	Chemical	Properties							
	С	Mn	Р	S	Si	Cr	Mo	Al	V
	0.36-0.47	0.45-0.70	0.035 Max	0.04 Max	0.15-0.35	0.80-1.15	0.50-0.65	0.015Max	0.25-0.35
Physical Properties		Minimum	Tensile	Yield	Elongatio n in	Reduction of	Hardness		
	Dia	Temperat ure	Strength	Strength. min,	4D	Area		max	
		° F (°C)	min, ksi	0.2% offset, Ksi	min %	min %			
			(MPa)	(MPa)					
	21/2" and under	1200(650)	125(860)	105(725)	18	50		321HB	
								or 35 HRC	
	over 21/2" to 4"	1200(650)	110(760)	95(655)	17	45		302HB	
								or 33 HRC	
	over 4" to	1200(650	100(690)	85(586)	16	45	227HB or 29 HRC		