

Utilizing Multiple Point Cloud Scenes for Precise Robotic Bin-Picking Tasks

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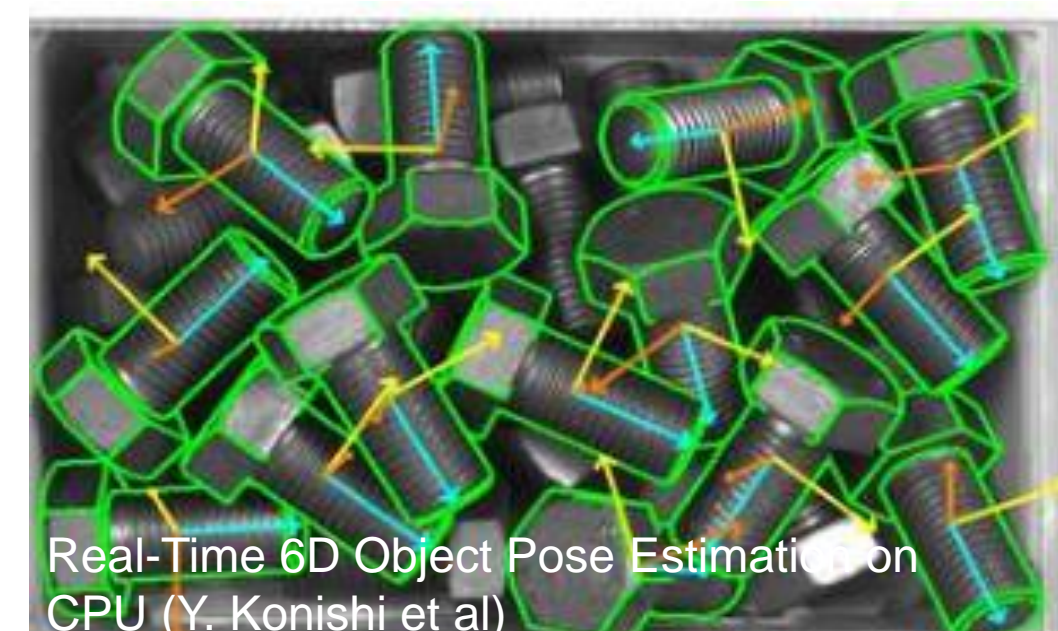
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Introduction

- Autonomous bin-picking system
 - Picking up workpieces inside the cluttered bin and placing into a designated position.
 - Industrial manipulators and 2D/3D vision systems are crucial components.
- 6D object pose estimation
 - Determining the position and orientation of objects in the physical space.
 - Low accuracy while using a single camera due to high occluded environment.
 - Require high-accurate or multiple 3D camera system → **not cost-effective**.



Blumenbecker
Industrial bin-picking system



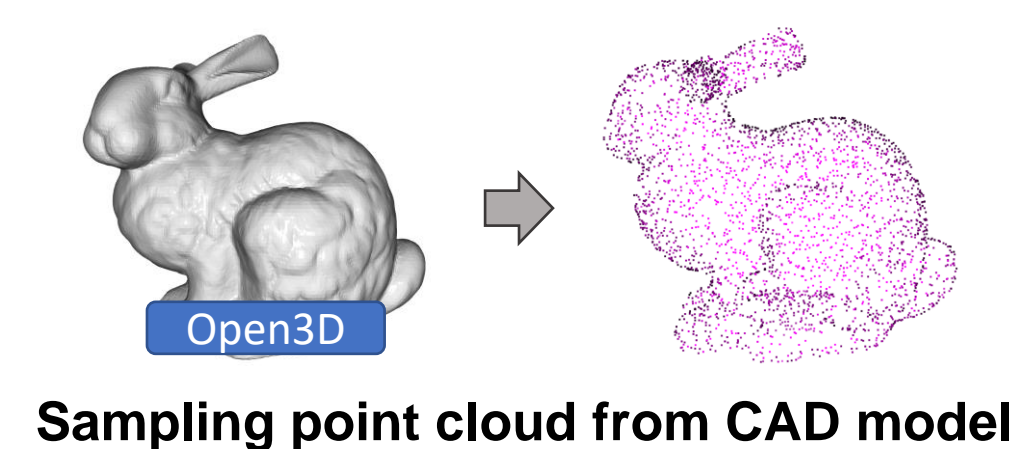
Real-Time 6D Object Pose Estimation on CPU (Y. Konishi et al.)
Object pose estimation in the cluttered bin

