic Discharge (ESD) Precautions

Almost all electrical components can be damaged by electrostatic discharge (ESD) during handling. Component damage can occur at electrostatic discharge voltages as low as 50 volts.

The following guidelines will help prevent ESD damage when serving the power supply or any electronic device.

- Disassemble instruments *only* in a static-free work area.
- Use a conductive work area to dissipate static charge.
- Use a conductive wrist strap to dissipate static charge accumulation.
- Minimize handling.
- Keep replacement parts in original static-free packaging.
- Remove all plastic, styrofoam, vinyl, paper, and other static-generating materials from the immediate work area.
- Use *only* anti-static solder suckers.

Surface Mount Repair

Surface mount components should *only* be removed using soldering irons or disordering stations *expressly* designed for surface mount components. *Use of conventional solder removal equipment will almost always result in permanent damage to the printed circuit board and will void your Agilent Technologies factory warranty.*

To Replace the Power-Line Fuse

The power-line fuse is located within the power supply's fuse-holder assembly on the rear panel (see page 24). For 100 or 115 Vac operation, you must use a 2.5 AT slow-blow fuse (Agilent part number 2110-0913). For 230 Vac operation, you must use a 2 AT slow-blow fuse (Agilent part number 2110-0587).

Troubleshooting Hints

This section provides a brief check list of common failures. Before troubleshooting or repairing the power supply, make sure that the failure is in the instrument rather than any external connections. Also make sure that the instrument is accurately calibrated. The power supply's circuits allow troubleshooting and repair with basic equipment such as a digit multimeter and a 100 MHz oscilloscope.

Unit is Inoperative

- Verify that the ac power cord is connected to the power supply.
- Verify that the front-panel power switch is depressed.
- Verify that the power-line fuse is installed:
Use the 2.5 AT, 250 V fuse for 100 or 115 Vac operation..
Use the 2 AT, 250 V fuse for 230 Vac operation..
- Verify the power-line voltage setting.
See "To prepare the power supply for use" page 23.

Unit Reports Errors 740 to 748

These errors may be produced if you accidentally turn off power the unit during a calibration or while changing a non-volatile state of the instrument. Recalibration or resetting the state should clear the error. If the error persists, a hardware failure may have occurred.

5

Unit Fails Self-Test

Verify that the correct power-line voltage setting is selected. Also, ensure that all terminal connections are removed while the self-test is performed. Failure of the DAC U12 on the top board will cause many self-test failures.

Bias Supplies Problems

Check that the input to the voltage regulators of the bias supplies is at least 1 V greater than their output.

Circuit failures can cause heavy loads of the bias supplies which may pull down the regulator output voltages.

Check the voltages of bias supplies as tabulated below.

Table 5-1. Bias Supplies Voltages

Bias Supply	Minimum	Maximum	Check At
+5V Floating	4.75 V	5.25 V	U1 pin 2 (on the top Board)
-5.1V Floating	-4.75 V	-5.25 V	Anode of VR4 (on the top Board)
+15V Floating (± 25 V supplies)	14.25 V	15.75 V	Cathode of CR16 (on the top Board)
-15V Floating (± 25 V supplies)	-14.25 V	-15.75 V	Anode of CR18 (on the top Board)
+15 Floating (+6V supplies)	14.25 V	15.75 V	U25 pin 2 (on the bottom Board)
-15 Floating (+6V supplies)	-14.25 V	-15.75	U24 pin 3 (on the bottom Board)
+5V Ground Ref.	4.75 V	5.25 V	U11 pin 3 (on the bottom Board)

Some circuits produce their own local bias supplies from the main bias supplies. Be sure to check that these local bias supplies are active. In particular, the ADC (analog-to-digital converter), ac input, and front panel sections have local bias supplies. Always check that the power supplies are free of ac oscillations using an oscilloscope. Failure of bias supplies will cause many self-test failures.

Self-Test Procedures

Power-On Self-Test

Each time the power supply is powered on, a set of self-tests are performed. These tests check that the minimum set of logic and measurement hardware are functioning properly. The power-on self-test performs checks 601 through 604 and 624 through 634.

Complete Self-Test

Hold any front panel key except the "Error" key for more than 5 seconds while turning on the power to perform a complete self-test. The power supply beeps when the test starts. The tests are performed in the order shown below.

601

Front Panel Does not respond The main controller U17 on the top board attempts to establish serial communications with the front panel controller U7 on the front panel board. During this test, U7 turns on all display segments. Communication must function in both directions for this test to pass. If this error is detected during power-on self-test, the power supply will beep twice. This error is only readable from the remote interface.

602

RAM read/write failed This test writes and reads a 55_h and AA_h checker board pattern to each address of ram U15 on the top board. Any incorrect readback will cause a test failure. This error is only readable from the remote interface.

603

A/D sync stuck The main controller issues an A/D sync pulse to U17 and U16 on the top board to latch the value in the ADC slope counters. A failure is detected when a sync interrupt is not recognized and subsequent time-out occurs.

604

A/D slope convergence failed The input amplifier is configured to the measure zero (MZ) state in the 10 V range. This test checks whether the ADC integrator produces nominally the same number of positive and negative slope decisions ($\pm 10\%$) during a 20 ms interval.

- 605** **Cannot calibrate rundown gain** This test checks the nominal gain between integrating ADC and the U17 on-chip ADC. This error is reported if the procedure can not run to completion due to a hardware failure.
- 606** **Rundown gain out of range** This test checks the nominal gain between the integrating ADC and the U17 on-chip ADC. The nominal gain is checked to $\pm 10\%$ tolerance.
- 607** **Rundown too noisy** This test checks the gain repeatability between the integrating ADC and the U17 on-chip ADC. The gain test (606) is performed eight times. Gain noise must be less than ± 64 lsb's of the U17 on-chip ADC.
- 608** **Serial configuration readback failed** This test re-sends the last 3 byte serial configuration data to all the serial path (SERDAT, SERBCK, SERCLK). The data is then clocked back into U16 on the top board and compared against the original 3 bytes sent. A failure occurs if the data do not match. This tests checks the serial data path through U11 on the top board.
- 624** **Unable to sense line frequency** This test checks that the LSENCE logic input U17 on the top board is toggling. If no logic input detected, the power supply will assume a 50 Hz line operation for all future measurements.
- 625** **I/O processor did not respond** This test checks that communications can be established between U16 on the top board and U10 on the bottom board through the optically isolated (U1 and U2 on the bottom board) serial data link. Failure to establish communication in either direction will generate an error. If this condition is detected at power-on self-test, the power supply will beep and the error annunciator will be on.
- 626** **I/O processor failed self-test** This test causes the earth referenced processor U10 on the bottom board to execute an internal, ram test. Failure will generate an error.
- 630** **Fan test failed** This test checks if the fan current is flowing. If the current is not detected at power-on self-test, the power supply will beep and the error annunciator will be on.
- 631** **System DAC test failed** This test checks if the DAC hardware is functional. The main controller U17 sends a reference voltage data to DAC and converts the DAC output to digital data to see if the digital data is within a valid range.

632

P6V hardware test failed This test checks the the status of voltage and current error amplifiers for +6V power circuit. If both amplifiers are not operational, the power supply will beep and the error annunciator will be on.

633

P25V hardware test failed This test checks the the status of voltage and current error amplifiers for +25V power circuit. If both amplifiers are not operational, the power supply will beep and the error annunciator will be on.

634

N25V hardware test failed This test checks the the status of voltage and current error amplifiers for -25V power circuit. If both amplifiers are not operational, the power supply will beep and the error annunciator will be on.

**Chapter 5 Service
Self-Test Procedures**

Replaceable Parts

Replaceable Parts

This chapter contains information ordering replacement parts for your power supply. The parts lists are divided into the following four groups:

- Top PCB Assembly, E3631-60002
- VFD Assembly, E3631-60003
- Bottom PCB Assembly, E3631-60004
- Front Frame Assembly, E3631-60005
- E3631A Power Supply Assembly

The top PCB assembly E3631-60002 is composed of $\pm 25V$ power circuits, $\pm 15V$ bias supplies for $\pm 25V$ power circuits, +5 V, -5.1 V, and $\pm 16.4V$ bias supplies, floating logic, DAC, and ADC.

The bottom assembly E3631-60004 is composed of +6V power circuit, $\pm 15V$ bias supplies for +6V power circuit, earth-referenced logic, +5 V bias supply for the earth-referenced logic, and isolation circuitry.

The part lists include a brief description of the part with applicable Agilent part numbers and manufacturer part number.

To Order Replaceable Parts

You can order replaceable parts from Agilent using the Agilent part number or directly from the manufacturer using the manufacturer's part number. To order replaceable parts from Agilent, do the following.:

- 1 Contact your nearest Agilent Sales Office or Agilent Service Center.
- 2 Identify the parts by the Agilent part number shown in the replaceable parts list.
- 3 Provide the instrument model number and serial number.

Backdating and Part Changes

Always refer to chapter 7, "Backdating" before attempting repair or before ordering replacement parts. Parts changes are documented in the backdating chapter.

E3631-60002 Top PCB Assembly

Reference Designator	Agilent Part Number	Qty	Description	Mfr Code	Mfr Part Number
C1-C2	0160-6497	26	CAP-FXD 0.1uF+-10% 50V CER X7R	04222	12065C104KAT A
C3	0180-4116	2	CAP-FXD 22uF +-20% 20V TA	12340	T491D226M020AS
C4-C5	0160-6497		CAP-FXD 0.1uF+-10% 50V CER X7R	04222	12065C104KAT A
C6-C7	0160-6736	5	CAP-FXD 0.01uF +-10% 50V CER X7R	12340	C1206C103K5RAC
C8-C9	0160-6497		CAP-FXD 0.1uF+-10% 50V CER X7R	04222	12065C104KAT A
C10-C15	0160-5892	8	CAP-FXD 0.22uF +-10% 63V POLYE-MET	05524	MKT1817422065
C16	0160-6497		CAP-FXD 0.1uF+-10% 50V CER X7R	04222	12065C104KAT A
C18-C19	0160-5954	2	CAP-FXD 220pF +-10% 50V CER COG	04222	08051A221JAT A
C20-C25	0160-6497		CAP-FXD 0.1uF+-10% 50V CER X7R	04222	12065C104KAT A
C26	0180-3643	1	CAP-FXD 470uF +-20% 25V AL-ELCTLT	S4217	SME25VB471M10X16LL
C27-C31	0160-6497		CAP-FXD 0.1uF+-10% 50V CER X7R	04222	12065C104KAT A
C32	0180-4116		CAP-FXD 22uF +-20% 20V TA	12340	T491D226M020AS
C33	0160-6736		CAP-FXD 0.01uF +-10% 50V CER X7R	12340	C1206C103K5RAC
C34-C36	0180-3657	6	CAP-FXD 1000uF +-20% 63V AL-ELCLTLT	S4217	KME63VB102M16X31LL
C37	0160-6497		CAP-FXD 0.1uF+-10% 50V CER X7R	04222	12065C104KAT A
C38-C39	0160-6104	4	CAP-FXD 2200pF +-5% 50V CER COG	12340	C1206C222J5GAC
C40	0160-6736		CAP-FXD 0.01uF +-10% 50V CER X7R	12340	C1206C103K5RAC
C41	0160-6225	4	CAP 0.33UF +-10% 250V POLYE-MET	06127	MKS4-.33/250/10
C44-C45	0180-2980	2	CAP-FXD 1000uF +-20% 50V AL-ELCLTLT	S4217	SME50VB102M16X25LL
C46-C47	0180-3751	2	CAP-FXD 1uF +-20% 35V TA	12340	T491B105M035AS
C48	0160-6225		CAP 0.33UF +-10% 250V POLYE-MET	06127	MKS4-.33/250/10
C49-C50	0160-6940	2	CAP-FXD 0.33uF +-20% 50V CER Z5U	04222	12105E334MAT A
C51-C52	0160-6104		CAP-FXD 2200pF +-5% 50V CER COG	12340	C1206C222J5GAC
C53	0160-6736		CAP-FXD 0.01uF +-10% 50V CER X7R	12340	C1206C103K5RAC
C54-C56	0180-3657		CAP-FXD 1000uF +-20% 63V AL-ELCLTLT	S4217	KME63VB102M16X31LL
C57	0160-6497		CAP-FXD 0.1uF+-10% 50V CER X7R	04222	12065C104KAT A
C58-C59	0160-6225		CAP 0.33UF +-10% 250V POLYE-MET	06127	MKS4-.33/250/10
C60-C65	0160-6497		CAP-FXD 0.1uF+-10% 50V CER X7R	04222	12065C104KAT A
C66	0160-5967	2	CAP-FXD 100pF +-5% 50V CER COG	12340	C0805C101J5GAC
C67-C68	0160-4535		CAP-FXD 1uF +-10% 50V CER X7R	12340	C330C105K5R5CA
C69	0160-5967		CAP-FXD 100pF +-5% 50V CER COG	12340	C0805C101J5GAC
C70-C71	0160-5947	2	CAP-FXD 1000pF +-10% 50V CER X7R	04222	08055C102KATA
C72	0160-5892		CAP-FXD 0.22uF +-10% 63V POLYE-MET	05524	MKT1817422065
C73-C74	0160-7221	2	CAP-FXD 0.1uF +-10% 50V CER X7R	02010	SA115C104KAAH
C75-C78	0160-4832	4	CAP-FXD 0.01uF +-10% 100V CER X7R	02010	SA101C103KAAH

