

PCB header - DMC 1,5/ 3-G1F-3,5-LRP20THRR44



1818517

<https://www.phoenixcontact.com/us/products/1818517>

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PCB headers, nominal cross section: 1.5 mm², color: black, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, type of contact: Male connector, number of potentials: 6, number of rows: 2, number of positions: 3, number of connections: 6, product range: DMC 1,5/-G1F-THR, pitch: 3.5 mm, mounting: THR soldering, pin layout: Linear pinning, solder pin [P]: 2 mm, number of solder pins per potential: 1, plug-in system: COMBICON DFMC 1,5, Pin connector pattern alignment: Standard, locking: Snap-in locking, mounting: Lock & release threaded flange, type of packaging: 44 mm wide tape

Your advantages

- Designed for integration into the SMT soldering process
- Screwable flange for superior mechanical stability
- Automatic locking and intuitive release through Lock and Release operating lever in contrasting color
- Conductor connection on several levels enables higher contact density
- Small component size for applications where space is at a premium

Commercial Data

Item number	1818517
Packing unit	1 pc
Minimum order quantity	180 pc
Sales Key	A01
Product Key	AABTJA
Catalog Page	Page 189 (C-1-2013)
GTIN	4046356757621
Weight per Piece (including packing)	4.964 g
Weight per Piece (excluding packing)	4.964 g
Customs tariff number	85366930
Country of origin	DE

Technical Data

Product properties

Type	Headers
Product line	COMBICON Connectors S
Product type	PCB headers
Number of positions	3
Pitch	3.5 mm
Number of connections	6
Number of rows	2
Mounting flange	Lock & release threaded flange
Number of potentials	6
Pin layout	Linear pinning
Solder pins per potential	1

Electrical properties

Nominal current I_N	8 A
Nominal voltage U_N	160 V
Pollution degree	3
Contact resistance	2 mΩ
Rated voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
Rated voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV

Mounting

Mounting type	THR soldering
Pin layout	Linear pinning

Processing notes

Process	Reflow/wave soldering
Moisture Sensitive Level	MSL 1
Classification temperature T_c	260 °C
Solder cycles in the reflow	3

Flange

Tightening torque	0.2 Nm
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Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	Tin-plated

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Metal surface contact area (top layer)	Tin (3 - 5 µm Sn)
Metal surface contact area (middle layer)	Nickel (1 - 3 µm Ni)
Metal surface soldering area (top layer)	Tin (3 - 5 µm Sn)
Metal surface soldering area (middle layer)	Nickel (1 - 3 µm Ni)

Material data - housing

Housing color	black (9005)
Insulating material	LCP
Insulating material group	IIIa
CTI according to IEC 60112	175
Flammability rating according to UL 94	V0

Dimensions

Dimensional drawing	
Pitch	3.5 mm
Width [w]	17.5 mm
Height [h]	12.8 mm
Length [l]	11.6 mm
Installed height	10.8 mm
Solder pin length [P]	2 mm

PCB design

Pin spacing	2.50 mm
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Mechanical tests

Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed

Repeated connection and disconnection

Specification	IEC 60999-1:1999-11
Result	Test passed

Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross section/conductor type/tractive force setpoint/actual value	0.2 mm² / solid / > 10 N
	0.2 mm² / flexible / > 10 N
	1.5 mm² / solid / > 40 N
	1.5 mm² / flexible / > 40 N

Insertion and withdrawal forces

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Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	3 N
Withdraw strength per pos. approx.	2 N

Contact holder in insert

Specification	IEC 60512-15-1:2008-05
Contact holder in insert Requirements >20 N	Test passed

Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

Electrical tests

Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	20

Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

Temperature cycles

Specification	IEC 60999-1:1999-11
Result	Test passed

Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	IIIa
Comparative tracking index (IEC 60112)	CTI 175
Rated insulation voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
minimum clearance value - non-homogenous field (III/3)	1.5 mm
minimum creepage distance (III/3)	2.5 mm

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Rated insulation voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
minimum clearance value - non-homogenous field (III/2)	1.5 mm
minimum creepage distance (III/2)	1.6 mm
Rated insulation voltage (II/2)	250 V
Rated surge voltage (II/2)	2.5 kV
minimum clearance value - non-homogenous field (II/2)	1.5 mm
minimum creepage distance (II/2)	2.5 mm

