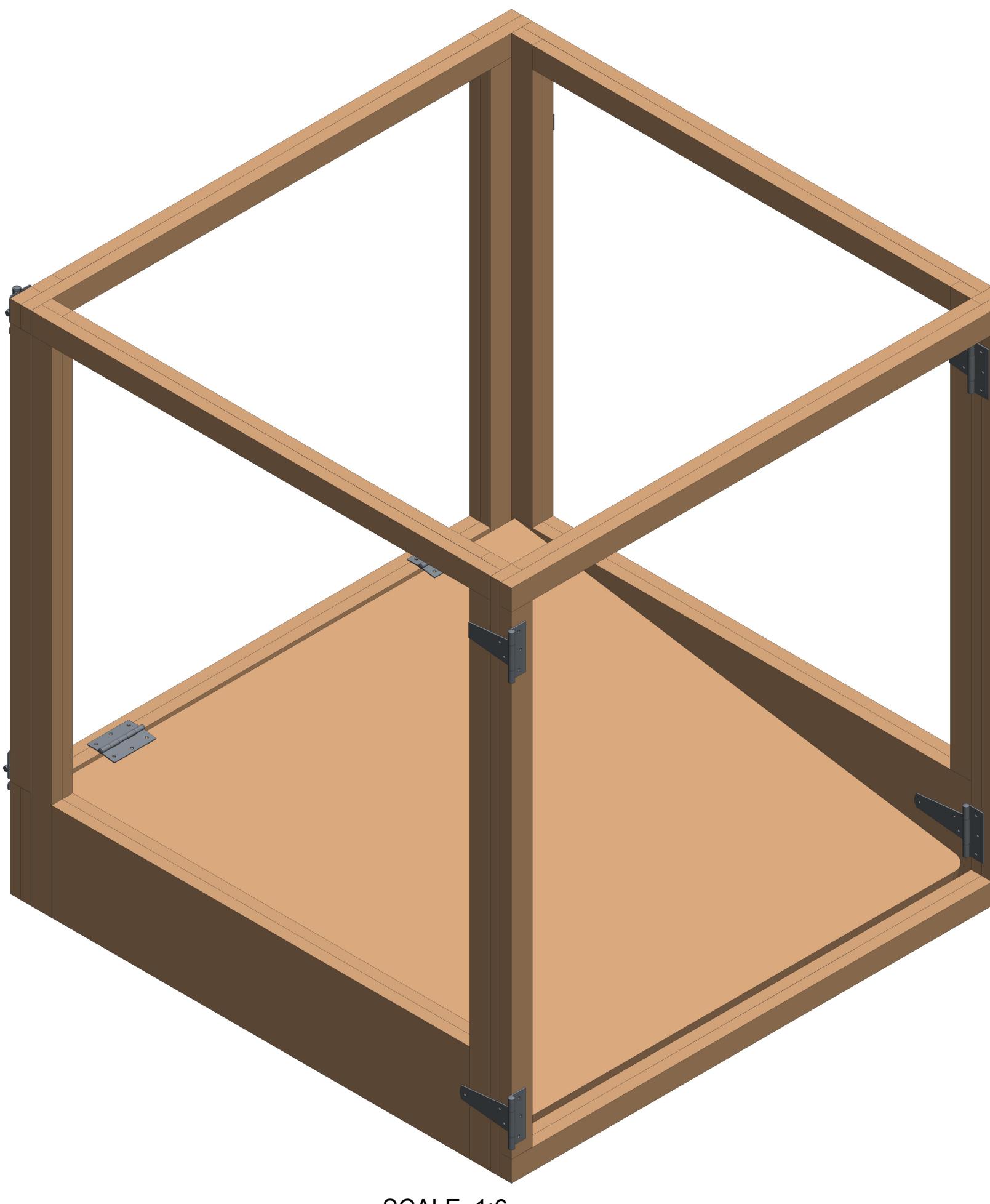


MODEL NAME TE-14000	TITLE Team Low Goal
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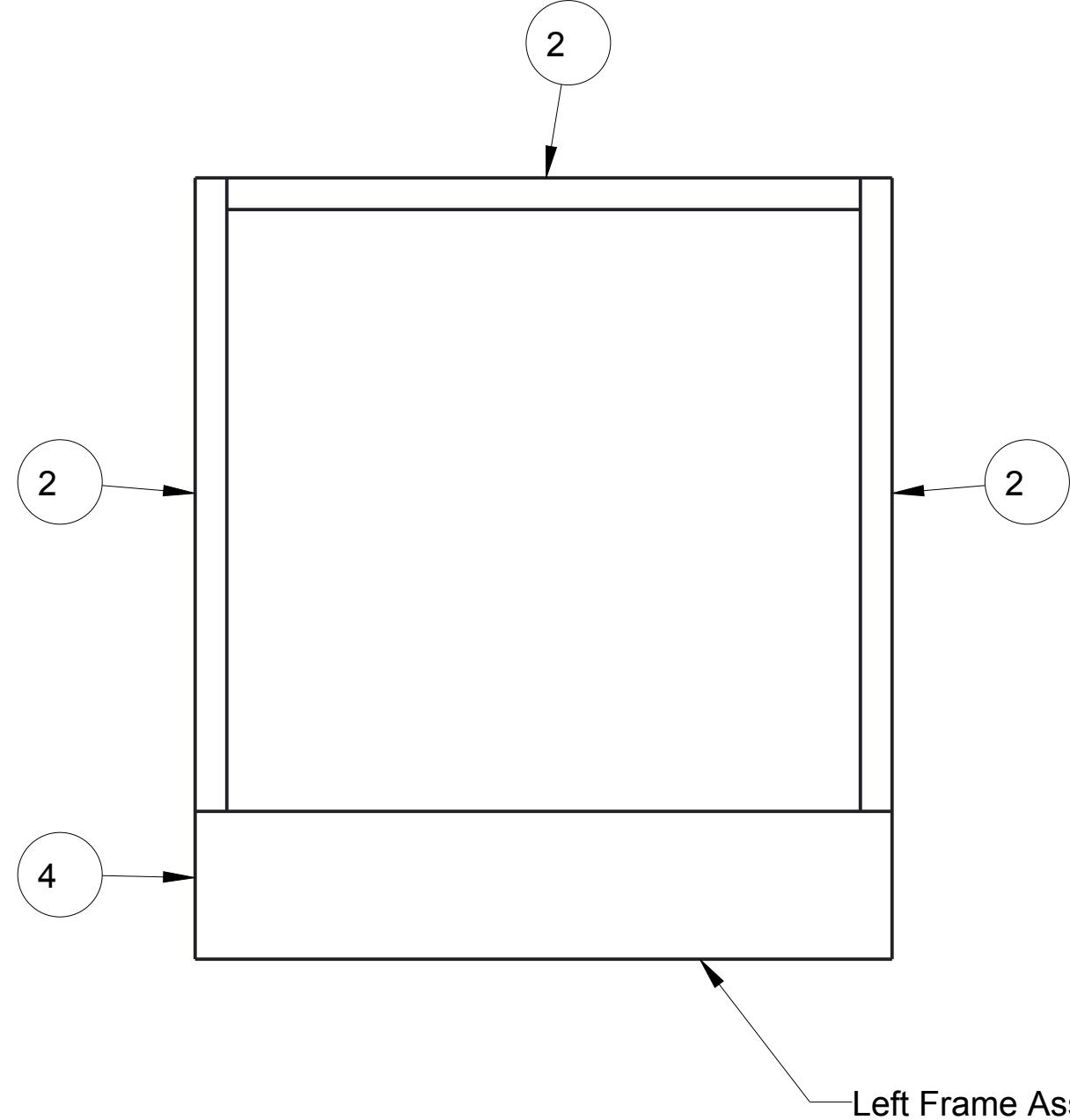
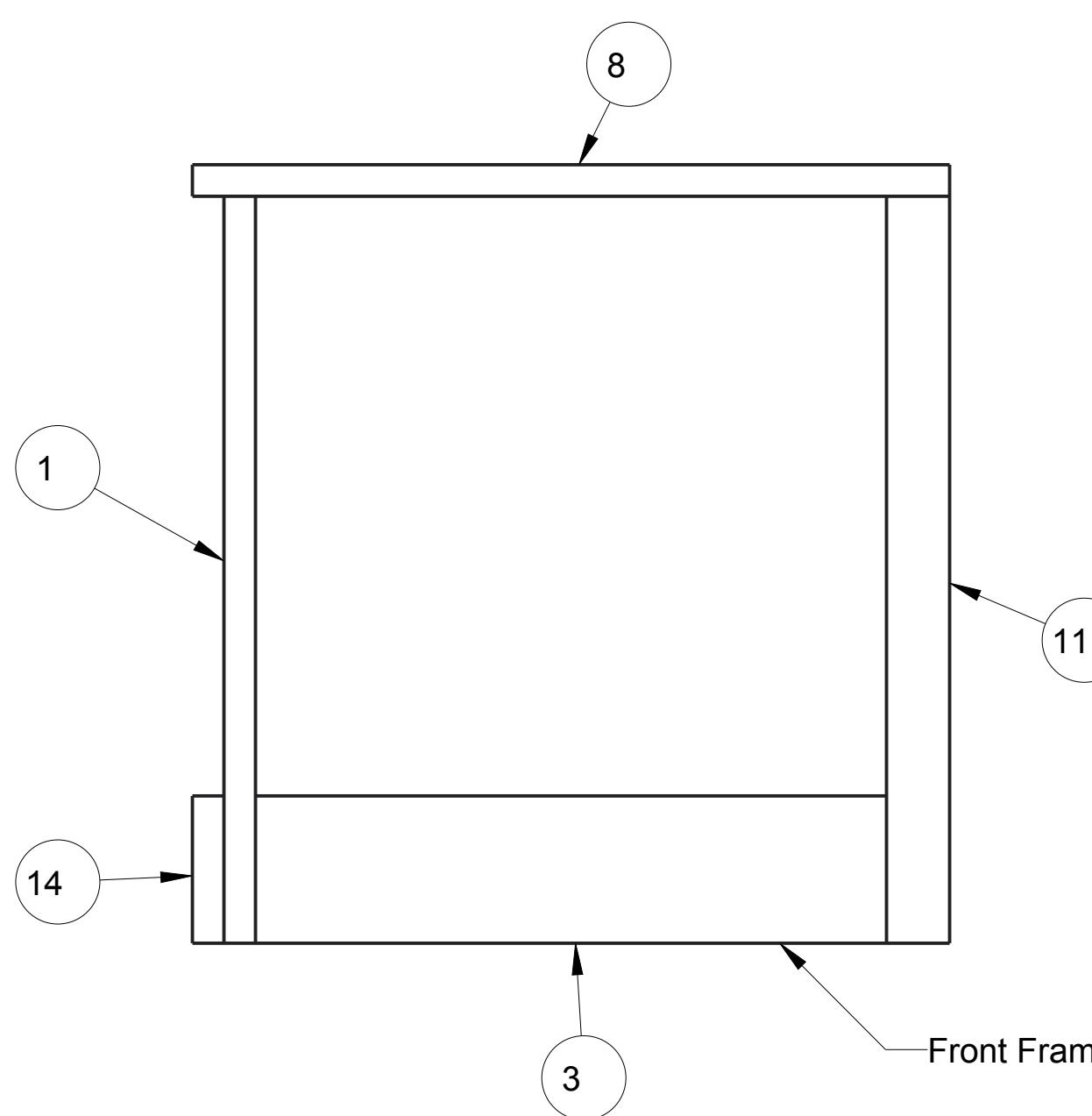


SCALE 1:6

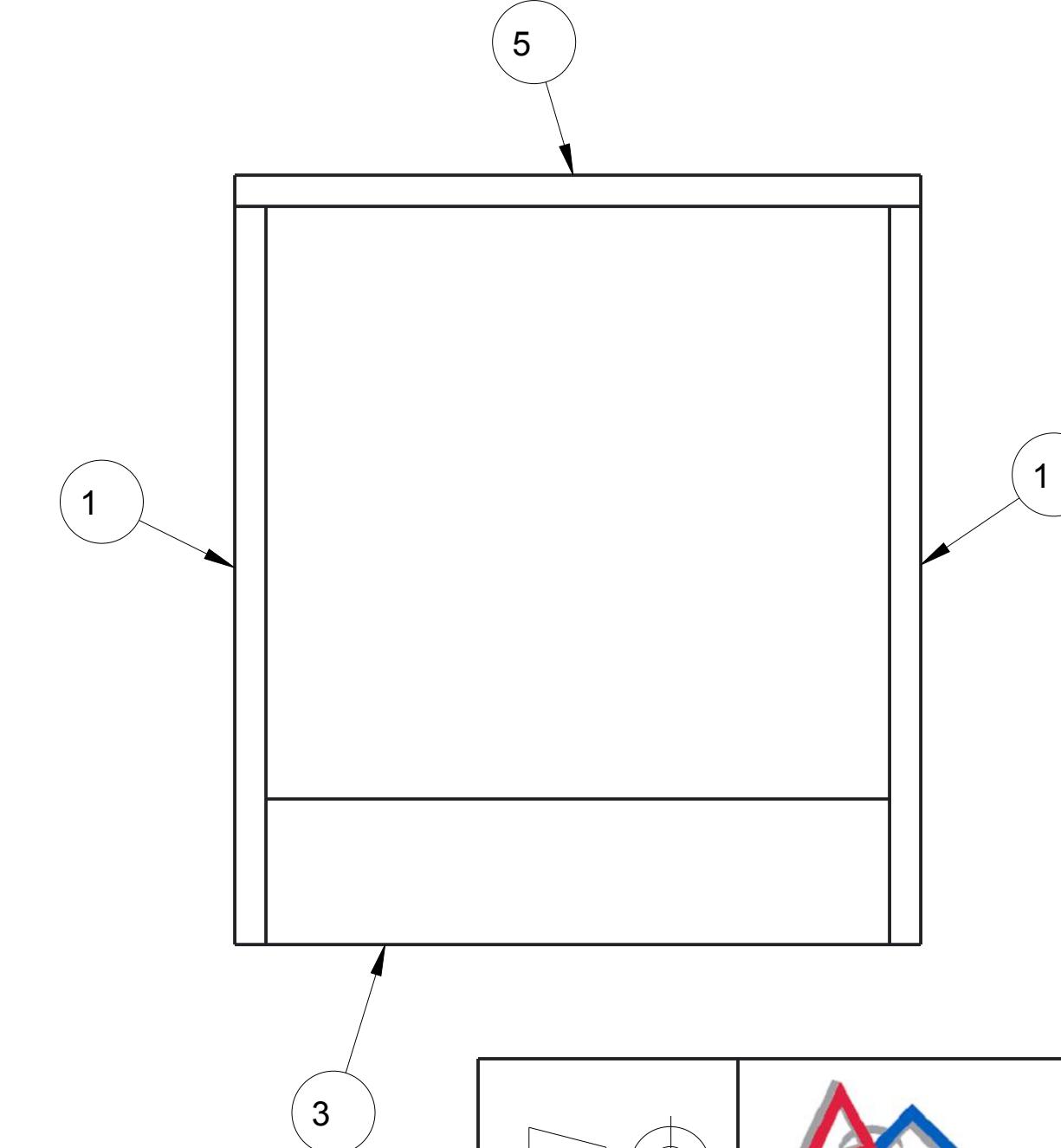
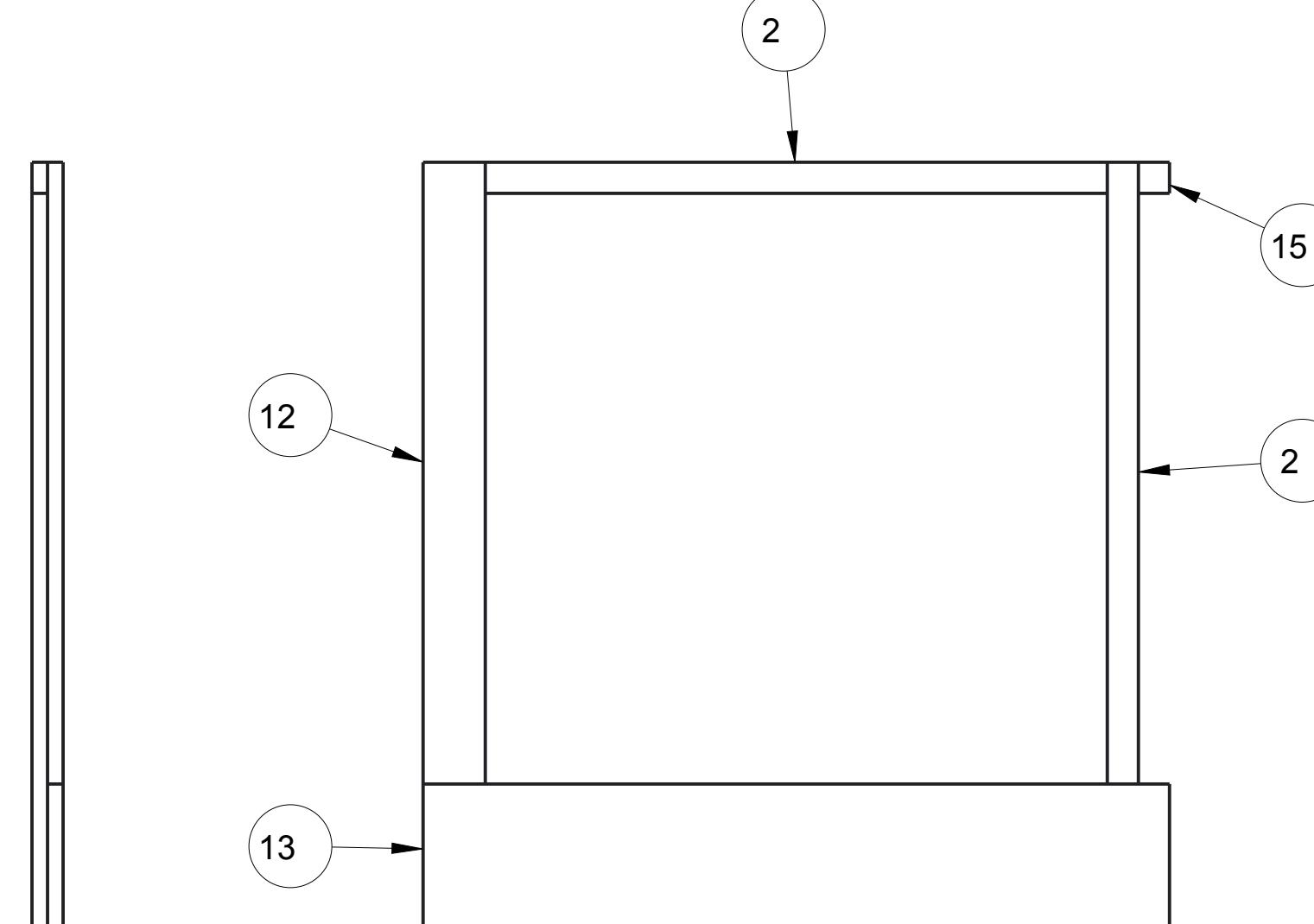
ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	TE-14000-01	5	1.5" x 35.5"	3/4" Plywood
2	TE-14000-02	7	1.5" x 30"	3/4" Plywood
3	TE-14000-03	3	7" x 30"	3/4" Plywood
4	TE-14000-04	2	7" x 33"	3/4" Plywood
5	TE-14000-05	4	1.5" x 33"	3/4" Plywood
6	TE-14000-06	2	1.5" x 37"	3/4" Plywood
7	TE-14000-07	2	1.5" x 34"	3/4" Plywood
8	TE-14000-08	3	1.5" x 36"	3/4" Plywood
9	TE-14000-09	1	33" x 33.375"	3/4" Plywood
10	TE-14000-10	1	1.5" x 1.19" Angled	3/4" Plywood
11	TE-14000-11	1	3" x 35.5"	3/4" Plywood
12	TE-14000-12	1	3" x 30"	3/4" Plywood
13	TE-14000-13	1	7" x 36"	3/4" Plywood
14	TE-14000-14	1	1.5" x 7"	3/4" Plywood
15	TE-14000-15	1	1.5" x 1.5"	3/4" Plywood
16	TE-14000-16	1	1.5" x 28.5"	3/4" Plywood
17	TE-14000-17	1	3" x 30" Notched	3/4" Plywood
18	TE-14000-18	2	Hinge, Mortise 2" x 3"	McMaster PN: 1598A56
19	TE-14000-19	6	Strap Hinge, 3-13/16"	McMaster PN: 1530A51
20	TE-14000-20	2	Barrel Bolt, Latch	McMaster PN: 1441A32
21	TE-14000-20B	2	Latch	Contained in Item 20

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SCALE 1:8		
SHEET 1 OF 11		
TITLE Team Low Goal		
PROJECT		MODEL NAME TE-14000
ISSUE		

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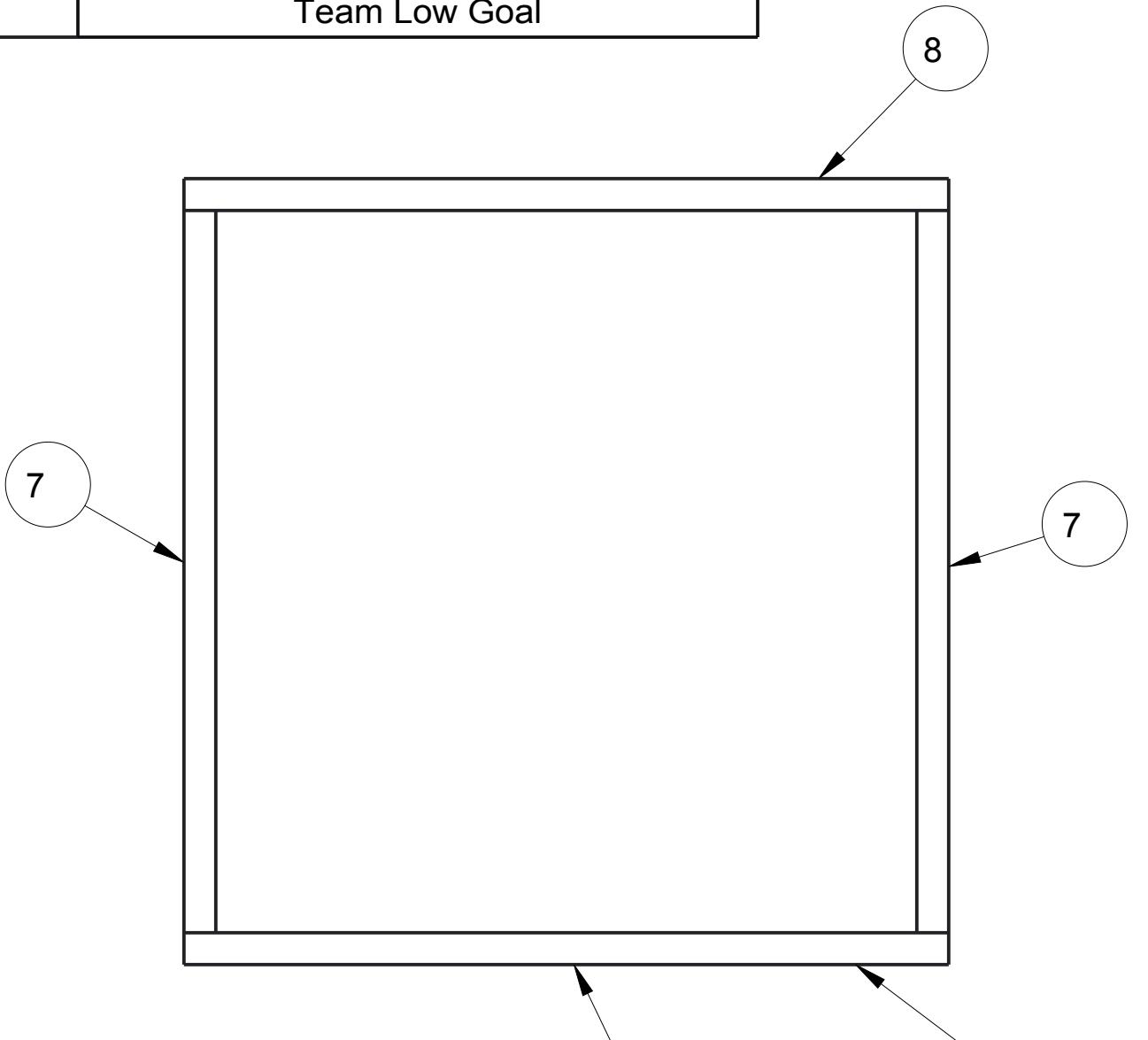
Note: Use staples or wood screws in addition to wood glue to fasten the frames together as shown



