



## RECALL ACTION NOTICE Service Bulletin 295

***Confidential***

October 2001

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**Affected Models** ..... Daytona 955i (pre-2002 model year version)  
**VIN Range** ..... 110362 to 120210 + additional information below  
**Markets** ..... All  
**Subject** ..... Clutch Cable

### Background Information

Quality control inspections in the factory, and ongoing reviews of our warranty claim statistics have led us to believe there may be a possibility for clutch cables, fitted to motorcycles in the above VIN range, to suffer cable fraying and end-nipple seizure in the hand lever. In order to ensure continued customer satisfaction, we require dealers to replace clutch cables on affected motorcycles as part of a recall action.

### Customer Contact Instructions

**UK:** Triumph Motorcycles Limited will write directly to owners of affected machines instructing them to contact their nearest dealer to arrange for a replacement cable to be fitted. A list of those motorcycles which were factory supplied and invoiced to you is attached for reference.

**Overseas:** Triumph subsidiaries and distributors must instigate a recall action in their country in accordance with the national recall code of practice.

### Parts Ordering Instructions

Parts required ..... Clutch cable, part number T2040463, one per motorcycle.  
Parts ordering information . . . Order using the normal parts ordering procedure.  
Return of obsolete stock . . . Return of unused cables, part number T2040379, must be made using a materials return note. Full credit will be given for each returned cable.  
Cables, part number T2040463, T2046545 or T2046525 are not affected and must not be returned.

### Additional Information

Dealers are also required to examine their records for all sales of affected cables, part number T2040379 as cables which have been fitted to customers motorcycles or sold as replacement parts are also included in this action. Where such sales of cables are found, the instructions of this bulletin must be applied.

### Identification of Affected Cables

Any cables with the outer sleeve marked *J.Juan* or without lettering near to the engine end of the cable are **NOT** classed as affected cables. Cables **NOT** marked *J.Juan* or have any other lettering near to the engine end of the cable **ARE AFFECTED**.



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## Warranty Claim Instructions

A warranty claim for each rectified motorcycle must be submitted.

Repair time allowance . . . . . 0.20 hours

Fault code . . . . . 02045599

Parts Return Instructions . . . . . Triumph do not require cables removed from motorcycles to be returned. Dealers should declare removed cable has been destroyed on each claim after the removed cable has been severed.

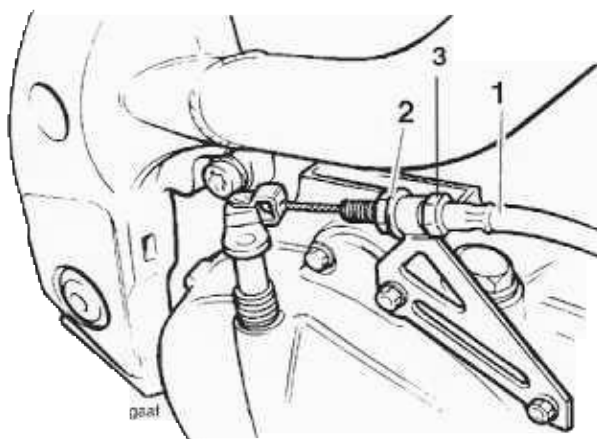
Once completed, please mark the service record book that the requirements of this bulletin have been complied with.

Triumph will not accept backdated claims for clutch cables replaced prior to the receipt of this notice unless a warranty claim is already in progress.

## Working Instructions

Examine the clutch cable for the markings overleaf. If the cable is one affected by the recall, proceed with replacement of the cable as instructed below. No action is required if the cable is marked *J. Juan* or without lettering.

2. Remove the seat and disconnect the battery, negative (black) lead first.
3. Remove the belly panel and right hand lower fairing.
4. Slacken the cable locknut and release the adjuster at the clutch cover end to give maximum play in the cable.