Environmental and real-life conditions

Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 - 60.1 Hz)
Sweep speed	50 m/s ² (60.1 - 150 Hz)
Test duration per axis	2.5 h

Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	2.95 kV
Contact resistance R ₁	2 mΩ
Contact resistance R ₂	2.3 mΩ
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 MΩ

Climatic test

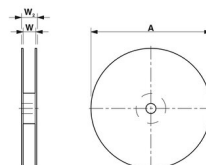
Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm ³ SO ₂ on 300 dm ³ /40 °C/1 cycle
Thermal stress	105 °C/168 h
Power-frequency withstand voltage	1.39 kV

Ambient conditions

Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

Packaging specifications

Dimensional drawing



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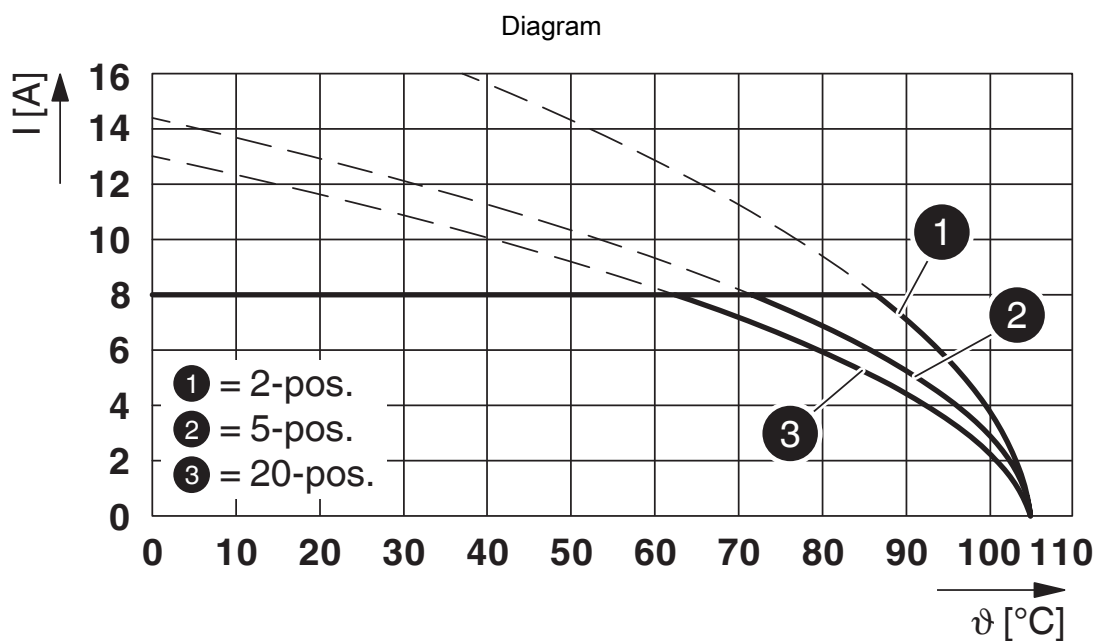