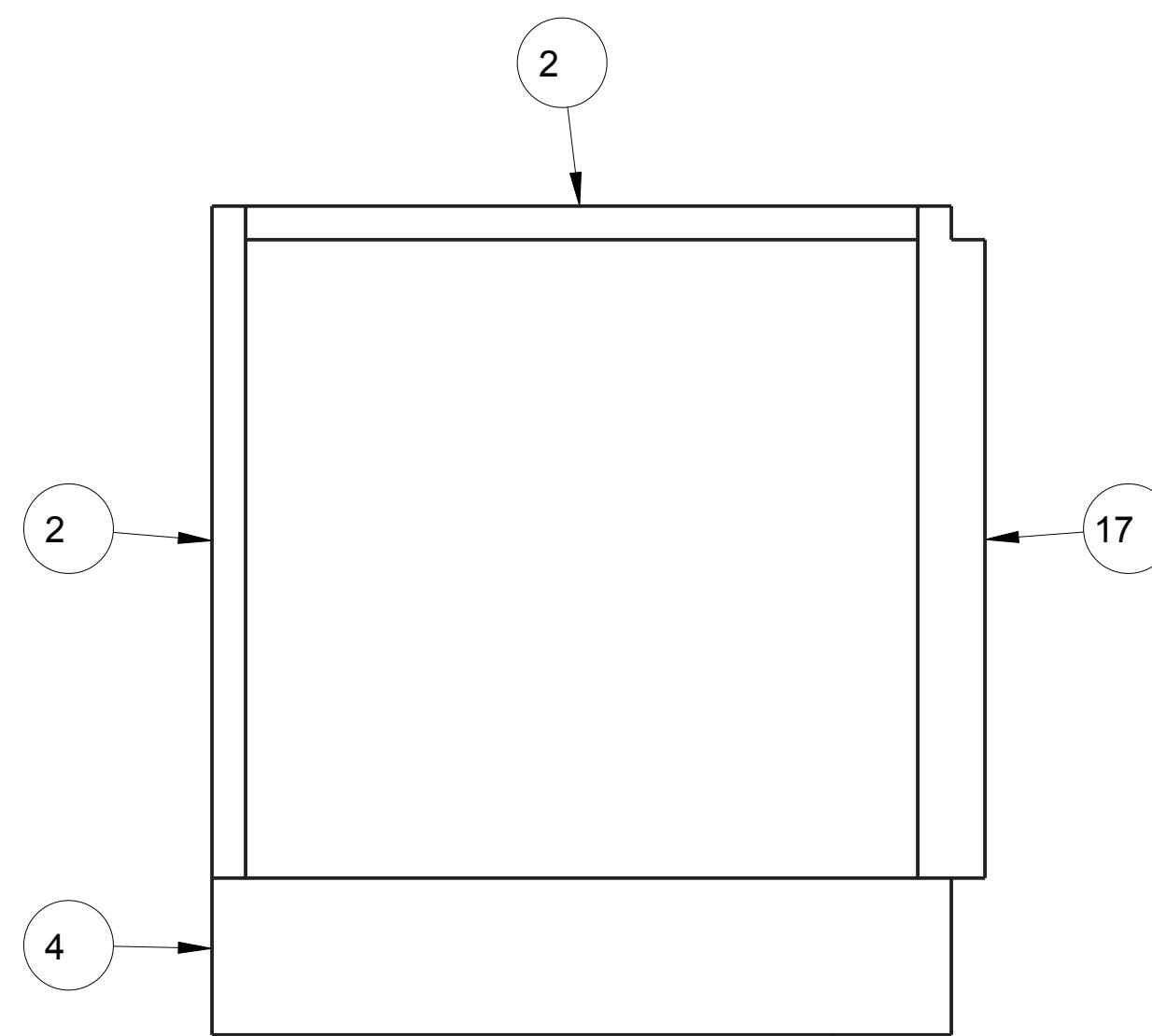
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SHEET 2 OF 11			A
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DO NOT SCALE	PROJECT MODEL NAME TE-14000		
ISSUE			

MODEL NAME	TITLE
TE-14000	Team Low Goal

Team Low Goal

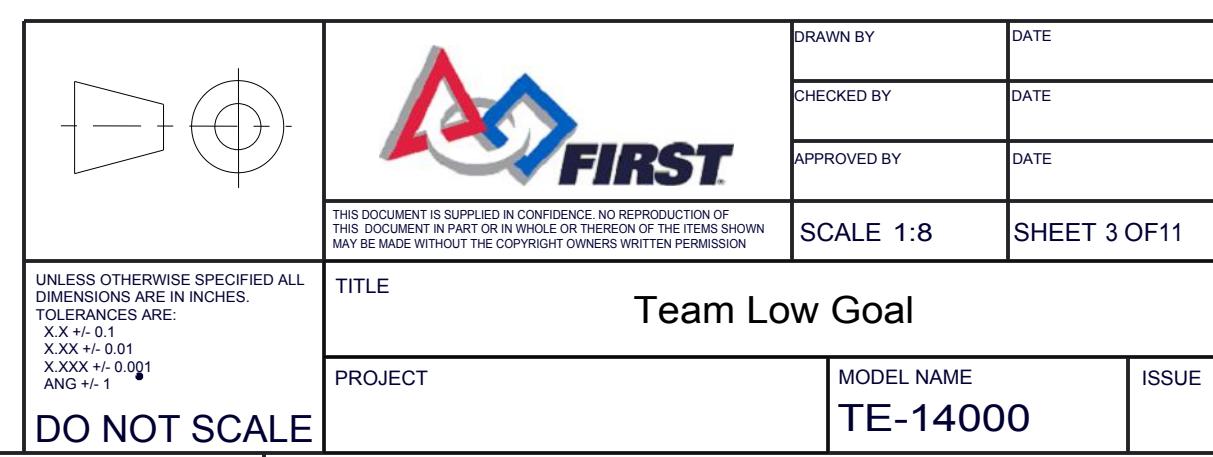
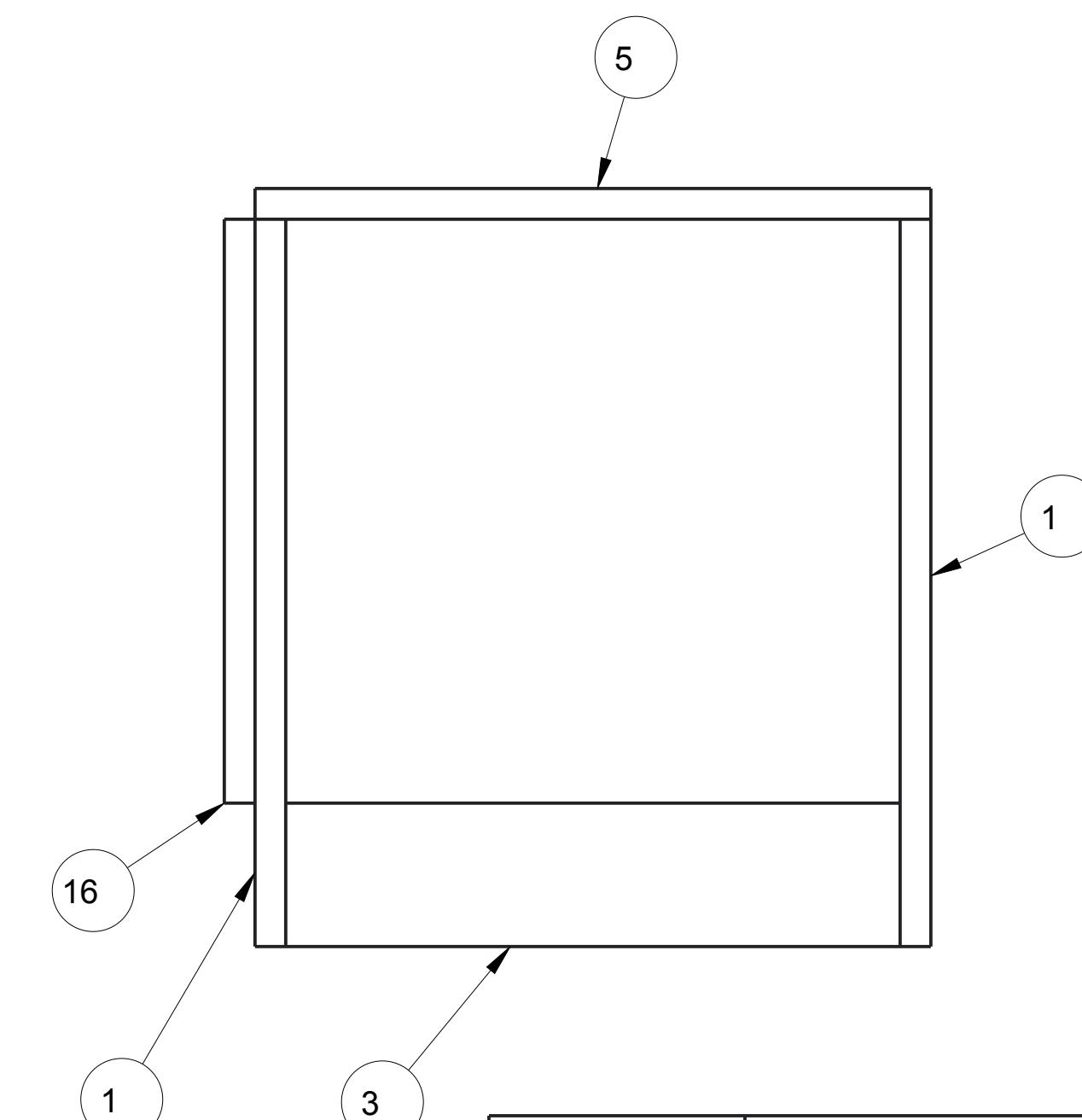
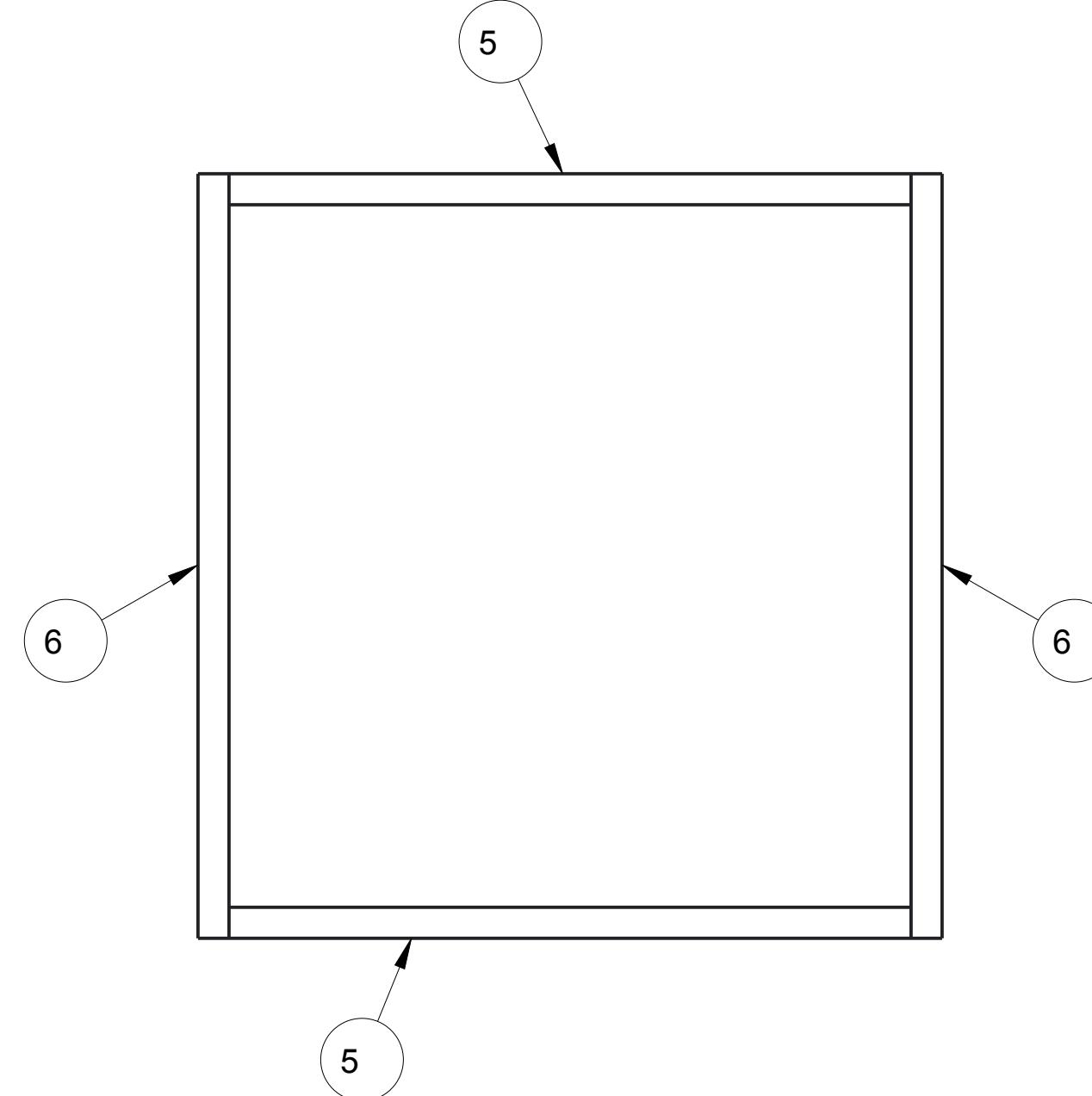


Back Frame Assembly



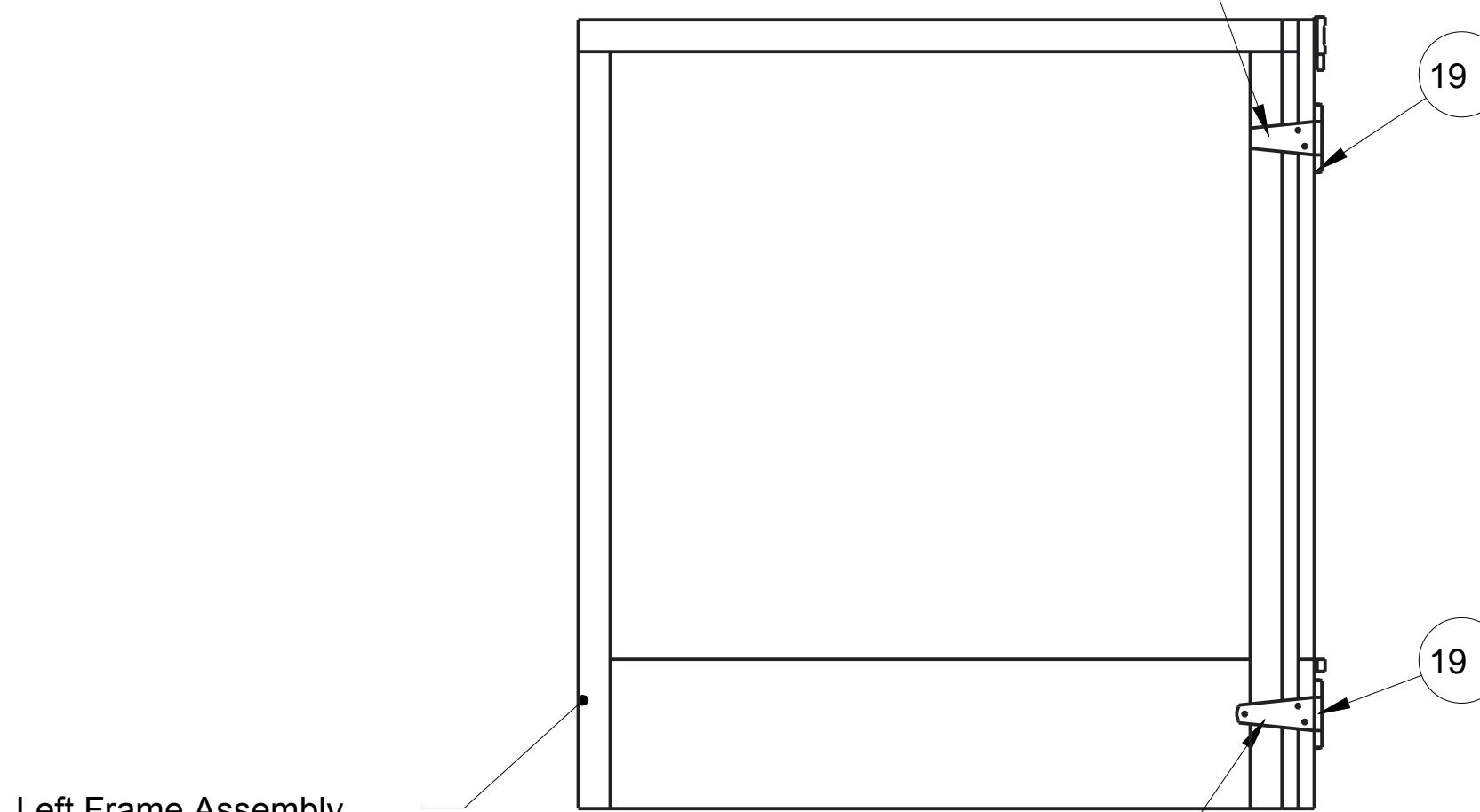
Right Frame Assembly

Note: Use staples or wood screws in addition to wood glue to fasten the frames together as shown

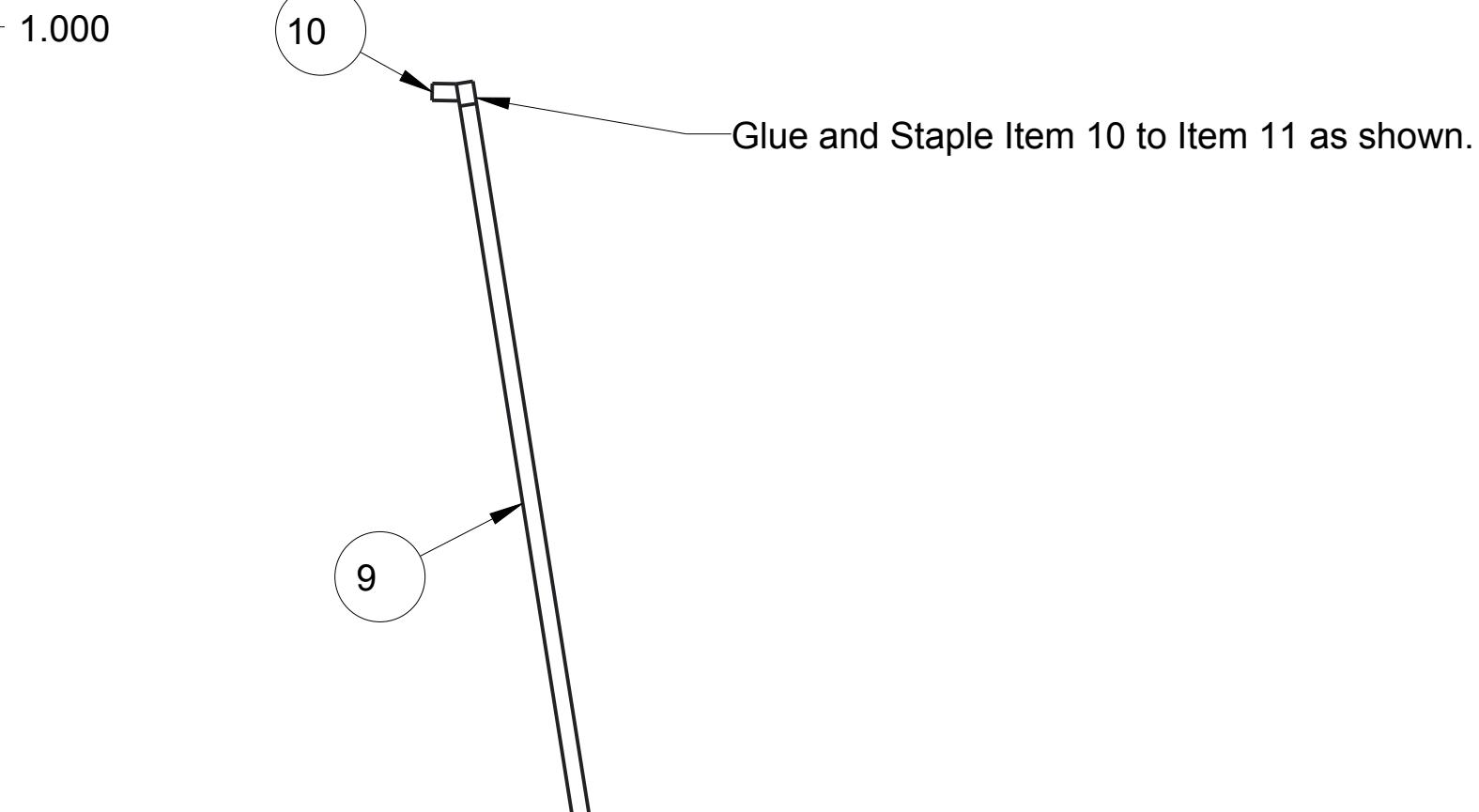


MODEL NAME TE-14000	TITLE Team Low Goal
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Drill and attach Hinge to Left Frame at this location. Do not attach this part of the hinge to the Front Frame. Trim Flush to the surface of the frame when attached.

