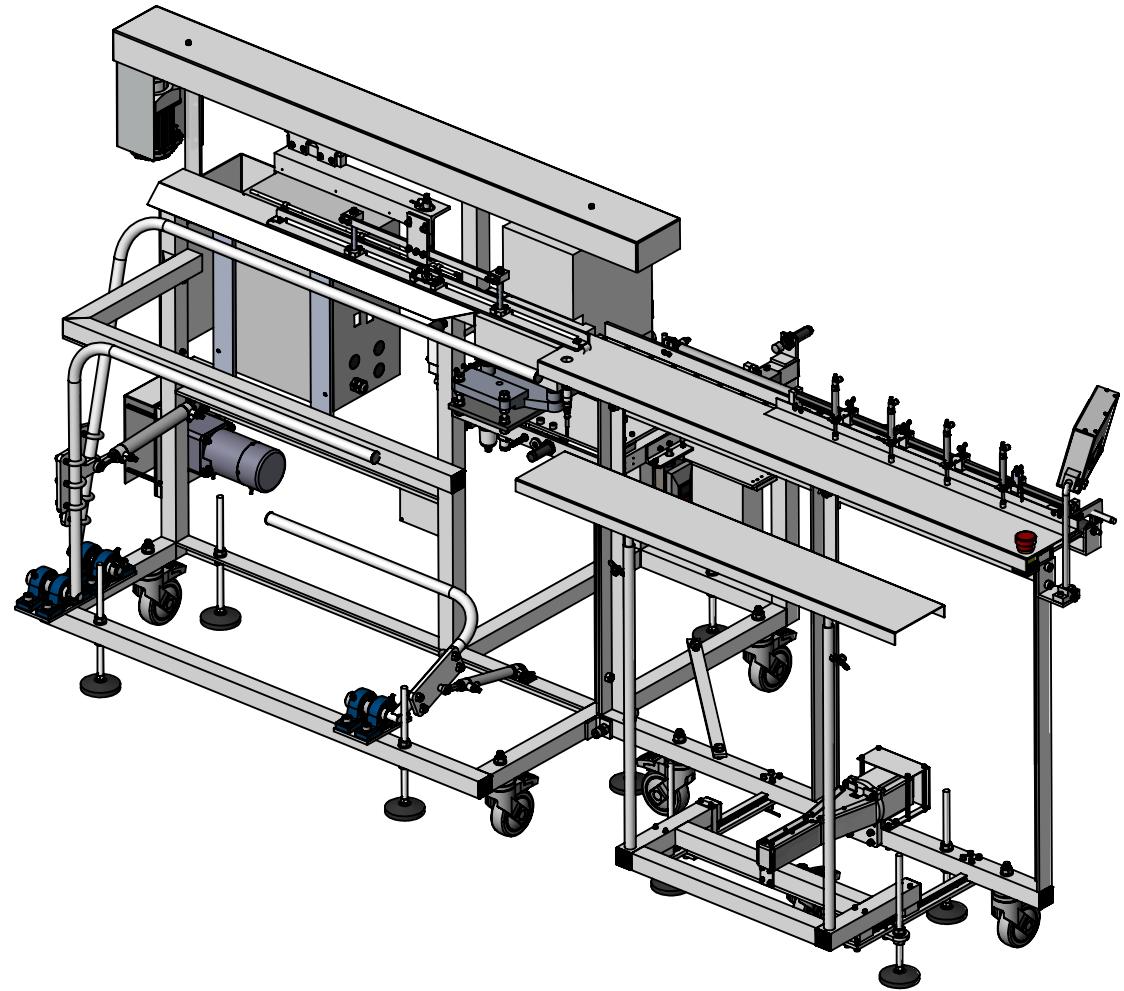
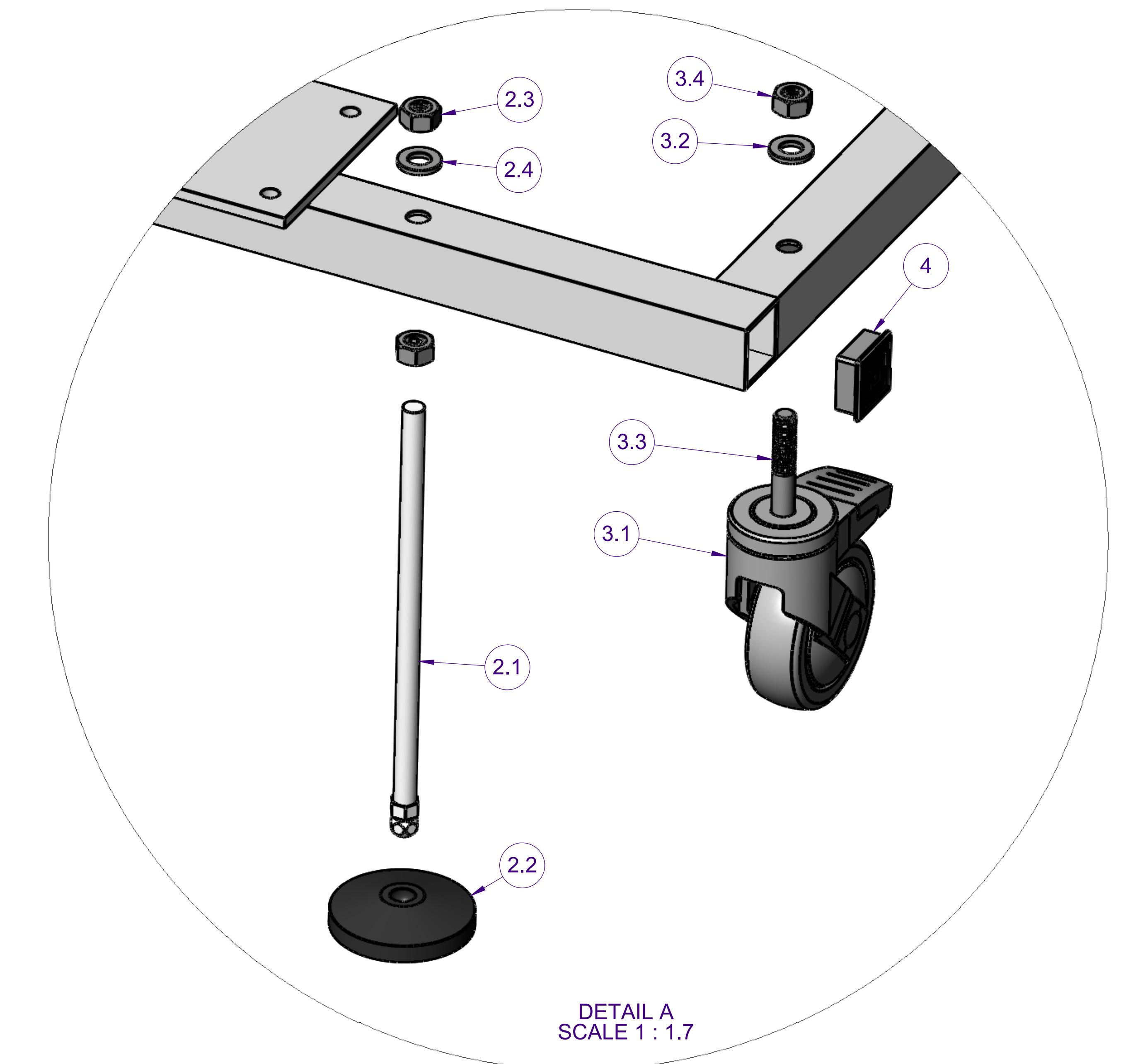
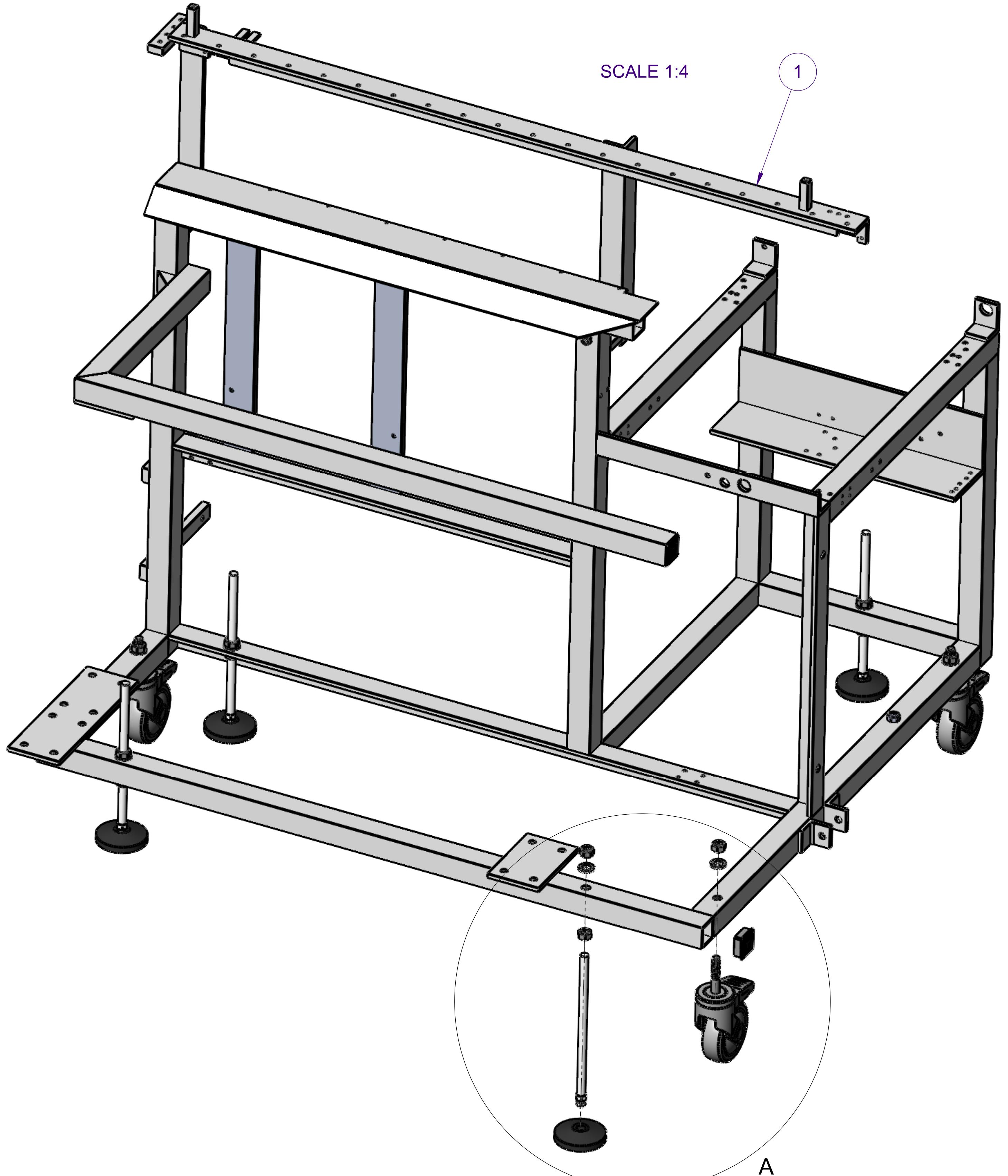




GTN2068 PARTS LIST



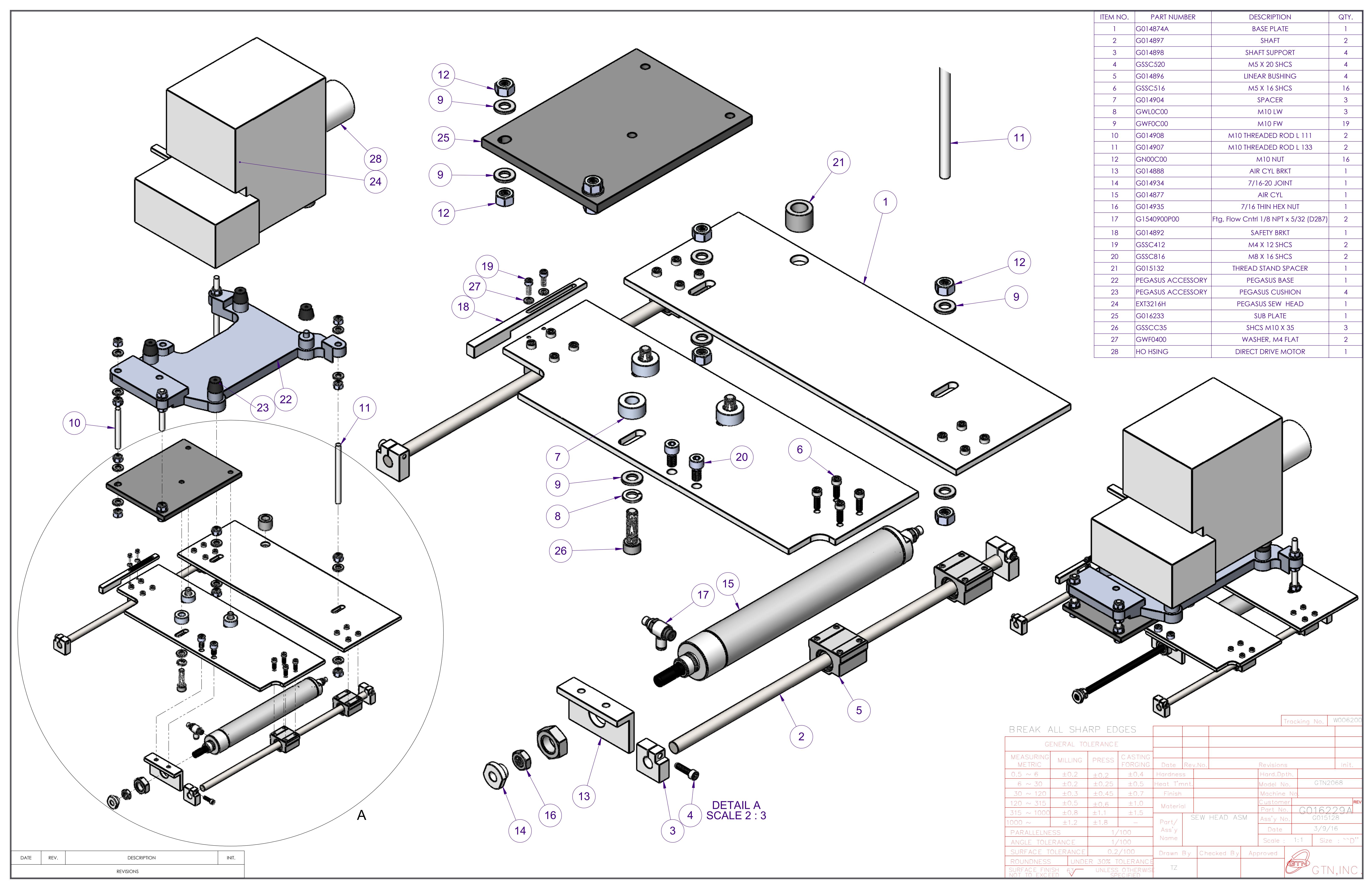
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G016095A	MAIN WELDED STAND	1
2	G016186	ASM, LEVELER	4
2.1	G015249	THREADED ROD, M12 X 250	1
2.2	G009428	LEVELING FOOT BASE (W4-5H)	1
2.3	GN00D00	M12 NUT	1
2.4	GWF0D00	M12 FW	1
3	G016187	ASM CASTER	3
3.1	G007130	CASTER, 3"	1
3.2	GWF0D00	M12 FW	1
3.3	GSSCD75	SHCS M12 X 75	1
3.4	GN00D00	M12 NUT	1
4	G014339	SQUARE PLUG	6



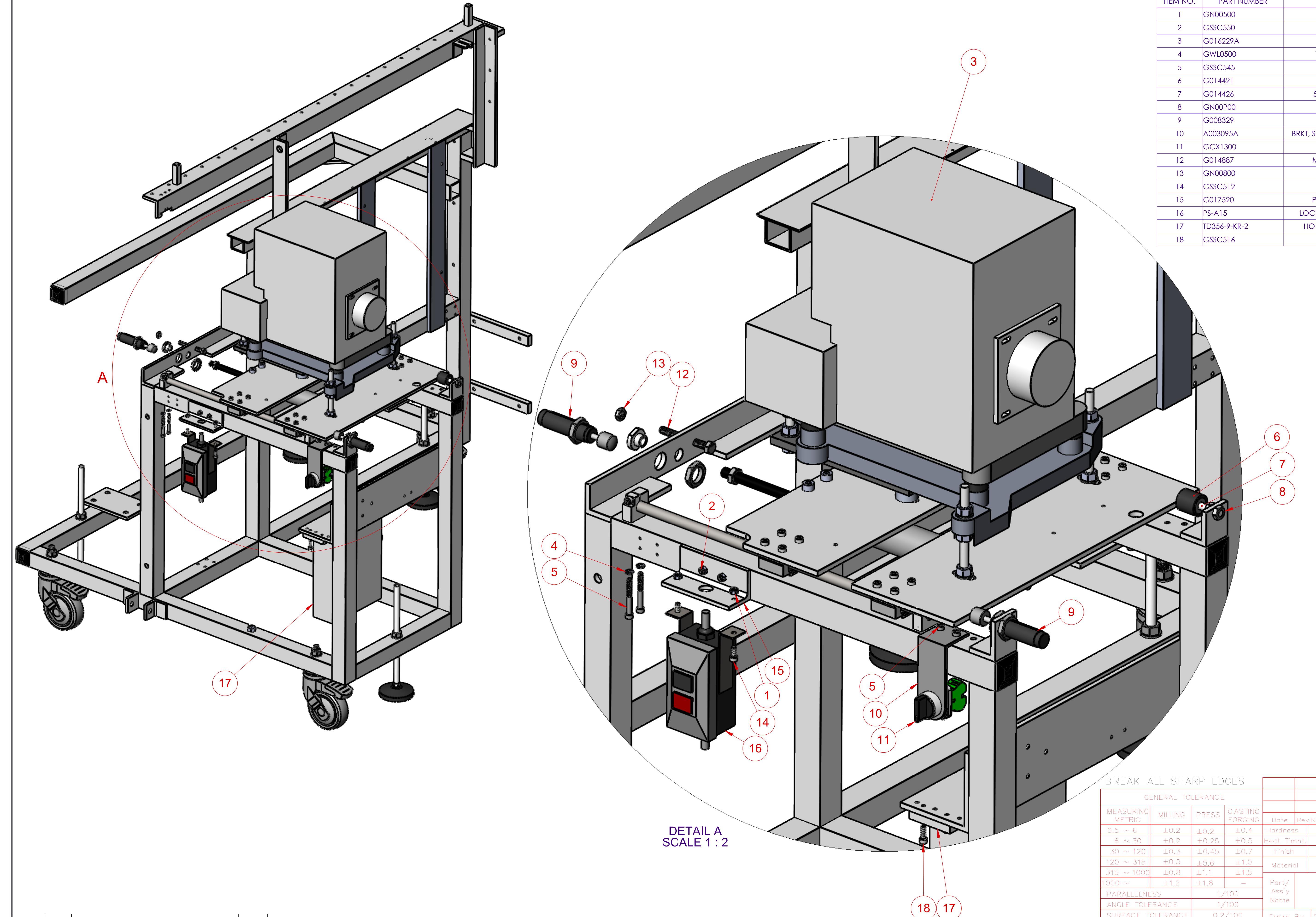
BREAK ALL SHARP EDGES						Tracking No.
GENERAL TOLERANCE						
MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Date	Rev.No.	Revisions
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness		Hard.Dpth.
6 ~ 30	±0.2	±0.25	±0.5	Heat T'mnt.		Model No.
30 ~ 120	±0.3	±0.45	±0.7	Finish		Machine No.
120 ~ 315	±0.5	±0.6	±1.0	Material		Customer
315 ~ 1000	±0.8	±1.1	±1.5			Part No.
1000 ~	±1.2	±1.8	—	Ass'y No.		REV
PARALLELNESS		1/100		Date		
ANGLE TOLERANCE		1/100		Scale :	1:1	Size : ``D''
SURFACE TOLERANCE		0.2/100		Drawn By	Checked By	Approved
ROUNDNESS		UNDER 30% TOLERANCE				
SURFACE FINISH		NOT TO EXCEED UNLESS OTHERWISE SPECIFIED				
DATE	REV.	DESCRIPTION	INIT.			
REVISIONS						

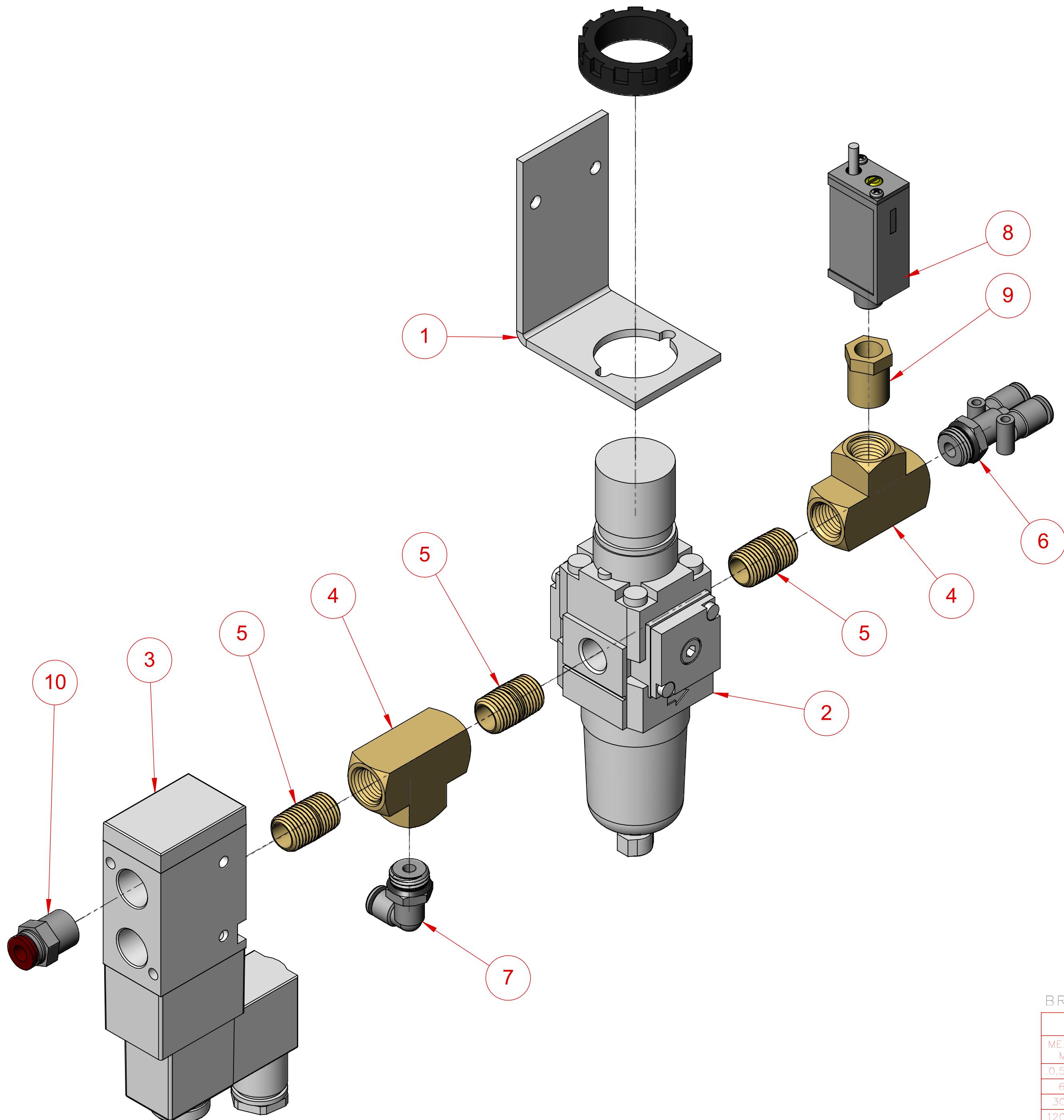
GTN, INC.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G014874A	BASE PLATE	1
2	G014897	SHAFT	2
3	G014898	SHAFT SUPPORT	4
4	GSSC520	M5 X 20 SHCS	4
5	G014896	LINEAR BUSHING	4
6	GSSC516	M5 X 16 SHCS	16
7	G014904	SPACER	3
8	GWLOC00	M10 LW	3
9	GWF0C00	M10 FW	19
10	G014908	M10 THREADED ROD L 111	2
11	G014907	M10 THREADED ROD L 133	2
12	GN00C00	M10 NUT	16
13	G014888	AIR CYL BRKT	1
14	G014934	7/16-20 JOINT	1
15	G014877	AIR CYL	1
16	G014935	7/16 THIN HEX NUT	1
17	G1540900P00	Ftg. Flow Cntrl 1/8 NPT x 5/32 (D2B7)	2
18	G014892	SAFETY BRKT	1
19	GSSC412	M4 X 12 SHCS	2
20	GSSC816	M8 X 16 SHCS	2
21	G015132	THREAD STAND SPACER	1
22	PEGASUS ACCESSORY	PEGASUS BASE	1
23	PEGASUS ACCESSORY	PEGASUS CUSHION	4
24	EXT3216H	PEGASUS SEW HEAD	1
25	G016233	SUB PLATE	1
26	GSSCC35	SHCS M10 X 35	3
27	GWF0400	WASHER, M4 FLAT	2
28	HO HSING	DIRECT DRIVE MOTOR	1



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	GN00500	M5 NUT	8
2	GSSC550	M5 X 50 SHCS	2
3	G016229A	SEW HEAD ASM	1
4	GWL0500	WASHER, M5 LOCK	8
5	GSSC545	M5 X 45 SHCS	12
6	G014421	BUMPER	1
7	G014426	5/16-18 X 1 1/2 ROD	1
8	GN00P00	5/16-18 NUT	2
9	G008329	SHOCK ABSORBER	2
10	A003095A	BRKT, SWITCH EMERGENCY STOP	1
11	GCX1300	ROTARY SWITCH	1
12	G014887	M8 X 70 CAP SCREW	1
13	GN00800	JAM NUT, M8 HEX	1
14	GSSC512	M5 X 12 SHCS	2
15	G017520	POWER SWITCH BRKT	1
16	PS-A15	LOCK OUT TAG OUT SWITCH	1
17	TD356-9-KR-2	HO HSING CONTROL BOX	1
18	GSSC516	M5 X 16 SHCS	3

