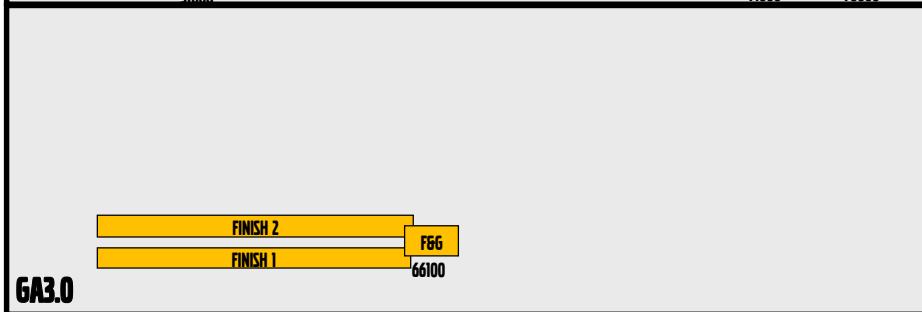
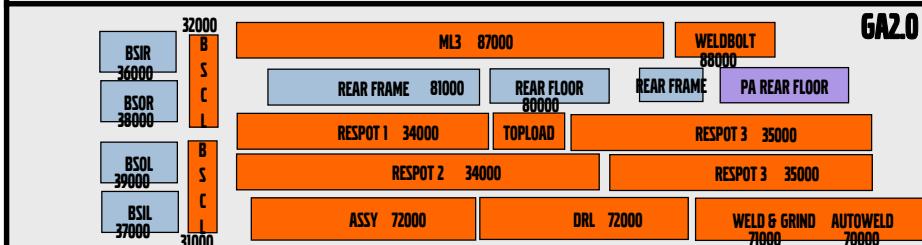
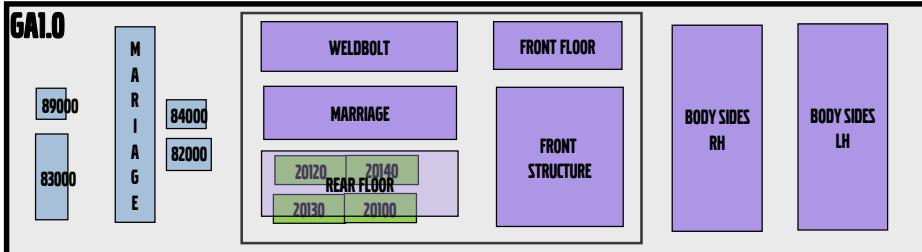


BODY SHOP VCG VANAF 2018W20



GA4.0

UB12

SIBO

HOP

GLUE IN CMA



zone		glue		station	robot	visiesysteem
SAS	321020	M98		321020R03	pee	
SAS	326050	M98		326050R02	pee	
SAS	331023	M98		331023R07	pee	
SAS	331024	M98		331024R07	pee	

UB12	331-010	EPOXY		331010R01	ia
UB12	331-020	M98		331020R02	pee
UB12	331-030	EPOXY		331030R01	ia
UB12	331-030	EPOXY		331030R08	ia
UB12	331-040	M98		331040R02	pee
UB12	331-041	EPOXY		331041R01	ia
UB12	331-050	M98		331050R01	pee
UB12	331-051	M98		331051R02	pee
UB12	331-061	M98		331061R03	pee
UB12	331-062	M98		331062R01	pee
UB12	336-010	M98		336010R04	pee
UB12	336-020	M98		336020R01	pee
UB12	336-030	M91		336030R01	pee
UB12	336-040	M91		336040R02	pee
UB12	336-041	M91		336041R01	pee
UB12	336-050	M91		336050R01	pee
UB12	336-060	EPOXY		336060R01	ia
UB12	336-061	M98		336060R01	pee
UB12	336-062	M98		336062R02	pee
UB12	338-010	M91		338010R01	pee
UB12	338-010	M91		338010R02	pee
UB12	338-052	M98		338052R01	pee
UB12	338-072	EPOXY		338072R01	ia

SIBO	34150	M91		34150R01	ia
SIBO	87130	M91		87130R01	ia
SIBO	87130	M91		87130R02	ia
SIBO	351-010	M91		351010R05	ia
SIBO	352-010	M91		352010R06	ia
SIBO	356-010	M91		356010R04	ia
SIBO	356-040	M91		356040R02	ia
SIBO	357-010	M91		357010R03	ia
SIBO	357-040	M91		357040R01	ia



GA4.0

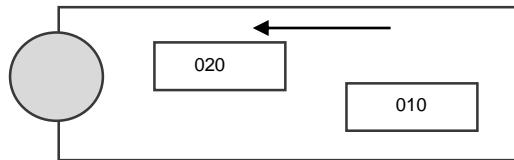
UB12

SIBO

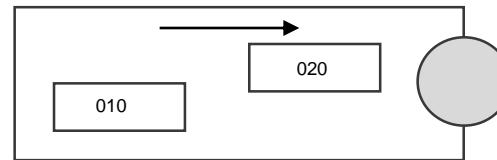
HOP



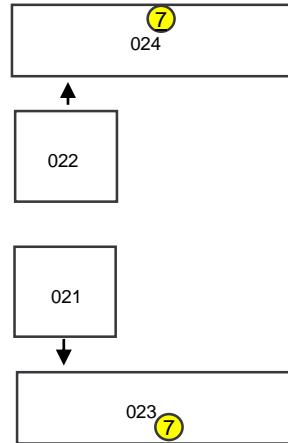
324000
Wheel house RH



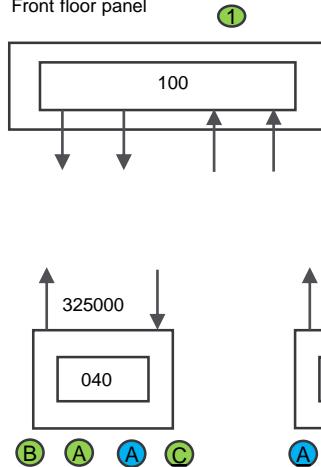
323000
Wheel house LH



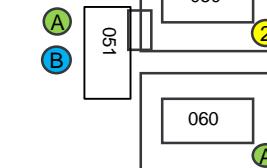
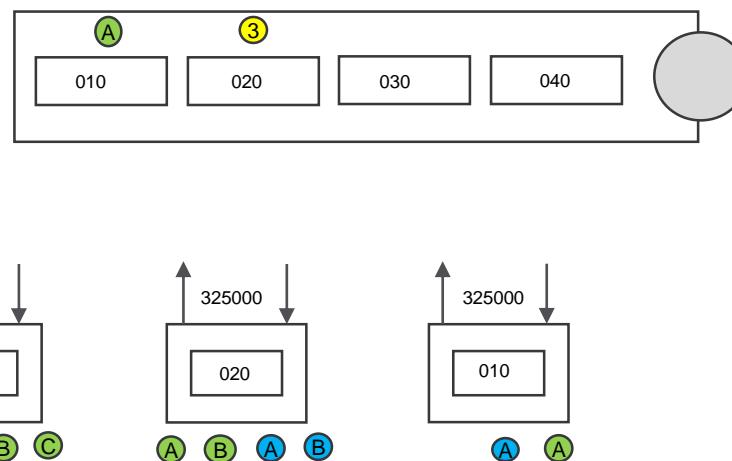
331000
Front side member



326000
Front floor panel



321000
Rear side member



Glue in cma

BOLTS
WB01

NUTS
WN01

T-STUDS

Studs

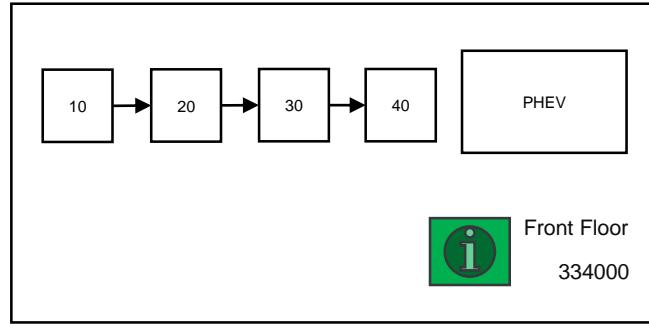
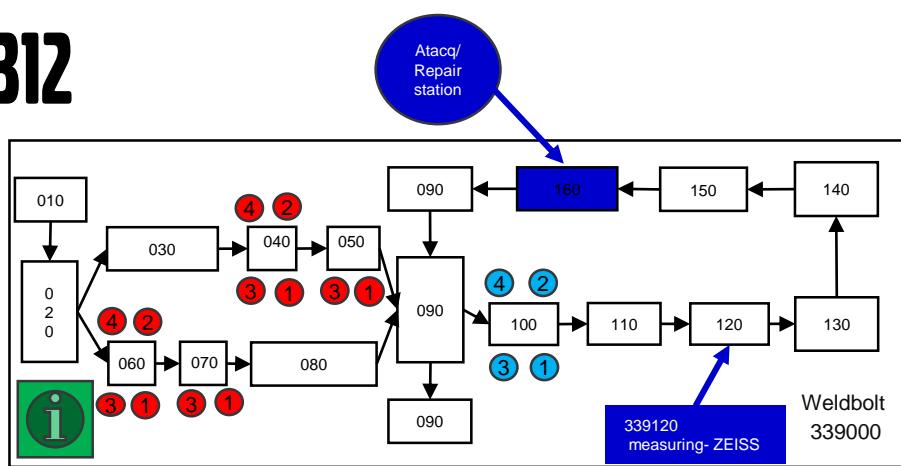
Surface Finish : conditie beheer

GA4.0

UB12

SIBO LH
SIBO RH

HOP



Glue in cma

BOLTS WB01

NUTS WN01

T-STUDS

Studs

Surface Finish : conditie beheer

GA4.0

UB12

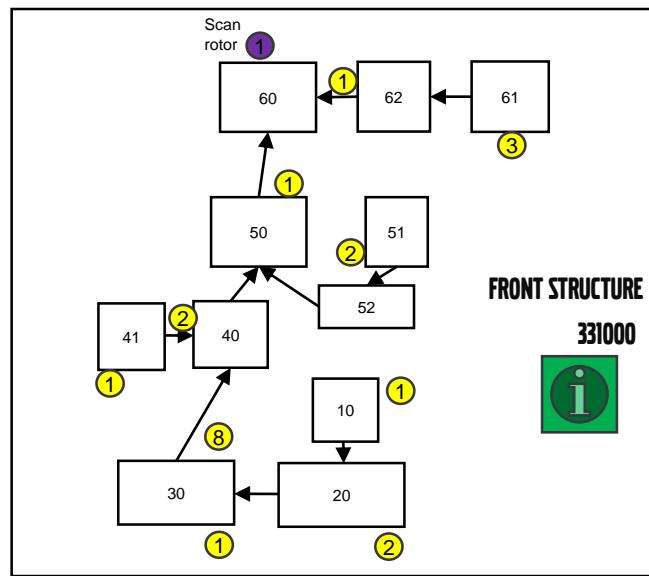
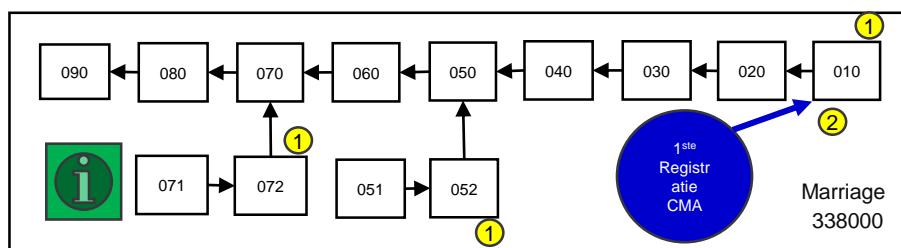
SIBO

LH

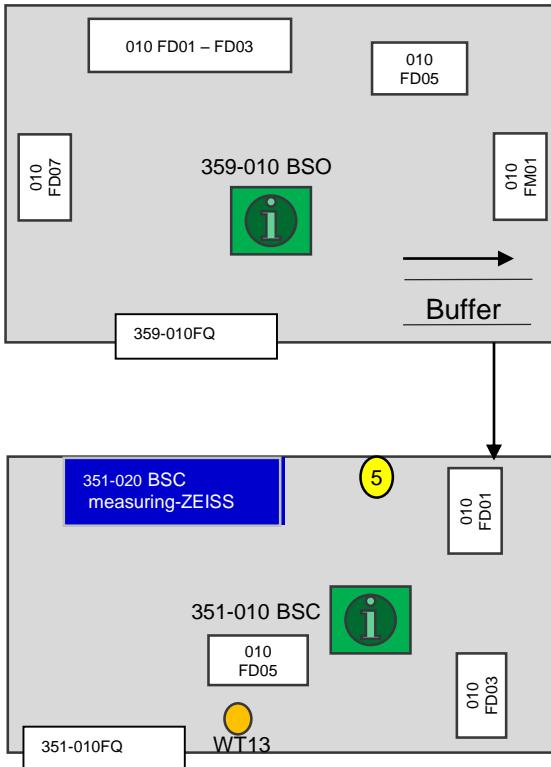
SIBO

RH

HOP

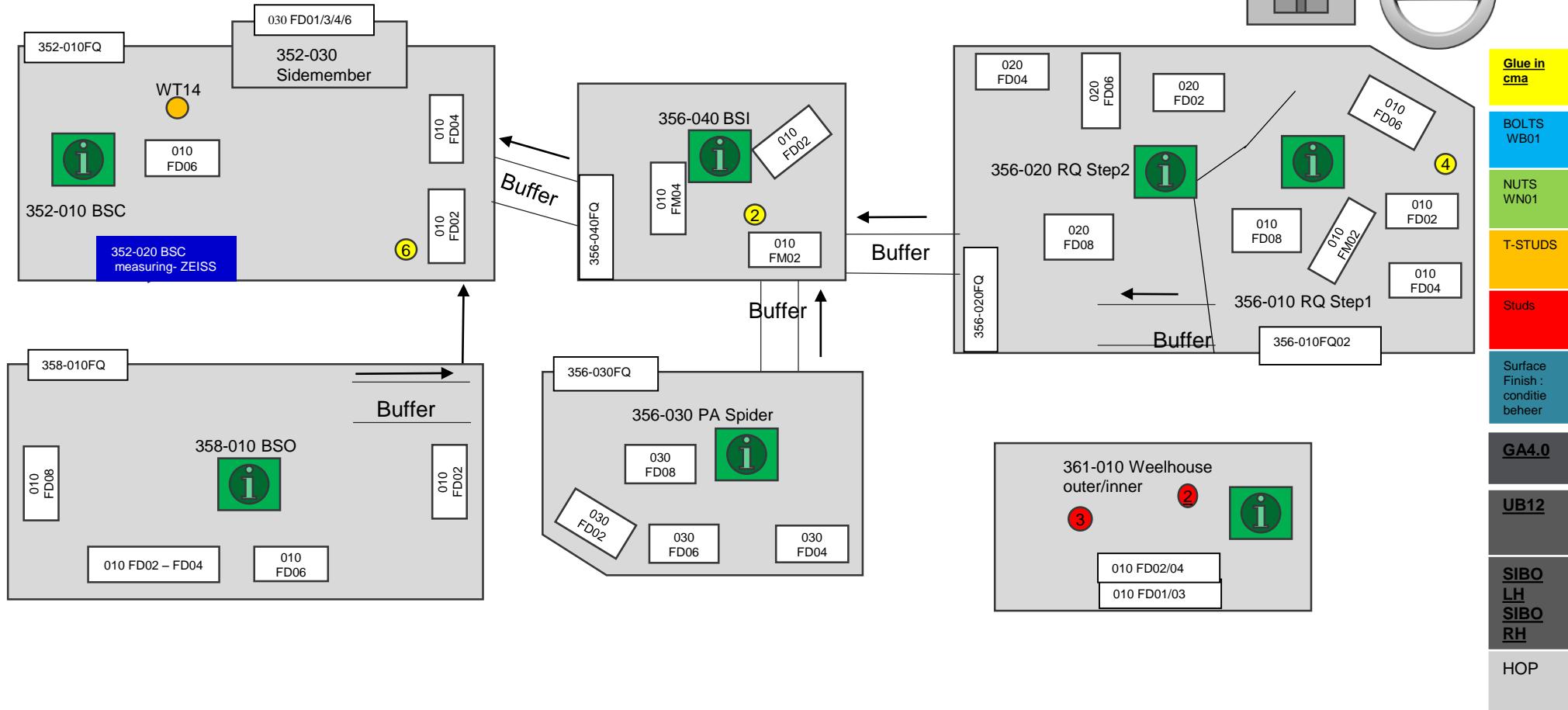


SIBO GREEN FIELD LH :

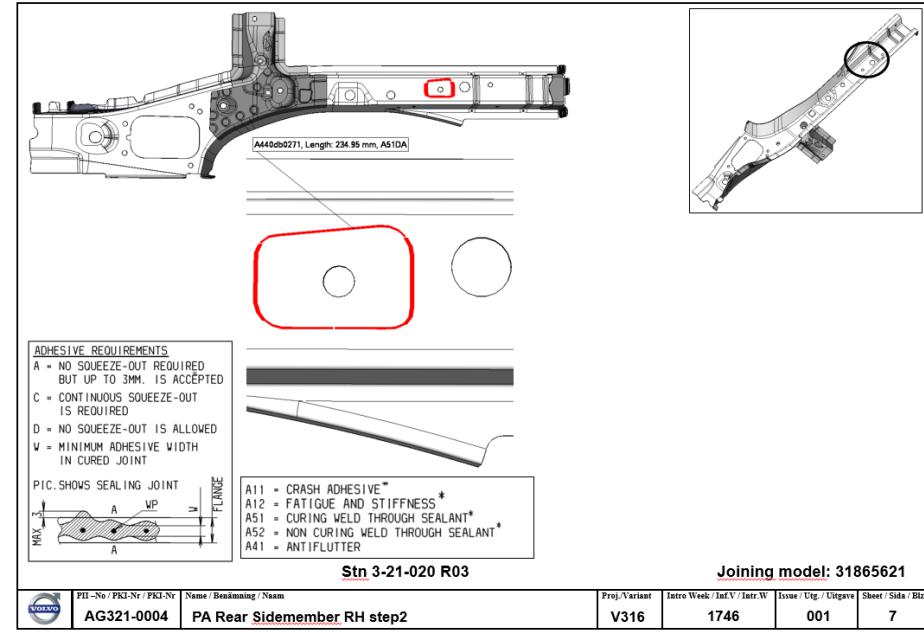
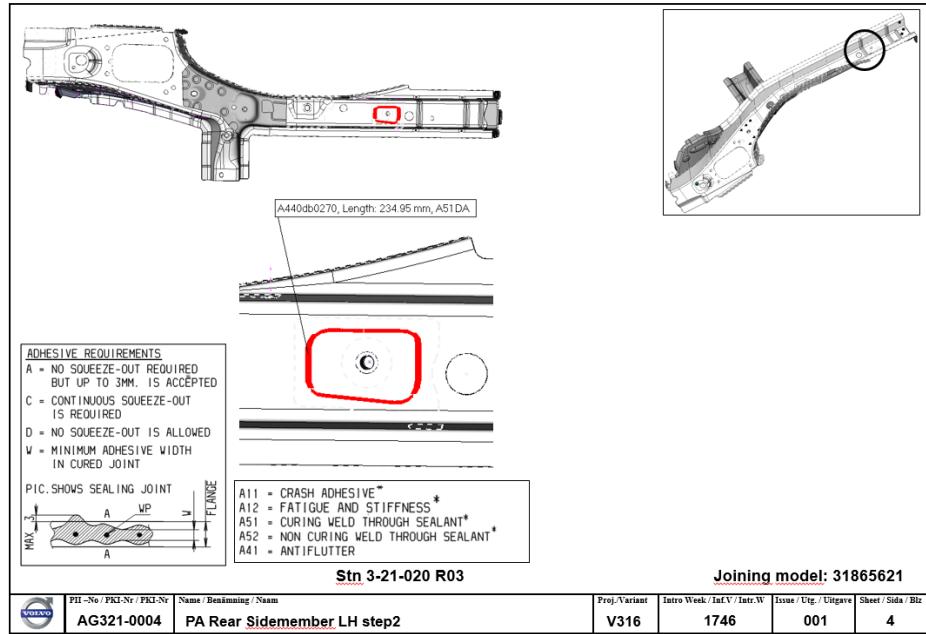


Glue in cma
BOLTS WB01
NUTS WN01
T-STUDS
Studs
Surface Finish : conditie beheer
GA4.0
UB12
SIBO
LH
SIBO
RH
HOP

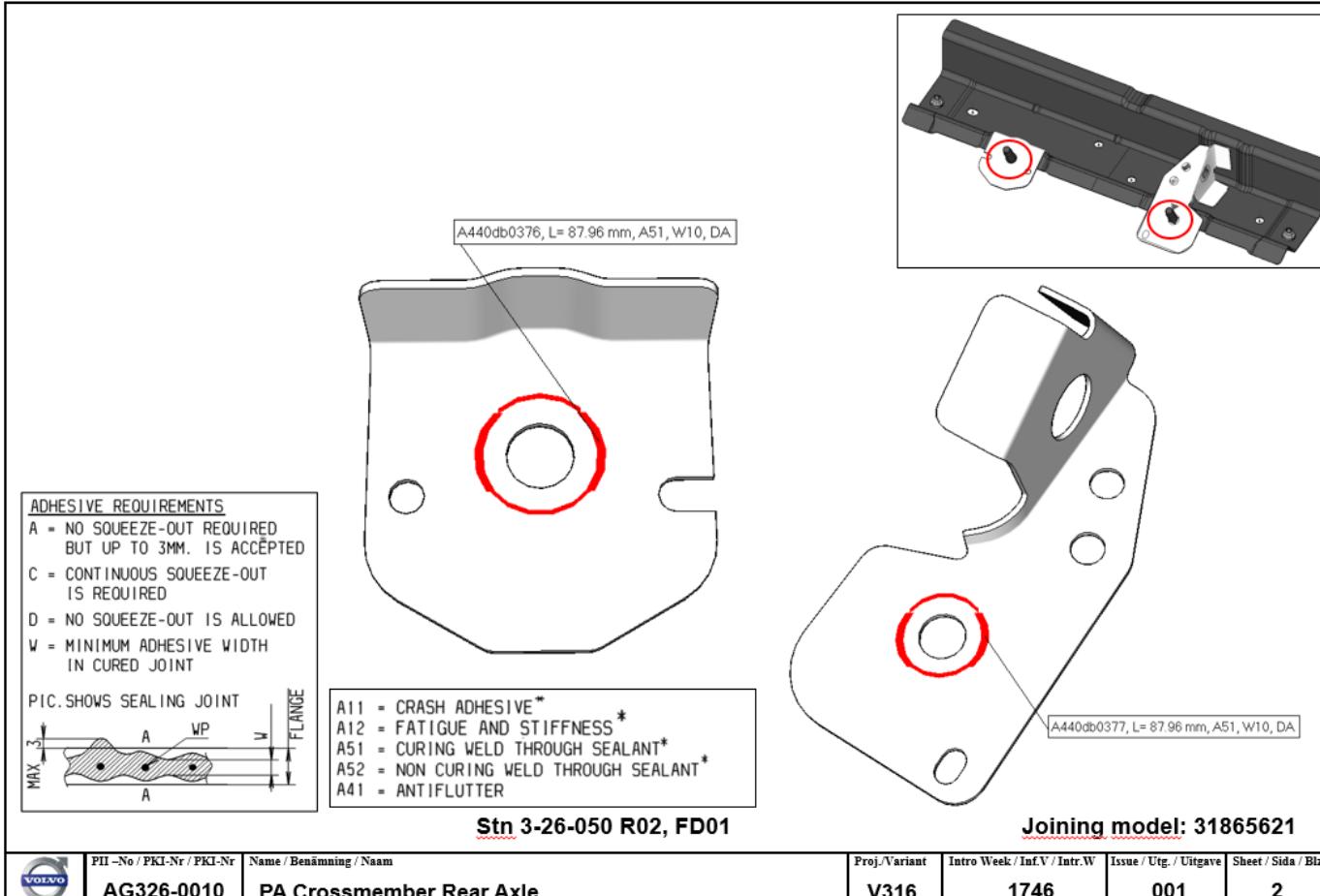
SIBO GREEN FIELD RH :



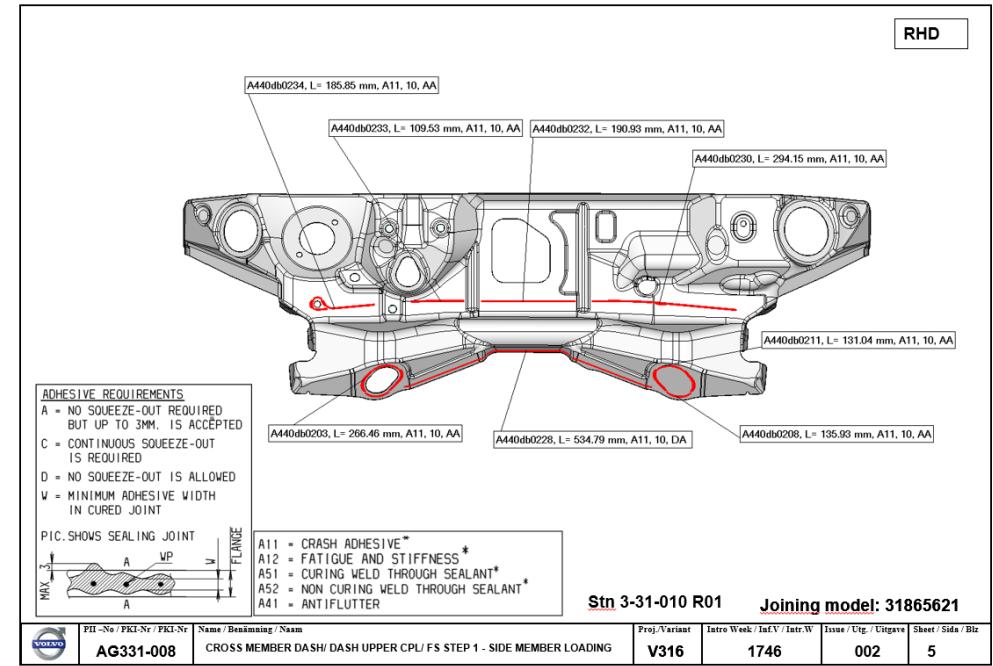
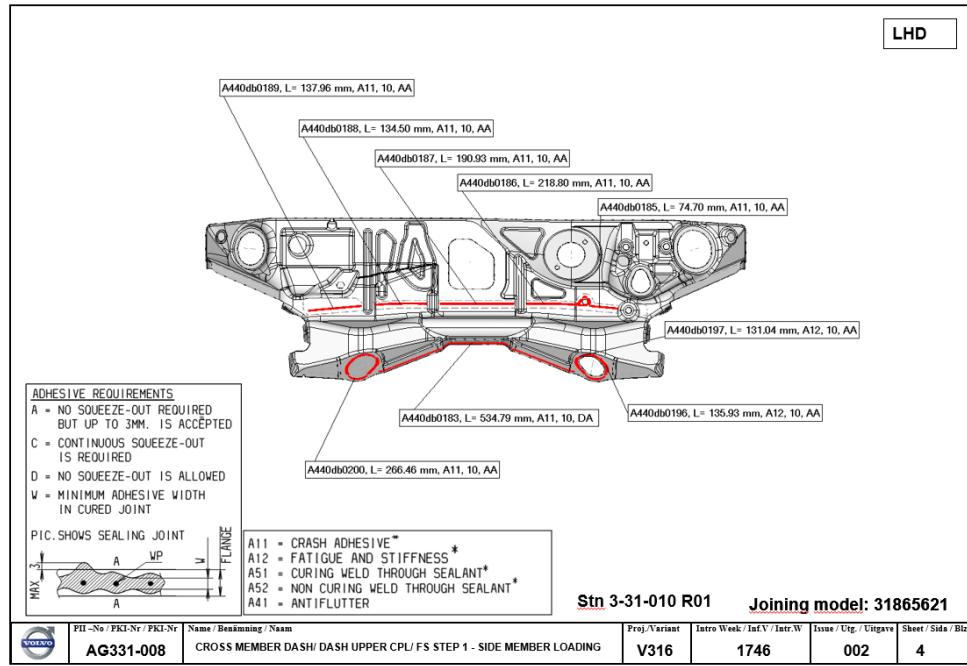
321020 SH03 LH/RH



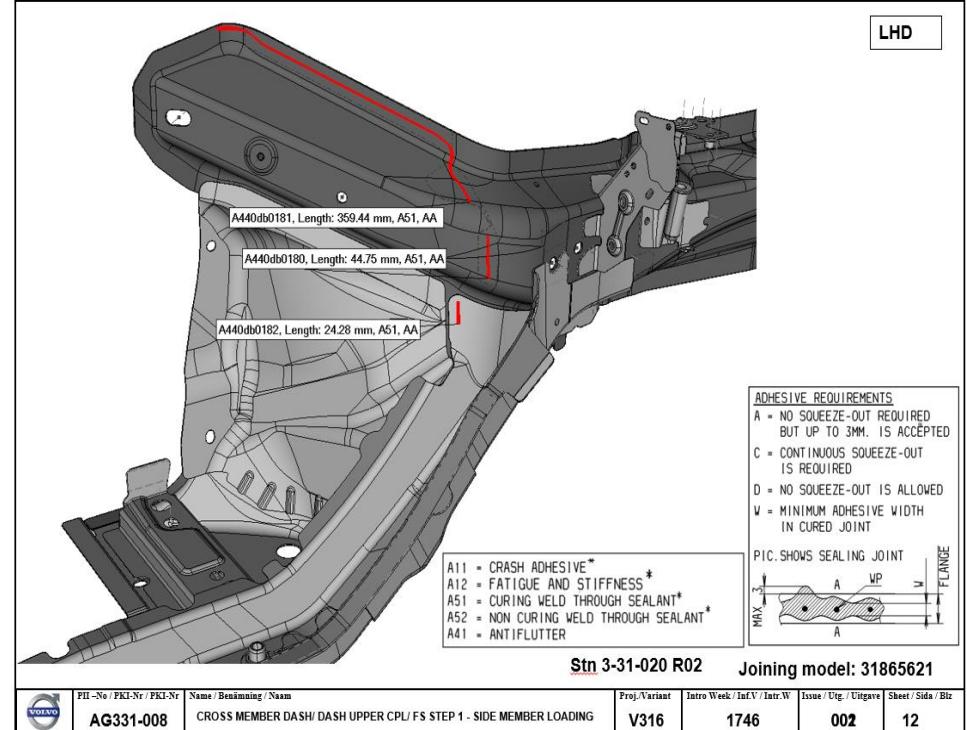
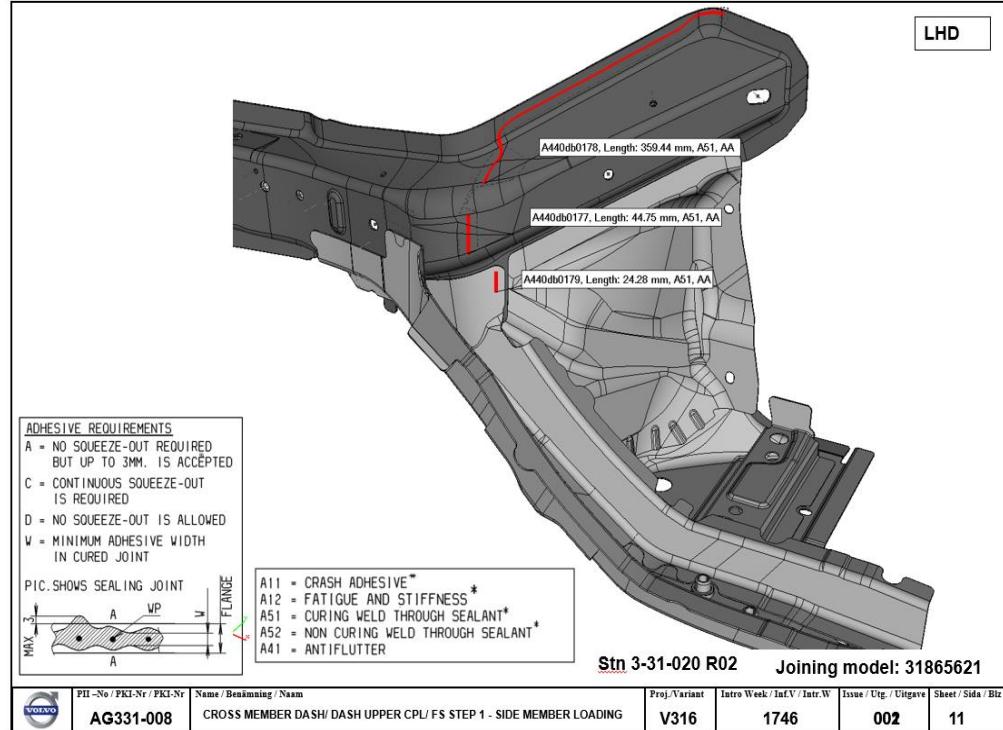
326050 SH02



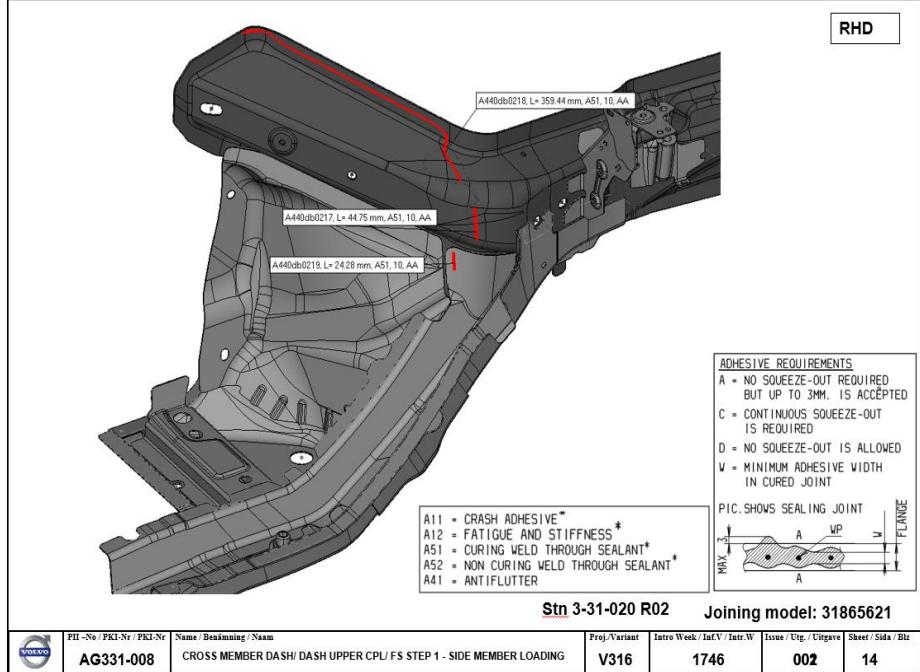
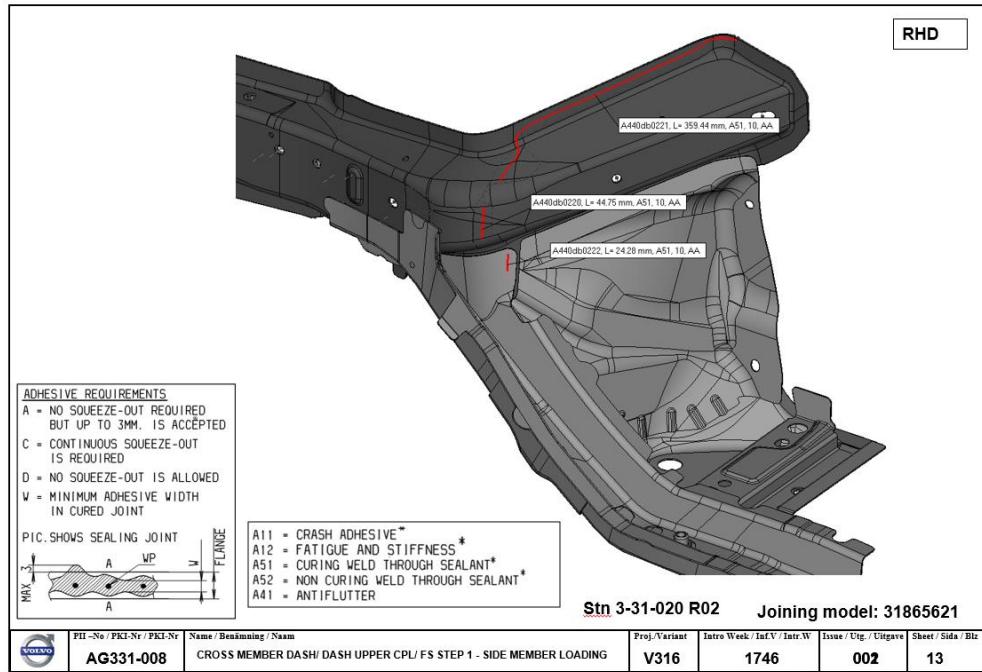
PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG326-0010	PA Crossmember Rear Axle	V316	1746	001	2



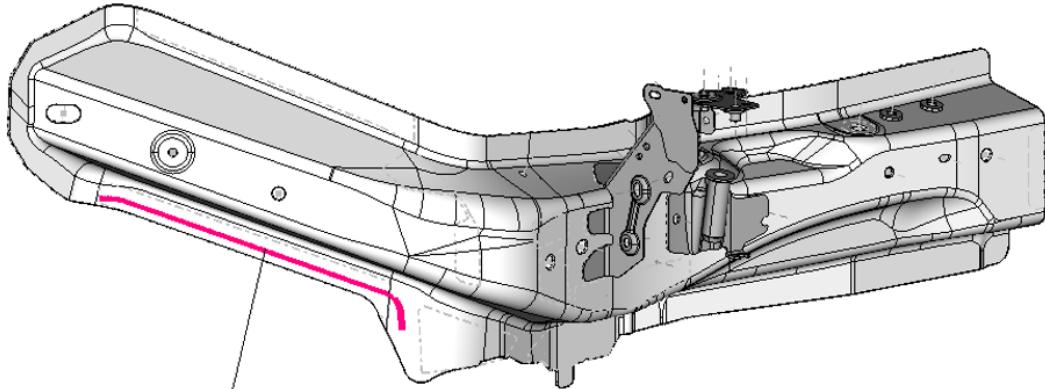
331020 SH02 LHD (PAGE 1/2) NEXT



331020 SH02 RHD (PAGE 2/2) BACK



331023 SH07 LH

**ADHESIVE REQUIREMENTS**

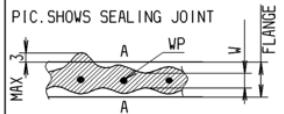
A = NO SQUEEZE-OUT REQUIRED
BUT UP TO 3MM. IS ACCEPTED

C = CONTINUOUS SQUEEZE-OUT
IS REQUIRED

D = NO SQUEEZE-OUT IS ALLOWED

W = MINIMUM ADHESIVE WIDTH
IN CURED JOINT

PIC SHOWS SEALING JOINT



A440db0102, Length: 296.89 mm, A51, AA

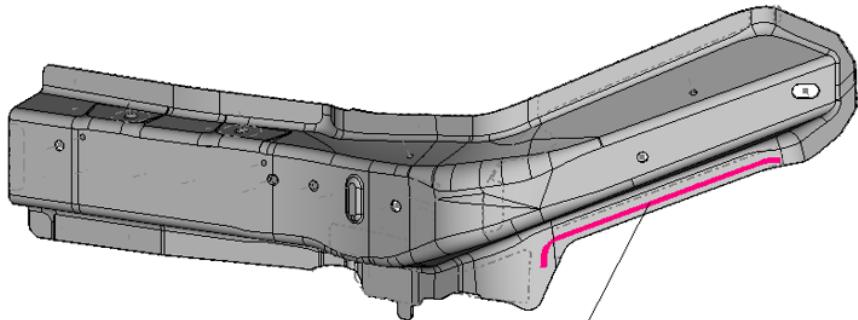
- A11 = CRASH ADHESIVE*
- A12 = FATIGUE AND STIFFNESS*
- A51 = CURING WELD THROUGH SEALANT*
- A52 = NON CURING WELD THROUGH SEALANT*
- A41 = ANTIFLUTTER

331023 R07

Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG331-003	FRONT SIDE MEMBER INNER CPL LH	V316	1746	002	13

331024 SH07 RH



A440db0103, Length: 296.89 mm, A51, AA

- A11 = CRASH ADHESIVE*
- A12 = FATIGUE AND STIFFNESS*
- A51 = CURING WELD THROUGH SEALANT*
- A52 = NON CURING WELD THROUGH SEALANT*
- A41 = ANTIFLUTTER

ADHESIVE REQUIREMENTS

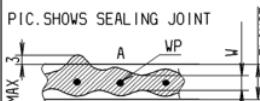
A = NO SQUEEZE-OUT REQUIRED
BUT UP TO 3MM. IS ACCEPTED

C = CONTINUOUS SQUEEZE-OUT
IS REQUIRED

D = NO SQUEEZE-OUT IS ALLOWED

W = MINIMUM ADHESIVE WIDTH
IN CURED JOINT

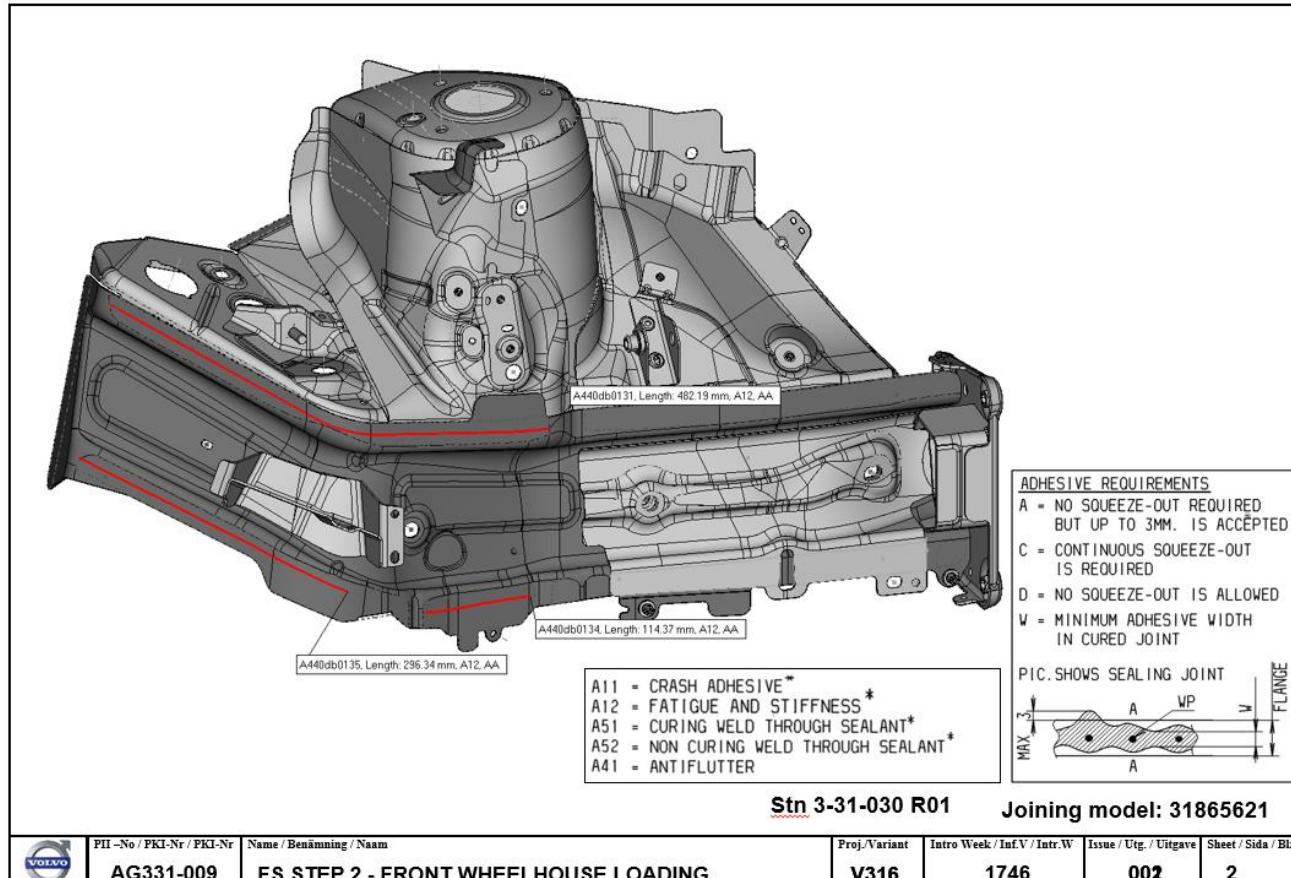
PIC. SHOWS SEALING JOINT



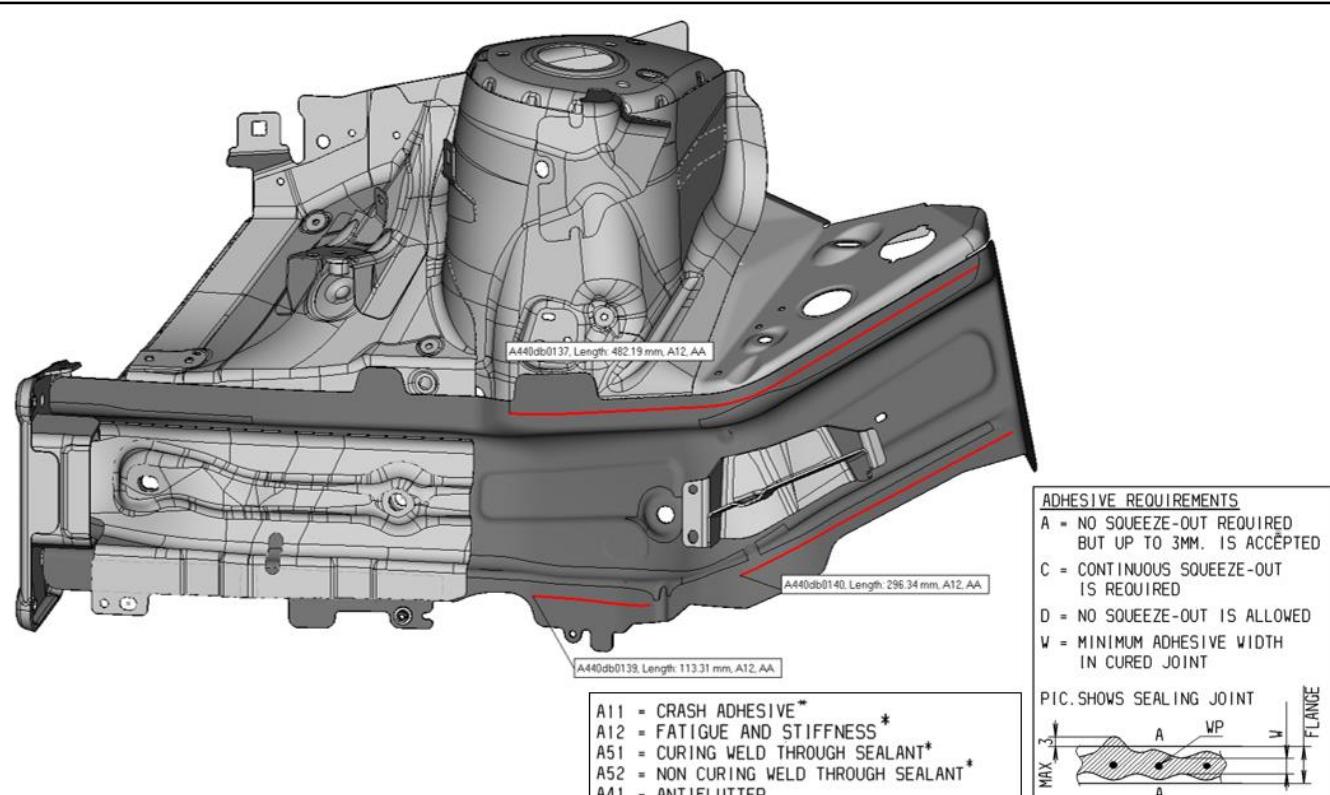
Stn 3-31-024 R07

Joining model: 31865621

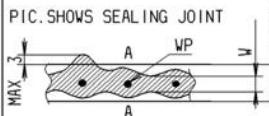
PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG331-006	FRONT SIDE MEMBER INNER CPL RH	V316	1746	002	15



331030 SH01 (PAGE 2/2) BACK



ADHESIVE REQUIREMENTS
A = NO SQUEEZE-OUT REQUIRED
BUT UP TO 3MM. IS ACCEPTED
C = CONTINUOUS SQUEEZE-OUT
IS REQUIRED
D = NO SQUEEZE-OUT IS ALLOWED
W = MINIMUM ADHESIVE WIDTH
IN CURED JOINT



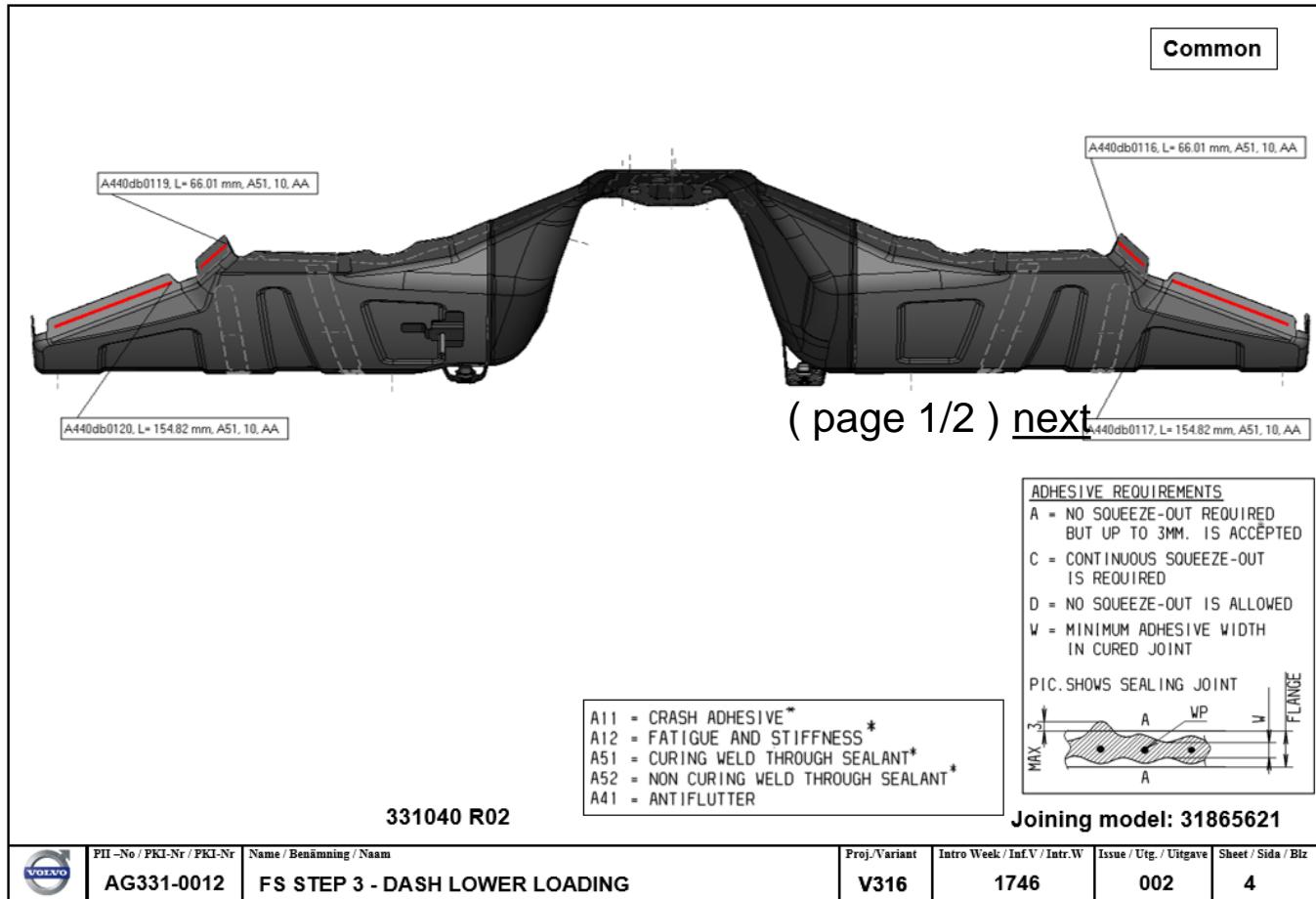
- A11 = CRASH ADHESIVE*
A12 = FATIGUE AND STIFFNESS *
A51 = CURING WELD THROUGH SEALANT*
A52 = NON CURING WELD THROUGH SEALANT*
A41 = ANTIFLUTTER

Stn 3-31-030 R01

Joining model: 31865621

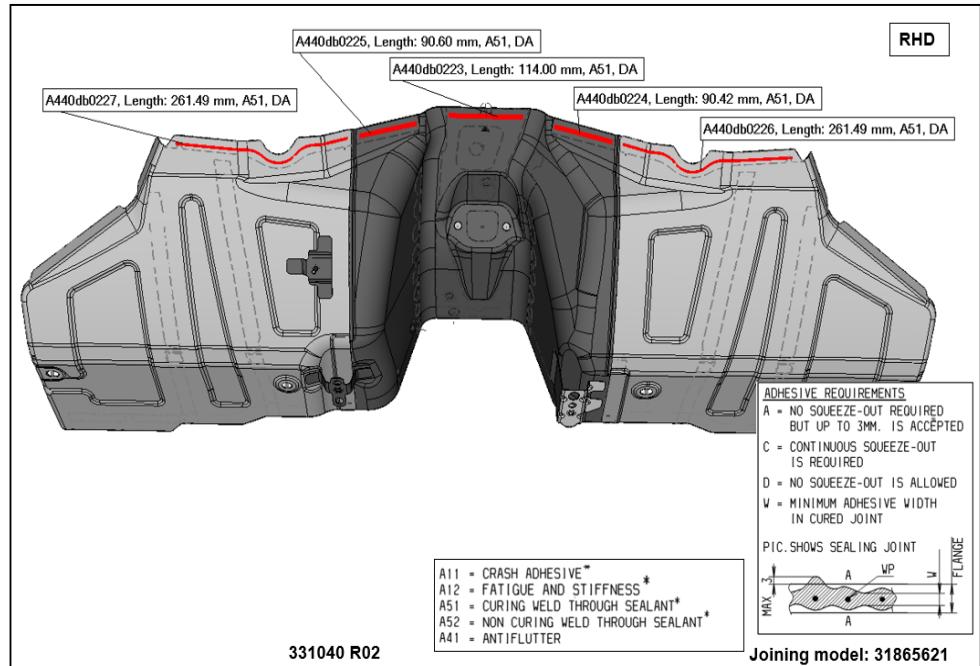
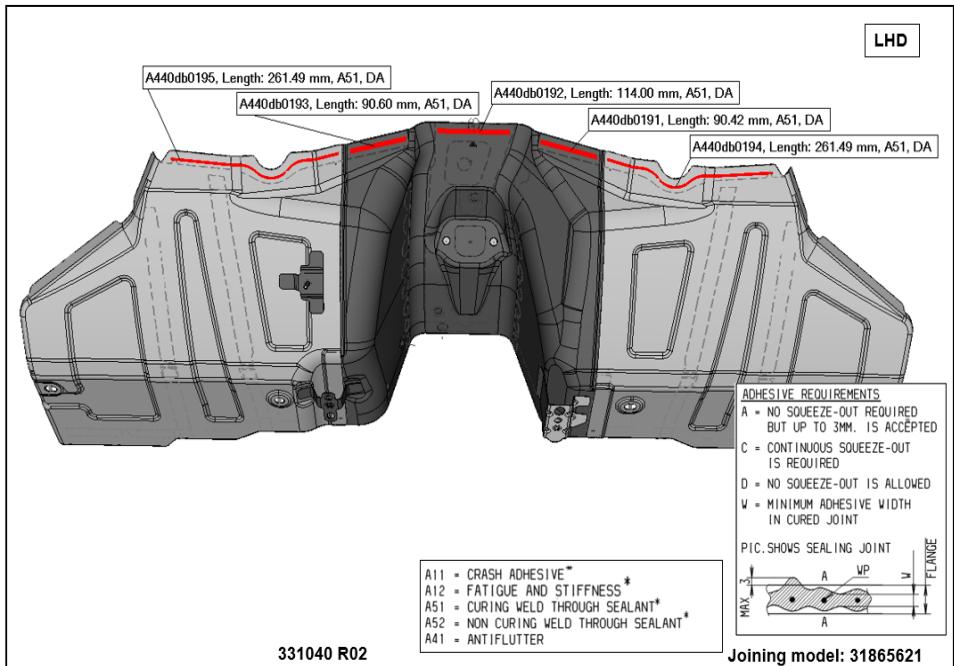
PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG331-009	FS STEP 2 - FRONT WHEELHOUSE LOADING	V316	1746	002	3