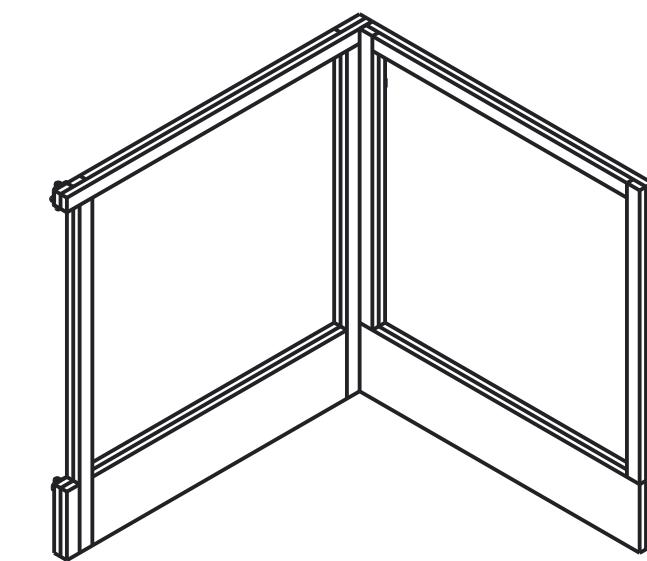
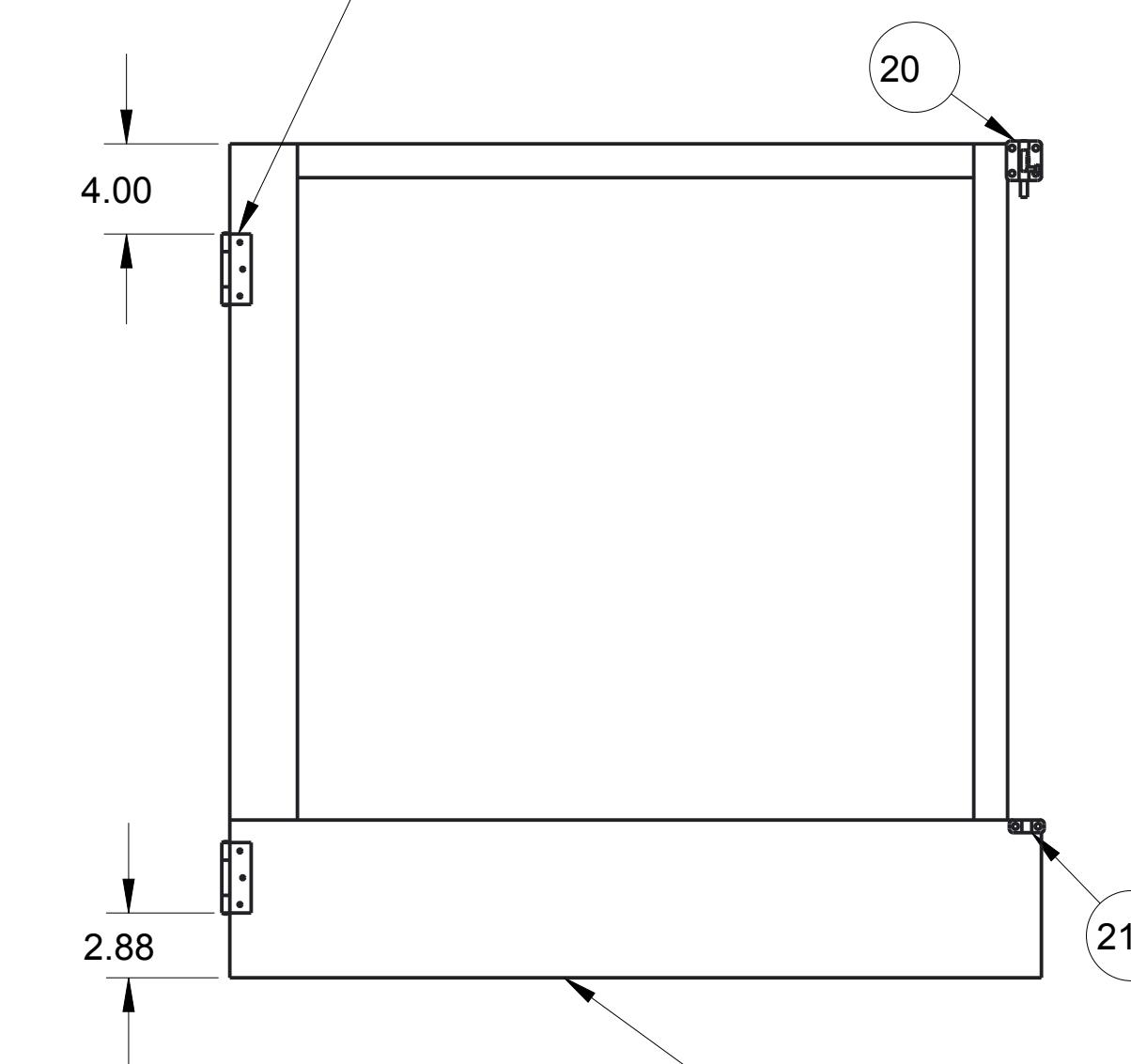


Drill and attach Hinge to Left Frame at this location. Do not attach this part of the hinge to the Front Frame.



Glue and Staple Item 10 to Item 11 as shown.

Attach Hinge to Front Frame using available holes. 2 Times.



SCALE 1:16

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TITLE Team Low Goal		SHEET 4 OF 11
PROJECT		MODEL NAME TE-14000
ISSUE		

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TOLERANCES ARE:
XX +/- 0.1
XX.X +/- 0.01
XXX.X +/- 0.001
ANG +/- 1

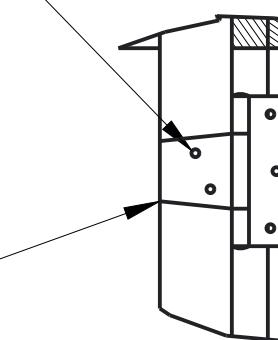
DO NOT SCALE

MODEL NAME TE-14000	TITLE Team Low Goal
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Team Low Goal

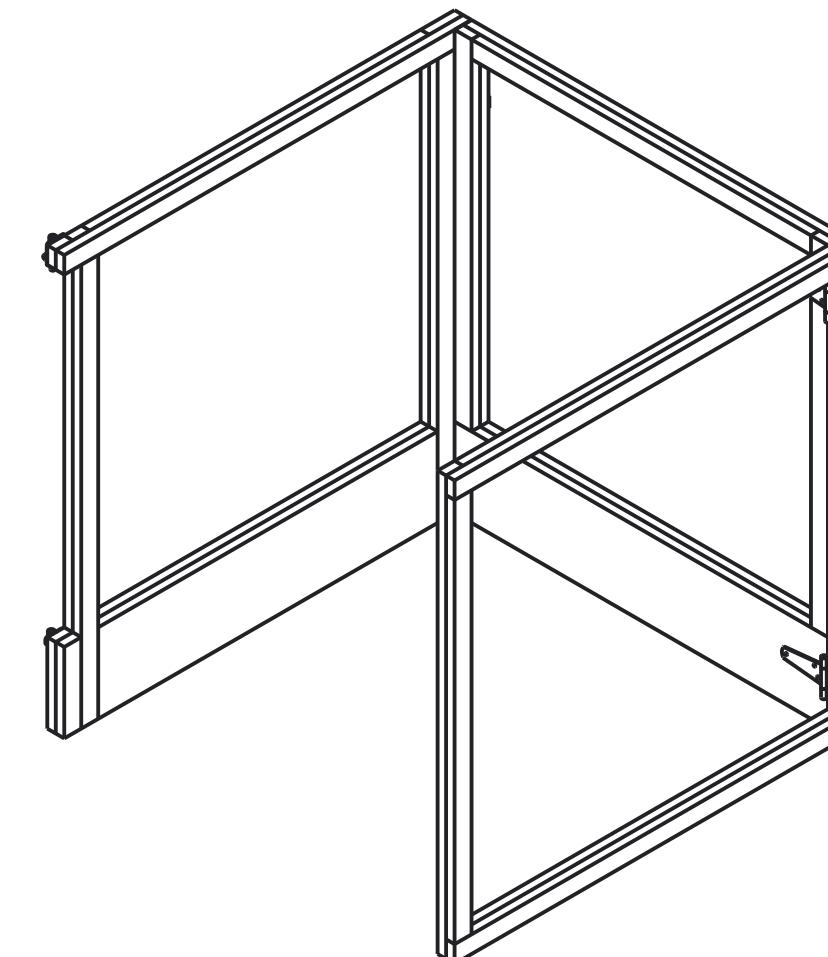
Attach this side of hinge to
Left Frame Assembly.
2 Times

Trim flush
when mounted

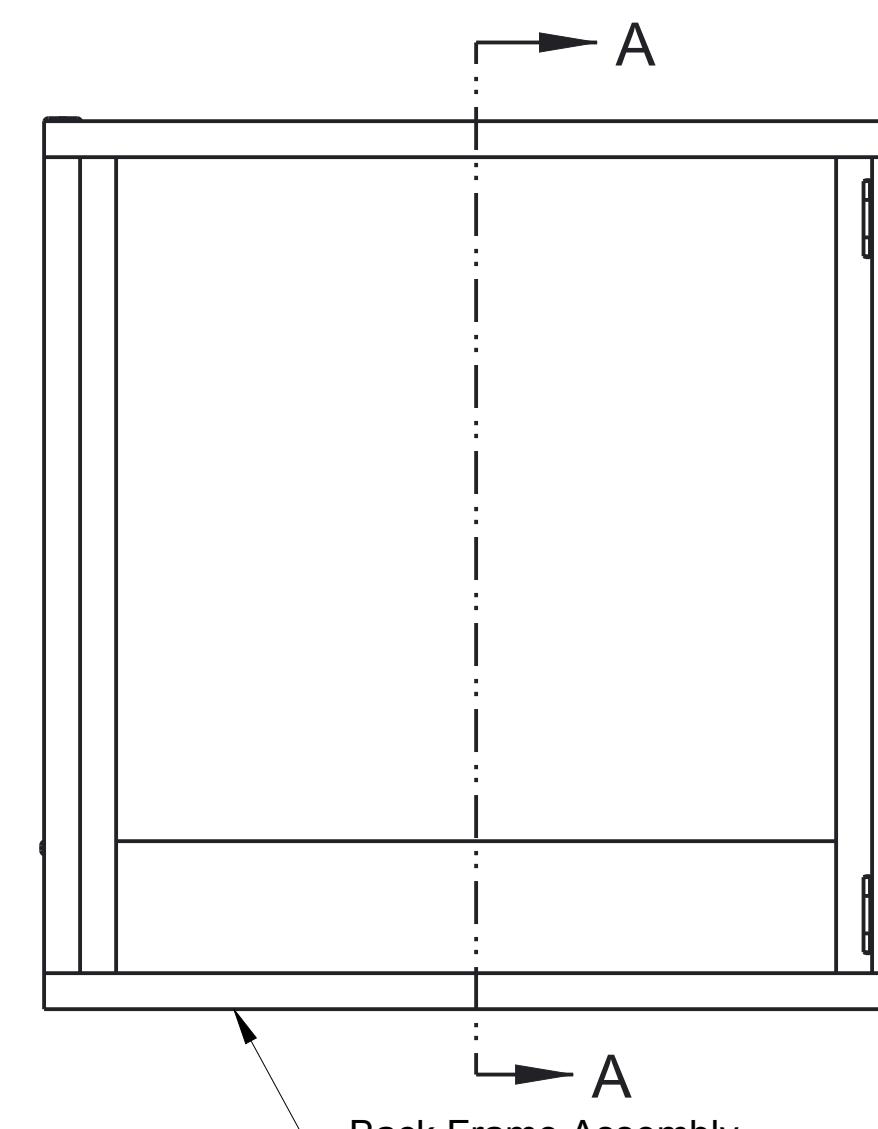
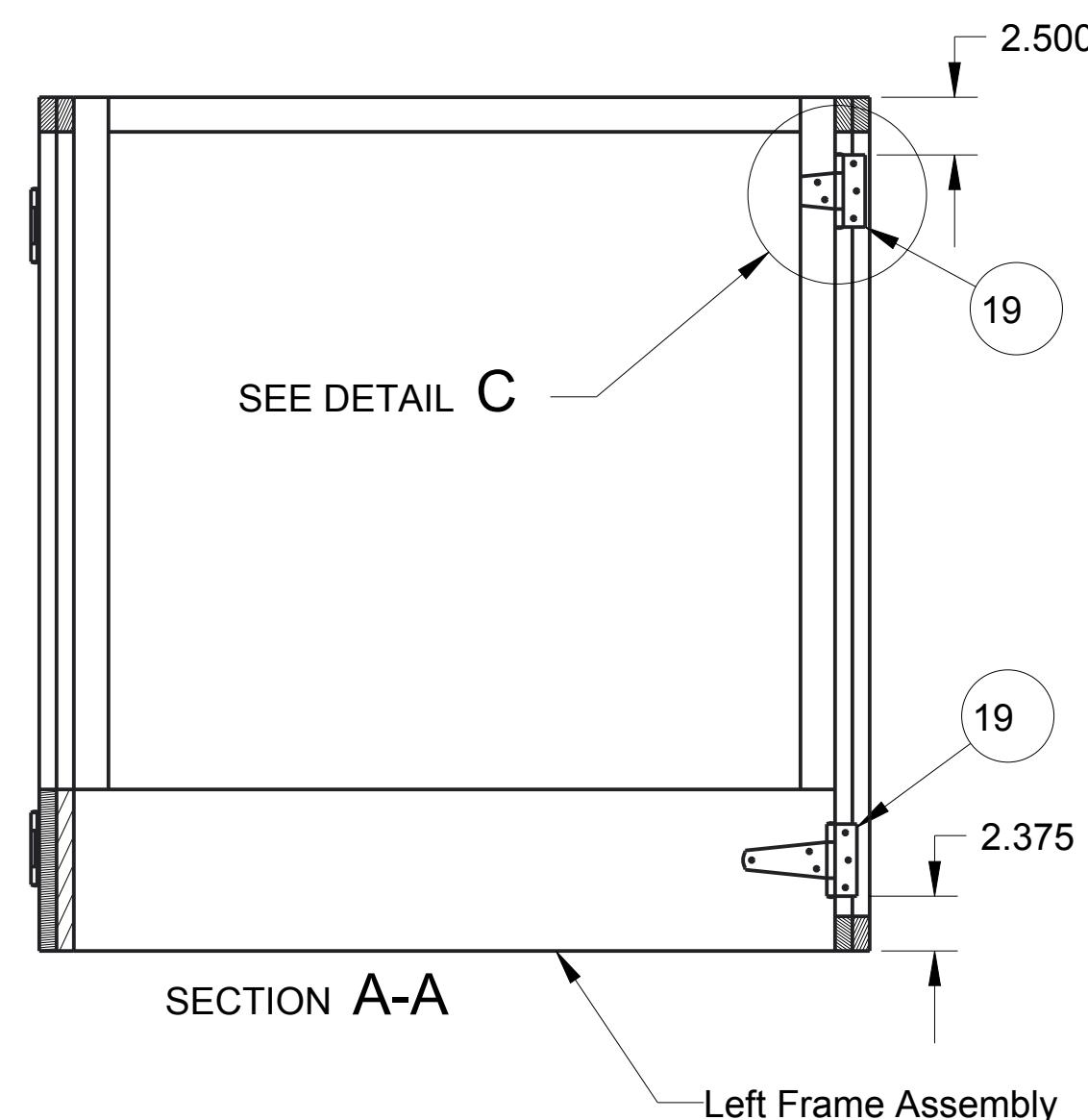


Attach this side of hinge
to Back Frame Assembly.
2 Times

DETAIL C
SCALE 1:4



SCALE 1:12



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DO NOT SCALE			Team Low Goal
PROJECT		MODEL NAME	TE-14000
ISSUE			

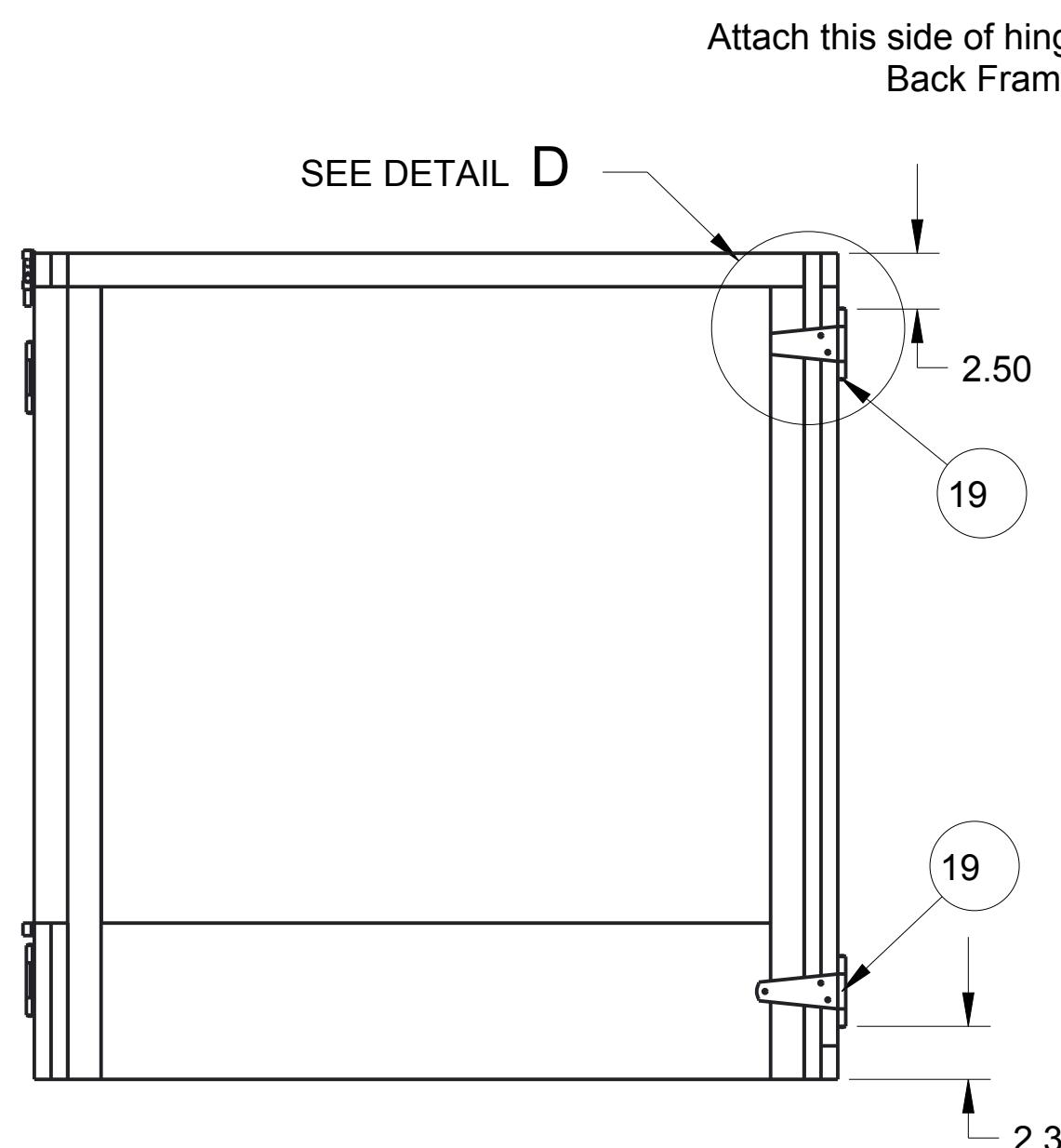
MODEL NAME TE-14000	TITLE Team Low Goal
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D

Attach this side of hinge to
Right Frame Assembly.
2 Times

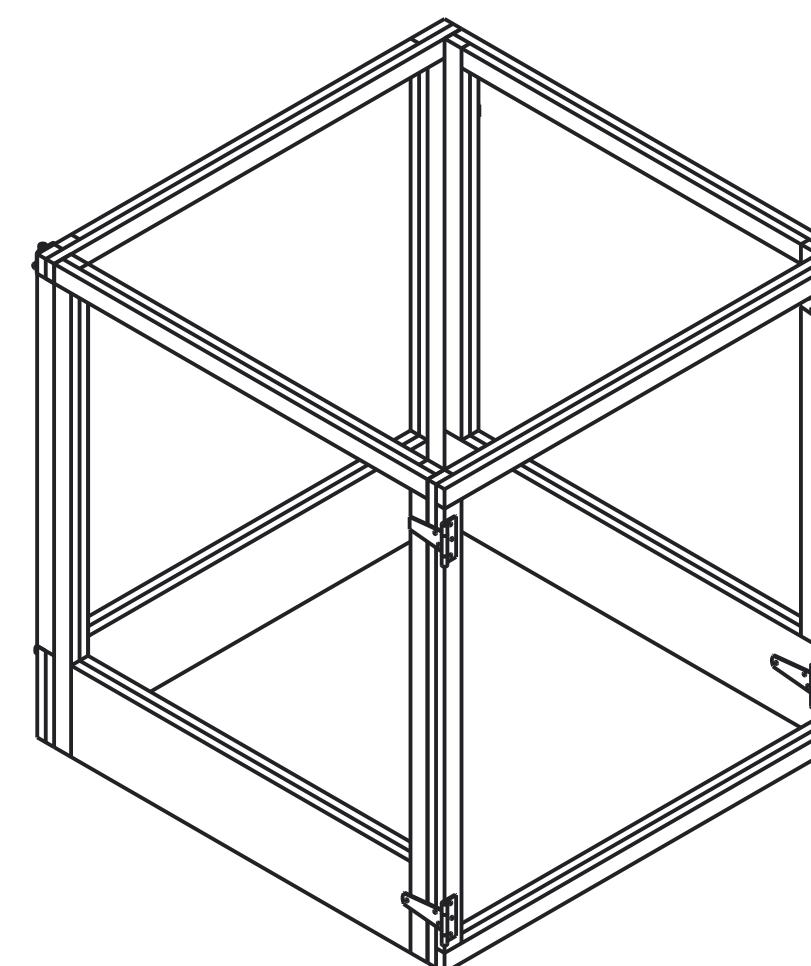
Trim flush
when mounted

DETAIL D
SCALE 1:4

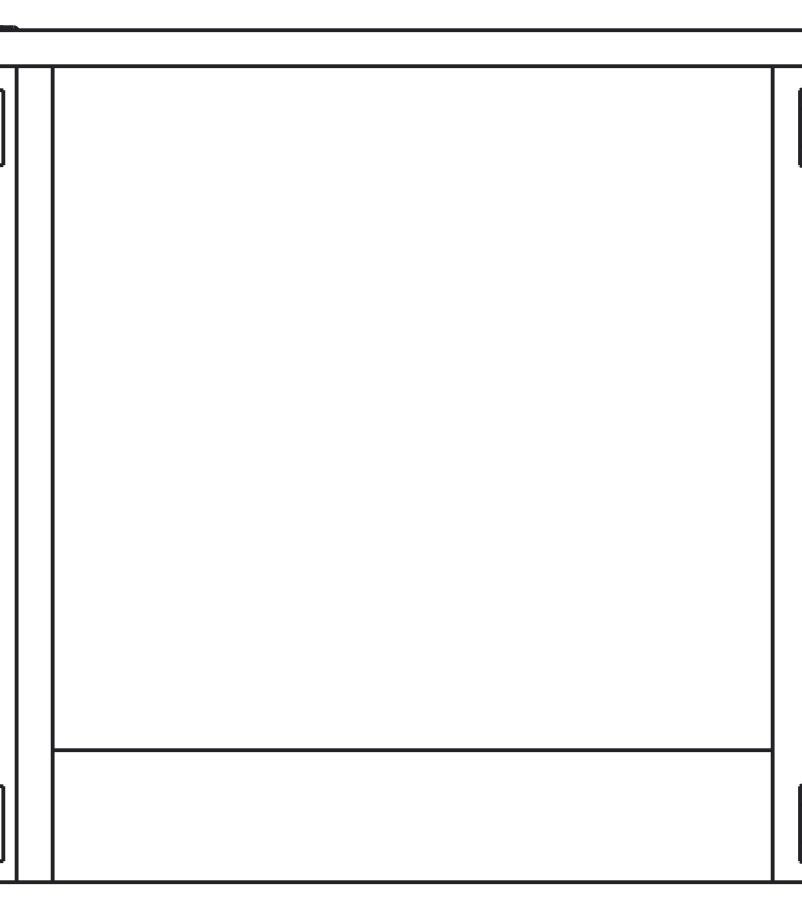


Attach this side of hinge to
Back Frame Assembly.
2 Times

SEE DETAIL D



SCALE 1:12



A

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		CHECKED BY	DATE
		APPROVED BY	DATE
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DO NOT SCALE	SCALE 1:8 SHEET 6 OF 11		
TITLE Team Low Goal		PROJECT	MODEL NAME TE-14000
ISSUE			