Chapter 6 Replaceable Parts
E3631-60002 Top PCB Assembly

Reference Designator	Agilent Part Number	Qty	Description	Mfr Code	Mfr Part Number
CR1-CR3	1906-0291	10	DIODE-DUAL 70V 100mA TO-236 AA	28480	1906-0291
CR4-CR6	1901-1149	13	DIODE-PWR RECT 400V 1A 50NS DO-41	71744	UF4004
CR7	1906-0351	2	DIODE-FW BRDG 200V 2A	71744	2KBP02M
CR8-CR10	1906-0291		DIODE-DUAL 70V 100mA TO-236 AA	28480	1906-0291
CR11-CR12	1901-1227	11	DIODE-SWICHING 75V 200mA 6nS TO-236	27014	BAS16
CR13-CR14	1901-1165	2	DIODE-SHOTTKY 60V 1A DO-41	71744	SB160
CR15-CR19	1901-1149		DIODE-PWR RECT 400V 1A 50NS DO-41	71744	UF4004
CR20	1906-0407	1	DIODE-FW BRDG 400V 1A	71744	DF04S
CR21	1901-1149		DIODE-PWR RECT 400V 1A 50NS DO-41	71744	UF4004
CR22-CR23	1906-0291		DIODE-DUAL 70V 100mA TO-236 AA	28480	1906-0291
CR24	1901-1227		DIODE-SWICHING 75V 200mA 6nS TO-236	27014	BAS16
CR25-CR26	1906-0291		DIODE-DUAL 70V 100mA TO-236 AA	28480	1906-0291
CR28	1901-1227		DIODE-SWICHING 75V 200mA 6nS TO-236	27014	BAS16
CR29	1906-0351		DIODE-FW BRDG 200V 2A	71744	2KBP02M
CR30-CR31	1901-1149		DIODE-PWR RECT 400V 1A 50NS DO-41	71744	UF4004
CR32-CR37	1901-1227		DIODE-SWICHING 75V 200mA 6nS TO-236	27014	BAS16
VR1-VR3	1902-1542	3	DIODE-ZNR 6.2V 5% TO-236(SOT-23)	04713	BZX84C6V2
VR4	1902-0579	1	DIODE-ZNR 5.1V 5% PD=1W IR=10uA	04713	1N4733ARL
VR5	1902-0651	1	DIODE-ZNR 9.1V 5% PD=1W IR=10uA	04713	1N4739A
VR6	1902-3002	1	DIODE-ZNR 2.37V 5% DO-7 PD=.4W TC=.074%	04713	SZ30016-2
J1	1252-6880	1	CONN-POST-TYPE HDR 8P	27264	22-03-5085
J2	1251-5066	1	CONN-POST TYPE.098-PIN-SPCG-MTG-EN	27264	5045-02A
J3-J4	1252-7162		CONNECTOR-TIN-PLATED 12-PIN	27264	1252-7162
J5	1252-6914	1	CONN-POST TYPE.156-PIN-SPCG-MTG-EN	27264	09-65-2068
J6	1251-8363	2	CONN-POST TYPE.156-PIN-SPCG-MTG-EN	27264	09-65-2038
J7	1252-7453		CONN-POST-TYPE PST	27264	09-65-2085
J8	1251-8363		CONN-POST TYPE.156-PIN-SPCG-MTG-EN	27264	09-65-2038
Q1	1854-1233	1	TRANSISTOR NPN SI TO-218AC PD=125W	04713	TIP35C
Q2	1853-0590	1	TRANSISTOR 2N4036 SI TO-5 PD=1W	04713	2N4036
Q3	1854-1320	2	THYRISTOR-TRIAC TO-220AB VRRM=600	50080	BTA06-600B
Q4	1854-1053	3	TRANSISTOR NPN SI SOT-23(TO-236AB)	04713	MMBT2222ALT1
Q5	1853-0525	1	TRANSISTOR PNP SI TO-236AA PD=200mW	04713	MMBT2907A
Q6	1854-1053		TRANSISTOR NPN SI SOT-23(TO-236AB)	04713	MMBT2222ALT1
Q7	1853-0709	1	TRANSISTOR PNP SI TO-218AC PD=125W	04713	TIP36C
Q8	1854-0039	1	TRANSISTOR NPN 2N3053A SI TO-39 PD=1W	04713	2N3053S
Q9	1854-1053		TRANSISTOR NPN SI SOT-23(TO-236AB)	04713	MMBT2222ALT1
Q10	1854-1320		THYRISTOR-TRIAC TO-220AB VRRM=600	50080	BTA06-600B
E1-E5	9170-1431	5	CORE-SHIELDING BEAD	06352	HF50ACB-453215

Chapter 6 Replaceable Parts
E3631-60002 Top PCB Assembly

Reference Designator	Agilent Part Number	Qty	Description	Mfr Code	Mfr Part Number
F1-F2	0699-2715	2	RESISTOR-FUSE 1 OHM +-5% 0.5W @70	28480	0699-2715
R1	0699-1405	4	RESISTOR 38.3K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R2-R3	0699-1385	2	RESISTOR 5.11K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R4-R5	0699-2837	2	RESISTOR 30K +-0.1% .125W TF TC=0+-25	11502	W1206R033001BT
R6-R8	0699-2489	3	RESISTOR 10K +-0.1% .125W TF TC=0+-25	11502	W1206R031002BT
R9	0699-2491	1	RESISTOR 20K +-0.1% .125W TF TC=0+-25	11502	W1206R032002BT
R10	0699-1318	11	RESISTOR 1K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R11-R12	0699-1389	2	RESISTOR 8.25K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R13	0699-1391	10	RESISTOR 10K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R14	0699-1348	1	RESISTOR 14.7 +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R15	0699-2222	1	RESISTOR 100K +-5% .125W TKF TC=0+-25	11502	W1206R031003D
R16	0699-1405		RESISTOR 38.3K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R17	0699-4278	1	RESISTOR 7.15K +-0.1% .125W TF TC=0+-25	2M627	MCR18FX
R18	0699-2837	1	RESISTOR 30K +-0.1% .125W TF TC=0+-25	2M627	MCR18FX
R19	0699-2506	1	RESISTOR 7.15K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R20	0699-1330	2	RESISTOR 100K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R21	0699-1380	7	RESISTOR 3.16K +-1% .125 TKF TC=0+-100	2M627	MCR18FX
R22-R27	0699-1423	16	RESISTOR 215 +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R28	0699-1344	1	RESISTOR 10 +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R29-R33	0699-1318		RESISTOR 1K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R34	0699-1330		RESISTOR 100K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R36-R39	0699-1423		RESISTOR 215 +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R40	0699-1386	3	RESISTOR 5.62K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R41-R42	0699-1423		RESISTOR 215 +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R43-R45	0699-1391		RESISTOR 10K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R46	0811-2188	4	RESISTOR 5K +-5% 3W PWI TC=0+-20	91637	RS-2 5K05%
R47	0699-1357	2	RESISTOR 34.8 +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R48	0699-1386		RESISTOR 5.62K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R49	0699-1391		RESISTOR 10K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R50	0699-1405		RESISTOR 38.3K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R51	0699-1318		RESISTOR 1K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R53	0699-1396	2	RESISTOR 17.8K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R54	0699-3590	2	RESISTOR 22.1K +-0.1% .125W TF TC=0+-25	2M627	MCR18FX
R55	0699-1332	2	RESISTOR 196K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R56	0699-2822	2	RESISTOR 200K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R57	0699-1423		RESISTOR 215 +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R58	0699-1318		RESISTOR 1K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R59	0699-1391		RESISTOR 10K +-1% .125W TKF TC=0+-100	2M627	MCR18FX

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Chapter 6 Replaceable Parts
E3631-60002 Top PCB Assembly

Reference Designator	Agilent Part Number	Qty	Description	Mfr Code	Mfr Part Number
R60	0699-1456	2	RESISTOR 562K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R61	0699-1381	1	RESISTOR 3.48K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R62	0757-0813	2	RESISTOR 475 +-1% .5W TF TC=0+-100	91637	CMF-654750FT-1
R63	0811-2188		RESISTOR 5K +-5% 3W PWI TC=0+-20	91637	RS-2 5K05%
R64	0699-2721	2	RESISTOR 3.16K +-0.1% .125W TF TC=0+-25	2M627	MCR18FX
R65	0699-3151	2	RESISTOR 261K +-0.1% .125W TF TC=0+-250	2M627	MCR18FX
R66-R67	0811-3909	2	RESISTOR .2 +-1% 10W PWI TC=0+-90	28480	0811-3909
R68	0699-3151		RESISTOR 261K +-0.1% .125W TF TC=0+-250	2M627	MCR18FX
R69	0699-2721		RESISTOR 3.16K +-0.1% .125W TF TC=0+-25	2M627	MCR18FX
R72	0811-2188		RESISTOR 5K +-5% 3W PWI TC=0+-20	91637	RS-2 5K05%
R73	0764-0033	1	RESISTOR 33 +-5% 2W MO TC=0+-200	91637	FP69 33R0 5%
R74	0699-1394	11	RESISTOR 14.7K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R75	0699-1391		RESISTOR 10K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R76	0699-1394		RESISTOR 14.7K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R77-R78	0699-1415	2	RESISTOR 100 +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R79	0699-1425	4	RESISTOR 261 +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R80	0699-1394		RESISTOR 14.7K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R81	0699-1380		RESISTOR 3.16K +-1% .125 TKF TC=0+-100	2M627	MCR18FX
R82	0699-1425		RESISTOR 261 +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R83	0699-1380		RESISTOR 3.16K +-1% .125 TKF TC=0+-100	2M627	MCR18FX
R84	0699-1425		RESISTOR 261 +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R85	0699-1405		RESISTOR 38.3K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R86	0699-1394		RESISTOR 14.7K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R87	0699-1423		RESISTOR 215 +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R88	0699-1318		RESISTOR 1K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R89	0699-3590		RESISTOR 22.1K +-0.1% .125W TF TC=0+-25	2M627	MCR18FX
R90	0699-2822		RESISTOR 200K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R91	0699-1391		RESISTOR 10K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R92	0699-1380		RESISTOR 3.16K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R93	0699-1318		RESISTOR 1K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R94	0699-1403	3	RESISTOR 31.6K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R95	0699-1377	1	RESISTOR 2.37K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R96	0699-1332		RESISTOR 196K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R97	0699-1396		RESISTOR 17.8K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R98	0811-2188		RESISTOR 5K +-5% 3W PWI TC=0+-20	91637	RS-2 5K05%
R99	0699-1386		RESISTOR 5.62K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R100	0699-1456		RESISTOR 562K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R101	0699-1394		RESISTOR 14.7K +-1% .125W TKF TC=0+-100	2M627	MCR18FX

