

**INCH POUND**

MIL-S-7742D  
AMENDMENT 1  
2 September 1992

**MILITARY SPECIFICATION  
SCREW THREADS, STANDARD, OPTIMUM SELECTED SERIES:  
GENERAL SPECIFICATION FOR**

This amendment forms a part of MIL-S-7742D, dated 25 July 1991,  
and is approved for use by all Departments and Agencies of the  
Department of Defense.

PAGE 1

1.1, line 2, change to read:

“ . . . screw threads, classes 2A and 2B and classes 3A and 3B . . . ”.

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3.1, following third sentence, insert: “If the “Safety Critical Threads” application category is not specified or the application category cannot be feasibly determined, the “Other Threads” application category shall apply.”

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3.4.9, delete and substitute:

“3.4.9. Surface roughness. Certain thread applications may require control of the surface roughness of the thread flanks, roots, or crests. The surface roughness requirement shall be specified, if necessary, on the drawing, product specification, or specification sheet. Due consideration shall be given to the practical method of production and the surface roughness commensurate with that method. Unless otherwise specified on the drawing, product specification, or specification sheet, the surface roughness of the thread flanks and roots shall be no greater than 63 microinches  $R_a$  for external threads and 100 microinches  $R_a$  for internal threads in accordance with ANSI/ASME B46.1.”

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Following 6.2.5.1, insert:

“6.2.5.2 “GO” functional diameter. The “GO” functional diameter is the functional diameter which is defined in ANSI/ASME B1.7M.”

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