D

C

B

A

1

2

3

4

MODEL NAME
TE-14000

TITLE
Team Low Goal

D

D

C

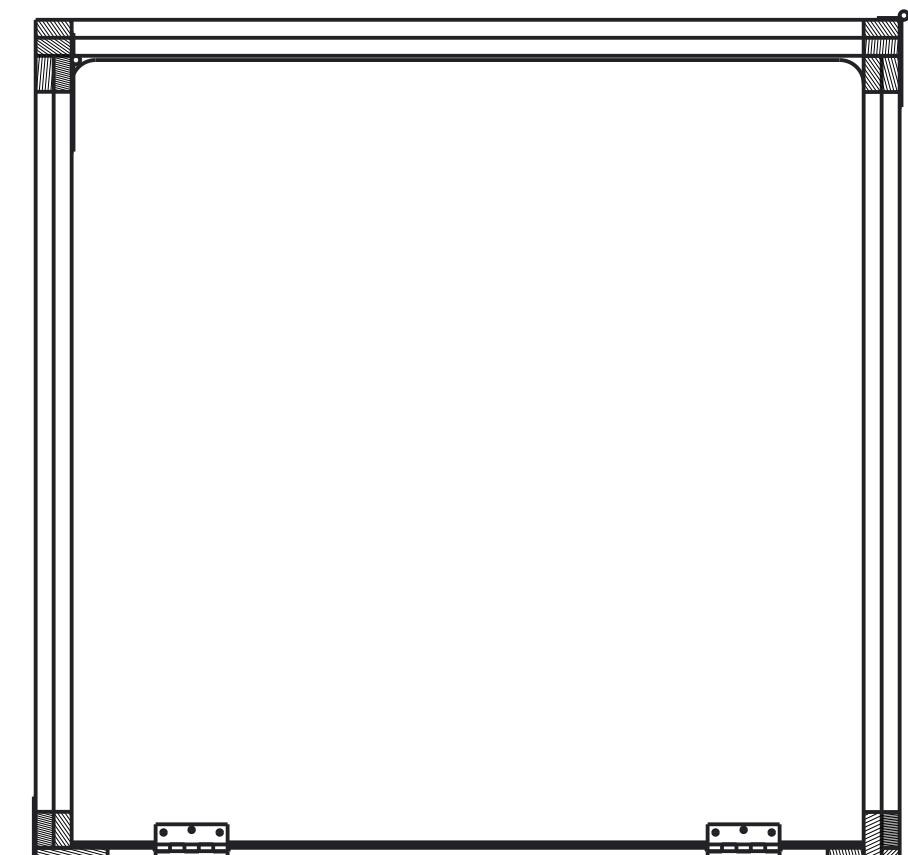
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B

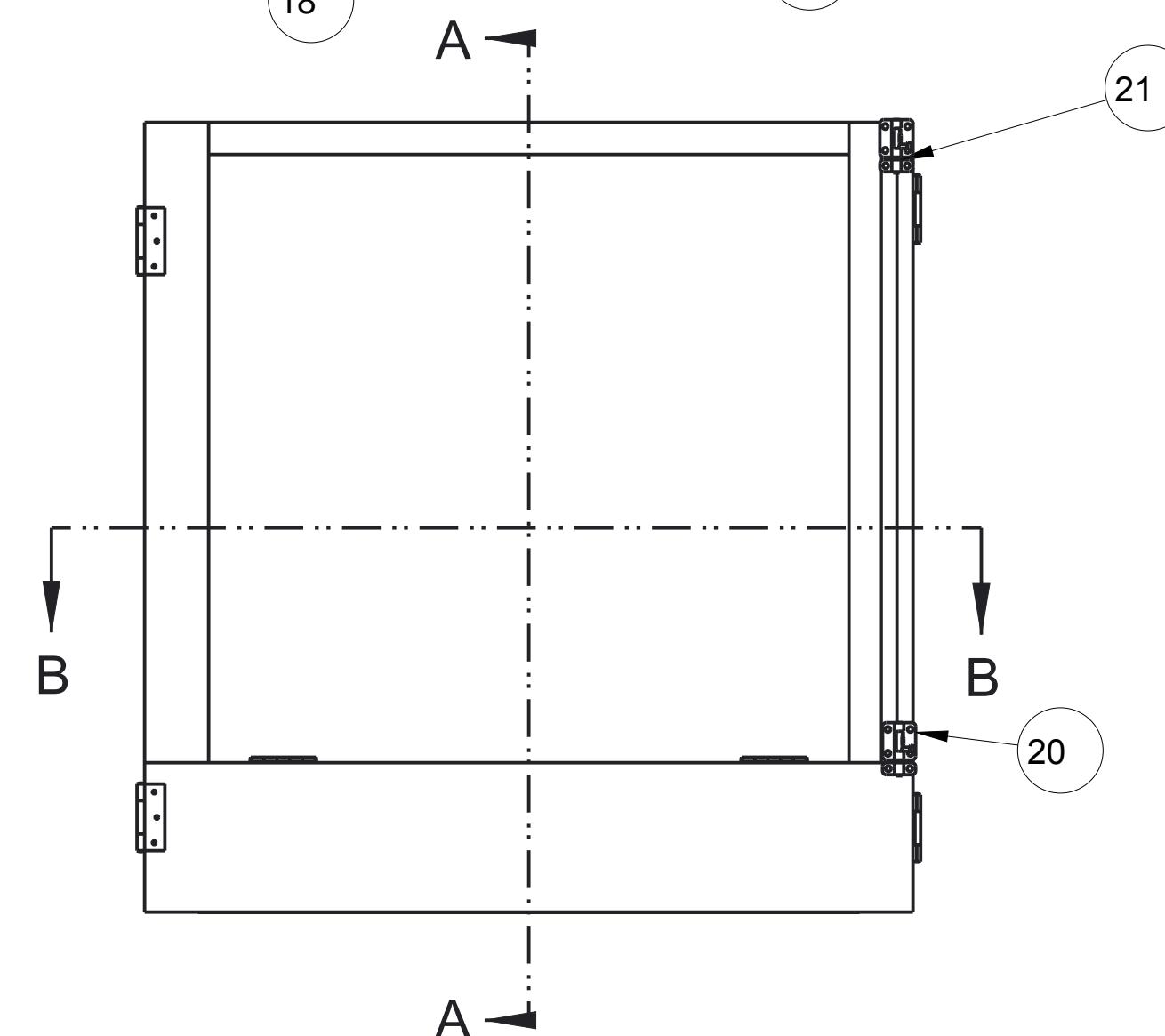
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A

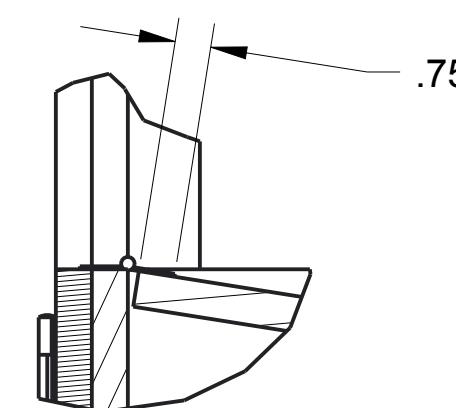
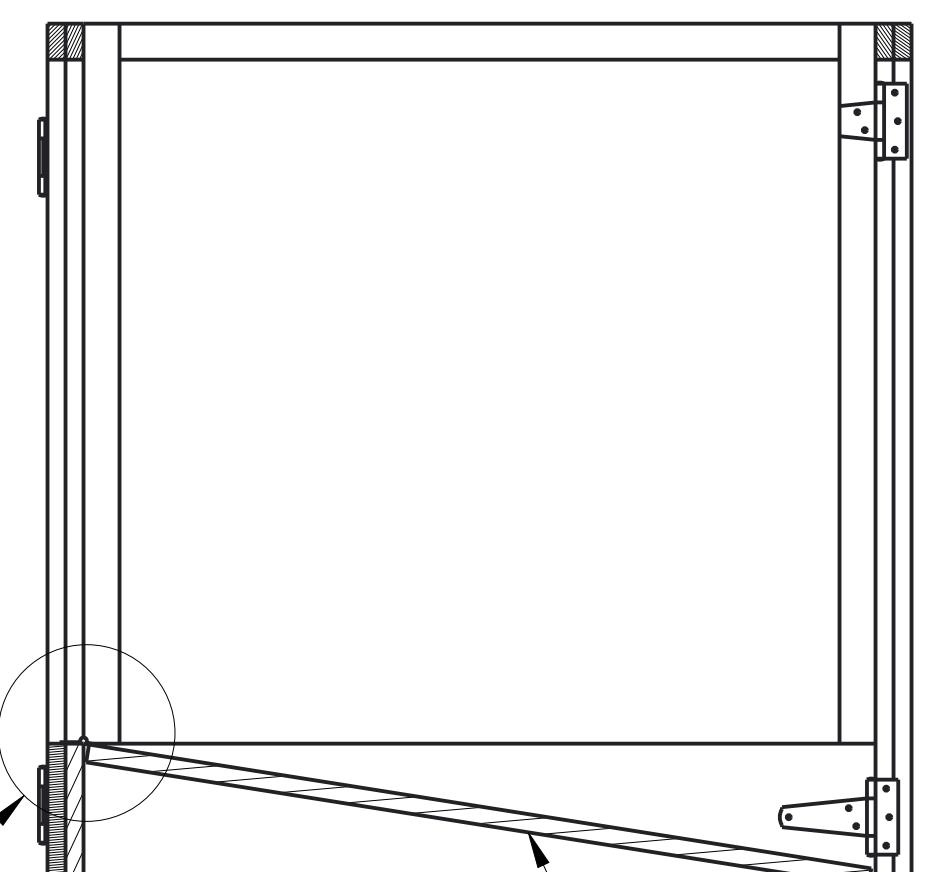
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SECTION B-B



SEE DETAIL E

DETAIL E
SCALE 1:4

SECTION A-A

Ramp Assembly

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DO NOT SCALE		PROJECT	MODEL NAME TE-14000
			ISSUE

1

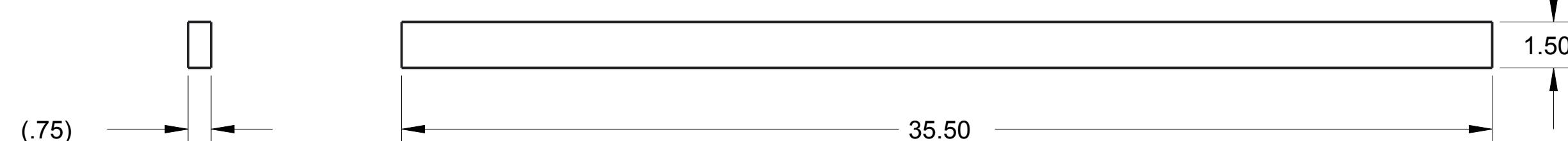
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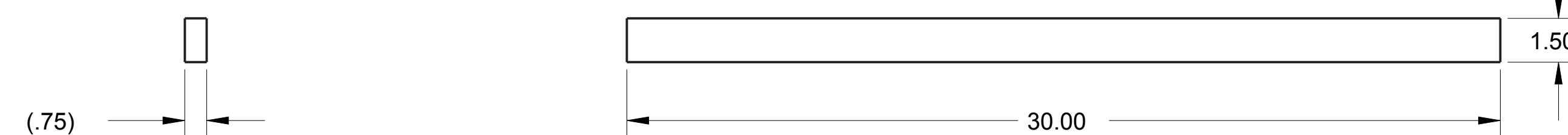
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MODEL NAME TE-14000	TITLE Team Low Goal
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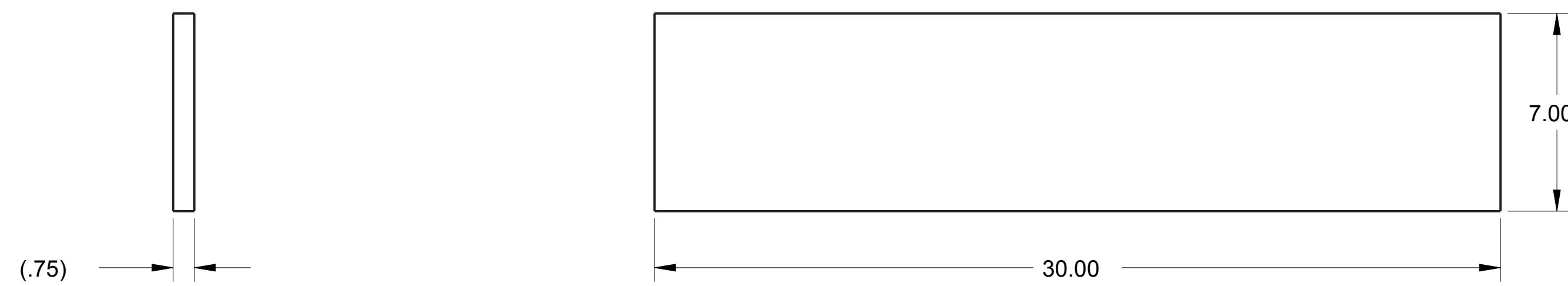
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Material: 3/4" Plywood
Scale: 1/4
QTY: 5



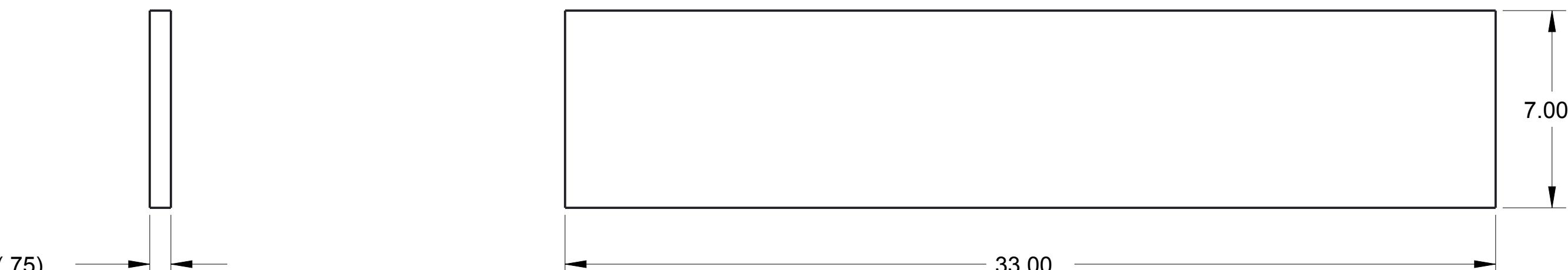
Item: TE-14000-02
Material: 3/4" Plywood
Scale: 1/4
QTY: 7



Item: TE-14000-03
Material: 3/4" Plywood
Scale: 1/4
QTY: 3



Item: TE-14000-04
Material: 3/4" Plywood
Scale: 1/4
QTY: 2



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	SCALE 1:8	SHEET 8 OF 11
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DO NOT SCALE	PROJECT	MODEL NAME TE-14000
		ISSUE

MODEL NAME
TE-14000

TITLE
Team Low Goal

1

2

3

4

D

(.75)

33.00

1.50

Item: TE-14000-05
Material: 3/4" Plywood
Scale: 1/4
QTY: 4

R1.00
2 Places

33.00

C

(.75)

37.00

1.50

Item: TE-14000-06
Material: 3/4" Plywood
Scale: 1/4
QTY: 2

33.00

B

(.75)

34.00

1.50

Item: TE-14000-07
Material: 3/4" Plywood
Scale: 1/4
QTY: 2

Item: TE-14000-09
Material: 3/4" Plywood
Scale: 1/8
QTY: 1

A

(.75)

36.00

1.50

Item: TE-14000-08
Material: 3/4" Plywood
Scale: 1/4
QTY: 3

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DO NOT SCALE	PROJECT	MODEL NAME	ISSUE
		TE-14000	

1

2

3

4

D

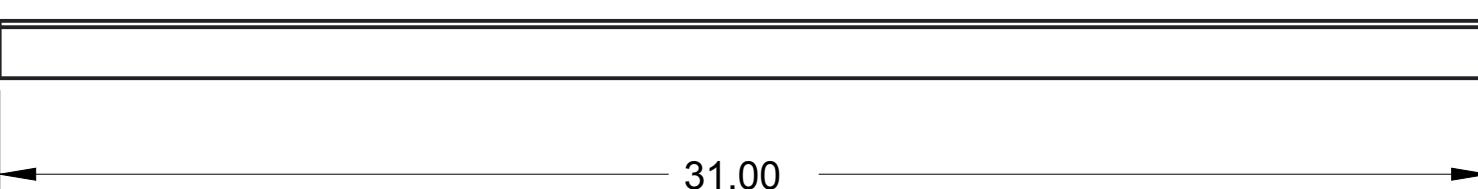
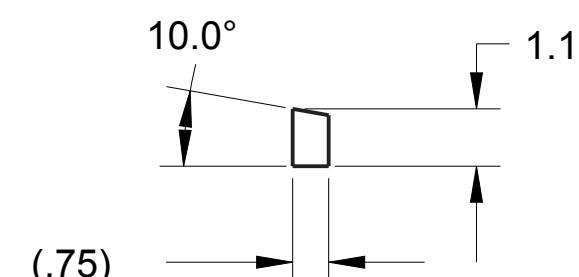
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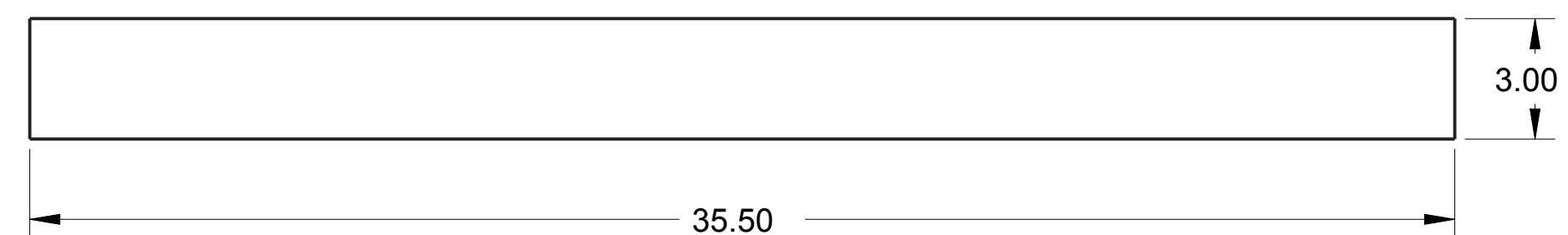
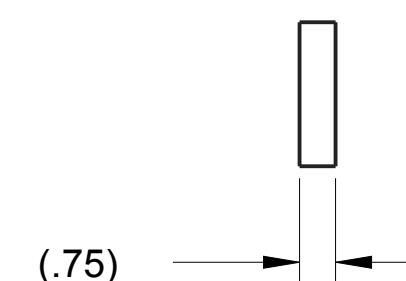
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MODEL NAME TE-14000	TITLE Team Low Goal
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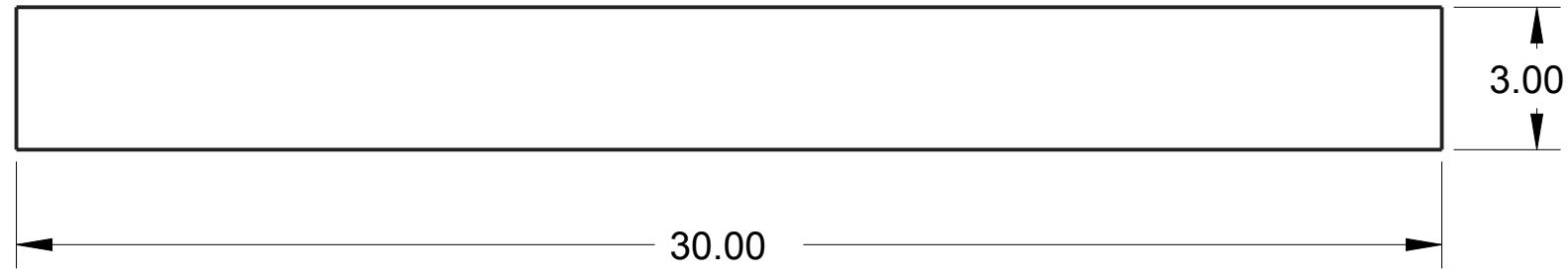
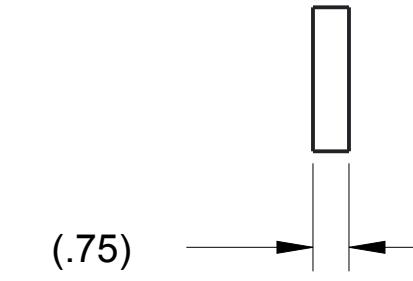
Item: TE-14000-10
Material: 3/4" Plywood
Scale: 1/4
QTY: 1



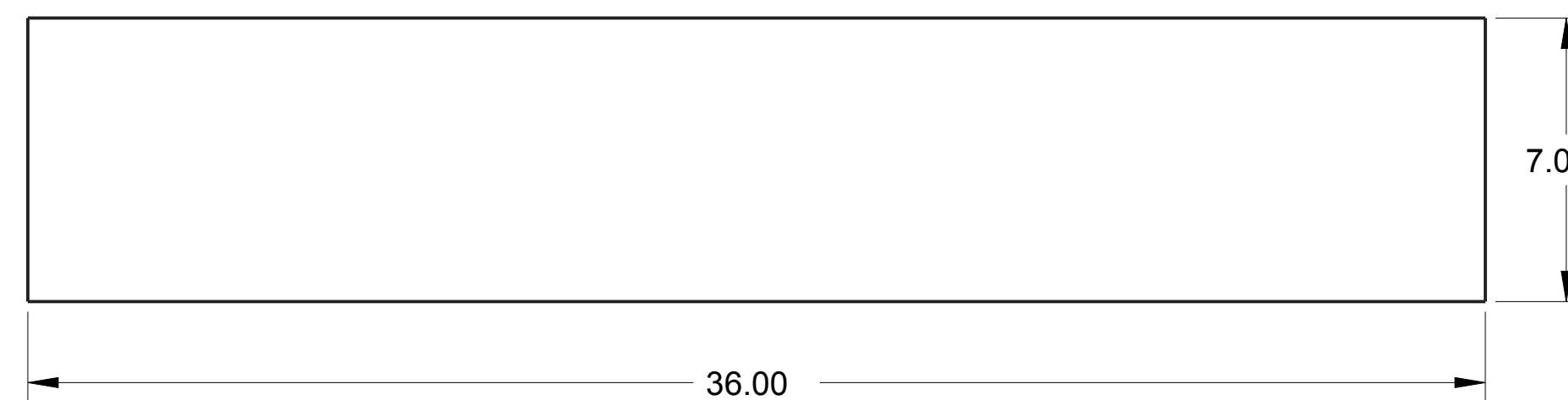
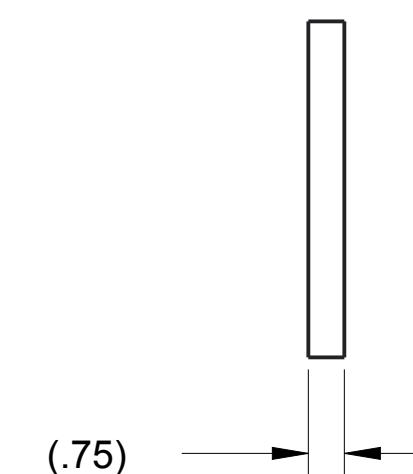
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Material: 3/4" Plywood
Scale: 1/4
QTY: 1



Item: TE-14000-12
Material: 3/4" Plywood
Scale: 1/4
QTY: 1



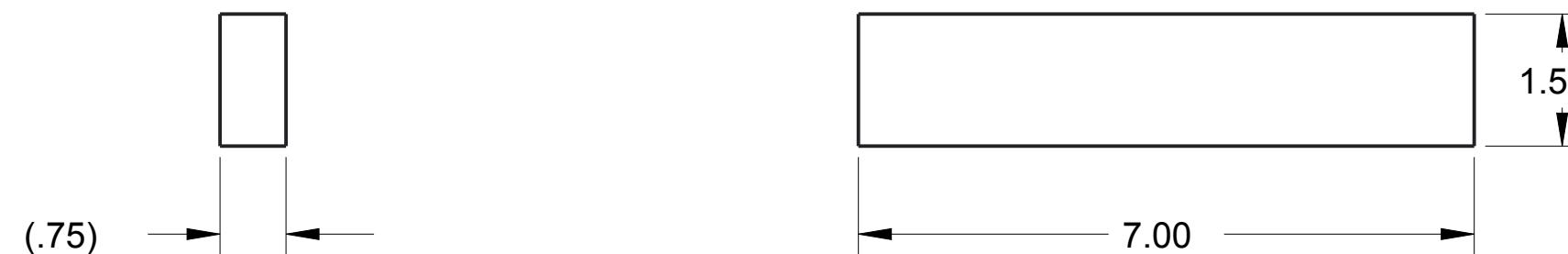
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Material: 3/4" Plywood
Scale: 1/4
QTY: 1



