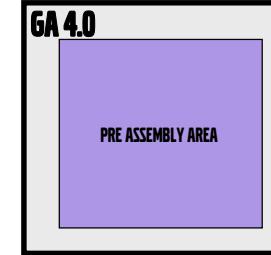
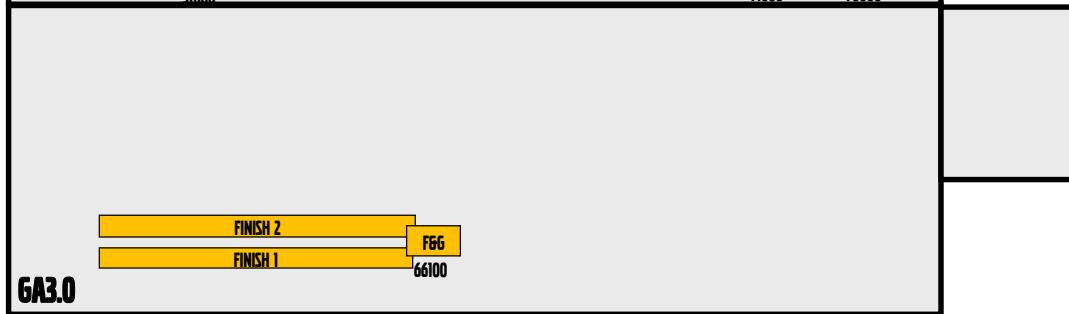
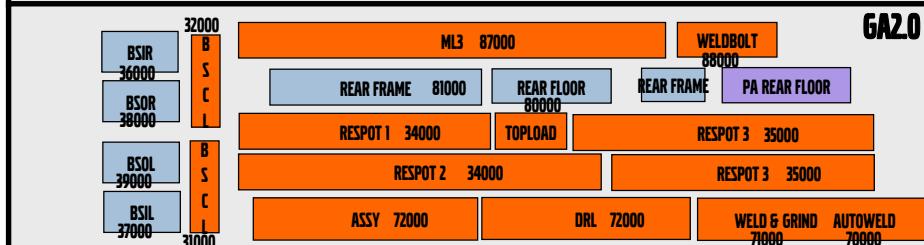
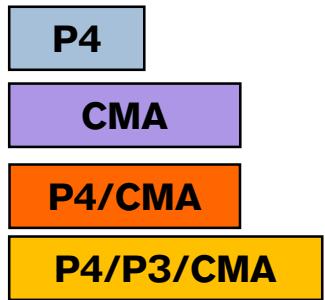
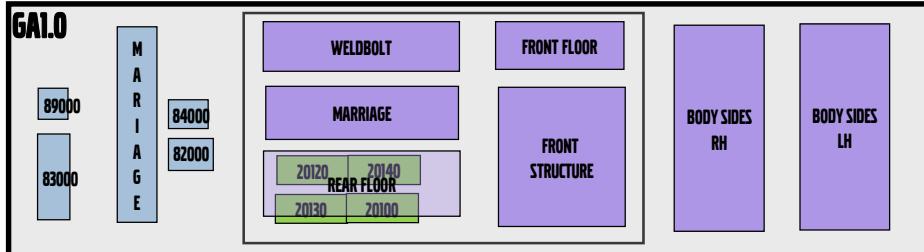


BODY SHOP VCG VANAF 2018W20



GA4.0

UB12

SIBO

HOP

GLUE IN CMA



zone	glue	station	robot	visiesysteem
SAS	M98	321020R03	pee	
SAS	M98	326050R02	pee	
SAS	M98	331023R07	pee	
SAS	M98	331024R07	pee	

UB12	331-010	EPOXY	331010R01	a
UB12	331-020	M98	331020R02	pee
UB12	331-030	EPOXY	331030R01	a
UB12	331-030	EPOXY	331030R08	a
UB12	331-040	M98	331040R02	pee
UB12	331-041	EPOXY	331040R01	a
UB12	331-050	M98	331050R01	pee
UB12	331-051	M98	331051R02	pee
UB12	331-061	M98	331061R03	pee
UB12	331-062	M98	331062R01	pee
UB12	336-010	M98	336010R04	pee
UB12	336-020	M98	336020R01	pee
UB12	336-030	M91	336030R01	pee
UB12	336-040	M91	336040R02	pee
UB12	336-041	M91	336041R01	pee
UB12	336-050	M91	336050R01	pee
UB12	336-060	EPOXY	336060R01	a
UB12	336-061	M98	336060R01	pee
UB12	336-062	M98	336062R02	pee
UB12	338-010	M91	338010R01	pee
UB12	338-010	M91	338010R02	pee
UB12	338-052	M98	338052R01	pee
UB12	338-072	EPOXY	338072R01	a

SIBO	34150	M91	34150R01	a
SIBO	87130	M91	87130R01	a
SIBO	87130	M91	87130R02	a
SIBO	351-010	M91	351010R05	a
SIBO	352-010	M91	352010R06	a
SIBO	356-010	M91	356010R04	a
SIBO	356-040	M91	356040R02	a
SIBO	357-010	M91	357010R03	a
SIBO	357-040	M91	357040R01	a



GA4.0

UB12

SIBO

HOP



Bout
moerverbindig

Glue in
cma

BOLTS
WB01

NUTS
WN01

T-STUDS

Q-formulier

Surface
Finish:
conditie
beheer

GA4.0

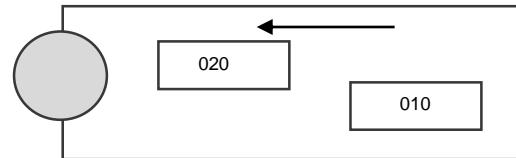
UB12

SIBO
LH

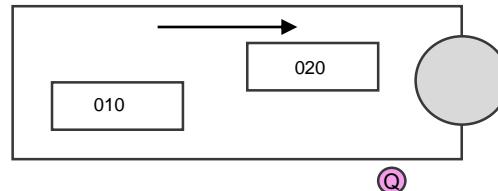
SIBO
RH

HOP

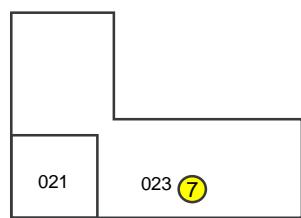
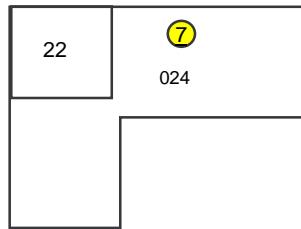
324000
Wheel house RH (Q)



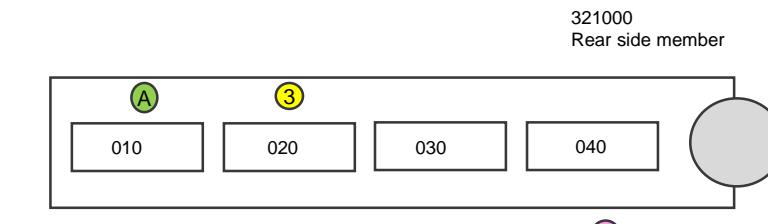
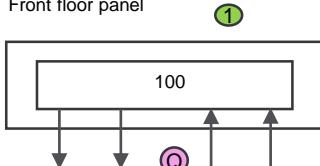
323000
Wheel house LH



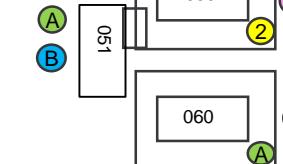
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Front side member



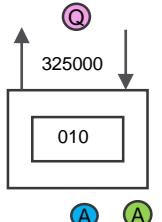
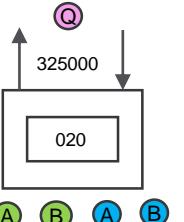
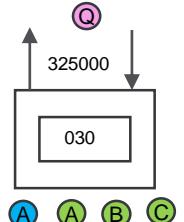
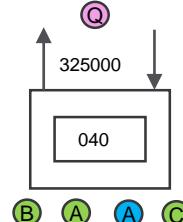
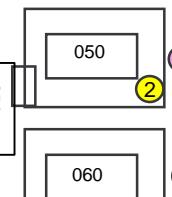
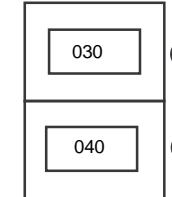
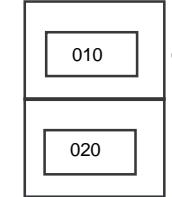
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Front floor panel

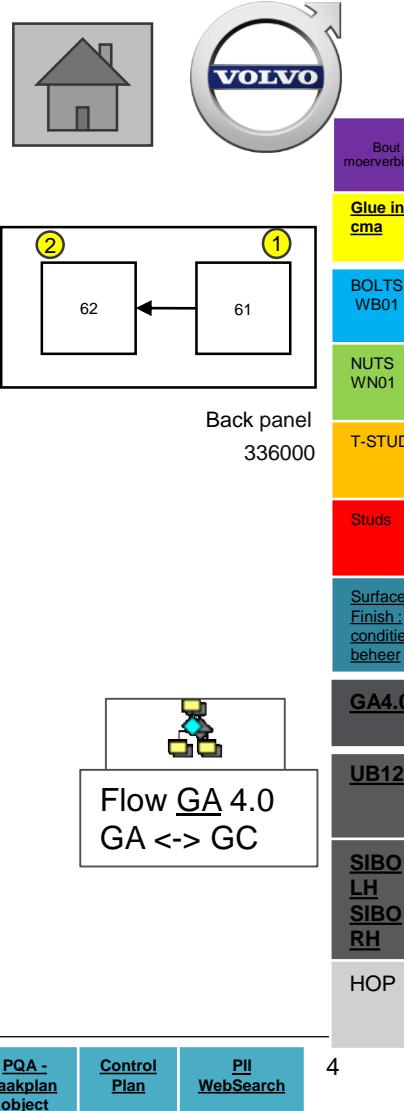
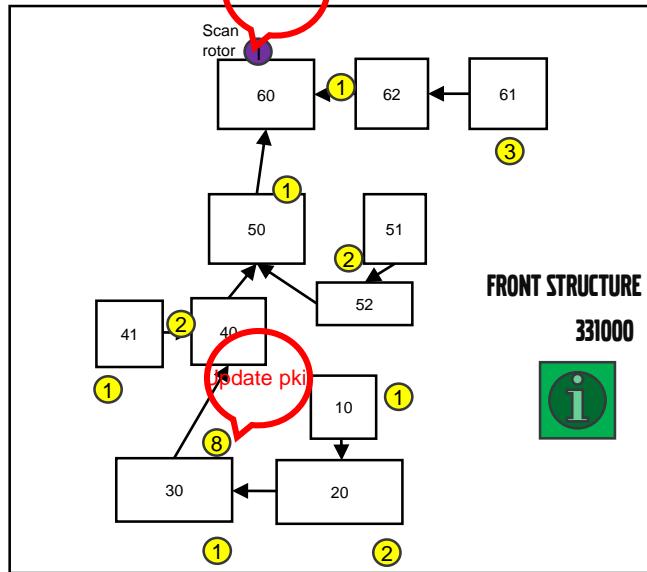
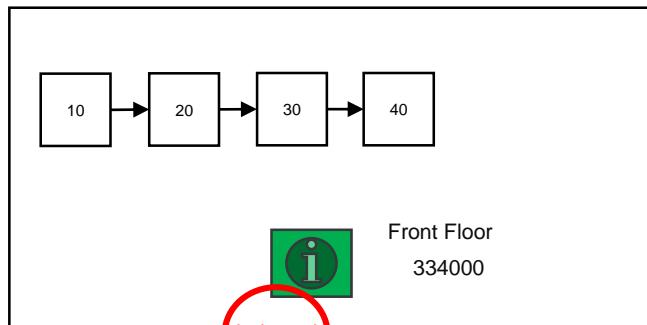
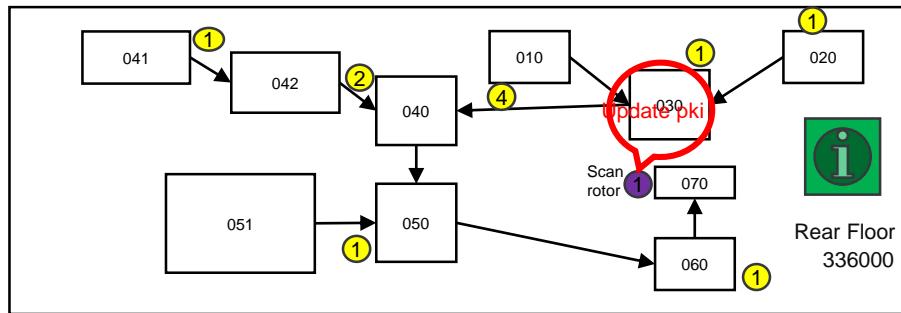
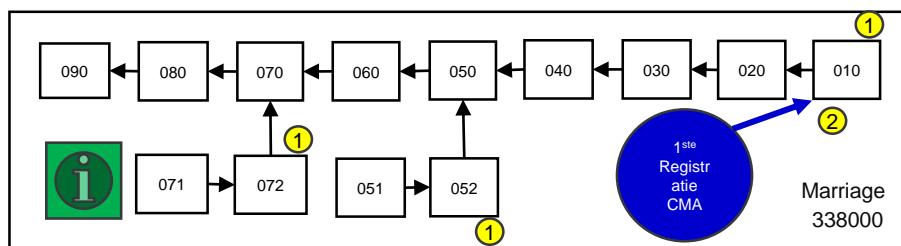
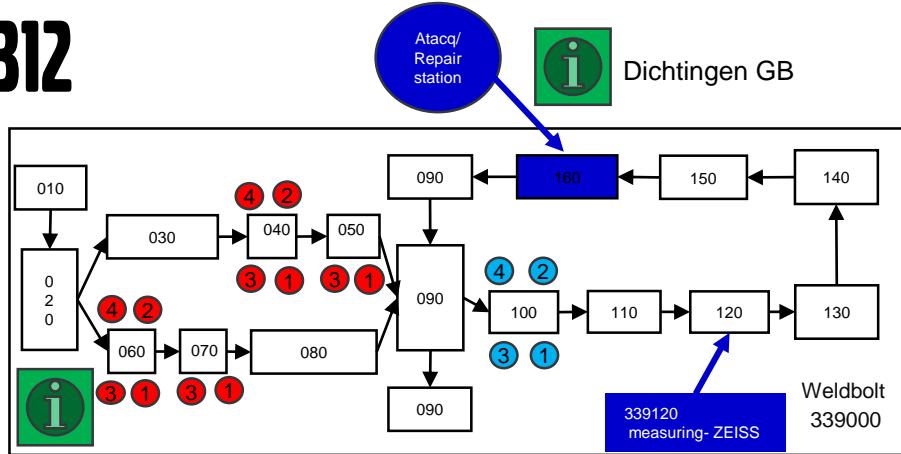


321000
Rear side member

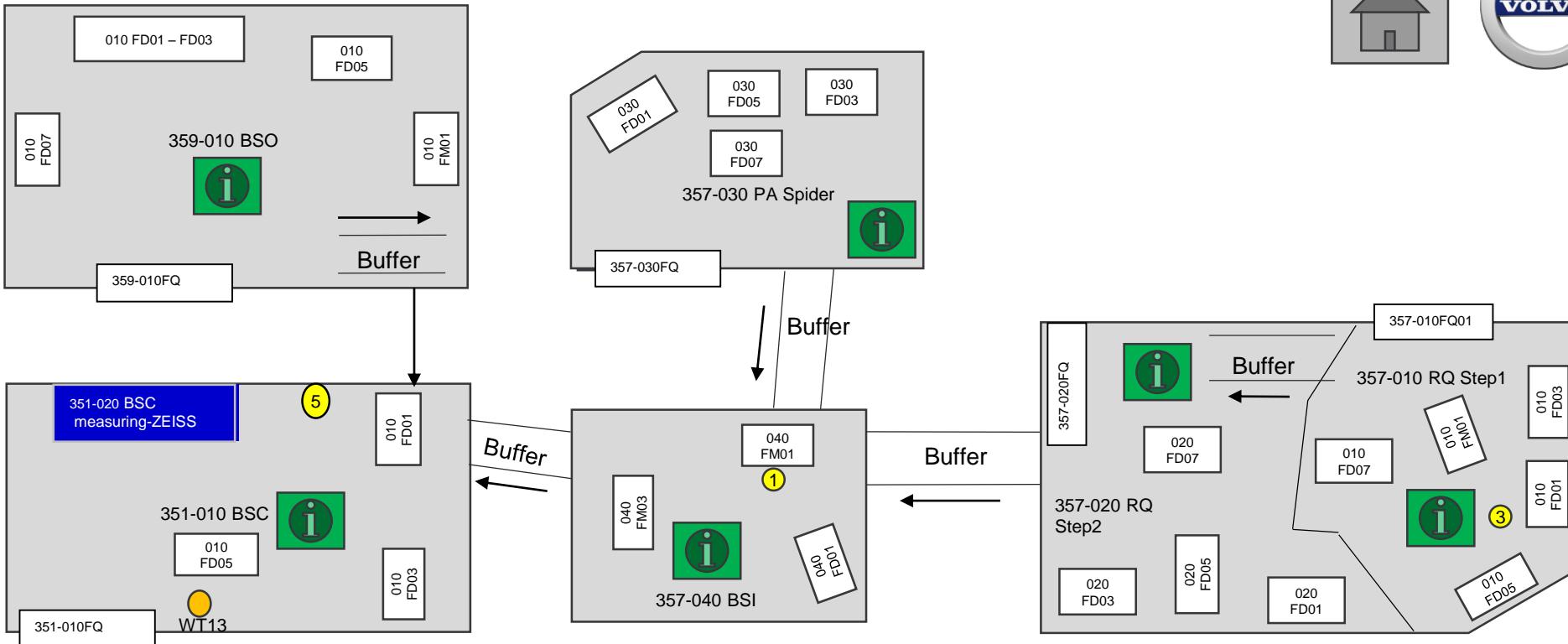


326000



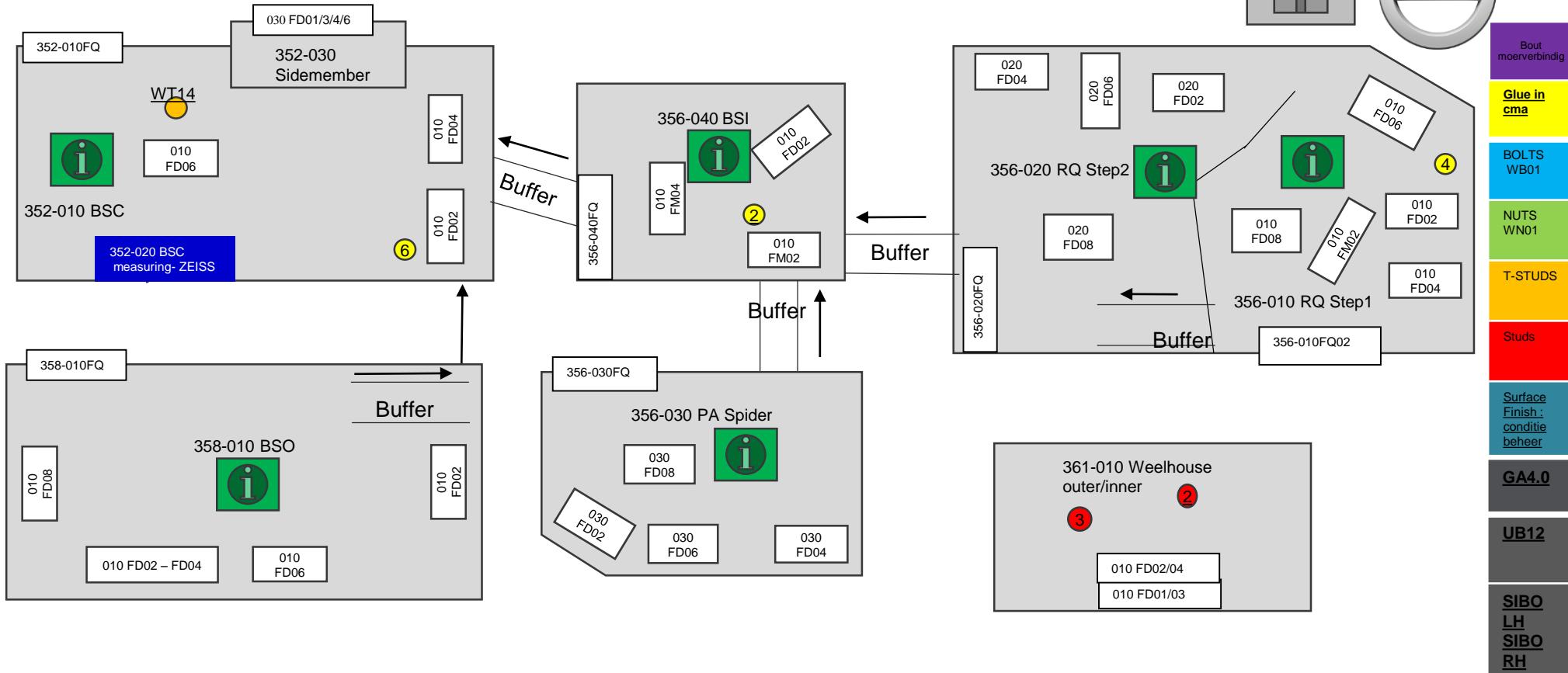


SIBO GREEN FIELD LH :

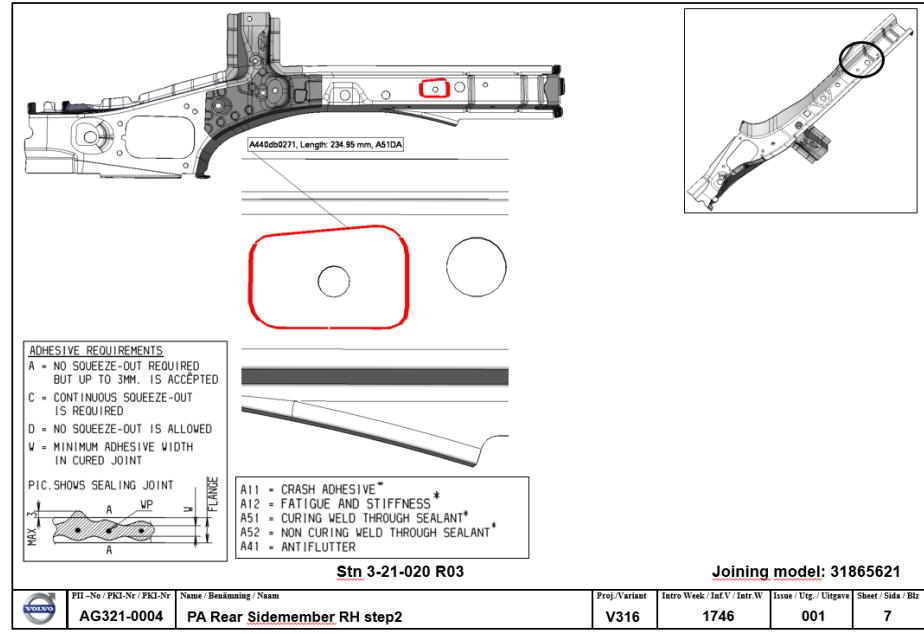
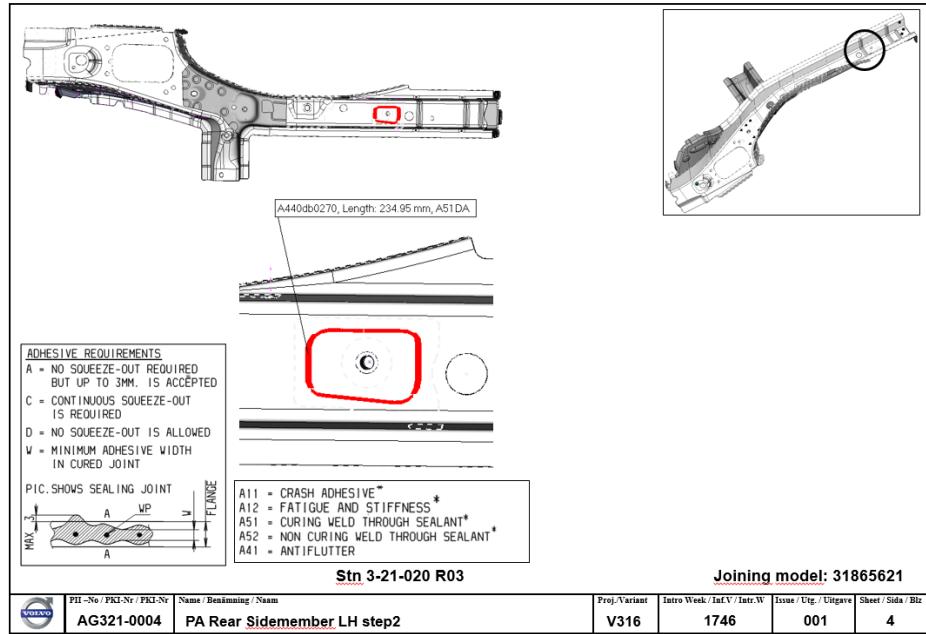


Bout moerverbindig
Glue in cma
BOLTS WB01
NUTS WN01
T-STUDS
Studs
Surface Finish : conditie beheer
GA4.0
UB12
SIBO LH
SIBO RH
HOP

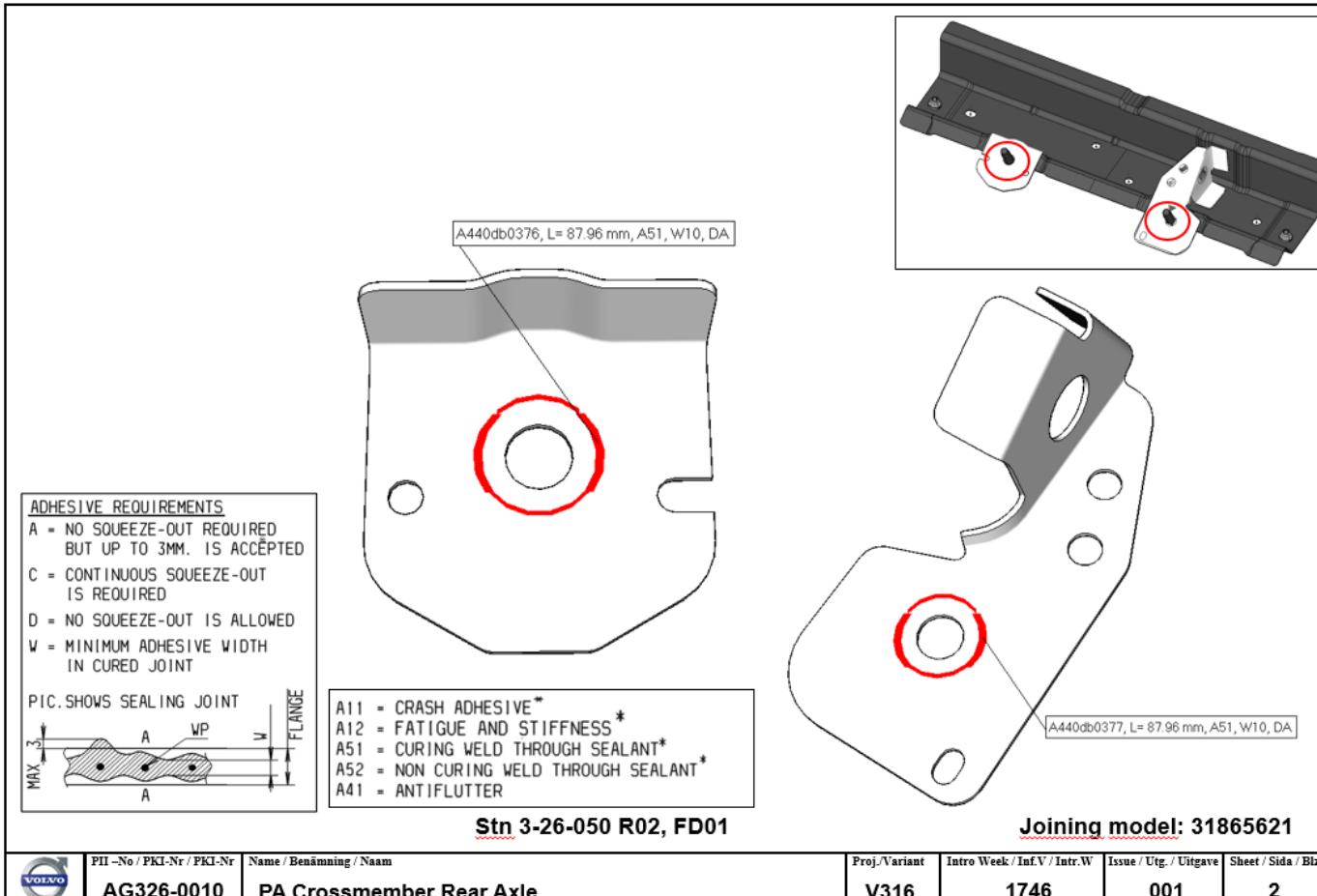
SIBO GREEN FIELD RH :



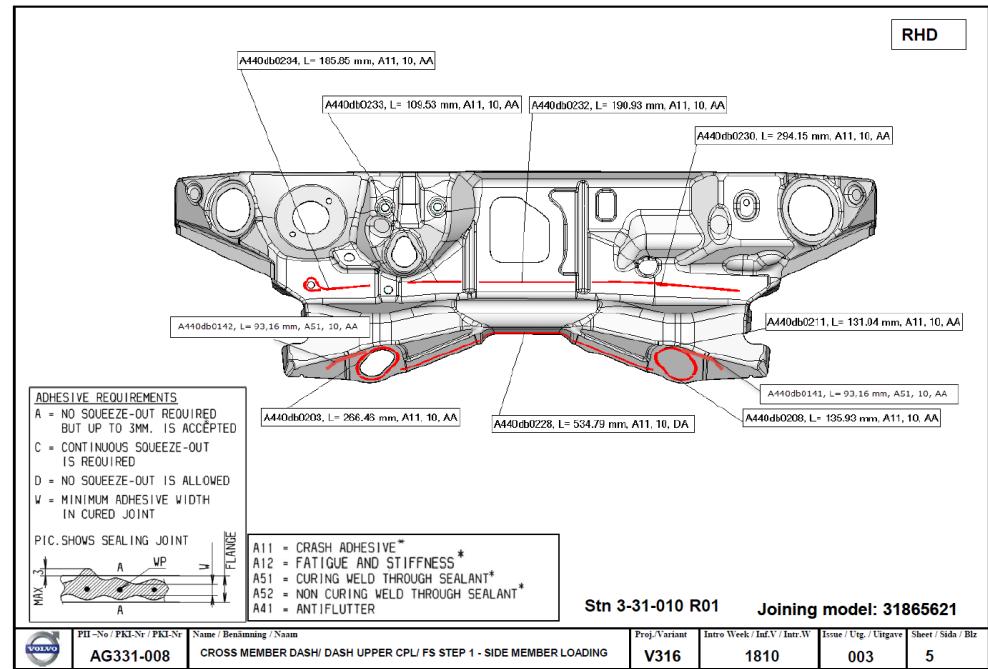
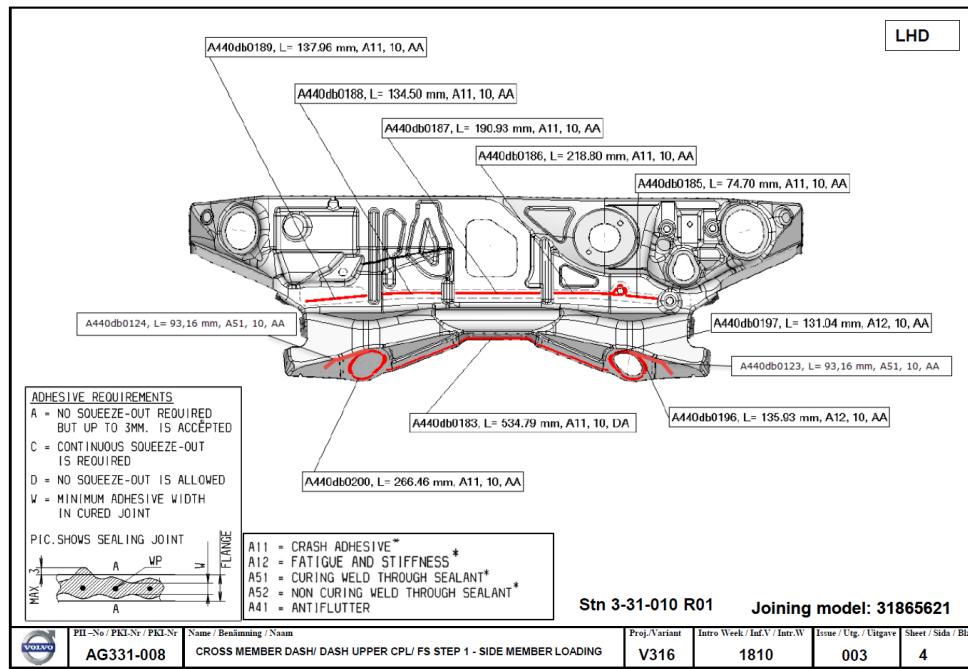
321020 SH03 LH/RH



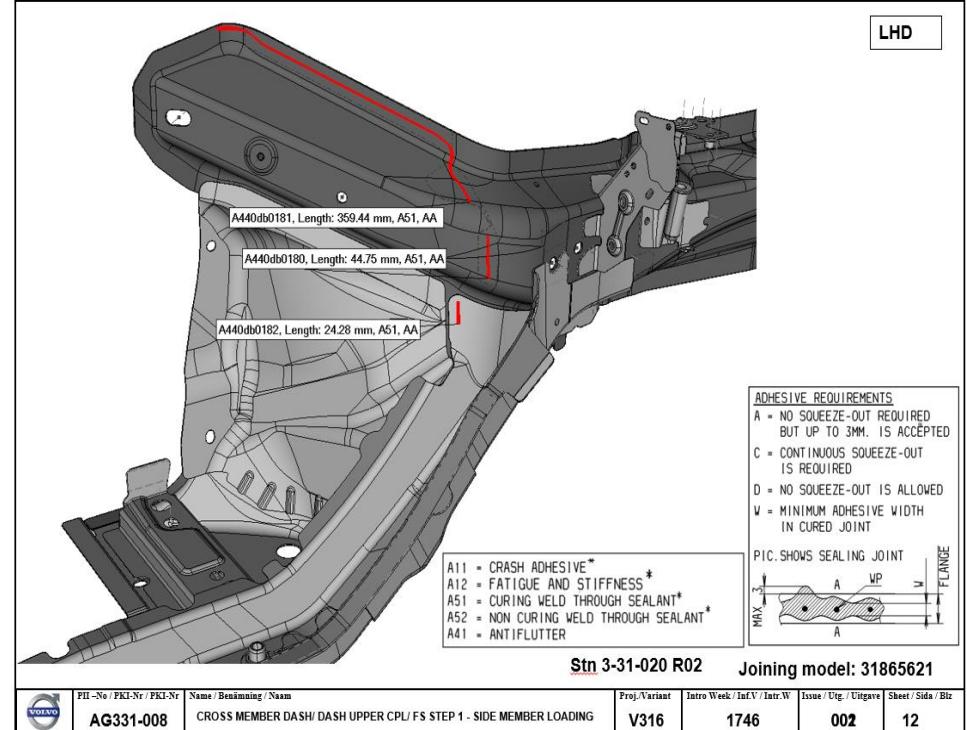
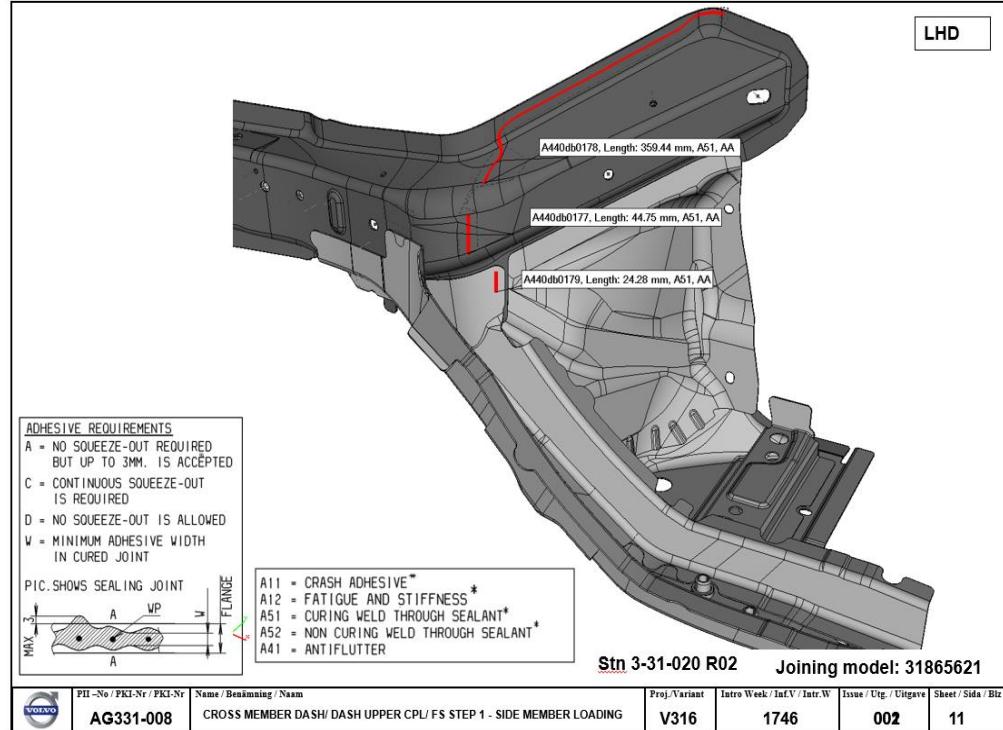
326050 SH02



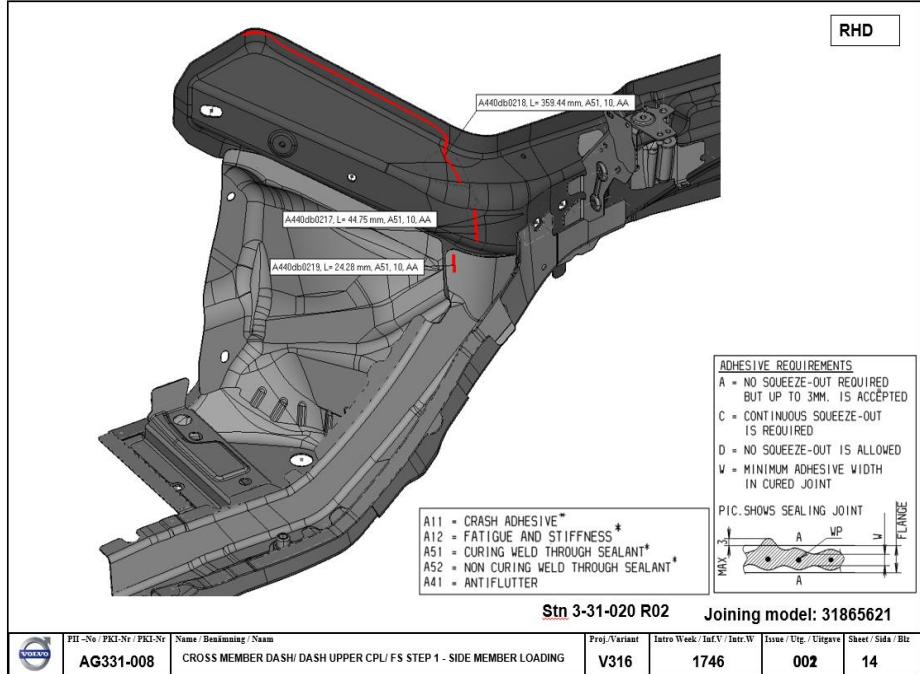
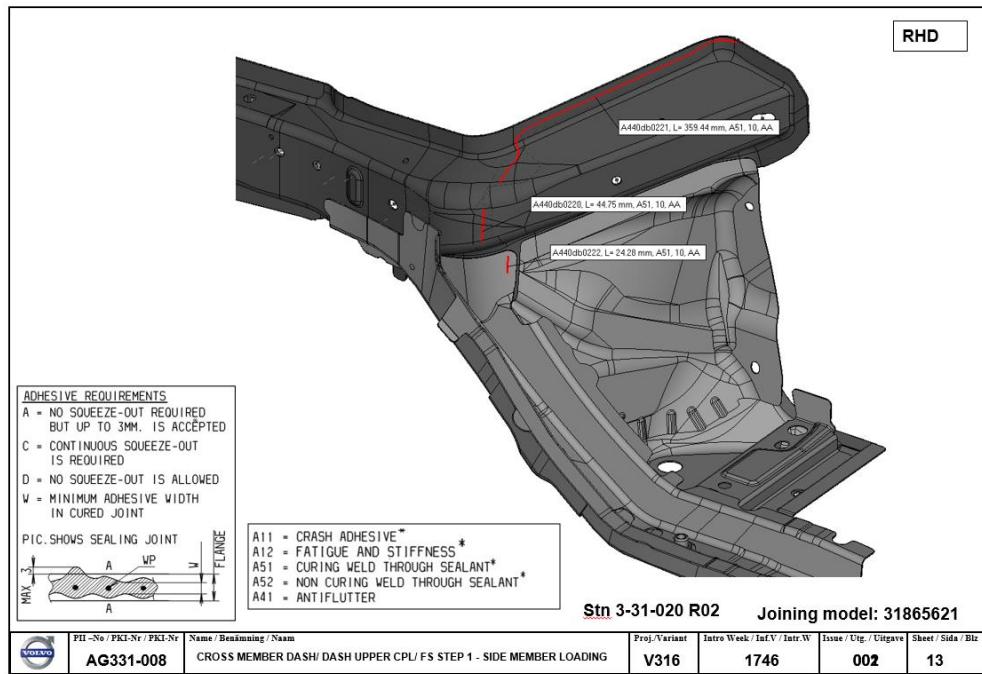
PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG326-0010	PA Crossmember Rear Axle	V316	1746	001	2



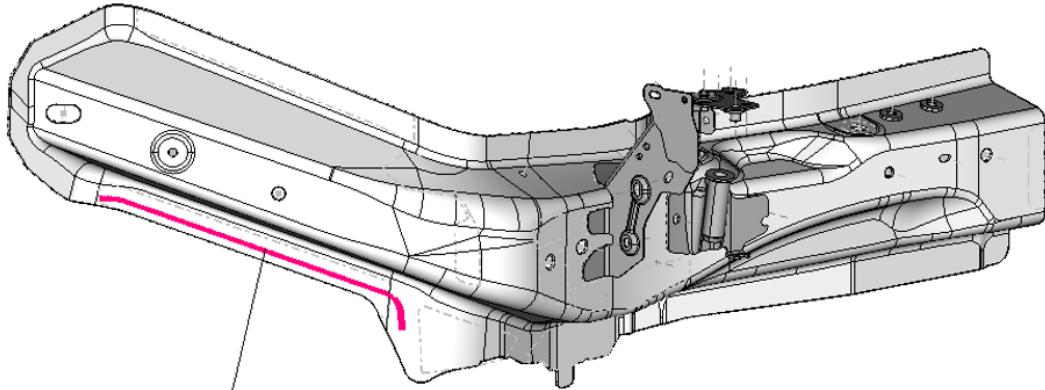
331020 SH02 LHD (PAGE 1/2) NEXT



331020 SH02 RHD (PAGE 2/2) BACK



331023 SH07 LH

**ADHESIVE REQUIREMENTS**

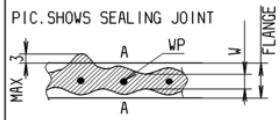
A = NO SQUEEZE-OUT REQUIRED
BUT UP TO 3MM. IS ACCEPTED

C = CONTINUOUS SQUEEZE-OUT
IS REQUIRED

D = NO SQUEEZE-OUT IS ALLOWED

W = MINIMUM ADHESIVE WIDTH
IN CURED JOINT

PIC SHOWS SEALING JOINT



A440db0102, Length: 296.89 mm, A51, AA

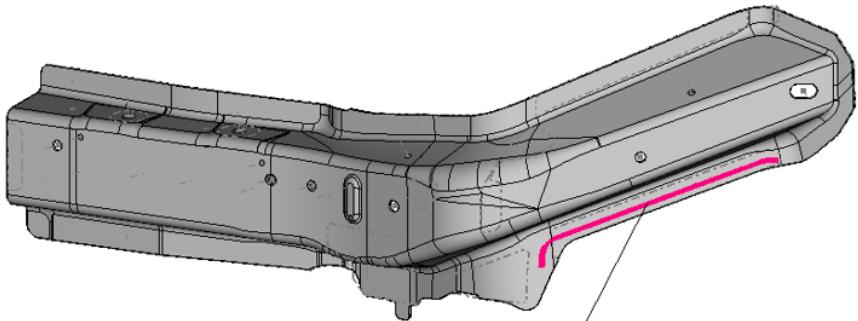
- A11 = CRASH ADHESIVE*
- A12 = FATIGUE AND STIFFNESS*
- A51 = CURING WELD THROUGH SEALANT*
- A52 = NON CURING WELD THROUGH SEALANT*
- A41 = ANTIFLUTTER

331023 R07

Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG331-003	FRONT SIDE MEMBER INNER CPL LH	V316	1746	002	13

331024 SH07 RH



A440db0103, Length: 296.89 mm, A51, AA

- A11 = CRASH ADHESIVE*
- A12 = FATIGUE AND STIFFNESS*
- A51 = CURING WELD THROUGH SEALANT*
- A52 = NON CURING WELD THROUGH SEALANT*
- A41 = ANTIFLUTTER

ADHESIVE REQUIREMENTS

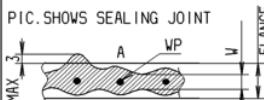
A = NO SQUEEZE-OUT REQUIRED
BUT UP TO 3MM. IS ACCEPTED

C = CONTINUOUS SQUEEZE-OUT
IS REQUIRED

D = NO SQUEEZE-OUT IS ALLOWED

W = MINIMUM ADHESIVE WIDTH
IN CURED JOINT

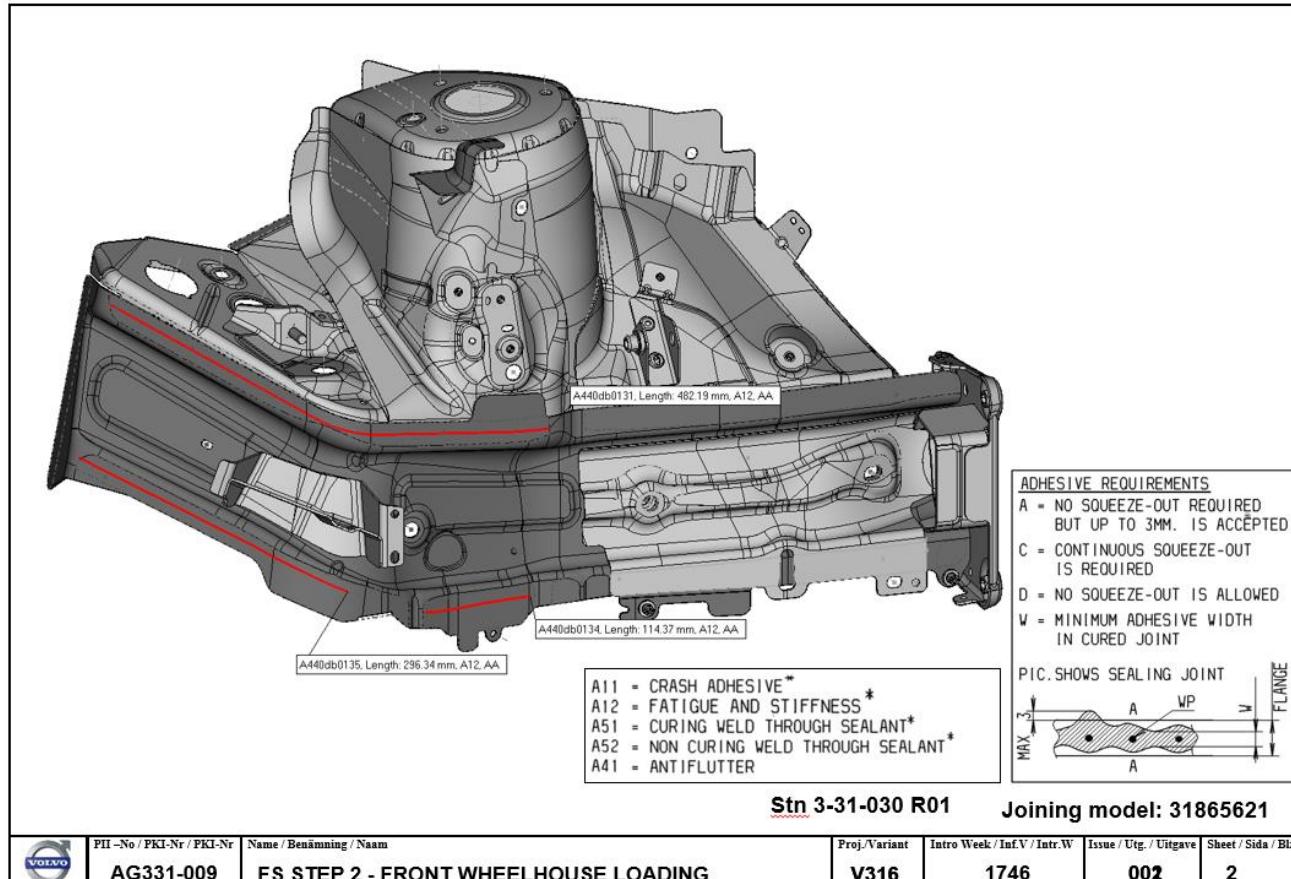
PIC. SHOWS SEALING JOINT



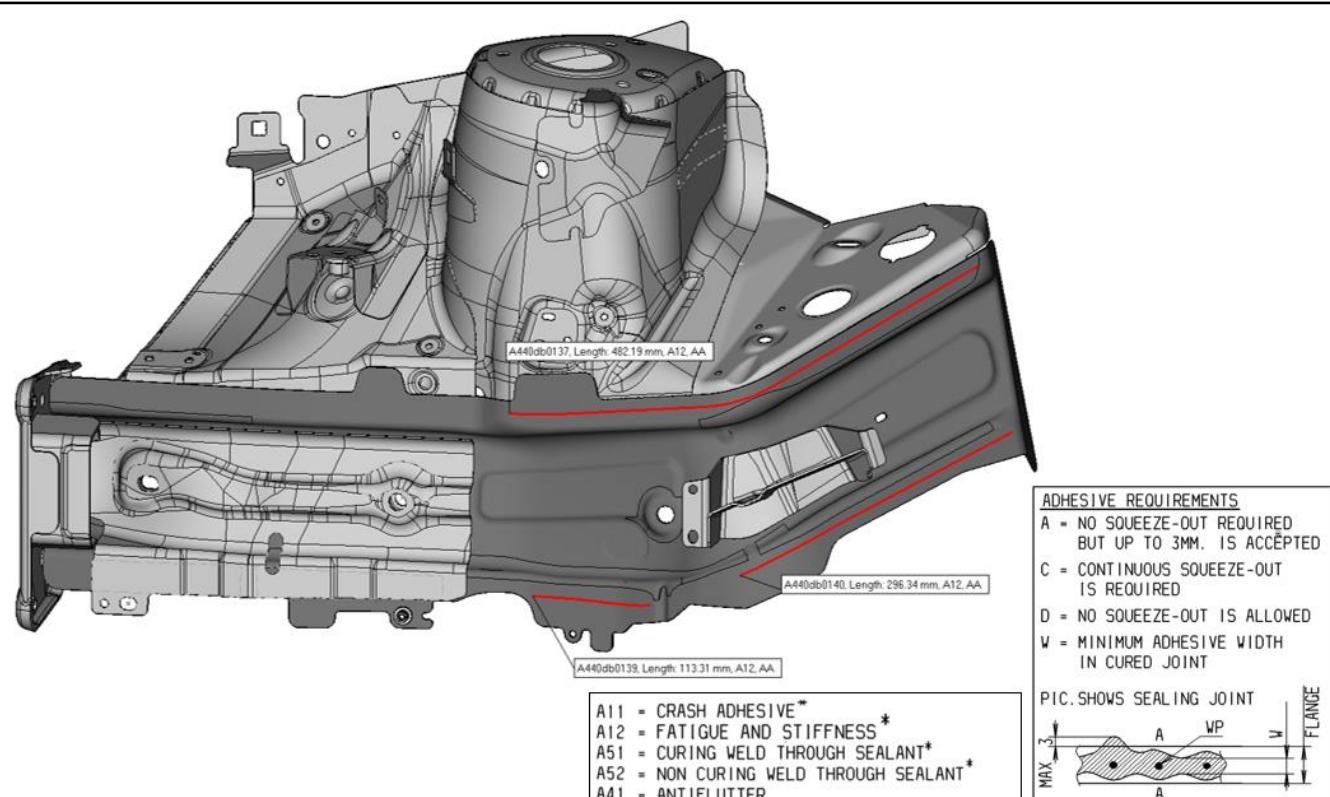
Stn 3-31-024 R07

Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG331-006	FRONT SIDE MEMBER INNER CPL RH	V316	1746	002	15



331030 SH01 (PAGE 2/2) BACK

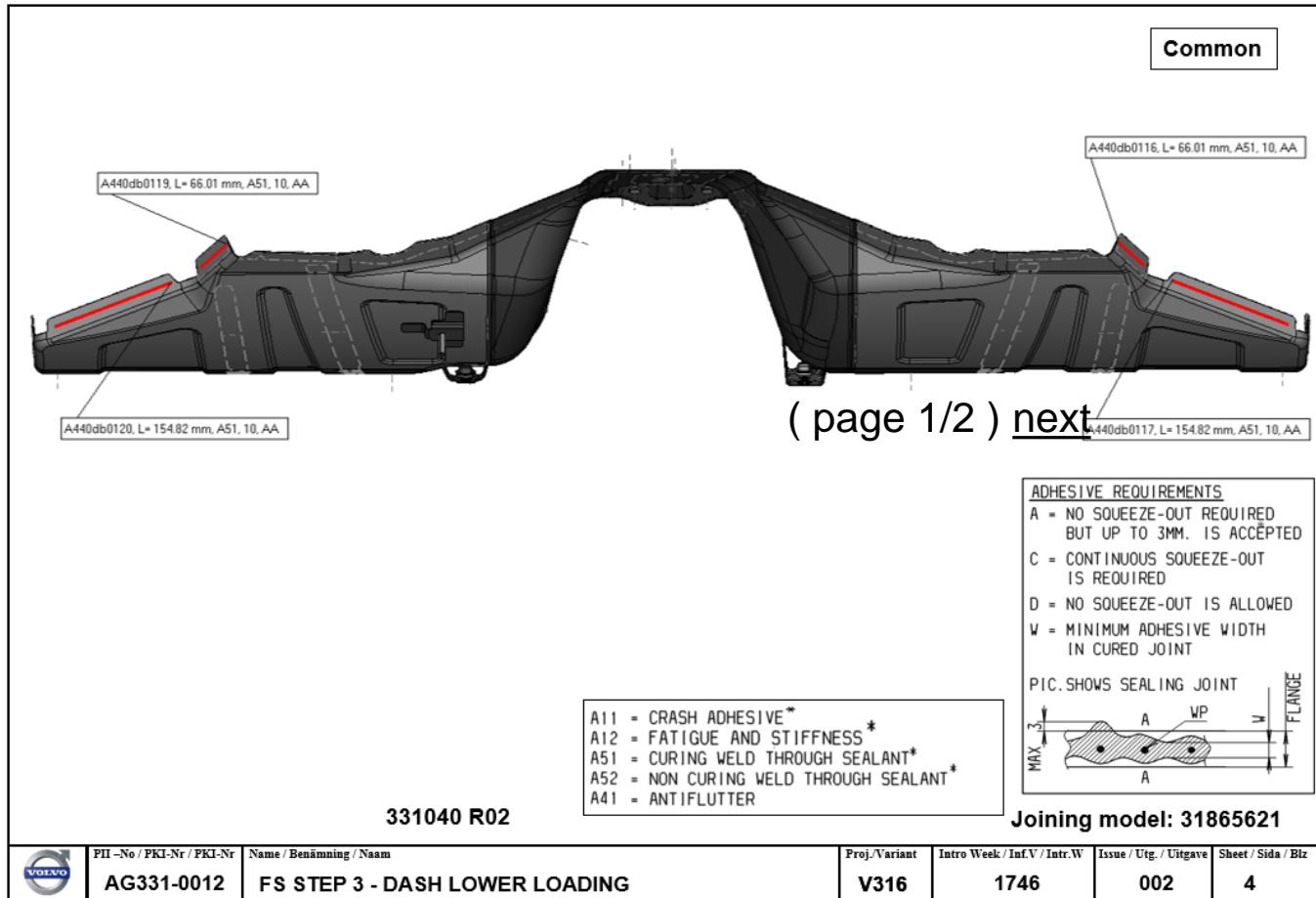


Stn 3-31-030 R01

Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG331-009	FS STEP 2 - FRONT WHEELHOUSE LOADING	V316	1746	002	3

331040 SH02 (PAGE 1/2) NEXT

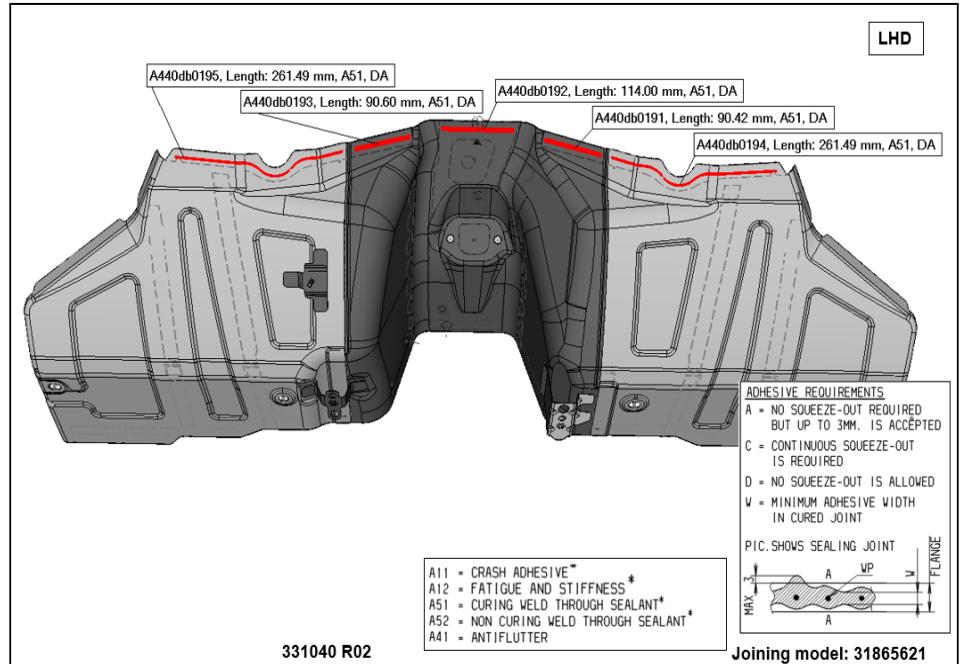


331040 R02

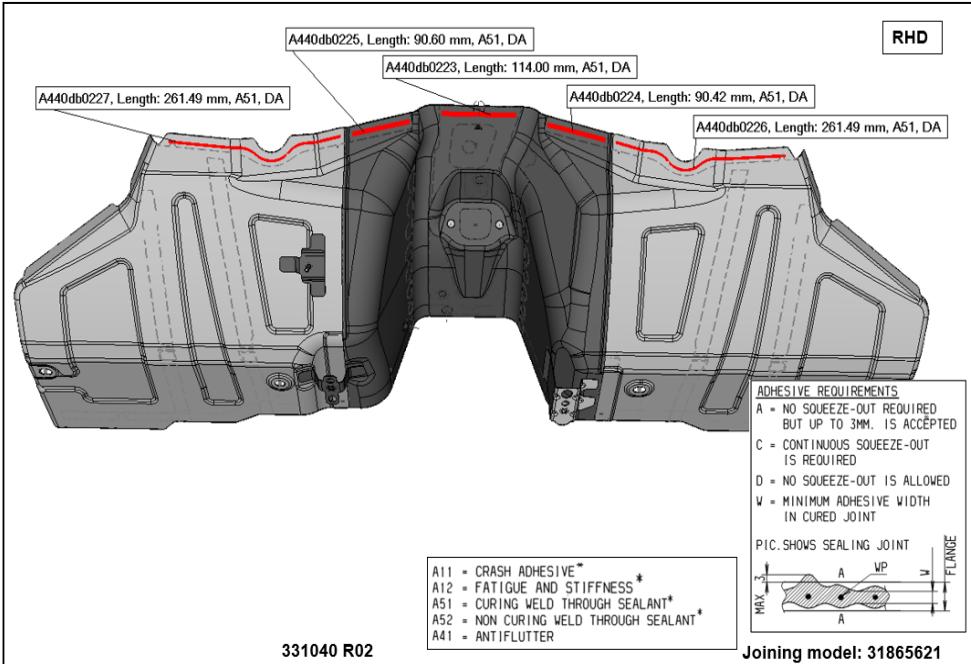
Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG331-0012	FS STEP 3 - DASH LOWER LOADING	V316	1746	002	4

331040 SH02 (PAGE 2/2) BACK

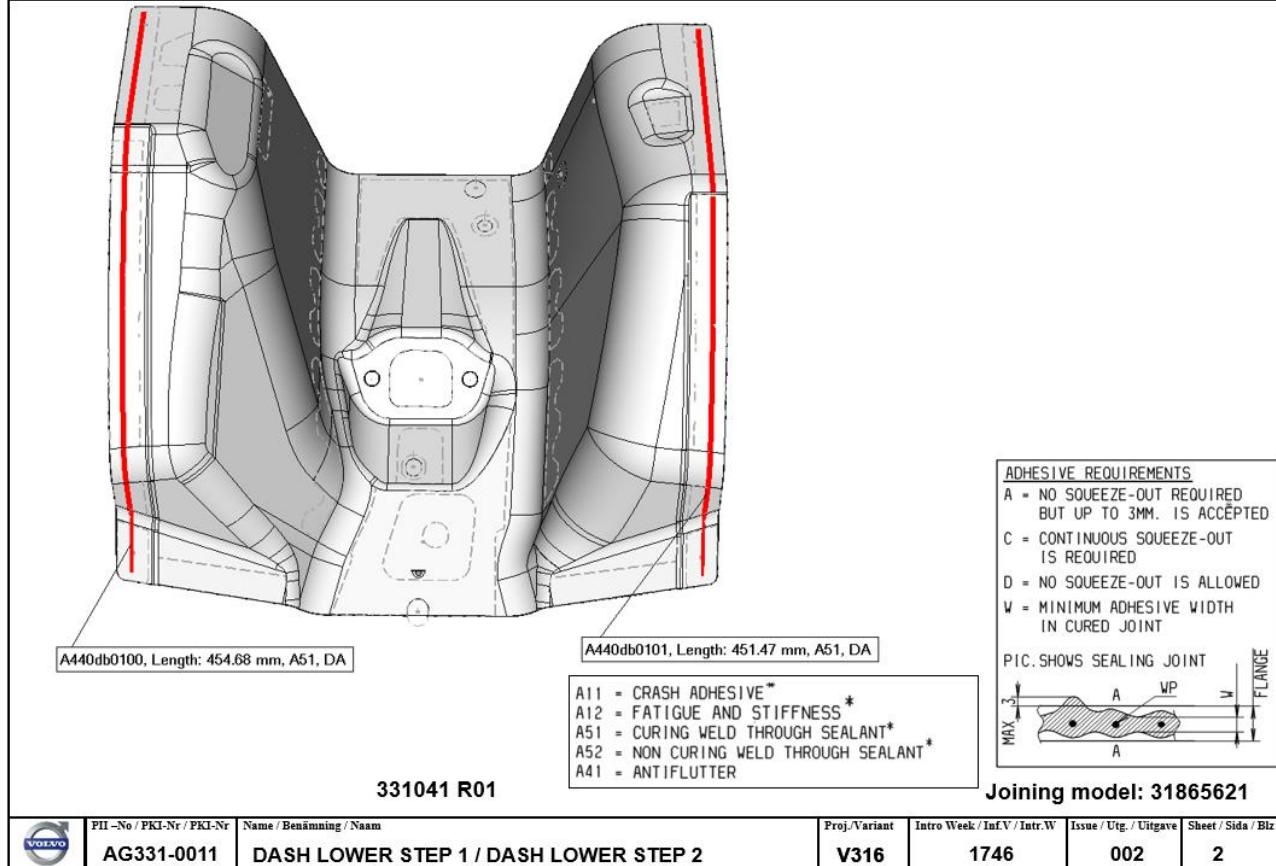


PII -No / PKI-Nr / PKI-Nr	Name / Benennung / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG331-0012	FS STEP 3 - DASH LOWER LOADING	V316	1746	002	5



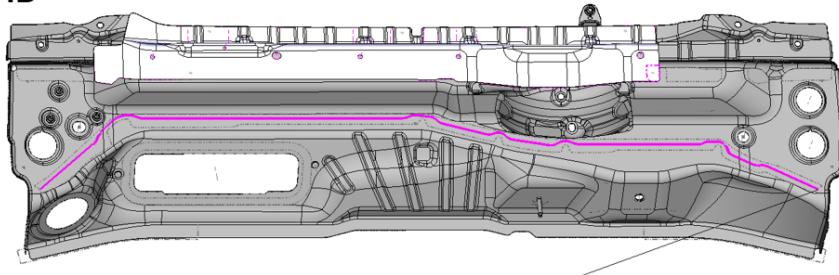
PII -No / PKI-Nr / PKI-Nr	Name / Benennung / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG331-0012	FS STEP 3 - DASH LOWER LOADING	V316	1746	002	6

