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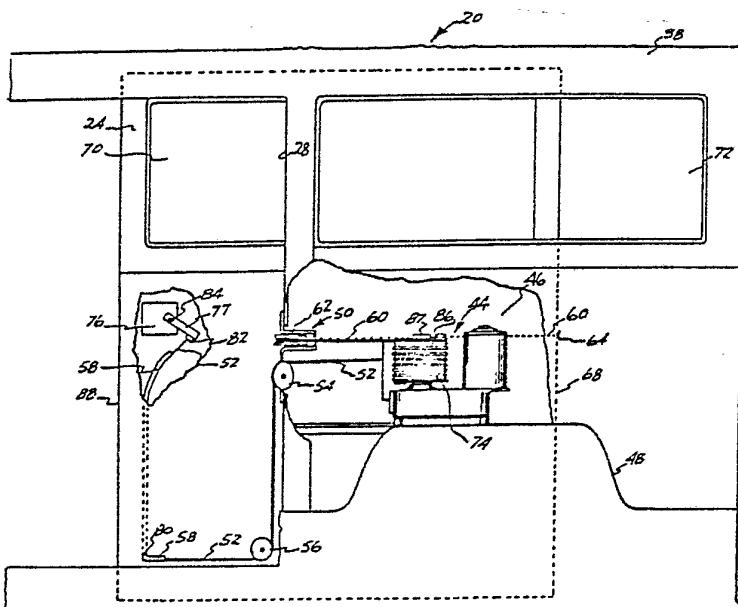
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## (54) Title: SLIDING DOOR ACTUATING MECHANISM

## (57) Abstract

An actuating mechanism for sliding doors provided on the passenger side of conventional panel-type trucks, commonly called vans, is intended to be either installed in the vehicle at the time of its original manufacture, or installed at any later time, without substantial modification of the vehicle. A winch assembly (44) including two separate winding drums (74, 86) on a common shaft (87) and driven by the shaft through springs (162, 174) and a positive driver (170), is mounted over the rear wheel well of such a vehicle. A guide assembly (50) including a pulley (54) and a pivoting guide member (62) is installed in an aperture cut in the door frame. A single pulley (56) is installed at the lower rear corner of the door opening, and a guide tube (58) is installed in the door. A flexible cable (52) is connected to an arm added to the latch operating mechanism, and extends through the guide tube (58), around the pulley (56), through the guiding assembly (50) to the winch assembly (44), for opening the door. A second cable (60) is attached to the rear edge of the door, passed around the pivoting guide (62) of the guide assembly, and fastened to the winch assembly (44) for closing the door. As the door closes, the pivoting guide (62) guides the flexible cable (60) to a position perpendicular to the rear edge of the door to pull the rear edge of the door into latched position. A switch (55) operated by the pivoting guide (62) connects an additional winding on an electric motor (138) to provide a high force for latching the door, allowing low force to be used for sliding the door to reduce the chance of personal injuries while closing the door.



Tesla, Inc. v. Nikola Corporation

US Patent 10,077,084

Tesla Ex. 1009

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## SLIDING DOOR ACTUATING MECHANISM

BACKGROUND OF THE INVENTION

The present invention relates to a sliding door actuating mechanism, and in particular to an actuating mechanism for sliding doors provided on the passenger side of conventional motor vehicles.

Certain panel-type trucks, which are generally referred to as vans, are equipped with a sliding door on the passenger side of the vehicle. Such a door is supported at three points, two support points having fixed arms which ride in tracks provided in the vehicle body. These tracks curve inwardly towards the front of the vehicle. The third support point involves a spring loaded pivotally mounted arm riding in a track on the vehicle body disposed on the exterior of the vehicle, either at the top or center of the vehicle side. When the door is being moved from its open to its closed position, the inwardly-curving tracks bring the front edge of the door into engagement with the vehicle body, and the pivotally mounted arm allows the rear end of the door to be swung inwardly to latch the door in a position flush with the vehicle side. When the door is being opened, the rear edge of the door is moved outwardly while the front edge of the door is still engaged with the door frame in the vehicle body. Then, as the door is moved rearwardly, the door slides to the rear at an angle until the front edge of the door is



-2-

disengaged from the door frame, and then becomes parallel to the side of the vehicle.

In such a door, it is necessary to apply a force to the rear edge of the door to urge it into engagement with the door frame, since seals around the edges of the door frame must be compressed to prevent entry of water and the like into the vehicle interior when the door is closed. To provide this force, the conventional latch mechanism includes a linkage so that motion of the door handle causes a hook-shaped pawl on the vehicle door to rotate and engage a striker pin on the door frame. Continued rotation of the pawl draws the rear edge of the door into engagement with the vehicle side. Alternatively, 15 the necessary force for seal compression may be imparted to the door manually, by slamming the door.

It is desirable that such a sliding door be power operated so that it can be opened and closed from a remote point, and without physical effort on 20 the part of the operator. It should be noted that such doors, due to the door seals, may require considerable physical effort merely to bring the rear edge of the door into proximity with the door frame, so that rotation of the striker can pull the door to 25 its closed position. A simple, inexpensive power actuating mechanism for such a sliding door is desirable for use in vans used as taxis and shuttles between airport terminals and parking lots, particularly in inclement weather, and such an actuating mechanism is 30 also desirable for use with vans used for recreational and other purposes. In particular, such an actuating mechanism is desirable in conjunction with modifications to a van to enable its use by a handicapped individual confined to a wheelchair.

35 Actuating mechanisms to operate a sliding door on a vehicle have been proposed. Typical of such



-3-

mechanisms is U.S. Patent No. 3,652,124, issued to Tronville, March 28, 1972, disclosing an actuating mechanism for a sliding door on a small taxi. Tronville discloses a hand lever mounted adjacent to the driver's seat of the taxi, operating a plurality of flexible cables or rods, which in turn operate a mechanism for unlatching the door, and for pulling an edge of the door inwards for latching. Tronville also discloses the use of an electrical motor for moving the door between its opened and closed positions, either mounted in the vehicle body and operating a chain drive disposed on the exterior of the vehicle, or mounted in the vehicle door and provided with a pinion for engaging a rack mounted on the exterior of the vehicle.

15       Applicant's invention provides an actuating mechanism that is simple and rugged in design, and is economical to manufacture, install, and maintain. Applicant's invention provides a sliding door actuator which may be installed on a van at the time it is manufactured, or at any later time, without substantial modification of the conventional vehicle, and without disabling the existing manual operating mechanism, overcoming numerous deficiencies and complexities of known sliding door actuating mechanisms.

25       SUMMARY OF THE INVENTION

30       Applicant's invention provides an actuating mechanism for a conventional sliding door on a conventional van, which can be conveniently added to the existing manual mechanism at the time of manufacture of such a vehicle, or can be conveniently installed at a later time.

35       The preferred embodiment utilizes a single winch assembly, with a novel two-section winch drum which maintains tension in two flexible cables used to operate the door, as well as compensating for the different paths of movement of the front and rear edges of the door by



-4-

resiliently adjusting for differential movement of the cables. A guide assembly is mounted at the rear edge of the door jamb, including a pulley for guiding the cable used to open the door, and a pivoting guide mechanism for guiding the cable which closes the door around the edge of the door frame to the rear edge of the door. A pulley is attached to the lower rear corner of the door frame, and guides the opening cable towards the front lower corner of the door, where it enters a guide tube extending into the door, and is terminated at a lever attached to the conventional operating mechanism. An electrical switch disposed at any convenient point is used to open and close the door. When the electrical switch is operated to open the door, the cable which is terminated at the lever attached to the conventional operating mechanism is wound onto a winch, first unlatching then opening the door. An electrical switch, integral with the winch assembly, turns the winch motor off when the door reaches a predetermined position near the full open position.

When the electrical switch is actuated to close the door, the cable which is guided around the edge of the door frame, and attached to the rear edge of the door, is wound onto a winch drum, pulling the door towards its closed position. When the door nears its closed position, the force provided by the closing cable acts substantially perpendicular to the door to pull the rear edge of the door inward and latch the door.

In the preferred embodiment, the means for guiding the closing cable around the edge of the door frame is pivotally mounted, and includes a switch which is actuated when the door is in position to be pulled inwardly and latched. Actuation of this switch energizes an additional field winding on an electrical motor to provide additional force to latch the door. By means

-5-

of this switch, high forces are provided only when the door is substantially closed, eliminating the need for costly and complicated safety devices to prevent personal injuries when the door is moved from its open to closed 5 positions.

It is a primary object of the invention to provide a system for opening and closing a sliding door in a door frame, wherein the door moves in a first direction forward and backward to slide the door open 10 and closed, and in a second direction to latch the door in a closed position, comprising means for exerting a force on the door to open the door in a first forward direction and means for exerting a force on the door to close the door in a first backward direction, where the 15 force applied to close the door moves the door to a substantially closed position in the first direction, and moves the door in a second direction to latch the door within the door frame.

It is a further principle object of the invention 20 to provide a system for opening and closing a sliding door in a van which can be installed in a conventional van without substantial modification of the van.

It is a further object of the invention to provide a system for opening and closing a sliding door 25 on a van which is safe to use, which will prevent the door from accidentally closing on a person when the van is parked on a grade by holding any open position, which incorporates momentary operating switches to require conscious operator involvement for continued door motion, 30 which provides a non-injurious low operating force during normal door travel, which allows manual operation of the door of electrical power fails, and which provides audible indication of its operation.

It is further object of the invention to provide 35 a system for opening and closing a sliding door in a van where an apparatus for winding a linear material,



-6-

such as flexible cable, and for maintaining tension on the cable is provided, which apparatus includes a driver means, means for winding connected to the driver means for rotating the winding means in first and second directions to take up and let out the cable, and means connected between the driver means and the winding means for forcing the winding means in the first direction beyond the position of the driver means.

It is a further object of the invention to provide a system for opening and closing a sliding door on a van which does not affect the aesthetic appearance of either the inside or the outside of the van.

It is a further object of the invention to provide a system for opening and closing a sliding door on a van which is simple and inexpensive to manufacture, and is simple and convenient to install, maintain, and repair.

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#### BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a fragmentary top-elevational view of a conventional van including an actuating mechanism in accordance with the invention, showing the door in closed and latched position.

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FIG. 2 is a fragmentary top-elevational view of a conventional van including an actuating mechanism in accordance with the invention, showing the door in unlatched position.

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FIG. 3 is the fragmentary top-elevational view of a conventional van including an actuating mechanism in accordance with the invention, showing the door in an intermediate position.

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FIG. 4 is a top-elevational view of a conventional van including an actuating mechanism in accordance with the invention, showing the door in open position.



-7-

FIG. 5 is a fragmentary side-elevational view of a conventional van including an actuating mechanism in accordance with the invention, showing the door in an intermediate position,

5 FIG. 6 is a fragmentary side-elevational view showing the rear edge of the door.

FIG. 7 is a side-elevational view showing the front edge of the door and rear edge of the door frame.

FIG. 8 is a top-elevational view of a guide 10 assembly in accordance with the invention.

FIG. 9 is a fragmentary side-elevational view of a guide assembly according to the invention.

FIG. 10 is a top-elevational view of a pivotable guide according to the invention.

15 FIG. 11 is a front-elevational view of a guide assembly in accordance with the invention.

FIG. 12 is a side-elevational view of a winch assembly in accordance with the invention.

FIG. 13 is a perspective view, partially in section, of a winch drum in accordance with the invention.

FIG. 14 is a side-elevational view, partially in section, of a winch drum according to the invention.

FIG. 15 is a top-elevational view of a winch drum according to the invention, taken along line 15-15 25 in FIG. 14.

FIG. 16 is a fragmentary side-elevational view, partially in section, of a winch assembly according to the invention, showing the construction of a switch which causes opening motion of the door to cease when 30 the door reaches its fully open position.

FIG. 17 is an electrical schematic of a control circuit for operating the actuating mechanism in accordance with the invention.

