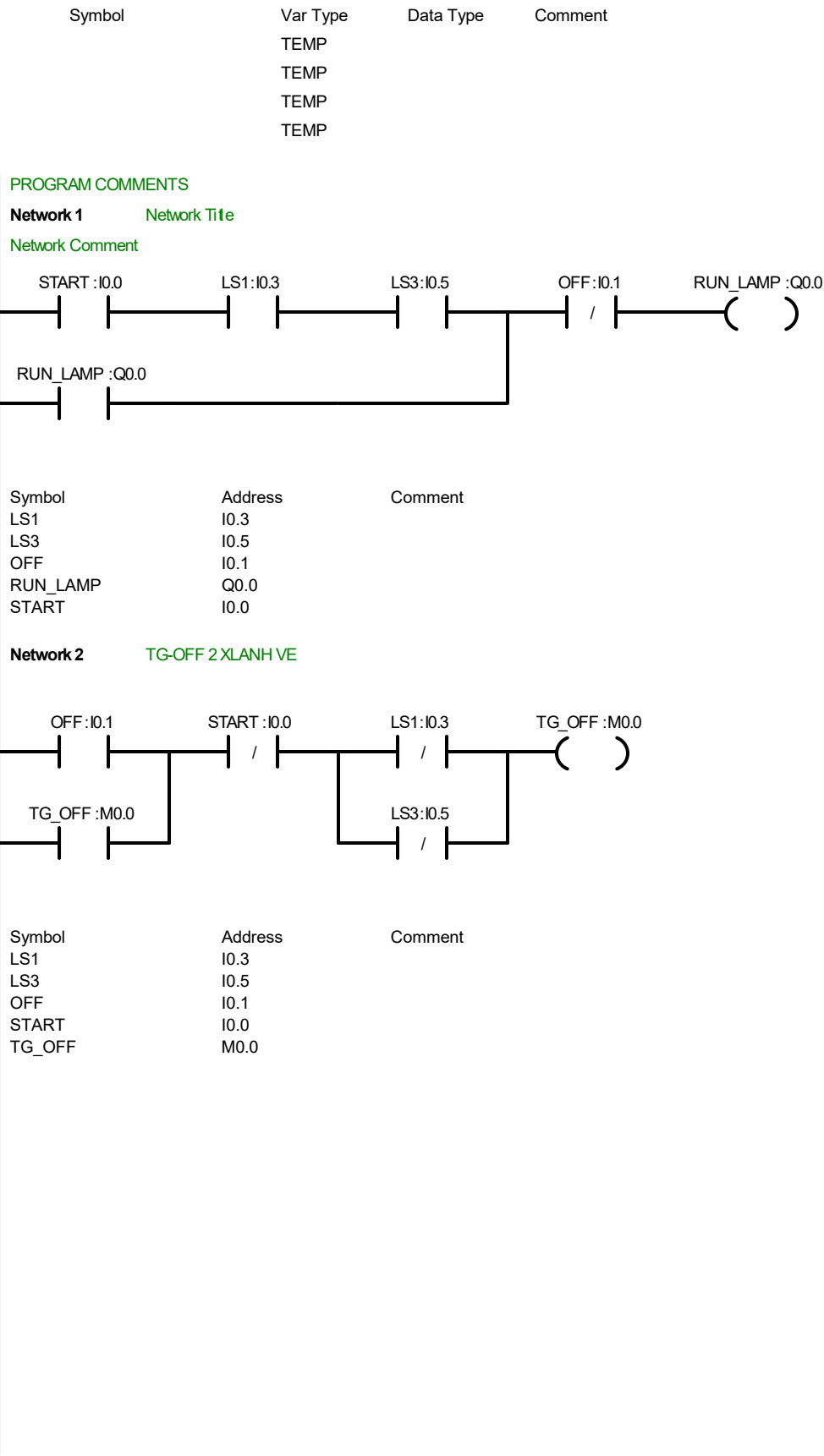Block: MAIN
Author:
Created: 07/03/2025 03:10:05 pm
Last Modified: 07/03/2025 03:28:37 pm

