



## Recall Action Notice

**Service Bulletin 495**

**July 2013**

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**Affected Models** ..... **Daytona 675R ABS**

**VIN Range** ..... **VIN 569021 to VIN 613932**

**Markets** ..... **All**

**Subject** ..... **ABS Modulator**

### **Background Information**

We have identified a need to replace the ABS modulator on the models listed above. Dealers are requested to remove and replace the ABS modulator.

### **Customer Contact Instructions**

Triumph subsidiaries and distributors must instigate a recall action in their country in accordance with the national recall code of practice. For vehicles in dealer stock, the recall **MUST** be actioned before delivery to the customer.

### **Identification of Affected Motorcycles**

Daytona 675R ABS motorcycles listed in the VIN range above.

### **Warranty Claim Instructions**

Fault code ..... 020290914

Repair code ..... 99495

Repair time allowance ..... 1.01 hrs (includes admin allowance)

### **Genuine Parts Information**

Genuine parts ..... 1 x T2021488 - ABS Modulator, Wet  
3 x T3331041 - Screw, PAN/HD, TX, M6 x 1.0 x 25, ENC  
2 x T3331042 - Screw, PAN/HD, TX, M6 x 1.0 x 12, ENC

**Genuine Parts Ordering Instructions. . . . .** **For Triumph Subsidiary and Overseas Distributor dealers using Triumph Warranty On-Line with Parts Auto Ordering Flag switched on:** Order all repair parts by submitting a New Prior through the Warranty On-Line system. Entering the above repair code in a New Prior will automatically add the parts required and labour times for this Service Bulletin.

**For Overseas Distributor dealers NOT using Triumph Warranty On-Line or for Overseas Distributor dealers using Triumph Warranty On-Line with Parts Auto Ordering Flag switched off:** Orders should be placed using the normal parts ordering procedure.

**Genuine Parts Return Instructions . . . . .** Dealer to retain parts for 90 days. All parts must be stored in a secure, non-public accessed area and correctly identified with a completed warranty label. Thereafter the parts must be rendered unusable prior to scrapping.

## Other Instructions

Once completed, please mark the service record book that the requirements of this Bulletin have been complied with.

## Replacement Procedure

Remove and replace the ABS modulator following the procedure listed below.



### Warning

Throughout this procedure, ensure that the motorcycle is stabilised and adequately supported to prevent the risk of injury from the motorcycle falling.

## Note:

- Some affected motorcycles listed in the VIN range on page **1** will have been modified and repaired by Triumph prior to their release from the factory.
- The modified motorcycles can be identified by checking the 'VIN Enquiry' on [Triumphonline.net](http://Triumphonline.net).

## Removal

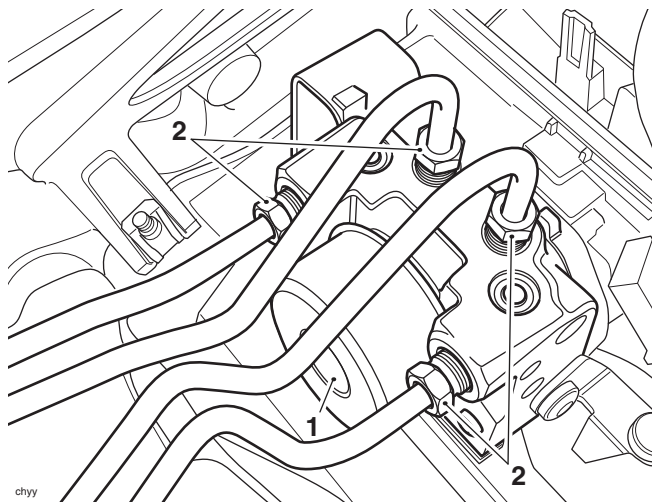
1. Note the position of the ABS brake lines for installation.
2. Remove the ABS modulator as described in the Service Manual.

## Installation

3. Install the new ABS modulator as described in the Service Manual, noting the following.

### Note:

- Ensure that the brake lines are installed in the correct position as noted during removal.
- The torque figure for the brake line unions has changed since publication of the Service Manual. When refitting the brake lines, tighten the brake line unions to 15 Nm.



1. ABS modulator
2. Brake line unions

4. Bleed the front and rear brakes as described in the Service Manual.
5. Check that the brakes operate correctly.

## Circulation

(Initial and date when read and return to central file holder)

Service Manager	Parts Manager	Sales Manager	Workshop Supervisor	Technician 1	Technician 2