331041 SH01



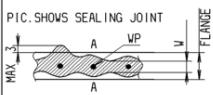


LHD



ADHESIVE REQUIREMENTS

- A = NO SQUEEZE-OUT REQUIRED BUT UP TO 3MM. IS ACCEPTED
- C = CONTINUOUS SQUEEZE-OUT IS REQUIRED
- D = NO SQUEEZE-OUT IS ALLOWED
- V = MINIMUM ADHESIVE WIDTH IN CURED JOINT



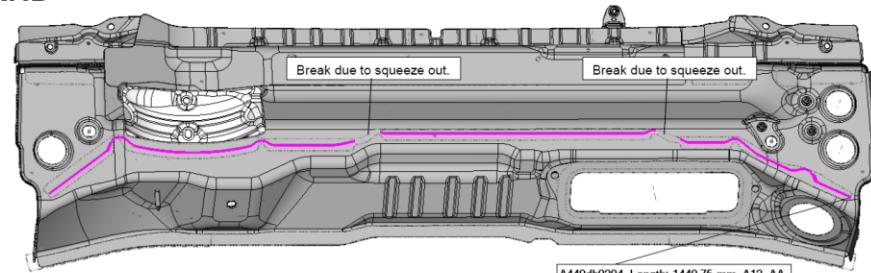
- A11 = CRASH ADHESIVE*
- A12 = FATIGUE AND STIFFNESS*
- A51 = CURING WELD THROUGH SEALANT*
- A52 = NON CURING WELD THROUGH SEALANT*
- A41 = ANTIFLUTTER

3-31-050 R01

Joining model: 31865621

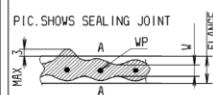
PII -Nr / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Ingave	Sheet / Sida / Blz
AG331-0015	FS STEP 4 - COWL LOWER LOADING	V316	1746	002	2

RHD



ADHESIVE REQUIREMENTS

- A = NO SQUEEZE-OUT REQUIRED BUT UP TO 3MM. IS ACCEPTED
- C = CONTINUOUS SQUEEZE-OUT IS REQUIRED
- D = NO SQUEEZE-OUT IS ALLOWED
- V = MINIMUM ADHESIVE WIDTH IN CURED JOINT



- A11 = CRASH ADHESIVE*
- A12 = FATIGUE AND STIFFNESS*
- A51 = CURING WELD THROUGH SEALANT*
- A52 = NON CURING WELD THROUGH SEALANT*
- A41 = ANTIFLUTTER

3-31-050 R01

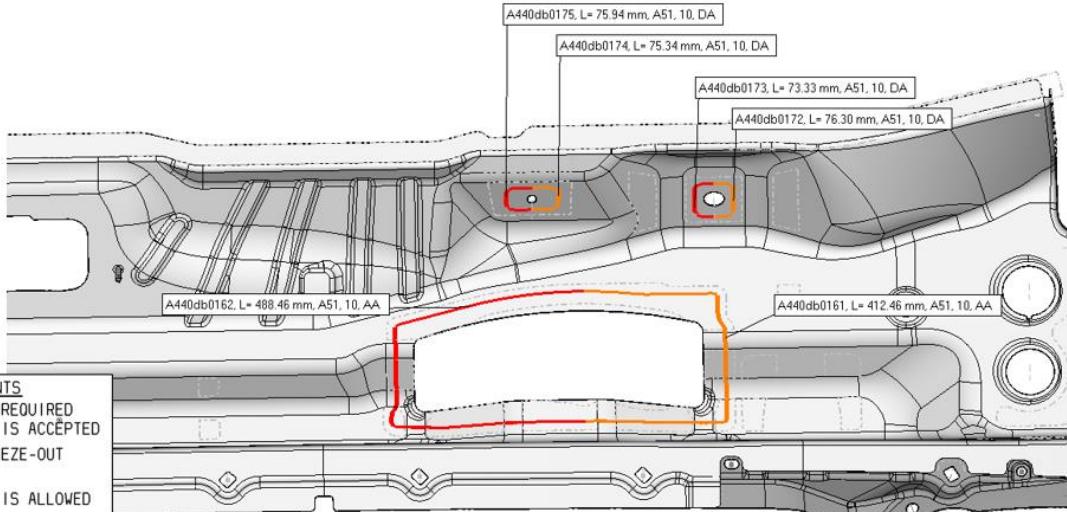
Joining model: 31865621

PII -Nr / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Ingave	Sheet / Sida / Blz
AG331-0015	FS STEP 4 - COWL LOWER LOADING	V316	1802	004	7

331051 SH02 LHD (PAGE 1/2) NEXT



LHD



ADHESIVE REQUIREMENTS

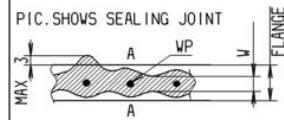
A = NO SQUEEZE-OUT REQUIRED
BUT UP TO 3MM. IS ACCEPTED

C = CONTINUOUS SQUEEZE-OUT
IS REQUIRED

D = NO SQUEEZE-OUT IS ALLOWED

W = MINIMUM ADHESIVE WIDTH
IN CURED JOINT

PIC SHOWS SEALING JOINT



Stn 3-31-051 R02

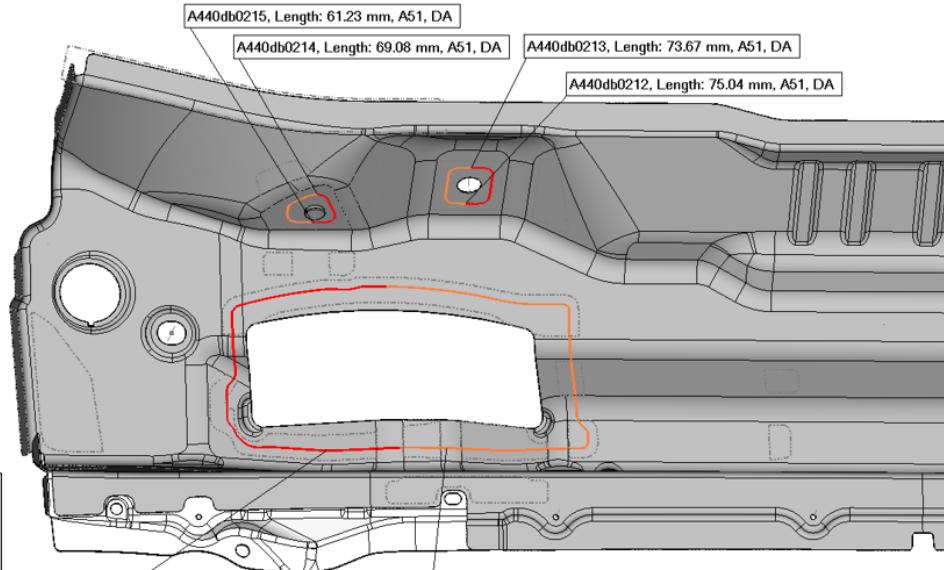
Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG331-0014	COWL LOWER STEP 1 - 3	V316	1746	002	4

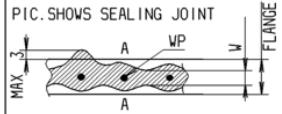
331051 SH02 RHD (PAGE 2/2) BACK



RHD



ADHESIVE REQUIREMENTS
A = NO SQUEEZE-OUT REQUIRED
BUT UP TO 3MM. IS ACCEPTED
C = CONTINUOUS SQUEEZE-OUT
IS REQUIRED
D = NO SQUEEZE-OUT IS ALLOWED
W = MINIMUM ADHESIVE WIDTH
IN CURED JOINT



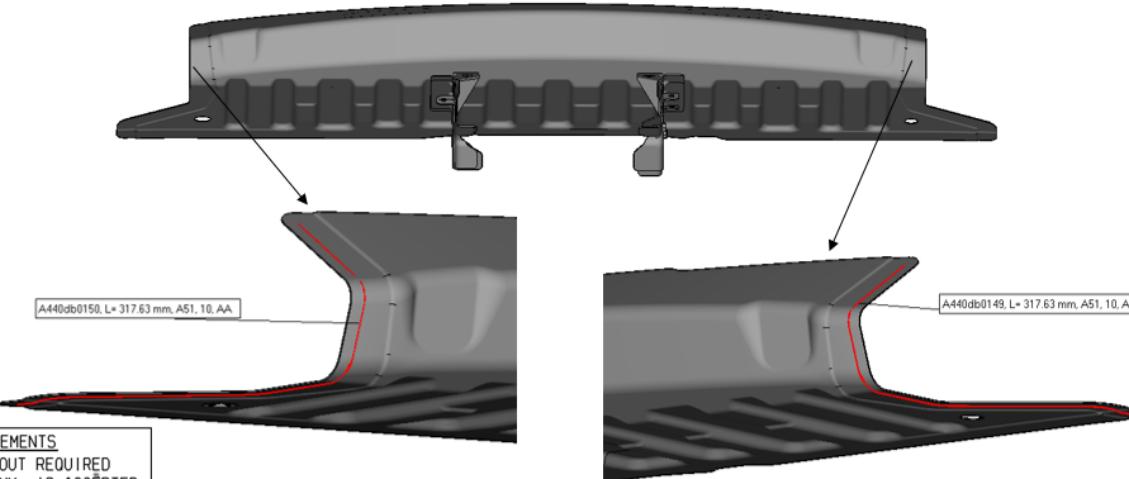
A11 = CRASH ADHESIVE*
A12 = FATIGUE AND STIFFNESS*
A51 = CURING WELD THROUGH SEALANT*
A52 = NON CURING WELD THROUGH SEALANT*
A41 = ANTIFLUTTER

Stn 3-31-051 R02

Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
Volvo AG331-0014	COWL LOWER STEP 1 - 3	V316	1746	002	7

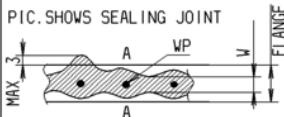
331061 SH03



ADHESIVE REQUIREMENTS

- A = NO SQUEEZE-OUT REQUIRED
BUT UP TO 3MM. IS ACCEPTED
- C = CONTINUOUS SQUEEZE-OUT
IS REQUIRED
- D = NO SQUEEZE-OUT IS ALLOWED
- W = MINIMUM ADHESIVE WIDTH
IN CURED JOINT

PIC SHOWS SEALING JOINT



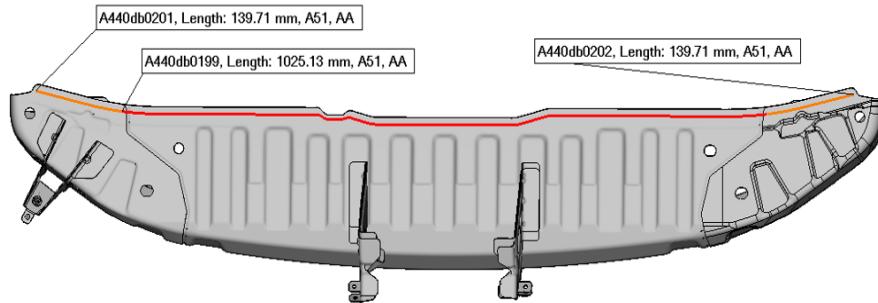
- A11 = CRASH ADHESIVE*
- A12 = FATIGUE AND STIFFNESS *
- A51 = CURING WELD THROUGH SEALANT*
- A52 = NON CURING WELD THROUGH SEALANT*
- A41 = ANTIFLUTTER

Stn 3-31-061 R03 Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG331-0017	COWL UPPER STEP 1/ COWL UPPER STEP 2	V316	1746	002	11



LHD

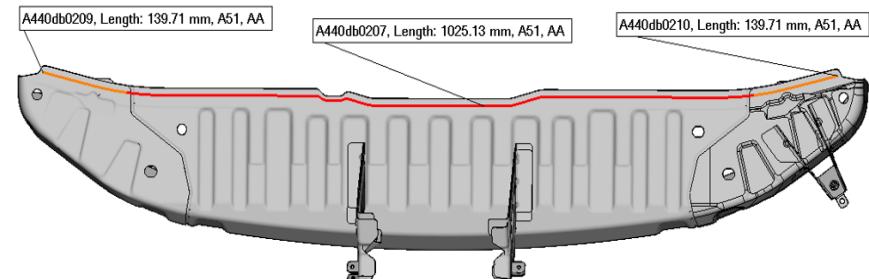


Stn 3-31-061 R01

Joining model: 31865621

	PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj. / Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG331-0017	COWL UPPER STEP 1/ COWL UPPER STEP 2		V316	1746	001	6

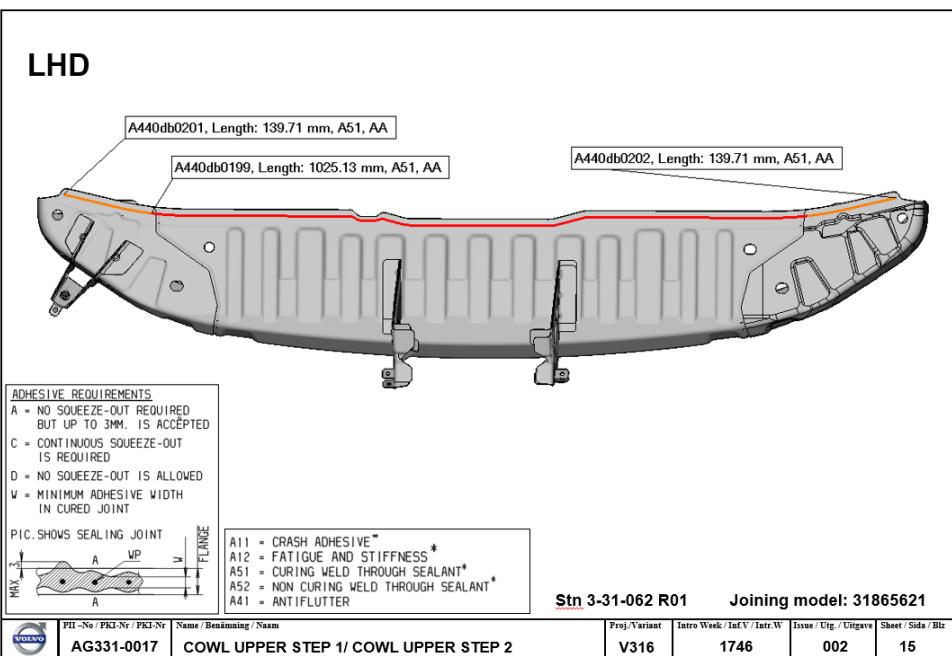
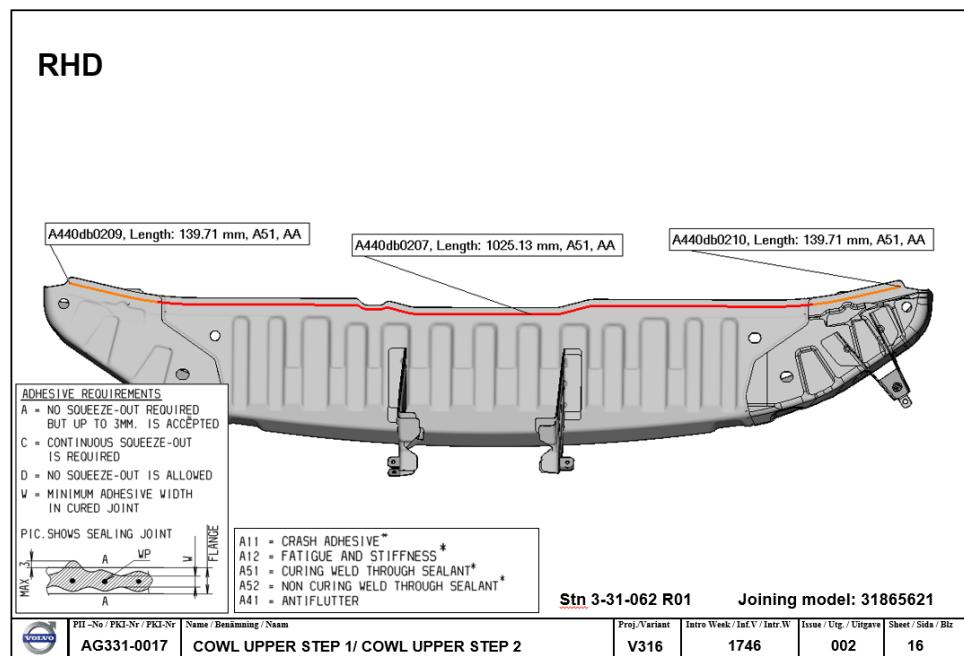
RHD

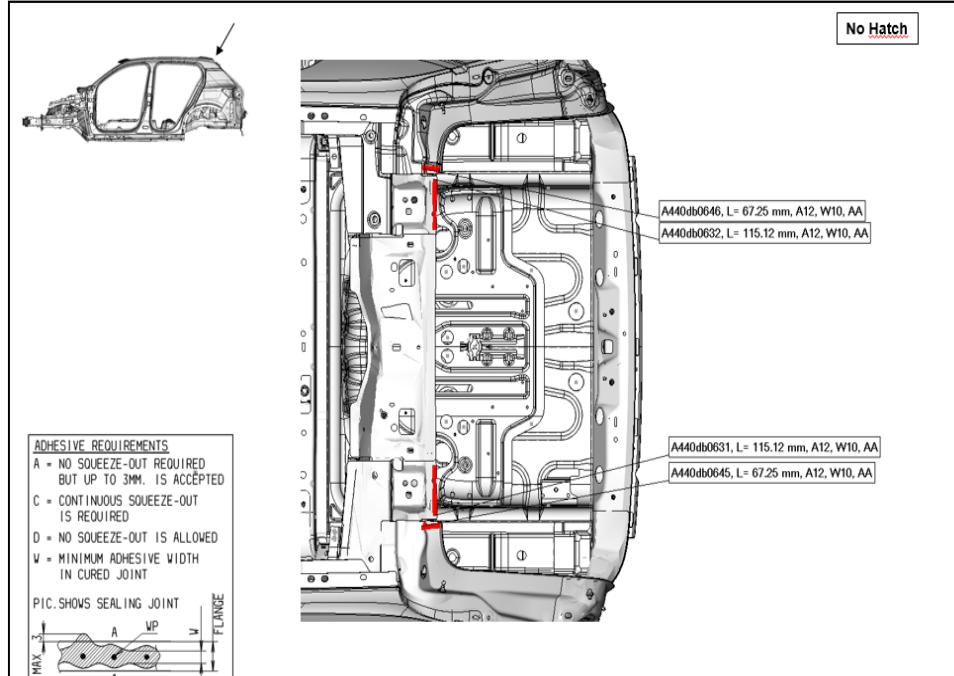


Stn 3-31-061 R01

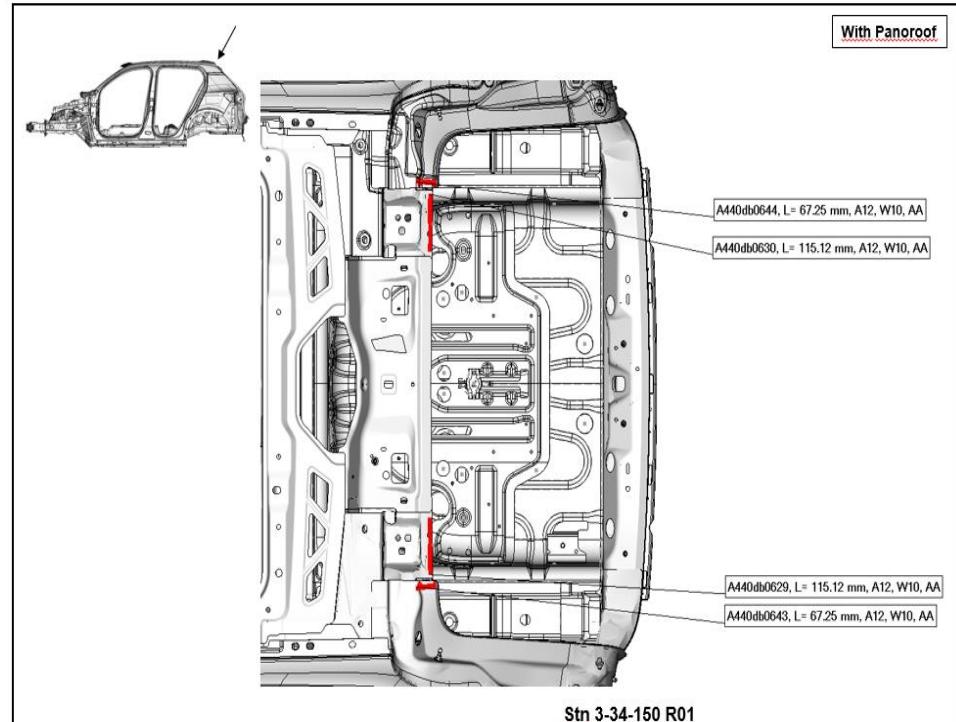
Joining model: 31865621

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AG331-0017	COWL UPPER STEP 1/ COWL UPPER STEP 2		V316	1746	001	15

**LHD****RHD**

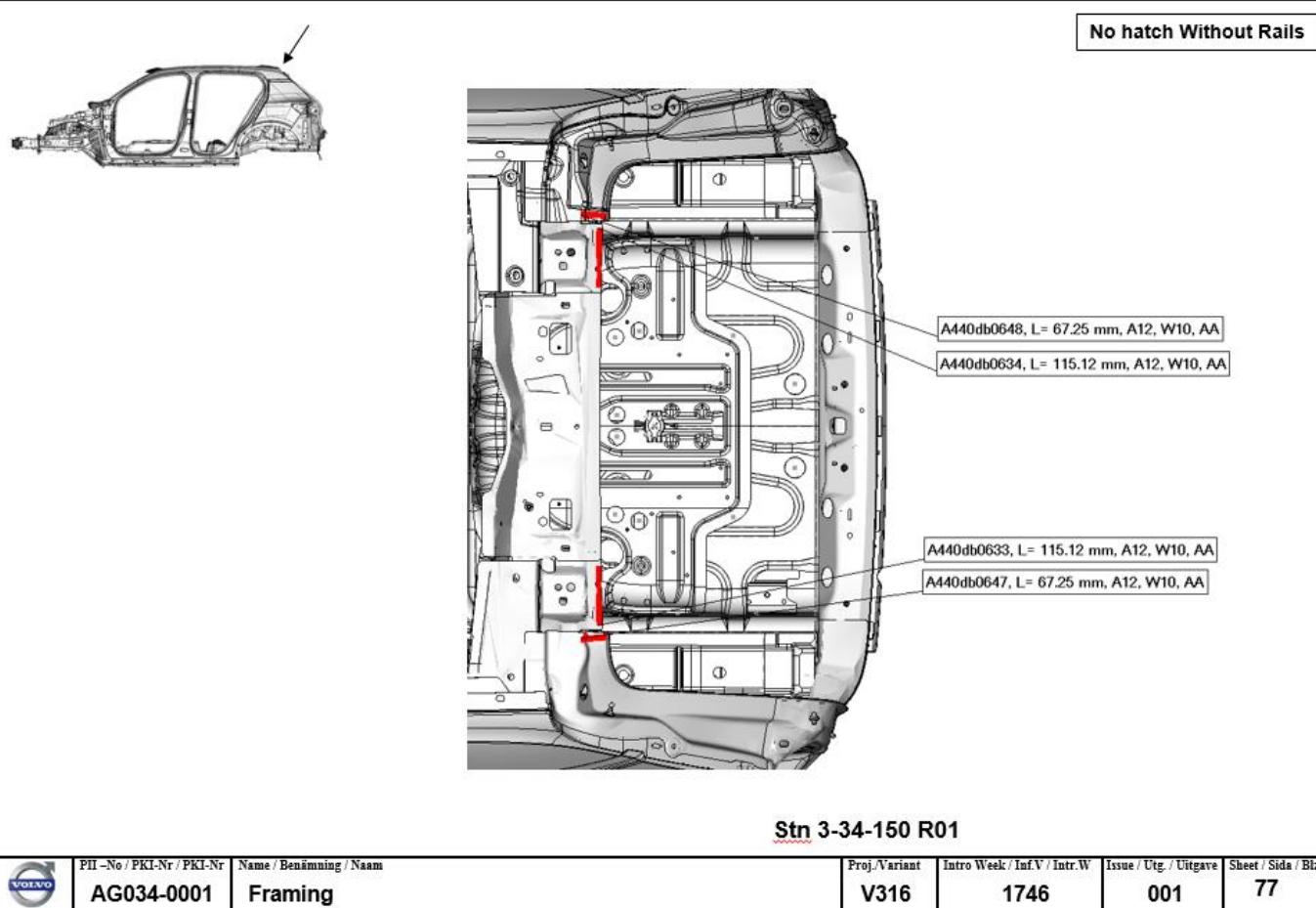


PII-No / PKI-Nr / PKI-Nr	Name / Benaming / Naam	Proj. / Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG034-0001	Framing	V316	1746	001	75

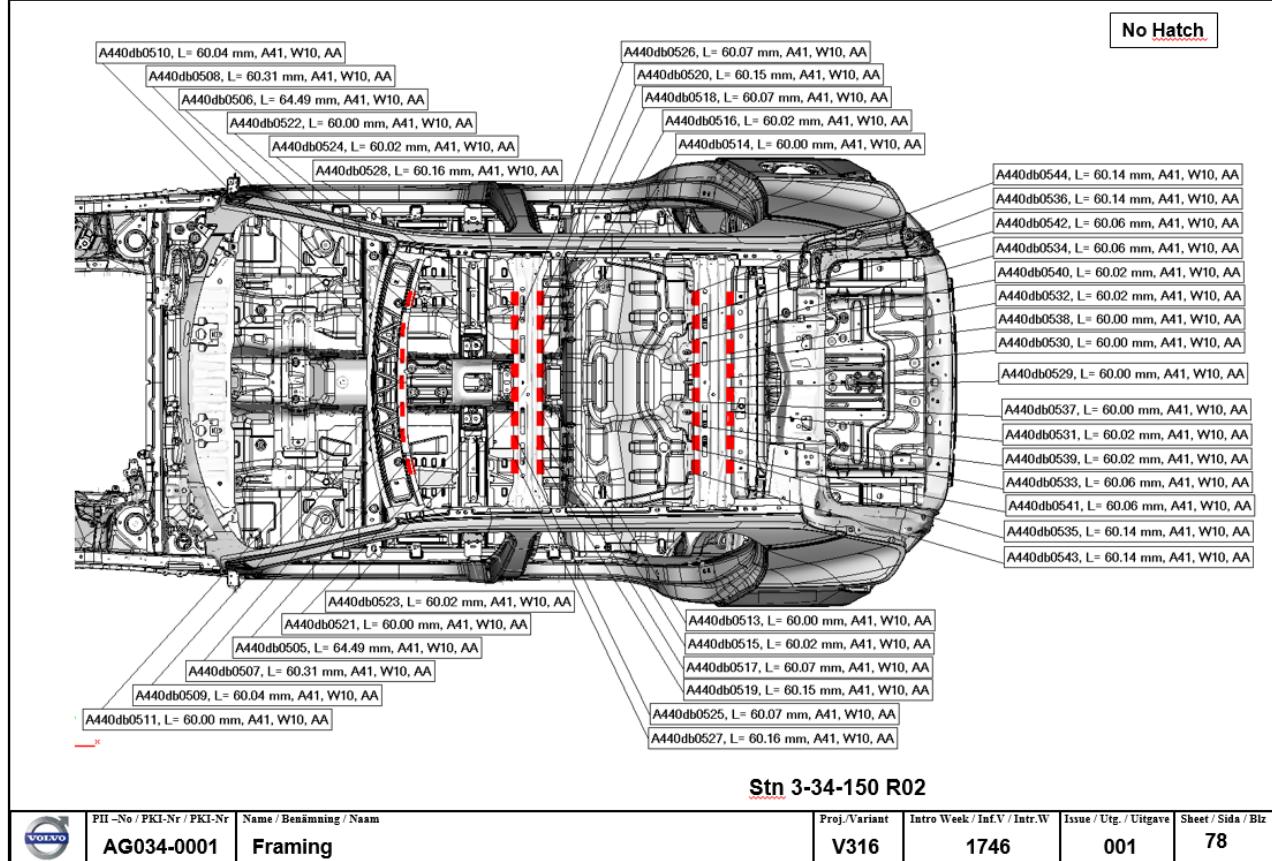


PII-No / PKI-Nr / PKI-Nr	Name / Benaming / Naam	Proj. / Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG034-0001	Framing	V316	1746	001	76

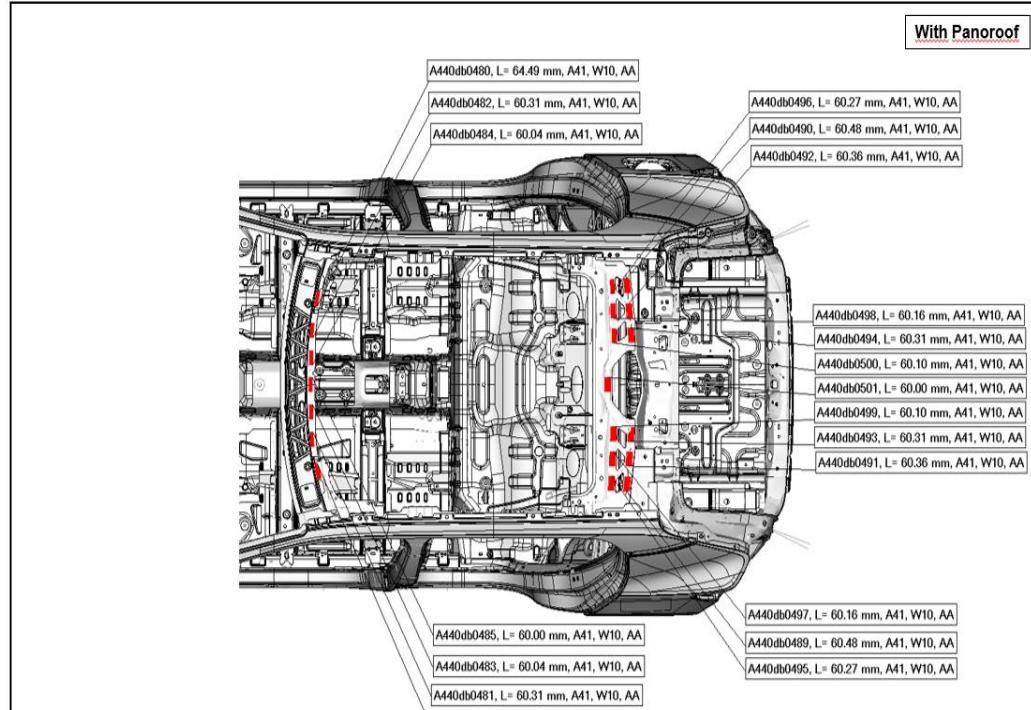
334150 SH01 (PAGE 1/3) NEXT



334150 SH02 (PAGE 2/3) NEXT

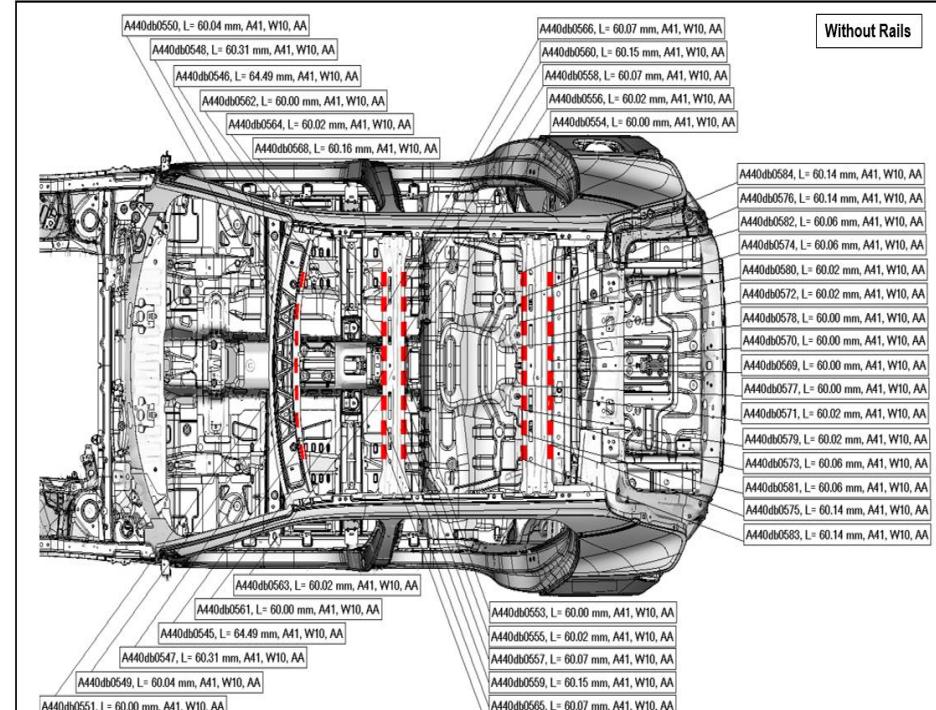


334150 SH02 (PAGE 3/3) BACK



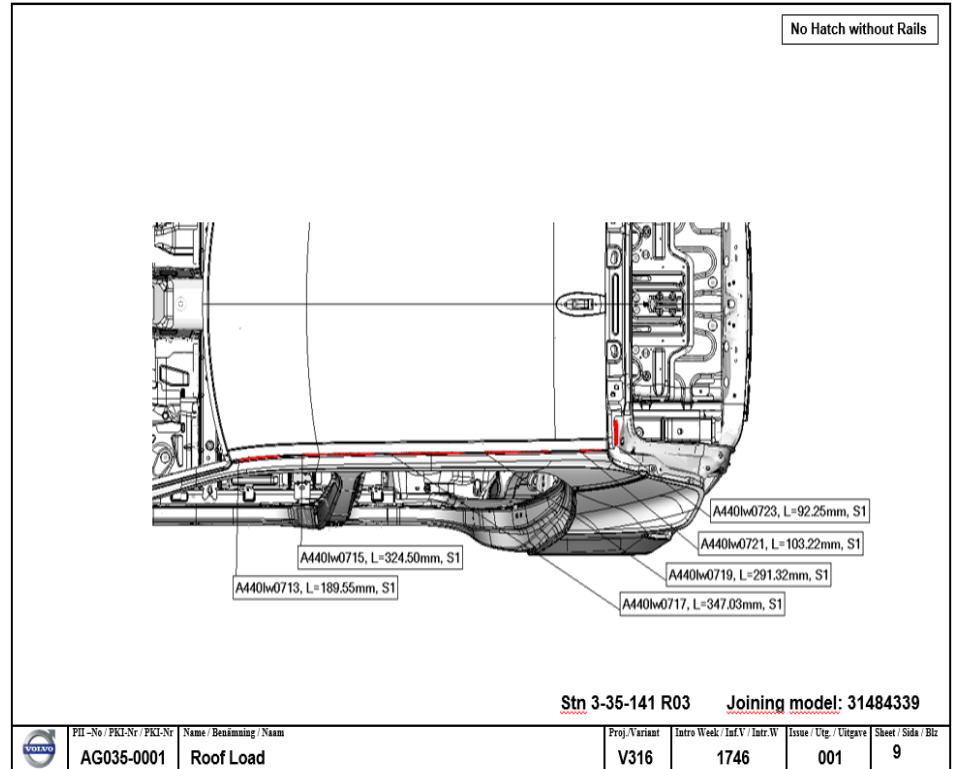
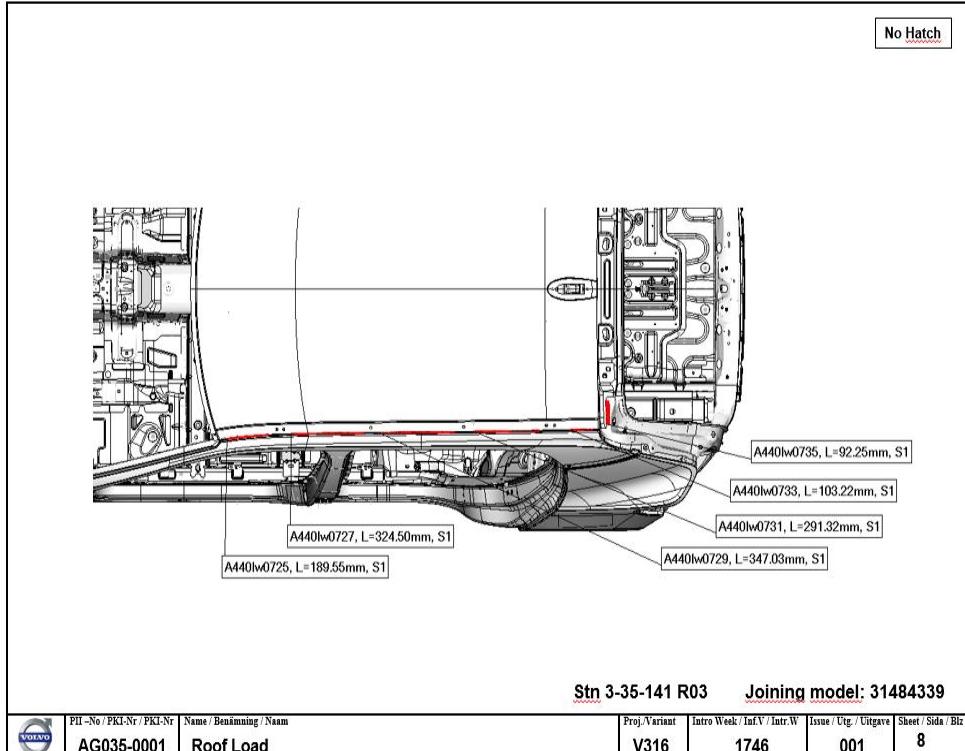
Stn 3-34-150 R02

VOLVO	PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
	AG034-0001	Framing	V316	1746	001	79



Stn 3-34-150 R02

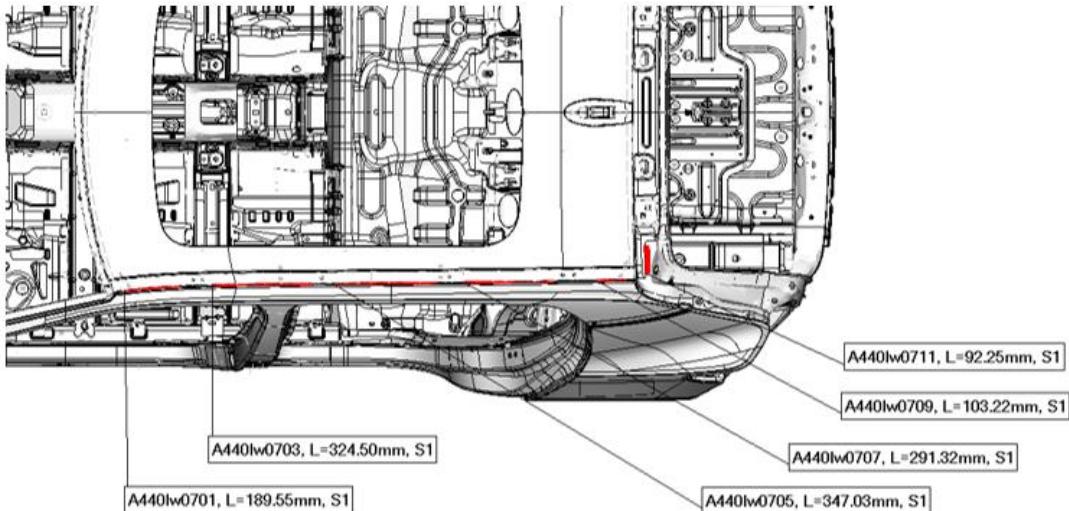
VOLVO	PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
	AG034-0001	Framing	V316	1746	001	80



335141 SH03 (PAGE 2/2) BACK



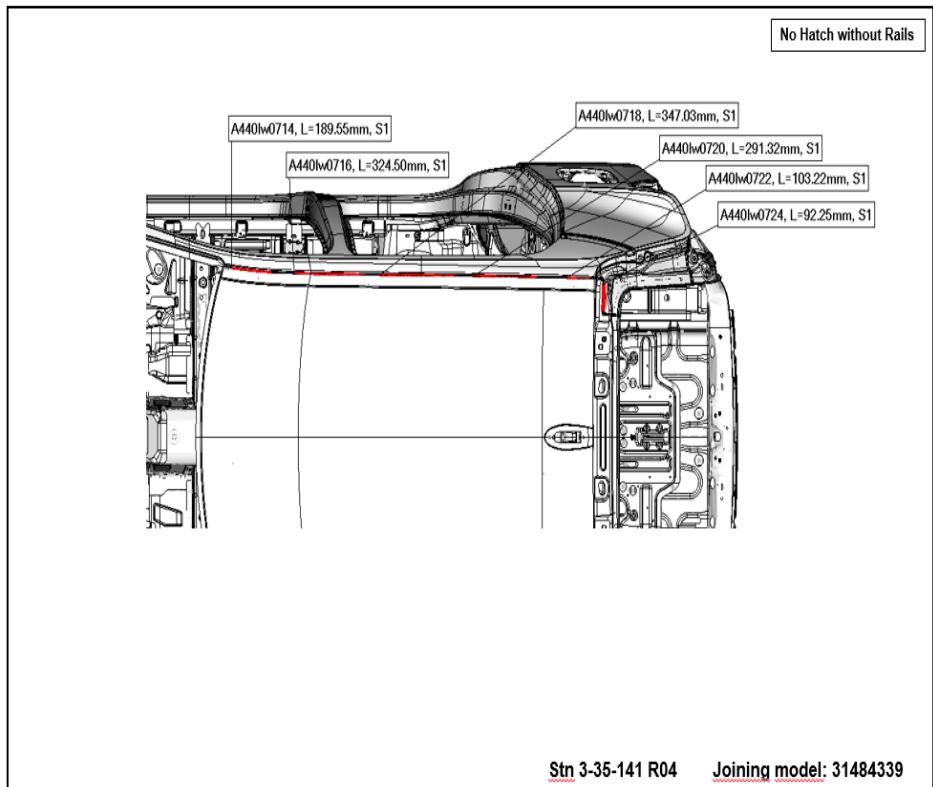
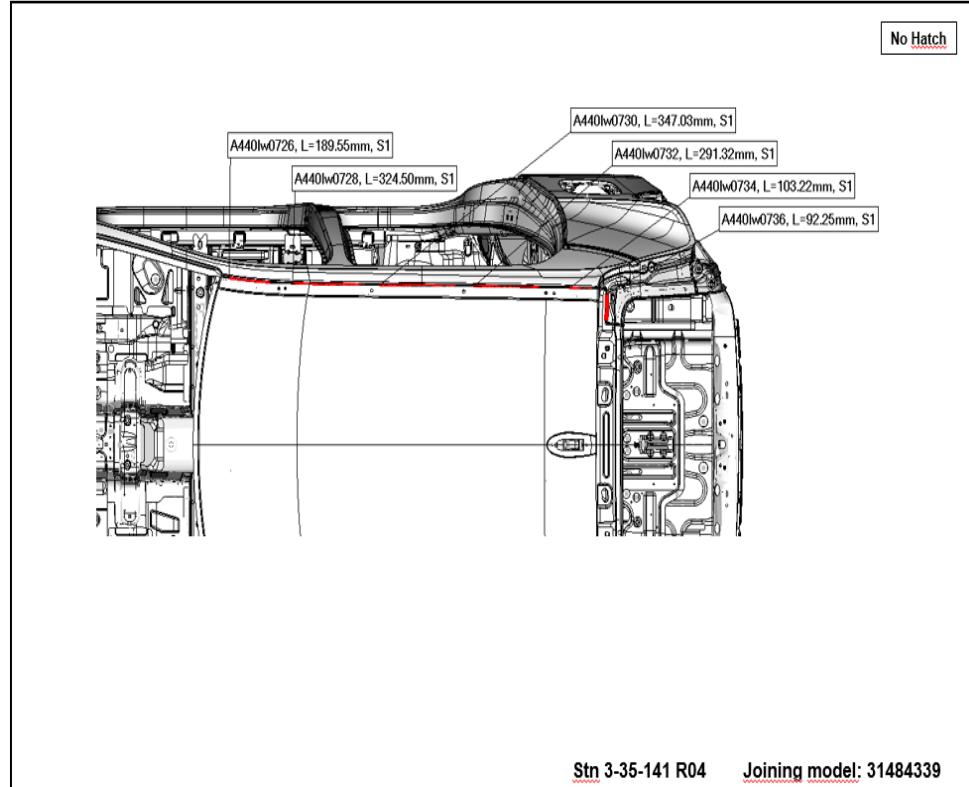
With Panoroof



Stn 3-35-141 R03 Joining model: 31484339

PII - No / PKI-Nr / PKI-Nr	Name / Benaming / Naam	Proj. / Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG035-0001	Roof Load	V316	1746	001	10

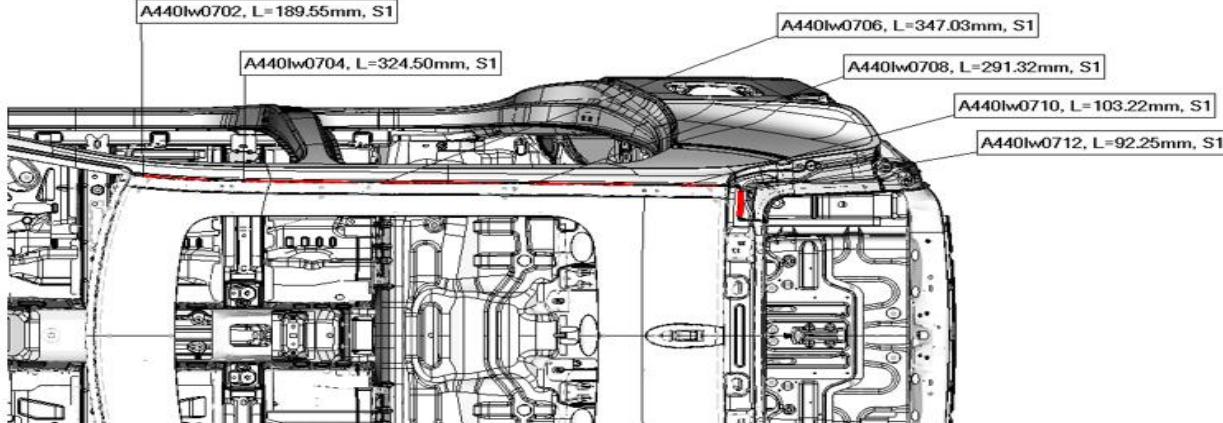
335141 SH04 (PAGE 1/2) NEXT



335141 SH04 (PAGE 2/2) BACK



With Panoroof

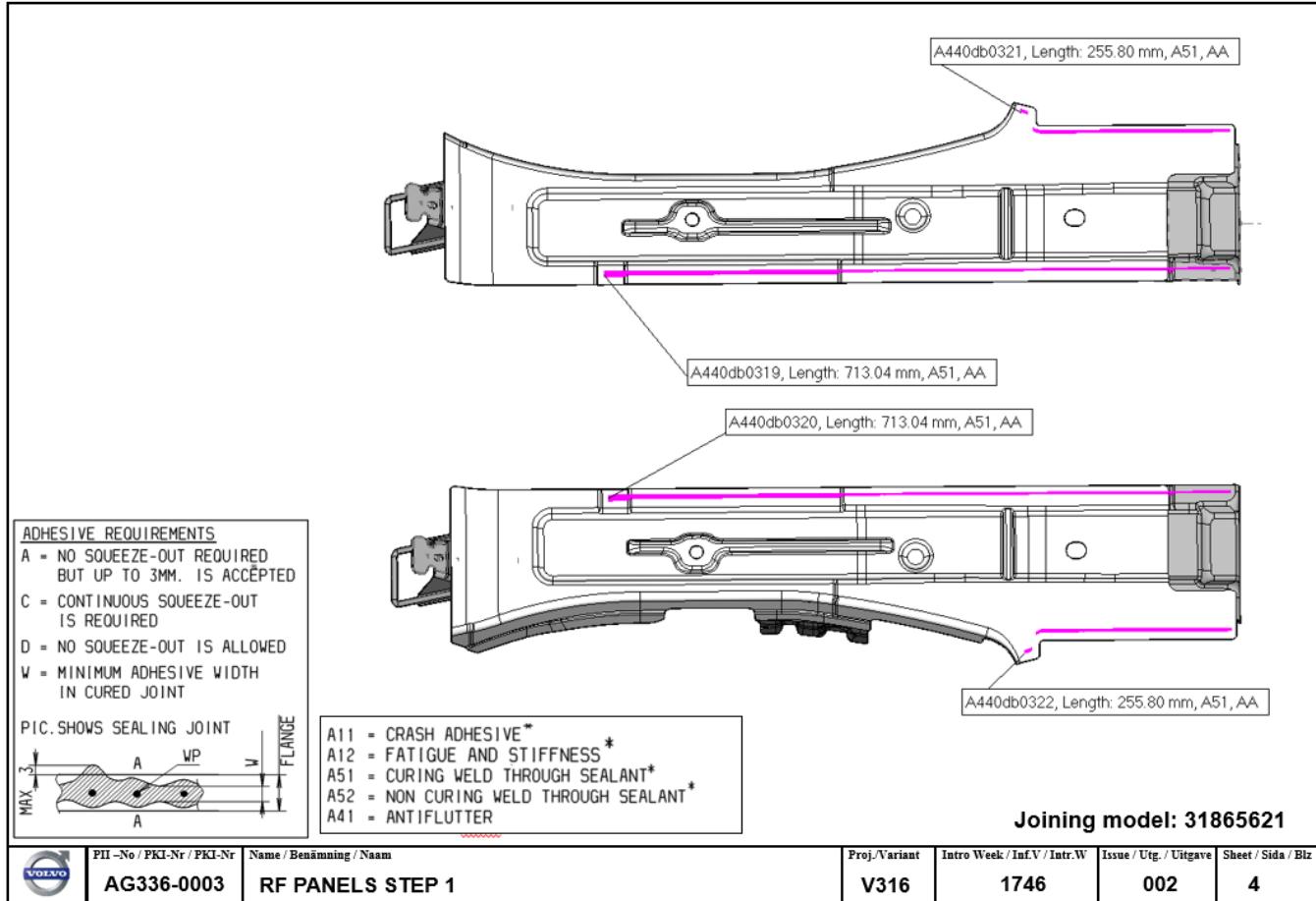


Stn 3-35-141 R04

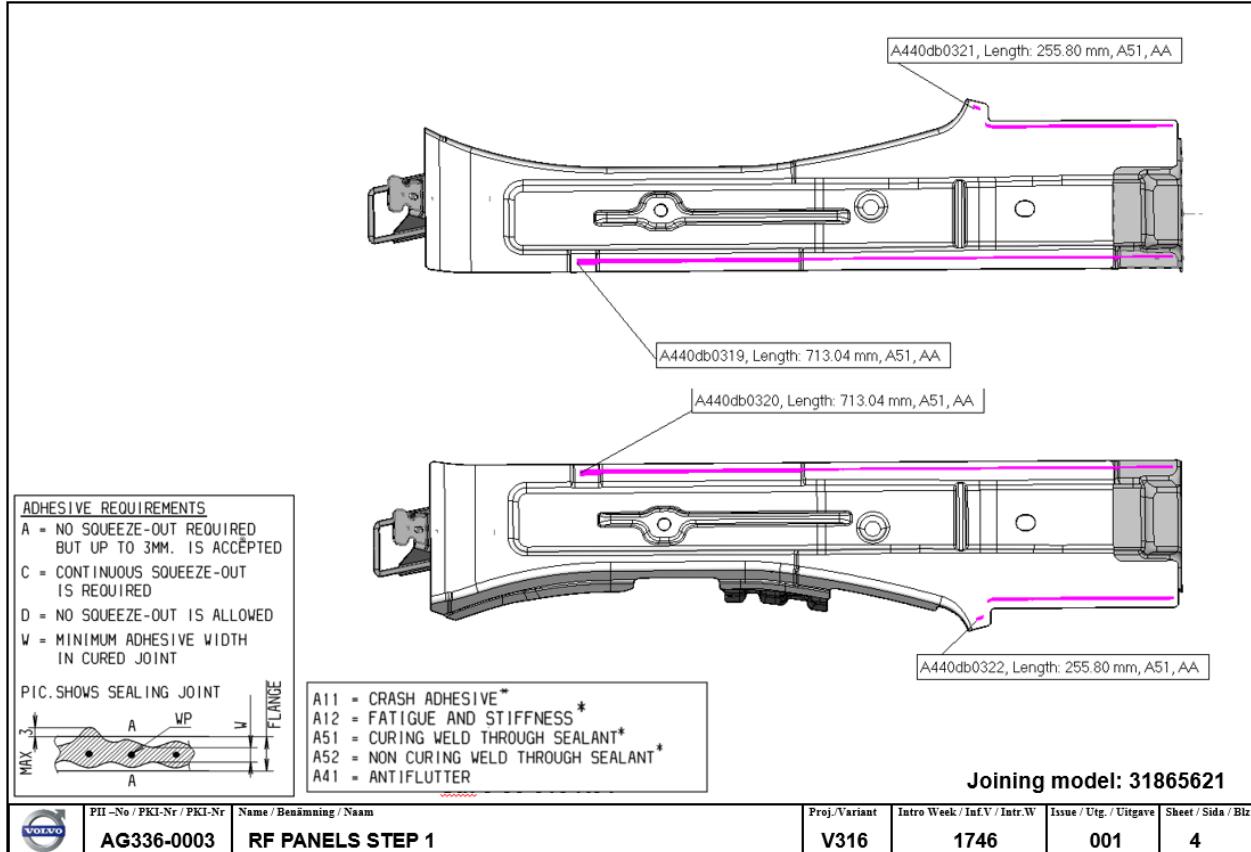
Joining model: 31484339

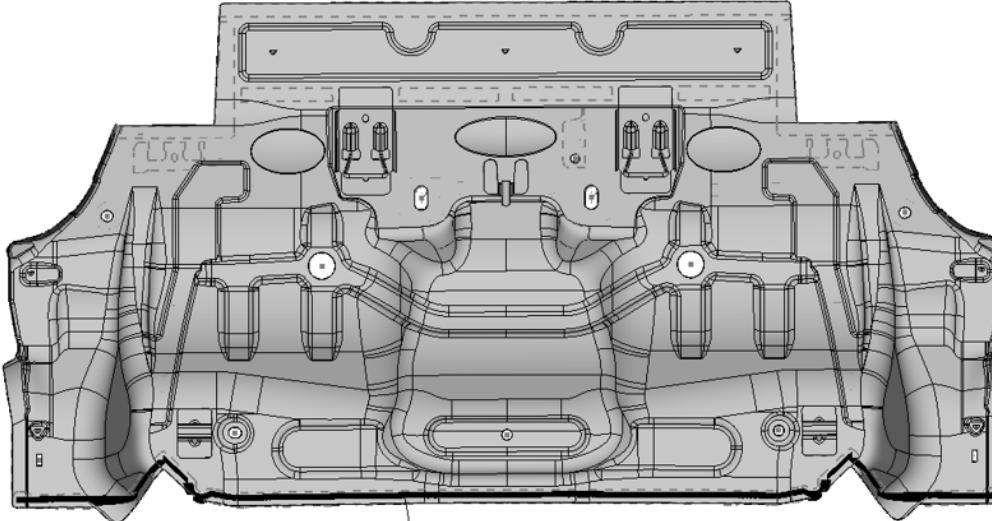
PH -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG035-0001	Roof Load	V316	1746	001	13

336010 SH02 (PAGE 1/2) NEXT



336010 SH2 (PAGE 2/2) BACK

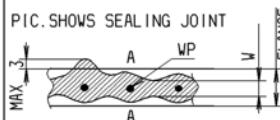




ADHESIVE REQUIREMENTS

- A = NO SQUEEZE-OUT REQUIRED
BUT UP TO 3MM. IS ACCEPTED
- C = CONTINUOUS SQUEEZE-OUT
IS REQUIRED
- D = NO SQUEEZE-OUT IS ALLOWED
- W = MINIMUM ADHESIVE WIDTH
IN CURED JOINT

PIC. SHOWS SEALING JOINT



- A11 = CRASH ADHESIVE*
- A12 = FATIGUE AND STIFFNESS *
- A51 = CURING WELD THROUGH SEALANT*
- A52 = NON CURING WELD THROUGH SEALANT*
- A41 = ANTIFLUTTER

Stn 3-36-020 R01

Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG336-0006	RF PANELS STEP 2	V316	1746	002	2

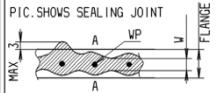
336041 SH01



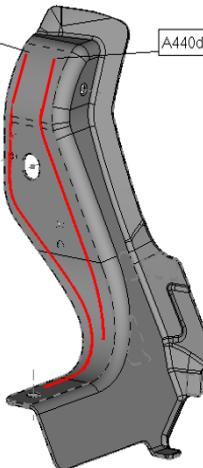
A440db0295, Length: 428.18 mm, A12, DA

A440db0296, Length: 286.73 mm, A12, DA

ADHESIVE REQUIREMENTS
 A = NO SQUEEZE-OUT REQUIRED
 BUT UP TO 3MM. IS ACCEPTED
 C = CONTINUOUS SQUEEZE-OUT
 IS REQUIRED
 D = NO SQUEEZE-OUT IS ALLOWED
 W = MINIMUM ADHESIVE WIDTH
 IN CURED JOINT



A11 = CRASH ADHESIVE*
 A12 = FATIGUE AND STIFFNESS *
 A51 = CURING WELD THROUGH SEALANT*
 A52 = NON CURING WELD THROUGH SEALANT*
 A41 = ANTIFLUTTER



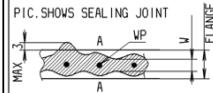
Stn 3-36-041 R01 Joining model: 31865621

Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Utgave	Sheet / Sida / Blz
AG336-0009	C-RING LH	V316 1746 002	2

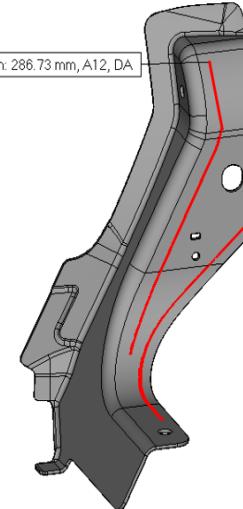
A440db0291, Length: 286.73 mm, A12, DA

A440db0292, Length: 428.18 mm, A12, DA

ADHESIVE REQUIREMENTS
 A = NO SQUEEZE-OUT REQUIRED
 BUT UP TO 3MM. IS ACCEPTED
 C = CONTINUOUS SQUEEZE-OUT
 IS REQUIRED
 D = NO SQUEEZE-OUT IS ALLOWED
 W = MINIMUM ADHESIVE WIDTH
 IN CURED JOINT



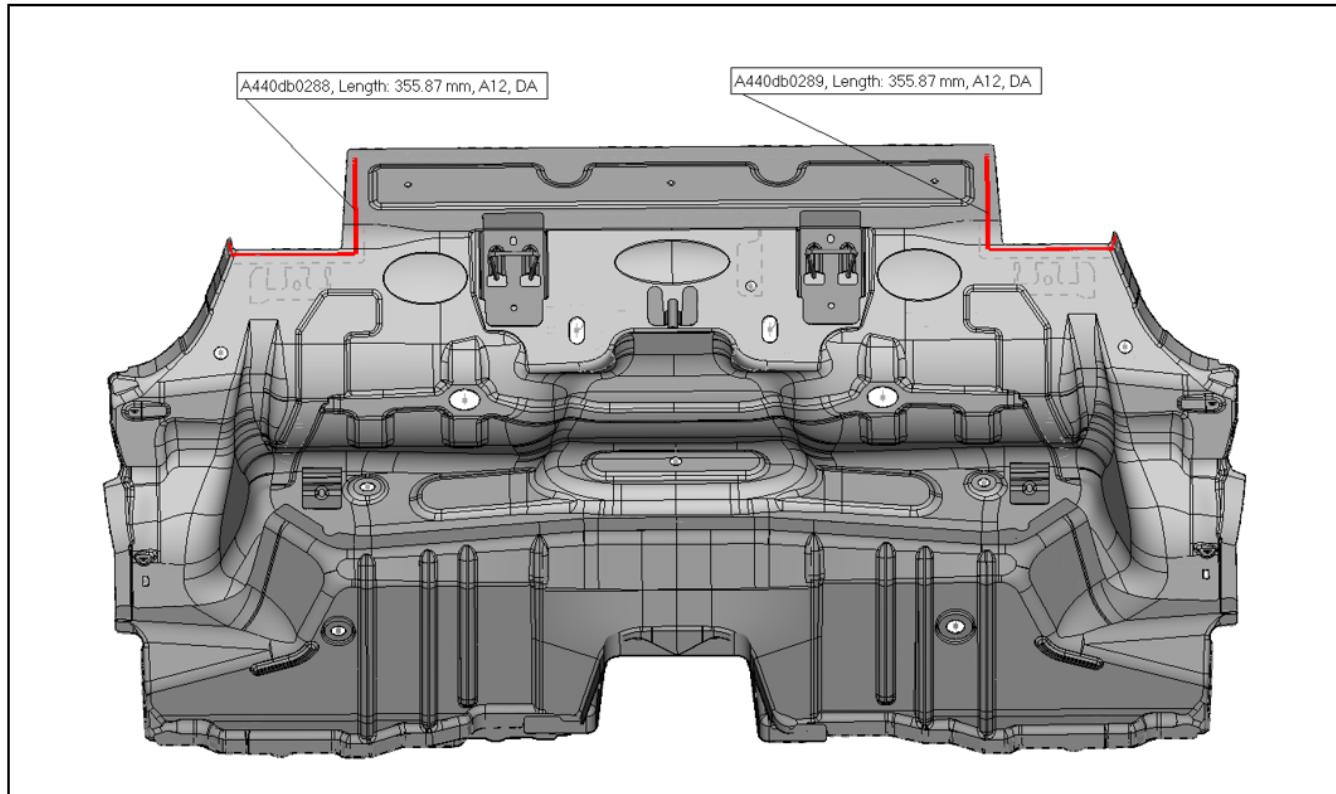
A11 = CRASH ADHESIVE*
 A12 = FATIGUE AND STIFFNESS *
 A51 = CURING WELD THROUGH SEALANT*
 A52 = NON CURING WELD THROUGH SEALANT*
 A41 = ANTIFLUTTER



Stn 3-36-041 R01 Joining model: 31865621

Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Utgave	Sheet / Sida / Blz
AG336-0009	C-RING LH	V316 1746 002	3