331040 SH02 (PAGE 1/2) NEXT



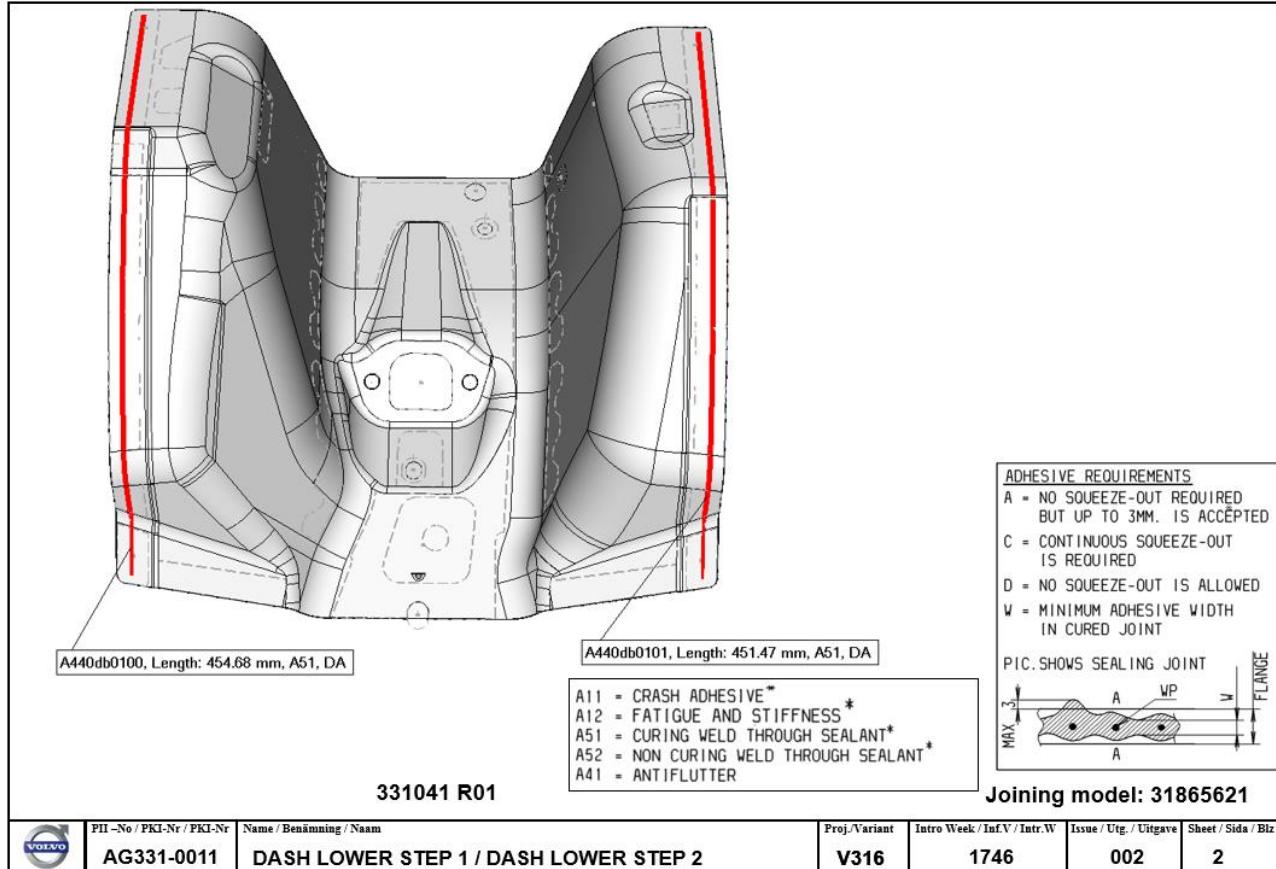
PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG331-0012	FS STEP 3 - DASH LOWER LOADING	V316	1746	002	4

331040 SH02 (PAGE 2/2) BACK



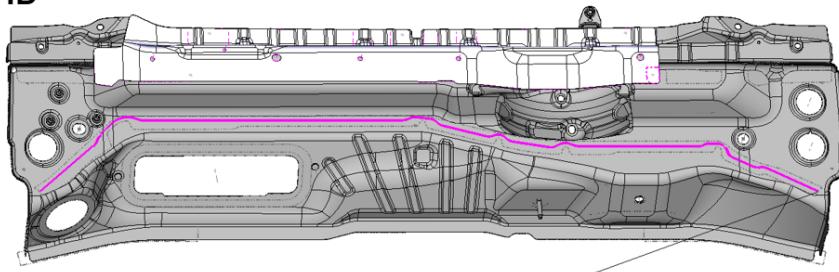
Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG331-0012 FS STEP 3 - DASH LOWER LOADING	V316	1746	002 5

Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG331-0012 FS STEP 3 - DASH LOWER LOADING	V316	1746	002 6



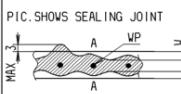


LHD



ADHESIVE REQUIREMENTS

- A = NO SQUEEZE-OUT REQUIRED
BUT UP TO 3MM. IS ACCEPTED
- C = CONTINUOUS SQUEEZE-OUT
IS REQUIRED
- D = NO SQUEEZE-OUT IS ALLOWED
- V = MINIMUM ADHESIVE WIDTH
IN CURED JOINT



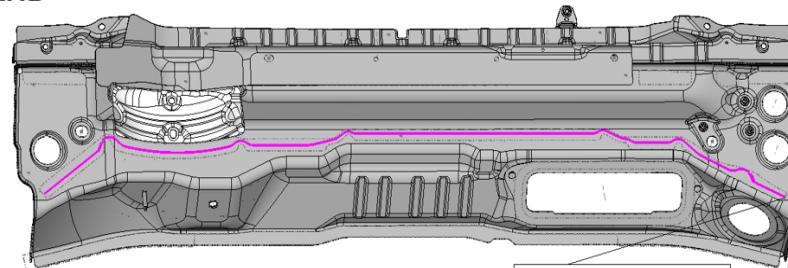
- A11 = CRASH ADHESIVE*
- A12 = FATIGUE AND STIFFNESS*
- A51 = CURING WELD THROUGH SEALANT*
- A52 = NON CURING WELD THROUGH SEALANT*
- A41 = ANTIFLUTTER

3-31-050 R01

Joining model: 31865621

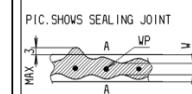
PII -Nr / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG331-0015	FS STEP 4 - COWL LOWER LOADING	V316	1746	002	2

RHD



ADHESIVE REQUIREMENTS

- A = NO SQUEEZE-OUT REQUIRED
BUT UP TO 3MM. IS ACCEPTED
- C = CONTINUOUS SQUEEZE-OUT
IS REQUIRED
- D = NO SQUEEZE-OUT IS ALLOWED
- V = MINIMUM ADHESIVE WIDTH
IN CURED JOINT



- A11 = CRASH ADHESIVE*
- A12 = FATIGUE AND STIFFNESS*
- A51 = CURING WELD THROUGH SEALANT*
- A52 = NON CURING WELD THROUGH SEALANT*
- A41 = ANTIFLUTTER

3-31-050 R01

Joining model: 31865621

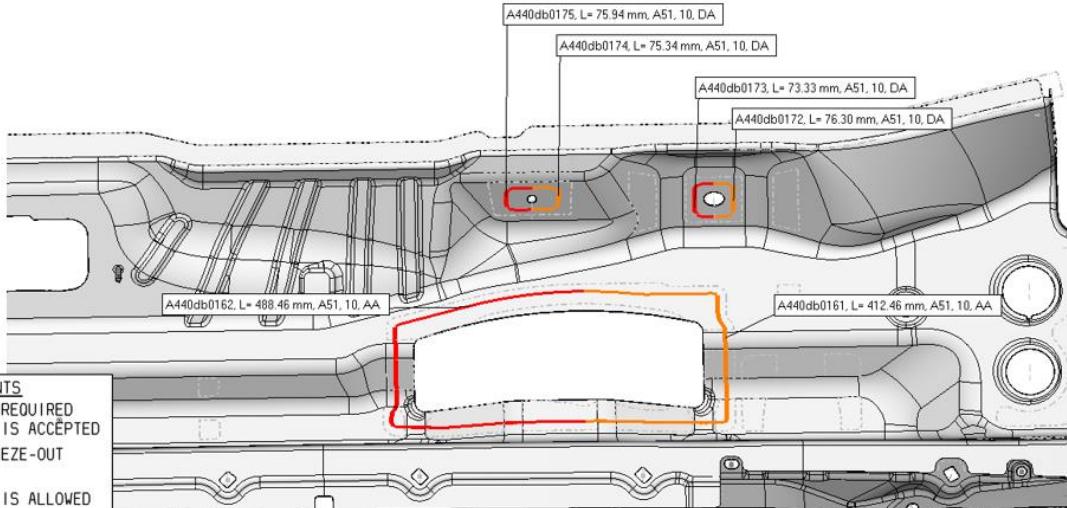
PII -Nr / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG331-0015	FS STEP 4 - COWL LOWER LOADING	V316	1746	002	7



331051 SH02 LHD (PAGE 1/2) NEXT



LHD



ADHESIVE REQUIREMENTS

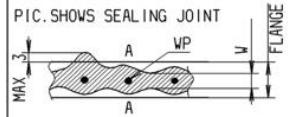
A = NO SQUEEZE-OUT REQUIRED
BUT UP TO 3MM. IS ACCEPTED

C = CONTINUOUS SQUEEZE-OUT
IS REQUIRED

D = NO SQUEEZE-OUT IS ALLOWED

W = MINIMUM ADHESIVE WIDTH
IN CURED JOINT

PIC SHOWS SEALING JOINT



Stn 3-31-051 R02

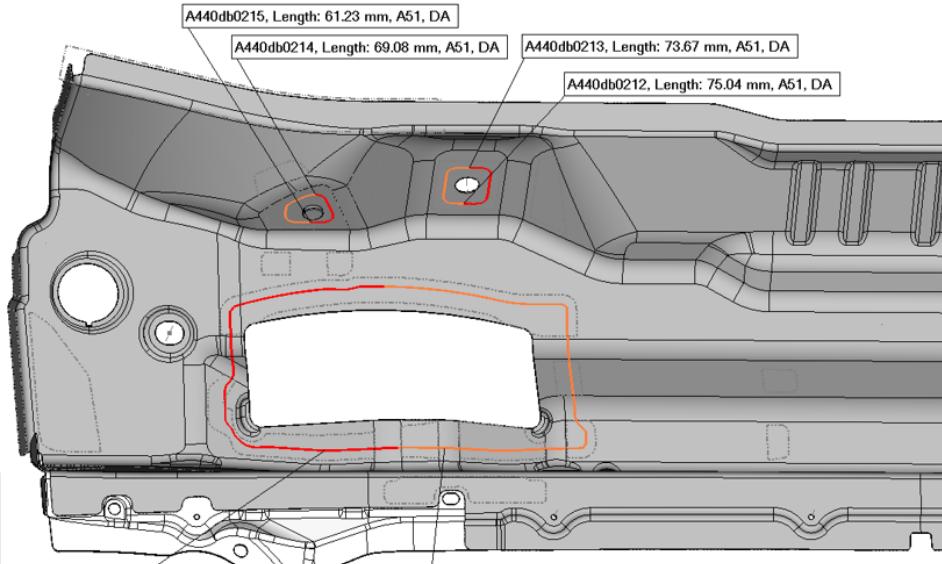
Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG331-0014	COWL LOWER STEP 1 - 3	V316	1746	002	4

331051 SH02 RHD (PAGE 2/2) BACK



RHD



ADHESIVE REQUIREMENTS

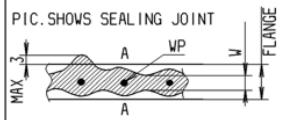
A = NO SQUEEZE-OUT REQUIRED
BUT UP TO 3MM. IS ACCEPTED

C = CONTINUOUS SQUEEZE-OUT
IS REQUIRED

D = NO SQUEEZE-OUT IS ALLOWED

V = MINIMUM ADHESIVE WIDTH
IN CURED JOINT

PIC SHOWS SEALING JOINT

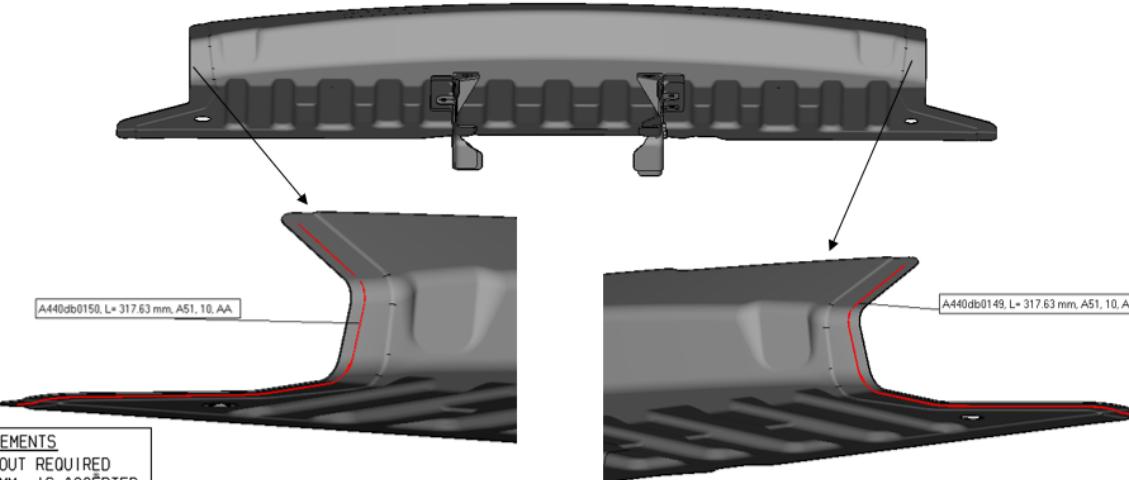


- A11 = CRASH ADHESIVE*
- A12 = FATIGUE AND STIFFNESS*
- A51 = CURING WELD THROUGH SEALANT*
- A52 = NON CURING WELD THROUGH SEALANT
- A41 = ANTIFLUTTER

Stn 3-31-051 R02

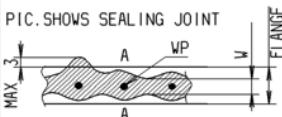
Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
Volvo AG331-0014	COWL LOWER STEP 1 - 3	V316	1746	002	7

ADHESIVE REQUIREMENTS

- A = NO SQUEEZE-OUT REQUIRED
BUT UP TO 3MM. IS ACCEPTED
- C = CONTINUOUS SQUEEZE-OUT
IS REQUIRED
- D = NO SQUEEZE-OUT IS ALLOWED
- V = MINIMUM ADHESIVE WIDTH
IN CURED JOINT

PIC SHOWS SEALING JOINT



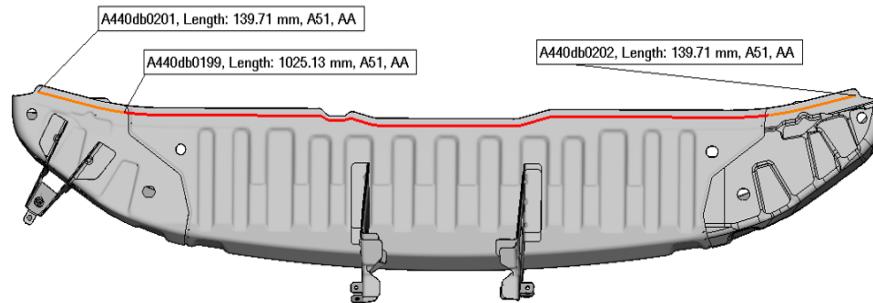
- A11 = CRASH ADHESIVE*
- A12 = FATIGUE AND STIFFNESS *
- A51 = CURING WELD THROUGH SEALANT*
- A52 = NON CURING WELD THROUGH SEALANT*
- A41 = ANTIFLUTTER

Stn 3-31-061 R03 Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG331-0017	COWL UPPER STEP 1/ COWL UPPER STEP 2	V316	1746	002	11



LHD

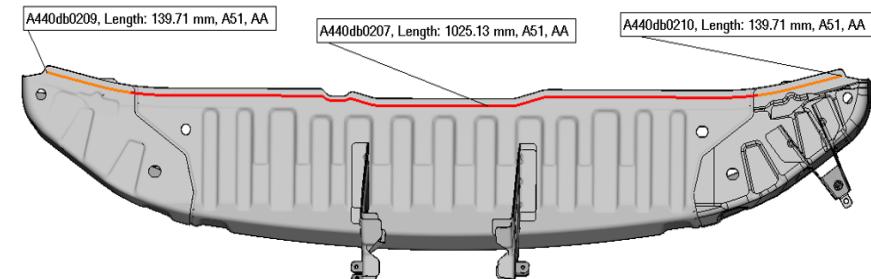


Stn 3-31-061 R01

Joining model: 31865621

	PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj. / Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG331-0017	COWL UPPER STEP 1/ COWL UPPER STEP 2		V316	1746	001	6

RHD



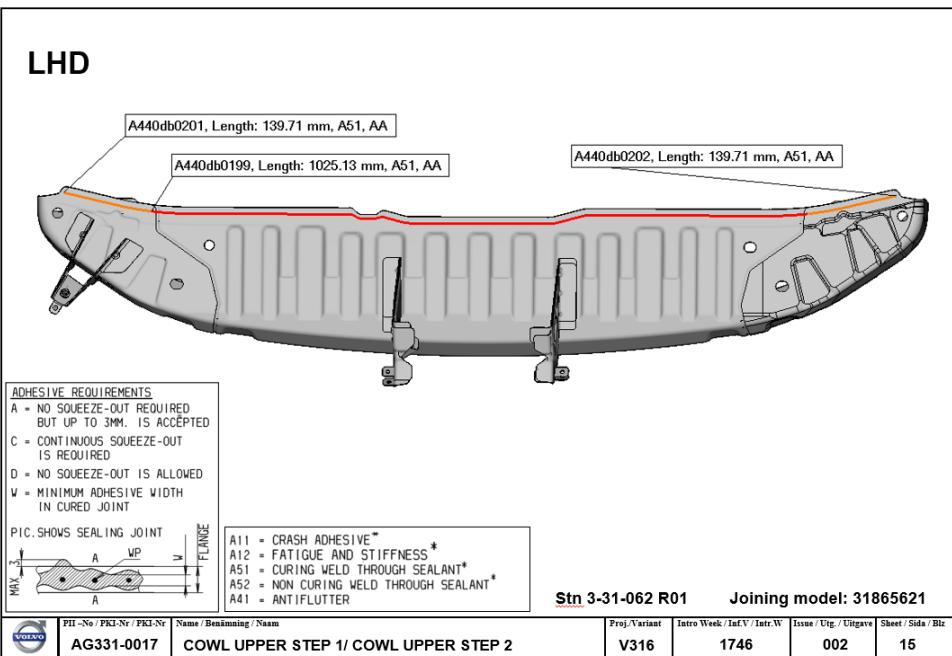
Stn 3-31-061 R01

Joining model: 31865621

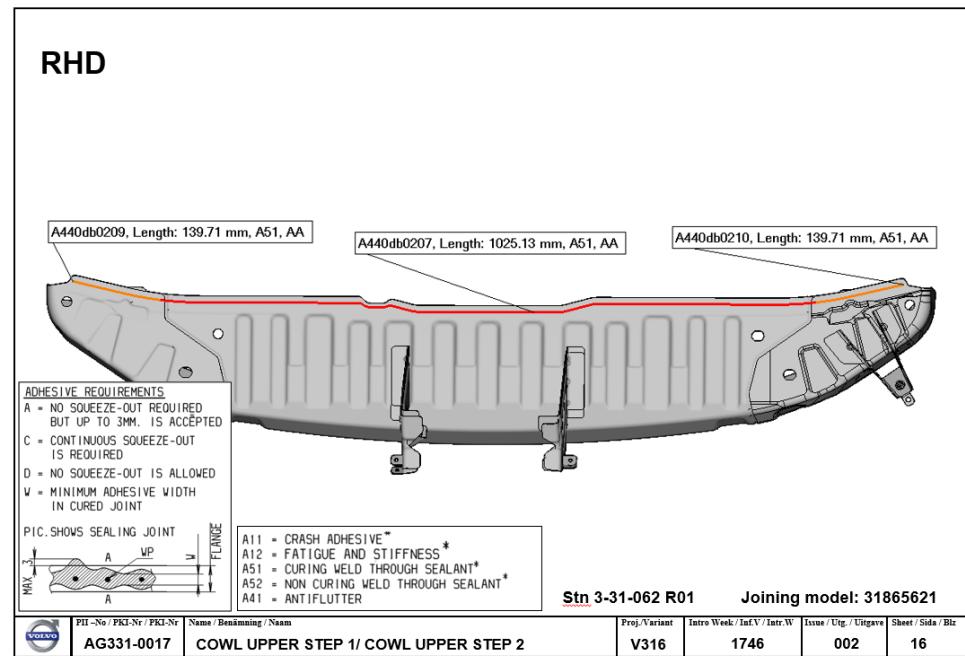
	PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj. / Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG331-0017	COWL UPPER STEP 1/ COWL UPPER STEP 2		V316	1746	001	15

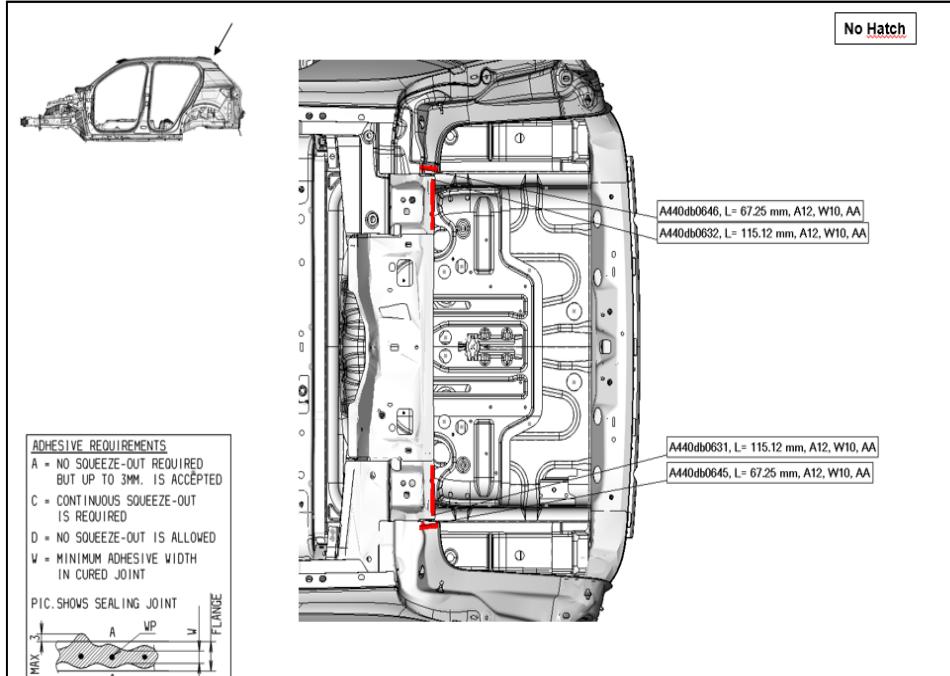


LHD

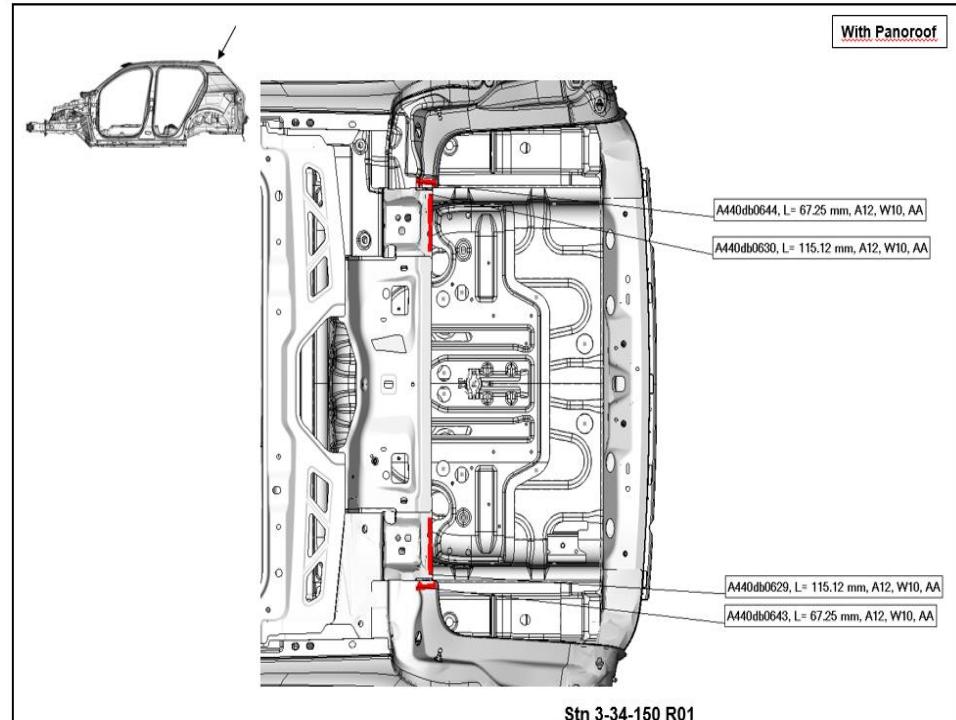


RHD



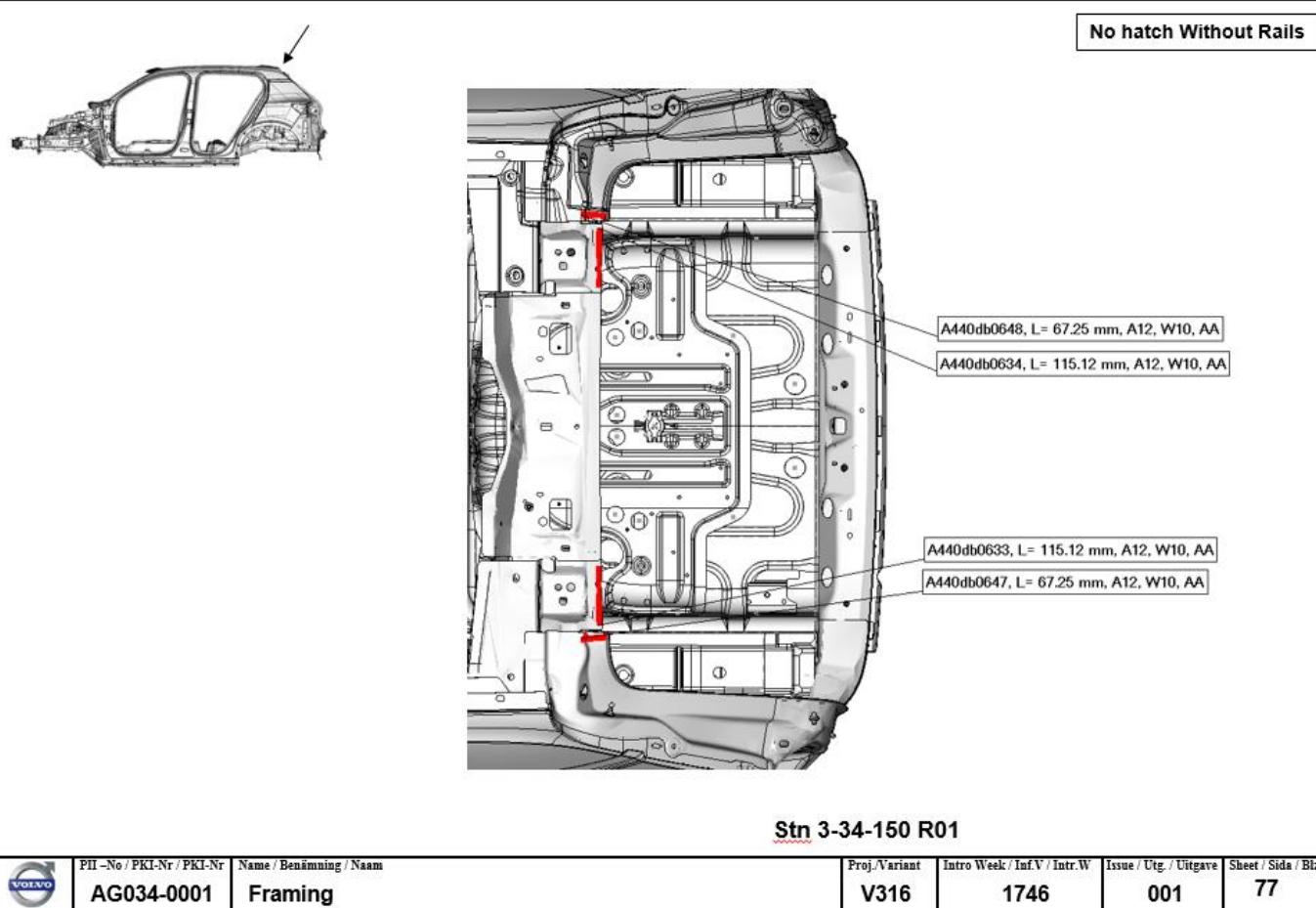


PII - No / PKI-Nr / PKI-Nr	Name / Benaming / Naam	Proj. / Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG034-0001	Framing	V316	1746	001	75

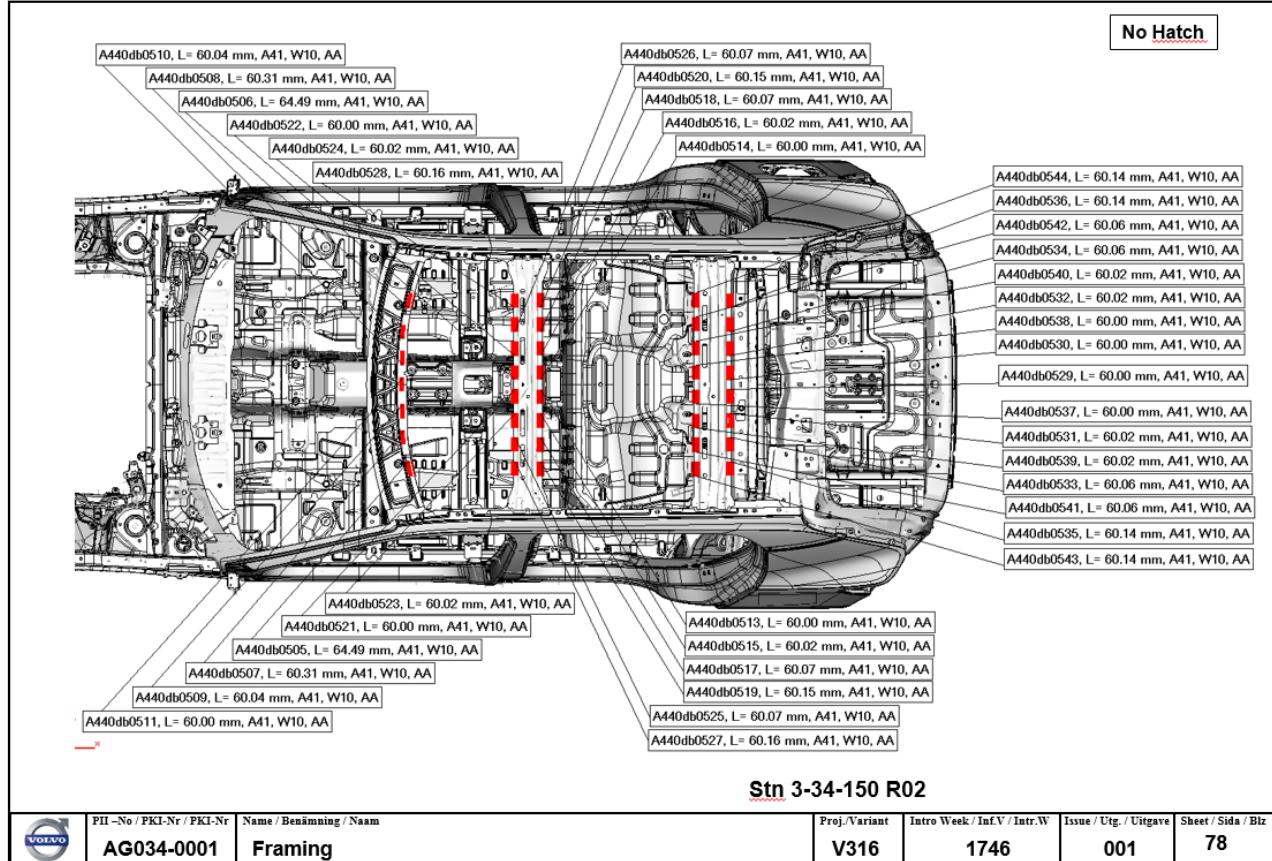


PII - No / PKI-Nr / PKI-Nr	Name / Benaming / Naam	Proj. / Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG034-0001	Framing	V316	1746	001	76

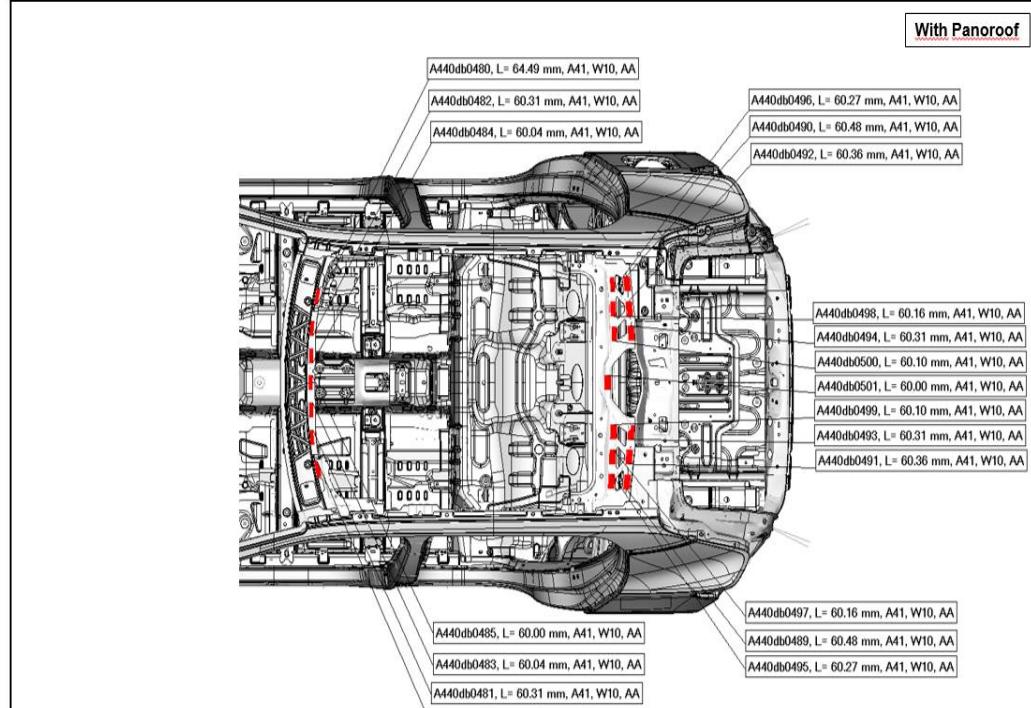
334150 SH01 (PAGE 1/3) NEXT



334150 SH02 (PAGE 2/3) NEXT

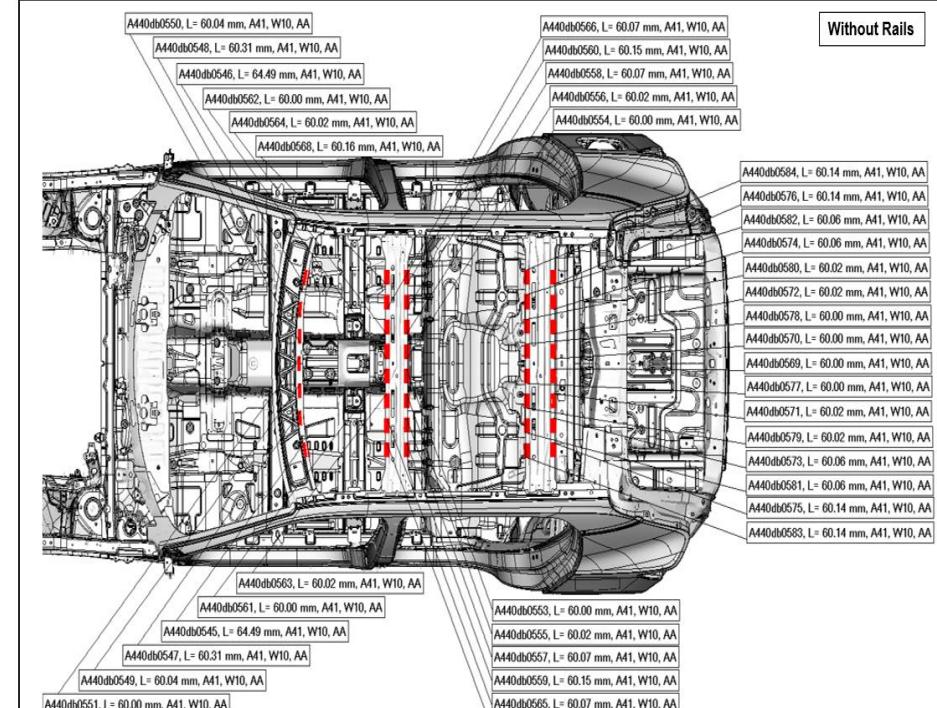


334150 SH02 (PAGE 3/3) BACK



Stn 3-34-150 R02

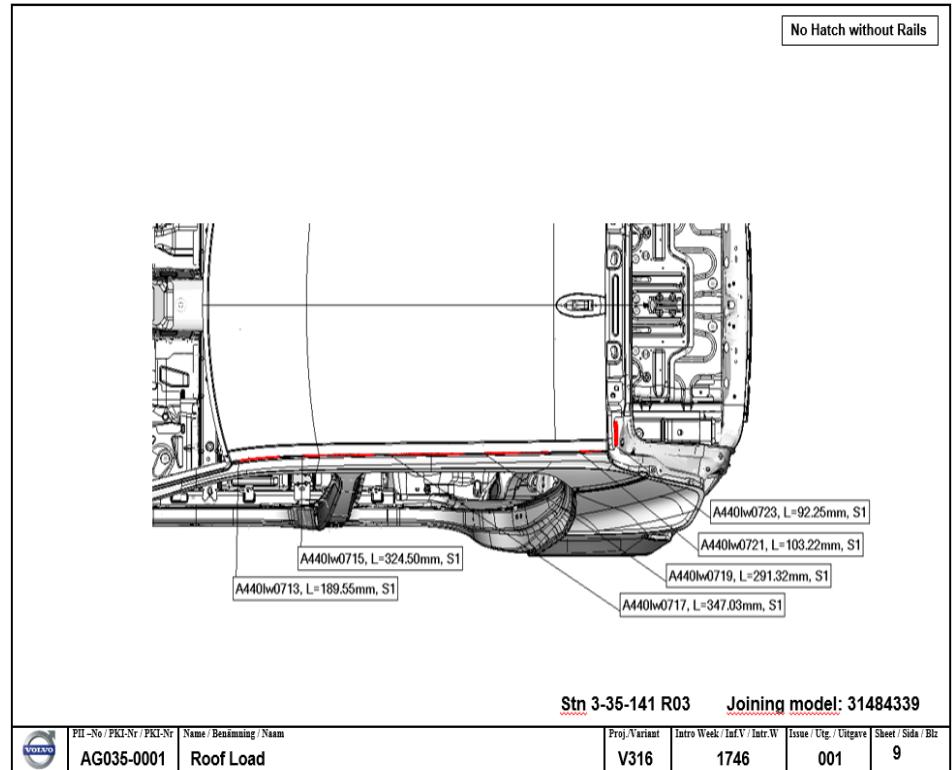
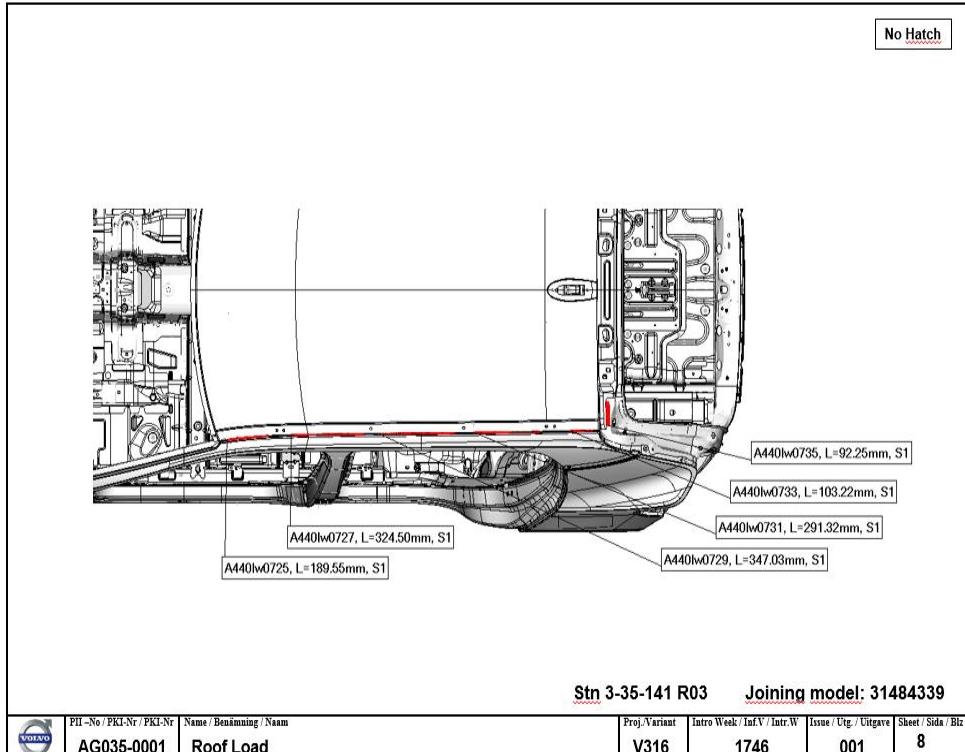
VOLVO	PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
	AG034-0001	Framing	V316	1746	001	79



Stn 3-34-150 R02

VOLVO	PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
	AG034-0001	Framing	V316	1746	001	80

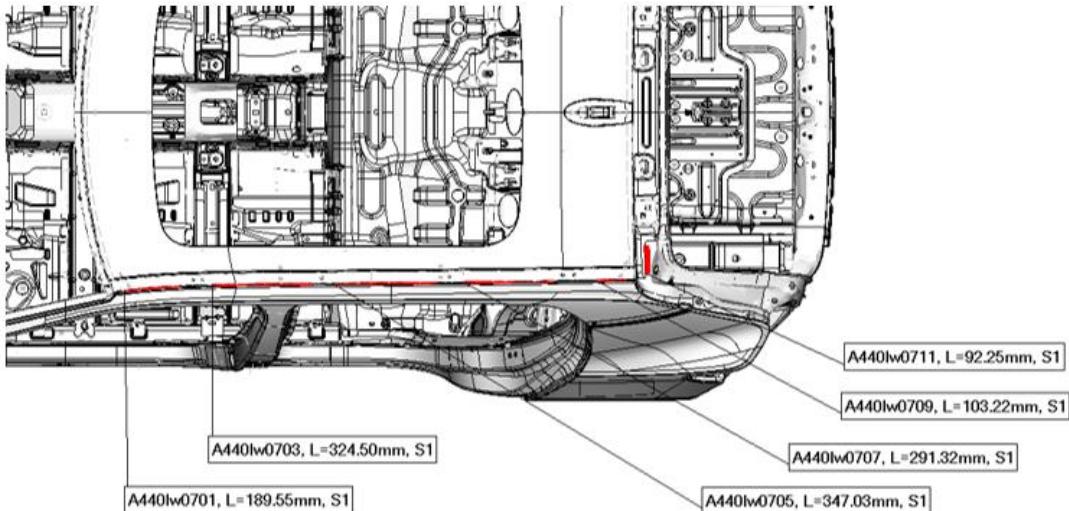




335141 SH03 (PAGE 2/2) BACK



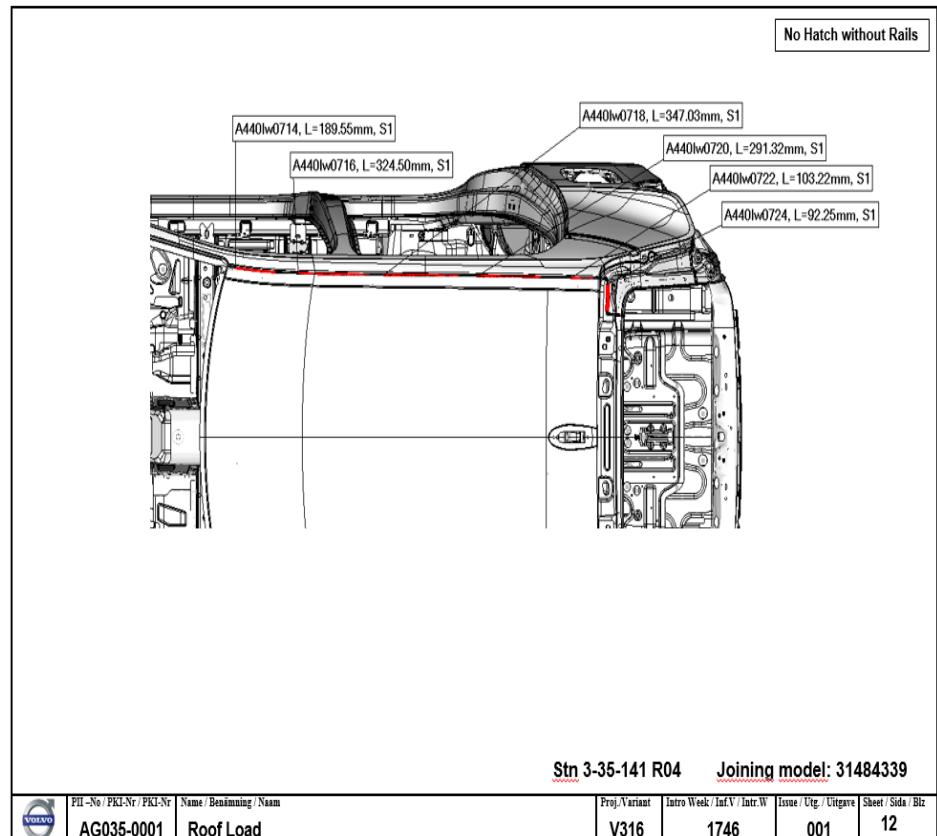
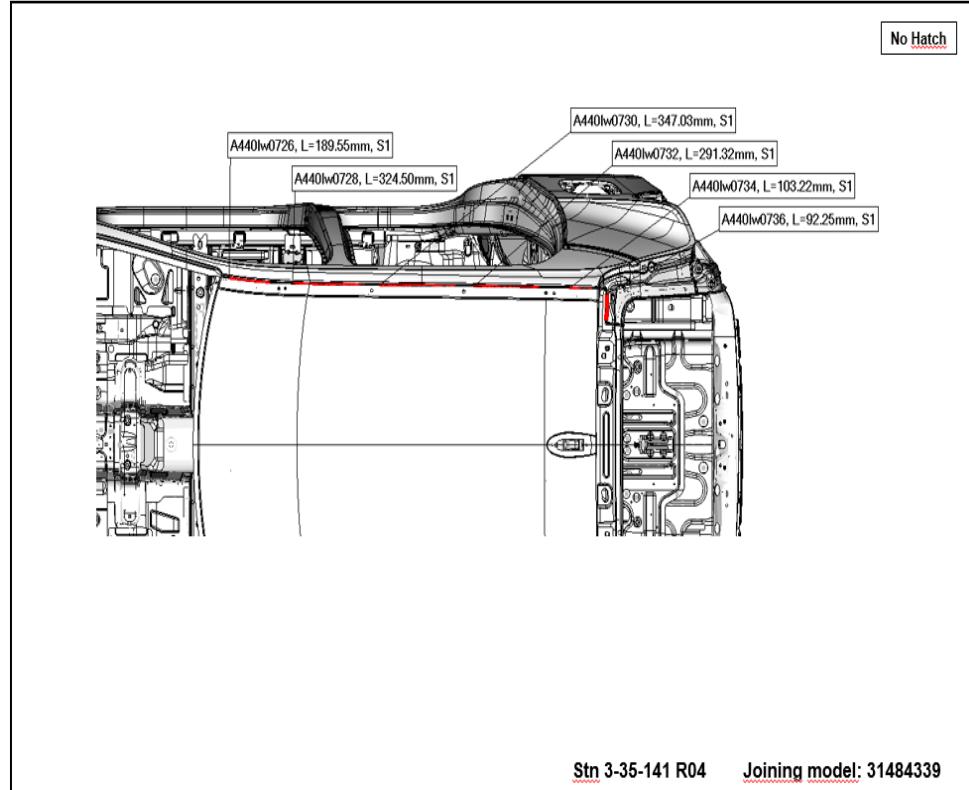
With Panoroof



Stn 3-35-141 R03 Joining model: 31484339

PII-No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj. / Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG035-0001	Roof Load	V316	1746	001	10

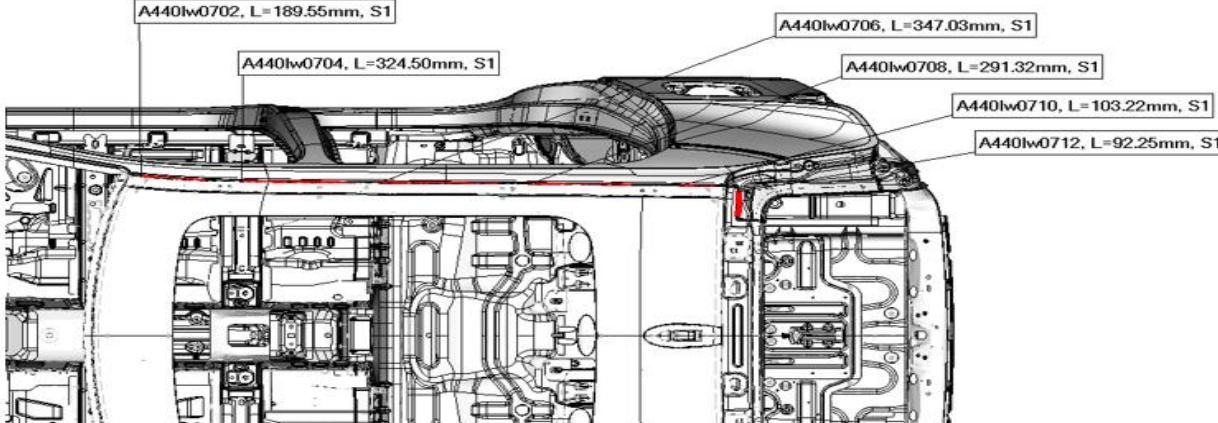
335141 SH04 (PAGE 1/2) NEXT



335141 SH04 (PAGE 2/2) BACK



With Panoroof

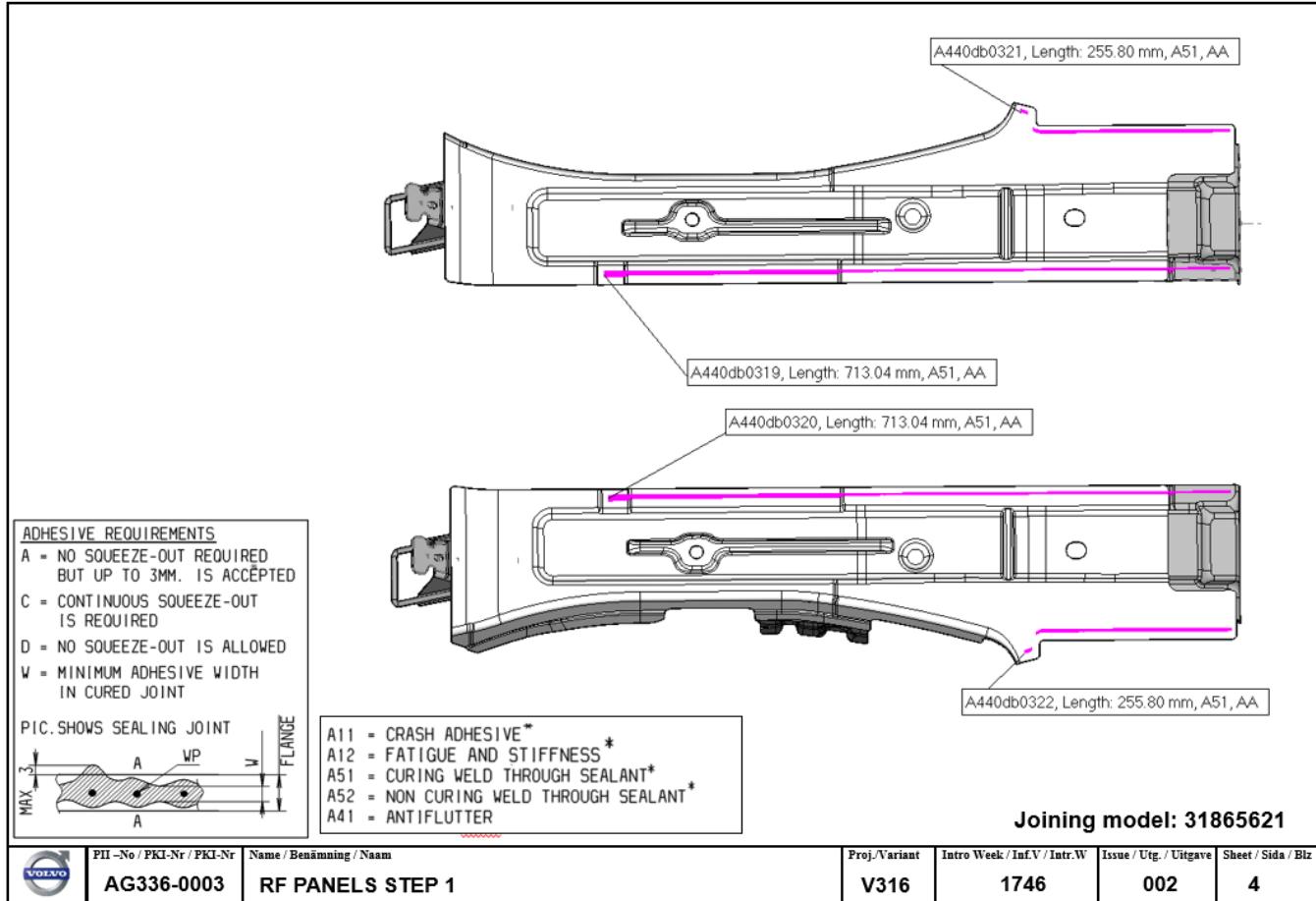


Stn 3-35-141 R04

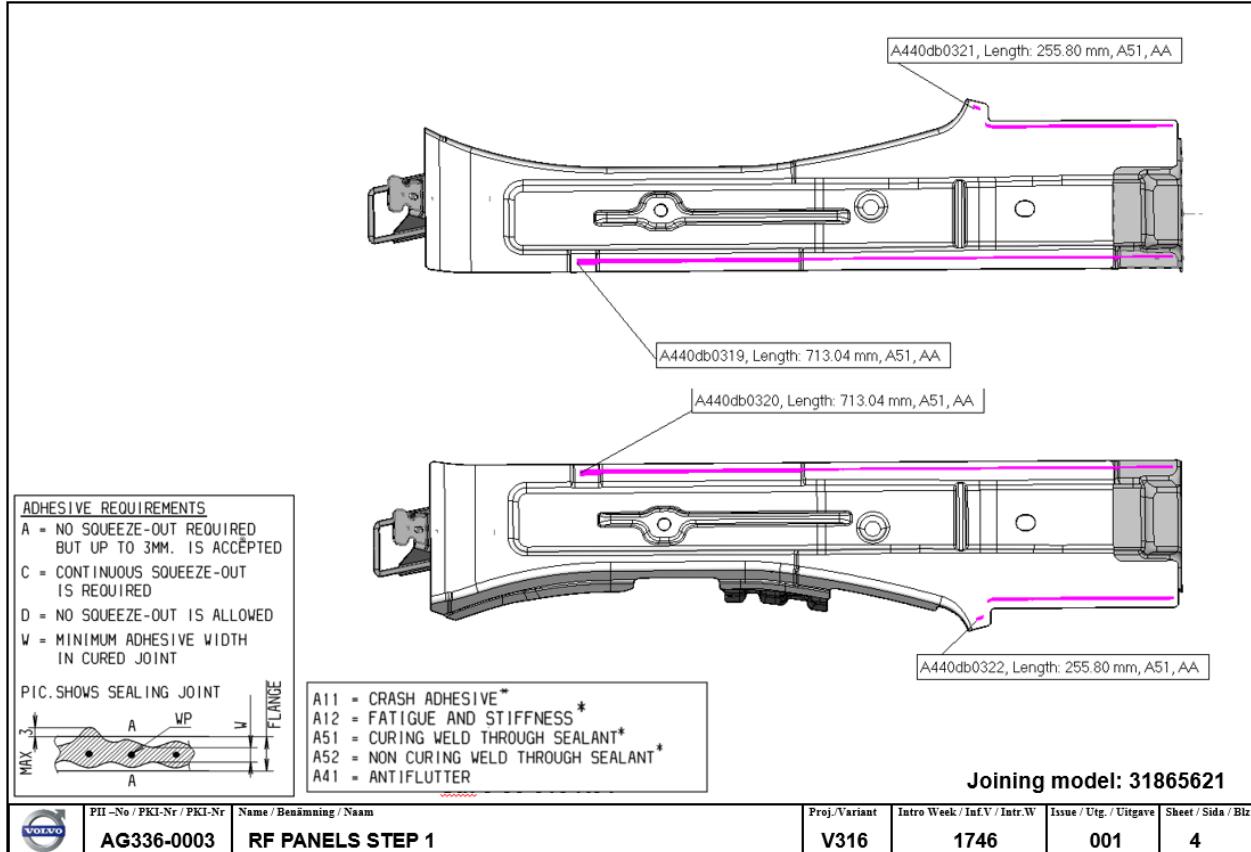
Joining model: 31484339

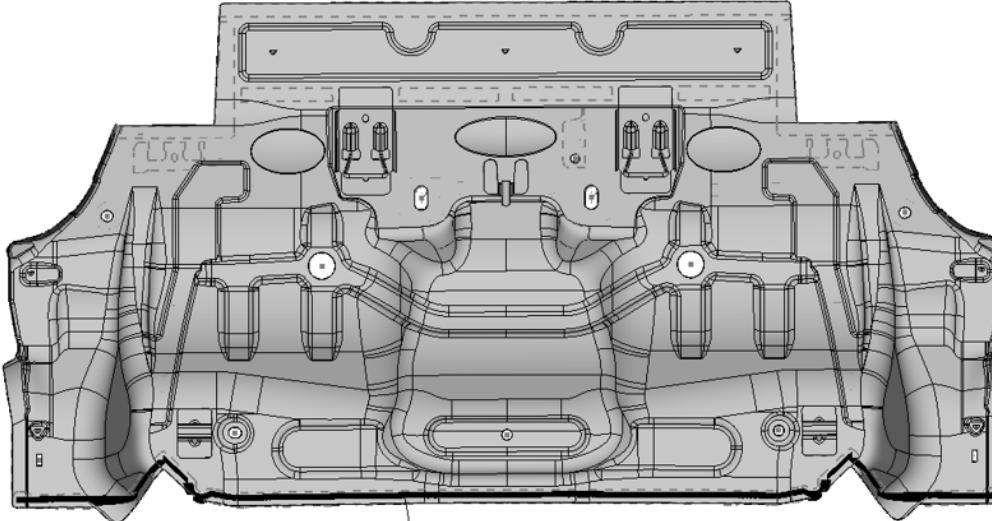
PH -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG035-0001	Roof Load	V316	1746	001	13

