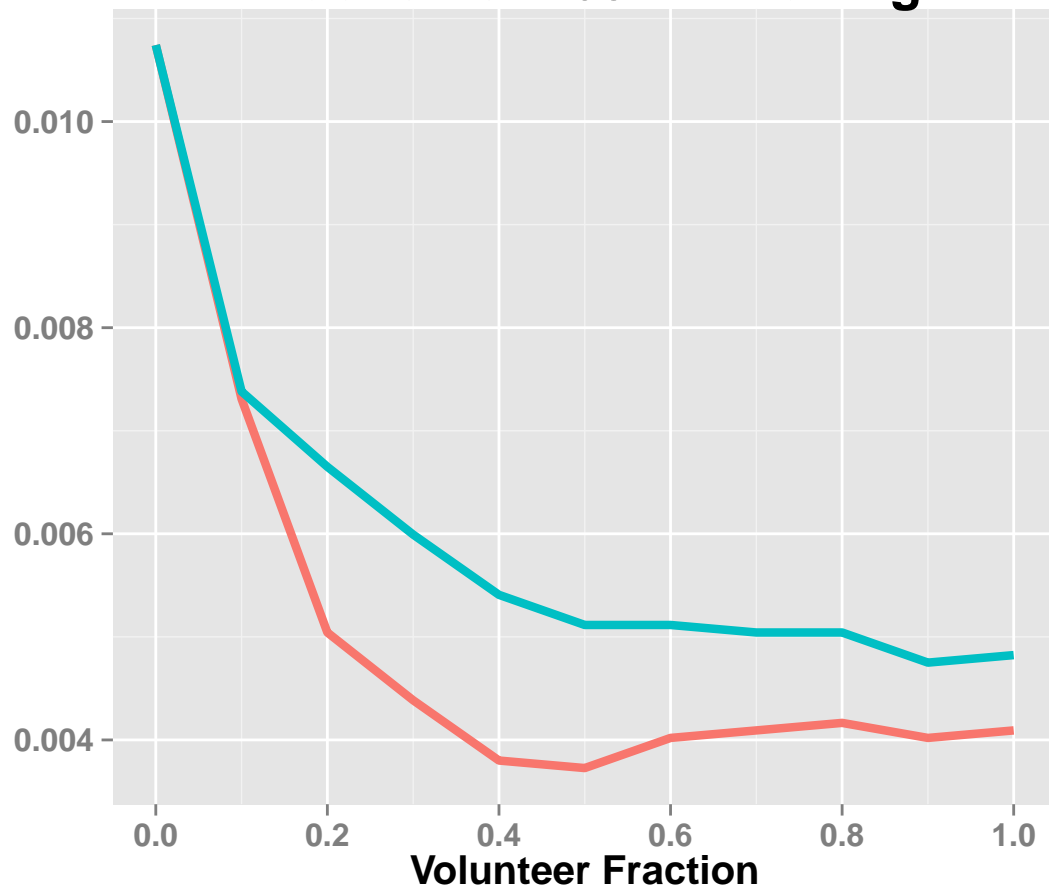
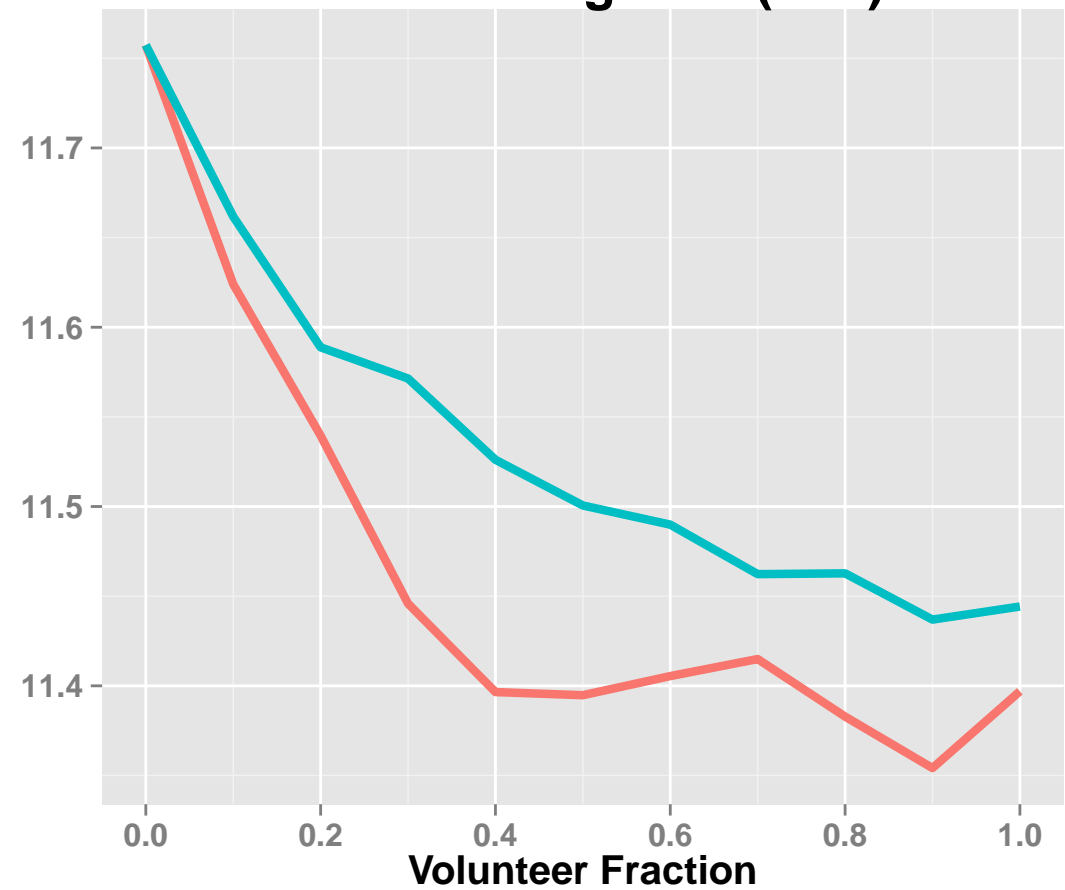