Research Objectives

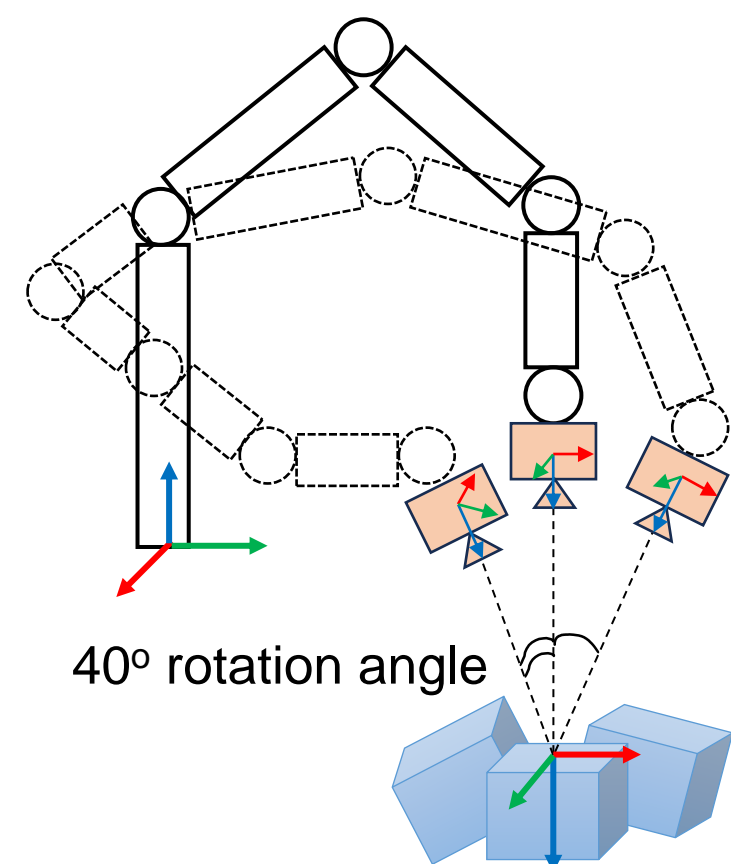
- Proposing a **multiple-view scan-matching algorithm** to improve accuracy of object **pose estimation** with a **single low-cost RGB-D camera**.
- Applying **YOLOv5s** model for **object detection and localization**.
- Developing an **autonomous platform** for **precise bin-picking tasks**.