336010 SH02 (PAGE 1/2) NEXT



336010 SH2 (PAGE 2/2) BACK

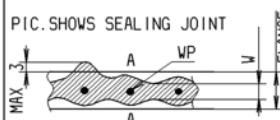




ADHESIVE REQUIREMENTS

- A = NO SQUEEZE-OUT REQUIRED
BUT UP TO 3MM. IS ACCEPTED
- C = CONTINUOUS SQUEEZE-OUT
IS REQUIRED
- D = NO SQUEEZE-OUT IS ALLOWED
- W = MINIMUM ADHESIVE WIDTH
IN CURED JOINT

PIC. SHOWS SEALING JOINT



- A11 = CRASH ADHESIVE*
- A12 = FATIGUE AND STIFFNESS *
- A51 = CURING WELD THROUGH SEALANT*
- A52 = NON CURING WELD THROUGH SEALANT*
- A41 = ANTIFLUTTER

Stn 3-36-020 R01

Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG336-0006	RF PANELS STEP 2	V316	1746	002	2

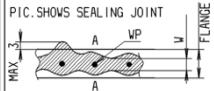
336030 SH01 (PAGE 1/2) NEXT



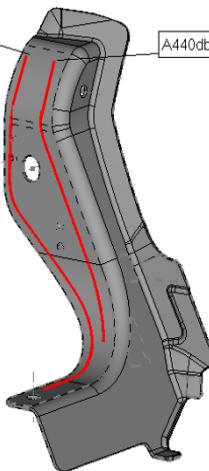
A440db0295, Length: 428.18 mm, A12, DA

A440db0296, Length: 286.73 mm, A12, DA

ADHESIVE REQUIREMENTS
 A = NO SQUEEZE-OUT REQUIRED
 BUT UP TO 3MM. IS ACCEPTED
 C = CONTINUOUS SQUEEZE-OUT
 IS REQUIRED
 D = NO SQUEEZE-OUT IS ALLOWED
 W = MINIMUM ADHESIVE WIDTH
 IN CURED JOINT



A11 = CRASH ADHESIVE*
 A12 = FATIGUE AND STIFFNESS *
 A51 = CURING WELD THROUGH SEALANT*
 A52 = NON CURING WELD THROUGH SEALANT*
 A41 = ANTIFLUTTER



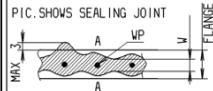
Stn 3-36-041 R01 Joining model: 31865621

Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Utgave	Sheet / Sida / Blz
AG336-0009	C-RING LH	V316 1746 002	2

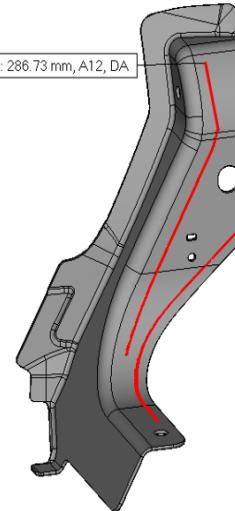
A440db0291, Length: 286.73 mm, A12, DA

A440db0292, Length: 428.18 mm, A12, DA

ADHESIVE REQUIREMENTS
 A = NO SQUEEZE-OUT REQUIRED
 BUT UP TO 3MM. IS ACCEPTED
 C = CONTINUOUS SQUEEZE-OUT
 IS REQUIRED
 D = NO SQUEEZE-OUT IS ALLOWED
 W = MINIMUM ADHESIVE WIDTH
 IN CURED JOINT



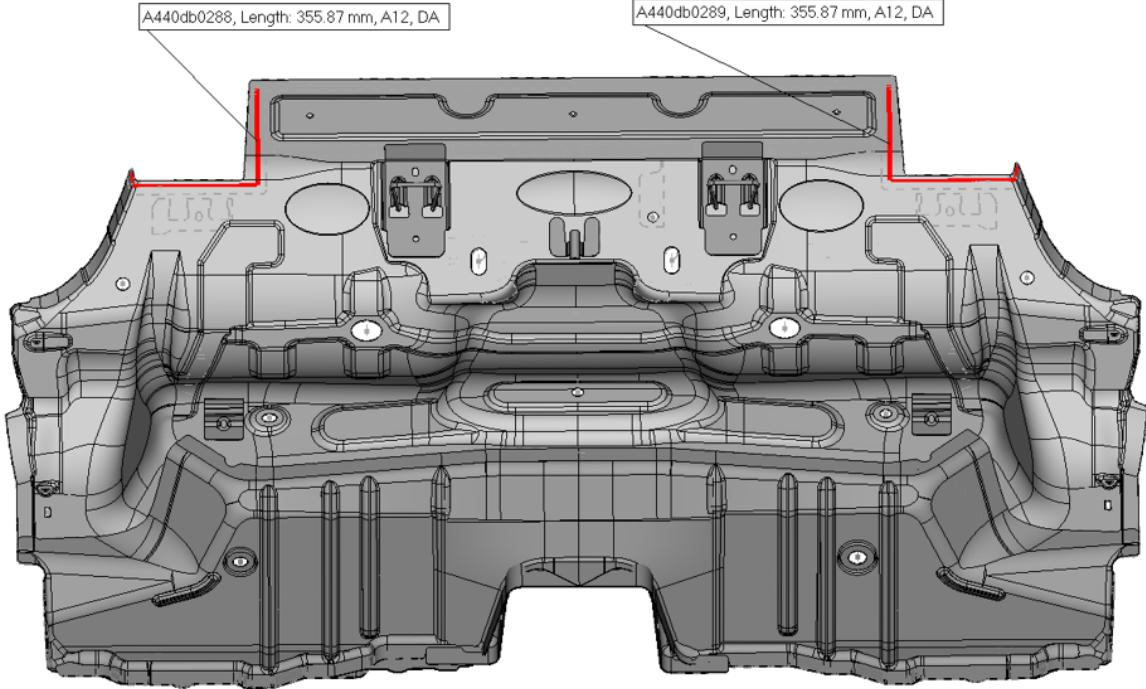
A11 = CRASH ADHESIVE*
 A12 = FATIGUE AND STIFFNESS *
 A51 = CURING WELD THROUGH SEALANT*
 A52 = NON CURING WELD THROUGH SEALANT*
 A41 = ANTIFLUTTER



Stn 3-36-041 R01 Joining model: 31865621

Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Utgave	Sheet / Sida / Blz
AG336-0009	C-RING LH	V316 1746 002	3

336030 SH01 (PAGE 2/2) BACK

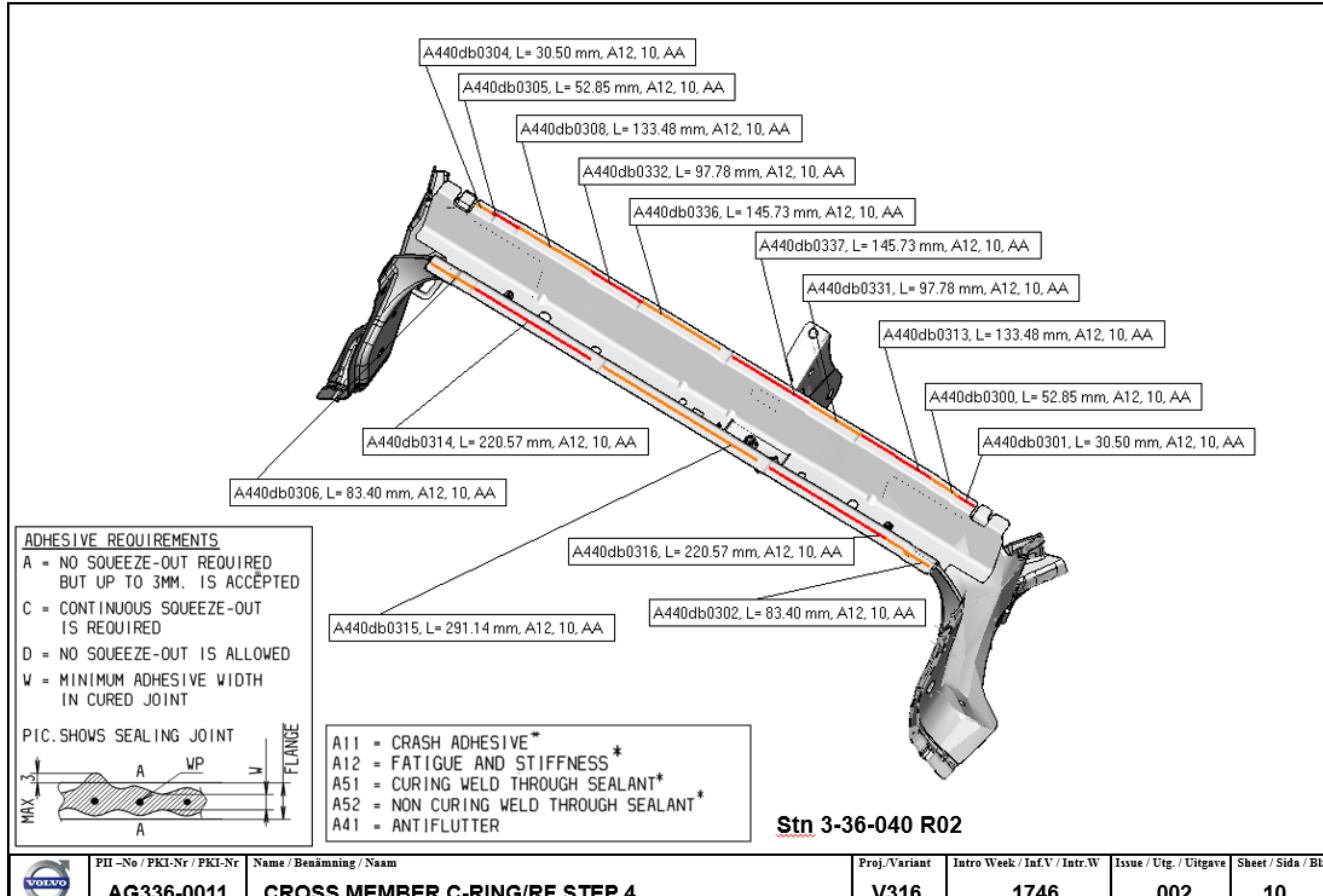


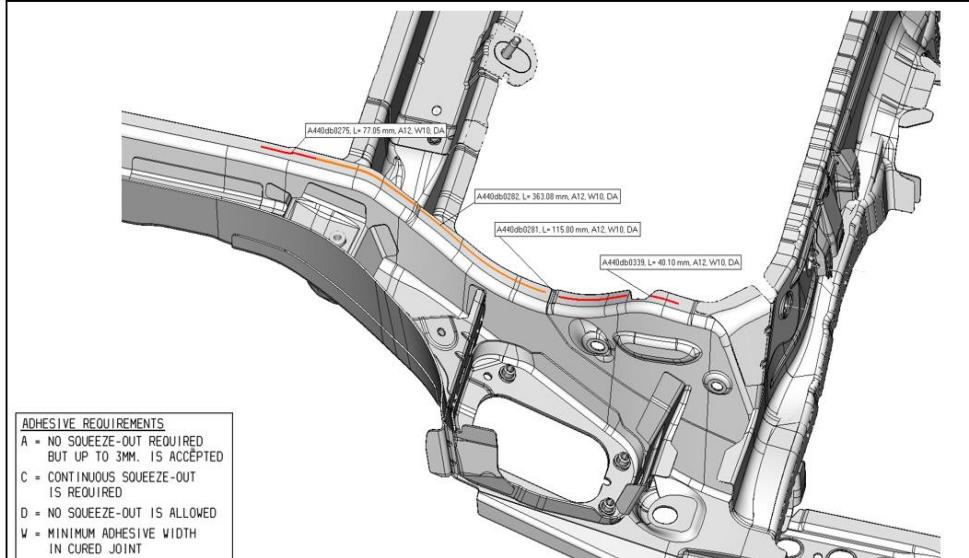
Stn 3-36-030 R01

Joining model: 31865621

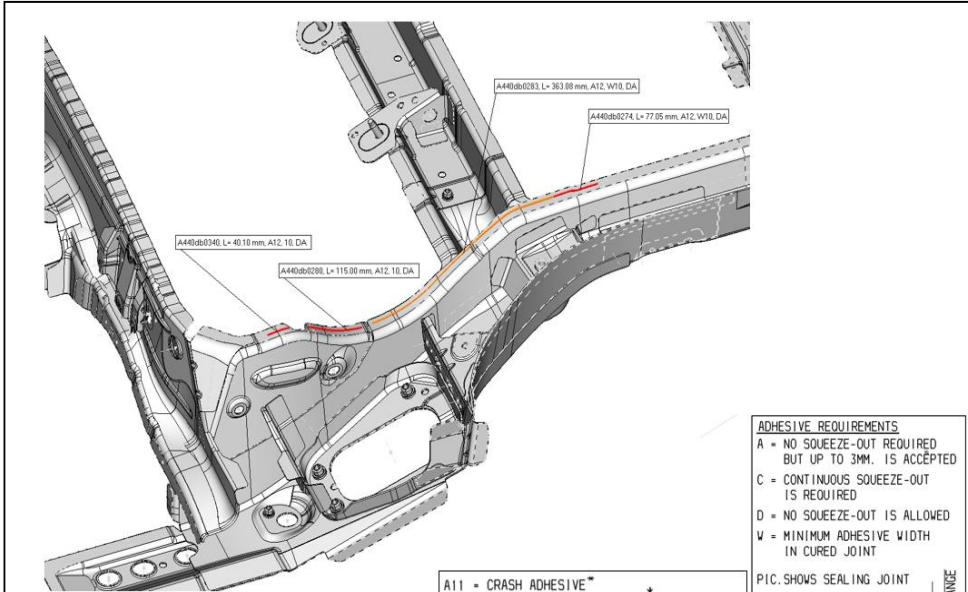
PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj. Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG336-0007	RF PANELS STEP 3	V316	1746	002	2

336040 SH02



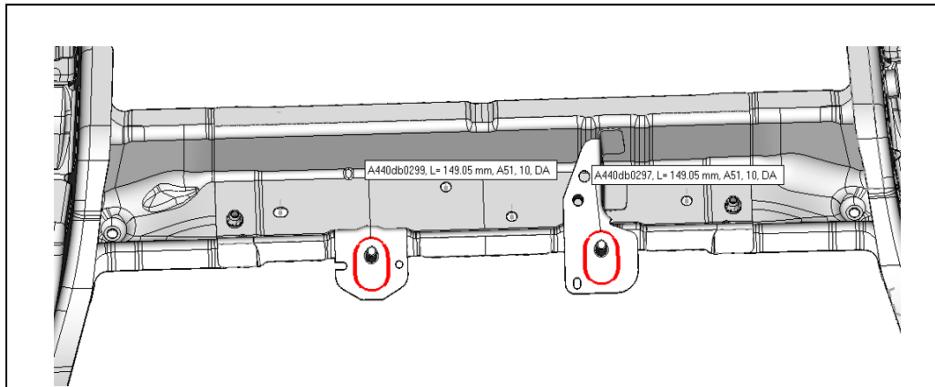


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AG336-0014	RF CPL STEP 1 MARRIAGE	V316	1746	002	3

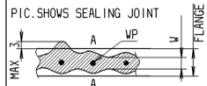


PII-No / PKJ-Nr / PKJ-Nr	Name / Benennung / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG336-0014	RF CPL STEP 1 MARRIAGE	V316	1746	002	4

336050 SH01 (PAGE 2/2) BACK



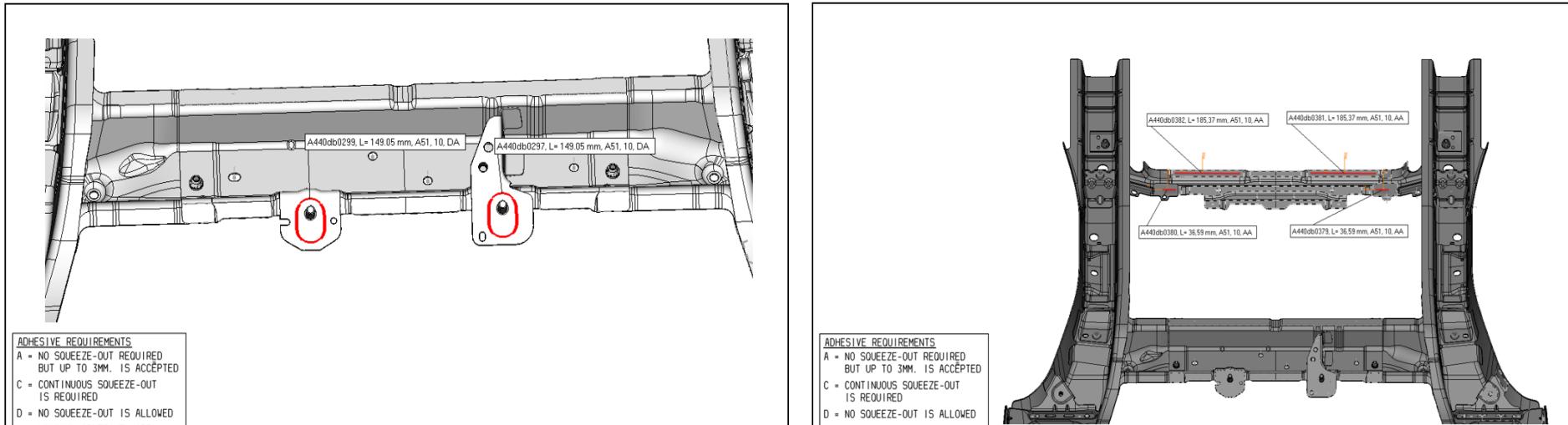
ADHESIVE REQUIREMENTS
 A = NO SQUEEZE-OUT REQUIRED
 BUT UP TO 3MM. IS ACCEPTED
 C = CONTINUOUS SQUEEZE-OUT
 IS REQUIRED
 D = NO SQUEEZE-OUT IS ALLOWED
 V = MINIMUM ADHESIVE WIDTH
 IN CURED JOINT



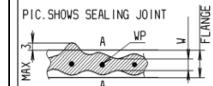
- A11 = CRASH ADHESIVE*
- A12 = FATIGUE AND STIFFNESS*
- A51 = CURING WELD THROUGH SEALANT*
- A52 = NON CURING WELD THROUGH SEALANT*
- A41 = ANTIFLUTTER

Fixture: FD02
 Joining model: 31865621

VOLVO	PII -No / PKI-Nr / PKI-Nr	Name / Benaming / Naam	Proj.-Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
	AG336-0014	RF CPL STEP 1 MARRIAGE	V316	1746	002	5



ADHESIVE REQUIREMENTS
 A = NO SQUEEZE-OUT REQUIRED
 BUT UP TO 3MM. IS ACCEPTED
 C = CONTINUOUS SQUEEZE-OUT
 IS REQUIRED
 D = NO SQUEEZE-OUT IS ALLOWED
 V = MINIMUM ADHESIVE WIDTH
 IN CURED JOINT



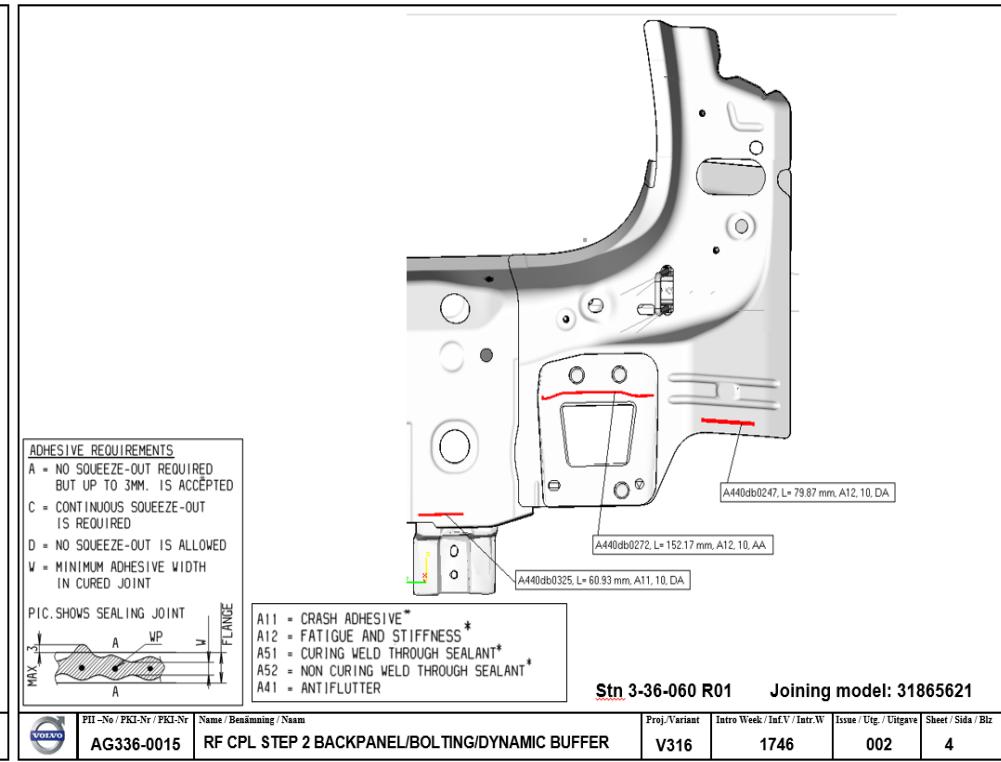
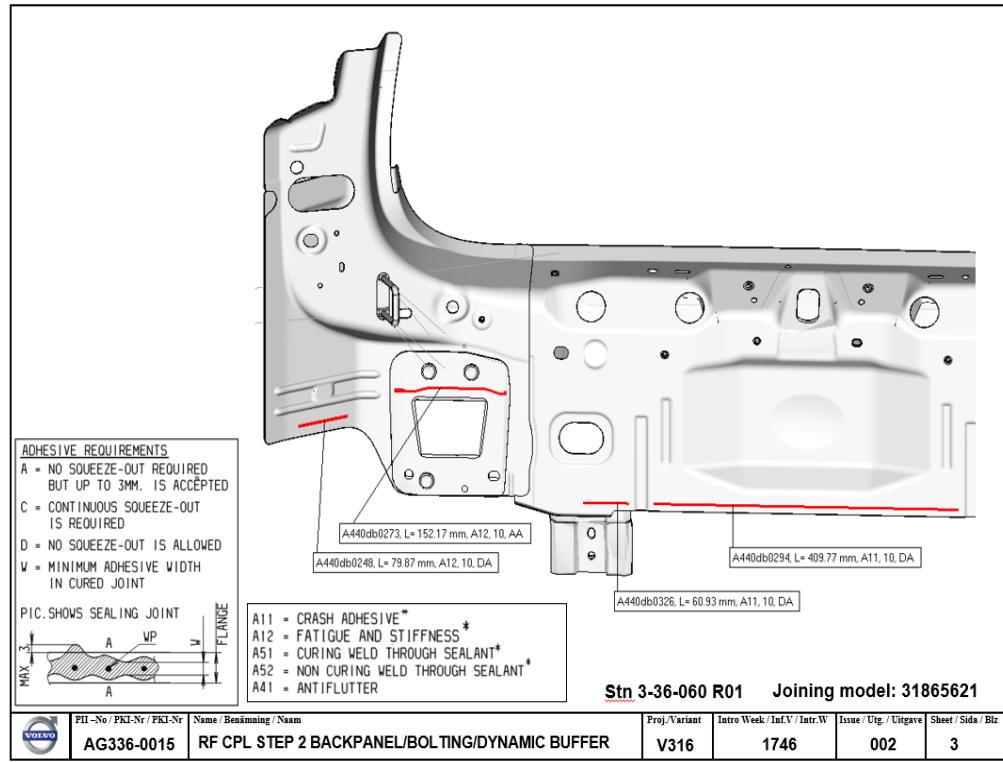
- A11 = CRASH ADHESIVE*
- A12 = FATIGUE AND STIFFNESS*
- A51 = CURING WELD THROUGH SEALANT*
- A52 = NON CURING WELD THROUGH SEALANT*
- A41 = ANTIFLUTTER

Fixture: FD02
 Joining model: 31865621

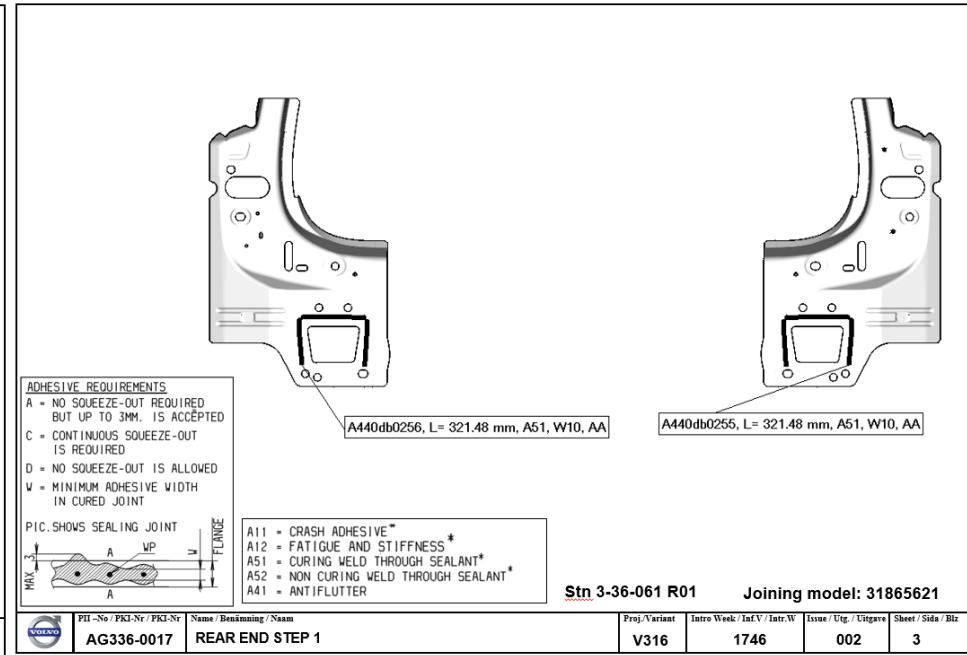
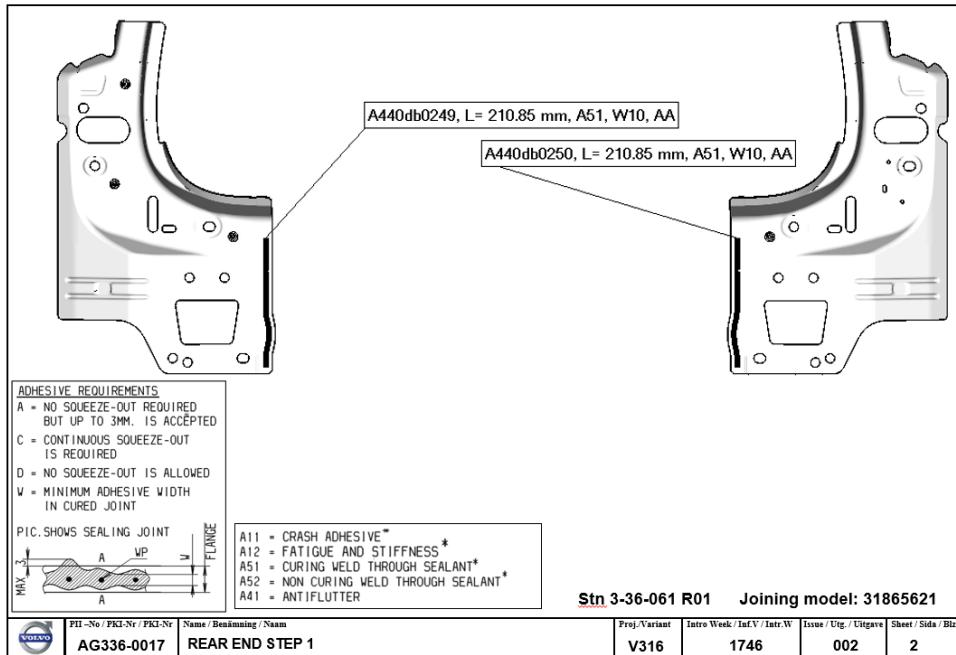
VOLVO	PII -No / PKI-Nr / PKI-Nr	Name / Benaming / Naam	Proj.-Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
	AG336-0014	RF CPL STEP 1 MARRIAGE	V316	1746	001	6



336060SH01



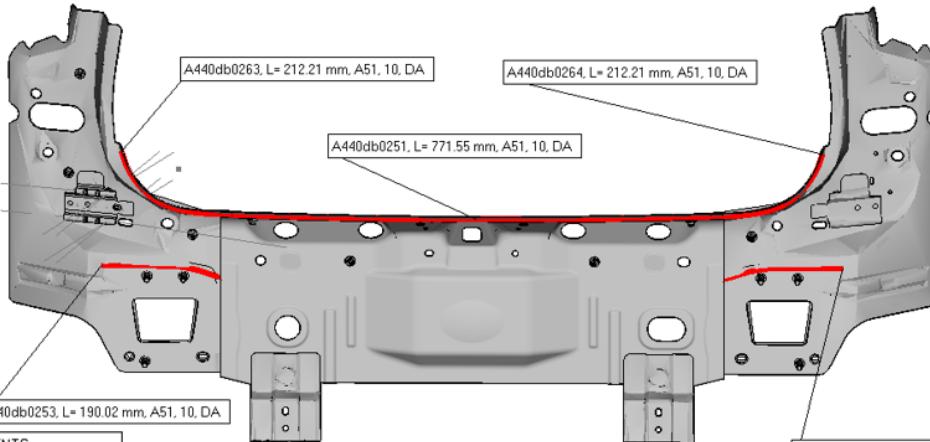
336061 SH01



336062 SH02

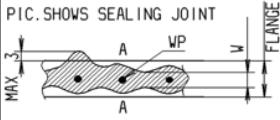


Not in released PII!



ADHESIVE REQUIREMENTS

- A = NO SQUEEZE-OUT REQUIRED
BUT UP TO 3MM. IS ACCEPTED
- C = CONTINUOUS SQUEEZE-OUT
IS REQUIRED
- D = NO SQUEEZE-OUT IS ALLOWED
- W = MINIMUM ADHESIVE WIDTH
IN CURED JOINT



- A11 = CRASH ADHESIVE*
- A12 = FATIGUE AND STIFFNESS*
- A51 = CURING WELD THROUGH SEALANT*
- A52 = NON CURING WELD THROUGH SEALANT*
- A41 = ANTIFLUTTER

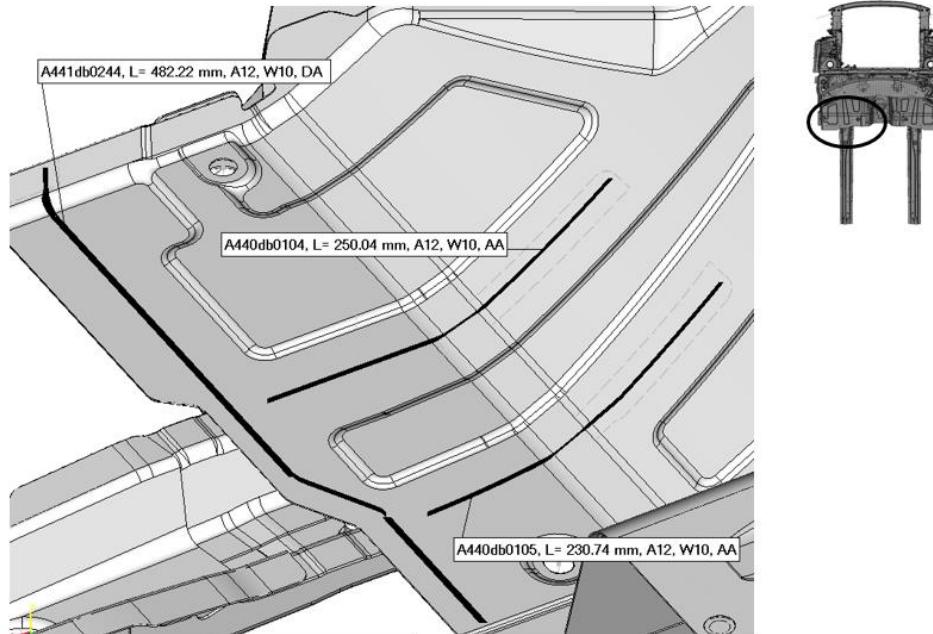
Stn 3-36-062 R02

Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG336-0019	REAR END STEP 2	V316	1746	002	2



NHEV



Stn 3-38-010 R01

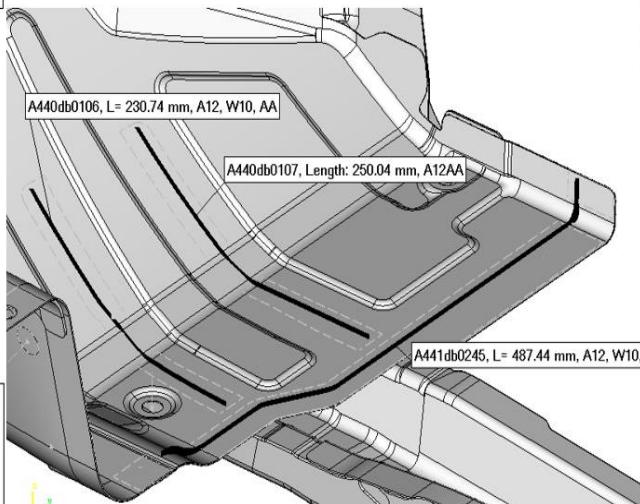
Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
Volvo AG338-0001	Underbody CPL Marriage/Respot	V316	1746	002	3

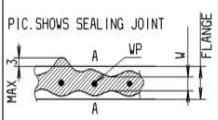
338010 SH01 (PAGE 1/2) NEXT



NHEV



ADHESIVE REQUIREMENTS
A = NO SQUEEZE-OUT REQUIRED
BUT UP TO 3MM. IS ACCEPTED
C = CONTINUOUS SQUEEZE-OUT
IS REQUIRED
D = NO SQUEEZE-OUT IS ALLOWED
W = MINIMUM ADHESIVE WIDTH
IN CURED JOINT



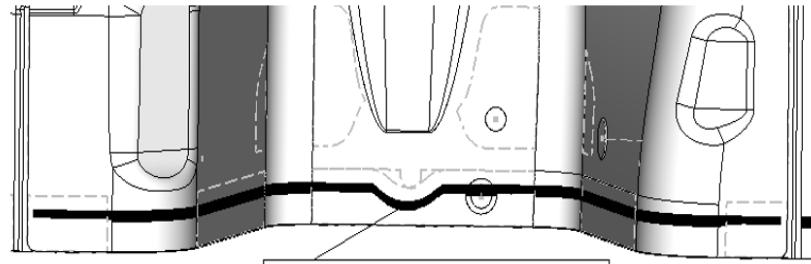
- A11 = CRASH ADHESIVE*
- A12 = FATIGUE AND STIFFNESS*
- A51 = CURING WELD THROUGH SEALANT*
- A52 = NON CURING WELD THROUGH SEALANT*
- A41 = ANTIFLUTTER

Stn 3-38-010 R01

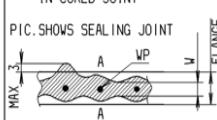
Joining model: 31865621

Proj./Variant	Intro Week / Inf.V / Instr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG338-0001	Underbody CPL Marriage/Respot	V316	1746 002 5

NHEV



ADHESIVE REQUIREMENTS
A = NO SQUEEZE-OUT REQUIRED
BUT UP TO 3MM. IS ACCEPTED
C = CONTINUOUS SQUEEZE-OUT
IS REQUIRED
D = NO SQUEEZE-OUT IS ALLOWED
W = MINIMUM ADHESIVE WIDTH
IN CURED JOINT



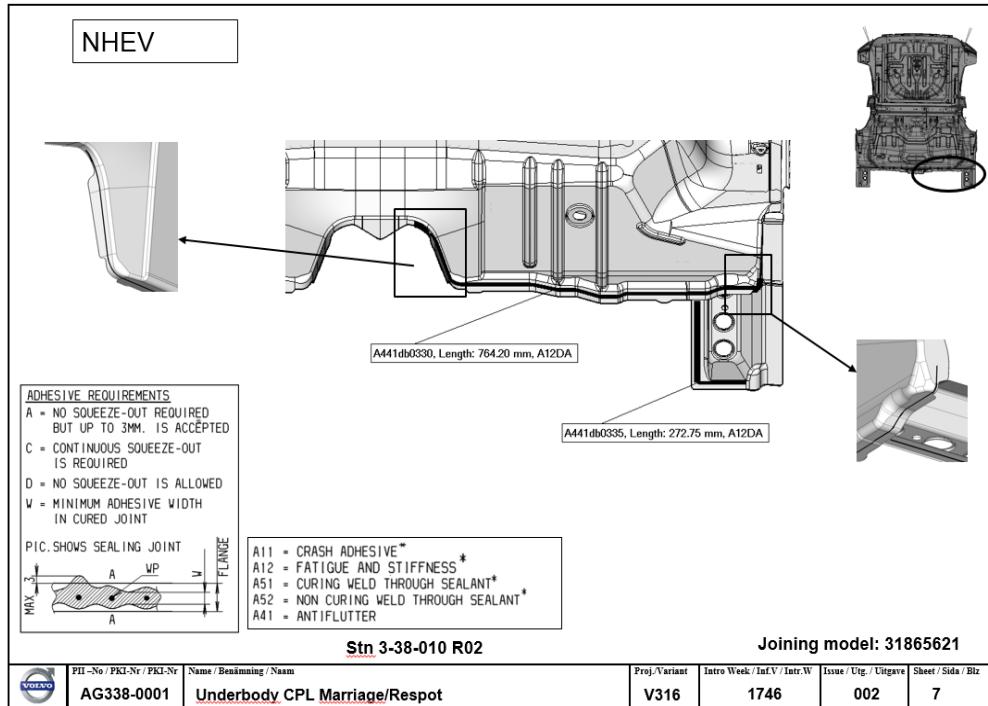
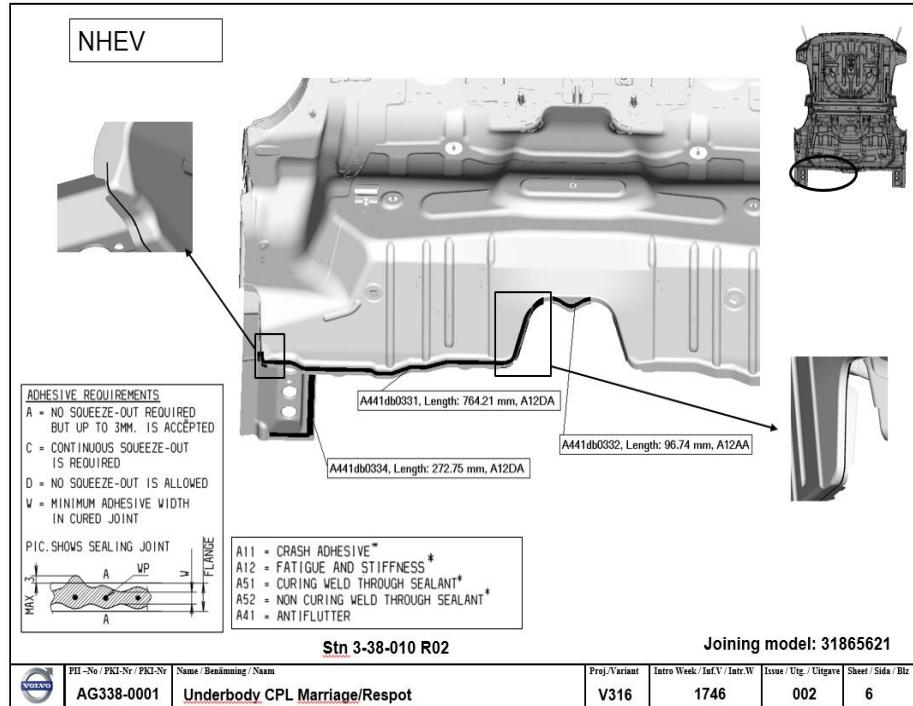
- A11 = CRASH ADHESIVE*
- A12 = FATIGUE AND STIFFNESS*
- A51 = CURING WELD THROUGH SEALANT*
- A52 = NON CURING WELD THROUGH SEALANT*
- A41 = ANTIFLUTTER

Stn 3-38-010 R01

Joining model: 31865621

Proj./Variant	Intro Week / Inf.V / Instr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG338-0001	Underbody CPL Marriage/Respot	V316	1746 002 4

338010 SH02 (PAGE 2/2) BACK





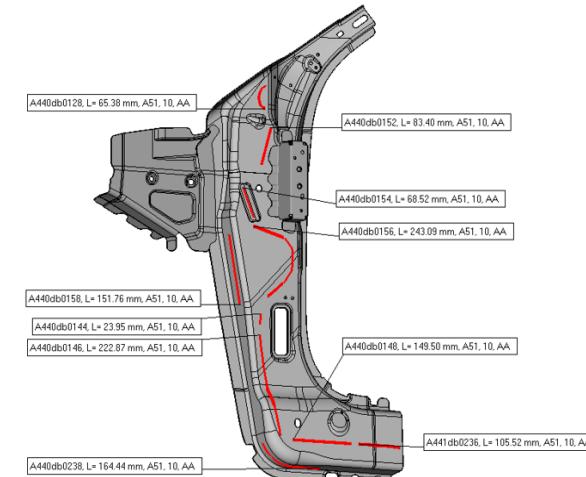
LHD

ADHESIVE REQUIREMENTS

A = NO SQUEEZE-OUT REQUIRED
BUT UP TO 3MM. IS ACCEPTED
C = CONTINUOUS SQUEEZE-OUT
IS REQUIRED
D = NO SQUEEZE-OUT IS ALLOWED
W = MINIMUM ADHESIVE WIDTH
IN CURED JOINT

PIC. SHOWS SEALING JOINT

A11 = CRASH ADHESIVE*
A12 = FATIGUE AND STIFFNESS*
A51 = CURING WELD THROUGH SEALANT*
A52 = NON CURING WELD THROUGH SEALANT*
A41 = ANTIFLUTTER



Stn 3-38-052 R01

Joining model: 31865621

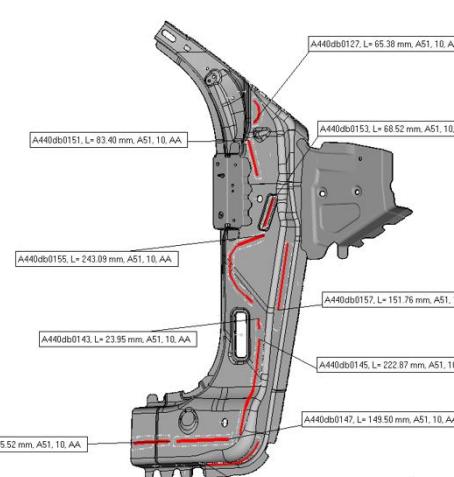
Proj./Variant	Intro Week	Inf.V / Intr.W	Issue / Udg.	Utgave	Sheet / Sida / Blz
V316	1746	003		6	



FII -Nr / PKI-Nr / FKI-Nr
AG338-0004

Name / Benämning / Naam
PA - A-PILLAR INNER

LHD



Stn 3-38-052 R01

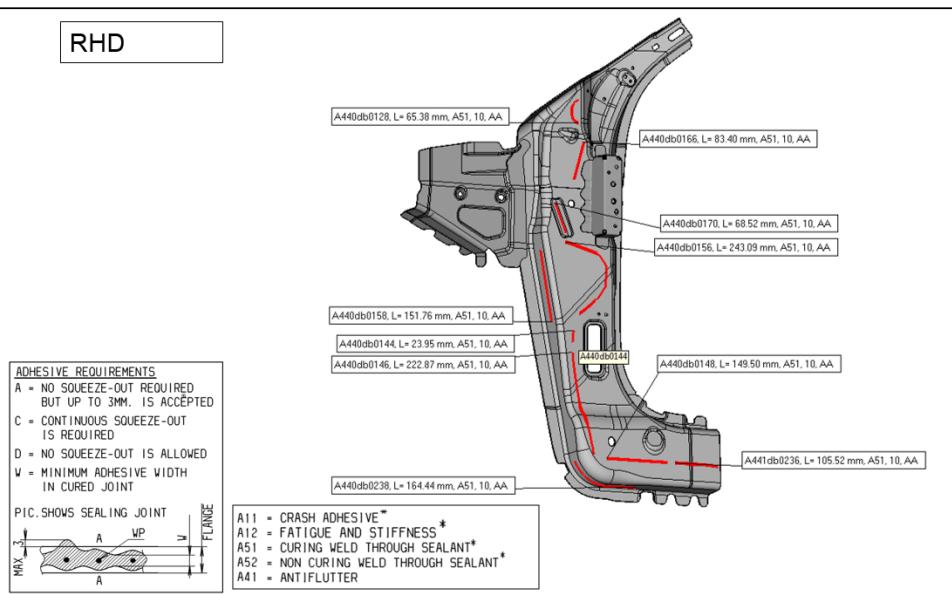
Joining model: 31865621

Proj./Variant	Intro Week	Inf.V / Intr.W	Issue / Udg.	Utgave	Sheet / Sida / Blz
V316	1746	003		8	

338052 SH (PAGE 2/2) BACK



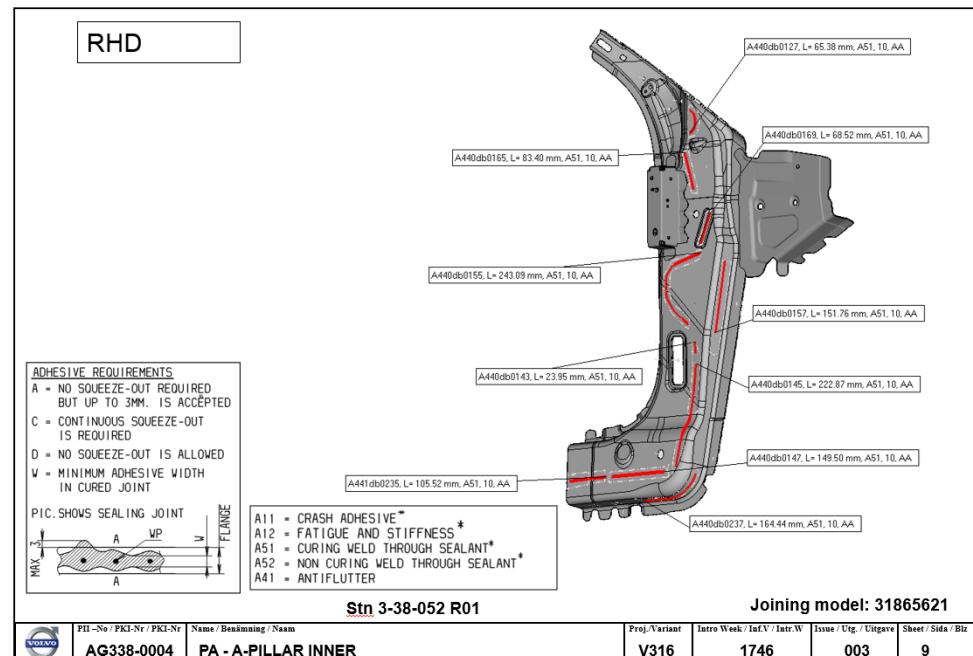
RHD



FII -No / PKI-Nr / PKI-Nr
AG338-0004 PA - A-PILLAR INNER

Proj./Variant
V316
Intro Week / Inf.V / Intr.W
1746
Issue / Utg. / Utgave
003
Sheet / Sida / Blz
7

RHD



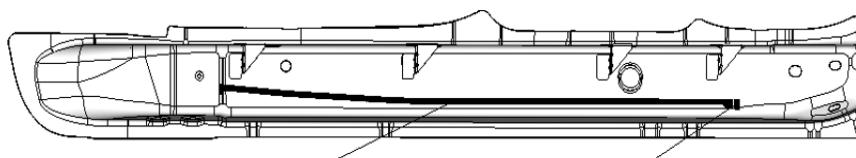
FII -No / PKI-Nr / PKI-Nr
AG338-0004 PA - A-PILLAR INNER

Proj./Variant
V316
Intro Week / Inf.V / Intr.W
1746
Issue / Utg. / Utgave
003
Sheet / Sida / Blz
9

338072 SH1



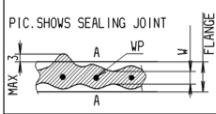
NHEV



A441db0110, Length: 970.92 mm, A11AA

A440db0112, Length: 12.00 mm, A11AA

ADHESIVE REQUIREMENTS
A = NO SQUEEZE-OUT REQUIRED
BUT UP TO 3MM. IS ACCEPTED
C = CONTINUOUS SQUEEZE-OUT
IS REQUIRED
D = NO SQUEEZE-OUT IS ALLOWED
W = MINIMUM ADHESIVE WIDTH
IN CURED JOINT



- A11 = CRASH ADHESIVE*
- A12 = FATIGUE AND STIFFNESS*
- A51 = CURING WELD THROUGH SEALANT*
- A52 = NON CURING WELD THROUGH SEALANT*
- A41 = ANTI FLUTTER

Stn 3-38-072

Joining model: 31865621



PID-No / PKI-Nr / PKI-Nr
AG338-0006 PA SILL INNER

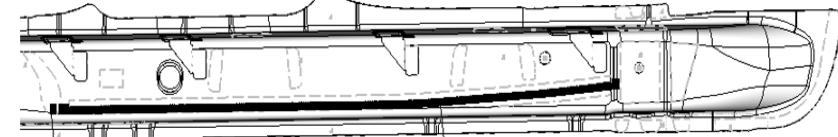
Proj./Variant
V316

Intro Week / Inf.V / Intr.W
1746

Issue / Utg. / Uitgave
002

Sheet / Sida / Blz
10

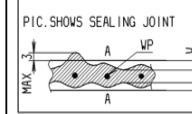
NHEV



A440db0111, Length: 12.00 mm, A11AA

A441db0109, Length: 970.92 mm, A11AA

ADHESIVE REQUIREMENTS
A = NO SQUEEZE-OUT REQUIRED
BUT UP TO 3MM. IS ACCEPTED
C = CONTINUOUS SQUEEZE-OUT
IS REQUIRED
D = NO SQUEEZE-OUT IS ALLOWED
W = MINIMUM ADHESIVE WIDTH
IN CURED JOINT



- A11 = CRASH ADHESIVE*
- A12 = FATIGUE AND STIFFNESS*
- A51 = CURING WELD THROUGH SEALANT*
- A52 = NON CURING WELD THROUGH SEALANT*
- A41 = ANTI FLUTTER

Stn 3-38-072

Joining model: 31865621



PID-No / PKI-Nr / PKI-Nr
AG338-0006 PA SILL INNER

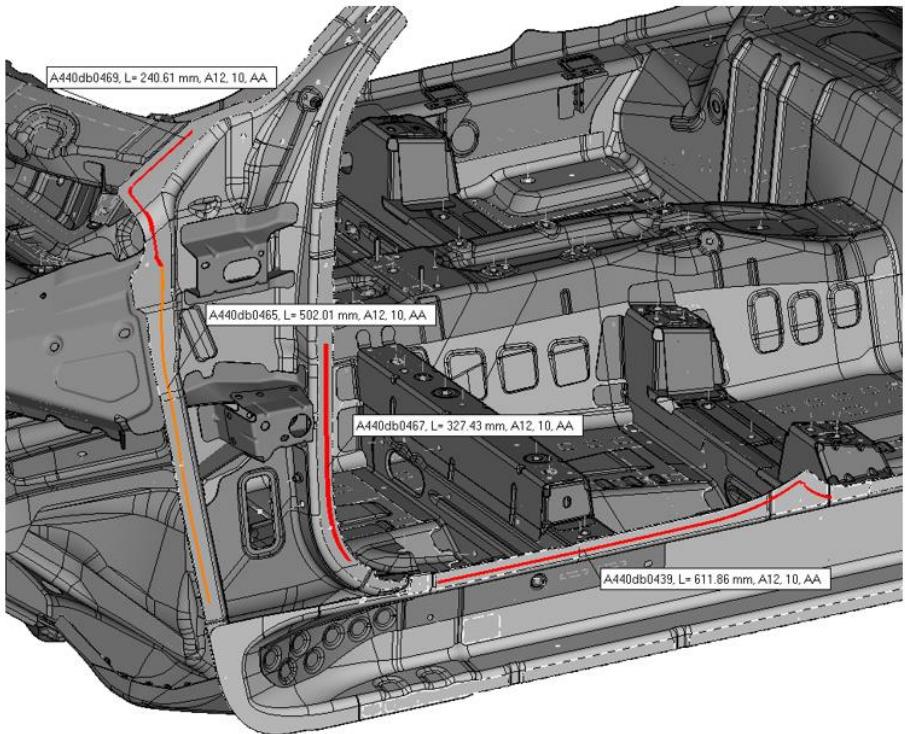
Proj./Variant
V316

Intro Week / Inf.V / Intr.W
1746

Issue / Utg. / Uitgave
002

Sheet / Sida / Blz
11

87130 SH01 (PAGE 1/4) NEXT

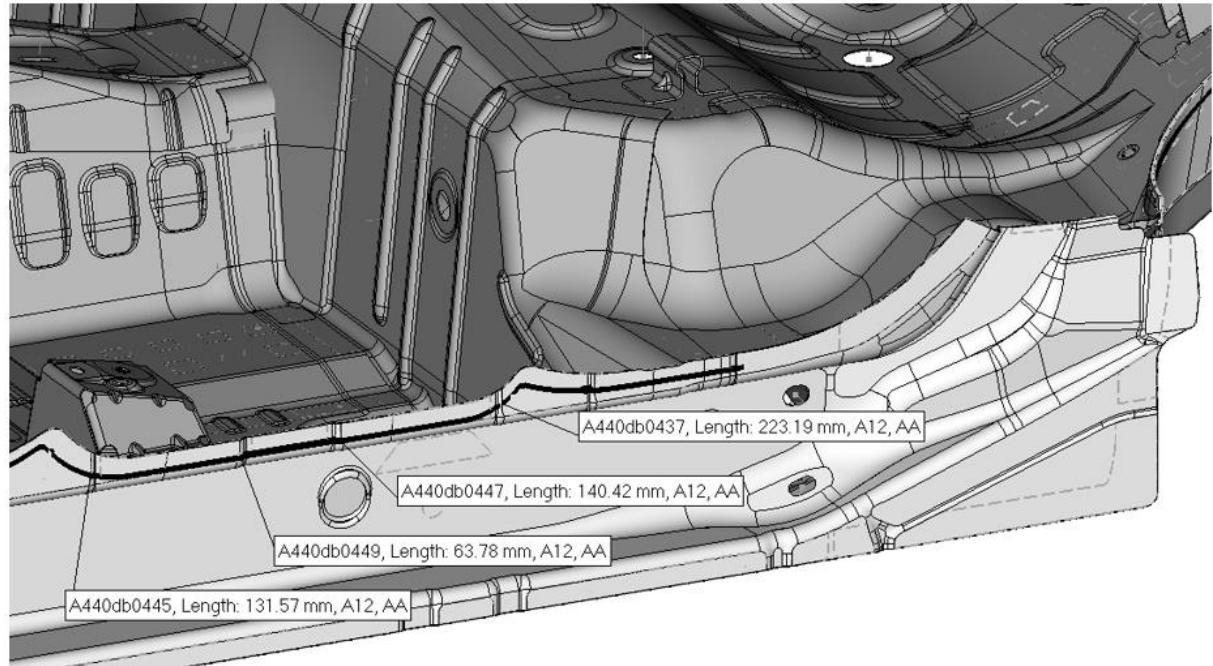


Stn 3-87-130 R01

Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
Volvo AG087-0003	<u>Underbody Respot 3</u>	V316	1746	003	15