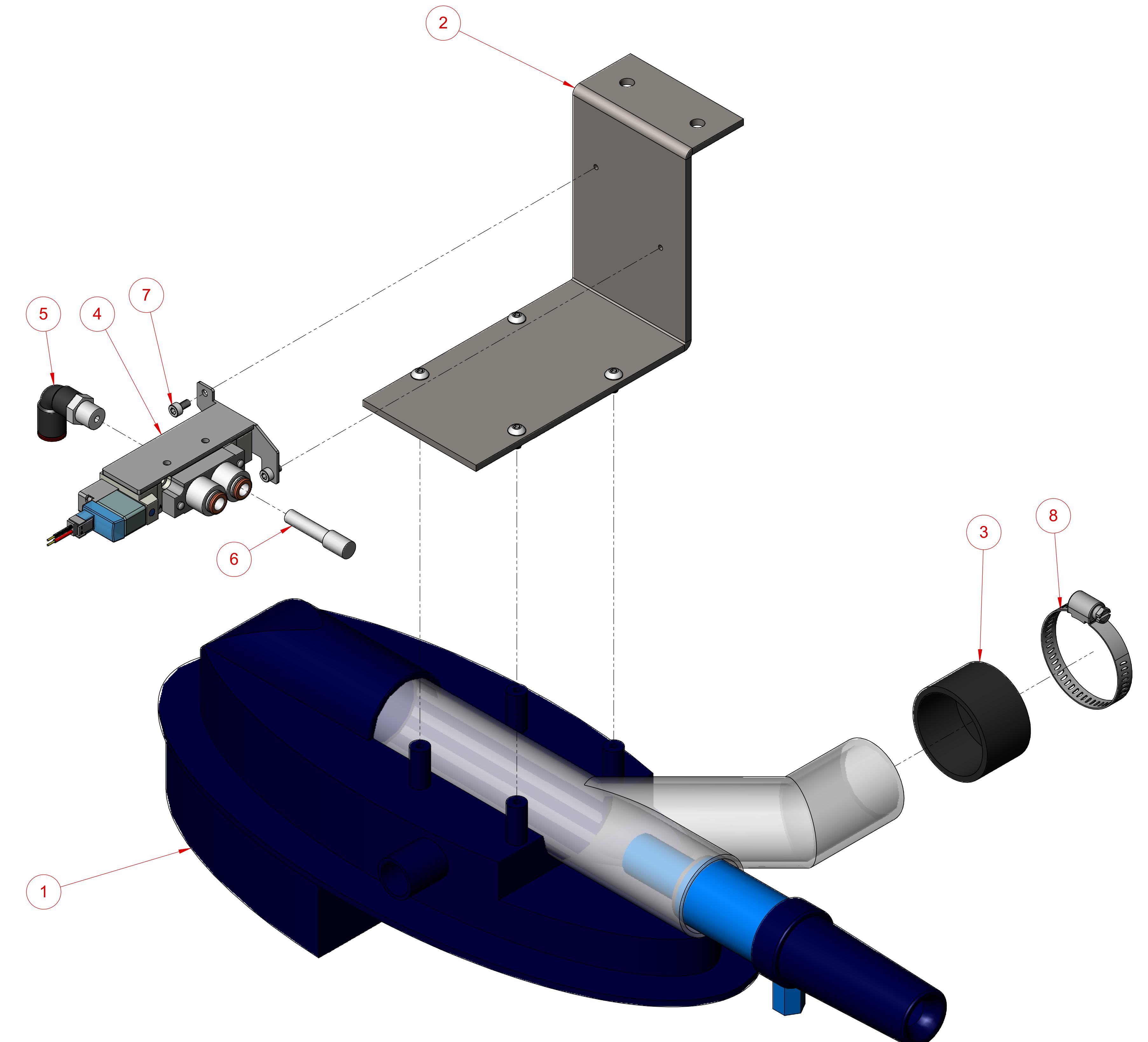




ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G016249	REG BRKT	1
2	G004176	AIR REGULATOR (C2F1)	1
3	G017519	3 PORT SOLENOID VALVE	1
4	JW000033	BRASS T 1/4 NPT (D2A1)	2
5	JW000032	BRASS NIPPLE 1/4 NPT (D2A3)	3
6	G001875	WYE 6mm X 1/4"NPT (D2H6)	1
7	G012590	FITTING ELBOW 6mm X 1/4NPT (B2G2)	1
8	G008424	PRESSURE SWITCH (A1D2)	1
9	28-102	REDUCER 1/4 X 1/8NPT (D2F7)	1
10	G8A06900004	6mm AIR FITTING (D2B3)	1

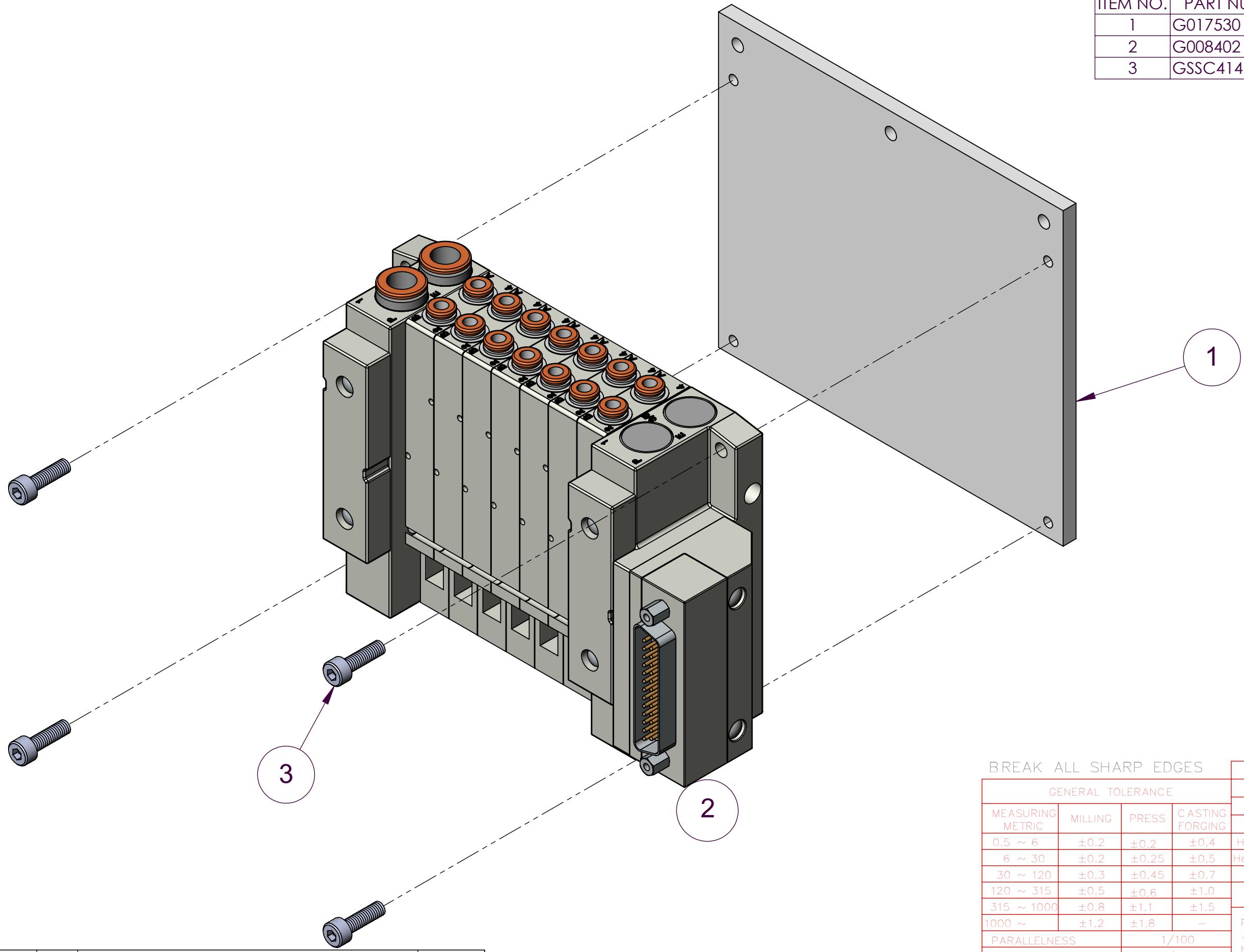
BREAK ALL SHARP EDGES				Tracking No. W006200			
GENERAL TOLERANCE							
MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Date	Rev.No.	Revisions	
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness		Hard.Dpth.	Init.
6 ~ 30	±0.2	±0.25	±0.5	Heat T'mnt		Model No.	GTN2068
30 ~ 120	±0.3	±0.45	±0.7	Finish		Machine No.	
120 ~ 315	±0.5	±0.6	±1.0	Material		Customer	
315 ~ 1000	±0.8	±1.1	±1.5	Part No.	G017518		
1000 ~	±1.2	±1.8	—	Ass'y No.	G017518		
PARALLELNESS				1/100	Date	7/27/19	
ANGLE TOLERANCE				1/100	Part/ Ass'y Name	Scale : 1:1 Size : ``C''	
SURFACE TOLERANCE				0.2/100	Drawn By	Checked By	Approved
ROUNDNESS				UNDER 30% TOLERANCE			
SURFACE FINISH				NOT TO EXCEED 63 UNLESS OTHERWISE SPECIFIED	TZ		

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	JVF390	WASTE REMOVAL	1
2	G015174	MODIFIED BRKT	1
3	G016487	PLUG	1
4	G8S00900002	6mm VALVE (C2C6)	1
5	G8L06900001	FITTING (D2F5)	1
6	A001613	6mm PLUG (D2D5)	1
7	GSSC306	SCREW, M3X6 SHCS	2
8	5388K26	HOSE CLAMP	1

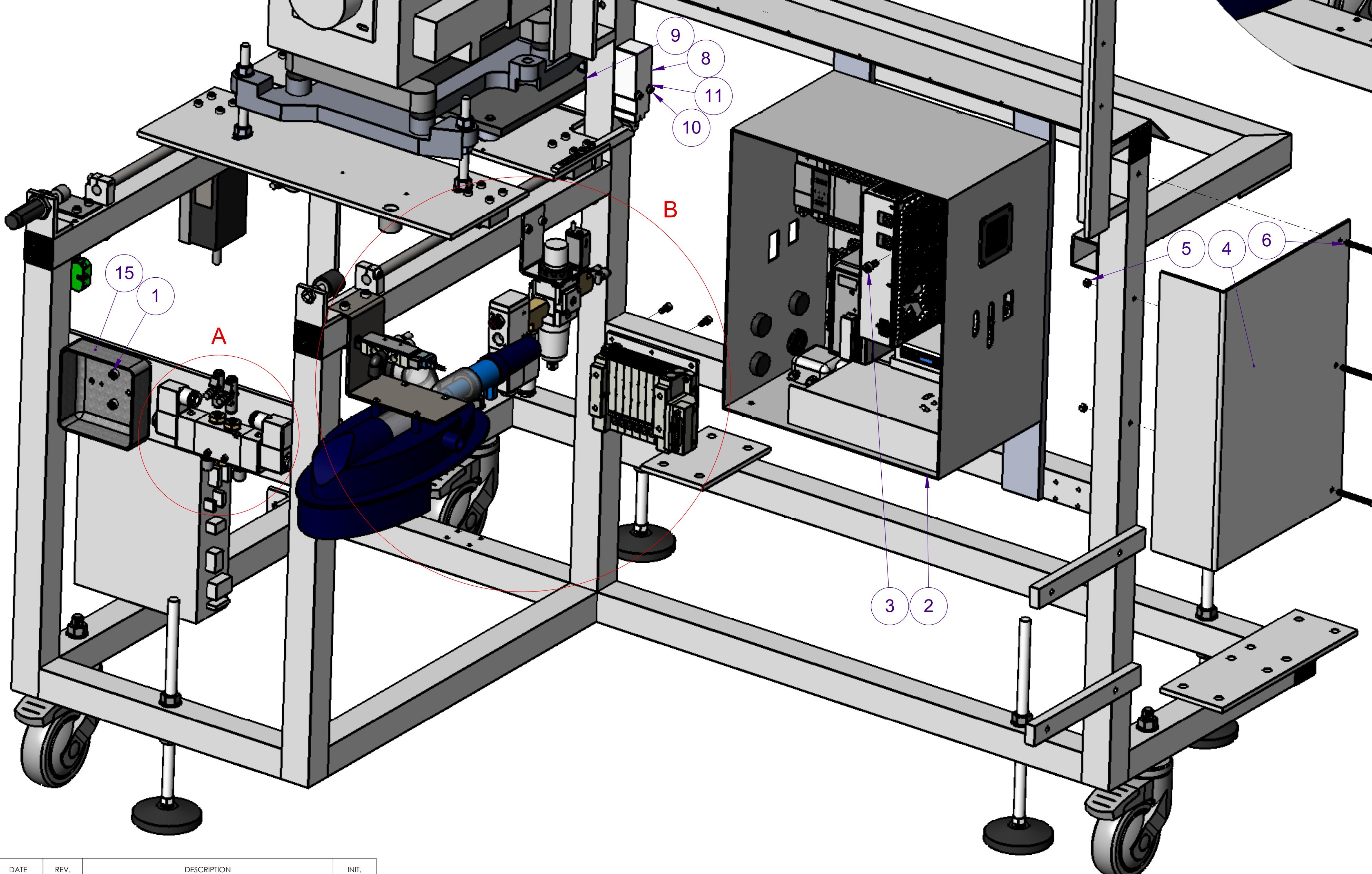
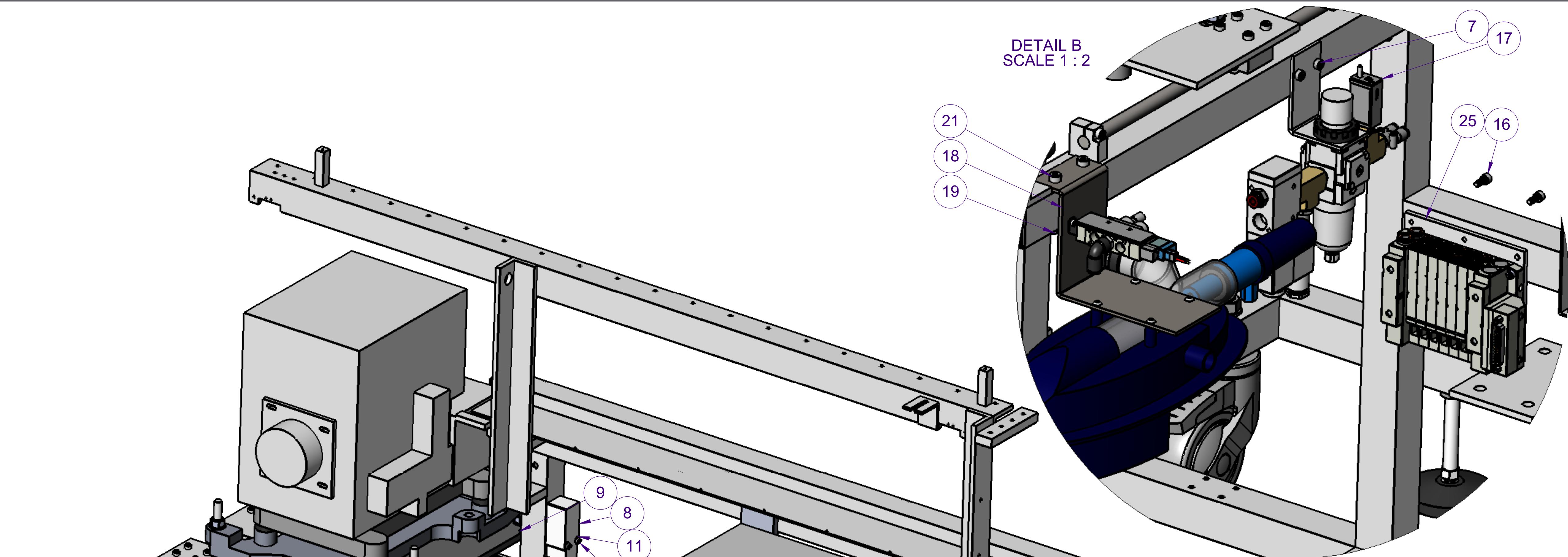
BREAK ALL SHARP EDGES				Tracking No.: W006200			
GENERAL TOLERANCE							
MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Date Rev.No. Revisions Init.			
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness		Hard.Dpth.	
6 ~ 30	±0.2	±0.25	±0.5	Heat T'mnt.		Model No.	GTN2068
30 ~ 120	±0.3	±0.45	±0.7	Finish		Machine No.	
120 ~ 315	±0.5	±0.6	±1.0	Material		Customer	
315 ~ 1000	±0.8	±1.1	±1.5	Part No.		G016245	
1000 ~	±1.2	±1.8	-	Ass'y No.		G016245	
PARALLELNESS		1/100		Date	7/15/16		
ANGLE TOLERANCE		1/100		Name		Scale :	1:1 Size : ``D''
SURFACE TOLERANCE		0.2/100		Drawn By	Checked By	Approved	
ROUNDNESS		UNDER 30% TOLERANCE					
SURFACE FINISH		NOT TO EXCEED 63 UNLESS OTHERWISE SPECIFIED		TZ			
DATE	REV.	DESCRIPTION	INIT.	GTN			
REVISIONS							



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G017530	MANIFOLD SUBPLATE	1
2	G008402	AIR MANIFOLD (W16I)	1
3	GSSC414	M4 X 14 SHCS	4

GENERAL TOLERANCE								Tracking No.	W006200	
MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Date	Rev.No.	Revisions			Init.	
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness			Hard.Dpth.			
6 ~ 30	±0.2	±0.25	±0.5	Heat T'mnt.			Model No.	GTN2068		
30 ~ 120	±0.3	±0.45	±0.7	Finish			Machine No.			
120 ~ 315	±0.5	±0.6	±1.0	Material	ASM. MANIFOLD		Customer			
315 ~ 1000	±0.8	±1.1	±1.5				Part No.	G017531		
1000 ~	±1.2	±1.8	—	Part/ Ass'y Name			Ass'y No.	G017531		
PARALLELNESS		1/100					Date	6/1/22		
ANGLE TOLERANCE		1/100					Scale :	1:1	Size : B	
SURFACE TOLERANCE		0.2/100				Drawn By	Checked By	Approved	GTN, INC	
ROUNDNESS		UNDER 30% TOLERANCE		TZ					GTN, INC	
SURFACE FINISH NOT TO EXCEED		63 UNLESS OTHERWISE SPECIFIED							GTN, INC	

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	GSSC612	6MM SHCS L-12	3
2	GTN2068 CB	MAIN CONTROL BOX	1
3	GSSC614	M6 X 14 SHCS	4
4	G016162	GUARD, CONTROL BOX	1
5	GN00500	M5 NUT	5
6	GSSC550	M5 X 50 SHCS	3
7	GSSC545	M5 X 45 SHCS	2
8	G016274	LIMIT SWITCH	1
9	GN00400	M4 NUT	2
10	GSSC475	M4 X 75 SHCS	2
11	GWF0400	WASHER, M4 FLAT	2
12	GWL0400	LW M4	2
13	AVS-5323-24D	SOLENOID VALVE	1
14	GSSC435	SHCS M4 X 35	2
15	G015131	JUNCTION BOX	1
16	GSSC512	M5 X 12 SHCS	3
17	G017518	AIR REG ASM	1
18	G016245	TEMPLEX VACUUM ASM	1
19	GN00600	NUT, M6 HEX	2
20	GWL0600	M6 LW	2
21	GSSC650	M6 x 50 SHCS	2
22	KQ2H06-U03A	6mm FITTING	3
23	AN15-N02	SILENCER	2
24	G001556	6mm IN-LINE FLOW CONTROL	2
25	G017531	ASM, MANIFOLD	1

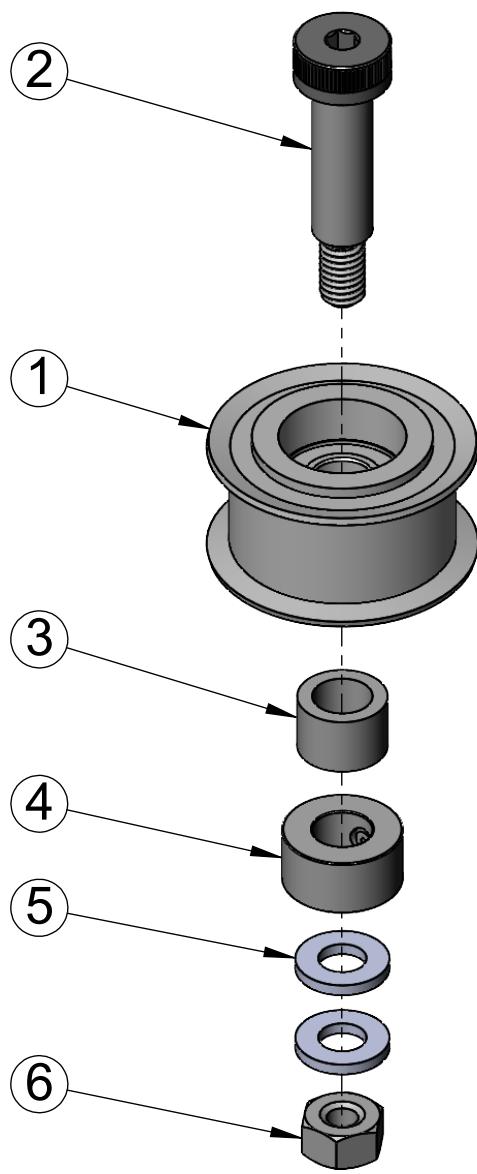


GENERAL TOLERANCE					
MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Date	Rev.No.
0.5 ~ 6	± 0.2	± 0.2	± 0.4	Hardness	
6 ~ 30	± 0.2	± 0.25	± 0.5	Heat T'mnt.	
30 ~ 120	± 0.3	± 0.45	± 0.7	Finish	
120 ~ 315	± 0.5	± 0.6	± 1.0	Material	
315 ~ 1000	± 0.8	± 1.1	± 1.5	Customer	
1000 ~	± 1.2	± 1.8	-	Part No.	GTN2068-3
PARALLELNESS			1/100	Ass'y No.	
ANGLE TOLERANCE			1/100	Date	
SURFACE TOLERANCE			0.2/100	Scale :	1:3
ROUNDNESS			UNDER 30% TOLERANCE	Size :	~"D"
SURFACE FINISH			NOT TO EXCEED $6\text{ }\mu\text{m}$ UNLESS OTHERWISE SPECIFIED	Drawn By	Checked By

REVISIONS

GTN, INC.

DATE	REV.	DESCRIPTION	INIT.
		REVISIONS	



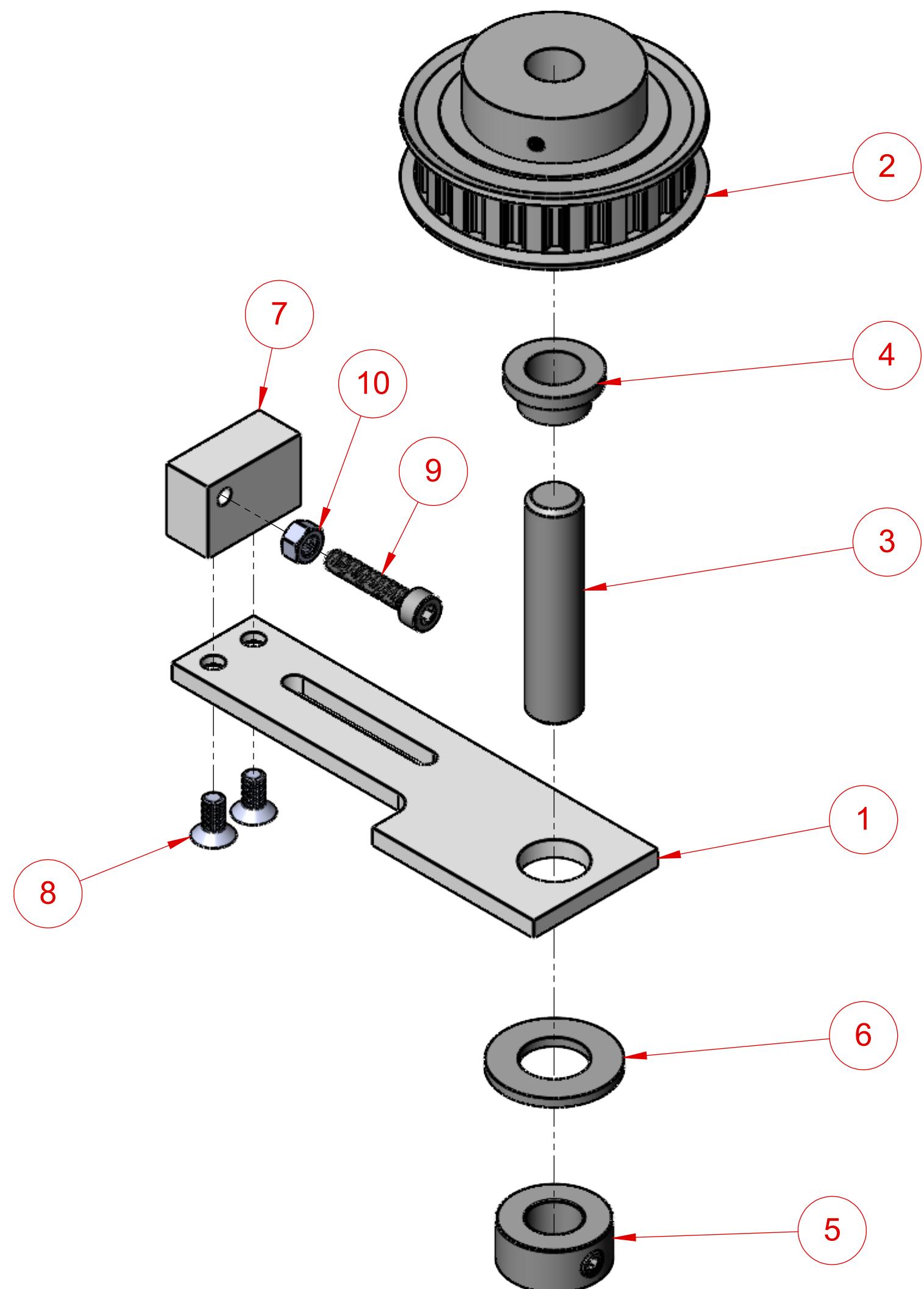
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G014504	IDLER	1
2	G014511	SHLDR SCRW 8 X 25 X M6	1
3	G014509	SLEEVE BEARING	1
4	G014510	COLLAR	1
5	GWF0600	WASHER, M6 FLAT	2
6	GN00600	NUT, M6 HEX	1

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			

BREAK ALL SHARP EDGES

GENERAL TOLERANCE				Date	Rev.No.	Revisions		Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING					
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness			Hard.Dpth.	
6 ~ 30	±0.2	±0.25	±0.5	Heat.Tmnt.			Model No.	GTN2068
30 ~ 120	±0.3	±0.45	±0.7	Finish			Machine No	
120 ~ 315	±0.5	±0.6	±1.0	Material			Customer	
315 ~ 1000	±0.8	±1.1	±1.5				Part No.	G016156
1000 ~	±1.2	±1.8	—	Part/ Ass'y Name		TENSIONER, ASM	Ass'y No.	G016156
PARALLELNESS							Date	6/1/22
ANGLE TOLERANCE							Scale :	1:1 Size : ``A''
SURFACE TOLERANCE				Drawn By	Checked By	Approved		
ROUNDNESS	UNDER 30% TOLERANCE							
SURFACE FINISH	63	V	UNLESS OTHERWISE SPECIFIED	TZ				
NOT TO EXCEED								

