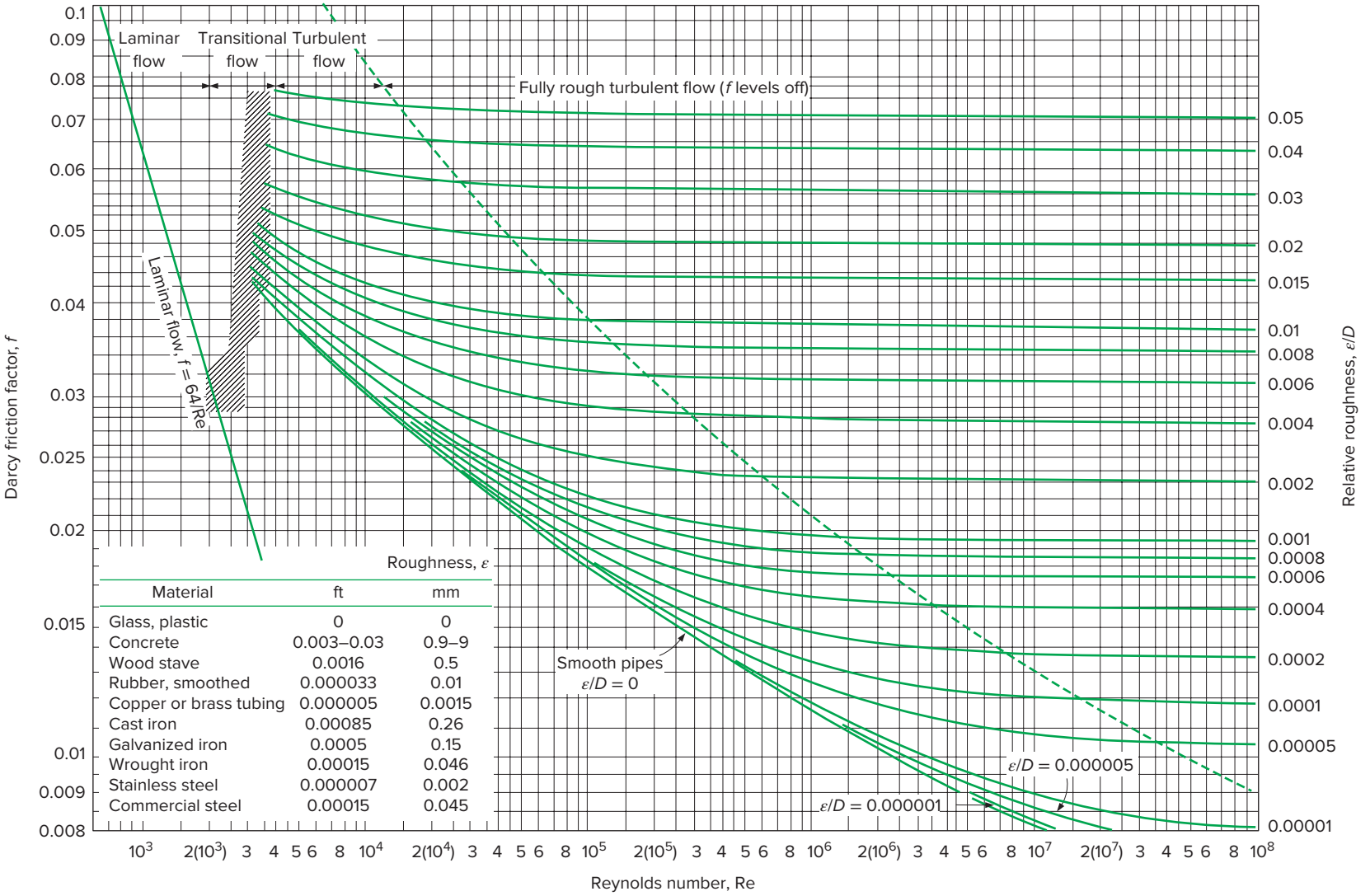


Roughness, ε

Material	ft	mm
Glass, plastic	0	0
Concrete	0.003–0.03	0.9–9
Wood stave	0.0016	0.5
Rubber, smoothed	0.000033	0.01
Copper or brass tubing	0.000005	0.0015
Cast iron	0.00085	0.26
Galvanized iron	0.0005	0.15
Wrought iron	0.00015	0.046
Stainless steel	0.000007	0.002
Commercial steel	0.00015	0.045

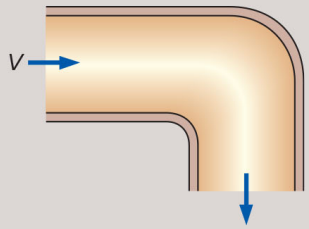
FIGURE A–27

The Moody chart for the friction factor for fully developed flow in circular pipes for use in the head loss relation $\Delta P_L = f \dfrac{L}{D} \dfrac{\rho V^2}{2}$. Friction factors in the turbulent flow are evaluated from the Colebrook equation $\dfrac{1}{\sqrt{f}} = -2\log_{10}\left(\dfrac{\varepsilon/D}{3.7} + \dfrac{2.51}{\mathrm{Re}\sqrt{f}}\right)$.