87130 SH01 (PAGE 2/4) NEXT

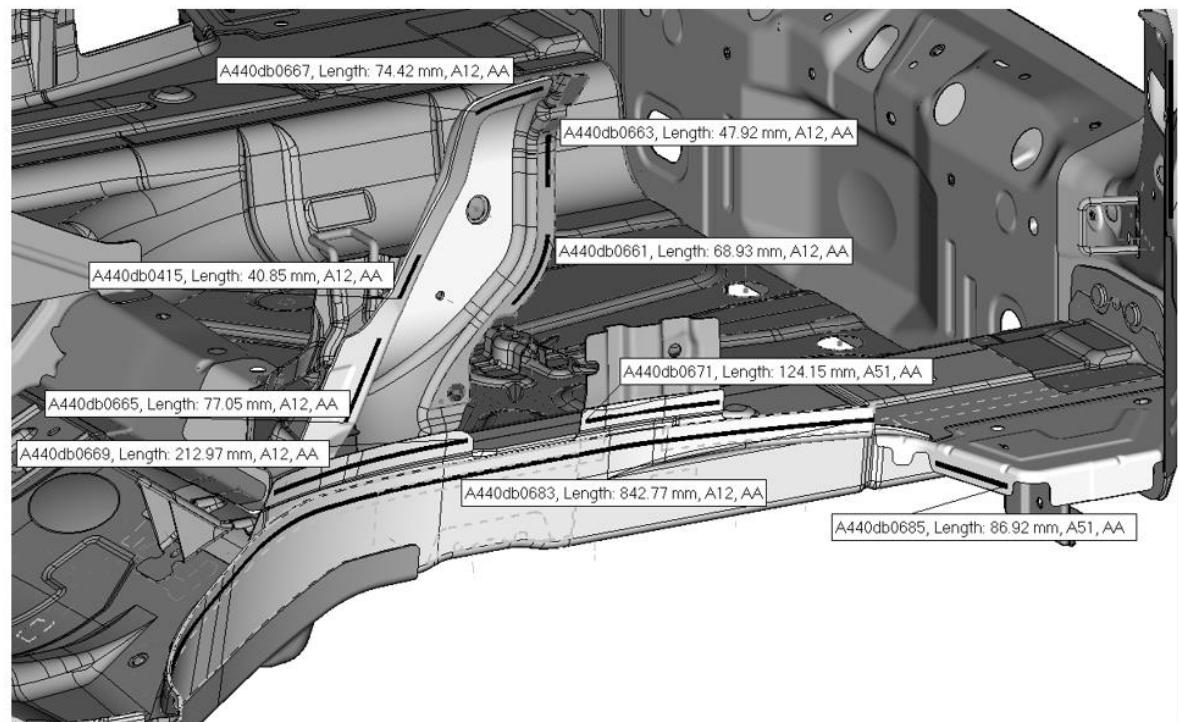


Stn 3-87-130 R01

Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG087-0003	Underbody Respot 3	V316	1746	002	16

87130 SH01 (PAGE 3/4) NEXT

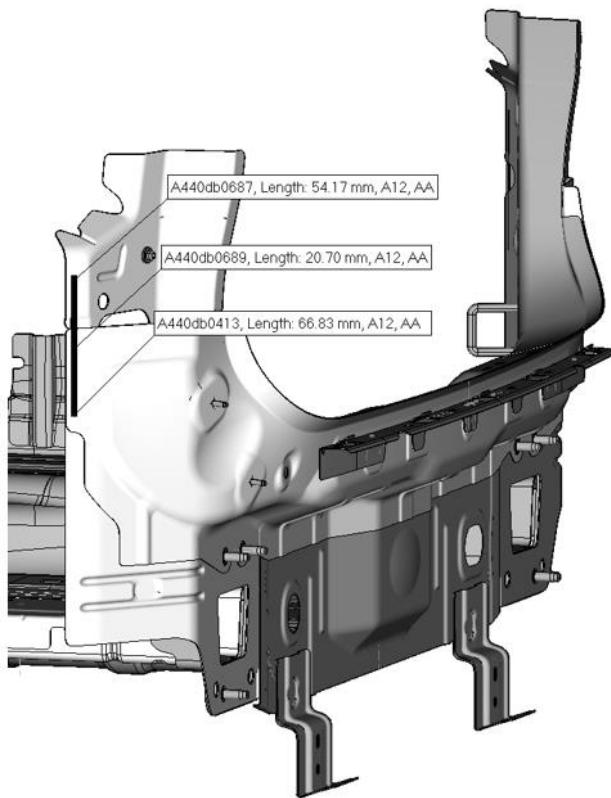


Stn 3-87-130 R01

Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Urg. / Uitgave	Sheet / Sida / Blz
AG087-0003	<u>Underbody Respot 3</u>	V316	1746	002	17

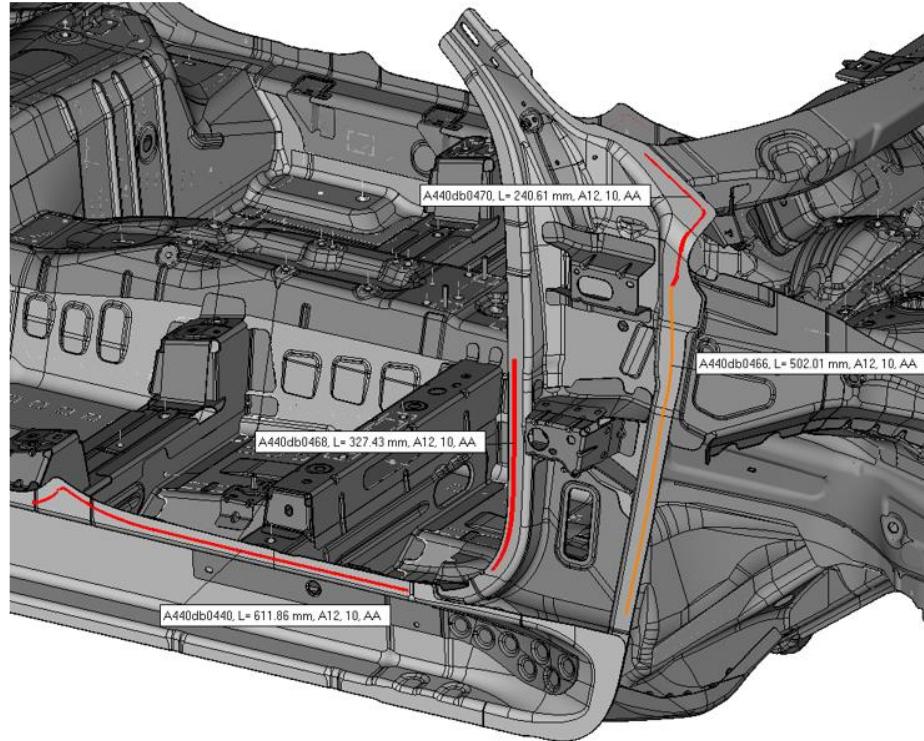
87130 SH01 (PAGE 4/4) BACK



Stn 3-87-130 R01

Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj. / Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG087-0003	Underbody Respot 3	V316	1746	002	18

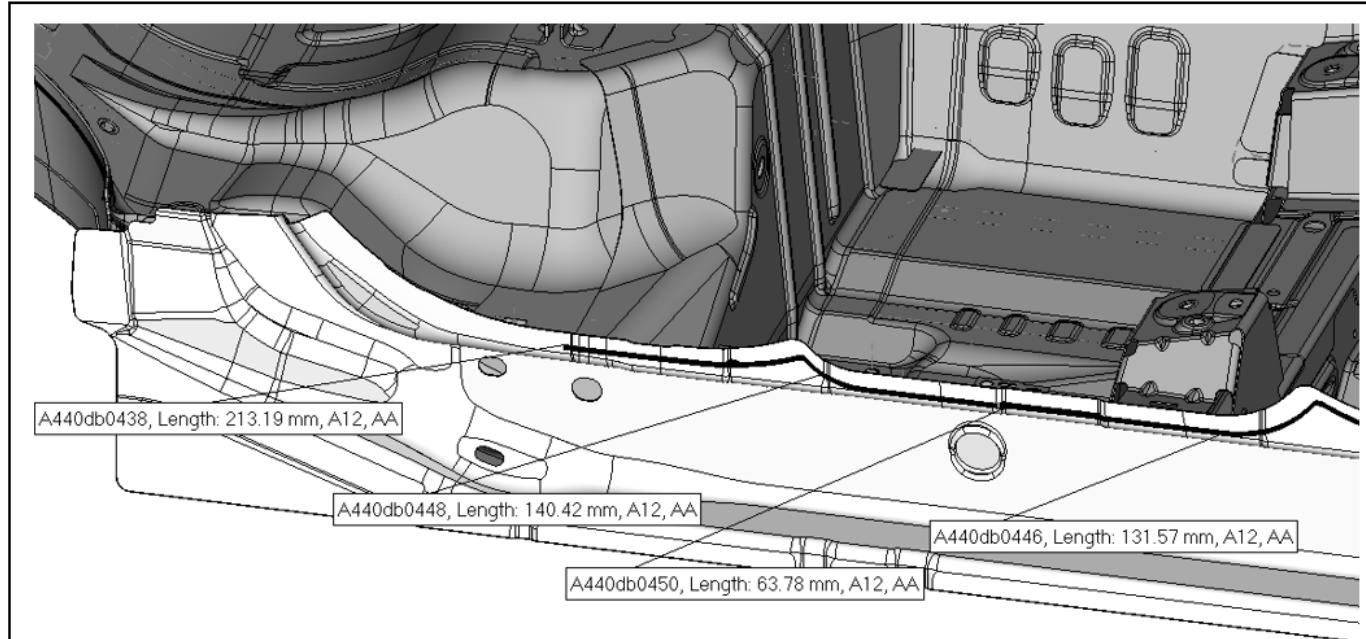


Stn 3-87-130 R02

Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
 AG087-0003	Underbody Respot 3	V316	1746	003	19

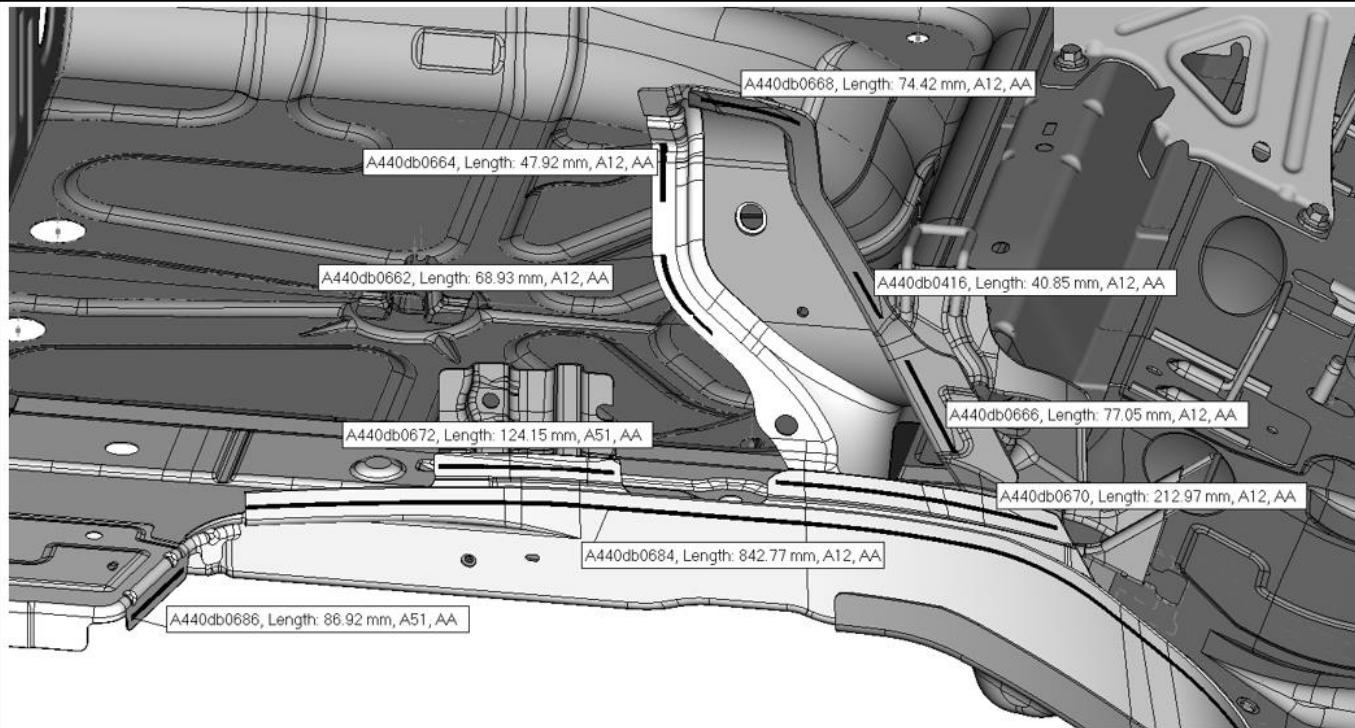
87130 SH02



Stn 3-87-130 R02

Joining model: 31865621

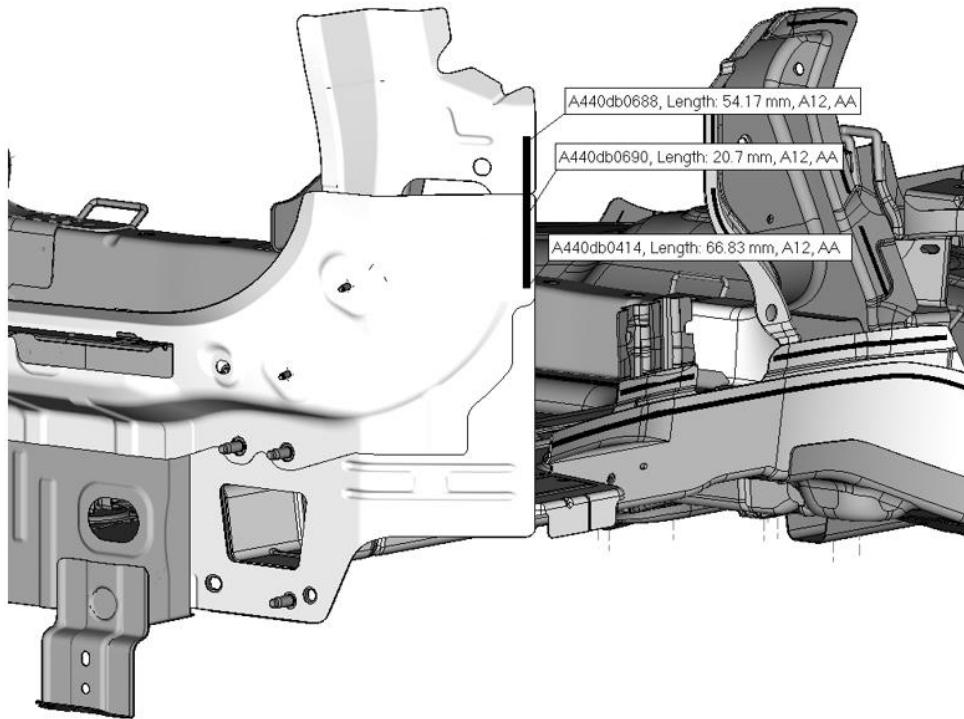
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 AG087-0003	<u>Underbody Respot 3</u>	V316	1746	002	20



Stn 3-87-130 R02

Joining model: 31865621

PII - No / PKI-Nr / PKJ-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
 AG087-0003	<u>Underbody Respot 3</u>	V316	1746	002	21

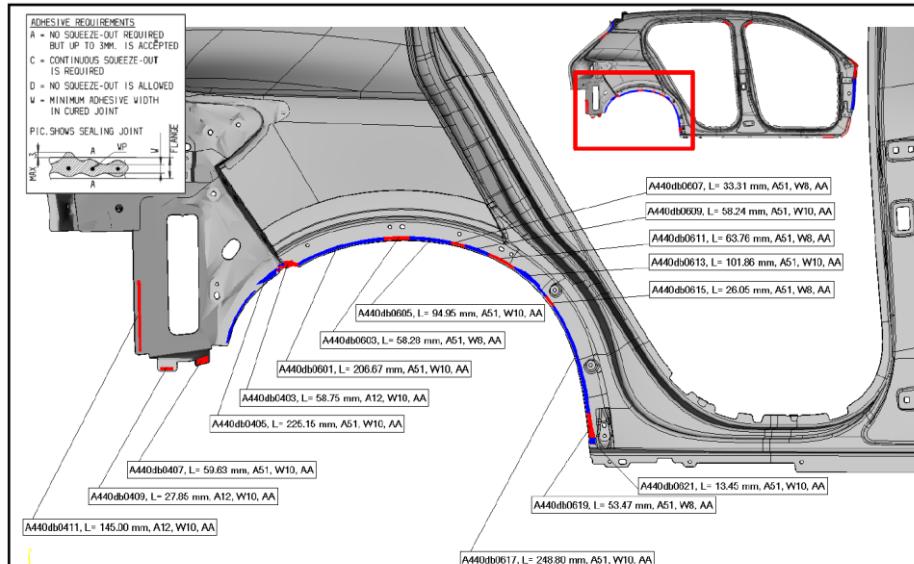


Stn 3-87-130 R02

Joining model: 31865621

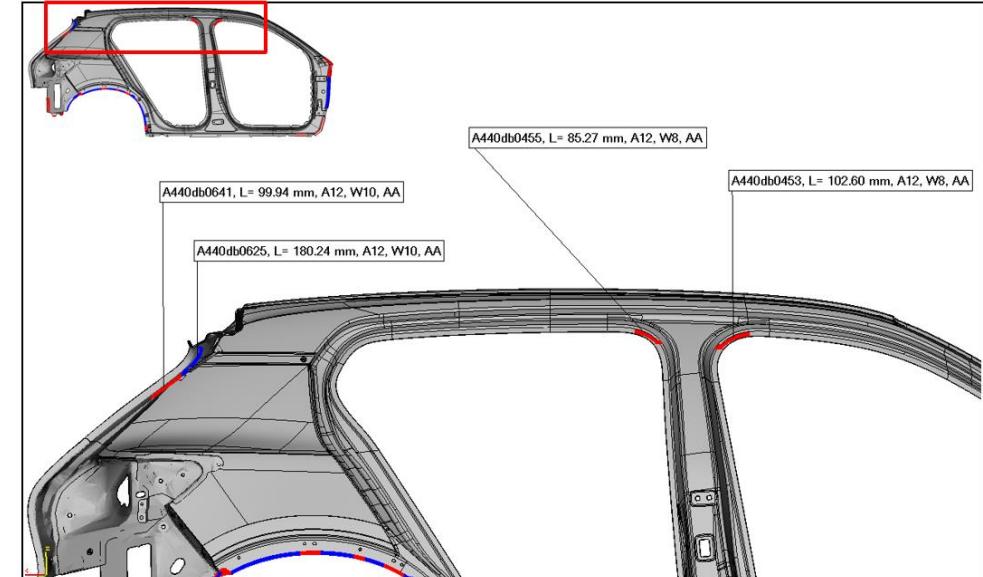
PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V. / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
 AG087-0003	Underbody Respot 3	V316	1746	002	22

351010 SH05



Stn 3-51-010 R05 Joining model: 31484339

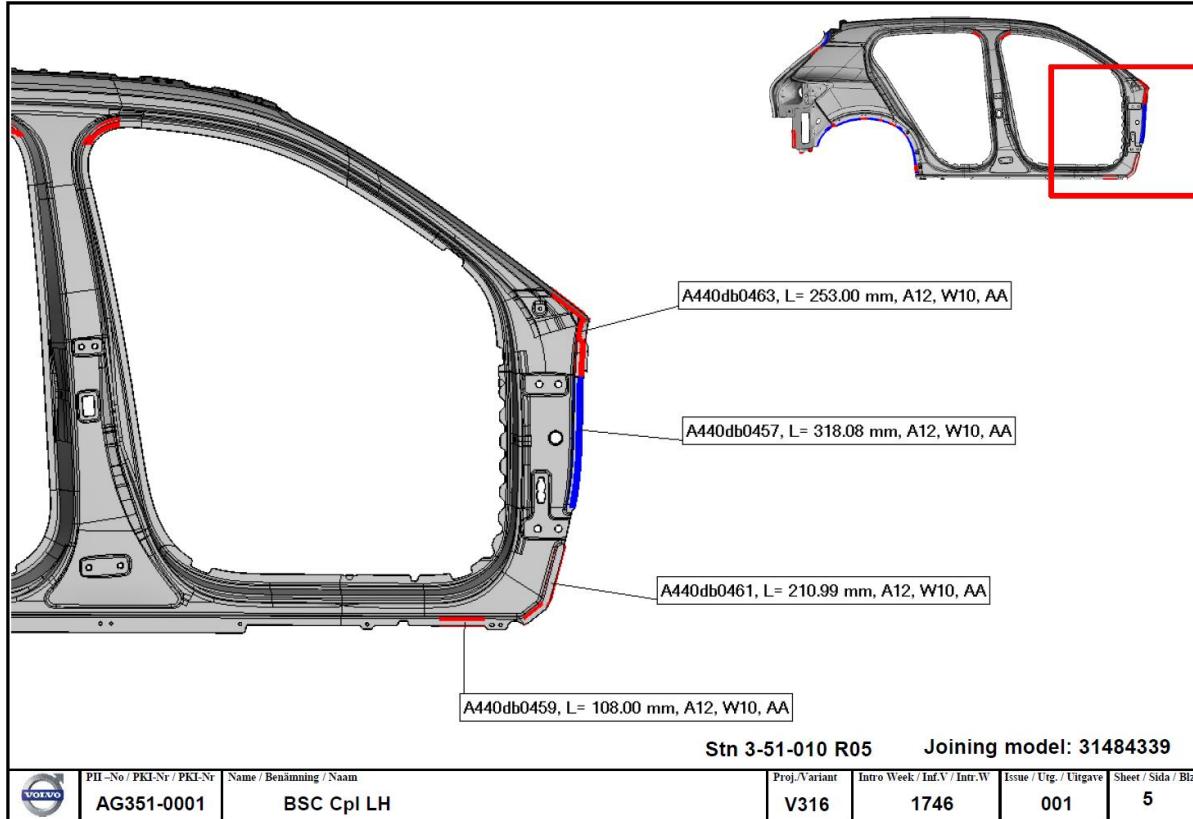
PII -No / PKI-Nr / PKI-Nr	Name / Benaming / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utgave	Sheet / Sida / Blz
AG351-0001	BSC Cpl LH	V316	1746	001	3

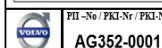
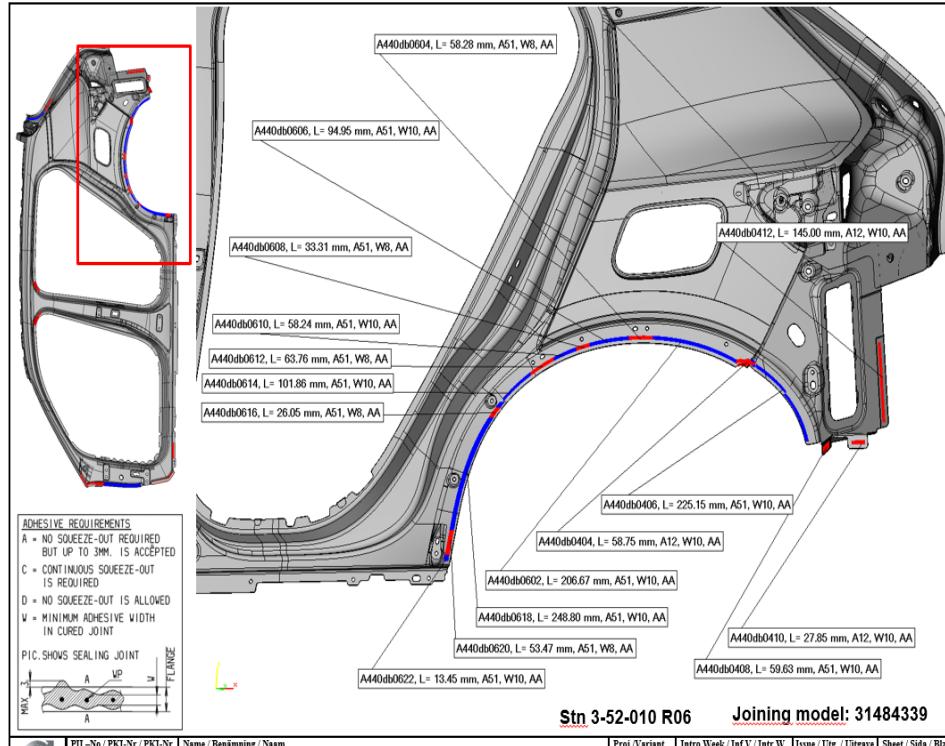


Stn 3-51-010 R05 Joining model: 31484339

PII -No / PKI-Nr / PKI-Nr	Name / Benaming / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utgave	Sheet / Sida / Blz
AG351-0001	BSC Cpl LH	V316	1746	001	4

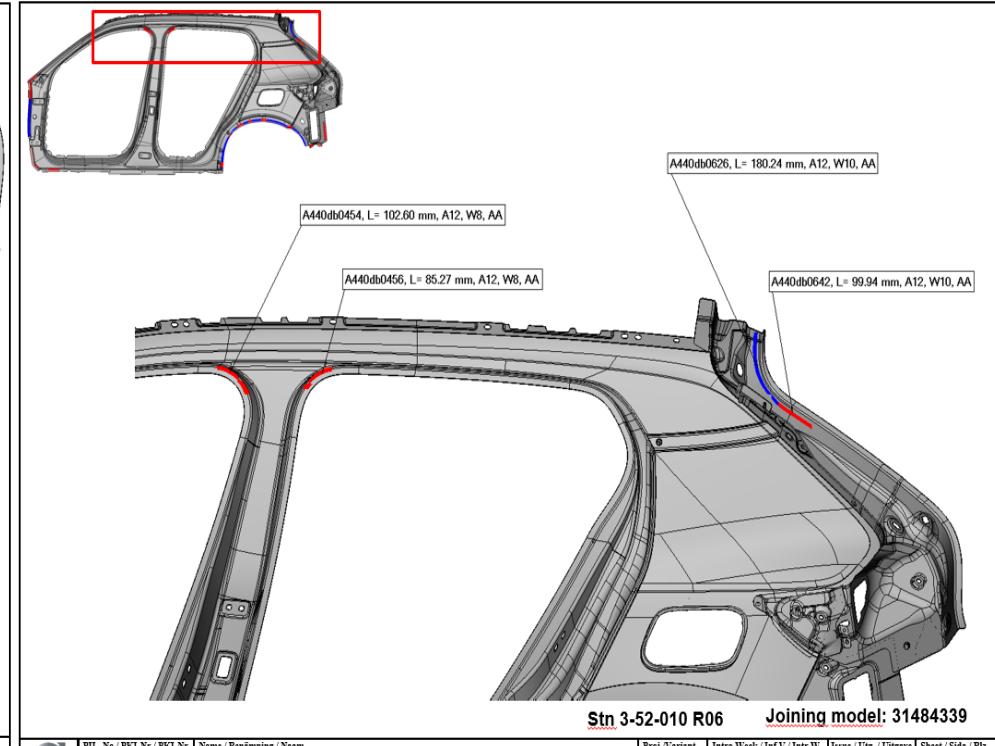
351010 SH05





PII -No / PKI-Nr / PKJ-Nr
AG352-0001
BSC Cpl RH

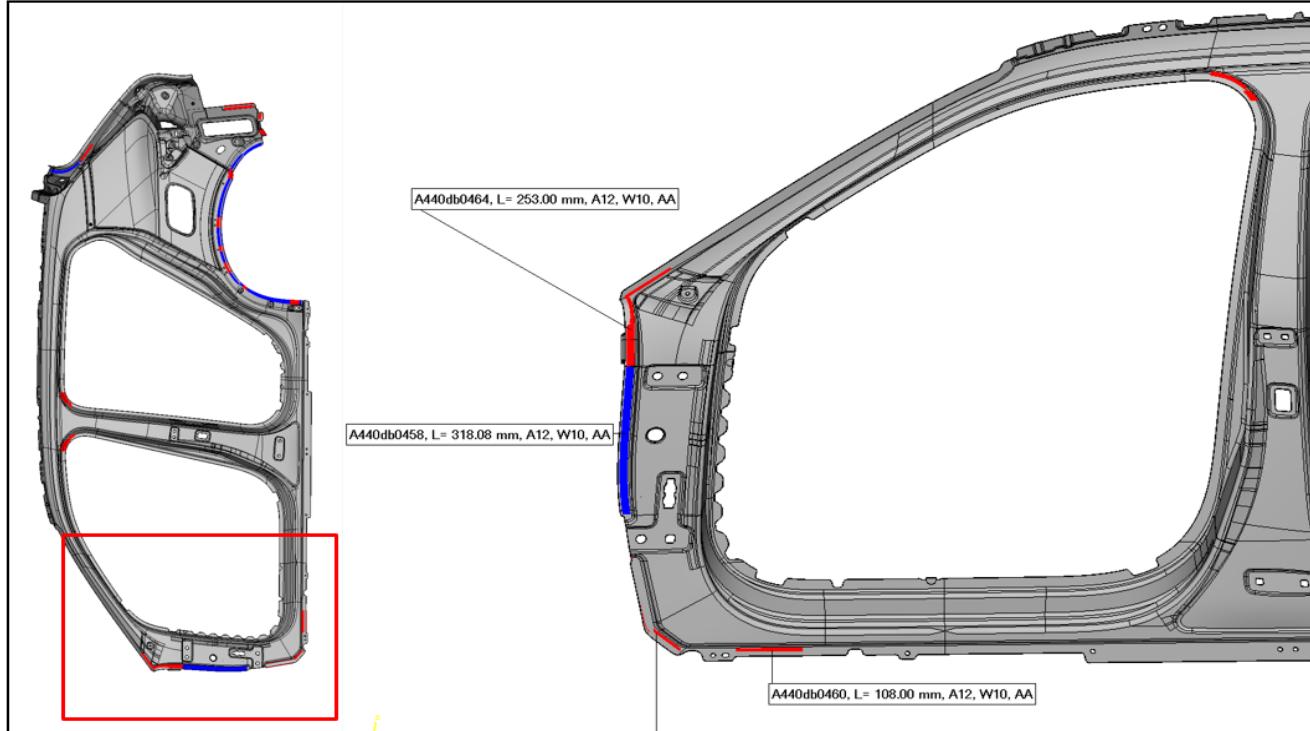
Proj./Variant
V316
Intro Week / Inf.V / Intr.W
1746
Issue / Utg. / Uitgave
001
Sheet / Sida / Blz
3



PII -No / PKI-Nr / PKJ-Nr
AG352-0001
BSC Cpl RH

Proj./Variant
V316
Intro Week / Inf.V / Intr.W
1746
Issue / Utg. / Uitgave
001
Sheet / Sida / Blz
4

352010 SH06

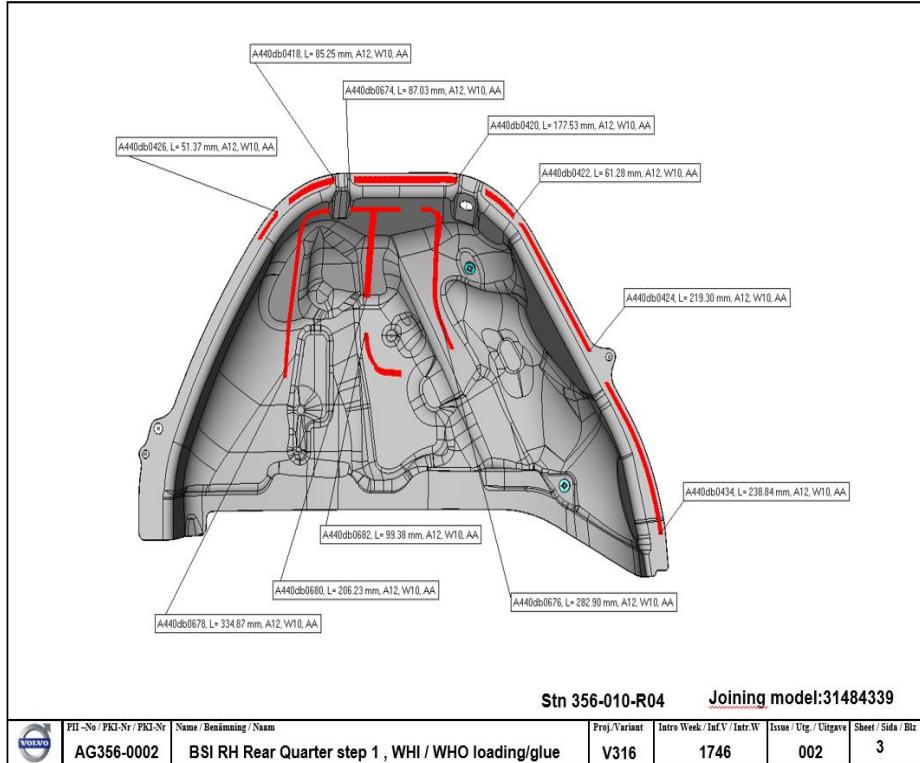


Stn 3-52-010 R06

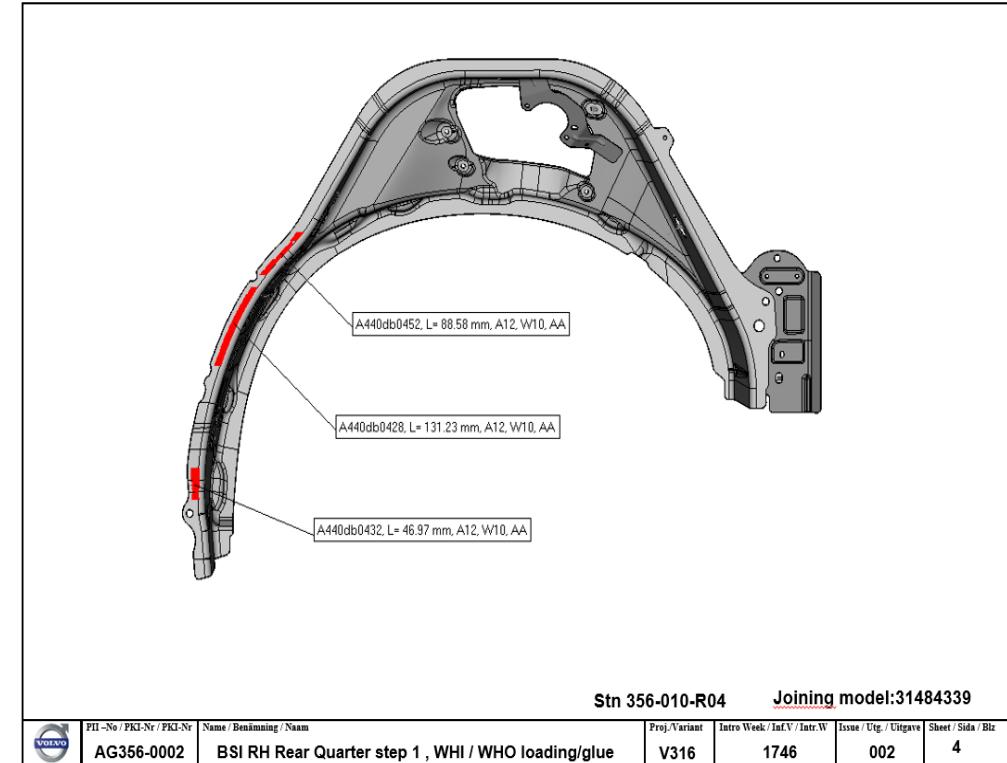
Joining model: 31484339

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
Volvo AG352-0001	BSC Cpl RH	V316	1746	001	5

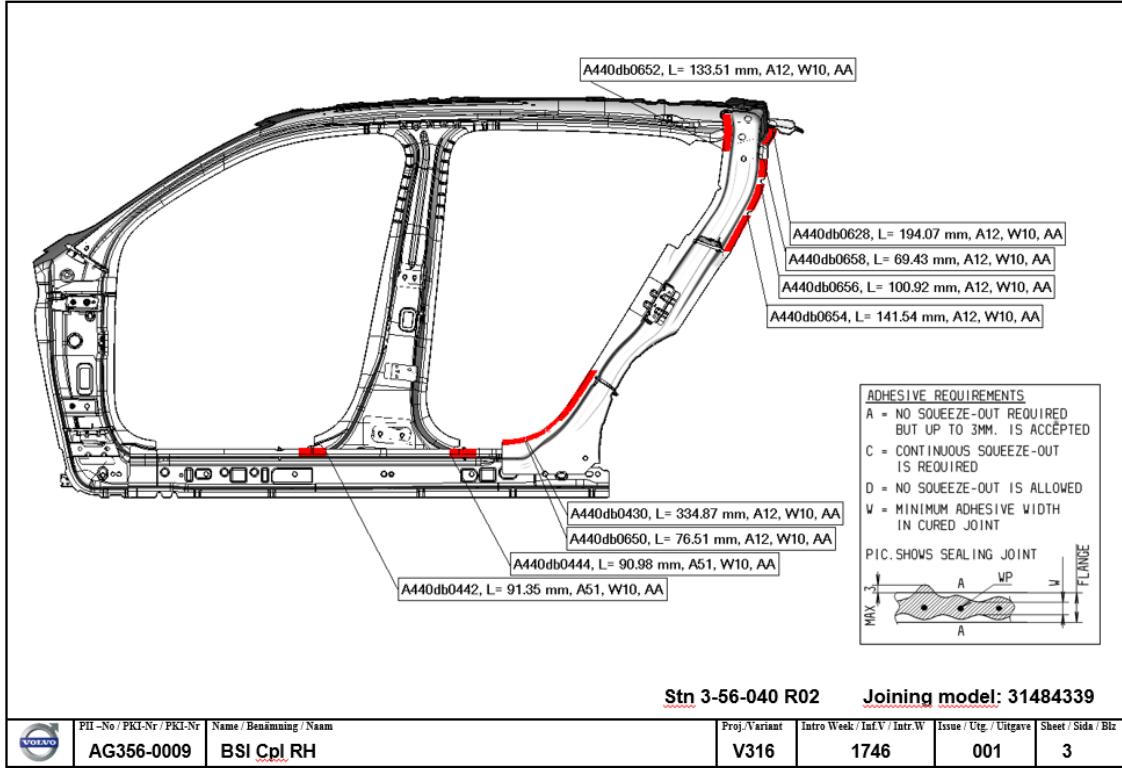
356010 SH04

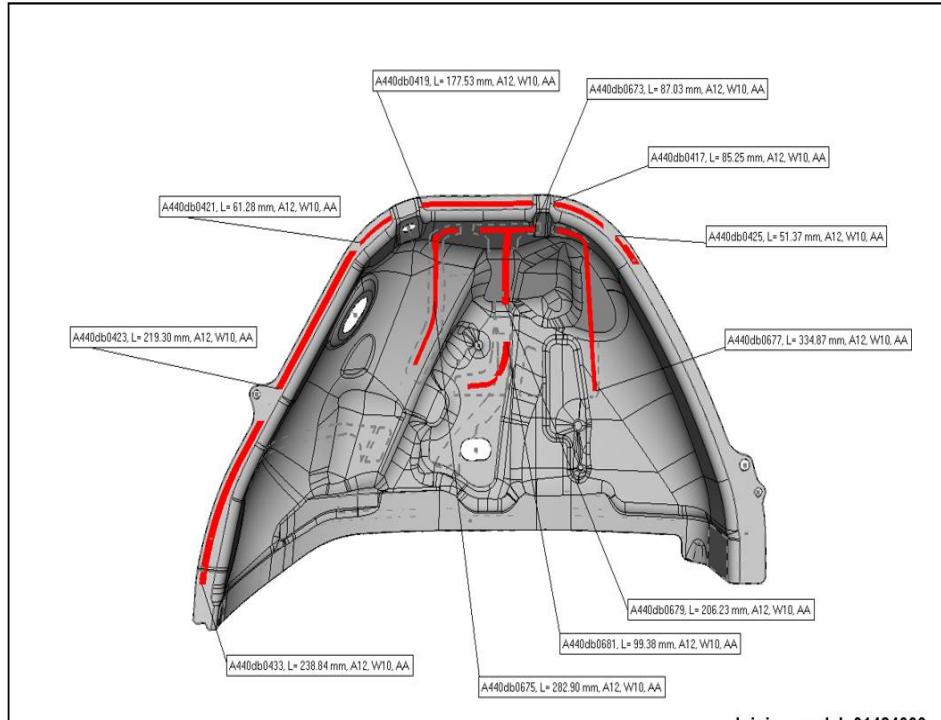


PII -No / PKI-Nr / PKI-Nr	Name / Benaming / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG356-0002	BSI RH Rear Quarter step 1 , WHI / WHO loading/glue	V316	1746	002	3

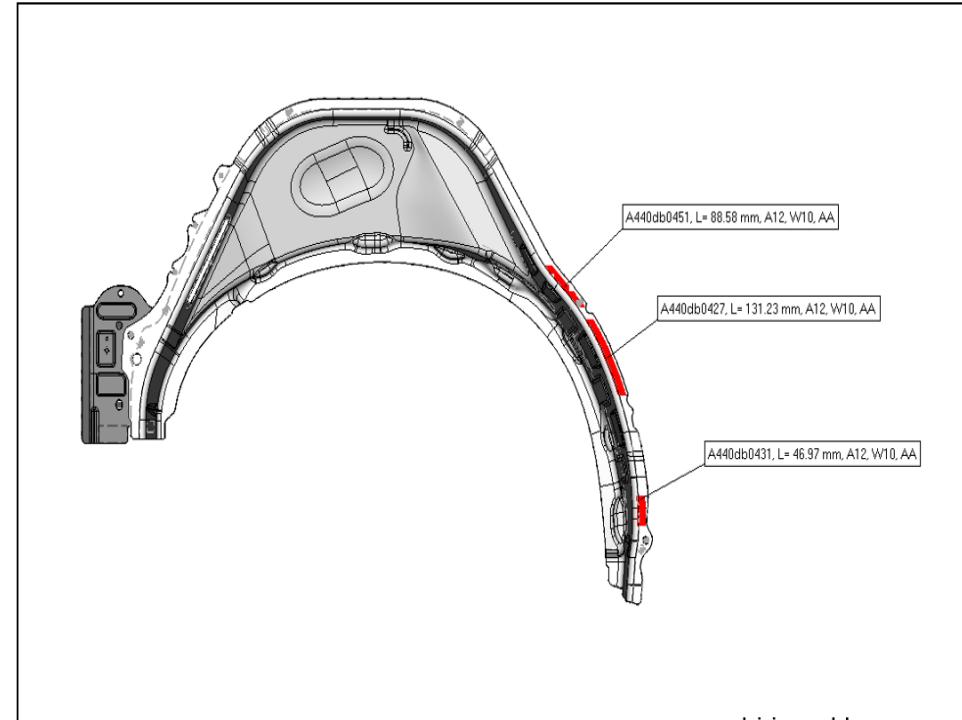


PII -No / PKI-Nr / PKI-Nr	Name / Benaming / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG356-0002	BSI RH Rear Quarter step 1 , WHI / WHO loading/glue	V316	1746	002	4

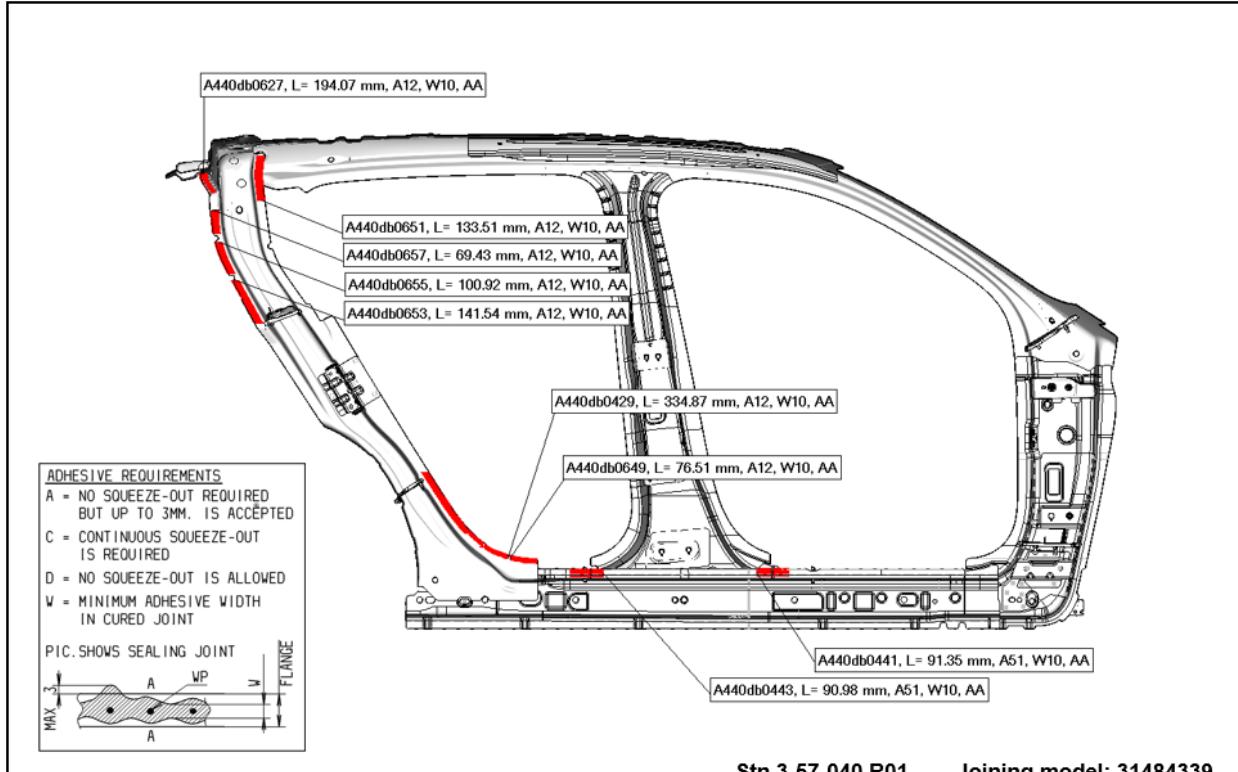




PII -Nr / PKI-Nr / PKI-Nr	Name / Benaming / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG357-0002	BSI LH Rear Quarter step 1 , WHI / WHO loading/glue	V316	1746	002	3

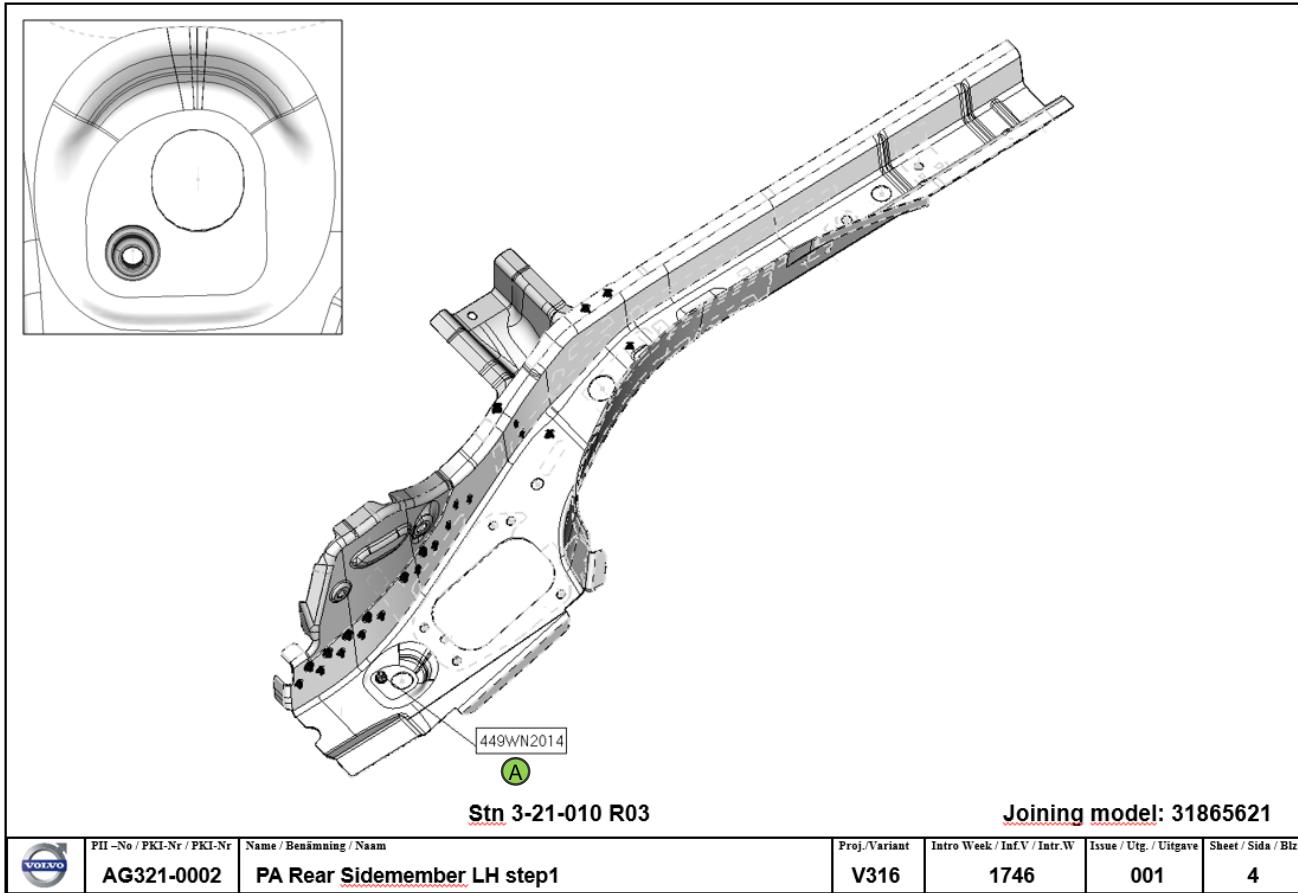


PII -Nr / PKI-Nr / PKI-Nr	Name / Benaming / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG357-0002	BSI LH Rear Quarter step 1 , WHI / WHO loading/glue	V316	1746	002	4



PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
 AG537-0009	BSI Cpl LH	V316	1746	001	3

321010 WN03A

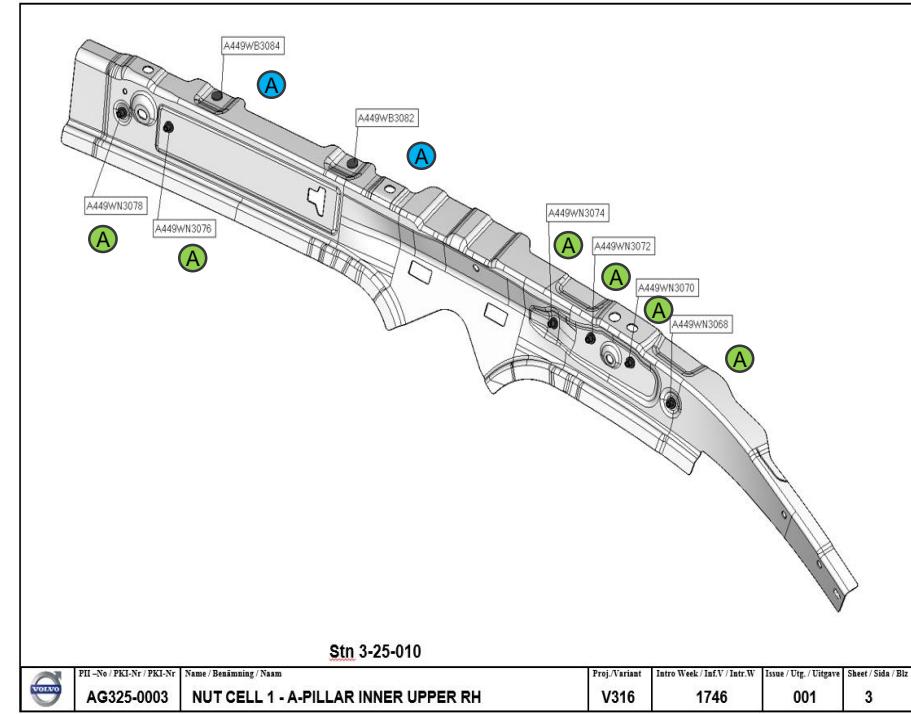
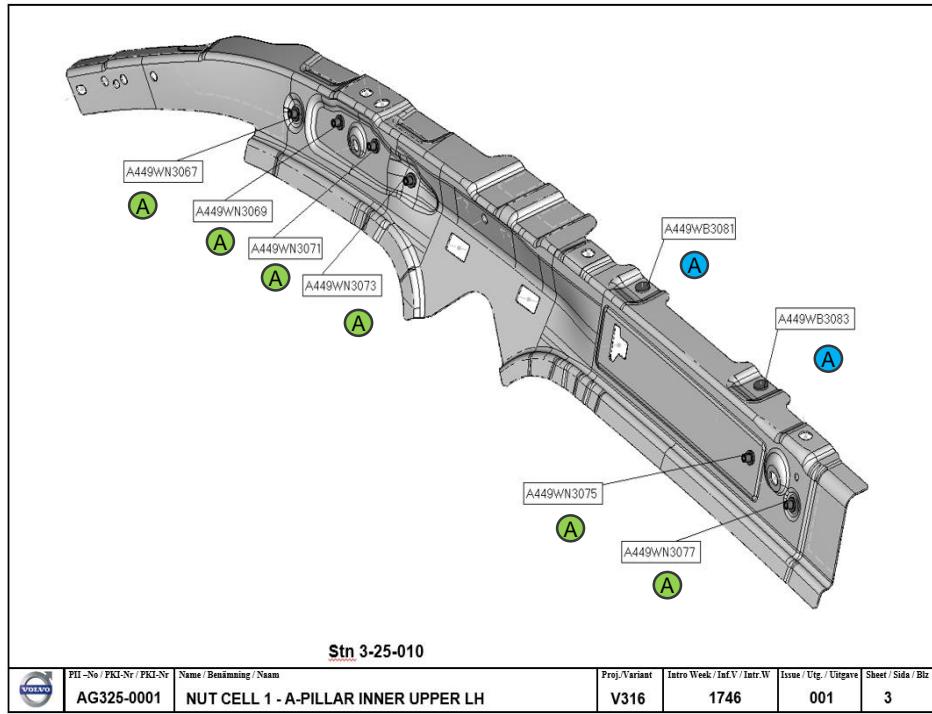


Stn 3-21-010 R03

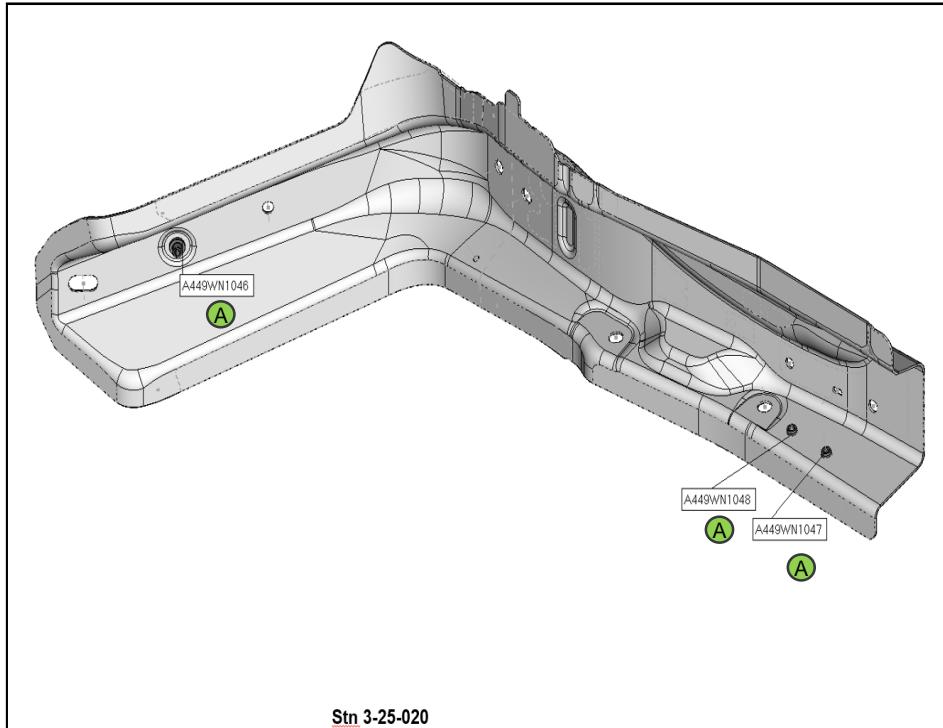
Joining model: 31865621

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG321-0002	PA Rear Sidemember LH step1	V316	1746	001	4

325010 WN01A/WB01A

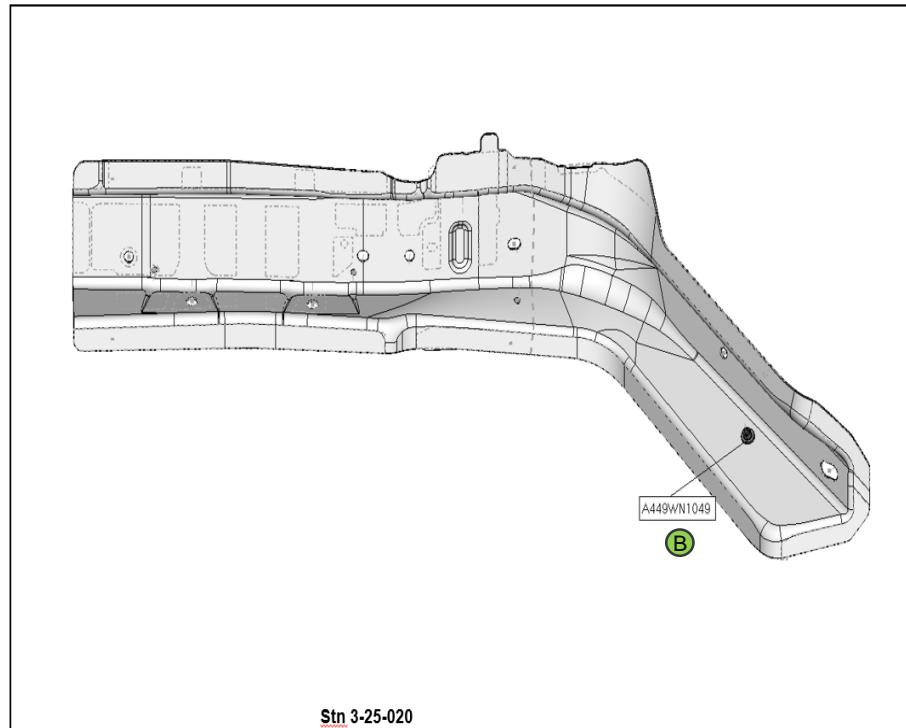


325020WN01A/WN01B



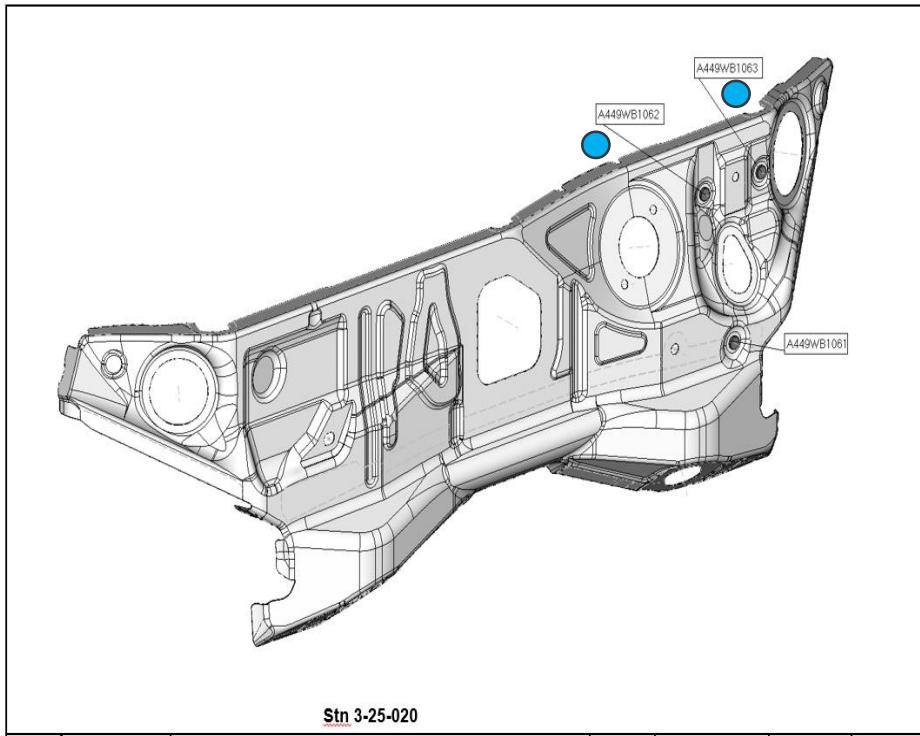
Stn 3-25-020

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AG325-0005	NUT CELL 2 - SIDEMEMBER INNER LH		V316	1746	001	3