-8-

DESCRIPTION OF THE PREFERRED EMBODIMENT

Referring to the drawings, FIGS. 1, 2, and 3 and 4 illustrate the path of motion of a sliding door on the passenger side of a conventional van equipped 5 with an actuator according to the invention. A van 20, which may be equipped with a plurality of seats 22 is provided with a door 24. In closed position, as shown in FIG. 1, door 24 fits between front door jamb 26 and rear door jamb 28. The door 24 is provided with bracket 10 30. Bracket 30 carries roller 32, which rides in track 34 and guides the door. As shown in FIGS. 1-4, track 34 has several sections. Towards the front of vehicle 1, track 34 has a short section 36 which is parallel to side 38 of the van 20. Towards the rear of the vehicle, 15 track section 40 is also parallel to side 38 of van 20, but closer to side 38 than section 36. A track section 42 connects sections 36 and 40.

A winding means shown as a winch assembly 44 is mounted inside rear quarter panel section 46 of van 20 20, adjacent wheel housing 48. A guide means shown as guide assembly 50 is mounted on rear door jamb 28. A means for exerting a force on the door, shown as cable 52, is attached to winch assembly 44, and runs over pulley 54 of guide assembly 50, over a pulley 56 25 attached at the rear lower corner of the door frame, and forward to the lower front corner of door 24, where it enters guide tube 58, which extends into door 24 and which is attached to bracket 30 by a clamp or the like. Cable 52 acts to unlatch and open door 24. A second 30 cable 60 passes from winch assembly 44, over pivoting guide member 62 of guide assembly 50, to a cable termination 64 attached to the rear edge of door 24. Cable 60 acts to close and latch the door.

Guide track 34 is disposed beneath the inner 35 floor 66 of van 20. A similar track, not shown, is located on the inner surface of the roof of van 20 to

-9-

guide the upper front corner of door 24. In a conventional van, the rear edge 68 of door 24 is provided with a pivoted arm, not shown, pivotally attached to the door, and pivotally attached to a carrier block 5 which slides in a track attached to the exterior of the vehicle, to support the door in a third place, and to allow rear edge 68 of door 24 to move in a direction perpendicular to side 38 of van 20, as well as parallel to side 38 of van 20. For clarity, the details of this conventional mounting arrangement have been omitted from the drawings.

As shown in FIG. 2, rear edge 68 has moved outward from the rear door jamb 28 of van 20, and door 24 has begun to move towards the rear of van 20.  
15 Pivoted guide 62 has moved outward to guide cable 60 around the edge of the door frame. This compound motion causes differential extension of cables 52 and 60.  
FIG. 3 shows door 24 in an intermediate position, and FIG. 4 shows door 24 in a fully opened position.  
20 As is apparent from FIGS. 1-4, when cable 52 is retracted by winch assembly 44, the van door 24 is opened. When cable 60 is retracted by winch assembly 44, the door is closed. Closing door 24 requires motion in a sequence opposite to that shown in FIGS. 1-4. The  
25 door 24 first moves forward parallel to the side 38 of van 20, in a first direction, through the positions shown in FIGS. 3 and 2, until cable termination 64 contacts pivoted guide 62. At this time, cable 60 is pulling door 24 in a second direction, perpendicular  
30 to side 38 of van 20, to pull rear edge 68 of door 24 into latched position. As will be later described, actuation of pivoting guide 62 by cable termination 64 increases the force provided by winch assembly 44, to insure positive latching of door 24, while allowing a  
35 lower force to be used when the door is being moved in the first direction between its opened and closed



-10-

directions, to reduce the chances of personal injury from operation of door 24.

FIG. 5 is a somewhat schematic view, shown from the inside of the van 20, showing the installation 5 of the apparatus according to the invention, with door 24 in an intermediate position, between opened and closed positions. As illustrated, door 24 is provided with window 70 and vehicle side 38 is provided with a window 72. As shown in FIG. 5, opening cable 52 extends 10 horizontally from helically threaded winding drum 74, over pulley 54 downward to pulley 56, and towards the front of door 24 where it enters guide tube 58. Guide tube 58 guides cable 52 to the vicinity of arm 77, attached to conventional latch mechanism 76.

15 Guide tube 58 may be made in any shape, and further supported in any convenient manner within door 24, if desired. The preferred embodiment of guide tube 58 includes a bend 78 and a bend 80, guiding cable 52 into door 24, and upwards within door 24. In a conventional van, tube 58 is adequately supported by the 20 internal structure, omitted for clarity, of door 24.

Arm 77 includes a bracket 82, having a slot or aperture to receive cable 52 fitted with a conventional termination, not shown, crimped in place. Arm 77 also 25 includes fitting 84. In the preferred embodiment, fitting 84 is a square bar attached to arm 77, and inserted into a mating opening, not shown, in convention latching mechanism 76, to replace the exterior operating handle of door 24. Fitting 84 may also be a 30 square aperture, or the like, fitting over the shaft of an operating handle of door 24, leaving all manual operating handles in original position.

Latch mechanism 76 connects to conventional 35 latching devices provided on door 24 and door jambs 26 and 28 by appropriate rods and levers, not shown, which are left in place when an actuator, according to the



-11-

invention, is installed. Also shown in FIG. 5 is the routing of closing cable 60, from a winding drum 86, over pivoted guide 62 which guides cable 60 around the edge of the door frame, to cable termination 64 on door 5 edge 68.

FIG. 5 also illustrates a significant advantage of the disclosed embodiments of the invention. To install the disclosed actuator, the trim panels are removed from the interior of the door of the van, and 10 from the rear quarter-panel section of the van. A single square aperture is required to mount guide assembly 50 in door jamb 28. Drilling of several holes is required, such as to mount winch assembly 44 to wheel well 48, to mount pulley 56 at the lower rear corner of 15 the door opening adjacent jamb 28, and to clamp guide tube 58 to bracket 30 in any convenient manner, after guide tube 58 is placed inside door 24. Arm 77 is preferably a replacement for the existing exterior door handle of the van, since the preferred way of opening 20 door 24 from the outside of van 20 utilizes a key operated switch adjacent jamb 26. In this case, the outer handle would be removed, the remaining opening plugged in conventional manner, and arm 77 provided with a fitting 84, fitting into latch mechanism 76 in 25 place of the exterior handle. It is also necessary to mount cable termination 64 on rear edge 68 of door 24, and to mount the electrical control relays, to be described later, and the actuating switches, in some convenient locations in van 20. Cables 52 and 60 are 30 preferably made of galvanized steel wire rope, and provided with ball-shaped ends, crimped in place, which are retained in appropriately-shaped slots in arm 77, drums 74 and 86, and termination 64. Drums 74 and 86 are rotatably mounted to shaft 87, as will be described 35 below.

FIGS. 6 and 7 illustrate rear and front eleva-



-12-

tional views of door 24, showing edges 68 and 88, respectively. As shown in FIG. 6, the conventional latch mechanism in door 24 includes a pawl 90 and a guide pin 92. To latch door 24 using the conventional 5 mechanism, door 24 is brought into alignment with the door frame manually, and the conventional operating handle is operated to cause rotation of pawl 90. This causes pawl 90 to engage a striker pin 94 provided on door jamb 28, and pull door 24 to latched position, with 10 guide pin 92 engaging an appropriately shaped guide 96. As shown in FIG. 7, front edge 88 of door 24 includes a latch pawl 98, engaging a striker, not shown, in door jamb 26, and a guide pin 100 engaging an aperture, not shown, in door jamb 26.

15 It will be appreciated from the description above that other, more complicated actuating mechanisms according to the invention can be provided to open and close a sliding door on a van, without manual effort. In a first alternate system, not illustrated, a single 20 winching drum is operated by a DC motor, wired for dynamic braking, and a system of idler pulleys maintains tension in the operating cables. The winch drum is disengagably mounted to a driving shaft, so that the door may be moved manually in the event of power failure.

25 In a second alternate embodiment, not illus- trated, separate motors are used for moving the door between open and closed positions and for latching and unlatching the door. Latching and unlatching may be per- formed by a motor, similar to an automotive windshield 30 wiper motor, located in the door, and operating a pair of pull-rods to actuate the conventional latch mechanism.

A third alternate embodiment, not illustrated, utilizes a winch assembly driving a single loop of cable. The cable is provided with clips which engage a mechanism 35 for latching and unlatching the door, and which engage the door, moving it between opened and closed positions.



-13-

The mechanism for unlatching the door may include a mechanism for withdrawing the equivalent of striker pin 94 into door jamb 28. Latching door 24 may be accomplished by providing door 24 with a slot, and providing jamb 28 with an arm engaging the slot, so that rotation of the arm draws door 24 inward.

FIG. 8 shows, somewhat schematically, the operation of pivoting guide 62 as door 24 is moved to or from latched position. As will be described below, switch 102 of guide assembly 50 cooperates with an additional field winding of an electric motor to provide additional force for latching the door, so that a lower, safer, force can be used to slide the door towards its closed position. It will be apparent that guide 62 is preferred but not absolutely necessary for a functional embodiment of a van door actuator, and that there are other equivalent methods of guiding cable around a door frame, and of energizing an electric motor. As shown, cable 60 is connected to drum 86, rotatably mounted on shaft 87, with cable end 104 fitting into T-slot 106 in drum 86. When drum 86, as illustrated, rotates in the counterclockwise direction, cable 60 is wound onto drum 86. As cable 60 is retracted, door 24 moves towards its closed position. In the view illustrated, this would be a rightward direction. Note that whenever directions are mentioned in connection with a description of the drawings, they are intended as explanations, not limitations. As door 24 nears its closed position, cable termination 64 moves adjacent to tip 108 of guide 62. In this position, as illustrated in solid lines, cable 60 is exerting a force substantially perpendicular to the plane of door 24, pulling door 24 towards latched position. As door 24 is pulled inward, cable termination 64 contacts tip 108 of pivoting guide 62, causing guide 62 to begin to move around its pivot 110. This causes portion 112 to move to the right, releasing switch



-14-

plunger 114, causing contacts in normally-closed switch 102 to close, and causing the electric motor to provide a greater force. As door 24 continues to move inward, towards latched position, guide 62 will continue to 5 pivot, to the position illustrated in broken lines and identified as 62'.

Also shown in FIG. 8 is a partial view of guide assembly bracket 116. Bracket 116 includes a mounting surface 118 for attachment to door jamb 28, arms 120 10 and 122 protruding from surface 118 to support pulley 54, and a bracket 124 to support switch 102 and pivot 110 of pivoting guide 62.

FIG. 9 is a fragmentary sectional view of guide assembly 50, as viewed from the interior of van 20. 15 Cable 60 is shown disposed in cable groove 126 of guide 62. Also shown in FIG. 9 are wires 127 and 128 connected to switch 102, leading to the control circuit shown in FIG. 17.

FIG. 10 is a detail view of pivoting guide 62, 20 to explain the mechanism whereby the preferred embodiment of pivoting guide 62 moves to an operative or active position to guide cable 60 around the edge of the door frame as door 24 begins to open, and stays in that position when door 24 is moving towards its closed 25 position. As shown in FIGS. 8 and 10, cable 60 is connected both to the rear edge of door 24 and to drum 86, so that there will always be substantially equal tension in the portions of cable 60 extending between drum 86 and guide 62, and between guide 62 and termination 64 on door 24. Of course, when door 24 is moving, there will be a small difference in tension in these two sections due to frictional force of cable 60 in cable groove 126. As shown in FIGS. 8 and 10, the portion of cable 60 connected to drum 86 passes 30 significantly closer to pivot 110 of guide 62 than does the portion of cable 60 connected to termination 64.



-15-

The tension in that portion of cable 60 connected to termination 64 exerts a greater moment about pivot 110 than does tension in that portion of cable 60 connected to drum 86. The movement of cable 60 in groove 129 creates frictional forces acting parallel to the surface of groove 129, in a direction dependent on the direction of movement of cable 60. These frictional forces also act as a moment around pivot 110.