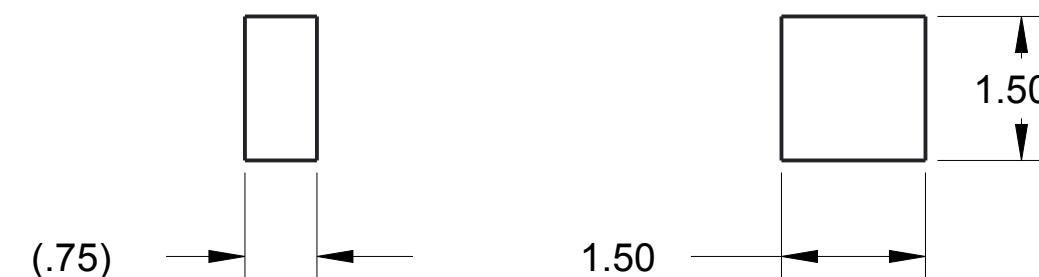
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MODEL NAME TE-14000	TITLE Team Low Goal
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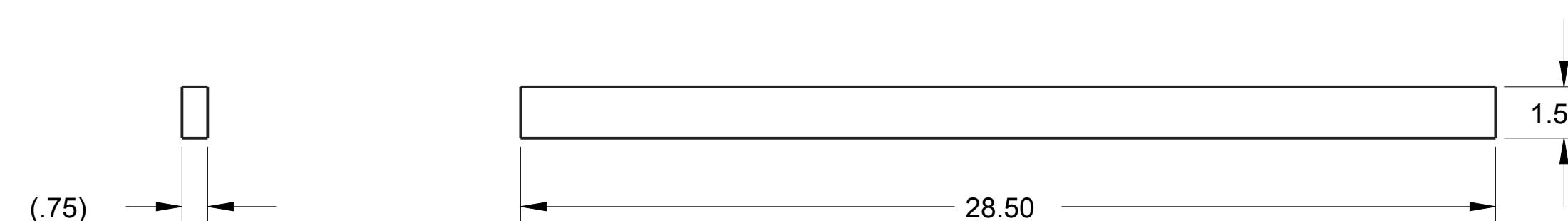
Item: TE-14000-14
Material: 3/4" Plywood
Scale: 1/2
QTY: 1



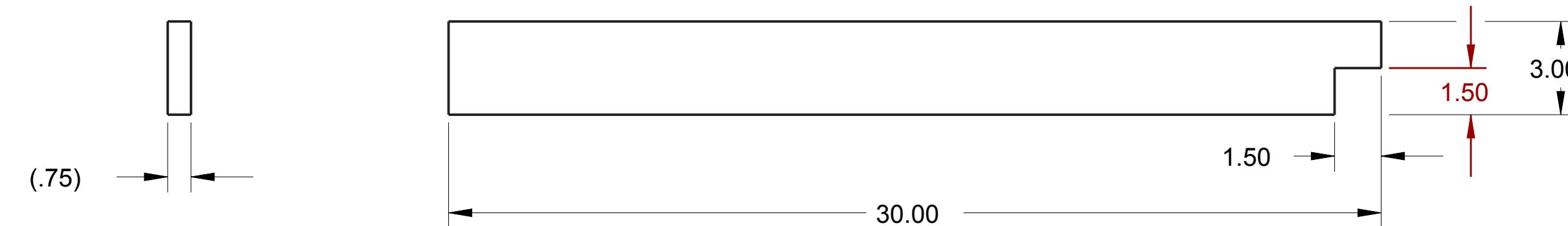
Item: TE-14000-15
Material: 3/4" Plywood
Scale: 1/2
QTY: 1



Item: TE-14000-16
Material: 3/4" Plywood
Scale: 1/4
QTY: 1

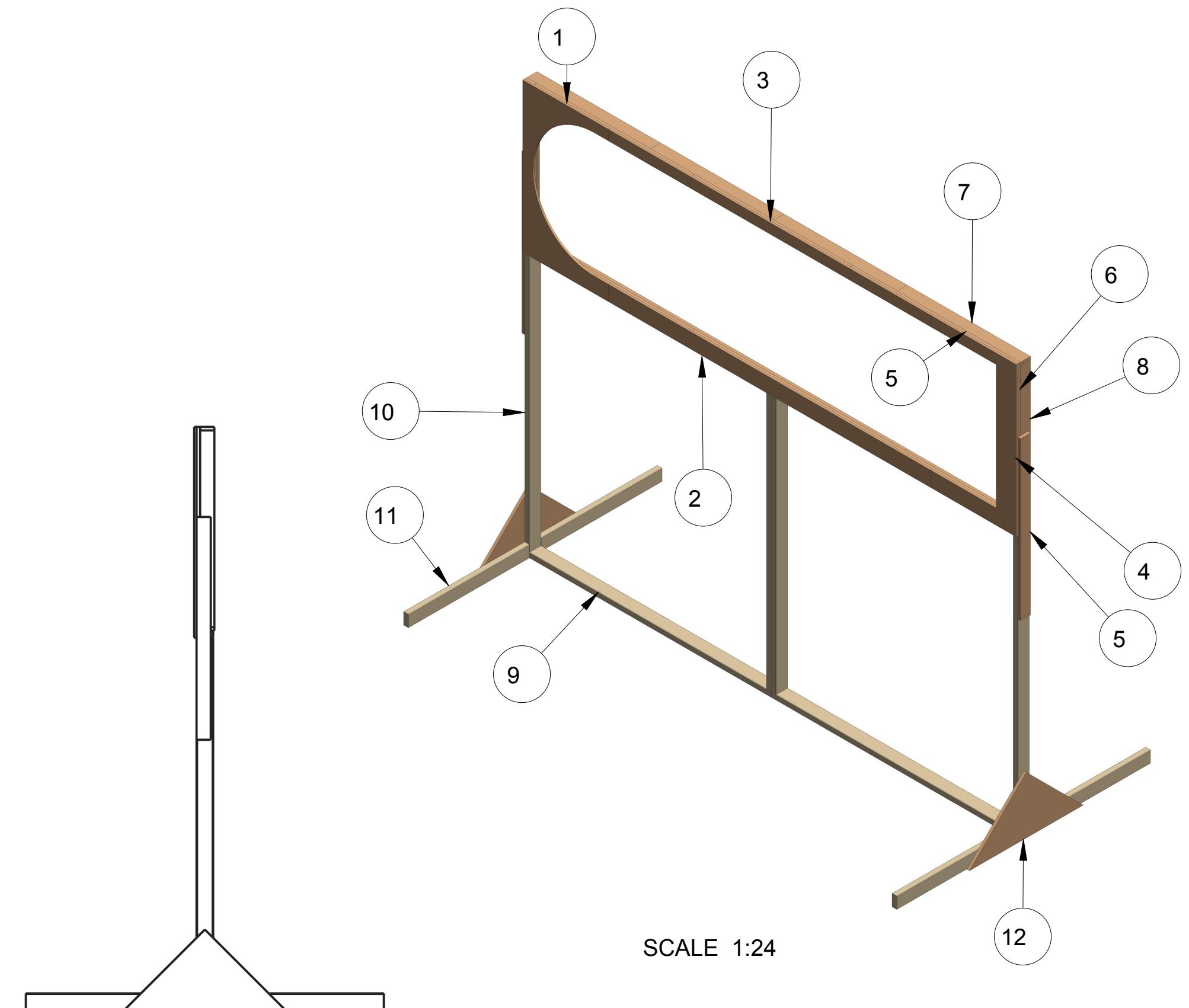
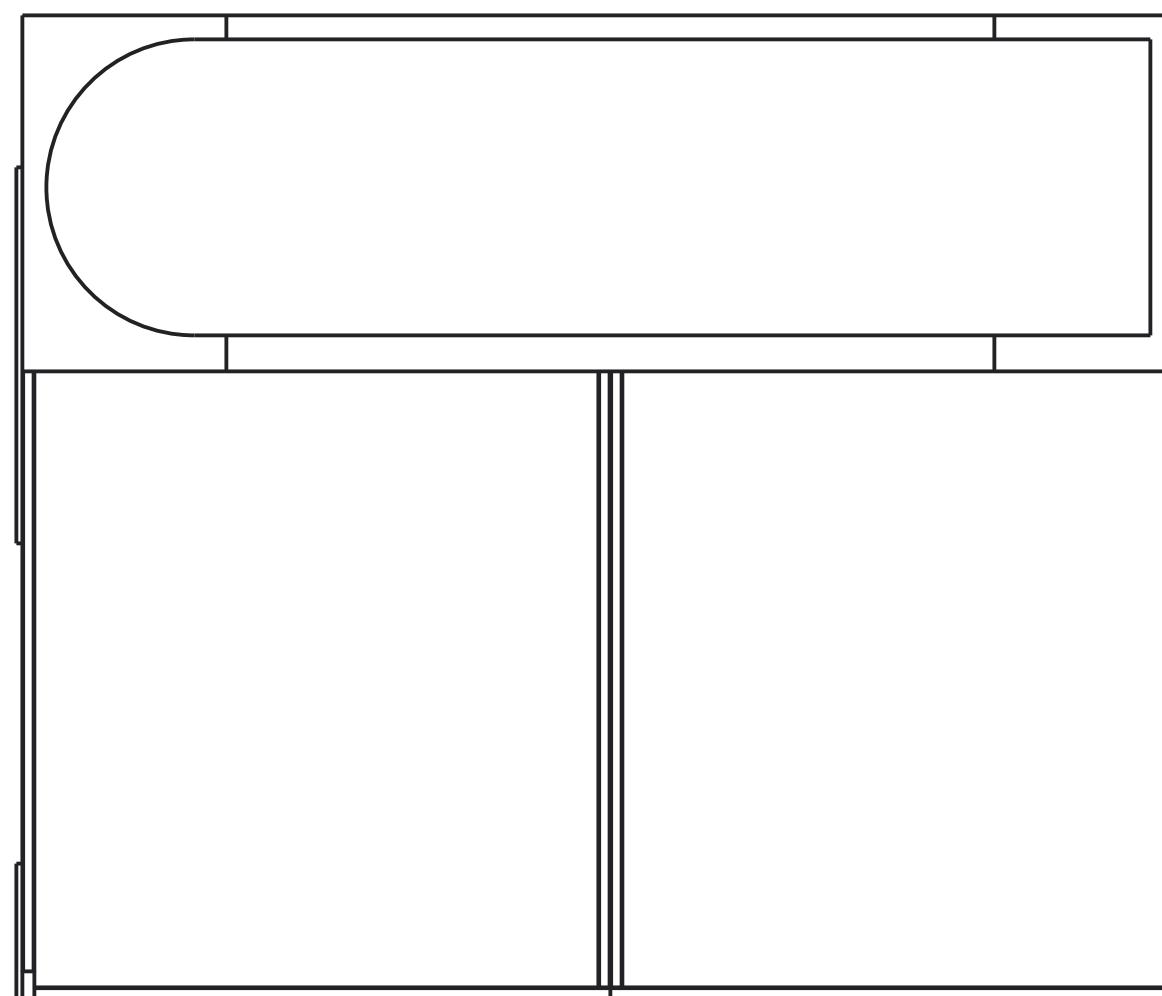


Item: TE-14000-17
Material: 3/4" Plywood
Scale: 1/2
QTY: 1



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DO NOT SCALE	PROJECT	MODEL NAME	ISSUE
		TE-14000	

MODEL NAME TE-14001	TITLE Team High Goal
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ITEM NO	PART NUMBER	QTY	DESCRIPTION	MATERIAL
1	TE-14001-01	1	Goal Face, End Curve	1/2" Plywood
2	TE-14001-02	1	Goal Face, 4.5" Horizontal	1/2" Plywood
3	TE-14001-03	1	Goal Face, 3" Horizontal	1/2" Plywood
4	TE-14001-04	1	Goal Face, Square End	1/2" Plywood
5	TE-14001-05	8	3" x 47	3/4" Plywood
6	TE-14001-06	2	2" x 4" x 43"	2"x4" Lumber
7	TE-14001-07	8	3" x 36.75"	3/4" Plywood
8	TE-14001-08	2	3" x 41.5"	3/4" Plywood
9	TE-14001-09	4	2" x 4" x 73.5"	2"x4" Lumber
10	TE-14001-10	4	2" x 4" x 77"	2"x4" Lumber
11	TE-14001-11	4	2" x 4" x 36"	2"x4" Lumber
12	TE-14001-12	2	24" X 24" Triangle	3/4" Plywood

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SHEET 1 OF 10		
TITLE Team High Goal		
PROJECT		MODEL NAME TE-14001
ISSUE		

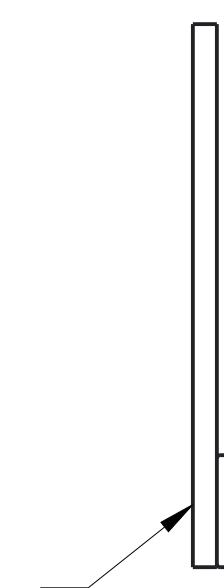
DO NOT SCALE

MODEL NAME TE-14001	TITLE Team High Goal
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D

D

Glue and fasten with wood screws



Item 11

Item 12

Base Assembly - QTY 2

1.750
3.500



Glue and fasten with wood screws

Item 9



Item 10

Support Structure - QTY 2

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DO NOT SCALE	TITLE	Team High Goal	
	PROJECT	MODEL NAME	ISSUE
		TE-14001	

A

B

C

C

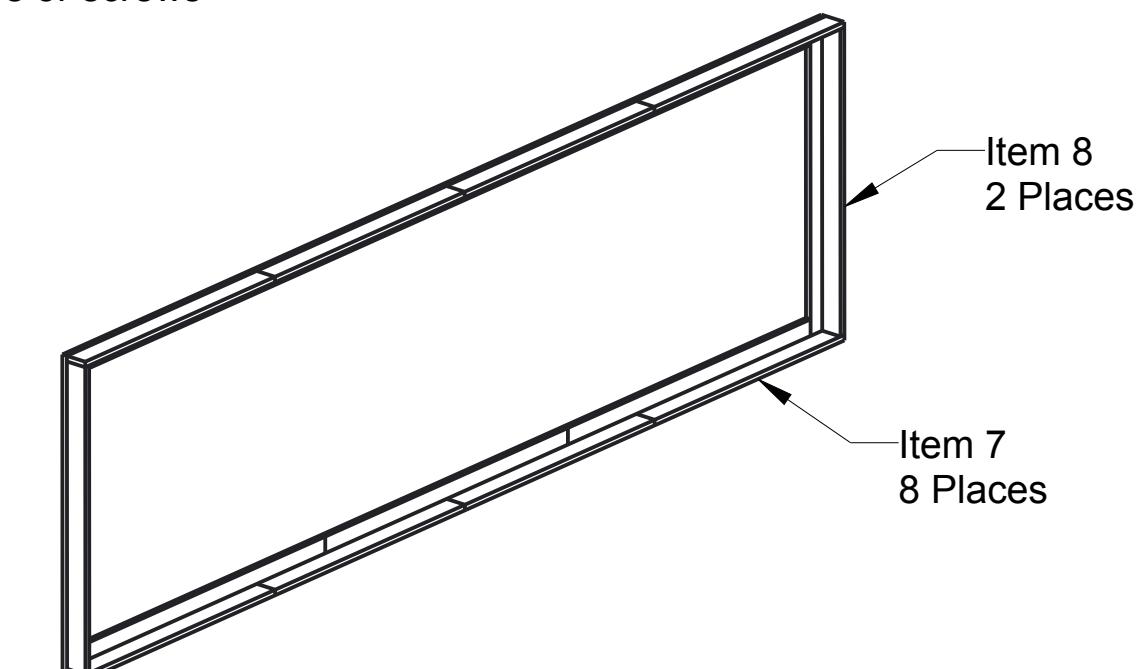
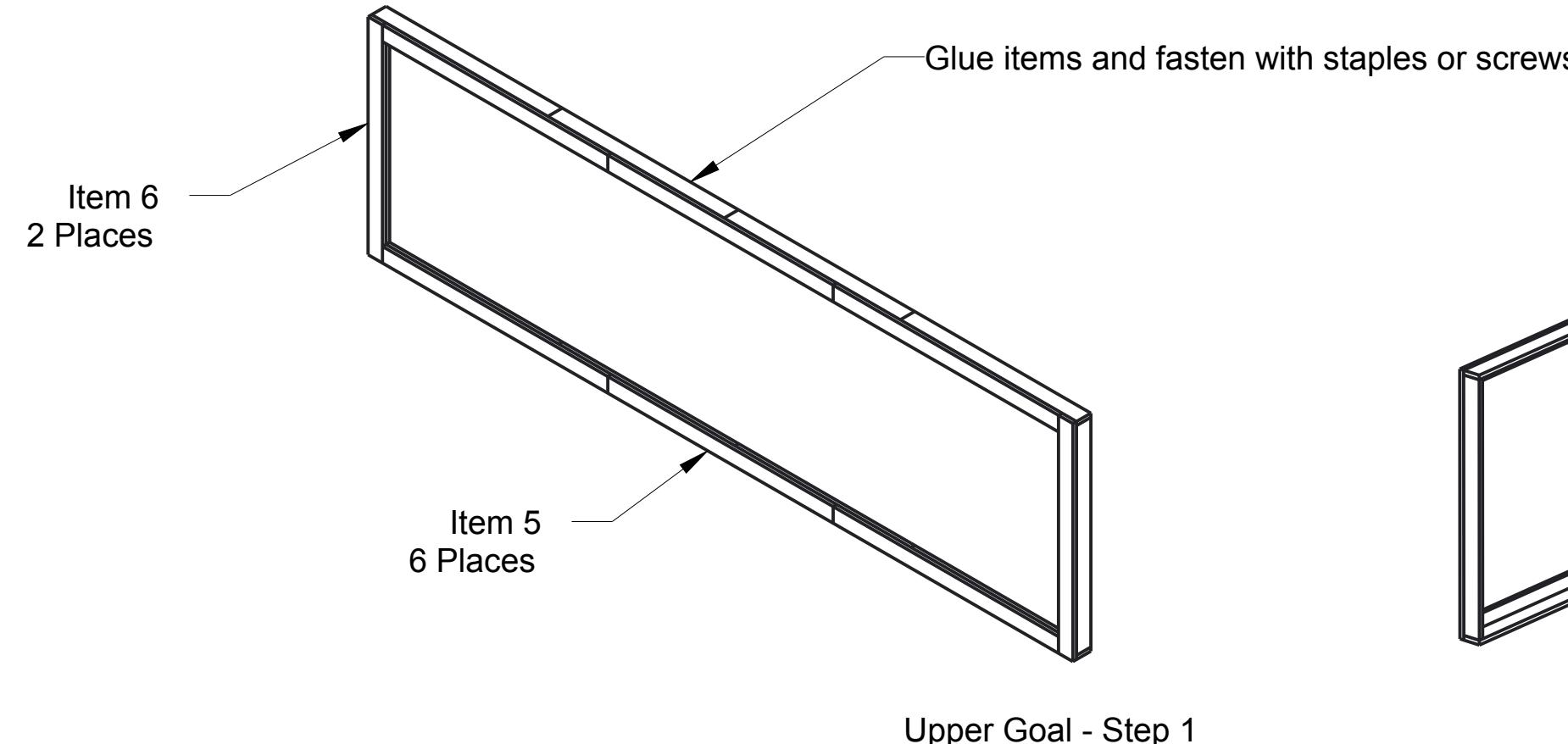
B

A

MODEL NAME TE-14001	TITLE Team High Goal
------------------------	-------------------------

D

D



C

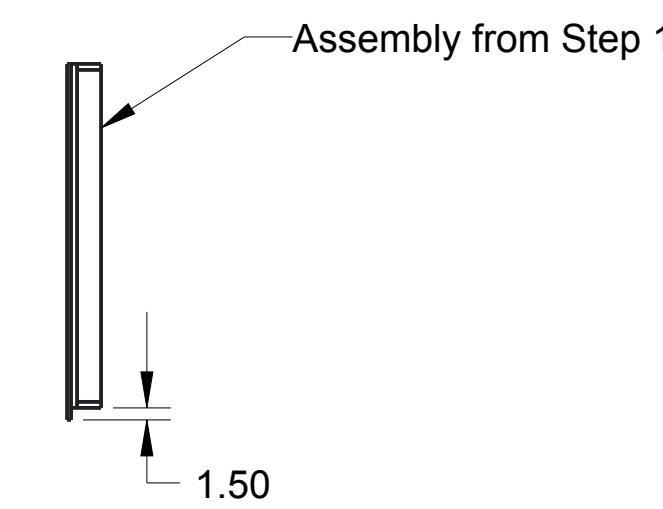
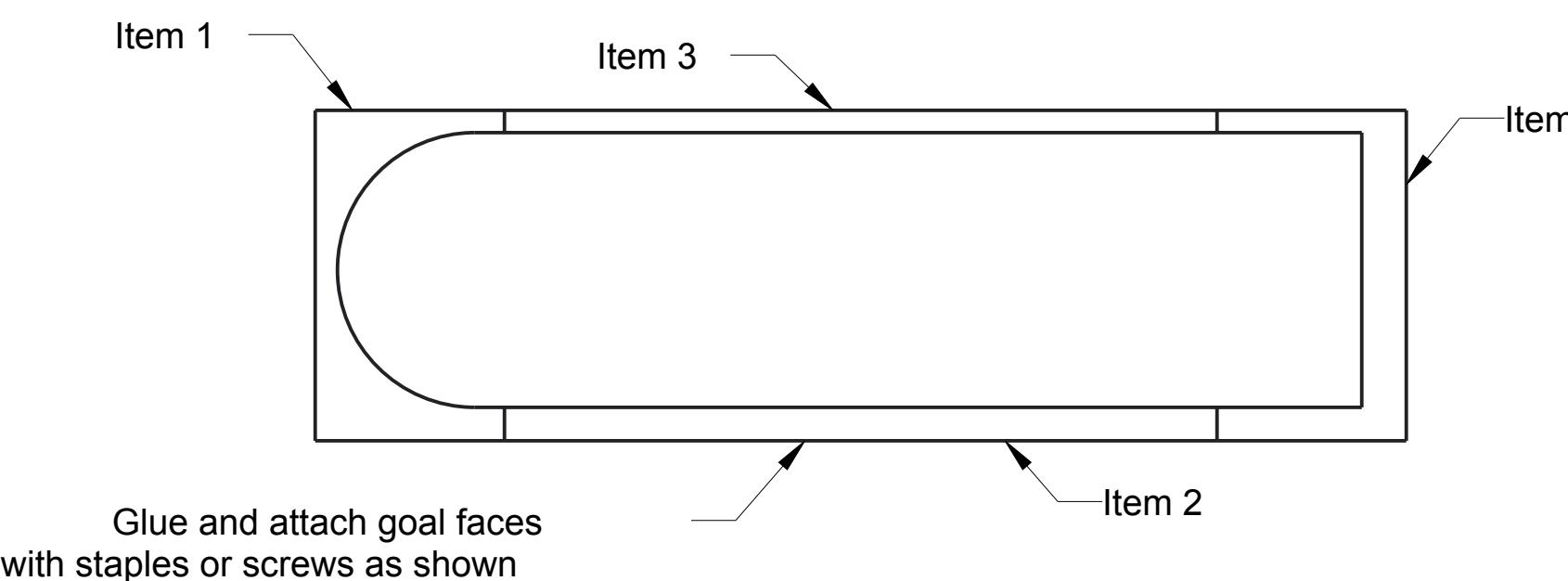
C

B

B

A

A



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DO NOT SCALE	PROJECT	MODEL NAME	ISSUE
		TE-14001	

MODEL NAME TE-14001	TITLE Team High Goal
------------------------	-------------------------

D

D

C

C

B

B

A

A

Item 5
2 Places

Step 4: Reinforce Assembly
with Item 5. Secure with screws.