Symbol	Var Type	Data Type	Comment
	TEMP		
	TEMP		
	TEMP		
	TEMP		

PROGRAM COMMENTS

Network 1   Network Title

Network Comment

Symbol	Address	Comment
LS1	I0.3	
LS3	I0.5	
OFF	I0.1	
RUN_LAMP	Q0.0	
START	I0.0	

Network 2   TG-OFF 2 XLANH VE

Symbol	Address	Comment
LS1	I0.3	
LS3	I0.5	
OFF	I0.1	
START	I0.0	
TG_OFF	M0.0	

Network 3   ARA

```
RUN_LAMP :Q0.0      LS1:I0.3      LS3:I0.5      Y3:Q0.3      Y1:Q0.1
    | |              | |            | |           |/|          ( )

    Y1:Q0.1
    | |
```
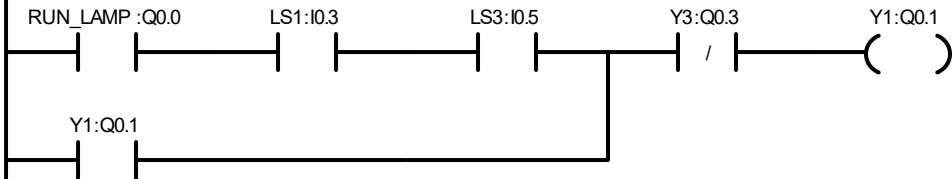
Symbol	Address	Comment
LS1	I0.3	
LS3	I0.5	
RUN_LAMP	Q0.0	
Y1	Q0.1	
Y3	Q0.3	

Network 4   BRA

```
RUN_LAMP :Q0.0      Y1:Q0.1      LS2:I0.4      LS3:I0.5      Y4:Q0.4      Y3:Q0.3
    | |              | |           | |           | |          |/|          ( )

    Y3:Q0.3
    | |
```
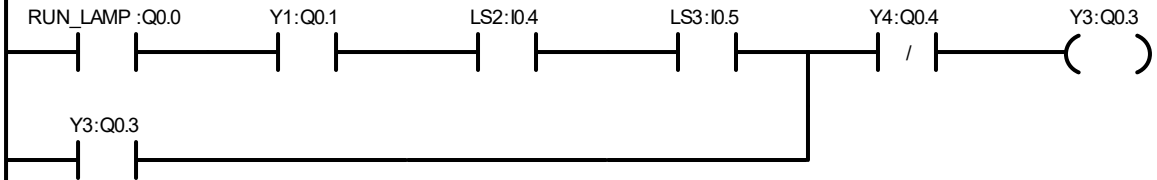
Symbol	Address	Comment
LS2	I0.4	
LS3	I0.5	
RUN_LAMP	Q0.0	
Y1	Q0.1	
Y3	Q0.3	
Y4	Q0.4	

Network 5   BVE

```
RUN_LAMP :Q0.0      Y3:Q0.3      LS4:I0.6      LS2:I0.4      Y2:Q0.2      Y4:Q0.4
    | |              | |           | |           | |          |/|          ( )

    Y4:Q0.4
    | |

    TG_OFF :M0.0
    | |
```
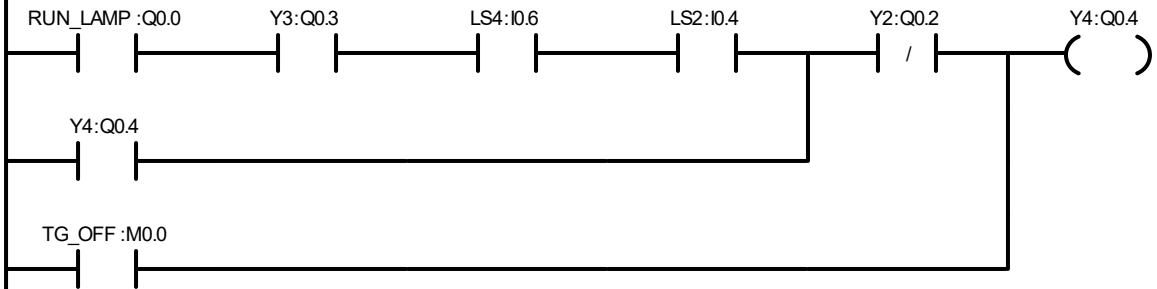
Symbol	Address	Comment
LS2	I0.4	
LS4	I0.6	
RUN_LAMP	Q0.0	
TG_OFF	M0.0	
Y2	Q0.2	
Y3	Q0.3	
Y4	Q0.4	

Network 6   AVE

```
 RUN_LAMP :Q0.0      Y4:Q0.4      LS3:I0.5      LS2:I0.4      LS1:I0.3      Y2:Q0.2
├───┤ ├────────┤ ├────────┤ ├────────┤ ├────────┤ ├──────────┤/├──────────(  )──┤

     Y2:Q0.2
├───┤ ├─────────────────────────────────────────┤

    TG_OFF :M0.0
├───┤ ├─────────────────────────────────────────┤
```

Symbol	Address	Comment
LS1	I0.3	
LS2	I0.4	
LS3	I0.5	
RUN_LAMP	Q0.0	
TG_OFF	M0.0	
Y2	Q0.2	
Y4	Q0.4	