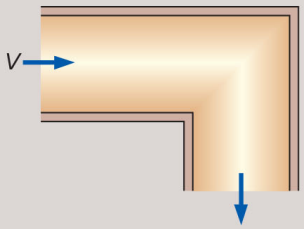
TABLE 14–4 (CONCLUDED)

Bends and Branches

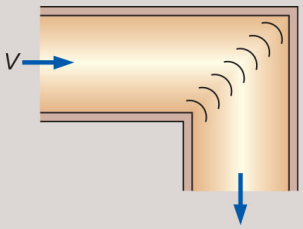
90° *smooth bend:*
Flanged: $K_L = 0.3$
Threaded: $K_L = 0.9$



90° *miter bend*
(without vanes): $K_L = 1.1$



90° *miter bend*
(with vanes): $K_L = 0.2$



45° *threaded elbow:*
$K_L = 0.4$

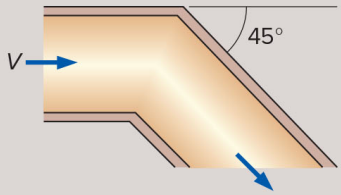
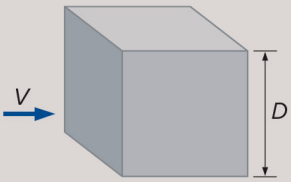


TABLE 15–2

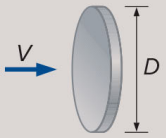
Representative drag coefficients C_D for various three-dimensional bodies based on the frontal area for Re $> 10^4$ unless stated otherwise (for use in the drag force relation $F_D = C_D A\rho V^2/2$ where V is the upstream velocity)

Cube, $A = D^2$



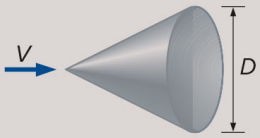
$C_D = 1.05$

Thin circular disk, $A = \pi D^2/4$



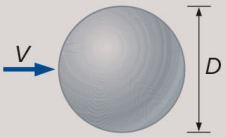
$C_D = 1.1$

Cone (for $\theta = 30°$), $A = \pi D^2/4$



$C_D = 0.5$

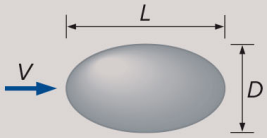
Sphere, $A = \pi D^2/4$



Laminar:
$\text{Re} \lesssim 2 \times 10^5$
$C_D = 0.5$
Turbulent:
$\text{Re} \gtrsim 2 \times 10^6$
$C_D = 0.2$

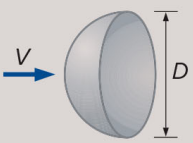
See Fig. 11–36 for C_D vs. Re for smooth and rough spheres.

Ellipsoid, $A = \pi D^2/4$

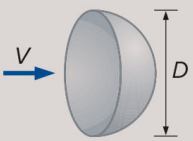


L/D	C_D Laminar $\text{Re} \lesssim 2 \times 10^5$	C_D Turbulent $\text{Re} \gtrsim 2 \times 10^6$
0.75	0.5	0.2
1	0.5	0.2
2	0.3	0.1
4	0.3	0.1
8	0.2	0.1

Hemisphere, $A = \pi D^2/4$

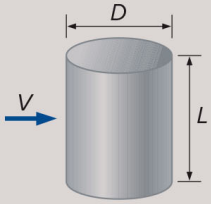


$C_D = 0.4$



$C_D = 1.2$

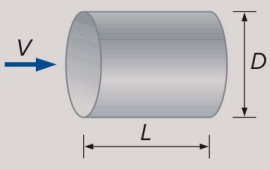
Finite cylinder, vertical, $A = LD$



L/D	C_D
1	0.6
2	0.7
5	0.8
10	0.9
40	1.0
∞	1.2

Values are for laminar flow ($\text{Re} \lesssim 2 \times 10^5$)

Finite cylinder, horizontal, $A = \pi D^2/4$



L/D	C_D
0.5	1.1
1	0.9
2	0.9
4	0.9
8	1.0