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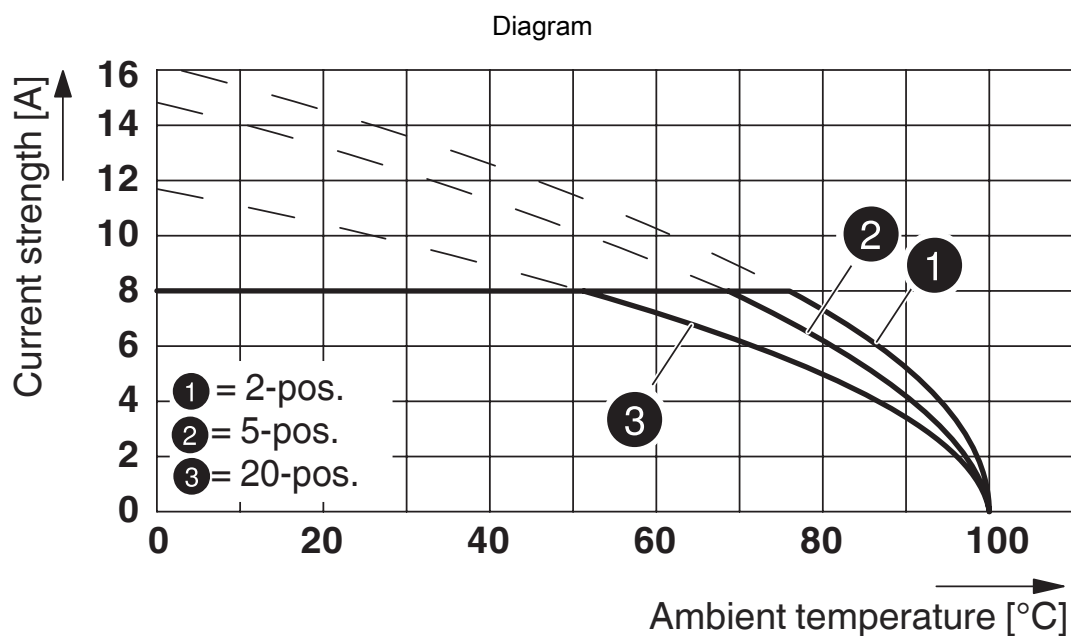
<https://www.phoenixcontact.com/us/products/1818517>

Type of packaging	44 mm wide tape
[W] tape width	44 mm
[W2] coil overall dimension	50.4 mm
[A] coil diameter	330 mm
Outer packaging type	Transparent-Bag
ESD level	(D) electrostatically conductive
Specification	DIN EN 61340-5-1 (VDE 0300-5-1): 2008-07