Fraction of >60min waiting



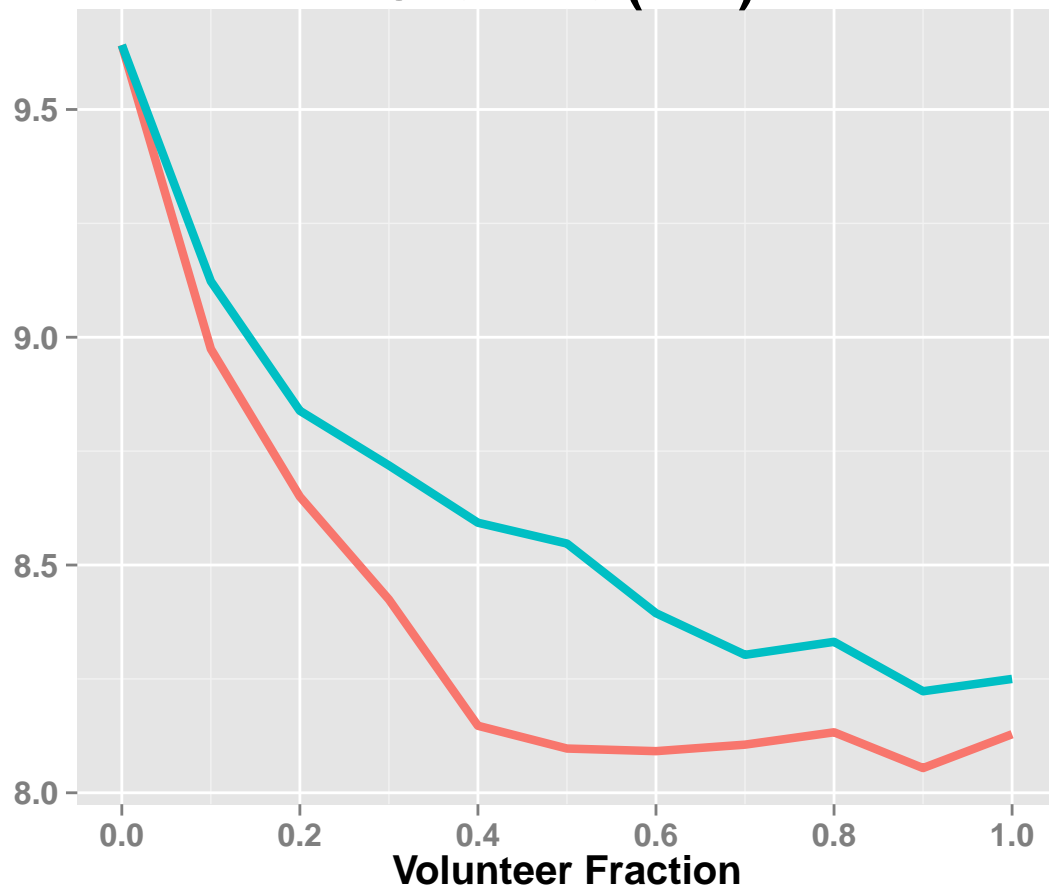
Lead Time — 60 — 90

Mean waiting time (min)