336030 SH01

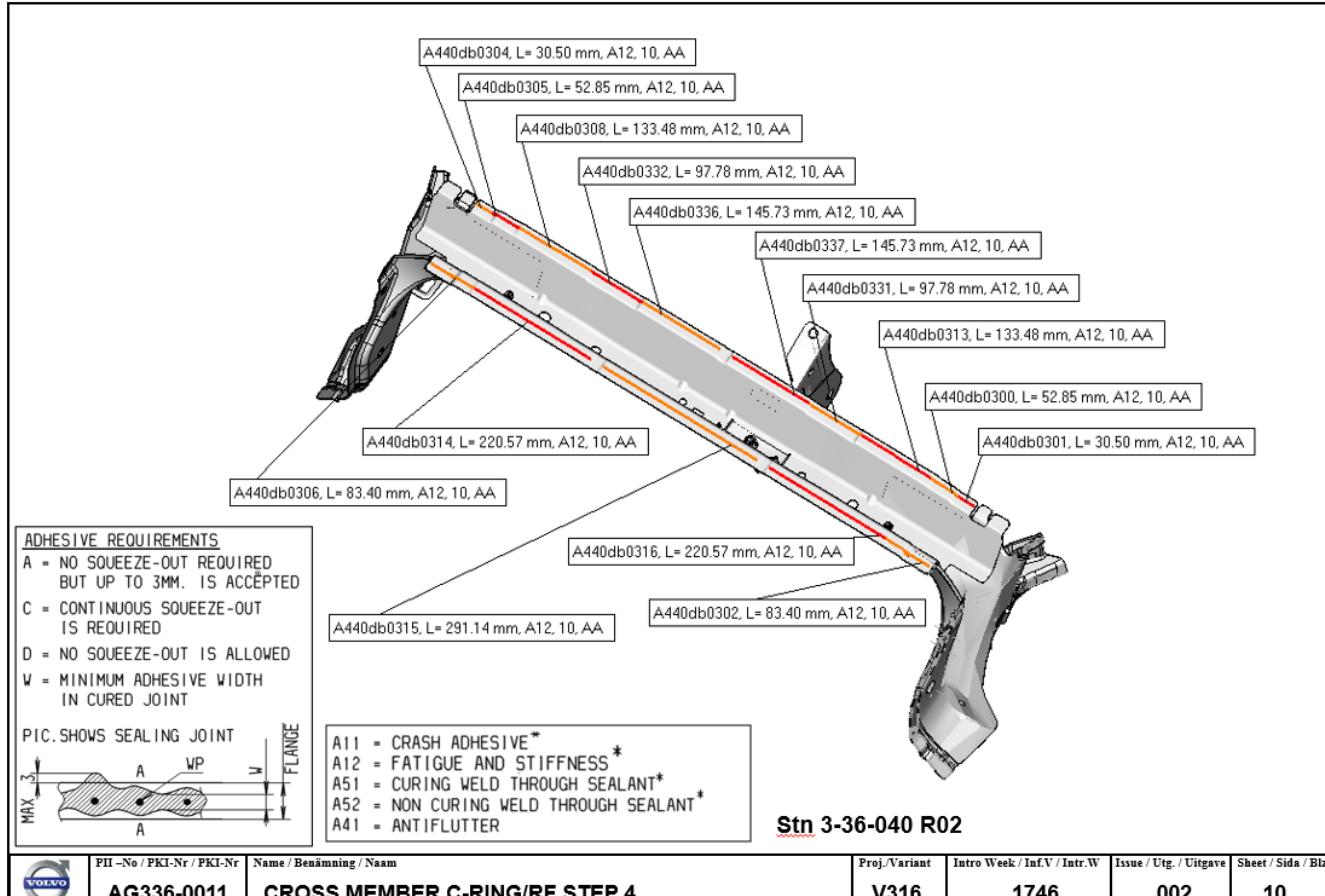


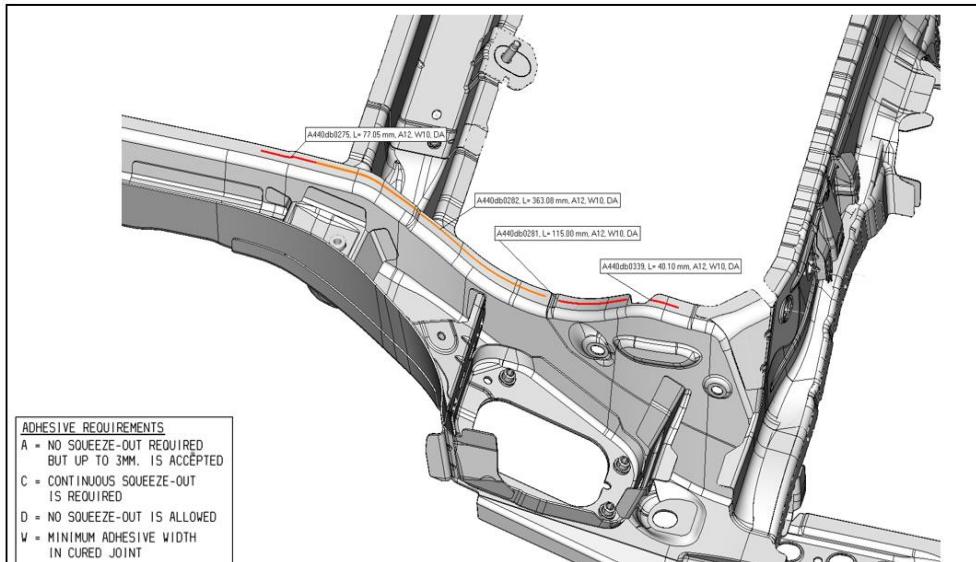
Stn 3-36-030 R01

Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj. Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG336-0007	RF PANELS STEP 3	V316	1746	002	2

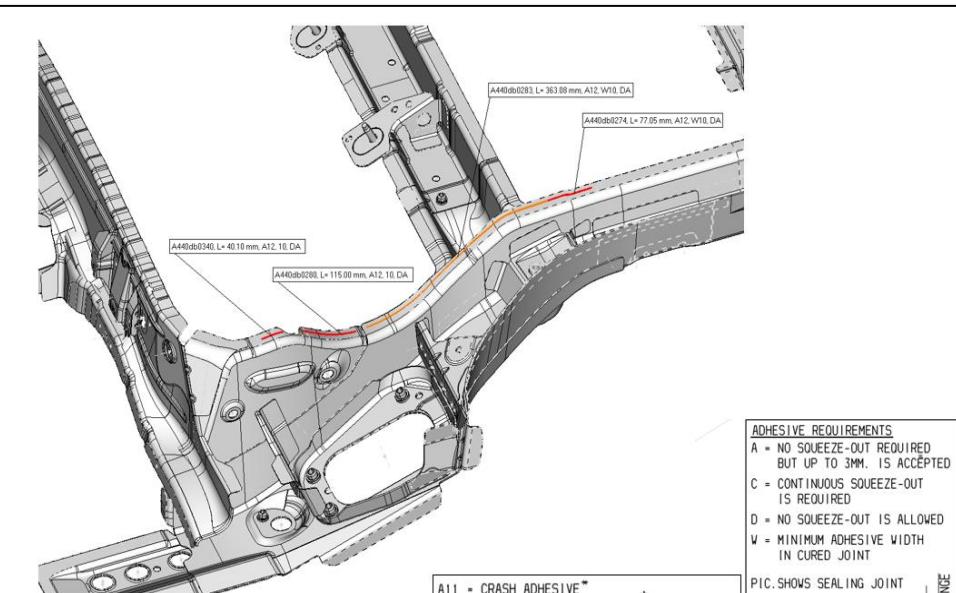
336040 SH02





Fixture: FD02
Joining model: 31865621

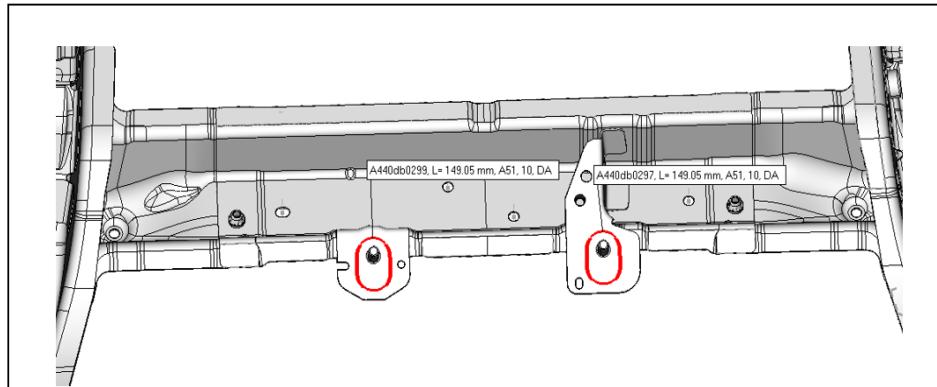
PII-No / PKI-Nr / PKI-Nr	Name / Benennung / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG336-0014	RF CPL STEP 1 MARRIAGE	V316	1746	002	3



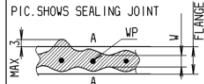
Fixture: FD02
Joining model: 31865621 Stn 3-36-050 R01

PII-No / PKI-Nr / PKI-Nr	Name / Benennung / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG336-0014	RF CPL STEP 1 MARRIAGE	V316	1746	002	4

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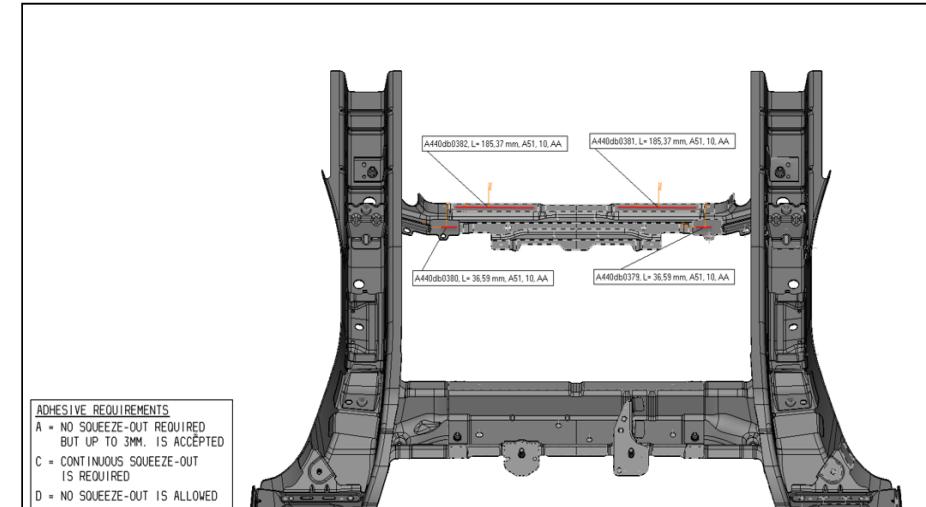
ADHESIVE REQUIREMENTS
 A = NO SQUEEZE-OUT REQUIRED
 BUT UP TO 3MM. IS ACCEPTED
 C = CONTINUOUS SQUEEZE-OUT
 IS REQUIRED
 D = NO SQUEEZE-OUT IS ALLOWED
 V = MINIMUM ADHESIVE WIDTH
 IN CURED JOINT



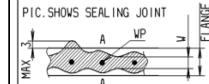
- A11 = CRASH ADHESIVE*
- A12 = FATIGUE AND STIFFNESS*
- A51 = CURING WELD THROUGH SEALANT*
- A52 = NON CURING WELD THROUGH SEALANT*
- A41 = ANTIFLUTTER

Fixture: FD02
Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benaming / Naam	Proj.-Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG336-0014	RF CPL STEP 1 MARRIAGE	V316	1746	002	5



ADHESIVE REQUIREMENTS
 A = NO SQUEEZE-OUT REQUIRED
 BUT UP TO 3MM. IS ACCEPTED
 C = CONTINUOUS SQUEEZE-OUT
 IS REQUIRED
 D = NO SQUEEZE-OUT IS ALLOWED
 V = MINIMUM ADHESIVE WIDTH
 IN CURED JOINT

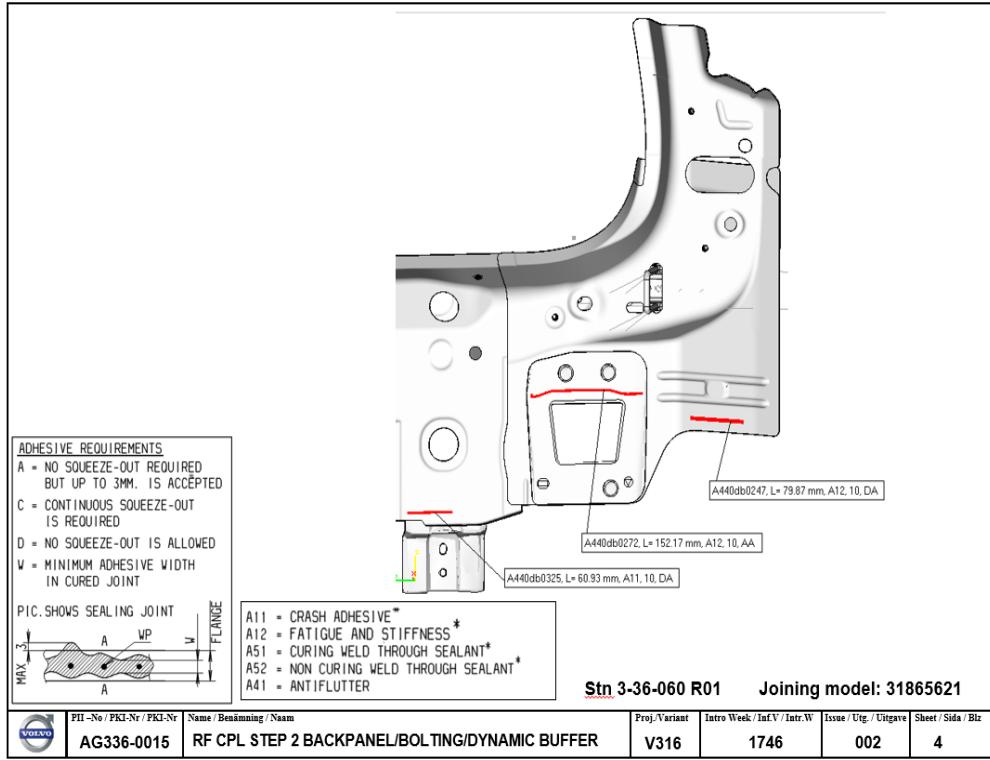
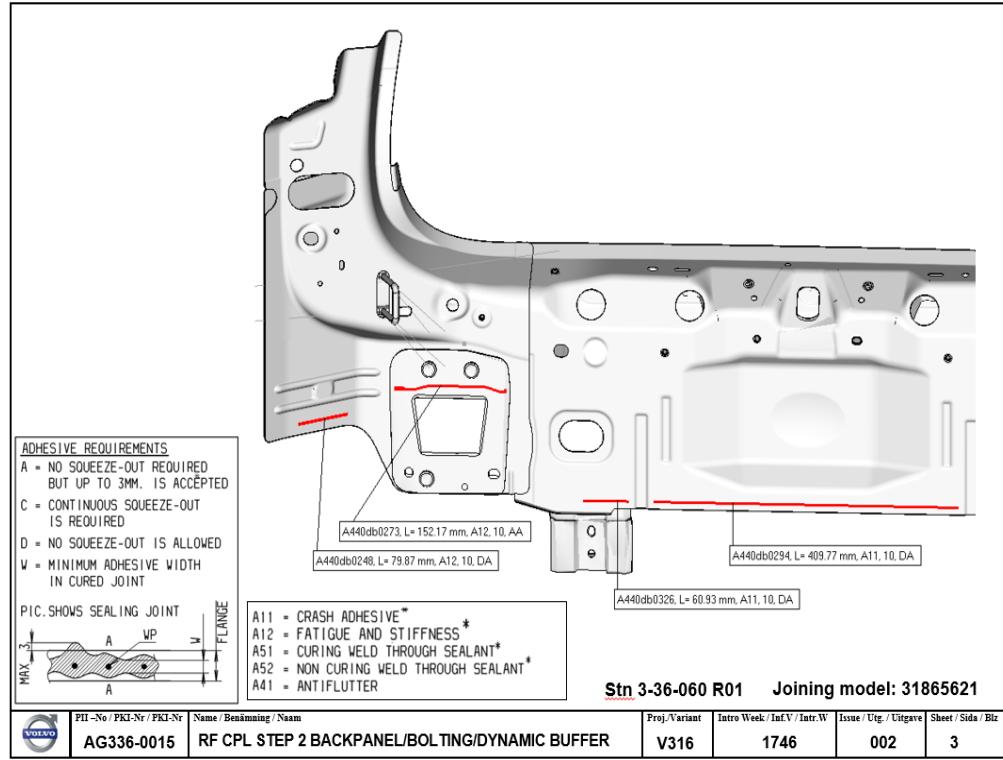


- A11 = CRASH ADHESIVE*
- A12 = FATIGUE AND STIFFNESS*
- A51 = CURING WELD THROUGH SEALANT*
- A52 = NON CURING WELD THROUGH SEALANT*
- A41 = ANTIFLUTTER

Fixture: FD02
Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benaming / Naam	Proj.-Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG336-0014	RF CPL STEP 1 MARRIAGE	V316	1746	001	6

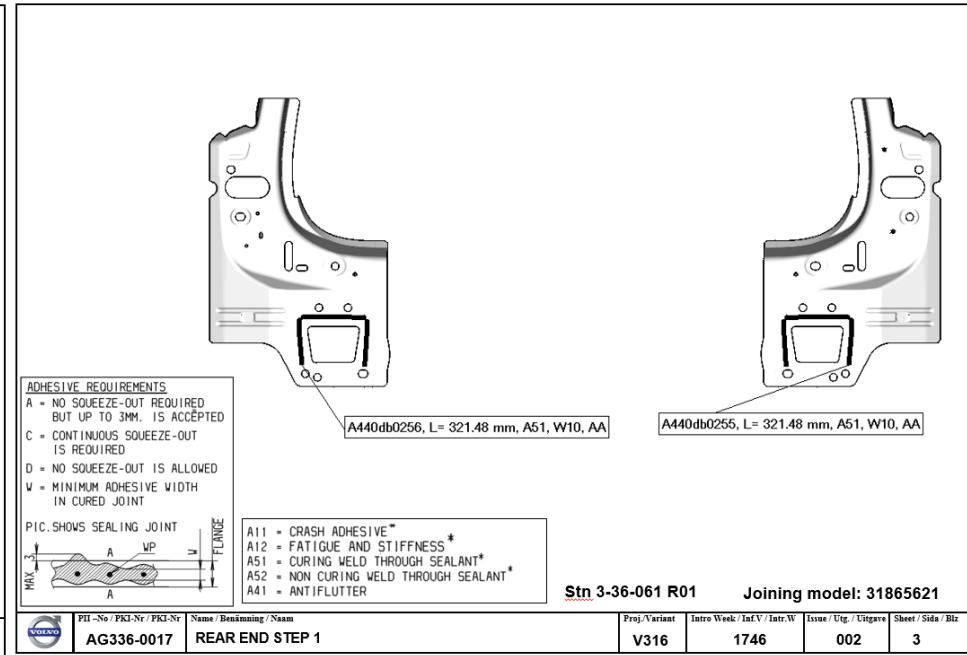
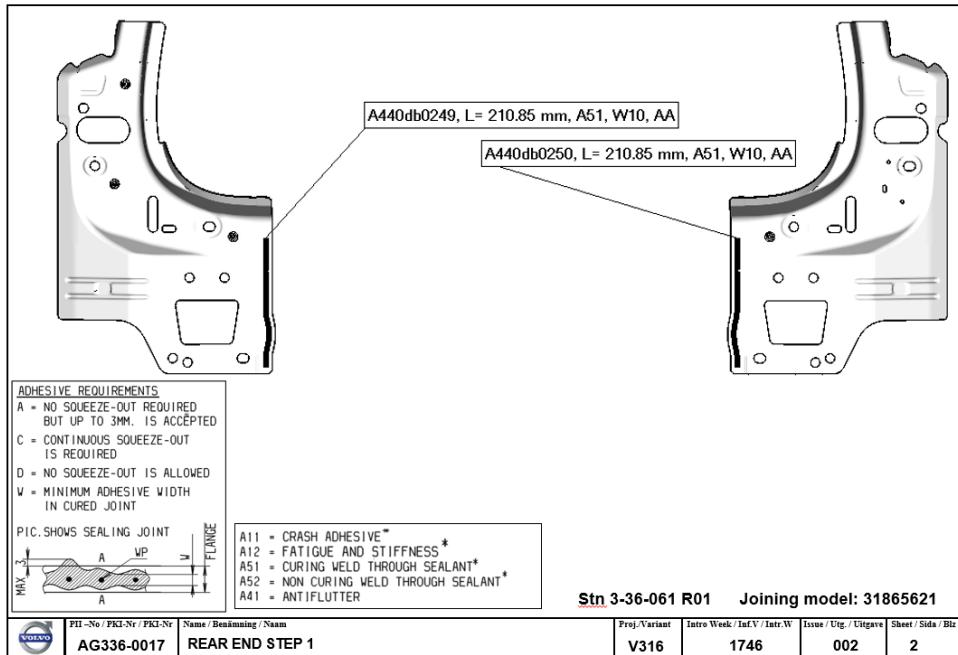
336060SH01



PII -No / PKI-Nr / FKI-Nr	Name / Benaming / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sids / Blz
AG336-0015	RF CPL STEP 2 BACKPANEL/BOLTING/DYNAMIC BUFFER	V316	1746	002	3

PII -No / PKI-Nr / FKI-Nr	Name / Benaming / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sids / Blz
AG336-0015	RF CPL STEP 2 BACKPANEL/BOLTING/DYNAMIC BUFFER	V316	1746	002	4

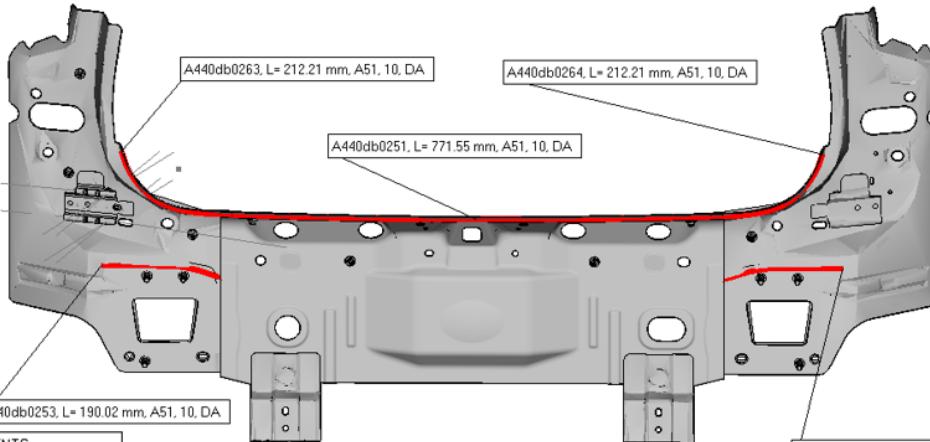
336061 SH01



336062 SH02



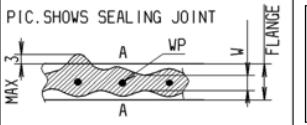
Not in released PII!



ADHESIVE REQUIREMENTS

- A = NO SQUEEZE-OUT REQUIRED
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IS REQUIRED
- D = NO SQUEEZE-OUT IS ALLOWED
- W = MINIMUM ADHESIVE WIDTH
IN CURED JOINT

PIC SHOWS SEALING JOINT

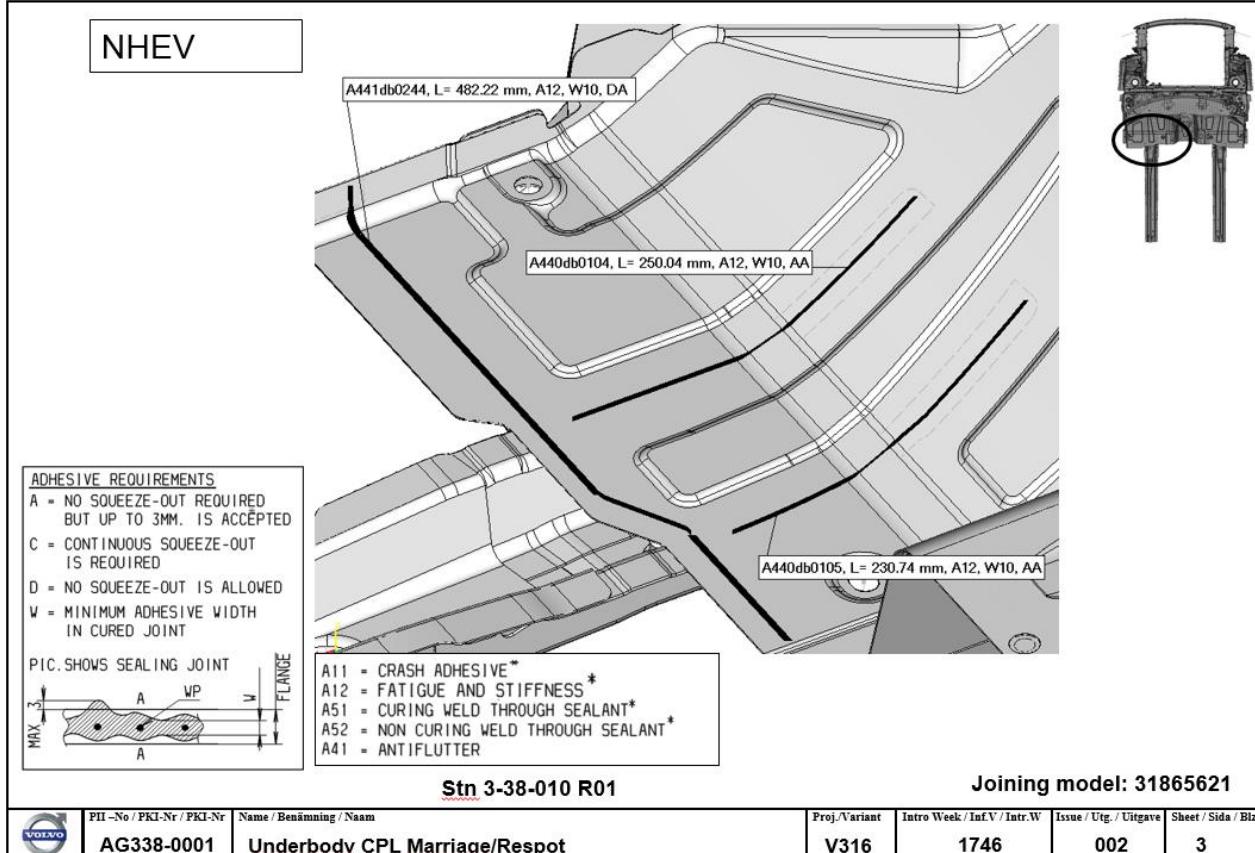


- A11 = CRASH ADHESIVE*
- A12 = FATIGUE AND STIFFNESS*
- A51 = CURING WELD THROUGH SEALANT*
- A52 = NON CURING WELD THROUGH SEALANT*
- A41 = ANTI FLUTTER

Stn 3-36-062 R02

Joining model: 31865621

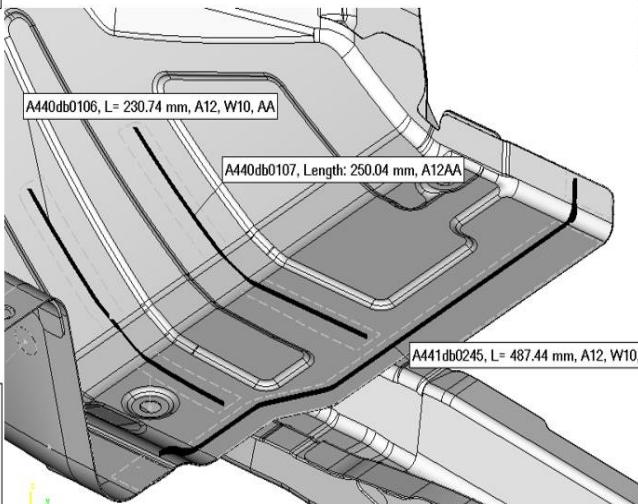
PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG336-0019	REAR END STEP 2	V316	1746	002	2



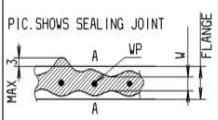
338010 SH01 (PAGE 1/2) NEXT



NHEV



ADHESIVE REQUIREMENTS
A = NO SQUEEZE-OUT REQUIRED
BUT UP TO 3MM. IS ACCEPTED
C = CONTINUOUS SQUEEZE-OUT
IS REQUIRED
D = NO SQUEEZE-OUT IS ALLOWED
W = MINIMUM ADHESIVE WIDTH
IN CURED JOINT



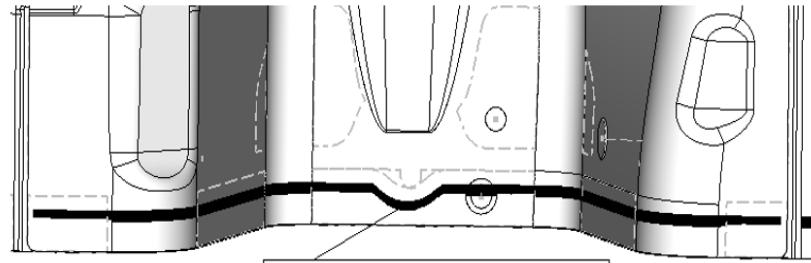
- A11 = CRASH ADHESIVE*
- A12 = FATIGUE AND STIFFNESS*
- A51 = CURING WELD THROUGH SEALANT*
- A52 = NON CURING WELD THROUGH SEALANT*
- A41 = ANTIFLUTTER

Stn 3-38-010 R01

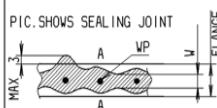
Joining model: 31865621

Proj./Variant	Intro Week / Inf.V / Instr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
V316	1746	002	5

NHEV



ADHESIVE REQUIREMENTS
A = NO SQUEEZE-OUT REQUIRED
BUT UP TO 3MM. IS ACCEPTED
C = CONTINUOUS SQUEEZE-OUT
IS REQUIRED
D = NO SQUEEZE-OUT IS ALLOWED
W = MINIMUM ADHESIVE WIDTH
IN CURED JOINT



- A11 = CRASH ADHESIVE*
- A12 = FATIGUE AND STIFFNESS*
- A51 = CURING WELD THROUGH SEALANT*
- A52 = NON CURING WELD THROUGH SEALANT*
- A41 = ANTIFLUTTER

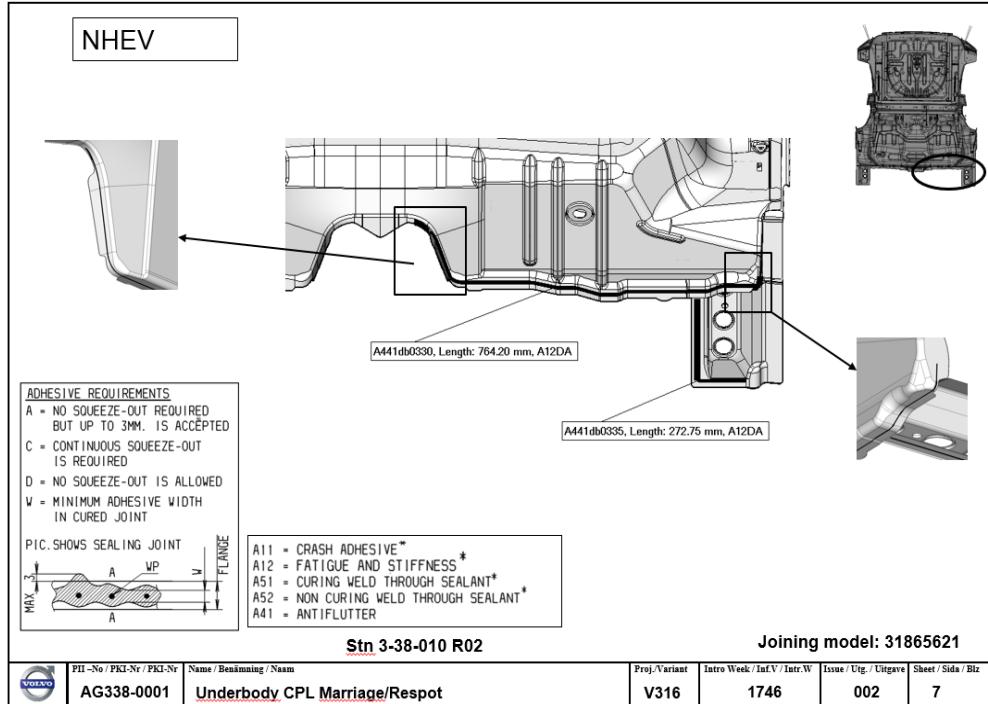
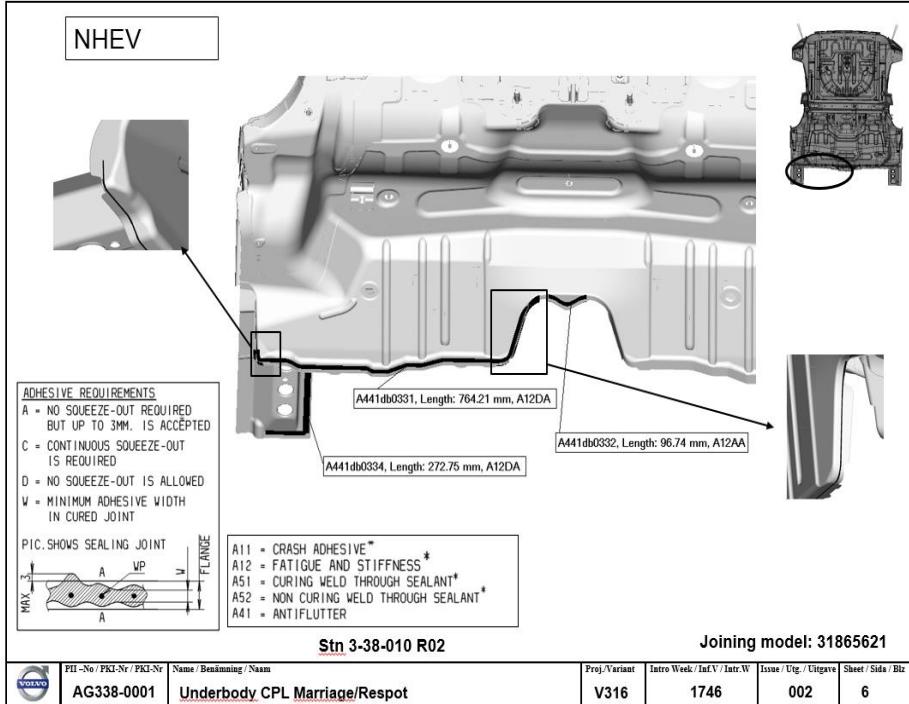
Stn 3-38-010 R01

Joining model: 31865621

Proj./Variant	Intro Week / Inf.V / Instr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
V316	1746	002	4

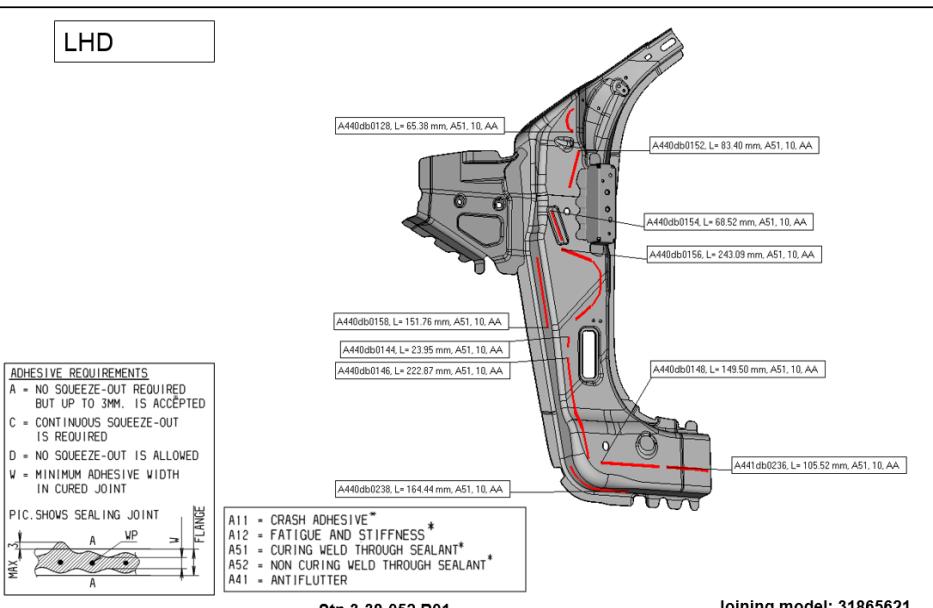


338010 SH02 (PAGE 2/2) BACK



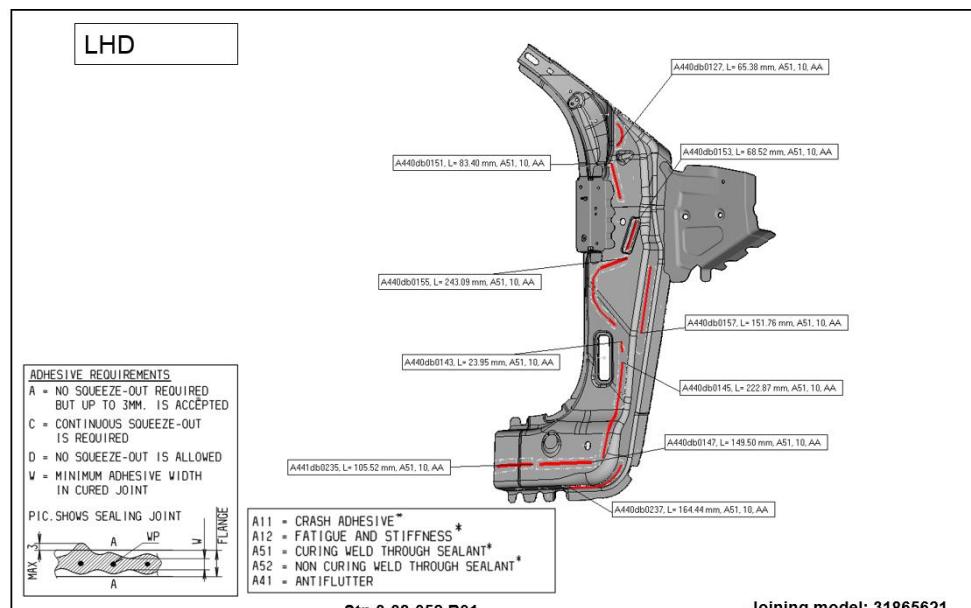


LHD



PII -Nr / PKI-Nr / FKI-Nr	Name / Benennung / Naam	Proj./Variant	Intro Week / Inf.V	Intr.W	Issue / Utg.	Utgave	Sheet / Sida / Blz
AG338-0004	PA - A-PILLAR INNER	V316	1746	003	6		

LHD

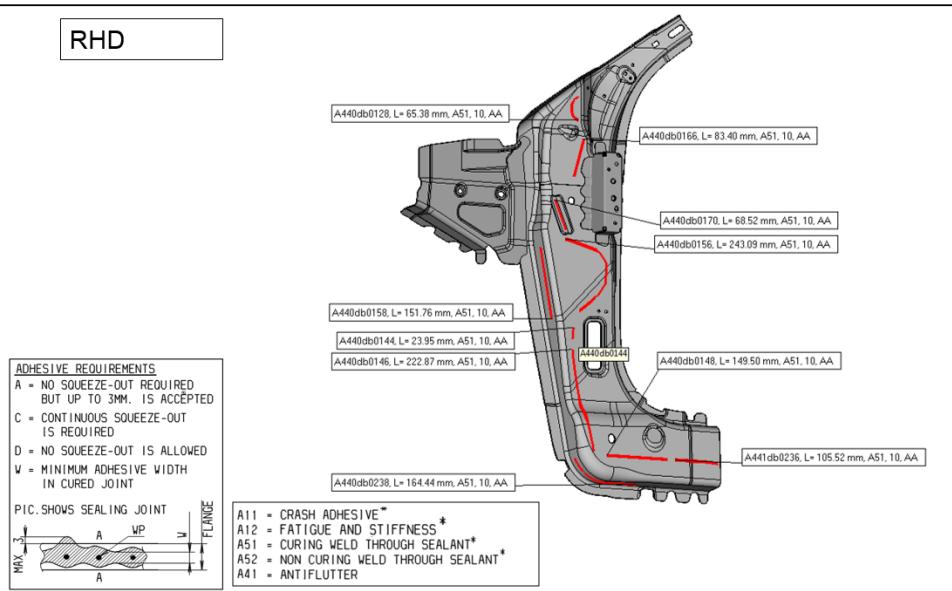


PII -Nr / PKI-Nr / FKI-Nr	Name / Benennung / Naam	Proj./Variant	Intro Week / Inf.V	Intr.W	Issue / Utg.	Utgave	Sheet / Sida / Blz
AG338-0004	PA - A-PILLAR INNER	V316	1746	003	8		

338052 SH (PAGE 2/2) BACK



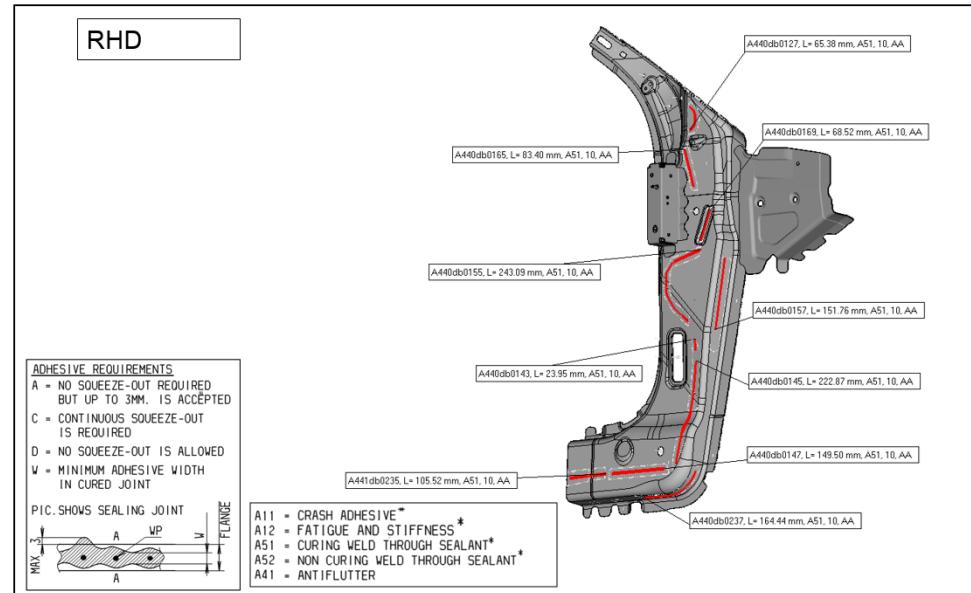
RHD



FII -No / PKI-Nr / PKI-Nr
Name / Bezeichnung / Nam
AG338-0004 PA - A-PILLAR INNER

Proj./Variant
V316
Intro Week / Inf.V / Intr.W
1746
Issue / Utg. / Urtage
003
Sheet / Seite / Blz
7

RHD



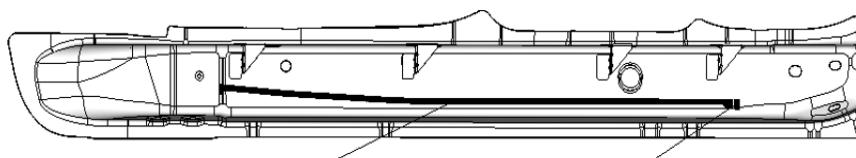
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Name / Bezeichnung / Nam
AG338-0004 PA - A-PILLAR INNER

Proj./Variant
V316
Intro Week / Inf.V / Intr.W
1746
Issue / Utg. / Urtage
003
Sheet / Seite / Blz
9

338072 SH1



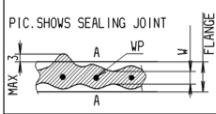
NHEV



A441db0110, Length: 970.92 mm, A11AA

A440db0112, Length: 12.00 mm, A11AA

ADHESIVE REQUIREMENTS
A = NO SQUEEZE-OUT REQUIRED
BUT UP TO 3MM. IS ACCEPTED
C = CONTINUOUS SQUEEZE-OUT
IS REQUIRED
D = NO SQUEEZE-OUT IS ALLOWED
W = MINIMUM ADHESIVE WIDTH
IN CURED JOINT



- A11 = CRASH ADHESIVE*
- A12 = FATIGUE AND STIFFNESS*
- A51 = CURING WELD THROUGH SEALANT*
- A52 = NON CURING WELD THROUGH SEALANT*
- A41 = ANTI FLUTTER

Stn 3-38-072

Joining model: 31865621



PII-No / PKI-Nr / PKI-Nr
AG338-0006 PA SILL INNER

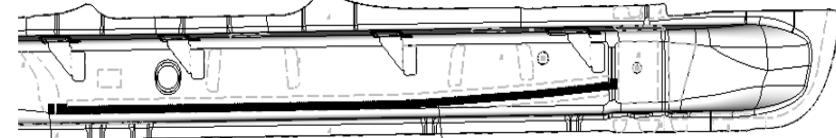
Proj./Variant
V316

Intro Week / Inf.V / Intr.W
1746

Issue / Utg. / Uitgave
002

Sheet / Sida / Blz
10

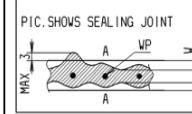
NHEV



A440db0111, Length: 12.00 mm, A11AA

A441db0109, Length: 970.92 mm, A11AA

ADHESIVE REQUIREMENTS
A = NO SQUEEZE-OUT REQUIRED
BUT UP TO 3MM. IS ACCEPTED
C = CONTINUOUS SQUEEZE-OUT
IS REQUIRED
D = NO SQUEEZE-OUT IS ALLOWED
W = MINIMUM ADHESIVE WIDTH
IN CURED JOINT



- A11 = CRASH ADHESIVE*
- A12 = FATIGUE AND STIFFNESS*
- A51 = CURING WELD THROUGH SEALANT*
- A52 = NON CURING WELD THROUGH SEALANT*
- A41 = ANTI FLUTTER

Stn 3-38-072

Joining model: 31865621



PII-No / PKI-Nr / PKI-Nr
AG338-0006 PA SILL INNER

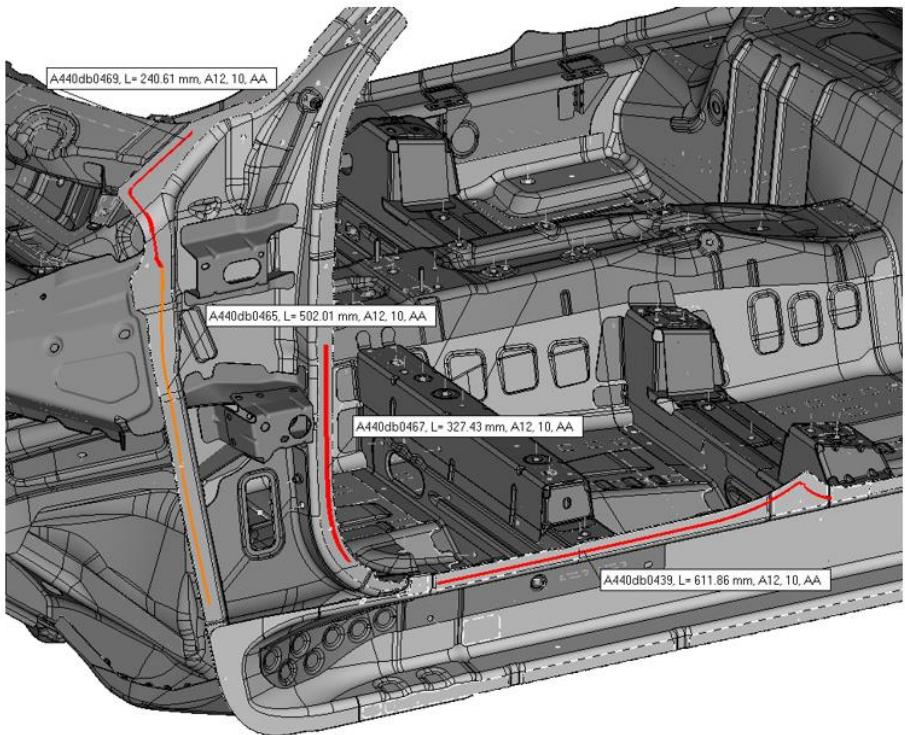
Proj./Variant
V316

Intro Week / Inf.V / Intr.W
1746

Issue / Utg. / Uitgave
002

Sheet / Sida / Blz
11

87130 SH01 (PAGE 1/4) NEXT

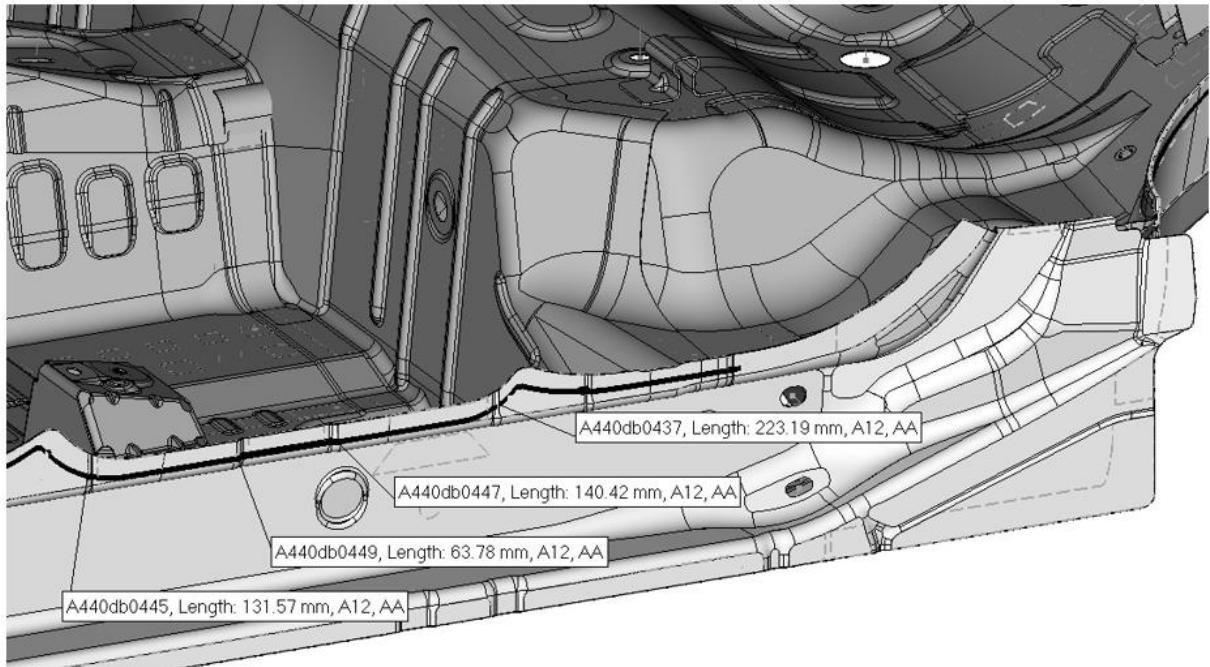


Stn 3-87-130 R01

Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
Volvo AG087-0003	<u>Underbody Respot 3</u>	V316	1746	003	15

87130 SH01 (PAGE 2/4) NEXT

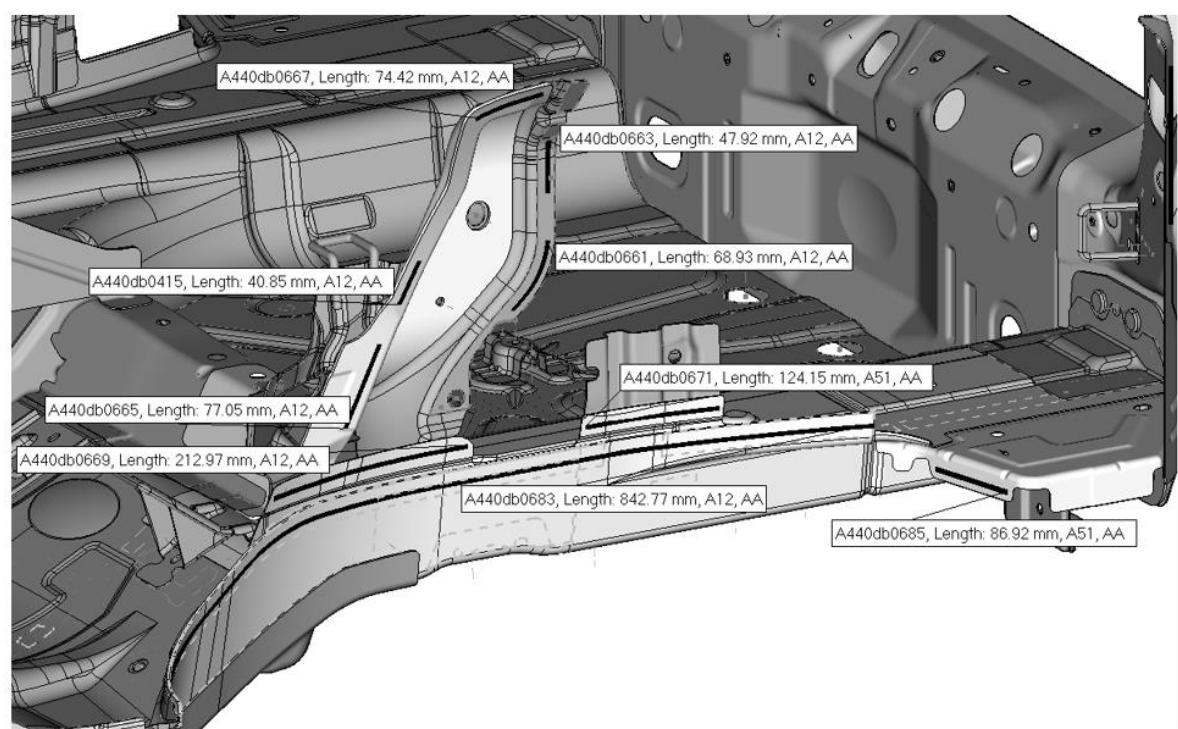


Stn 3-87-130 R01

Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG087-0003	Underbody Respot 3	V316	1746	002	16

87130 SH01 (PAGE 3/4) NEXT

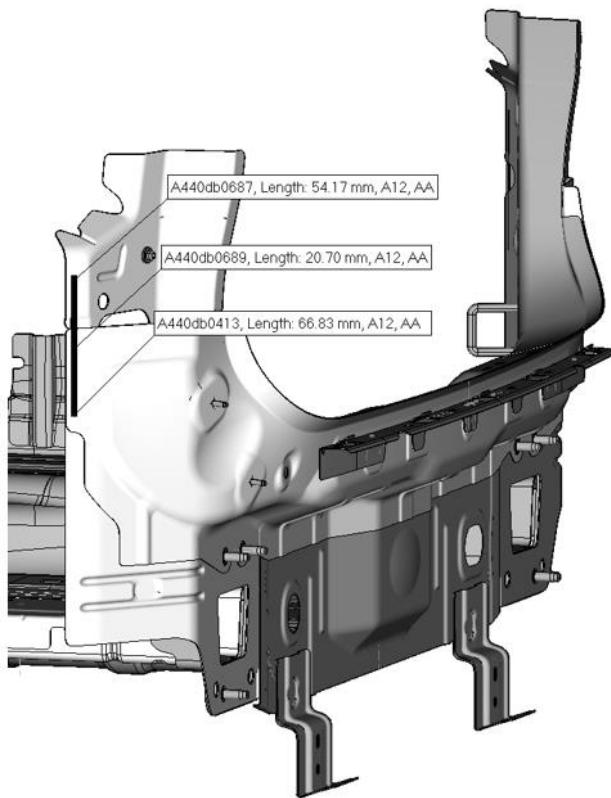


Stn 3-87-130 R01

Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Urg. / Uitgave	Sheet / Sida / Blz
AG087-0003	<u>Underbody Respot 3</u>	V316	1746	002	17

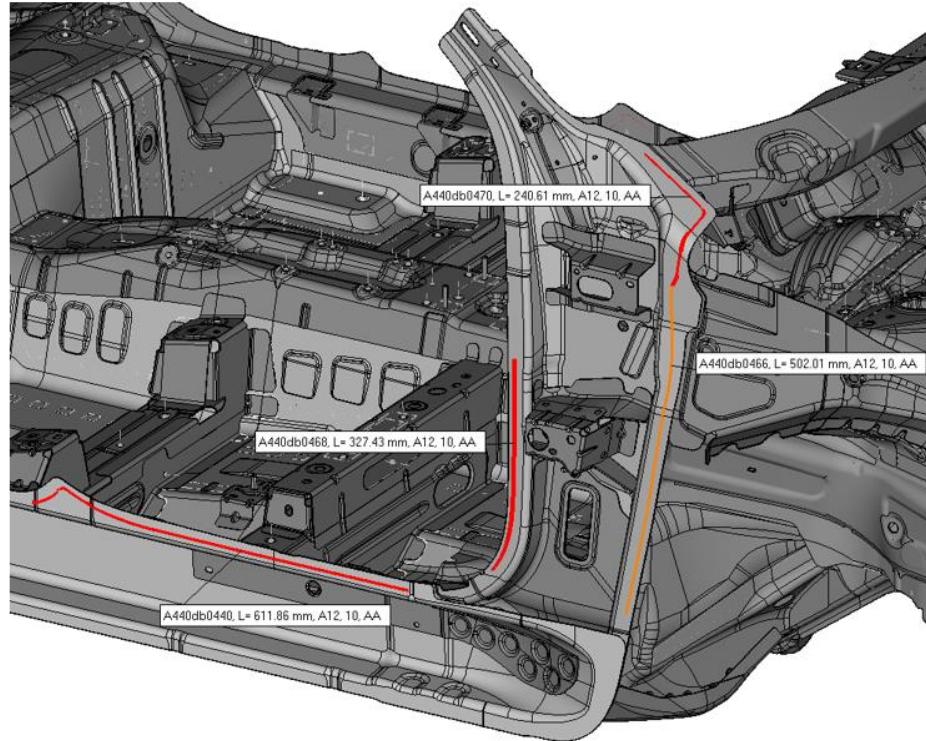
87130 SH01 (PAGE 4/4) BACK



Stn 3-87-130 R01

Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj. / Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG087-0003	Underbody Respot 3	V316	1746	002	18

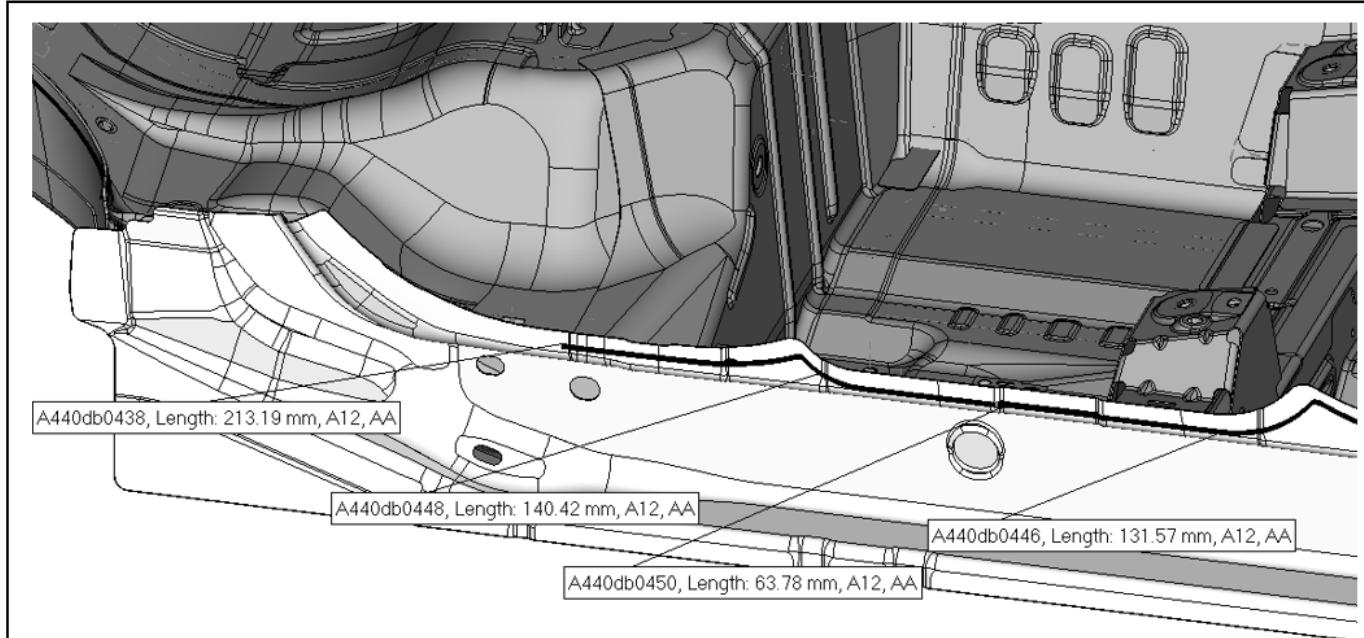


Stn 3-87-130 R02

Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG087-0003	Underbody Respot 3	V316	1746	003	19

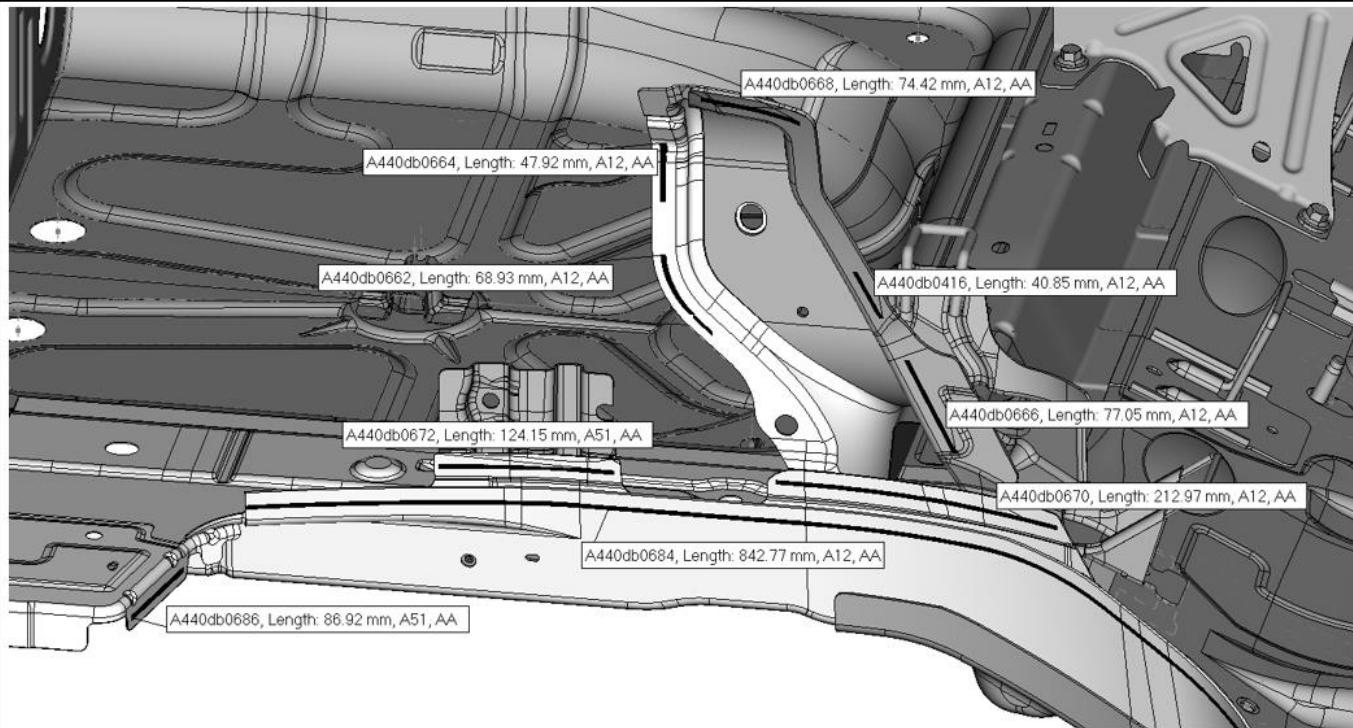
87130 SH02



Stn 3-87-130 R02

Joining model: 31865621

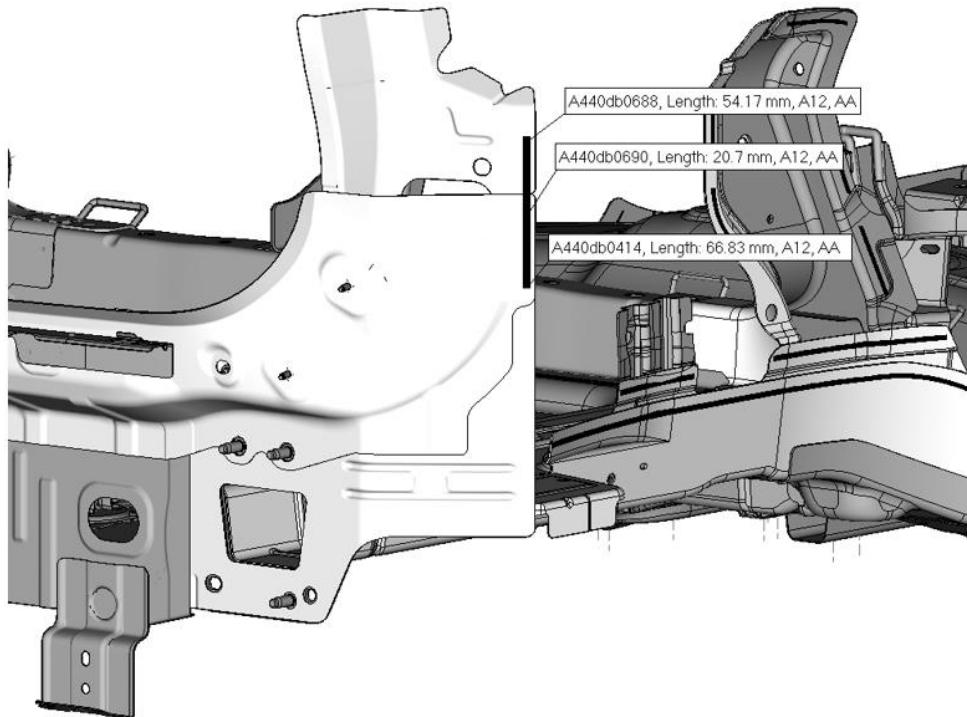
PII - No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
 AG087-0003	<u>Underbody Respot 3</u>	V316	1746	002	20



Stn 3-87-130 R02

Joining model: 31865621

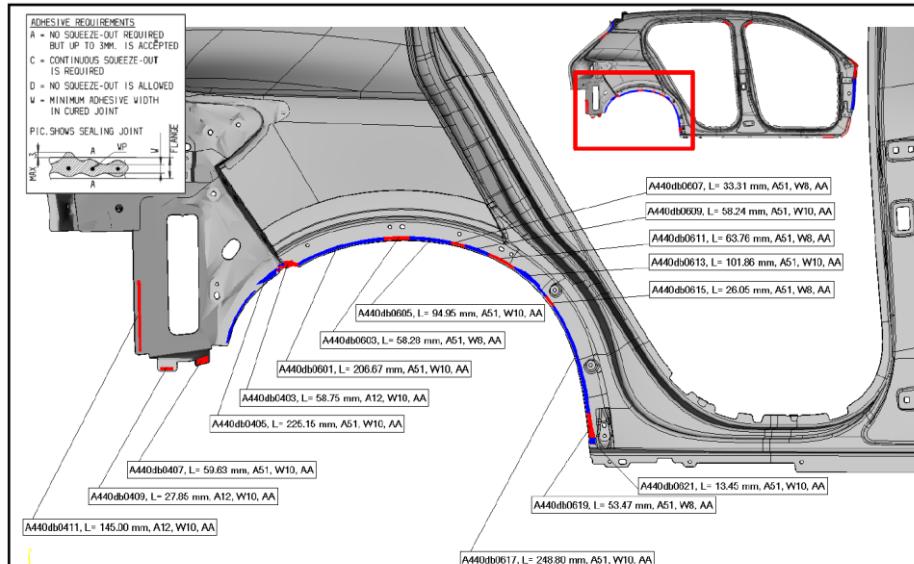
PII - No / PKI-Nr / PKJ-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
 AG087-0003	<u>Underbody Respot 3</u>	V316	1746	002	21