Referring now to FIG. 10, groove 126 of guide 10 62 has a first surface 129, directing cable 60 to the drum 86, a surface 132 directing cable 60 to termination 64 and an intermediate surface 130. As the door 24 begins to open, the moment exerted by that portion of cable 60 tangent to surface 132 exceeds the moment 15 exerted by that portion of cable 60 tangent surface 129, causing guide 62 to move to its operative position, aided by frictional forces of cable 60 sliding in groove 126. As will be apparent from FIG. 8, guide 62 moves to operative position as rapidly as allowed by termination 20 64 on door 24, since the rear edge of door 24 springs outward when door 24 is unlatched due to seal compression, and the spring loaded pivotally mounted arm, not shown, guide 62 moves to operating position abruptly, in a stepwise fashion. However, proportions of guide 62 25 are such that the moment about pivot 110 caused by the tension in that portion of cable 60 tangent surface 132 exceeds the other moments, and retains guide 62 in operative position until it is physically pushed from operative position by termination 64. Note that the 30 preferred embodiment of guide 62 includes a groove 126, formed with differing radii A and B to allow smooth transition of cable 60 to and from guide 62, in a minimum amount of space.

FIG. 11 illustrates guide assembly 50 mounted 35 on door jamb 28. Pivoted guide 62 is shown in inactive or inoperable position. As shown, mounting surface



-16-

118 is mounted to door jamb 28 with four screws 134 over a generally rectangular aperture 136 made in door jamb 28.

FIG. 12 shows a winch assembly according to the invention. An electric motor 138 is mounted to gear box 140. As will be described later, the direction of rotation and torque output of motor 138 are controlled by applying electrical power through wires 142, 144 and 146. Gear box 140 has output shaft 87, and contains appropriate gearing so that output shaft 87 may rotate motor 138 without requiring excessive force so that door 24 may be opened and closed manually in the event that there is a loss of electrical power, but requiring sufficient force to hold the door 24 in position when van 20 is on a grade, and so that motor 138 may drive shaft 87 at an appropriate speed for opening and closing the door 24. Gear box 140, in the preferred embodiment, is designed with otherwise unnecessary metal gears, since this type of gears is relatively noisy, and provides an audible indication of operation. Lacking this, a conventional pulsed sound generator or flashing light should be used.

Drums 74 and 86 are rotatably mounted to shaft 87. Drum 86, in the preferred embodiment, includes a single-entry helical groove 148, adapted to carry cable 60, and a T-slot, not shown, to retain an end of cable 60. Drum 74, in the preferred embodiment, includes a single entry helical groove 150 adapted to receive cable 52, and a T-slot 152 adapted to retain an end 154 of cable 52. Obviously, drums 74 and 86 need not be grooved. Winch assembly 44 also includes door-opened switch housing 156, which contains a switch mechanism for indicating that door 24 has reached its fully opened position. This switch is illustrated in detail in FIG. 316. Winch assembly 44 is mounted to van 20 by bolts or the like passing through holes 158 in mounting pads 160.



-17-

FIG. 13 illustrates, in perspective, a winching drum according to the invention, for compensating for differential extension between cables 52 and 60, and for maintaining tension in cables 52 5 and 60. Winching drums 74 and 86 are rotatably mounted on a common shaft 87. Drum 74 is resiliently connected to shaft 87 through spring 162. In the embodiment illustrated, shaft 87 includes a fixed collar 164, to which a T-shaped engaging means or driver 166 is welded 10 so that driver 166 protrudes radially from collar 164. A pin 168 passes through the upright portion 170 of T-shaped driver 166. Curled end 172 of spring 162 is retained by pin 168. The opposite end of spring 162 15 is bent at a right angle, and is retained by a groove in a hub of drum 74. Spring 174 is connected between shaft 87 and drum 86 in a similar manner, with a curled end 176 retained by pin 168, and an opposite end bent at a right angle and inserted in a slot in a hub of drum 86. The retention of springs 162 and 174 is 20 detailed in FIGS. 14 and 15.

It is important to note that springs 162 and 174 must be wound in opposite directions. Rotation of shaft 87 in a first direction must increase the tension in spring 162, thereby storing energy in spring 25 162, so that spring 162 may at a later time force drum 74 further in the first direction, with shaft 87 stationary. Rotation of shaft 87 in the first direction must also tend to unwind spring 174. Rotation of shaft 87 in a second direction must tend to unwind spring 162, 30 and wind spring 174, storing energy in spring 174 so that spring 174 may at a later time, cause drum 86 to rotate in the second direction, with shaft 87 at rest.

As shaft 87 rotates in the first direction, energy will be stored in spring 162 until driver 166 35 contacts a stop 178 provided on the interior surface of drum 74. Continued rotation of shaft 87 in the

-18-

first direction will then drive drum 74 firmly in the first direction. Drum 86 is provided with a stop 180, which also cooperates with drive 166. When shaft 87 is rotated in the second direction, energy is stored in spring 174 until driver 166 contacts stop 180. Continued rotation of shaft 87 in the second direction will firmly drive drum 86 in the second direction.

With the actuating system according to the invention mounted in the van, as shown in FIGS. 1-7, rotation of shaft 87 in the first direction will cause drum 74 to resiliently take up cable 52, which is connected to door latch mechanism 76. Resilient tension on cable 52 operates latch 76, releasing the door. As shaft 87 continues to turn, driver 166 contacts stop 178, providing a firm, nonresilient force to move door 24 towards the opened position. Should rotation of shaft 87 cease, when door 24 has reached its fully opened position, or in some intermediate position, spring 162 will resiliently force drum 74 to continue to draw in cable 52, thereby maintaining tension in cable 52.

In closing door 24 from its opened position, shaft 87 is rotated in the second direction, storing energy in spring 162 until driver 166 contacts stop 180, applying a firm, nonresilient force to cable 60 to pull the door towards its closed position. When rotation of shaft 87 ceases, spring 162 will cause drum 86 to resiliently draw in cable 60, maintaining tension on cable 60.

It should be noted, particularly in FIGS. 1-4, that front edge 88 and rear edge 68 of door 24 describe different paths, and move different distances, particularly when door 24 is latched or unlatched, and rear edge 68 moves in the second direction, while front edge 88 is substantially stationary in the second direction. In other words, the motion of door 24 is



-19-

compound motion, both translation and rotation. A means shown as springs 162 and 174 interposed between shaft 87 and drums 74 and 86 compensate for the differential displacement travel of cables 52 and 60, 5 while maintaining tension on cables 52 and 60.

FIGS. 14 and 15 further illustrate the structure of winding drums according to the invention. Drum 74 includes a hub 182, and drum 86 includes a hub 184. Hubs 182 and 184 are provided with slots 186 and 188, 10 respectively. Springs 162 and 174 have inner ends 190 and 192 which are bent at right angles, and retained in slots 186 and 188.

FIG. 15 is a view taken along line 15-15 in FIG. 14. Although driver 166 is shown immediately adjacent stop 178, the actual position of driver 166 with respect to stop 178 and 180 will depend on the energy stored in springs 162 and 174 at a particular point during the travel of door 24. In other words, driver 166 will be disposed on an arc C between stop 20 178 and stop 180, although its exact position along arc C varies as the door moves from latched position to fully opened position and returns, particularly when movement is interrupted. In the preferred embodiment, with the actuating system according to the system 25 installed in van 20, with the door 24 in latched position, an arc C of approximately 90° separates stops 178 and 180, so that the rotation of shaft 87 may store substantial energy in spring 162 before driver 166 contacts stop 178, imparting a positive force to cable 30 52 to open door 24. In this manner, drums 74 and 86 automatically adjust for differential extension between cable 52 and 60, due to compound rotational and translational motion of door 24, and maintain tension in cables 52 and 60, without requiring any external compensating or tensioning elements adding to cost of the 35 actuating system and the difficulty of its installation,



-20-

service and repair.

FIG. 16 illustrates the construction and operation of a switch which indicates when door 24 is in its fully opened position, and prevents further actuation 5 in the opening direction. For clarity, cables 52 and 60 are not shown, although from the above it is apparent that when door 24 is in fully opened position, drum 86 is substantially empty, and cable 52 substantially fills helical groove 150 in drum 74. However, in the preferred 10 embodiment, as illustrated, follower 194 engages a portion of helical groove 150 that is not occupied by a portion of cable 52, follower 194 always being above the last turn of cable 52 on drum 74. Follower 124 has internal threads, not shown, to adjustably retain it to 15 threaded section 196 of shaft 198. Shaft 198 has enlarged ends 200 and 202 which are slidably retained in bore 204. End 202 forms shoulder 206 which contacts switch leaf 208. Switch leaf 208 is retained to the exterior surface of gear box 140 by screw 210. Contact 20 212 is pressed into bore 214, adjacent bore 204, and between screw 210 and bore 204. Contact 212 has tubular end 216, into which wire 218 is crimped. Therefore, as cable 52 is wound onto drum 74, follower 194 and shoulder 206 will move upward, deflecting switch leaf 25 208 upward, until switch leaf 208 no longer touches contact 212. As will be further explained in connection with description of FIG. 17, moving switch leaf 208 away from contact 212 prevents further actuation of door 24 towards its open position.

30 In the preferred embodiment, switch housing 156 has an internal groove 220, which cooperates with guide portion 222 of follower 194 to prevent follower 194 from rotating, and becoming disengaged from, or jamming in, groove 150. Groove 220 and portion 222 also facilitate 35 the adjustment of the position of follower 194 upon shaft 198, by rotating shaft 198 so that follower 194



-21-

moves on threaded section 196 of shaft 198.

FIG. 17 is a circuit diagram of a functional embodiment of a control circuit for a van door actuator according to the invention. The circuit illustrated 5 includes a vehicle battery or the like power source for an electric motor, and appropriate switches and control relays. As illustrated, the positive terminal .. of vehicle battery 224 is connected to contacts 226, 228, and 230 of control relays CR1, CR2, and CR3 by 10 wires 232, 234, and 236 respectively. Battery 224 is also connected to an internal switch S1 and external key-operated switch S2. Switch S1 is preferably a push-pull, momentary switch located on the vehicle instrument panel. Momentary switch S2 is preferably 15 located on the exterior of the vehicle adjacent the front edge of the door jamb 26. In the circuit illustrated, van door 24 can be actuated by switch S1 or switch S2 regardless of the state of the vehicle ignition switch. To open door 24, switch S2 or switch 20 S3 is operated towards OPEN position, causing current to flow through coil 238 of relay CR1 through wires 240 or 242, respectively, as long as switch S3 is closed. The construction of switch S3 is shown in FIG. 16. Energization of coil 238 closes contacts 226, energizing 25 winding 244 of motor 138, which in turn rotates shaft 87 and results in unlatching and opening of door 24. Door 24 will continue to move towards its open position as long as switch S1 or S2 is maintained in OPEN position until switch S3, as described in FIG. 16, is actuated, 30 indicating the door 24 is fully opened.

To close door 24, switch S1 or S2 is actuated to CLOSE position. This causes current to flow through wires 246 or 248 to coil 250 of relay CR2, and to coil 252 of relay CR3, if switch S4 is closed. Energization 35 of coil 250 causes contacts 228 to close, energizing field winding 254 of motor 138, resulting in rotation



-22-

of shaft 87 and motion of door 24 towards its closed position. When door 24 nears its closed positions, and cable termination 64 contacts pivoted guide 62, plunger 114 of switch 102 is actuated, causing switch 5 S4 to close. The closing of switch S4 allows current to flow through coil 252 of relay CR3, closing contacts 230, and energizing winding 256 of motor 128, strengthening the magnetic field of motor 138, and causing it to apply greater torque to shaft 87, and, 10 therefore, greater force to cause door 24 to latch.

Numerous modifications and variations may be made to the actuating system disclosed without departing from the spirit and scope of the invention.



-23-

CLAIMS:

1. A system for opening and closing a sliding door in a door frame, and movable in at least a first direction forward and backward to slide said door open 5 and closed respectively, and movable in a second direction forward, and backward in said second direction to latch said door in a closed position, comprising opening and closing means, exerting a force on said door to open said door in said first forward direction 10 and exerting a force on said door to close said door in said first backward direction and wherein said means for exerting said force to close said door moves said door backwards in said first direction to slide said door to a substantially closed position relative to 15 the door frame and in said second direction backward to latch said door within said door frame.

2. The system of claim 1, wherein said opening and closing means includes differential means for 20 allowing compound movement of said door.

3. The system of claim 2, wherein said force for closing said door is continuously applied to slide said door closed in said first direction and to latch 25 said door in said second direction.

