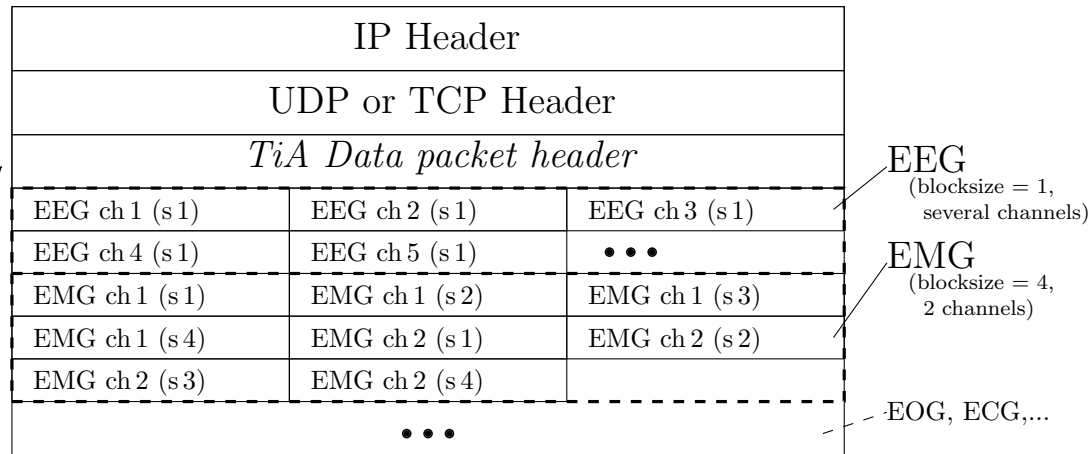


TiA RAW Data Packet Structure:

(with exemplary content)



TiA Data packet header:

