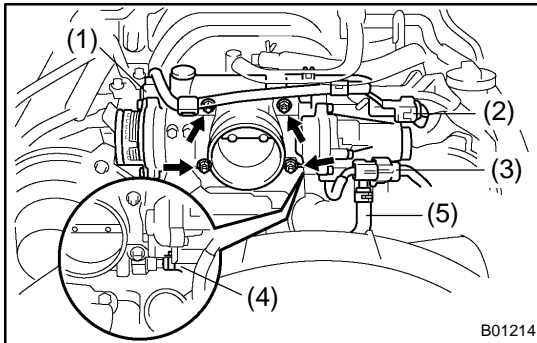


REMOVAL

1. REMOVE V-BANK COVER
2. DRAIN ENGINE COOLANT
3. REMOVE BATTERY CLAMP COVER AND AIR CLEANER INLET
4. REMOVE INTAKE AIR CONNECTOR
5. DISCONNECT ACCELERATOR CABLE FROM THROTTLE BODY



6. REMOVE THROTTLE BODY

- (a) Disconnect these hoses and connectors from the throttle body:

- (1) Accelerator pedal position sensor connector
- (2) Throttle position sensor connector
- (3) Throttle control motor connector
- (4) No.1 water bypass hose
- (5) No.7 water bypass hose

- (b) Disconnect the 2 wire clamps from the throttle body.
(c) Remove the 2 bolts, 2 nuts, throttle body and gasket.

Torque: 18 N·m (185 kgf-cm, 13 ft-lbf)

HINT:

At the time of installation, please refer to the following items.
Use a new gasket.