4. The system of claim 3, wherein said means for exerting said force for closing said door includes a cable and a winch for winding said cable, said cable 30 having a first end attached to the door and a second end attached to said winch, said cable being directed from the winch in a first direction for exerting a force on said door for sliding said door closed and in a second separate direction for latching said door.

BUREAU

-24-

5. The system of claim 4, including means for guiding said cable from said first direction to said second direction, said guiding means being operable in response to said door being opened.

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6. The system of claim 5, wherein a part of said cable is attached to said door at one end, whereby said door being opened exerts a force on said cable, said guiding means being in contact with said cable and being forced by said cable to a position where said guide means is operable to guide said cable from said first direction to said second direction.

7. The system of claim 6, wherein said guide means has a pivot and is pivotally mounted and is rotated to said operable position when said door is opened and is rotated from said operable position by said door when said door is substantially in said closed position.

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8. The system of claim 7, wherein said guide means includes switch means for providing an indication that said guide means is not in said operable position.

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9. The system of claim 8, wherein said end of said cable attached to said door is opposite said guide means when said door is in said closed position, whereby the force exerted on said door by said cable moves said door in said second direction to latch said door.

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10. The system of claim 9, wherein said winch is mounted on one side of said door frame, said pivotally mounted guide means is adjacent one side of said door frame, said means for guiding being rotated by the force of said cable when said door is slidably



-25-

moved to its opened position to guide said cable from said one side of said door frame and in said second direction, around the edge of said door frame, said door frame having an edge connecting one side of the 5 door frame to a second side of the door frame.

11. The system of claim 10, wherein said edge lies in a plane substantially parallel to said second direction.

10.

12. The system of claim 8, wherein said means for exerting said force to close said door includes an electric motor having a first field winding and a second field winding operably connected to said switch 15 means for causing said motor to exert an additional force to latch said door when said guide means is rotated from said operable position and said cable moves said door in said second direction, whereby said first field winding alone causes said motor to exert 20 a force substantially incapable of causing personal injury.

13. The system of claim 10, wherein said means for opening said door includes means for unlatching 25 said door and directing said door in said second direction in response to a force for unlatching said door, said cable being attached to said door whereby said force opening said door draws said cable from said winch, around the edge of said door frame in said second 30 direction, and around said guide means in said first direction,

14. The system of claim 6, wherein said means for guiding extends from said pivot adjacent the interior 35 of said door frame, in the direction of said edge and substantially parallel to the plane of said edge in the

-26-

second direction, said means for guiding guiding said cable from one side of said door frame, around said door frame edge, and to the opposite side of said door frame, said cable moving backward in said first 5 direction, and in said second direction, exerting a combined moment on said guide means to maintain said guide means in its operable position.

15. The system of claim 14, wherein said guide means has a first surface directing said cable to the winch from the guide means and vice versa, a second surface directing said cable to said door and vice versa, and a third surface intermediate said first and second surfaces, said first surface and said second 15 surface being disposed so as to exert opposite moments about said pivot, said second surface exerting a greater moment than said first surface, and friction of said cable upon said third surface exerting a moment about said pivot whereby the combined moment exerted 20 on the guide means by said cable force the guide means to its operable position.

16. The system of claim 7, wherein said winch is mounted on one side of said door frame, said means 25 pivotally mounted said guide means disposed adjacent to one side of said door frame, said means for guiding being rotated by the force of said cable when said door is slidably moved to its opened position to guide said cable from said one side of said door frame, and in 30 said second direction around the edge of said door frame, said door frame having an edge connecting said one side of said door frame to said second side.

17. The system of claim 16, wherein said force 35 for opening said door unlatches said door, and said system including means for directing said door in said



-27-

second direction in response to said force unlatching said door, said cable being attached to said door, whereby said force opening said door draws said cable from said winch around the edge of said door frame, 5 and in said second direction, and around said guide means in said first direction.

18. The system of claim 17, wherein said force for opening said door is applied to a manually operable 10 latch mechanism of said door, whereby said door may be unlatched and opened either by said system or by hand from the interior of said door.

19. A system for winding a linear material and 15 for maintaining tension on said material including a driver means, means for winding connected to said driver means for rotating said winding means in a first direction to take up said material and in the second direction to let out said material, and including 20 means connected to said driver means and to said winding means for forcing said winding means in said first direction beyond the position of said driver means.

20. The system of claim 19, wherein said means 25 for forcing stores energy from said driver means in response to said driver means rotating in a first direction, and returns a part of said stored energy to force the winding means in said first direction beyond the position of the driver means.

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21. The system of claim 20, wherein said forcing means is a spring means attached at one end to said driver means and at its other end to said winding means, whereby tension of said spring is 35 increased in response to said driver means rotating in said first direction.



-28-

22. The system of claim 21, wherein said spring means is a wound spring, wound in said first direction, and rotation of said driver said first direction winds said spring.

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23. The system of claim 22, wherein said driver means includes means for engaging said winding means to drive said winding means in said first direction, and for releasing said winding means in 10 response to said spring means forcing said winding means beyond the position of said driver means.

24. The system of claim 23, including a second winding means mounted for rotational movement on said 15 driver means, for winding and unwinding a second linear material and for maintaining tension on said material, including a second forcing means connected to said second winding means for forcing said second winding means in a second direction beyond the position of said 20 driver means in response to said driver means being rotated in a second direction.

25. The system of claim 24, wherein said second means for forcing stores energy from said driver means 25 when said driver means is rotated in said second direction, and returns a part of said energy to force the second winding means in said second direction beyond the position of said driver means.

30 26. The system of claim 25, wherein said second forcing means is a spring means attached at one end to said driver means and at its other end to said second winding means, whereby spring tension is increased in response to said driver means being rotated in said 35 second direction.



-29-

27. The system of claim 26, wherein said spring means is a wound spring wound in said second direction, and rotation of said driver means in said second direction winds said spring.

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28. The system of claim 27, wherein said driver means includes means for engaging said second winding means to drive said second winding means in said second direction and for releasing said second winding means 10 in response to said spring means forcing said second winding means beyond the position of said driver means.

29. The system of claim 28, wherein said first means for forcing and said second means for forcing 15 maintain said means for engaging in a equilibrium position, determined by the energy stored in said first and second forcing means, said first winding means having means for coacting with said driver means engaging means and said second winding means having means for coacting 20 with said driver means engaging means, said driver means being rotationally displaced between said first coacting means and said second coacting means.

30. The system of claim 29, wherein said 25 engaging means is an arm connected to said driving means, and said first and second coacting means are stops disposed on said first and second winding means, said arm having a portion for engaging a first stop on said first winding means for rotating said first winding means 30 in said first direction, and a second portion for engaging a second stop on said second winding means for rotating said second winding means in said second direction.