Stn 3-87-130 R02

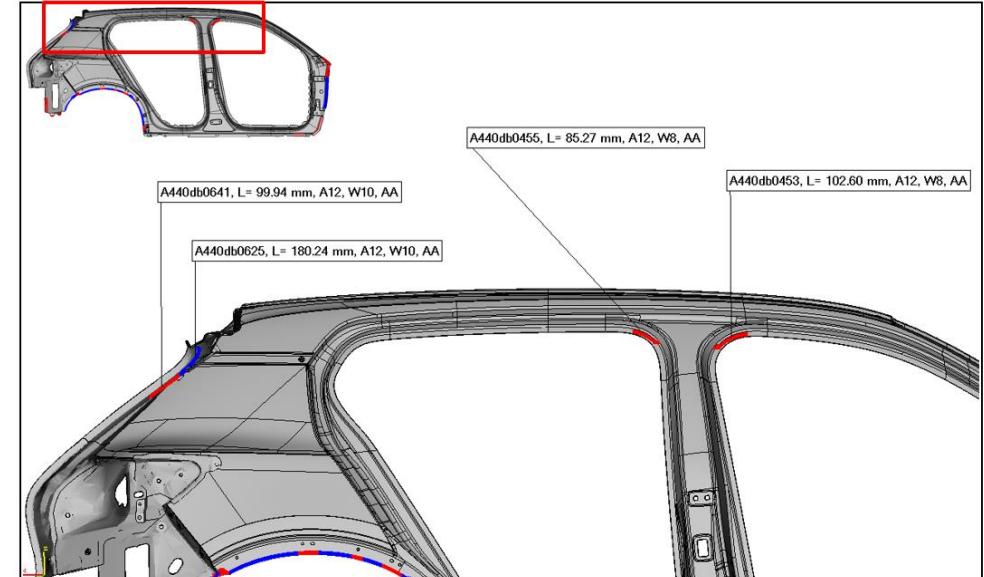
Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V. / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
 AG087-0003	Underbody Respot 3	V316	1746	002	22



Stn 3-51-010 R05 Joining model: 31484339

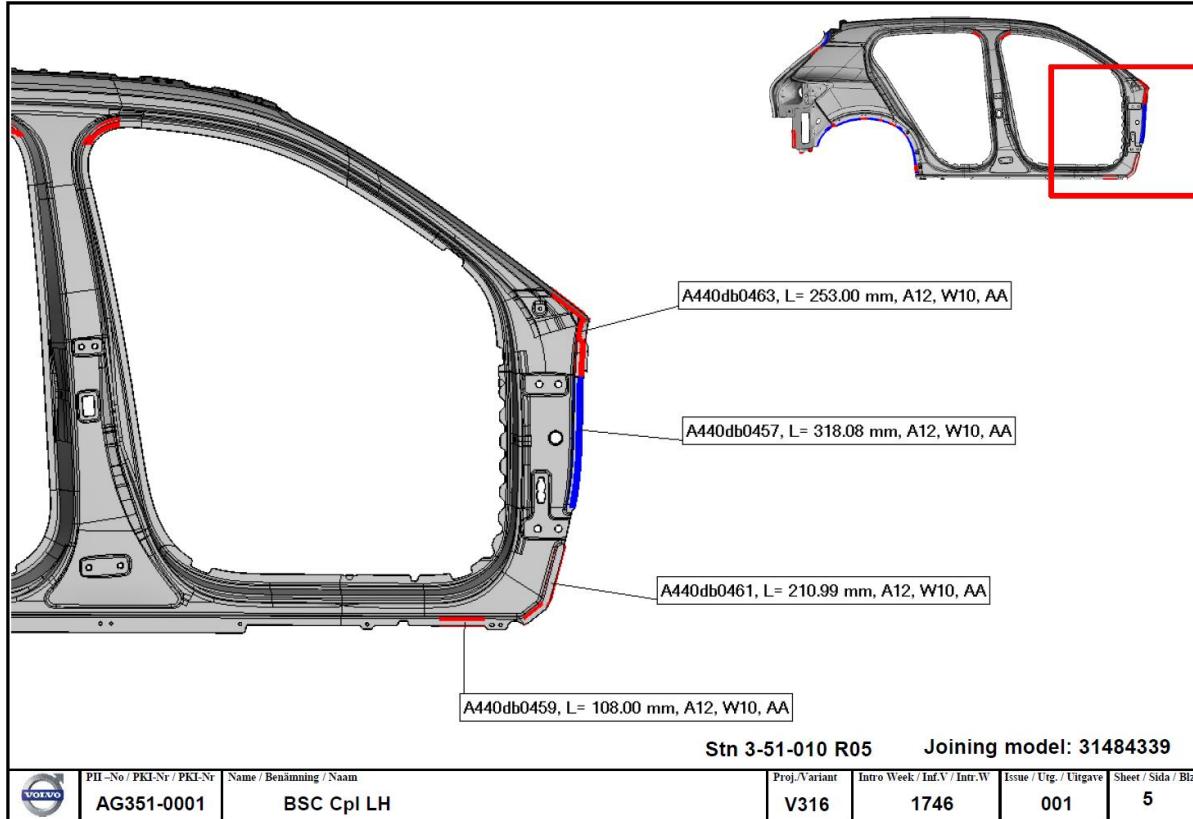
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AG351-0001	BSC Cpl LH	V316	1746	001	3

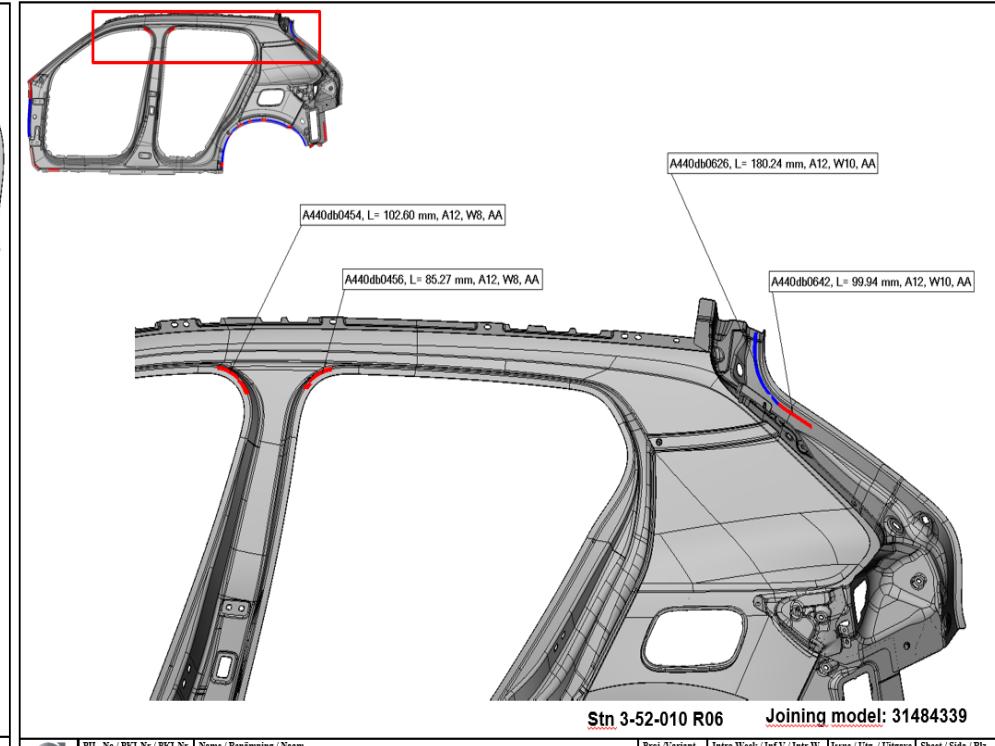
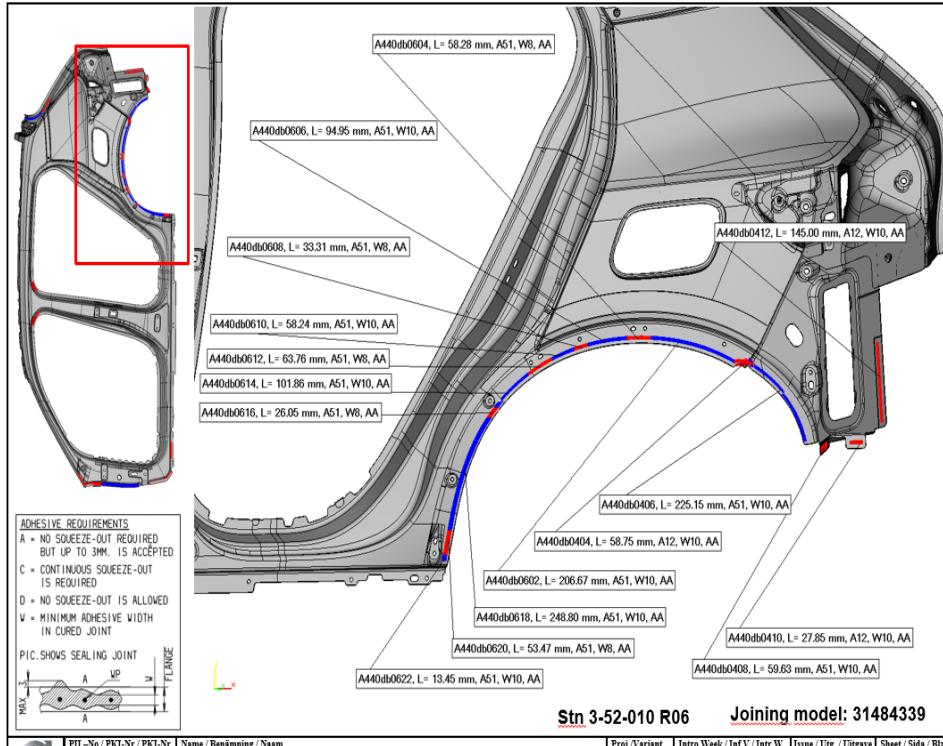


Stn 3-51-010 R05 Joining model: 31484339

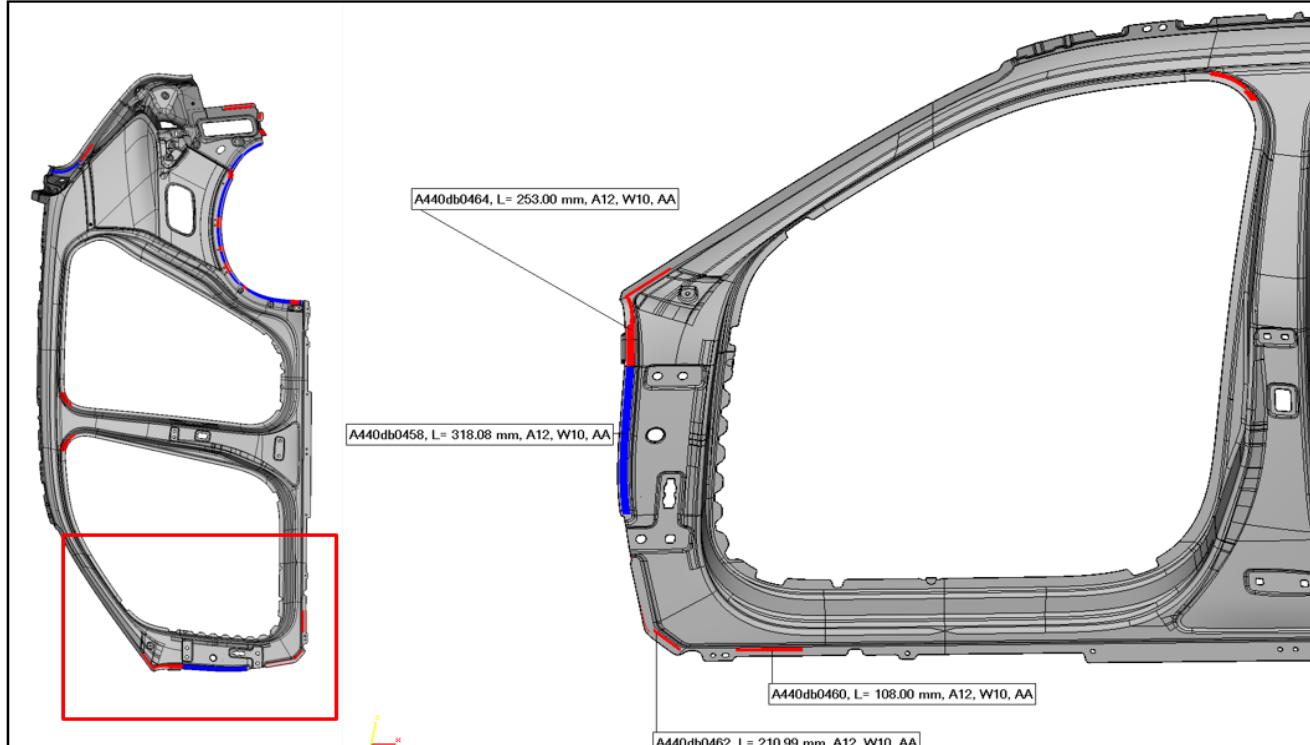
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AG351-0001	BSC Cpl LH	V316	1746	001	4

351010 SH05





352010 SH06

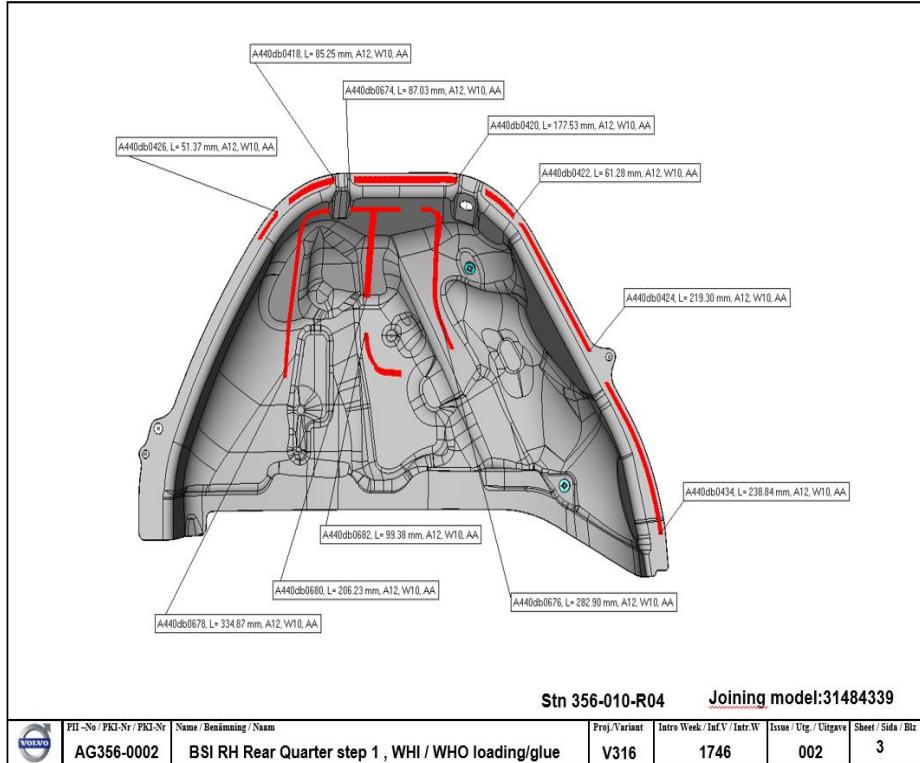


Stn 3-52-010 R06

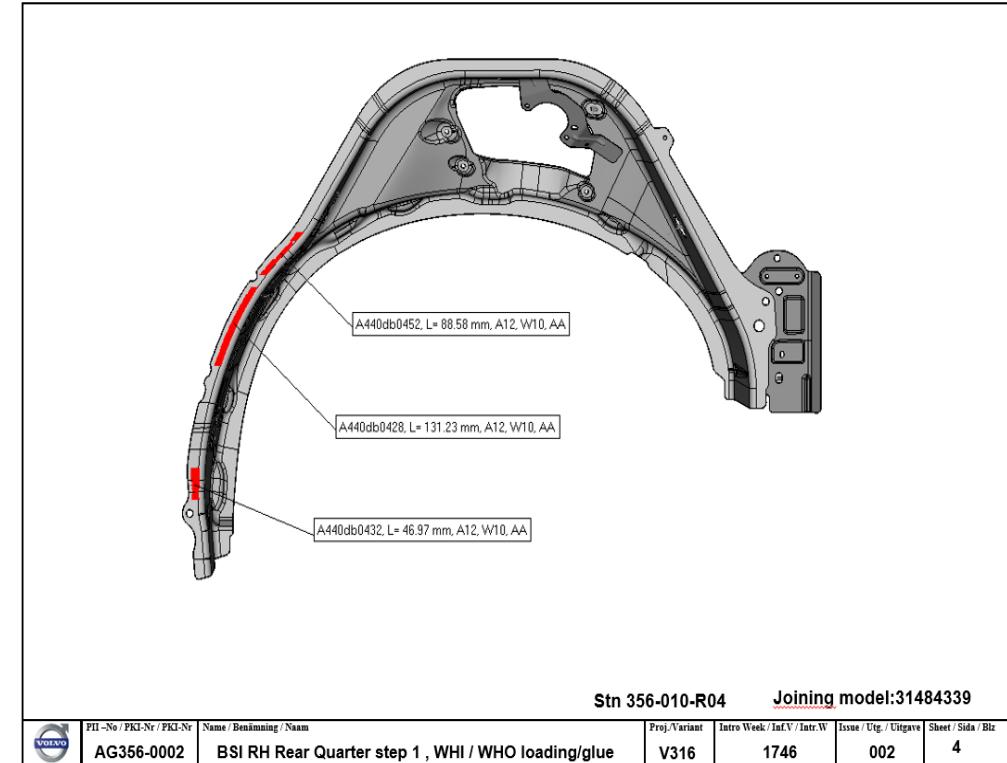
Joining model: 31484339

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
Volvo AG352-0001	BSC Cpl RH	V316	1746	001	5

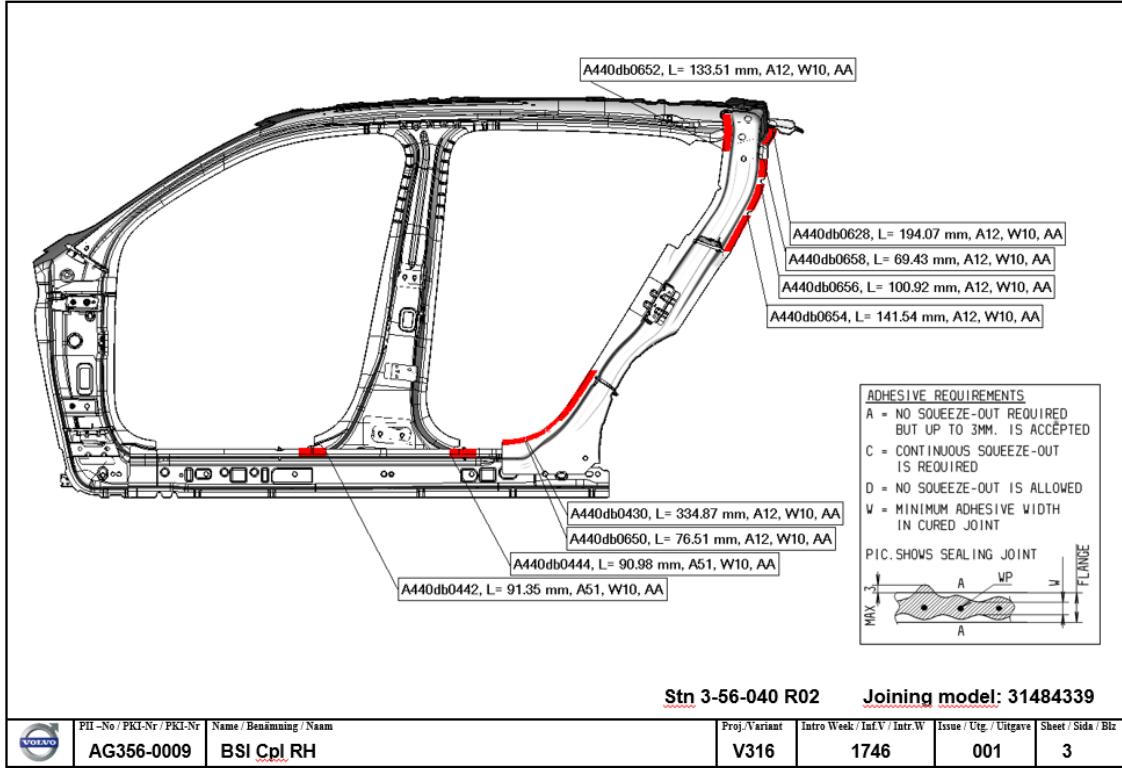
356010 SH04

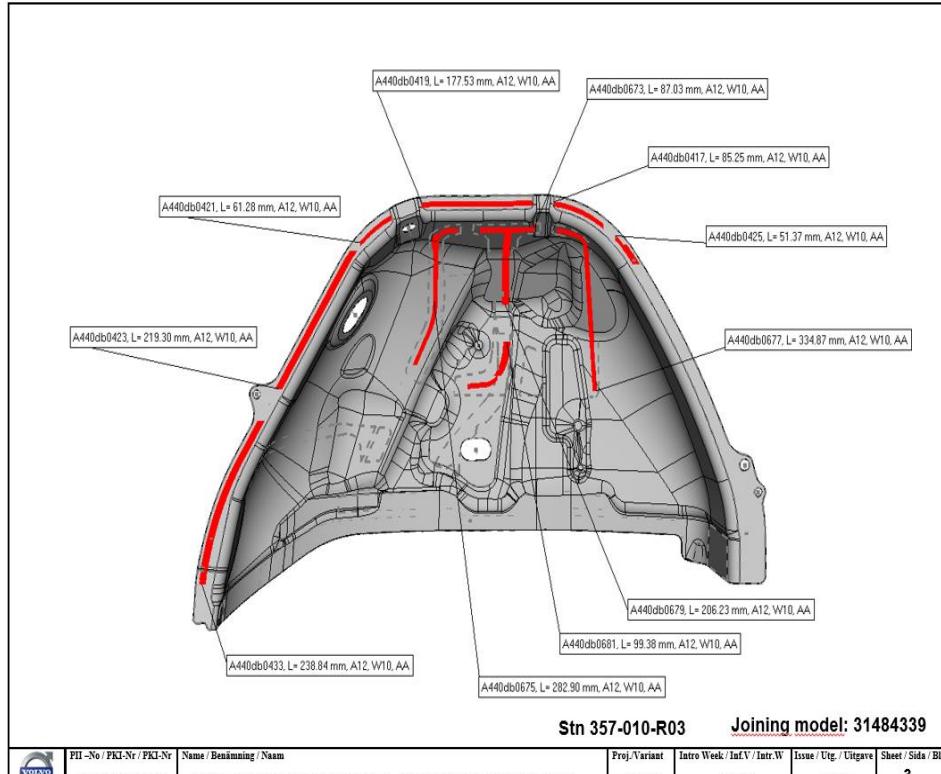


PII -No / PKI-Nr / PKI-Nr	Name / Benaming / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG356-0002	BSI RH Rear Quarter step 1 , WHI / WHO loading/glue	V316	1746	002	3

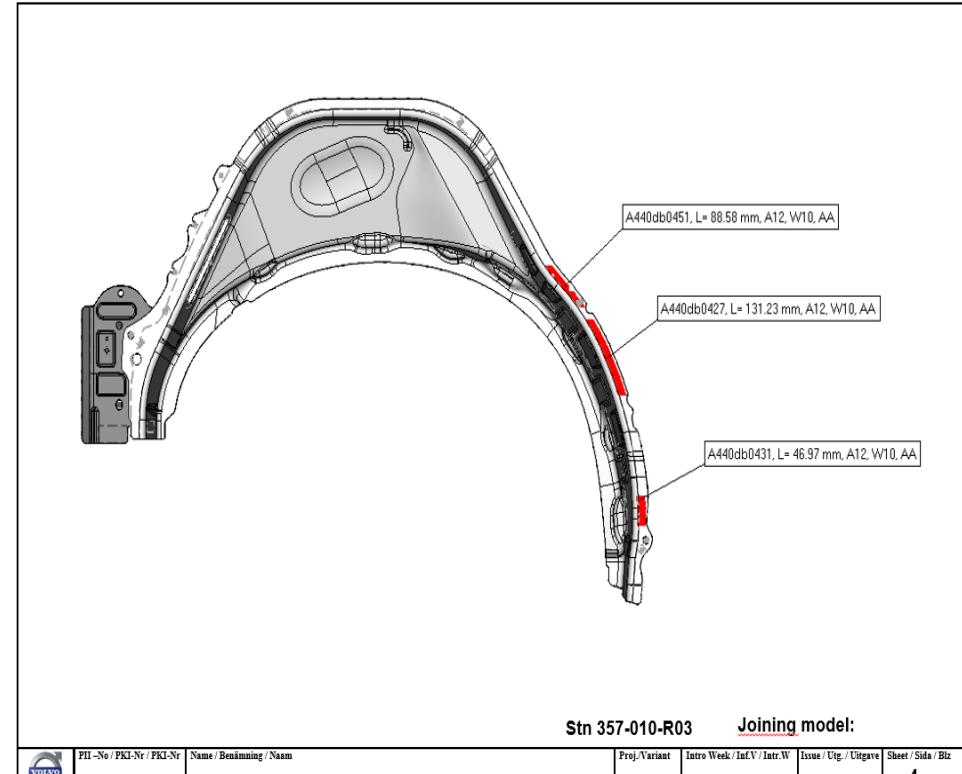


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AG356-0002	BSI RH Rear Quarter step 1 , WHI / WHO loading/glue	V316	1746	002	4

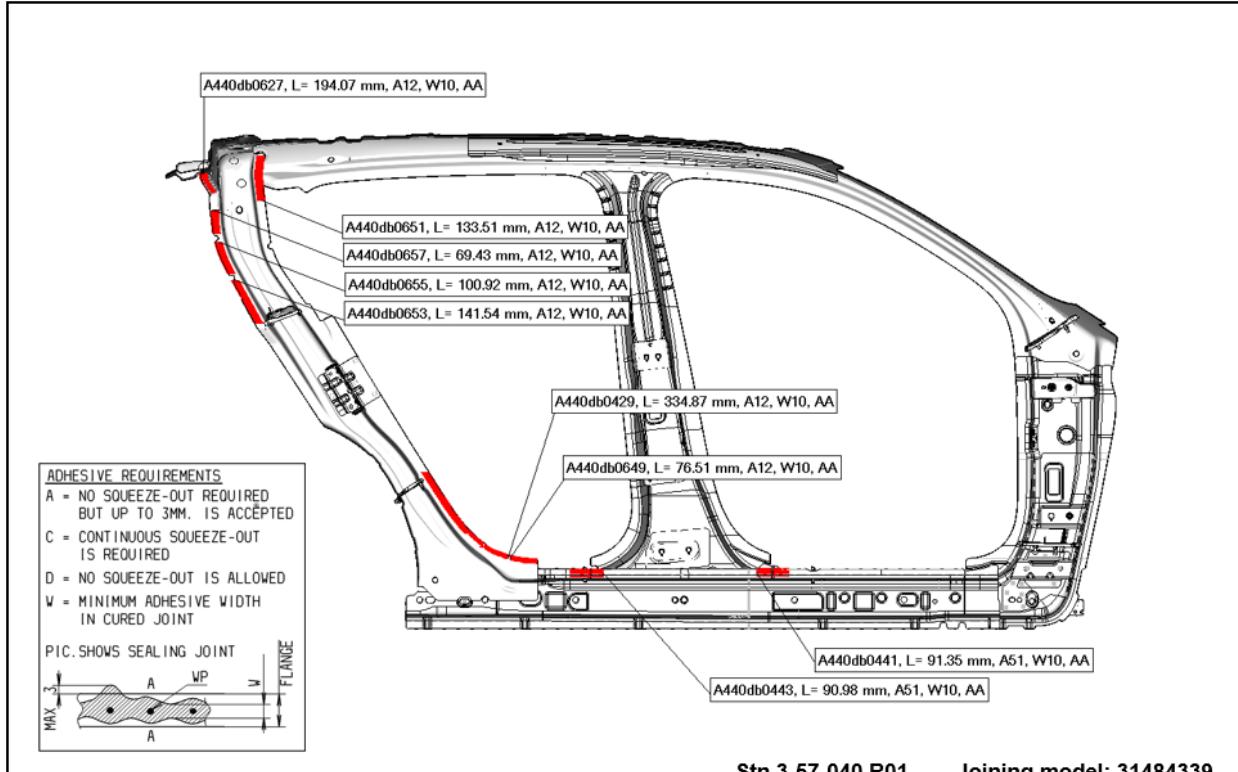




PII -Nr / PKI-Nr / PKI-Nr	Name / Benaming / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG357-0002	BSI LH Rear Quarter step 1 , WHI / WHO loading/glue	V316	1746	002	3

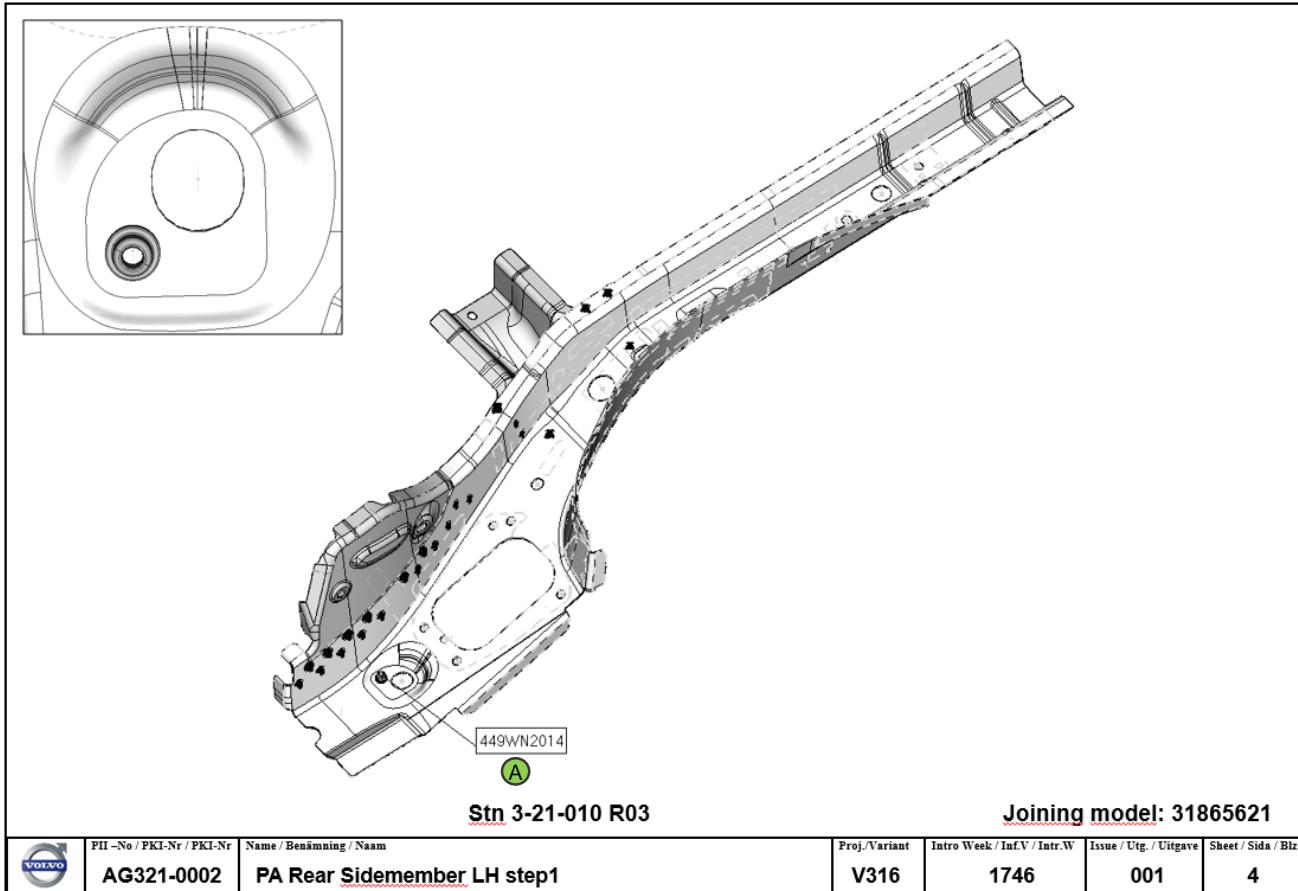


PII -Nr / PKI-Nr / PKI-Nr	Name / Benaming / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG357-0002	BSI LH Rear Quarter step 1 , WHI / WHO loading/glue	V316	1746	002	4



PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
 AG537-0009	BSI Cpl LH	V316	1746	001	3

321010 WN03A

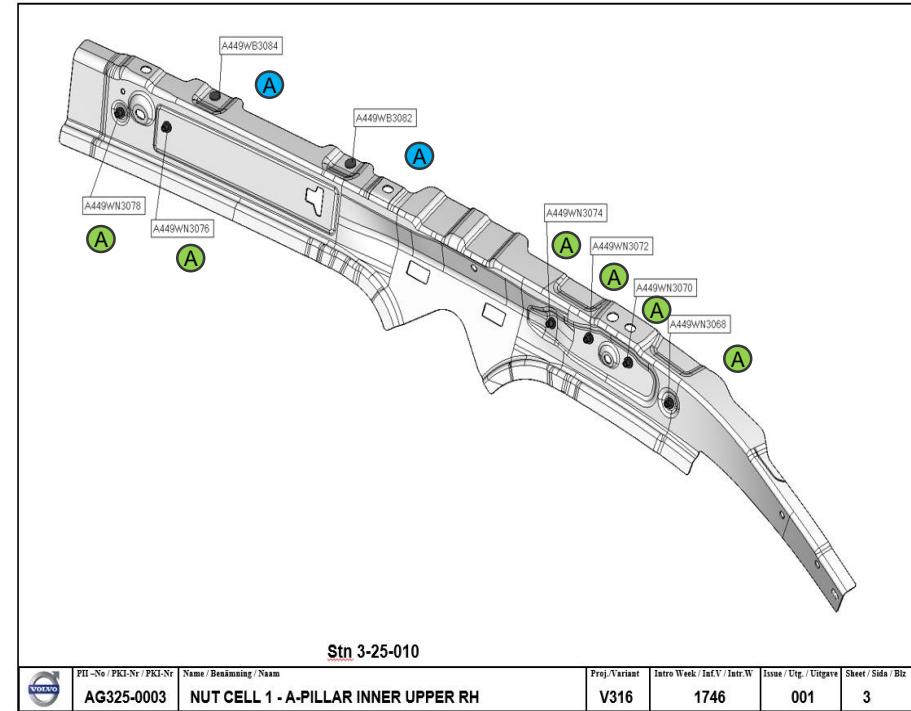
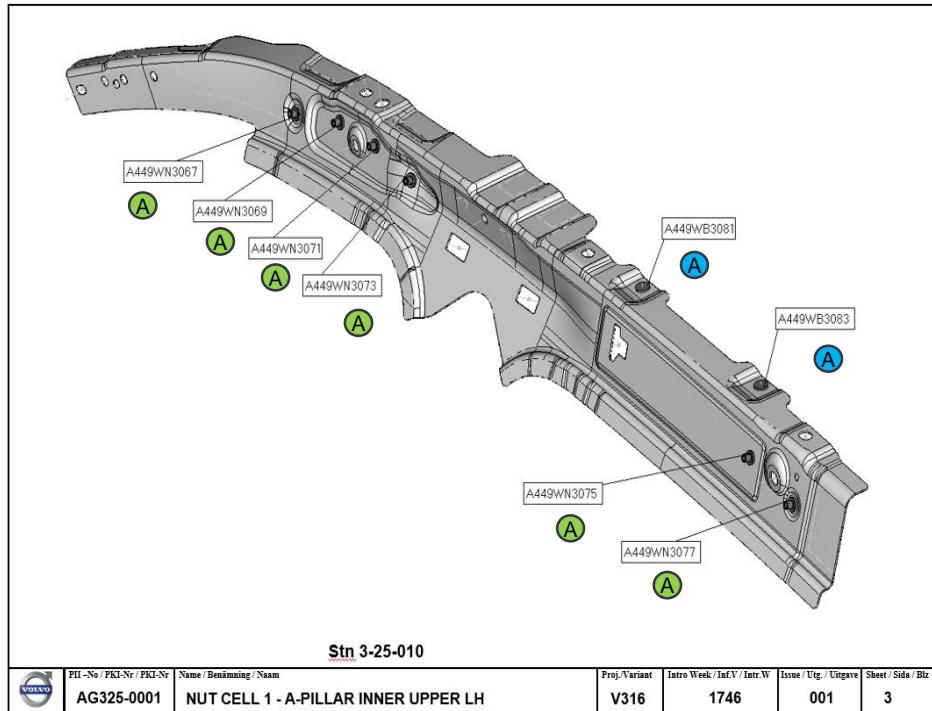


Stn 3-21-010 R03

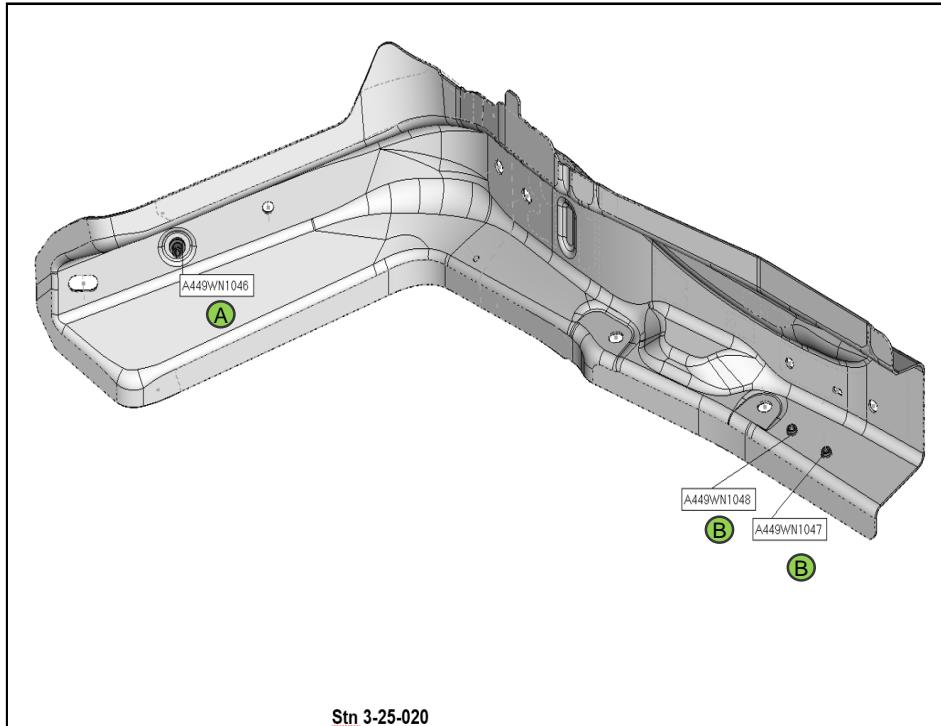
Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG321-0002	PA Rear Sidemember LH step1	V316	1746	001	4

325010 WN01A/WB01A

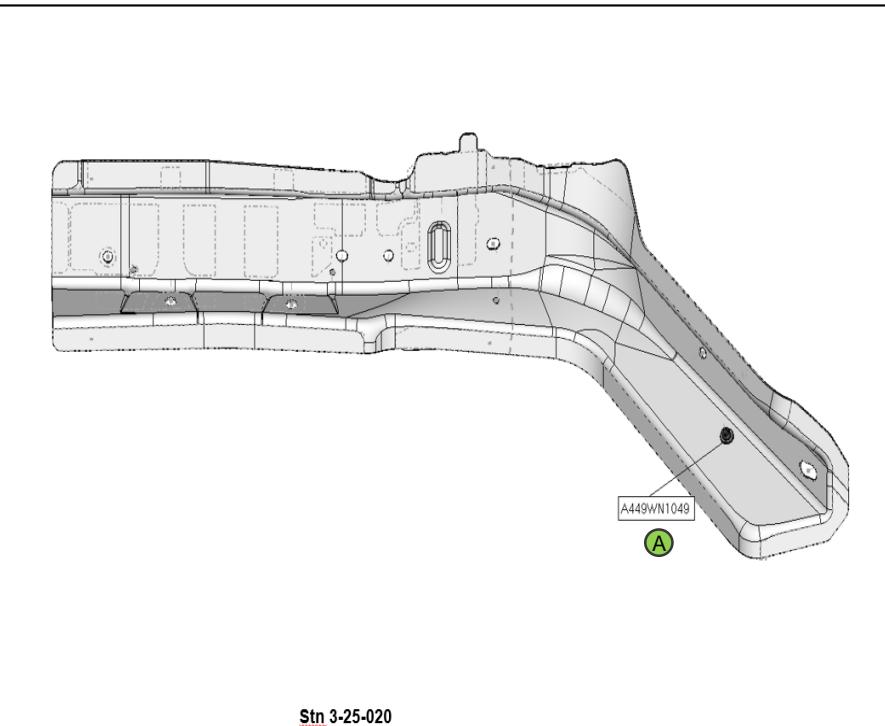


325020WN01A/WN01B



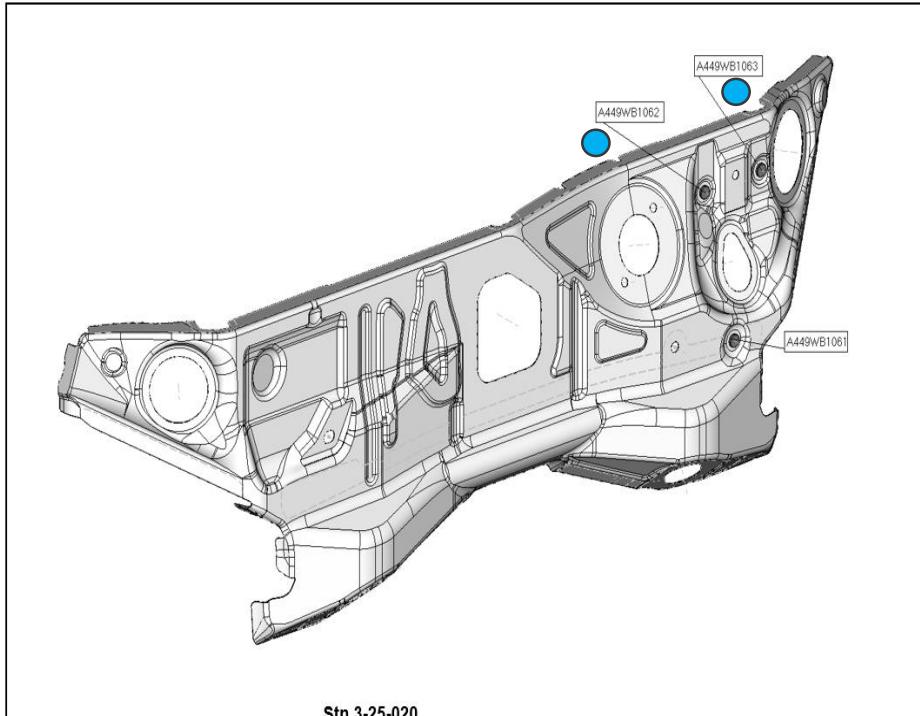
Stn 3-25-020

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AG325-0005	NUT CELL 2 - SIDEMEMBER INNER LH	V316	1746	001	3

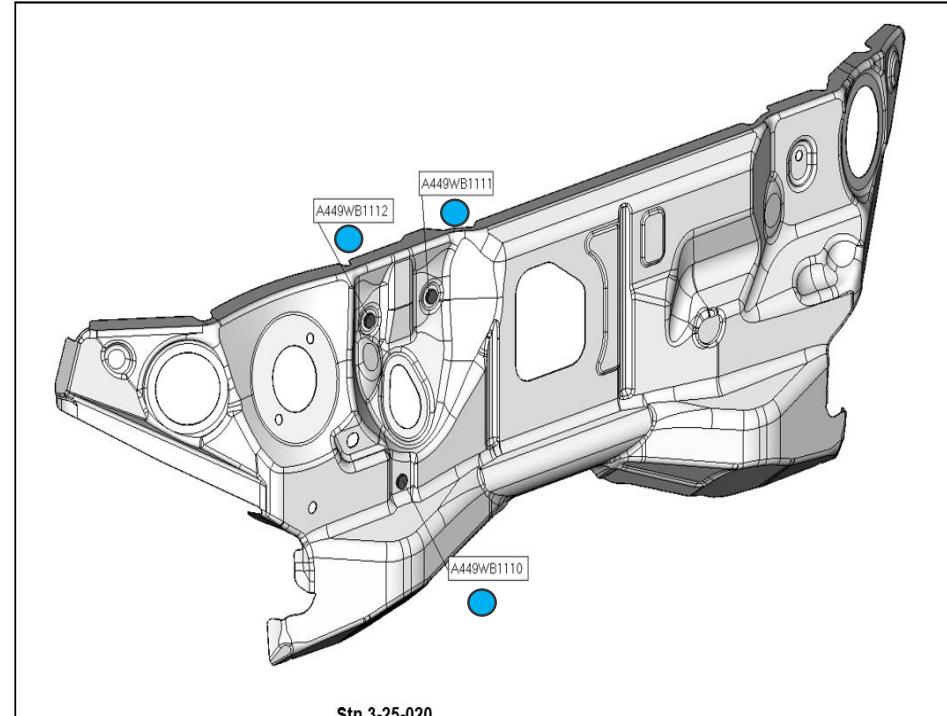


Stn 3-25-020

PII -No / PKI-Nr / PKI-Nr	Name / Benaming / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG325-0007	NUT CELL 2 - SIDEMEMBER INNER RH	V316	1746	001	3

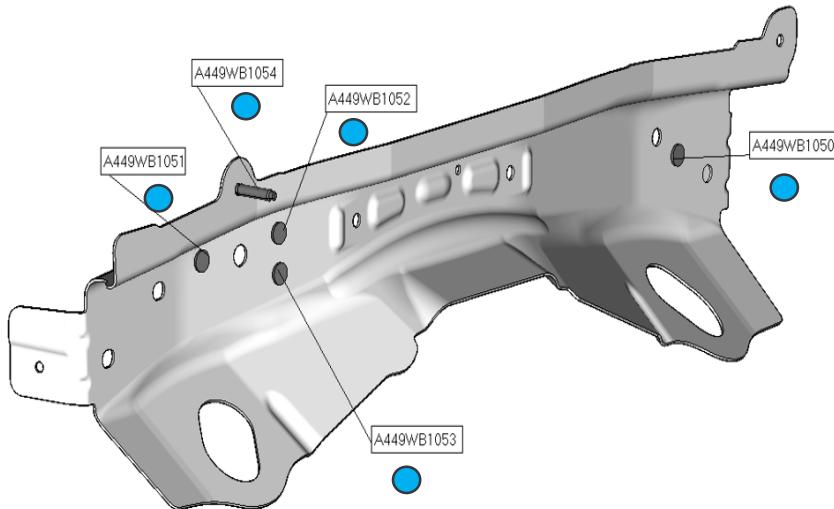


PII -Nr / PKI-Nr / PKJ-Nr	Name / Benaming / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz.
AG325-0009	NUT CELL 2 - DASH UPPER LHD	V316	1746	001	3



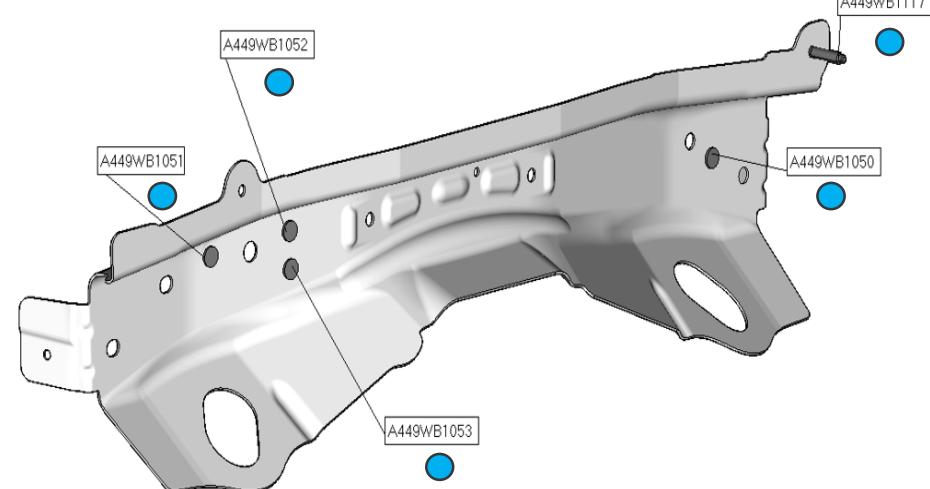
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AG325-0011	NUT CELL 2 - DASH UPPER RHD	V316	1746	001	3

325020 WBO1B



Stn 3-25-020

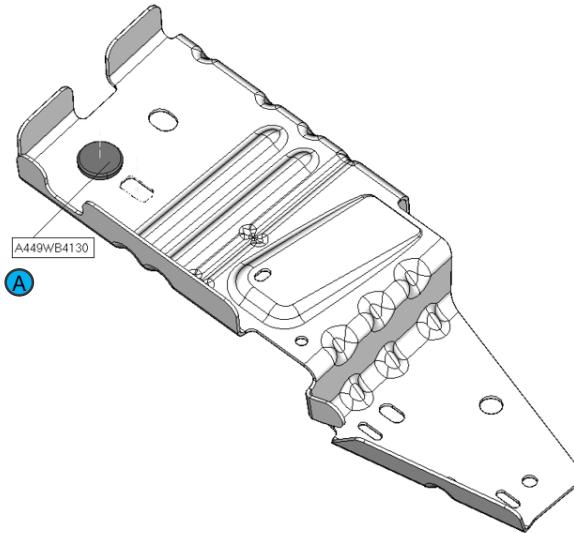
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	AG325-0013	NUT CELL 2 - CROSSMEMBER DASH LHD	V316	1746	001	3



Stn 3-25-020

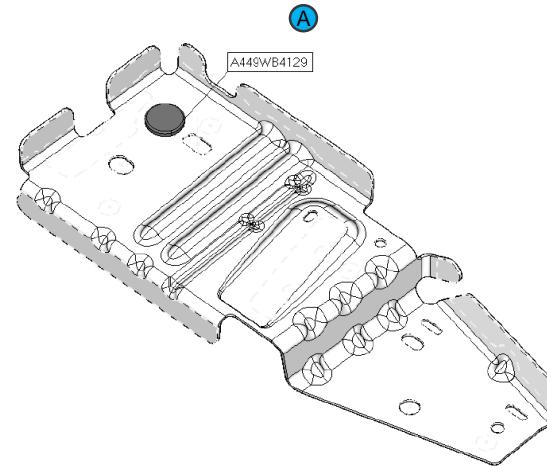
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	AG325-0015	NUT CELL 2 - CROSSMEMBER DASH RHD	V316	1746	001	3

325030 WBO1A



Stn 3-25-030

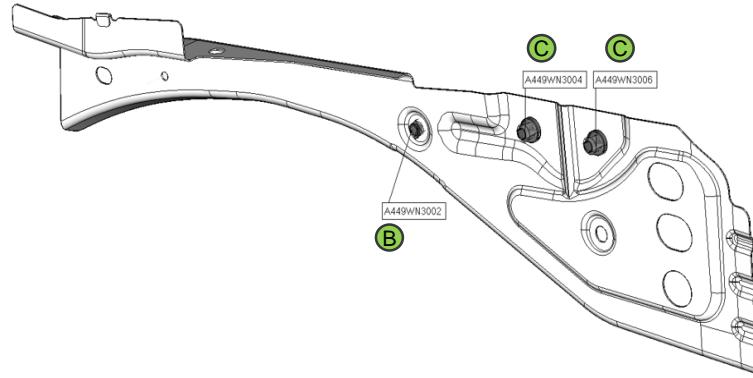
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	AG325-0023	NUT CELL 3 – PANEL SAFETY BELT RH	V316	1746	001	3



Stn 3-25-030

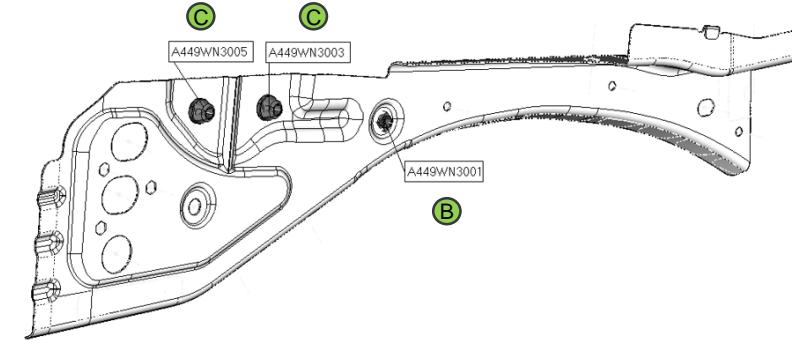
	PII-No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
	AG325-0021	NUT CELL 3 – PANEL SAFETY BELT LH	V316	1746	001	3

325030 WN01C/01B



Stn 3-25-030

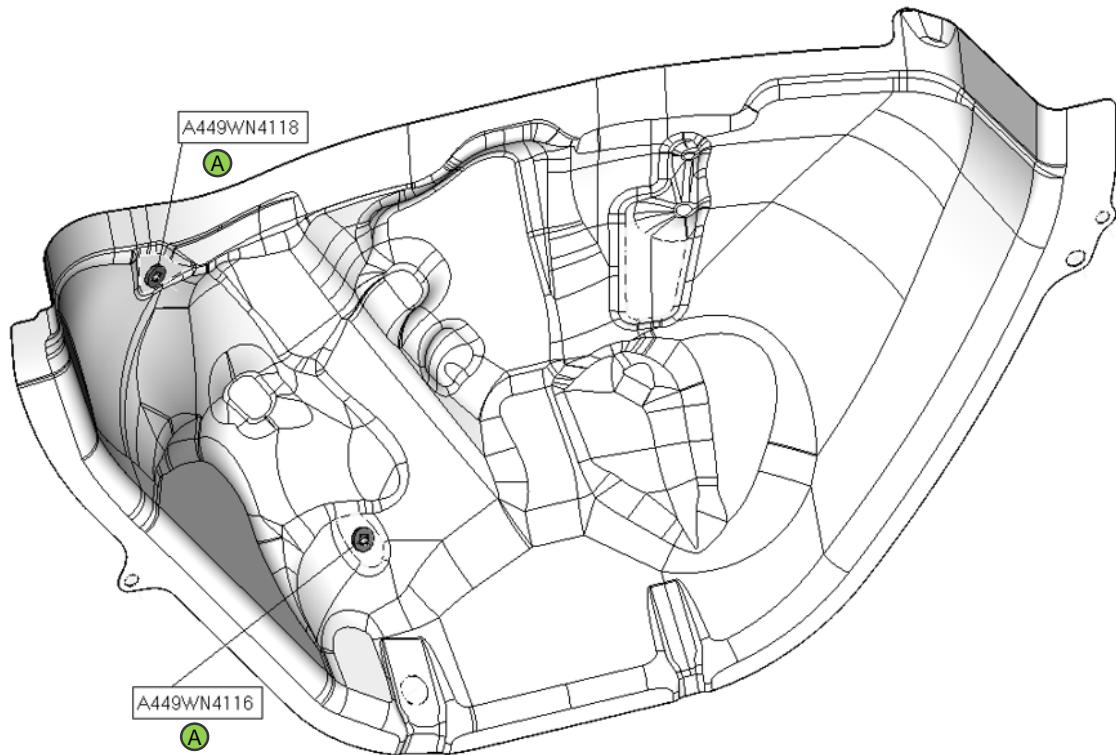
PII -Nr / PKI-Nr / FKI-Nr	Name / Benaming / Naam	Proj / Variant	Intro Week / InfV / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG325-0019	NUT CELL 3 – SIDEMEMBER UPPER OUTER RH	V316	1746	001	3



Stn 3-25-030

PII -Nr / PKI-Nr / FKI-Nr	Name / Benaming / Naam	Proj / Variant	Intro Week / InfV / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG325-0017	NUT CELL 3 – SIDEMEMBER UPPER OUTER LH	V316	1746	001	3

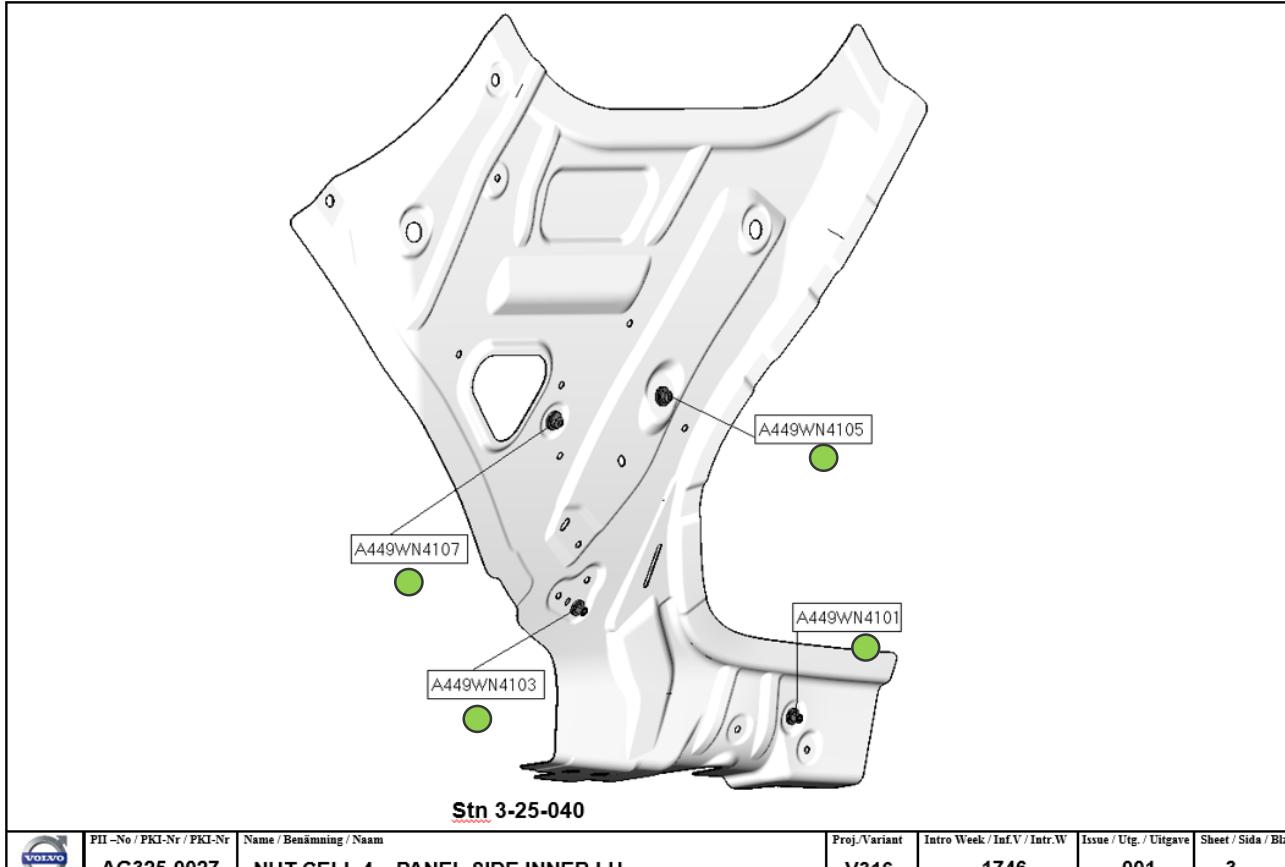
325030 WN01A



Stn 3-25-030

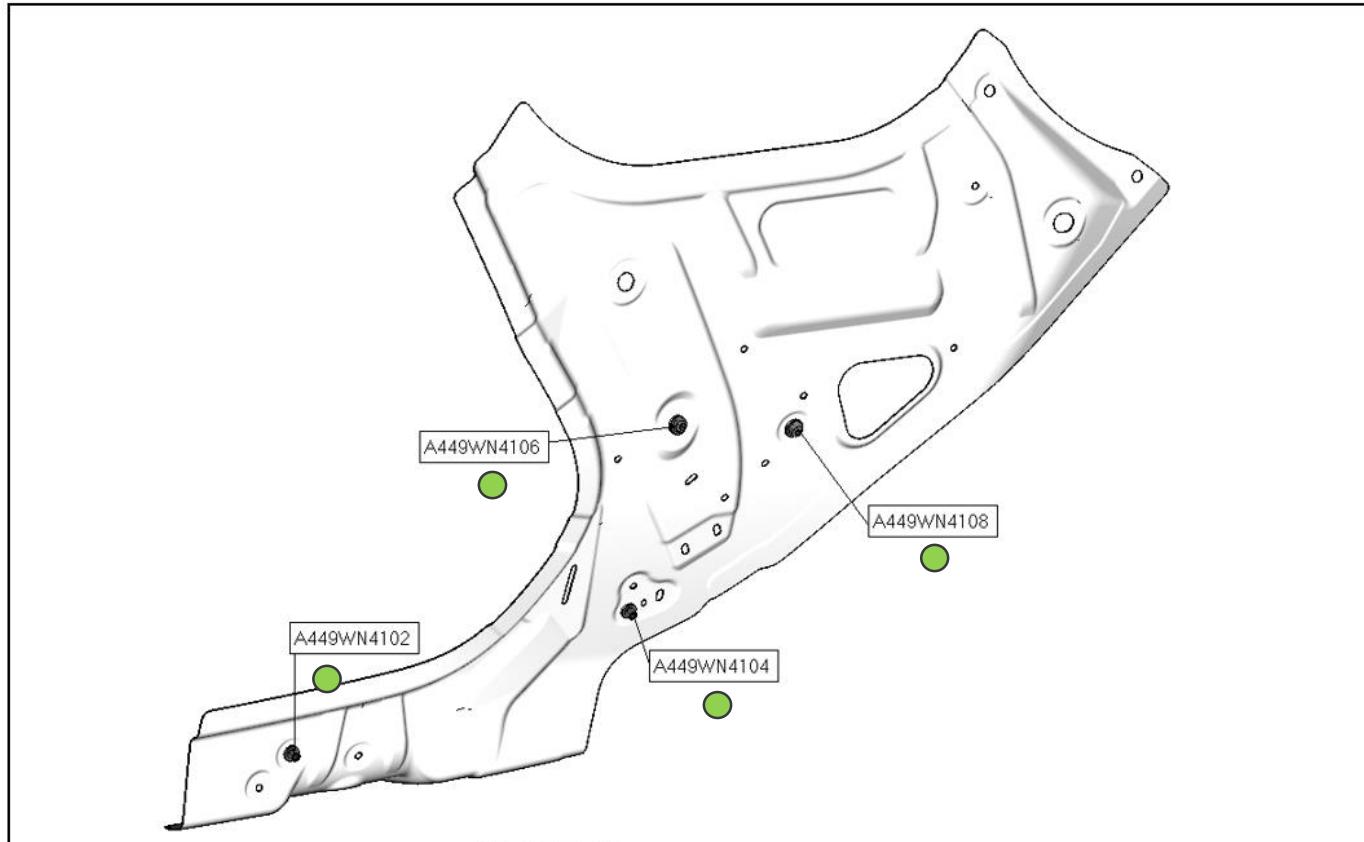
PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj. / Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
 AG325-0025	NUT CELL 3 – WHEELHOUSE INNER RH	V316	1746	001	3

325040 WN01A

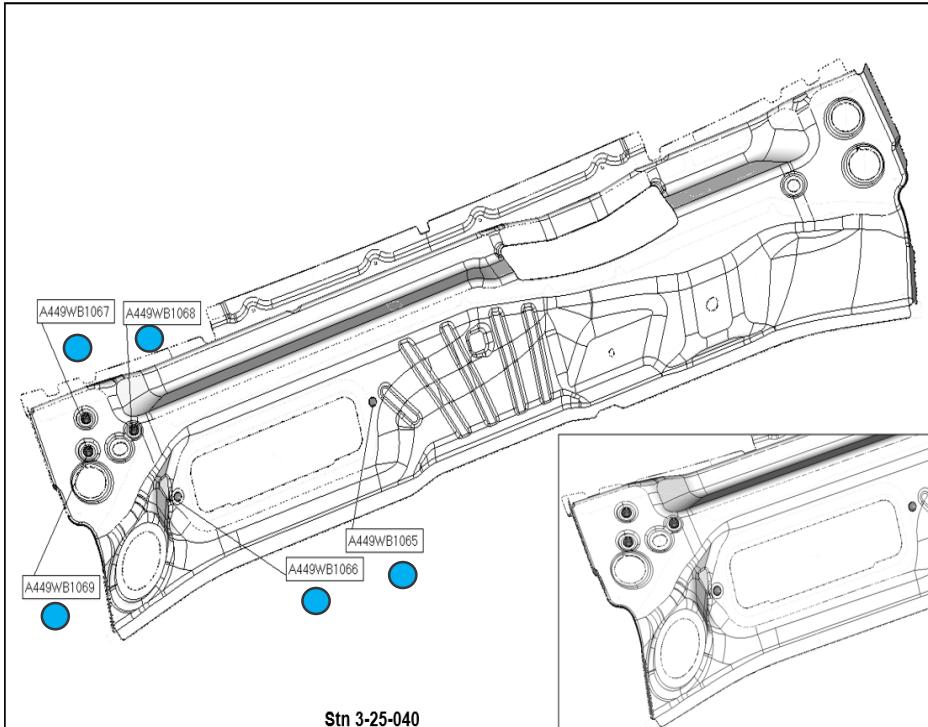


PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj. / Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
 AG325-0027	NUT CELL 4 – PANEL SIDE INNER LH	V316	1746	001	3