Network 6   AVE
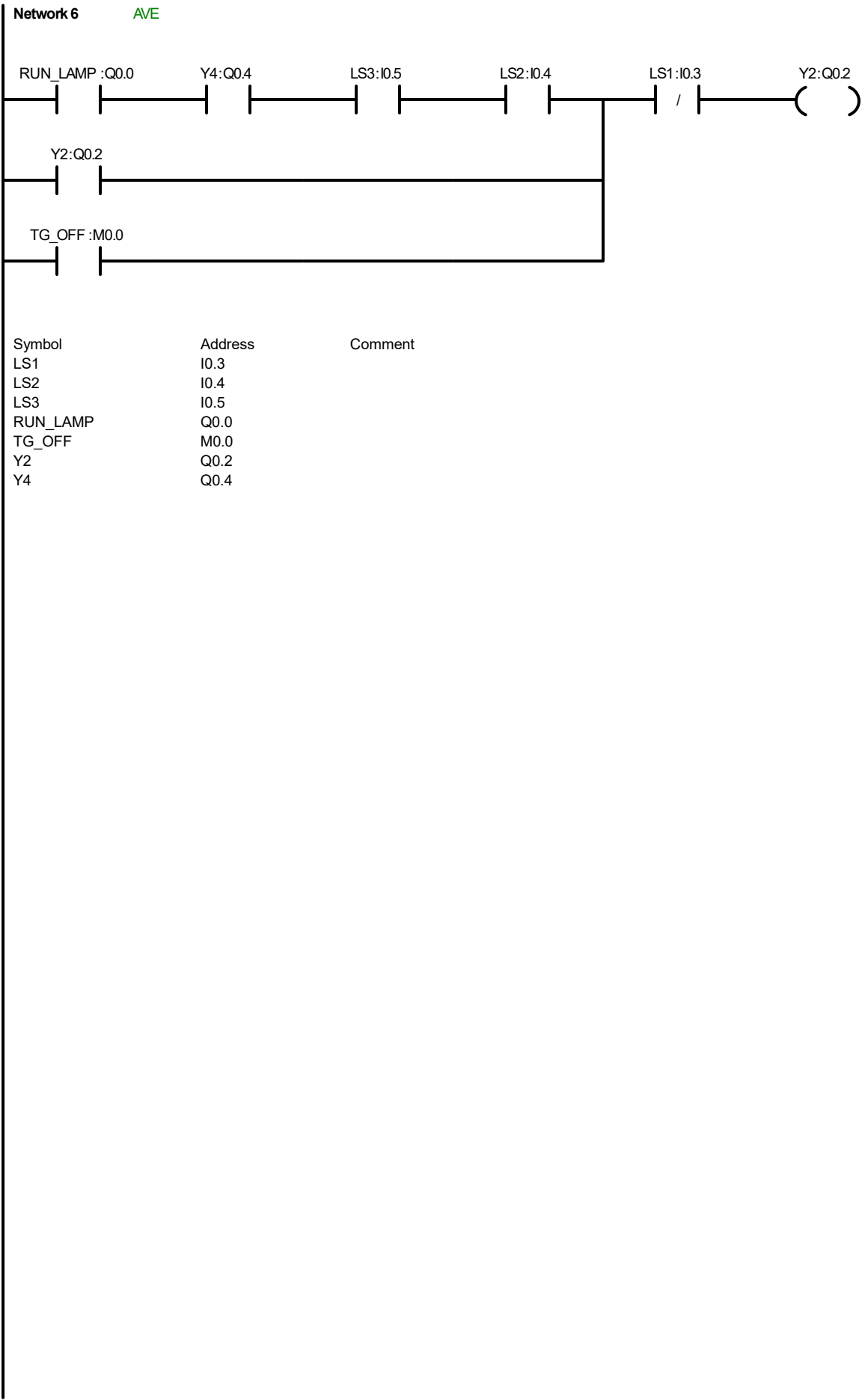
Block: SBR_0
Author:
Created: 07/03/2025 03:10:05 pm
Last Modified: 07/03/2025 03:10:05 pm

Symbol	Var Type	Data Type	Comment
EN	IN	BOOL	
	IN		
	IN_OUT		
	OUT		
	TEMP		

SUBROUTINE COMMENTS

Network 1   Network Title

Network Comment

Block: INT_0
Author:
Created: 07/03/2025 03:10:05 pm
Last Modified: 07/03/2025 03:10:05 pm

Symbol	Var Type	Data Type	Comment
	TEMP		
	TEMP		
	TEMP		
	TEMP		

INTERRUPT ROUTINE COMMENTS

Network 1   Network Title

Network Comment