Chapter 6 Replaceable Parts
E3631-60002 Top PCB Assembly

Reference Designator	Agilent Part Number	Qty	Description	Mfr Code	Mfr Part Number
R103	0699-1357		RESISTOR 34.8 +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R106-R107	0699-1391		RESISTOR 10K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R108	0757-0813		RESISTOR 475 +-1% .5W TF TC=0+-100	91637	CMF-654750FT-1
R109	0699-1403		RESISTOR 31.6K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R110	0699-1394		RESISTOR 14.7K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R111	0699-1403		RESISTOR 31.6K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R112	0699-1394		RESISTOR 14.7K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R113	0699-3431	4	RESISTOR 4.99K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R114	0699-1394		RESISTOR 14.7K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R115	0699-3431		RESISTOR 4.99K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R116	0699-1394		RESISTOR 14.7K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R117	0699-3431		RESISTOR 4.99K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R118-R119	0699-1394		RESISTOR 14.7K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R120	0699-3431		RESISTOR 4.99K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R122	0699-1425		RESISTOR 261 +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R123-R124	0699-1423		RESISTOR 215 +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R125	0699-1423		RESISTOR 215 +-1% .125W TKF TC=0+-100	05524	CRCW12062150F
R126-R129	0699-2837	4	RESISTOR 30K +-0.1% .125W TF TC=0+-25	05524	PTN1206E3002BB
RT1-RT8	0837-0261	8	V SUPPRESSOR 650V 4500A	34371	V275LA20A
U1	1826-4284	1	IC PWR MGT-V-REG-L-DDRPOUT 4.85/5.15V	01870	CS-8126-1THE5
U2	1826-1838	1	IC PWR MGT-V-REF-FXD 4.95/5.05V 8PIN	10858	LT1021DCS8-5
U3	1826-2420	2	IC OP AMP LP DUAL 8PIN PLSTC-SOIC	24355	AD706JR
U4	1821-0434	2	IC ANLG-MUXR/DEMUXR CMOS/HC 8-CHA	28480	1821-0434
U5	1820-4346	1	IC MUXR/DATA-SEL CMOS/HC 2-TO-1LINE	28480	1820-4346
U6	1826-1925	1	IC OP AMP LOW-NOISE SINGLE 8PIN	24355	OP-27GS
U7	1826-2420		IC OP AMP LP DUAL 8PIN PLSTC-SOIC	24355	AD706JR
U8	1826-1991	1	IC CP AMP HS SINGLE 8PIN PLSTC-SOIC	24355	AD711JR
U9-U10	1826-1622	3	IC OP AMP LOW-BIOS-H-IMPD QUAD 14PIN	01295	TL074D
U11	1820-5790	1	IC SHF-RGTR CMOS/HC SYNCHRO SERIAL	28480	1820-5790
U12	1826-2793	1	D/A 16-BIT 16-P-SOIC BICMOS	24355	AD1851R
U13	1821-0434		IC ANLG-MUXR/DEMUXR CMOS/HC 8-CHA	28480	1821-0434
U14	1818-5187	1	IC 2M-BIT OTP 150-NS CMOS	01295	TMS27PC020-150FML
U15	1818-4777	1	IC 256K-BIT SRAM 70-NS COMS	S0482	CXK58257AM-70L
U16	1820-8907	1	IC-ASIC GT-ARY 600 GATES CMOS SCX6200	27014	SCX6206AK0
U17	1820-6721	1	IC-16-BIT MCU A/D I/O TIMER		N80C196KB12
U18	1818-5236	1	IC 4K-BIT EEPROM 500-NS CMOS	27014	NM93C66M8
U19	1820-5478	1	IC FF CMOS/HCT D-TYPE POS-EDGE-TRIG	28480	1820-5478
U20	1826-0393	2	IC PWR MGT-V-REG-ADJ-POS 1.2/37V 3PINS	27014	LM317T

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Chapter 6 Replaceable Parts
E3631-60002 Top PCB Assembly

Reference Designator	Agilent Part Number	Qty	Description	Mfr Code	Mfr Part Number
U21	1826-1862	1	IC OP AMP LOW-BIAS-H-IMPD DUAL 8 PIN	01295	TL072ACD
U22	1990-1659	2	OPTO-ISOLATOR LED-PTRIAC IF=50mA-max	12601	MCP3020Z
U23	1826-1572	2	IC COMPARATOR PRCN DUAL 8PIN PLSTC	01295	LM393D
U24	1826-0527	1	IC PWR MGT-V-REG-ADJ-NEG 1.2/37V 3PINS	27014	LM337T
U25	1826-0393	1	IC PWR MGT-V-REG-ADJ-POS 1.2/37V 3PINS	27014	LM317T
U26	1826-1622		IC OP AMP LOW-BIOS-H-IMPD QUAD 14PIN	01295	TL074D
U27	1826-0393		IC PWR MGT-V-REG-ADJ-POS 1.2/37V 3PINS	27014	LM317T
U28	1826-1572		IC COMPARATOR PRCN DUAL 8PIN PLSTC	01295	LM393D
U29	1990-1659		OPTO-ISOLATOR LED-PTRIAC IF=50mA-max	12601	MCP3020Z
U30	1826-1528	1	IC COMPARATOR LP QUAD 14PIN PLSTC-SOIC	27014	LM339M
Y1	0410-4009	1	RESONATOR-CERAMIC 12MHz	00830	PBRC-12.0BRN07

E3631-60003 VFD Assembly

Reference Designator	Agilent Part Number	Qty	Description	Mfr Code	Mfr Part Number
C1-C3	0160-6497	14	CAP-FXD 0.1uF+-10%50V CER COG	04222	12065C104KAT2A
C4-C5	0180-3751	2	CAP-FXD 1uF+-20%35V TA	12340	T491B105M035AS
C6	0160-5945	3	CAP-FXD 0.01uF+-10%50V CERX7R	04222	08055C103KAT A
C7-C8	0160-6497		CAP-FXD 0.1uF+-10%50V CER COG	04222	12065C104KAT2A
C9	0160-5945		CAP-FXD 0.01uF+-10%50V CERX7R	04222	08055C103KAT A
C10-C15	0160-6497		CAP-FXD 0.1uF+-10%50V CER COG	04222	12065C104KAT2A
C16-C17	0160-5947	2	CAP-FXD 1000pF+-10% 50V CER COG	04222	08055C102KAT A
C18	0160-5945		CAP-FXD 0.01uF+-10%50V CERX7R	04222	08055C103KAT A
C19-C20	0160-6497		CAP-FXD 0.1uF+-10%50V CER COG	04222	12065C104KAT2A
C25	0160-6497		CAP-FXD 0.1uF+-10%50V CER COG	04222	12065C104KAT2A
CR1	1906-0291	1	DIODE-DUAL 70V 100mA TO-236 AA	28480	1906-0291
CR2	1902-1542	1	DIODE-ZNR 6.2V 5% TO-236(SOT-23)	04713	BZX84C6V2
Q1-Q2	1854-1053	2	TRANSISTOR NPN SI SOT-23(TO-236AB)	04713	MMBT2222ALT1
R1-R4	0699-1348	4	RESISTOR 14.7 +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R5	0699-1391	8	RESISTOR 10K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R6	0699-1400	2	RESISTOR 26.1K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R7-R9	0699-1391		RESISTOR 10K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R10	0699-1318	1	RESISTOR 1K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R11	0699-1391		RESISTOR 10K +-1% .125W TKF TC=0+-100	2M627	2M627
R12	0699-1378	1	RESISTOR 2.61K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R13-R15	0699-1391		RESISTOR 10K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R16-R19	0699-1423	4	RESISTOR 215 +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R20-R21	0699-1330	2	RESISTOR 100K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R22	0699-1400		RESISTOR 26.1K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
U1	1820-5330	1	IC-INTERFACE DRVR BIPOLAR DISPLAY	01295	SN75518FN
U2	1826-1402	1	IC PWR MGT-V-REG-FXD-POS 4.8/5.2V 8PINS	27014	LM78L05ACM
U3	1826-2264	1	IC PWR MGT-UND-V-SEN 8 PINS P-SOIC PKG	04713	MC34064D-5
U4	1820-5562	1	IC GATE CMOS/HC NOR QUAD 2-INP	28480	1820-5562
U5	1820-5478	1	IC FF CMOS/HCT D-TYPE POS-EDGE-TRIG	28480	1820-5478
U6	1820-6756	1	IC SHF-RGTR COMS/HC MULTI-MODE	27014	MM74HC299WM
U7	34401-88804	1	IC-8-BIT MCU W/4K EPROM;12MHZ	34649	N87C51
U8	1826-1528	1	IC COMPARATOR LP QUAD 14PIN PLST-SOIC	27014	LM339M
U9	E3631-60031	1	VFD	28480	E3631-60031
Y1	0410-4009	1	RESONATOR-CERAMIC 12MHz	00830	PBRC-12.0BRN07
J1	1252-7161	1	CONNECTOR-TIN-PLATED 12-P(RGHT-ANGLE)	28480	1252-7161

E3631-60004 Bottom PCB Assembly

Reference Designator	Agilent Part Number	Qty	Description	Mfr Code	Mfr Part Number
SW1	3101-2985	1	SWITCH-PB DPST-NO ALTNG 4A 250VAC	28480	3101-2985
C1-C6	0160-6497	21	CAP-FXD 0.1uF+-10%50V CER X7R	04222	12065C104KAT A
C7	0180-4228	1	CAP-FXD 47uF +-20% 10V TA	12340	T491D476M010AS
C8	0180-3751	3	CAP-FXD 1uF +-20% 35V TA	12340	T491B105M035AS
C9	0160-6940	3	CAP-FXD 0.33uF +-20% 50V CER Z5U	04222	12105E334MAT A
C10-C14	0160-6497		CAP-FXD 0.1uF+-10%50V CER X7R	04222	12065C104KAT A
C15	0180-2980	3	CAP-FXD 1000uF +-20% 50V AL-ELCLLT	S4217	SME50VB102M16X25LL
C16	0160-5959	4	CAP-FXD 33pF +-5% 50V CER COG	04222	08051A330JATA
C17	0160-6497		CAP-FXD 0.1uF+-10%50V CER X7R	04222	12065C104KAT A
C18	0160-5959		CAP-FXD 33pF +-5% 50V CER COG	04222	08051A330JATA
C19	0160-6497		CAP-FXD 0.1uF+-10%50V CER X7R	04222	12065C104KAT A
C20	0160-5957	4	CAP-FXD 47pF +-5% 50V CER COG	51406	GRM39COG470J50*
C21-C22	0160-6497		CAP-FXD 0.1uF+-10%50V CER X7R	04222	12065C104KAT A
C23-C24	0160-5957		CAP-FXD 47pF +-5% 50V CER COG	51406	GRM39COG470J50*
C25-C26	0160-6497		CAP-FXD 0.1uF+-10%50V CER X7R	04222	12065C104KAT A
C27	0160-5957		CAP-FXD 47pF +-5% 50V CER COG	51406	GRM39COG470J50*
C28	0160-5959		CAP-FXD 33pF +-5% 50V CER COG	04222	08051A330JATA
C29-C30	0160-6497		CAP-FXD 0.1uF+-10%50V CER X7R	04222	12065C104KAT A
C31	0160-5959		CAP-FXD 33pF +-5% 50V CER COG	04222	08051A330JATA
C33	0160-6497		CAP-FXD 0.1uF+-10%50V CER X7R	04222	12065C104KAT A
C34-C35	0160-6104	2	CAP-FXD 2200pF +-5% 50V CER COG	12340	C1206C222J5GAL
C36	0160-6736	1	CAP-FXD 0.01uF +-10% 50V CER X7R	12340	C1206C103K5RAC
C37	0180-4116	1	CAP-FXD 22uF+-20% 20V TA	12340	T491D226M020AS
C38	0180-4575	1	CAP-FXD 47uF +-20% 20V TA	12340	T491D476K020AS
C39-C40	0180-3751		CAP-FXD 1uF +-20% 35V TA	12340	T491B105M035AS
C41-C42	0160-6940		CAP-FXD 0.33uF +-20% 50V CER Z5U	04222	12105E334MAT A
C43-C44	0180-2980		CAP-FXD 1000uF +-20% 50V AL-ELCLLT	S4217	SME50VB102M16X25LL
C45	0160-4065	1	CAP-FXD 0.1uF +-20% 250V PPR-MET(X-CAP)	28480	0160-4065
C46-C47	0160-4183	2	CAP-FXD 1000pF +-20% 250V PPR-MET(Y-CAP)	28480	0160-4183
C48-C49	0180-3962	2	CAP-FXD 33000uF +30%-10% 16V AL-ELCLLT	S4217	80D333P016ME2
C50-C51	0160-6225	2	CAP-FXD 0.33uF +-10% 250V POLYE-MET	06127	MKS4-.33/250/10
C52	0160-5967	1	CAP-FXD 100pF +-5% 50V CER COG	12340	C0805C101J5GAC
C53	0160-4535	1	CAP-FXD 1uF +-10% 50V CER X7R	12340	C330C105K5R5CA
C55	0160-4832		CAP-FXD 0.01uF+-10% 100V CER X7R	02010	SA101C103KAH
CR1-CR2	1906-0291	6	DIODE-DUAL 70V 100mA TO-236 AA	28480	1906-0291