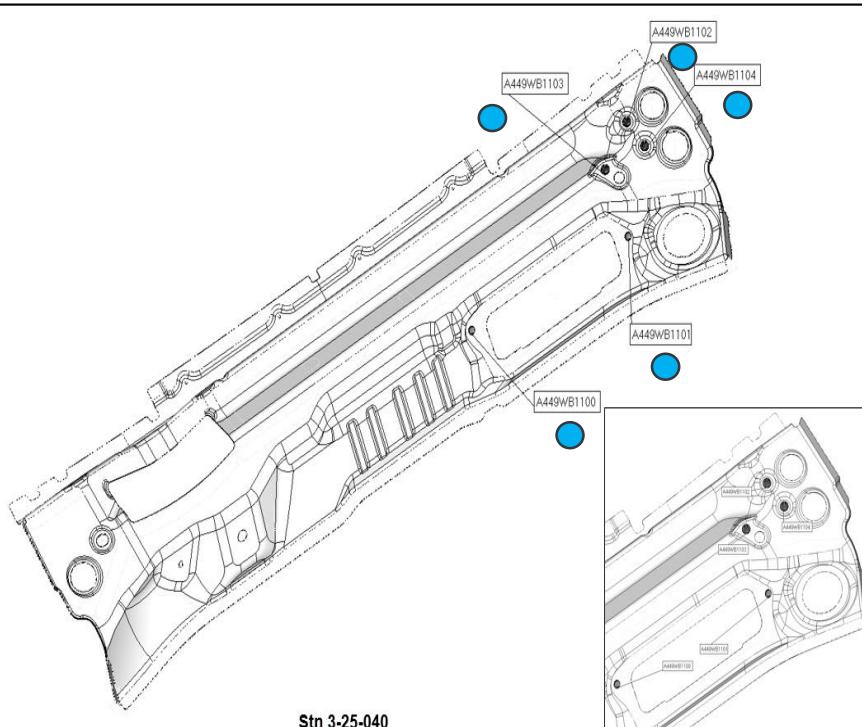
325040 WN01C



PII - No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
 AG325-0029	NUT CELL 4 – PANEL SIDE INNER RH	V316	1746	001	3

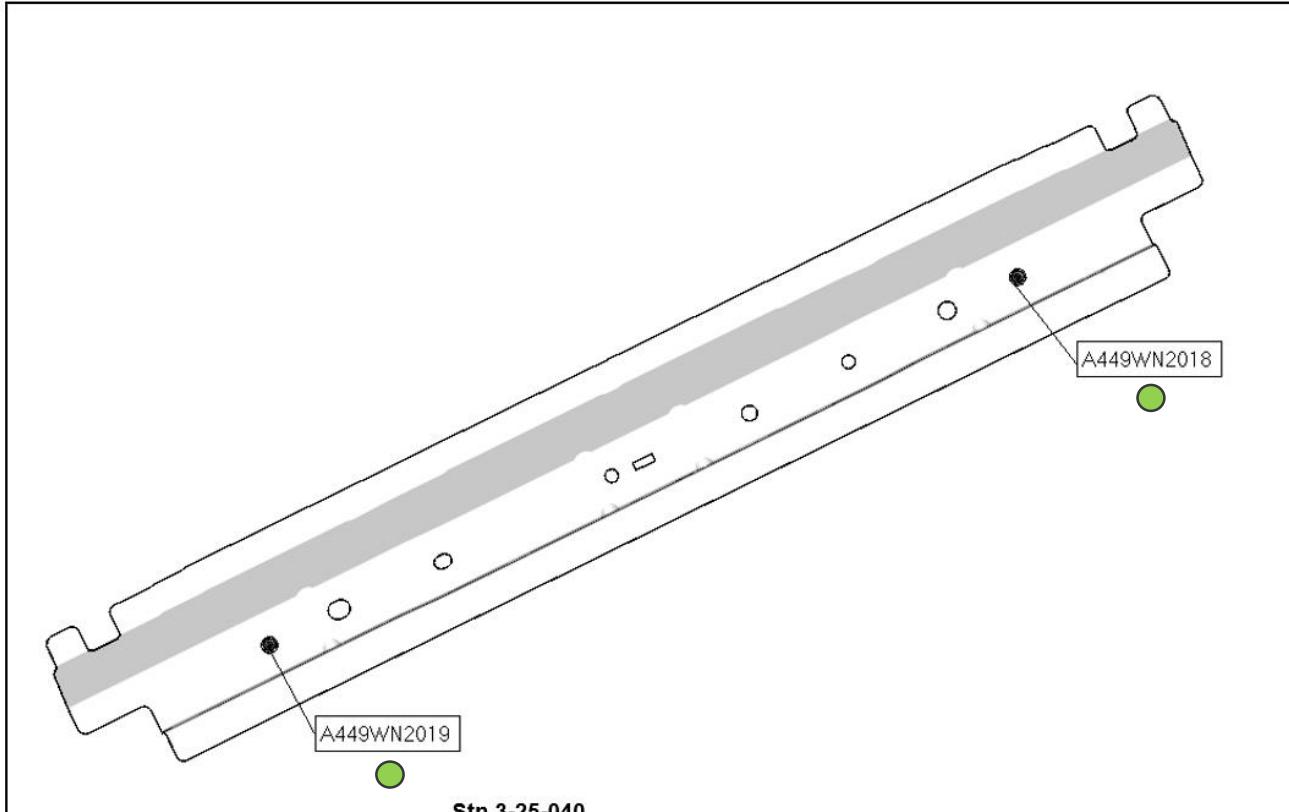


Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG325-0031	NUT CELL 4 – COWL LOWER LHD	V316 1746 001	3



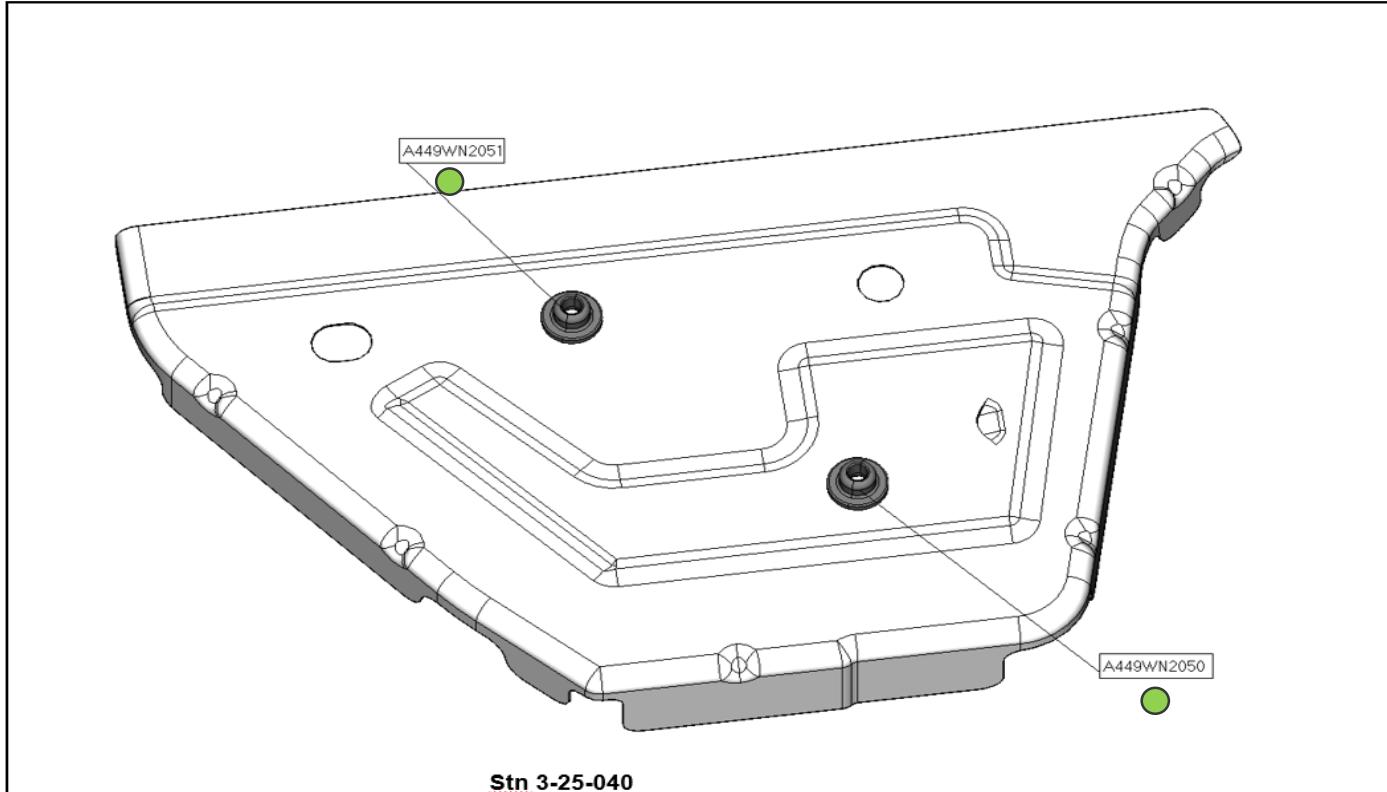
Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG325-0033	NUT CELL 4 – COWL LOWER RHD	V316 1746 001	3

325040 WN01B



PII - No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG325-0035	NUT CELL 4 – CROCCMEMBER C-RING	V316	1746	001	3

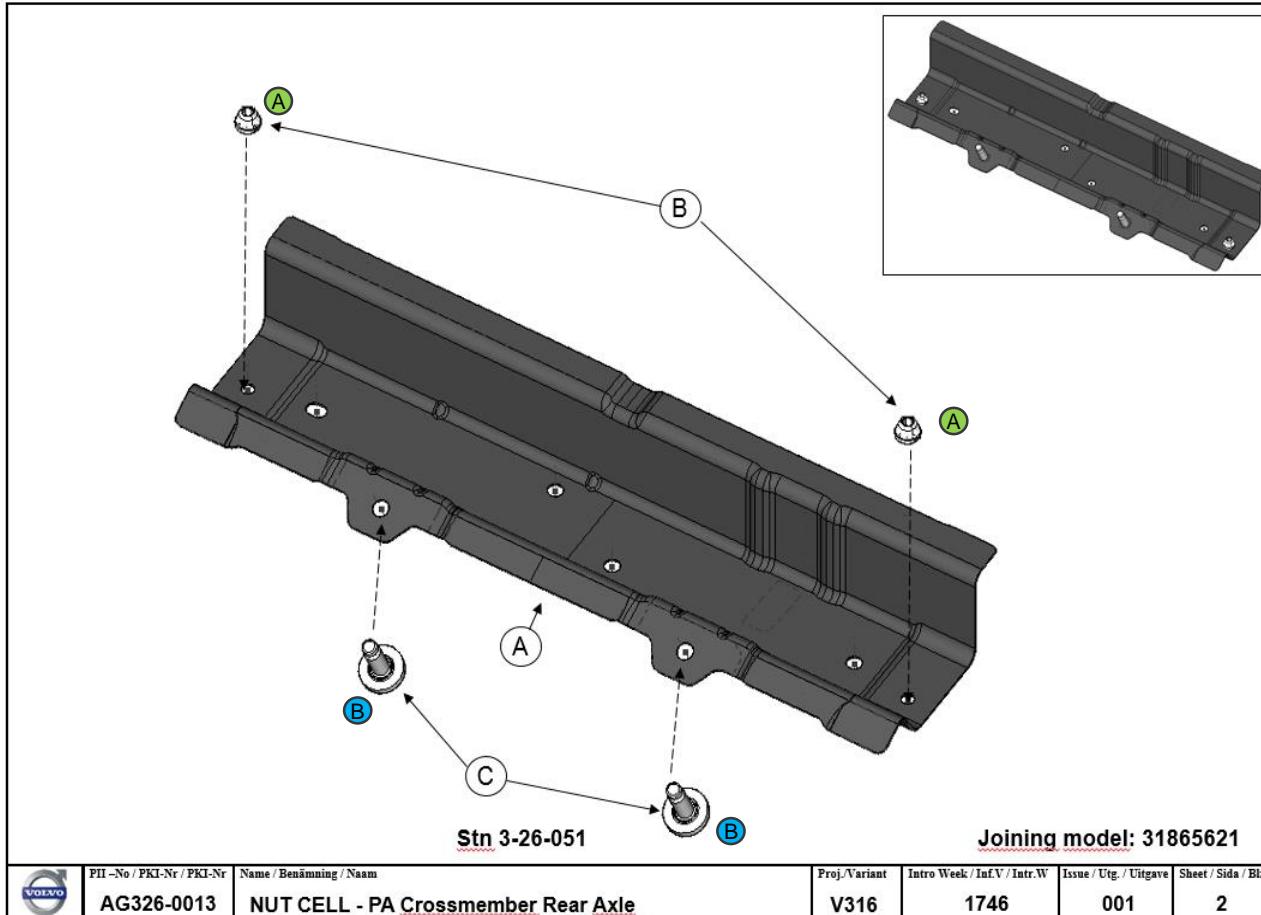
325040 WN01B



Stn 3-25-040

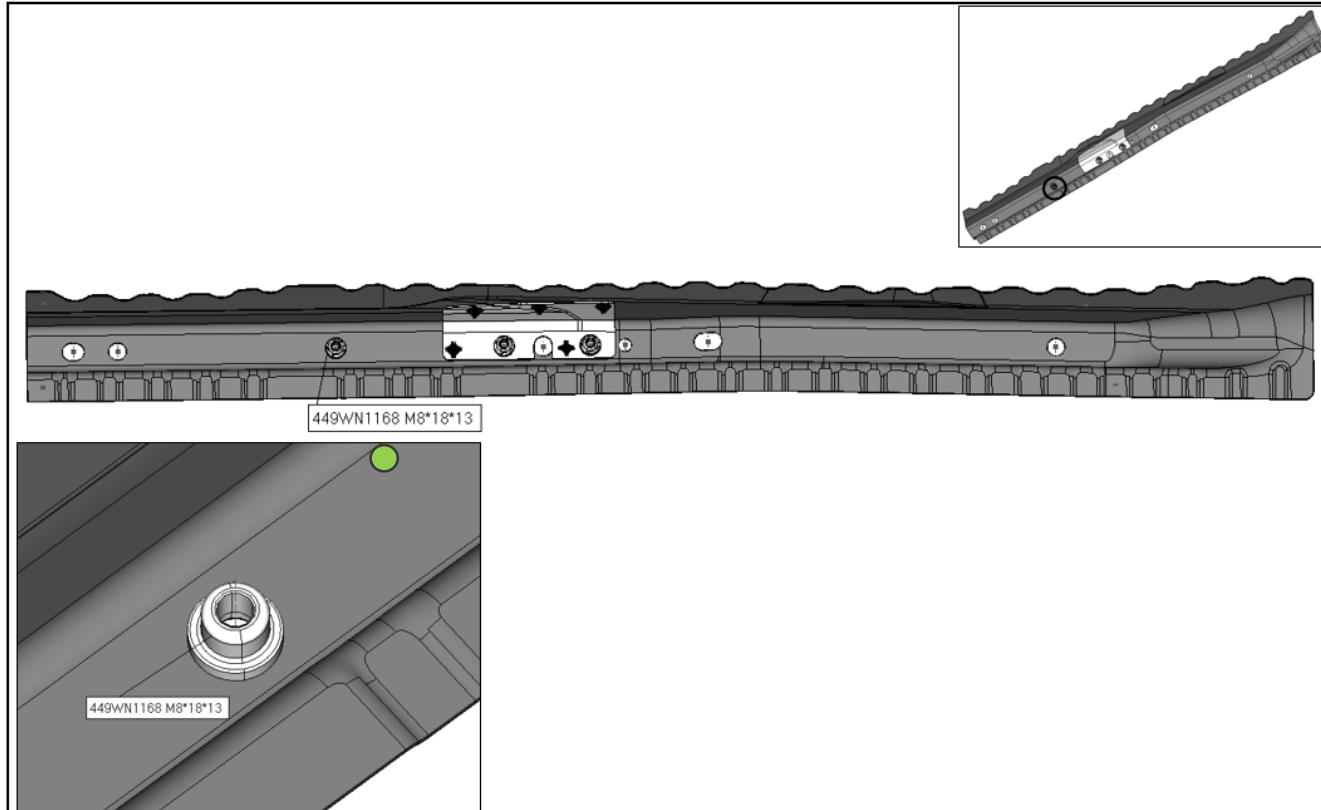
PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
 AG325-0037	NUT CELL 4 – REAR FLOOR PANEL OUTER RH	V316	1746	001	3

326051 WN01A/01B



PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG326-0013	NUT CELL - PA Crossmember Rear Axle	V316	1746	001	2

326060 WNO1A

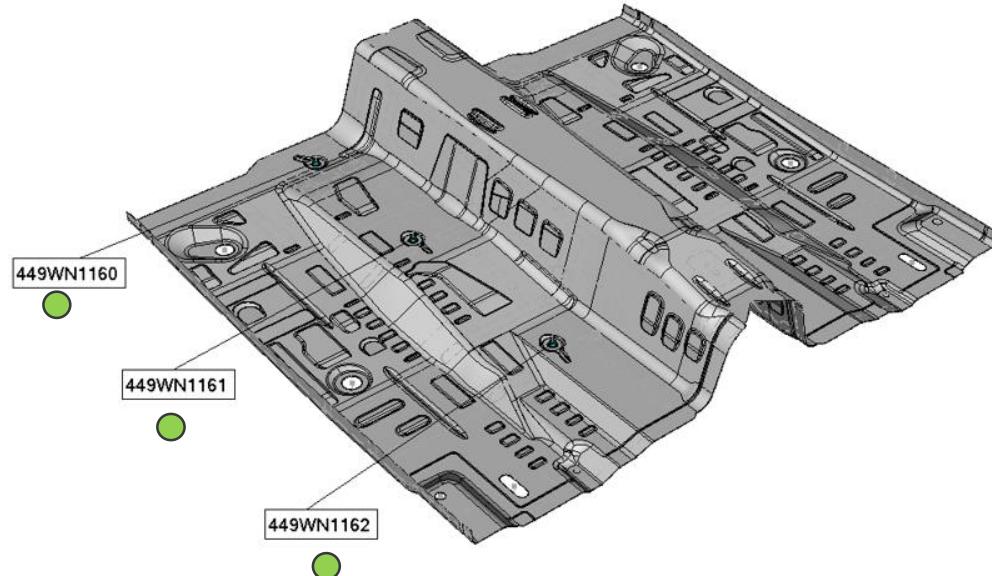


Stn 3-26-060 R01

Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG326-0012	PA Tunnel Beam RH	V316	1746	001	9

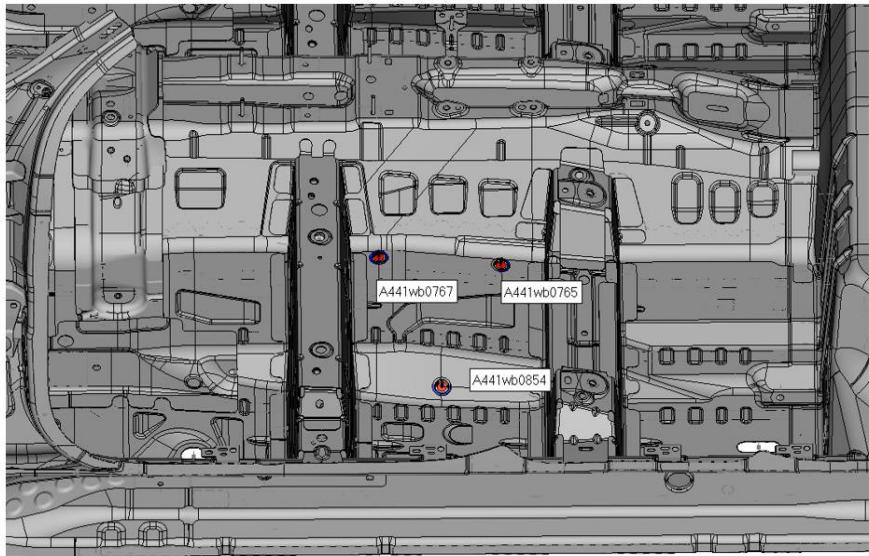
326100 WN01



Stn 3-26-100

PII -Nr / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj. / Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
 AG326-0014	FRONT FLOOR NUTWELDING	V316	1746	001	3

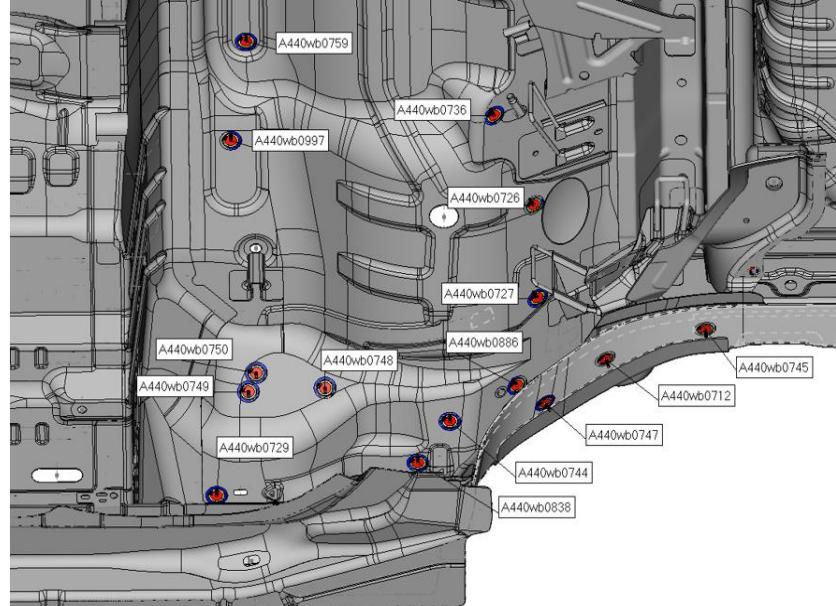
339040/060 WT01 (PAGE 1/2) NEXT



Stn 3-39-040/060 R01

Joining Model: TT rel.

	PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Utgave	Sheet / Sida / Blz
	AG339-0001	WELD BOLT T5 1	V316	1746	001	3

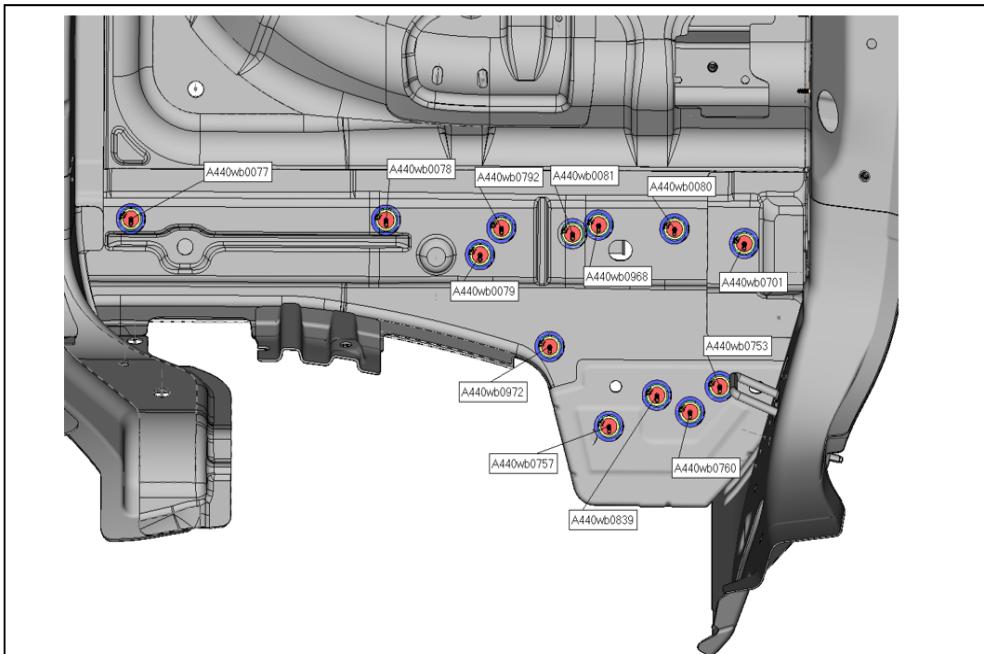


Stn 3-39-040/060 R01

Joining Model: TT rel.

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	AG339-0001	WELD BOLT T5 1	V316	1746	001	4

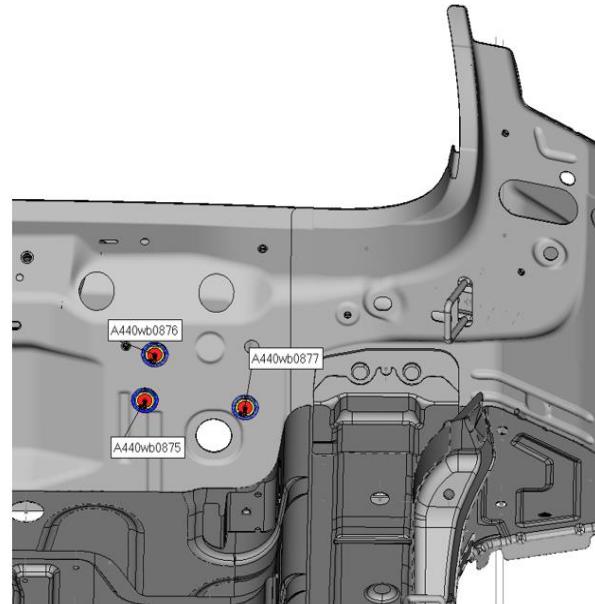
339040/060 WT01(PAGE 2/2) NEXT



Stn 3-39-040/060 R01

Joining Model: TT rel.

PII-No / PKI-Nr / PKI-Nr	Name / Benaming / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz.
AG339-0001	WELD BOLT T5 1	V316	1746	001	5

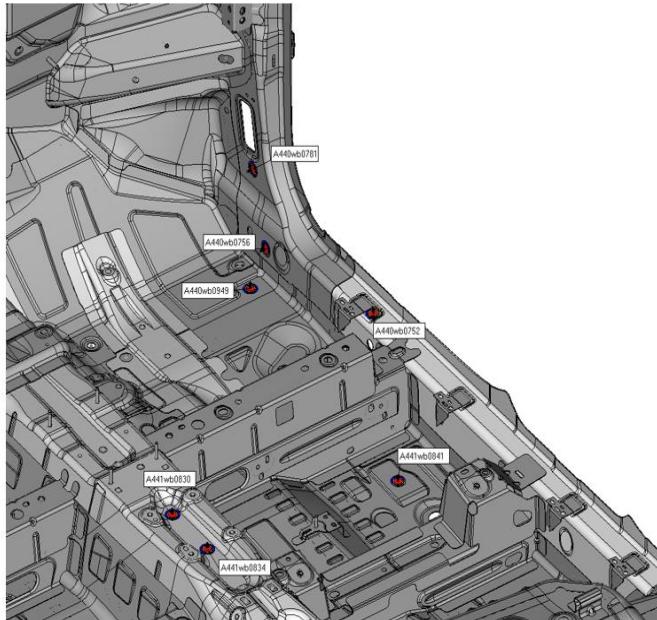


Stn 3-39-040/060 R01

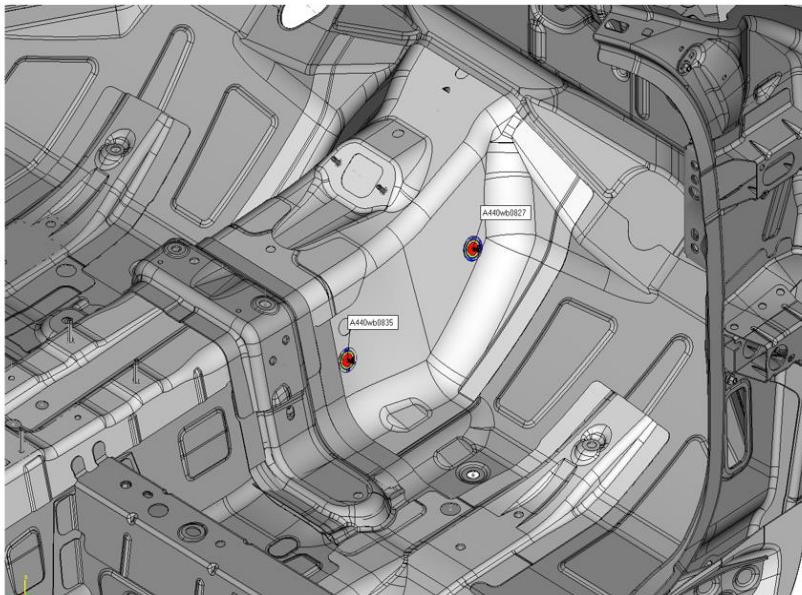
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PII-No / PKI-Nr / PKI-Nr	Name / Benaming / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz.
AG339-0001	WELD BOLT T5 1	V316	1746	001	6

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LHD



Stn 3-39-040/060 R02

Joining Model: TT rel.

PII -No / PKI-Nr / FKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG339-0001	WELD BOLT T5 1	V316	1746	001	7

Stn 3-39-040/060 R02

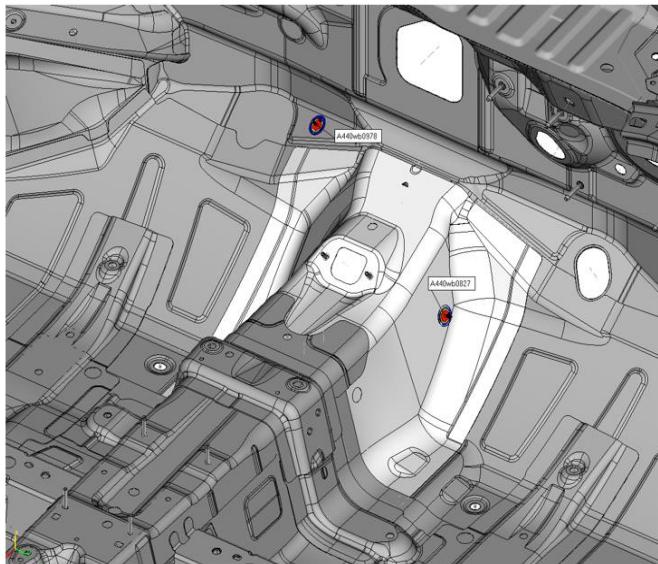
Joining Model: TT rel.

PII -No / PKI-Nr / FKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG339-0001	WELD BOLT T5 1	V316	1746	001	8

339040/60 WTO2 (PAGE 2/3) NEXT



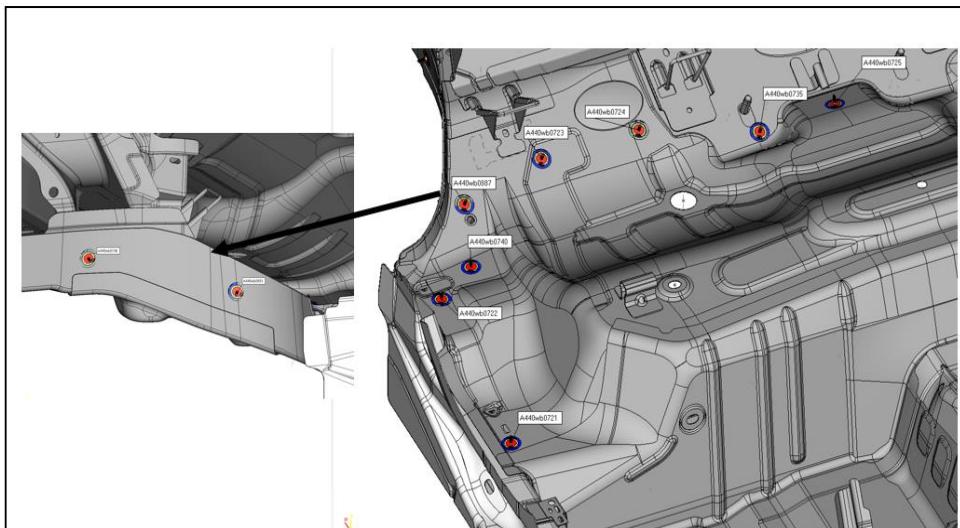
RHD



Stn 3-39-040/060 R02

Joining Model: TT rel.

PII -No / PKI-Nr / PKJ-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG339-0001	WELD BOLT T5 1	V316	1746	001	9

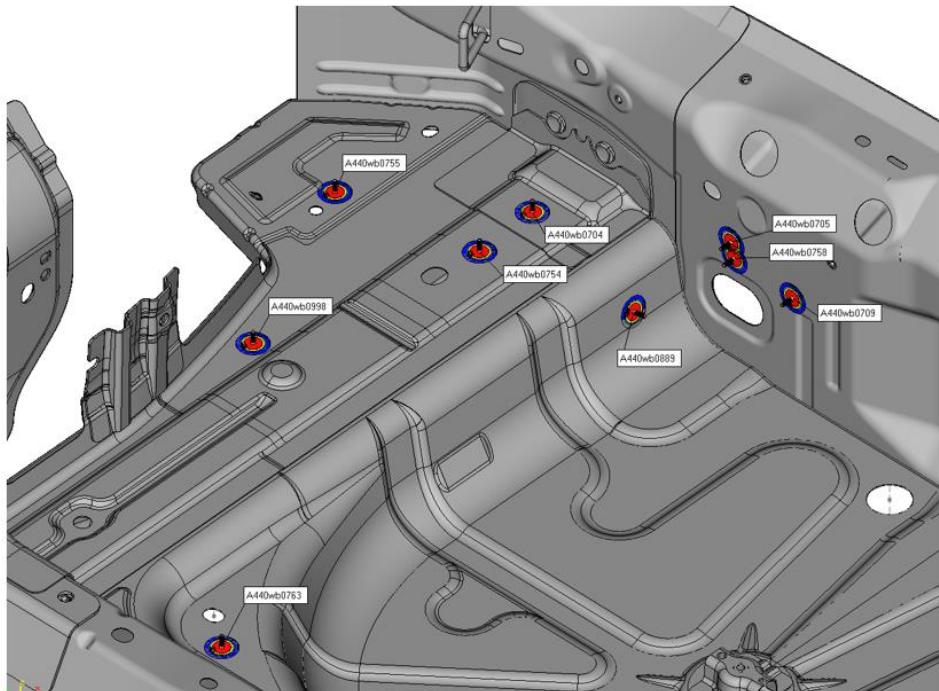


Stn 3-39-040/060 R02

Joining Model: TT rel.

PII -No / PKI-Nr / PKJ-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG339-0001	WELD BOLT T5 1	V316	1746	001	10

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Stn 3-39-040/060 R02

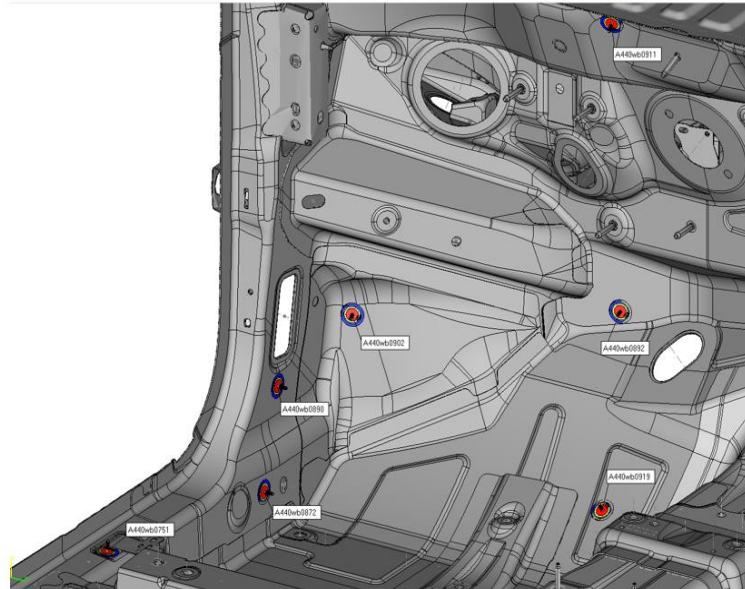
Joining Model: TT rel.

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AG339-0001	WELD BOLT T5 1	V316	1746	001	11

339040/60 WT03 (PAGE 1/4) NEXT



LHD

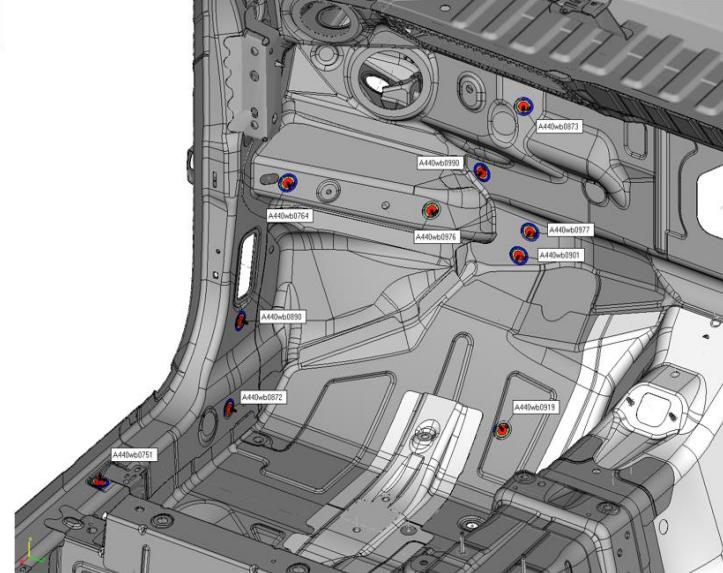


Stn 3-39-040/060 R03

Joining Model: TT rel

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AG339-0001	WELD BOLT T5 1	V316	1746	001	12

RHD



Stn 3-39-040/060 R03

Joining Model: TT rel.

PII -Nr / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG339-0001	WELD BOLT T5 1	V316	1746	001	13

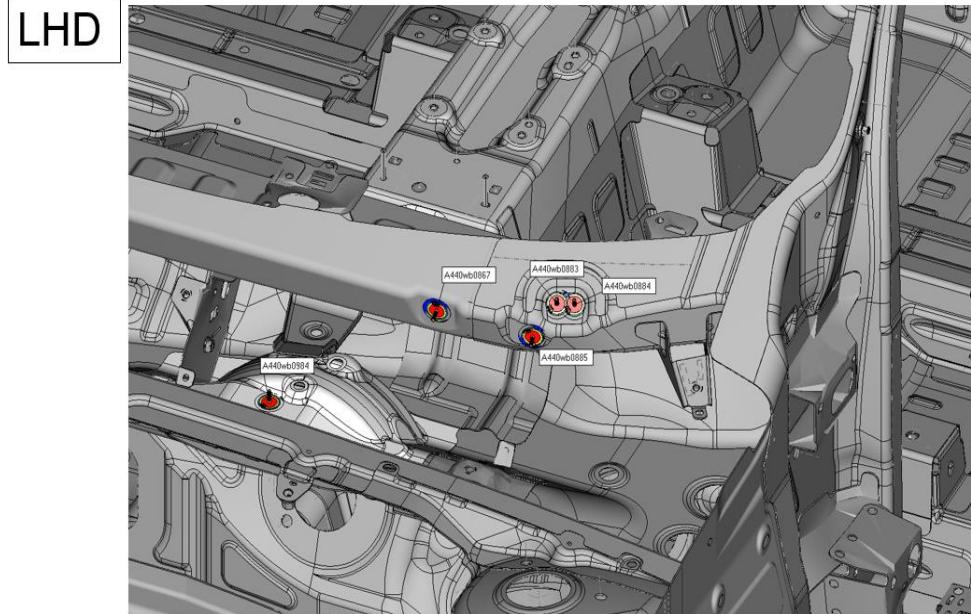
339040/060 WT03 (PAGE 2/4) NEXT



Stn 3-39-040/060 R03

Joining Model: TT rel.

PII -No / FKI-Nr / FKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
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Stn 3-39-040/060 R03

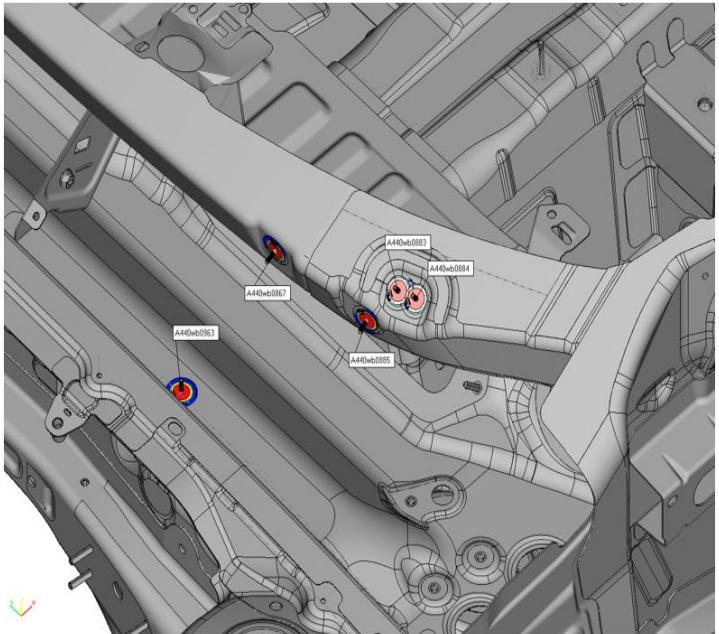
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AG339-0001	WELD BOLT T5 1	V316	1746	001	15

339040/60 WT03 (PAGE 3/4) NEXT



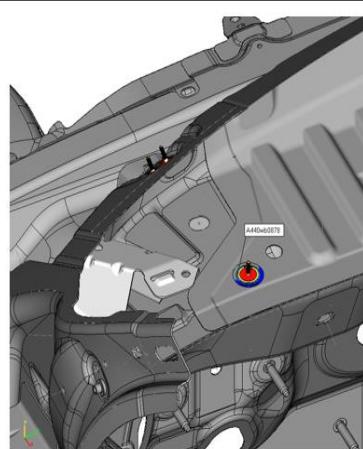
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Stn 3-39-040/060 R03

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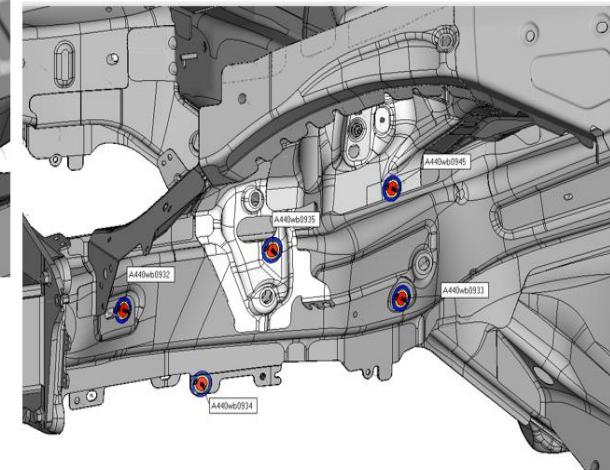
PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj. Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
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Stn 3-39-040/060 R03

Joining Model: TT rel.

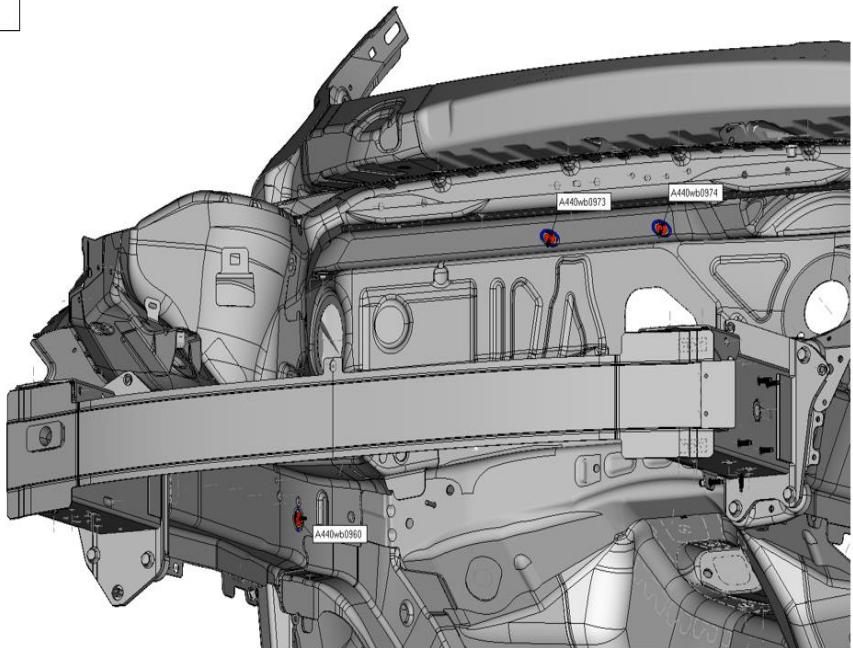
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AG339-0001	WELD BOLT T5 1	V316	1746	001	17



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LHD

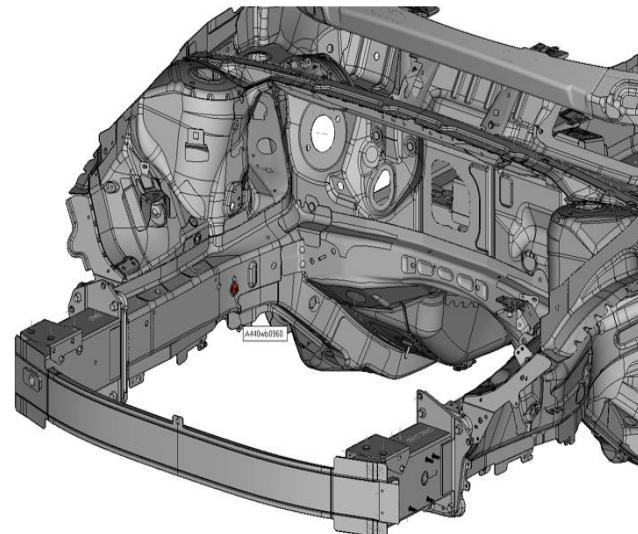


Stn 3-39-040/060 R03

Joining Model: TT rel.

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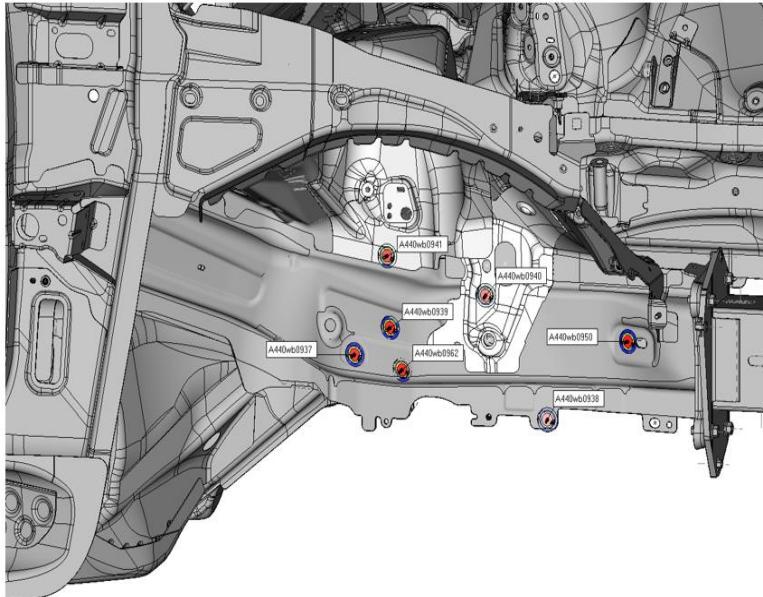
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Stn 3-39-040/060 R03

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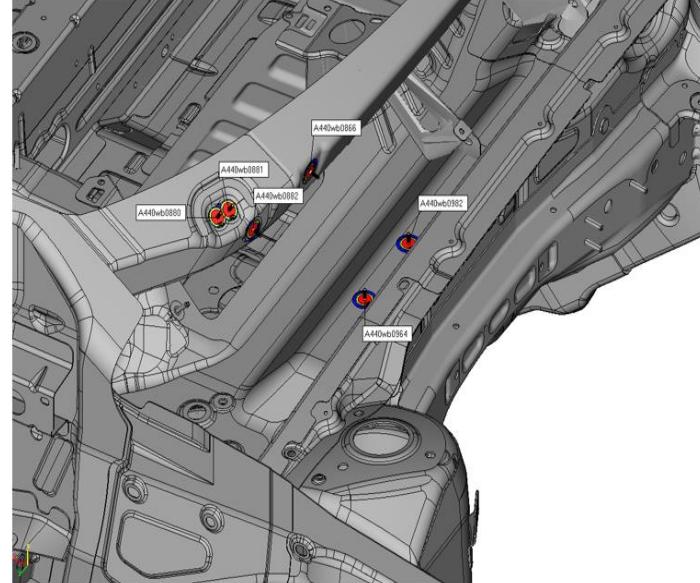
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	AG339-0001	WELD BOLT T5 1	V316	1746	001	19



Stn 3-39-040/060 R04

Joining Model: TT rel.

Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg / Utgave	Sheet / Sida / Blz
AG339-0001 WELD BOLT T5 1	V316	1746	001 20



Stn 3-39-040/060 R04

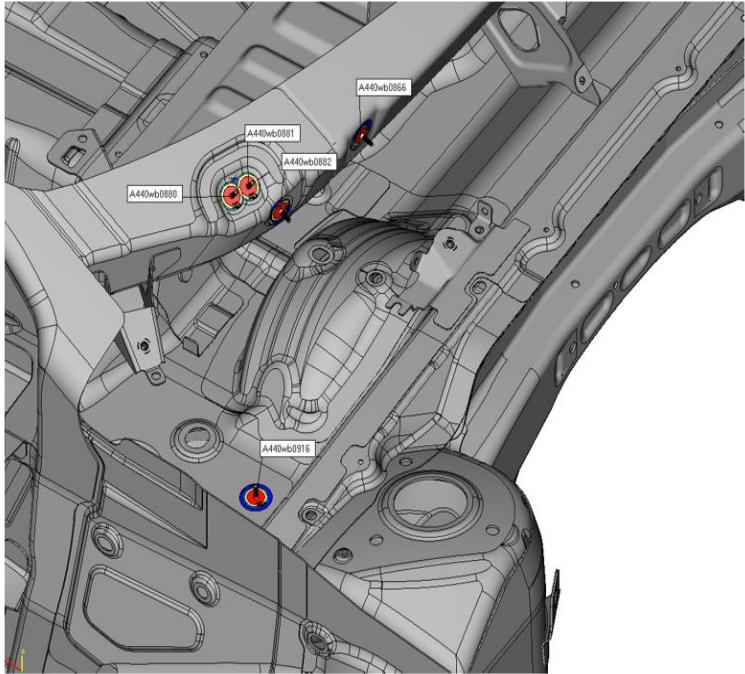
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Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg / Utgave	Sheet / Sida / Blz
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339040/60 WT04



RHD

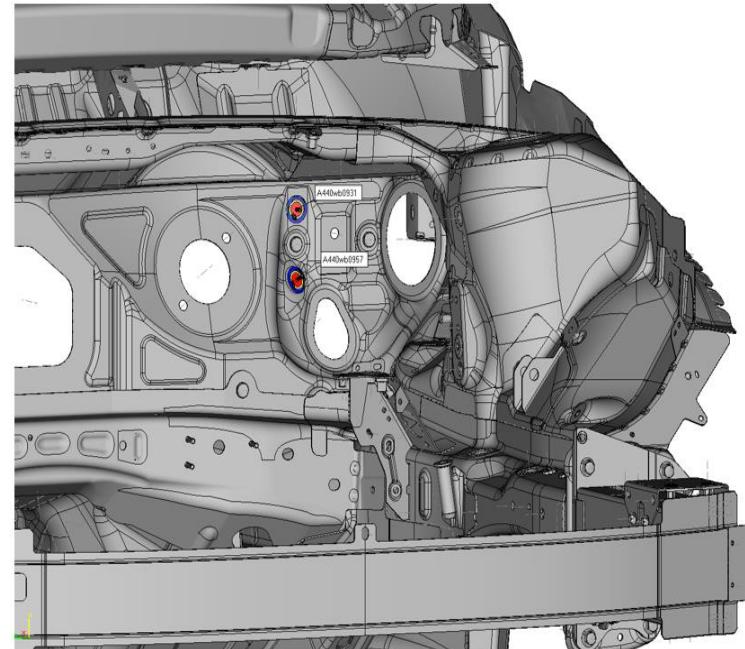


Stn 3-39-040/060 R04

Joining Model: TT rel.

	PII -No / PKI-Nr / FKI-Nr	Name / Benämning / Naam	Proj. / Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Utgave	Sheet / Sida / Blz
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LHD



Stn 3-39-040/060 R04

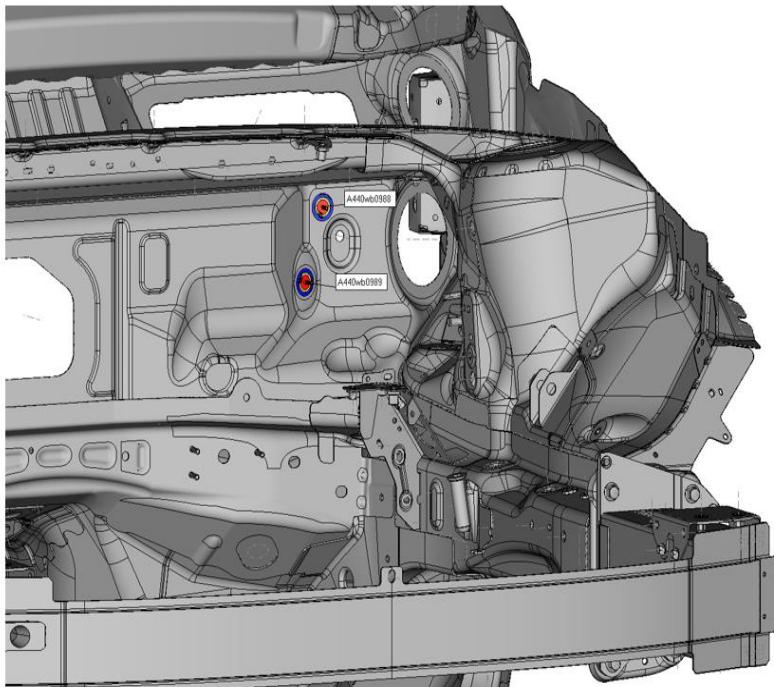
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	PII -No / PKI-Nr / FKI-Nr	Name / Benämning / Naam	Proj. / Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Utgave	Sheet / Sida / Blz
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339040/60 WT04



RHD

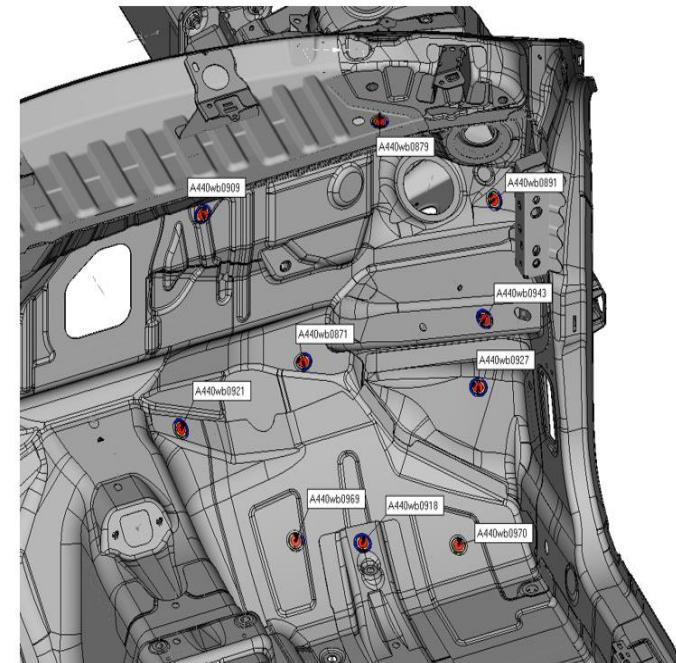


Stn 3-39-040/060 R04

Joining Model: TT rel.

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG339-0001	WELD BOLT T5 1	V316	1746	001	24

LHD



Stn 3-39-040/060 R04

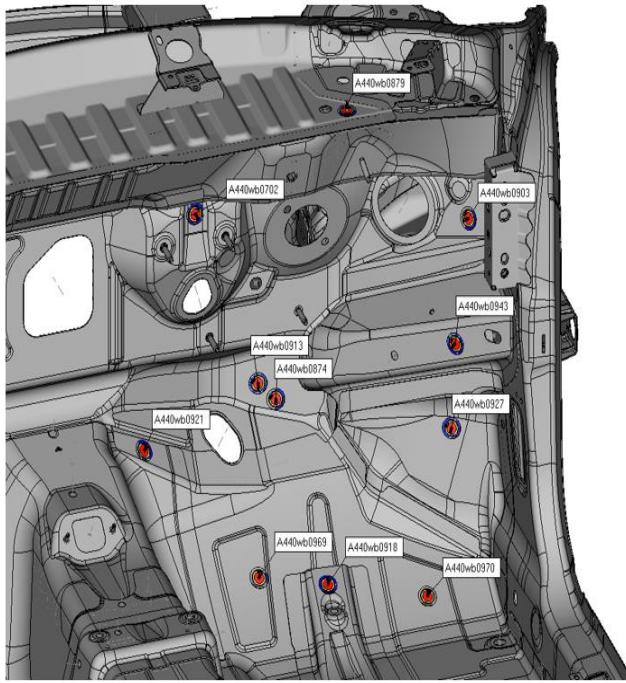
Joining Model: TT rel.

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG339-0001	WELD BOLT T5 1	V316	1746	001	25

339040/060 WT04



RHD

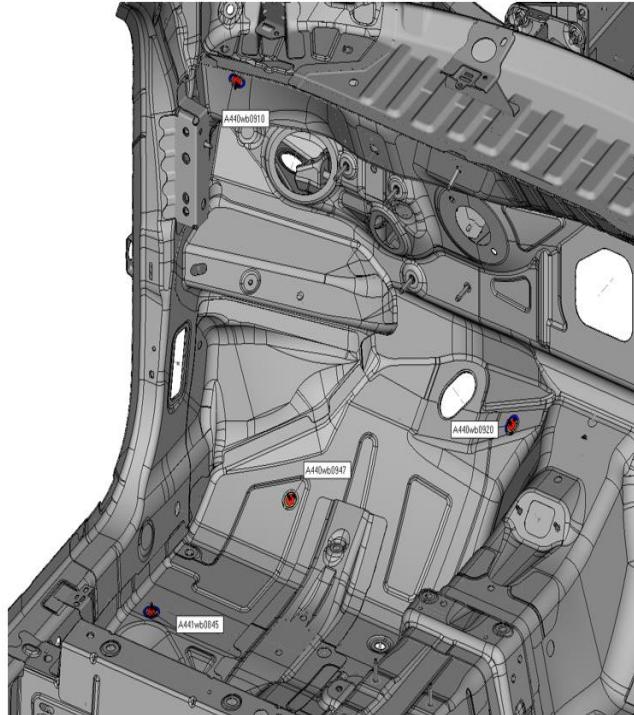


Stn 3-39-040/060 R04

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AG339-0001	WELD BOLT T5 1		V316	1746	001	26

LHD



Stn 3-39-040/060 R04

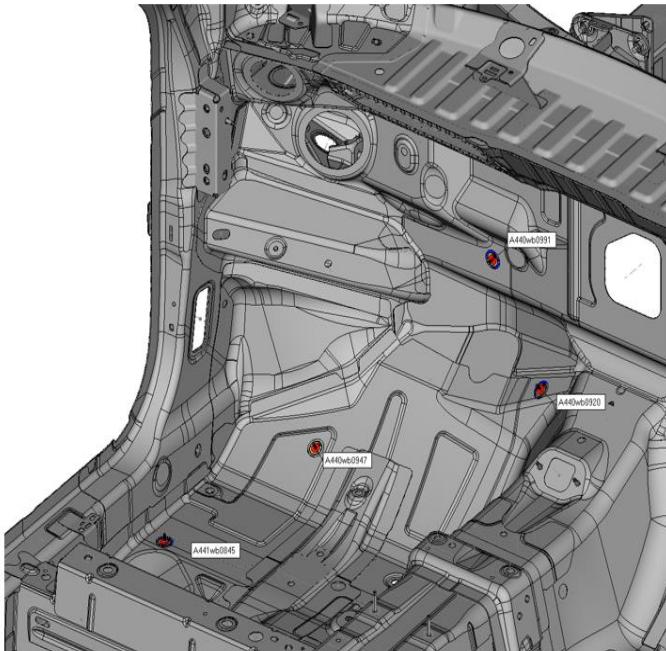
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AG339-0001	WELD BOLT T5 1		V316	1746	001	27

339040/060 WT04



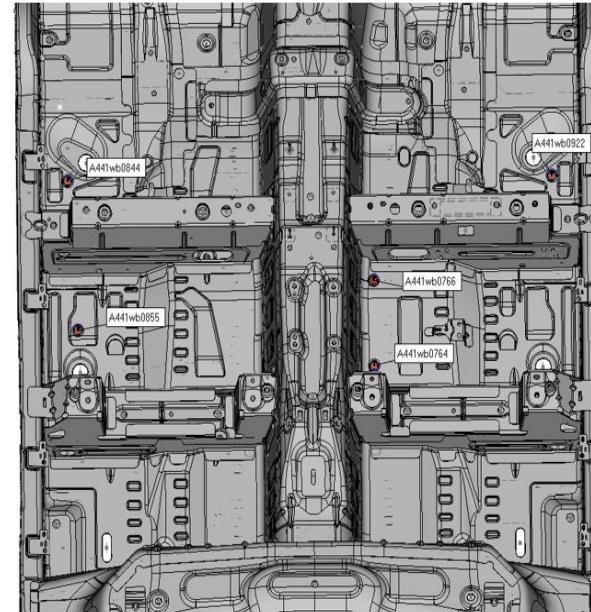
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Stn 3-39-040/060 R04

Joining Model: TT rel.

PII -Nr / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj. / Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG339-0001	WELD BOLT T5 1	V316	1746	001	28

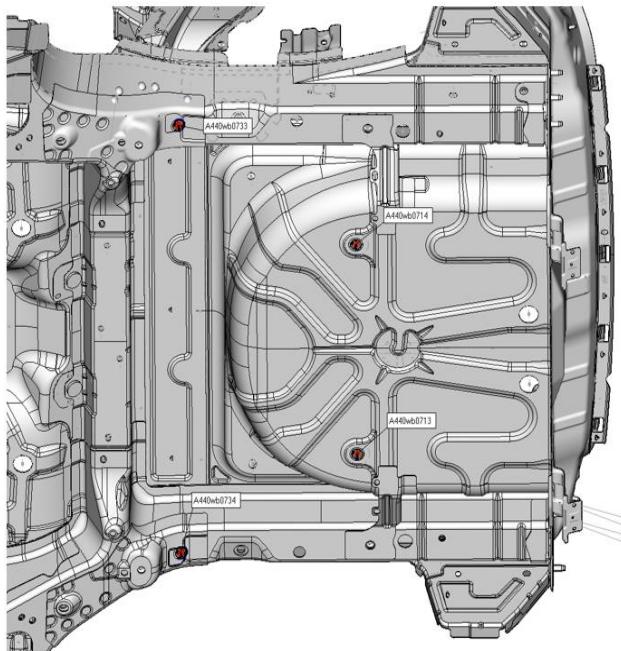


Stn 3-39-040/060 R04

Joining Model: TT rel.

PII -Nr / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj. / Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
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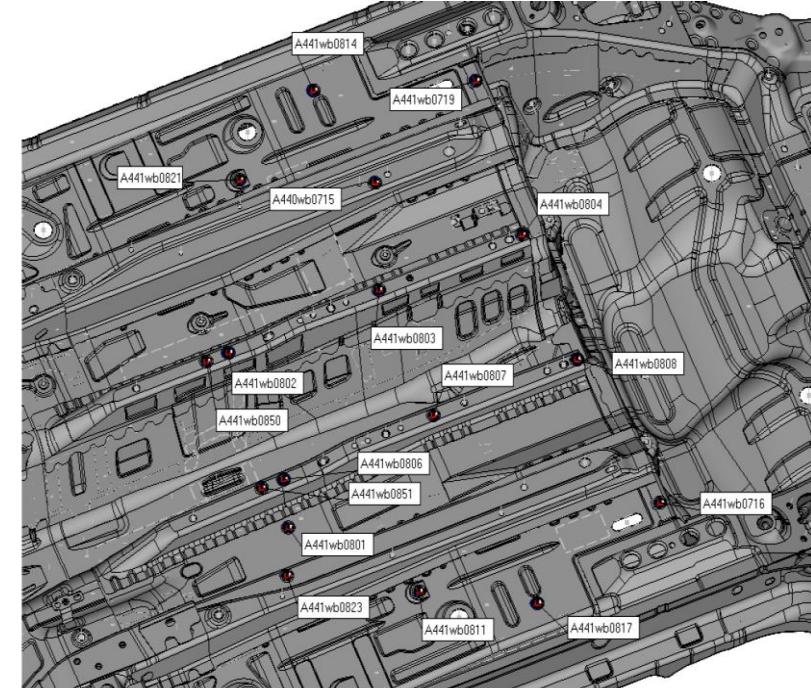
339050/70 WT01



Stn 3-39-050/070 R01

Joining Model: TT rel.