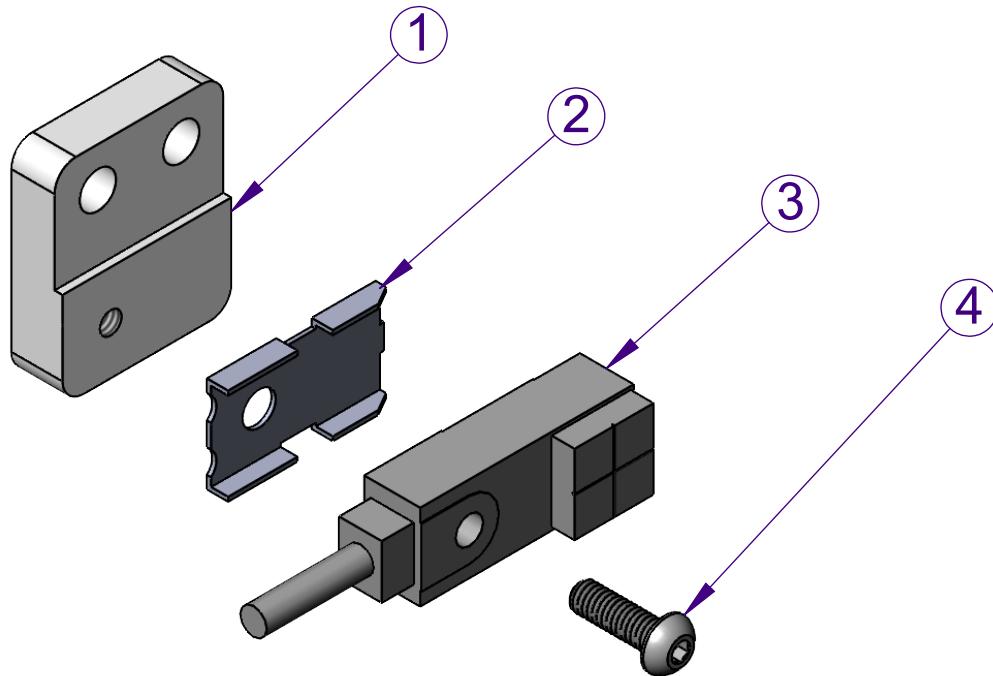
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G014655	PULLEY MOUNT	1
2	G014495	PULLEY	1
3	G014503	1/2 X 2 1/4 DOWEL	1
4	G014500	FLANGED SLEEVE BEARING	1
5	G014434	1/2 COLLAR	1
6	G016243	THRUST BEARING	1
7	G016244	TENSION BRKT	1
8	GSSF510	FHCS M5 X 10	2
9	GSSC525	SHCS M5 X 25	1
10	GN00500	M5 NUT	1



DATE	REV.	DESCRIPTION	INIT.
REVISIONS			

GENERAL TOLERANCE				Date	Rev.No.	Revisions		Init.	
MEASURING METRIC	MILLING	PRESS	CASTING FORGING						
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness		Hard.Dpth.			
6 ~ 30	±0.2	±0.25	±0.5	Heat T'mnt		Model No.	GTN2068		
30 ~ 120	±0.3	±0.45	±0.7	Finish		Machine No.			
120 ~ 315	±0.5	±0.6	±1.0	Material		Customer			
315 ~ 1000	±0.8	±1.1	±1.5	Part/ Ass'y Name	PULLEY ASM			Part No. G016157	
1000 ~	±1.2	±1.8	—		Ass'y No. G016157			Ass'y No. G016157	
PARALLELNESS	1/100				Date 3/9/16			Date 3/9/16	
ANGLE TOLERANCE	1/100				Scale : 1:1			Size : ``C''	
SURFACE TOLERANCE	0.2/100				Drawn By	Checked By	Approved	GTN, INC.	
ROUNDNESS	UNDER 30% TOLERANCE								
SURFACE FINISH	NOT TO EXCEED 63 UNLESS OTHERWISE SPECIFIED				TZ				

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G016159A	SENSOR MOUNT RIGHT	1
2	MS-GXL8	SENSOR BRKT (A1G4)	1
3	JZ000033	PROX SENSOR (A1G4)	1
4	GSSBA08	M2.5 X 8 BHCS	1

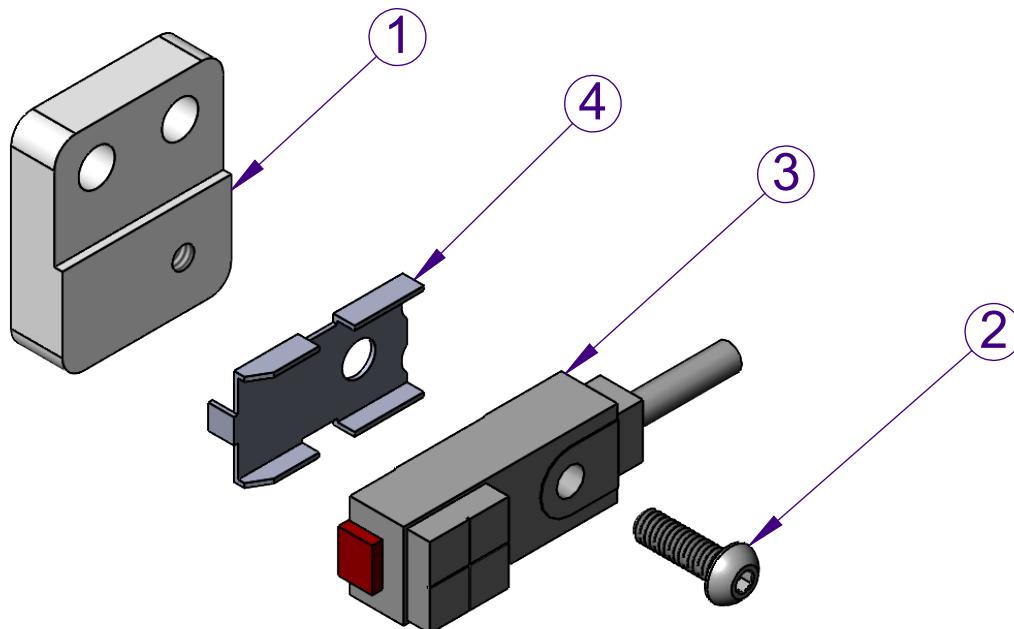


DATE	REV.	DESCRIPTION	INIT.
REVISIONS			

GENERAL TOLERANCE				Date	Rev.No.	Revisions		Init.		
MEASURING METRIC	MILLING	PRESS	CASTING FORGING							
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness			Hard.Dpth.			
6 ~ 30	±0.2	±0.25	±0.5	Heat.Tmnt.			Model No.			
30 ~ 120	±0.3	±0.45	±0.7	Finish			Machine No.			
120 ~ 315	±0.5	±0.6	±1.0	Material			Customer			
315 ~ 1000	±0.8	±1.1	±1.5				Part No.	G016158		
1000 ~	±1.2	±1.8	—				Ass'y No.			
PARALLELNESS		1/100					Date			
ANGLE TOLERANCE		1/100					Scale :	1:1		
SURFACE TOLERANCE		0.2/100					Size :	~A"		
ROUNDNESS	UNDER 30% TOLERANCE									
SURFACE FINISH	63 UNLESS OTHERWISE SPECIFIED									

GTN, INC.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G016161A	SENSOR MOUNT RIGHT	1
2	GSSBA08	M2.5 X 8 BHCS	1
3	JZ000033	PROX SENSOR (A1G4)	1
4	MS-GXL8	SENSOR BRKT (A1G4)	1



BREAK ALL SHARP EDGES

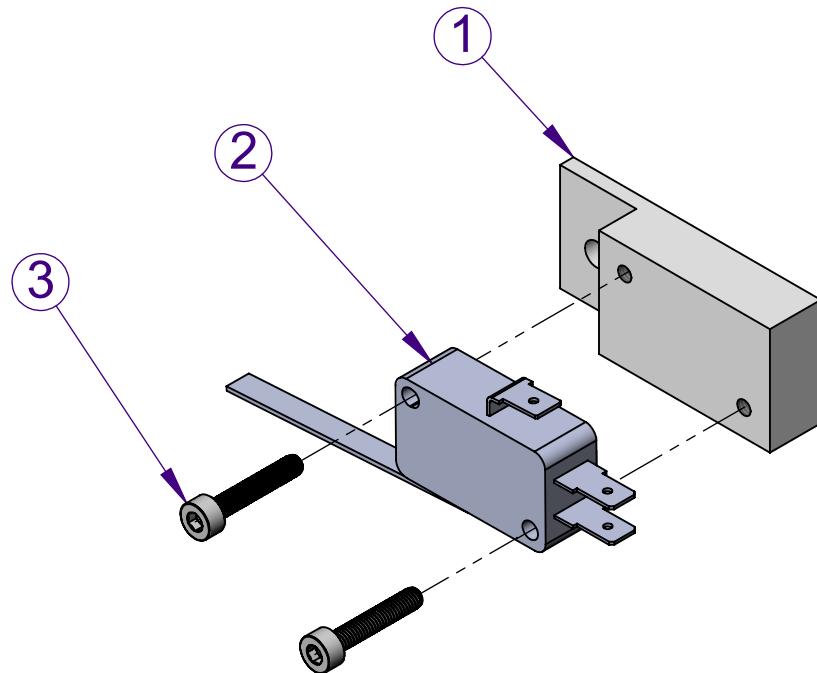
Tracking No. W006200

GENERAL TOLERANCE

MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Date	Rev.No.	Revisions		Init.
				Hard.Dpth.	Model No.	Machine No.	Customer	
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness				
6 ~ 30	±0.2	±0.25	±0.5	Heat.Tmnt.				GTN2068
30 ~ 120	±0.3	±0.45	±0.7	Finish				
120 ~ 315	±0.5	±0.6	±1.0	Material				
315 ~ 1000	±0.8	±1.1	±1.5					
1000 ~	±1.2	±1.8	—	Part/ Ass'y Name	L SENSOR ASM			
PARALLELNESS		1/100						
ANGLE TOLERANCE		1/100		Drawn By	Checked By		Approved	
SURFACE TOLERANCE		0.2/100						Scale : 1:1 Size : ``A''
ROUNDNESS	UNDER 30% TOLERANCE			GTN, INC.				
SURFACE FINISH	NOT TO EXCEED 63 UNLESS OTHERWISE SPECIFIED							

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G017139A	R LIMIT MOUNT	1
2	A003046	MICROSWITCH	1
3	GSSC316	SHCS M3 X 16	2



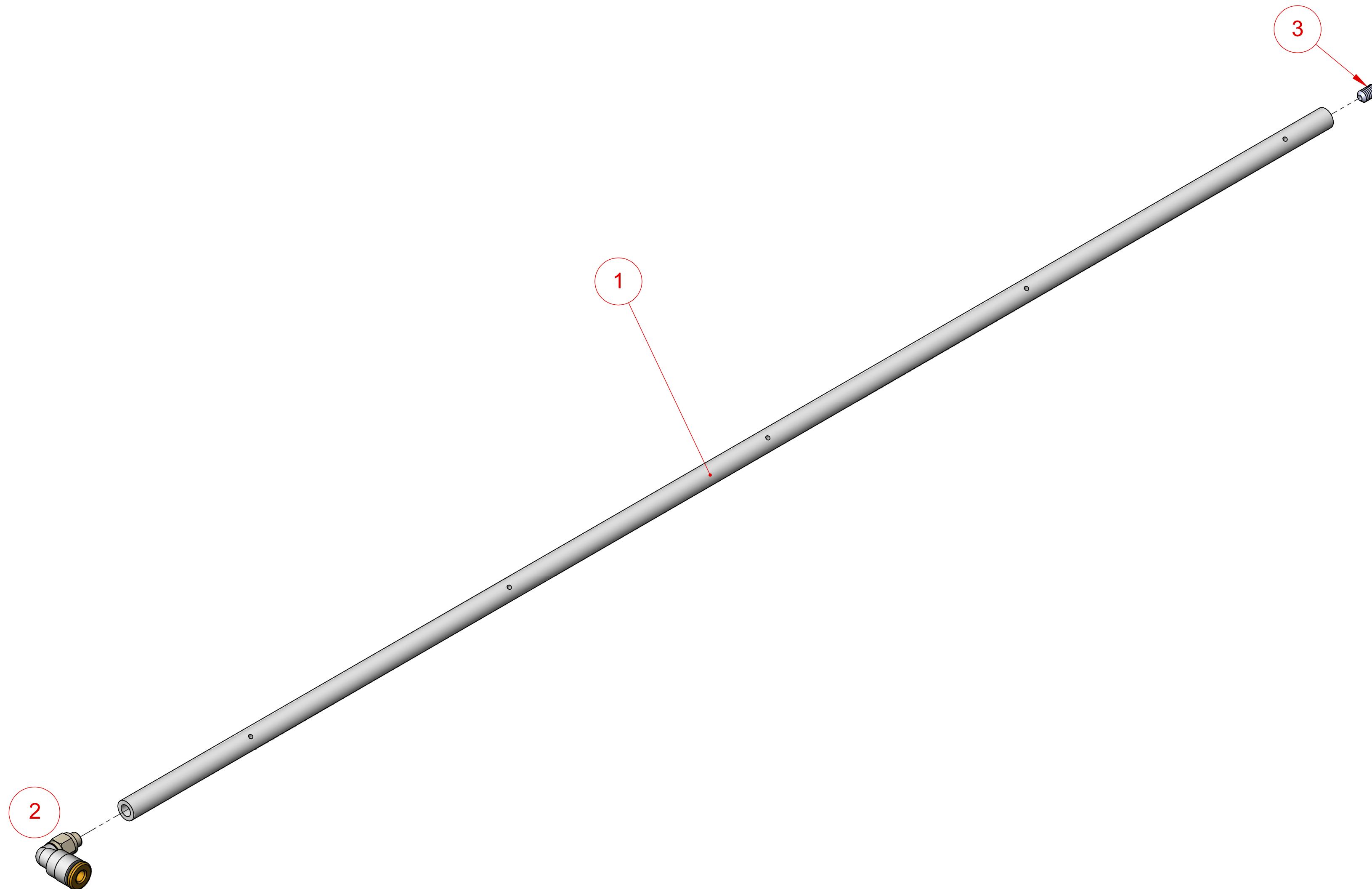
DATE	REV.	DESCRIPTION	INIT.
REVISIONS			

BREAK ALL SHARP EDGES

GENERAL TOLERANCE

MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Date	Rev.No.	Revisions		Init.
				Hardness	Heat T'mnt.	Finish	Material	
0.5 ~ 6	±0.2	±0.2	±0.4					Hard.Dpth.
6 ~ 30	±0.2	±0.25	±0.5					Model No. GTN2068
30 ~ 120	±0.3	±0.45	±0.7					Machine No.
120 ~ 315	±0.5	±0.6	±1.0					Customer
315 ~ 1000	±0.8	±1.1	±1.5					Part No. G017525
1000 ~	±1.2	±1.8	—					Ass'y No. G017525
PARALLELNESS				1/100				Date 7/27/19
ANGLE TOLERANCE				1/100				Scale : 1:1 Size : ``A''
SURFACE TOLERANCE				0.2/100				
ROUNDNESS				UNDER 30% TOLERANCE				
SURFACE FINISH				NOT TO EXCEED 63	UNLESS OTHERWISE SPECIFIED	TZ		

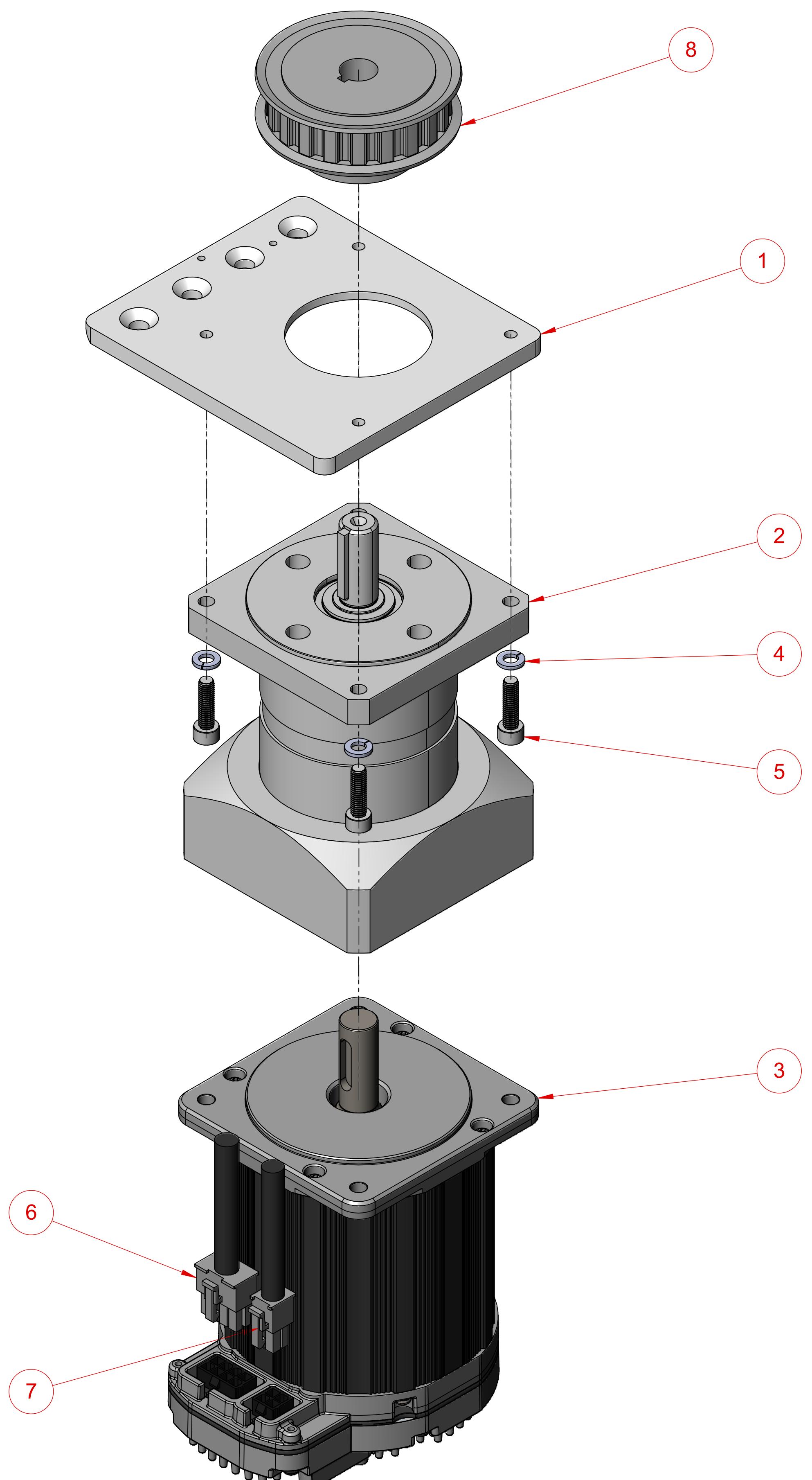
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G016500	BLOWER	1
2	JW000001	ELBOW FITTING (D2C6)	1
3	GSSS406	SCREW, M4X6 SET	1



DATE	REV.	DESCRIPTION	INIT.
REVISIONS			

BREAK ALL SHARP EDGES				Tracking No.	W006200			
GENERAL TOLERANCE				Date	Rev.No.	Revisions		Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING					
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness			Hard.Dpth.	
6 ~ 30	±0.2	±0.25	±0.5	Heat T'mnt			Model No.	GTN2068
30 ~ 120	±0.3	±0.45	±0.7	Finish			Machine No.	
120 ~ 315	±0.5	±0.6	±1.0	Material			Customer	
315 ~ 1000	±0.8	±1.1	±1.5	Part/ Ass'y Name			Part. No.	GTN16499
1000 ~	±1.2	±1.8	—				Ass'y No.	GTN16499
PARALLELNESS	1/100						Date	7/27/19
ANGLE TOLERANCE	1/100						Scale :	1:1
SURFACE TOLERANCE	0.2/100			Drawn By	Checked By	Approved	Size :	~°C
ROUNDNESS	UNDER 30% TOLERANCE							
SURFACE FINISH	63	UNLESS OTHERWISE SPECIFIED		TZ				
NOT TO EXCEED								

GTN, INC.



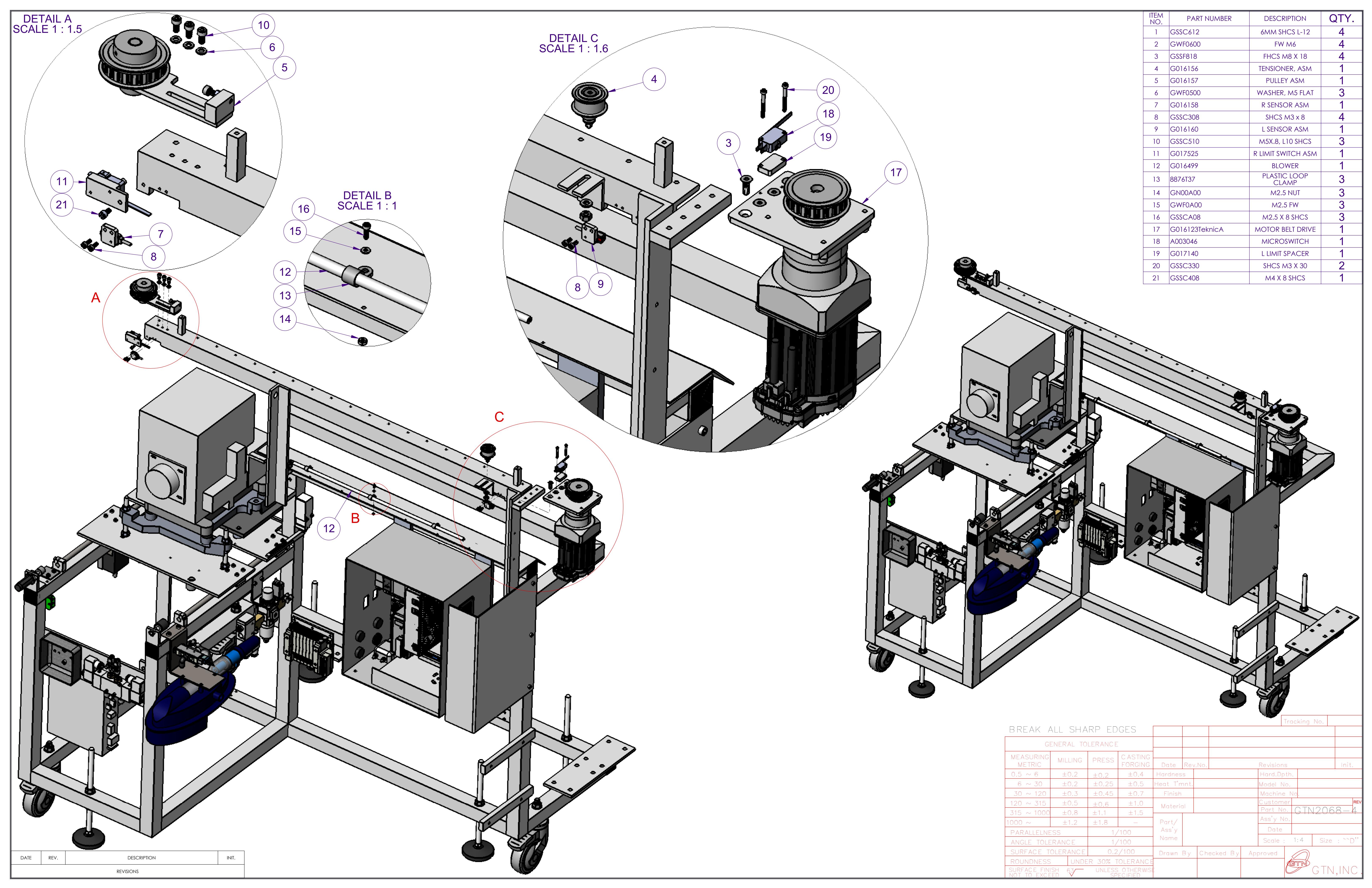
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G016124A	GEAR BOX MOUNT, TEKNIC	1
2	G017540	GEARBOX	1
3	G017535	SERVO MOTOR	1
4	GWL0500	WASHER, M5 LOCK	4
5	CSSC518	M5X.8, L18 SHCS	4
6	G017537	CONTROLLER CABLE	1
7	G017536	DC POWER CABLE	1
8	G017534	KEYED PULLEY	1

BREAK ALL SHARP EDGES				Tracking No.: W006200
GENERAL TOLERANCE				
MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Date Rev.No. Revisions Init.
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness Hard.Dpth.
6 ~ 30	±0.2	±0.25	±0.5	Heat T'mnt. Model No. GTN2068
30 ~ 120	±0.3	±0.45	±0.7	Finish Machine No.
120 ~ 315	±0.5	±0.6	±1.0	Customer Part No. G016123TeknicA
315 ~ 1000	±0.8	±1.1	±1.5	Ass'y No. G016123TeknicA
1000 ~	±1.2	±1.8	-	Date 7/30/19
PARALLELNESS		1/100		Part/ Ass'y Name
ANGLE TOLERANCE		1/100		MOTOR BELT DRIVE
SURFACE TOLERANCE		0.2/100		Scale : 1:1 Size : ``D''
ROUNDNESS		UNDER 30% TOLERANCE		Drawn By Checked By Approved
SURFACE FINISH		NOT TO EXCEED UNLESS OTHERWISE SPECIFIED		TZ

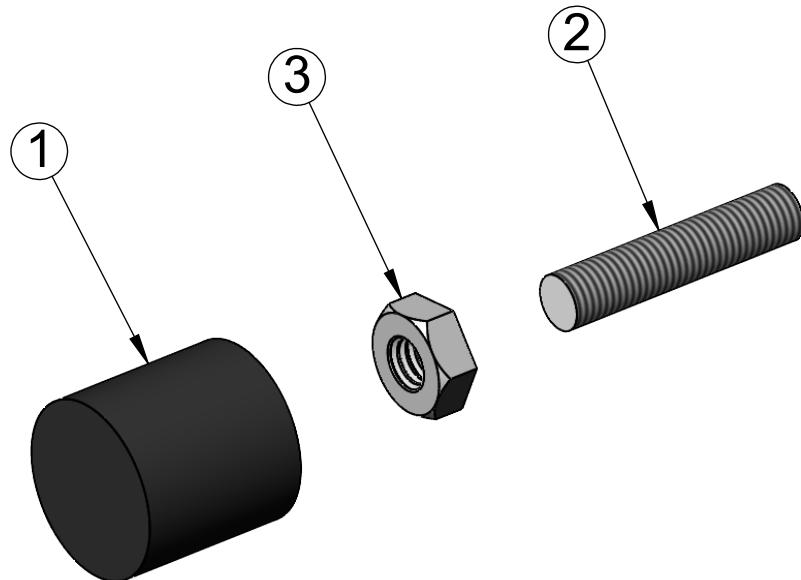
DATE	REV.	DESCRIPTION	INIT.
REVISIONS			



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	GSSC612	6MM SHCS L-12	4
2	GWF0600	FW M6	4
3	GSSF818	FHCS M8 X 18	4
4	G016156	TENSIONER, ASM	1
5	G016157	PULLEY ASM	1
6	GWF0500	WASHER, M5 FLAT	3
7	G016158	R SENSOR ASM	1
8	GSSC308	SHCS M3 X 8	4
9	G016160	L SENSOR ASM	1
10	GSSC510	M5X.8, L10 SHCS	3
11	G017525	R LIMIT SWITCH ASM	1
12	G016499	BLOWER	1
13	8876T37	PLASTIC LOOP CLAMP	3
14	GN00A00	M2.5 NUT	3
15	GWF0A00	M2.5 FW	3
16	GSSCA08	M2.5 X 8 SHCS	3
17	G016123TeknicA	MOTOR BELT DRIVE	1
18	A003046	MICROSWITCH	1
19	G017140	L LIMIT SPACER	1
20	GSSC330	SHCS M3 X 30	2
21	GSSC408	M4 X 8 SHCS	1