Chapter 6 Replaceable Parts
E3631-60004 Bottom PCB Assembly

Reference Designator	Agilent Part Number	Qty	Description	Mfr Code	Mfr Part Number
CR3	1906-0407	1	DIODE-FW BRDG 400V 1A	71744	DF04S
CR5-CR6	1901-1227	2	DIODE-SWICHING 75V 200mA 6nS TO-236	27014	BAS16
CR9-CR12	1906-0291		DIODE-DUAL 70V 100mA TO-236 AA	28480	1906-0291
CR14	1901-1163	1	DIODE-PWR-S 60V 5A DO-201AD	71744	FE6B
CR15-CR16	1901-1149	2	DIODE-PWR RECT 400V 1A 50NS DO-41	71744	UF4004
CR17	1906-0400	1	DIODE-FW BRDG 600V 6A	71744	GBU8J
VR1-VR2	1826-0774	2	IC PWR MGT-V-REF-FXD 1.223/1.247V TO-92	27014	LM385BZ-1.2
E1	9164-0173	1	ALARM-AUDIBLE PIEZO ALARM PIN TYPE; 25V	51406	PKM24-4A0-1
J1	1252-2161	1	CONN-RECT MICRORB 24-CKT 24-CONT	00779	554923-2
J2	1252-2266	1	CONN-RECT D-SUBMIN 9-CKT 9-CONT	00779	748959-1
J3	1252-7162	1	CONNECTOR-TIN-PLATED 12PIN	28480	1252-6915
J4	1252-6880	1	CONN-POST-TYPE HDR 8P	27264	22-03-5085
J5	1252-2771	3	CONNECTOR-SGL CONT QDISC-M.25-IN-B	00779	63067-1
J7-J8	1252-2786	4	CONN-POST-TP-HDR 2P	27264	10-63-4027
J9	1251-8363	1	CONN-POST TYPE.156-PIN-SPCG-MTG-EN	27264	09-65-2038
J10-J11	1252-2771		CONNECTOR-SGL CONT QDISC-M.25-IN-B	00779	10-63-4027
J12-J13	1252-2786		CONN-POST-TP-HDR 2P	27264	10-63-4027
Q1	1853-0525	4	TRANSISTOR PNP SI TO-236AA PD=200mW	04713	MMBT2907A
Q2	1853-0041	1	TRANSISTOR PNP SI TO-39 PD=1W FT=60MHz	04713	MM5007
Q3	1855-1660	1	TRANSISTOR MOSFET N-CHAN E-MODE(TO247AC)	03038	IRFP044N
Q4-Q6	1853-0525		TRANSISTOR PNP SI TO-236AA PD=200mW	04713	MMBT2907A
Q7	1854-1053	1	TRANSISTOR NPN SI SOT-23(TO-236AB)	04713	MMBT2222ALT1
F1-F2	0699-2715	2	RESISTOR-FUSE 1 OHM +-5% 0.5W @70	28480	0669-2715
R1-R3	0699-1318	8	RESISTOR 1K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R4	0699-1330	2	RESISTOR 100K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R5	0699-1318		RESISTOR 1K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R6	0699-1380	2	RESISTOR 3.16K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R7	0699-1374	1	RESISTOR 1.78K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R8	0699-1391	4	RESISTOR 10K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R12	0699-1391		RESISTOR 10K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R13	0699-1425	5	RESISTOR 261 +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R14	0699-1262	4	RESISTOR 2.2K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R15	0699-2145	4	RESISTOR 33K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R16	0699-1444	1	RESISTOR 178K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R17	0699-3661	4	RESISTOR 6.49K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R18-R19	0699-3431	4	RESISTOR 4.99K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R20	0699-1403	2	RESISTOR 31.6K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R21	0699-1394	1	RESISTOR 14.7K +-1% .125W TKF TC=0+-100	2M627	MCR18FX

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Chapter 6 Replaceable Parts
E3631-60004 Bottom PCB Assembly

Reference Designator	Agilent Part Number	Qty	Description	Mfr Code	Mfr Part Number
R22-R23	0699-3431		RESISTOR 4.99K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R24-R25	0699-1357	2	RESISTOR 34.8 +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R26	0699-1408	1	RESISTOR 51.1K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R27	0699-1425		RESISTOR 261 +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R28	0699-1262		RESISTOR 2.2K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R29	0699-1414	2	RESISTOR 90.9K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R30	0699-2145		RESISTOR 33K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R31	0699-3661		RESISTOR 6.49K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R32	0699-1330		RESISTOR 100K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R33	0699-3661		RESISTOR 6.49K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R34	0699-2145		RESISTOR 33K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R35	0699-1425		RESISTOR 261 +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R36	0699-1448	2	RESISTOR 316K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R37	0699-1262		RESISTOR 2.2K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R38	0699-1405	2	RESISTOR 38.3K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R39	0699-1425		RESISTOR 261 +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R40-R42	0699-1318		RESISTOR 1K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R43	0699-1405		RESISTOR 38.3K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R44	0699-1403		RESISTOR 31.6K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R45	0699-3661		RESISTOR 6.49K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R46	0699-2145		RESISTOR 33K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R47	0699-1414		RESISTOR 90.9K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R48	0699-1425		RESISTOR 261 +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R49	0699-1262		RESISTOR 2.2K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R50	0699-1398	1	RESISTOR 21.5K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R51	0811-3909	2	RESISTOR .2 +-1% 10W PWI TC=+-90	28480	0811-3909
R52	0811-1799	1	RESISTOR 390 +-5% 3W PWI TC=0+-20	91637	RS-2
R53	0699-1318		RESISTOR 1K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R54-R55	0699-1377	2	RESISTOR 2.37K+-1%.125W TKF TC=0+-100	2M627	MCR18FX
R56-R57	0699-1423	2	RESISTOR 215 +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R58	0811-1806	1	RESISTOR 2K +-5% 3W PWI TC=0+-20	91637	RS-2 2K
R59	0811-3909		RESISTOR .2 +-1% 10W PWI TC=+-90	28480	0811-3909
R60-R61	0699-1391		RESISTOR 10K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R62	0699-1327	2	RESISTOR 1M +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R63	0699-1456	3	RESISTOR 562K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R64	0699-1448		RESISTOR 316K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R65-R66	0699-1456		RESISTOR 562K +-1% .125W TKF TC=0+-100	2M627	MCR18FX
R67	0699-1327		RESISTOR 1M +-1% .125W TKF TC=0+-100	2M627	MCR18FX

Chapter 6 Replaceable Parts
E3631-60004 Bottom PCB Assembly

Reference Designator	Agilent Part Number	Qty	Description	Mfr Code	Mfr Part Number
R68-R69	0699-6239	2	RESISTOR 2.2M +-1% .063W TKF TC=0+-250	00746	MCR01-MZS-F-2204
R70	0699-1327		RESISTOR 1M +-1% .125W TKF TC=0+-100	2M627	MCR18FX
RT1	0837-0261	1	V SUPPRESSOR 650V 4500A	34371	V275LA20A
U1-U4	1990-1552	5	OPTO-ISOLATOR LED-IC GATE IF=10mA-max	28480	1990-1552
U6	1820-6175	1	IC-INTERFACE XCVR BIPOLAR BUS OCTL	01295	SN75ALS162DW
U7	1820-6176	1	IC-INTERFACE XCVR BIPOLAR BUS OCTL	01295	SN75ALS160DW
U8	1820-1721	1	IC-GPIB CONTROLLER MP9914FNL	36633	MC14549BCP
U9	1820-6470	1	IC SCHMITT-TRIG CMOS/HCT INV HEX	04713	MC74HCT14AD
U10	34401-88805	1	IC-8-BIT MCU W/8K EPROM&PRAMBL CNT	34649	N87C51FA
U11	1826-0144	1	IC PWR MGT-V-REG-FXD-POS4.8/5.2V TO220	04713	MC7805CT
U12	1820-7662	1	IC-INTEREACE DRVVR/RCVR BIPOLAR DUAL	10858	LT1180CS
U13	1826-1528	1	IC COMPARATOR LP QUAD 14PIN PLSTC	27014	LM339M
U14	1826-0393	2	IC PWR MGT-V-REG-ADJ-POS 1.2/37V 3PINS	27014	LM317T
U15-U18	1990-1838	4	OPTO-ISOLATOR LINEAR	28480	1990-1838
U19-U23	1826-1813	5	IC OP AMP GP DUAL 8PIN PLSYC-SOIC	27014	LM358M
U24	1826-0527	1	IC PWR MGT-V-REG-ADJ-NEG 1.2/37V 3PINS	27014	LM337T
U25	1826-0393		IC PWR MGT-V-REG-ADJ-POS 1.2/37V 3PINS	27014	LM317T
Y1	0410-4009	1	RESONATOR-CERAMIC 12MHz	28480	0410-4009

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Chapter 6 Replaceable Parts
E3631-60005 Front Frame Assembly

E3631-60005 Front Frame Assembly

Reference Designator	Agilent Part Number	Qty	Description	Mfr Code	Mfr Part Number
C32(Bottom)	0180-2980	1	CAP-FXD 1000uF +/-20% AL-ELCTLT	55680	SME50VB102M16X25LL
C42-C43(Top)	0180-4355	2	CAP-FXD 470uF +/-20% AL-ELCTLT	S4217	UPF1H471MRH
	E3631-80007	1	FRONT LABEL	28480	E3631-80001
	E3631-40016	1	KEYPAD	28480	E3631-40005
	E3631-20011	3	BINDING POST RED	28480	1510-0135
	E3631-20013	1	BINDING POST GREEN	28480	E3631-20008
	E3631-20012	2	BINDING POST BLACK	28480	1510-0136
	E3631-40015	1	FRONT FRAME	28480	E3631-40001
	E3631-40012	1	WINDOW PLATE FOR FRONT	28480	E3631-20004
	E3631-40017	1	KNOB	28480	E3631-40006
	E3631-60003	1	VFD BOARD ASSEMBLY	28480	E3631-60003
	E3631-60009	1	CHASSIS GROUND ASSEMBLY2	28480	E3631-60009
	E3631-60011	1	+6V OUTPUT & SENSING WIRE ASSEMBLY	28480	E3611-60011
	E3631-60016	1	25V OUTPUT & SENSING WIRE ASSEMBLY	28480	E3631-60016

E3631-60005 Power SupplyAssembly

Reference Designator	Agilent Part Number	Qty	Description	Mfr Code	Mfr Part Number
	E3631-60017	1	DC FAN HARNESS ASSY	28480	E3631-60017
	E3631-60020	1	TRANSFORMER BRACKET ASSEMBLY	28480	E3631-60020
	9100-5385	1	MAIN TRANSFORMER	28480	9100-5585
	E3631-00007	1	COVER	28480	E3631-00004
	E3631-40010	1	BUMPER-FRONT	28480	E3631-40003
	E3631-40011	1	BUMPER-REAR	28480	E3631-40004
	E3631-40007	1	PUSH ROD	28480	E3631-40007
	E3631-40013	1	STRAP HANDLE	28480	E3631-40008
	5041-9607	2	REAR CAP	28480	5041-8834
	E3631-40014	1	REAR BEZEL	28480	E3631-40002
	E3631-60018	1	FLAT WIRE	28480	E3631-60018
	E3631-60013	1	CONTROL & BIAS HARNESS	28480	E3631-60013
	E3631-60006	1	AC INLET ASSEMBLY	28480	E3631-60006
	E3631-60005	1	FRONT FRAME ASSEMBLY	28480	E3631-60005