1. Clutch Cable

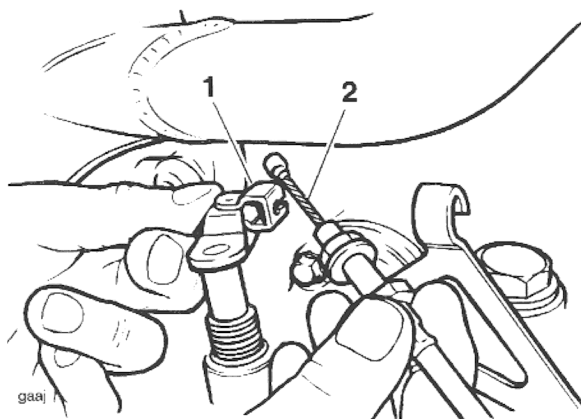
2. Locknut

3. Adjuster nut

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5. Release the clutch cable from the actuating arm by pushing the inner cable nipple through the arm and sliding the cable out of the slot. Detach the cable from the bracket.

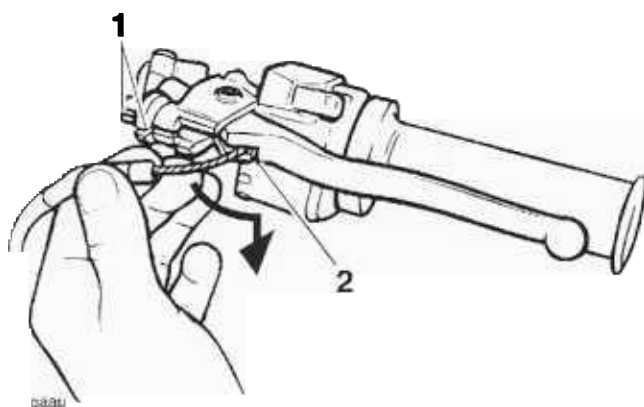


## 1. Actuating Arm

## 2. Inner Cable

6. At the clutch lever end, align the adjuster and locknut slots.

Pull in the clutch lever and turn the inner cable, anti-clockwise through the slots in the adjuster and locknut, until the cable can be detached from the lever by pushing downwards.



## 1. Nut/locknut Slots

## 2. Cable Release Point



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**NOTE:**

- Tie a length of string to the end of the cable before removing it from the motorcycle. If the string and cable are pulled through the frame from the lever end, the string will follow the original cable routing. The string can then be used to guide the replacement cable into place using a reverse of the removal process.

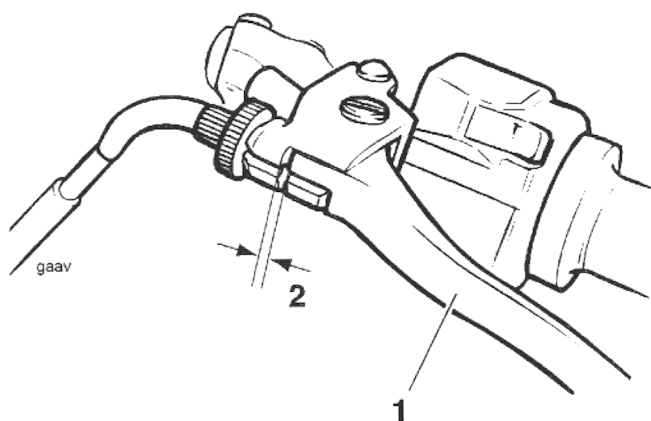
8. Remove the cable from the motorcycle noting the cable routing.

**Assembly**

1. Position the replacement cable to the motorcycle using the same routing as noted during removal.
2. Attach the inner cable to the clutch lever and actuating arm using a reversal of the removal process.
3. Refit the outer cable to the adjuster bracket at the clutch end.

**NOTE:**

- Ensure that the two adjuster nuts are positioned, one either side of the bracket.
4. Set the lever adjuster to a point where an equal adjustment is possible in both directions.
  5. Set the adjuster at the clutch end to give a preliminary setting of 2-3 mm of free play as measured at the lever.
  6. Operate the clutch lever several times and recheck the amount of free-play present.
  7. Set the final adjustment of the cable to give 0.4-0.8 mm of free-play at the lever by turning the adjuster nut and locknut at the lever end. Secure the setting with the knurled locknut.



**1. Clutch Lever**

**2. Correct Setting, 0.4-0.8 mm**



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8. Refit all bodywork previously removed.
9. Reconnect the battery positive (red) lead first.
10. Refit the seat.

### Distribution

(Initial and date when read and return to central file holder)

Service Manager	Parts Manager	Sales Manager	Workshop Supervisor	Technician 1	Technician 2