113

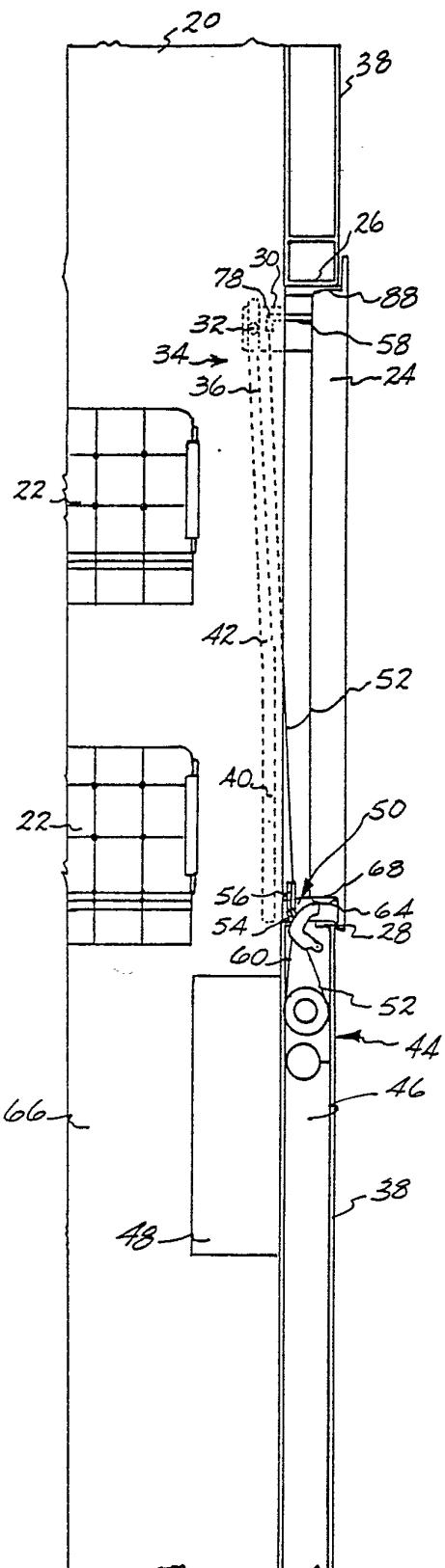


Fig. 1

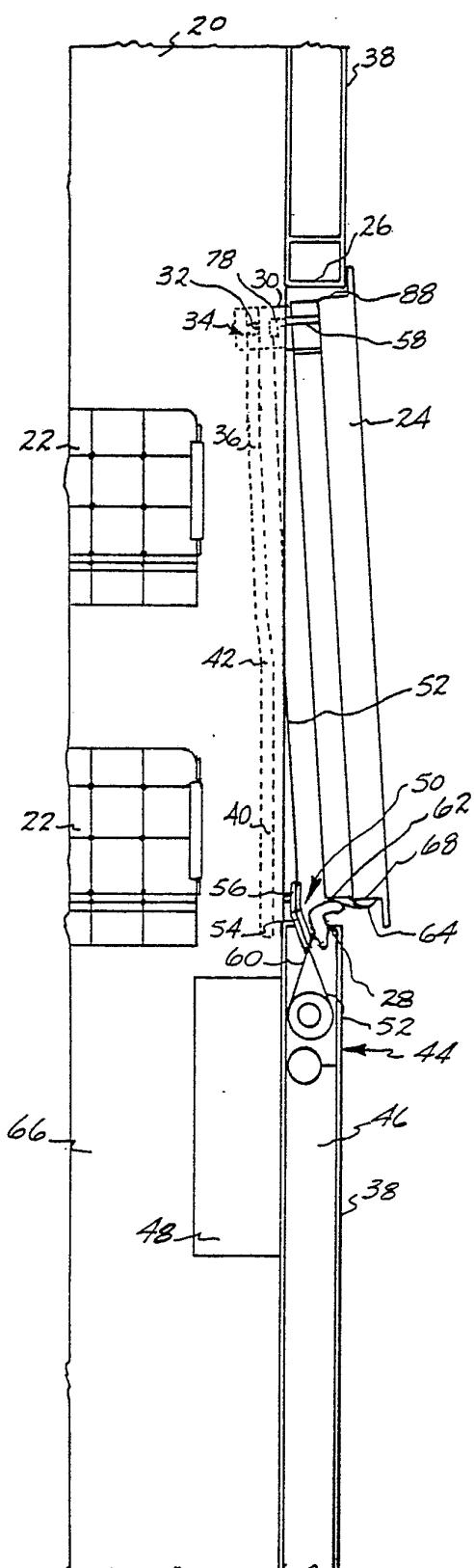


Fig. 2

2 / 13

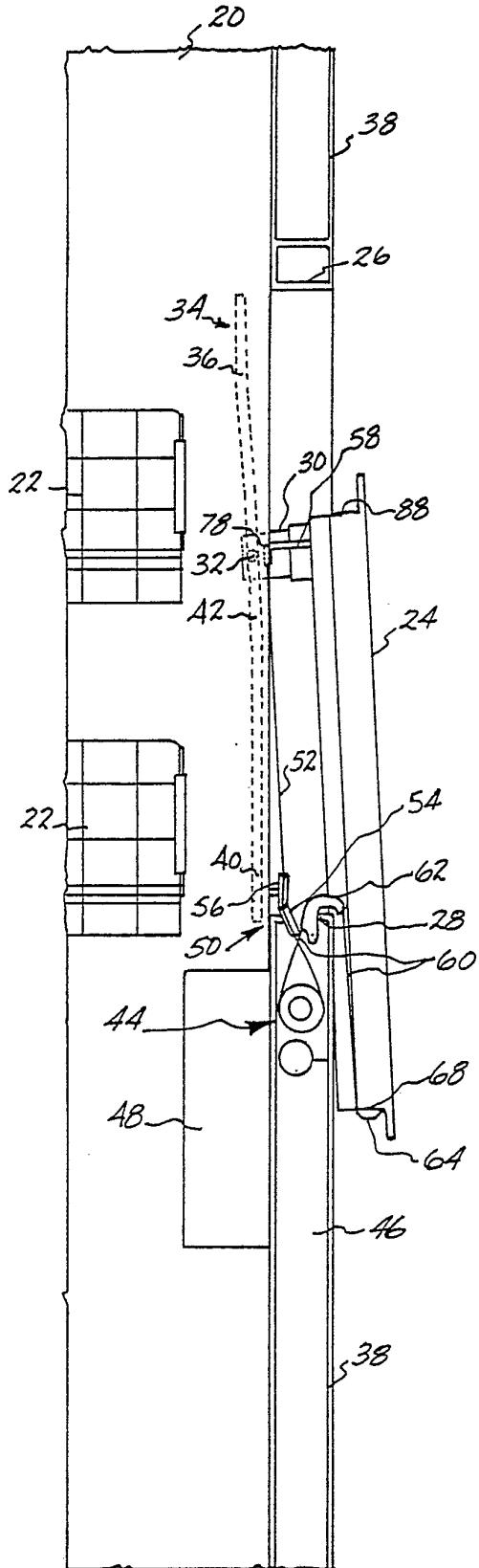


Fig. 3

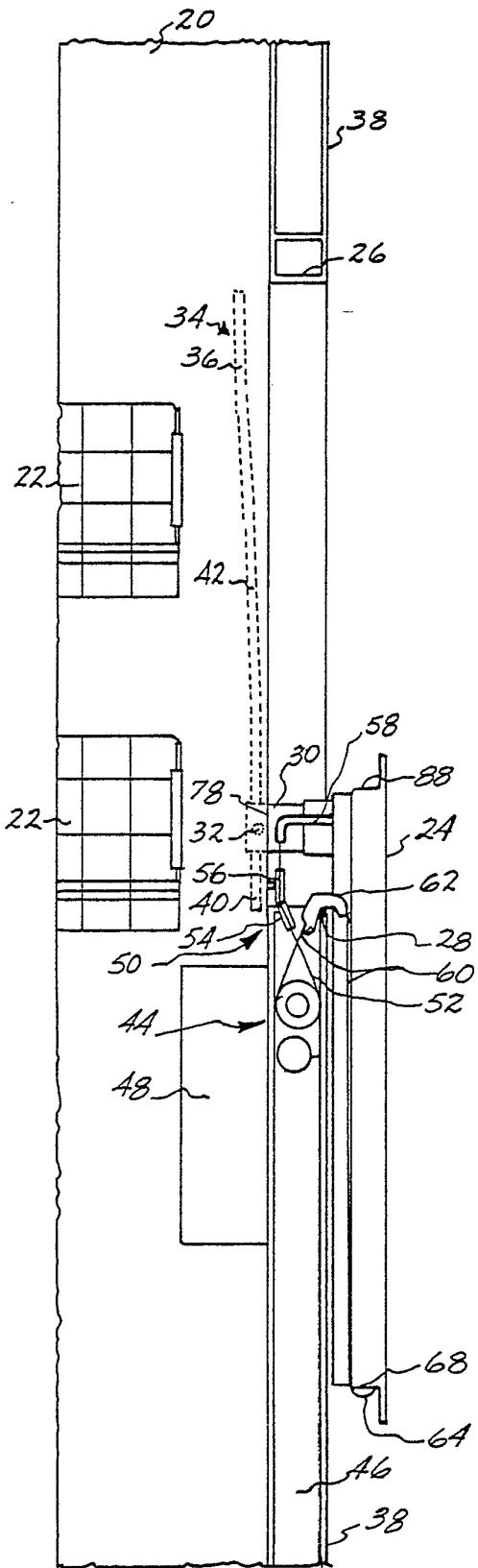


Fig. 4

3/13