Multi-view Scan-matching for Pose Estimation

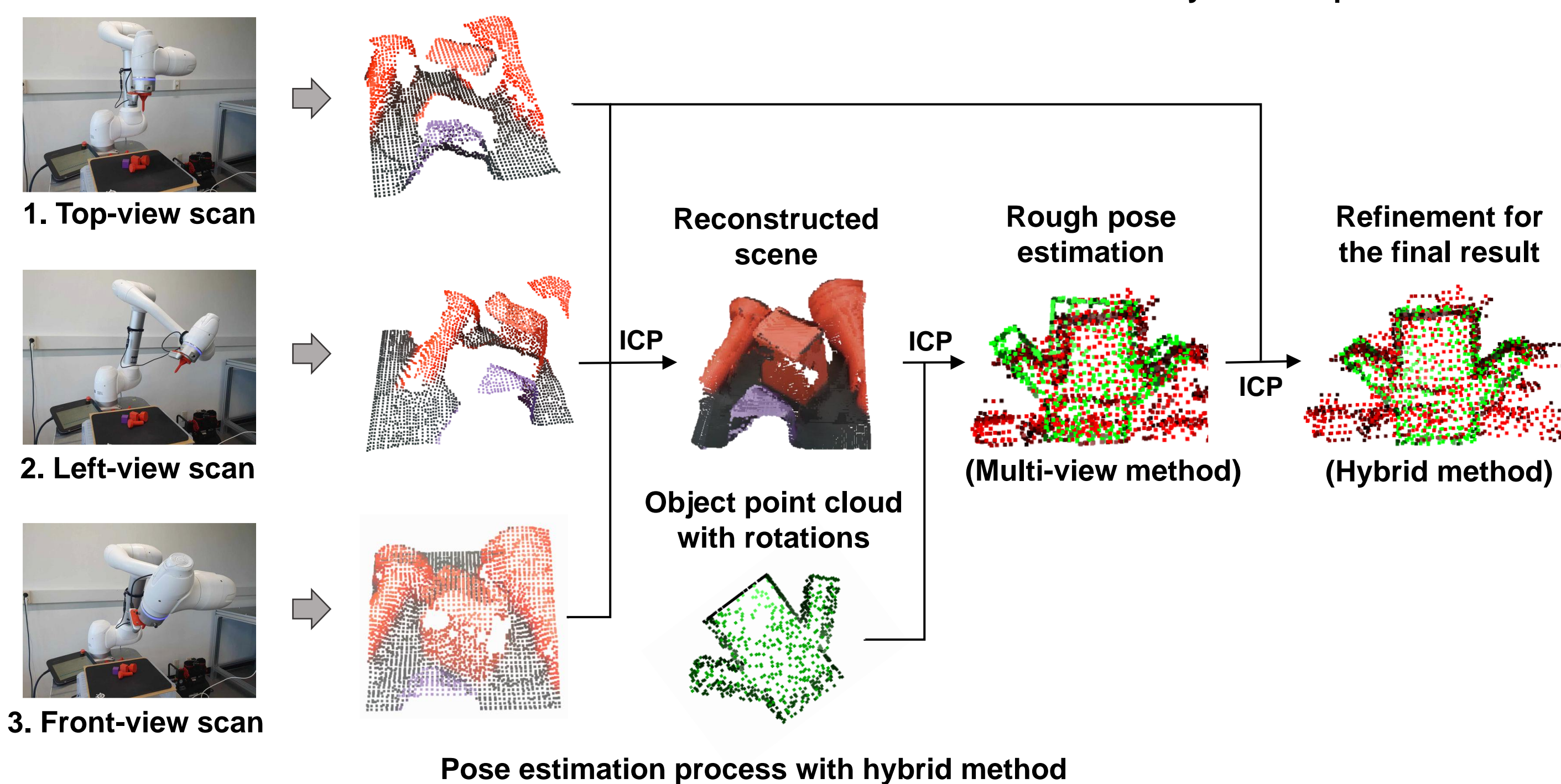
- Reconstruct point clouds:
 - Template object point cloud from **CAD model**.
 - Manipulators placed RGB-D camera into designate **3 different scanning views**.
 - Scene point cloud was reconstructed by **combination of scanning point clouds**.
- Hybrid method** for point cloud registration:
 - Rough estimation step**: template point cloud with rotations was aligned to reconstructed scene by **Iterative Closest Point (ICP)**.
 - Refinement step**: rough estimation result was the initial guess to align template point cloud into the top-view point cloud.