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G014421	BUMPER	1
2	G014426	5/16-18 X 1 1/2 ROD	1
3	GN00P00	5/16-18 NUT	1



DATE	REV.	DESCRIPTION	INIT.
REVISIONS			

BREAK ALL SHARP EDGES

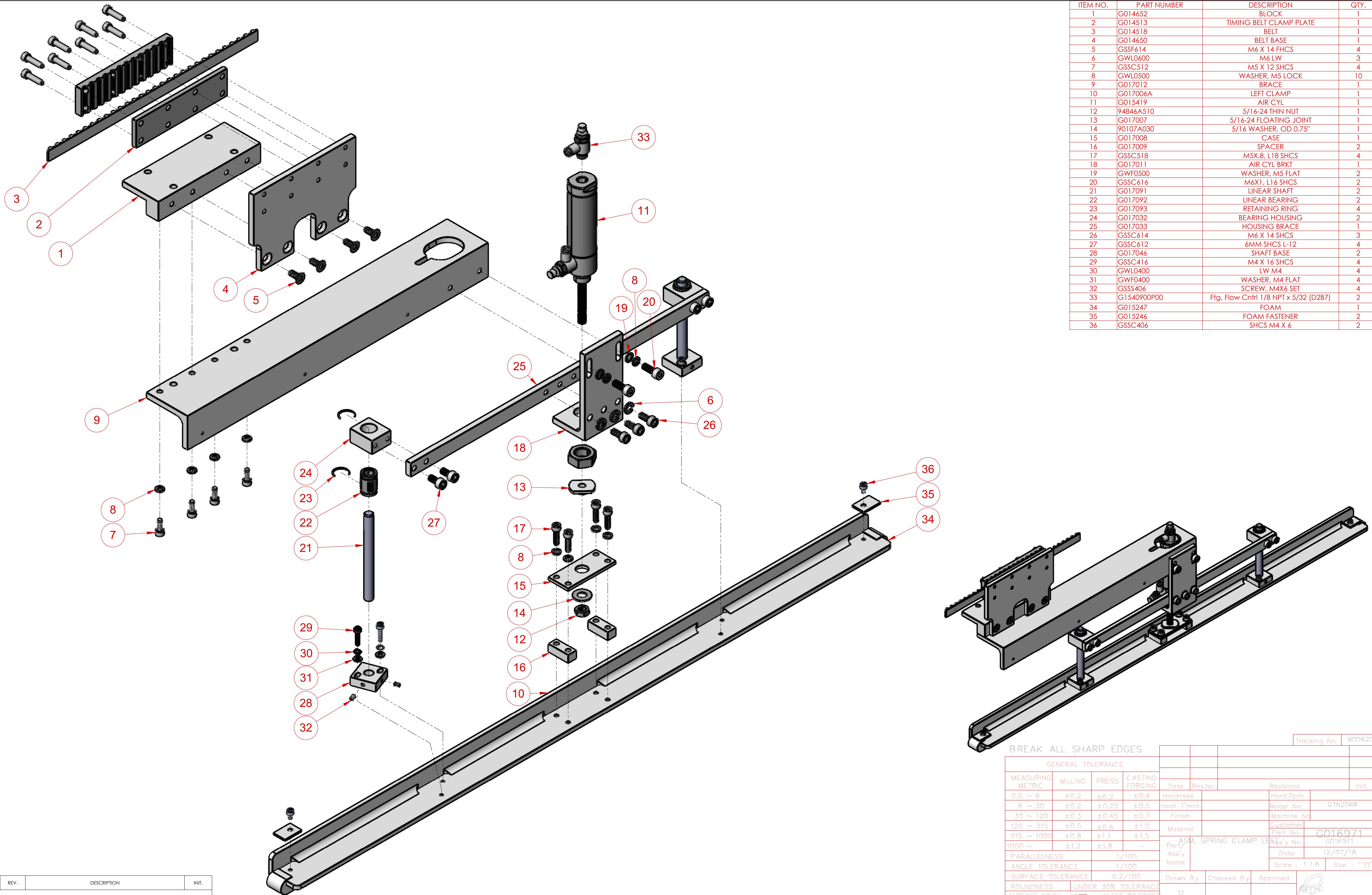
Tracking No. W006200

GENERAL TOLERANCE				Date	Rev.No.	Revisions		Init.		
MEASURING METRIC	MILLING	PRESS	CASTING FORGING							
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness			Hard.Dpth.			
6 ~ 30	±0.2	±0.25	±0.5	Heat.Tmnt.			Model No.	GTN2068		
30 ~ 120	±0.3	±0.45	±0.7	Finish			Machine No.			
120 ~ 315	±0.5	±0.6	±1.0	Material			Customer			
315 ~ 1000	±0.8	±1.1	±1.5				Part No.	G016129		
1000 ~	±1.2	±1.8	—	Part/ Ass'y Name			Ass'y No.	G016129		
PARALLELNESS		1/100		ASM BUMPER		Date		12/15/15		
ANGLE TOLERANCE		1/100		Scale : 1:1		Size : ``A''				
SURFACE TOLERANCE		0.2/100		Drawn By		Checked By		Approved		
ROUNDNESS	UNDER 30% TOLERANCE			TZ						
SURFACE FINISH	63 UNLESS OTHERWISE SPECIFIED									



GTN, INC

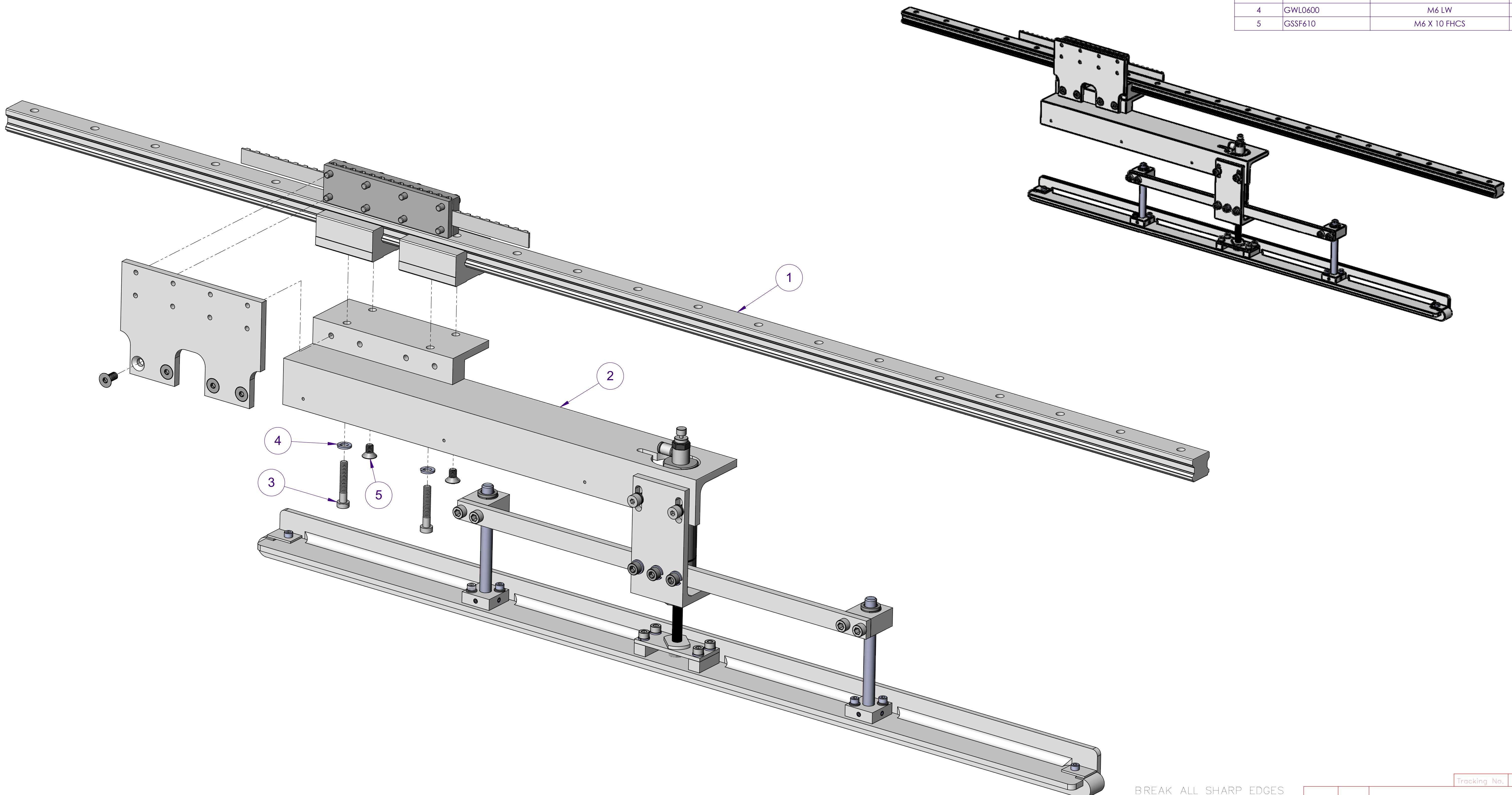
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G014652	BLOCK	1
2	G014513	TIMING BELT CLAMP PLATE	1
3	G014518	BELT	1
4	G014650	BELT BASE	1
5	GSSF614	M6 X 14 FHCS	4
6	GWL0600	M6 LW	3
7	GSSC512	M5 X 12 SHCS	4
8	GWL0500	WASHER, M5 LOCK	10
9	G017012	BRACE	1
10	G017006A	LEFT CLAMP	1
11	G015419	AIR CYL	1
12	94846A510	5/16-24 THIN NUT	1
13	G017007	5/16-24 FLOATING JOINT	1
14	90107A030	5/16 WASHER, OD 0.75"	1
15	G017008	CASE	1
16	G017009	SPACER	2
17	GSSC518	M5X.8, L18 SHCS	4
18	G017011	AIR CYL BRKT	1
19	GWFO500	WASHER, M5 FLAT	2
20	GSSC616	M6X1, L16 SHCS	2
21	G017091	LINEAR SHAFT	2
22	G017092	LINEAR BEARING	2
23	G017093	RETAINING RING	4
24	G017032	BEARING HOUSING	2
25	G017033	HOUSING BRACE	1
26	GSSC614	M6 X 14 SHCS	3
27	GSSC612	6MM SHCS L-12	4
28	G017046	SHAFT BASE	2
29	GSSC416	M4 X 16 SHCS	4
30	GWLO400	LW M4	4
31	GWF0400	WASHER, M4 FLAT	4
32	GSS406	SCREW, M4X6 SET	4
33	G1540900P00	Ftg, Flow Cntrl 1/8 NPT x 5/32 (D2B7)	2
34	G015247	FOAM	1
35	G015246	FOAM FASTENER	2
36	GSSC406	SHCS M4 X 6	2



BREAK ALL SHARP EDGES		Tracking No.: W006200			
GENERAL TOLERANCE					
MEASURING METRIC	MILLING	PRESS	CASTING FORGING		
0.5 ~ 6	±0.2	±0.2	±0.4		
6 ~ 30	±0.2	±0.25	±0.5		
30 ~ 120	±0.3	±0.45	±0.7		
120 ~ 315	±0.5	±0.6	±1.0		
315 ~ 1000	±0.8	±1.1	±1.5		
1000 ~	±1.2	±1.8	—		
PARALLELNESS		1/100			
ANGLE TOLERANCE		1/100			
SURFACE TOLERANCE		0.2/100			
ROUNDNESS	UNDER 30% TOLERANCE				
SURFACE FINISH	NOT TO EXCEED UNLESS OTHERWISE SPECIFIED				
DATE	REV.	DESCRIPTION	INIT.		
REVISIONS					

Date	Rev.	Description	Init.	Drawn By	Checked By	Approved	GTN

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G014640	RAIL AND 2 BLOCKS	1
2	G016971	ASM, SPRING CLAMP LEFT	1
3	GSSC635	M6 X 35 SHCS	2
4	GWL0600	M6 LW	2
5	GSSF610	M6 X 10 FHCS	2

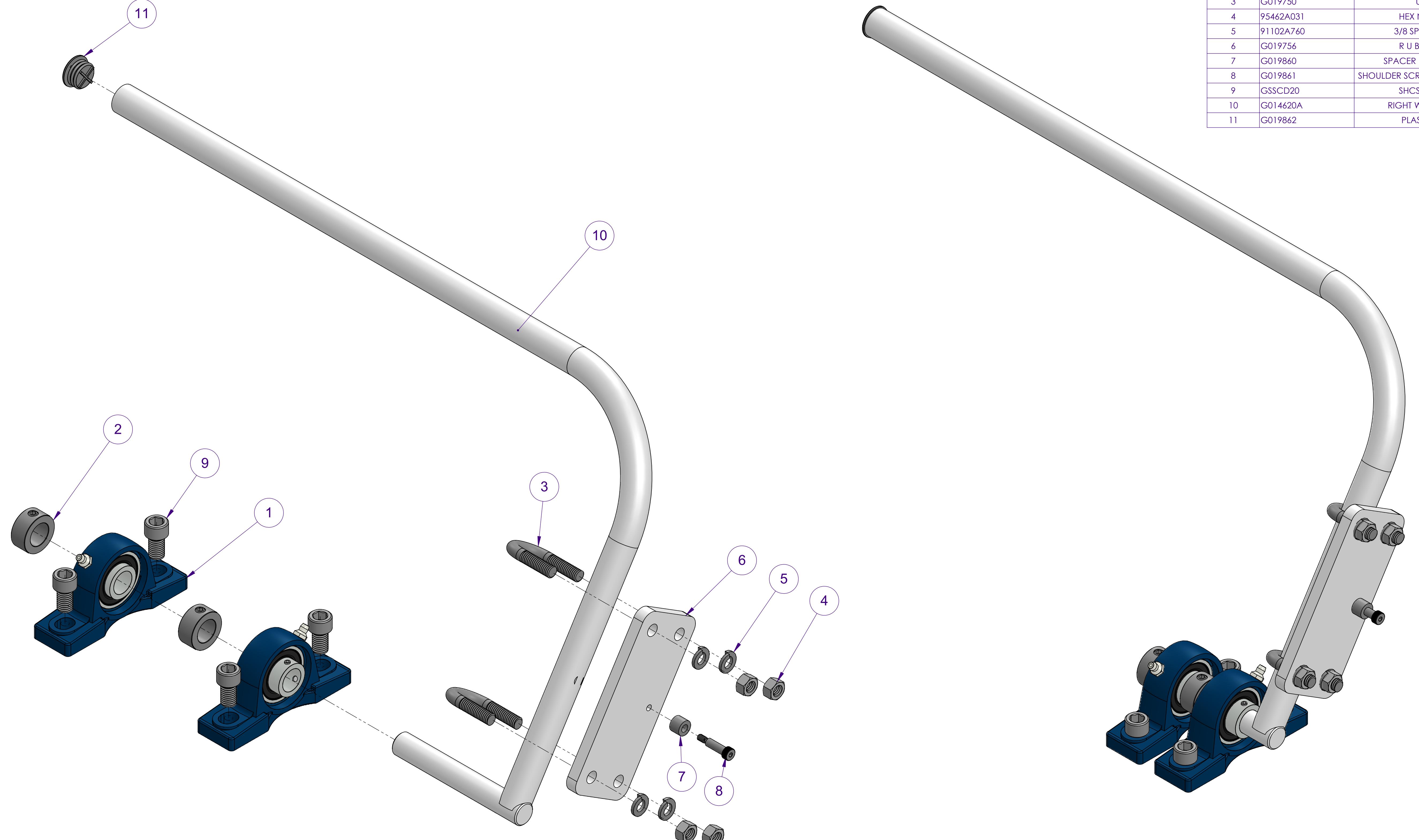


BREAK ALL SHARP EDGES		Tracking No.: W006200	
GENERAL TOLERANCE			
MEASURING METRIC	MILLING	PRESS	CASTING FORGING
0.5 ~ 6	±0.2	±0.2	±0.4
6 ~ 30	±0.2	±0.25	±0.5
30 ~ 120	±0.3	±0.45	±0.7
120 ~ 315	±0.5	±0.6	±1.0
315 ~ 1000	±0.8	±1.1	±1.5
1000 ~	±1.2	±1.8	-
PARALLELNESS		1/100	
ANGLE TOLERANCE		1/100	
SURFACE TOLERANCE		0.2/100	
ROUNDNESS		UNDER 30% TOLERANCE	
SURFACE FINISH		NOT TO EXCEED UNLESS OTHERWISE SPECIFIED	

Material: ASM, RAIL AND CLAMP
 Part No.: G016155
 Ass'y No.: G016155
 Date: 12/07/18
 Scale: 1:1.5
 Size: ``D''

Drawn By: Checked By: Approved: TZ: GTN, INC.

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			

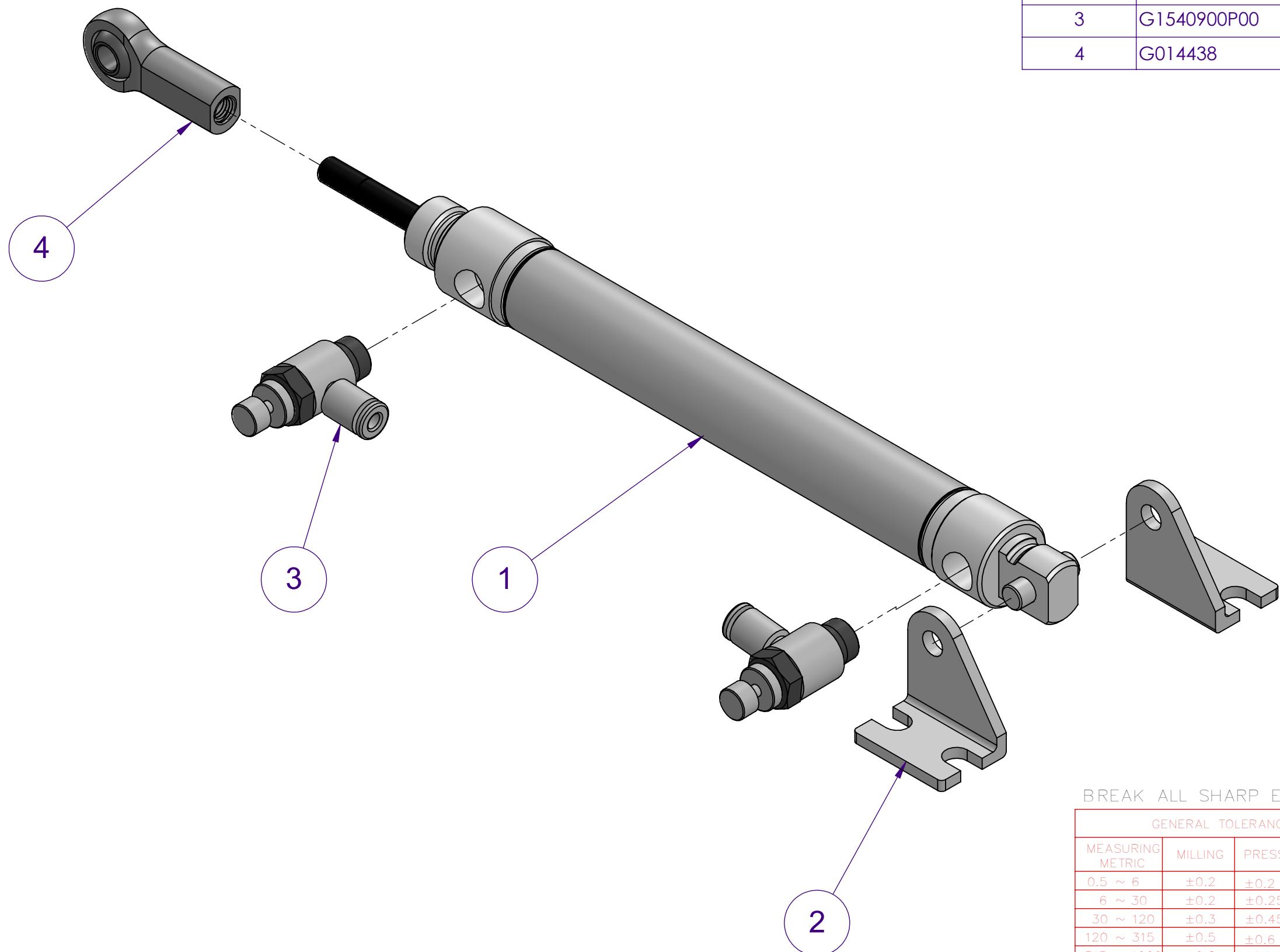


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G019797	PILLOW BLOCK BEARING	2
2	G014412	COLLAR 3/4"	2
3	G019750	U BOLT	2
4	95462A031	HEX NUT 3/8-16	4
5	91102A760	3/8 SPLIT WASHER	4
6	G019756	R U BOLT PLATE	1
7	G019860	SPACER 1/2 x 3/8 x 1/4	1
8	G019861	SHOULDER SCREW 1/4 x 3/4 x 10-24	1
9	GSSCD20	SHCS M12 x 20	4
10	G014620A	RIGHT WELDED TUBE	1
11	G019862	PLASTIC PLUG	1

BREAK ALL SHARP EDGES		Tracking No.: W006200	
GENERAL TOLERANCE			
MEASURING METRIC	MILLING	PRESS	CASTING FORGING
0.5 ~ 6	±0.2	±0.2	±0.4
6 ~ 30	±0.2	±0.25	±0.5
30 ~ 120	±0.3	±0.45	±0.7
120 ~ 315	±0.5	±0.6	±1.0
315 ~ 1000	±0.8	±1.1	±1.5
1000 ~	±1.2	±1.8	-
PARALLELNESS		1/100	
ANGLE TOLERANCE		1/100	
SURFACE TOLERANCE		0.2/100	
DATE	REV.	DESCRIPTION	INIT.
REVISIONS			

GTN, INC.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G014436	AIR CYL	1
2	G014437	PIVOT BRACKET	1
3	G1540900P00	Ftg, Flow Cntrl 1/8 NPT x 5/32 (D2B7)	2
4	G014438	BALL JOINT	1



