



7

Emergency stop: XE
When the emergency stop is pressed -
-all the servos are disabled (Y1C, Y1B, Y16)
-the main air is shut off (Y18)
-the device must be rehomed (R98)
-the pick and place cycle is reset and turned off (R10A, R10B, R10C, R99)
(in FPWIN GR: DF = leading edge of a signal and DF/ = trailing edge of a signal)

































































