```
110 A= Ewleach "x" followed by atleast
                                (1) A= Ewistants and ends with same symbols ?
                                L= {a'xqyx, xx, x, y, yxy,
S -> xTxl yTylxly
 = L= Exyy, gxyy, gygxgy,
  = S -> Y xyyYT
     Y -> 4112
                                 T > XT / YT/2
     TY XYYYT
  (III) A = SWIW contains 'xyxyxy' substraing
   = L=2yyxyxyxyx, xyxyxy, ··· 3
    · S -> T xyxyxgT
     T->XTIMT14
 2 D - x Dx JyE/2
      E > JEy | xF12
       F > XD / 2
                            Removing F->2
     Adding so , start variable 1
                             S. -> D
       So -> D
                             D -> XDX/YE/2
       D -> xDx/yE/2
                             E → YEY | XF | 2 | X
       E -> yEy | XF | 2
                             FAXD
       F -> XD12
                                                     (12)
                             Removing D->2
      Removing E->2
                              So > DIZ
      So -> D - 1 +
                             D -> x Dx | JE | J | X
      D -XDXI VE1218
                             E> JEJIXFIXIJ [xx equinlent to x]
      E -> VEY | XF | HEX | YY
       F -> XD [yy equivalent | F -> XD | X
to y]
                              Conventing to new rules,
      Substitute,
      SO-XDXIVEIVIX12
                              SO -XDX |YEIYIX 12
      D-> xDX/JEIJIX
                              D -> XDXIYEIVIX
      E → yE & | XF | X | Y
                              E -> YEYIXFIXIM
      F -> xD1x
                              F->XDIX
                               X \rightarrow X
                               Y -> 7
     Finally, So > *PXIYE 171×12
                D -> SPXIYEIVIX
                E->YRIXFIXIT
                F->PIX
                                                Ans)
```

41 String: a a b b a a # %: aabbaa# 9.: #abbaa# 94: #abbaa# 9,: #ax baa# 9,: #axba a# 92:#axbx &# 94: # axbx a# 94:# ax bx a# 94:# ax bx a# Va: # ax bx a# 9:#axbxa# 95: #axbxa#

q: #xxbxa# 9.: #xxbxa# q: #xxxxx # q:#XXXXX# 93: # x x x x x # Q: #xxxxx # 9. HXXXXXX To: XXXXXX %: #xxxxx %: #XXXXX# %:#xxxxx# Paccept

: aabbaa# accepted

- I Implementation level Strategy:
 - I. Start by giving a "#" blank symbol symbol before in putting in the input string on the tape and the tape head starts on the birst symbol of the input string.
 - 2. Sean the input string left to wright.
 - 3. Whenever 'a' is encountered, replace it by 'X' after a" and for 'b' replace with "Y'. Ignore the encounter X, Y,
 - 9. During the scanning process, if there is more than two "b"s for a single "a", reject.
 - 5. By scanning, when the tape head neaches a "#", it goes to left untill it finds "#" and starts scan again to right it any "a" on "b" left scanning and nepeating from steps 2.
 - 6. if all the "a" and "b" marks on neplaced, Accept.

Testing:

a a a b b b b b # # X a a b b b b b b b b b [# | x | a | a | y | b | b | b | b | b | # # x a a y y b b b # 1 x | a | a | Y | Y | b | b | b | # | # | x | a | a | y | y | b | b | b | b | #] [# X | X | A | Y | Y | b | b | b | b | #] [# |x|x|a|Y|Y|b|b|#] # X X | a | Y | Y | Y | b | b | #] #XXAYYYY [#(x|x|x|Y|Y|Y|b|b|#)

So, anabbbbbbb Accepted. The Algorithm for the machine machine supports the provided string.