BREAK ALL SHARP EDGES

Tracking No. W006200

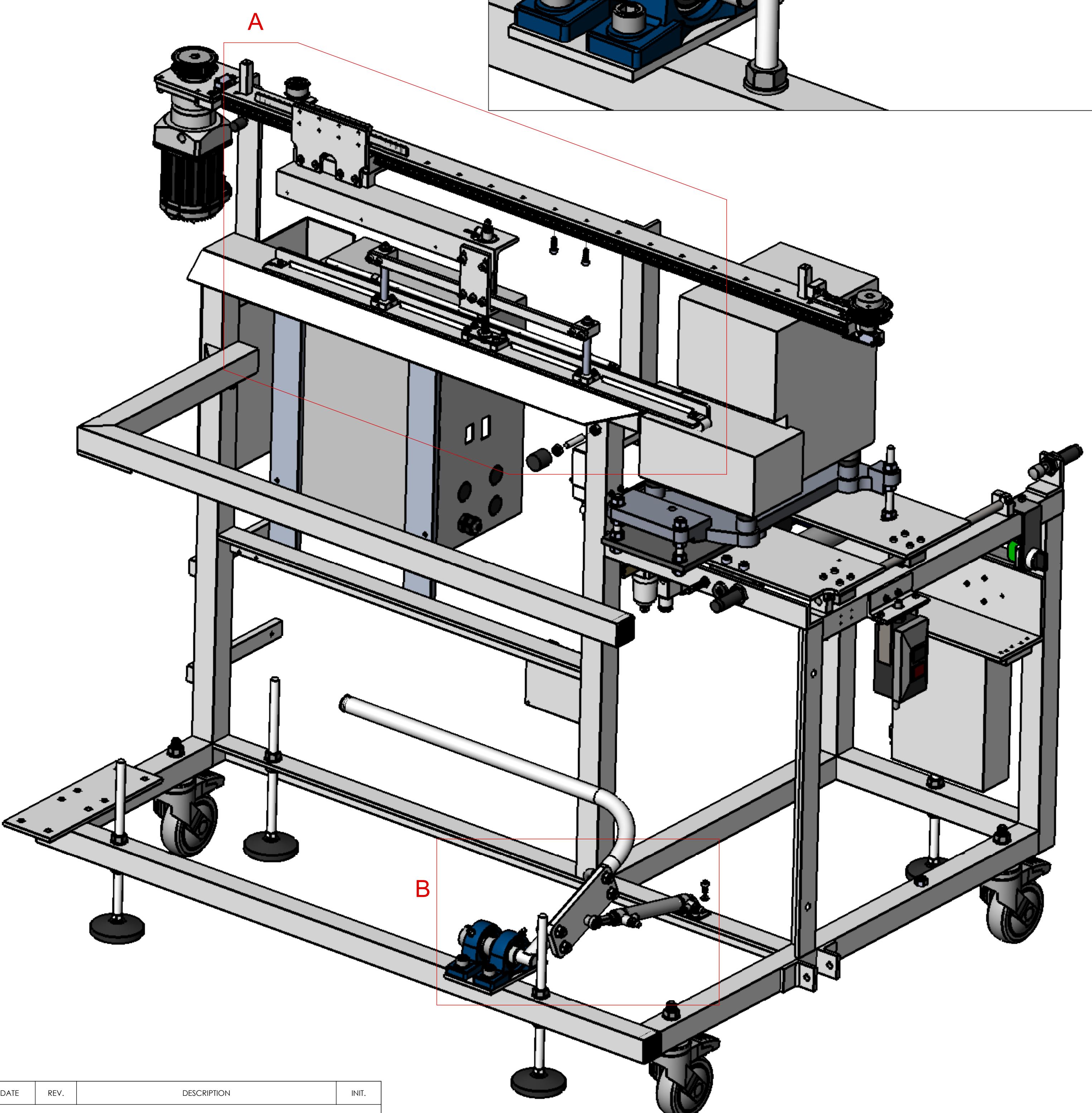
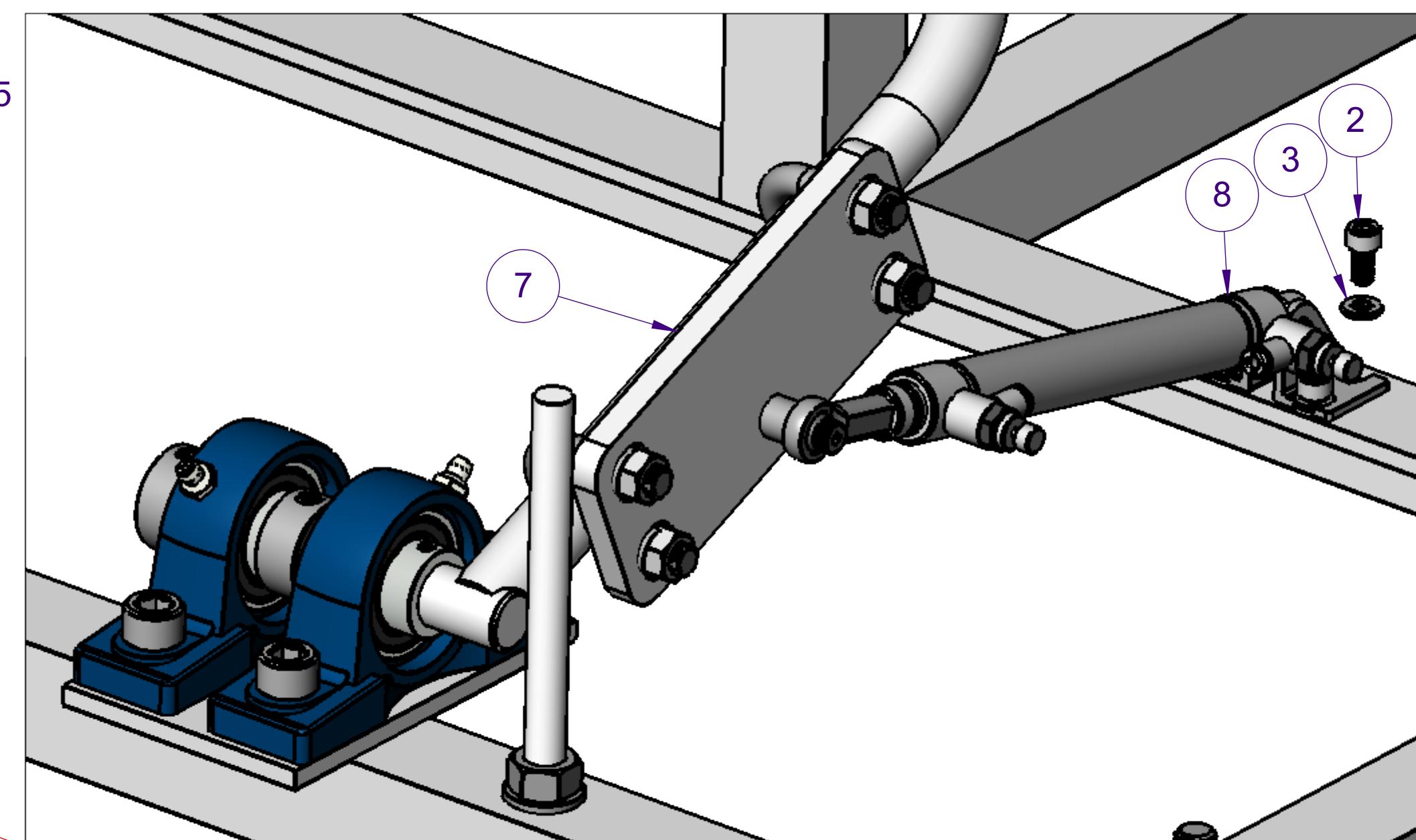
GENERAL TOLERANCE				Date	Rev.No.	Revisions		Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING					
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness			Hard.Dpth.	
6 ~ 30	±0.2	±0.25	±0.5	Heat T'mnt			Model No.	GTN2068
30 ~ 120	±0.3	±0.45	±0.7	Finish			Machine No.	
120 ~ 315	±0.5	±0.6	±1.0	Material			Customer	
315 ~ 1000	±0.8	±1.1	±1.5				Part No.	REV G019757
1000 ~	±1.2	±1.8	—	Part/ Ass'y Name	ASM R STACKER AIR CYL		Ass'y No.	G019757
PARALLELNESS		1/100		Date			Date	6/1/22
ANGLE TOLERANCE		1/100					Scale :	1:1 Size : B
SURFACE TOLERANCE				Drawn By	Checked By	Approved	GTN, INC	
ROUNDNESS	UNDER 30% TOLERANCE			TZ				
SURFACE FINISH	63 UNLESS OTHERWISE SPECIFIED							

DATE	REV.	DESCRIPTION	INIT
REVISIONS			

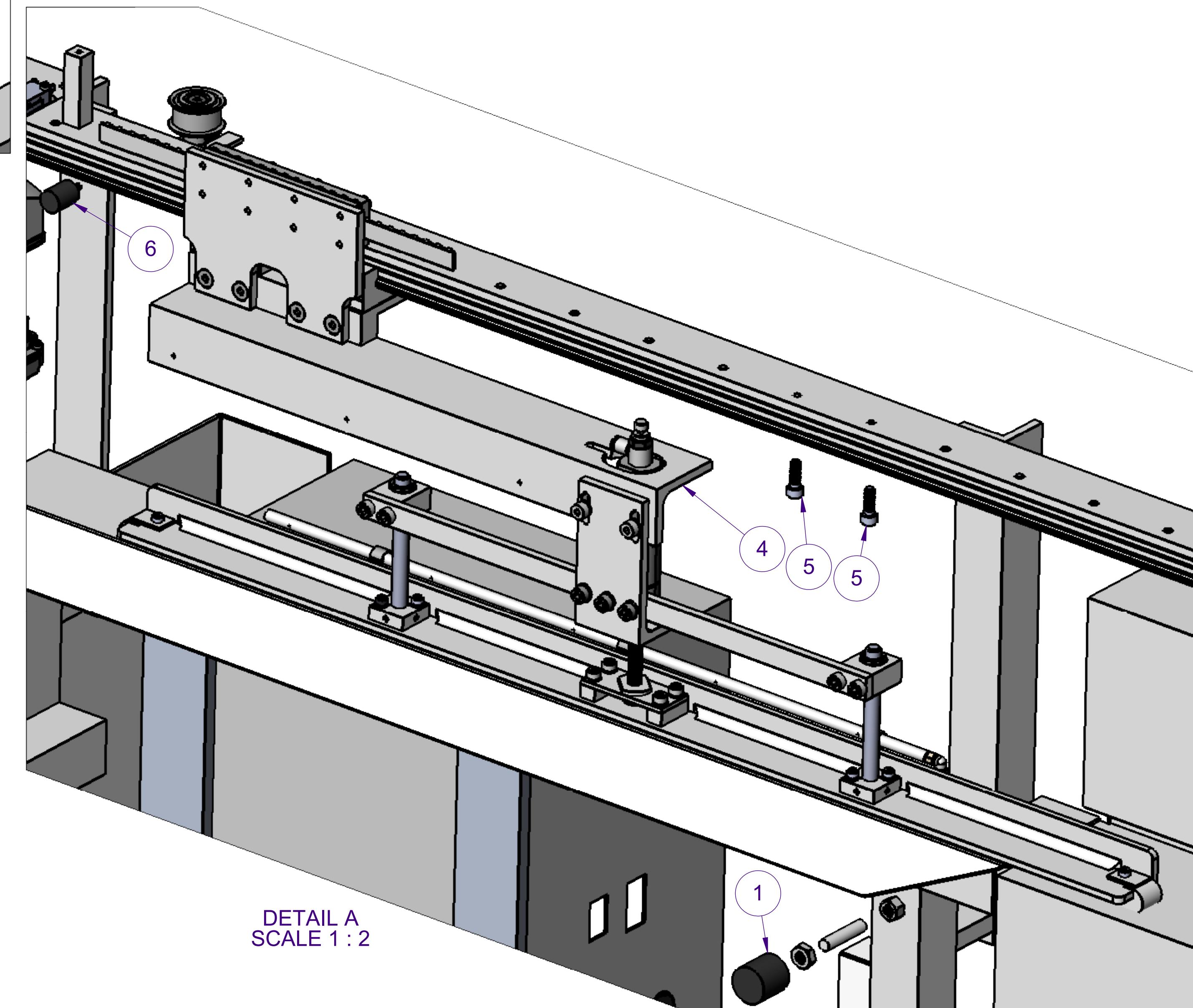
GTN, INC

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G016129	ASM BUMPER	1
2	GSSC612	6MM SHCS L-12	4
3	GWF0600	FW M6	4
4	G016155	ASM, RAIL AND CLAMP	1
5	GSSC618	M6 X 18 SHCS	20
6	G014618	THREADED BUMPER	1
7	G019755	RIGHT STACKER ASM	1
8	G019757	ASM R STACKER AIR CYL	1

DETAIL B
SCALE 1 : 1.5



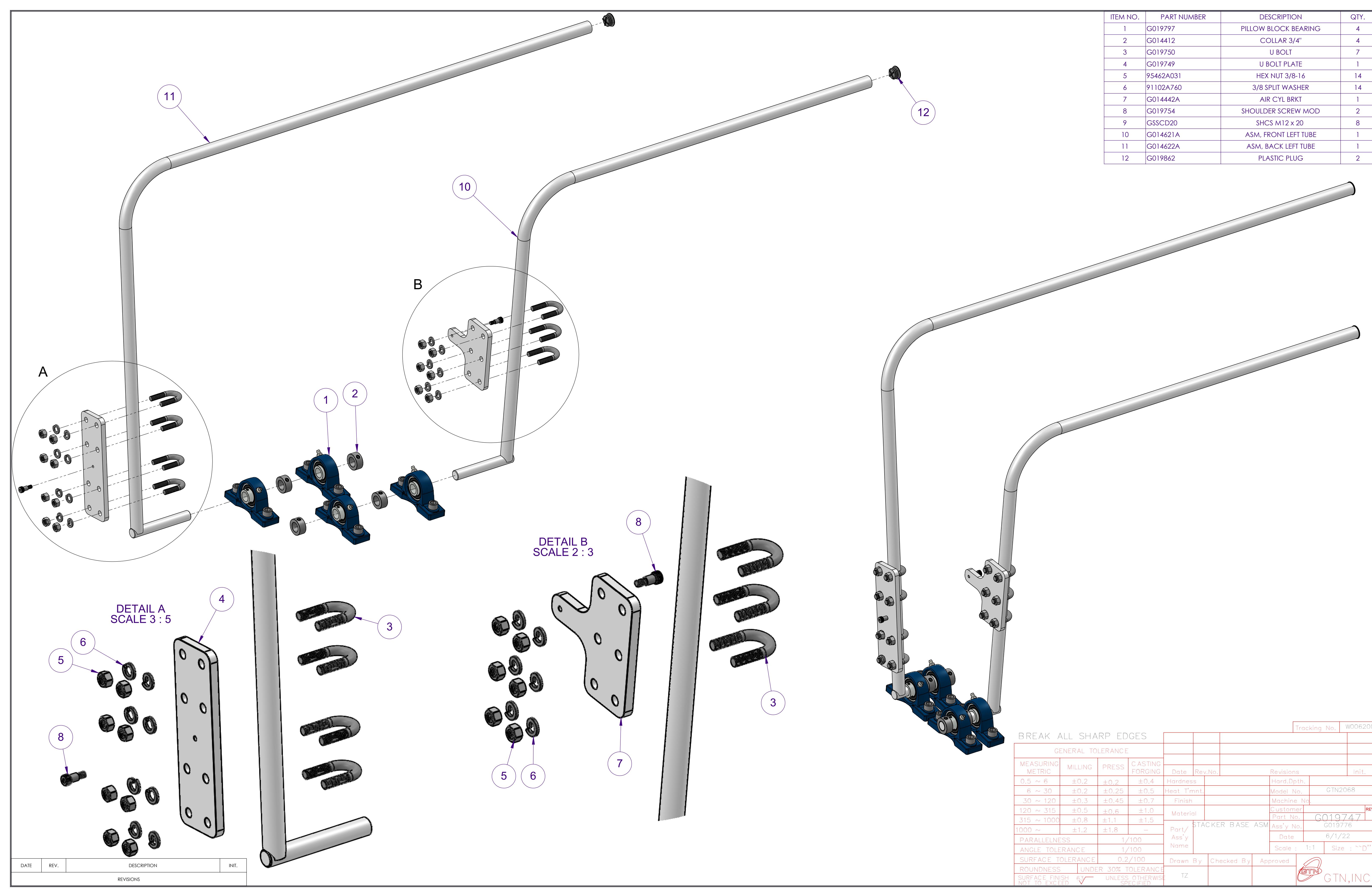
DETAIL A
SCALE 1 : 2

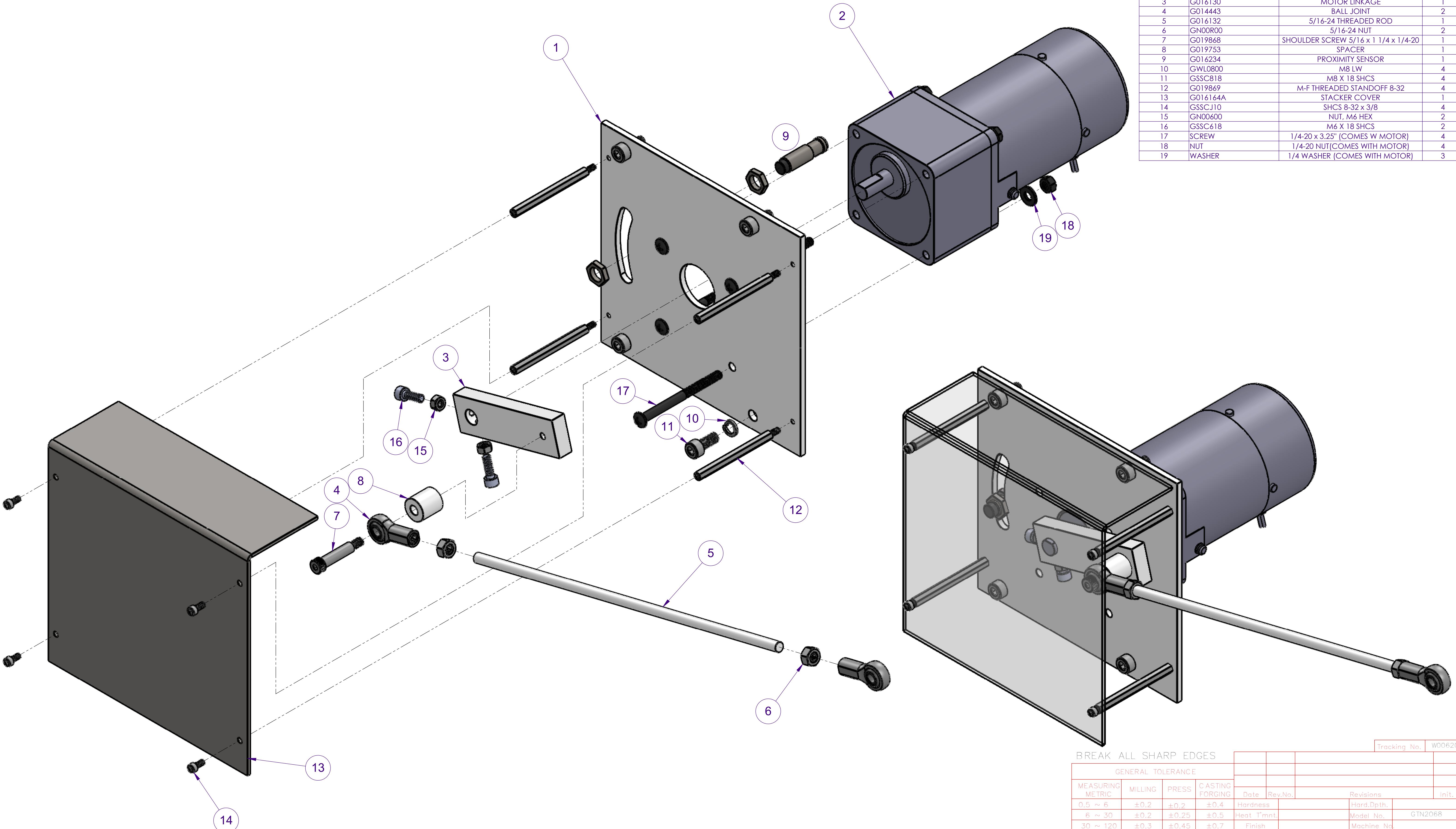


BREAK ALL SHARP EDGES

GENERAL TOLERANCE					
MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Date Rev.No.	Revisions
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness	Hard.Dpth.
6 ~ 30	±0.2	±0.25	±0.5	Heat T'mnt.	Model No.
30 ~ 120	±0.3	±0.45	±0.7	Finish	Machine No.
120 ~ 315	±0.5	±0.6	±1.0	Material	Customer
315 ~ 1000	±0.8	±1.1	±1.5		Part No.
1000 ~	±1.2	±1.8	—		GTN2068-5
PARALLELNESS		1/100		Part/ Ass'y Name	REV
ANGLE TOLERANCE		1/100			
SURFACE TOLERANCE		0.2/100		Drawn By	Approved
ROUNDNESS		UNDER 30% TOLERANCE			
SURFACE FINISH		NOT TO EXCEED ✓ UNLESS OTHERWISE SPECIFIED		Checked By	
DATE		REV.			
DESCRIPTION		INIT.		Scale : 1:4 Size : ``D''	
REVISIONS		GTN		GTN, INC.	

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G019797	PILLOW BLOCK BEARING	4
2	G014412	COLLAR 3/4"	4
3	G019750	U BOLT	7
4	G019749	U BOLT PLATE	1
5	95462A031	HEX NUT 3/8-16	14
6	91102A760	3/8 SPLIT WASHER	14
7	G014442A	AIR CYL BRKT	1
8	G019754	SHOULDER SCREW MOD	2
9	GSSCD20	SHCS M12 x 20	8
10	G014621A	ASM, FRONT LEFT TUBE	1
11	G014622A	ASM, BACK LEFT TUBE	1
12	G019862	PLASTIC PLUG	2

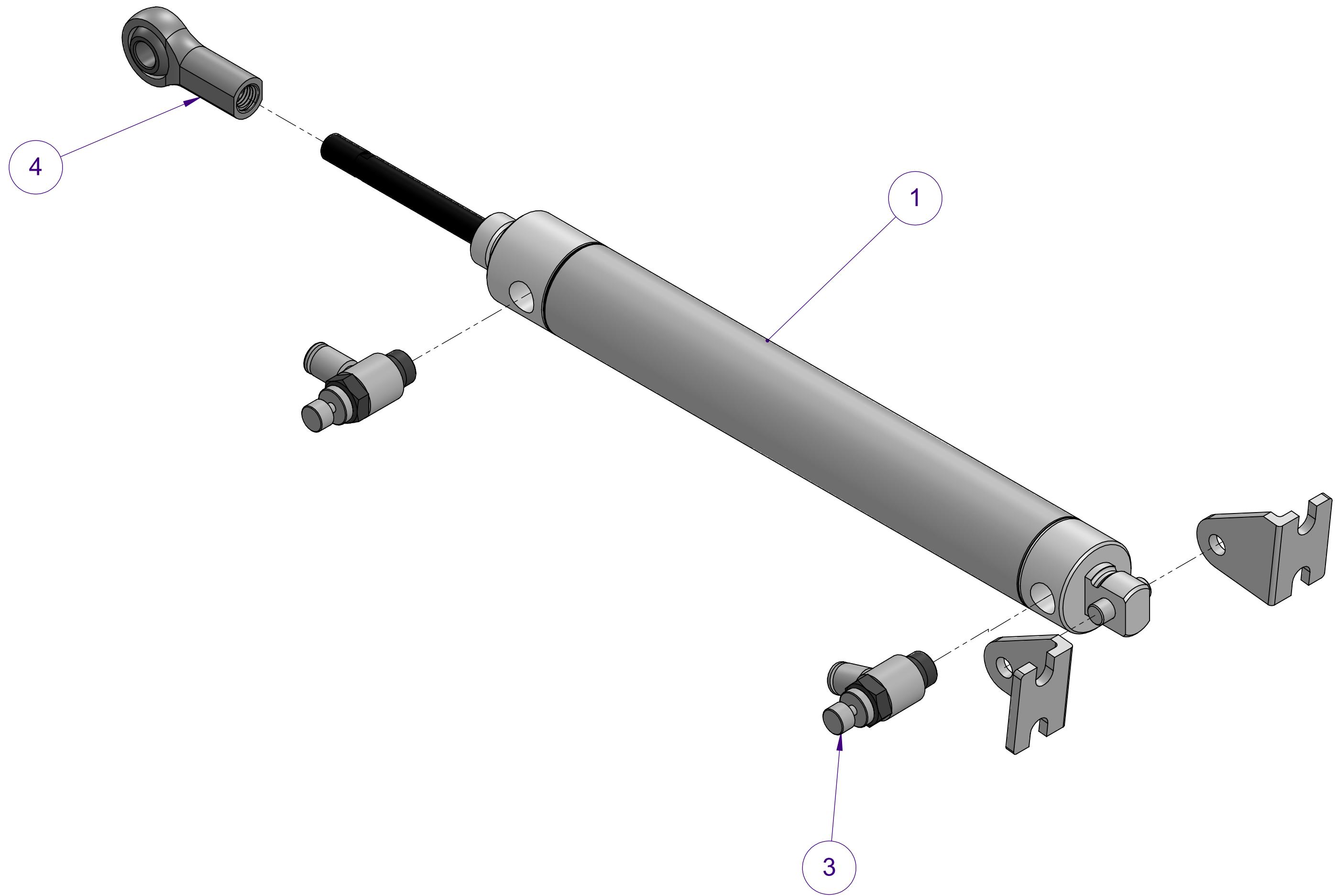




ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G016139	MOTOR PLATE	1
2	G016255	AC MOTOR & GEAR HEAD	1
3	G016130	MOTOR LINKAGE	1
4	G014443	BALL JOINT	2
5	G016132	5/16-24 THREADED ROD	1
6	GN00R00	5/16-24 NUT	2
7	G019868	SHOULDER SCREW 5/16 x 1 1/4 x 1/4-20	1
8	G019753	SPACER	1
9	G016234	PROXIMITY SENSOR	1
10	GWL0800	M8 LW	4
11	GSSC818	M8 X 18 SHCS	4
12	G019869	M-F THREADED STANDOFF 8-32	4
13	G016164A	STACKER COVER	1
14	GSSCJ10	SHCS 8-32 x 3/8	4
15	GN00600	NUT, M6 HEX	2
16	GSSC618	M6 X 18 SHCS	2
17	SCREW	1/4-20 x 3.25" (COMES W MOTOR)	4
18	NUT	1/4-20 NUT(COMES WITH MOTOR)	4
19	WASHER	1/4 WASHER (COMES WITH MOTOR)	3

DATE	REV.	DESCRIPTION	IN
REVISIONS			

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G014441	AIR CYL	1
2	G014437	PIVOT BRACKET	1
3	G1540900P00	Ftg, Flow Cntrl 1/8 NPT x 5/32 (D2B7)	2
4	G014443	BALL JOINT	1