Drawings

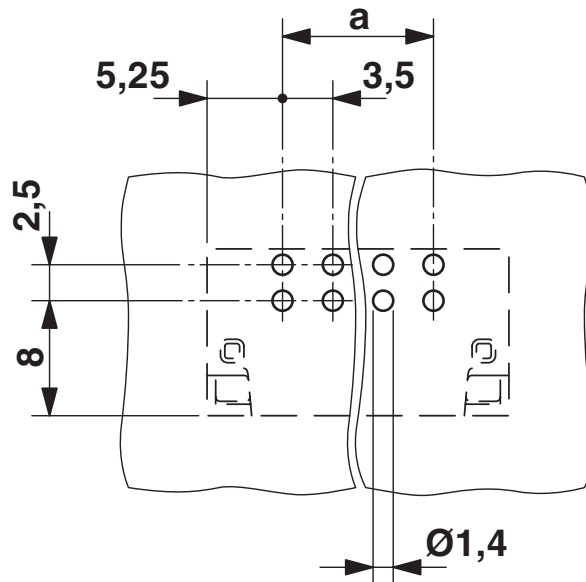


Type: DFMC 1,5/...-ST-3,5-LR with DMC 1,5/...-G1F-3,5-LR P...THR

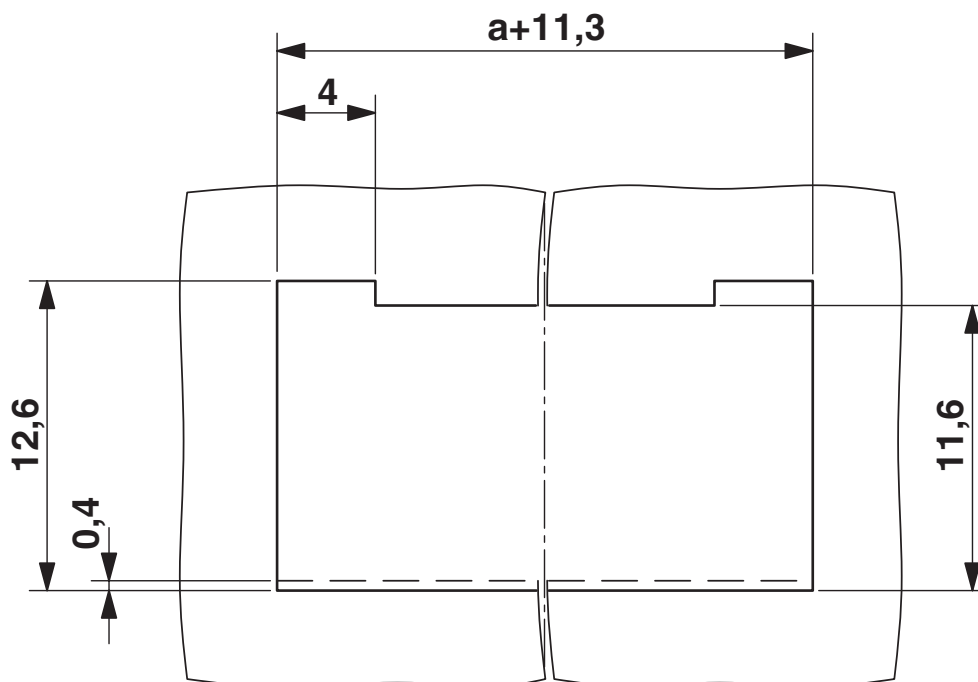


Type: DFMC 1,5/...-STF-3,5 with DMC 1,5/...-G1F-3,5-LR P...THR

Drilling plan/solder pad geometry



Schematic diagram

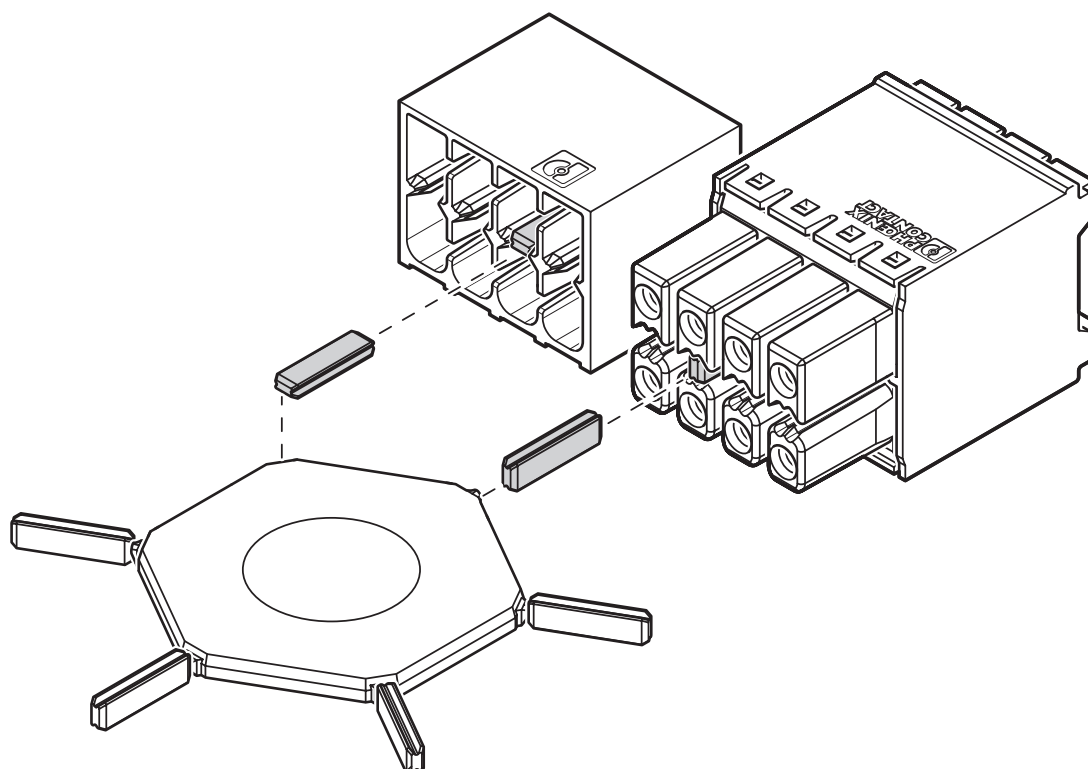


Panel cutout

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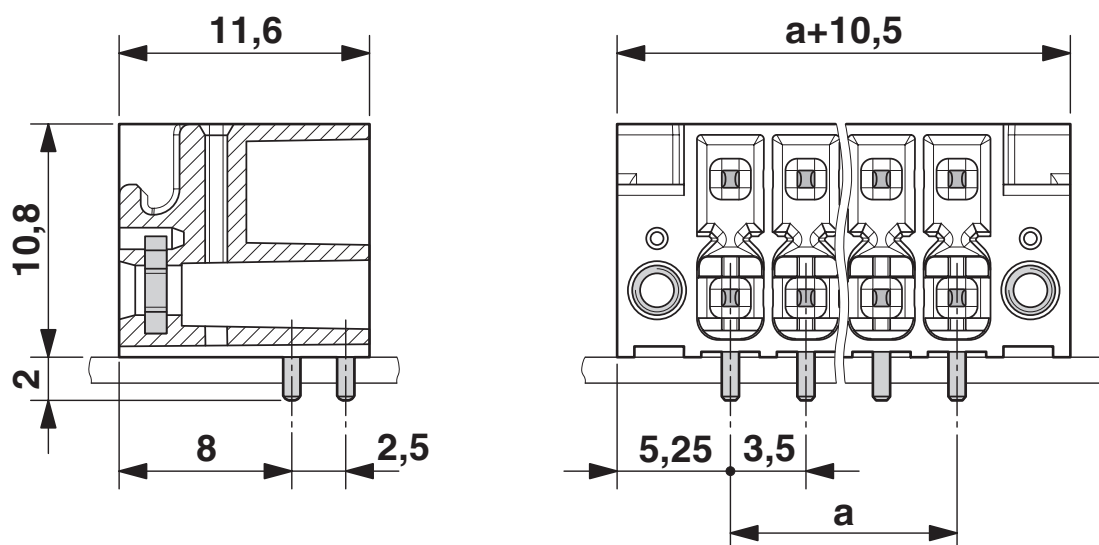
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Schematic diagram



Use of the CP-DMC... coding profile

Dimensional drawing




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Approvals

	IECEE CB Scheme			
	Approval ID: DE1-60359_B1_B2			
		Nominal Voltage U_N	Nominal Current I_N	Cross Section AWG
		160 V	8 A	-
				Cross Section mm ²
				-

	EAC
	Approval ID: B.01687

	cULus Recognized			
	Approval ID: E60425-20110128			
		Nominal Voltage U_N	Nominal Current I_N	Cross Section AWG
Use group B				Cross Section mm ²
		150 V	8 A	-
Use group C				
		50 V	8 A	-
Use group D				
		300 V	8 A	-

	VDE report with production monitoring			
	Approval ID: 40038423			
		Nominal Voltage U_N	Nominal Current I_N	Cross Section AWG
		160 V	8 A	-
				Cross Section mm ²
				-

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Classifications

ECLASS

ECLASS-9.0	27440402
ECLASS-10.0.1	27440402
ECLASS-11.0	27460201

ETIM

ETIM 8.0	EC002637
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UNSPSC