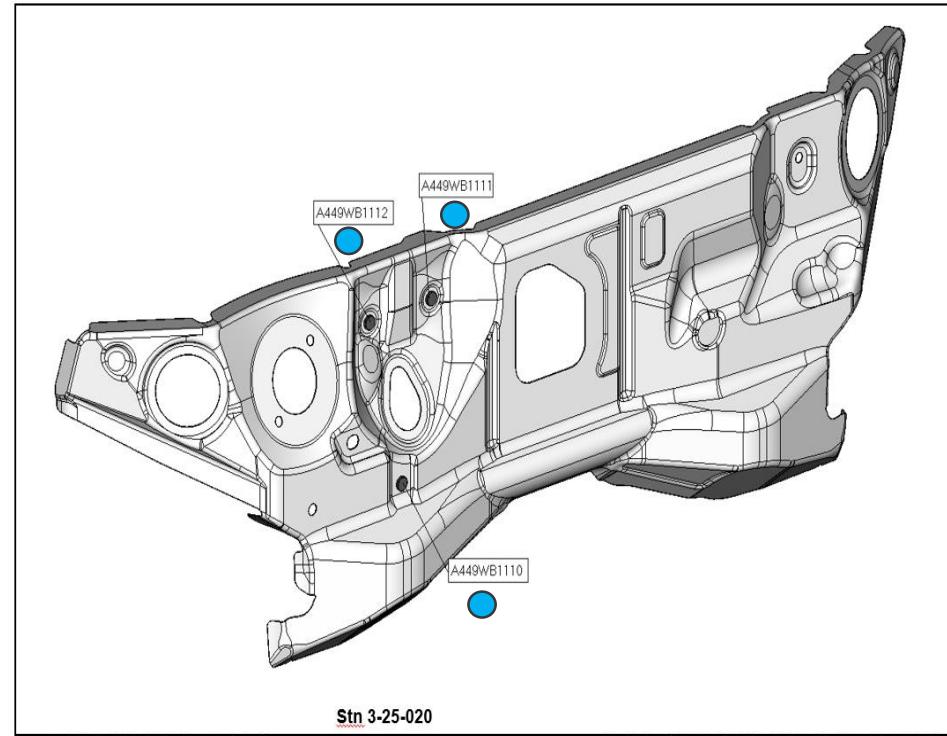


Stn 3-25-020

	PII -No / PKI-Nr / PKI-Nr	Name / Benaming / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG325-0007	NUT CELL 2 - SIDEMEMBER INNER RH		V316	1746	001	3

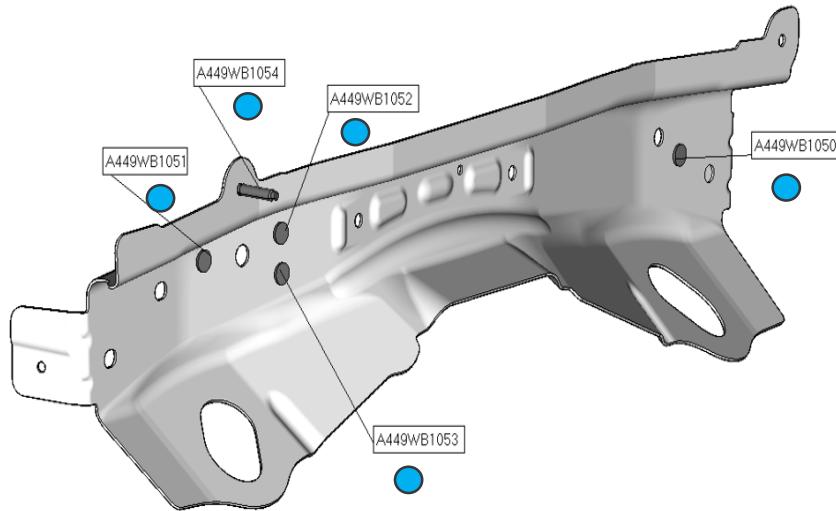


PII -Nr / PKI-Nr / PKJ-Nr	Name / Benennung / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz.
AG325-0009	NUT CELL 2 - DASH UPPER LHD	V316	1746	001	3



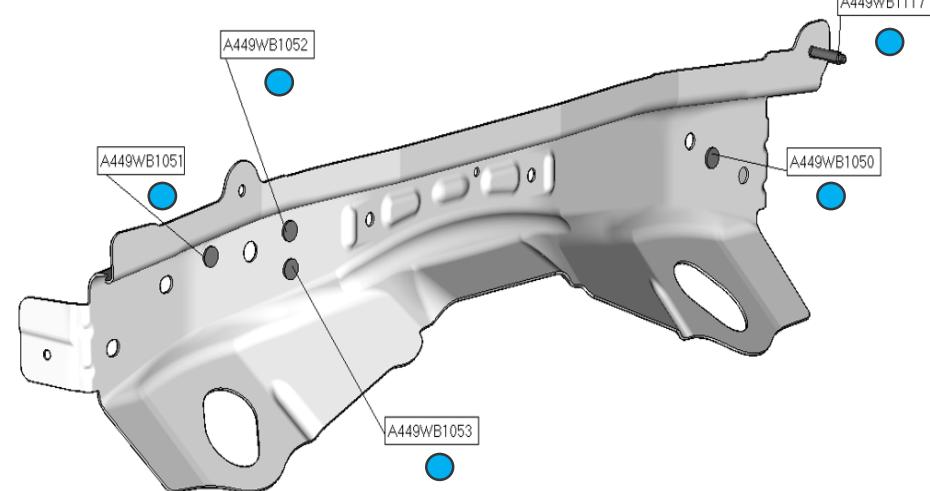
PII -Nr / PKI-Nr / PKJ-Nr	Name / Benennung / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz.
AG325-0011	NUT CELL 2 - DASH UPPER RHD	V316	1746	001	3

325020 WBO1B



Stn 3-25-020

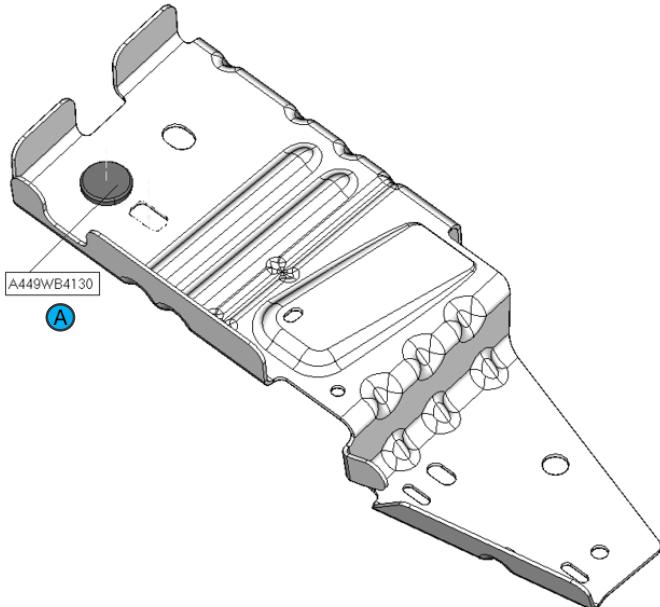
	PII-No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj.-Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
	AG325-0013	NUT CELL 2 - CROSSMEMBER DASH LHD	V316	1746	001	3



Stn 3-25-020

	PII-No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj.-Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
	AG325-0015	NUT CELL 2 - CROSSMEMBER DASH RHD	V316	1746	001	3

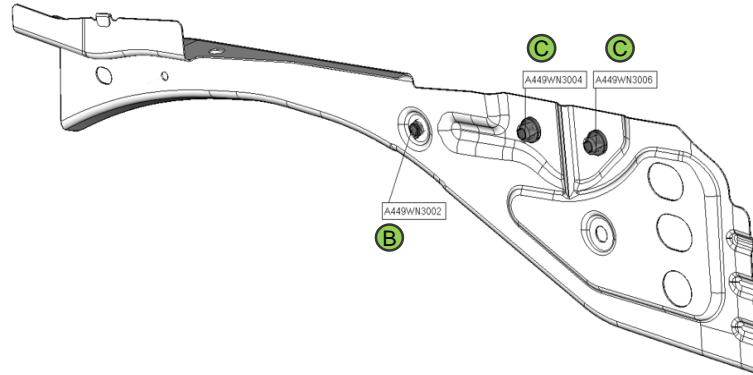
325030 WBO1A



Stn 3-25-030

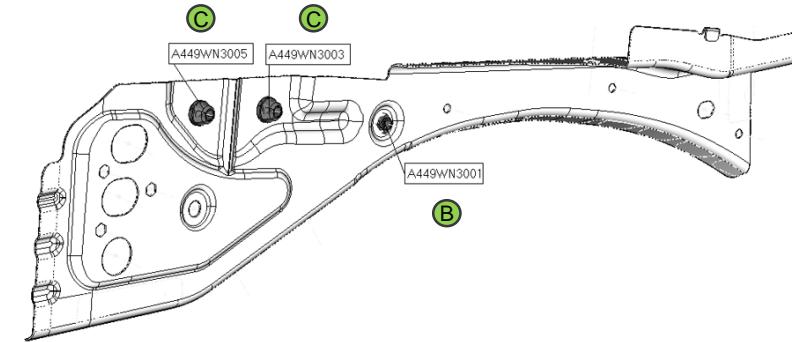
	PII -No / PKI-Nr / FKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
	AG325-0023	NUT CELL 3 – PANEL SAFETY BELT RH	V316	1746	001	3

325030 WN01C/01B



Stn 3-25-030

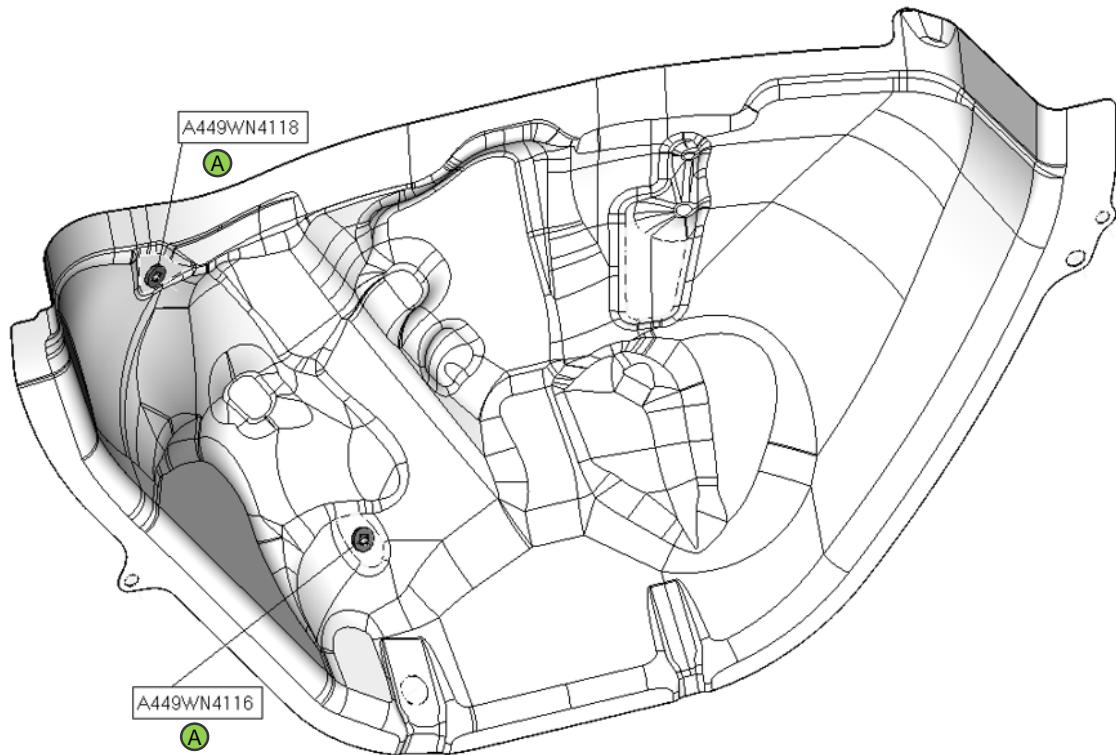
	PII -Nr / PKI-Nr / FKI-Nr	Name / Benennung / Naam	Proj / Variant	Intro Week / InfV / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG325-0019	NUT CELL 3 – SIDEMEMBER UPPER OUTER RH		V316	1746	001	3



Stn 3-25-030

	PII -Nr / PKI-Nr / FKI-Nr	Name / Benennung / Naam	Proj / Variant	Intro Week / InfV / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG325-0017	NUT CELL 3 – SIDEMEMBER UPPER OUTER LH		V316	1746	001	3

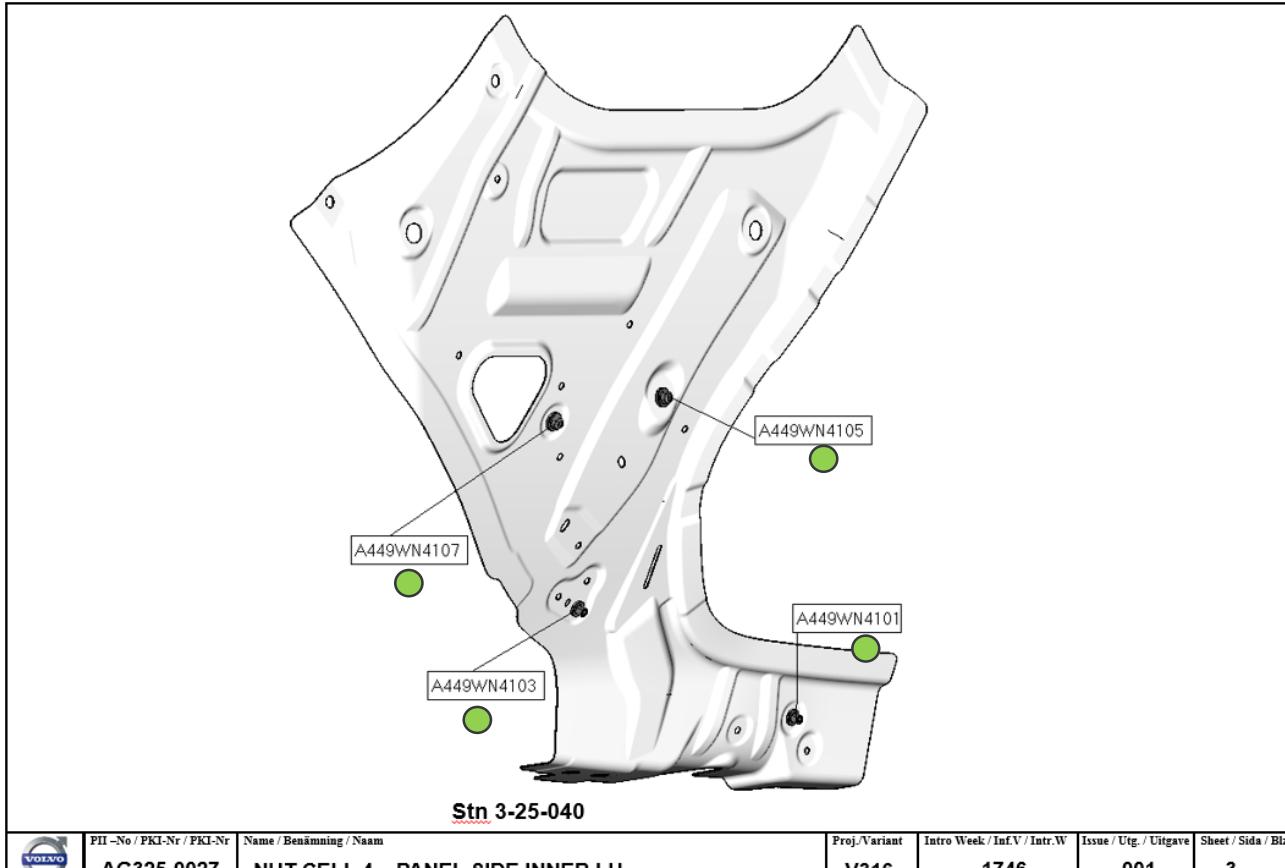
325030 WN01A



Stn 3-25-030

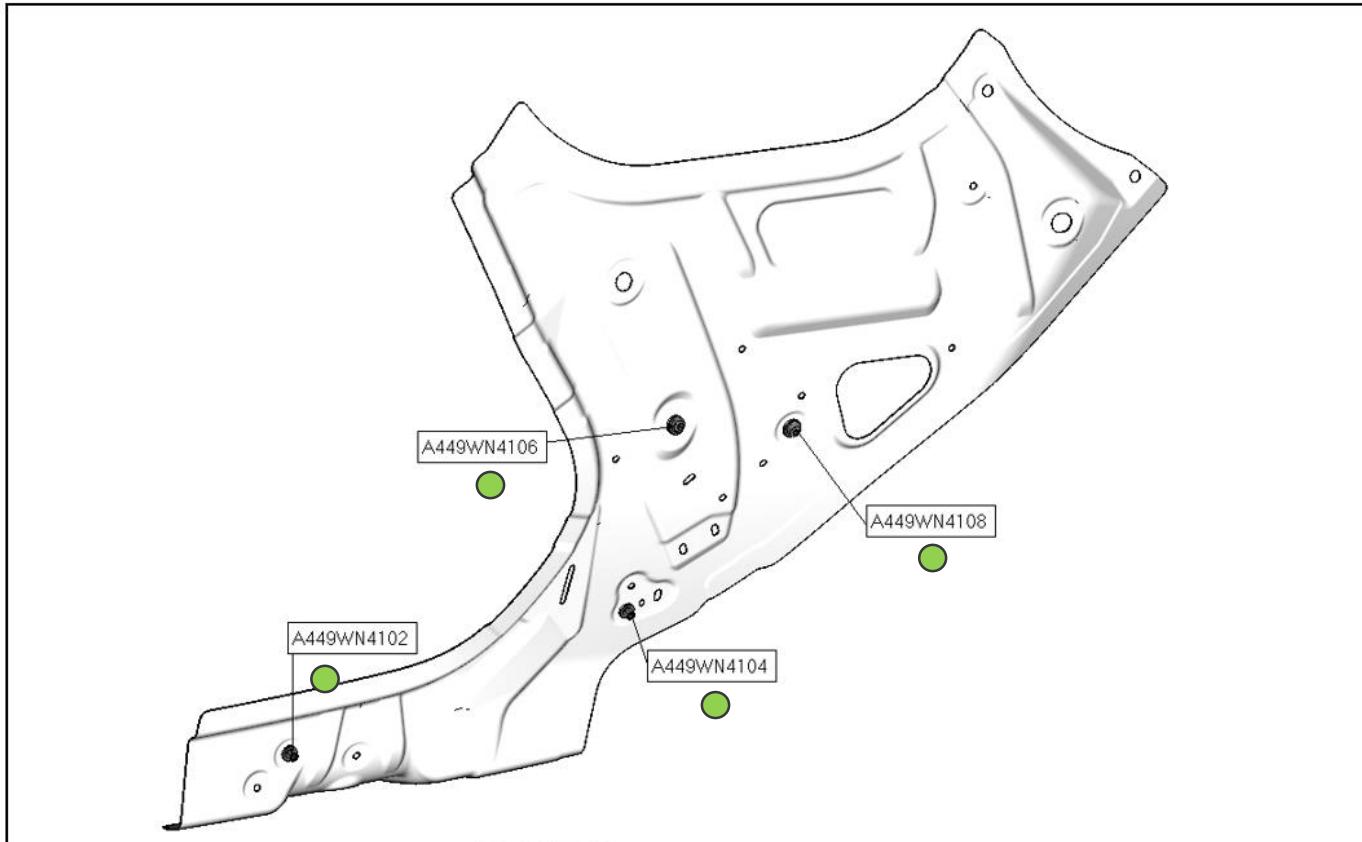
PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
 AG325-0025	NUT CELL 3 – WHEELHOUSE INNER RH	V316	1746	001	3

325040 WN01A



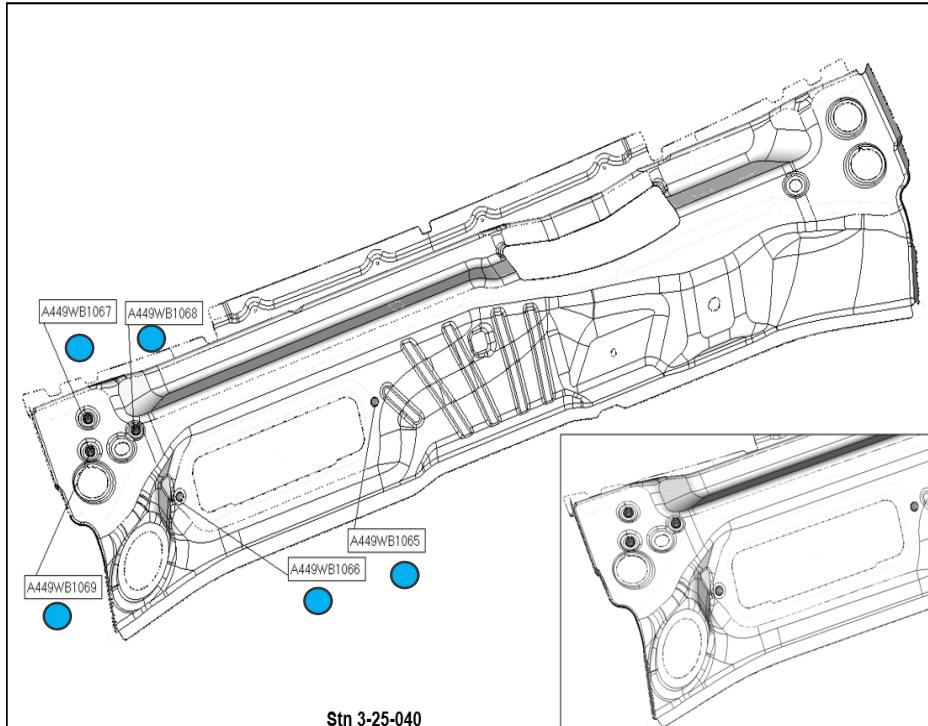
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AG325-0027	NUT CELL 4 – PANEL SIDE INNER LH	V316	1746	001	3

325040 WN01C

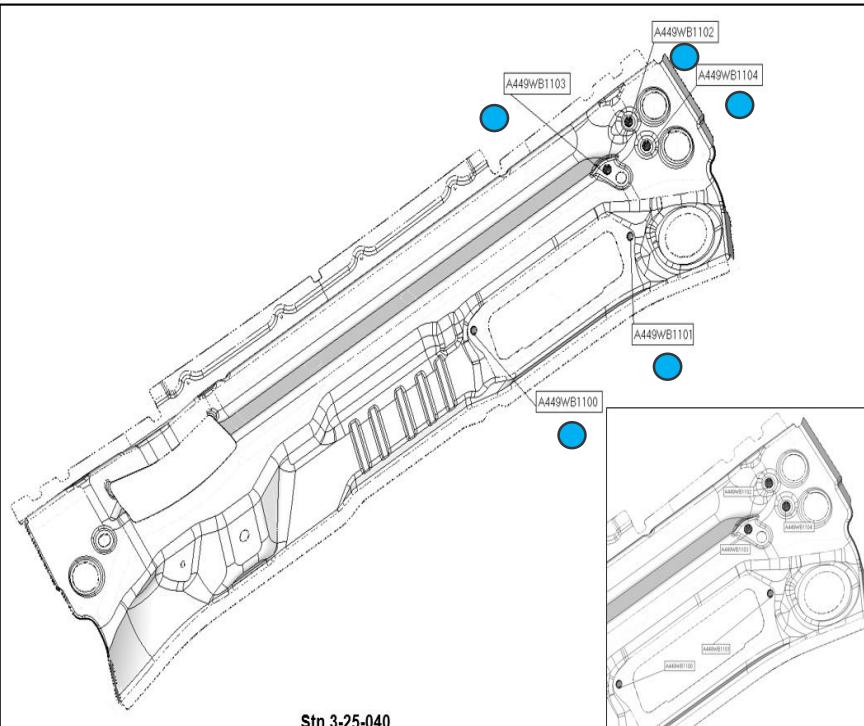


Stn 3-25-040

PII - No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
 AG325-0029	NUT CELL 4 – PANEL SIDE INNER RH	V316	1746	001	3

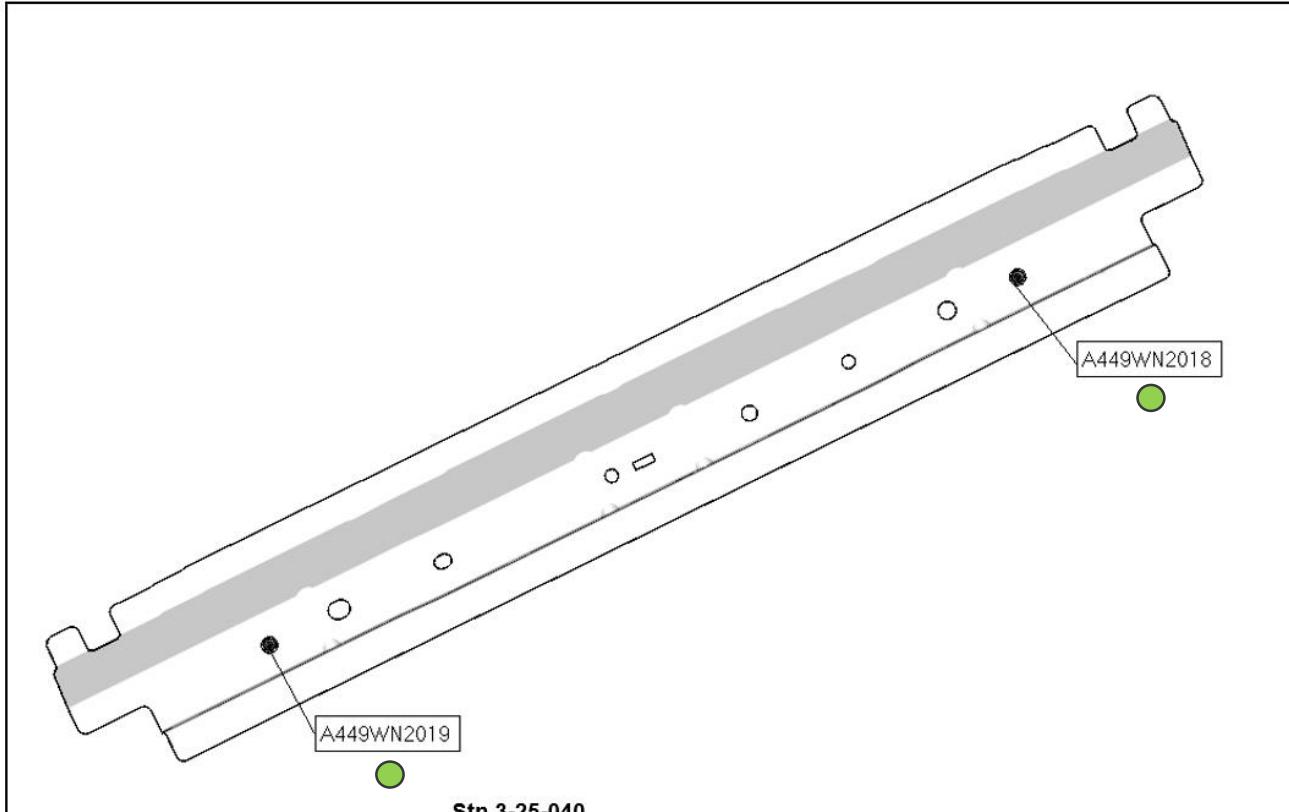


Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG325-0031	NUT CELL 4 – COWL LOWER LHD	V316 1746 001	3



Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG325-0033	NUT CELL 4 – COWL LOWER RHD	V316 1746 001	3

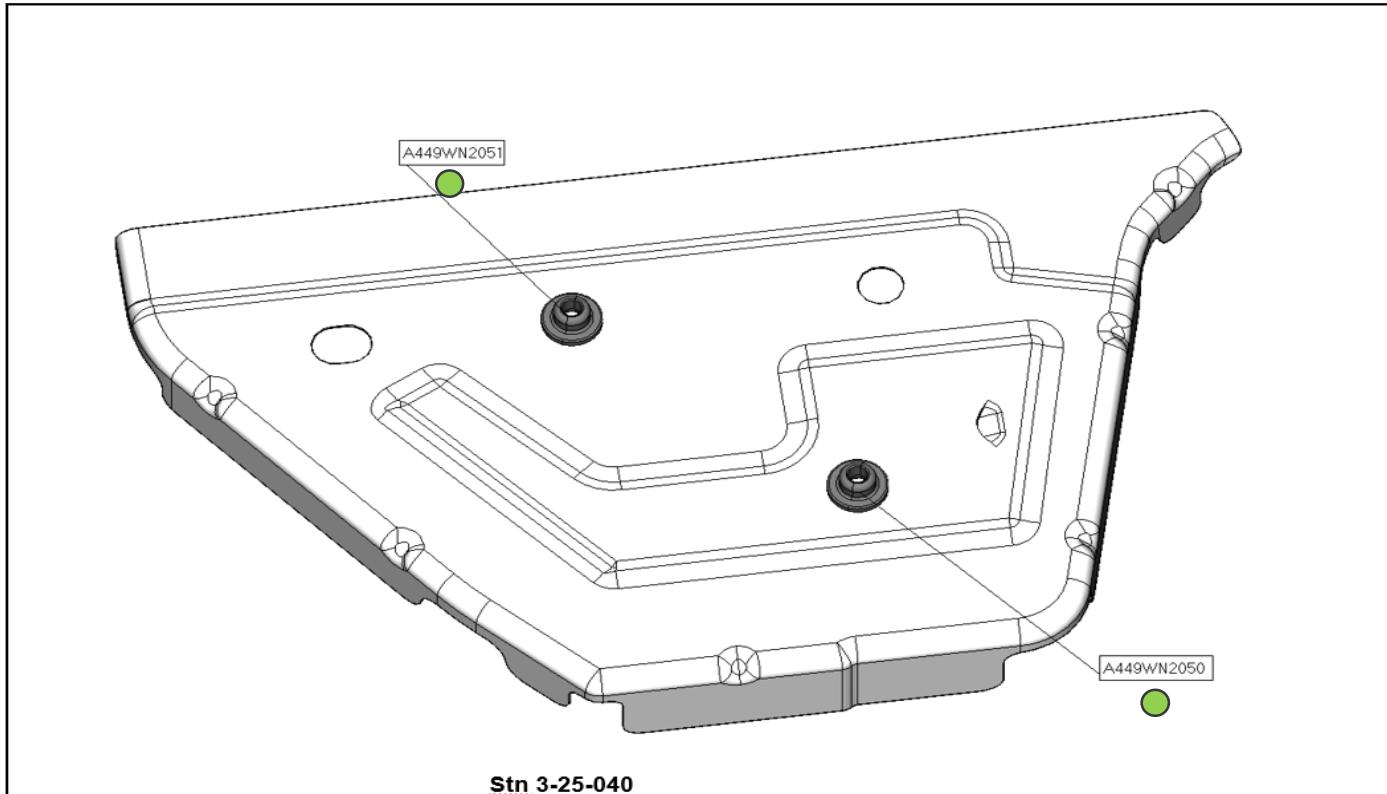
325040 WN01B



Stn 3-25-040

PII - No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG325-0035	NUT CELL 4 – CROCCMEMBER C-RING	V316	1746	001	3

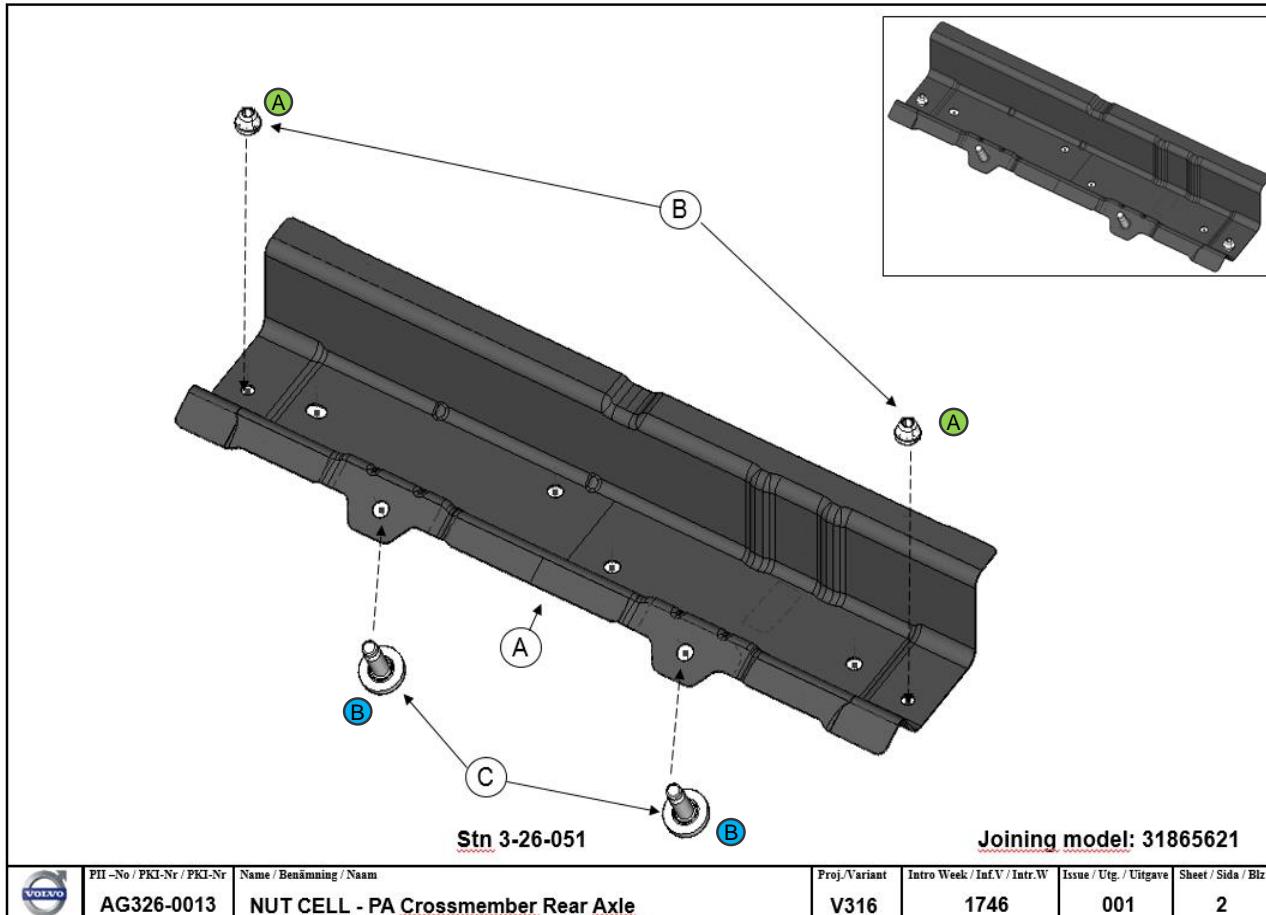
325040 WN01B



Stn 3-25-040

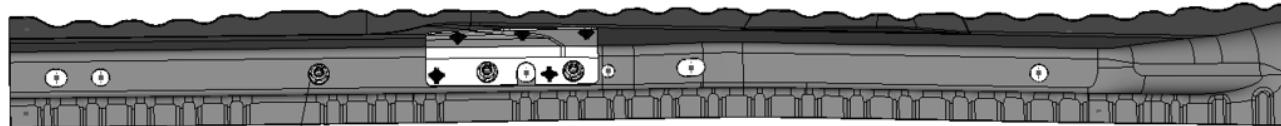
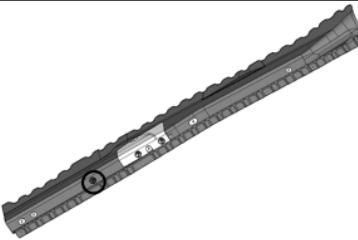
PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
 AG325-0037	NUT CELL 4 – REAR FLOOR PANEL OUTER RH	V316	1746	001	3

326051 WN01A/01B

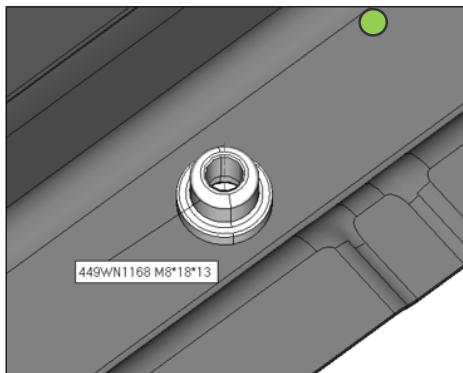


PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG326-0013	NUT CELL - PA Crossmember Rear Axle	V316	1746	001	2

326060 WN01A



449WN1168 M8*18*13



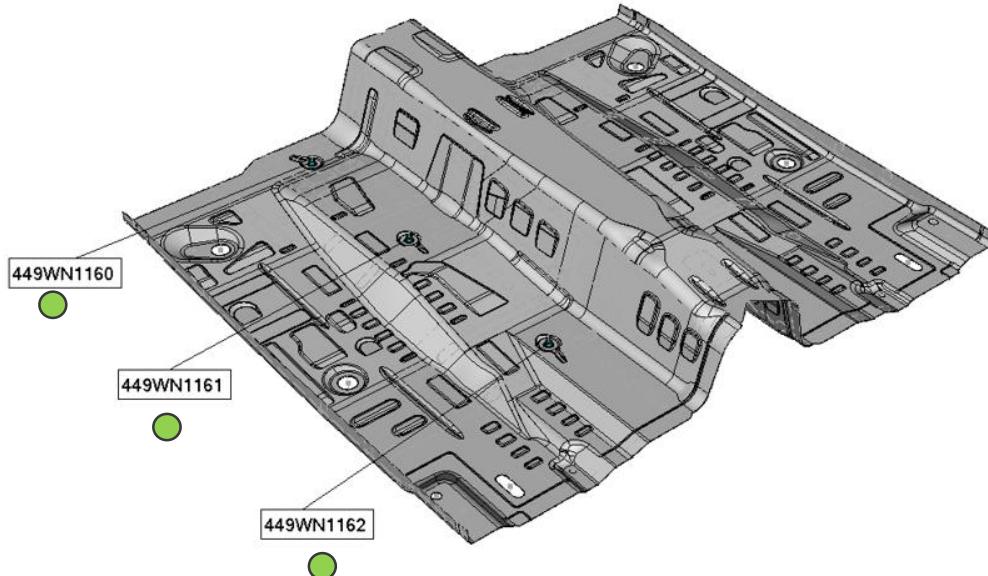
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Stn 3-26-060 R01

Joining model: 31865621

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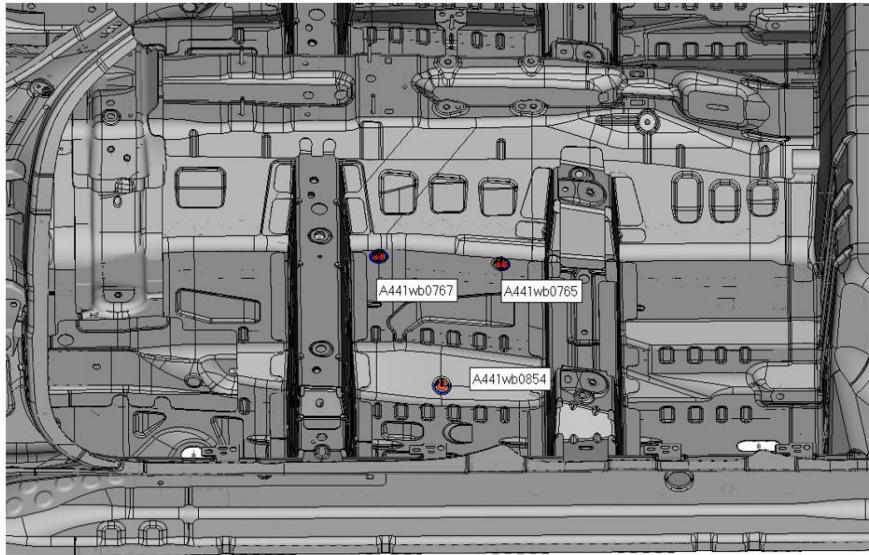
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Stn 3-26-100

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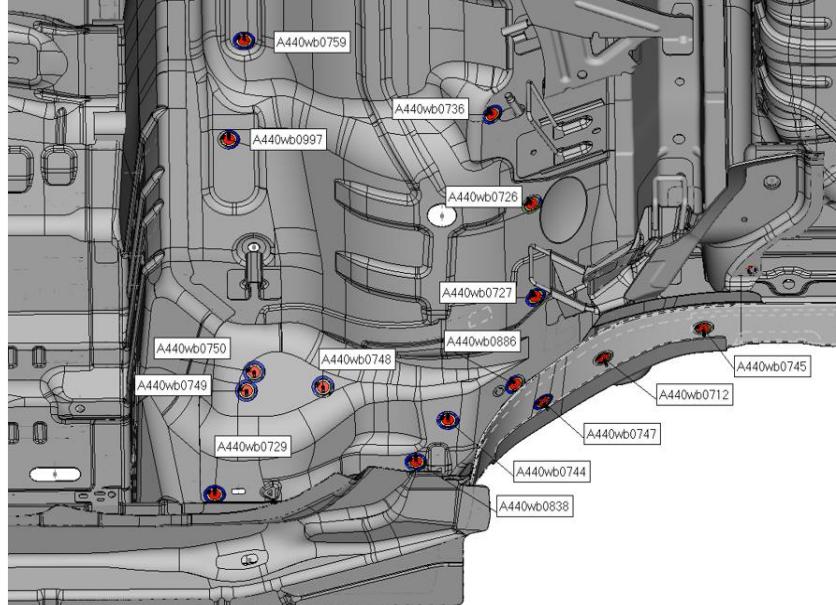
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Stn 3-39-040/060 R01

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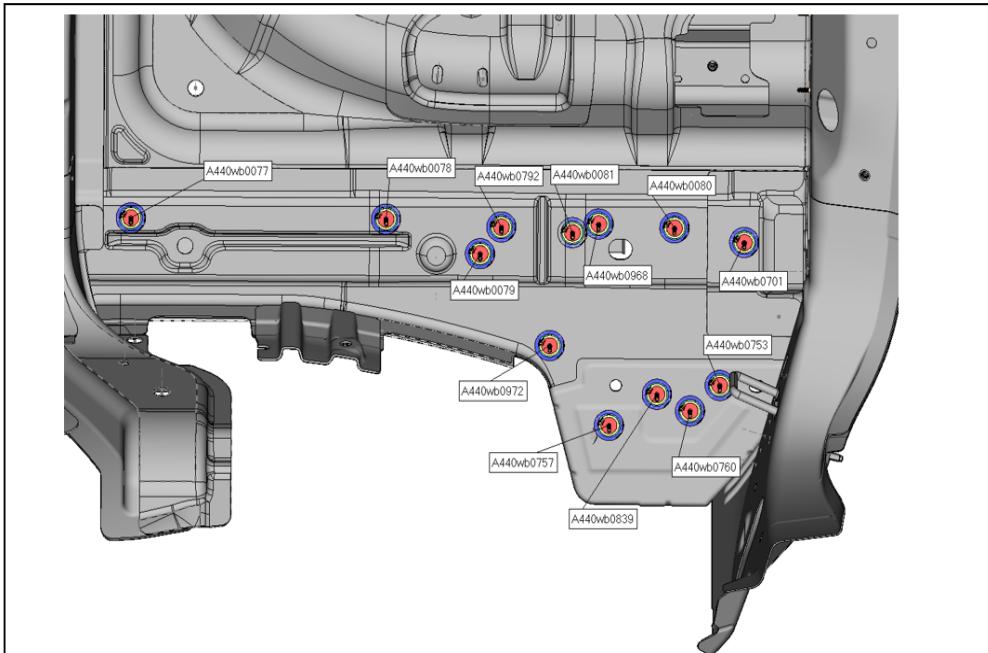
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Stn 3-39-040/060 R01

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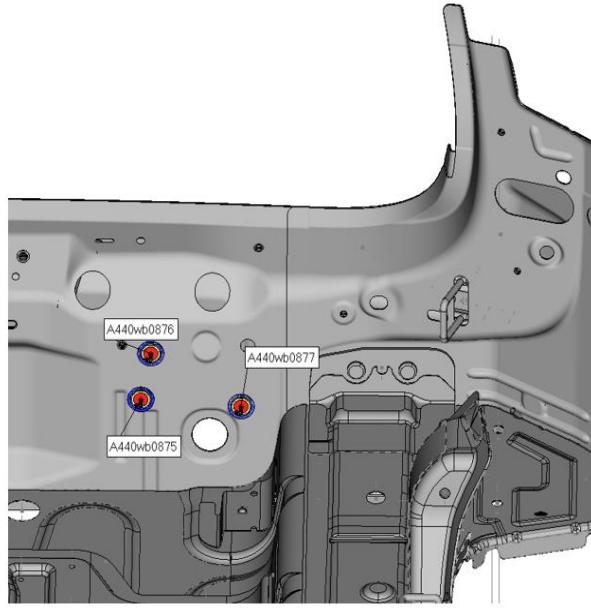
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Stn 3-39-040/060 R01

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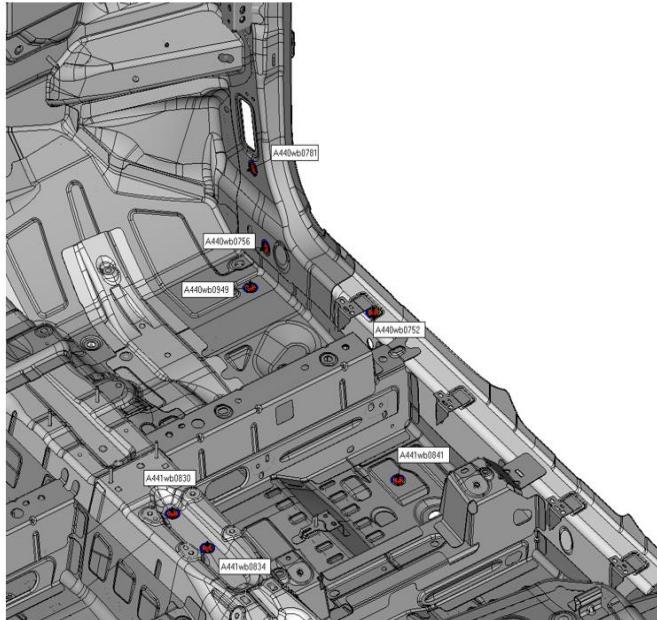
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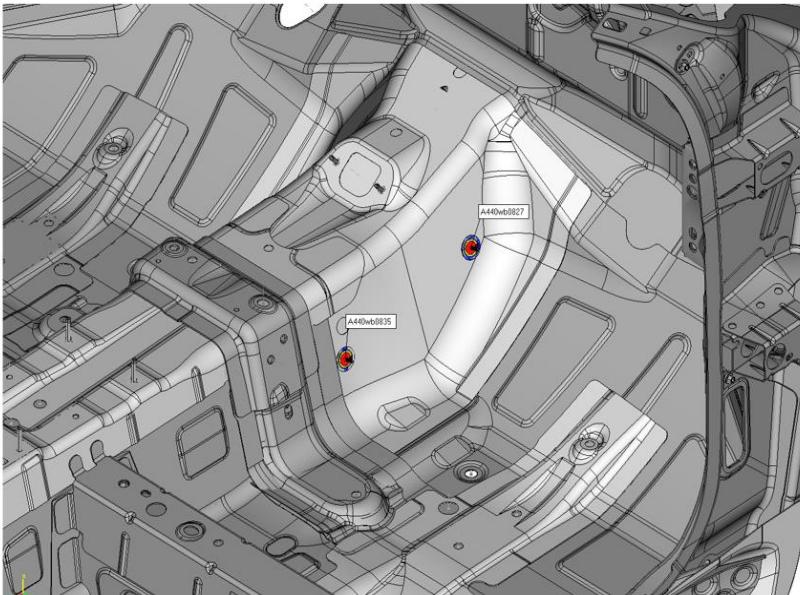
Stn 3-39-040/060 R01

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LHD



Stn 3-39-040/060 R02

Joining Model: TT rel.

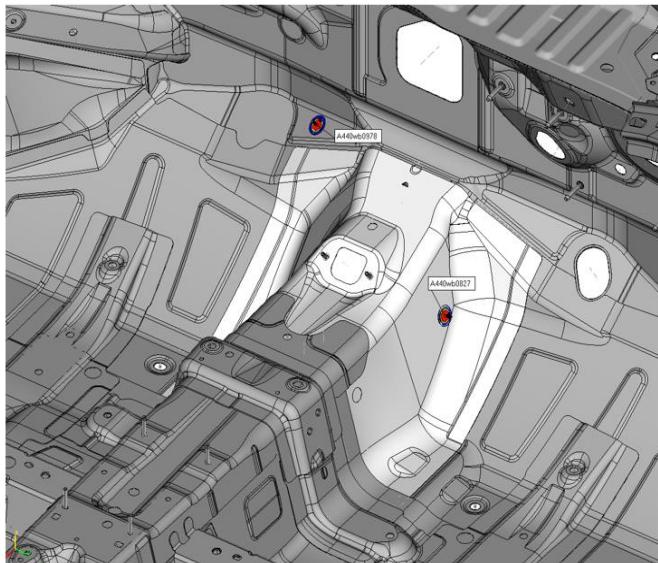
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	AG339-0001	WELD BOLT T5 1	V316	1746	001	7

	PII -No / FKI-Nr / FKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
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339040/60 WT02 (PAGE 2/3) NEXT



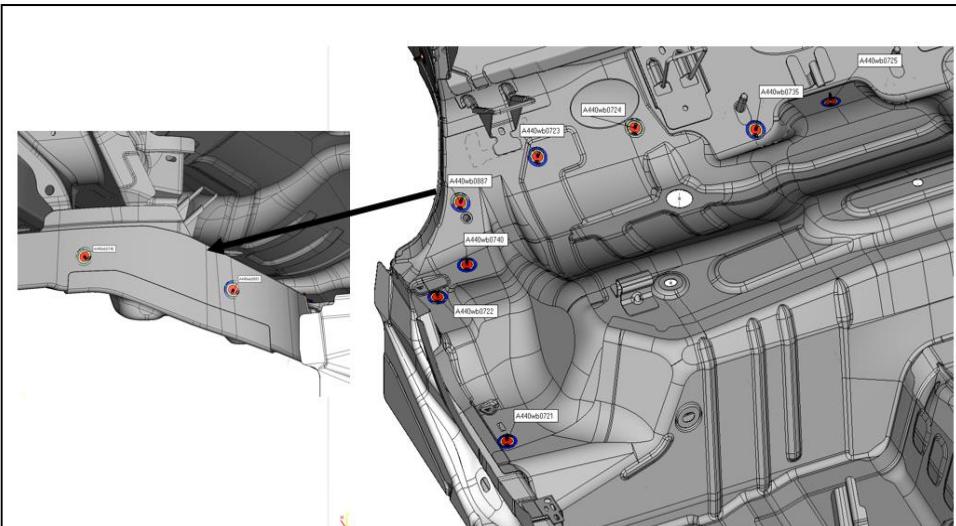
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Stn 3-39-040/060 R02

Joining Model: TT rel.

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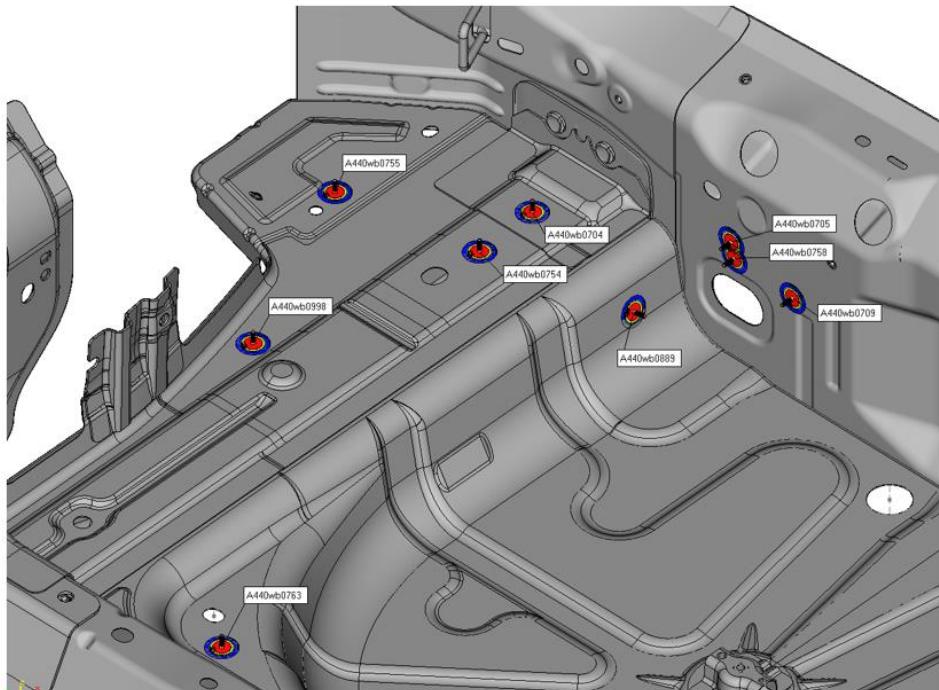


Stn 3-39-040/060 R02

Joining Model: TT rel.

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AG339-0001	WELD BOLT T5 1	V316	1746	001	10

339040/60 WTO2 (PAGE 3/3) BACK



Stn 3-39-040/060 R02

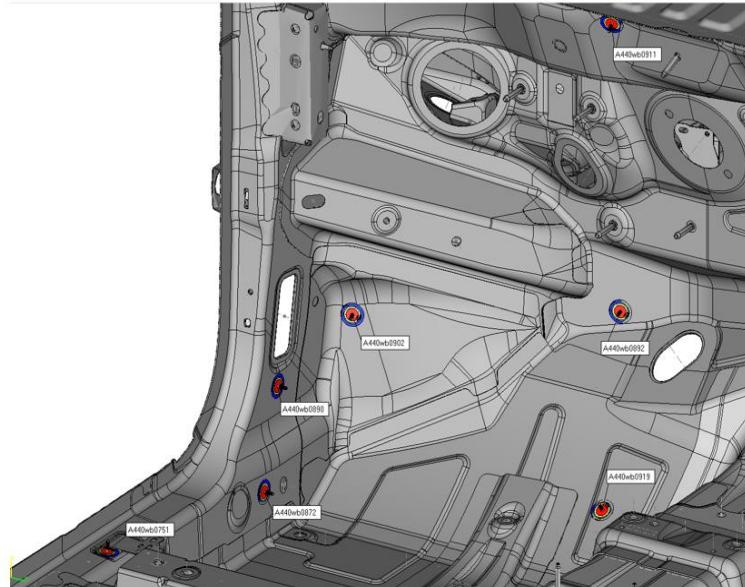
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339040/60 WT03 (PAGE 1/4) NEXT



LHD

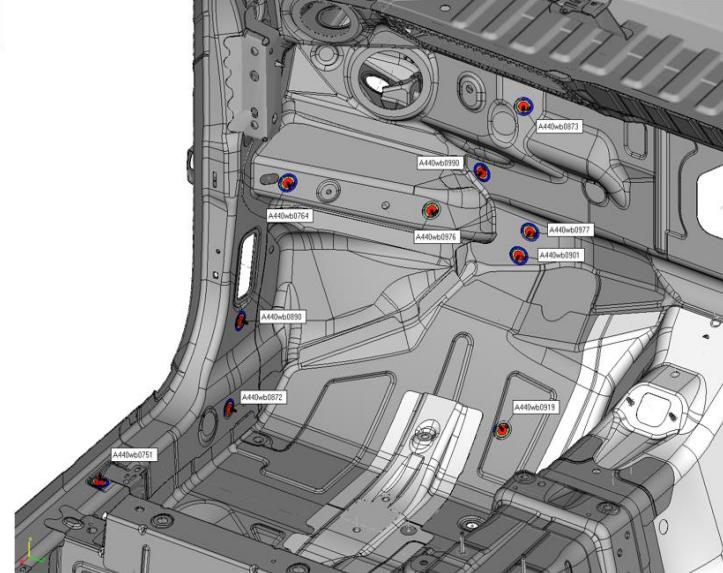


Stn 3-39-040/060 R03

PII -Nr / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG339-0001	WELD BOLT T5 1	V316	1746	001	12

Joining Model: TT rel

RHD



Stn 3-39-040/060 R03

PII-No / PKI-Nr / PKI-Nv	Name / Benaming / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
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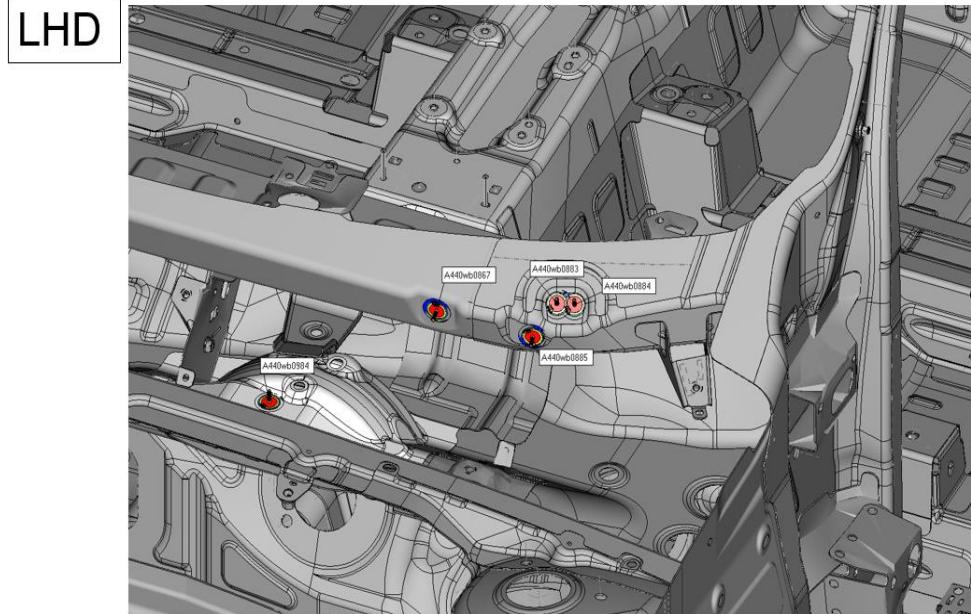
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Stn 3-39-040/060 R03

Joining Model: TT rel.