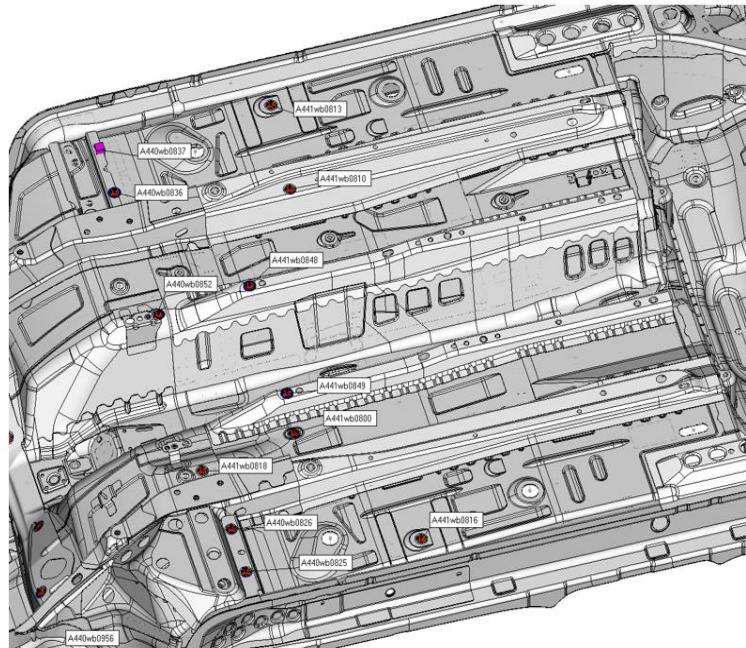
PII -Nr / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG339-0002	WELD BOLT T5 2	V316	1746	001	3



Stn 3-39-050/070 R01

Joining Model: Job 1 rel.

PII -Nr / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG339-0002	WELD BOLT T5 2	V316	1746	003	4

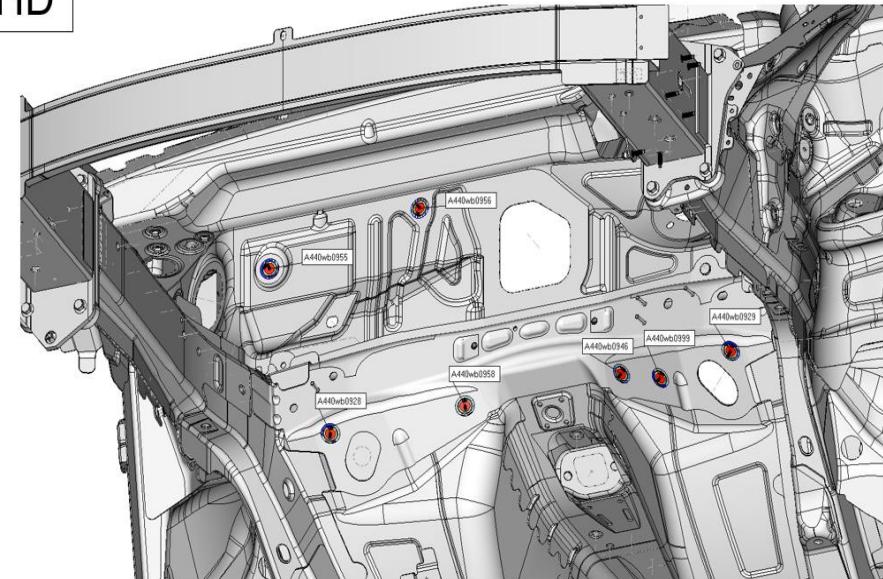


Stn 3-39-050/070 R03

Joining Model: TT rel.

Proj./Variant	Intro Week / Inf.V	Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG339-0002	WELD BOLT T5 2	V316	1746	001 5

LHD



Stn 3-39-050/070 R03

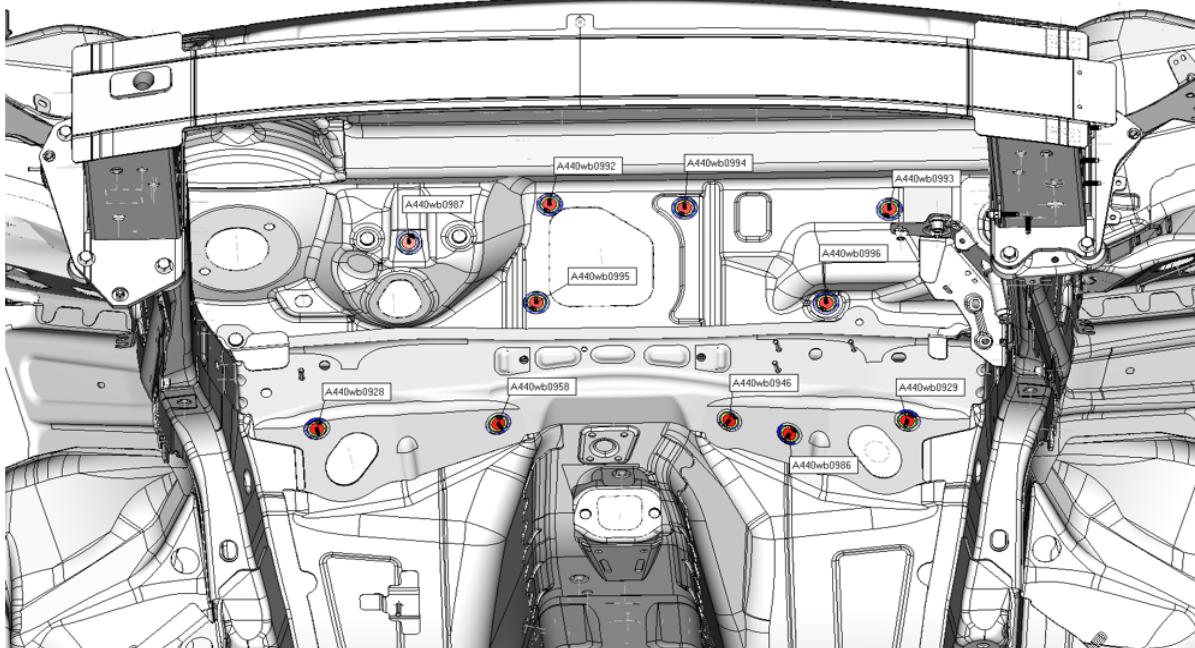
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Proj./Variant	Intro Week / Inf.V	Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG339-0002	WELD BOLT T5 2	V316	1746	001 6

339050/70 WT03



RHD

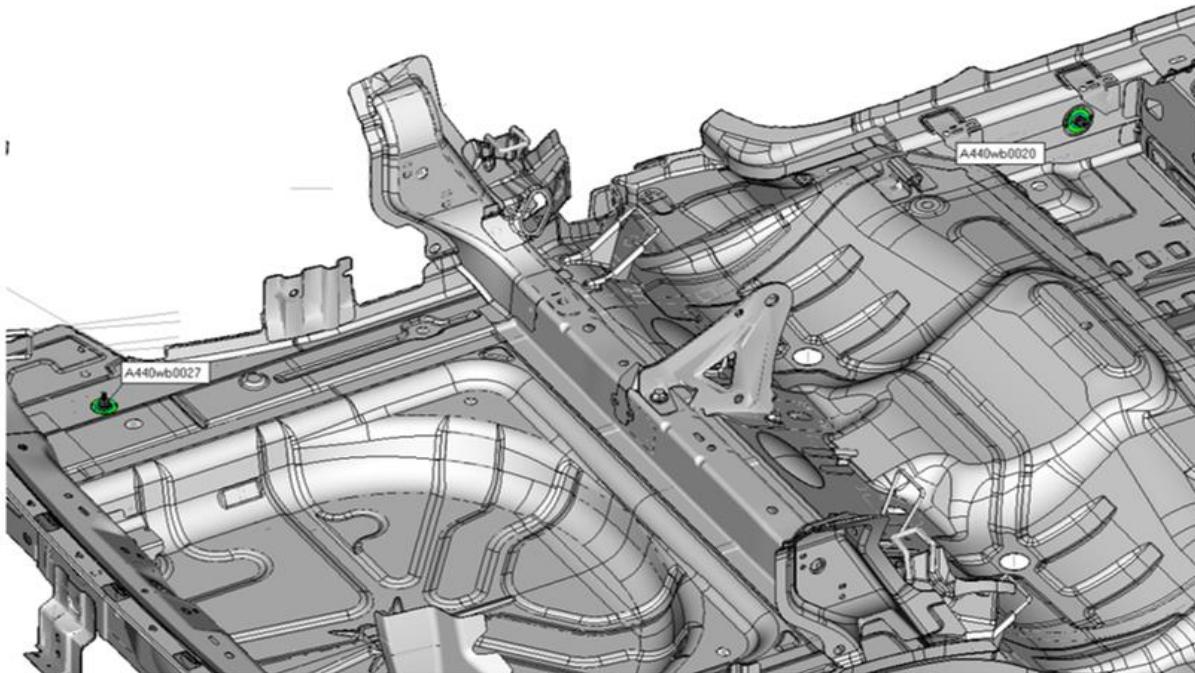


Stn 3-39-050/070 R03

Joining Model: TT rel.

PH -Nr / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG339-0002	WELD BOLT T5 2	V316	1746	001	7

339100 R1

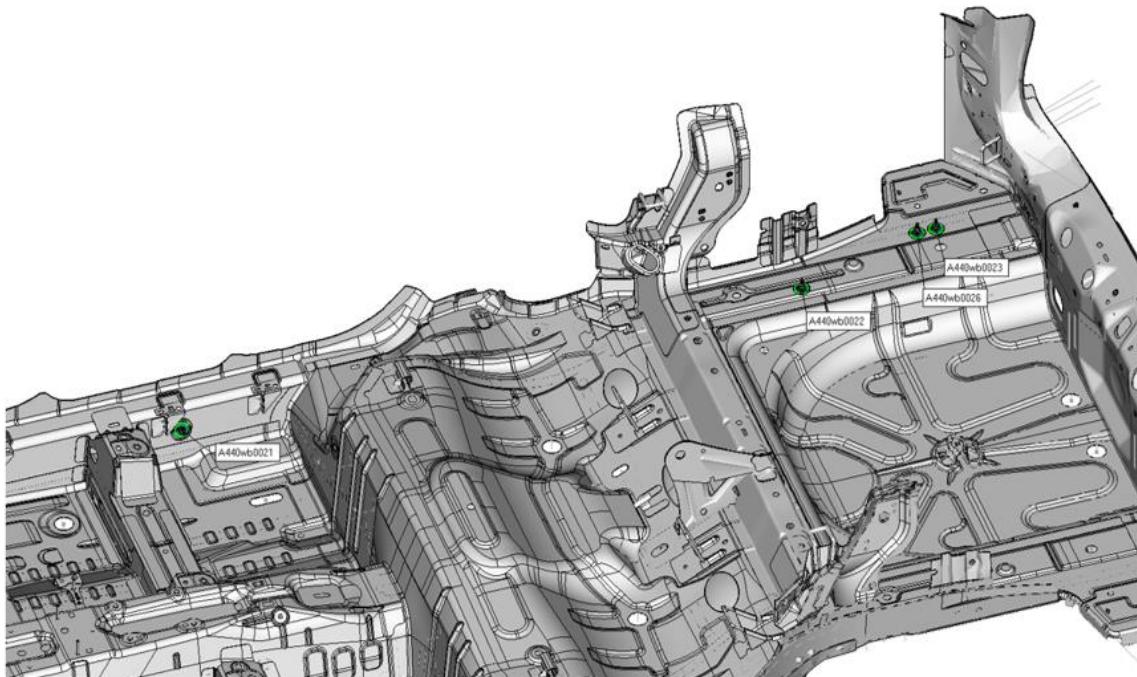


Stn 3-39-100 R01

Joining Model: MTO1 rel.

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG339-0003	WELD BOLT M6	V316	1746	001	3

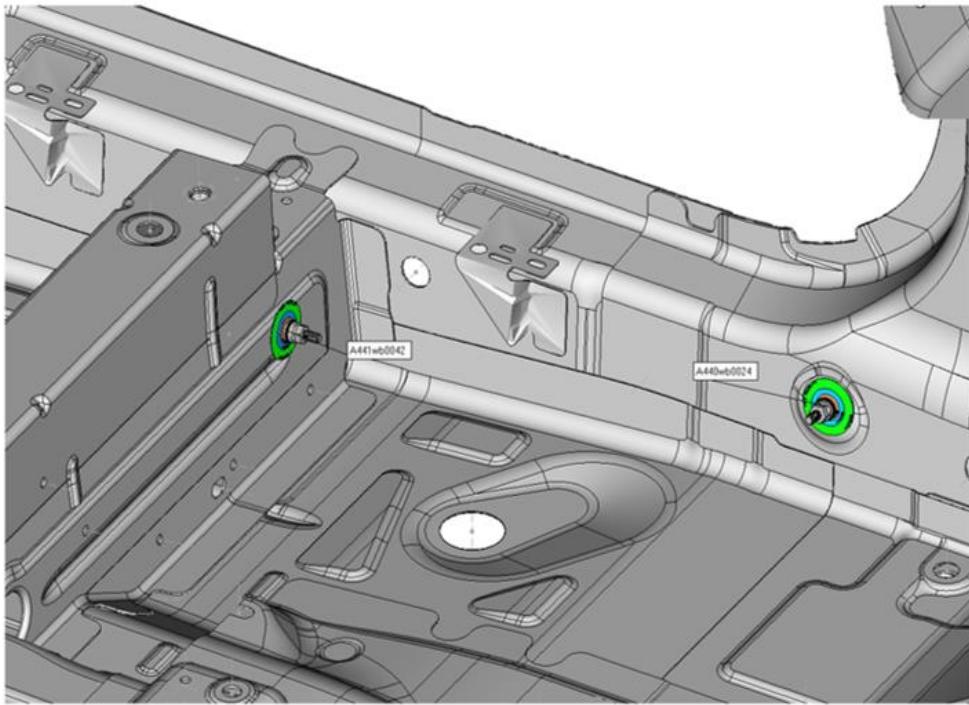
339100 R02



Stn 3-39-100 R02

Joining Model: MTO1 rel.

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
 AG339-0003	WELD BOLT M6	V316	1746	001	4



Stn 3-39-100 R03

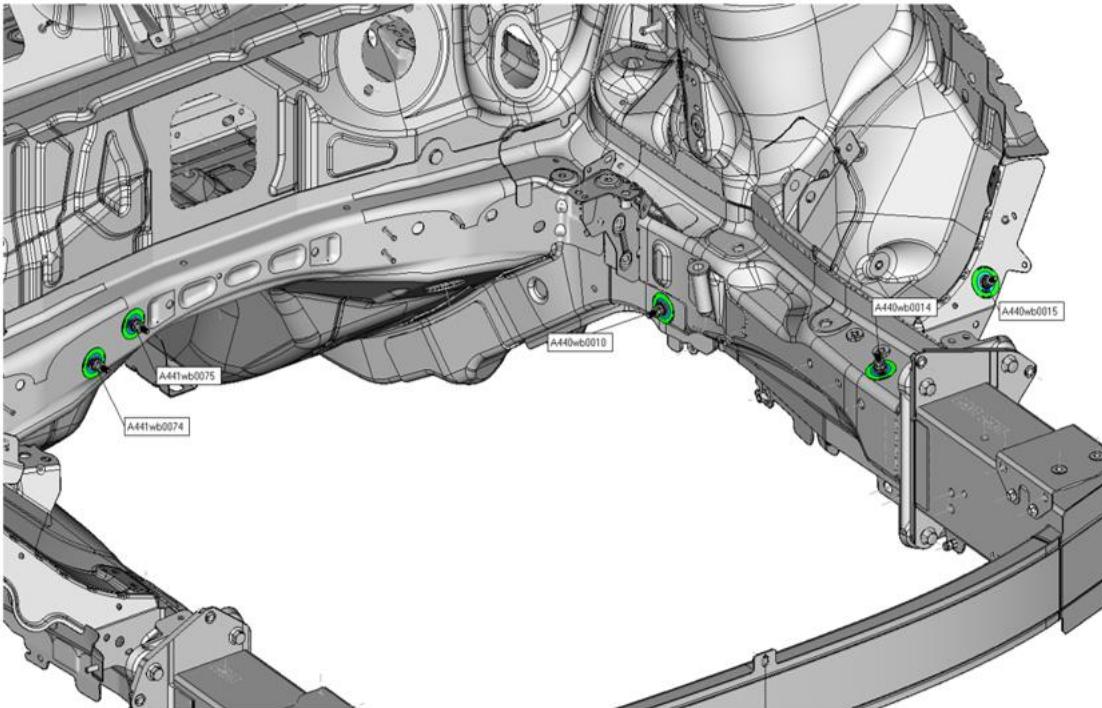
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339100 R03 LHD



LHD



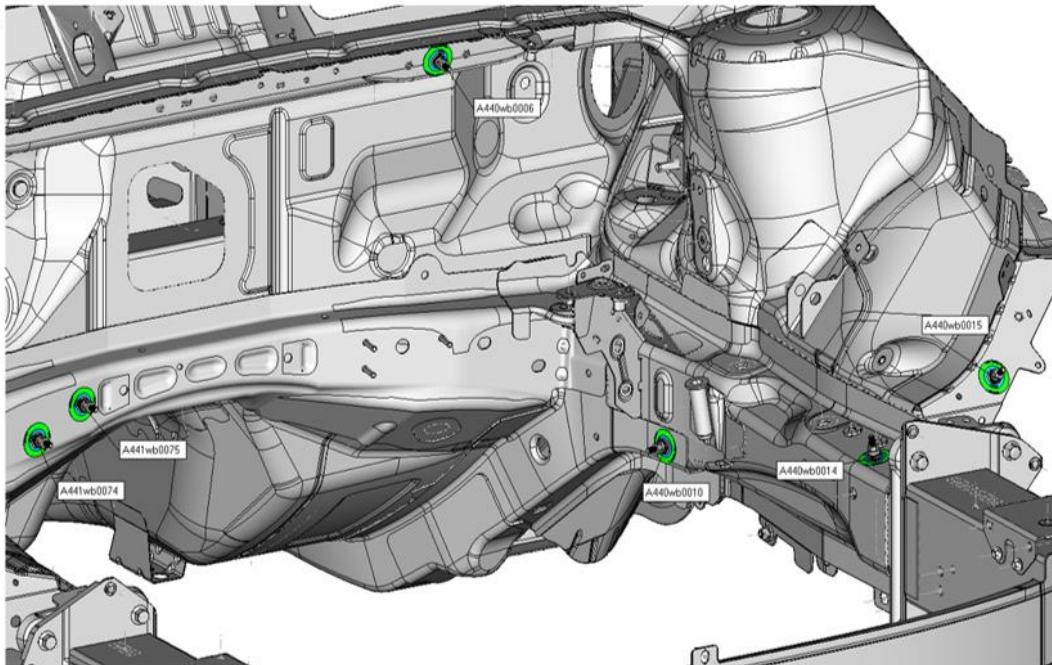
Stn 3-39-100 R03

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PH -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG339-0003	WELD BOLT M6	V316	1746	001	3



RHD

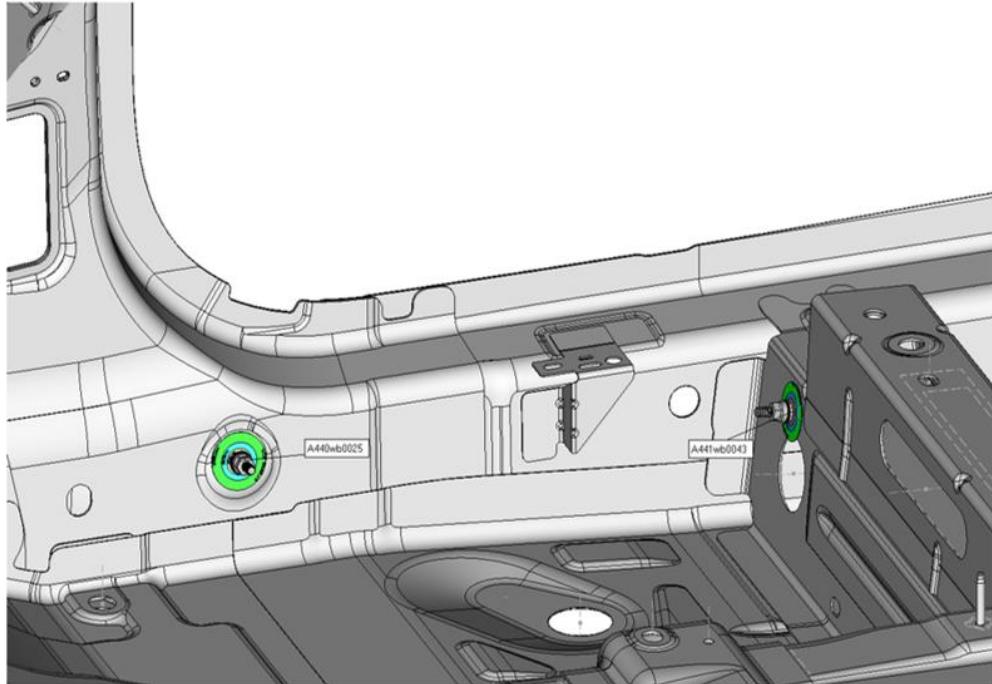


Stn 3-39-100 R03

Joining Model: MTO1 rel.

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG339-0003	WELD BOLT M6	V316	1746	001	7

339100 R04



Stn 3-39-100 R04

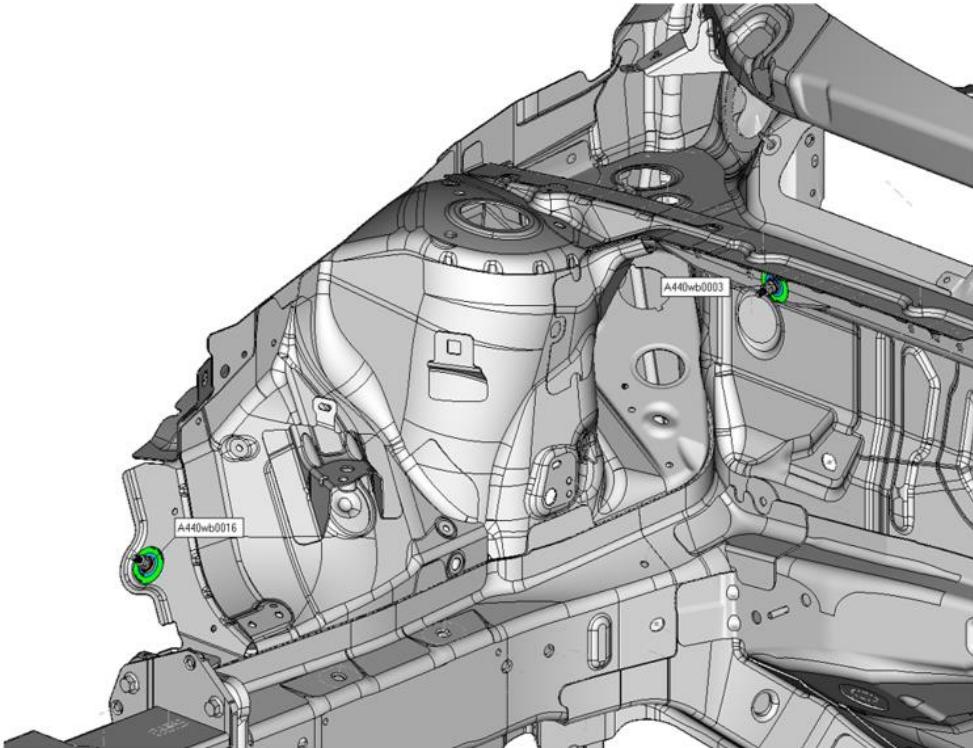
Joining Model: MTO1 rel.

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
 AG339-0003	WELD BOLT M6	V316	1746	001	8

339100 R04 LHD



LHD



Stn 3-39-100 R04

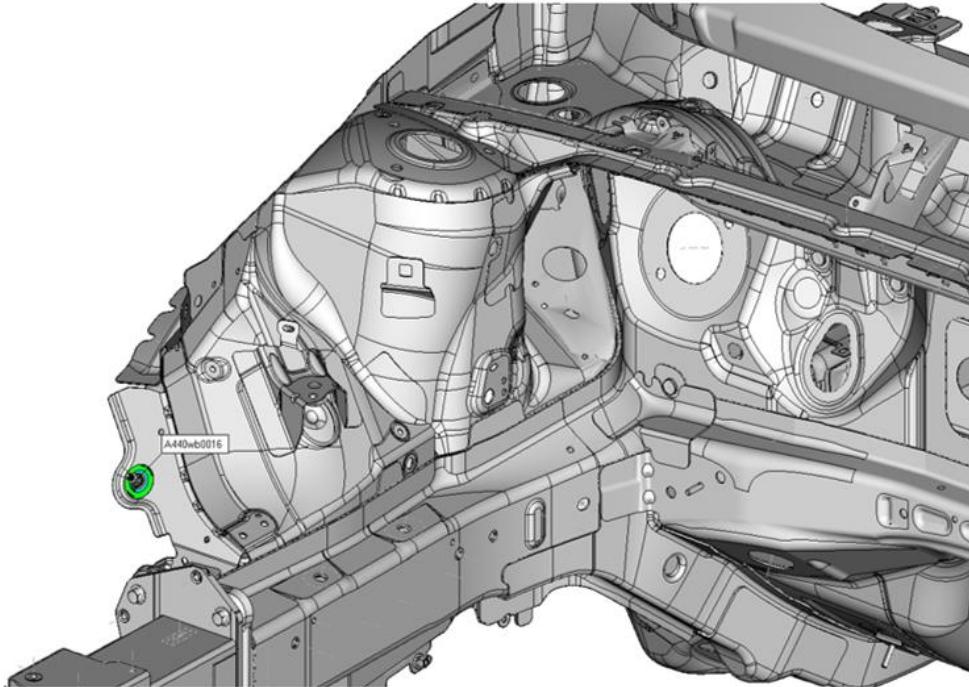
Joining Model: MTO1 rel.

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj. / Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG339-0003	WELD BOLT M6	V316	1746	001	9

339100 R04 RHD



RHD

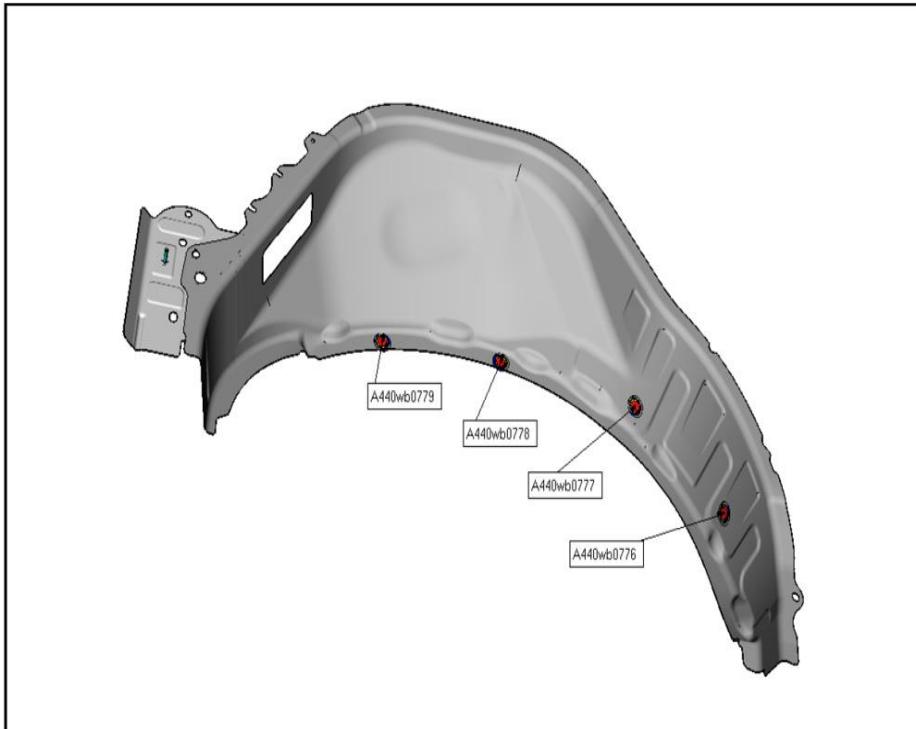


Stn 3-39-100 R04

Joining Model: MTO1 rel.

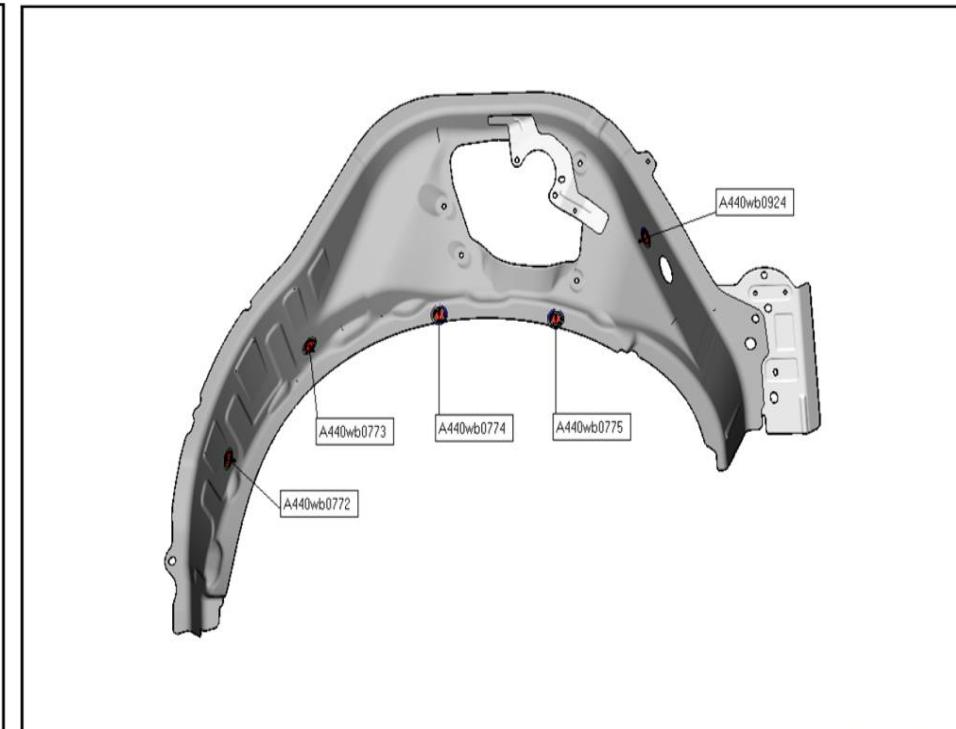
PII -Nr / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG339-0003	WELD BOLT M6	V316	1746	001	10

361010 R02



Stn 361-010 R02 Joining model:31656666

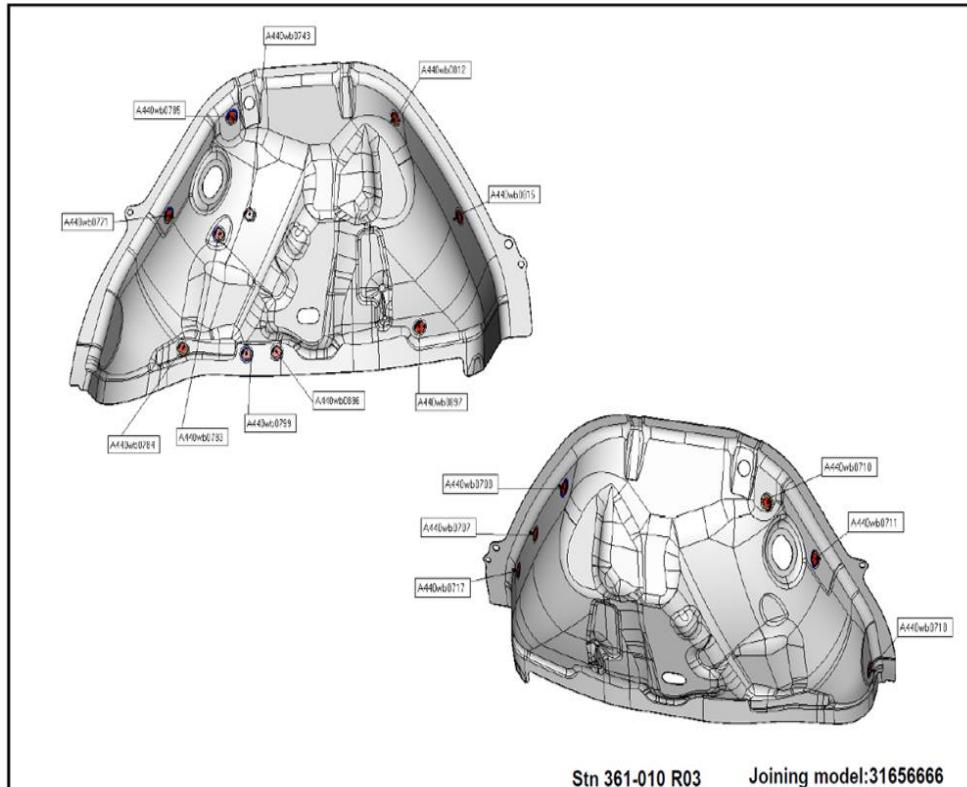
PII-Nr / PKI-Nr / PKL-Nr	Name / Benaming / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Udgave	Sheet / Sida / Blz
AG361-0001	PA Wheelhouse stud LH	V316	1746	001	3



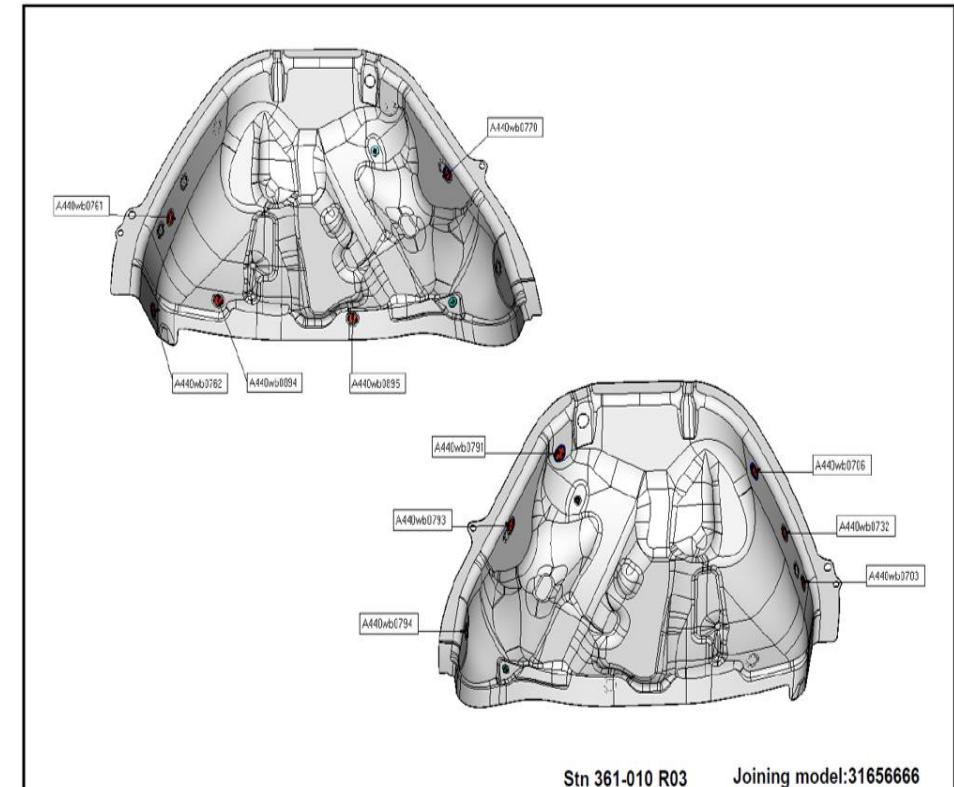
Stn 361-010 R02 Joining model:31656666

PII-Nr / PKI-Nr / PKL-Nr	Name / Benaming / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Udgave	Sheet / Sida / Blz
AG361-0002	PA Wheelhouse stud RH	V316	1746	001	3

361010 R03

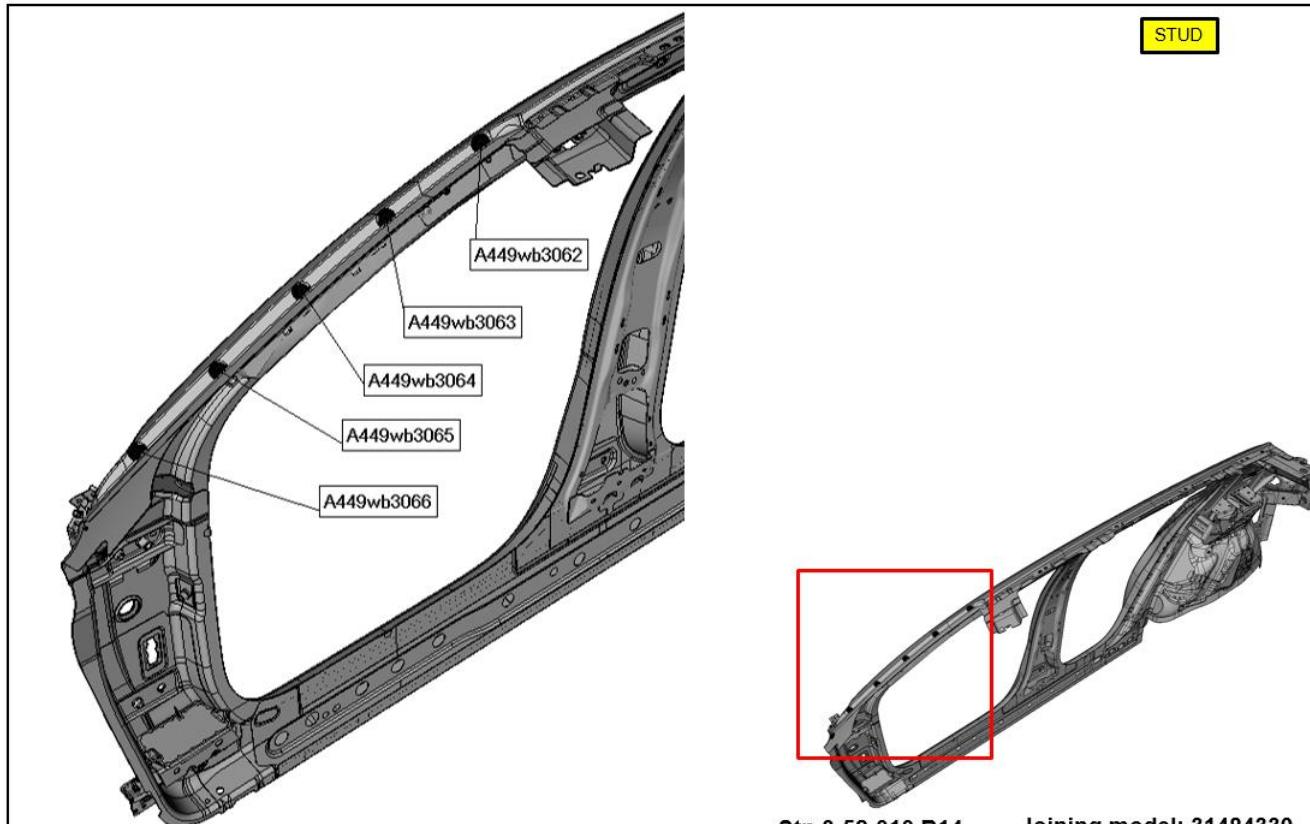


	PII -Nr / PKI-Nr / PKI-Nr	Name / Benaming / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Utgave	Sheet / Sida / Blz
AG361-0001	PA Wheelhouse stud LH		V316	1746	001	5



	PII -Nr / PKI-Nr / PKI-Nr	Name / Benaming / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Utgave	Sheet / Sida / Blz
AG361-0002	PA Wheelhouse stud RH		V316	1746	001	5

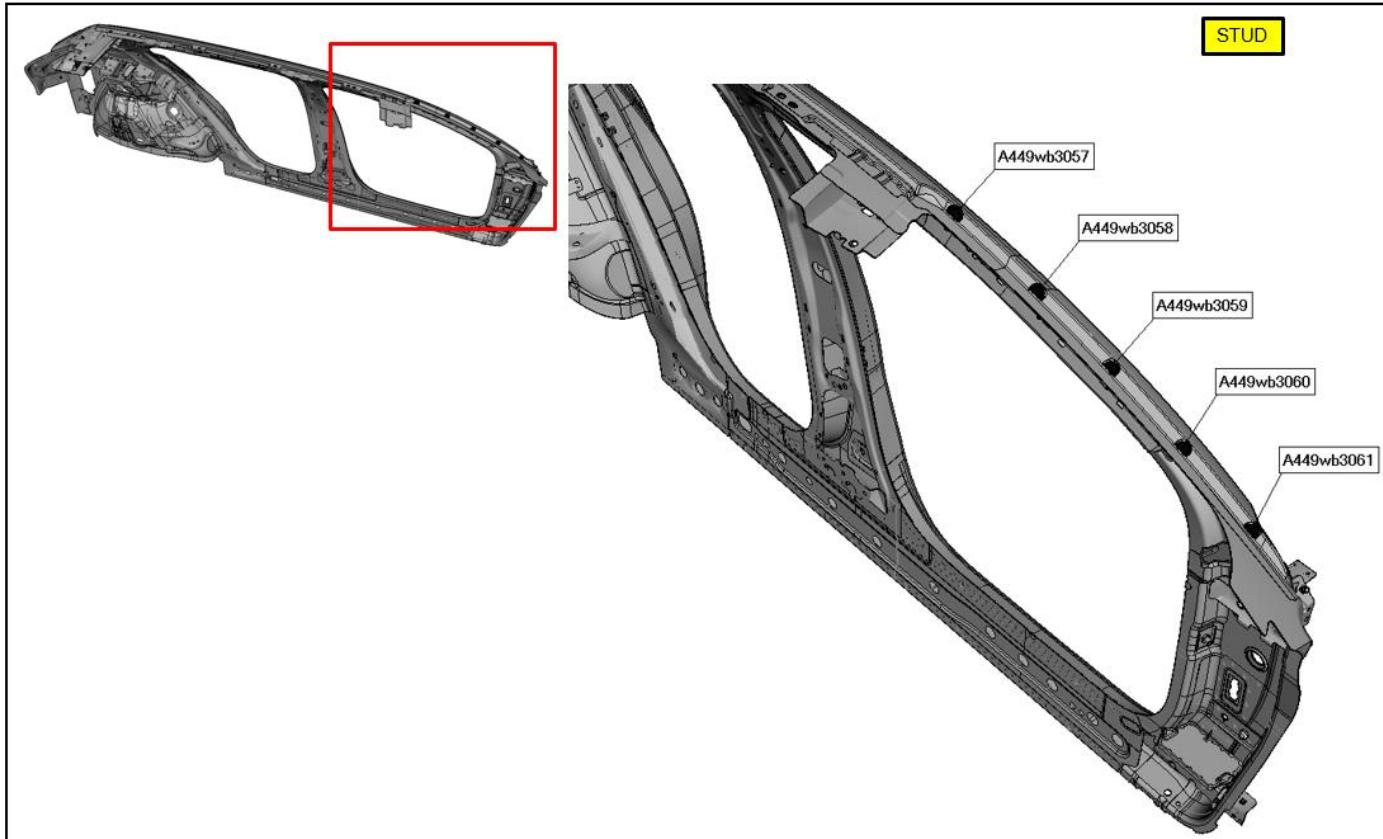
352010 R14 STUD



Stn 3-52-010 R14 Joining model: 31484339

PII - No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj. / Variant	Intro Week / Inf V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG352-0001	BSC Cpl RH	V316	1746	001	12

351010 R13 STUD

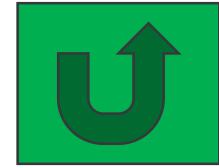
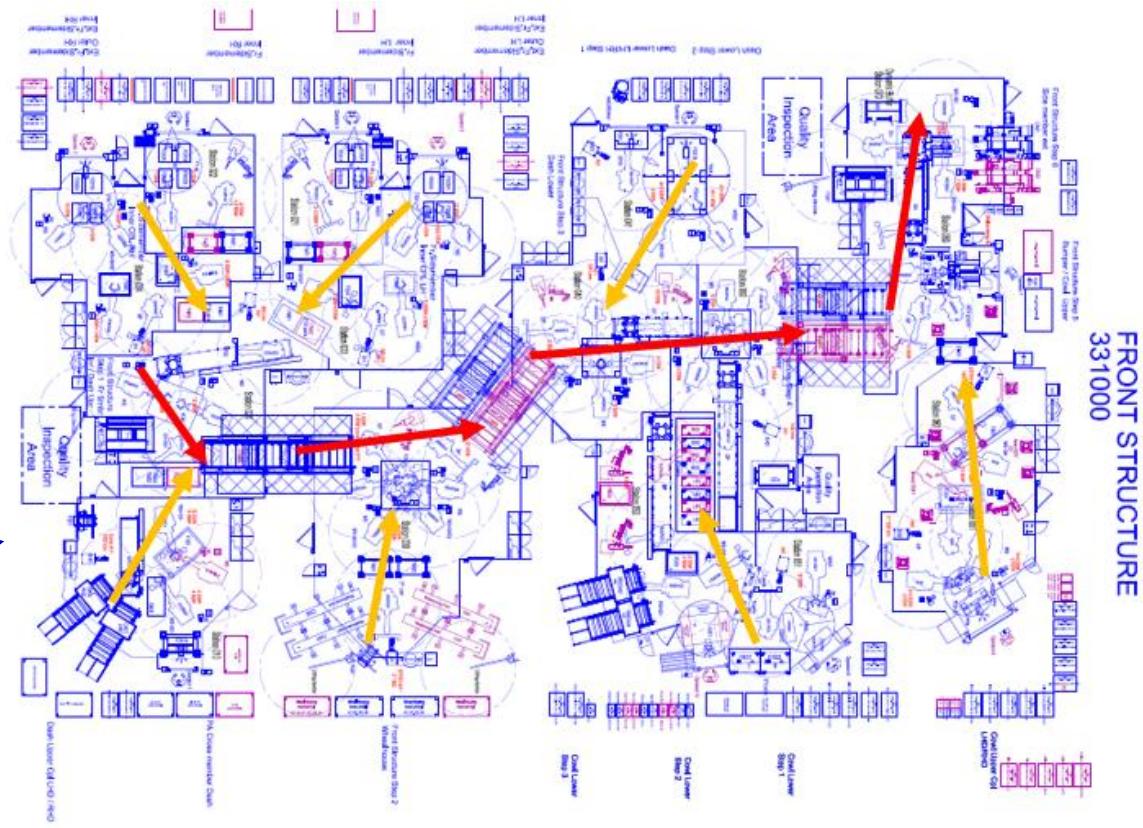
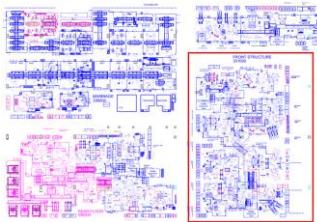
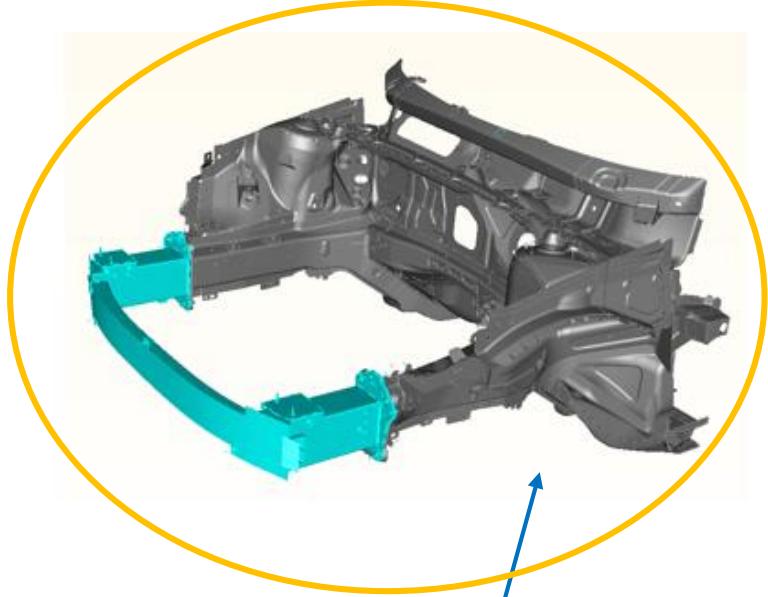


Stn 3-51-010 R13

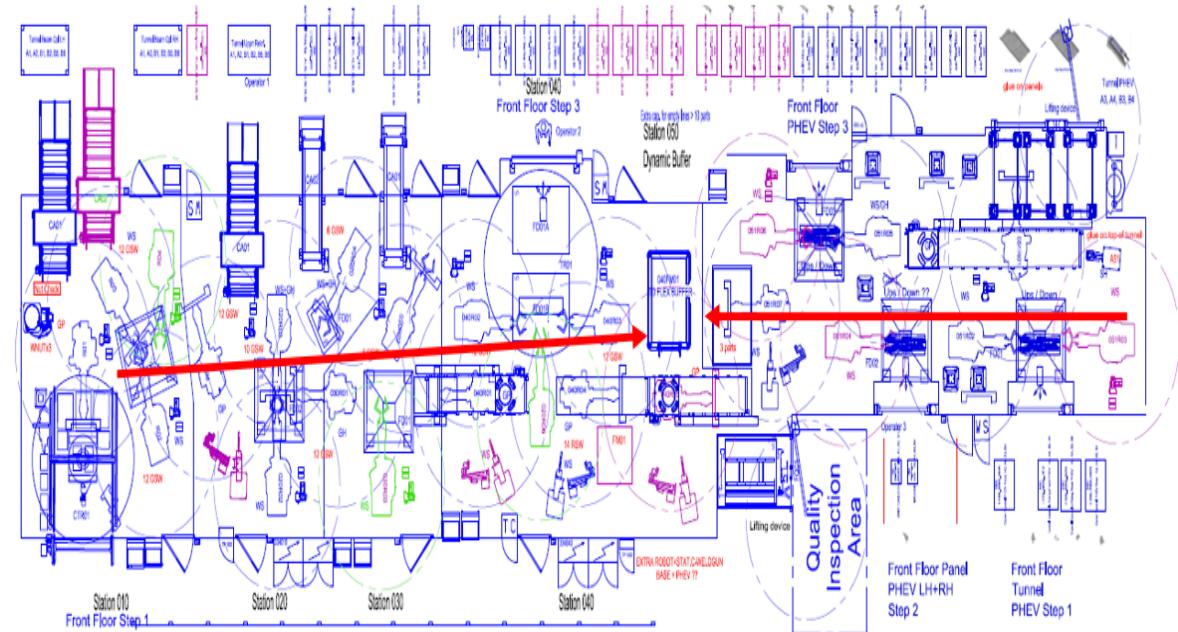
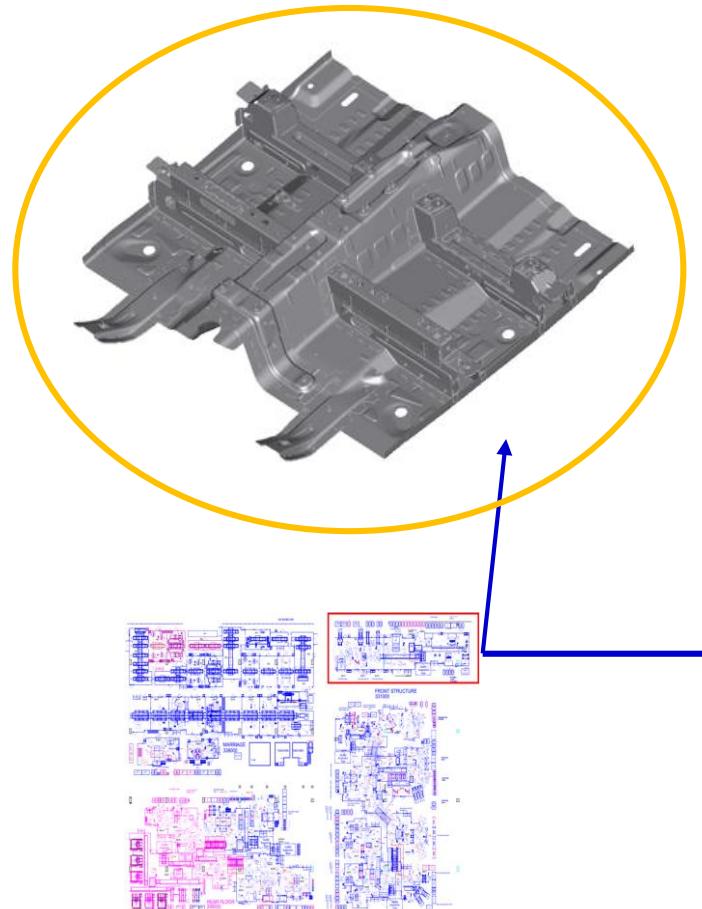
Joining model: 31484339

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj. / Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG351-0001	BSC Cpl LH	V316	1746	001	12

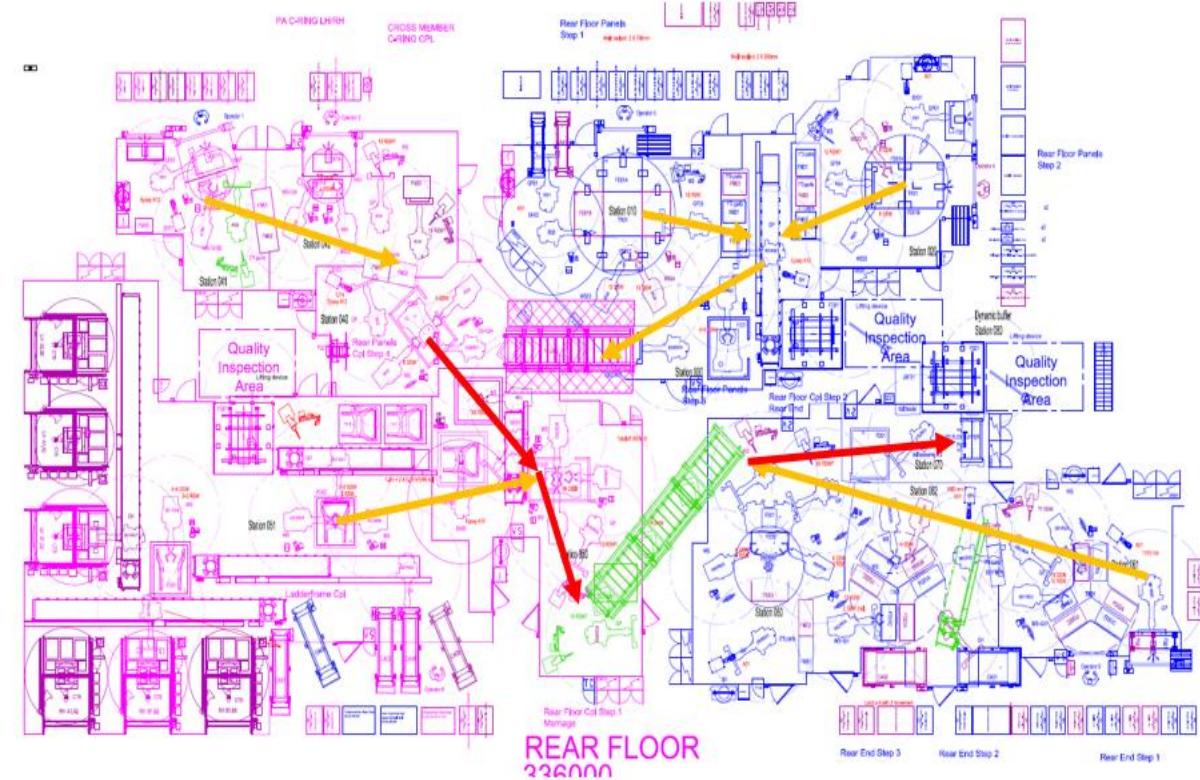
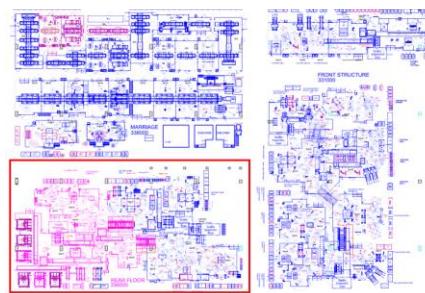
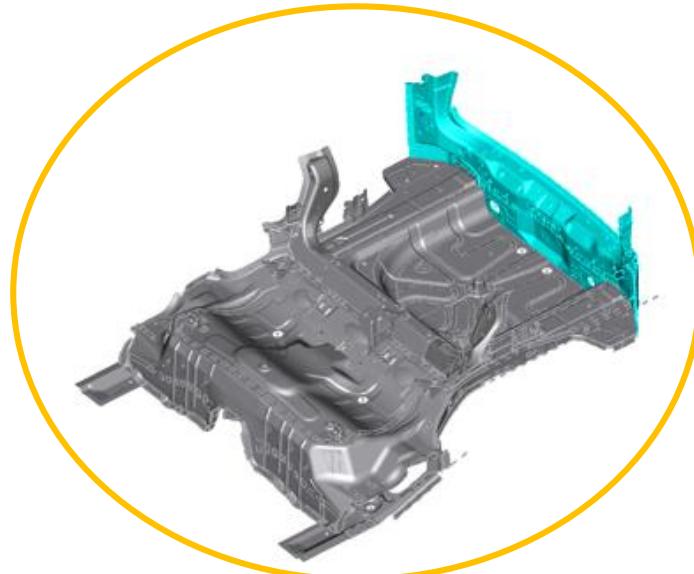
FRONT STRUCTURE 331000



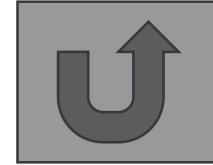
FRONT FLOOR 334000



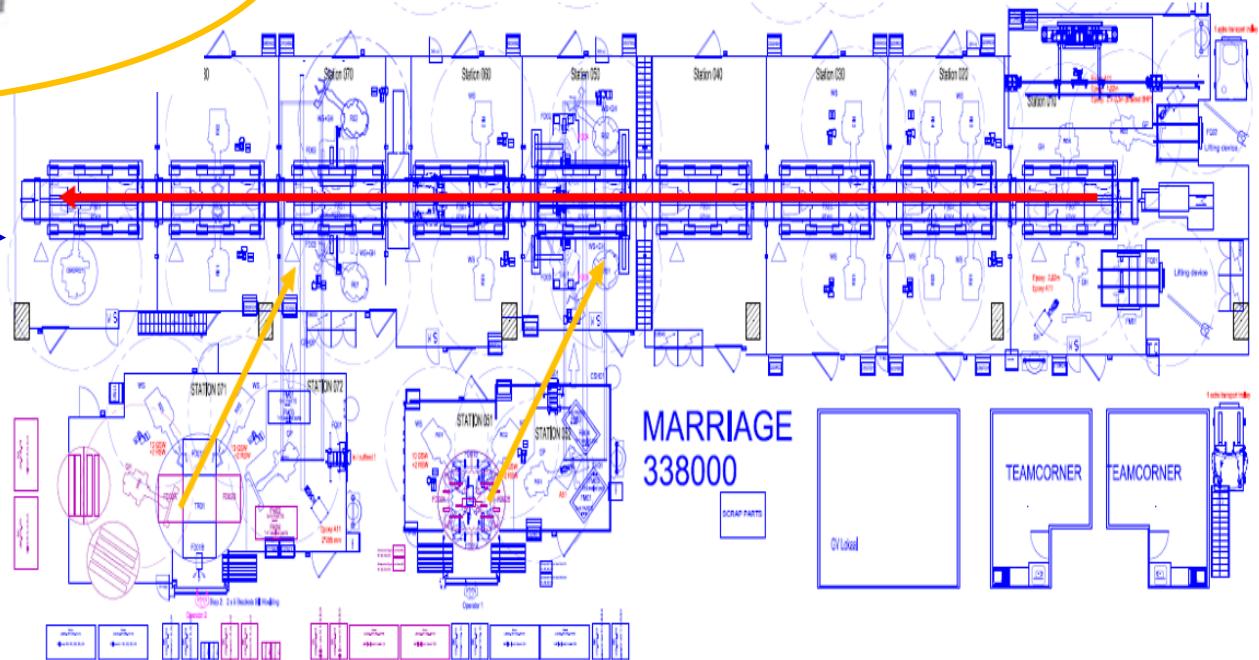
REAR FLOOR 336000



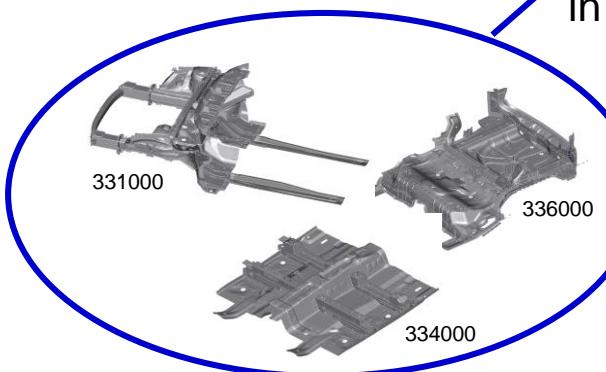
MARRIAGE 338000



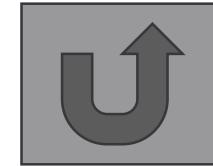
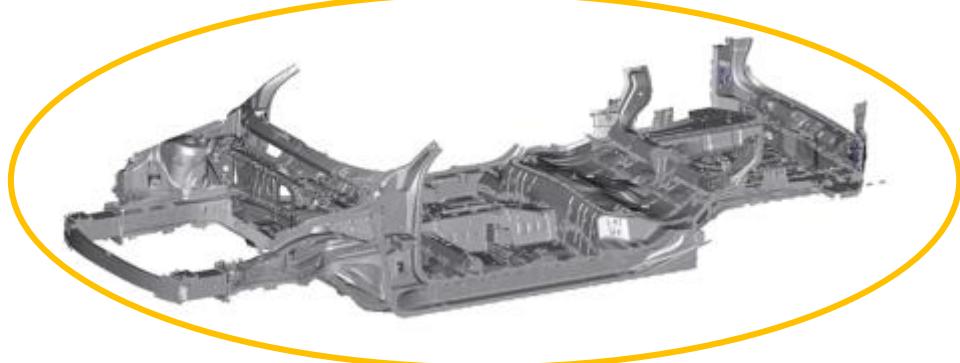
out