Open3D
Sampling point cloud from CAD model

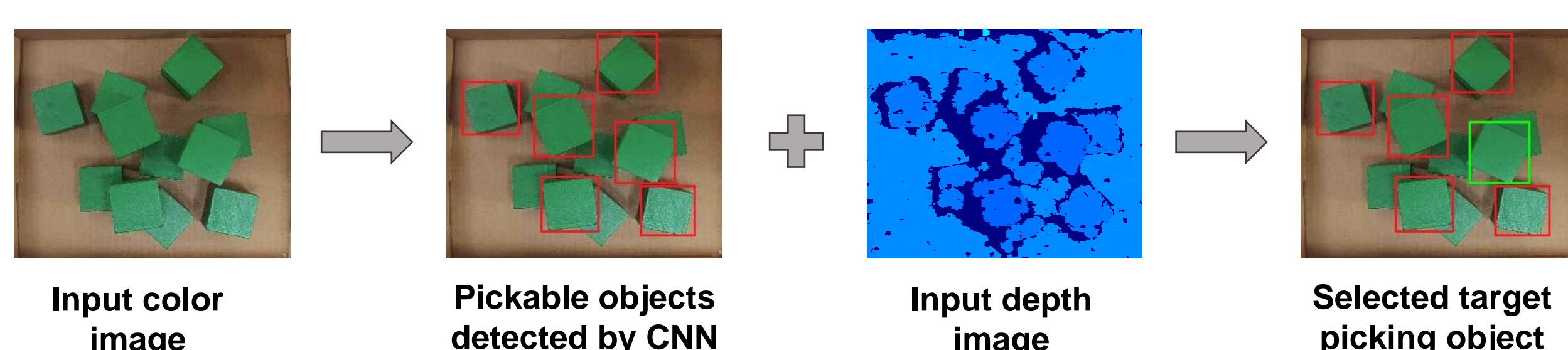


Scanning process implemented by the manipulator

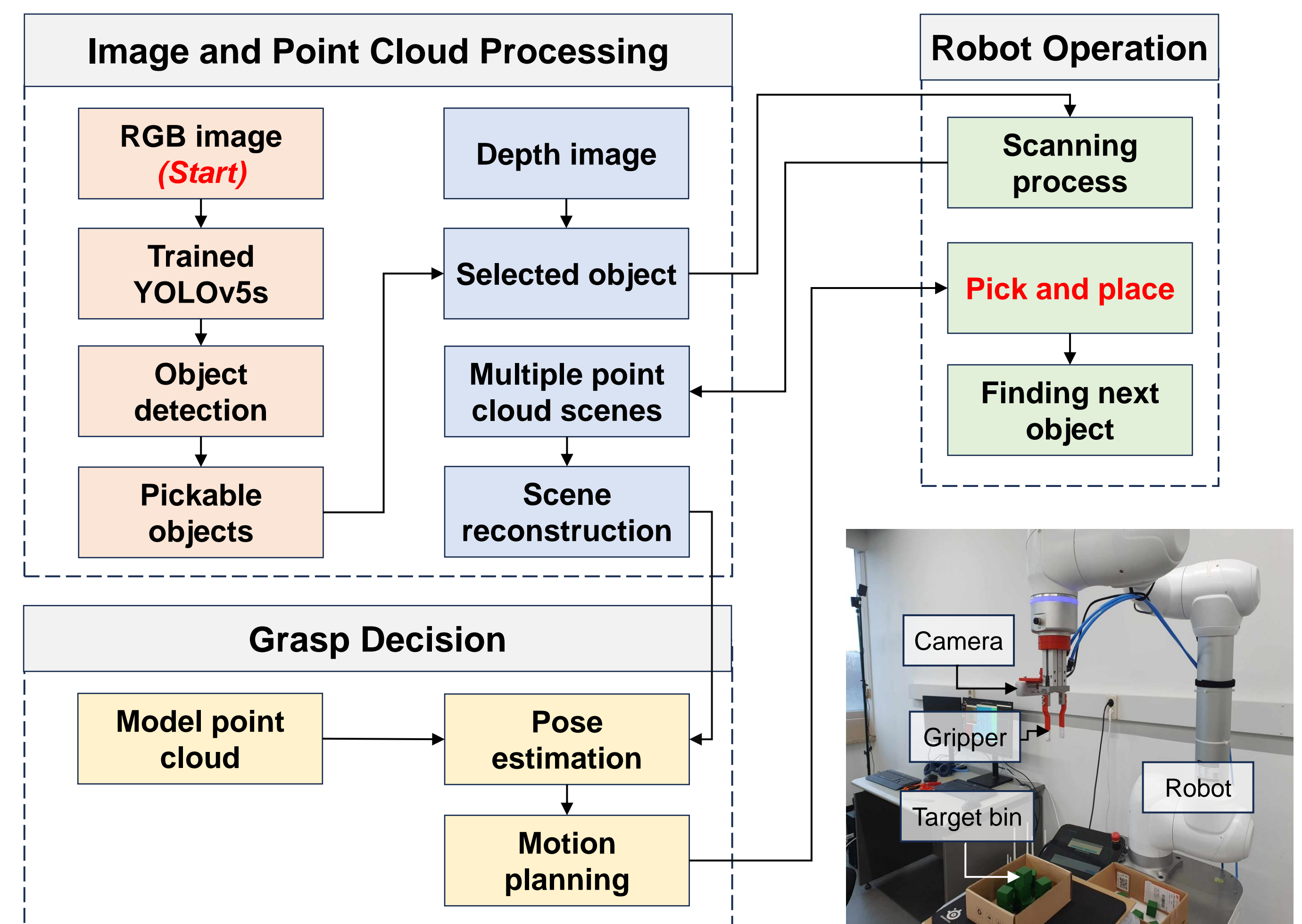


Object Detection and Localization with CNN model

- Training CNN model for pickable object detection
 - Dataset: objects without occlusion was labelled as pickable in color images.