**Chapter 6 Replaceable Parts
Manufacturer's List**

Manufacturer's List

Mfr Code	Manufacturer's Name	Manufacturer's Address	Zip Code
00746	ROHM CO LTD	KYOTO, JP	
00779	AMP INC	HARRISBURG, PA	17111
00830	KYOCERA INTERNATIONAL INC	SAN DIEGO, CA	92123
01295	TEXAS INSTRUMENTS INC	DALLAS, TX	75265
01870	CHERRY CORPORATION	WAUKEGAN, IL	
02010	AVX CORP	MYRTLE BEACH, SC	
03038	INTERNATIONAL RECTIFIER CORP	EL SEGUNDO, CA	
04222	AVX CORP	GREAT NECK, NY	11021
04713	MOTOROLA INC	ROSELLE, IL	60195
05524	VISHAY INTERTECHNOLOGY INC	MALVERN, PA,	
06127	WILHELM WESTERMANN	MANNHEIM, DENMARK	06127
06352	TDK CORP OF AMERICA	SKOKIE, IL	60076
10858	LINEAR TECHNOLOGY CO	MILPITAS, CA	95035
11502	IRC INC	CORPUS CHRISTI, TX	78411
12340	KEMET ELECTRONICS CO	GREENVILLE, SC	29606
12601	QUALITY TECHNOLOGY CO	PALO ALTO, CA	94304
24355	ANALOG DEVICES INC	NORWOOD, MA	2062
27014	NATIONAL SEMICONDUCTOR CORP	SANTA CLARA, CA	95052
27264	MOLEX INC	LISLE, IL	USA
28480	HP DIV 01 SAN JOSE COMPONENTS	SAN JOSE, CA	95131
34371	HARRIS CORP	MELBOURNE, FL	32901
34649	INTEL CORP	SANTA CLARA, CA	95054
50080	SGS-THOMSON MICROELECTRONICS INC	PHOENIX, AZ	85002
51406	MURATA CORPORATION OF AMERICA	MARIETTA, GA	30067
55680	NICHICON (AMERICA) CORP	SCHAUMBURG, IL	60195
71744	GENERAL INSTRUMENT CORP	CLIFTON, NJ	7012
91637	VISHAY ELECTRONIC COMPONENTS	COLUMBUS, NE	68601
2M627	ROHM CORP	KYOTO 615, JP	
S0482	SONY CORP	TYOKO, JP	
S4217	NIPPON CHEMI-CON CORP	OHME-SHI, TYOKO JP	

6

Backdating

Backdating

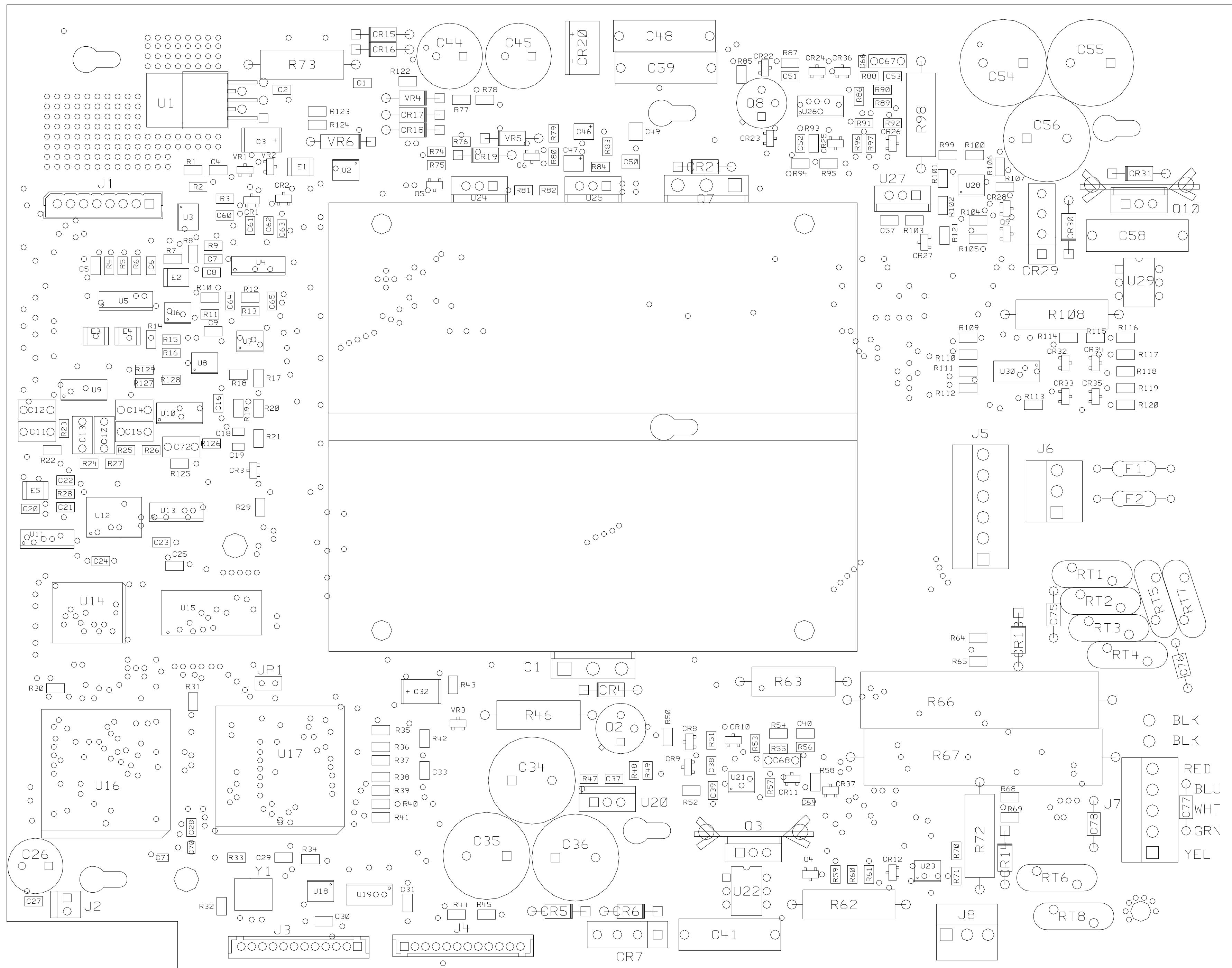
This chapter normally contains information necessary to adapt this manual to instruments not directly covered by the current content. At this printing, however, the manual applies to all instruments. Therefore, no information is included in this chapter.

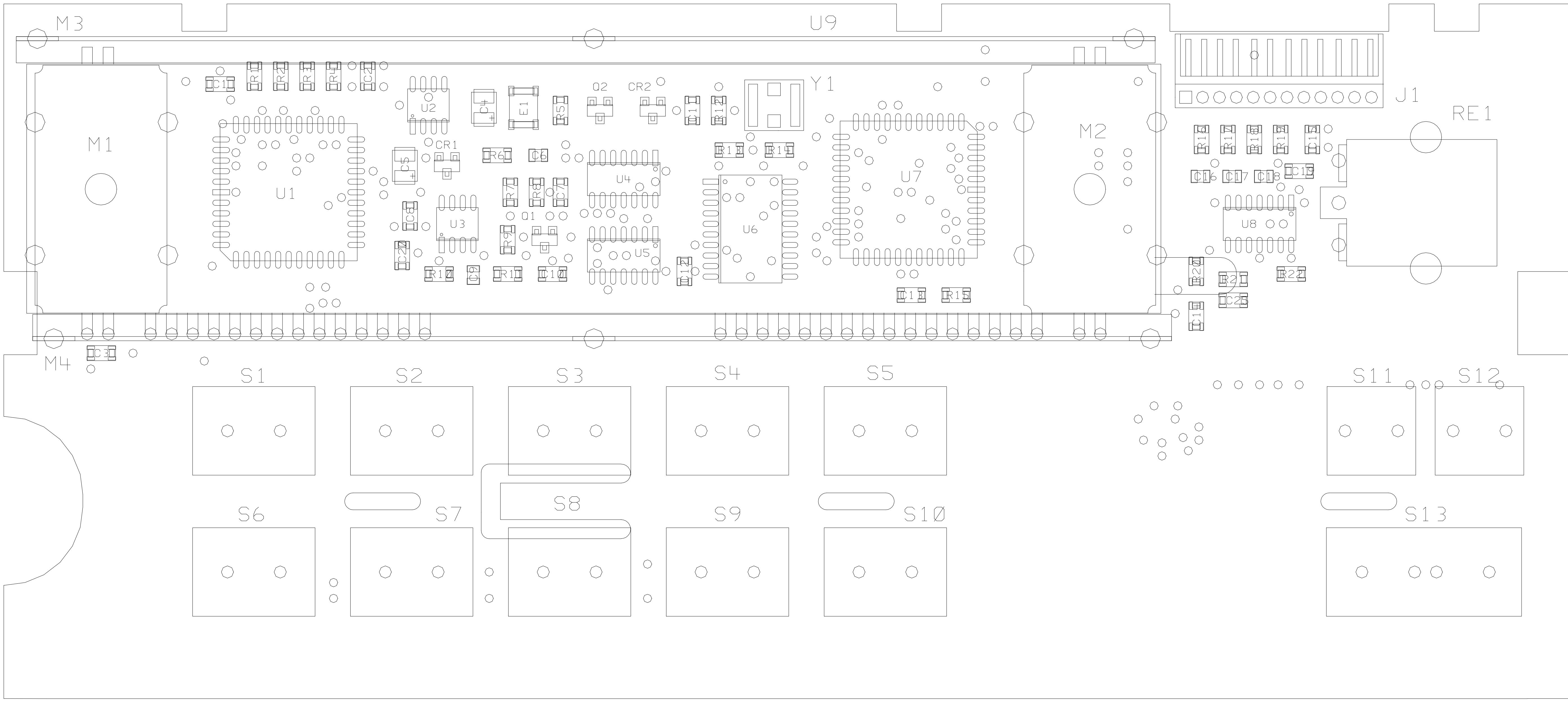
Schematics

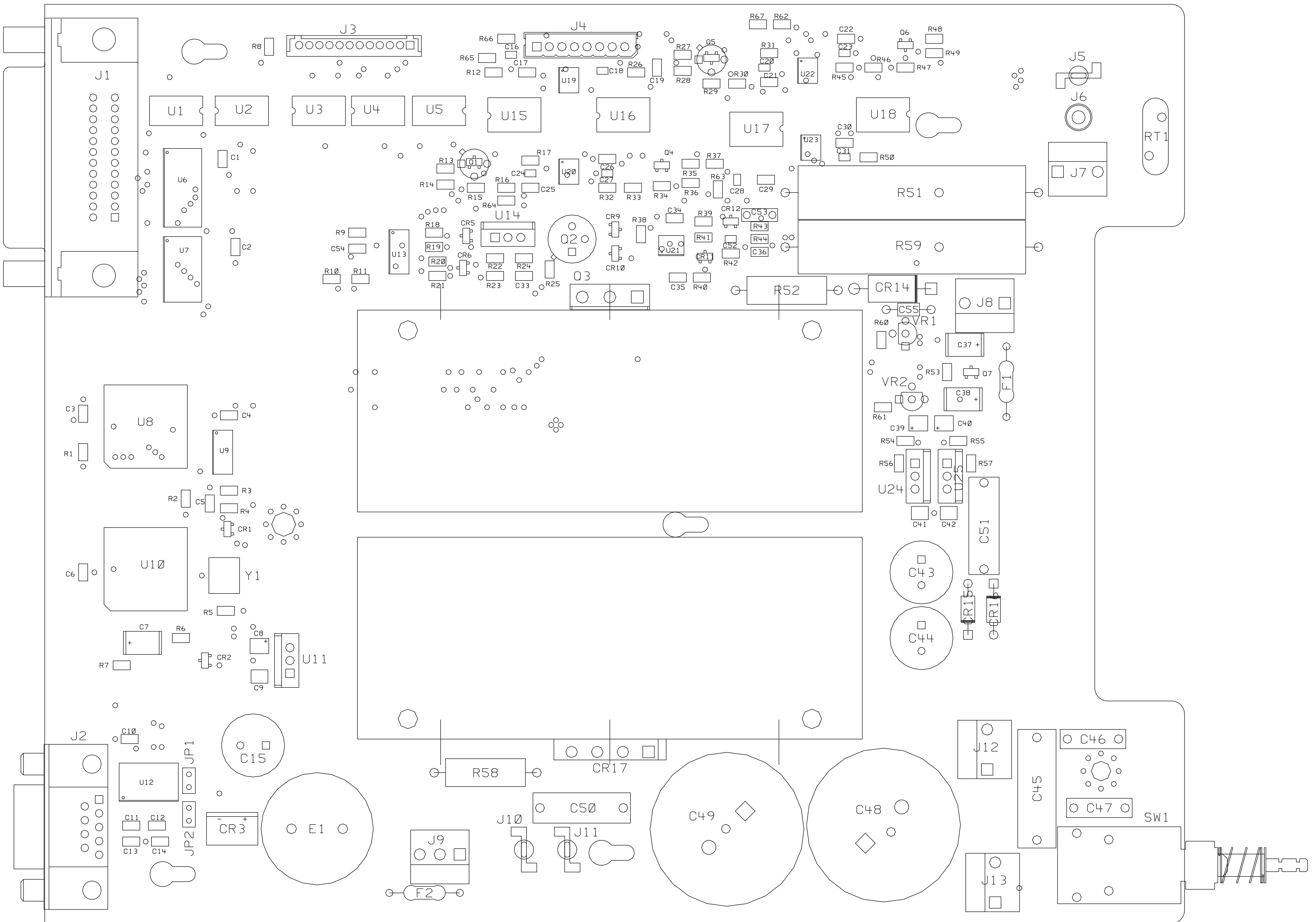
Schematics

This chapter contains disassembly drawings, component locator drawings, and schematics for the power supply. The block diagram is also shown in chapter 4. The block diagram and schematics support the theory of operation in chapter 4.