UNSPSC 21.0	39121400
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Environmental Product Compliance

China RoHS	Environmentally friendly use period: unlimited = EFUP-e
	No hazardous substances above threshold values

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Accessories

Coding profile

Coding profile - CP-DMC 1,5 NAT - 1790647

<https://www.phoenixcontact.com/us/products/1790647>

Coding profile, for insertion between the coding ribs of the connector and the header following the reflow soldering process, insulating material, color: natural

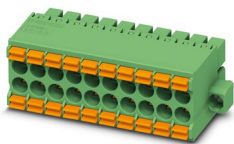


PCB connector

PCB connector - DFMC 1,5/ 3-STF-3,5 - 1790302

<https://www.phoenixcontact.com/us/products/1790302>

Plug, nominal current: 8 A, rated voltage (III/2): 160 V, number of positions: 3 with 6 contacts, pitch: 3.5 mm, connection method: spring-cage connection, color: green, contact surface: tin



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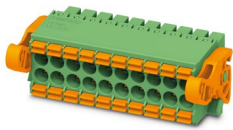
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PCB connector

PCB connector - DFMC 1,5/ 3-ST-3,5-LR - 1790496

<https://www.phoenixcontact.com/us/products/1790496>

Plug, nominal current: 8 A, rated voltage (III/2): 160 V, number of positions: 3 with 6 contacts, pitch: 3.5 mm, connection method: spring-cage connection, color: green, contact surface: tin



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