 - YOLOv5s** model was trained to detect and localize pickable objects.
- Selecting target picking object
 - The robot pick objects on top of the bin.
 - Depth image with hole-filling filter was utilized to find the object closest to the camera.



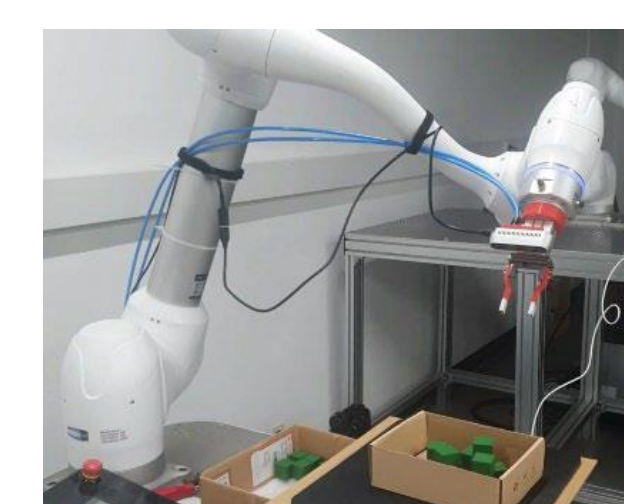
Proposed Autonomous Bin-picking Platform