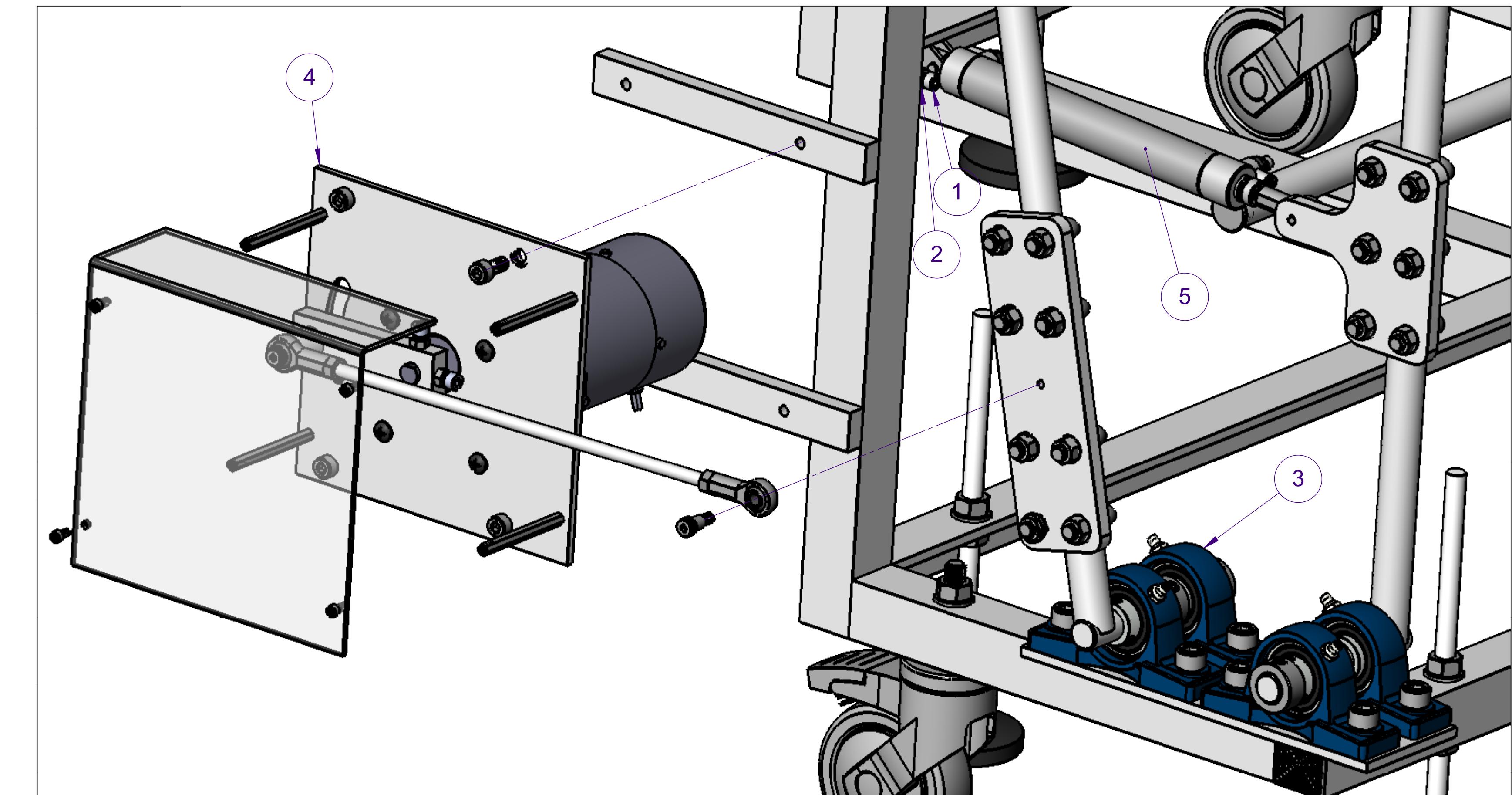
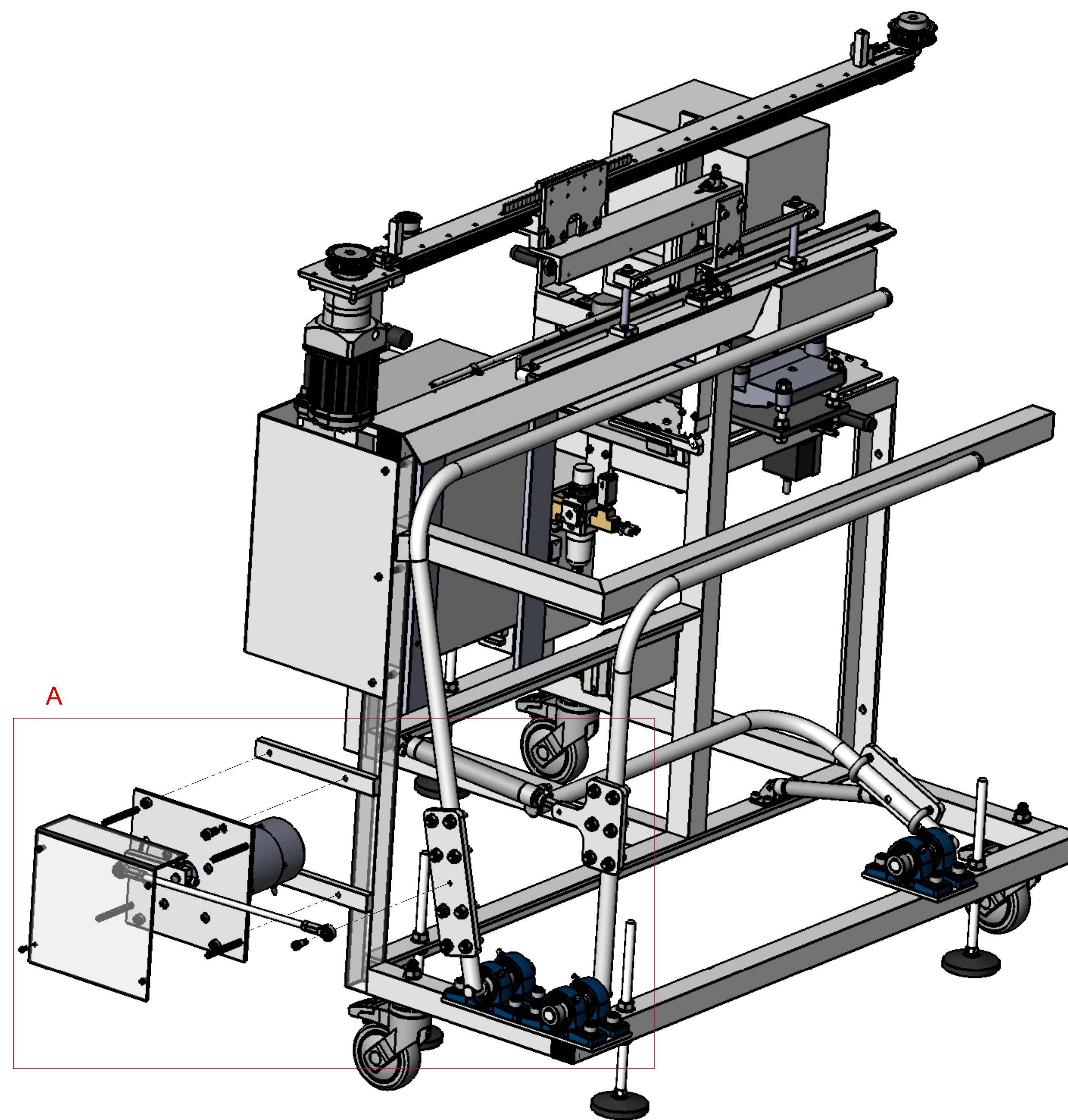


BREAK ALL SHARP EDGES				Tracking No. W006200				
GENERAL TOLERANCE								
MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Date	Rev.No.	Revisions		Init.
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness		Hard.Dpth.		
6 ~ 30	±0.2	±0.25	±0.5	Heat T'mnt		Model No.	GTN2068	
30 ~ 120	±0.3	±0.45	±0.7	Finish		Machine No.		
120 ~ 315	±0.5	±0.6	±1.0	Material		Customer		REV
315 ~ 1000	±0.8	±1.1	±1.5	Part/ Ass'y	ASM, LEFT STACKER AIR CYL		Part No.	GTN19751
1000 ~	±1.2	±1.8	—	Name			Ass'y No.	GTN19776
PARALLELNESS				1/100		Date	6/1/22	
ANGLE TOLERANCE				1/100		Scale :	1:1	Size : ``C''
SURFACE TOLERANCE				0.2/100		Drawn By	Checked By	Approved
ROUNDNESS				UNDER 30% TOLERANCE				
SURFACE FINISH				63	UNLESS OTHERWISE SPECIFIED	TZ		
NOT TO EXCEED								

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			

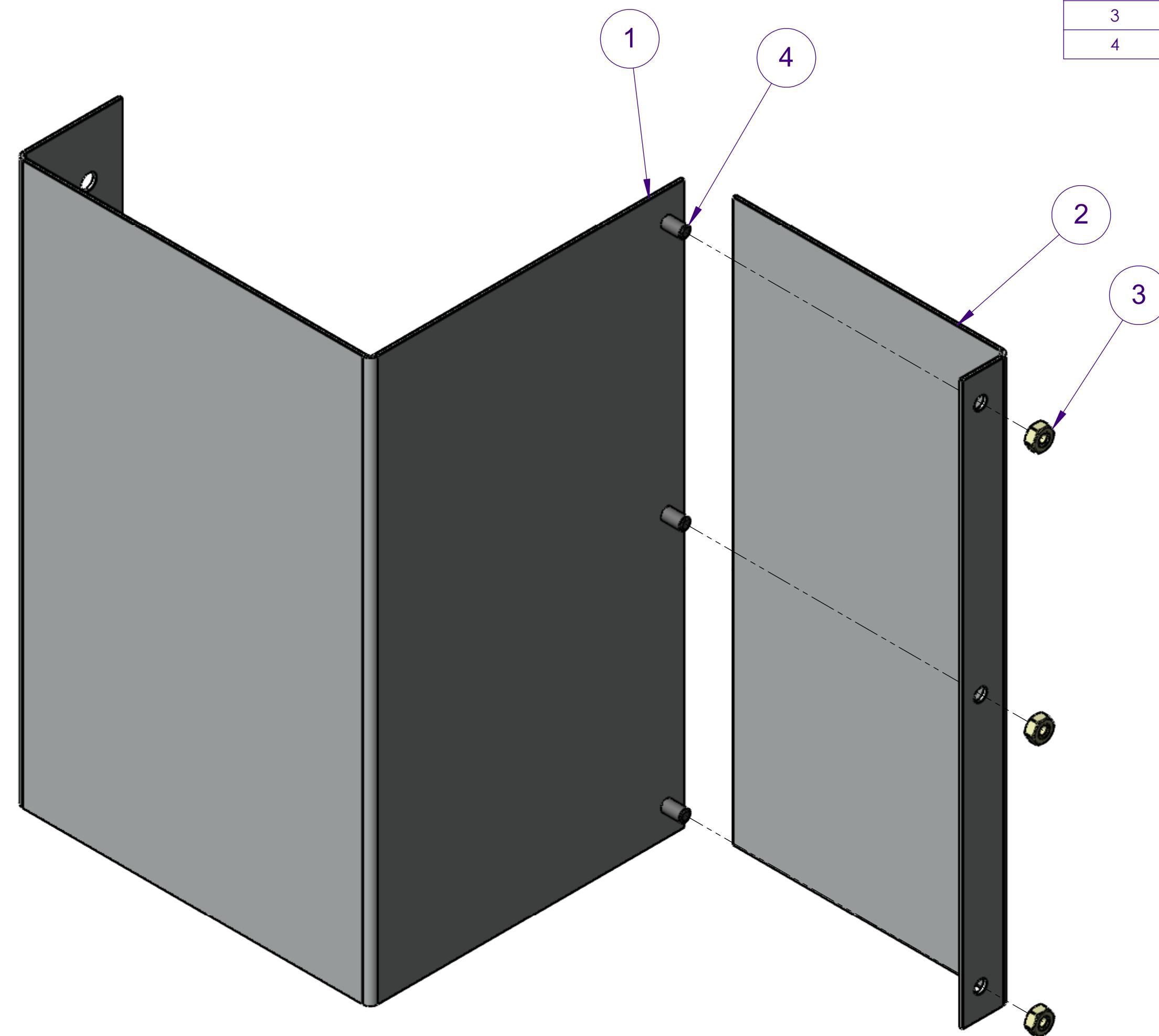
GTN
GTN, INC.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	GSSC612	6MM SHCS L-12	4
2	GWF0600	FW M6	4
3	G019747	STACKER BASE ASM	1
4	G019748	ASM AC MOTOR	1
5	G019751	ASM, LEFT STACKER AIR CYL	1



BREAK ALL SHARP EDGES										
GENERAL TOLERANCE										
MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Date	Rev.No.	Revisions		Init.		
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness				Hard.Dpth.		
6 ~ 30	±0.2	±0.25	±0.5	Heat T'mnt.				Model No.		
30 ~ 120	±0.3	±0.45	±0.7	Finish				Machine No.		
120 ~ 315	±0.5	±0.6	±1.0	Customer				Part No.	REV	
315 ~ 1000	±0.8	±1.1	±1.5	Material				GTN2068-6		
1000 ~	±1.2	±1.8	-	Part/ Ass'y Name				Ass'y No.		
PARALLELNESS				1/100				Date		
ANGLE TOLERANCE				1/100				Scale :	1:4	
SURFACE TOLERANCE				0.2/100				Size :	~"D"	
ROUNDNESS				UNDER 30% TOLERANCE				Drawn By	Checked By	Approved
SURFACE FINISH				NOT TO EXCEED 63 UNLESS OTHERWISE SPECIFIED				GTN, INC.		
DATE	REV.	DESCRIPTION	INIT.							
REVISIONS										

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G016126	GUARD 1A	1
2	G016127	GUARD 1B	1
3	GN00400	M4 NUT	3
4	GS0X408	M4 X 8 STUD	3



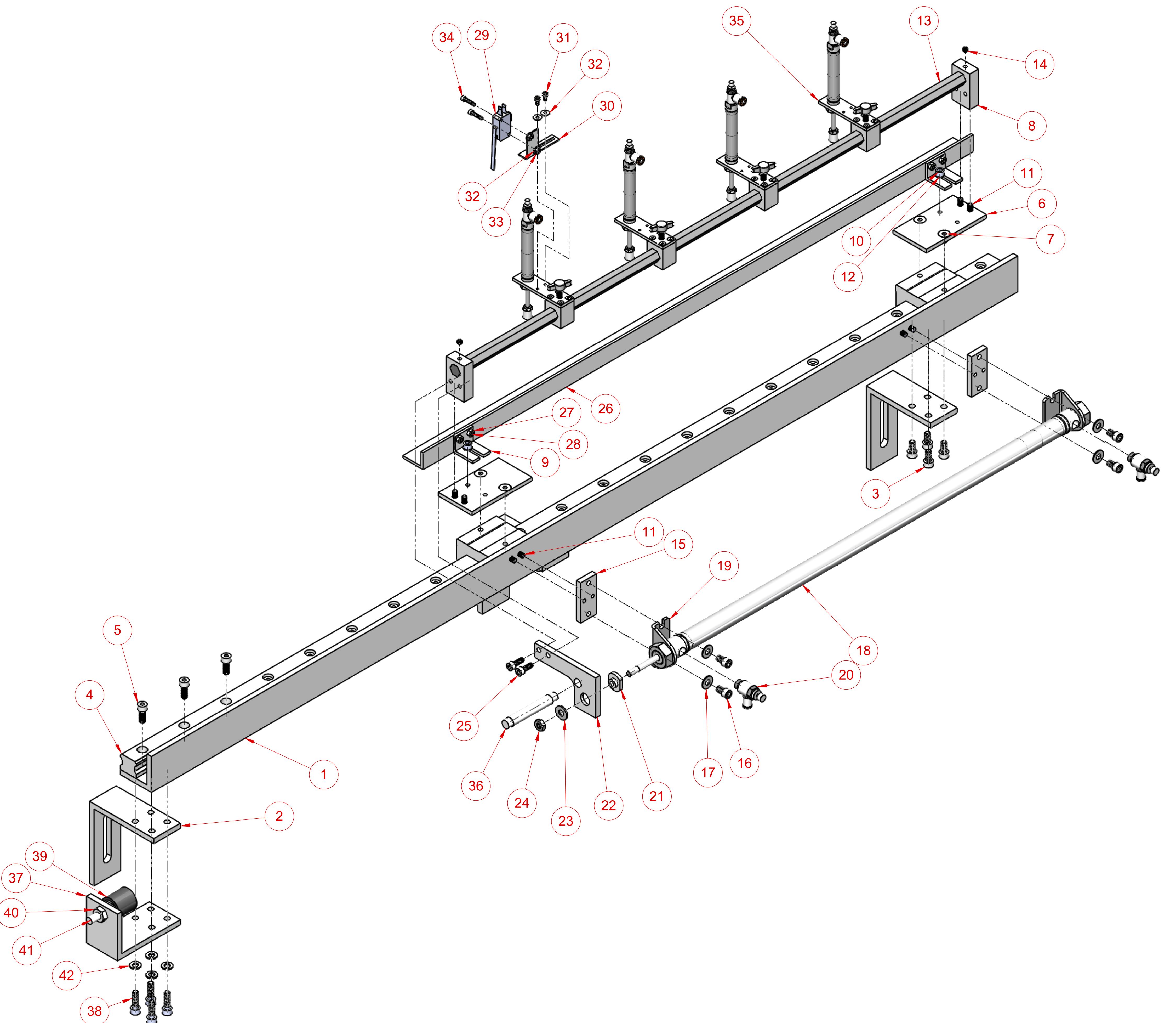
BREAK ALL SHARP EDGES

Tracking No. W006200

GENERAL TOLERANCE				Date	Rev.No.	Revisions		Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING					
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness		Hard.Dpth.		
6 ~ 30	±0.2	±0.25	±0.5	Heat T'mnt		Model No.	GTN2068	
30 ~ 120	±0.3	±0.45	±0.7	Finish		Machine No.		
120 ~ 315	±0.5	±0.6	±1.0	Material		Customer		REV
315 ~ 1000	±0.8	±1.1	±1.5	Part/ Ass'y Name	SERVO GUARD ASM	Part No.	G016125	
1000 ~	±1.2	±1.8	—			Ass'y No.	G016125	
PARALLELNESS			1/100			Date	6/1/22	
ANGLE TOLERANCE			1/100	Scale : 1:1		Size : ``C''		
SURFACE TOLERANCE			0.2/100	Drawn By	Checked By	Approved		
ROUNDNESS	UNDER 30% TOLERANCE							
SURFACE FINISH	63	UNLESS OTHERWISE SPECIFIED			TZ			
NOT TO EXCEED	V							

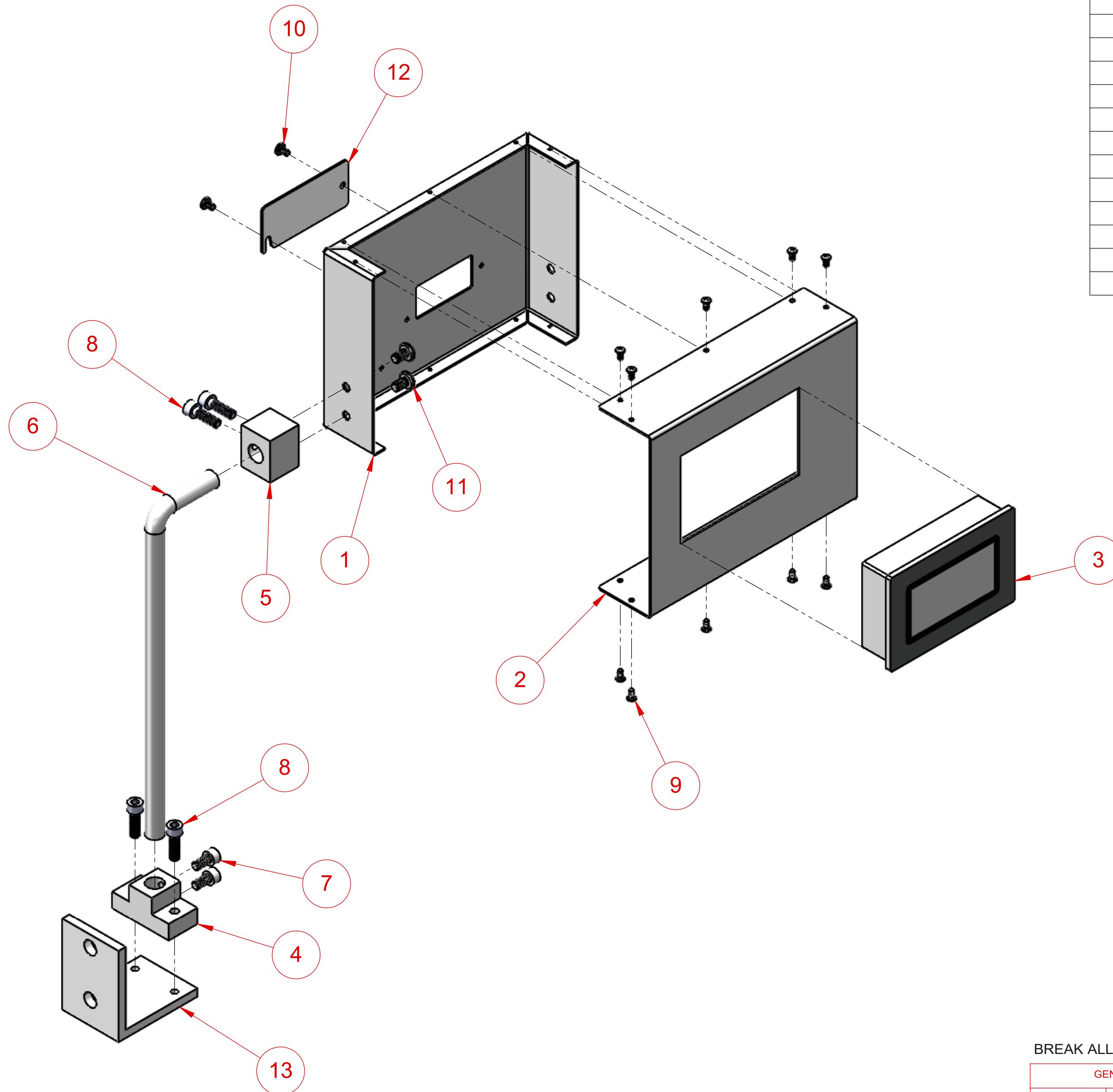
DATE	REV.	DESCRIPTION	INIT.
REVISIONS			

GTN GTN, INC.



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G014677	RAIL SUPPORT	1
2	G014678	ANGLE BRKT	3
3	GSSC612	SHCS M6X12	8
4	G014673	RAIL AND 2 BLOCKS	1
5	GSSC616	SHCS M6 X 16	21
6	G014682	BLOCK BASE	2
7	GSSF610	M6 X 10 FHCS	4
8	G014683	HEX MOUNT	2
9	G014689	ANGLE	2
10	GSSC508	M5X8 SHCS	2
11	GSSF512	M5 X 12 FHCS	8
12	GWF0500	M5 FW	2
13	G014681	HEX ROD, 1/2 X 29	1
14	GSSS504	SET SCRW M5 X 4	2
15	G014684	AIR CYL PLATE	2
16	GSSCN10	1/4-28 X 3/8 SHCS	4
17	GWF0M00	1/4 FW	4
18	G014674	AIR CYL	1
19	G014675	MOUNTING BRKT	2
20	G1540900P00	Ftg, Flow Cntrl 1/8 NPT x 5/32 (D2B7)	2
21	G014685	1/4-28 JOINT	1
22	G014686	LINKAGE	1
23	G014687	OVERSIZED 1/4 WSHR	1
24	G014688	1/4-28 THIN NUT	1
25	GSSC514	M5 X 14 SHCS	2
26	G014679	TRAY	1
27	GN00400	M4 NUT	4
28	GSSF410	M4 X 10 FHCS	4
29	A003046	MICROSWITCH (A1B8)	1
30	G014695	SWITCH MOUNT	1
31	GSSC306	M3X6 SHCS	2
32	GWF0300	FLAT WASHER, M3	4
33	GN00300	HEX NUT, 3MM	2
34	GSSC314	SHCS M3 X 14	2
35	G014693	AIR CYL ASM	4
36	A003047	SHOCK ABSORBER (D3E2)	1
37	G014945	BUMPER BRKT	1
38	GSSC620	M6 X 20 SHCS	4
39	G014421	BUMPER	1
40	GN00P00	5/16-18 NUT	2
41	G014426	5/16-18 X 1 1/2 ROD	1
42	GWL0600	M6 LW	4

BREAK ALL SHARP EDGES				Tracking No. W006200				
GENERAL TOLERANCE								
MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Date Rev.No.	Revisions	Init.		
0.5~6	±0.2	±0.2	±0.4	Hardness		Hard.Dpth.		
6~30	±0.2	±0.25	±0.5	Heat T.mnt.		Model No.	GTN2068	
30~120	±0.3	±0.45	±0.7	Finish		Machine No.		
120~315	±0.5	±0.6	±1.0			Customer Part No.		
315~1000	±0.8	±1.1	±1.5			Part/ Ass'y Name	G014696	
1000 ~	±1.2	±1.8	-			Ass'y No.	G014696	
PARALLELNESS		1/100				Date	12/23/15	
ANGLE TOLERANCE		1/100				Scale :	1:2	
SURFACE TOLERANCE		0.2/100				Size :	''D''	
ROUNDNESS		UNDER 30% TOLERANCE						
SURFACE FINISH NOT TO EXCEED		63		UNLESS OTHERWISE SPECIFIED		TZ		
DATE	REV.	DESCRIPTION	INIT.			Drawn By	Checked By	Approved
REVISIONS								



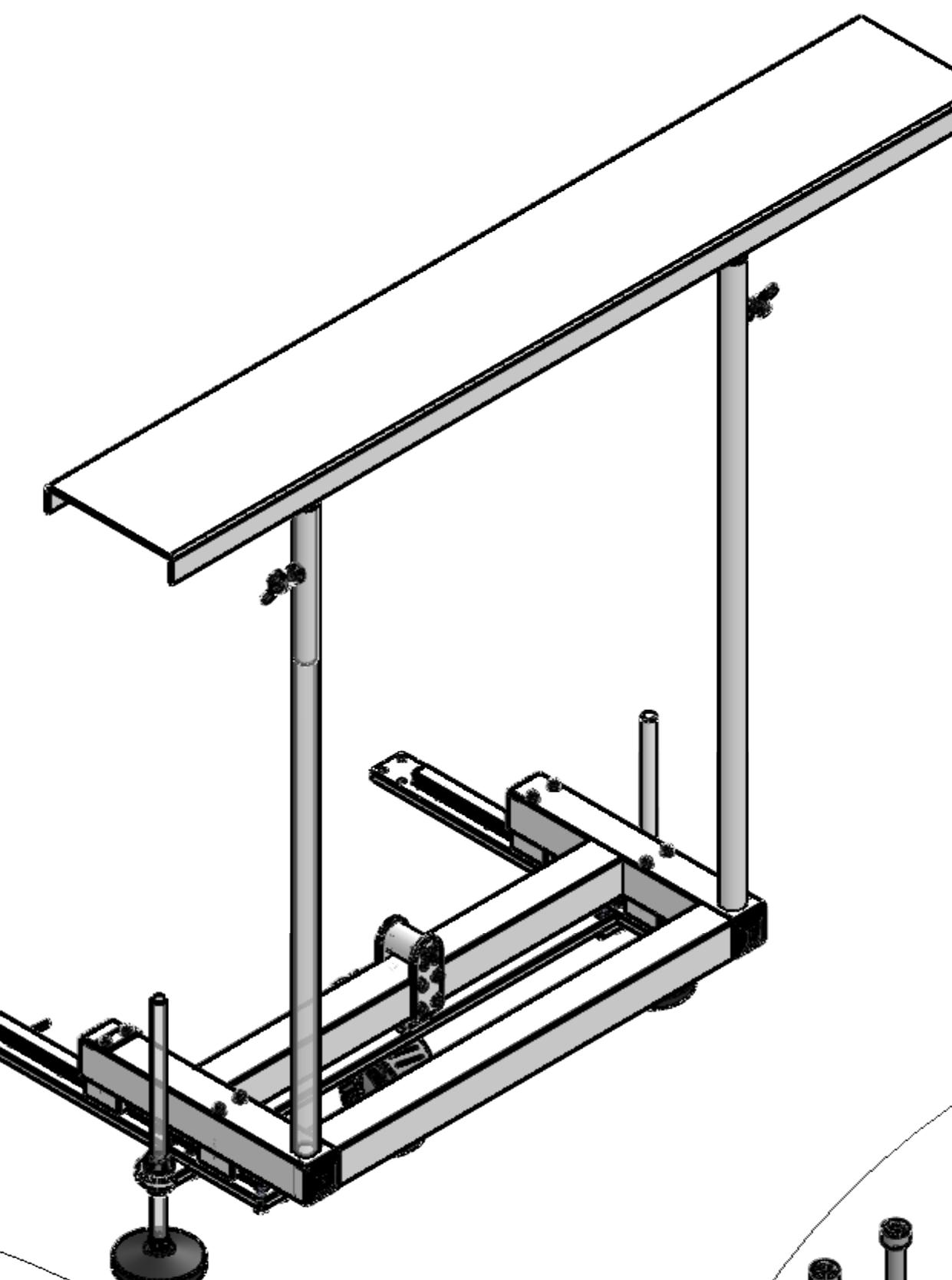
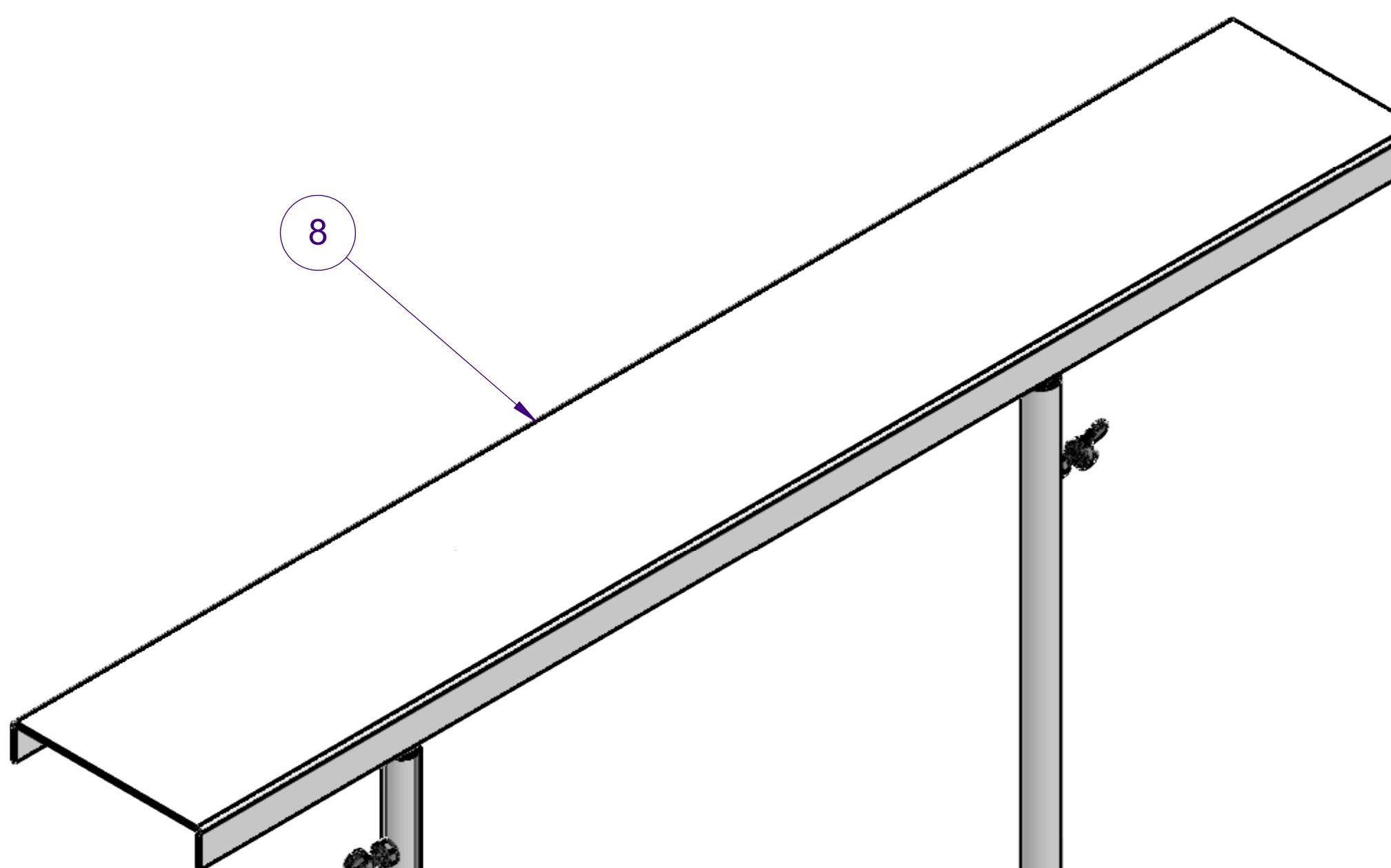
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G014948	PANEL FRONT	1
2	G007688	PANEL, BACK	1
3	G003915	DISPLAY	1
4	G007691	BRACKET, PANEL MOUNT	1
5	G007692	BRACKET, PANEL MOUNT	1
6	G014949	ROD, PANEL MOUNT	1
7	GSSC612	SHCS M6X12	2
8	GSSC620	M6 X 20 SHCS	4
9	GSPP306	SCREW 3 PNH, L6	10
10	GSPP406	M4 X 6 PNHD SCREW	2
11	GSPP610	M6X10 PNHD	2
12	G010371	SIDE COVER	1
13	G014947	PANEL BASE	1