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Stn 3-39-040/060 R03

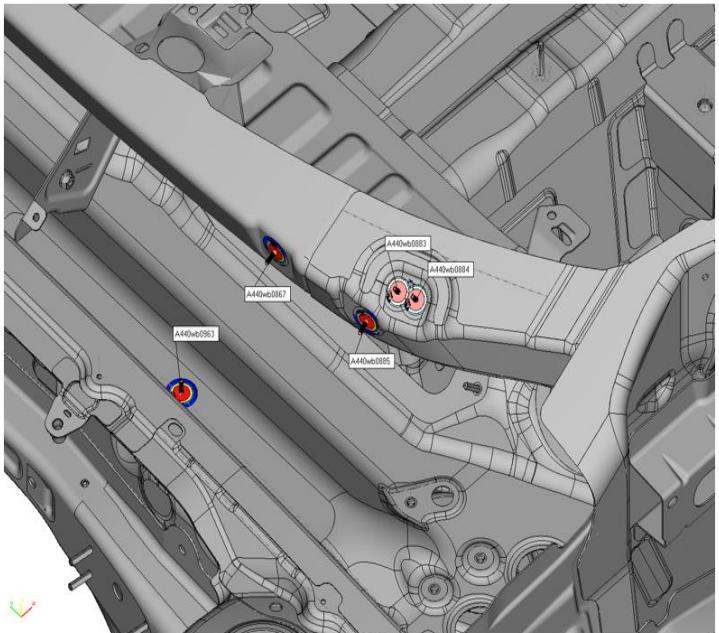
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339040/60 WT03 (PAGE 3/4) NEXT



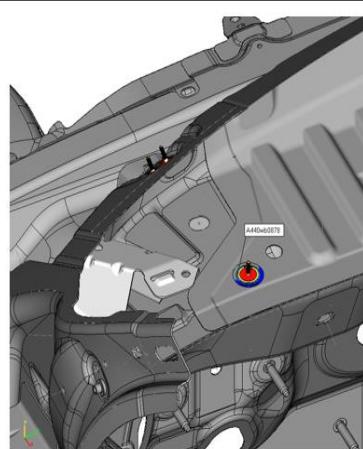
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Stn 3-39-040/060 R03

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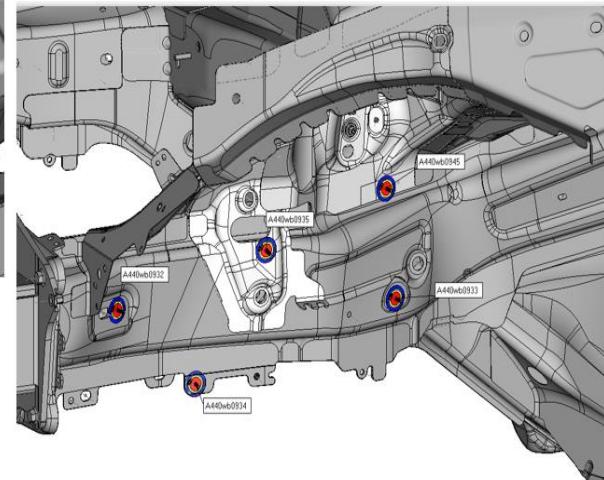
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Stn 3-39-040/060 R03

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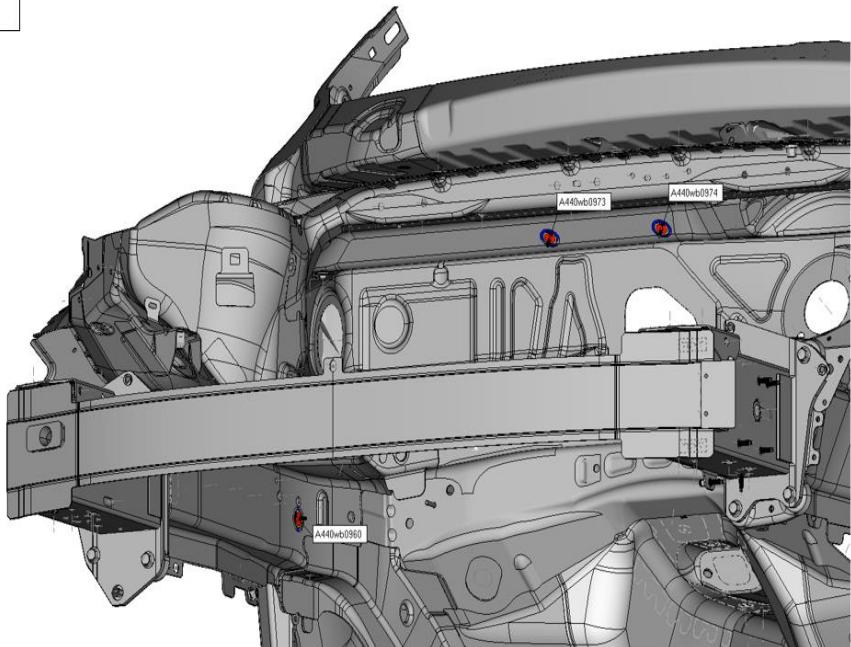
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AG339-0001	WELD BOLT T5 1	V316	1746	001	17



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LHD

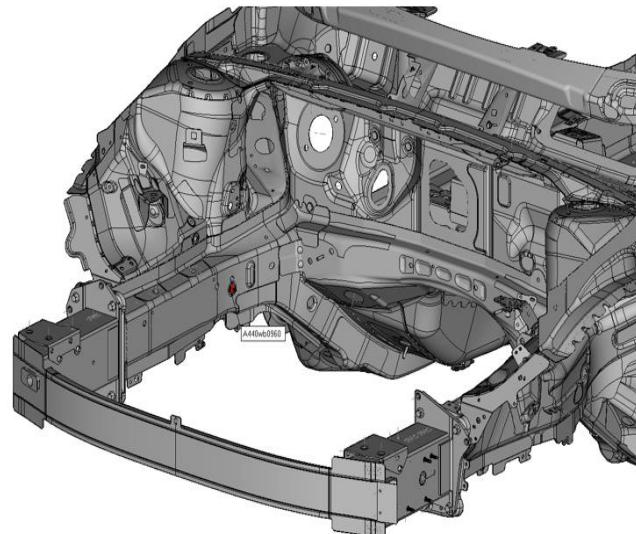


Stn 3-39-040/060 R03

Joining Model: TT rel.

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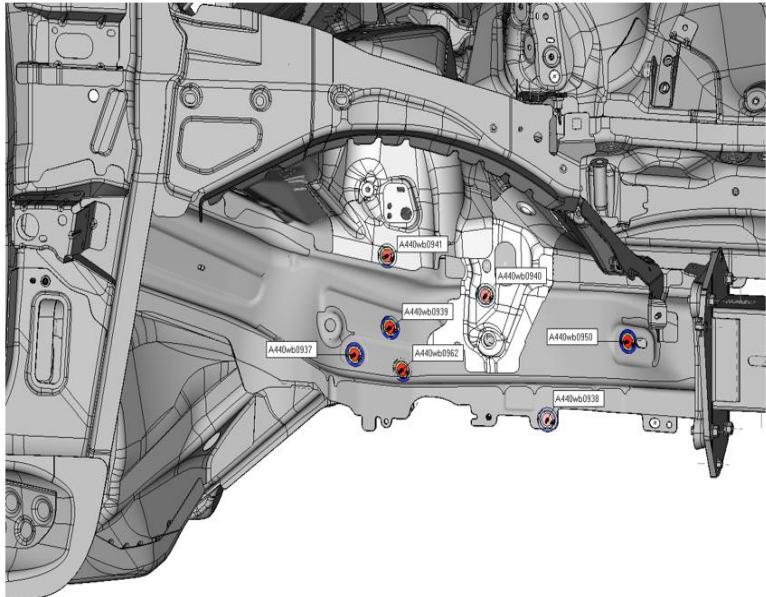
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Stn 3-39-040/060 R03

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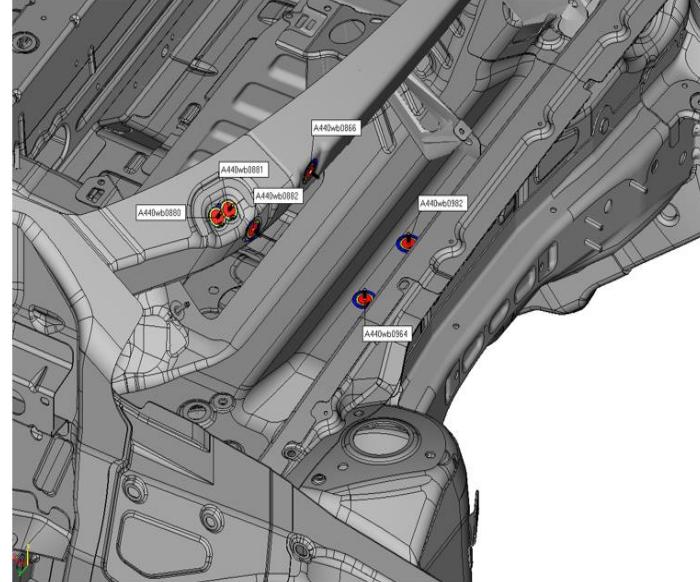
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AG339-0001	WELD BOLT T5 1	V316	1746	001	19



Stn 3-39-040/060 R04

Joining Model: TT rel.

Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg / Utgave	Sheet / Sida / Blz
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Stn 3-39-040/060 R04

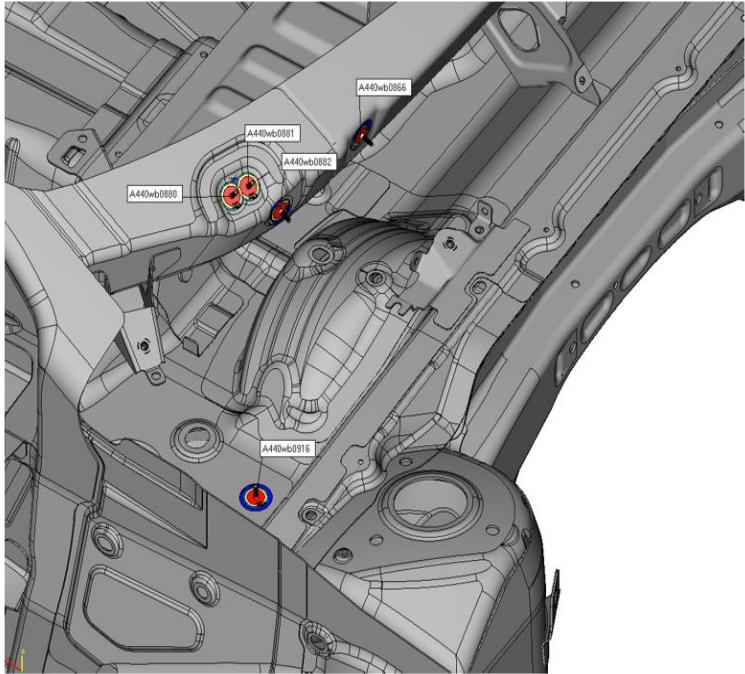
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Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg / Utgave	Sheet / Sida / Blz
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339040/60 WT04



RHD

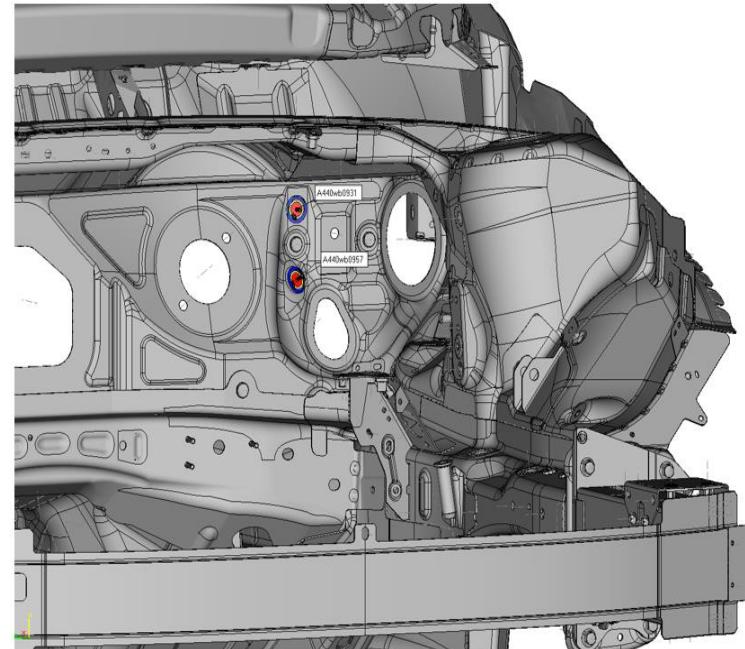


Stn 3-39-040/060 R04

Joining Model: TT rel.

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LHD



Stn 3-39-040/060 R04

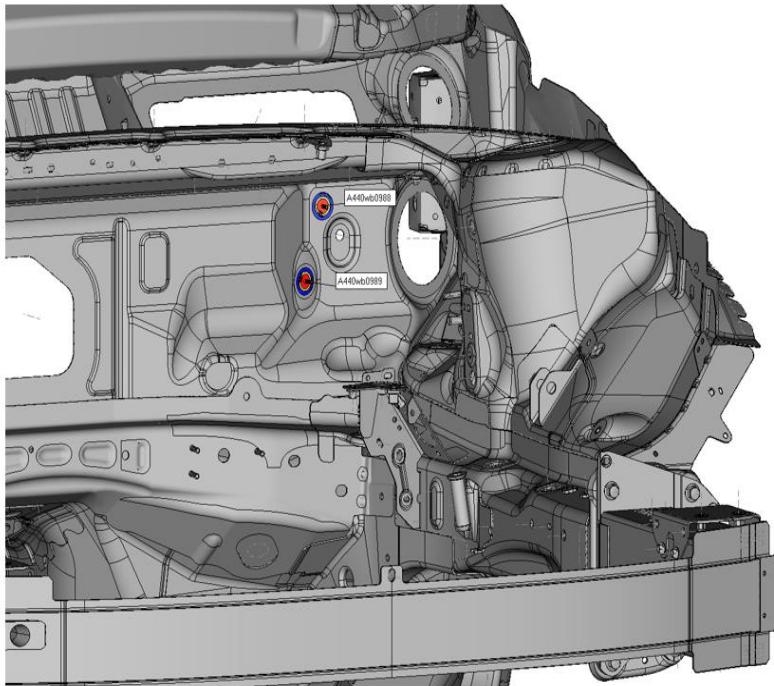
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339040/60 WT04



RHD

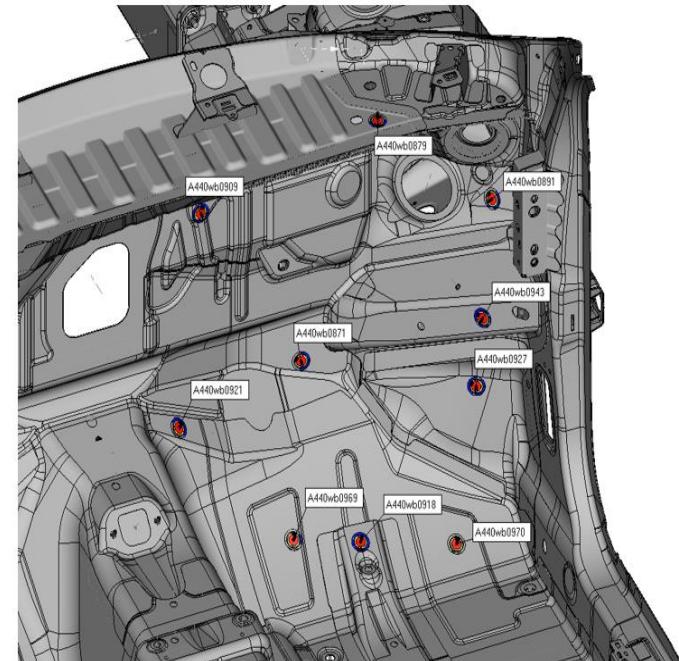


Stn 3-39-040/060 R04

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LHD



Stn 3-39-040/060 R04

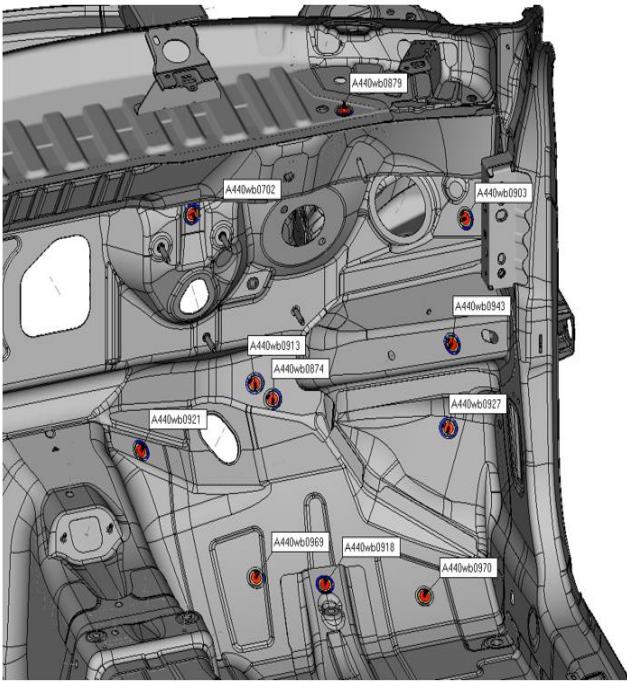
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339040/060 WT04



RHD

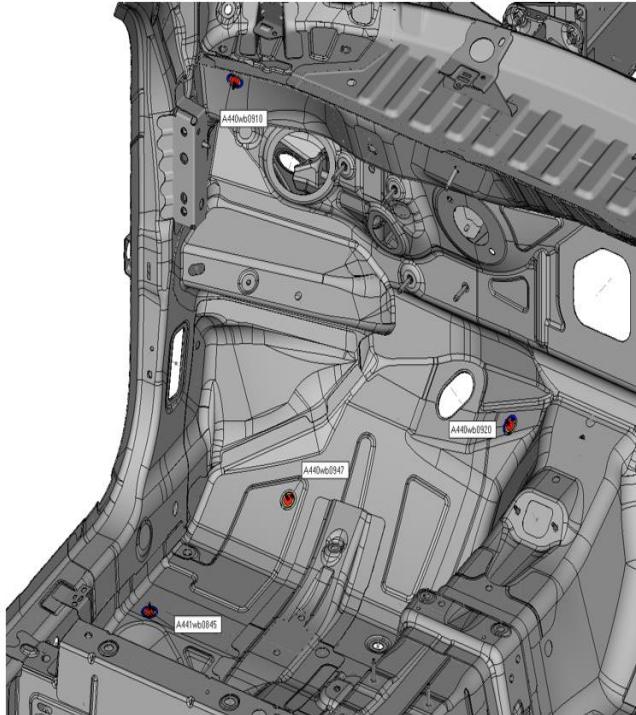


Stn 3-39-040/060 R04

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LHD



Stn 3-39-040/060 R04

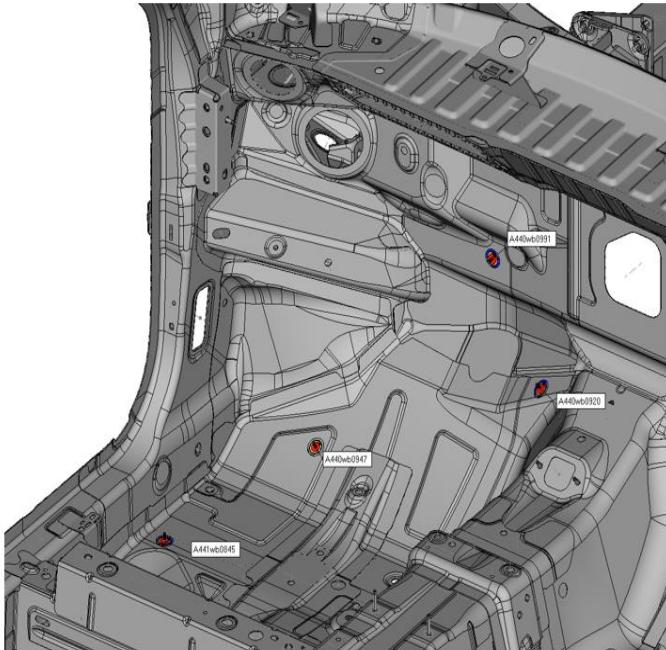
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339040/060 WT04



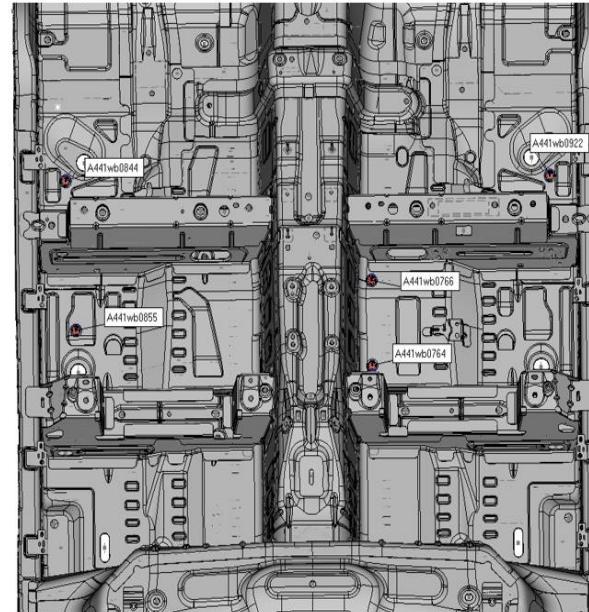
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Stn 3-39-040/060 R04

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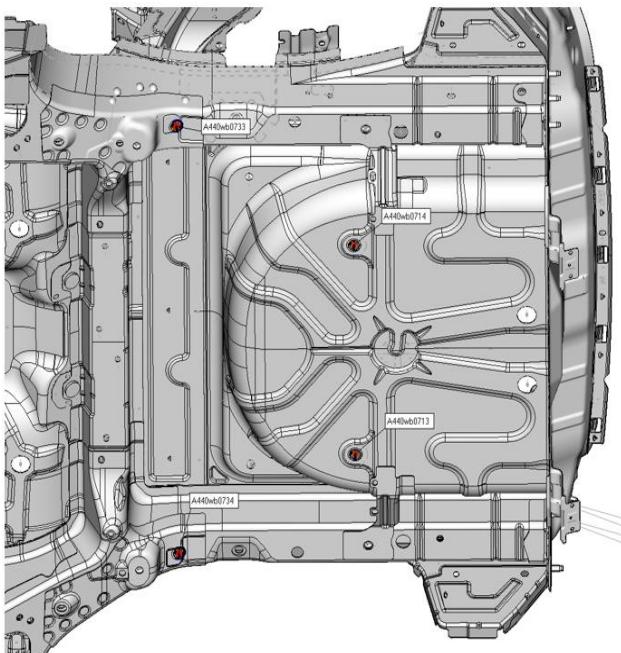
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Stn 3-39-040/060 R04

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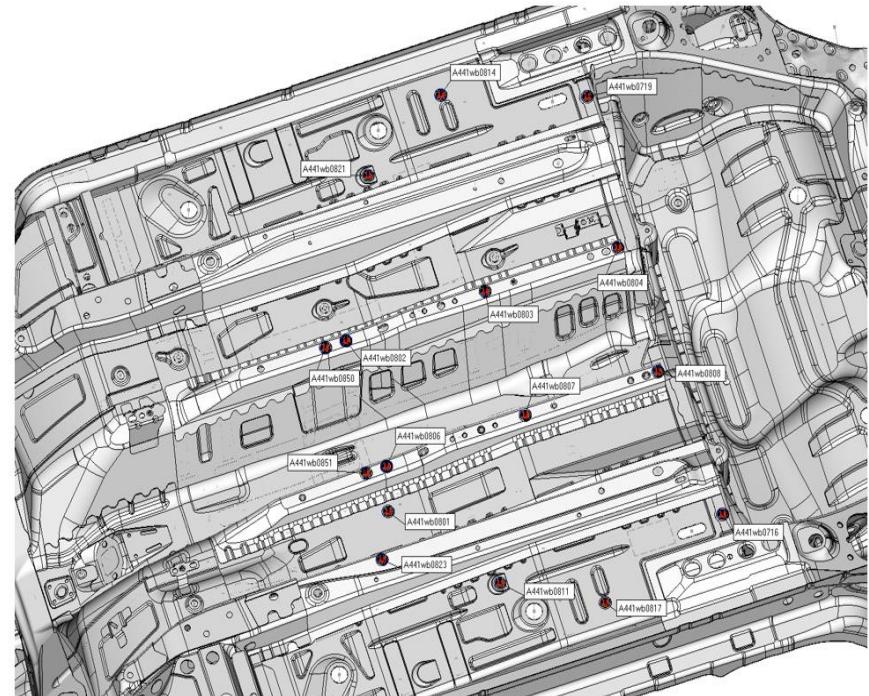
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Stn 3-39-050/070 R01

Joining Model: TT rel.

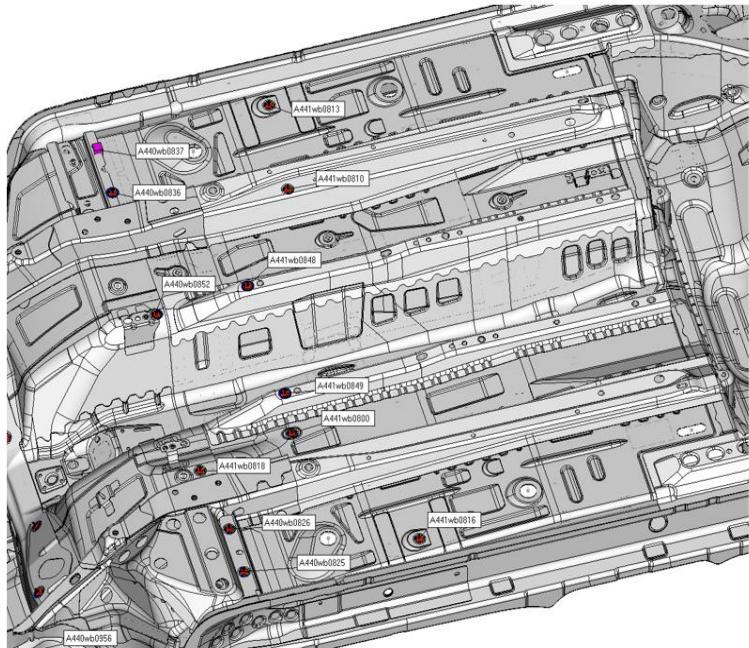
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	AG339-0002	WELD BOLT T5 2	V316	1746	001	3



Stn 3-39-050/070 R01

Joining Model: TT rel.

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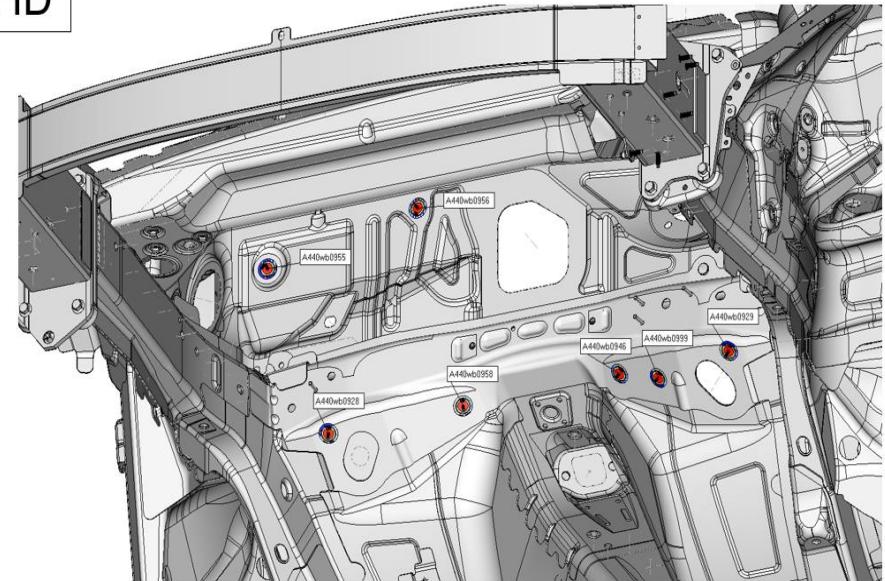


Stn 3-39-050/070 R03

Joining Model: TT rel.

Proj./Variant	Intro Week / Inf.V	Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG339-0002	WELD BOLT T5 2	V316	1746	001 5

LHD



Stn 3-39-050/070 R03

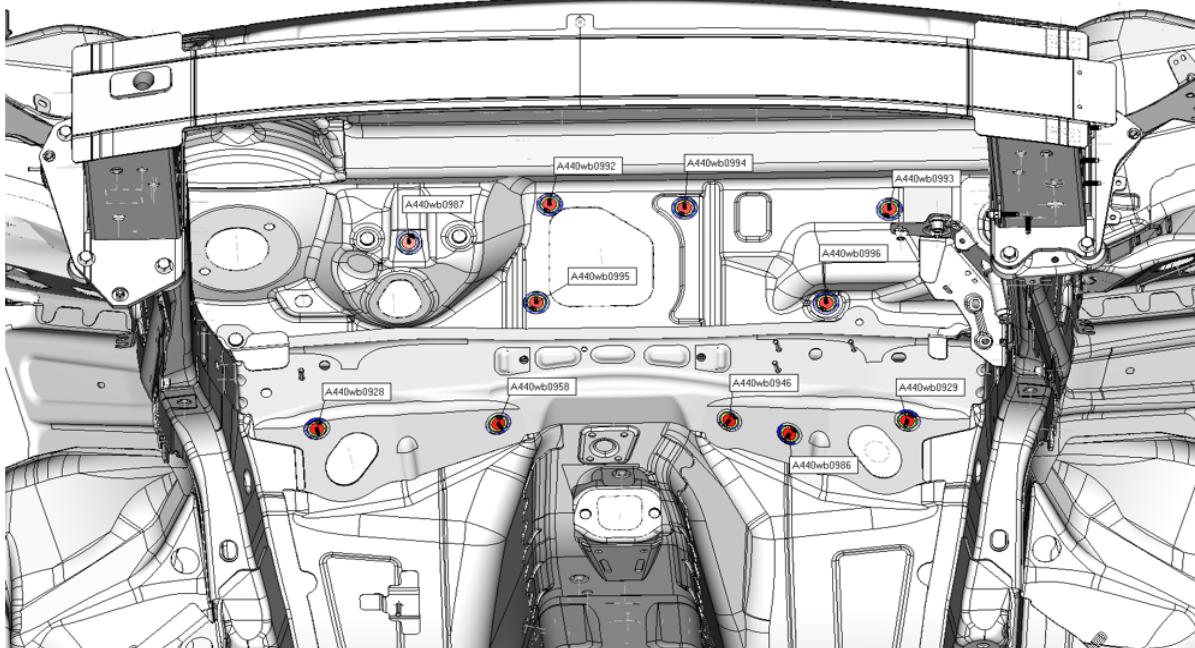
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339050/70 WT03



RHD

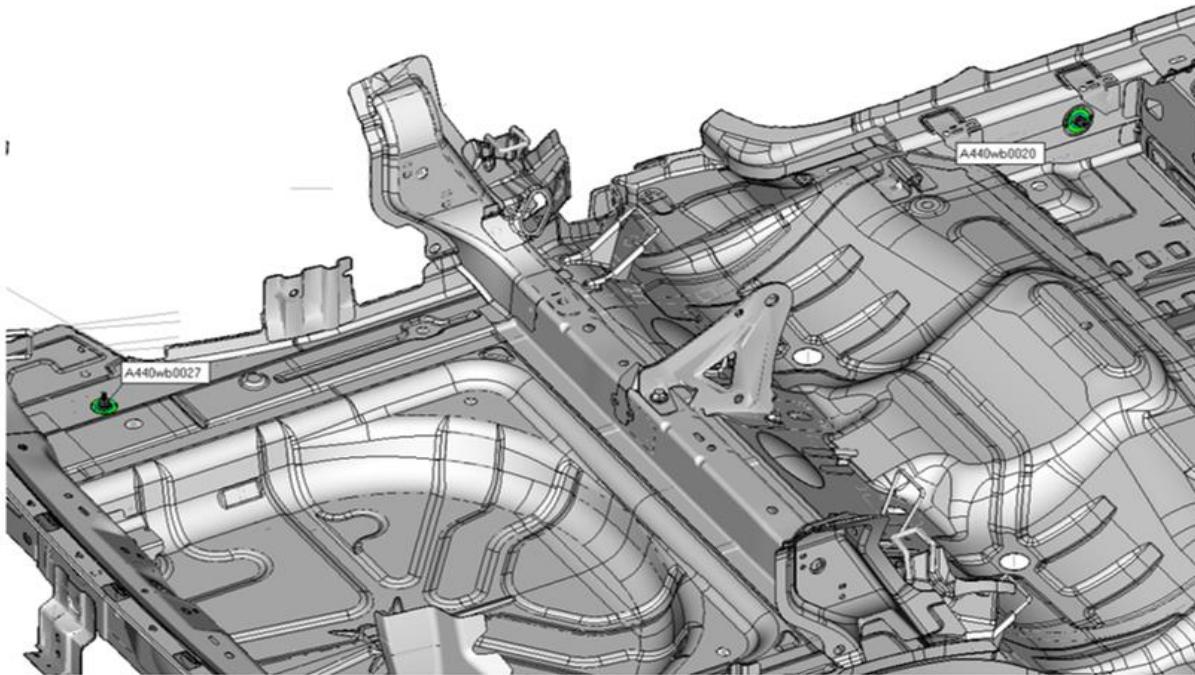


Stn 3-39-050/070 R03

Joining Model: TT rel.

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339100 R1

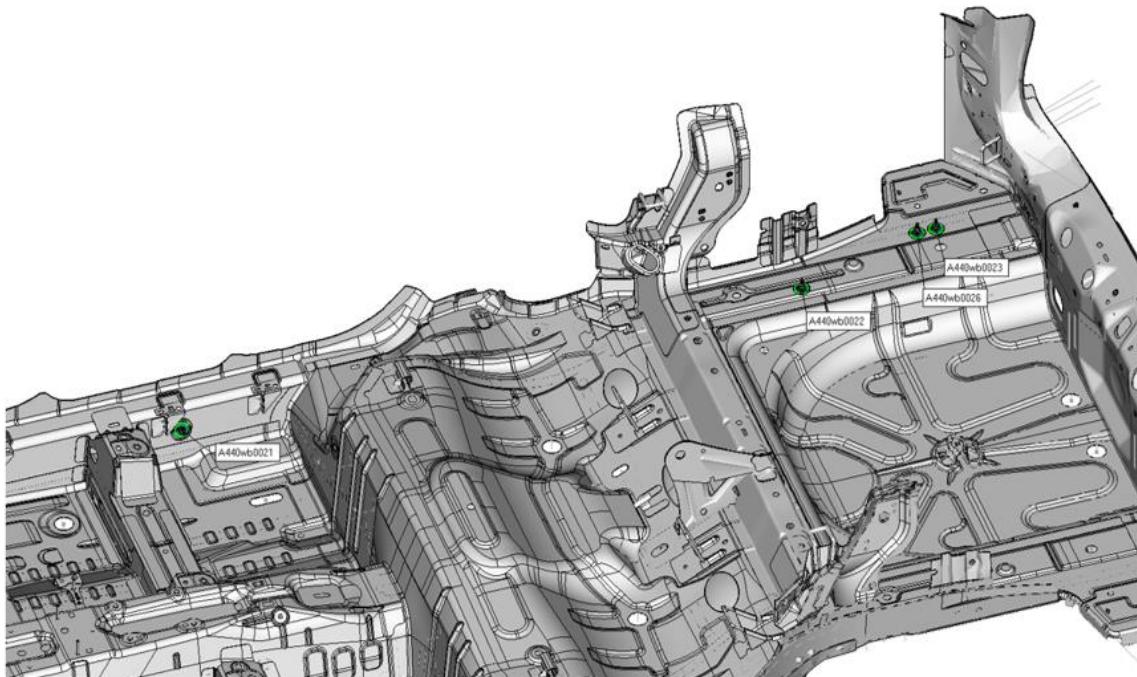


Stn 3-39-100 R01

Joining Model: MTO1 rel.

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AG339-0003	WELD BOLT M6	V316	1746	001	3

339100 R02

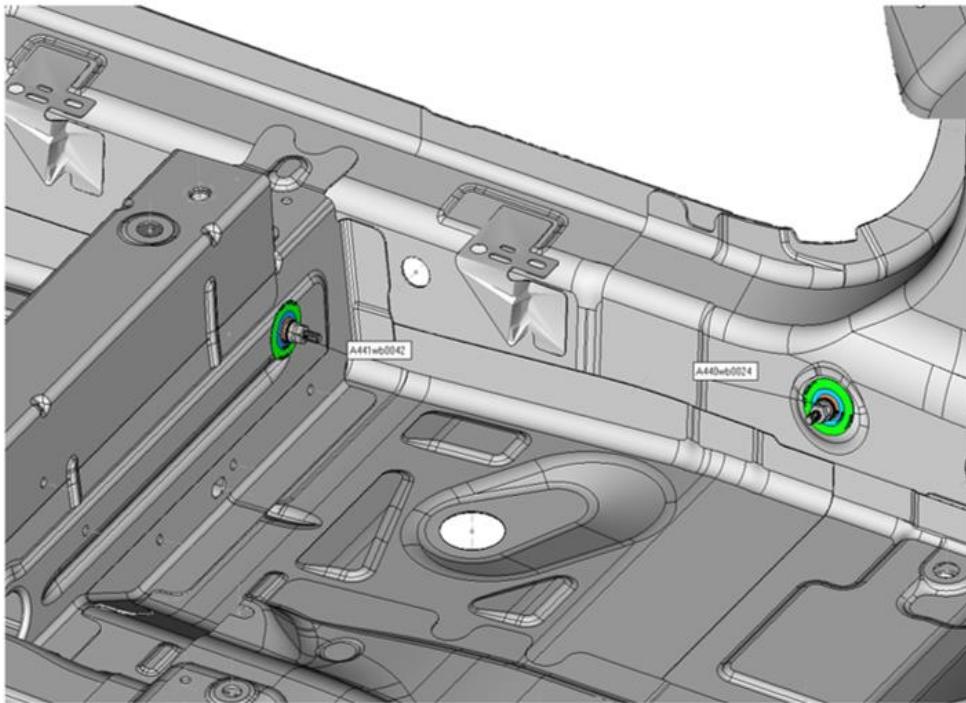


Stn 3-39-100 R02

Joining Model: MTO1 rel.

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339100 R03



Stn 3-39-100 R03

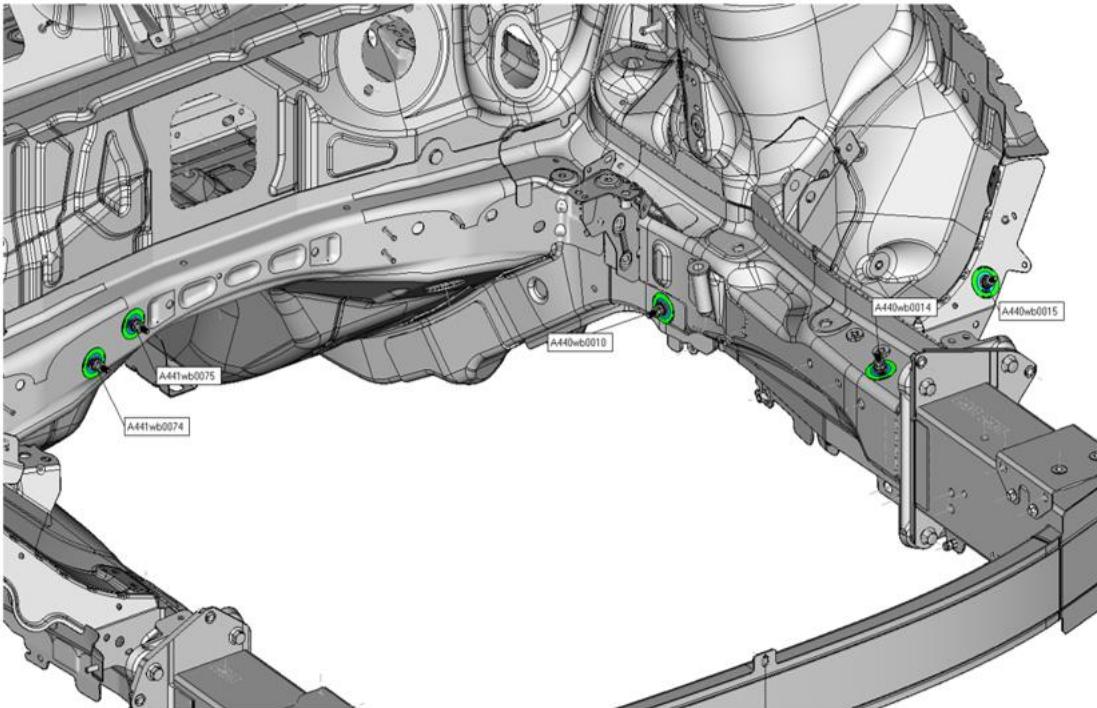
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PII - No / PKI-Nr / PKI-Nr <small>Name / Benämning / Naam</small>	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
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339100 R03 LHD



LHD



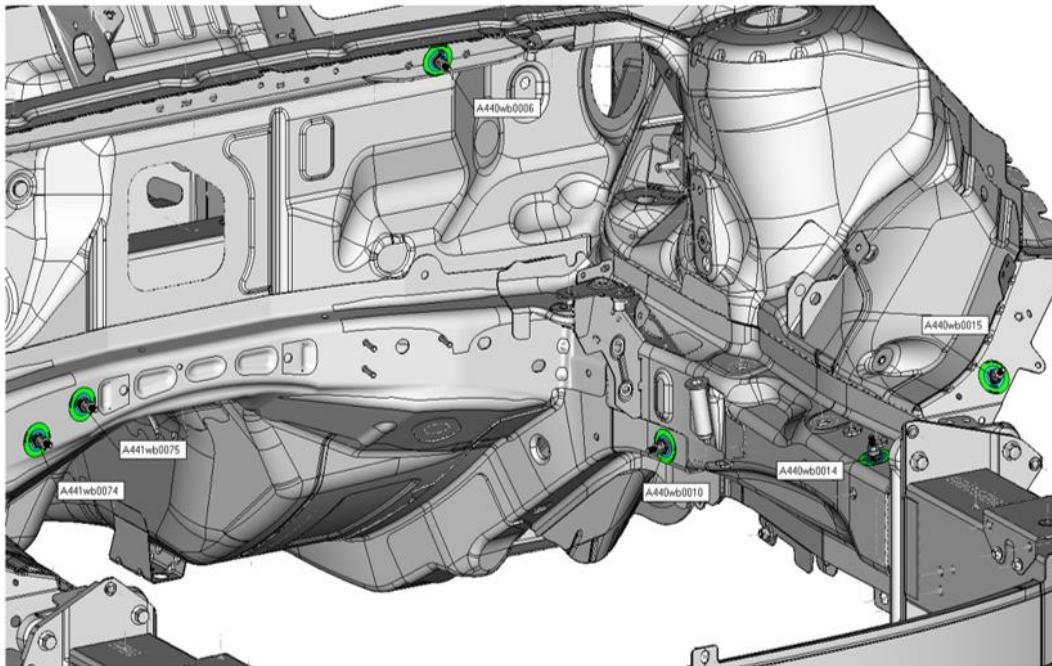
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Joining Model: MTO1 rel.

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RHD

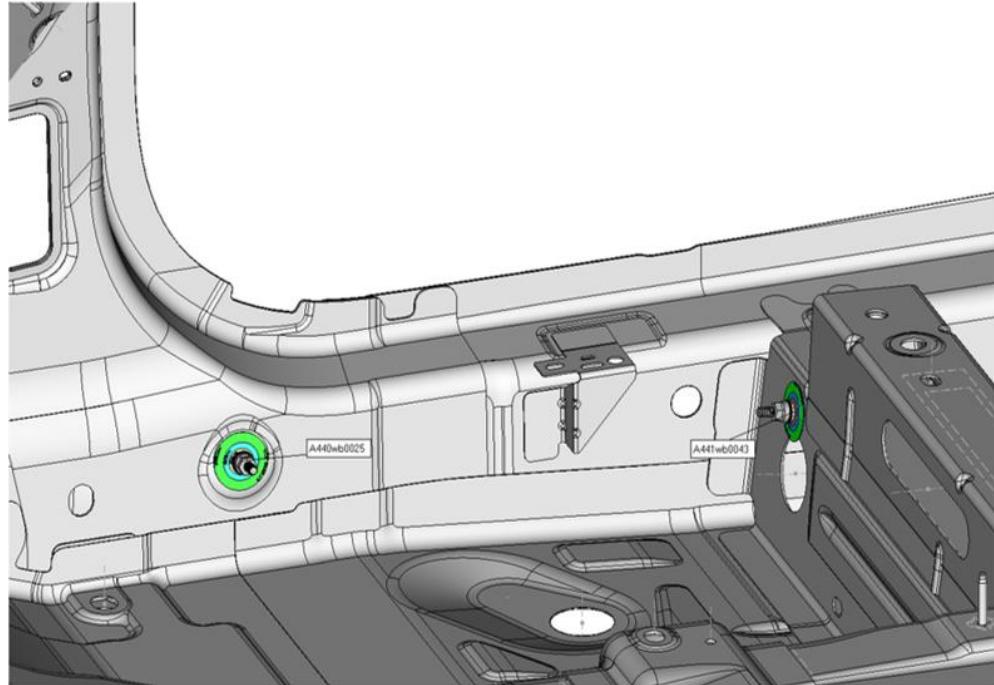


Stn 3-39-100 R03

Joining Model: MTO1 rel.

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339100 R04



Stn 3-39-100 R04

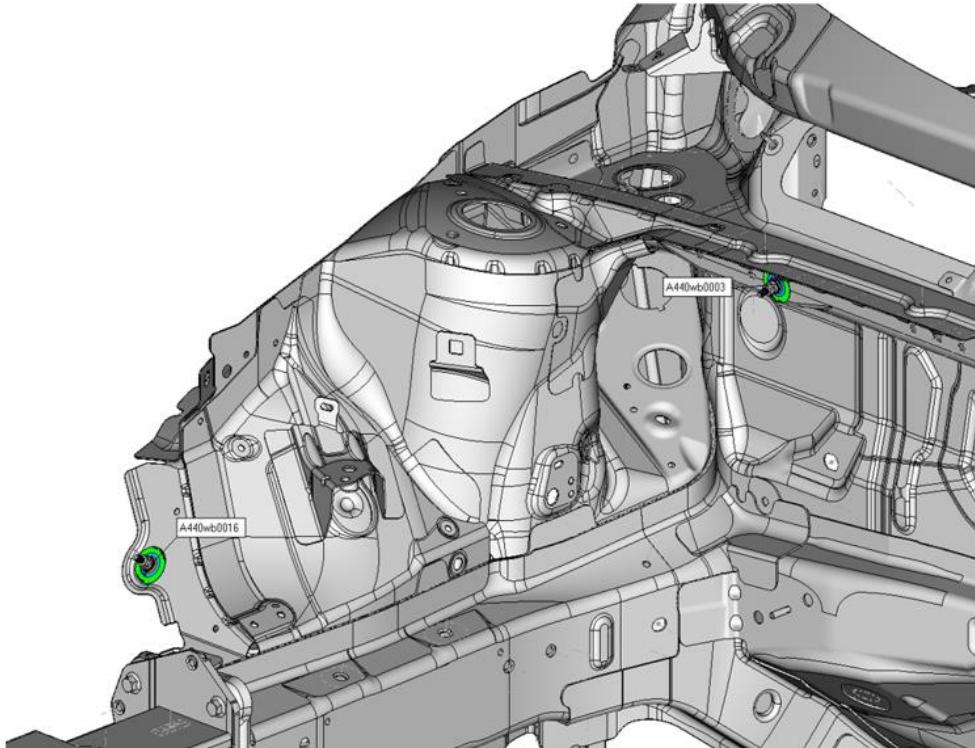
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PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
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339100 R04 LHD



LHD



Stn 3-39-100 R04

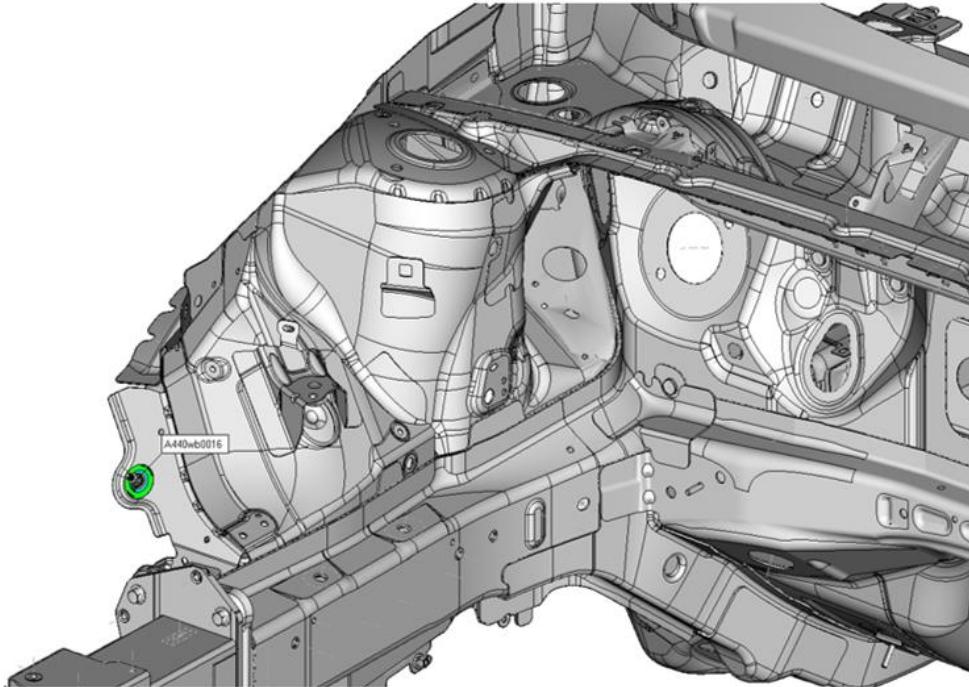
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	AG339-0003	WELD BOLT M6	V316	1746	001	9

339100 R04 RHD



RHD

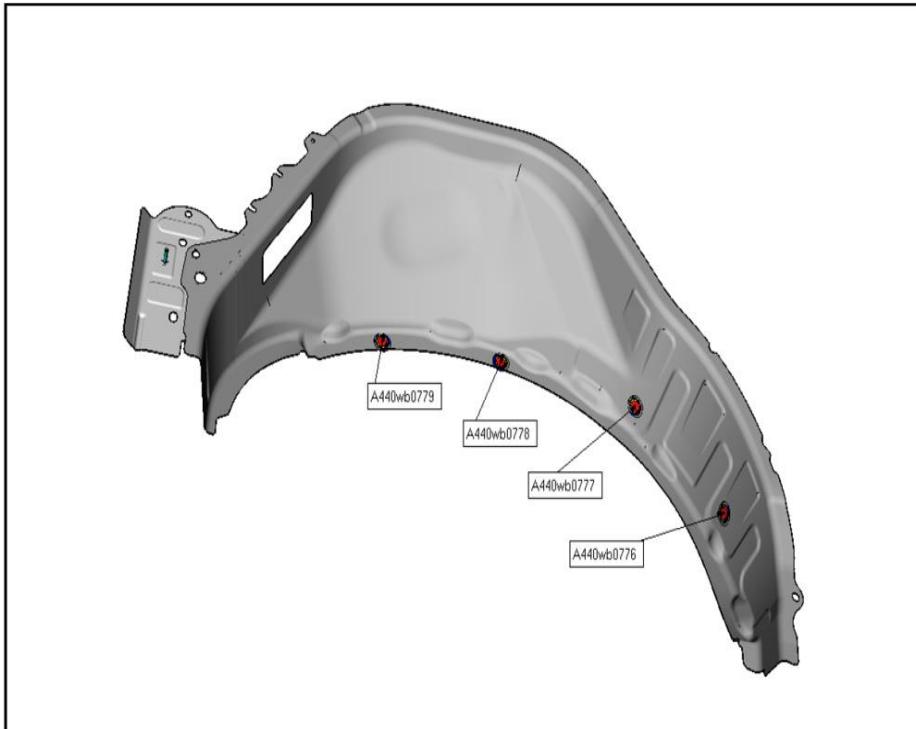


Stn 3-39-100 R04

Joining Model: MTO1 rel.