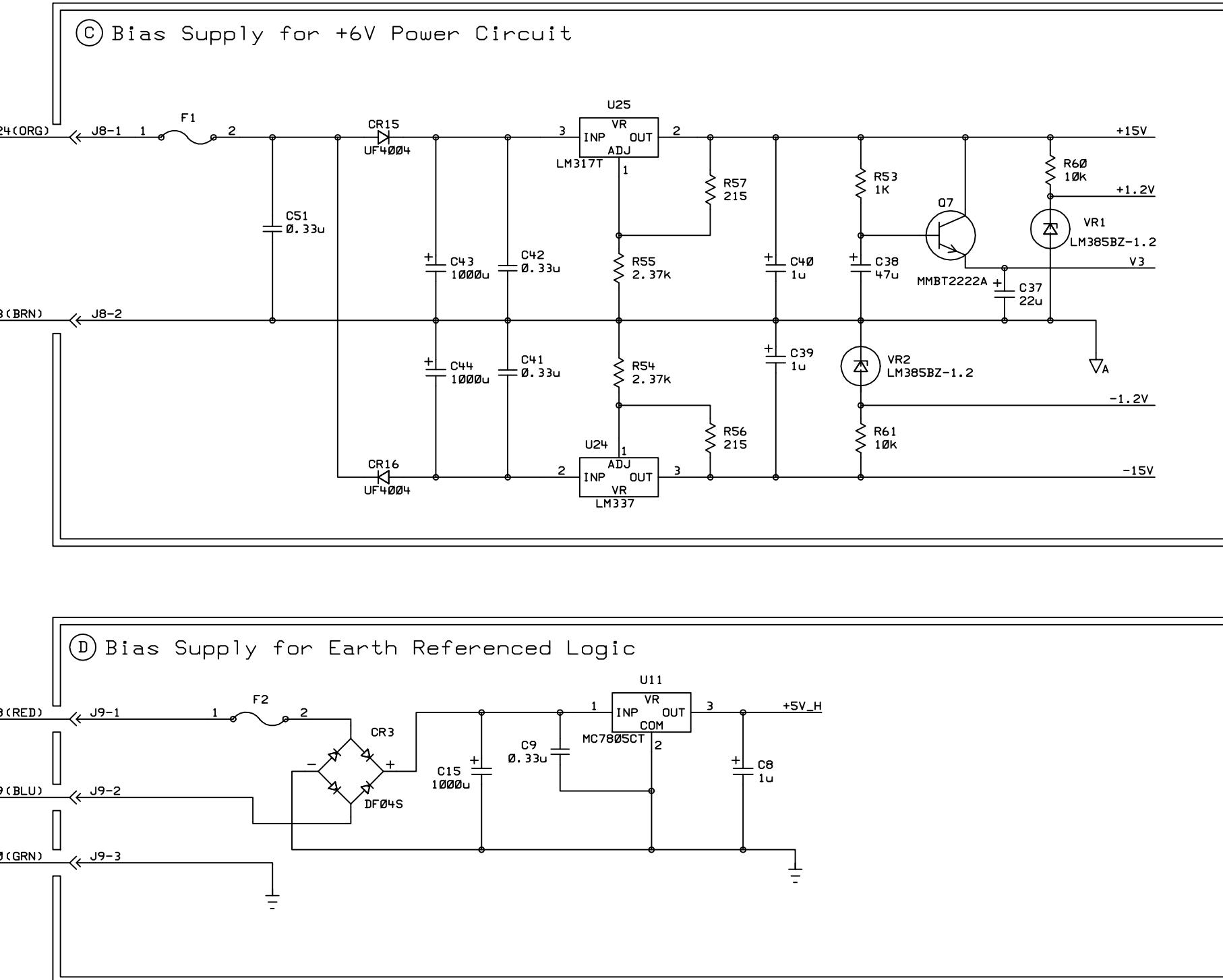
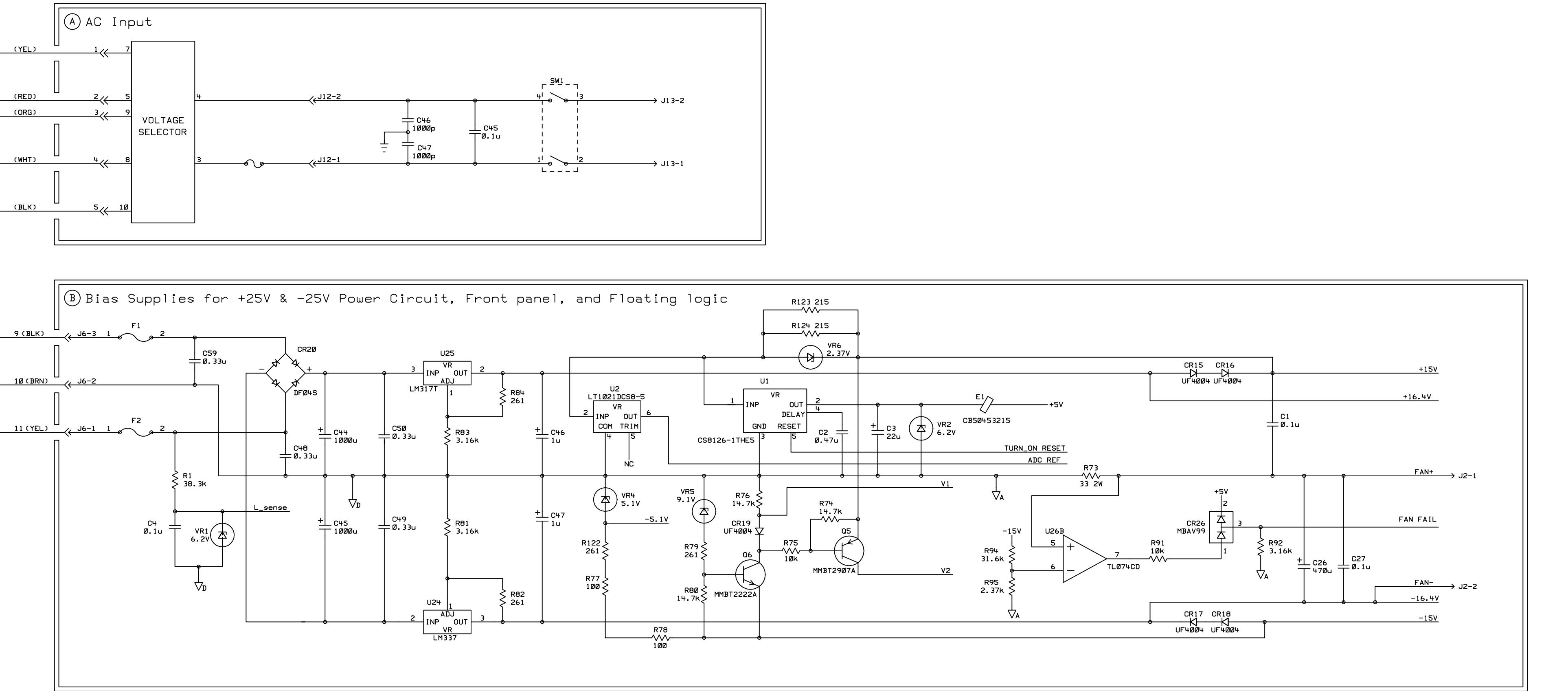
- Mechanical Disassembly, page 123
- E3631-60002 Component Locator, page 124
- E3631-60003 Component Locator, page 125
- E3631-60004 Component Locator, page 126
- AC Input and Bias Supplies Schematic, page 127
- Floating Logic Schematic, page 128
- ADC and DAC Schematic, page 129
- $\pm 25V$ Power Circuit Schematic, page 130
- $+6V$ Power Circuit and Isolation Schematic, page 131
- Earth-Referenced Logic Schematic, page 132
- Display and Keyboard Schematic, page 133

