

# Sovelle.

## Capability Sheet

Africa Woven. World Proven. Wovens, knits & made-ups manufactured in Benin for apparel, home & hospitality—delivered to schedule.



# Company Snapshot

## Location

Benin (Greater Cotonou area)

## Scope

Spinning → Weaving/Knitting → Dyeing & Finishing → Select Cut-and-Sew

## Markets

Apparel, Home Textiles, Hospitality

## Strengths

Spec-tight tolerances · Predictable lead times · FOB/CIF via Cotonou

Motto: Africa Woven. World Proven.



# Core Product Families

## Wovens

Poplin, Twill, Denim, Percale, Sateen, Canvas

## Knits

Single Jersey, French Terry (loop-back)

## Terry

Towelling for towels & robes

## Made-ups (select programs)

Bed linen sets, pillowcases, table linen, towels & bathrobes

# Product Range — Quick Specs

## Wovens

Fabric	Typical GSM	Width	Notes
Poplin	100–200	150 cm	Plain weave; shirts/bedding
Twill	180–320	150 cm	Diagonal weave; workwear/uniforms
Denim	280–400	150 cm	Indigo-dyed twill; jeans/jackets
Percale	140–200	280 cm	Crisp plain weave; luxury bedding
Sateen	200–300	280 cm	Smooth satin weave; premium bedding
Canvas	300–500	150 cm	Heavy plain weave; bags/workwear

## Knits

Fabric	Typical GSM	Width	Notes
Single Jersey	120–180	180 cm	T-shirts/underwear; soft hand
French Terry	240–320	180 cm	Loop-back; sweats & loungewear

## Terry (Towels/Robes)

Fabric	Typical GSM	Width	Notes
Terry Towelling	400–600	150 cm	High absorbency; spa/hospitality

Custom constructions, finishes, and colors available on request.



# Manufacturing Capabilities



## Spinning & Yarn Prep

- Combed & ring-spun cotton
- Custom blends on request (cotton/poly, cotton/modal)
- Yarn counts: Ne 10s → Ne 60s
- QC at each stage



## Weaving & Knitting

- Air-jet looms, woven widths up to 400 cm
- Circular knitting lines (jersey & interlock)
- Jacquard capability for complex patterns
- Seamless tube knitting (technical)



## Dyeing & Finishing

- Reactive & vat dyeing systems
- Bleaching, mercerizing, sanforizing
- Enzyme & soft finishes
- Water-repellent & anti-microbial options



## Cut-and-Sew (Select Programs)

- Bed linen sets & pillowcases
- Terry towels & bathrobes
- Table linens and napkins
- Custom hospitality programs

# Quality & Testing Standards

GSM tolerance	±3% of target
Dimensional stability (shrinkage)	< 2% after wash
Color fastness	Grade 4+ (ISO/AATCC)
Pilling resistance	Grade 4+ (ASTM / ISO)
Tear strength	Targeted to end-use requirements (lab tested)
Inspection	Final fabric inspection (4-point system)
Compliance	ISO 9001:2015; OEKO-TEX Standard 100 (program basis)
Third-party testing	Available on request

# Finishes & Options

## Common finishes (stocked)

Enzyme soft, easy-care/wrinkle-resist, anti-microbial, water-repellent, mercerized (program-based), sanforized.

## Other finishes (on request)

Flame-retardant, anti-static, soil-release, bio-polish, peaching/emerizing.

# MOQs & Lead Times

Category	Typical MOQ	Notes
Piece-dyed wovens	1-3,000 m / color	Fabric & shade dependent
Yarn-dyed wovens	3-5,000 m / color	Pattern repeat may affect MOQ
Knits (greige → dyed)	1-2,000 m / color	Program & gauge dependent
Towels / Bed linen (made-ups)	Program-based	By item/color/size set
Lead times	<b>4–8 weeks post approvals</b>	Includes sampling & production

- MOQs can flex with consolidated programs.

# Commercial & Logistics

## Incoterms

FOB or CIF via Port of Cotonou

## Payment terms

30% advance / 70% on shipment (LC negotiable)

## Sampling

Lab dips (5-7 days typical); development samples by request

## Packaging

- **Wovens:** Roll (core) or bale; poly-bagged; end labels with article, lot, shade & meters
- **Knits/Terry:** Poly-bagged bundles or rolls; size/weight labeled
- **Made-ups:** Retail or bulk pack; barcode/brand labels per customer spec
- **Carton/Labeling:** Custom carton marks, barcodes, and palletization per routing guide

# How We Work (Brief)



## Brief

Fabric or product spec + end-use + target GSM/width/finish



## Development

Lab dips & hand-looms / knit panels as needed



## Approval

Color/handle/spec sign-off



## Production

Scheduled with inline QC and 4-point inspection



## Dispatch

Documentation + pre-shipment audit available



## Representative Applications



### Apparel

Shirtings, chinos, denim, fleece sweats, tees



### Home

Bed sheets, duvet covers, pillowcases, throws, curtains



### Hospitality

Percale & sateen bed linen, terry towels & bathrobes



### Bags/Utility

Heavy canvas & workwear twills

# Contact

## Sovelle – B2B Enquiries

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All specifications are representative ranges. Final specs and tolerances are set per PO and approved tech packs.