Step 1: Screw the two support frames
together as shown.

Step 2: Attach the two base frames
to the support frames using screws

Step 3: Place the upper goal on
to the support frames. Fasten
with screws.

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DO NOT SCALE	PROJECT	MODEL NAME	ISSUE
		TE-14001	

1

2

3

4

MODEL NAME
TE-14001TITLE
Team High Goal

D

D

(.50)

 $\phi 37.00$

25.50

4.00

(4.50)

23.00

44.50

Item: TE-14001-01
 Material: 1/2" Plywood
 QTY: 1
 Scale: 1/8

C

C

(.50)

4.50

96.00

Item: TE-14001-02
 Material: 1/2" Plywood
 QTY: 1
 Scale: 1/2

B

B

A

A

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		APPROVED BY	DATE
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DO NOT SCALE	ISSUE		

1

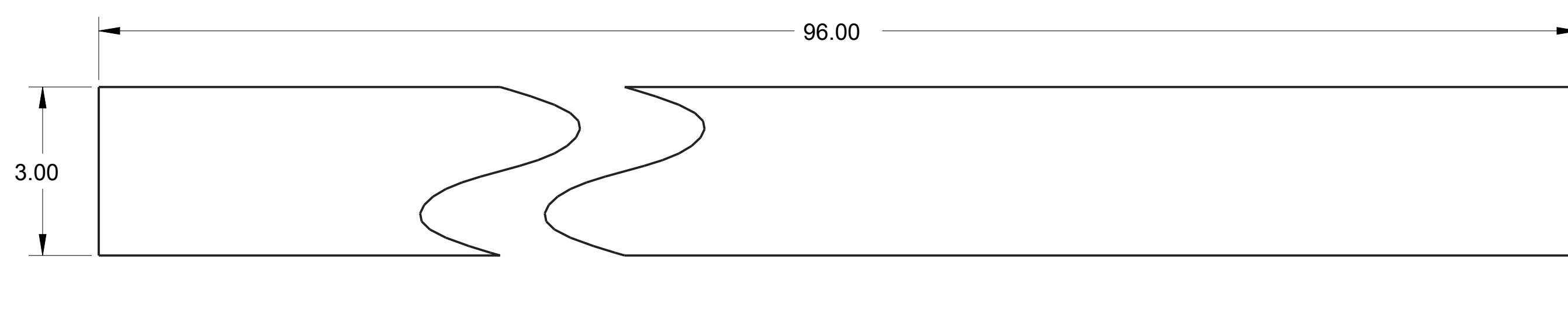
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3

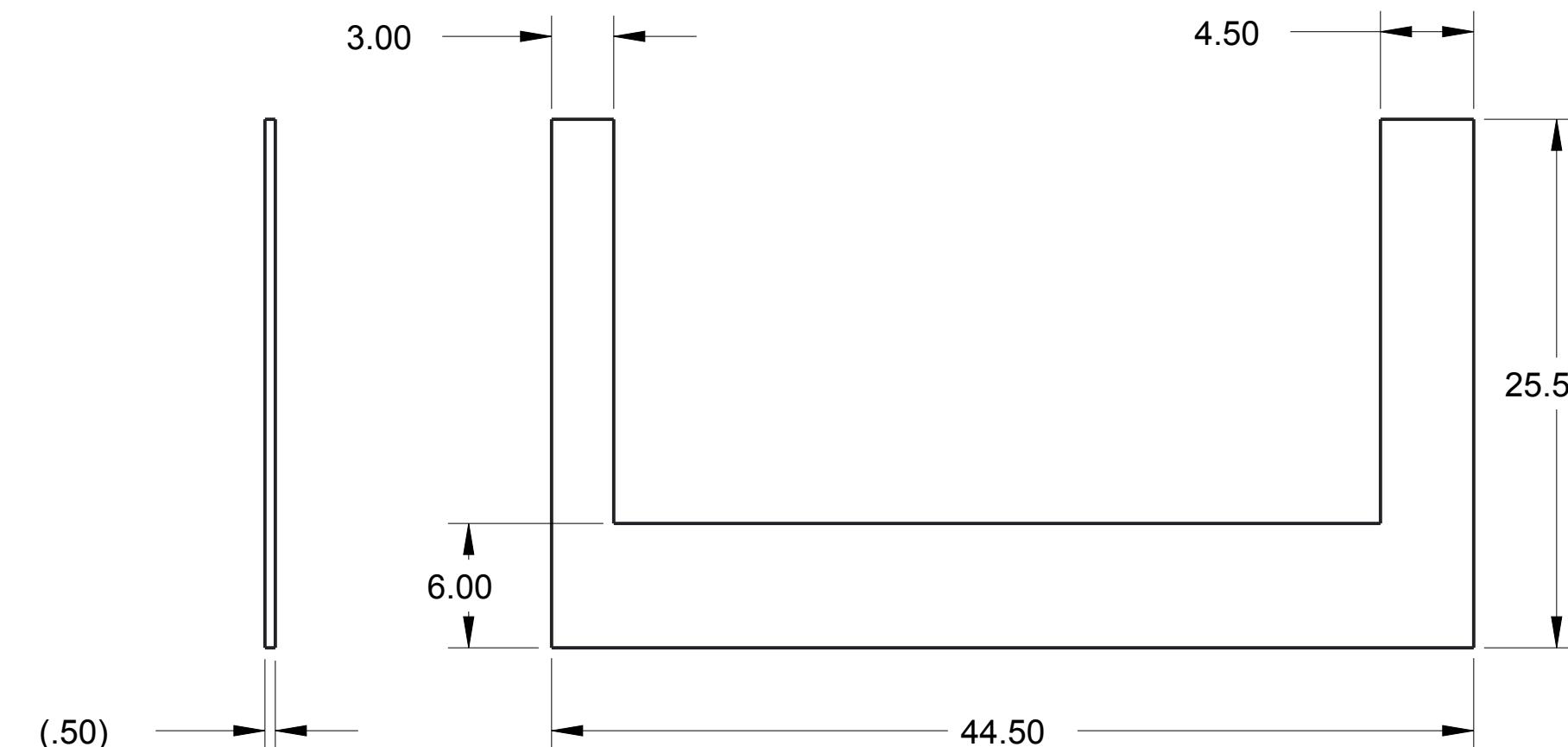
4

MODEL NAME TE-14001	TITLE Team High Goal
------------------------	-------------------------

Team High Goal



Item: TE-14001-03
Material: 1/2" Plywood
QTY: 1
Scale: 1/2



Item: TE-14001-04
Material: 1/2" Plywood
QTY: 1
Scale: 1/8

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		CHECKED BY	DATE
		APPROVED BY	DATE
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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX.X +/- 0.01 XXX.XX +/- 0.001 ANG +/- 1	TITLE Team High Goal	PROJECT	MODEL NAME TE-14001
DO NOT SCALE	ISSUE		

1

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4

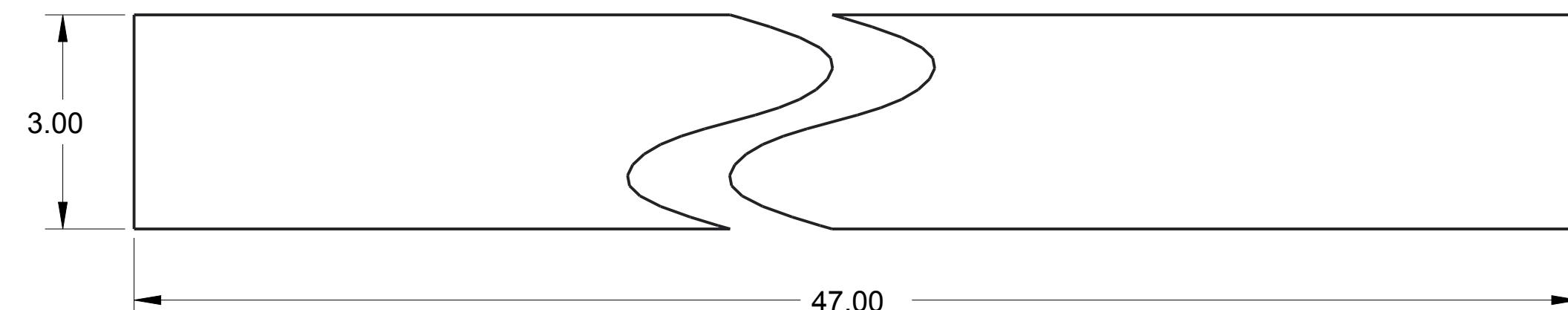
MODEL NAME
TE-14001TITLE
Team High Goal

D

D

Item: TE-14001-05
 Material: 3/4" Plywood
 QTY: 8
 Scale: 1/2

(.75)

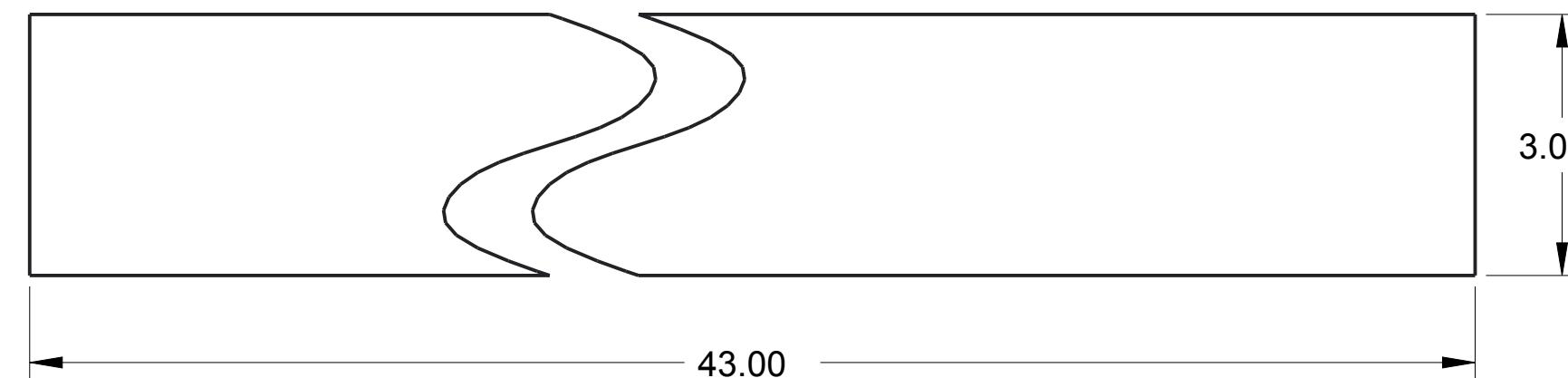


C

C

Item: TE-14001-06
 Material: 3/4" Plywood
 QTY: 2
 Scale: 1/2

(.75)

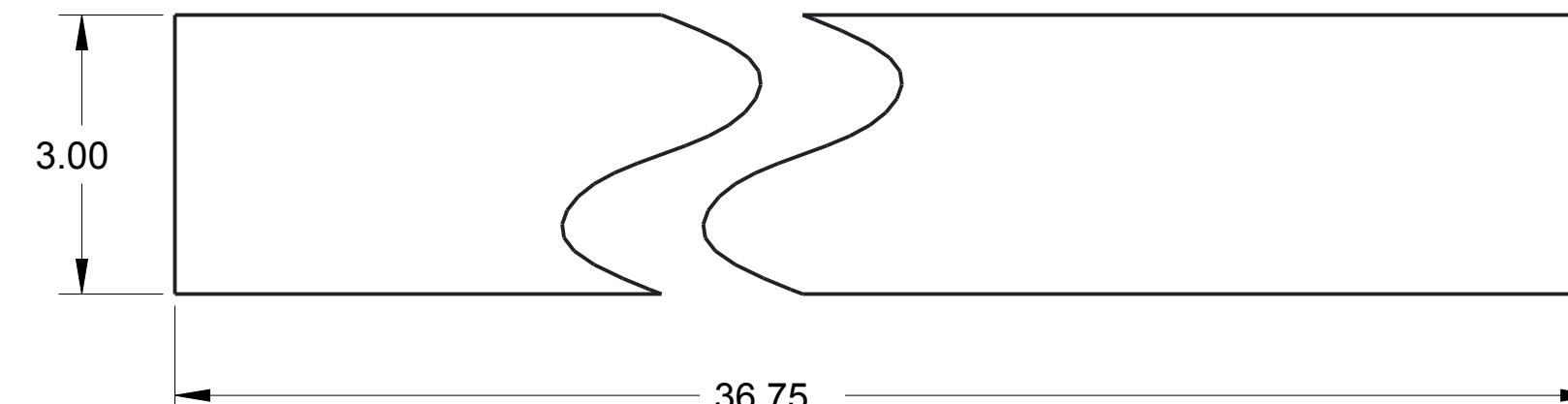


B

B

Item: TE-14001-07
 Material: 3/4" Plywood
 QTY: 8
 Scale: 1/2

(.75)



A

A

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		CHECKED BY	DATE
		APPROVED BY	DATE
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	SHEET 7 OF 10		
DO NOT SCALE	TITLE Team High Goal		
	PROJECT	MODEL NAME	ISSUE
		TE-14001	

1

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1

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MODEL NAME
TE-14001TITLE
Team High Goal

D

D

Item: TE-14001-08
 Material: 3/4" Plywood
 QTY: 2
 Scale: 1/2

(0.75)

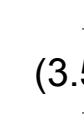
41.50

3.00

C

C

(1.50)



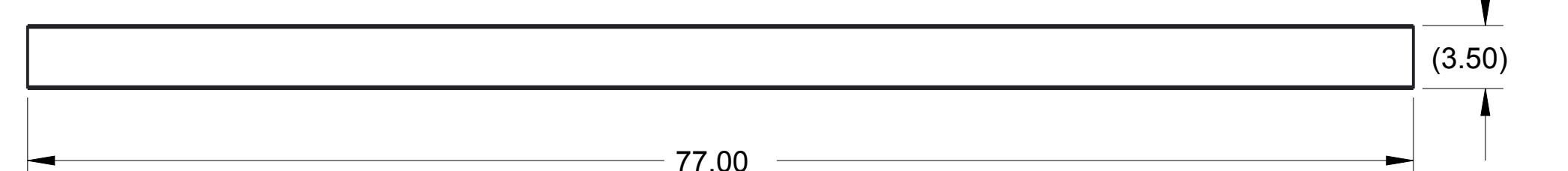
(1.50)

(3.50)

73.50

Item: TE-14001-09
 Material: 2"x4" Lumber
 QTY: 4
 Scale: 1/8

(1.50)



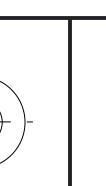
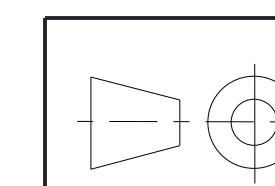
77.00

(3.50)

B

B

Item: TE-14001-10
 Material: 2"x4" Lumber
 QTY: 4
 Scale: 1/8



FIRST

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CHECKED BY	DATE
APPROVED BY	DATE
SCALE 1:48	SHEET 8 OF 10
TITLE	Team High Goal

DO NOT SCALE

PROJECT	MODEL NAME	ISSUE
	TE-14001	

1

2

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4

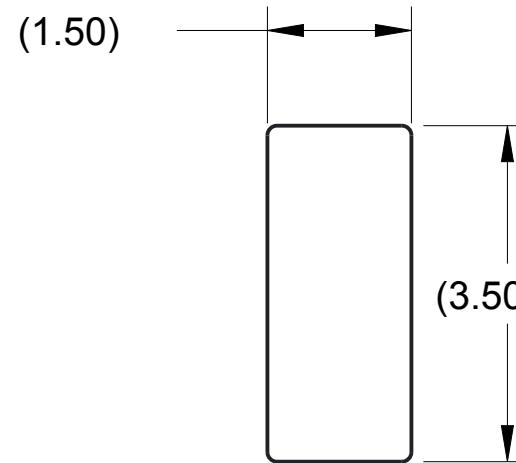
1

2

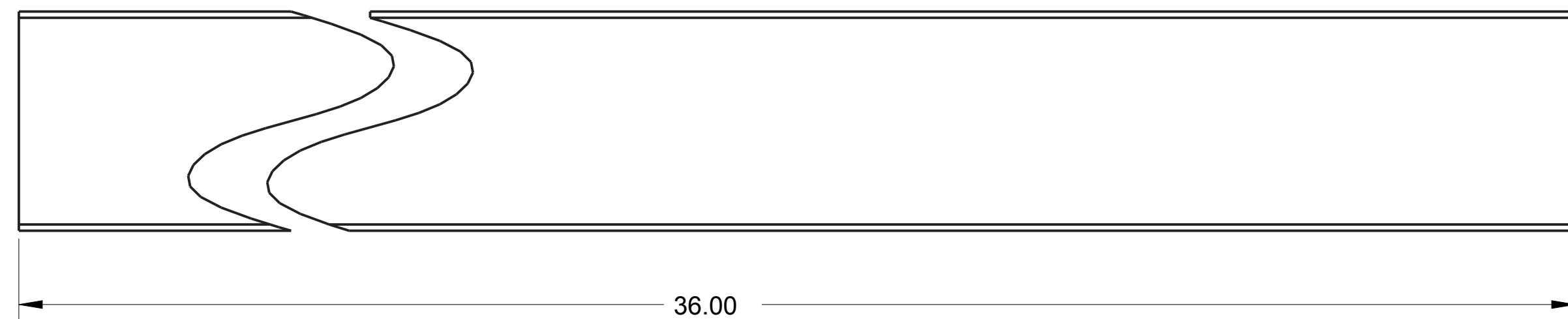
3

4

MODEL NAME TE-14001	TITLE Team High Goal
------------------------	-------------------------



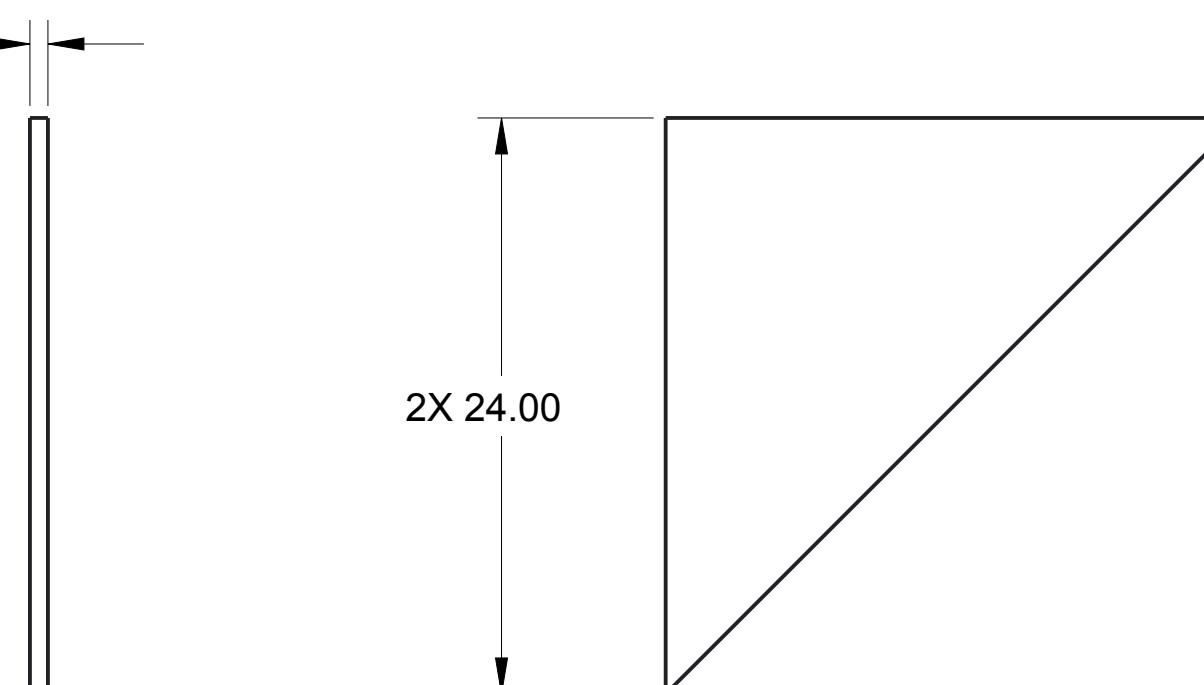
Item: TE-14001-11
Material: 2"x4" Lumber
QTY: 4
Scale: 1/2



(0.75)

2X 24.00

Item: TE-14001-12
Material: 3/4" Plywood
QTY: 2
Scale: 1/8



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DO NOT SCALE	ISSUE		

1

2

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1

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4

MODEL NAME
TE-14001TITLE
Team High Goal

D

D

R18.5
1" Masking or Gaff Tape

(138.000)

119.5

Wall

37.0

83.0

C

C

B

B

SCALE 1:16

Low Cost Alternative:

If a lower cost alternative from the wooden frame is desired, one option could be to tape the goal outline on a gym (or other sturdy) wall with masking or other similar tape.