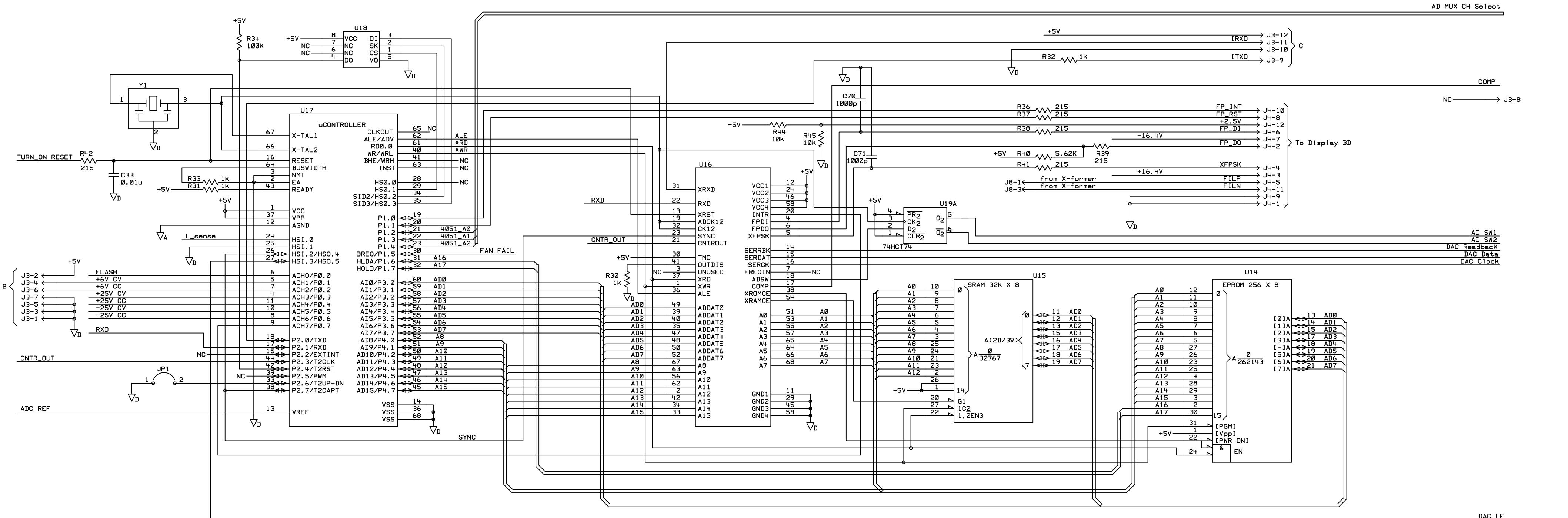


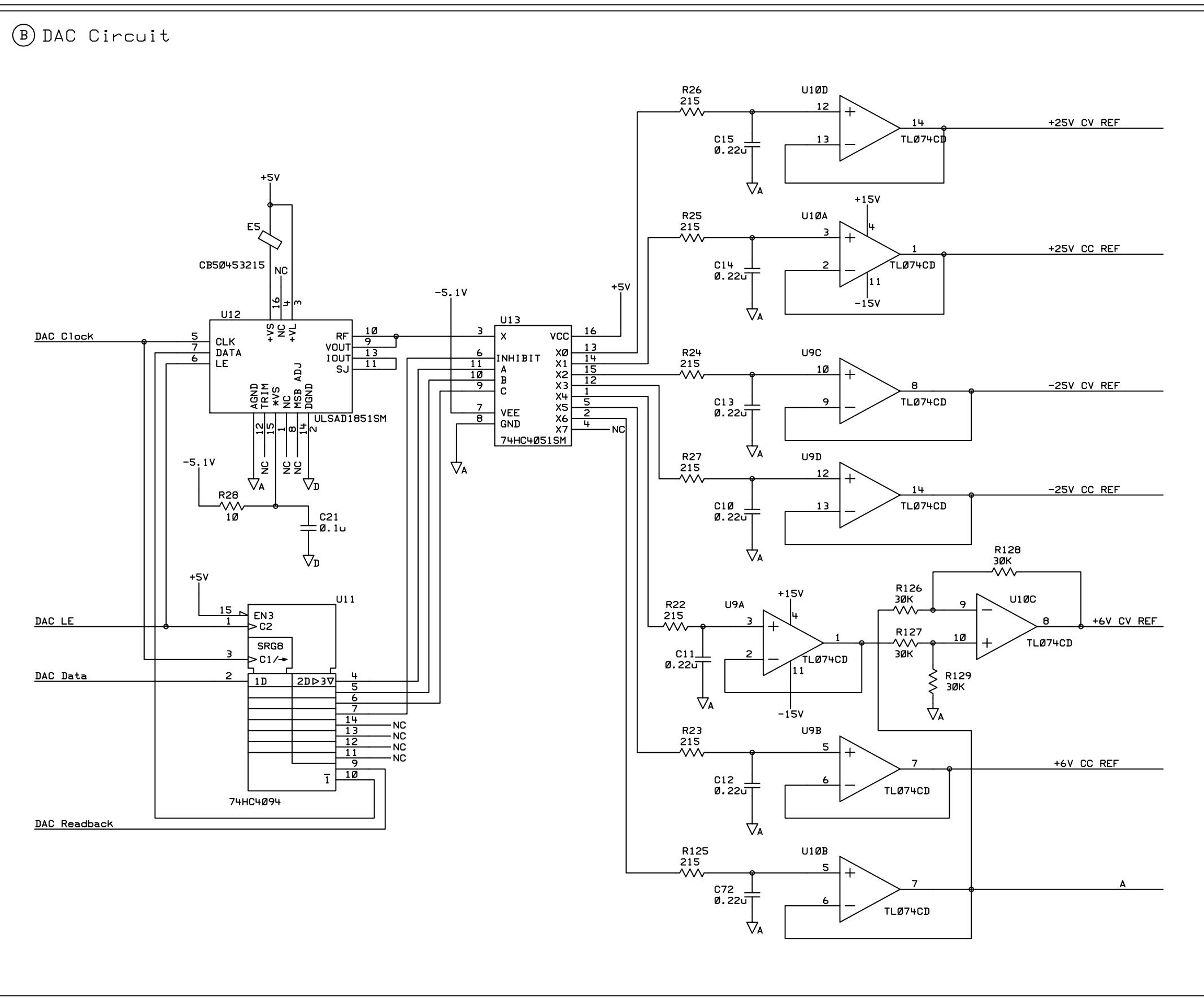
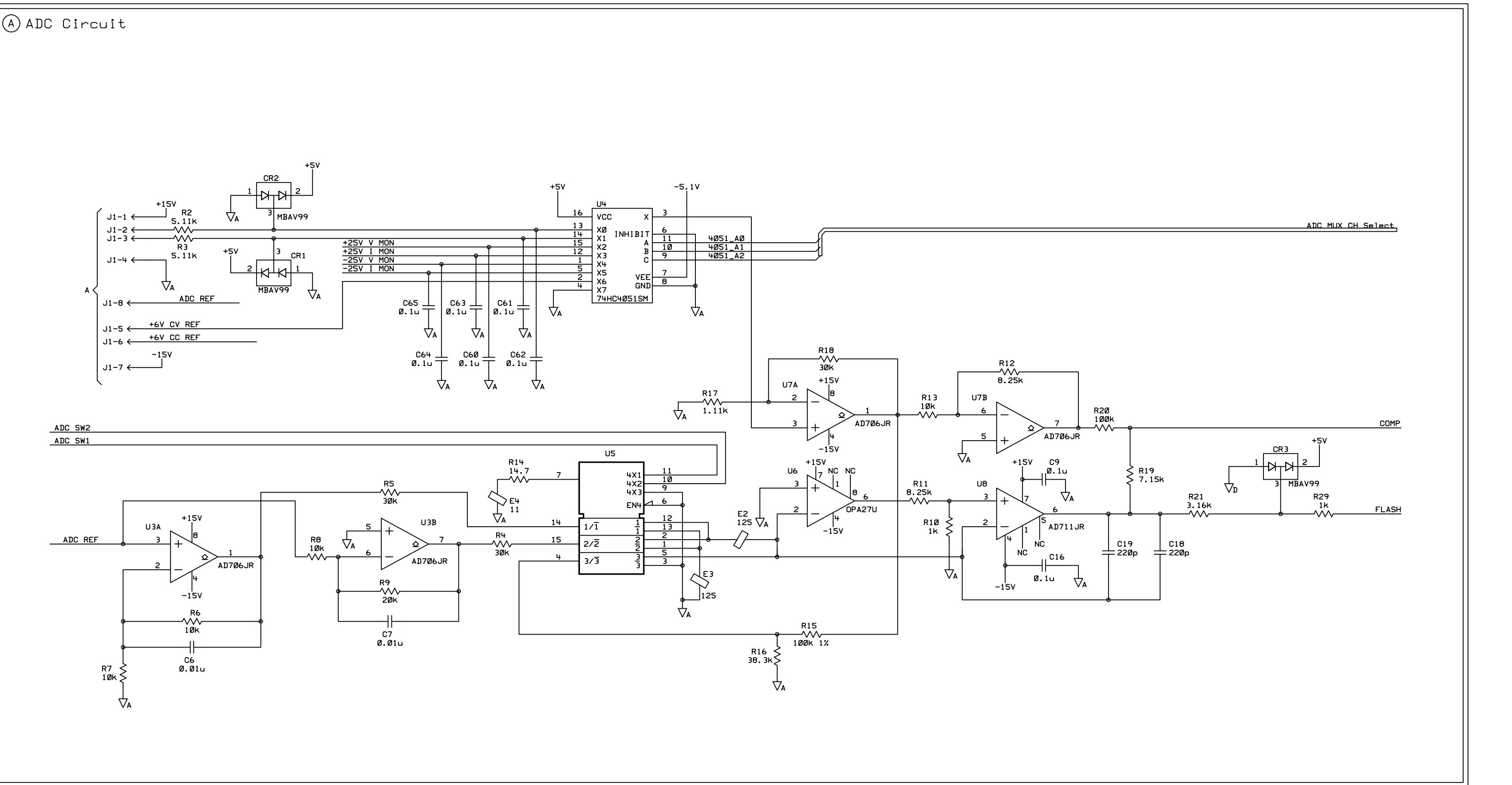


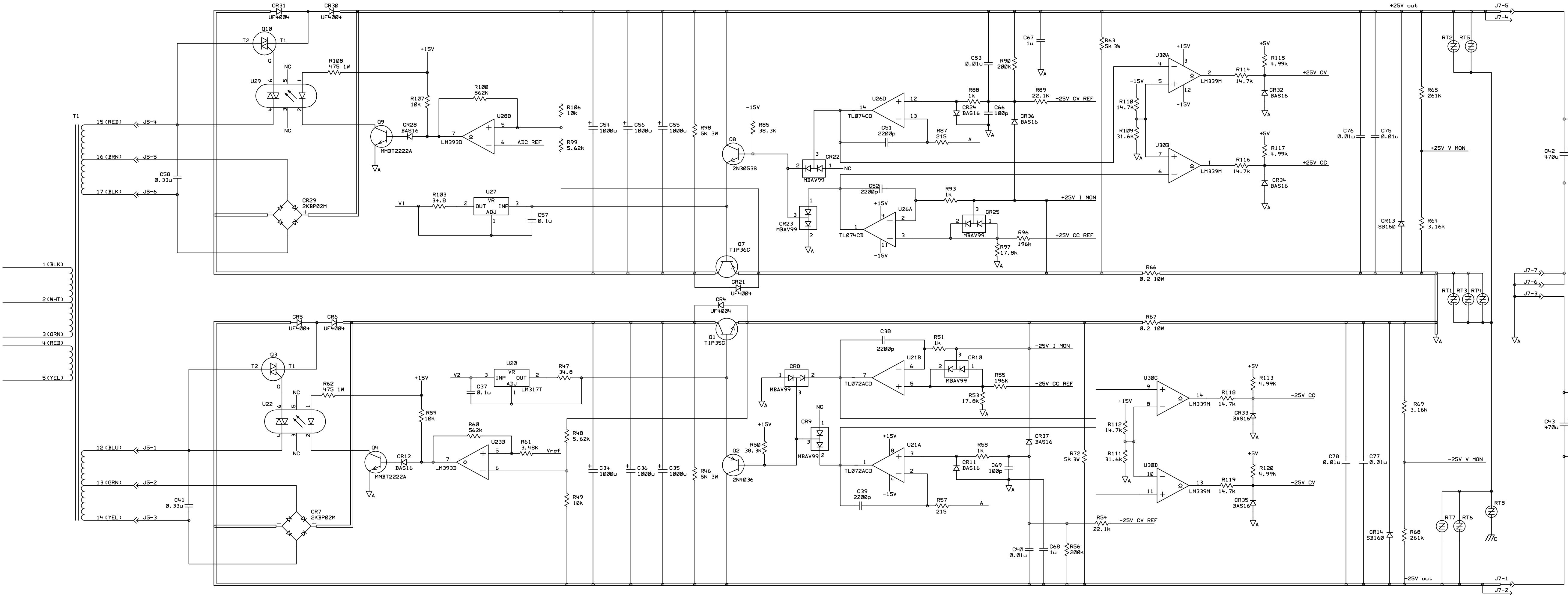


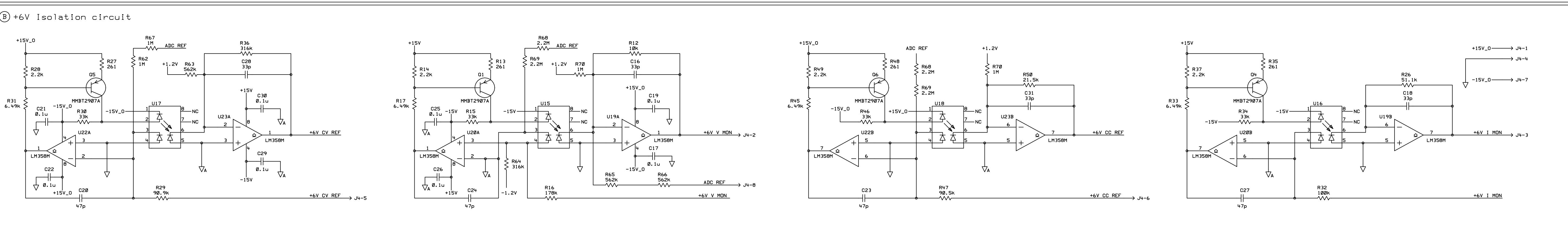
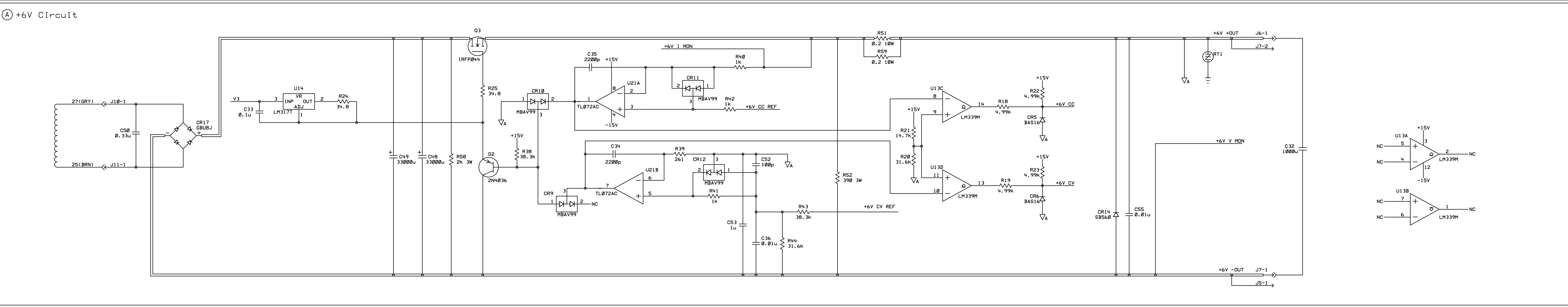
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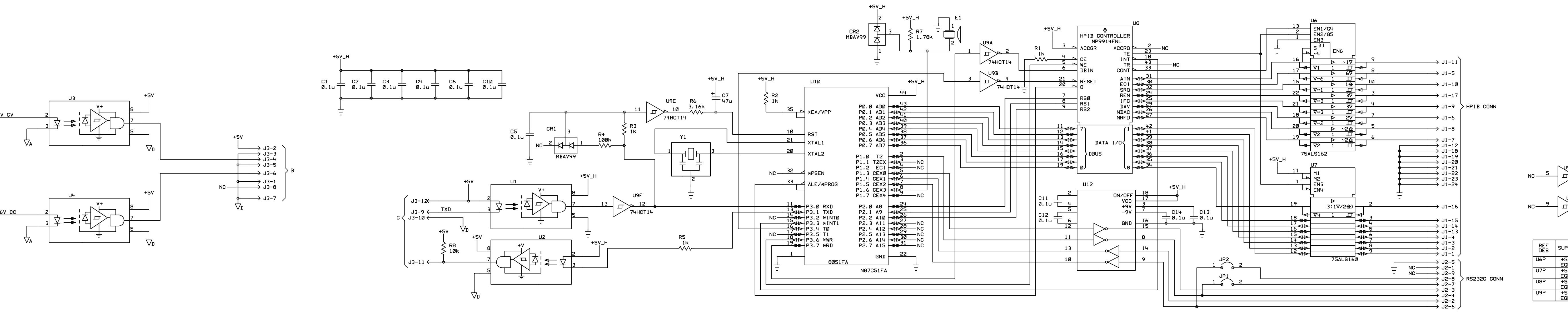