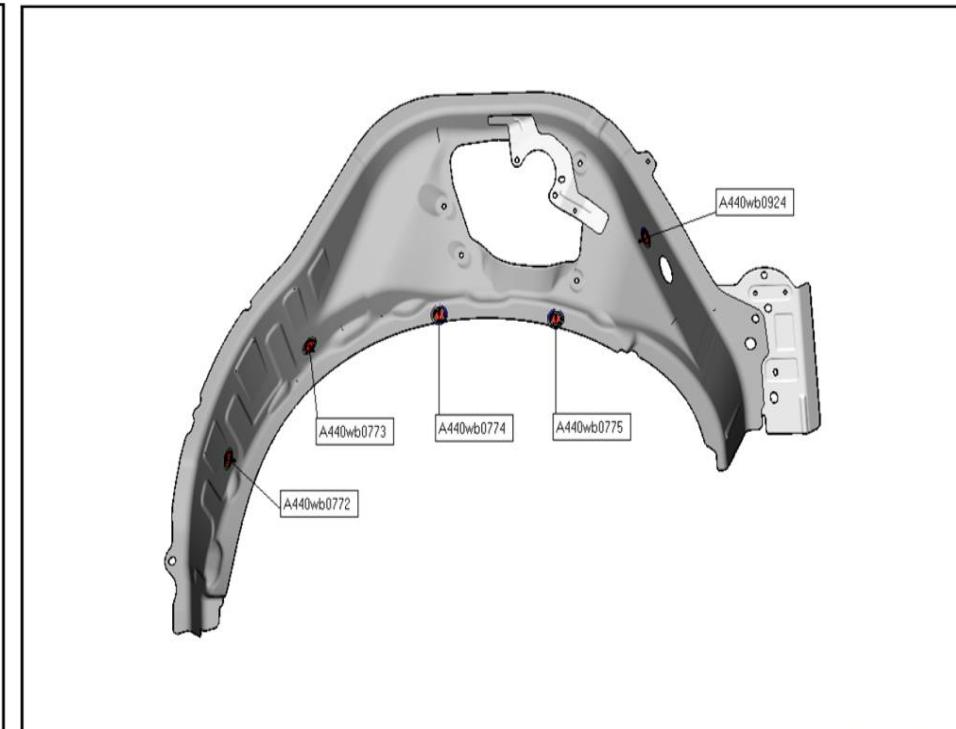
PII -Nr / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG339-0003	WELD BOLT M6	V316	1746	001	10

361010 R02



Stn 361-010 R02 Joining model:31656666

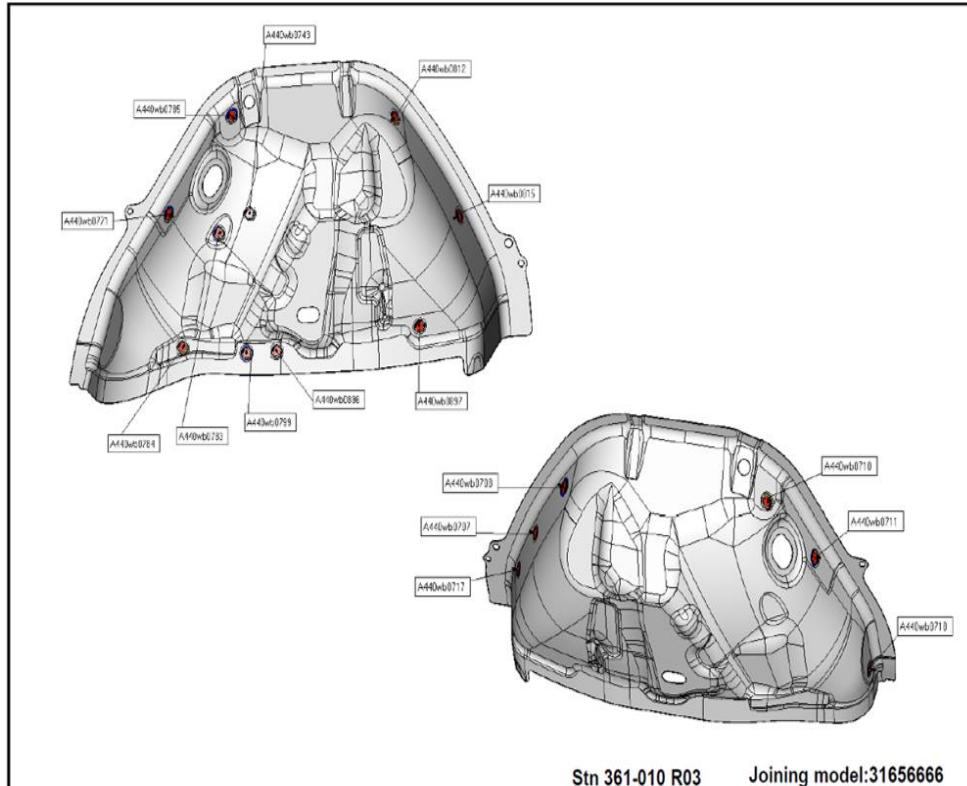
PII-Nr / PKI-Nr / PKL-Nr	Name / Benaming / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Udgave	Sheet / Sida / Blz
AG361-0001	PA Wheelhouse stud LH	V316	1746	001	3



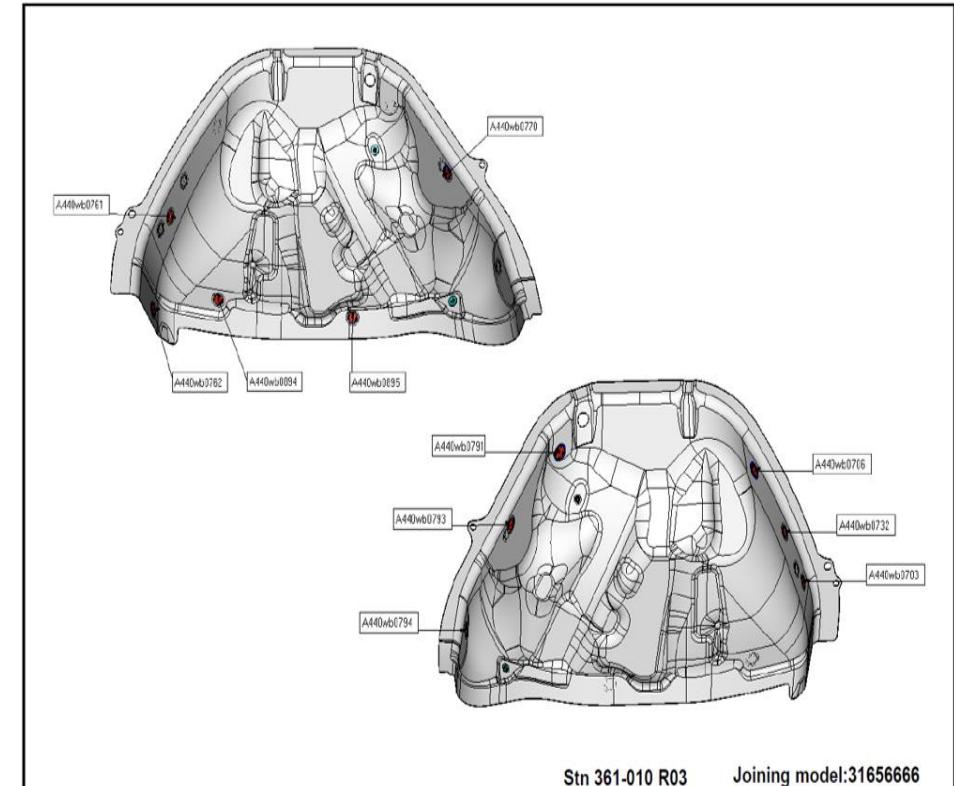
Stn 361-010 R02 Joining model:31656666

PII-Nr / PKI-Nr / PKL-Nr	Name / Benaming / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Udgave	Sheet / Sida / Blz
AG361-0002	PA Wheelhouse stud RH	V316	1746	001	3

361010 R03

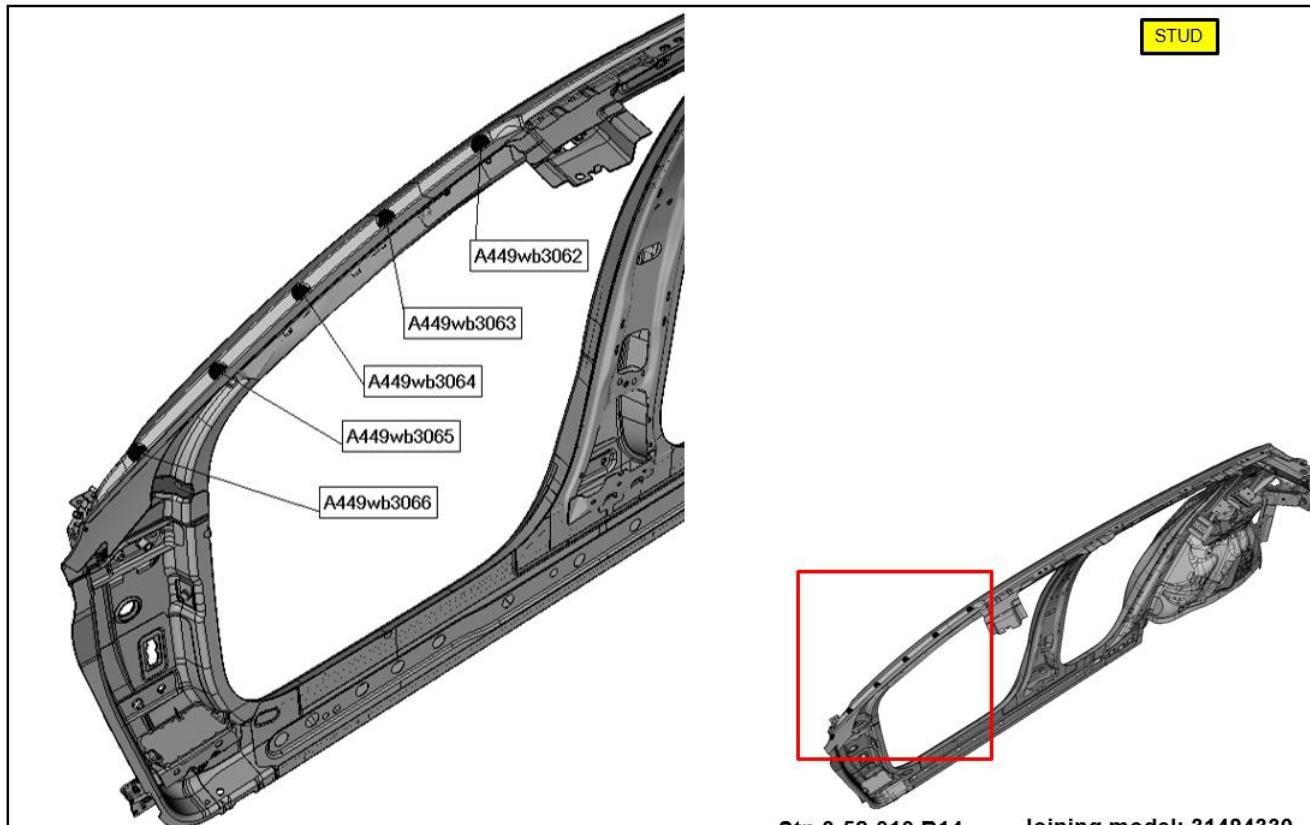


	Pf-Nr / PKI-Nr / PKI-Nr	Name / Benaming / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Utgave	Sheet / Sida / Blz
AG361-0001	PA Wheelhouse stud LH		V316	1746	001	5



	Pf-Nr / PKI-Nr / PKI-Nr	Name / Benaming / Naam	Proj./Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Utgave	Sheet / Sida / Blz
AG361-0002	PA Wheelhouse stud RH		V316	1746	001	5

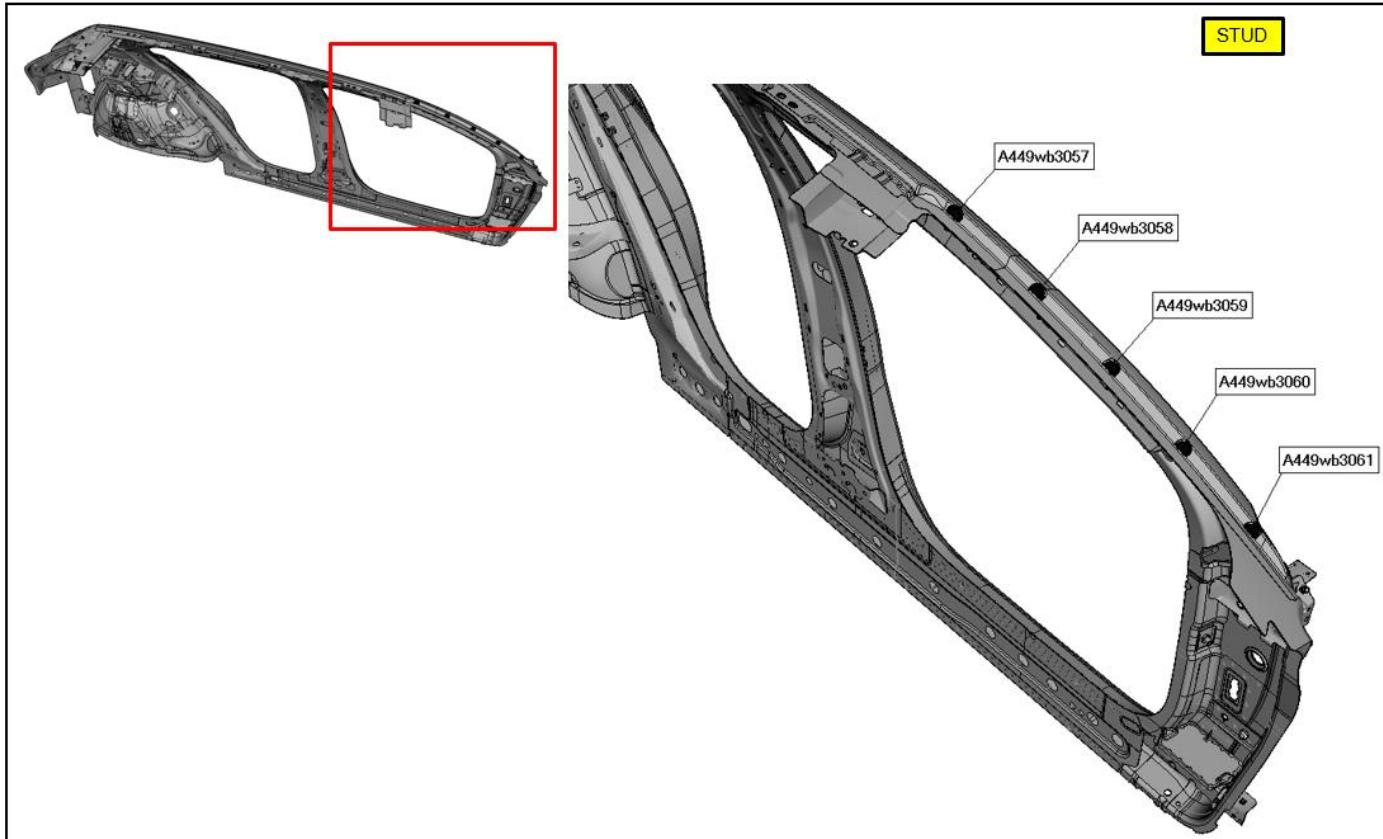
352010 R14 STUD



Stn 3-52-010 R14 Joining model: 31484339

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AG352-0001	BSC Cpl RH	V316	1746	001	12

351010 R13 STUD

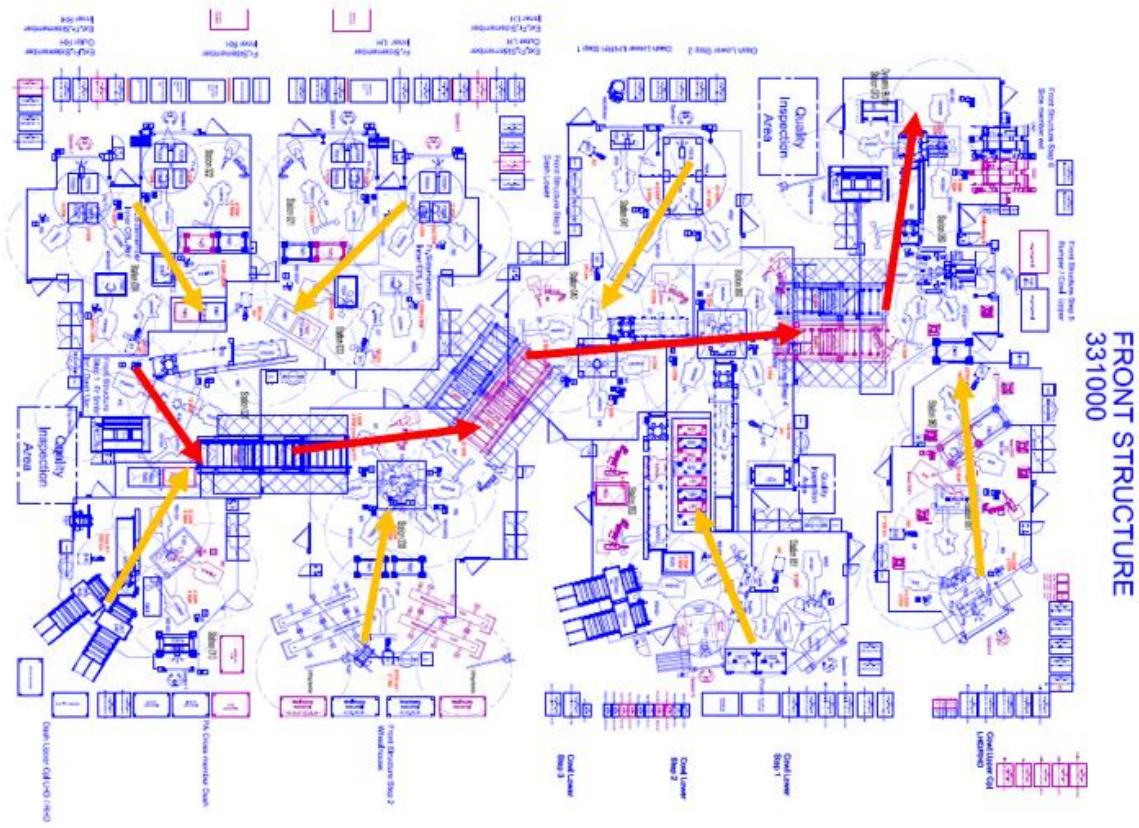
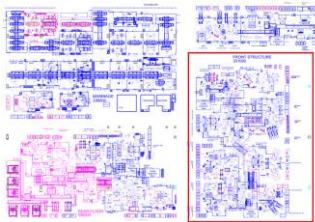
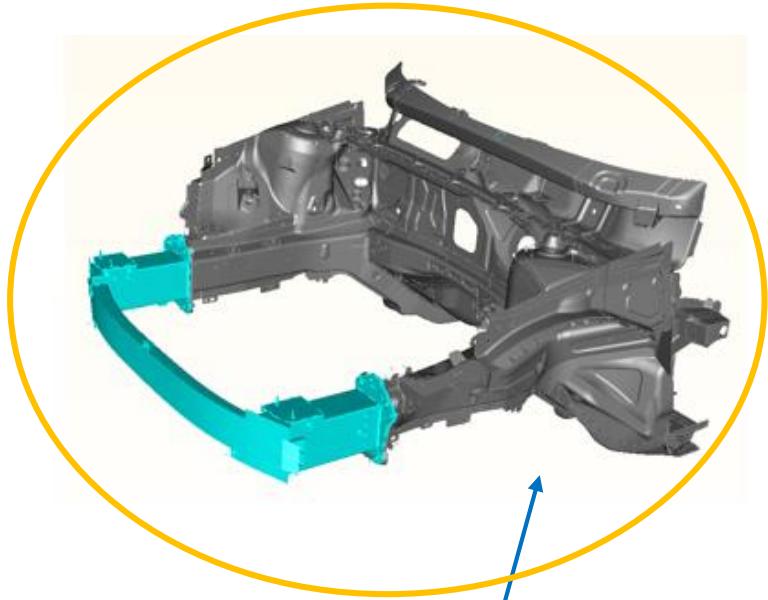


Stn 3-51-010 R13

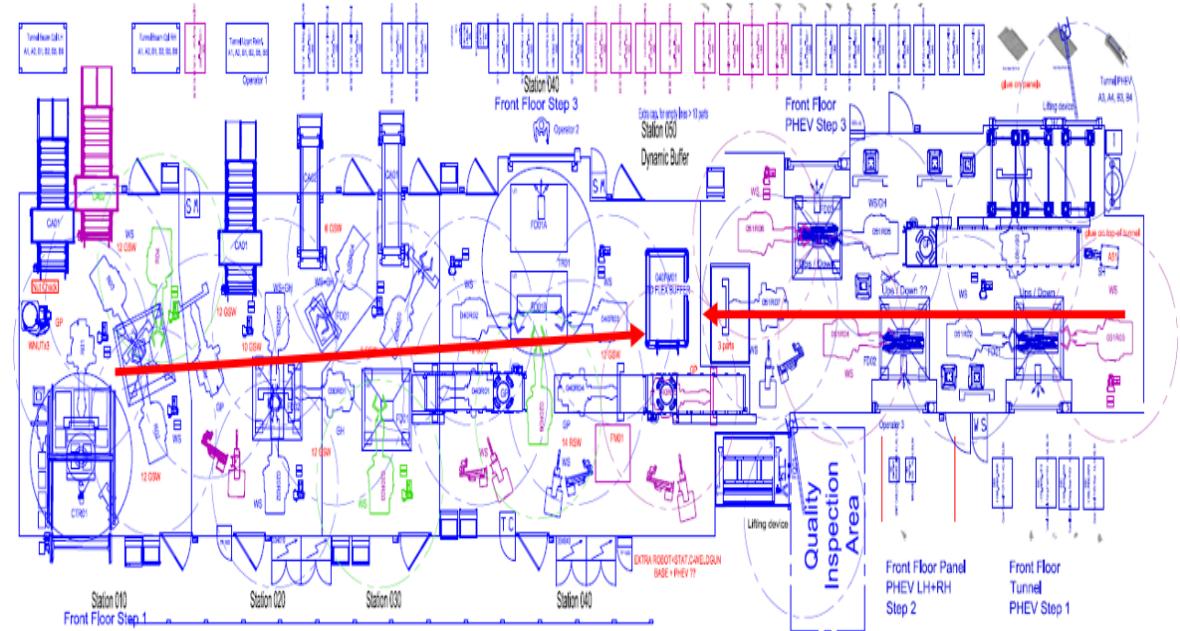
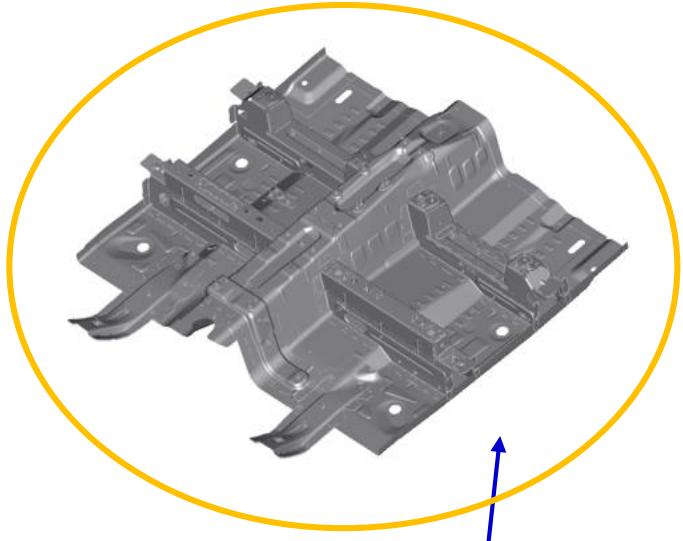
Joining model: 31484339

PII -No / PKI-Nr / PKI-Nr	Name / Benämning / Naam	Proj. / Variant	Intro Week / Inf.V / Intr.W	Issue / Utg. / Uitgave	Sheet / Sida / Blz
AG351-0001	BSC Cpl LH	V316	1746	001	12

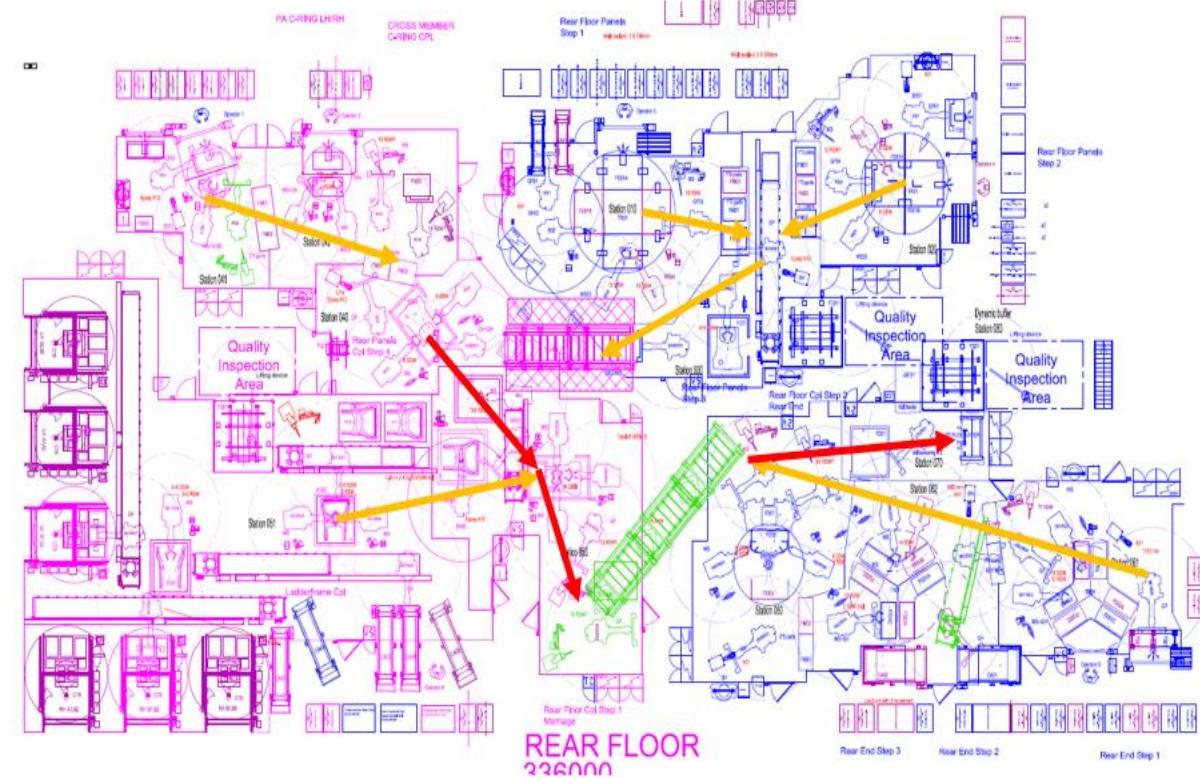
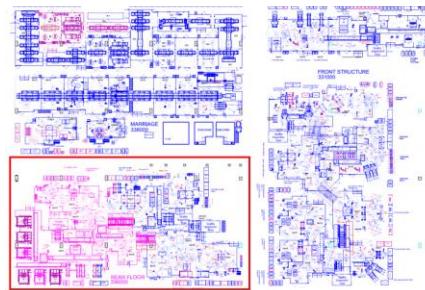
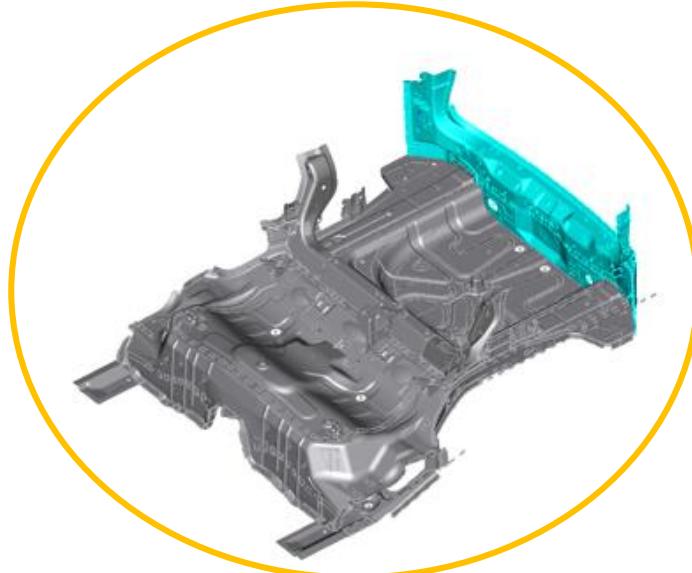
FRONT STRUCTURE 331000



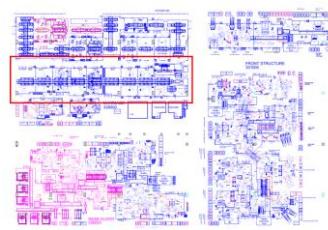
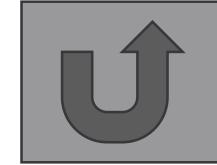
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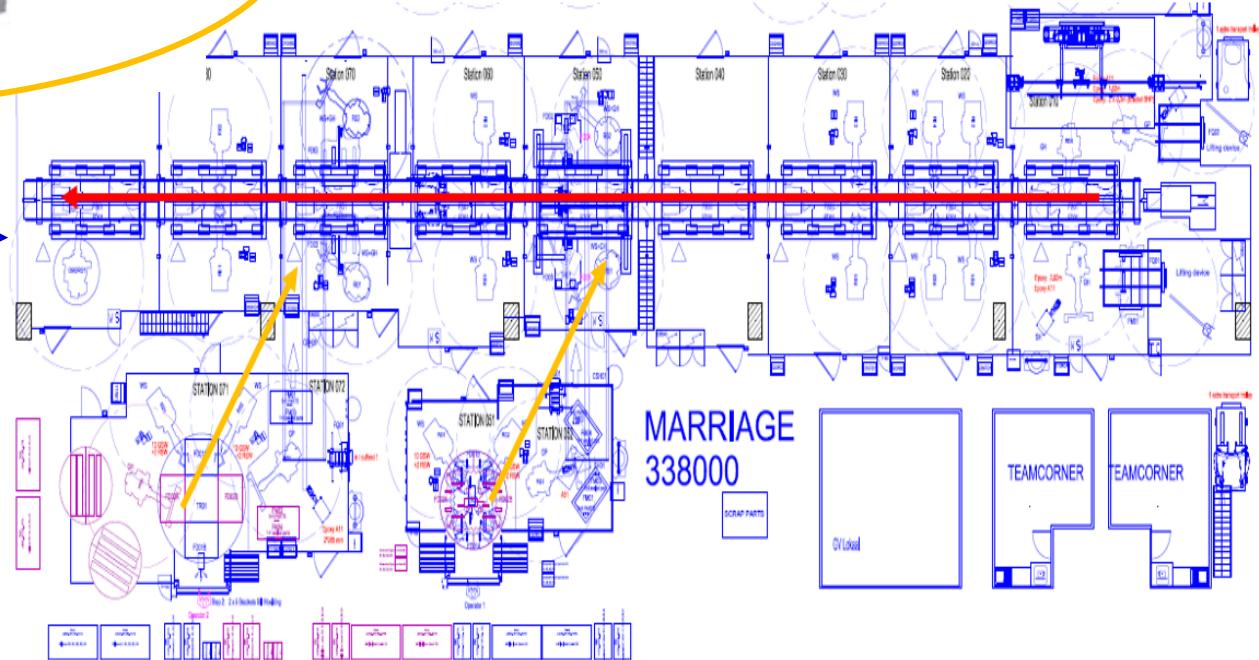
REAR FLOOR 336000



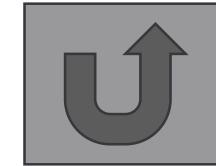
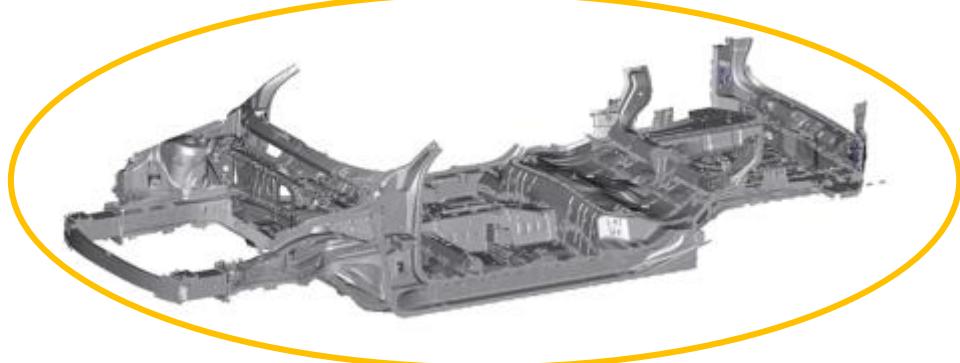
MARRIAGE 338000



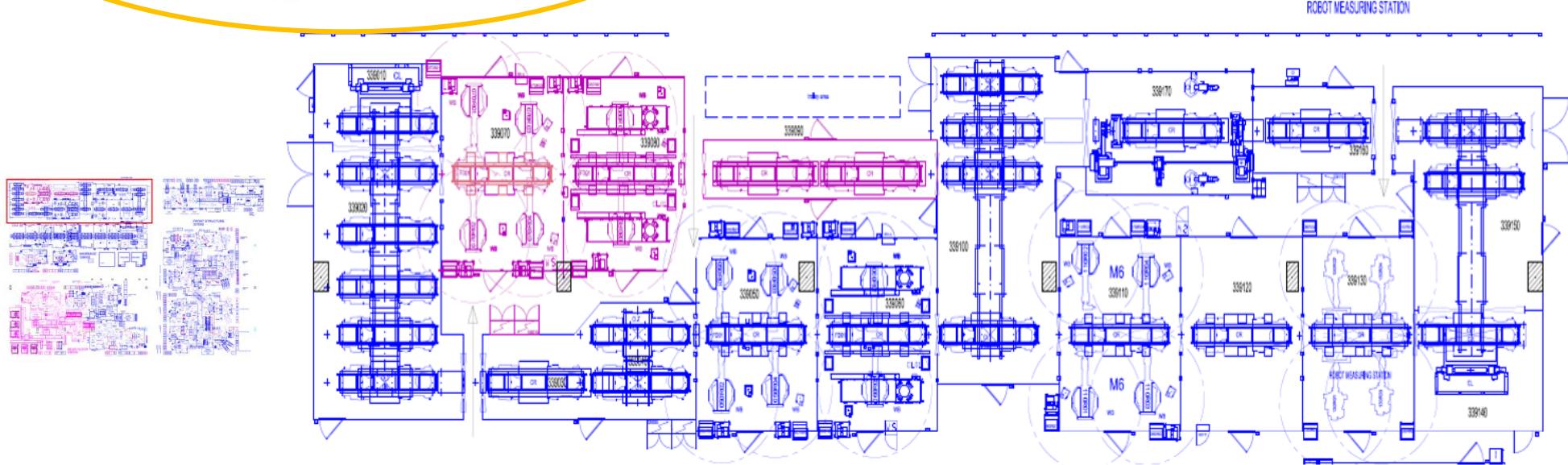
out



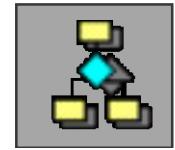
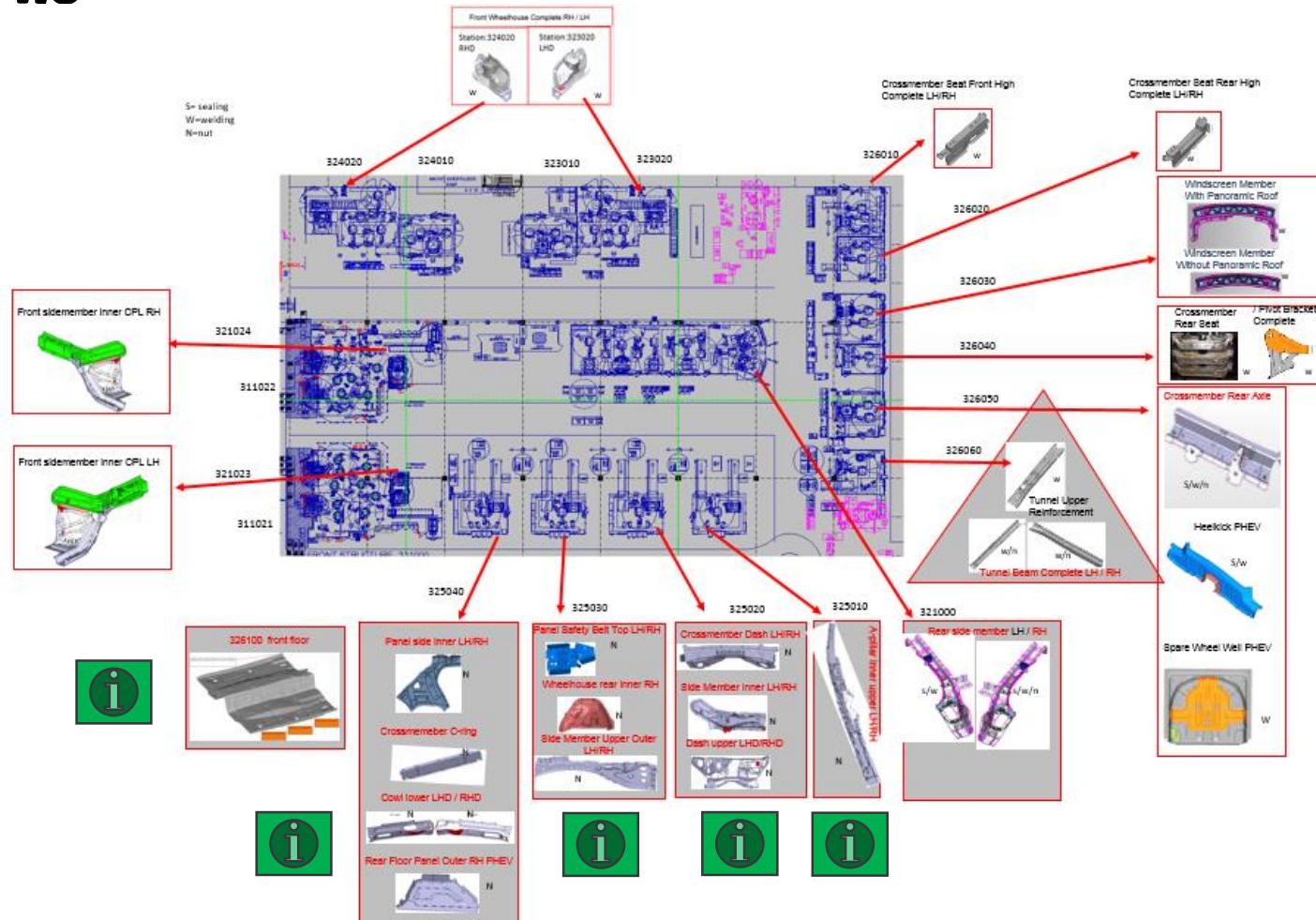
WELDBOLT 339000



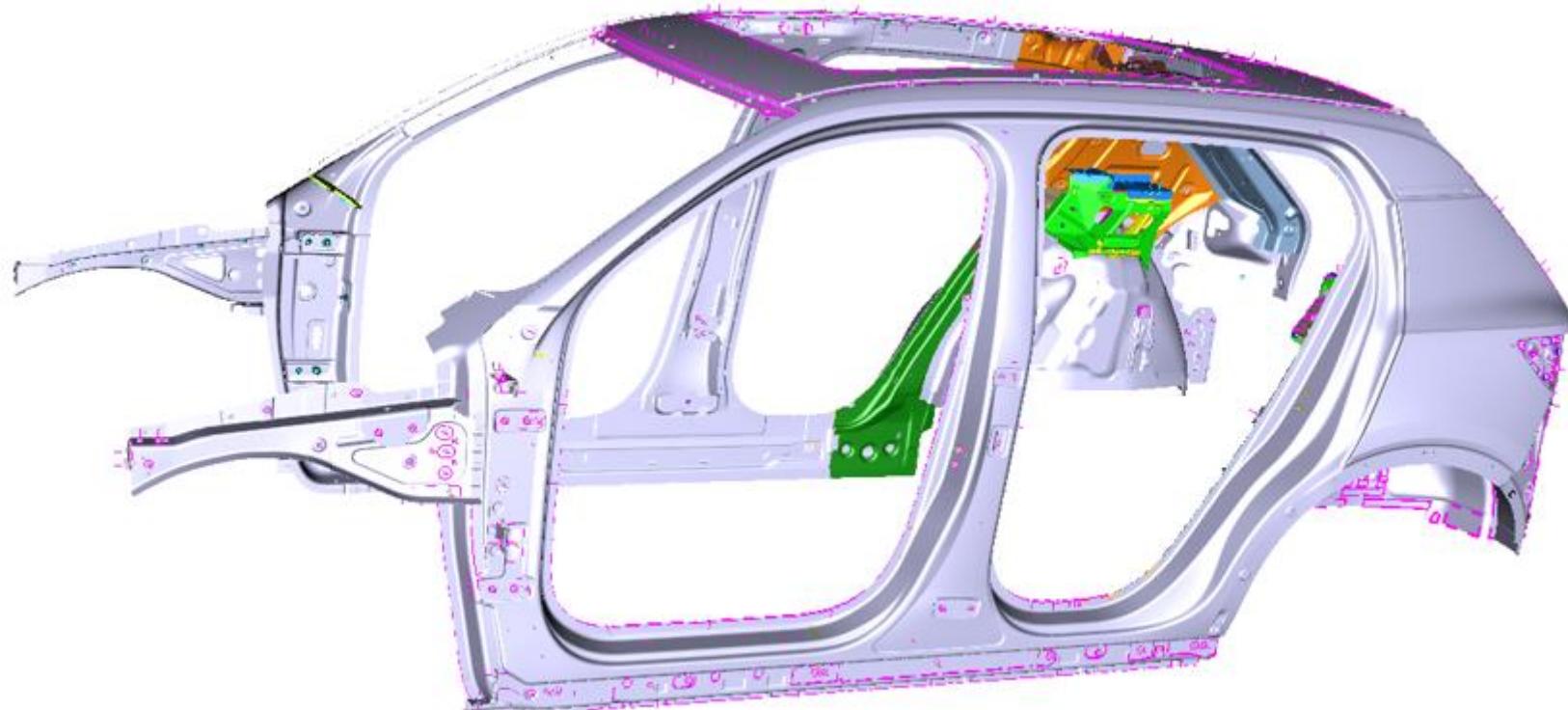
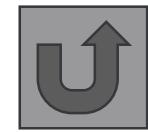
ROBOT MEASURING STATION



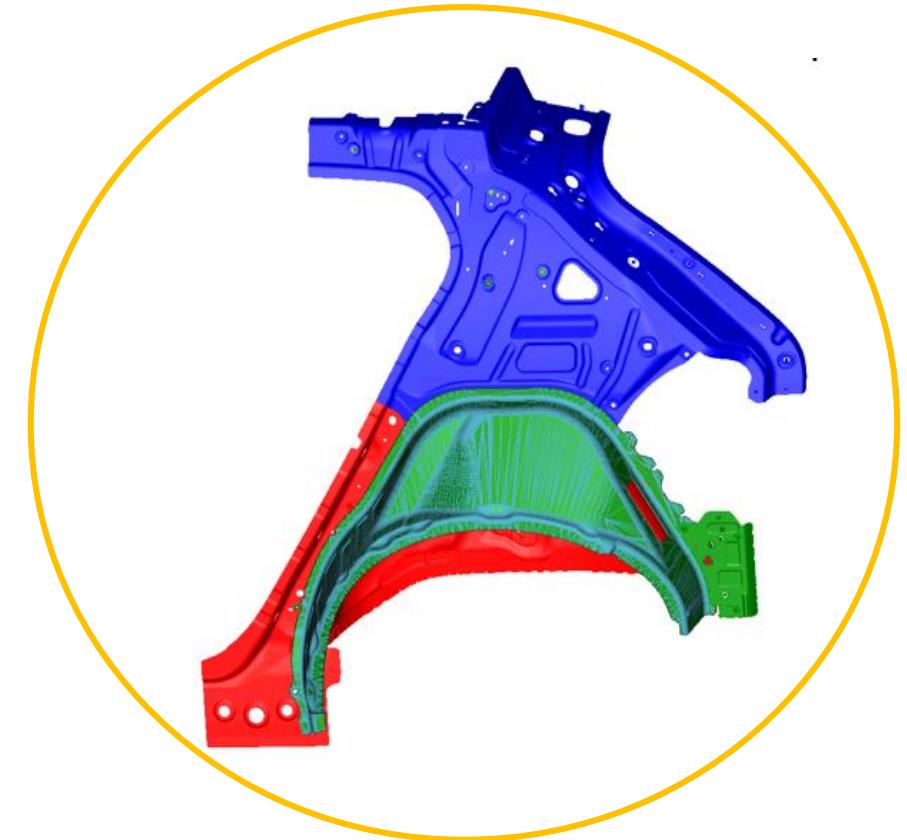
PAS GA 4.0



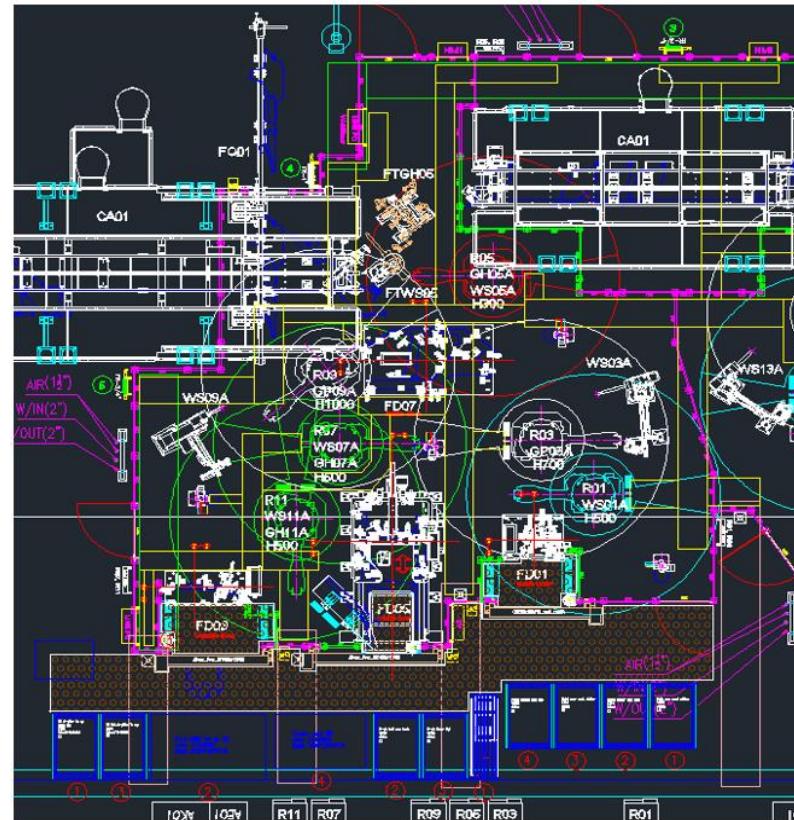
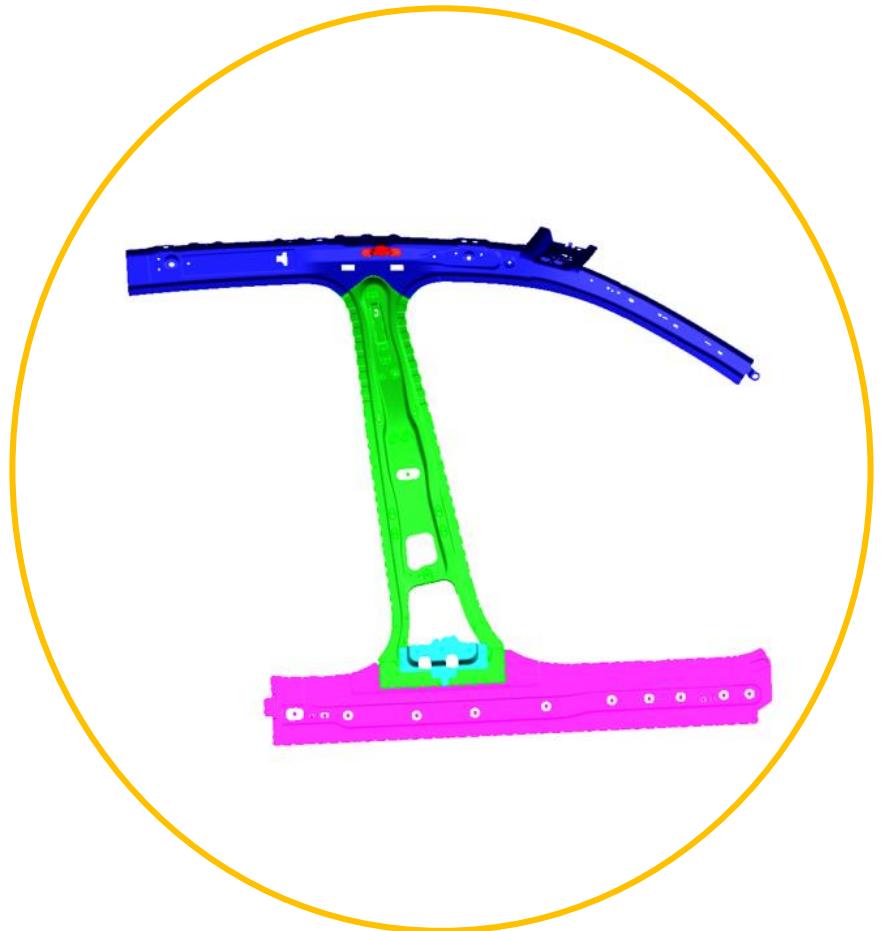
Flow GA 4.0



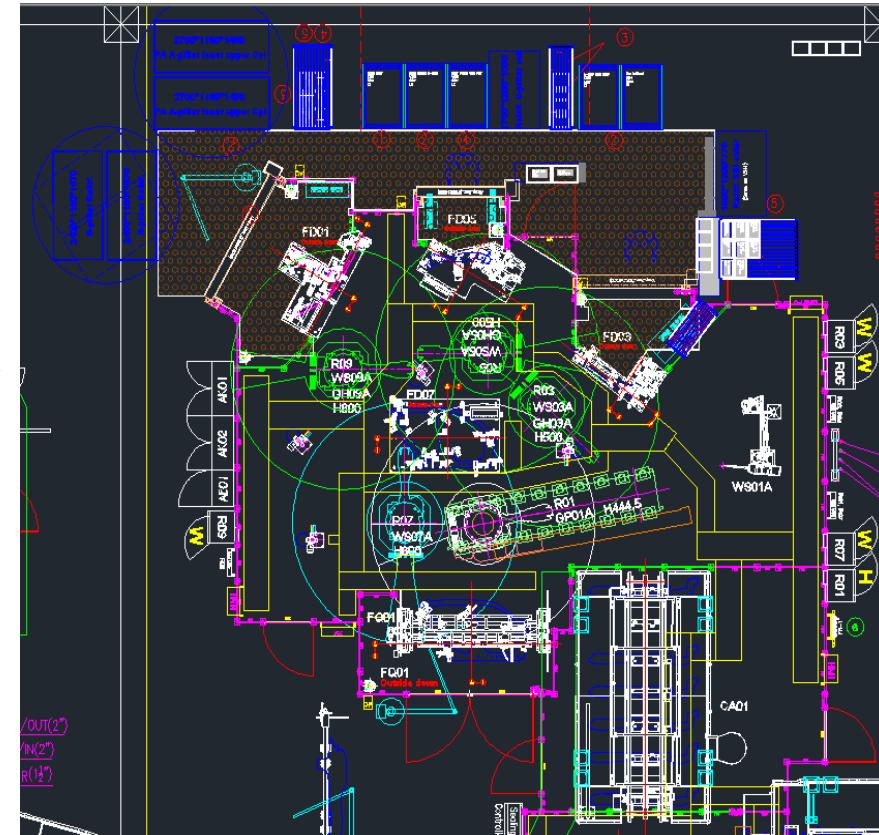
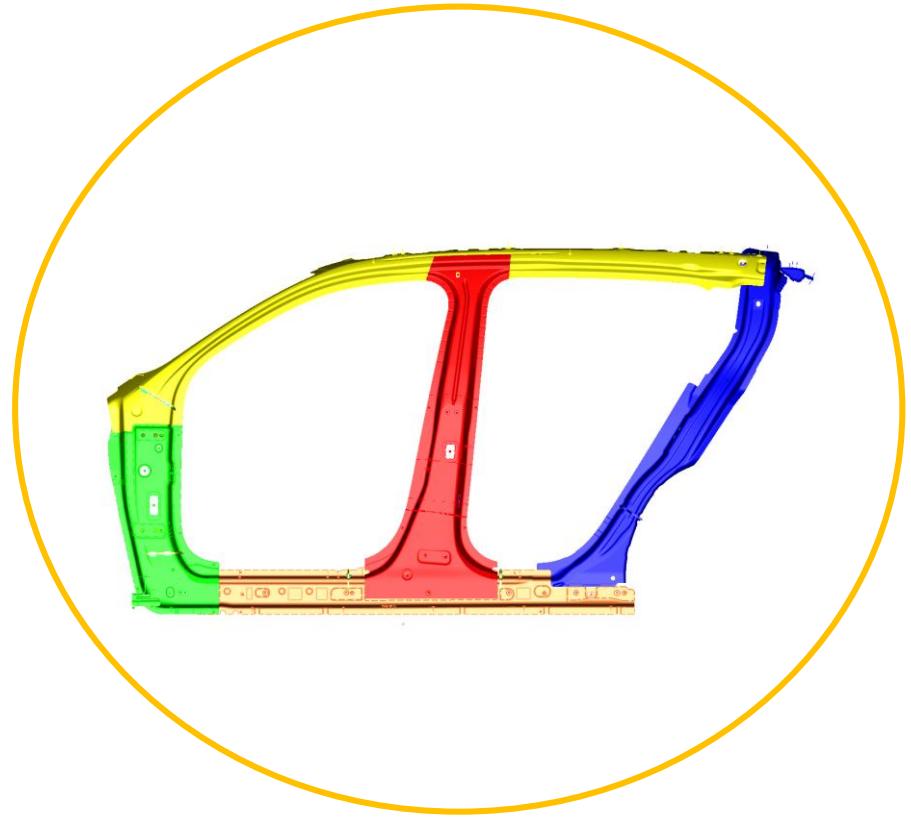
REAR QUARTER STEP 1

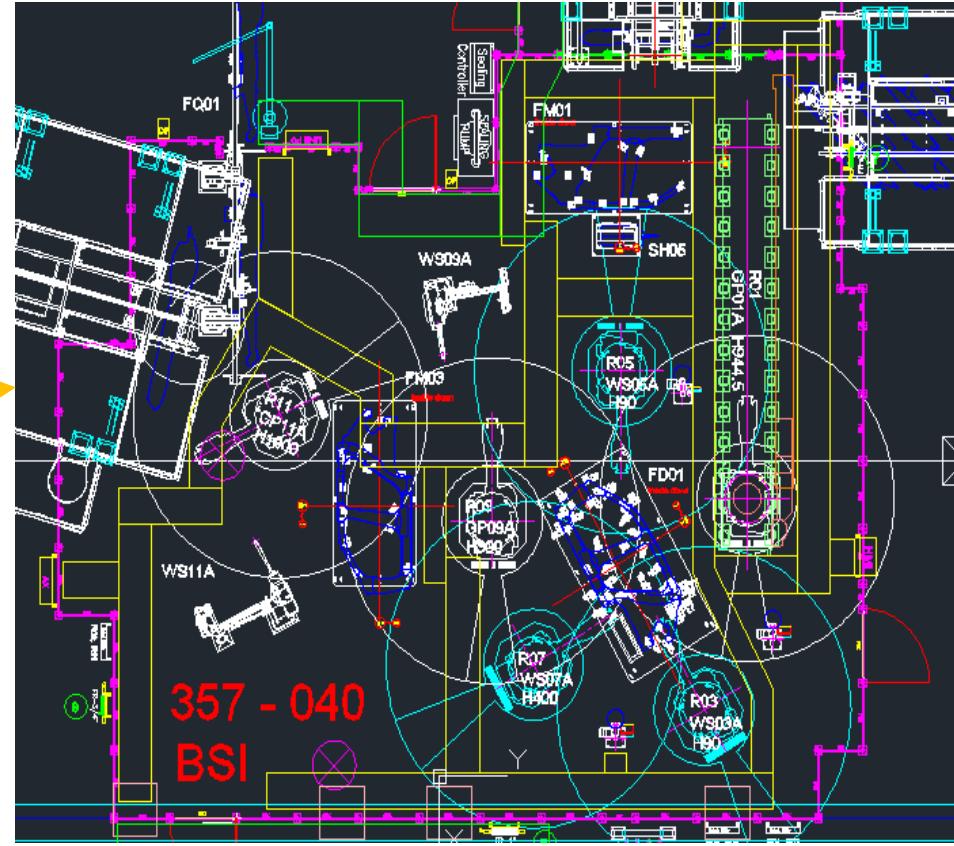
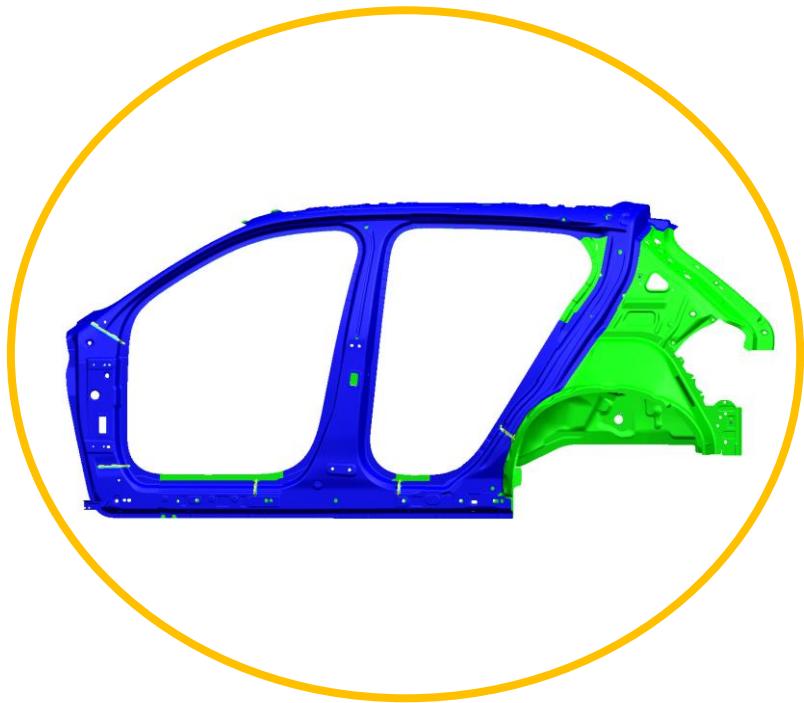
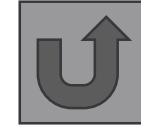