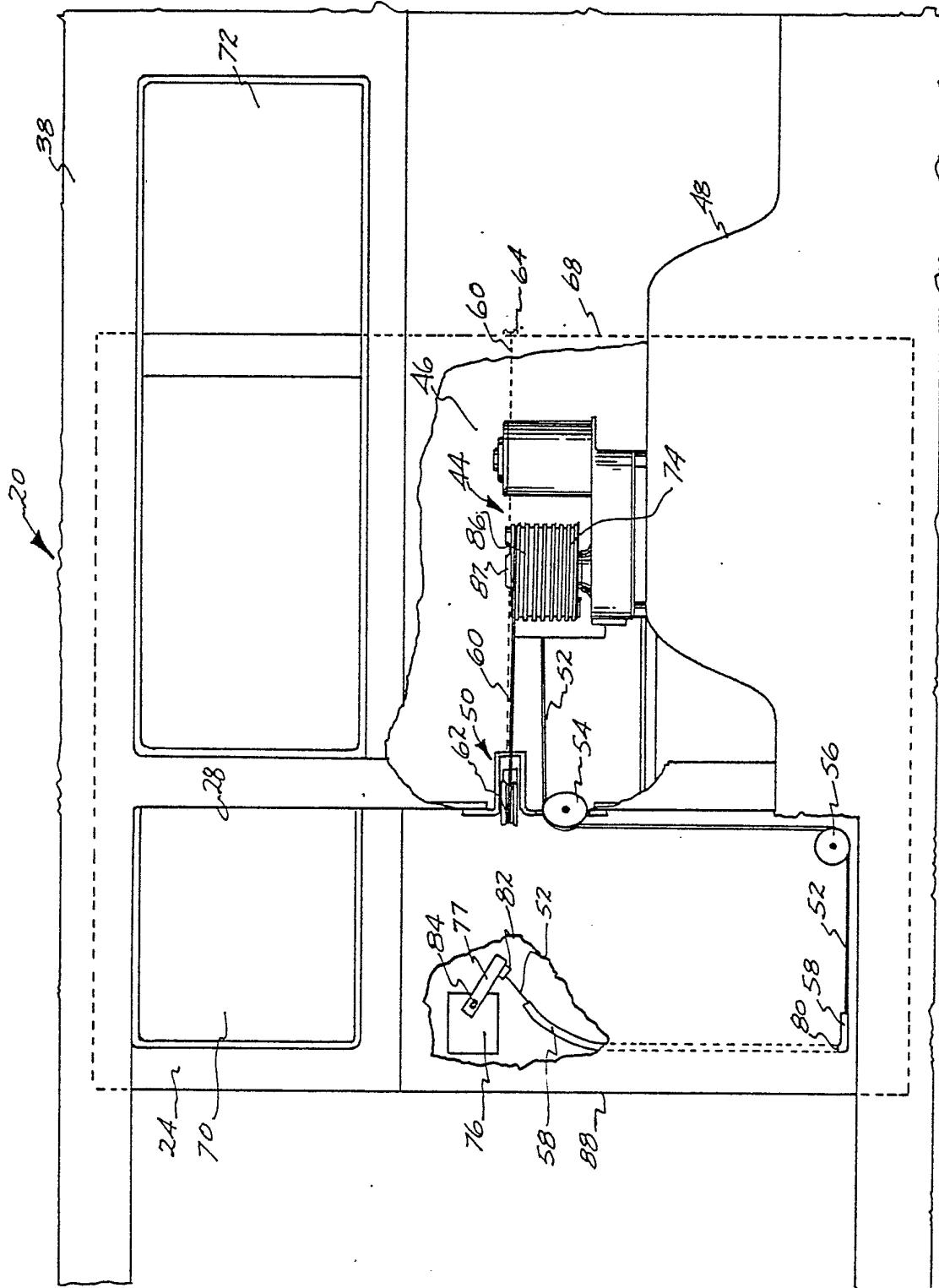


Fig. 5

4 / 13

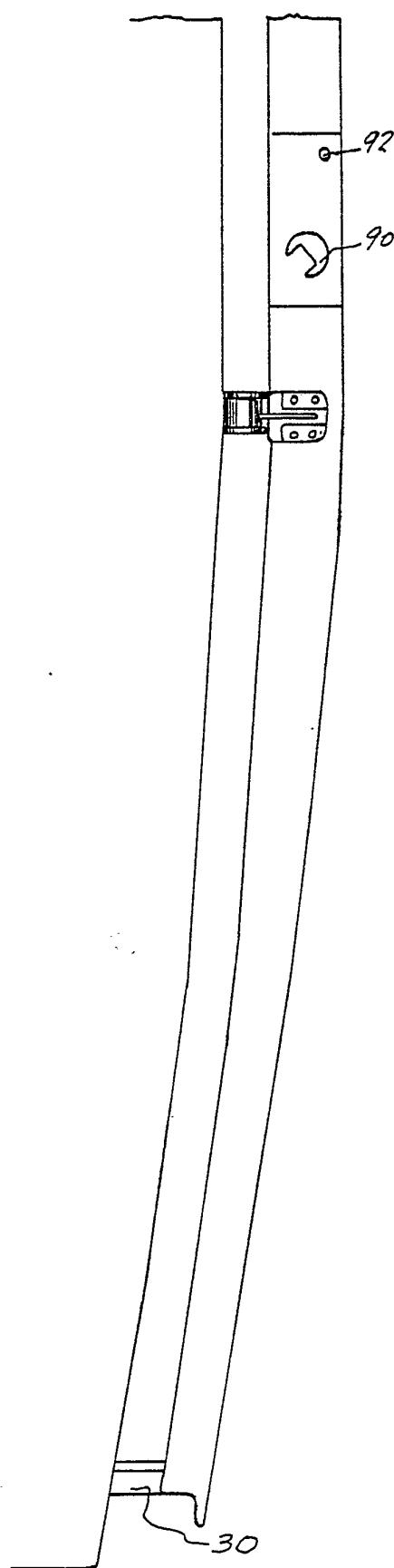


Fig. 6

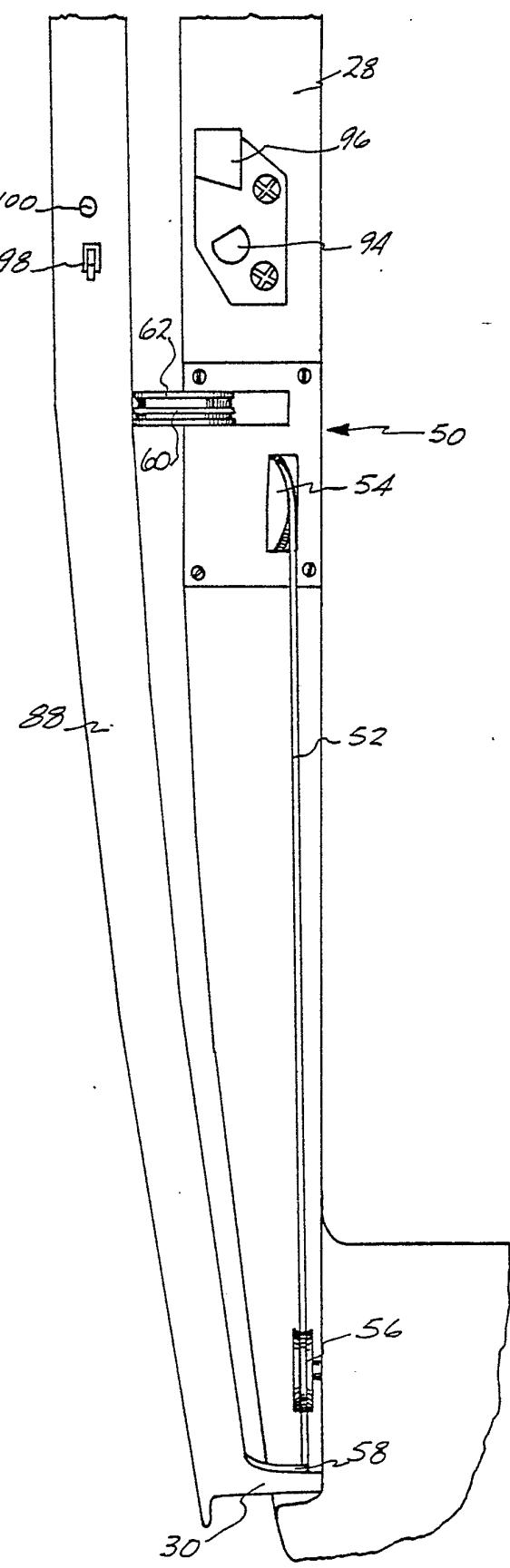


Fig. 7

5 / 13

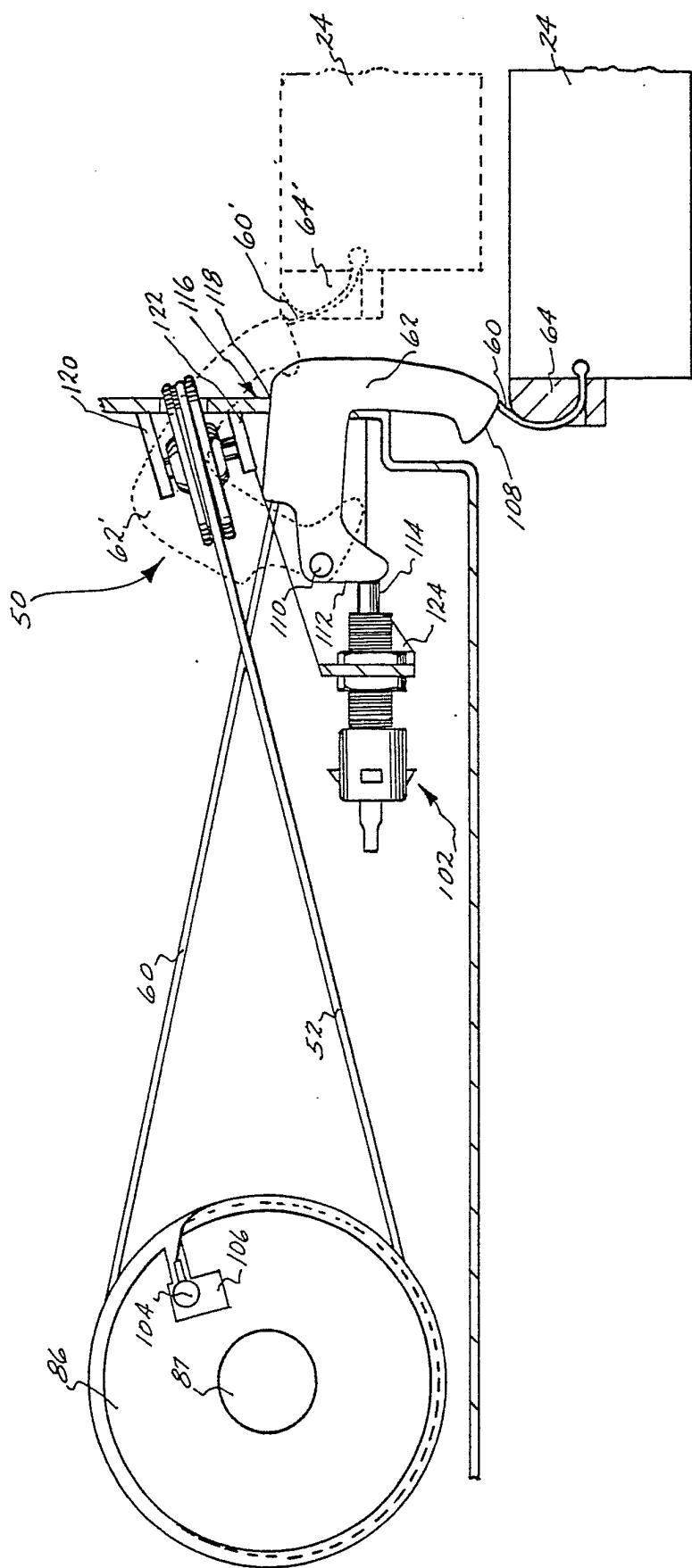
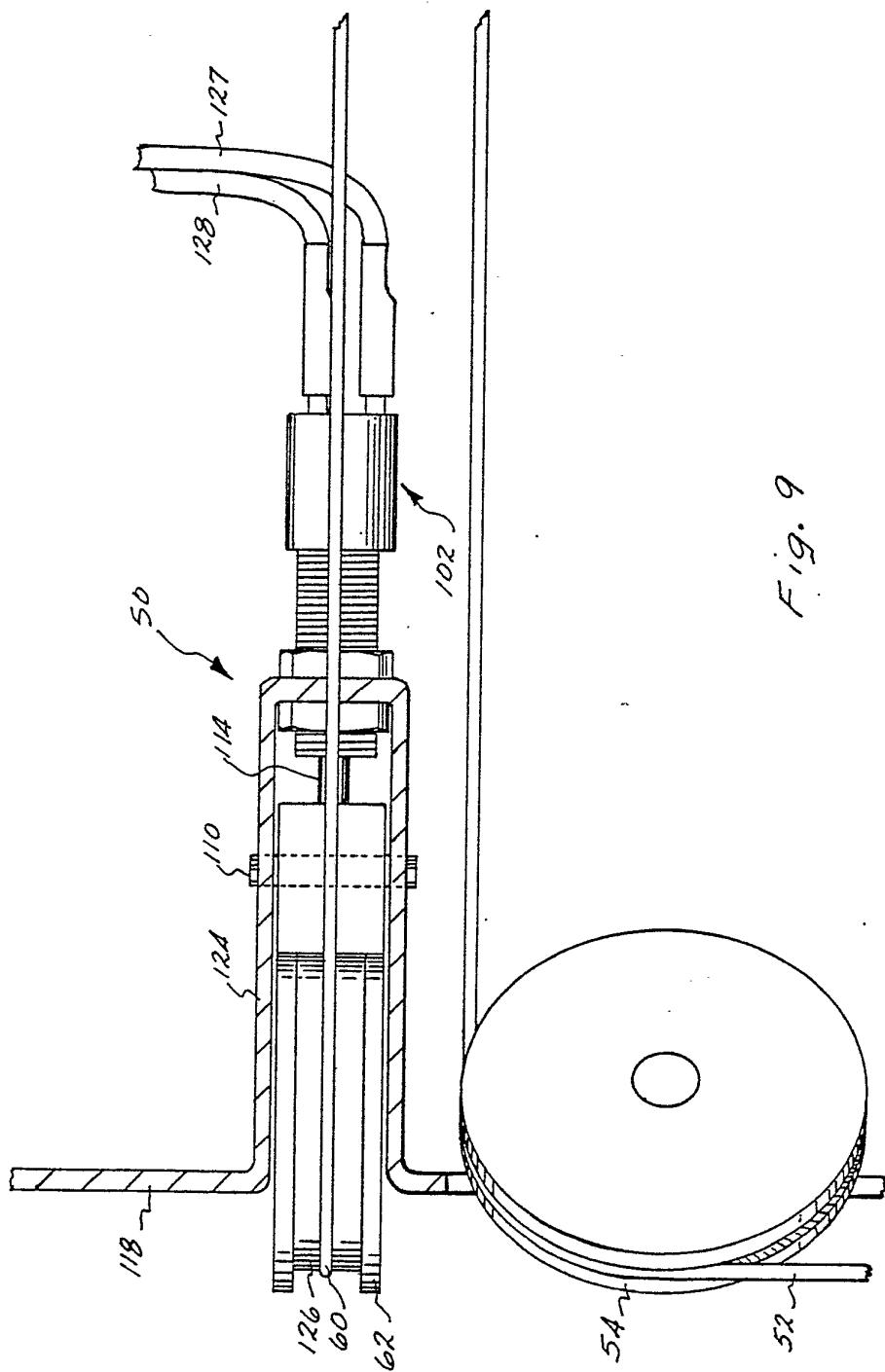