BREAK ALL SHARP EDGES

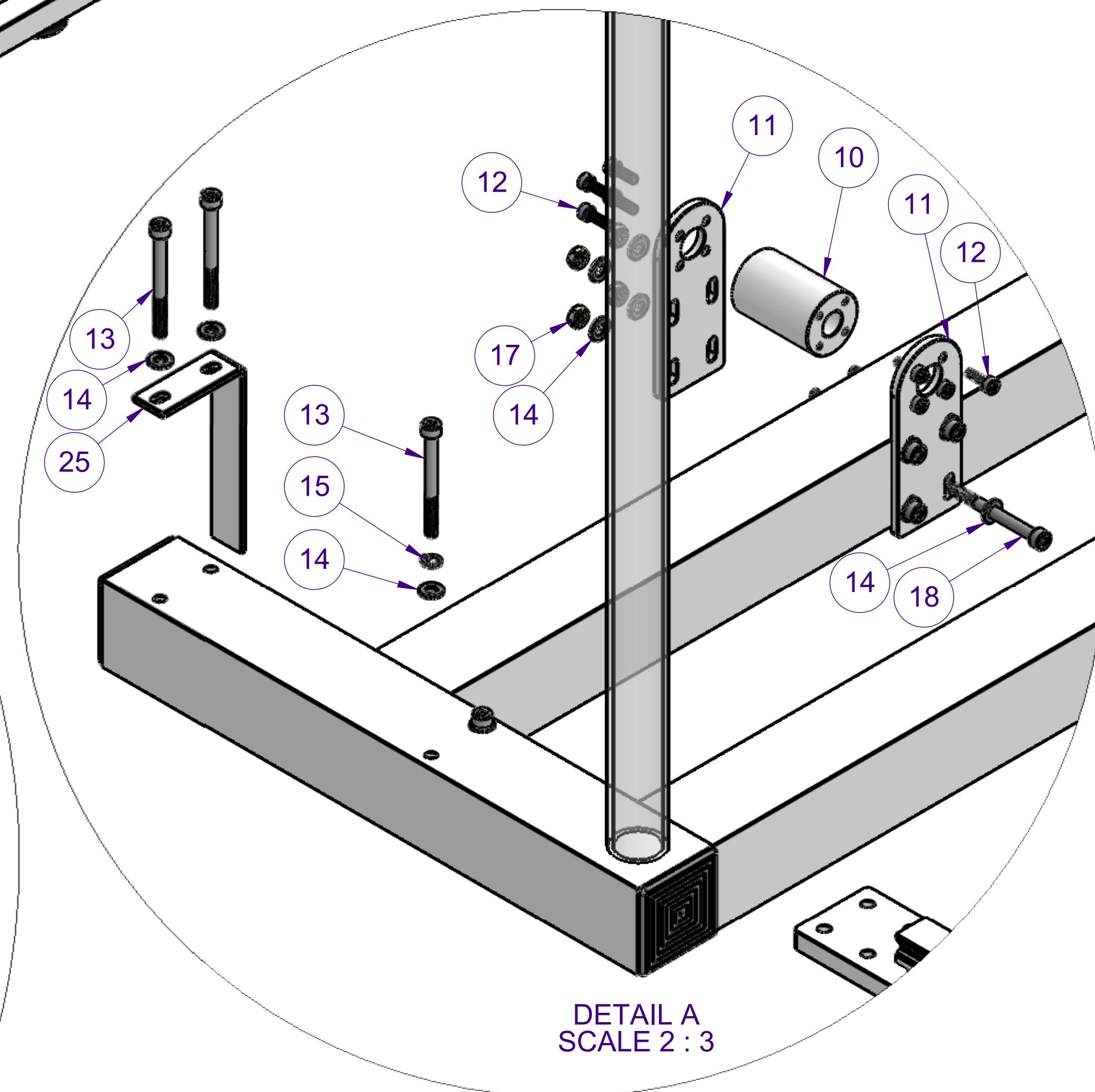
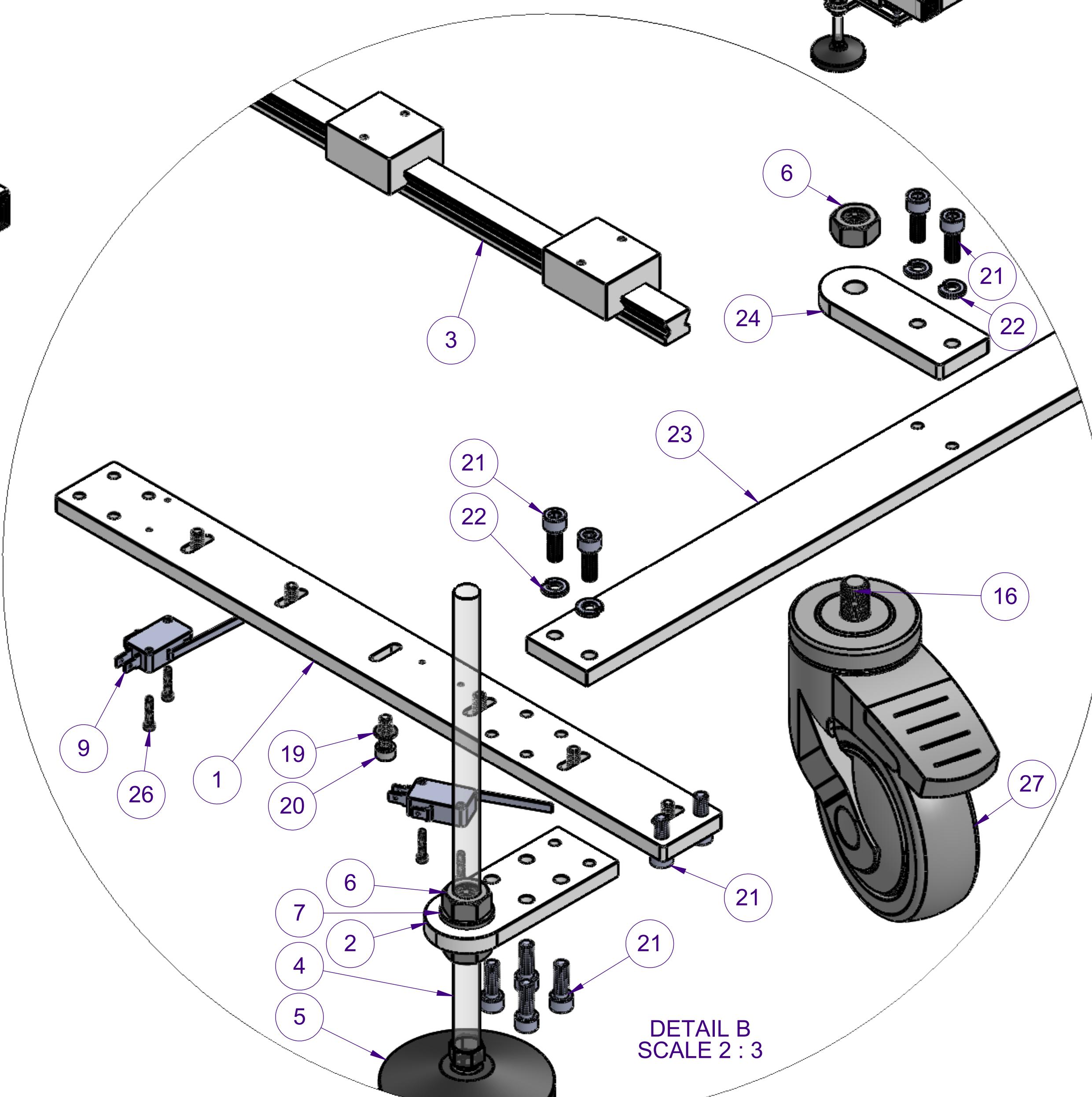
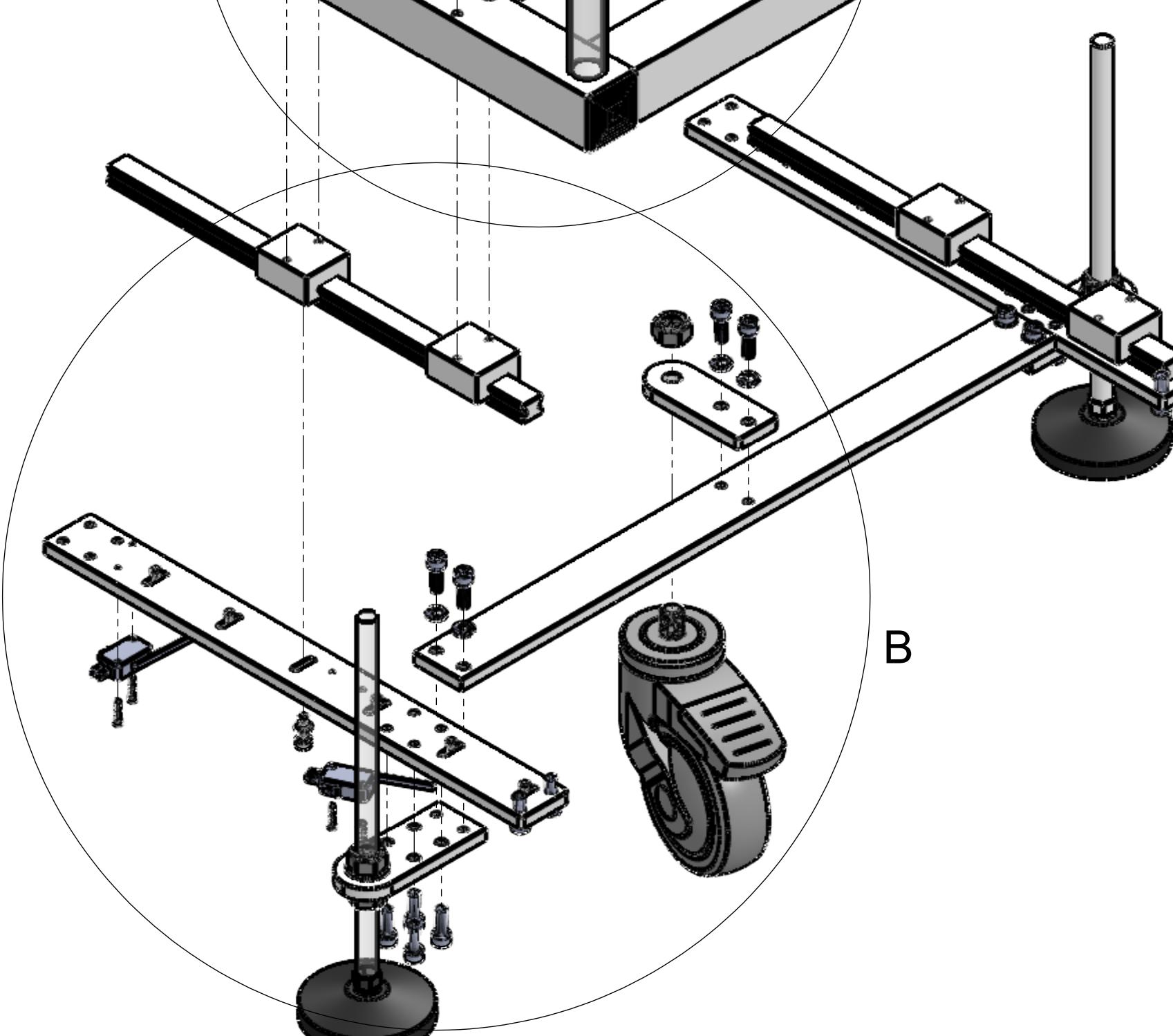
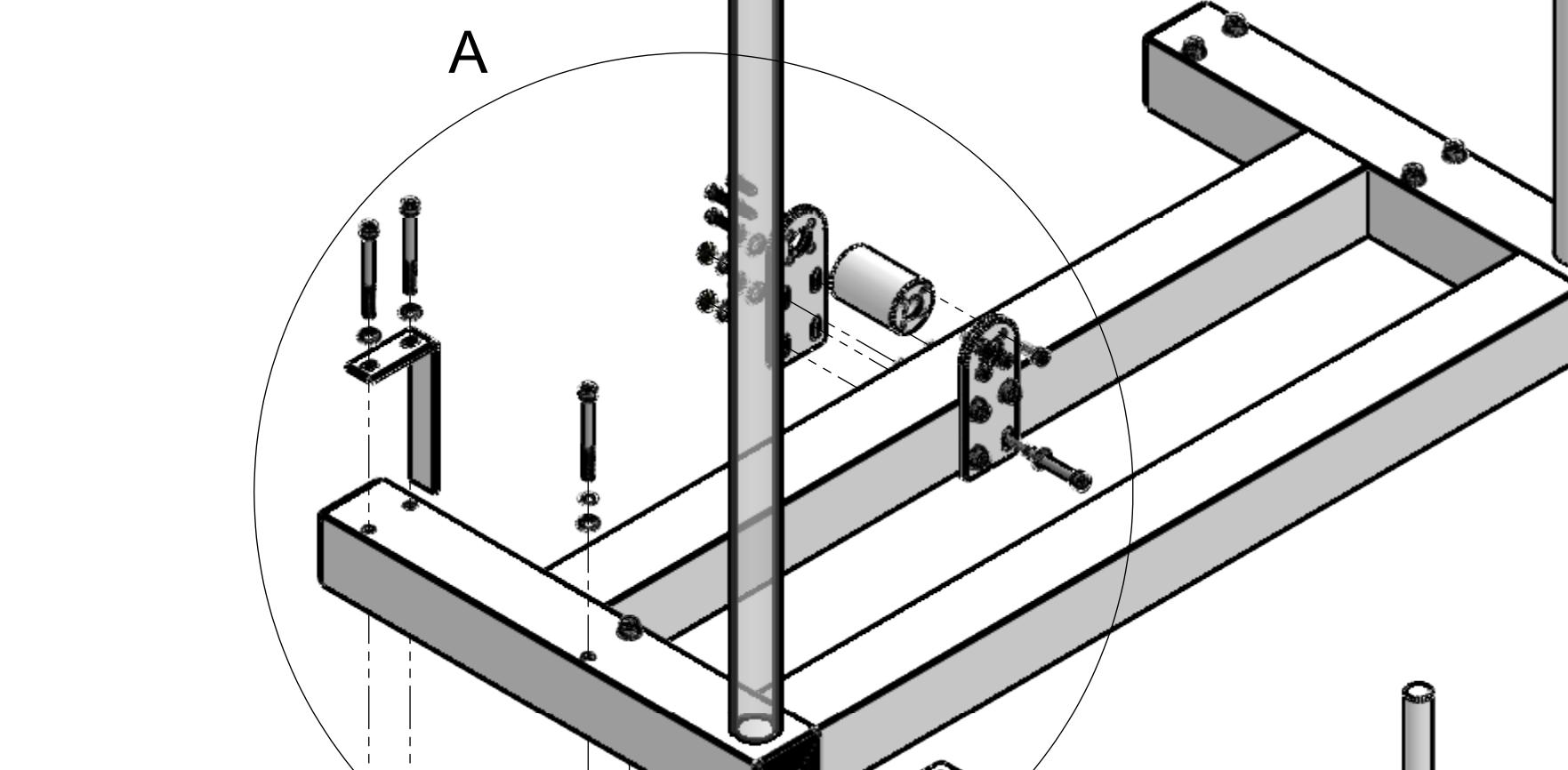
GENERAL TOLERANCE				Date	Rev.No.	Revisions		Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING					
0.5~6	±0.2	±0.2	±0.4	Hardness		Hard.Dpth.		
6~30	±0.2	±0.25	±0.5	Heat T'mnt.			Model No.	
30~120	±0.3	±0.45	±0.7	Finish			Machine No.	
120~315	±0.5	±0.6	±1.0	Material			Customer	
315~1000	±0.8	±1.1	±1.5				Part No.	G014946
1000 ~	±1.2	±1.8	-	Part/ Ass'y Name	TOUCHPANEL & SUPPORT ASSY		Ass'y No.	
PARALLELNESS	1/100						Date	
ANGLE TOLERANCE	1/100						Scale :	1:2
SURFACE TOLERANCE	0.2/100						Size :	"C"
ROUNDNESS	UNDER 30% TOLERANCE							
SURFACE FINISH	NOT TO EXCEED 63 UNLESS OTHERWISE SPECIFIED							

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			

Tracking No. _____



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G019774	RAIL SUPPORT	2
2	G019777	BRACE	2
3	G019775	RAIL AND 2 BLOCKS	2
4	G015249	THREADED ROD, M12 X 250	2
5	G009428	LEVELING FOOT BASE (W4-5H)	2
6	GN00D00	M12 NUT	5
7	GWF0D00	M12 FW	4
8	G016219A	OP TABLE ASM	1
9	A003046	MICROSCHWITCH (A1B8)	2
10	G019778	NUT	1
11	G019781	NUT PLATE	2
12	GSSC310	M3X10 SHCS	8
13	GSSC445	SHCS 4MM L-45	8
14	GWF0400	WASHER, M4 FLAT	16
15	GWL0400	LW M4	6
16	90128A297	M12 x 30 SHCS	1
17	GN00400	M4 NUT	4
18	GSSC450	SHCS M4 x 50	4
19	GWF0500	WASHER, M5 FLAT	12
20	GSSC516	M5 X 16 SHCS	12
21	GSSC618	M6 X 18 SHCS	18
22	GWL0600	M6 LW	14
23	G019782	SUPPORT BAR	1
24	G019783	CASTER BASE	1
25	G019784	SWITCH BRACKET	1
26	91292A017	M2.5 x 14 SHCS	4
27	G007130	CASTER (W9-6A)	1



GENERAL TOLERANCE					
MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Date	Rev.No.
0.5 ~ 6	± 0.2	± 0.2	± 0.4	Hardness	
6 ~ 30	± 0.2	± 0.25	± 0.5	Heat T'mnt.	
30 ~ 120	± 0.3	± 0.45	± 0.7	Finish	
120 ~ 315	± 0.5	± 0.6	± 1.0	Machine No.	GTN2068
315 ~ 1000	± 0.8	± 1.1	± 1.5	Customer	
1000 ~	± 1.2	± 1.8	-	Part No.	G019776
PARALLELNESS		1/100		Ass'y No.	G019776
ANGLE TOLERANCE		1/100		Date	6/1/22
SURFACE TOLERANCE		0.2/100		Scale :	1:1
ROUNDNESS		UNDER 30% TOLERANCE		Drawn By	Checked By
SURFACE FINISH		NOT TO EXCEED UNLESS OTHERWISE SPECIFIED		TZ	Approved

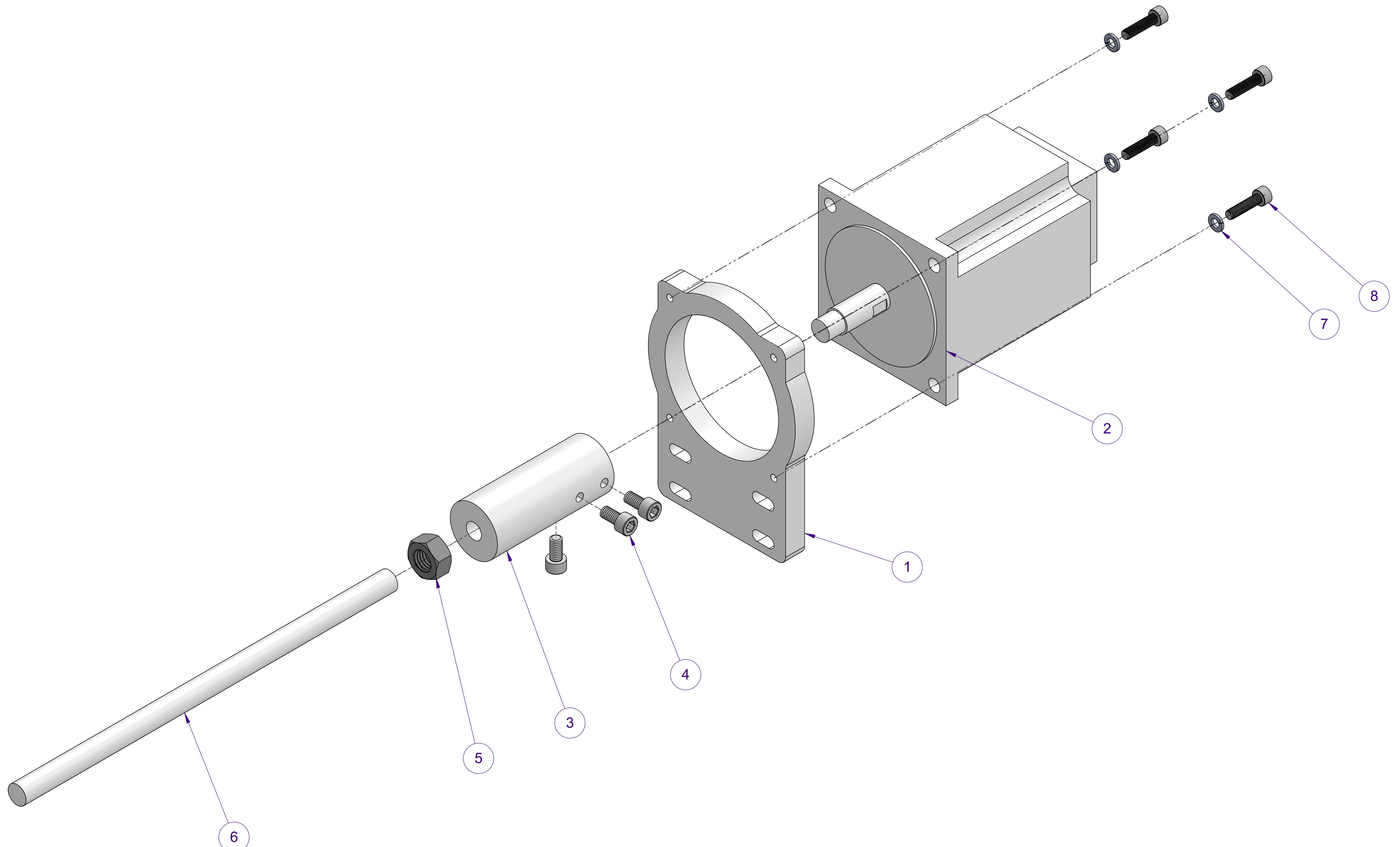
Tracking No.: W006200

REVISIONS

GTN, INC.

DATE	REV.	DESCRIPTION	INIT.