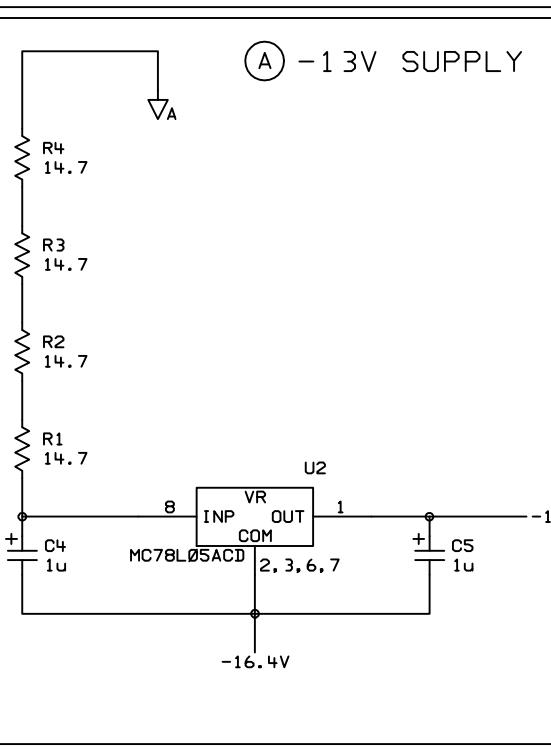
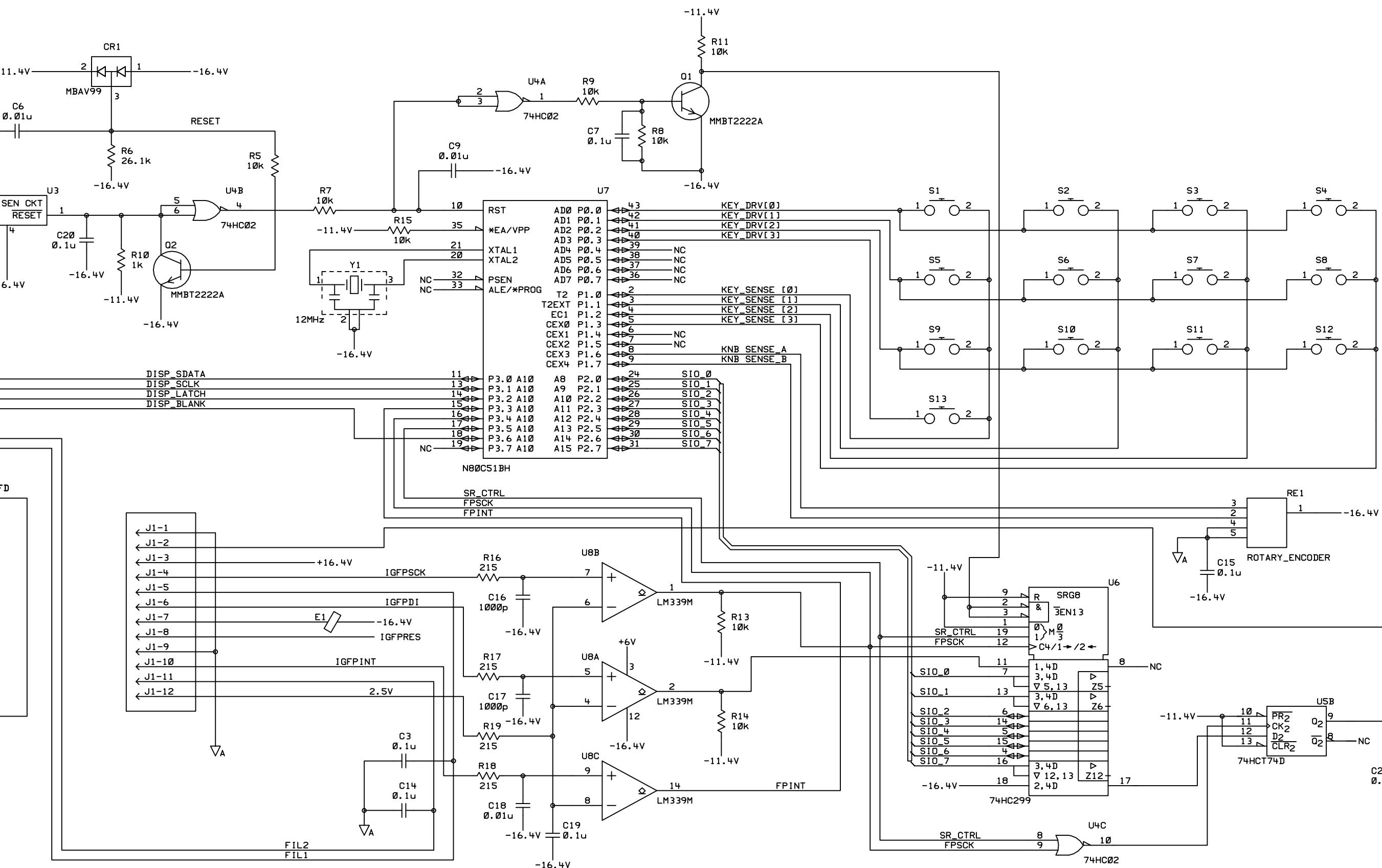
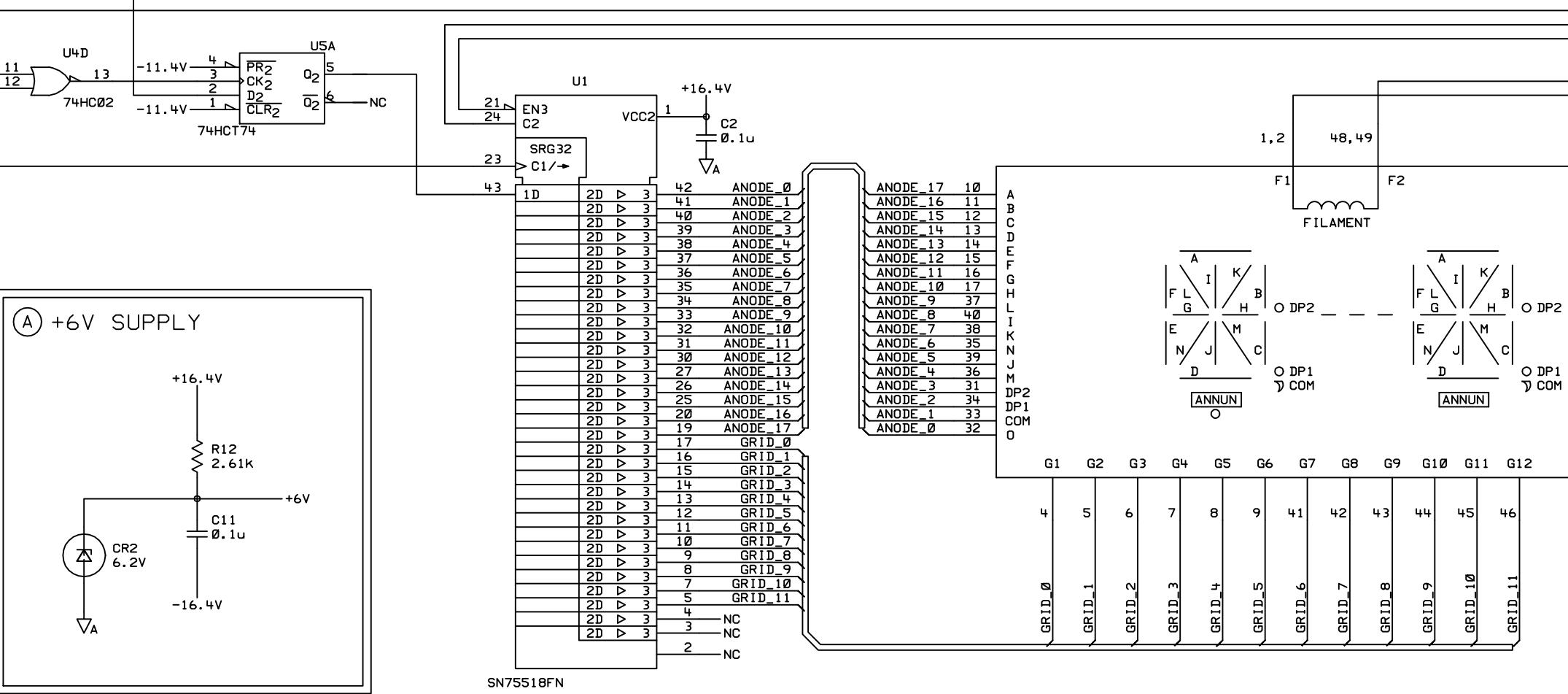
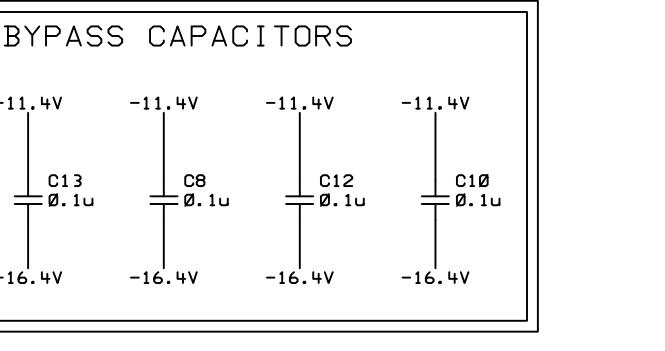
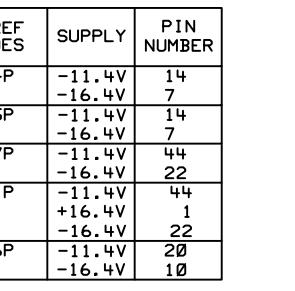








REF DES	SUPPLY	PIN NUMBER
U6P	+5V_H	2
	EGND	12
U7P	+5V_H	20
	EGND	10
UBP	+5V_H	44
	EGND	22
U9P	+5V_H	1
	EGND	7



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Warning

Calls attention to a procedure, practice, or condition, that could possibly cause bodily injury or death.

Caution

Calls attention to a procedure, practice, or condition that could possibly cause damage to equipment or permanent loss of data.



Earth ground symbol.



Chassis ground symbol.



Refer to the manual for specific Warning or Caution information to avoid personal injury or equipment damage.
Hazardous voltages may be present.

Warning

No operator serviceable parts inside. Refer servicing to service-trained personnel.

Warning

For continued protection against fire, replace the line fuse only with a fuse of the specified type and rating.