Fig. 8

6 / 13



7 / 13

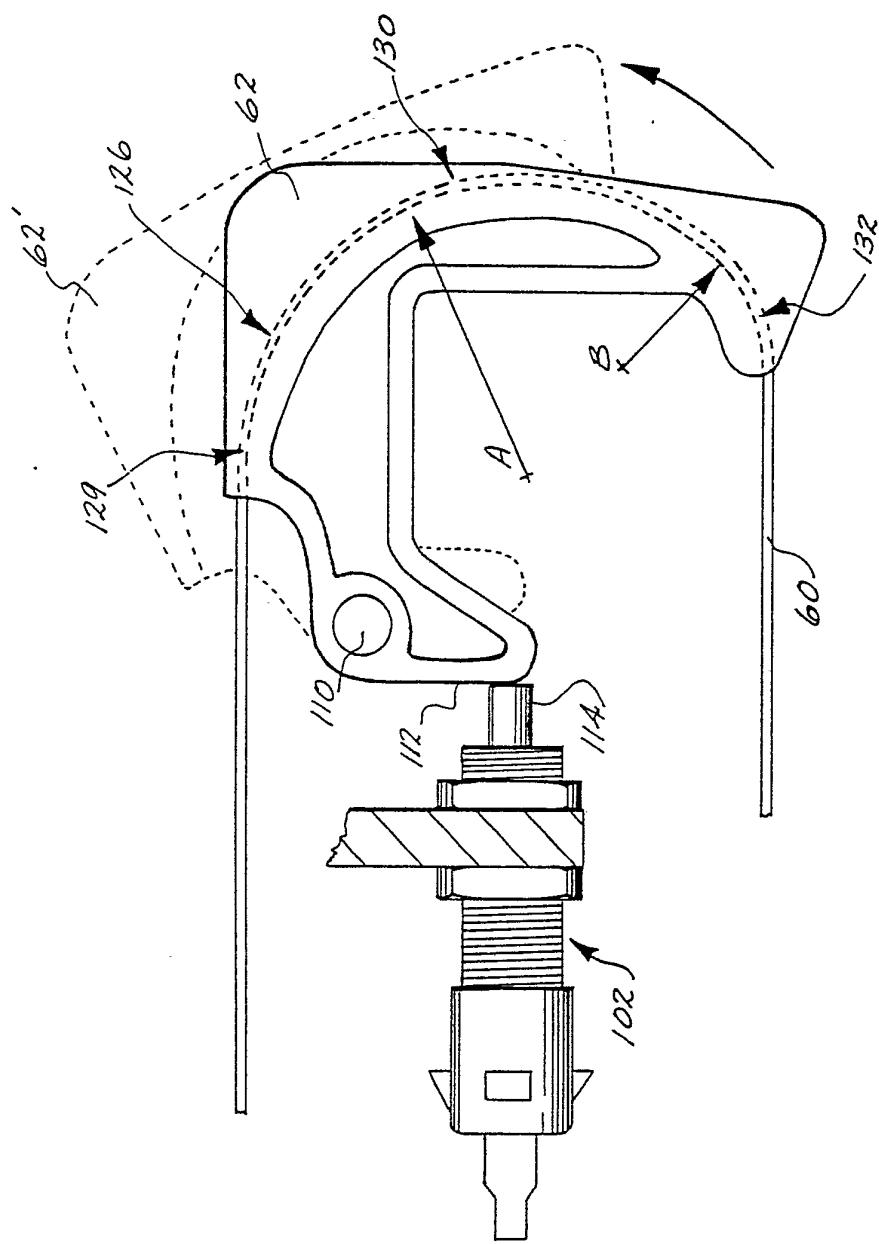


Fig. 10

8 / 13

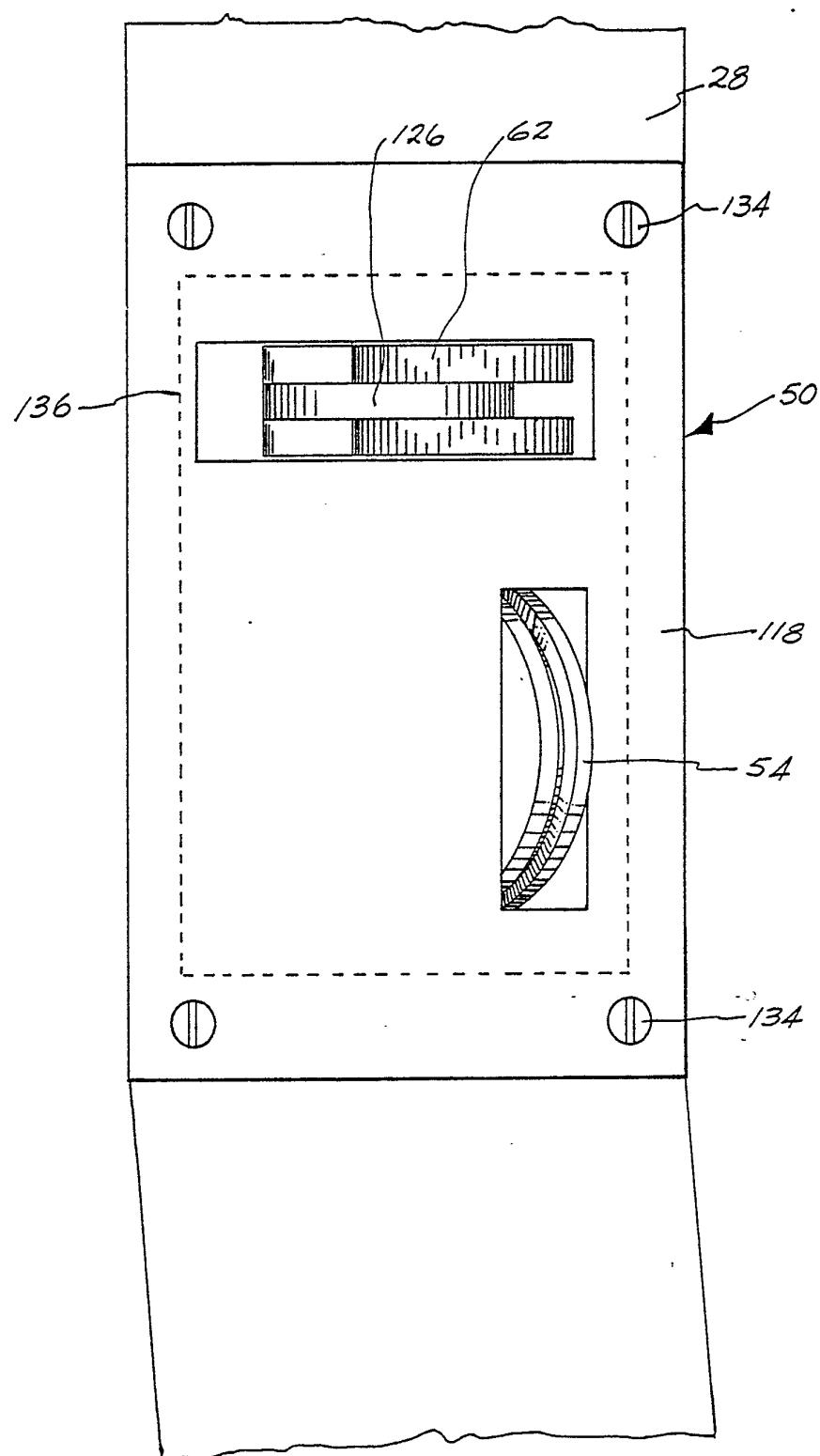


Fig. 11

9 / 13

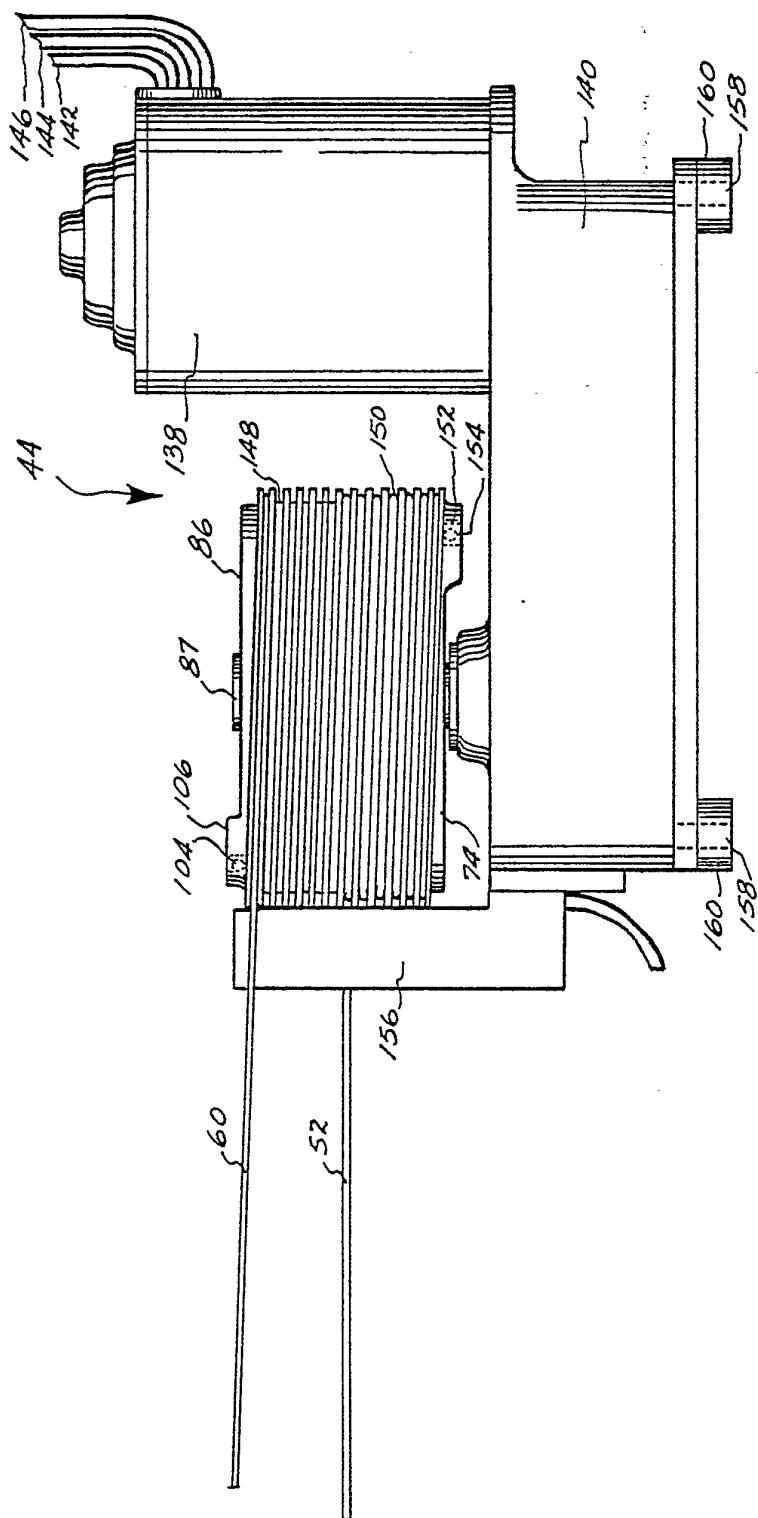


Fig. 12

10 / 13

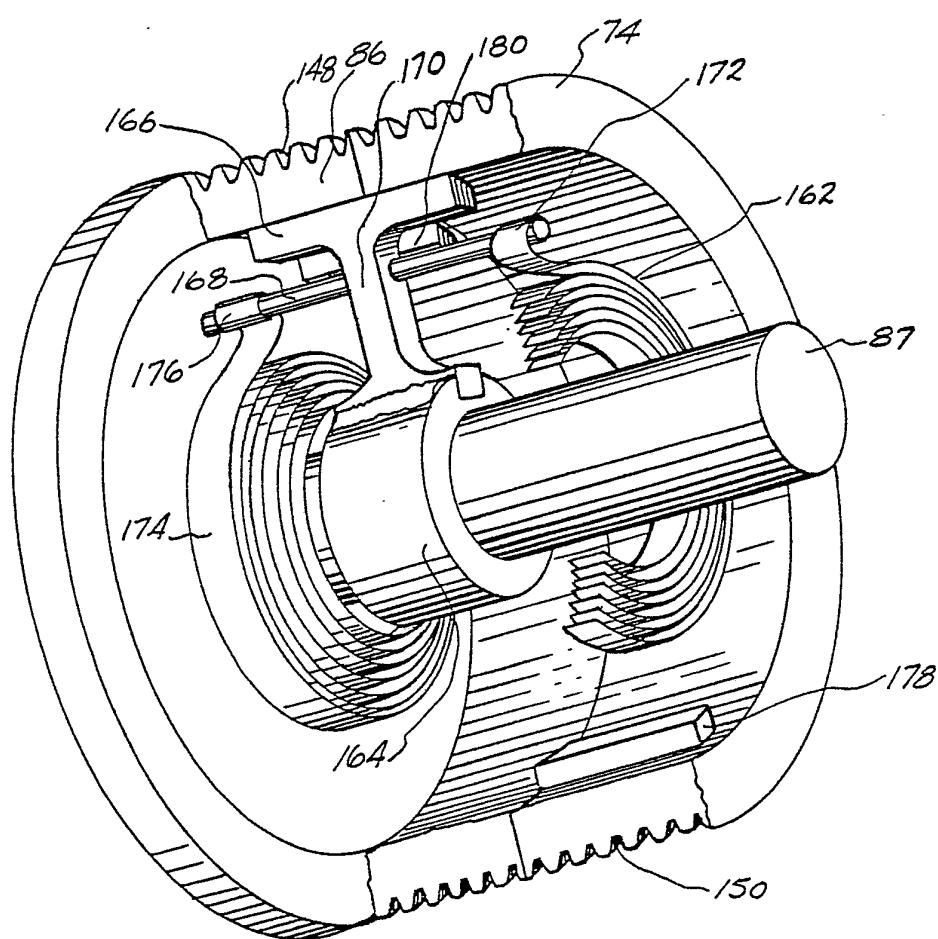
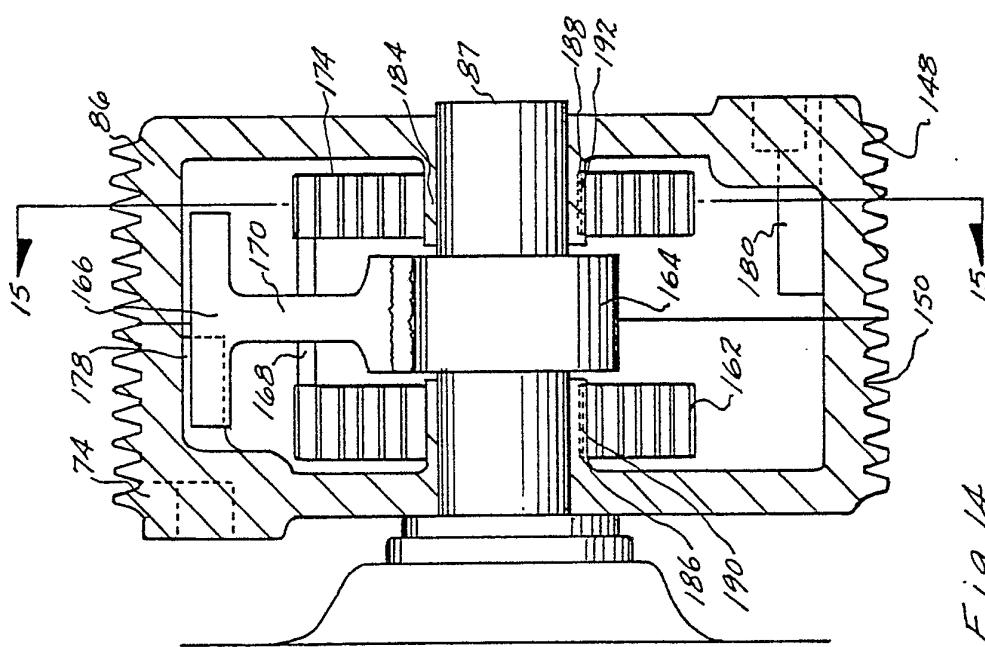
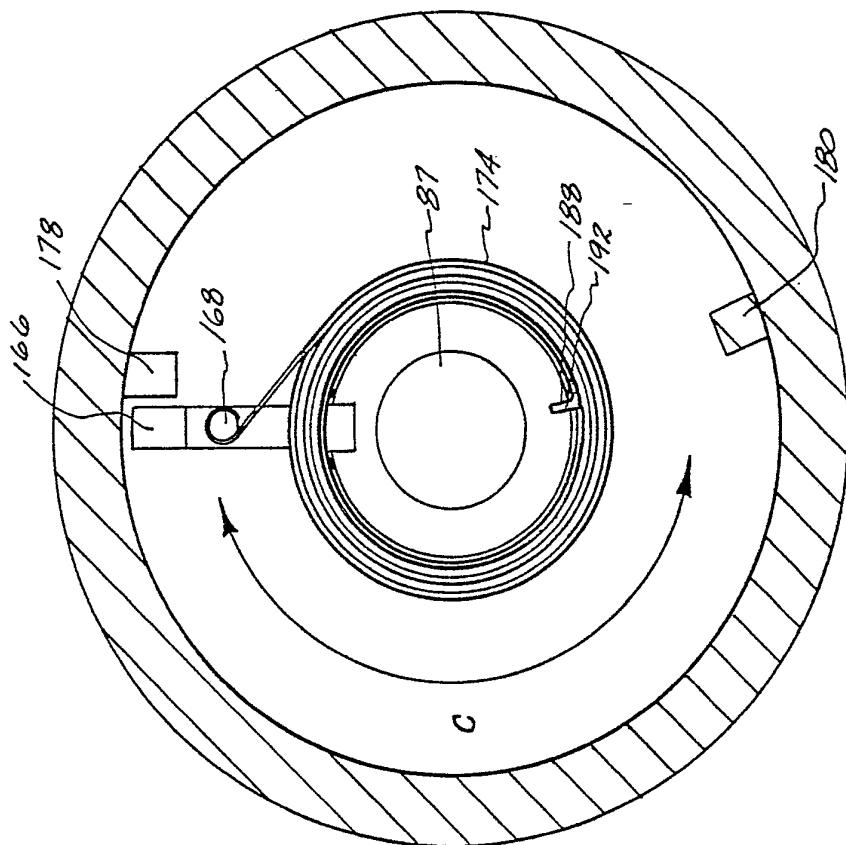
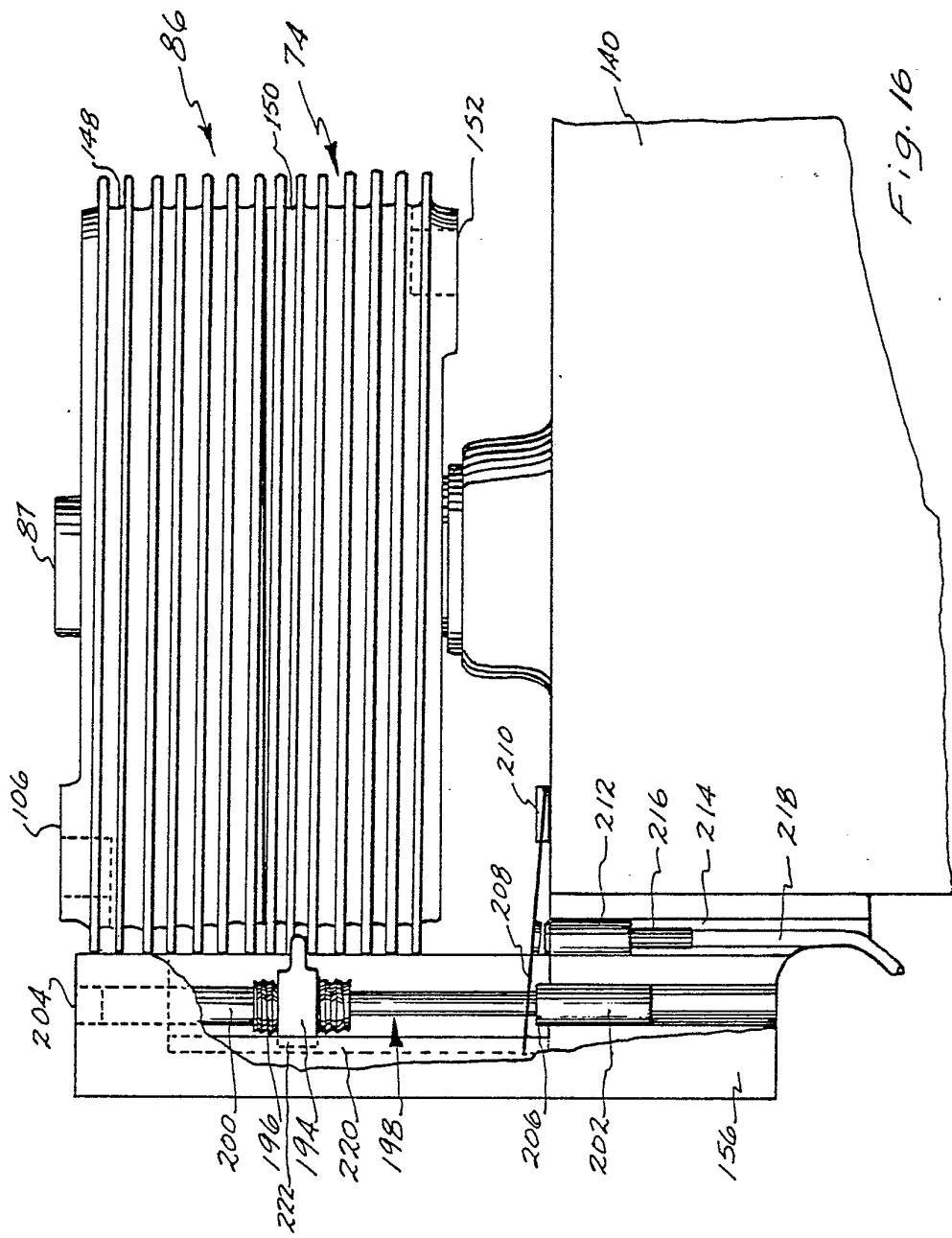


Fig. 13

II / 13



12 / 13



13 / 13

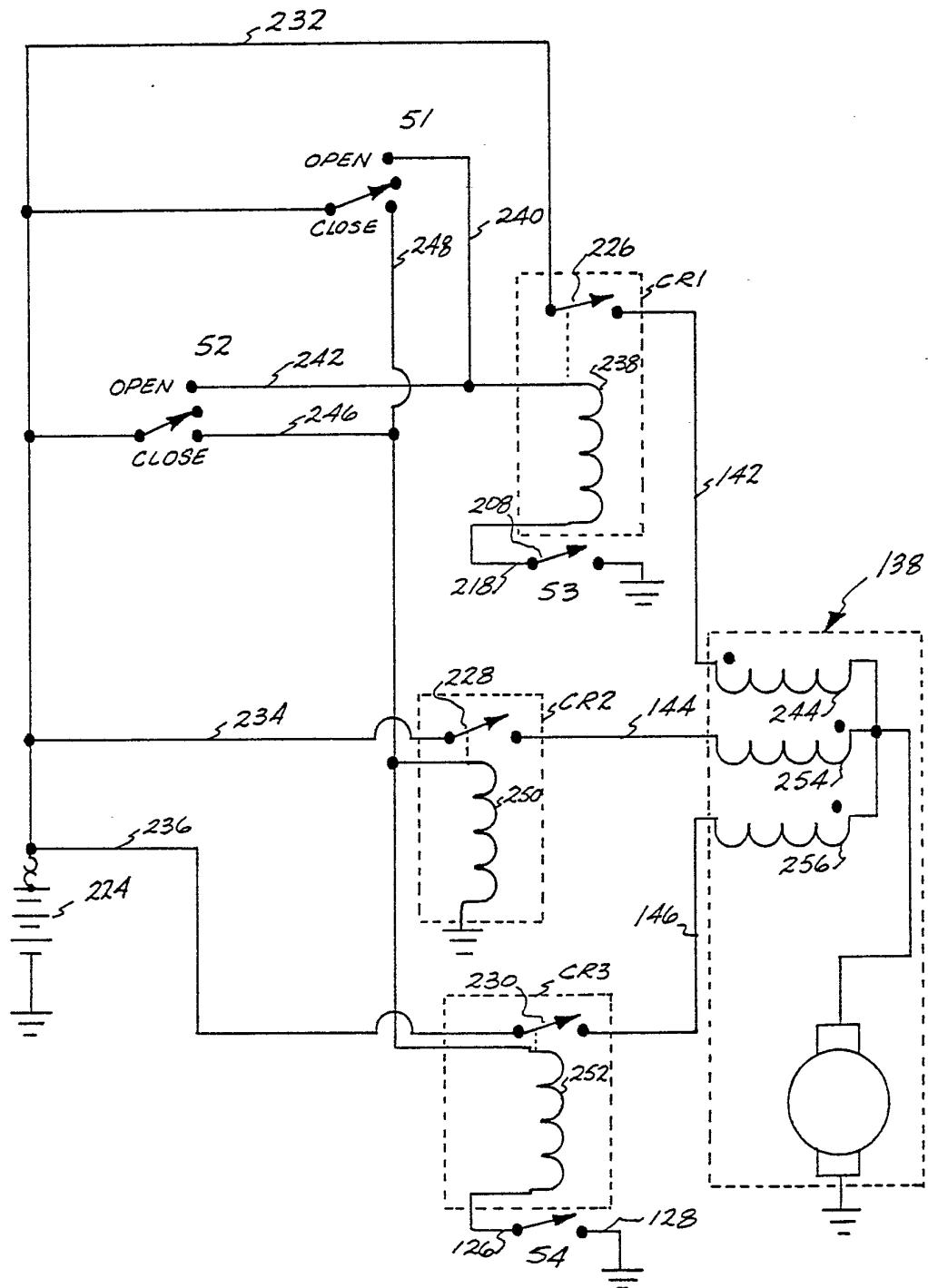


Fig. 17

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# INTERNATIONAL SEARCH REPORT

International Application No PCT/US 80/01465

## I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) <sup>3</sup>

According to International Patent Classification (IPC) or to both National Classification and IPC

Int. Cl. <sup>9</sup> E05D 15/10  
U.S. Cl 49/215

## II. FIELDS SEARCHED

### Minimum Documentation Searched <sup>4</sup>

| Classification System | Classification Symbols  |
|-----------------------|---|
| US                    | 49/210,213-218,220,221,279,280,352,360<br>242/47.01,107 254/278,364,392 |

Documentation Searched other than Minimum Documentation  
to the Extent that such Documents are Included in the Fields Searched <sup>5</sup>

## III. DOCUMENTS CONSIDERED TO BE RELEVANT <sup>14</sup>

| Category <sup>6</sup> | Citation of Document, <sup>15</sup> with indication, where appropriate, of the relevant passages <sup>17</sup> | Relevant to Claim No. <sup>18</sup> |
|-----------------------|--|-------------------------------------|