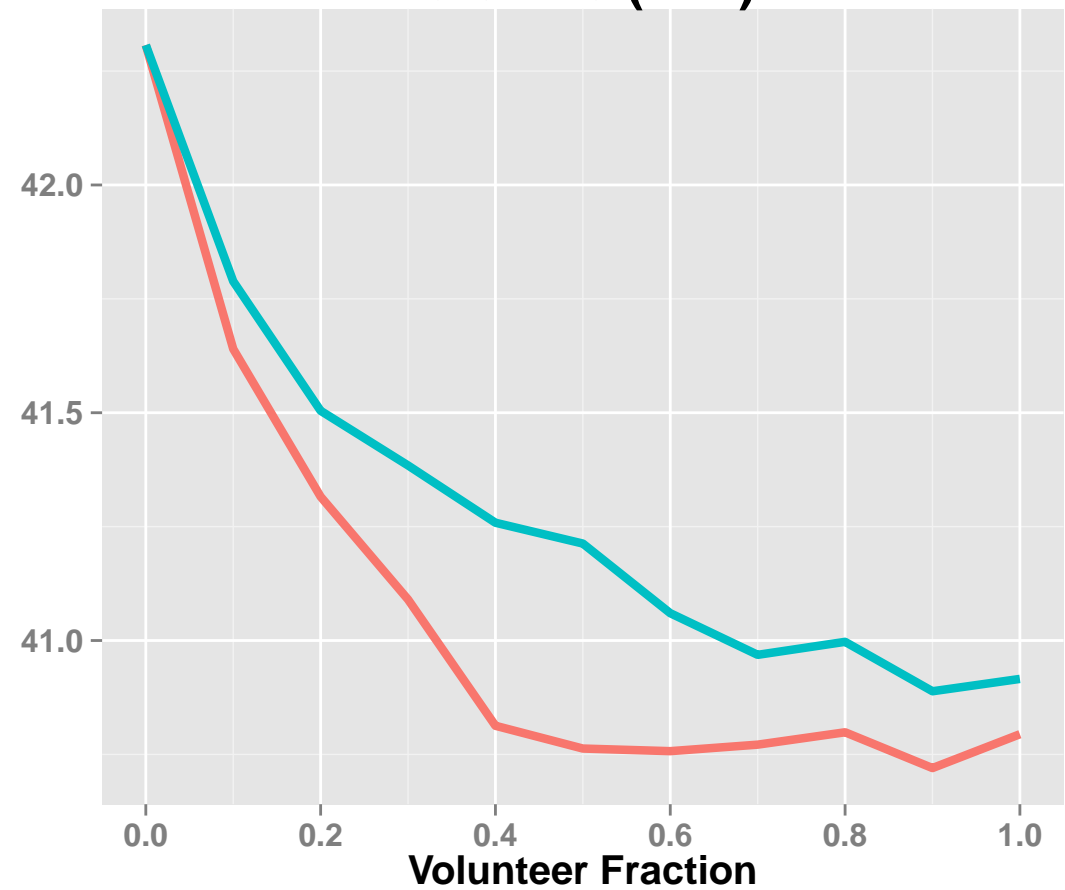
Lead Time — 60 — 90

Overtime (min)



Lead Time — 60 — 90

Idletime (min)



Lead Time — 60 — 90