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DO NOT SCALE		TITLE Team High Goal	
		PROJECT	MODEL NAME TE-14001
		ISSUE	

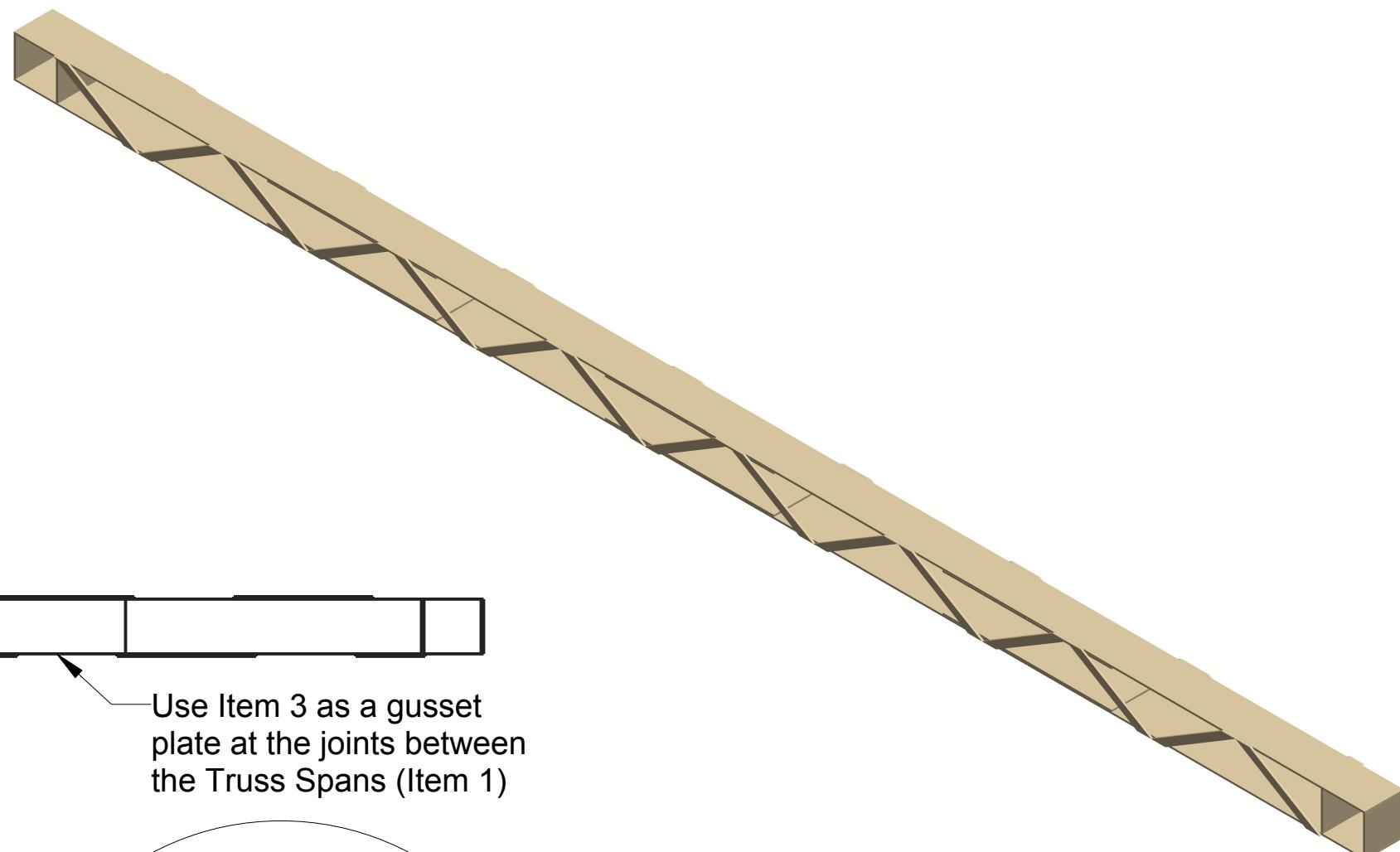
1

2

3

4

MODEL NAME
TE-14022 | TITLE
Team Truss Span



SECTION A-A

Use Item 3 as a gusset plate at the joints between the Truss Spans (Item 1)

(2)
4

30

(3)
6

SCALE 1:32

SEE DETAIL B

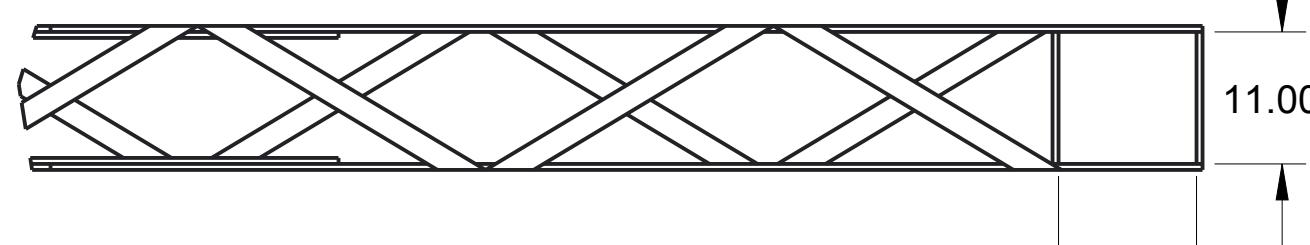
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SCALE 1:32

A

12.00

12.00

DETAIL B
SCALE 1:16

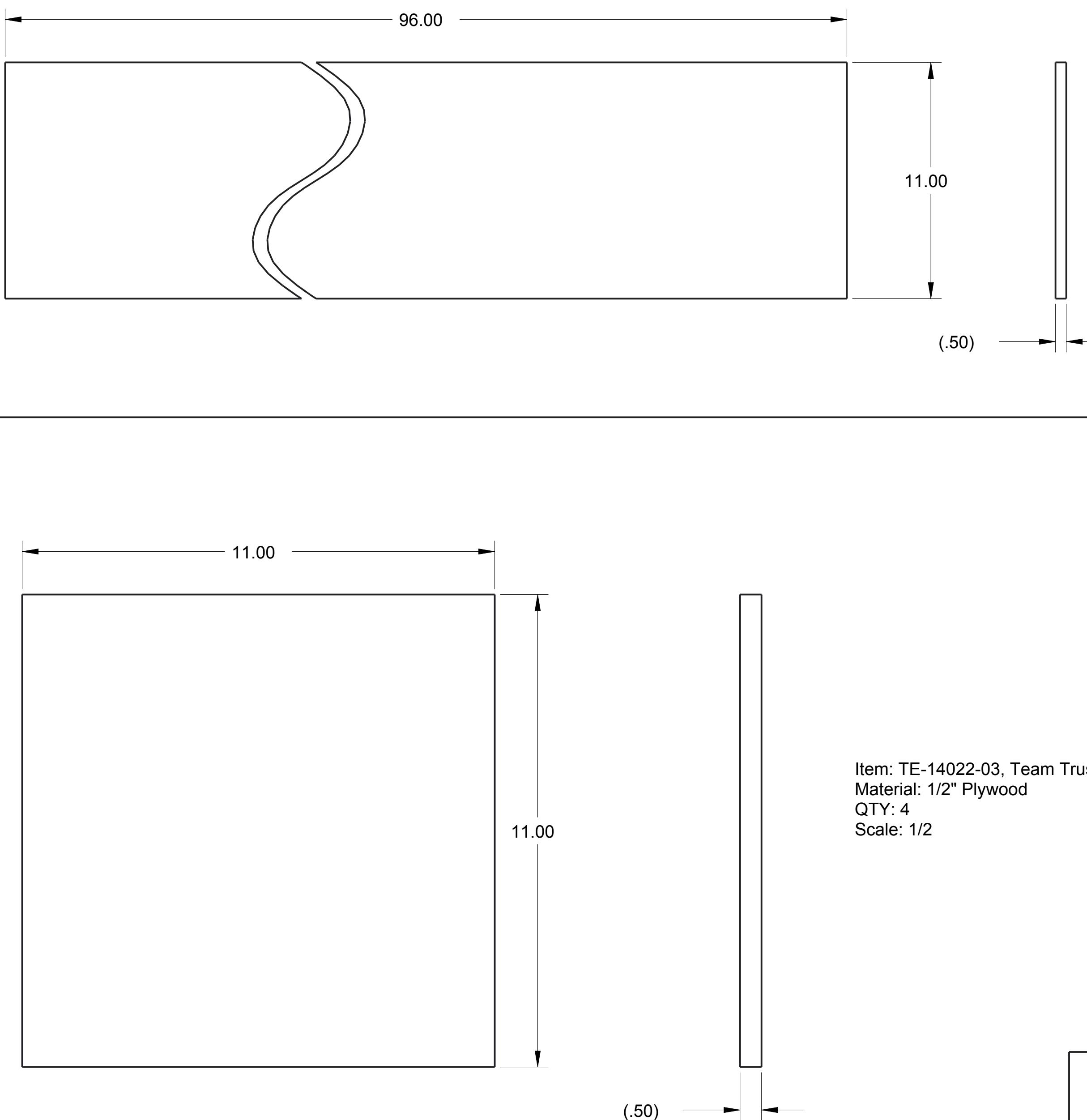
Note:
Glue, Staple or Screw where necessary

ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	TE-14020-01	8	Team Truss Span 1	1/2" Plywood
2	TE-14020-03	4	Team Truss Box	1/2" Plywood
3	TE-14020-04	6	Team Truss Span Support	1/2" Plywood
4	TE-14020-06	30	Team Truss Angle 1	1/2" Plywood

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		SCALE 1:96	SHEET 1 OF 3
DO NOT SCALE		TITLE Team Truss Span PROJECT MODEL NAME TE-14022 ISSUE	

MODEL NAME
TE-14022

TITLE
Team Truss Span



Item: TE-14022-01, Team Truss Span 1
Material: 1/2" Plywood
QTY: 8
Scale: 1/4

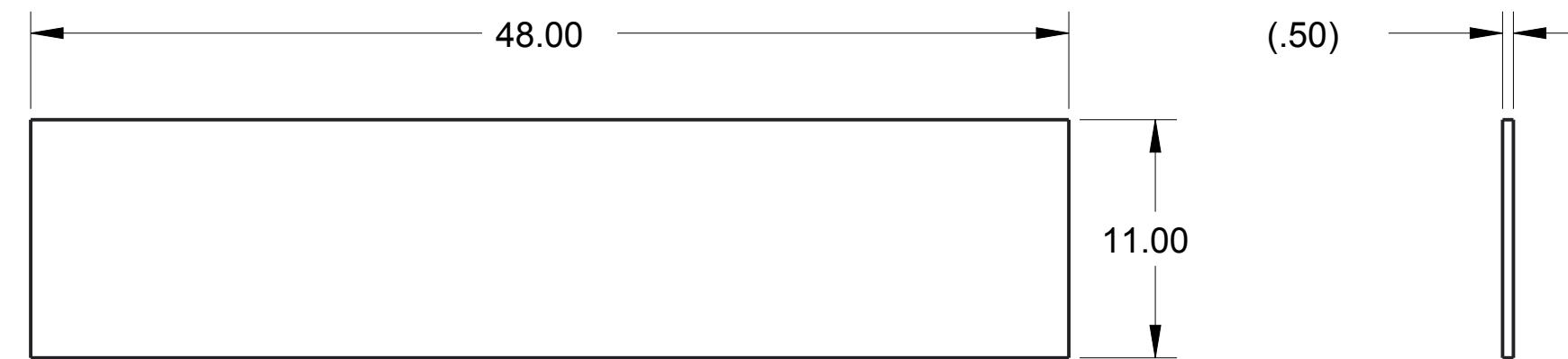
Item: TE-14022-03, Team Truss Box
Material: 1/2" Plywood
QTY: 4
Scale: 1/2

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SHEET 2 OF 3			
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DO NOT SCALE	PROJECT MODEL NAME TE-14022		

MODEL NAME TE-14022	TITLE Team Truss Span
------------------------	--------------------------

D

D



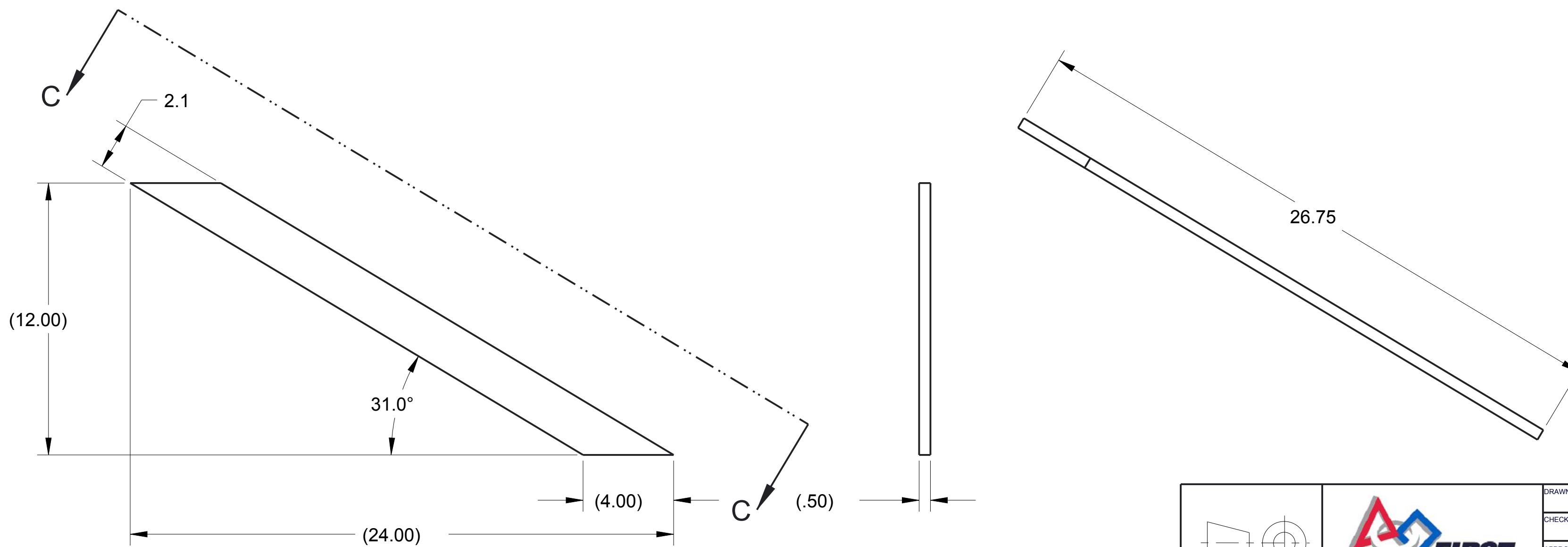
C

C

Item: TE-14022-04, Team Truss Span Support
Material: 1/2" Plywood
QTY: 6
Scale: 1/8

B

B



A

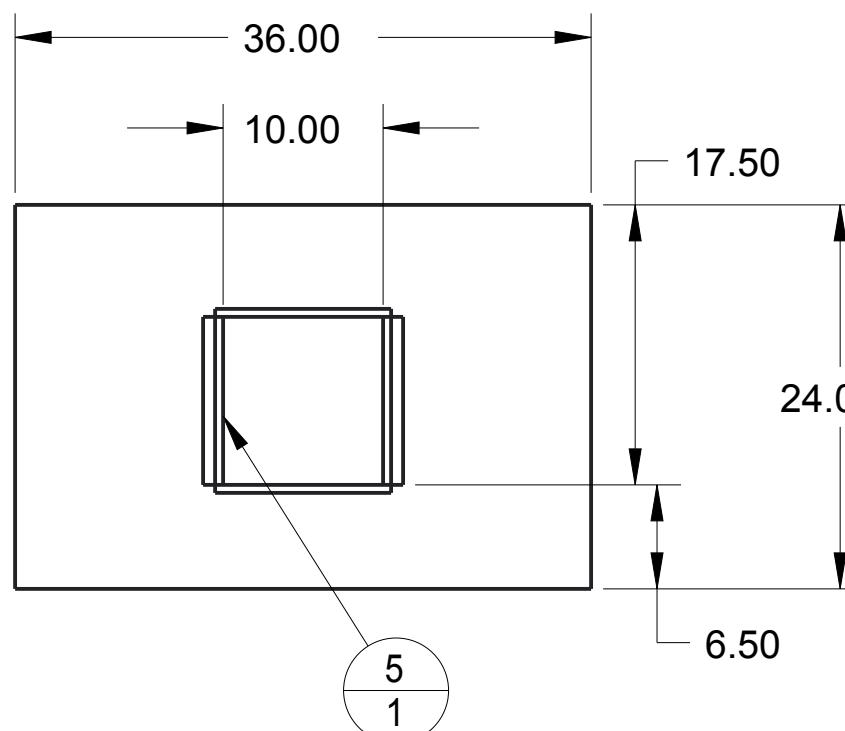
A

Item: TE-14022-06, Team Truss Angle
Material: 1/2" Plywood
QTY: 30
Scale: 1/4

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			SHEET 3 OF 3
DO NOT SCALE	TITLE	Team Truss Span	
PROJECT	MODEL NAME	TE-14022	ISSUE

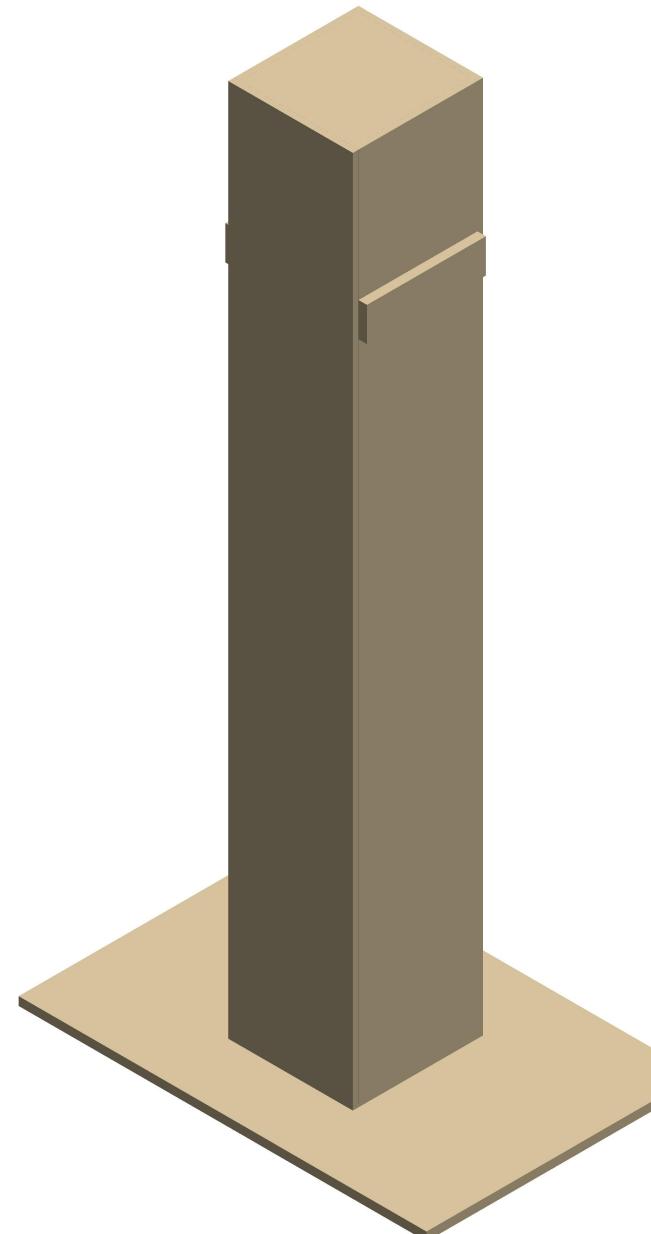
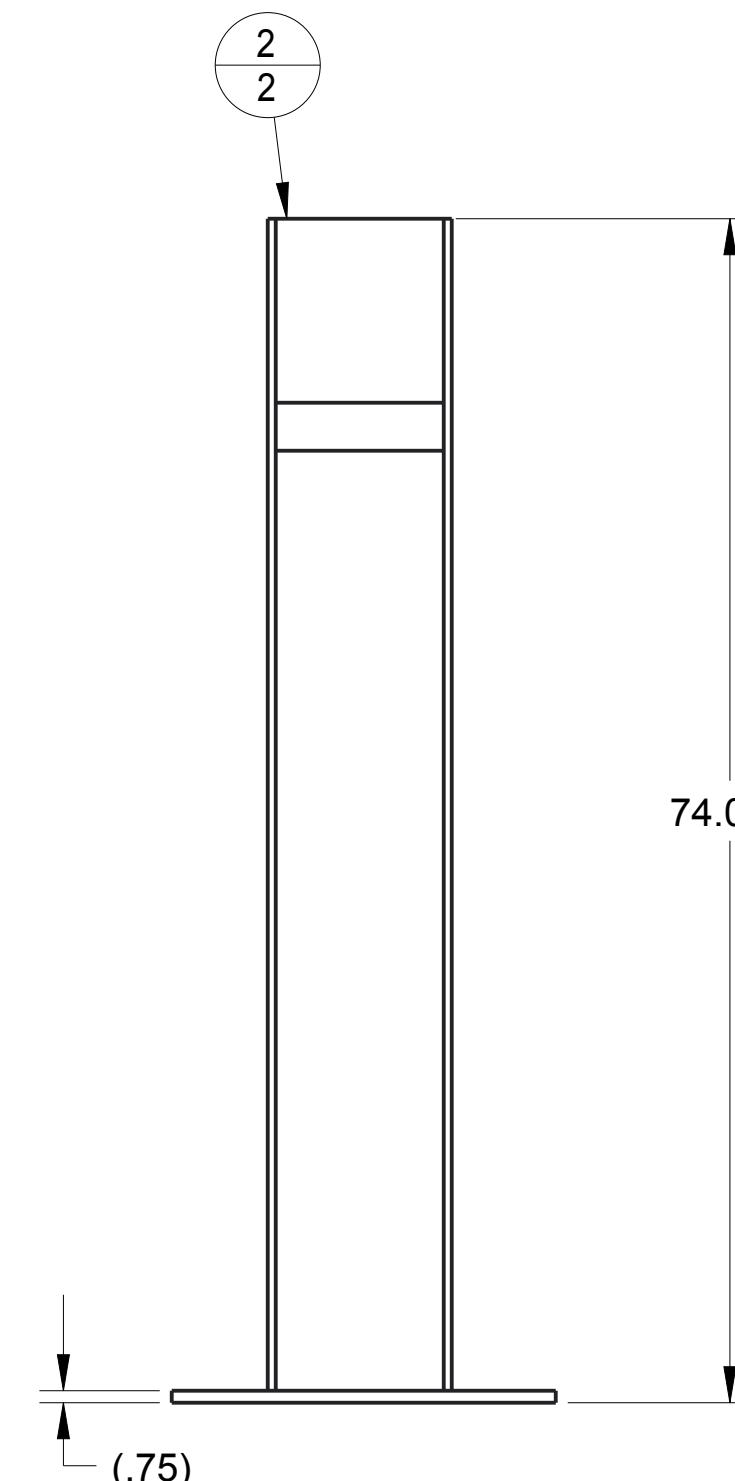
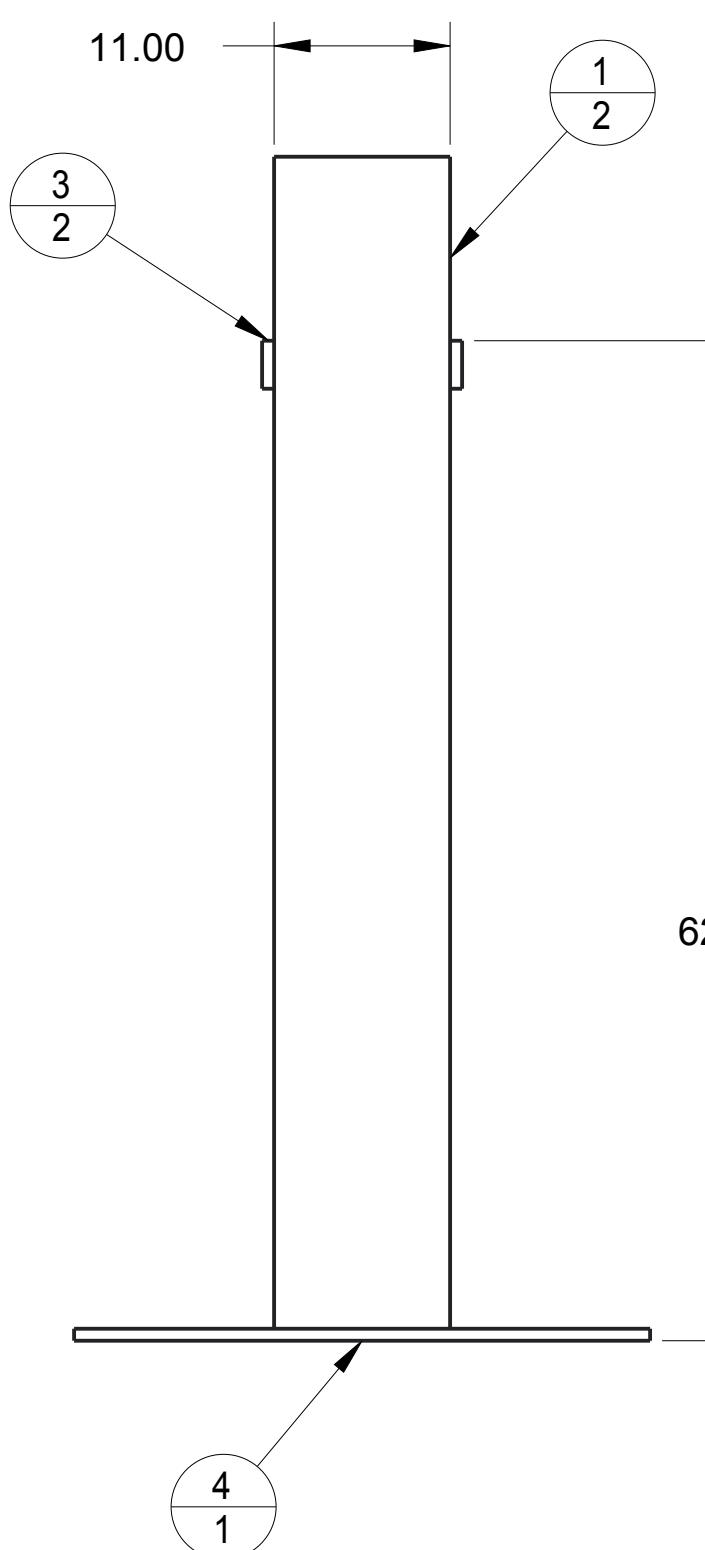
MODEL NAME: TE-14021 | TITLE: Team Truss Upright