Pick-and-place Process



1. Object detection and scanning view #1



2. Scanning view #2



3. Scanning view #3



4. Pose estimation and picking



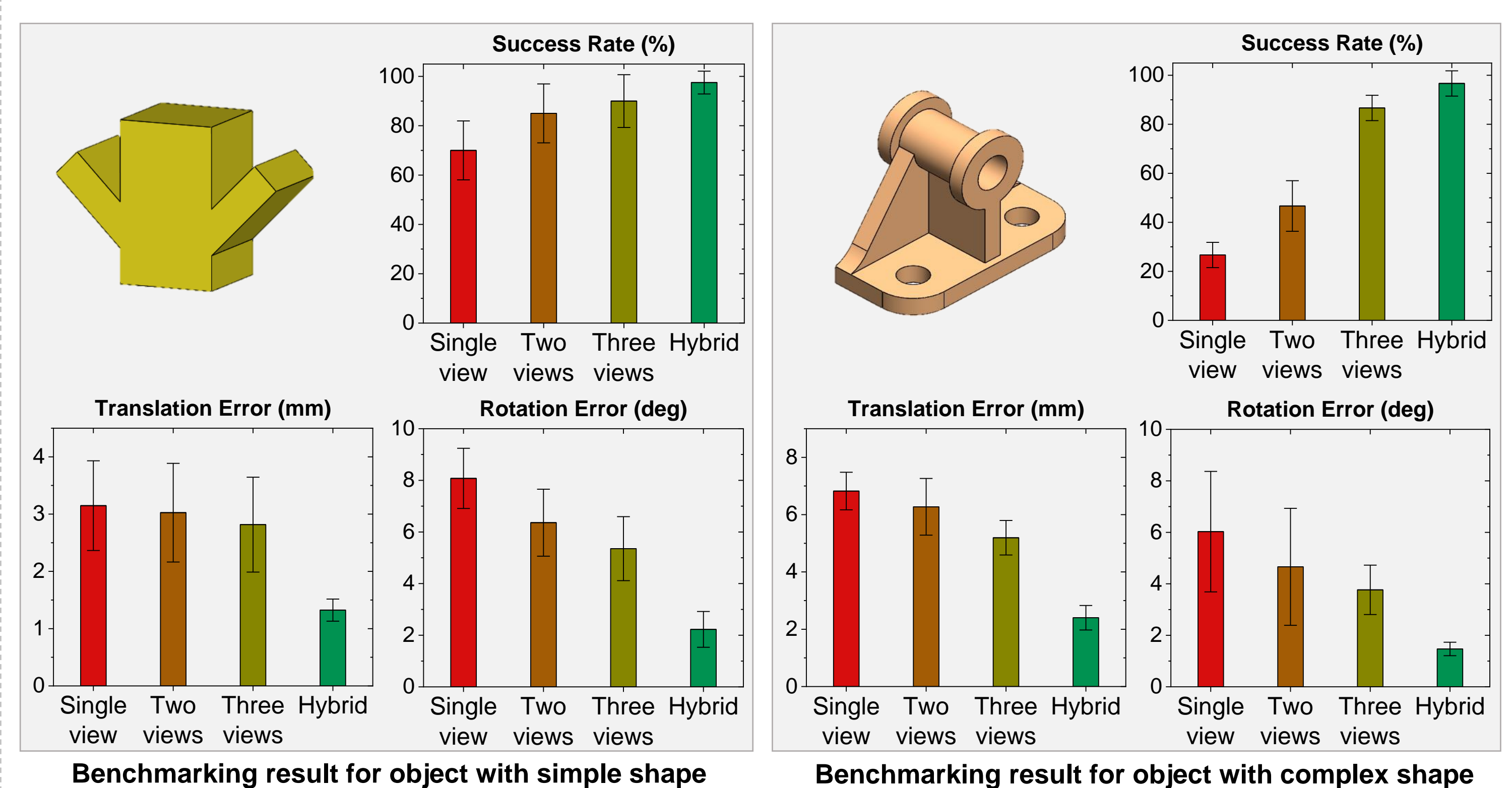
5. Moving and placing



6. Finding next object

Result and Discussion

- Benchmarking for 6D pose estimation
 - The **hybrid method** increased the success rate in pose estimation by **25%** in the instance of simple object and **70%** in case of complex one.
 - Amount of translation error was **<3mm** and rotation error was **<3°**.



- Precise bin-picking tasks with hybrid method
 - 100%** success rate in estimating the poses of the objects inside the bin.
 - Success rate in removing objects out of bins was **97%**.
 - The failure in removing blocks mainly resulted from non-pickable poses.

	Trial 1	Trial 2	Trial 3	Trial 4	Trial 5	Average Success rate
Success / Estimation	20/20	20/20	20/20	20/20	20/20	100%
Success removed / Total blocks	20/20	19/20	20/20	20/20	18/20	97%

Conclusion and Future Work

- The proposed hybrid method can enhance the accuracy, success rate and robustness in object pose estimation compared to the sing-view method.
- The autonomous bin-picking platform can successfully remove all pickable object inside the cluttered bin without an intensive training process.
- Optimization of scanning process and segmentation of 3D point clouds will be further studied.