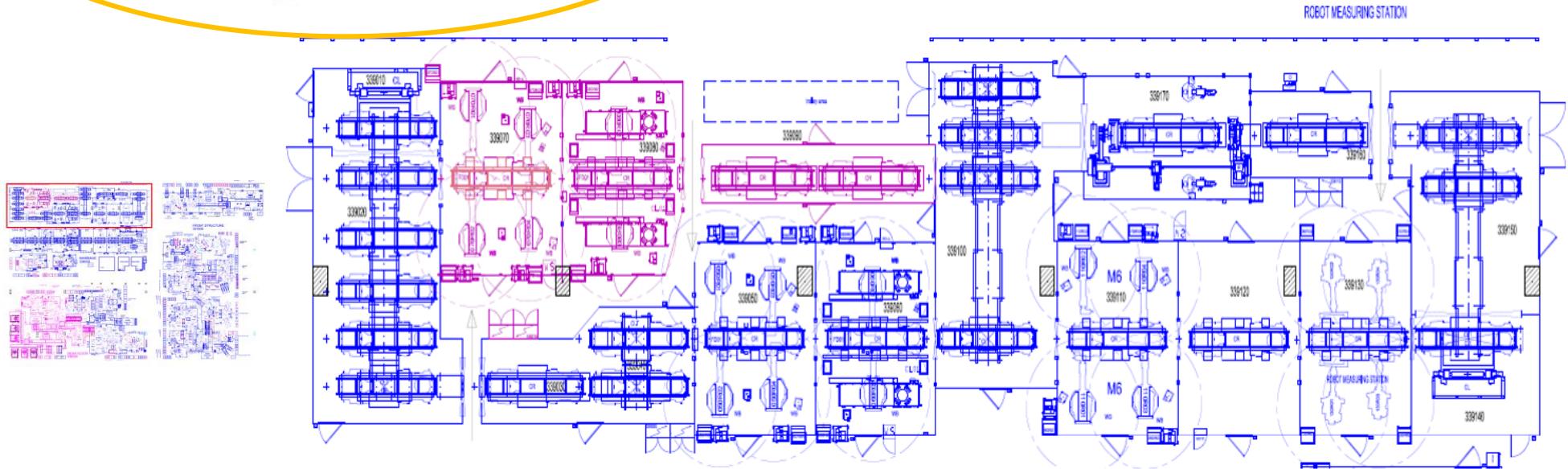
in



WELDBOLT 339000



ROBOT MEASURING STATION

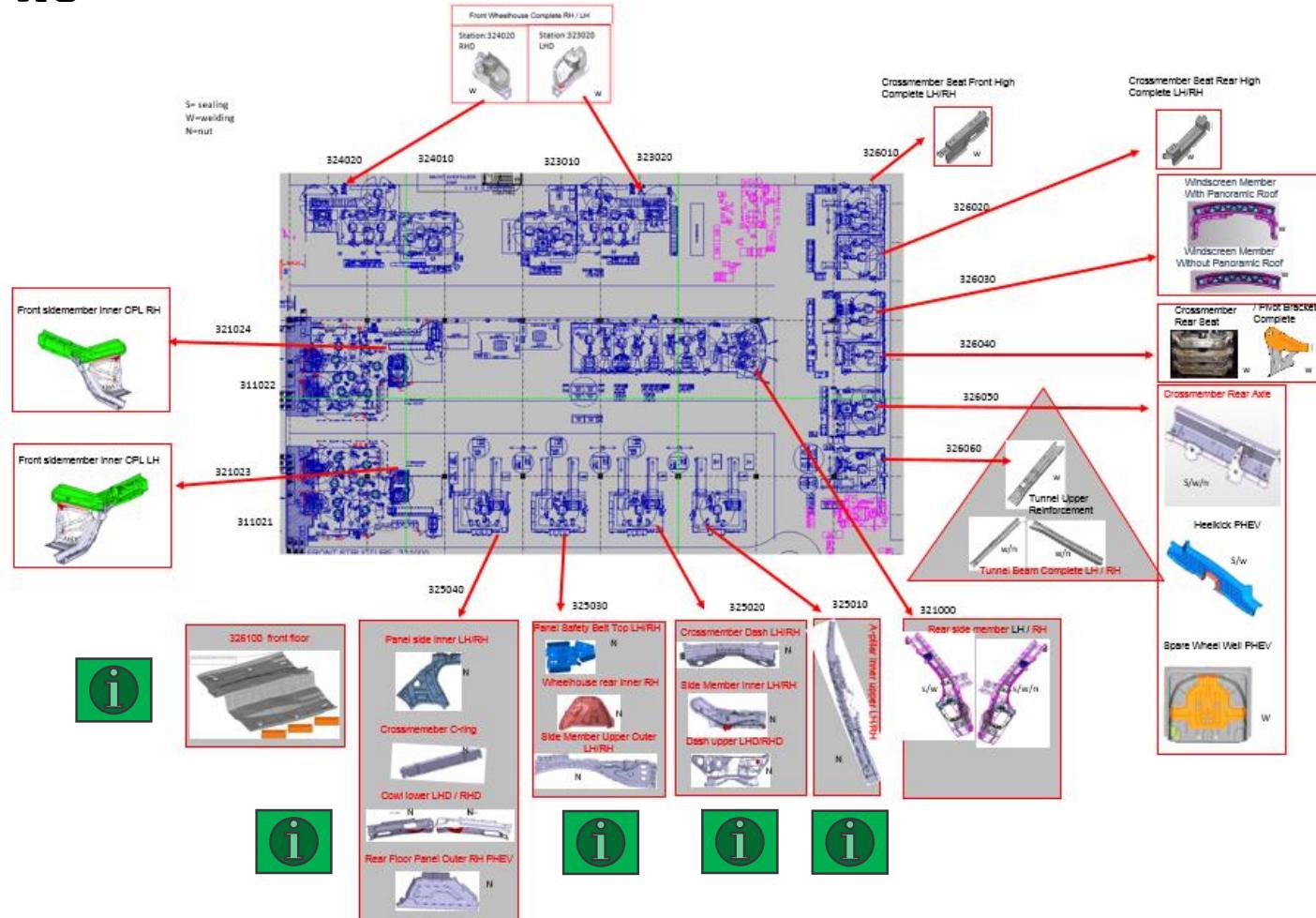


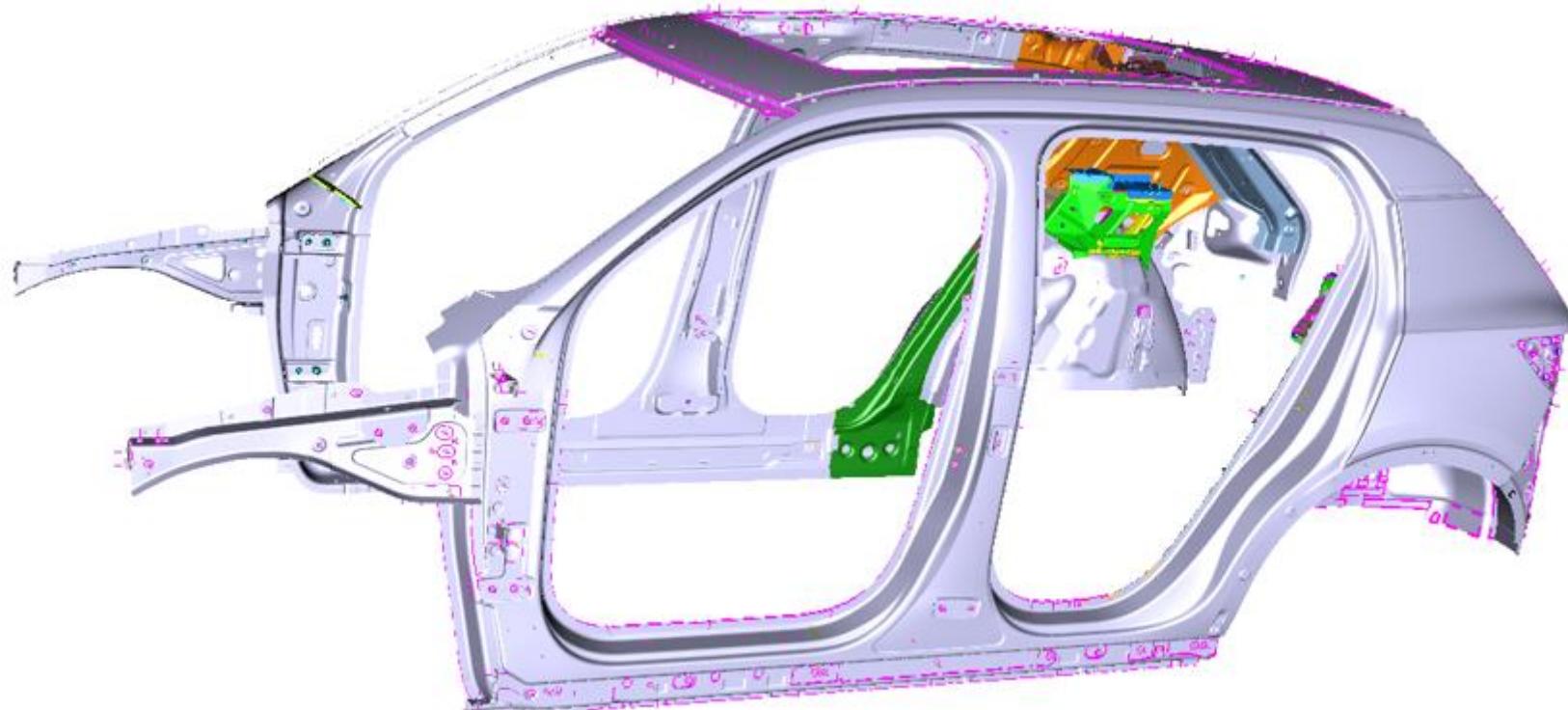
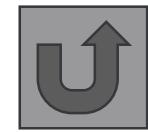
PAS GA 4.0



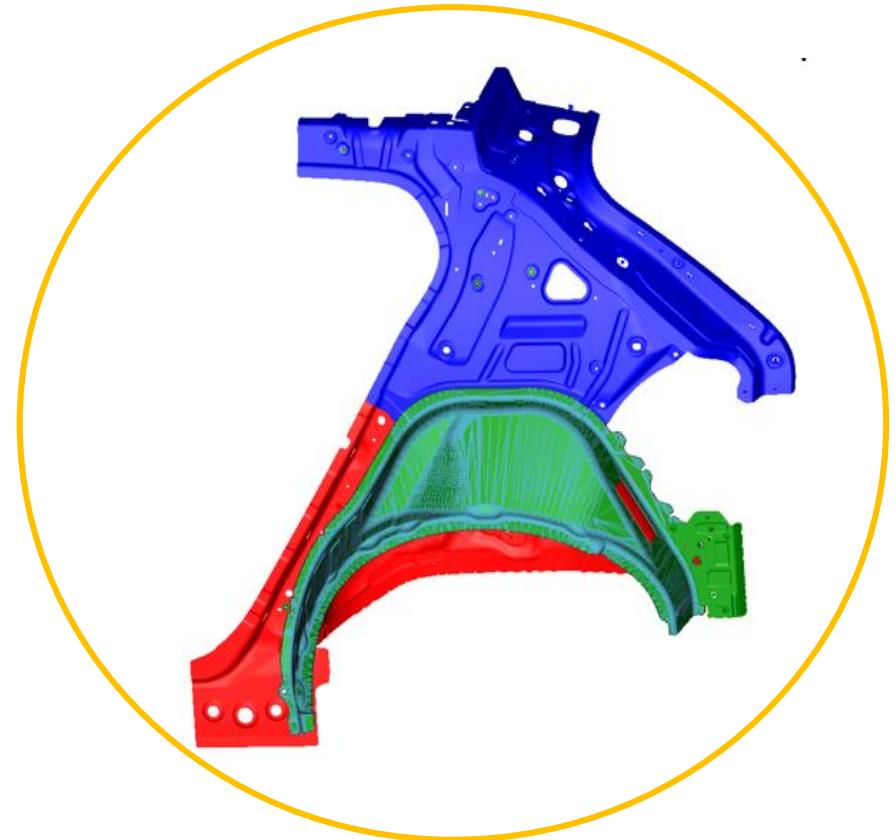
Flow GA 4.0

GA <-> GC

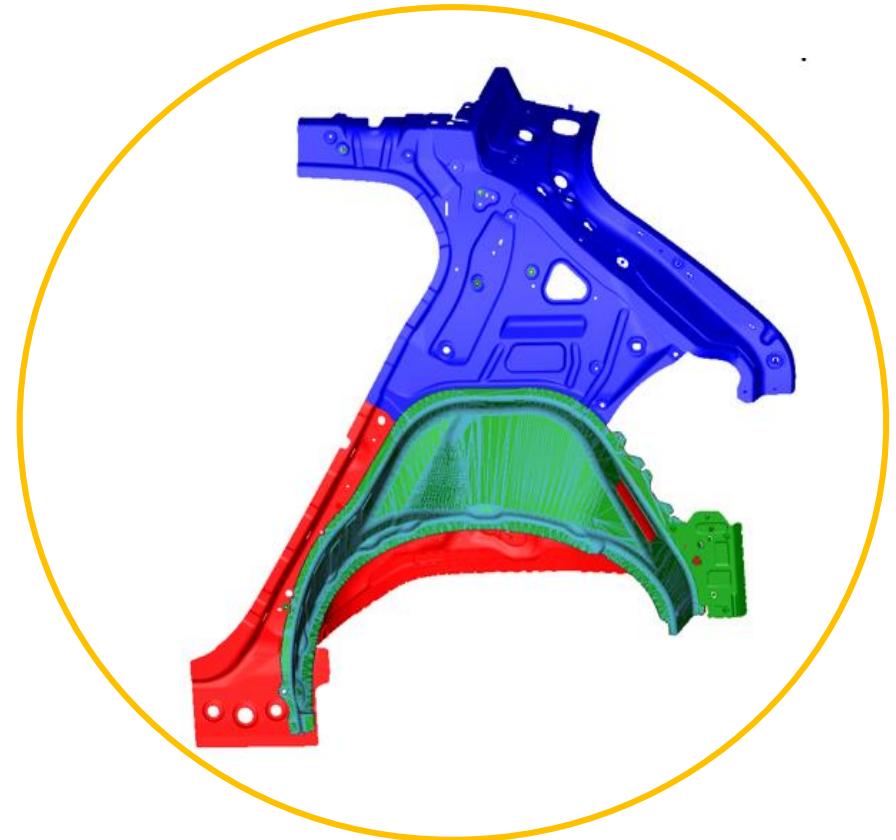




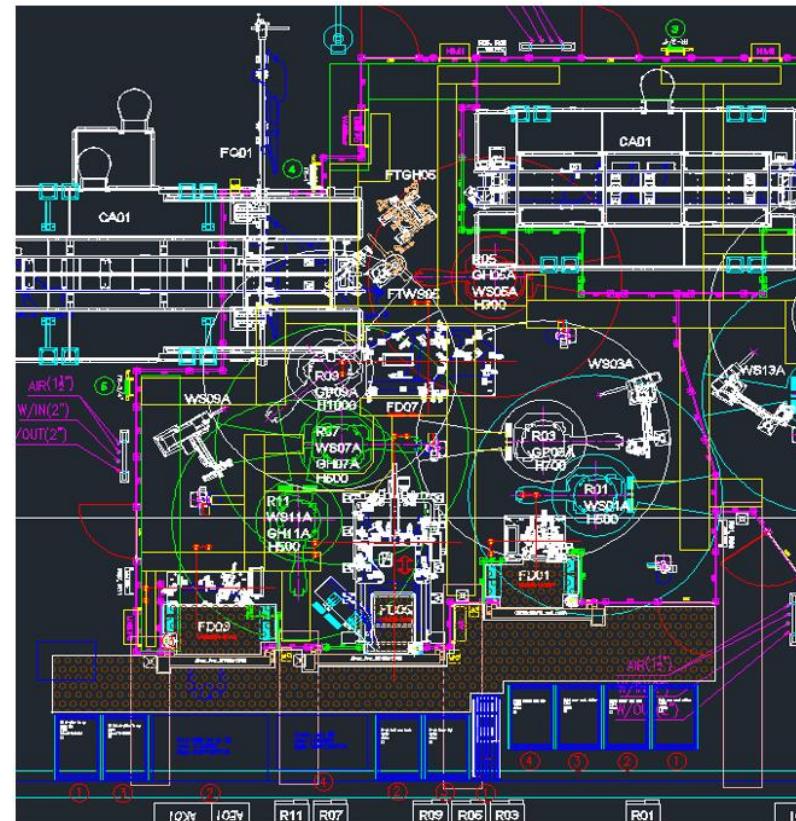
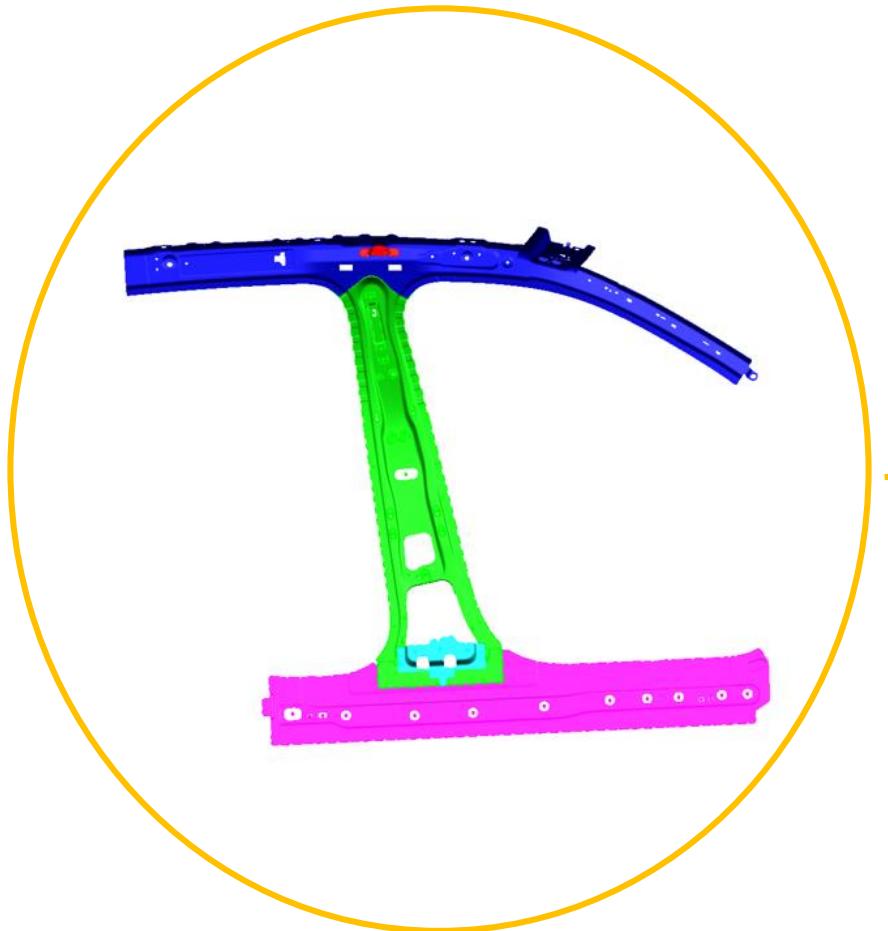
REAR QUARTER STEP 1



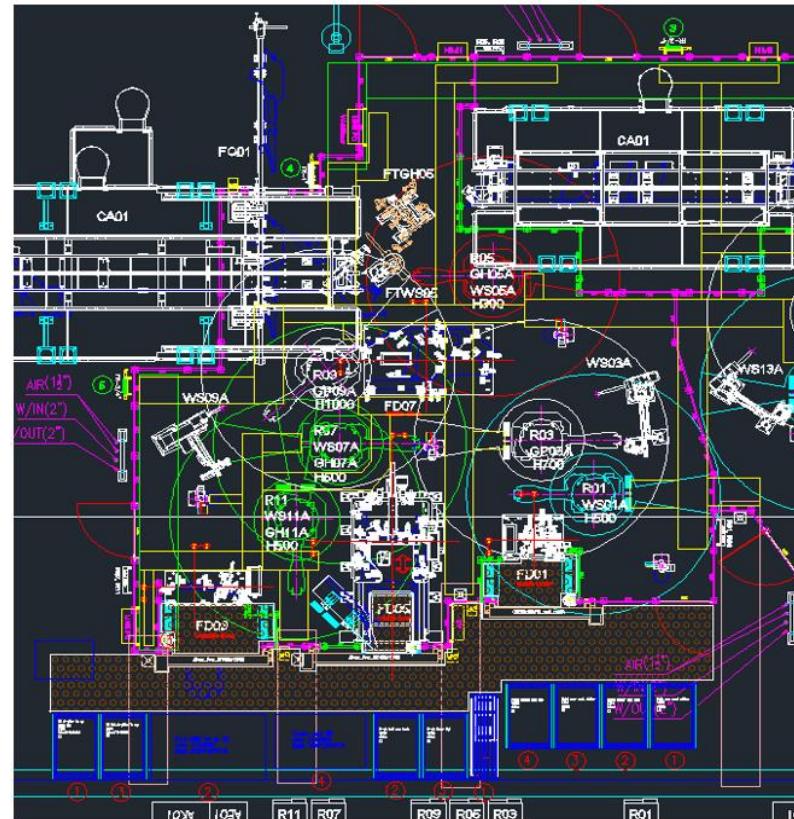
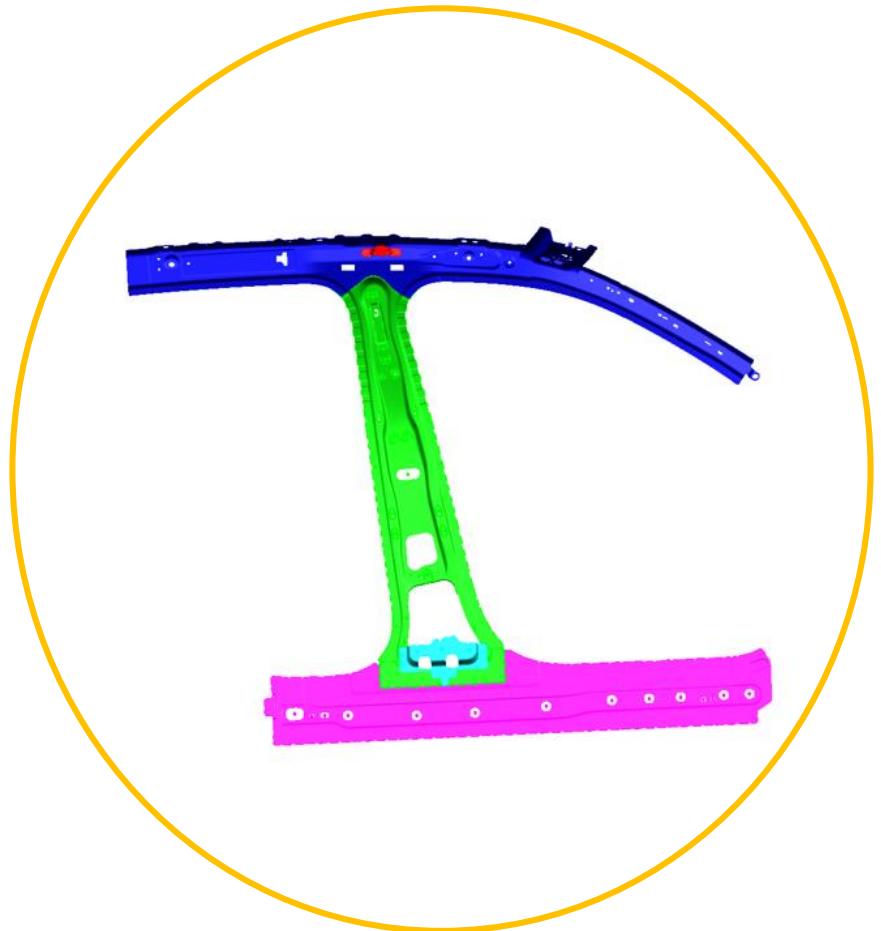
REAR QUARTER STEP 1



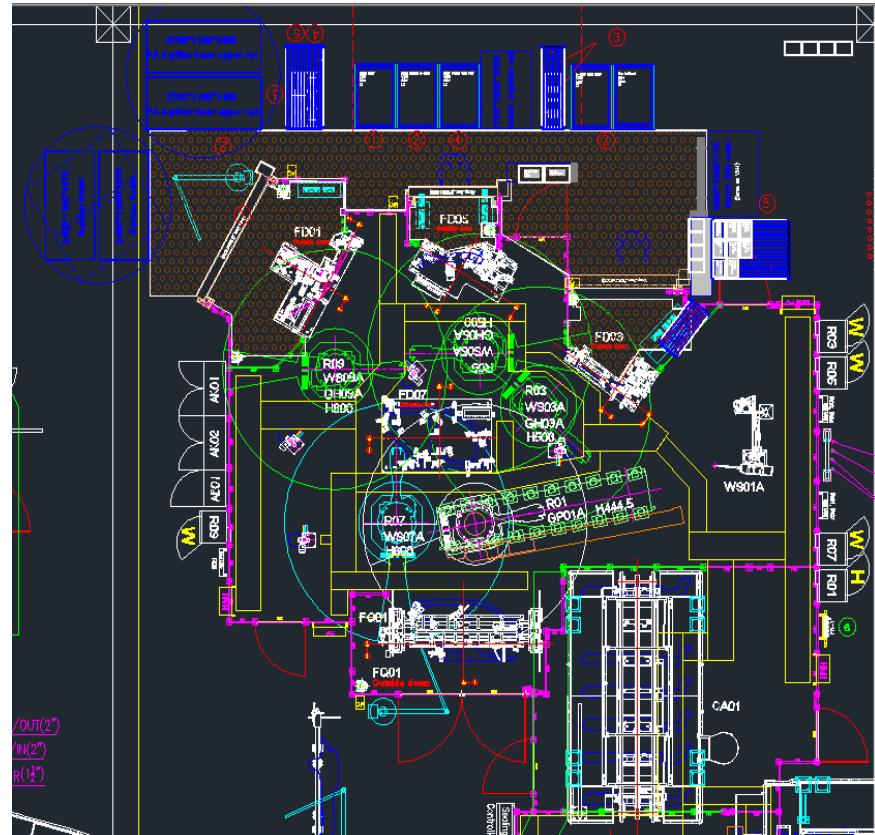
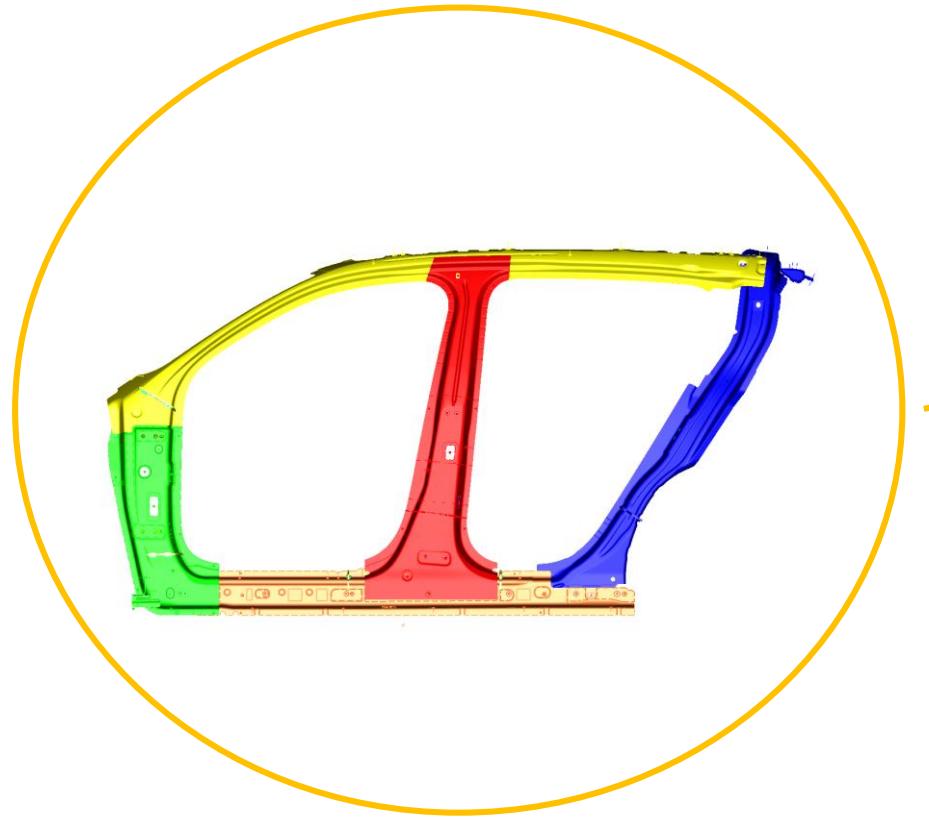
RAER QUARTER STEP 2



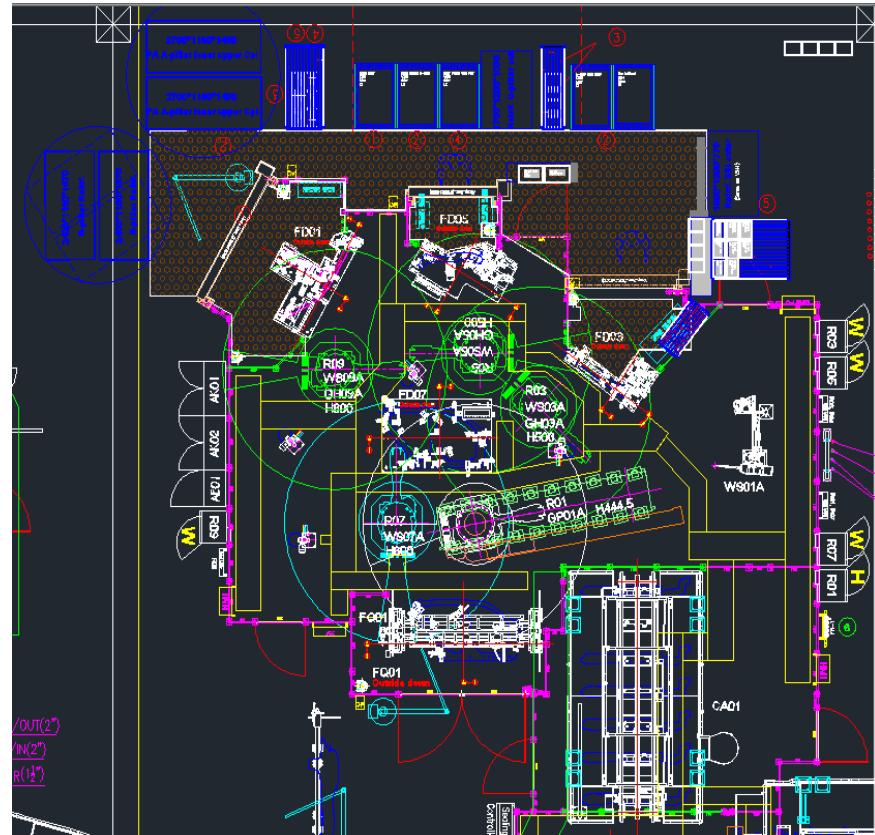
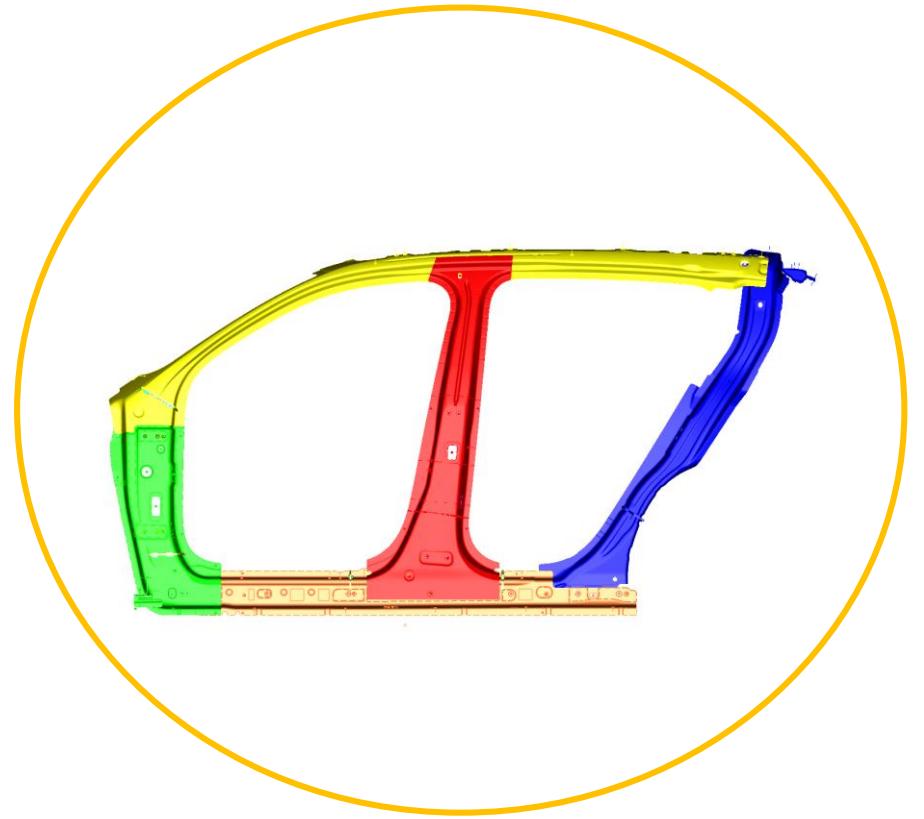
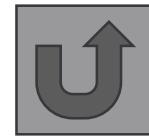
RAER QUARTER STEP 2

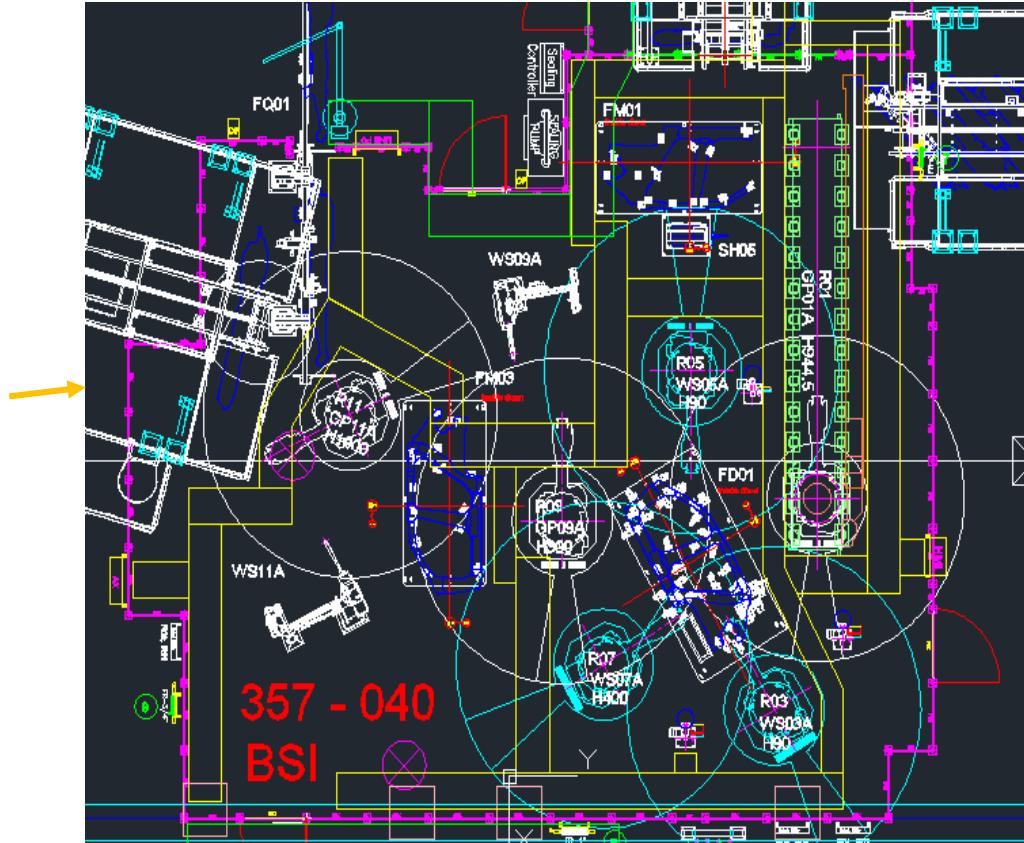
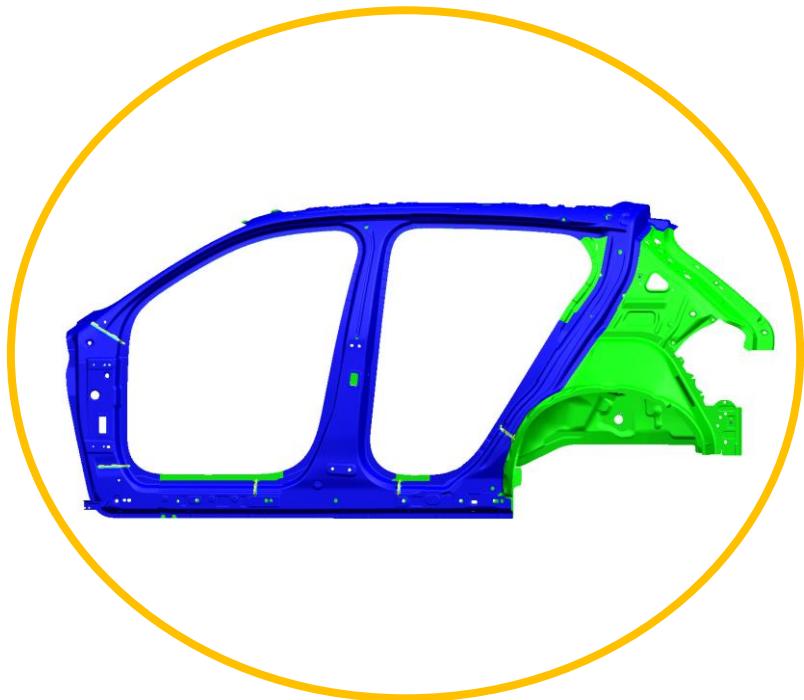


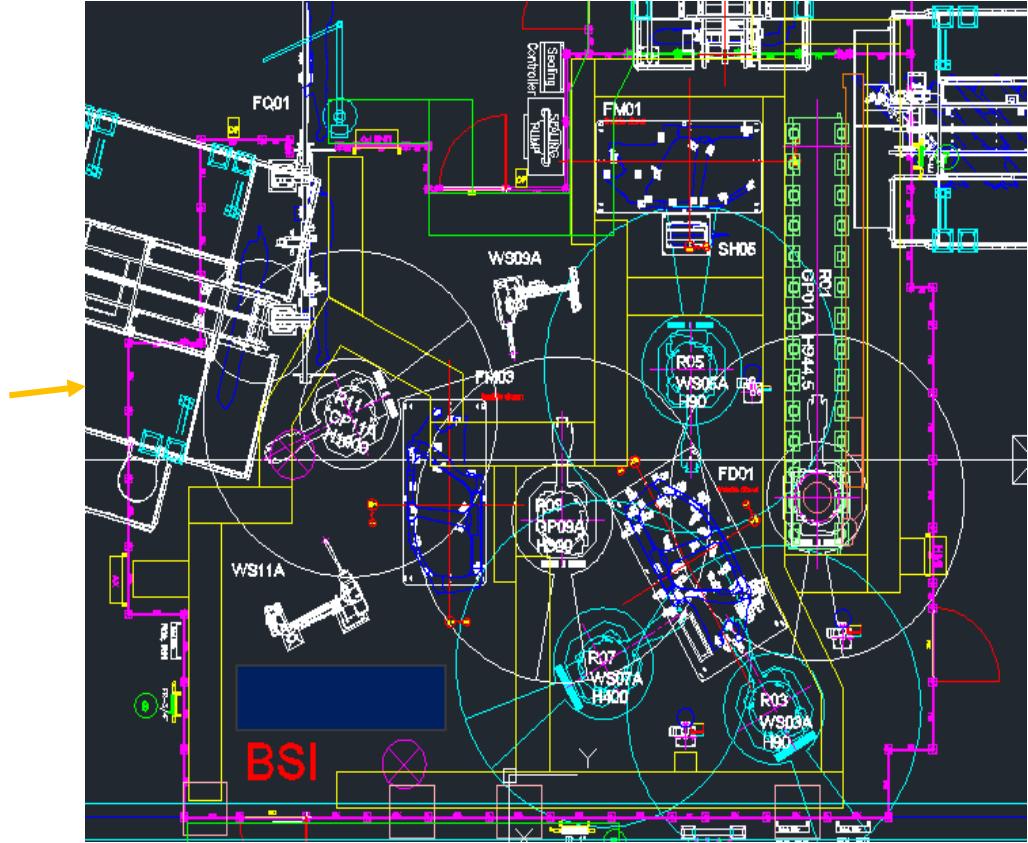
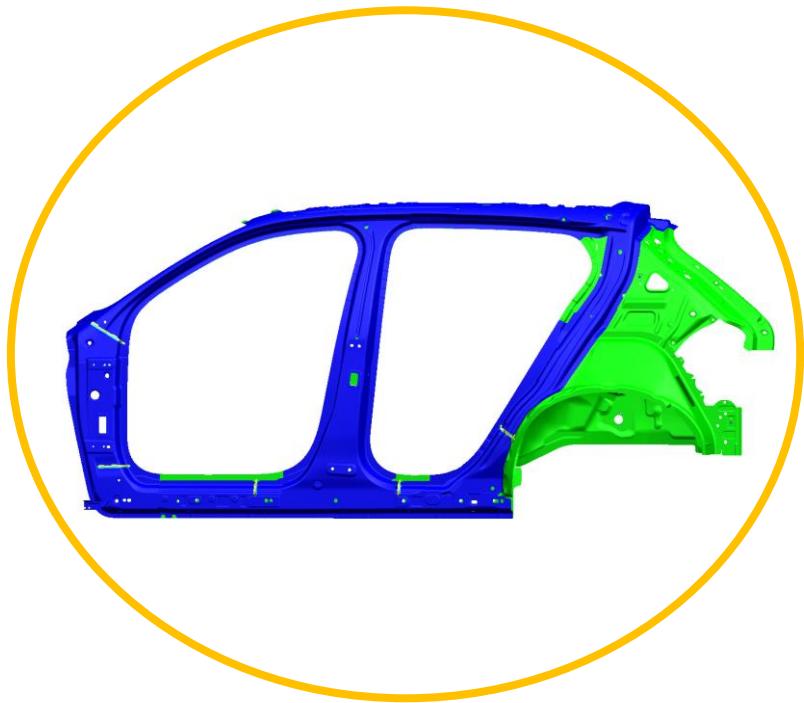
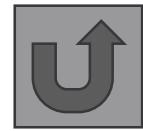
PA SPIDER

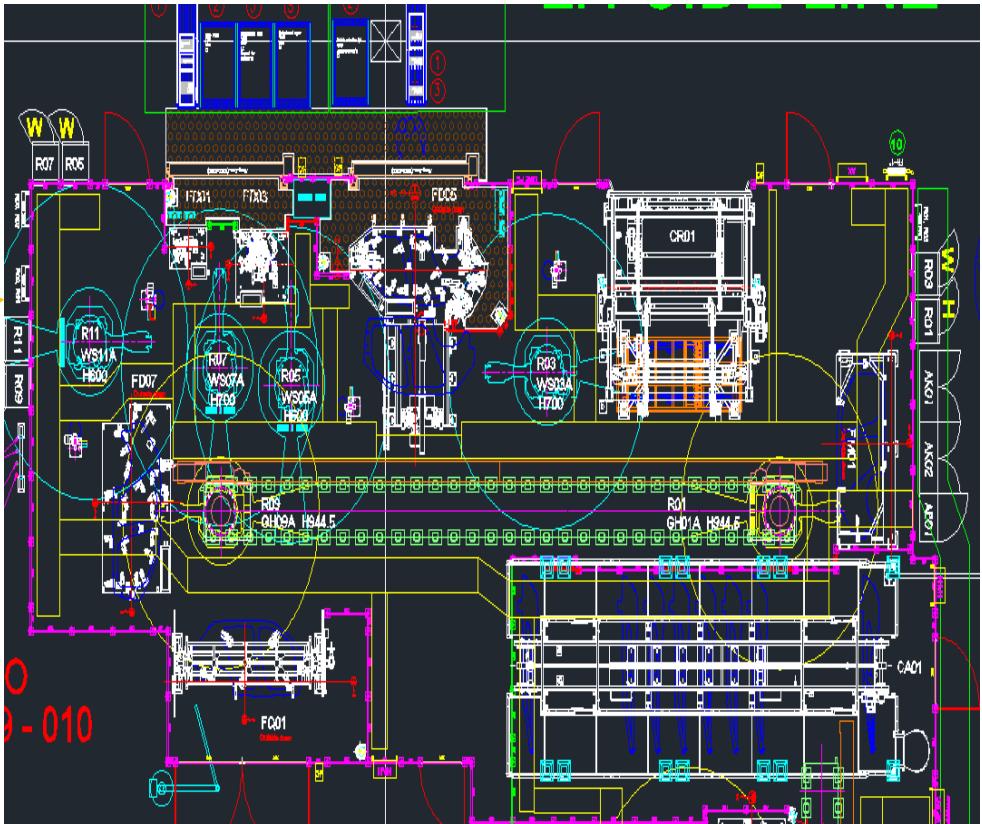
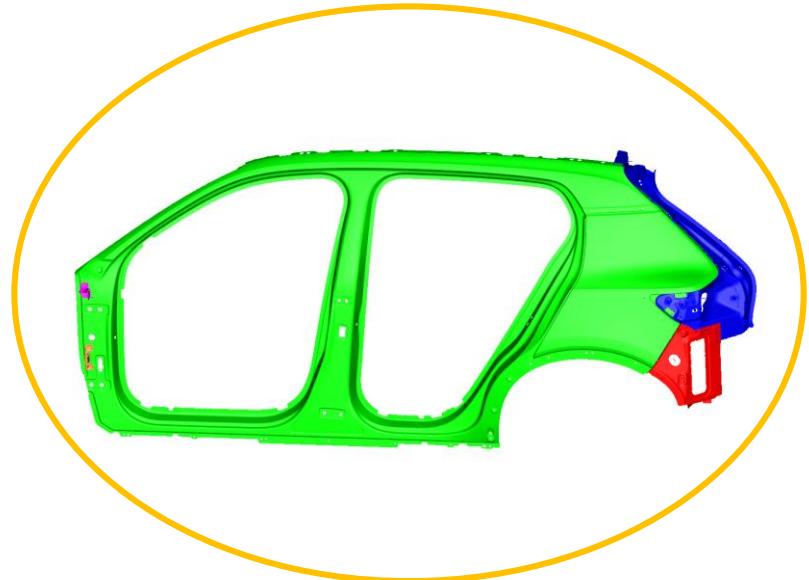


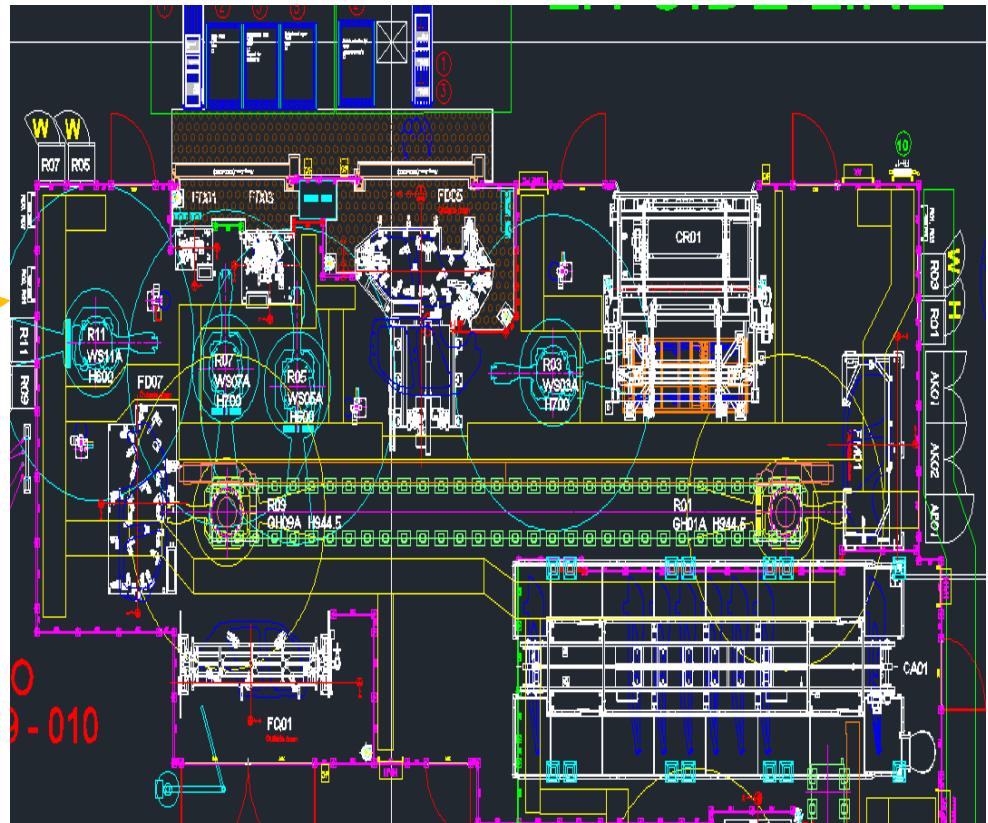
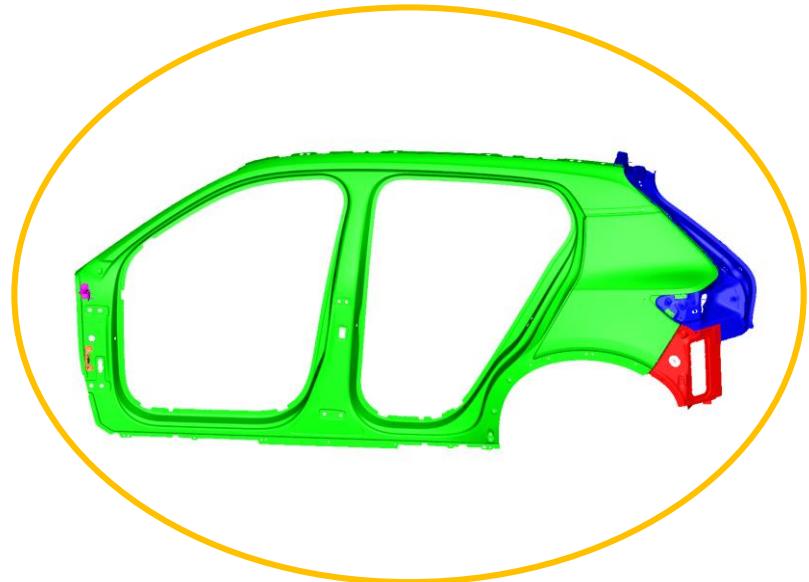
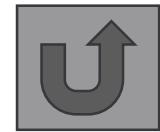
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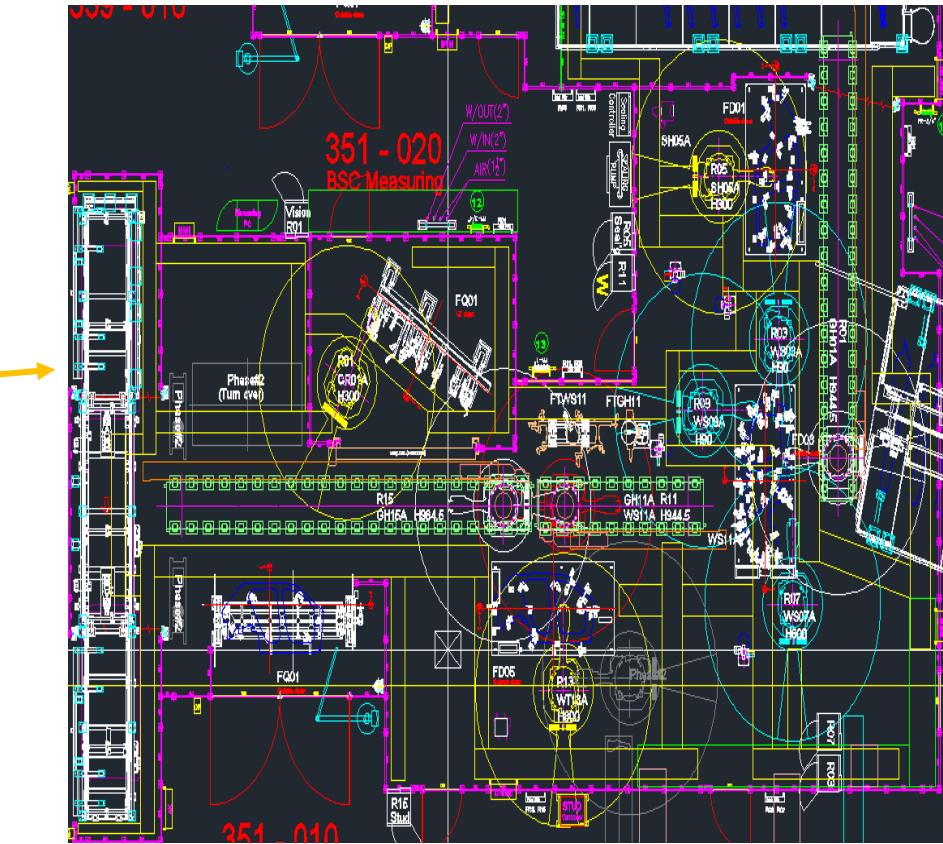
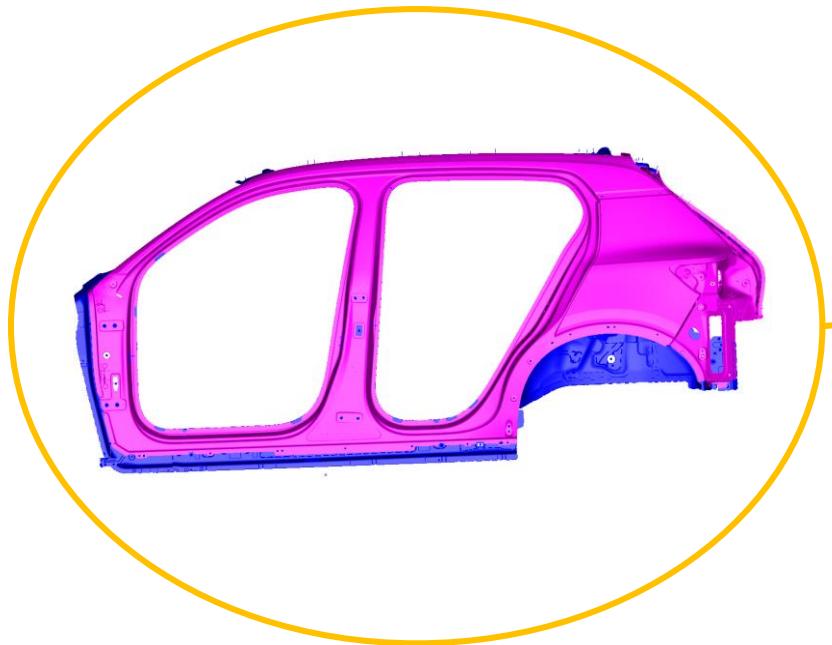


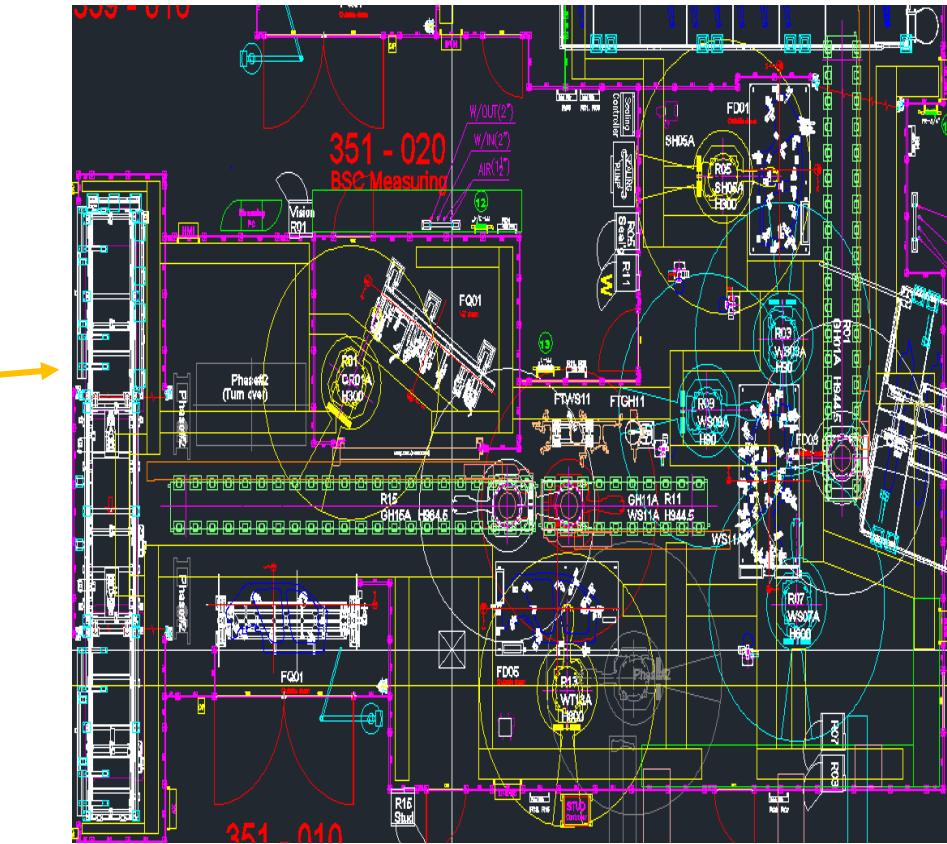
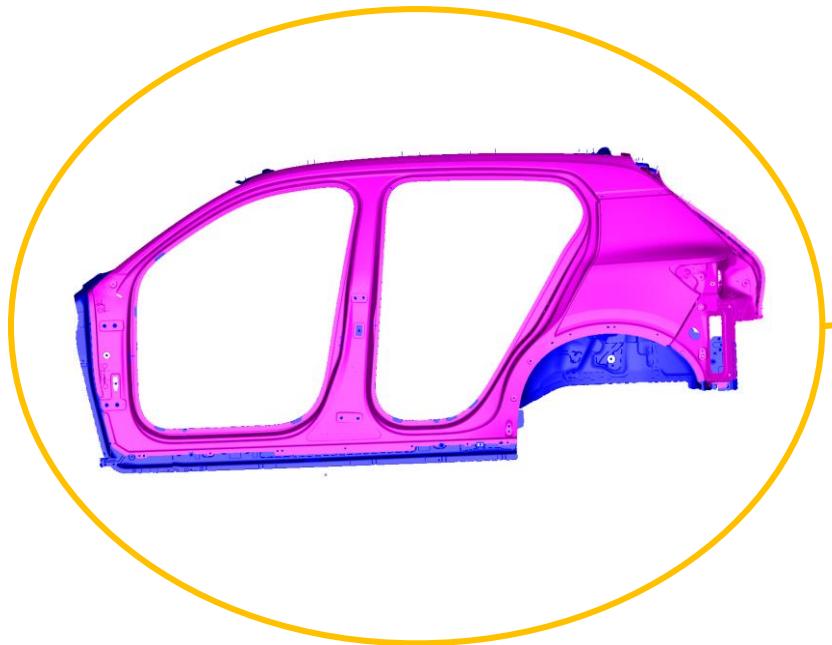








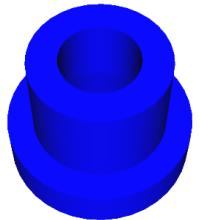
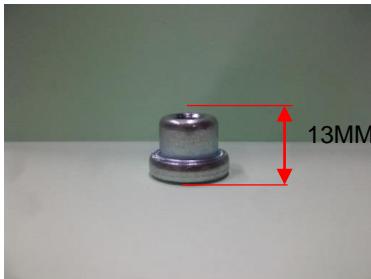




321010 REAR SIDEMEMBER ONLY LH



ROBOT:WN01A

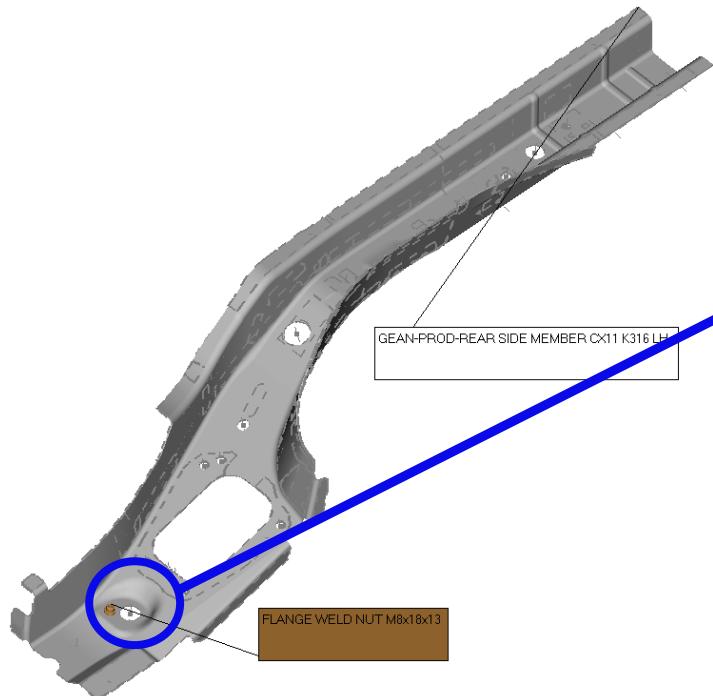


**WELD NUT
M8*18*13**

Aantal :1



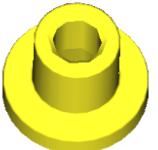
Controle torque
28 NM



325010 PA A-PILAR INNER UPPER LH

Next 

ROBOT:WN01A

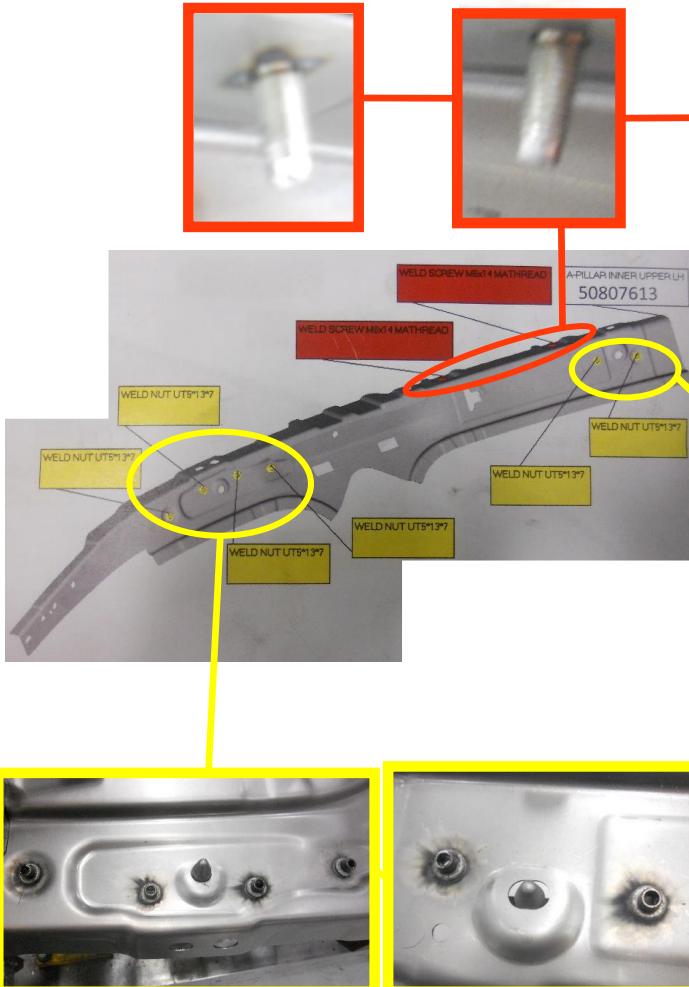


**FLANGE WELD
NUT UT5*13*7**

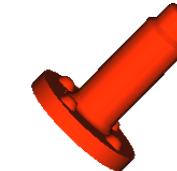
Aantal:6



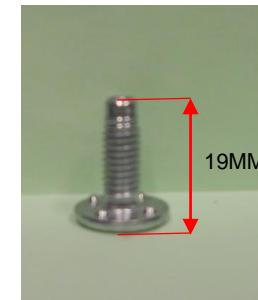
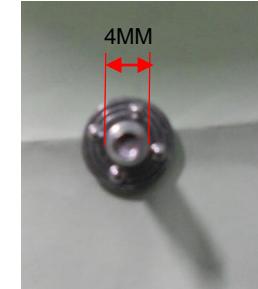
Controle torque
11,5 NM



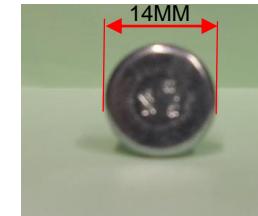
ROBOT:WB01A



**WELDNUT
M6X14
MATHREAD**
Aantal:2



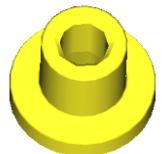
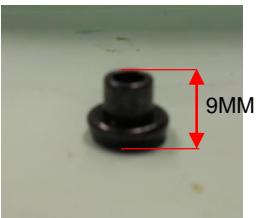
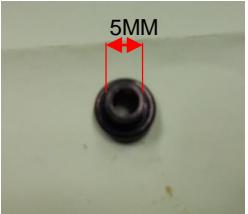
Controle torque
11,5 NM



325010 PA A-PILAR INNER UPPER RH



ROBOT:WN01A

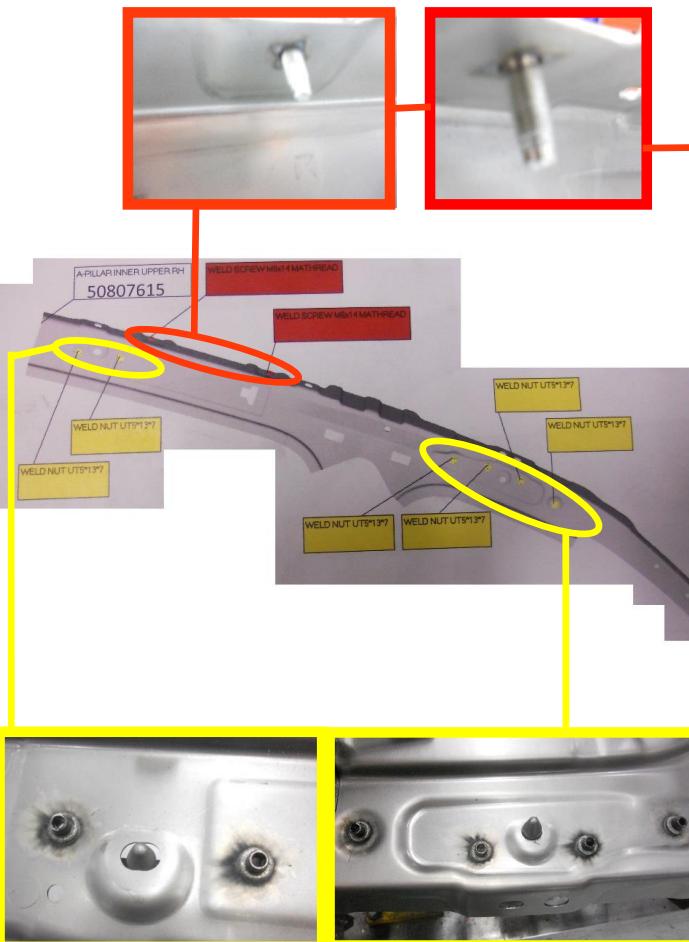


**FLANGE WELD
NUT UT5*13*7**

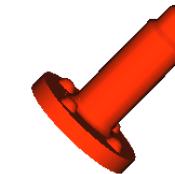
Aantal:6



Controle torque
11,5 NM

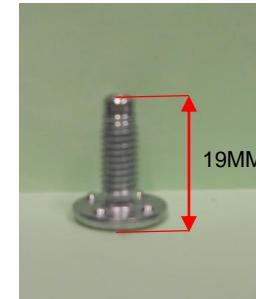
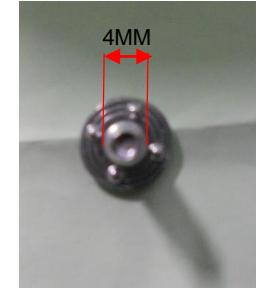


