

ITEM NO.	DESCRIPTION	QTY.
1	Cylinder Head Assembly	2
2	Powertrain Assembly	1
3	Valvetrain Assembly	2
4	Exhaust Manifold 1	1
5	Exhaust Manifold 2	1
6	Intake Manifold	1
7	Engine Block Assembly	1

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS IN INCHES

TOLERANCES:
.XX \pm .01 .XXX \pm .005
FRACTIONS \pm 1/64
ANGULAR MACHINED \pm .5°
ANGULAR BEND \pm 1°
SURFACE FINISH
BREAK ALL EDGES .030

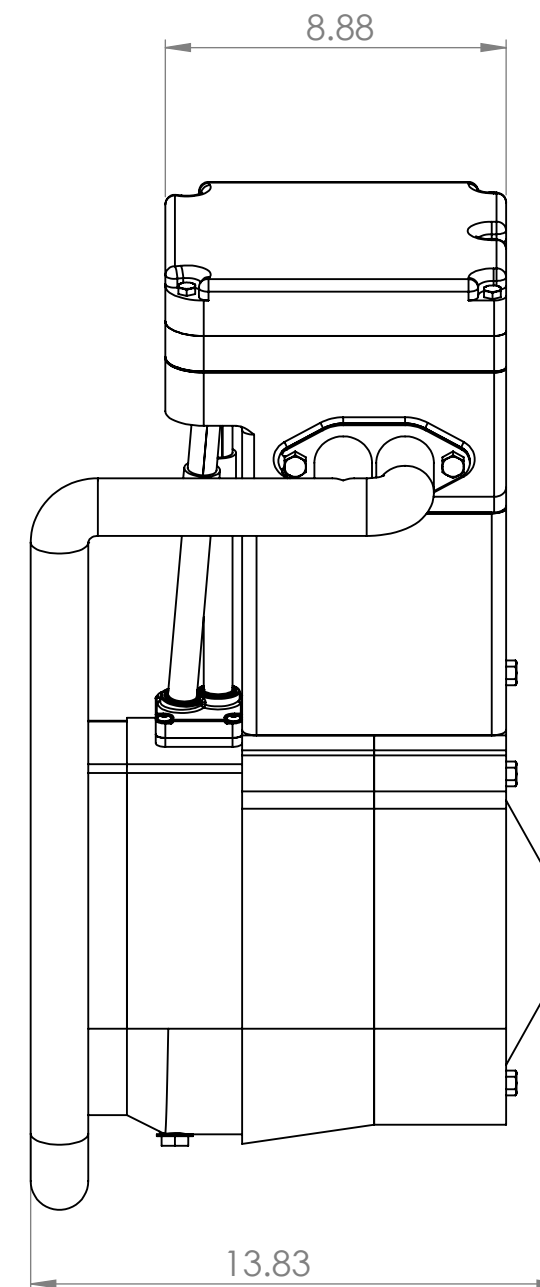
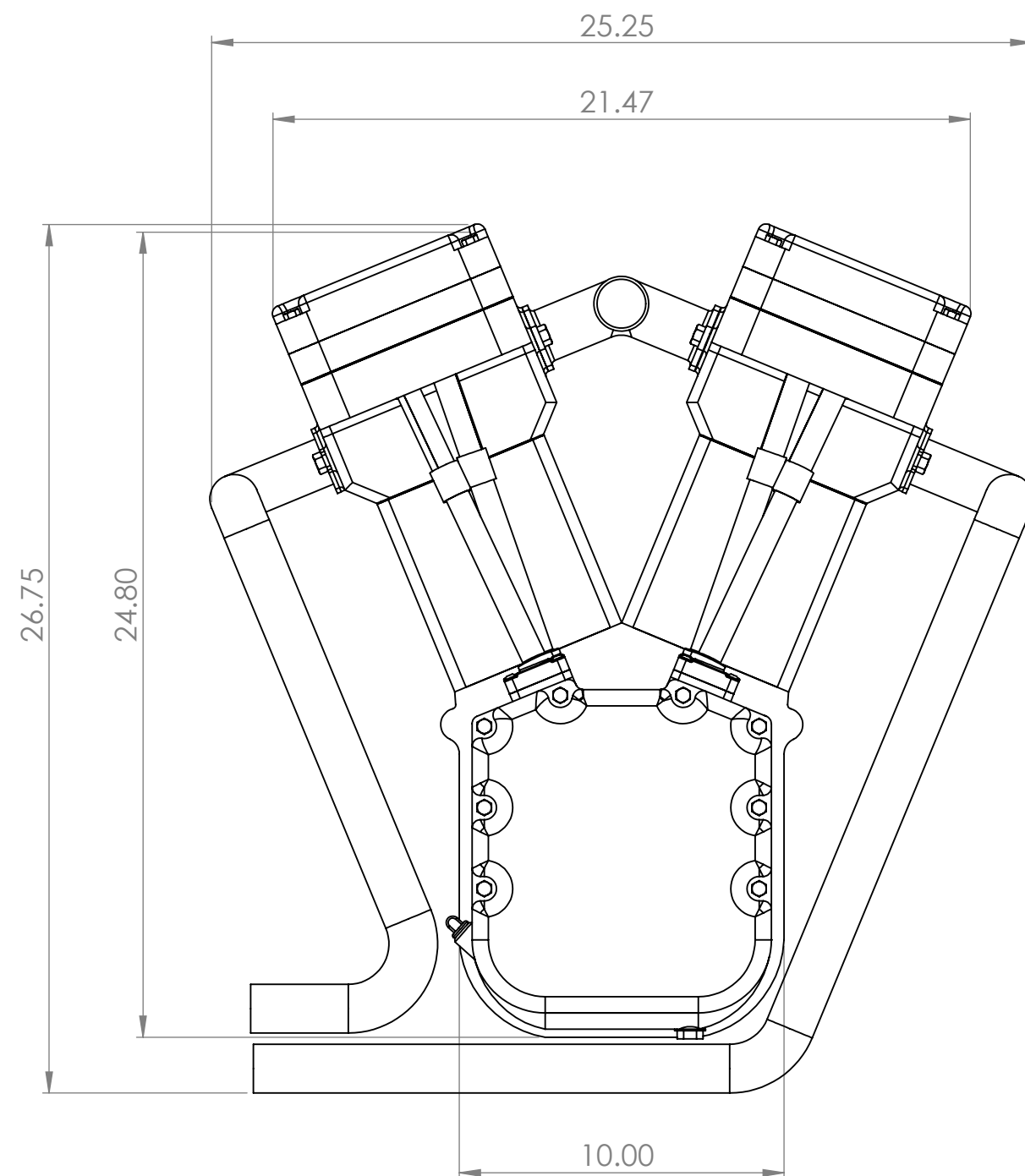


CASE SCHOOL
OF ENGINEERING


CASE WESTERN RESERVE
UNIVERSITY

TITLE: Full Assembly			
SIZE: B	DATE: 12/12/2018	DRAWN BY: CAG	
MATERIAL:	MATERIAL	PART #: DH-All	REV: A

DO NOT SCALE
SHEET 1 OF 2



Dimensions in Inches

UNLESS OTHERWISE SPECIFIED: DIMENSIONS IN INCHES TOLERANCES: .XX ±.01 .XXX ±.005 FRACTIONS ±1/64 ANGULAR MACHINED ±.5° ANGULAR BEND ±1° SURFACE FINISH BREAK ALL EDGES .030		 <div>CASE SCHOOL OF ENGINEERING</div> <div>CASE WESTERN RESERVE UNIVERSITY</div>		TITLE: Full Assembly	
				SIZE: B	DATE: 12/12/2018
DO NOT SCALE		DRAWN BY: CAG		REV: A	
SHEET 2 OF 2		MATERIAL		PART #: DH-All	