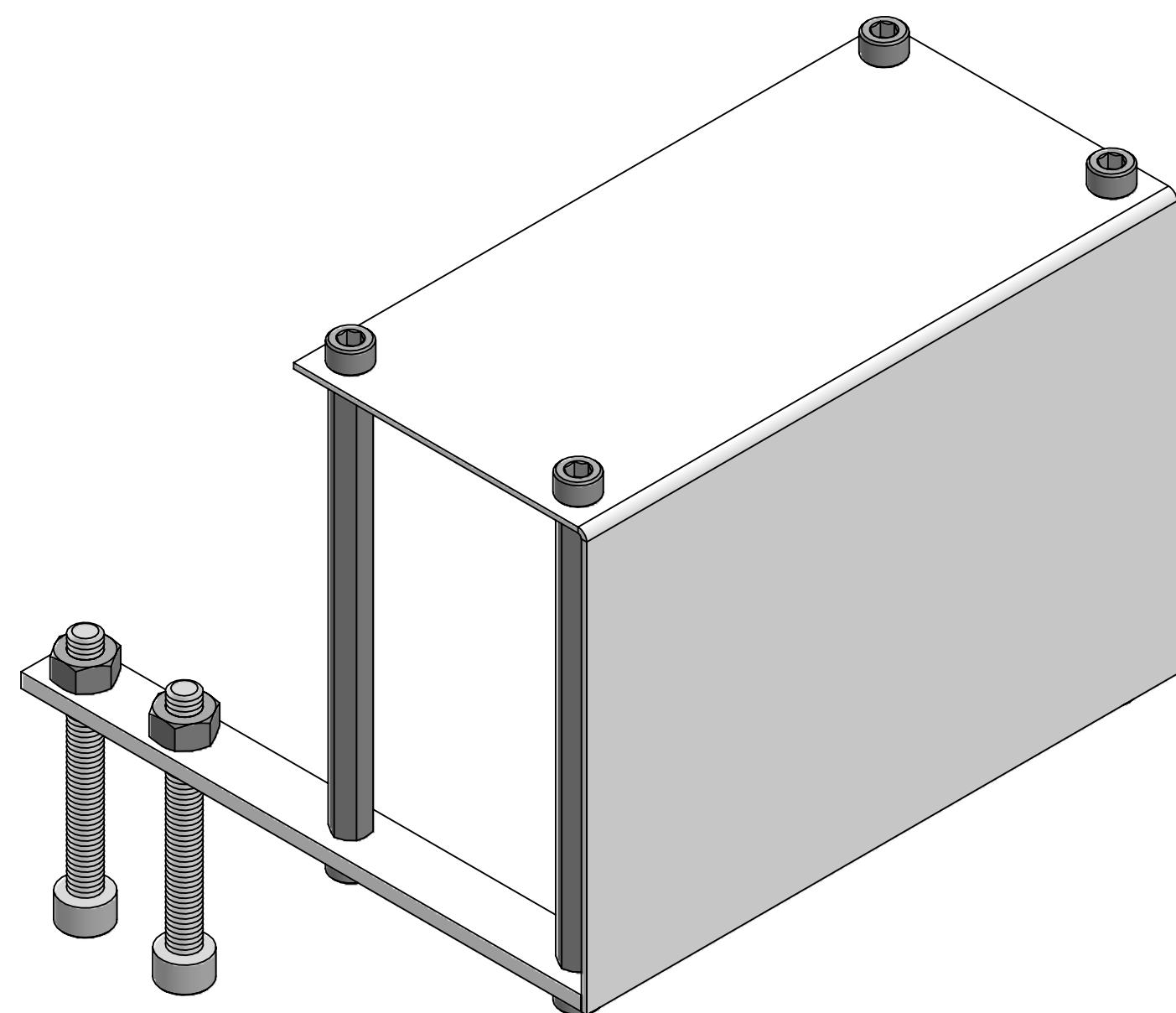
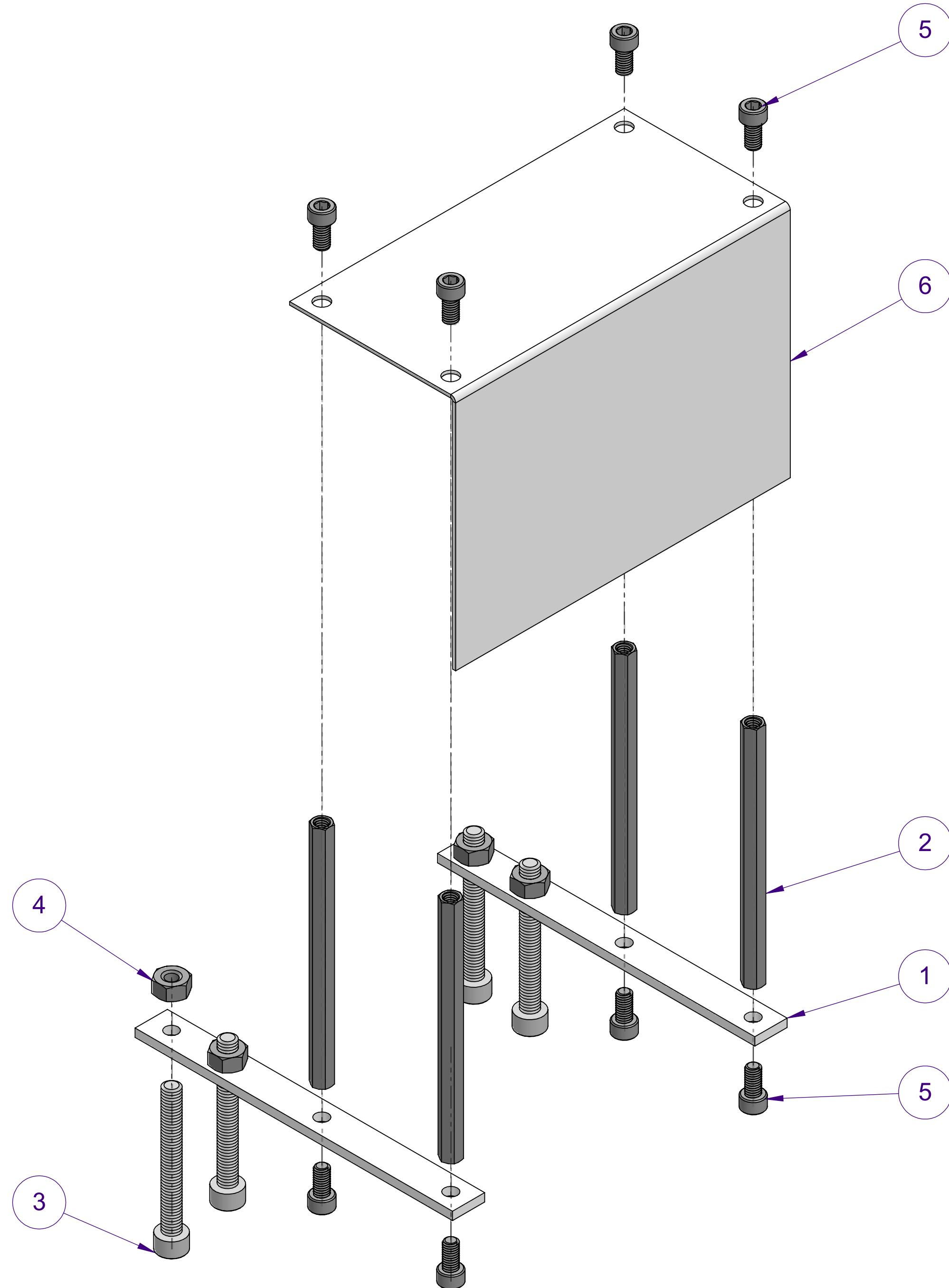
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G019771	STEP MOTOR PLATE	1
2	G019772	STEPPER MOTOR	1
3	G019773	COUPLING	1
4	GSSC612	6MM SHCS L-12	3
5	GN00D00	M12 NUT	1
6	G019779	M12 x 1.75 THREADED ROD	1
7	GWL0500	WASHER, M5 LOCK	4
8	GSSC520	M5 X 20 SHCS	4



BREAK ALL SHARP EDGES		Tracking No.: W006200	
GENERAL TOLERANCE			
MEASURING METRIC	MILLING	PRESS	CASTING FORGING
0.5 ~ 6	±0.2	±0.2	±0.4
6 ~ 30	±0.2	±0.25	±0.5
30 ~ 120	±0.3	±0.45	±0.7
120 ~ 315	±0.5	±0.6	±1.0
315 ~ 1000	±0.8	±1.1	±1.5
1000 ~	±1.2	±1.8	-
PARALLELNESS		1/100	
ANGLE TOLERANCE		1/100	
SURFACE TOLERANCE		0.2/100	
ROUNDNESS		UNDER 30% TOLERANCE	
SURFACE FINISH		NOT TO EXCEED UNLESS OTHERWISE SPECIFIED	
DATE	REV.	DESCRIPTION	INIT.
REVISIONS			

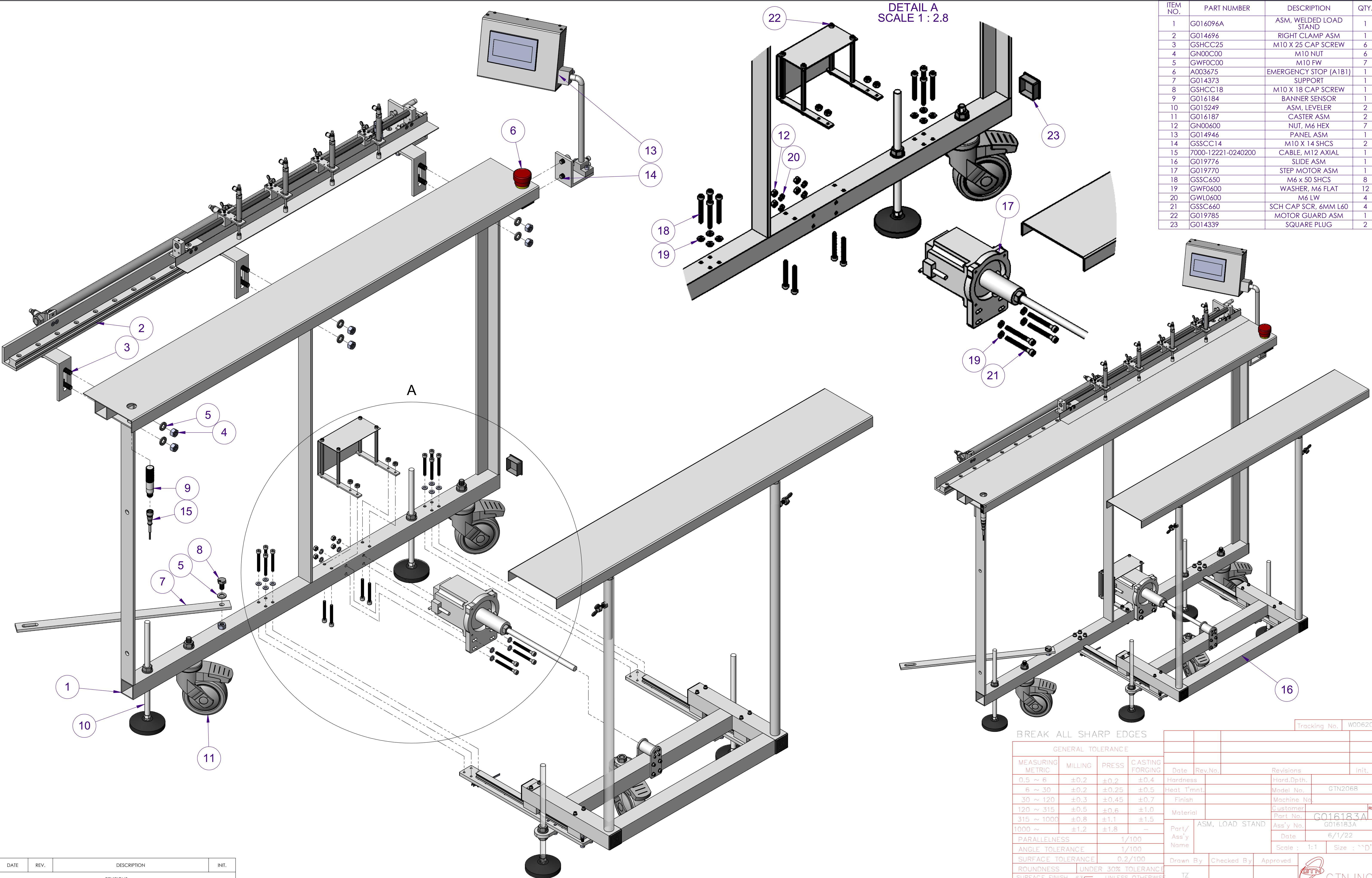
GTN, INC.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G019787	BAR	2
2	91920A046	Female Threaded Hex Standoff	4
3	GSSC650	M6 x 50 SHCS	4
4	GN00600	NUT, M6 HEX	4
5	90128A940	10-32 x 3/8 SHCS	8
6	G019788	GUARD	1



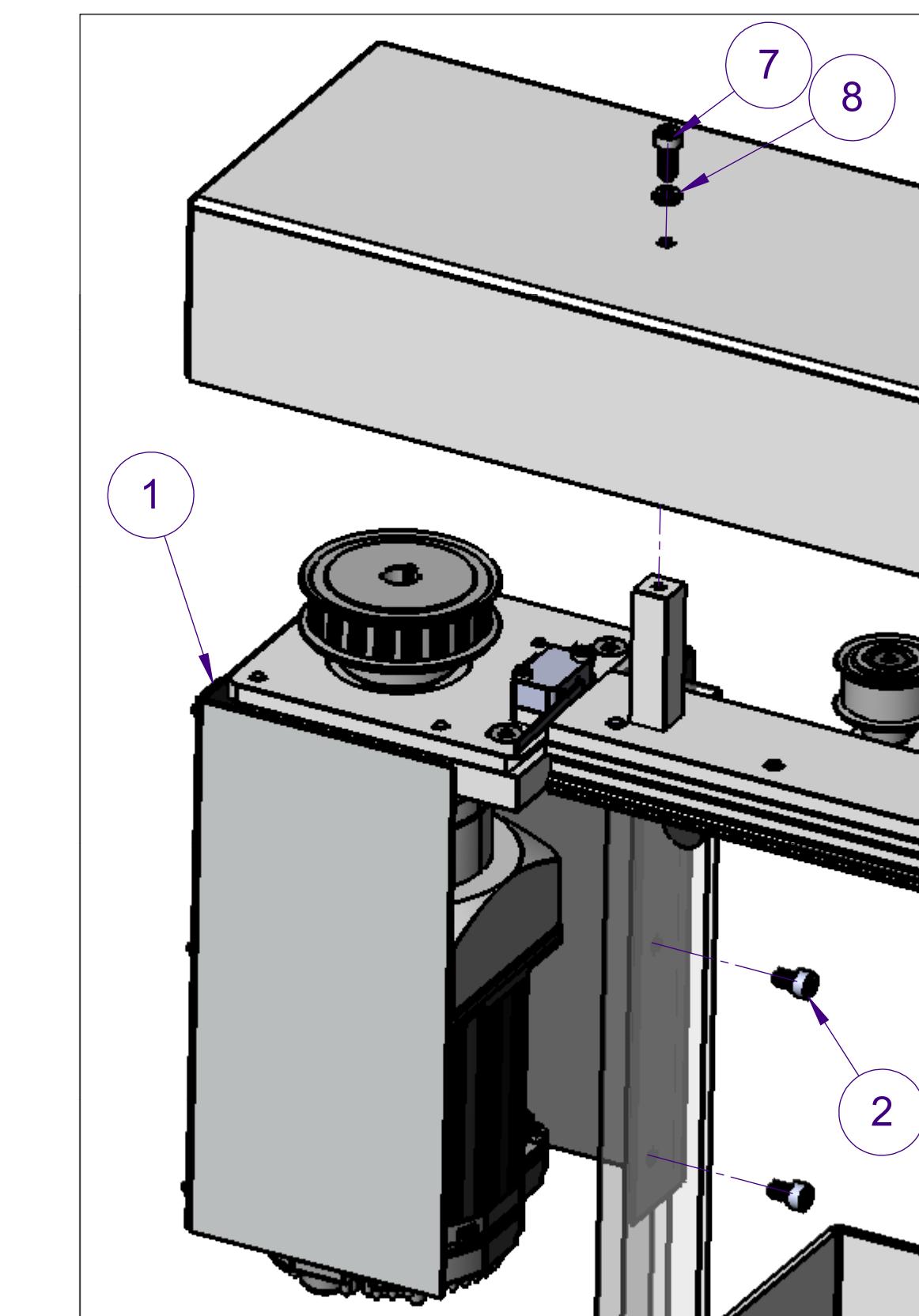
BREAK ALL SHARP EDGES				Tracking No. W006200
GENERAL TOLERANCE				
MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Date Rev.No. Revisions Init.
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness
6 ~ 30	±0.2	±0.25	±0.5	Heat T'mnt
30 ~ 120	±0.3	±0.45	±0.7	Finish
120 ~ 315	±0.5	±0.6	±1.0	Machine No.
315 ~ 1000	±0.8	±1.1	±1.5	Customer
1000 ~	±1.2	±1.8	—	Part No. G019785
PARALLELNESS	1/100			Model No. G019785
ANGLE TOLERANCE	1/100			Customer REV
SURFACE TOLERANCE	0.2/100			Part/ Ass'y Name
ROUNDNESS	UNDER 30% TOLERANCE			MOTOR GUARD ASM
SURFACE FINISH	63	UNLESS OTHERWISE SPECIFIED	TZ	Date 6/1/22
NOT TO EXCEED				Scale : 1:1 Size : ``C''
DATE	REV.	DESCRIPTION	INIT.	GTN
REVISIONS				GTN, INC.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G016096A	ASM, WELDED LOAD STAND	1
2	G014696	RIGHT CLAMP ASM	1
3	GSHCC25	M10 X 25 CAP SCREW	6
4	GN00C00	M10 NUT	6
5	GWFOC00	M10 FW	7
6	A003675	EMERGENCY STOP (A1B1) SUPPORT	1
7	G014373	STEP MOTOR ASM	1
8	GSHCC18	M10 X 18 CAP SCREW	1
9	G016184	BANNER SENSOR	1
10	G015249	ASM, LEVELER	2
11	G016187	CASTER ASM	2
12	GN00600	NUT, M6 HEX	7
13	G014946	PANEL ASM	1
14	GSSCC14	M10 X 14 SHCS	2
15	7000-12221-0240200	CABLE, M12 AXIAL	1
16	G019776	SLIDE ASM	1
17	G019770	STEP MOTOR ASM	1
18	GSSC650	M6 X 50 SHCS	8
19	GWFO600	WASHER, M6 FLAT	12
20	GWLO600	M6 LW	4
21	GSSC660	SCH CAP SCR, 6MM L60	4
22	G019785	MOTOR GUARD ASM	1
23	G014339	SQUARE PLUG	2

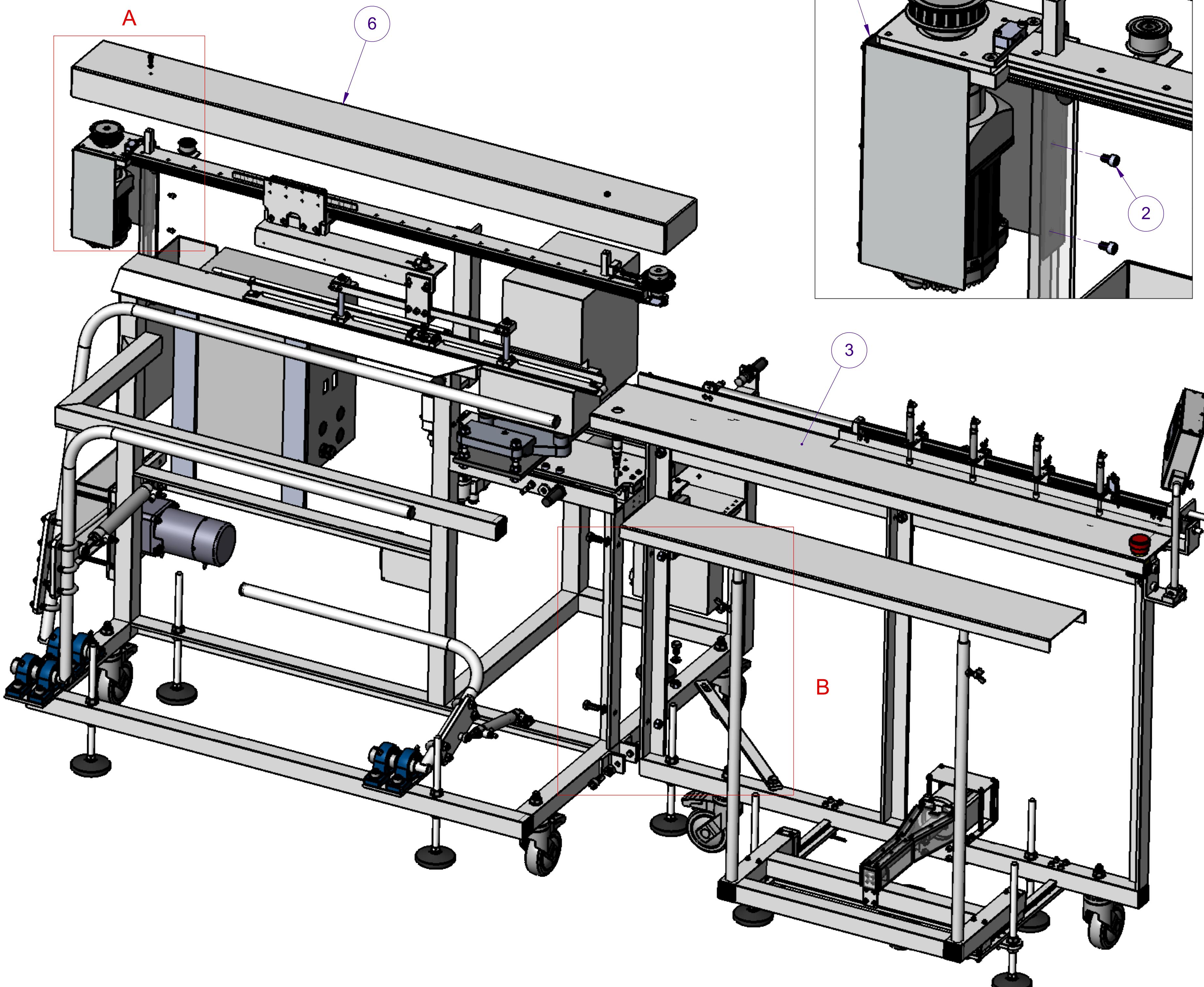
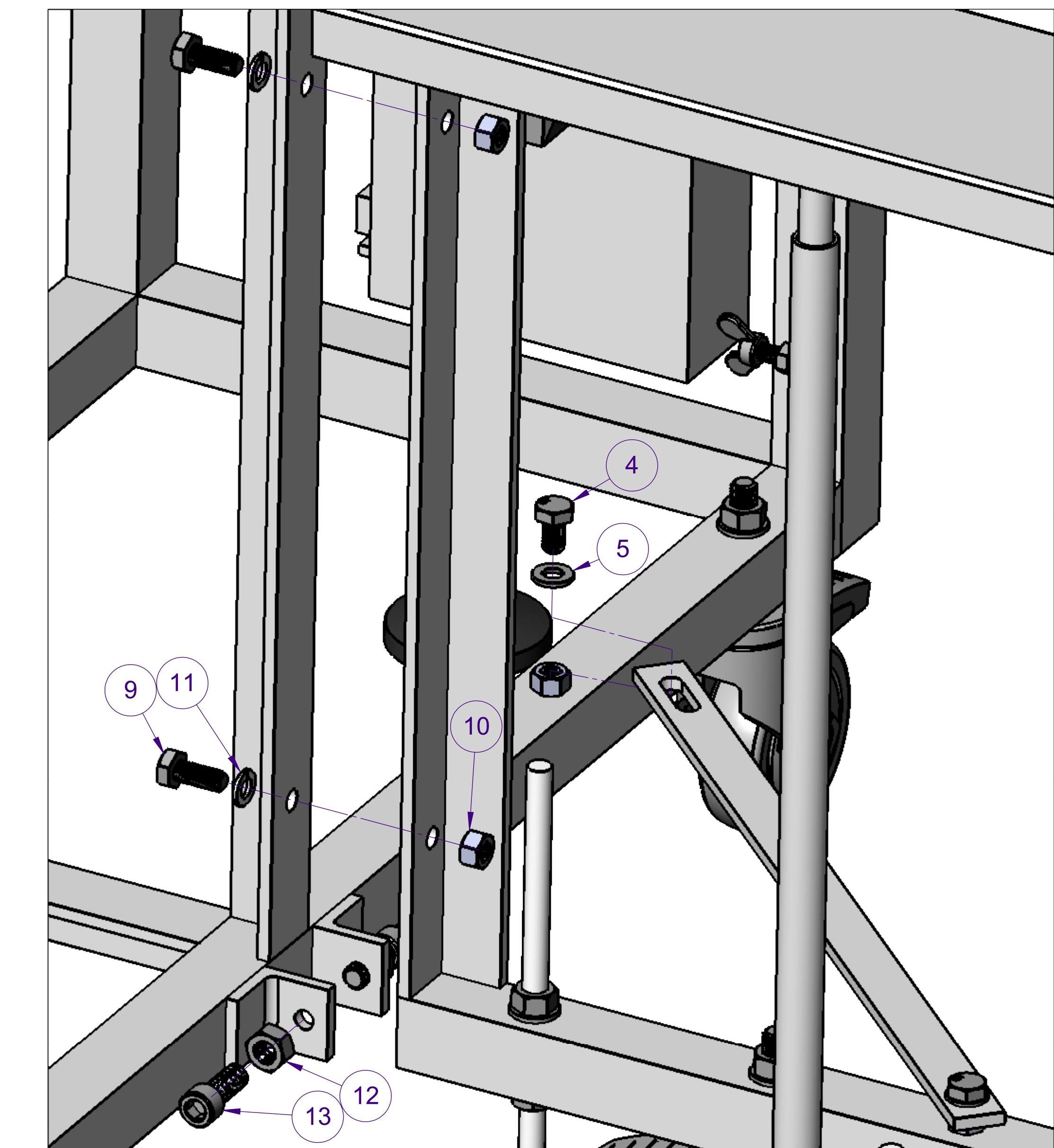


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G016125	SERVO GUARD ASM	1
2	GSSC508	M5X8 SHCS	3
3	G016183A	ASM, LOAD STAND	1
4	GSHCC18	M10 X 18 CAP SCREW	1
5	GWF0C00	M10 FW	1
6	G014662	COVER	1
7	GSSC512	M5 X 12 SHCS	2
8	GWLO500	WASHER, M5 LOCK	2
9	GSHCC25	M10 X 25 CAP SCREW	2
10	GN00C00	M10 NUT	2
11	GWLOC00	M10 LW	2
12	GN00D00	M12 NUT	2
13	90128A297	M12 x 30 SHCS	2

DETAIL A
SCALE 1 : 2



DETAIL B
SCALE 1 : 1.7



BREAK ALL SHARP EDGES

GENERAL TOLERANCE				Date	Rev.No.	Revisions	Init.		
MEASURING METRIC	MILLING	PRESS	CASTING FORGING						
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness		Hard.Dpth.			
6 ~ 30	±0.2	±0.25	±0.5	Heat T'mnt.		Model No.			
30 ~ 120	±0.3	±0.45	±0.7	Finish		Machine No.			
120 ~ 315	±0.5	±0.6	±1.0		Customer	Part No.	REV		
315 ~ 1000	±0.8	±1.1	±1.5	Material		GTN2068-7			
1000 ~	±1.2	±1.8	-	Part/ Ass'y Name		Ass'y No.			
PARALLELNESS		1/100		Date		Date			
ANGLE TOLERANCE		1/100		Scale :	1:5	Size :	~"D"		
SURFACE TOLERANCE				Drawn By	Checked By	Approved			
ROUNDNESS									
SURFACE FINISH				NOT TO EXCEED	UNLESS OTHERWISE SPECIFIED				

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			