| A                     | US, A, 1,276,191 Published 20, August 1918<br>Dittman et al  | 1-18                                |
| A                     | US, A, 3,197,817 Published 3 August 1965<br>Voris  | 1-18                                |
| A                     | US, A, 3,652,124 Published 28 March 1972<br>Tronville  | 1-18                                |
| A                     | US, A, 3,802,125 Published 9 April 1974<br>Baker   | 1-18                                |
| A                     | US, A, 2,152,969 Published 4 April 1939<br>Nash  | 19-30                               |
| A                     | US, A, 3,814,213 Published 4 June 1974<br>Balass   | 19-30                               |

\* Special categories of cited documents: <sup>16</sup>

"A" document defining the general state of the art

"E" earlier document but published on or after the international filing date

"L" document cited for special reason other than those referred to in the other categories

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but on or after the priority date claimed

"T" later document published on or after the international filing date or priority date and not in conflict with the application, but cited to understand the principle or theory underlying the invention

"X" document of particular relevance

## IV. CERTIFICATION

Date of the Actual Completion of the International Search <sup>1</sup>

6 March 1981

Date of Mailing of the International Search Report <sup>2</sup>

18 MAR 1981

International Searching Authority <sup>1</sup>

ISA/US

Signature of Authorized Officer <sup>20</sup>