ROBOT:WB01A



**WELDNUT
M6X14
MATHREAD**

Aantal:2

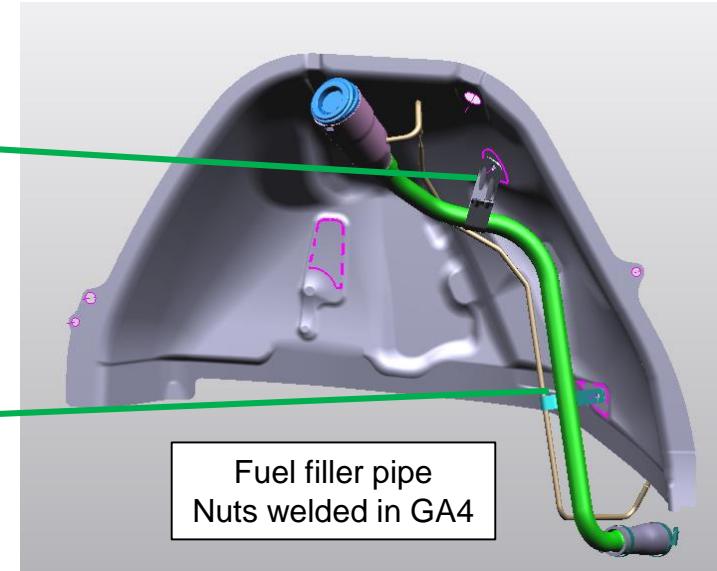
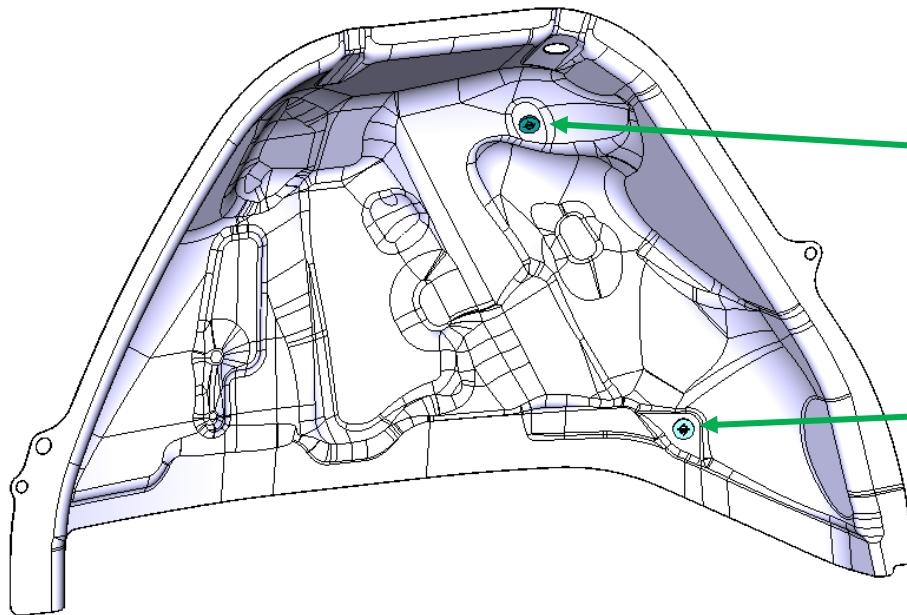


Controle torque
11,5 NM

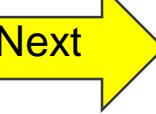




WHEEL HOUSE INNER RH STATION 325030



325020 PA DASH UPPER LHD

Next 

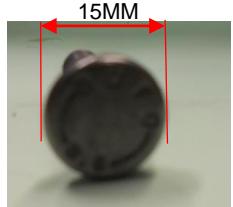


ROBOT:WB01A

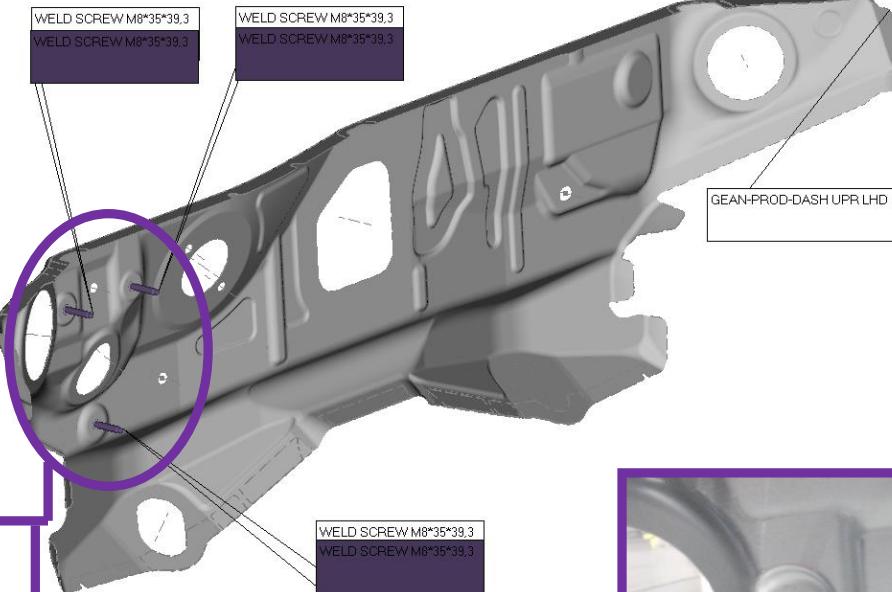


**WELD SCREW
M8*35*39,3**

Aantal:3

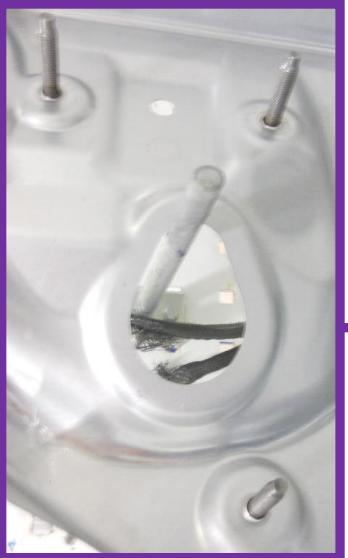
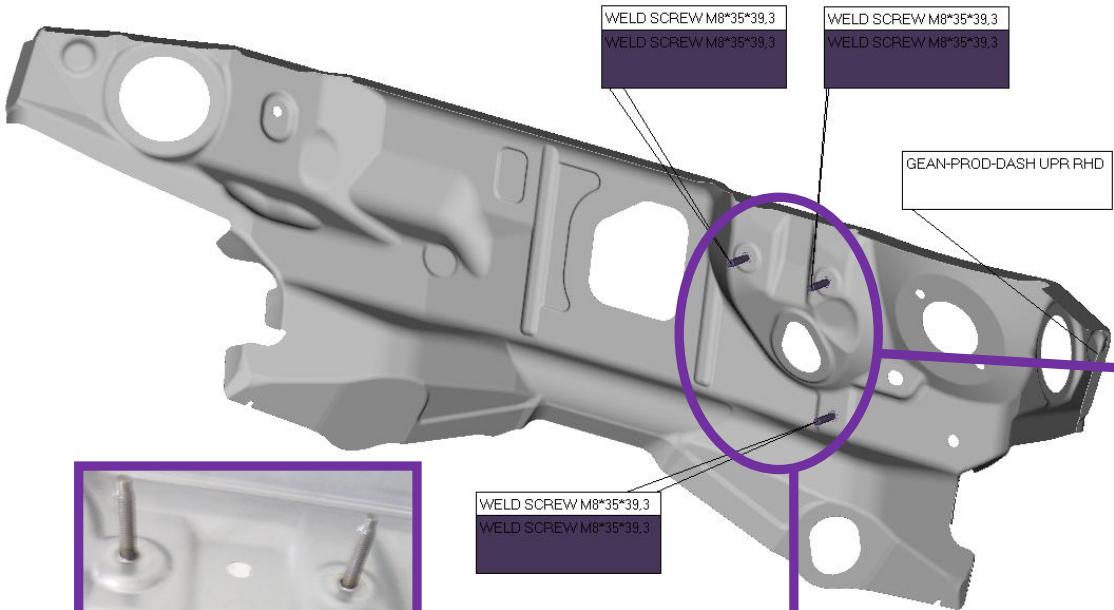


Controle torque
28 NM



325020 PA DASH UPPER RHD

Next



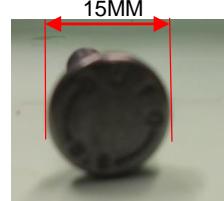
ROBOT:WB01A



**WELD SCREW
M8*35*39,3**
Aantal:3

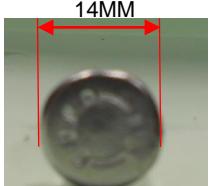
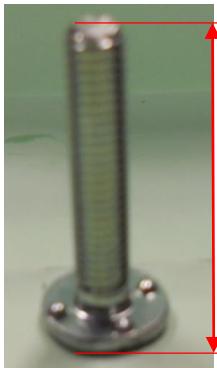


Controle torque
28 NM



325020 PA CROSMEMBER DASH LHD

Next



ROBOT:WB01B



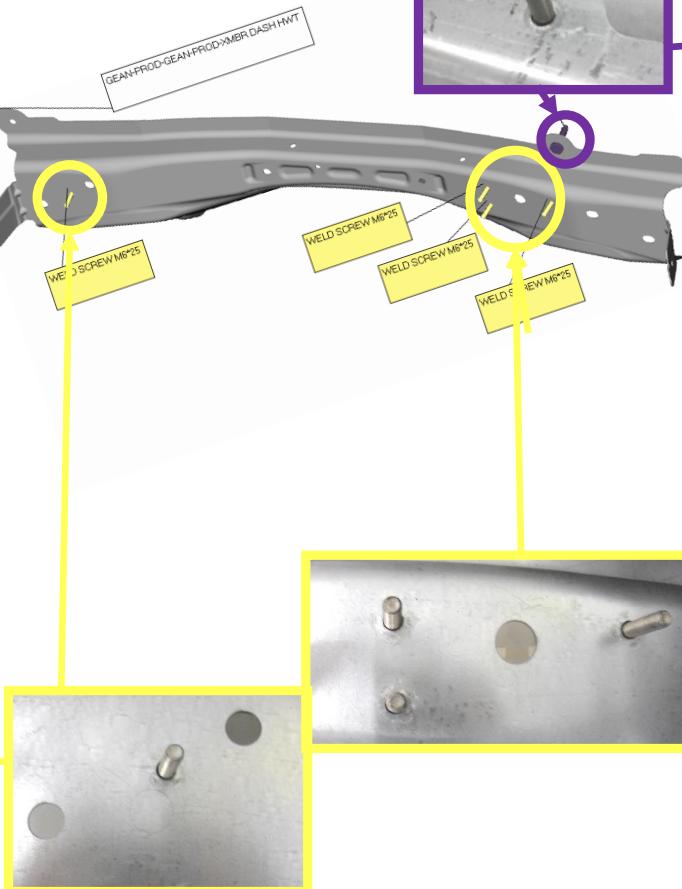
WELD SCREW

M6*25

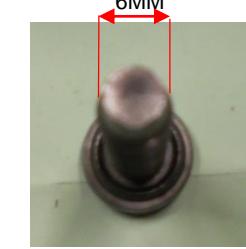
Aantal:4

Controle torque

11,5 NM



ROBOT:WB01A



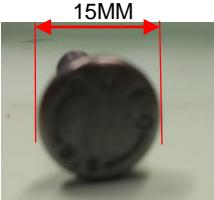
WELD SCREW

M8*35*39,3

Aantal:1

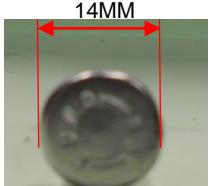
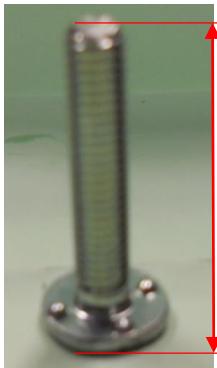
Controle torque

28 NM



325020 PA CROSMEMBER DASH RHD

Next



ROBOT:WB01B

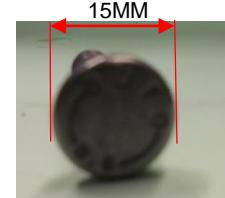


**WELD SCREW
M6*25**

Aantal:4



ROBOT:WB01A



**WELD SCREW
M8*35*39,3**

Aantal:1

Controle torque
28 NM

325020 PA SIDEMEMBER INNER LH

Next

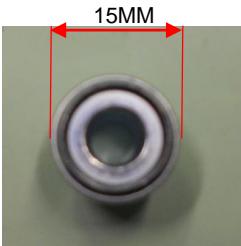


ROBOT:WN01A

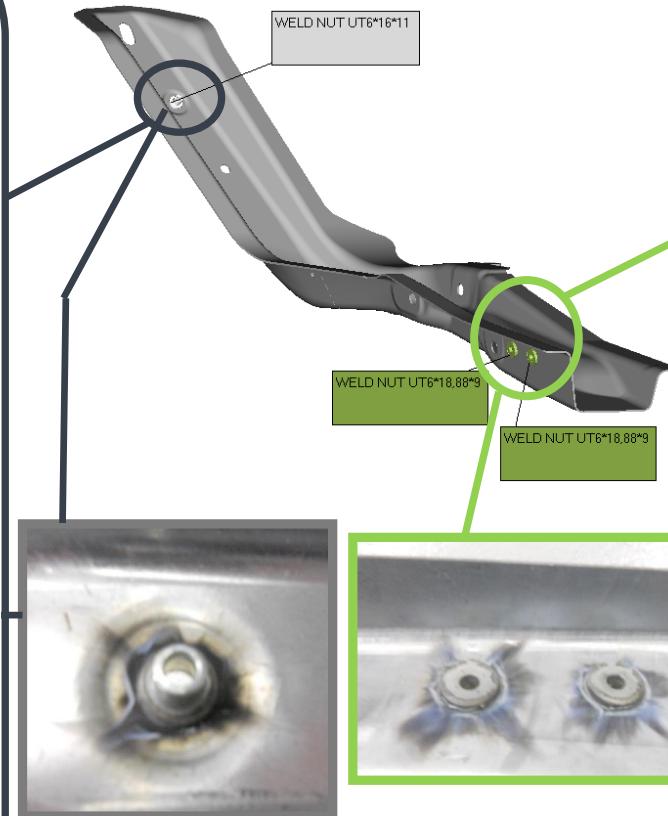


**WELD NUT
UT6*16*11**

Aantal:1



Controle torque
11,5 NM

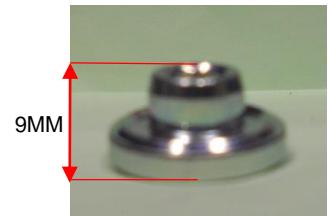


ROBOT:WN01B



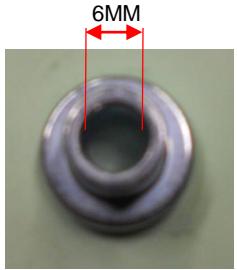
**WELD NUT
UT6*18,88***

Aantal:2



Controle torque
11,5 NM

325020 PA SIDEMEMBER INNER RH

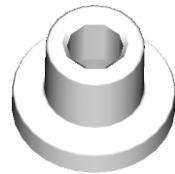


6MM

ROBOT:WN01A

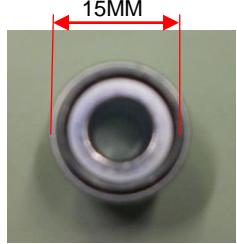


11MM



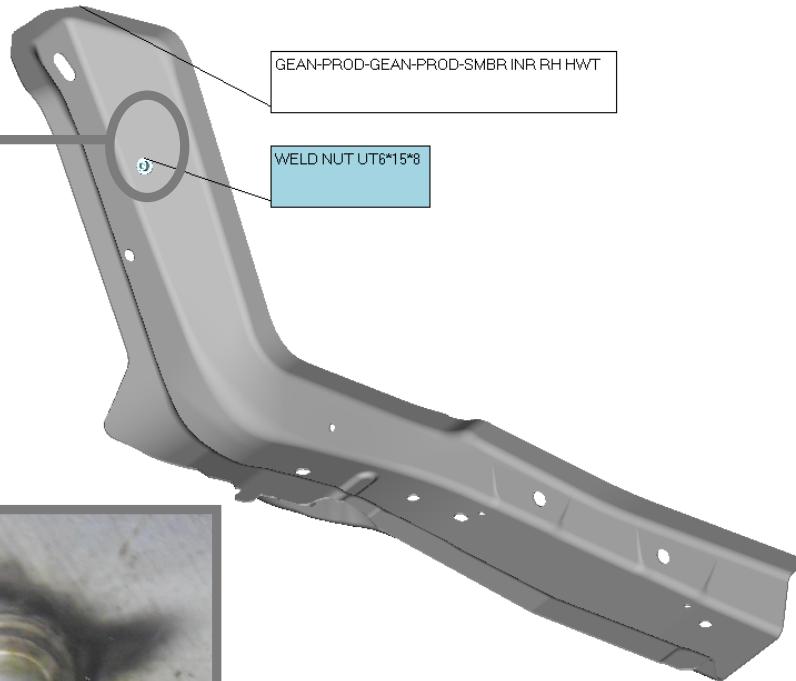
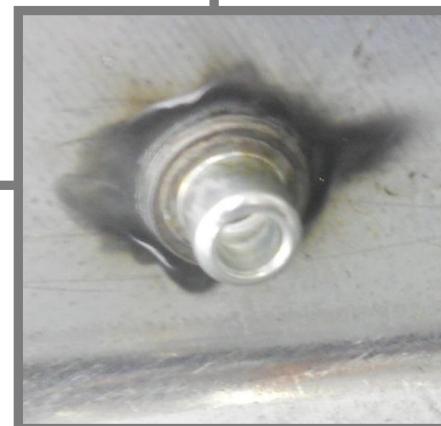
**WELD NUT
UT6*16*11**

Aantal:1



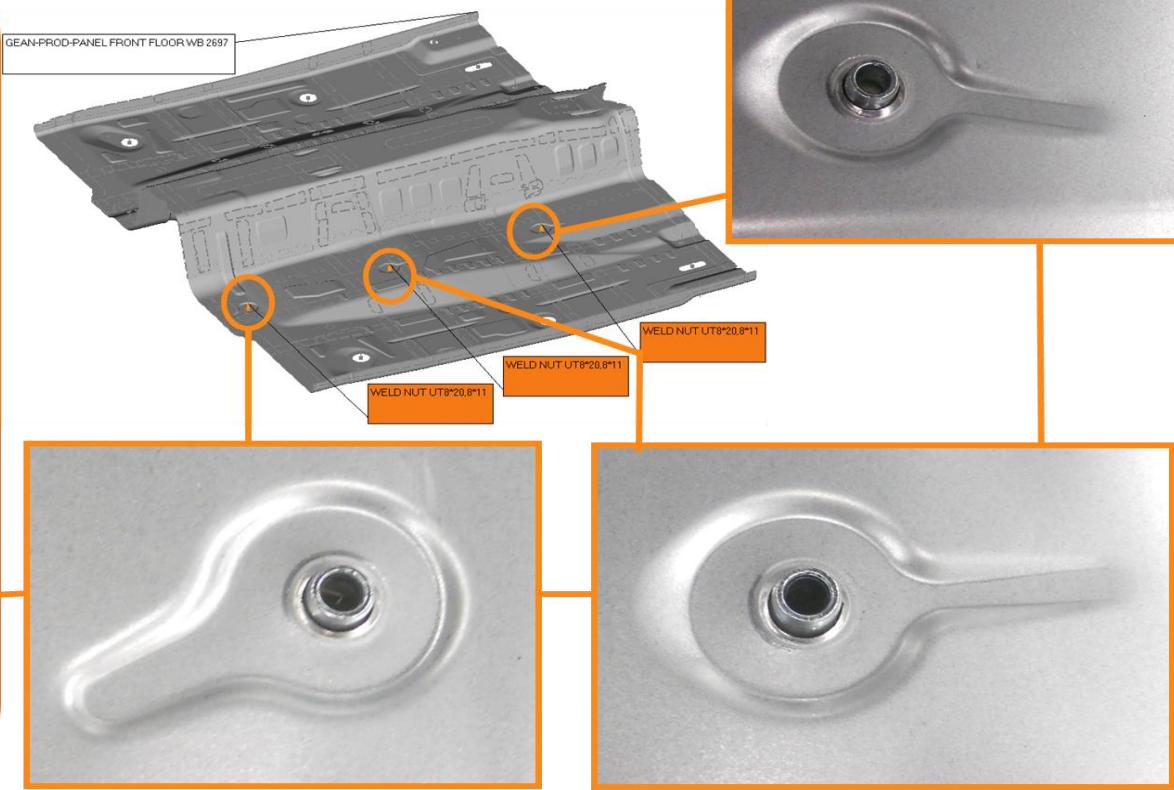
15MM

Controle torque
11,5 NM



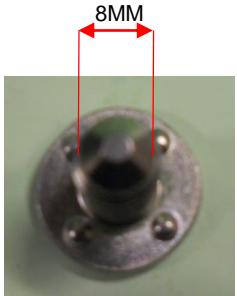


326100 PA FRONT FLOOR PANEL



325030 PA PANEL SAFETY BELT TOP LH

Next



ROBOT:WB01A

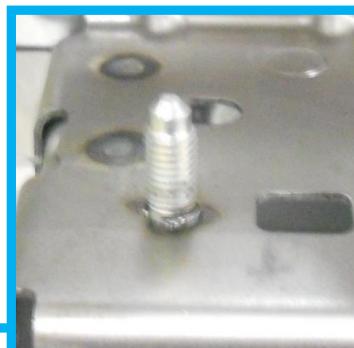
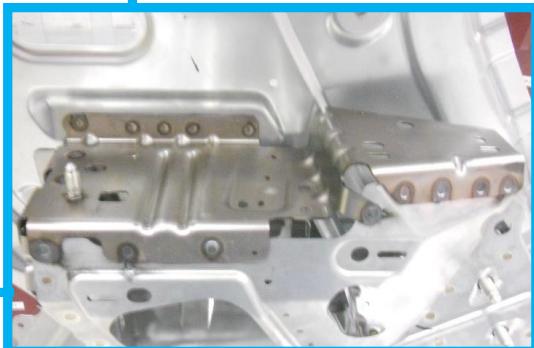
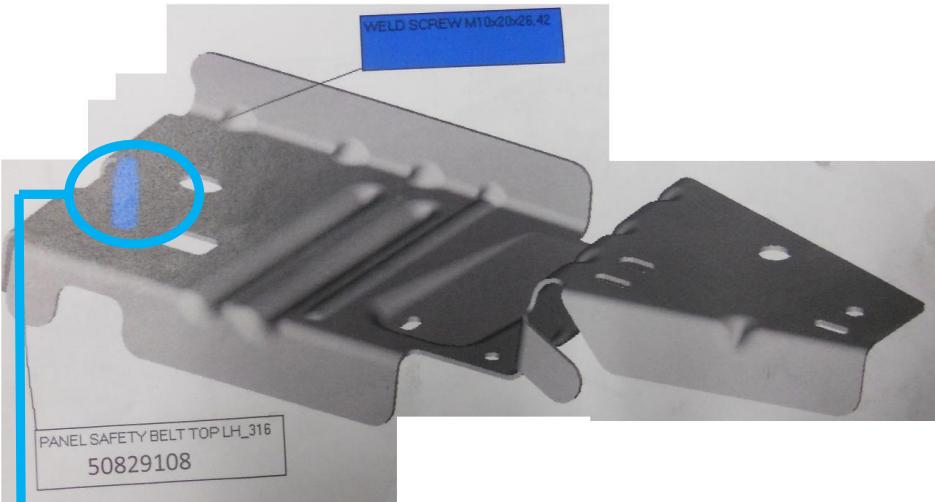


**WELD SCREW
M10*20*26,42**

Aantal:1

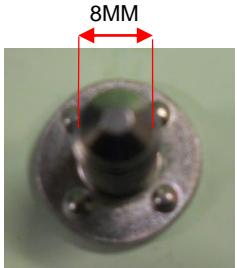


Controle torque
55 NM



325030 PA PANEL SAFETY BELT TOP RH

Next



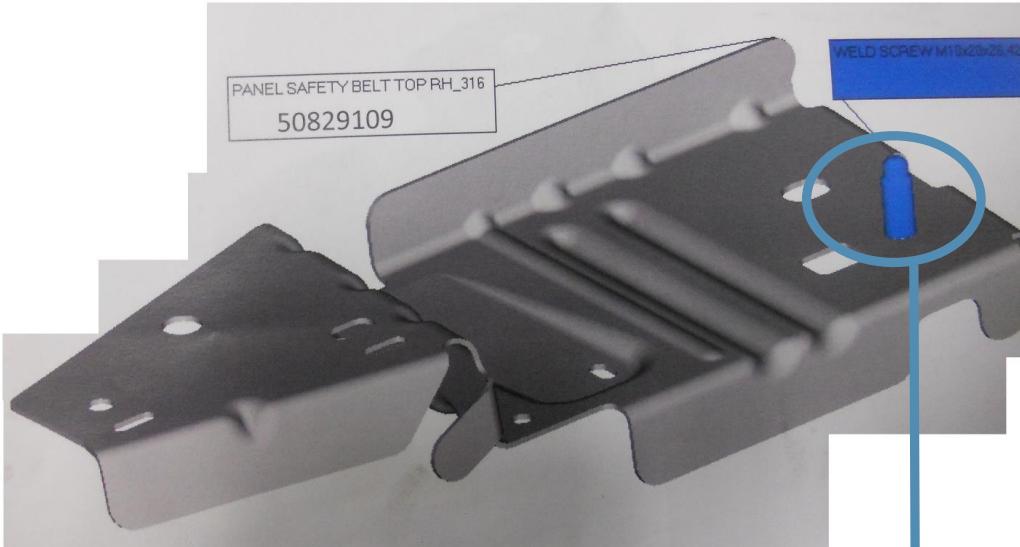
ROBOT:WB01A



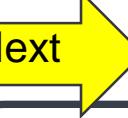
**WELD SCREW
M10*20*26,42**



Controle torque
55 NM

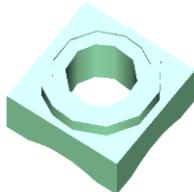
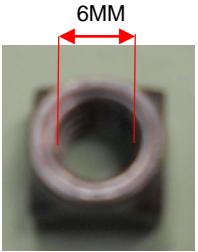


325030 PA SIDEMEMBER UPPER OUTER COMPLETE LH

Next 

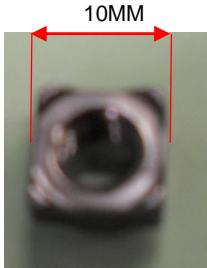
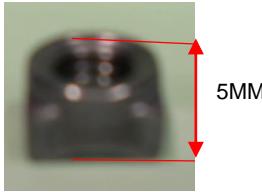


ROBOT:WN01A

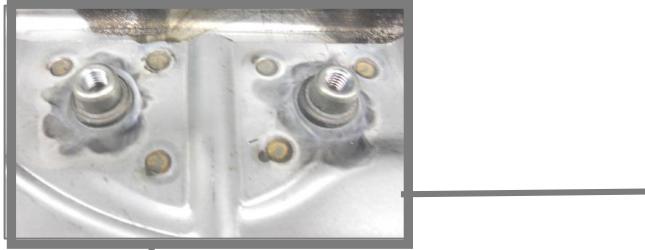


**WELD NUT
M6*5**

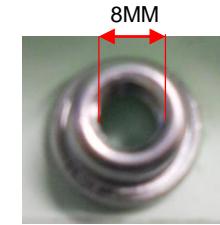
Aantal:1



Controle torque
11,5 NM

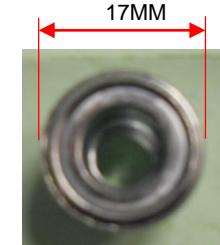
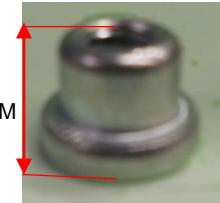


ROBOT:WN01B



**FLANGE WELD
NUT
M8*18*13**

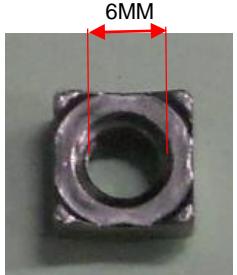
Aantal:2



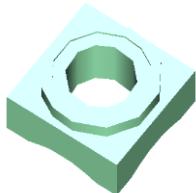
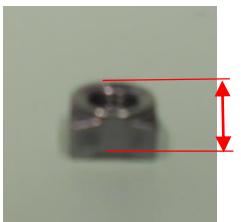
Controle torque
28 NM

325030 PA SIDEMEMBER UPPER OUTER COMPLETE RH

Next 



ROBOT:WN01A

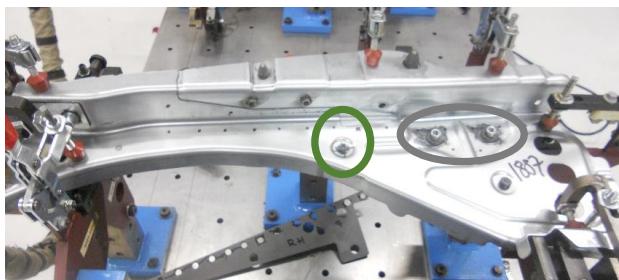
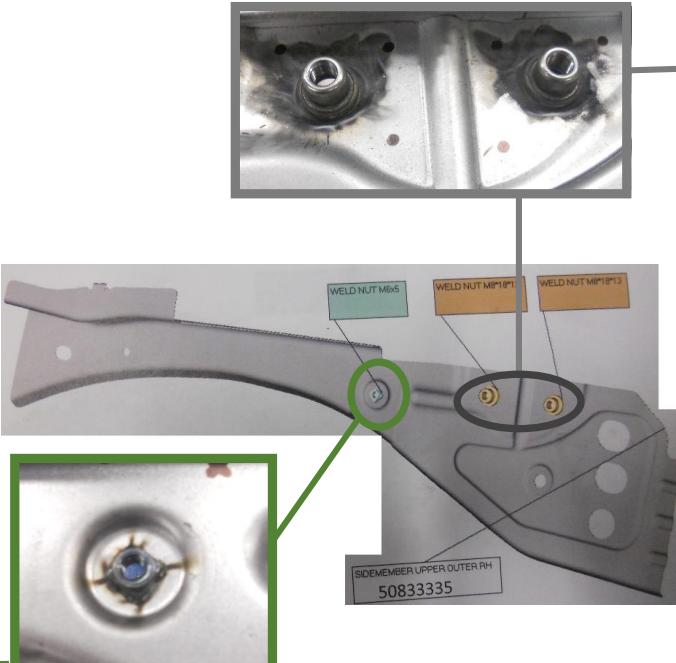


**WELD NUT
M6*5**

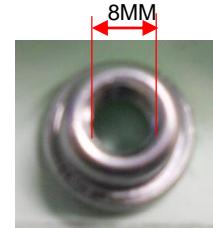
Aantal:1



Controle torque
11,5 NM

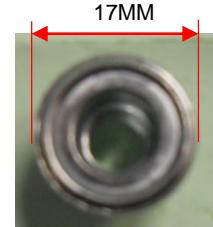
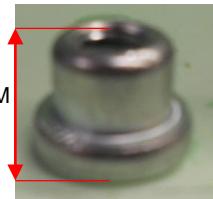


ROBOT:WN01B



**FLANGE WELD
NUT M8*18*13**

Aantal:2

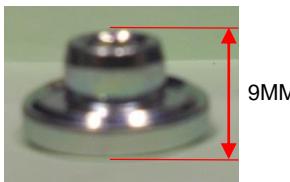
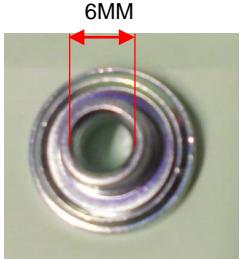


Controle torque
28 NM

325030 PA WHEELHOUSING INNER RH



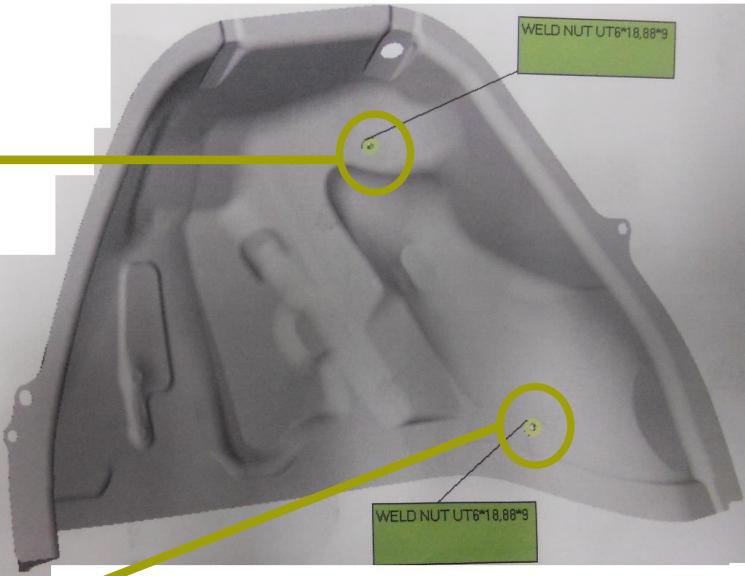
ROBOT:WN01C



**WELD NUT
UT6*18,88***

9 Aantal:2

Controle torque
11,5 NM

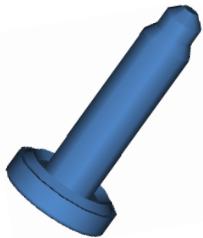


325040 PA COWL LOWER LHD

Next



ROBOT:WB01A

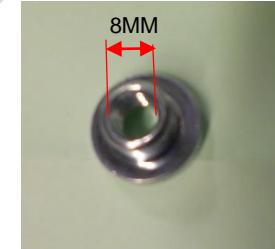
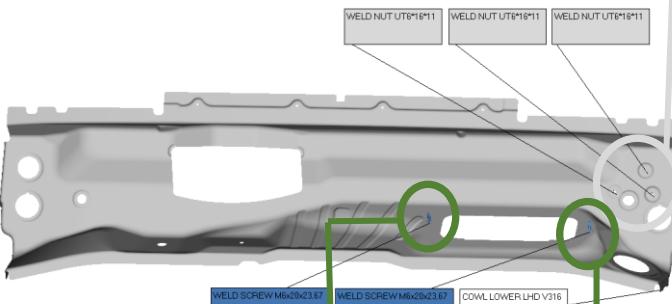


**WELD SCREW
M6*20*23,67**

Aantal:2



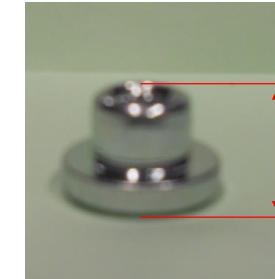
Controle torque
11,5 NM



ROBOT:WN01B



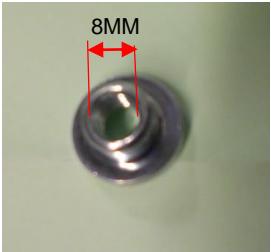
**WELD
NUT
Aantal:10**



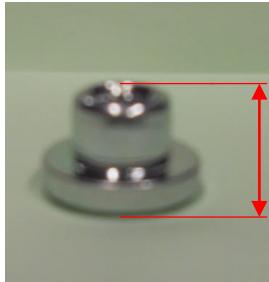
Controle torque
11,5 NM

325040 PA COWL LOWER RHD

Next



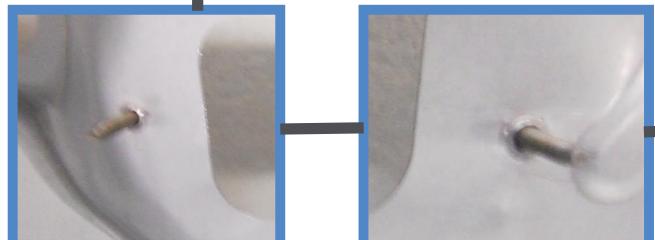
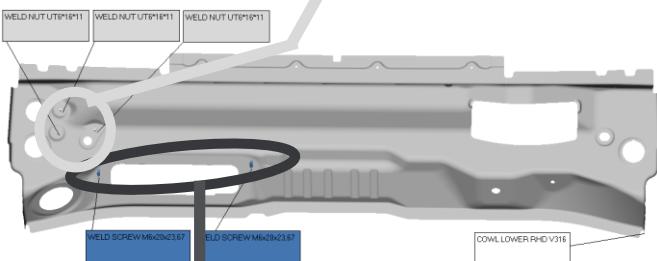
ROBOT:WN01B



**WELD
NUT**
M6*16*10



Controle torque
11,5 NM

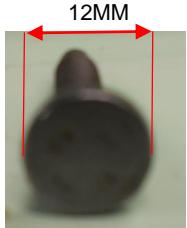


ROBOT:WB01A



WELD SCREW
M6*20*23,67

Aantal:2



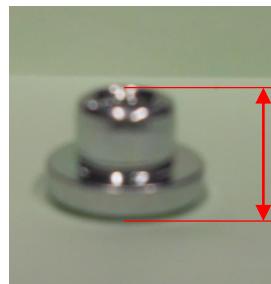
Controle torque
11,5 NM

325040 PA CROSMEMBER C-RING

Next 



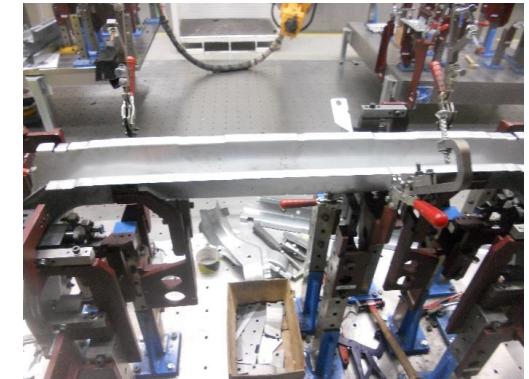
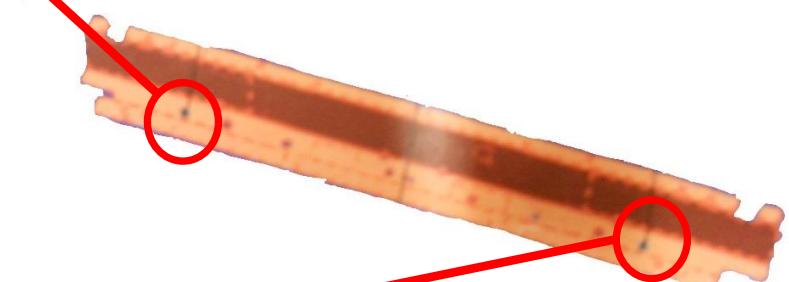
ROBOT:WN01C



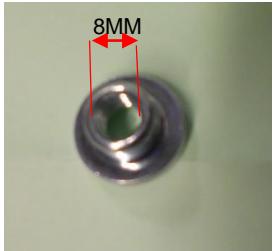
WELD
NUT
M6*16*12



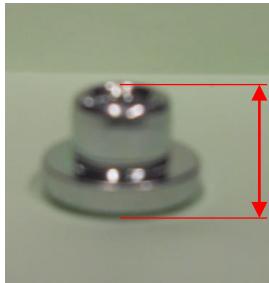
Control torque
11,5 NM



325040 PA PANEL SIDE INNER LH



ROBOT:WN01B

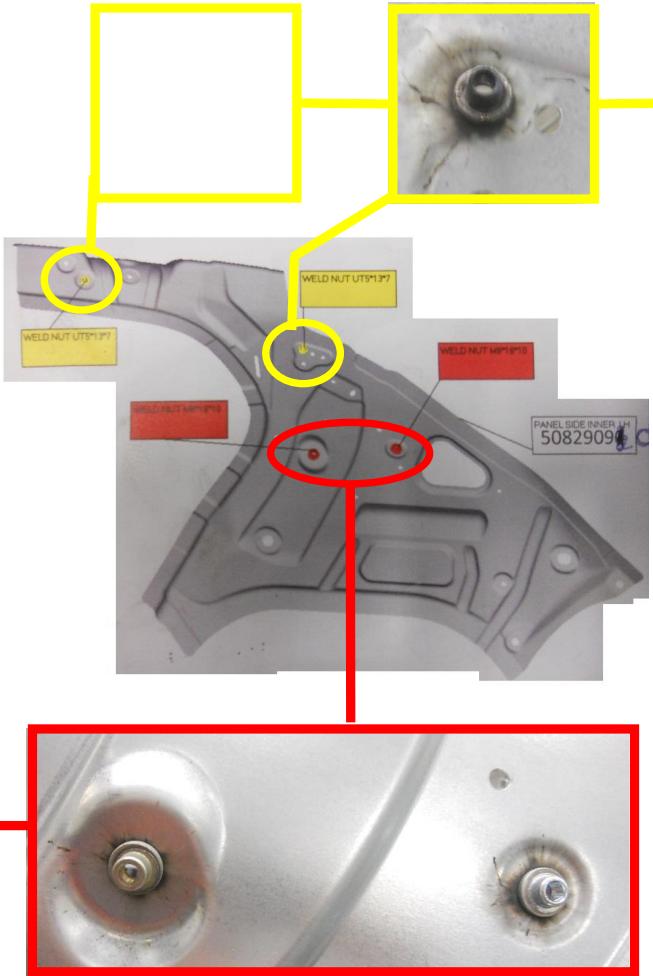


**WELD
NUT**

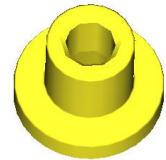
M5*16*10



Controle torque
11,5 NM



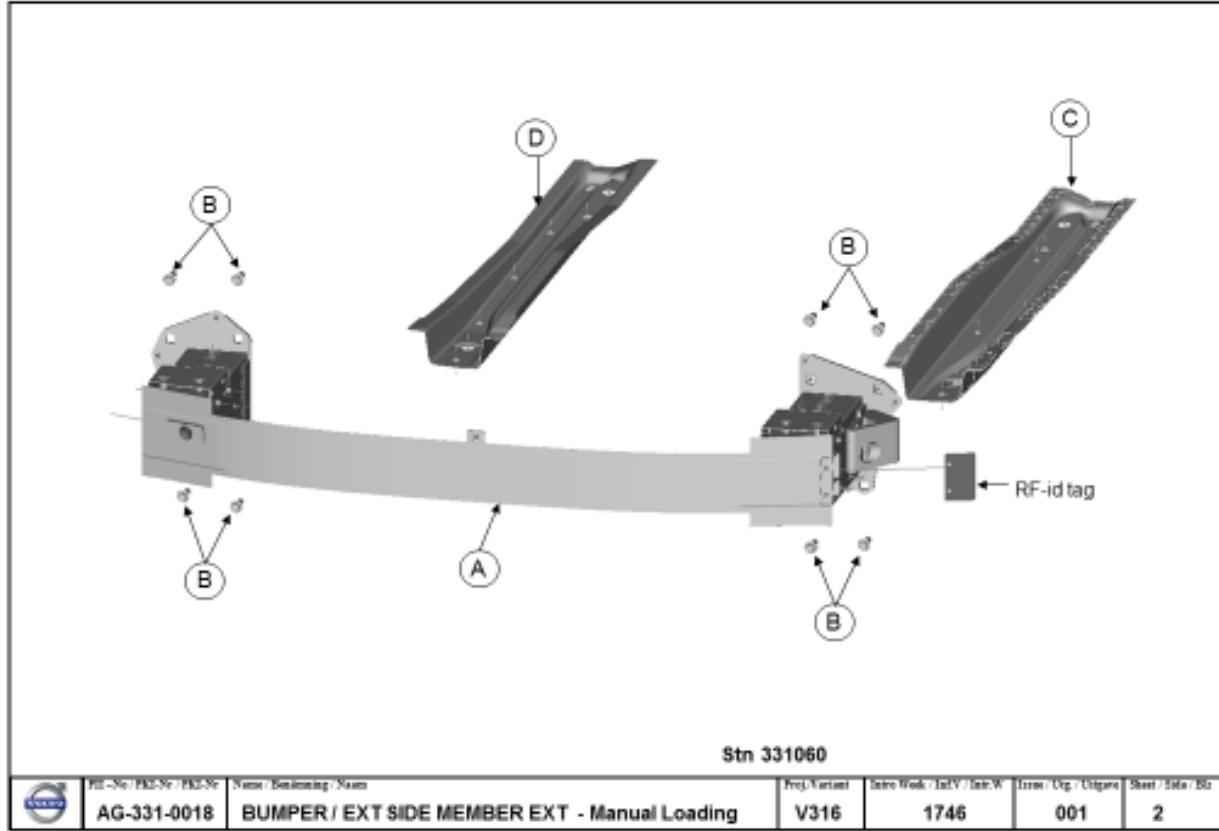
ROBOT:WN01A



FLANGE WELD NUT
UT5*13*7
Aantal:2



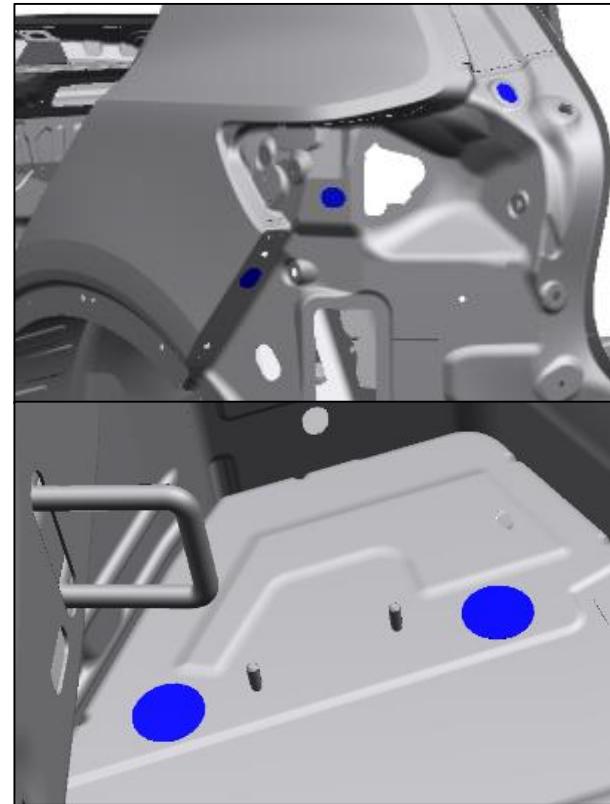
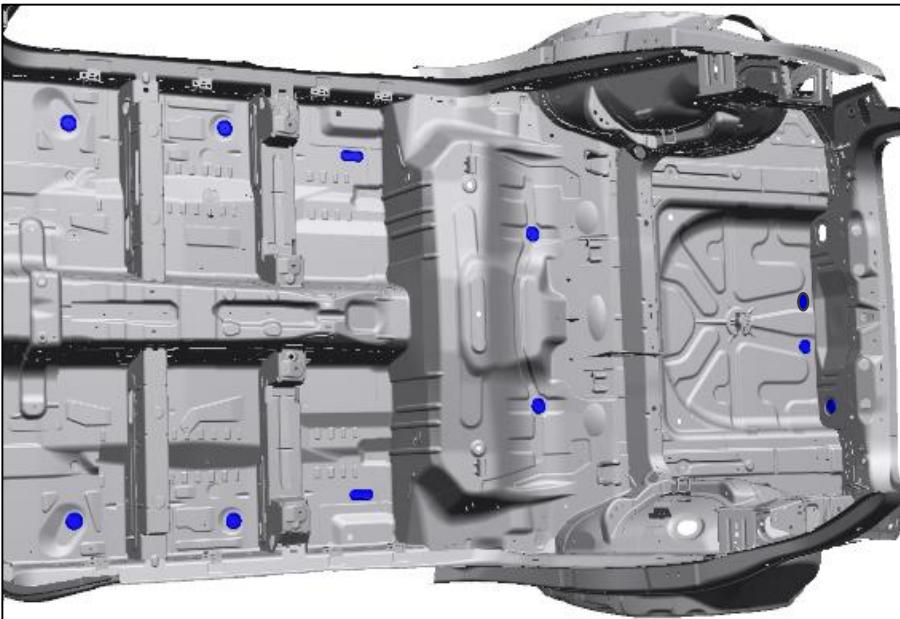
Controle torque
11,5 NM



Stn 331060

Proj-Nr:	Proj-Nr:	Proj-Nr:	New / Revision / Name	Freq. Testset	Test Week / TestV / TestW	Issue / Dsg. / Changes	Sheet / Total / Ed.
	AG-331-0018		BUMPER / EXT SIDE MEMBER EXT - Manual Loading	V316	1746	001	2

DICHTINGEN GB



KT-AA-Q1-Crossmember rear axle

Station: 326050		Kwaliteitsbeheersing		LEGENDE: Indien alle checkpunten OK: OK invullen (geen verdere registratie). Bij NOK: X aanduiden bij resp. checkpoint; actie ondernem.																													
Crossmember rear axle		WEEK:	PLOEG :	Dag 4										Dag 5										Dag									
Controlefrequentie ...				1	2	3	4	5	6	7	8	9	10	1	2	3	4	5	6	7	8	9	10	1	2	3	4	5	6	7	8	9	10
Personennummer																																	
uur visuele controle																																	
Alle checkpunten OK																																	
Puntlaagkwaliteit:																																	
Spalkplaat																																	
Fitting inspectie																																	
Brenner/Geleider/Beugel/steun																																	
Oorbranding																																	
Aanwezigheid consoles:																																	
Alle consoles																																	
Aanwezigheid nuts,Screws (051)																																	
Wielnut U7hd.8x12 2x																																	
Wieldraad M12x32x17.42 2x																																	
Fitting onderdelen																																	
Sealing																																	
No Squeeze out																																	
Notas: indien de vooropgestelde controlefrequentie niet gehaald wordt, gelieve dan hier ook te melden waarom																																	
DAG	MACHINENR:	PUNTNR/BEADNR										OPVOLGER	ACTIE (WO-NR)										OK/NOK										

uitgever: Vande Velde Timmy
GS1 item nr.:
Security class: proprietary

printdatum: 14/12/2017
Datum aannam: 22/11/2017
Datum review: 23/11/2017



KT-AA-Q1-Crossmember rear seat pivot bracket cpl

Station: 326040		Kwaliteitsbeheersing		LEGENDE: Indien alle checkpunten OK: OK invullen (geen verdere registratie). Bij NOK: X aanduiden bij resp. checkpoint, actie onderaan.																											
		WEEK:		PLOEG:		Dag 4										Dag 5					Dag ...										
Controlefrequentie: ...		1	2	3	4	5	6	7	8	9	10	1	2	3	4	5	6	7	8	9	10	1	2	3	4	5	6	7	8	9	10
Personennummer																															
uur visuele controle																															
Crossmember rear seat																															
Pivot bracket cpl.																															
Alle checkpunten OK																															
Puntlastwaardelijst:																															
Poste/plaats																															
Hechting los/ontbreken																															
Brennen/knallen/vervorming																															
Doorbranding																															
Aanwezigheid consoles:																															
Alle consoles																															
Aanwezigheid nuts																															
Trekking hoofd 2x (crossmember rear seat)																															
Fitting onderdelen																															
Nota: indien de vooropgestelde controlefrequentie niet gehaald wordt, gelieve dan hier ook te melden waarom																															
DAG	MACHINENR.	PUNTLASTNR./BEADNR.										OPVOLGER					ACTIE (WO-NR.)					OK/NOK									

Uitgever: Vande Velde Timmy
GIS1 item nr.: 5
Security class: Proprietary

Printdatum: 14/11/2017
Datum aanmaak: 22/11/2017
Datum review: 22/11/2017



KT-AA-Q1-Crossmember seat front LHRH

Station: 326010	Kwaliteitsbeheersing	LEGENDE: Indien alle checkpunten OK, OK invullen (geen verdere registratie). Bij NOK: X aanduiden bij resp. checkpoint actie onderaan.																					
Crossmember seat front LH/RH	WEEK:	PLOEG :	Dag 4					Dag 5					Dag ...										
Controlefrequentie 1/60			1	2	3	4	5	6	7	8	9	10	1	2	3	4	5	6	7	8	9	10	
Personennummer																							
uur visuele controle																							
Crossmember seat front LH																							
Crossmember seat front RH																							
Alle checkpunten OK																							
Puntlastkwaliteit:																							
Post/Opstel																							
Hechting / isolatie/rietjes																							
Boven /laagste deel verankering																							
Draaiendring																							
Aanwezigheid consoles:																							
Alle consoles																							
Aanwezigheid nuts																							
Nutplate cross member seat outer 2x																							
Nutplate cross member seat 1x																							
Nutplate (special) 2x																							
Fitting onderdelen																							
Nota: indien de vooropgestelde controlefrequentie niet gehaald wordt, geef dan hier ook te melden waarom																							
DAG	MACHINENNR	PUNTLASTNR/READNR					OPVOLGER					ACTIE (WO-NR)					OEPSNR						

Uitgever: Vande Velde Timmy
 Gids item nr.5
 Security class: Proprietary

Printdatum:
 Datum aanmaak: 22/11/2017
 Datum review: 22/11/2017



KT-AA-Q1-Crossmember seat rear high LHRH



Station: 326020	Kwaliteitsbeheersing	LIEDEHDE: Indien alle chekpunten OK: OK invullen (geen verdere registratie). Bij NOK: X aanduiden bij resp. chekpunt, volg onderaan.																												
Crossmember seat rear high LH/RH	WEEK:	PLOEG :																												
Gedraagd quartier 1/60	Dag 4					Dag 5					Dag ...																			
	1	2	3	4	5	6	7	8	9	10	1	2	3	4	5	6	7	8	9	10	1	2	3	4	5	6	7	8	9	10
Personelsnummer																														
uur visuele controle																														
Crossmember seat rear high LH																														
Crossmember seat rear high RH																														
Alle chekpunten OK																														
Puntlaagkwaliteit:																														
Rechtehoek																														
Helding: losloos/breken																														
Brennen/laagplassen/vervorming																														
Doosbranding																														
Aanwezigheid conodes:																														
alle conodes																														
Fitting onderdelen																														
Notitie: indien de voorgestelde controlesituatie niet gehaald wordt, gegeve dan hier ook te melden waarom																														
DAG	MACHINENR	PUNT/ASNR/ BEADNR										OPVOLGER			ACTIE (WO-NR)					OMWKE										

Uitgever: Vanda Velde Timmy
GIS item nr.: 5
Security class: Proprietary

Printedatum: 14/12/2017
Datum aanmaak: 22/11/2017
Datum review: 22/11/2017

KT-AA-Q1-Sealing rear Axle



KT-AA-Q1-Tunnel beam cpl LHRH,tunnel upper reinforcement



Uitgever: Vande Velde Timmy
GIS1 item nr. 5
Security class: Proprietary

Printdatum: 14/12/2011
Datum aanmaak: 22/11/2011
Datum review: 22/11/2011

KT-AA-Q1-Wielhuis LH 323020



Station: 323020	Kwaliteitsbeheersing	LEGENDE: Indien alle check punten OK: OK invullen (geen verdere registratie). Bij NOK: X aanduiden bij resp. checkpunt, actie onderaan.																														
Wielhuis LH	WEEK : <input type="text"/> Maog:																															
Controlefrequentie: 1/60.		Dag 4										Dag 5																				
		1	2	3	4	5	6	7	8	9	10	1	2	3	4	5	6	7	8	9	10	1	2	3	4	5	6	7	8	9	10	
Pnr.																																
uur visuele controle																																
Alle checpunten OK																																
Puntelkwaliteit:																																
Postie/plaats																																
Hechting: los/ontbreken																																
Bramen/tasspaten/verforming																																
Doorbranding																																
Aanwezigheid consoles																																
Alle consoles																																
Aanwezigheid nuts																																
Spring tower lower 3x																																
Wheelhousing front 1x																																
Rain gear box 1x																																
Cash plate 4x																																
Fitting onderdelen																																
Nota: indien de vooropgestelde controlefrequentie niet gehaald wordt, gelieve dan hier ook te melden waarom																																
DAG	MACHINENR	PUNTNR/BEADRNR										OIVOLGER	ACTIE (WO-NR)					OK/NOK														

Uitgever: Vande Velde Timmy
 GIS1 item nr.: 5
 Security class: Proprietary

Printdatum:
 Datum aanmaak: 22/11/2017
 Datum review: 22/11/2017

KT-AA-Q1-Wielhuis RH 324020



uitgever: Vande Velde Timmy
GIS1 item nr: 5
Security class: Proprietary

Printdatum:
Datum aanmaak:22/11/2017
Datum review 22/11/2017

KT-AA-Q1-Windscreen member

Station:326030	Kwaliteitsbeheersing	LEGENDE: Indien alle checkpunten OK: OK invullen (gaen verdere registratie). Bij NOK: X aanduiden bij resp. checkpoint, actie onderaan.																														
	WEEK:	PLOEG:	Dag 1										Dag 2										Dag 3									
Controlefrequentie ...			1	2	3	4	5	6	7	8	9	10	1	2	3	4	5	6	7	8	9	10	1	2	3	4	5	6	7	8	9	10
Personennummer																																
uur visuele controle																																
Windscreen member W: panoramic roof																																
Windscreenmember WO: Panoramic roof																																
Alle checpunten OK																																
Puntlastkwaliteit:																																
Postleiplaat																																
Hechting los ontbreken																																
Bremmen/leugplaten/vervorming																																
Doorbranding																																
Aanwezigheid consoles:																																
Alle consoles																																
Fitting onderdelen																																
Nota: indien de vooropgestelde controlefrequentie niet gehaald wordt, gelieve dan hier ook te melden waarom																																
DAG	MACHINENR	PUNTASNR/ BEADNR										OVPOLGER	ACTIE (WO-NR)								OK/NOK											



KT-AA-Q1-A-pillar inner upper LHRH



Station: 325010		Kwaliteitsbeheersing										LEGENDE: Indien alle check punten OK, OK invullen (geen verdere registratie). Bij NOK: X aanduiden bij resp. checkpunt, actie ondernem.											
A-pillar inner upper		WEEK:		PLGDS:		Dag 1					Dag 2					Dag 3							
Controle frequentie:		1	2	3	4	5	6	7	8	9	10	1	2	3	4	5	6	7	8	9	10		
Personennummer																							
torque controle																							
Destructieve test																							
A-pillar inner upper LH																							
A-pillar inner upper RH																							
Alle checkpunten OK																							
Aanwezigheid nuts																							
Melding Uitvalschijf: 0c																							
Melding Meldschijf: 2c																							
Nota: Indien de voorgestelde controlefrequentie niet gehaald wordt, geef dan hier ook te melden waarom																							
SPG	HACHTNR	PUNT/ABN/VERBAK		controleur		ACTIE (NOK-NR)		OPMERKING															

Uitgever/Vervaardiger: Timmy
0000 item nr.: 0
Security class: Proprietary

Printdatum: 16/12/2007
Datum hermaak: 22/11/2007
Datum rekenen: 22/11/2007

KT-AA-Q1-Crossmemeber Dash LHRH Dash Upper LHRH Side member inner LHRH



Uitgever: Vandervelde Timmy
GB1 item nr:5
Security class: Proprietary

Printdatum: 14/12/2011
Datum aanmaak: 22/11/2011
Datum review: 22/11/2011

KT-AA-Q1-Front floor panel



Station: 326100	Kwaliteitsbeheersing	LEGENDE: Indien alle check punten OK: OK invullen (geen verdere registratie). Bij NOK: X aanduiden bij resp. checkpoint; actie onderaan.																											
Front floor panel	WEEK :	PLOEG :																											
Controlefrequentie:	Dag 1										Dag 2										Dag 3								
	1	2	3	4	5	6	7	8	9	10	1	2	3	4	5	6	7	8	9	10	1	2	3	4	5	6	7	8	9
Personenelsnummer																													
torque controle																													
Destructieve test																													
Front floor panel																													
Alle checpunten OK																													
Aanwezigheid nuts																													
Weldnut UTB 3x																													
Nota: indien de vooropgestelde controlefrequentie niet gehaald wordt, gelieve dan hier ook te melden waarom																													
DAG	HACHENNR.	PUNTNR./BEADR.								OPDRAGER		ACTIE (WO-NR)								OK/NOK									

Uitgave: Vande Velde Timmy
 GIS1 item nr: 5
 Security class: Proprietary

Printdatum: 14/12/2017
 Datum samenvat: 22/11/2017
 datum review: 22/11/2017

KT-AA-Q1-Panel side inner LHRH Cowl lower LHRH C-ring



Station:325040	Kwaliteits beheersing		LEGENDE: Indien alle checkpunten OK, OK invullen (geen verdere registratie). Bij NOK: X aanduiden bij resp. checkpoint, actie ondernemen.																													
	WEEK:	PLOEG:																														
Controle frequentie ...	Dag 4										Dag 5										Dag ...											
	1	2	3	4	5	6	7	8	9	10	1	2	3	4	5	6	7	8	9	10	1	2	3	4	5	6	7	8	9	10		
Personale nummer																																
torque controle																																
Destructieve test																																
Cowl Lower LH																																
Cowl Lower RH																																
Panel Side inner LH																																
Panel side inner RH																																
Crossmember C-ring																																
Alle checkpunten OK																																
vervoering stukken																																
Nota: indien de vooropgestelde controlefrequentie niet gehaald wordt, gelieve dan hier ook te melden waarom																																
DAG	HACHENNR	PUNT/AGHR/BEADRIR										OPVOLGER					ACTIE (WO-NR)					OK/NOK										

KT-AA-Q1-Rear side member LHRH



KT-AA-Q1-Sealing rear side member LHRH

V316		Kwaliteit SBEHEER SING		TEAM		WEEK.....	
321029JG02						Controlefrequentie: 1 / uur	
MAANDAG		PLOEG A		PLOEG B		PLOEG C	
PN		LHRH		PN		LHRH	
OP START							
1 de uur							
2 de uur							
3 de uur							
4 de uur							
5 de uur							
6 de uur							
7 de uur							
DINSDAG		PLOEG A		PLOEG B		PLOEG C	
PN		LHRH		PN		LHRH	
OP START							
1 de uur							
2 de uur							
3 de uur							
4 de uur							
5 de uur							
6 de uur							
7 de uur							
VIJDEN VOLG		PLOEG A		PLOEG B		PLOEG C	
PN		LHRH		PN		LHRH	
OP START							
1 de uur							
2 de uur							
3 de uur							
4 de uur							
5 de uur							
6 de uur							
7 de uur							
DONDERDAG		PLOEG A		PLOEG B		PLOEG C	
PN		LHRH		PN		LHRH	
OP START							
1 de uur							
2 de uur							
3 de uur							
4 de uur							
5 de uur							
6 de uur							
7 de uur							
VRIDAG		PLOEG A		PLOEG B		PLOEG C	
PN		LHRH		PN		LHRH	
OP START							
1 de uur							
2 de uur							
3 de uur							
4 de uur							
5 de uur							
6 de uur							
7 de uur							
ZATERDAG		PLOEG		ZONDAG		Werktime: 8 de uur	
PN		LHRH		PN		LHRH	
OP START							
1 de uur							
2 de uur							
3 de uur							
4 de uur							
5 de uur							
6 de uur							
7 de uur							
DAD PROBLEEM		OM SCHRIJVEND OPMERKING (bij je bent begenadet voor eigen)		WACHTNR		ESADNR	
						OK + CH-DATUM+	
Uitgevoerd door: Name: _____ SSN: _____ Datum: _____							
Print datum: 14/12/2017 Datum aangelegd: 13/12/2017 Datum revisie: 13/12/2017							



KT-AA-Q1-Wheelhouse innerRH,Panel safety belt LHRH,side member upper outer LHRH



Station: 325030	Kwaliteitsbeheersing		LEGENDE: Indien alle checkpunten OK, OK invullen (geen verdere registratie). Bij NOK: X aanduiden bij resp. checkpunt, actie onderaan.																															
Controlefrequentie...	WEEK:	PLOEG:	Dag 1					Dag 2					Dag 3																					
			1	2	3	4	5	6	7	8	9	10	1	2	3	4	5	6	7	8	9	10	1	2	3	4	5	6	7	8	9	10		
Personennummer																																		
torque controle																																		
Destructieve test																																		
Panel Safety belt top LH																																		
Panel Safety belt top RH																																		
Side member outer Cpl LH																																		
Side member outer Cpl RH																																		
Wheelhousing inner RH																																		
All checkpunten OK																																		
vervorming stukken																																		
Nota: Indien de vooropgestelde controlefrequentie niet gehaald wordt, gelieve dan hier ook te melden waarom																																		
DAG	MACHINERIE	PUNT/LEISTR/READNR		OPEVOLGER	ACTIE (WO-NR)		OK/NOK																											

Uitgever: VandeVelde Timmy
GISItem nr.: S
Security class: Proprietary

Printdatum: 14/12/2017
Datum aannak: 22/11/2017
Datum review: 22/11/2017