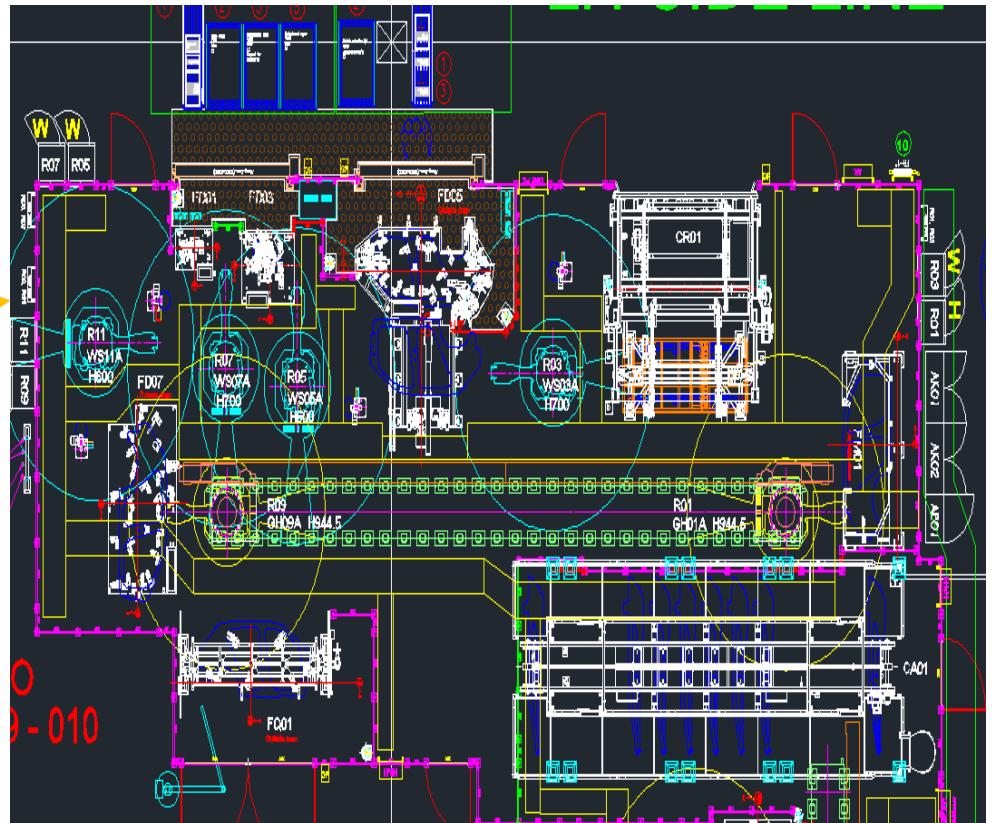
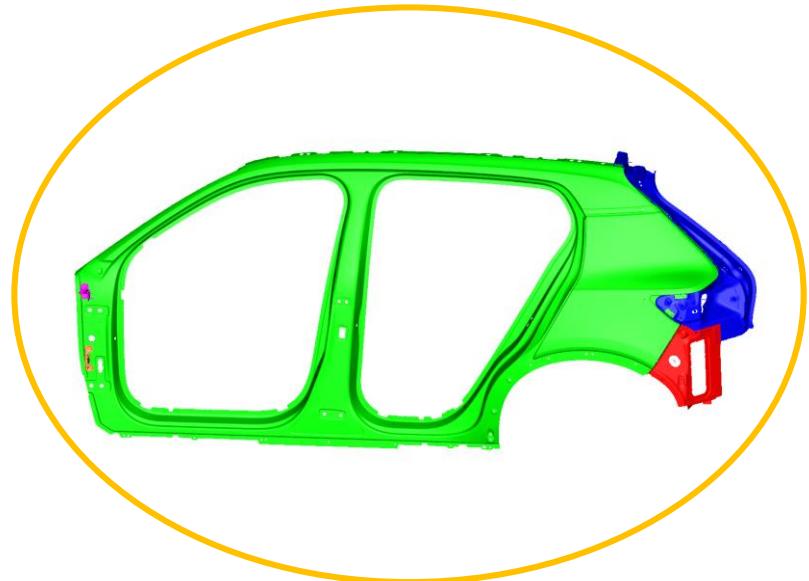
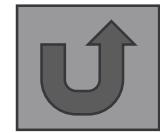
RAER QUARTER STEP 2

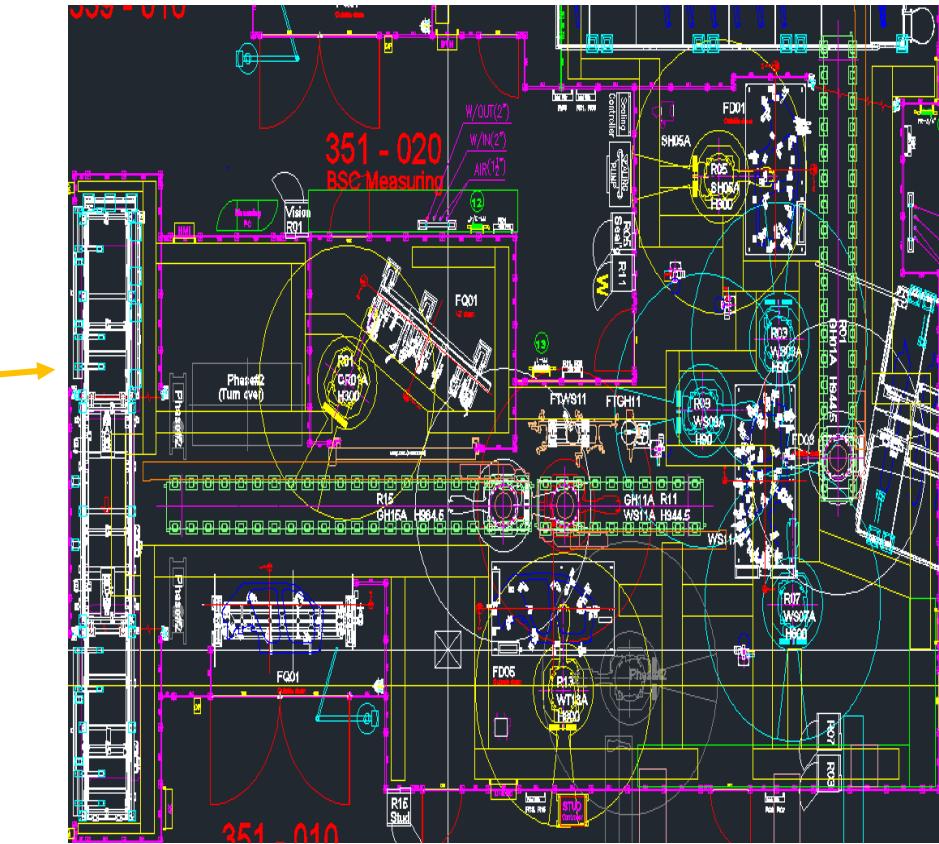
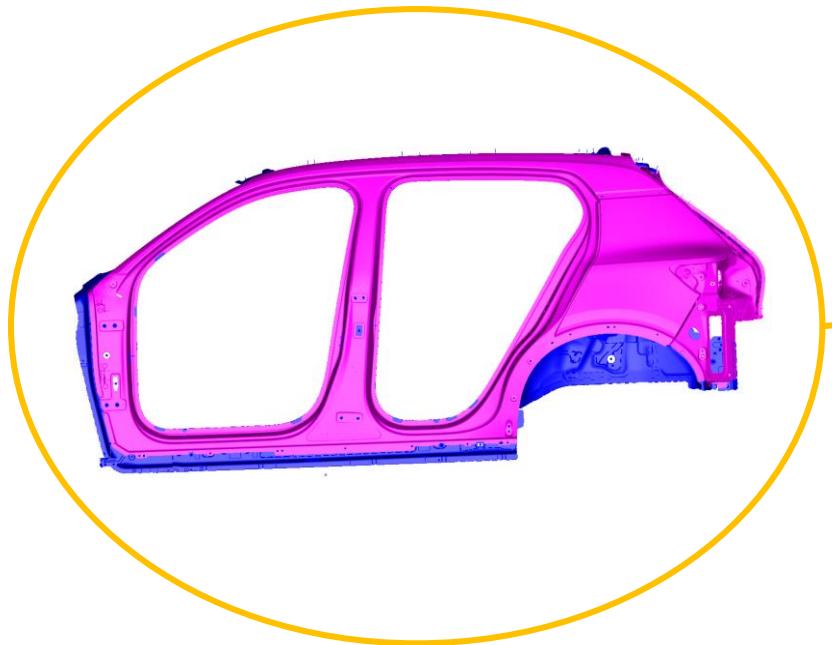


PA SPIDER







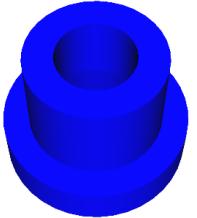




321010 REAR SIDEMEMBER ONLY LH

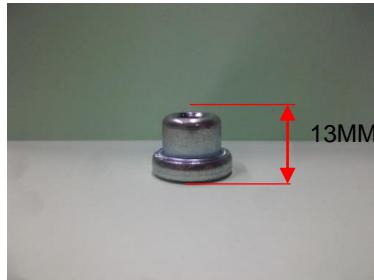


ROBOT:WN01A

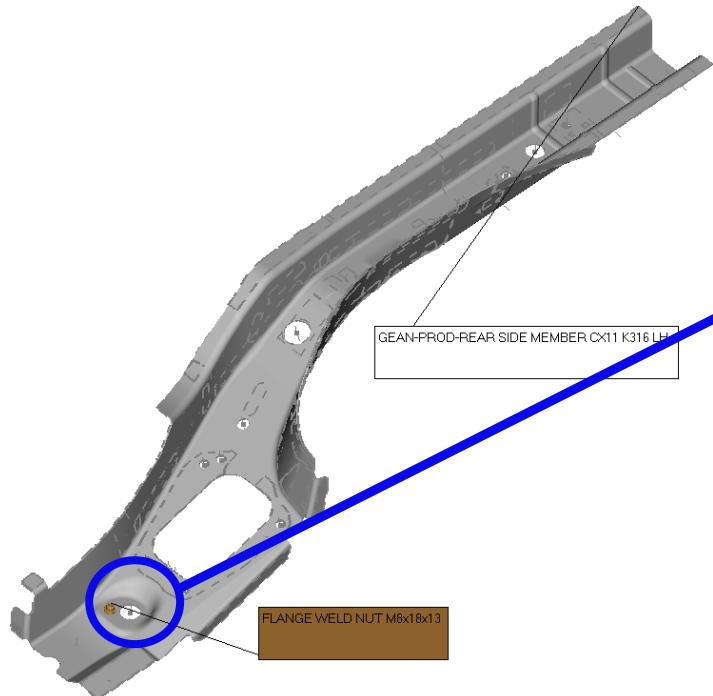


**WELD NUT
M8*18*13**

Aantal :1



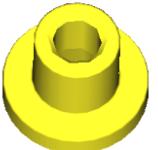
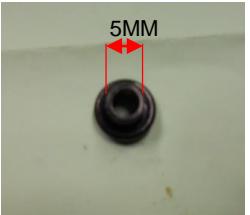
Controle torque
28 NM



325010 PA A-PILAR INNER UPPER LH

Next 

ROBOT:WN01A

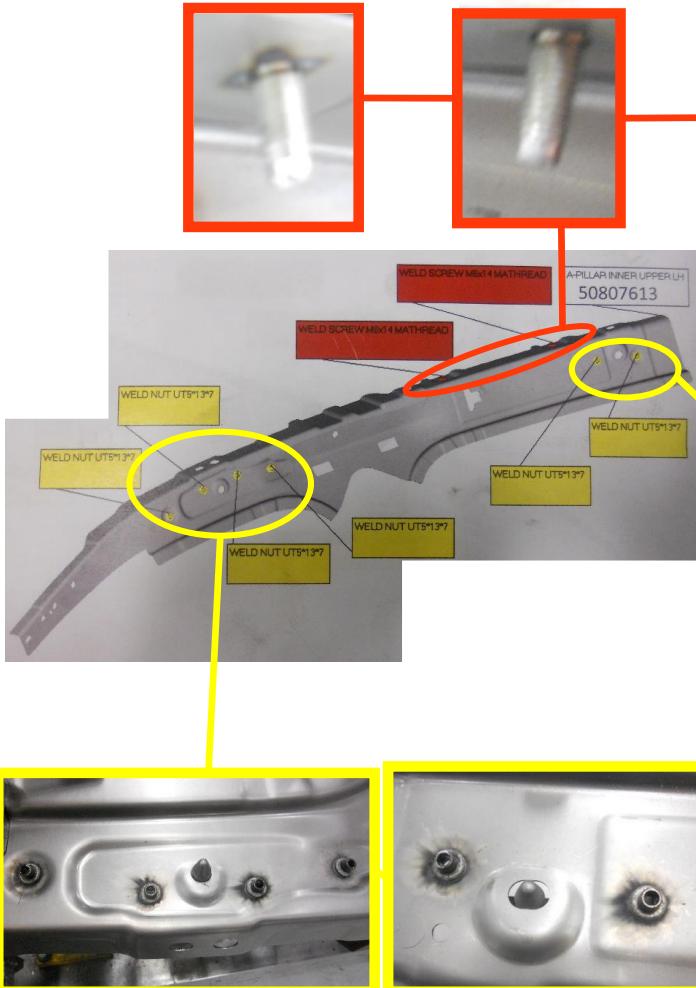


**FLANGE WELD
NUT UT5*13*7**

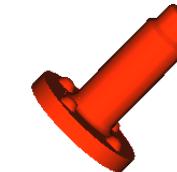
Aantal:6



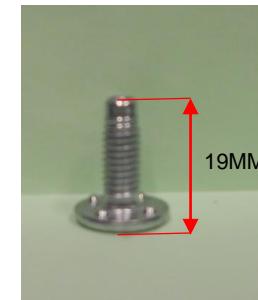
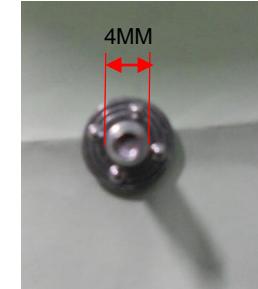
Controle torque
11,5 NM



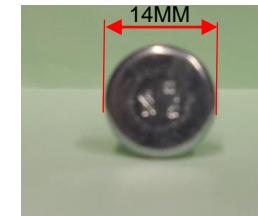
ROBOT:WB01A



**WELDNUT
M6X14
MATHREAD**
Aantal:2



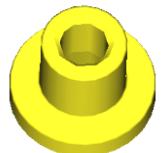
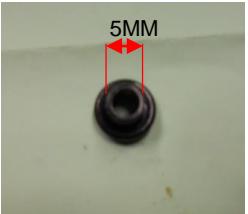
Controle torque
11,5 NM



325010 PA A-PILAR INNER UPPER RH



ROBOT:WN01A

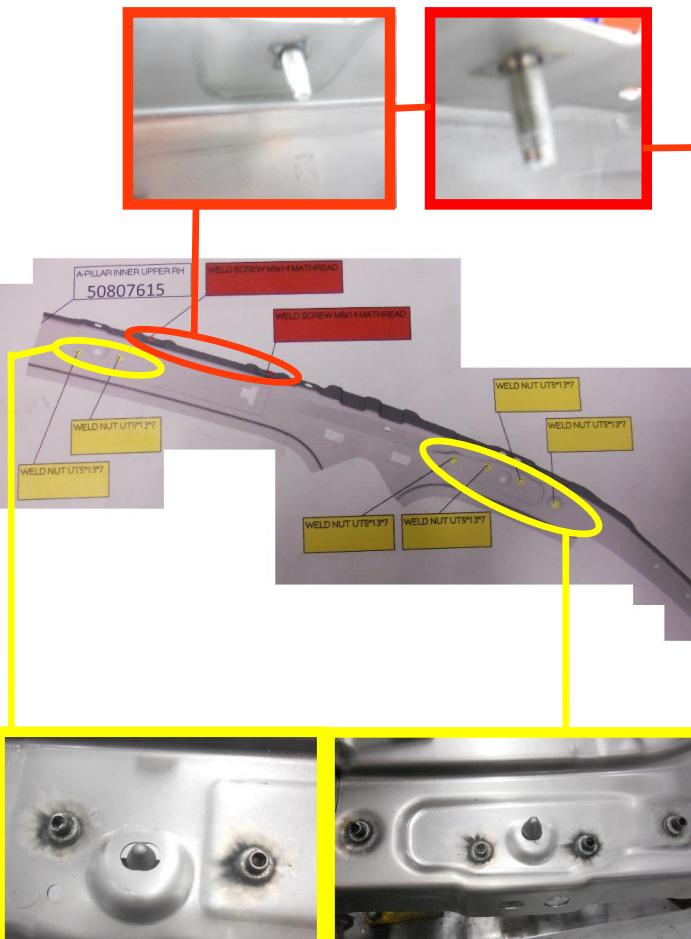


**FLANGE WELD
NUT UT5*13*7**

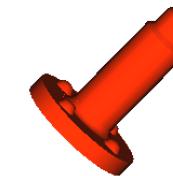
Aantal:6



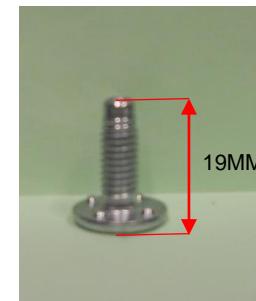
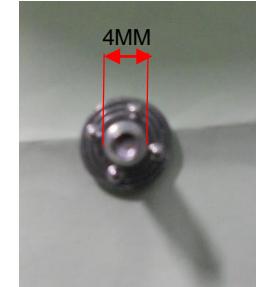
Controle torque
11,5 NM



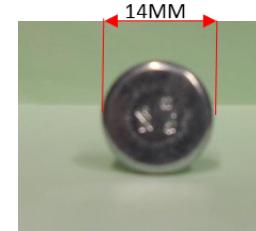
ROBOT:WB01A



**WELDNUT
M6X14
MATHREAD**
Aantal:2

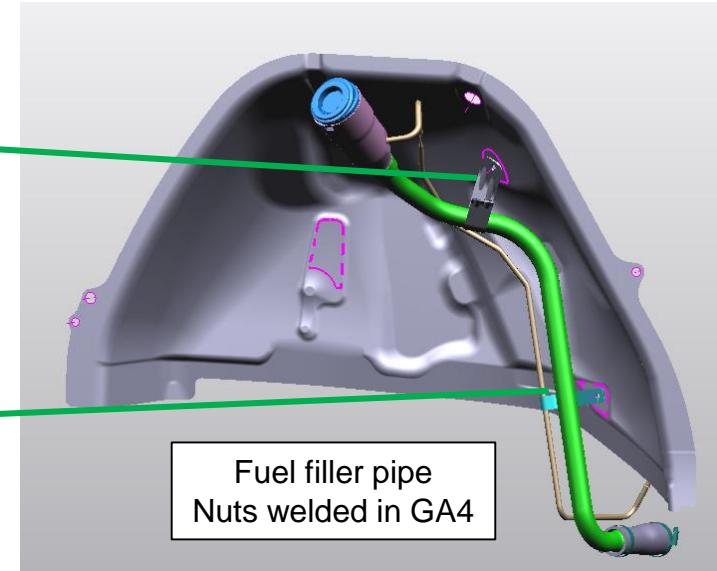
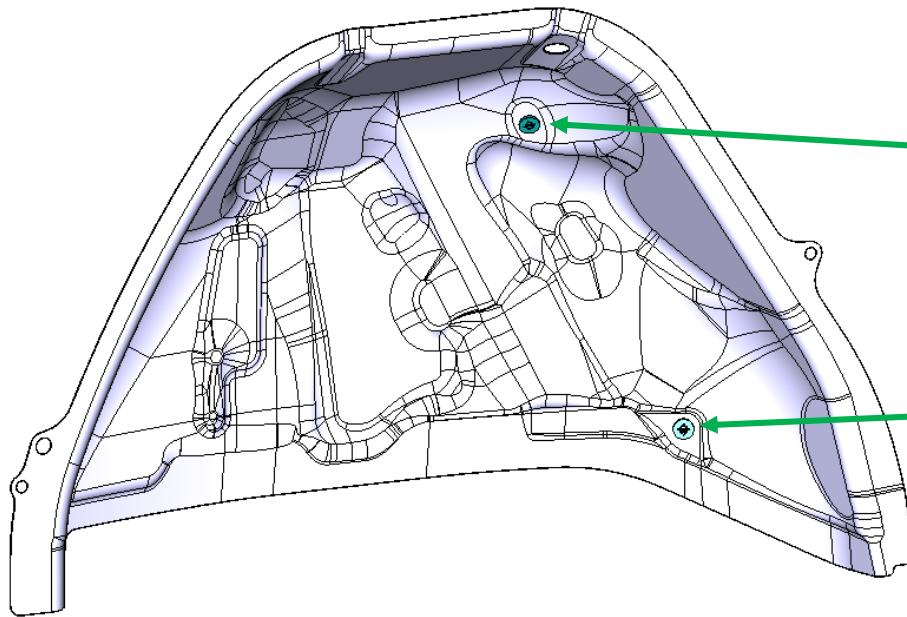


Controle torque
11,5 NM





WHEEL HOUSE INNER RH STATION 325030



325020 PA DASH UPPER LHD

Next 

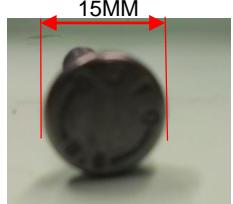


ROBOT:WB01A

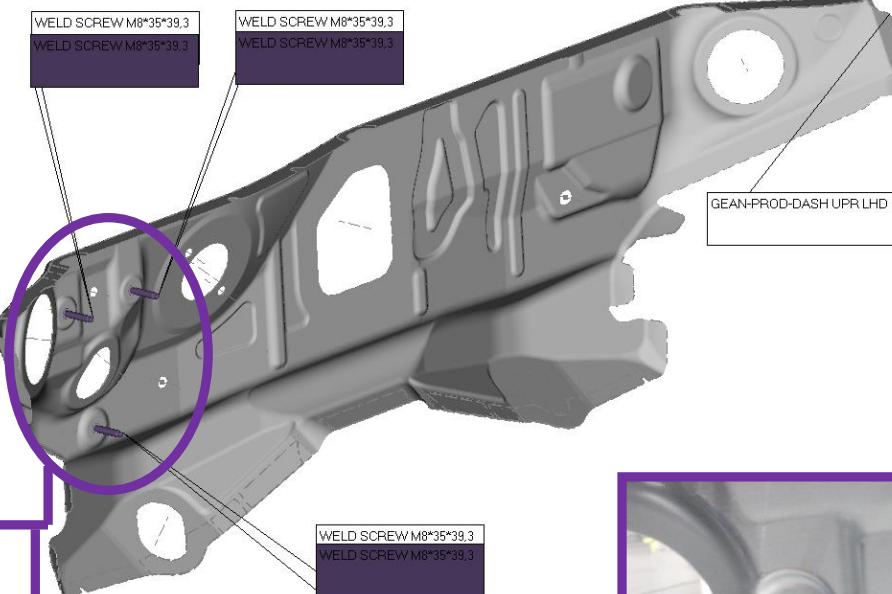


**WELD SCREW
M8*35*39,3**

Aantal:3

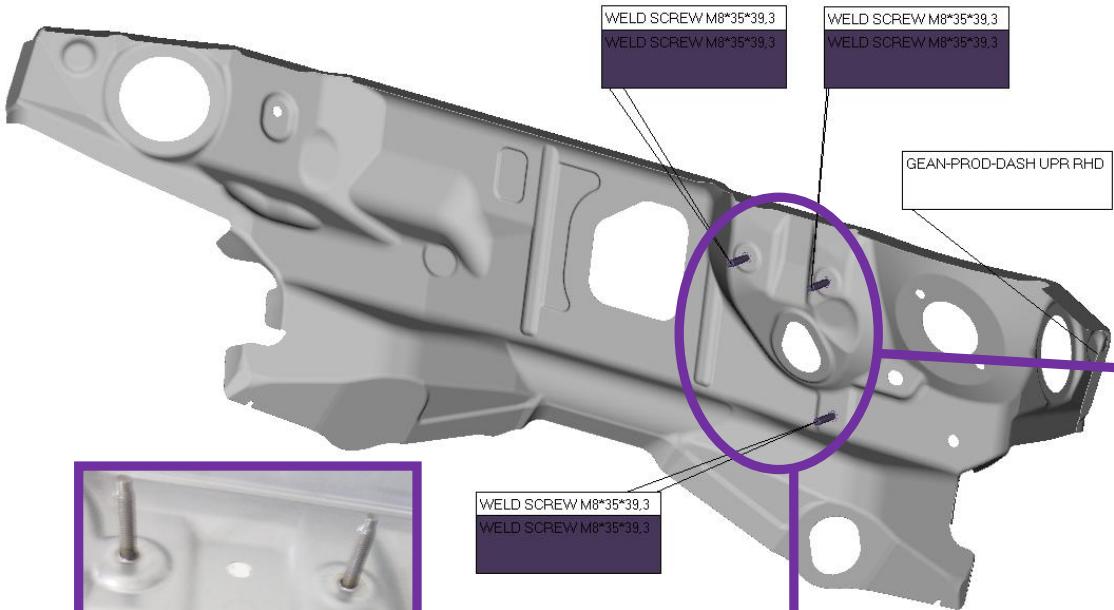


Controle torque
28 NM



325020 PA DASH UPPER RHD

Next



ROBOT:WB01A

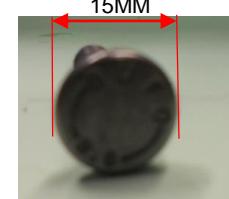


**WELD SCREW
M8*35*39,3**

Aantal:3

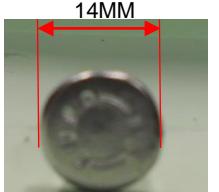
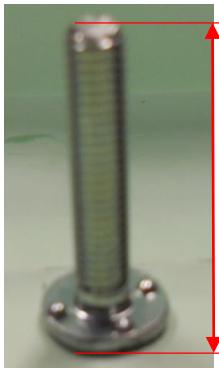


Controle torque
28 NM



325020 PA CROSMEMBER DASH LHD

Next



ROBOT:WB01B

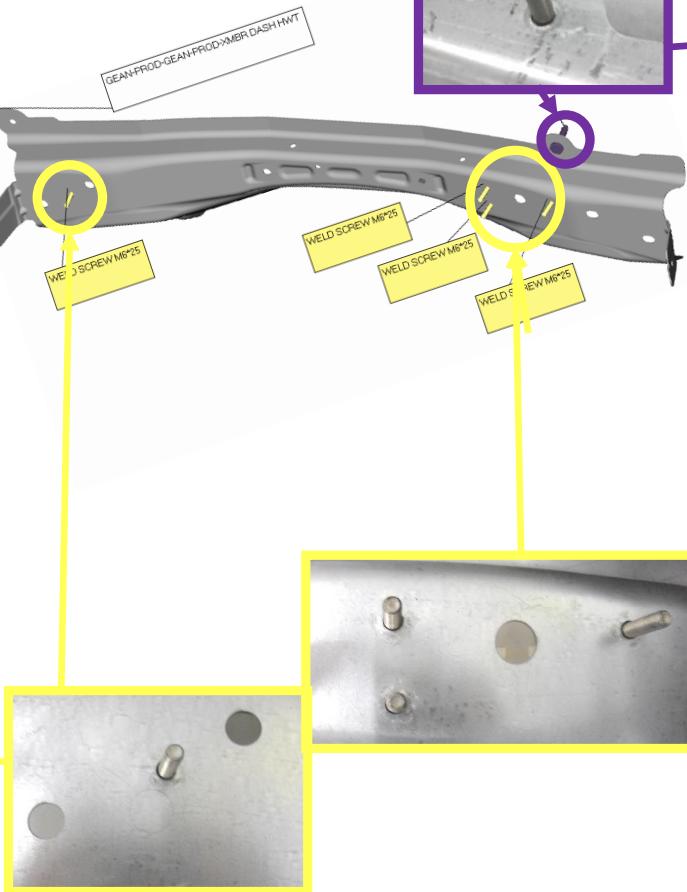


**WELD SCREW
M6*25**

Aantal:4

Controle torque

11,5 NM



ROBOT:WB01A

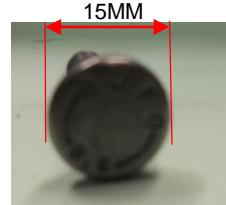


**WELD SCREW
M8*35*39,3**

Aantal:1

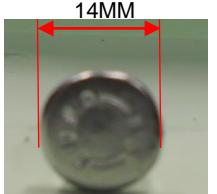
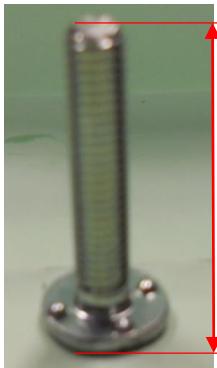
Controle torque

28 NM



325020 PA CROSMEMBER DASH RHD

Next



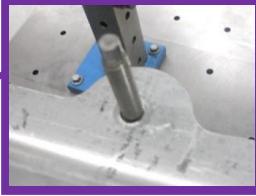
ROBOT:WB01B



WELD SCREW

M6*25

Aantal:4



Controle torque

11,5 NM

ROBOT:WB01A



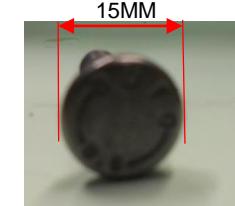
WELD SCREW

M8*35*39,3

Aantal:1

Controle torque

28 NM



325020 PA SIDEMEMBER INNER LH

Next

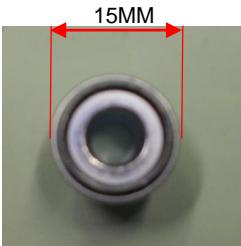
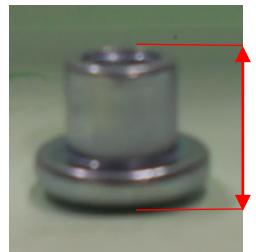


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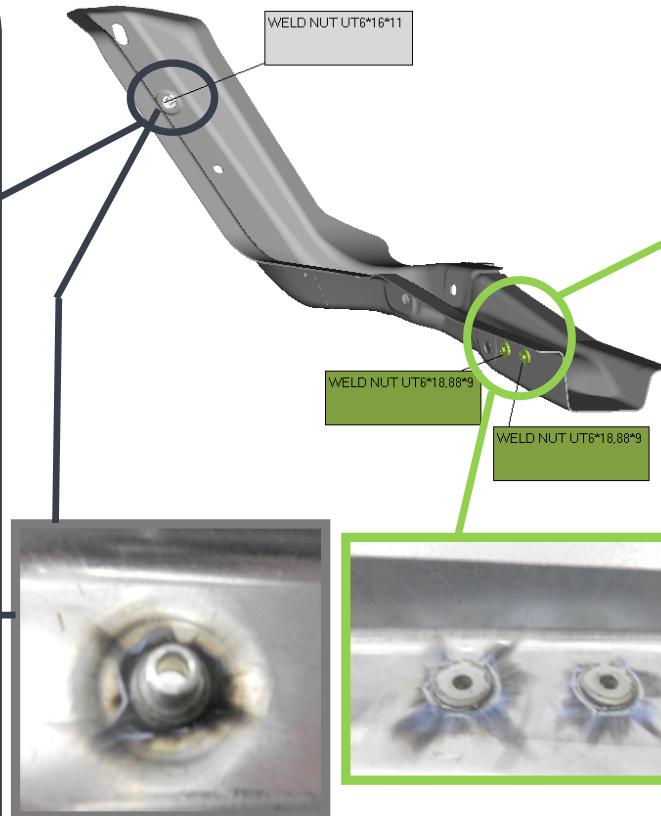


**WELD NUT
UT6*16*11**

Aantal:1



Controle torque
11,5 NM

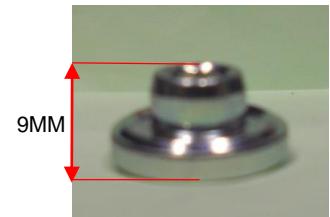


ROBOT:WN01B



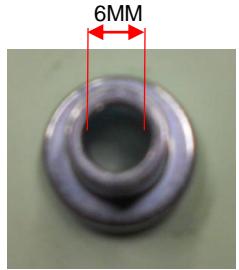
**WELD NUT
UT6*18,88***

Aantal:2



Controle torque
11,5 NM

325020 PA SIDEMEMBER INNER RH

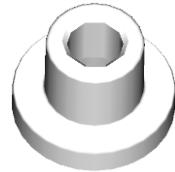


6MM

ROBOT:WN01A

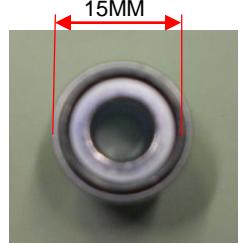


11MM



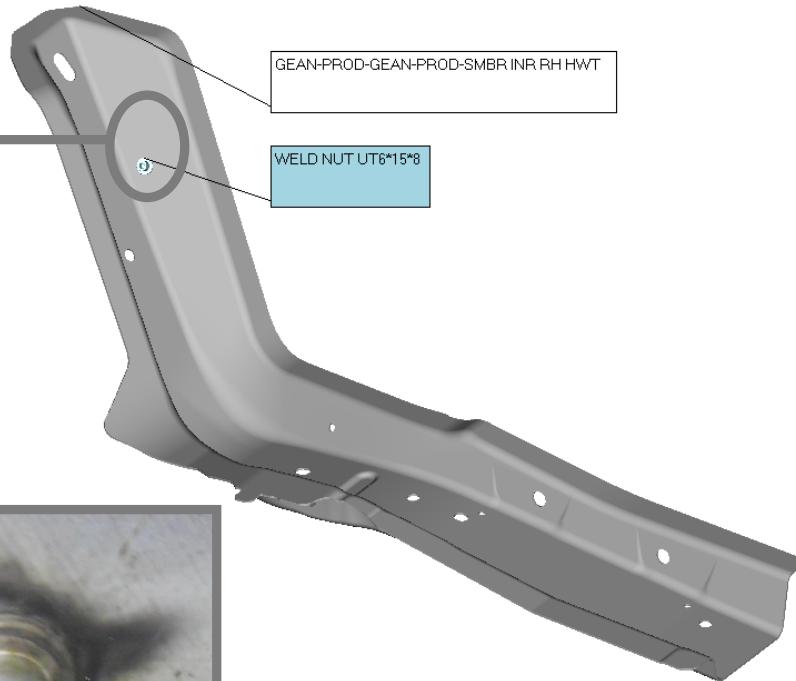
**WELD NUT
UT6*16*11**

Aantal:1



15MM

Controle torque
11,5 NM





326100 PA FRONT FLOOR PANEL

8MM



20,8MM



11MM



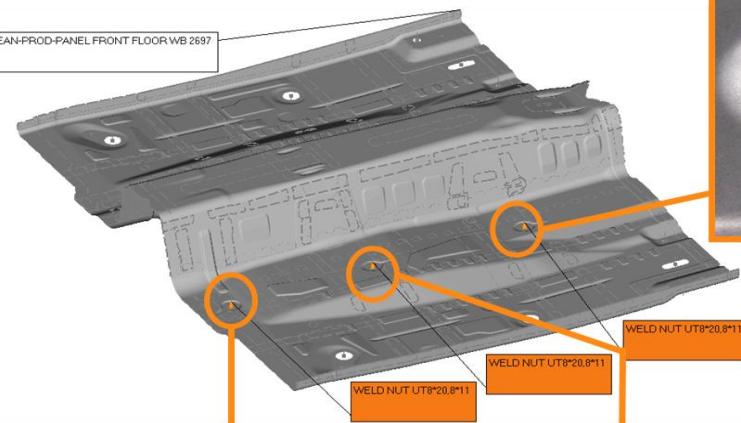
**WELD NUT
UT8*20,8*11**

Aantal:3

Controle torque

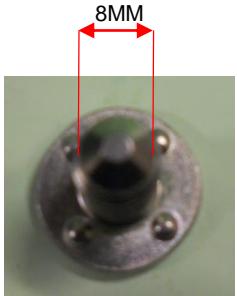
28 NM

GEAN-PROD-PANEL FRONT FLOOR WB 2697

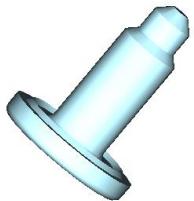


325030 PA PANEL SAFETY BELT TOP LH

Next



ROBOT:WB01A

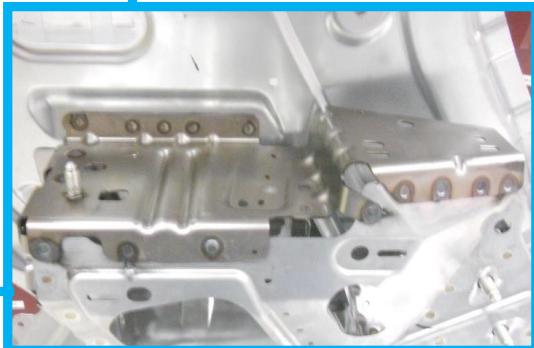
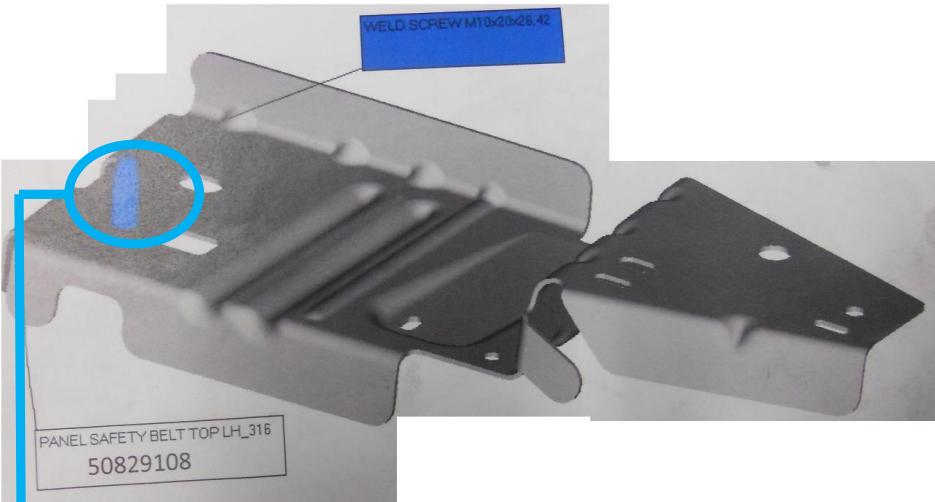


**WELD SCREW
M10*20*26,42**

Aantal:1

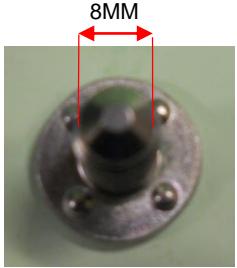


Controle torque
55 NM



325030 PA PANEL SAFETY BELT TOP RH

Next



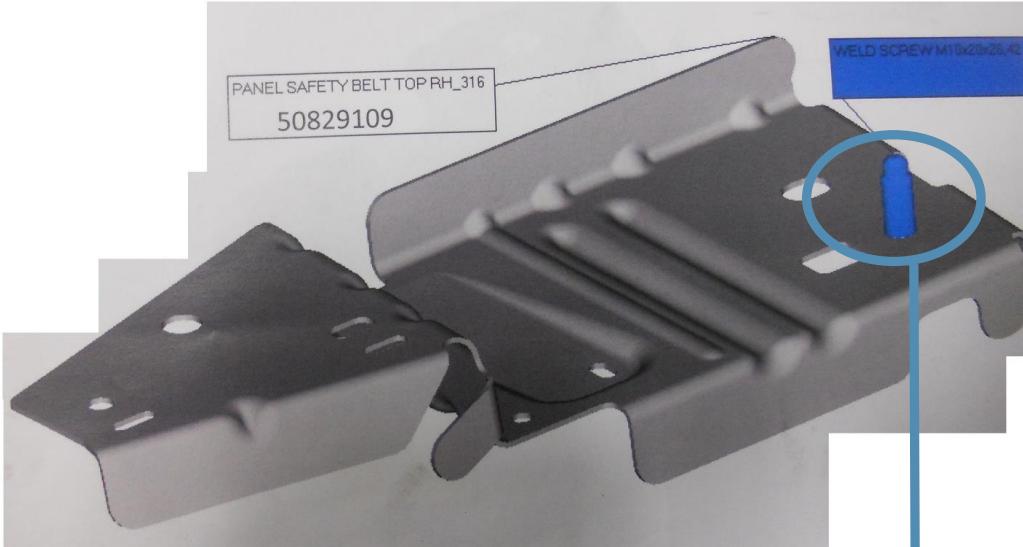
ROBOT:WB01A



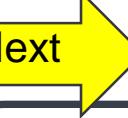
**WELD SCREW
M10*20*26,42**



Controle torque
55 NM

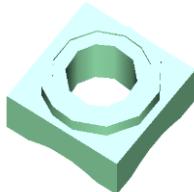
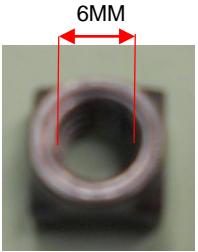


325030 PA SIDEMEMBER UPPER OUTER COMPLETE LH

Next 

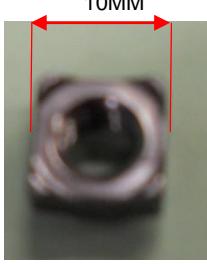
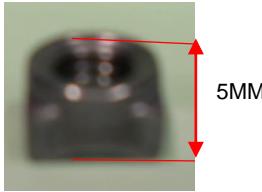


ROBOT:WN01A

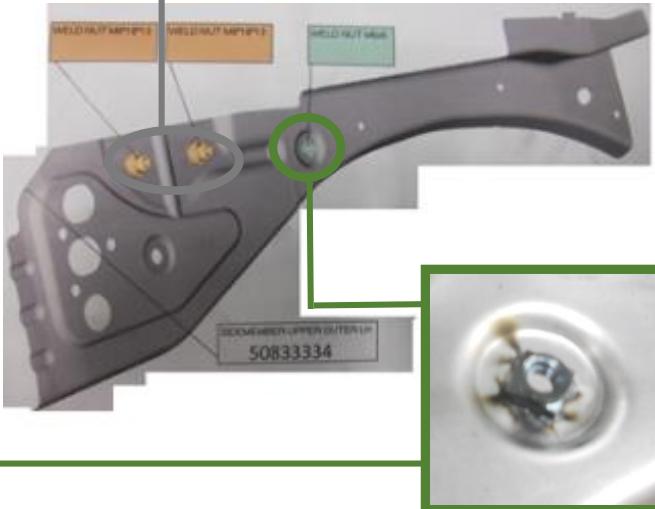
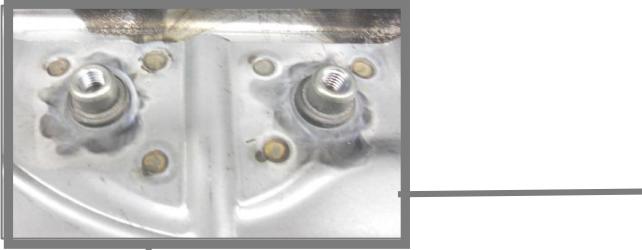


**WELD NUT
M6*5**

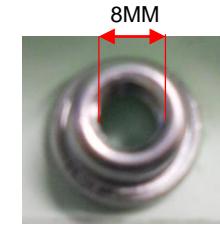
Aantal:1



Controle torque
11,5 NM

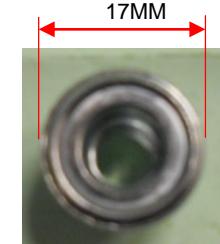
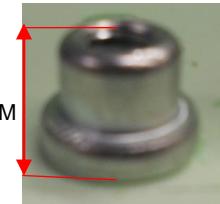


ROBOT:WN01B



**FLANGE WELD
NUT
M8*18*13**

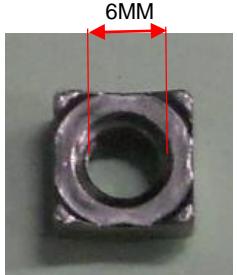
Aantal:2



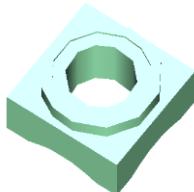
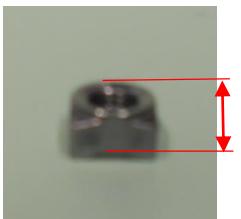
Controle torque
28 NM

325030 PA SIDEMEMBER UPPER OUTER COMPLETE RH

Next 



ROBOT:WN01A

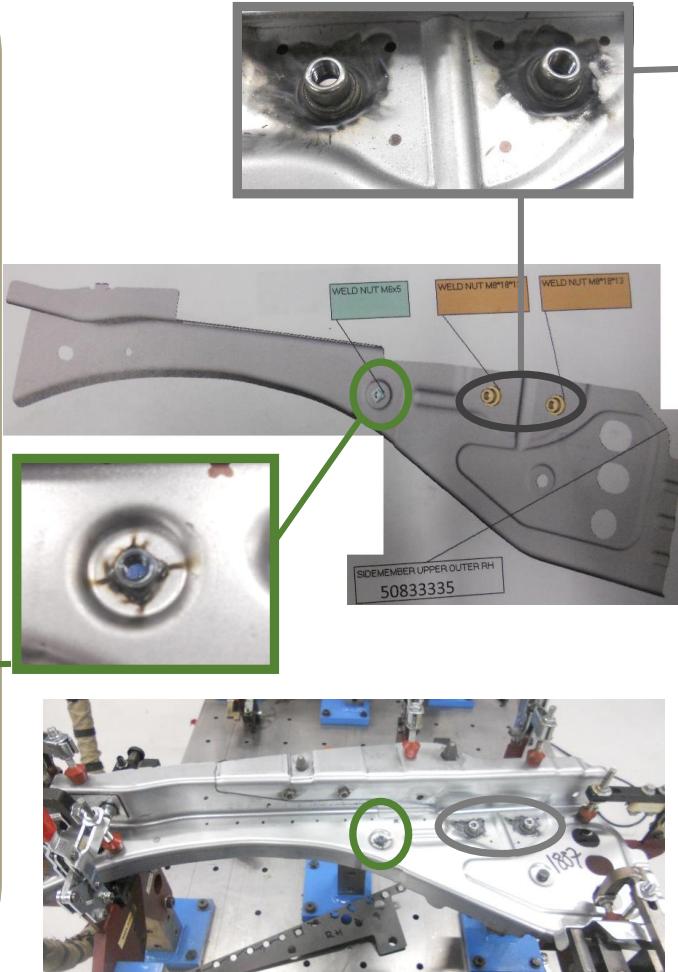


**WELD NUT
M6*5**

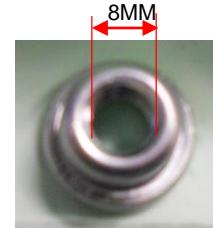
Aantal:1



Controle torque
11,5 NM

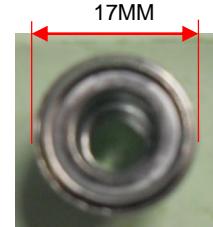
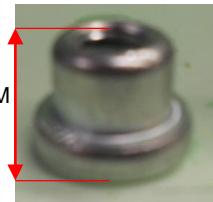


ROBOT:WN01B



**FLANGE WELD
NUT M8*18*13**

Aantal:2

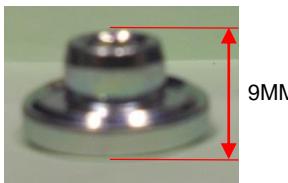
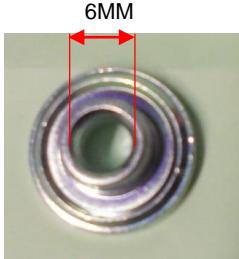


Controle torque
28 NM

325030 PA WHEELHOUSING INNER RH



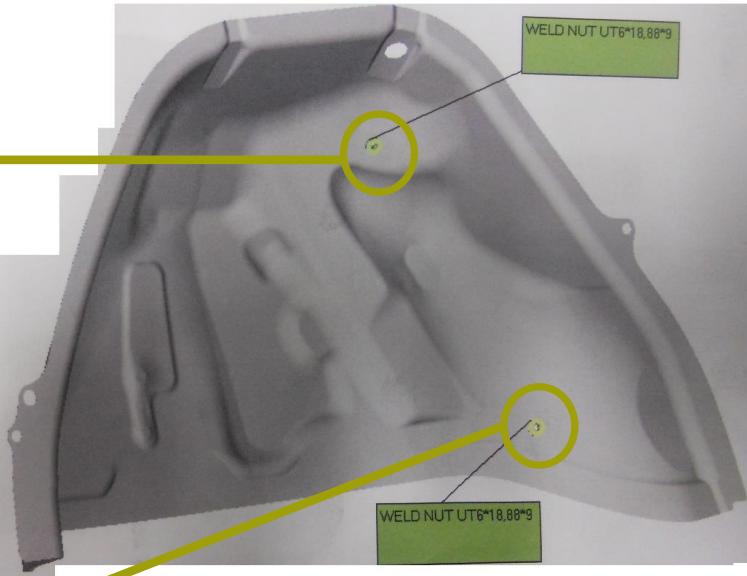
ROBOT:WN01C



**WELD NUT
UT6*18,88***

9 Aantal:2

Controle torque
11,5 NM

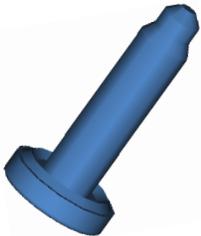


325040 PA COWL LOWER LHD

Next



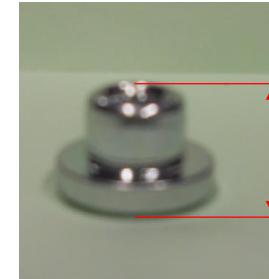
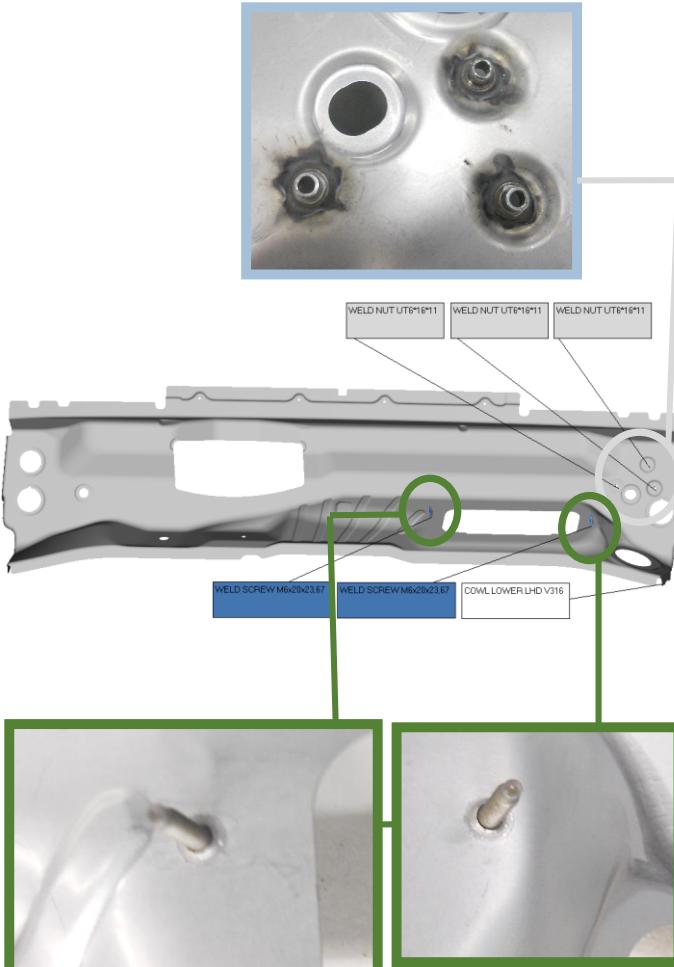
ROBOT:WB01A



**WELD SCREW
M6*20*23,67**

Aantal:2

Controle torque
11,5 NM



ROBOT:WN01B



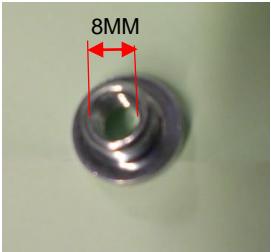
**WELD
NUT
Aantal:10**



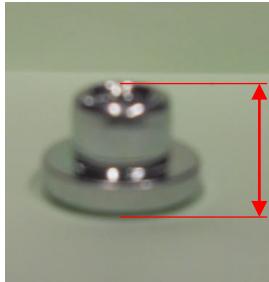
Controle torque
11,5 NM

325040 PA COWL LOWER RHD

Next



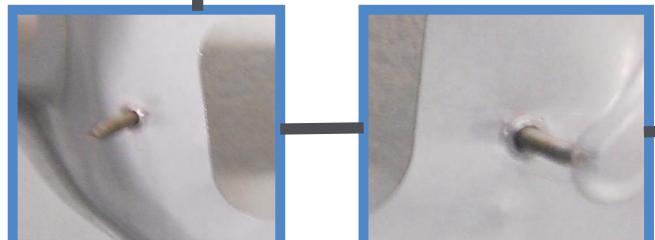
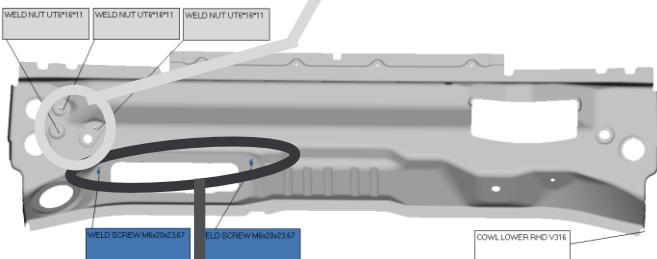
ROBOT:WN01B



**WELD
NUT**
M6*16*10



Controle torque
11,5 NM

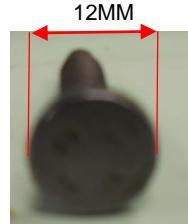


ROBOT:WB01A

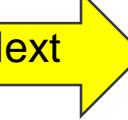


**WELD SCREW
M6*20*23,67**

Aantal:2

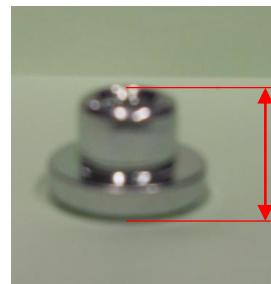


325040 PA CROSMEMBER C-RING

Next 



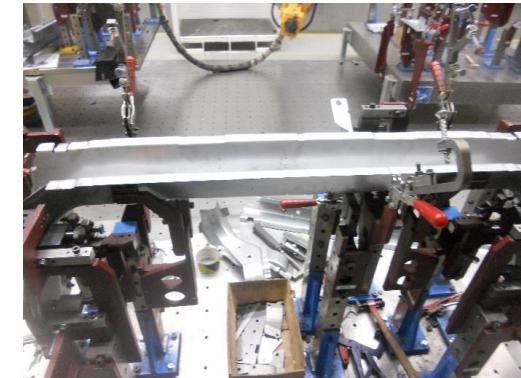
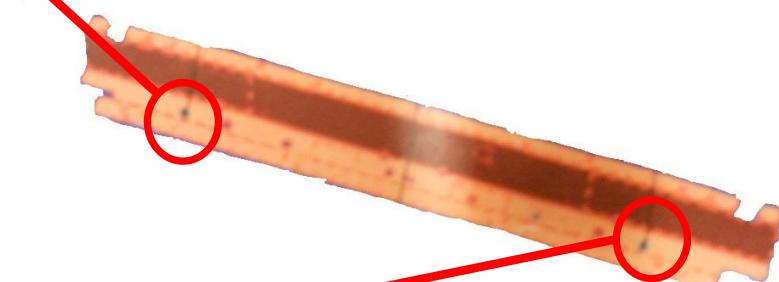
ROBOT:WN01C



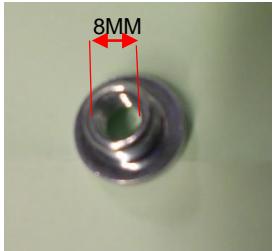
WELD
NUT
M6*16*12



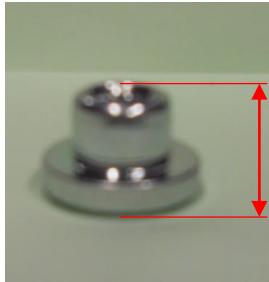
Control torque
11,5 NM



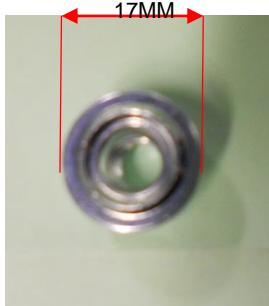
325040 PA PANEL SIDE INNER LH



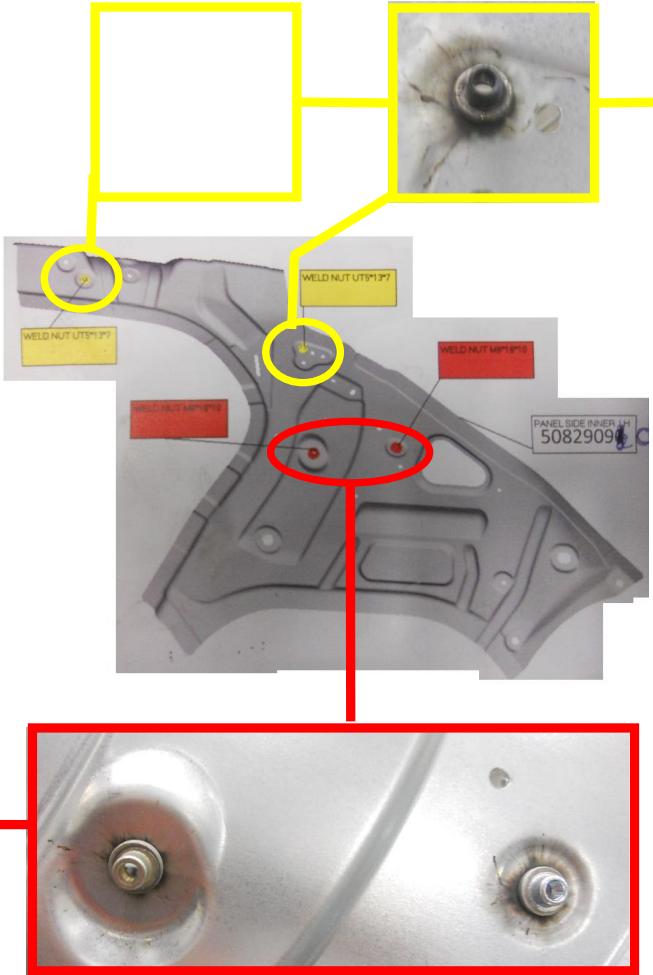
ROBOT:WN01B



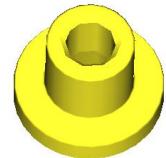
**WELD
NUT**
M5*16*10



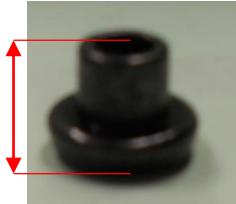
Controle torque
11,5 NM



ROBOT:WN01A



FLANGE WELD NUT
UT5*13*7
Aantal:2



Controle torque
11,5 NM

