Rev	Zone	Description	Approved	Date
A	B2	See Page 3	NJS	12/20/2013



ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	TE-14021-01	2	Team Truss Upright 1	1/2" Plywood
2	TE-14021-02	2	Team Truss Upright 2	1/2" Plywood
3	TE-14021-03	2	Team Truss Span Block	3/4" Plywood
4	TE-14021-04	1	Team Truss Upright Base	3/4" Plywood
5	TE-14021-05	1	Team Truss Upright Top	1/2" Plywood

Note:
Glue, Staple, or Screw where necessary

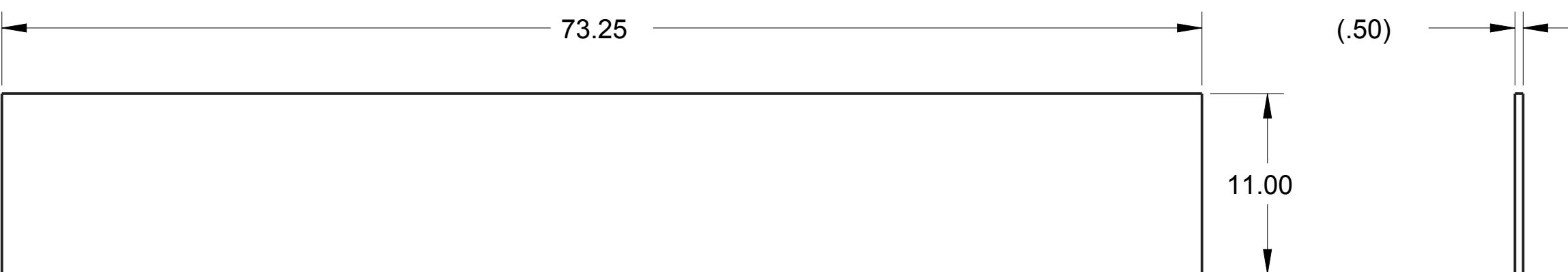


SCALE 1:12

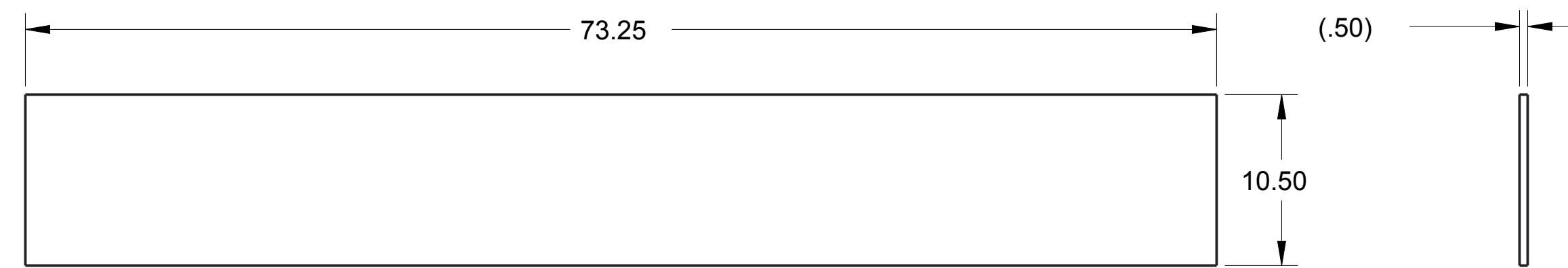
		DRAWN BY _____ DATE _____
CHECKED BY _____		DATE _____
APPROVED BY _____		DATE _____
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TITLE		Team Truss Upright
DO NOT SCALE	PROJECT	MODEL NAME TE-14021
	ISSUE	

MODEL NAME
TE-14021

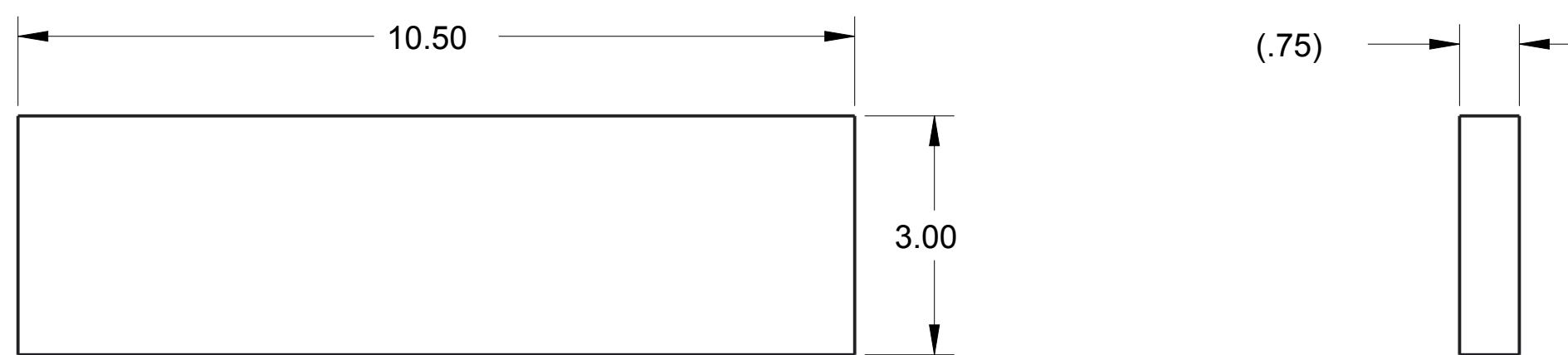
TITLE
Team Truss Upright



Item: TE-14021-01, Team Truss Upright 1
Material: 1/2" Plywood
QTY: 2
Scale: 1/8



Item: TE-14021-02, Team Truss Upright 2
Material: 1/2" Plywood
QTY: 2
Scale: 1/8



Item: TE-14021-03, team Truss Span Block
Material: 3/4" Plywood
QTY: 2
Scale: 1/2

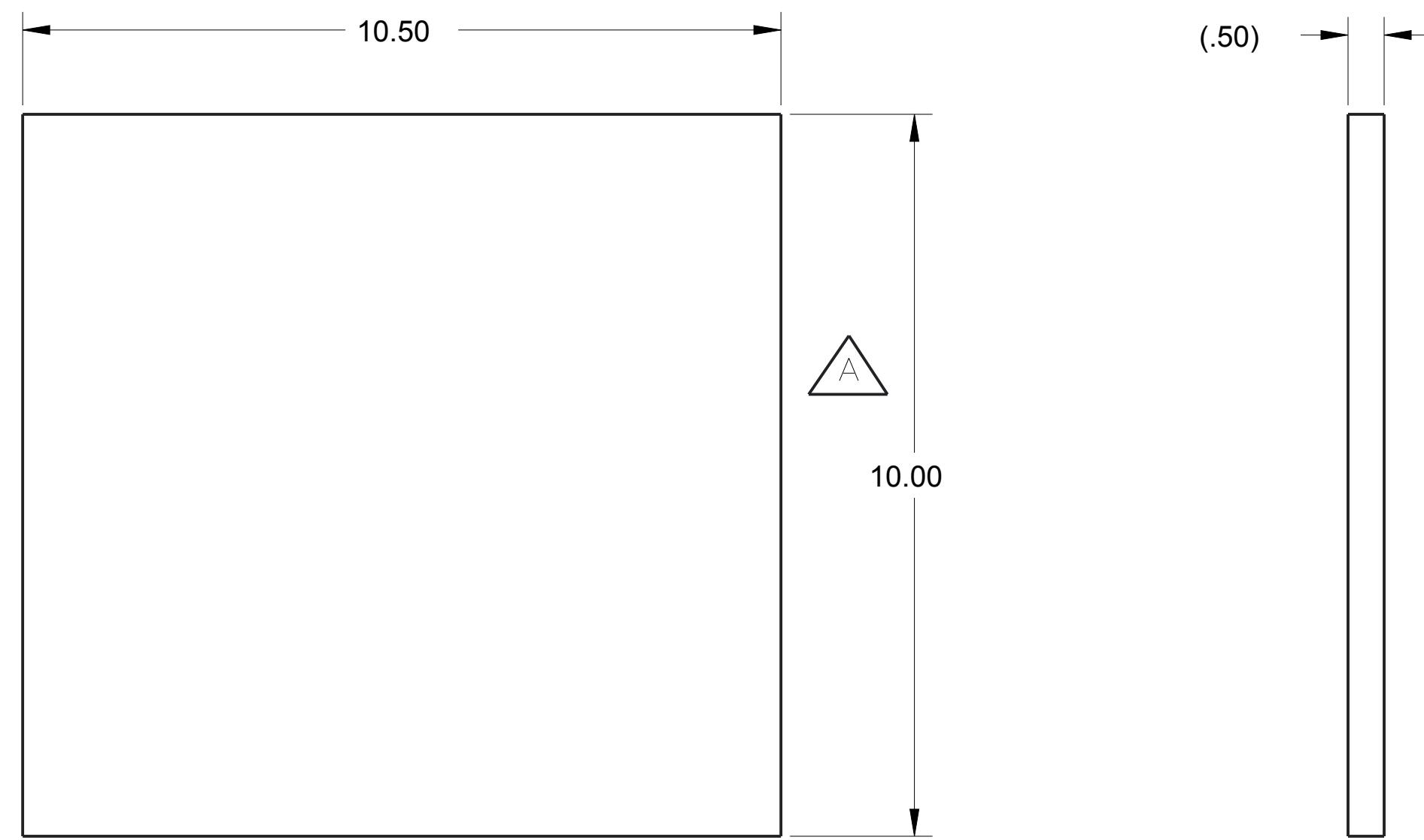
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	CHECKED BY	DATE
	APPROVED BY	DATE
	SCALE 11:192	SHEET 2 OF 3
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- .01 XX.X +/- .01 XXX.X +/- .001 ANG +/- 1	TITLE	Team Truss Upright
DO NOT SCALE	PROJECT	MODEL NAME TE-14021
		ISSUE

MODEL NAME TE-14021	TITLE Team Truss Upright
------------------------	-----------------------------

Rev	Zone	Description	Approved	Date
A	B2	10" was 10.5"	NJS	12/20/2013



Item: TE-14021-04, Team Truss Upright Base
 Material: 3/4" Plywood
 QTY: 1
 Scale: 1/4



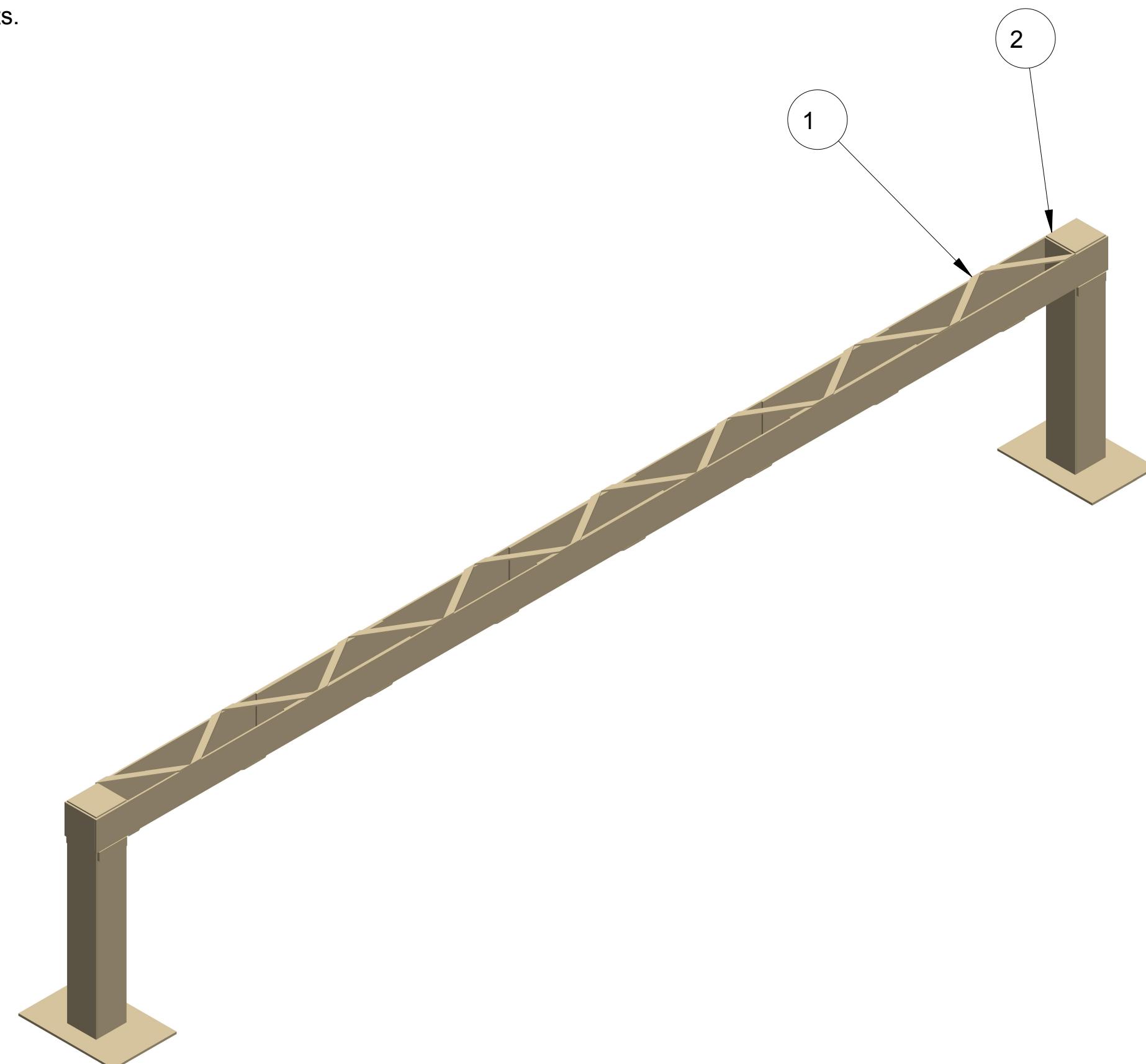
Item: TE-14021-05, Team Truss Upright Top
 Material: 1/2" Plywood
 QTY: 1
 Scale: 1/2

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	CHECKED BY	DATE
	APPROVED BY	DATE
	SCALE 11:192	SHEET 3 OF 3
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX +/- 0.01 XXX +/- 0.001 ANG +/- 1		
TITLE Team Truss Upright		ISSUE
PROJECT		MODEL NAME TE-14021
DO NOT SCALE		

MODEL NAME TE-14022	TITLE Team Truss Assembly
------------------------	------------------------------

ITEM NO	PART NUMBER	QTY	DESCRIPTION
1	TE-14020	1	Team Truss
2	TE-14021	2	Team Truss Support

Step 1: Place Team Truss onto Team Truss Supports.



SCALE 1:32

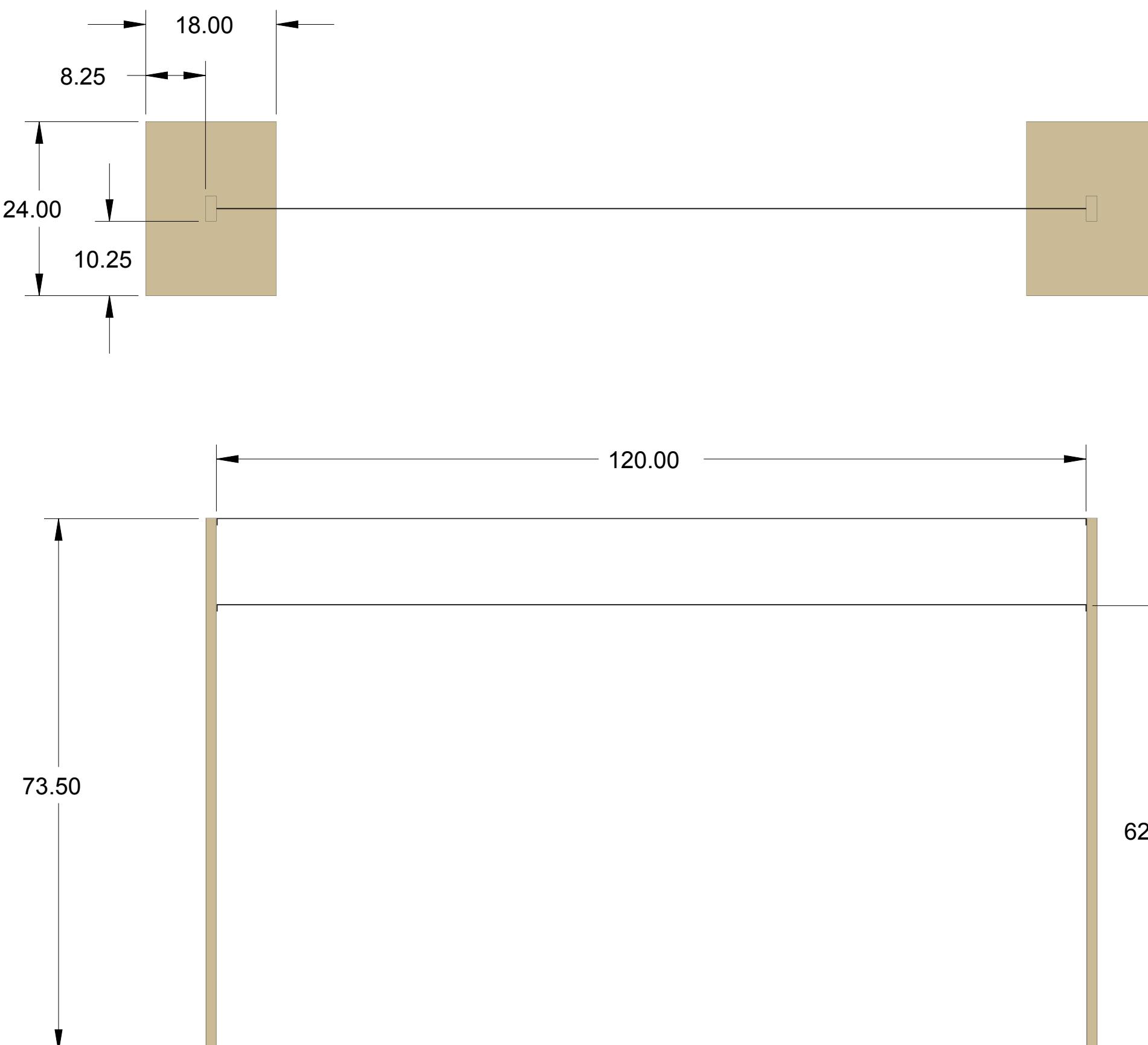
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		CHECKED BY _____ DATE _____
		APPROVED BY _____ DATE _____
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		SHEET 1 OF 2
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX.X +/- 0.01 XXX.XX +/- 0.001 ANG +/- 1	TITLE Team Truss Assembly	
DO NOT SCALE	PROJECT	MODEL NAME TE-14022
		ISSUE

MODEL NAME TE-14022	TITLE Team Truss Assembly
------------------------	------------------------------

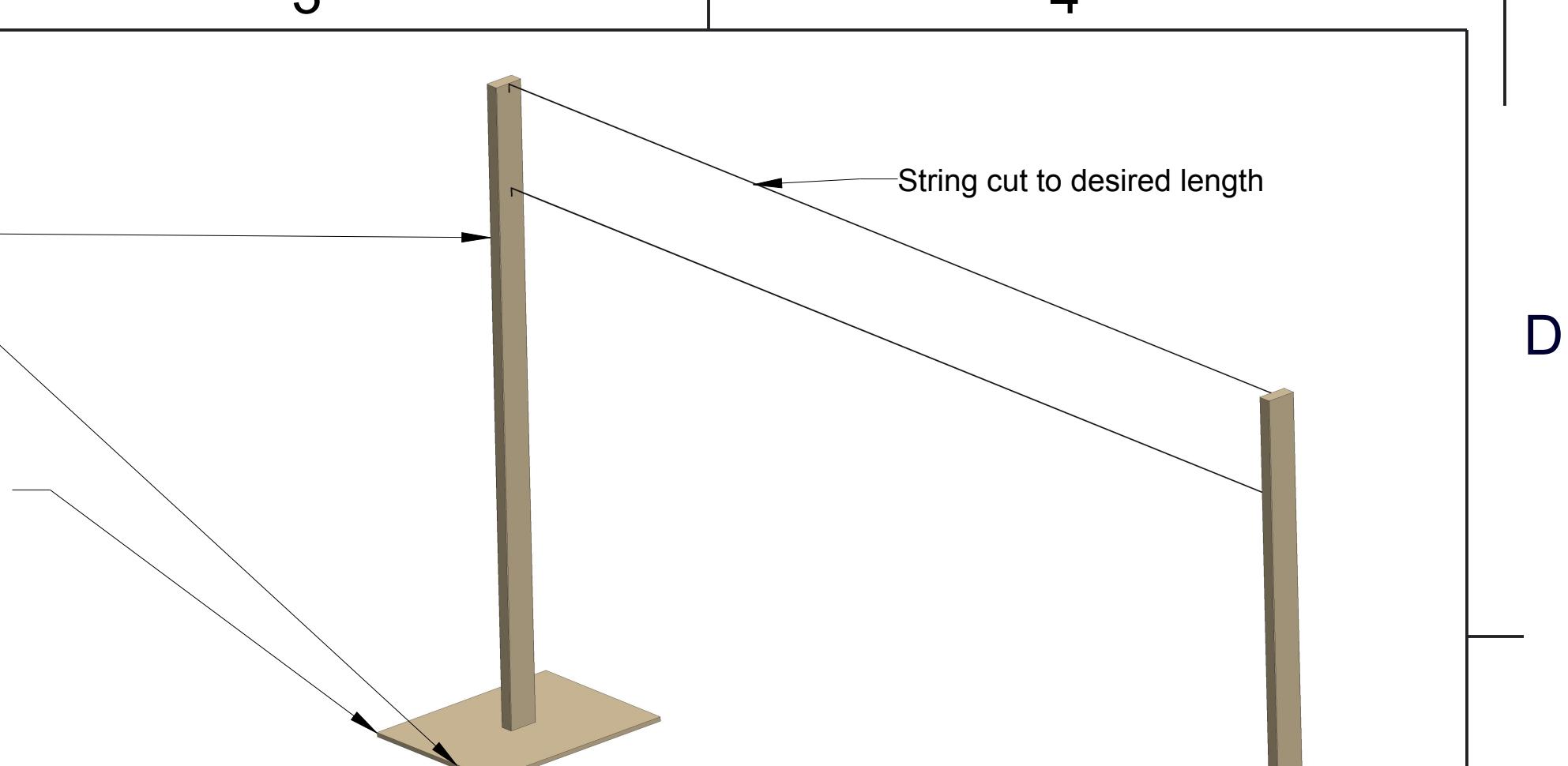
2x4 Pine Lumber cut to 73.5" Length

1/2" Pine Plywood cut 18" x 24"

Weigh the bases down for added stability as needed.



SCALE 1:16



SCALE 1:16

Notes:

1. This is an alternative to the Team Truss Assembly on Sheet 1.
2. Use Screws and/or Staples as needed for assembly.

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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX.X +/- 0.01 XXX.XX +/- 0.001 ANG +/- 1			TEAM TRUSS ASSEMBLY
DO NOT SCALE		PROJECT	MODEL NAME TE-14022
ISSUE			